for Preparation Click here

1.POWER WINDOW CONTROL SYSTEM PRECAUTIONS

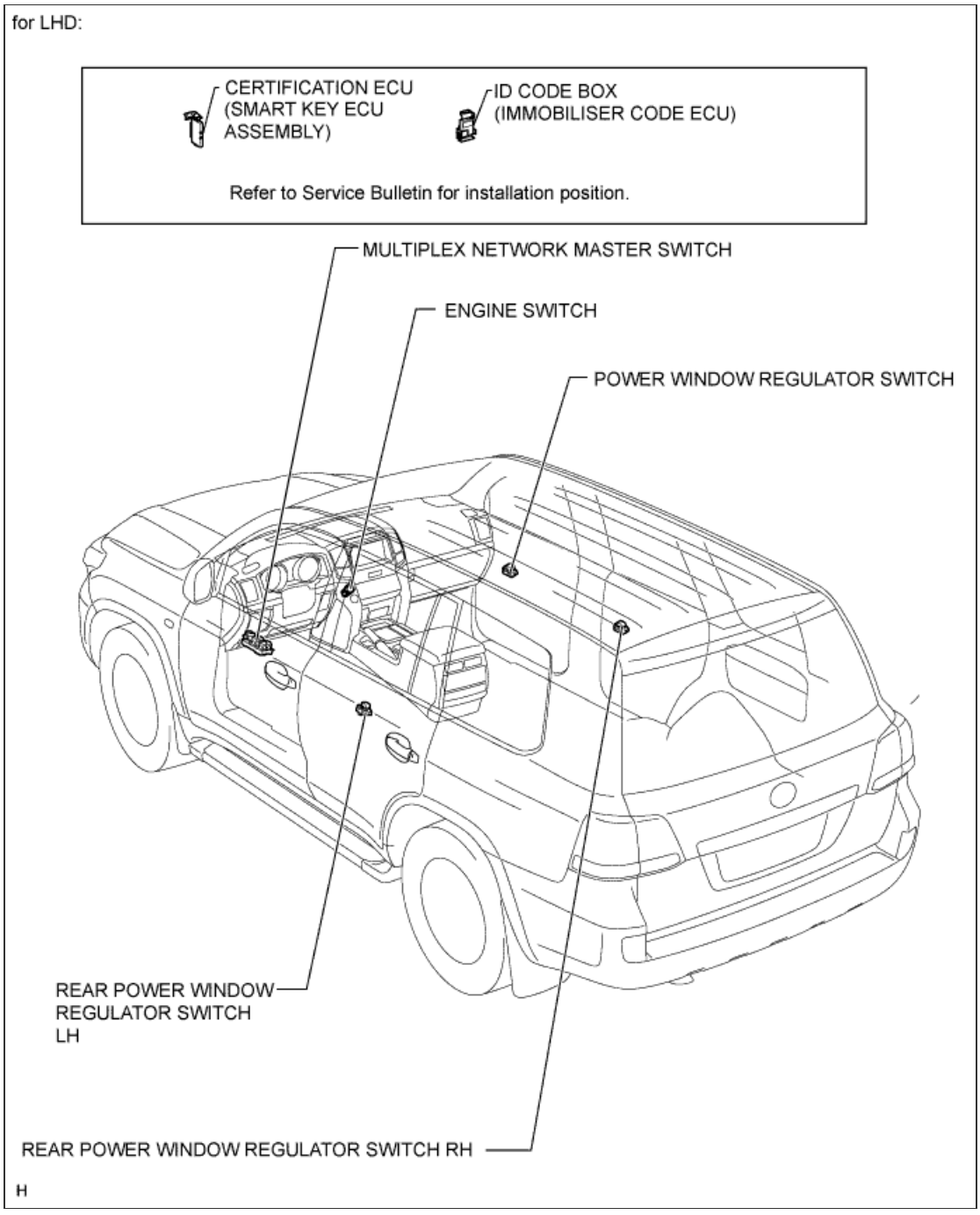
CAUTION:

- **The power window control system prohibits the auto up/down function when the jam protection function malfunctions. Therefore, troubleshoot the power window control system after confirming that no trouble codes are output.**
- **When a power window regulator or a power window regulator motor assembly is replaced, the power window control system must be initialized.**
- **After a door glass or a door glass run has been replaced, the jam protection function may operate unexpectedly when the auto up function is used. In such cases, the auto up function can be resumed by repeating the following operation at least 5 times:**
    1. **Close the power window by fully pulling up the power window switch and holding it at the auto up position.**
    2. **Open the power window by fully pushing down the power window switch.**
- **The jam protection function may operate unexpectedly even when the power window control system is normal, due to detection of a value different from the operation learned value when the door glass moving speed changes sharply under any of the following conditions:**
    1. **A power window is being opened or closed while the vehicle is driving on a rough road.**
    2. **A power window is being opened or closed while the door is being opened or closed.**
    3. **A sharp voltage change.**

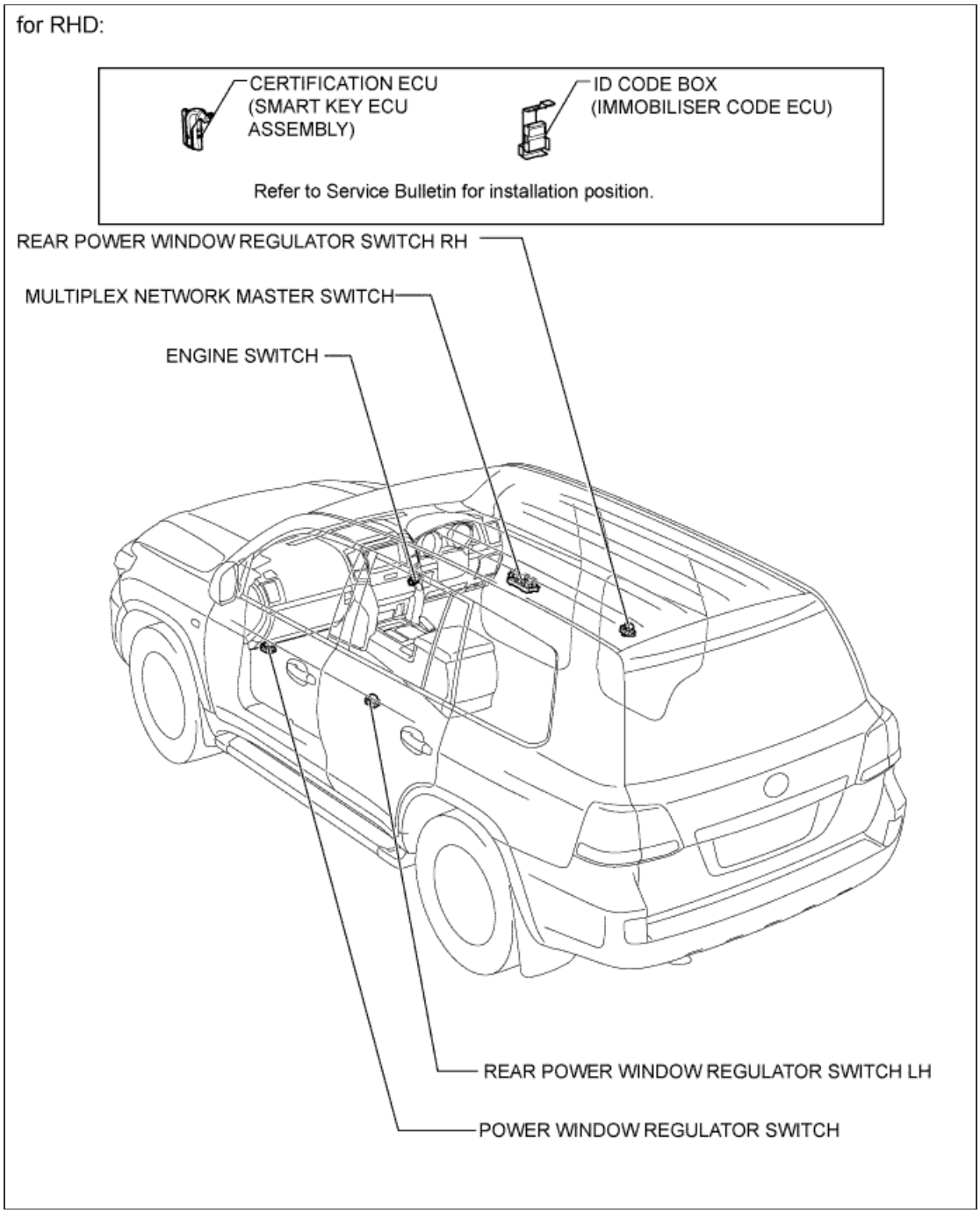
NOTICE:

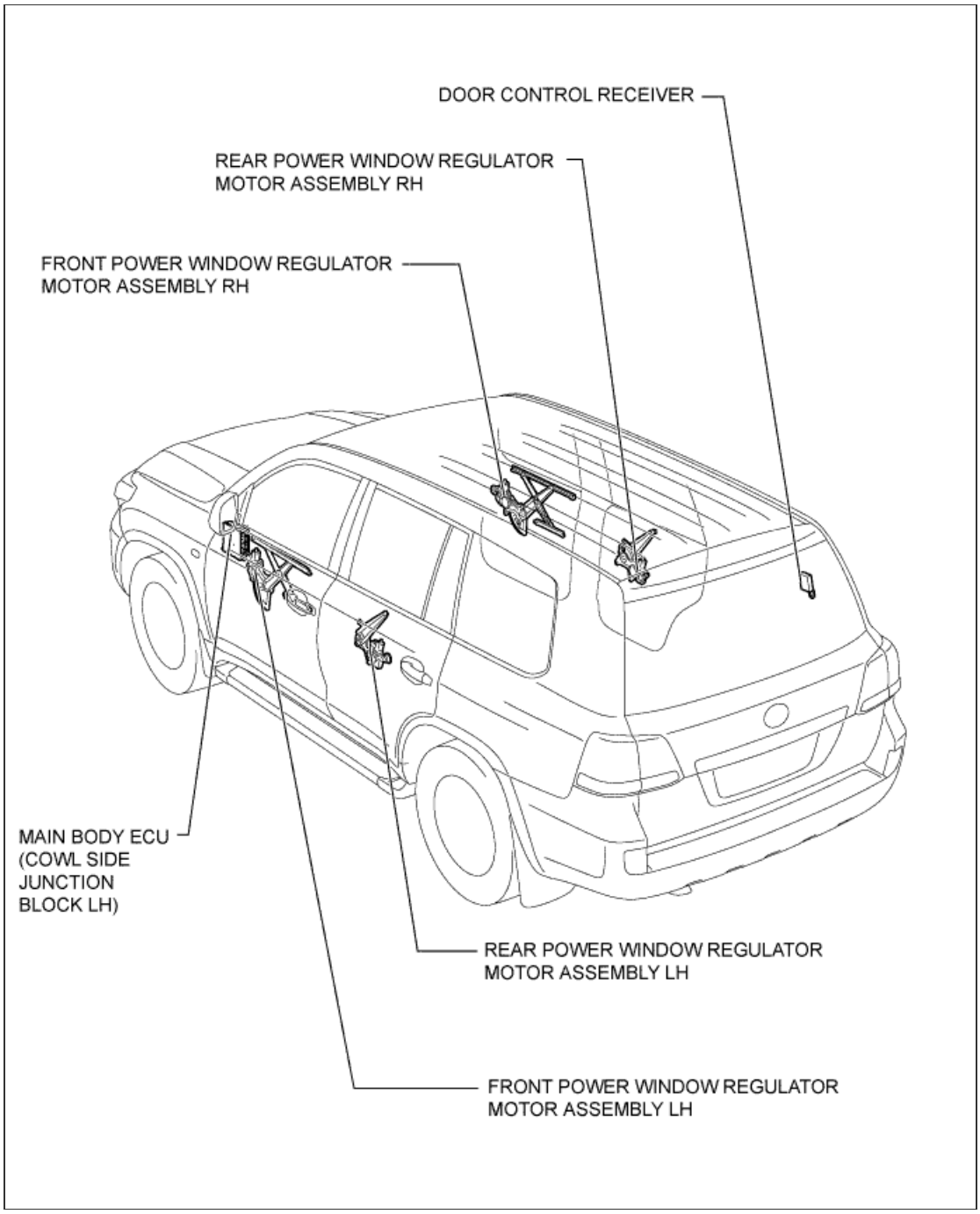
Do not disconnect the cable from the negative (-) battery terminal while the engine switch is on (IG). Otherwise, DTC B2311 will be output.

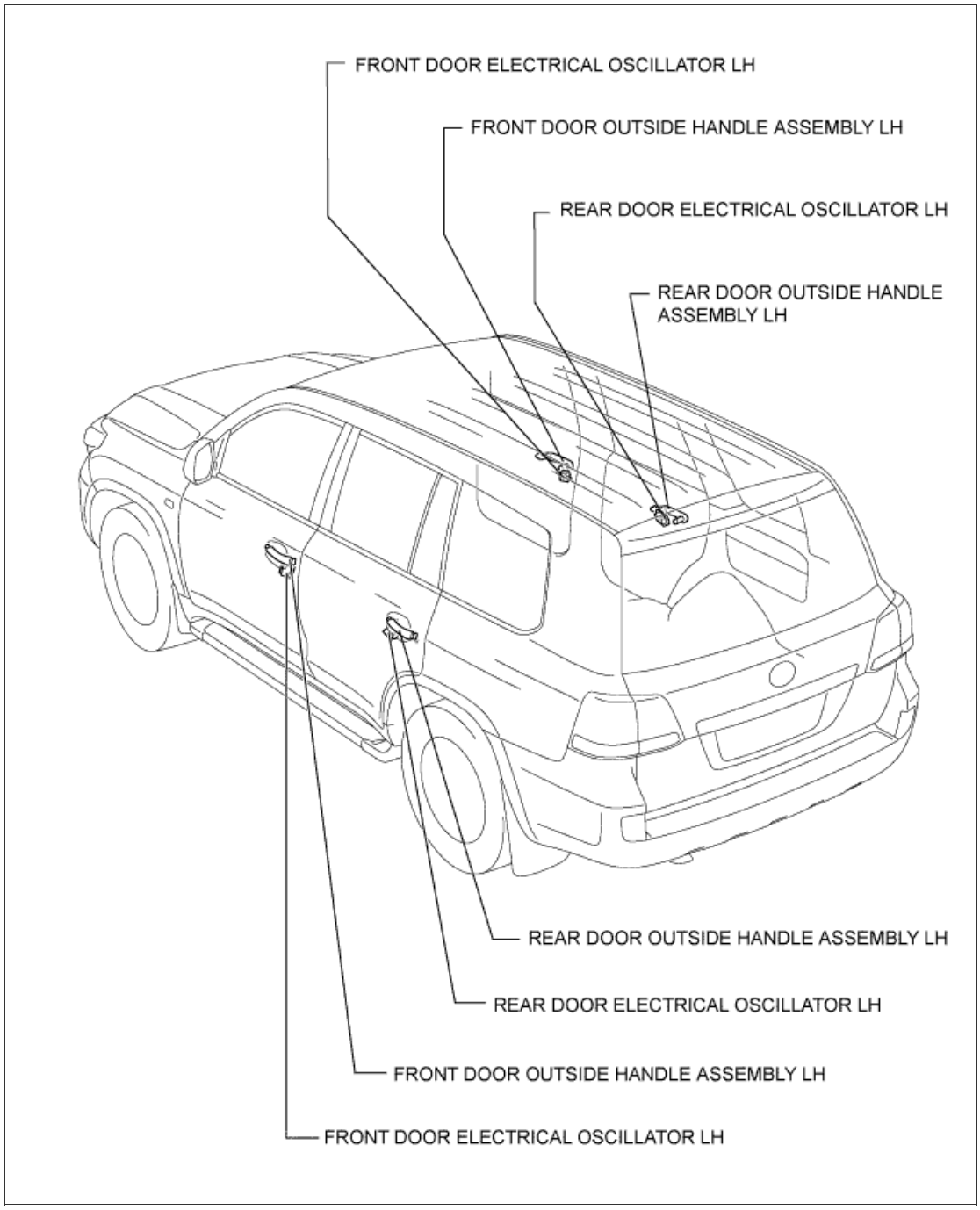
for Preparation Click here



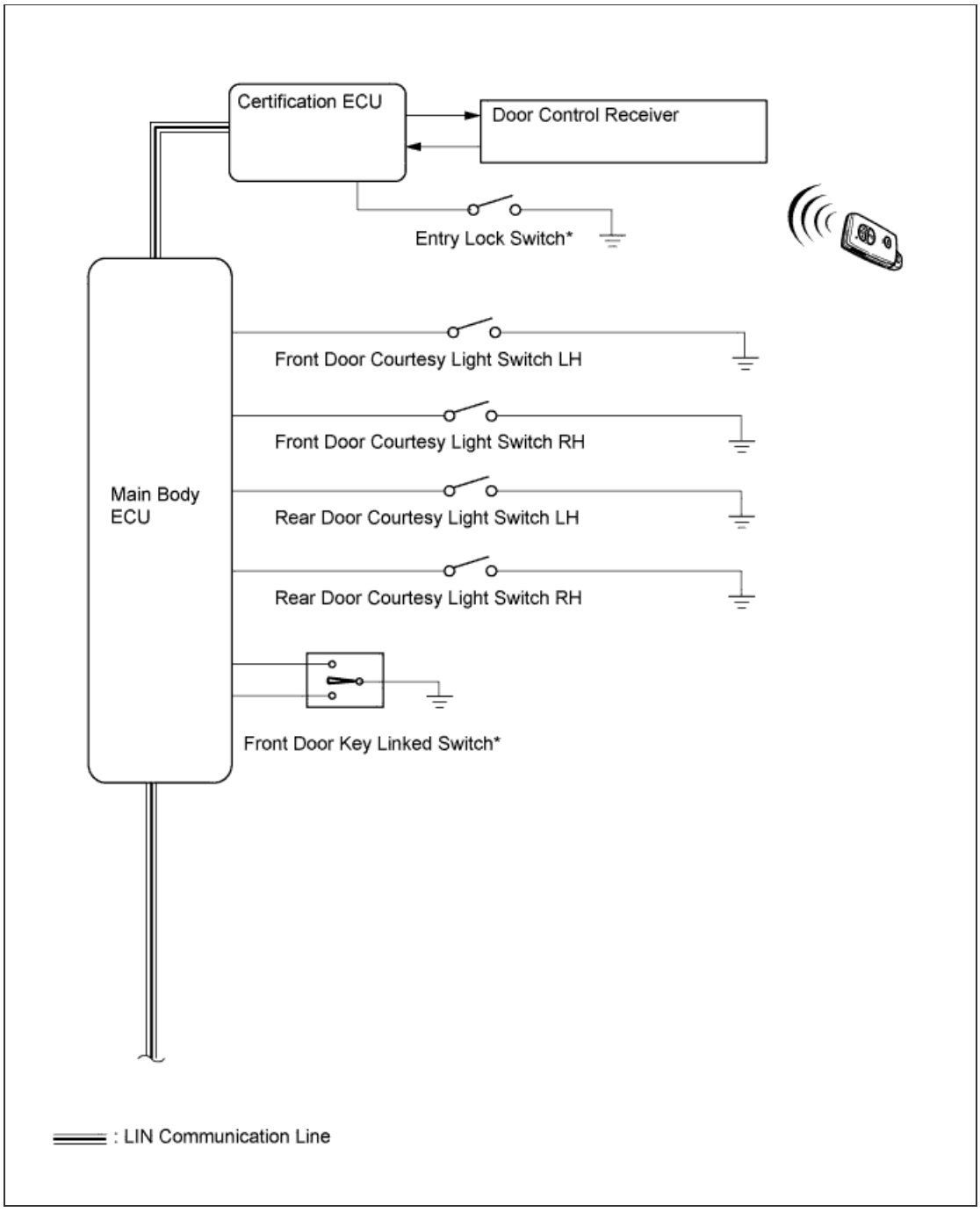
for RHD:


CERTIFICATION ECU
(SMART KEY ECU
ASSEMBLY)
ID CODE BOX
(IMMOBILISER CODE ECU)
Refer to Service Bulletin for installation position.
REAR POWER WINDOW REGULATOR SWITCH RH
MULTIPLEX NETWORK MASTER SWITCH
ENGINE SWITCH
REAR POWER WINDOW REGULATOR SWITCH LH
POWER WINDOW REGULATOR SWITCH

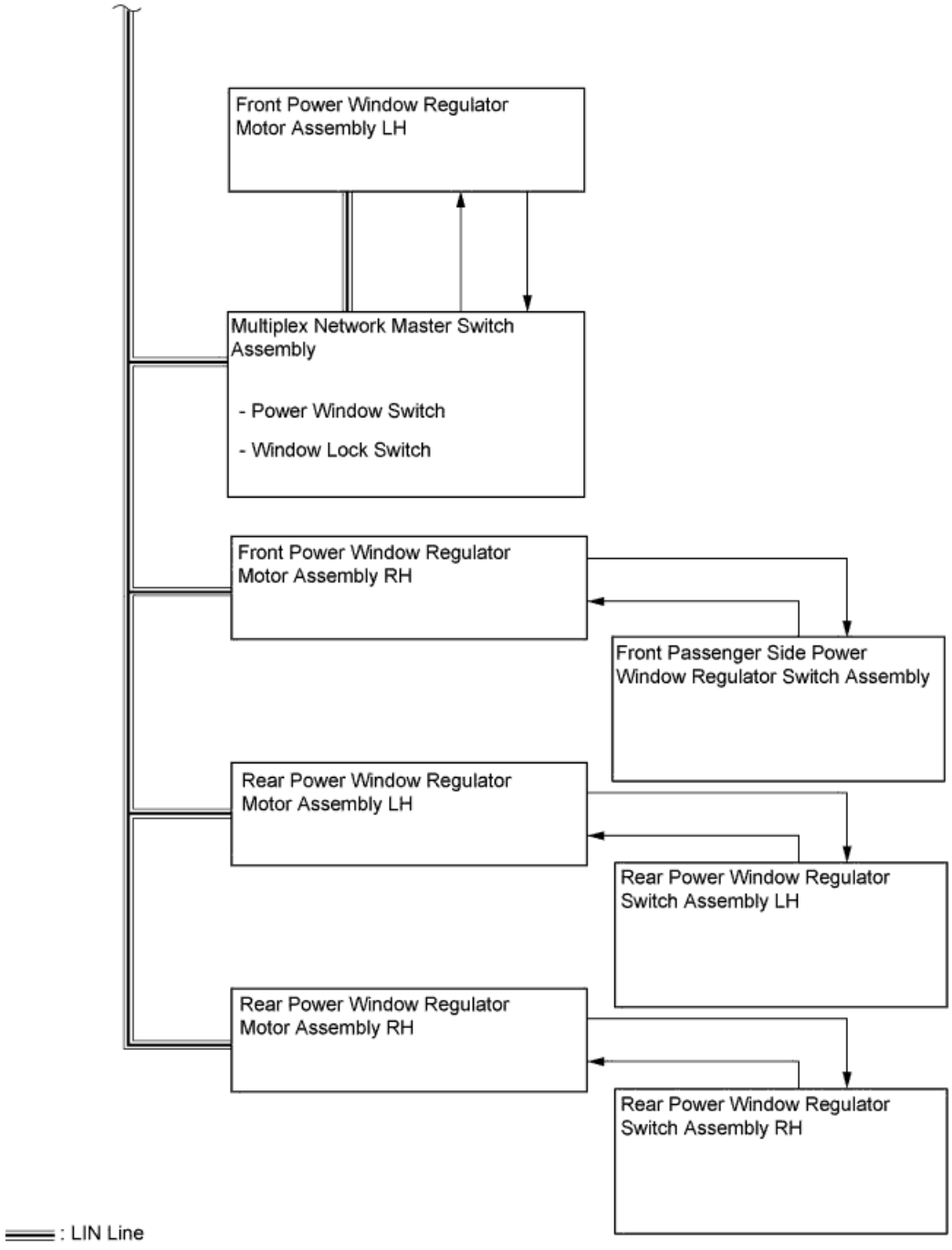

DOOR CONTROL RECEIVER
REAR POWER WINDOW REGULATOR MOTOR ASSEMBLY RH
FRONT POWER WINDOW REGULATOR MOTOR ASSEMBLY RH
MAIN BODY ECU (COWL SIDE JUNCTION BLOCK LH)
REAR POWER WINDOW REGULATOR MOTOR ASSEMBLY LH
FRONT POWER WINDOW REGULATOR MOTOR ASSEMBLY LH

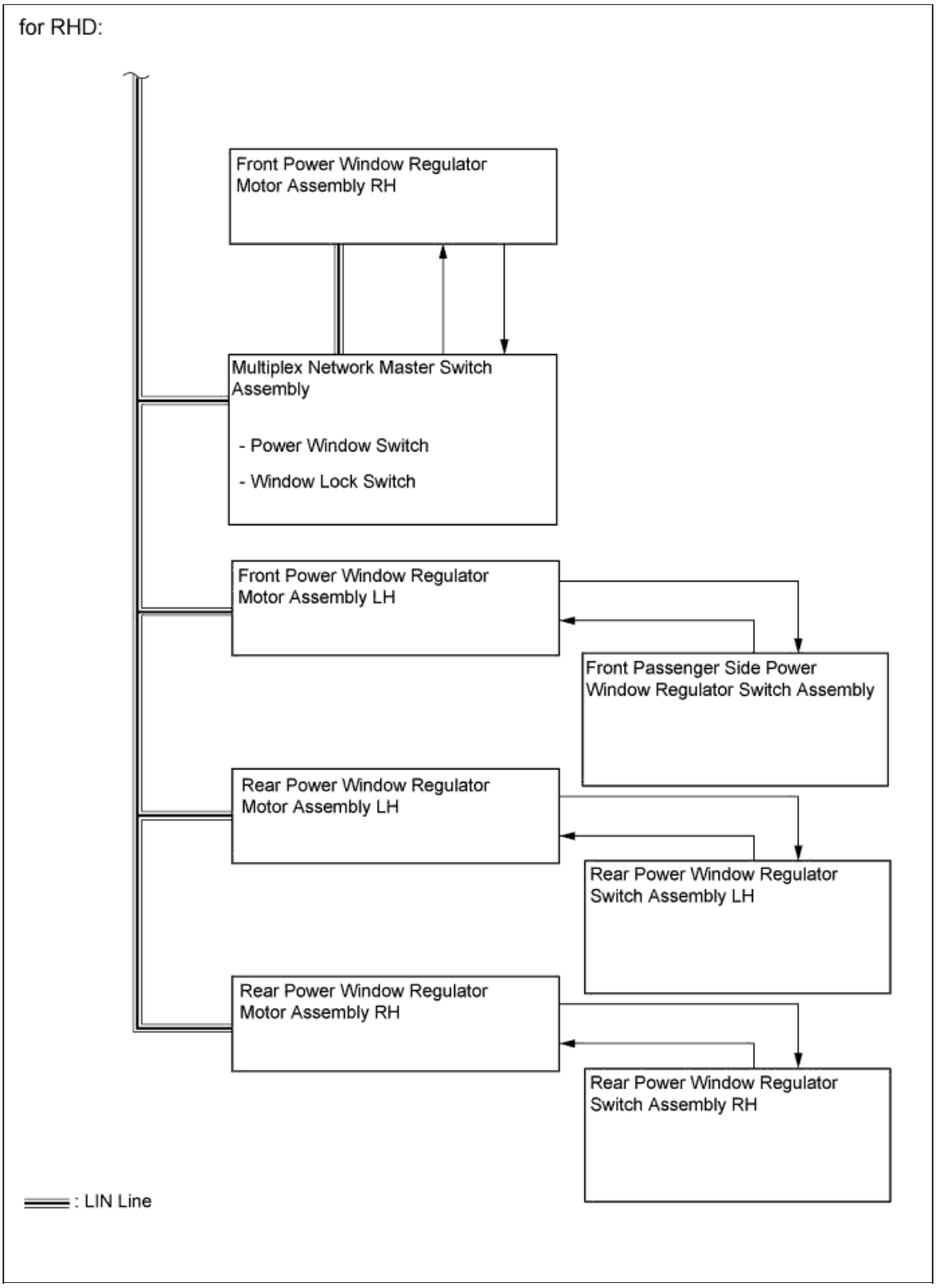

FRONT DOOR ELECTRICAL OSCILLATOR LH
FRONT DOOR OUTSIDE HANDLE ASSEMBLY LH
REAR DOOR ELECTRICAL OSCILLATOR LH
REAR DOOR OUTSIDE HANDLE ASSEMBLY LH
REAR DOOR OUTSIDE HANDLE ASSEMBLY LH
REAR DOOR ELECTRICAL OSCILLATOR LH
FRONT DOOR OUTSIDE HANDLE ASSEMBLY LH
FRONT DOOR ELECTRICAL OSCILLATOR LH

for Preparation Click here



for LHD:


Front Power Window Regulator Motor Assembly LH
Multiplex Network Master Switch Assembly
- Power Window Switch
- Window Lock Switch
Front Power Window Regulator Motor Assembly RH
Front Passenger Side Power Window Regulator Switch Assembly
Rear Power Window Regulator Motor Assembly LH
Rear Power Window Regulator Switch Assembly LH
Rear Power Window Regulator Motor Assembly RH
Rear Power Window Regulator Switch Assembly RH
: LIN Line



Sender	Receiver	Signal	Line
Multiplex network master switch assembly	• Front power window regulator motor assembly LH • Front power window regulator motor assembly RH • Rear power window regulator motor assembly LH • Rear power window regulator motor assembly RH	Power window up/down signal	LIN
	• Multiplex network master switch • Front power window regulator motor	Key-linked power	

Main body ECU	assembly RH*1 • Front power window regulator motor assembly LH*2 • Rear power window regulator motor assembly LH • Rear power window regulator motor assembly RH	• Key-linked power window down signal*3 • Wireless power window down signal*3 • Entry power window up signal*3	LIN
Certification ECU	Main body ECU	• Wireless power window down signal*3 • Entry power window up signal*3	LIN

HINT:

- ***1: for LHD**
- ***2: for RHD**
- ***3: w/ Remote Function**

for Preparation Click here

POWER WINDOW CONTROL SYSTEM DESCRIPTION

- The power window control system controls the power window up/down function using the power window regulator motor. The main controls of this system are the multiplex network master switch which is built into the driver side door, and the power window regulator switches which are built into the front passenger side door and rear doors.
- Pressing either of the power window switches on the power window regulator switches or either of the power window switches on the multiplex network master switch transmits an up/down signal to the corresponding power window regulator motor.
- An ECU is built into the power window regulator motor.

FUNCTION OF MAIN COMPONENT

The power window control system consists of the following components:

Component	Outline
Multiplex network master switch	• Controls power window operation for all windows. • When window lock switch is on position, window operation will only be possible with multiplex network master switch.
Power window regulator switch	• Located on front passenger side door and rear doors. • Each power window switch controls power window operations for its respective window.
Power window regulator motor	• Receives power window switch signals and activates motor to change window position. • Uses Hall-IC in regulator motor with ECU to detect window position and jamming.

SYSTEM FUNCTION

The power window control system has the following functions:

Function	Outline
Manual up/down function	Function that raises a window while a power window switch is pulled halfway up, and lowers the window while pushed halfway down (the window stops as soon as the power window switch is released).
Auto up/down function (All auto)	Function that enables a window to be fully opened or closed by one full push or pull of the power window switch.
Remote up/down function	Function that allows the multiplex network master switch to control the front passenger side power window and rear power windows.
Key-off operation function	• Function that makes it possible to operate all power windows for approximately 45 sec. after the engine switch is turned off when the driver side door or front passenger side door has not been opened. • If 45 sec. have passed or a front door is opened while the auto function is operating, the window operation stops.
Window lock function	• Function where the front passenger side power window regulator switch and rear power window regulator switch operations are disabled when the window lock switch is on. • The front passenger side power window regulator switch and rear power window regulator switches can be operated when the window lock switch is off.
Jam protection function	• Function that automatically stops a power window and moves it downward if an object is jammed in the power window. • The jam protection function works for the auto up and manual up operations.
Key-linked open and close	• When the key is not inside the vehicle, the driver side door is locked, and the key inserted into the driver side door key cylinder is turned and maintained in the lock position for 2.3 sec. or more, the main body ECU activates the power window regulator motors to close all power windows while the key is turned.. • Similarly, when the driver side door is unlocked, turning and maintaining the driver side door key cylinder in the unlock position for 2.3 seconds or more will cause all power windows to open.
	When the certification ECU receives an unlock signal from the door control transmitter for 3

Wireless transmitter-linked open	seconds or more, the main body ECU sends an operation permission signal to the ECU in the power window regulator motor. The ECU that receives the signal controls the power window regulator motor to open all the power windows.
Entry lock switch-linked close	When the door ECU receives a lock signal from the lock switch on the door outside handle for 3 seconds or more, the main body ECU sends an operation permission signal to the ECU in the power window regulator motor. The ECU that receives the signal controls the power window regulator motor to close all the power windows.
Diagnosis	• Function where the ECU in the power window regulator motor detects malfunctions in the power window system and makes a diagnosis. • The power window switch light blinks to inform the driver of the malfunction.
Fail-safe	If the pulse sensor(s) (Hall IC(s)) in the power window regulator motor malfunctions, the power window auto up/down function is disabled.

for Preparation Click here

HINT:

- **Use these procedures to troubleshoot the power window control system.**
- ***: Use the intelligent tester.**

1.VEHICLE BROUGHT TO WORKSHOP

NEXT

2.INSPECT BATTERY VOLTAGE

Standard Voltage:
11 to 14 V

If the voltage is below 11 V, recharge or replace the battery before proceeding.

NEXT

3.CHECK FOR DTC*

a. Check for DTCs and make a note of any codes that are output.

b. Clear the DTCs.

c. Recheck for DTCs. Based on the DTCs output in the first step, try to force output of the same DTC by simulating the symptoms indicated by the DTC.

Result

Result	Proceed to
No DTCs output	A
B2311 is output	B
B2312 is output	B
B2313 is output	B
LIN communication system DTCs are output	C

B. GO TO DIAGNOSTIC TROUBLE CODE CHART (Click here)

C. GO TO LIN COMMUNICATION SYSTEM (Click here)

A

4.PROBLEM SYMPTOMS TABLE

a. Refer to the Problem Symptoms Table (Click here).

Result

Result	Proceed to
Fault not listed in problem symptoms table	A
Fault listed in problem symptoms table	B

B. GO TO STEP 6

A

5.OVERALL ANALYSIS AND TROUBLESHOOTING*

a. Operation Check (Click here).

b. Terminals of ECU (Click here).

c. Data List / Active Test (Click here).

NEXT

6.REPAIR OR REPLACE

Result

Result	Proceed to
Door window regulator and power window regulator motor assembly is replaced or removed/installed.	A
Door window regulator and power window regulator motor assembly is not replaced or removed/installed.	B

B. → GO TO STEP 8

A

7.RESET POWER WINDOW REGULATOR MOTOR

a. If a power window switch LED is blinking, initialize the power window regulator motor (Click here).

NEXT

8.CONFIRMATION TEST

NEXT

END

for Preparation Click here

HINT:

- **Use these procedures to troubleshoot the power window control system.**
- ***: Use the intelligent tester.**

1.VEHICLE BROUGHT TO WORKSHOP

NEXT

2.INSPECT BATTERY VOLTAGE

Standard Voltage:
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4.PROBLEM SYMPTOMS TABLE

a. Refer to the Problem Symptoms Table (Click here).

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B. GO TO STEP 6

A

5.OVERALL ANALYSIS AND TROUBLESHOOTING*

a. Operation Check (Click here).

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c. Data List / Active Test (Click here).

NEXT

6.REPAIR OR REPLACE

Result

Result	Proceed to
Door window regulator and power window regulator motor assembly is replaced or removed/installed.	A
Door window regulator and power window regulator motor assembly is not replaced or removed/installed.	B

B. → GO TO STEP 8

A

7.RESET POWER WINDOW REGULATOR MOTOR

a. If a power window switch LED is blinking, initialize the power window regulator motor (Click here).

NEXT

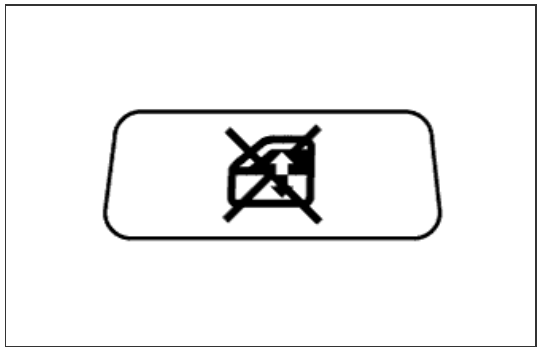
8.CONFIRMATION TEST

NEXT

END

for Preparation Click here

CHECK WINDOW LOCK SWITCH



HINT:

Before performing the window lock switch operation check, make sure that the window lock switch is off (the switch is not pushed in).

a. Check that the front passenger side power window and the rear power windows cannot be operated when the window lock switch of the multiplex network master switch is pressed.

OK:
Operation of front passenger side power window and rear power windows are disabled.

b. Check that the front passenger side power window and the rear power windows can be operated when the window lock switch is pressed again.

OK:
Front passenger side power window and rear power windows can be operated.

CHECK MANUAL UP/DOWN FUNCTION

a. Check that the driver side power window operates as follows:

OK

Condition	Multiplex Network Master Switch	Switch Operation	Power Window
Engine switch on (IG)	Driver side	Pulled halfway up	Up (Closes)
		Pushed halfway down	Down (Opens)

b. Check that the front passenger side and rear power windows operate as follows:

OK

Condition	Power Window Regulator Switch	Switch Operation	Power Window
• Engine switch on (IG) • Window lock switch off	Front passenger side	Pulled halfway up	Up (Closes)
		Pushed halfway down	Down (Opens)
	Rear LH side	Pulled halfway up	Up (Closes)
		Pushed halfway down	Down (Opens)
	Rear RH side	Pulled halfway up	Up (Closes)
		Pushed halfway down	Down (Opens)

CHECK AUTO UP/DOWN FUNCTION

a. Check that the driver side power window operates as follows:

OK

Condition	Multiplex Network Master Switch	Switch Operation	Power Window
Engine switch on (IG)	Driver side	Pulled up (One touch operation)	Auto up (Closes)
		Pushed down (One touch operation)	Auto down (Opens)

b. Check that the front passenger side and rear power windows operate as follows:

OK

Condition	Power Window Regulator Switch	Switch Operation	Power Window
• Engine switch on (IG) • Window lock switch off	Front passenger side	Pulled up (One touch operation)	Auto up (Closes)
		Pushed down (One touch operation)	Auto down (Opens)
	Rear LH side	Pulled up (One touch operation)	Auto up (Closes)
		Pushed down (One touch operation)	Auto down (Opens)
	Rear RH side	Pulled up (One touch operation)	Auto up (Closes)

		Pushed down (One touch operation)	Auto down (Opens)

CHECK REMOTE MANUAL UP/DOWN FUNCTION

a. Check that the front passenger side and rear power windows operate as follows:

OK

Condition	Multiplex Network Master Switch	Switch Operation	Power Window
• Engine switch on (IG) • Window lock switch off	Front passenger side	Pulled halfway up	Up (Closes)
		Pushed halfway down	Down (Opens)
	Rear LH side	Pulled halfway up	Up (Closes)
		Pushed halfway down	Down (Opens)
	Rear RH side	Pulled halfway up	Up (Closes)
		Pushed halfway down	Down (Opens)

CHECK REMOTE AUTO UP/DOWN FUNCTION

a. Check that the front passenger side and rear power windows operate as follows:

OK

Condition	Multiplex Network Master Switch	Switch Operation	Power Window
• Engine switch on (IG) • Window lock switch off	Front passenger side	Pulled up (One touch operation)	Auto up (Closes)
		Pushed down (One touch operation)	Auto down (Opens)
	Rear LH side	Pulled up (One touch operation)	Auto up (Closes)
		Pushed down (One touch operation)	Auto down (Opens)
	Rear RH side	Pulled up (One touch operation)	Auto up (Closes)
		Pushed down (One touch operation)	Auto down (Opens)

CHECK POWER WINDOW OPERATION FUNCTION AFTER ENGINE SWITCH OFF

a. Check that all the power windows can be operated with the multiplex network master switch after the engine switch is turned off.

b. Check that the key-off operation function does not operate after a front side door is opened.

c. Check that all the power windows cannot be operated after more than approximately 45 seconds have elapsed since the engine switch was turned off.

CHECK TRANSMITTER-LINKED FUNCTION

a. Check that all power windows operate as follows when operating the transmitter.

OK

Condition	Transmitter Operation	Power Window
No key is inside vehicle, and all doors are closed and locked.	Unlock switch pressed for more than 3.0 sec.	Down (Opens)
No key is inside vehicle, and all doors are closed and locked.	Unlock switch released.	Stop

CHECK KEY-LINKED FUNCTION USING DRIVER SIDE DOOR KEY CYLINDER

a. Check that all power windows operate as follows.

OK

Condition	Door Key Cylinder Operation	Power Window
No key is inside vehicle, and all doors are closed.	Turned to lock for more than 2.3 sec.	Up (Closes)
No key is inside vehicle, and all doors are closed.	Returned to neutral position.	Stop
No key is inside vehicle, and all doors are closed.	Turned to unlock for more than 2.3 sec.	Down (Opens)
No key is inside vehicle, and all doors are closed.	Returned to neutral position.	Stop

CHECK AUTO UP FUNCTION USING ENTRY LOCK SWITCH

a. Check that all power windows operate as follows when the entry lock switch is pressed and held.

OK

Condition	Switch Operation	Power Window
No key is inside vehicle, and all doors are closed.	Entry lock switch pressed for more than 3.0 sec.	Up (Closes)
No key is inside vehicle, and all doors are closed.	Entry lock switch released.	Stop

CHECK JAM PROTECTION FUNCTION

a. Check the basic function.

CAUTION:

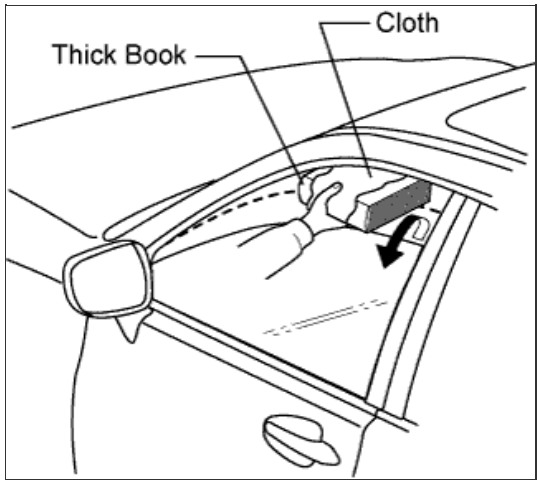
- **The jam protection function is operative during both the auto up and manual up operation.**
- **Do not put your fingers between the door frame and door glass to check functions. Also, prevent any part of your body from being caught during inspection.**

HINT:

The jam protection function is operative during both the auto up and manual up operation while the engine is running or the engine switch is on (IG), and also 45 seconds after the engine switch is off.

i. Fully open the window.

ii. Hold a thick book wrapped with cloth in the position shown in the illustration.



iii. Operate the auto up or manual up function to check that the power window goes down when the window contacts the book, and stops when the opening reaches approximately 200 mm (7.87 in.).

HINT:

The power window moves down approximately 125 mm (4.93 in.). However, when the opening does not reach 200 mm (7.87 in.), the power window continues to go down until the opening reaches 200 mm (7.87 in.) or until approximately 5 seconds. have elapsed.

iv. While the power window is moving down, check that the door glass cannot be moved up even when the power window regulator switch is used.

CHECK POWER WINDOW REGULATOR SWITCH LED ILLUMINATION

a. Check the LED illumination.

i. Check that the LED located on the power window regulator switch illuminates when the engine switch is on (IG) and the window lock switch is off.

for Preparation Click here

CUSTOMIZING FUNCTION WITH INTELLIGENT TESTER (REFERENCE) (w/ REMOTE FUNCTION)

NOTICE:

- **When the customer requests a change in a function, first make sure the function(s) can be customized.**
- **Be sure to make note of the current settings before customizing.**
- **When troubleshooting a function, first make sure that the function is set to the default setting.**

a. Connect the intelligent tester to the DLC3.

b. Turn the engine switch on (IG).

c. Turn the intelligent tester on.

d. Enter the following menus: Utility / Customize Setting / Power Window.

e. Select the setting by referring to the table below.

Power Window

Display (Item)	Default	Contents	Setting
Door Key P/W Up	ON	Function that raises all the power windows when, with the engine switch off, a key is used to hold the driver door key cylinder to the lock position for more than 2.3 sec.	ON/OFF
Door Key P/W Down	ON	Function that lowers all the power windows when, with the engine switch off, a key is used to hold the driver door key cylinder to the unlock position for more than 2.3 sec.	ON/OFF
P/W Up W/ Transmit	ON	Function that raise all the power windows when, with the engine switch off, the unlock switch on the transmitter is pressed and held for more than 3.0 sec.	ON/OFF
P/W Down W/ Transmit	ON	Function that lowers all the power windows when, with the engine switch off, the unlock switch on the transmitter is pressed and held for more than 3.0 sec.	ON/OFF
P/W Up W/ Smart	ON	Function that raises all the power windows when, with the engine switch off, the entry lock switch on the driver side door outside handle is pressed and held for more than 3.0 sec.	ON/OFF

for Preparation Click here

CUSTOMIZING FUNCTION WITH INTELLIGENT TESTER (REFERENCE) (w/ REMOTE FUNCTION)

NOTICE:

- **When the customer requests a change in a function, first make sure the function(s) can be customized.**
- **Be sure to make note of the current settings before customizing.**
- **When troubleshooting a function, first make sure that the function is set to the default setting.**

a. Connect the intelligent tester to the DLC3.

b. Turn the engine switch on (IG).

c. Turn the intelligent tester on.

d. Enter the following menus: Utility / Customize Setting / Power Window.

e. Select the setting by referring to the table below.

Power Window

Display (Item)	Default	Contents	Setting
Door Key P/W Up	OFF	Function that raises all the power windows when, with the engine switch off, a key is used to hold the driver door key cylinder to the lock position for more than 2.3 sec.	ON/OFF
Door Key P/W Down	OFF	Function that lowers all the power windows when, with the engine switch off, a key is used to hold the driver door key cylinder to the unlock position for more than 2.3 sec.	ON/OFF
P/W Up W/ Transmit	OFF	Function that raises all the power windows when, with the engine switch off, the unlock switch on the transmitter is pressed and held for more than 3.0 sec.	ON/OFF
P/W Down W/ Transmit	OFF	Function that lowers all the power windows when, with the engine switch off, the unlock switch on the transmitter is pressed and held for more than 3.0 sec.	ON/OFF
P/W Up W/ Smart	OFF	Function that raises all the power windows when, with the engine switch off, the entry lock switch on the driver side door outside handle is pressed and held for more than 3.0 sec.	ON/OFF

for Preparation Click here

INITIALIZE POWER WINDOW CONTROL SYSTEM (POWER WINDOW REGULATOR MOTOR (ALL DOORS))

CAUTION:

When the power window regulator motor is reinstalled or replaced, the power window control system must be initialized. Functions such as the auto up/down, jam protection and key-off do not operate if the initialization is not performed.

HINT:

When the battery is replaced, it is not necessary to initialize the power window regulator motor.

NOTICE:

- **When the power window regulator motor is replaced, DTC B2313 is output. Clear the DTC after the initialization.**
- **When performing initialization, do not perform any other procedures.**
- **After a door glass or a door glass run has been replaced, the jam protection function may operate unexpectedly when the auto up function is used, due to detection of a value different from the operation learned value of the door glass movement speed. In such cases, the auto up function can be resumed by repeating the following operation at least 5 times:**
    1. **Open the power window by fully pushing down the power window switch.**
    2. **Close the power window by fully pulling up the power window switch and holding it at the auto up position.**
- **If the initialization is not completed properly, the LIN communication system may have a malfunction (Click here).**

a. Initialization procedures when replacing the power window regulator motor with a new one:

i. Connect the battery and turn the engine switch on (IG) (at this time, the LED on the power window switch blinks to indicate that it is ready for initialization).

ii. Fully open the window by fully pushing the power window switch, and hold the switch for 1 second or more after the window is fully opened.

iii. Fully close the power window by fully pulling the power window switch, and hold the switch for 1 second or more after the window is fully closed to reset the glass position. The LED on the power window switch stops blinking and illuminated to indicate that the initialization is complete.

b. Initialization procedures when removing/installing the power window regulator motor:

i. Connect the battery and turn the engine switch on (IG).

ii. Fully close the power window by fully pulling the power window switch, and hold the switch for 6 seconds or more after the window is fully closed (if the power window does not move or stops halfway even when the switch is fully pulled, release the switch and fully pull it again).

iii. Fully open the window by pushing down the power window switch, and hold the switch for 1 second or more after the window is fully opened.

iv. Release the power window switch. Then fully push and hold the switch for 4 seconds or more.

v. Fully close the power window by fully pulling the power window switch, and hold the switch for 1 second or more after the window is fully closed to reset the glass position and complete the initialization.

c. Initialization procedures when the power window does not fully open:

i. Connect the battery and turn the engine switch on (IG).

ii. Fully close the power window by fully pulling the power window switch, and hold the switch for 6 seconds or more after the window is fully closed (if the power window does not move or stops halfway even when the switch is fully pulled, release the switch and fully pull it again).

iii. Fully open the window by pushing down the power window switch, and hold the switch for 1 second or more after the window is fully opened.

iv. Release the power window switch. Then fully push and hold the switch 4 seconds or more.

v. Fully close the power window by fully pulling the power window switch, and hold the switch 1 second or more after the window is fully closed to reset the glass position and complete the initialization.

for Preparation Click here

INITIALIZE POWER WINDOW CONTROL SYSTEM (POWER WINDOW REGULATOR MOTOR (ALL DOORS))

CAUTION:

When the power window regulator motor is reinstalled or replaced, the power window control system must be initialized. Functions such as the auto up/down, jam protection and key-off do not operate if the initialization is not performed.

HINT:

When the battery is replaced, it is not necessary to initialize the power window regulator motor.

NOTICE:

- **When the power window regulator motor is replaced, DTC B2313 is output. Clear the DTC after the initialization.**
- **When performing initialization, do not perform any other procedures.**
- **After a door glass or a door glass run has been replaced, the jam protection function may operate unexpectedly when the auto up function is used, due to detection of a value different from the operation learned value of the door glass movement speed. In such cases, the auto up function can be resumed by repeating the following operation at least 5 times:**
    1. **Open the power window by fully pushing down the power window switch.**
    2. **Close the power window by fully pulling up the power window switch and holding it at the auto up position.**
- **If the initialization is not completed properly, the LIN communication system may have a malfunction (Click here).**

a. Initialization procedures when replacing the power window regulator motor with a new one:

i. Connect the battery and turn the engine switch on (IG) (at this time, the LED on the power window switch blinks to indicate that it is ready for initialization).

ii. Fully open the window by fully pushing the power window switch, and hold the switch for 1 second or more after the window is fully opened.

iii. Fully close the power window by fully pulling the power window switch, and hold the switch for 1 second or more after the window is fully closed to reset the glass position. The LED on the power window switch stops blinking and illuminated to indicate that the initialization is complete.

b. Initialization procedures when removing/installing the power window regulator motor:

i. Connect the battery and turn the engine switch on (IG).

ii. Fully close the power window by fully pulling the power window switch, and hold the switch for 6 seconds or more after the window is fully closed (if the power window does not move or stops halfway even when the switch is fully pulled, release the switch and fully pull it again).

iii. Fully open the window by pushing down the power window switch, and hold the switch for 1 second or more after the window is fully opened.

iv. Release the power window switch. Then fully push and hold the switch for 4 seconds or more.

v. Fully close the power window by fully pulling the power window switch, and hold the switch for 1 second or more after the window is fully closed to reset the glass position and complete the initialization.

c. Initialization procedures when the power window does not fully open:

i. Connect the battery and turn the engine switch on (IG).

ii. Fully close the power window by fully pulling the power window switch, and hold the switch for 6 seconds or more after the window is fully closed (if the power window does not move or stops halfway even when the switch is fully pulled, release the switch and fully pull it again).

iii. Fully open the window by pushing down the power window switch, and hold the switch for 1 second or more after the window is fully opened.

iv. Release the power window switch. Then fully push and hold the switch 4 seconds or more.

v. Fully close the power window by fully pulling the power window switch, and hold the switch 1 second or more after the window is fully closed to reset the glass position and complete the initialization.

for Preparation Click here

HINT:

- **Use the table below to help determine the cause of problem symptoms. If multiple suspected areas are listed, the potential causes of the symptoms are listed in order of probability in the "Suspected Area" column of the table. Check each symptom by checking the suspected areas in the order they are listed. Replace parts as necessary.**
- **Inspect the fuses and relays related to this system before inspecting the suspected areas below.**

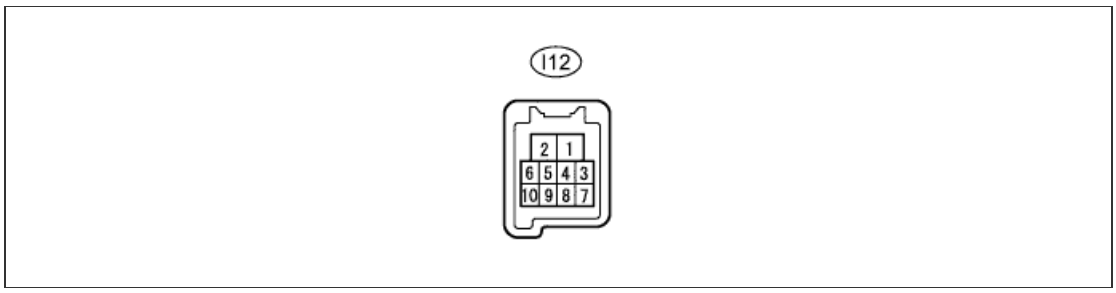
Power Window Control System

Symptom	Suspected Area	See page
Remote up/down function does not operate	LIN communication system	Click here
	Multiplex network master switch	-
Front passenger side power window does not operate with power window regulator switch	LIN communication system	Click here
	Front passenger side power window regulator switch	-
	Front power window regulator motor	-
	Harness or connector	-
Rear power window LH does not operate with power window regulator switch	LIN communication system	Click here
	Rear power window regulator switch LH	-
	Rear power window regulator motor LH	-
	Harness or connector	-
Rear power window RH does not operate with power window regulator switch	LIN communication system	Click here
	Rear power window regulator switch RH	-
	Rear power window regulator motor RH	-
	Harness or connector	-
Driver side power window auto up/down function does not operate	LIN communication system	Click here
	Multiplex network master switch	-
	Front power window regulator motor	-
	Harness or connector	-
Front passenger side power window auto up/down function does not operate	LIN communication system	Click here
	Power window regulator switch	-
	Power window regulator motor	-
	Harness or connector	-
Rear power window LH auto up/down function does not operate	LIN communication system	Click here
	Rear power window regulator switch LH	-
	Rear power window regulator motor LH	-
	Harness or connector	-
Rear power window RH auto up/down function does not operate	LIN communication system	Click here
	Rear power window regulator switch RH	-
	Rear power window regulator motor RH	-
	Harness or connector	-
All power windows do not operate with driver side door key cylinder or wireless transmitter	Wireless door lock control system	Click here
	Power door lock control system	-
	Main body ECU	-
Key-off operation function operates even if operating conditions are not satisfied	LIN communication system	Click here
	Front door courtesy light switch	-
	Main body ECU	-
Auto up operation does not fully close power window (jam protection is activated)	Glass position initialization	Click here
	Improper installation (door glass run)	-
	Power window regulator motor (applicable location)	-
Jam protection function does not operate	Glass position initialization	Click here
	Power window regulator motor (applicable location)	-

All power window up functions do not operate with entry lock switch	Entry lock switch	Click here
	Main body ECU	-
Auto down operation does not fully open power window	Glass position initialization	Click here
	Improper installation (door glass run)	-
	Power window regulator motor (applicable location)	-

for Preparation Click here

CHECK FRONT POWER WINDOW REGULATOR MOTOR ASSEMBLY LH



a. Disconnect the I12 motor connector.

b. Measure the resistance and voltage according to the value(s) in the table below.

Terminal No. (Symbol)	Wiring Color	Terminal Description	Condition	Specified Condition
I12-2 (B) - I12-1 (GND)	L - W-B	Battery power supply	Always	11 to 14 V
I12-1 (GND) - Body ground	W-B - Body ground	Ground	Always	Below 1 Ω

If the result is not as specified, there may be a malfunction on the wire harness side.

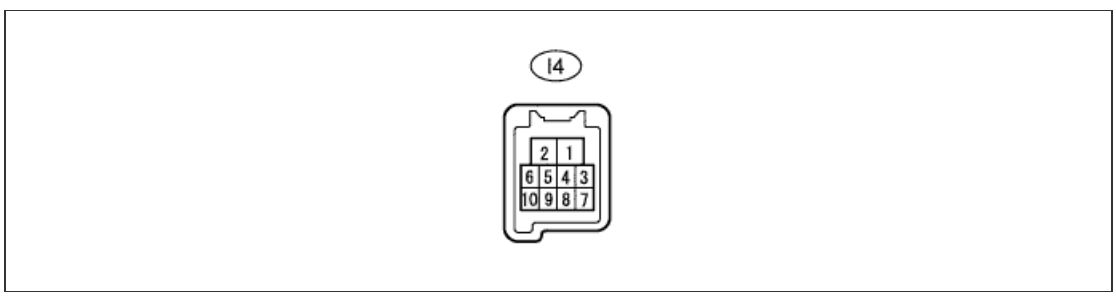
c. Reconnect the I12 motor connector.

d. Measure the voltage according to the value(s) in the table below.

Terminal No. (Symbol)	Wiring Color	Terminal Description	Condition	Specified Condition
I12-10 (UP) - I12-1 (GND)	L - W-B	Power window up operation	Engine switch on (IG), multiplex network master switch off → up	11 to 14 V → Below 1 V
I12-10 (UP) - I12-1 (GND)	L - W-B	Power window up operation	Engine switch on (IG), door glass fully open → power window auto up operation → door glass fully closed	11 to 14 V → Below 1 V → 11 to 14 V
I12-7 (DOWN) - I12-1 (GND)	B - W-B	Power window down operation	Engine switch on (IG), multiplex network master switch off → down	11 to 14 V → Below 1 V
I12-7 (DOWN) - I12-1 (GND)	B - W-B	Power window down operation	Engine switch on (IG), door glass fully closed → power window auto down operation → door glass fully open	11 to 14 V → Below 1 V → 11 to 14 V

If the result is not as specified, the motor may be malfunctioning.

CHECK FRONT POWER WINDOW REGULATOR MOTOR RH



a. Disconnect the I4 motor connector.

b. Measure the resistance and voltage according to the value(s) in the table below.

Terminal No. (Symbol)	Wiring Color	Terminal Description	Condition	Specified Condition
I4-2 (B) - I4-1 (GND)	L - W-B	Battery power supply	Always	11 to 14 V
I4-1 (GND) - Body ground	W-B - Body ground	Ground	Always	Below 1 Ω

If the result is not as specified, there may be a malfunction on the wire harness side.

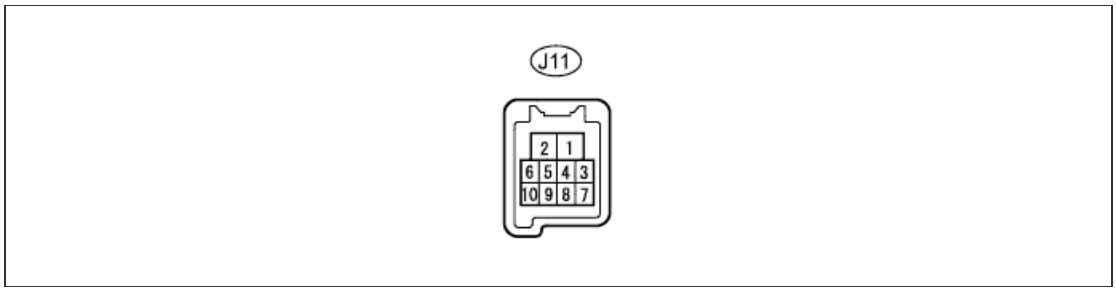
c. Reconnect the I4 motor connector.

d. Measure the voltage according to the value(s) in the table below.

Terminal No. (Symbol)	Wiring Color	Terminal Description	Condition	Specified Condition
I4-10 (UP) - I4-1 (GND)	L - W-B	Power window up operation	Engine switch on (IG), power window regulator switch off → up	11 to 14 V → Below 1 V
I4-10 (UP) - I4-1 (GND)	L - W-B	Power window up operation	Engine switch on (IG), door glass fully open → power window auto up operation → door glass fully closed	11 to 14 V → Below 1 V → 11 to 14 V
I4-7 (DOWN) - I4-1 (GND)	B - W-B	Power window down operation	Engine switch on (IG), power window regulator switch off → down	11 to 14 V → Below 1 V
I4-7 (DOWN) - I4-1 (GND)	B - W-B	Power window down operation	Engine switch on (IG), door glass fully closed → power window auto down operation → door glass fully open	11 to 14 V → Below 1 V → 11 to 14 V

If the result is not as specified, the motor may be malfunctioning.

CHECK REAR POWER WINDOW REGULATOR MOTOR LH



a. Disconnect the J11 motor connector.

b. Measure the resistance and voltage according to the value(s) in the table below.

Terminal No. (Symbol)	Wiring Color	Terminal Description	Condition	Specified Condition
J11-2 (B) - J11-1 (GND)	L - W-B	Battery power supply	Always	11 to 14 V
J11-1 (GND) - Body ground	W-B - Body ground	Ground	Always	Below 1 Ω

If the result is not as specified, there may be a malfunction on the wire harness side.

c. Reconnect the J11 motor connector.

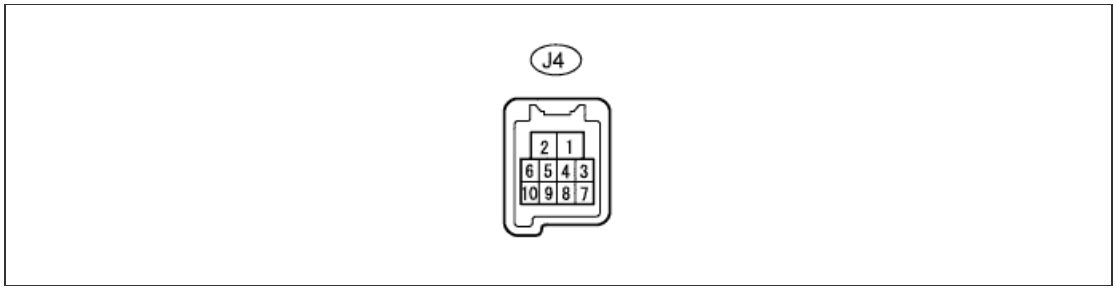
d. Measure the voltage according to the value(s) in the table below.

Terminal No. (Symbol)	Wiring Color	Terminal Description	Condition	Specified Condition
J11-10 (UP) - J11-1 (GND)	L - W-B	Power window up operation	Engine switch on (IG), power window regulator switch off → up	11 to 14 V → Below 1 V
J11-10 (UP) - J11-1 (GND)	L - W-B	Power window up operation	Engine switch on (IG), door glass fully open → power window auto up operation → door glass fully closed	11 to 14 V → Below 1 V → 11 to 14 V
J11-7 (DOWN) - J11-1 (GND)	Y - B	Power window down operation	Engine switch on (IG), power window regulator switch off → down	11 to 14 V → Below 1 V

J11-7 (DOWN) - J11-1 (GND)	Y - B	Power window down operation	Engine switch on (IG), door glass fully closed → power window auto down operation → door glass fully open	11 to 14 V → Below 1 V → 11 to 14 V

If the result is not as specified, the motor may be malfunctioning.

CHECK REAR POWER WINDOW REGULATOR MOTOR RH



a. Disconnect the J4 motor connector.

b. Measure the resistance and voltage according to the value(s) in the table below.

Terminal No. (Symbol)	Wiring Color	Terminal Description	Condition	Specified Condition
J4-2 (B) - J4-1 (GND)	L - W-B	Battery power supply	Always	11 to 14 V
J4-1 (GND) - Body ground	W-B - Body ground	Ground	Always	Below 1 Ω

If the result is not as specified, there may be a malfunction on the wire harness side.

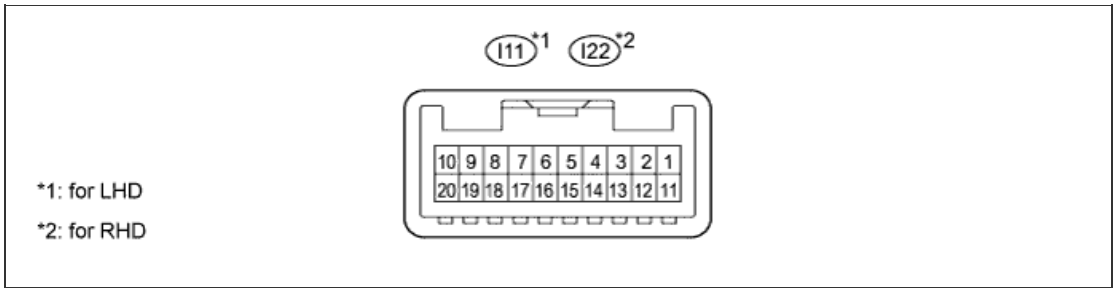
c. Reconnect the J4 motor connector.

d. Measure the voltage according to the value(s) in the table below.

Terminal No. (Symbol)	Wiring Color	Terminal Description	Condition	Specified Condition
J4-10 (UP) - J4-1 (GND)	L - W-B	Power window up operation	Engine switch on (IG), power window regulator switch off → up	11 to 14 V → Below 1 V
J4-10 (UP) - J4-1 (GND)	L - W-B	Power window up operation	Engine switch on (IG), door glass fully open → power window auto up operation → door glass fully closed	11 to 14 V → Below 1 V → 11 to 14 V
J4-7 (DOWN) - J4-1 (GND)	B - W-B	Power window down operation	Engine switch on (IG), power window regulator switch off → down	11 to 14 V → Below 1 V
J4-7 (DOWN) - J4-1 (GND)	B - W-B	Power window down operation	Engine switch on (IG), door glass fully closed → power window auto down operation → door glass fully open	11 to 14 V → Below 1 V → 11 to 14 V

If the result is not as specified, the motor may be malfunctioning.

CHECK MULTIPLEX NETWORK MASTER SWITCH



a. Disconnect the I11*1 or I22*2 master switch connector.

HINT:

- ***1: for LHD**
- ***2: for RHD**

b. Measure the resistance and voltage according to the value(s) in the table below.

for LHD

Terminal No. (Symbol)	Wiring Color	Terminal Description	Condition	Specified Condition
I11-11 (B) - I11-12 (GND)	L - W-B	Battery power supply	Always	11 to 14 V
I11-12 (GND) - Body ground	W-B - Body ground	Ground	Always	Below 1 Ω

for RHD

Terminal No. (Symbol)	Wiring Color	Terminal Description	Condition	Specified Condition
I22-11 (B) - I22-12 (GND)	L - W-B	Battery power supply	Always	11 to 14 V
I22-12 (GND) - Body ground	W-B - Body ground	Ground	Always	Below 1 Ω

If the result is not as specified, there may be a malfunction on the wire harness side.

c. Reconnect the I11*1 or I22*2 master switch connector.

HINT:

- ***1: for LHD**
- ***2: for RHD**

d. Measure the voltage according to the value(s) in the table below.

for LHD

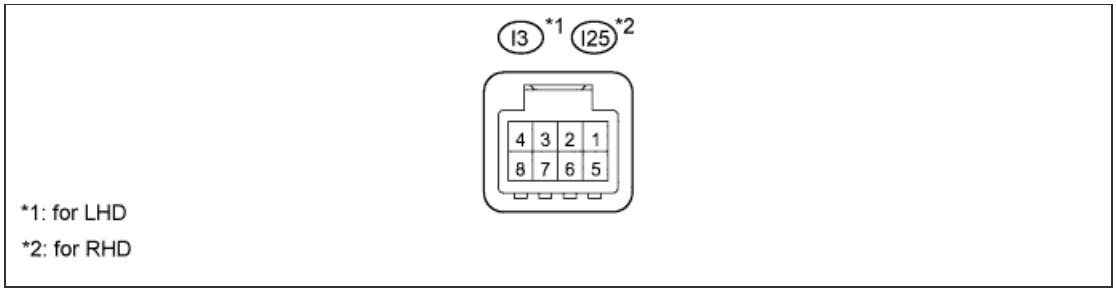
Terminal No. (Symbol)	Wiring Color	Terminal Description	Condition	Specified Condition
I11-20 (UP) - I11-12 (GND)	L - W-B	Power window up operation	Engine switch on (IG), multiplex network master switch off → up	11 to 14 V → Below 1 V
I11-20 (UP) - I11-12 (GND)	L - W-B	Power window up operation	Engine switch on (IG), door glass fully open → power window auto up operation → door glass fully closed	11 to 14 V → Below 1 V → 11 to 14 V
I11-15 (DOWN) - I11-12 (GND)	B - W-B	Power window down operation	Engine switch on (IG), multiplex network master switch off → down	11 to 14 V → Below 1 V
I11-15 (DOWN) - I11-12 (GND)	B - W-B	Power window down operation	Engine switch ON (IG), door glass fully closed → power window auto down operation → door glass fully open	11 to 14 V → Below 1 V → 11 to 14 V

for RHD

Terminal No. (Symbol)	Wiring Color	Terminal Description	Condition	Specified Condition
I22-20 (UP) - I22-12 (GND)	L - W-B	Power window up operation	Engine switch on (IG), multiplex network master switch off → up	11 to 14 V → Below 1 V
I22-20 (UP) - I22-12 (GND)	L - W-B	Power window up operation	Engine switch on (IG), door glass fully open → power window auto up operation → door glass fully closed	11 to 14 V → Below 1 V → 11 to 14 V
I22-15 (DOWN) - I22-12 (GND)	B - W-B	Power window down operation	Engine switch on (IG), multiplex network master switch off → down	11 to 14 V → Below 1 V
I22-15 (DOWN) - I22-12 (GND)	B - W-B	Power window down operation	Engine switch ON (IG), door glass fully closed → power window auto down operation → door glass fully open	11 to 14 V → Below 1 V → 11 to 14 V

If the result is not as specified, the master switch may be malfunctioning.

CHECK FRONT PASSENGER SIDE POWER WINDOW REGULATOR SWITCH



a. Disconnect the I3*1 or I25*2 switch connector.

HINT:

- ***1: for LHD**

- ***2: for RHD**

b. Measure the resistance according to the value(s) in the table below.

for LHD

Terminal No. (Symbol)	Wiring Color	Terminal Description	Condition	Specified Condition
I3-1 (GND) - Body ground	W-B - Body ground	Ground	Always	Below 1 Ω

for RHD

Terminal No. (Symbol)	Wiring Color	Terminal Description	Condition	Specified Condition
I25-1 (GND) - Body ground	W-B - Body ground	Ground	Always	Below 1 Ω

If the result is not as specified, there may be a malfunction on the wire harness side.

c. Reconnect the I3*1 or I25*2 switch connector.

HINT:

- ***1: for LHD**
- ***2: for RHD**

d. Measure the voltage according to the value(s) in the table below.

for LHD

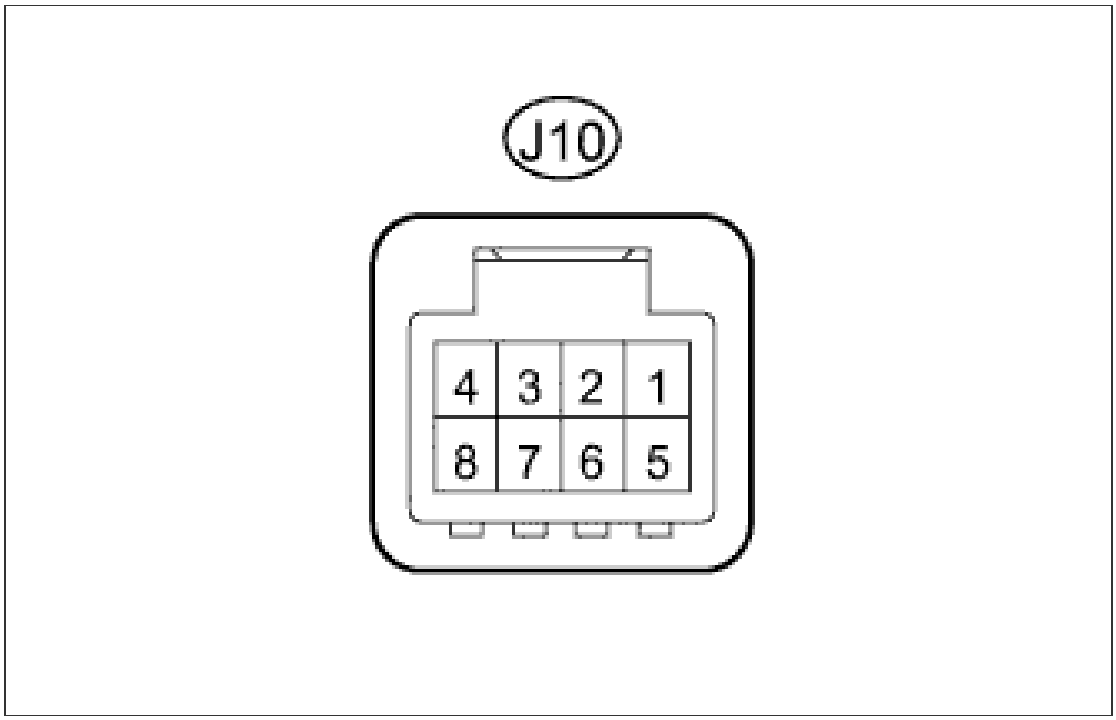
Terminal No. (Symbol)	Wiring Color	Terminal Description	Condition	Specified Condition
I3-6 (UP) - I3-1 (GND)	L - W-B	Power window up operation	Engine switch on (IG), power window regulator switch off → up	11 to 14 V → Below 1 V
I3-7 (DOWN) - I3-1 (GND)	B - W-B	Power window down operation	Engine switch on (IG), power window regulator switch off → down	11 to 14 V → Below 1 V
I3-8 (AUTO) - I3-1 (GND)	R - W-B	Power window up operation	Engine switch on (IG)and door glass fully open → power window auto up operation → door glass fully closed	11 to 14 V → Below 1 V → 11 to 14 V
I3-8 (AUTO) - I3-1 (GND)	R - W-B	Power window down operation	Engine switch on (IG), door glass fully closed → power window auto down operation → door glass fully open	11 to 14 V → Below 1 V → 11 to 14 V

for RHD

Terminal No. (Symbol)	Wiring Color	Terminal Description	Condition	Specified Condition
I25-6 (UP) - I25-1 (GND)	L - W-B	Power window up operation	Engine switch on (IG), power window regulator switch off → up	11 to 14 V → Below 1 V
I25-7 (DOWN) - I25-1 (GND)	B - W-B	Power window down operation	Engine switch on (IG), power window regulator switch off → down	11 to 14 V → Below 1 V
I25-8 (AUTO) - I25-1 (GND)	R - W-B	Power window up operation	Engine switch on (IG)and door glass fully open → power window auto up operation → door glass fully closed	11 to 14 V → Below 1 V → 11 to 14 V
I25-8 (AUTO) - I25-1 (GND)	R - W-B	Power window down operation	Engine switch on (IG), door glass fully closed → power window auto down operation → door glass fully open	11 to 14 V → Below 1 V → 11 to 14 V

If the result is not as specified, the switch may be malfunctioning.

CHECK REAR POWER WINDOW REGULATOR SWITCH LH



a. Disconnect the J10 switch connector.

b. Measure the resistance according to the value(s) in the table below.

Terminal No. (Symbol)	Wiring Color	Terminal Description	Condition	Specified Condition
J10-1 (GND) - Body ground	W-B - Body ground	Ground	Always	Below 1 Ω

If the result is not as specified, there may be a malfunction on the wire harness side.

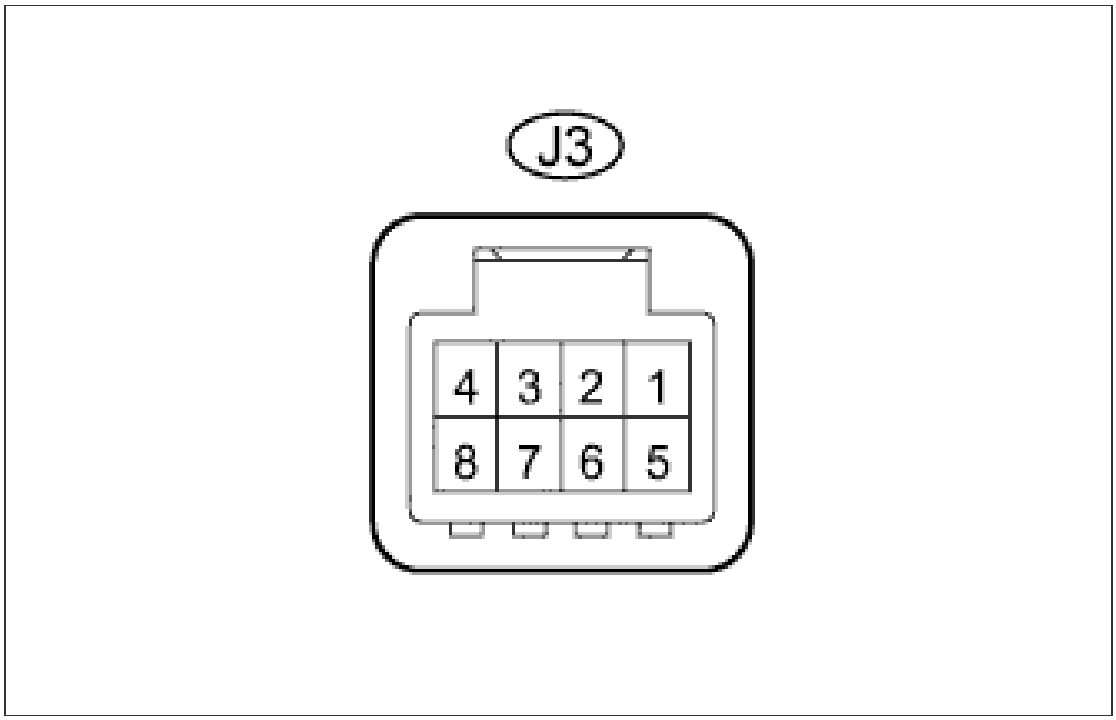
c. Reconnect the J10 switch connector.

d. Measure the voltage according to the value(s) in the table below.

Terminal No. (Symbol)	Wiring Color	Terminal Description	Condition	Specified Condition
J10-6 (UP) - J10-1 (GND)	L - W-B	Power window up operation	Engine switch on (IG), power window regulator switch off → up	11 to 14 V → Below 1 V
J10-7 (DOWN) - J10-1 (GND)	B - W-B	Power window down operation	Engine switch on (IG), power window regulator switch off → down	11 to 14 V → Below 1 V
J10-8 (AUTO) - J10-1 (GND)	R - W-B	Power window up operation	Engine switch on (IG), door glass fully open → power window auto up operation → door glass fully closed	11 to 14 V → Below 1 V → 11 to 14 V
J10-8 (AUTO) - J10-1 (GND)	R - W-B	Power window down operation	Engine switch on (IG), door glass fully closed → power window auto down operation → door glass fully open	11 to 14 V → Below 1 V → 11 to 14 V

If the result is not as specified, the switch may be malfunctioning.

CHECK REAR POWER WINDOW REGULATOR SWITCH RH



a. Disconnect the J3 switch connector.

b. Measure the resistance according to the value(s) in the table below.

Terminal No. (Symbol)	Wiring Color	Terminal Description	Condition	Specified Condition
J3-1 (GND) - Body ground	W-B - Body ground	Ground	Always	Below 1 Ω

If the result is not as specified, there may be a malfunction on the wire harness side.

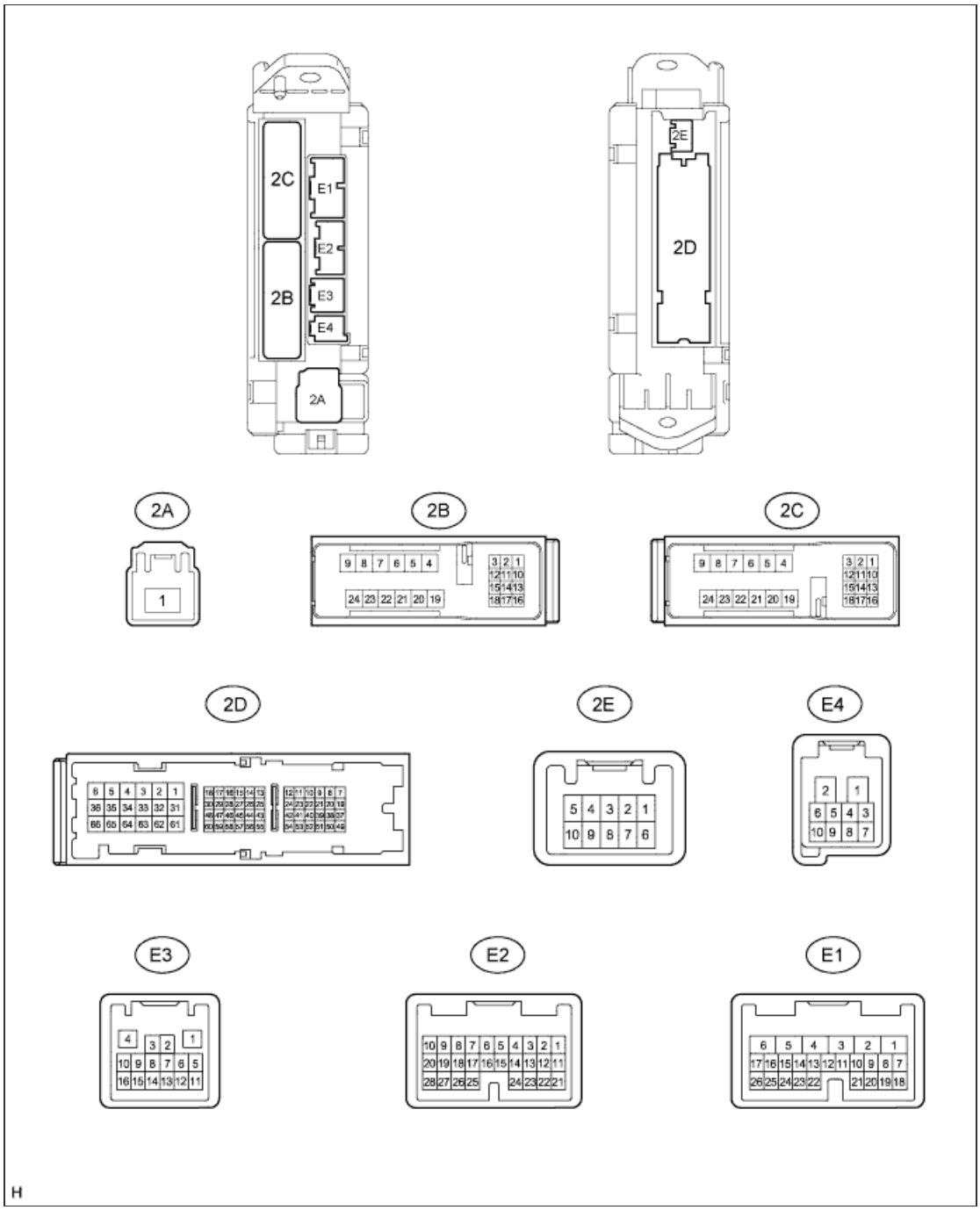
c. Reconnect the J3 switch connector.

d. Measure the voltage according to the value(s) in the table below.

Terminal No. (Symbol)	Wiring Color	Terminal Description	Condition	Specified Condition
J3-6 (UP) - J3-1 (GND)	L - W-B	Power window up operation	Engine switch on (IG), power window regulator switch off → up	11 to 14 V → Below 1 V
J3-7 (DOWN) - J3-1 (GND)	B - W-B	Power window down operation	Engine switch on (IG), power window regulator switch off → down	11 to 14 V → Below 1 V
J3-8 (AUTO) - J3-1 (GND)	R - W-B	Power window up operation	Engine switch on (IG), door glass fully open → power window auto up operation → door glass fully closed	11 to 14 V → Below 1 V → 11 to 14 V
J3-8 (AUTO) - J3-1 (GND)	R - W-B	Power window down operation	Engine switch on (IG), door glass fully closed → power window auto down operation → door glass fully open	11 to 14 V → Below 1 V → 11 to 14 V

If the result is not as specified, the switch may be malfunctioning.

CHECK MAIN BODY ECU (COWL SIDE JUNCTION BLOCK LH)



a. Disconnect the 2A, 2C, E1, E2 and E3 ECU connectors.

b. Measure the resistance and voltage according to value(s) in the table below.

Terminal No. (Symbol)	Wiring Color	Terminal Description	Condition	Specified Condition
E3-1 (GND3) - 2A-62 (GND2)	BR - W-B	Ground	Always	Below 1 Ω
2D-62 (GND2) - Body ground	W-B - Body ground	Ground	Always	Below 1 Ω
2A-1 (IG) - Body ground	B - Body ground	IG power supply	Always	11 to 14 V
E2-1 (AM2) - Body ground	W - Body ground	Battery power supply	Always	11 to 14 V
E1-6 (AM1) - Body ground	W - Body ground	Battery power supply	Always	11 to 14 V
E1-24 (DCTY) - Body ground	L - Body ground	Driver side door courtesy light switch input	Driver side door open	Below 1 Ω
			Driver side door closed	10 kΩ or higher
E2-21 (PCTY) - Body ground	Y - Body ground	Front passenger side door courtesy light switch input	Front passenger side door open	Below 1 Ω
			Front passenger side door closed	10 kΩ or higher
E2-7 (RCTY) - Body		Rear RH side door	Rear RH side door open	Below 1 Ω

ground	G - Body ground	courtesy light switch input	Rear RH side door closed	10 kΩ or higher
2C-2 (LCTY) - Body ground	W - Body ground	Rear LH side door courtesy light switch input	Rear LH side door open	Below 1 Ω
			Rear LH side door closed	10 kΩ or higher

If the result is not as specified, the wire harness side may have a malfunction.

for Preparation Click here

CHECK DTC

a. Connect the intelligent tester to the DLC3.

b. Turn the engine switch on (IG).

c. Turn the intelligent tester on.

d. Enter the following menus: Body / (desired system) / Trouble Codes.

e. Check for DTCs by following the directions on the tester screen.

HINT:

Refer to the intelligent tester operator's manual for further details.

CLEAR DTC

a. Connect the intelligent tester to the DLC3.

b. Turn the engine switch on (IG).

c. Turn the intelligent tester on.

d. Enter the following menus: Body / (desired system) / Trouble Codes.

e. Clear the DTCs by following the directions on the tester screen.

HINT:

Refer to the intelligent tester operator's manual for further details.

for Preparation Click here

POWER WINDOW OPERATION IN FAIL-SAFE MODE

HINT:

If the pulse sensor built into the power window regulator motor malfunctions, the power window control system enters fail-safe mode.

a. The pulse sensor for the jam protection function has problems and the window position or the learned value is abnormal.

HINT:

The power window control system prohibits the following power window operations when the pulse sensor for the jam protection function has problems and the window position or the learned value is abnormal.

Multiplex Network Master Switch

Power Window Operation	Condition		
	Engine Switch on (IG)	Engine Switch off (Key-off operation permitted)	Engine Switch off (Key-off operation prohibited)
Manual up (Driver side door window)	X	X	-
Manual down (Driver side door window)	○*1	X	-
Auto up (Driver side door window) (hold switch at auto up position)	○*2	X	-
Auto up (Driver side door window)	X	X	-
Auto down (Driver side door window)	X	X	-
Manual up (Remote switch operation)	X	X	-
Manual down (Remote switch operation)	X	X	-
Auto up (Remote switch operation) (hold switch at auto up position)	X	X	-
Auto up (Remote switch operation)	X	X	-
Auto down (Remote switch operation)	X	X	-
Door key interlock	-	X	X
Wireless interlock	-	X	X
Smart interlock	-	X	X

HINT:

○: Operative
X: Operation prohibited
***1: Jam protection not operative**
***2: In manual mode and jam protection not operative**

Power Window Regulator Switch (for Front Passenger Side, Rear LH and Rear RH)

Power Window Operation	Condition		
	Engine Switch on (IG)	Engine Switch off (Key-off operation permitted)	Engine Switch off (Key-off operation prohibited)
Manual up	X	X	-
Manual down	○*1	X	-
Auto up (hold switch at auto up position)	○*2	X	-
Auto up	X	X	-
Auto down	X	X	-
Door key interlock	-	X	X
Wireless interlock	-	X	X
Smart interlock	-	X	X

HINT:

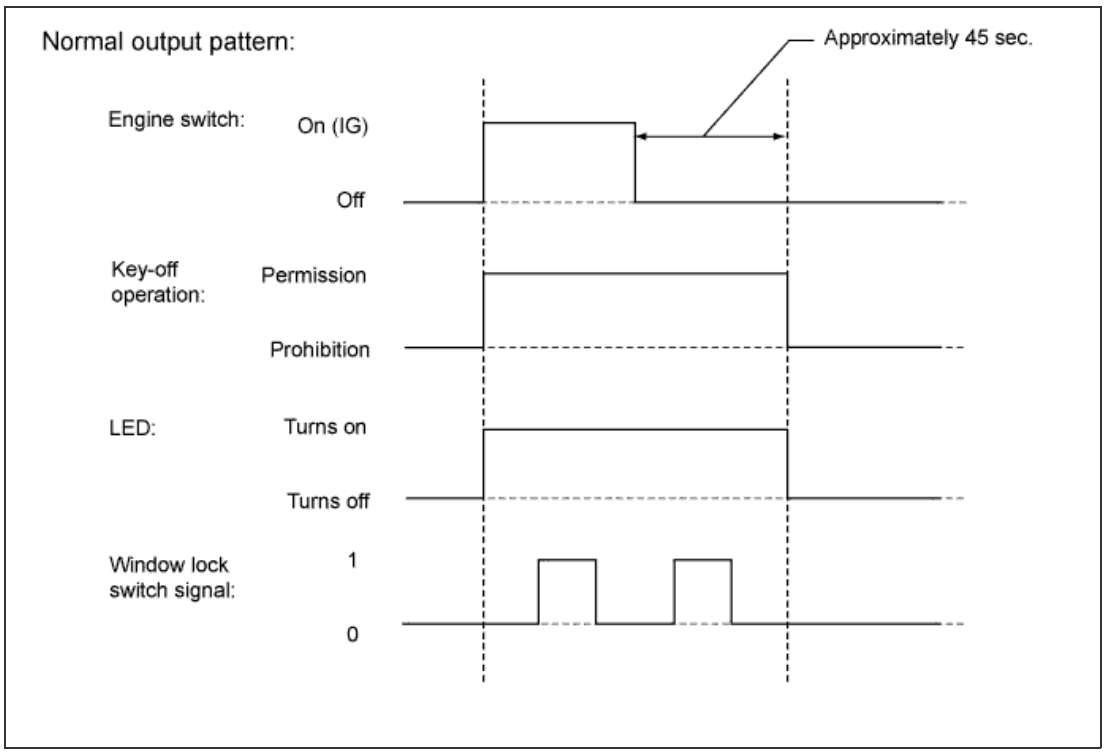
○: Operative
X: Operation prohibited
***1: Jam protection not operative**
***2: In manual mode and jam protection not operative**

i. Power window switch LED control

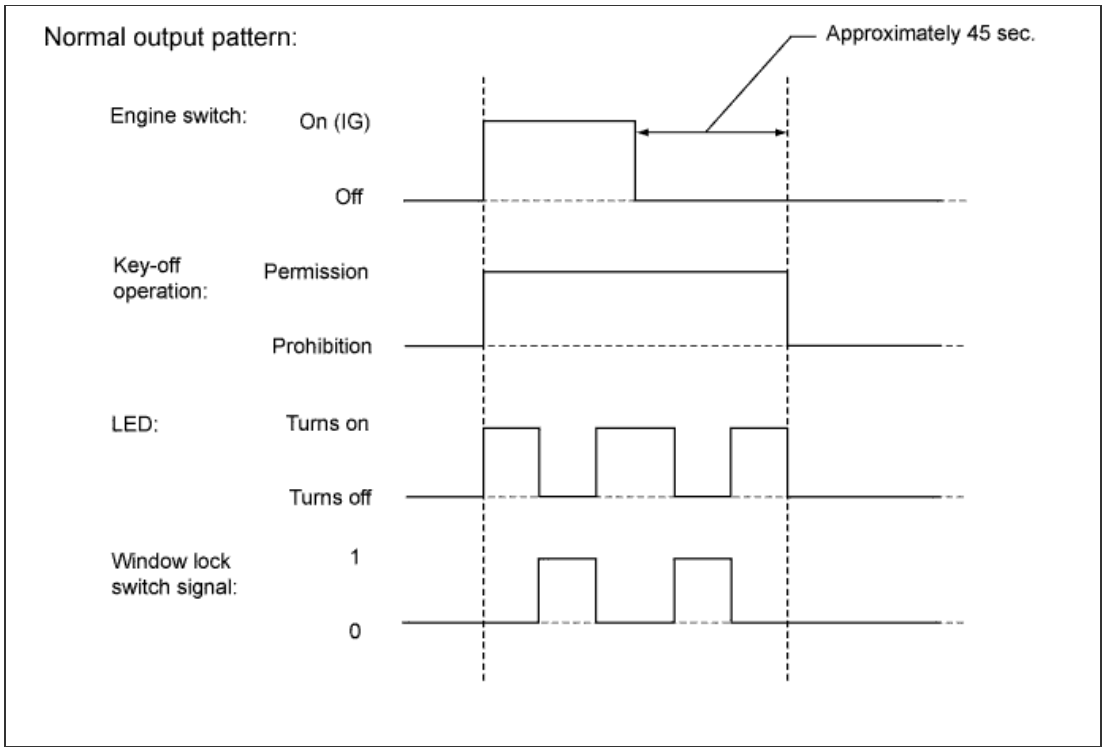
HINT:

During normal operation (fail-safe is not operating), or during fail-safe mode when there is a pulse sensor malfunction or the window position or learned value is abnormal, the LED illuminates as shown in the illustration.

1. for driver side:



2. for front passenger side, rear LH and rear RH:



ii. ail-safe Deactivation Condition

When the pulse sensor is normal, to deactivate fail-safe mode, pull up the power window switch to the auto up position and hold it for at least 1 second to fully close the window from the fully open position. As a result, the auto up/down function will return.

b. Initialization failure

HINT:

During initialization of the power window regulator motor ECU, when the window position or initialization complete status cannot be properly read from the EEPROM, the power window control system prohibits the following operations.

Multiplex Network Master Switch

Power Window Operation	Condition		
	Engine Switch on (IG)	Engine Switch off (Key-off operation permitted)	Engine Switch off (Key-off operation prohibited)
Manual up (Driver side door window)	X	X	-
Manual down (Driver side door window)	○*1	X	-
Auto up (Driver side door window) (hold switch at auto up position)	○*2	X	-
Auto up (Driver side door window)	X	X	-
Auto down (Driver side door window)	X	X	-
Manual up (Remote switch operation)	X	X	-
Manual down (Remote switch operation)	X	X	-
Auto up (Remote switch operation) (hold switch at auto up position)	X	X	-
Auto up (Remote switch operation)	X	X	-
Auto down (Remote switch operation)	X	X	-
Door key interlock	-	X	X
Wireless interlock	-	X	X
Smart interlock	-	X	X

HINT:

○: Operative
X: Operation prohibited
***1: Jam protection not operative**

***2: In manual mode and jam protection not operative**

Power Window Regulator Switch (for Front Passenger Side, Rear LH and Rear RH)

Power Window Operation	Condition		
	Engine Switch on (IG)	Engine Switch off (Key-off operation permitted)	Engine Switch off (Key-off operation prohibited)
Manual up	X	X	-
Manual down	○*1	X	-
Auto up (hold switch at auto up position)	○*2	X	-
Auto up	X	X	-
Auto down	X	X	-
Door key interlock	-	X	X
Wireless interlock	-	X	X
Smart interlock	-	X	X

HINT:

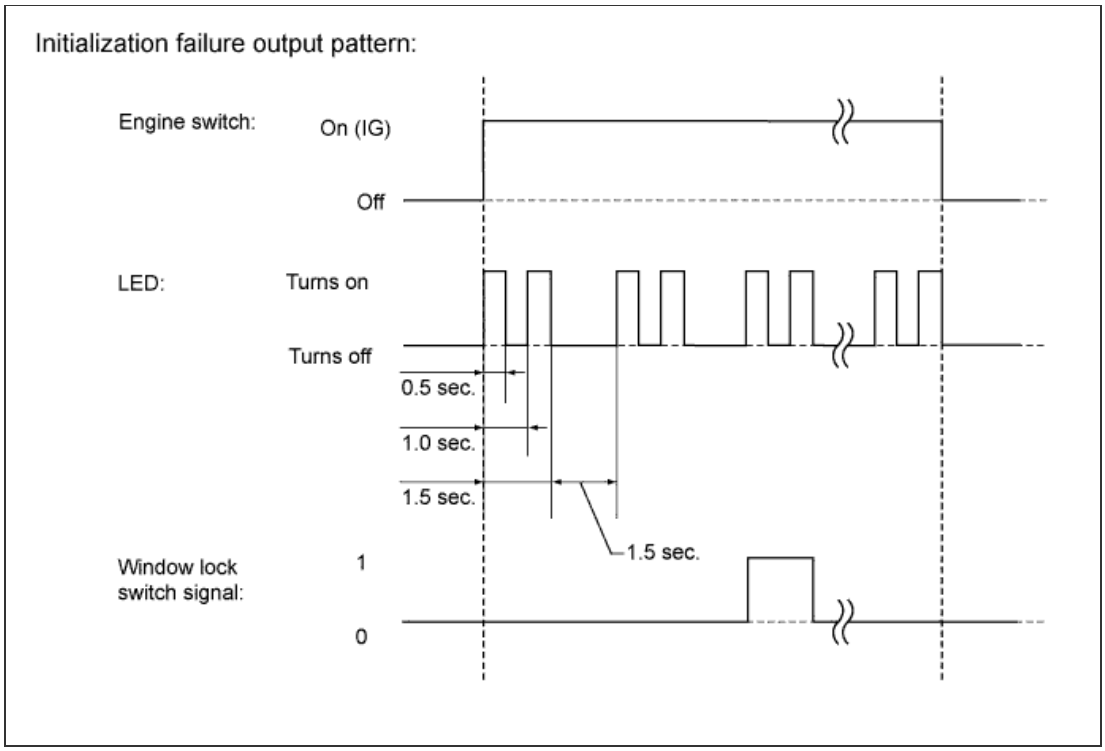
○: Operative
X: Operation prohibited
***1: Jam protection not operative**
***2: In manual mode and jam protection not operative**

i. Power window switch LED control

HINT:

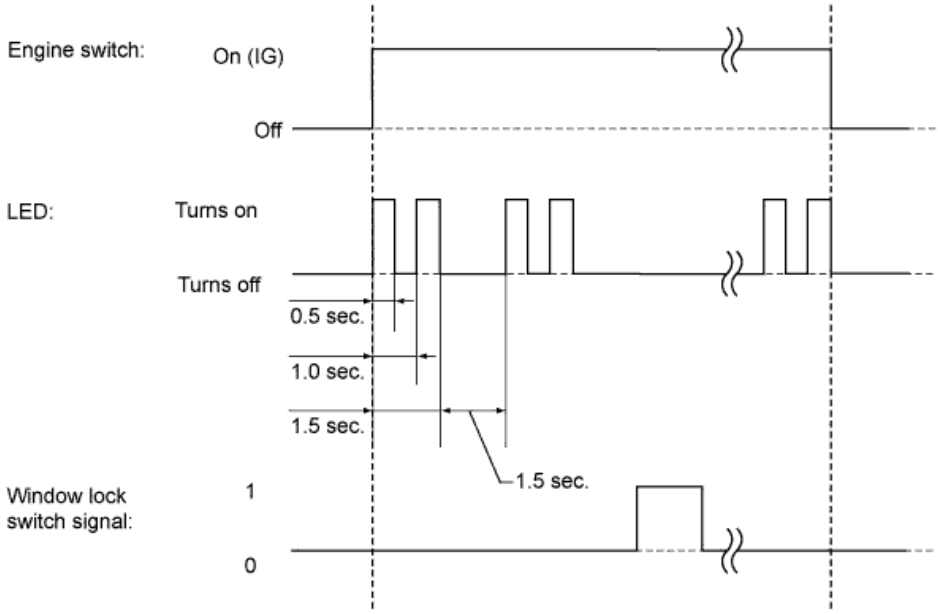
During initialization of the power window regulator motor ECU, when the window position or initialization complete status cannot be properly read from the EEPROM during fail-safe mode, the LED illuminates as shown in the illustration.

1. for driver side:



2. for front passenger side, rear LH and rear RH:

Initialization failure output pattern:



c. LIN communication failure

HINT:

If the LIN communication line malfunctions (communication stop), the power window control system prohibits the following operations.

Multiplex Network Master Switch

Power Window Operation	Engine Switch on (IG)
Manual up	○*1
Manual down	○*2
Auto up (hold switch at auto up position)	X
Auto up	X
Auto down	X

HINT:

○: Operative
X: Operation prohibited
***1: Jam protection operative**
***2: Jam protection not operative**
Remote up/down function does not operate.

Power Window Regulator Switch (for Front Passenger Side, Rear LH and Rear RH)

Power Window Operation	Engine Switch on (IG)
Manual up	○*1
Manual down	○*2
Auto up (hold switch at auto up position)	○*1
Auto up	○*1
Auto down	○*2

HINT:

○: Operative
X: Operation prohibited
***1: Jam protection operative**
***2: Jam protection not operative**

d. LIN communication failure and pulse sensor failure

HINT:

If the LIN communication line malfunctions (communication stop) and the pulse sensor for the jam protection function has problems, the power window control system prohibits the following operations.

Multiplex Network Master Switch

Power Window Operation	Always
Manual up	X
Manual down	X
Auto up (hold switch at auto up position)	X
Auto up	X
Auto down	X

HINT:

- **○: Operative**
- **X: Operation prohibited**
- **Driver side door window: When there is no jam protection control due to a LIN communication failure, the manual up and auto up functions will not operate.**
- **Remote switch operation: Not operative during LIN communication failure.**

Power Window Regulator Switch (for Front Passenger Side, Rear LH and Rear RH)

Power Window Operation	Always
Manual up	X
Manual down	X
Auto up (hold switch at auto up position)	X
Auto up	X
Auto down	X

HINT:

○: Operative
X: Operation prohibited

e. LIN communication failure and window position, learned value abnormal or initialization failure

HINT:

If the LIN communication line malfunctions (communication stop) and the window position or the learned value is abnormal, the power window control system prohibits the following operations.

Multiplex Network Master Switch

Power Window Operation	Always
Manual up	○*1
Manual down	○*2
Auto up (hold switch at auto up position)	-
Auto up	-
Auto down	-

HINT:

- **○: Operative**
- ***1: Jam protection operative and window reverses direction upon reaching the fully closed position**
- ***2: Jam protection not operative**
- **Remote switch operation: Operation is not possible during a LIN communication failure.**

Power Window Regulator Switch (for Front Passenger Side, Rear LH and Rear RH)

Power Window Operation	Always
Manual up	○*1
Manual down	○*2
Auto up (hold switch at auto up position)	○*1
Auto up	X
Auto down	X

HINT:

○: Operative
X: Operation prohibited
***1: Jam protection operative and window reverses direction upon reaching the fully closed position**
***2: Jam protection not operative**

for Preparation Click here

READ DATA LIST

HINT:

Using the intelligent tester to read the Data List allows values or states of switches, sensors, actuators and other items to be read without removing any parts. This non-intrusive inspection can be very useful because intermittent conditions or signals may be discovered before parts or wiring is disturbed. Reading the Data List information early in troubleshooting is one way to save diagnostic time.

NOTICE:

In the table below, the values listed under "Normal Condition" are reference values. Do not depend solely on these reference values when deciding whether a part is faulty or not.

a. Connect the intelligent tester to the DLC3.

b. Turn the engine switch on (IG).

c. Turn the intelligent tester on.

d. Enter the following menus: Body / (desired system) / Data List.

e. According to the display on the intelligent tester, read the Data List.

Master Switch

Tester Display	Measurement Item/Range	Normal Condition	Diagnostic Note
D Door P/W Auto SW	Driver side power window auto up/down signal / ON or OFF	ON: Driver side power window auto up/down switch on multiplex network master switch operated OFF: Driver side power window switch on multiplex network master switch not operated	-
P Door P/W Auto SW	Front passenger side power window remote auto up/down signal / ON or OFF	ON: Front passenger side power window remote auto up/down switch on multiplex network master switch operated OFF: Front passenger side power window switch on multiplex network master switch not operated	-
RR Door P/W Auto SW	Rear power window RH remote auto up/down signal / ON or OFF	ON: Rear power window RH remote auto up/down switch on multiplex network master switch operated OFF: Rear power window switch RH on multiplex network master switch not operated	-
RL Door P/W Auto SW	Rear power window LH remote auto up/down signal / ON or OFF	ON: Rear power window LH remote auto up/down switch on multiplex network master switch operated OFF: Rear power window switch LH on multiplex network master switch not operated	-
P Door P/W Up SW	Front passenger side power window remote manual up signal / ON or OFF	ON: Front passenger side power window remote manual up switch on multiplex network master switch operated OFF: Front passenger side power window switch on multiplex network master switch not operated	-
RR Door P/W up switch	Rear power window RH remote manual up signal / ON or OFF	ON: Rear power window RH remote manual up switch on multiplex network master switch operated OFF: Rear power window switch RH on multiplex network master switch not operated	-
RL Door P/W up switch	Rear power window LH remote manual up signal / ON or OFF	ON: Rear power window LH remote manual up switch on multiplex network master switch operated OFF: Rear power window switch LH on multiplex network master switch not operated	-
P Door P/W Down SW	Front passenger side power window remote manual down signal / ON or OFF	ON: Front passenger side power window remote manual down switch on multiplex network master switch operated OFF: Front passenger side power window switch on multiplex network master switch not operated	-
RR Door P/W Down SW	Rear power window RH remote manual down signal / ON or OFF	ON: Rear power window RH remote manual down switch on multiplex network master switch operated OFF: Rear power window switch RH on multiplex network master switch not operated	-
RL Door P/W Down SW	Rear power window LH remote manual down signal / ON or OFF	ON: Rear power window LH remote manual down switch on multiplex network master switch operated OFF: Rear power window switch LH on multiplex network master switch not operated	-

Window Lock Switch Status	Power window lock switch / ON or OFF	ON: Power window lock switch on OFF: Power window lock switch off	-
Number of Trouble Codes	Number of trouble codes / Min.: 0, Max.: 255	Number of DTCs will be displayed	-

D-Door Motor

Tester Display	Measurement Item/Range	Normal Condition	Diagnostic Note
D Door P/W Auto SW	Driver side power window auto up/down signal / ON or OFF	ON: Driver side power window auto up/down switch operated OFF: Driver side power window switch not operated	-
D Door P/W Up SW	Driver side power window manual up signal / ON or OFF	ON: Driver side power window manual up switch operated OFF: Driver side power window switch not operated	-
D Door P/W Down SW	Driver side power window manual down signal / ON or OFF	ON: Driver side power window manual down switch operated OFF: Driver side power window switch not operated	-
Glass Position (Close-1/4)	Jam protection status of window glass within range of fully closed to 1/4 open position / OK or Caution	OK: Motor normally operates between fully closed to 1/4 open position Caution: Jam protection function operates due to detection of foreign object or irregular movement	-
Glass Position (1/4-2/4)	Jam protection status of window glass within range of 1/4 to 1/2 open position / OK or Caution	OK: Motor normally operates between 1/4 to 1/2 open position Caution: Jam protection function operates due to detection of foreign object or irregular movement	-
Glass Position (2/4-3/4)	Jam protection status of window glass within range of 1/2 to 3/4 open position / OK or Caution	OK: Motor normally operates between 1/2 to 3/4 open position Caution: Jam protection function operates due to detection of foreign object or irregular movement	-
Glass Position (3/4-Open)	Jam protection status of window glass within range of 3/4 to fully open position / OK or Caution	OK: Motor normally operates between 3/4 to fully open position Caution: Jam protection function operates due to detection of foreign object or irregular movement	-
Number of Trouble Codes	Number of trouble codes / Min.: 0, Max.: 255	Number of DTCs will displayed	-

P-Door Motor

Tester Display	Measurement Item/Range	Normal Condition	Diagnostic Note
P Door P/W Auto SW	Front passenger side power window auto up/down signal / ON or OFF	ON: Front passenger side power window auto up/down switch operated OFF: Front passenger side power window regulator switch not operated	-
P Door P/W Up SW	Front passenger side power window manual up signal / ON or OFF	ON: Front passenger side power window manual up switch operated OFF: Front passenger side power window regulator switch not operated	-
P Door P/W Down SW	Front passenger side power window manual down signal / ON or OFF	ON: Front passenger side power window manual down switch operated OFF: Front passenger side power window regulator switch not operated	-
Glass Position (Close-1/4)	Jam protection status of window glass within range of fully closed to 1/4 open position / OK or Caution	OK: Motor normally operates between fully closed to 1/4 open position Caution: Jam protection function operates due to detection of foreign object or irregular movement	-
Glass Position (1/4-2/4)	Jam protection status of window glass within range of 1/4 to 1/2 open position / OK or Caution	OK: Motor normally operates between 1/4 to 1/2 open position Caution: Jam protection function operates due to detection of foreign object or irregular movement	-
Glass Position (2/4-3/4)	Jam protection status of window glass within range of 1/2 to 3/4 open position / OK or Caution	OK: Motor normally operates between 1/2 to 3/4 open position Caution: Jam protection function operates due to detection of foreign object or irregular movement	-
		OK: Motor normally operates between 3/4 to fully	

Glass Position (3/4-Open)	Jam protection status of window glass within range of 3/4 to fully open position / OK or Caution	open position Caution: Jam protection function operates due to detection of foreign object or irregular movement	-
Number of Trouble Codes	Number of trouble codes / Min.: 0, Max.: 255	Number of DTCs will be displayed	-

RL-Door Motor

Tester Display	Measurement Item/Range	Normal Condition	Diagnostic Note
RL Door P/W Auto SW	Rear power window LH auto up/down signal / ON or OFF	ON: Rear power window LH auto up/down switch operated OFF: Rear power window LH switch not operated	-
RL Door P/W Up SW	Rear power window LH manual up signal / ON or OFF	ON: Rear power window LH manual up switch operated OFF: Rear power window LH switch not operated	-
RL Door P/W Down SW	Rear power window LH manual down signal / ON or OFF	ON: Rear power window LH manual down switch operated OFF: Rear power window LH switch not operated	-
Glass Position (Close-1/4)	Jam protection status of window glass within range of fully closed to 1/4 open position / OK or Caution	OK: Motor normally operates between fully closed to 1/4 open position Caution: Jam protection function operates due to detection of foreign object or irregular movement	-
Glass Position (1/4-2/4)	Jam protection status of window glass within range of 1/4 to 1/2 open position / OK or Caution	OK: Motor normally operates between 1/4 to 1/2 open position Caution: Jam protection function operates due to detection of foreign object or irregular movement	-
Glass Position (2/4-3/4)	Jam protection status of window glass within range of 1/2 to 3/4 open position / OK or Caution	OK: Motor normally operates between 1/2 to 3/4 open position Caution: Jam protection function operates due to detection of foreign object or irregular movement	-
Glass Position (3/4-Open)	Jam protection status of window glass within range of 3/4 to fully open position / OK or Caution	OK: Motor normally operates between 3/4 to fully open position Caution: Jam protection function operates due to detection of foreign object or irregular movement	-
Number of Trouble Codes	Number of trouble codes / Min.: 0, Max.: 255	Number of DTCs will be displayed	-

RR-Door Motor

Tester Display	Measurement Item/Range	Normal Condition	Diagnostic Note
RR Door P/W Auto SW	Rear power window RH auto up/down signal / ON or OFF	ON: Rear power window RH auto up/down switch operated OFF: Rear power window RH switch not operated	-
RR Door P/W Up SW	Rear power window RH manual up signal / ON or OFF	ON: Rear power window RH manual up switch operated OFF: Rear power window RH switch not operated	-
RR Door P/W Down SW	Rear power window RH manual down signal / ON or OFF	ON: Rear power window RH manual down switch operated OFF: Rear power window RH switch not operated	-
Glass Position (Close-1/4)	Jam protection status of window glass within range of fully closed to 1/4 open position / OK or Caution	OK: Motor normally operates between fully closed to 1/4 open position Caution: Jam protection function operates due to detection of foreign object or irregular movement	-
Glass Position (1/4-2/4)	Jam protection status of window glass within range of 1/4 to 1/2 open position / OK or Caution	OK: Motor normally operates between 1/4 to 1/2 open position Caution: Jam protection function operates due to detection of foreign object or irregular movement	-
Glass Position (2/4-3/4)	Jam protection status of window glass within range of 1/2 to 3/4 open position / OK or Caution	OK: Motor normally operates between 1/2 to 3/4 open position Caution: Jam protection function operates due to detection of foreign object or irregular movement	-
Glass Position (3/4-Open)	Jam protection status of window glass within range of 3/4 to fully open position / OK or Caution	OK: Motor normally operates between 3/4 to fully open position Caution: Jam protection function operates due to detection of foreign object or irregular movement	-
Number of Trouble	Number of trouble codes / Min.: 0, Max.: 255	Number of DTCs will be displayed	-

Codes			

Main Body

Tester Display	Measurement Item/Range	Normal Condition	Diagnostic Note
Communication D-Door Motor	Connection status between power window regulator motor (for driver side) and main body ECU / OK or Stop	OK: Connection Stop: No connection	-
Communication P-Door Motor	Connection status between power window regulator motor (for front passenger side) and main body ECU / OK or Stop	OK: Connection Stop: No connection	-
Communication RR-Door Motor	Connection status between rear power window regulator motor LH and main body ECU / OK or Stop	OK: Connection Stop: No connection	-
Communication RL-Door Motor	Connection status between rear power window regulator motor RH and main body ECU / OK or Stop	OK: Connection Stop: No connection	-
Communication Master SW	Connection status between master switch and main body ECU / OK or Stop	OK: Connection Stop: No connection	-
D Door Courtesy SW	Driver side door courtesy signal / ON or OFF	ON: Driver door open OFF: Driver door closed	-
P Door Courtesy SW	Front passenger side door courtesy signal / ON or OFF	ON: Front passenger door open OFF: Front passenger door closed	-
RL Door Courtesy SW	Rear LH side door courtesy signal / ON or OFF	ON: Rear LH side door open OFF: Rear LH side door closed	-
RR Door Courtesy SW	Rear RH side door courtesy signal / ON or OFF	ON: Rear RH side door open OFF: Rear RH side door closed	-

PERFORM ACTIVE TEST

HINT:

Using the intelligent tester to perform Active Tests allows relays, VSVs, actuators and other items to be operated without removing any parts. This non-intrusive functional inspection can be very useful because intermittent operation may be discovered before parts or wiring is disturbed. Performing Active Tests early in troubleshooting is one way to save diagnostic time. Data List information can be displayed while performing Active Tests.

a. Connect the intelligent tester to the DLC3.

b. Turn the engine switch on (IG).

c. Turn the intelligent tester on.

d. Enter the following menus: Body / (desired system) / Active Test.

e. According to the display on the intelligent tester, perform the Active Test.

CAUTION:

Be careful to avoid injuries as this test causes vehicle parts to move. During the Active Test, the jam protection function does not operate.

D-Door Motor

Tester Display	Test Part	Control Range	Diagnostic Note
Power Window	Driver side power window	OFF/UP/DOWN	-

P-Door Motor

Tester Display	Test Part	Control Range	Diagnostic Note
Power Window	Front passenger side power window	OFF/UP/DOWN	-

RL-Door Motor

Tester Display	Test Part	Control Range	Diagnostic Note
Power Window	Rear LH side power window	OFF/UP/DOWN	-

RR-Door Motor

Tester Display	Test Part	Control Range	Diagnostic Note

Power Window	Rear RH side power window	OFF/UP/DOWN	-

for Preparation Click here

HINT:

If a trouble code is output during the DTC check, inspect the trouble areas listed for that code. For details of the code, refer to the "See page" below.

Power Window Control System

DTC Code	Detection Item	Trouble Area	See page
B2311	Power Window Motor Malfunction	- Power window regulator motor - Battery disconnection when engine switch on (IG) - Incorrect installation of power window components - Overheated power window regulator motor	Click here
B2312	Power Window Switch Malfunction	- Multiplex network master switch - Power window regulator switch - Power window regulator motor - Harness or connector - Multiplex network master switch held in same position for more than 20 sec. - Power window regulator swith held in same position for more than 20 sec.	Click here
B2313	Glass Position Initialization Incomplete	- Power window regulator motor - Power window regulator motor is not initialized	Click here

for Preparation Click here

HINT:

If a trouble code is output during the DTC check, inspect the trouble areas listed for that code. For details of the code, refer to the "See page" below.

Power Window Control System

DTC Code	Detection Item	Trouble Area	See page
B2311	Power Window Motor Malfunction	- Power window regulator motor - Battery disconnection when engine switch on (IG) - Incorrect installation of power window components - Overheated power window regulator motor	Click here
B2312	Power Window Switch Malfunction	- Multiplex network master switct - Power window regulator switch - Harness or connector - Multiplex network master switch held in same position for more than 20 sec. - Power window regulator swith held in same position for more than 20 sec.	Click here
B2313	Glass Position Initialization Incomplete	- Power window regulator motor - Power window regulator motor is not initialized	Click here

DTC B2311 Power Window Motor Malfunction

for Preparation Click here

DESCRIPTION

The power window regulator motor is driven by operating the power window regulator switch. The power window regulator motor consists of the motor, regulator and ECU.
This DTC is stored when the power window regulator motor has a malfunction, or the ECU built into the power window regulator motor determines that the fully closed window position has deviated approximately 20 mm (0.787 in.) or more from the normal position.

HINT:

This DTC may be stored for all the windows.

NOTICE:

- **When the power window regulator motor is reinstalled or replaced, the power window control system must be initialized.**
- **After a door glass or a door glass run has been replaced, the jam protection function may operate unexpectedly when the auto up function is used. In such cases, the auto up function can be resumed by repeating the following operation at least 5 times:**
  1. **Close the power window by fully pulling up the power window switch and holding it in the auto up position.**
  2. **Open the power window by fully pushing down the switch.**

Front Power Window Regulator Motor LH

DTC Code	DTC Detection Condition	Trouble Area
B2311	When either condition below is met: 1. The power window regulator motor malfunctions. 2. When the ECU in the power window regulator motor determines that the fully closed window position has deviated approximately 20 mm (0.787 in.) or more from the normal position.	• Battery disconnection when engine switch on (IG) • Power window regulator motor • Incorrect installation of power window components • Overheated power window regulator motor

Front Power Window Regulator Motor RH

DTC Code	DTC Detection Condition	Trouble Area
B2311	When either condition below is met: 1. The power window regulator motor malfunctions. 2. When the ECU in the power window regulator motor determines that the fully closed window position has deviated approximately 20 mm (0.787 in.) or more from the normal position.	• Battery disconnection when engine switch on (IG) • Power window regulator motor • Incorrect installation of power window components • Overheated power window regulator motor

Rear Power Window Regulator Motor LH

DTC Code	DTC Detection Condition	Trouble Area
B2311	When either condition below is met: 1. The power window regulator motor malfunctions. 2. When the ECU in the power window regulator motor determines that the fully closed window position has deviated approximately 20 mm (0.787 in.) or more from the normal position.	• Battery disconnection when engine switch on (IG) • Power window regulator motor • Incorrect installation of power window components • Overheated power window regulator

		motor

Rear Power Window Regulator Motor RH

DTC Code	DTC Detection Condition	Trouble Area
B2311	When either condition below is met: 1. The power window regulator motor malfunctions. 2. When the ECU in the power window regulator motor determines that the fully closed window position has deviated approximately 20 mm (0.787 in.) or more from the normal position.	• Battery disconnection when engine switch on (IG) • Power window regulator motor • Incorrect installation of power window components • Overheated power window regulator motor

INSPECTION PROCEDURE

1.PERFORM ACTIVE TEST USING INTELLIGENT TESTER (POWER WINDOW)

a. Select the Active Test, use the intelligent tester to generate a control command, and then check that each power window regulator motor operates (Click here).

CAUTION:

Be careful to avoid injuries as this test causes vehicle parts to move. During the Active Test, the jam protection function does not operate.

D-Door Motor

Tester Display	Test Part	Control Range	Diagnostic Note
Power Window	Driver side power window	OFF/UP/DOWN	-

P-Door Motor

Tester Display	Test Part	Control Range	Diagnostic Note
Power Window	Front passenger side power window	OFF/UP/DOWN	-

RL-Door Motor

Tester Display	Test Part	Control Range	Diagnostic Note
Power Window	Rear LH side power window	OFF/UP/DOWN	-

RR-Door Motor

Tester Display	Test Part	Control Range	Diagnostic Note
Power Window	Rear RH side power window	OFF/UP/DOWN	-

OK:

Each power window motor operates.

Result

Result	Proceed to
OK	A
NG (Front LH side power window)	B
NG (Front RH side power window)	C
NG (Rear LH side power window)	D
NG (Rear RH side power window)	E

B	REPLACE FRONT POWER WINDOW REGULATOR MOTOR ASSEMBLY LH (Click here)
C	REPLACE FRONT POWER WINDOW REGULATOR MOTOR ASSEMBLY RH (Click here)
D	REPLACE REAR POWER WINDOW REGULATOR MOTOR ASSEMBLY LH (Click here)

E → REPLACE REAR POWER WINDOW REGULATOR MOTOR ASSEMBLY RH (Click here)

A

2.PERFORM INITIALIZATION

a. Initialize the power window regulator motor (Click here).

b. Check that each power window operates normally by opening and closing the window (Click here).

OK:
Each power window operates normally.

Result

Result	Proceed to
OK	A
NG (Front LH side power window)	B
NG (Front RH side power window)	C
NG (Rear LH side power window)	D
NG (Rear RH side power window)	E

B → REPLACE FRONT POWER WINDOW REGULATOR MOTOR ASSEMBLY LH (Click here)

C → REPLACE FRONT POWER WINDOW REGULATOR MOTOR ASSEMBLY RH (Click here)

D → REPLACE REAR POWER WINDOW REGULATOR MOTOR ASSEMBLY LH (Click here)

E → REPLACE REAR POWER WINDOW REGULATOR MOTOR ASSEMBLY RH (Click here)

A

3.CHECK WHETHER PARTS HAVE BEEN INSTALLED CORRECTLY

a. Check that the power window components are installed correctly.

OK:
Power window components are installed correctly.

HINT:

When the power window components are installed correctly, the problem has been caused by battery disconnection while the engine switch is on (IG) or the motor being overheated.

NG → INSTALL PARTS CORRECTLY

OK

END

DTC B2312 Power Window Switch Malfunction

for Preparation Click here

DESCRIPTION

The power window regulator motor consists of the motor, regulator and ECU. The power window regulator motor is driven by operating the power window switch.
This DTC is stored when the ECU built into the regulator motor determines that the power window switch is stuck.

HINT:

This DTC may be stored for all the windows.

NOTICE:

- **When the power window regulator motor is reinstalled or replaced, the power window control system must be initialized.**
- **After a door glass or a door glass run has been replaced, the jam protection function may operate unexpectedly when the auto up function is used. In such cases, the auto up function can be resumed by repeating the following operation at least 5 times:**
  1. **Close the power window by fully pulling up the power window switch and holding it in the auto up position.**
  2. **Open the power window by fully pushing down the power window switch.**

Multiplex Network Master Switch

DTC Code	DTC Detection Condition	Trouble Area
B2312	• The multiplex network master switch is stuck. • The multiplex network master switch is held in the same position for more than 20 sec.	• Multiplex network master switch • Harness or connector • Multiplex network master switch held in same position for more than 20 sec.

Front Power Window Regulator Motor LH

DTC Code	DTC Detection Condition	Trouble Area
B2312	• The multiplex network master switch is stuck. • The multiplex network master switch is held in the same position for more than 20 sec.	• Multiplex network master switch • Power window regulator motor • Harness or connector • Multiplex network master switch held in same position for more than 20 sec.

Front Power Window Regulator Motor RH

DTC Code	DTC Detection Condition	Trouble Area
B2312	• The power window regulator switch is stuck. • The power window regulator switch is held in same position for more than 20 sec.	• Power window regulator switch • Power window regulator motor • Harness or connector • Power window regulator switch held in same position for more than 20 sec.

Rear Power Window Regulator Motor LH

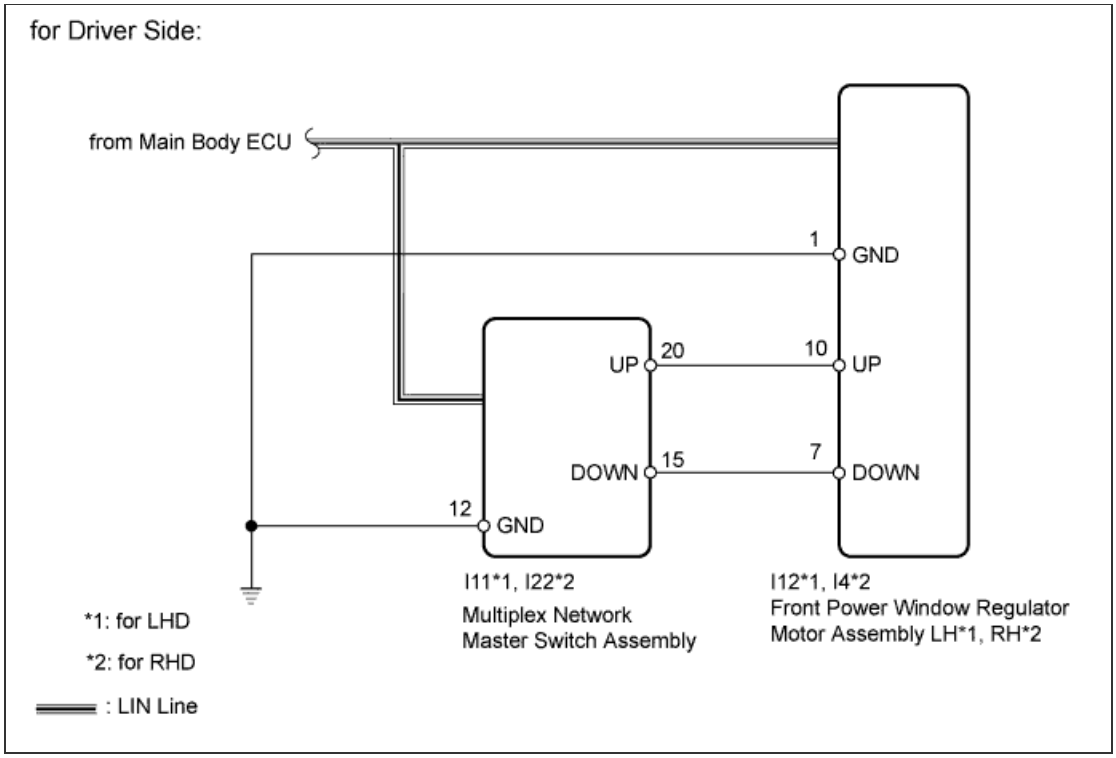
DTC Code	DTC Detection Condition	Trouble Area
B2312	• The power window regulator switch is stuck. • The power window regulator switch is held in same position for more than 20 sec.	• Power window regulator switch • Power window regulator motor • Harness or connector • Power window regulator switch held in same position for more than 20 sec.

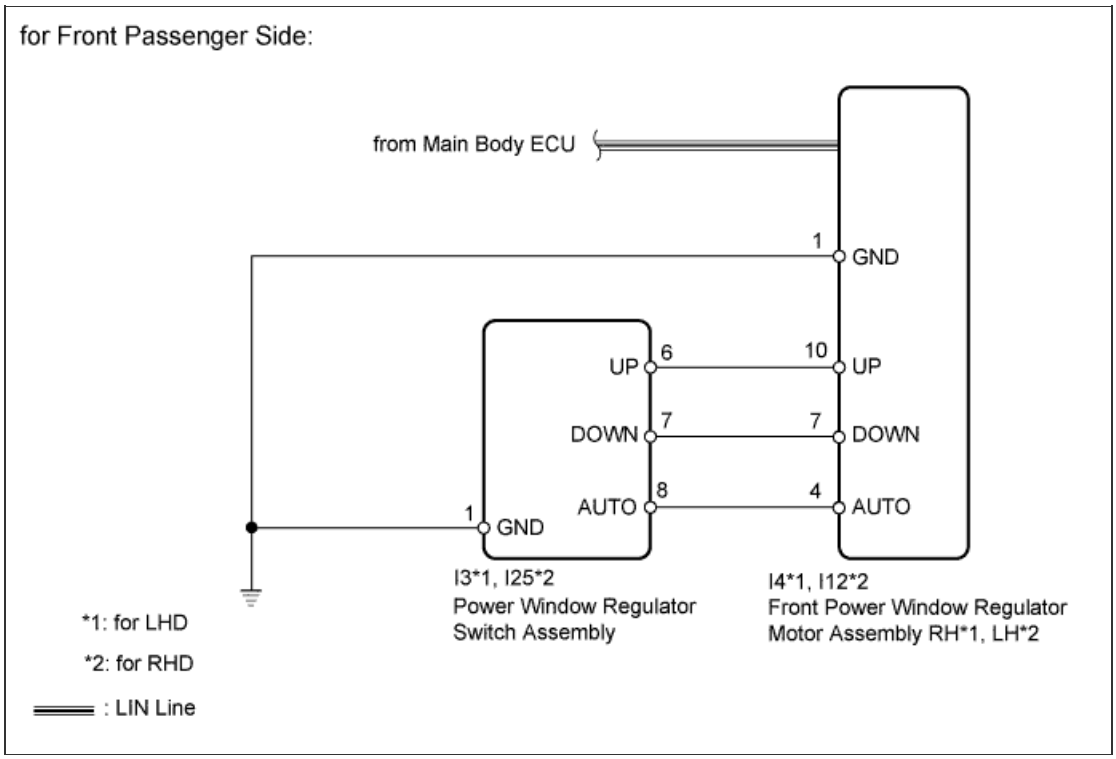
Rear Power Window Regulator Motor RH

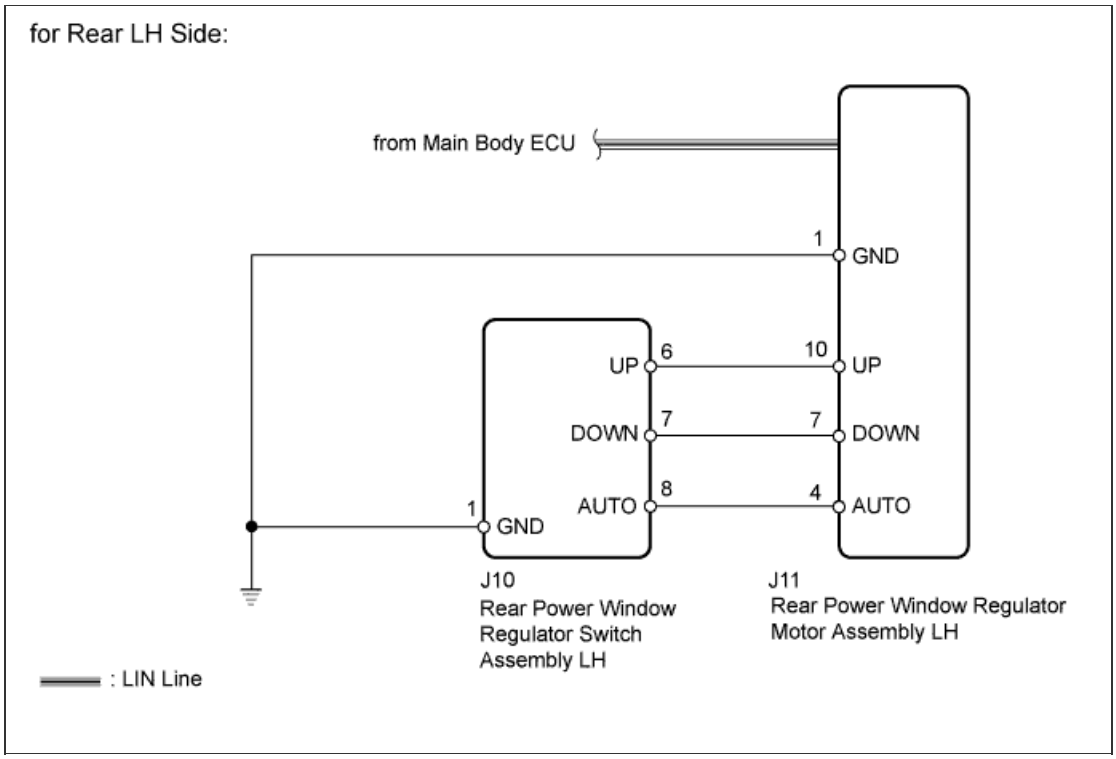
DTC Code	DTC Detection Condition	Trouble Area
B2312	• The power window regulator switch is stuck. • The power window regulator switch is held in same position for more than 20 sec.	• Power window regulator switch • Power window regulator motor • Harness or connector • Power window regulator switch held in same position

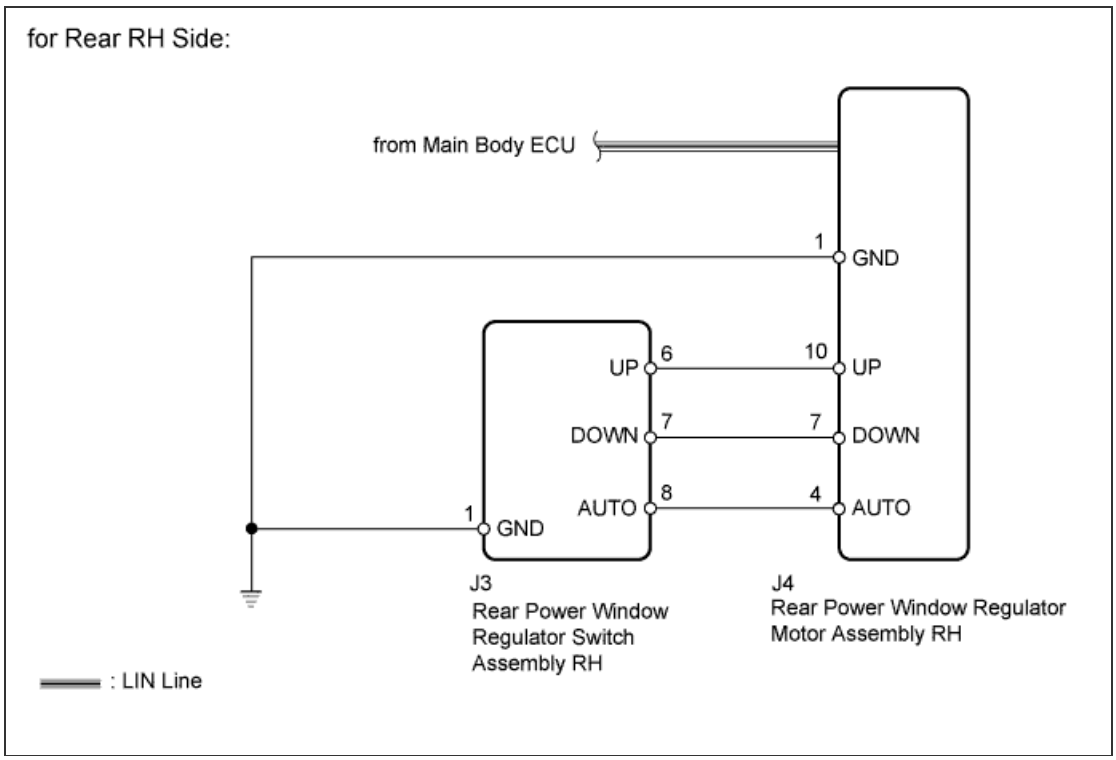
		for more than 20 sec.

WIRING DIAGRAM









INSPECTION PROCEDURE

1.CLEAR DTC

a. Clear the DTCs (Click here).

NEXT

2.CHECK FOR DTC

a. Check for DTCs (Click here).

Result

Result	Proceed to
B2312 is output.	A

LIN communication DTCs are output.	B
No DTCs output.	C

B → GO TO LIN COMMUNICATION SYSTEM (Click here)

C → END (DUE TO KEEPING SWITCH OPERATED FOR 20 SEC. OR MORE)

A

3.CHECK MALFUNCTION LOCATION

a. Check where DTC B2312 is output from.

Result

Result	Proceed to
B2312 output from multiplex network master switch.	A
B2312 output from driver side power window regulator motor.	B
B2312 output from passenger side power window regulator motor.	C
B2312 output from rear power window regulator motor LH.	D
B2312 output from rear power window regulator motor RH.	E

B → Go to step 4

C → Go to step 6

D → Go to step 9

E → Go to step 12

A

REPLACE MULTIPLEX NETWORK MASTER SWITCH ASSEMBLY (Click here)

4.READ VALUE USING INTELLIGENT TESTER (DRIVER SIDE POWER WINDOW REGULATOR MOTOR)

a. Use the Data List to check if the power window regulator motor is functioning properly (Click here).

D-Door Motor

Tester Display	Measurement Item/Range	Normal Condition	Diagnostic Note
D Door P/W Auto SW	Driver side power window auto up/down signal / ON or OFF	ON: Driver side power window auto up/down switch operated OFF: Driver side power window switch not operated	-
D Door P/W Up SW	Driver side power window manual up signal / ON or OFF	ON: Driver side power window manual up switch operated OFF: Driver side power window switch not operated	-
D Door P/W Down SW	Driver side power window manual down signal / ON or OFF	ON: Driver side power window manual down switch operated OFF: Driver side power window switch not operated	-

Result

Result	Proceed to
The display does not change according to operation of the multiplex network master switch.	A
The display changes according to operation of the	B

multiplex network master switch (for LHD).	
The display changes according to operation of the multiplex network master switch (for RHD).	C

B → REPLACE FRONT POWER WINDOW REGULATOR MOTOR ASSEMBLY LH (Click here)

C → REPLACE FRONT POWER WINDOW REGULATOR MOTOR ASSEMBLY RH (Click here)

A

5.CHECK HARNESS AND CONNECTOR (MULTIPLEX NETWORK MASTER SWITCH - FRONT POWER WINDOW REGULATOR MOTOR AND BODY GROUND)

a. Disconnect I11*1 or I22*2 switch connector.

HINT:

- ***1: for LHD**
- ***2: for RHD**

b. Disconnect I12*1 or I4*2 motor connector.

HINT:

- ***1: for LHD**
- ***2: for RHD**

c. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

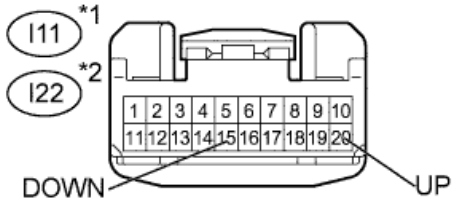
for LHD

Tester Connection	Condition	Specified Condition
I11-20 (UP) - I12-10 (UP)	Always	Below 1 Ω
I11-15 (DOWN) - I12-7 (DOWN)	Always	Below 1 Ω
I11-20 (UP) or I12-10 (UP) - Body ground	Always	10 kΩ or higher
I11-15 (DOWN) or I12-7 (DOWN) - Body ground	Always	10 kΩ or higher

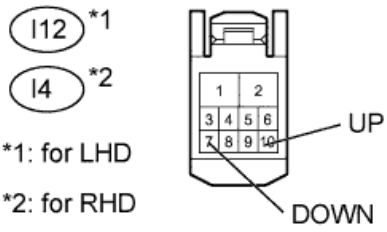
for RHD

Tester Connection	Condition	Specified Condition
I22-20 (UP) - I4-10 (UP)	Always	Below 1 Ω
I22-15 (DOWN) - I4-7 (DOWN)	Always	Below 1 Ω
I22-20 (UP) or I4-10 (UP) - Body ground	Always	10 kΩ or higher
I22-15 (DOWN) or I4-7 (DOWN) - Body ground	Always	10 kΩ or higher

Front view of wire harness connector: (to Multiplex Network Master Switch)



Front view of wire harness connector: (to Front Power Window Regulator Motor)



Result

Result	Proceed to
NG	A
OK (for LHD)	B
OK (for RHD)	C

B → REPLACE FRONT POWER WINDOW REGULATOR MOTOR ASSEMBLY LH (Click here)

C → REPLACE FRONT POWER WINDOW REGULATOR MOTOR ASSEMBLY RH (Click here)

A

REPAIR OR REPLACE HARNESS OR CONNECTOR

6.READ VALUE USING INTELLIGENT TESTER (FRONT PASSENGER SIDE POWER WINDOW REGULATOR MOTOR)

a. Use the Data List to check if the power window regulator motor is functioning properly (Click here).

P-Door Motor

Tester Display	Measurement Item/Range	Normal Condition	Diagnostic Note
P Door P/W Auto SW	Front passenger side power window auto up/down signal / ON or OFF	ON: Front passenger side power window auto up/down switch operated OFF: Front passenger side power window regulator switch not operated	-
P Door P/W Up SW	Front passenger side power window manual up signal / ON or OFF	ON: Front passenger side power window manual up switch operated OFF: Front passenger side power window regulator switch not operated	-
P Door P/W Down SW	Front passenger side power window manual down signal / ON or OFF	ON: Front passenger side power window manual down switch operated OFF: Front passenger side power window regulator switch not operated	-

Result

Result	Proceed to
The display does not change according to operation of the power window regulator switch.	A
The display changes according to operation of the power window regulator switch (for LHD).	B
The display changes according to operation of the power window regulator switch (for RHD).	C

B → REPLACE FRONT POWER WINDOW REGULATOR MOTOR ASSEMBLY RH (Click here)

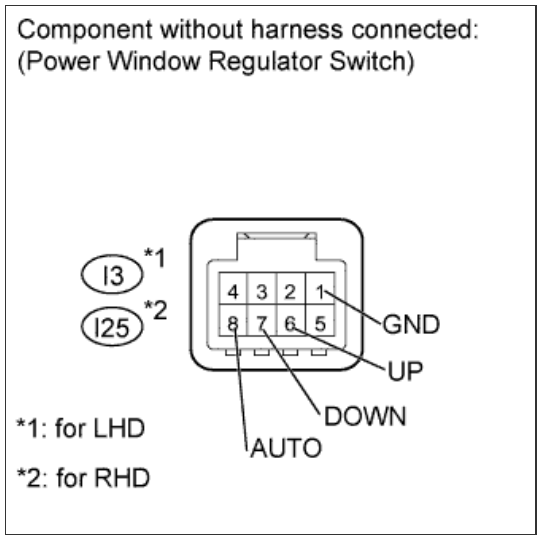
C → REPLACE FRONT POWER WINDOW REGULATOR MOTOR ASSEMBLY LH (Click here)

A

7.INSPECT POWER WINDOW REGULATOR SWITCH ASSEMBLY

a. Remove the power window regulator switch (Click here).

b. Measure the resistance according to the value(s) in the table below.



Standard Resistance:

for LHD

Tester Connection	Switch Condition	Specified Condition
I3-6 (UP) - I3-1 (GND)	Manual up operation	Below 1 Ω
I3-7 (DOWN) - I3-1 (GND)	Manual down operation	Below 1 Ω
I3-8 (AUTO) - I3-1 (GND)	Auto up/down operation	Below 1 Ω

for RHD

Tester Connection	Switch Condition	Specified Condition
I25-6 (UP) - I25-1 (GND)	Manual up operation	Below 1 Ω
I25-7 (DOWN) - I25-1 (GND)	Manual down operation	Below 1 Ω
I25-8 (AUTO) - I25-1 (GND)	Auto up/down operation	Below 1 Ω

NG → REPLACE FRONT PASSENGER SIDE POWER WINDOW REGULATOR SWITCH ASSEMBLY (Click here)

OK

8.CHECK HARNESS AND CONNECTOR (POWER WINDOW REGULATOR SWITCH ASSEMBLY - FRONT POWER WINDOW REGULATOR MOTOR)

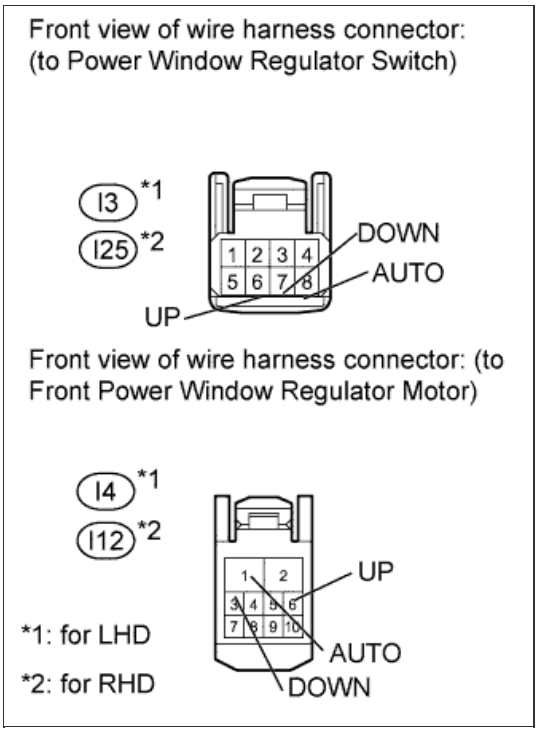
a. Disconnect the I3*1 or I25*2 switch connector.

HINT:

- ***1: for LHD**
- ***2: for RHD**

b. Disconnect the I4*1 or I12*2 motor connector.

c. Measure the resistance according to the value(s) in the table below.



Standard Resistance:

for LHD

Tester Connection	Condition	Specified Condition
I3-6 (UP) - I4-10 (UP)	Always	Below 1 Ω
I3-7 (DOWN) - I4-7 (DOWN)	Always	Below 1 Ω
I3-8 (AUTO) - I4-4 (AUTO)	Always	Below 1 Ω
I3-6 (UP) or I4-10 (UP) - Body ground	Always	10 kΩ or higher

I3-7 (DOWN) or I4-7 (DOWN) - Body ground	Always	10 kΩ or higher
I3-8 (AUTO) or I4-4 (AUTO) - Body ground	Always	10 kΩ or higher

for RHD

Tester Connection	Condition	Specified Condition
I25-6 (UP) - I12-10 (UP)	Always	Below 1 Ω
I25-7 (DOWN) - I12-7 (DOWN)	Always	Below 1 Ω
I25-8 (AUTO) - I12-4 (AUTO)	Always	Below 1 Ω
I25-6 (UP) or I12-10 (UP) - Body ground	Always	10 kΩ or higher
I25-7 (DOWN) or I12-7 (DOWN) - Body ground	Always	10 kΩ or higher
I25-8 (AUTO) or I12-4 (AUTO) - Body ground	Always	10 kΩ or higher

Result

Result	Proceed to
NG	A
OK (for LHD)	B
OK (for RHD)	C

B → REPLACE FRONT POWER WINDOW REGULATOR MOTOR ASSEMBLY RH (Click here)

C → REPLACE FRONT POWER WINDOW REGULATOR MOTOR ASSEMBLY LH (Click here)

A

REPAIR OR REPLACE HARNESS OR CONNECTOR

9.READ VALUE USING INTELLIGENT TESTER (REAR POWER WINDOW REGULATOR MOTOR ASSEMBLY LH)

a. Use the Data List to check if the power window regulator motor is functioning properly (Click here).

RL-Door Motor

Tester Display	Measurement Item/Range	Normal Condition	Diagnostic Note
RL Door P/W Auto SW	Rear power window LH auto up/down signal / ON or OFF	ON: Rear power window LH auto up/down switch operated OFF: Rear power window LH switch not operated	-
RL Door P/W Up SW	Rear power window LH manual up signal / ON or OFF	ON: Rear power window LH manual up switch operated OFF: Rear power window LH switch not operated	-
RL Door P/W Down SW	Rear power window LH manual down signal / ON or OFF	ON: Rear power window LH manual down switch operated OFF: The rear power window LH switch not operated	-

OK:
The display changes according to operation of the rear power window regulator switch.

NG → Go to step 10

OK

REPLACE REAR POWER WINDOW REGULATOR MOTOR ASSEMBLY LH (Click here)

10.INSPECT REAR POWER WINDOW REGULATOR SWITCH ASSEMBLY LH

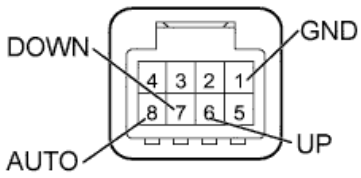
a. Remove the rear power window regulator switch (Click here).

b. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Switch Condition	Specified Condition
J10-6 (UP) - J10-1 (GND)	Manual up operation	Below 1 Ω
J10-7 (DOWN) - J10-1 (GND)	Manual down operation	Below 1 Ω
J10-8 (AUTO) - J10-1 (GND)	Auto up/down operation	Below 1 Ω

Component without harness connected:
(Rear Power Window Regulator Switch LH)



NG → REPLACE REAR POWER WINDOW REGULATOR SWITCH ASSEMBLY LH (Click here)

OK

11.CHECK HARNESS AND CONNECTOR (REAR POWER WINDOW REGULATOR SWITCH ASSEMBLY LH - POWER WINDOW REGULATOR MOTOR)

a. Disconnect the J10 switch connector.

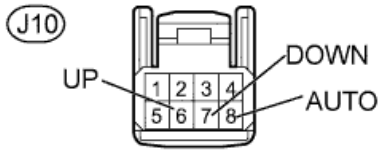
b. Disconnect the J11 motor connector.

c. Measure the resistance according to the value(s) in the table below.

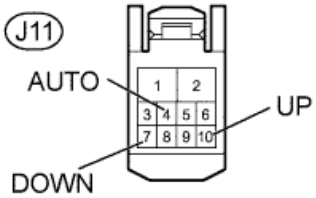
Standard Resistance:

Tester Connection	Condition	Specified Condition
J10-6 (UP) - J11-10 (UP)	Always	Below 1 Ω
J10-7 (DOWN) - J11-7 (DOWN)	Always	Below 1 Ω
J10-8 (AUTO) - J11-4 (AUTO)	Always	Below 1 Ω
J10-6 (UP) or J11-10 (UP) - Body ground	Always	10 kΩ or higher
J10-7 (DOWN) or J11-7 (DOWN) - Body ground	Always	10 kΩ or higher
J10-8 (AUTO) or J11-4 (AUTO) - Body ground	Always	10 kΩ or higher

Front view of wire harness connector: (to Rear Power Window Regulator Switch)



Front view of wire harness connector:
(to Power Window Regulator Motor)



NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

REPLACE REAR POWER WINDOW REGULATOR MOTOR ASSEMBLY LH (Click here)

12.READ VALUE USING INTELLIGENT TESTER (REAR POWER WINDOW REGULATOR MOTOR RH)

a. Use the Data List to check if the power window regulator motor is functioning properly (Click here).

RR-Door Motor

Tester Display	Measurement Item/Range	Normal Condition	Diagnostic Note

RR Door P/W Auto SW	Rear power window RH auto up/down signal / ON or OFF	ON: The rear power window RH auto up/down switch operated OFF: The rear power window RH switch not operated	-
RR Door P/W Up SW	Rear power window RH manual up signal / ON or OFF	ON: The rear power window RH manual up switch operated OFF: The rear power window RH switch not operated	-
RR Door P/W Down SW	Rear power window RH manual down signal / ON or OFF	ON: The rear power window RH manual down switch operated OFF: The rear power window RH switch not operated	-

OK:

The display changes according to operation of the rear power window regulator switch RH.

NG → Go to step 13

OK ↓

REPLACE REAR POWER WINDOW REGULATOR MOTOR ASSEMBLY RH (Click here)

13.INSPECT REAR POWER WINDOW REGULATOR SWITCH ASSEMBLY RH

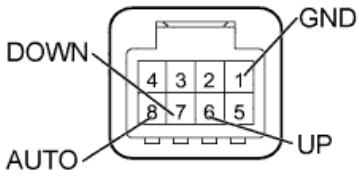
a. Remove the rear power window regulator switch (Click here).

b. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Switch Condition	Specified Condition
J3-6 (UP) - J3-1 (GND)	Manual up operation	Below 1 Ω
J3-7 (DOWN) - J3-1 (GND)	Manual down operation	Below 1 Ω
J3-8 (AUTO) - J3-1 (GND)	Auto up/down operation	Below 1 Ω

Component without harness connected:
(Rear Power Window Regulator Switch RH)



NG → REPLACE REAR POWER WINDOW REGULATOR SWITCH ASSEMBLY RH (Click here)

OK ↓

14.CHECK HARNESS AND CONNECTOR (REAR POWER WINDOW REGULATOR SWITCH ASSEMBLY RH - BODY GROUND)

a. Disconnect the J3 switch connector.

b. Disconnect the J4 motor connector.

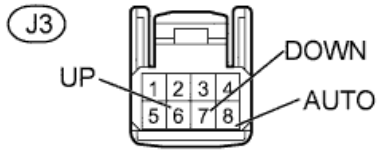
c. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

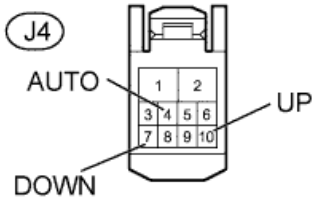
Tester Connection	Condition	Specified Condition
J3-6 (UP) - J4-10 (UP)	Always	Below 1 Ω
J3-7 (DOWN) - J4-7 (DOWN)	Always	Below 1 Ω
J3-8 (AUTO) - J4-4 (AUTO)	Always	Below 1 Ω
J3-6 (UP) or J4-10 (UP) - Body ground	Always	10 kΩ or higher
J3-7 (DOWN) or		

J4-7 (DOWN) - Body ground	Always	10 kΩ or higher
J3-8 (AUTO) or J4-4 (AUTO) - Body ground	Always	10 kΩ or higher

Front view of wire harness connector:
(to Power Window Regulator Switch)



Front view of wire harness connector:
(to Power Window Regulator Motor)



NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

REPLACE REAR POWER WINDOW REGULATOR MOTOR ASSEMBLY RH (Click here)

DTC B2311 Power Window Motor Malfunction

for Preparation Click here

DESCRIPTION

The power window regulator motor is driven by operating the power window regulator switch. The power window regulator motor consists of the motor, regulator and ECU.
This DTC is stored when the power window regulator motor has a malfunction, or the ECU built into the power window regulator motor determines that the fully closed window position has deviated approximately 20 mm (0.787 in.) or more from the normal position.

HINT:

This DTC may be stored for all the windows.

NOTICE:

- **When the power window regulator motor is reinstalled or replaced, the power window control system must be initialized.**
- **After a door glass or a door glass run has been replaced, the jam protection function may operate unexpectedly when the auto up function is used. In such cases, the auto up function can be resumed by repeating the following operation at least 5 times:**
  1. **Close the power window by fully pulling up the power window switch and holding it in the auto up position.**
  2. **Open the power window by fully pushing down the switch.**

Front Power Window Regulator Motor LH

DTC Code	DTC Detection Condition	Trouble Area
B2311	When either condition below is met: 1. The power window regulator motor malfunctions. 2. When the ECU in the power window regulator motor determines that the fully closed window position has deviated approximately 20 mm (0.787 in.) or more from the normal position.	• Battery disconnection when engine switch on (IG) • Power window regulator motor • Incorrect installation of power window components • Overheated power window regulator motor

Front Power Window Regulator Motor RH

DTC Code	DTC Detection Condition	Trouble Area
B2311	When either condition below is met: 1. The power window regulator motor malfunctions. 2. When the ECU in the power window regulator motor determines that the fully closed window position has deviated approximately 20 mm (0.787 in.) or more from the normal position.	• Battery disconnection when engine switch on (IG) • Power window regulator motor • Incorrect installation of power window components • Overheated power window regulator motor

Rear Power Window Regulator Motor LH

DTC Code	DTC Detection Condition	Trouble Area
B2311	When either condition below is met: 1. The power window regulator motor malfunctions. 2. When the ECU in the power window regulator motor determines that the fully closed window position has deviated approximately 20 mm (0.787 in.) or more from the normal position.	• Battery disconnection when engine switch on (IG) • Power window regulator motor • Incorrect installation of power window components • Overheated power window regulator

		motor

Rear Power Window Regulator Motor RH

DTC Code	DTC Detection Condition	Trouble Area
B2311	When either condition below is met: 1. The power window regulator motor malfunctions. 2. When the ECU in the power window regulator motor determines that the fully closed window position has deviated approximately 20 mm (0.787 in.) or more from the normal position.	• Battery disconnection when engine switch on (IG) • Power window regulator motor • Incorrect installation of power window components • Overheated power window regulator motor

INSPECTION PROCEDURE

1.PERFORM ACTIVE TEST USING INTELLIGENT TESTER (POWER WINDOW)

a. Select the Active Test, use the intelligent tester to generate a control command, and then check that each power window regulator motor operates (Click here).

CAUTION:

Be careful to avoid injuries as this test causes vehicle parts to move. During the Active Test, the jam protection function does not operate.

D-Door Motor

Tester Display	Test Part	Control Range	Diagnostic Note
Power Window	Driver side power window	OFF/UP/DOWN	-

P-Door Motor

Tester Display	Test Part	Control Range	Diagnostic Note
Power Window	Front passenger side power window	OFF/UP/DOWN	-

RL-Door Motor

Tester Display	Test Part	Control Range	Diagnostic Note
Power Window	Rear LH side power window	OFF/UP/DOWN	-

RR-Door Motor

Tester Display	Test Part	Control Range	Diagnostic Note
Power Window	Rear RH side power window	OFF/UP/DOWN	-

OK:

Each power window motor operates.

Result

Result	Proceed to
OK	A
NG (Front LH side power window)	B
NG (Front RH side power window)	C
NG (Rear LH side power window)	D
NG (Rear RH side power window)	E

B	REPLACE FRONT POWER WINDOW REGULATOR MOTOR ASSEMBLY LH (Click here)
C	REPLACE FRONT POWER WINDOW REGULATOR MOTOR ASSEMBLY RH (Click here)
D	REPLACE REAR POWER WINDOW REGULATOR MOTOR ASSEMBLY LH (Click here)

E → REPLACE REAR POWER WINDOW REGULATOR MOTOR ASSEMBLY RH (Click here)

A

2.PERFORM INITIALIZATION

a. Initialize the power window regulator motor (Click here).

b. Check that each power window operates normally by opening and closing the window (Click here).

OK:
Each power window operates normally.

Result

Result	Proceed to
OK	A
NG (Front LH side power window)	B
NG (Front RH side power window)	C
NG (Rear LH side power window)	D
NG (Rear RH side power window)	E

B → REPLACE FRONT POWER WINDOW REGULATOR MOTOR ASSEMBLY LH (Click here)

C → REPLACE FRONT POWER WINDOW REGULATOR MOTOR ASSEMBLY RH (Click here)

D → REPLACE REAR POWER WINDOW REGULATOR MOTOR ASSEMBLY LH (Click here)

E → REPLACE REAR POWER WINDOW REGULATOR MOTOR ASSEMBLY RH (Click here)

A

3.CHECK WHETHER PARTS HAVE BEEN INSTALLED CORRECTLY

a. Check that the power window components are installed correctly.

OK:
Power window components are installed correctly.

HINT:

When the power window components are installed correctly, the problem has been caused by battery disconnection while the engine switch is on (IG) or the motor being overheated.

NG → INSTALL PARTS CORRECTLY

OK

END

DTC B2313 Glass Position Initialization Incomplete

for Preparation Click here

DESCRIPTION

The power window regulator motor assembly is driven by operating the power window switch. The power window regulator motor assembly has motor, regulator and ECU functions.
When the ECU determines that the power window regulator motor has not been initialized, DTC B2313 is stored.

HINT:

This DTC may be stored for all the windows.

NOTICE:

- **When the power window regulator motor is reinstalled or replaced, the power window control system must be initialized.**
- **After a door glass or a door glass run has been replaced, the jam protection function may operate unexpectedly when the auto up function is used. In such cases, the auto up function can be resumed by repeating the following operation at least 5 times:**
  1. **Close the power window by fully pulling up the power window switch and holding it in the auto up position.**
  2. **Open the power window by fully pushing down the switch.**

Front Power Window Regulator Motor LH

DTC Code	DTC Detection Condition	Trouble Area
B2313	• The power window regulator motor is not initialized. • The power window regulator motor malfunctions.	Front power window regulator motor assembly LH

Front Power Window Regulator Motor RH

DTC Code	DTC Detection Condition	Trouble Area
B2313	• The power window regulator motor is not initialized. • The power window regulator motor malfunctions.	Front power window regulator motor assembly RH

Rear Power Window Regulator Motor LH

DTC Code	DTC Detection Condition	Trouble Area
B2313	• The power window regulator motor is not initialized. • The power window regulator motor malfunctions.	Rear power window regulator motor assembly LH

Rear Power Window Regulator Motor RH

DTC Code	DTC Detection Condition	Trouble Area
B2313	• The power window regulator motor is not initialized. • The power window regulator motor malfunctions.	Rear power window regulator motor assembly RH

INSPECTION PROCEDURE

1.PERFORM INITIALIZATION (APPLICABLE LOCATION)

a. Initialize the power window regulator motor (Click here).

NEXT

2.CHECK FOR DTC

a. Check for DTCs (Click here).

Result

Result	Proceed to
B2313 is not output	A
B2313 output from front power window regulator motor LH	B
B2313 output from front power window regulator motor RH	C

B2313 output from rear power window regulator motor LH	D
B2313 output from rear power window regulator motor RH	E

B → REPLACE FRONT POWER WINDOW REGULATOR MOTOR ASSEMBLY LH (Click here)

C → REPLACE FRONT POWER WINDOW REGULATOR MOTOR ASSEMBLY RH (Click here)

D → REPLACE REAR POWER WINDOW REGULATOR MOTOR ASSEMBLY LH (Click here)

E → REPLACE REAR POWER WINDOW REGULATOR MOTOR ASSEMBLY RH (Click here)

A

END

DTC B2312 Power Window Switch Malfunction

for Preparation Click here

DESCRIPTION

The power window regulator motor consists of the motor, regulator and ECU. The power window regulator motor is driven by operating the power window switch.
This DTC is stored when the ECU built into the regulator motor determines that the power window switch is stuck.

HINT:

This DTC may be stored for all the windows.

NOTICE:

- **When the power window regulator motor is reinstalled or replaced, the power window control system must be initialized.**
- **After a door glass or a door glass run has been replaced, the jam protection function may operate unexpectedly when the auto up function is used. In such cases, the auto up function can be resumed by repeating the following operation at least 5 times:**
  1. **Close the power window by fully pulling up the power window switch and holding it in the auto up position.**
  2. **Open the power window by fully pushing down the power window switch.**

Multiplex Network Master Switch

DTC Code	DTC Detection Condition	Trouble Area
B2312	• The multiplex network master switch is stuck. • The multiplex network master switch is held in the same position for more than 20 sec.	• Multiplex network master switch • Harness or connector • Multiplex network master switch held in same position for more than 20 sec.

Front Power Window Regulator Motor LH

DTC Code	DTC Detection Condition	Trouble Area
B2312	• The multiplex network master switch is stuck. • The multiplex network master switch is held in the same position for more than 20 sec.	• Multiplex network master switch • Power window regulator motor • Harness or connector • Multiplex network master switch held in same position for more than 20 sec.

Front Power Window Regulator Motor RH

DTC Code	DTC Detection Condition	Trouble Area
B2312	• The power window regulator switch is stuck. • The power window regulator switch is held in same position for more than 20 sec.	• Power window regulator switch • Power window regulator motor • Harness or connector • Power window regulator switch held in same position for more than 20 sec.

Rear Power Window Regulator Motor LH

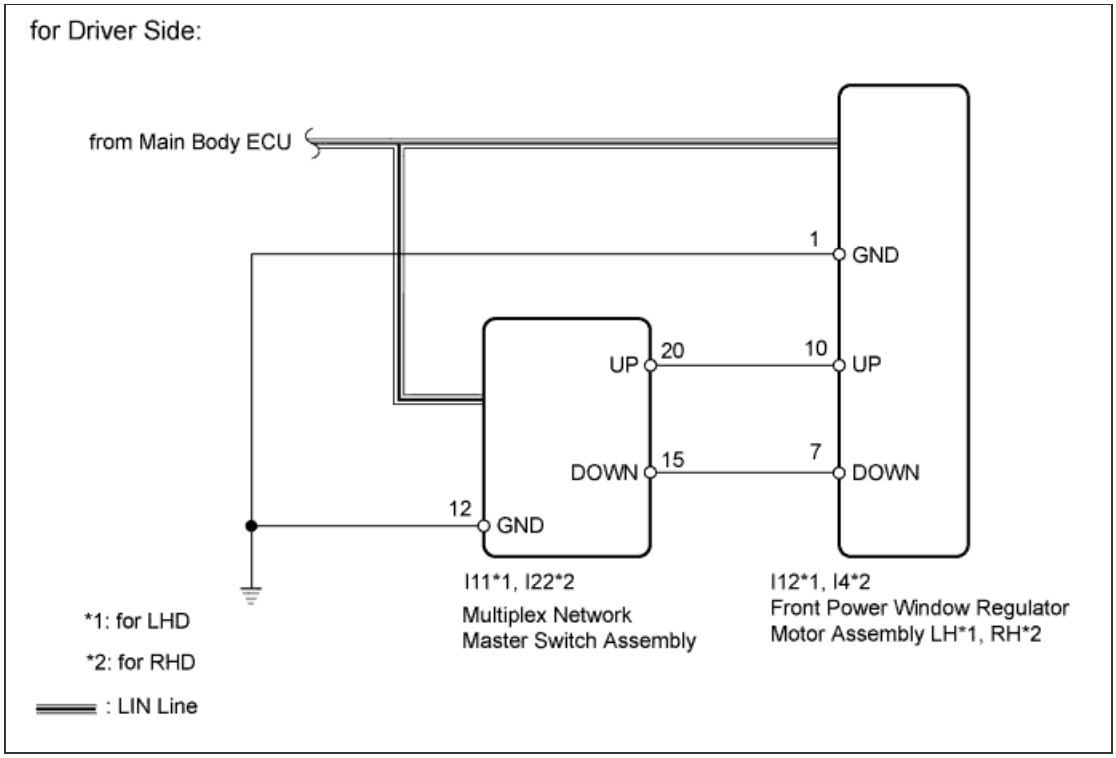
DTC Code	DTC Detection Condition	Trouble Area
B2312	• The power window regulator switch is stuck. • The power window regulator switch is held in same position for more than 20 sec.	• Power window regulator switch • Power window regulator motor • Harness or connector • Power window regulator switch held in same position for more than 20 sec.

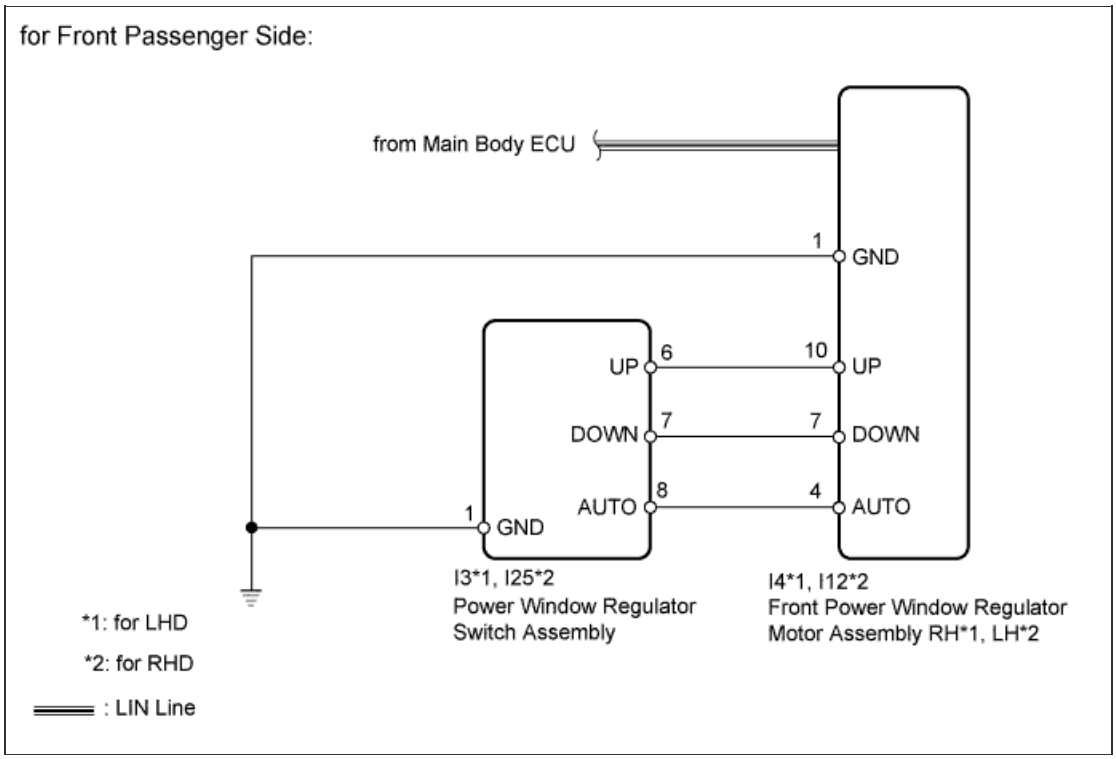
Rear Power Window Regulator Motor RH

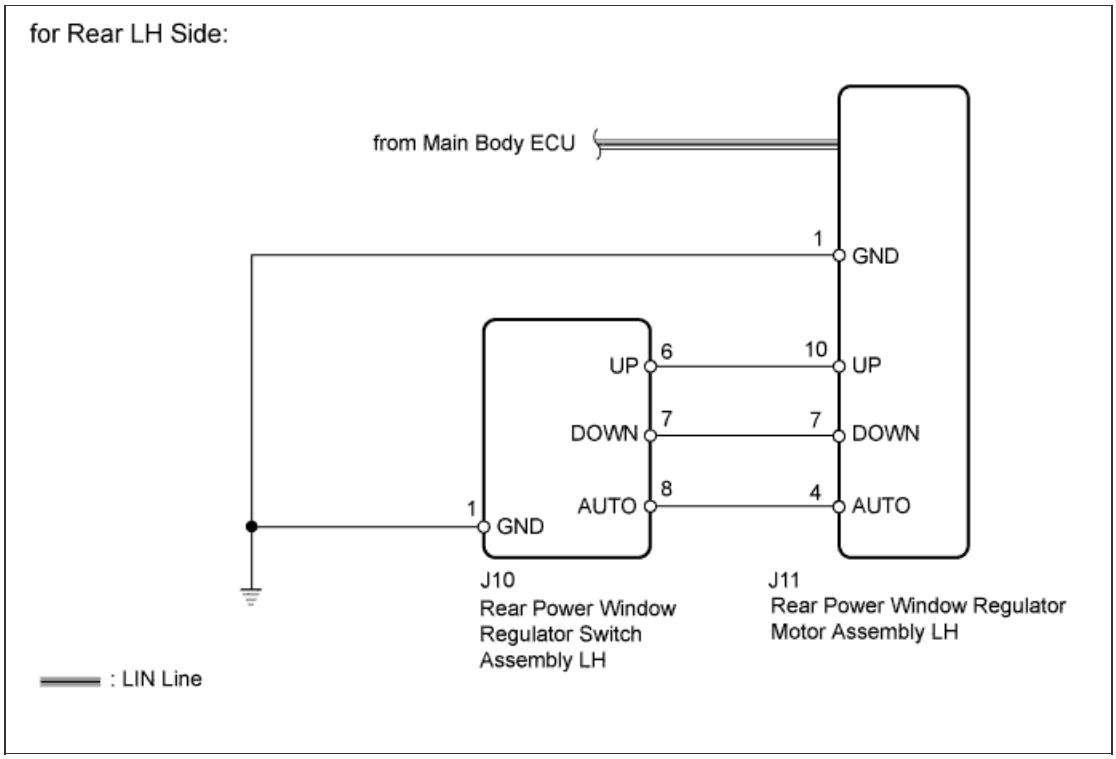
DTC Code	DTC Detection Condition	Trouble Area
B2312	• The power window regulator switch is stuck. • The power window regulator switch is held in same position for more than 20 sec.	• Power window regulator switch • Power window regulator motor • Harness or connector • Power window regulator switch held in same position

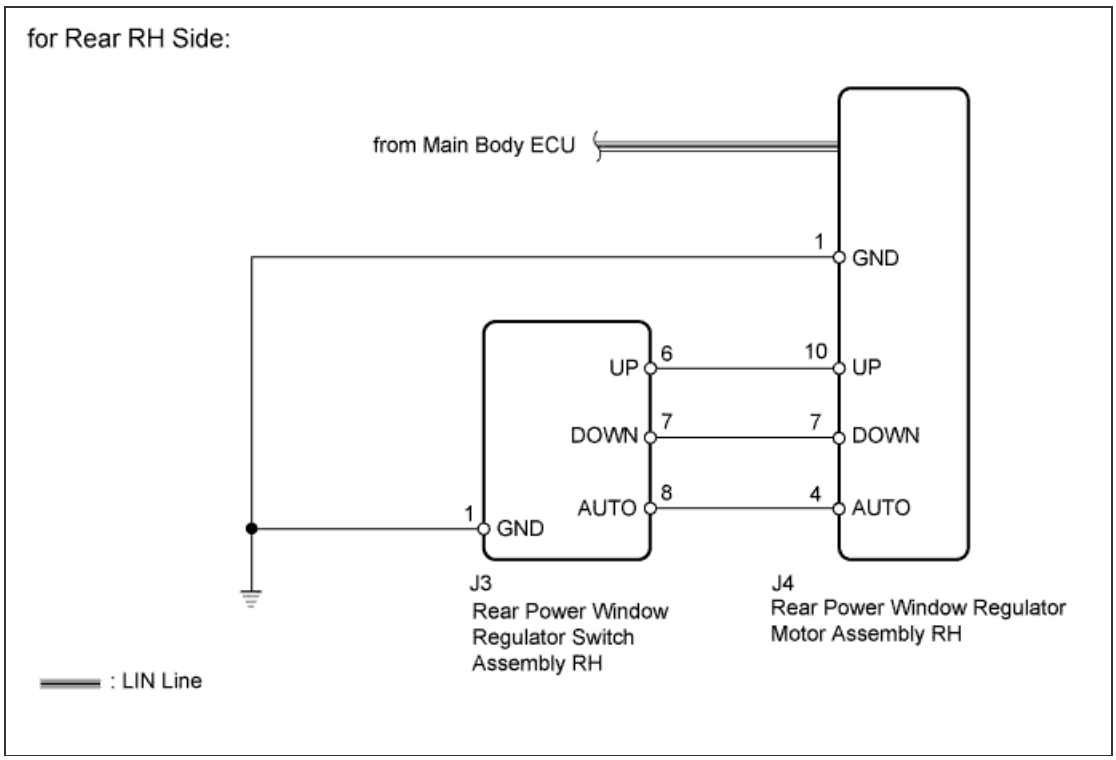
		for more than 20 sec.

WIRING DIAGRAM









INSPECTION PROCEDURE

1.CLEAR DTC

a. Clear the DTCs (Click here).

NEXT

2.CHECK FOR DTC

a. Check for DTCs (Click here).

Result

Result	Proceed to
B2312 is output.	A

LIN communication DTCs are output.	B
No DTCs output.	C

B → GO TO LIN COMMUNICATION SYSTEM (Click here)

C → END (DUE TO KEEPING SWITCH OPERATED FOR 20 SEC. OR MORE)

A

3.CHECK MALFUNCTION LOCATION

a. Check where DTC B2312 is output from.

Result

Result	Proceed to
B2312 output from multiplex network master switch.	A
B2312 output from driver side power window regulator motor.	B
B2312 output from passenger side power window regulator motor.	C
B2312 output from rear power window regulator motor LH.	D
B2312 output from rear power window regulator motor RH.	E

B → Go to step 4

C → Go to step 6

D → Go to step 9

E → Go to step 12

A

REPLACE MULTIPLEX NETWORK MASTER SWITCH ASSEMBLY (Click here)

4.READ VALUE USING INTELLIGENT TESTER (DRIVER SIDE POWER WINDOW REGULATOR MOTOR)

a. Use the Data List to check if the power window regulator motor is functioning properly (Click here).

D-Door Motor

Tester Display	Measurement Item/Range	Normal Condition	Diagnostic Note
D Door P/W Auto SW	Driver side power window auto up/down signal / ON or OFF	ON: Driver side power window auto up/down switch operated OFF: Driver side power window switch not operated	-
D Door P/W Up SW	Driver side power window manual up signal / ON or OFF	ON: Driver side power window manual up switch operated OFF: Driver side power window switch not operated	-
D Door P/W Down SW	Driver side power window manual down signal / ON or OFF	ON: Driver side power window manual down switch operated OFF: Driver side power window switch not operated	-

Result

Result	Proceed to
The display does not change according to operation of the multiplex network master switch.	A
The display changes according to operation of the	B

multiplex network master switch (for LHD).	
The display changes according to operation of the multiplex network master switch (for RHD).	C

B → REPLACE FRONT POWER WINDOW REGULATOR MOTOR ASSEMBLY LH (Click here)

C → REPLACE FRONT POWER WINDOW REGULATOR MOTOR ASSEMBLY RH (Click here)

A

5.CHECK HARNESS AND CONNECTOR (MULTIPLEX NETWORK MASTER SWITCH - FRONT POWER WINDOW REGULATOR MOTOR AND BODY GROUND)

a. Disconnect I11*1 or I22*2 switch connector.

HINT:

- ***1: for LHD**
- ***2: for RHD**

b. Disconnect I12*1 or I4*2 motor connector.

HINT:

- ***1: for LHD**
- ***2: for RHD**

c. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

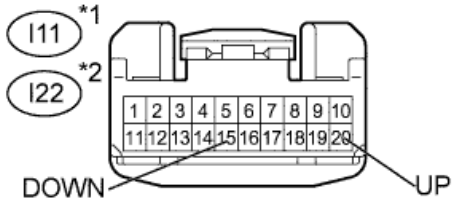
for LHD

Tester Connection	Condition	Specified Condition
I11-20 (UP) - I12-10 (UP)	Always	Below 1 Ω
I11-15 (DOWN) - I12-7 (DOWN)	Always	Below 1 Ω
I11-20 (UP) or I12-10 (UP) - Body ground	Always	10 kΩ or higher
I11-15 (DOWN) or I12-7 (DOWN) - Body ground	Always	10 kΩ or higher

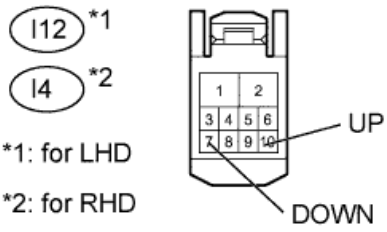
for RHD

Tester Connection	Condition	Specified Condition
I22-20 (UP) - I4-10 (UP)	Always	Below 1 Ω
I22-15 (DOWN) - I4-7 (DOWN)	Always	Below 1 Ω
I22-20 (UP) or I4-10 (UP) - Body ground	Always	10 kΩ or higher
I22-15 (DOWN) or I4-7 (DOWN) - Body ground	Always	10 kΩ or higher

Front view of wire harness connector: (to Multiplex Network Master Switch)



Front view of wire harness connector: (to Front Power Window Regulator Motor)



Result

Result	Proceed to
NG	A
OK (for LHD)	B
OK (for RHD)	C

B → REPLACE FRONT POWER WINDOW REGULATOR MOTOR ASSEMBLY LH (Click here)

C → REPLACE FRONT POWER WINDOW REGULATOR MOTOR ASSEMBLY RH (Click here)

A

REPAIR OR REPLACE HARNESS OR CONNECTOR

6.READ VALUE USING INTELLIGENT TESTER (FRONT PASSENGER SIDE POWER WINDOW REGULATOR MOTOR)

a. Use the Data List to check if the power window regulator motor is functioning properly (Click here).

P-Door Motor

Tester Display	Measurement Item/Range	Normal Condition	Diagnostic Note
P Door P/W Auto SW	Front passenger side power window auto up/down signal / ON or OFF	ON: Front passenger side power window auto up/down switch operated OFF: Front passenger side power window regulator switch not operated	-
P Door P/W Up SW	Front passenger side power window manual up signal / ON or OFF	ON: Front passenger side power window manual up switch operated OFF: Front passenger side power window regulator switch not operated	-
P Door P/W Down SW	Front passenger side power window manual down signal / ON or OFF	ON: Front passenger side power window manual down switch operated OFF: Front passenger side power window regulator switch not operated	-

Result

Result	Proceed to
The display does not change according to operation of the power window regulator switch.	A
The display changes according to operation of the power window regulator switch (for LHD).	B
The display changes according to operation of the power window regulator switch (for RHD).	C

B → REPLACE FRONT POWER WINDOW REGULATOR MOTOR ASSEMBLY RH (Click here)

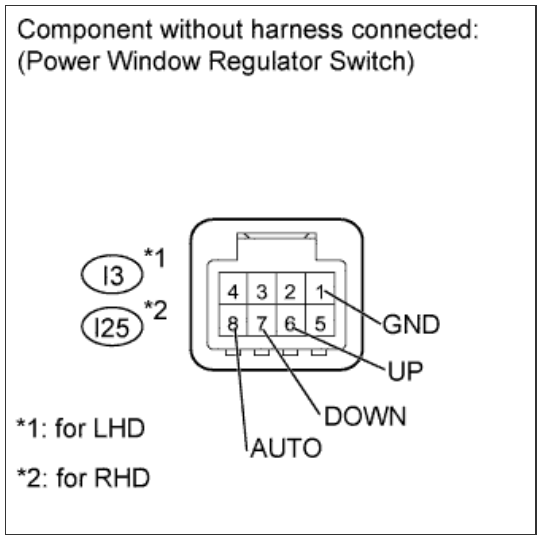
C → REPLACE FRONT POWER WINDOW REGULATOR MOTOR ASSEMBLY LH (Click here)

A

7.INSPECT POWER WINDOW REGULATOR SWITCH ASSEMBLY

a. Remove the power window regulator switch (Click here).

b. Measure the resistance according to the value(s) in the table below.



Standard Resistance:

for LHD

Tester Connection	Switch Condition	Specified Condition
I3-6 (UP) - I3-1 (GND)	Manual up operation	Below 1 Ω
I3-7 (DOWN) - I3-1 (GND)	Manual down operation	Below 1 Ω
I3-8 (AUTO) - I3-1 (GND)	Auto up/down operation	Below 1 Ω

for RHD

Tester Connection	Switch Condition	Specified Condition
I25-6 (UP) - I25-1 (GND)	Manual up operation	Below 1 Ω
I25-7 (DOWN) - I25-1 (GND)	Manual down operation	Below 1 Ω
I25-8 (AUTO) - I25-1 (GND)	Auto up/down operation	Below 1 Ω

NG → REPLACE FRONT PASSENGER SIDE POWER WINDOW REGULATOR SWITCH ASSEMBLY (Click here)

OK

8.CHECK HARNESS AND CONNECTOR (POWER WINDOW REGULATOR SWITCH ASSEMBLY - FRONT POWER WINDOW REGULATOR MOTOR)

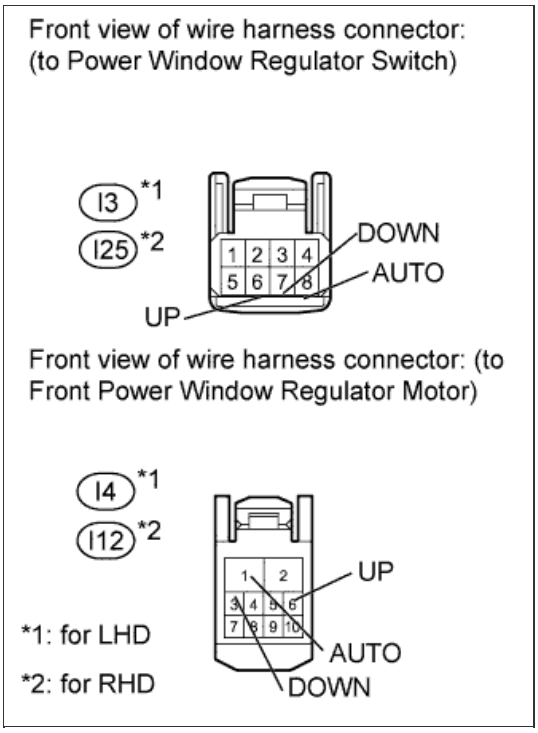
a. Disconnect the I3*1 or I25*2 switch connector.

HINT:

- ***1: for LHD**
- ***2: for RHD**

b. Disconnect the I4*1 or I12*2 motor connector.

c. Measure the resistance according to the value(s) in the table below.



Standard Resistance:

for LHD

Tester Connection	Condition	Specified Condition
I3-6 (UP) - I4-10 (UP)	Always	Below 1 Ω
I3-7 (DOWN) - I4-7 (DOWN)	Always	Below 1 Ω
I3-8 (AUTO) - I4-4 (AUTO)	Always	Below 1 Ω
I3-6 (UP) or I4-10 (UP) - Body ground	Always	10 kΩ or higher

I3-7 (DOWN) or I4-7 (DOWN) - Body ground	Always	10 kΩ or higher
I3-8 (AUTO) or I4-4 (AUTO) - Body ground	Always	10 kΩ or higher

for RHD

Tester Connection	Condition	Specified Condition
I25-6 (UP) - I12-10 (UP)	Always	Below 1 Ω
I25-7 (DOWN) - I12-7 (DOWN)	Always	Below 1 Ω
I25-8 (AUTO) - I12-4 (AUTO)	Always	Below 1 Ω
I25-6 (UP) or I12-10 (UP) - Body ground	Always	10 kΩ or higher
I25-7 (DOWN) or I12-7 (DOWN) - Body ground	Always	10 kΩ or higher
I25-8 (AUTO) or I12-4 (AUTO) - Body ground	Always	10 kΩ or higher

Result

Result	Proceed to
NG	A
OK (for LHD)	B
OK (for RHD)	C

B → REPLACE FRONT POWER WINDOW REGULATOR MOTOR ASSEMBLY RH (Click here)

C → REPLACE FRONT POWER WINDOW REGULATOR MOTOR ASSEMBLY LH (Click here)

A

REPAIR OR REPLACE HARNESS OR CONNECTOR

9.READ VALUE USING INTELLIGENT TESTER (REAR POWER WINDOW REGULATOR MOTOR ASSEMBLY LH)

a. Use the Data List to check if the power window regulator motor is functioning properly (Click here).

RL-Door Motor

Tester Display	Measurement Item/Range	Normal Condition	Diagnostic Note
RL Door P/W Auto SW	Rear power window LH auto up/down signal / ON or OFF	ON: Rear power window LH auto up/down switch operated OFF: Rear power window LH switch not operated	-
RL Door P/W Up SW	Rear power window LH manual up signal / ON or OFF	ON: Rear power window LH manual up switch operated OFF: Rear power window LH switch not operated	-
RL Door P/W Down SW	Rear power window LH manual down signal / ON or OFF	ON: Rear power window LH manual down switch operated OFF: The rear power window LH switch not operated	-

OK:
The display changes according to operation of the rear power window regulator switch.

NG → Go to step 10

OK

REPLACE REAR POWER WINDOW REGULATOR MOTOR ASSEMBLY LH (Click here)

10.INSPECT REAR POWER WINDOW REGULATOR SWITCH ASSEMBLY LH

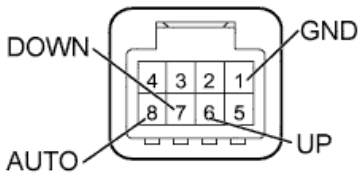
a. Remove the rear power window regulator switch (Click here).

b. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Switch Condition	Specified Condition
J10-6 (UP) - J10-1 (GND)	Manual up operation	Below 1 Ω
J10-7 (DOWN) - J10-1 (GND)	Manual down operation	Below 1 Ω
J10-8 (AUTO) - J10-1 (GND)	Auto up/down operation	Below 1 Ω

Component without harness connected:
(Rear Power Window Regulator Switch LH)



NG → REPLACE REAR POWER WINDOW REGULATOR SWITCH ASSEMBLY LH (Click here)

OK

11.CHECK HARNESS AND CONNECTOR (REAR POWER WINDOW REGULATOR SWITCH ASSEMBLY LH - POWER WINDOW REGULATOR MOTOR)

a. Disconnect the J10 switch connector.

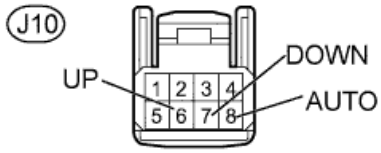
b. Disconnect the J11 motor connector.

c. Measure the resistance according to the value(s) in the table below.

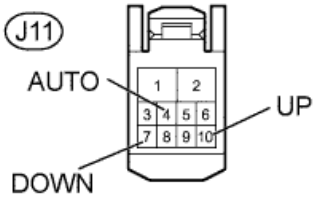
Standard Resistance:

Tester Connection	Condition	Specified Condition
J10-6 (UP) - J11-10 (UP)	Always	Below 1 Ω
J10-7 (DOWN) - J11-7 (DOWN)	Always	Below 1 Ω
J10-8 (AUTO) - J11-4 (AUTO)	Always	Below 1 Ω
J10-6 (UP) or J11-10 (UP) - Body ground	Always	10 kΩ or higher
J10-7 (DOWN) or J11-7 (DOWN) - Body ground	Always	10 kΩ or higher
J10-8 (AUTO) or J11-4 (AUTO) - Body ground	Always	10 kΩ or higher

Front view of wire harness connector: (to Rear Power Window Regulator Switch)



Front view of wire harness connector:
(to Power Window Regulator Motor)



NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

REPLACE REAR POWER WINDOW REGULATOR MOTOR ASSEMBLY LH (Click here)

12.READ VALUE USING INTELLIGENT TESTER (REAR POWER WINDOW REGULATOR MOTOR RH)

a. Use the Data List to check if the power window regulator motor is functioning properly (Click here).

RR-Door Motor

Tester Display	Measurement Item/Range	Normal Condition	Diagnostic Note

RR Door P/W Auto SW	Rear power window RH auto up/down signal / ON or OFF	ON: The rear power window RH auto up/down switch operated OFF: The rear power window RH switch not operated	-
RR Door P/W Up SW	Rear power window RH manual up signal / ON or OFF	ON: The rear power window RH manual up switch operated OFF: The rear power window RH switch not operated	-
RR Door P/W Down SW	Rear power window RH manual down signal / ON or OFF	ON: The rear power window RH manual down switch operated OFF: The rear power window RH switch not operated	-

OK:

The display changes according to operation of the rear power window regulator switch RH.

NG → Go to step 13

OK ↓

REPLACE REAR POWER WINDOW REGULATOR MOTOR ASSEMBLY RH (Click here)

13.INSPECT REAR POWER WINDOW REGULATOR SWITCH ASSEMBLY RH

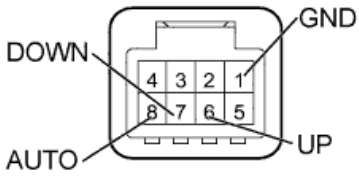
a. Remove the rear power window regulator switch (Click here).

b. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Switch Condition	Specified Condition
J3-6 (UP) - J3-1 (GND)	Manual up operation	Below 1 Ω
J3-7 (DOWN) - J3-1 (GND)	Manual down operation	Below 1 Ω
J3-8 (AUTO) - J3-1 (GND)	Auto up/down operation	Below 1 Ω

Component without harness connected:
(Rear Power Window Regulator Switch RH)



NG → REPLACE REAR POWER WINDOW REGULATOR SWITCH ASSEMBLY RH (Click here)

OK ↓

14.CHECK HARNESS AND CONNECTOR (REAR POWER WINDOW REGULATOR SWITCH ASSEMBLY RH - BODY GROUND)

a. Disconnect the J3 switch connector.

b. Disconnect the J4 motor connector.

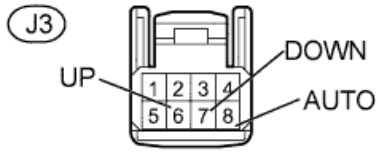
c. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

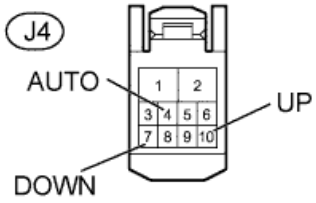
Tester Connection	Condition	Specified Condition
J3-6 (UP) - J4-10 (UP)	Always	Below 1 Ω
J3-7 (DOWN) - J4-7 (DOWN)	Always	Below 1 Ω
J3-8 (AUTO) - J4-4 (AUTO)	Always	Below 1 Ω
J3-6 (UP) or J4-10 (UP) - Body ground	Always	10 kΩ or higher
J3-7 (DOWN) or		

J4-7 (DOWN) - Body ground	Always	10 kΩ or higher
J3-8 (AUTO) or J4-4 (AUTO) - Body ground	Always	10 kΩ or higher

Front view of wire harness connector:
(to Power Window Regulator Switch)



Front view of wire harness connector:
(to Power Window Regulator Motor)



NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

REPLACE REAR POWER WINDOW REGULATOR MOTOR ASSEMBLY RH (Click here)

DTC B2313 Glass Position Initialization Incomplete

for Preparation Click here

DESCRIPTION

The power window regulator motor assembly is driven by operating the power window switch. The power window regulator motor assembly has motor, regulator and ECU functions.
When the ECU determines that the power window regulator motor has not been initialized, DTC B2313 is stored.

HINT:

This DTC may be stored for all the windows.

NOTICE:

- **When the power window regulator motor is reinstalled or replaced, the power window control system must be initialized.**
- **After a door glass or a door glass run has been replaced, the jam protection function may operate unexpectedly when the auto up function is used. In such cases, the auto up function can be resumed by repeating the following operation at least 5 times:**
  1. **Close the power window by fully pulling up the power window switch and holding it in the auto up position.**
  2. **Open the power window by fully pushing down the switch.**

Front Power Window Regulator Motor LH

DTC Code	DTC Detection Condition	Trouble Area
B2313	• The power window regulator motor is not initialized. • The power window regulator motor malfunctions.	Front power window regulator motor assembly LH

Front Power Window Regulator Motor RH

DTC Code	DTC Detection Condition	Trouble Area
B2313	• The power window regulator motor is not initialized. • The power window regulator motor malfunctions.	Front power window regulator motor assembly RH

Rear Power Window Regulator Motor LH

DTC Code	DTC Detection Condition	Trouble Area
B2313	• The power window regulator motor is not initialized. • The power window regulator motor malfunctions.	Rear power window regulator motor assembly LH

Rear Power Window Regulator Motor RH

DTC Code	DTC Detection Condition	Trouble Area
B2313	• The power window regulator motor is not initialized. • The power window regulator motor malfunctions.	Rear power window regulator motor assembly RH

INSPECTION PROCEDURE

1.PERFORM INITIALIZATION (APPLICABLE LOCATION)

a. Initialize the power window regulator motor (Click here).

NEXT

2.CHECK FOR DTC

a. Check for DTCs (Click here).

Result

Result	Proceed to
B2313 is not output	A
B2313 output from front power window regulator motor LH	B
B2313 output from front power window regulator motor RH	C

B2313 output from rear power window regulator motor LH	D
B2313 output from rear power window regulator motor RH	E

B → REPLACE FRONT POWER WINDOW REGULATOR MOTOR ASSEMBLY LH (Click here)

C → REPLACE FRONT POWER WINDOW REGULATOR MOTOR ASSEMBLY RH (Click here)

D → REPLACE REAR POWER WINDOW REGULATOR MOTOR ASSEMBLY LH (Click here)

E → REPLACE REAR POWER WINDOW REGULATOR MOTOR ASSEMBLY RH (Click here)

A

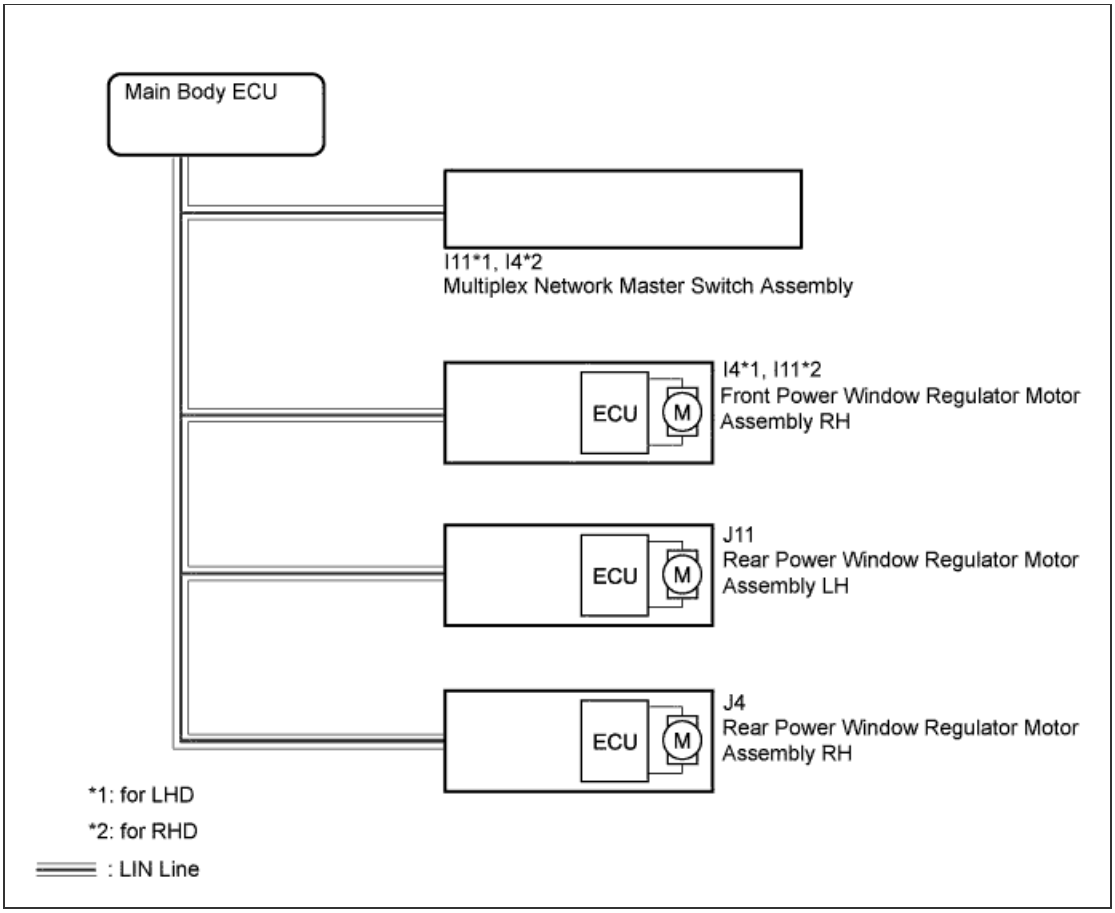
END

for Preparation Click here

DESCRIPTION

When the engine switch is on (IG) and window lock switch is off, the multiplex network master switch sends remote up/down signals to each power window regulator motor via the LIN communication line.

WIRING DIAGRAM



INSPECTION PROCEDURE

1.CHECK LIN COMMUNICATION SYSTEM

a. Check for LIN communication system DTCs related to the power window control system (Click here).

OK:
LIN communication system DTCs are not output.

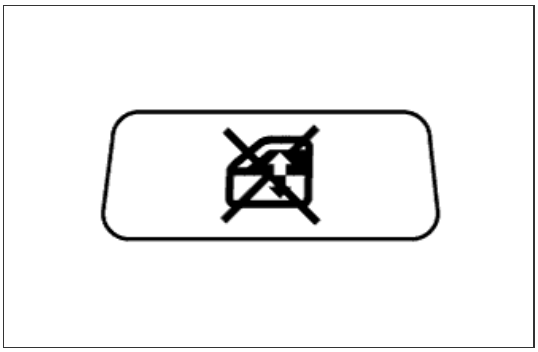
NG → GO TO LIN COMMUNICATION SYSTEM (**Click here**)

OK

2.CHECK MULTIPLEX NETWORK MASTER SWITCH ASSEMBLY (WINDOW LOCK SWITCH)

a. Turn the window lock switch off and operate the switches on the multiplex network master switch. Check that the remote up/down function operates (Click here).

OK:
Remote up/down function operates.



NG → REPLACE MULTIPLEX NETWORK MASTER SWITCH ASSEMBLY (Click here)

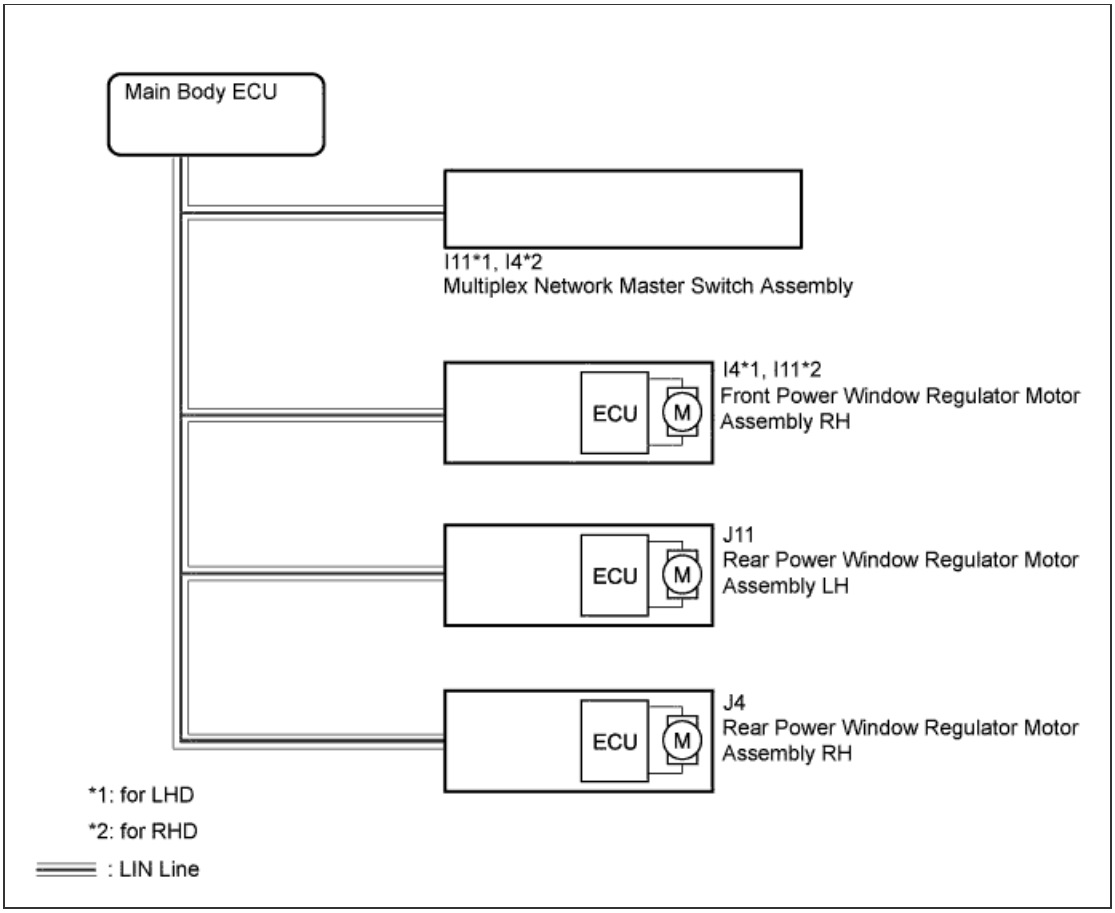
OK → END

for Preparation Click here

DESCRIPTION

When the engine switch is on (IG) and window lock switch is off, the multiplex network master switch sends remote up/down signals to each power window regulator motor via the LIN communication line.

WIRING DIAGRAM



INSPECTION PROCEDURE

1.CHECK LIN COMMUNICATION SYSTEM

a. Check for LIN communication system DTCs related to the power window control system (Click here).

OK:
LIN communication system DTCs are not output.

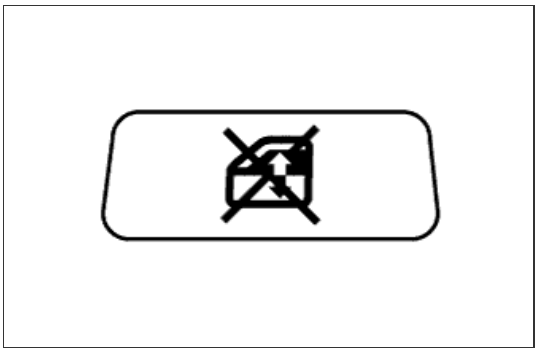
NG → GO TO LIN COMMUNICATION SYSTEM (**Click here**)

OK

2.CHECK MULTIPLEX NETWORK MASTER SWITCH ASSEMBLY (WINDOW LOCK SWITCH)

a. Turn the window lock switch off and operate the switches on the multiplex network master switch. Check that the remote up/down function operates (Click here).

OK:
Remote up/down function operates.



NG → REPLACE MULTIPLEX NETWORK MASTER SWITCH ASSEMBLY (Click here)

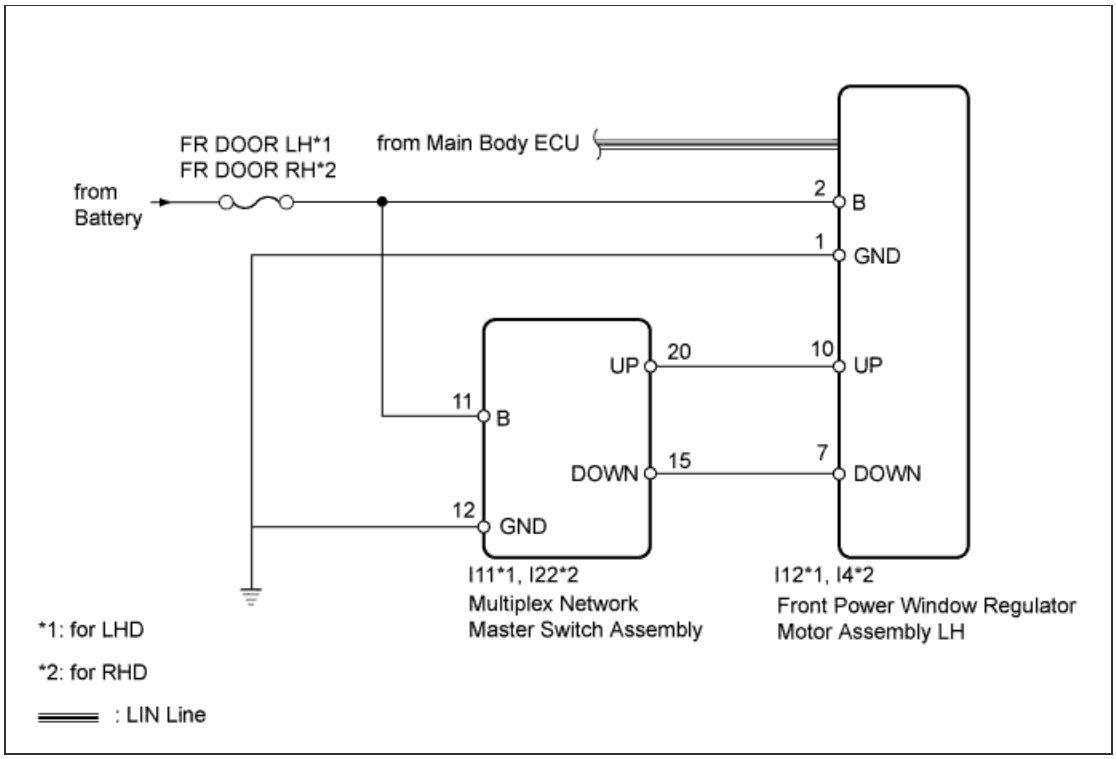
OK → END

for Preparation Click here

DESCRIPTION

If the manual up/down function does not operate, there may be a malfunction in the multiplex network master switch, power window regulator motor, harness or connector.

WIRING DIAGRAM



INSPECTION PROCEDURE

1.CHECK LIN COMMUNICATION SYSTEM

a. Check for LIN communication system DTCs related to the power window control system (Click here).

OK:
LIN communication system DTCs are not output.

NG → GO TO LIN COMMUNICATION SYSTEM (**Click here**)

OK

2.CHECK FOR DTC (B2312)

a. Check if DTC B2312 is output (Click here).

OK:
DTC B2312 is not output.

NG → GO TO DTC B2312 (**Click here**)

OK

3.READ VALUE USING INTELLIGENT TESTER (POWER WINDOW REGULATOR MOTOR)

a. Use the Data List to check if the power window regulator motor is functioning properly (Click here).

D-Door Motor

Tester Display	Measurement Item/Range	Normal Condition	Diagnostic Note
D Door P/W Up SW	Driver side power window manual up signal / ON or OFF	ON: Driver side power window manual up switch operated OFF: Driver side power window switch not operated	-
D Door P/W Down SW	Driver side power window manual down signal / ON or OFF	ON: Driver side power window manual down switch operated OFF: Driver side power window switch not operated	-

OK:

The display changes according to operation of the multiplex network master switch.

Result

Result	Proceed to
NG	A
OK (for LHD)	B
OK (for RHD)	C

B → REPLACE FRONT POWER WINDOW REGULATOR MOTOR ASSEMBLY LH (Click here)

C → REPLACE FRONT POWER WINDOW REGULATOR MOTOR ASSEMBLY RH (Click here)

A

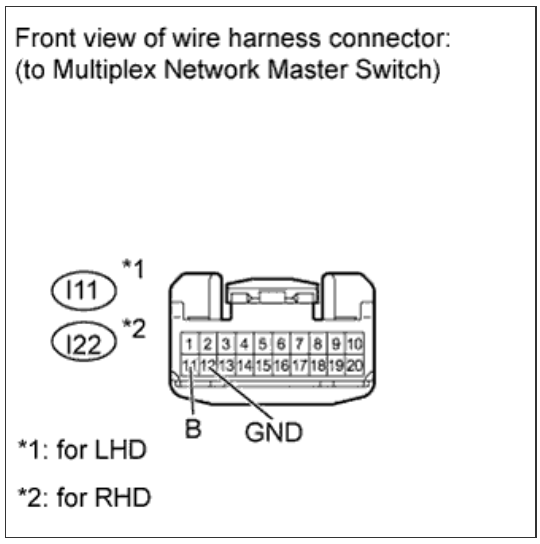
4.CHECK HARNESS AND CONNECTOR (MULTIPLEX NETWORK MASTER SWITCH - BATTERY AND BODY GROUND)

a. Disconnect the I11*1 or I22*2 switch connector.

HINT:

- ***1: for LHD**
- ***2: for RHD**

b. Measure the voltage and resistance according to the value(s) in the table below.



Standard Voltage:

for LHD

Tester Connection	Condition	Specified Condition
I11-11 (B) - Body ground	Always	11 to 14 V

for RHD

Tester Connection	Condition	Specified Condition
I22-11 (B) - Body ground	Always	11 to 14 V

Standard Resistance:

for LHD

Tester Connection	Condition	Specified Condition
I11-12 (GND) - Body ground	Always	Below 1 Ω

for RHD

Tester Connection	Condition	Specified Condition
I22-12 (GND) - Body ground	Always	Below 1 Ω

NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

5.CHECK HARNESS AND CONNECTOR (FRONT POWER WINDOW REGULATOR MOTOR - BATTERY AND BODY GROUND)

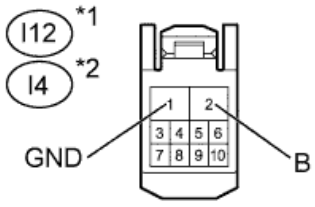
a. Disconnect the I12*1 or I4*2 motor connector.

HINT:

- ***1: for LHD**
- ***2: for RHD**

b. Measure the voltage and resistance according to the value(s) in the table below.

Front view of wire harness connector: (to Front Power Window Regulator Motor)



*1: for LHD

*2: for RHD

Standard Voltage:

for LHD

Tester Connection	Condition	Specified Condition
I12-2 (B) - Body ground	Always	11 to 14 V

for RHD

Tester Connection	Condition	Specified Condition
I4-2 (B) - Body ground	Always	11 to 14 V

Standard Resistance:

for LHD

Tester Connection	Condition	Specified Condition
I12-1 (GND) - Body ground	Always	Below 1 Ω

for RHD

Tester Connection	Condition	Specified Condition
I4-1 (GND) - Body ground	Always	Below 1 Ω

NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

6.CHECK HARNESS AND CONNECTOR (MULTIPLEX NETWORK MASTER SWITCH - FRONT POWER WINDOW REGULATOR MOTOR)

a. Disconnect the I11*1 or I22*2 switch connector.

HINT:

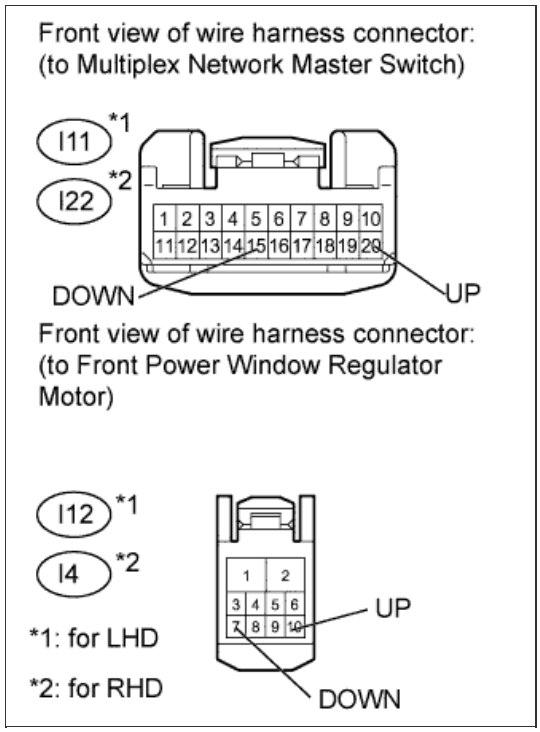
- ***1: for LHD**
- ***2: for RHD**

b. Disconnect the I12*1 or I4*2 motor connector.

HINT:

- ***1: for LHD**
- ***2: for RHD**

c. Measure the resistance according to the value(s) in the table below.



Standard Resistance:

for LHD

Tester Connection	Condition	Specified Condition
I11-20 (UP) - I12-10 (UP)	Always	Below 1 Ω
I11-15 (DOWN) - I12-7 (DOWN)	Always	Below 1 Ω
I11-20 (UP) or I12-10 (UP) - Body ground	Always	10 kΩ or higher
I11-15 (DOWN) or I12-7 (DOWN) - Body ground	Always	10 kΩ or higher

for RHD

Tester Connection	Condition	Specified Condition
I22-20 (UP) - I4-10 (UP)	Always	Below 1 Ω
I22-15 (DOWN) - I4-7 (DOWN)	Always	Below 1 Ω
I22-20 (UP) or I4-10 (UP) - Body ground	Always	10 kΩ or higher
I22-15 (DOWN) or I4-7 (DOWN) - Body ground	Always	10 kΩ or higher

Result

Result	Proceed to
NG	A
OK (for LHD)	B
OK (for RHD)	C

B	Go to step 7
C	Go to step 8

A

REPAIR OR REPLACE HARNESS OR CONNECTOR

7.INSPECT FRONT POWER WINDOW REGULATOR MOTOR ASSEMBLY LH

a. Remove the motor (Click here).

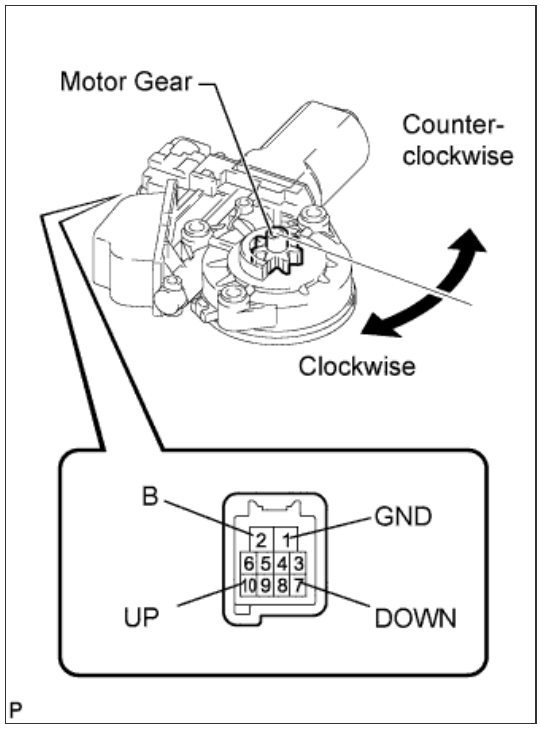
b. Apply positive (+) battery voltage to connector terminal 2 (B).

NOTICE:

- **Do not apply positive (+) battery voltage to any terminals, except terminal 2 (B), to avoid damaging the pulse sensor inside the motor.**
- **Reset the power window regulator motor (initialize the pulse sensor) after installing the power window regulator motor and regulator assembly onto the door.**

c. Apply negative (-) battery voltage to connector terminals 1 (GND), and 7 (DOWN) or 10 (UP).

d. Check that the motor gear rotates smoothly as follows.



OK:

Measurement Condition	Specified Condition
1. Connect the positive (+) battery cable to terminal 2(B), and connect the negative (-) battery cable to terminal 1(GND), and keep them connected for 3 seconds or more. 2. With terminals 2(B) and 1(GND) connected, connect the negative (-) battery cable to terminal 10(UP). 3. Disconnect and reconnect the negative (-) battery cable to terminal 10(UP) within 1 second.	Motor gear rotates clockwise (Up)
1. Connect the positive (+) battery cable to terminal 2(B), and connect the negative (-) battery cable to terminal 1(GND), and keep them connected for 3 seconds or more. 2. With terminals 2(B) and 1(GND) connected, connect the negative (-) battery cable to terminal 7(DOWN). 3. Disconnect and reconnect the negative (-) battery cable to terminal 7(DOWN) within 1 second.	Motor gear rotates counterclockwise (Down)

NG → REPLACE FRONT POWER WINDOW REGULATOR MOTOR ASSEMBLY LH (Click here)

OK → REPLACE MULTIPLEX NETWORK MASTER SWITCH ASSEMBLY (Click here)

8.INSPECT FRONT POWER WINDOW REGULATOR MOTOR ASSEMBLY RH

a. Remove the motor (Click here).

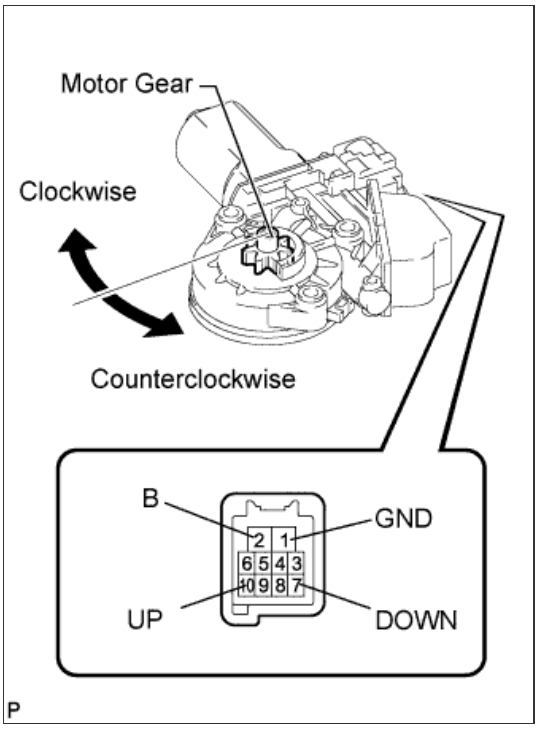
b. Apply positive (+) battery voltage to connector terminal 2 (B).

NOTICE:

- **Do not apply positive (+) battery voltage to any terminals, except terminal 2 (B), to avoid damaging the pulse sensor inside the motor.**
- **Reset the power window regulator motor (initialize the pulse sensor) after installing the power window regulator motor and regulator assembly onto the door.**

c. Apply negative (-) battery voltage to the connector terminals 1 (GND), and 7 (DOWN) or 10 (UP).

d. Check that the motor gear rotates smoothly as follows.



OK:

Measurement Condition	Specified Condition
1. Connect the positive (+) battery cable to terminal 2(B), and connect the negative (-) battery cable to terminal 1(GND), and keep them connected for 3 seconds or more. 2. With terminals 2(B) and 1(GND) connected, connect the negative (-) battery cable to terminal 10(UP). 3. Disconnect and reconnect the negative (-) battery cable to terminal 10(UP) within 1 second.	Motor gear rotates counterclockwise (Up)
1. Connect the positive (+) battery cable to terminal 2(B), and connect the negative (-) battery cable to terminal 1(GND), and keep them connected for 3 seconds or more. 2. With terminals 2(B) and 1(GND) connected, connect the negative (-) battery cable to terminal 7(DOWN). 3. Disconnect and reconnect the negative (-) battery cable to terminal 7(DOWN) within 1 second.	Motor gear rotates clockwise (Down)

NG → REPLACE FRONT POWER WINDOW REGULATOR MOTOR ASSEMBLY RH (Click here)

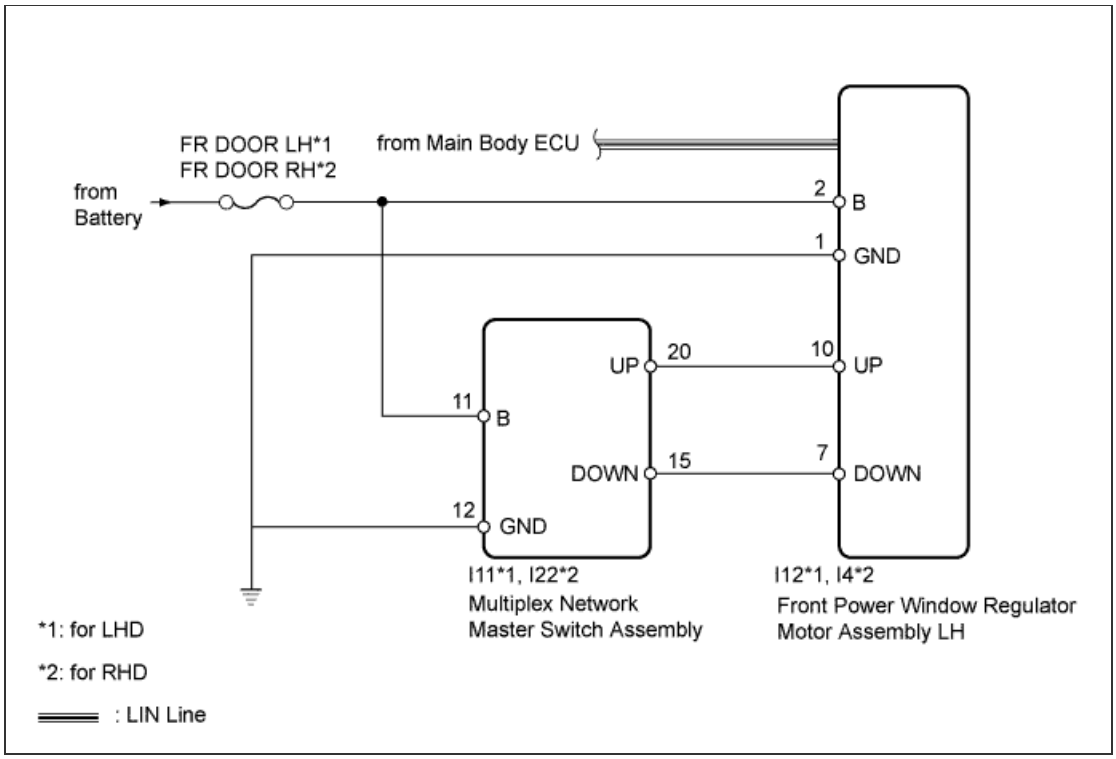
OK → REPLACE MULTIPLEX NETWORK MASTER SWITCH ASSEMBLY (Click here)

for Preparation Click here

DESCRIPTION

If the manual up/down function does not operate, there may be a malfunction in the multiplex network master switch, power window regulator motor, harness or connector.

WIRING DIAGRAM



INSPECTION PROCEDURE

1.CHECK LIN COMMUNICATION SYSTEM

a. Check for LIN communication system DTCs related to the power window control system (Click here).

OK:
LIN communication system DTCs are not output.

NG → GO TO LIN COMMUNICATION SYSTEM (**Click here**)

OK

2.CHECK FOR DTC (B2312)

a. Check if DTC B2312 is output (Click here).

OK:
DTC B2312 is not output.

NG → GO TO DTC B2312 (**Click here**)

OK

3.READ VALUE USING INTELLIGENT TESTER (POWER WINDOW REGULATOR MOTOR)

a. Use the Data List to check if the power window regulator motor is functioning properly (Click here).

D-Door Motor

Tester Display	Measurement Item/Range	Normal Condition	Diagnostic Note
D Door P/W Up SW	Driver side power window manual up signal / ON or OFF	ON: Driver side power window manual up switch operated OFF: Driver side power window switch not operated	-
D Door P/W Down SW	Driver side power window manual down signal / ON or OFF	ON: Driver side power window manual down switch operated OFF: Driver side power window switch not operated	-

OK:

The display changes according to operation of the multiplex network master switch.

Result

Result	Proceed to
NG	A
OK (for LHD)	B
OK (for RHD)	C

B → REPLACE FRONT POWER WINDOW REGULATOR MOTOR ASSEMBLY LH (Click here)

C → REPLACE FRONT POWER WINDOW REGULATOR MOTOR ASSEMBLY RH (Click here)

A

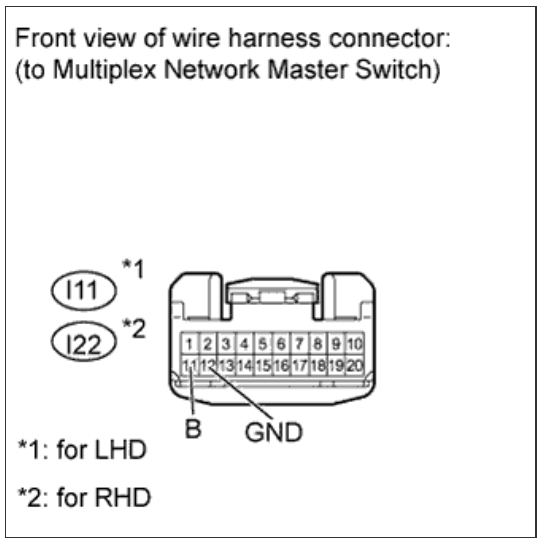
4.CHECK HARNESS AND CONNECTOR (MULTIPLEX NETWORK MASTER SWITCH - BATTERY AND BODY GROUND)

a. Disconnect the I11*1 or I22*2 switch connector.

HINT:

- ***1: for LHD**
- ***2: for RHD**

b. Measure the voltage and resistance according to the value(s) in the table below.



Standard Voltage:

for LHD

Tester Connection	Condition	Specified Condition
I11-11 (B) - Body ground	Always	11 to 14 V

for RHD

Tester Connection	Condition	Specified Condition
I22-11 (B) - Body ground	Always	11 to 14 V

Standard Resistance:

for LHD

Tester Connection	Condition	Specified Condition
I11-12 (GND) - Body ground	Always	Below 1 Ω

for RHD

Tester Connection	Condition	Specified Condition
I22-12 (GND) - Body ground	Always	Below 1 Ω

NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

5.CHECK HARNESS AND CONNECTOR (FRONT POWER WINDOW REGULATOR MOTOR - BATTERY AND BODY GROUND)

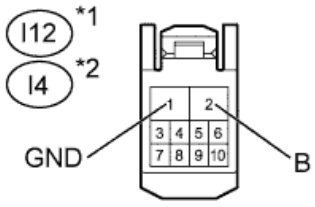
a. Disconnect the I12*1 or I4*2 motor connector.

HINT:

- ***1: for LHD**
- ***2: for RHD**

b. Measure the voltage and resistance according to the value(s) in the table below.

Front view of wire harness connector: (to Front Power Window Regulator Motor)



*1: for LHD

*2: for RHD

Standard Voltage:

for LHD

Tester Connection	Condition	Specified Condition
I12-2 (B) - Body ground	Always	11 to 14 V

for RHD

Tester Connection	Condition	Specified Condition
I4-2 (B) - Body ground	Always	11 to 14 V

Standard Resistance:

for LHD

Tester Connection	Condition	Specified Condition
I12-1 (GND) - Body ground	Always	Below 1 Ω

for RHD

Tester Connection	Condition	Specified Condition
I4-1 (GND) - Body ground	Always	Below 1 Ω

NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

6.CHECK HARNESS AND CONNECTOR (MULTIPLEX NETWORK MASTER SWITCH - FRONT POWER WINDOW REGULATOR MOTOR)

a. Disconnect the I11*1 or I22*2 switch connector.

HINT:

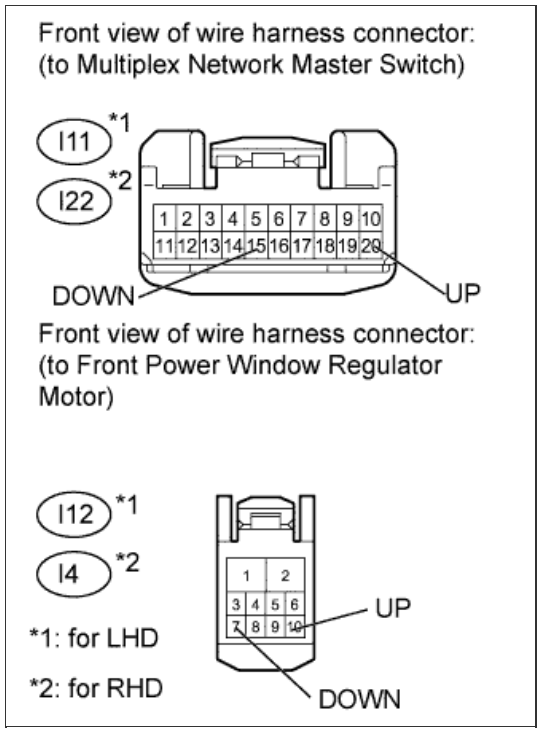
- ***1: for LHD**
- ***2: for RHD**

b. Disconnect the I12*1 or I4*2 motor connector.

HINT:

- ***1: for LHD**
- ***2: for RHD**

c. Measure the resistance according to the value(s) in the table below.



Standard Resistance:

for LHD

Tester Connection	Condition	Specified Condition
I11-20 (UP) - I12-10 (UP)	Always	Below 1 Ω
I11-15 (DOWN) - I12-7 (DOWN)	Always	Below 1 Ω
I11-20 (UP) or I12-10 (UP) - Body ground	Always	10 kΩ or higher
I11-15 (DOWN) or I12-7 (DOWN) - Body ground	Always	10 kΩ or higher

for RHD

Tester Connection	Condition	Specified Condition
I22-20 (UP) - I4-10 (UP)	Always	Below 1 Ω
I22-15 (DOWN) - I4-7 (DOWN)	Always	Below 1 Ω
I22-20 (UP) or I4-10 (UP) - Body ground	Always	10 kΩ or higher
I22-15 (DOWN) or I4-7 (DOWN) - Body ground	Always	10 kΩ or higher

Result

Result	Proceed to
NG	A
OK (for LHD)	B
OK (for RHD)	C

B	Go to step 7
C	Go to step 8

A

REPAIR OR REPLACE HARNESS OR CONNECTOR

7.INSPECT FRONT POWER WINDOW REGULATOR MOTOR ASSEMBLY LH

a. Remove the motor (Click here).

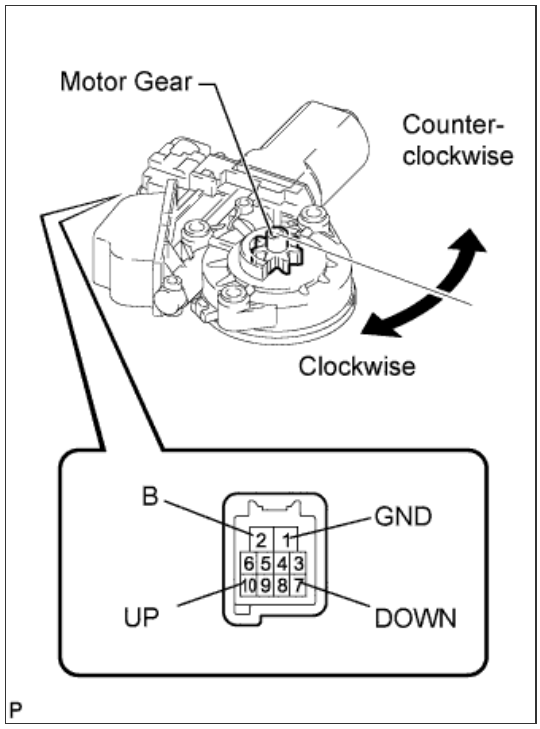
b. Apply positive (+) battery voltage to connector terminal 2 (B).

NOTICE:

- **Do not apply positive (+) battery voltage to any terminals, except terminal 2 (B), to avoid damaging the pulse sensor inside the motor.**
- **Reset the power window regulator motor (initialize the pulse sensor) after installing the power window regulator motor and regulator assembly onto the door.**

c. Apply negative (-) battery voltage to connector terminals 1 (GND), and 7 (DOWN) or 10 (UP).

d. Check that the motor gear rotates smoothly as follows.



OK:

Measurement Condition	Specified Condition
1. Connect the positive (+) battery cable to terminal 2(B), and connect the negative (-) battery cable to terminal 1(GND), and keep them connected for 3 seconds or more. 2. With terminals 2(B) and 1(GND) connected, connect the negative (-) battery cable to terminal 10(UP). 3. Disconnect and reconnect the negative (-) battery cable to terminal 10(UP) within 1 second.	Motor gear rotates clockwise (Up)
1. Connect the positive (+) battery cable to terminal 2(B), and connect the negative (-) battery cable to terminal 1(GND), and keep them connected for 3 seconds or more. 2. With terminals 2(B) and 1(GND) connected, connect the negative (-) battery cable to terminal 7(DOWN). 3. Disconnect and reconnect the negative (-) battery cable to terminal 7(DOWN) within 1 second.	Motor gear rotates counterclockwise (Down)

NG → REPLACE FRONT POWER WINDOW REGULATOR MOTOR ASSEMBLY LH (Click here)

OK → REPLACE MULTIPLEX NETWORK MASTER SWITCH ASSEMBLY (Click here)

8.INSPECT FRONT POWER WINDOW REGULATOR MOTOR ASSEMBLY RH

a. Remove the motor (Click here).

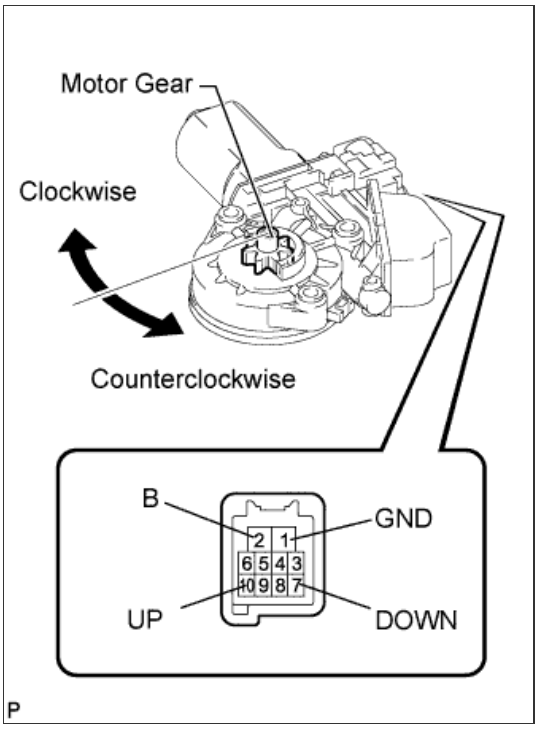
b. Apply positive (+) battery voltage to connector terminal 2 (B).

NOTICE:

- **Do not apply positive (+) battery voltage to any terminals, except terminal 2 (B), to avoid damaging the pulse sensor inside the motor.**
- **Reset the power window regulator motor (initialize the pulse sensor) after installing the power window regulator motor and regulator assembly onto the door.**

c. Apply negative (-) battery voltage to the connector terminals 1 (GND), and 7 (DOWN) or 10 (UP).

d. Check that the motor gear rotates smoothly as follows.



OK:

Measurement Condition	Specified Condition
1. Connect the positive (+) battery cable to terminal 2(B), and connect the negative (-) battery cable to terminal 1(GND), and keep them connected for 3 seconds or more. 2. With terminals 2(B) and 1(GND) connected, connect the negative (-) battery cable to terminal 10(UP). 3. Disconnect and reconnect the negative (-) battery cable to terminal 10(UP) within 1 second.	Motor gear rotates counterclockwise (Up)
1. Connect the positive (+) battery cable to terminal 2(B), and connect the negative (-) battery cable to terminal 1(GND), and keep them connected for 3 seconds or more. 2. With terminals 2(B) and 1(GND) connected, connect the negative (-) battery cable to terminal 7(DOWN). 3. Disconnect and reconnect the negative (-) battery cable to terminal 7(DOWN) within 1 second.	Motor gear rotates clockwise (Down)

NG → REPLACE FRONT POWER WINDOW REGULATOR MOTOR ASSEMBLY RH (Click here)

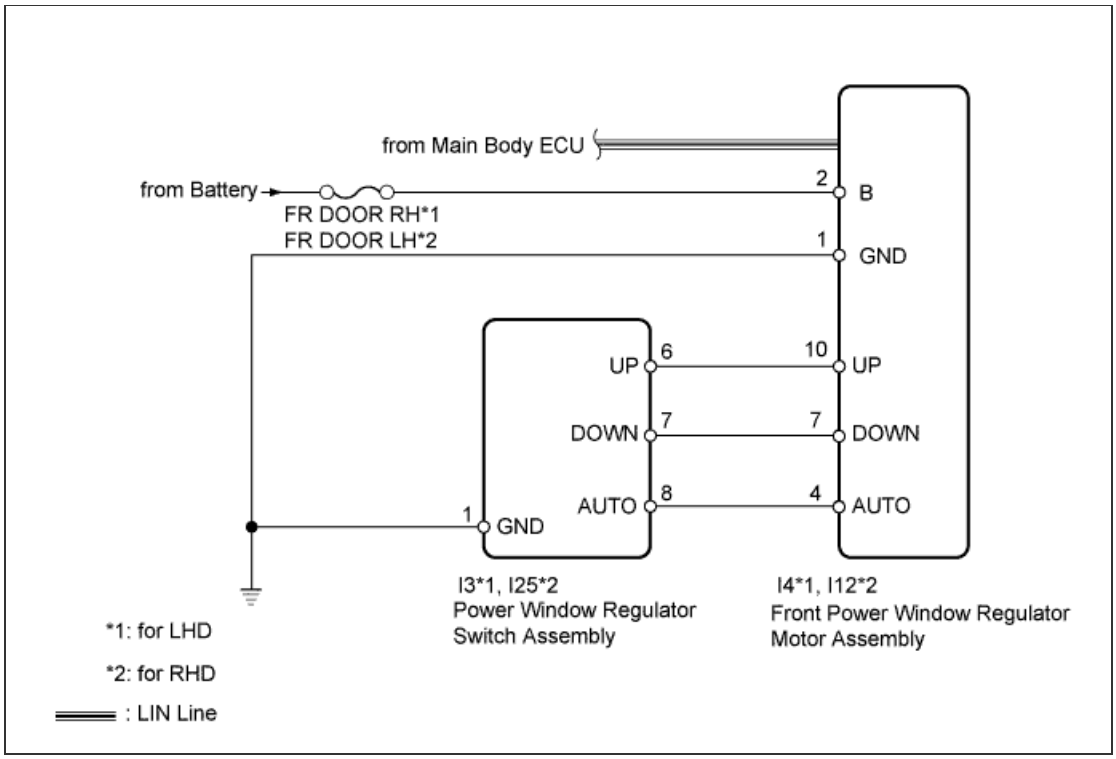
OK → REPLACE MULTIPLEX NETWORK MASTER SWITCH ASSEMBLY (Click here)

for Preparation Click here

DESCRIPTION

If the manual up/down function does not operate, there may be a malfunction in the power window regulator switch, front power window regulator motor RH or harness or connector.

WIRING DIAGRAM



INSPECTION PROCEDURE

1.CHECK LIN COMMUNICATION SYSTEM

a. Check for LIN communication system DTCs related to the power window control system (Click here).

OK:
LIN communication system DTCs are not output

NG → GO TO LIN COMMUNICATION SYSTEM (**Click here**)

OK

2.CHECK FOR DTC (B2312)

a. Check if DTC B2312 is output (Click here).

OK:
DTC B2312 is not output.

NG → GO TO DTC B2312 (**Click here**)

OK

3.READ VALUE USING INTELLIGENT TESTER (FRONT PASSENGER SIDE POWER WINDOW REGULATOR MOTOR)

a. Use the Data List to check if the power window regulator motor is functioning properly (Click here).

P-Door Motor

Tester Display	Measurement Item/Range	Normal Condition	Diagnostic Note
P Door P/W Up SW	Front passenger side power window manual up signal / ON or OFF	ON: Front passenger side power window manual up switch operated OFF: Front passenger side power window switch not operated	-
P Door P/W Down SW	Front passenger side power window manual down signal / ON or OFF	ON: Front passenger side power window manual down switch operated OFF: Front passenger side power window switch not operated	-

OK:

The display changes according to operation of the power window regulator switch.

Result

Result	Proceed to
NG	A
OK (for LHD)	B
OK (for RHD)	C

B → REPLACE FRONT POWER WINDOW REGULATOR MOTOR ASSEMBLY RH (Click here)

C → REPLACE FRONT POWER WINDOW REGULATOR MOTOR ASSEMBLY LH (Click here)

A

4.CHECK HARNESS AND CONNECTOR (POWER WINDOW REGULATOR SWITCH - BODY GROUND)

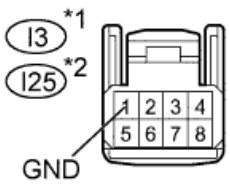
a. Disconnect the I3*1 or I25*2 switch connector.

HINT:

- ***1: for LHD**
- ***2: for RHD**

b. Measure the resistance according to the value(s) in the table below.

Front view of wire harness connector:
(to Power Window Regulator Switch)



*1: for LHD

*2: for RHD

Standard Resistance:

for LHD

Tester Connection	Condition	Specified Condition
I3-1 (GND) - Body ground	Always	Below 1 Ω

for RHD

Tester Connection	Condition	Specified Condition
I25-1 (GND) - Body ground	Always	Below 1 Ω

NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

5.CHECK HARNESS AND CONNECTOR (FRONT POWER WINDOW REGULATOR MOTOR - BATTERY AND BODY GROUND)

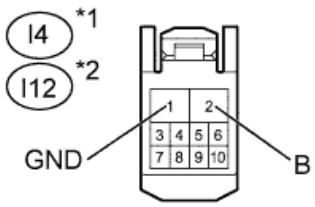
a. Disconnect the I4*1 or I12*2 motor connector.

HINT:

- *1: for LHD
- *2: for RHD

b. Measure the voltage and resistance according to the value(s) in the table below.

Front view of wire harness connector: (to Front Power Window Regulator Motor)



*1: for LHD

*2: for RHD

Standard Voltage:

for LHD

Tester Connection	Condition	Specified Condition
I4-2 (B) - Body ground	Always	11 to 14 V

for RHD

Tester Connection	Condition	Specified Condition
I12-2 (B) - Body ground	Always	11 to 14 V

Standard Resistance:

for LHD

Tester Connection	Condition	Specified Condition
I4-1 (GND) - Body ground	Always	Below 1 Ω

for RHD

Tester Connection	Condition	Specified Condition
I12-1 (GND) - Body ground	Always	Below 1 Ω

NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

6.CHECK HARNESS AND CONNECTOR (POWER WINDOW REGULATOR SWITCH - FRONT POWER WINDOW REGULATOR MOTOR)

a. Disconnect the I3*1 or I25*2 switch connector.

HINT:

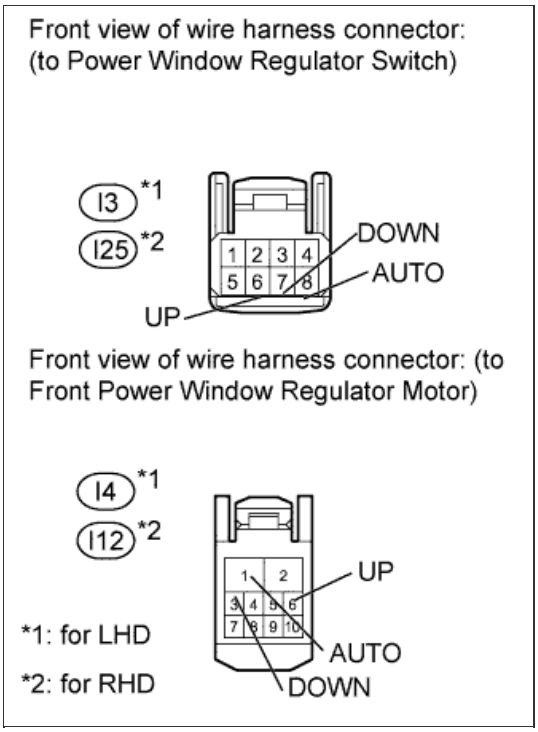
- *1: for LHD
- *2: for RHD

b. Disconnect the I4*1 or I12*2 motor connector.

HINT:

- *1: for LHD
- *2: for RHD

c. Measure the resistance according to the value(s) in the table below.



Standard Resistance:

for LHD

Tester Connection	Condition	Specified Condition
I3-6 (UP) - I4-10 (UP)	Always	Below 1 Ω
I3-7 (DOWN) - I4-7 (DOWN)	Always	Below 1 Ω
I3-8 (AUTO) - I4-4 (AUTO)	Always	Below 1 Ω
I3-6 (UP) or I4-10 (UP) - Body ground	Always	10 kΩ or higher
I3-7 (DOWN) or I4-7 (DOWN) - Body ground	Always	10 kΩ or higher
I3-8 (AUTO) or I4-4 (AUTO) - Body ground	Always	10 kΩ or higher

for RHD

Tester Connection	Condition	Specified Condition
I25-6 (UP) - I12-10 (UP)	Always	Below 1 Ω
I25-7 (DOWN) - I12-7 (DOWN)	Always	Below 1 Ω
I25-8 (AUTO) - I12-4 (AUTO)	Always	Below 1 Ω
I25-6 (UP) or I12-10 (UP) - Body ground	Always	10 kΩ or higher
I25-7 (DOWN) or I12-7 (DOWN) - Body ground	Always	10 kΩ or higher
I25-8 (AUTO) or I12-4 (AUTO) - Body ground	Always	10 kΩ or higher

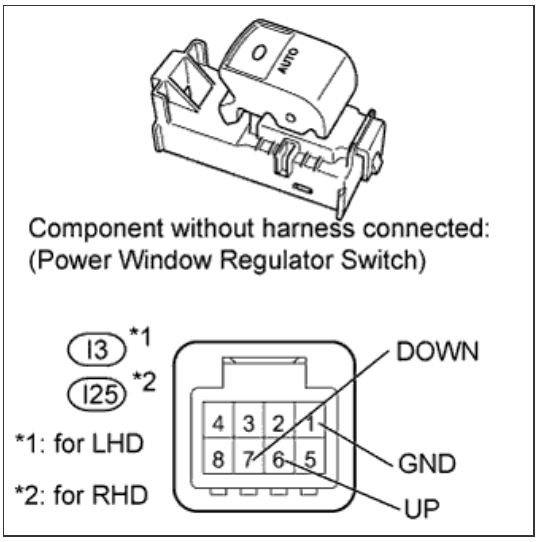
NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

7.INSPECT FRONT PASSENGER SIDE POWER WINDOW REGULATOR SWITCH ASSEMBLY

a. Remove the power window regulator switch (Click here).

b. Measure the resistance according to the value(s) in the table below.



Standard Resistance:

for LHD

Tester Connection	Switch Condition	Specified Condition
I3-6 (UP) - I3-1 (GND)	Manual up operation	Below 1 Ω
I3-7 (DOWN) - I3-1 (GND)	Manual down operation	Below 1 Ω

for RHD

Tester Connection	Switch Condition	Specified Condition
I25-6 (UP) - I11-1 (GND)	Manual up operation	Below 1 Ω
I25-7 (DOWN) - I11-1 (GND)	Manual down operation	Below 1 Ω

Result

Result	Proceed to
NG	A
OK (for LHD)	B
OK (for RHD)	C

B → REPLACE FRONT POWER WINDOW REGULATOR MOTOR ASSEMBLY RH (Click here)

C → REPLACE FRONT POWER WINDOW REGULATOR MOTOR ASSEMBLY LH (Click here)

A

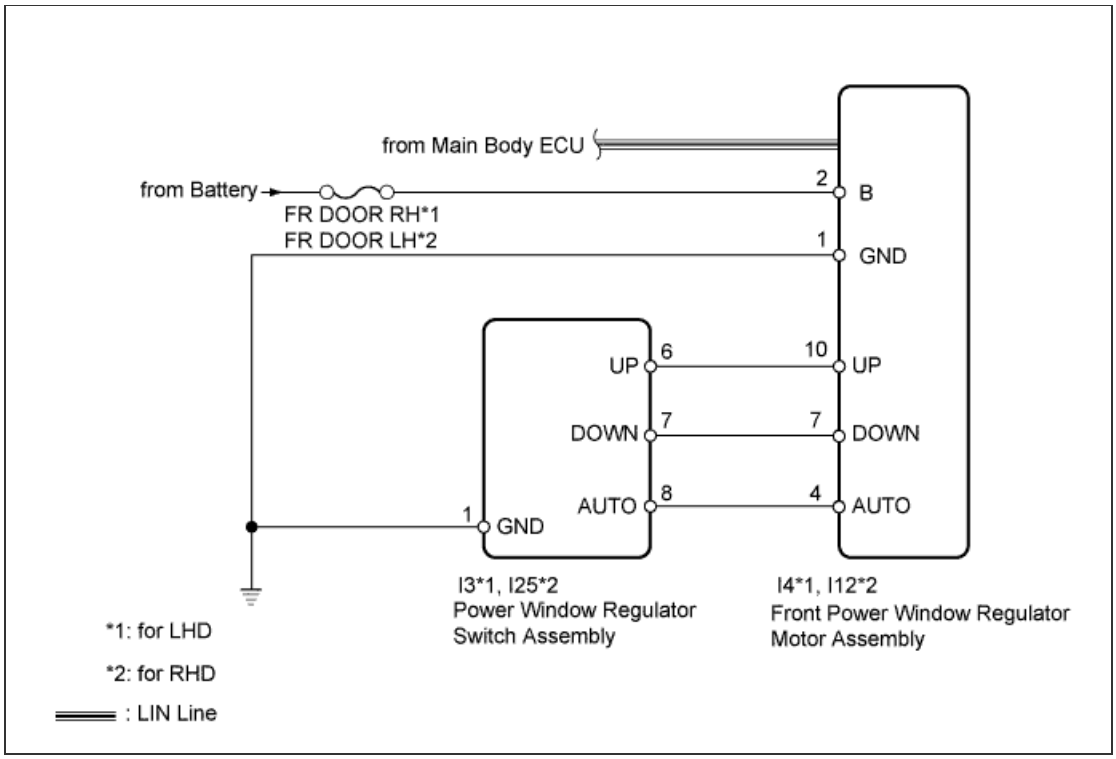
REPLACE POWER WINDOW REGULATOR SWITCH ASSEMBLY (Click here)

for Preparation Click here

DESCRIPTION

If the manual up/down function does not operate, there may be a malfunction in the power window regulator switch, front power window regulator motor RH or harness or connector.

WIRING DIAGRAM



INSPECTION PROCEDURE

1.CHECK LIN COMMUNICATION SYSTEM

a. Check for LIN communication system DTCs related to the power window control system (Click here).

OK:
LIN communication system DTCs are not output

NG → GO TO LIN COMMUNICATION SYSTEM (**Click here**)

OK

2.CHECK FOR DTC (B2312)

a. Check if DTC B2312 is output (Click here).

OK:
DTC B2312 is not output.

NG → GO TO DTC B2312 (**Click here**)

OK

3.READ VALUE USING INTELLIGENT TESTER (FRONT PASSENGER SIDE POWER WINDOW REGULATOR MOTOR)

a. Use the Data List to check if the power window regulator motor is functioning properly (Click here).

P-Door Motor

Tester Display	Measurement Item/Range	Normal Condition	Diagnostic Note
P Door P/W Up SW	Front passenger side power window manual up signal / ON or OFF	ON: Front passenger side power window manual up switch operated OFF: Front passenger side power window switch not operated	-
P Door P/W Down SW	Front passenger side power window manual down signal / ON or OFF	ON: Front passenger side power window manual down switch operated OFF: Front passenger side power window switch not operated	-

OK:

The display changes according to operation of the power window regulator switch.

Result

Result	Proceed to
NG	A
OK (for LHD)	B
OK (for RHD)	C

B → REPLACE FRONT POWER WINDOW REGULATOR MOTOR ASSEMBLY RH (Click here)

C → REPLACE FRONT POWER WINDOW REGULATOR MOTOR ASSEMBLY LH (Click here)

A

4.CHECK HARNESS AND CONNECTOR (POWER WINDOW REGULATOR SWITCH - BODY GROUND)

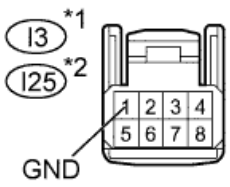
a. Disconnect the I3*1 or I25*2 switch connector.

HINT:

- ***1: for LHD**
- ***2: for RHD**

b. Measure the resistance according to the value(s) in the table below.

Front view of wire harness connector:
(to Power Window Regulator Switch)



*1: for LHD

*2: for RHD

Standard Resistance:

for LHD

Tester Connection	Condition	Specified Condition
I3-1 (GND) - Body ground	Always	Below 1 Ω

for RHD

Tester Connection	Condition	Specified Condition
I25-1 (GND) - Body ground	Always	Below 1 Ω

NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

5.CHECK HARNESS AND CONNECTOR (FRONT POWER WINDOW REGULATOR MOTOR - BATTERY AND BODY GROUND)

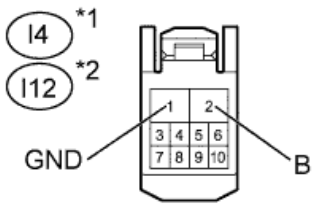
a. Disconnect the I4*1 or I12*2 motor connector.

HINT:

- *1: for LHD
- *2: for RHD

b. Measure the voltage and resistance according to the value(s) in the table below.

Front view of wire harness connector: (to Front Power Window Regulator Motor)



*1: for LHD

*2: for RHD

Standard Voltage:

for LHD

Tester Connection	Condition	Specified Condition
I4-2 (B) - Body ground	Always	11 to 14 V

for RHD

Tester Connection	Condition	Specified Condition
I12-2 (B) - Body ground	Always	11 to 14 V

Standard Resistance:

for LHD

Tester Connection	Condition	Specified Condition
I4-1 (GND) - Body ground	Always	Below 1 Ω

for RHD

Tester Connection	Condition	Specified Condition
I12-1 (GND) - Body ground	Always	Below 1 Ω

NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

6.CHECK HARNESS AND CONNECTOR (POWER WINDOW REGULATOR SWITCH - FRONT POWER WINDOW REGULATOR MOTOR)

a. Disconnect the I3*1 or I25*2 switch connector.

HINT:

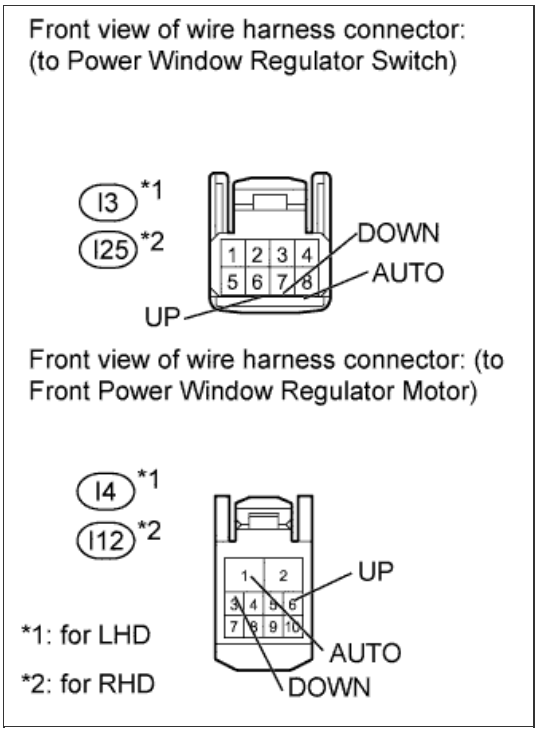
- *1: for LHD
- *2: for RHD

b. Disconnect the I4*1 or I12*2 motor connector.

HINT:

- *1: for LHD
- *2: for RHD

c. Measure the resistance according to the value(s) in the table below.



Standard Resistance:

for LHD

Tester Connection	Condition	Specified Condition
I3-6 (UP) - I4-10 (UP)	Always	Below 1 Ω
I3-7 (DOWN) - I4-7 (DOWN)	Always	Below 1 Ω
I3-8 (AUTO) - I4-4 (AUTO)	Always	Below 1 Ω
I3-6 (UP) or I4-10 (UP) - Body ground	Always	10 kΩ or higher
I3-7 (DOWN) or I4-7 (DOWN) - Body ground	Always	10 kΩ or higher
I3-8 (AUTO) or I4-4 (AUTO) - Body ground	Always	10 kΩ or higher

for RHD

Tester Connection	Condition	Specified Condition
I25-6 (UP) - I12-10 (UP)	Always	Below 1 Ω
I25-7 (DOWN) - I12-7 (DOWN)	Always	Below 1 Ω
I25-8 (AUTO) - I12-4 (AUTO)	Always	Below 1 Ω
I25-6 (UP) or I12-10 (UP) - Body ground	Always	10 kΩ or higher
I25-7 (DOWN) or I12-7 (DOWN) - Body ground	Always	10 kΩ or higher
I25-8 (AUTO) or I12-4 (AUTO) - Body ground	Always	10 kΩ or higher

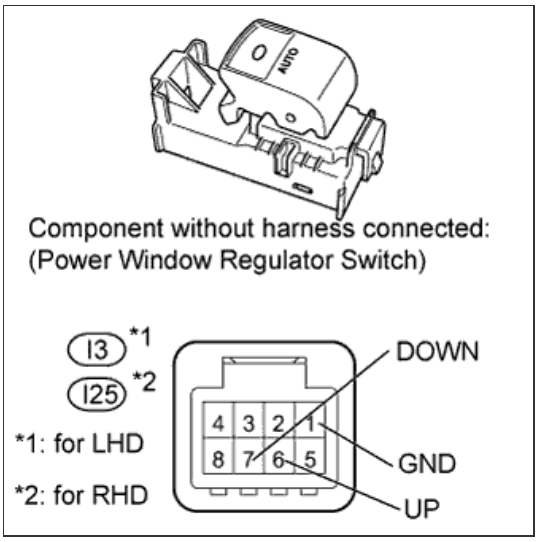
NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

7.INSPECT FRONT PASSENGER SIDE POWER WINDOW REGULATOR SWITCH ASSEMBLY

a. Remove the power window regulator switch (Click here).

b. Measure the resistance according to the value(s) in the table below.



Standard Resistance:

for LHD

Tester Connection	Switch Condition	Specified Condition
I3-6 (UP) - I3-1 (GND)	Manual up operation	Below 1 Ω
I3-7 (DOWN) - I3-1 (GND)	Manual down operation	Below 1 Ω

for RHD

Tester Connection	Switch Condition	Specified Condition
I25-6 (UP) - I11-1 (GND)	Manual up operation	Below 1 Ω
I25-7 (DOWN) - I11-1 (GND)	Manual down operation	Below 1 Ω

Result

Result	Proceed to
NG	A
OK (for LHD)	B
OK (for RHD)	C

B → REPLACE FRONT POWER WINDOW REGULATOR MOTOR ASSEMBLY RH (Click here)

C → REPLACE FRONT POWER WINDOW REGULATOR MOTOR ASSEMBLY LH (Click here)

A

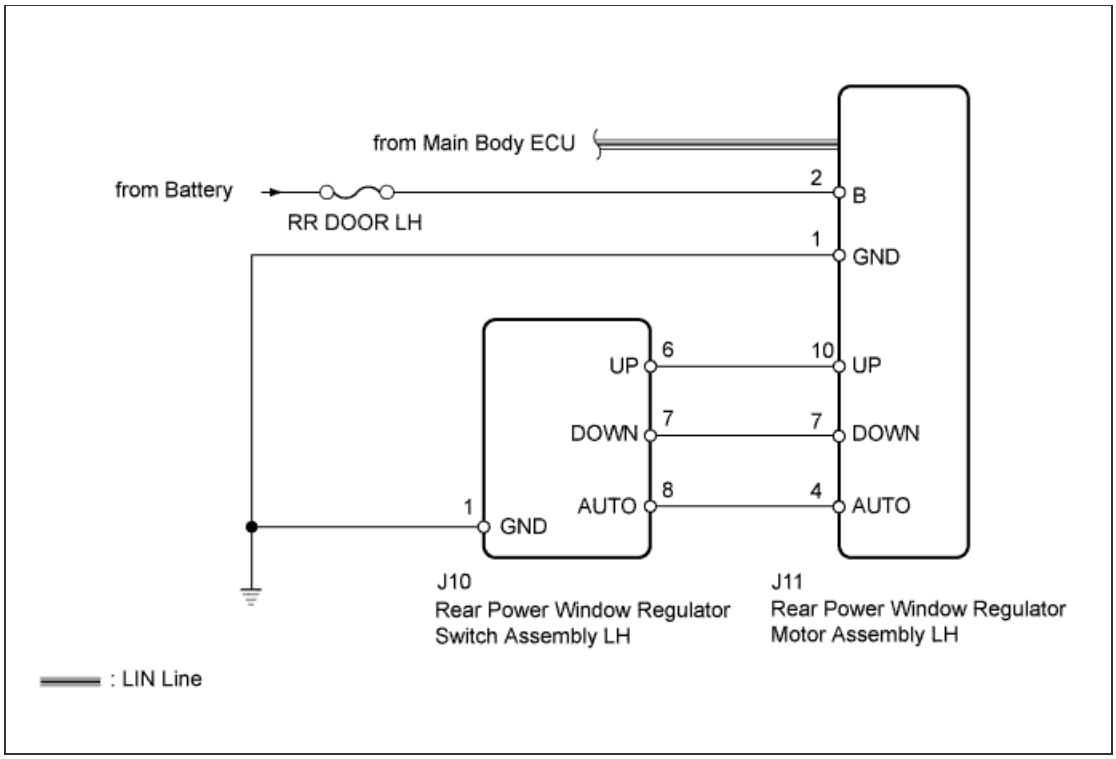
REPLACE POWER WINDOW REGULATOR SWITCH ASSEMBLY (Click here)

for Preparation Click here

DESCRIPTION

If the manual up/down function does not operate, there may be a malfunction in the rear power window regulator switch, power window rear regulator motor LH, harness or connector.

WIRING DIAGRAM



INSPECTION PROCEDURE

1.CHECK LIN COMMUNICATION SYSTEM

a. Check for LIN communication system DTCs related to the power window control system (Click here).

OK:
LIN communication system DTCs are not output.

NG → GO TO LIN COMMUNICATION SYSTEM (**Click here**)

OK

2.CHECK FOR DTC (B2312)

a. Check if DTC B2312 is output (Click here).

OK:
DTC B2312 is not output.

NG → GO TO DTC B2312 (**Click here**)

OK

3.READ VALUE USING INTELLIGENT TESTER (REAR POWER WINDOW REGULATOR MOTOR LH)

a. Use the Data List to check if the power window regulator motor is functioning properly (Click here).

RL-Door Motor

Tester Display	Measurement Item/Range	Normal Condition	Diagnostic Note
RL Door P/W Up SW	Rear power window LH manual up signal / ON or OFF	ON: Rear power window LH manual up switch operated OFF: Rear power window LH switch not operated	-
RL Door P/W Down SW	Rear power window LH manual down signal / ON or OFF	ON: Rear power window LH manual down switch operated OFF: Rear power window LH switch not operated	-

OK:
The display changes according to operation of the rear power window switch LH.

NG → Go to step 4

OK →

REPLACE REAR POWER WINDOW REGULATOR MOTOR ASSEMBLY LH (Click here)

4.CHECK HARNESS AND CONNECTOR (REAR POWER WINDOW REGULATOR SWITCH LH - BODY GROUND)

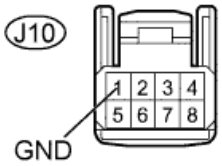
a. Disconnect the J10 switch connector.

b. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
J10-1 (GND) - Body ground	Always	Below 1 Ω

Front view of wire harness connector: (to Rear Power Window Regulator Switch)



NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK →

5.CHECK HARNESS AND CONNECTOR (REAR POWER WINDOW REGULATOR MOTOR LH - BATTERY AND BODY GROUND)

a. Disconnect the J11 motor connector.

b. Measure the voltage and resistance according to the value(s) in the table below.

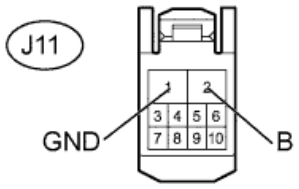
Standard Voltage:

Tester Connection	Condition	Specified Condition
J11-2 (B) - Body ground	Always	11 to 14 V

Standard Resistance:

Tester Connection	Condition	Specified Condition
J11-1 (GND) - Body ground	Always	Below 1 Ω

Front view of wire harness connector:
(to Power Window Regulator Motor)



NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

6.CHECK HARNESS AND CONNECTOR (REAR POWER WINDOW REGULATOR SWITCH LH - REAR POWER WINDOW REGULATOR MOTOR LH)

a. Disconnect the J10 switch connector.

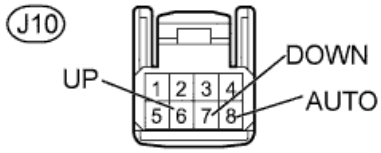
b. Disconnect the J11 motor connector.

c. Measure the resistance according to the value(s) in the table below.

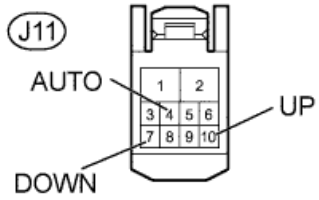
Standard Resistance:

Tester Connection	Condition	Specified Condition
J10-6 (UP) - J11-10 (UP)	Always	Below 1 Ω
J10-7 (DOWN) - J11-7 (DOWN)	Always	Below 1 Ω
J10-8 (AUTO) - J11-4 (AUTO)	Always	Below 1 Ω
J10-6 (UP) or J11-10 (UP) - Body ground	Always	10 kΩ or higher
J10-7 (DOWN) or J11-7 (DOWN) - Body ground	Always	10 kΩ or higher
J10-8 (AUTO) or J11-4 (AUTO) - Body ground	Always	10 kΩ or higher

Front view of wire harness connector: (to
Rear Power Window Regulator Switch)



Front view of wire harness connector:
(to Power Window Regulator Motor)



NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

7.INSPECT REAR POWER WINDOW REGULATOR SWITCH ASSEMBLY LH

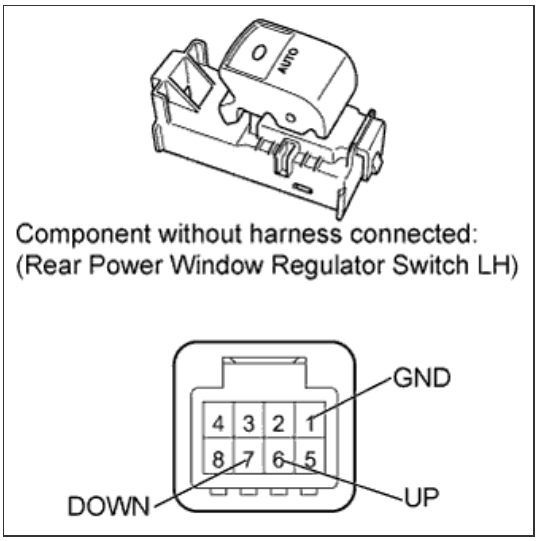
a. Remove the rear power window regulator switch (Click here).

b. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Switch Condition	Specified Condition
J10-6 (UP) - J10-1	Manual up	

(GND)	operation	Below 1 Ω
J10-7 (DOWN) - J10-1 (GND)	Manual down operation	Below 1 Ω



NG → REPLACE REAR POWER WINDOW REGULATOR SWITCH ASSEMBLY LH (Click here)

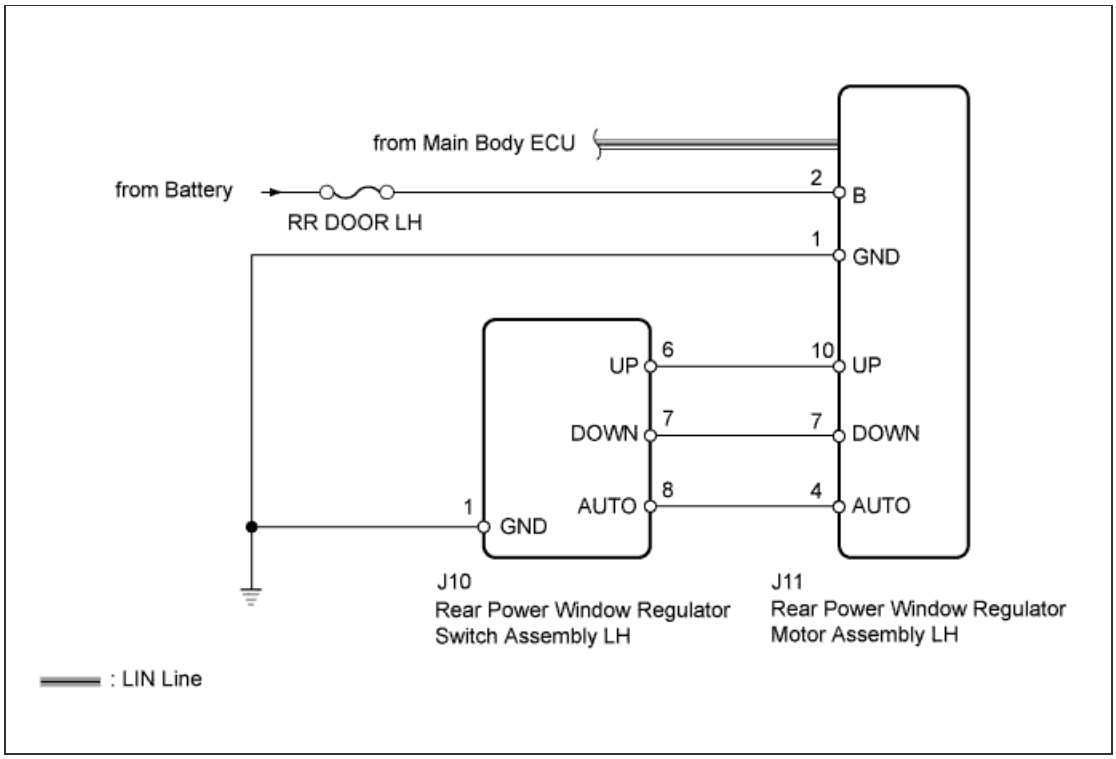
OK → REPLACE REAR POWER WINDOW REGULATOR MOTOR ASSEMBLY LH (Click here)

for Preparation Click here

DESCRIPTION

If the manual up/down function does not operate, there may be a malfunction in the rear power window regulator switch, power window rear regulator motor LH, harness or connector.

WIRING DIAGRAM



INSPECTION PROCEDURE

1.CHECK LIN COMMUNICATION SYSTEM

a. Check for LIN communication system DTCs related to the power window control system (Click here).

OK:
LIN communication system DTCs are not output.

NG → GO TO LIN COMMUNICATION SYSTEM (Click here)

OK

2.CHECK FOR DTC (B2312)

a. Check if DTC B2312 is output (Click here).

OK:
DTC B2312 is not output.

NG → GO TO DTC B2312 (Click here)

OK

3.READ VALUE USING INTELLIGENT TESTER (REAR POWER WINDOW REGULATOR MOTOR LH)

a. Use the Data List to check if the power window regulator motor is functioning properly (Click here).

RL-Door Motor

Tester Display	Measurement Item/Range	Normal Condition	Diagnostic Note
RL Door P/W Up SW	Rear power window LH manual up signal / ON or OFF	ON: Rear power window LH manual up switch operated OFF: Rear power window LH switch not operated	-
RL Door P/W Down SW	Rear power window LH manual down signal / ON or OFF	ON: Rear power window LH manual down switch operated OFF: Rear power window LH switch not operated	-

OK:
The display changes according to operation of the rear power window switch LH.

NG → Go to step 4

OK →

REPLACE REAR POWER WINDOW REGULATOR MOTOR ASSEMBLY LH (Click here)

4.CHECK HARNESS AND CONNECTOR (REAR POWER WINDOW REGULATOR SWITCH LH - BODY GROUND)

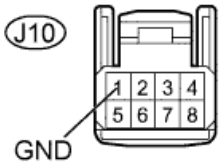
a. Disconnect the J10 switch connector.

b. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
J10-1 (GND) - Body ground	Always	Below 1 Ω

Front view of wire harness connector: (to Rear Power Window Regulator Switch)



NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK →

5.CHECK HARNESS AND CONNECTOR (REAR POWER WINDOW REGULATOR MOTOR LH - BATTERY AND BODY GROUND)

a. Disconnect the J11 motor connector.

b. Measure the voltage and resistance according to the value(s) in the table below.

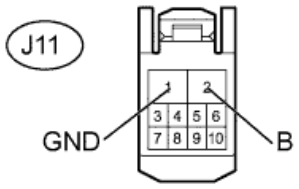
Standard Voltage:

Tester Connection	Condition	Specified Condition
J11-2 (B) - Body ground	Always	11 to 14 V

Standard Resistance:

Tester Connection	Condition	Specified Condition
J11-1 (GND) - Body ground	Always	Below 1 Ω

Front view of wire harness connector:
(to Power Window Regulator Motor)



NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

6.CHECK HARNESS AND CONNECTOR (REAR POWER WINDOW REGULATOR SWITCH LH - REAR POWER WINDOW REGULATOR MOTOR LH)

a. Disconnect the J10 switch connector.

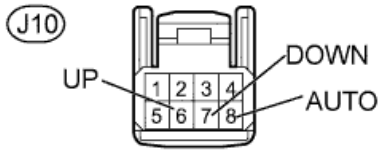
b. Disconnect the J11 motor connector.

c. Measure the resistance according to the value(s) in the table below.

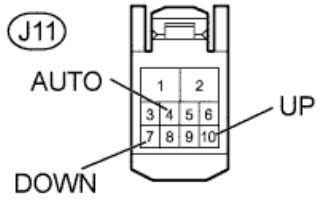
Standard Resistance:

Tester Connection	Condition	Specified Condition
J10-6 (UP) - J11-10 (UP)	Always	Below 1 Ω
J10-7 (DOWN) - J11-7 (DOWN)	Always	Below 1 Ω
J10-8 (AUTO) - J11-4 (AUTO)	Always	Below 1 Ω
J10-6 (UP) or J11-10 (UP) - Body ground	Always	10 kΩ or higher
J10-7 (DOWN) or J11-7 (DOWN) - Body ground	Always	10 kΩ or higher
J10-8 (AUTO) or J11-4 (AUTO) - Body ground	Always	10 kΩ or higher

Front view of wire harness connector: (to
Rear Power Window Regulator Switch)



Front view of wire harness connector:
(to Power Window Regulator Motor)



NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

7.INSPECT REAR POWER WINDOW REGULATOR SWITCH ASSEMBLY LH

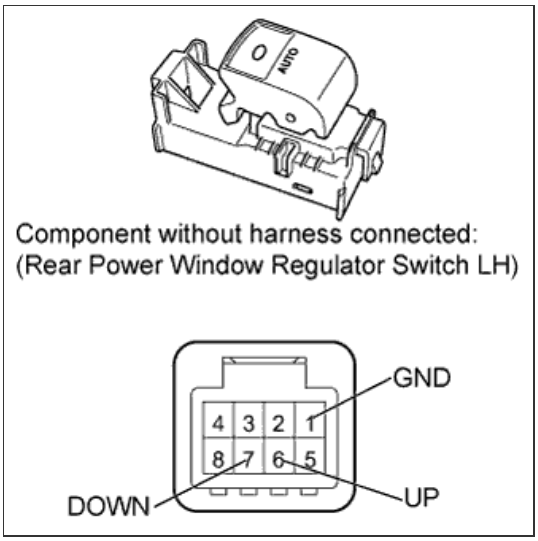
a. Remove the rear power window regulator switch (Click here).

b. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Switch Condition	Specified Condition
J10-6 (UP) - J10-1	Manual up	

(GND)	operation	Below 1 Ω
J10-7 (DOWN) - J10-1 (GND)	Manual down operation	Below 1 Ω



NG → REPLACE REAR POWER WINDOW REGULATOR SWITCH ASSEMBLY LH (Click here)

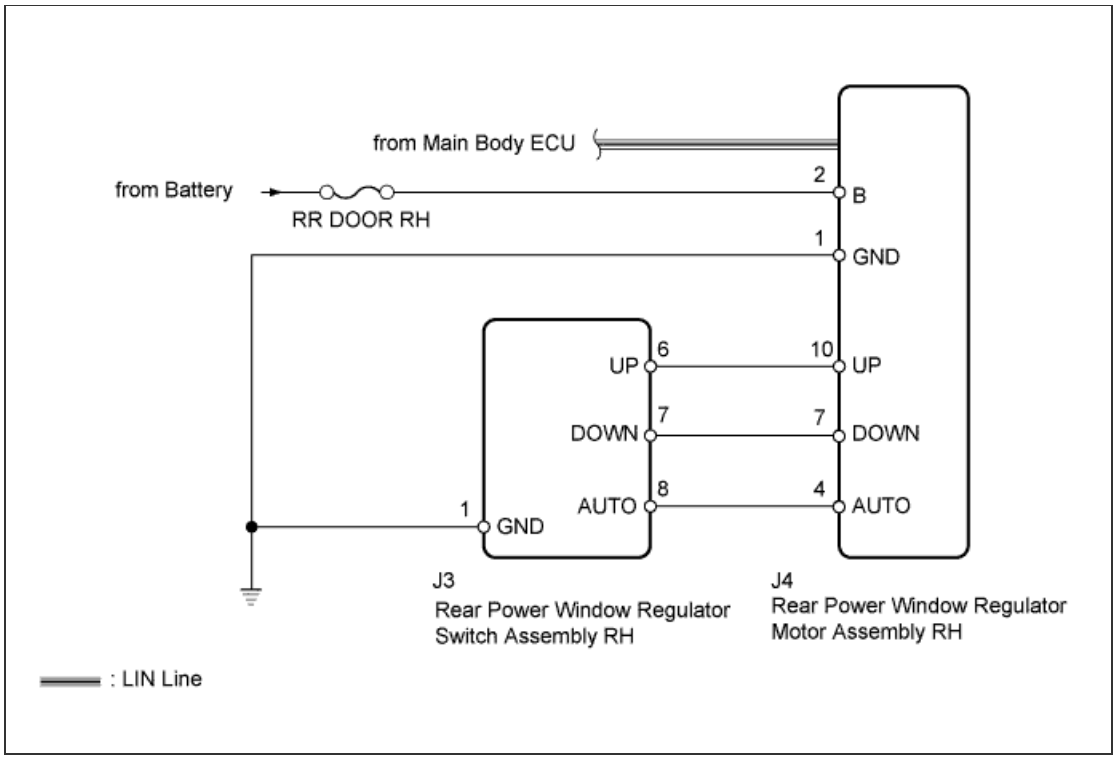
OK → REPLACE REAR POWER WINDOW REGULATOR MOTOR ASSEMBLY LH (Click here)

for Preparation Click here

DESCRIPTION

If the manual up/down function does not operate, there may be a malfunction in the rear power window regulator switch, rear power window regulator motor RH, harness or connector.

WIRING DIAGRAM



INSPECTION PROCEDURE

1.CHECK LIN COMMUNICATION SYSTEM

a. Check for LIN communication system DTCs related to the power window control system (Click here).

OK:
LIN communication system DTCs are not output.

NG → GO TO LIN COMMUNICATION SYSTEM (**Click here**)

OK

2.CHECK FOR DTC (B2312)

a. Check if DTC B2312 is output (Click here).

OK:
DTC B2312 is not output.

NG → GO TO DTC B2312 (**Click here**)

OK

3.READ VALUE USING INTELLIGENT TESTER (REAR POWER WINDOW REGULATOR MOTOR RH)

a. Use the Data List to check if the power window regulator motor is functioning properly (Click here).

RR-Door Motor

Tester Display	Measurement Item/Range	Normal Condition	Diagnostic Note
RR Door P/W Up SW	Rear power window RH manual up signal / ON or OFF	ON: Rear power window RH manual up switch operated OFF: Rear power window RH switch not operated	-
RR Door P/W Down SW	Rear power window RH manual down signal / ON or OFF	ON: Rear power window RH manual down switch operated OFF: Rear power window RH switch not operated	-

OK:
The display changes according to operation of the rear power window switch RH.

NG → Go to step 4

OK →

REPLACE REAR POWER WINDOW REGULATOR MOTOR ASSEMBLY RH (Click here)

4.CHECK HARNESS AND CONNECTOR (REAR POWER WINDOW REGULATOR SWITCH RH - BODY GROUND)

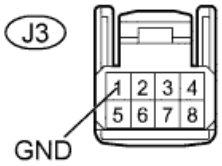
a. Disconnect the J3 switch connector.

b. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
J3-1 (GND) - Body ground	Always	Below 1 Ω

Front view of wire harness connector: (to Rear Power Window Regulator Switch)



NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK →

5.CHECK HARNESS AND CONNECTOR (REAR POWER WINDOW REGULATOR MOTOR RH - BATTERY AND BODY GROUND)

a. Disconnect the J4 motor connector.

b. Measure the voltage and resistance according to the value(s) in the table below.

Standard Voltage:

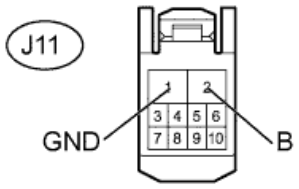
Tester Connection	Condition	Specified Condition
J4-2 (B) - Body ground	Always	11 to 14 V

Standard Resistance:

Tester Connection	Condition	Specified Condition

J4-1 (GND) - Body ground	Always	Below 1 Ω

Front view of wire harness connector: (to Power Window Regulator Motor)



NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

6.CHECK HARNESS AND CONNECTOR (REAR POWER WINDOW REGULATOR SWITCH RH - REAR POWER WINDOW REGULATOR MOTOR RH)

a. Disconnect the J3 switch connector.

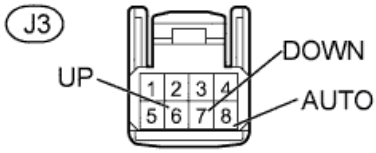
b. Disconnect the J4 motor connector.

c. Measure the resistance according to the value(s) in the table below.

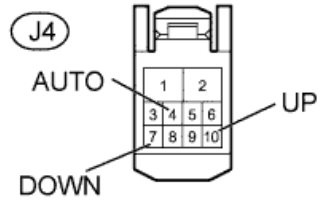
Standard Resistance:

Tester Connection	Condition	Specified Condition
J3-6 (UP) - J4-10 (UP)	Always	Below 1 Ω
J3-7 (DOWN) - J4-7 (DOWN)	Always	Below 1 Ω
J3-8 (AUTO) - J4-4 (AUTO)	Always	Below 1 Ω
J3-6 (UP) or J4-10 (UP) - Body ground	Always	10 kΩ or higher
J3-7 (DOWN) or J4-7 (DOWN) - Body ground	Always	10 kΩ or higher
J3-8 (AUTO) or J4-4 (AUTO) - Body ground	Always	10 kΩ or higher

Front view of wire harness connector: (to Rear Power Window Regulator Switch)



Front view of wire harness connector: (to Power Window Regulator Motor)



NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

7.INSPECT REAR POWER WINDOW REGULATOR SWITCH ASSEMBLY RH

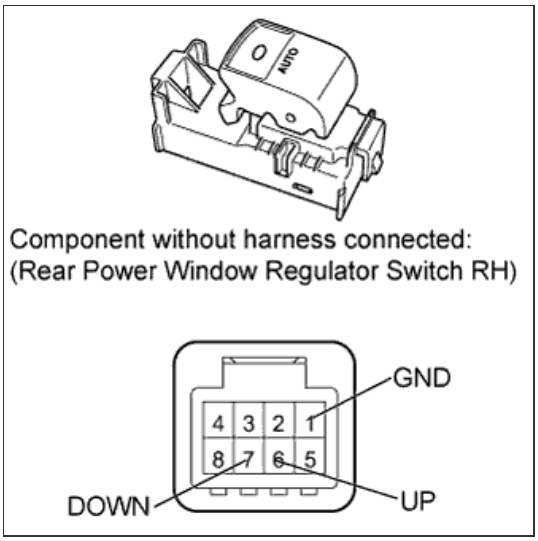
a. Remove the rear power window regulator switch RH (Click here).

b. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Switch Condition	Specified Condition
J3-6 (UP) - J3-1	Manual up	

(GND)	operation	Below 1 Ω
J3-7 (DOWN) - J3-1 (GND)	Manual down operation	Below 1 Ω



NG → REPLACE REAR POWER WINDOW REGULATOR SWITCH ASSEMBLY RH (Click here)

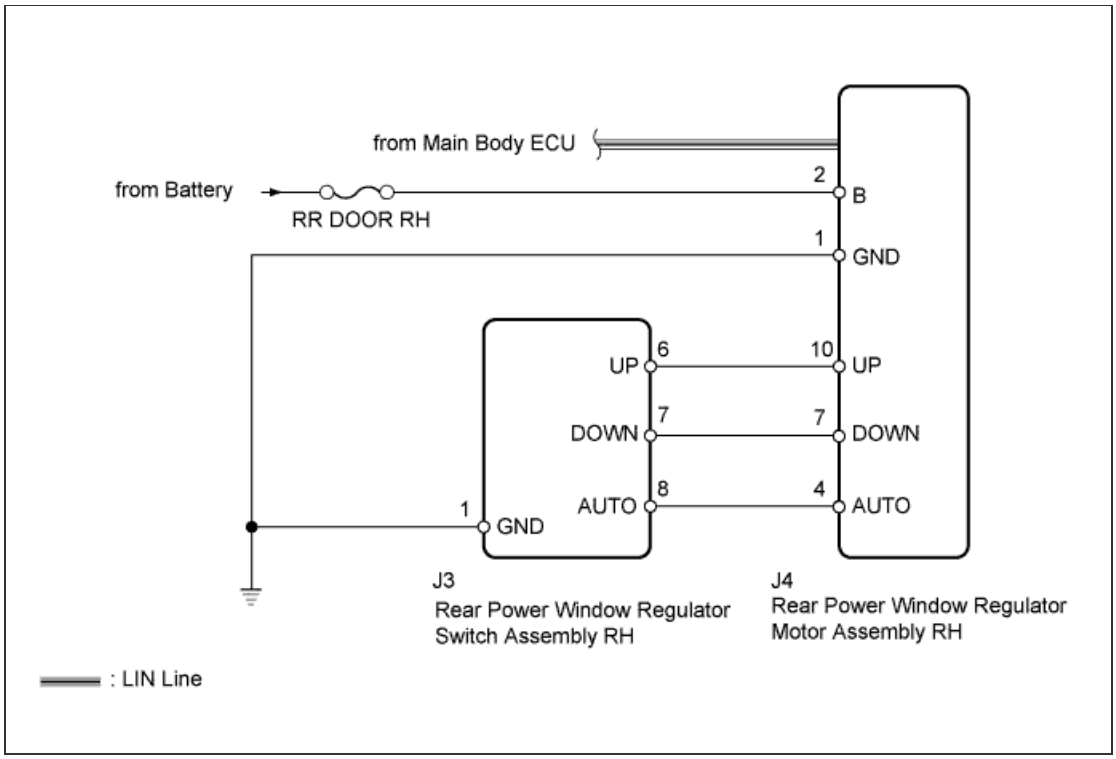
OK → REPLACE REAR POWER WINDOW REGULATOR MOTOR ASSEMBLY RH (Click here)

for Preparation Click here

DESCRIPTION

If the manual up/down function does not operate, there may be a malfunction in the rear power window regulator switch, rear power window regulator motor RH, harness or connector.

WIRING DIAGRAM



INSPECTION PROCEDURE

1.CHECK LIN COMMUNICATION SYSTEM

a. Check for LIN communication system DTCs related to the power window control system (Click here).

OK:
LIN communication system DTCs are not output.

NG → GO TO LIN COMMUNICATION SYSTEM (**Click here**)

OK

2.CHECK FOR DTC (B2312)

a. Check if DTC B2312 is output (Click here).

OK:
DTC B2312 is not output.

NG → GO TO DTC B2312 (**Click here**)

OK

3.READ VALUE USING INTELLIGENT TESTER (REAR POWER WINDOW REGULATOR MOTOR RH)

a. Use the Data List to check if the power window regulator motor is functioning properly (Click here).

RR-Door Motor

Tester Display	Measurement Item/Range	Normal Condition	Diagnostic Note
RR Door P/W Up SW	Rear power window RH manual up signal / ON or OFF	ON: Rear power window RH manual up switch operated OFF: Rear power window RH switch not operated	-
RR Door P/W Down SW	Rear power window RH manual down signal / ON or OFF	ON: Rear power window RH manual down switch operated OFF: Rear power window RH switch not operated	-

OK:
The display changes according to operation of the rear power window switch RH.

NG → Go to step 4

OK →

REPLACE REAR POWER WINDOW REGULATOR MOTOR ASSEMBLY RH (Click here)

4.CHECK HARNESS AND CONNECTOR (REAR POWER WINDOW REGULATOR SWITCH RH - BODY GROUND)

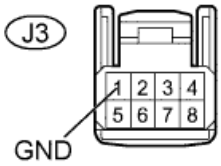
a. Disconnect the J3 switch connector.

b. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
J3-1 (GND) - Body ground	Always	Below 1 Ω

Front view of wire harness connector: (to Rear Power Window Regulator Switch)



NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK →

5.CHECK HARNESS AND CONNECTOR (REAR POWER WINDOW REGULATOR MOTOR RH - BATTERY AND BODY GROUND)

a. Disconnect the J4 motor connector.

b. Measure the voltage and resistance according to the value(s) in the table below.

Standard Voltage:

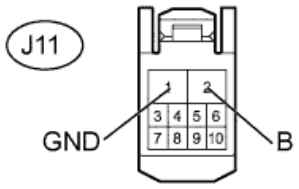
Tester Connection	Condition	Specified Condition
J4-2 (B) - Body ground	Always	11 to 14 V

Standard Resistance:

Tester Connection	Condition	Specified Condition

J4-1 (GND) - Body ground	Always	Below 1 Ω

Front view of wire harness connector: (to Power Window Regulator Motor)



NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

6.CHECK HARNESS AND CONNECTOR (REAR POWER WINDOW REGULATOR SWITCH RH - REAR POWER WINDOW REGULATOR MOTOR RH)

a. Disconnect the J3 switch connector.

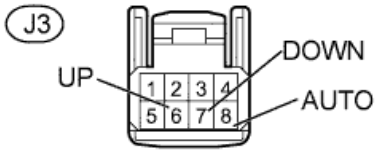
b. Disconnect the J4 motor connector.

c. Measure the resistance according to the value(s) in the table below.

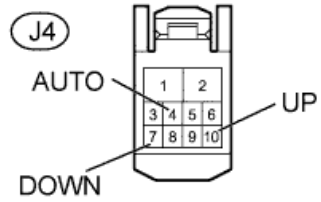
Standard Resistance:

Tester Connection	Condition	Specified Condition
J3-6 (UP) - J4-10 (UP)	Always	Below 1 Ω
J3-7 (DOWN) - J4-7 (DOWN)	Always	Below 1 Ω
J3-8 (AUTO) - J4-4 (AUTO)	Always	Below 1 Ω
J3-6 (UP) or J4-10 (UP) - Body ground	Always	10 kΩ or higher
J3-7 (DOWN) or J4-7 (DOWN) - Body ground	Always	10 kΩ or higher
J3-8 (AUTO) or J4-4 (AUTO) - Body ground	Always	10 kΩ or higher

Front view of wire harness connector: (to Rear Power Window Regulator Switch)



Front view of wire harness connector: (to Power Window Regulator Motor)



NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

7.INSPECT REAR POWER WINDOW REGULATOR SWITCH ASSEMBLY RH

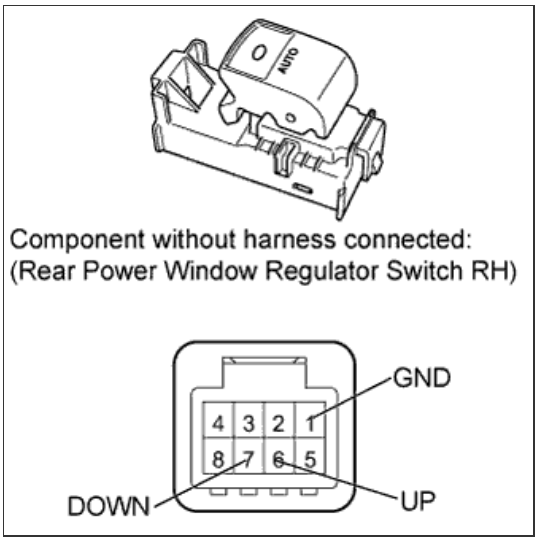
a. Remove the rear power window regulator switch RH (Click here).

b. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Switch Condition	Specified Condition
J3-6 (UP) - J3-1	Manual up	

(GND)	operation	Below 1 Ω
J3-7 (DOWN) - J3-1 (GND)	Manual down operation	Below 1 Ω



NG → REPLACE REAR POWER WINDOW REGULATOR SWITCH ASSEMBLY RH (Click here)

OK → REPLACE REAR POWER WINDOW REGULATOR MOTOR ASSEMBLY RH (Click here)

for Preparation Click here

DESCRIPTION

If the auto up/down function does not operate, the cause may be one or more of the following:

- The ECU in the power window regulator motor determines that the power window regulator motor has not been initialized.
- The master switch has a malfunction.
- The Hall-IC in the driver side power window regulator motor has a malfunction.
- There is an open or short in the wiring between the master switch and the driver side power window regulator motor.

INSPECTION PROCEDURE

1.CHECK FOR DTC

a. Check for DTCs (Click here).

Result

Result	Proceed to
DTC is not output	A
B2311 is output	B
B2312 is output	C
B2313 is output	D
LIN communication system DTCs are output	E

B → GO TO DTC B2311 (Click here)

C → GO TO DTC B2312 (Click here)

D → GO TO DTC B2313 (Click here)

E → GO TO LIN COMMUNICATION SYSTEM (Click here)

A

2.CHECK MANUAL UP/DOWN FUNCTION

a. Check that the driver side door power window moves when the manual up/down function of the multiplex network master switch is operated (Click here).

OK:

Driver side door power window moves.

NG → OTHER PROBLEM (GO TO PROBLEM SYMPTOMS TABLE) (Click here)

OK

3.READ VALUE USING INTELLIGENT TESTER (MULTIPLEX NETWORK MASTER SWITCH)

a. Use the Data List to check if the master switch is functioning properly (Click here).

Master Switch

Tester Display	Measurement Item/Range	Normal Condition	Diagnostic Note
D Door P/W Auto SW	Driver side power window auto up/down signal / ON or OFF	ON: Driver side power window auto up/down switch operated OFF: Driver side power window switch not operated	-

OK:

The display changes according to operation of the multiplex network master switch.

Result

Result	Proceed to
NG	A
OK (for LHD)	B
OK (for RHD)	C

B → REPLACE FRONT POWER WINDOW REGULATOR MOTOR ASSEMBLY LH (Click here)

C → REPLACE FRONT POWER WINDOW REGULATOR MOTOR ASSEMBLY RH (Click here)

A → REPLACE MULTIPLEX NETWORK MASTER SWITCH ASSEMBLY (Click here)

for Preparation Click here

DESCRIPTION

If the auto up/down function does not operate, the cause may be one or more of the following:

- The ECU in the power window regulator motor determines that the power window regulator motor has not been initialized.
- The master switch has a malfunction.
- The Hall-IC in the driver side power window regulator motor has a malfunction.
- There is an open or short in the wiring between the master switch and the driver side power window regulator motor.

INSPECTION PROCEDURE

1.CHECK FOR DTC

a. Check for DTCs (Click here).

Result

Result	Proceed to
DTC is not output	A
B2311 is output	B
B2312 is output	C
B2313 is output	D
LIN communication system DTCs are output	E

B → GO TO DTC B2311 (Click here)

C → GO TO DTC B2312 (Click here)

D → GO TO DTC B2313 (Click here)

E → GO TO LIN COMMUNICATION SYSTEM (Click here)

A

2.CHECK MANUAL UP/DOWN FUNCTION

a. Check that the driver side door power window moves when the manual up/down function of the multiplex network master switch is operated (Click here).

OK:

Driver side door power window moves.

NG → OTHER PROBLEM (GO TO PROBLEM SYMPTOMS TABLE) (Click here)

OK

3.READ VALUE USING INTELLIGENT TESTER (MULTIPLEX NETWORK MASTER SWITCH)

a. Use the Data List to check if the master switch is functioning properly (Click here).

Master Switch

Tester Display	Measurement Item/Range	Normal Condition	Diagnostic Note
D Door P/W Auto SW	Driver side power window auto up/down signal / ON or OFF	ON: Driver side power window auto up/down switch operated OFF: Driver side power window switch not operated	-

OK:

The display changes according to operation of the multiplex network master switch.

Result

Result	Proceed to
NG	A
OK (for LHD)	B
OK (for RHD)	C

B → REPLACE FRONT POWER WINDOW REGULATOR MOTOR ASSEMBLY LH (Click here)

C → REPLACE FRONT POWER WINDOW REGULATOR MOTOR ASSEMBLY RH (Click here)

A → REPLACE MULTIPLEX NETWORK MASTER SWITCH ASSEMBLY (Click here)

POWER WINDOW CONTROL SYSTEM > Front Passenger Side Power Window Auto Up / Down Function does not Operate with Front Passenger Side Power Window Switch

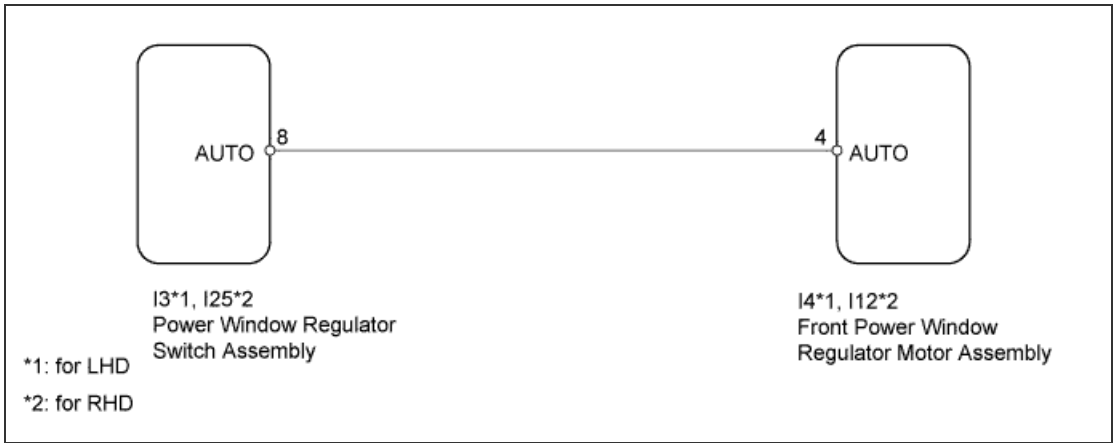
for Preparation Click here

DESCRIPTION

If the auto up/down function does not operate, the cause may be one or more of the following:

- The ECU in the power window regulator motor determines that the power window regulator motor has not been initialized.
- The power window regulator switch has a malfunction.
- The Hall-IC in the power window regulator motor has a malfunction.
- There is an open or short in the wiring between the power window regulator switch and the passenger side power window regulator motor.

WIRING DIAGRAM



INSPECTION PROCEDURE

1.CHECK FOR DTC

a. Check for DTCs (Click here).

Result

Result	Proceed to
DTC is not output	A
B2311 is output	B
B2312 is output	C
B2313 is output	D
LIN communication system DTCs are output	E

B → GO TO DTC B2311 (Click here)

C → GO TO DTC B2312 (Click here)

D → GO TO DTC B2313 (Click here)

E → GO TO LIN COMMUNICATION SYSTEM (Click here)

A

2.CHECK MANUAL UP/DOWN FUNCTION (POWER WINDOW REGULATOR SWITCH)

a. Check that the front passenger side door power window moves when the manual up/down function of the power window regulator switch is operated (Click here).

OK:

front passenger side door power window moves.

NG → OTHER PROBLEM (GO TO PROBLEM SYMPTOMS TABLE) (Click here)

OK

3.READ VALUE USING INTELLIGENT TESTER (FRONT POWER WINDOW REGULATOR MOTOR RH)

a. Use the Data List to check if the power window regulator motor is functioning properly (Click here).

P-Door Motor

Tester Display	Measurement Item/Range	Normal Condition	Diagnostic Note
P Door P/W Auto SW	Front passenger side power window auto up/down signal / ON or OFF	ON: Front passenger side power window auto up/down switch operated OFF: Front passenger side power window switch not operated	-

OK:
The display changes according to operation of the power window regulator switch.

NG → Go to step 4

OK

REPLACE FRONT POWER WINDOW REGULATOR MOTOR ASSEMBLY RH (Click here)

4.CHECK HARNESS AND CONNECTOR (POWER WINDOW REGULATOR SWITCH - FRONT POWER WINDOW REGULATOR MOTOR)

a. Disconnect the I3*1 or I25*2 switch connector.

HINT:

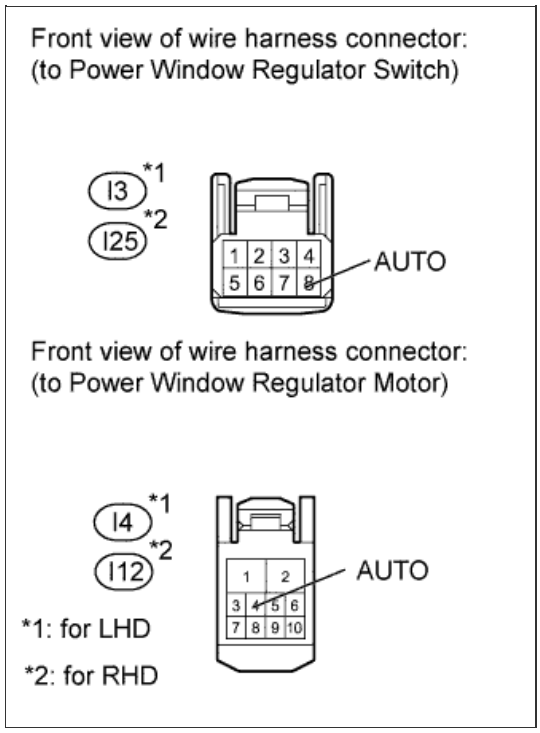
- ***1: for LHD**
- ***2: for RHD**

b. Disconnect the I4*1 or I12*2 motor connector.

HINT:

- ***1: for LHD**
- ***2: for RHD**

c. Measure the resistance according to the value(s) in the table below.



Standard Resistance:

for LHD

Tester Connection	Condition	Specified Condition
I3-8 (AUTO) - I4-4 (AUTO)	Always	Below 1 Ω
I3-8 (AUTO) or I4-4 (AUTO) - Body ground	Always	10 kΩ or higher

for RHD

Tester Connection	Condition	Specified Condition

I25-8 (AUTO) - I12-4 (AUTO)	Always	Below 1 Ω
I25-8 (AUTO) or I12-4 (AUTO) - Body ground	Always	10 kΩ or higher

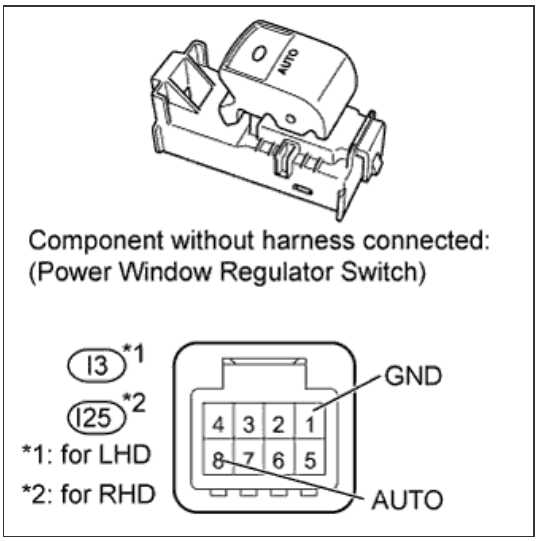
NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

5.INSPECT POWER WINDOW REGULATOR SWITCH ASSEMBLY

a. Remove the power window regulator switch (Click here).

b. Measure the resistance according to the value(s) in the table below.



Standard Resistance:

for LHD

Tester Connection	Switch Condition	Specified Condition
I3-8 (AUTO) - I3-1 (GND)	Auto up/down operation	Below 1 Ω

for RHD

Tester Connection	Switch Condition	Specified Condition
I25-8 (AUTO) - I11-1 (GND)	Auto up/down operation	Below 1 Ω

Result

Result	Proceed to
NG	A
OK (for LHD)	B
OK (for RHD)	C

B → REPLACE FRONT POWER WINDOW REGULATOR MOTOR ASSEMBLY RH (Click here)

C → REPLACE FRONT POWER WINDOW REGULATOR MOTOR ASSEMBLY LH (Click here)

A

REPLACE POWER WINDOW REGULATOR SWITCH ASSEMBLY (Click here)

POWER WINDOW CONTROL SYSTEM > Front Passenger Side Power Window Auto Up / Down Function does not Operate with Front Passenger Side Power Window Switch

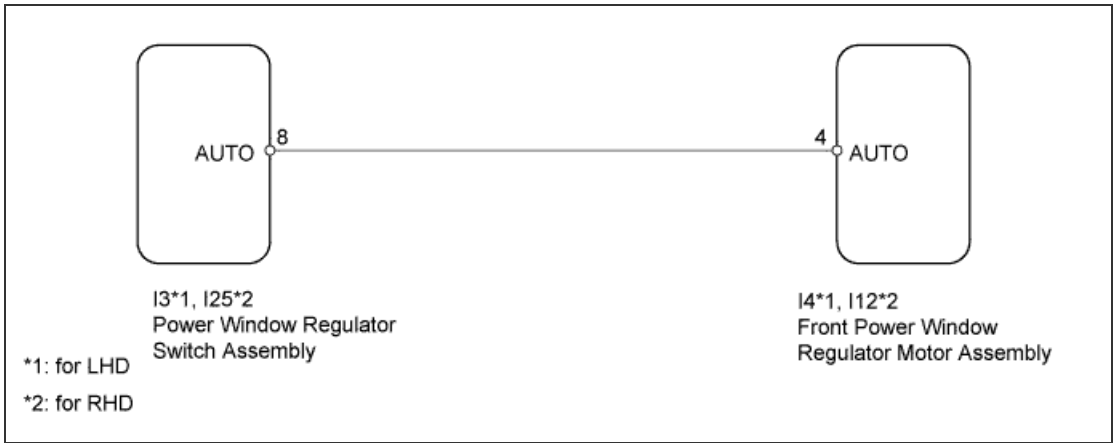
for Preparation Click here

DESCRIPTION

If the auto up/down function does not operate, the cause may be one or more of the following:

- The ECU in the power window regulator motor determines that the power window regulator motor has not been initialized.
- The power window regulator switch has a malfunction.
- The Hall-IC in the power window regulator motor has a malfunction.
- There is an open or short in the wiring between the power window regulator switch and the passenger side power window regulator motor.

WIRING DIAGRAM



INSPECTION PROCEDURE

1.CHECK FOR DTC

a. Check for DTCs (Click here).

Result

Result	Proceed to
DTC is not output	A
B2311 is output	B
B2312 is output	C
B2313 is output	D
LIN communication system DTCs are output	E

B → GO TO DTC B2311 (Click here)

C → GO TO DTC B2312 (Click here)

D → GO TO DTC B2313 (Click here)

E → GO TO LIN COMMUNICATION SYSTEM (Click here)

A

2.CHECK MANUAL UP/DOWN FUNCTION (POWER WINDOW REGULATOR SWITCH)

a. Check that the front passenger side door power window moves when the manual up/down function of the power window regulator switch is operated (Click here).

OK:

front passenger side door power window moves.

NG → OTHER PROBLEM (GO TO PROBLEM SYMPTOMS TABLE) (Click here)

OK

3.READ VALUE USING INTELLIGENT TESTER (FRONT POWER WINDOW REGULATOR MOTOR RH)

a. Use the Data List to check if the power window regulator motor is functioning properly (Click here).

P-Door Motor

Tester Display	Measurement Item/Range	Normal Condition	Diagnostic Note
P Door P/W Auto SW	Front passenger side power window auto up/down signal / ON or OFF	ON: Front passenger side power window auto up/down switch operated OFF: Front passenger side power window switch not operated	-

OK:
The display changes according to operation of the power window regulator switch.

NG → Go to step 4

OK

REPLACE FRONT POWER WINDOW REGULATOR MOTOR ASSEMBLY RH (Click here)

4.CHECK HARNESS AND CONNECTOR (POWER WINDOW REGULATOR SWITCH - FRONT POWER WINDOW REGULATOR MOTOR)

a. Disconnect the I3*1 or I25*2 switch connector.

HINT:

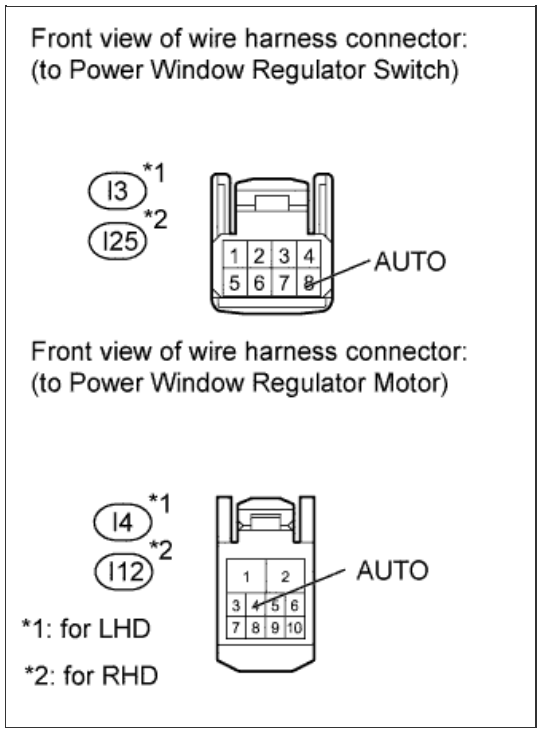
- ***1: for LHD**
- ***2: for RHD**

b. Disconnect the I4*1 or I12*2 motor connector.

HINT:

- ***1: for LHD**
- ***2: for RHD**

c. Measure the resistance according to the value(s) in the table below.



Standard Resistance:

for LHD

Tester Connection	Condition	Specified Condition
I3-8 (AUTO) - I4-4 (AUTO)	Always	Below 1 Ω
I3-8 (AUTO) or I4-4 (AUTO) - Body ground	Always	10 kΩ or higher

for RHD

Tester Connection	Condition	Specified Condition

I25-8 (AUTO) - I12-4 (AUTO)	Always	Below 1 Ω
I25-8 (AUTO) or I12-4 (AUTO) - Body ground	Always	10 kΩ or higher

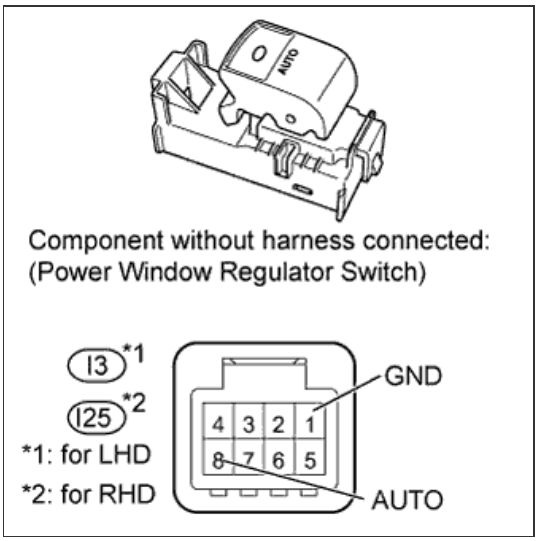
NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

5.INSPECT POWER WINDOW REGULATOR SWITCH ASSEMBLY

a. Remove the power window regulator switch (Click here).

b. Measure the resistance according to the value(s) in the table below.



Standard Resistance:

for LHD

Tester Connection	Switch Condition	Specified Condition
I3-8 (AUTO) - I3-1 (GND)	Auto up/down operation	Below 1 Ω

for RHD

Tester Connection	Switch Condition	Specified Condition
I25-8 (AUTO) - I11-1 (GND)	Auto up/down operation	Below 1 Ω

Result

Result	Proceed to
NG	A
OK (for LHD)	B
OK (for RHD)	C

B → REPLACE FRONT POWER WINDOW REGULATOR MOTOR ASSEMBLY RH (Click here)

C → REPLACE FRONT POWER WINDOW REGULATOR MOTOR ASSEMBLY LH (Click here)

A

REPLACE POWER WINDOW REGULATOR SWITCH ASSEMBLY (Click here)

POWER WINDOW CONTROL SYSTEM > Rear Power Window LH Auto Up / Down Function does not Operate with Rear Power Window Switch LH

for Preparation Click here

DESCRIPTION

If the auto up/down function does not operate, the cause may be one or more of the following:

- The ECU in the power window regulator motor determines that the power window regulator motor has not been initialized.
- The power window regulator switch has a malfunction.
- The Hall-IC in the power window regulator motor has a malfunction.
- There is an open or short in the wiring between the rear power window regulator switch and the power window regulator motor.

WIRING DIAGRAM



INSPECTION PROCEDURE

1.CHECK FOR DTC

a. Check for DTCs (Click here).

Result

Result	Proceed to
DTC is not output	A
B2311 is output	B
B2312 is output	C
B2313 is output	D
LIN communication system DTCs are output	E

B → GO TO DTC B2311 (Click here)

C → GO TO DTC B2312 (Click here)

D → GO TO DTC B2313 (Click here)

E → GO TO LIN COMMUNICATION SYSTEM (Click here)

A

2.CHECK MANUAL UP/DOWN FUNCTION (REAR POWER WINDOW REGULATOR SWITCH ASSEMBLY LH)

a. Check that the manual up/down function using the rear power window regulator switch can operate the rear door power window LH (Click here).

OK:

Manual up/down function operates.

NG → OTHER PROBLEM (Click here)

OK

3.READ VALUE USING INTELLIGENT TESTER (REAR POWER WINDOW REGULATOR MOTOR LH)

a. Use the Data List to check if the power window regulator motor is functioning properly (Click here).

RL-Door Motor

Tester Display	Measurement Item/Range	Normal Condition	Diagnostic Note
RL Door P/W Auto SW	Rear power window LH auto up/down signal / ON or OFF	ON: Rear power window LH auto up/down switch operated OFF: Rear power window LH switch not operated	-

OK:
The display changes normally when rear power window switch LH is operated.

NG → Go to step 4

OK

REPLACE REAR POWER WINDOW REGULATOR MOTOR ASSEMBLY LH (Click here)

4.CHECK HARNESS AND CONNECTOR (REAR POWER WINDOW REGULATOR SWITCH LH - REAR POWER WINDOW REGULATOR MOTOR LH)

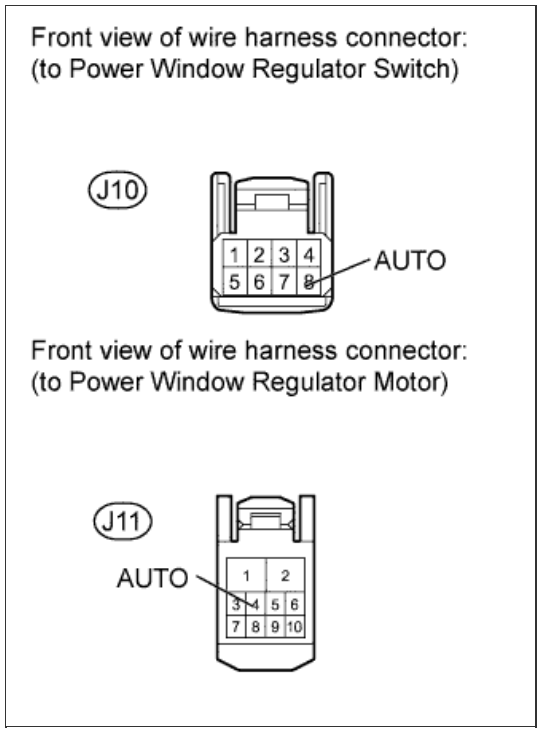
a. Disconnect the J10 switch connector.

b. Disconnect the J11 motor connector.

c. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
J10-8 (AUTO) - J11-4 (AUTO)	Always	Below 1 Ω
J10-8 (AUTO) or J11-4 (AUTO) - Body ground	Always	10 kΩ or higher



NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

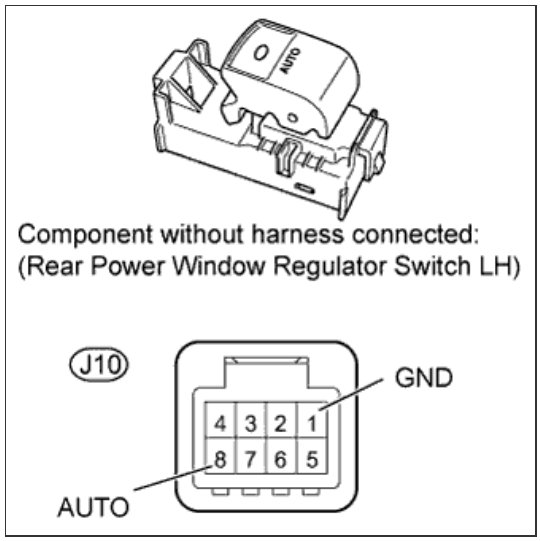
5.INSPECT REAR POWER WINDOW REGULATOR SWITCH ASSEMBLY LH

a. Remove the rear power window regulator switch (Click here).

b. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Switch Condition	Specified Condition
J10-8 (AUTO) - J10-1 (GND)	Auto up/down operation	Below 1 Ω



NG → REPLACE REAR POWER WINDOW REGULATOR SWITCH ASSEMBLY (Click here)

OK → REPLACE REAR POWER WINDOW REGULATOR MOTOR ASSEMBLY LH (Click here)

POWER WINDOW CONTROL SYSTEM > Rear Power Window LH Auto Up / Down Function does not Operate with Rear Power Window Switch LH

for Preparation Click here

DESCRIPTION

If the auto up/down function does not operate, the cause may be one or more of the following:

- The ECU in the power window regulator motor determines that the power window regulator motor has not been initialized.
- The power window regulator switch has a malfunction.
- The Hall-IC in the power window regulator motor has a malfunction.
- There is an open or short in the wiring between the rear power window regulator switch and the power window regulator motor.

WIRING DIAGRAM



INSPECTION PROCEDURE

1.CHECK FOR DTC

a. Check for DTCs (Click here).

Result

Result	Proceed to
DTC is not output	A
B2311 is output	B
B2312 is output	C
B2313 is output	D
LIN communication system DTCs are output	E

B → GO TO DTC B2311 (Click here)

C → GO TO DTC B2312 (Click here)

D → GO TO DTC B2313 (Click here)

E → GO TO LIN COMMUNICATION SYSTEM (Click here)

A

2.CHECK MANUAL UP/DOWN FUNCTION (REAR POWER WINDOW REGULATOR SWITCH ASSEMBLY LH)

a. Check that the manual up/down function using the rear power window regulator switch can operate the rear door power window LH (Click here).

OK:

Manual up/down function operates.

NG → OTHER PROBLEM (Click here)

OK

3.READ VALUE USING INTELLIGENT TESTER (REAR POWER WINDOW REGULATOR MOTOR LH)

a. Use the Data List to check if the power window regulator motor is functioning properly (Click here).

RL-Door Motor

Tester Display	Measurement Item/Range	Normal Condition	Diagnostic Note
RL Door P/W Auto SW	Rear power window LH auto up/down signal / ON or OFF	ON: Rear power window LH auto up/down switch operated OFF: Rear power window LH switch not operated	-

OK:
The display changes normally when rear power window switch LH is operated.

NG → Go to step 4

OK

REPLACE REAR POWER WINDOW REGULATOR MOTOR ASSEMBLY LH (Click here)

4.CHECK HARNESS AND CONNECTOR (REAR POWER WINDOW REGULATOR SWITCH LH - REAR POWER WINDOW REGULATOR MOTOR LH)

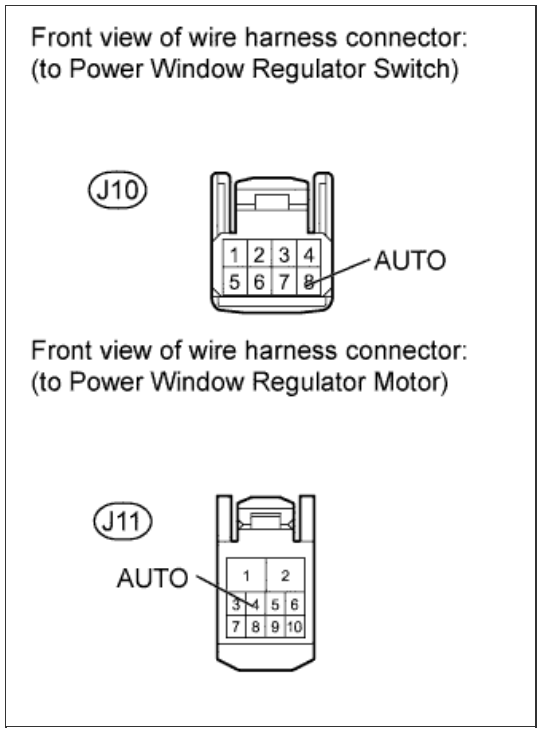
a. Disconnect the J10 switch connector.

b. Disconnect the J11 motor connector.

c. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
J10-8 (AUTO) - J11-4 (AUTO)	Always	Below 1 Ω
J10-8 (AUTO) or J11-4 (AUTO) - Body ground	Always	10 kΩ or higher



NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

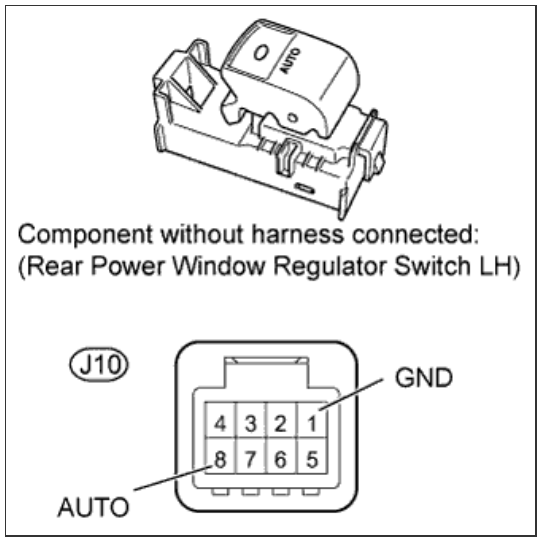
5.INSPECT REAR POWER WINDOW REGULATOR SWITCH ASSEMBLY LH

a. Remove the rear power window regulator switch (Click here).

b. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Switch Condition	Specified Condition
J10-8 (AUTO) - J10-1 (GND)	Auto up/down operation	Below 1 Ω



NG → REPLACE REAR POWER WINDOW REGULATOR SWITCH ASSEMBLY (Click here)

OK → REPLACE REAR POWER WINDOW REGULATOR MOTOR ASSEMBLY LH (Click here)

for Preparation Click here

DESCRIPTION

If the auto up/down function does not operate, the cause may be one or more of the following:

- The ECU in the power window regulator motor determines that the power window regulator motor has not been initialized.
- The power window regulator switch has a malfunction.
- The Hall-IC in the power window regulator motor has a malfunction.
- There is an open or short in the wiring between the rear power window regulator switch RH and the power window regulator motor.

WIRING DIAGRAM



INSPECTION PROCEDURE

1.CHECK FOR DTC

a. Check for DTCs (Click here).

Result:

Result	Proceed to
DTC is not output	A
B2311 is output	B
B2312 is output	C
B2313 is output	D
LIN communication system DTCs are output	E

B → GO TO DTC B2311 (Click here)

C → GO TO DTC B2312 (Click here)

D → GO TO DTC B2313 (Click here)

E → GO TO LIN COMMUNICATION SYSTEM (Click here)

A

2.CHECK MANUAL UP/DOWN FUNCTION (REAR POWER WINDOW REGULATOR MOTOR ASSEMBLY RH)

a. Check that the manual up/down function using the rear power window regulator switch RH can operate the rear door power window RH (Click here).

OK:

Manual up/down function operates.

NG → OTHER PROBLEM (GO TO PROBLEM SYMPTOMS TABLE) (Click here)

OK

3.READ VALUE USING INTELLIGENT TESTER (REAR POWER WINDOW REGULATOR MOTOR RH)

a. Use the Data List to check if the power window regulator motor is functioning properly (Click here).

RR-Door Motor

Tester Display	Measurement Item/Range	Normal Condition	Diagnostic Note
RR Door P/W Auto SW	Rear power window RH auto up/down signal / ON or OFF	ON: Rear power window RH auto up/down switch operated OFF: Rear power window RH switch not operated	-

OK:
The display changes according to operation of the rear power window switch RH.

NG → Go to step 4

OK

REPLACE REAR POWER WINDOW REGULATOR MOTOR ASSEMBLY RH (Click here)

4.CHECK HARNESS AND CONNECTOR (REAR POWER WINDOW REGULATOR SWITCH ASSEMBLY RH - REAR POWER WINDOW REGULATOR MOTOR RH)

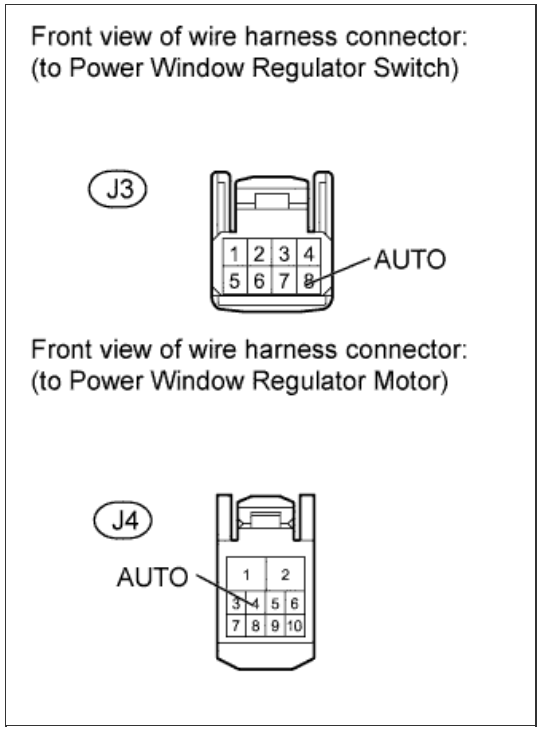
a. Disconnect the J3 switch connector.

b. Disconnect the J4 motor connector.

c. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
J3-8 (AUTO) - J4-4 (AUTO)	Always	Below 1 Ω
J3-8 (AUTO) or J4-4 (AUTO) - Body ground	Always	10 kΩ or higher



NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

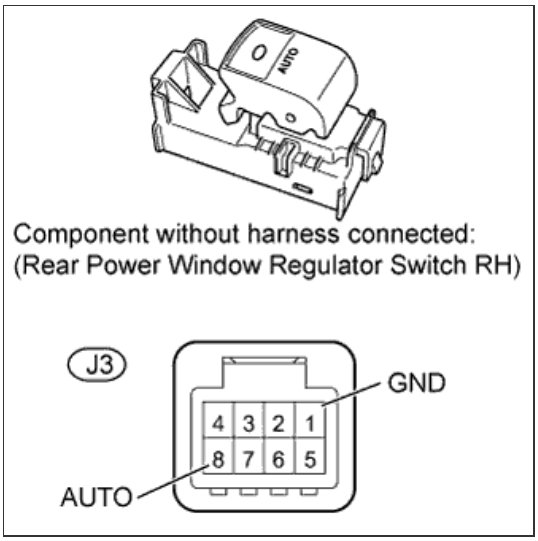
5.INSPECT REAR POWER WINDOW REGULATOR SWITCH ASSEMBLY RH

a. Remove the rear power window regulator switch (Click here).

b. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Switch Condition	Specified Condition
J3-8 (AUTO) - J3-1 (GND)	Auto up/down operation	Below 1 Ω



NG → REPLACE REAR POWER WINDOW REGULATOR SWITCH ASSEMBLY RH (Click here)

OK → REPLACE REAR POWER WINDOW REGULATOR MOTOR ASSEMBLY RH (Click here)

for Preparation Click here

DESCRIPTION

If the auto up/down function does not operate, the cause may be one or more of the following:

- The ECU in the power window regulator motor determines that the power window regulator motor has not been initialized.
- The power window regulator switch has a malfunction.
- The Hall-IC in the power window regulator motor has a malfunction.
- There is an open or short in the wiring between the rear power window regulator switch RH and the power window regulator motor.

WIRING DIAGRAM



INSPECTION PROCEDURE

1.CHECK FOR DTC

a. Check for DTCs (Click here).

Result:

Result	Proceed to
DTC is not output	A
B2311 is output	B
B2312 is output	C
B2313 is output	D
LIN communication system DTCs are output	E

B → GO TO DTC B2311 (Click here)

C → GO TO DTC B2312 (Click here)

D → GO TO DTC B2313 (Click here)

E → GO TO LIN COMMUNICATION SYSTEM (Click here)

A

2.CHECK MANUAL UP/DOWN FUNCTION (REAR POWER WINDOW REGULATOR MOTOR ASSEMBLY RH)

a. Check that the manual up/down function using the rear power window regulator switch RH can operate the rear door power window RH (Click here).

OK:

Manual up/down function operates.

NG → OTHER PROBLEM (GO TO PROBLEM SYMPTOMS TABLE) (Click here)

OK

3.READ VALUE USING INTELLIGENT TESTER (REAR POWER WINDOW REGULATOR MOTOR RH)

a. Use the Data List to check if the power window regulator motor is functioning properly (Click here).

RR-Door Motor

Tester Display	Measurement Item/Range	Normal Condition	Diagnostic Note
RR Door P/W Auto SW	Rear power window RH auto up/down signal / ON or OFF	ON: Rear power window RH auto up/down switch operated OFF: Rear power window RH switch not operated	-

OK:
The display changes according to operation of the rear power window switch RH.

NG → Go to step 4

OK

REPLACE REAR POWER WINDOW REGULATOR MOTOR ASSEMBLY RH (Click here)

4.CHECK HARNESS AND CONNECTOR (REAR POWER WINDOW REGULATOR SWITCH ASSEMBLY RH - REAR POWER WINDOW REGULATOR MOTOR RH)

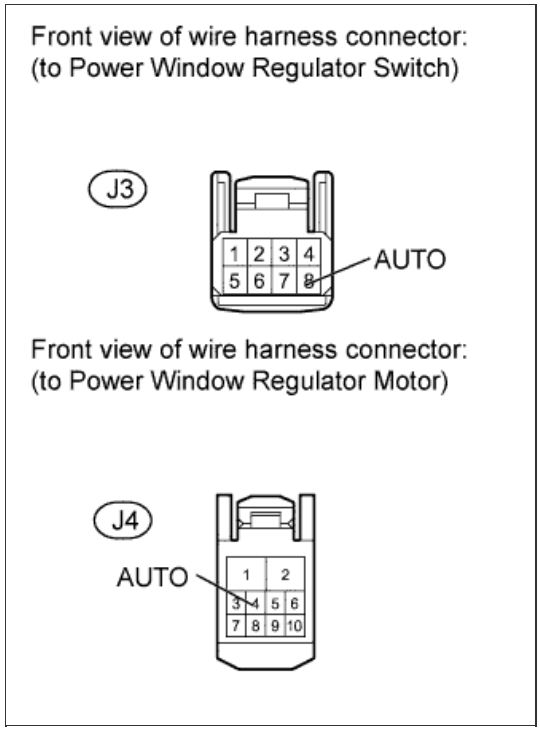
a. Disconnect the J3 switch connector.

b. Disconnect the J4 motor connector.

c. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
J3-8 (AUTO) - J4-4 (AUTO)	Always	Below 1 Ω
J3-8 (AUTO) or J4-4 (AUTO) - Body ground	Always	10 kΩ or higher



NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

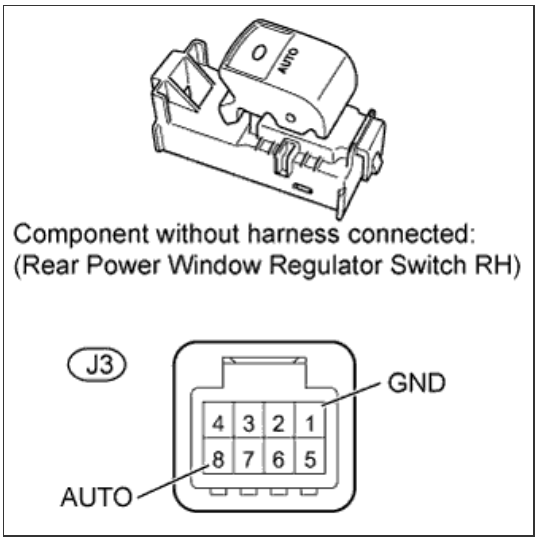
5.INSPECT REAR POWER WINDOW REGULATOR SWITCH ASSEMBLY RH

a. Remove the rear power window regulator switch (Click here).

b. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Switch Condition	Specified Condition
J3-8 (AUTO) - J3-1 (GND)	Auto up/down operation	Below 1 Ω



NG → REPLACE REAR POWER WINDOW REGULATOR SWITCH ASSEMBLY RH (Click here)

OK → REPLACE REAR POWER WINDOW REGULATOR MOTOR ASSEMBLY RH (Click here)

for Preparation Click here

DESCRIPTION

- When a transmitter switch is pushed, the following occurs: 1) the door control receiver receives the transmitter signal; 2) the door control receiver sends a signal to the main body ECU; 3) the main body ECU sends the operation permission signal to the power window regulator motors; and 4) the power window motors are activated.
- When the driver door key cylinder (key linked switch) is turned, the following occurs: 1) the door lock motor receives the signal; 2) the door lock motor sends the signal to the main body ECU; 3) the main body ECU sends the signal to the power window regulator motors; and 4) the power window motors are activated.

INSPECTION PROCEDURE

1.CHECK BASIC FUNCTION (WIRELESS DOOR LOCK CONTROL SYSTEM AND POWER DOOR LOCK CONTROL SYSTEM)

a. Check that all the doors can be locked and unlocked with the wireless transmitter and the driver side door key cylinder (key linked switch).

Result

Result	Proceed to
All doors can be locked and unlocked with transmitter and driver side door key cylinder	A
All doors cannot be locked and unlocked with transmitter	B
All doors cannot be locked and unlocked with driver side door key cylinder	C

B → GO TO WIRELESS DOOR LOCK CONTROL SYSTEM (Click here)

C → GO TO POWER DOOR LOCK CONTROL SYSTEM (Click here)

A

2.CHECK MANUAL UP/DOWN FUNCTION

a. Check that all the power windows move when the manual up/down function of the master switch and regulator switch is operated (Click here).

OK:
All power windows move.

NG → OTHER PROBLEM (GO TO PROBLEM SYMPTOMS TABLE) (Click here)

OK

3.CHECK REMOTE UP/DOWN FUNCTION

a. Check that all the power windows move when the remote up/down function of the master switch is operated (Click here).

OK:
All power windows move.

NG → OTHER PROBLEM (GO TO PROBLEM SYMPTOMS TABLE) (Click here)

OK

REPLACE MAIN BODY ECU (COWL SIDE JUNCTION BLOCK LH)

for Preparation Click here

DESCRIPTION

- When a transmitter switch is pushed, the following occurs: 1) the door control receiver receives the transmitter signal; 2) the door control receiver sends a signal to the main body ECU; 3) the main body ECU sends the operation permission signal to the power window regulator motors; and 4) the power window motors are activated.
- When the driver door key cylinder (key linked switch) is turned, the following occurs: 1) the door lock motor receives the signal; 2) the door lock motor sends the signal to the main body ECU; 3) the main body ECU sends the signal to the power window regulator motors; and 4) the power window motors are activated.

INSPECTION PROCEDURE

1.CHECK BASIC FUNCTION (WIRELESS DOOR LOCK CONTROL SYSTEM AND POWER DOOR LOCK CONTROL SYSTEM)

a. Check that all the doors can be locked and unlocked with the wireless transmitter and the driver side door key cylinder (key linked switch).

Result

Result	Proceed to
All doors can be locked and unlocked with transmitter and driver side door key cylinder	A
All doors cannot be locked and unlocked with transmitter	B
All doors cannot be locked and unlocked with driver side door key cylinder	C

B → GO TO WIRELESS DOOR LOCK CONTROL SYSTEM (Click here)

C → GO TO POWER DOOR LOCK CONTROL SYSTEM (Click here)

A

2.CHECK MANUAL UP/DOWN FUNCTION

a. Check that all the power windows move when the manual up/down function of the master switch and regulator switch is operated (Click here).

OK:
All power windows move.

NG → OTHER PROBLEM (GO TO PROBLEM SYMPTOMS TABLE) (Click here)

OK

3.CHECK REMOTE UP/DOWN FUNCTION

a. Check that all the power windows move when the remote up/down function of the master switch is operated (Click here).

OK:
All power windows move.

NG → OTHER PROBLEM (GO TO PROBLEM SYMPTOMS TABLE) (Click here)

OK

REPLACE MAIN BODY ECU (COWL SIDE JUNCTION BLOCK LH)

for Preparation Click here

DESCRIPTION

- When the front doors are closed, each power window regulator motor can control its power window operation for approximately 45 seconds after the engine switch is turned from on (IG) to off by receiving operation permission signals from the main body ECU.
- However, when approximately 45 seconds have elapsed, or the driver side door or front passenger side door is opened within approximately 45 seconds of the engine switch being turned off, the power window regulator motor stops operating.
- During the auto function operation, when 45 seconds have passed and key-off operation is prohibited, the window operation stops immediately.
- The front passenger side power window and the rear power windows cannot be operated when the window lock switch is on.

INSPECTION PROCEDURE

1.CHECK LIN COMMUNICATION SYSTEM

a. Check for LIN communication system DTCs related to the power window control system (Click here).

OK:
LIN communication system DTCs are not output.

NG → GO TO LIN COMMUNICATION SYSTEM (**Click here**)

OK ↓

2.CHECK POWER WINDOW OPERATION FUNCTION AFTER ENGINE SWITCH OFF

a. Check the power window operation function after the engine switch is turned off (Click here).

Result

Result	Proceed to
Driver side door or front passenger side door is opened within 45 sec. but power windows can still operate	A
45 sec. pass and power windows can still operate	B

B → REPLACE MAIN BODY ECU (COWL SIDE JUNCTION BLOCK LH)

A ↓

3.READ VALUE USING INTELLIGENT TESTER (DOOR COURTESY SWITCH)

a. Use the Data List to check if the main body ECU is functioning properly (Click here).

Main Body

Tester Display	Measurement Item/Range	Normal Condition	Diagnostic Note
D Door Courtesy SW	Driver side door courtesy switch signal / ON or OFF	ON: Driver door open OFF: Driver door closed	-
P Door Courtesy SW	Front passenger side door courtesy switch signal / ON or OFF	ON: Front passenger door open OFF: Front passenger door closed	-

OK:
The display changes according to above chart.

N → o to step 4

OK

REPLACE MAIN BODY ECU (COWL SIDE JUNCTION BLOCK LH)

4.CHECK FRONT DOOR COURTESY LIGHT SWITCH ASSEMBLY

a. Open the driver side door and check that the map light illuminates (Click here).

OK:
Map light illuminates.

b. Open the front passenger side door and check that the map light illuminates (Click here).

OK:
Map light illuminates.

NG → REPLACE FRONT DOOR COURTESY LIGHT SWITCH ASSEMBLY (**Click here**)

OK

REPLACE MAIN BODY ECU (COWL SIDE JUNCTION BLOCK LH)

for Preparation Click here

DESCRIPTION

- When the front doors are closed, each power window regulator motor can control its power window operation for approximately 45 seconds after the engine switch is turned from on (IG) to off by receiving operation permission signals from the main body ECU.
- However, when approximately 45 seconds have elapsed, or the driver side door or front passenger side door is opened within approximately 45 seconds of the engine switch being turned off, the power window regulator motor stops operating.
- During the auto function operation, when 45 seconds have passed and key-off operation is prohibited, the window operation stops immediately.
- The front passenger side power window and the rear power windows cannot be operated when the window lock switch is on.

INSPECTION PROCEDURE

1.CHECK LIN COMMUNICATION SYSTEM

a. Check for LIN communication system DTCs related to the power window control system (Click here).

OK:
LIN communication system DTCs are not output.

NG → GO TO LIN COMMUNICATION SYSTEM (Click here)

OK ↓

2.CHECK POWER WINDOW OPERATION FUNCTION AFTER ENGINE SWITCH OFF

a. Check the power window operation function after the engine switch is turned off (Click here).

Result

Result	Proceed to
Driver side door or front passenger side door is opened within 45 sec. but power windows can still operate	A
45 sec. pass and power windows can still operate	B

B → REPLACE MAIN BODY ECU (COWL SIDE JUNCTION BLOCK LH)

A ↓

3.READ VALUE USING INTELLIGENT TESTER (DOOR COURTESY SWITCH)

a. Use the Data List to check if the main body ECU is functioning properly (Click here).

Main Body

Tester Display	Measurement Item/Range	Normal Condition	Diagnostic Note
D Door Courtesy SW	Driver side door courtesy switch signal / ON or OFF	ON: Driver door open OFF: Driver door closed	-
P Door Courtesy SW	Front passenger side door courtesy switch signal / ON or OFF	ON: Front passenger door open OFF: Front passenger door closed	-

OK:
The display changes according to above chart.

N → o to step 4

OK

REPLACE MAIN BODY ECU (COWL SIDE JUNCTION BLOCK LH)

4.CHECK FRONT DOOR COURTESY LIGHT SWITCH ASSEMBLY

a. Open the driver side door and check that the map light illuminates (Click here).

OK:
Map light illuminates.

b. Open the front passenger side door and check that the map light illuminates (Click here).

OK:
Map light illuminates.

NG → REPLACE FRONT DOOR COURTESY LIGHT SWITCH ASSEMBLY (**Click here**)

OK

REPLACE MAIN BODY ECU (COWL SIDE JUNCTION BLOCK LH)

for Preparation Click here

DESCRIPTION

This symptom may occur to all door windows.
If the door glass or the power window regulator motor does not operate smoothly, the jam protection function may be triggered automatically, resulting in the auto up function being unable to fully close the window.

INSPECTION PROCEDURE

1.PERFORM INITIALIZATION

a. Initialize the power window regulator motor (Click here).

b. Check if the power window auto up/down function operates (Click here).

OK:
Auto up/down function operates.

NG → Go to step 2

OK →

END (PROBLEM DUE TO INITIALIZATION FAILURE)

2.CHECK MOVEMENT OF DOOR GLASS (LOCATION WHERE JAM PROTECTION FUNCTION OPERATES)

a. Remove the installation bolt of the door glass and hold the glass by hand. When raising the glass by hand, check that the glass moves smoothly.

NOTICE:

- **Make sure that the glass run is not deformed, and that there is no foreign matter on the glass run.**
- **Make sure that the glass run is not deformed, and does not have foreign matter.**

OK:
Door glass moves smoothly.

NG → INSTALL DOOR GLASS AND/OR GLASS RUN PROPERLY (APPLICABLE LOCATION)

OK →

REPLACE POWER WINDOW REGULATOR MOTOR ASSEMBLY (APPLICABLE LOCATION)

for Preparation Click here

DESCRIPTION

This symptom may occur to all door windows.
If the door glass or the power window regulator motor does not operate smoothly, the jam protection function may be triggered automatically, resulting in the auto up function being unable to fully close the window.

INSPECTION PROCEDURE

1.PERFORM INITIALIZATION

a. Initialize the power window regulator motor (Click here).

b. Check if the power window auto up/down function operates (Click here).

OK:
Auto up/down function operates.

NG → Go to step 2

OK →

END (PROBLEM DUE TO INITIALIZATION FAILURE)

2.CHECK MOVEMENT OF DOOR GLASS (LOCATION WHERE JAM PROTECTION FUNCTION OPERATES)

a. Remove the installation bolt of the door glass and hold the glass by hand. When raising the glass by hand, check that the glass moves smoothly.

NOTICE:

- **Make sure that the glass run is not deformed, and that there is no foreign matter on the glass run.**
- **Make sure that the glass run is not deformed, and does not have foreign matter.**

OK:
Door glass moves smoothly.

NG → INSTALL DOOR GLASS AND/OR GLASS RUN PROPERLY (APPLICABLE LOCATION)

OK →

REPLACE POWER WINDOW REGULATOR MOTOR ASSEMBLY (APPLICABLE LOCATION)

for Preparation Click here

DESCRIPTION

This symptom may occur to all door windows.
The jam protection function operates within a specified range during the manual up or auto up operation.

INSPECTION PROCEDURE

1.PERFORM INITIALIZATION

a. Initialize the power window regulator motor (Click here).

b. Check if the power window auto up/down function operates (Click here).

OK:
Auto up/down function operates.

NG → END (PROBLEM DUE TO INITIALIZATION FAILURE)

OK

2.CHECK JAM PROTECTION FUNCTION OPERATING RANGE

a. Check if the jam protection function operates for applicable power window.

HINT:

The jam protection function does not operate from the fully closed position of the door glass to 4 mm (0.157 in.) below that.

OK:
Jam protection function operates.

Result

Result	Proceed to
OK	A
NG (Front LH side power window)	B
NG (Front RH side power window)	C
NG (Rear power window LH)	D
NG (Rear power window RH)	E

B → REPLACE FRONT POWER WINDOW REGULATOR MOTOR ASSEMBLY LH (Click here)

C → REPLACE FRONT POWER WINDOW REGULATOR MOTOR ASSEMBLY RH (Click here)

D → REPLACE REAR POWER WINDOW REGULATOR MOTOR ASSEMBLY LH (Click here)

E → REPLACE REAR POWER WINDOW REGULATOR MOTOR ASSEMBLY RH (Click here)

A

END

for Preparation Click here

DESCRIPTION

This symptom may occur to all door windows.
The jam protection function operates within a specified range during the manual up or auto up operation.

INSPECTION PROCEDURE

1.PERFORM INITIALIZATION

a. Initialize the power window regulator motor (Click here).

b. Check if the power window auto up/down function operates (Click here).

OK:
Auto up/down function operates.

NG → END (PROBLEM DUE TO INITIALIZATION FAILURE)

OK

2.CHECK JAM PROTECTION FUNCTION OPERATING RANGE

a. Check if the jam protection function operates for applicable power window.

HINT:

The jam protection function does not operate from the fully closed position of the door glass to 4 mm (0.157 in.) below that.

OK:
Jam protection function operates.

Result

Result	Proceed to
OK	A
NG (Front LH side power window)	B
NG (Front RH side power window)	C
NG (Rear power window LH)	D
NG (Rear power window RH)	E

B → REPLACE FRONT POWER WINDOW REGULATOR MOTOR ASSEMBLY LH (Click here)

C → REPLACE FRONT POWER WINDOW REGULATOR MOTOR ASSEMBLY RH (Click here)

D → REPLACE REAR POWER WINDOW REGULATOR MOTOR ASSEMBLY LH (Click here)

E → REPLACE REAR POWER WINDOW REGULATOR MOTOR ASSEMBLY RH (Click here)

A

END

for Preparation Click here

DESCRIPTION

When an entry lock switch is pressed and held for approximately 3 seconds: 1) the main body ECU receives a signal via the driver side door ECU, 2) the main body ECU transmits a signal to all the power window regulator motor, and 3) all the power window motors are activated to close the windows.

INSPECTION PROCEDURE

1.CHECK BASIC FUNCTION (ENTRY & START SYSTEM (for Entry Function))

a. Check that the entry lock switch operates (Click here).

OK:
Entry lock switch can lock all the doors.

NG → **GO TO ENTRY & START SYSTEM (for Entry Function) (Click here)**

OK

REPLACE MAIN BODY ECU (COWL SIDE JUNCTION BLOCK LH)

for Preparation Click here

DESCRIPTION

When an entry lock switch is pressed and held for approximately 3 seconds: 1) the main body ECU receives a signal via the driver side door ECU, 2) the main body ECU transmits a signal to all the power window regulator motor, and 3) all the power window motors are activated to close the windows.

INSPECTION PROCEDURE

1.CHECK BASIC FUNCTION (ENTRY & START SYSTEM (for Entry Function))

a. Check that the entry lock switch operates (Click here).

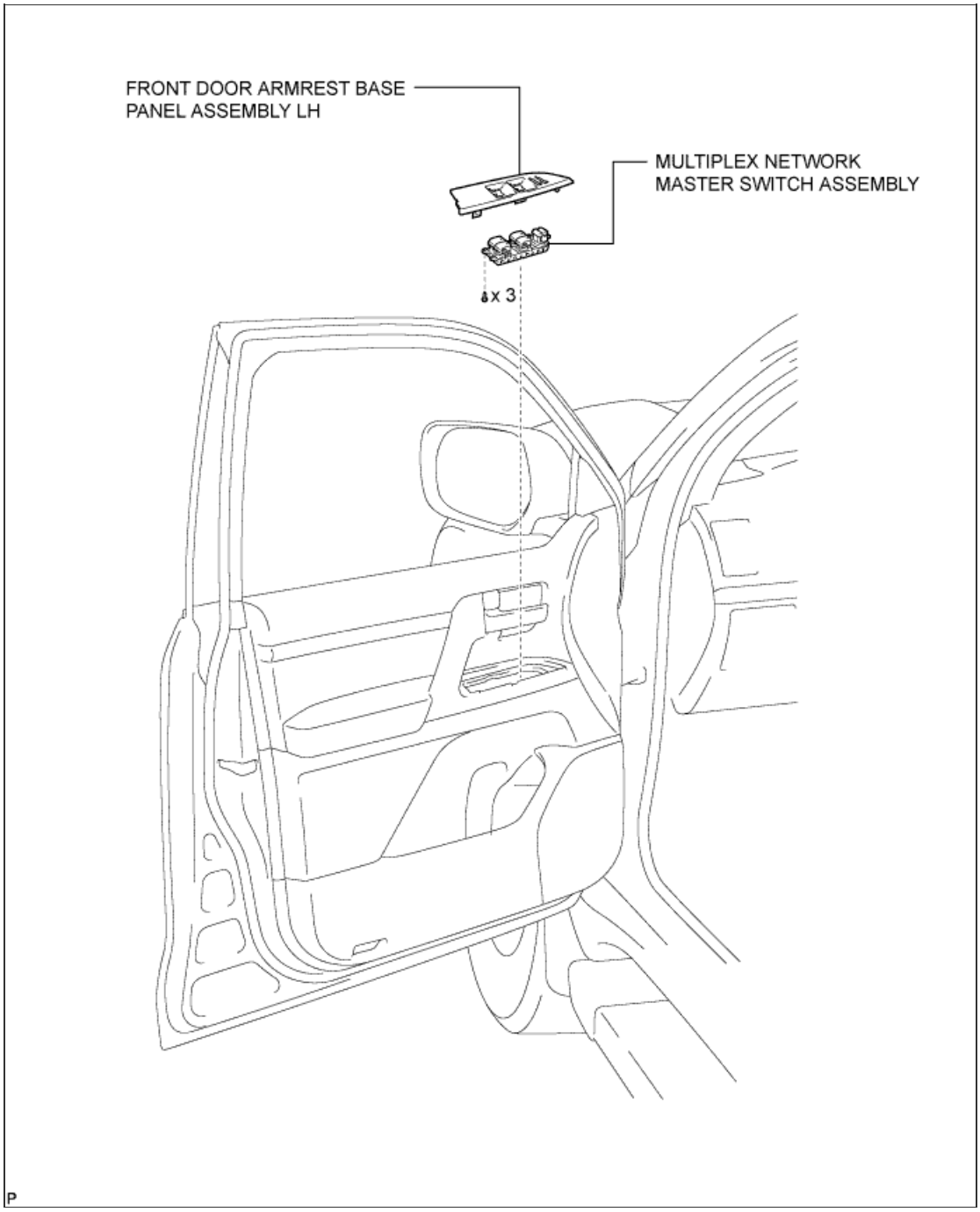
OK:
Entry lock switch can lock all the doors.

NG → **GO TO ENTRY & START SYSTEM (for Entry Function) (Click here)**

OK

REPLACE MAIN BODY ECU (COWL SIDE JUNCTION BLOCK LH)

for Preparation Click here



for Preparation Click here

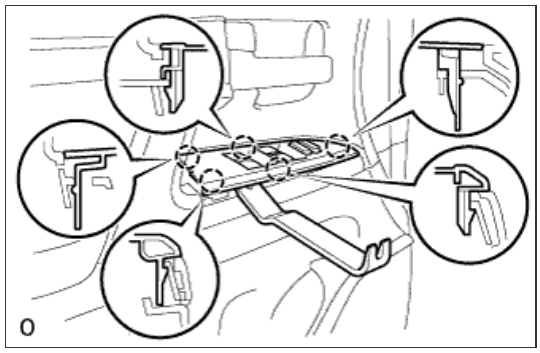
HINT:

- **Use the same procedures for the LHD and RHD.**
- **The procedures listed below are for the LHD.**

1. REMOVE FRONT DOOR ARMREST BASE PANEL ASSEMBLY LH

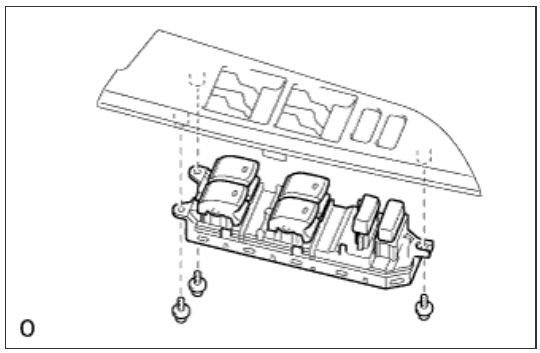
a. Using a moulding remover, detach the 5 claws.

b. Disconnect the connector and remove the armrest base panel.



2. REMOVE MULTIPLEX NETWORK MASTER SWITCH ASSEMBLY

a. Remove the 3 screws and master switch.



for Preparation Click here

1. INSPECT MULTIPLEX NETWORK MASTER SWITCH ASSEMBLY

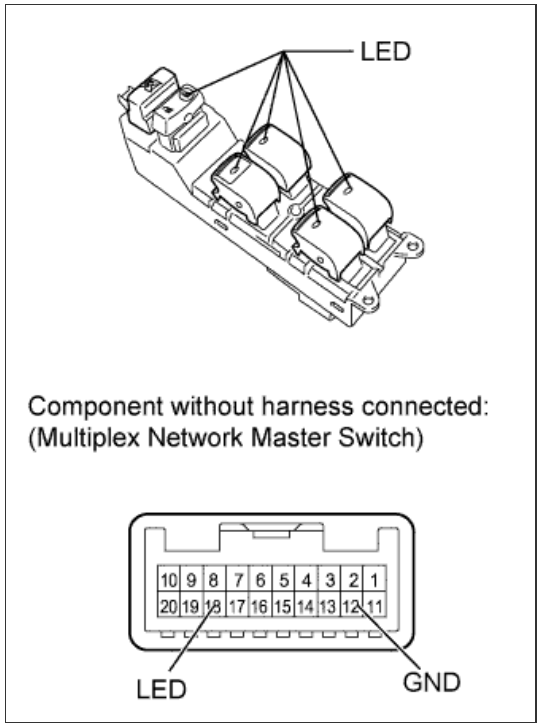
a. Check that the LED illuminates.

i. Apply battery voltage to the master switch and check that the LED illuminates.

OK:

Measurement Condition	Specified Condition
Battery positive (+) → 18 (LED) Battery negative (-) → 12 (GND)	LED illuminates

If the result is not as specified, replace the multiplex network master switch assembly.



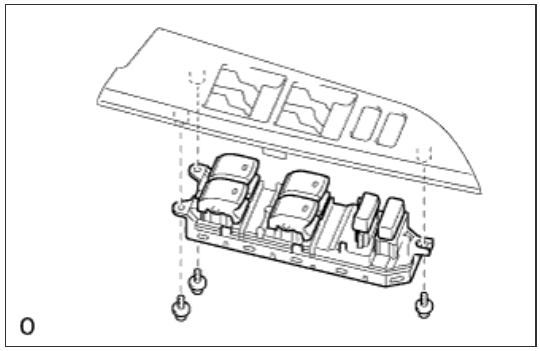
for Preparation Click here

HINT:

- **Use the same procedures for the LHD and RHD.**
- **The procedures listed below are for the LHD.**

1. INSTALL MULTIPLEX NETWORK MASTER SWITCH ASSEMBLY

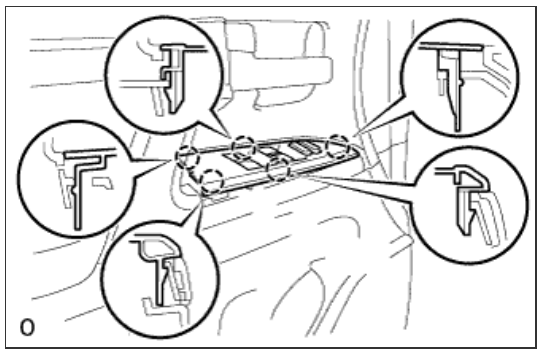
a. Install the master switch with the 3 screws.



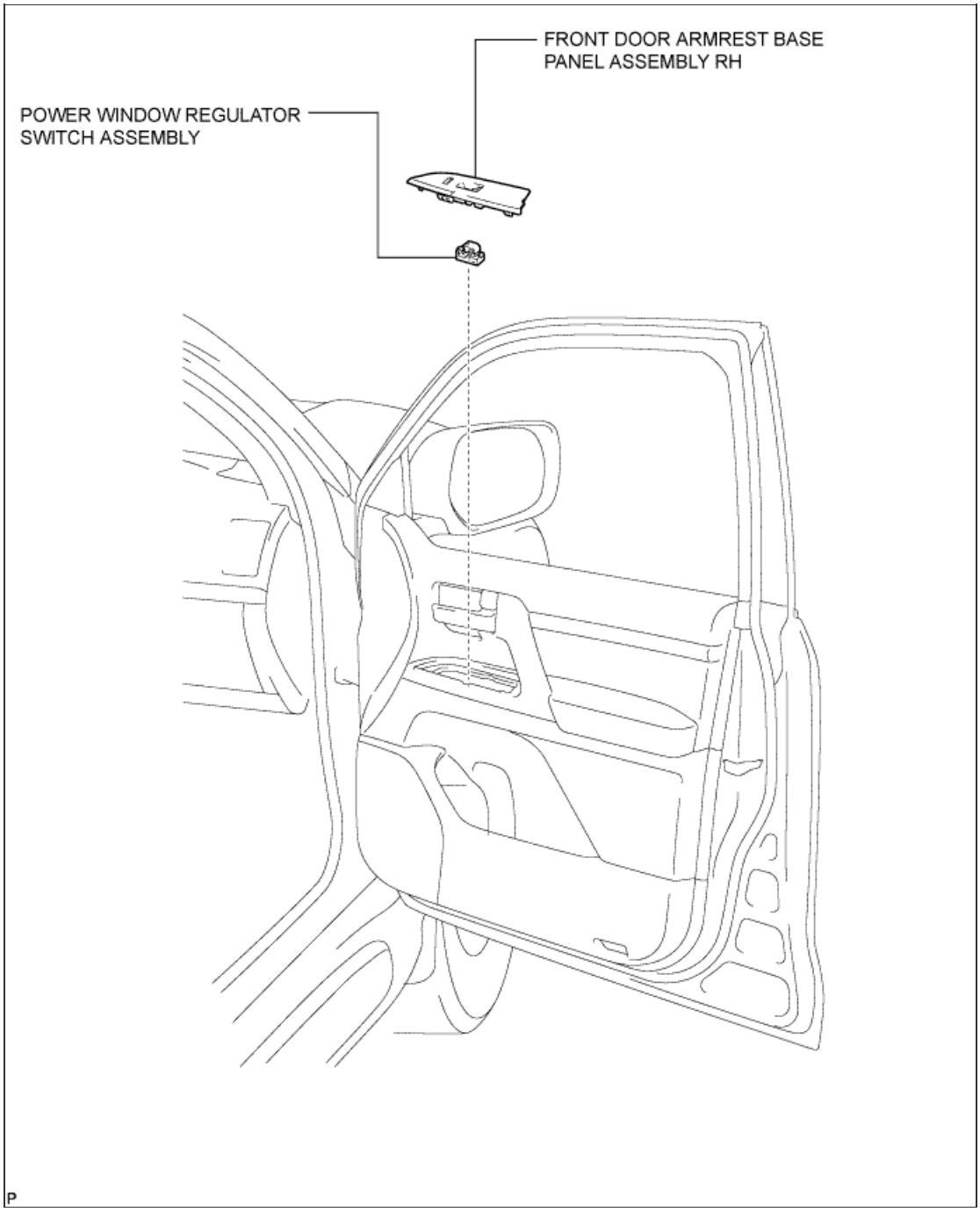
2. INSTALL FRONT DOOR ARMREST BASE PANEL ASSEMBLY LH

a. Connect the connector.

b. Attach the 5 claws to install the armrest base panel.



for Preparation [Click here]



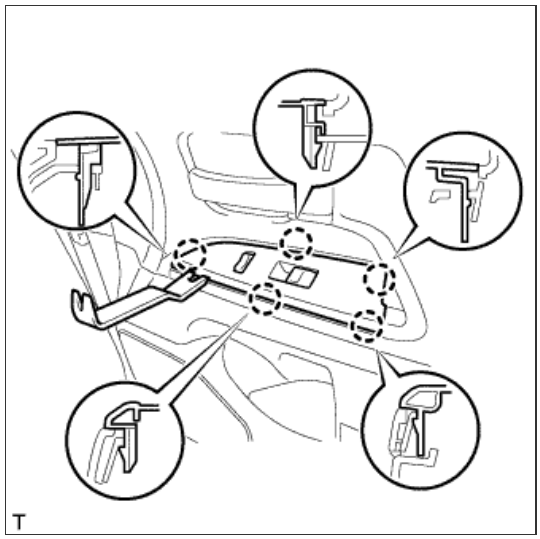
for Preparation Click here

HINT:

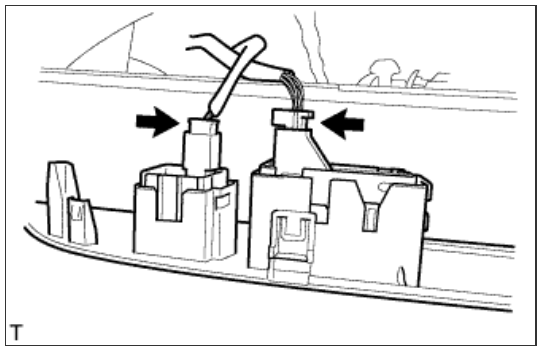
- **Use the same procedures for the LHD and RHD.**
- **The procedures listed below are for the LHD.**

1. REMOVE FRONT DOOR ARMREST BASE PANEL ASSEMBLY RH

a. Using a moulding remover, detach the 5 claws.

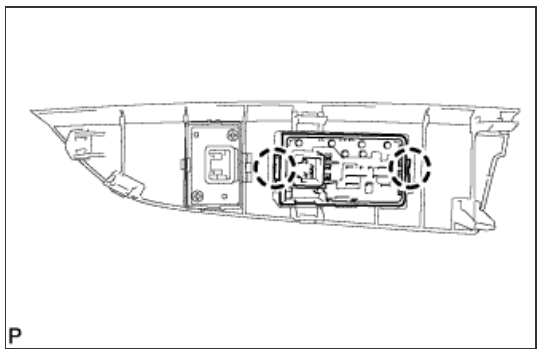


b. Disconnect the 2 connectors and remove the armrest base panel.



2. REMOVE POWER WINDOW REGULATOR SWITCH ASSEMBLY

a. Detach the 2 claws and remove the regulator switch.



for Preparation Click here

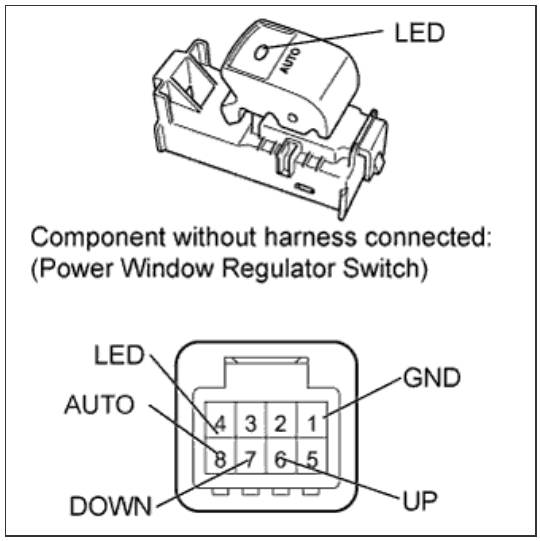
1. INSPECT POWER WINDOW REGULATOR SWITCH ASSEMBLY

a. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Switch Condition	Specified Condition
6 (UP) - 1 (GND)	Manual up operation	Below 1 Ω
7 (DOWN) - 1 (GND)	Manual down operation	Below 1 Ω
8 (AUTO) - 1 (GND)	Auto up/down operation	Below 1 Ω

If the result is not as specified, replace the power window regulator switch assembly.



b. Check that the LED illuminates.

i. Apply battery voltage to the power window regulator switch and check that the LED illuminates.

OK:

Measurement Condition	Specified Condition
Battery positive (+) → 4 (LED) Battery negative (-) → 1 (GND)	LED illuminates

If the result is not as specified, replace the power window regulator switch assembly.

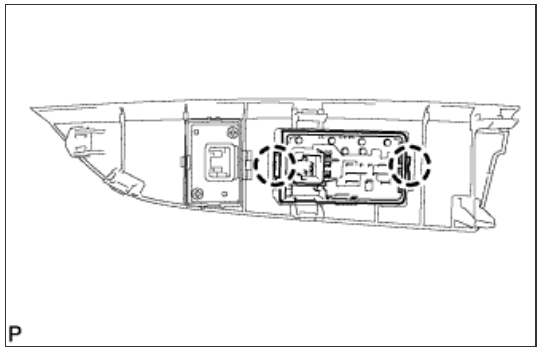
for Preparation Click here

HINT:

- **Use the same procedures for the LHD and RHD.**
- **The procedures listed below are for the LHD.**

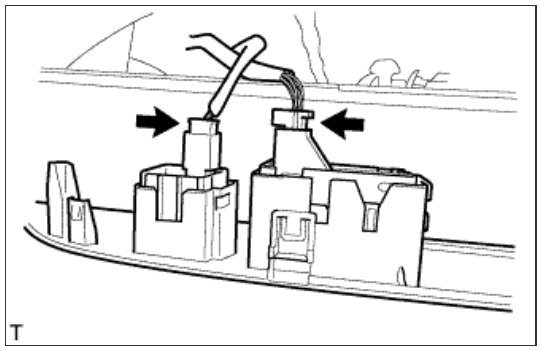
. INSTALL POWER WINDOW REGULATOR SWITCH ASSE LY

a. Attach the 2 claws to install the regulator switch.

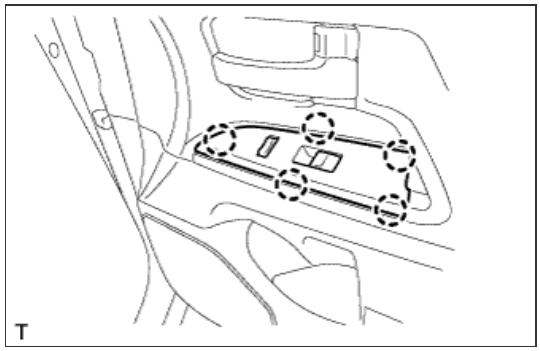


2. INSTALL FRONT DOOR AR REST ASE PANEL ASSE LY RH

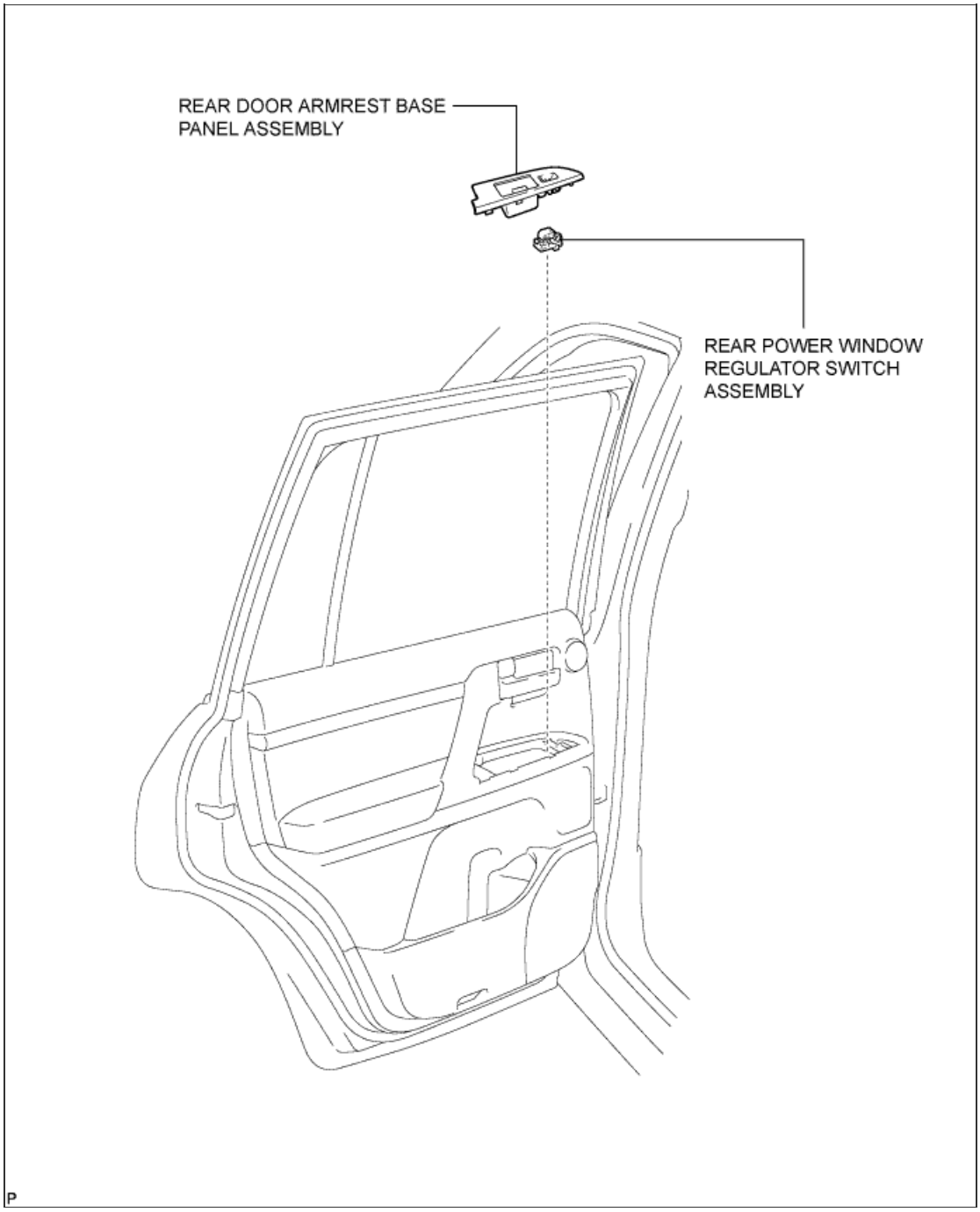
a. Connect the 2 connectors.



. Attach the 5 claws to install the armrest base panel.



for Preparation Click here



for Preparation Click here

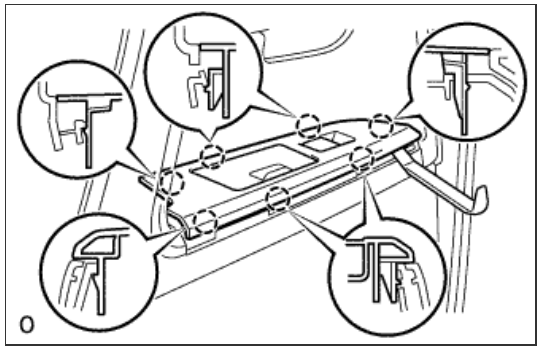
HINT:

- **Use the same procedures for the LH side and RH side.**
- **The procedures listed below are for the LH side.**

1. REMOVE REAR DOOR ARMREST BASE PANEL ASSEMBLY

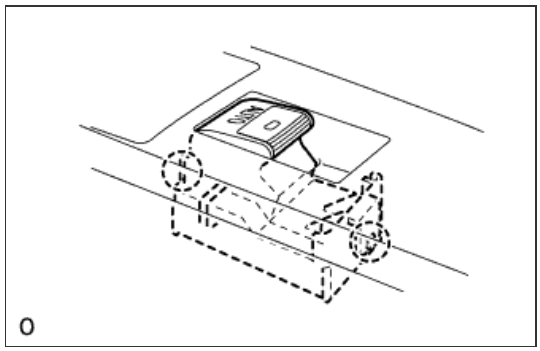
a. Using a moulding remover, detach the 7 claws.

b. Disconnect the connector and remove the armrest base panel.



2. REMOVE REAR POWER WINDOW REGULATOR SWITCH ASSEMBLY

a. Detach the 2 claws and remove the regulator switch.



for Preparation Click here

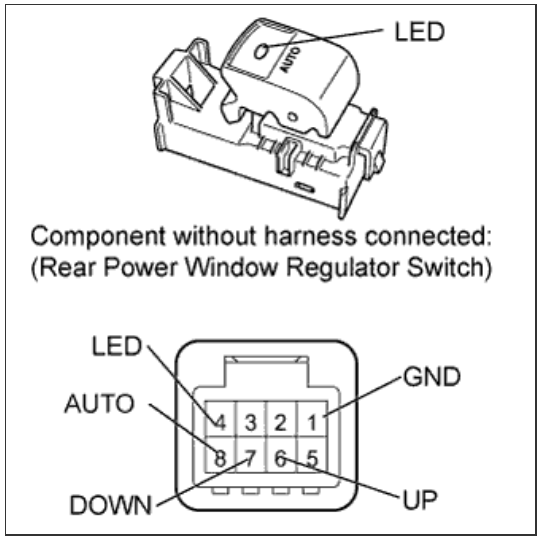
1. INSPECT REAR POWER WINDOW REGULATOR SWITCH ASSEMBLY LH

a. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Switch Condition	Specified Condition
6 (UP) - 1 (GND)	Manual up operation	Below 1 Ω
7 (DOWN) - 1 (GND)	Manual down operation	Below 1 Ω
8 (AUTO) - 1 (GND)	Auto up/down operation	Below 1 Ω

If the result is not as specified, replace the rear power window regulator switch assembly.



b. Check that the LED illuminates.

i. Apply battery voltage to the regulator switch and check that the LED illuminates.

OK:

Measurement Condition	Specified Condition
Battery positive (+) → 4 (LED) Battery negative (-) → 1 (GND)	LED illuminates

If the result is not as specified, replace the rear power window regulator switch assembly.

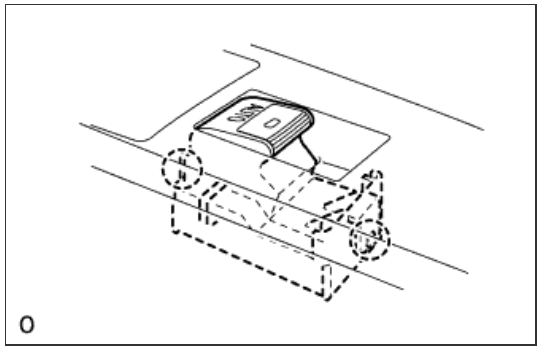
for Preparation Click here

HINT:

- **Use the same procedures for the LH side and RH side.**
- **The procedures listed below are for the LH side.**

1. INSTALL REAR POWER WINDOW REGULATOR SWITCH ASSEMBLY

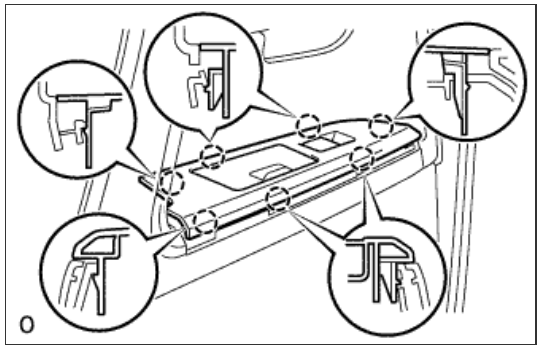
a. Attach the 2 claws to install the regulator switch.



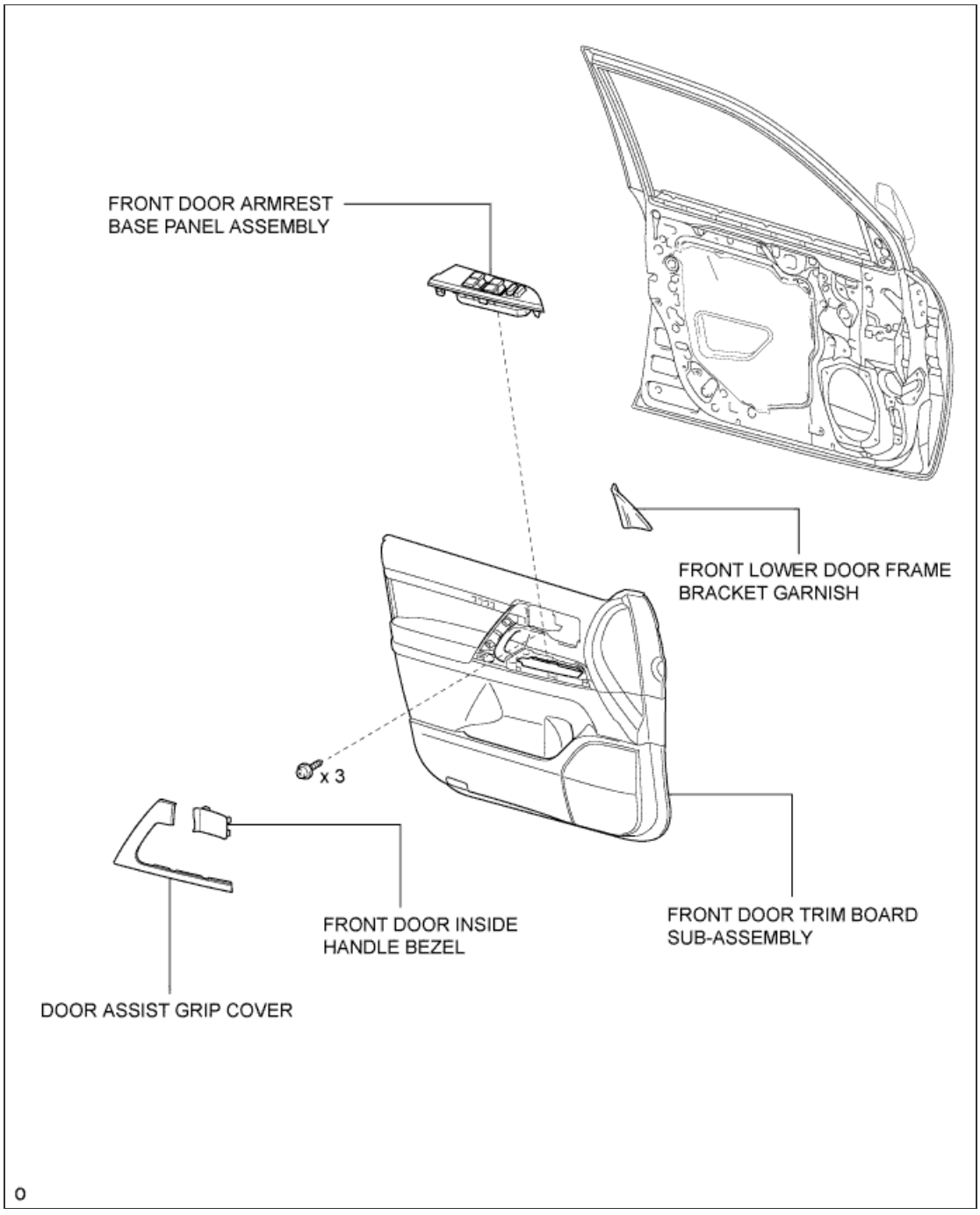
2. INSTALL REAR DOOR ARMREST BASE PANEL ASSEMBLY

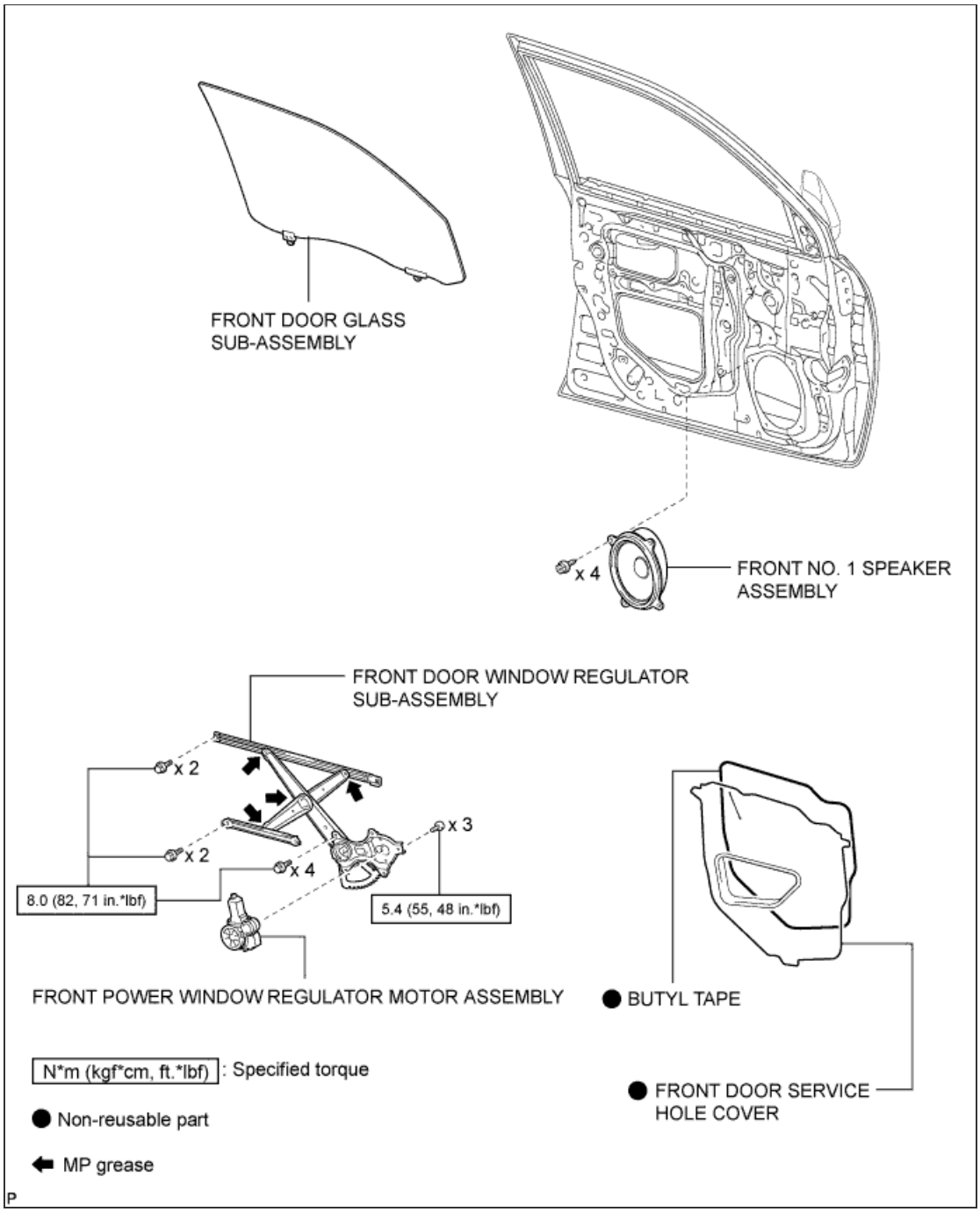
a. Connect the connector.

b. Attach the 7 claws to install the armrest base panel.



for Preparation Click here




FRONT DOOR GLASS SUB-ASSEMBLY
x 4
FRONT NO. 1 SPEAKER ASSEMBLY
FRONT DOOR WINDOW REGULATOR SUB-ASSEMBLY
x 2
x 2
x 4
x 3
8.0 (82, 71 in.*lbf)
5.4 (55, 48 in.*lbf)
FRONT POWER WINDOW REGULATOR MOTOR ASSEMBLY
BUTYL TAPE
FRONT DOOR SERVICE HOLE COVER
N*m (kgf*cm, ft.*lbf) : Specified torque
Non-reusable part
MP grease
P

for Preparation Click here

HINT:

- **Use the same procedures for the LH side and RH side.**
- **The procedures listed below are for the LH side.**

1. DISCONNECT CABLE FROM NEGATIVE BATTERY TERMINAL

CAUTION:

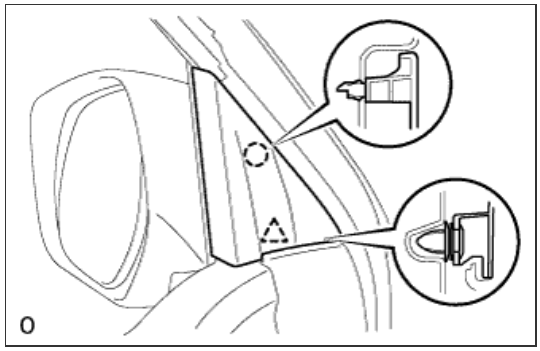
Wait at least 90 seconds after disconnecting the cable from the negative (-) battery terminal to disable the SRS system.

NOTICE:

When disconnecting the cable, some systems need to be initialized after the cable is reconnected (Click here).

2. REMOVE FRONT LOWER DOOR FRAME BRACKET GARNISH

a. Detach the clip and claw, remove the front lower door frame bracket garnish.

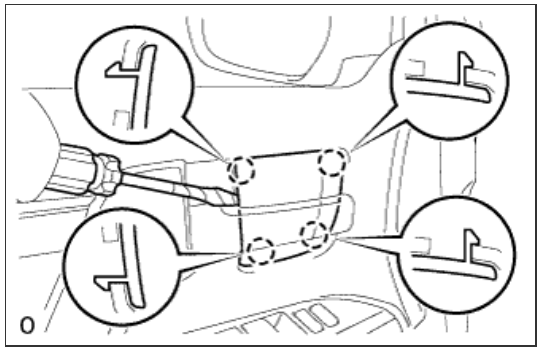


3. REMOVE FRONT DOOR INSIDE HANDLE BEZEL

a. Using a screwdriver, detach the 4 claws and remove the inside handle bezel.

HINT:

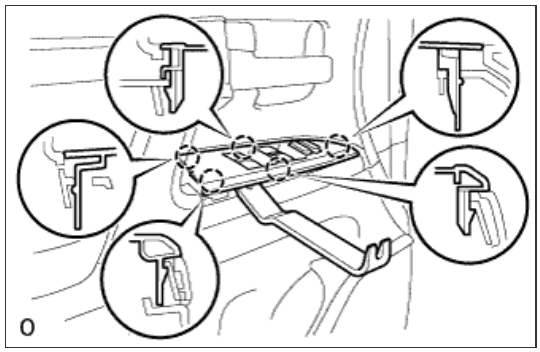
Tape the screwdriver tip before use.



4. REMOVE FRONT DOOR ARMREST BASE PANEL ASSEMBLY

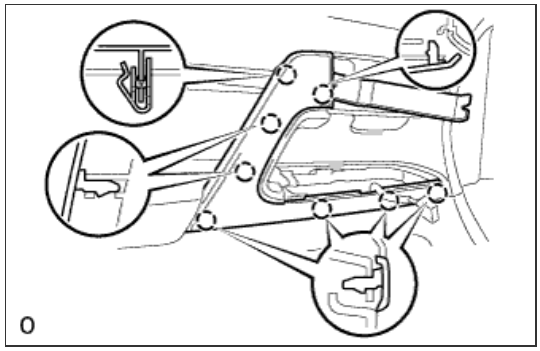
a. Using a moulding remover, detach the 5 claws.

b. Disconnect the connector and remove the front door armrest base panel and multiplex network master switch.



5. REMOVE DOOR ASSIST GRIP COVER

a. Using a moulding remover, detach the 8 claws and remove the door assist grip cover.

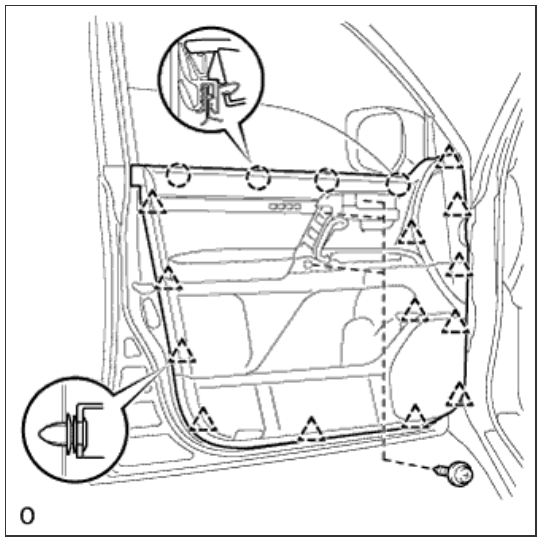


6. REMOVE FRONT DOOR TRIM BOARD SUB-ASSEMBLY

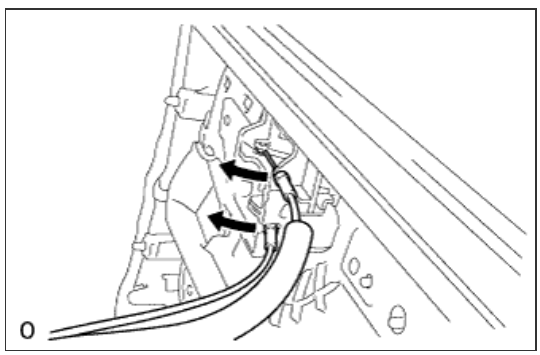
a. Remove the 3 screws.

b. Remove the 13 clips, 4 claws and trim board.

c. Disconnect the connector.



d. Disconnect the 2 cables from the inside handle.



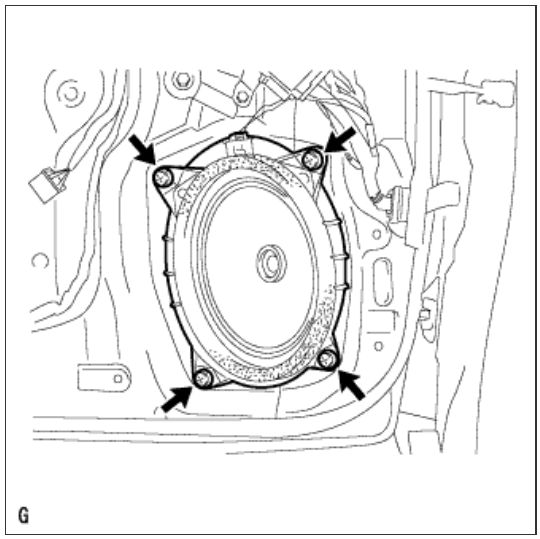
7. REMOVE FRONT NO. 1 SPEAKER ASSEMBLY

a. Disconnect the speaker connector.

b. Remove the 4 screws and speaker.

NOTICE:

Do not touch the cone part of the speaker.



8. REMOVE FRONT DOOR SERVICE HOLE COVER

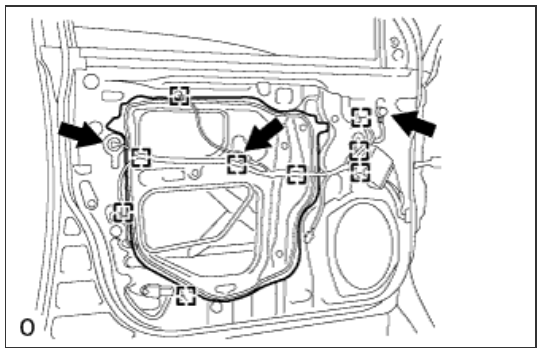
a. Using a clip remover, detach the 9 clamps.

b. Remove the bolt and disconnect the 2 connectors.

c. Remove the service hole cover.

HINT:

Remove the remaining tape on the door.



9. REMOVE FRONT DOOR GLASS SUB-ASSEMBLY

a. Driver Side:
Temporarily install the multiplex network master switch.

b. Passenger Side:
Temporarily install the power window regulator switch assembly.

c. Connect the cable to the negative (-) battery terminal.

d. Move the door glass until the bolts appear in the service holes.

e. Disconnect the cable from the negative (-) battery terminal.

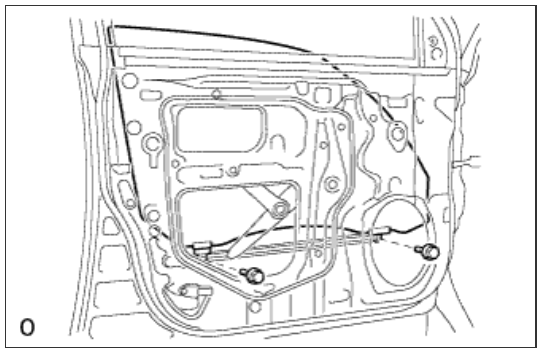
NOTICE:

When disconnecting the cable, some systems need to be initialized after the cable is reconnected (Click here).

f. Remove the 2 bolts.

NOTICE:

Be careful when removing the bolts as the glass may fall and become damaged.



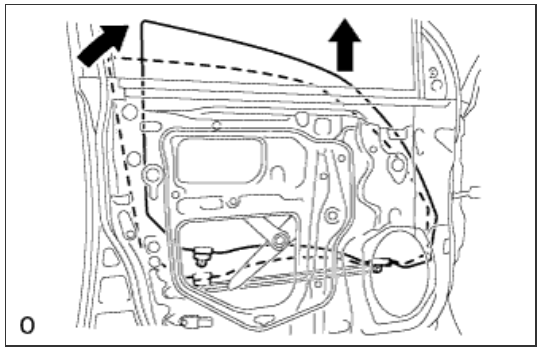
g. Remove the door glass in the direction indicated by the arrows in the illustration.

HINT:

Remove the glass upward.

NOTICE:

Be careful not to damage the glass.



h. Driver Side:
Remove the multiplex network master switch.

i. Passenger Side:
Remove the power window regulator switch assembly.

10. REMOVE FRONT DOOR WINDOW REGULATOR SUB-ASSEMBLY

a. Loosen the temporary bolt.

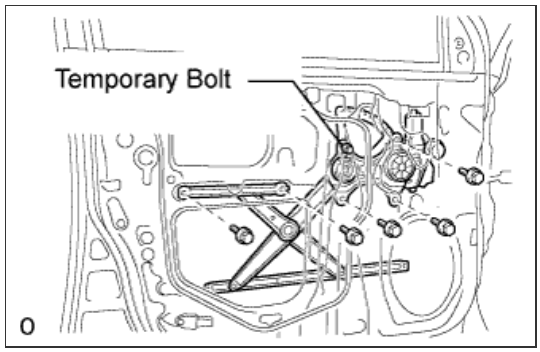
b. Remove the 5 bolts. and window regulator.

HINT:

Remove the window regulator through the service hole.

NOTICE:

Be careful when removing the bolts as the window regulator may fall and become damaged.



c. Remove the front door window regulator sub-assembly and the front power window regulator motor assembly as a unit.

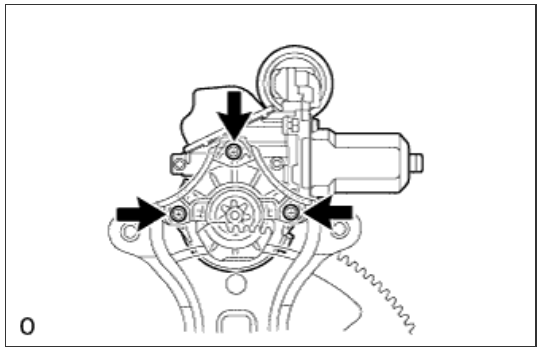
d. Remove the temporary bolt from the front door window regulator sub-assembly.

11. REMOVE FRONT POWER WINDOW REGULATOR MOTOR ASSEMBLY

a. Using a T25 "TORX" driver, remove the 3 screws and motor.

NOTICE:

Be careful when removing the screws as the motor may fall and become damaged.



for Preparation Click here

HINT:

- **Use the same procedures for the LH side and RH side.**
- **The procedures listed below are for the LH side.**

1. DISCONNECT CABLE FROM NEGATIVE BATTERY TERMINAL

CAUTION:

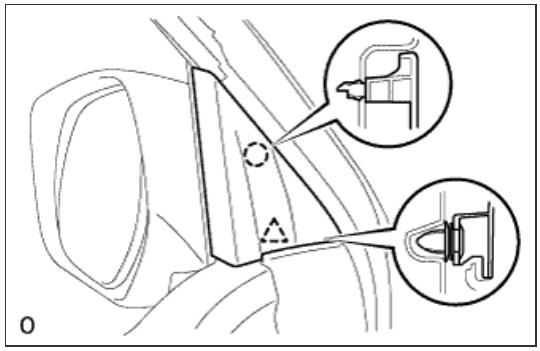
Wait at least 90 seconds after disconnecting the cable from the negative (-) battery terminal to disable the SRS system.

NOTICE:

When disconnecting the cable, some systems need to be initialized after the cable is reconnected (Click here).

2. REMOVE FRONT LOWER DOOR FRAME BRACKET GARNISH

a. Detach the clip and claw, remove the front lower door frame bracket garnish.

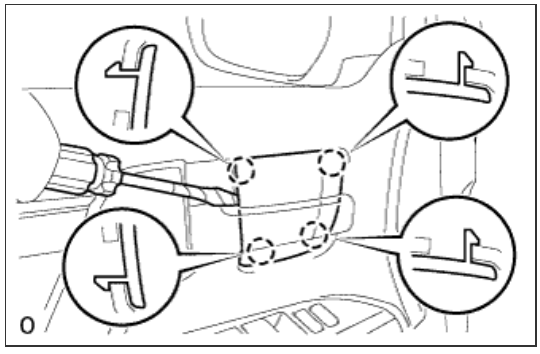


3. REMOVE FRONT DOOR INSIDE HANDLE BEZEL

a. Using a screwdriver, detach the 4 claws and remove the inside handle bezel.

HINT:

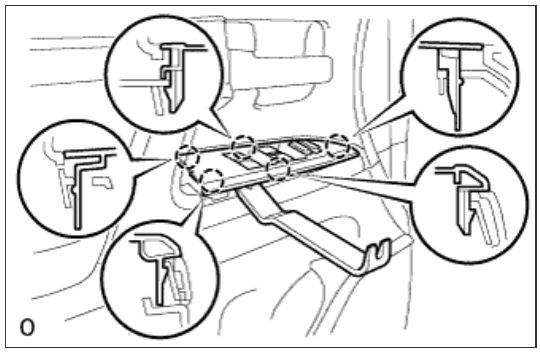
Tape the screwdriver tip before use.



4. REMOVE FRONT DOOR ARMREST BASE PANEL ASSEMBLY

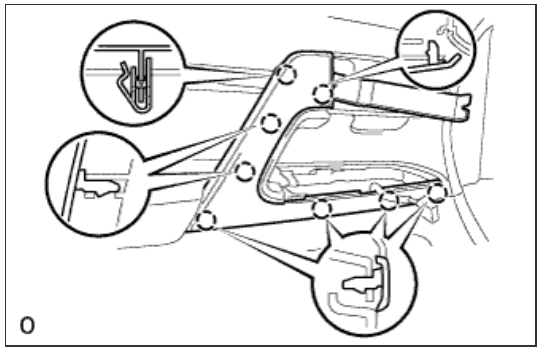
a. Using a moulding remover, detach the 5 claws.

b. Disconnect the connector and remove the armrest base panel.



5. REMOVE DOOR ASSIST GRIP COVER

a. Using a moulding remover, detach the 8 claws and remove the door assist grip cover.

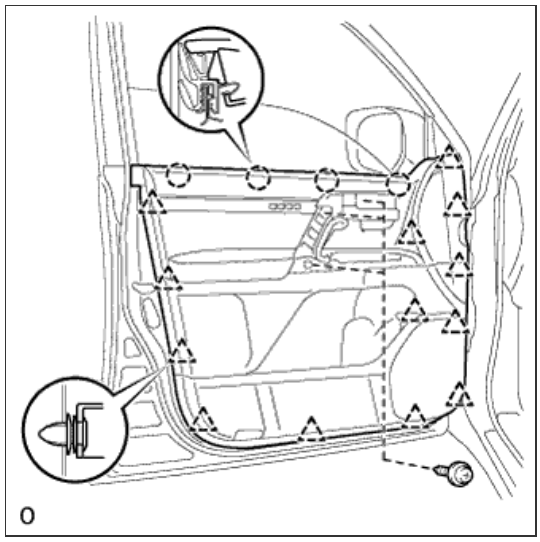


6. REMOVE FRONT DOOR TRIM BOARD SUB-ASSEMBLY

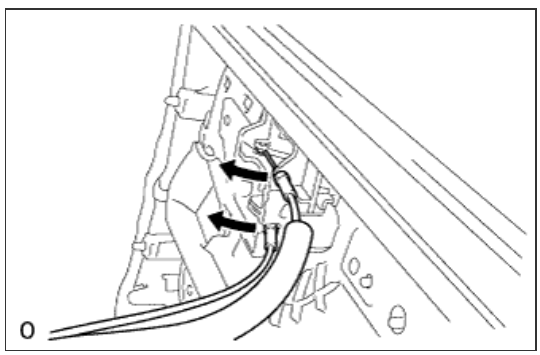
a. Remove the 3 screws.

b. Remove the 13 clips, 4 claws and trim board.

c. Disconnect the connector.



d. Disconnect the 2 cables from the inside handle.



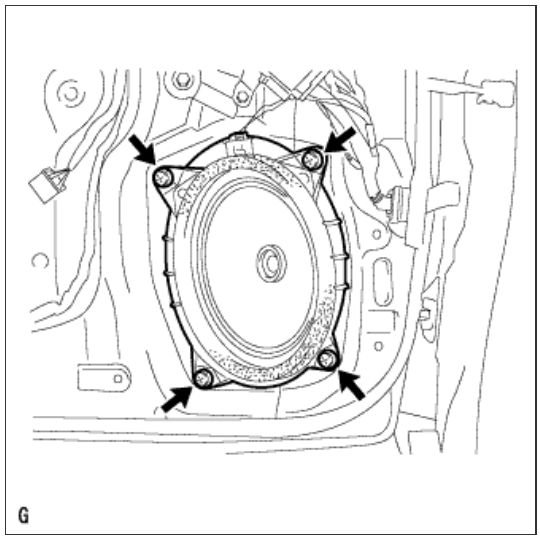
7. REMOVE FRONT NO. 1 SPEAKER ASSEMBLY

a. Disconnect the speaker connector.

b. Remove the 4 screws and speaker.

NOTICE:

Do not touch the cone part of the speaker.



8. REMOVE FRONT DOOR SERVICE HOLE COVER

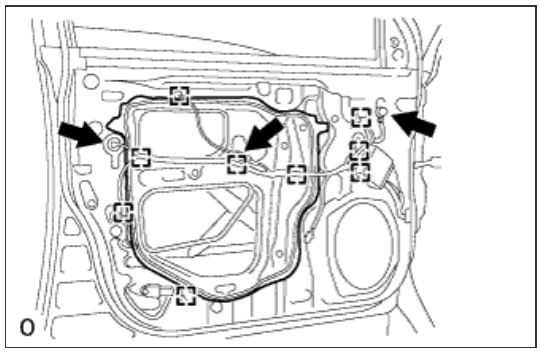
a. Using a clip remover, detach the 9 clamps.

b. Remove the bolt and disconnect the 2 connectors.

c. Remove the service hole cover.

HINT:

Remove the remaining tape on the door.



9. REMOVE FRONT DOOR GLASS SUB-ASSEMBLY

a. Driver Side:
Temporarily install the multiplex network master switch.

b. Passenger Side:
Temporarily install the power window regulator switch assembly.

c. Connect the cable to the negative (-) battery terminal.

d. Move the door glass until the bolts appear in the service holes.

e. Disconnect the cable from the negative (-) battery terminal.

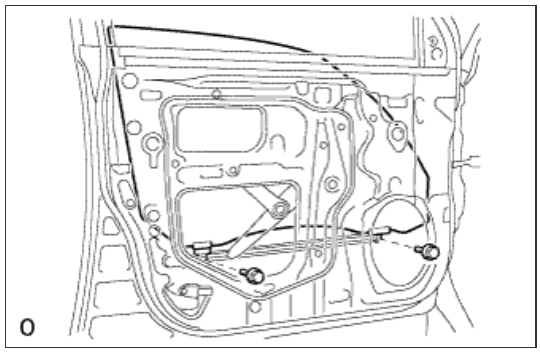
NOTICE:

When disconnecting the cable, some systems need to be initialized after the cable is reconnected (Click here).

f. Remove the 2 bolts.

NOTICE:

Be careful when removing the bolts as the glass may fall and become damaged.



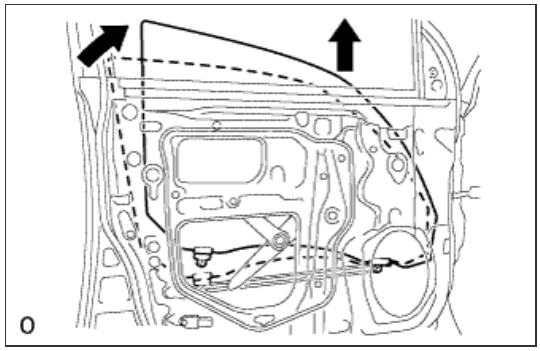
g. Remove the door glass in the direction indicated by the arrows in the illustration.

HINT:

Remove the glass upward.

NOTICE:

Be careful not to damage the glass.



h. Driver Side:
Remove the multiplex network master switch.

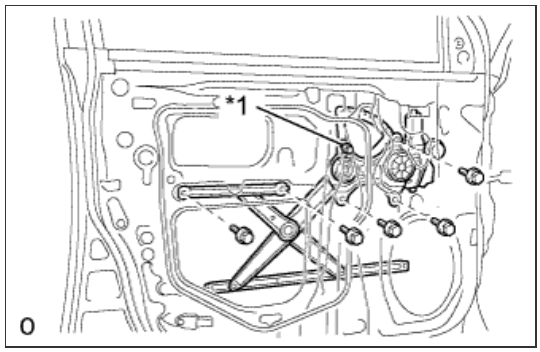
i. Passenger Side:
Remove the power window regulator switch assembly.

10. REMOVE FRONT DOOR WINDOW REGULATOR SUB-ASSEMBLY

a. Loosen the temporary bolt.

Text in Illustration

*1	Temporary Bolt



b. Remove the 5 bolts, and window regulator.

HINT:

Remove the window regulator through the service hole.

NOTICE:

Be careful when removing the bolts as the window regulator may fall and become damaged.

c. Remove the front door window regulator sub-assembly and the front power window regulator motor assembly as a unit.

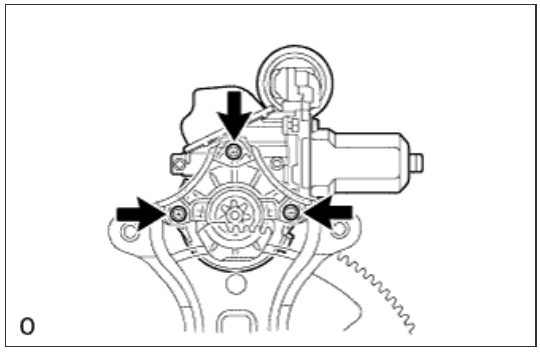
d. Remove the temporary bolt from the front door window regulator sub-assembly.

11. REMOVE FRONT POWER WINDOW REGULATOR MOTOR ASSEMBLY

a. Using a T25 "TORX" driver, remove the 3 screws and motor.

NOTICE:

Be careful when removing the screws as the motor may fall and become damaged.



for Preparation Click here

HINT:

- **Use the same procedures for the LH side and RH side.**
- **The procedures listed below are for the LH side.**

1. DISCONNECT CABLE FROM NEGATIVE BATTERY TERMINAL

CAUTION:

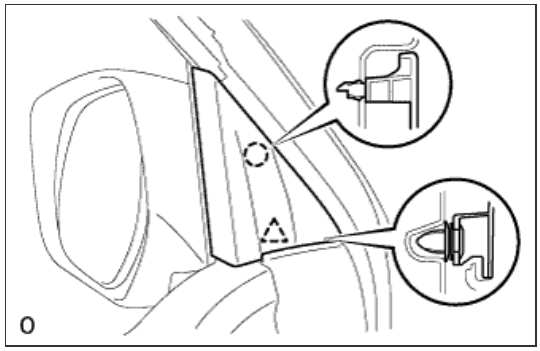
Wait at least 90 seconds after disconnecting the cable from the negative (-) battery terminal to disable the SRS system.

NOTICE:

When disconnecting the cable, some systems need to be initialized after the cable is reconnected (Click here).

2. REMOVE FRONT LOWER DOOR FRAME BRACKET GARNISH

a. Detach the clip and claw, remove the front lower door frame bracket garnish.

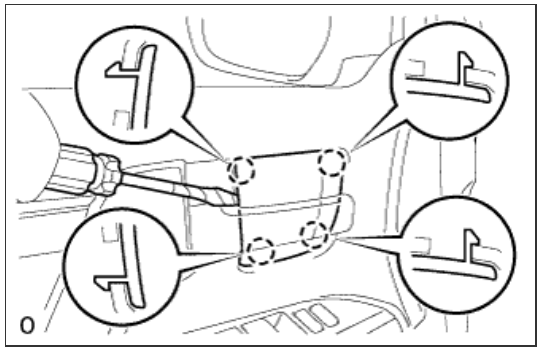


3. REMOVE FRONT DOOR INSIDE HANDLE BEZEL

a. Using a screwdriver, detach the 4 claws and remove the inside handle bezel.

HINT:

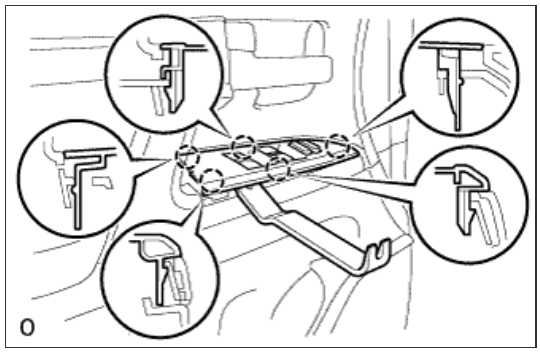
Tape the screwdriver tip before use.



4. REMOVE FRONT DOOR ARMREST BASE PANEL ASSEMBLY

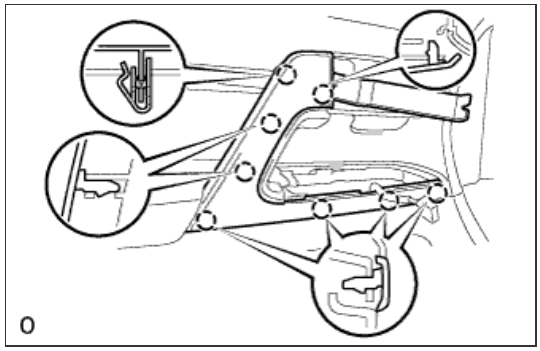
a. Using a moulding remover, detach the 5 claws.

b. Disconnect the connector and remove the armrest base panel.



5. REMOVE DOOR ASSIST GRIP COVER

a. Using a moulding remover, detach the 8 claws and remove the door assist grip cover.

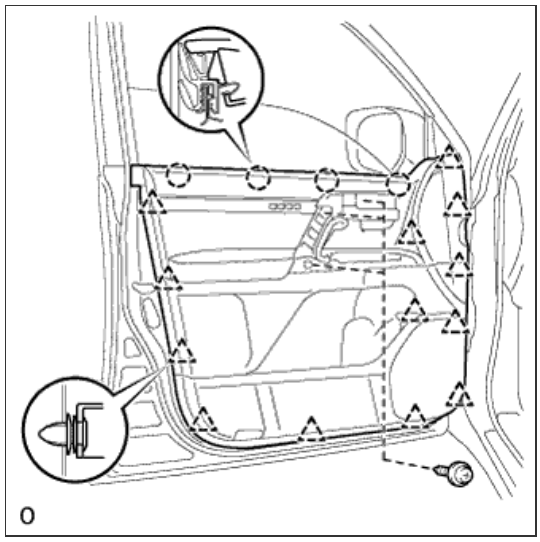


6. REMOVE FRONT DOOR TRIM BOARD SUB-ASSEMBLY

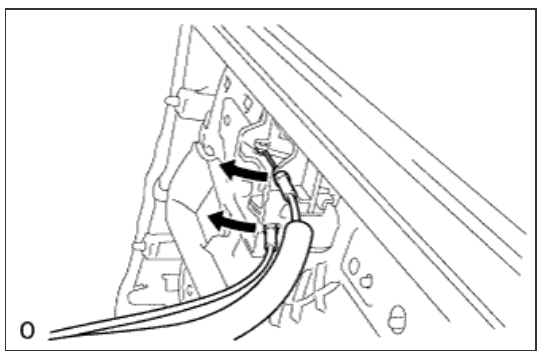
a. Remove the 3 screws.

b. Remove the 13 clips, 4 claws and trim board.

c. Disconnect the connector.



d. Disconnect the 2 cables from the inside handle.



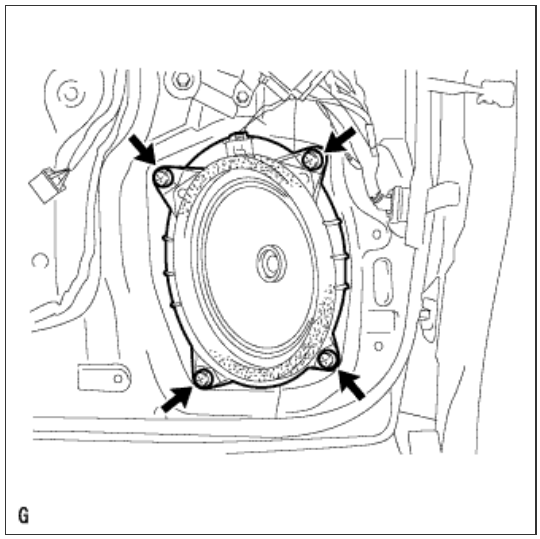
7. REMOVE FRONT NO. 1 SPEAKER ASSEMBLY

a. Disconnect the speaker connector.

b. Remove the 4 screws and speaker.

NOTICE:

Do not touch the cone part of the speaker.



8. REMOVE FRONT DOOR SERVICE HOLE COVER

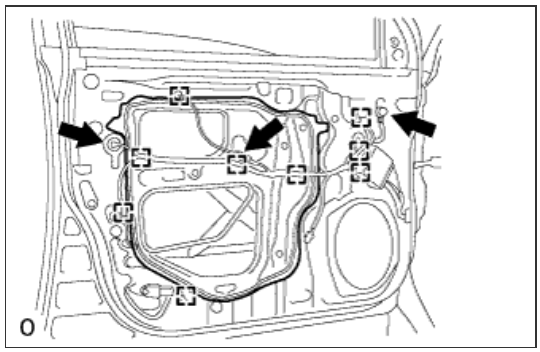
a. Using a clip remover, detach the 9 clamps.

b. Remove the bolt and disconnect the 2 connectors.

c. Remove the service hole cover.

HINT:

Remove the remaining tape on the door.



9. REMOVE FRONT DOOR GLASS SUB-ASSEMBLY

a. Driver Side:
Temporarily install the multiplex network master switch.

b. Passenger Side:
Temporarily install the power window regulator switch assembly.

c. Connect the cable to the negative (-) battery terminal.

d. Move the door glass until the bolts appear in the service holes.

e. Disconnect the cable from the negative (-) battery terminal.

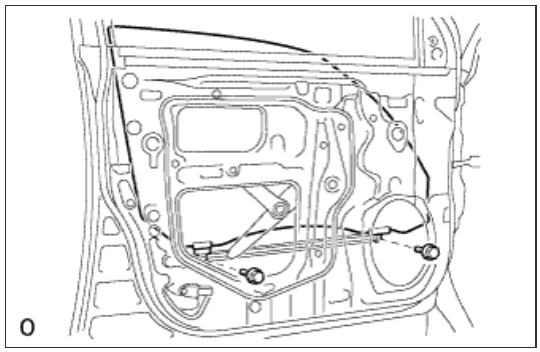
NOTICE:

When disconnecting the cable, some systems need to be initialized after the cable is reconnected (Click here).

f. Remove the 2 bolts.

NOTICE:

Be careful when removing the bolts as the glass may fall and become damaged.



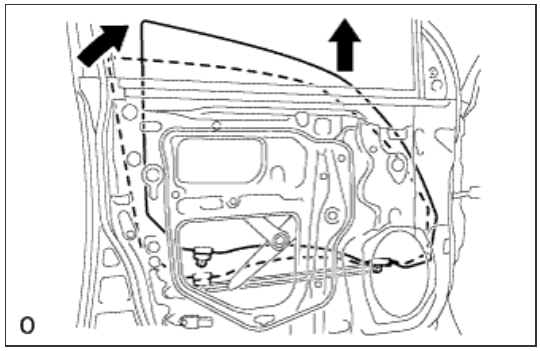
g. Remove the door glass in the direction indicated by the arrows in the illustration.

HINT:

Remove the glass upward.

NOTICE:

Be careful not to damage the glass.



h. Driver Side:
Remove the multiplex network master switch.

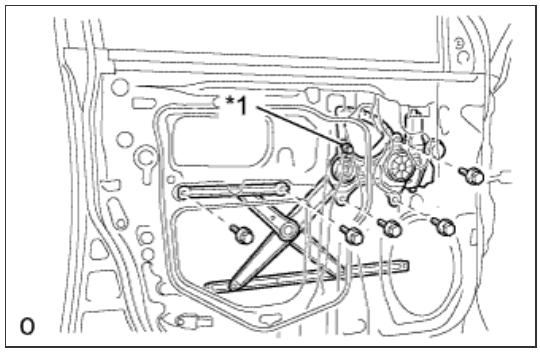
i. Passenger Side:
Remove the power window regulator switch assembly.

10. REMOVE FRONT DOOR WINDOW REGULATOR SUB-ASSEMBLY

a. Loosen the temporary bolt.

Text in Illustration

*1	Temporary Bolt



b. Remove the 5 bolts, and window regulator.

HINT:

Remove the window regulator through the service hole.

NOTICE:

Be careful when removing the bolts as the window regulator may fall and become damaged.

c. Remove the front door window regulator sub-assembly and the front power window regulator motor assembly as a unit.

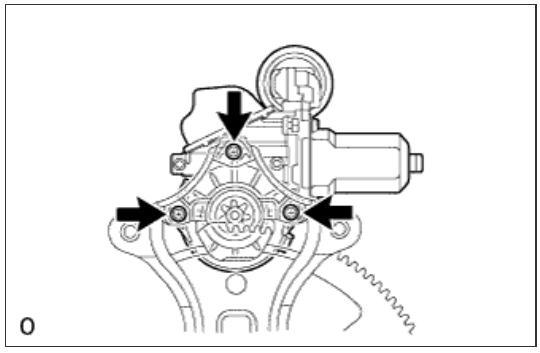
d. Remove the temporary bolt from the front door window regulator sub-assembly.

11. REMOVE FRONT POWER WINDOW REGULATOR MOTOR ASSEMBLY

a. Using a T25 "TORX" driver, remove the 3 screws and motor.

NOTICE:

Be careful when removing the screws as the motor may fall and become damaged.



for Preparation Click here

1. INSPECT FRONT POWER WINDOW REGULATOR MOTOR ASSEMBLY LH

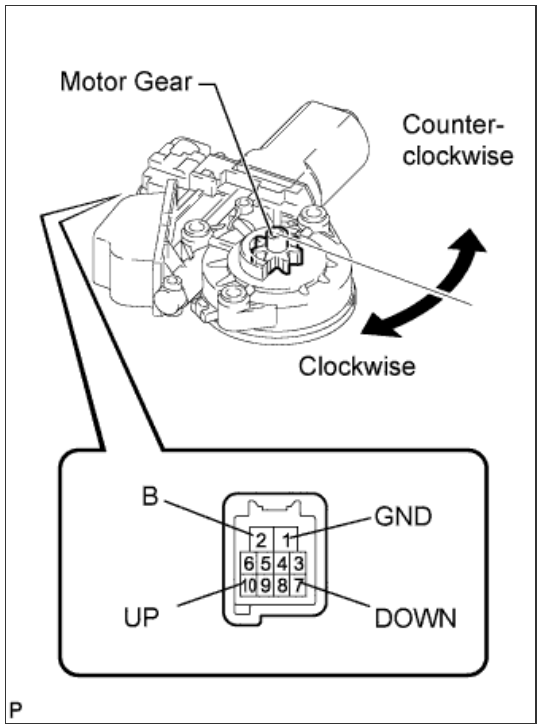
a. Apply positive (+) battery voltage to the connector terminal 2 (B).

NOTICE:

Do not apply positive (+) battery voltage to any terminals except terminal 2 (B) to avoid damaging the pulse sensor inside the motor.

b. Apply negative (-) battery voltage to the connector terminals 1 (GND) and 7 (DOWN) or 10 (UP).

c. Check that the motor gear rotates smoothly as follows.



OK:

Condition	Specified Condition
1. Connect the positive (+) battery cable to terminal 2(B), and connect the negative (-) battery cable to terminal 1(GND), and keep them connected for 3 seconds or more. 2. With terminals 2(B) and 1(GND) connected, connect the negative (-) battery cable to terminal 10(UP). 3. Disconnect and reconnect the negative (-) battery cable to terminal 10(UP) within 1 second.	Motor gear rotates clockwise (Up)
1. Connect the positive (+) battery cable to terminal 2(B), and connect the negative (-) battery cable to terminal 1(GND), and keep them connected for 3 seconds or more. 2. With terminals 2(B) and 1(GND) connected, connect the negative (-) battery cable to terminal 7(DOWN). 3. Disconnect and reconnect the negative (-) battery cable to terminal 7(DOWN) within 1 second.	Motor gear rotates counterclockwise (Down)

If the result is not as specified, replace the regulator motor assembly.

CAUTION:

Reset the power window regulator motor (initialize the pulse sensor) after installing the power window regulator motor and regulator assembly onto the door.

2. INSPECT FRONT POWER WINDOW REGULATOR MOTOR ASSEMBLY RH

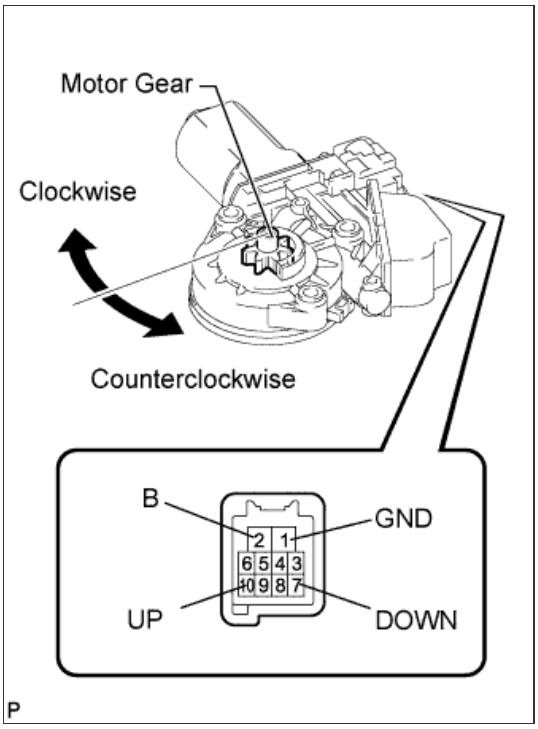
a. Apply positive (+) battery voltage to the connector terminal 2 (B).

NOTICE:

Do not apply positive (+) battery voltage to any terminals except terminal 2 (B) to avoid damaging the pulse sensor inside the motor.

b. Apply negative (-) battery voltage to the connector terminals 1 (GND) and 7 (DOWN) or 10 (UP).

c. Check that the motor gear rotates smoothly as follows.



OK:

Measurement Condition	Specified Condition
1. Connect the positive (+) battery cable to terminal 2(B), and connect the negative (-) battery cable to terminal 1(GND), and keep them connected for 3 seconds or more. 2. With terminals 2(B) and 1(GND) connected, connect the negative (-) battery cable to terminal 10(UP). 3. Disconnect and reconnect the negative (-) battery cable to terminal 10(UP) within 1 second.	Motor gear rotates counterclockwise (Up)
1. Connect the positive (+) battery cable to terminal 2(B), and connect the negative (-) battery cable to terminal 1(GND), and keep them connected for 3 seconds or more. 2. With terminals 2(B) and 1(GND) connected, connect the negative (-) battery cable to terminal 7(DOWN). 3. Disconnect and reconnect the negative (-) battery cable to terminal 7(DOWN) within 1 second.	Motor gear rotates clockwise (Down)

If the result is not as specified, replace the regulator motor assembly.

CAUTION:

Reset the power window regulator motor (initialize the pulse sensor) after installing the power window regulator motor and regulator assembly onto the door.

for Preparation Click here

HINT:

- **Use the same procedures for the LH side and RH side.**
- **The procedures listed below are for the LH side.**
- **A bolt without a torque specification is shown in the standard bolt chart (Click here).**

1. INSTALL FRONT POWER WINDOW REGULATOR MOTOR ASSEMBLY LH

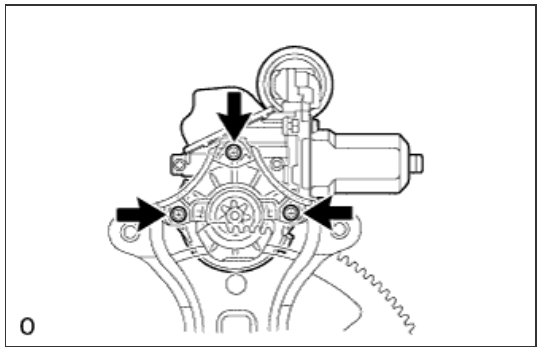
a. Apply MP grease to the sliding and rotating areas of the regulator motor.

b. Using a T25 "TORX" driver, install the motor with the 3 screws.

Torque:
5.4 N*m{ 55 kgf*cm , 48 in.*lbf }

HINT:

A new front window regulator uses self-tapping screws to thread new installation holes when the self-tapping screws are inserted.



2. INSTALL FRONT DOOR WINDOW REGULATOR SUB-ASSEMBLY

a. Apply MP grease to the sliding and rotating areas of the window regulator.

NOTICE:

Do not apply grease to the spring of the window regulator.

b. Loosely install the temporary bolt onto the window regulator.

c. Insert the window regulator into the door panel. Use the temporary bolt to hang the window regulator on the door panel.

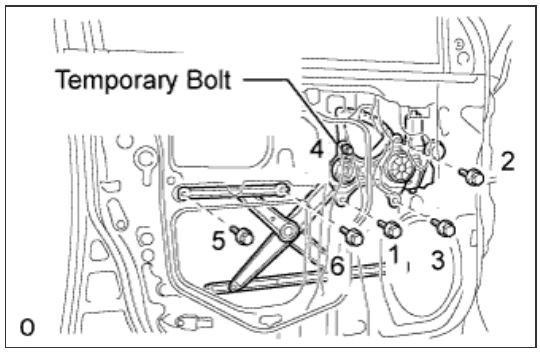
NOTICE:

Be careful not to drop the window regulator as it may become damaged.

d. Temporarily install the window regulator with the 5 bolts.

e. Tighten the 6 bolts in the order shown in the illustration.

Torque:
8.0 N*m{ 82 kgf*cm , 71 in.*lbf }

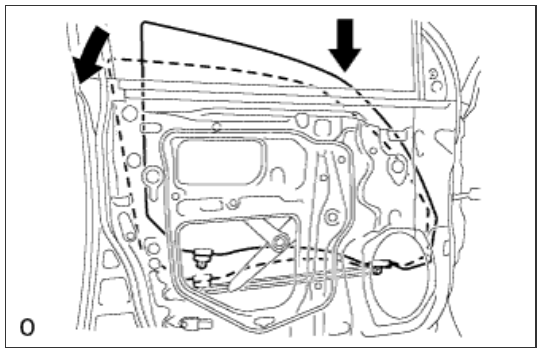


3. INSTALL FRONT DOOR GLASS SUB-ASSEMBLY

a. Insert the door glass into the door panel along the glass run as indicated by the arrows in the illustration.

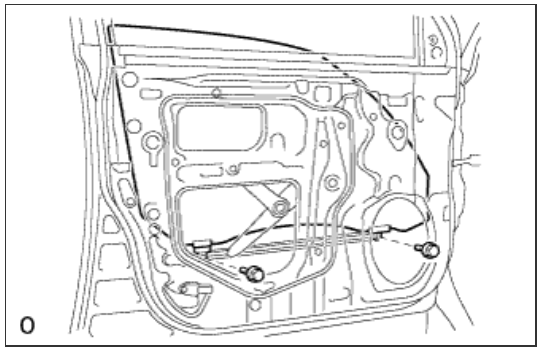
NOTICE:

Be careful not to damage the glass.



b. Install the door glass to the window regulator with the 2 bolts.

Torque:
8.0 N*m{ 82 kgf*cm , 71 in.*lbf }



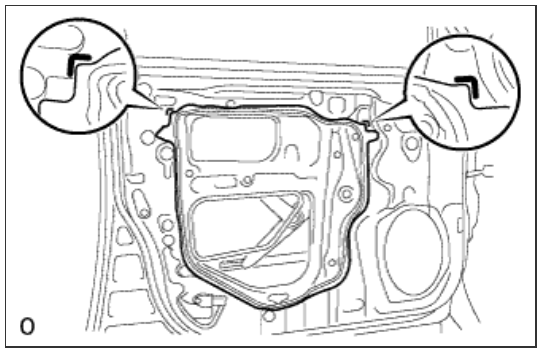
4. INSTALL FRONT DOOR SERVICE HOLE COVER

a. Apply butyl tape to the door.

b. Pass the front door lock remote control cable and front door inside locking cable through a new front door service hole cover.

NOTICE:

- **When installing the service hole cover, pull the links and connectors through the service hole cover.**
- **There should be no wrinkles or folds after attaching the service hole cover.**
- **After attaching the service hole cover, check the sealing quality.**

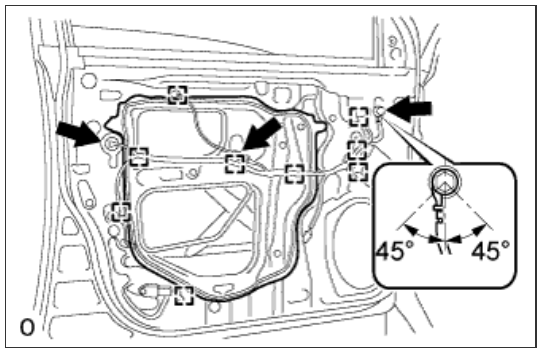


c. Connect the 2 connectors.

d. Attach the 9 clamps.

e. Install the bolt as shown in the illustration.

Torque:
8.4 N*m{ 86 kgf*cm , 74 in.*lbf }



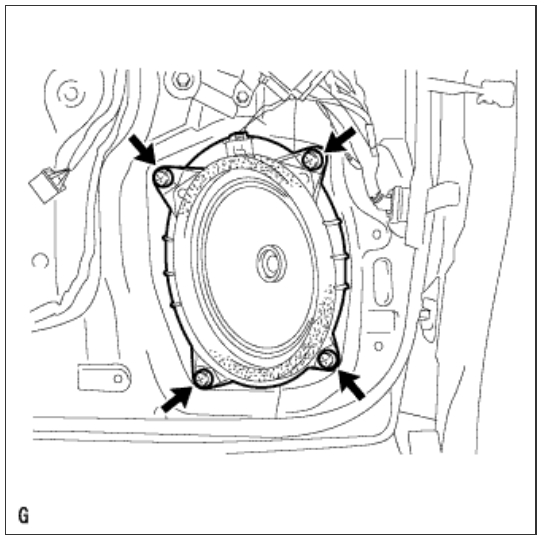
5. INSTALL FRONT NO. 1 SPEAKER ASSEMBLY

a. Connect the speaker connector.

b. Install the speaker with the 4 screws.

NOTICE:

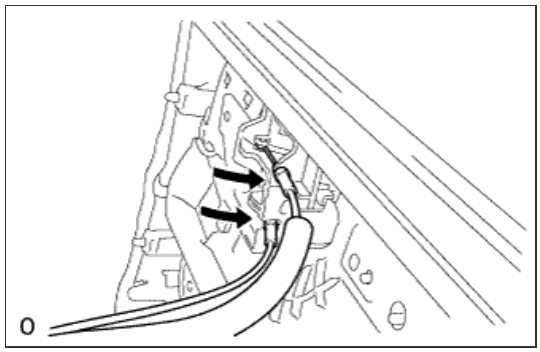
Do not touch the cone part of the speaker.



6. INSTALL FRONT DOOR TRIM BOARD SUB-ASSEMBLY

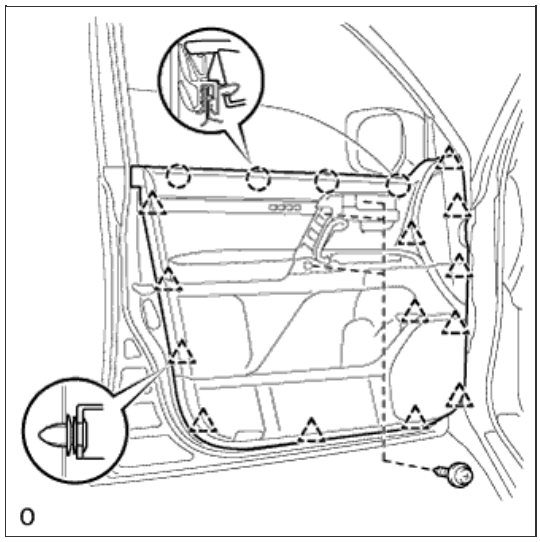
a. Connect the connector.

b. Connect the front door lock remote control cable and front door inside locking cable to the front door inside handle sub-assembly.



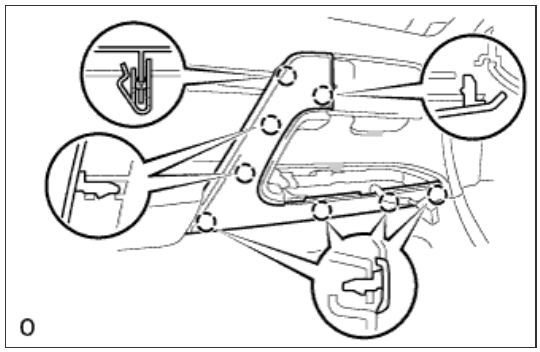
c. Attach the 4 claws and 13 clips to install the front door trim board sub-assembly.

d. Install the 3 screws.



7. INSTALL DOOR ASSIST GRIP COVER

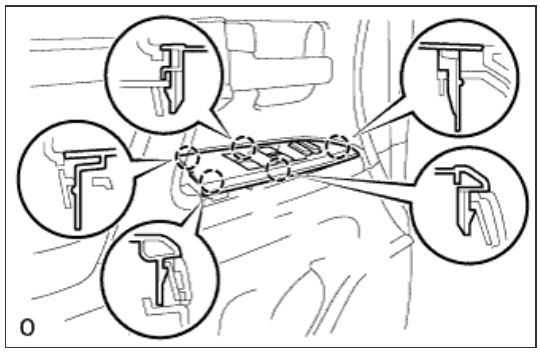
a. Attach the 8 claws to install the door assist grip cover to the door trim panel.



8. INSTALL FRONT DOOR ARMREST BASE PANEL ASSEMBLY

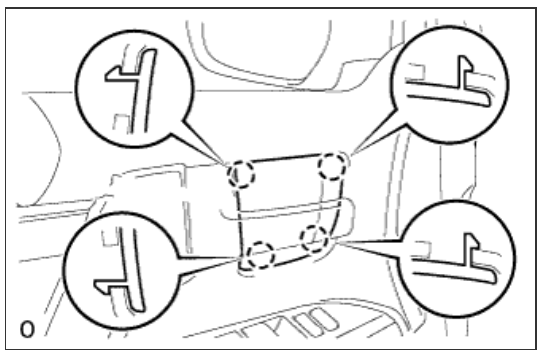
a. Connect the connector.

b. Attach the 5 claws and install the front door armrest base panel.



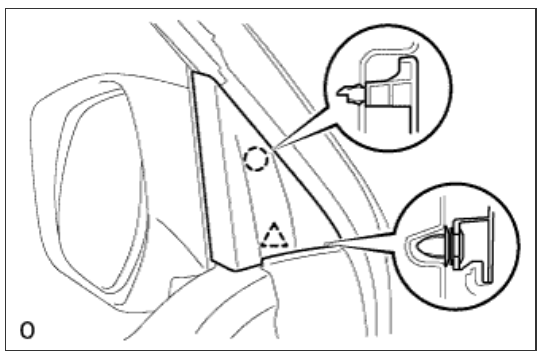
9. INSTALL FRONT DOOR INSIDE HANDLE BEZEL

a. Attach the 4 claws to install the bezel.



10. INSTALL FRONT LOWER DOOR FRAME BRACKET GARNISH

a. Attach the clip and claw, and install the front door lower frame bracket garnish.



11. CONNECT CABLE TO NEGATIVE BATTERY TERMINAL

NOTICE:

When disconnecting the cable, some systems need to be initialized after the cable is reconnected (Click here).

for Preparation Click here

HINT:

- **Use the same procedures for the LH side and RH side.**
- **The procedures listed below are for the LH side.**
- **A bolt without a torque specification is shown in the standard bolt chart (Click here).**

1. INSTALL FRONT POWER WINDOW REGULATOR MOTOR ASSEMBLY LH

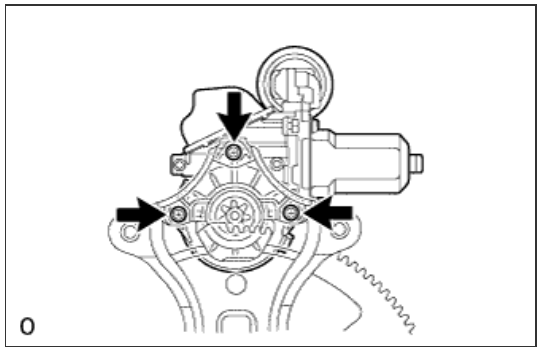
a. Apply MP grease to the sliding and rotating areas of the regulator motor.

b. Using a T25 "TORX" driver, install the motor with the 3 screws.

Torque:
5.4 N*m{ 55 kgf*cm , 48 in.*lbf }

HINT:

A new front window regulator uses self-tapping screws to thread new installation holes when the self-tapping screws are inserted.



2. INSTALL FRONT DOOR WINDOW REGULATOR SUB-ASSEMBLY

a. Apply MP grease to the sliding and rotating areas of the window regulator.

NOTICE:

Do not apply grease to the spring of the window regulator.

Text in Illustration

*1	Temporary Bolt

b. Loosely install the temporary bolt onto the window regulator.

c. Insert the window regulator into the door panel. Use the temporary bolt to hang the window regulator on the door panel.

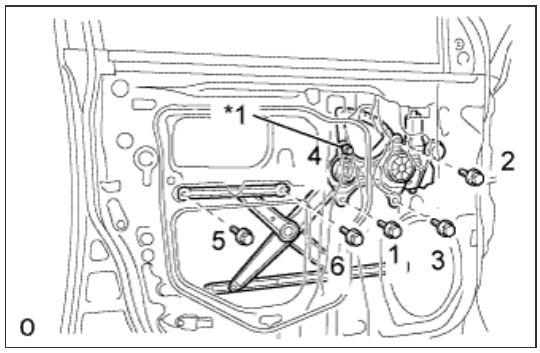
NOTICE:

Be careful not to drop the window regulator as it may become damaged.

d. Temporarily install the window regulator with the 5 bolts.

e. Tighten the 6 bolts in the order shown in the illustration.

Torque:
8.0 N*m{ 82 kgf*cm , 71 in.*lbf }

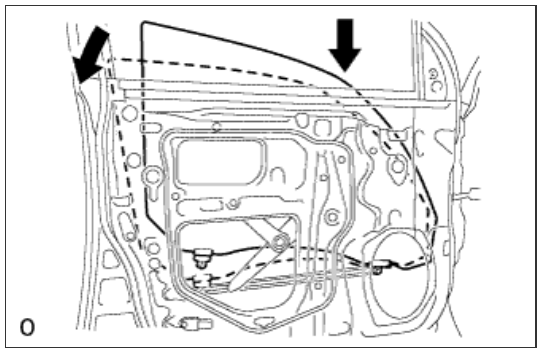


3. INSTALL FRONT DOOR GLASS SUB-ASSEMBLY

a. Insert the door glass into the door panel along the glass run as indicated by the arrows in the illustration.

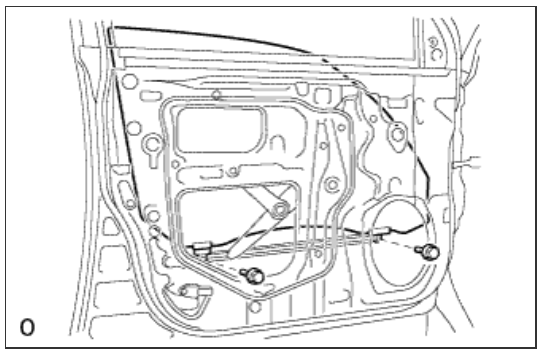
NOTICE:

Be careful not to damage the glass.



b. Install the door glass to the window regulator with the 2 bolts.

Torque:
8.0 N*m{ 82 kgf*cm , 71 in.*lbf }



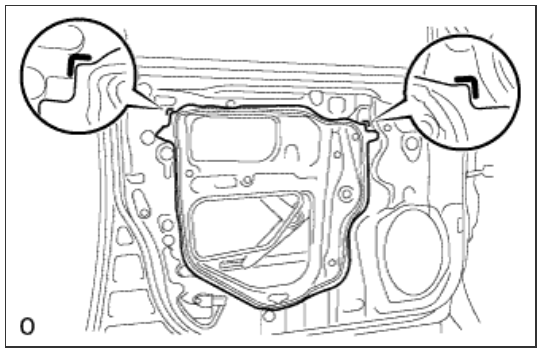
4. INSTALL FRONT DOOR SERVICE HOLE COVER

a. Apply butyl tape to the door.

b. Pass the front door lock remote control cable and front door inside locking cable through a new front door service hole cover.

NOTICE:

- **When installing the service hole cover, pull the links and connectors through the service hole cover.**
- **There should be no wrinkles or folds after attaching the service hole cover.**
- **After attaching the service hole cover, check the sealing quality.**

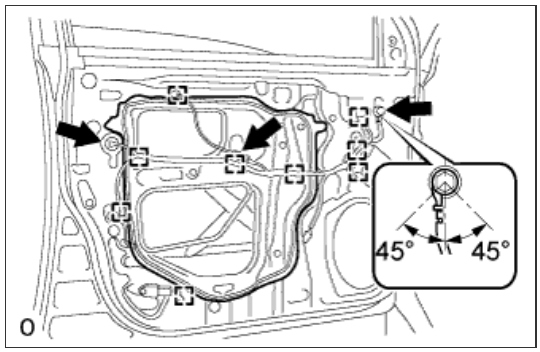


c. Connect the 2 connectors.

d. Attach the 9 clamps.

e. Install the bolt as shown in the illustration.

Torque:
8.4 N*m{ 86 kgf*cm , 74 in.*lbf }



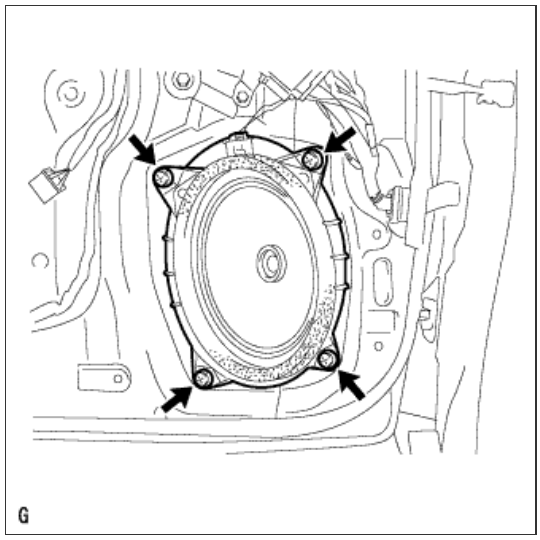
5. INSTALL FRONT NO. 1 SPEAKER ASSEMBLY

a. Connect the speaker connector.

b. Install the speaker with the 4 screws.

NOTICE:

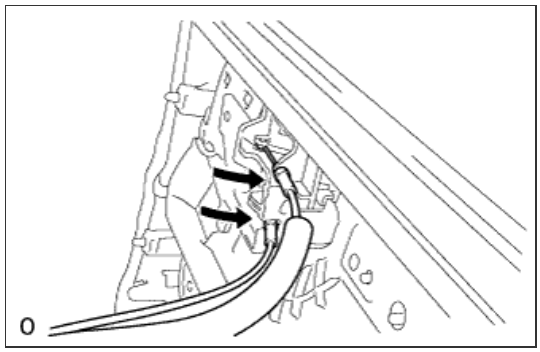
Do not touch the cone part of the speaker.



6. INSTALL FRONT DOOR TRIM BOARD SUB-ASSEMBLY

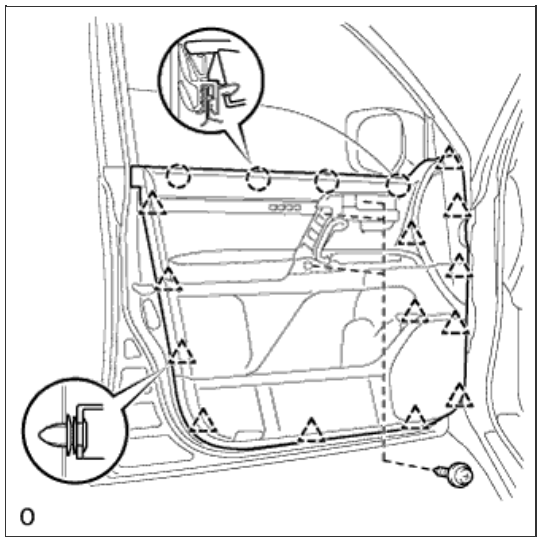
a. Connect the connector.

b. Connect the front door lock remote control cable and front door inside locking cable to the front door inside handle sub-assembly.



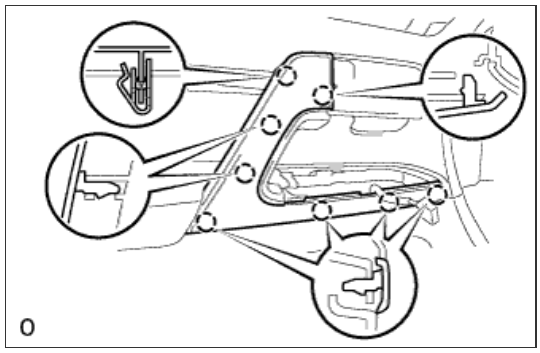
c. Attach the 4 claws and 13 clips to install the front door trim board sub-assembly.

d. Install the 3 screws.



7. INSTALL DOOR ASSIST GRIP COVER

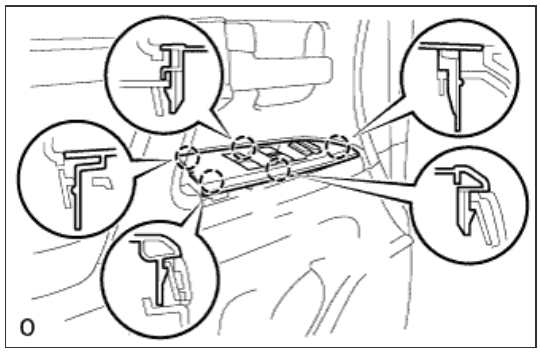
a. Attach the 8 claws to install the door assist grip cover to the door trim panel.



8. INSTALL FRONT DOOR ARMREST BASE PANEL ASSEMBLY

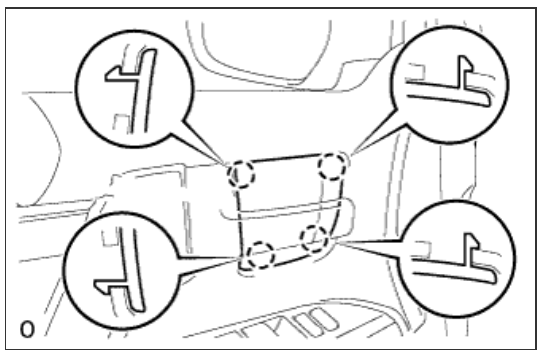
a. Connect the connector.

b. Attach the 5 claws to install the armrest base panel.



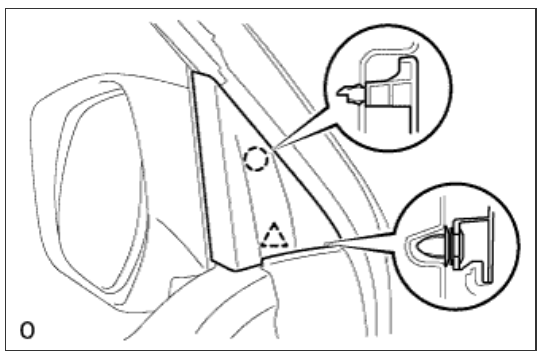
9. INSTALL FRONT DOOR INSIDE HANDLE BEZEL

a. Attach the 4 claws to install the bezel.



10. INSTALL FRONT LOWER DOOR FRAME BRACKET GARNISH

a. Attach the clip and claw, and install the front door lower frame bracket garnish.



11. CONNECT CABLE TO NEGATIVE BATTERY TERMINAL

NOTICE:

When disconnecting the cable, some systems need to be initialized after the cable is reconnected (Click here).

for Preparation Click here

HINT:

- **Use the same procedures for the LH side and RH side.**
- **The procedures listed below are for the LH side.**
- **A bolt without a torque specification is shown in the standard bolt chart (Click here).**

1. INSTALL FRONT POWER WINDOW REGULATOR MOTOR ASSEMBLY LH

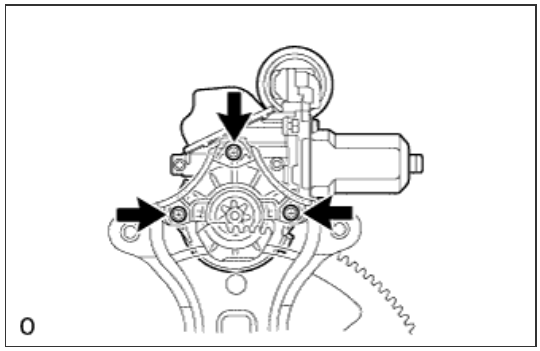
a. Apply MP grease to the sliding and rotating areas of the regulator motor.

b. Using a T25 "TORX" driver, install the motor with the 3 screws.

Torque:
5.4 N*m{ 55 kgf*cm , 48 in.*lbf }

HINT:

A new front window regulator uses self-tapping screws to thread new installation holes when the self-tapping screws are inserted.



2. INSTALL FRONT DOOR WINDOW REGULATOR SUB-ASSEMBLY

a. Apply MP grease to the sliding and rotating areas of the window regulator.

NOTICE:

Do not apply grease to the spring of the window regulator.

Text in Illustration

*1	Temporary Bolt

b. Loosely install the temporary bolt onto the window regulator.

c. Insert the window regulator into the door panel. Use the temporary bolt to hang the window regulator on the door panel.

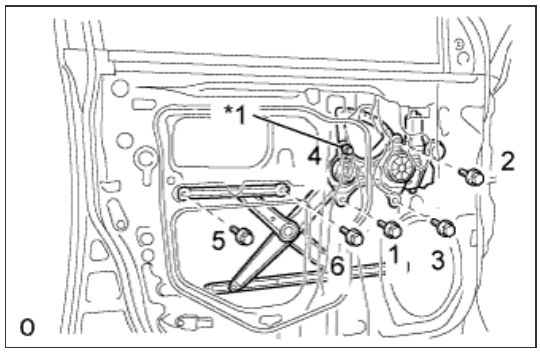
NOTICE:

Be careful not to drop the window regulator as it may become damaged.

d. Temporarily install the window regulator with the 5 bolts.

e. Tighten the 6 bolts in the order shown in the illustration.

Torque:
8.0 N*m{ 82 kgf*cm , 71 in.*lbf }

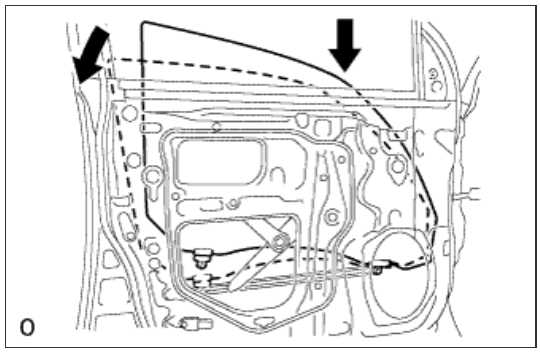


3. INSTALL FRONT DOOR GLASS SUB-ASSEMBLY

a. Insert the door glass into the door panel along the glass run as indicated by the arrows in the illustration.

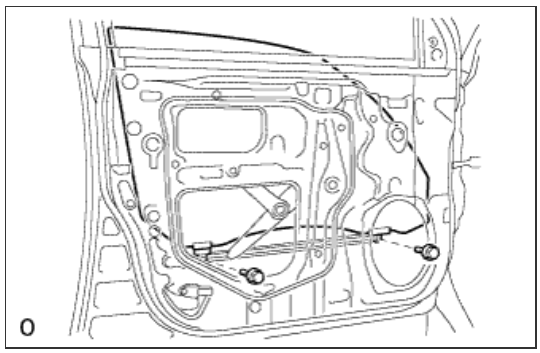
NOTICE:

Be careful not to damage the glass.



b. Install the door glass to the window regulator with the 2 bolts.

Torque:
8.0 N*m{ 82 kgf*cm , 71 in.*lbf }



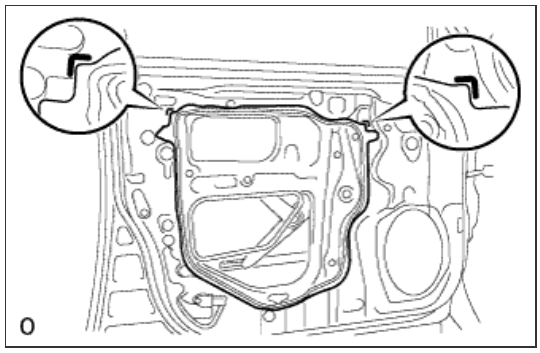
4. INSTALL FRONT DOOR SERVICE HOLE COVER

a. Apply butyl tape to the door.

b. Pass the front door lock remote control cable and front door inside locking cable through a new front door service hole cover.

NOTICE:

- **When installing the service hole cover, pull the links and connectors through the service hole cover.**
- **There should be no wrinkles or folds after attaching the service hole cover.**
- **After attaching the service hole cover, check the sealing quality.**

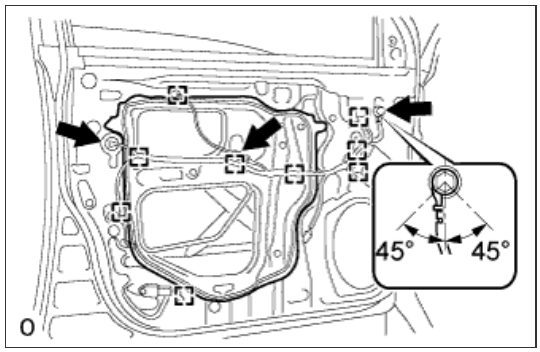


c. Connect the 2 connectors.

d. Attach the 9 clamps.

e. Install the bolt as shown in the illustration.

Torque:
8.4 N*m{ 86 kgf*cm , 74 in.*lbf }



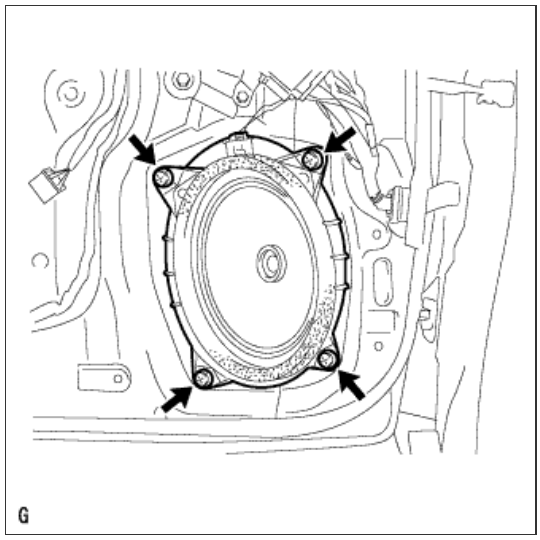
5. INSTALL FRONT NO. 1 SPEAKER ASSEMBLY

a. Connect the speaker connector.

b. Install the speaker with the 4 screws.

NOTICE:

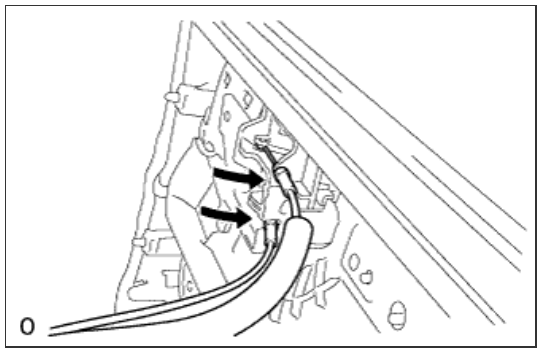
Do not touch the cone part of the speaker.



6. INSTALL FRONT DOOR TRIM BOARD SUB-ASSEMBLY

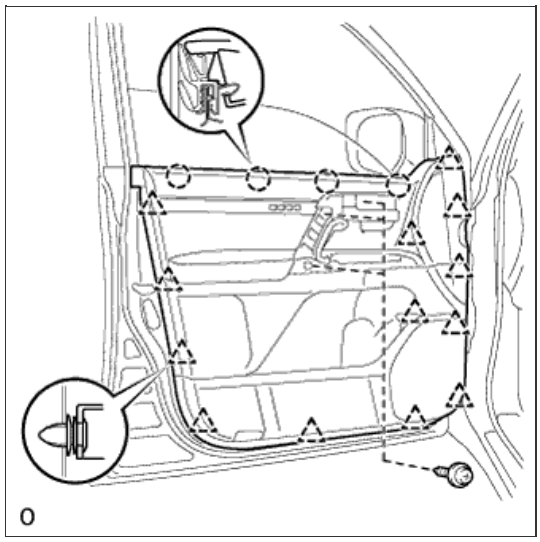
a. Connect the connector.

b. Connect the front door lock remote control cable and front door inside locking cable to the front door inside handle sub-assembly.



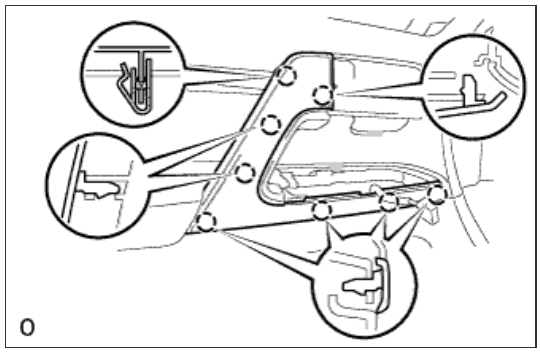
c. Attach the 4 claws and 13 clips to install the front door trim board sub-assembly.

d. Install the 3 screws.



7. INSTALL DOOR ASSIST GRIP COVER

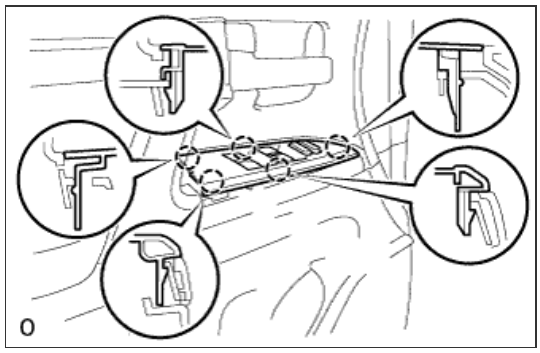
a. Attach the 8 claws to install the door assist grip cover to the door trim panel.



8. INSTALL FRONT DOOR ARMREST BASE PANEL ASSEMBLY

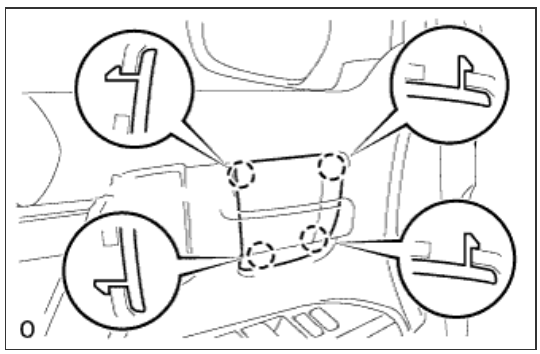
a. Connect the connector.

b. Attach the 5 claws to install the armrest base panel.



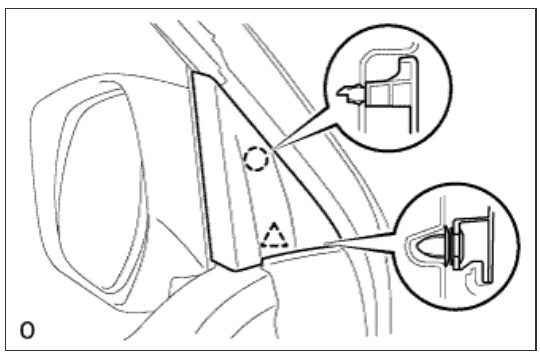
9. INSTALL FRONT DOOR INSIDE HANDLE BEZEL

a. Attach the 4 claws to install the bezel.



10. INSTALL FRONT LOWER DOOR FRAME BRACKET GARNISH

a. Attach the clip and claw, and install the front door lower frame bracket garnish.

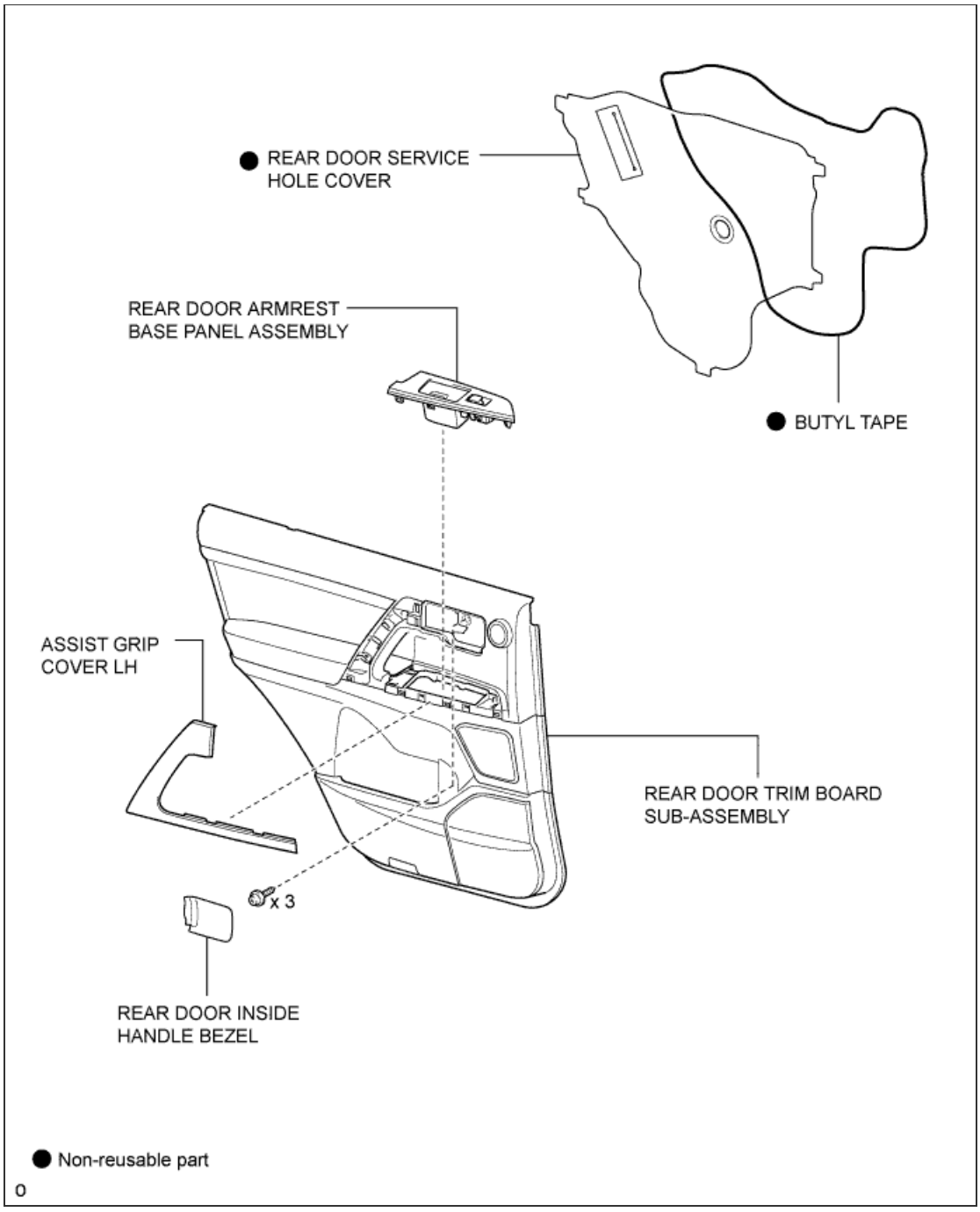


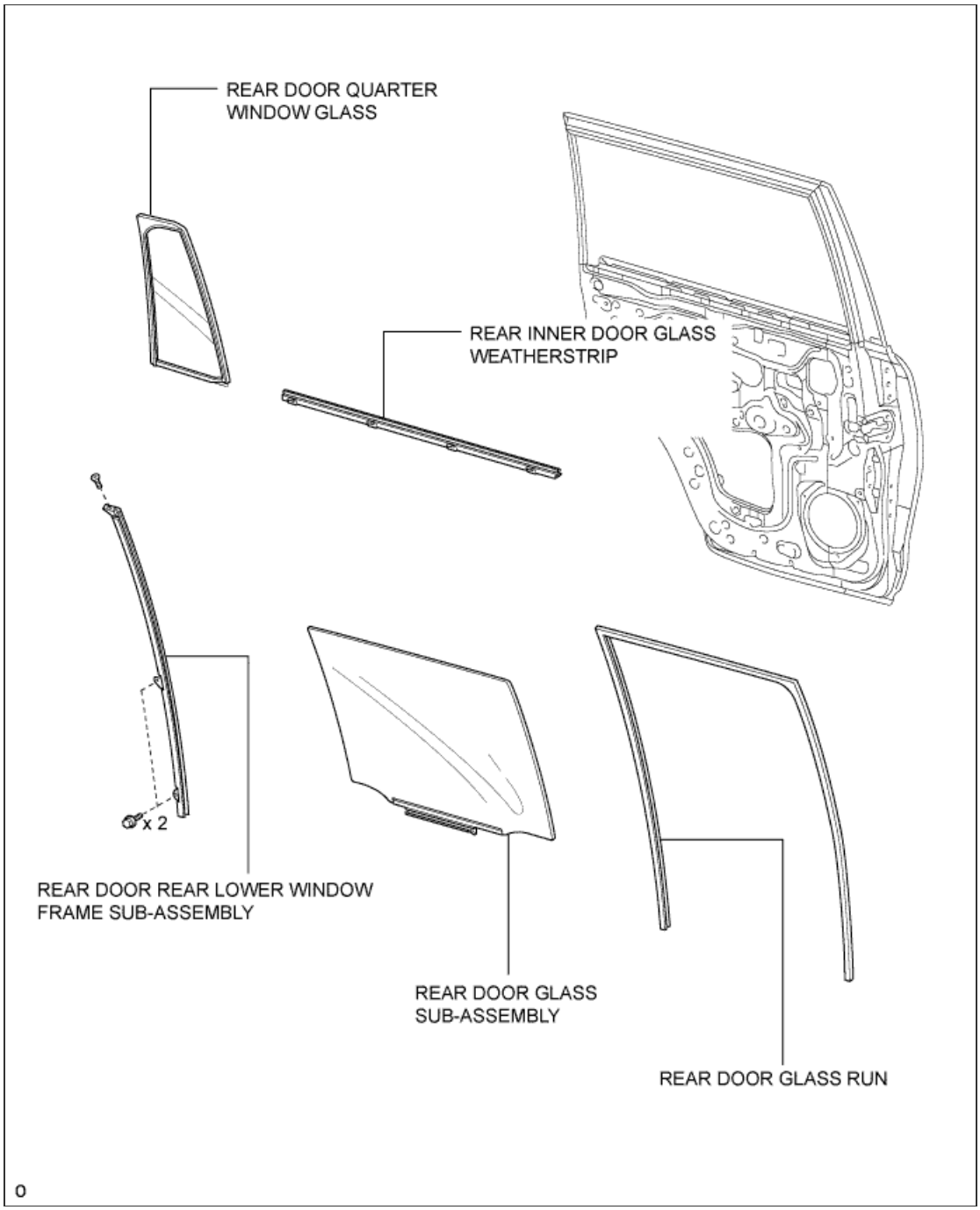
11. CONNECT CABLE TO NEGATIVE BATTERY TERMINAL

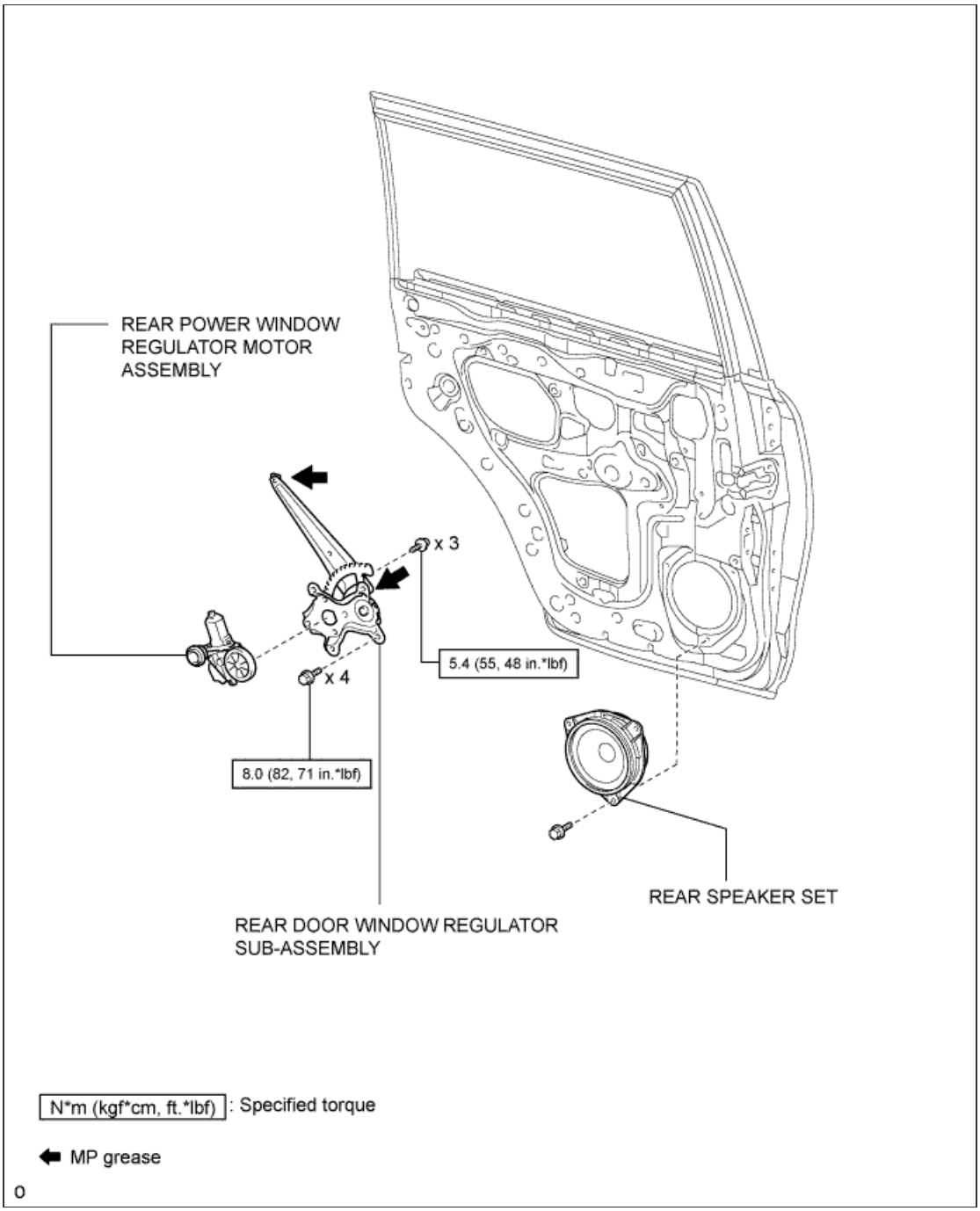
NOTICE:

When disconnecting the cable, some systems need to be initialized after the cable is reconnected (Click here).

for Preparation Click here




REAR DOOR QUARTER WINDOW GLASS
REAR INNER DOOR GLASS WEATHERSTRIP
x 2
REAR DOOR REAR LOWER WINDOW FRAME SUB-ASSEMBLY
REAR DOOR GLASS SUB-ASSEMBLY
REAR DOOR GLASS RUN
o


REAR POWER WINDOW REGULATOR MOTOR ASSEMBLY
x 3
5.4 (55, 48 in.*lbf)
x 4
8.0 (82, 71 in.*lbf)
REAR SPEAKER SET
REAR DOOR WINDOW REGULATOR SUB-ASSEMBLY
N*m (kgf*cm, ft.*lbf) : Specified torque
MP grease

o

for Preparation Click here

HINT:

- **Use the same procedures for the LH side and RH side.**
- **The procedures listed below are for the LH side.**

1. DISCONNECT CABLE FROM NEGATIVE BATTERY TERMINAL

CAUTION:

Wait at least 90 seconds after disconnecting the cable from the negative (-) battery terminal to disable the SRS system.

NOTICE:

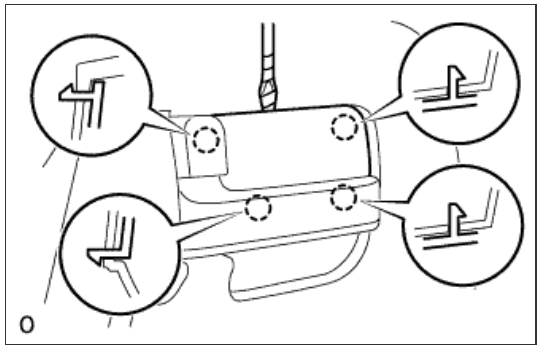
When disconnecting the cable, some systems need to be initialized after the cable is reconnected (Click here).

2. REMOVE REAR DOOR INSIDE HANDLE BEZEL

a. Using a screwdriver, detach the 4 claws and remove the bezel.

HINT:

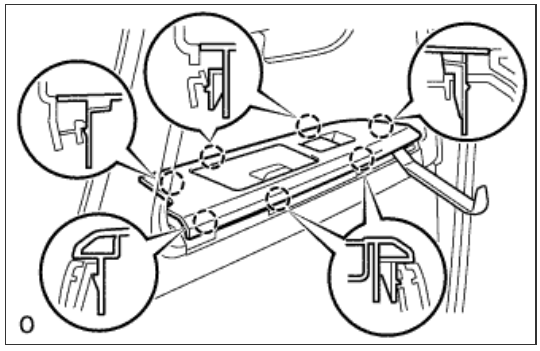
Tape the screwdriver tip before use.



3. REMOVE REAR DOOR ARMREST BASE PANEL ASSEMBLY

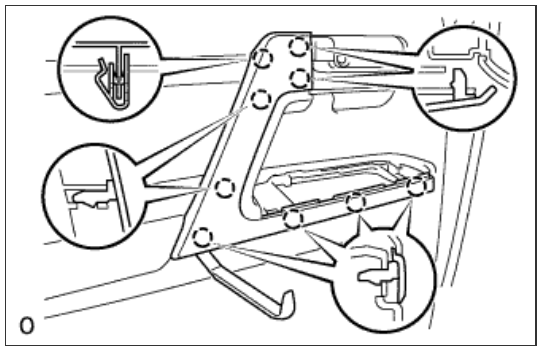
a. Using a moulding remover, detach the 7 claws.

b. Disconnect the connector and remove the rear door armrest base panel and rear power window regulator switch assembly.



4. REMOVE ASSIST GRIP COVER

a. Using a moulding remover, detach the 9 claws and remove the door assist grip cover.

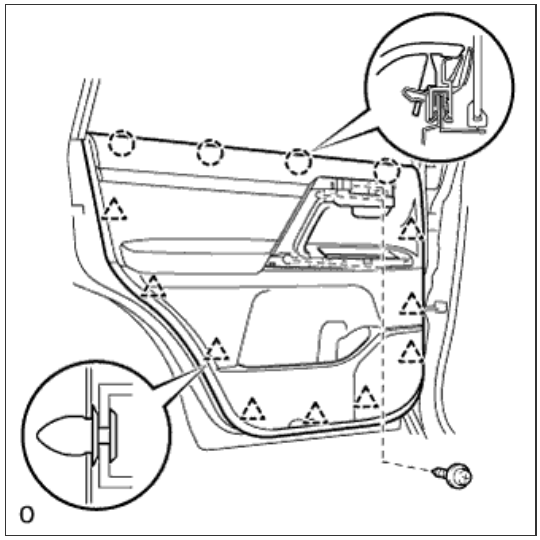


5. REMOVE REAR DOOR TRIM BOARD SUB-ASSEMBLY

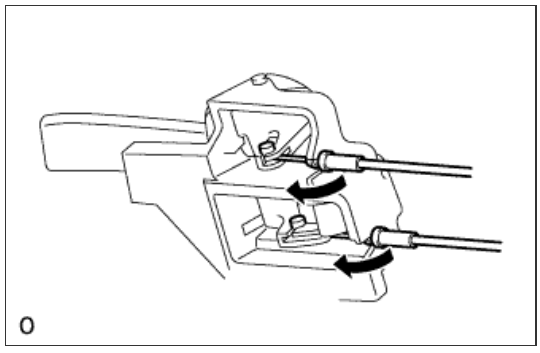
a. Remove the 3 screws.

b. Remove the 9 clips, 4 claws and trim board.

c. Disconnect the connector and remove the trim board.

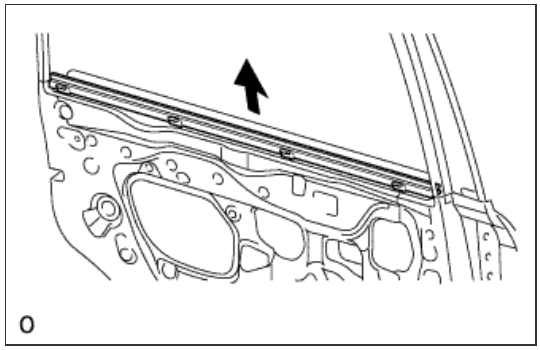


d. Disconnect the 2 cables from the inside handle.



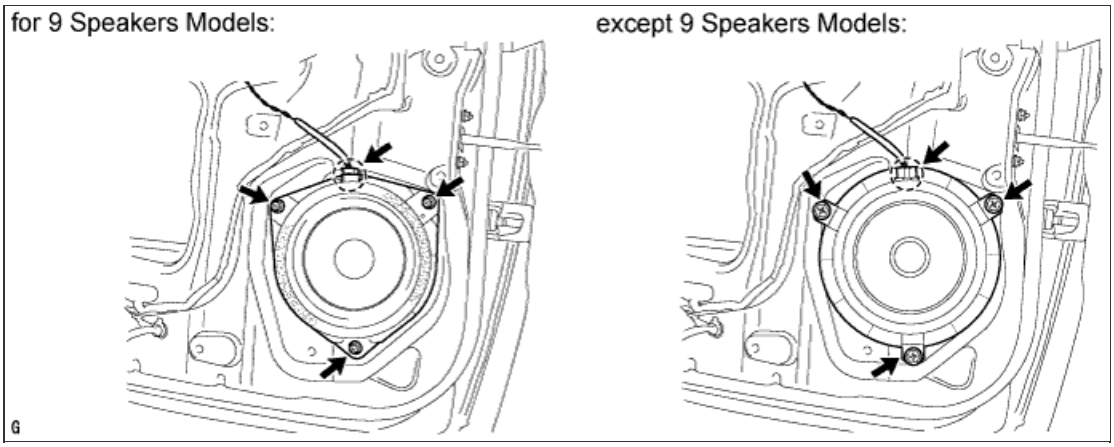
6. REMOVE REAR INNER DOOR GLASS WEATHERSTRIP

a. Remove the weatherstrip by pulling it upward in the direction indicated by the arrow.



7. REMOVE REAR SPEAKER SET (w/ Rear Speaker)

a. Disconnect the speaker connector.



b. Remove the 3 screws.

c. Detach the claw and remove the speaker.

NOTICE:

Do not touch the cone part of the speaker.

8. REMOVE REAR DOOR SERVICE HOLE COVER

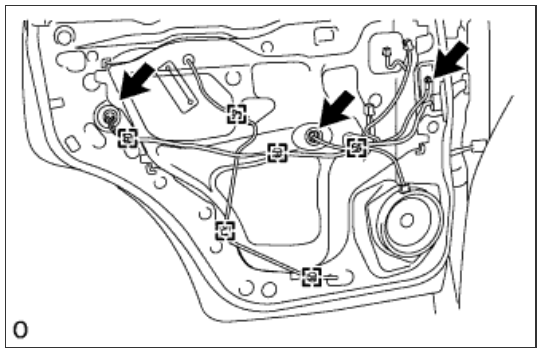
a. Using a clip remover, detach the 6 clamps.

b. Remove the bolt and disconnect the 2 connectors.

c. Remove the service hole cover.

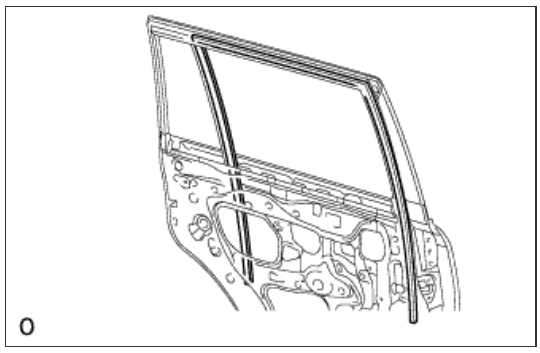
HINT:

Remove the remaining tape on the door.



9. REMOVE REAR DOOR GLASS RUN

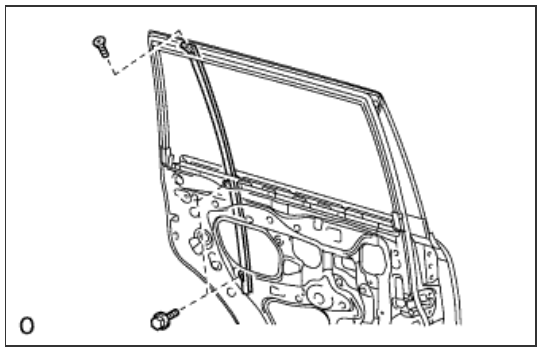
a. Remove the rear door glass run from the window frame.



10. REMOVE REAR DOOR REAR LOWER WINDOW FRAME SUB-ASSEMBLY

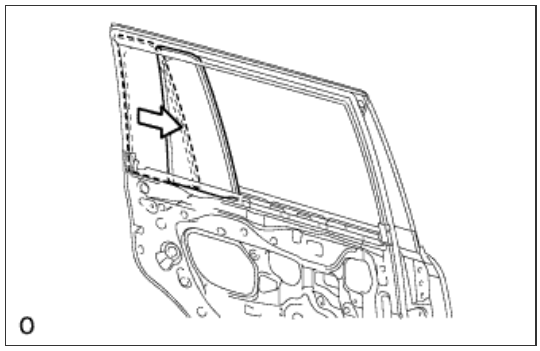
a. Remove the 2 bolts.

b. Remove the screw and window frame.



11. REMOVE REAR DOOR QUARTER WINDOW GLASS

a. Remove the rear door quarter window glass and rear door quarter window weatherstrip as a unit as shown in the illustration.

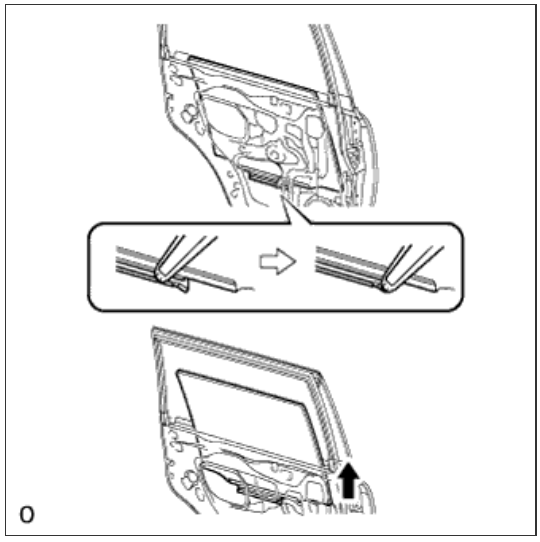


12. REMOVE REAR DOOR GLASS SUB-ASSEMBLY

a. Remove the rear door glass sub-assembly from the rear door window regulator sub-assembly as shown in the illustration.

NOTICE:

Do not damage the door glass.



13. REMOVE REAR DOOR WINDOW REGULATOR SUB-ASSEMBLY

a. Loosen the temporary bolt.

NOTICE:

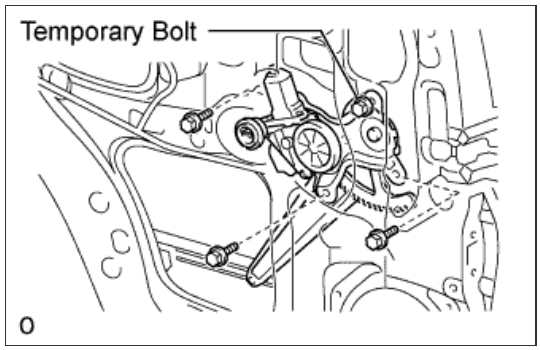
Do not remove the temporary bolt. If the temporary bolt is removed, the rear door window regulator may fall and cause damage.

b. Remove the 3 bolts and regulator.

NOTICE:

Be careful when removing the bolts as the motor may fall and become damaged.

c. Remove the temporary bolt from the rear door window regulator sub-assembly.

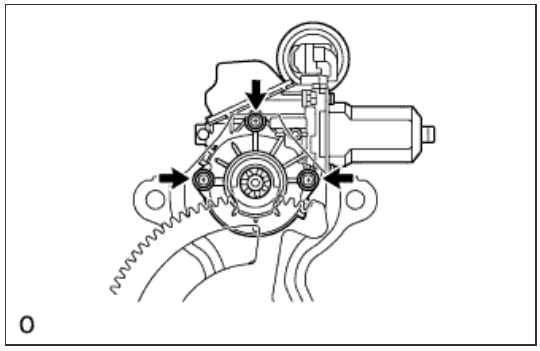


14. REMOVE REAR POWER WINDOW REGULATOR MOTOR ASSEMBLY

a. Using a T25 "TORX" driver, remove the 3 screws and motor.

NOTICE:

Be careful when removing the screws as the motor may fall and become damaged.



for Preparation Click here

HINT:

- **Use the same procedures for the LH side and RH side.**
- **The procedures listed below are for the LH side.**

1. DISCONNECT CABLE FROM NEGATIVE BATTERY TERMINAL

CAUTION:

Wait at least 90 seconds after disconnecting the cable from the negative (-) battery terminal to disable the SRS system.

NOTICE:

When disconnecting the cable, some systems need to be initialized after the cable is reconnected (Click here).

2. REMOVE REAR DOOR INSIDE HANDLE BEZEL

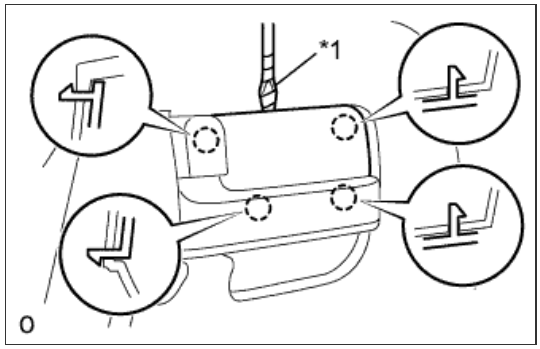
a. Using a screwdriver, detach the 4 claws and remove the bezel.

HINT:

Tape the screwdriver tip before use.

Text in Illustration

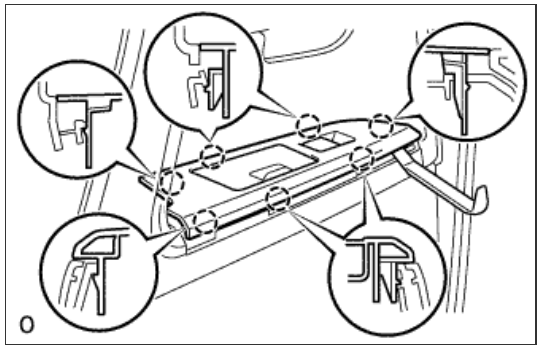
*1	Protective tape



3. REMOVE REAR DOOR ARMREST BASE PANEL ASSEMBLY

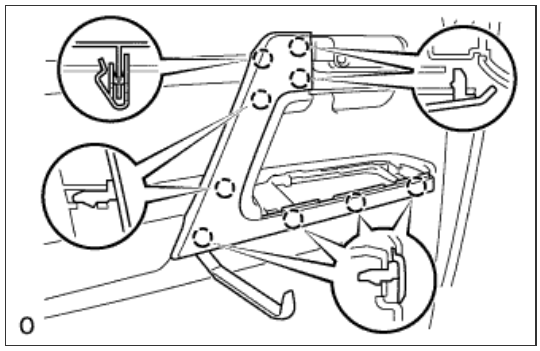
a. Using a moulding remover, detach the 7 claws.

b. Disconnect the connector and remove the armrest base panel.



4. REMOVE ASSIST GRIP COVER

a. Using a moulding remover, detach the 9 claws and remove the door assist grip cover.

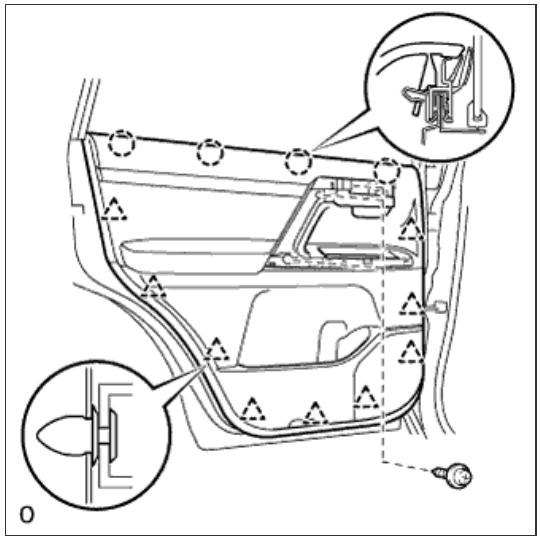


5. REMOVE REAR DOOR TRIM BOARD SUB-ASSEMBLY

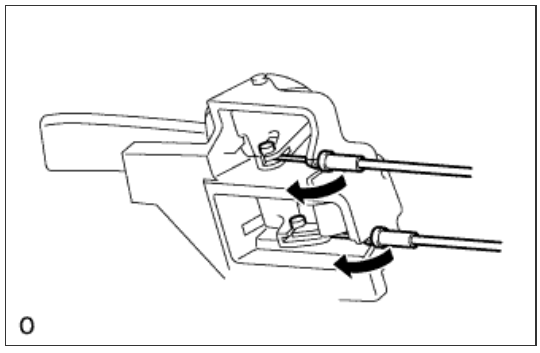
a. Remove the 3 screws.

b. Remove the 9 clips, 4 claws and trim board.

c. Disconnect the connector and remove the trim board.

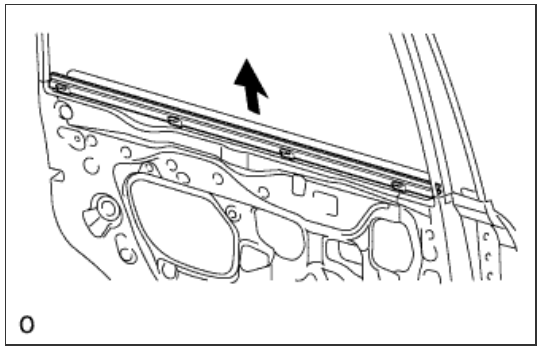


d. Disconnect the 2 cables from the inside handle.



6. REMOVE REAR INNER DOOR GLASS WEATHERSTRIP

a. Remove the weatherstrip by pulling it upward in the direction indicated by the arrow.



7. REMOVE REAR SPEAKER SET (w/ Rear Speaker)

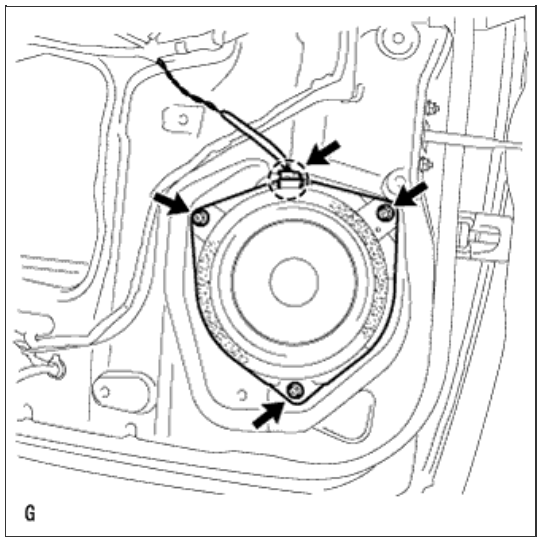
a. Disconnect the speaker connector.

b. Remove the 3 screws.

c. Detach the claw and remove the speaker.

NOTICE:

Do not touch the cone part of the speaker.



8. REMOVE REAR DOOR SERVICE HOLE COVER

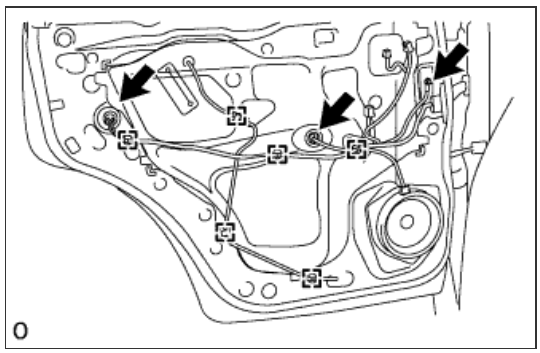
a. Using a clip remover, detach the 6 clamps.

b. Remove the bolt and disconnect the 2 connectors.

c. Remove the service hole cover.

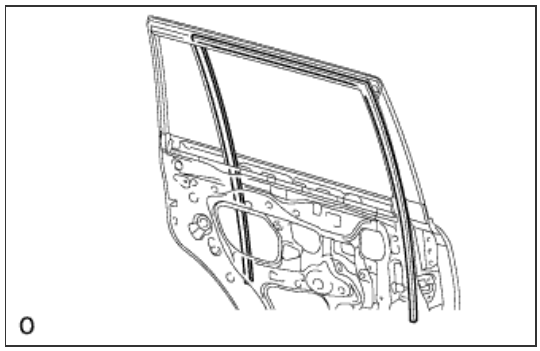
HINT:

Remove the remaining tape on the door.



9. REMOVE REAR DOOR GLASS RUN

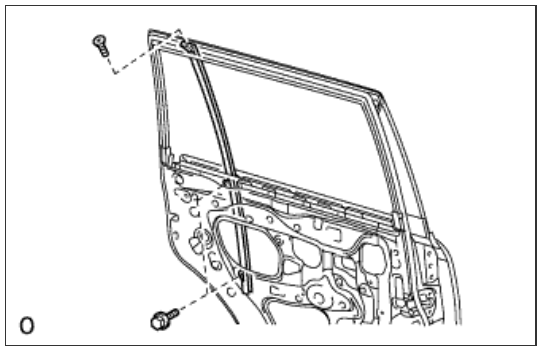
a. Remove the rear door glass run from the window frame.



10. REMOVE REAR DOOR REAR LOWER WINDOW FRAME SUB-ASSEMBLY

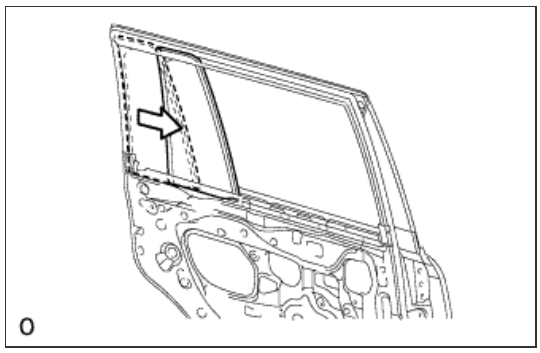
a. Remove the 2 bolts.

b. Remove the screw and window frame.



11. REMOVE REAR DOOR QUARTER WINDOW GLASS

a. Remove the rear door quarter window glass and rear door quarter window weatherstrip as a unit as shown in the illustration.

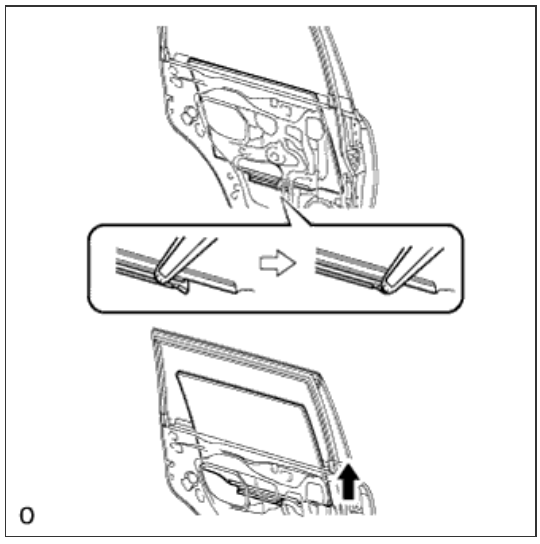


12. REMOVE REAR DOOR GLASS SUB-ASSEMBLY

a. Remove the rear door glass sub-assembly from the rear door window regulator sub-assembly as shown in the illustration.

NOTICE:

Do not damage the door glass.



13. REMOVE REAR DOOR WINDOW REGULATOR SUB-ASSEMBLY

a. Loosen the temporary bolt.

NOTICE:

Do not remove the temporary bolt. If the temporary bolt is removed, the rear door window regulator may fall and cause damage.

Text in Illustration

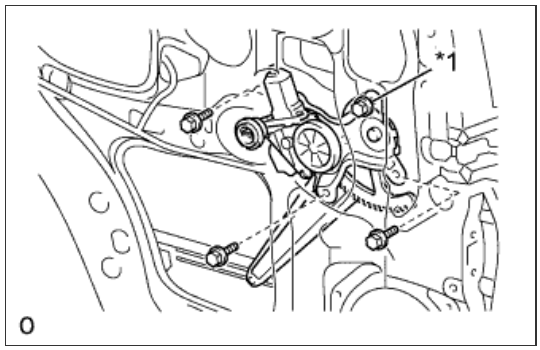
*1	Temporary Bolt

b. Remove the 3 bolts and regulator.

NOTICE:

Be careful when removing the bolts as the motor may fall and become damaged.

c. Remove the temporary bolt from the rear door window regulator sub-assembly.

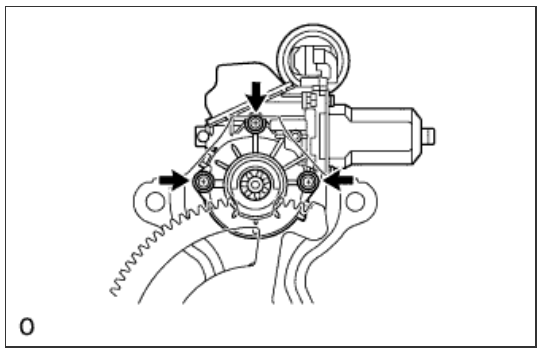


14. REMOVE REAR POWER WINDOW REGULATOR MOTOR ASSEMBLY

a. Using a T25 "TORX" driver, remove the 3 screws and motor.

NOTICE:

Be careful when removing the screws as the motor may fall and become damaged.



for Preparation Click here

HINT:

- **Use the same procedures for the LH side and RH side.**
- **The procedures listed below are for the LH side.**

1. DISCONNECT CABLE FROM NEGATIVE BATTERY TERMINAL

CAUTION:

Wait at least 90 seconds after disconnecting the cable from the negative (-) battery terminal to disable the SRS system.

NOTICE:

When disconnecting the cable, some systems need to be initialized after the cable is reconnected (Click here).

2. REMOVE REAR DOOR INSIDE HANDLE BEZEL

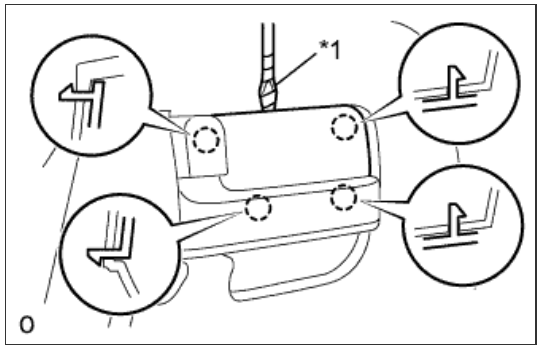
a. Using a screwdriver, detach the 4 claws and remove the bezel.

HINT:

Tape the screwdriver tip before use.

Text in Illustration

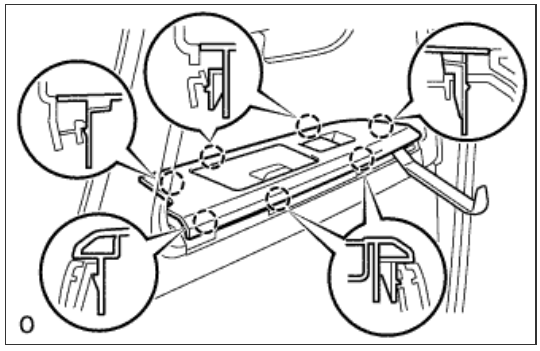
*1	Protective tape



3. REMOVE REAR DOOR ARMREST BASE PANEL ASSEMBLY

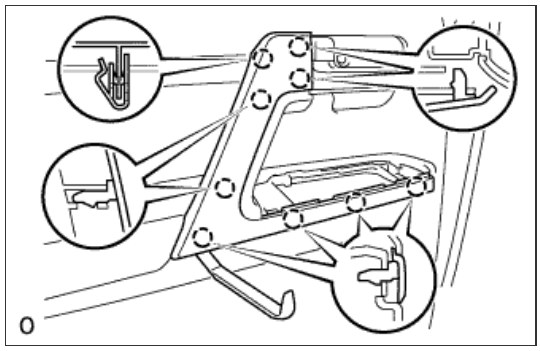
a. Using a moulding remover, detach the 7 claws.

b. Disconnect the connector and remove the armrest base panel.



4. REMOVE ASSIST GRIP COVER

a. Using a moulding remover, detach the 9 claws and remove the door assist grip cover.

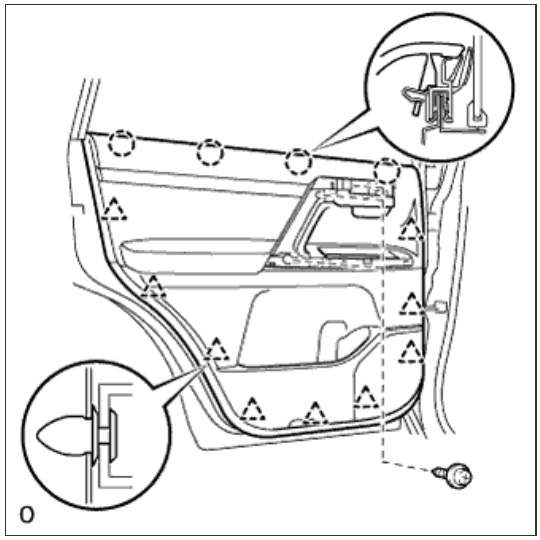


5. REMOVE REAR DOOR TRIM BOARD SUB-ASSEMBLY

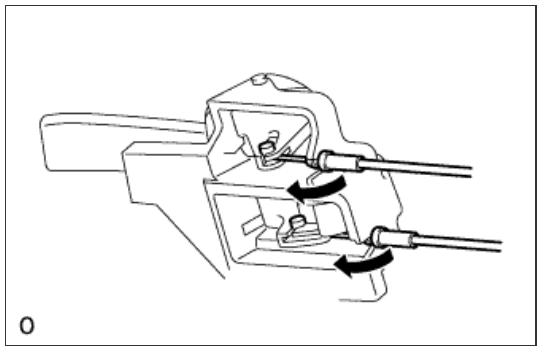
a. Remove the 3 screws.

b. Remove the 9 clips, 4 claws and trim board.

c. Disconnect the connector and remove the trim board.

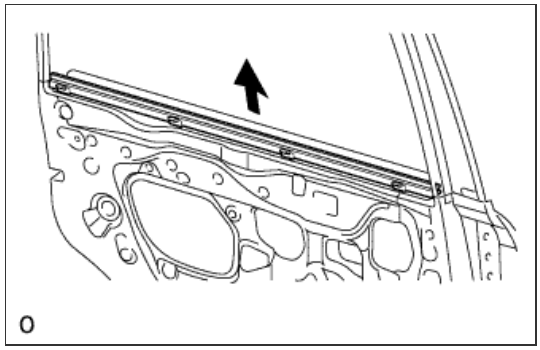


d. Disconnect the 2 cables from the inside handle.



6. REMOVE REAR INNER DOOR GLASS WEATHERSTRIP

a. Remove the weatherstrip by pulling it upward in the direction indicated by the arrow.



7. REMOVE REAR SPEAKER SET (w/ Rear Speaker)

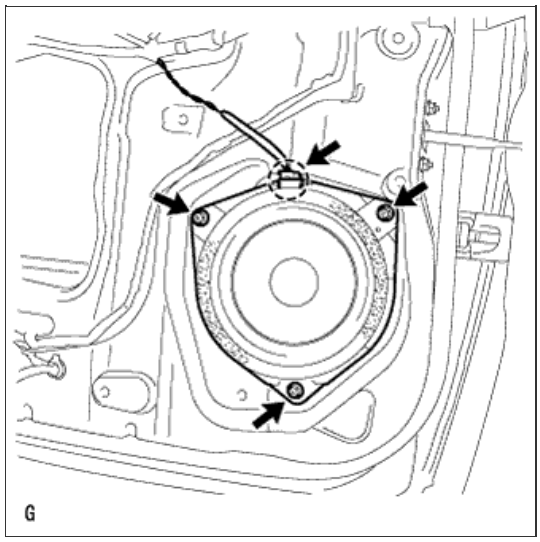
a. Disconnect the speaker connector.

b. Remove the 3 screws.

c. Detach the claw and remove the speaker.

NOTICE:

Do not touch the cone part of the speaker.



8. REMOVE REAR DOOR SERVICE HOLE COVER

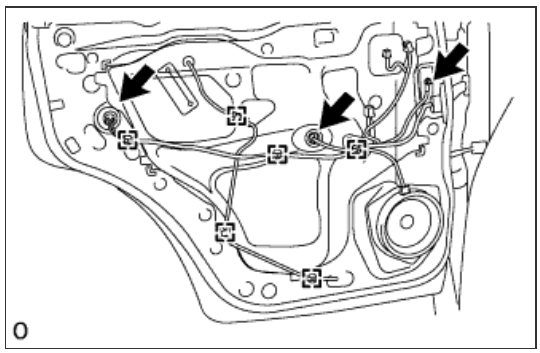
a. Using a clip remover, detach the 6 clamps.

b. Remove the bolt and disconnect the 2 connectors.

c. Remove the service hole cover.

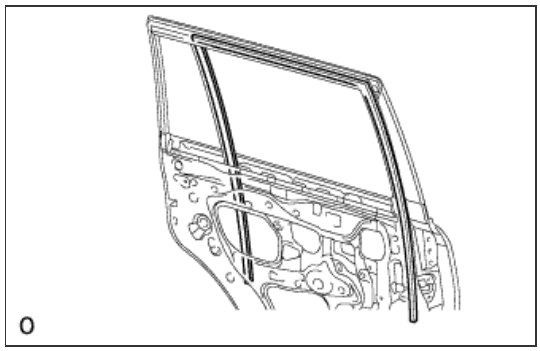
HINT:

Remove the remaining tape on the door.



9. REMOVE REAR DOOR GLASS RUN

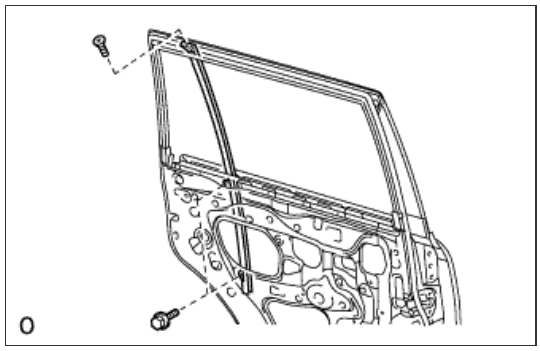
a. Remove the rear door glass run from the window frame.



10. REMOVE REAR DOOR REAR LOWER WINDOW FRAME SUB-ASSEMBLY

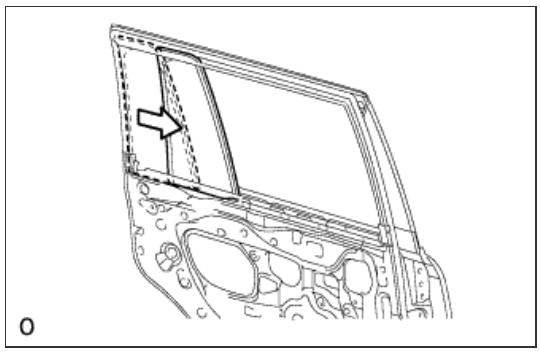
a. Remove the 2 bolts.

b. Remove the screw and window frame.



11. REMOVE REAR DOOR QUARTER WINDOW GLASS

a. Remove the rear door quarter window glass and rear door quarter window weatherstrip as a unit as shown in the illustration.

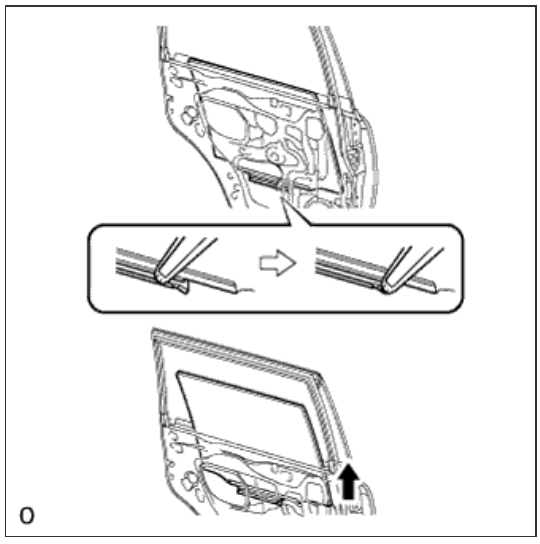


12. REMOVE REAR DOOR GLASS SUB-ASSEMBLY

a. Remove the rear door glass sub-assembly from the rear door window regulator sub-assembly as shown in the illustration.

NOTICE:

Do not damage the door glass.



13. REMOVE REAR DOOR WINDOW REGULATOR SUB-ASSEMBLY

a. Loosen the temporary bolt.

NOTICE:

Do not remove the temporary bolt. If the temporary bolt is removed, the rear door window regulator may fall and cause damage.

Text in Illustration

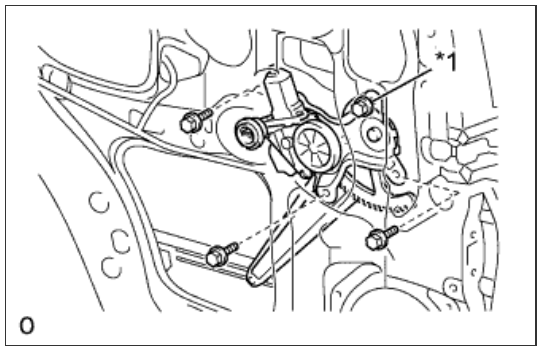
*1	Temporary Bolt

b. Remove the 3 bolts and regulator.

NOTICE:

Be careful when removing the bolts as the motor may fall and become damaged.

c. Remove the temporary bolt from the rear door window regulator sub-assembly.

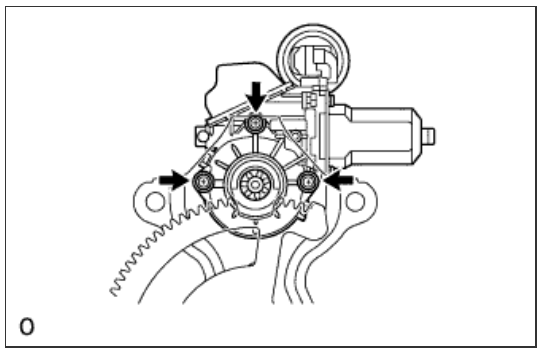


14. REMOVE REAR POWER WINDOW REGULATOR MOTOR ASSEMBLY

a. Using a T25 "TORX" driver, remove the 3 screws and motor.

NOTICE:

Be careful when removing the screws as the motor may fall and become damaged.



for Preparation Click here

1. INSPECT REAR POWER WINDOW REGULATOR MOTOR ASSEMBLY LH

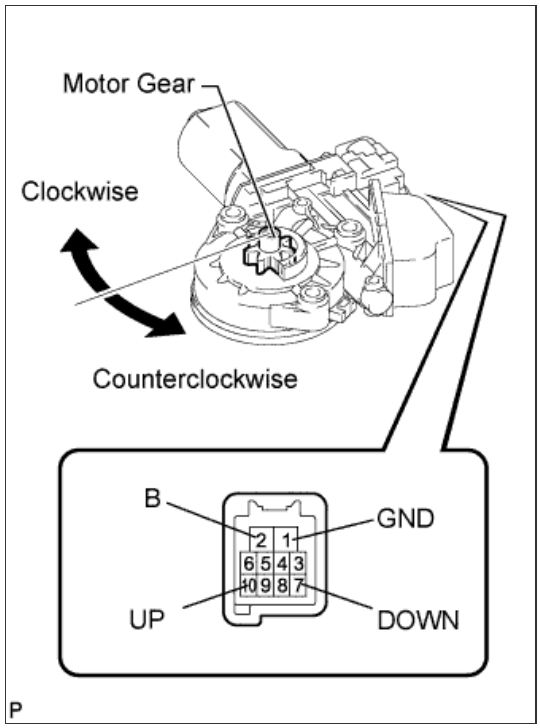
a. Apply positive (+) battery voltage to the connector terminal 2 (B).

NOTICE:

Do not apply positive (+) battery voltage to any terminals except terminal 2 (B) to avoid damaging the pulse sensor inside the motor.

b. Apply negative (-) battery voltage to the connector terminals 1 (GND) and 7 (DOWN) or 10 (UP).

c. Check that the motor gear rotates smoothly as follows.



OK:

Measurement Condition	Specified Condition
1. Connect the positive (+) battery cable to terminal 2(B), and connect the negative (-) battery cable to terminal 1(GND), and keep them connected for 3 seconds or more. 2. With terminals 2(B) and 1(GND) connected, connect the negative (-) battery cable to terminal 10(UP). 3. Disconnect and reconnect the negative (-) battery cable to terminal 10(UP) within 1 second.	Motor gear rotates clockwise (Up)
1. Connect the positive (+) battery cable to terminal 2(B), and connect the negative (-) battery cable to terminal 1(GND), and keep them connected for 3 seconds or more. 2. With terminals 2(B) and 1(GND) connected, connect the negative (-) battery cable to terminal 7(DOWN). 3. Disconnect and reconnect the negative (-) battery cable to terminal 7(DOWN) within 1 second.	Motor gear rotates counterclockwise (Down)

If the result is not as specified, replace the power window regulator motor assembly.

CAUTION:

Reset the power window regulator motor (initialize the pulse sensor) after installing the power window regulator motor and regulator assembly onto the door.

2. INSPECT REAR POWER WINDOW REGULATOR MOTOR ASSEMBLY RH

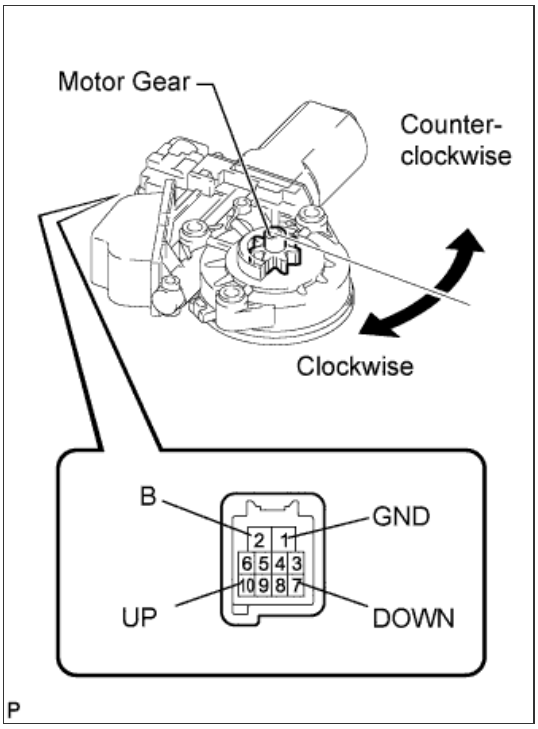
a. Apply positive (+) battery voltage to the connector terminal 2 (B).

NOTICE:

Do not apply positive (+) battery voltage to any terminals except terminal 2 (B) to avoid damaging the pulse sensor inside the motor.

b. Apply negative (-) battery voltage to the connector terminals 1 (GND) and 7 (DOWN) or 10 (UP).

c. Check that the motor gear rotates smoothly as follows.



OK:

Measurement Condition	Specified Condition
1. Connect the positive (+) battery cable to terminal 2(B), and connect the negative (-) battery cable to terminal 1(GND), and keep them connected for 3 seconds or more. 2. With terminals 2(B) and 1(GND) connected, connect the negative (-) battery cable to terminal 10(UP). 3. Disconnect and reconnect the negative (-) battery cable to terminal 10(UP) within 1 second.	Motor gear rotates counterclockwise (Up)
1. Connect the positive (+) battery cable to terminal 2(B), and connect the negative (-) battery cable to terminal 1(GND), and keep them connected for 3 seconds or more. 2. With terminals 2(B) and 1(GND) connected, connect the negative (-) battery cable to terminal 7(DOWN). 3. Disconnect and reconnect the negative (-) battery cable to terminal 7(DOWN) within 1 second.	Motor gear rotates clockwise (Down)

If the result is not as specified, replace the regulator motor assembly.

CAUTION:

Reset the power window regulator motor (initialize the pulse sensor) after installing the power window regulator motor and regulator assembly onto the door.

for Preparation Click here

HINT:

- **Use the same procedures for the LH side and RH side.**
- **The procedures listed below are for the LH side.**
- **A bolt without a torque specification is shown in the standard bolt chart (Click here).**

1. INSTALL REAR POWER WINDOW REGULATOR MOTOR ASSEMBLY

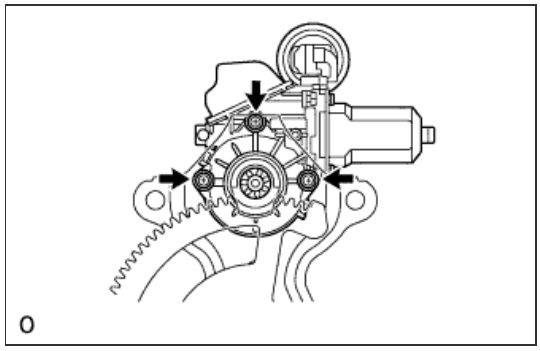
a. Apply MP grease to the sliding and rotating areas of the regulator motor.

b. Using a T25 "TORX" driver, install the motor with the 3 screws.

Torque:
5.4 N*m{ 55 kgf*cm , 48 in.*lbf }

HINT:

A new rear window regulator uses self-tapping screws to thread new installation holes when the self-tapping screws are inserted.



2. INSTALL REAR DOOR WINDOW REGULATOR SUB-ASSEMBLY

a. Apply MP grease to the sliding parts of the rear door window regulator sub-assembly.

b. Loosely install the temporary bolt onto the window regulator.

c. Insert the window regulator into the door panel. Use the temporary bolt to hang the window regulator on the door panel.

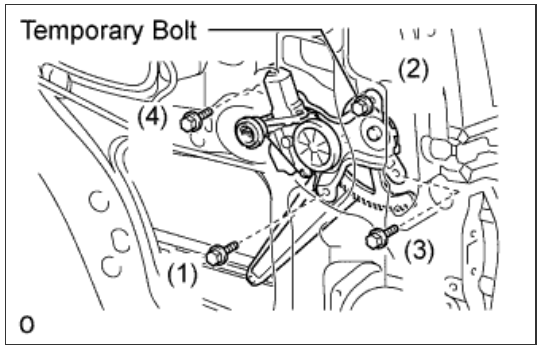
NOTICE:

Be careful not to drop the window regulator as it may become damaged.

d. Temporarily install the window regulator with the 3 bolts.

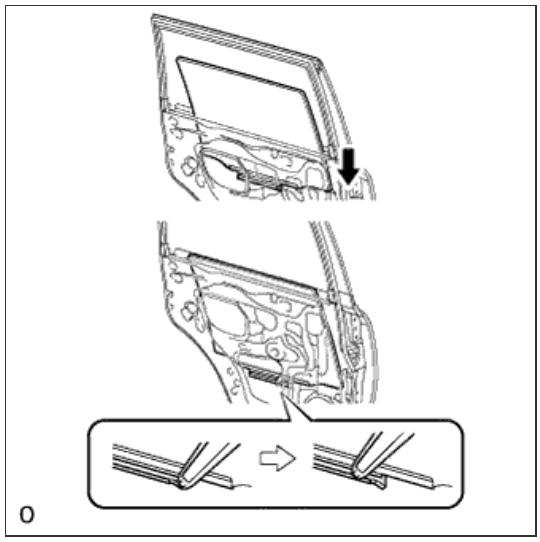
e. Tighten the 4 bolts in the order shown in the illustration.

Torque:
8.0 N*m{ 82 kgf*cm , 71 in.*lbf }



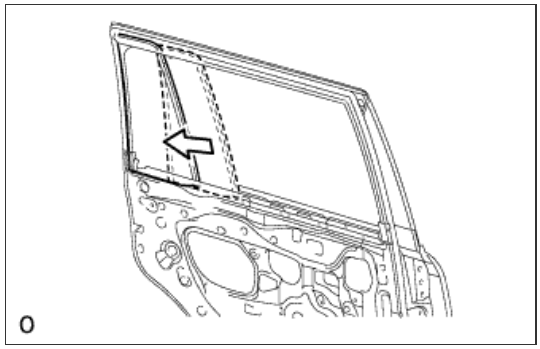
3. INSTALL REAR DOOR GLASS SUB-ASSEMBLY

a. Slide the rear door glass sub-assembly as shown in the illustration to install it.



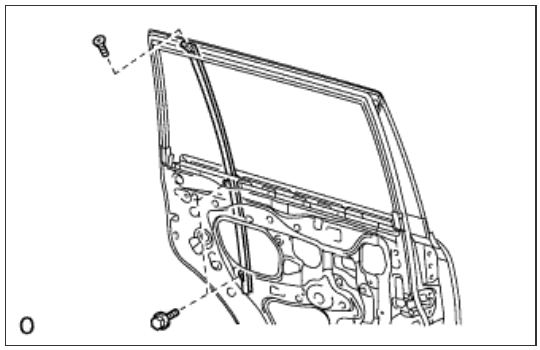
4. INSTALL REAR DOOR QUARTER WINDOW GLASS

a. Install the quarter glass together with the rear door quarter window weatherstrip in the direction indicated by the arrow in the illustration.



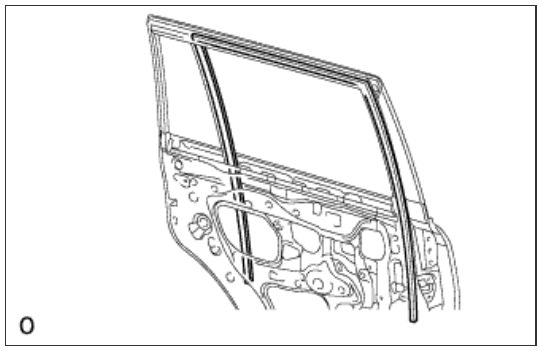
5. INSTALL REAR DOOR REAR LOWER WINDOW FRAME SUB-ASSEMBLY

a. Install the rear door rear lower window frame with the 2 bolts and screw.



6. INSTALL REAR DOOR GLASS RUN

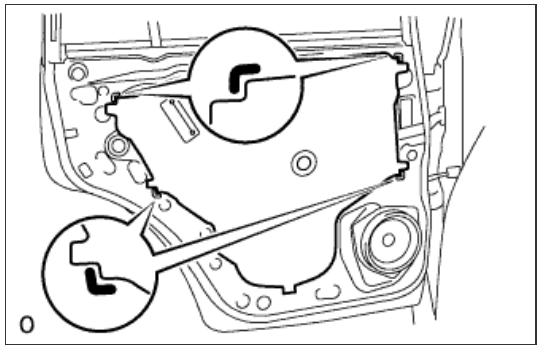
a. Install the rear door glass run.



7. INSTALL REAR DOOR SERVICE HOLE COVER

a. Apply butyl tape to the door.

b. Pass the rear door lock remote control cable and rear door inside locking cable through a new rear door service hole cover.

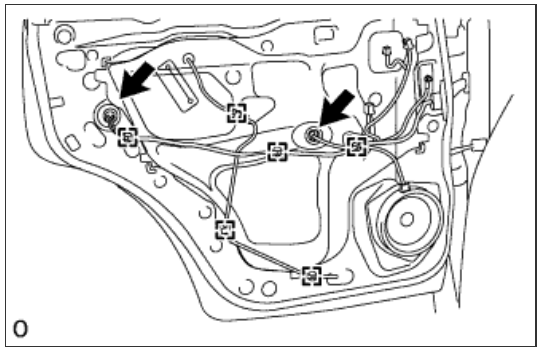


NOTICE:

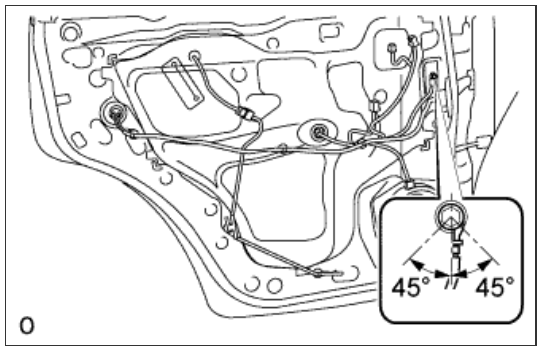
- **When installing the service hole cover, pull the links and connectors through the service hole cover.**
- **There should be no wrinkles or folds after attaching the service hole cover.**
- **After attaching the service hole cover, check the sealing quality.**

c. Connect the 2 connectors.

d. Attach the 6 clamps.



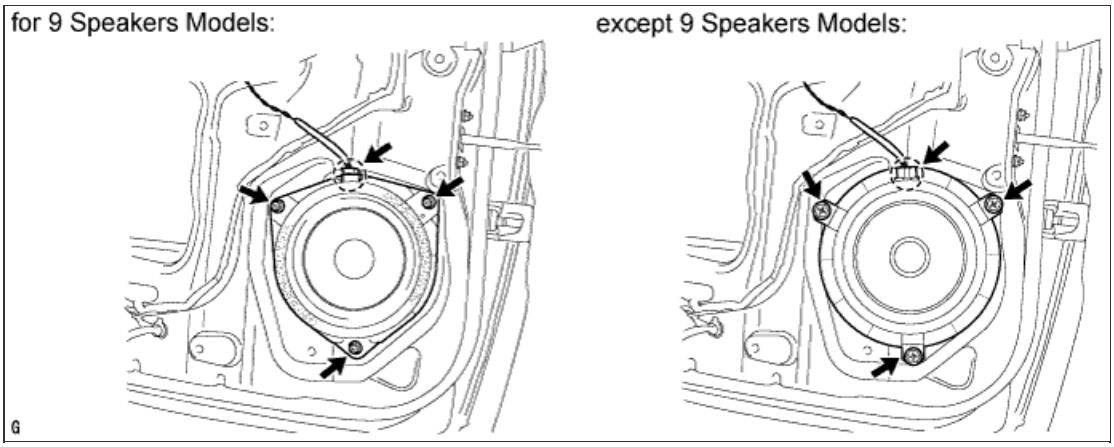
e. Install the bolt as shown in the illustration.



Torque:
8.4 N*m{ 86 kgf*cm , 74 in.*lbf }

8. INSTALL REAR SPEAKER SET (w/ Rear Speaker)

a. Temporarily install the speaker by attaching the claw of the speaker to the door panel.



b. Install the speaker with the 3 screws.

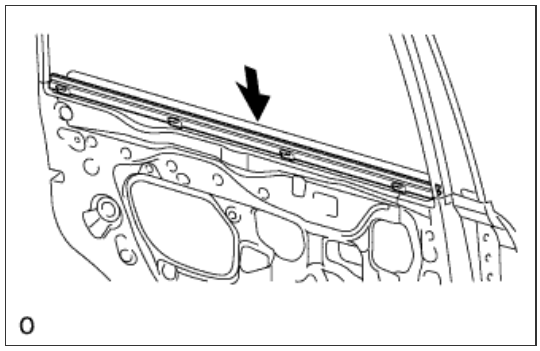
NOTICE:

Do not touch the cone part of the speaker.

c. Connect the connector.

9. INSTALL REAR INNER DOOR GLASS WEATHERSTRIP

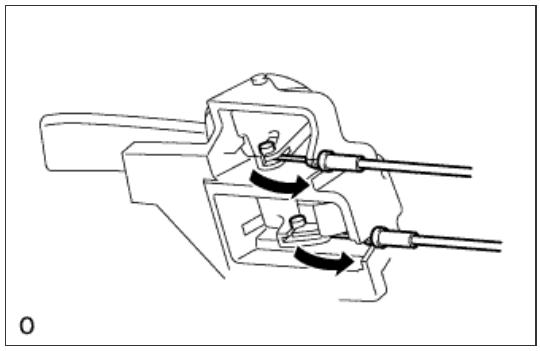
a. Install the rear inner door glass weatherstrip to the door panel.



10. INSTALL REAR DOOR TRIM BOARD SUB-ASSEMBLY

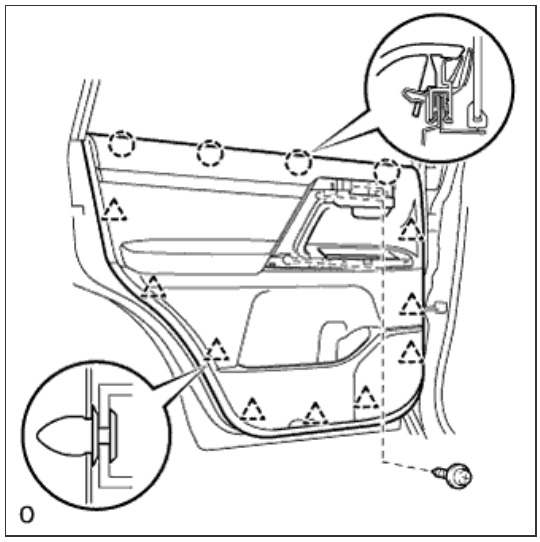
a. Connect the connector.

b. Connect the rear door lock remote control cable and rear door inside locking cable to the rear door inside handle sub-assembly.



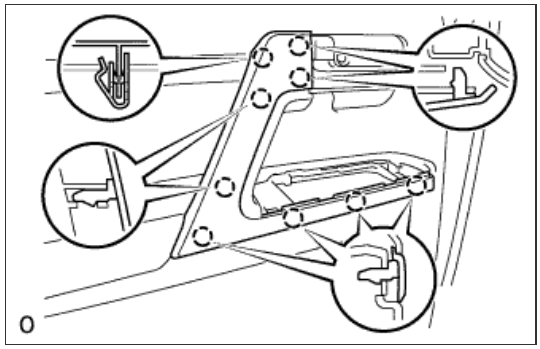
c. Attach the 4 claws and 9 clips to install the rear door trim board sub-assembly.

d. Install the 3 screws.



11. INSTALL ASSIST GRIP COVER

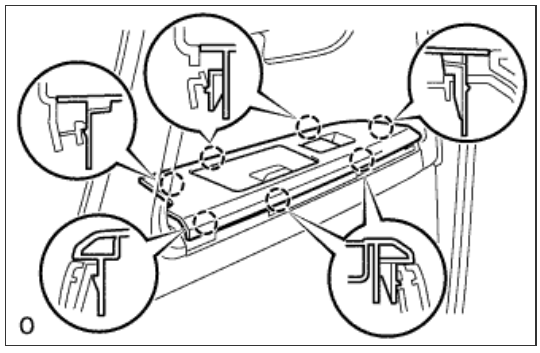
a. Attach the 9 claws to install the door assist grip cover to the door trim panel.



12. INSTALL REAR DOOR ARMREST BASE PANEL ASSEMBLY

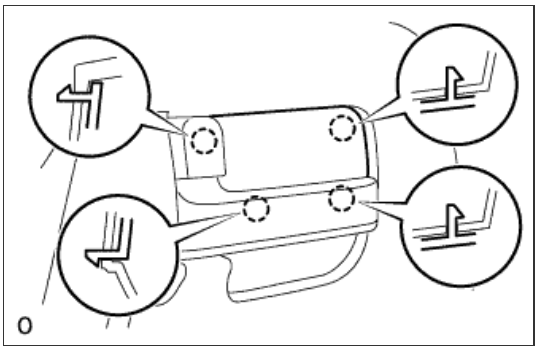
a. Connect the connector.

b. Attach the 7 claws to install the rear door armrest base panel.



13. INSTALL REAR DOOR INSIDE HANDLE BEZEL

a. Attach the 4 claws to install the bezel.



14. CONNECT CABLE TO NEGATIVE BATTERY TERMINAL

NOTICE:

When disconnecting the cable, some systems need to be initialized after the cable is reconnected (Click here).

for Preparation Click here

HINT:

- **Use the same procedures for the LH side and RH side.**
- **The procedures listed below are for the LH side.**
- **A bolt without a torque specification is shown in the standard bolt chart (Click here).**

1. INSTALL REAR POWER WINDOW REGULATOR MOTOR ASSEMBLY

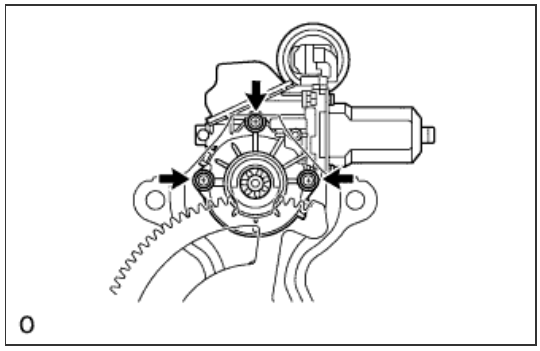
a. Apply MP grease to the sliding and rotating areas of the regulator motor.

b. Using a T25 "TORX" driver, install the motor with the 3 screws.

Torque:
5.4 N*m{ 55 kgf*cm , 48 in.*lbf }

HINT:

A new rear window regulator uses self-tapping screws to thread new installation holes when the self-tapping screws are inserted.



2. INSTALL REAR DOOR WINDOW REGULATOR SUB-ASSEMBLY

a. Apply MP grease to the sliding parts of the rear door window regulator sub-assembly.

b. Loosely install the temporary bolt onto the window regulator.

Text in Illustration

*1	Temporary Bolt

c. Insert the window regulator into the door panel. Use the temporary bolt to hang the window regulator on the door panel.

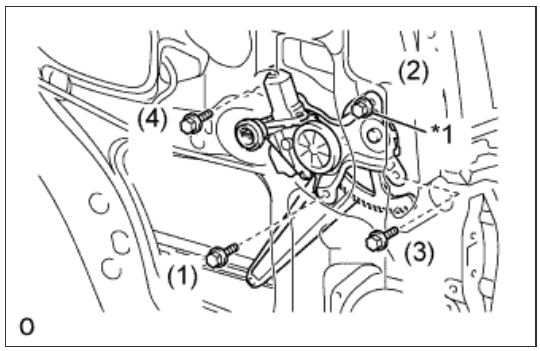
NOTICE:

Be careful not to drop the window regulator as it may become damaged.

d. Temporarily install the window regulator with the 3 bolts.

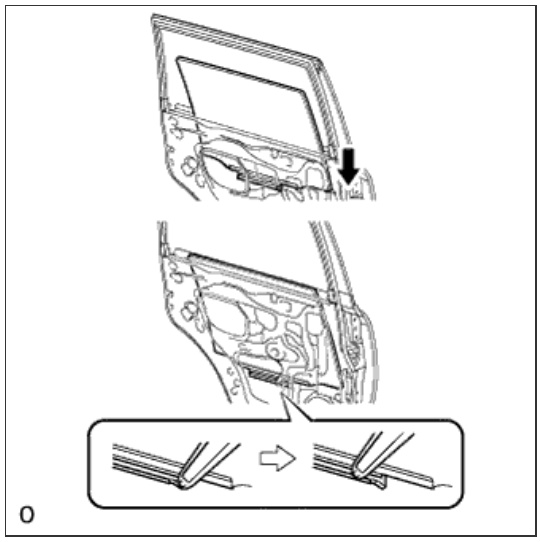
e. Tighten the 4 bolts in the order shown in the illustration.

Torque:
8.0 N*m{ 82 kgf*cm , 71 in.*lbf }



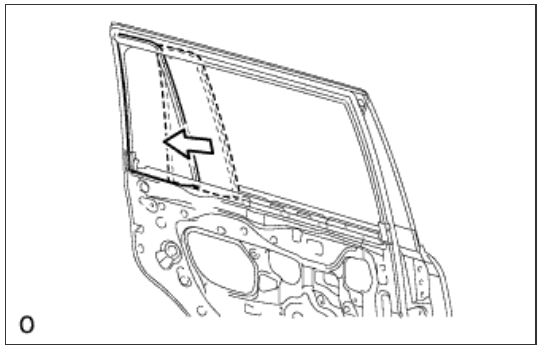
3. INSTALL REAR DOOR GLASS SUB-ASSEMBLY

a. Slide the rear door glass sub-assembly as shown in the illustration to install it.



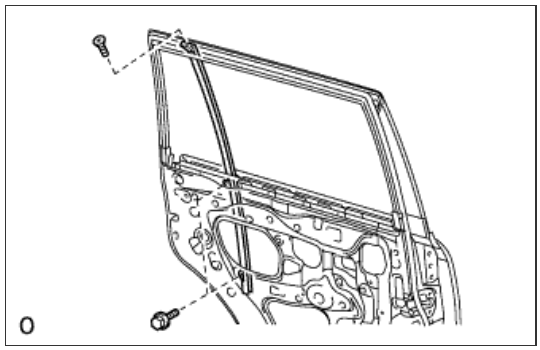
4. INSTALL REAR DOOR QUARTER WINDOW GLASS

a. Install the quarter glass together with the rear door quarter window weatherstrip in the direction indicated by the arrow in the illustration.



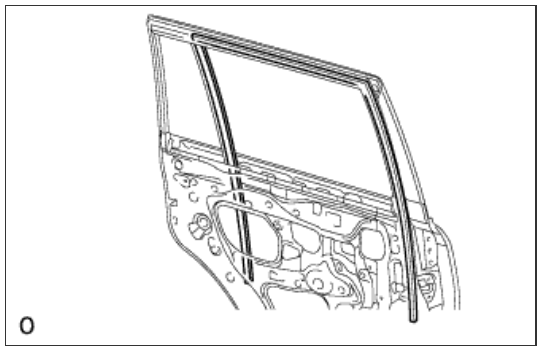
5. INSTALL REAR DOOR REAR LOWER WINDOW RAME SUB-ASSEMBLY

a. Install the rear door rear lower window frame with the 2 bolts and screw.



. INSTALL REAR DOOR GLASS RUN

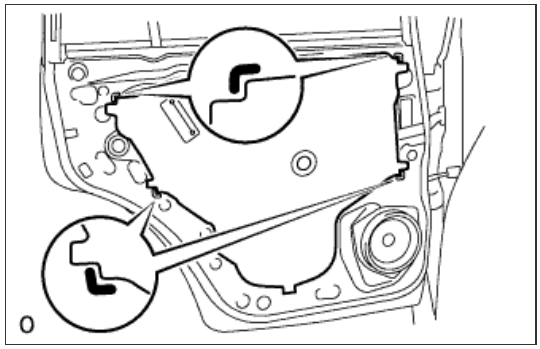
a. Install the rear door glass run.



7. INSTALL REAR DOOR SER CE HOLE CO ER

a. Apply butyl tape to the door.

b. Pass the rear door lock remote control cable and rear door inside locking cable through a new rear door service hole cover.

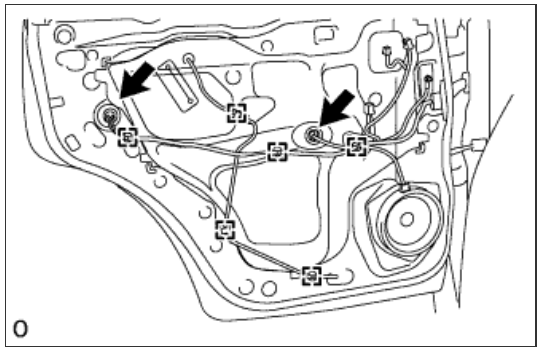


NOTICE:

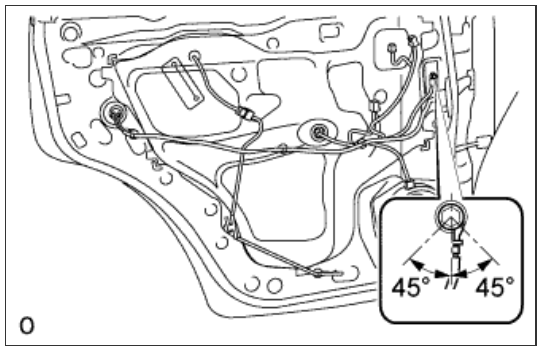
- **When installing the ser de hole co er, pull the links and connectors through the ser de hole co er.**
- **There should be no wrinkles or folds after attaching the ser de hole co er.**
- **After attaching the ser de hole co er, check the sealing qualit .**

c. Connect the 2 connectors.

d. Attach the 6 clamps.



e. Install the bolt as shown in the illustration.



Torque:
8.4 N*m{ 8 kgf*cm , 74 in.*lbf }

8. INSTALL REAR SPEA ERSET (w Rear Speaker)

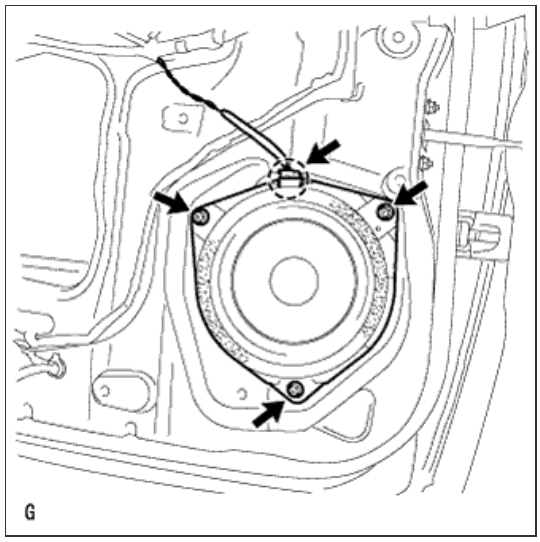
a. Temporarily install the speaker by attaching the claw of the speaker to the door panel.

b. Install the speaker with the 3 screws.

NOTICE:

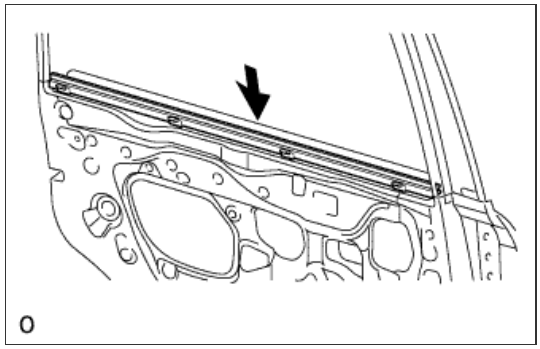
Do not touch the cone part of the speaker.

c. Connect the connector.



. INSTALL REAR INNER DOOR GLASS WEATHERSTRIP

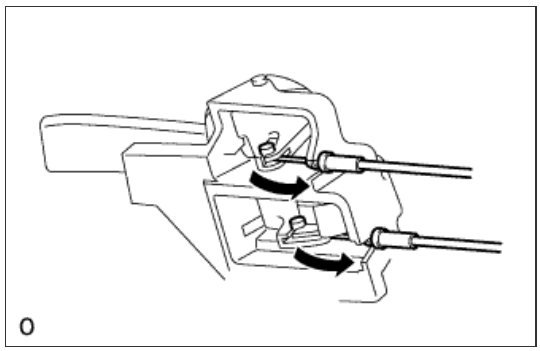
a. Install the rear inner door glass weatherstrip to the door panel.



10. INSTALL REAR DOOR TRIM BOARD SUB-ASSEMBLY

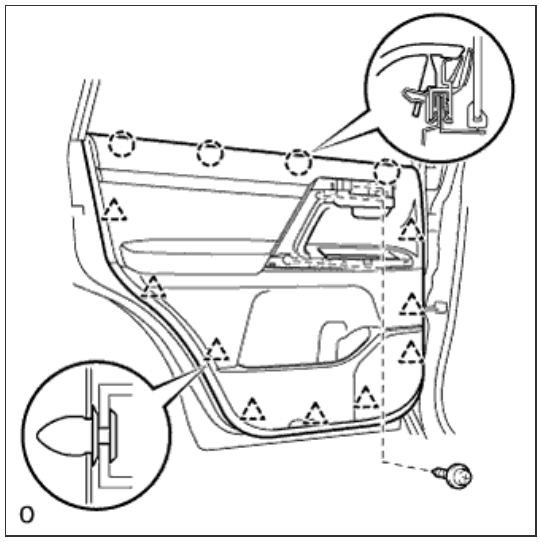
a. Connect the connector.

b. Connect the rear door lock remote control cable and rear door inside locking cable to the rear door inside handle sub-assembly.



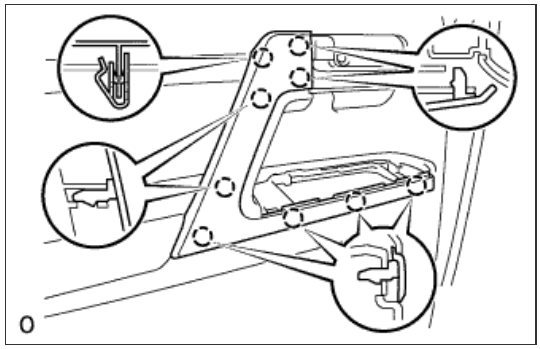
c. Attach the 4 claws and 9 clips to install the rear door trim board sub-assembly.

d. Install the 3 screws.



11. INSTALL ASSIST GRIP CO ER

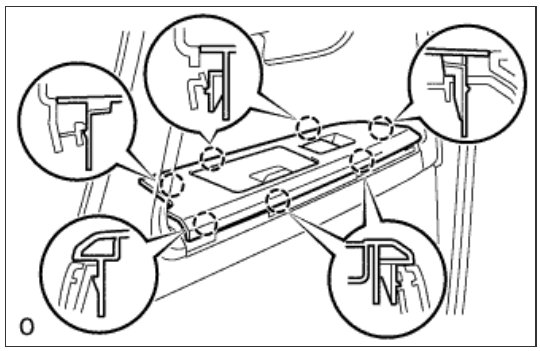
a. Attach the 9 claws to install the door assist grip cover to the door trim panel.



12. INSTALL REAR DOOR ARMREST BASE PANEL ASSEMBLY

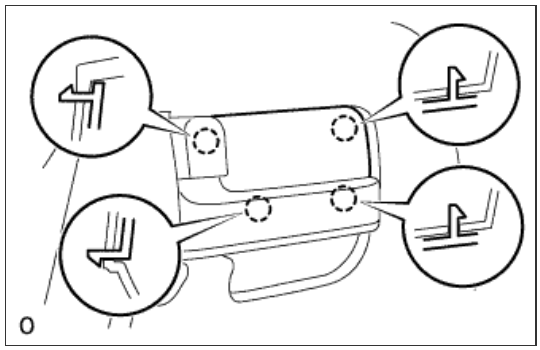
a. Connect the connector.

b. Attach the 7 claws to install the armrest base panel.



13. INSTALL REAR DOOR INSIDE HANDLE BE EL

a. Attach the 4 claws to install the bezel.



14. CONNECT CABLE TO NEGATI BATTERY TERMINAL

NOTICE:

When disconnecting the cable, some systems need to be initialized after the cable is reconnected (Click here).

for Preparation Click here

HINT:

- **Use the same procedures for the LH side and RH side.**
- **The procedures listed below are for the LH side.**
- **A bolt without a torque specification is shown in the standard bolt chart (Click here).**

1. INSTALL REAR POWER WINDOW REGULATOR MOTOR ASSEMBLY

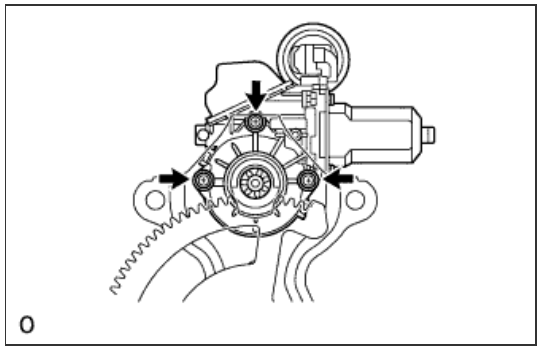
a. Apply MP grease to the sliding and rotating areas of the regulator motor.

b. Using a T25 "TORX" driver, install the motor with the 3 screws.

Torque:
5.4 N*m{ 55 kgf*cm , 48 in.*lbf }

HINT:

A new rear window regulator uses self-tapping screws to thread new installation holes when the self-tapping screws are inserted.



2. INSTALL REAR DOOR WINDOW REGULATOR SUB-ASSEMBLY

a. Apply MP grease to the sliding parts of the rear door window regulator sub-assembly.

b. Loosely install the temporary bolt onto the window regulator.

Text in Illustration

*1	Temporary Bolt

c. Insert the window regulator into the door panel. Use the temporary bolt to hang the window regulator on the door panel.

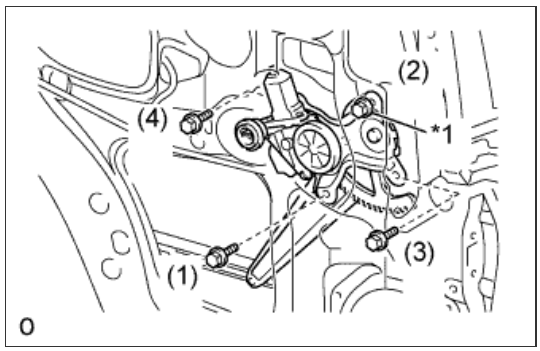
NOTICE:

Be careful not to drop the window regulator as it may become damaged.

d. Temporarily install the window regulator with the 3 bolts.

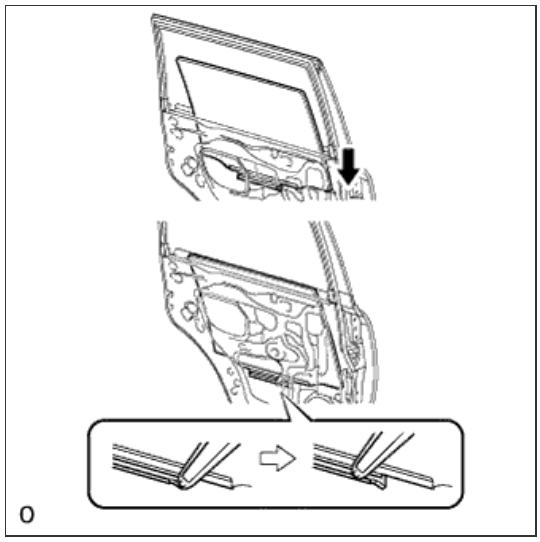
e. Tighten the 4 bolts in the order shown in the illustration.

Torque:
8.0 N*m{ 82 kgf*cm , 71 in.*lbf }



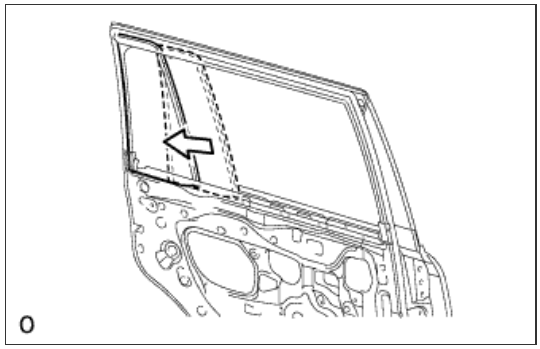
3. INSTALL REAR DOOR GLASS SUB-ASSEMBLY

a. Slide the rear door glass sub-assembly as shown in the illustration to install it.



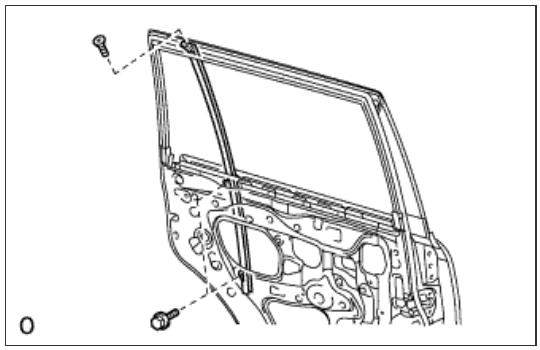
4. INSTALL REAR DOOR QUARTER WINDOW GLASS

a. Install the quarter glass together with the rear door quarter window weatherstrip in the direction indicated by the arrow in the illustration.



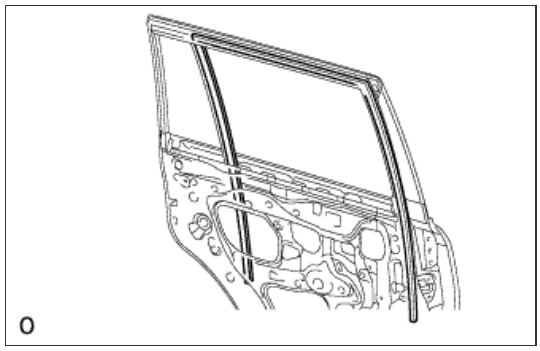
5. INSTALL REAR DOOR REAR LOWER WINDOW RAME SUB-ASSEMBLY

a. Install the rear door rear lower window frame with the 2 bolts and screw.



. INSTALL REAR DOOR GLASS RUN

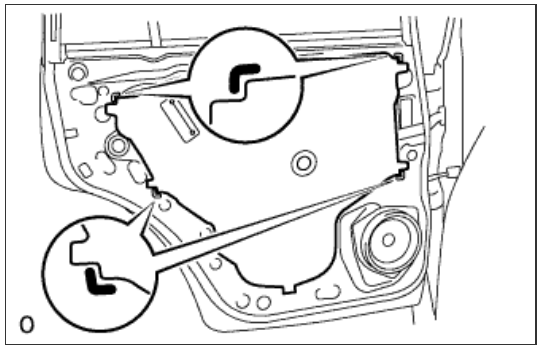
a. Install the rear door glass run.



7. INSTALL REAR DOOR SER CE HOLE CO ER

a. Apply butyl tape to the door.

b. Pass the rear door lock remote control cable and rear door inside locking cable through a new rear door service hole cover.

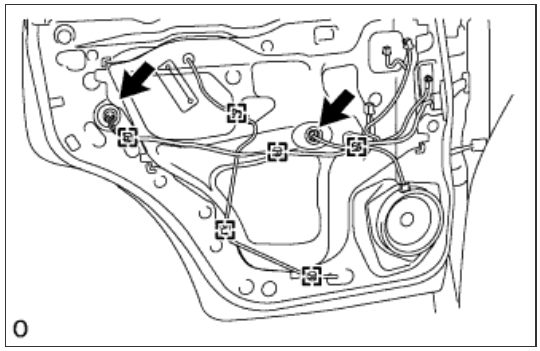


NOTICE:

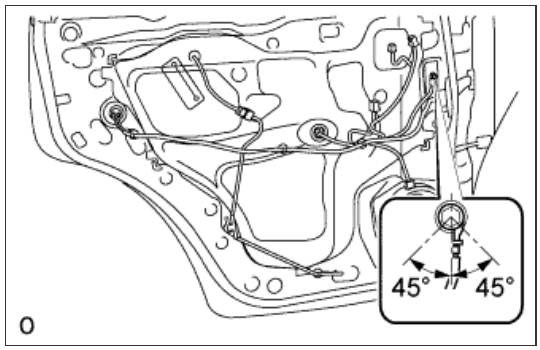
- **When installing the ser de hole co er, pull the links and connectors through the ser de hole co er.**
- **There should be no wrinkles or folds after attaching the ser de hole co er.**
- **After attaching the ser de hole co er, check the sealing qualit .**

c. Connect the 2 connectors.

d. Attach the 6 clamps.



e. Install the bolt as shown in the illustration.



Torque:
8.4 N*m{ 8 kgf*cm , 74 in.*lbf }

8. INSTALL REAR SPEA ERSET (w Rear Speaker)

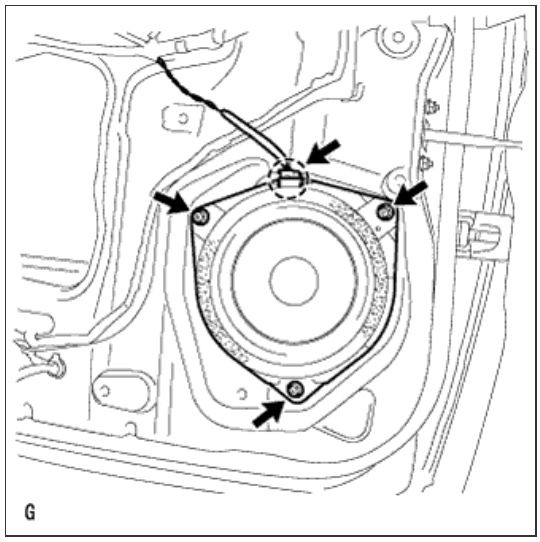
a. Temporarily install the speaker by attaching the claw of the speaker to the door panel.

b. Install the speaker with the 3 screws.

NOTICE:

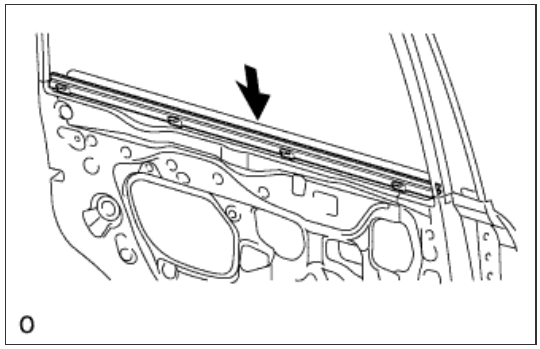
Do not touch the cone part of the speaker.

c. Connect the connector.



. INSTALL REAR INNER DOOR GLASS WEATHERSTRIP

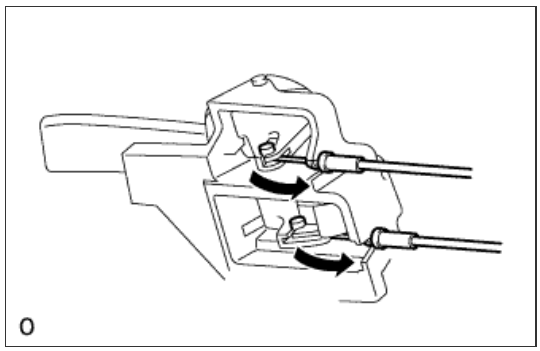
a. Install the rear inner door glass weatherstrip to the door panel.



10. INSTALL REAR DOOR TRIM BOARD SUB-ASSEMBLY

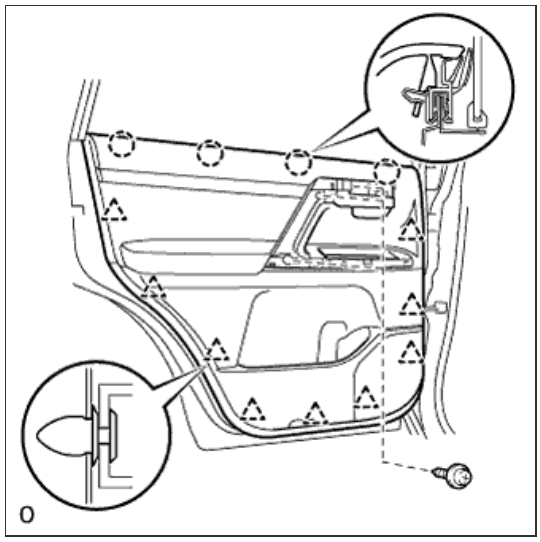
a. Connect the connector.

b. Connect the rear door lock remote control cable and rear door inside locking cable to the rear door inside handle sub-assembly.



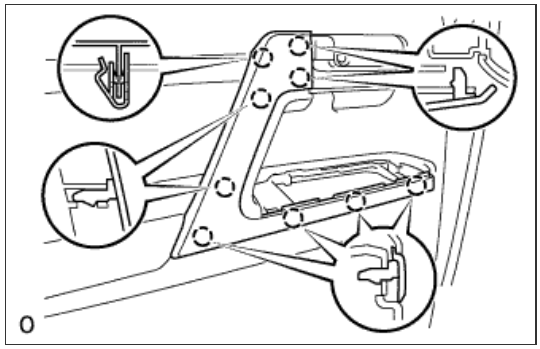
c. Attach the 4 claws and 9 clips to install the rear door trim board sub-assembly.

d. Install the 3 screws.



11. INSTALL ASSIST GRIP CO ER

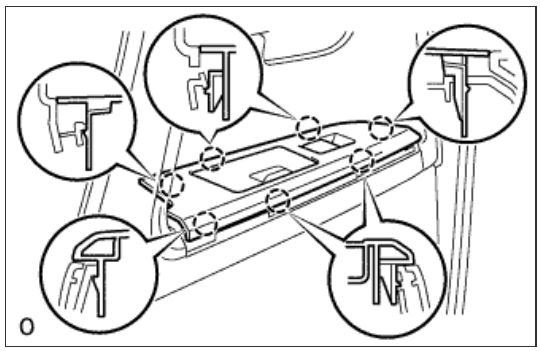
a. Attach the 9 claws to install the door assist grip cover to the door trim panel.



12. INSTALL REAR DOOR ARMREST BASE PANEL ASSEMBLY

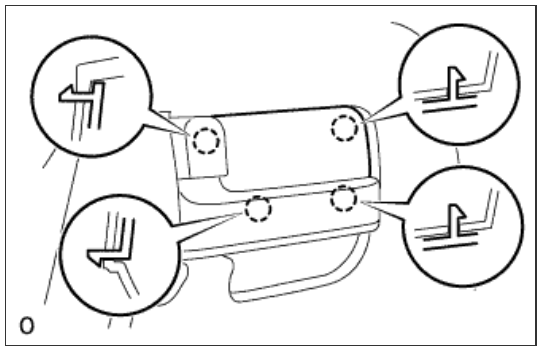
a. Connect the connector.

b. Attach the 7 claws to install the armrest base panel.



13. INSTALL REAR DOOR INSIDE HANDLE BE EL

a. Attach the 4 claws to install the bezel.

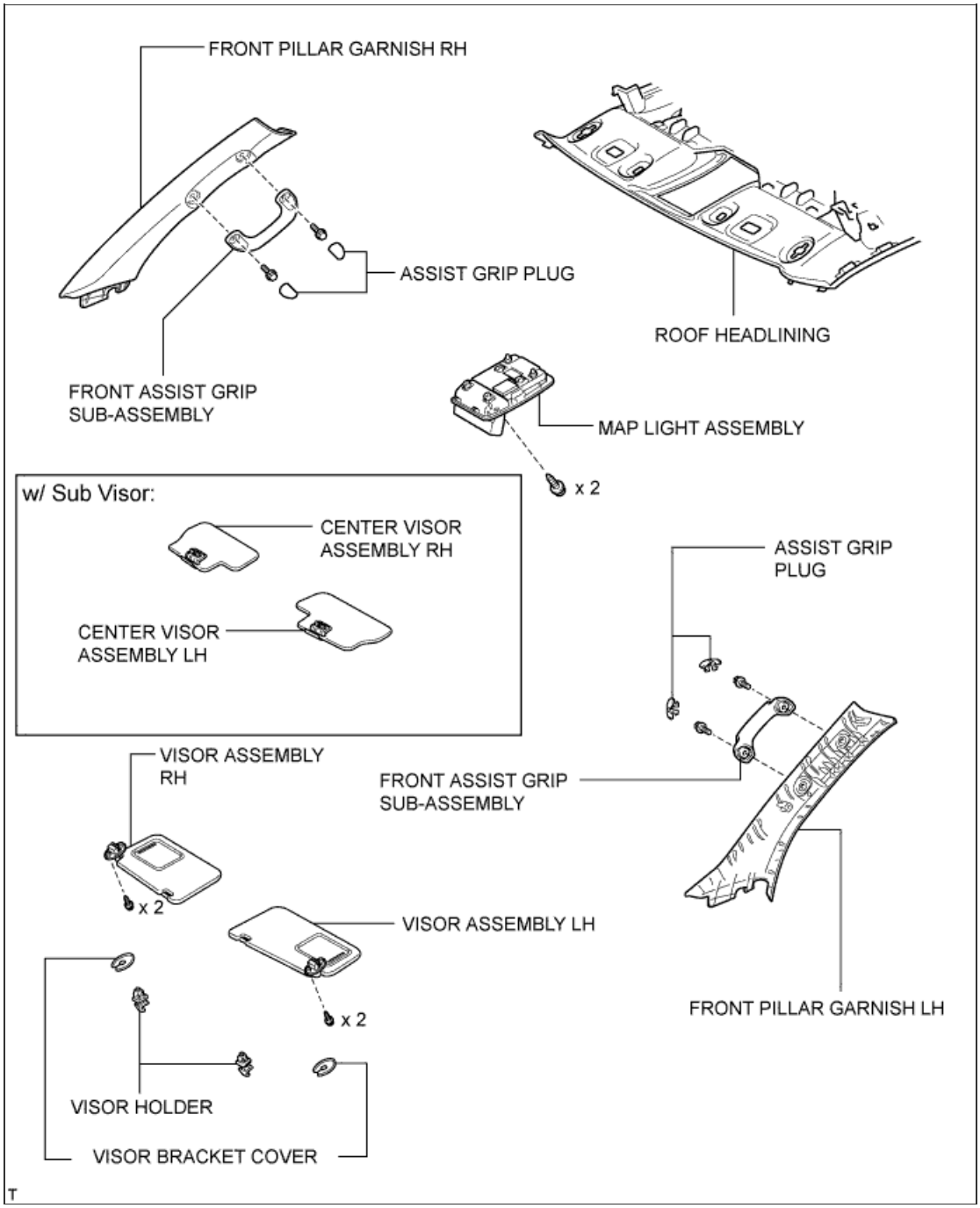


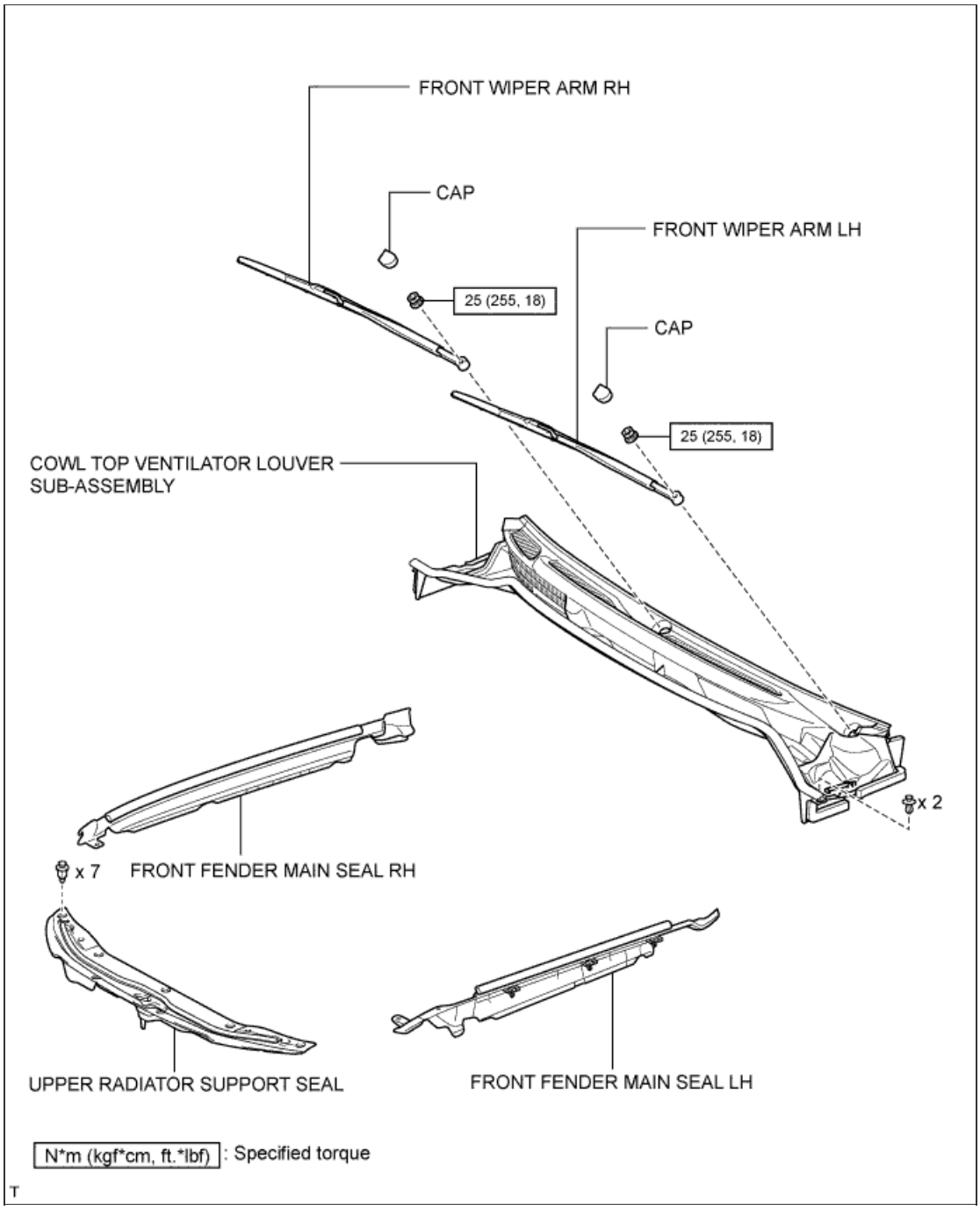
14. CONNECT CABLE TO NEGATI BATTERY TERMINAL

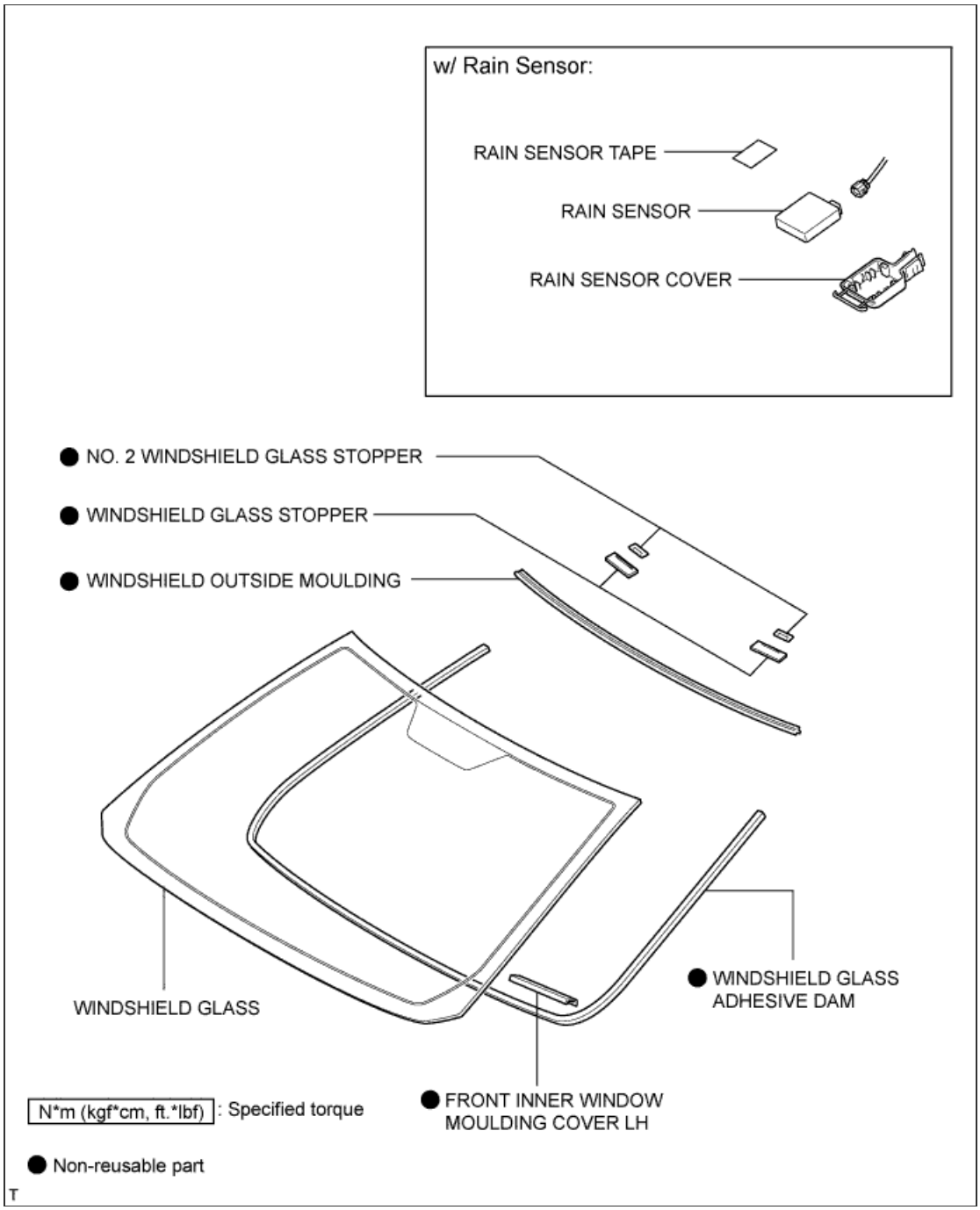
NOTICE:

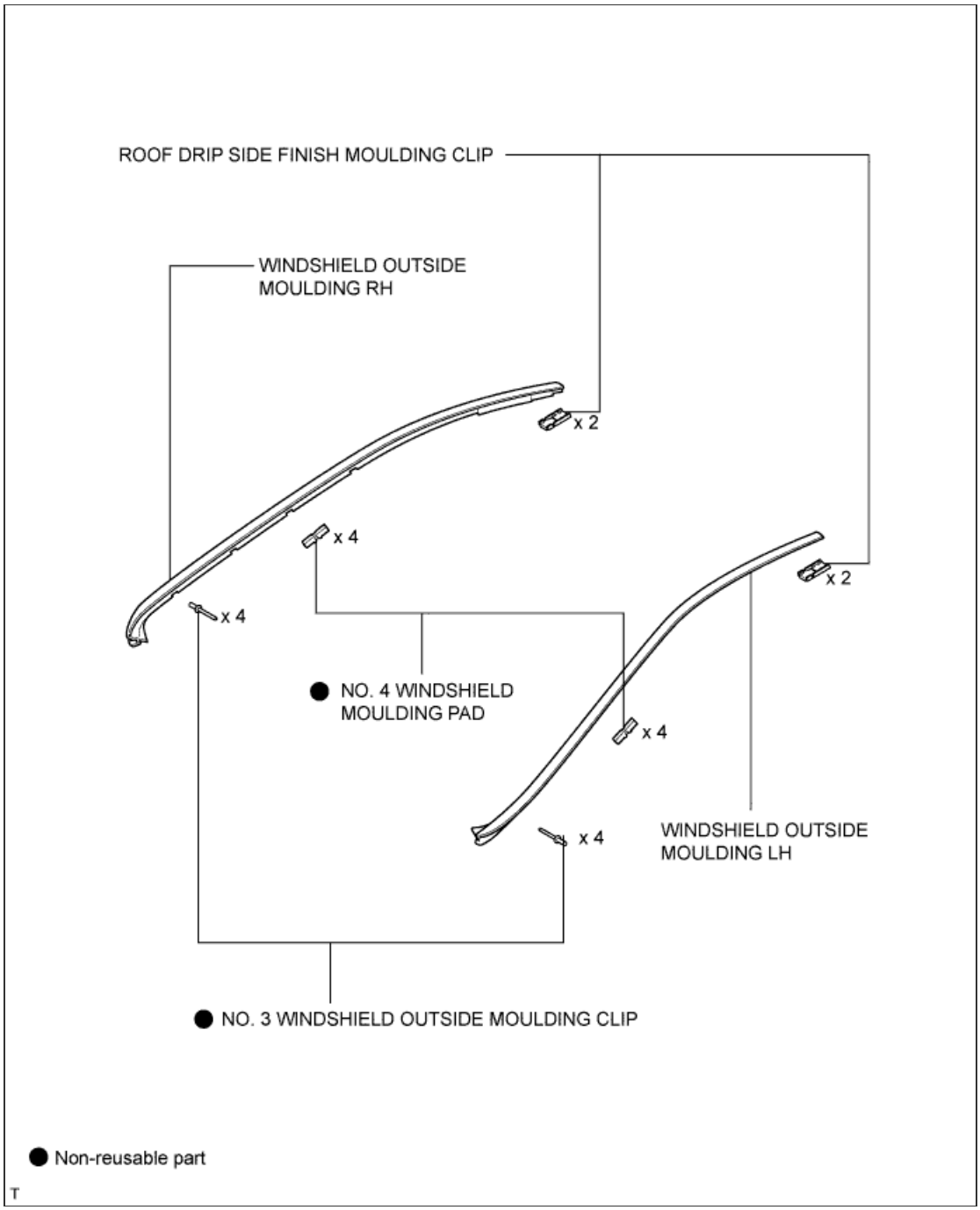
When disconnecting the cable, some systems need to be initialized after the cable is reconnected (Click here).

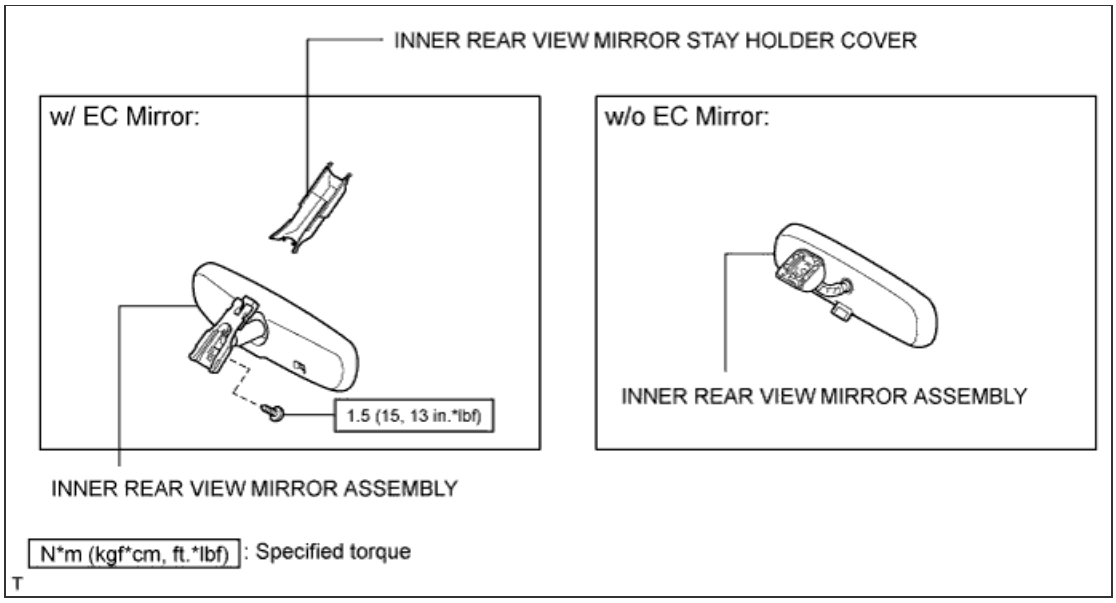
for Preparation Click here




FRONT WIPER ARM RH
CAP
FRONT WIPER ARM LH
25 (255, 18)
CAP
25 (255, 18)
COWL TOP VENTILATOR LOUVER SUB-ASSEMBLY
x 2
x 7
FRONT FENDER MAIN SEAL RH
UPPER RADIATOR SUPPORT SEAL
FRONT FENDER MAIN SEAL LH
N*m (kgf*cm, ft.*lbf) : Specified torque
T


w/ Rain Sensor:
RAIN SENSOR TAPE
RAIN SENSOR
RAIN SENSOR COVER
NO. 2 WINDSHIELD GLASS STOPPER
WINDSHIELD GLASS STOPPER
WINDSHIELD OUTSIDE MOULDING
WINDSHIELD GLASS
WINDSHIELD GLASS ADHESIVE DAM
FRONT INNER WINDOW MOULDING COVER LH
N*m (kgf*cm, ft.*lbf) : Specified torque
Non-reusable part
T


ROOF DRIP SIDE FINISH MOULDING CLIP
WINDSHIELD OUTSIDE MOULDING RH
x 2
x 4
x 4
NO. 4 WINDSHIELD MOULDING PAD
x 2
x 4
x 4
WINDSHIELD OUTSIDE MOULDING LH
NO. 3 WINDSHIELD OUTSIDE MOULDING CLIP
Non-reusable part
T


INNER REAR VIEW MIRROR STAY HOLDER COVER
w/ EC Mirror:
1.5 (15, 13 in.*lbf)
INNER REAR VIEW MIRROR ASSEMBLY
w/o EC Mirror:
INNER REAR VIEW MIRROR ASSEMBLY
N*m (kgf*cm, ft.*lbf) : Specified torque
T

for Preparation Click here

1. DISCONNECT CABLE FROM NEGATIVE BATTERY TERMINAL

CAUTION:

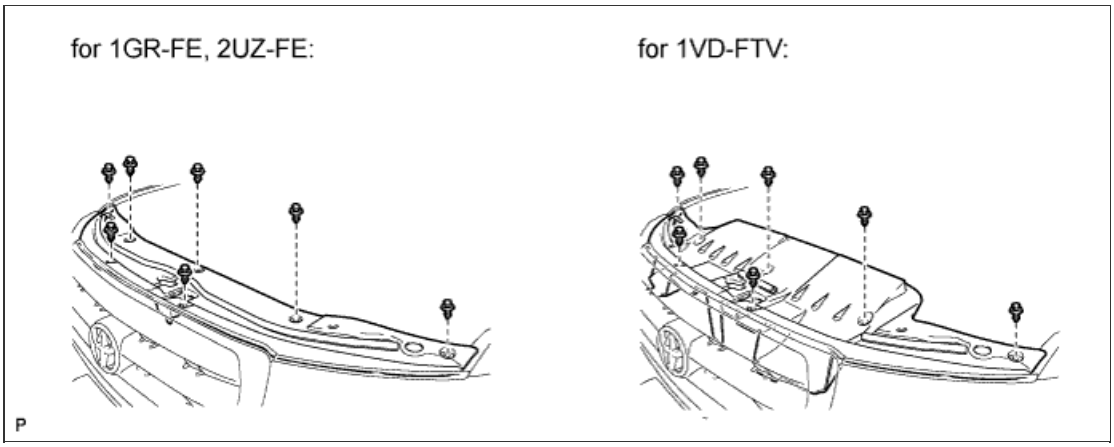
Wait at least 90 seconds after disconnecting the cable from the negative (-) battery terminal to disable the SRS system.

NOTICE:

When disconnecting the cable, some systems need to be initialized after the cable is reconnected (Click here).

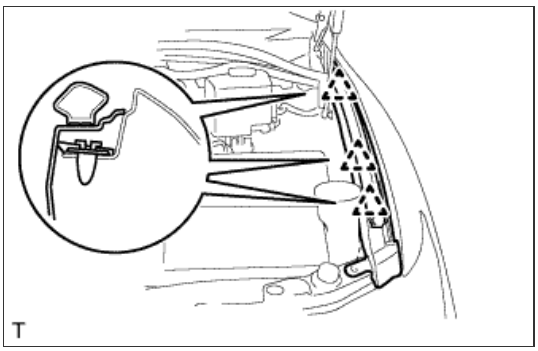
2. REMOVE UPPER RADIATOR SUPPORT SEAL

a. Remove the 7 clips and radiator support seal.



3. REMOVE FRONT FENDER MAIN SEAL LH

a. Using a clip remover, detach the 3 clips and remove the fender main seal.



4. REMOVE FRONT FENDER MAIN SEAL RH

HINT:

Use the same procedures described for the LH side.

5. REMOVE FRONT WIPER ARM LH

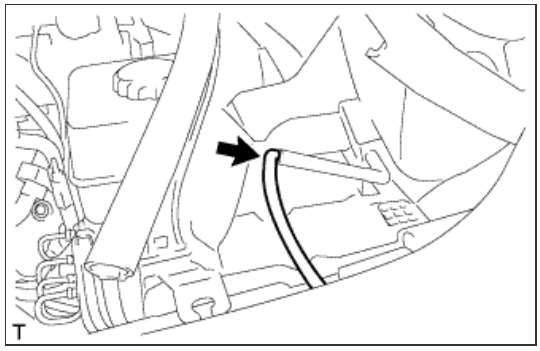
a. Remove the nut, wiper arm and blade.

6. REMOVE FRONT WIPER ARM RH

a. Remove the nut, wiper arm and blade.

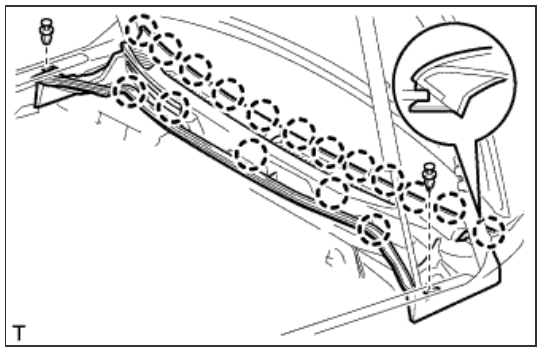
7. REMOVE COWL TOP VENTILATOR LOUVER SUB-ASSEMBLY

a. Remove the washer hose.



b. Remove the 2 clips.

c. Detach the 17 claws and remove the cowl top ventilator louver sub-assembly.



8. REMOVE WINDSHIELD OUTSIDE MOULDING LH

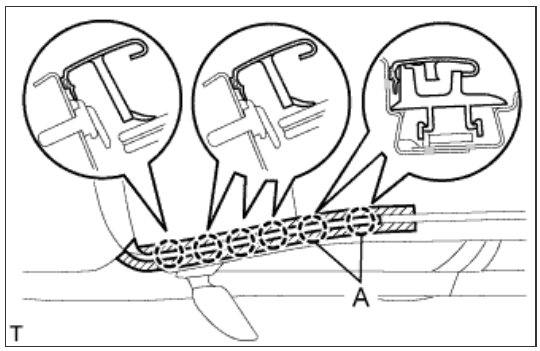
a. Remove the windshield outside moulding.

i. Put protective tape around the moulding.

ii. Using a moulding remover, detach the 6 clips and remove the moulding.

NOTICE:

- **When removing the windshield outside moulding, be careful not to damage the roof drip side finish moulding clip labeled A in the illustration.**
- **If a roof drip side finish moulding clip is damaged or becomes detached from the vehicle, replace it with a new one.**



9. REMOVE WINDSHIELD OUTSIDE MOULDING RH

HINT:

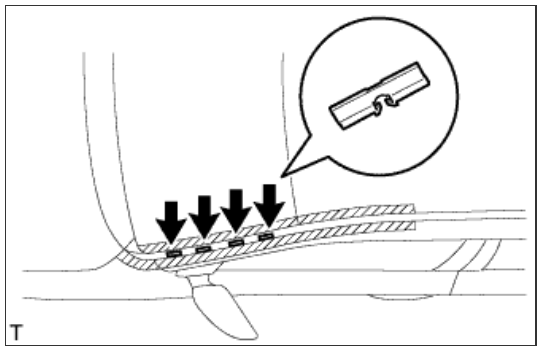
Use the same procedures described for the LH side.

10. REMOVE NO. 4 WINDSHIELD MOULDING PAD

a. Remove the 4 No. 4 windshield moulding pads.

HINT:

Use the same procedure to remove the 4 pads on the other side.



11. REMOVE NO. 3 WINDSHIELD OUTSIDE MOULDING CLIP

HINT:

Perform the following procedures if replacing any No. 3 windshield outside moulding clip(s).

a. Put a 4 mm (0.157 in.) drill bit into a drill.

b. Wind tape around the drill bit approximately 5 mm (0.197 in.) from the tip of the drill.

HINT:

Tape the 4 mm (0.157 in.) drill bit to prevent the drill bit from going too deep.

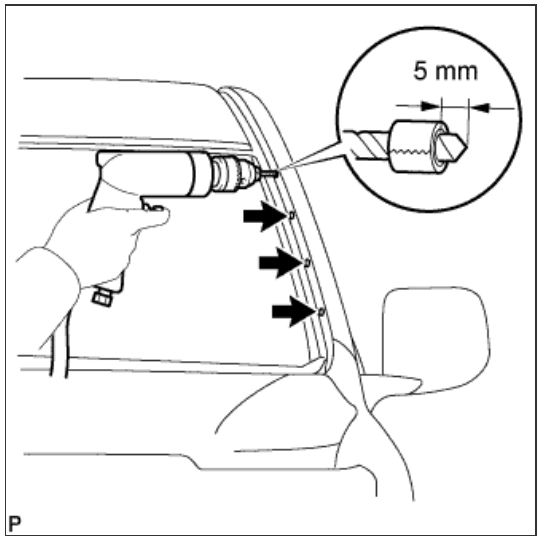
c. Lightly press the drill against the No. 3 windshield outside moulding clip(s), drill off the flanges of the No. 3 windshield outside moulding clip(s), and remove the No. 3 windshield outside moulding clip(s).

NOTICE:

- **Pressing the drill too firmly will cause the No. 3 windshield outside moulding clip to turn and result in the No. 3 windshield outside moulding clip not being drilled through.**
- **Do not pry the No. 3 windshield outside moulding clips with the drill, because this may cause damage to the installation holes of the No. 3 windshield outside moulding clips or the drill bit.**

NOTICE:

Be careful of the drilled No. 3 windshield outside moulding clips as they may become hot.



d. Using a vacuum cleaner, remove the No. 3 windshield outside moulding clip fragments and shavings from the drilled areas.

HINT:

Use the same procedure to remove the clip(s) on the other side.

12. REMOVE ROOF DRIP SIDE FINISH MOULDING CLIP

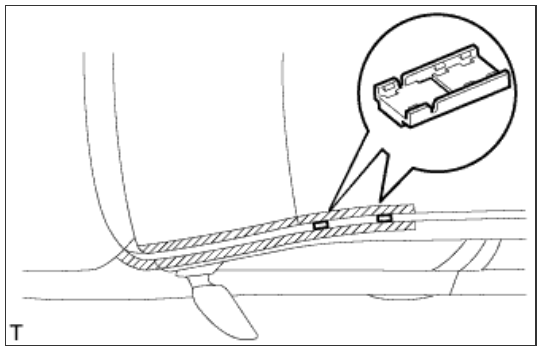
HINT:

Perform the following procedures if replacing any roof drip side finish moulding clip.

a. Remove the roof drip side finish moulding clips.

HINT:

Use the same procedure to remove the clip on the other side.

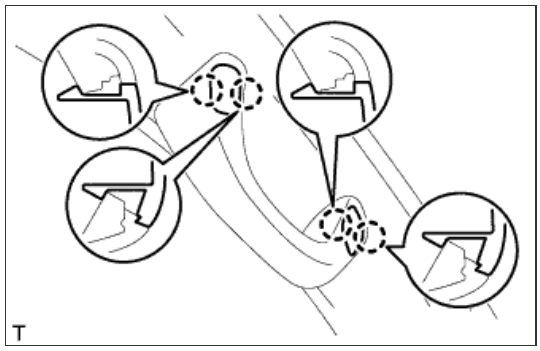


13. REMOVE FRONT ASSIST GRIP SUB-ASSEMBLY

HINT:

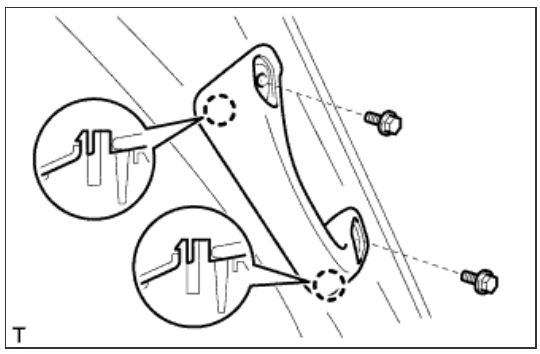
Use the same procedure to remove the front assist grip on the other side.

a. Detach the 4 claws and remove the 2 assist grip plugs.



b. Remove the 2 bolts.

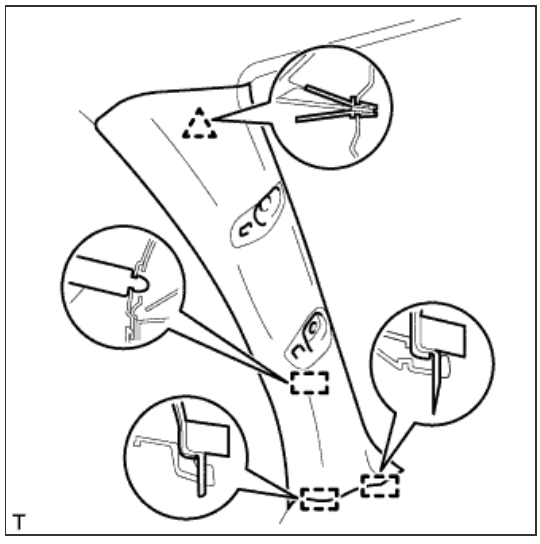
c. Detach the 2 claws and remove the front assist grip.



14. REMOVE FRONT PILLAR GARNISH LH

a. Detach the clip 3 guides, and remove the front pillar garnish.

b. for 9 Speakers:
Disconnect the speaker connector and then remove the front pillar garnish.

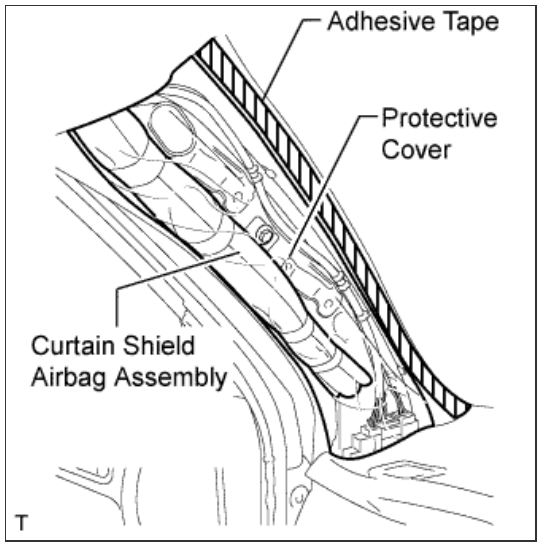


c. Protect the curtain shield airbag.

i. Thoroughly cover the airbag with a cloth or nylon sheet and fix the ends of the cover with adhesive tape, as shown in the illustration.

NOTICE:

Cover the curtain shield airbag with a protective cover as soon as the front pillar garnish is removed.



15. REMOVE FRONT PILLAR GARNISH RH

HINT:

Use the same procedures described for the LH side.

16. REMOVE MAP LIGHT ASSEMBLY

a. Using a screwdriver, detach the 2 claws and open the 2 covers.

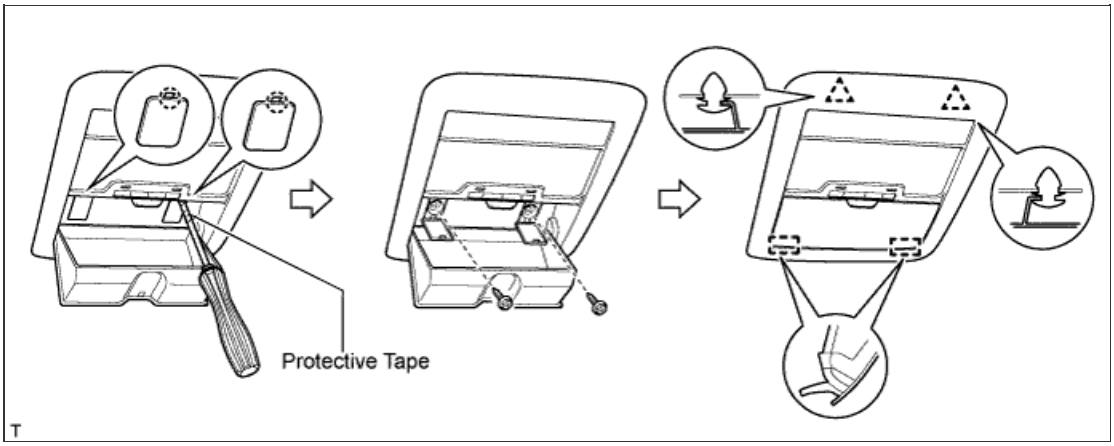
HINT:

Tape the screwdriver tip before use.

b. Remove the 2 screws.

c. Detach the 2 clips and 2 guides.

d. Disconnect the connector and then remove the map light.

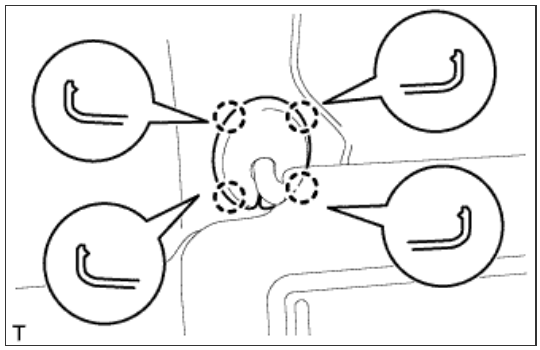


17. REMOVE VISOR BRACKET COVER

HINT:

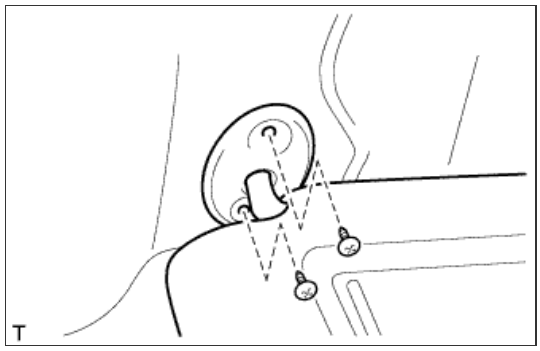
Use the same procedure to remove the visor bracket cover on the other side.

a. Detach the 4 claws and remove the visor bracket cover.



18. REMOVE VISOR ASSEMBLY LH

a. Remove the 2 screws and visor.



19. REMOVE VISOR ASSEMBLY RH

HINT:

Use the same procedures described for the LH side.

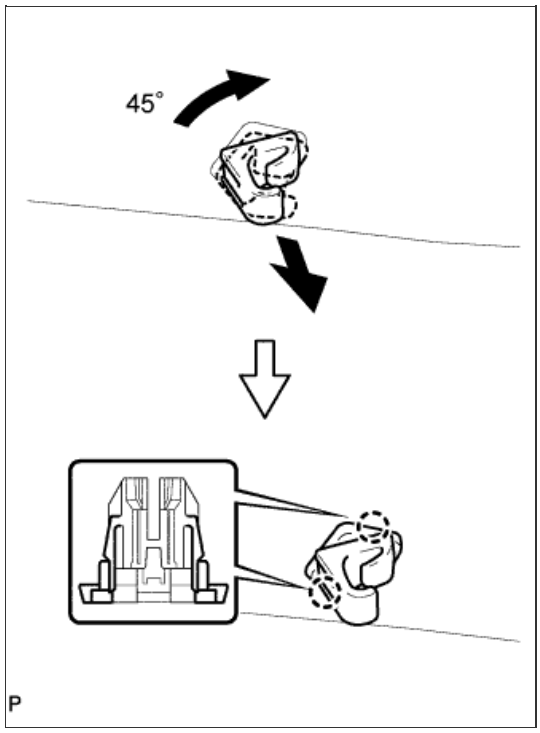
20. REMOVE VISOR HOLDER

HINT:

Use the same procedure to remove the visor holder on the other side.

a. Turn the visor holder approximately 45° and pull it out as shown in the illustration.

b. Detach the 2 claws and remove the visor holder.

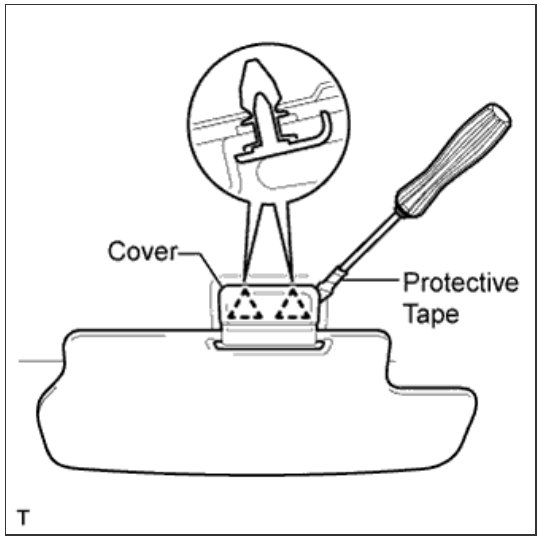


21. REMOVE CENTER VISOR ASSEMBLY LH (w/ Sub Visor)

a. Using a screwdriver, pry off the cover to detach the 2 clips and remove the center visor.

HINT:

Tape the screwdriver tip before use.



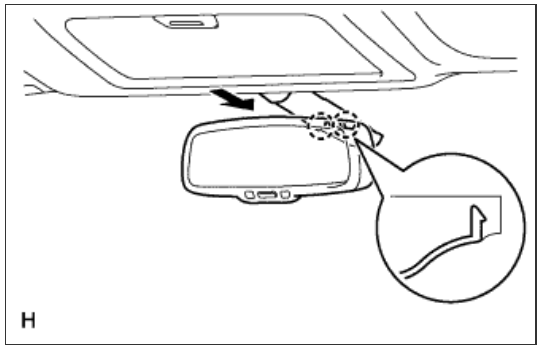
22. REMOVE CENTER VISOR ASSEMBLY RH (w/ Sub Visor)

HINT:

Use the same procedures described for the LH side.

23. REMOVE INNER REAR VIEW MIRROR STAY HOLDER COVER (w/ EC Mirror)

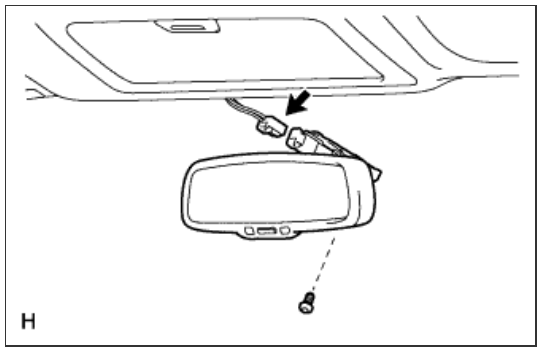
a. Detach the 2 claws and remove the cover as shown in the illustration.



24. REMOVE INNER REAR VIEW MIRROR ASSEMBLY (w/ EC Mirror)

a. Disconnect the connector.

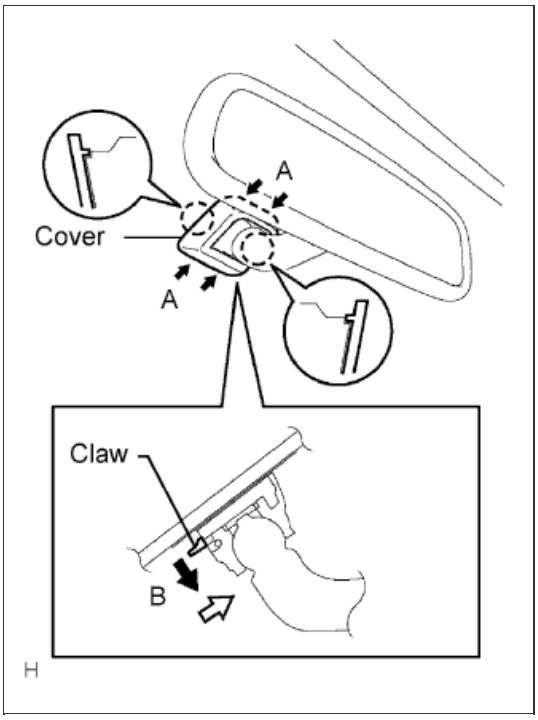
b. Using a T20 "TORX" socket wrench, remove the screw and inner rear view mirror.



25. REMOVE INNER REAR VIEW MIRROR ASSEMBLY (w/o EC Mirror)

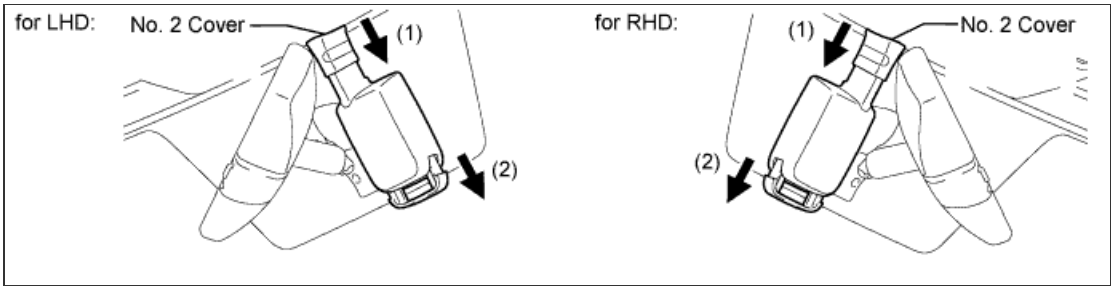
a. Push the cover in the direction indicated by the arrows labeled A and remove it.

b. While holding down the claw in the direction of the black arrow labeled B, slide the mirror in the direction of the white arrow and remove it.



26. REMOVE RAIN SENSOR COVER (w/ Rain Sensor)

a. Slide the No. 2 cover in the direction of the arrow labeled (1).



b. Pull the stopper in the direction of the arrow labeled (2) to remove the No. 2 cover.

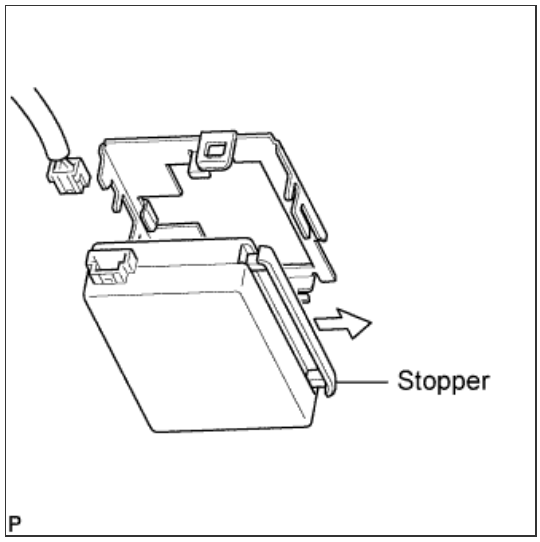
27. REMOVE RAIN SENSOR (w/ Rain Sensor)

a. Release the stopper by pulling it down, and separate the rain sensor.

b. Disconnect the connector and remove the rain sensor.

c. When replacing the rain sensor tape.

i. Remove the rain sensor tape.



28. REMOVE ROOF HEADLINING

a. w Sliding Roof:

i. Partially remove the roof headlining.

HINT:

It is not necessary to completely remove the roof headlining. Slightly lower the front section of the roof headlining so that the windshield glass can be removed in a later step.

Refer to the following procedures (Click here).

b. w/o Sliding Roof:

i. Partially remove the roof headlining.

HINT:

It is not necessary to completely remove the roof headlining. Slightly lower the front section of the roof headlining so that the windshield glass can be removed in a later step.

Refer to the following procedures (Click here).

29. REMOVE WINDSHIELD OUTSIDE MOULDING

a. Using a knife, cut off the moulding as shown in the illustration.

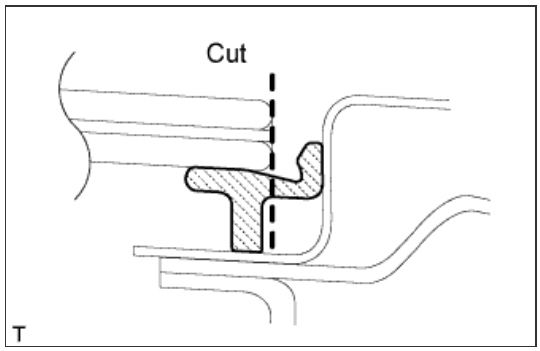
NOTICE:

Be careful not to damage the vehicle body.

b. Pull the shaded area shown in the illustration by hand to remove the windshield outside moulding.

HINT:

Make a partial cut in the moulding. Then pull and remove it by hand.



30. REMOVE WINDSHIELD GLASS

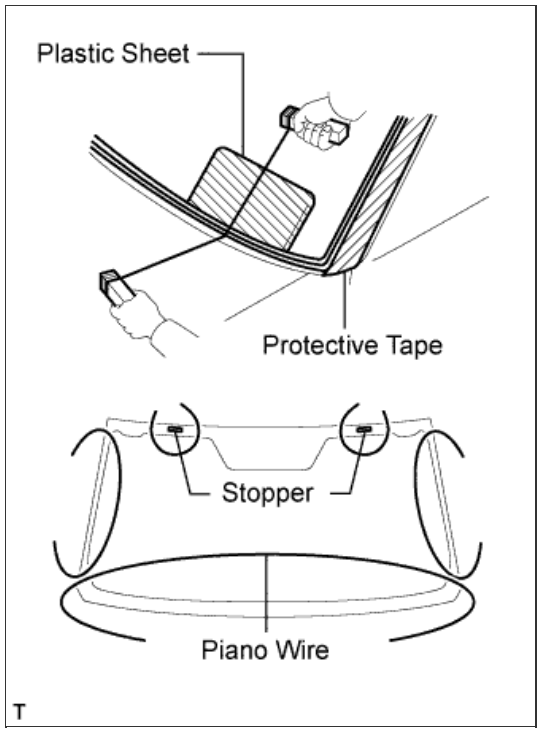
a. Apply protective tape to the outer surface of the vehicle body to prevent scratches.

b. From the interior, insert a piano wire between the vehicle body and glass as shown in the illustration.

c. Tie objects that can serve as handles (for example, wooden blocks) to both wire ends.

NOTICE:

- **When separating the glass from the vehicle, be careful not to damage the vehicle paint or interior/exterior ornaments.**
- **To prevent the instrument panel from being scratched when removing the glass, place a plastic sheet between the piano wire and instrument panel.**



d. Place matchmarks over the glass and vehicle body on the locations indicated in the illustration.

NOTICE:

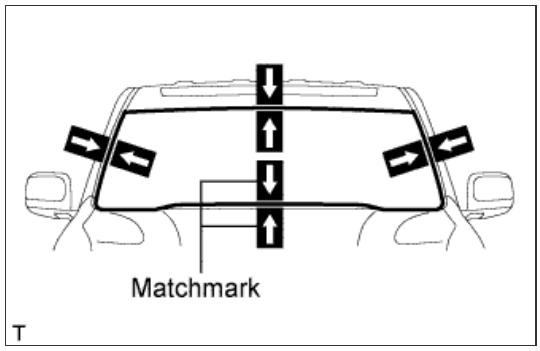
Matchmarks do not need to be placed if not reusing the glass.

e. w/ Windshield Deicer System:
Disconnect the windshield deicer connector.

f. Cut through the adhesive by pulling the piano wire around the glass.

NOTICE:

Leave as much adhesive on the vehicle body as possible when removing the glass.



g. Disconnect the stoppers.

h. Using suction cups, remove the glass.

31. REMOVE NO. 2 WINDSHIELD GLASS STOPPER

a. Using a scraper, remove the 2 stoppers.

32. REMOVE WINDSHIELD GLASS ADHESIVE DAM

a. Using a scraper, remove the dam.

33. REMOVE FRONT INNER WINDOW MOULDING COVER LH

a. Using a scraper, remove the cover.

34. CLEAN WINDSHIELD GLASS

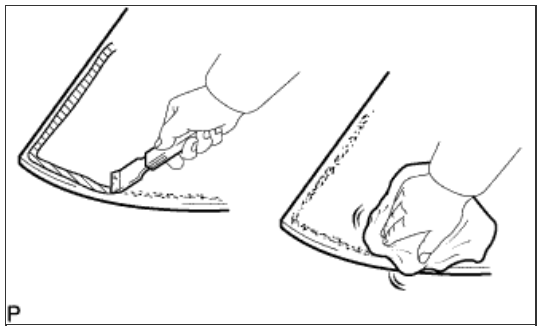
a. Using a scraper, remove the damaged stoppers, dam and adhesive sticking to

the glass.

b. Clean the outer circumference of the glass with non-residue solvent.

NOTICE:

- **Do not touch the glass surface after cleaning it.**
- **Be careful not to damage the glass.**
- **Even if using new glass, clean the glass with non-residue solvent.**



35. REMOVE WINDSHIELD GLASS STOPPER

a. Remove the 2 windshield glass stoppers.

36. CLEAN VEHICLE BODY

a. Clean and shape the contact surface of the vehicle body.

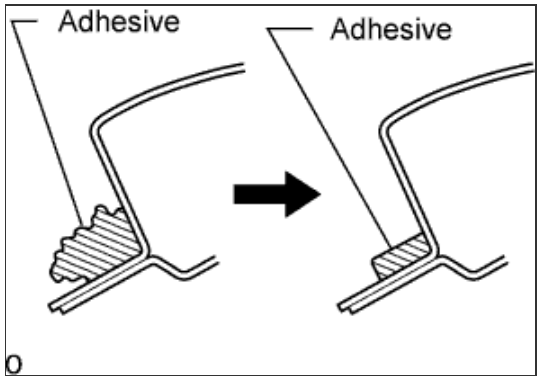
i. On the contact surface of the vehicle body, use a knife to cut away excess adhesive as shown in the illustration.

NOTICE:

Be careful not to damage the vehicle body.

HINT:

Leave as much adhesive on the vehicle body as possible.



b. Clean the contact surface of the vehicle body with cleaner.

HINT:

Even if all the adhesive has been removed, clean the vehicle body.

for Preparation Click here

1. DISCONNECT CABLE FROM NEGATIVE BATTERY TERMINAL

CAUTION:

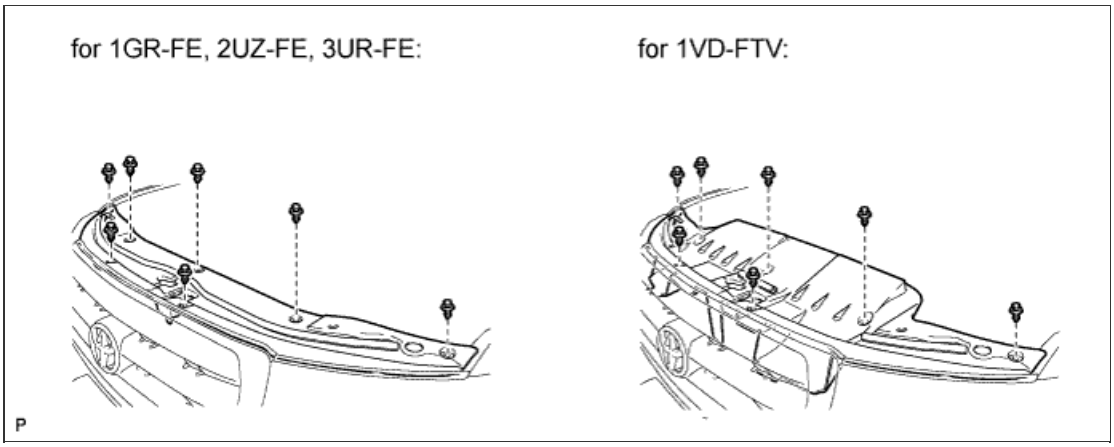
Wait at least 90 seconds after disconnecting the cable from the negative (-) battery terminal to disable the SRS system.

NOTICE:

When disconnecting the cable, some systems need to be initialized after the cable is reconnected (Click here).

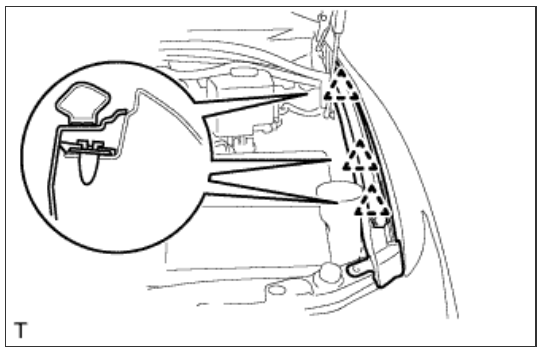
2. REMOVE UPPER RADIATOR SUPPORT SEAL

a. Remove the 7 clips and radiator support seal.



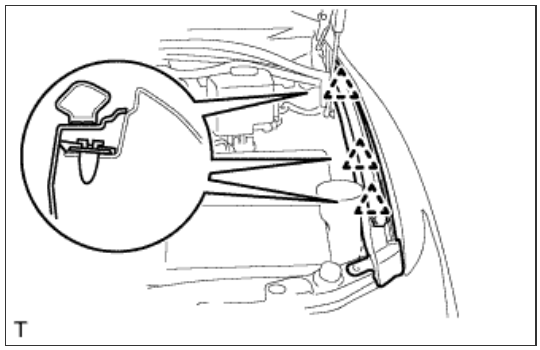
3. REMOVE FRONT FENDER MAIN SEAL LH

a. Using a clip remover, detach the 3 clips and remove the fender main seal.



4. REMOVE FRONT FENDER MAIN SEAL RH

a. Using a clip remover, detach the 3 clips and remove the fender main seal.



5. REMOVE FRONT WIPER ARM LH

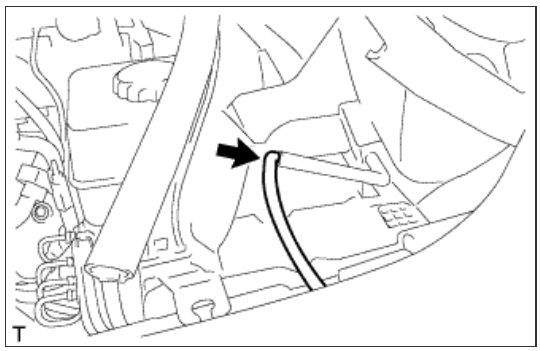
a. Remove the nut, wiper arm and blade.

6. REMOVE FRONT WIPER ARM RH

a. Remove the nut, wiper arm and blade.

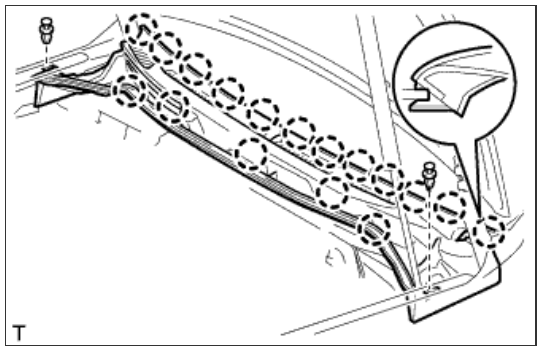
7. REMOVE COWL TOP VENTILATOR LOUVER SUB-ASSEMBLY

a. Remove the washer hose.



b. Remove the 2 clips.

c. Detach the 17 claws and remove the cowl top ventilator louver sub-assembly.



8. REMOVE WINDSHIELD OUTSIDE MOULDING LH

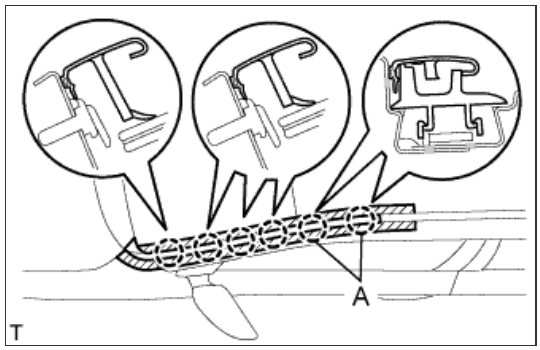
a. Remove the windshield outside moulding.

i. Put protective tape around the moulding.

ii. Using a moulding remover, detach the 6 clips and remove the moulding.

NOTICE:

- **When removing the windshield outside moulding, be careful not to damage the roof drip side finish moulding clip labeled A in the illustration.**
- **If a roof drip side finish moulding clip is damaged or becomes detached from the vehicle, replace it with a new one.**



9. REMOVE WINDSHIELD OUTSIDE MOULDING RH

HINT:

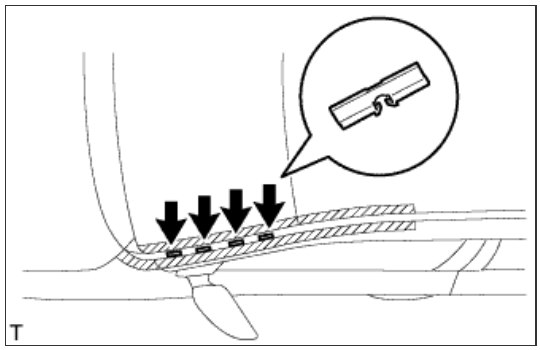
Use the same procedures described for the LH side.

10. REMOVE NO. 4 WINDSHIELD MOULDING PAD

a. Remove the 4 No. 4 windshield moulding pads.

HINT:

Use the same procedure to remove the 4 pads on the other side.



11. REMOVE NO. 3 WINDSHIELD OUTSIDE MOULDING CLIP

HINT:

Perform the following procedures if replacing any No. 3 windshield outside moulding clip(s).

a. Put a 4 mm (0.157 in.) drill bit into a drill.

b. Wind tape around the drill bit approximately 5 mm (0.197 in.) from the tip of the drill.

HINT:

Tape the 4 mm (0.157 in.) drill bit to prevent the drill bit from going too deep.

c. Lightly press the drill against the No. 3 windshield outside moulding clip(s), drill off the flanges of the No. 3 windshield outside moulding clip(s), and remove the No. 3 windshield outside moulding clip(s).

NOTICE:

- **Pressing the drill too firmly will cause the No. 3 windshield outside moulding clip to turn and result in the No. 3 windshield outside moulding clip not being drilled through.**
- **Do not pry the No. 3 windshield outside moulding clips with the drill, because this may cause damage to the installation holes of the No. 3 windshield outside moulding clips or the drill bit.**

NOTICE:

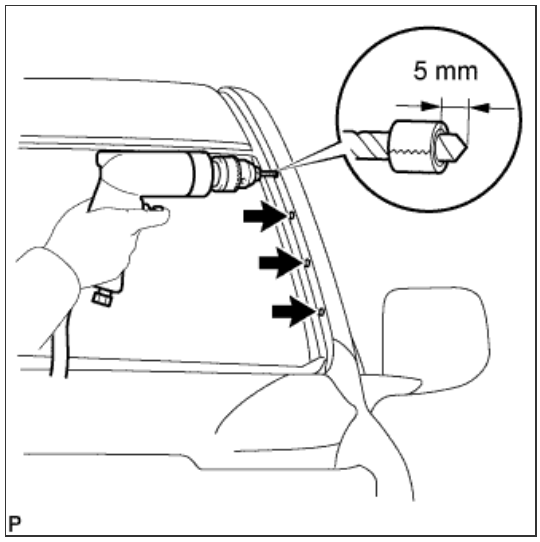
Be careful of the drilled No. 3 windshield outside moulding clips as they may become hot.

d. Using a vacuum cleaner, remove the No. 3 windshield outside moulding clip

fragments and shavings from the drilled areas.

HINT:

Use the same procedure to remove the clip(s) on the other side.



12. REMOVE ROOF DRIP SIDE FINISH MOULDING CLIP

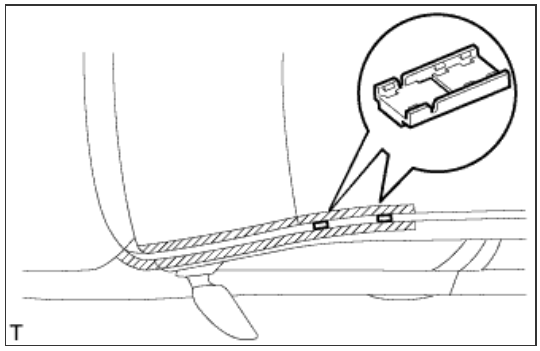
HINT:

Perform the following procedures if replacing any roof drip side finish moulding clip.

a. Remove the roof drip side finish moulding clips.

HINT:

Use the same procedure to remove the clip on the other side.

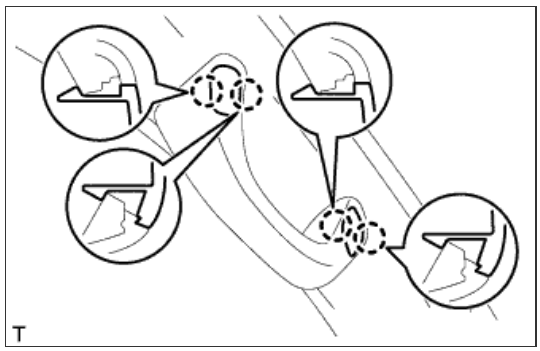


13. REMOVE FRONT ASSIST GRIP SUB-ASSEMBLY

HINT:

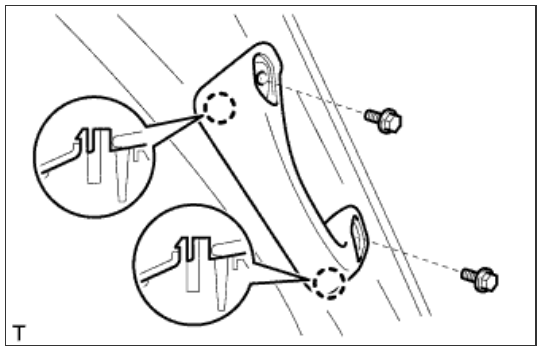
Use the same procedure to remove the front assist grip on the other side.

a. Detach the 4 claws and remove the 2 assist grip plugs.



b. Remove the 2 bolts.

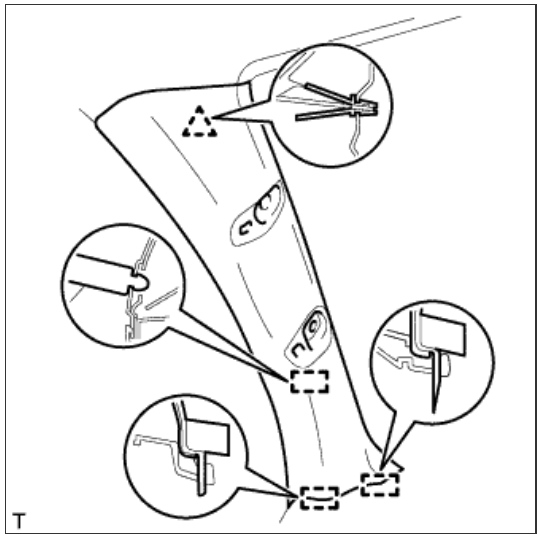
c. Detach the 2 claws and remove the front assist grip.



14. REMOVE FRONT PILLAR GARNISH LH

a. Detach the clip 3 guides, and remove the front pillar garnish.

b. for 9, 14 Speakers:
Disconnect the speaker connector and then remove the front pillar garnish.

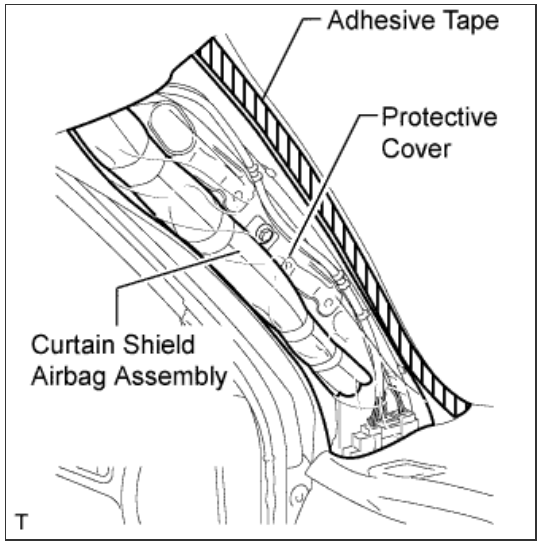


c. Protect the curtain shield airbag.

i. Thoroughly cover the airbag with a cloth or nylon sheet and fix the ends of the cover with adhesive tape, as shown in the illustration.

NOTICE:

Cover the curtain shield airbag with a protective cover as soon as the front pillar garnish is removed.



15. REMOVE FRONT PILLAR GARNISH RH

HINT:

Use the same procedures described for the LH side.

16. REMOVE MAP LIGHT ASSEMBLY

a. Using a screwdriver, detach the 2 claws and open the 2 covers.

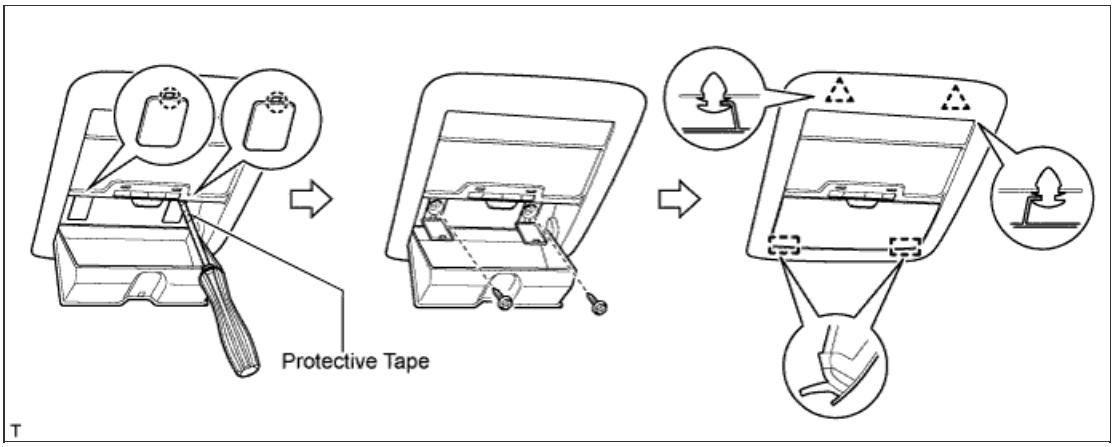
HINT:

Tape the screwdriver tip before use.

b. Remove the 2 screws.

c. Detach the 2 clips and 2 guides.

d. Disconnect the connector and then remove the map light.

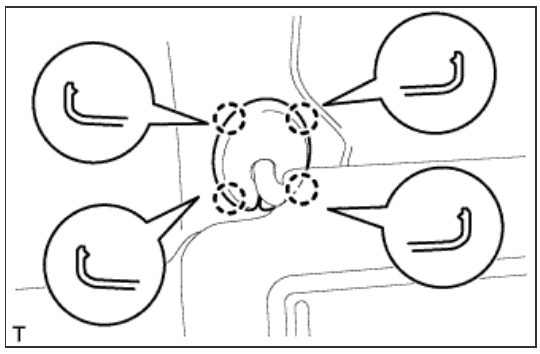


17. REMOVE VISOR BRACKET COVER

HINT:

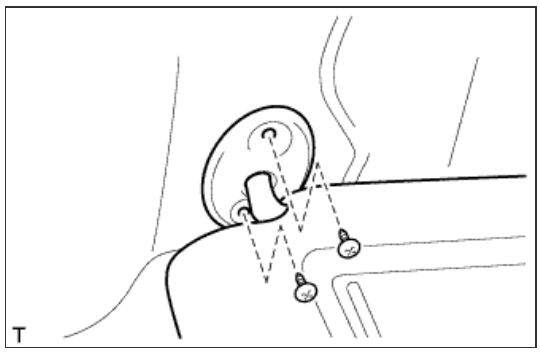
Use the same procedure to remove the visor bracket cover on the other side.

a. Detach the 4 claws and remove the visor bracket cover.



18. REMOVE VISOR ASSEMBLY LH

a. Remove the 2 screws and visor.



19. REMOVE VISOR ASSEMBLY RH

HINT:

Use the same procedures described for the LH side.

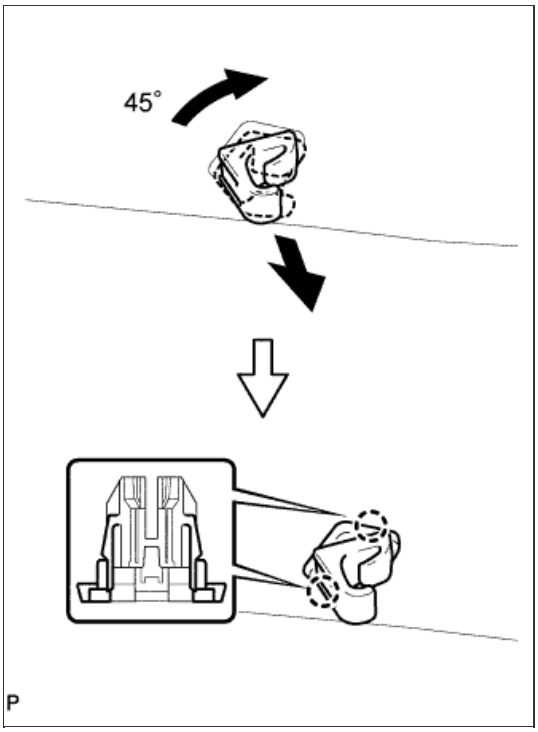
20. REMOVE VISOR HOLDER

HINT:

Use the same procedure to remove the visor holder on the other side.

a. Turn the visor holder approximately 45° and pull it out as shown in the illustration.

b. Detach the 2 claws and remove the visor holder.



21. REMOVE CENTER VISOR ASSEMBLY LH (w/ Sub Visor)

a. Using a screwdriver, pry off the cover to detach the 2 clips and remove the center visor.

HINT:

Tape the screwdriver tip before use.



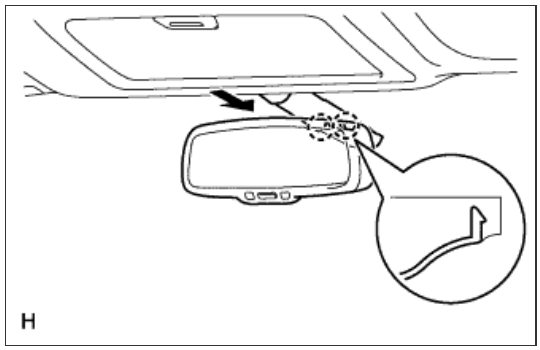
22. REMOVE CENTER VISOR ASSEMBLY RH (w/ Sub Visor)

HINT:

Use the same procedures described for the LH side.

23. REMOVE INNER REAR VIEW MIRROR STAY HOLDER COVER (w/ EC Mirror)

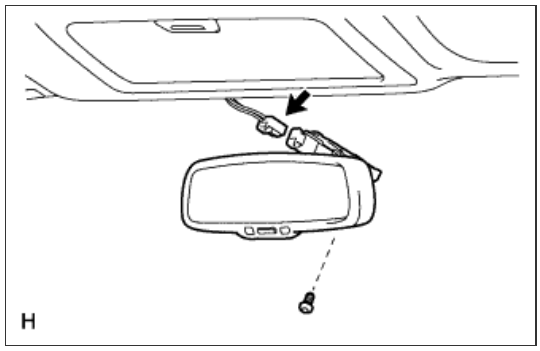
a. Detach the 2 claws and remove the cover as shown in the illustration.



24. REMOVE INNER REAR VIEW MIRROR ASSEMBLY (w/ EC Mirror)

a. Disconnect the connector.

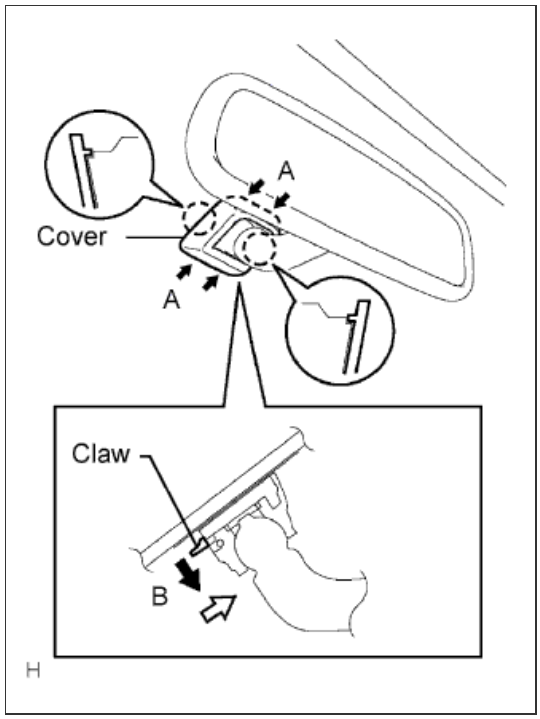
b. Using a T20 "TORX" socket wrench, remove the screw and inner rear view mirror.



25. REMOVE INNER REAR VIEW MIRROR ASSEMBLY (w/o EC Mirror)

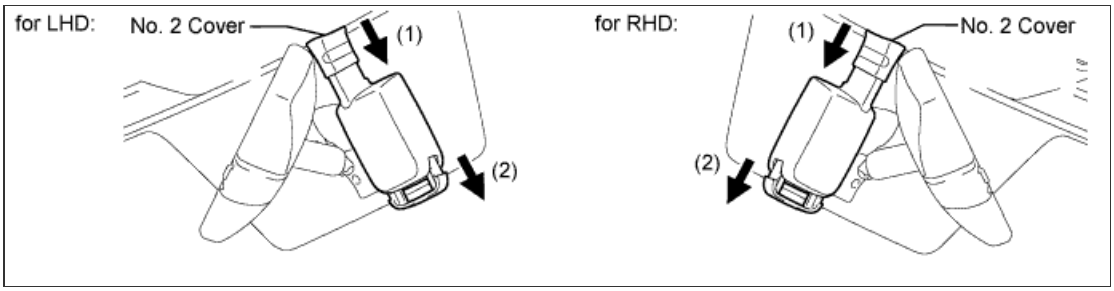
a. Push the cover in the direction indicated by the arrows labeled A and remove it.

b. While holding down the claw in the direction of the black arrow labeled B, slide the mirror in the direction of the white arrow and remove it.



26. REMOVE RAIN SENSOR COVER (w/ Rain Sensor)

a. Slide the No. 2 cover in the direction of the arrow labeled (1).



b. Pull the stopper in the direction of the arrow labeled (2) to remove the No. 2 cover.

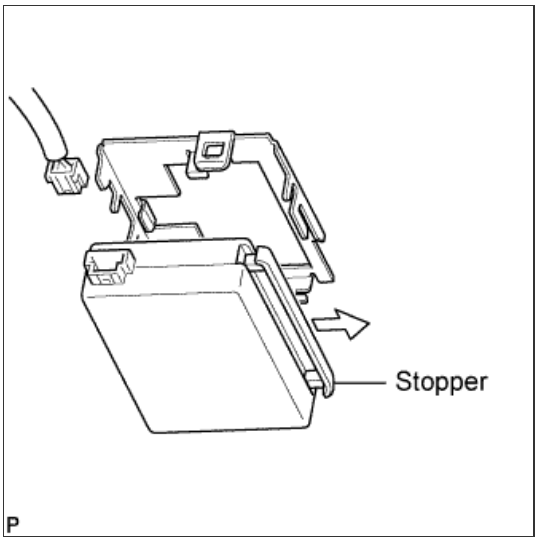
27. REMOVE RAIN SENSOR (w/ Rain Sensor)

a. Release the stopper by pulling it down, and separate the rain sensor.

b. Disconnect the connector and remove the rain sensor.

c. When replacing the rain sensor tape.

i. Remove the rain sensor tape.



28. REMOVE ROOF HEADLINING

a. w/ Sliding Roof:

i. Partially remove the roof headlining.

HINT:

It is not necessary to completely remove the roof headlining. Slightly lower the front section of the roof headlining so that the windshield glass can be removed in a later step.

Refer to the following procedures (Click here).

b. w/o Sliding Roof:

i. Partially remove the roof headlining.

HINT:

It is not necessary to completely remove the roof headlining. Slightly lower the front section of the roof headlining so that the windshield glass can be removed in a later step.

Refer to the following procedures (Click here).

29. REMOVE WINDSHIELD OUTSIDE MOULDING

a. Using a knife, cut off the moulding as shown in the illustration.

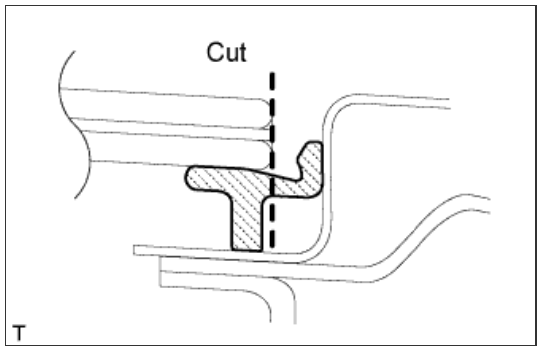
NOTICE:

Be careful not to damage the vehicle body.

b. Pull the shaded area shown in the illustration by hand to remove the windshield outside moulding.

HINT:

Make a partial cut in the moulding. Then pull and remove it by hand.



30. REMOVE WINDSHIELD GLASS

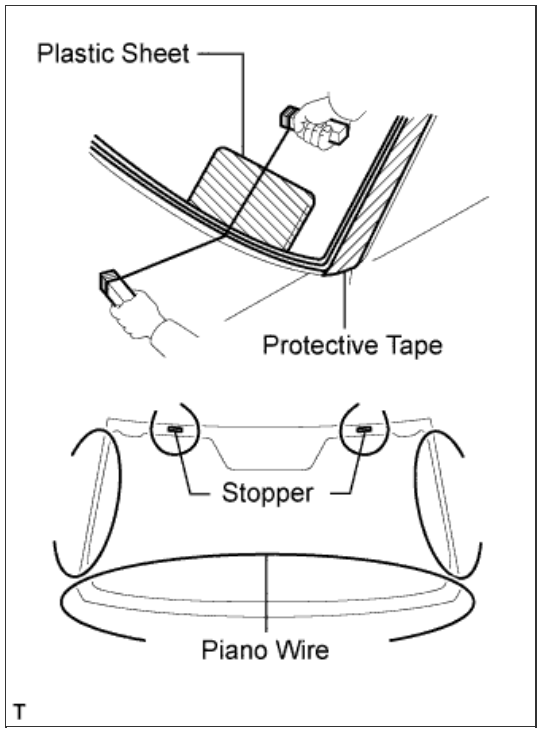
a. Apply protective tape to the outer surface of the vehicle body to prevent scratches.

b. From the interior, insert a piano wire between the vehicle body and glass as shown in the illustration.

c. Tie objects that can serve as handles (for example, wooden blocks) to both wire ends.

NOTICE:

- **When separating the glass from the vehicle, be careful not to damage the vehicle paint or interior/exterior ornaments.**
- **To prevent the instrument panel from being scratched when removing the glass, place a plastic sheet between the piano wire and instrument panel.**



d. Place matchmarks over the glass and vehicle body on the locations indicated in the illustration.

NOTICE:

Matchmarks do not need to be placed if not reusing the glass.

e. w/ Windshield Deicer System:
Disconnect the windshield deicer connector.

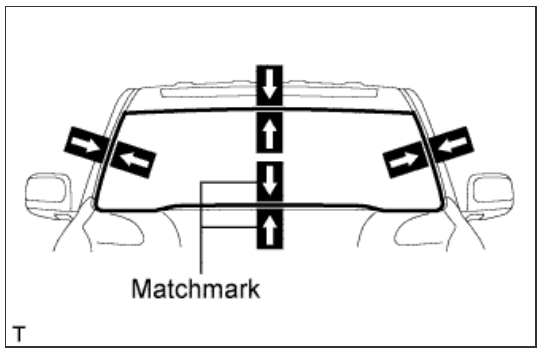
f. Cut through the adhesive by pulling the piano wire around the glass.

NOTICE:

Leave as much adhesive on the vehicle body as possible when removing the glass.

g. Disconnect the stoppers.

h. Using suction cups, remove the glass.



31. REMOVE NO. 2 WINDSHIELD GLASS STOPPER

a. Using a scraper, remove the 2 stoppers.

32. REMOVE WINDSHIELD GLASS ADHESIVE DAM

a. Using a scraper, remove the dam.

33. REMOVE FRONT INNER WINDOW MOULDING COVER LH

a. Using a scraper, remove the cover.

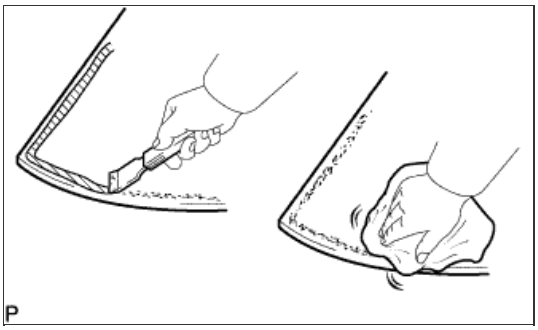
34. CLEAN WINDSHIELD GLASS

a. Using a scraper, remove the damaged stoppers, dam and adhesive sticking to the glass.

b. Clean the outer circumference of the glass with non-residue solvent.

NOTICE:

- **Do not touch the glass surface after cleaning it.**
- **Be careful not to damage the glass.**
- **Even if using new glass, clean the glass with non-residue solvent.**



35. REMOVE WINDSHIELD GLASS STOPPER

a. Remove the 2 windshield glass stoppers.

36. CLEAN VEHICLE BODY

a. Clean and shape the contact surface of the vehicle body.

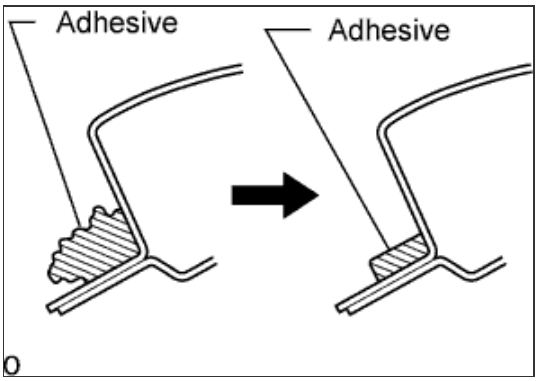
i. On the contact surface of the vehicle body, use a knife to cut away excess adhesive as shown in the illustration.

NOTICE:

Be careful not to damage the vehicle body.

HINT:

Leave as much adhesive on the vehicle body as possible.



b. Clean the contact surface of the vehicle body with cleaner.

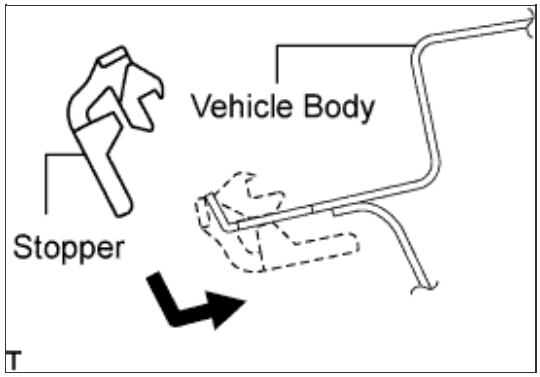
HINT:

Even if all the adhesive has been removed, clean the vehicle body.

for Preparation Click here

1. INSTALL WINDSHIELD GLASS STOPPER

a. Install 2 new stoppers to the vehicle body as shown in the illustration.



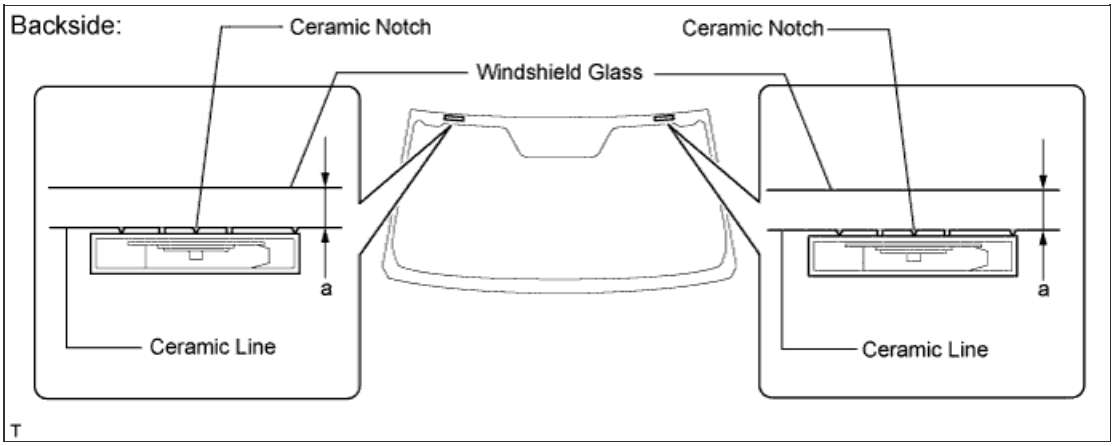
2. INSTALL NO. 2 WINDSHIELD GLASS STOPPER

a. Apply Primer G to the glass where the stopper will be installed.

NOTICE:

- **Allow the primer to dry for 3 minutes or more.**
- **Throw away any leftover primer.**
- **Do not apply too much primer.**

b. Install 2 new stoppers onto the glass as shown in the illustration.



Standard:

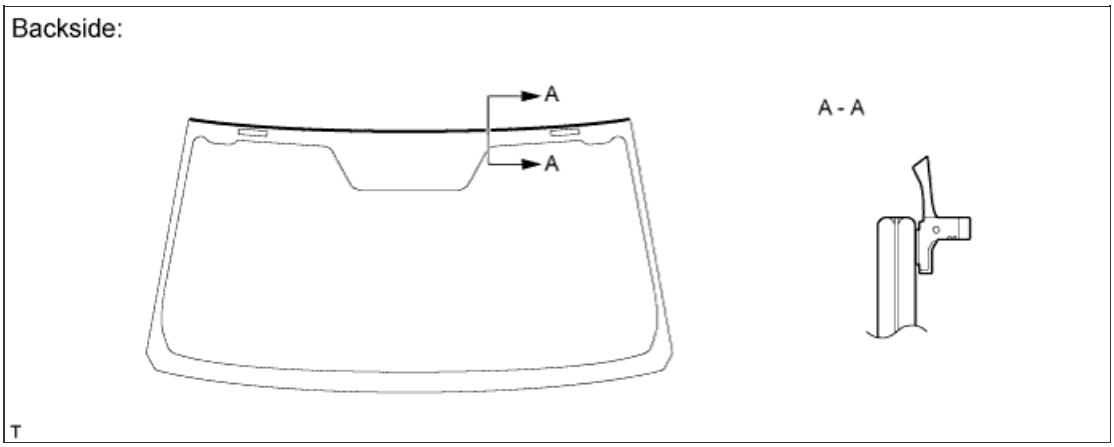
Area	Specified Condition
a	13.2 mm (0.520 in.)

3. INSTALL WINDSHIELD OUTSIDE MOULDING

a. Using a brush or sponge, coat the contact surface of the glass and moulding with Primer G as shown in the illustration.

NOTICE:

- **Allow the primer coating to dry for 3 minutes or more.**
- **Do not coat the adhesive with Primer G.**
- **Throw away any leftover primer.**



NOTICE:

Do not drive the vehicle for the amount of time written in the table below.

Usage Time Frame:

Temperature	Usage Time Frame
35°C (95°F)	15 minutes
20°C (68°F)	1 hour 40 minutes
5°C (41°F)	8 hours

b. Remove the peeling paper from the windshield outside moulding. Install the moulding as shown in the illustration.

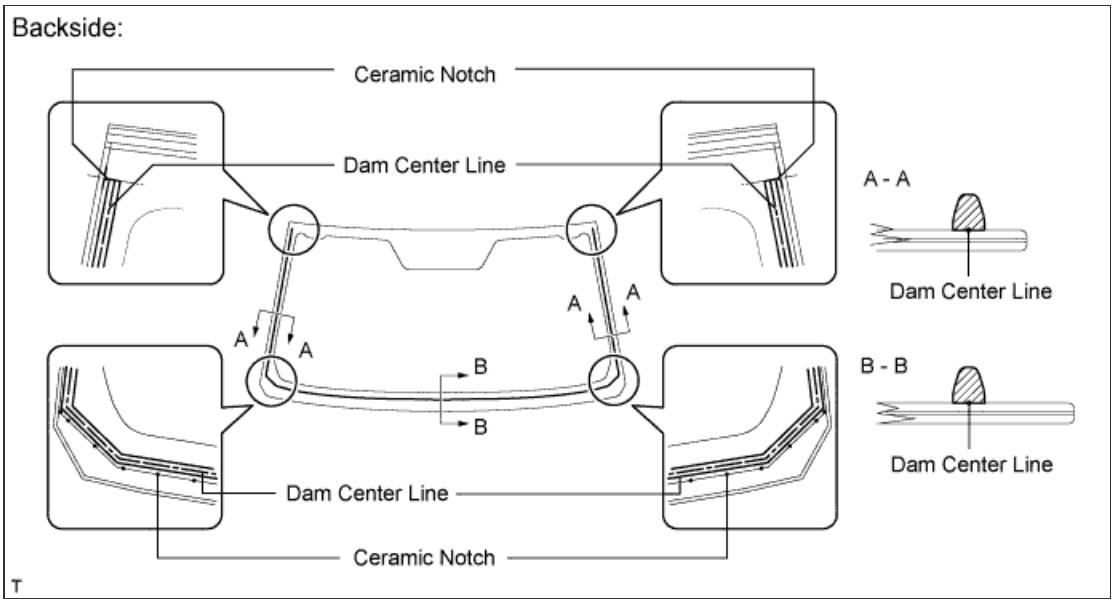
4. INSTALL WINDSHIELD GLASS ADHESIVE DAM

a. Apply Primer G to the glass where the glass adhesive dam will be installed.

NOTICE:

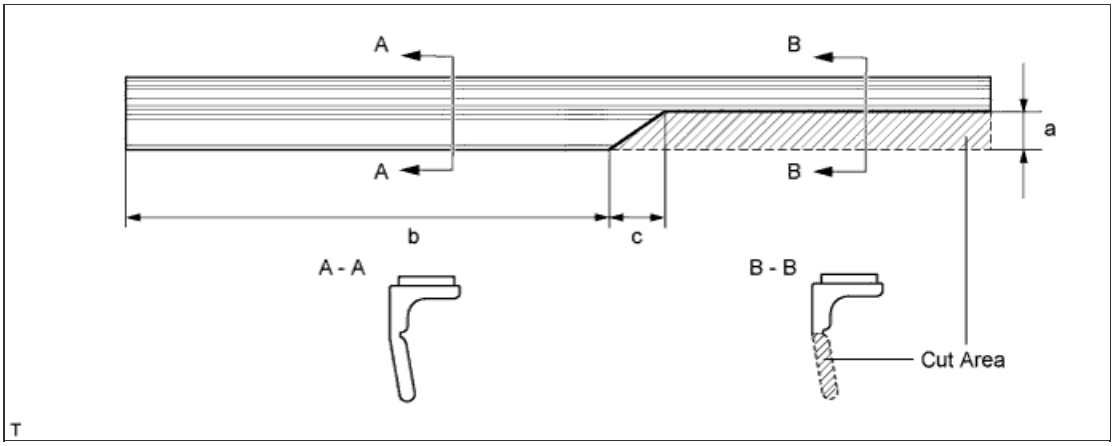
- **Allow the primer to dry for 3 minutes or more.**
- **Throw away any leftover primer.**
- **Do not apply too much primer.**

b. Remove the peeling paper from the adhesive part of the dam. Install the dam (adhesive side) to the glass (Primer G area), but exclude the area above the notches on the upper part of the glass.



5. INSTALL FRONT INNER WINDOW MOULDING COVER LH

a. Using a knife, cut off the cover as shown in the illustration.



Standard:

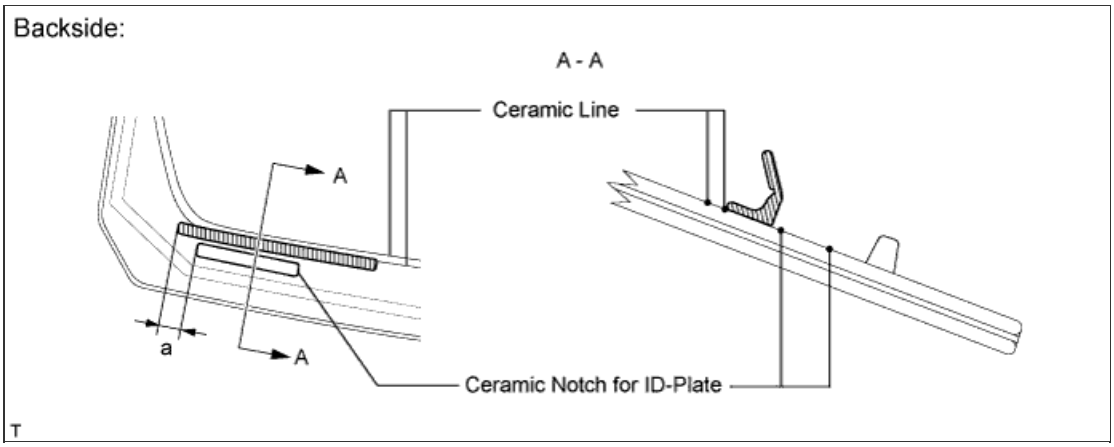
Area	Specified Condition
a	6.9 mm (0.272 in.)
b	96.5 mm (3.79 in.)
c	10.0 mm (o.394 in.)

b. Apply Primer G to the glass where the inner window moulding cover will be installed.

NOTICE:

- **Allow the primer to dry for 3 minutes or more.**
- **Throw away any leftover primer.**
- **Do not apply too much primer.**

c. Remove the peeling paper from the inner window moulding cover. Install the cover to the glass, as shown in the illustration.

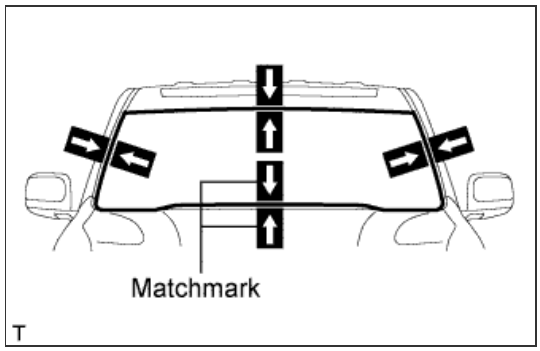


Standard:

Area	Specified Condition
a	14.0 mm (0.551 in.)

6. INSTALL WINDSHIELD GLASS

a. Position the glass.



i. Using suction cups, place the glass in the correct position.

ii. Check that the entire contact surface of the glass rim is perfectly even.

iii. Place matchmarks on the glass and vehicle body on the locations indicated in the illustration.

HINT:

- **Placing matchmarks is only necessary when installing new glass. If it is the reused glass, matchmarks should already be present.**
- **When reusing the glass, check and correct the matchmark positions.**

NOTICE:

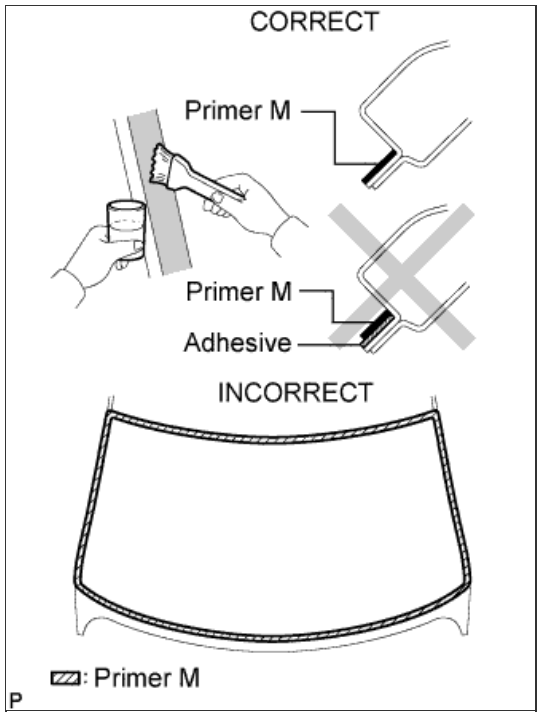
Check that the stoppers are attached to the vehicle body correctly.

iv. Using suction cups, remove the glass.

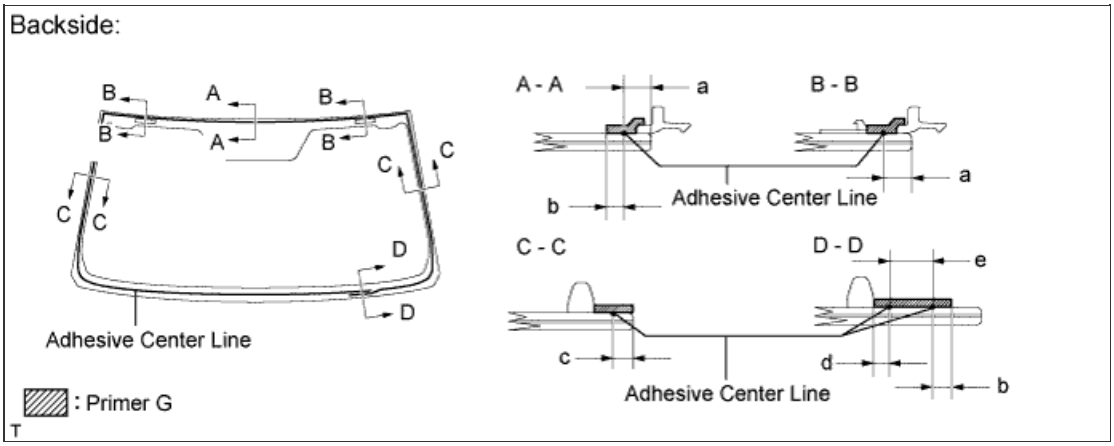
b. Using a brush, apply Primer M to the exposed part of the vehicle body.

NOTICE:

- **Allow the primer to dry for 3 minutes or more.**
- **Do not apply primer to the adhesive.**
- **Throw away any leftover primer.**
- **Do not apply too much primer.**



c. Using a brush or sponge, apply Primer G to the contact surface of the glass.



Standard:

Area	Specified Condition
a	9.0 mm (0.354 in.)
b	7.0 mm (0.276 in.)
c	3.0 mm (0.118 in.)
d	4.0 mm (0.157 in.)
e	8.0 mm (0.315 in.)

HINT:

If the primer is applied to an area that is not specified, apply non-residue solvent to a clean cloth and wipe off the excess primer before it dries.

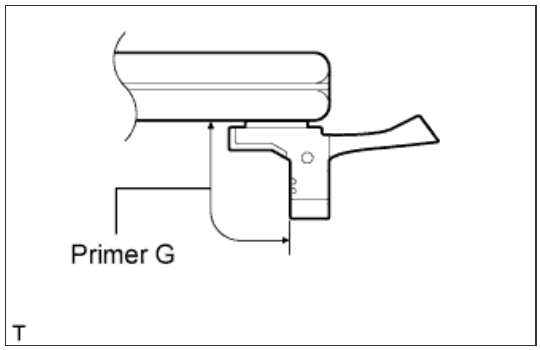
NOTICE:

- **Allow the primer to dry for 3 minutes or more.**
- **Throw away any leftover primer.**
- **Do not apply too much primer.**

d. Using a brush or sponge, coat the windshield outside moulding with Primer G as shown in the illustration.

NOTICE:

- Allow the primer to dry for 3 minutes or more.
- Throw away any leftover primer.
- Do not apply too much primer.



e. Apply adhesive to the glass.

Adhesive:
Toyota Genuine Windshield Glass Adhesive or equivalent

i. Cut off the tip of the cartridge nozzle as shown in the illustration.

HINT:

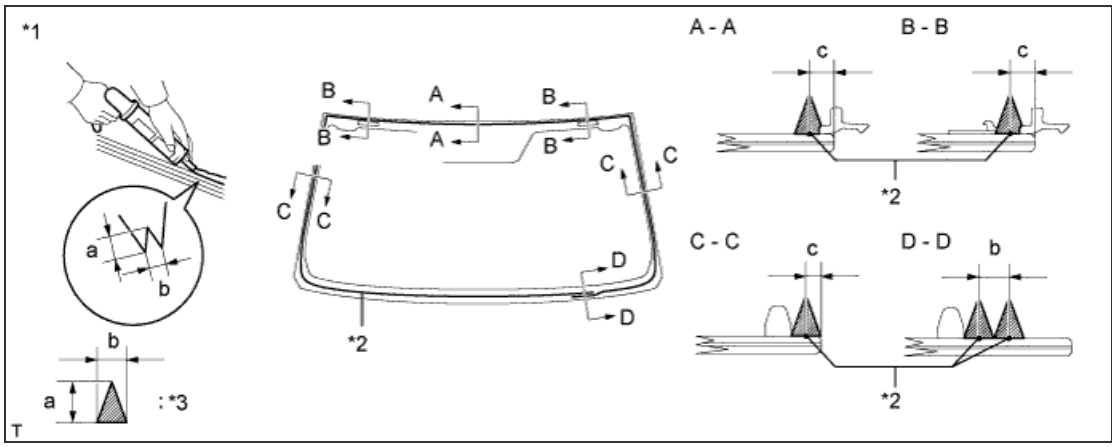
After cutting off the tip, use all adhesive within the time written in the table below.

Usage Time Frame:

Temperature	Usage Time Frame
35°C (95°F)	15 minutes
20°C (68°F)	1 hour 40 minutes
5°C (41°F)	8 hours

ii. Load the sealer gun with the cartridge.

iii. Apply adhesive to the glass as shown in the illustration.



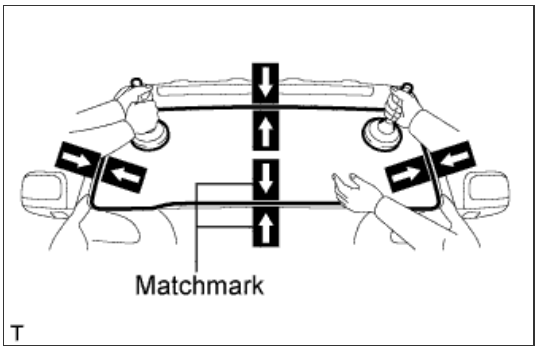
Standard:

Area	Specified Condition
a	12.0 mm (0.472 in.)
b	8.0 mm (0.315 in.)
c	9.0 mm (0.354 in.)
d	3.0 mm (0.118 in.)

f. Install the glass to the vehicle body.

i. Using suction cups, position the glass so that the matchmarks are aligned. Press it in gently along the rim.

ii. Lightly press the outer surface of the glass to ensure that it is securely fit to the vehicle body.



NOTICE:

- **Check that the stoppers are attached to the vehicle body correctly.**
- **Check that the vehicle body and glass have a small gap between them.**

iii. Hold the glass in place securely with protective tape or equivalent until the adhesive hardens.

NOTICE:

Do not drive the vehicle for the amount of time written in the table below.

Minimum Time:

Temperature	Minimum Time Prior to Driving Vehicle
35°C (95°F)	1 hour 30 minutes
20°C (68°F)	5 hours
5°C (41°F)	24 hours

g. w/ Windshield Deicer System:
Connect the windshield deicer connector.

7. CHECK FOR LEAK AND REPAIR

a. Conduct a leak test after the adhesive has completely hardened.

b. Seal any leaks with auto glass sealer.

8. INSTALL ROOF HEADLINING

a. w / Sliding Roof:

i. Return the roof headlining to its original position. Refer to the following procedures (Click here).

b. w /o Sliding Roof:

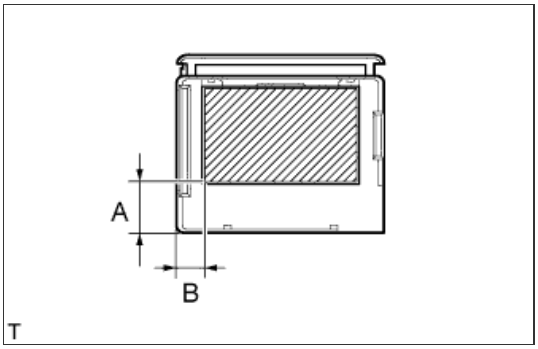
i. Return the roof headlining to its original position. Refer to the following procedures (Click here).

9. INSTALL RAIN SENSOR TAPE (w/ Rain Sensor)

HINT:

Only perform this procedure when replacing the rain sensor tape.

a. Apply new rain sensor tape to the rain sensor surface, indicated by the hatched area.



NOTICE:

- **Keep the exposed adhesive on the tape free from dust and fingerprints.**
- **Apply the tape exactly according to the specifications below.**
- **When installing a new rain sensor, peel the release paper off from the silicon sheet first.**
- **Be careful not to leave any air bubbles in the rain sensor tape when installing it.**

Specification:

Area	Measurement
A	15 mm (0.591 in.)

B	8 mm (0.315 in.)

10. INSTALL RAIN SENSOR (w/ Rain Sensor)

NOTICE:

- **Make sure the adhesive between the bracket and windshield glass is normal.**
- **If there is any residue left from the rain sensor tape on the windshield, remove it.**
- **Clean the glass surface with cloth or similar material.**
- **Make sure there are no air bubbles between the rain sensor and windshield.**

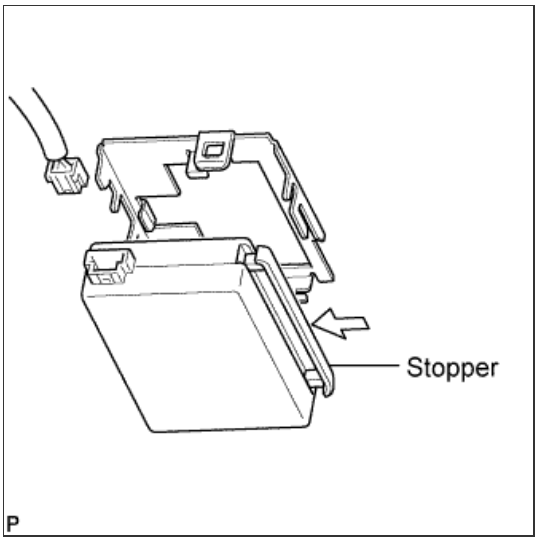
a. Securely attach the rain sensor to the bracket.

b. Push in the stopper.

NOTICE:

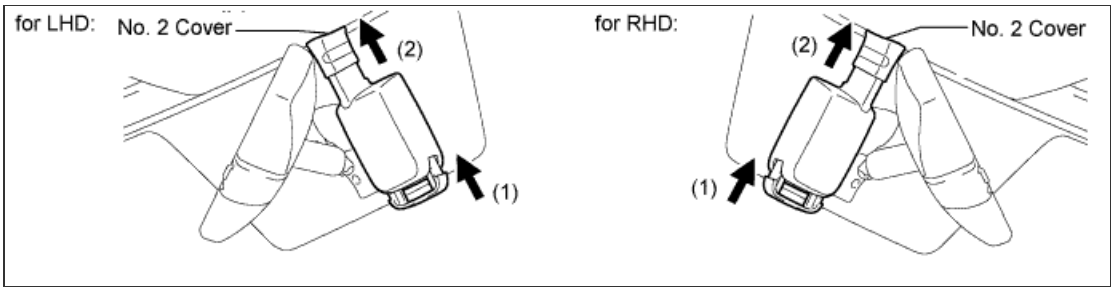
The stopper can be used a maximum of 5 times.

c. Connect the connector.



11. INSTALL RAIN SENSOR COVER (w/ Rain Sensor)

a. Push in the stopper in the direction of the arrow labeled (1) to install the rain sensor cover.



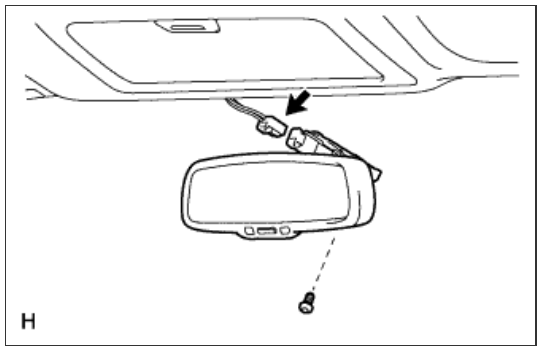
b. Slide the No. 2 cover in the direction of the arrow labeled (2) to fix it in place.

12. INSTALL INNER REAR VIEW MIRROR ASSEMBLY (w/ EC Mirror)

a. Using a T20 "TORX" socket wrench, install the inner rear view mirror with the screw.

Torque:
1.5 N*m{ 15 kgf*cm , 13 in.*lbf }

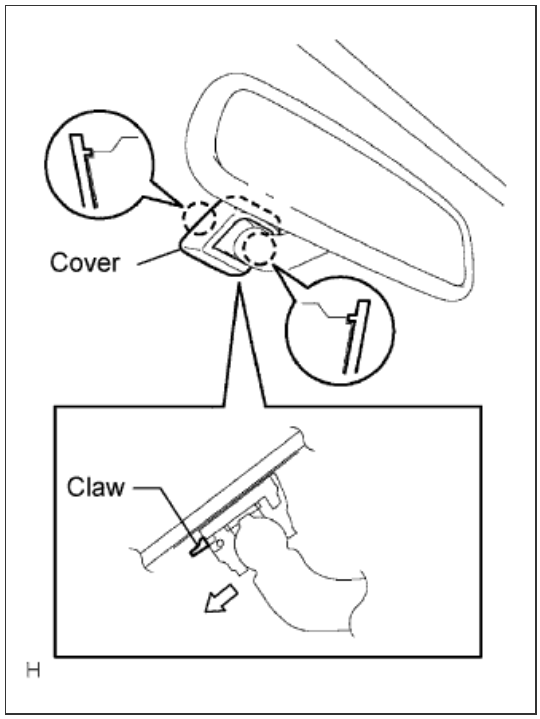
b. Connect the connector.



13. INSTALL INNER REAR VIEW MIRROR ASSEMBLY (w/o EC Mirror)

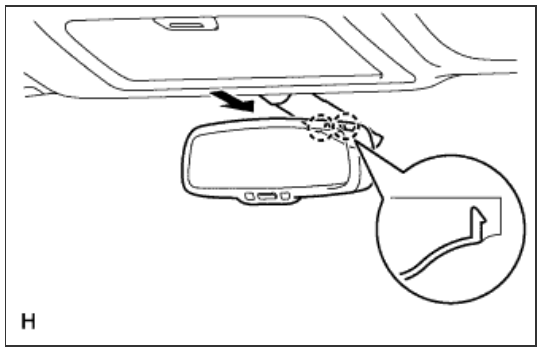
a. Install the mirror in the direction of the white arrow.

b. Install the cover with the 2 claws.



14. INSTALL INNER REAR VIEW MIRROR STAY HOLDER COVER (w/ EC Mirror)

a. Detach the 2 claws and remove the cover as shown in the illustration.



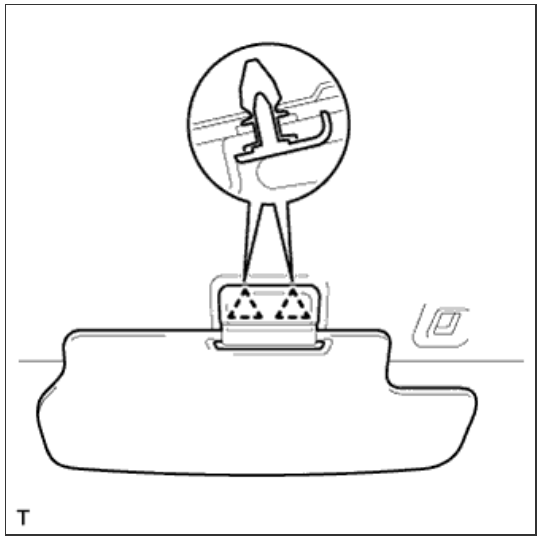
15. INSTALL CENTER VISOR ASSEMBLY LH

HINT:

Use the same procedures described for the LH side.

16. INSTALL CENTER VISOR ASSEMBLY RH

a. Attach the 2 clips to install the center visor.



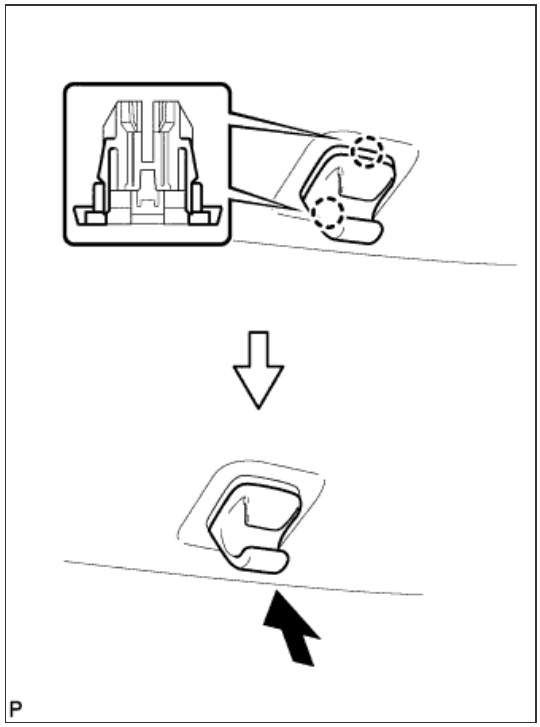
17. INSTALL VISOR HOLDER

HINT:

Use the same procedures to install the visor holder on the other side.

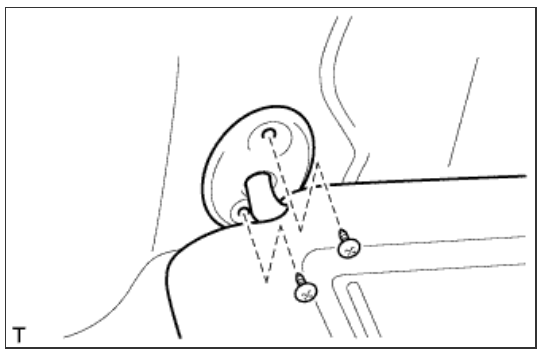
a. Attach the 2 claws.

b. Push the visor holder in to install it.



18. INSTALL VISOR ASSEMBLY LH

a. Install the visor with the 2 screws.



19. INSTALL VISOR ASSEMBLY RH

HINT:

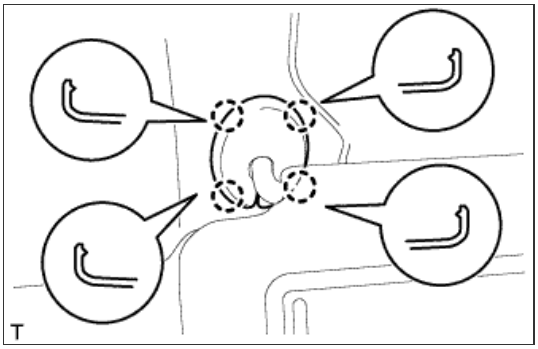
Use the same procedures described for the LH side.

20. INSTALL VISOR BRACKET COVER

HINT:

Use the same procedure to install the visor bracket cover on the other side.

a. Attach the 4 claws to install the visor bracket cover.



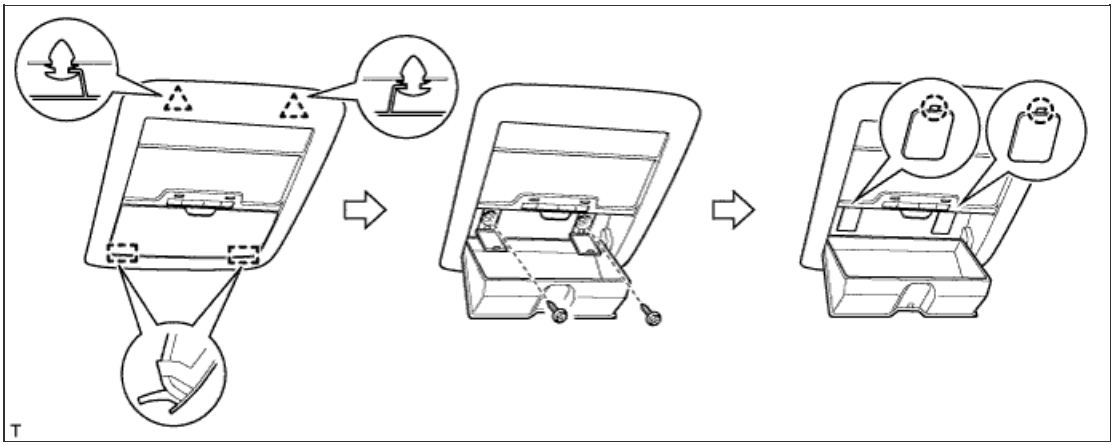
21. INSTALL MAP LIGHT ASSEMBLY

a. Connect the connector.

b. Attach the 2 clips and 2 guides to install the map light.

c. Install the 2 screws.

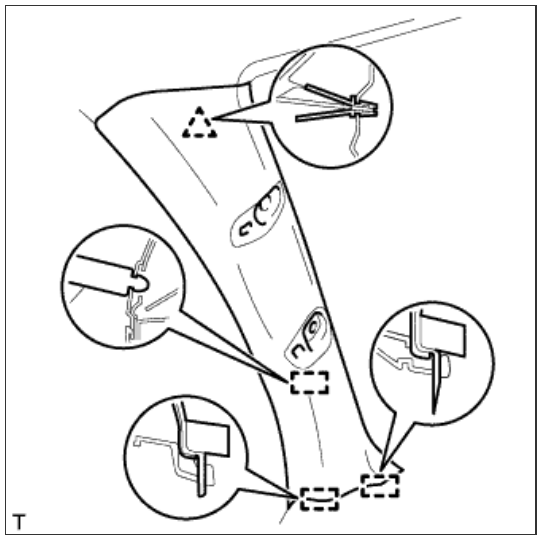
d. Attach the 2 claws to close the 2 covers.



22. INSTALL FRONT PILLAR GARNISH LH

a. for 9 Speakers:
Connect the speaker connector.

b. Attach the clip and 3 guides to install the front pillar garnish.



23. INSTALL FRONT PILLAR GARNISH RH

HINT:

Use the same procedures described for the LH side.

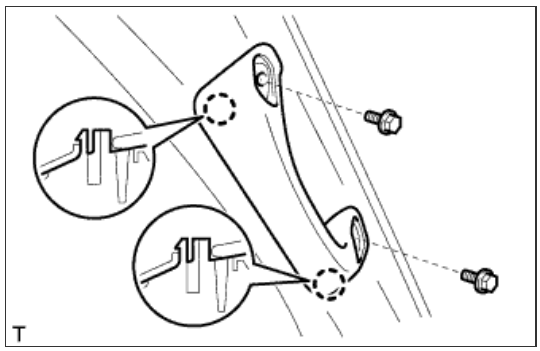
24. INSTALL FRONT ASSIST GRIP SUB-ASSEMBLY

HINT:

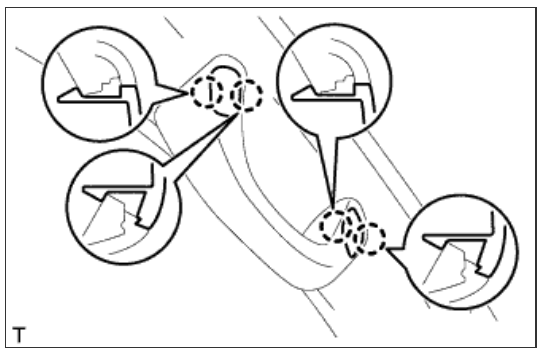
Use the same procedure to install the front assist grip on the other side.

a. Attach the 2 claws to install the front assist grip.

b. Install the 2 bolts.



c. Attach the 4 claws to install the 2 assist grip plugs.



25. INSTALL ROOF DRIP SIDE FINISH MOULDING CLIP

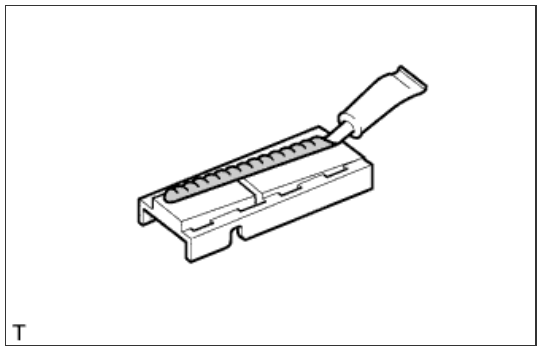
HINT:

Perform the following procedures if replacing any roof drip side finish moulding clip.

NOTICE:

Remove the double-sided tape where the clips will be installed on the body and clean the body with a non-residue type solvent.

a. Apply a 2 to 3 mm (0.0787 to 0.118 in.) bead of adhesive (3M DP-105 or equivalent) to a new roof drip side finish moulding clip.



HINT:

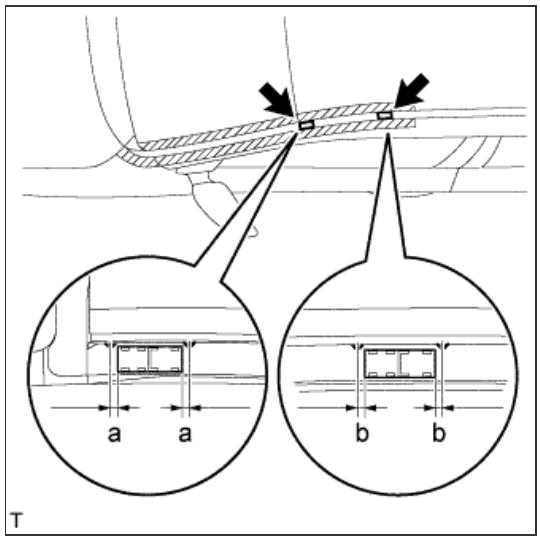
Adhesive strength (tensile strength): 13.7 MPa (140 kgf/cm ^{2}, 1991 psi) or more when the temperature is 23°C (73°F).

b. Apply primer to the body where the roof drip side finish moulding clip will be installed.

NOTICE:

Do not let the primer dry.

c. Install the clips to the positions on the roof panel shown in the illustration. Determine the locations and firmly press and install the roof drip side finish moulding clip after lightly applying adhesive (3M DP-105 or equivalent).



Standard:

Area	Specified Condition
a	-0.5 to 9.5 mm (0.0197 to 0.374 in.)
b	-0.3 to 3.0 mm (-0.118 to 0.118 in.)

d. Install the windshield outside moulding when 40 minutes or more have elapsed after pressing and installing the roof drip side finish moulding clip.

HINT:

- **Initial hardening time: 40 minutes**
- **Complete hardening time: 48 hours**

26. INSTALL NO. 3 WINDSHIELD OUTSIDE MOULDING CLIP

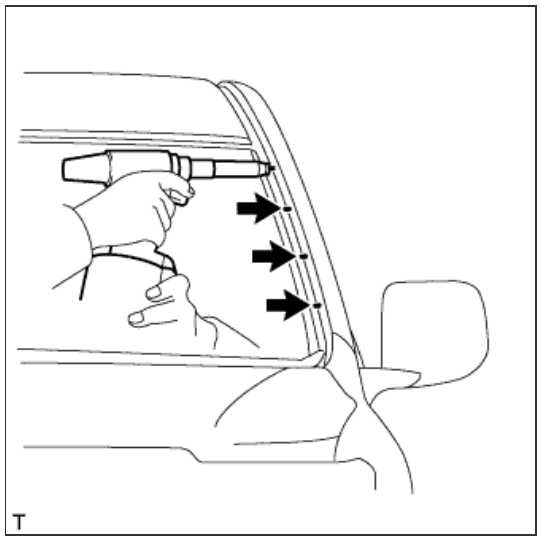
HINT:

Perform the following procedures if replacing any No. 3 windshield outside moulding clip(s).

a. Install a nose piece to an air riveter or hand riveter.

b. Insert the mandrel part of a new No. 3 windshield outside moulding clip into the nose piece.

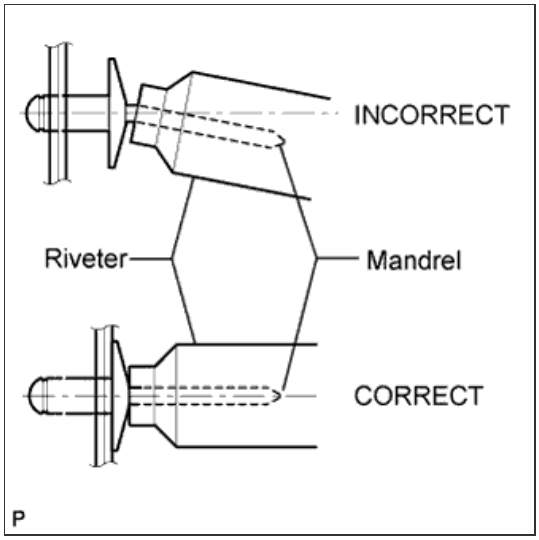
c. Using the riveter, install the No. 3 windshield outside moulding clip(s) shown in the illustration.



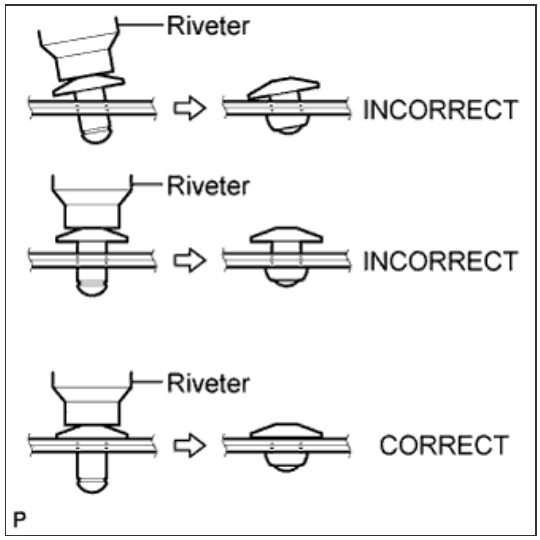
HINT:

If the rivet cannot be cut, pull it once and cut it.

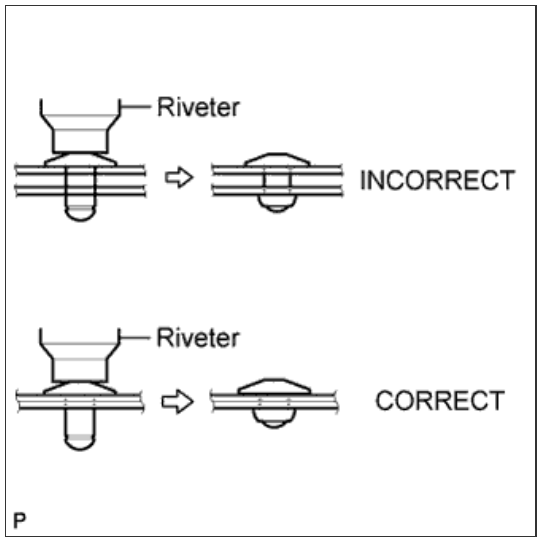
NOTICE:



- **Do not pry the rivet with the riveter, as this will cause damage to the riveter and mandrel.**
- **Confirm that the riveter are seated properly against the moulding.**
- **Do not tilt the riveter when installing the rivet to the moulding.**
- **Do not leave any space between the rivet head and moulding.**



- **Do not leave any space between the moulding and body. Firmly hold together the 2 items while installing the rivet.**

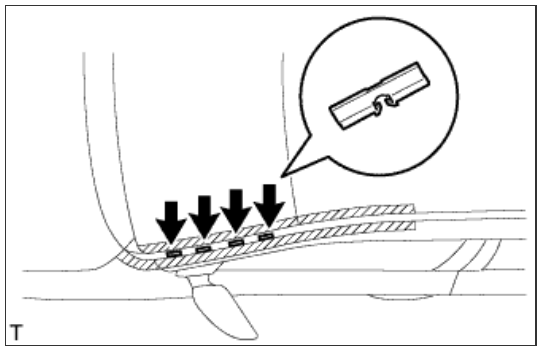


27. INSTALL NO. 4 WINDSHIELD MOULDING PAD

a. Install the 4 No. 4 moulding pads.

HINT:

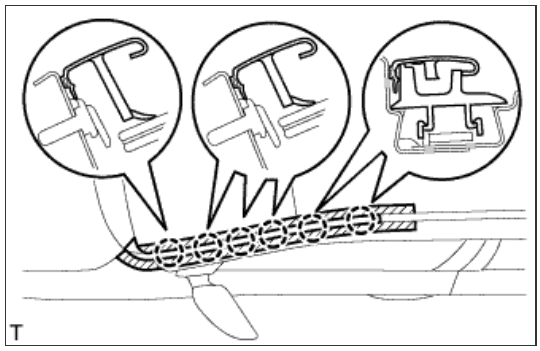
Use the same procedure to install the 4 windshield moulding pads on the other side.



28. INSTALL WINDSHIELD OUTSIDE MOULDING LH

a. Attach the 6 clips to install the moulding.

b. Remove the protective tape from the edges of the moulding.



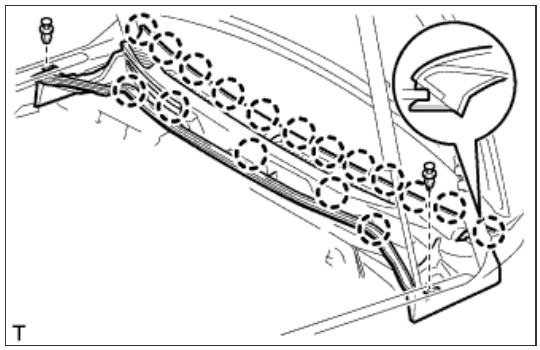
29. INSTALL WINDSHIELD OUTSIDE MOULDING RH

HINT:

Use the same procedures described for the LH side.

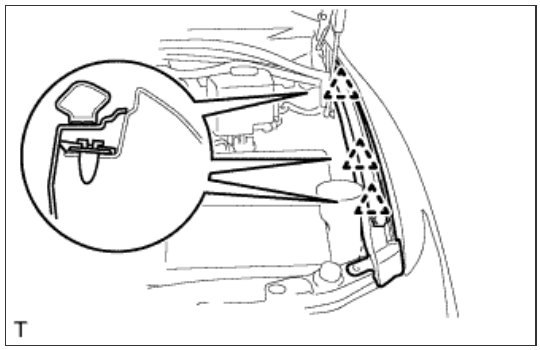
30. INSTALL COWL TOP VENTILATOR LOUVER SUB-ASSEMBLY

a. Push the ventilator louver in the direction indicated by the arrow in the illustration to attach the 17 claws and 2 clips and install the ventilator louver.



31. INSTALL FRONT FENDER MAIN SEAL LH

a. Attach the 3 clips to install the fender main seal.



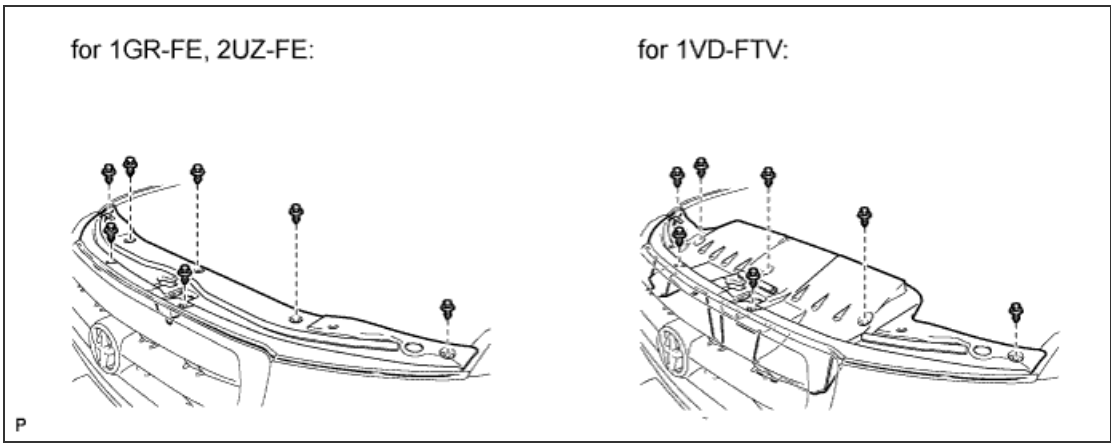
32. INSTALL FRONT FENDER MAIN SEAL RH

HINT:

Use the same procedures described for the LH side.

33. INSTALL UPPER RADIATOR SUPPORT SEAL

a. Install the radiator support seal with the 7 clips.



34. CONNECT CABLE TO NEGATIVE BATTERY TERMINAL

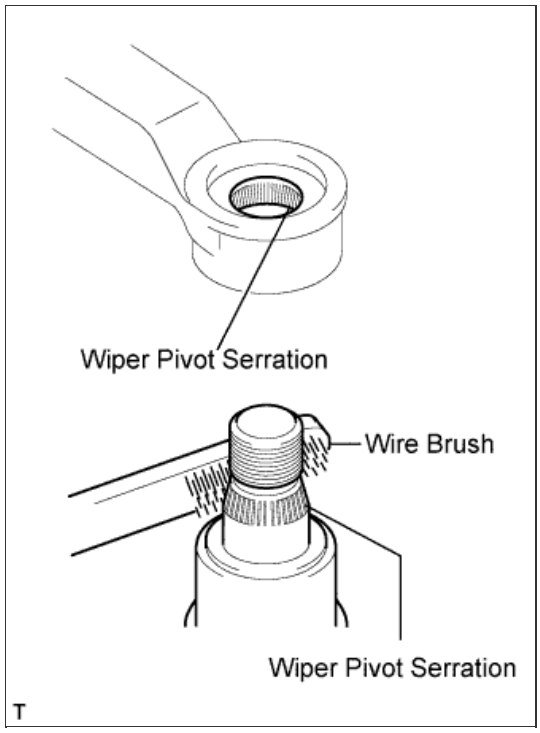
NOTICE:

When disconnecting the cable, some systems need to be initialized after the cable is reconnected (Click here).

35. INSTALL FRONT WIPER ARM LH

a. Stop the wiper motor at the automatic stop position.

b. Clean the wiper pivot serration with a wire brush.



c. Install the wiper arm and blade with the nut. Make sure that the wiper arm and blade comes to the position shown in the illustration.

Standard Measurement:

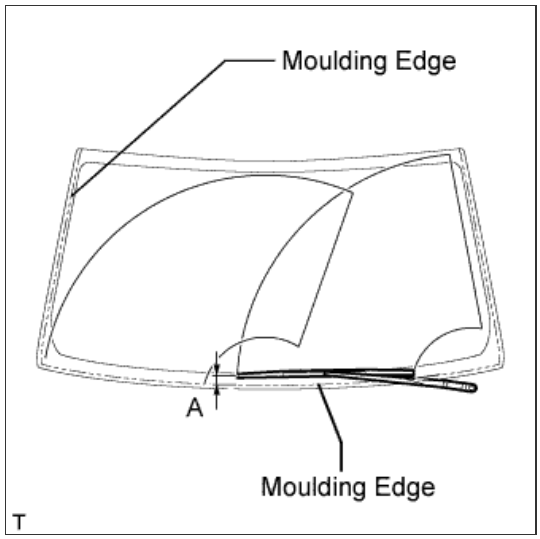
Position	Specified Condition
A	16.8 to 36.8 mm (0.661 to 1.45 in.)

Torque:

25 N*m{ 255 kgf*cm , 18 ft.*lbf }

HINT:

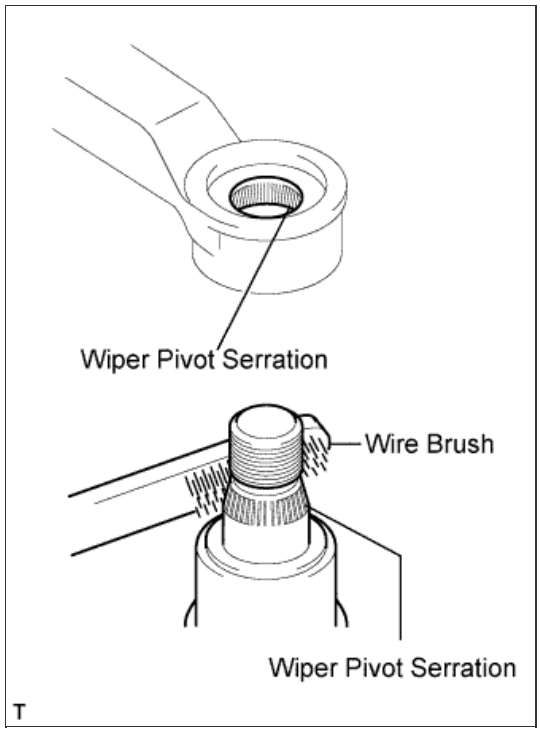
Hold down the wiper arm hinge with your hand while tightening the nut.



36. INSTALL FRONT WIPER ARM RH

a. Stop the wiper motor at the automatic stop position.

b. Clean the wiper pivot serration with a wire brush.



c. Install the wiper arm and blade with the nut. Make sure that the wiper arm and blade comes to the position shown in the illustration.

Standard Measurement:

Position	Specified Condition
B	20.0 to 40.0 mm (0.787 to 1.57 in.)

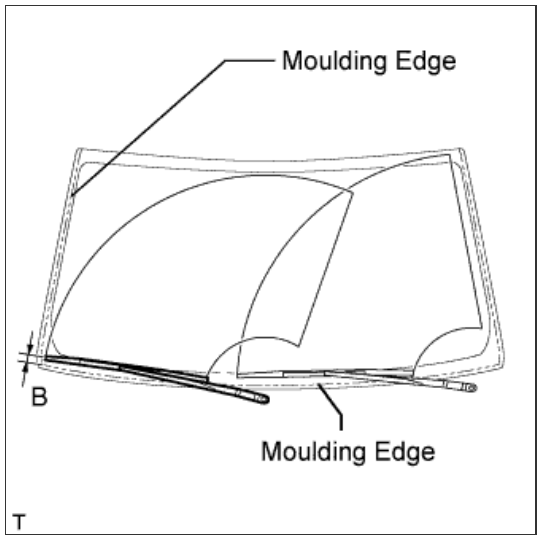
Torque:

25 N*m{ 255 kgf*cm , 18 ft.*lbf }

HINT:

Hold down the wiper arm hinge with your hand while tightening the nut.

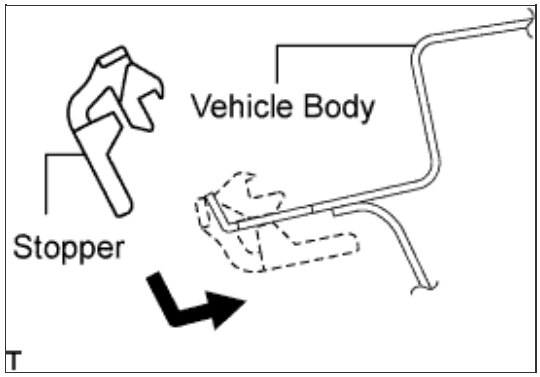
d. Operate the front wipers while spraying washer fluid on the windshield glass. Make sure that the front wipers function properly and there is no interference with the vehicle body.



for Preparation Click here

1. INSTALL WINDSHIELD GLASS STOPPER

a. Install 2 new stoppers to the vehicle body as shown in the illustration.



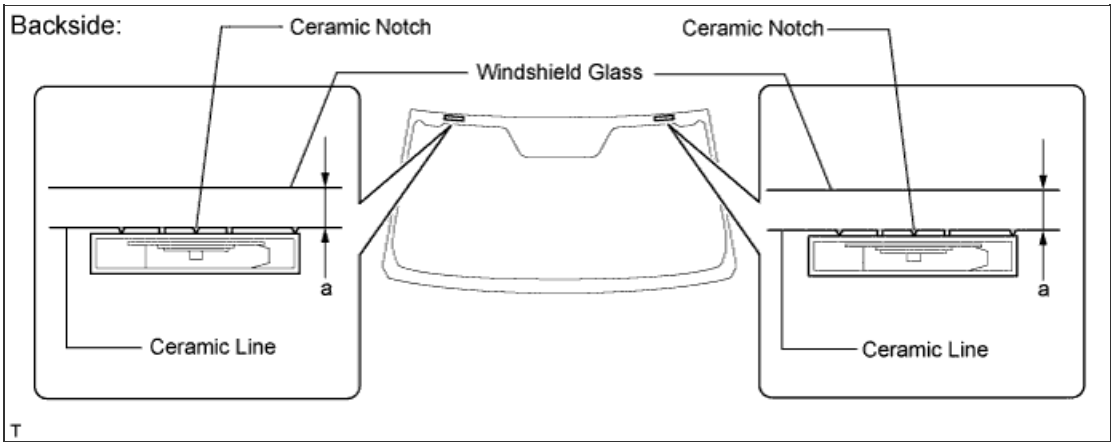
2. INSTALL NO. 2 WINDSHIELD GLASS STOPPER

a. Apply Primer G to the glass where the stopper will be installed.

NOTICE:

- **Allow the primer to dry for 3 minutes or more.**
- **Throw away any leftover primer.**
- **Do not apply too much primer.**

b. Install 2 new stoppers onto the glass as shown in the illustration.



Standard:

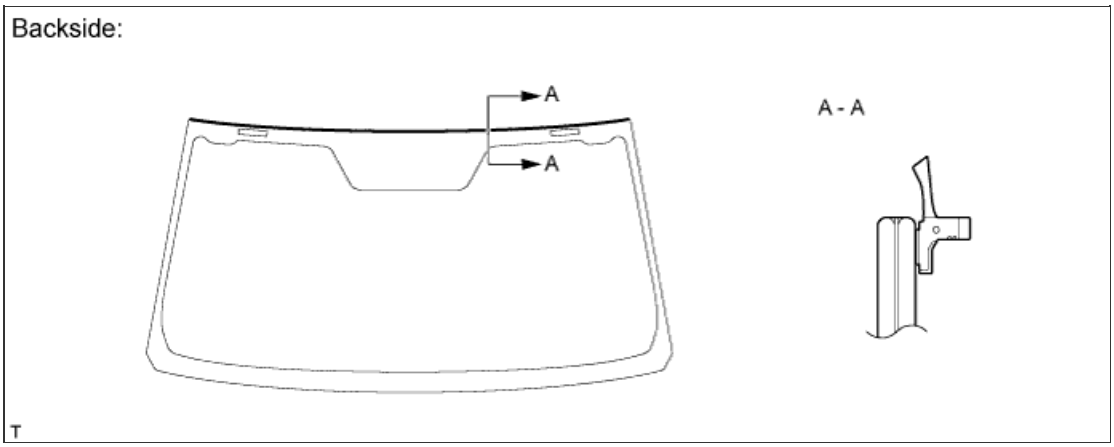
Area	Specified Condition
a	13.2 mm (0.520 in.)

3. INSTALL WINDSHIELD OUTSIDE MOULDING

a. Using a brush or sponge, coat the contact surface of the glass and moulding with Primer G as shown in the illustration.

NOTICE:

- **Allow the primer coating to dry for 3 minutes or more.**
- **Do not coat the adhesive with Primer G.**
- **Throw away any leftover primer.**



NOTICE:

Do not drive the vehicle for the amount of time written in the table below.

Usage Time Frame:

Temperature	Usage Time Frame
35°C (95°F)	15 minutes
20°C (68°F)	1 hour 40 minutes
5°C (41°F)	8 hours

b. Remove the peeling paper from the windshield outside moulding. Install the moulding as shown in the illustration.

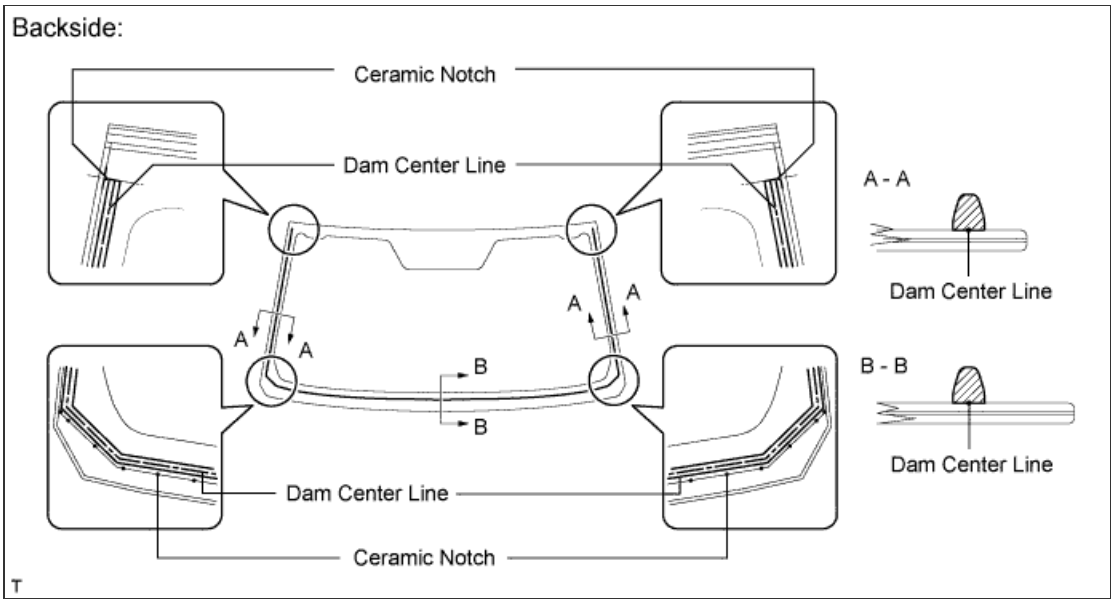
4. INSTALL WINDSHIELD GLASS ADHESIVE DAM

a. Apply Primer G to the glass where the glass adhesive dam will be installed.

NOTICE:

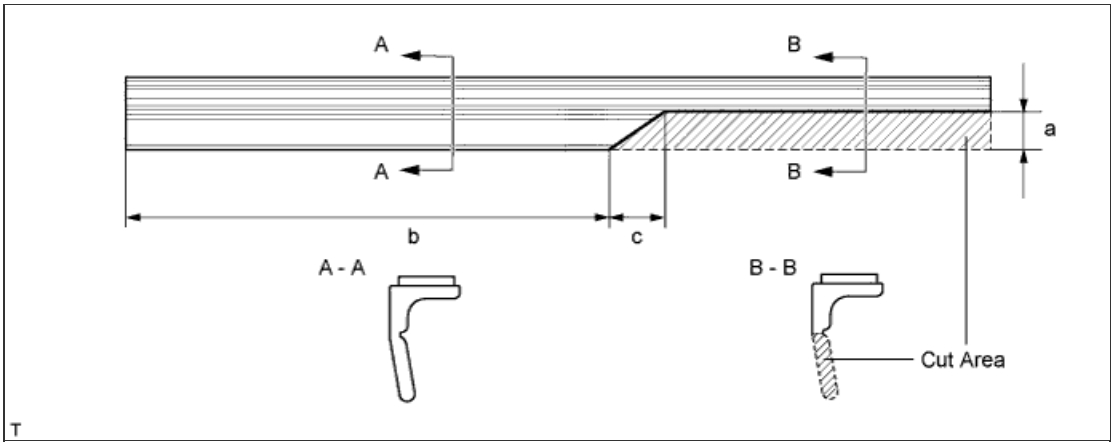
- **Allow the primer to dry for 3 minutes or more.**
- **Throw away any leftover primer.**
- **Do not apply too much primer.**

b. Remove the peeling paper from the adhesive part of the dam. Install the dam (adhesive side) to the glass (Primer G area), but exclude the area above the notches on the upper part of the glass.



5. INSTALL FRONT INNER WINDOW MOULDING COVER LH

a. Using a knife, cut off the cover as shown in the illustration.



Standard:

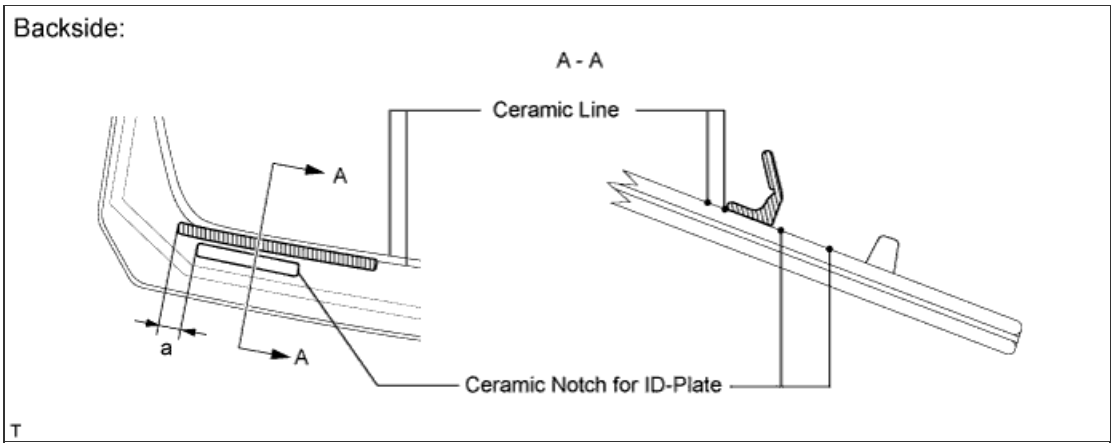
Area	Specified Condition
a	6.9 mm (0.272 in.)
b	96.5 mm (3.79 in.)
c	10.0 mm (o.394 in.)

b. Apply Primer G to the glass where the inner window moulding cover will be installed.

NOTICE:

- **Allow the primer to dry for 3 minutes or more.**
- **Throw away any leftover primer.**
- **Do not apply too much primer.**

c. Remove the peeling paper from the inner window moulding cover. Install the cover to the glass, as shown in the illustration.

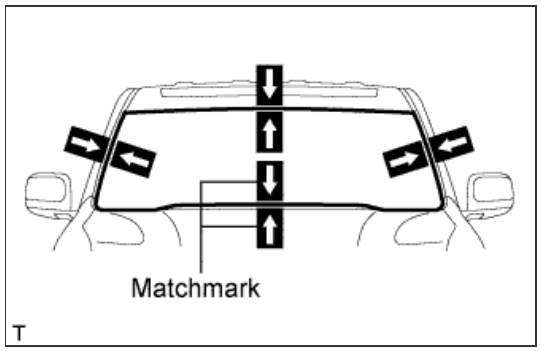


Standard:

Area	Specified Condition
a	14.0 mm (0.551 in.)

6. INSTALL WINDSHIELD GLASS

a. Position the glass.



i. Using suction cups, place the glass in the correct position.

ii. Check that the entire contact surface of the glass rim is perfectly even.

iii. Place matchmarks on the glass and vehicle body on the locations indicated in the illustration.

HINT:

- **Placing matchmarks is only necessary when installing new glass. If it is the reused glass, matchmarks should already be present.**
- **When reusing the glass, check and correct the matchmark positions.**

NOTICE:

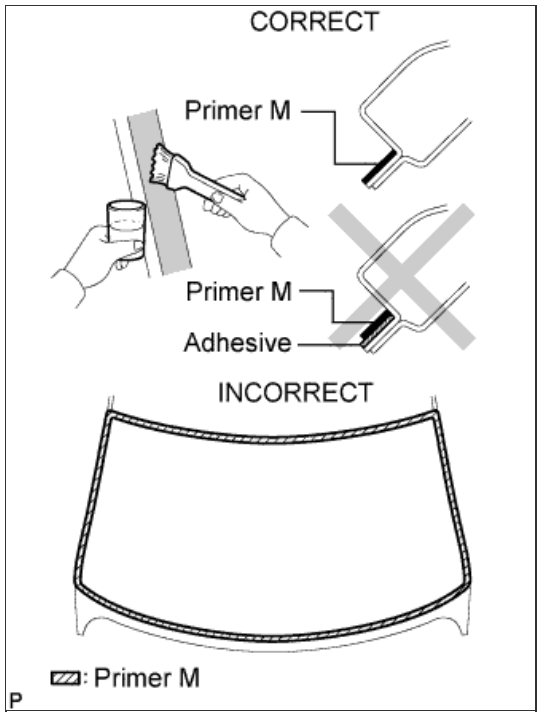
Check that the stoppers are attached to the vehicle body correctly.

iv. Using suction cups, remove the glass.

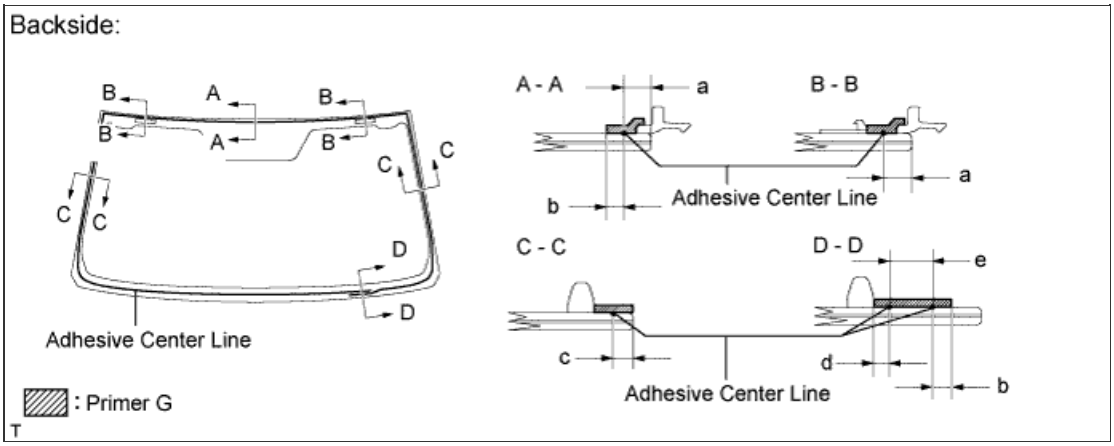
b. Using a brush, apply Primer M to the exposed part of the vehicle body.

NOTICE:

- **Allow the primer to dry for 3 minutes or more.**
- **Do not apply primer to the adhesive.**
- **Throw away any leftover primer.**
- **Do not apply too much primer.**



c. Using a brush or sponge, apply Primer G to the contact surface of the glass.



Standard:

Area	Specified Condition
a	9.0 mm (0.354 in.)
b	7.0 mm (0.276 in.)
c	3.0 mm (0.118 in.)
d	4.0 mm (0.157 in.)
e	8.0 mm (0.315 in.)

HINT:

If the primer is applied to an area that is not specified, apply non-residue solvent to a clean cloth and wipe off the excess primer before it dries.

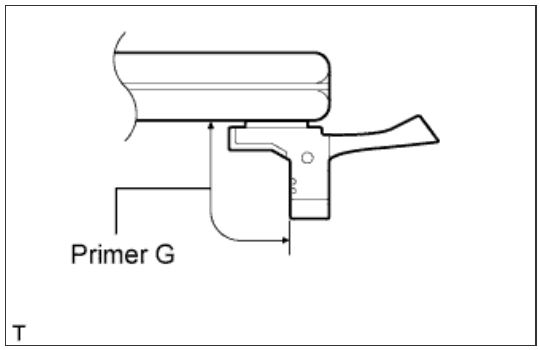
NOTICE:

- **Allow the primer to dry for 3 minutes or more.**
- **Throw away any leftover primer.**
- **Do not apply too much primer.**

d. Using a brush or sponge, coat the windshield outside moulding with Primer G as shown in the illustration.

NOTICE:

- Allow the primer to dry for 3 minutes or more.
- Throw away any leftover primer.
- Do not apply too much primer.



e. Apply adhesive to the glass.

Adhesive:
Toyota Genuine Windshield Glass Adhesive or equivalent

i. Cut off the tip of the cartridge nozzle as shown in the illustration.

HINT:

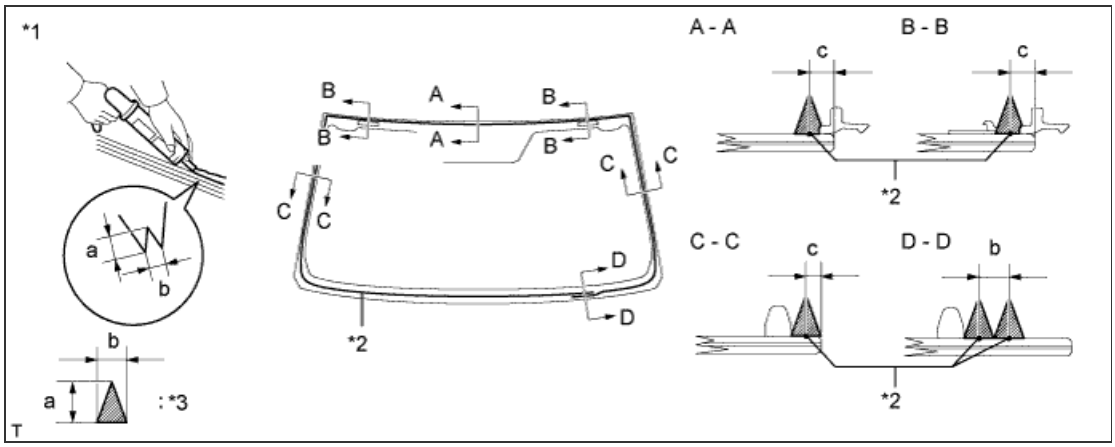
After cutting off the tip, use all adhesive within the time written in the table below.

Usage Time Frame:

Temperature	Usage Time Frame
35°C (95°F)	15 minutes
20°C (68°F)	1 hour 40 minutes
5°C (41°F)	8 hours

ii. Load the sealer gun with the cartridge.

iii. Apply adhesive to the glass as shown in the illustration.



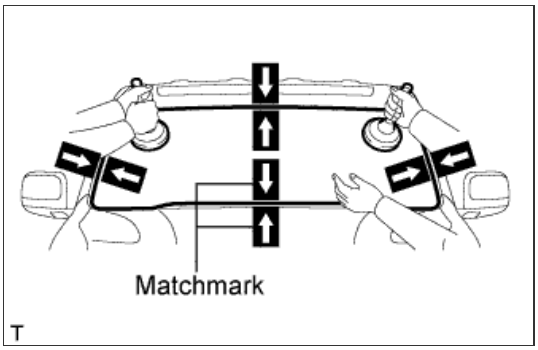
Standard:

Area	Specified Condition
a	12.0 mm (0.472 in.)
b	8.0 mm (0.315 in.)
c	9.0 mm (0.354 in.)
d	3.0 mm (0.118 in.)

f. Install the glass to the vehicle body.

i. Using suction cups, position the glass so that the matchmarks are aligned. Press it in gently along the rim.

ii. Lightly press the outer surface of the glass to ensure that it is securely fit to the vehicle body.



NOTICE:

- **Check that the stoppers are attached to the vehicle body correctly.**
- **Check that the vehicle body and glass have a small gap between them.**

iii. Hold the glass in place securely with protective tape or equivalent until the adhesive hardens.

NOTICE:

Do not drive the vehicle for the amount of time written in the table below.

Minimum Time:

Temperature	Minimum Time Prior to Driving Vehicle
35°C (95°F)	1 hour 30 minutes
20°C (68°F)	5 hours
5°C (41°F)	24 hours

g. w/ Windshield Deicer System:
Connect the windshield deicer connector.

7. CHECK FOR LEAK AND REPAIR

a. Conduct a leak test after the adhesive has completely hardened.

b. Seal any leaks with auto glass sealer.

8. INSTALL ROOF HEADLINING

a. w / Sliding Roof:

i. Return the roof headlining to its original position. Refer to the following procedures (Click here).

b. w /o Sliding Roof:

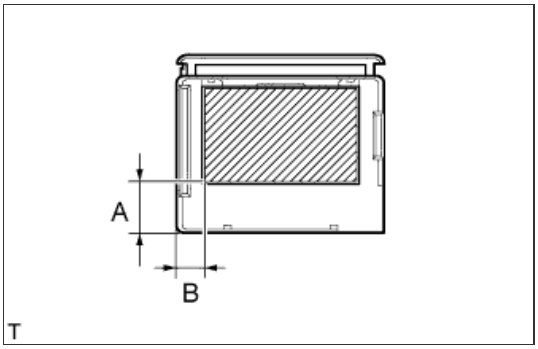
i. Return the roof headlining to its original position. Refer to the following procedures (Click here).

9. INSTALL RAIN SENSOR TAPE (w/ Rain Sensor)

HINT:

Only perform this procedure when replacing the rain sensor tape.

a. Apply new rain sensor tape to the rain sensor surface, indicated by the hatched area.



NOTICE:

- **Keep the exposed adhesive on the tape free from dust and fingerprints.**
- **Apply the tape exactly according to the specifications below.**
- **When installing a new rain sensor, peel the release paper off from the silicon sheet first.**
- **Be careful not to leave any air bubbles in the rain sensor tape when installing it.**

Specification:

Area	Measurement
A	15 mm (0.591 in.)

B	8 mm (0.315 in.)

10. INSTALL RAIN SENSOR (w/ Rain Sensor)

NOTICE:

- **Make sure the adhesive between the bracket and windshield glass is normal.**
- **If there is any residue left from the rain sensor tape on the windshield, remove it.**
- **Clean the glass surface with cloth or similar material.**
- **Make sure there are no air bubbles between the rain sensor and windshield.**

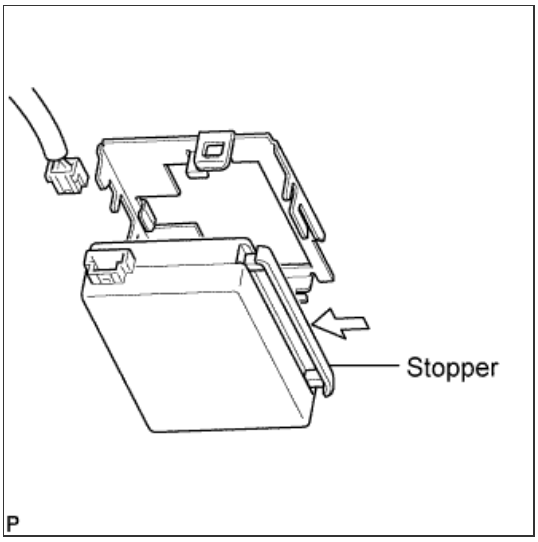
a. Securely attach the rain sensor to the bracket.

b. Push in the stopper.

NOTICE:

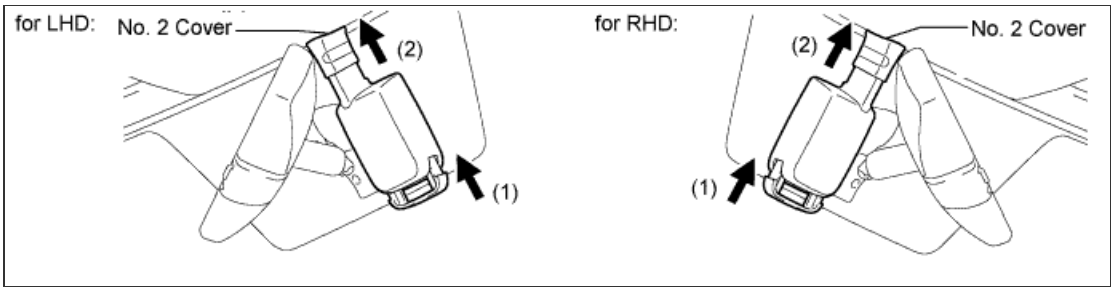
The stopper can be used a maximum of 5 times.

c. Connect the connector.



11. INSTALL RAIN SENSOR COVER (w/ Rain Sensor)

a. Push in the stopper in the direction of the arrow labeled (1) to install the rain sensor cover.



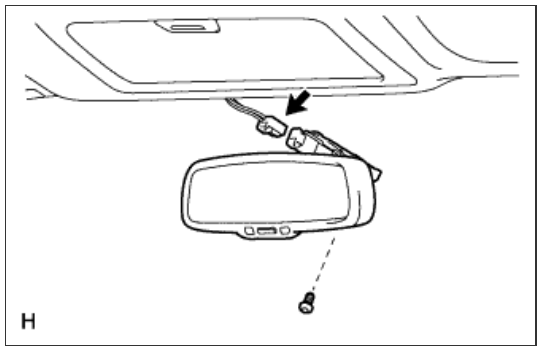
b. Slide the No. 2 cover in the direction of the arrow labeled (2) to fix it in place.

12. INSTALL INNER REAR VIEW MIRROR ASSEMBLY (w/ EC Mirror)

a. Using a T20 "TORX" socket wrench, install the inner rear view mirror with the screw.

Torque:
1.5 N*m{ 15 kgf*cm , 13 in.*lbf }

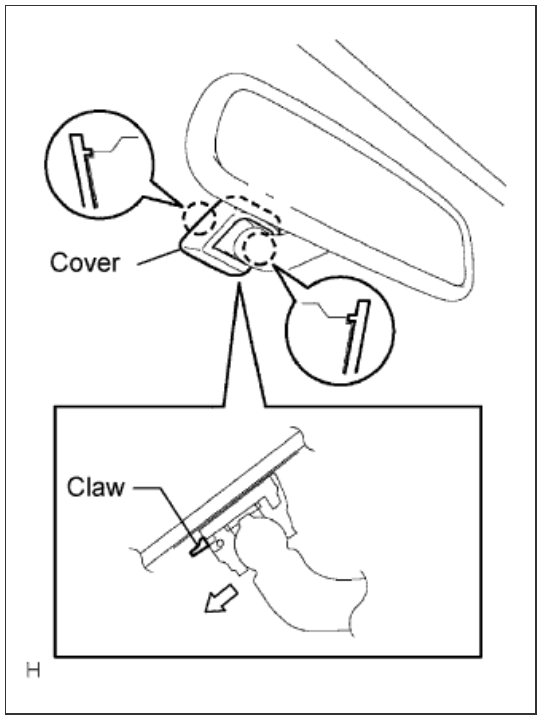
b. Connect the connector.



13. INSTALL INNER REAR VIEW MIRROR ASSEMBLY (w/o EC Mirror)

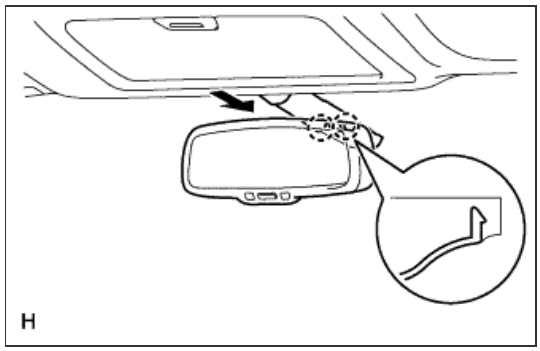
a. Install the mirror in the direction of the white arrow.

b. Install the cover with the 2 claws.



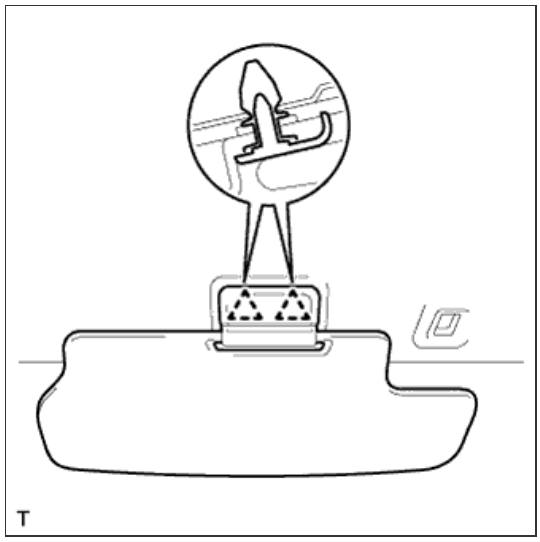
14. INSTALL INNER REAR VIEW MIRROR STAY HOLDER COVER (w/ EC Mirror)

a. Detach the 2 claws and remove the cover as shown in the illustration.



15. INSTALL CENTER VISOR ASSEMBLY LH

a. Attach the 2 clips to install the center visor.



16. INSTALL CENTER VISOR ASSEMBLY RH

HINT:

Use the same procedures described for the LH side.

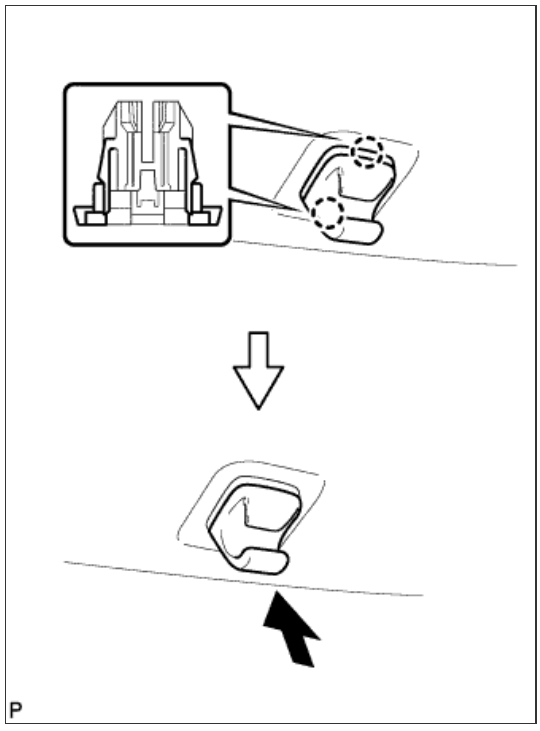
17. INSTALL VISOR HOLDER

HINT:

Use the same procedures to install the visor holder on the other side.

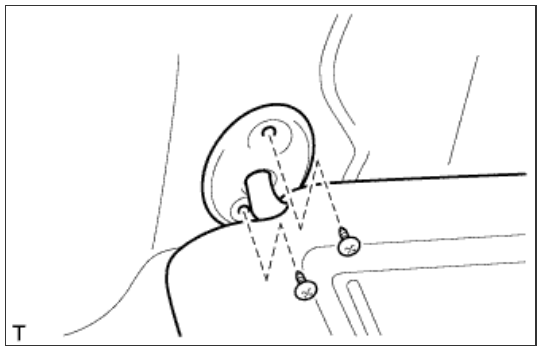
a. Attach the 2 claws.

b. Push the visor holder in to install it.



18. INSTALL VISOR ASSEMBLY LH

a. Install the visor with the 2 screws.



19. INSTALL VISOR ASSEMBLY RH

HINT:

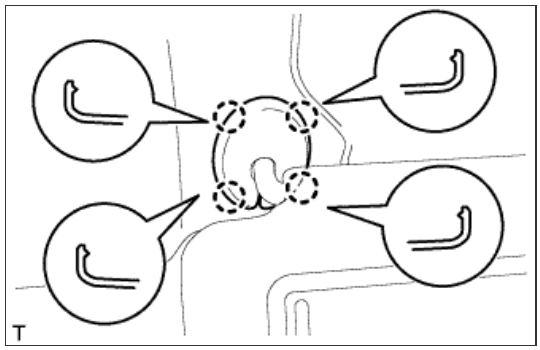
Use the same procedures described for the LH side.

20. INSTALL VISOR BRACKET COVER

HINT:

Use the same procedure to install the visor bracket cover on the other side.

a. Attach the 4 claws to install the visor bracket cover.



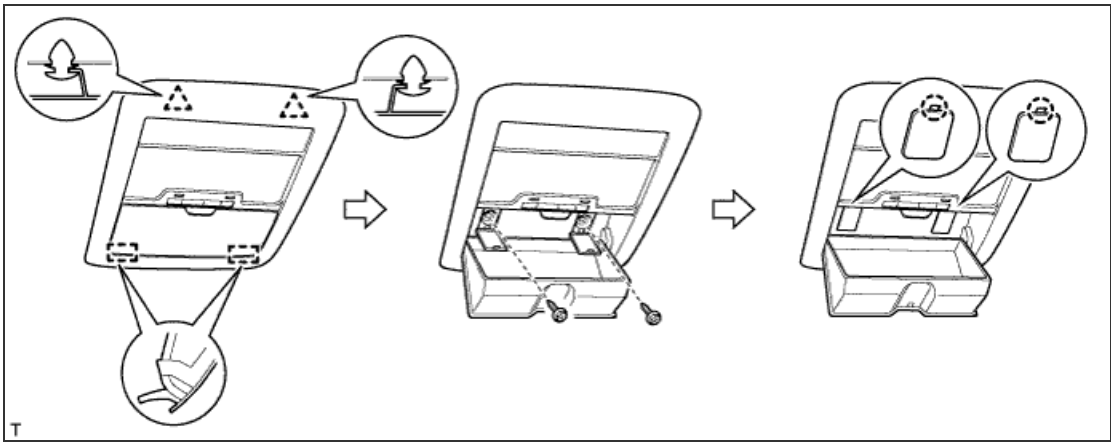
21. INSTALL MAP LIGHT ASSEMBLY

a. Connect the connector.

b. Attach the 2 clips and 2 guides to install the map light.

c. Install the 2 screws.

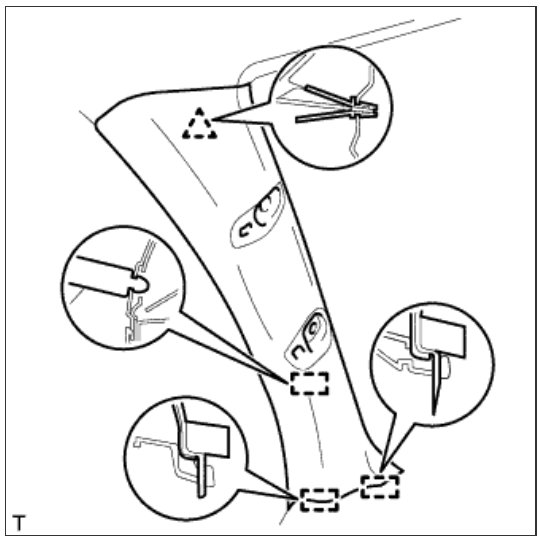
d. Attach the 2 claws to close the 2 covers.



22. INSTALL FRONT PILLAR GARNISH LH

a. for 9, 14 Speakers:
Connect the speaker connector.

b. Attach the clip and 3 guides to install the front pillar garnish.



23. INSTALL FRONT PILLAR GARNISH RH

HINT:

Use the same procedures described for the LH side.

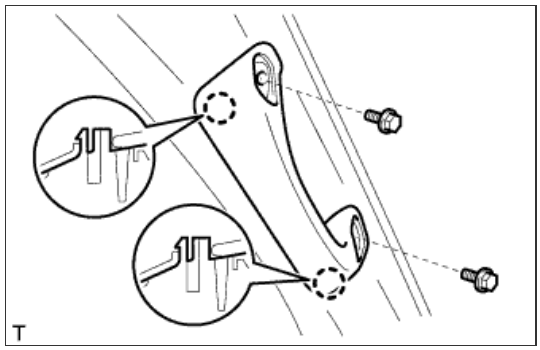
24. INSTALL FRONT ASSIST GRIP SUB-ASSEMBLY

HINT:

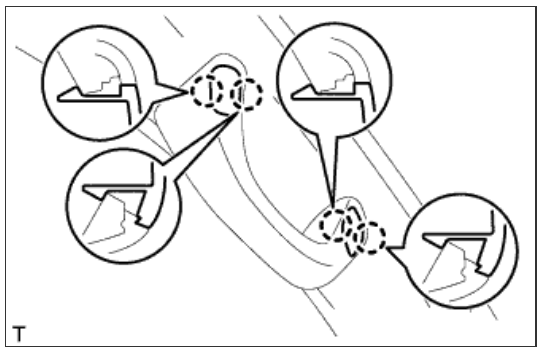
Use the same procedure to install the front assist grip on the other side.

a. Attach the 2 claws to install the front assist grip.

b. Install the 2 bolts.



c. Attach the 4 claws to install the 2 assist grip plugs.



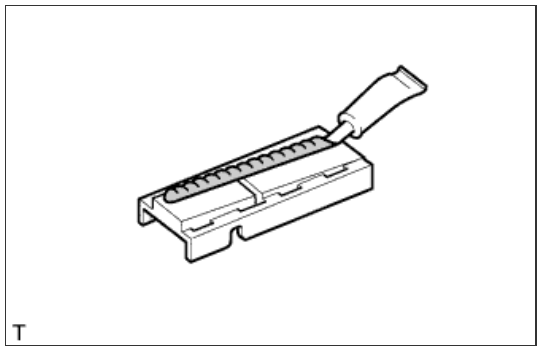
25. INSTALL ROOF DRIP SIDE FINISH MOULDING CLIP

HINT:

Perform the following procedures if replacing any roof drip side finish moulding clip.

NOTICE:

Remove the double-sided tape where the clips will be installed on the body and clean the body with a non-residue type solvent.



a. Apply a 2 to 3 mm (0.0787 to 0.118 in.) bead of adhesive (3M DP-105 or equivalent) to a new roof drip side finish moulding clip.

HINT:

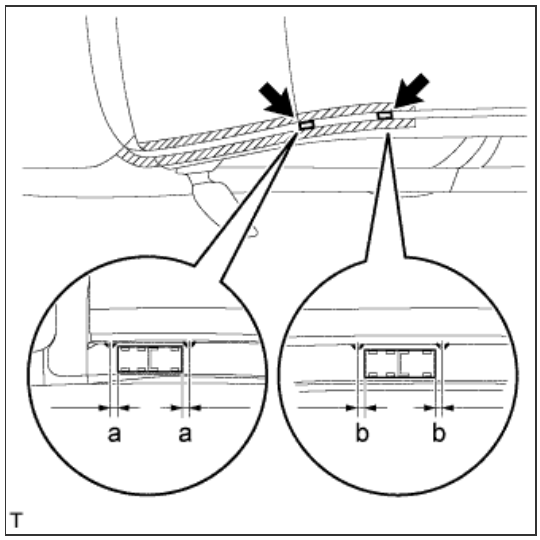
Adhesive strength (tensile strength): 13.7 MPa (140 kgf/cm^2, 1991 psi) or more when the temperature is 23°C (73°F).

b. Apply primer to the body where the roof drip side finish moulding clip will be installed.

NOTICE:

Do not let the primer dry.

c. Install the clips to the positions on the roof panel shown in the illustration. Determine the locations and firmly press and install the roof drip side finish moulding clip after lightly applying adhesive (3M DP-105 or equivalent).



Standard:

Area	Specified Condition
a	-0.5 to 9.5 mm (0.0197 to 0.374 in.)
b	-0.3 to 3.0 mm (-0.118 to 0.118 in.)

d. Install the windshield outside moulding when 40 minutes or more have elapsed after pressing and installing the roof drip side finish moulding clip.

HINT:

- **Initial hardening time: 40 minutes**
- **Complete hardening time: 48 hours**

26. INSTALL NO. 3 WINDSHIELD OUTSIDE MOULDING CLIP

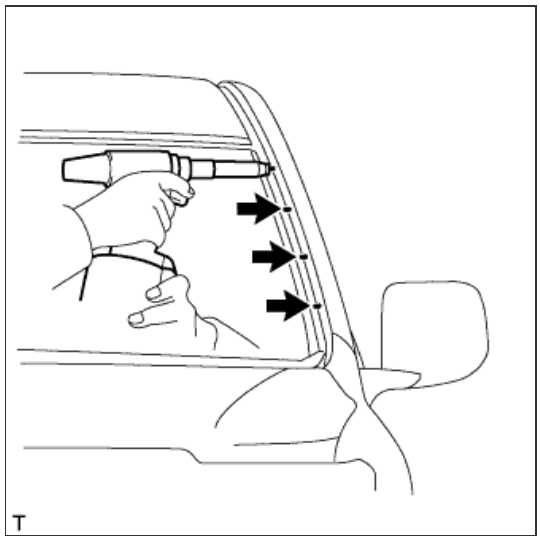
HINT:

Perform the following procedures if replacing any No. 3 windshield outside moulding clip(s).

a. Install a nose piece to an air riveter or hand riveter.

b. Insert the mandrel part of a new No. 3 windshield outside moulding clip into the nose piece.

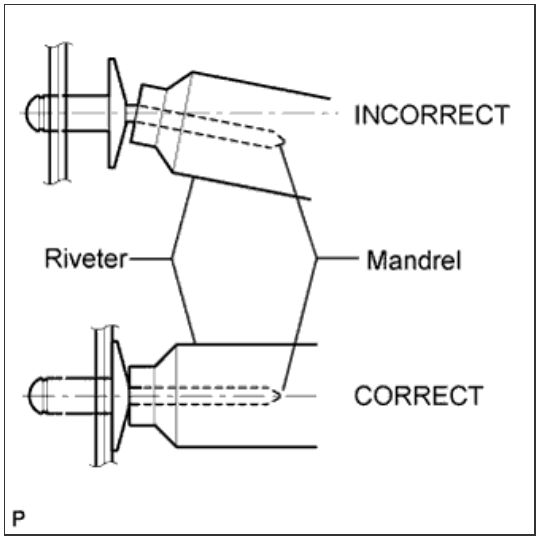
c. Using the riveter, install the No. 3 windshield outside moulding clip(s) shown in the illustration.



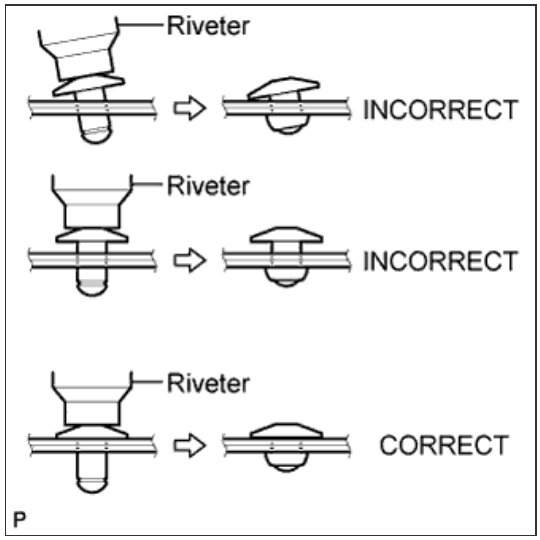
HINT:

If the rivet cannot be cut, pull it once and cut it.

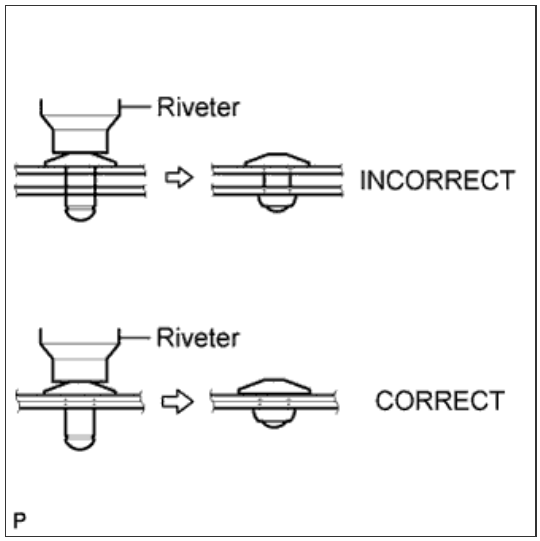
NOTICE:



- **Do not pry the rivet with the riveter, as this will cause damage to the riveter and mandrel.**
- **Confirm that the riveter are seated properly against the moulding.**
- **Do not tilt the riveter when installing the rivet to the moulding.**
- **Do not leave any space between the rivet head and moulding.**



- **Do not leave any space between the moulding and body. Firmly hold together the 2 items while installing the rivet.**

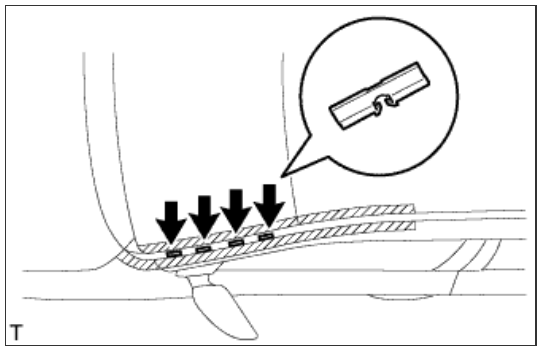


27. INSTALL NO. 4 WINDSHIELD MOULDING PAD

a. Install the 4 No. 4 moulding pads.

HINT:

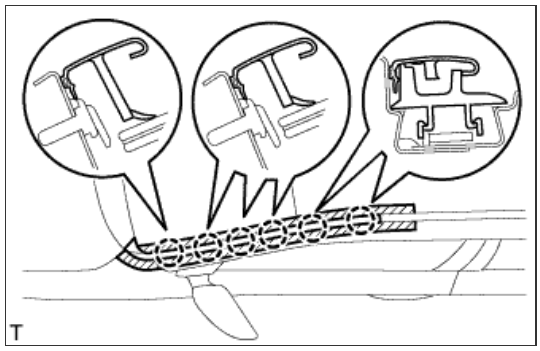
Use the same procedure to install the 4 windshield moulding pads on the other side.



28. INSTALL WINDSHIELD OUTSIDE MOULDING LH

a. Attach the 6 clips to install the moulding.

b. Remove the protective tape from the edges of the moulding.



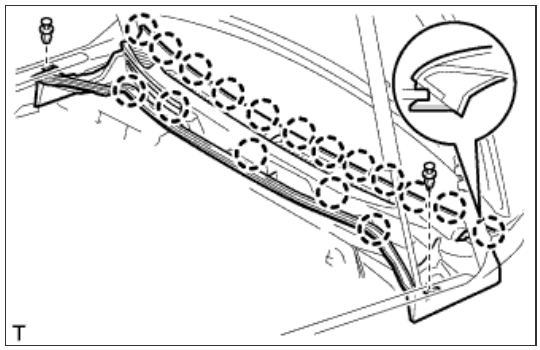
29. INSTALL WINDSHIELD OUTSIDE MOULDING RH

HINT:

Use the same procedures described for the LH side.

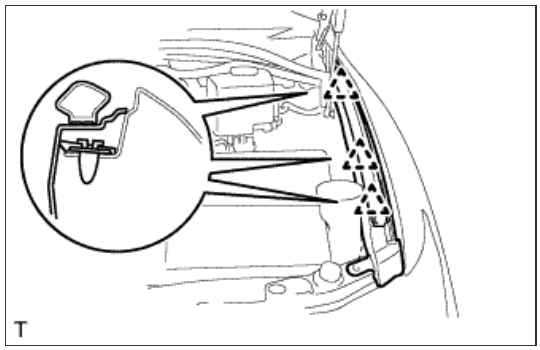
30. INSTALL COWL TOP VENTILATOR LOUVER SUB-ASSEMBLY

a. Push the ventilator louver in the direction indicated by the arrow in the illustration to attach the 17 claws and 2 clips and install the ventilator louver.



31. INSTALL FRONT FENDER MAIN SEAL LH

a. Attach the 3 clips to install the fender main seal.



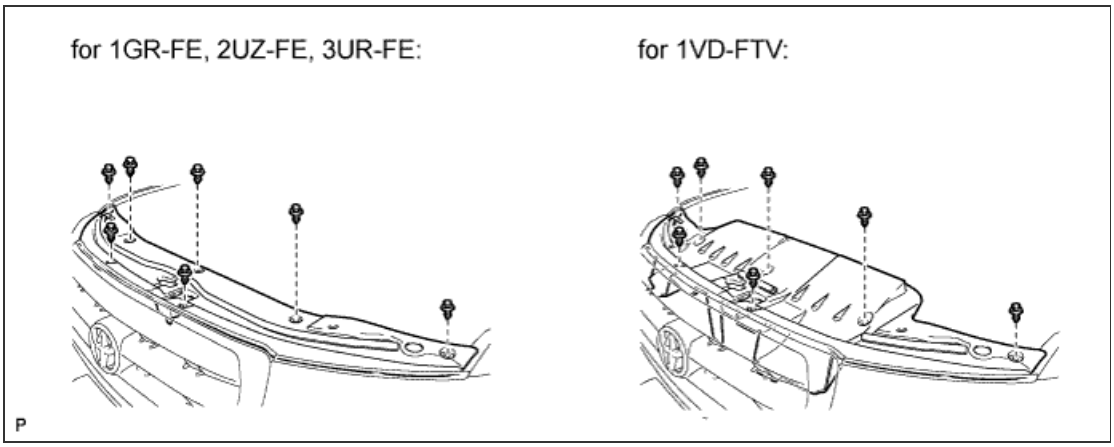
32. INSTALL FRONT FENDER MAIN SEAL RH

HINT:

Use the same procedures described for the LH side.

33. INSTALL UPPER RADIATOR SUPPORT SEAL

a. Install the radiator support seal with the 7 clips.



34. CONNECT CABLE TO NEGATIVE BATTERY TERMINAL

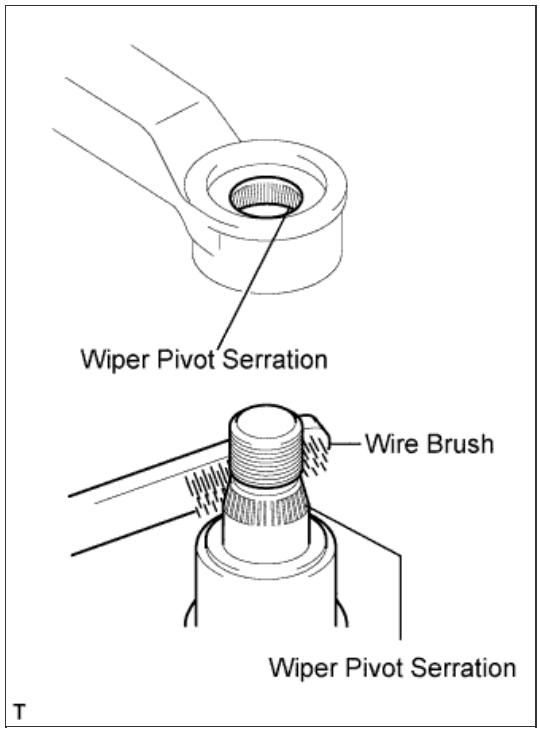
NOTICE:

When disconnecting the cable, some systems need to be initialized after the cable is reconnected (Click here).

35. INSTALL FRONT WIPER ARM LH

a. Stop the wiper motor at the automatic stop position.

b. Clean the wiper pivot serration with a wire brush.



c. Install the wiper arm and blade with the nut. Make sure that the wiper arm and blade comes to the position shown in the illustration.

Standard Measurement:

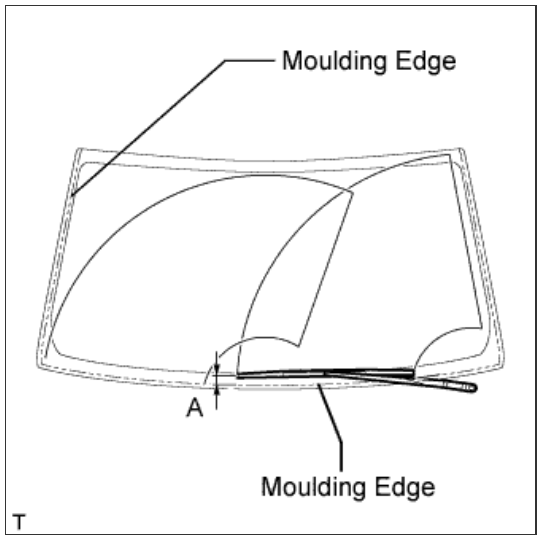
Position	Specified Condition
A	16.8 to 36.8 mm (0.661 to 1.45 in.)

Torque:

25 N*m{ 255 kgf*cm , 18 ft.*lbf }

HINT:

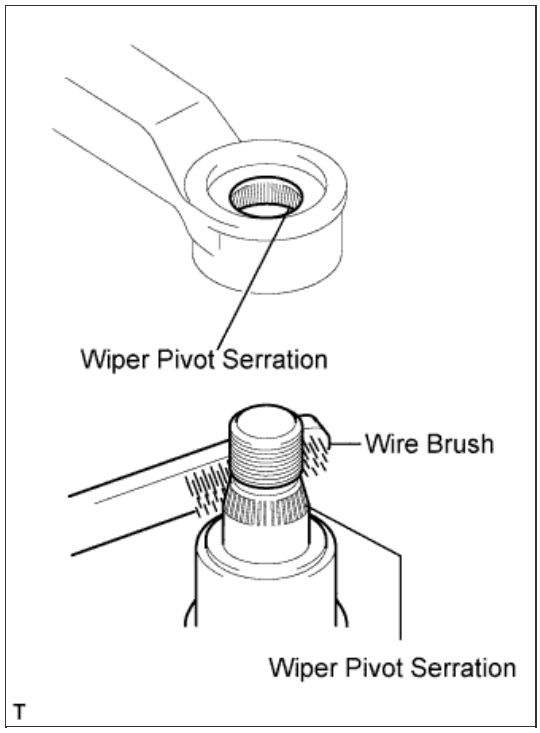
Hold down the wiper arm hinge with your hand while tightening the nut.



36. INSTALL FRONT WIPER ARM RH

a. Stop the wiper motor at the automatic stop position.

b. Clean the wiper pivot serration with a wire brush.



c. Install the wiper arm and blade with the nut. Make sure that the wiper arm and blade comes to the position shown in the illustration.

Standard Measurement:

Position	Specified Condition
B	20.0 to 40.0 mm (0.787 to 1.57 in.)

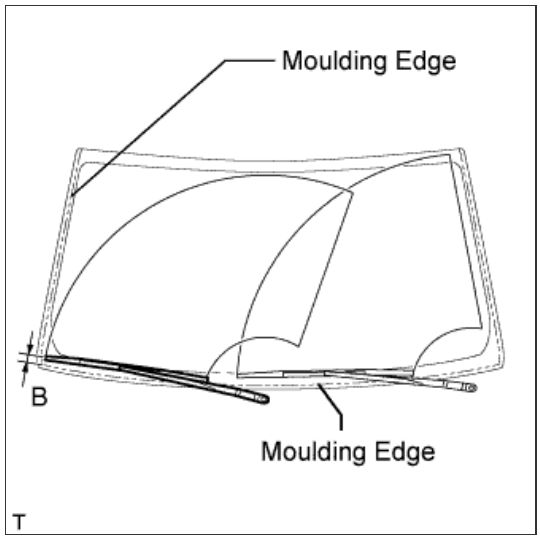
Torque:

25 N*m{ 255 kgf*cm , 18 ft.*lbf }

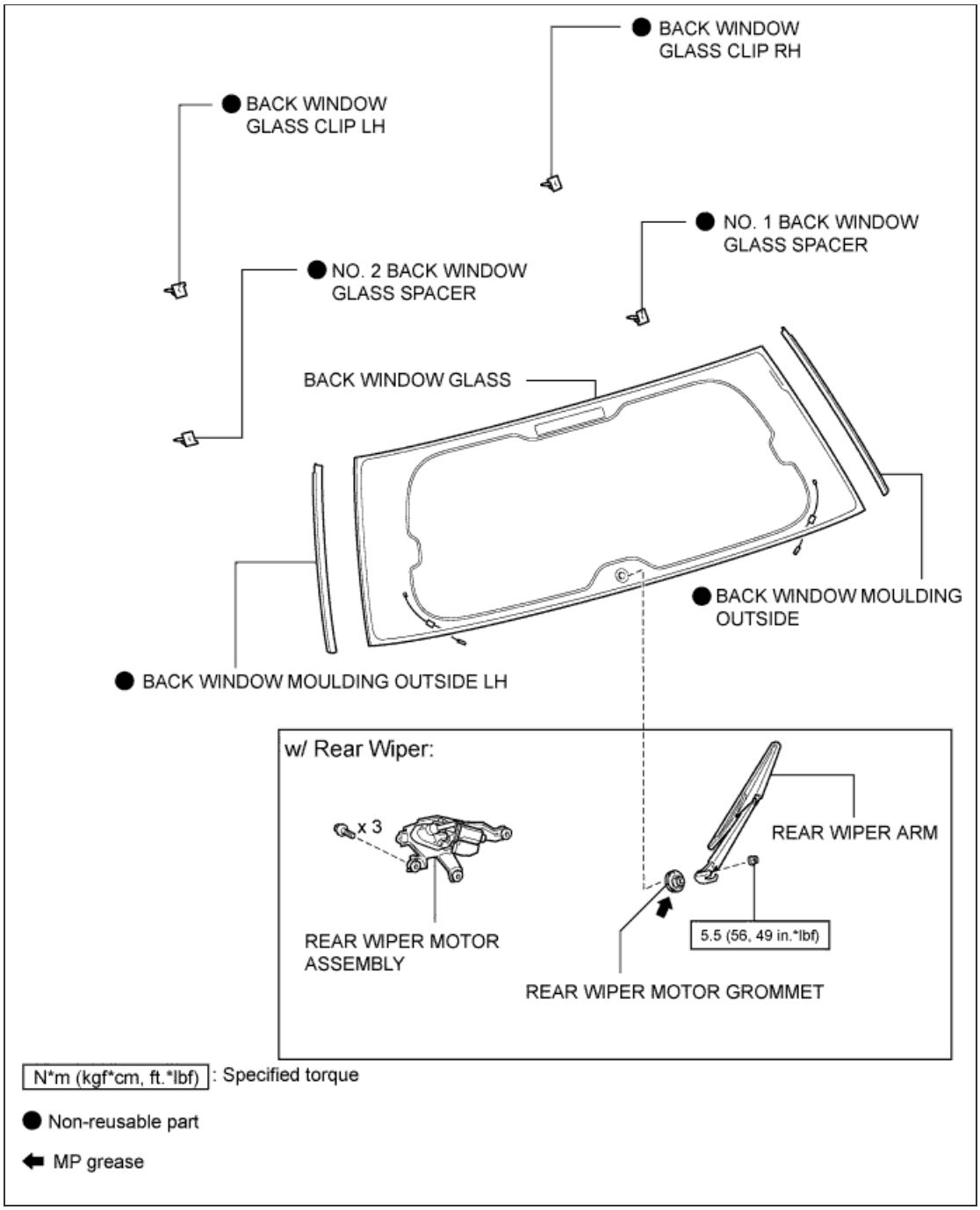
HINT:

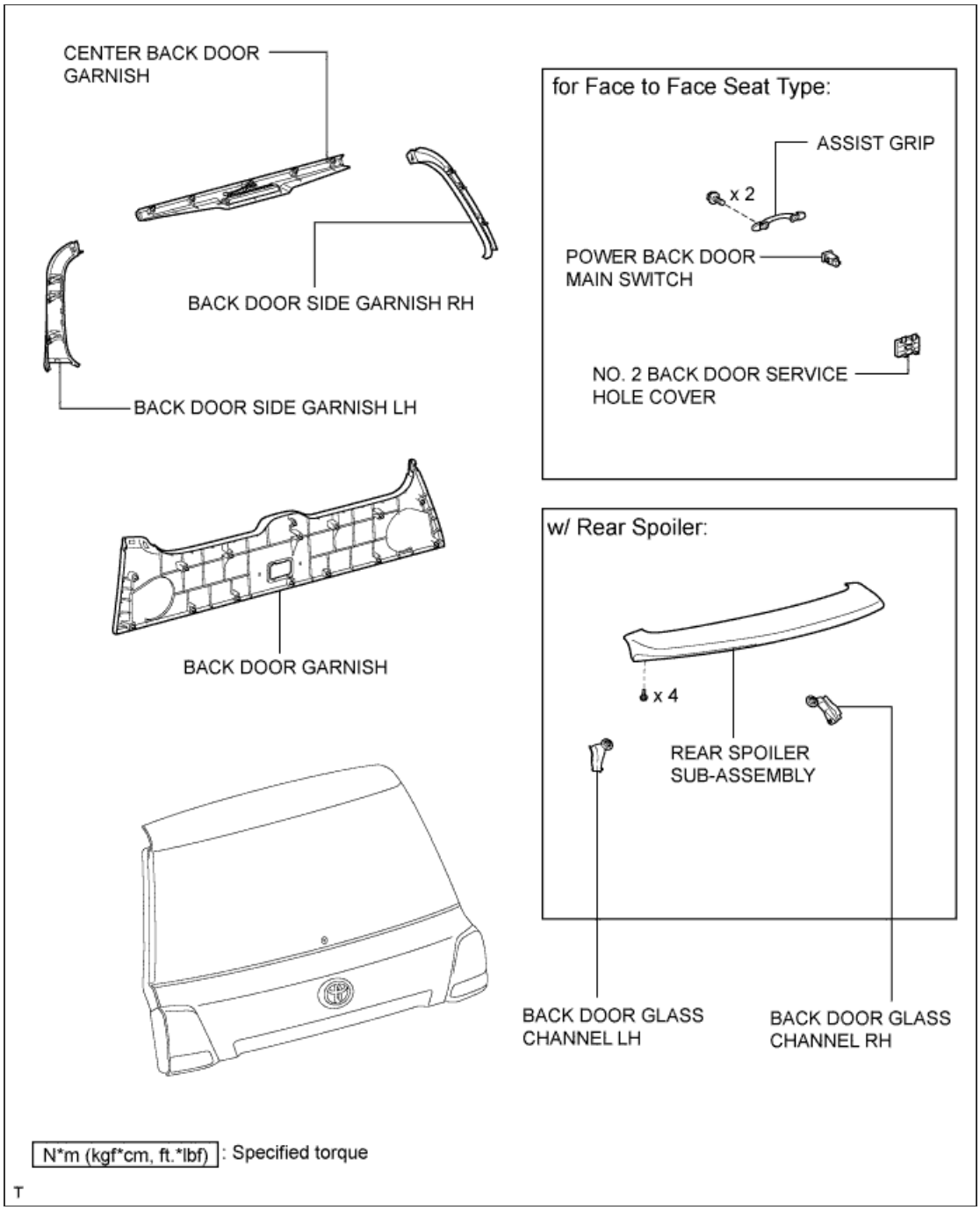
Hold down the wiper arm hinge with your hand while tightening the nut.

d. Operate the front wipers while spraying washer fluid on the windshield glass. Make sure that the front wipers function properly and there is no interference with the vehicle body.



for Preparation Click here




CENTER BACK DOOR GARNISH
BACK DOOR SIDE GARNISH RH
BACK DOOR SIDE GARNISH LH
BACK DOOR GARNISH
for Face to Face Seat Type:
ASSIST GRIP
x 2
POWER BACK DOOR MAIN SWITCH
NO. 2 BACK DOOR SERVICE HOLE COVER
w/ Rear Spoiler:
x 4
REAR SPOILER SUB-ASSEMBLY
BACK DOOR GLASS CHANNEL LH
BACK DOOR GLASS CHANNEL RH
N*m (kgf*cm, ft.*lbf) : Specified torque
T

for Preparation Click here

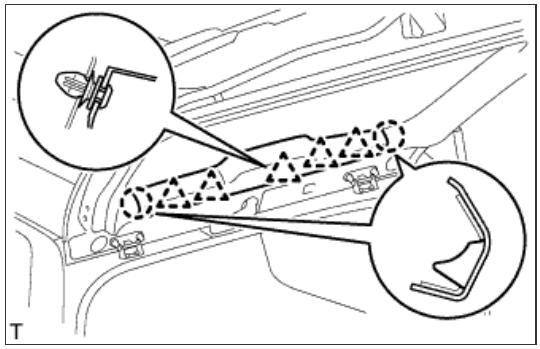
1. DISCONNECT CABLE FROM NEGATIVE BATTERY TERMINAL

NOTICE:

When disconnecting the cable, some systems need to be initialized after the cable is reconnected (Click here).

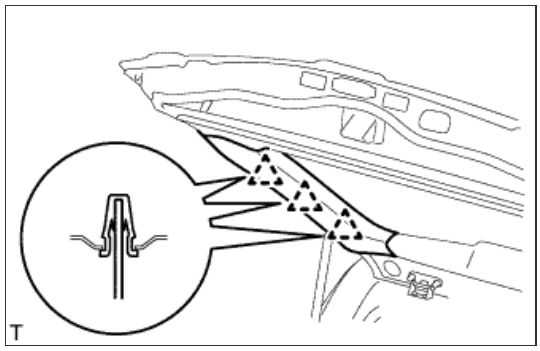
2. REMOVE CENTER BACK DOOR GARNISH

a. Detach the 5 clips and 2 claws, and remove the back door garnish.



3. REMOVE BACK DOOR SIDE GARNISH LH

a. Detach the 3 clips and remove the back door side garnish.



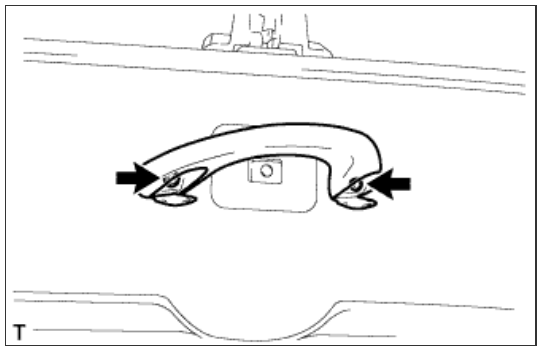
4. REMOVE BACK DOOR SIDE GARNISH RH

HINT:

Use the same procedures described for the LH side.

5. REMOVE ASSIST GRIP (for Face to Face Seat Type)

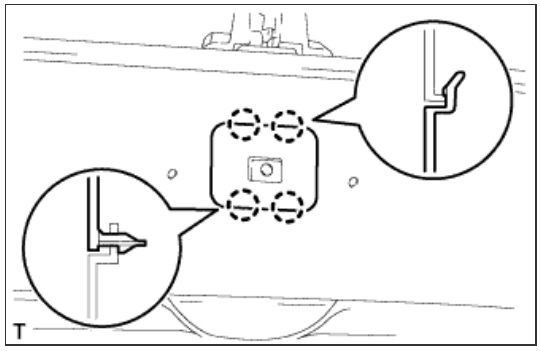
a. Remove the 2 screws and assist grip.



6. REMOVE NO. 2 BACK DOOR SERVICE HOLE COVER (for Face to Face Seat Type)

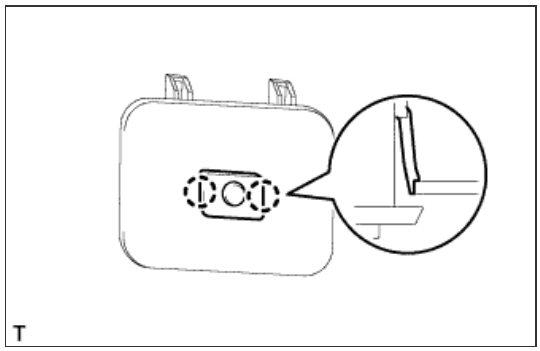
a. Using a screwdriver, detach the 4 claws and remove the back door service hole cover.

b. Disconnect connector.



7. REMOVE POWER BACK DOOR MAIN SWITCH (for Face to Face Seat Type)

a. Detach the 2 claws and remove the power back door main switch.

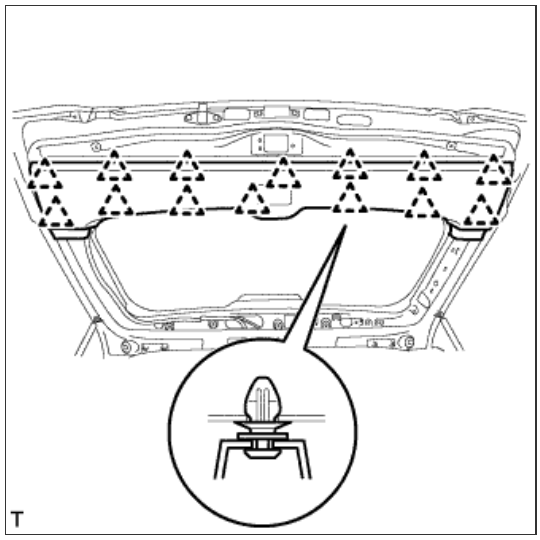


8. REMOVE BACK DOOR GARNISH

a. Using a screwdriver, detach the 14 clips and remove the back door garnish.

HINT:

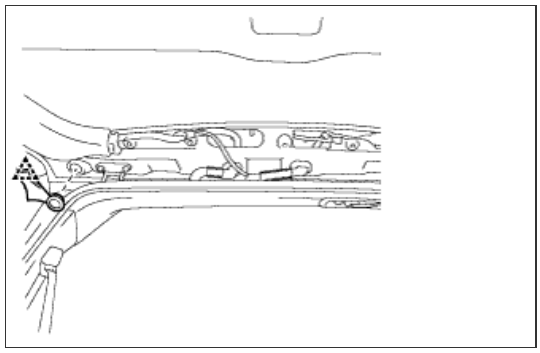
Tape the screwdriver tip before use.



9. REMOVE BACK DOOR GLASS CHANNEL LH (w/ Rear Spoiler)

a. Using a clip remover, remove the clip.

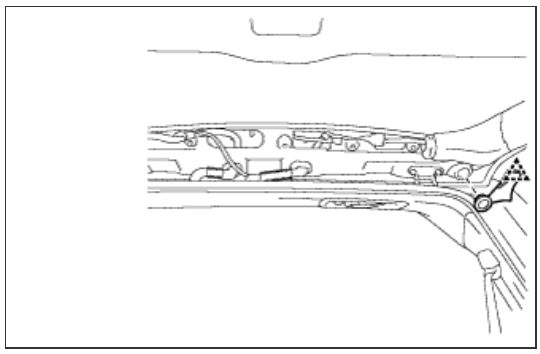
b. Remove the back door glass channel LH.



10. REMOVE BACK DOOR GLASS CHANNEL RH (w/ Rear Spoiler)

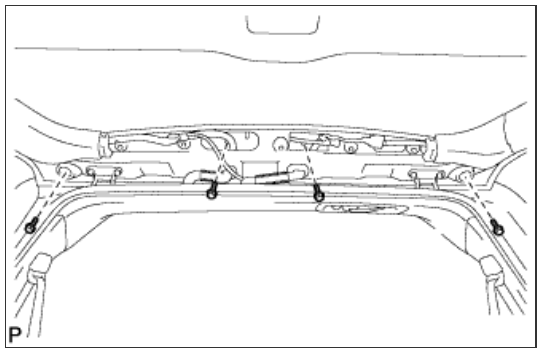
a. Using a clip remover, remove the clip.

b. Remove the back door glass channel RH.

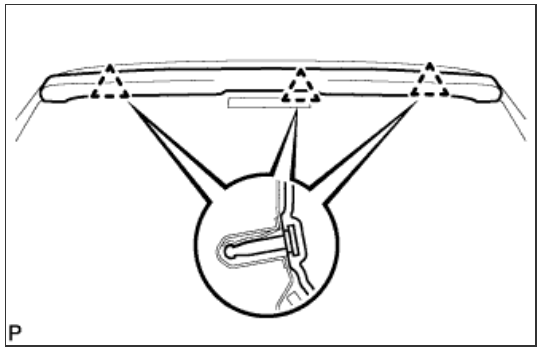


11. REMOVE REAR SPOILER SUB-ASSEMBLY (w/ Rear Spoiler)

a. Remove the 4 bolts.



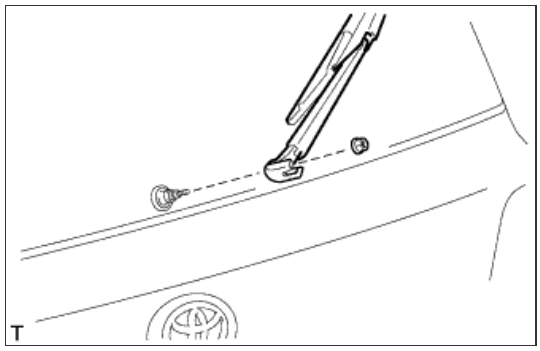
b. Detach the 3 clips and remove the rear spoiler.



12. REMOVE REAR WIPER ARM (w/ Rear Wiper)

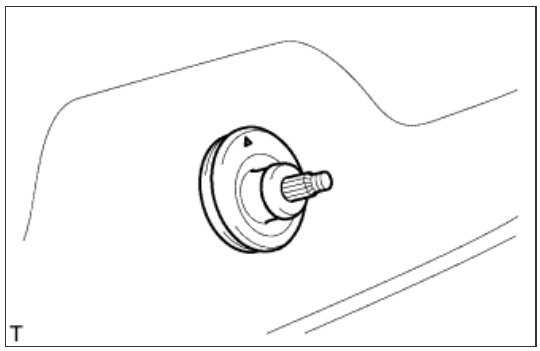
a. Open the cover.

b. Remove the nut and rear wiper arm.



13. REMOVE REAR WIPER MOTOR GROMMET (w/ Rear Wiper)

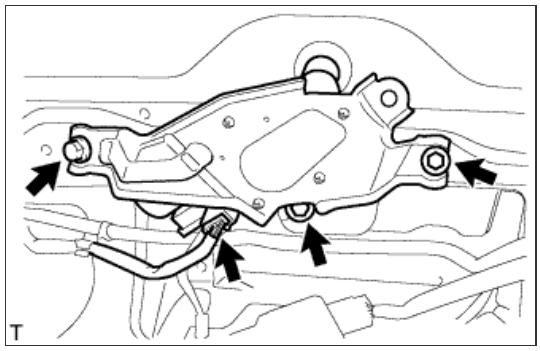
a. Detach the wiper motor grommet.



14. REMOVE REAR WIPER MOTOR ASSEMBLY (w/ Rear Wiper)

a. Disconnect the connector.

b. Remove the 3 bolts and rear wiper motor assembly.



15. REMOVE BACK WINDOW MOULDING OUTSIDE LH

a. Using a knife, cut off the moulding as shown in the illustration.

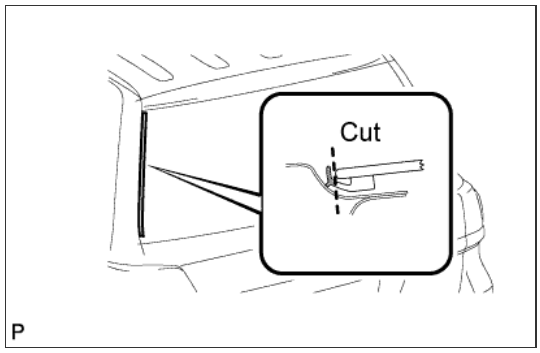
NOTICE:

Be careful not to damage the vehicle body.

b. Pull the shaded area shown in the illustration by the hand to remove the back window moulding outside.

HINT:

Make a partial cut in the moulding. Then pull and remove it by hand.



16. REMOVE BACK WINDOW MOULDING OUTSIDE

a. Using a knife, cut off the moulding as shown in the illustration.

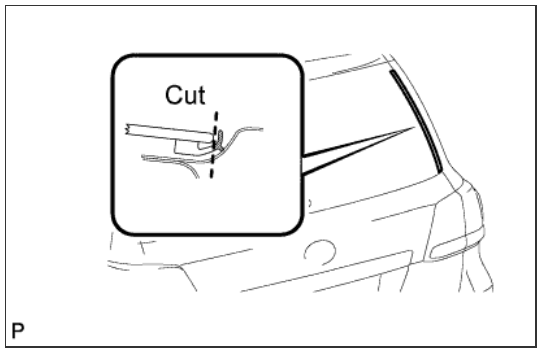
NOTICE:

Be careful not to damage the vehicle body.

b. Pull the shaded area shown in the illustration by the hand to remove the back window moulding outside.

HINT:

Make a partial cut in the moulding. Then pull and remove it by hand.



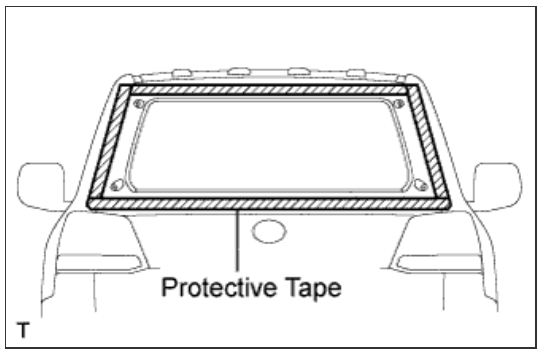
17. REMOVE BACK WINDOW GLASS

a. Apply protective tape to the outer surface of the vehicle body to prevent scratches.

NOTICE:

When separating the back window glass from the vehicle, be careful not to damage the vehicle paint or interior/exterior ornaments.

b. Disconnect the connectors.

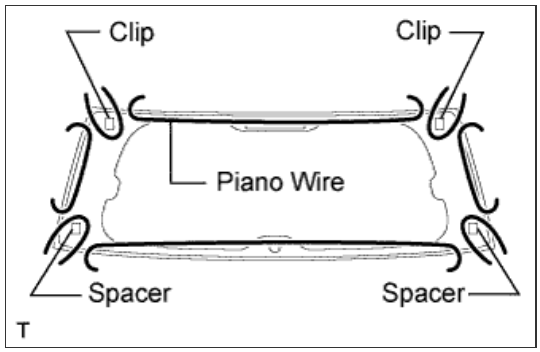


c. From the interior, insert a piano wire between the vehicle body and back window glass as shown in the illustration.

NOTICE:

Make sure not to damage the wire harness.

d. Tie objects that can serve as handles (for example, wooden blocks) to both wire ends.



e. Place matchmarks over the glass and vehicle body on the locations indicated in the illustration.

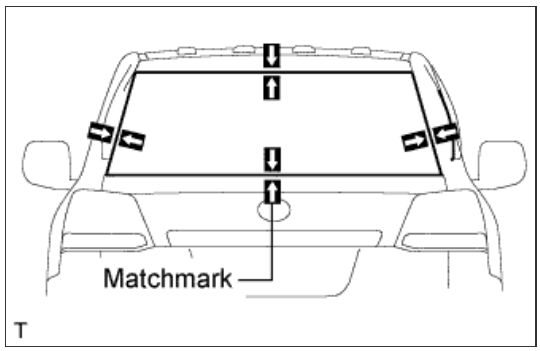
HINT:

Matchmarks do not need to be placed if the glass is not going to be reused.

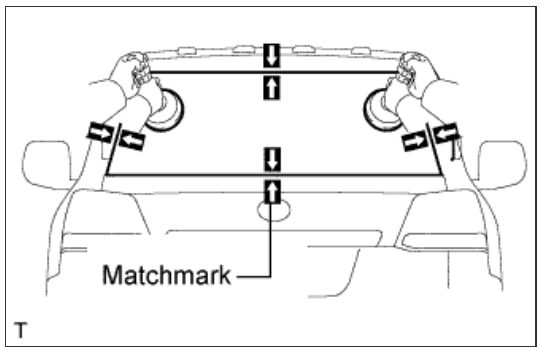
f. Cut through the adhesive by pulling the piano wire around the back window glass.

NOTICE:

Leave as much adhesive on the vehicle body as possible when removing the back window glass.



g. Using suction cups, remove the back window glass.



18. CLEAN VEHICLE BODY

a. Using a scraper, remove the moulding and adhesive from the back window glass.

b. Clean and shape the contact surface of the vehicle body.

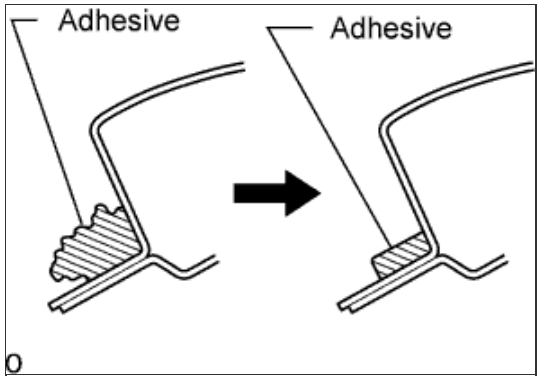
i. On the contact surface of the vehicle body, use a knife to cut away excess adhesive as shown in the illustration.

HINT:

Leave as much adhesive on the vehicle body as possible.

NOTICE:

Be careful not to damage the vehicle body.



ii. Clean the contact surface of the vehicle body with cleaner.

HINT:

Even if all the adhesive has been removed, clean the vehicle body.

for Preparation Click here

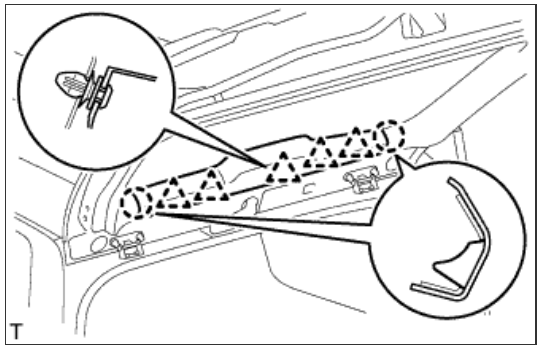
1. DISCONNECT CABLE FROM NEGATIVE BATTERY TERMINAL

NOTICE:

When disconnecting the cable, some systems need to be initialized after the cable is reconnected (Click here).

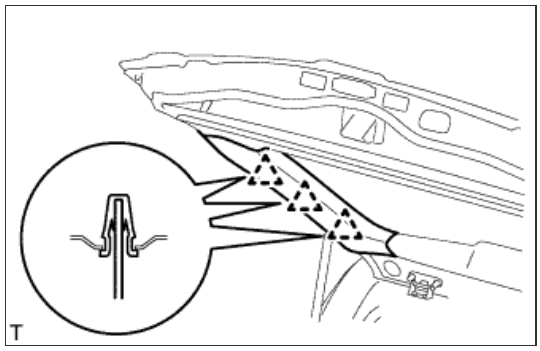
2. REMOVE CENTER BACK DOOR GARNISH

a. Detach the 5 clips and 2 claws, and remove the back door garnish.



3. REMOVE BACK DOOR SIDE GARNISH LH

a. Detach the 3 clips and remove the back door side garnish.



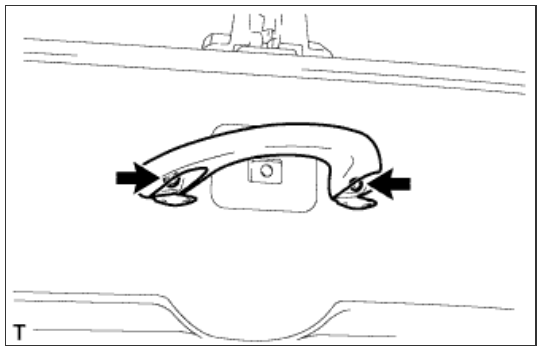
4. REMOVE BACK DOOR SIDE GARNISH RH

HINT:

Use the same procedures described for the LH side.

5. REMOVE ASSIST GRIP (for Face to Face Seat Type)

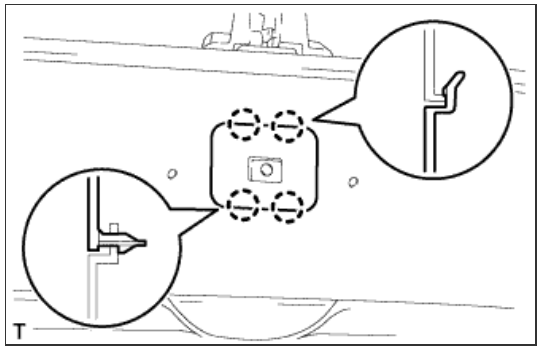
a. Remove the 2 screws and assist grip.



6. REMOVE NO. 2 BACK DOOR SERVICE HOLE COVER (for Face to Face Seat Type)

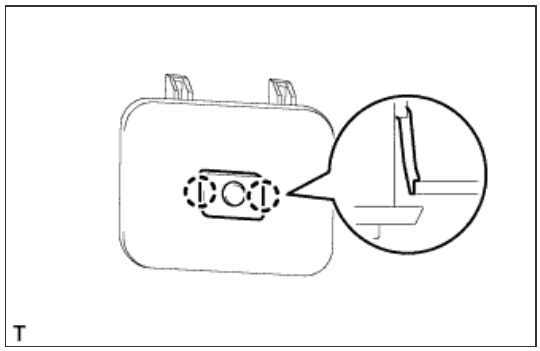
a. Using a screwdriver, detach the 4 claws and remove the back door service hole cover.

b. Disconnect connector.



7. REMOVE POWER BACK DOOR MAIN SWITCH (for Face to Face Seat Type)

a. Detach the 2 claws and remove the power back door main switch.

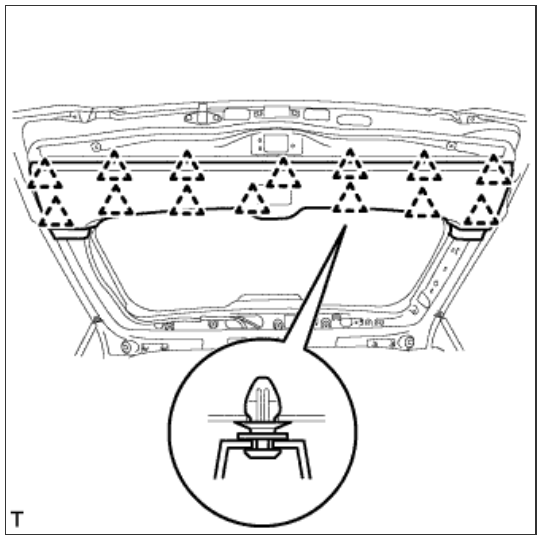


8. REMOVE BACK DOOR GARNISH

a. Using a screwdriver, detach the 14 clips and remove the back door garnish.

HINT:

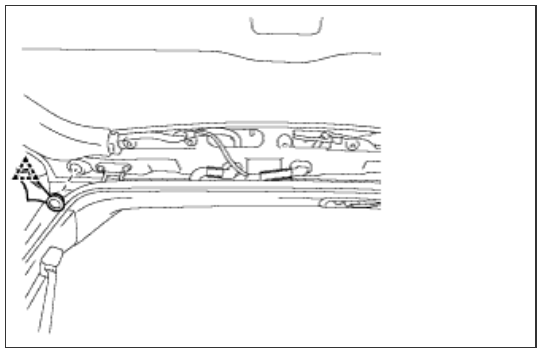
Tape the screwdriver tip before use.



9. REMOVE BACK DOOR GLASS CHANNEL LH (w/ Rear Spoiler)

a. Using a clip remover, remove the clip.

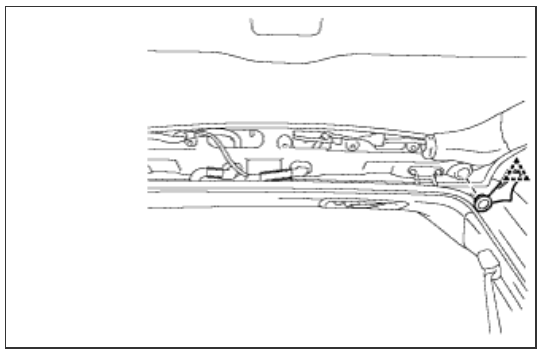
b. Remove the back door glass channel LH.



10. REMOVE BACK DOOR GLASS CHANNEL RH (w/ Rear Spoiler)

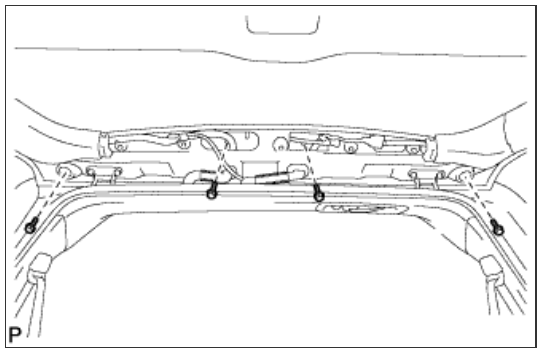
a. Using a clip remover, remove the clip.

b. Remove the back door glass channel RH.

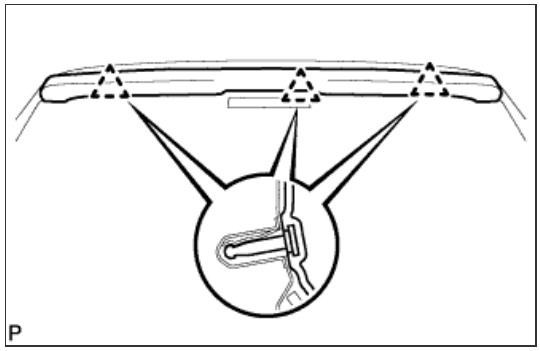


11. REMOVE REAR SPOILER SUB-ASSEMBLY (w/ Rear Spoiler)

a. Remove the 4 bolts.



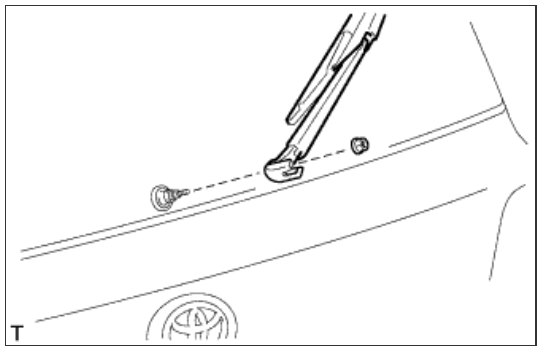
b. Detach the 3 clips and remove the rear spoiler.



12. REMOVE REAR WIPER ARM (w/ Rear Wiper)

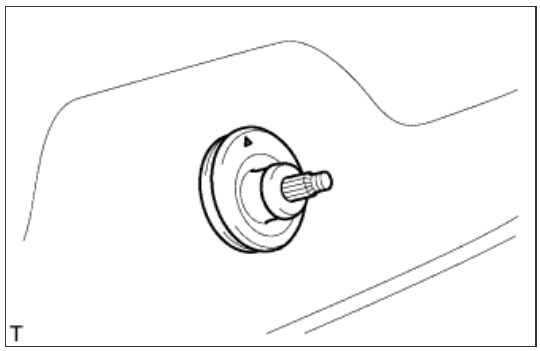
a. Open the cover.

b. Remove the nut and rear wiper arm.



13. REMOVE REAR WIPER MOTOR GROMMET (w/ Rear Wiper)

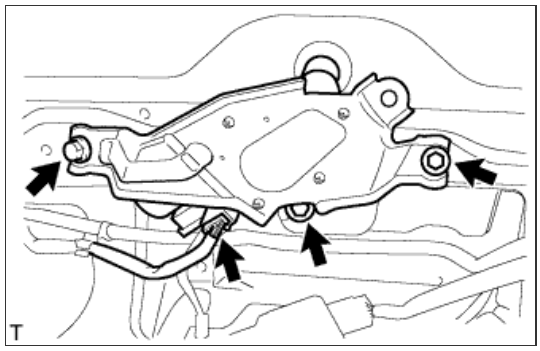
a. Detach the wiper motor grommet.



14. REMOVE REAR WIPER MOTOR ASSEMBLY (w/ Rear Wiper)

a. Disconnect the connector.

b. Remove the 3 bolts and rear wiper motor assembly.



15. REMOVE BACK WINDOW MOULDING OUTSIDE LH

a. Using a knife, cut off the moulding as shown in the illustration.

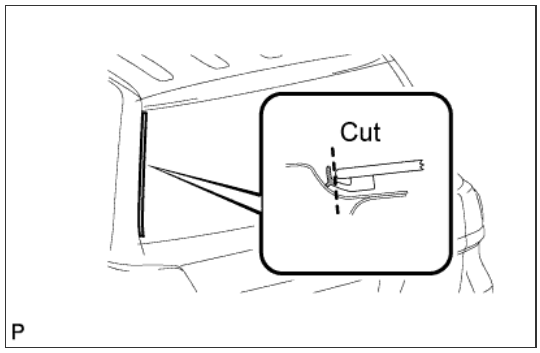
NOTICE:

Be careful not to damage the vehicle body.

b. Pull the shaded area shown in the illustration by the hand to remove the back window moulding outside.

HINT:

Make a partial cut in the moulding. Then pull and remove it by hand.



16. REMOVE BACK WINDOW MOULDING OUTSIDE

a. Using a knife, cut off the moulding as shown in the illustration.

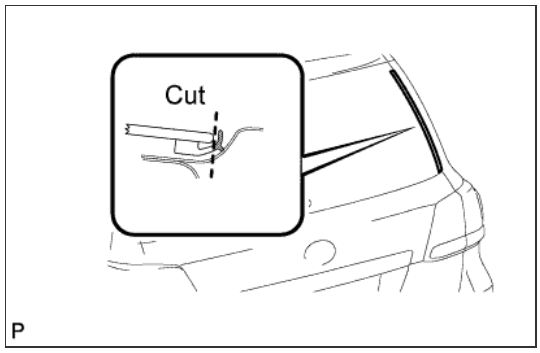
NOTICE:

Be careful not to damage the vehicle body.

b. Pull the shaded area shown in the illustration by the hand to remove the back window moulding outside.

HINT:

Make a partial cut in the moulding. Then pull and remove it by hand.



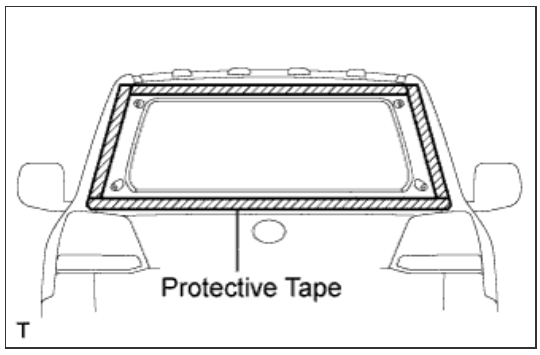
17. REMOVE BACK WINDOW GLASS

a. Apply protective tape to the outer surface of the vehicle body to prevent scratches.

NOTICE:

When separating the back window glass from the vehicle, be careful not to damage the vehicle paint or interior/exterior ornaments.

b. Disconnect the connectors.

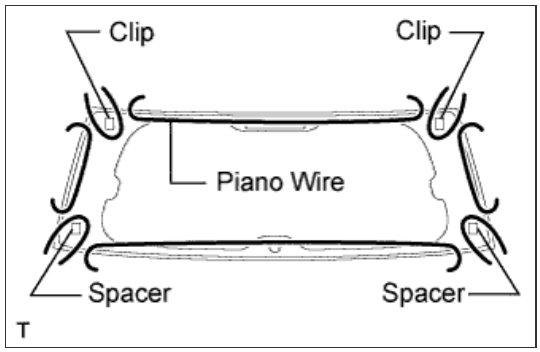


c. From the interior, insert a piano wire between the vehicle body and back window glass as shown in the illustration.

NOTICE:

Make sure not to damage the wire harness.

d. Tie objects that can serve as handles (for example, wooden blocks) to both wire ends.



e. Place matchmarks over the glass and vehicle body on the locations indicated in the illustration.

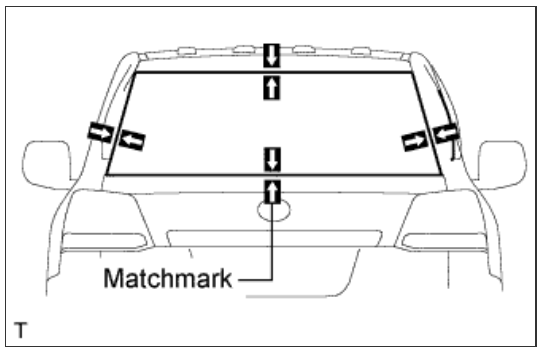
HINT:

Matchmarks do not need to be placed if the glass is not going to be reused.

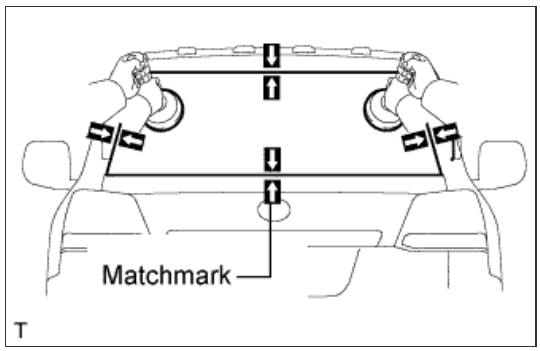
f. Cut through the adhesive by pulling the piano wire around the back window glass.

NOTICE:

Leave as much adhesive on the vehicle body as possible when removing the back window glass.



g. Using suction cups, remove the back window glass.



18. CLEAN VEHICLE BODY

a. Using a scraper, remove the moulding and adhesive from the back window glass.

b. Clean and shape the contact surface of the vehicle body.

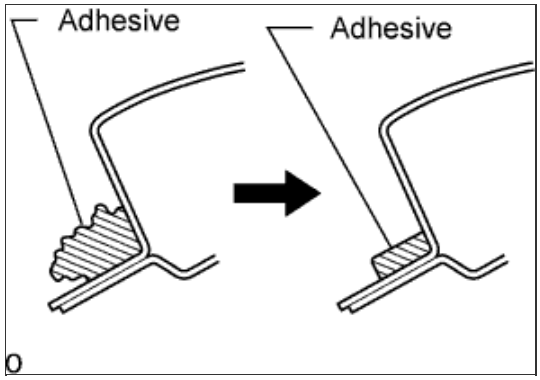
i. On the contact surface of the vehicle body, use a knife to cut away excess adhesive as shown in the illustration.

HINT:

Leave as much adhesive on the vehicle body as possible.

NOTICE:

Be careful not to damage the vehicle body.



ii. Clean the contact surface of the vehicle body with cleaner.

HINT:

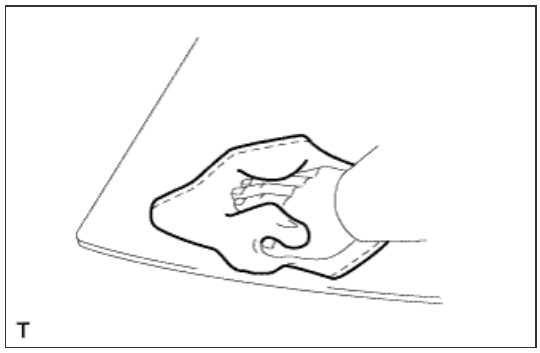
Even if all the adhesive has been removed, clean the vehicle body.

for Preparation Click here

1. CLEAN BACK DOOR GLASS

a. Using a scraper, remove the damaged clips, spacers and adhesive sticking to the glass.

b. Clean the outer circumference of the glass with non-residue solvent.



NOTICE:

- **Do not touch the glass surface after cleaning it.**
- **Be careful not to damage the glass.**
- **Even if using new glass, clean the glass with non-residue solvent.**

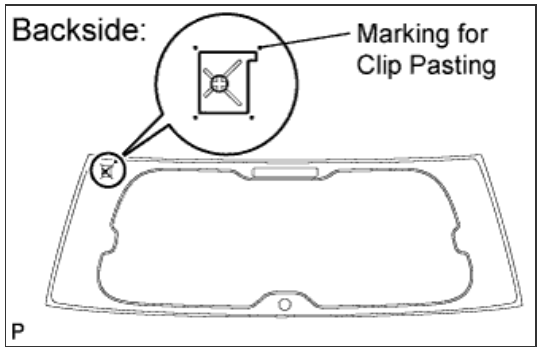
2. INSTALL BACK WINDOW GLASS CLIP RH

a. Apply Primer G to the glass where the clip will be installed.

HINT:

If the primer is applied to an area that is not specified, apply non-residue solvent to a clean cloth and wipe off the excess primer before it dries.

b. Remove the peeling paper from a new clip. Install a new clip onto the glass as shown in the illustration.



NOTICE:

- **Allow the primer to dry for 3 minutes or more.**
- **Throw away any leftover primer.**
- **Do not apply too much primer.**

3. INSTALL BACK WINDOW GLASS CLIP LH

a. Apply Primer G to the glass where the clip will be installed.

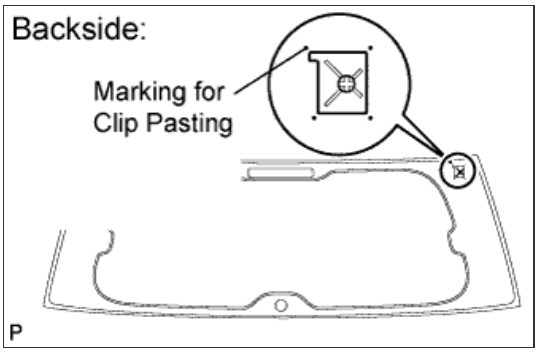
HINT:

If the primer is applied to an area that is not specified, apply non-residue solvent to a clean cloth and wipe off the excess primer before it dries.

b. Remove the peeling paper from a new clip. Install a new clip onto the glass as shown in the illustration.

NOTICE:

- **Allow the primer to dry for 3 minutes or more.**
- **Throw away any leftover primer.**
- **Do not apply too much primer.**



4. INSTALL NO. 1 BACK WINDOW GLASS SPACER

a. Apply Primer G to the glass where the spacer will be installed.

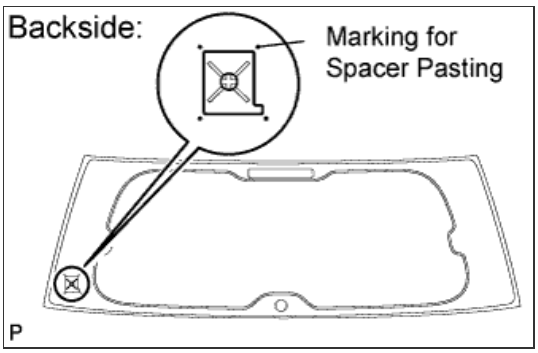
HINT:

If the primer is applied to an area that is not specified, apply non-residue solvent to a clean cloth and wipe off the excess primer before it dries.

b. Remove the peeling paper from a new spacer. Install a new spacer onto the glass as shown in the illustration.

NOTICE:

- **Allow the primer to dry for 3 minutes or more.**
- **Throw away any leftover primer.**
- **Do not apply too much primer.**



5. INSTALL NO. 2 BACK WINDOW GLASS SPACER

a. Apply Primer G to the glass where the spacer will be installed.

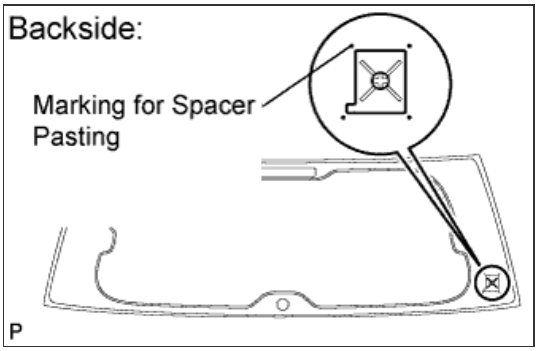
HINT:

If the primer is applied to an area that is not specified, apply non-residue solvent to a clean cloth and wipe off the excess primer before it dries.

b. Remove the peeling paper from a new spacer. Install a new spacer onto the glass as shown in the illustration.

NOTICE:

- **Allow the primer to dry for 3 minutes or more.**
- **Throw away any leftover primer.**
- **Do not apply too much primer.**



6. INSTALL BACK WINDOW OUTSIDE MOULDING

a. Using a brush or sponge, coat the application area of the back window glass outside moulding with Primer G.

Standard:

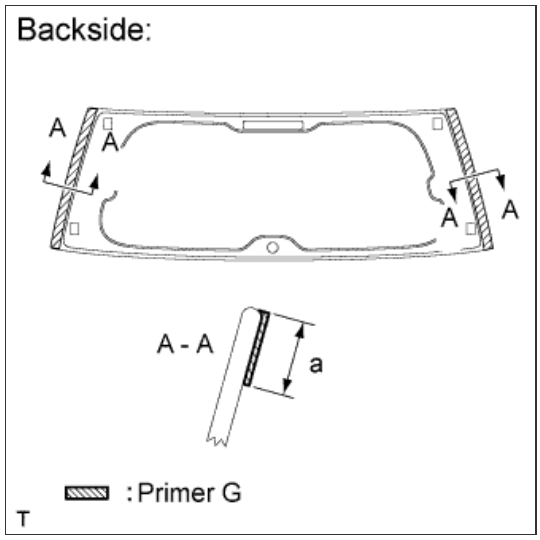
Area	Specified Condition
a	13.0 mm (0.512 in.)

NOTICE:

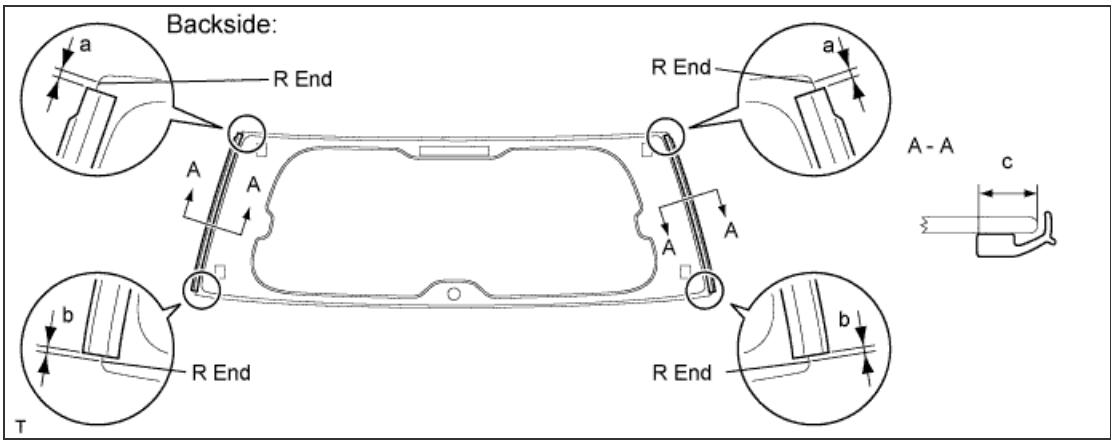
- **Allow the primer to dry for 3 minutes or more.**
- **Throw away any leftover primer.**
- **Do not apply too much primer.**

HINT:

If the primer is applied to an area that is not specified, apply non-residue solvent to a clean cloth and wipe off the excess primer before it dries.



b. Remove the peeling paper from 2 new back window outside mouldings. Install the 2 mouldings as shown in the illustration.



Standard:

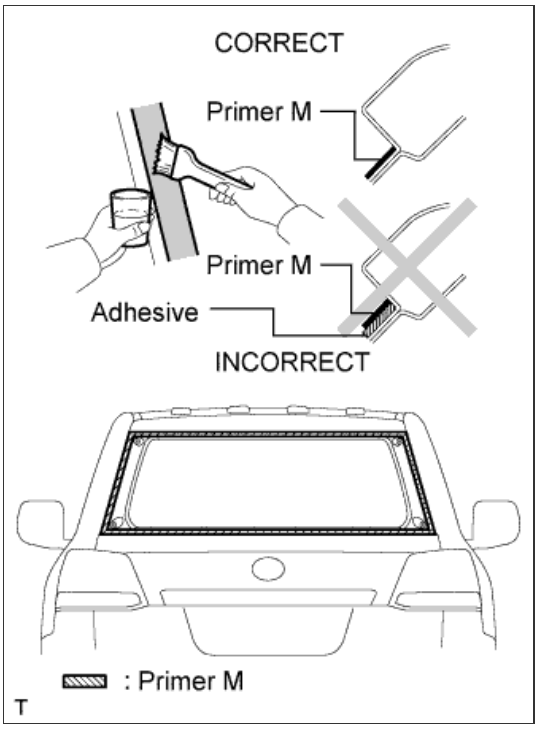
Area	Specified Condition
a	1.5 mm (0.0591 in.)
b	1.0 mm (0.0394 in.)
c	11.0 mm (0.433 in.)

7. INSTALL BACK WINDOW GLASS

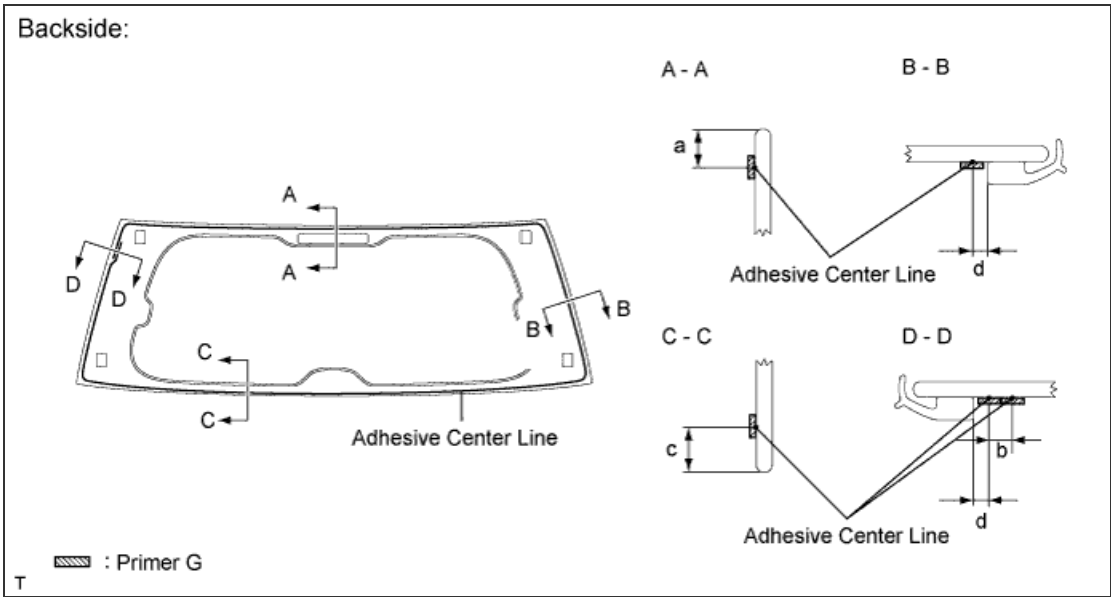
a. Using a brush or sponge, apply Primer M to the exposed part of the vehicle body.

NOTICE:

- **Allow the primer to dry for 3 minutes or more.**
- **Do not apply primer to the adhesive.**
- **Throw away any leftover primer.**
- **Do not apply too much primer.**



b. Using a brush or sponge, apply Primer G to the contact surface of the back window glass.



Standard:

Area	Specified Condition
a	11.0 mm (0.433 in.)
b	8.0 mm (0.315 in.)
c	13.0 mm (0.512 in.)
d	5.0 mm (0.197 in.)

HINT:

If primer is applied to an area that is not specified, wipe off the primer with a non-residue solvent before it dries.

NOTICE:

- **Allow the primer to dry for 3 minutes or more.**
- **Throw away any leftover primer.**
- **Do not apply too much primer.**

c. Apply adhesive to the back window glass.

Adhesive:
Toyota Genuine Windshield Glass Adhesive or equivalent

i. Cut off the tip of the cartridge nozzle as shown in the illustration below.

HINT:

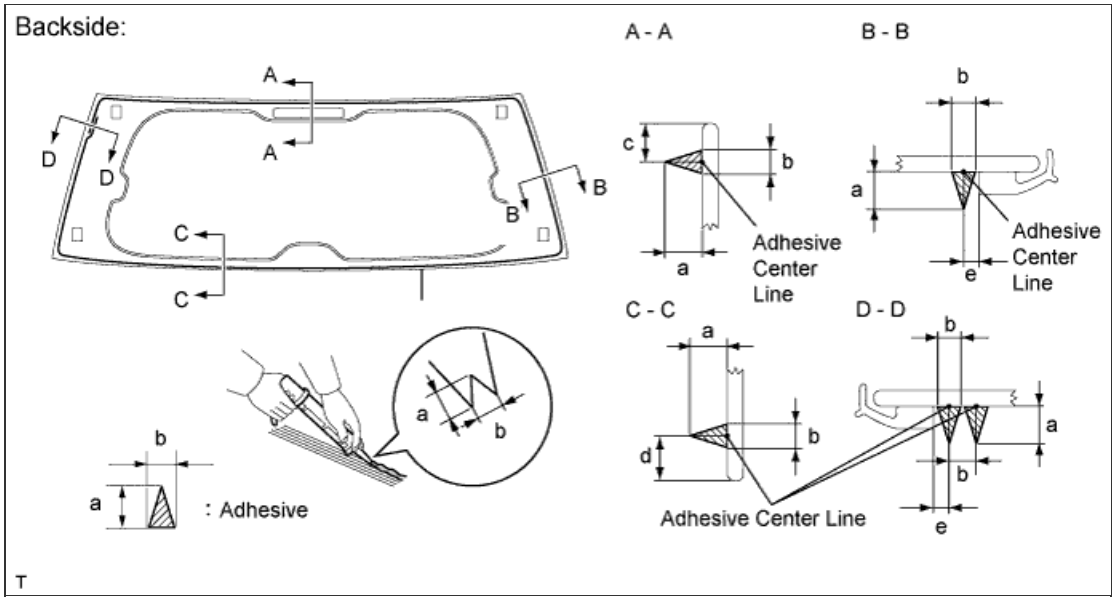
After cutting off the tip, use all adhesive within the time written in the table below.

Usage Time Frame:

Temperature	Usage Time Frame
35°C (95°F)	15 minutes
20°C (68°F)	1 hour 40 minutes
5°C (41°F)	8 hours

ii. Load the sealer gun with the cartridge.

iii. Apply adhesive to the back window glass as shown in the illustration.



Standard:

Area	Specified Condition
a	12.0 mm (0.472 in.)
b	8.0 mm (0.315 in.)
c	11.0 mm (0.433 in.)
d	13.0 mm (0.512 in.)
e	5.0 mm (0.197 in.)

d. Install the back window glass to the vehicle body.

i. Hold the back window glass securely in place with tape or equivalent until the adhesive has hardened.

NOTICE:

- **Allow the primer coating to dry for 3 minutes or more.**
- **Check that the clips are attached to the vehicle body correctly.**
- **Check the clearance between the vehicle body and glass.**

ii. Lightly press the front surface of the back window glass to ensure that the back window glass is securely fit to the vehicle body.

iii. Using a scraper, remove any excess or protruding adhesive.

HINT:

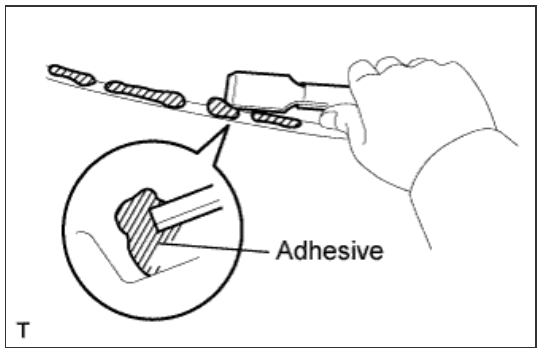
Apply adhesive onto the glass rim.

NOTICE:

Do not drive the vehicle within the time written in the table below.

Minimum time:

Temperature	Minimum Time Prior to Driving Vehicle
35°C (95°F)	1 hour 30 minutes
20°C (68°F)	5 hours
5°C (41°F)	24 hours



iv. Connect the connectors.

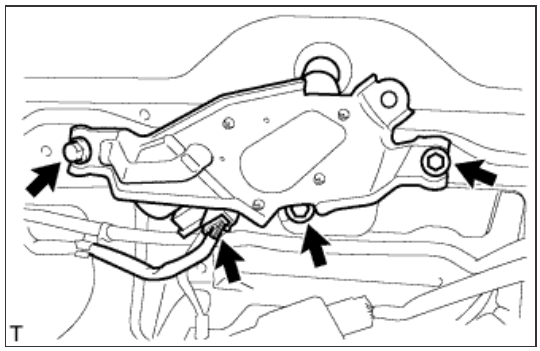
8. INSTALL REAR WIPER MOTOR ASSEMBLY (w/ Rear Wiper)

a. Temporarily install the rear wiper motor assembly with the 3 bolts.

b. Tighten the 3 bolts.

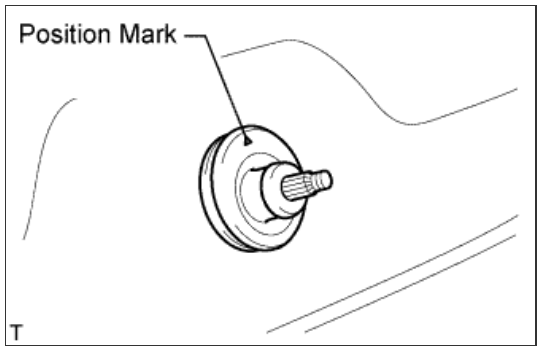
Torque:
5.5 N*m{ 56 kgf*cm , 49 in.*lbf }

c. Connect the connector.



9. INSTALL REAR WIPER MOTOR GROMMET (w/ Rear Wiper)

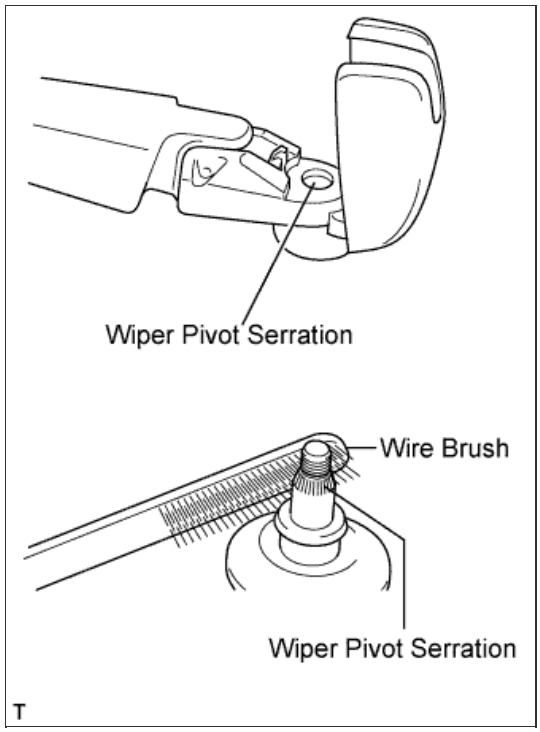
a. Install the rear wiper motor grommet with the position mark facing upward as shown in the illustration.



10. INSTALL REAR WIPER ARM (w/ Rear Wiper)

a. Operate the rear wiper, and stop the rear wiper motor at the automatic stop position.

b. Clean the wiper pivot serration with a wire brush.

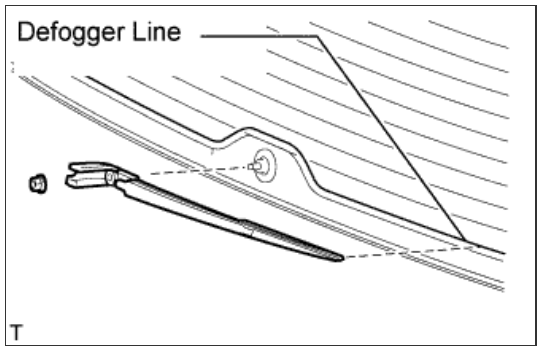


c. Set the head of the blade on the defogger line.

d. Install the nut and rear wiper arm.

Torque:
5.5 N*m{ 56 kgf*cm , 49 in.*lbf }

e. Close the cover.



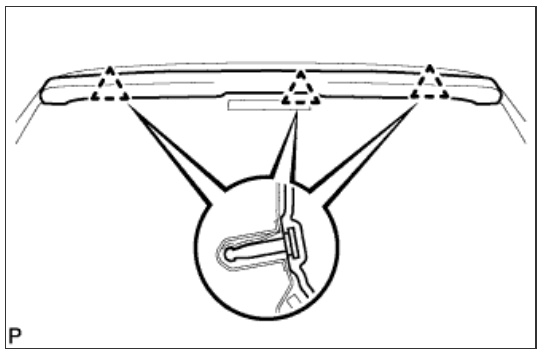
11. CHECK FOR LEAK AND REPAIR

a. Conduct a leak test after the adhesive has completely hardened.

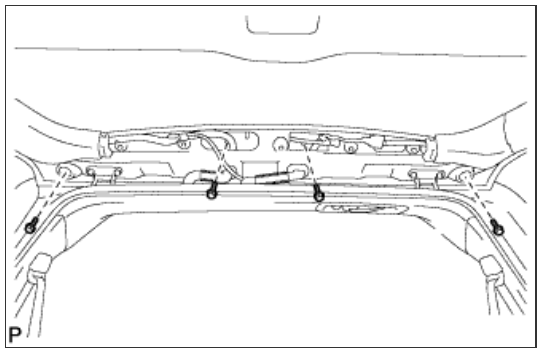
b. Seal any leaks with auto glass sealer.

12. INSTALL REAR SPOILER SUB-ASSEMBLY (w/ Rear Spoiler)

a. Attach the 3 clips to install the rear spoiler.

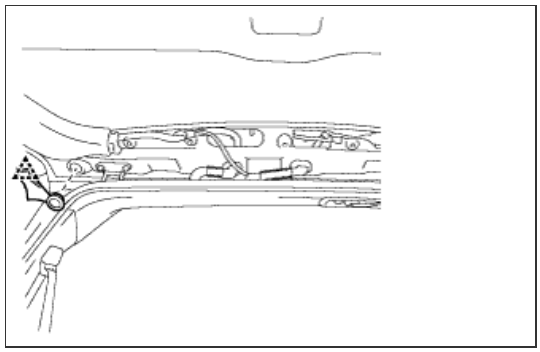


b. Install the 4 bolts.



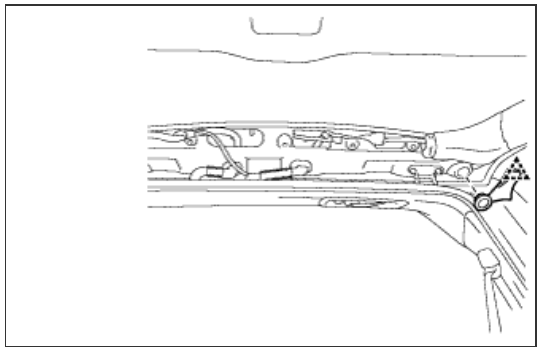
13. INSTALL BACK DOOR GLASS CHANNEL LH

a. Attach the clip and install the back door glass channel.



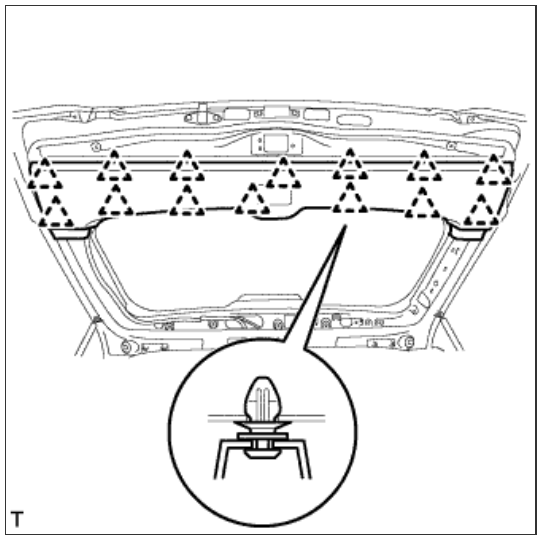
14. INSTALL BACK DOOR GLASS CHANNEL RH

a. Attach the clip and install the back door glass channel.



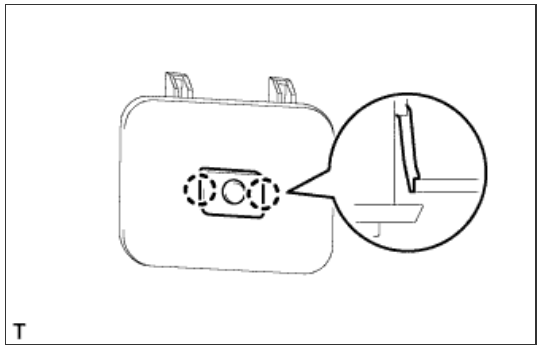
15. INSTALL BACK DOOR GARNISH

a. Attach the 14 clips to install the back door garnish.



16. INSTALL POWER BACK DOOR MAIN SWITCH (for Face to Face Seat Type)

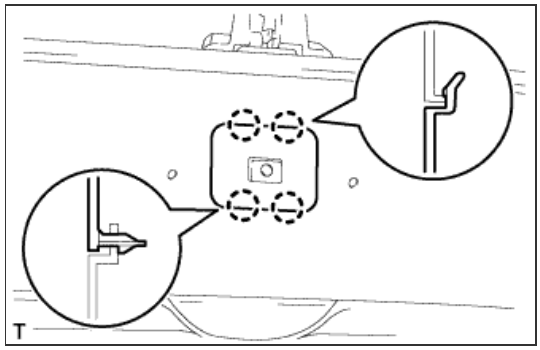
a. Attach the 2 claws to install the power back door main switch.



17. INSTALL NO. 2 BACK DOOR SERVICE HOLE COVER (for Face to Face Seat Type)

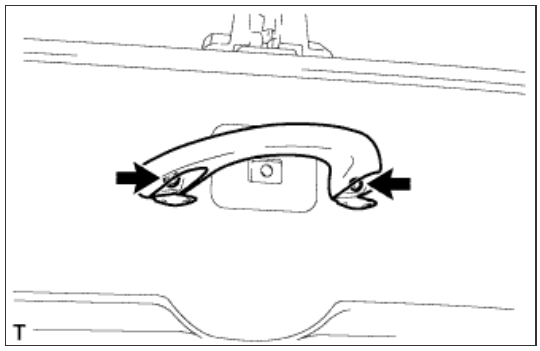
a. Connect the connector.

b. Attach the 4 claws to install service hole cover.



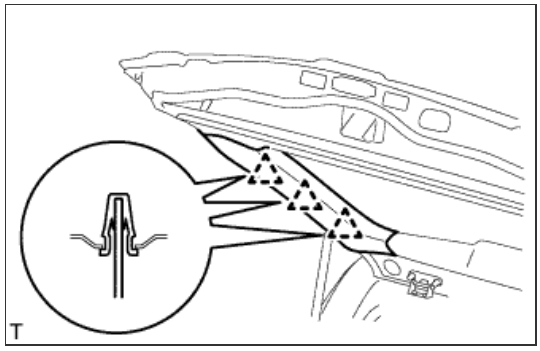
18. INSTALL ASSIST GRIP (for Face to Face Seat Type)

a. Install the assist grip with the 2 screws.



19. INSTALL BACK DOOR SIDE GARNISH LH

a. Attach the 3 clips to install the back door side garnish.



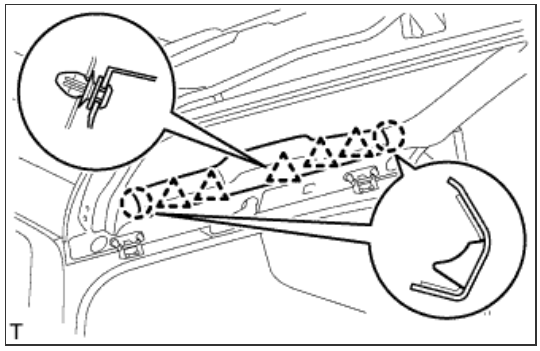
20. INSTALL BACK DOOR SIDE GARNISH RH

HINT:

Use the same procedures described for the LH side.

21. INSTALL CENTER BACK DOOR GARNISH

a. Attach the 5 clips and 2 claws to install the back door garnish.



22. CONNECT CABLE TO NEGATIVE BATTERY TERMINAL

NOTICE:

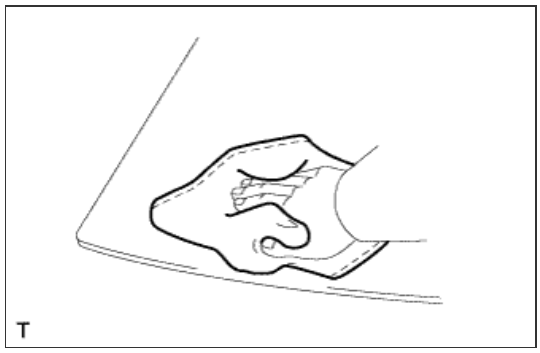
When disconnecting the cable, some systems need to be initialized after the cable is reconnected (Click here).

for Preparation Click here

1. CLEAN BACK DOOR GLASS

a. Using a scraper, remove the damaged clips, spacers and adhesive sticking to the glass.

b. Clean the outer circumference of the glass with non-residue solvent.



NOTICE:

- **Do not touch the glass surface after cleaning it.**
- **Be careful not to damage the glass.**
- **Even if using new glass, clean the glass with non-residue solvent.**

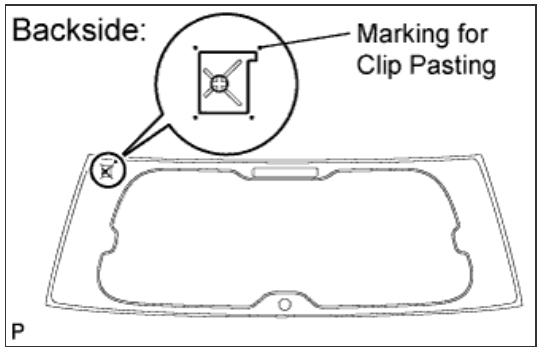
2. INSTALL BACK WINDOW GLASS CLIP RH

a. Apply Primer G to the glass where the clip will be installed.

HINT:

If the primer is applied to an area that is not specified, apply non-residue solvent to a clean cloth and wipe off the excess primer before it dries.

b. Remove the peeling paper from a new clip. Install a new clip onto the glass as shown in the illustration.



NOTICE:

- **Allow the primer to dry for 3 minutes or more.**
- **Throw away any leftover primer.**
- **Do not apply too much primer.**

3. INSTALL BACK WINDOW GLASS CLIP LH

a. Apply Primer G to the glass where the clip will be installed.

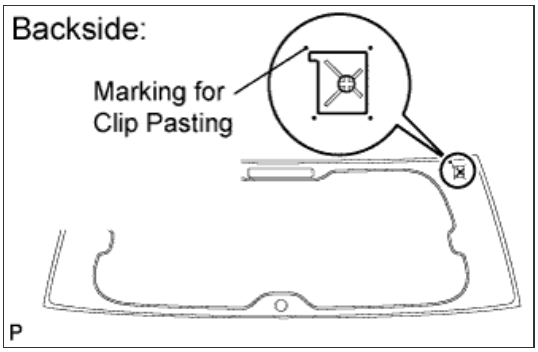
HINT:

If the primer is applied to an area that is not specified, apply non-residue solvent to a clean cloth and wipe off the excess primer before it dries.

b. Remove the peeling paper from a new clip. Install a new clip onto the glass as shown in the illustration.

NOTICE:

- **Allow the primer to dry for 3 minutes or more.**
- **Throw away any leftover primer.**
- **Do not apply too much primer.**



4. INSTALL NO. 1 BACK WINDOW GLASS SPACER

a. Apply Primer G to the glass where the spacer will be installed.

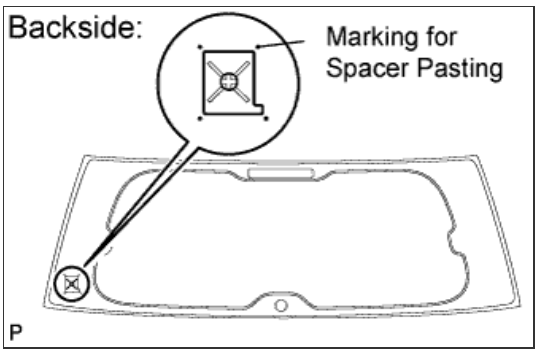
HINT:

If the primer is applied to an area that is not specified, apply non-residue solvent to a clean cloth and wipe off the excess primer before it dries.

b. Remove the peeling paper from a new spacer. Install a new spacer onto the glass as shown in the illustration.

NOTICE:

- **Allow the primer to dry for 3 minutes or more.**
- **Throw away any leftover primer.**
- **Do not apply too much primer.**



5. INSTALL NO. 2 BACK WINDOW GLASS SPACER

a. Apply Primer G to the glass where the spacer will be installed.

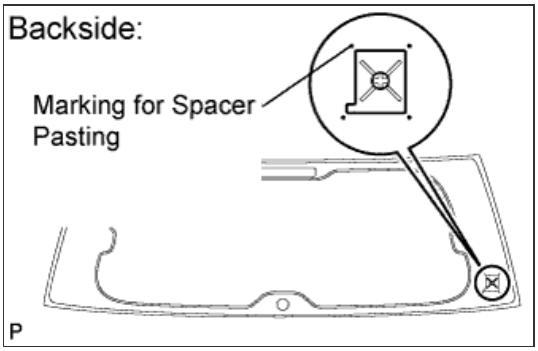
HINT:

If the primer is applied to an area that is not specified, apply non-residue solvent to a clean cloth and wipe off the excess primer before it dries.

b. Remove the peeling paper from a new spacer. Install a new spacer onto the glass as shown in the illustration.

NOTICE:

- **Allow the primer to dry for 3 minutes or more.**
- **Throw away any leftover primer.**
- **Do not apply too much primer.**



6. INSTALL BACK WINDOW OUTSIDE MOULDING

a. Using a brush or sponge, coat the application area of the back window glass outside moulding with Primer G.

Standard:

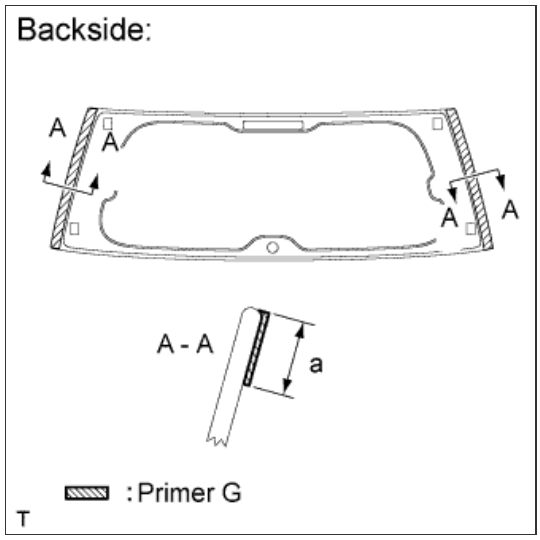
Area	Specified Condition
a	13.0 mm (0.512 in.)

NOTICE:

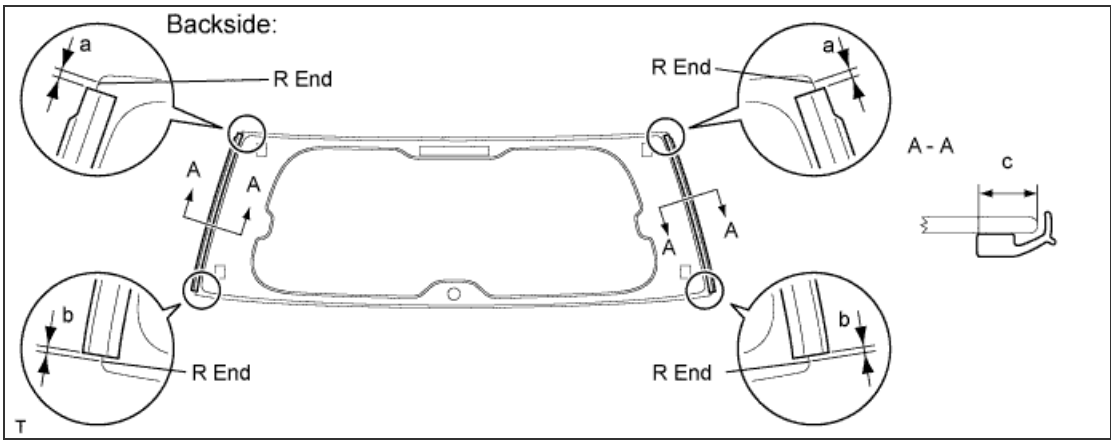
- **Allow the primer to dry for 3 minutes or more.**
- **Throw away any leftover primer.**
- **Do not apply too much primer.**

HINT:

If the primer is applied to an area that is not specified, apply non-residue solvent to a clean cloth and wipe off the excess primer before it dries.



b. Remove the peeling paper from 2 new back window outside mouldings. Install the 2 mouldings as shown in the illustration.



Standard:

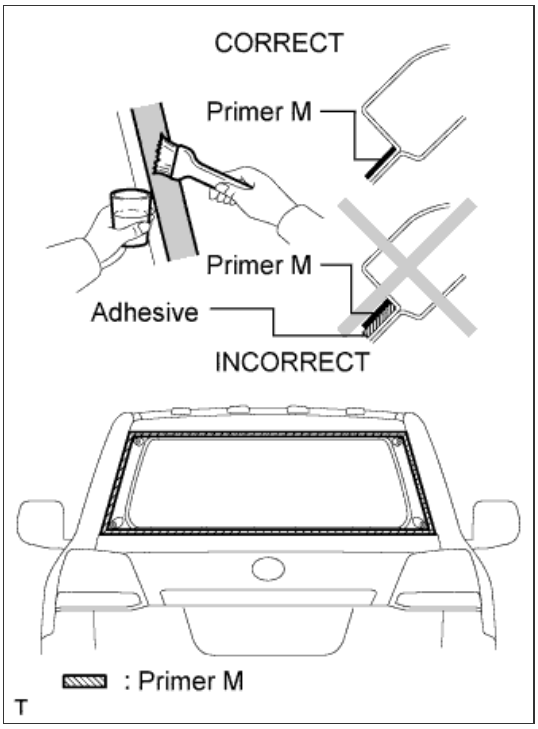
Area	Specified Condition
a	1.5 mm (0.0591 in.)
b	1.0 mm (0.0394 in.)
c	11.0 mm (0.433 in.)

7. INSTALL BACK WINDOW GLASS

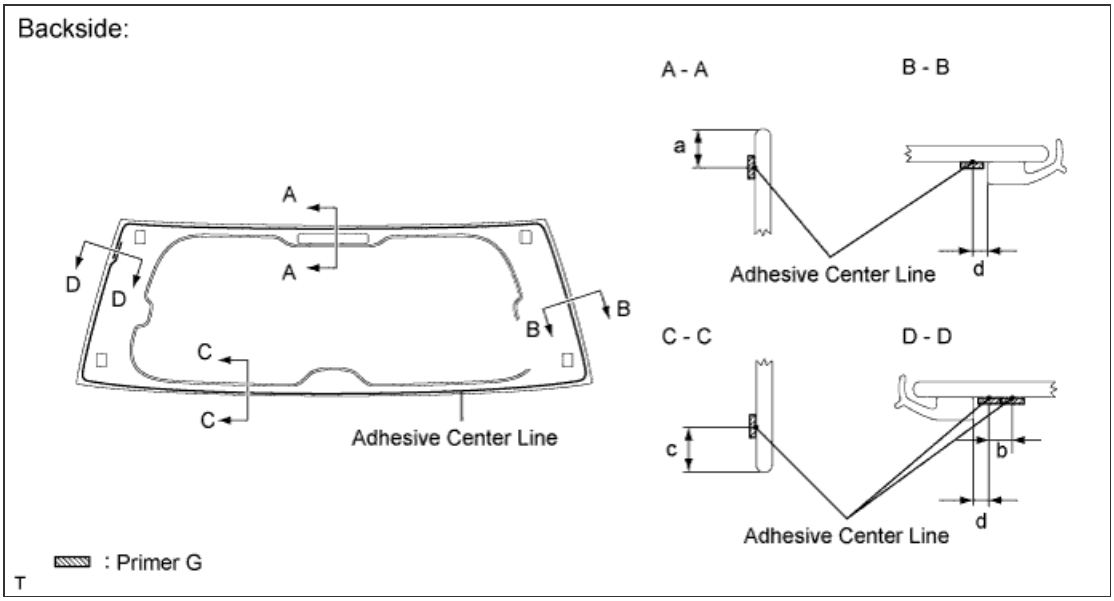
a. Using a brush or sponge, apply Primer M to the exposed part of the vehicle body.

NOTICE:

- **Allow the primer to dry for 3 minutes or more.**
- **Do not apply primer to the adhesive.**
- **Throw away any leftover primer.**
- **Do not apply too much primer.**



b. Using a brush or sponge, apply Primer G to the contact surface of the back window glass.



Standard:

Area	Specified Condition
a	11.0 mm (0.433 in.)
b	8.0 mm (0.315 in.)
c	13.0 mm (0.512 in.)
d	5.0 mm (0.197 in.)

HINT:

If primer is applied to an area that is not specified, wipe off the primer with a non-residue solvent before it dries.

NOTICE:

- **Allow the primer to dry for 3 minutes or more.**
- **Throw away any leftover primer.**
- **Do not apply too much primer.**

c. Apply adhesive to the back window glass.

Adhesive:
Toyota Genuine Windshield Glass Adhesive or equivalent

i. Cut off the tip of the cartridge nozzle as shown in the illustration below.

HINT:

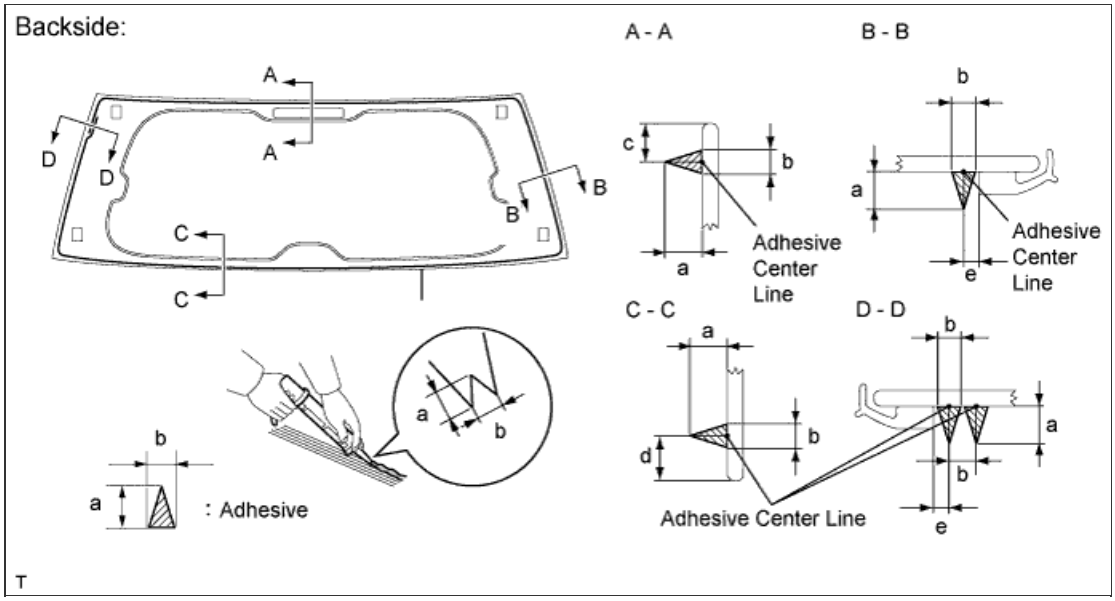
After cutting off the tip, use all adhesive within the time written in the table below.

Usage Time Frame:

Temperature	Usage Time Frame
35°C (95°F)	15 minutes
20°C (68°F)	1 hour 40 minutes
5°C (41°F)	8 hours

ii. Load the sealer gun with the cartridge.

iii. Apply adhesive to the back window glass as shown in the illustration.



Standard:

Area	Specified Condition
a	12.0 mm (0.472 in.)
b	8.0 mm (0.315 in.)
c	11.0 mm (0.433 in.)
d	13.0 mm (0.512 in.)
e	5.0 mm (0.197 in.)

d. Install the back window glass to the vehicle body.

i. Hold the back window glass securely in place with tape or equivalent until the adhesive has hardened.

NOTICE:

- **Allow the primer coating to dry for 3 minutes or more.**
- **Check that the clips are attached to the vehicle body correctly.**
- **Check the clearance between the vehicle body and glass.**

ii. Lightly press the front surface of the back window glass to ensure that the back window glass is securely fit to the vehicle body.

iii. Using a scraper, remove any excess or protruding adhesive.

HINT:

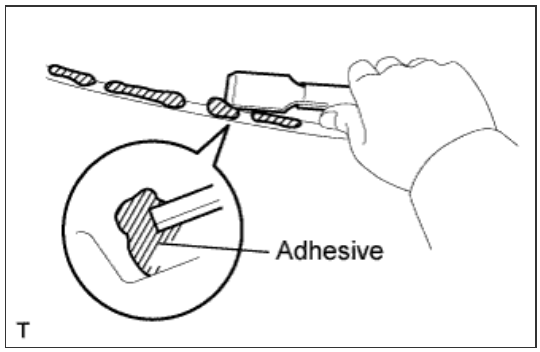
Apply adhesive onto the glass rim.

NOTICE:

Do not drive the vehicle within the time written in the table below.

Minimum time:

Temperature	Minimum Time Prior to Driving Vehicle
35°C (95°F)	1 hour 30 minutes
20°C (68°F)	5 hours
5°C (41°F)	24 hours



iv. Connect the connectors.

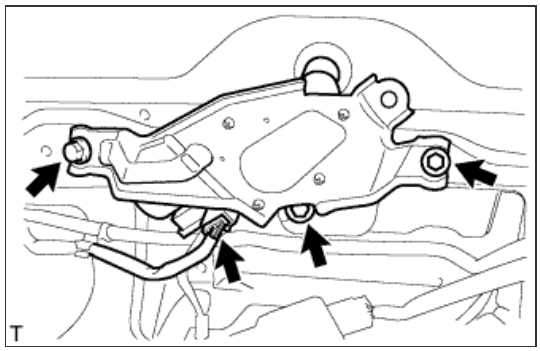
8. INSTALL REAR WIPER MOTOR ASSEMBLY (w/ Rear Wiper)

a. Temporarily install the rear wiper motor assembly with the 3 bolts.

b. Tighten the 3 bolts.

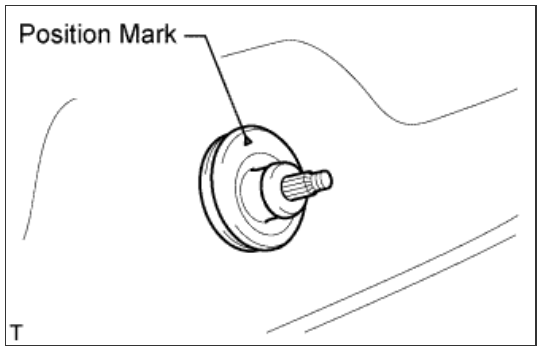
Torque:
5.5 N*m{ 56 kgf*cm , 49 in.*lbf }

c. Connect the connector.



9. INSTALL REAR WIPER MOTOR GROMMET (w/ Rear Wiper)

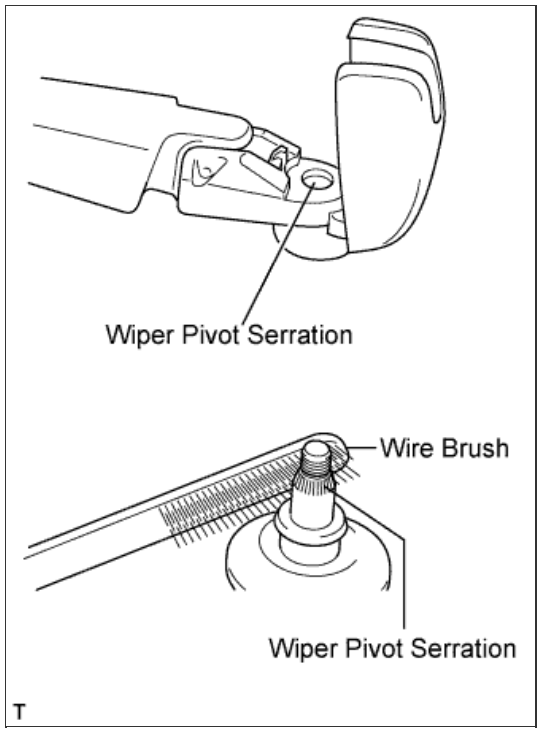
a. Install the rear wiper motor grommet with the position mark facing upward as shown in the illustration.



10. INSTALL REAR WIPER ARM (w/ Rear Wiper)

a. Operate the rear wiper, and stop the rear wiper motor at the automatic stop position.

b. Clean the wiper pivot serration with a wire brush.

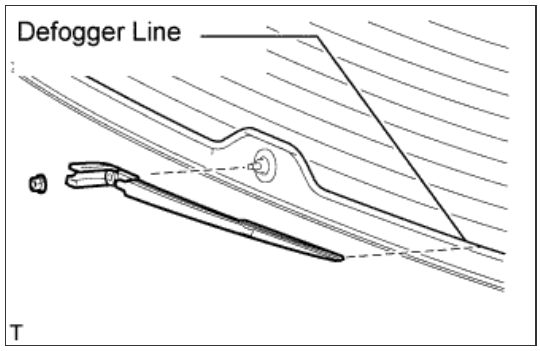


c. Set the head of the blade on the defogger line.

d. Install the nut and rear wiper arm.

Torque:
5.5 N*m{ 56 kgf*cm , 49 in.*lbf }

e. Close the cover.



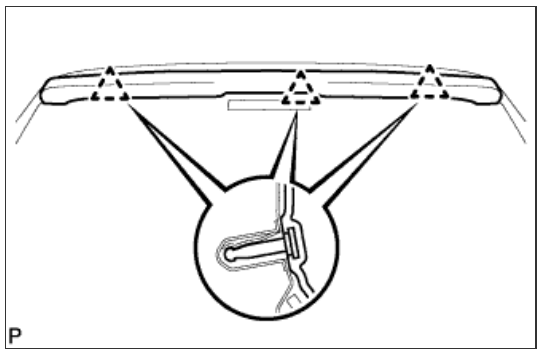
11. CHECK FOR LEAK AND REPAIR

a. Conduct a leak test after the adhesive has completely hardened.

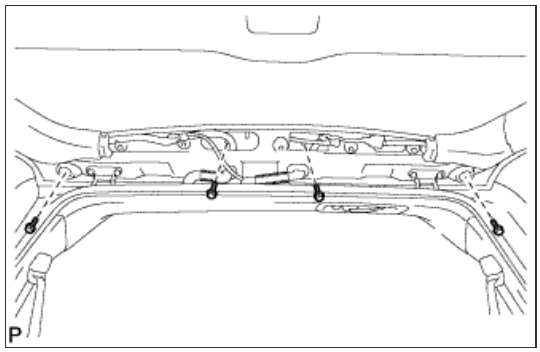
b. Seal any leaks with auto glass sealer.

12. INSTALL REAR SPOILER SUB-ASSEMBLY (w/ Rear Spoiler)

a. Attach the 3 clips to install the rear spoiler.

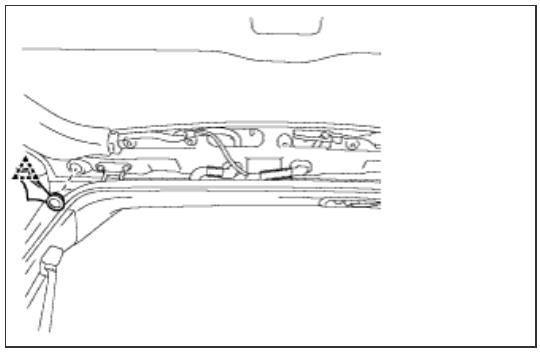


b. Install the 4 bolts.



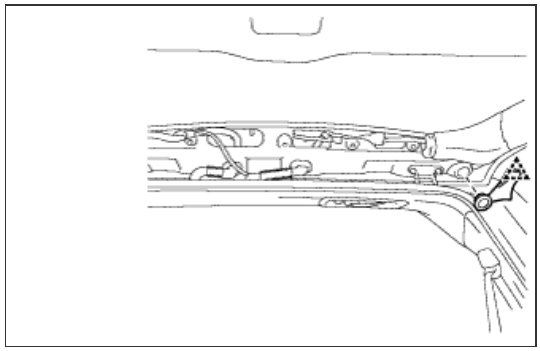
13. INSTALL BACK DOOR GLASS CHANNEL LH

a. Attach the clip and install the back door glass channel.



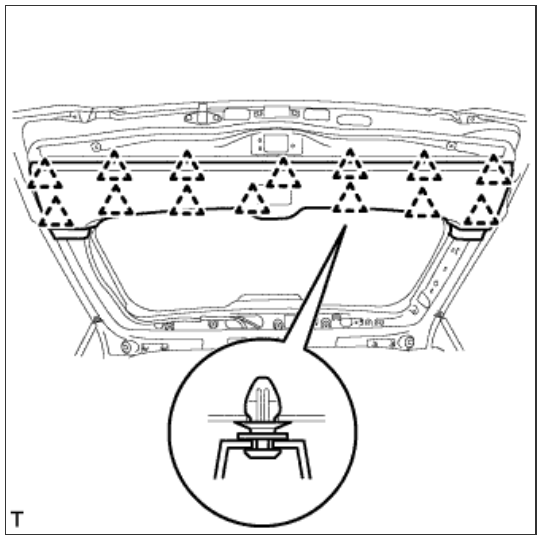
14. INSTALL BACK DOOR GLASS CHANNEL RH

a. Attach the clip and install the back door glass channel.



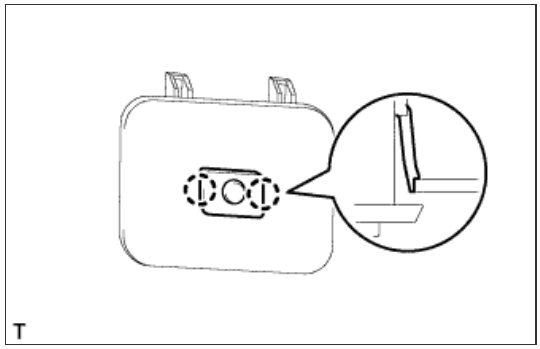
15. INSTALL BACK DOOR GARNISH

a. Attach the 14 clips to install the back door garnish.



16. INSTALL POWER BACK DOOR MAIN SWITCH (for Face to Face Seat Type)

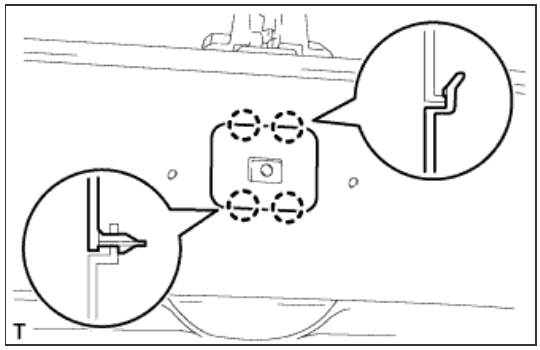
a. Attach the 2 claws to install the power back door main switch.



17. INSTALL NO. 2 BACK DOOR SERVICE HOLE COVER (for Face to Face Seat Type)

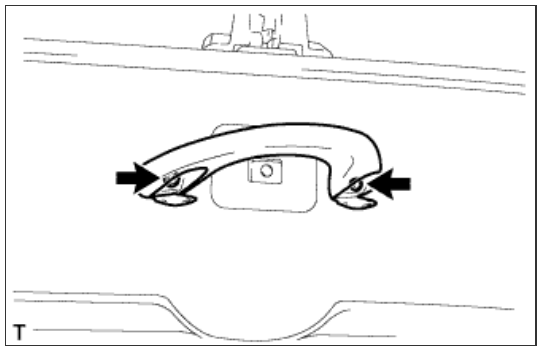
a. Connect the connector.

b. Attach the 4 claws to install service hole cover.



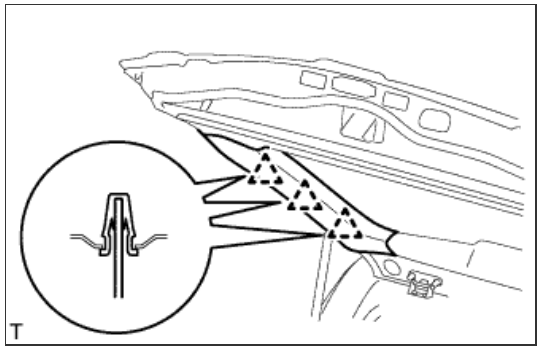
18. INSTALL ASSIST GRIP (for Face to Face Seat Type)

a. Install the assist grip with the 2 screws.



19. INSTALL BACK DOOR SIDE GARNISH LH

a. Attach the 3 clips to install the back door side garnish.



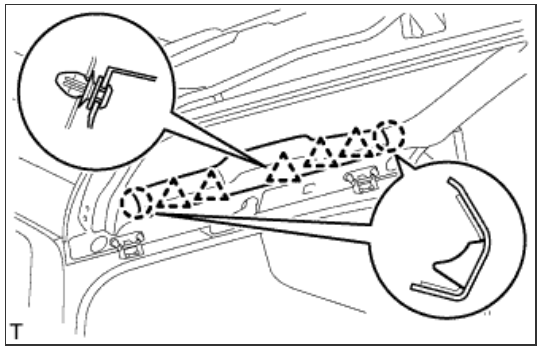
20. INSTALL BACK DOOR SIDE GARNISH RH

HINT:

Use the same procedures described for the LH side.

21. INSTALL CENTER BACK DOOR GARNISH

a. Attach the 5 clips and 2 claws to install the back door garnish.

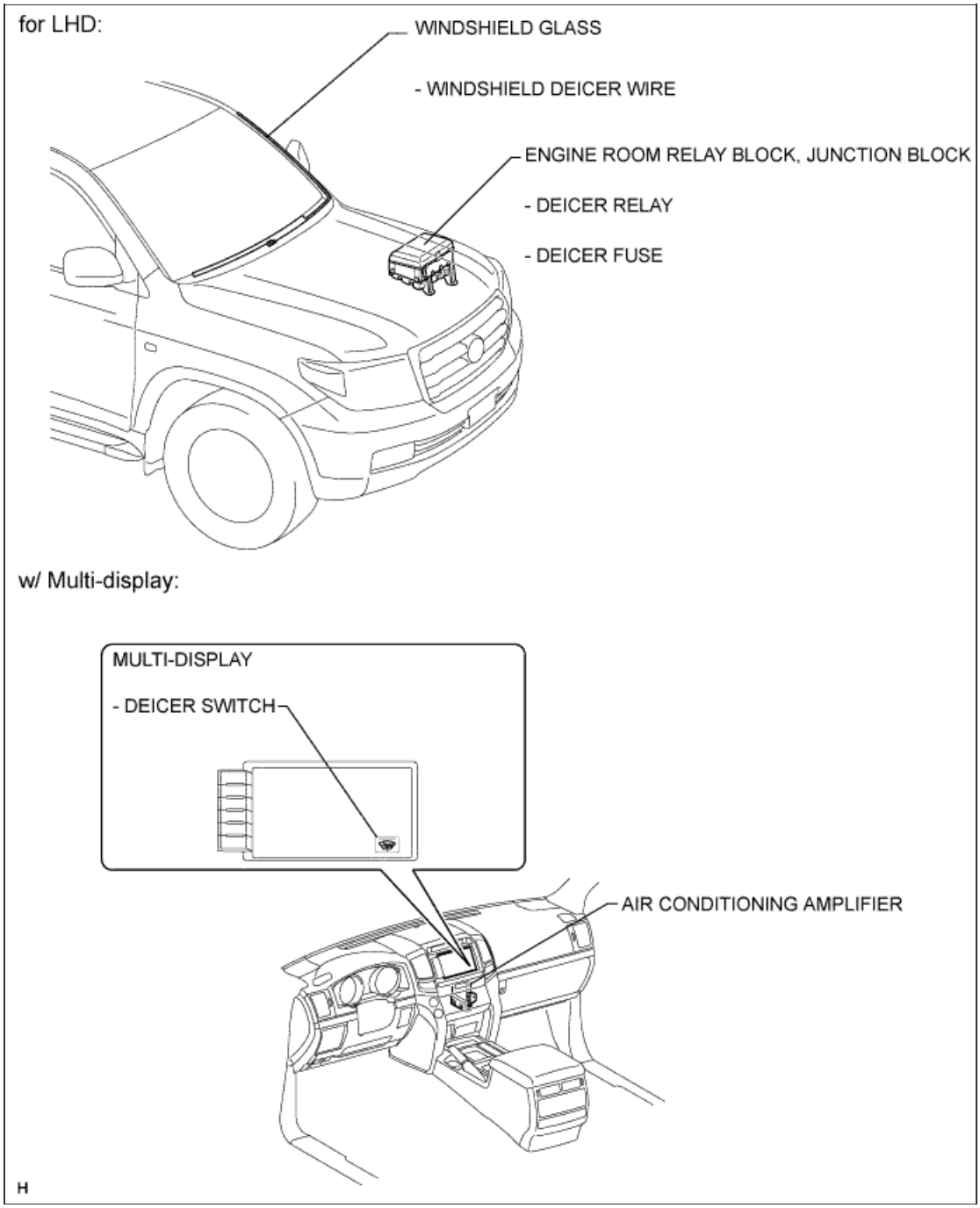


22. CONNECT CABLE TO NEGATIVE BATTERY TERMINAL

NOTICE:

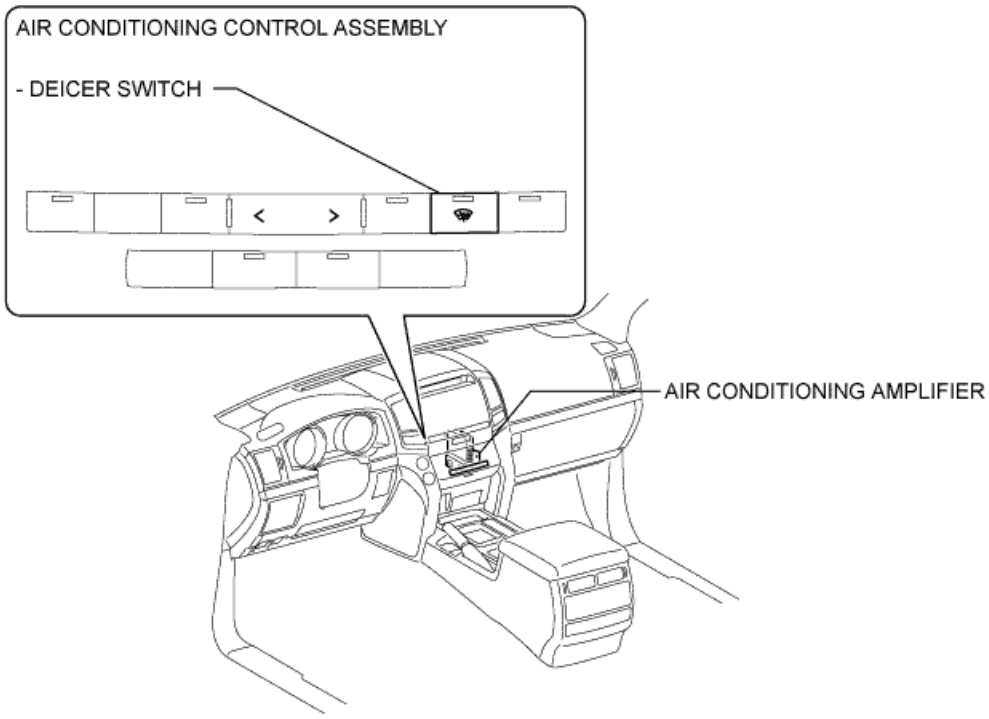
When disconnecting the cable, some systems need to be initialized after the cable is reconnected (Click here).

for Preparation Click here

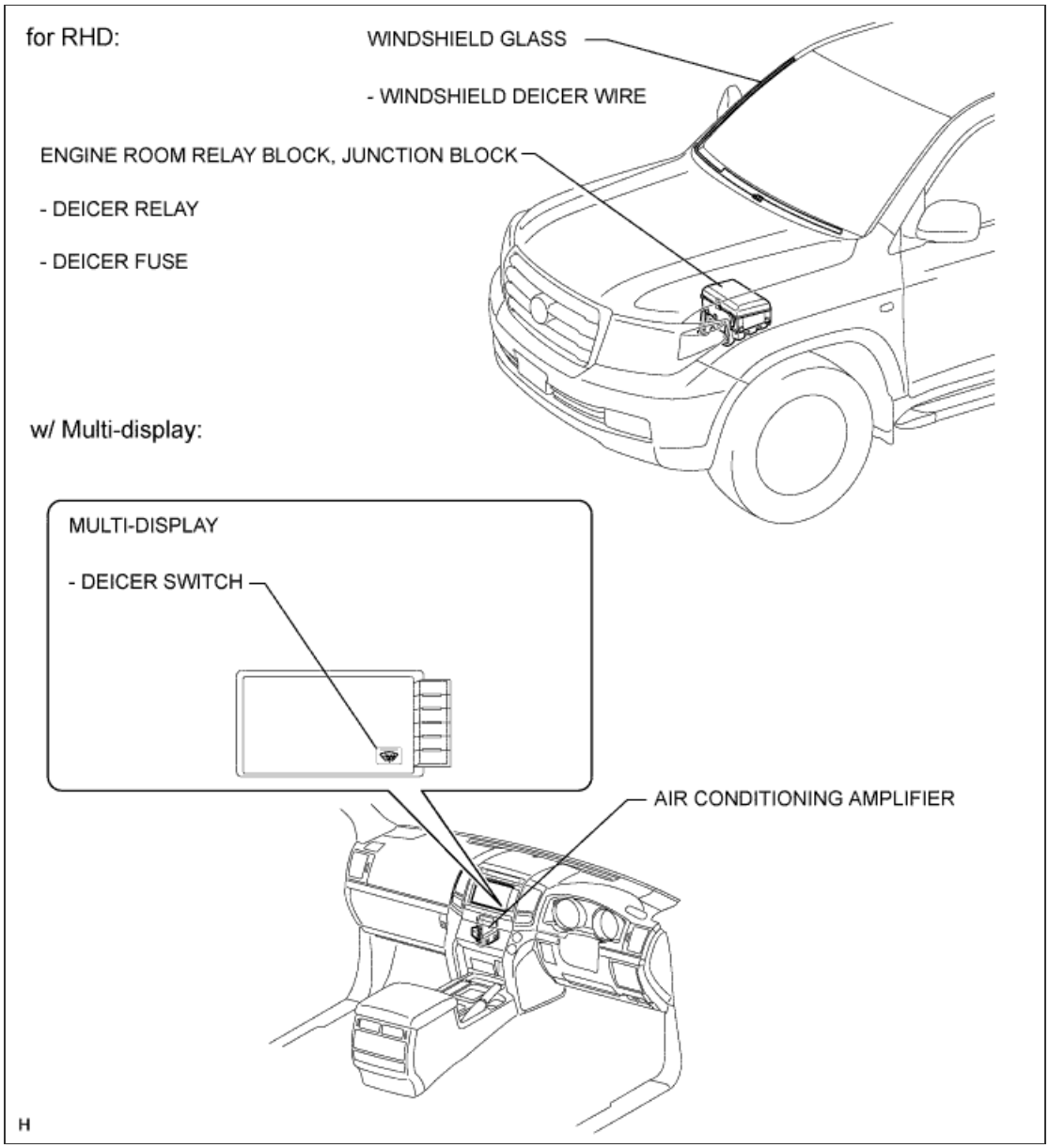


for LHD:

w/o Multi-display:

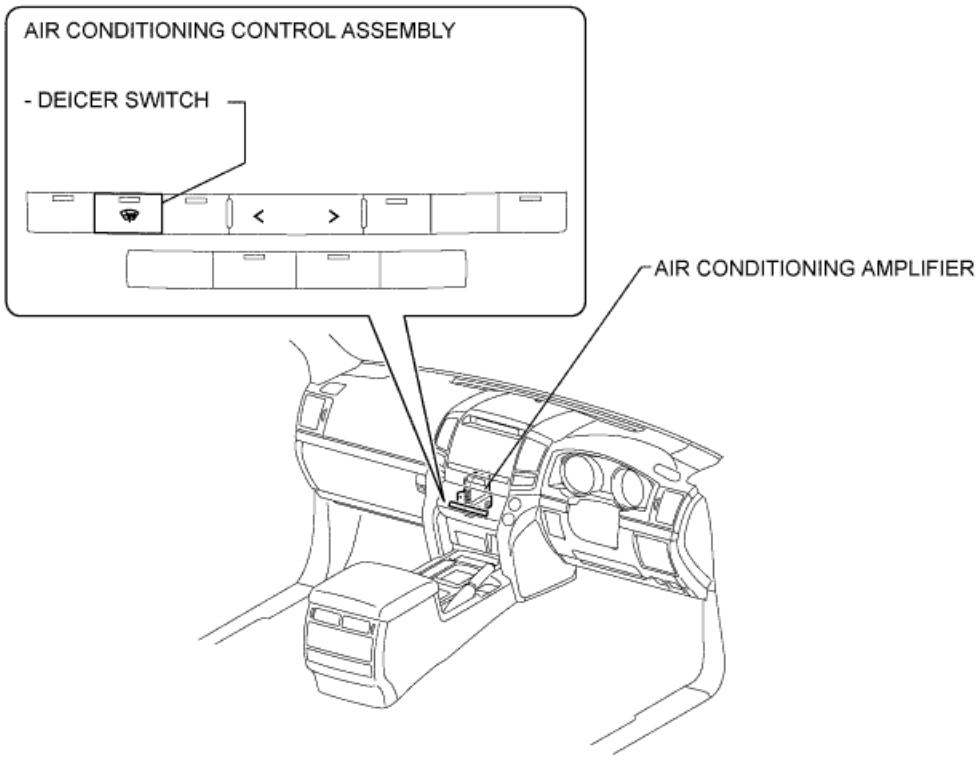


H


for RHD:
WINDSHIELD GLASS
- WINDSHIELD DEICER WIRE
ENGINE ROOM RELAY BLOCK, JUNCTION BLOCK
- DEICER RELAY
- DEICER FUSE
w/ Multi-display:
MULTI-DISPLAY
- DEICER SWITCH
AIR CONDITIONING AMPLIFIER
H

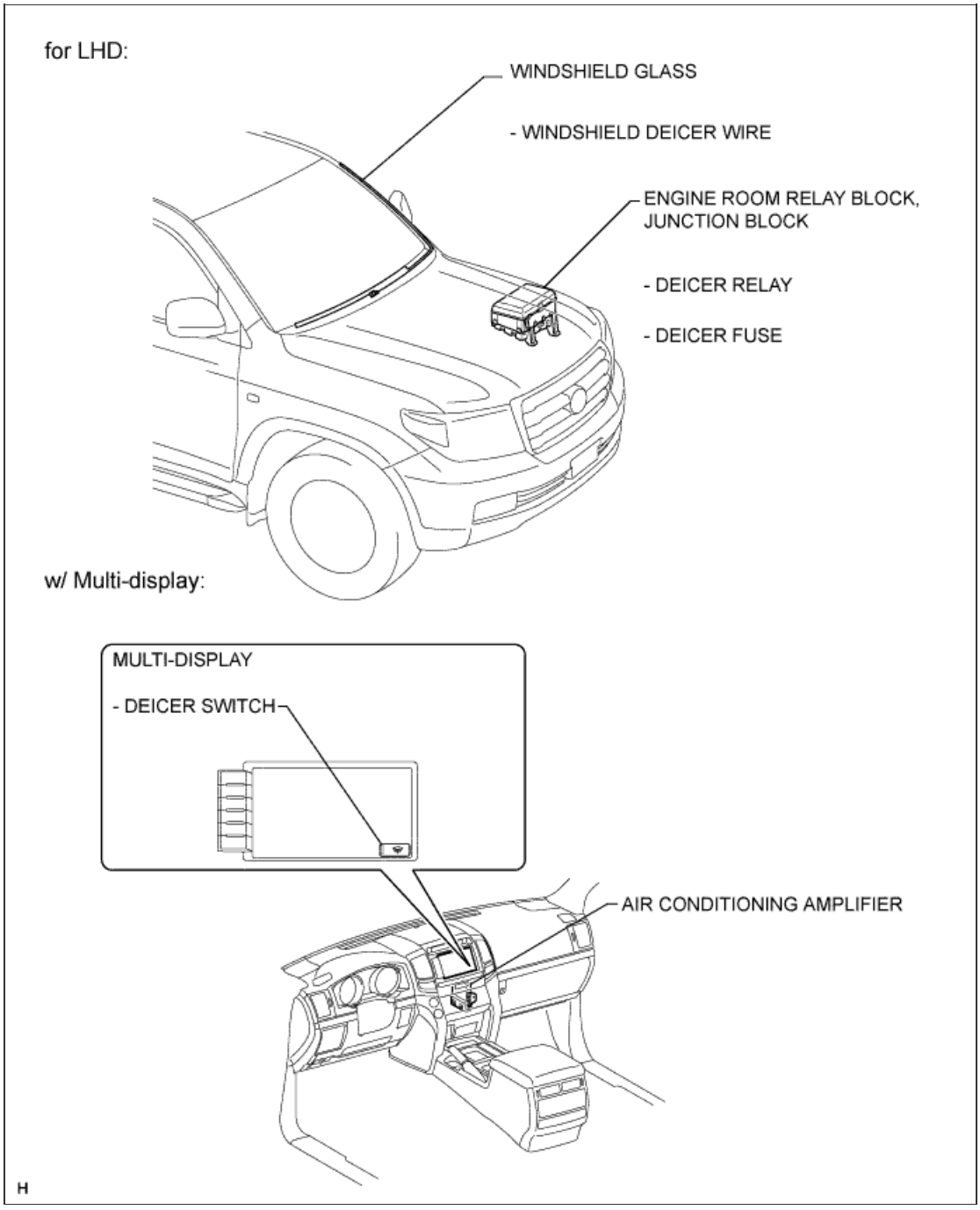
for RHD:

w/o Multi-display:



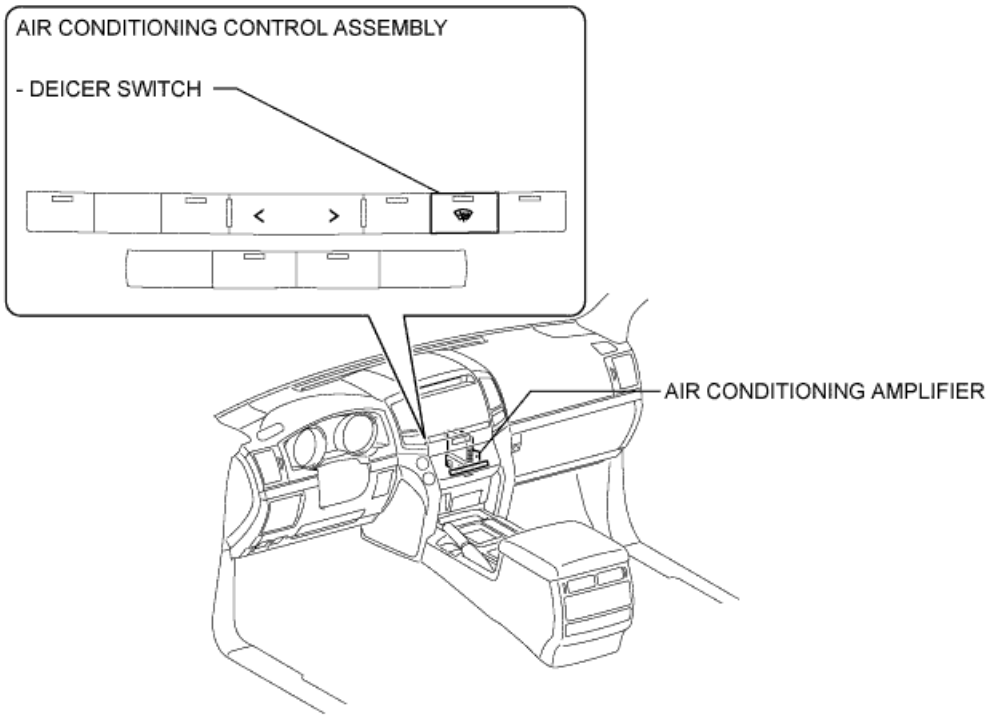
H

for Preparation Click here



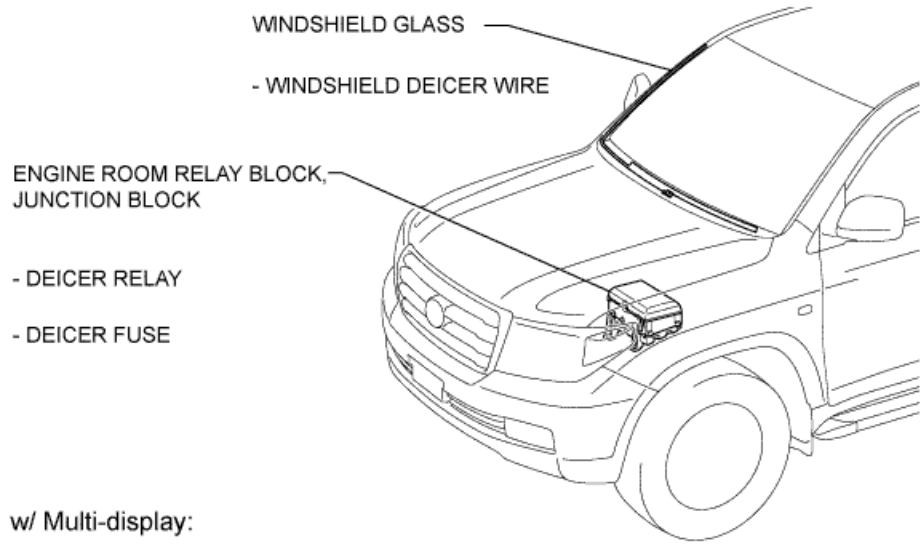
for LHD:

w/o Multi-display:

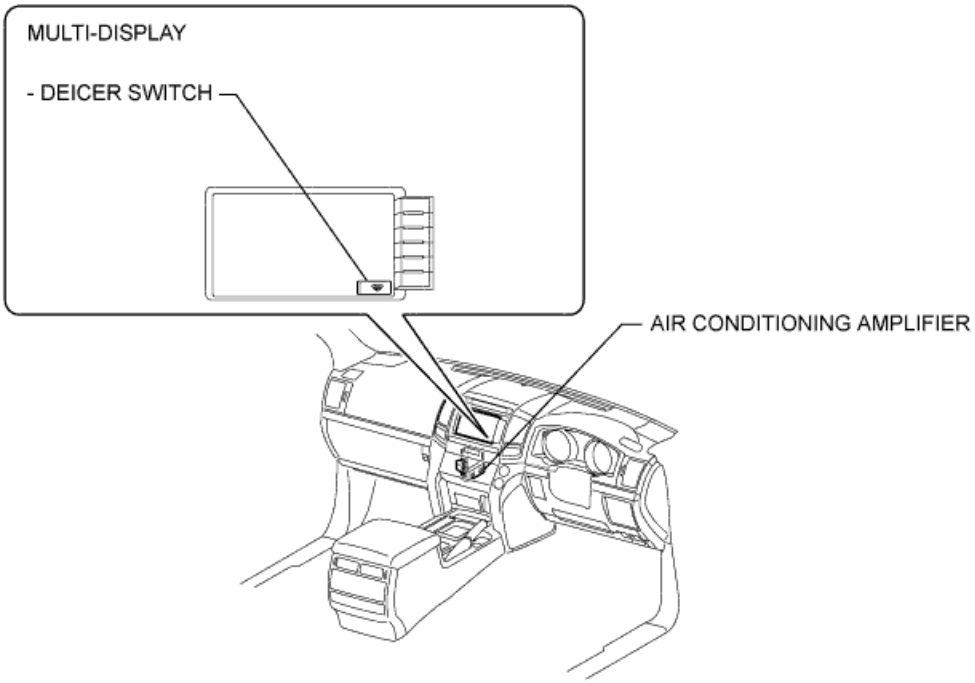


H

for RHD:



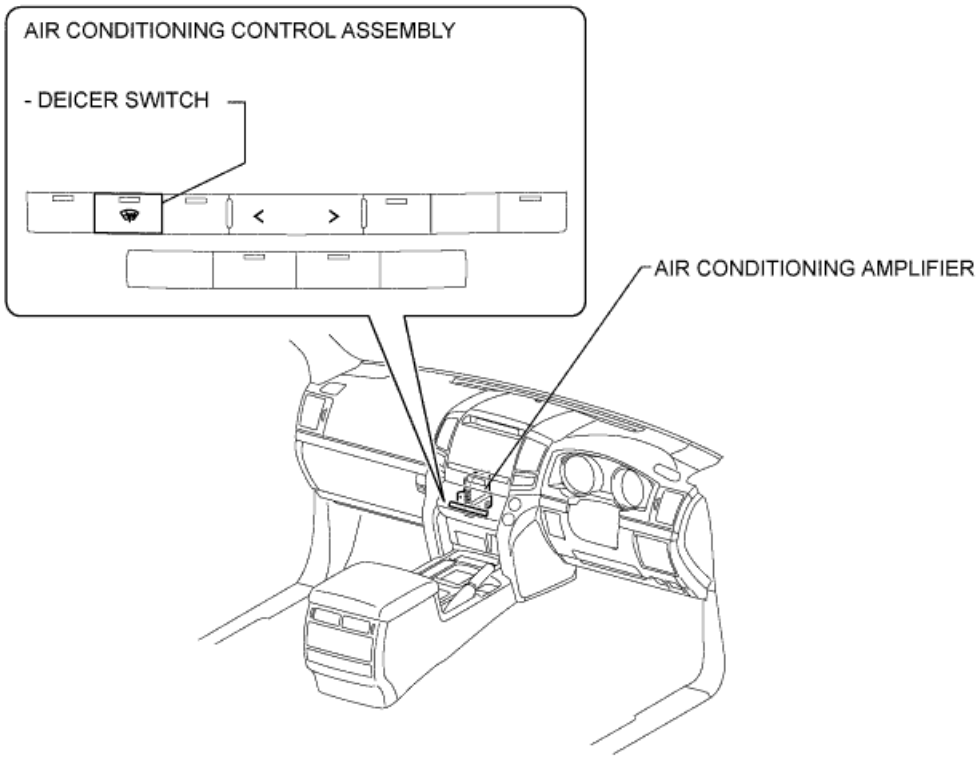
w/ Multi-display:



H

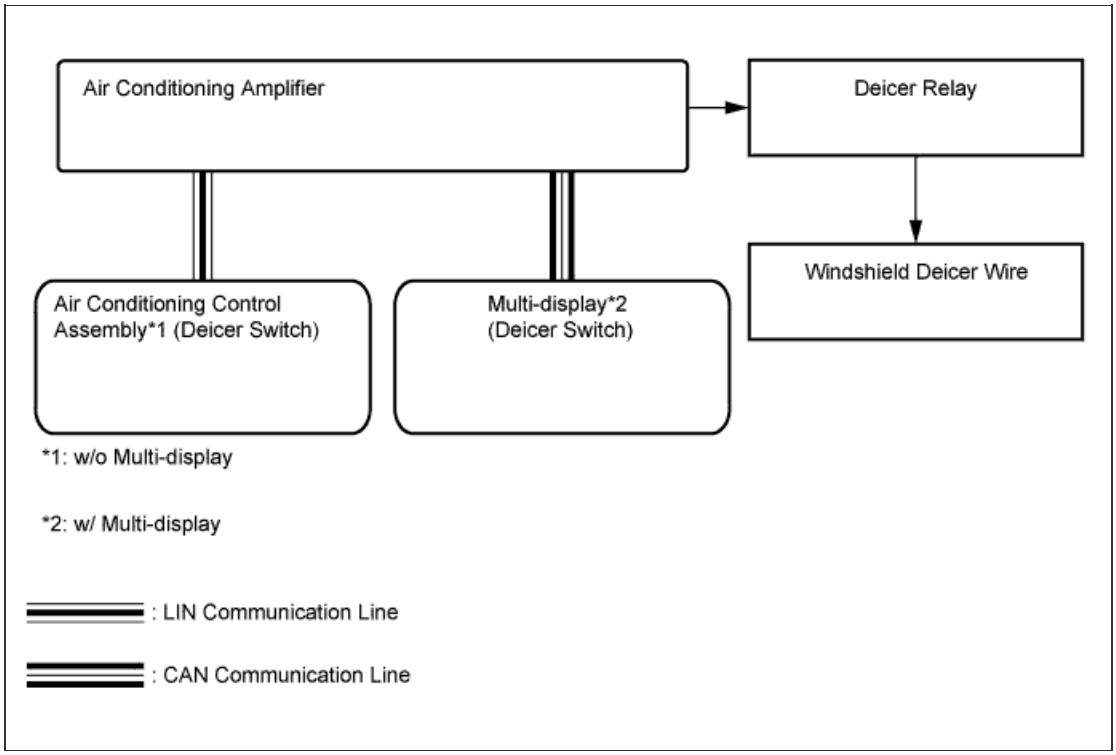
for RHD:

w/o Multi-display:



H

for Preparation Click here



Communication Table

Transmitter	Receiver	Signal	Line
Air conditioning control assembly*1	Air conditioning amplifier	Windshield deicer switch signal	LIN
Multi-display*2	Air conditioning amplifier	Windshield deicer switch signal	CAN

HINT:

*1: w/o Multi-display

*2: w/ Multi-display

for Preparation Click here

GENERAL

The windshield deicer system thin heater wires are attached to the inside of the windshield glass and deice the windshield surface quickly. The indicator light illuminates while the system is operating. The system automatically turns off after approximately 15 minutes.

FUNCTION OF MAIN COMPONENT

Component	Outline
Deicer switch	Located on the air conditioning control assembly*1 or multi-display*2, it detects deicer switch operation and transmits signals to the air conditioning amplifier through the LIN communication line*1 or CAN communication line*2.
Deicer relay	Receives windshield deicer activation request signals from the air conditioning amplifier and supplies power to the windshield deicer.
Windshield deicer	Receives power from the deicer relay and heats the windshield deicer wire.

HINT:

*1: w/o Multi-display

*2: w/ Multi-display

DESCRIPTION

Function	Outline
Deice front window surface	• The deicer relay receives windshield deicer activation request signals from the air conditioning amplifier and supplies power to the windshield deicer. • Receives power from the deicer relay and heats the windshield deicer wire.

for Preparation Click here

HINT:

- **Use these procedures to troubleshoot the windshield deicer system.**
- ***: Use the intelligent tester.**

1.VEHICLE BROUGHT TO WORKSHOP

NEXT

2.INSPECT BATTERY VOLTAGE

Standard Voltage:
11 to 14 V

If the voltage is below 11 V, recharge or replace the battery before proceeding.

NEXT

3.CHECK VEHICLE TYPE

a. Check the vehicle type.

Result

Result	Proceed to
w/o Multi-display	A
w/ Multi-display	B

B. → Go to step 5

A

4.CHECK LIN COMMUNICATION SYSTEM

a. Check if the LIN communication system is functioning normally (Click here).

OK:
LIN DTC is not output.

NG. → Go to LIN COMMUNICATION SYSTEM (**Click here**)

OK

Go to step 6

5.CHECK CAN COMMUNICATION SYSTEM

a. Check if the CAN communication system is functioning normally.

OK:
CAN DTC is not output.

Result

Result	Proceed to

CAN DTC is not output	A
CAN DTC is output (for LHD)	B
CAN DTC is output (for RHD)	C

B. Go to CAN COMMUNICATION SYSTEM (Click here)

C. Go to CAN COMMUNICATION SYSTEM (Click here)

A

6.PROBLEM SYMPTOMS TABLE

a. Refer to the Problem Symptoms Table (Click here).

Result

Result	Proceed to
Fault is not listed in problem symptoms table	A
Fault is listed in problem symptoms table	B

B. Go to step 8

A

7.OVERALL ANALYSIS AND TROUBLESHOOTING*

a. Terminals of ECU (Click here)

b. Data List / Active Test (Click here)

NEXT

8.REPAIR OR REPLACE

NEXT

9.CONFIRMATION TEST

NEXT

END

for Preparation Click here

HINT:

- **Use these procedures to troubleshoot the windshield deicer system.**
- ***: Use the intelligent tester.**

1.VEHICLE BROUGHT TO WORKSHOP

NEXT

2.INSPECT BATTERY VOLTAGE

Standard Voltage:
11 to 14 V

If the voltage is below 11 V, recharge or replace the battery before proceeding.

NEXT

3.CHECK VEHICLE TYPE

a. Check the vehicle type.

Result

Result	Proceed to
w/o Multi-display	A
w/ Multi-display	B

B. → Go to step 5

A

4.CHECK LIN COMMUNICATION SYSTEM

a. Check if the LIN communication system is functioning normally (Click here).

OK:
LIN DTC is not output.

NG. → Go to LIN COMMUNICATION SYSTEM (**Click here**)

OK

Go to step 6

5.CHECK CAN COMMUNICATION SYSTEM

a. Check if the CAN communication system is functioning normally.

OK:
CAN DTC is not output.

Result

Result	Proceed to

CAN DTC is not output	A
CAN DTC is output (for LHD)	B
CAN DTC is output (for RHD)	C

B. Go to CAN COMMUNICATION SYSTEM (Click here)

C. Go to CAN COMMUNICATION SYSTEM (Click here)

A

6.PROBLEM SYMPTOMS TABLE

a. Refer to the Problem Symptoms Table (Click here).

Result

Result	Proceed to
Fault is not listed in problem symptoms table	A
Fault is listed in problem symptoms table	B

B. Go to step 8

A

7.OVERALL ANALYSIS AND TROUBLESHOOTING*

a. Terminals of ECU (Click here)

b. Data List / Active Test (Click here)

NEXT

8.REPAIR OR REPLACE

NEXT

9.CONFIRMATION TEST

NEXT

END

for Preparation Click here

HINT:

- **Use these procedures to troubleshoot the windshield deicer system.**
- ***: Use the intelligent tester.**

1.VEHICLE BROUGHT TO WORKSHOP

NEXT

2.INSPECT BATTERY VOLTAGE

Standard Voltage:
11 to 14 V

If the voltage is below 11 V, recharge or replace the battery before proceeding.

NEXT

3.CHECK VEHICLE TYPE

a. Check the vehicle type.

Result

Result	Proceed to
w/o Multi-display	A
w/ Multi-display	B

B. → Go to step 5

A

4.CHECK LIN COMMUNICATION SYSTEM

a. Check if the LIN communication system is functioning normally (Click here).

OK:
LIN DTC is not output.

NG. → Go to LIN COMMUNICATION SYSTEM (**Click here**)

OK

Go to step 6

5.CHECK CAN COMMUNICATION SYSTEM

a. Check if the CAN communication system is functioning normally.

OK:
CAN DTC is not output.

Result

Result	Proceed to

CAN DTC is not output	A
CAN DTC is output (for LHD)	B
CAN DTC is output (for RHD)	C

B. Go to CAN COMMUNICATION SYSTEM (Click here)

C. Go to CAN COMMUNICATION SYSTEM (Click here)

A

6.PROBLEM SYMPTOMS TABLE

a. Refer to the Problem Symptoms Table (Click here).

Result

Result	Proceed to
Fault is not listed in problem symptoms table	A
Fault is listed in problem symptoms table	B

B. Go to step 8

A

7.OVERALL ANALYSIS AND TROUBLESHOOTING*

a. Terminals of ECU (Click here)

b. Data List / Active Test (Click here)

NEXT

8.REPAIR OR REPLACE

NEXT

9.CONFIRMATION TEST

NEXT

END

for Preparation Click here

HINT:

Use the table below to help determine the cause of problem symptoms. If multiple suspected areas are listed, the potential causes of the symptoms are listed in order of probability in the "Suspected Area" column of the table. Check each symptom by checking the suspected areas in the order they are listed. Replace parts as necessary.

Windshield Deicer System

Symptom	Suspected Area	See page
Windshield deicer does not operate	DEICER relay	Click here
	LIN communication system	-
	CAN communication system	-
	Air conditioning amplifier	-
	Air conditioning control assembly*1	-
	Multi-display*2	-
	DEICER fuse	-
	Harness or connector	-

HINT:

*1: w/o Multi-display

*2: w/ Multi-display

for Preparation Click here

HINT:

Use the table below to help determine the cause of problem symptoms. If multiple suspected areas are listed, the potential causes of the symptoms are listed in order of probability in the "Suspected Area" column of the table. Check each symptom by checking the suspected areas in the order they are listed. Replace parts as necessary.

Windshield Deicer System

Symptom	Suspected Area	See page
Windshield deicer does not operate	DEICER relay	Click here
	LIN communication system	-
	CAN communication system	-
	Air conditioning amplifier	-
	Air conditioning control assembly*1	-
	Multi-display*2	-
	DEICER fuse	-
	Harness or connector	-

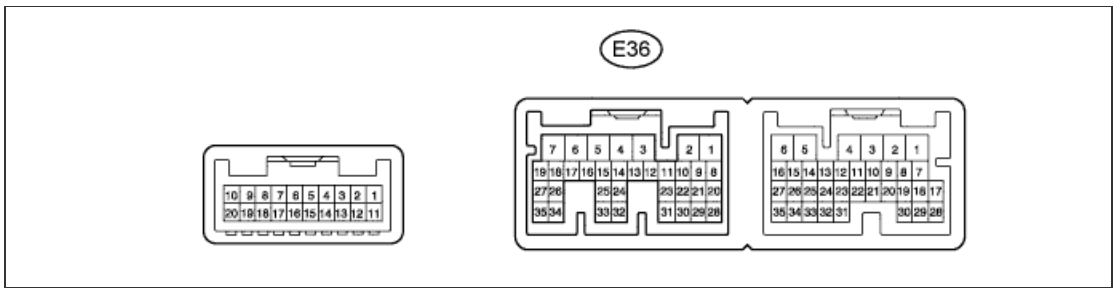
HINT:

*1: w/o Multi-display

*2: w/ Multi-display

for Preparation Click here

CHECK AIR CONDITIONING AMPLIFIER (w/ Rear air conditioning amplifier)



a. Disconnect the E36 air conditioning amplifier connector.

b. Measure the resistance and voltage according to the value(s) in the table below.

Terminal No. (Symbol)	Wiring Color	Terminal Description	Condition	Specified Condition
E36-5 (IG+) - E36-1 (GND)	G - W-B	Ignition power supply	Engine switch on (IG)	11 to 14 V
			Engine switch off	Below 1 V
E36-6 (+B1) - E36-1 (GND)	R - W-B	Battery power source	Always	11 to 14 V
E36-7 (+B2) - E36-1 (GND)	R - W-B	Battery power source	Always	11 to 14 V
E36-1 (GND) - Body ground	W-B - Body ground	Ground	Always	Below 1 Ω

If the result is not as specified, there may be a malfunction on the wire harness side.

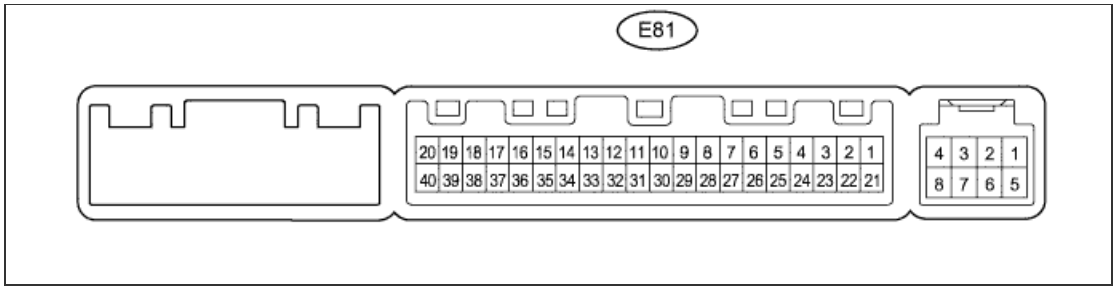
c. Reconnect the E36 air conditioning amplifier connector.

d. Measure the voltage according to the value(s) in the table below.

Terminal No. (Symbol)	Wiring Color	Terminal Description	Condition	Specified Condition
E36-23 (FDEF) - E36-1 (GND)	GR - W-B	Deicer relay	Engine switch on (IG) and deicer switch off	11 to 14 V
			Engine switch on (IG) and deicer switch on	Below 1 V

If the result is not as specified, the air conditioning amplifier or fuse may have a malfunction.

CHECK AIR CONDITIONING AMPLIFIER (w/o Rear air conditioning amplifier)



a. Disconnect the E81 air conditioning amplifier connector.

b. Measure the resistance and voltage according to the value(s) in the table below.

Terminal No. (Symbol)	Wiring Color	Terminal Description	Condition	Specified Condition
E81-1 (IG+) - E81-14 (GND)	G - W-B	Ignition power supply	Engine switch on (IG)	11 to 14 V
			Engine switch off	Below 1 V

E81-21 (+B1) - E81-14 (GND)	R - W-B	Battery power source	Always	11 to 14 V
E81-14 (GND) - Body ground	W-B - Body ground	Ground	Always	Below 1 Ω

If the result is not as specified, there may be a malfunction on the wire harness side.

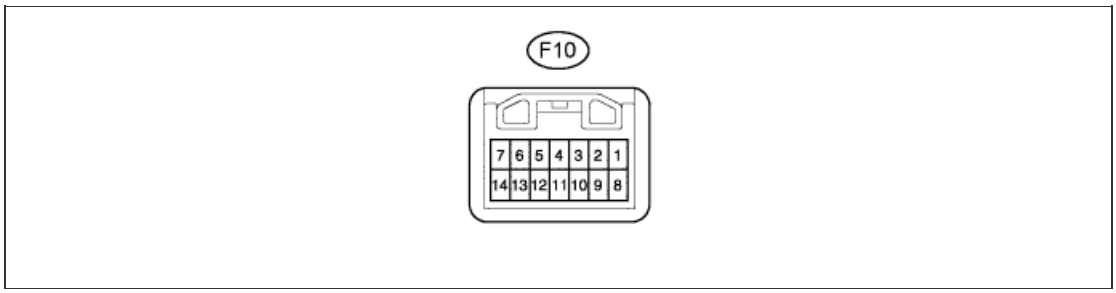
c. Reconnect the E81 air conditioning amplifier connector.

d. Measure the voltage according to the value(s) in the table below.

Terminal No. (Symbol)	Wiring Color	Terminal Description	Condition	Specified Condition
E81-40 (FDEF) - E81-14 (GND)	GR - W-B	Deicer relay	Engine switch on (IG) and deicer switch off	11 to 14 V
			Engine switch on (IG) and deicer switch on	Below 1 V

If the result is not as specified, the air conditioning amplifier or fuse may have a malfunction.

CHECK AIR CONDITIONING CONTROL ASSEMBLY (w/o Multi-display)



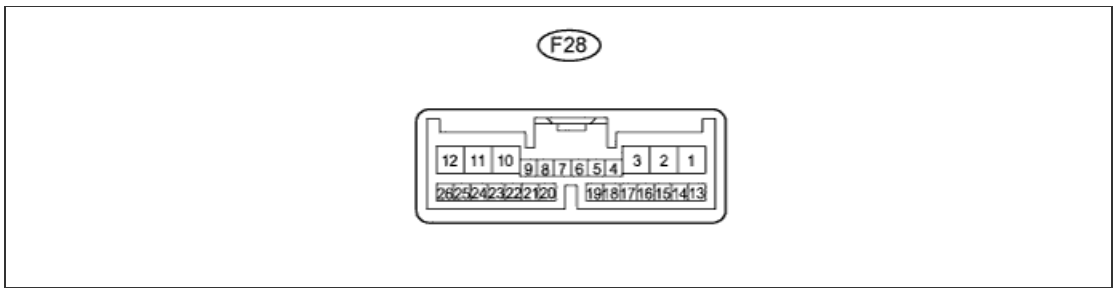
a. Disconnect the F10 air conditioning control assembly connector.

b. Measure the resistance and voltage according to the value(s) in the table below.

Terminal No. (Symbol)	Wiring Color	Terminal Description	Condition	Specified Condition
F10-7 (IG+) - F10-1 (GND)	G - W-B	Ignition power supply	Engine switch on (IG)	11 to 14 V
			Engine switch off	Below 1 V
F10-1 (GND) - Body ground	W-B - Body ground	Ground	Always	Below 1 Ω

If the result is not as specified, there may be a malfunction on the wire harness side.

CHECK MULTI-DISPLAY



a. Disconnect the F28 multi-display connector.

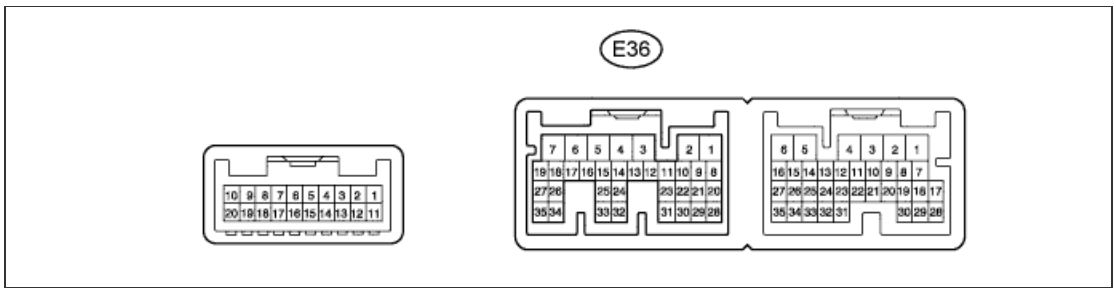
b. Measure the resistance and voltage according to the value(s) in the table below.

Terminal No. (Symbol)	Wiring Color	Terminal Description	Condition	Specified Condition
F28-3 (IG) - F28-10 (GND1)	G - W-B	Ignition power supply	Engine switch on (IG)	11 to 14 V
			Engine switch off	Below 1 V
F28-1 (+B1) - F28-10 (GND1)	R - W-B	Battery power source	Always	11 to 14 V
F28-10 (GND1) - Body ground	W-B - Body ground	Ground	Always	Below 1 Ω

If the result is not as specified, there may be a malfunction on the wire harness side.

for Preparation Click here

CHECK AIR CONDITIONING AMPLIFIER (w/ Rear air conditioning amplifier)



a. Disconnect the E36 air conditioning amplifier connector.

b. Measure the resistance and voltage according to the value(s) in the table below.

Terminal No. (Symbol)	Wiring Color	Terminal Description	Condition	Specified Condition
E36-5 (IG+) - E36-1 (GND)	G - W-B	Ignition power supply	Engine switch on (IG)	11 to 14 V
			Engine switch off	Below 1 V
E36-6 (+B1) - E36-1 (GND)	R - W-B	Battery power source	Always	11 to 14 V
E36-7 (+B2) - E36-1 (GND)	R - W-B	Battery power source	Always	11 to 14 V
E36-1 (GND) - Body ground	W-B - Body ground	Ground	Always	Below 1 Ω

If the result is not as specified, there may be a malfunction on the wire harness side.

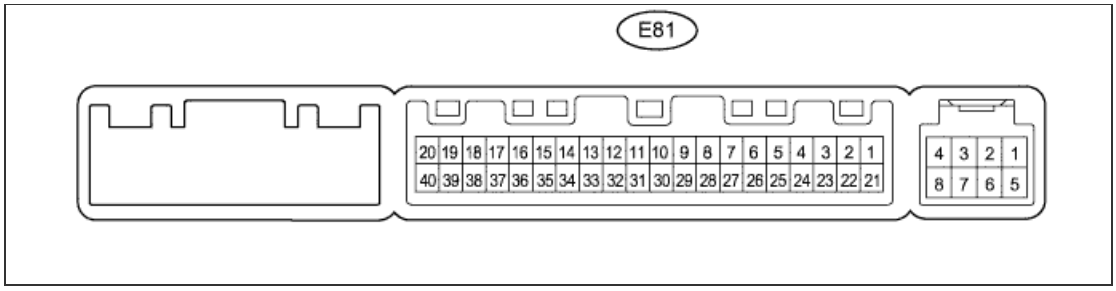
c. Reconnect the E36 air conditioning amplifier connector.

d. Measure the voltage according to the value(s) in the table below.

Terminal No. (Symbol)	Wiring Color	Terminal Description	Condition	Specified Condition
E36-23 (FDEF) - E36-1 (GND)	GR - W-B	Deicer relay	Engine switch on (IG) and deicer switch off	11 to 14 V
			Engine switch on (IG) and deicer switch on	Below 1 V

If the result is not as specified, the air conditioning amplifier or fuse may have a malfunction.

CHECK AIR CONDITIONING AMPLIFIER (w/o Rear air conditioning amplifier)



a. Disconnect the E81 air conditioning amplifier connector.

b. Measure the resistance and voltage according to the value(s) in the table below.

Terminal No. (Symbol)	Wiring Color	Terminal Description	Condition	Specified Condition
E81-1 (IG+) - E81-14 (GND)	G - W-B	Ignition power supply	Engine switch on (IG)	11 to 14 V
			Engine switch off	Below 1 V

E81-21 (+B1) - E81-14 (GND)	R - W-B	Battery power source	Always	11 to 14 V
E81-14 (GND) - Body ground	W-B - Body ground	Ground	Always	Below 1 Ω

If the result is not as specified, there may be a malfunction on the wire harness side.

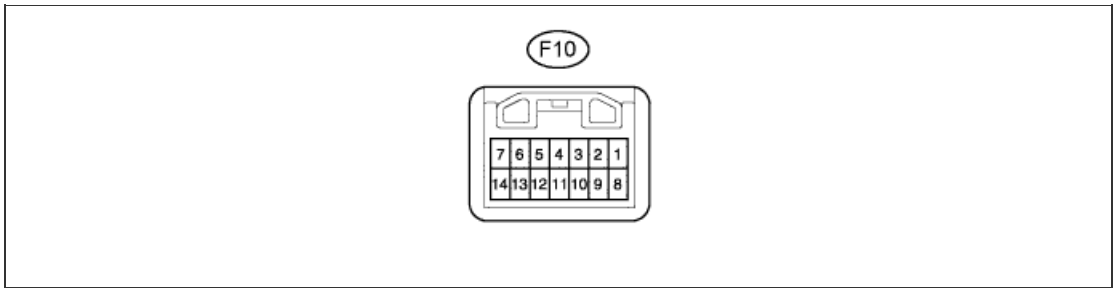
c. Reconnect the E81 air conditioning amplifier connector.

d. Measure the voltage according to the value(s) in the table below.

Terminal No. (Symbol)	Wiring Color	Terminal Description	Condition	Specified Condition
E81-40 (FDEF) - E81-14 (GND)	GR - W-B	Deicer relay	Engine switch on (IG) and deicer switch off	11 to 14 V
			Engine switch on (IG) and deicer switch on	Below 1 V

If the result is not as specified, the air conditioning amplifier or fuse may have a malfunction.

CHECK AIR CONDITIONING CONTROL ASSEMBLY (w/o Multi-display)



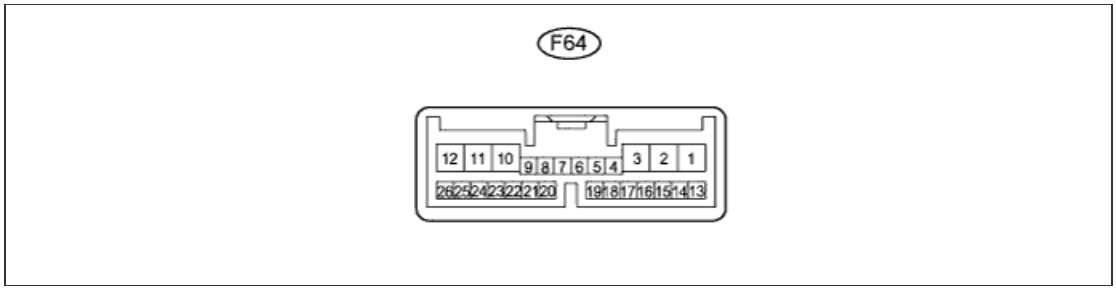
a. Disconnect the F10 air conditioning control assembly connector.

b. Measure the resistance and voltage according to the value(s) in the table below.

Terminal No. (Symbol)	Wiring Color	Terminal Description	Condition	Specified Condition
F10-7 (IG+) - F10-1 (GND)	G - W-B	Ignition power supply	Engine switch on (IG)	11 to 14 V
			Engine switch off	Below 1 V
F10-1 (GND) - Body ground	W-B - Body ground	Ground	Always	Below 1 Ω

If the result is not as specified, there may be a malfunction on the wire harness side.

CHECK MULTI-DISPLAY



a. Disconnect the F64 multi-display connector.

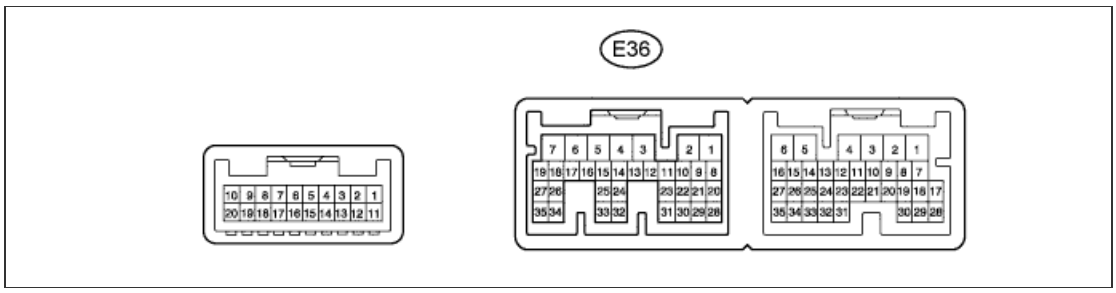
b. Measure the resistance and voltage according to the value(s) in the table below.

Terminal No. (Symbol)	Wiring Color	Terminal Description	Condition	Specified Condition
F64-3 (IG) - F64-10 (GND1)	G - W-B	Ignition power supply	Engine switch on (IG)	11 to 14 V
			Engine switch off	Below 1 V
F64-1 (+B1) - F64-10 (GND1)	R - W-B	Battery power source	Always	11 to 14 V
F64-10 (GND1) - Body ground	W-B - Body ground	Ground	Always	Below 1 Ω

If the result is not as specified, there may be a malfunction on the wire harness side.

for Preparation Click here

CHECK AIR CONDITIONING AMPLIFIER (w/ Rear air conditioning amplifier)



a. Disconnect the E36 air conditioning amplifier connector.

b. Measure the resistance and voltage according to the value(s) in the table below.

Terminal No. (Symbol)	Wiring Color	Terminal Description	Condition	Specified Condition
E36-5 (IG+) - E36-1 (GND)	G - W-B	Ignition power supply	Engine switch on (IG)	11 to 14 V
			Engine switch off	Below 1 V
E36-6 (+B1) - E36-1 (GND)	R - W-B	Battery power source	Always	11 to 14 V
E36-7 (+B2) - E36-1 (GND)	R - W-B	Battery power source	Always	11 to 14 V
E36-1 (GND) - Body ground	W-B - Body ground	Ground	Always	Below 1 Ω

If the result is not as specified, there may be a malfunction on the wire harness side.

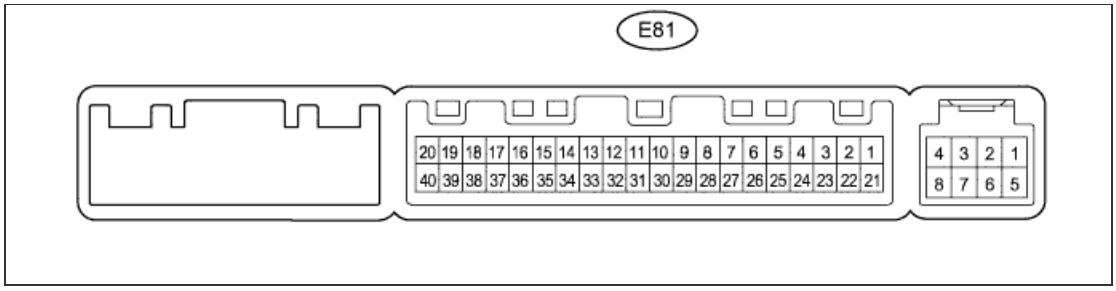
c. Reconnect the E36 air conditioning amplifier connector.

d. Measure the voltage according to the value(s) in the table below.

Terminal No. (Symbol)	Wiring Color	Terminal Description	Condition	Specified Condition
E36-23 (FDEF) - E36-1 (GND)	GR - W-B	Deicer relay	Engine switch on (IG) and deicer switch off	11 to 14 V
			Engine switch on (IG) and deicer switch on	Below 1 V

If the result is not as specified, the air conditioning amplifier or fuse may have a malfunction.

CHECK AIR CONDITIONING AMPLIFIER (w/o Rear air conditioning amplifier)



a. Disconnect the E81 air conditioning amplifier connector.

b. Measure the resistance and voltage according to the value(s) in the table below.

Terminal No. (Symbol)	Wiring Color	Terminal Description	Condition	Specified Condition
E81-1 (IG+) - E81-14 (GND)	G - W-B	Ignition power supply	Engine switch on (IG)	11 to 14 V
			Engine switch off	Below 1 V

E81-21 (+B1) - E81-14 (GND)	R - W-B	Battery power source	Always	11 to 14 V
E81-14 (GND) - Body ground	W-B - Body ground	Ground	Always	Below 1 Ω

If the result is not as specified, there may be a malfunction on the wire harness side.

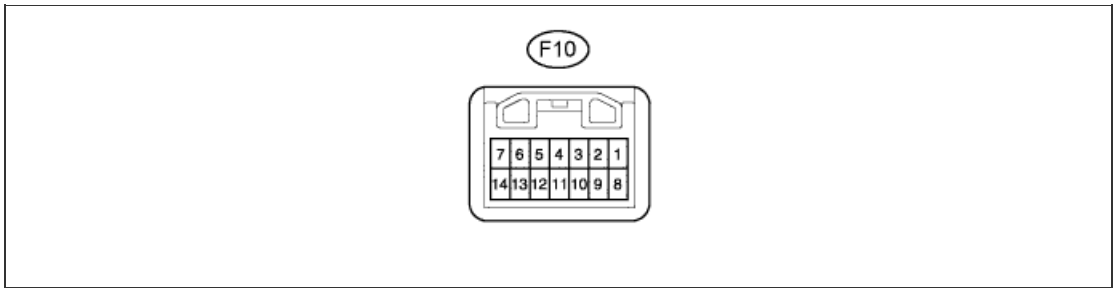
c. Reconnect the E81 air conditioning amplifier connector.

d. Measure the voltage according to the value(s) in the table below.

Terminal No. (Symbol)	Wiring Color	Terminal Description	Condition	Specified Condition
E81-40 (FDEF) - E81-14 (GND)	GR - W-B	Deicer relay	Engine switch on (IG) and deicer switch off	11 to 14 V
			Engine switch on (IG) and deicer switch on	Below 1 V

If the result is not as specified, the air conditioning amplifier or fuse may have a malfunction.

CHECK AIR CONDITIONING CONTROL ASSEMBLY (w/o Multi-display)



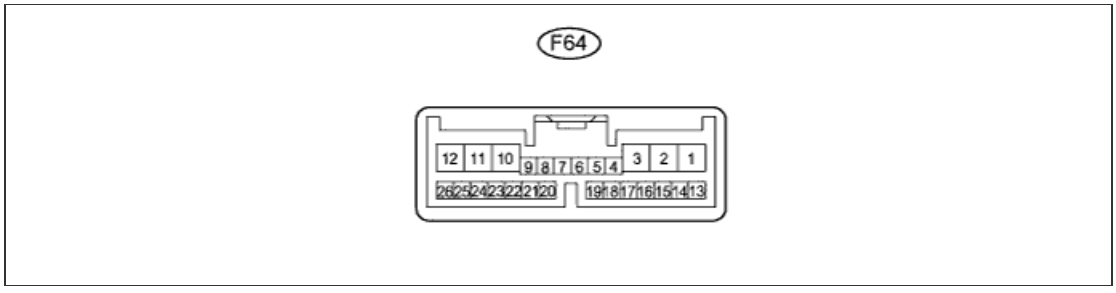
a. Disconnect the F10 air conditioning control assembly connector.

b. Measure the resistance and voltage according to the value(s) in the table below.

Terminal No. (Symbol)	Wiring Color	Terminal Description	Condition	Specified Condition
F10-7 (IG+) - F10-1 (GND)	G - W-B	Ignition power supply	Engine switch on (IG)	11 to 14 V
			Engine switch off	Below 1 V
F10-1 (GND) - Body ground	W-B - Body ground	Ground	Always	Below 1 Ω

If the result is not as specified, there may be a malfunction on the wire harness side.

CHECK MULTI-DISPLAY



a. Disconnect the F64 multi-display connector.

b. Measure the resistance and voltage according to the value(s) in the table below.

Terminal No. (Symbol)	Wiring Color	Terminal Description	Condition	Specified Condition
F64-3 (IG) - F64-10 (GND1)	G - W-B	Ignition power supply	Engine switch on (IG)	11 to 14 V
			Engine switch off	Below 1 V
F64-1 (+B1) - F64-10 (GND1)	R - W-B	Battery power source	Always	11 to 14 V
F64-10 (GND1) - Body ground	W-B - Body ground	Ground	Always	Below 1 Ω

If the result is not as specified, there may be a malfunction on the wire harness side.

for Preparation Click here

ACTIVE TEST

HINT:

Using the intelligent tester to perform Active Tests allows relays, VSVs, actuators and other items to be operated without removing any parts. This non-intrusive functional inspection can be very useful because intermittent operation may be discovered before parts or wiring is disturbed. Performing Active Tests early in troubleshooting is one way to save diagnostic time. Data List information can be displayed while performing Active Tests.

a. Connect the intelligent tester to the DLC3.

b. Turn the engine switch on (IG).

c. Turn the intelligent tester on.

d. Enter the following menus: Body / Air Conditioner / Active Test.

e. According to the display on the intelligent tester, perform the Active Test.

Air Conditioner

Tester Display	Test Part	Control Range	Diagnostic Note
Deicer Relay (Front)	Deicer relay operation	OFF or ON	-

for Preparation Click here

ACTIVE TEST

HINT:

Using the intelligent tester to perform Active Tests allows relays, VSVs, actuators and other items to be operated without removing any parts. This non-intrusive functional inspection can be very useful because intermittent operation may be discovered before parts or wiring is disturbed. Performing Active Tests early in troubleshooting is one way to save diagnostic time. Data List information can be displayed while performing Active Tests.

a. Connect the intelligent tester to the DLC3.

b. Turn the engine switch on (IG).

c. Turn the intelligent tester on.

d. Enter the following menus: Body / Air Conditioner / Active Test.

e. According to the display on the intelligent tester, perform the Active Test.

Air Conditioner

Tester Display	Test Part	Control Range	Diagnostic Note
Deicer Relay (Front)	Deicer relay operation	OFF or ON	-

for Preparation Click here

DESCRIPTION

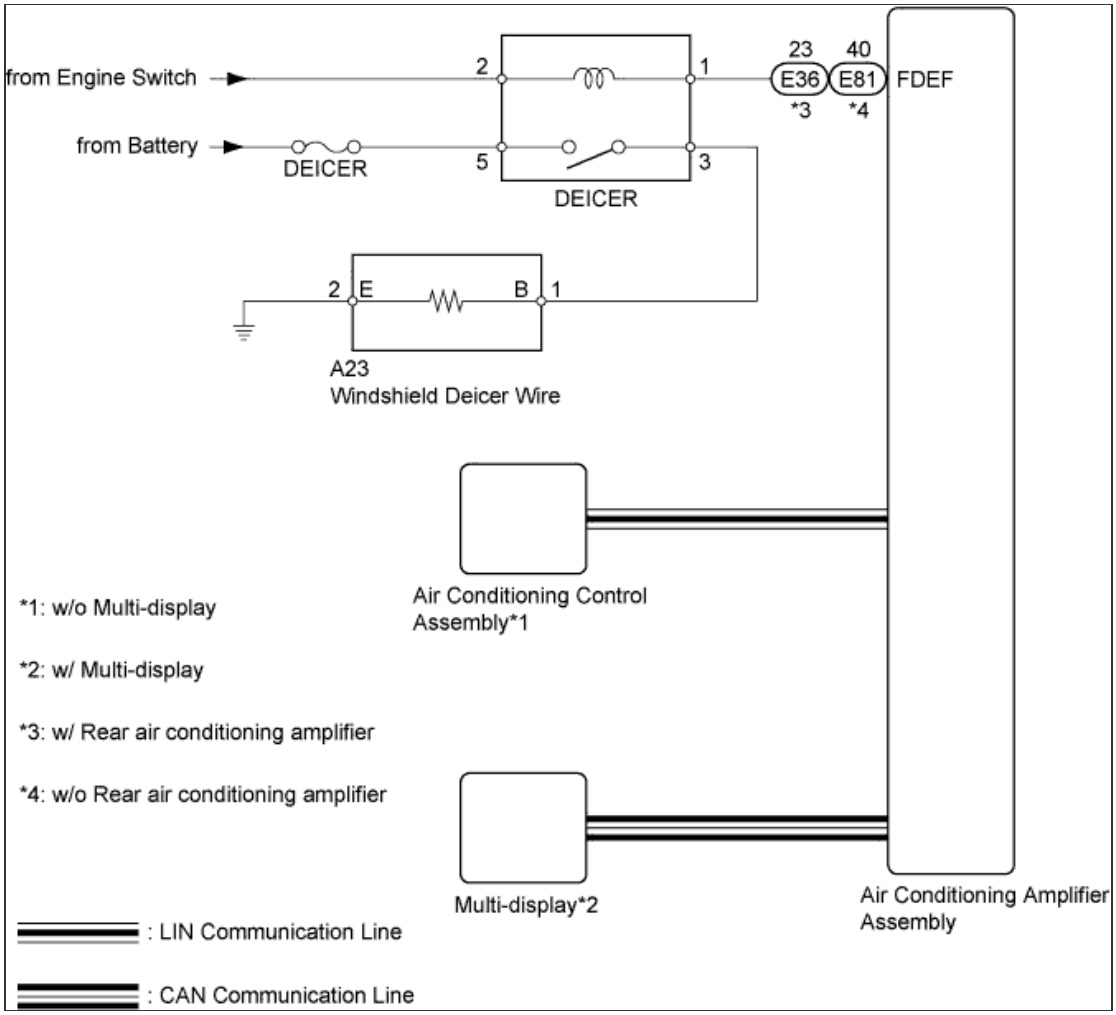
When the windshield deicer switch is turned on, a windshield deicer activation request signal is sent via the LIN communication line*1 or CAN communication line*2 to the air conditioning amplifier. Then the air conditioning amplifier operates the windshield deicer. When the on signal from the switch is received, the deicer relay (DEICER) is operated for 15 minutes. Also, if the off signal from the switch is received within 15 minutes, the deicer relay (DEICER) operation is stopped.

HINT:

*1: w/o Multi-display

*2: w/ Multi-display

WIRING DIAGRAM



INSPECTION PROCEDURE

1.CHECK FOR DTC

a. Check for DTC.

Result

Result	Proceed to
DTC is not output	A
LIN DTC is output	B
CAN DTC is output (for LHD)	C
CAN DTC is output (for RHD)	D

B → GO TO LIN COMMUNICATION SYSTEM (Click here)

C → GO TO CAN COMMUNICATION SYSTEM (Click here)

D → GO TO CAN COMMUNICATION SYSTEM (Click here)

A

2.PERFORM ACTIVE TEST USING INTELLIGENT TESTER (DEICER RELAY)

a. Select the Active Test using the intelligent tester to generate a control command, and then check that the windshield deicer operates.

Air Conditioner

Tester Display	Test Part	Control Range	Diagnostic Note
Deicer Relay (Front)	Deicer relay operation	OFF or ON	-

Result

Result	Proceed to
Windshield deicer operates normally (w/o Multi-display)	A
Windshield deicer operates normally (w/ Multi-display)	B
Windshield deicer does not operate	C

B → Go to step 5

C → Go to step 7

A

3.REPLACE AIR CONDITIONING CONTROL ASSEMBLY

a. Temporarily replace the air conditioning control assembly with a new or normally functioning one (Click here).

NEXT

4.CHECK WINDSHIELD DEICER SYSTEM

a. Turn the engine switch on (IG).

b. Check that pressing the windshield deicer switch illuminates the indicator and warms the front windshield surface.

c. Check that after approximately 15 minutes, the indicator light turns off and the windshield deicer deactivates.

OK:
Windshield deicer system functioning normally.

NG → REPLACE AIR CONDITIONING AMPLIFIER (Click here)

OK

END (AIR CONDITIONING CONTROL ASSEMBLY IS DEFECTIVE)

5.REPLACE MULTI-DISPLAY

a. Temporarily replace the multi-display with a new or normally functioning one (Click here).

NEXT

6.CHECK WINDSHIELD DEICER SYSTEM

a. Turn the engine switch on (IG).

b. Check that pressing the windshield deicer switch illuminates the indicator and warms the front windshield surface.

c. Check that after approximately 15 minutes, the indicator light turns off and the windshield deicer deactivates.

OK:
Windshield deicer system functioning normally.

NG → REPLACE AIR CONDITIONING AMPLIFIER (Click here)

OK

END (MULTI-DISPLAY IS DEFECTIVE)

7.INSPECT FUSE (DEICER)

a. Remove the DEICER fuse from the engine room junction block.

b. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
DEICER fuse	Always	Below 1 Ω

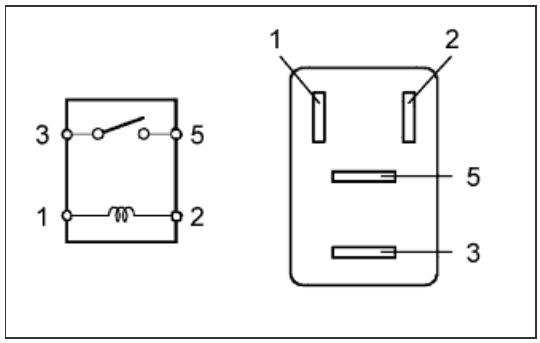
NG → REPLACE FUSE

OK

8.INSPECT DEICER RELAY

a. Remove the deicer relay from the engine room relay block.

b. Measure the resistance according to the value(s) in the table below.



Standard Resistance:

Tester Connection	Condition	Specified Condition
3 - 5	Battery voltage is not applied to terminals 1 and 2	10 kΩ or higher
	Battery voltage is applied to terminals 1 and 2	Below 1 Ω

Result

Result	Proceed to
OK (w/ Rear air conditioning amplifier)	A
OK (w/o Rear air conditioning amplifier)	B
NG	C

B → Go to step 13

C → REPLACE DEICER RELAY

A

9.CHECK HARNESS AND CONNECTOR (DEICER RELAY - AIR CONDITIONING AMPLIFIER AND BATTERY)

a. Remove the deicer relay from the engine room relay block.

b. Disconnect the E36 air conditioning amplifier connector.

c. Measure the voltage according to the value(s) in the table below.

Standard Voltage:

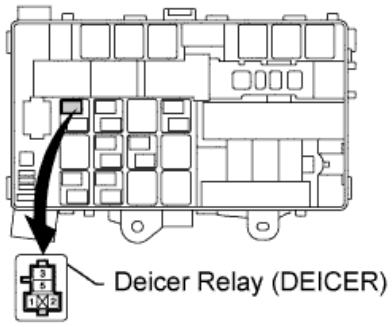
Tester Connection	Condition	Specified Condition
Deicer relay terminal 2 - Body ground	Engine switch on (IG)	11 to 14 V
Deicer relay terminal 5 - Body ground	Always	11 to 14 V

d. Measure the resistance according to the value(s) in the table below.

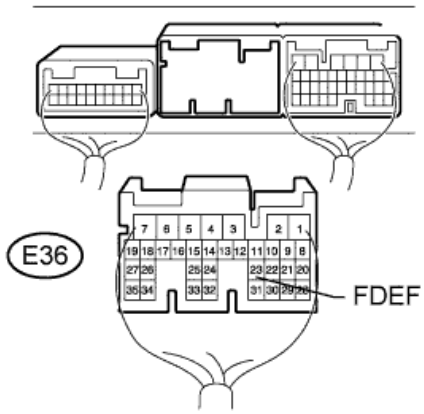
Standard Resistance:

Tester Connection	Condition	Specified Condition
Deicer relay terminal 1 - E36-23 (FDEF)	Always	Below 1 Ω
Deicer relay terminal 1 - Body ground	Always	10 kΩ or higher

Component without relay connected:
(Engine Room Relay Block, Junction Block)



Rear view of wire harness connector:
(to Air Conditioning Amplifier)



NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

10.CHECK HARNESS AND CONNECTOR (DEICER RELAY - WINDSHIELD DEICER WIRE)

a. Remove the deicer relay from the engine room relay block.

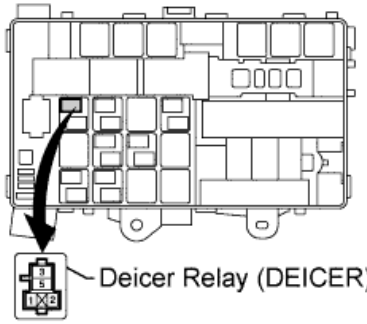
b. Disconnect the A23 windshield deicer wire connector.

c. Measure the resistance according to the value(s) in the table below.

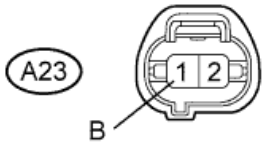
Standard Resistance:

Tester Connection	Condition	Specified Condition
A23-1 (B) - Deicer relay terminal 3	Always	Below 1 Ω
Deicer relay terminal 3 - Body ground	Always	10 kΩ or higher

Component without relay connected:
(Engine Room Relay Block, Junction Block)



Component without wire harness connected:
(Windshield Deicer Wire)



NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

11.CHECK HARNESS AND CONNECTOR (WINDSHIELD DEICER WIRE - BODY GROUND)

a. Disconnect the A23 windshield deicer wire connector.

b. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
A23-2 (E) - Body ground	Always	Below 1 Ω

Component without wire harness connected:
(Windshield Dicer Wire)



NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

12.CHECK WINDSHIELD DEICER WIRE

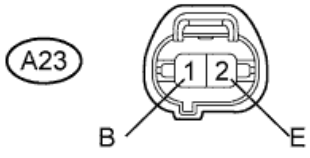
a. Disconnect the A23 windshield deicer wire connector.

b. Measure the voltage according to the value(s) in the table below.

Standard Voltage:

Tester Connection	Condition	Specified Condition
A23-1 (B) - A23-2 (E)	Engine switch on (IG) and deicer switch on	11 to 14 V

Component without wire harness connected:
(Windshield Deicer Wire)



NG → REPLACE AIR CONDITIONING AMPLIFIER (Click here)

OK

REPLACE WINDSHIELD GLASS (Click here)

13.CHECK HARNESS AND CONNECTOR (DEICER RELAY - BATTERY AND AIR CONDITIONING AMPLIFIER)

a. Remove the deicer relay from the engine room relay block.

b. Disconnect the E81 air conditioning amplifier connector.

c. Measure the voltage according to the value(s) in the table below.

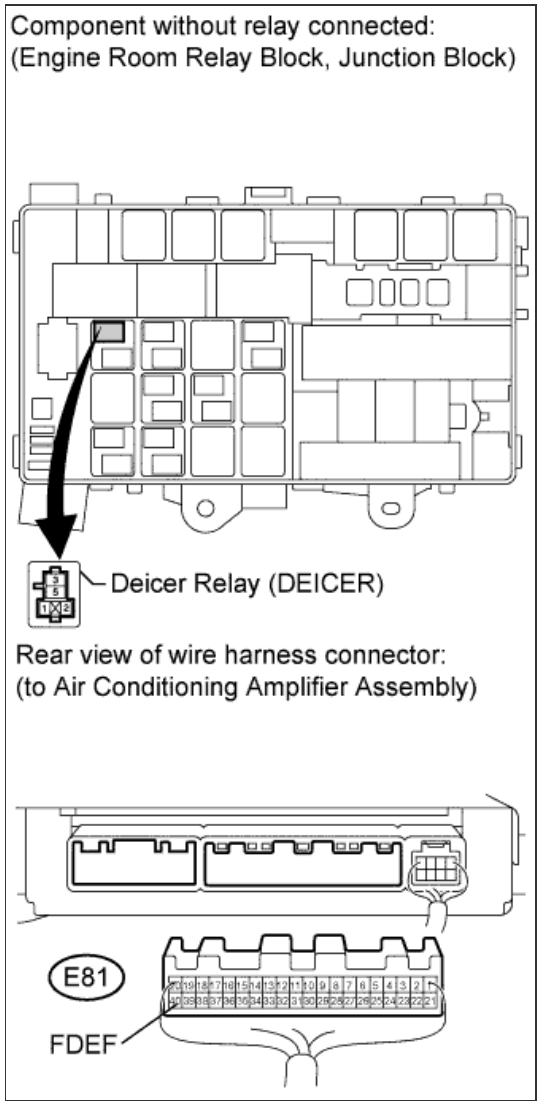
Standard Voltage:

Tester Connection	Condition	Specified Condition
Deicer relay terminal 2 - Body ground	Engine switch on (IG)	11 to 14 V
Deicer relay terminal 5 - Body ground	Always	11 to 14 V

d. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
Deicer relay terminal 1- E81-40 (FDEF)	Always	Below 1 Ω
Deicer relay terminal 1- Body ground	Always	10 kΩ or higher



NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

14.CHECK HARNESS AND CONNECTOR (DEICER RELAY - WINDSHIELD DEICER WIRE)

a. Remove the deicer relay from the engine room relay block.

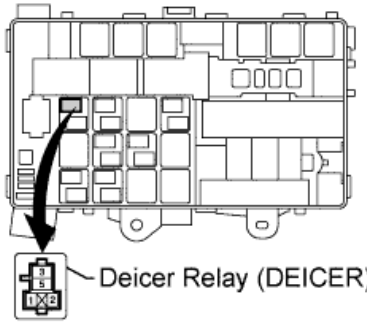
b. Disconnect the A23 windshield deicer wire connector.

c. Measure the resistance according to the value(s) in the table below.

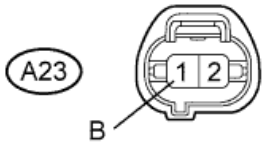
Standard Resistance:

Tester Connection	Condition	Specified Condition
A23-1 (B) - Deicer relay terminal 3	Always	Below 1 Ω
Deicer relay terminal 3 - Body ground	Always	10 kΩ or higher

Component without relay connected:
(Engine Room Relay Block, Junction Block)



Component without wire harness connected:
(Windshield Deicer Wire)



NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

15.CHECK HARNESS AND CONNECTOR (WINDSHIELD DEICER WIRE - BODY GROUND)

a. Disconnect the A23 windshield deicer wire connector.

b. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
A23-2 (E) - Body ground	Always	Below 1 Ω

Component without wire harness connected:
(Windshield Dicer Wire)



NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

16.CHECK WINDSHIELD DEICER WIRE

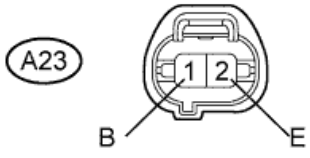
a. Disconnect the A23 windshield deicer wire connector.

b. Measure the voltage according to the value(s) in the table below.

Standard Voltage:

Tester Connection	Condition	Specified Condition
A23-1 (B) - A23-2 (E)	Engine switch on (IG) and deicer switch on	11 to 14 V

Component without wire harness connected:
(Windshield Deicer Wire)



NG → REPLACE AIR CONDITIONING AMPLIFIER (Click here)

OK

REPLACE WINDSHIELD GLASS (Click here)

for Preparation Click here

DESCRIPTION

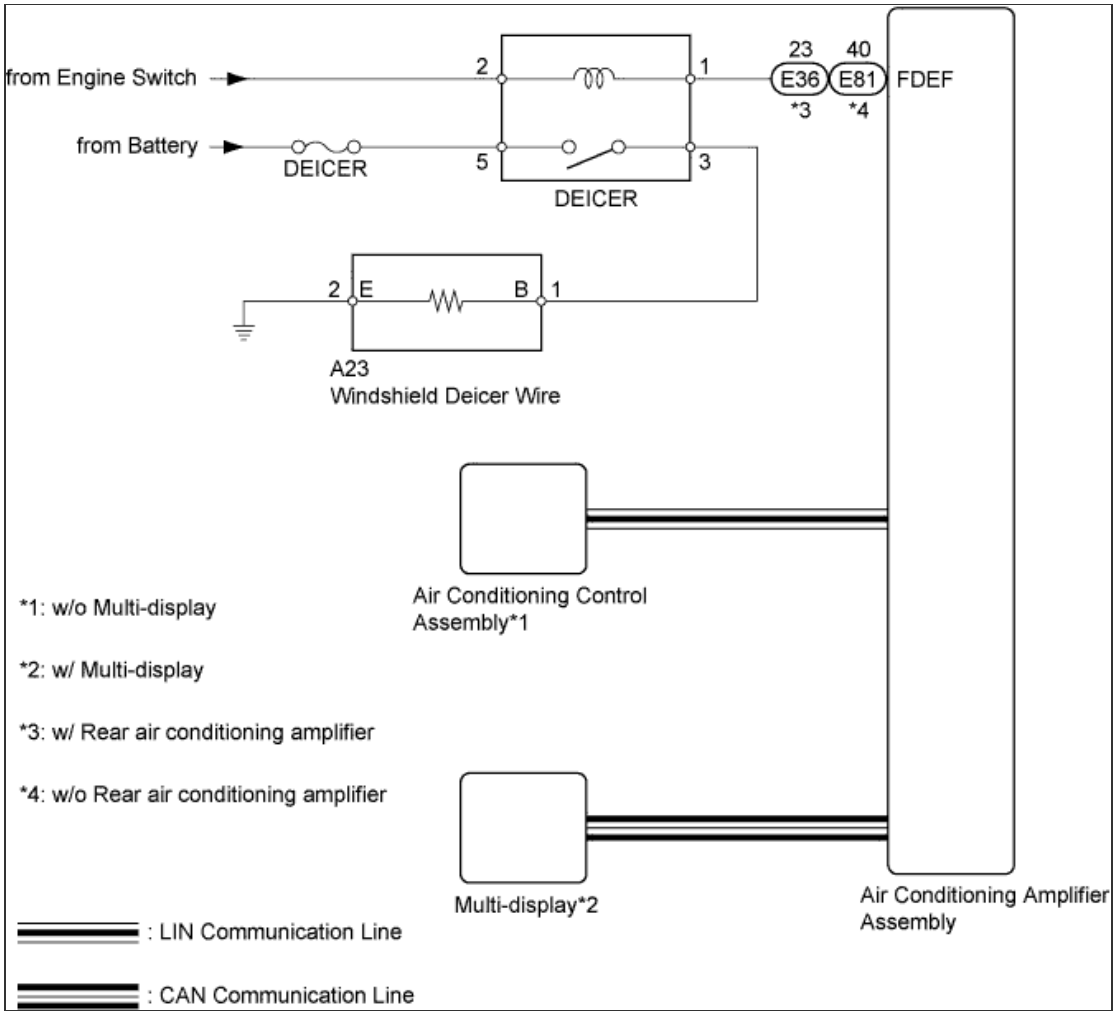
When the windshield deicer switch is turned on, a windshield deicer activation request signal is sent via the LIN communication line*1 or CAN communication line*2 to the air conditioning amplifier. Then the air conditioning amplifier operates the windshield deicer. When the on signal from the switch is received, the deicer relay (DEICER) is operated for 15 minutes. Also, if the off signal from the switch is received within 15 minutes, the deicer relay (DEICER) operation is stopped.

HINT:

*1: w/o Multi-display

*2: w/ Multi-display

WIRING DIAGRAM



INSPECTION PROCEDURE

1.CHECK FOR DTC

a. Check for DTC.

Result

Result	Proceed to
DTC is not output	A
LIN DTC is output	B
CAN DTC is output (for LHD)	C
CAN DTC is output (for RHD)	D

B → GO TO LIN COMMUNICATION SYSTEM (Click here)

C → GO TO CAN COMMUNICATION SYSTEM (Click here)

D → GO TO CAN COMMUNICATION SYSTEM (Click here)

A

2.PERFORM ACTIVE TEST USING INTELLIGENT TESTER (DEICER RELAY)

a. Select the Active Test using the intelligent tester to generate a control command, and then check that the windshield deicer operates.

Air Conditioner

Tester Display	Test Part	Control Range	Diagnostic Note
Deicer Relay (Front)	Deicer relay operation	OFF or ON	-

Result

Result	Proceed to
Windshield deicer operates normally (w/o Multi-display)	A
Windshield deicer operates normally (w/ Multi-display)	B
Windshield deicer does not operate	C

B → Go to step 5

C → Go to step 7

A

3.REPLACE AIR CONDITIONING CONTROL ASSEMBLY

a. Temporarily replace the air conditioning control assembly with a new or normally functioning one (Click here).

NEXT

4.CHECK WINDSHIELD DEICER SYSTEM

a. Turn the engine switch on (IG).

b. Check that pressing the windshield deicer switch illuminates the indicator and warms the front windshield surface.

c. Check that after approximately 15 minutes, the indicator light turns off and the windshield deicer deactivates.

OK:
Windshield deicer system functioning normally.

NG → REPLACE AIR CONDITIONING AMPLIFIER (Click here)

OK

END (AIR CONDITIONING CONTROL ASSEMBLY IS DEFECTIVE)

5.REPLACE MULTI-DISPLAY

a. Temporarily replace the multi-display with a new or normally functioning one (Click here).

NEXT

6.CHECK WINDSHIELD DEICER SYSTEM

a. Turn the engine switch on (IG).

b. Check that pressing the windshield deicer switch illuminates the indicator and warms the front windshield surface.

c. Check that after approximately 15 minutes, the indicator light turns off and the windshield deicer deactivates.

OK:
Windshield deicer system functioning normally.

NG → REPLACE AIR CONDITIONING AMPLIFIER (Click here)

OK

END (MULTI-DISPLAY IS DEFECTIVE)

7.INSPECT FUSE (DEICER)

a. Remove the DEICER fuse from the engine room junction block.

b. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
DEICER fuse	Always	Below 1 Ω

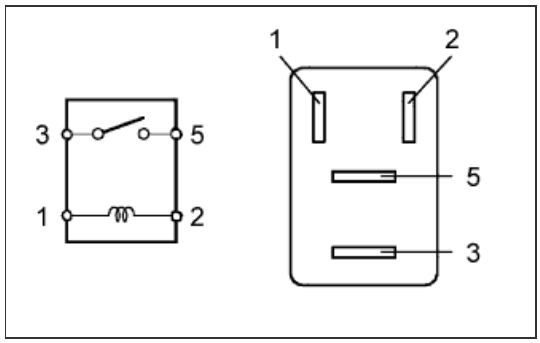
NG → REPLACE FUSE

OK

8.INSPECT DEICER RELAY

a. Remove the deicer relay from the engine room relay block.

b. Measure the resistance according to the value(s) in the table below.



Standard Resistance:

Tester Connection	Condition	Specified Condition
3 - 5	Battery voltage is not applied to terminals 1 and 2	10 kΩ or higher
	Battery voltage is applied to terminals 1 and 2	Below 1 Ω

Result

Result	Proceed to
OK (w/ Rear air conditioning amplifier)	A
OK (w/o Rear air conditioning amplifier)	B
NG	C

B → Go to step 13

C → REPLACE DEICER RELAY

A

9.CHECK HARNESS AND CONNECTOR (DEICER RELAY - AIR CONDITIONING AMPLIFIER AND BATTERY)

a. Remove the deicer relay from the engine room relay block.

b. Disconnect the E36 air conditioning amplifier connector.

c. Measure the voltage according to the value(s) in the table below.

Standard Voltage:

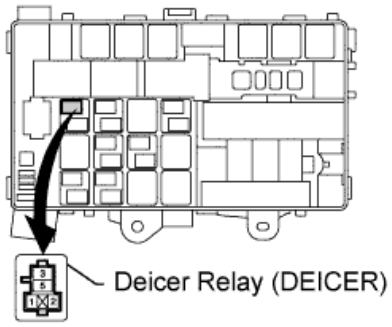
Tester Connection	Condition	Specified Condition
Deicer relay terminal 2 - Body ground	Engine switch on (IG)	11 to 14 V
Deicer relay terminal 5 - Body ground	Always	11 to 14 V

d. Measure the resistance according to the value(s) in the table below.

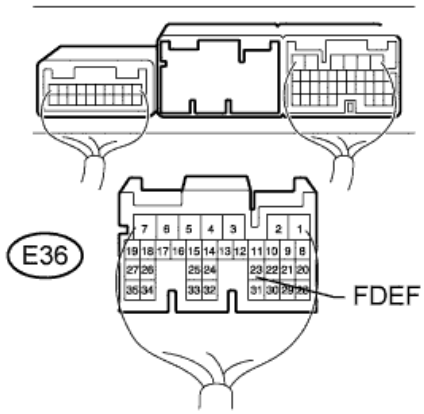
Standard Resistance:

Tester Connection	Condition	Specified Condition
Deicer relay terminal 1 - E36-23 (FDEF)	Always	Below 1 Ω
Deicer relay terminal 1 - Body ground	Always	10 kΩ or higher

Component without relay connected:
(Engine Room Relay Block, Junction Block)



Rear view of wire harness connector:
(to Air Conditioning Amplifier)



NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

10.CHECK HARNESS AND CONNECTOR (DEICER RELAY - WINDSHIELD DEICER WIRE)

a. Remove the deicer relay from the engine room relay block.

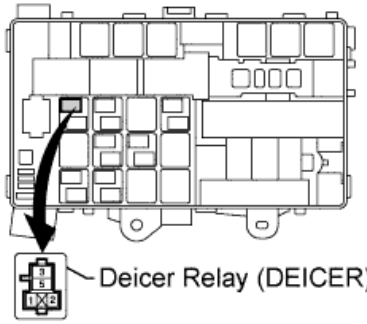
b. Disconnect the A23 windshield deicer wire connector.

c. Measure the resistance according to the value(s) in the table below.

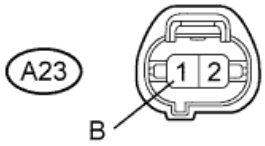
Standard Resistance:

Tester Connection	Condition	Specified Condition
A23-1 (B) - Deicer relay terminal 3	Always	Below 1 Ω
Deicer relay terminal 3 - Body ground	Always	10 kΩ or higher

Component without relay connected:
(Engine Room Relay Block, Junction Block)



Component without wire harness connected:
(Windshield Deicer Wire)



NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

11.CHECK HARNESS AND CONNECTOR (WINDSHIELD DEICER WIRE - BODY GROUND)

a. Disconnect the A23 windshield deicer wire connector.

b. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
A23-2 (E) - Body ground	Always	Below 1 Ω

Component without wire harness connected:
(Windshield Dicer Wire)



NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

12.CHECK WINDSHIELD DEICER WIRE

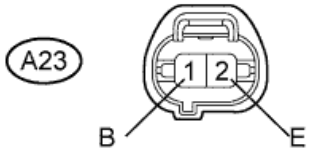
a. Disconnect the A23 windshield deicer wire connector.

b. Measure the voltage according to the value(s) in the table below.

Standard Voltage:

Tester Connection	Condition	Specified Condition
A23-1 (B) - A23-2 (E)	Engine switch on (IG) and deicer switch on	11 to 14 V

Component without wire harness connected:
(Windshield Deicer Wire)



NG → REPLACE AIR CONDITIONING AMPLIFIER (Click here)

OK

REPLACE WINDSHIELD GLASS (Click here)

13.CHECK HARNESS AND CONNECTOR (DEICER RELAY - BATTERY AND AIR CONDITIONING AMPLIFIER)

a. Remove the deicer relay from the engine room relay block.

b. Disconnect the E81 air conditioning amplifier connector.

c. Measure the voltage according to the value(s) in the table below.

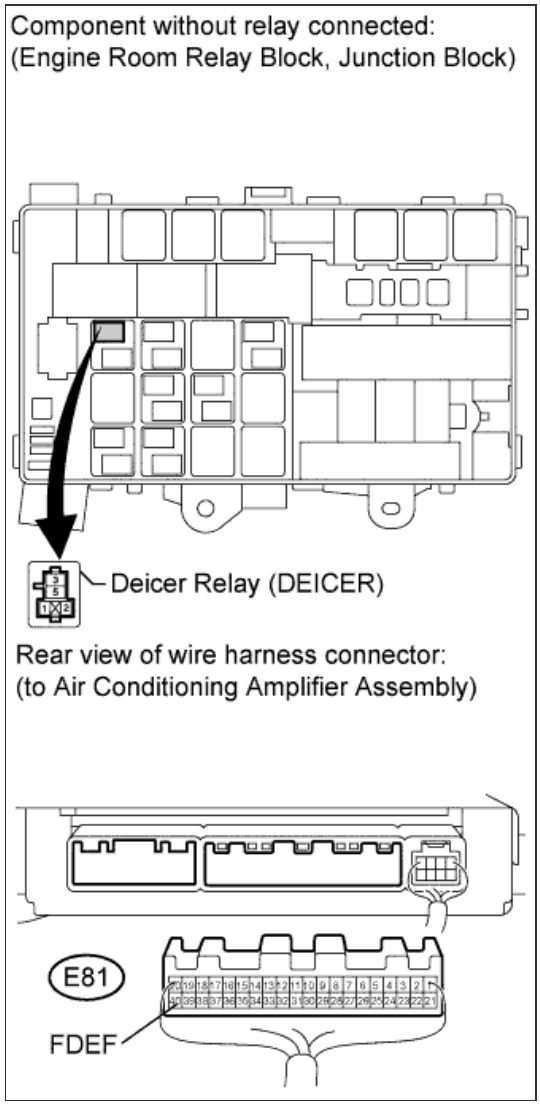
Standard Voltage:

Tester Connection	Condition	Specified Condition
Deicer relay terminal 2 - Body ground	Engine switch on (IG)	11 to 14 V
Deicer relay terminal 5 - Body ground	Always	11 to 14 V

d. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
Deicer relay terminal 1- E81-40 (FDEF)	Always	Below 1 Ω
Deicer relay terminal 1- Body ground	Always	10 kΩ or higher



NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

14.CHECK HARNESS AND CONNECTOR (DEICER RELAY - WINDSHIELD DEICER WIRE)

a. Remove the deicer relay from the engine room relay block.

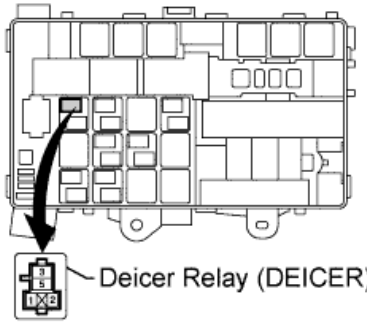
b. Disconnect the A23 windshield deicer wire connector.

c. Measure the resistance according to the value(s) in the table below.

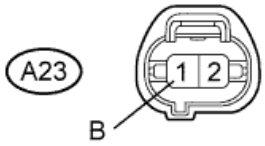
Standard Resistance:

Tester Connection	Condition	Specified Condition
A23-1 (B) - Deicer relay terminal 3	Always	Below 1 Ω
Deicer relay terminal 3 - Body ground	Always	10 kΩ or higher

Component without relay connected:
(Engine Room Relay Block, Junction Block)



Component without wire harness connected:
(Windshield Deicer Wire)



NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

15.CHECK HARNESS AND CONNECTOR (WINDSHIELD DEICER WIRE - BODY GROUND)

a. Disconnect the A23 windshield deicer wire connector.

b. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
A23-2 (E) - Body ground	Always	Below 1 Ω

Component without wire harness connected:
(Windshield Dicer Wire)



NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

16.CHECK WINDSHIELD DEICER WIRE

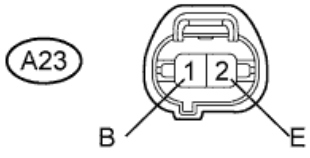
a. Disconnect the A23 windshield deicer wire connector.

b. Measure the voltage according to the value(s) in the table below.

Standard Voltage:

Tester Connection	Condition	Specified Condition
A23-1 (B) - A23-2 (E)	Engine switch on (IG) and deicer switch on	11 to 14 V

Component without wire harness connected:
(Windshield Deicer Wire)

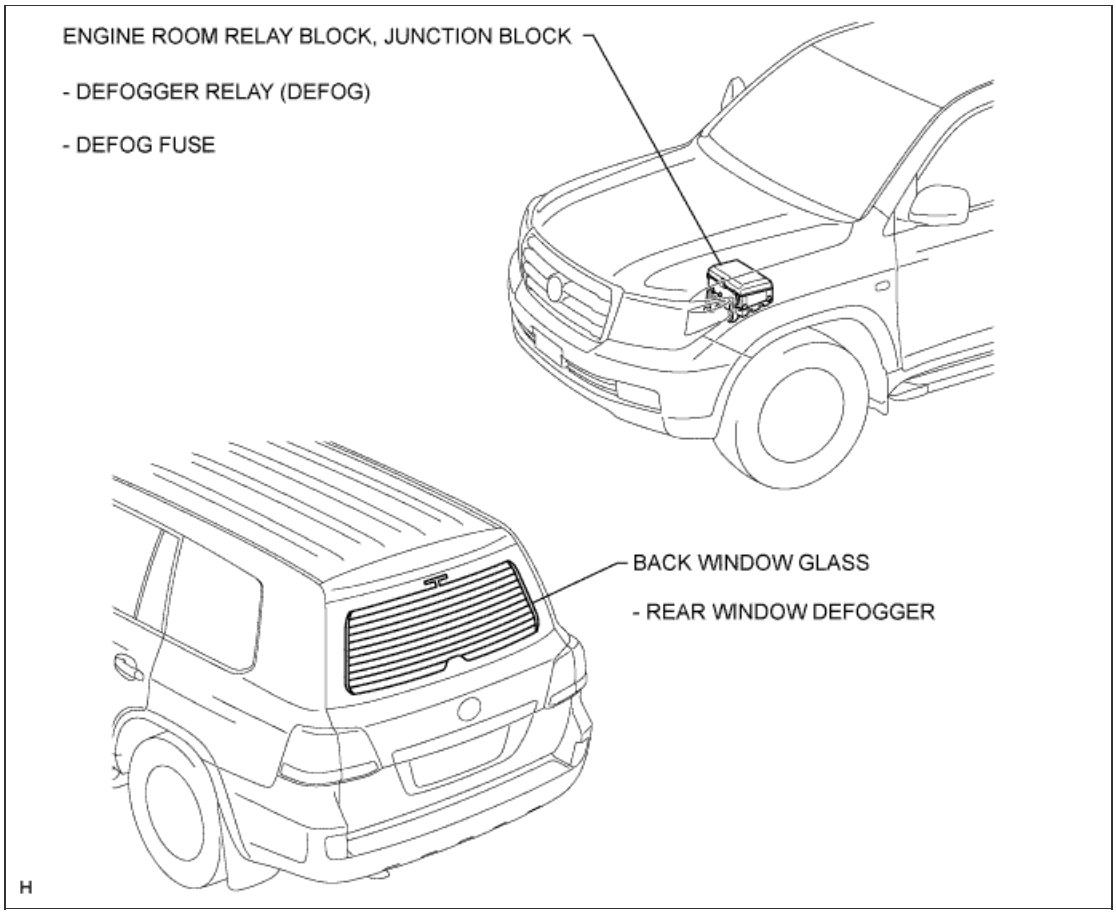


NG → REPLACE AIR CONDITIONING AMPLIFIER (Click here)

OK

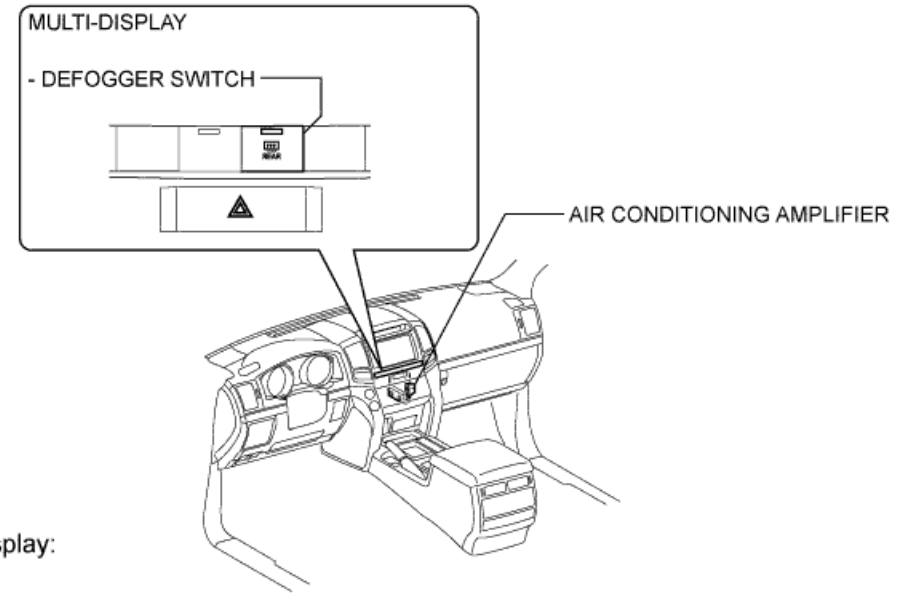
REPLACE WINDSHIELD GLASS (Click here)

for Preparation Click here

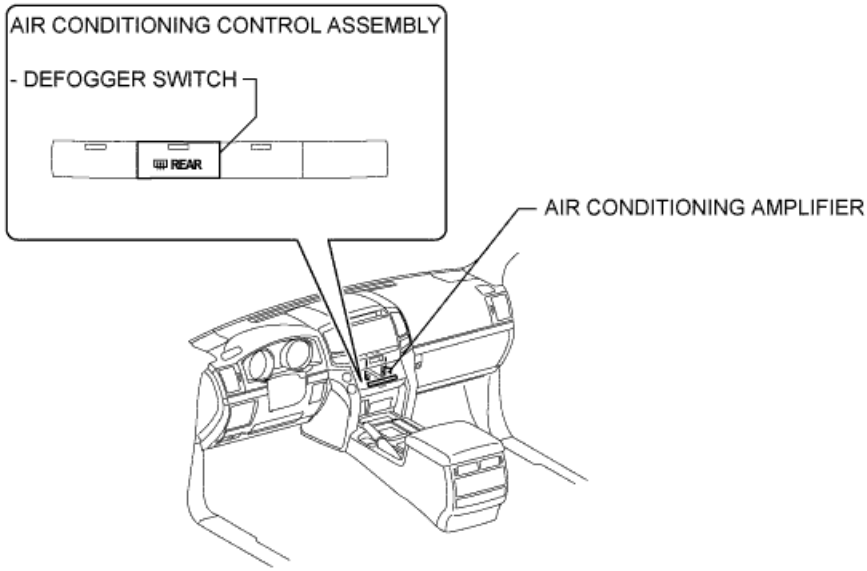


for LHD:

w/ Multi-display:

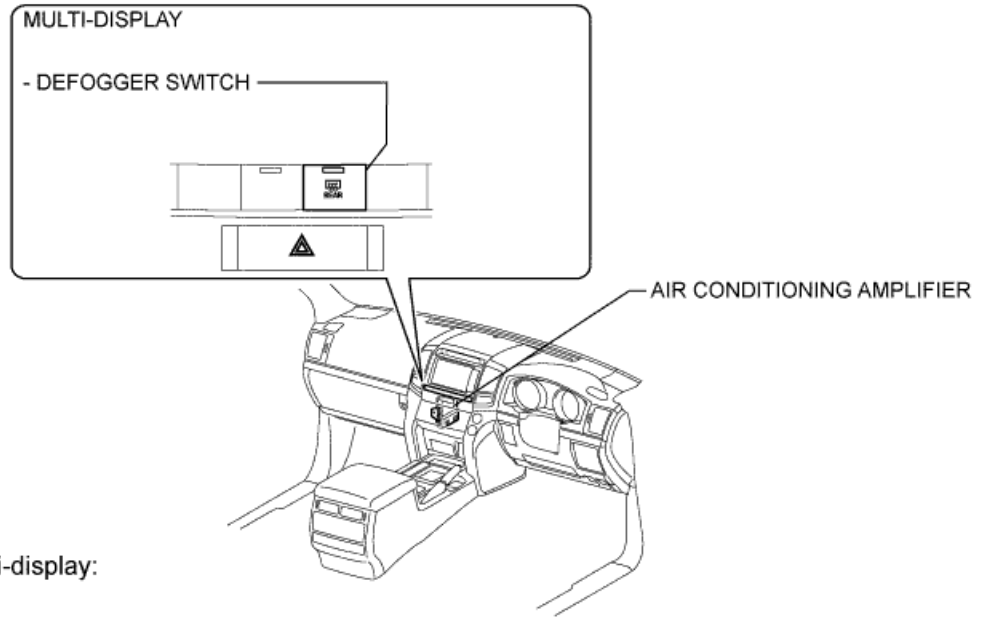


w/o Multi-display:

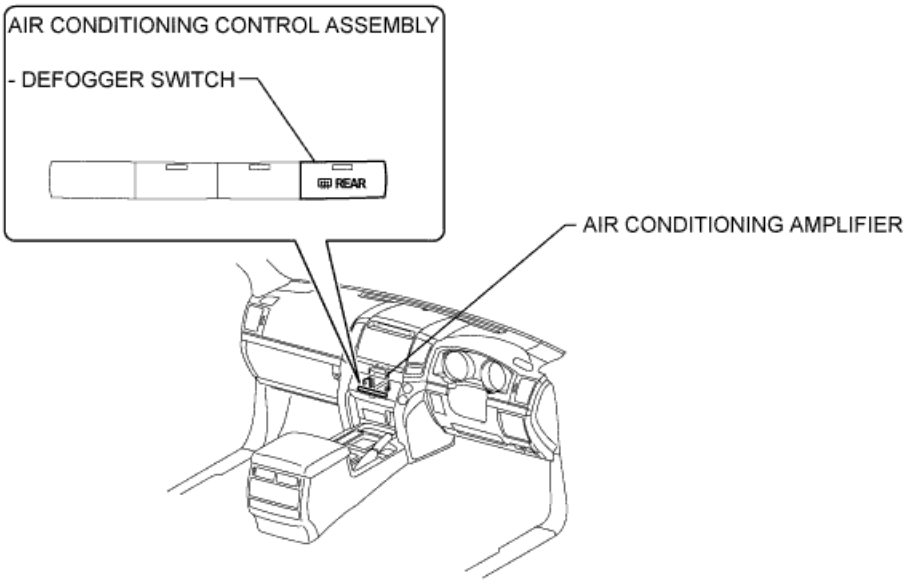


for RHD:

w/ Multi-display:

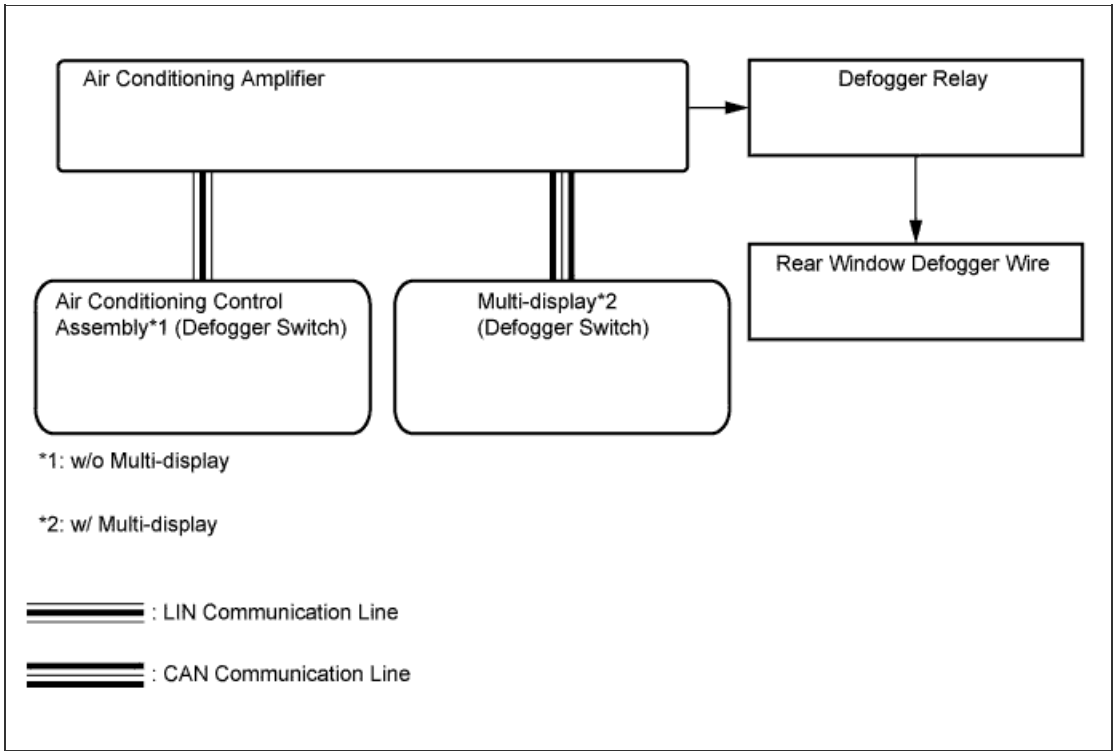


w/o Multi-display:



H

for Preparation Click here



Co nication Ta le

Transmitter	Receiver	Signal	Line
Air conditioning control assembly*1	Air conditioning amplifier	Rear window defogger switch signal	L
lti-display*	Air conditioning amplifier	Rear window defogger switch signal	CAN

HINT:

*1 w/o Multi-display

* w/ Multi-display

for Preparation Click here

GENER

The defogger system thin heater wires are attached to the rear window and defog the rear window surface quickly. The indicator light illuminates while the system is operating. The system automatically turns off after approximately 15 minutes.

F NCTION OF M IN COMPONENT

Component	Outline
Defogger switch	Located on the air conditioning control assembly*1 or multi-display*2, it detects defogger switch operation and transmits signals to the air conditioning amplifier through the LIN communication line*1 or CAN communication line*2.
Defogger relay	Receives rear window defogger activation request signals from the air conditioning amplifier and supplies power to the rear window defogger.
Rear window defogger	Receives power from the defogger relay and heats the defogger wire.

HINT:

*1: w/o Multi-display

*2: w/ Multi-display

DESCRIPTION

Function	Outline
Defog rear window surface	• The defogger relay receives rear window defogger activation request signals from the air conditioning amplifier and defogs the rear window surface. • Receives power from the defogger relay and heats the defogger wire.

for Preparation Click here

HINT:

- **Use these procedures to troubleshoot the window defogger system.**
- ***: Use the intelligent tester.**

1.VEHICLE BROUGHT TO WORKSHOP

NEXT

2.INSPECT BATTERY VOLTAGE

Standard Voltage:
11 to 14 V

If the voltage is below 11 V, recharge or replace the battery before proceeding.

NEXT

3.CHECK VEHICLE TYPE

a. Check the vehicle type.

Result

Result	Proceed to
w/o Multi-display	A
w/ Multi-display	B

B. → Go to step 5

A

4.CHECK LIN COMMUNICATION SYSTEM

a. Check if the LIN communication system is functioning normally (Click here).

OK:
LIN DTC is not output.

NG. → Go to LIN COMMUNICATION SYSTEM (**Click here**)

OK

Go to step 6

5.CHECK CAN COMMUNICATION SYSTEM

a. Check if the CAN communication system is functioning normally (Click here).

OK:
CAN DTC is not output.

Result

Result	Proceed to

CAN DTC is not output	A
CAN DTC is output (for LHD)	B
CAN DTC is output (for RHD)	C

B. → Go to CAN COMMUNICATION SYSTEM (Click here)

C. → Go to CAN COMMUNICATION SYSTEM (Click here)

OK

6.PROBLEM SYMPTOMS TABLE

a. Refer to the Problem Symptoms Table (Click here).

Result

Result	Proceed to
Fault is not listed in problem symptoms table	A
Fault is listed in problem symptoms table	B

B. → Go to step 8

A

7.OVERALL ANALYSIS AND TROUBLESHOOTING*

a. Terminals of ECU (Click here)

b. Data List / Active Test (Click here)

NEXT

8.REPAIR OR REPLACE

NEXT

9.CONFIRMATION TEST

NEXT

END

for Preparation Click here

HINT:

- **Use these procedures to troubleshoot the window defogger system.**
- ***: Use the intelligent tester.**

1.VEHICLE BROUGHT TO WORKSHOP

NEXT

2.INSPECT BATTERY VOLTAGE

Standard Voltage:
11 to 14 V

If the voltage is below 11 V, recharge or replace the battery before proceeding.

NEXT

3.CHECK VEHICLE TYPE

a. Check the vehicle type.

Result

Result	Proceed to
w/o Multi-display	A
w/ Multi-display	B

B. → Go to step 5

A

4.CHECK LIN COMMUNICATION SYSTEM

a. Check if the LIN communication system is functioning normally (Click here).

OK:
LIN DTC is not output.

NG. → Go to LIN COMMUNICATION SYSTEM (**Click here**)

OK

Go to step 6

5.CHECK CAN COMMUNICATION SYSTEM

a. Check if the CAN communication system is functioning normally (Click here).

OK:
CAN DTC is not output.

Result

Result	Proceed to

CAN DTC is not output	A
CAN DTC is output (for LHD)	B
CAN DTC is output (for RHD)	C

B. → Go to CAN COMMUNICATION SYSTEM (Click here)

C. → Go to CAN COMMUNICATION SYSTEM (Click here)

OK

6.PROBLEM SYMPTOMS TABLE

a. Refer to the Problem Symptoms Table (Click here).

Result

Result	Proceed to
Fault is not listed in problem symptoms table	A
Fault is listed in problem symptoms table	B

B. → Go to step 8

A

7.OVERALL ANALYSIS AND TROUBLESHOOTING*

a. Terminals of ECU (Click here)

b. Data List / Active Test (Click here)

NEXT

8.REPAIR OR REPLACE

NEXT

9.CONFIRMATION TEST

NEXT

END

for Preparation Click here

HINT:

- **Use these procedures to troubleshoot the window defogger system.**
- ***: Use the intelligent tester.**

1.VEHICLE BROUGHT TO WORKSHOP

NEXT

2.INSPECT BATTERY VOLTAGE

Standard Voltage:
11 to 14 V

If the voltage is below 11 V, recharge or replace the battery before proceeding.

NEXT

3.CHECK VEHICLE TYPE

a. Check the vehicle type.

Result

Result	Proceed to
w/o Multi-display	A
w/ Multi-display	B

B. → Go to step 5

A

4.CHECK LIN COMMUNICATION SYSTEM

a. Check if the LIN communication system is functioning normally (Click here).

OK:
LIN DTC is not output.

NG. → Go to LIN COMMUNICATION SYSTEM (**Click here**)

OK

Go to step 6

5.CHECK CAN COMMUNICATION SYSTEM

a. Check if the CAN communication system is functioning normally (Click here).

OK:
CAN DTC is not output.

Result

Result	Proceed to

CAN DTC is not output	A
CAN DTC is output (for LHD)	B
CAN DTC is output (for RHD)	C

B. → Go to CAN COMMUNICATION SYSTEM (Click here)

C. → Go to CAN COMMUNICATION SYSTEM (Click here)

OK

6.PROBLEM SYMPTOMS TABLE

a. Refer to the Problem Symptoms Table (Click here).

Result

Result	Proceed to
Fault is not listed in problem symptoms table	A
Fault is listed in problem symptoms table	B

B. → Go to step 8

A

7.OVERALL ANALYSIS AND TROUBLESHOOTING*

a. Terminals of ECU (Click here)

b. Data List / Active Test (Click here)

NEXT

8.REPAIR OR REPLACE

NEXT

9.CONFIRMATION TEST

NEXT

END

for Preparation Click here

HINT:

Use the table below to help determine the cause of problem symptoms. If multiple suspected areas are listed, the potential causes of the symptoms are listed in order of probability in the "Suspected Area" column of the table. Check each symptom by checking the suspected areas in the order they are listed. Replace parts as necessary.

Window Defogger System

Symptom	Suspected Area	See page
Rear window defogger system does not operate	D relay	Click here
	IN communication system	-
	CAN communication system	-
	Air conditioning amplifier	-
	Air conditioning control assembly	
	ulti-display	
	D fuse	-
	arness or connector	-

HINT:

w o ulti-display

w ulti-display

for Preparation Click here

HINT:

Use the table below to help determine the cause of problem symptoms. If multiple suspected areas are listed, the potential causes of the symptoms are listed in order of probability in the "Suspected Area" column of the table. Check each symptom by checking the suspected areas in the order they are listed. Replace parts as necessary.

Window Defogger System

Symptom	Suspected Area	See page
Rear window defogger system does not operate	D relay	Click here
	IN communication system	-
	CAN communication system	-
	Air conditioning amplifier	-
	Air conditioning control assembly	
	ulti-display	
	D fuse	-
	arness or connector	-

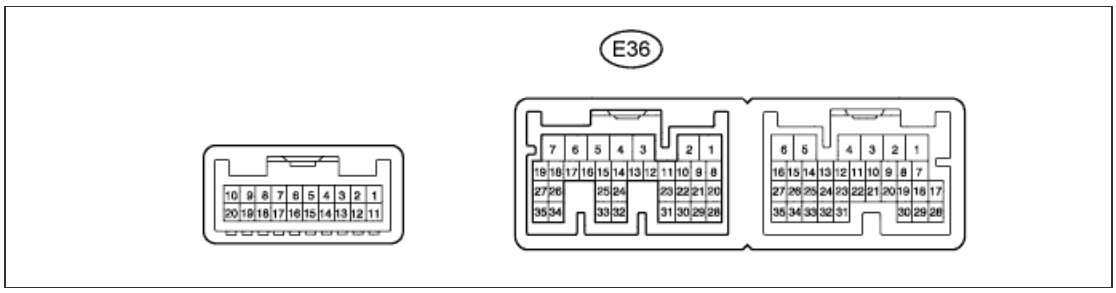
HINT:

w o ulti-display

w ulti-display

for Preparation Click here

CHECK AIR CONDITIONING AMPLIFIER (w/ Rear air conditioning amplifier)



a. Disconnect the E36 air conditioning amplifier connector.

b. Measure the resistance and voltage according to the value(s) in the table below.

Terminal No. (Symbol)	Wiring Color	Terminal Description	Condition	Specified Condition
E36-5 (IG+) - E36-1 (GND)	G - W-B	Ignition power supply	Engine switch on (IG)	11 to 14 V
			Engine switch off	Below 1 V
E36-6 (+B1) - E36-1 (GND)	R - W-B	Battery power source	Always	11 to 14 V
E36-7 (+B2) - E36-1 (GND)	R - W-B	Battery power source	Always	11 to 14 V
E36-1 (GND) - Body ground	W-B - Body ground	Ground	Always	Below 1 Ω

If the result is not as specified, there may be a malfunction on the wire harness side.

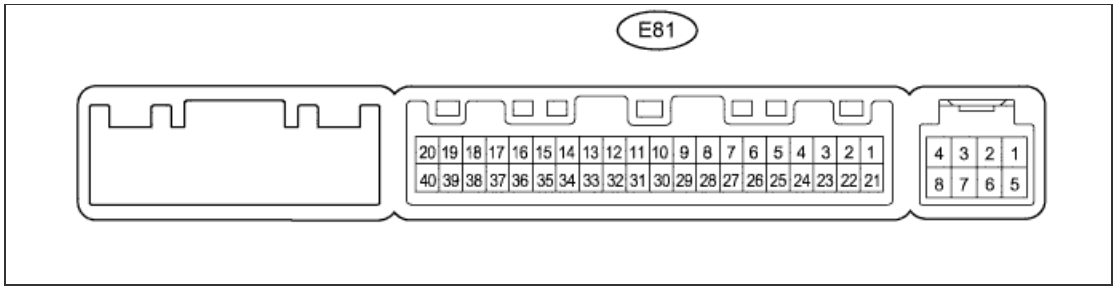
c. Reconnect the E36 air conditioning amplifier connector.

d. Measure the voltage according to the value(s) in the table below.

Terminal No. (Symbol)	Wiring Color	Terminal Description	Condition	Specified Condition
E36-24 (RDEF) - E36-1 (GND)	G - W-B	Defogger relay	Engine switch on (IG) and defogger switch off	11 to 14 V
			Engine switch on (IG) and defogger switch on	Below 1 V

If the result is not as specified, the air conditioning amplifier or fuse may have a malfunction.

CHECK AIR CONDITIONING AMPLIFIER (w/o Rear air conditioning amplifier)



a. Disconnect the E81 air conditioning amplifier connector.

b. Measure the resistance and voltage according to the value(s) in the table below.

Terminal No. (Symbol)	Wiring Color	Terminal Description	Condition	Specified Condition
E81-1 (IG+) - E81-14 (GND)	G - W-B	Ignition power supply	Engine switch on (IG)	11 to 14 V
			Engine switch off	Below 1 V

E81-21 (+B1) - E81-14 (GND)	R - W-B	Battery power source	Always	11 to 14 V
E81-14 (GND) - Body ground	W-B - Body ground	Ground	Always	Below 1 Ω

If the result is not as specified, there may be a malfunction on the wire harness side.

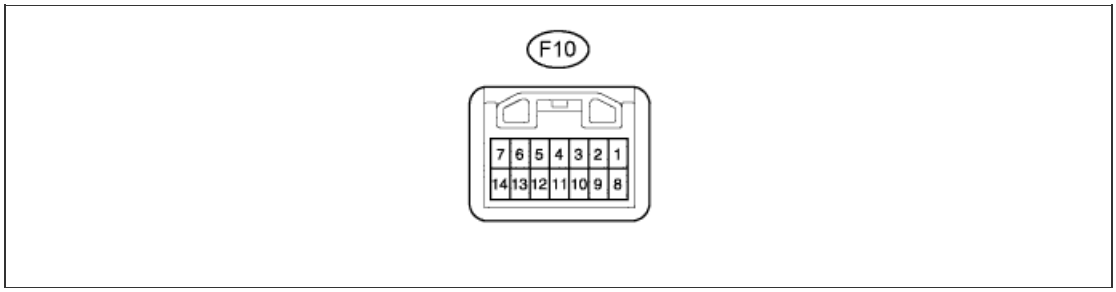
c. Reconnect the E81 air conditioning amplifier connector.

d. Measure the voltage according to the value(s) in the table below.

Terminal No. (Symbol)	Wiring Color	Terminal Description	Condition	Specified Condition
E81-38 (RDEF) - E81-14 (GND)	G - W-B	Defogger relay	Engine switch on (IG) and defogger switch off	11 to 14 V
			Engine switch on (IG) and defogger switch on	Below 1 V

If the result is not as specified, the air conditioning amplifier or fuse may have a malfunction.

CHECK AIR CONDITIONING CONTROL ASSEMBLY (w/o Multi-display)



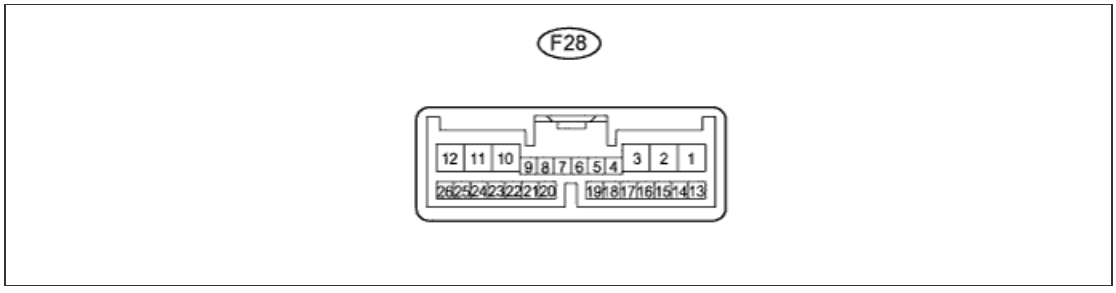
a. Disconnect the F10 air conditioning control assembly connector.

b. Measure the resistance and voltage according to the value(s) in the table below.

Terminal No. (Symbol)	Wiring Color	Terminal Description	Condition	Specified Condition
F10-7 (IG+) - F10-1 (GND)	G - W-B	Ignition power supply	Engine switch on (IG)	11 to 14 V
			Engine switch off	Below 1 V
F10-1 (GND) - Body ground	W-B - Body ground	Ground	Always	Below 1 Ω

If the result is not as specified, there may be a malfunction on the wire harness side.

CHECK MULTI-DISPLAY



a. Disconnect the F28 multi-display connector.

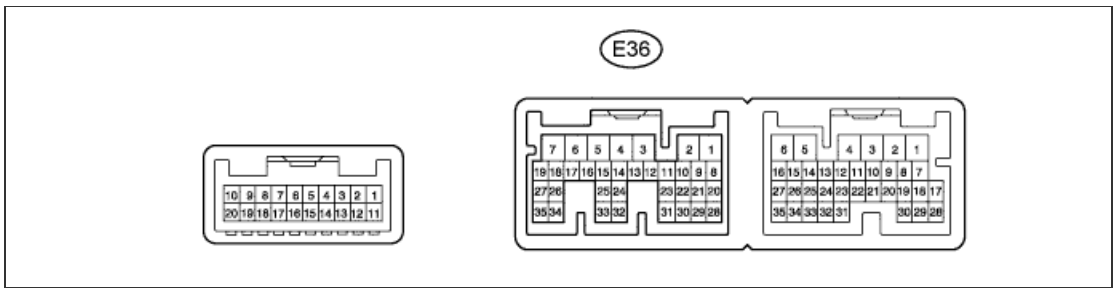
b. Measure the resistance and voltage according to the value(s) in the table below.

Terminal No. (Symbol)	Wiring Color	Terminal Description	Condition	Specified Condition
F28-3 (IG) - F28-10 (GND1)	G - W-B	Ignition power supply	Engine switch on (IG)	11 to 14 V
			Engine switch off	Below 1 V
F28-10 (GND1) - Body ground	W-B - Body ground	Ground	Always	Below 1 Ω

If the result is not as specified, there may be a malfunction on the wire harness side.

for Preparation Click here

CHECK AIR CONDITIONING AMPLIFIER (w/ Rear air conditioning amplifier)



a. Disconnect the E36 air conditioning amplifier connector.

b. Measure the resistance and voltage according to the value(s) in the table below.

Terminal No. (Symbol)	Wiring Color	Terminal Description	Condition	Specified Condition
E36-5 (IG+) - E36-1 (GND)	G - W-B	Ignition power supply	Engine switch on (IG)	11 to 14 V
			Engine switch off	Below 1 V
E36-6 (+B1) - E36-1 (GND)	R - W-B	Battery power source	Always	11 to 14 V
E36-7 (+B2) - E36-1 (GND)	R - W-B	Battery power source	Always	11 to 14 V
E36-1 (GND) - Body ground	W-B - Body ground	Ground	Always	Below 1 Ω

If the result is not as specified, there may be a malfunction on the wire harness side.

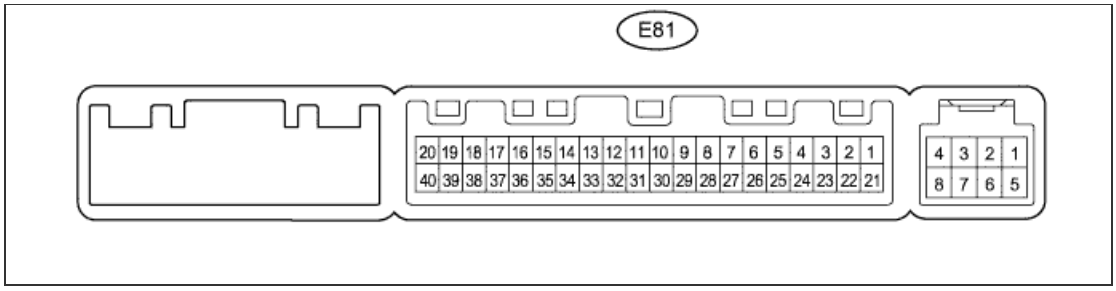
c. Reconnect the E36 air conditioning amplifier connector.

d. Measure the voltage according to the value(s) in the table below.

Terminal No. (Symbol)	Wiring Color	Terminal Description	Condition	Specified Condition
E36-24 (RDEF) - E36-1 (GND)	G - W-B	Defogger relay	Engine switch on (IG) and defogger switch off	11 to 14 V
			Engine switch on (IG) and defogger switch on	Below 1 V

If the result is not as specified, the air conditioning amplifier or fuse may have a malfunction.

CHECK AIR CONDITIONING AMPLIFIER (w/o Rear air conditioning amplifier)



a. Disconnect the E81 air conditioning amplifier connector.

b. Measure the resistance and voltage according to the value(s) in the table below.

Terminal No. (Symbol)	Wiring Color	Terminal Description	Condition	Specified Condition
E81-1 (IG+) - E81-14 (GND)	G - W-B	Ignition power supply	Engine switch on (IG)	11 to 14 V
			Engine switch off	Below 1 V

E81-21 (+B1) - E81-14 (GND)	R - W-B	Battery power source	Always	11 to 14 V
E81-14 (GND) - Body ground	W-B - Body ground	Ground	Always	Below 1 Ω

If the result is not as specified, there may be a malfunction on the wire harness side.

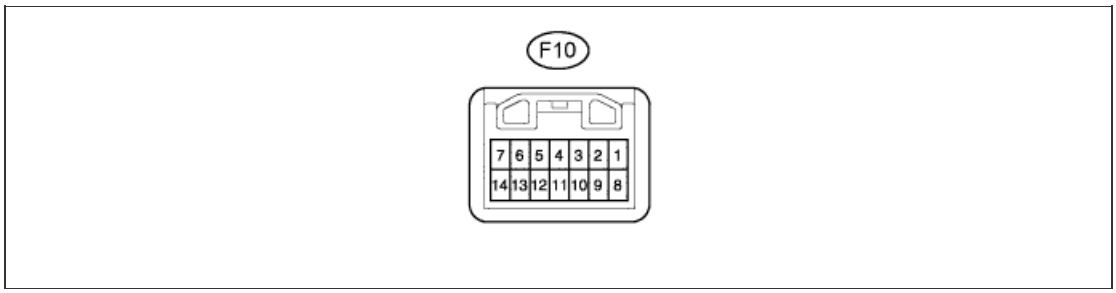
c. Reconnect the E81 air conditioning amplifier connector.

d. Measure the voltage according to the value(s) in the table below.

Terminal No. (Symbol)	Wiring Color	Terminal Description	Condition	Specified Condition
E81-38 (RDEF) - E81-14 (GND)	G - W-B	Defogger relay	Engine switch on (IG) and defogger switch off	11 to 14 V
			Engine switch on (IG) and defogger switch on	Below 1 V

If the result is not as specified, the air conditioning amplifier or fuse may have a malfunction.

CHECK AIR CONDITIONING CONTROL ASSEMBLY (w/o Multi-display)



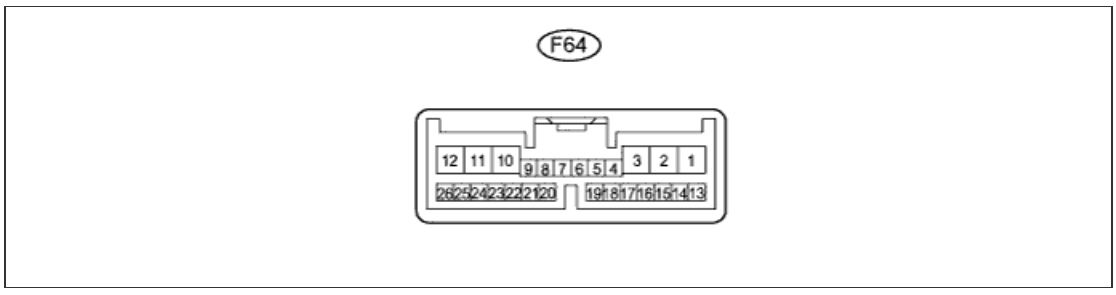
a. Disconnect the F10 air conditioning control assembly connector.

b. Measure the resistance and voltage according to the value(s) in the table below.

Terminal No. (Symbol)	Wiring Color	Terminal Description	Condition	Specified Condition
F10-7 (IG+) - F10-1 (GND)	G - W-B	Ignition power supply	Engine switch on (IG)	11 to 14 V
			Engine switch off	Below 1 V
F10-1 (GND) - Body ground	W-B - Body ground	Ground	Always	Below 1 Ω

If the result is not as specified, there may be a malfunction on the wire harness side.

CHECK MULTI-DISPLAY



a. Disconnect the F64 multi-display connector.

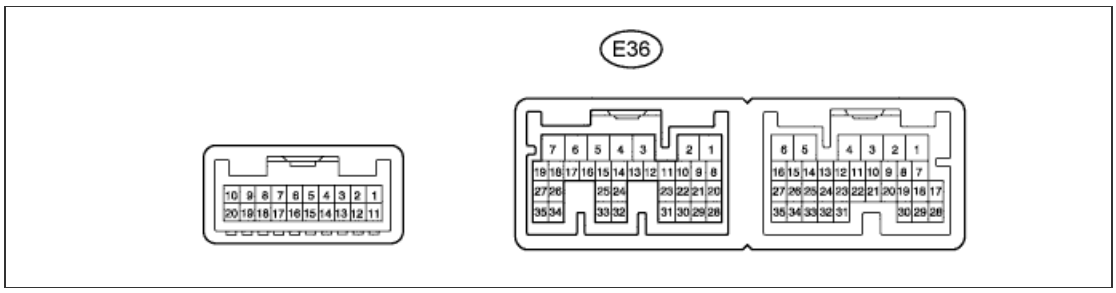
b. Measure the resistance and voltage according to the value(s) in the table below.

Terminal No. (Symbol)	Wiring Color	Terminal Description	Condition	Specified Condition
F64-3 (IG) - F64-10 (GND1)	G - W-B	Ignition power supply	Engine switch on (IG)	11 to 14 V
			Engine switch off	Below 1 V
F64-10 (GND1) - Body ground	W-B - Body ground	Ground	Always	Below 1 Ω

If the result is not as specified, there may be a malfunction on the wire harness side.

for Preparation Click here

CHECK AIR CONDITIONING AMPLIFIER (w/ Rear air conditioning amplifier)



a. Disconnect the E36 air conditioning amplifier connector.

b. Measure the resistance and voltage according to the value(s) in the table below.

Terminal No. (Symbol)	Wiring Color	Terminal Description	Condition	Specified Condition
E36-5 (IG+) - E36-1 (GND)	G - W-B	Ignition power supply	Engine switch on (IG)	11 to 14 V
			Engine switch off	Below 1 V
E36-6 (+B1) - E36-1 (GND)	R - W-B	Battery power source	Always	11 to 14 V
E36-7 (+B2) - E36-1 (GND)	R - W-B	Battery power source	Always	11 to 14 V
E36-1 (GND) - Body ground	W-B - Body ground	Ground	Always	Below 1 Ω

If the result is not as specified, there may be a malfunction on the wire harness side.

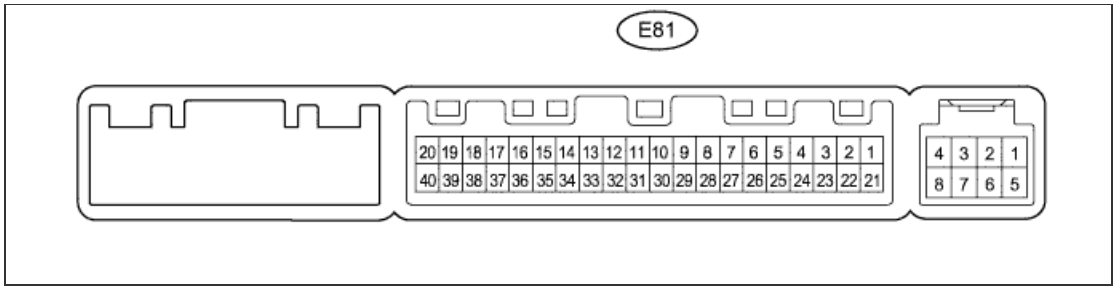
c. Reconnect the E36 air conditioning amplifier connector.

d. Measure the voltage according to the value(s) in the table below.

Terminal No. (Symbol)	Wiring Color	Terminal Description	Condition	Specified Condition
E36-24 (RDEF) - E36-1 (GND)	G - W-B	Defogger relay	Engine switch on (IG) and defogger switch off	11 to 14 V
			Engine switch on (IG) and defogger switch on	Below 1 V

If the result is not as specified, the air conditioning amplifier or fuse may have a malfunction.

CHECK AIR CONDITIONING AMPLIFIER (w/o Rear air conditioning amplifier)



a. Disconnect the E81 air conditioning amplifier connector.

b. Measure the resistance and voltage according to the value(s) in the table below.

Terminal No. (Symbol)	Wiring Color	Terminal Description	Condition	Specified Condition
E81-1 (IG+) - E81-14 (GND)	G - W-B	Ignition power supply	Engine switch on (IG)	11 to 14 V
			Engine switch off	Below 1 V

E81-21 (+B1) - E81-14 (GND)	R - W-B	Battery power source	Always	11 to 14 V
E81-14 (GND) - Body ground	W-B - Body ground	Ground	Always	Below 1 Ω

If the result is not as specified, there may be a malfunction on the wire harness side.

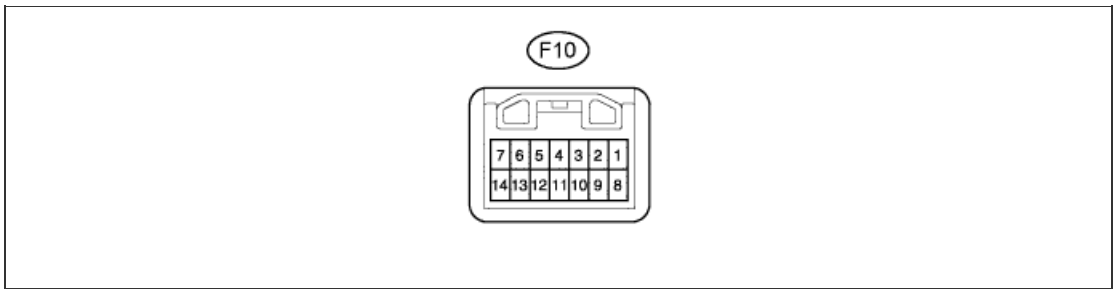
c. Reconnect the E81 air conditioning amplifier connector.

d. Measure the voltage according to the value(s) in the table below.

Terminal No. (Symbol)	Wiring Color	Terminal Description	Condition	Specified Condition
E81-38 (RDEF) - E81-14 (GND)	G - W-B	Defogger relay	Engine switch on (IG) and defogger switch off	11 to 14 V
			Engine switch on (IG) and defogger switch on	Below 1 V

If the result is not as specified, the air conditioning amplifier or fuse may have a malfunction.

CHECK AIR CONDITIONING CONTROL ASSEMBLY (w/o Multi-display)



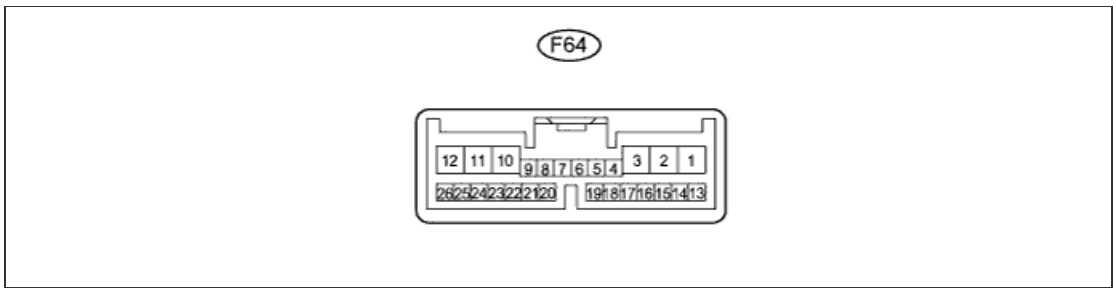
a. Disconnect the F10 air conditioning control assembly connector.

b. Measure the resistance and voltage according to the value(s) in the table below.

Terminal No. (Symbol)	Wiring Color	Terminal Description	Condition	Specified Condition
F10-7 (IG+) - F10-1 (GND)	G - W-B	Ignition power supply	Engine switch on (IG)	11 to 14 V
			Engine switch off	Below 1 V
F10-1 (GND) - Body ground	W-B - Body ground	Ground	Always	Below 1 Ω

If the result is not as specified, there may be a malfunction on the wire harness side.

CHECK MULTI-DISPLAY



a. Disconnect the F64 multi-display connector.

b. Measure the resistance and voltage according to the value(s) in the table below.

Terminal No. (Symbol)	Wiring Color	Terminal Description	Condition	Specified Condition
F64-3 (IG) - F64-10 (GND1)	G - W-B	Ignition power supply	Engine switch on (IG)	11 to 14 V
			Engine switch off	Below 1 V
F64-10 (GND1) - Body ground	W-B - Body ground	Ground	Always	Below 1 Ω

If the result is not as specified, there may be a malfunction on the wire harness side.

for Preparation Click here

ACTIVE TEST

HINT:

Using the intelligent tester to perform Active Tests allows relays, VSVs, actuators and other items to be operated without removing any parts. This non-intrusive functional inspection can be very useful because intermittent operation may be discovered before parts or wiring is disturbed. Performing Active Tests early in troubleshooting is one way to save diagnostic time. Data List information can be displayed while performing Active Tests.

a. Connect the intelligent tester to the DLC3.

b. Turn the engine switch on (IG).

c. Turn the intelligent tester on.

d. Enter the following menus: Body / Air Conditioner / Active Test.

e. According to the display on the intelligent tester, perform the Active Test.

Air Conditioner

Tester Display	Test Part	Control Range	Diagnostic Note
Defogger Relay (Rear)	Rear window defogger relay operation	OFF or ON	-

for Preparation Click here

ACTIVE TEST

HINT:

Using the intelligent tester to perform Active Tests allows relays, VSVs, actuators and other items to be operated without removing any parts. This non-intrusive functional inspection can be very useful because intermittent operation may be discovered before parts or wiring is disturbed. Performing Active Tests early in troubleshooting is one way to save diagnostic time. Data List information can be displayed while performing Active Tests.

a. Connect the intelligent tester to the DLC3.

b. Turn the engine switch on (IG).

c. Turn the intelligent tester on.

d. Enter the following menus: Body / Air Conditioner / Active Test.

e. According to the display on the intelligent tester, perform the Active Test.

Air Conditioner

Tester Display	Test Part	Control Range	Diagnostic Note
Defogger Relay (Rear)	Rear window defogger relay operation	OFF or ON	-

for Preparation Click here

DESCRIPTION

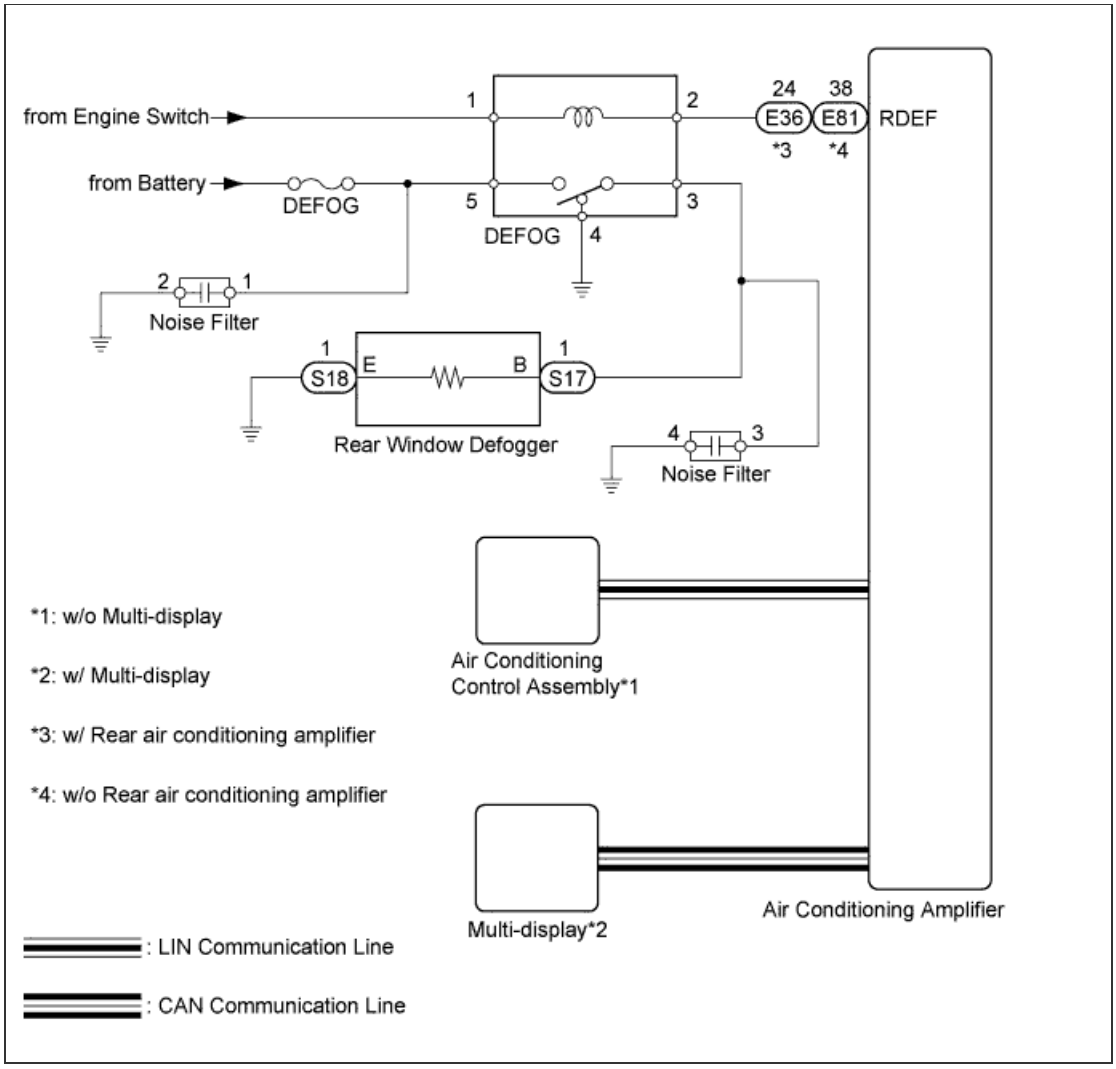
When the rear window defogger switch is turned on, a rear window defogger activation request signal is sent via the LIN communication line*1 or CAN communication line*2 to the air conditioning amplifier. Then the air conditioning amplifier operates the rear window defogger. When the on signal from the switch is received, the defogger relay (DEFOG) is operated for 15 minutes. Also, if the off signal from the switch is received within 15 minutes, the defogger relay (DEFOG) operation is stopped.

HINT:

*1: w/o Multi-display

*2: w/ Multi-display

WIRING DIAGRAM



INSPECTION PROCEDURE

1.CHECK FOR DTC

a. Check for DTC.

Result

Result	Proceed to
DTC is not output	A
LIN DTC is output	B
CAN DTC is output (for LHD)	C
CAN DTC is output (for RHD)	D

B → GO TO LIN COMMUNICATION SYSTEM (Click here)

C → GO TO CAN COMMUNICATION SYSTEM (Click here)

D → GO TO CAN COMMUNICATION SYSTEM (Click here)

A

2.PERFORM ACTIVE TEST USING INTELLIGENT TESTER (DEFOGGER RELAY)

a. Select the Active Test using the intelligent tester to generate a control command, and then check that the rear window defogger operates.

Air Conditioner

Tester Display	Test Part	Control Range	Diagnostic Note
Defogger Relay (Rear)	Rear window defogger relay operation	OFF or ON	-

Result

Result	Proceed to
Rear window defogger operates normally (w/o Multi-display)	A
Rear window defogger operates normally (w/ Multi-display)	B
Rear window defogger does not operate	C

B → Go to step 5

C → Go to step 7

A

3.REPLACE AIR CONDITIONING CONTROL ASSEMBLY

a. Temporarily replace the air conditioning control assembly with a new or normally functioning one (Click here).

NEXT

4.CHECK WINDOW DEFOGGER SYSTEM

a. Turn the engine switch on (IG).

b. Check that pressing the defogger switch illuminates the indicator and warms the rear window surface.

c. Check that after approximately 15 minutes, the indicator light turns off and the rear window defogger deactivates.

OK:
Rear window defogger system functioning normally.

NG → REPLACE AIR CONDITIONING AMPLIFIER (Click here)

OK

END (AIR CONDITIONING CONTROL ASSEMBLY IS DEFECTIVE)

5.REPLACE MULTI-DISPLAY

a. Temporarily replace the multi-display with a new or normally functioning one (Click here).

NEXT

6.CHECK WINDOW DEFOGGER SYSTEM

a. Turn the engine switch on (IG).

b. Check that pressing the defogger switch illuminates the indicator and warms the rear window surface.

c. Check that after approximately 15 minutes, the indicator light turns off and the rear window defogger deactivates.

OK:
Rear window defogger system functioning normally.

NG → REPLACE AIR CONDITIONING AMPLIFIER (Click here)

OK →

END (MULTI-DISPLAY IS DEFECTIVE)

7.INSPECT FUSE (DEFOG)

a. Remove the DEFOG fuse from the engine room junction block.

b. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
DEFOG fuse	Always	Below 1 Ω

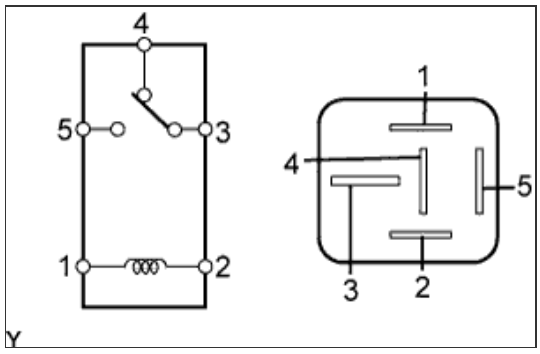
NG → REPLACE FUSE

OK →

8.INSPECT DEFOGGER RELAY (DEFOG)

a. Remove the defogger relay from the engine room junction block.

b. Measure the resistance according to the value(s) in the table below.



Standard Resistance:

Tester Connection	Condition	Specified Condition
3 - 4	Battery voltage is not applied to terminals 1 and 2	Below 1 Ω
3 - 5		10 kΩ or higher
3 - 4	Battery voltage is applied to terminals 1 and 2	10 kΩ or higher
3 - 5		Below 1 Ω

Result

Result	Proceed to
OK (w/ Rear air conditioning amplifier)	A
OK (w/o Rear air conditioning amplifier)	B
NG	C

B → Go to step 12

C → REPLACE DEFOGGER RELAY

A →

9.CHECK HARNESS AND CONNECTOR (DEFOGGER RELAY - BATTERY AND AIR CONDITIONING AMPLIFIER)

a. Remove the defogger relay from the engine room relay block.

b. Disconnect the E36 air conditioning amplifier connector.

c. Measure the voltage according to the value(s) in the table below.

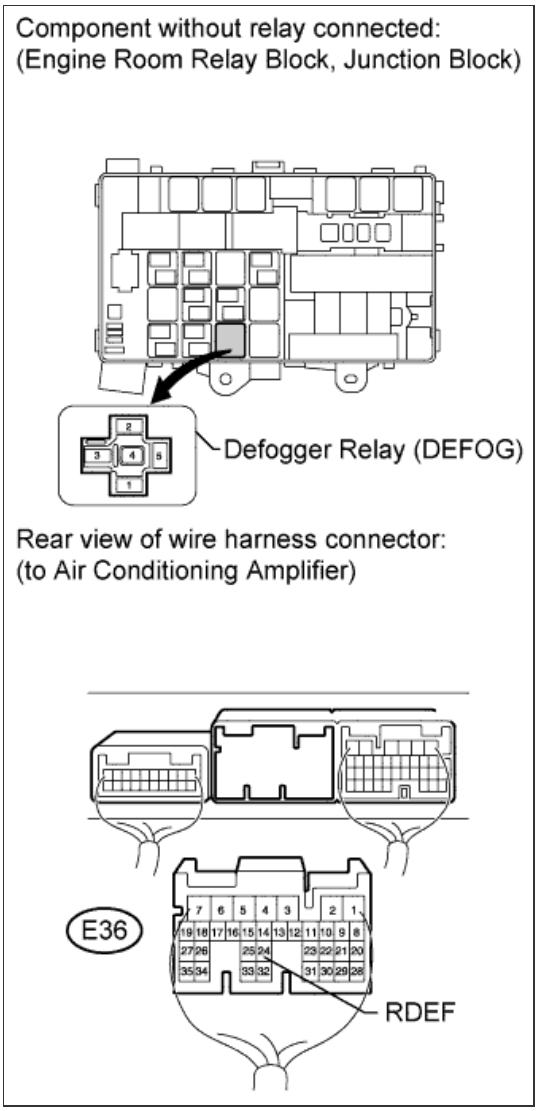
Standard Voltage:

Tester Connection	Condition	Specified Condition
Defogger relay terminal 1 - Body ground	Engine switch on (IG)	11 to 14 V
Defogger relay terminal 5 - Body ground	Always	11 to 14 V

d. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
Defogger relay terminal 2 - E36-24 (RDEF)	Always	Below 1 Ω



NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

10.CHECK HARNESS AND CONNECTOR (REAR WINDOW DEFOGGER - DEFOGGER RELAY AND BODY GROUND)

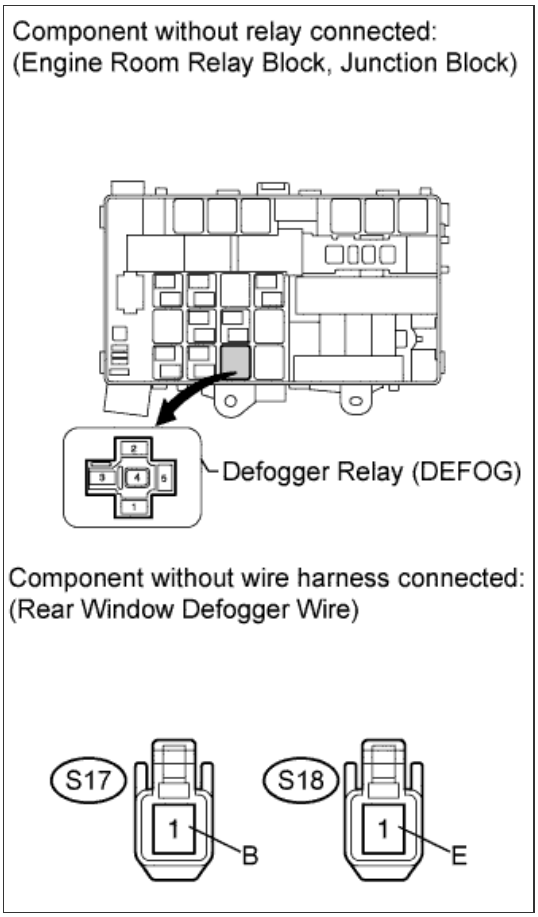
a. Disconnect the S17 and S18 defogger wire connectors.

b. Remove the defogger relay from the engine room relay block.

c. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
S17-1 - Defogger relay terminal 3	Always	Below 1 Ω
S18-1 - Body ground		
Defogger relay terminal 4 - Body ground		
S17-1 - Body ground	Always	10 kΩ or higher



NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

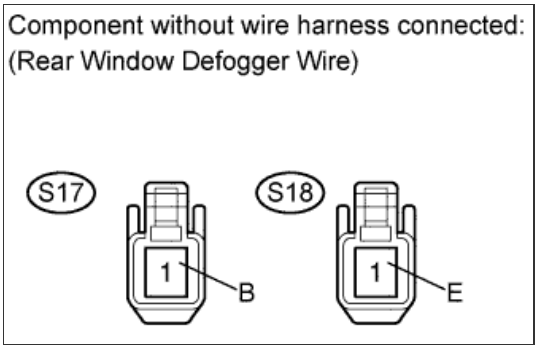
11.CHECK REAR WINDOW DEFOGGER WIRE

a. Disconnect the S17 and S18 defogger wire connectors.

b. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
S17-1 (B) - S18-1 (E)	Engine switch on (IG) and defogger switch on	10 kΩ or higher



NG → REPLACE AIR CONDITIONING AMPLIFIER (Click here)

OK

REPLACE BACK WINDOW GLASS (Click here)

12.CHECK HARNESS AND CONNECTOR (DEFOGGER RELAY - BATTERY AND AIR CONDITIONING AMPLIFIER)

a. Remove the defogger relay from the engine room relay block.

b. Disconnect the E81 air conditioning amplifier connector.

c. Measure the voltage according to the value(s) in the table below.

Standard Voltage:

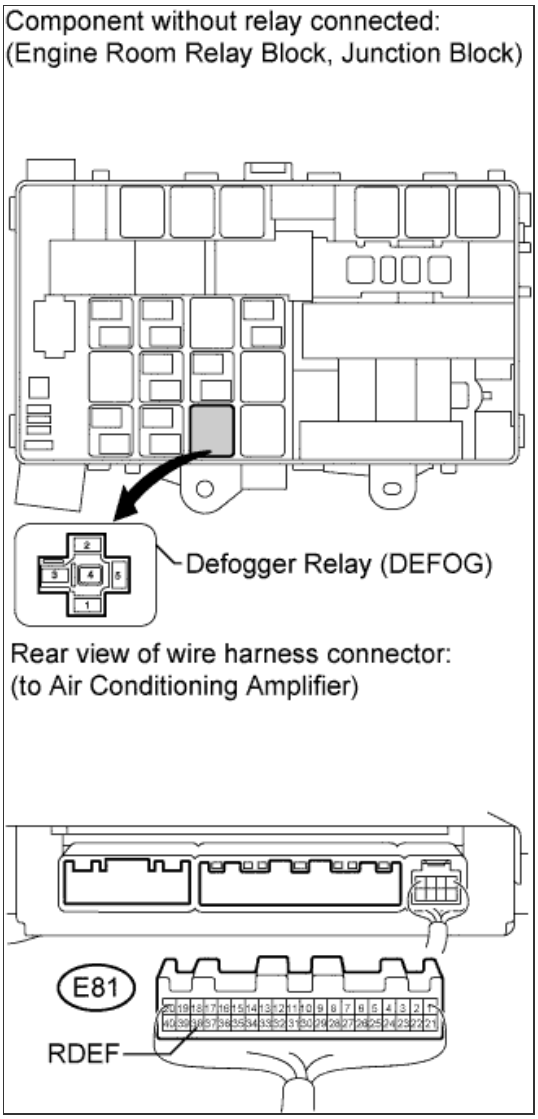
Tester Connection	Condition	Specified Condition
Defogger relay terminal 1 - Body ground	Engine switch on (IG)	11 to 14 V

Defogger relay terminal 5 - Body ground	Always	11 to 14 V

d. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
Defogger relay terminal 2 - E81-38 (RDEF)	Always	Below 1 Ω



NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

13.CHECK HARNESS AND CONNECTOR (REAR WINDOW DEFOGGER - DEFOGGER RELAY AND BODY GROUND)

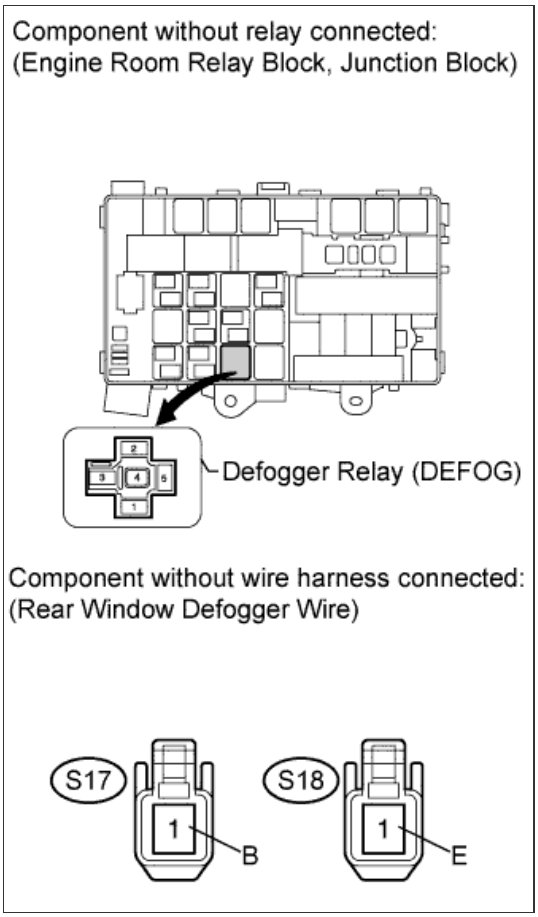
a. Disconnect the S17 and S18 defogger wire connectors.

b. Remove the defogger relay from the engine room relay block.

c. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
S17-1 - Defogger relay terminal 3	Always	Below 1 Ω
S18-1 - Body ground		
Defogger relay terminal 4 - Body ground		
S17-1 - Body ground	Always	10 kΩ or higher



NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

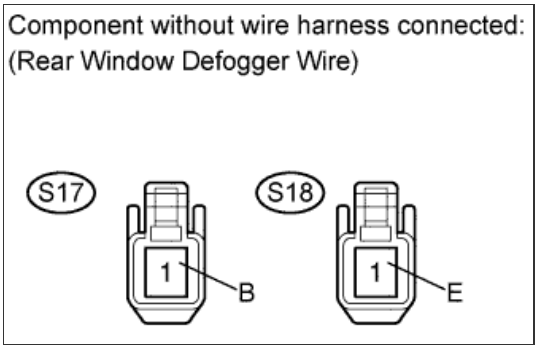
14.CHECK REAR WINDOW DEFOGGER WIRE

a. Disconnect the S17 and S18 defogger wire connectors.

b. Measure the voltage according to the value(s) in the table below.

Standard Voltage:

Tester Connection	Condition	Specified Condition
S17-1 (B) - S18-1 (E)	Engine switch on (IG) and defogger switch on	11 to 14 V



NG → REPLACE AIR CONDITIONING AMPLIFIER (Click here)

OK

REPLACE BACK WINDOW GLASS (Click here)

for Preparation Click here

DESCRIPTION

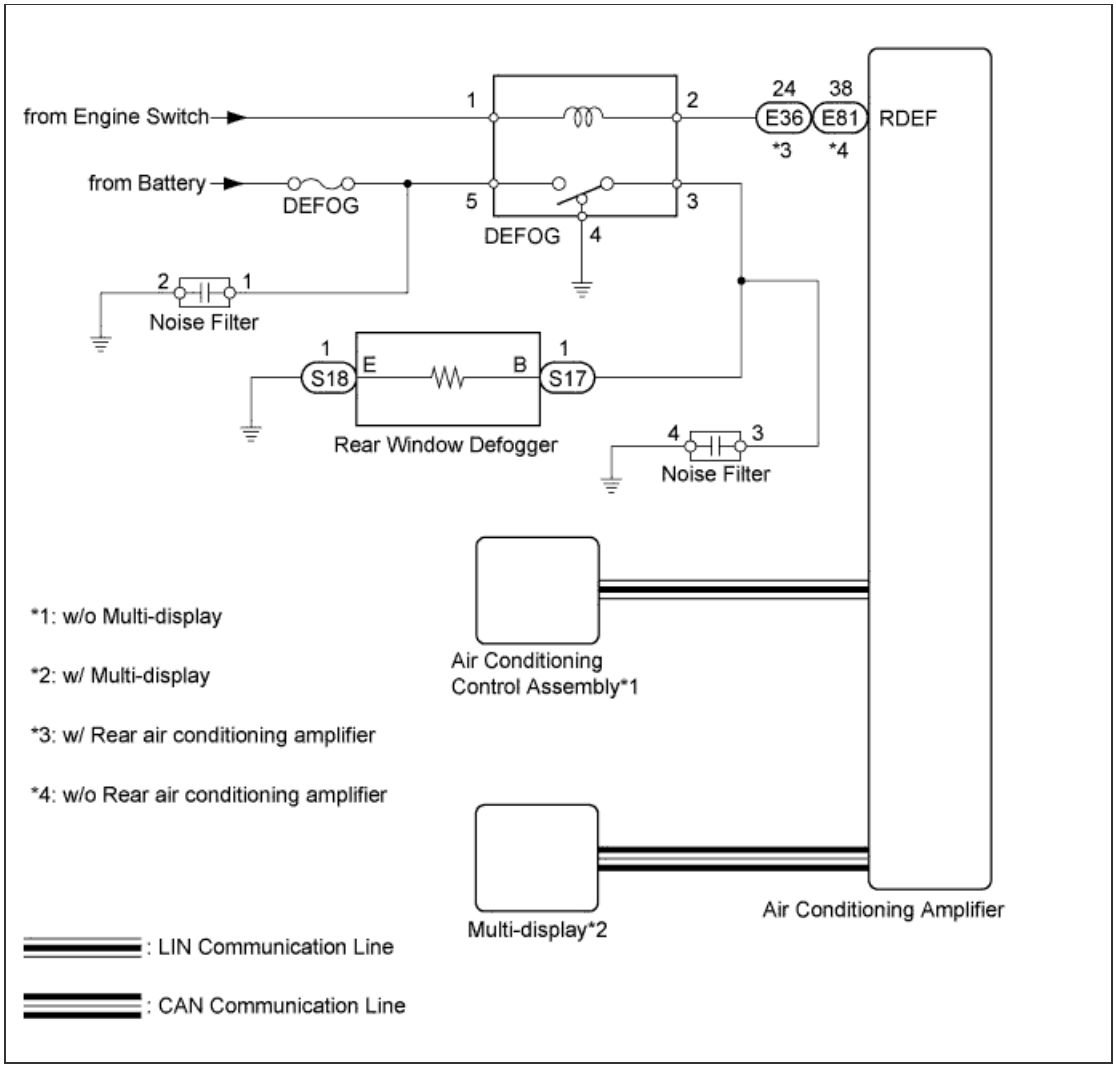
When the rear window defogger switch is turned on, a rear window defogger activation request signal is sent via the LIN communication line*1 or CAN communication line*2 to the air conditioning amplifier. Then the air conditioning amplifier operates the rear window defogger. When the on signal from the switch is received, the defogger relay (DEFOG) is operated for 15 minutes. Also, if the off signal from the switch is received within 15 minutes, the defogger relay (DEFOG) operation is stopped.

HINT:

*1: w/o Multi-display

*2: w/ Multi-display

WIRING DIAGRAM



INSPECTION PROCEDURE

1.CHECK FOR DTC

a. Check for DTC.

Result

Result	Proceed to
DTC is not output	A
LIN DTC is output	B
CAN DTC is output (for LHD)	C
CAN DTC is output (for RHD)	D

B → GO TO LIN COMMUNICATION SYSTEM (Click here)

C → GO TO CAN COMMUNICATION SYSTEM (Click here)

D → GO TO CAN COMMUNICATION SYSTEM (Click here)

A

2.PERFORM ACTIVE TEST USING INTELLIGENT TESTER (DEFOGGER RELAY)

a. Select the Active Test using the intelligent tester to generate a control command, and then check that the rear window defogger operates.

Air Conditioner

Tester Display	Test Part	Control Range	Diagnostic Note
Defogger Relay (Rear)	Rear window defogger relay operation	OFF or ON	-

Result

Result	Proceed to
Rear window defogger operates normally (w/o Multi-display)	A
Rear window defogger operates normally (w/ Multi-display)	B
Rear window defogger does not operate	C

B → Go to step 5

C → Go to step 7

A

3.REPLACE AIR CONDITIONING CONTROL ASSEMBLY

a. Temporarily replace the air conditioning control assembly with a new or normally functioning one (Click here).

NEXT

4.CHECK WINDOW DEFOGGER SYSTEM

a. Turn the engine switch on (IG).

b. Check that pressing the defogger switch illuminates the indicator and warms the rear window surface.

c. Check that after approximately 15 minutes, the indicator light turns off and the rear window defogger deactivates.

OK:
Rear window defogger system functioning normally.

NG → REPLACE AIR CONDITIONING AMPLIFIER (Click here)

OK

END (AIR CONDITIONING CONTROL ASSEMBLY IS DEFECTIVE)

5.REPLACE MULTI-DISPLAY

a. Temporarily replace the multi-display with a new or normally functioning one (Click here).

NEXT

6.CHECK WINDOW DEFOGGER SYSTEM

a. Turn the engine switch on (IG).

b. Check that pressing the defogger switch illuminates the indicator and warms the rear window surface.

c. Check that after approximately 15 minutes, the indicator light turns off and the rear window defogger deactivates.

OK:
Rear window defogger system functioning normally.

NG → REPLACE AIR CONDITIONING AMPLIFIER (Click here)

OK →

END (MULTI-DISPLAY IS DEFECTIVE)

7.INSPECT FUSE (DEFOG)

a. Remove the DEFOG fuse from the engine room junction block.

b. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
DEFOG fuse	Always	Below 1 Ω

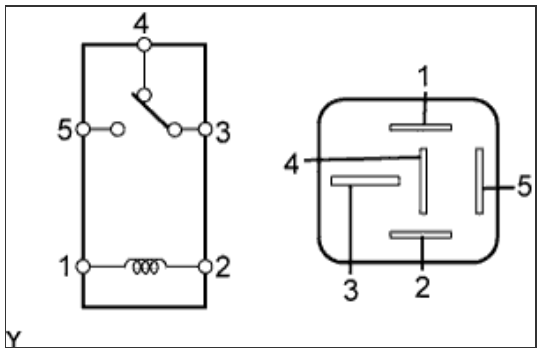
NG → REPLACE FUSE

OK →

8.INSPECT DEFOGGER RELAY (DEFOG)

a. Remove the defogger relay from the engine room junction block.

b. Measure the resistance according to the value(s) in the table below.



Standard Resistance:

Tester Connection	Condition	Specified Condition
3 - 4	Battery voltage is not applied to terminals 1 and 2	Below 1 Ω
3 - 5		10 kΩ or higher
3 - 4	Battery voltage is applied to terminals 1 and 2	10 kΩ or higher
3 - 5		Below 1 Ω

Result

Result	Proceed to
OK (w/ Rear air conditioning amplifier)	A
OK (w/o Rear air conditioning amplifier)	B
NG	C

B → Go to step 12

C → REPLACE DEFOGGER RELAY

A →

9.CHECK HARNESS AND CONNECTOR (DEFOGGER RELAY - BATTERY AND AIR CONDITIONING AMPLIFIER)

a. Remove the defogger relay from the engine room relay block.

b. Disconnect the E36 air conditioning amplifier connector.

c. Measure the voltage according to the value(s) in the table below.

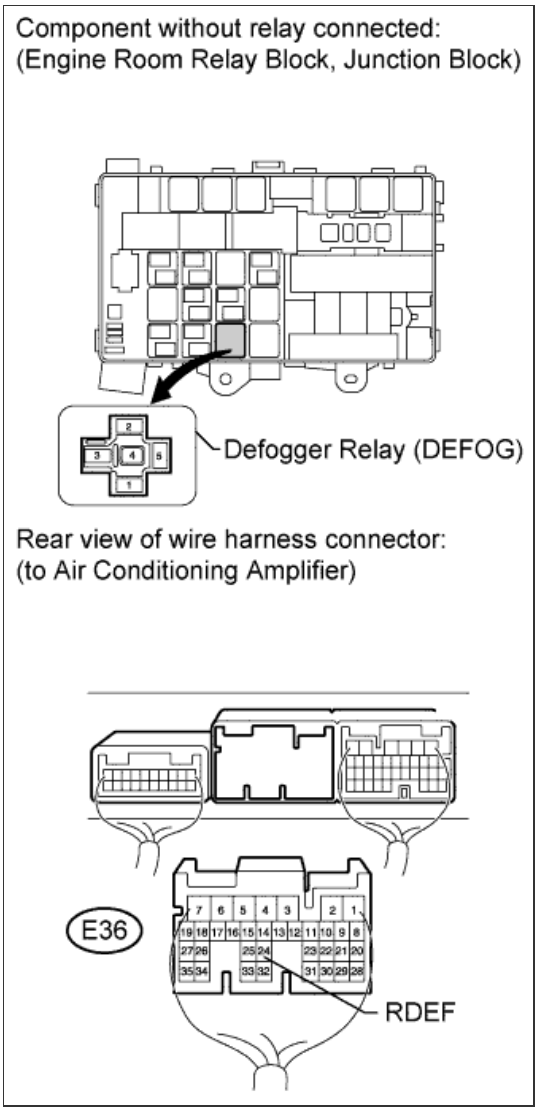
Standard Voltage:

Tester Connection	Condition	Specified Condition
Defogger relay terminal 1 - Body ground	Engine switch on (IG)	11 to 14 V
Defogger relay terminal 5 - Body ground	Always	11 to 14 V

d. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
Defogger relay terminal 2 - E36-24 (RDEF)	Always	Below 1 Ω



NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

10.CHECK HARNESS AND CONNECTOR (REAR WINDOW DEFOGGER - DEFOGGER RELAY AND BODY GROUND)

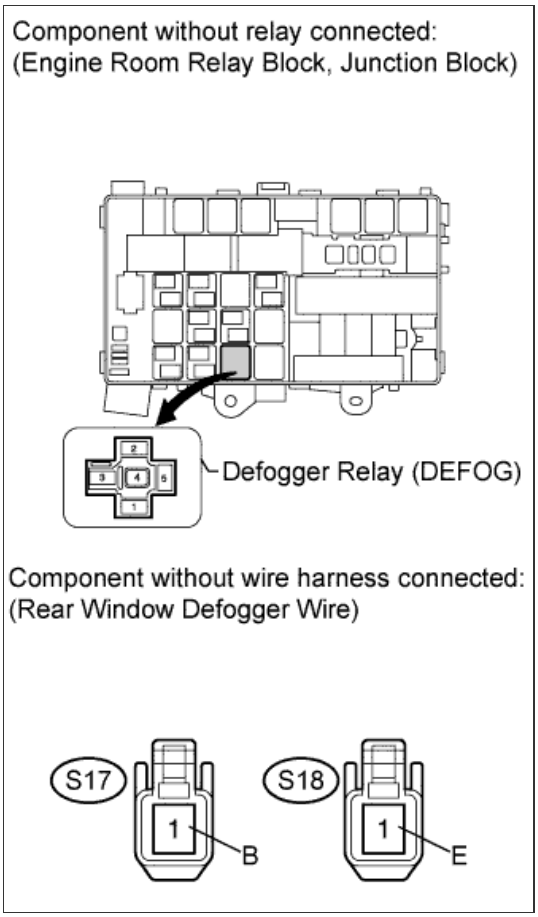
a. Disconnect the S17 and S18 defogger wire connectors.

b. Remove the defogger relay from the engine room relay block.

c. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
S17-1 - Defogger relay terminal 3	Always	Below 1 Ω
S18-1 - Body ground		
Defogger relay terminal 4 - Body ground		
S17-1 - Body ground	Always	10 kΩ or higher



NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

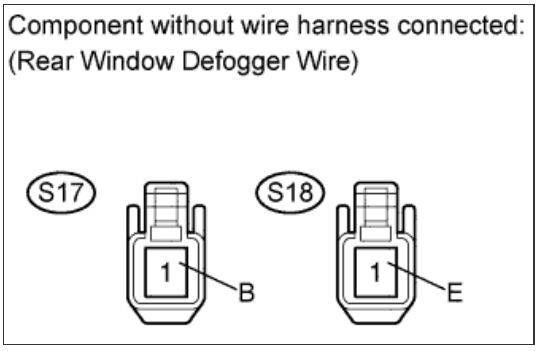
11.CHECK REAR WINDOW DEFOGGER WIRE

a. Disconnect the S17 and S18 defogger wire connectors.

b. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
S17-1 (B) - S18-1 (E)	Engine switch on (IG) and defogger switch on	10 kΩ or higher



NG → REPLACE AIR CONDITIONING AMPLIFIER (Click here)

OK

REPLACE BACK WINDOW GLASS (Click here)

12.CHECK HARNESS AND CONNECTOR (DEFOGGER RELAY - BATTERY AND AIR CONDITIONING AMPLIFIER)

a. Remove the defogger relay from the engine room relay block.

b. Disconnect the E81 air conditioning amplifier connector.

c. Measure the voltage according to the value(s) in the table below.

Standard Voltage:

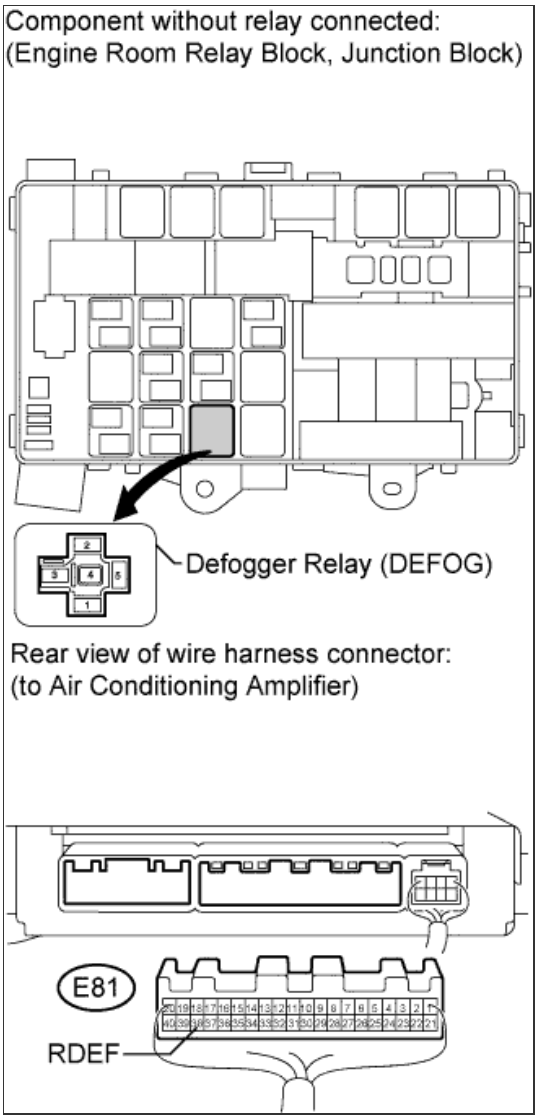
Tester Connection	Condition	Specified Condition
Defogger relay terminal 1 - Body ground	Engine switch on (IG)	11 to 14 V

Defogger relay terminal 5 - Body ground	Always	11 to 14 V

d. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
Defogger relay terminal 2 - E81-38 (RDEF)	Always	Below 1 Ω



NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

13.CHECK HARNESS AND CONNECTOR (REAR WINDOW DEFOGGER - DEFOGGER RELAY AND BODY GROUND)

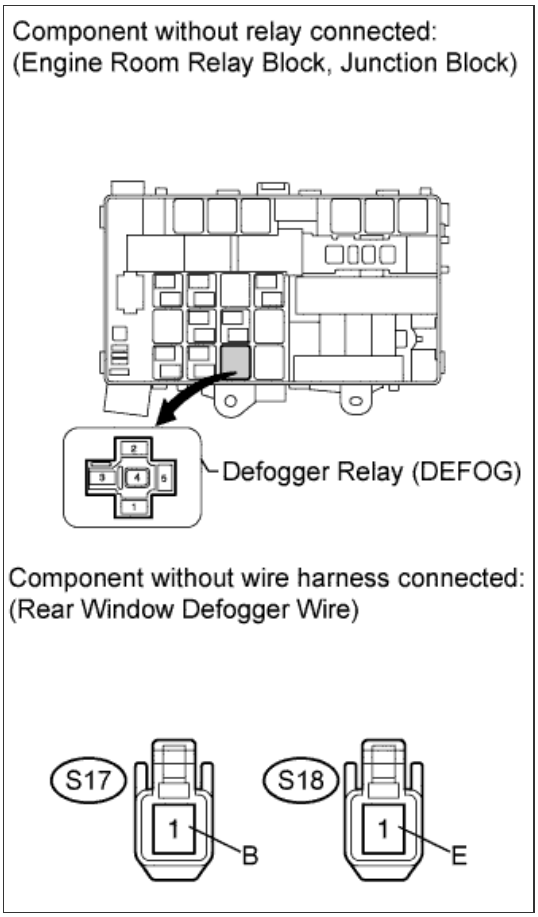
a. Disconnect the S17 and S18 defogger wire connectors.

b. Remove the defogger relay from the engine room relay block.

c. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
S17-1 - Defogger relay terminal 3	Always	Below 1 Ω
S18-1 - Body ground		
Defogger relay terminal 4 - Body ground		
S17-1 - Body ground	Always	10 kΩ or higher



NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

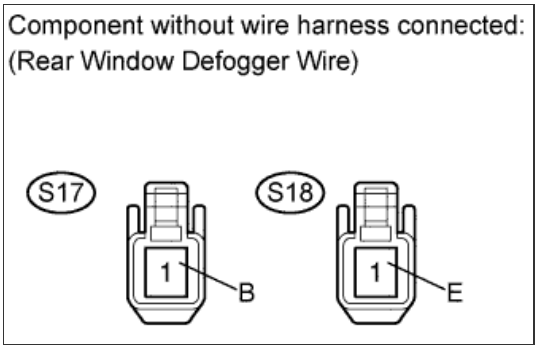
14.CHECK REAR WINDOW DEFOGGER WIRE

a. Disconnect the S17 and S18 defogger wire connectors.

b. Measure the voltage according to the value(s) in the table below.

Standard Voltage:

Tester Connection	Condition	Specified Condition
S17-1 (B) - S18-1 (E)	Engine switch on (IG) and defogger switch on	11 to 14 V

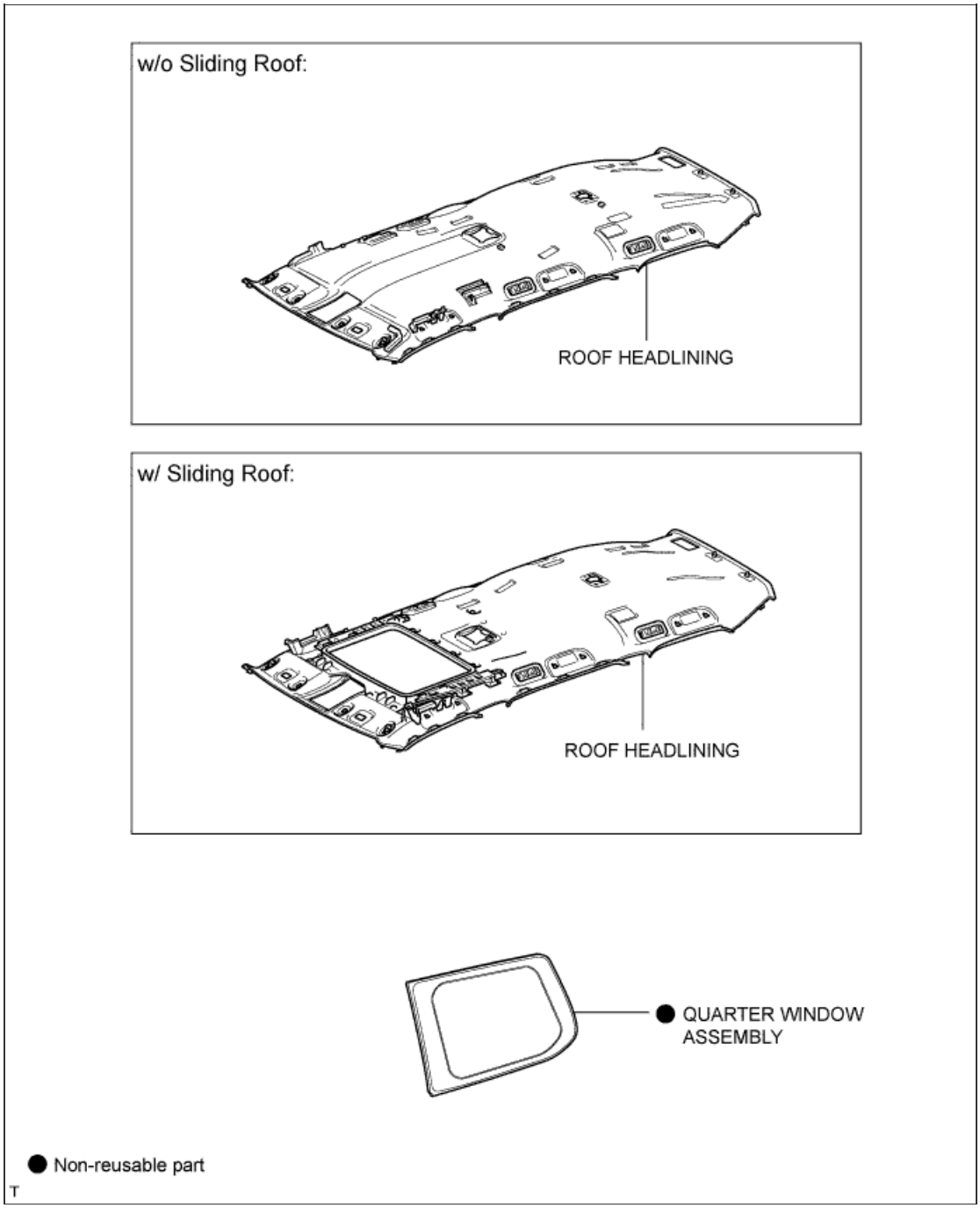


NG → REPLACE AIR CONDITIONING AMPLIFIER (Click here)

OK

REPLACE BACK WINDOW GLASS (Click here)

for Preparation Click here



for Preparation Click here

HINT:

- **Use the same procedures for the LH side and RH side.**
- **The procedures listed below are for the LH side.**

1. REMOVE ROOF HEADLINING ASSEMBLY (w/o Sliding Roof)

a. Remove the roof headlining (Click here).

2. REMOVE ROOF HEADLINING ASSEMBLY (w/ Sliding Roof)

a. Remove the roof headlining (Click here).

3. REMOVE QUARTER WINDOW ASSEMBLY

HINT:

Apply protective tape to the outer surface of the vehicle body to prevent scratches.

NOTICE:

When separating the quarter window glass from the vehicle, be careful not to damage the vehicle paint or interior/exterior ornaments.

a. Disconnect the connectors.

b. From the interior, insert a piano wire between the vehicle body and the quarter window glass as shown in the illustration.

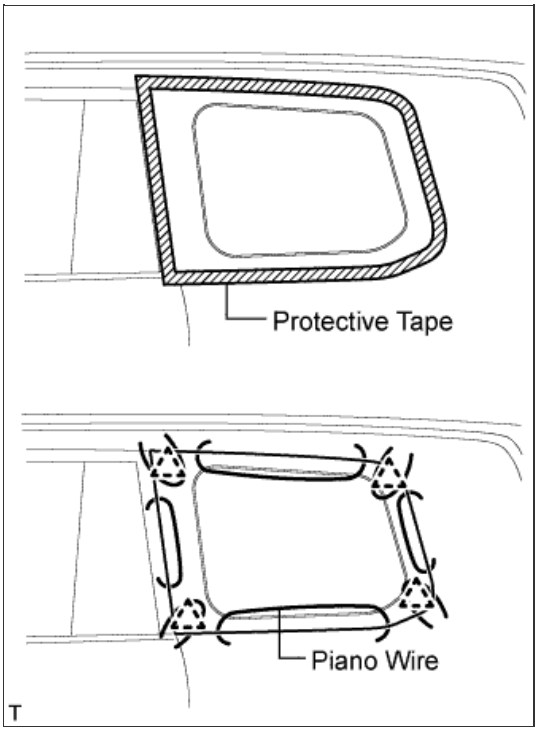
c. Tie objects that can serve as handles (for example, wooden blocks) to both wire ends.

d. Cut through the adhesive by pulling the piano wire around the quarter window glass.

NOTICE:

Leave as much adhesive on the vehicle body as possible when removing the quarter window glass.

e. Using suction cups, remove the quarter window glass.



4. CLEAN VEHICLE BODY

a. Clean and shape the contact surface of the vehicle body.

i. On the contact surface of the vehicle body, use a knife to cut away excess adhesive as shown in the illustration.

HINT:

Leave as much adhesive on the vehicle body as possible.

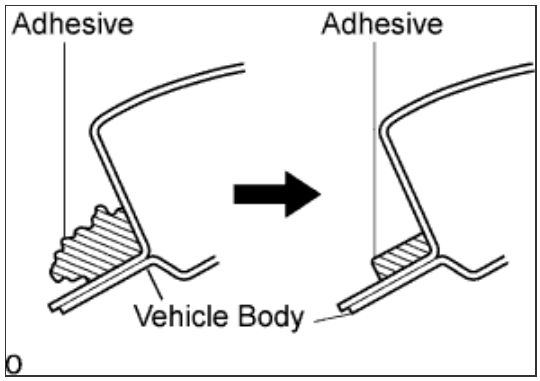
NOTICE:

Be careful not to damage the vehicle body.

ii. Clean the contact surface of the vehicle body with cleaner.

HINT:

Even if all the adhesive has been removed, clean the vehicle body.



for Preparation Click here

HINT:

- **Use the same procedures for the LH side and RH side.**
- **The procedures listed below are for the LH side.**

1. REMOVE ROOF HEADLINING ASSEMBLY (w/o Sliding Roof)

a. Remove the roof headlining (Click here).

2. REMOVE ROOF HEADLINING ASSEMBLY (w/ Sliding Roof)

a. Remove the roof headlining (Click here).

3. REMOVE QUARTER WINDOW ASSEMBLY

HINT:

Apply protective tape to the outer surface of the vehicle body to prevent scratches.

NOTICE:

When separating the quarter window glass from the vehicle, be careful not to damage the vehicle paint or interior/exterior ornaments.

a. Disconnect the connectors.

b. From the interior, insert a piano wire between the vehicle body and the quarter window glass as shown in the illustration.

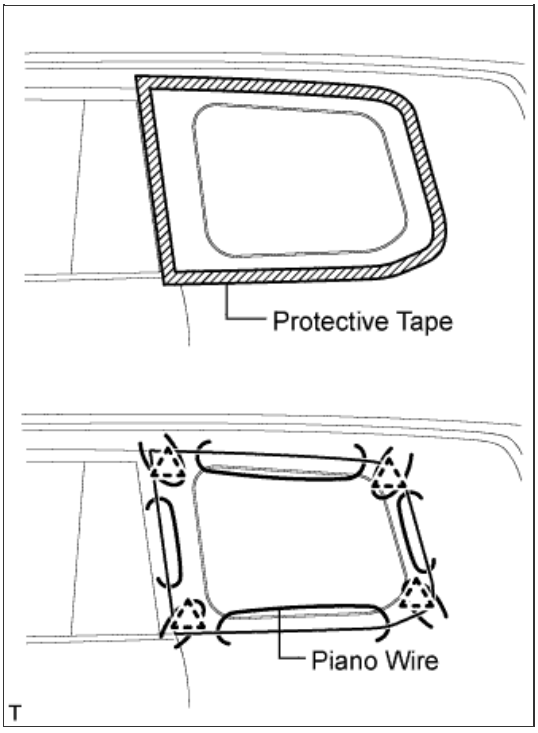
c. Tie objects that can serve as handles (for example, wooden blocks) to both wire ends.

d. Cut through the adhesive by pulling the piano wire around the quarter window glass.

NOTICE:

Leave as much adhesive on the vehicle body as possible when removing the quarter window glass.

e. Using suction cups, remove the quarter window glass.



4. CLEAN VEHICLE BODY

a. Clean and shape the contact surface of the vehicle body.

i. On the contact surface of the vehicle body, use a knife to cut away excess adhesive as shown in the illustration.

HINT:

Leave as much adhesive on the vehicle body as possible.

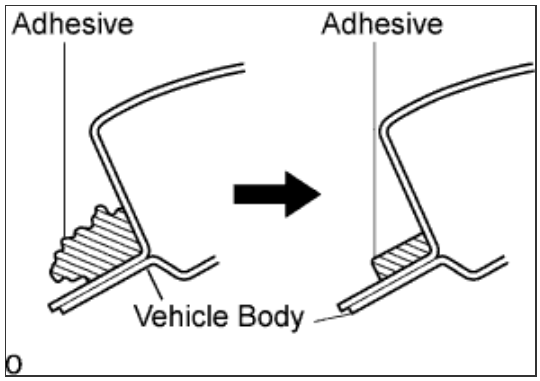
NOTICE:

Be careful not to damage the vehicle body.

ii. Clean the contact surface of the vehicle body with cleaner.

HINT:

Even if all the adhesive has been removed, clean the vehicle body.



for Preparation Click here

HINT:

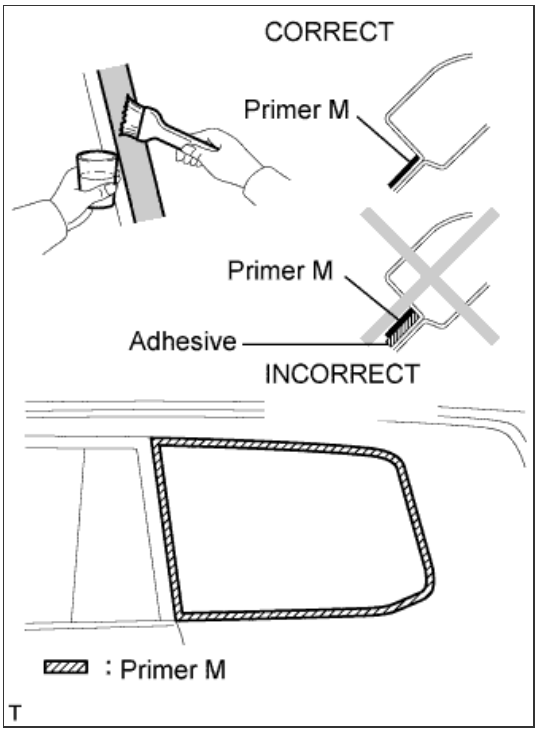
- **Use the same procedures for the LH side and RH side.**
- **The procedures listed below are for the LH side.**
- **A bolt without a torque specification is shown in the standard bolt chart (Click here).**

1. INSTALL QUARTER WINDOW ASSEMBLY

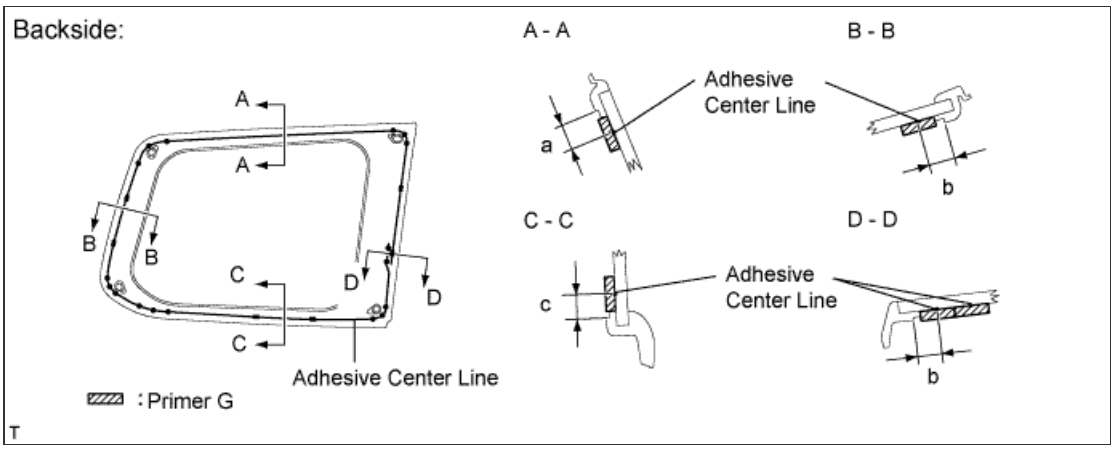
a. Using a brush or sponge, apply primer M to the exposed part of the vehicle body.

NOTICE:

- **Allow the primer coating to dry for 3 minutes or more.**
- **Throw away any leftover primer.**
- **Do not apply too much primer.**



b. Using a brush or sponge, apply Primer G to the contact surface of the glass.



Standard:

Area	Specified Condition
a	6.8 mm (0.268 in.)
b	6.5 mm (0.256 in.)
c	6.7 mm (0.264 in.)

HINT:

If primer is applied to an area that is not specified, wipe off the primer with non-residue solvent before it dries.

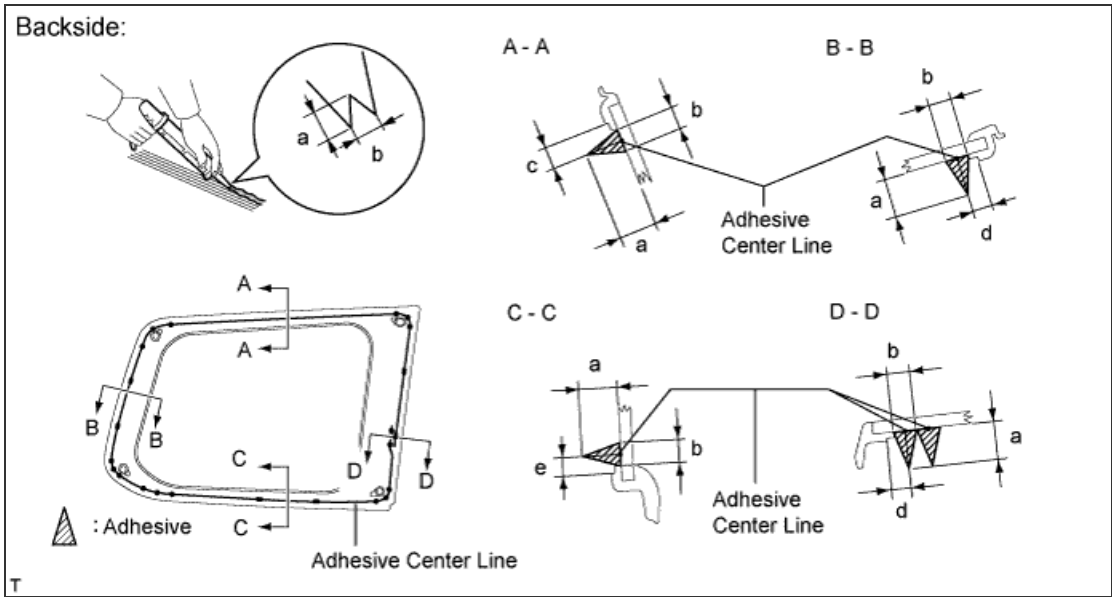
NOTICE:

- **Allow the primer to dry for 3 minutes or more.**
- **Throw away any leftover primer.**
- **Do not apply too much primer.**

c. Apply adhesive to the quarter window glass.

Adhesive:
Toyota Genuine Windshield Glass Adhesive or equivalent

i. Cut off the tip of the cartridge nozzle as shown in the illustration.



Standard:

Area	Specified Condition
a	12.0 mm (0.472 in.)
b	8.0 mm (0.315 in.)
c	6.8 mm (0.268 in.)
d	6.5 mm (0.256 in.)
e	6.7 mm (0.264 in.)

HINT:

After cutting off the tip, use all adhesive within the time written in the table below.

Usage Time Frame:

Temperature	Usage Time Frame
35°C (95°F)	15 minutes
20°C (68°F)	1 hour 40 minutes
5°C (41°F)	8 hours

ii. Load the sealer gun with the cartridge.

iii. Apply adhesive to the quarter window glass as shown in the illustration.

d. Install the quarter window glass to the vehicle body.

d. Install the quarter window glass to the vehicle body.

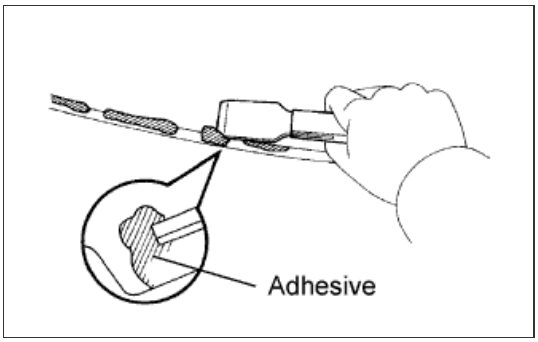
i. Hold the quarter window glass in place securely with protective tape or equivalent until the adhesive hardens.

NOTICE:

- **Allow the primer coating to dry for 3 minutes or more.**
- **Check the clearance between the body and glass.**

ii. Lightly press the front surface of the glass to ensure a close fit.

iii. Using a scraper, remove any excess or protruding adhesive.



HINT:

Apply adhesive onto the glass rim.

NOTICE:

Do not drive the vehicle within the time written in the table below.

Minimum Time:

Temperature	Minimum Time Prior to Driving Vehicle
35°C (95°F)	1 hour 30 minutes
20°C (68°F)	5 hours
5°C (41°F)	24 hours

e. Connect the connectors.

2. CHECK FOR LEAKS AND REPAIR

a. Conduct a leak test after the adhesive has completely hardened.

b. Seal any leaks with auto glass sealer.

3. INSTALL ROOF HEADLINING ASSEMBLY (w/o Sliding Roof)

a. Install the roof headlining (Click here).

4. INSTALL ROOF HEADLINING ASSEMBLY (w/ Sliding Roof)

a. Install the roof headlining (Click here).

for Preparation Click here

HINT:

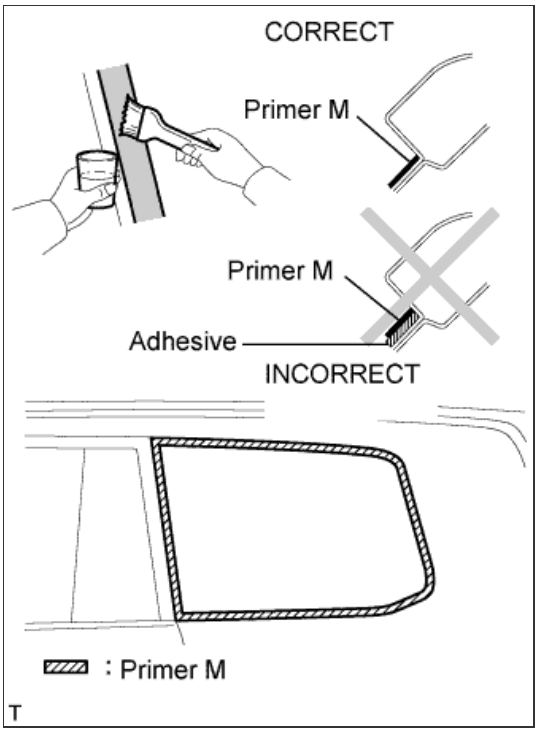
- **Use the same procedures for the LH side and RH side.**
- **The procedures listed below are for the LH side.**
- **A bolt without a torque specification is shown in the standard bolt chart (Click here).**

1. INSTALL QUARTER WINDOW ASSEMBLY

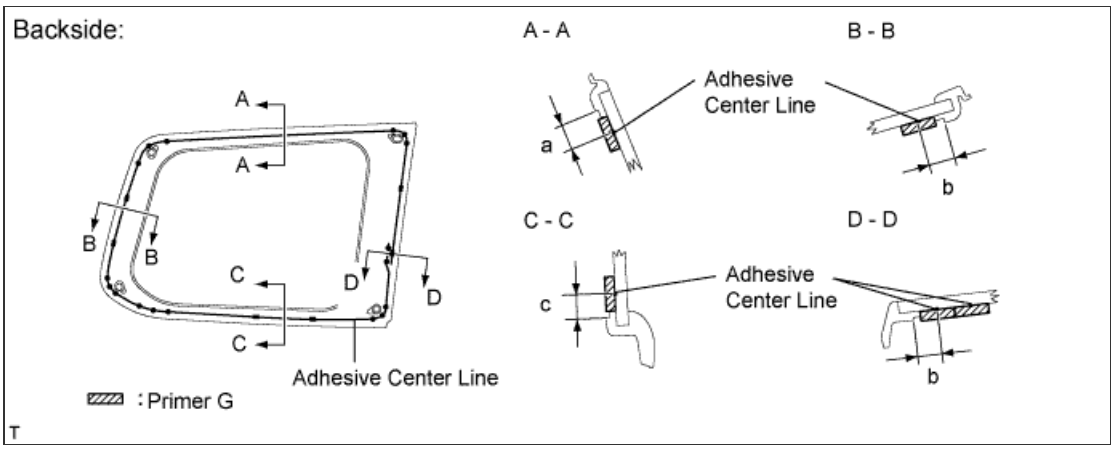
a. Using a brush or sponge, apply primer M to the exposed part of the vehicle body.

NOTICE:

- **Allow the primer coating to dry for 3 minutes or more.**
- **Throw away any leftover primer.**
- **Do not apply too much primer.**



b. Using a brush or sponge, apply Primer G to the contact surface of the glass.



Standard:

Area	Specified Condition
a	6.8 mm (0.268 in.)
b	6.5 mm (0.256 in.)
c	6.7 mm (0.264 in.)

HINT:

If primer is applied to an area that is not specified, wipe off the primer with non-residue solvent before it dries.

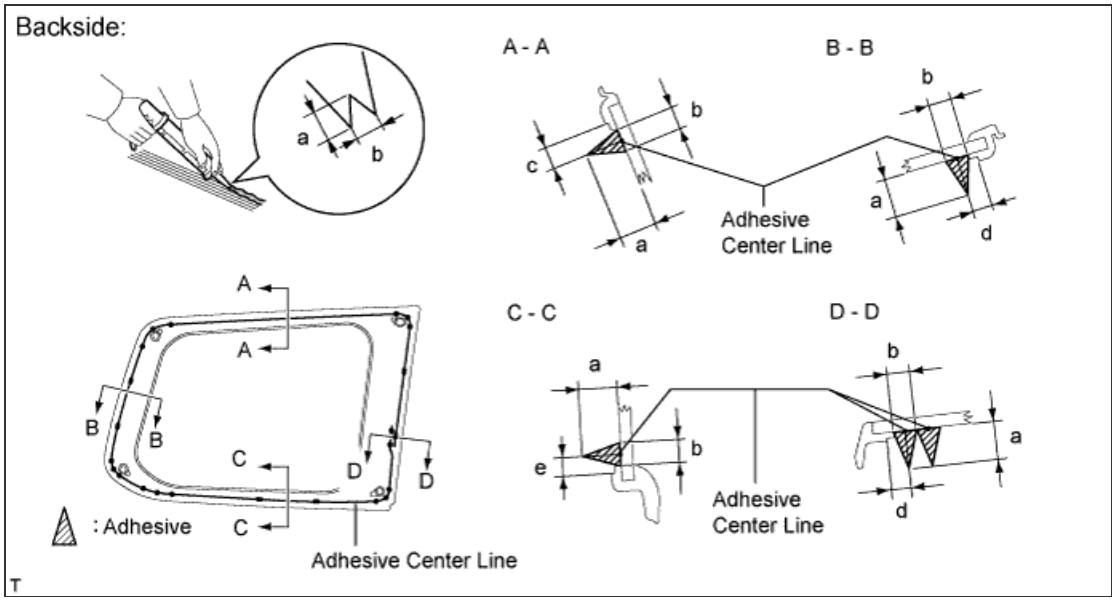
NOTICE:

- **Allow the primer to dry for 3 minutes or more.**
- **Throw away any leftover primer.**
- **Do not apply too much primer.**

c. Apply adhesive to the quarter window glass.

Adhesive:
Toyota Genuine Windshield Glass Adhesive or equivalent

i. Cut off the tip of the cartridge nozzle as shown in the illustration.



Standard:

Area	Specified Condition
a	12.0 mm (0.472 in.)
b	8.0 mm (0.315 in.)
c	6.8 mm (0.268 in.)
d	6.5 mm (0.256 in.)
e	6.7 mm (0.264 in.)

HINT:

After cutting off the tip, use all adhesive within the time written in the table below.

Usage Time Frame:

Temperature	Usage Time Frame
35°C (95°F)	15 minutes
20°C (68°F)	1 hour 40 minutes
5°C (41°F)	8 hours

ii. Load the sealer gun with the cartridge.

iii. Apply adhesive to the quarter window glass as shown in the illustration.

d. Install the quarter window glass to the vehicle body.

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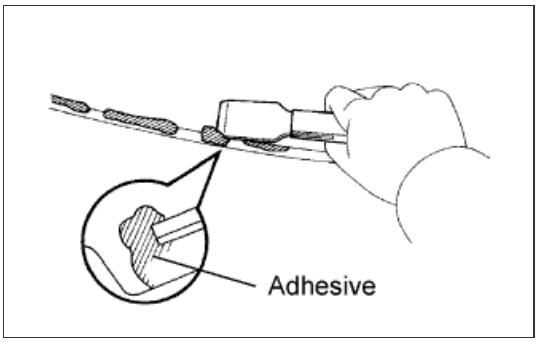
i. Hold the quarter window glass in place securely with protective tape or equivalent until the adhesive hardens.

NOTICE:

- **Allow the primer coating to dry for 3 minutes or more.**
- **Check the clearance between the body and glass.**

ii. Lightly press the front surface of the glass to ensure a close fit.

iii. Using a scraper, remove any excess or protruding adhesive.



HINT:

Apply adhesive onto the glass rim.

NOTICE:

Do not drive the vehicle within the time written in the table below.

Minimum Time:

Temperature	Minimum Time Prior to Driving Vehicle
35°C (95°F)	1 hour 30 minutes
20°C (68°F)	5 hours
5°C (41°F)	24 hours

e. Connect the connectors.

2. CHECK FOR LEAKS AND REPAIR

a. Conduct a leak test after the adhesive has completely hardened.

b. Seal any leaks with auto glass sealer.

3. INSTALL ROOF HEADLINING ASSEMBLY (w/o Sliding Roof)

a. Install the roof headlining (Click here).

4. INSTALL ROOF HEADLINING ASSEMBLY (w/ Sliding Roof)

a. Install the roof headlining (Click here).

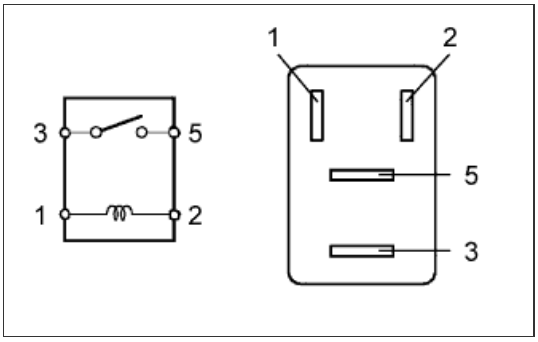
for Preparation Click here

1. REMOVE DEICER RELAY

a. Remove the deicer relay from the engine room relay block.

2. INSPECT DEICER RELAY

a. Measure the resistance according to the value(s) in the table below.



Standard Resistance:

Tester Connection	Condition	Specified Condition
3 - 5	Battery voltage is not applied to terminals 1 and 2	10 kΩ or higher
3 - 5	Battery voltage is applied to terminals 1 and 2	Below 1 Ω

If the result is not as specified, replace the relay.

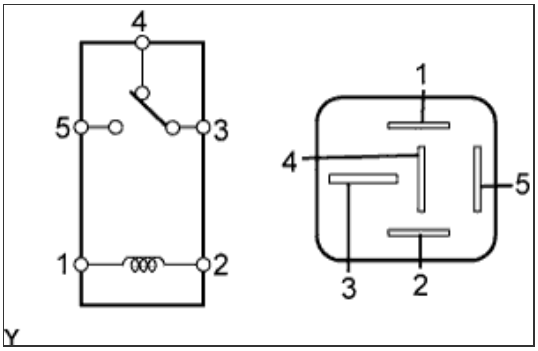
3. INSTALL DEICER RELAY

a. Install the deicer relay to the engine room relay block.

for Preparation Click here

1. REMOVE DEFOGGER RELAY (DEFOG)

a. Remove the defogger relay from the engine room junction block.



2. INSPECT DEFOGGER RELAY

a. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

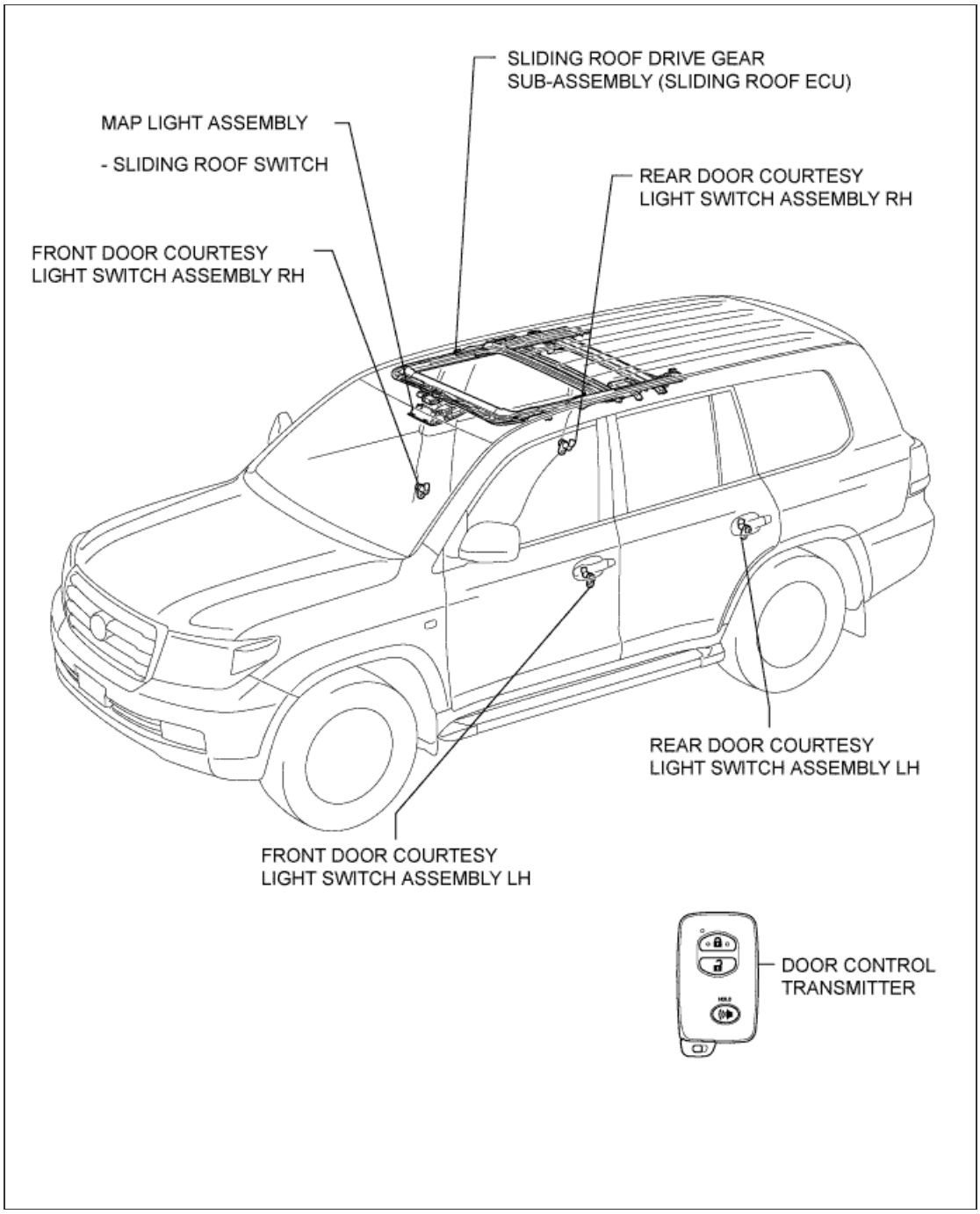
Tester Connection	Condition	Specified Condition
3 - 4	Battery voltage is not applied to terminals 1 and 2	Below 1 Ω
3 - 5		10 kΩ or higher
3 - 4	Battery voltage is applied to terminals 1 and 2	10 kΩ or higher
3 - 5		Below 1 Ω

If the result is not as specified, replace the relay.

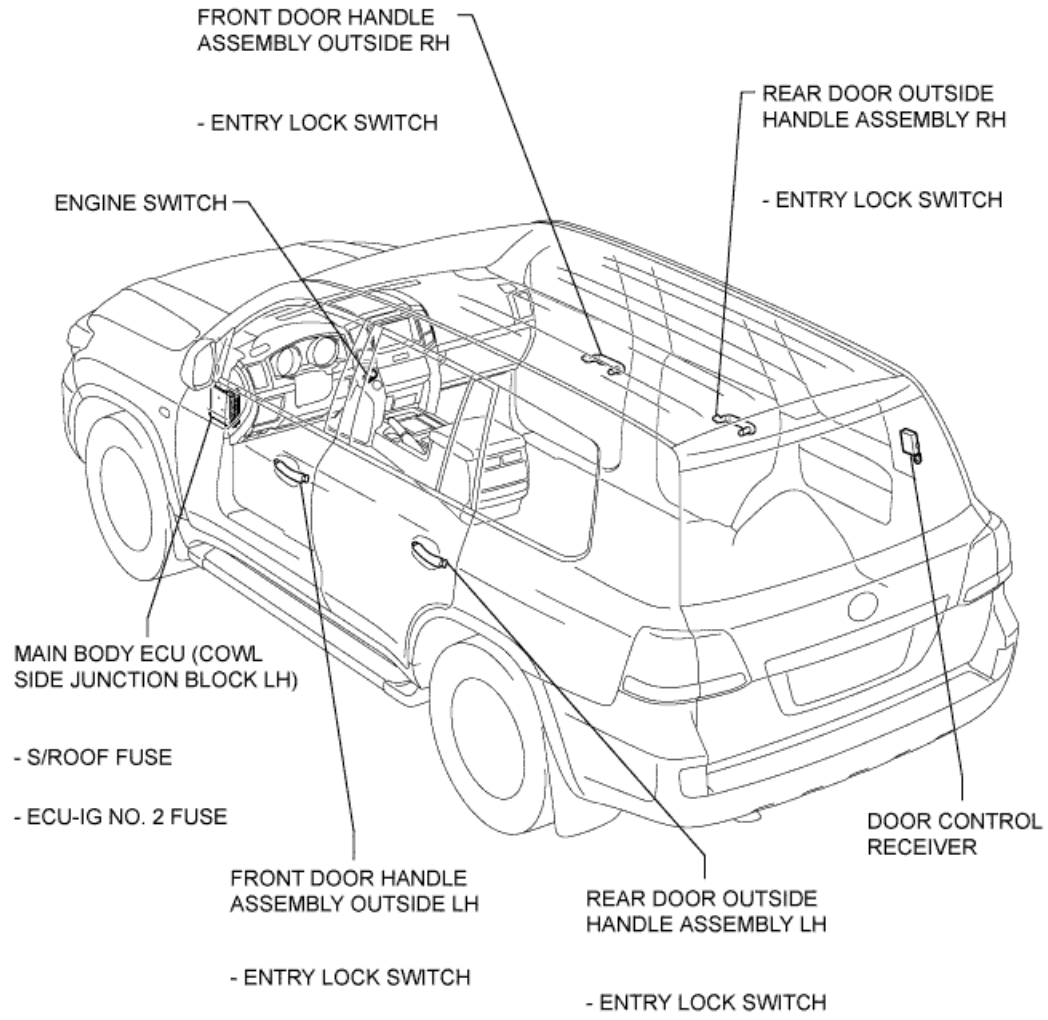
3. INSTALL DEFOGGER RELAY

a. Install the defogger relay to the engine room junction block.

for Preparation Click here



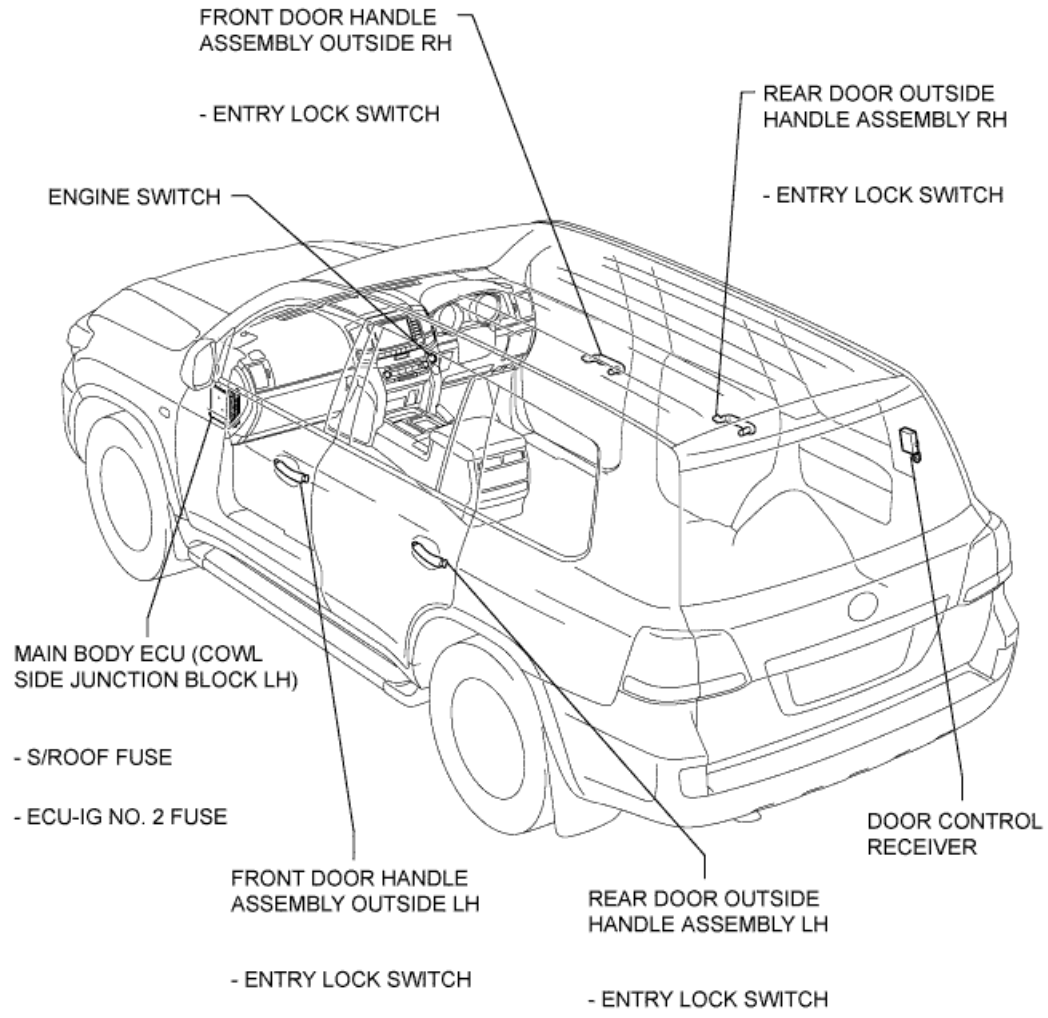
for LHD:



CERTIFICATION ECU (SMART KEY ECU ASSEMBLY)

Refer to Service Bulletin for installation position.

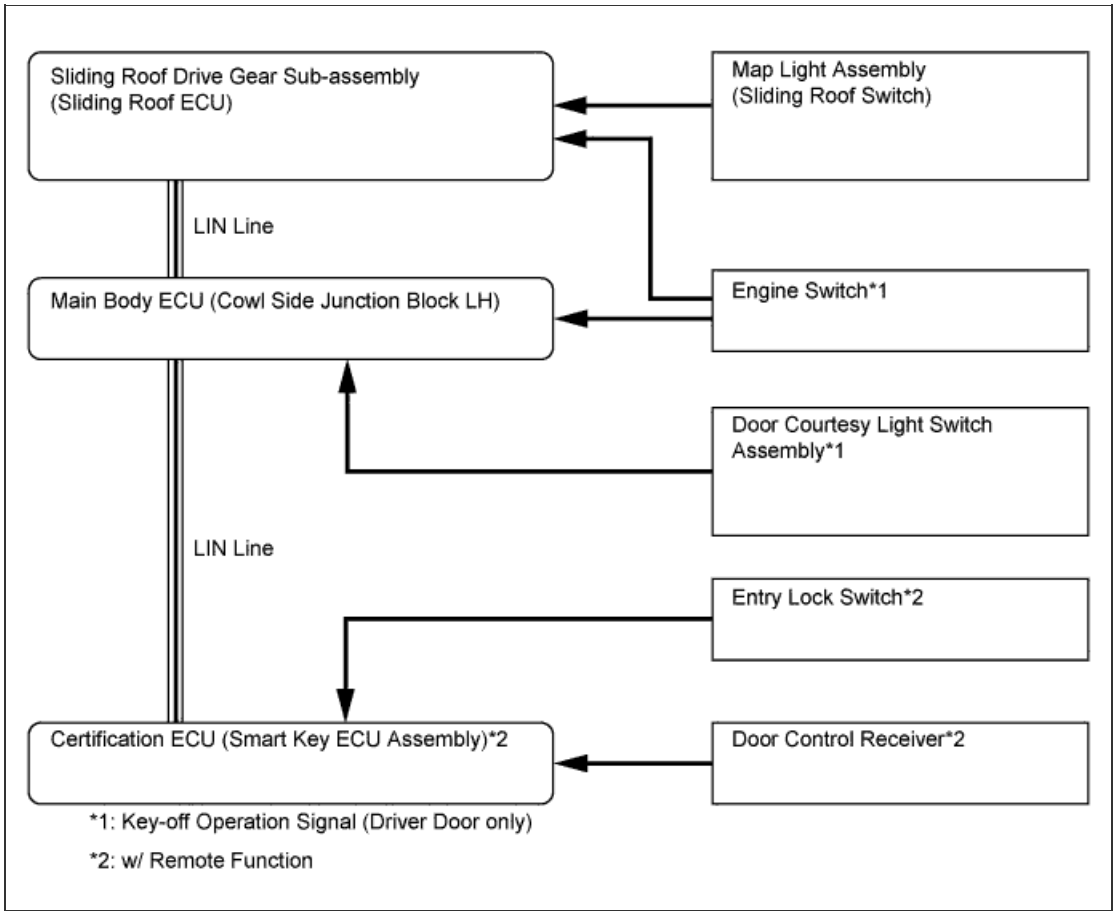
for RHD:



CERTIFICATION ECU (SMART KEY ECU ASSEMBLY)

Refer to Service Bulletin for installation position.

for Preparation Click here



Co nication Ta le

Sender	Receiver	Signal	Line
Main Body ECU	Sliding Roof ECU	• Key-off operation signal (Engine switch status) • Key-off operation signal (Courtesy switch status) • Key-linked open/close operation*	LIN
Certification ECU (Smart Key ECU Assembly)	Sliding Roof ECU	• Transmitter-linked open/close operation signal* • Entry lock switch-linked close operation*	LIN

HINT:

*: w/ Remote Function

for Preparation Click here

GENER L

This system has the following functions: manual slide open and close; auto slide open and close; manual tilt up and down; auto tilt up and down; and jam protection.

HINT:

If the driver side door is opened with the engine switch off and the sliding roof open, the buzzer sounds and the combination meter indicates that the sliding roof is open.

FUNCTION OF M IN COMPONENT

Component	Outline
Sliding roof drive gear sub-assembly (Sliding roof ECU)	Sliding roof ECU controls sliding roof motor to rotate forward and backward, which tilts or slides sliding roof glass.
Map light assembly (Sliding roof switch)	Output of operation signals from built-in sliding roof switch to sliding roof ECU are handled by map light.

SYSTEM OPER TION

The sliding roof has the following features.

Function	Outline
Manual slide open and close	This function causes the sliding roof to open (or close) when the OPEN switch (or CLOSE switch) is pressed for less than 0.3 seconds. The sliding roof stops as soon as switch is released.
Auto slide open and close	This function causes the sliding roof to be fully opened (or closed) when the OPEN switch (or CLOSE switch) is pressed for 0.3 seconds or more.
Manual tilt up and down	This function the causes sliding roof to tilt up (or tilt down) when the UP switch (or DOWN switch) is pressed for less than 0.3 seconds.
Auto tilt up and down	This function causes the sliding roof to be fully tilted up (or tilted down) when the UP switch (or DOWN switch) is pressed for 0.3 seconds or more.
Jam protection function	The jam protection function automatically stops the sliding roof, or stops the sliding roof and makes it open halfway (or fully tilts it upward) if a foreign object gets jammed in the sliding roof during auto close operation (or auto tilt down operation).
Key-off operation	The key-off operation function makes it possible to operate sliding roof for approximately 45 seconds after the engine switch is turned off if the front doors are not opened.
Transmitter-linked open/close operation*	When the main body ECU receives an unlock signal from the transmitter continuously for 3.0 seconds or more, the sliding roof ECU activates the sliding roof motor to open/tilt up the sliding roof. Similarly, when the main body ECU receives a lock signal from the transmitter continuously for 3.0 seconds or more, the sliding roof ECU activates the sliding roof motor to close the sliding roof.
Key-linked open/close operation*	When the key is not in the vehicle, the driver side door is locked, and the key inserted into the driver side door key cylinder is turned and maintained in the lock position for 3.0 seconds or more, the sliding roof ECU activates the sliding roof motor to close the sliding roof while the key is turned. Similarly, when the driver side door is unlocked and the key in driver side door is turned and maintained in the unlock position for 3.0 seconds or more, the sliding roof ECU activates the sliding roof motor to open/tilt up the sliding roof.
Entry lock switch-linked close operation*	When the certification ECU (smart key ECU assembly) receives a lock signal from the entry lock switch (driver door) continuously for 3.0 seconds or more, the sliding roof ECU activates the sliding roof motor to close the sliding roof.

HINT:

*: w/ Remote Function

for Preparation Click here

HINT:

- **Use these procedures to troubleshoot the sliding roof system.**
- ***: Use the intelligent tester.**

1.VEHICLE BROUGHT TO WORKSHOP

NEXT

2.INSPECT BATTERY VOLTAGE

Standard Voltage:
11 to 14 V

If the voltage is below 11 V, recharge or replace the battery before proceeding.

NEXT

3.CHECK LIN COMMUNICATION SYSTEM*

a. Using the intelligent tester, check if the LIN communication system is functioning normally.

Result

Result	Proceed to
LIN communication system DTC is not output	A
LIN communication system DTC is output	B

B. → Go to LIN COMMUNICATION SYSTEM (Click here)

A

4.PROBLEM SYMPTOMS TABLE

a. Refer to the problem symptoms table (Click here).

Result

Result	Proceed to
Fault is not listed in problem symptoms table	A
Fault is listed in problem symptoms table	B

B. → Go to step 6

A

5.OVERALL ANALYSIS AND TROUBLESHOOTING*

a. Operation Check (Click here).

b. Terminals of ECU (Click here).

c. Data List / Active Test (Click here).

NEXT

6.ADJUST, REPAIR OR REPLACE

NEXT

7.INITIALIZATION

a. Initialization (Click here).

NEXT

8.CONFIRMATION TEST

NEXT

END

for Preparation Click here

HINT:

- **Use these procedures to troubleshoot the sliding roof system.**
- ***: Use the intelligent tester.**

1.VEHICLE BROUGHT TO WORKSHOP

NEXT

2.INSPECT BATTERY VOLTAGE

Standard Voltage:
11 to 14 V

If the voltage is below 11 V, recharge or replace the battery before proceeding.

NEXT

3.CHECK LIN COMMUNICATION SYSTEM*

a. Using the intelligent tester, check if the LIN communication system is functioning normally.

Result

Result	Proceed to
LIN communication system DTC is not output	A
LIN communication system DTC is output	B

B. → Go to LIN COMMUNICATION SYSTEM (Click here)

A

4.PROBLEM SYMPTOMS TABLE

a. Refer to the problem symptoms table (Click here).

Result

Result	Proceed to
Fault is not listed in problem symptoms table	A
Fault is listed in problem symptoms table	B

B. → Go to step 6

A

5.OVERALL ANALYSIS AND TROUBLESHOOTING*

a. Operation Check (Click here).

b. Terminals of ECU (Click here).

c. Data List / Active Test (Click here).

NEXT

6.ADJUST, REPAIR OR REPLACE

NEXT

7.INITIALIZATION

a. Initialization (Click here).

NEXT

8.CONFIRMATION TEST

NEXT

END

for Preparation Click here

NOTICE:

Perform initialization before performing the operation check.

CHECK AUTO OPERATION

a. Turn the engine switch on (IG).

b. When the roof glass is fully closed, press the OPEN switch for 0.3 seconds or more. Check that the roof glass automatically slides until it is fully opened.

c. When the roof glass is fully open, press the CLOSE switch for 0.3 seconds or more. Check that the roof glass automatically slides until it is fully closed.

d. When the roof glass is fully closed, press the UP switch for 0.3 seconds or more. Check that the roof glass automatically tilts until it is fully tilted up.

e. When the roof glass is fully up, press the DOWN switch for 0.3 seconds or more. Check that the roof glass automatically tilts until it is fully tilted down.

f. When the auto operation is operating, check that pressing any sliding roof switch stops the roof glass operation.

HINT:

When pressing the switch for less than 0.3 seconds, the roof glass moves but auto operation does not operate.

CHECK SLIDING ROOF OPERATION AFTER ENGINE SWITCH IS TURNED OFF

a. Turn the engine switch from on (IG) to off, and check that the sliding roof operates. Then open the driver side door once, and check that the sliding roof does not operate.

b. Turn the engine switch from on (IG) to off and wait for approximately 45 seconds. Check that the sliding roof does not operate.

c. Operate the auto (slide open/close or tilt up/down) operation. While the roof glass is in motion, turn the engine switch from on (IG) to off. Check that the auto operation continues until the roof glass opens or closes fully.

HINT:

When the driver door opens, the sliding roof operation will stop.

CHECK JAM PROTECTION FUNCTION

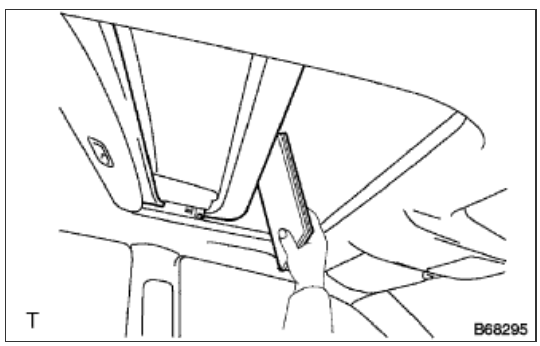
CAUTION:

- **Do not use a part of your body, for example, your hand, to check the jam protection.**
- **Do not allow anything to become caught in the sliding roof by accident in this procedure.**
- **Perform the inspection from the inside of the vehicle.**

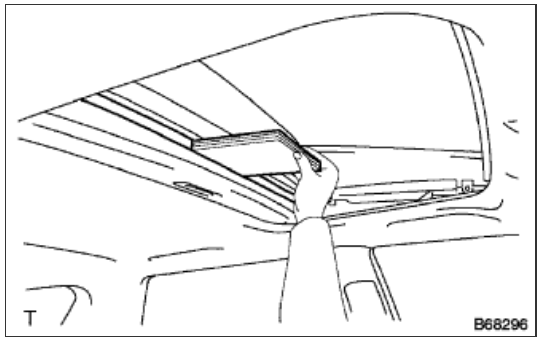
NOTICE:

- **Do not use hard objects, such as a hammer, to avoid damage to the roof.**
- **If the jam protection does not operate, initialize the sliding roof drive gear (motor).**

a. When the sliding roof auto close operation is operating and an object is caught between the vehicle body and glass, check that the roof glass opens a distance of 218 mm (8.58 in.) from the point of contact with the object, or opens fully if an opening distance of 218 mm (8.58 in.) is not available.



b. When the auto tilt down function is operating, and an object is caught between the vehicle body and the roof glass, check that the sliding roof tilts up fully.



CHECK TRANSMITTER-LINKED OPEN/CLOSE OPERATION FUNCTION (w/ Remote Function)

a. Close all the doors.

b. Hold down the transmitter unlock switch for approximately 3 seconds or more and check that the slide open/tilt up operation occurs. Also, when the unlock switch is released, check that the roof glass stops moving.

c. Hold down the transmitter lock switch for approximately 3 seconds or more and check that the slide close/tilt down operation occurs. Also, when the lock switch is released, check that the roof glass stops moving.

CHECK KEY-LINKED OPEN/CLOSE OPERATION FUNCTION (DRIVER DOOR ONLY) (w/ Remote Function)

a. Insert the key into the driver side door key lock cylinder, and turn the key to the unlock position for approximately 3 seconds or more. Check that the sliding roof starts moving (slide open/tilt up operation). Then release the key and check that the sliding roof stops moving.

b. Insert the key into the driver side door key lock cylinder, and turn the key to the lock position for approximately 3 seconds or more. Check that the sliding roof starts moving (slide close/tilt down operation). Then release the key and check that the sliding roof stops moving.

CHECK ENTRY LOCK SWITCH-LINKED CLOSE OPERATION FUNCTION (w/ Remote Function)

a. Close all the doors, open the roof glass and check that the key is not in the vehicle.

b. When the entry lock switch on the door outside handle is pressed for 3 seconds or more, check that the roof glass closes. Also, when the entry lock switch is released, check that the roof glass stops operating.

for Preparation Click here

CUSTOMIZING FUNCTION WITH INTELLIGENT TESTER (REFERENCE) (w/ Remote Function)

NOTICE:

- **When the customer requests a change in a function, first make sure that the function can be customized.**
- **Be sure to make a note of the current settings before customizing.**
- **When troubleshooting a function, first make sure that the function is set to the default setting.**

a. Connect the intelligent tester to the DLC3.

b. Turn the engine switch on (IG).

c. Turn the intelligent tester on.

d. Enter the following menus: Body / Utility / Customize / Slide Roof.

e. Select the setting by referring to the table below.

Slide Roof

Display (Item)	Default	Contents	Setting
Door Key Related Open	ON	The function to manually open the sliding roof linked with the power window if holding the driver side door key for 3 seconds or more to unlock position when the engine switch is off.	ON/OFF
Door Key Related Close	ON	The function to manually close the sliding roof linked with the power window if holding the driver side door key for 3 seconds or more to lock position when the engine switch is off.	ON/OFF
Wireless Key Related Open	ON	The function to manually open the sliding roof linked with the power window if pressing the transmitter unlock switch for 3 seconds or more when the engine switch is off.	ON/OFF
Wireless Key Related Close	ON	The function to manually close the sliding roof linked with the power window if pressing the transmitter lock switch for 3 seconds or more when the engine switch is off.	ON/OFF
Door Handle Lock Button	ON	The function to manually close the sliding roof linked with the power window if pushing the door lock switch for 3 seconds or more when the engine switch is off and the key is outside vehicle.	ON/OFF
Door Key Related Operation	Slide	The function to select tilt up or slide open of manual sliding roof operation linked with the power window activated by holding the driver side door key for 3 seconds or more to unlock position when the engine switch is off.	Tilt/Slide
Wireless Key Related Operation	Slide	The function to select tilt up or slide open of manual sliding roof operation linked with the power window activated by pressing on the transmitter unlock switch for 3 seconds or more when the engine switch is off.	Tilt/Slide

for Preparation Click here

CUSTOMIZING FUNCTION WITH INTELLIGENT TESTER (REFERENCE) (w/ Remote Function)

NOTICE:

- **When the customer requests a change in a function, first make sure that the function can be customized.**
- **Be sure to make a note of the current settings before customizing.**
- **When troubleshooting a function, first make sure that the function is set to the default setting.**

a. Connect the intelligent tester to the DLC3.

b. Turn the engine switch on (IG).

c. Turn the intelligent tester on.

d. Enter the following menus: Body / Utility / Customize / Slide Roof.

e. Select the setting by referring to the table below.

Slide Roof

Display (Item)	Default	Contents	Setting
Door Key Related Open	ON	The function to manually open the sliding roof linked with the power window if holding the driver side door key for 3 seconds or more to unlock position when the engine switch is off.	ON/OFF
Door Key Related Close	ON	The function to manually close the sliding roof linked with the power window if holding the driver side door key for 3 seconds or more to lock position when the engine switch is off.	ON/OFF
Wireless Key Related Open	OFF	The function to manually open the sliding roof linked with the power window if pressing the transmitter unlock switch for 3 seconds or more when the engine switch is off.	ON/OFF
Wireless Key Related Close	OFF	The function to manually close the sliding roof linked with the power window if pressing the transmitter lock switch for 3 seconds or more when the engine switch is off.	ON/OFF
Door Handle Lock Button	ON	The function to manually close the sliding roof linked with the power window if pushing the door lock switch for 3 seconds or more when the engine switch is off and the key is outside vehicle.	ON/OFF
Door Key Related Operation	Slide	The function to select tilt up or slide open of manual sliding roof operation linked with the power window activated by holding the driver side door key for 3 seconds or more to unlock position when the engine switch is off.	Tilt/Slide
Wireless Key Related Operation	Slide	The function to select tilt up or slide open of manual sliding roof operation linked with the power window activated by pressing on the transmitter unlock switch for 3 seconds or more when the engine switch is off.	Tilt/Slide

for Preparation Click here

INITIALIZE SLIDING ROOF DRIVE GEAR

NOTICE:

- **When the sliding roof glass is replaced or removed and installed, or the drive gear assembly is replaced, the sliding roof drive gear requires initialization (pulse sensor initial position setting), as the glass position cannot be determined. If initialization is not performed, the auto slide open and close/tilt up and down function may not operate, or the sliding roof may move in reverse or become misaligned.**
- **During initialization, do not apply a physical shock, such as opening/closing a door or driving the vehicle at 5 km/h (3.10 mph) or more, to the vehicle and do not perform the following electrical operations:**
  1. **Cranking the engine**
  2. **Turning the engine switch from on (IG) to off**
  3. **Operating the power window switches**
  4. **Operating the window defogger switch**
  5. **Operating the blower switch**
  6. **Locking/Unlocking the door**
  7. **Operating the headlight dimmer switch**

HINT:

When the cable is disconnected and reconnected to the negative (-) battery terminal or the drive gear connector is disconnected and reconnected, the sliding roof drive gear (pulse sensor initial position setting) initialization is not necessary.

a. Perform initialization according to the table below.

Condition of Sliding Roof	Proceed to
Auto slide open and close/tilt up and down function does not operate	Procedure A
Sliding roof moves in reverse direction during tilt down operation	Procedure B
Sliding roof moves in reverse direction during slide close operation	Procedure C

i. Procedure A

1. Turn the engine switch on (IG).
2. Open the sliding roof to the fully tilt up position.
3. Press and hold the UP switch to perform the following operations: tilt up → approximately 10 second pause → tilt down → slide open → slide close.

   NOTICE:

   Make sure not to release the switch during the initialization. If the switch is released, perform the initialization again.

4. Continue to hold the switch for 1 second or more after the sliding roof stops in the fully closed position, and then release it.
5. The initialization is completed.

ii. Procedure B

1. Turn the engine switch on (IG).
2. Press the UP switch until the sliding roof stops.

   HINT:

   If the glass becomes misaligned or does not fully tilt up, perform the following operations:

   1. **Operate the CLOSE switch until the sliding roof stops moving.**
   2. **Operate the UP switch until the sliding roof stops moving, then proceed to the next step.**

3. Release the switch.
4. Press and hold the UP switch to perform the following operations: tilt up → approximately 10 second pause → tilt down → slide open → slide close.

   NOTICE:

   Make sure not to release the switch during the initialization. If the switch is released, perform the initialization again.

5. Continue to hold the switch for 1 second or more after the sliding roof stops in the fully closed position, and then release it.
6. The initialization is completed.

iii. Procedure C

1. Turn the engine switch on (IG).
2. Press and hold the CLOSE switch to perform the following operations: slide close → move in reverse direction → 10 second pause → slide close → tilt up → tilt down.

   NOTICE:

   Make sure not to release the switch during the initialization. If the switch is released, perform the initialization again.

3. Continue to hold the switch for 1 second or more after the sliding roof stops in the fully closed position, and then release it.
4. Check if the auto function is operative.

for Preparation Click here

HINT:

Use the table below to help determine the cause of problem symptoms. If multiple suspected areas are listed, the potential causes of the symptoms are listed in order of probability in the "Suspected Area" column of the table. Check each symptom by checking the suspected areas in the order they are listed. Replace parts as necessary.

Sliding Roof System

Symptom	Suspected Area	See page
Sliding function and tilt function do not operate	Sliding roof power source circuit	Click here
ther sliding function or tilt function does not operate	Sliding roof control switch circuit	Click here
ey-off operation does not operate	ront door courtesy light switch (Driver door)	Click here
	Main body U	-
	Sliding roof drive gear	-
Transmitter-linked open/close operation does not operate	ireless door lock control system	Click here
	Sliding roof drive gear	-
Key-linked open/close operation does not operate*	Power door lock control system	Click here
	Sliding roof drive gear	-
Entry lock switch-linked close operation does not operate*	Entry and start system (for entry function)	Click here
	Sliding roof drive gear	-

HINT:

*: w/ Remote Function

for Preparation Click here

HINT:

Use the table below to help determine the cause of problem symptoms. If multiple suspected areas are listed, the potential causes of the symptoms are listed in order of probability in the "Suspected Area" column of the table. Check each symptom by checking the suspected areas in the order they are listed. Replace parts as necessary.

Sliding Roof System

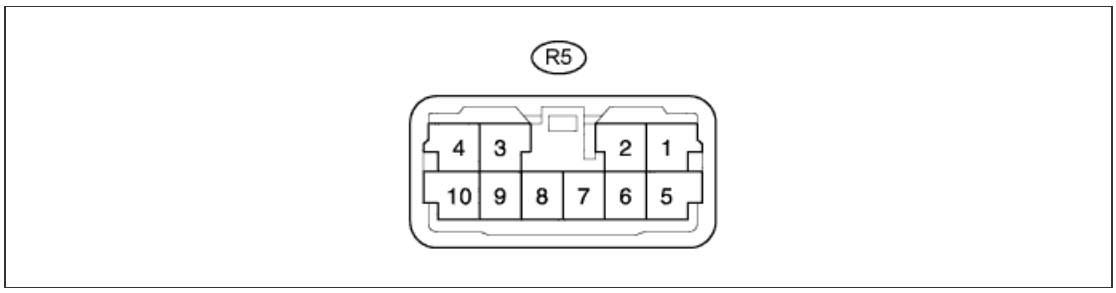
Symptom	Suspected Area	See page
Sliding function and tilt function do not operate	Sliding roof ECU power source circuit	Click here
Either sliding function or tilt function does not operate	Sliding roof control switch circuit	Click here
Key-off operation does not operate	Front door courtesy light switch (Driver door)	Click here
	Main body ECU	-
	Sliding roof drive gear	-
Transmitter-linked open/close operation does not operate*	Wireless door lock control system	Click here
	Sliding roof drive gear	-
Key-linked open/close operation does not operate*	Power door lock control system	Click here
	Sliding roof drive gear	-
Entry lock switch-linked close operation does not operate*	Entry and start system (for entry function)	Click here
	Sliding roof drive gear	-

HINT:

*: w/ Remote Function

for Preparation Click here

CHECK SLIDING ROOF DRIVE GEAR SUB-ASSEMBLY (SLIDING ROOF ECU)



a. Disconnect the R5 ECU connector.

b. Measure the resistance and voltage according to the value(s) in the table below.

Terminal No. (Symbols)	Wiring Color	Terminal Description	Condition	Specified Condition
R5-1 (B) - R5-2 (E)	L - W-B	+B power supply	Always	11 to 14 V
R5-5 (IG) - R5-2 (E)	G - W-B	Power supply	Engine switch off	Below 1 V
R5-5 (IG) - R5-2 (E)	G - W-B	Power supply	Engine switch on (IG)	11 to 14 V
R5-7 (OPN) - R5-2 (E)	P - W-B	Sliding roof motor open	OPEN switch off	10 kΩ or higher
R5-7 (OPN) - R5-2 (E)	P - W-B	Sliding roof motor open	OPEN switch on	Below 1 Ω
R5-9 (CLS) - R5-2 (E)	G - W-B	Sliding roof motor close	CLOSE switch off	10 kΩ or higher
R5-9 (CLS) - R5-2 (E)	G - W-B	Sliding roof motor close	CLOSE switch on	Below 1 Ω
R5-10 (UP) - R5-2 (E)	R - W-B	Sliding roof motor up	UP switch off	10 kΩ or higher
R5-10 (UP) - R5-2 (E)	R - W-B	Sliding roof motor up	UP switch on	Below 1 Ω
R5-8 (DWN) - R5-2 (E)	R - W-B	Sliding roof motor down	DOWN switch off	10 kΩ or higher
R5-8 (DWN) - R5-2 (E)	R - W-B	Sliding roof motor down	DOWN switch on	Below 1 Ω
R5-2 (E) - Body ground	W-B - Body ground	Ground	Always	Below 1 Ω

If the result is not as specified, the ECU may have a malfunction.

for Preparation Click here

CHECK DTC

a. Connect the intelligent tester to the DLC3.

b. Turn the engine switch on (IG).

c. Turn the intelligent tester on.

d. Enter the following menus: Body / Sliding Roof / DTC.

e. Check the DTCs.

CLEAR DTC

a. Connect the intelligent tester to the DLC3.

b. Turn the engine switch on (IG).

c. Turn the intelligent tester on.

d. Enter the following menus: Body / Sliding Roof / DTC.

e. Clear the DTCs.

for Preparation Click here

DATA LIST

HINT:

Using the intelligent tester to read the Data List allows the values or states of switches, sensors, actuators and other items to be read without removing any parts. This non-intrusive inspection can be very useful because intermittent conditions or signals may be discovered before parts or wiring is disturbed. Reading the Data List information early in troubleshooting is one way to save diagnostic time.

NOTICE:

In the table below, the values listed under "Normal Condition" are reference values. Do not depend solely on these reference values when deciding whether a part is faulty or not.

a. Connect the intelligent tester to the DLC3.

b. Turn the engine switch on (IG).

c. Turn the intelligent tester on.

d. Enter the following menus: Body / ding Roof Data List.

e. cording to the display on the intelligent tester, read the Data List.

Sliding Roof

Tester Display	asurement Item/Range	Normal Condition	Diagnostic Note
pe witch	ding roof switch open signal/ Nor	N switch is pressed switch is not pressed	-
Close witch	ding roof switch close signal/ Nor	NCL switch is pressed CL switch is not pressed	-
Up witch	ding roof switch tilt up signal/ Nor	NU switch is pressed U switch is not pressed	-
Down witch	ding roof switch tilt down signal/ Nor	ND switch is pressed D switch is not pressed	-
all IC tatus	ding roof operation signal/Normal or Loc	Normal: ding roof motor is operating Loc ding roof motor is not operating	-
all IC ulse	ding roof operation signal/Lo or i	Lo ding roof motor is not operating i ding roof motor is operating	-
all IC tatus	ding roof operation signal/Normal or Loc	Normal: ding roof motor is operating Loc ding roof motor is not operating	-
all IC ulse	ding roof operation signal/Lo or i	Lo ding roof motor is not operating i ding roof motor is operating	-
Door Courtesy	Driver door courtesy light switch signal/ Nor	NDriver door is open Driver door is closed	-
Ignition (	ngine switch signal (signal)/ Nor	N ngine switch on (IG) ngine switch off	-
Ignition (Direct igal)	Engine switch signal/ Nor	N ngine switch on (IG) ngine switch off	-
Door andle Loc tton	ntry loc switch/ Nor	N ntry loc switch is pressed ntry loc switch is not pressed	-
Door eyClose peation	ey-i el sliding roof close signal/ Nor	NDriver door eycylinder is turned to loc position using ey Driver door eycylinder is not turned	-
Door ey pe peation	ey-i el sliding roof open signal/ Nor	NDriver door eycylinder is turned to unloc position using ey Driver door eycylinder is not turned	-
ireless pe peation	ireless sliding roof open signal/ Nor	NTransmitter unloc switch is pressed Transmitter unloc switch is not pressed	-
irelessClose peation	ireless sliding roof close signal/ Nor	NTransmitter loc switch is pressed Transmitter loc switch is not pressed	-
ey ff ermissin	eyoff operation permit signal/ Nor	NDriver door is not closed within sec. after engine switch is turned ny status e cep" N'status	-

Door eyRelated (pe	ey-li d sliding roof open operation status/ vail or Not vail	vail: ey-li d sliding roof open operation is available Not vail: ey-li d sliding roof open operation is not available	-
Door eyRelated (Close)	ey-li d sliding roof close operation status/ vail or Not vail	vail: ey-li d sliding roof close operation is available Not vail: ey-li d sliding roof close operation is not available	-
ireless eyRel (pe	Transmitter-lin d sliding roof open operation status/ vail or Not vail	vail: Transmitter-lin d sliding roof open operation is available Not vail: Transmitter-lin d sliding roof open operation is not available	-
ireless eyRel (Close	Transmitter-lin d sliding roof close operation status/ vail or Not vail	vail: Transmitter-lin d sliding roof close operation is available Not vail: Transmitter-lin d sliding roof close operation is not available	-
Door andle Button Close	ntry loc switch-lin d sliding roof close operation status/ vail or Not vail	vail: Entry loc switch-lin d sliding roof close operation is available Not vail: Entry loc switch-lin d sliding roof close operation is not available	-
Door eyRelated peation	Direction for ey-li d operation/Tilt or de	Tilt ey-li d sliding roof operation operates tilt up or down de ey-li d sliding roof operation operates slide open or close	-
ireless eyRel peation	Direction for Transmitter-lin d operation/Tilt or de	Tilt Transmitter-lin d sliding roof operation operates tilt up de ey-li d sliding roof operation operates slide open	-
Down witch ailure(Current)	Down switch failure signal (Current)/ ail or Not ail	ail: ding roof tilt down signal failure (Current) Not ail: ding roof tilt down signal not fail (Current)	-
Up witch ailure(Current)	Up switch failure signal (Current)/ ail or Not ail	ail: ding roof tilt up signal failure (Current) Not ail: ding roof tilt up signal not fail (Current)	-
Close witch ailure(Current)	Close switch failure signal (Current)/ ail or Not ail	ail: ding roof close signal failure (Current) Not ail: ding roof close signal not fail (Current)	-
pe witch ailure(Current)	pe switch failure signal (Current)/ ail or Not ail	ail: ding roof open signal failure (Current) Not ail: ding roof open signal not fail (Current)	-
Down witch ailure(ast)	Down switch failure signal (ast)/ ail or Not ail	ail: ding roof tilt down signal failure (ast) Not ail: ding roof tilt down signal not fail (ast)	-
Up witch ailure(ast)	Up switch failure signal (ast)/ ail or Not ail	ail: ding roof tilt up signal failure (ast) Not ail: ding roof tilt up signal not fail (ast)	-
Close witch ailure(ast)	Close switch failure signal (ast)/ ail or Not ail	ail: ding roof close signal failure (ast) Not ail: ding roof close signal not fail (ast)	-
pe witch ailure(ast)	pe switch failure signal (ast)/ ail or Not ail	ail: ding roof open signal failure (ast) Not ail: ding roof open signal not fail (ast)	-
Number of Trouble Codes	Number of trouble codes / ri. , a .	Numbe DTCs will be displayed	-

HINT:

w/ Remote nction

ACTIVE TEST

HINT:

Using the intelligent tester to perform tive Tests allows relays, V and actuators and other items to be operated without removing any parts. This non-intrusive functional inspection can be very useful because intermittent operation may be discovered before parts or wiring is disturbed. erming tive Tests early in troubleshooting is one way to save diagnostic time. Data List information can be displayed while performing tive Tests.

a. Connect the intelligent tester to the DLC3.

b. Turn the engine switch on (IG).

c. Turn the intelligent tester on.

d. Enter the following menus: Body / Sliding Roof / Active Test.

e. According to the display on the intelligent tester, perform the Active Test.

Sliding Roof

Tester Display	Test Part	Control Range	Diagnostic Note
Slide Roof	Operate sliding roof SLIDE CLOSE/TILT UP	Clos/Up: Sliding roof SLIDE CLOSE or TILT UP operation occurs OFF: Sliding roof is not operating	Be careful to avoid injuries as this test causes vehicle parts to move.
Slide Roof	Operate sliding roof SLIDE OPEN/TILT DOWN	Open/Dwn: Sliding roof SLIDE OPEN or TILT DOWN operation occurs OFF: Sliding roof is not operating	Be careful to avoid injuries as this test causes vehicle parts to move.

for Preparation Click here

HINT:

If a trouble code is displayed during the DTC check, inspect the trouble areas listed for that code. For details of the code, refer to the "See page" below.

Sliding Roof System

DTC Code	Detection Item	Trouble Area	See page
B2341	Sensor (Motor) Failure	- Sliding roof drive gear sub-assembly (Sliding roof ECU)	Click here
B2342	Switch Failure	- Sliding roof drive gear sub-assembly (Sliding roof ECU) - Map light assembly (Sliding roof switch) - Harness or connector	Click here
B2343	Position Initialization Incomplete	- Sliding roof drive gear sub-assembly (Sliding roof ECU) - Map light assembly (Sliding roof switch) - Harness or connector	Click here
B2344	Position Failure	- Sliding roof drive gear sub-assembly (Sliding roof ECU)	Click here

for Preparation Click here

HINT:

If a trouble code is displayed during the DTC check, inspect the trouble areas listed for that code. For details of the code, refer to the "See page" below.

Sliding Roof System

DTC Code	Detection Item	Trouble Area	See page
B2341	Sensor (Motor) Failure	- Sliding roof drive gear sub-assembly (Sliding roof ECU)	Click here
B2342	Switch Failure	- Sliding roof drive gear sub-assembly (Sliding roof ECU) - Map light assembly (Sliding roof switch) - Harness or connector	Click here
B2343	Position Initialization Incomplete	- Sliding roof drive gear sub-assembly (Sliding roof ECU) - Map light assembly (Sliding roof switch) - Harness or connector	Click here
B2344	Position Failure	- Sliding roof drive gear sub-assembly (Sliding roof ECU)	Click here

DTC B2341 Sensor (Motor) Failure

DTC B2344 Position Failure

for Preparation Click here

DESCRIPTION

When the sliding roof drive gear (sliding roof ECU) detects a motor malfunction, and the sliding roof operation is stopped, DTC B2341 is stored. When the sliding roof drive gear (sliding roof ECU) detects a gear malfunction, and the sliding roof operation is stopped, DTC B2344 is stored.

DTC Code	DTC Detection Condition	Trouble Area
B2341	Sensor (motor) failure	Sliding roof drive gear sub-assembly (Sliding roof ECU)
B2344	Position failure	Sliding roof drive gear sub-assembly (Sliding roof ECU)

INSPECTION PROCEDURE

1.CHECK FOR DTC

a. Clear the DTCs (Click here).

b. Check for DTCs (Click here).

Result

Result	Proceed to
DTC B2341 or B2344 is output	A
DTC B2343 is output	B
No DTC is output	C

B → GO TO B2343 (Click here)

C → USE SIMULATION METHOD TO CHECK (Click here)

A

REPLACE SLIDING ROOF DRIVE GEAR SUB-ASSEMBLY (SLIDING ROOF ECU) (Click here)

DTC B2342 Switch Failure

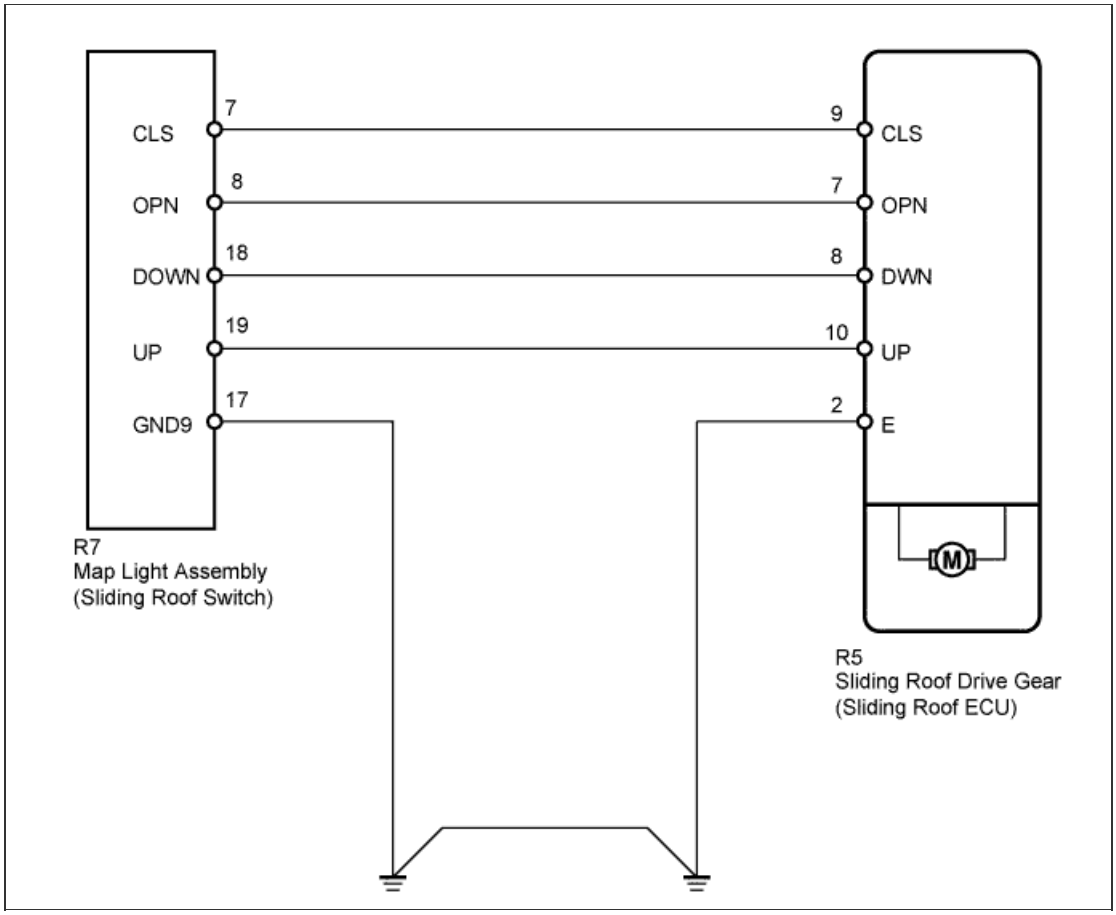
for Preparation Click here

DESCRIPTION

This DTC is stored when the sliding roof drive gear (sliding roof ECU) detects that the SLIDE OPEN or TILT UP switch in the map light is stuck for 30 seconds or more.

DTC Code	DTC Detection Condition	Trouble Area
B2342	Sliding roof drive gear (sliding roof ECU) detects sliding roof switch in map light is stuck for 30 seconds or more	• Sliding roof drive gear sub-assembly (Sliding roof ECU) • Map light assembly (Sliding roof switch) • Harness or connector

WIRING DIAGRAM



INSPECTION PROCEDURE

1.CHECK FOR DTC

a. Clear the DTCs (Click here).

b. Check the DTCs (Click here).

Result

Result	Proceed to
DTC B2342 is output	A
No DTC is output	B

B → USE SIMULATION METHOD TO CHECK (Click here)

A

2.READ VALUE USING INTELLIGENT TESTER (SWITCH STATUS)

a. Use the Data List to check if the sliding roof switch is functioning properly (Click here).

Sliding Roof

Tester Display	Measurement Item/Range	Normal Condition	Diagnostic Note
Down Switch Failure(Current)	Down switch failure signal (Current)/Fail or Not Fail	Fail: Sliding roof tilt down signal failure (Current) Not Fail: Sliding roof tilt down signal not fail (Current)	-
Up Switch Failure(Current)	Up switch failure signal (Current)/Fail or Not Fail	Fail: Sliding roof tilt up signal failure (Current) Not Fail: Sliding roof tilt up signal not fail (Current)	-
Close Switch Failure(Current)	Close switch failure signal (Current)/Fail or Not Fail	Fail: Sliding roof close signal failure (Current) Not Fail: Sliding roof close signal not fail (Current)	-
Open Switch Failure(Current)	Open switch failure signal (Current)/Fail or Not Fail	Fail: Sliding roof open signal failure (Current) Not Fail: Sliding roof open signal not fail (Current)	-
Down Switch Failure(Past)	Down switch failure signal (Past)/Fail or Not Fail	Fail: Sliding roof tilt down signal failure (Past) Not Fail: Sliding roof tilt down signal not fail (Past)	-
Up Switch Failure(Past)	Up switch failure signal (Past)/Fail or Not Fail	Fail: Sliding roof tilt up signal failure (Past) Not Fail: Sliding roof tilt up signal not fail (Past)	-
Close Switch Failure(Past)	Close switch failure signal (Past)/Fail or Not Fail	Fail: Sliding roof close signal failure (Past) Not Fail: Sliding roof close signal not fail (Past)	-
Open Switch Failure(Past)	Open switch failure signal (Past)/Fail or Not Fail	Fail: Sliding roof open signal failure (Past) Not Fail: Sliding roof open signal not fail (Past)	-

OK:
"Not Fail" appears on screen.

NG → **Go to step 3**

OK

REPLACE SLIDING ROOF DRIVE GEAR SUB-ASSEMBLY (SLIDING ROOF ECU) (Click here)

3.INSPECT MAP LIGHT ASSEMBLY (SLIDING ROOF SWITCH)

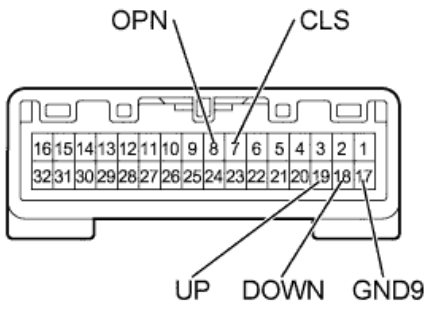
a. Remove the map light (Click here).

b. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Switch Condition	Specified Condition
19 (UP) - 17 (GND9)	UP switch is pressed	Below 1 Ω
19 (UP) - 17 (GND9)	UP switch is not pressed	10 kΩ or higher
18 (DOWN) - 17 (GND9)	DOWN switch is pressed	Below 1 Ω
18 (DOWN) - 17 (GND9)	DOWN switch is not pressed	10 kΩ or higher
8 (OPN) - 17 (GND9)	OPEN switch is pressed	Below 1 Ω
8 (OPN) - 17 (GND9)	OPEN switch is not pressed	10 kΩ or higher
7 (CLS) - 17 (GND9)	CLOSE switch is pressed	Below 1 Ω
7 (CLS) - 17	CLOSE switch is	

Component without harness connected:
(Map Light Assembly)



(GND9)	not pressed	10 kΩ or higher

NG → REPLACE MAP LIGHT ASSEMBLY (SLIDING ROOF SWITCH) (Click here)

OK

4.CHECK HARNESS AND CONNECTOR (SLIDING ROOF DRIVE GEAR - MAP LIGHT)

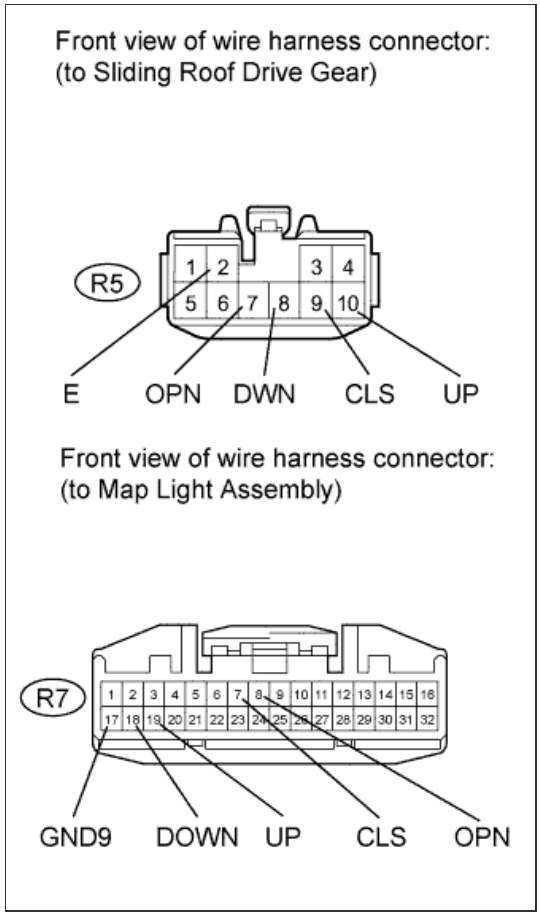
a. Disconnect the R5 drive gear connector.

b. Disconnect the R7 map light connector.

c. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
R5-10 (UP) - R7-19 (UP)	Always	Below 1 Ω
R5-8 (DWN) - R7-18 (DOWN)	Always	Below 1 Ω
R5-7 (OPN) - R7-8 (OPN)	Always	Below 1 Ω
R5-9 (CLS) - R7-7 (CLS)	Always	Below 1 Ω
R7-17 (GND9) - Body ground	Always	Below 1 Ω
R5-2 (E) - Body ground	Always	Below 1 Ω
R5-10 (UP) or R7-19 (UP) - Body ground	Always	10 kΩ or higher
R5-8 (DWN) or R7-18 (DOWN) - Body ground	Always	10 kΩ or higher
R5-7 (OPN) or R7-8 (OPN) - Body ground	Always	10 kΩ or higher
R5-9 (CLS) or R7-7 (CLS) - Body ground	Always	10 kΩ or higher



NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

REPLACE SLIDING ROOF DRIVE GEAR SUB-ASSEMBLY (SLIDING ROOF ECU) (Click here)

DTC B2341 Sensor (Motor) Failure

DTC B2344 Position Failure

for Preparation Click here

DESCRIPTION

When the sliding roof drive gear (sliding roof ECU) detects a motor malfunction, and the sliding roof operation is stopped, DTC B2341 is stored. When the sliding roof drive gear (sliding roof ECU) detects a gear malfunction, and the sliding roof operation is stopped, DTC B2344 is stored.

DTC Code	DTC Detection Condition	Trouble Area
B2341	Sensor (motor) failure	Sliding roof drive gear sub-assembly (Sliding roof ECU)
B2344	Position failure	Sliding roof drive gear sub-assembly (Sliding roof ECU)

INSPECTION PROCEDURE

1.CHECK FOR DTC

a. Clear the DTCs (Click here).

b. Check for DTCs (Click here).

Result

Result	Proceed to
DTC B2341 or B2344 is output	A
DTC B2343 is output	B
No DTC is output	C

B → GO TO B2343 (Click here)

C → USE SIMULATION METHOD TO CHECK (Click here)

A

REPLACE SLIDING ROOF DRIVE GEAR SUB-ASSEMBLY (SLIDING ROOF ECU) (Click here)

DTC B2342 Switch Failure

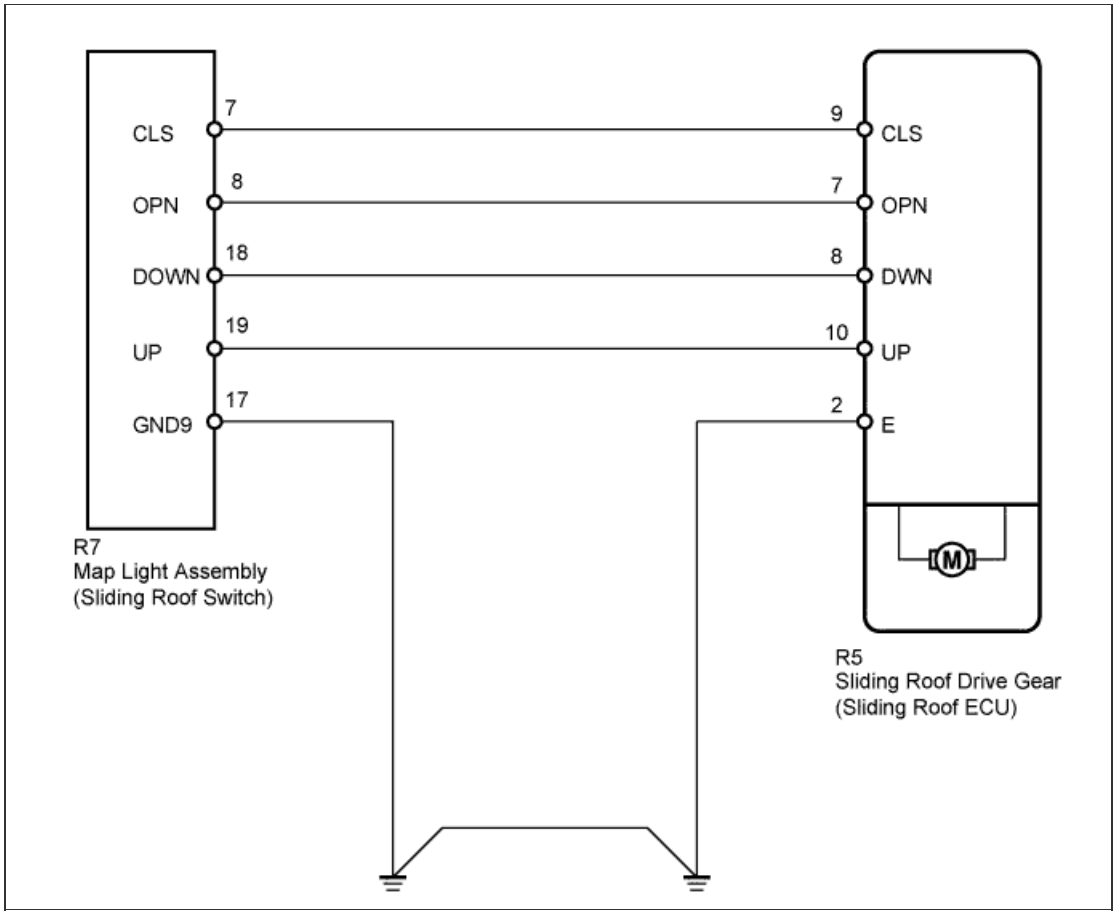
for Preparation Click here

DESCRIPTION

This DTC is stored when the sliding roof drive gear (sliding roof ECU) detects that the SLIDE OPEN or TILT UP switch in the map light is stuck for 30 seconds or more.

DTC Code	DTC Detection Condition	Trouble Area
B2342	Sliding roof drive gear (sliding roof ECU) detects sliding roof switch in map light is stuck for 30 seconds or more	• Sliding roof drive gear sub-assembly (Sliding roof ECU) • Map light assembly (Sliding roof switch) • Harness or connector

WIRING DIAGRAM



INSPECTION PROCEDURE

1.CHECK FOR DTC

a. Clear the DTCs (Click here).

b. Check the DTCs (Click here).

Result

Result	Proceed to
DTC B2342 is output	A
No DTC is output	B

B → USE SIMULATION METHOD TO CHECK (Click here)

A

2.READ VALUE USING INTELLIGENT TESTER (SWITCH STATUS)

a. Use the Data List to check if the sliding roof switch is functioning properly (Click here).

Sliding Roof

Tester Display	Measurement Item/Range	Normal Condition	Diagnostic Note
Down Switch Failure(Current)	Down switch failure signal (Current)/Fail or Not Fail	Fail: Sliding roof tilt down signal failure (Current) Not Fail: Sliding roof tilt down signal not fail (Current)	-
Up Switch Failure(Current)	Up switch failure signal (Current)/Fail or Not Fail	Fail: Sliding roof tilt up signal failure (Current) Not Fail: Sliding roof tilt up signal not fail (Current)	-
Close Switch Failure(Current)	Close switch failure signal (Current)/Fail or Not Fail	Fail: Sliding roof close signal failure (Current) Not Fail: Sliding roof close signal not fail (Current)	-
Open Switch Failure(Current)	Open switch failure signal (Current)/Fail or Not Fail	Fail: Sliding roof open signal failure (Current) Not Fail: Sliding roof open signal not fail (Current)	-
Down Switch Failure(Past)	Down switch failure signal (Past)/Fail or Not Fail	Fail: Sliding roof tilt down signal failure (Past) Not Fail: Sliding roof tilt down signal not fail (Past)	-
Up Switch Failure(Past)	Up switch failure signal (Past)/Fail or Not Fail	Fail: Sliding roof tilt up signal failure (Past) Not Fail: Sliding roof tilt up signal not fail (Past)	-
Close Switch Failure(Past)	Close switch failure signal (Past)/Fail or Not Fail	Fail: Sliding roof close signal failure (Past) Not Fail: Sliding roof close signal not fail (Past)	-
Open Switch Failure(Past)	Open switch failure signal (Past)/Fail or Not Fail	Fail: Sliding roof open signal failure (Past) Not Fail: Sliding roof open signal not fail (Past)	-

OK:
"Not Fail" appears on screen.

NG → **Go to step 3**

OK

REPLACE SLIDING ROOF DRIVE GEAR SUB-ASSEMBLY (SLIDING ROOF ECU) (Click here)

3.INSPECT MAP LIGHT ASSEMBLY (SLIDING ROOF SWITCH)

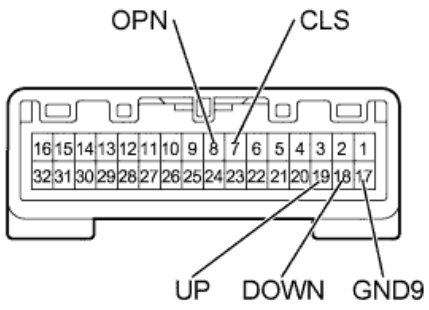
a. Remove the map light (Click here).

b. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Switch Condition	Specified Condition
19 (UP) - 17 (GND9)	UP switch is pressed	Below 1 Ω
19 (UP) - 17 (GND9)	UP switch is not pressed	10 kΩ or higher
18 (DOWN) - 17 (GND9)	DOWN switch is pressed	Below 1 Ω
18 (DOWN) - 17 (GND9)	DOWN switch is not pressed	10 kΩ or higher
8 (OPN) - 17 (GND9)	OPEN switch is pressed	Below 1 Ω
8 (OPN) - 17 (GND9)	OPEN switch is not pressed	10 kΩ or higher
7 (CLS) - 17 (GND9)	CLOSE switch is pressed	Below 1 Ω
7 (CLS) - 17	CLOSE switch is	

Component without harness connected:
(Map Light Assembly)



(GND9)	not pressed	10 kΩ or higher

NG → REPLACE MAP LIGHT ASSEMBLY (SLIDING ROOF SWITCH) (Click here)

OK

4.CHECK HARNESS AND CONNECTOR (SLIDING ROOF DRIVE GEAR - MAP LIGHT)

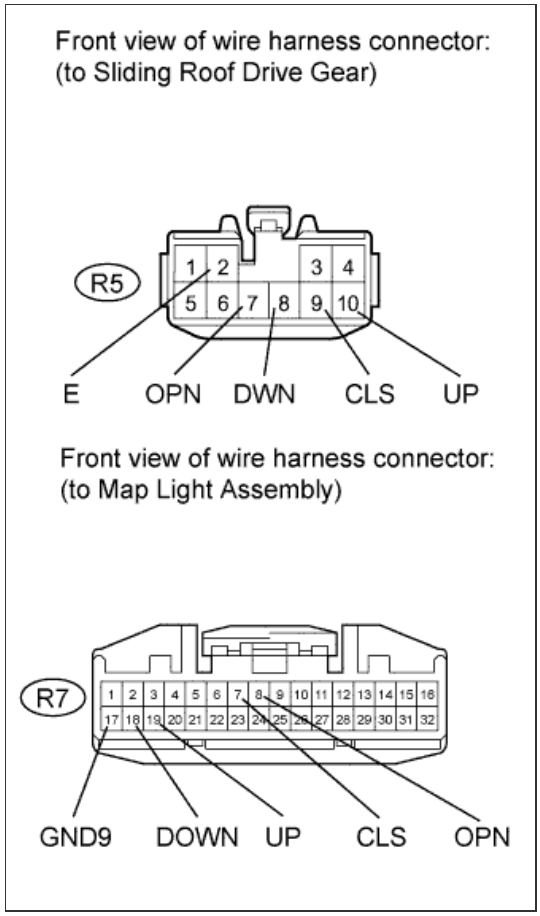
a. Disconnect the R5 drive gear connector.

b. Disconnect the R7 map light connector.

c. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
R5-10 (UP) - R7-19 (UP)	Always	Below 1 Ω
R5-8 (DWN) - R7-18 (DOWN)	Always	Below 1 Ω
R5-7 (OPN) - R7-8 (OPN)	Always	Below 1 Ω
R5-9 (CLS) - R7-7 (CLS)	Always	Below 1 Ω
R7-17 (GND9) - Body ground	Always	Below 1 Ω
R5-2 (E) - Body ground	Always	Below 1 Ω
R5-10 (UP) or R7-19 (UP) - Body ground	Always	10 kΩ or higher
R5-8 (DWN) or R7-18 (DOWN) - Body ground	Always	10 kΩ or higher
R5-7 (OPN) or R7-8 (OPN) - Body ground	Always	10 kΩ or higher
R5-9 (CLS) or R7-7 (CLS) - Body ground	Always	10 kΩ or higher



NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

REPLACE SLIDING ROOF DRIVE GEAR SUB-ASSEMBLY (SLIDING ROOF ECU) (Click here)

DTC B2341 Sensor (Motor) Failure

DTC B2344 Position Failure

for Preparation Click here

DESCRIPTION

When the sliding roof drive gear (sliding roof ECU) detects a motor malfunction, and the sliding roof operation is stopped, DTC B2341 is stored. When the sliding roof drive gear (sliding roof ECU) detects a gear malfunction, and the sliding roof operation is stopped, DTC B2344 is stored.

DTC Code	DTC Detection Condition	Trouble Area
B2341	Sensor (motor) failure	Sliding roof drive gear sub-assembly (Sliding roof ECU)
B2344	Position failure	Sliding roof drive gear sub-assembly (Sliding roof ECU)

INSPECTION PROCEDURE

1.CHECK FOR DTC

a. Clear the DTCs (Click here).

b. Check for DTCs (Click here).

Result

Result	Proceed to
DTC B2341 or B2344 is output	A
DTC B2343 is output	B
No DTC is output	C

B → GO TO B2343 (Click here)

C → USE SIMULATION METHOD TO CHECK (Click here)

A

REPLACE SLIDING ROOF DRIVE GEAR SUB-ASSEMBLY (SLIDING ROOF ECU) (Click here)

DTC B2343 Position Initialization Incomplete

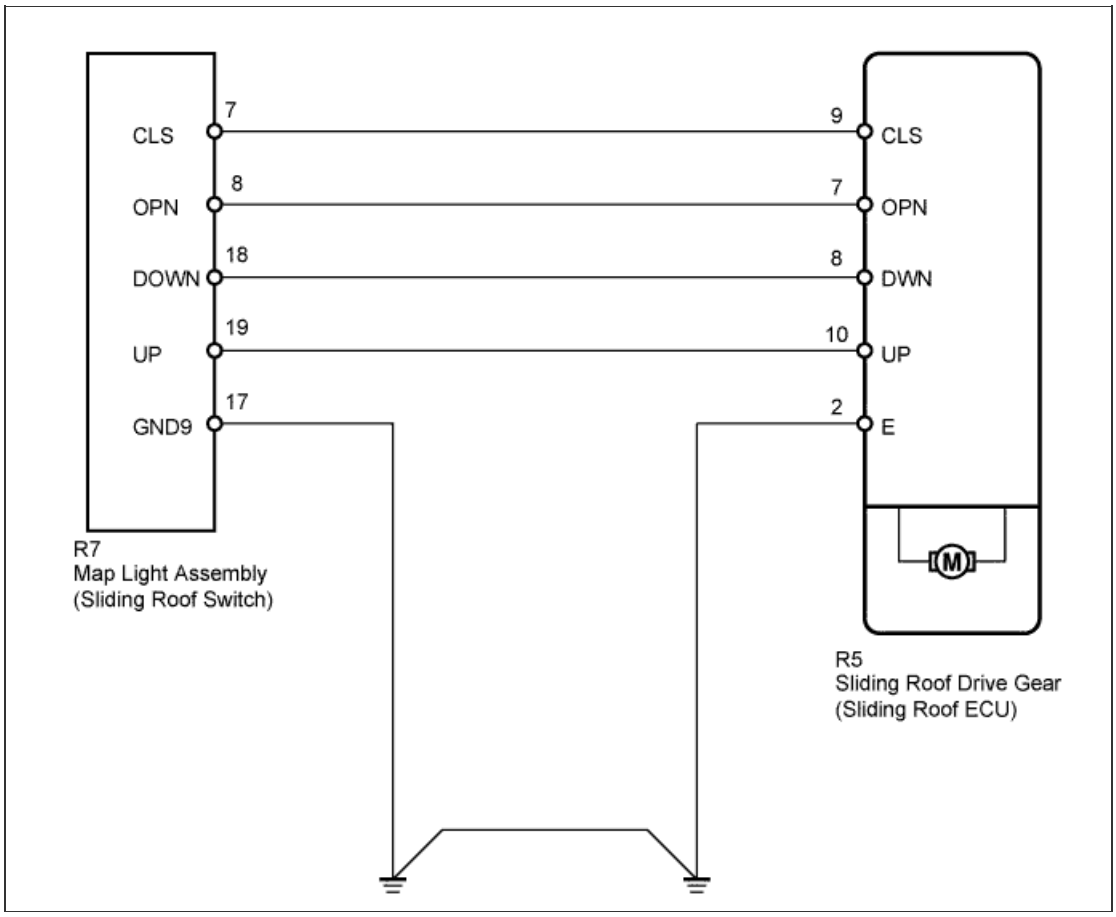
for Preparation Click here

DESCRIPTION

This DTC is output when the sliding roof drive gear (sliding roof ECU) has not been initialized.

DTC Code	DTC Detection Condition	Trouble Area
B2343	The sliding roof drive gear (sliding roof ECU) has not been initialized	• Sliding roof drive gear sub-assembly (Sliding roof ECU) • Map light assembly (Sliding roof switch) • Harness or connector

WIRING DIAGRAM



INSPECTION PROCEDURE

1.INITIALIZE SLIDING ROOF DRIVE GEAR SUB-ASSEMBLY (SLIDING ROOF ECU)

a. Check that the sliding roof drive gear can be initialized (Click here).

OK:

Sliding roof drive gear can be initialized.

NG → **Go to step 3**

OK

2.CHECK FOR DTC

a. Clear the DTCs (Click here).

b. Check the DTCs (Click here).

Result

Result	Proceed to
No DTC is output	A
DTC B2343 is output	B

B → REPLACE SLIDING ROOF DRIVE GEAR SUB-ASSEMBLY (SLIDING ROOF ECU) (Click here)

A → END

3.CHECK HARNESS AND CONNECTOR (SLIDING ROOF DRIVE GEAR - MAP LIGHT)

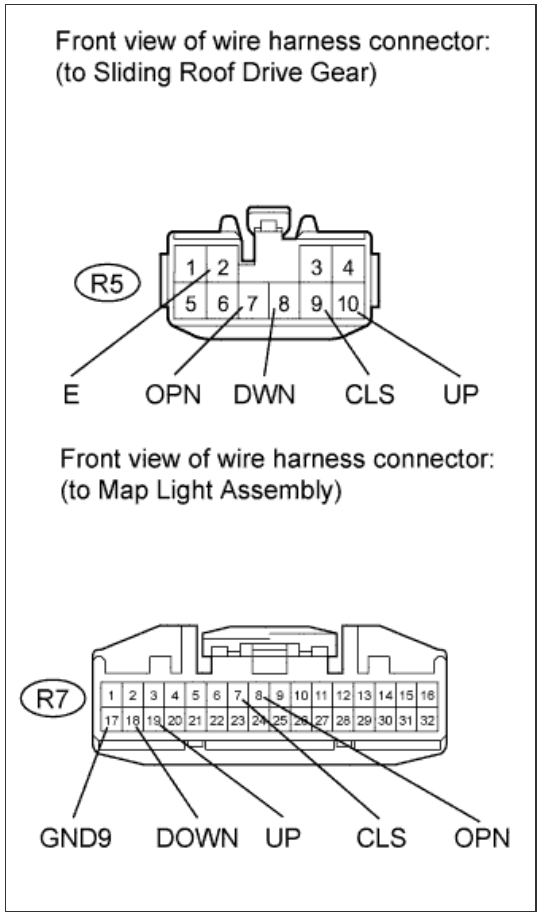
a. Disconnect the R5 drive gear connector.

b. Disconnect the R7 map light connector.

c. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
R5-10 (UP) - R7-19 (UP)	Always	Below 1 Ω
R5-8 (DWN) - R7-18 (DOWN)	Always	Below 1 Ω
R5-7 (OPN) - R7-8 (OPN)	Always	Below 1 Ω
R5-9 (CLS) - R7-7 (CLS)	Always	Below 1 Ω
R7-17 (GND9) - Body ground	Always	Below 1 Ω
R5-2 (E) - Body ground	Always	Below 1 Ω
R5-10 (UP) or R7-19 (UP) - Body ground	Always	10 kΩ or higher
R5-8 (DWN) or R7-18 (DOWN) - Body ground	Always	10 kΩ or higher
R5-7 (OPN) or R7-8 (OPN) - Body ground	Always	10 kΩ or higher
R5-9 (CLS) or R7-7 (CLS) - Body ground	Always	10 kΩ or higher



NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

4.INSPECT MAP LIGHT ASSEMBLY (SLIDING ROOF SWITCH)

a. Remove the map light (Click here).

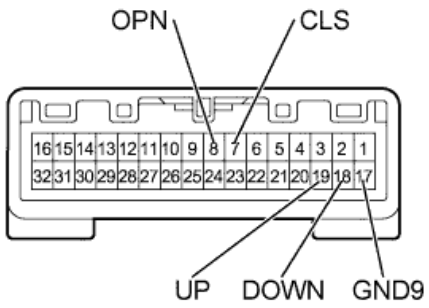
b. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Switch Condition	Specified Condition
19 (UP) - 17 (GND9)	UP switch is pressed	Below 1 Ω
19 (UP) - 17	UP switch is not	

(GND9)	pressed	10 kΩ or higher
18 (DOWN) - 17 (GND9)	DOWN switch is pressed	Below 1 Ω
18 (DOWN) - 17 (GND9)	DOWN switch is not pressed	10 kΩ or higher
8 (OPN) - 17 (GND9)	OPEN switch is pressed	Below 1 Ω
8 (OPN) - 17 (GND9)	OPEN switch is not pressed	10 kΩ or higher
7 (CLS) - 17 (GND9)	CLOSE switch is pressed	Below 1 Ω
7 (CLS) - 17 (GND9)	CLOSE switch is not pressed	10 kΩ or higher

Component without harness connected:
(Map Light Assembly)



NG → REPLACE MAP LIGHT ASSEMBLY (SLIDING ROOF SWITCH) (Click here)

OK

REPLACE SLIDING ROOF DRIVE GEAR SUB-ASSEMBLY (SLIDING ROOF ECU) (Click here)

DTC B2341 Sensor (Motor) Failure

DTC B2344 Position Failure

for Preparation Click here

DESCRIPTION

When the sliding roof drive gear (sliding roof ECU) detects a motor malfunction, and the sliding roof operation is stopped, DTC B2341 is stored. When the sliding roof drive gear (sliding roof ECU) detects a gear malfunction, and the sliding roof operation is stopped, DTC B2344 is stored.

DTC Code	DTC Detection Condition	Trouble Area
B2341	Sensor (motor) failure	Sliding roof drive gear sub-assembly (Sliding roof ECU)
B2344	Position failure	Sliding roof drive gear sub-assembly (Sliding roof ECU)

INSPECTION PROCEDURE

1.CHECK FOR DTC

a. Clear the DTCs (Click here).

b. Check for DTCs (Click here).

Result

Result	Proceed to
DTC B2341 or B2344 is output	A
DTC B2343 is output	B
No DTC is output	C

B → GO TO B2343 (Click here)

C → USE SIMULATION METHOD TO CHECK (Click here)

A

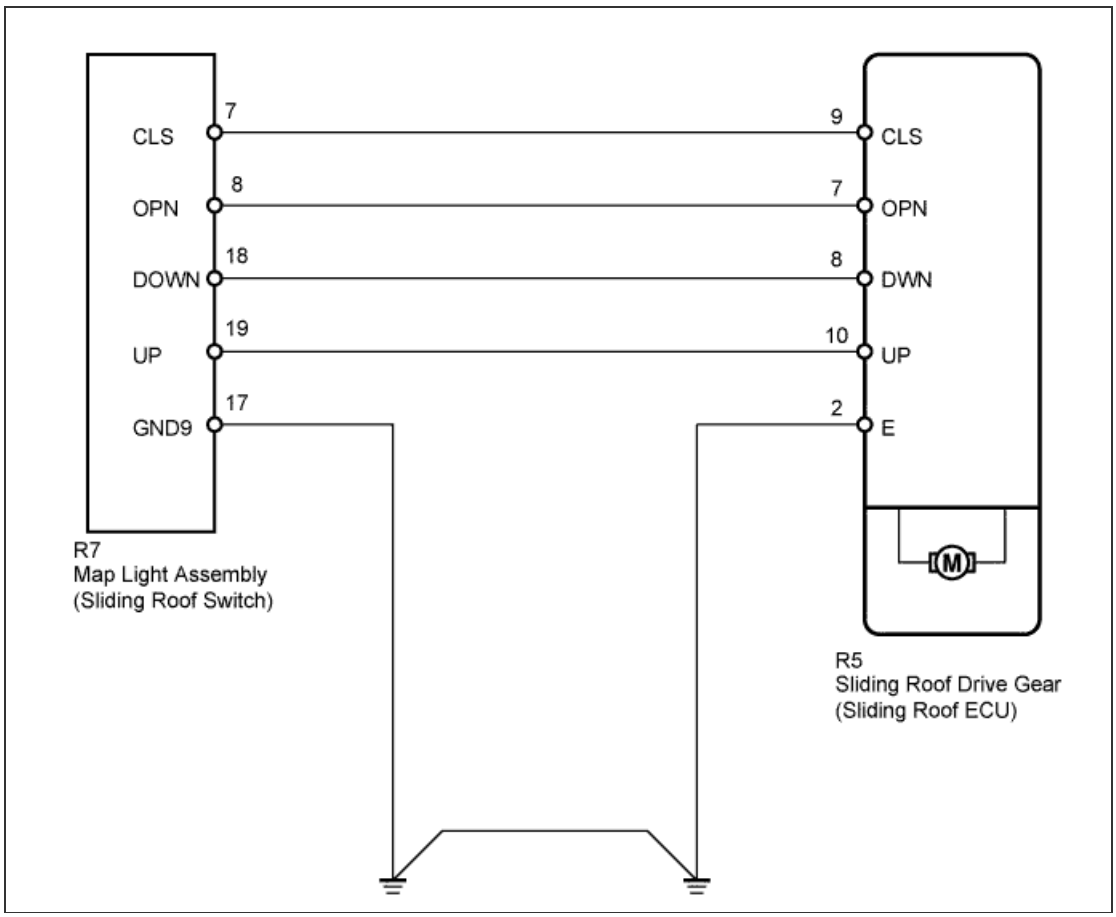
REPLACE SLIDING ROOF DRIVE GEAR SUB-ASSEMBLY (SLIDING ROOF ECU) (Click here)

for Preparation Click here

DESCRIPTION

The sliding roof drive gear (sliding roof ECU) receives slide switch and tilt switch signals and drives its built-in motor.

WIRING DIAGRAM



INSPECTION PROCEDURE

1.PERFORM ACTIVE TEST USING INTELLIGENT TESTER (SLIDING ROOF OPERATION)

a. Select the Active Test, use the intelligent tester to generate a control command, and then check that the sliding roof slides open/closed and tilts up/down (Click here).

Sliding Roof

Tester Display	Test Part	Control Range	Diagnostic Note
Slide Roof	Operate sliding roof SLIDE CLOSE/TILT UP	CLOS/UP: Sliding roof SLIDE CLOSE or TILT UP operation occurs OFF: Sliding roof is not operating	Be careful to avoid injuries as this test causes vehicle parts to move.
Slide Roof	Operate sliding roof SLIDE OPEN/TILT DOWN	OPEN/DWN: Sliding roof SLIDE OPEN or TILT DOWN operation occurs OFF: Sliding roof is not operating	Be careful to avoid injuries as this test causes vehicle parts to move.

OK:
Sliding roof operates normally.

NG → **REPLACE SLIDING ROOF DRIVE GEAR SUB-ASSEMBLY (SLIDING ROOF ECU) (Click here)**

OK

.READ ALUE USING INTELLIGENT TESTER SLIDING ROOF SWITCH)

a. Use the Data List to check if the sliding roof switch is functioning properly (Click here).

Sliding Roof

Item	Measurement Item/Range	Normal Condition	Diagnostic Note
Open Switch	Sliding roof switch open signal/ON or OFF	ON: OPEN switch is pressed OFF: OPEN switch is not pressed	-
Close Switch	Sliding roof switch close signal/ON or OFF	ON: CLOSE switch is pressed OFF: CLOSE switch is not pressed	-
Up Switch	Sliding roof switch tilt up signal/ON or OFF	ON: UP switch is pressed OFF: UP switch is not pressed	-
Down Switch	Sliding roof switch tilt down signal/ON or OFF	ON: DOWN switch is pressed OFF: DOWN switch is not pressed	-

OK:
When the switch is operating, the intelligent tester should display as shown in the table.

NG → Go to step 3

OK →

REPLACE SLIDING ROOF DRIVE GEAR SUB-ASSEMBLY (SLIDING ROOF ECU) (Click here)

3.INSPECT MAP LIGHT ASSEMBLY (SLIDING ROOF SWITCH)

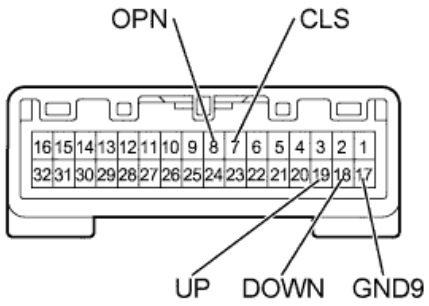
a. Remove the map light (Click here).

b. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Switch Condition	Specified Condition
19 (UP) - 17 (GND9)	UP switch is pressed	Below 1 Ω
19 (UP) - 17 (GND9)	UP switch is not pressed	10 kΩ or higher
18 (DOWN) - 17 (GND9)	DOWN switch is pressed	Below 1 Ω
18 (DOWN) - 17 (GND9)	DOWN switch is not pressed	10 kΩ or higher
8 (OPN) - 17 (GND9)	OPEN switch is pressed	Below 1 Ω
8 (OPN) - 17 (GND9)	OPEN switch is not pressed	10 kΩ or higher
7 (CLS) - 17 (GND9)	CLOSE switch is pressed	Below 1 Ω
7 (CLS) - 17 (GND9)	CLOSE switch is not pressed	10 kΩ or higher

Component without harness connected:
(Map Light Assembly)



NG → REPLACE MAP LIGHT ASSEMBLY (SLIDING ROOF SWITCH) (Click here)

OK →

4.CHECK HARNESS AND CONNECTOR (SLIDING ROOF DRIVE GEAR - MAP LIGHT)

a. Disconnect the R5 drive gear connector.

b. Disconnect the R7 map light connector.

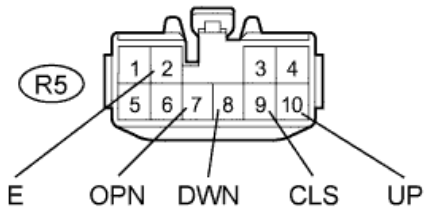
c. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

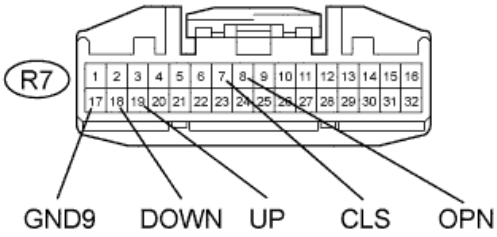
Tester Connection	Condition	Specified Condition

R5-10 (UP) - R7-19 (UP)	Always	Below 1 Ω
R5-8 (DWN) - R7-18 (DOWN)	Always	Below 1 Ω
R5-7 (OPN) - R7-8 (OPN)	Always	Below 1 Ω
R5-9 (CLS) - R7-7 (CLS)	Always	Below 1 Ω
R7-17 (GND9) - Body ground	Always	Below 1 Ω
R5-2 (E) - Body ground	Always	Below 1 Ω
R5-10 (UP) or R7-19 (UP) - Body ground	Always	10 kΩ or higher
R5-8 (DWN) or R7-18 (DOWN) - Body ground	Always	10 kΩ or higher
R5-7 (OPN) or R7-8 (OPN) - Body ground	Always	10 kΩ or higher
R5-9 (CLS) or R7-7 (CLS) - Body ground	Always	10 kΩ or higher

Front view of wire harness connector:
(to Sliding Roof Drive Gear)



Front view of wire harness connector:
(to Map Light Assembly)



NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

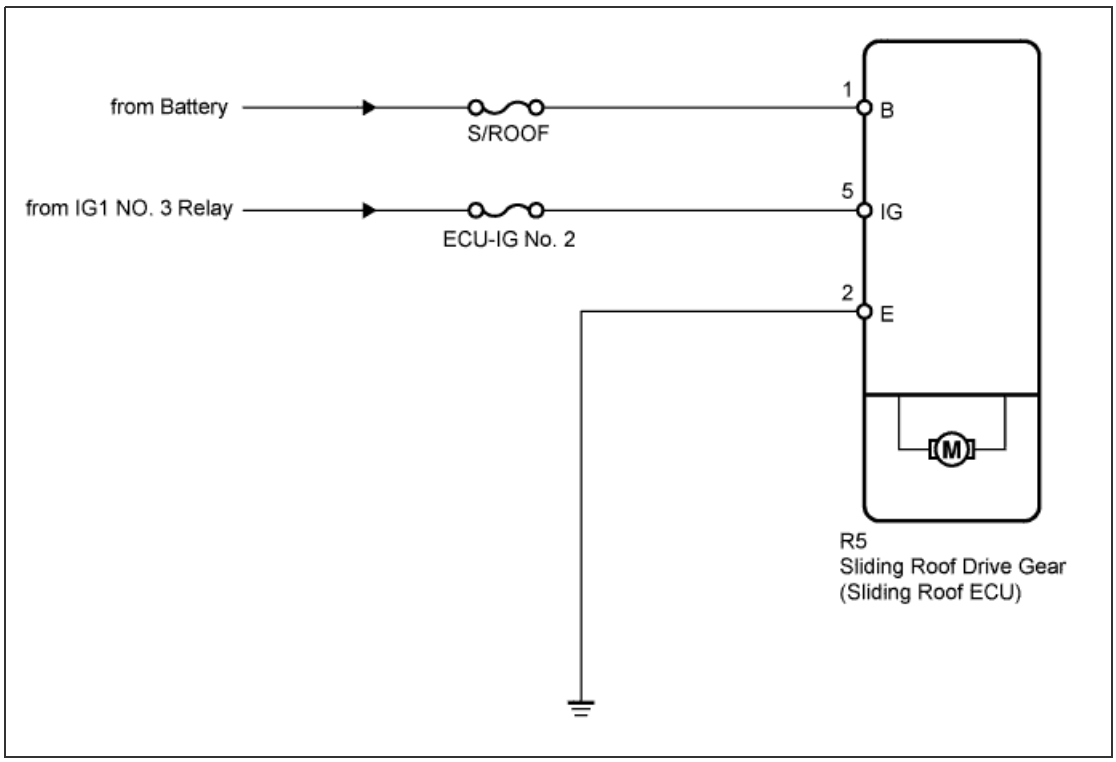
REPLACE SLIDING ROOF DRIVE GEAR SUB-ASSEMBLY (SLIDING ROOF ECU) (Click here)

for Preparation Click here

DESCRIPTION

If the sliding function and tilt function do not operate, there may be a malfunction in the sliding roof ECU power source circuit.

WIRING DIAGRAM



INSPECTION PROCEDURE

1.READ VALUE USING INTELLIGENT TESTER (IGNITION SWITCH SIGNAL)

a. Use the Data List to check if the ignition switch signal is functioning properly (Click here).

Sliding Roof

Tester Display	Test Part	Control Range	Diagnostic Note
Ignition (MPX)	Ignition switch signal (MPX signal)/ON or OFF	ON: Engine switch on (IG) OFF: Engine switch off	-
Ignition (Direct Signal)	Ignition switch signal/ON or OFF	ON: Engine switch on (IG) OFF: Engine switch off	-

OK:

The intelligent tester displays as shown in the table according to the operation of each switch.

NG → Go to step 2

OK →

REPLACE SLIDING ROOF DRIVE GEAR SUB-ASSEMBLY (SLIDING ROOF ECU) (Click here)

2.INSPECT FUSE (S/ROOF, ECU-IG NO. 2)

a. Remove the S/ROOF and ECU-IG NO. 2 fuses from the main body ECU.

b. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

		Specified

Tester Connection	Condition	Condition
S/ROOF fuse	Always	Below 1 Ω
ECU-IG NO. 2 fuse	Always	Below 1 Ω

NG → REPLACE FUSE

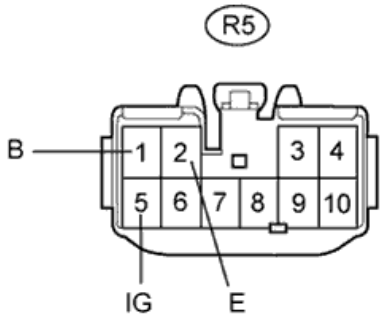
OK

3.CHECK HARNESS AND CONNECTOR (SLIDING ROOF DRIVE GEAR - BATTERY AND BODY GROUND)

a. Disconnect the R5 drive gear connector.

b. Measure the resistance and voltage according to the value(s) in the table below.

Front view of wire harness connector:
(to Sliding Roof Drive Gear)



Standard Resistance:

Tester Connection	Condition	Specified Condition
R5-2 (E) - Body ground	Always	Below 1 Ω

Standard Voltage:

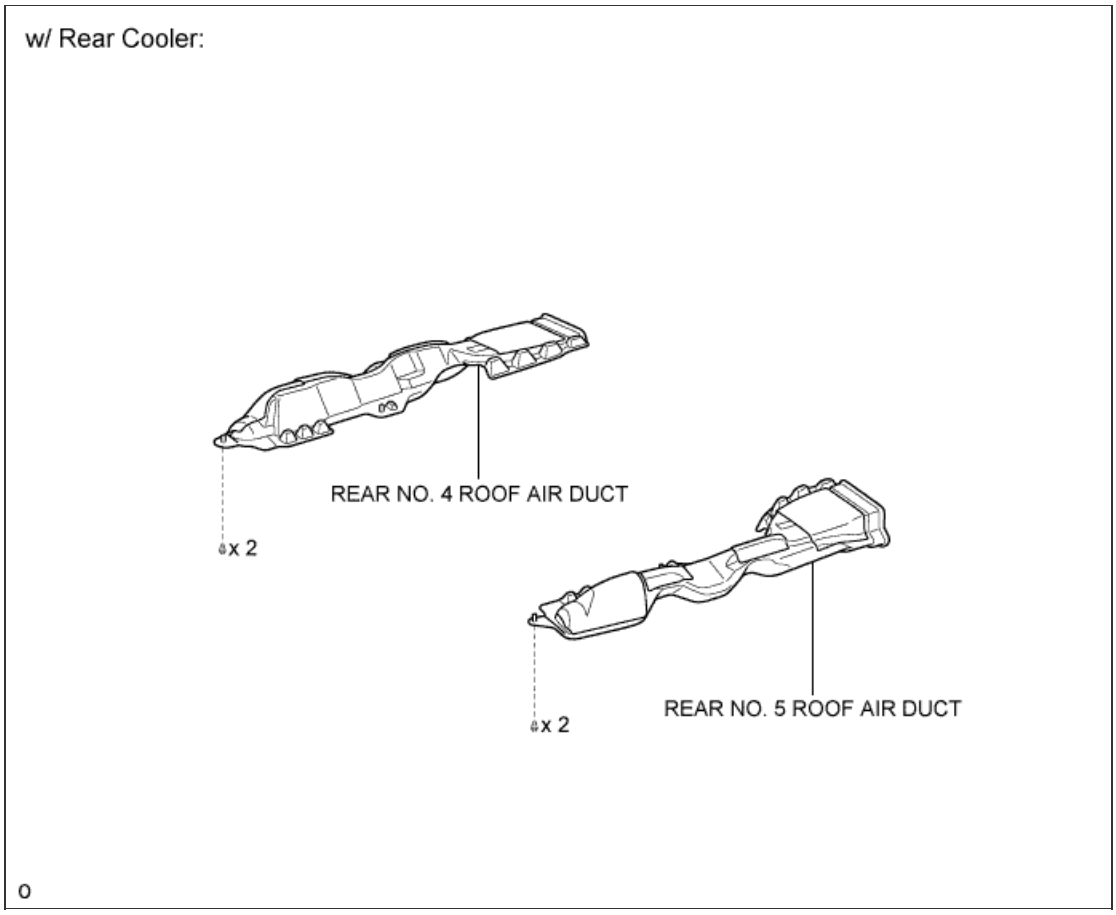
Tester Connection	Switch Condition	Specified Condition
R5-1 (B) - Body ground	Always	11 to 14 V
R5-5 (IG) - Body ground	Engine switch off	Below 1 V
R5-5 (IG) - Body ground	Engine switch on (IG)	11 to 14 V

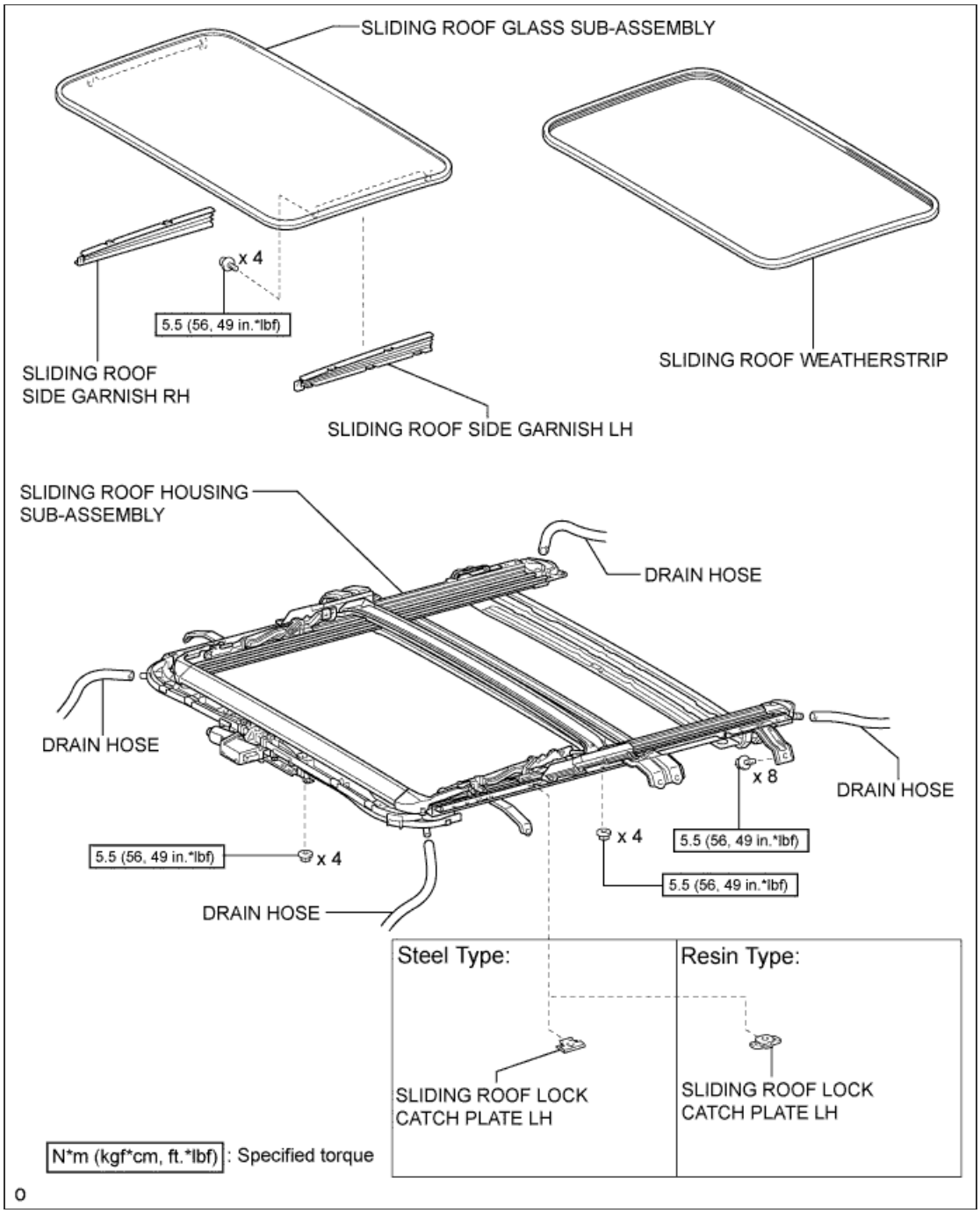
NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

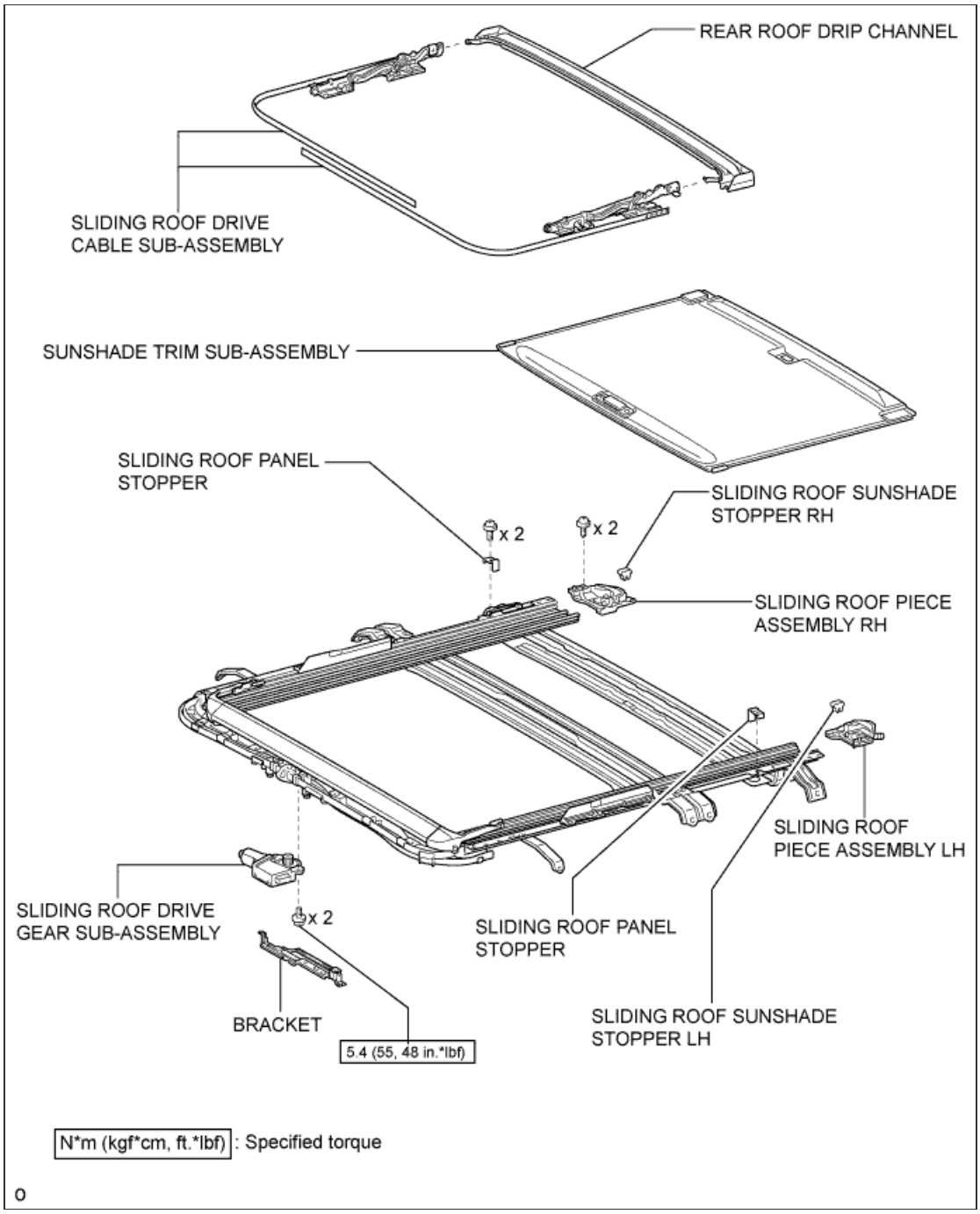
OK

REPLACE SLIDING ROOF DRIVE GEAR SUB-ASSEMBLY (SLIDING ROOF ECU) (Click here)

for Preparation Click here




SLIDING ROOF GLASS SUB-ASSEMBLY
x 4
5.5 (56, 49 in.*lbf)
SLIDING ROOF
SIDE GARNISH RH
SLIDING ROOF WEATHERSTRIP
SLIDING ROOF SIDE GARNISH LH
SLIDING ROOF HOUSING
SUB-ASSEMBLY
DRAIN HOSE
DRAIN HOSE
DRAIN HOSE
x 8
5.5 (56, 49 in.*lbf)
x 4
5.5 (56, 49 in.*lbf)
5.5 (56, 49 in.*lbf)
x 4
DRAIN HOSE
Steel Type:
SLIDING ROOF LOCK
CATCH PLATE LH
Resin Type:
SLIDING ROOF LOCK
CATCH PLATE LH
N*m (kgf*cm, ft.*lbf) : Specified torque
o


REAR ROOF DRIP CHANNEL
SLIDING ROOF DRIVE CABLE SUB-ASSEMBLY
SUNSHADE TRIM SUB-ASSEMBLY
SLIDING ROOF PANEL STOPPER
x 2
x 2
SLIDING ROOF SUNSHADE STOPPER RH
SLIDING ROOF PIECE ASSEMBLY RH
SLIDING ROOF PIECE ASSEMBLY LH
SLIDING ROOF DRIVE GEAR SUB-ASSEMBLY
x 2
SLIDING ROOF PANEL STOPPER
BRACKET
5.4 (55, 48 in.*lbf)
SLIDING ROOF SUNSHADE STOPPER LH
N*m (kgf*cm, ft.*lbf) : Specified torque
o

for Preparation Click here

1. DISCONNECT CABLE FROM NEGATIVE BATTERY TERMINAL

CAUTION:

Wait at least 90 seconds after disconnecting the cable from the negative (-) battery terminal to disable the SRS system.

NOTICE:

When disconnecting the cable, some systems need to be initialized after the cable is reconnected (Click here).

2. REMOVE ROOF HEADLINING ASSEMBLY

a. Remove the roof headlining (Click here).

3. REMOVE CURTAIN SHIELD AIRBAG ASSEMBLY LH

a. Remove the curtain shield airbag (Click here).

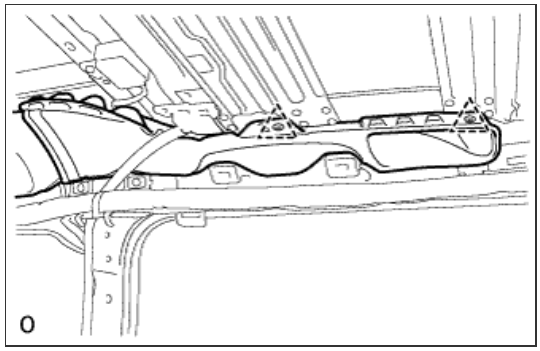
4. REMOVE CURTAIN SHIELD AIRBAG ASSEMBLY RH

HINT:

Use the same procedures described for the LH side.

5. REMOVE REAR NO. 5 ROOF AIR DUCT (w/ Rear Cooler)

a. Detach the 2 clips and remove the No. 5 roof air duct.



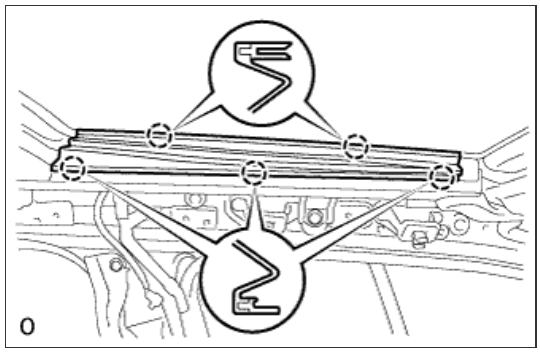
6. REMOVE REAR NO. 4 ROOF AIR DUCT (w/ Rear Cooler)

HINT:

Use the same procedures described for the No. 5 roof air duct.

7. REMOVE SLIDING ROOF SIDE GARNISH LH

a. Detach the 5 claws and remove the side garnish.



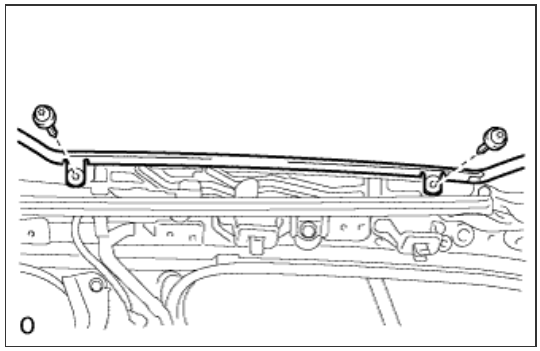
8. REMOVE SLIDING ROOF SIDE GARNISH RH

HINT:

Use the same procedures described for the LH side.

9. REMOVE SLIDING ROOF GLASS SUB-ASSEMBLY

a. Using a T25 "TORX" driver, remove the 4 screws and glass.



10. REMOVE SLIDING ROOF WEATHERSTRIP

a. Remove the sliding roof weatherstrip.

11. REMOVE SLIDING ROOF HOUSING SUB-ASSEMBLY

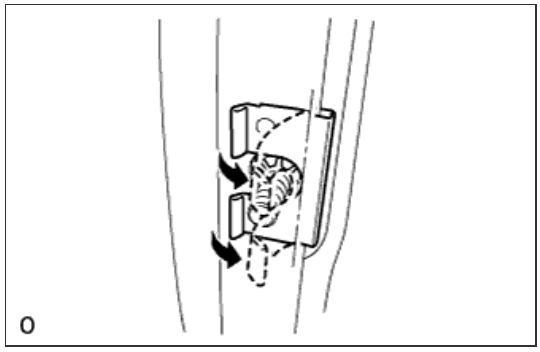
a. w/ Sliding Roof Lock Catch Plate LH, for Steel Type:

i. Disconnect the 4 sliding roof drain hoses.

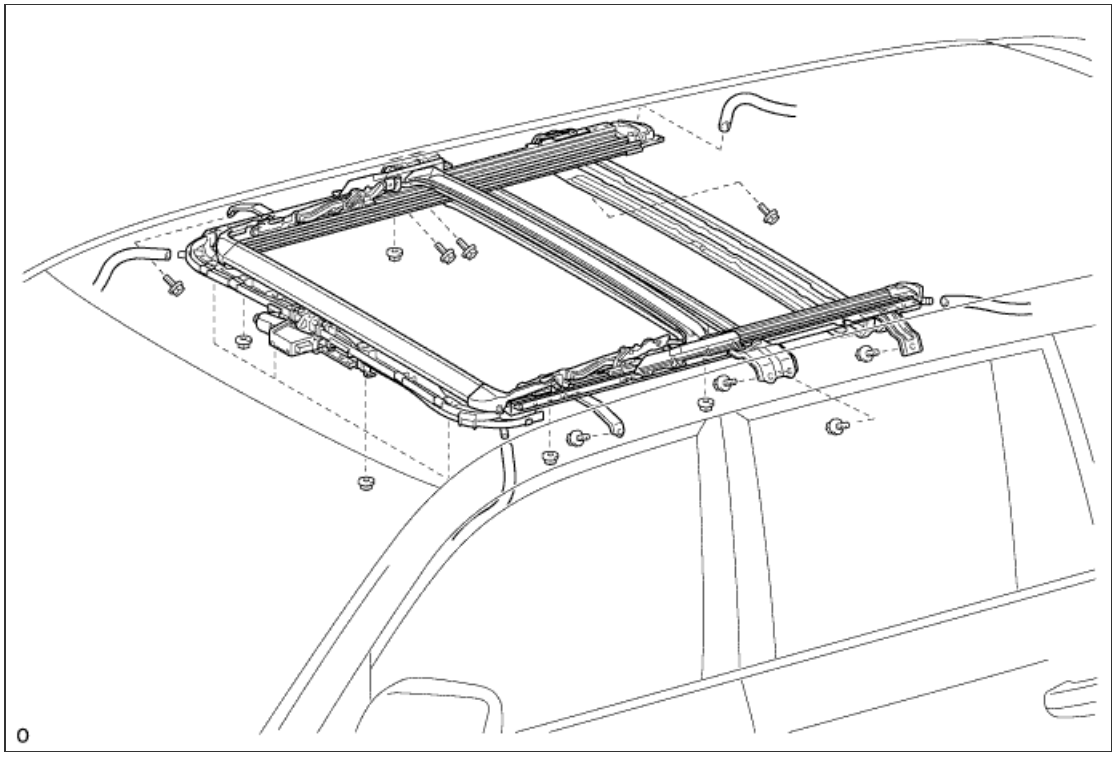
ii. Break off the sliding roof lock catch plate LH as shown in the illustration.

NOTICE:

Do not damage the sliding roof housing or vehicle body.



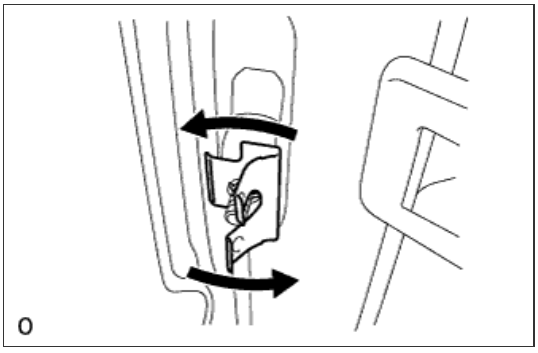
iii. Remove the 8 bolts, 8 nuts and housing.



iv. Rotate the sliding roof lock catch plate LH as shown in the illustration and remove it.

HINT:

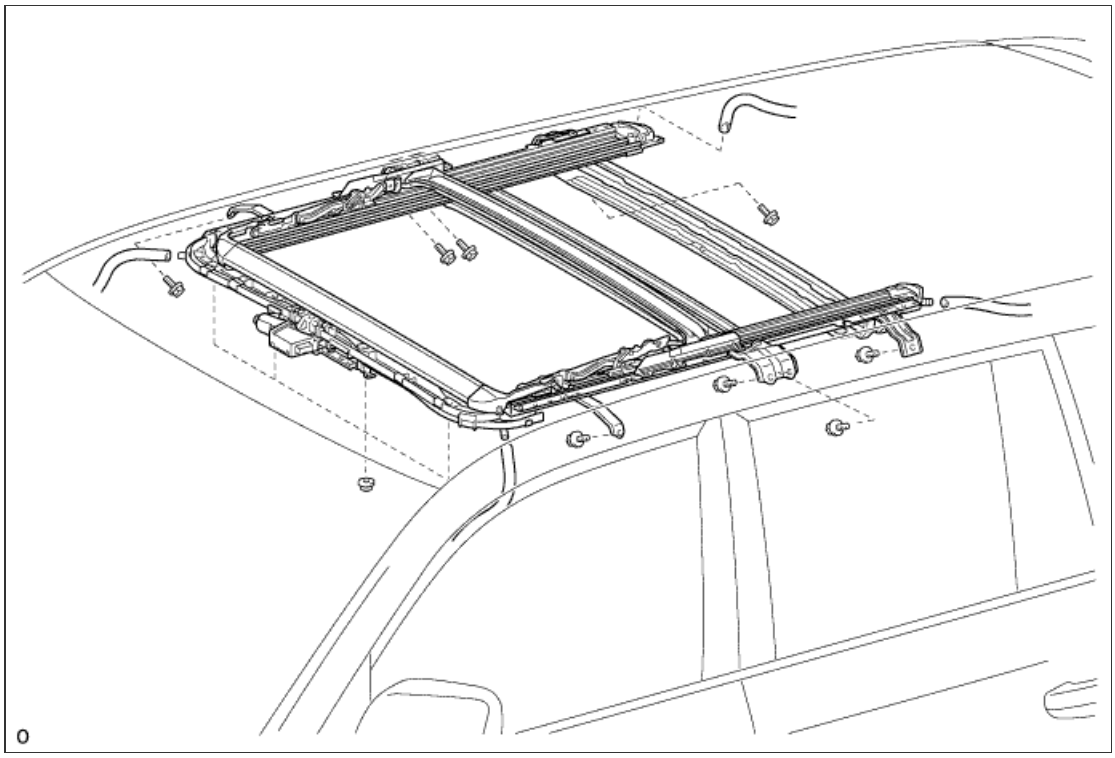
This part is used when the vehicle is assembled at the factory and is not needed for the reinstallation.



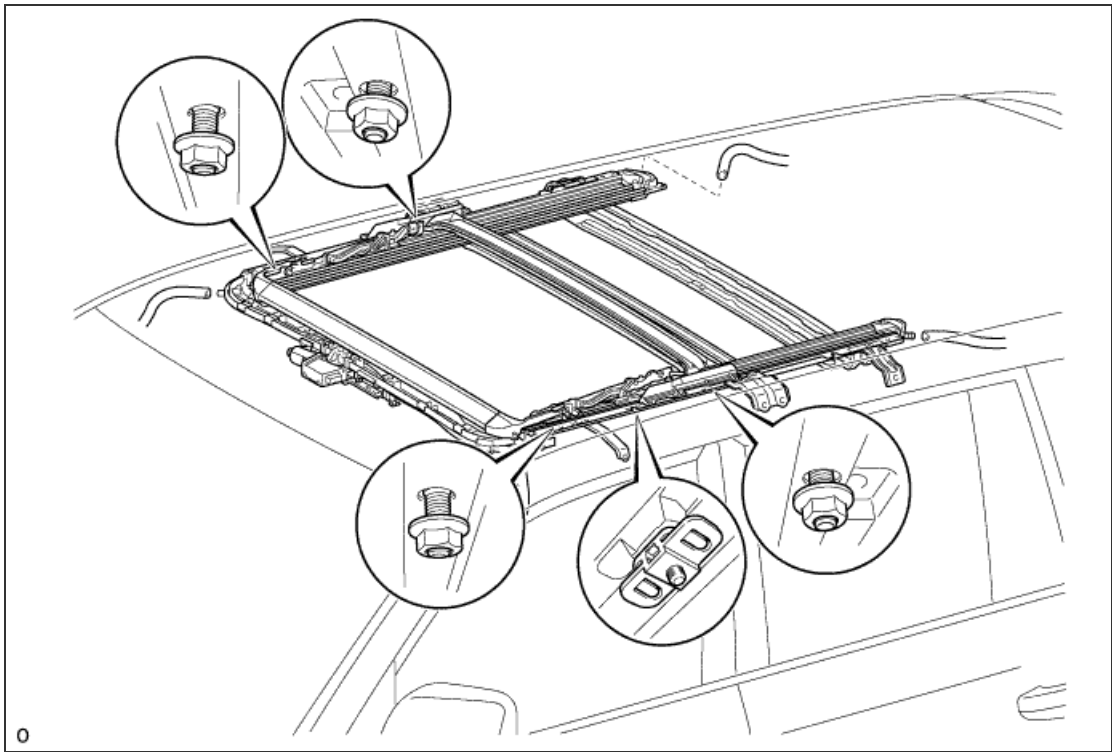
b. w/ Sliding Roof Lock Catch Plate LH, for Resin Type:

i. Disconnect the 4 sliding roof drain hoses.

ii. Remove the 4 bolts and 4 nuts.



iii. Loosen the 4 nuts as shown in the illustration.



NOTICE:

Be sure that the nuts are fully threaded onto the bolts.

iv. Pull the sliding roof housing sub-assembly downward and detach the 2 claws of the sliding roof lock catch plate LH form the stud bolt as shown in the illustration.

Text in Illustration

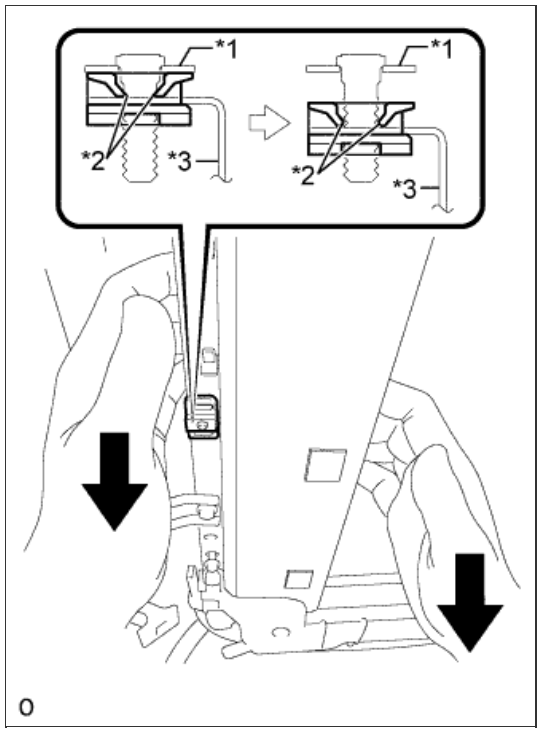
*1	Bracket (Roof Panel)

*2	Sliding Roof Lock Catch Plate LH Claw
*3	Sliding Roof Housing Sub-assembly

NOTICE:

Performing this procedure breaks the claws of the sliding roof lock catch plate LH so that the sliding roof housing sub-assembly can be removed. However, do not use excessive force.

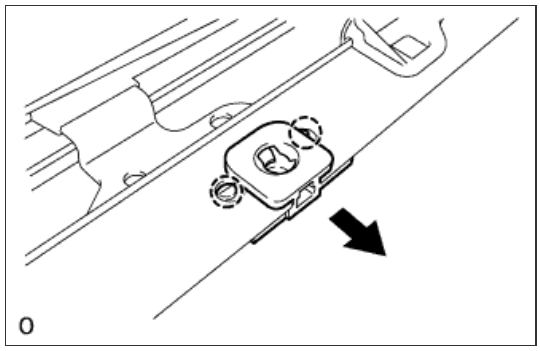
v. Remove the 4 nuts and sliding roof housing subassembly.



vi. Detach the 2 claws and remove the sliding roof lock catch plate LH from the sliding roof housing subassembly.

HINT:

The sliding roof lock catch plate LH is used when the vehicle is assembled at the factory and is not needed for reinstallation.



for Preparation Click here

1. DISCONNECT CABLE FROM NEGATIVE BATTERY TERMINAL

CAUTION:

Wait at least 90 seconds after disconnecting the cable from the negative (-) battery terminal to disable the SRS system.

NOTICE:

When disconnecting the cable, some systems need to be initialized after the cable is reconnected (Click here).

2. REMOVE ROOF HEADLINING ASSEMBLY

a. Remove the roof headlining (Click here).

3. REMOVE CURTAIN SHIELD AIRBAG ASSEMBLY LH

a. Remove the curtain shield airbag (Click here).

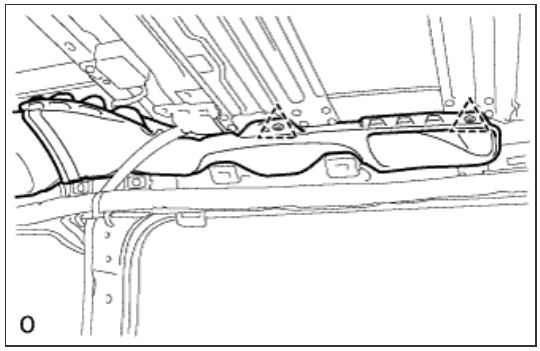
4. REMOVE CURTAIN SHIELD AIRBAG ASSEMBLY RH

HINT:

Use the same procedures described for the LH side.

5. REMOVE REAR NO. 5 ROOF AIR DUCT (w/ Rear Cooler)

a. Detach the 2 clips and remove the No. 5 roof air duct.



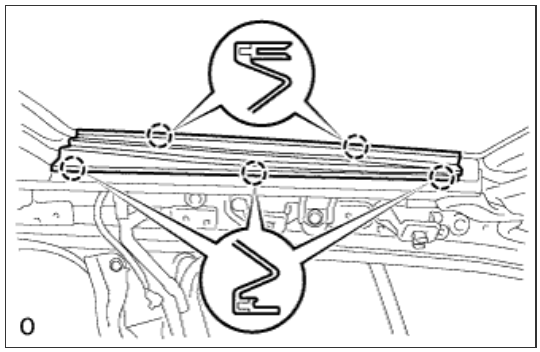
6. REMOVE REAR NO. 4 ROOF AIR DUCT (w/ Rear Cooler)

HINT:

Use the same procedures described for the No. 5 roof air duct.

7. REMOVE SLIDING ROOF SIDE GARNISH LH

a. Detach the 5 claws and remove the side garnish.



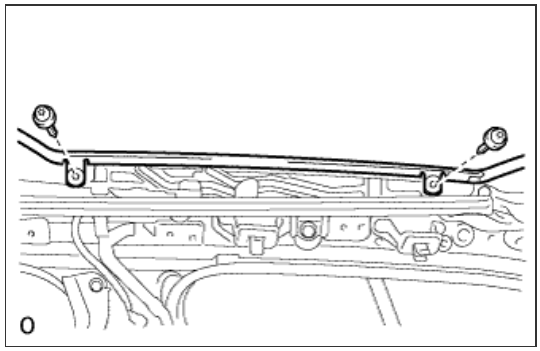
8. REMOVE SLIDING ROOF SIDE GARNISH RH

HINT:

Use the same procedures described for the LH side.

9. REMOVE SLIDING ROOF GLASS SUB-ASSEMBLY

a. Using a T25 "TORX" driver, remove the 4 screws and glass.



10. REMOVE SLIDING ROOF WEATHERSTRIP

a. Remove the sliding roof weatherstrip.

11. REMOVE SLIDING ROOF HOUSING SUB-ASSEMBLY

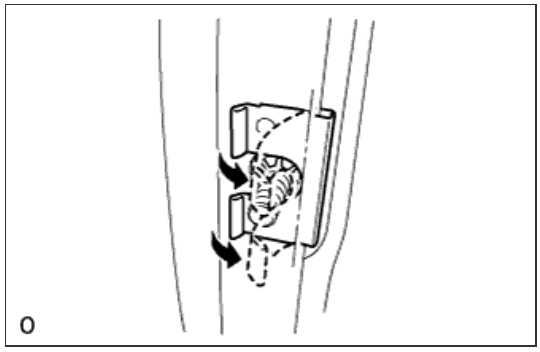
a. w/ Sliding Roof Lock Catch Plate LH, for Steel Type:

i. Disconnect the 4 sliding roof drain hoses.

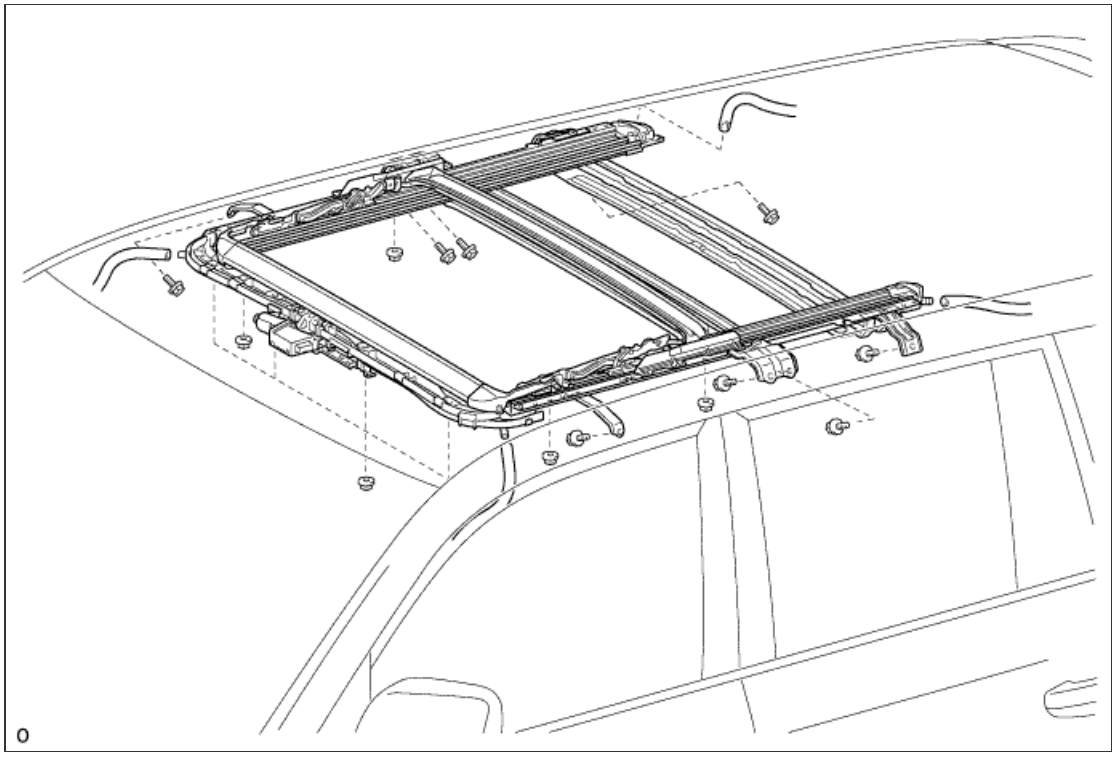
ii. Break off the sliding roof lock catch plate LH as shown in the illustration.

NOTICE:

Do not damage the sliding roof housing or vehicle body.



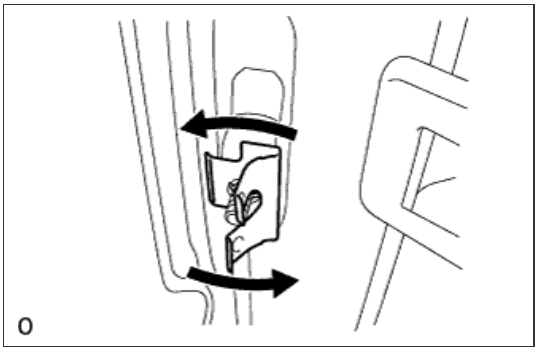
iii. Remove the 8 bolts, 8 nuts and housing.



iv. Rotate the sliding roof lock catch plate LH as shown in the illustration and remove it.

HINT:

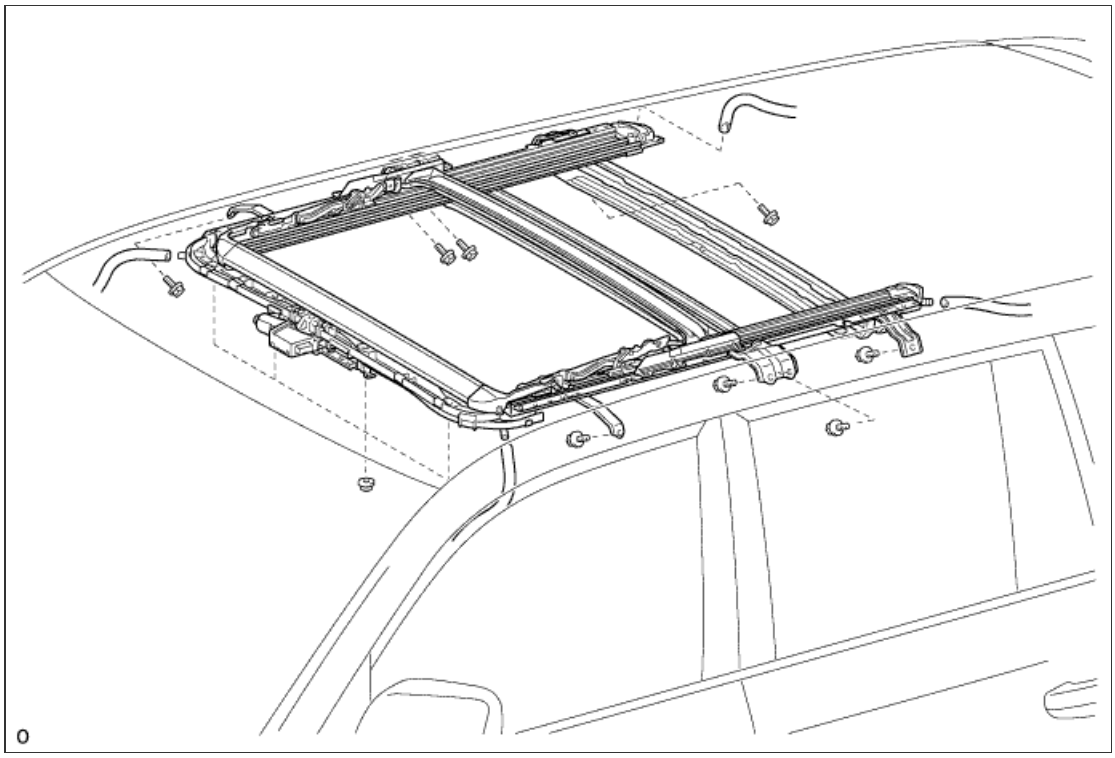
This part is used when the vehicle is assembled at the factory and is not needed for the reinstallation.



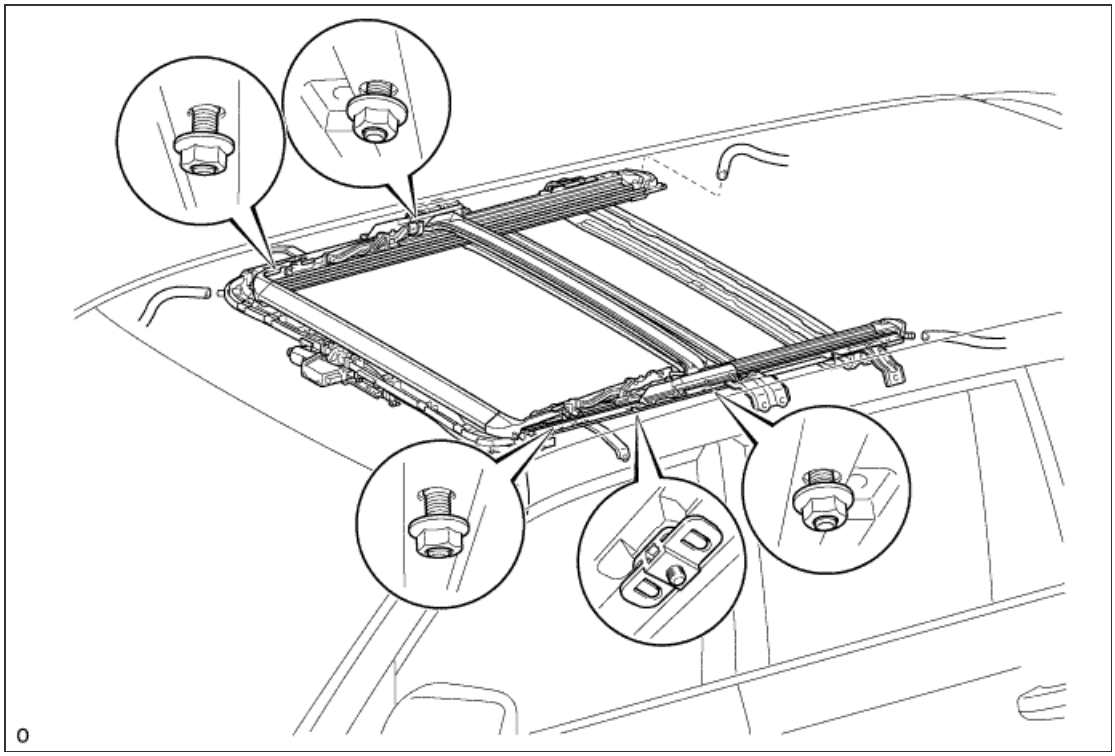
b. w/ Sliding Roof Lock Catch Plate LH, for Resin Type:

i. Disconnect the 4 sliding roof drain hoses.

ii. Remove the 4 bolts and 4 nuts.



iii. Loosen the 4 nuts as shown in the illustration.



NOTICE:

Be sure that the nuts are fully threaded onto the bolts.

iv. Pull the sliding roof housing sub-assembly downward and detach the 2 claws of the sliding roof lock catch plate LH form the stud bolt as shown in the illustration.

Text in Illustration

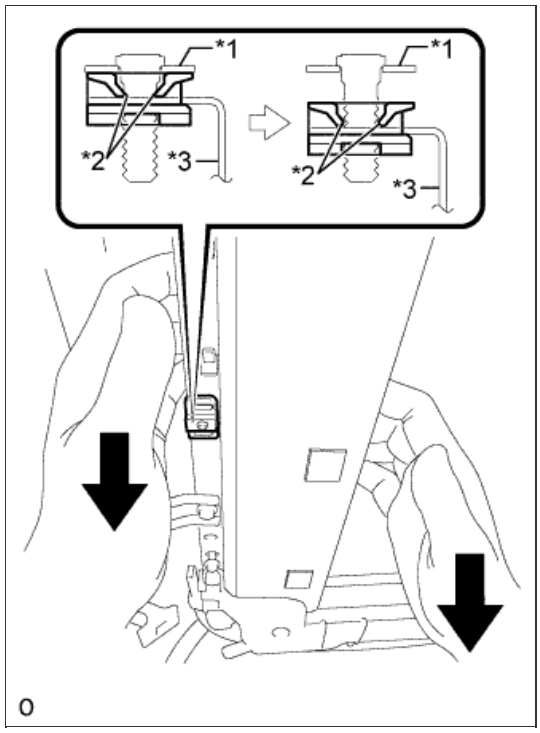
*1	Bracket (Roof Panel)

*2	Sliding Roof Lock Catch Plate LH Claw
*3	Sliding Roof Housing Sub-assembly

NOTICE:

Performing this procedure breaks the claws of the sliding roof lock catch plate LH so that the sliding roof housing sub-assembly can be removed. However, do not use excessive force.

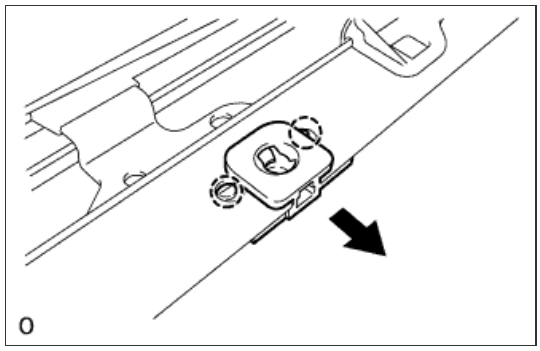
v. Remove the 4 nuts and sliding roof housing subassembly.



vi. Detach the 2 claws and remove the sliding roof lock catch plate LH from the sliding roof housing subassembly.

HINT:

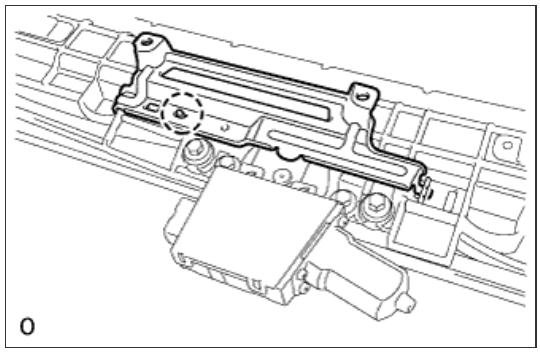
The sliding roof lock catch plate LH is used when the vehicle is assembled at the factory and is not needed for reinstallation.



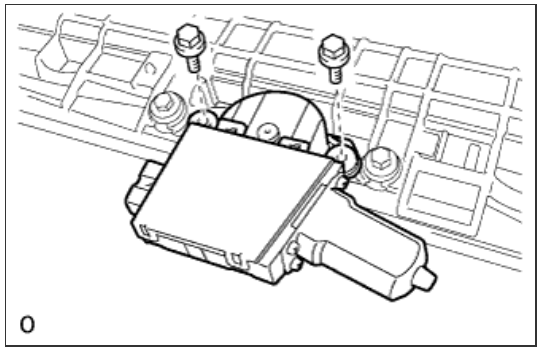
for Preparation Click here

1. REMOVE SLIDING ROOF DRIVE GEAR SUB-ASSEMBLY

a. Detach the bracket claw and remove the bracket.



b. Remove the 2 bolts, room light bracket and drive gear.

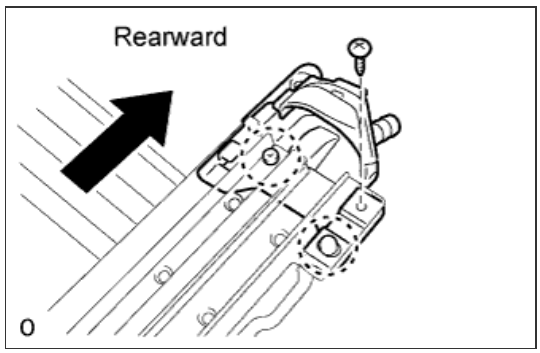


2. REMOVE SUNSHADE TRIM SUB-ASSEMBLY

a. Remove the 2 screws.

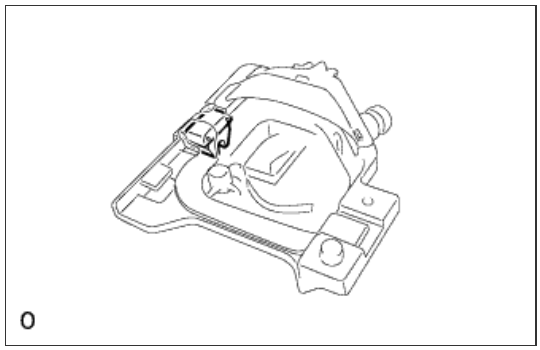
b. Detach the 4 claws and remove the sliding roof piece LH and RH.

c. Slide and remove the trim.



3. REMOVE SLIDING ROOF SUNSHADE STOPPER LH

a. Remove the stopper.



4. REMOVE SLIDING ROOF SUNSHADE STOPPER RH

HINT:

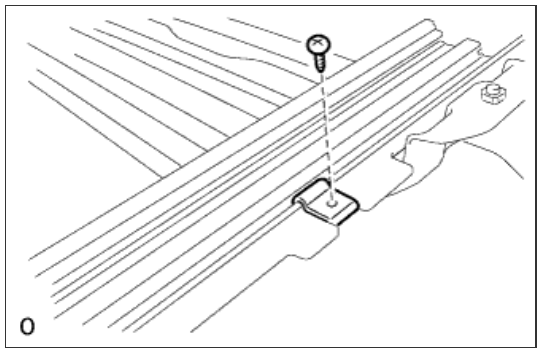
Use the same procedures described for the LH side.

5. REMOVE SLIDING ROOF DRIVE CABLE SUB-ASSEMBLY

NOTICE:

Do not disassemble the sliding roof drive cable sub-assembly except when replacing it.

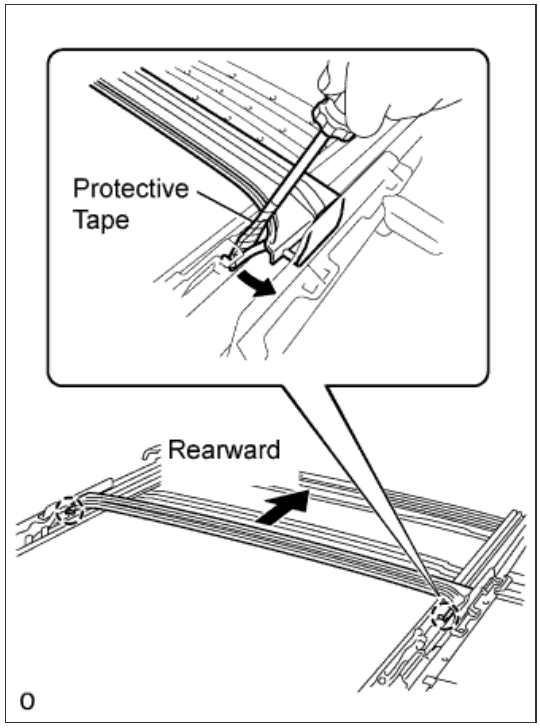
a. Remove the 2 screws and 2 stoppers.



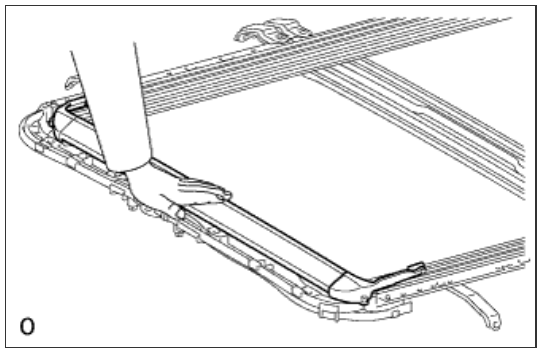
b. Using a screwdriver, detach the 2 claws slide the rear roof drip channel rearward to remove it.

HINT:

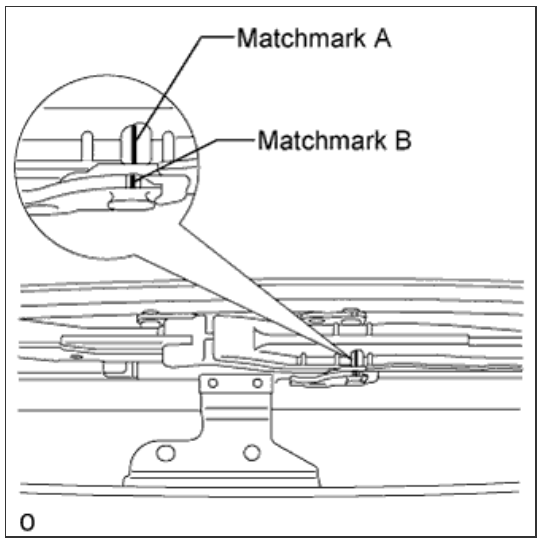
Tape the screwdriver tip before use.



c. Hold down the window deflector.



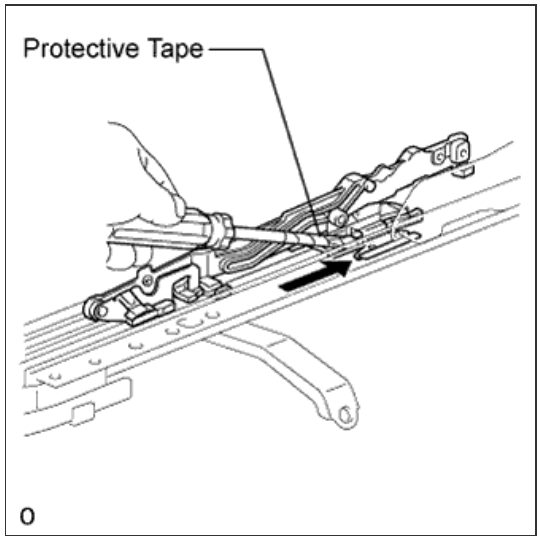
d. Place matchmarks on the sliding roof drive cable sub-assembly at locations A and B as shown in the illustration.



e. Using a screwdriver, slide the sliding roof drive cable sub-assembly in the direction indicated by the arrow in the illustration to remove it.

HINT:

Tape the screwdriver tip before use.



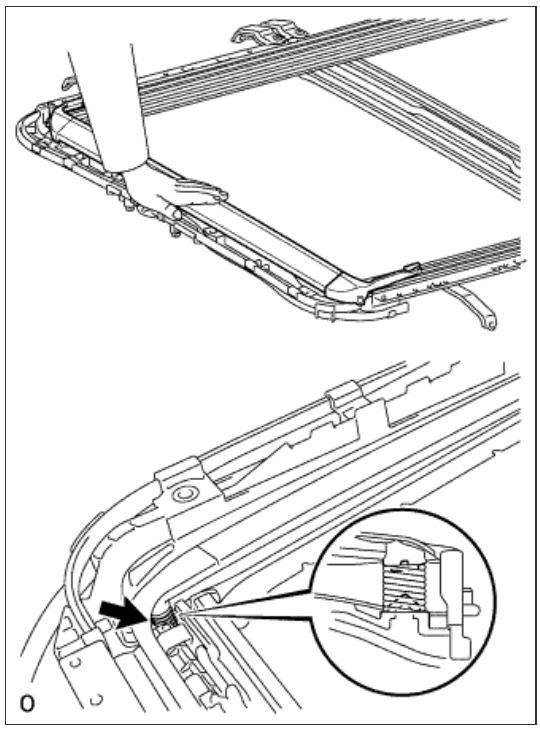
for Preparation Click here

1. INSTALL SLIDING ROOF DRIVE CABLE SUB-ASSEMBLY

a. Hold down the window deflector.

NOTICE:

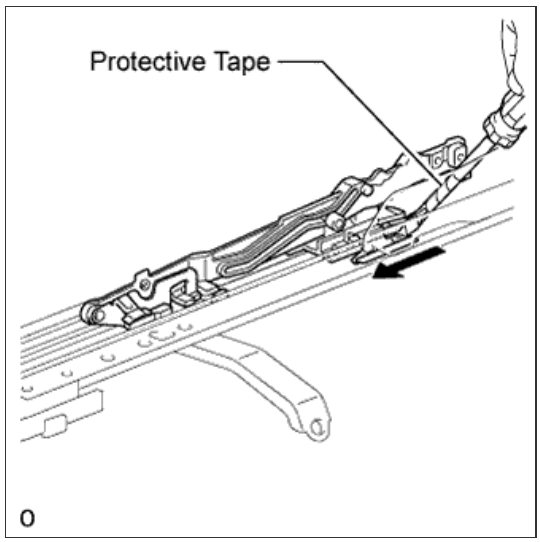
Make sure that the spring indicated by the arrow in the illustration is securely installed.



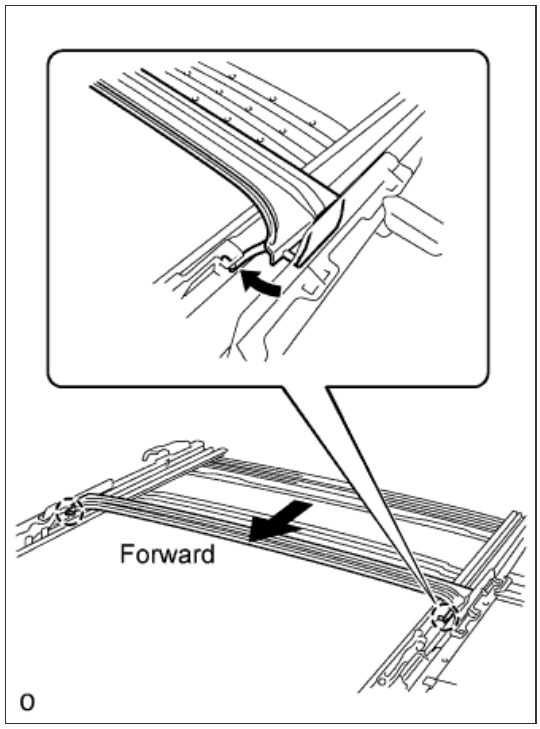
b. Using a screwdriver, slide the drive cable in the direction indicated by the arrow in the illustration to install it.

HINT:

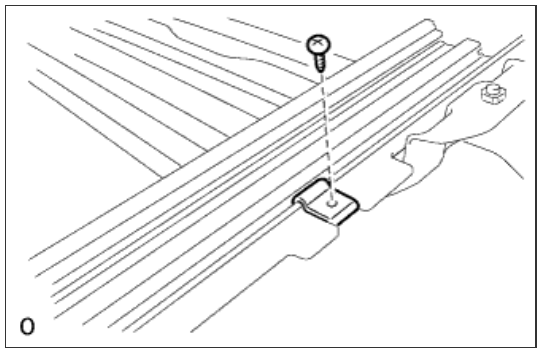
Tape the screwdriver tip before use.



c. Slide the rear roof drip channel forward and attach the 2 claws to install it.



d. Install the 2 stoppers with the 2 screws.

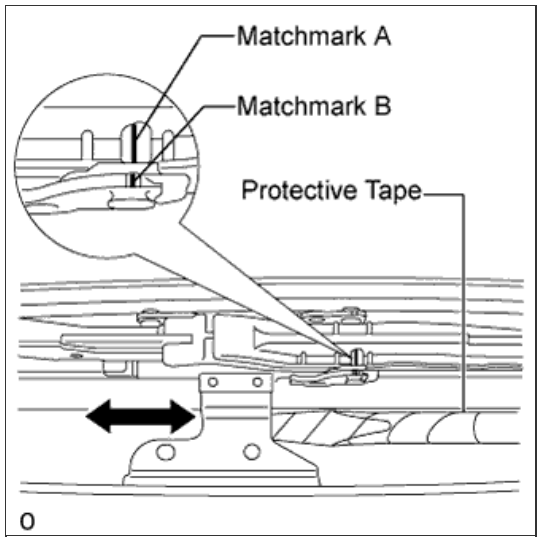


2. ADJUST SLIDING ROOF DRIVE CABLE SUB-ASSEMBLY

a. Using a screwdriver, align the matchmarks by sliding the drive cable in the directions indicated by the arrow in the illustration.

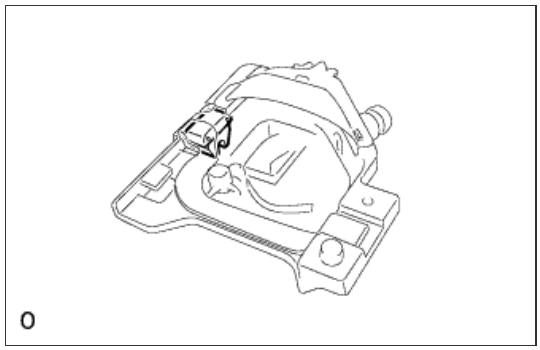
HINT:

Tape the screwdriver tip before use.



3. INSTALL SLIDING ROOF SUNSHADE STOPPER LH

a. Install the stopper.



4. INSTALL SLIDING ROOF SUNSHADE STOPPER RH

HINT:

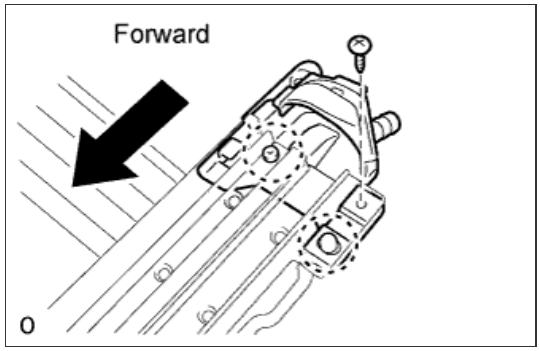
Use the same procedures described for the LH side.

5. INSTALL SUNSHADE TRIM SUB-ASSEMBLY

a. Insert the sunshade trim into the sliding roof housing.

b. Attach the 4 claws to install the sliding roof piece LH and RH.

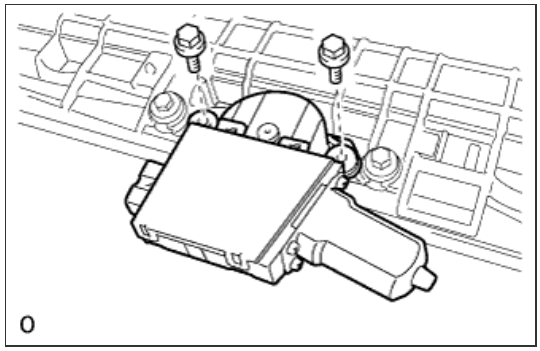
c. Install the 2 screws.



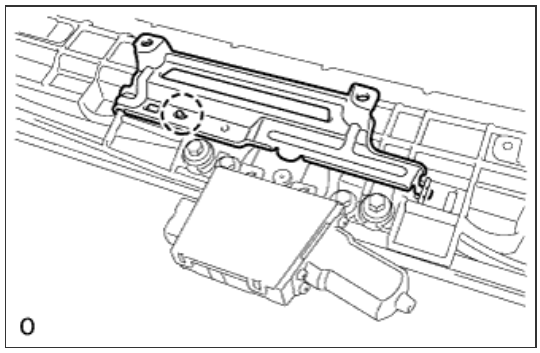
6. INSTALL SLIDING ROOF DRIVE GEAR SUB-ASSEMBLY

a. Install the drive gear and room light bracket with the 2 bolts.

Torque:
5.4 N*m{ 55 kgf*cm , 48 in.*lbf }



b. Attach the bracket claw to install the bracket.



for Preparation Click here

1. INSTALL SLIDING ROOF HOUSING SUB-ASSEMBLY

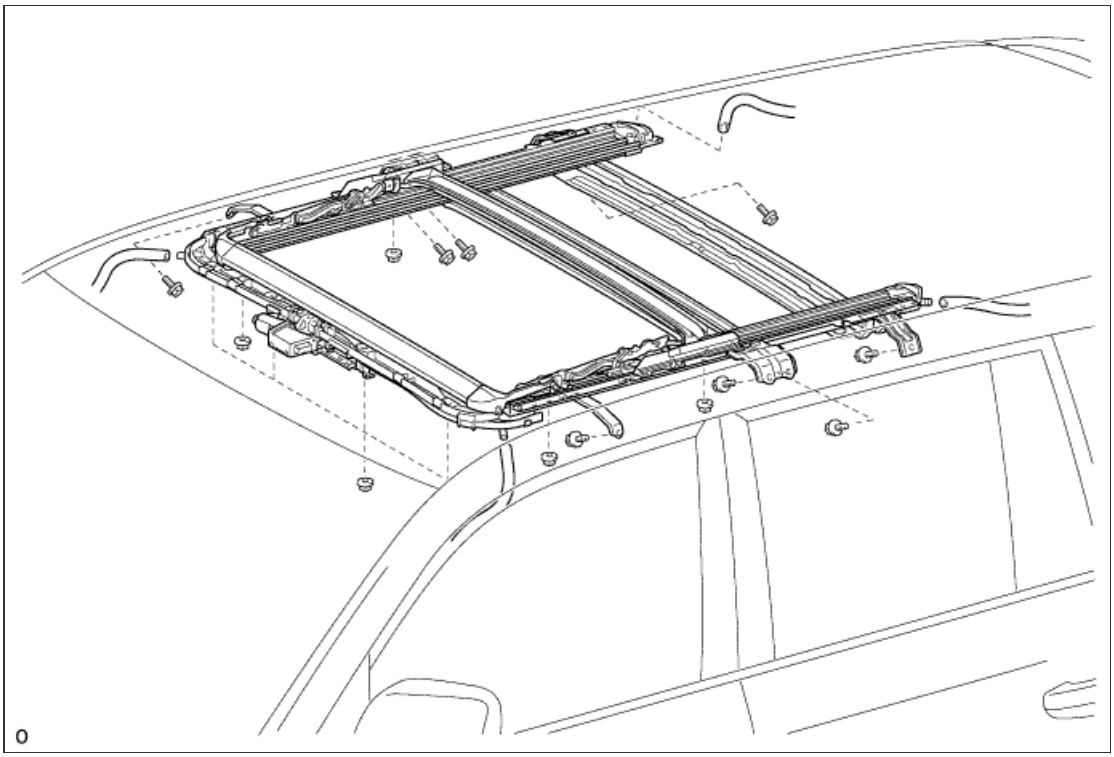
a. Temporarily install the housing with the 8 bolts (vehicle body side) and 8 nuts.

b. Tighten the 8 nuts.

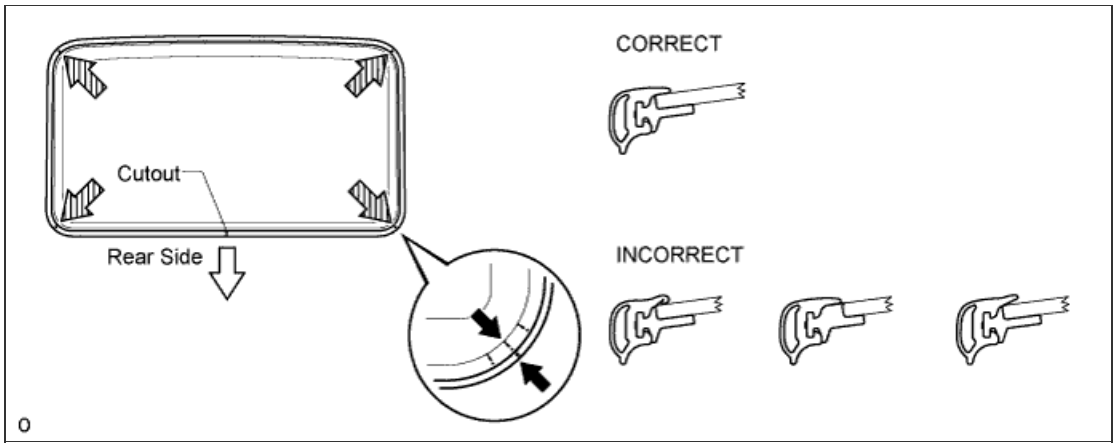
Torque:
5.5 N*m{ 56 kgf*cm , 49 in.*lbf }

c. Tighten the 8 bolts.

Torque:
5.5 N*m{ 56 kgf*cm , 49 in.*lbf }



2. INSTALL SLIDING ROOF WEATHERSTRIP



a. Install the sliding roof weatherstrip as described below.

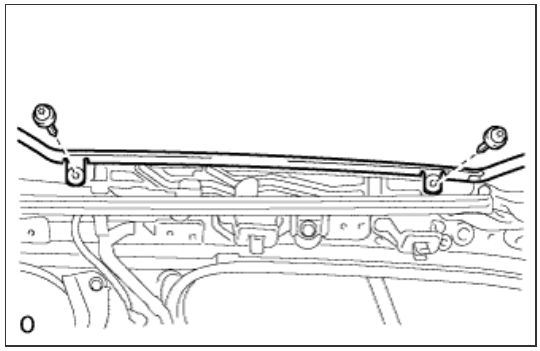
i. Attach each corner of the weatherstrip so that each weatherstrip mark is aligned with the sliding roof glass center mark. After attaching the entire weatherstrip, check that all weatherstrip marks are within the sliding roof glass end marks.

ii. Make sure the weatherstrip cutout is toward the rear side of the vehicle and centered.

iii. Make sure the weatherstrip is securely installed as shown in the illustration.

3. INSTALL SLIDING ROOF GLASS SUB-ASSEMBLY

a. Using a T25 "TORX" driver, temporarily install the glass with the 4 screws.



b. Perform a level check.

i. Check the difference in the level between the roof panel and the upper surface of the weatherstrip labeled "a" when the sliding roof glass is fully closed.

Standard:

Area	Specified Condition
A - A	0 +/-1.5 mm (0 +/-0.0591 in.)
B - B	
C - C	
D - D	

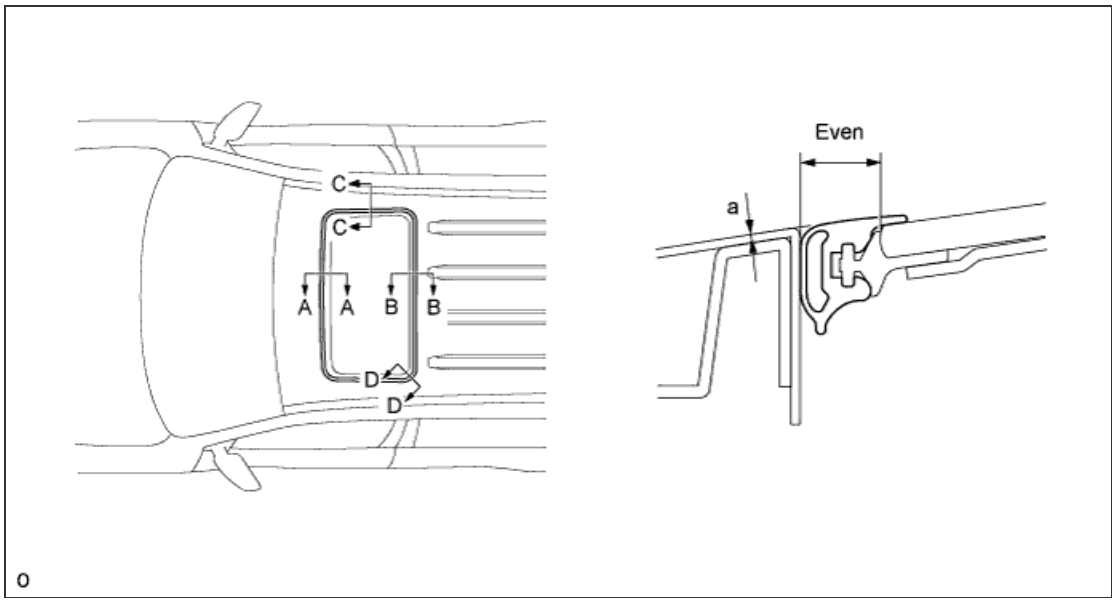
HINT:

"+" represents the condition that the glass is above the panel level. "-" represents the condition that the glass is below the panel level.

ii. Perform a gap check.
Check the gap between the roof panel and roof glass.

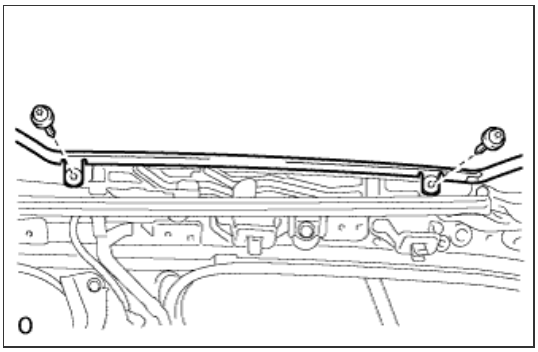
NOTICE:

The gap must be even all around.



c. Tighten the 4 screws.

Torque:
5.5 N*m{ 56 kgf*cm , 49 in.*lbf }



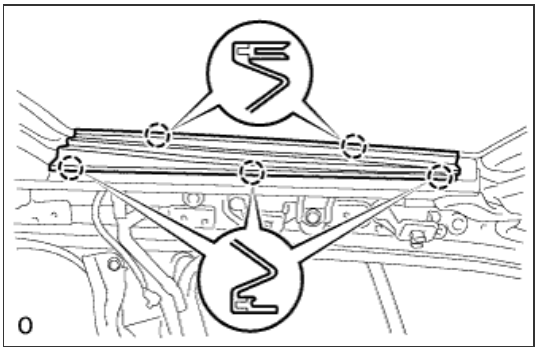
4. CHECK FOR WATER LEAK

a. After adjusting the sliding roof glass sub-assembly, check for water leaks.

b. If there are any leaks, readjust the sliding roof glass sub-assembly.

5. INSTALL SLIDING ROOF SIDE GARNISH LH

a. Attach the 5 claws to install the sliding roof side garnish.



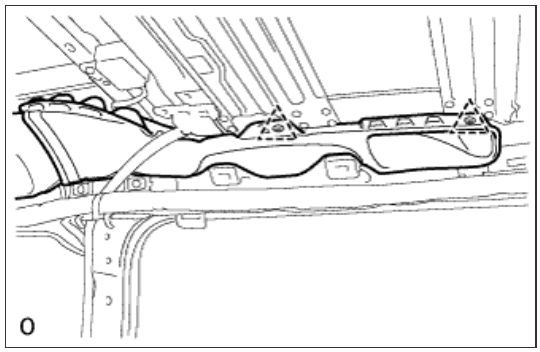
6. INSTALL SLIDING ROOF SIDE GARNISH RH

HINT:

Use the same procedures described for the LH side.

. INSTALL REAR NO. 5 ROOF AIR DUCT

a. Attach the 2 clips to install the duct.



8. INSTALL REAR NO. 4 ROOF AIR DUCT

HINT:

Use the same procedures described for the No. 5 roof air duct.

9. INSTALL CURTAIN SHIELD AIRBAG ASSEMBLY LH

a. Install the curtain shield airbag (Click here).

10. INSTALL CURTAIN SHIELD AIRBAG ASSEMBLY RH

HINT:

Use the same procedures described for the LH side.

11. INSTALL ROOF HEADLINING ASSEMBLY

a. Install the roof headlining (Click here).

12. CONNECT CABLE TO NEGATIVE BATTERY TERMINAL

NOTICE:

When disconnecting the cable, some systems need to be initialized after the cable is reconnected (Click here).

13. CHECK SRS WARNING LIGHT

a. Check the SRS warning light (Click here).

for Preparation Click here

1. INSTALL SLIDING ROOF HOUSING SUB-ASSEMBLY

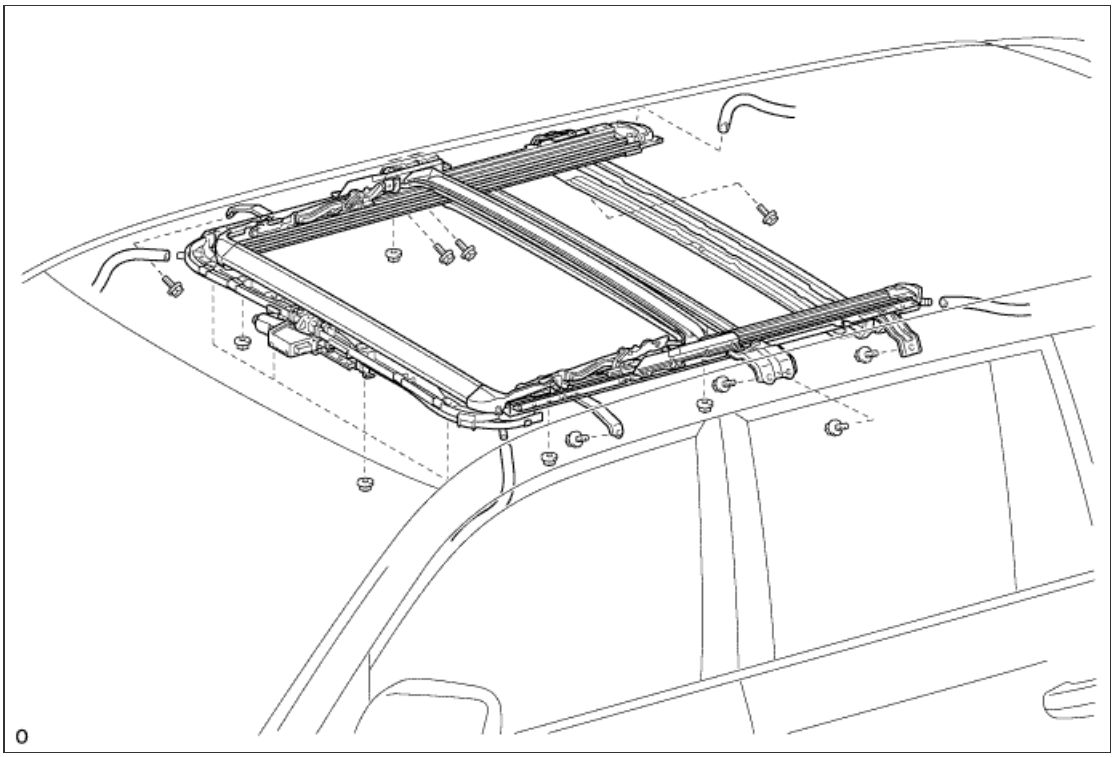
a. Temporarily install the housing with the 8 bolts (vehicle body side) and 8 nuts.

b. Tighten the 8 nuts.

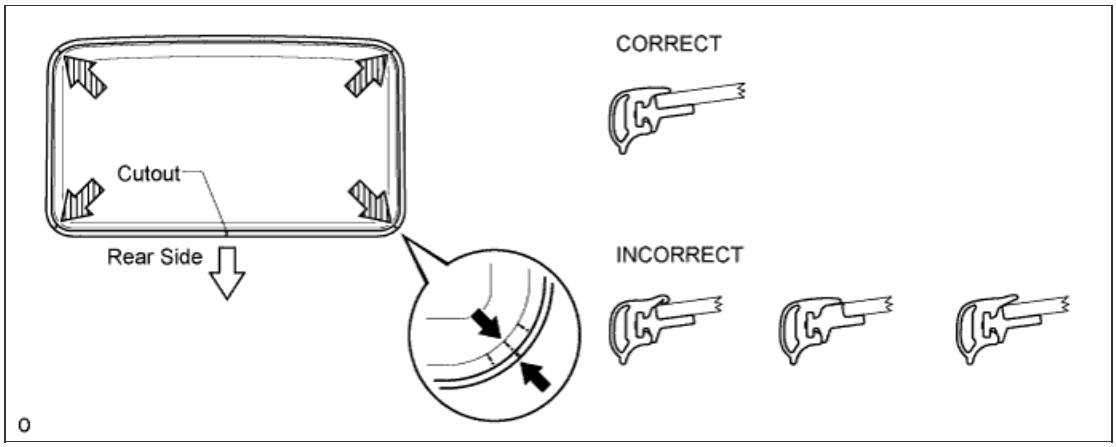
Torque:
5.5 N*m{ 56 kgf*cm , 49 in.*lbf }

c. Tighten the 8 bolts.

Torque:
5.5 N*m{ 56 kgf*cm , 49 in.*lbf }



2. INSTALL SLIDING ROOF WEATHERSTRIP



a. Install the sliding roof weatherstrip as described below.

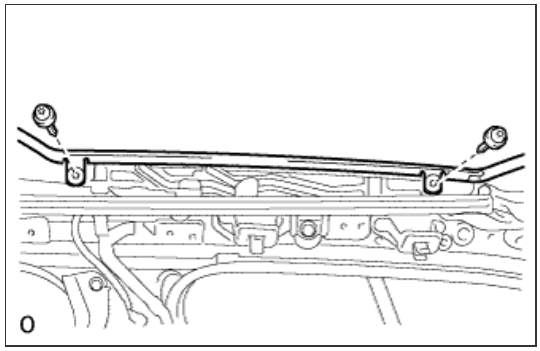
i. Attach each corner of the weatherstrip so that each weatherstrip mark is aligned with the sliding roof glass center mark. After attaching the entire weatherstrip, check that all weatherstrip marks are within the sliding roof glass end marks.

ii. Make sure the weatherstrip cutout is toward the rear side of the vehicle and centered.

iii. Make sure the weatherstrip is securely installed as shown in the illustration.

3. INSTALL SLIDING ROOF GLASS SUB-ASSEMBLY

a. Using a T25 "TORX" driver, temporarily install the glass with the 4 screws.



b. Perform a level check.

i. Check the difference in the level between the roof panel and the upper surface of the weatherstrip labeled "a" when the sliding roof glass is fully closed.

Standard:

Area	Specified Condition
A - A	0 +/-1.5 mm (0 +/-0.0591 in.)
B - B	
C - C	
D - D	

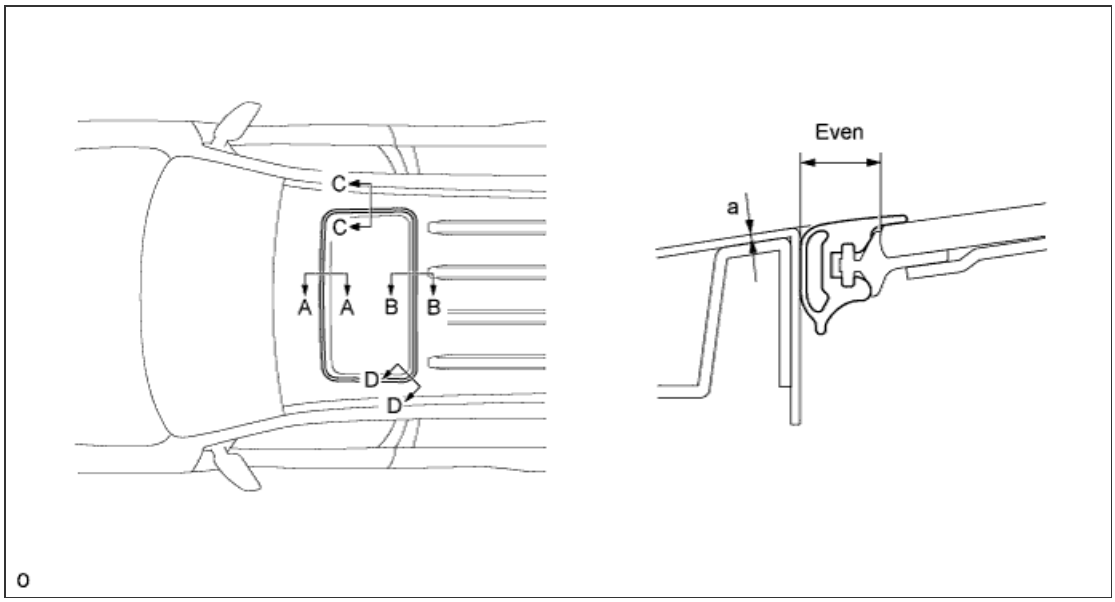
HINT:

"+" represents the condition that the glass is above the panel level. "-" represents the condition that the glass is below the panel level.

ii. Perform a gap check.
Check the gap between the roof panel and roof glass.

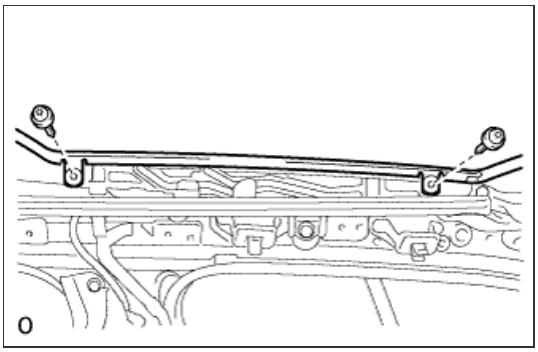
NOTICE:

The gap must be even all around.



c. Tighten the 4 screws.

Torque:
5.5 N*m{ 56 kgf*cm , 49 in.*lbf }



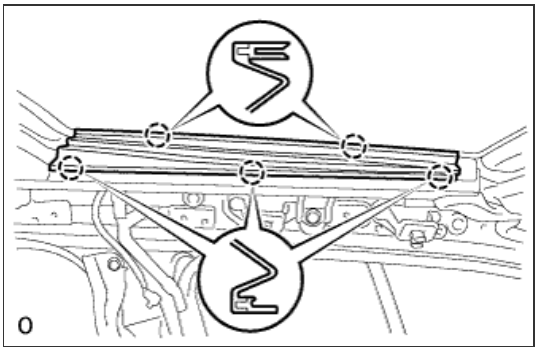
4. CHECK FOR WATER LEAK

a. After adjusting the sliding roof glass sub-assembly, check for water leaks.

b. If there are any leaks, readjust the sliding roof glass sub-assembly.

5. INSTALL SLIDING ROOF SIDE GARNISH LH

a. Attach the 5 claws to install the sliding roof side garnish.



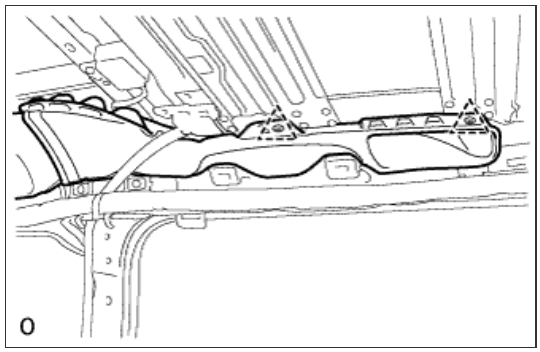
6. INSTALL SLIDING ROOF SIDE GARNISH RH

HINT:

Use the same procedures described for the LH side.

. INSTALL REAR NO. 5 ROOF AIR DUCT

a. Attach the 2 clips to install the duct.



8. INSTALL REAR NO. 4 ROOF AIR DUCT

HINT:

Use the same procedures described for the No. 5 roof air duct.

9. INSTALL CURTAIN SHIELD AIRBAG ASSEMBLY LH

a. Install the curtain shield airbag (Click here).

10. INSTALL CURTAIN SHIELD AIRBAG ASSEMBLY RH

HINT:

Use the same procedures described for the LH side.

11. INSTALL ROOF HEADLINING ASSEMBLY

a. Install the roof headlining (Click here).

12. CONNECT CABLE TO NEGATIVE BATTERY TERMINAL

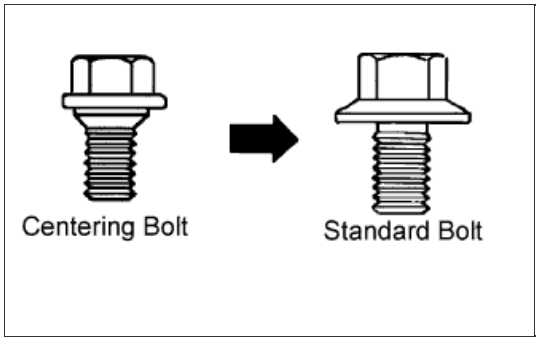
NOTICE:

When disconnecting the cable, some systems need to be initialized after the cable is reconnected (Click here).

13. CHECK SRS WARNING LIGHT

a. Check the SRS warning light (Click here).

for Preparation Click here

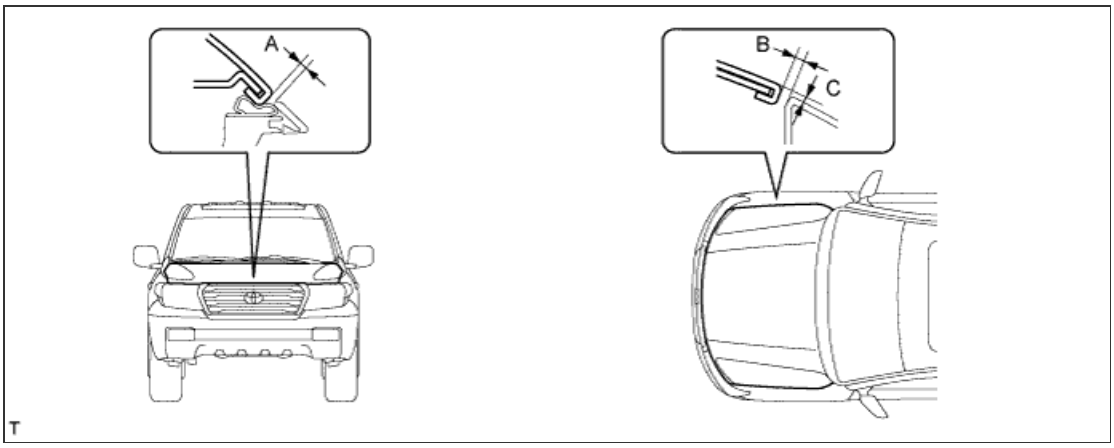


HINT:

- **Centering bolts are used to mount the hood hinge and hood lock. The hood and hood lock cannot be adjusted with the centering bolts on. Substitute the centering bolts with standard bolts (with washers) when making adjustments.**
- **A bolt without a torque specification is shown in the standard bolt chart (Click here).**

1. INSPECT HOOD SUB-ASSEMBLY

a. Check that the clearance measurements of areas A to C are within the standard range.



Standard Measurement:

Area	Specified Condition
A (Reference)	2.3 to 5.3 mm (0.0906 to 0.209 in.)
B	2.0 to 5.0 mm (0.0787 to 0.197 in.)
C	-1.5 to 1.5 mm (-0.0591 to 0.0591 in.)

2. ADJUST HOOD SUB-ASSEMBLY

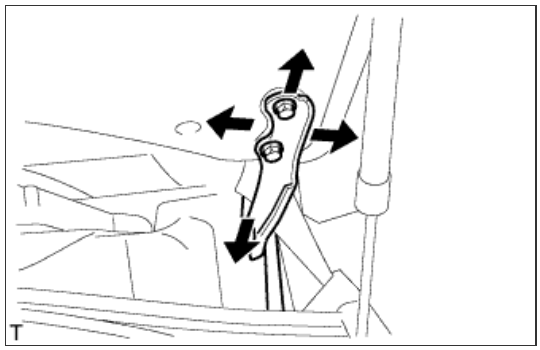
a. Adjust the hood position.

i. Loosen the 4 hinge bolts of the hood.

ii. Move the hood and adjust the clearance between the hood and front fender.

iii. Tighten the 4 hinge bolts of the hood after the adjustment.

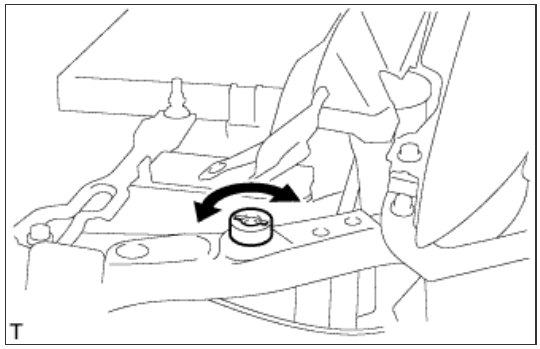
Torque:
13 N*m{ 133 kgf*cm , 10 ft.*lbf }



iv. Adjust the cushion rubber so that the height of the hood and fender are aligned.

HINT:

Raise or lower the hood front end by turning the cushion rubber.

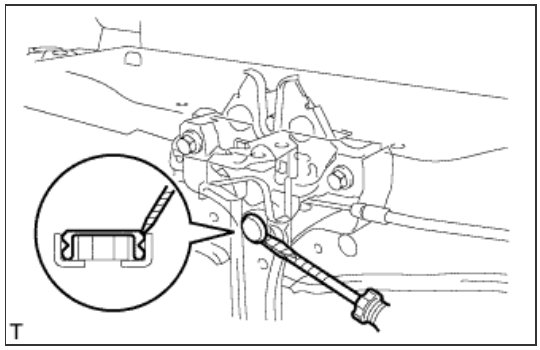


b. Adjust the hood lock.

i. Using a screwdriver, remove the hood lock nut cap as shown in the illustration.

HINT:

Tape the screwdriver tip before use.



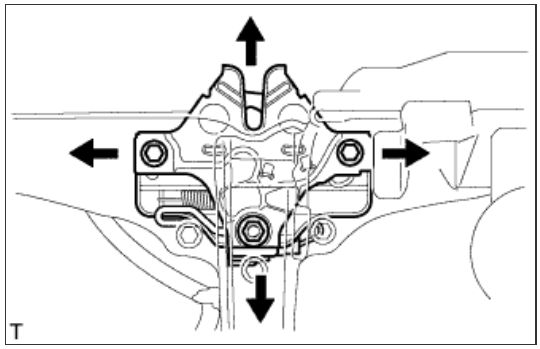
ii. Loosen the 2 bolts and hood lock nut.

iii. Adjust the hood lock position so that the striker can enter it smoothly.

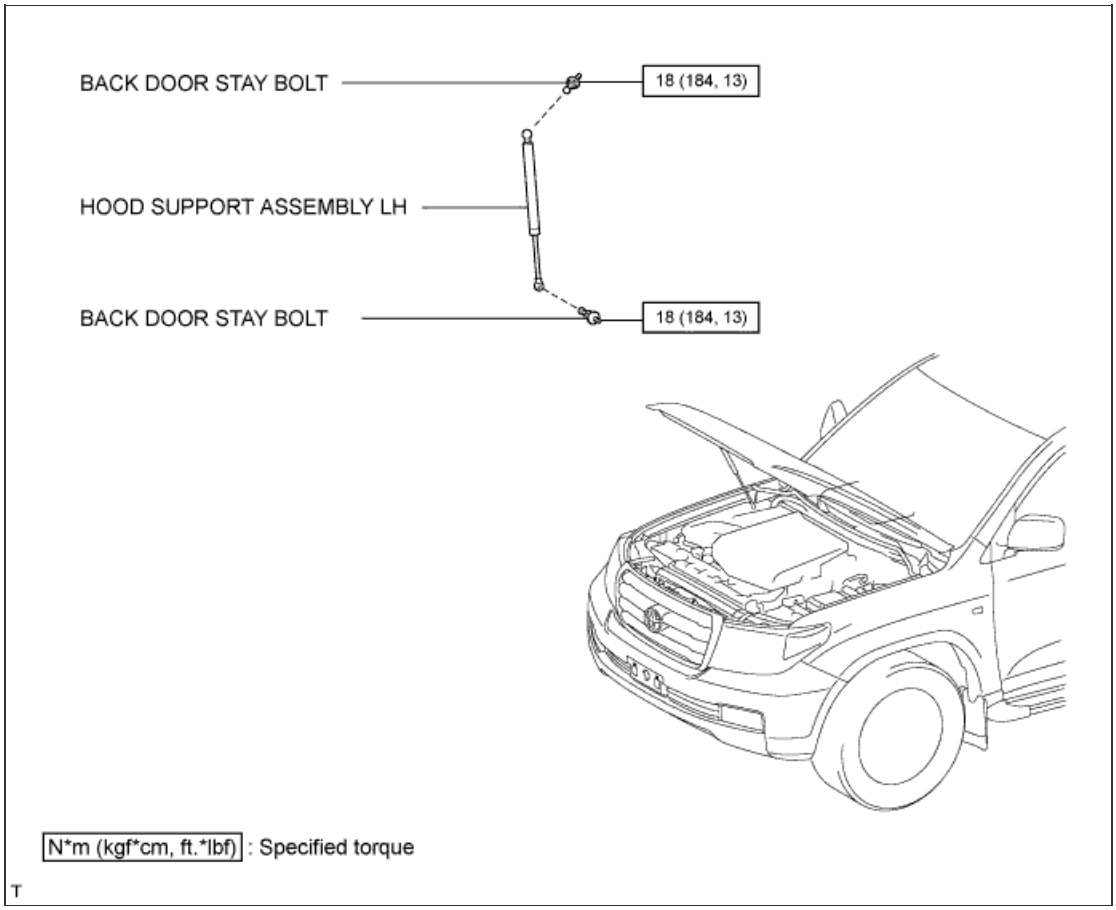
iv. Tighten the bolts and nut after the adjustment.

Torque:
5.5 N*m{ 56 kgf*cm , 49 in.*lbf }

v. Install a new cap.



for Preparation Click here



for Preparation Click here

HINT:

- **Use the same procedures for the RH side and LH side.**
- **The procedures listed below are for the LH side.**

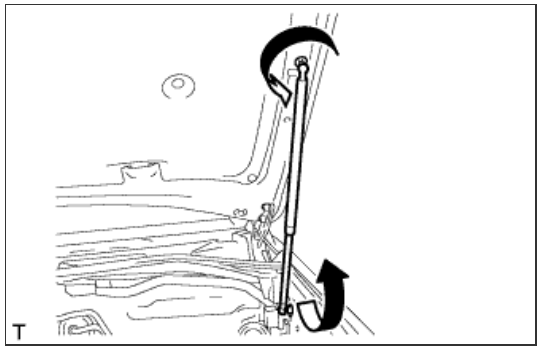
1. REMOVE HOOD SUPPORT ASSEMBLY LH

a. Remove the bolt and hood support from the hood.

CAUTION:

Remove the hood support while supporting the hood by hand.

b. Remove the bolt and hood support.



for Preparation Click here

NOTICE:

- **As much as possible, avoid touching the stroke portions of the rod to prevent foreign matter from attaching to them. Be sure to hold the cylinders while servicing.**
- **Do not wear cotton gloves or other similar materials when handling the rod. Fibers may attach to the rod and result in gas leaks.**
- **Do not apply any load to the cylinders in the horizontal direction in order to prevent the rod from being deformed.**

HINT:

- **Use the same procedures for the RH side and LH side.**
- **The procedures listed below are for the LH side.**

1. INSTALL HOOD SUPPORT ASSEMBLY LH

a. When reusing the hood support.

i. Install the hood support assembly with the 2 bolts.

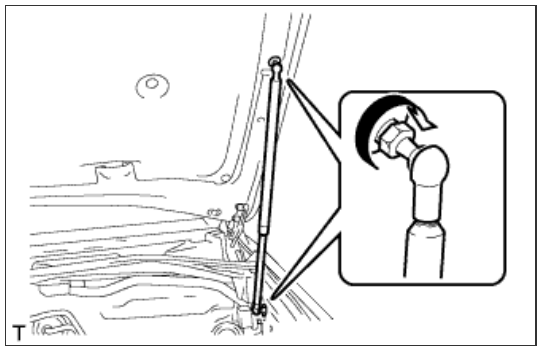
Torque:
18 N*m{ 184 kgf*cm , 13 ft.*lbf }

CAUTION:

Install the hood support while supporting the hood by hand.

NOTICE:

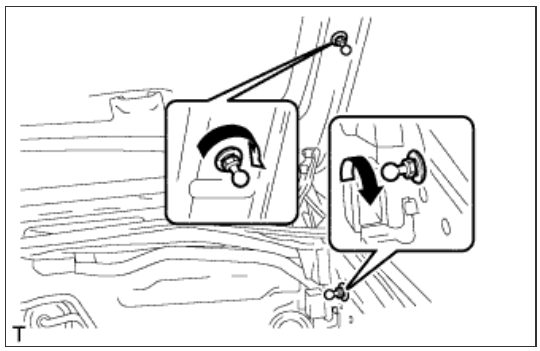
Check that the hood support is engaged in the ball joint and it cannot be pulled out.



b. When installing a new hood support.

i. Install the 2 back door stay bolts.

Torque:
18 N*m{ 184 kgf*cm , 13 ft.*lbf }



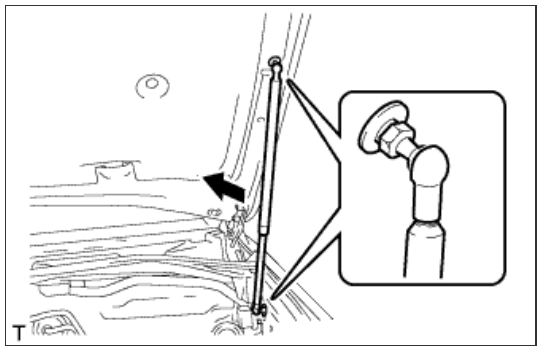
c. Attach the ball joint and install the hood support assembly.

CAUTION:

Install the hood support while supporting the hood by hand.

NOTICE:

Check that the hood support is engaged in the ball joint and it cannot be pulled out.



for Preparation Click here

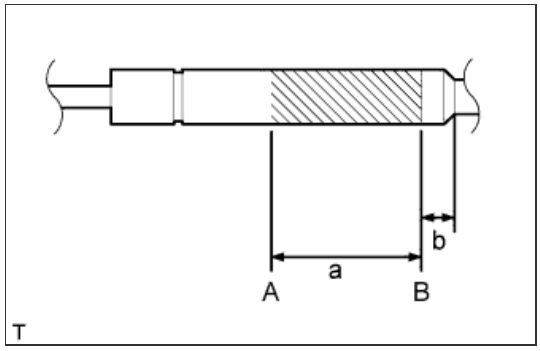
HINT:

- **Use the same procedures for the RH side and LH side.**
- **The procedures listed below are for the LH side.**

1. DISPOSE OF HOOD SUPPORT ASSEMBLY

a. Horizontally fix the hood support in a vise with the piston-rod pulled out.

b. Wear safety glasses. Gradually cut a part between A and B shown in the illustration using a metal saw and gradually release the gas.



Standard Measurement:

Area	Specified Condition
a	150 mm (5.91 in.)
b	20 mm (0.787 in.)

CAUTION:

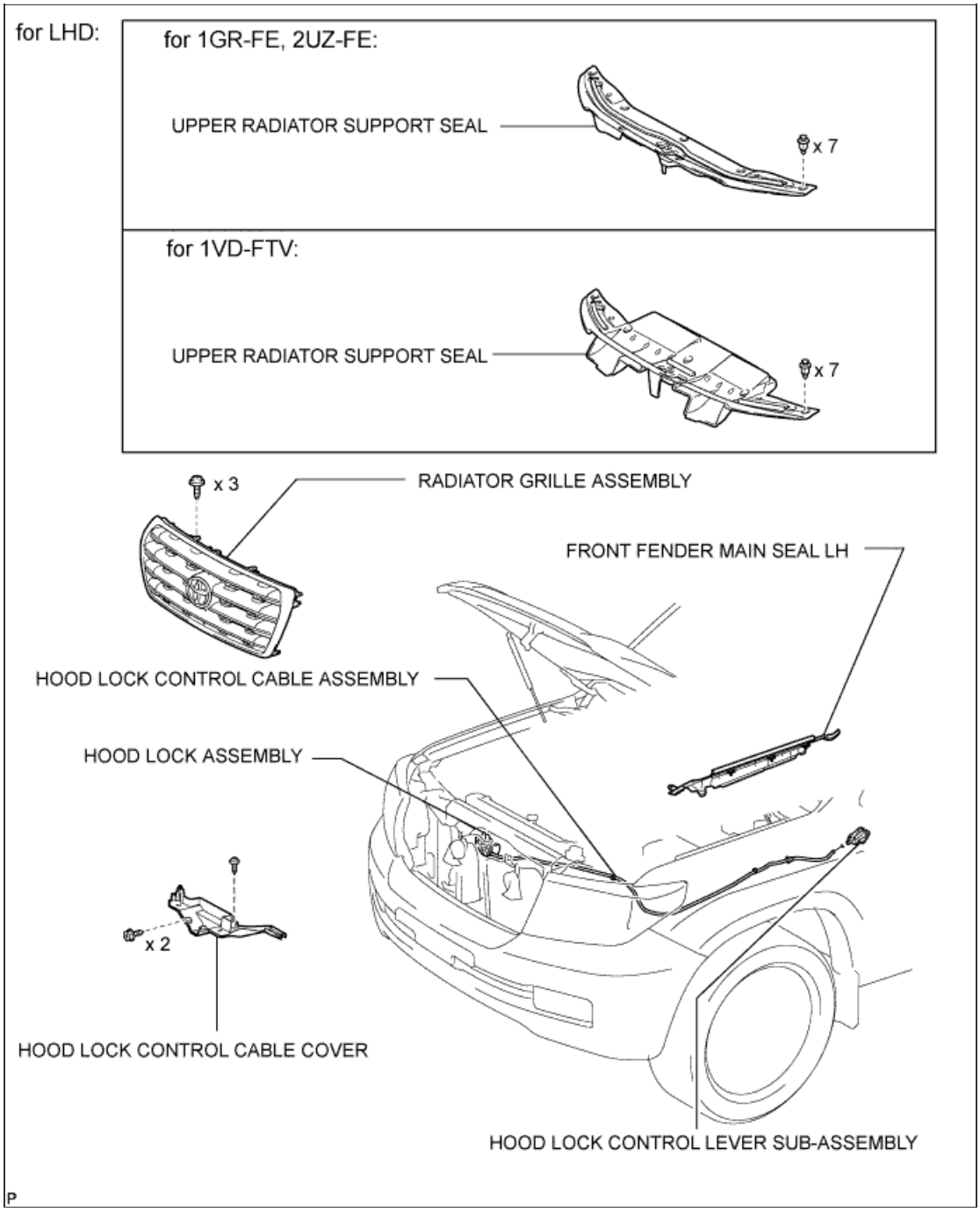
As metal debris may be blown outward by the gas, you must:

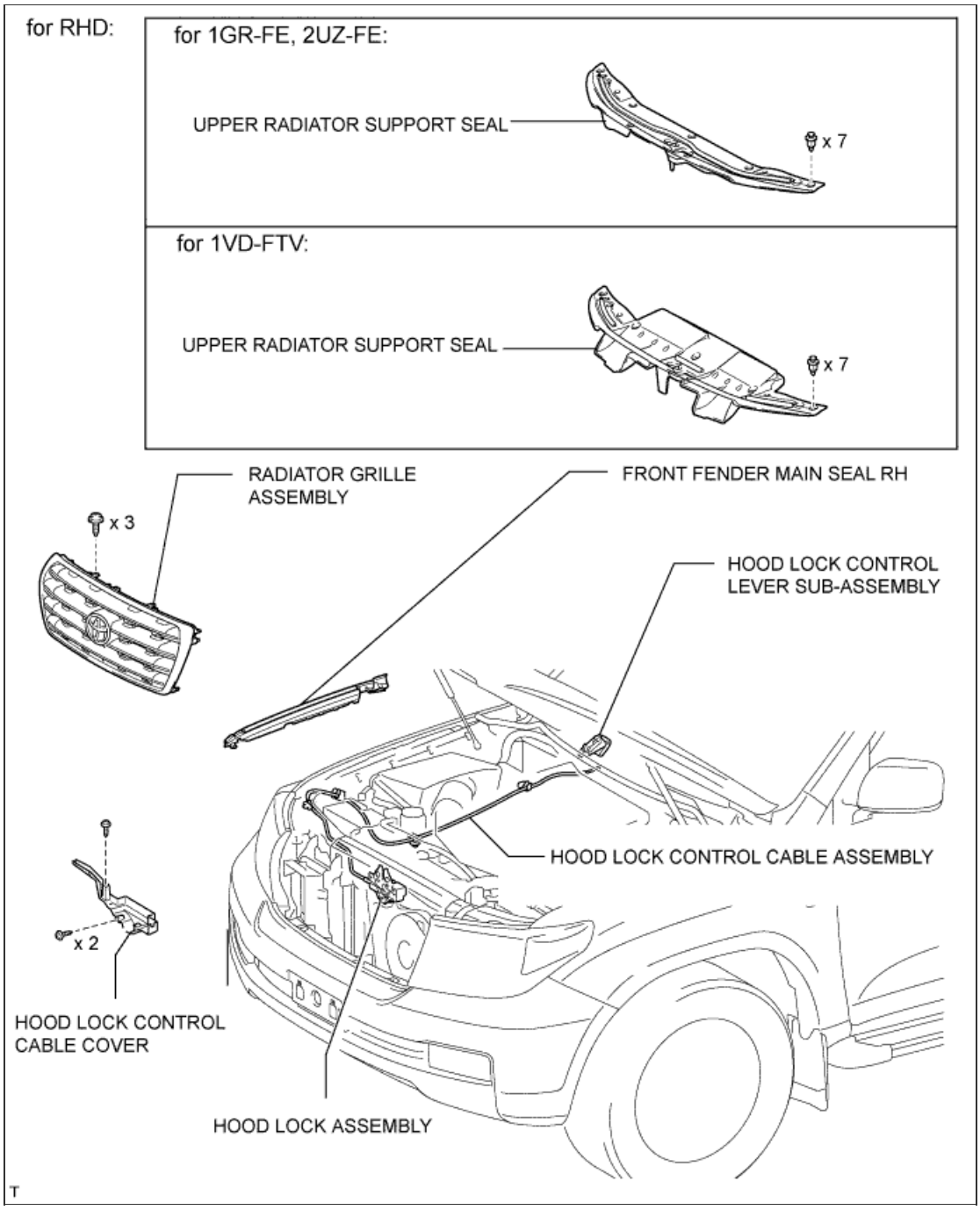
- **Wear protective glasses.**
- **Cover the area being cut.**

NOTICE:

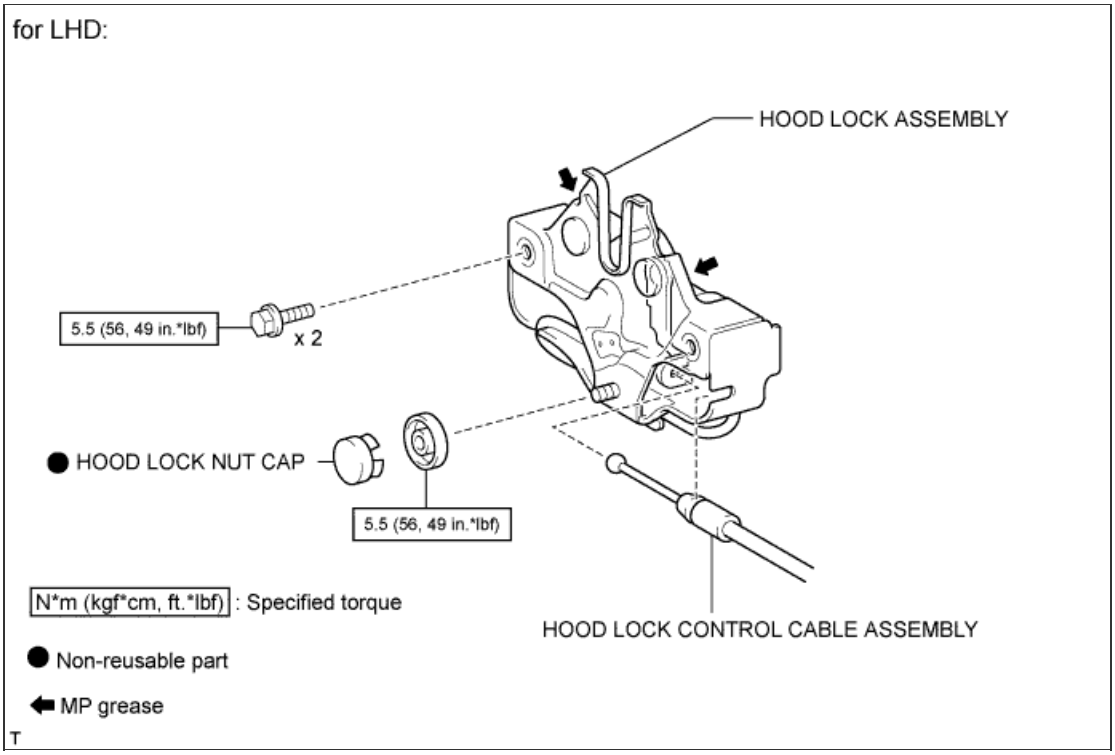
The gas inside the hood support is colorless, odorless and harmless. As there is a possibility that metal debris could scatter, cover the hood support with a piece of cloth or other material.

for Preparation Click here



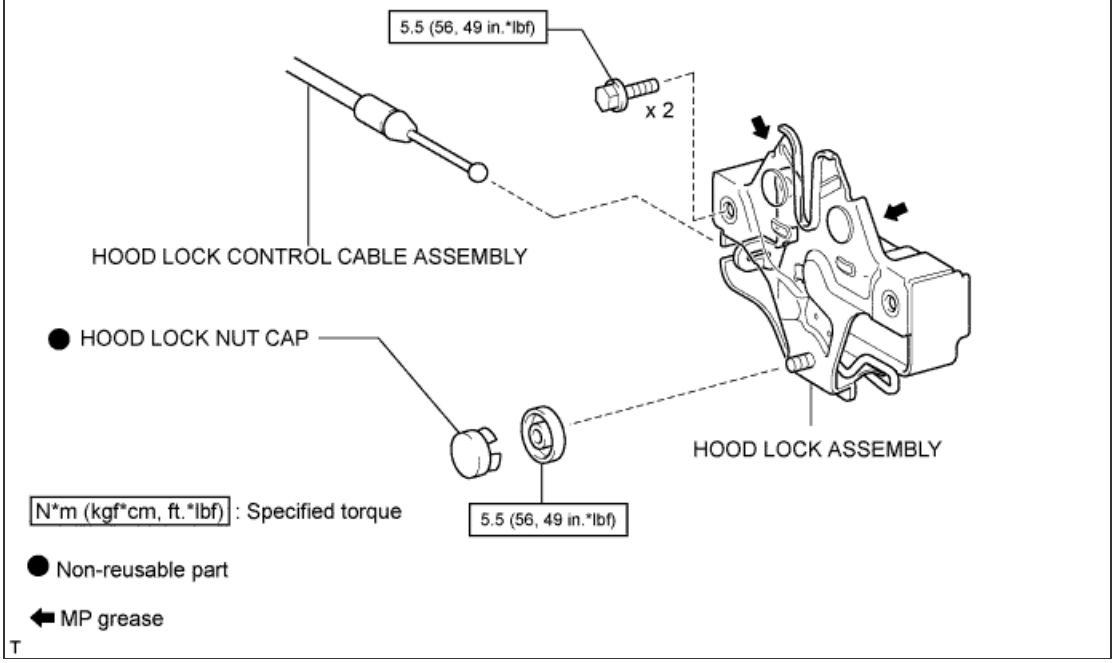

for RHD:
for 1GR-FE, 2UZ-FE:
UPPER RADIATOR SUPPORT SEAL
x 7
for 1VD-FTV:
UPPER RADIATOR SUPPORT SEAL
x 7
RADIATOR GRILLE ASSEMBLY
x 3
FRONT FENDER MAIN SEAL RH
HOOD LOCK CONTROL LEVER SUB-ASSEMBLY
HOOD LOCK CONTROL CABLE ASSEMBLY
x 2
HOOD LOCK CONTROL CABLE COVER
HOOD LOCK ASSEMBLY
T

for LHD:



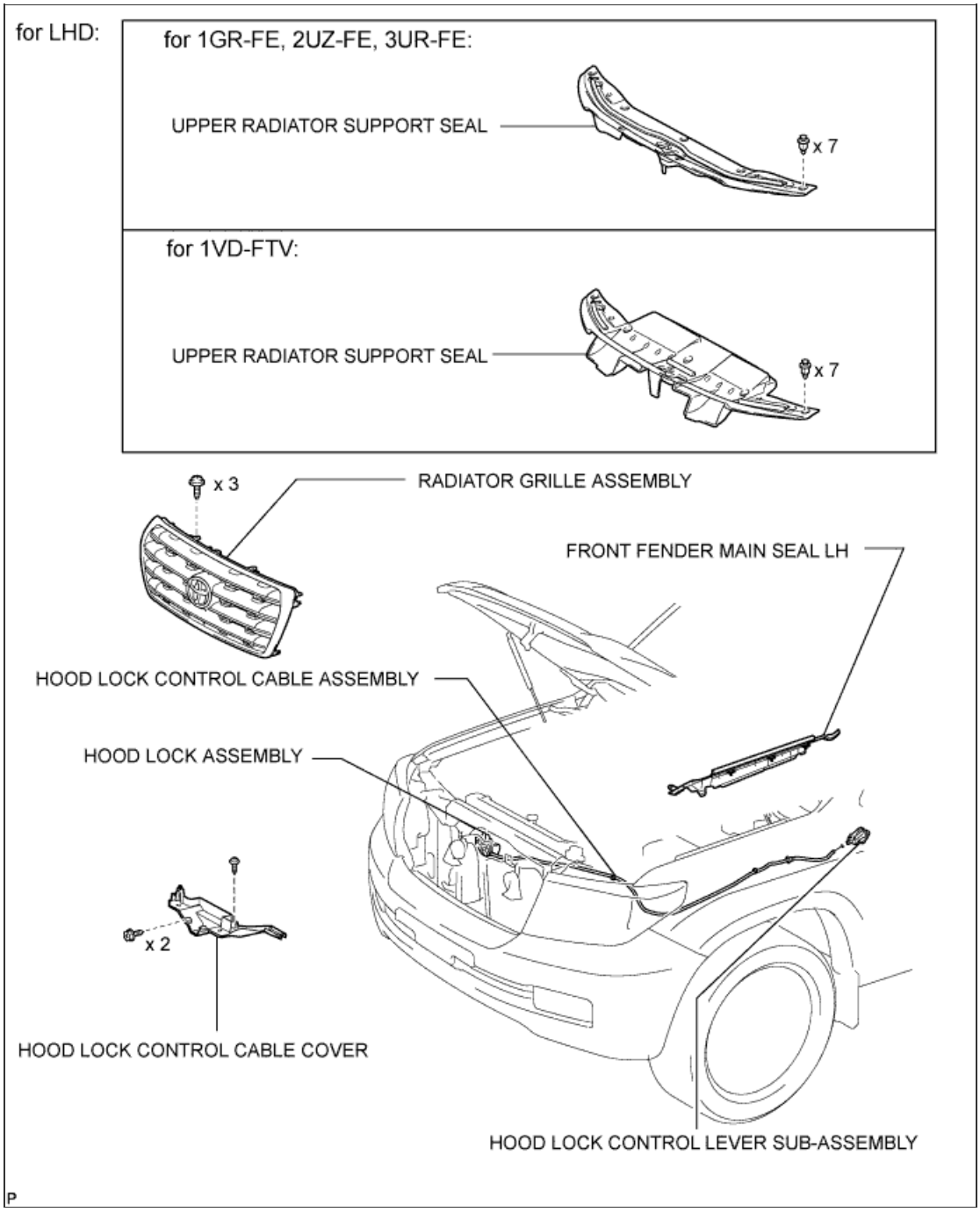
T

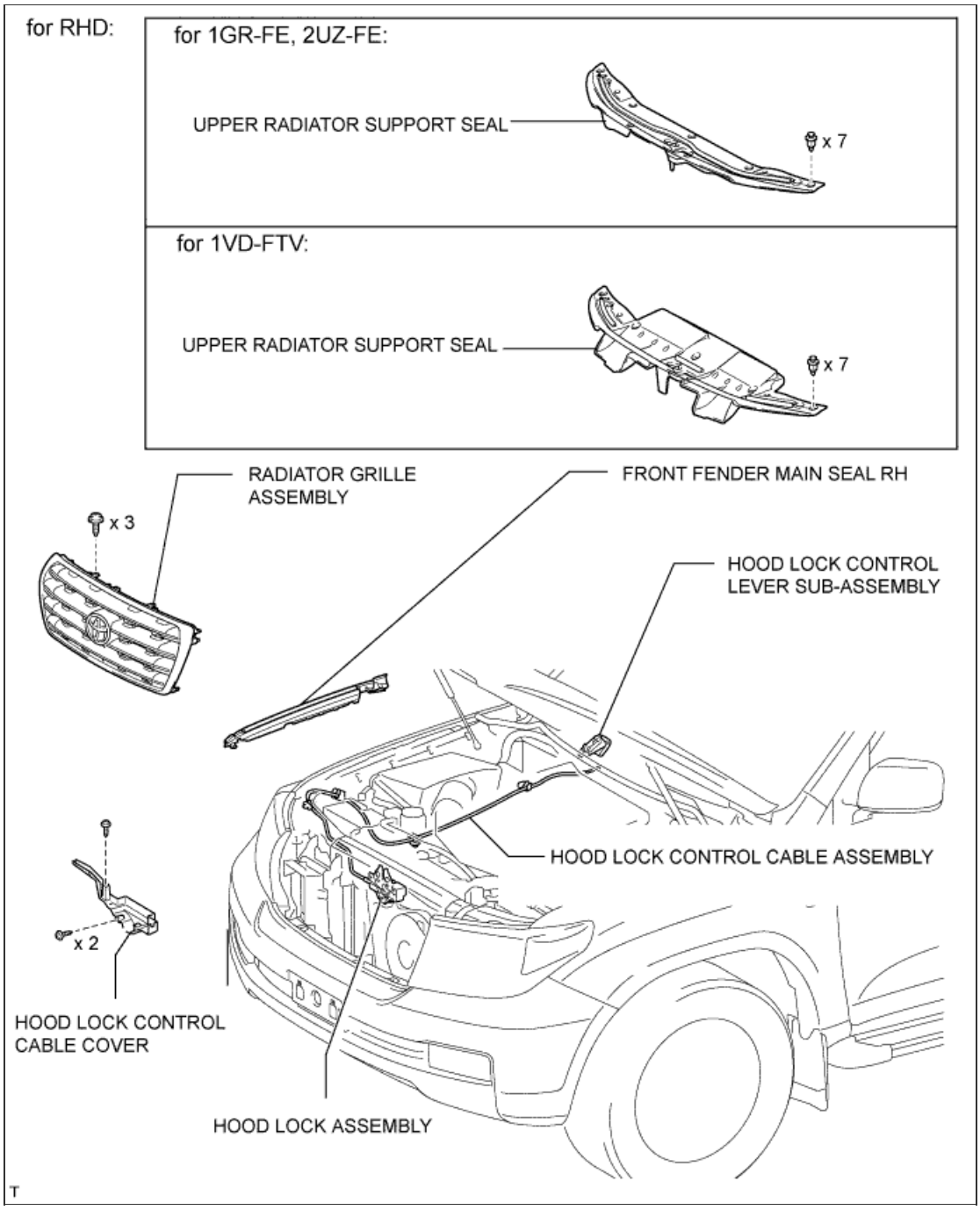
for RHD:



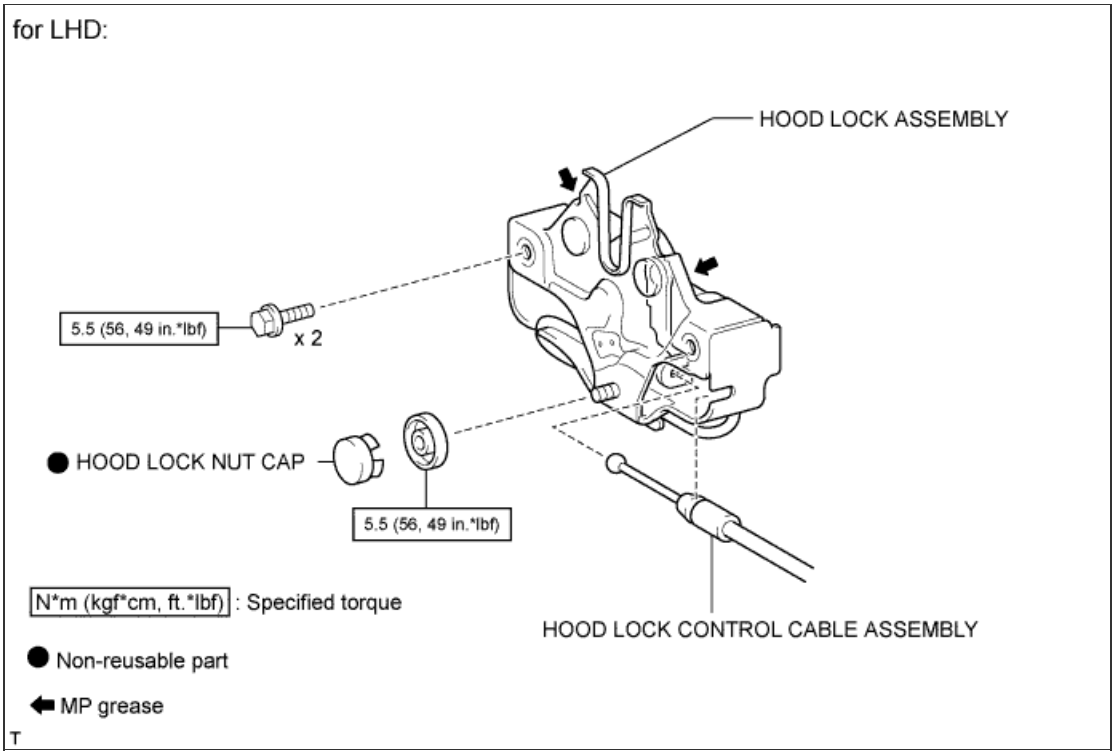
T

for Preparation Click here



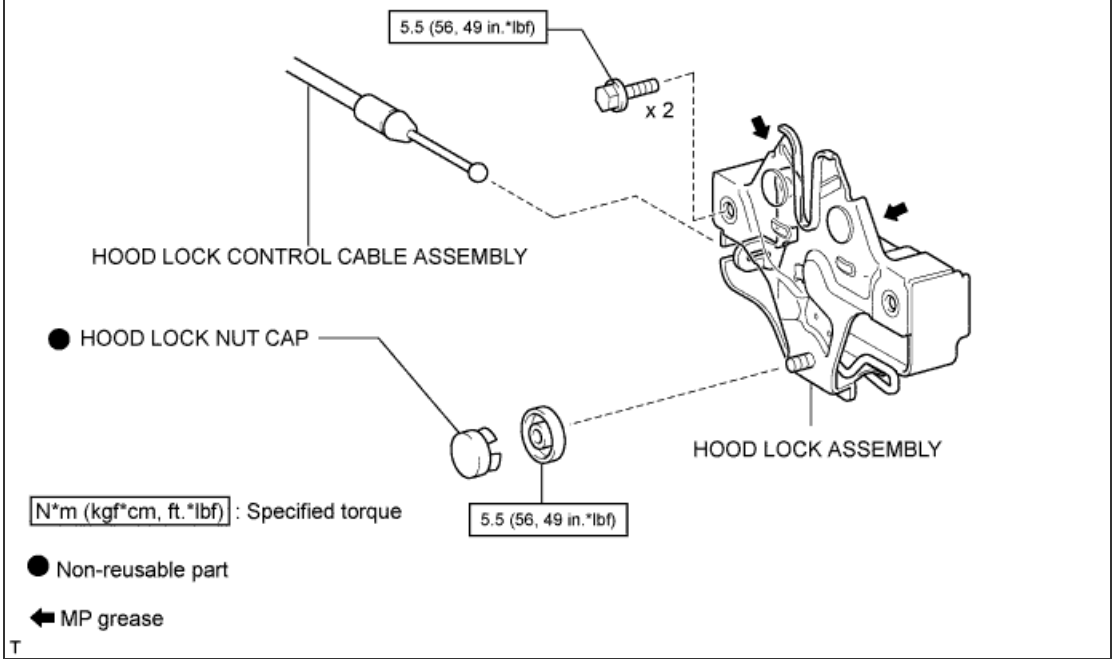

for RHD:
for 1GR-FE, 2UZ-FE:
UPPER RADIATOR SUPPORT SEAL
x 7
for 1VD-FTV:
UPPER RADIATOR SUPPORT SEAL
x 7
RADIATOR GRILLE ASSEMBLY
x 3
FRONT FENDER MAIN SEAL RH
HOOD LOCK CONTROL LEVER SUB-ASSEMBLY
HOOD LOCK CONTROL CABLE ASSEMBLY
x 2
HOOD LOCK CONTROL CABLE COVER
HOOD LOCK ASSEMBLY
T

for LHD:



T

for RHD:

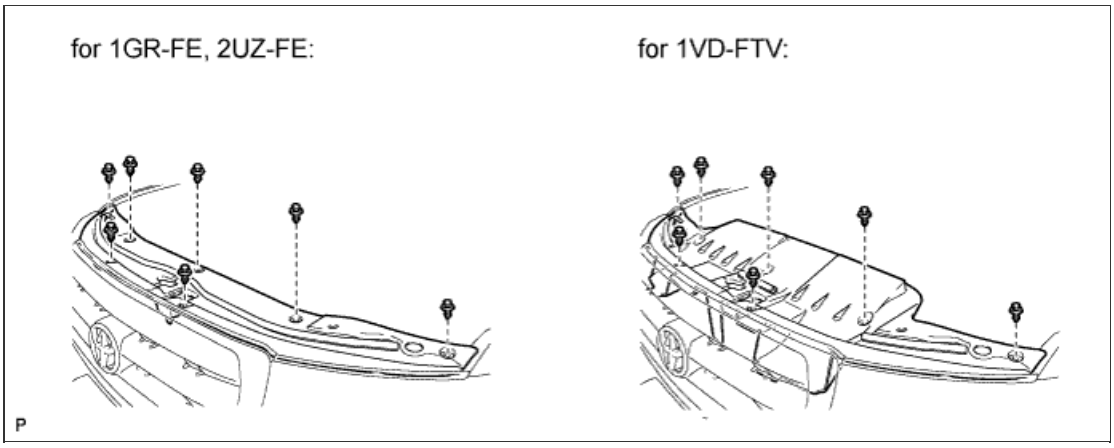


T

for Preparation Click here

1. REMOVE UPPER RADIATOR SUPPORT SEAL

a. Remove the 7 clips and radiator support seal.

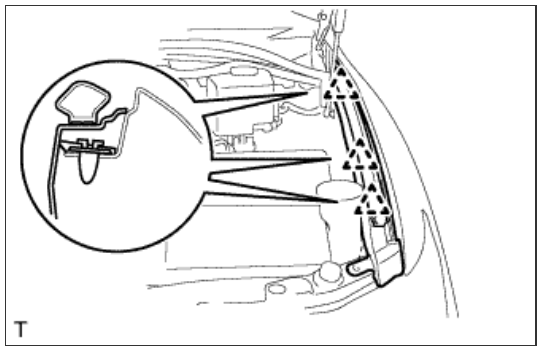


2. REMOVE FRONT FENDER MAIN SEAL LH (for LHD)

a. Using a screwdriver, detach the 3 clips and remove the fender main seal.

HINT:

Tape the screwdriver tip before use.

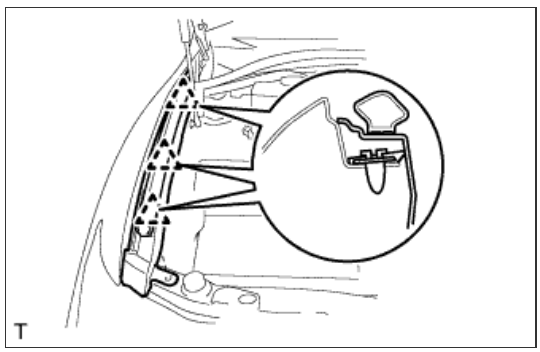


3. REMOVE FRONT FENDER MAIN SEAL RH (for RHD)

a. Using a screwdriver, detach the 3 clips and remove the fender main seal.

HINT:

Tape the screwdriver tip before use.

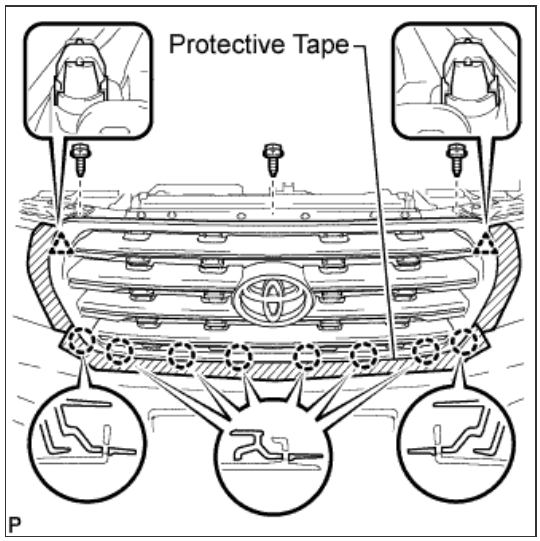


4. REMOVE RADIATOR GRILLE ASSEMBLY

a. Put protective tape around the radiator grille.

b. Remove the 3 screws.

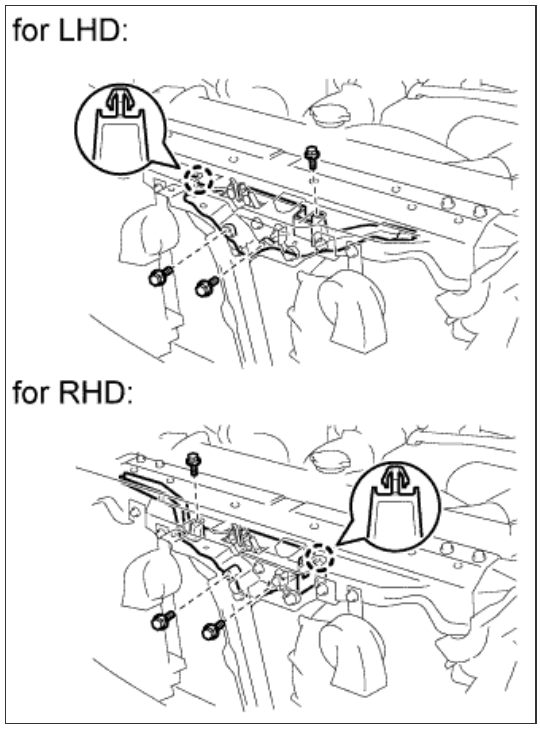
c. Detach the 2 clips and 8 claws, and remove the radiator grille.



5. REMOVE HOOD LOCK CONTROL CABLE COVER

a. Remove the 3 screws.

b. Detach the claw and remove the cable cover.

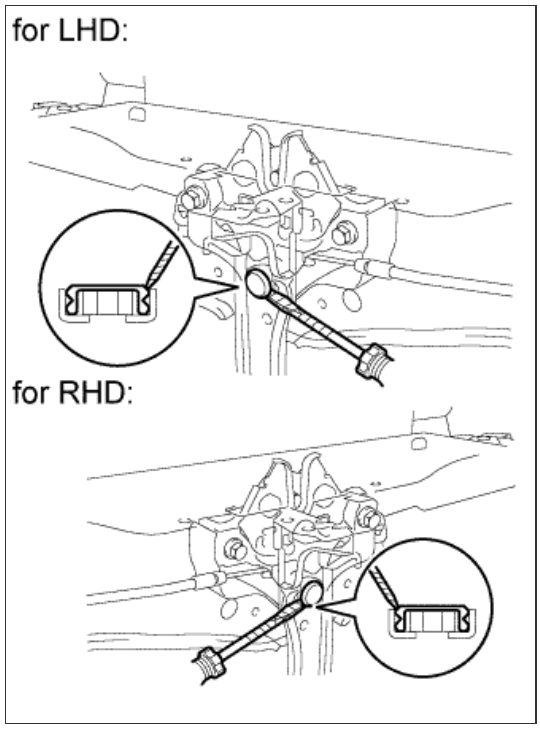


6. REMOVE HOOD LOCK NUT CAP

a. Using a screwdriver, remove the hood lock nut cap as shown in the illustration.

HINT:

Tape the screwdriver tip before use.

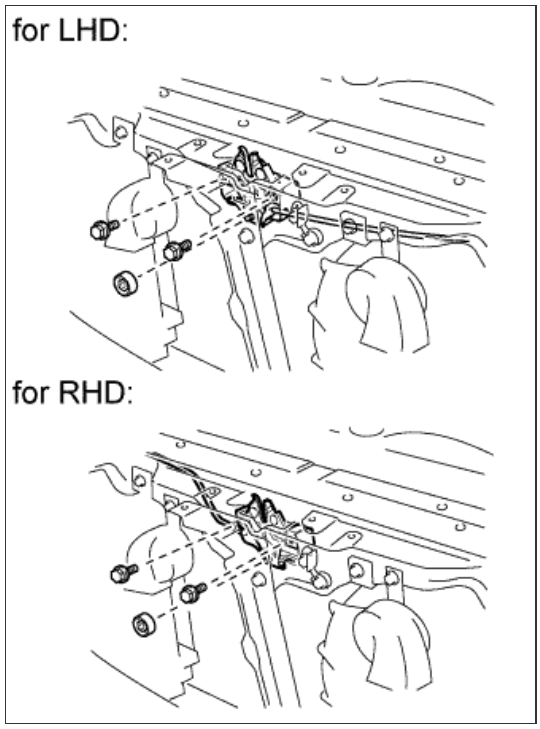


7. REMOVE HOOD LOCK ASSEMBLY

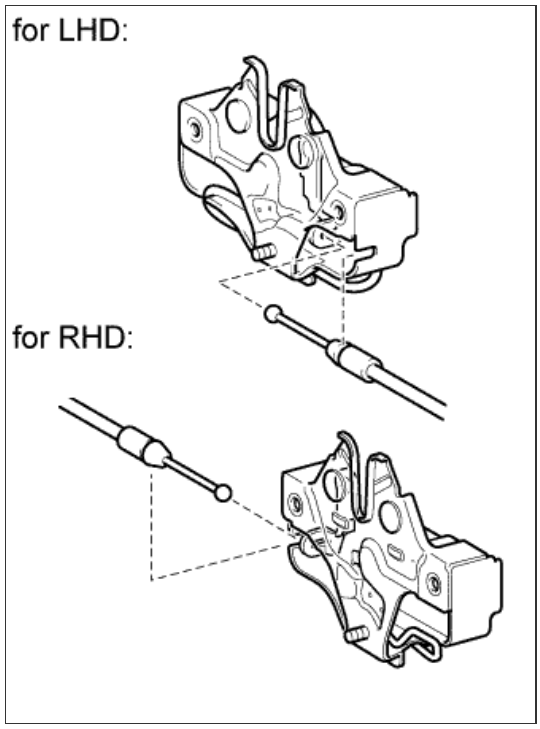
a. Remove the 2 bolts and nut.

b. Remove the hood lock.

c. Disconnect the connector.



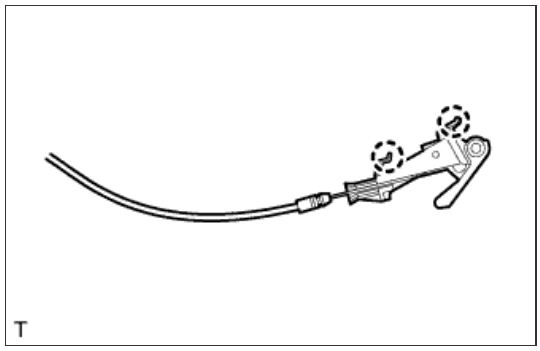
d. Disconnect the hood lock control cable.



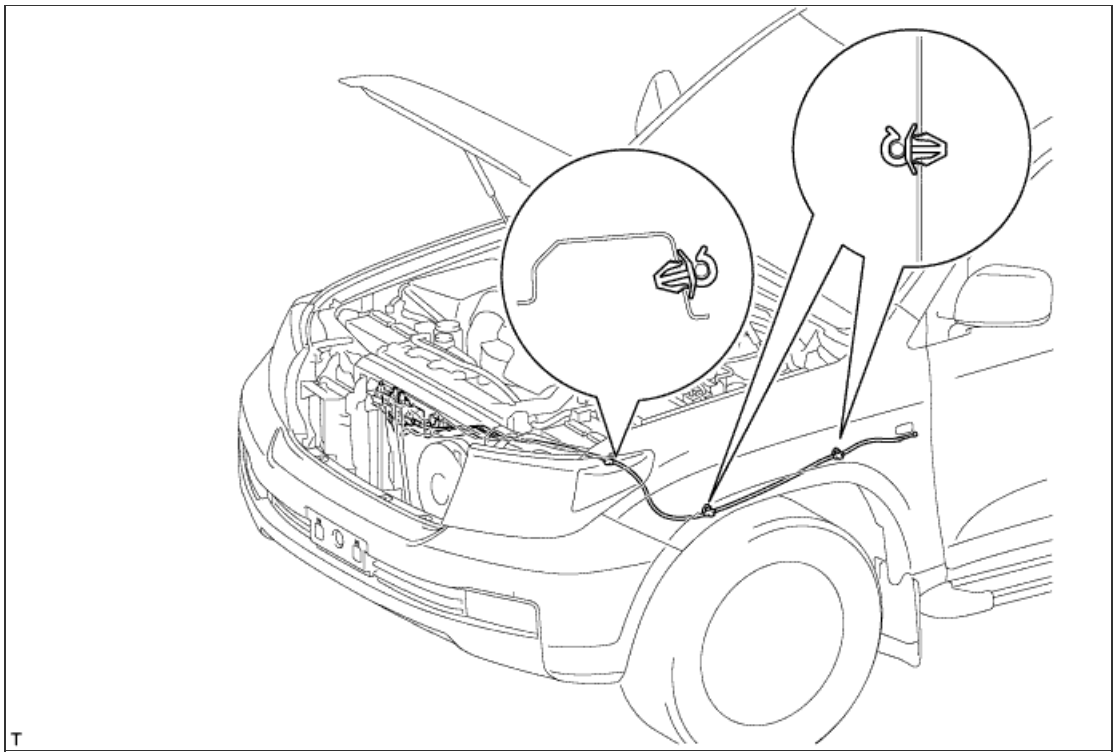
8. REMOVE HOOD LOCK CONTROL LEVER SUB-ASSEMBLY

a. Detach the 2 claws.

b. Disconnect the hood lock control cable and remove the hood lock lever.



9. REMOVE HOOD LOCK CONTROL CABLE ASSEMBLY (for LHD)



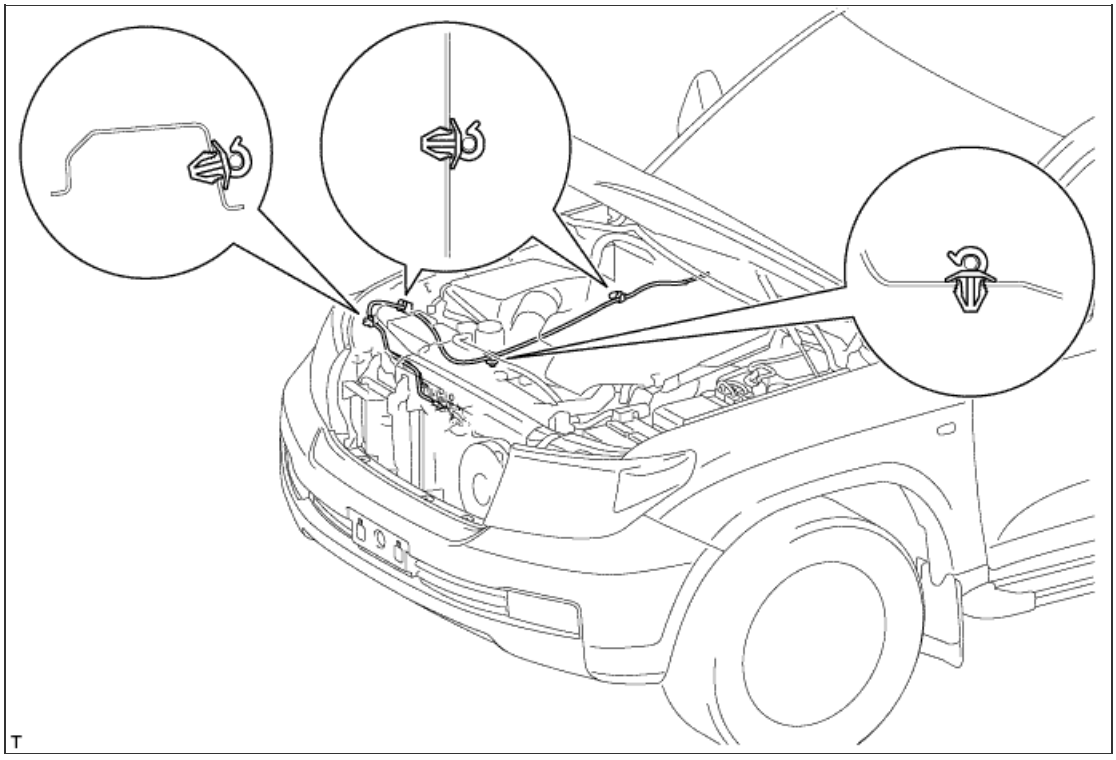
a. Using a screwdriver, disconnect the clamps shown in the illustration.

HINT:

Tape the screwdriver tip before use.

b. Pull the cable from the engine room and remove it.

10. REMOVE HOOD LOCK CONTROL CABLE ASSEMBLY (for RHD)



a. Using a screwdriver, disconnect the clamps shown in the illustration.

HINT:

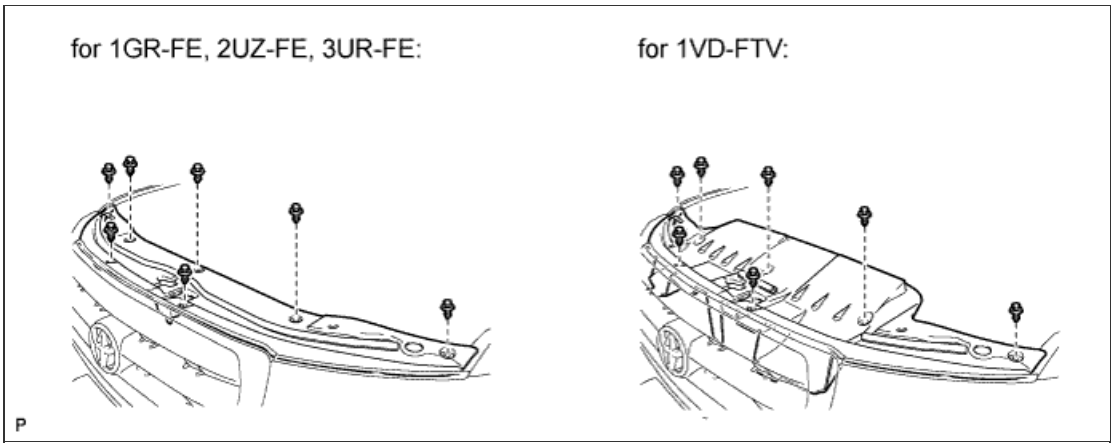
Tape the screwdriver tip before use.

b. Pull the cable from the engine room and remove it.

for Preparation Click here

1. REMOVE UPPER RADIATOR SUPPORT SEAL

a. Remove the 7 clips and radiator support seal.

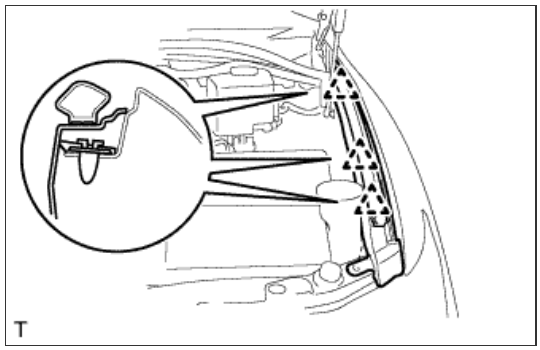


2. REMOVE FRONT FENDER MAIN SEAL LH (for LHD)

a. Using a screwdriver, detach the 3 clips and remove the fender main seal.

HINT:

Tape the screwdriver tip before use.

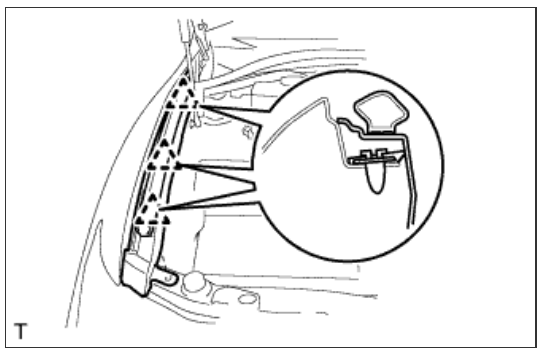


3. REMOVE FRONT FENDER MAIN SEAL RH (for RHD)

a. Using a screwdriver, detach the 3 clips and remove the fender main seal.

HINT:

Tape the screwdriver tip before use.

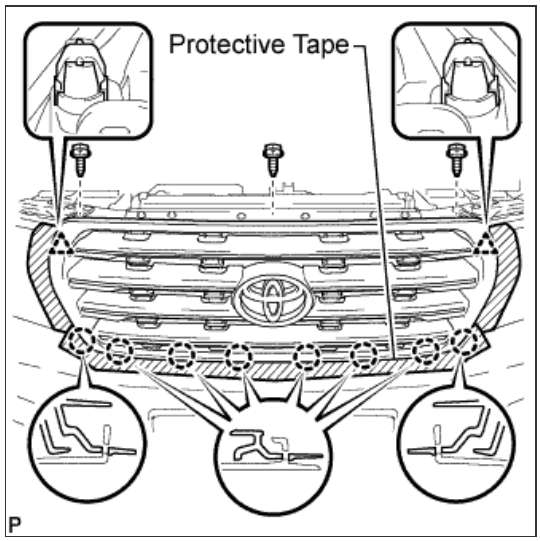


4. REMOVE RADIATOR GRILLE ASSEMBLY

a. Put protective tape around the radiator grille.

b. Remove the 3 screws.

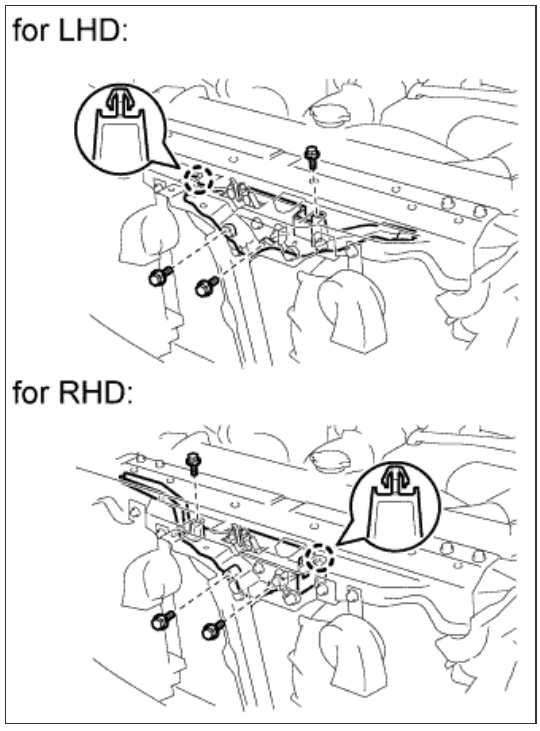
c. Detach the 2 clips and 8 claws, and remove the radiator grille.



5. REMOVE HOOD LOCK CONTROL CABLE COVER

a. Remove the 3 screws.

b. Detach the claw and remove the cable cover.

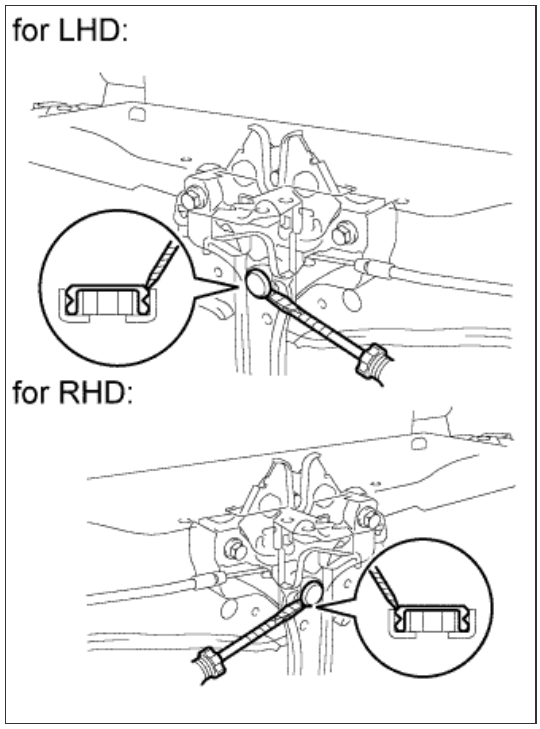


6. REMOVE HOOD LOCK NUT CAP

a. Using a screwdriver, remove the hood lock nut cap as shown in the illustration.

HINT:

Tape the screwdriver tip before use.

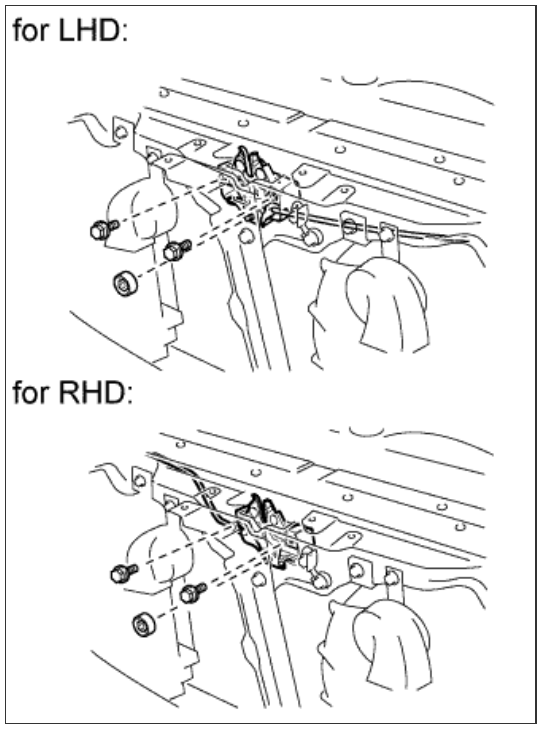


7. REMOVE HOOD LOCK ASSEMBLY

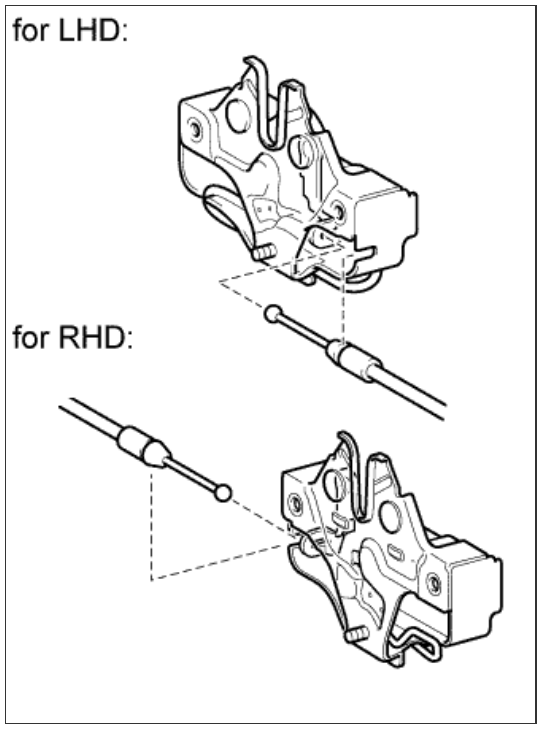
a. Remove the 2 bolts and nut.

b. Remove the hood lock.

c. Disconnect the connector.



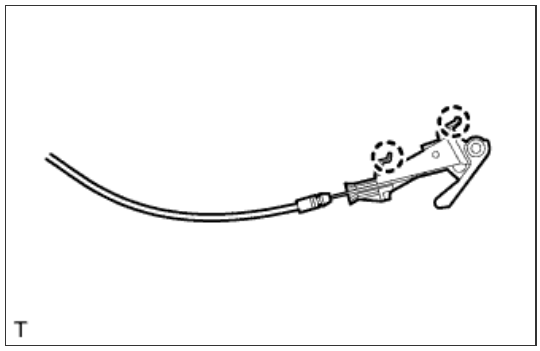
d. Disconnect the hood lock control cable.



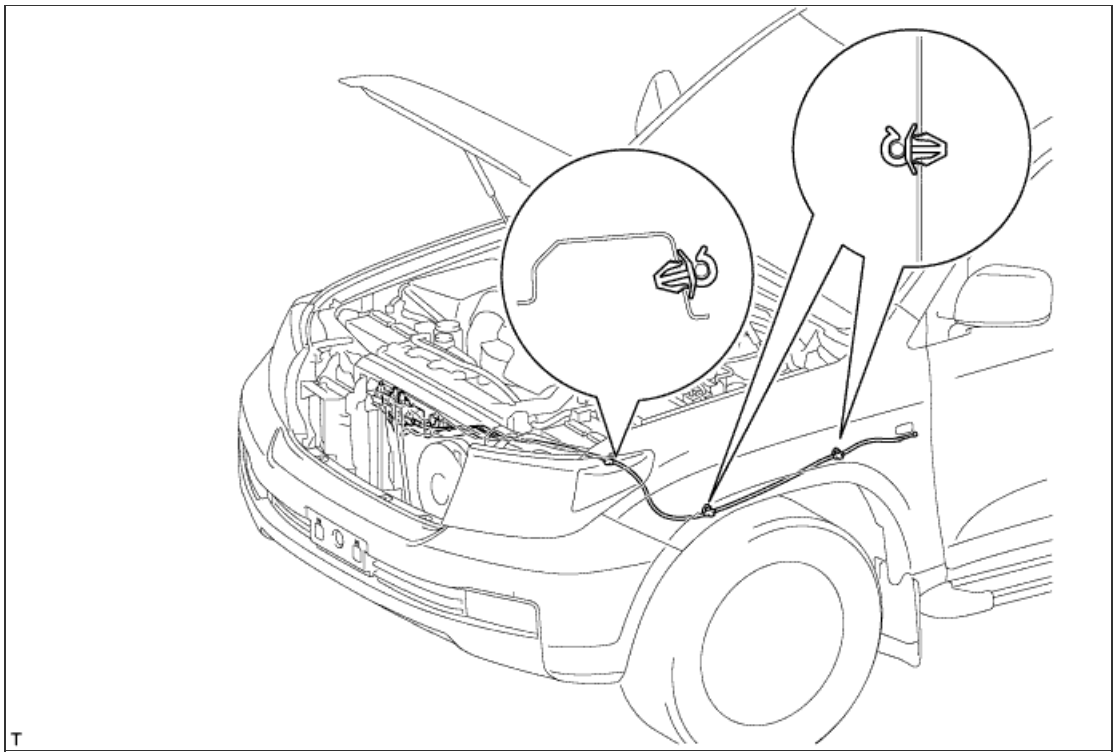
8. REMOVE HOOD LOCK CONTROL LEVER SUB-ASSEMBLY

a. Detach the 2 claws.

b. Disconnect the hood lock control cable and remove the hood lock lever.



9. REMOVE HOOD LOCK CONTROL CABLE ASSEMBLY (for LHD)



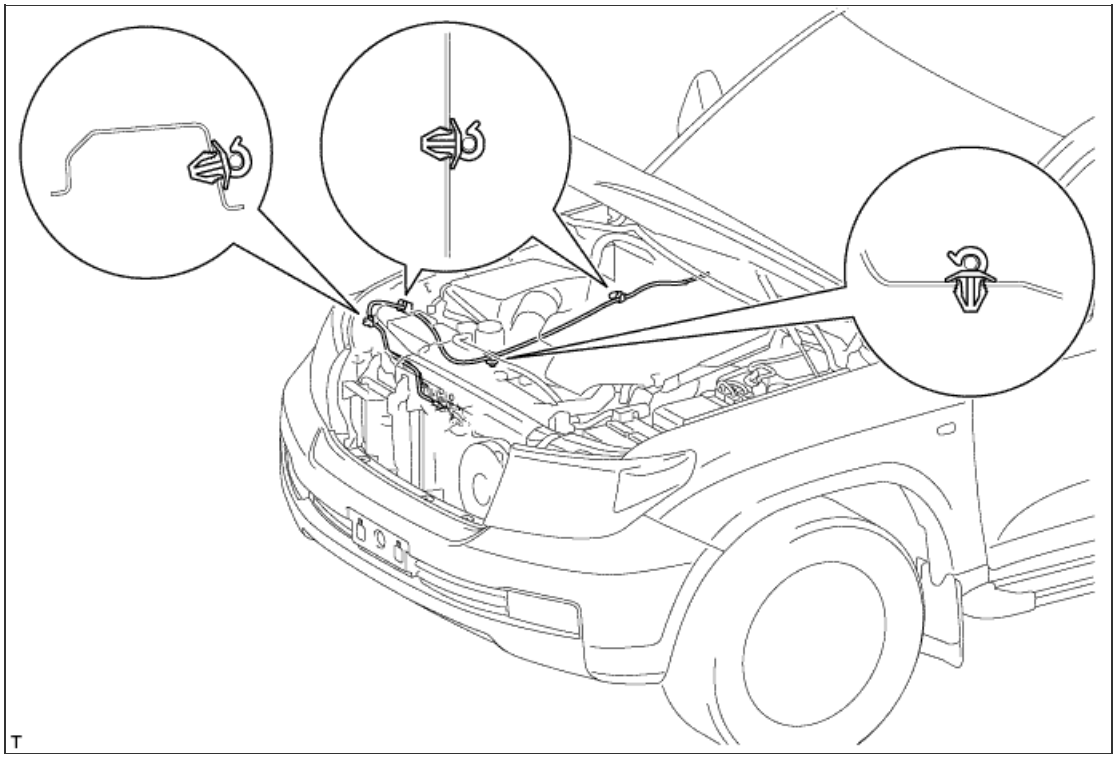
a. Using a screwdriver, disconnect the clamps shown in the illustration.

HINT:

Tape the screwdriver tip before use.

b. Pull the cable from the engine room and remove it.

10. REMOVE HOOD LOCK CONTROL CABLE ASSEMBLY (for RHD)



a. Using a screwdriver, disconnect the clamps shown in the illustration.

HINT:

Tape the screwdriver tip before use.

b. Pull the cable from the engine room and remove it.

for Preparation Click here

HINT:

A bolt without a torque specification is shown in the standard bolt chart (Click here).

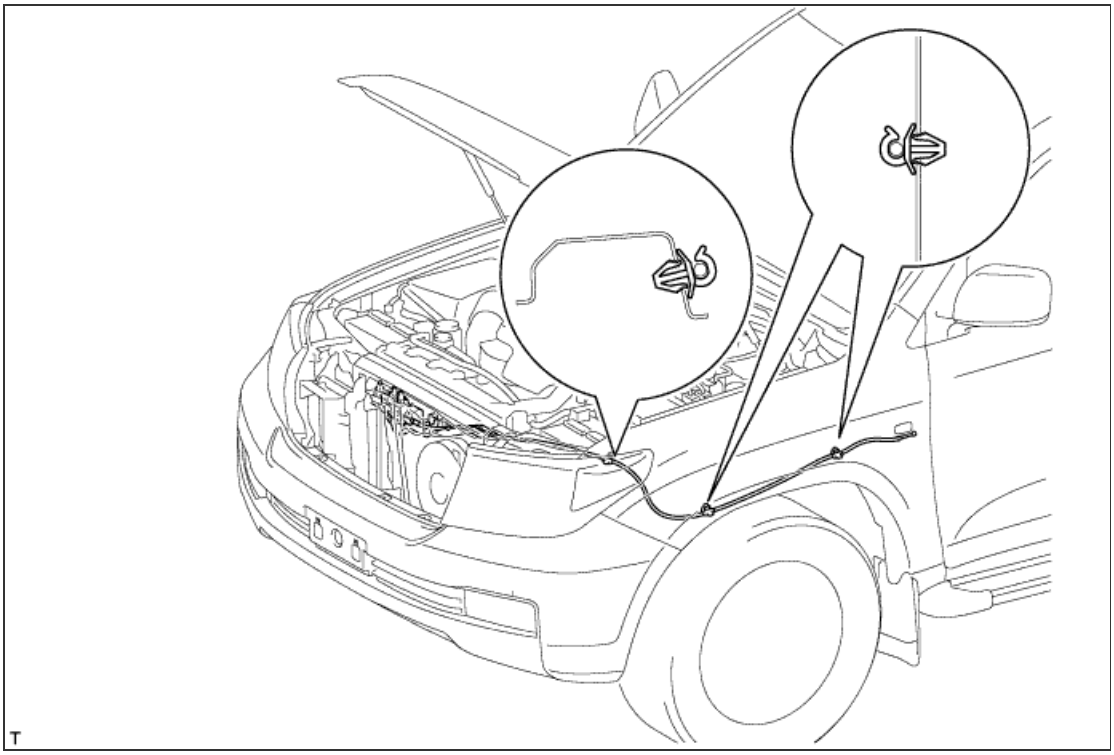
1. INSTALL HOOD LOCK CONTROL CABLE ASSEMBLY (for LHD)

a. Pass the cable into the engine room.

b. Pass the cable rear side through the grommet until the cable stopper is attached to the grommet.

c. Pass the cable front side through the upper radiator support.

d. Connect the clamps shown in the illustration.



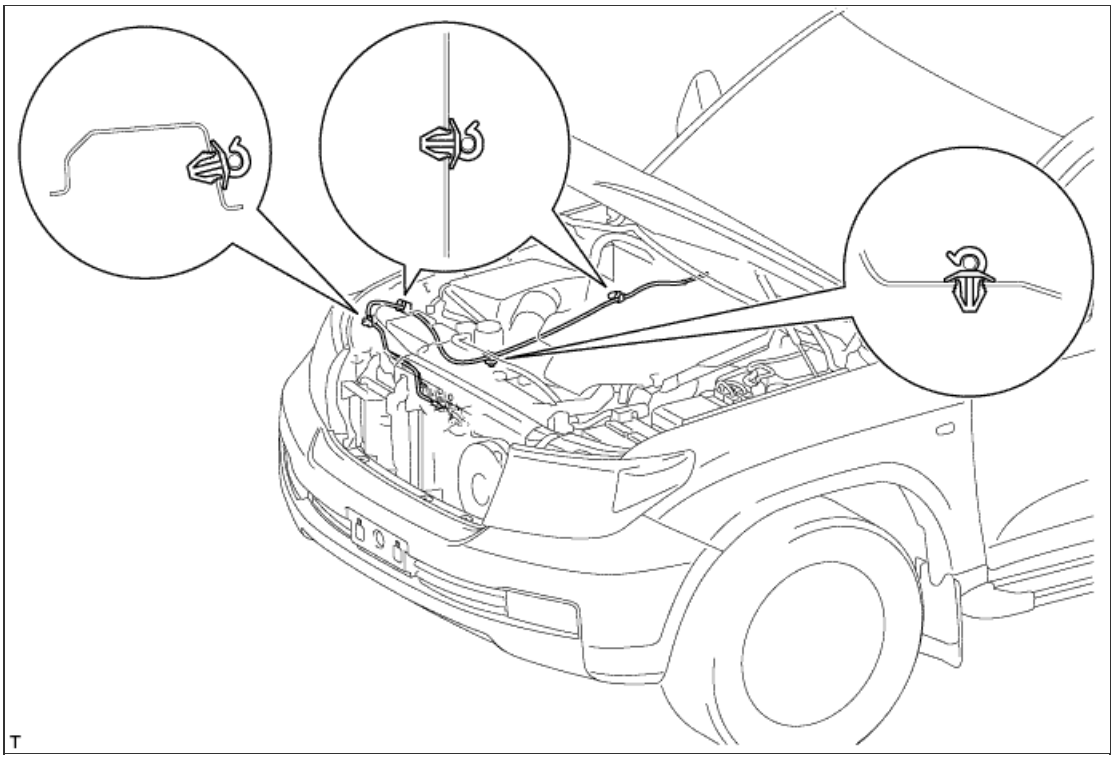
2. INSTALL HOOD LOCK CONTROL CABLE ASSEMBLY (for RHD)

a. Pass the cable into the engine room.

b. Pass the cable rear side through the grommet until the cable stopper is attached to the grommet.

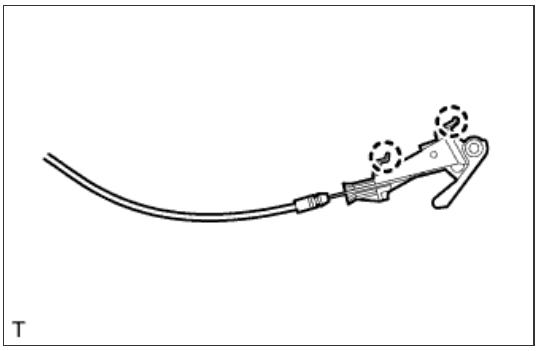
c. Pass the cable front side through the upper radiator support.

d. Connect the clamps shown in the illustration.



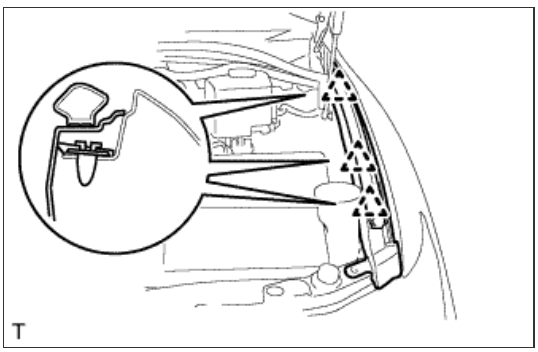
3. INSTALL HOOD LOCK CONTROL LEVER SUB-ASSEMBLY

a. Connect the hood lock control cable and attach the 2 claws to install the hood lock lever.



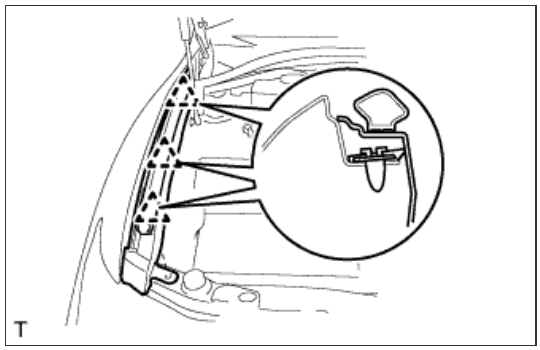
4. INSTALL FRONT FENDER MAIN SEAL LH (for LHD)

a. Attach the 3 clips to install the fender main seal.



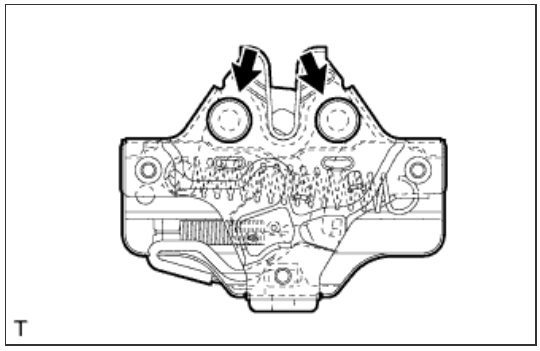
5. INSTALL FRONT FENDER MAIN SEAL RH (for RHD)

a. Attach the 3 clips to install the fender main seal.



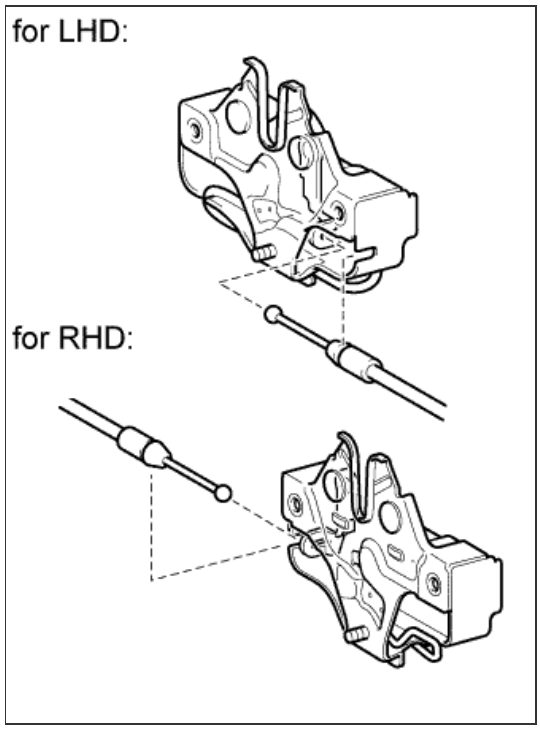
6. INSTALL HOOD LOCK ASSEMBLY

a. Apply MP grease to the sliding areas of the lock.



b. Connect the hood lock control cable.

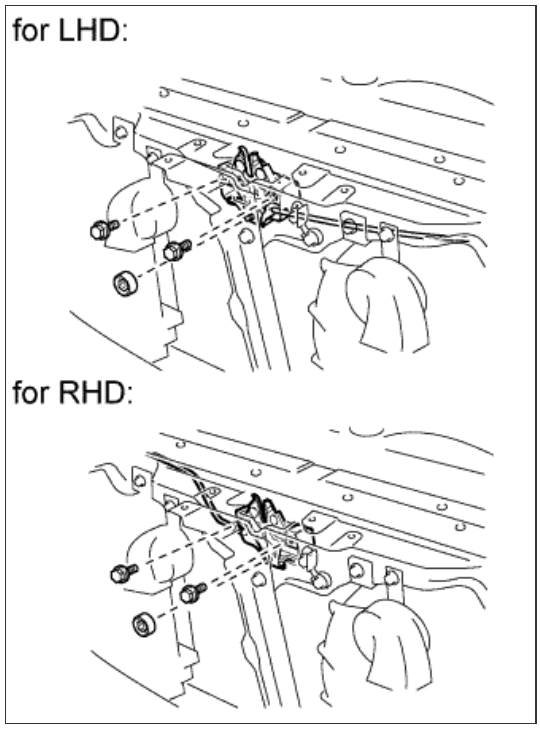
c. Install the hood lock.



d. Install the 2 bolts and nut.

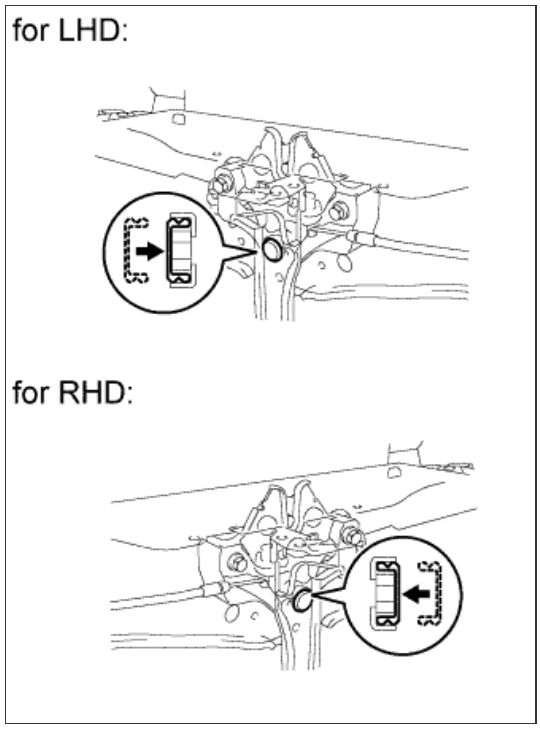
Torque:
5.5 N*m{ 56 kgf*cm , 49 in.*lbf }

e. Connect the connector.



7. INSTALL HOOD LOCK NUT CAP

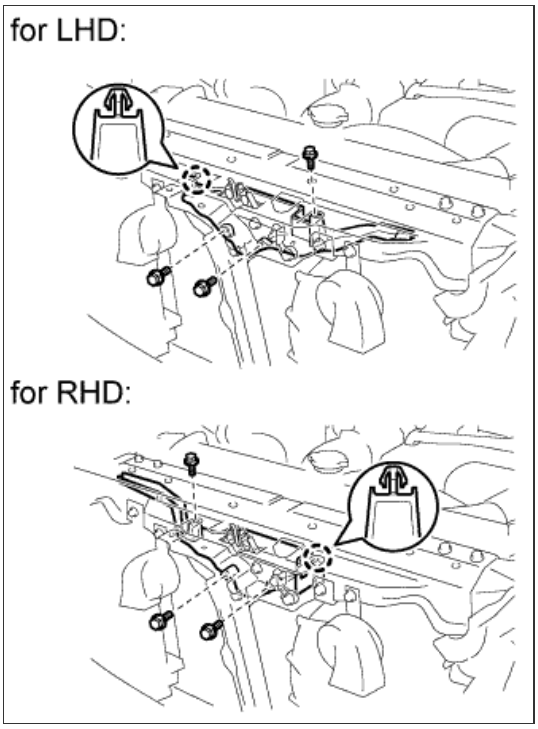
a. Install a new hood lock nut cap.



8. INSTALL HOOD LOCK CONTROL CABLE COVER

a. Attach the claw to install the cable cover.

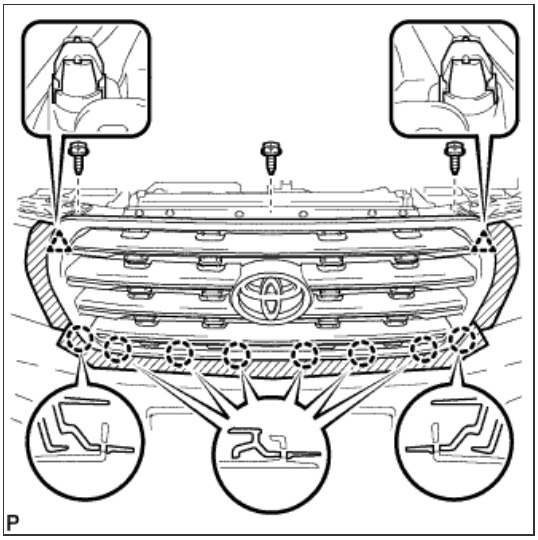
b. Install the 3 screws.



9. INSTALL RADIATOR GRILLE

a. Attach the 2 clips and 8 claws to install the radiator grille.

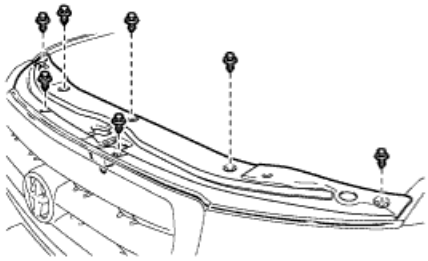
b. Install the 3 screws.



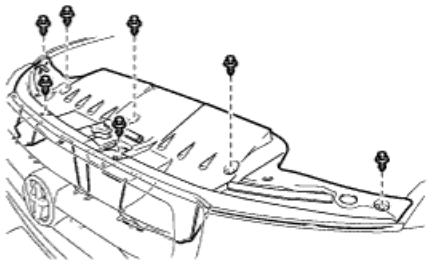
10. INSTALL UPPER RADIATOR SUPPORT SEAL

a. Install the radiator support seal with the 7 clips.

for 1GR-FE, 2UZ-FE:



for 1VD-FTV:



P

for Preparation Click here

HINT:

A bolt without a torque specification is shown in the standard bolt chart (Click here).

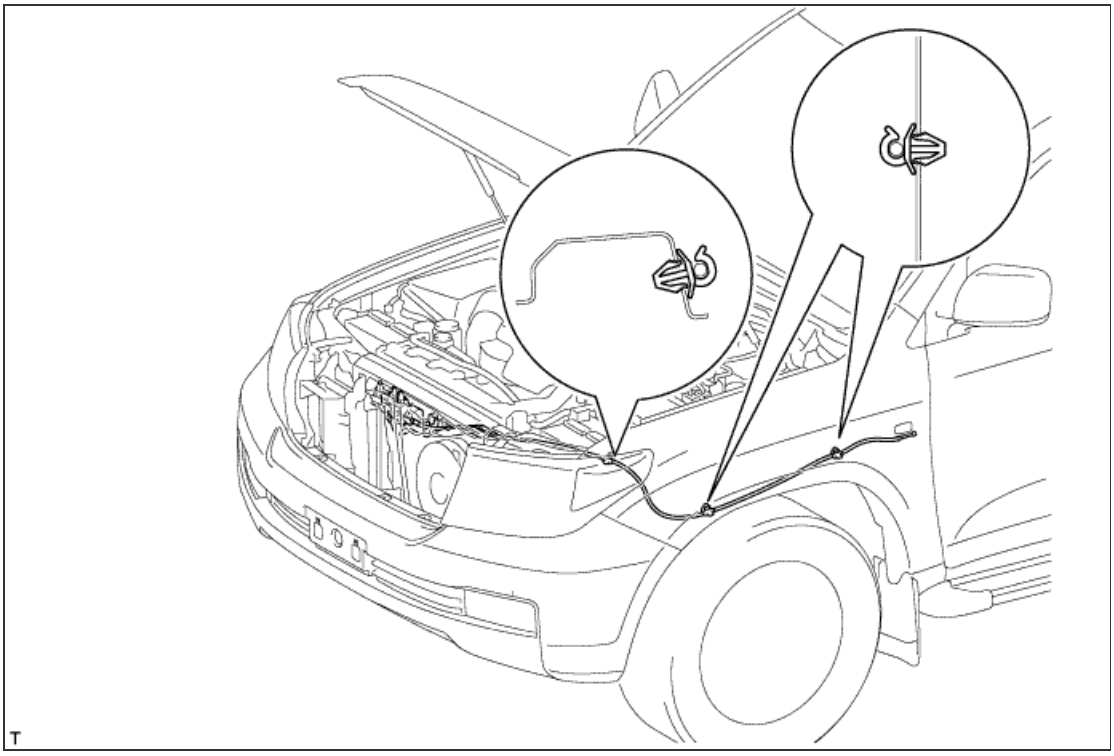
1. INSTALL HOOD LOCK CONTROL CABLE ASSEMBLY (for LHD)

a. Pass the cable into the engine room.

b. Pass the cable rear side through the grommet until the cable stopper is attached to the grommet.

c. Pass the cable front side through the upper radiator support.

d. Connect the clamps shown in the illustration.



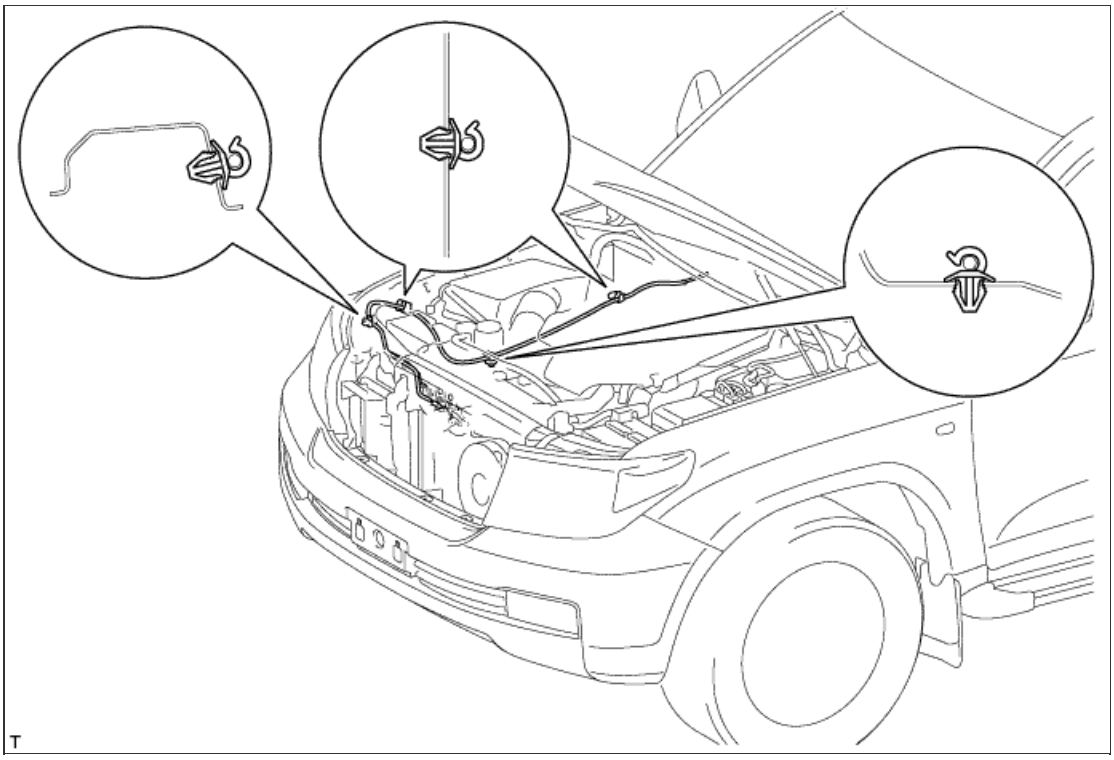
2. INSTALL HOOD LOCK CONTROL CABLE ASSEMBLY (for RHD)

a. Pass the cable into the engine room.

b. Pass the cable rear side through the grommet until the cable stopper is attached to the grommet.

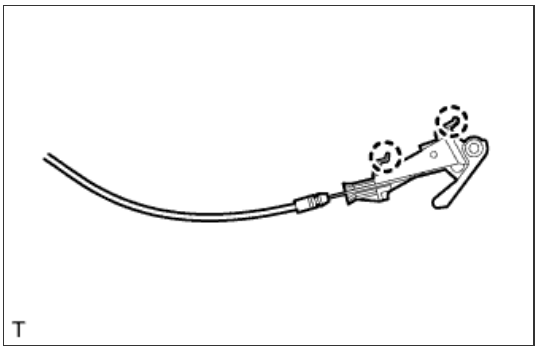
c. Pass the cable front side through the upper radiator support.

d. Connect the clamps shown in the illustration.



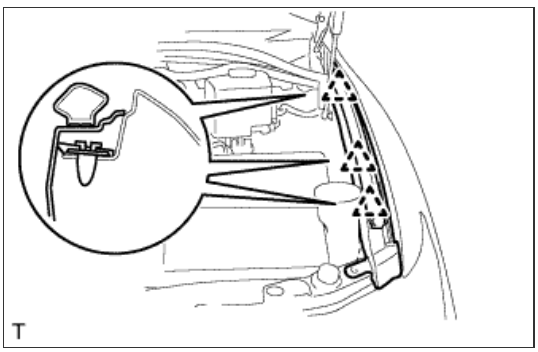
3. INSTALL HOOD LOCK CONTROL LEVER SUB-ASSEMBLY

a. Connect the hood lock control cable and attach the 2 claws to install the hood lock lever.



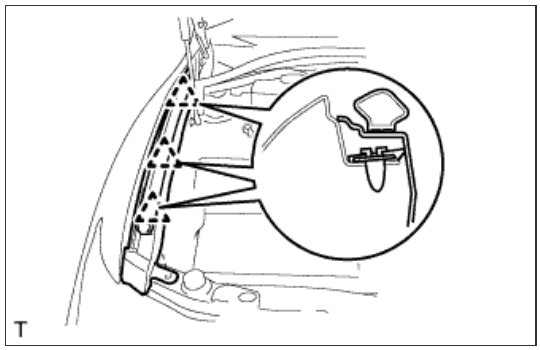
4. INSTALL FRONT FENDER MAIN SEAL LH (for LHD)

a. Attach the 3 clips to install the fender main seal.



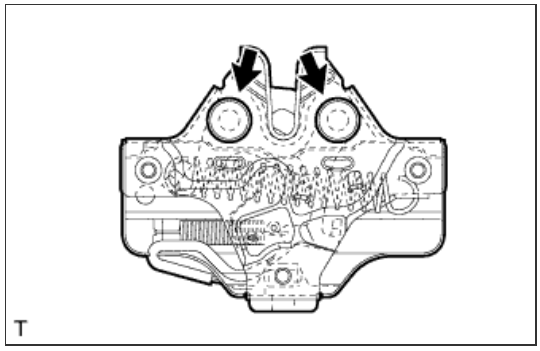
5. INSTALL FRONT FENDER MAIN SEAL RH (for RHD)

a. Attach the 3 clips to install the fender main seal.



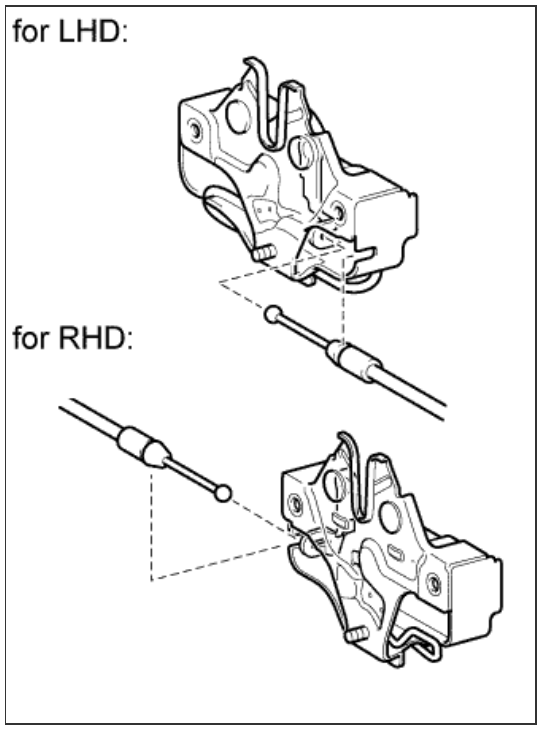
6. INSTALL HOOD LOCK ASSEMBLY

a. Apply MP grease to the sliding areas of the lock.



b. Connect the hood lock control cable.

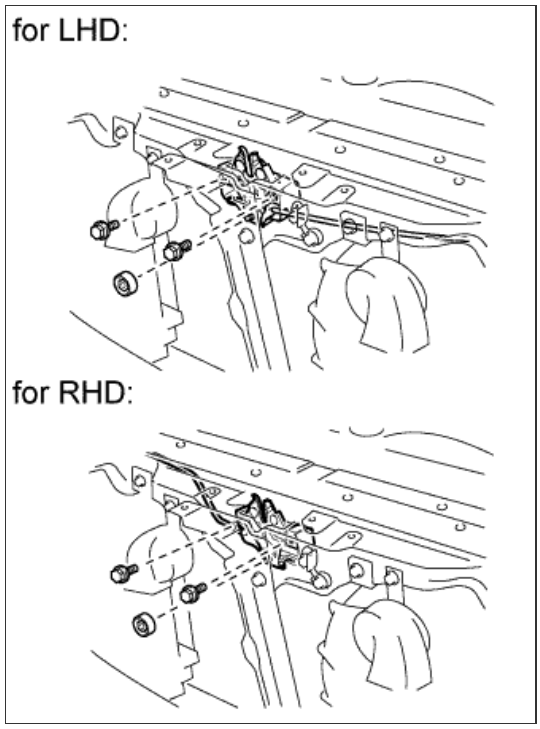
c. Install the hood lock.



d. Install the 2 bolts and nut.

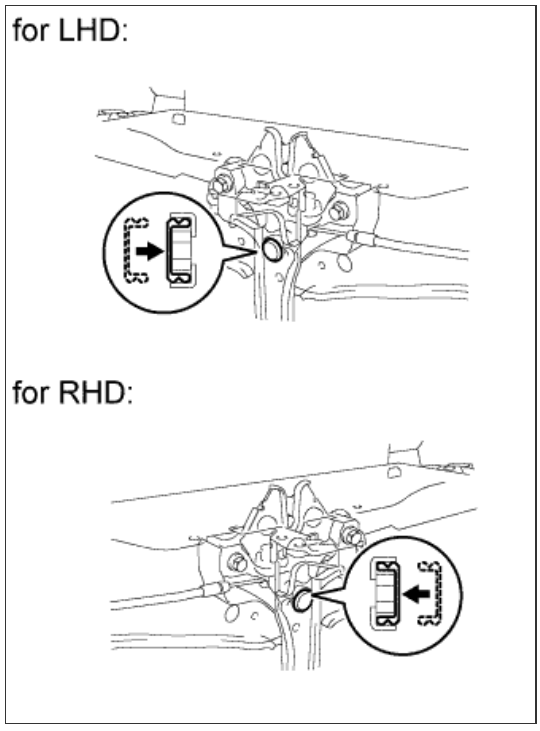
Torque:
5.5 N*m{ 56 kgf*cm , 49 in.*lbf }

e. Connect the connector.



7. INSTALL HOOD LOCK NUT CAP

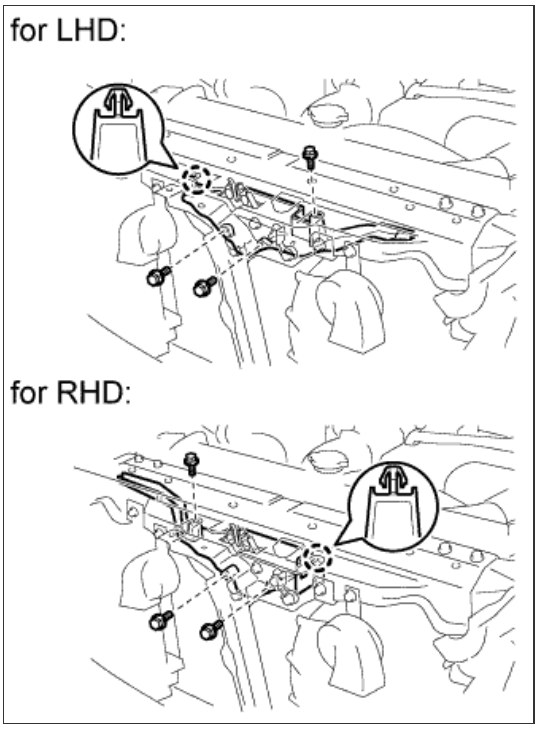
a. Install a new hood lock nut cap.



8. INSTALL HOOD LOCK CONTROL CABLE COVER

a. Attach the claw to install the cable cover.

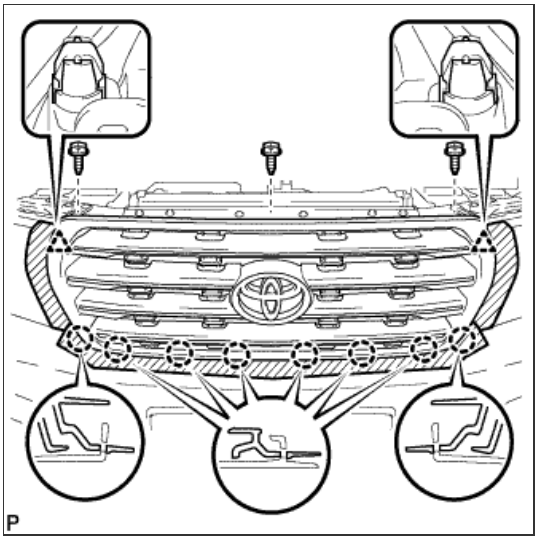
b. Install the 3 screws.



9. INSTALL RADIATOR GRILLE

a. Attach the 2 clips and 8 claws to install the radiator grille.

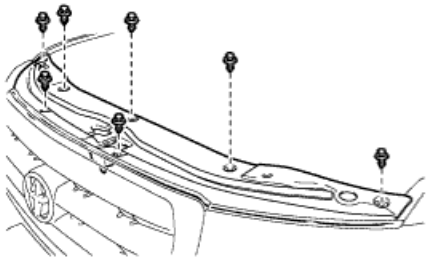
b. Install the 3 screws.



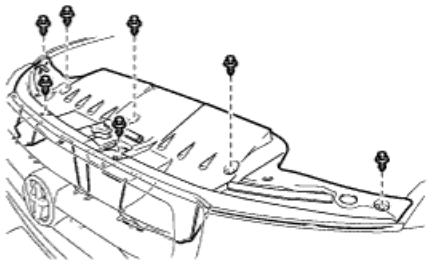
10. INSTALL UPPER RADIATOR SUPPORT SEAL

a. Install the radiator support seal with the 7 clips.

for 1GR-FE, 2UZ-FE, 3UR-FE:

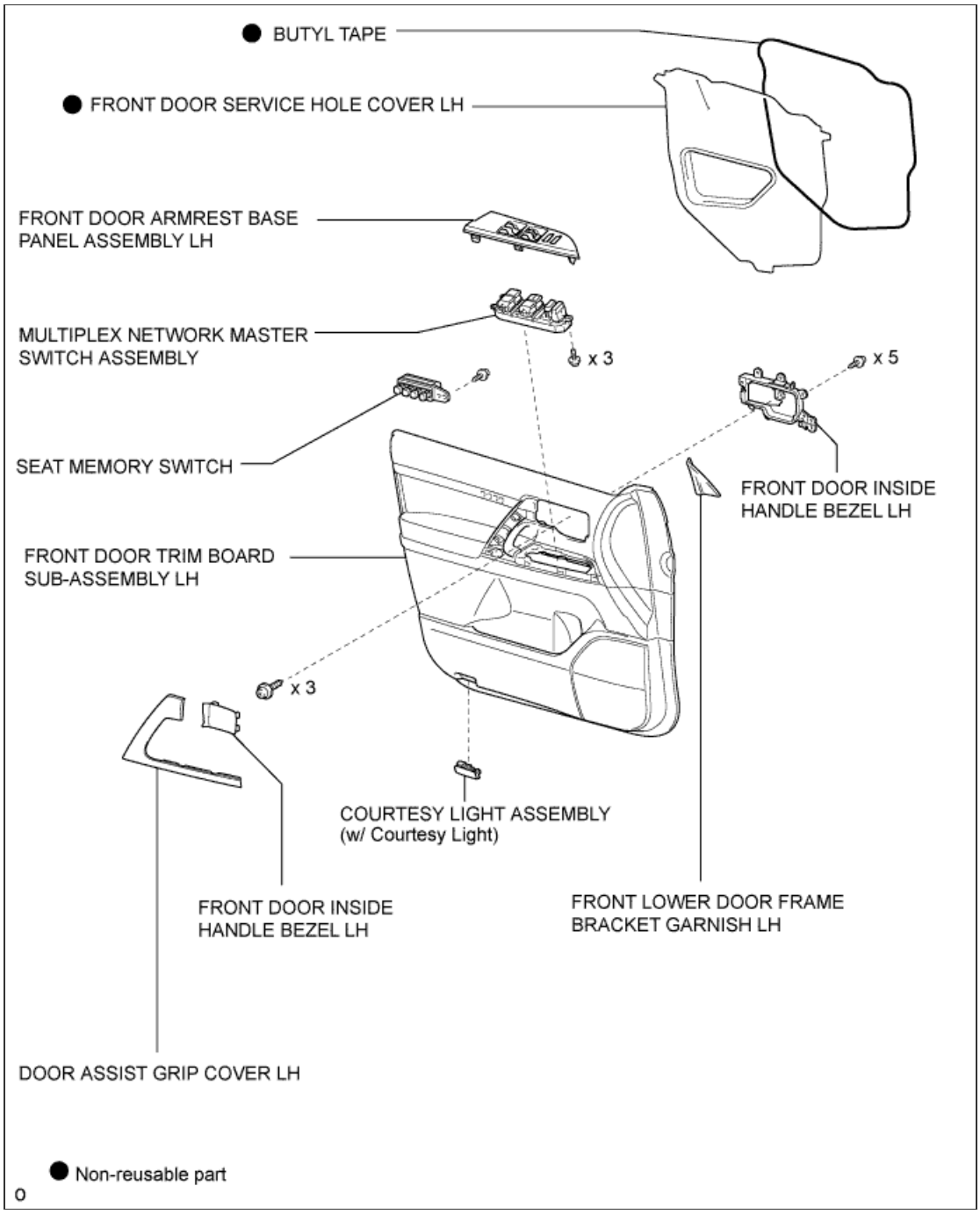


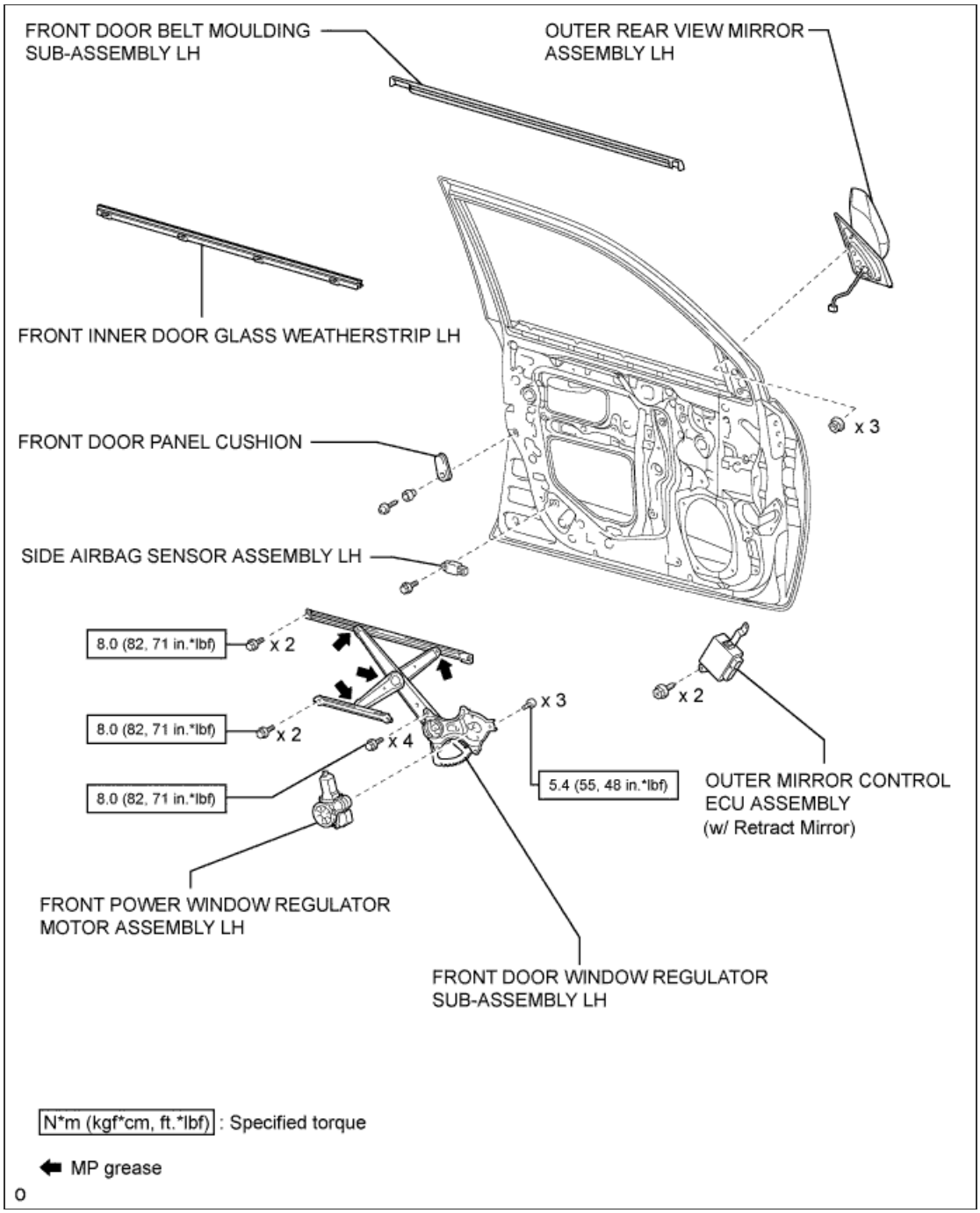
for 1VD-FTV:

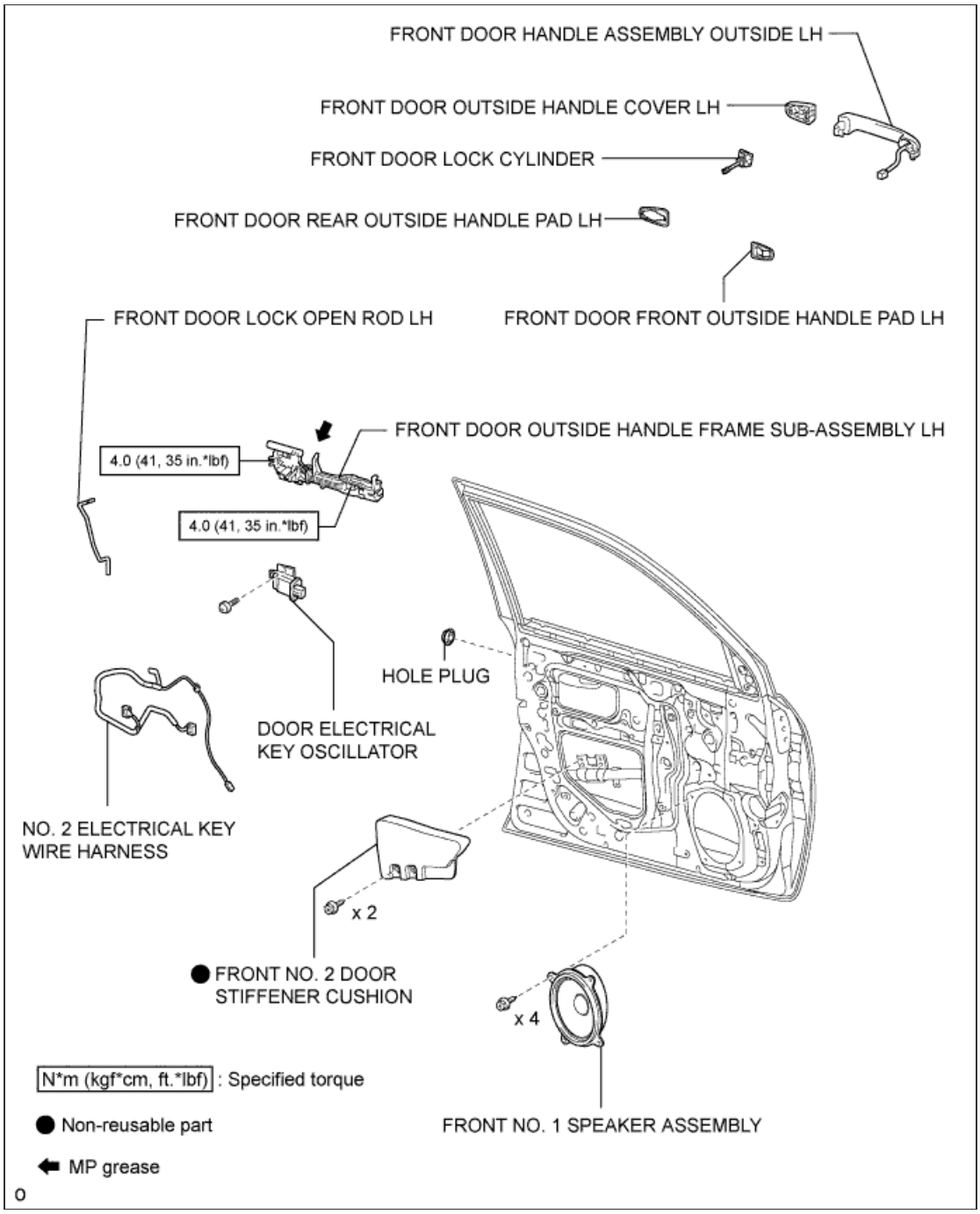


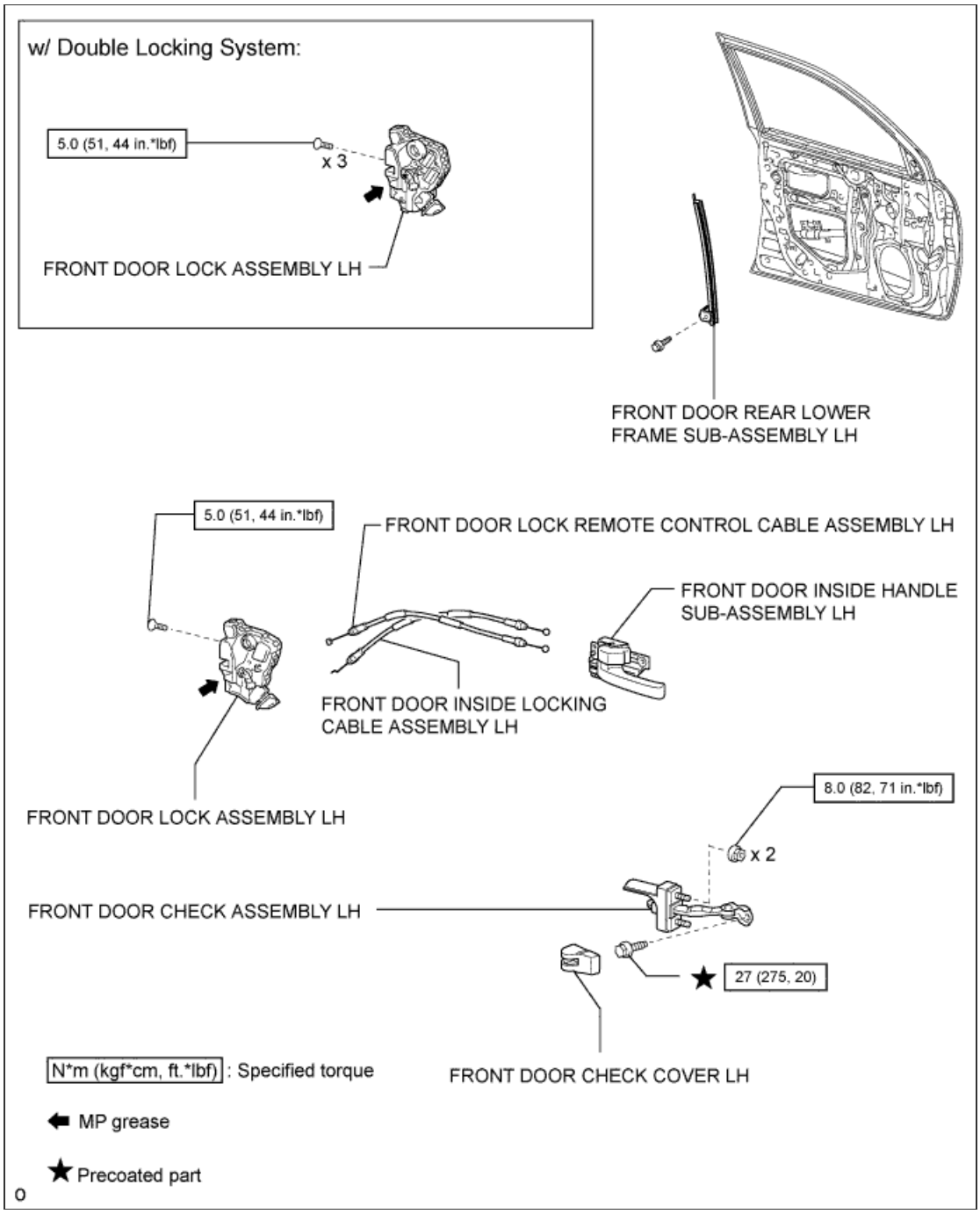
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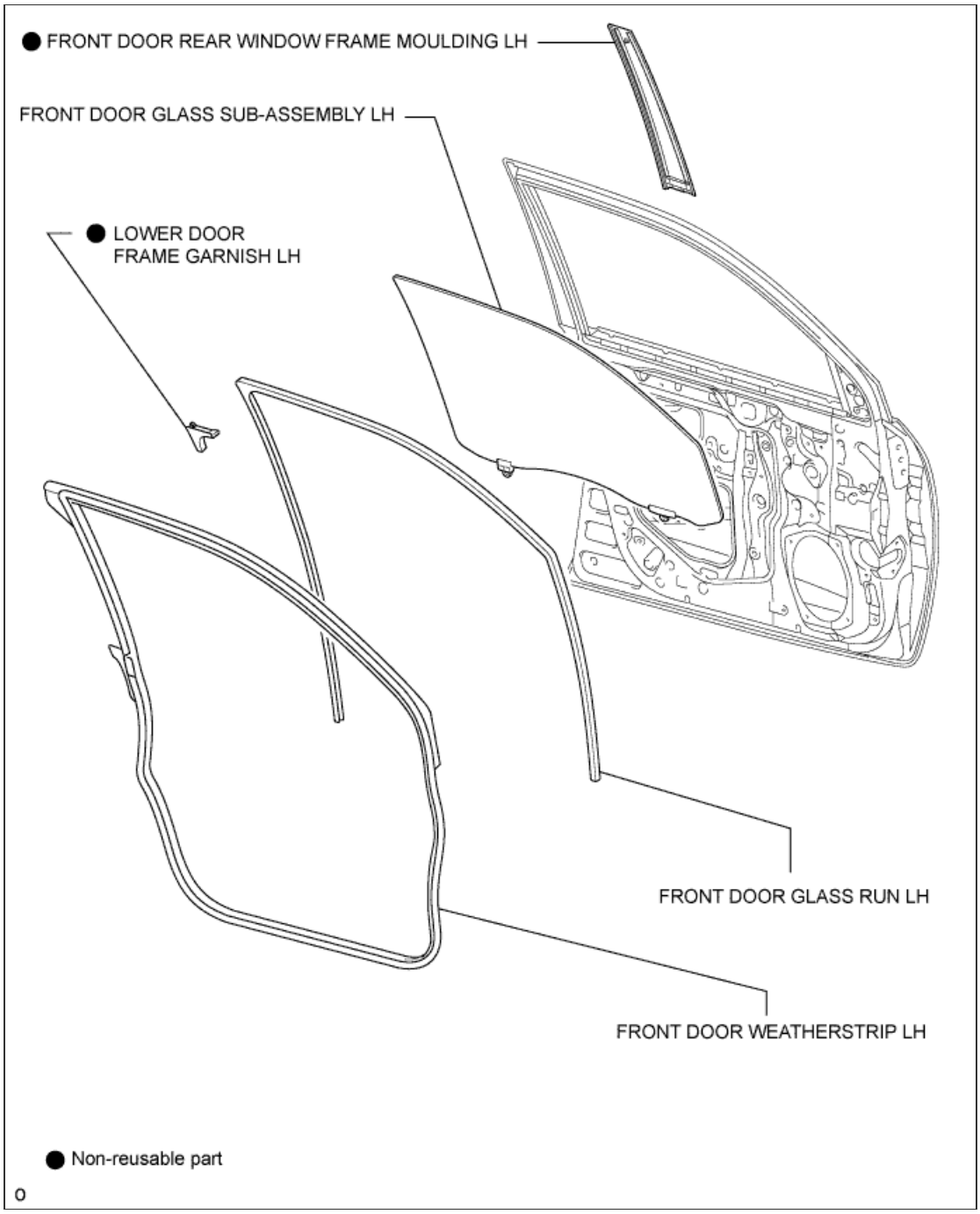
for Preparation Click here



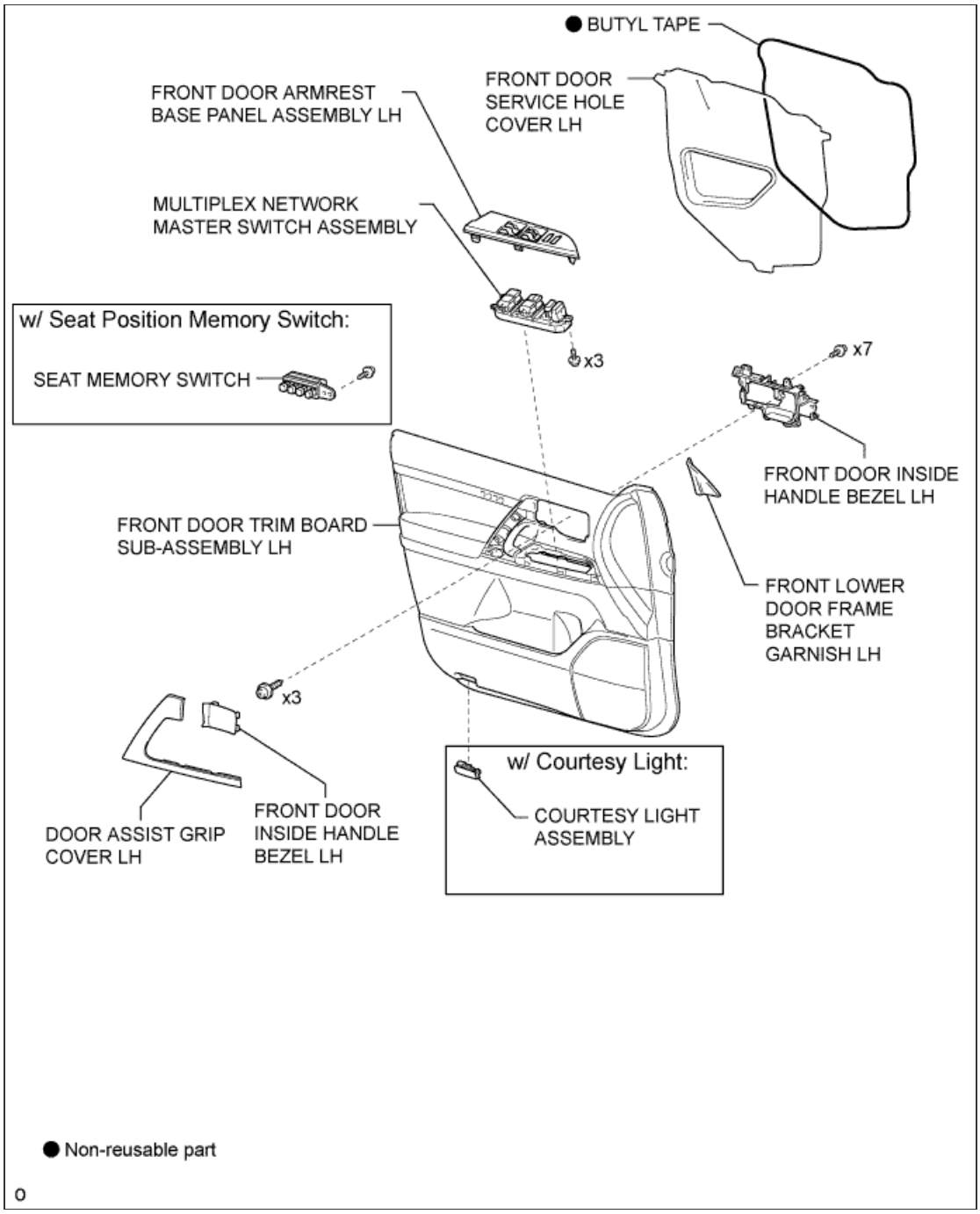

FRONT DOOR BELT MOULDING SUB-ASSEMBLY LH
OUTER REAR VIEW MIRROR ASSEMBLY LH
FRONT INNER DOOR GLASS WEATHERSTRIP LH
x 3
FRONT DOOR PANEL CUSHION
SIDE AIRBAG SENSOR ASSEMBLY LH
8.0 (82, 71 in.*lbf)
x 2
8.0 (82, 71 in.*lbf)
x 2
8.0 (82, 71 in.*lbf)
x 4
x 3
5.4 (55, 48 in.*lbf)
x 2
OUTER MIRROR CONTROL ECU ASSEMBLY (w/ Retract Mirror)
FRONT POWER WINDOW REGULATOR MOTOR ASSEMBLY LH
FRONT DOOR WINDOW REGULATOR SUB-ASSEMBLY LH
N*m (kgf*cm, ft.*lbf) : Specified torque
MP grease
o

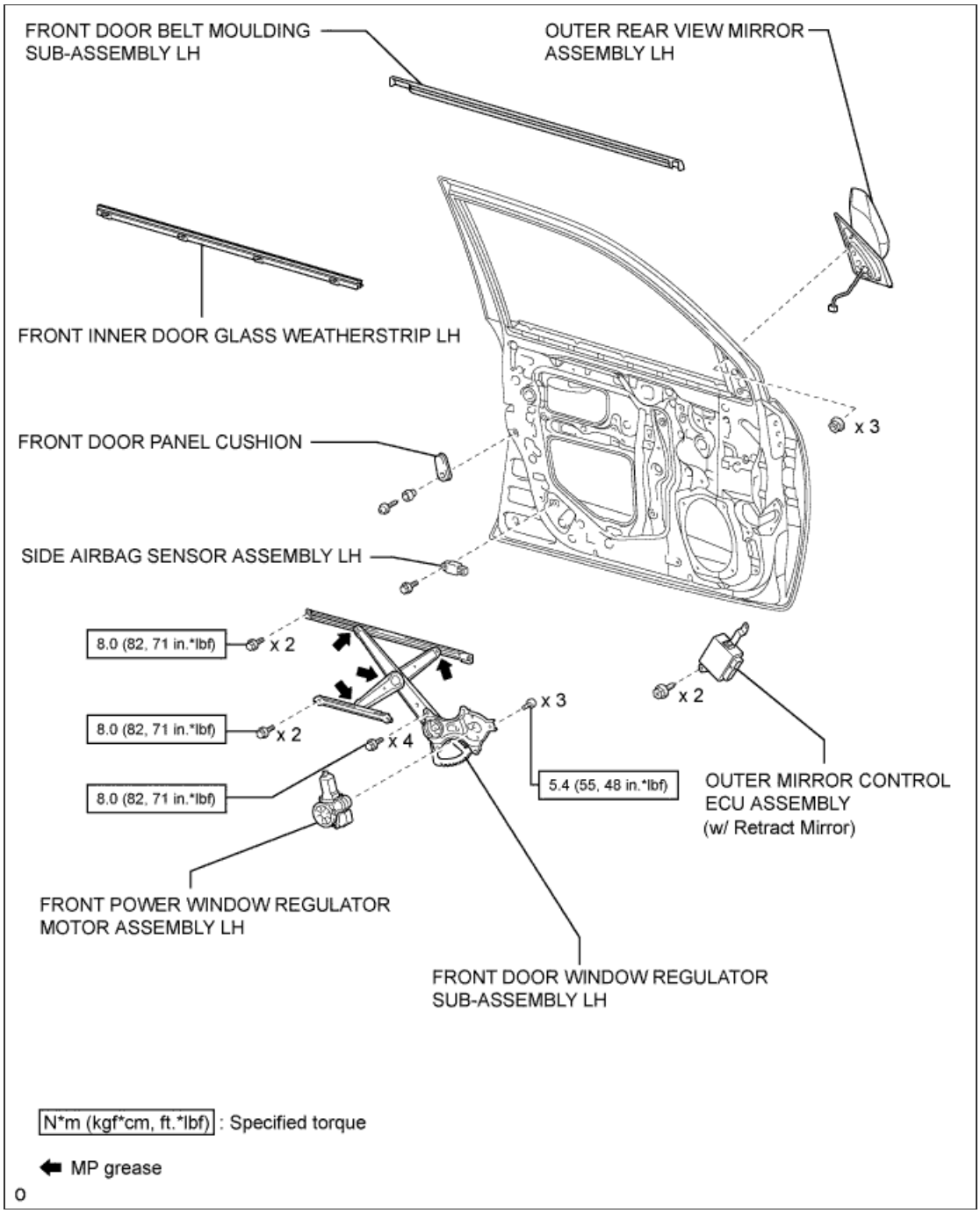

FRONT DOOR HANDLE ASSEMBLY OUTSIDE LH
FRONT DOOR OUTSIDE HANDLE COVER LH
FRONT DOOR LOCK CYLINDER
FRONT DOOR REAR OUTSIDE HANDLE PAD LH
FRONT DOOR FRONT OUTSIDE HANDLE PAD LH
FRONT DOOR LOCK OPEN ROD LH
FRONT DOOR OUTSIDE HANDLE FRAME SUB-ASSEMBLY LH
4.0 (41, 35 in.*lbf)
4.0 (41, 35 in.*lbf)
HOLE PLUG
DOOR ELECTRICAL KEY OSCILLATOR
NO. 2 ELECTRICAL KEY WIRE HARNESS
x 2
FRONT NO. 2 DOOR STIFFENER CUSHION
x 4
FRONT NO. 1 SPEAKER ASSEMBLY
N*m (kgf*cm, ft.*lbf) : Specified torque
Non-reusable part
MP grease

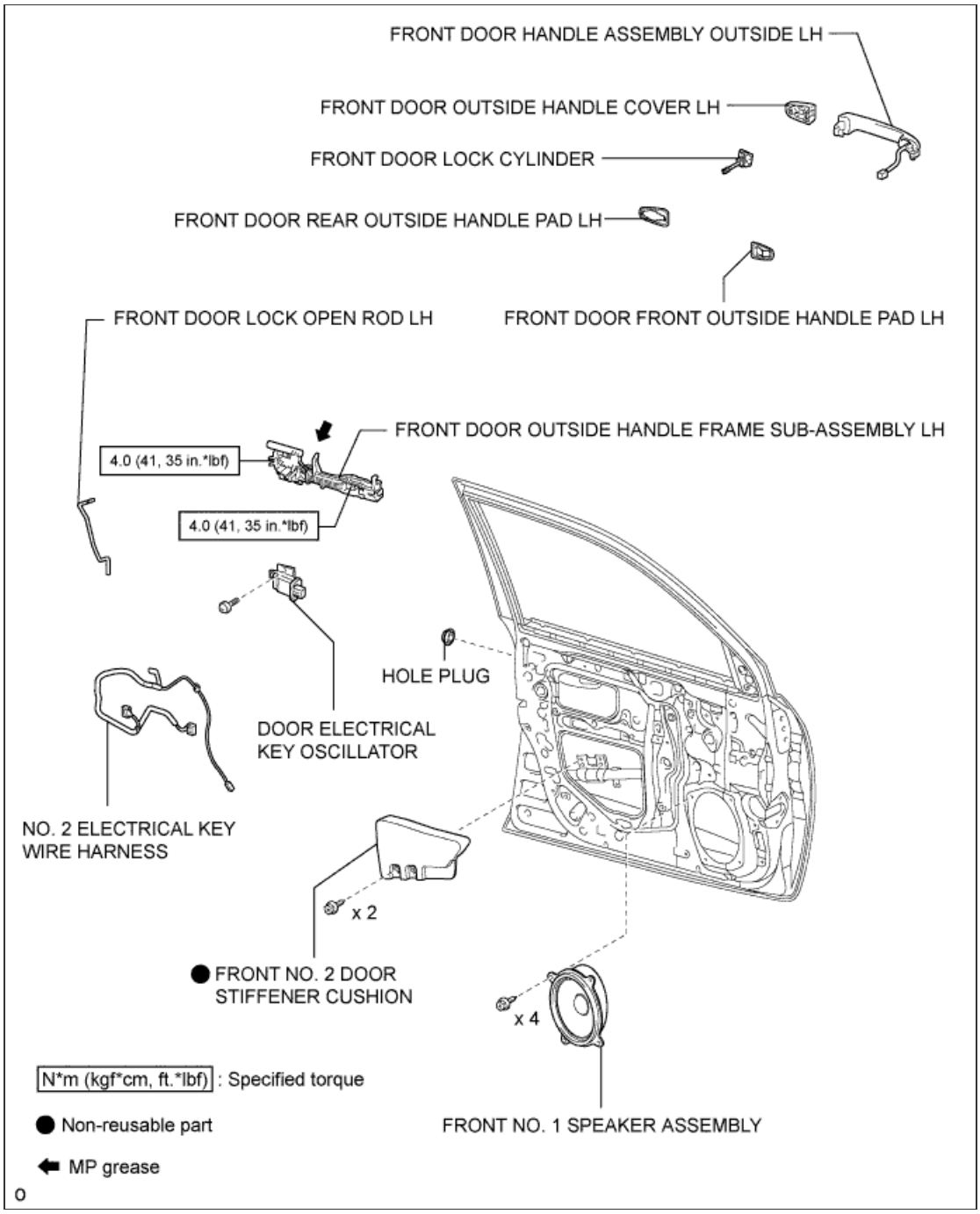

w/ Double Locking System:
5.0 (51, 44 in.*lbf)
x 3
FRONT DOOR LOCK ASSEMBLY LH
FRONT DOOR REAR LOWER FRAME SUB-ASSEMBLY LH
5.0 (51, 44 in.*lbf)
FRONT DOOR LOCK REMOTE CONTROL CABLE ASSEMBLY LH
FRONT DOOR INSIDE HANDLE SUB-ASSEMBLY LH
FRONT DOOR INSIDE LOCKING CABLE ASSEMBLY LH
FRONT DOOR LOCK ASSEMBLY LH
8.0 (82, 71 in.*lbf)
x 2
FRONT DOOR CHECK ASSEMBLY LH
27 (275, 20)
FRONT DOOR CHECK COVER LH
N*m (kgf*cm, ft.*lbf) : Specified torque
MP grease
Precoated part

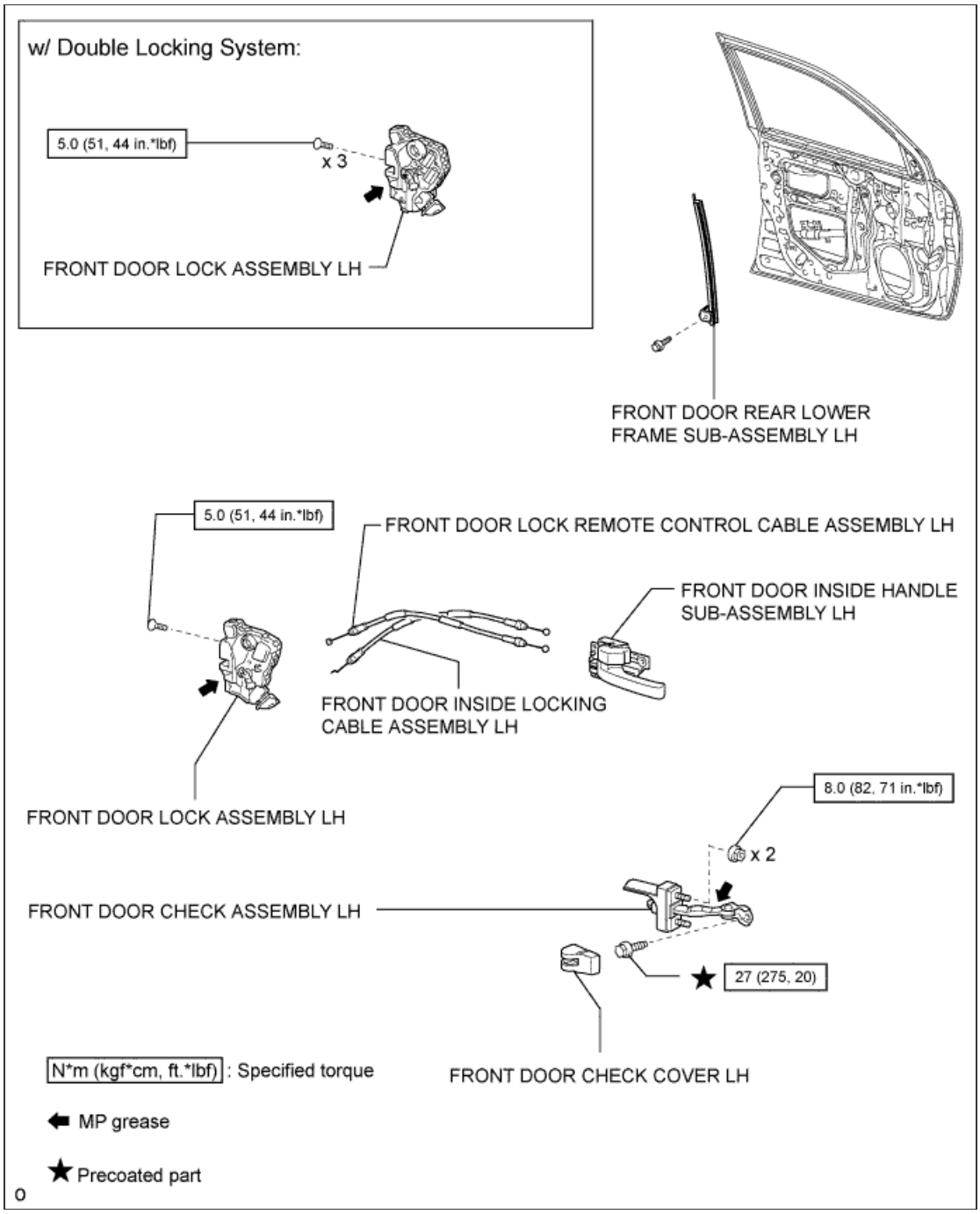

● FRONT DOOR REAR WINDOW FRAME MOULDING LH
FRONT DOOR GLASS SUB-ASSEMBLY LH
● LOWER DOOR FRAME GARNISH LH
FRONT DOOR GLASS RUN LH
FRONT DOOR WEATHERSTRIP LH
● Non-reusable part

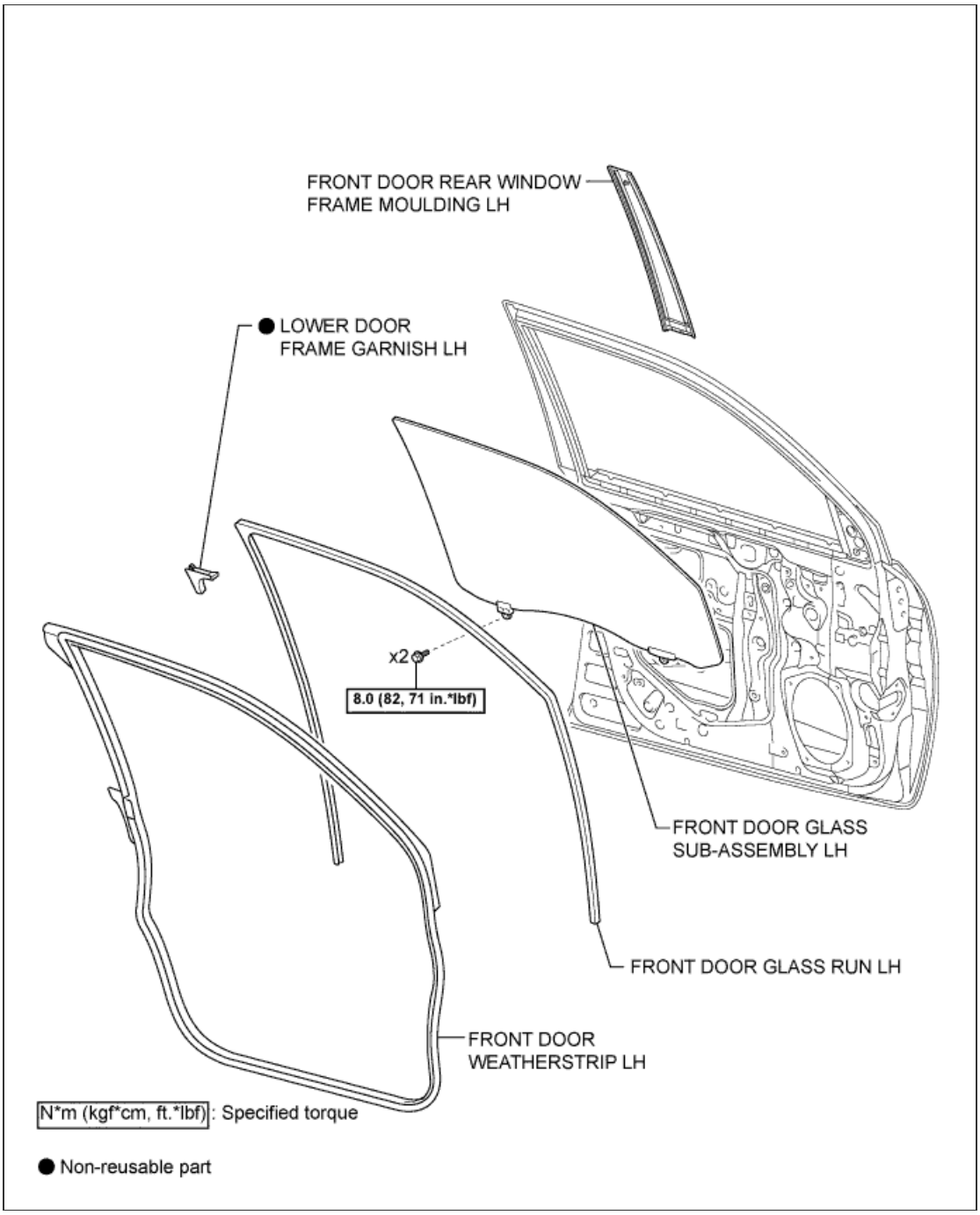
for Preparation Click here




FRONT DOOR BELT MOULDING SUB-ASSEMBLY LH
OUTER REAR VIEW MIRROR ASSEMBLY LH
FRONT INNER DOOR GLASS WEATHERSTRIP LH
x 3
FRONT DOOR PANEL CUSHION
SIDE AIRBAG SENSOR ASSEMBLY LH
8.0 (82, 71 in.*lbf)
x 2
8.0 (82, 71 in.*lbf)
x 2
8.0 (82, 71 in.*lbf)
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x 3
5.4 (55, 48 in.*lbf)
x 2
OUTER MIRROR CONTROL ECU ASSEMBLY (w/ Retract Mirror)
FRONT POWER WINDOW REGULATOR MOTOR ASSEMBLY LH
FRONT DOOR WINDOW REGULATOR SUB-ASSEMBLY LH
N*m (kgf*cm, ft.*lbf) : Specified torque
MP grease
o


FRONT DOOR HANDLE ASSEMBLY OUTSIDE LH
FRONT DOOR OUTSIDE HANDLE COVER LH
FRONT DOOR LOCK CYLINDER
FRONT DOOR REAR OUTSIDE HANDLE PAD LH
FRONT DOOR FRONT OUTSIDE HANDLE PAD LH
FRONT DOOR LOCK OPEN ROD LH
FRONT DOOR OUTSIDE HANDLE FRAME SUB-ASSEMBLY LH
4.0 (41, 35 in.*lbf)
4.0 (41, 35 in.*lbf)
HOLE PLUG
DOOR ELECTRICAL KEY OSCILLATOR
NO. 2 ELECTRICAL KEY WIRE HARNESS
x 2
FRONT NO. 2 DOOR STIFFENER CUSHION
x 4
FRONT NO. 1 SPEAKER ASSEMBLY
N*m (kgf*cm, ft.*lbf) : Specified torque
Non-reusable part
MP grease


w/ Double Locking System:
5.0 (51, 44 in.*lbf)
x 3
FRONT DOOR LOCK ASSEMBLY LH
FRONT DOOR REAR LOWER FRAME SUB-ASSEMBLY LH
5.0 (51, 44 in.*lbf)
FRONT DOOR LOCK REMOTE CONTROL CABLE ASSEMBLY LH
FRONT DOOR INSIDE HANDLE SUB-ASSEMBLY LH
FRONT DOOR INSIDE LOCKING CABLE ASSEMBLY LH
FRONT DOOR LOCK ASSEMBLY LH
8.0 (82, 71 in.*lbf)
x 2
FRONT DOOR CHECK ASSEMBLY LH
27 (275, 20)
FRONT DOOR CHECK COVER LH
N*m (kgf*cm, ft.*lbf) : Specified torque
MP grease
Precoated part


FRONT DOOR REAR WINDOW FRAME MOULDING LH
● LOWER DOOR FRAME GARNISH LH
x2
8.0 (82, 71 in.*lbf)
FRONT DOOR GLASS SUB-ASSEMBLY LH
FRONT DOOR GLASS RUN LH
FRONT DOOR WEATHERSTRIP LH
N*m (kgf*cm, ft.*lbf): Specified torque
● Non-reusable part

for Preparation Click here

HINT:

- **Use the same procedures for the RH side and LH side.**
- **The procedures listed below are for the LH side.**

1. DISCONNECT CABLE FROM NEGATIVE BATTERY TERMINAL

CAUTION:

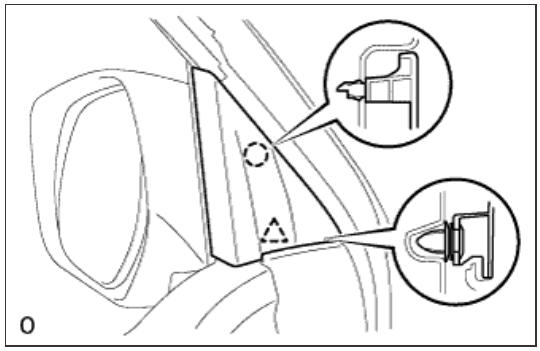
Wait at least 90 seconds after disconnecting the cable from the negative (-) battery terminal to disable the SRS system.

NOTICE:

When disconnecting the cable, some systems need to be initialized after the cable is reconnected (Click here).

2. REMOVE FRONT LOWER DOOR FRAME BRACKET GARNISH LH

a. Detach the clip and claw, remove the front lower door frame bracket garnish.

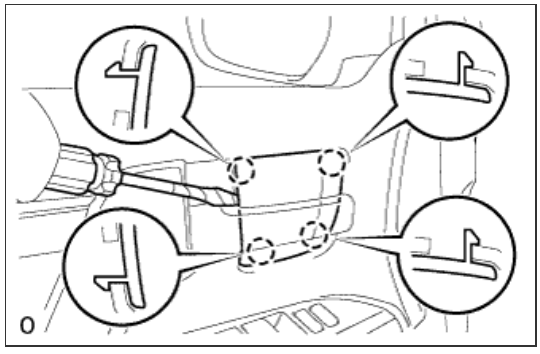


3. REMOVE FRONT DOOR INSIDE HANDLE BEZEL LH

a. Using a screwdriver, detach the 4 claws and remove the inside handle bezel.

HINT:

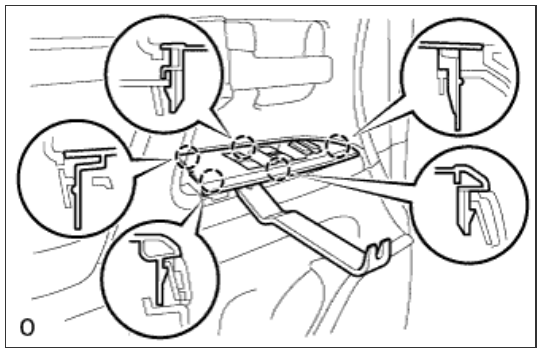
Tape the screwdriver tip before use.



4. REMOVE FRONT DOOR ARMREST BASE PANEL ASSEMBLY LH

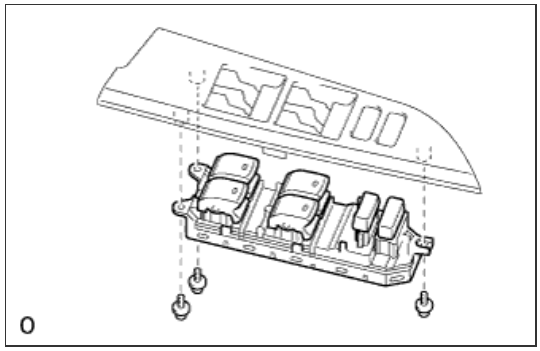
a. Using a moulding remover, detach the 5 claws.

b. Disconnect the connector and remove the front door armrest base panel and multiplex network master switch.



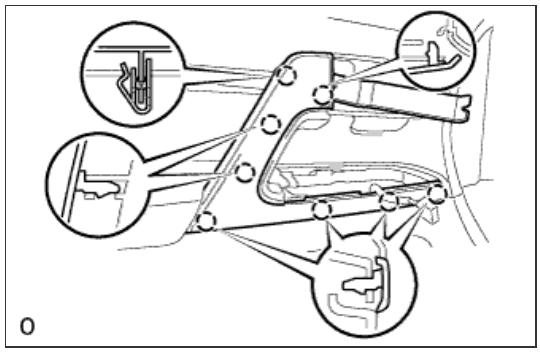
5. REMOVE MULTIPLEX NETWORK MASTER SWITCH ASSEMBLY

a. Remove the 3 screws and multiplex network master switch.



6. REMOVE DOOR ASSIST GRIP COVER LH

a. Using a moulding remover, detach the 8 claws and remove the door assist grip cover.

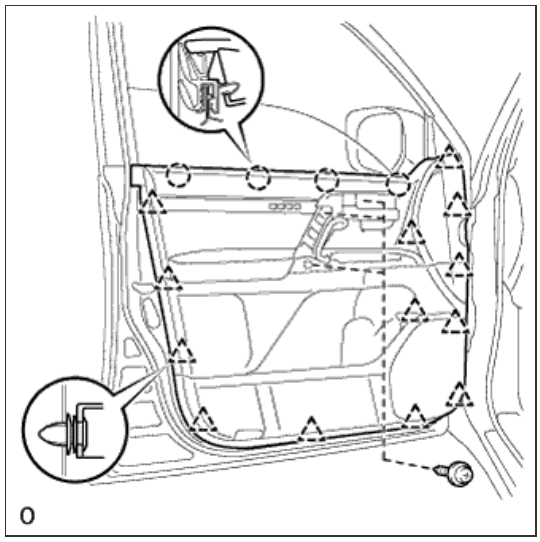


7. REMOVE FRONT DOOR TRIM BOARD SUB-ASSEMBLY LH

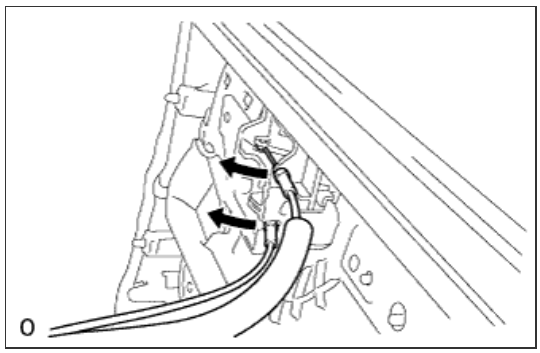
a. Remove the 3 screws.

b. Remove the 13 clips, 4 claws and trim board.

c. Disconnect the connector.



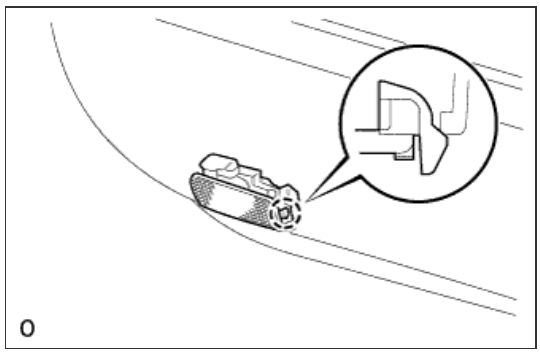
d. Disconnect the 2 cables from the inside handle.



8. REMOVE COURTESY LIGHT ASSEMBLY (w/ Courtesy Light)

a. Detach the claw.

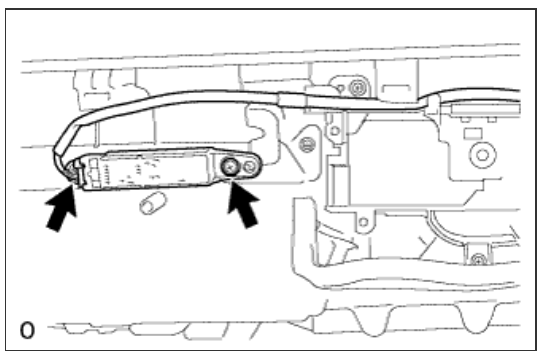
b. Remove the courtesy light and then disconnect the connector.



9. REMOVE SEAT MEMORY SWITCH

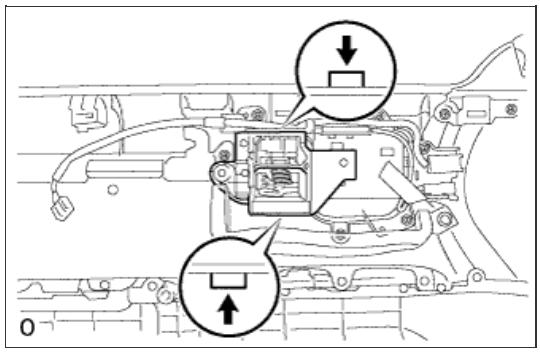
a. Disconnect the connector.

b. Remove the screw and seat memory switch.



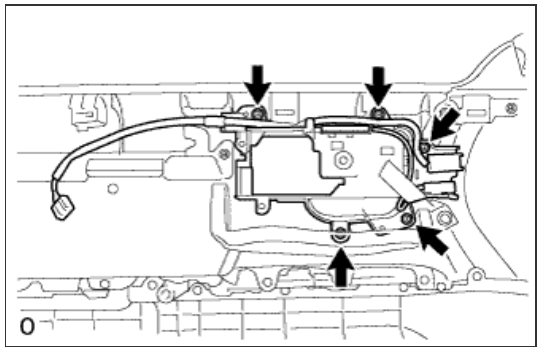
10. REMOVE FRONT DOOR INSIDE HANDLE SUB-ASSEMBLY LH

a. Detach the 2 claws and remove the inside handle.



11. REMOVE FRONT DOOR INSIDE HANDLE BEZEL LH

a. Remove the 5 screws and front door inside handle bezel.



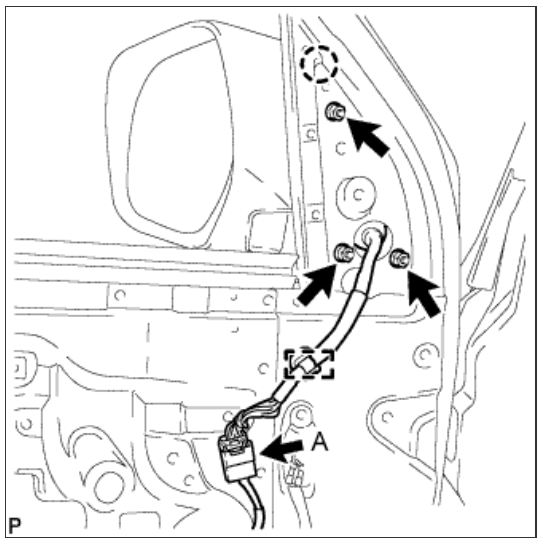
12. REMOVE OUTER REAR VIEW MIRROR ASSEMBLY LH

a. Disconnect the connector labeled A.

b. Detach the clamp.

c. Remove the 3 nuts and claw.

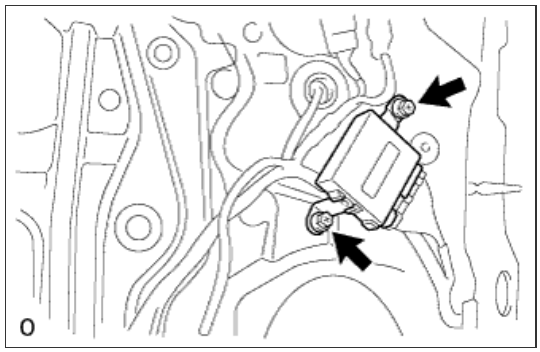
d. Remove the outer rear view mirror.



13. REMOVE OUTER MIRROR CONTROL ECU ASSEMBLY (w/ Retract Mirror)

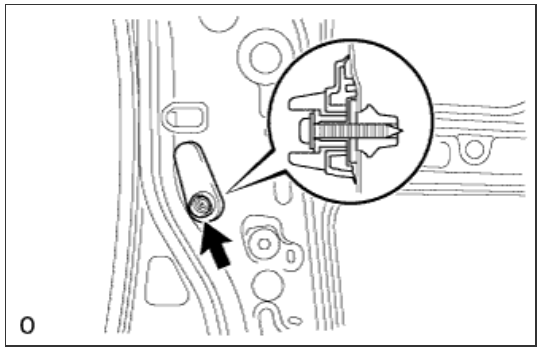
a. Disconnect the 2 connectors.

b. Remove the 2 screws and outer mirror control ECU.



14. REMOVE FRONT DOOR PANEL CUSHION

a. Remove the screw and front door panel cushion.



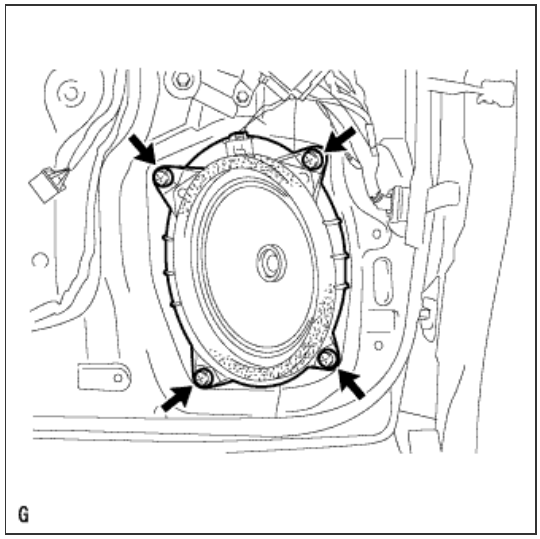
15. REMOVE FRONT NO. 1 SPEAKER ASSEMBLY

a. Disconnect the speaker connector.

b. Remove the 4 screws and speaker.

NOTICE:

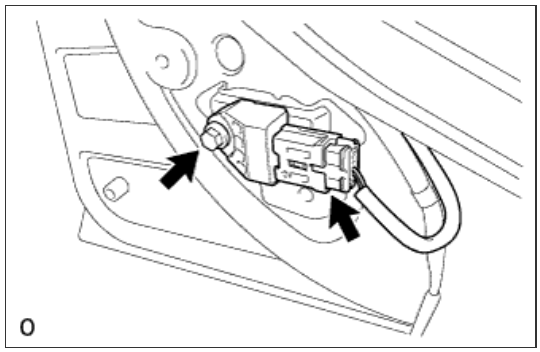
Do not touch the cone part of the speaker.



16. REMOVE SIDE AIRBAG SENSOR ASSEMBLY LH

a. Disconnect the connector.

b. Remove the bolt and side airbag sensor.



17. REMOVE FRONT DOOR SERVICE HOLE COVER LH

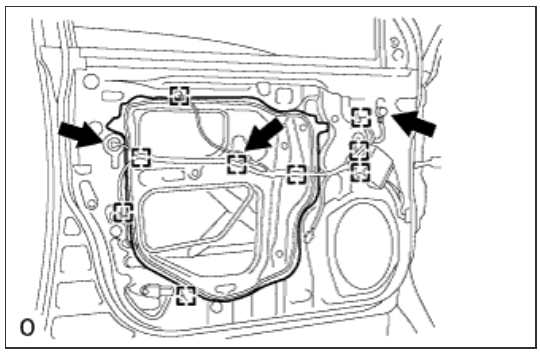
a. Using a clip remover, detach the 9 clamps.

b. Remove the bolt and disconnect the 2 connectors.

c. Remove the service hole cover.

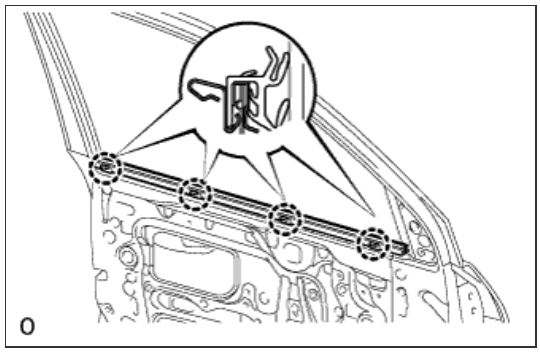
HINT:

Remove the remaining tape on the door.



18. REMOVE FRONT INNER DOOR GLASS WEATHERSTRIP LH

a. Detach the 4 claws by pulling the weatherstrip upward to remove the weatherstrip.



19. REMOVE FRONT DOOR GLASS SUB-ASSEMBLY LH

a. Driver Side:
Temporarily install the multiplex network master switch.

b. Passenger Side:
Temporarily install the power window regulator switch assembly.

c. Connect the cable to the negative (-) battery terminal.

d. Move the door glass until the bolts appear in the service holes.

e. Disconnect the cable from the negative (-) battery terminal.

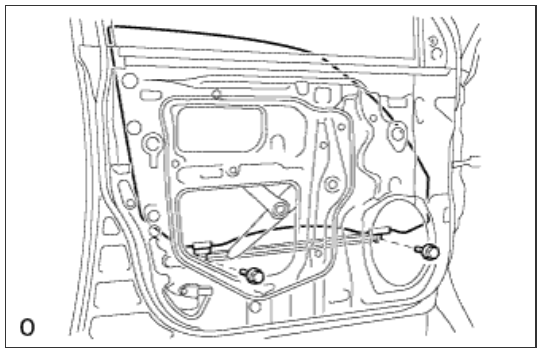
NOTICE:

When disconnecting the cable, some systems need to be initialized after the cable is reconnected (Click here).

f. Remove the 2 bolts.

NOTICE:

Be careful when removing the bolts as the glass may fall and become damaged.



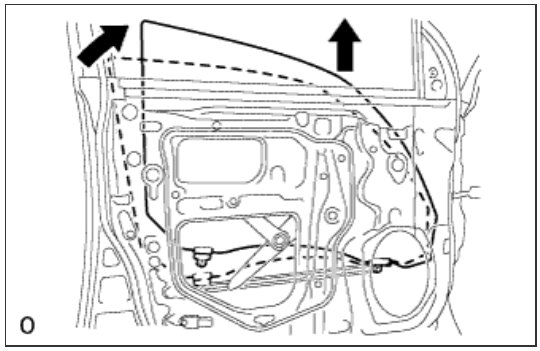
g. Remove the door glass in the direction indicated by the arrows in the illustration.

HINT:

Remove the glass upward.

NOTICE:

Be careful not to damage the glass.

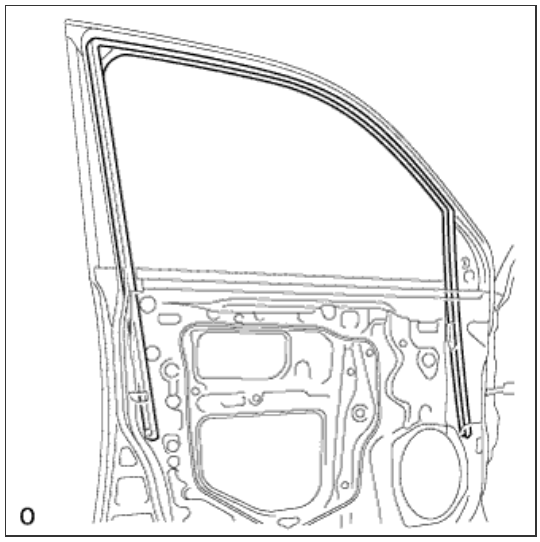


h. Driver Side:
Remove the multiplex network master switch.

i. Passenger Side:
Remove the power window regulator switch assembly.

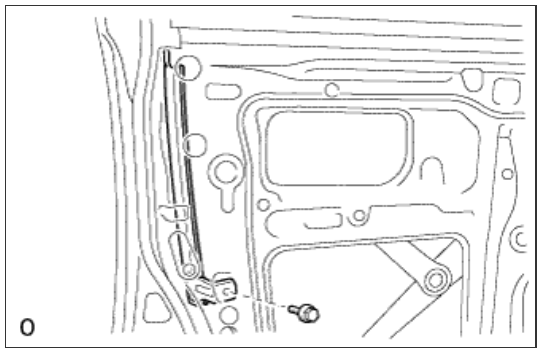
20. REMOVE FRONT DOOR GLASS RUN LH

a. Remove the front door glass run.



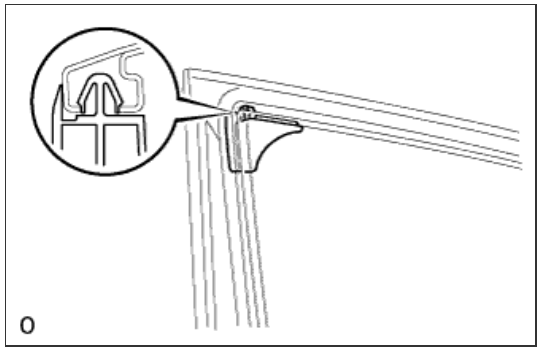
21. REMOVE FRONT DOOR REAR LOWER FRAME SUB-ASSEMBLY LH

a. Remove the bolt and rear lower frame.



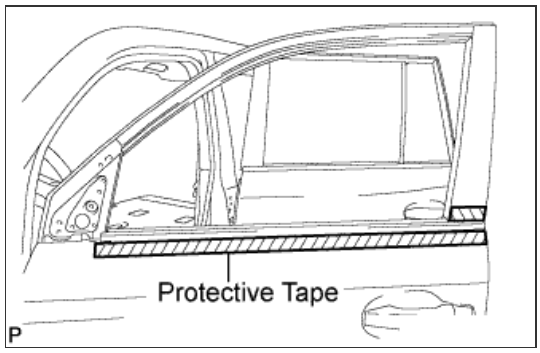
22. REMOVE LOWER DOOR FRAME GARNISH LH

a. Detach the claw and remove the lower door frame garnish.

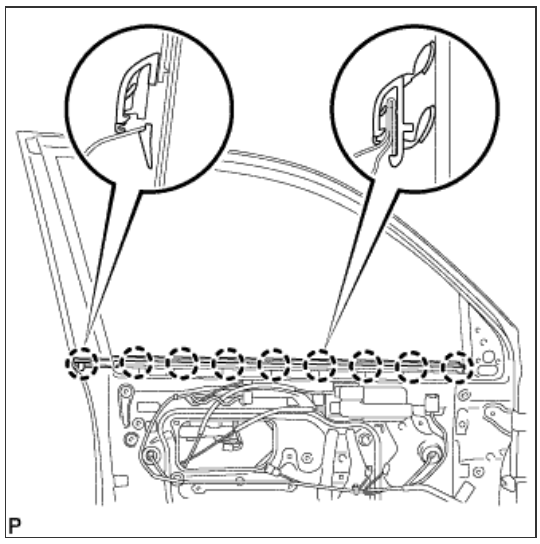


23. REMOVE FRONT DOOR BELT MOULDING SUB-ASSEMBLY LH

a. Put protective tape around the belt moulding.



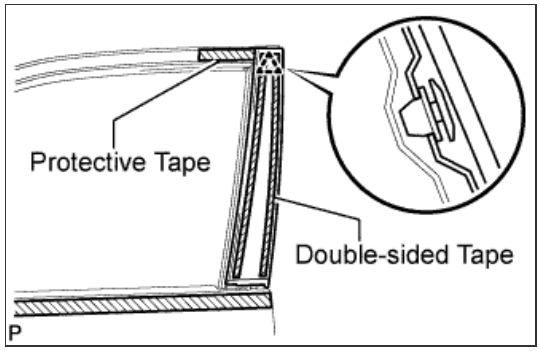
b. Detach the claw and remove the belt moulding.



24. REMOVE FRONT DOOR REAR WINDOW FRAME MOULDING LH

a. Put protective tape around the window frame moulding.

b. Detach the clip and remove the double-sided tape to remove the window frame moulding.



25. REMOVE FRONT DOOR WINDOW REGULATOR SUB-ASSEMBLY LH

a. Loosen the temporary bolt.

b. Remove the 5 bolts. and window regulator.

HINT:

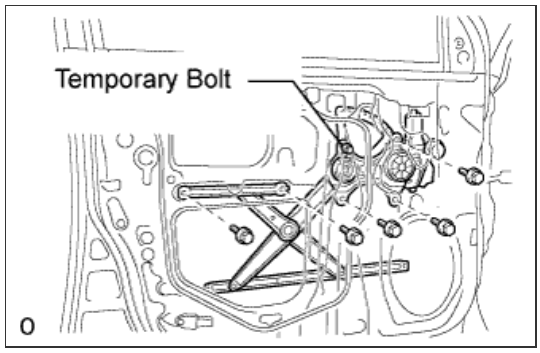
Remove the window regulator through the service hole.

NOTICE:

Be careful when removing the bolts as the window regulator may fall and become damaged.

c. Remove the front door window regulator sub-assembly and the front power window regulator motor assembly as a unit.

d. Remove the temporary bolt from the front door window regulator sub-assembly.

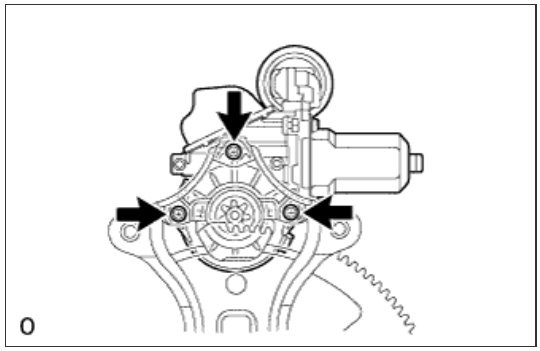


26. REMOVE FRONT POWER WINDOW REGULATOR MOTOR ASSEMBLY LH

a. Using a T25 "T RX" driver, remove the 3 screws and motor.

NOTICE:

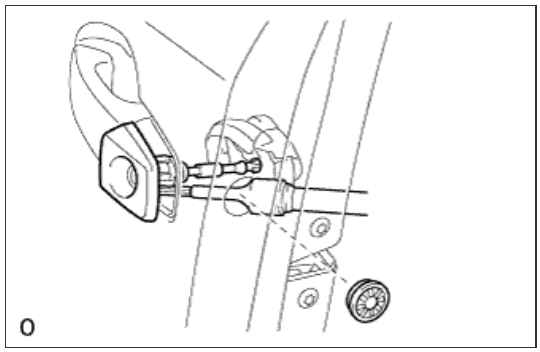
Be careful when removing the screws as the motor may fall and become damaged.



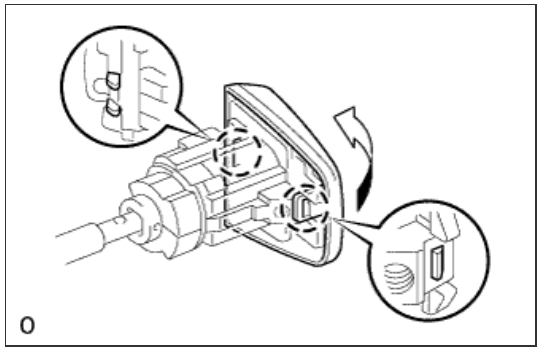
27. REMOVE FRONT DOOR OUTSIDE HANDLE COVER LH

a. Remove the hole plug.

b. Using a T30 "T RX" wrench, loosen the screw and remove the cover with the door lock cylinder installed.



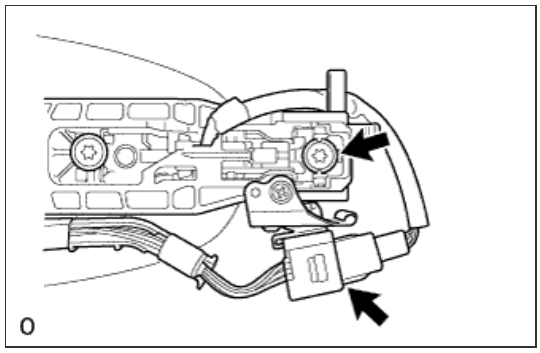
c. Detach the 2 claws and remove the front door outside handle cover.



28. REMOVE FRONT DOOR HANDLE ASSEMBLY OUTSIDE LH

a. Disconnect the connector.

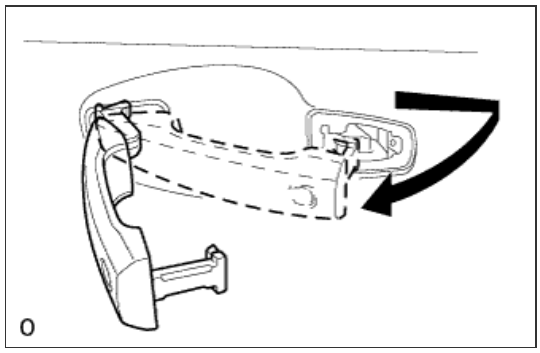
b. Using a T30 "T RX" wrench, loosen the screw.



c. Remove the handle by sliding and pulling it in the direction indicated by the arrow in the illustration.

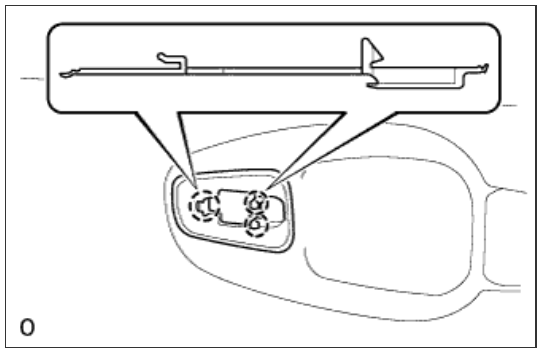
NOTICE:

If the release plate is not pulled and held when removing the handle, the release plate will interfere with the handle and become damaged.



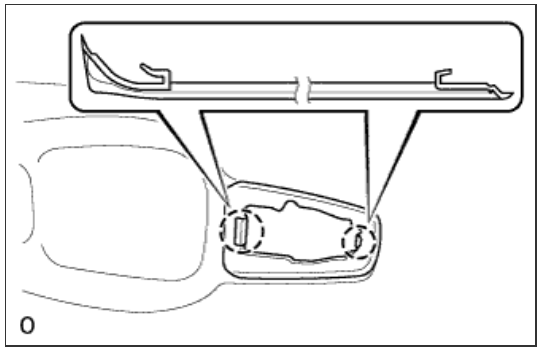
29. REMOVE FRONT DOOR FRONT OUTSIDE HANDLE PAD LH

a. Detach the 3 claws and remove the pad.



30. REMOVE FRONT DOOR REAR OUTSIDE HANDLE PAD LH

a. Detach the 2 claws and remove the pad.



31. REMOVE FRONT DOOR LOCK ASSEMBLY LH

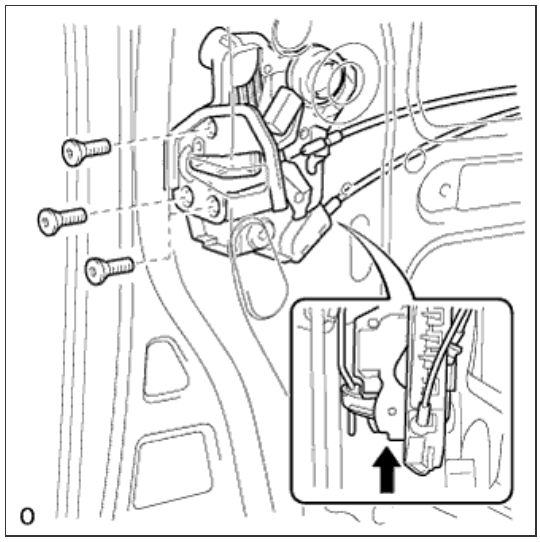
a. Using a T30 "T RX" wrench, remove the 3 screws.

HINT:

Remove the door lock through the service hole.

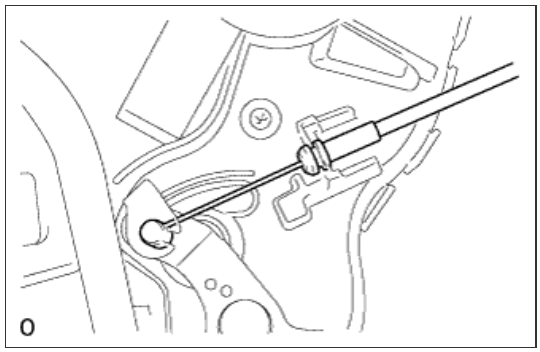
NOTICE:

Be careful when removing the screws as the door lock may fall and become damaged.



32. REMOVE FRONT DOOR LOCK REMOTE CONTROL CABLE ASSEMBLY LH

a. Remove the front door lock remote control cable assembly.

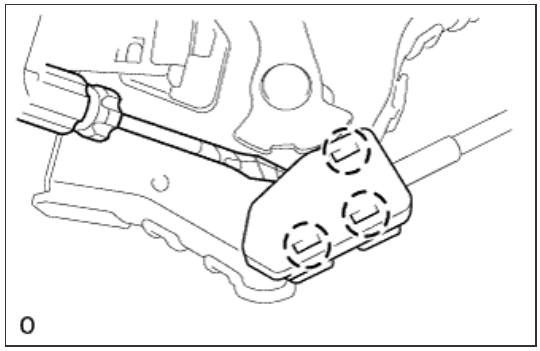


33. REMOVE FRONT DOOR INSIDE LOCKING CABLE ASSEMBLY LH

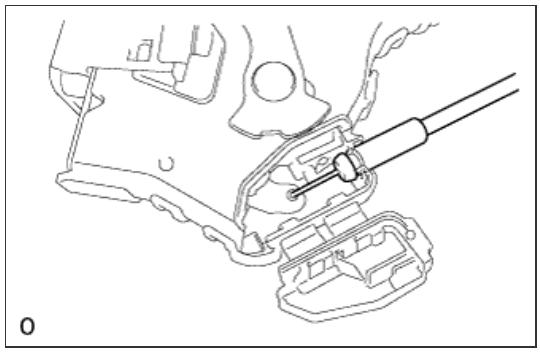
a. Using a screwdriver, detach the 3 claws.

HINT:

Tape the screwdriver tip before use.

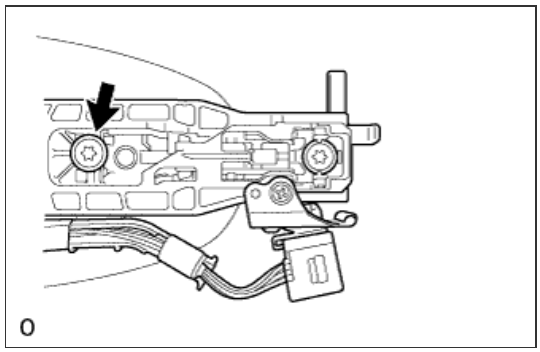


b. Remove the front door inside locking cable assembly.



34. REMOVE FRONT DOOR OUTSIDE HANDLE FRAME SUB-ASSEMBLY LH

a. Using a T30 "T RX" wrench, loosen the screw.

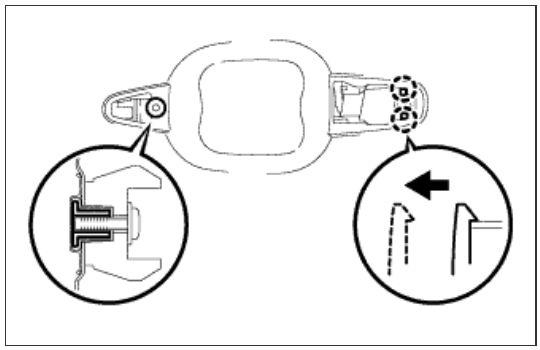


b. Detach the 2 claws. Slide the outside handle frame and No. 2 electrical key wire harness to remove it.

HINT:

Remove the outside handle frame through the service hole.

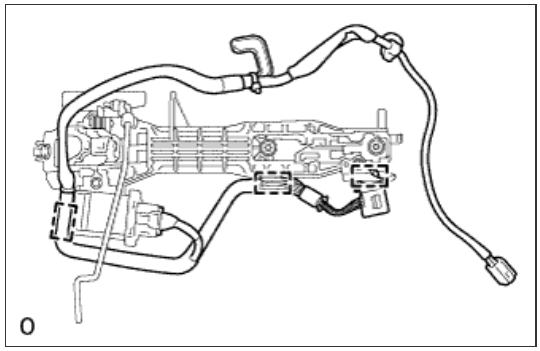
c. Remove the lock open rod from the outside handle frame.



35. REMOVE NO. 2 ELECTRICAL KEY WIRE HARNESS

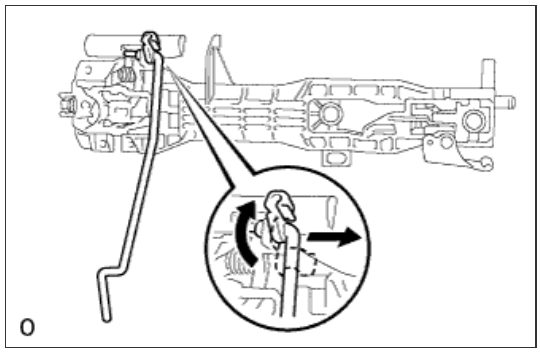
a. Disconnect the connector.

b. Detach the 3 clamps and remove the wire harness from the frame.



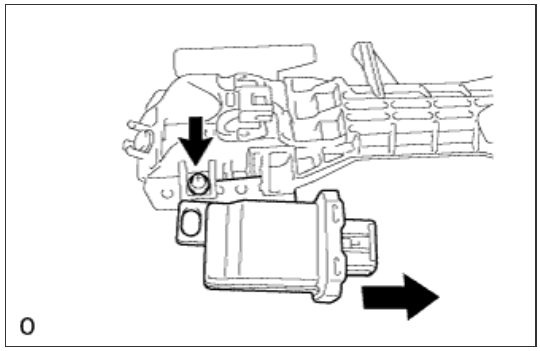
36. REMOVE FRONT DOOR LOCK OPEN ROD LH

a. Remove the front door lock open rod.



37. REMOVE DOOR ELECTRICAL KEY OSCILLATOR

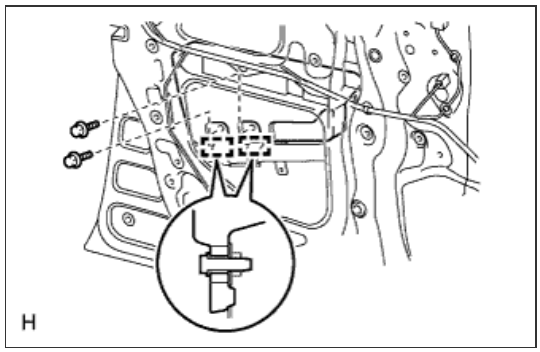
a. Remove the screw and door electrical key oscillator.



38. REMOVE FRONT NO. 2 DOOR STIFFENER CUSHION

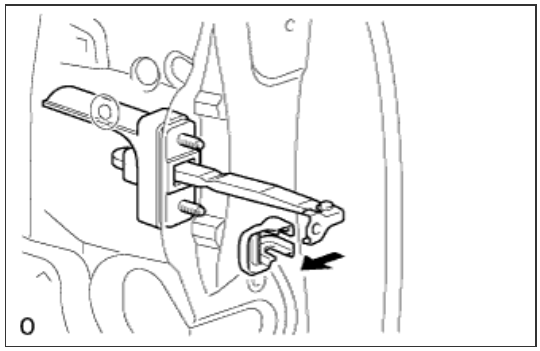
a. Remove the 2 bolts.

b. Detach the 2 clamps and door stiffener cushion.



39. REMOVE FRONT DOOR CHECK COVER LH

a. Remove the cover.



40. REMOVE FRONT DOOR CHECK ASSEMBLY LH

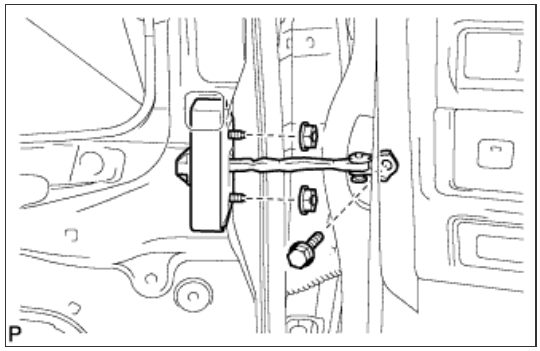
a. Remove the bolt, 2 nuts and door check.

HINT:

Remove the door check through the service hole.

NOTICE:

Be careful when removing the bolt and nuts as the door check may fall and become damaged.

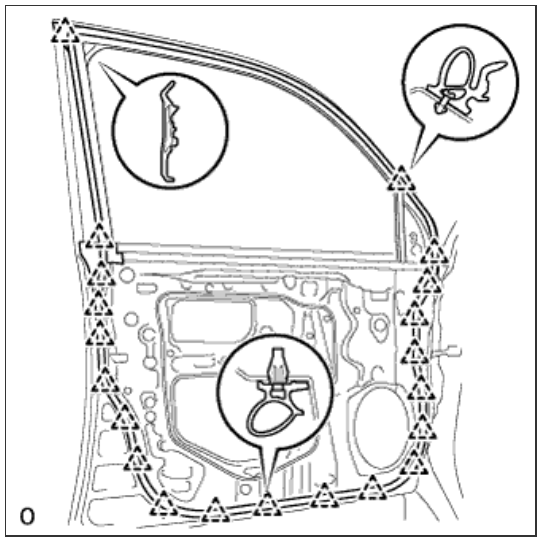


41. REMOVE FRONT DOOR WEATHERSTRIP LH

a. Using a clip remover, detach the 21 clips and remove the weatherstrip.

HINT:

If clips are damaged during removal, replace them.



for Preparation Click here

HINT:

- **Use the same procedures for the RH side and LH side.**
- **The procedures listed below are for the LH side.**

1. DISCONNECT CABLE FROM NEGATIVE BATTERY TERMINAL

CAUTION:

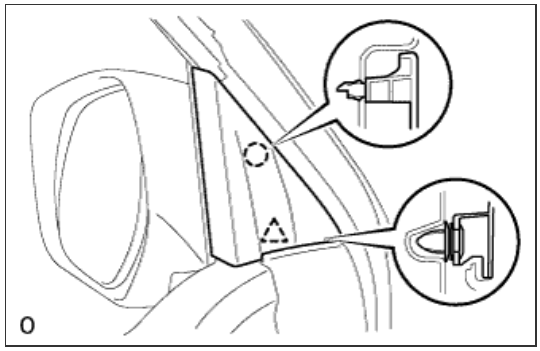
Wait at least 90 seconds after disconnecting the cable from the negative (-) battery terminal to disable the SRS system.

NOTICE:

When disconnecting the cable, some systems need to be initialized after the cable is reconnected (Click here).

2. REMOVE FRONT LOWER DOOR FRAME BRACKET GARNISH LH

a. Detach the clip and claw, remove the front lower door frame bracket garnish.

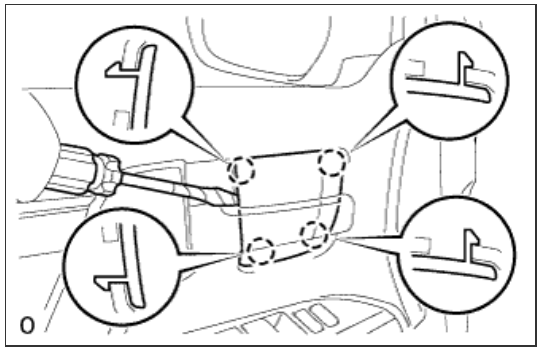


3. REMOVE FRONT DOOR INSIDE HANDLE BEZEL LH

a. Using a screwdriver, detach the 4 claws and remove the inside handle bezel.

HINT:

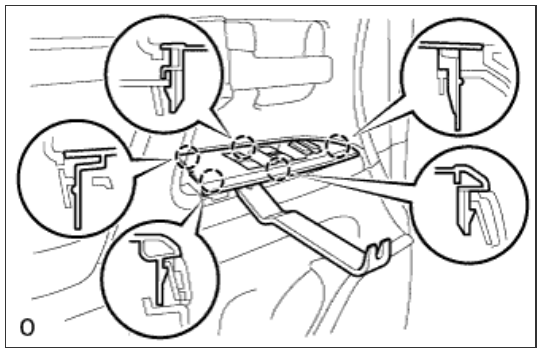
Tape the screwdriver tip before use.



4. REMOVE FRONT DOOR ARMREST BASE PANEL ASSEMBLY LH

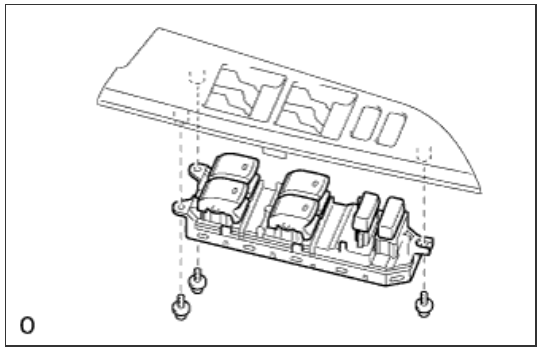
a. Using a moulding remover, detach the 5 claws.

b. Disconnect the connector and remove the armrest base panel.



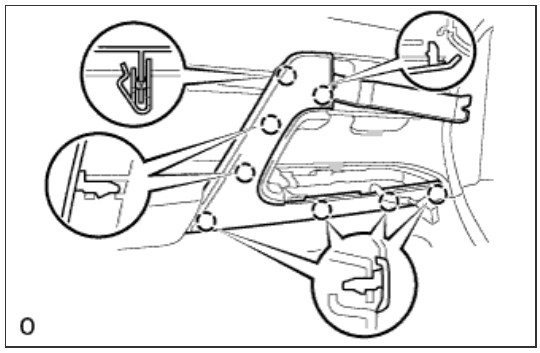
5. REMOVE MULTIPLEX NETWORK MASTER SWITCH ASSEMBLY

a. Remove the 3 screws and master switch.



6. REMOVE DOOR ASSIST GRIP COVER LH

a. Using a moulding remover, detach the 8 claws and remove the door assist grip cover.

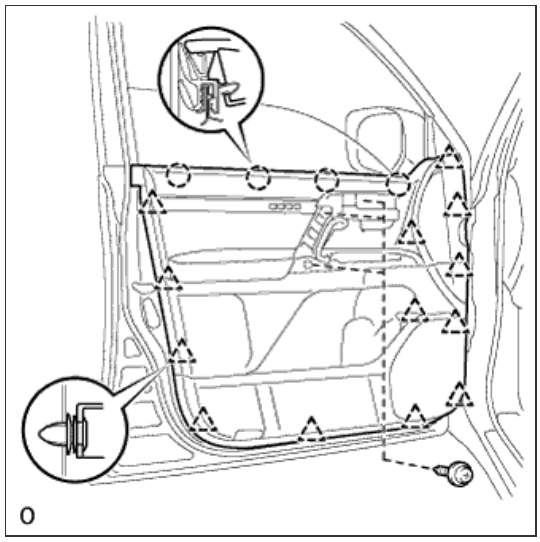


7. REMOVE FRONT DOOR TRIM BOARD SUB-ASSEMBLY LH

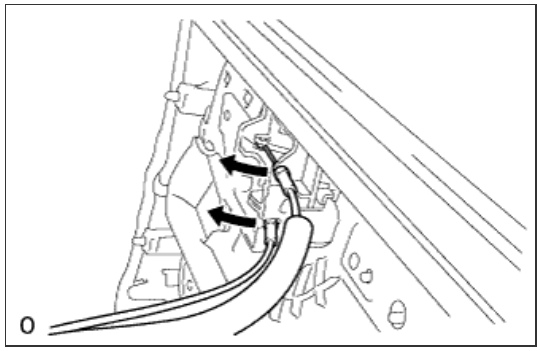
a. Remove the 3 screws.

b. Remove the 13 clips, 4 claws and trim board.

c. Disconnect the connector.



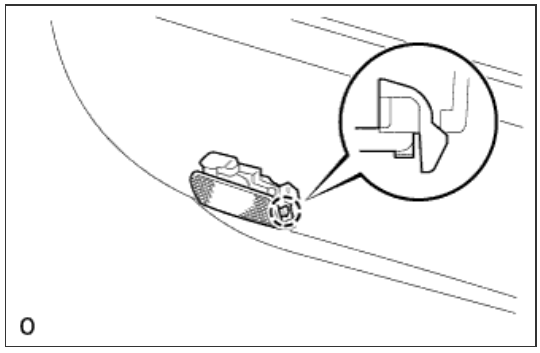
d. Disconnect the 2 cables from the inside handle.



8. REMOVE COURTESY LIGHT ASSEMBLY (w/ Courtesy Light)

a. Detach the claw.

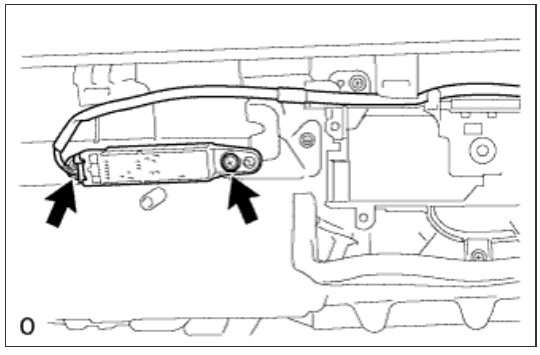
b. Remove the courtesy light and then disconnect the connector.



9. REMOVE SEAT MEMORY SWITCH (w/ Seat Position Memory System)

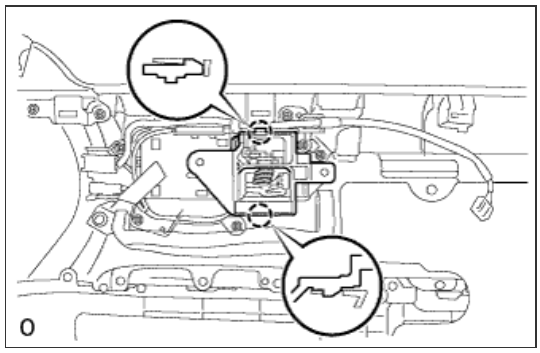
a. Disconnect the connector.

b. Remove the screw and seat memory switch.



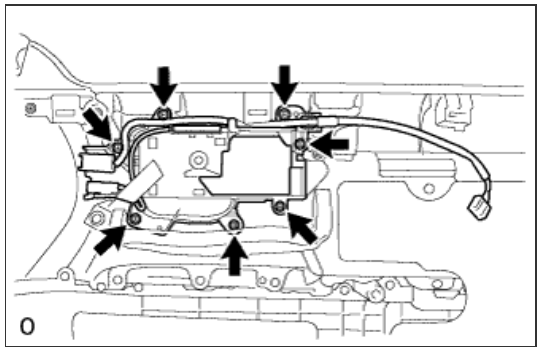
10. REMOVE FRONT DOOR INSIDE HANDLE SUB-ASSEMBLY LH

a. Detach the 2 claws and remove the inside handle.



11. REMOVE FRONT DOOR INSIDE HANDLE BEZEL LH

a. Remove the 7 screws and front door inside handle bezel.



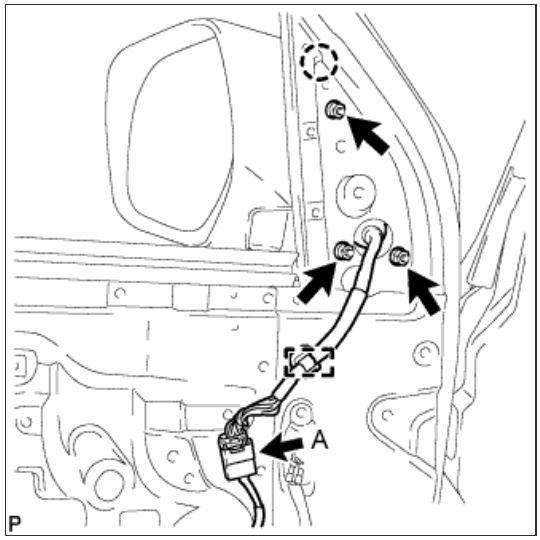
12. REMOVE OUTER REAR VIEW MIRROR ASSEMBLY LH

a. Disconnect the connector labeled A.

b. Detach the clamp.

c. Remove the 3 nuts and claw.

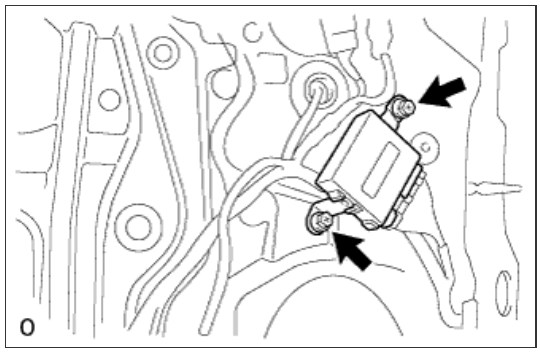
d. Remove the outer rear view mirror.



13. REMOVE OUTER MIRROR CONTROL ECU ASSEMBLY (w/ Retract Mirror)

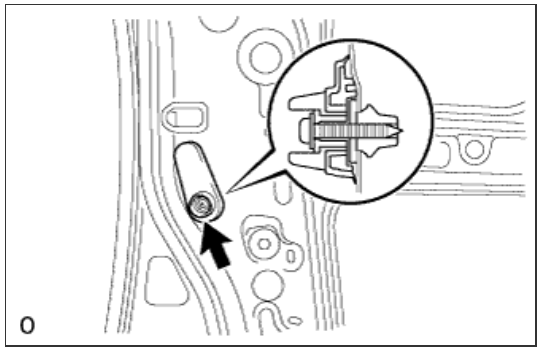
a. Disconnect the 2 connectors.

b. Remove the 2 screws and outer mirror control ECU.



14. REMOVE FRONT DOOR PANEL CUSHION

a. Remove the screw and front door panel cushion.



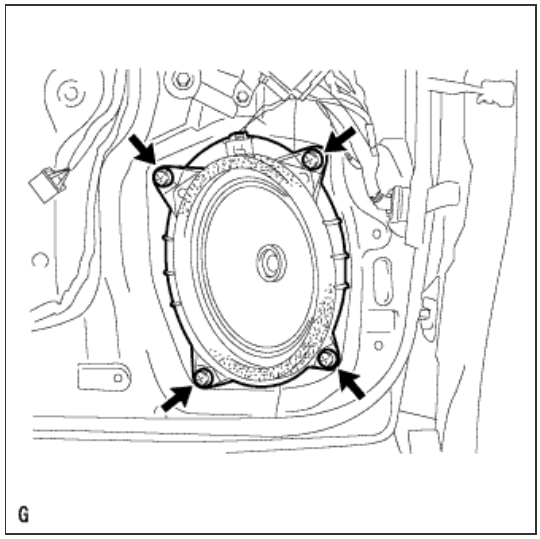
15. REMOVE FRONT NO. 1 SPEAKER ASSEMBLY

a. Disconnect the speaker connector.

b. Remove the 4 screws and speaker.

NOTICE:

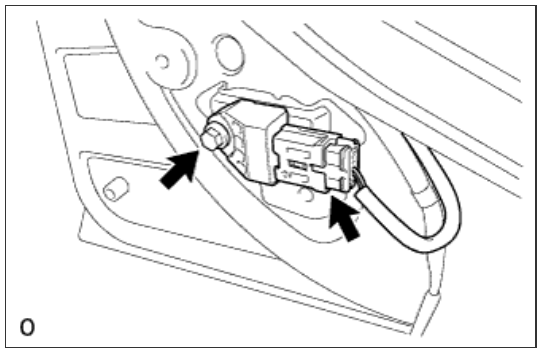
Do not touch the cone part of the speaker.



16. REMOVE SIDE AIRBAG SENSOR ASSEMBLY LH

a. Disconnect the connector.

b. Remove the bolt and side airbag sensor.



17. REMOVE FRONT DOOR SERVICE HOLE COVER LH

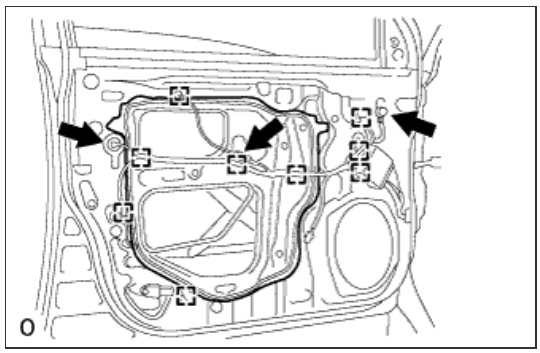
a. Using a clip remover, detach the 9 clamps.

b. Remove the bolt and disconnect the 2 connectors.

c. Remove the service hole cover.

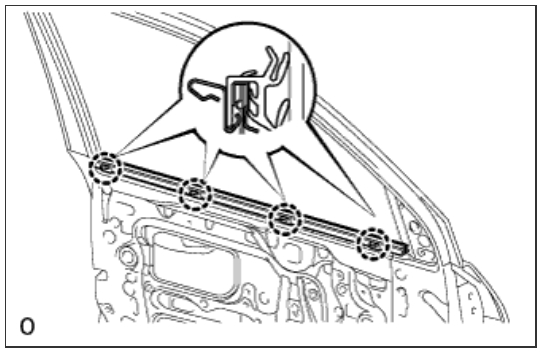
HINT:

Remove the remaining tape on the door.



18. REMOVE FRONT INNER DOOR GLASS WEATHERSTRIP LH

a. Detach the 4 claws by pulling the weatherstrip upward to remove the weatherstrip.



19. REMOVE FRONT DOOR GLASS SUB-ASSEMBLY LH

a. Driver Side:
Temporarily install the multiplex network master switch.

b. Passenger Side:
Temporarily install the power window regulator switch assembly.

c. Connect the cable to the negative (-) battery terminal.

d. Move the door glass until the bolts appear in the service holes.

e. Disconnect the cable from the negative (-) battery terminal.

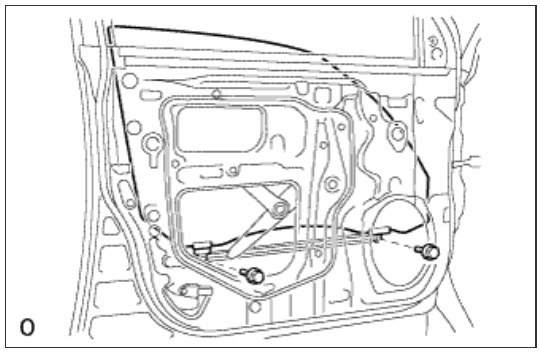
NOTICE:

When disconnecting the cable, some systems need to be initialized after the cable is reconnected (Click here).

f. Remove the 2 bolts.

NOTICE:

Be careful when removing the bolts as the glass may fall and become damaged.



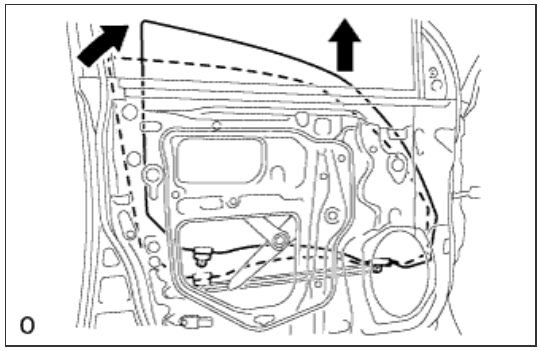
g. Remove the door glass in the direction indicated by the arrows in the illustration.

HINT:

Remove the glass upward.

NOTICE:

Be careful not to damage the glass.

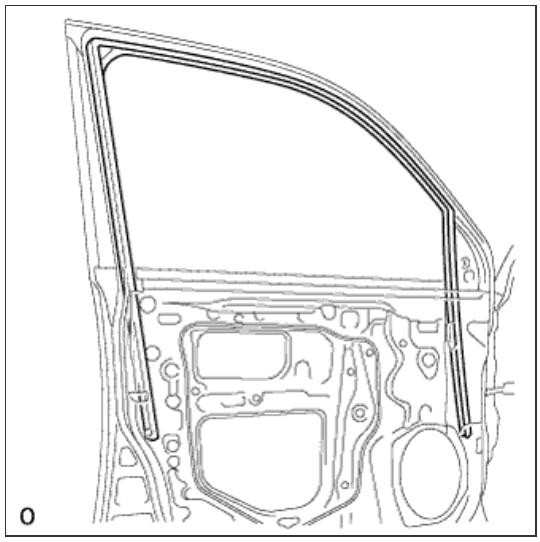


h. Driver Side:
Remove the multiplex network master switch.

i. Passenger Side:
Remove the power window regulator switch assembly.

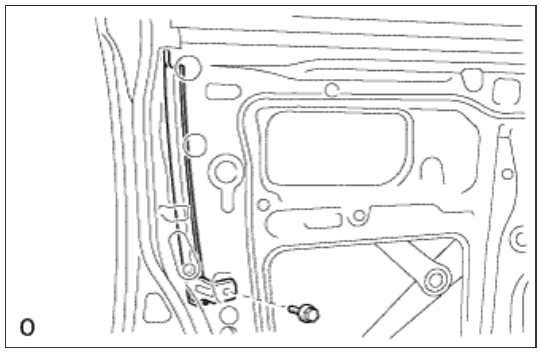
20. REMOVE FRONT DOOR GLASS RUN LH

a. Remove the front door glass run.



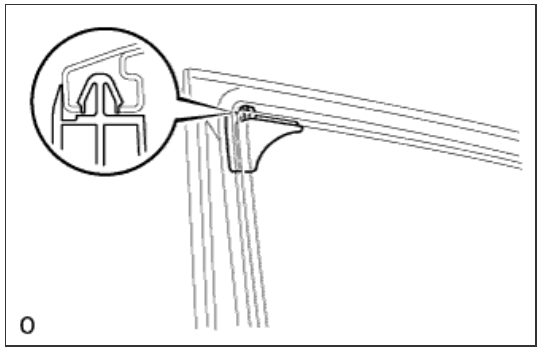
21. REMOVE FRONT DOOR REAR LOWER FRAME SUB-ASSEMBLY LH

a. Remove the bolt and rear lower frame.



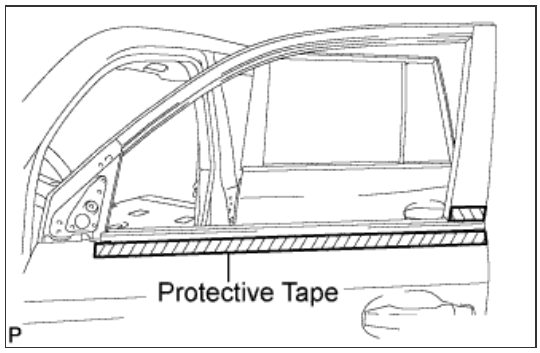
22. REMOVE LOWER DOOR FRAME GARNISH LH

a. Detach the claw and remove the lower door frame garnish.

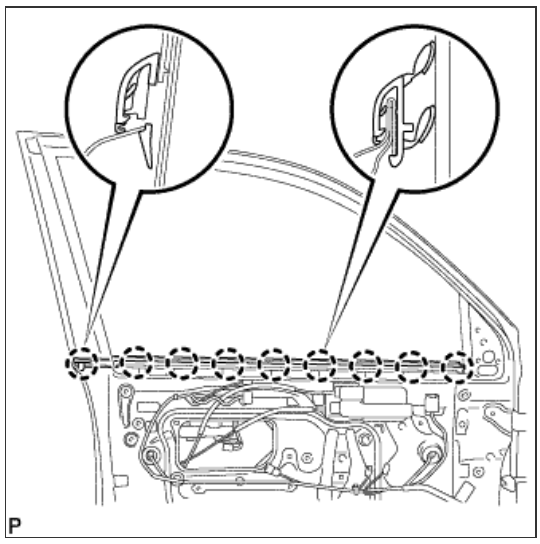


23. REMOVE FRONT DOOR BELT MOULDING SUB-ASSEMBLY LH

a. Put protective tape around the belt moulding.



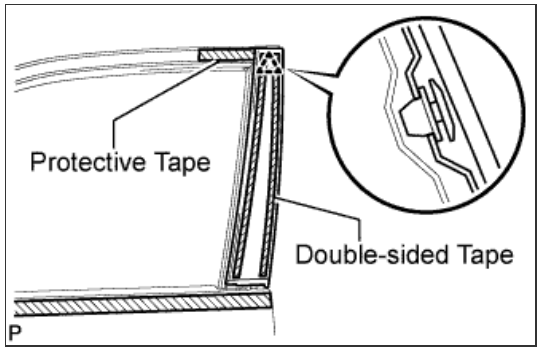
b. Detach the claw and remove the belt moulding.



24. REMOVE FRONT DOOR REAR WINDOW FRAME MOULDING LH

a. Put protective tape around the window frame moulding.

b. Detach the clip and remove the double-sided tape to remove the window frame moulding.

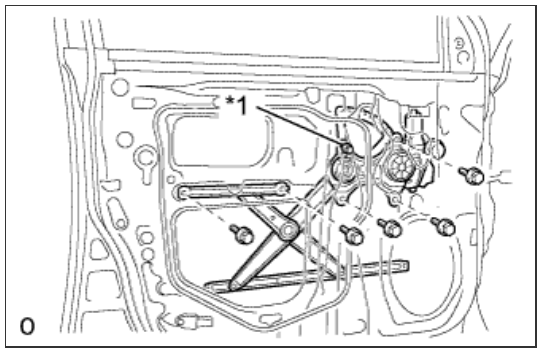


25. REMOVE FRONT DOOR WINDOW REGULATOR SUB-ASSEMBLY LH

a. Loosen the temporary bolt.

Te t in Illustration

1	Temporary Bolt



b. Remove the 5 bolts, and window regulator.

HINT:

Remove the window regulator through the service hole.

NOTICE:

Be careful when removing the bolts as the window regulator may fall and become damaged.

c. Remove the front door window regulator sub-assembly and the front power window regulator motor assembly as a unit.

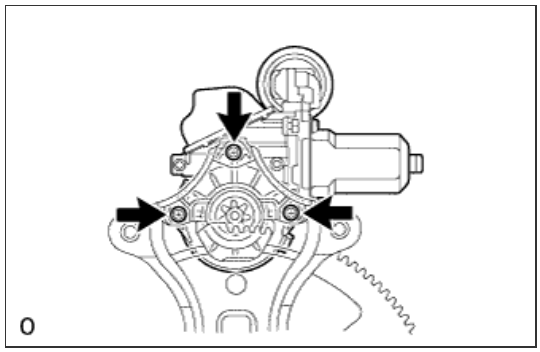
d. Remove the temporary bolt from the front door window regulator sub-assembly.

26. REMOVE FRONT POWER WINDOW REGULATOR MOTOR ASSEMBLY LH

a. Using a T25 T R driver, remove the 3 screws and motor.

NOTICE:

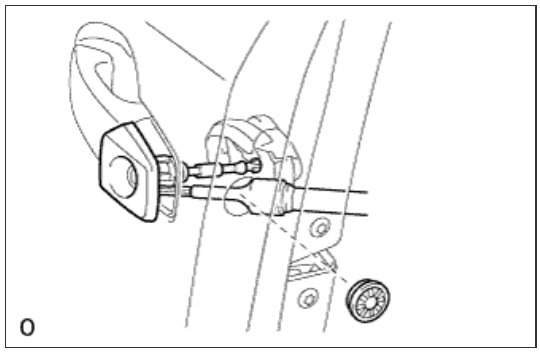
Be careful when removing the screws as the motor may fall and become damaged.



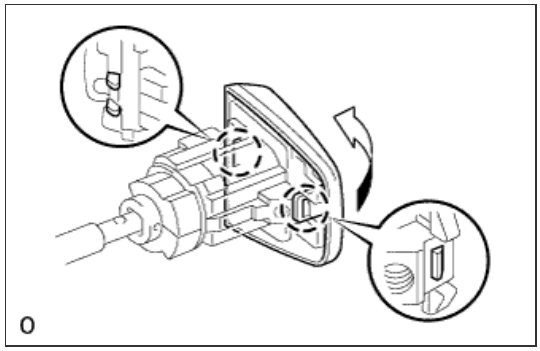
27. REMOVE FRONT DOOR OUTSIDE HANDLE COVER LH

a. Remove the hole plug.

b. Using a T30 T R wrench, loosen the screw and remove the cover with the door lock cylinder installed.



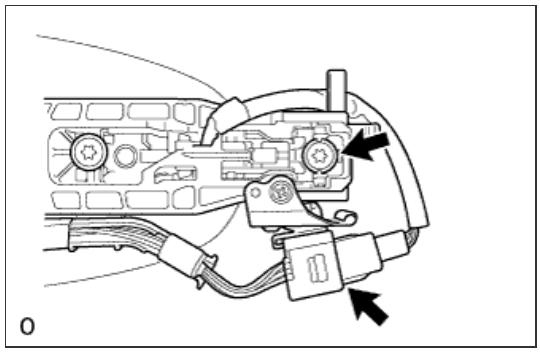
c. Detach the 2 claws and remove the front door outside handle cover.



28. REMOVE FRONT DOOR HANDLE ASSEMBLY OUTSIDE LH

a. Disconnect the connector.

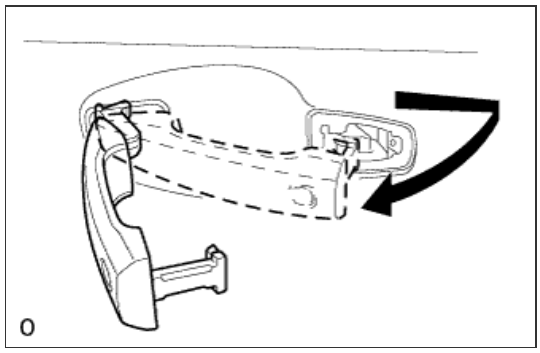
b. Using a T30 T R wrench, loosen the screw.



c. Remove the handle by sliding and pulling it in the direction indicated by the arrow in the illustration.

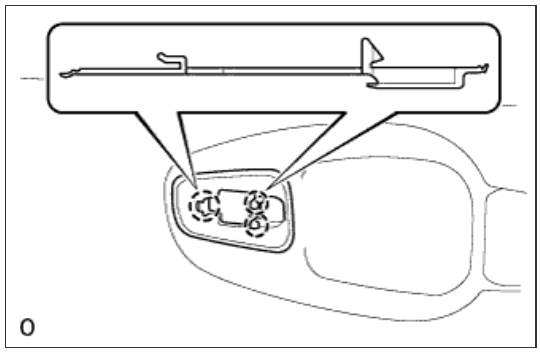
NOTICE:

If the release plate is not pulled and held when removing the handle, the release plate will interfere with the handle and become damaged.



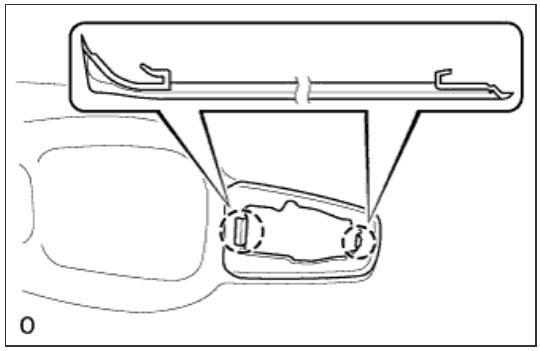
29. REMOVE FRONT DOOR FRONT OUTSIDE HANDLE PAD LH

a. Detach the 3 claws and remove the pad.



30. REMOVE FRONT DOOR REAR OUTSIDE HANDLE PAD LH

a. Detach the 2 claws and remove the pad.



31. REMOVE FRONT DOOR LOCK ASSEMBLY LH

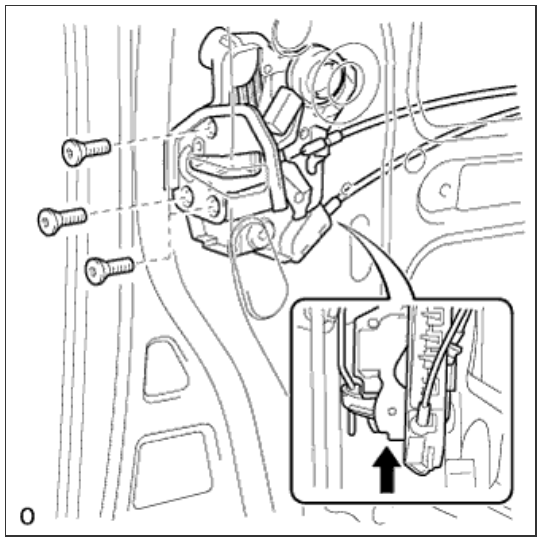
a. Using a T30 T R wrench, remove the 3 screws.

HINT:

Remove the door lock through the service hole.

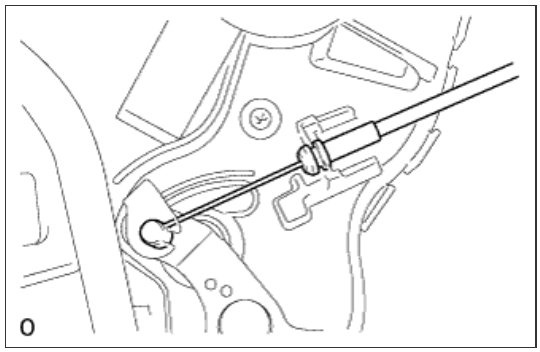
NOTICE:

Be careful when removing the screws as the door lock may fall and become damaged.



32. REMOVE FRONT DOOR LOCK REMOTE CONTROL CABLE ASSEMBLY LH

a. Remove the front door lock remote control cable assembly.

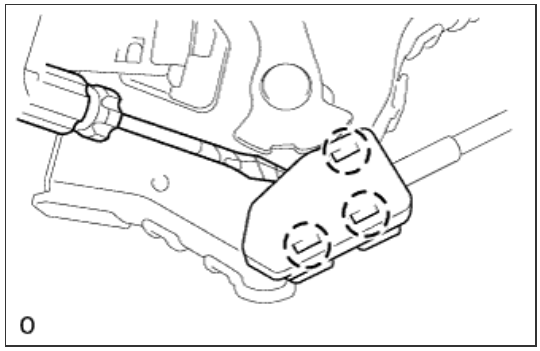


33. REMOVE FRONT DOOR INSIDE LOCKING CABLE ASSEMBLY LH

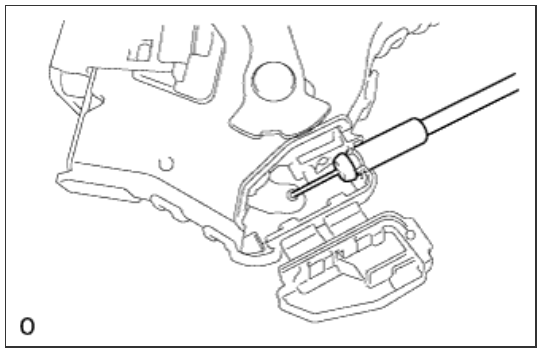
a. Using a screwdriver, detach the 3 claws.

HINT:

Tape the screwdriver tip before use.

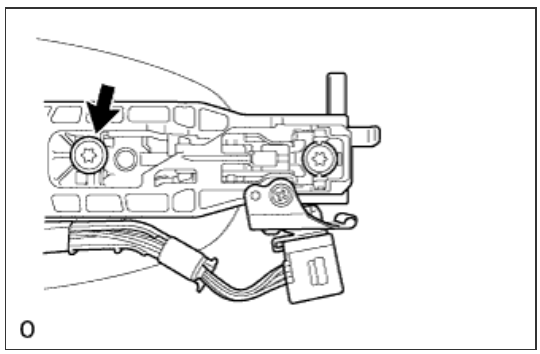


b. Remove the front door inside locking cable assembly.



34. REMOVE FRONT DOOR OUTSIDE HANDLE FRAME SUB-ASSEMBLY LH

a. Using a T30 T R wrench, loosen the screw.

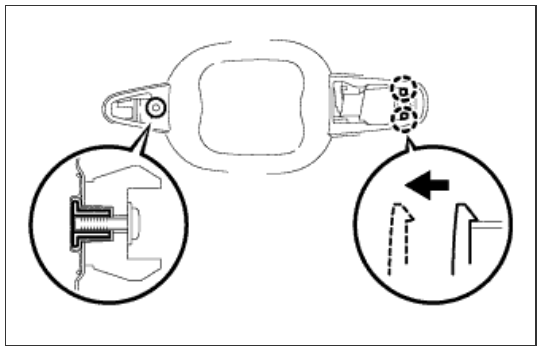


b. Detach the 2 claws. Slide the outside handle frame and No. 2 electrical key wire harness to remove it.

HINT:

Remove the outside handle frame through the service hole.

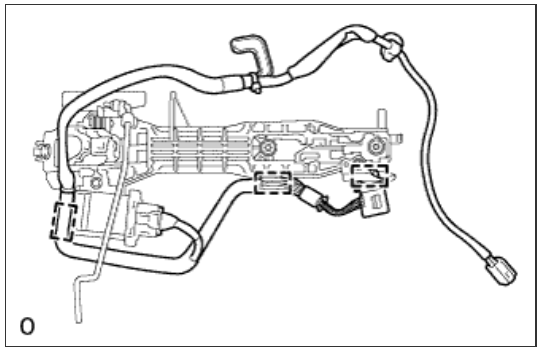
c. Remove the lock open rod from the outside handle frame.



35. REMOVE NO. 2 ELECTRICAL KEY WIRE HARNESS

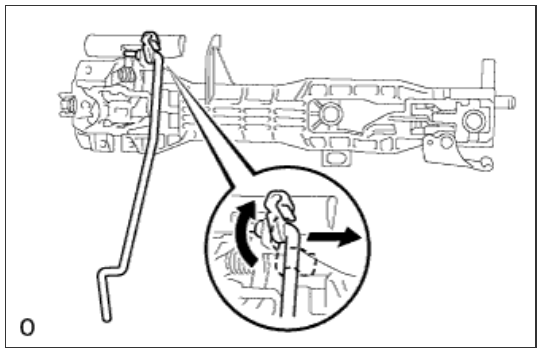
a. Disconnect the connector.

b. Detach the 3 clamps and remove the wire harness from the frame.



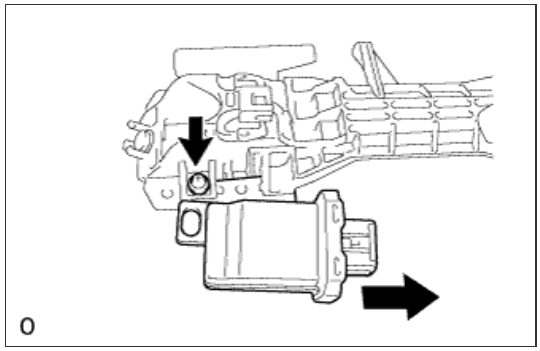
36. REMOVE FRONT DOOR LOCK OPEN ROD LH

a. Remove the front door lock open rod.



37. REMOVE DOOR ELECTRICAL KEY OSCILLATOR

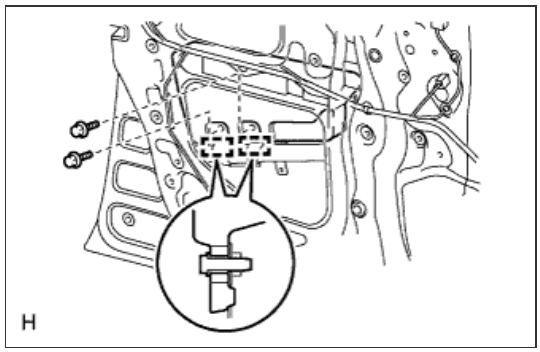
a. Remove the screw and door electrical key oscillator.



38. REMOVE FRONT NO. 2 DOOR STIFFENER CUSHION

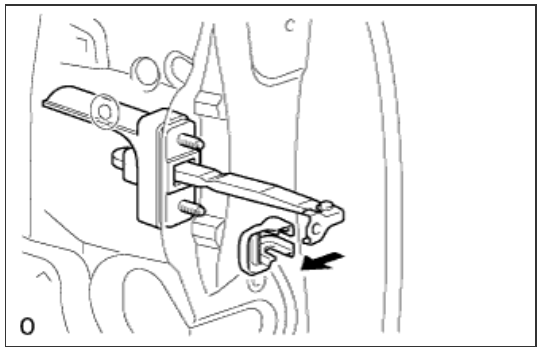
a. Remove the 2 bolts.

b. Detach the 2 clamps and door stiffener cushion.



39. REMOVE FRONT DOOR CHECK COVER LH

a. Remove the cover.



40. REMOVE FRONT DOOR CHECK ASSEMBLY LH

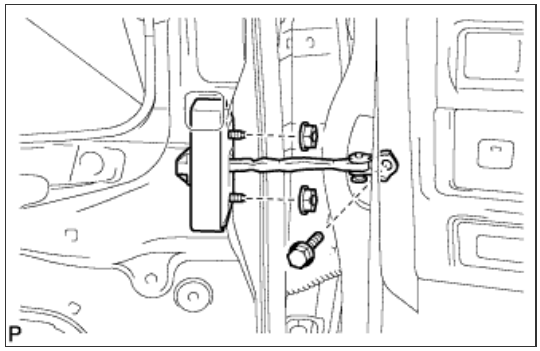
a. Remove the bolt, 2 nuts and door check.

HINT:

Remove the door check through the service hole.

NOTICE:

Be careful when removing the bolt and nuts as the door check may fall and become damaged.

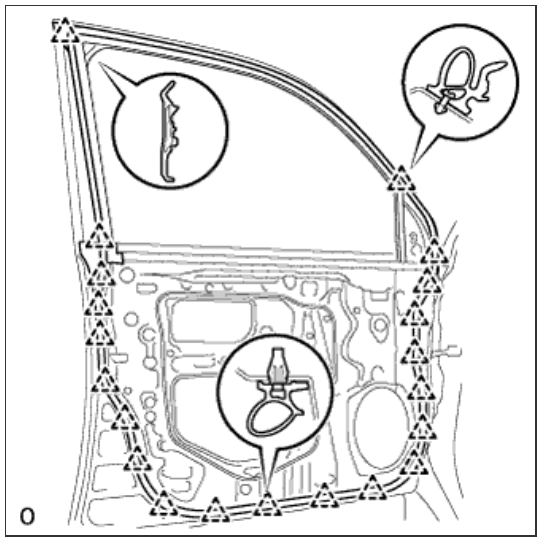


41. REMOVE FRONT DOOR WEATHERSTRIP LH

a. Using a clip remover, detach the 21 clips and remove the weatherstrip.

HINT:

If clips are damaged during removal, replace them.



for Preparation Click here

HINT:

- **Use the same procedures for the RH side and LH side.**
- **The procedures listed below are for the LH side.**

1. DISCONNECT CABLE FROM NEGATIVE BATTERY TERMINAL

CAUTION:

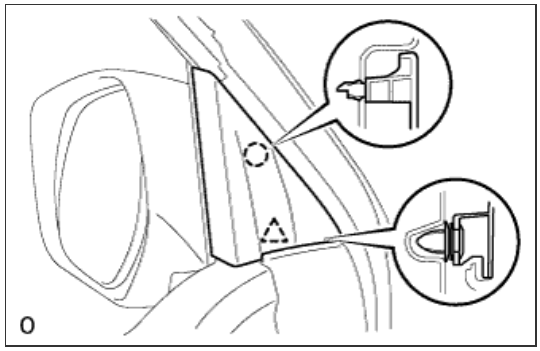
Wait at least 90 seconds after disconnecting the cable from the negative (-) battery terminal to disable the SRS system.

NOTICE:

When disconnecting the cable, some systems need to be initialized after the cable is reconnected (Click here).

2. REMOVE FRONT LOWER DOOR FRAME BRACKET GARNISH LH

a. Detach the clip and claw, remove the front lower door frame bracket garnish.

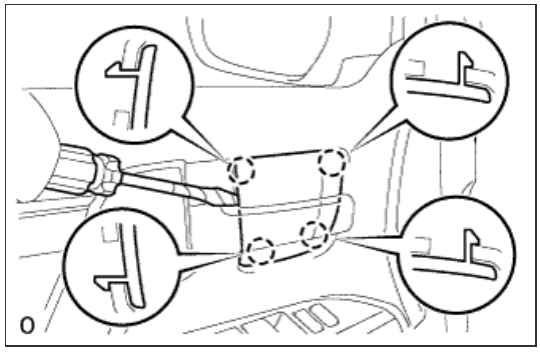


3. REMOVE FRONT DOOR INSIDE HANDLE BEZEL LH

a. Using a screwdriver, detach the 4 claws and remove the inside handle bezel.

HINT:

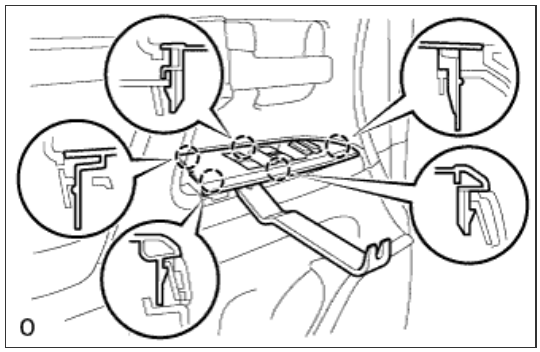
Tape the screwdriver tip before use.



4. REMOVE FRONT DOOR ARMREST BASE PANEL ASSEMBLY LH

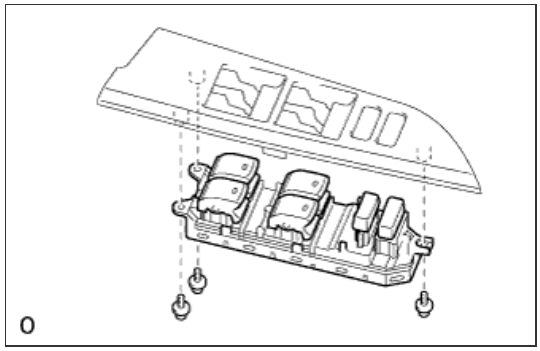
a. Using a moulding remover, detach the 5 claws.

b. Disconnect the connector and remove the armrest base panel.



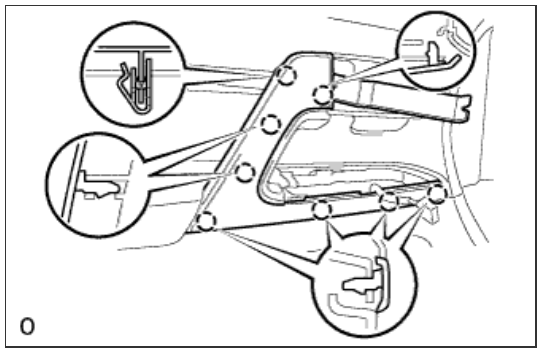
5. REMOVE MULTIPLEX NETWORK MASTER SWITCH ASSEMBLY

a. Remove the 3 screws and master switch.



6. REMOVE DOOR ASSIST GRIP COVER LH

a. Using a moulding remover, detach the 8 claws and remove the door assist grip cover.

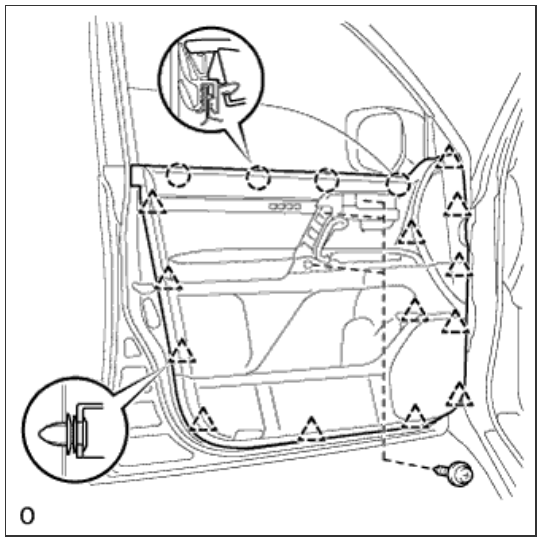


7. REMOVE FRONT DOOR TRIM BOARD SUB-ASSEMBLY LH

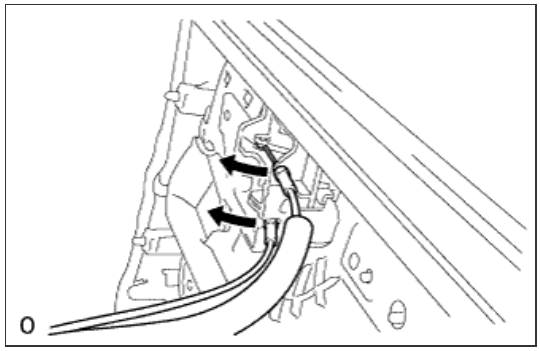
a. Remove the 3 screws.

b. Remove the 13 clips, 4 claws and trim board.

c. Disconnect the connector.



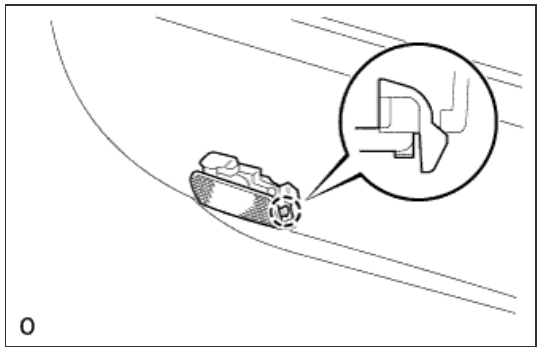
d. Disconnect the 2 cables from the inside handle.



8. REMOVE COURTESY LIGHT ASSEMBLY (w/ Courtesy Light)

a. Detach the claw.

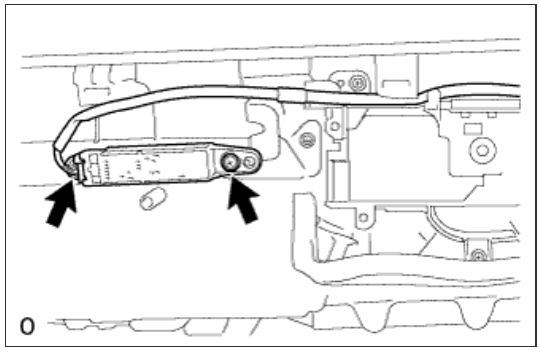
b. Remove the courtesy light and then disconnect the connector.



9. REMOVE SEAT MEMORY SWITCH (w/ Seat Position Memory System)

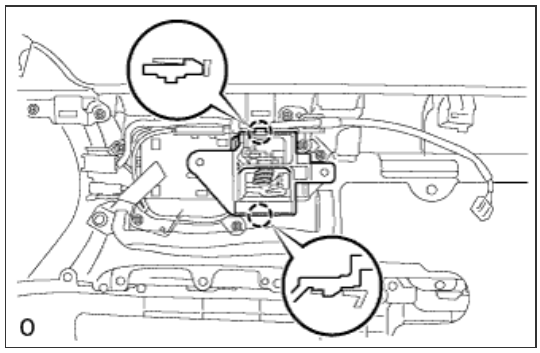
a. Disconnect the connector.

b. Remove the screw and seat memory switch.



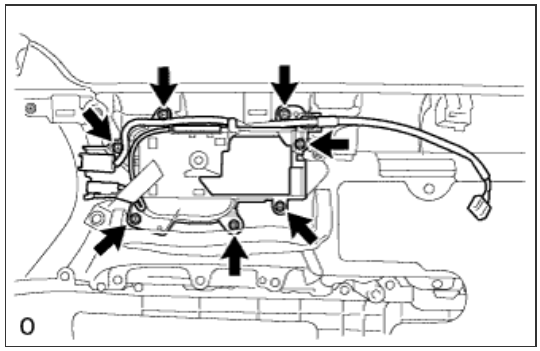
10. REMOVE FRONT DOOR INSIDE HANDLE SUB-ASSEMBLY LH

a. Detach the 2 claws and remove the inside handle.



11. REMOVE FRONT DOOR INSIDE HANDLE BEZEL LH

a. Remove the 7 screws and front door inside handle bezel.



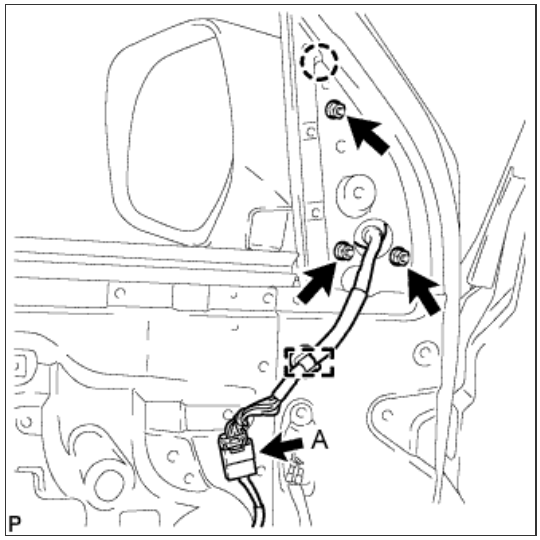
12. REMOVE OUTER REAR VIEW MIRROR ASSEMBLY LH

a. Disconnect the connector labeled A.

b. Detach the clamp.

c. Remove the 3 nuts and claw.

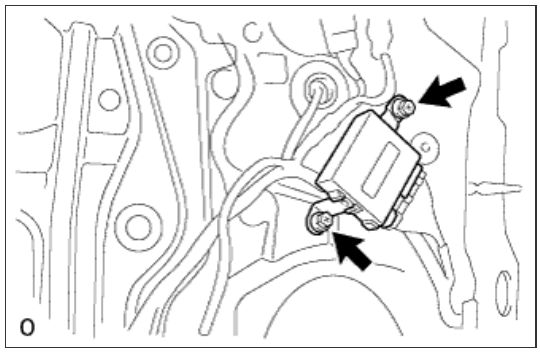
d. Remove the outer rear view mirror.



13. REMOVE OUTER MIRROR CONTROL ECU ASSEMBLY (w/ Retract Mirror)

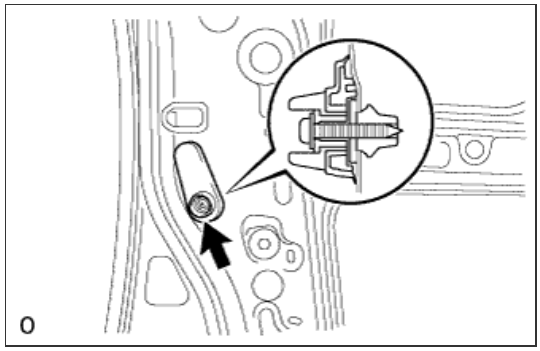
a. Disconnect the 2 connectors.

b. Remove the 2 screws and outer mirror control ECU.



14. REMOVE FRONT DOOR PANEL CUSHION

a. Remove the screw and front door panel cushion.



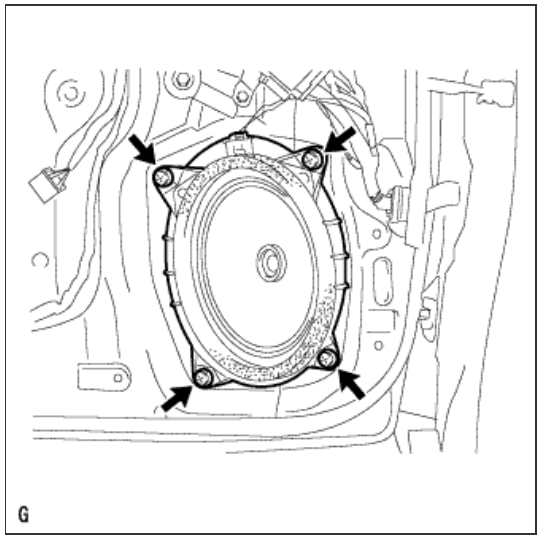
15. REMOVE FRONT NO. 1 SPEAKER ASSEMBLY

a. Disconnect the speaker connector.

b. Remove the 4 screws and speaker.

NOTICE:

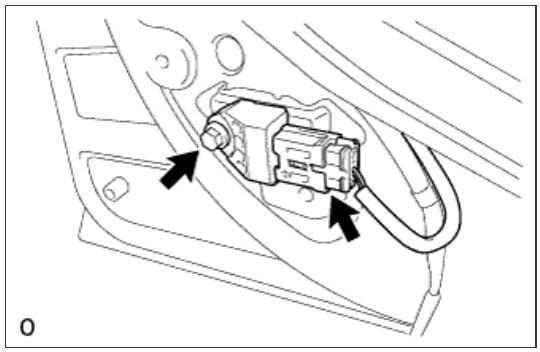
Do not touch the cone part of the speaker.



16. REMOVE SIDE AIRBAG SENSOR ASSEMBLY LH

a. Disconnect the connector.

b. Remove the bolt and side airbag sensor.



17. REMOVE FRONT DOOR SERVICE HOLE COVER LH

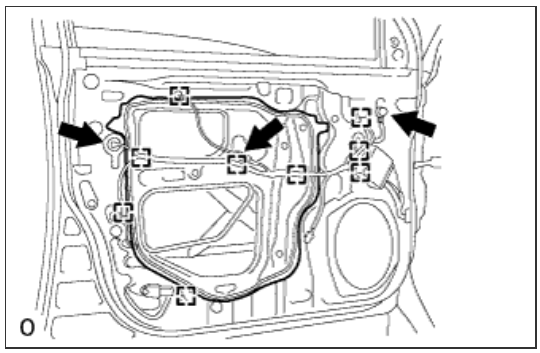
a. Using a clip remover, detach the 9 clamps.

b. Remove the bolt and disconnect the 2 connectors.

c. Remove the service hole cover.

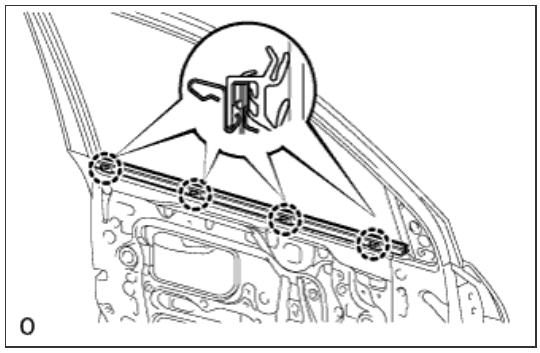
HINT:

Remove the remaining tape on the door.



18. REMOVE FRONT INNER DOOR GLASS WEATHERSTRIP LH

a. Detach the 4 claws by pulling the weatherstrip upward to remove the weatherstrip.



19. REMOVE FRONT DOOR GLASS SUB-ASSEMBLY LH

a. Driver Side:
Temporarily install the multiplex network master switch.

b. Passenger Side:
Temporarily install the power window regulator switch assembly.

c. Connect the cable to the negative (-) battery terminal.

d. Move the door glass until the bolts appear in the service holes.

e. Disconnect the cable from the negative (-) battery terminal.

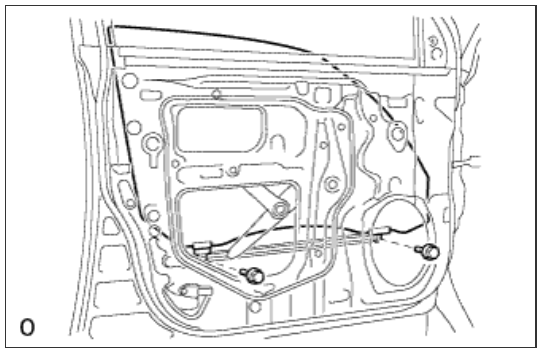
NOTICE:

When disconnecting the cable, some systems need to be initialized after the cable is reconnected (Click here).

f. Remove the 2 bolts.

NOTICE:

Be careful when removing the bolts as the glass may fall and become damaged.



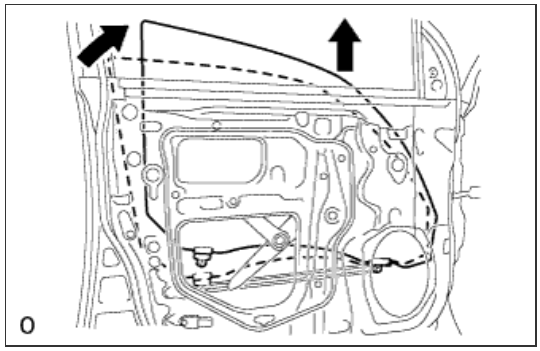
g. Remove the door glass in the direction indicated by the arrows in the illustration.

HINT:

Remove the glass upward.

NOTICE:

Be careful not to damage the glass.

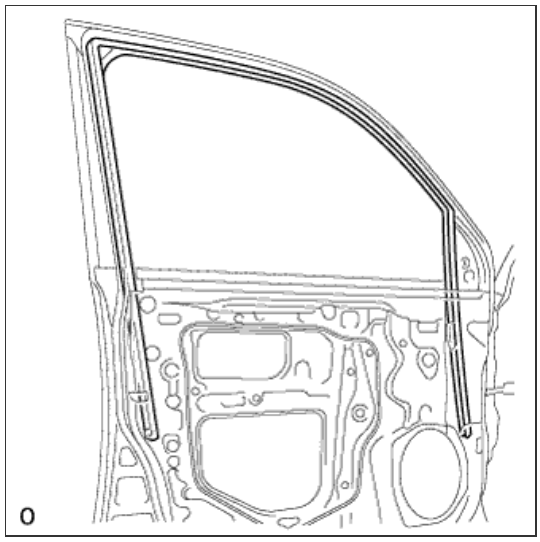


h. Driver Side:
Remove the multiplex network master switch.

i. Passenger Side:
Remove the power window regulator switch assembly.

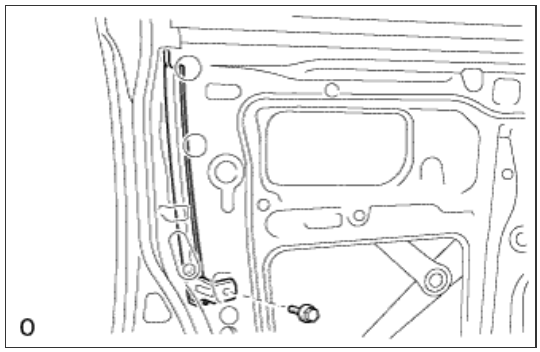
20. REMOVE FRONT DOOR GLASS RUN LH

a. Remove the front door glass run.



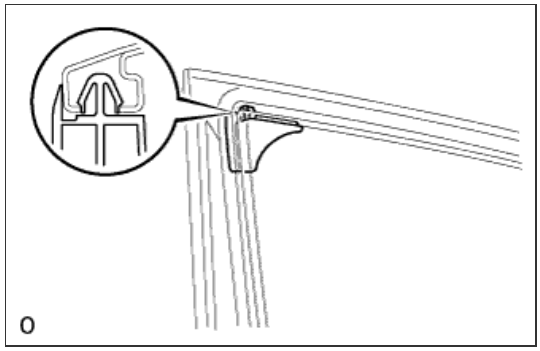
21. REMOVE FRONT DOOR REAR LOWER FRAME SUB-ASSEMBLY LH

a. Remove the bolt and rear lower frame.



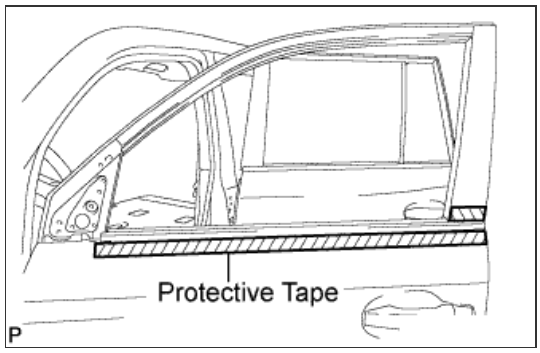
22. REMOVE LOWER DOOR FRAME GARNISH LH

a. Detach the claw and remove the lower door frame garnish.

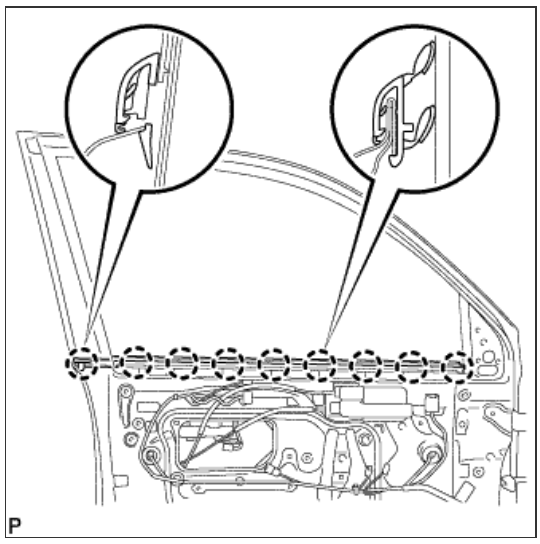


23. REMOVE FRONT DOOR BELT MOULDING SUB-ASSEMBLY LH

a. Put protective tape around the belt moulding.



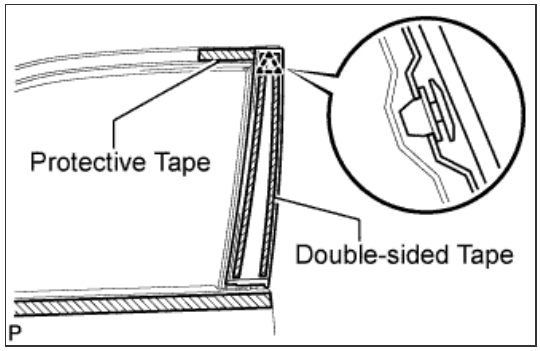
b. Detach the claw and remove the belt moulding.



24. REMOVE FRONT DOOR REAR WINDOW FRAME MOULDING LH

a. Put protective tape around the window frame moulding.

b. Detach the clip and remove the double-sided tape to remove the window frame moulding.

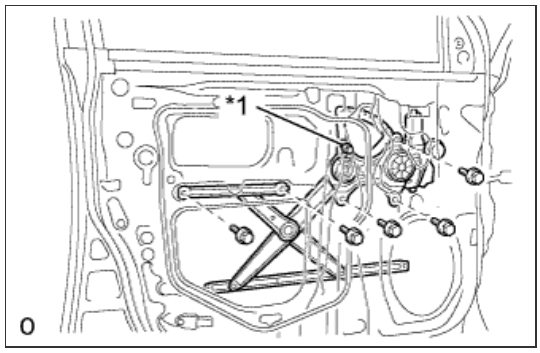


25. REMOVE FRONT DOOR WINDOW REGULATOR SUB-ASSEMBLY LH

a. Loosen the temporary bolt.

Te t in Illustration

1	Temporary Bolt



b. Remove the 5 bolts, and window regulator.

HINT:

Remove the window regulator through the service hole.

NOTICE:

Be careful when removing the bolts as the window regulator may fall and become damaged.

c. Remove the front door window regulator sub-assembly and the front power window regulator motor assembly as a unit.

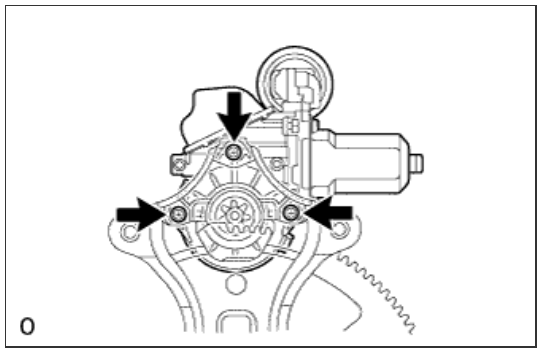
d. Remove the temporary bolt from the front door window regulator sub-assembly.

26. REMOVE FRONT POWER WINDOW REGULATOR MOTOR ASSEMBLY LH

a. Using a T25 T R driver, remove the 3 screws and motor.

NOTICE:

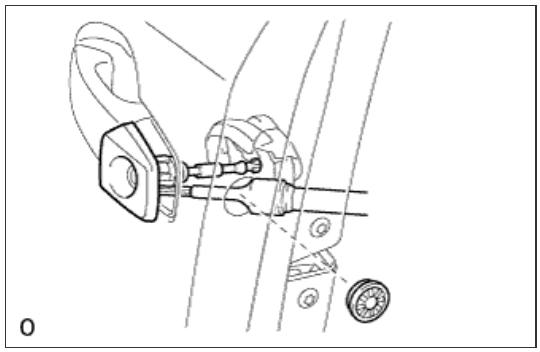
Be careful when removing the screws as the motor may fall and become damaged.



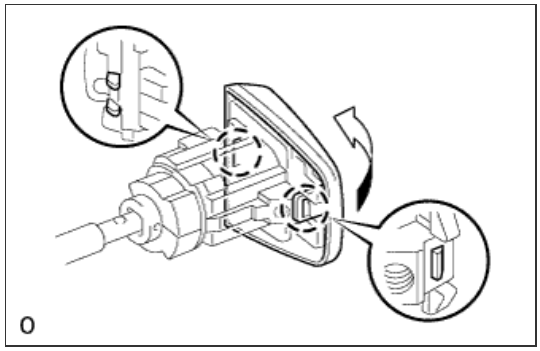
27. REMOVE FRONT DOOR OUTSIDE HANDLE COVER LH

a. Remove the hole plug.

b. Using a T30 T R wrench, loosen the screw and remove the cover with the door lock cylinder installed.



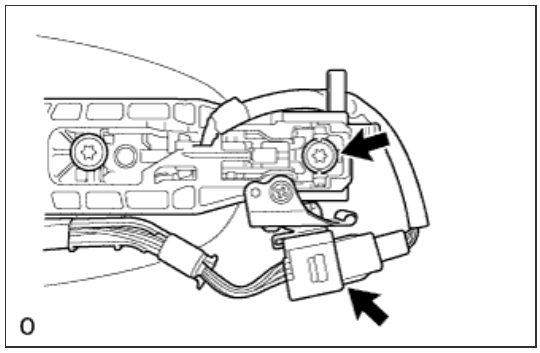
c. Detach the 2 claws and remove the front door outside handle cover.



28. REMOVE FRONT DOOR HANDLE ASSEMBLY OUTSIDE LH

a. Disconnect the connector.

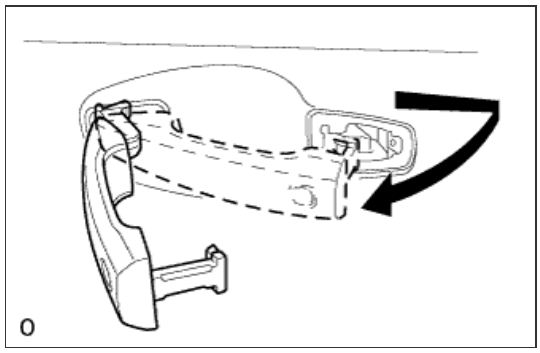
b. Using a T30 T R wrench, loosen the screw.



c. Remove the handle by sliding and pulling it in the direction indicated by the arrow in the illustration.

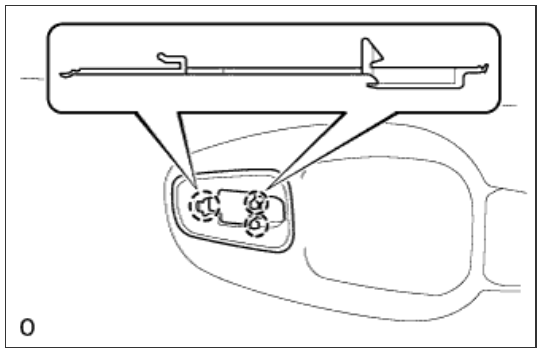
NOTICE:

If the release plate is not pulled and held when removing the handle, the release plate will interfere with the handle and become damaged.



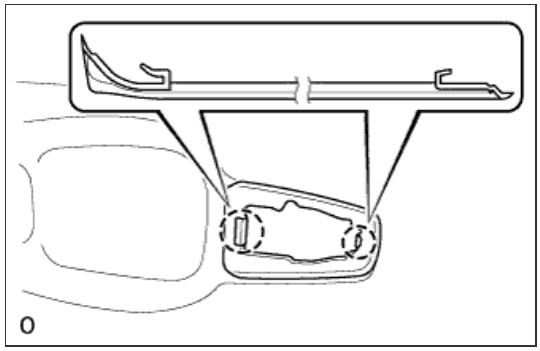
29. REMOVE FRONT DOOR FRONT OUTSIDE HANDLE PAD LH

a. Detach the 3 claws and remove the pad.



30. REMOVE FRONT DOOR REAR OUTSIDE HANDLE PAD LH

a. Detach the 2 claws and remove the pad.



31. REMOVE FRONT DOOR LOCK ASSEMBLY LH

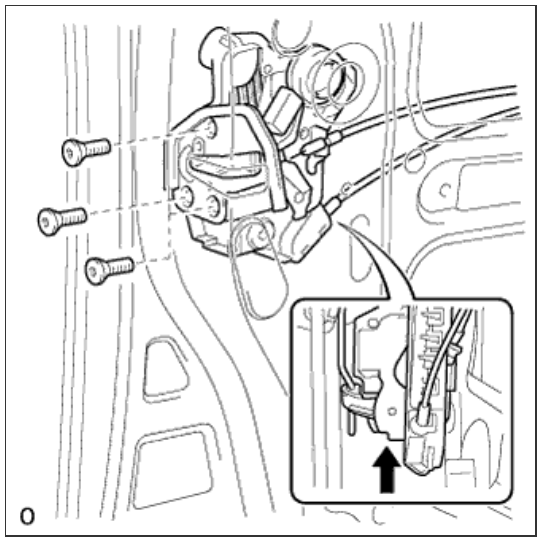
a. Using a T30 T R wrench, remove the 3 screws.

HINT:

Remove the door lock through the service hole.

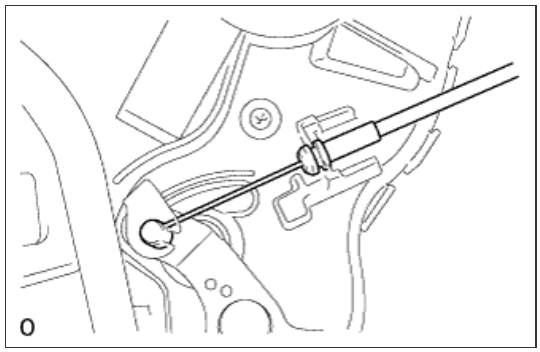
NOTICE:

Be careful when removing the screws as the door lock may fall and become damaged.



32. REMOVE FRONT DOOR LOCK REMOTE CONTROL CABLE ASSEMBLY LH

a. Remove the front door lock remote control cable assembly.

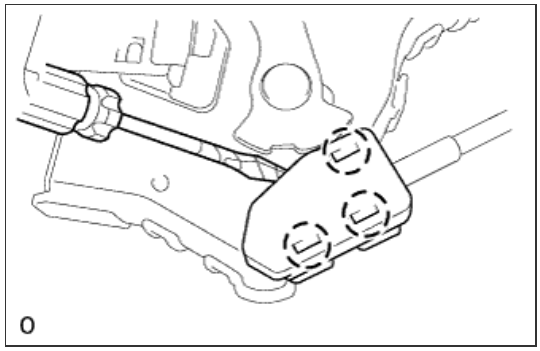


33. REMOVE FRONT DOOR INSIDE LOCKING CABLE ASSEMBLY LH

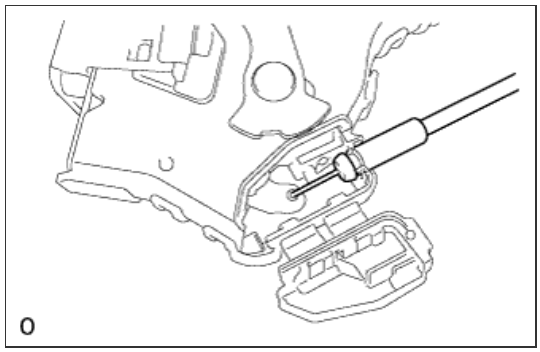
a. Using a screwdriver, detach the 3 claws.

HINT:

Tape the screwdriver tip before use.

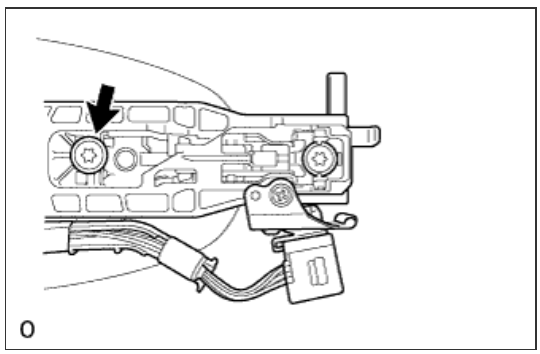


b. Remove the front door inside locking cable assembly.



34. REMOVE FRONT DOOR OUTSIDE HANDLE FRAME SUB-ASSEMBLY LH

a. Using a T30 T R wrench, loosen the screw.

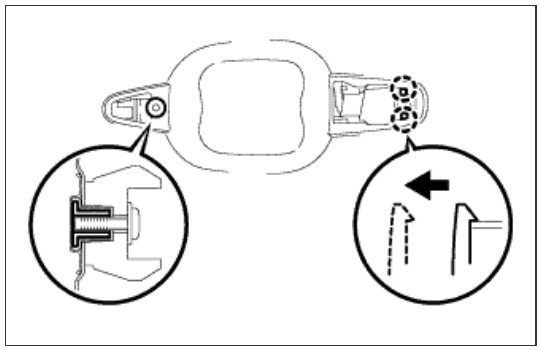


b. Detach the 2 claws. Slide the outside handle frame and No. 2 electrical key wire harness to remove it.

HINT:

Remove the outside handle frame through the service hole.

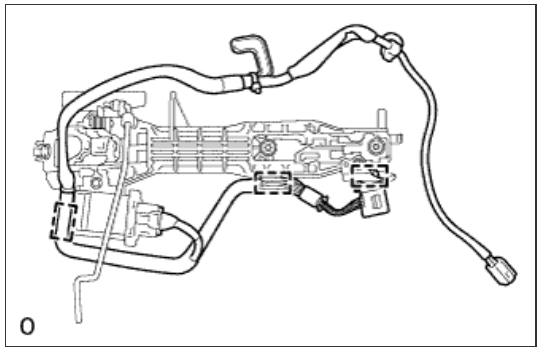
c. Remove the lock open rod from the outside handle frame.



35. REMOVE NO. 2 ELECTRICAL KEY WIRE HARNESS

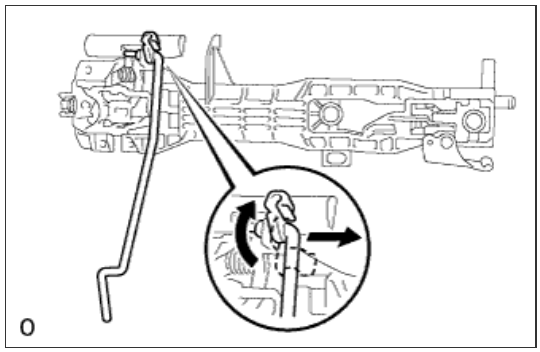
a. Disconnect the connector.

b. Detach the 3 clamps and remove the wire harness from the frame.



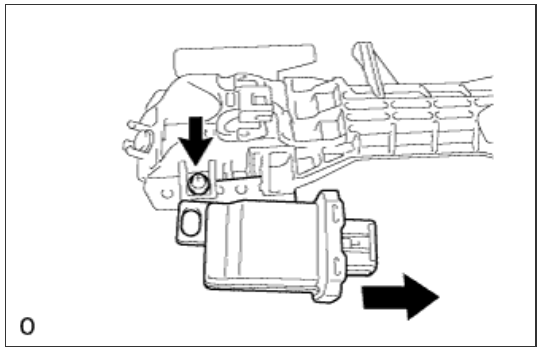
36. REMOVE FRONT DOOR LOCK OPEN ROD LH

a. Remove the front door lock open rod.



37. REMOVE DOOR ELECTRICAL KEY OSCILLATOR

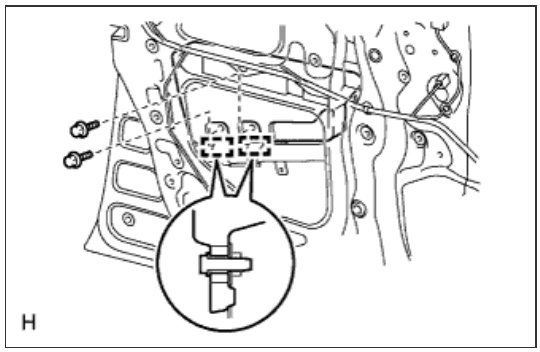
a. Remove the screw and door electrical key oscillator.



38. REMOVE FRONT NO. 2 DOOR STIFFENER CUSHION

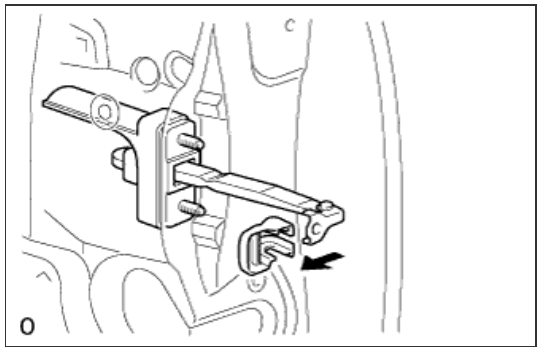
a. Remove the 2 bolts.

b. Detach the 2 clamps and door stiffener cushion.



39. REMOVE FRONT DOOR CHECK COVER LH

a. Remove the cover.



40. REMOVE FRONT DOOR CHECK ASSEMBLY LH

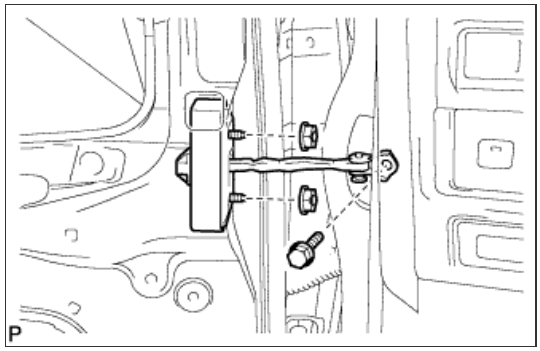
a. Remove the bolt, 2 nuts and door check.

HINT:

Remove the door check through the service hole.

NOTICE:

Be careful when removing the bolt and nuts as the door check may fall and become damaged.

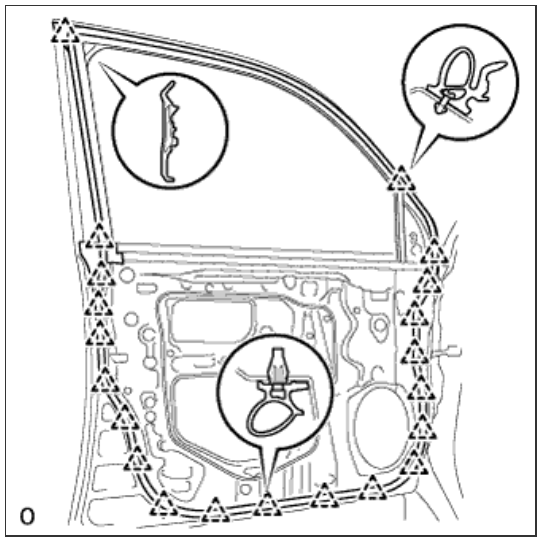


41. REMOVE FRONT DOOR WEATHERSTRIP LH

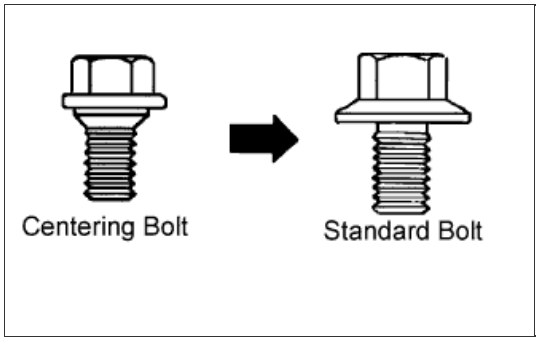
a. Using a clip remover, detach the 21 clips and remove the weatherstrip.

HINT:

If clips are damaged during removal, replace them.



for Preparation Click here

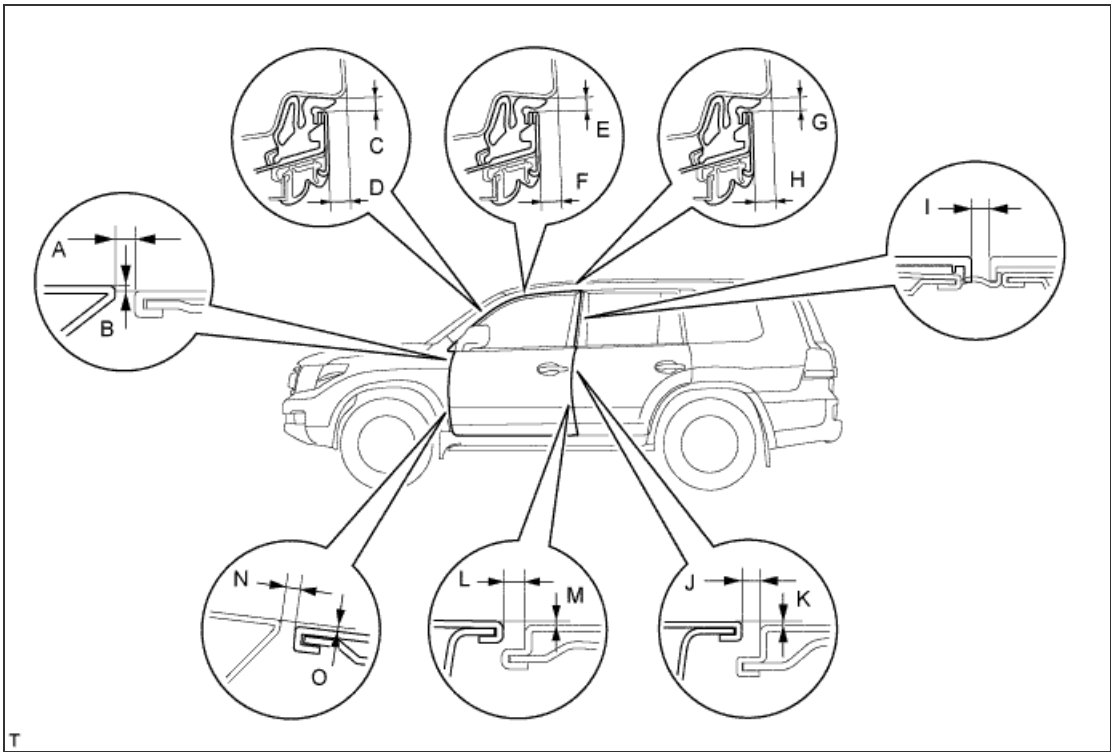


HINT:

- **Before adjusting the door position for vehicles equipped with side airbags and curtain shield airbags, be sure to disconnect the cable from the negative (-) battery terminal.**
- **Use the same procedures for the RH side and LH side.**
- **The procedures listed below are for the LH side.**
- **Centering bolts are used to mount the door hinge to the vehicle body and door. The door cannot be adjusted with the centering bolts on. Substitute the centering bolts with standard bolts (with washers) when making adjustments.**
- **A bolt without a torque specification is shown in the standard bolt chart (Click here).**

1. INSPECT FRONT DOOR

a. Check that the clearance measurements of areas A to O are within the standard range.



Standard Measurement:

Area	Measurement	Area	Measurement
A	2.2 to 5.2 mm (0.087 to 0.205	I	3.5 to 6.5 mm (0.138 to 0.256

	in.)		in.)
B	-1.5 to 1.5 mm (-0.0591 to 0.0591 in.)	J	2.5 to 5.5 mm (0.0984 to 0.217 in.)
C	3.3 to 6.3 mm (0.130 to 0.248 in.)	K	-1.5 to 1.5 mm (-0.0591 to 0.0591 in.)
D	6.0 to 9.0 mm (0.236 to 0.354 in.)	L	2.5 to 5.5 mm (0.0984 to 0.217 in.)
E	3.4 to 6.4 mm (0.134 to 0.252 in.)	M	-1.5 to 1.5 mm (-0.0591 to 0.0591 in.)
F	6.9 to 9.9 mm (0.272 to 0.390 in.)	N	2.2 to 5.2 mm (0.0866 to 0.205 in.)
G	3.4 to 6.4 mm (0.134 to 0.252 in.)	O	-1.5 to 1.5 mm (-0.0591 to 0.0591 in.)
H	6.6 to 9.6 mm (0.260 to 0.378 in.)	-	-

2. ADJUST FRONT DOOR

a. Disconnect the cable from the negative (-) battery terminal.

CAUTION:

Wait at least 90 seconds after disconnecting the cable from the negative (-) battery terminal to disable the SRS system.

NOTICE:

When disconnecting the cable, some systems need to be initialized after the cable is reconnected (Click here).

b. Using SST, loosen the body hinge bolts and adjust the door position.

SST
09812-00010

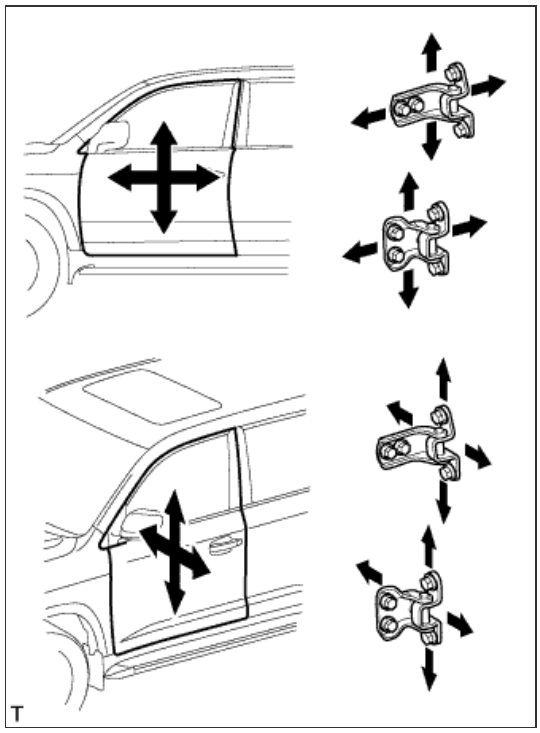
c. Using SST, tighten the body hinge bolts after the adjustment.

Torque:
26 N*m{ 265 kgf*cm , 19 ft.*lbf }

d. Loosen the door hinge bolts and adjust the door position.

e. Tighten the door hinge bolts after the adjustment.

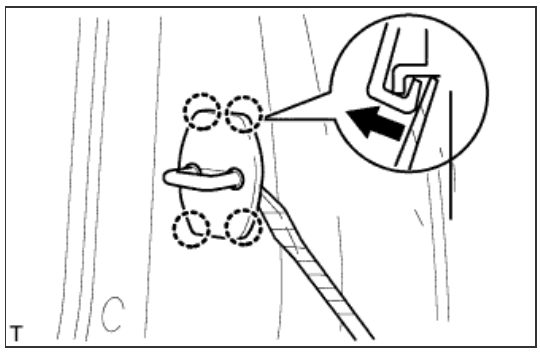
Torque:
26 N*m{ 265 kgf*cm , 19 ft.*lbf }



f. Using a screwdriver, detach the 4 claws and remove the cover.

HINT:

Tape the screwdriver tip before use.



g. Using a T40 "TORX" socket, adjust the striker position by slightly loosening the striker mounting screws and hitting the striker with a plastic-faced hammer.

h. Using a T40 "TORX" socket, tighten the striker mounting screws after the adjustment.

Torque:

23 N*m{ 235 kgf*cm , 17 ft.*lbf }

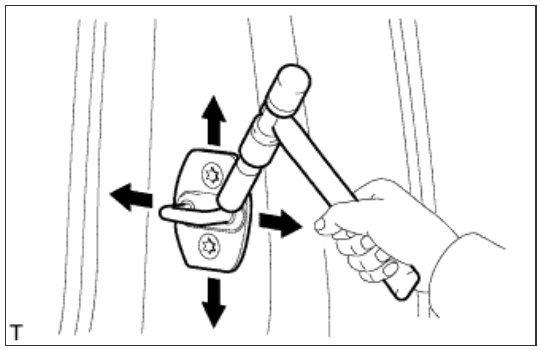
i. Attach the 4 claws to install the cover.

j. Connect the cable to the negative (-) battery terminal.

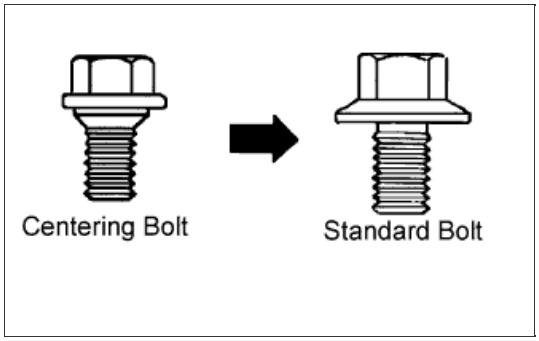
NOTICE:

When disconnecting the cable, some systems need to be initialized after the cable is reconnected (Click here).

k. Check the SRS warning light (Click here).



for Preparation Click here

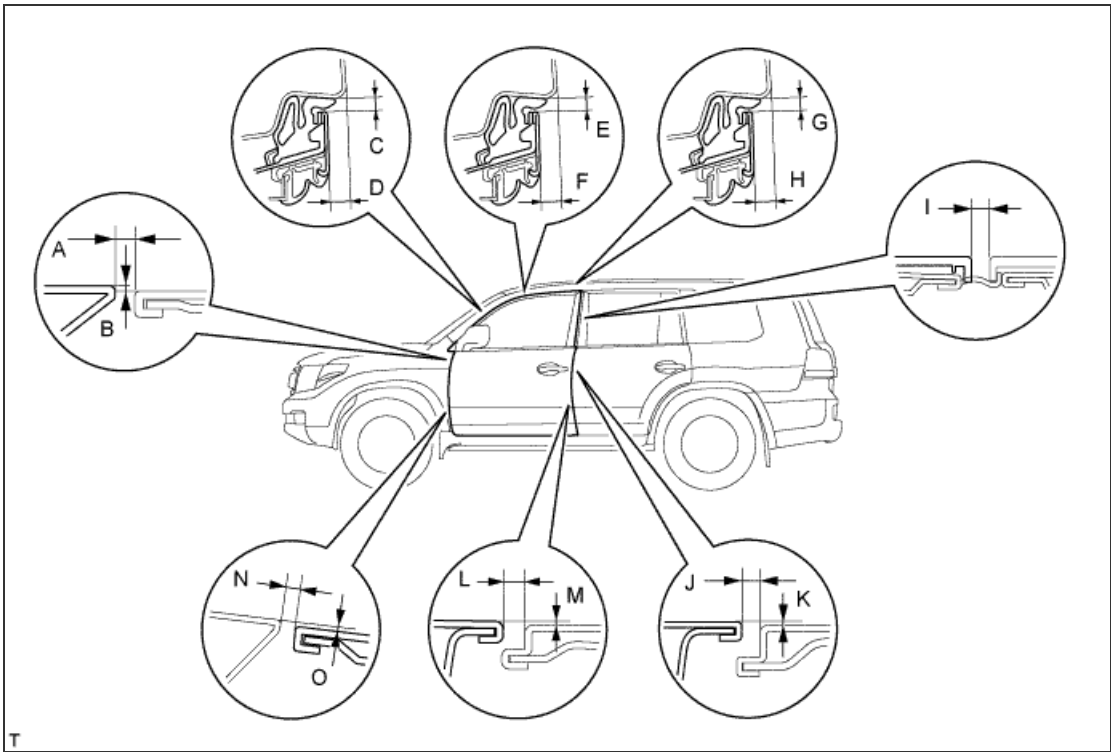


HINT:

- **Before adjusting the door position for vehicles equipped with side airbags and curtain shield airbags, be sure to disconnect the cable from the negative (-) battery terminal.**
- **Use the same procedures for the RH side and LH side.**
- **The procedures listed below are for the LH side.**
- **Centering bolts are used to mount the door hinge to the vehicle body and door. The door cannot be adjusted with the centering bolts on. Substitute the centering bolts with standard bolts (with washers) when making adjustments.**
- **A bolt without a torque specification is shown in the standard bolt chart (Click here).**

1. INSPECT FRONT DOOR

a. Check that the clearance measurements of areas A to O are within the standard range.



Standard Measurement:

Area	Measurement	Area	Measurement
A	2.2 to 5.2 mm (0.087 to 0.205	I	3.5 to 6.5 mm (0.138 to 0.256

	in.)		in.)
B	-1.5 to 1.5 mm (-0.0591 to 0.0591 in.)	J	2.5 to 5.5 mm (0.0984 to 0.217 in.)
C	3.3 to 6.3 mm (0.130 to 0.248 in.)	K	-1.5 to 1.5 mm (-0.0591 to 0.0591 in.)
D	6.0 to 9.0 mm (0.236 to 0.354 in.)	L	2.5 to 5.5 mm (0.0984 to 0.217 in.)
E	3.4 to 6.4 mm (0.134 to 0.252 in.)	M	-1.5 to 1.5 mm (-0.0591 to 0.0591 in.)
F	6.9 to 9.9 mm (0.272 to 0.390 in.)	N	2.2 to 5.2 mm (0.0866 to 0.205 in.)
G	3.4 to 6.4 mm (0.134 to 0.252 in.)	O	-1.5 to 1.5 mm (-0.0591 to 0.0591 in.)
H	6.6 to 9.6 mm (0.260 to 0.378 in.)	-	-

2. ADJUST FRONT DOOR

a. Disconnect the cable from the negative (-) battery terminal.

CAUTION:

Wait at least 90 seconds after disconnecting the cable from the negative (-) battery terminal to disable the SRS system.

NOTICE:

When disconnecting the cable, some systems need to be initialized after the cable is reconnected (Click here).

b. Using SST, loosen the body hinge bolts and adjust the door position.

SST
09812-00010

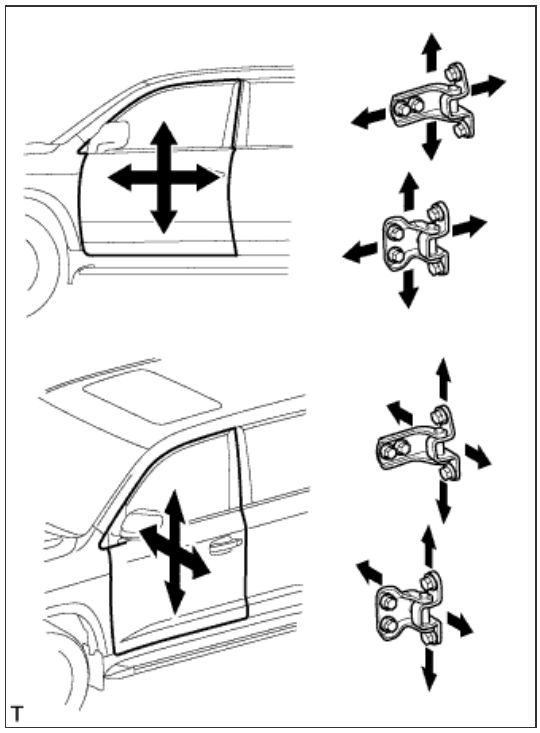
c. Using SST, tighten the body hinge bolts after the adjustment.

Torque:
26 N*m{ 265 kgf*cm , 19 ft.*lbf }

d. Loosen the door hinge bolts and adjust the door position.

e. Tighten the door hinge bolts after the adjustment.

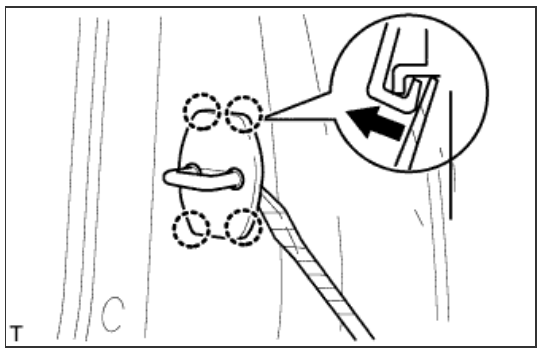
Torque:
26 N*m{ 265 kgf*cm , 19 ft.*lbf }



f. Using a screwdriver, detach the 4 claws and remove the cover.

HINT:

Tape the screwdriver tip before use.



g. Using a T40 "TORX" socket, adjust the striker position by slightly loosening the striker mounting screws and hitting the striker with a plastic-faced hammer.

h. Using a T40 "TORX" socket, tighten the striker mounting screws after the adjustment.

Torque:

23 N*m{ 235 kgf*cm , 17 ft.*lbf }

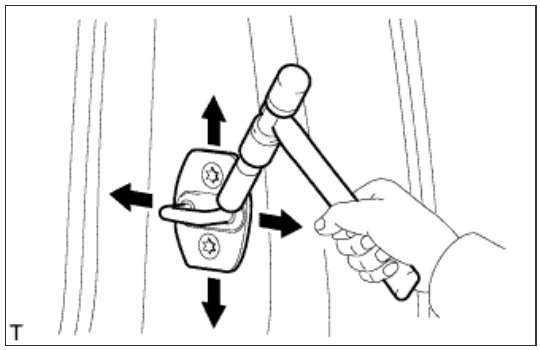
i. Attach the 4 claws to install the cover.

j. Connect the cable to the negative (-) battery terminal.

NOTICE:

When disconnecting the cable, some systems need to be initialized after the cable is reconnected (Click here).

k. Check the SRS warning light (Click here).



for Preparation Click here

HINT:

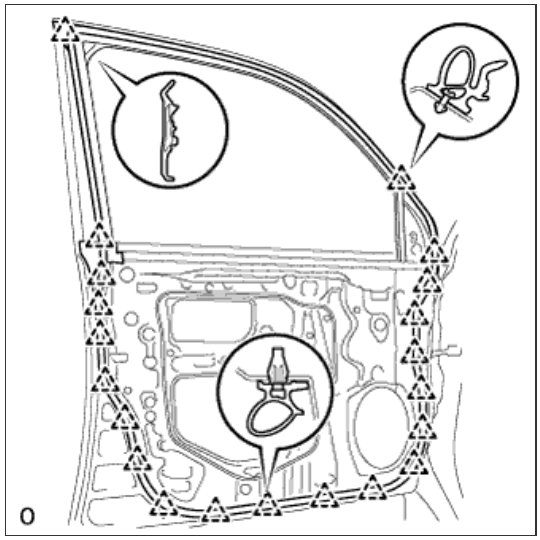
- **Use the same procedures for the RH side and LH side.**
- **The procedures listed below are for the LH side.**

1. INSTALL FRONT DOOR WEATHERSTRIP LH

a. Attach the 21 clips to install the weatherstrip.

HINT:

If clips are damaged during installation, replace them.



2. INSTALL FRONT DOOR CHECK ASSEMBLY LH

a. Apply MP grease to the sliding areas of the door check.

b. Install the door check to the door panel with the 2 nuts.

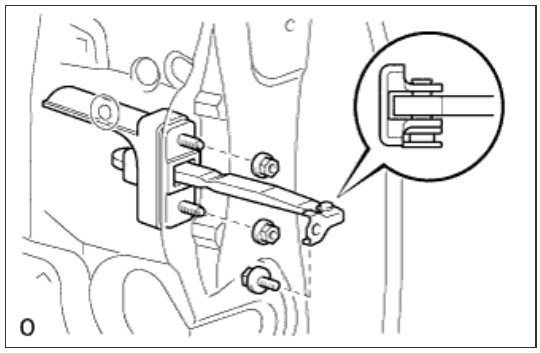
Torque:
8.0 N*m{ 82 kgf*cm , 71 in.*lbf }

c. Apply adhesive to the threads of the bolt.

Adhesive:
Toyota Genuine Adhesive 1324, Three Bond 1324 or equivalent

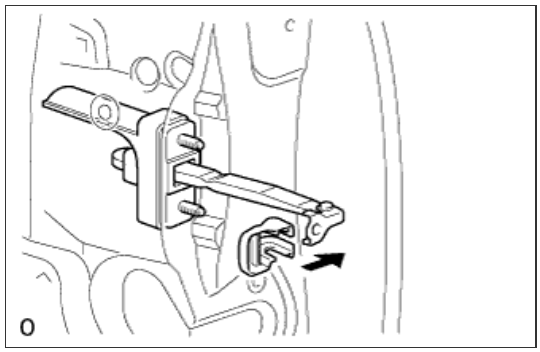
d. Install the bolt.

Torque:
27 N*m{ 275 kgf*cm , 20 ft.*lbf }



3. INSTALL FRONT DOOR CHECK COVER LH

a. Install the door check cover.



. INSTALL FRONT NO. 2 DOOR STIFFENER CUSHION

a. Clean the installation surface.

i. Using a heat light, heat the installation surface.

HINT:

When installing the door stiffener cushion, heat the vehicle body and door stiffener cushion using a heat light.

Standard Heating Temperature:

Item	Temperature
Door Stiffener Cushion	20 to 30°C (68 to 86°F)
Vehicle Body	40 to 60°C (104 to 140°F)

NOTICE:

Do not heat the back door garnish and vehicle body excessively.

ii. Remove the double-sided tape from the installation surface.

iii. Wipe off any tape adhesive residue with cleaner.

b. Install a new door stiffener cushion.

i. Using a heat light, heat a new door stiffener cushion and the installation surface.

HINT:

When installing the door stiffener cushion, heat the vehicle body and door stiffener cushion using a heat light.

Standard Heating Temperature:

Item	Temperature
Door Stiffener Cushion	20 to 30°C (68 to 86°F)
Vehicle Body	40 to 60°C (104 to 140°F)

NOTICE:

Do not heat the back door garnish and vehicle body excessively.

ii. Remove the peeling paper from the face of the door stiffener cushion.

HINT:

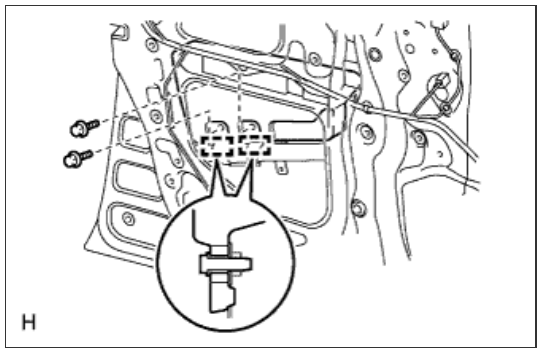
After removing the peeling paper, keep the exposed adhesive free from foreign matter.

iii. Attach the 2 clamps and double-sided tape to install the door stiffener cushion.

HINT:

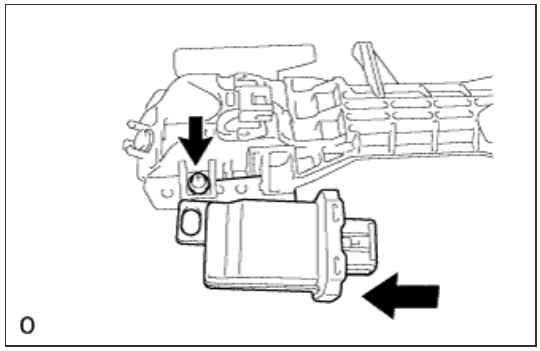
Press the door stiffener firmly to install it.

iv. Install the 2 bolts.



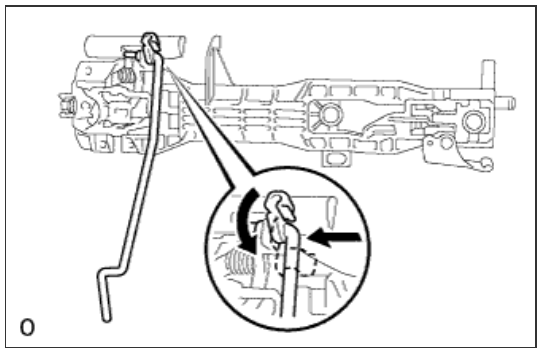
. INSTALL DOOR ELECTRICAL KEY OSCILLATOR

a. Install the door electrical key oscillator with the screw.



6. INSTALL FRONT DOOR LOCK OPEN ROD LH

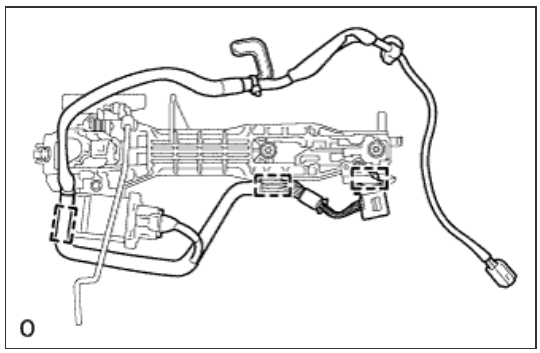
a. Install the front door lock open rod as shown in the illustration.



7. INSTALL NO. 2 ELECTRICAL KEY WIRE HARNESS

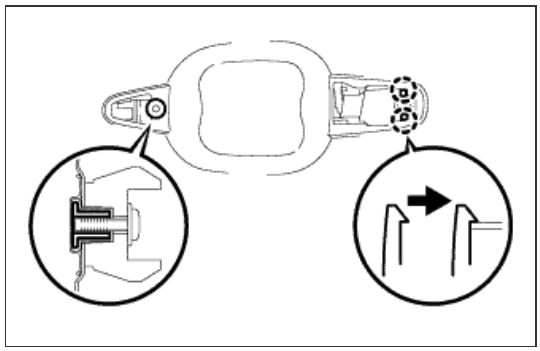
a. Connect the connector.

b. Attach the 3 clamps to install the wire harness to the frame.



8. INSTALL FRONT DOOR OUTSIDE HANDLE FRAME SUB-ASSEMBLY LH

a. Attach the 2 claws to install the front door outside handle frame sub-assembly.

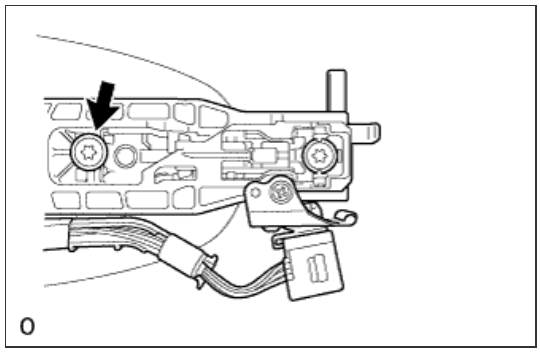


b. Using a T30 "TORX" wrench, install the front door outside handle frame sub-assembly with the screw.

Torque:
4.0 N*m{ 41 kgf*cm , 35 in.*lbf }

NOTICE:

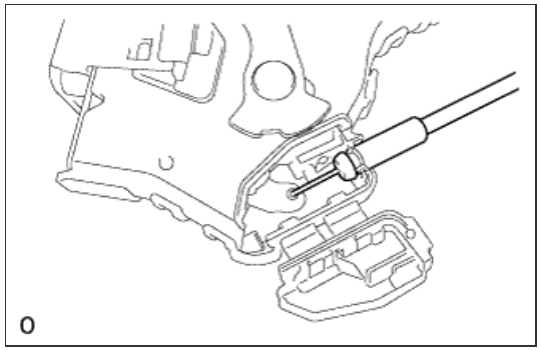
A cover should be inserted between the screw and door panel.



9. INSTALL FRONT DOOR INSIDE LOCKING CABLE ASSEMBLY LH

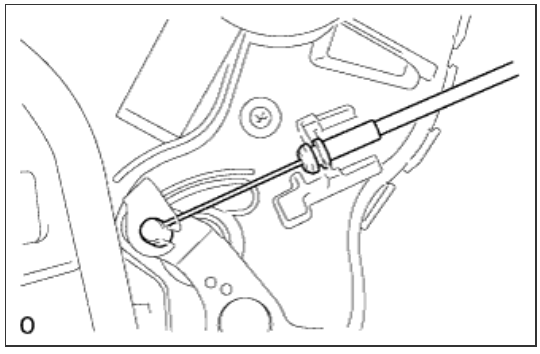
a. Install the front door inside locking cable.

b. Attach the 3 claws.



10. INSTALL FRONT DOOR LOCK REMOTE CONTROL CABLE ASSEMBLY LH

a. Install the front door lock remote control cable.



11. INSTALL FRONT DOOR LOCK ASSEMBLY LH

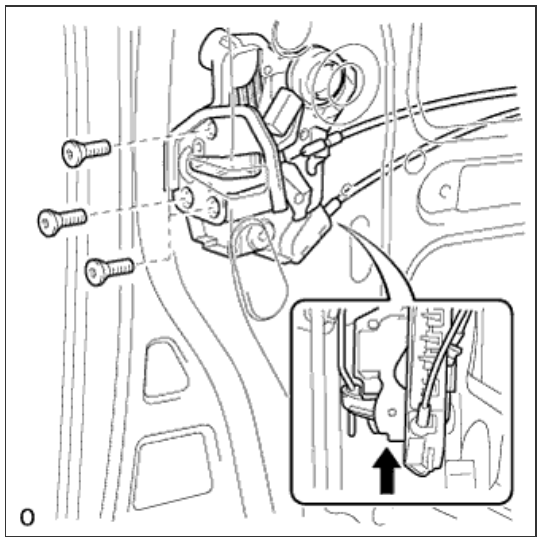
a. Apply MP grease to the sliding parts of the front door lock assembly.

b. Insert the front door lock open rod to the front door lock assembly.

c. Make sure that the front door lock open rod is securely connected to the front door lock assembly.

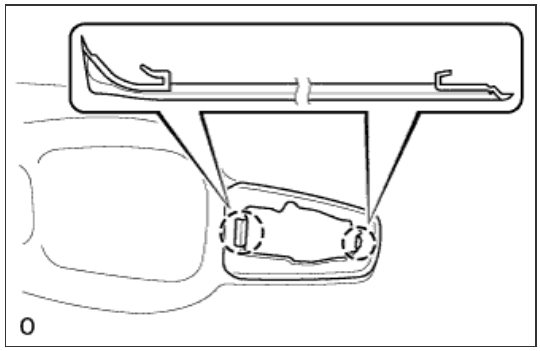
d. Using a T30 "TORX" wrench, install the door lock with the 3 screws.

Torque:
5.0 N*m{ 51 kgf*cm , 44 in.*lbf }



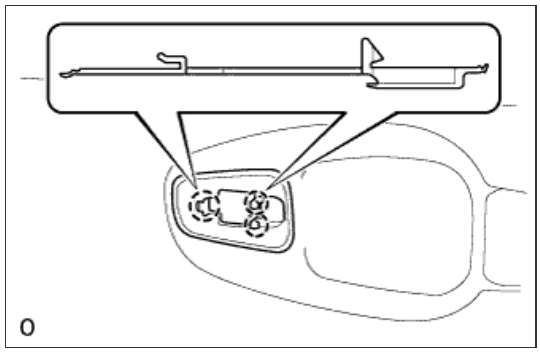
12. INSTALL FRONT DOOR REAR OUTSIDE HANDLE PAD LH

a. Attach the 2 claws to install the pad.



13. INSTALL FRONT DOOR FRONT OUTSIDE HANDLE PAD LH

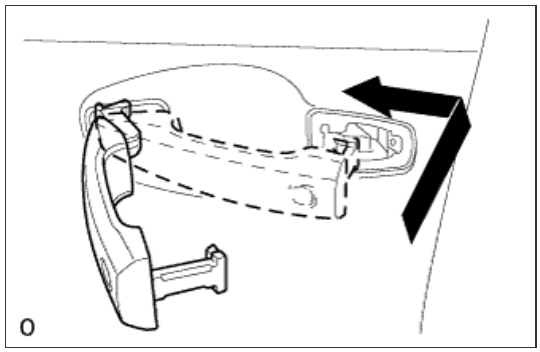
a. Attach the 3 claws to install the pad.



14. INSTALL FRONT DOOR HANDLE ASSEMBLY OUTSIDE LH

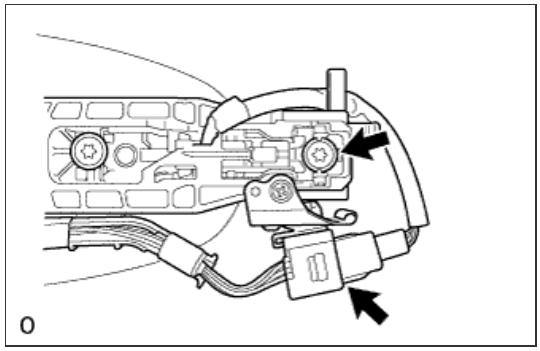
a. Pull and hold the bellcrank lever of the frame.

b. Install the handle by pushing it in the direction of the arrow in the illustration.



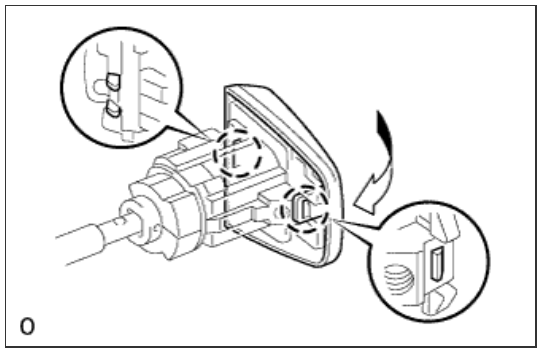
c. Using a T30 "TORX" socket, install the screw.

d. Connect the connector.



1 . INSTALL FRONT DOOR OUTSIDE HANDLE COVER LH

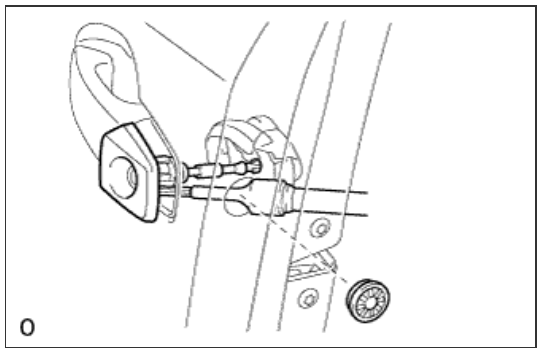
a. Attach the 2 claws to install the front door outside handle cover to the front door lock cylinder.



b. Using a T30 "TORX" socket, install the cover (with the door lock cylinder) with the screw.

Torque:
4.0 N*m{ 41 kgf*cm , 35 in.*lbf }

c. Install the hole plug.



16. INSTALL FRONT POWER WINDOW REGULATOR MOTOR ASSEMBLY LH

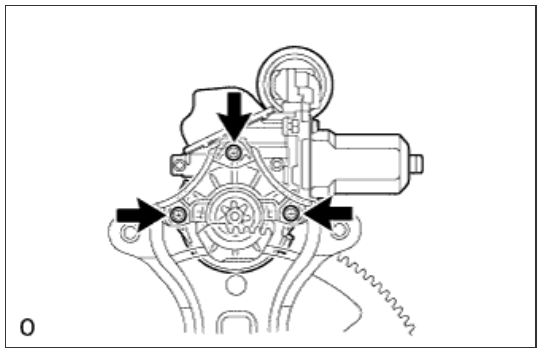
a. Apply MP grease to the sliding and rotating areas of the regulator motor.

b. Using a T25 "TORX" driver, install the motor with the 3 screws.

Torque:
5.4 N*m{ 55 kgf*cm , 48 in.*lbf }

HINT:

A new front window regulator uses self-tapping screws to thread new installation holes when the self-tapping screws are inserted.



17. INSTALL FRONT DOOR WINDOW REGULATOR SUB-ASSEMBLY LH

a. Apply MP grease to the sliding and rotating areas of the window regulator.

NOTICE:

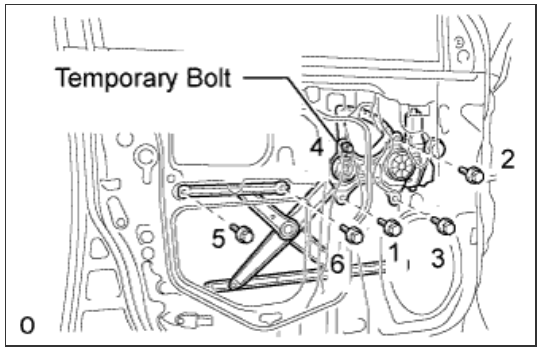
Do not apply grease to the spring of the window regulator.

b. Loosely install the temporary bolt onto the window regulator.

c. Insert the window regulator into the door panel. Use the temporary bolt to hang the window regulator on the door panel.

NOTICE:

Be careful not to drop the window regulator as it may become damaged.



d. Temporarily install the window regulator with the 5 bolts.

e. Tighten the 6 bolts in the order shown in the illustration.

Torque:
8.0 N*m{ 82 kgf*cm , 71 in.*lbf }

18. INSTALL FRONT DOOR REAR WINDOW FRAME MOULDING LH

a. Clean the vehicle body surface.

i. Using a heat light, heat the vehicle body surface.

ii. Remove the double-sided tape from the vehicle body surface.

iii. Wipe off any tape adhesive residue with cleaner.

b. Install a new window frame moulding.

i. Using a heat light, heat a new window frame moulding and the vehicle body surface.

ii. Remove the peeling paper from the face of the window frame moulding.

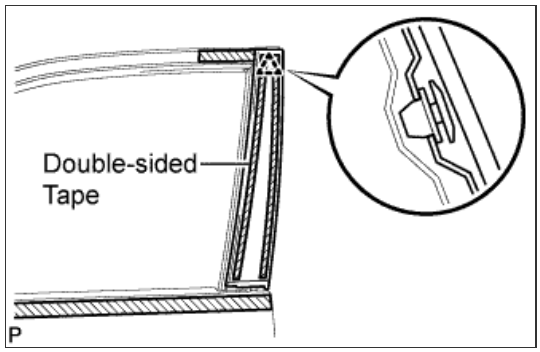
HINT:

After removing the peeling paper, keep the exposed adhesive free from foreign matter.

iii. Attach the clip and double-sided tape to install the window frame moulding.

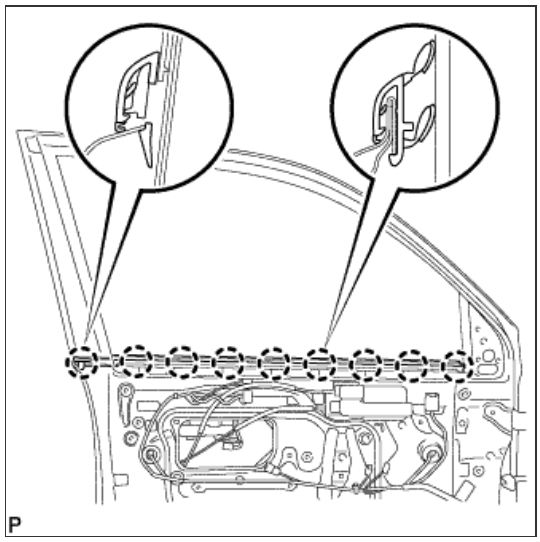
HINT:

Press the window frame moulding firmly to install it.



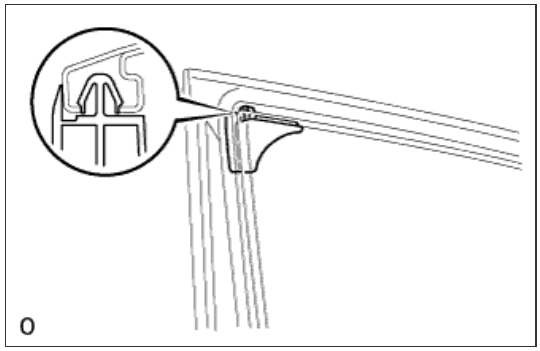
1 . INSTALL FRONT DOOR BELT MOULDING SUB-ASSEMBLY LH

a. Attach the claw to install the belt moulding.



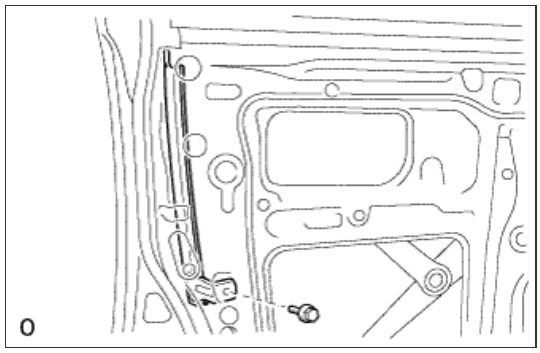
20. INSTALL LOWER DOOR FRAME GARNISH LH

a. Attach a new clip and install the door frame garnish.



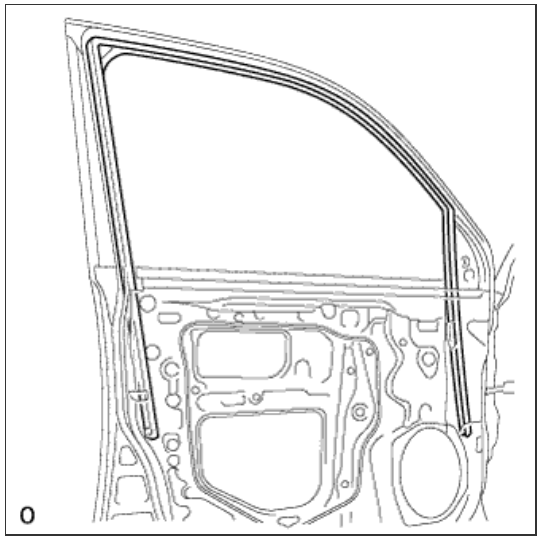
21. INSTALL FRONT DOOR REAR LOWER FRAME SUB-ASSEMBLY LH

a. Install the frame with the bolt.



22. INSTALL FRONT DOOR GLASS RUN LH

a. Install the front door glass run.

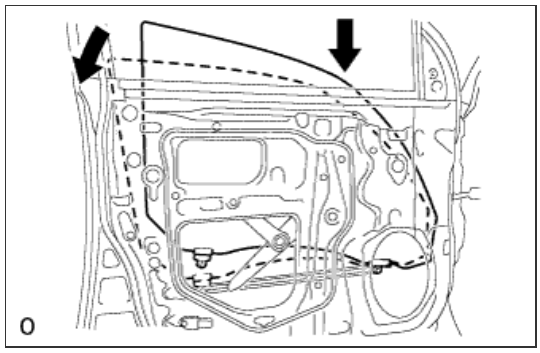


23. INSTALL FRONT DOOR GLASS SUB-ASSEMBLY LH

a. Insert the door glass into the door panel along the glass run as indicated by the arrows in the illustration.

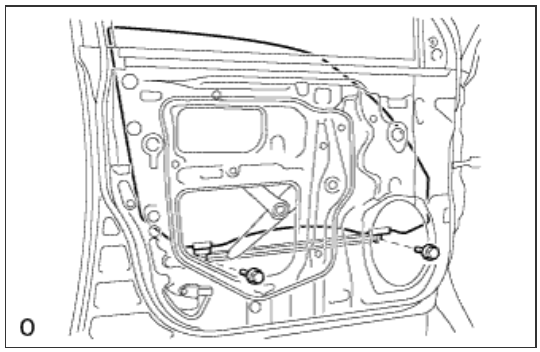
NOTICE:

Be careful not to damage the glass.



b. Install the door glass to the window regulator with the 2 bolts.

Torque:
8.0 N*m{ 82 kgf*cm , 71 in.*lbf }



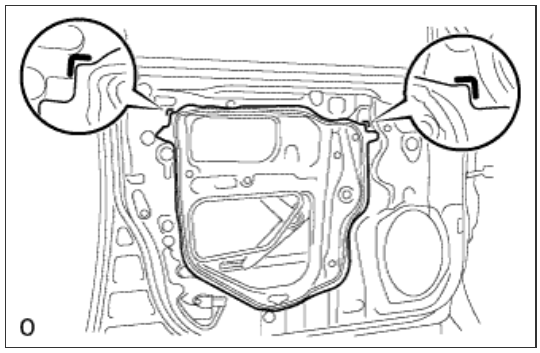
24. INSTALL FRONT INNER DOOR GLASS WEATHERSTRIP LH

a. Install the front inner door glass weatherstrip LH.

25. INSTALL FRONT DOOR SERVICE HOLE COVER LH

a. Apply butyl tape to the door.

b. Pass the front door lock remote control cable and front door inside locking cable through a new front door service hole cover.



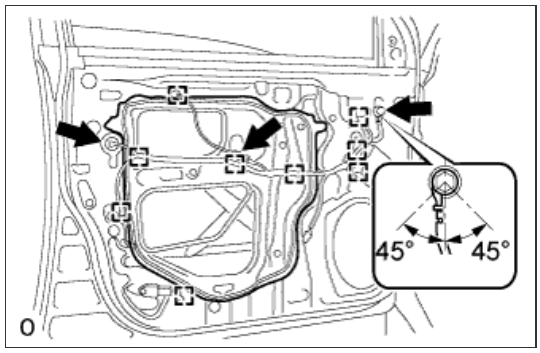
NOTICE:

- **When installing the service hole cover, pull the links and connectors through the service hole cover.**
- **There should be no wrinkles or folds after attaching the service hole cover.**
- **After attaching the service hole cover, check the sealing quality.**

c. Connect the 2 connectors.

d. Attach the 9 clamps.

e. Install the bolt as shown in the illustration.

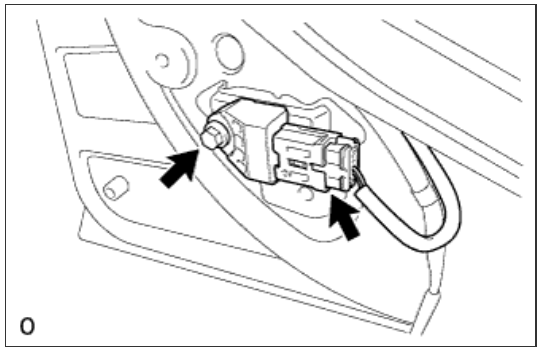


Torque:
8.4 N*m{ 86 kgf*cm , 74 in.*lbf }

26. INSTALL SIDE AIRBAG SENSOR ASSEMBLY LH

a. Check that the engine switch is off.

b. Check that the cable is disconnected from the battery negative (-) terminal.



CAUTION:

Wait at least 90 seconds after disconnecting the cable from the negative (-) battery terminal to disable the SRS system.

c. Install the side airbag sensor with the bolt.

Torque:
9.0 N*m{ 92 kgf*cm , 80 in.*lbf }

NOTICE:

- **If the side airbag sensor has been dropped, or there are any cracks, dents or other defects in the case, bracket or connector, replace it with a new one.**
- **When installing the side airbag sensor, be careful that the SRS wiring does not interfere with other parts and that it is not pinched between other parts.**

d. Check that there is no looseness in the installation parts of the side airbag sensor.

e. Connect the connector.

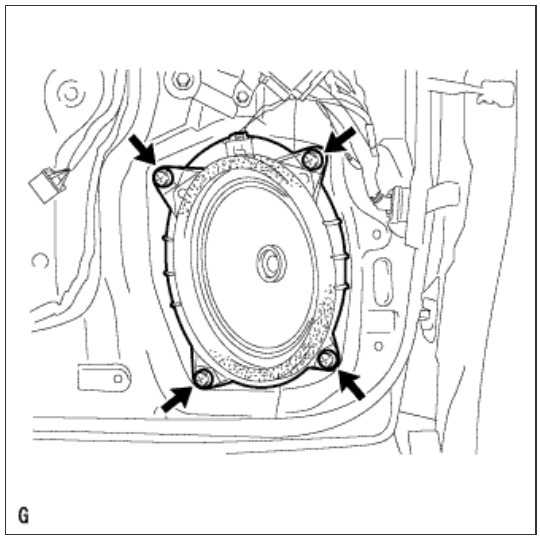
27. INSTALL FRONT NO. 1 SPEAKER ASSEMBLY

a. Connect the speaker connector.

b. Install the speaker with the 4 screws.

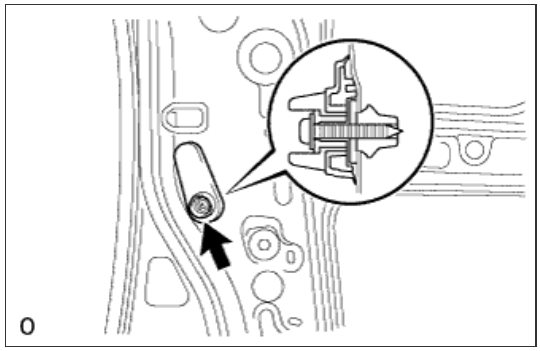
NOTICE:

Do not touch the cone part of the speaker.



28. INSTALL FRONT DOOR PANEL CUSHION

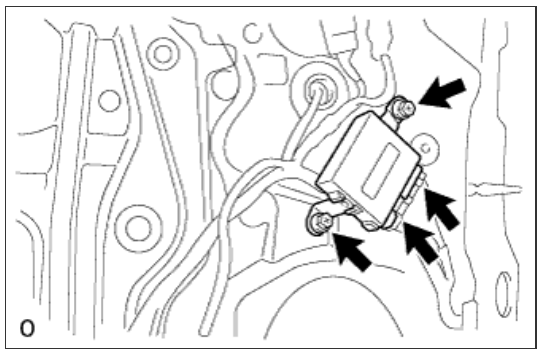
a. Install the screw and front door panel cushion.



29. INSTALL OUTER MIRROR CONTROL ECU ASSEMBLY (w/ Retract Mirror)

a. Connect the 2 connectors.

b. Install the 2 screws and outer mirror control ECU.



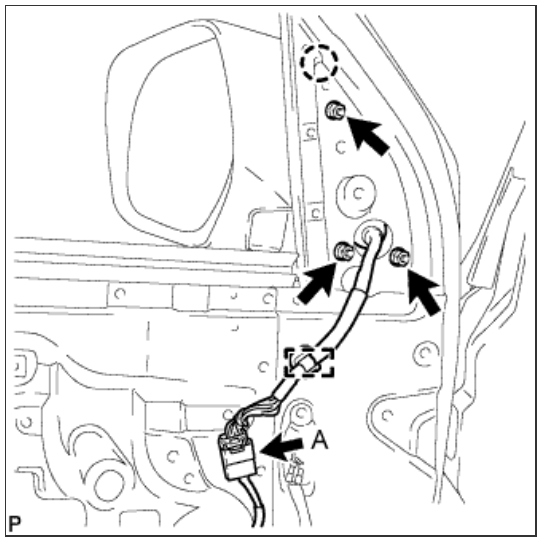
30. INSTALL OUTER REAR VIEW MIRROR ASSEMBLY LH

a. Attach the claw and Install the mirror with the 3 nuts.

Torque:
8.0 N*m{ 82 kgf*cm , 71 in.*lbf }

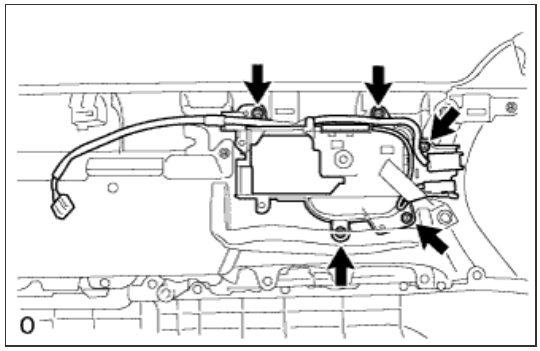
b. Attach the clamp.

c. Connect the connector labeled A.



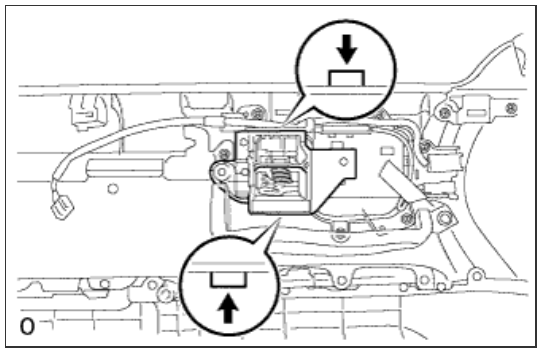
1. INSTALL FRONT DOOR INSIDE HANDLE BEZEL LH

a. Install the front door inside handle bezel to the trim board with the 5 screws.



32. INSTALL FRONT DOOR INSIDE HANDLE SUB-ASSEMBLY LH

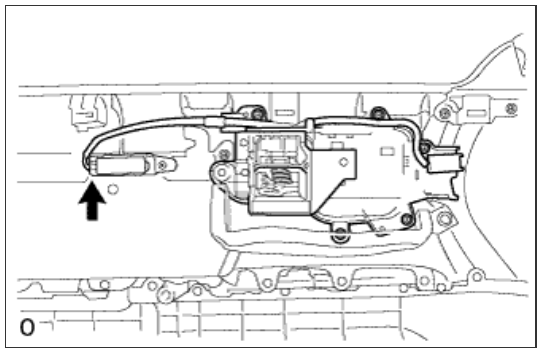
a. Attach the 2 claws to install the inside handle.



33. INSTALL SEAT MEMORY SWITCH

a. Install the seat memory to the trim board with the screw.

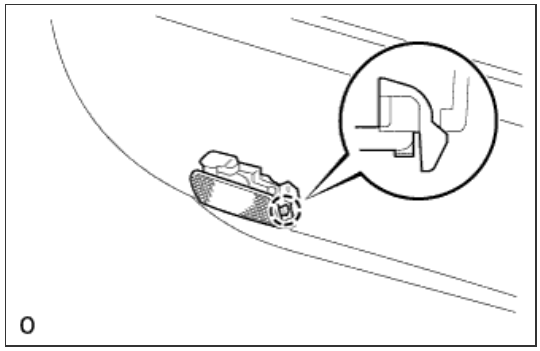
b. Connect the connector.



. INSTALL COURTESY LIGHT ASSEMBLY (w/ Courtesy Light)

a. Connect the connector.

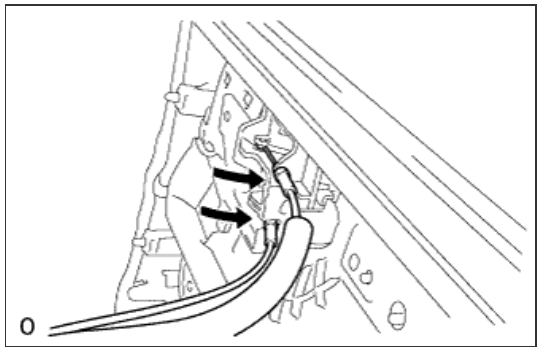
b. Attach the claw of the courtesy light to the front door trim.



35. INSTALL FRONT DOOR TRIM BOARD SUB-ASSEMBLY LH

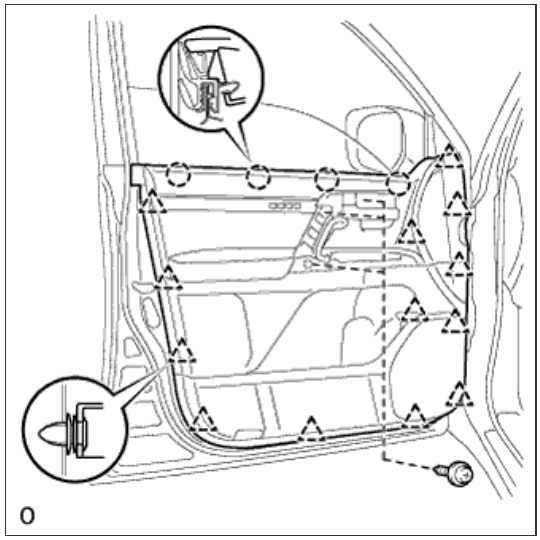
a. Connect the connector.

b. Connect the front door lock remote control cable and front door inside locking cable to the front door inside handle sub-assembly.



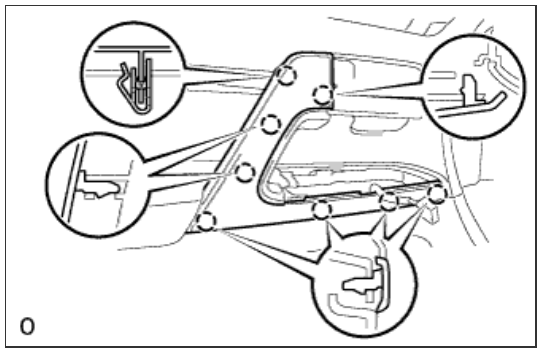
c. Attach the 4 claws and 13 clips to install the front door trim board sub-assembly.

d. Install the 3 screws.



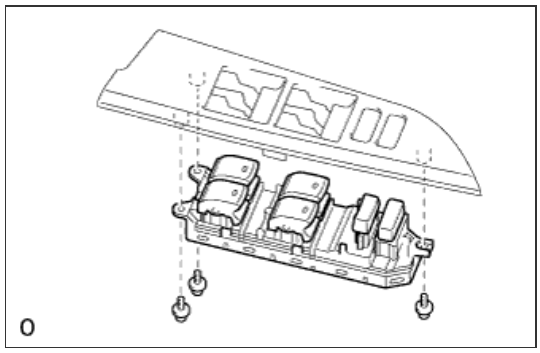
. INSTALL DOOR ASSIST GRIP COVER LH

a. Attach the 8 claws to install the door assist grip cover to the door trim panel.



37. INSTALL MULTIPLEX NETWORK MASTER SWITCH ASSEMBLY

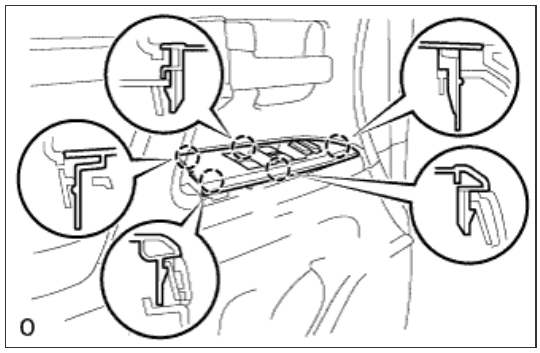
a. Install the multiplex network master switch assembly with the 3 screws.



38. INSTALL FRONT DOOR ARMREST BASE PANEL ASSEMBLY LH

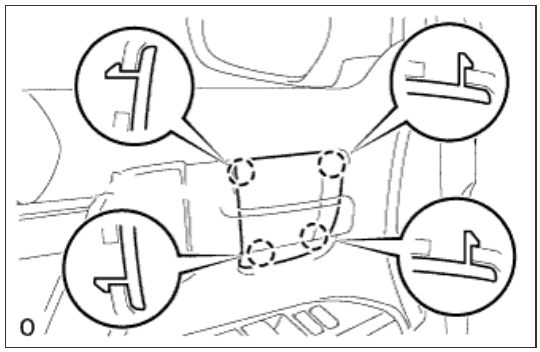
a. Connect the connector.

b. Attach the 5 claws and install the front door armrest base panel.



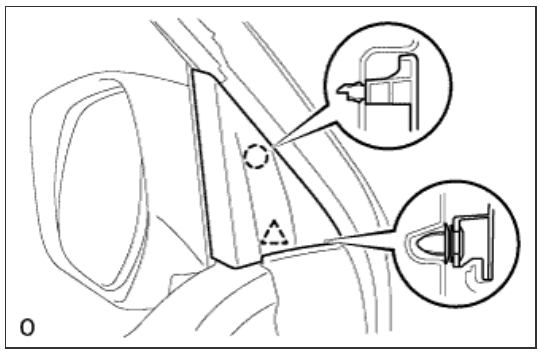
39. INSTALL FRONT DOOR INSIDE HANDLE BEZEL LH

a. Attach the 4 claws to install the bezel.



0. INSTALL FRONT LOWER DOOR FRAME BRACKET GARNISH LH

a. Attach the clip and claw, and install the front door lower frame bracket garnish.



41. CONNECT CABLE TO NEGATIVE BATTERY TERMINAL

NOTICE:

When disconnecting the cable, some systems need to be initialized after the cable is reconnected (Click here).

42. CHECK SRS WARNING LIGHT

a. Check the SRS warning light (Click here).

for Preparation Click here

HINT:

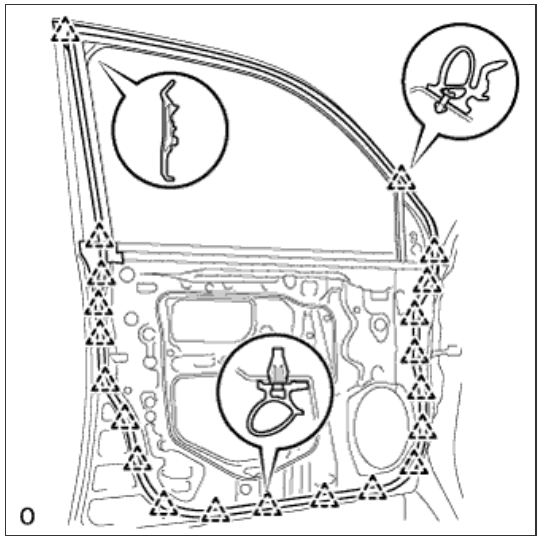
- **Use the same procedures for the RH side and LH side.**
- **The procedures listed below are for the LH side.**

1. INSTALL FRONT DOOR WEATHERSTRIP LH

a. Attach the 21 clips to install the weatherstrip.

HINT:

If clips are damaged during installation, replace them.



2. INSTALL FRONT DOOR CHECK ASSEMBLY LH

a. Apply MP grease to the sliding areas of the door check.

b. Install the door check to the door panel with the 2 nuts.

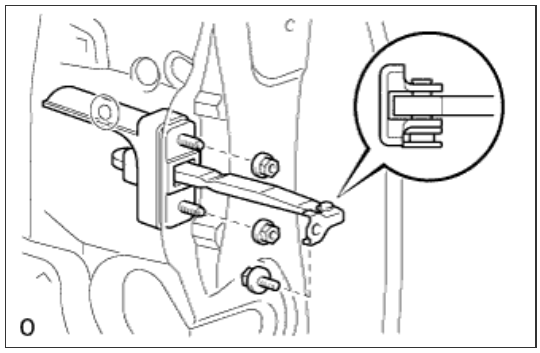
Torque:
8.0 N*m{ 82 kgf*cm , 71 in.*lbf }

c. Apply adhesive to the threads of the bolt.

Adhesive:
Toyota Genuine Adhesive 1324, Three Bond 1324 or equivalent

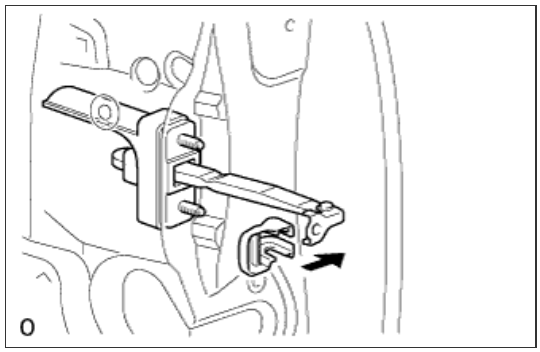
d. Install the bolt.

Torque:
27 N*m{ 275 kgf*cm , 20 ft.*lbf }



3. INSTALL FRONT DOOR CHECK COVER LH

a. Install the door check cover.



. INSTALL FRONT NO. 2 DOOR STIFFENER CUSHION

a. Clean the installation surface.

i. Using a heat light, heat the installation surface.

HINT:

When installing the door stiffener cushion, heat the vehicle body and door stiffener cushion using a heat light.

Standard Heating Temperature:

Item	Temperature
Door Stiffener Cushion	20 to 30°C (68 to 86°F)
Vehicle Body	40 to 60°C (104 to 140°F)

NOTICE:

Do not heat the back door garnish and vehicle body excessively.

ii. Remove the double-sided tape from the installation surface.

iii. Wipe off any tape adhesive residue with cleaner.

b. Install a new door stiffener cushion.

i. Using a heat light, heat a new door stiffener cushion and the installation surface.

HINT:

When installing the door stiffener cushion, heat the vehicle body and door stiffener cushion using a heat light.

Standard Heating Temperature:

Item	Temperature
Door Stiffener Cushion	20 to 30°C (68 to 86°F)
Vehicle Body	40 to 60°C (104 to 140°F)

NOTICE:

Do not heat the back door garnish and vehicle body excessively.

ii. Remove the peeling paper from the face of the door stiffener cushion.

HINT:

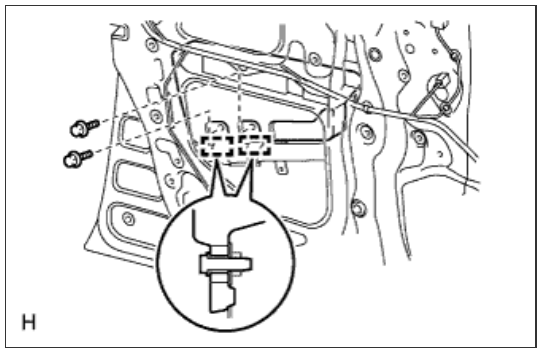
After removing the peeling paper, keep the exposed adhesive free from foreign matter.

iii. Attach the 2 clamps and double-sided tape to install the door stiffener cushion.

HINT:

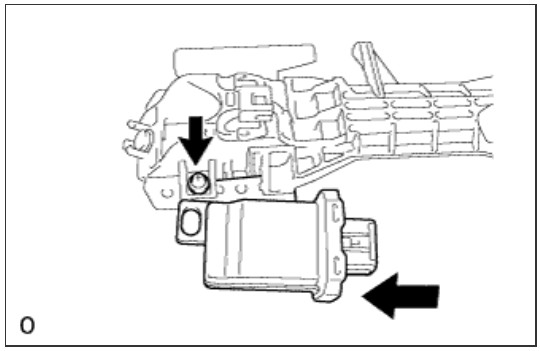
Press the door stiffener firmly to install it.

iv. Install the 2 bolts.



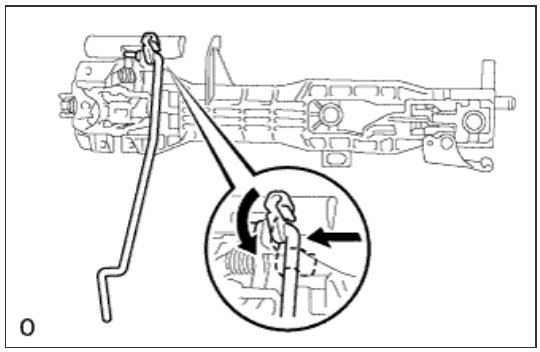
. INSTALL DOOR ELECTRICAL KEY OSCILLATOR

a. Install the door electrical key oscillator with the screw.



6. INSTALL FRONT DOOR LOCK OPEN ROD LH

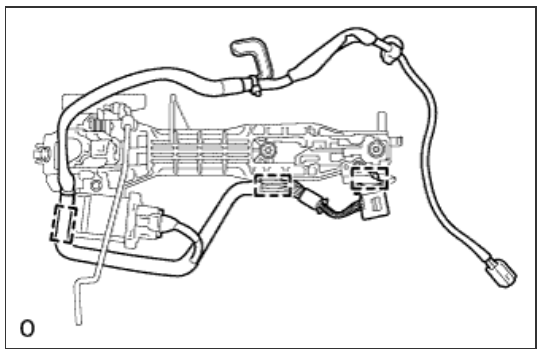
a. Install the front door lock open rod as shown in the illustration.



7. INSTALL NO. 2 ELECTRICAL KEY WIRE HARNESS

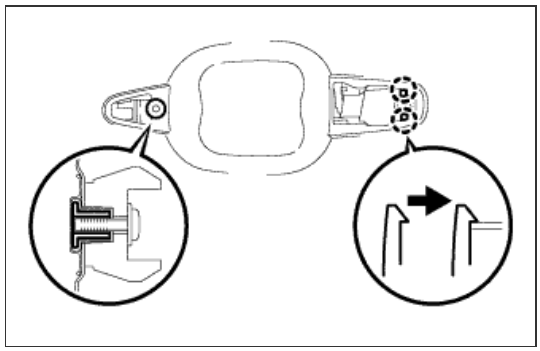
a. Connect the connector.

b. Attach the 3 clamps to install the wire harness to the frame.



8. INSTALL FRONT DOOR OUTSIDE HANDLE FRAME SUB-ASSEMBLY LH

a. Attach the 2 claws to install the front door outside handle frame sub-assembly.

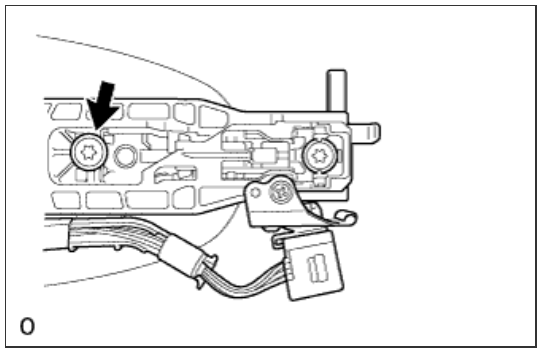


b. Using a T30 "TORX" wrench, install the front door outside handle frame sub-assembly with the screw.

Torque:
4.0 N*m{ 41 kgf*cm , 35 in.*lbf }

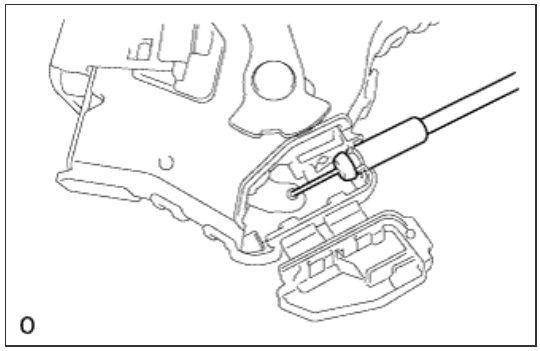
NOTICE:

A cover should be inserted between the screw and door panel.

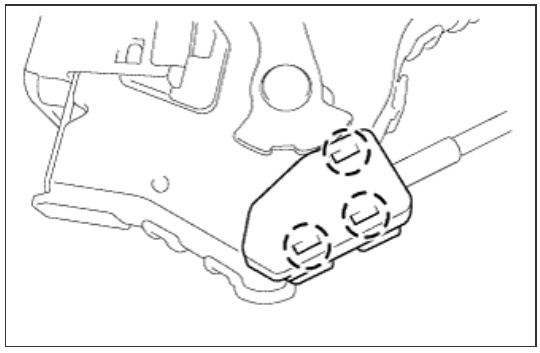


9. INSTALL FRONT DOOR INSIDE LOCKING CABLE ASSEMBLY LH

a. Install the front door inside locking cable.

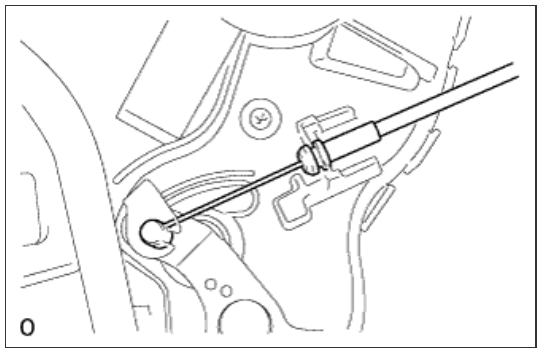


b. Attach the 3 claws.



10. INSTALL FRONT DOOR LOCK REMOTE CONTROL CABLE ASSEMBLY LH

a. Install the front door lock remote control cable.



11. INSTALL FRONT DOOR LOCK ASSEMBLY LH

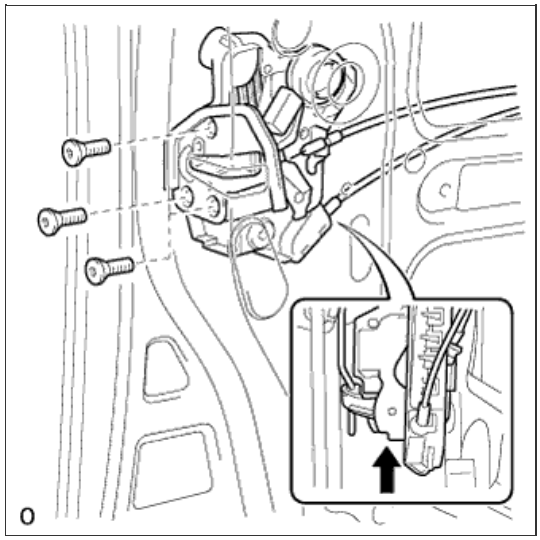
a. Apply MP grease to the sliding parts of the front door lock assembly.

b. Insert the front door lock open rod to the front door lock assembly.

c. Make sure that the front door lock open rod is securely connected to the front door lock assembly.

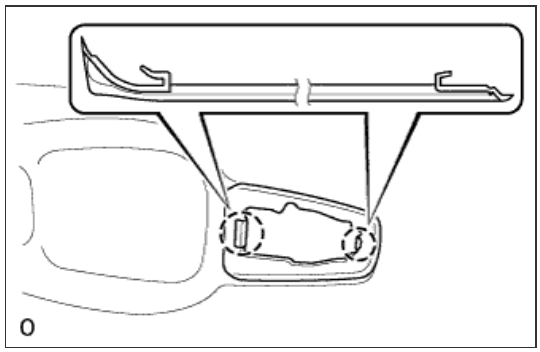
d. Using a T30 "TORX" wrench, install the door lock with the 3 screws.

Torque:
5.0 N*m{ 51 kgf*cm , 44 in.*lbf }



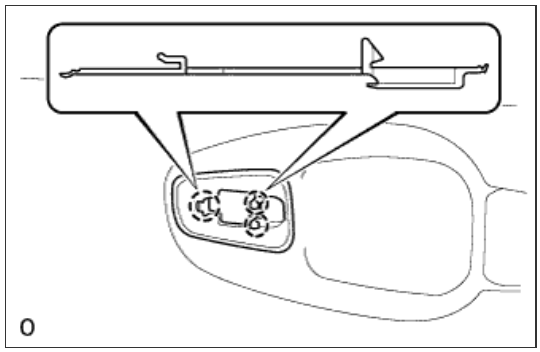
12. INSTALL FRONT DOOR REAR OUTSIDE HANDLE PAD LH

a. Attach the 2 claws to install the pad.



13. INSTALL FRONT DOOR FRONT OUTSIDE HANDLE PAD LH

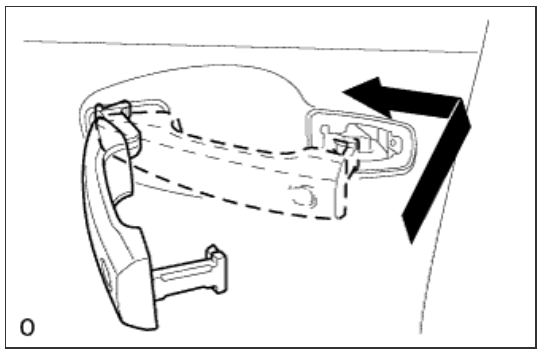
a. Attach the 3 claws to install the pad.



1 . INSTALL FRONT DOOR HANDLE ASSEMBLY OUTSIDE LH

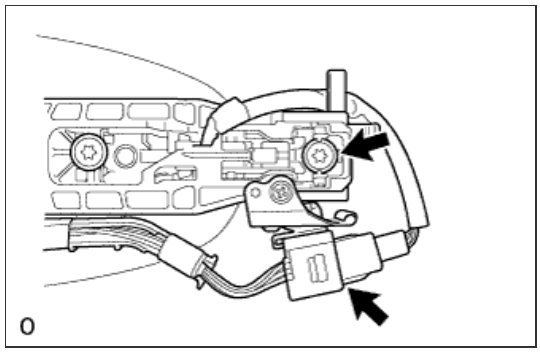
a. Pull and hold the bellcrank lever of the frame.

b. Install the handle by pushing it in the direction of the arrow in the illustration.



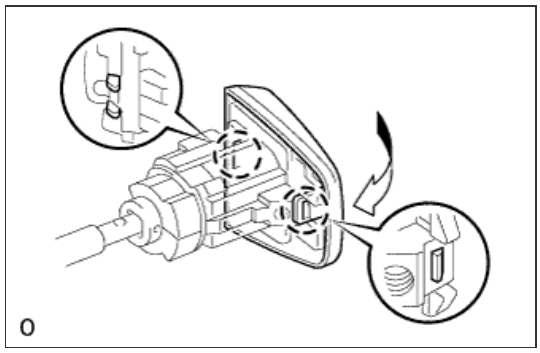
c. Using a T30 "TORX" socket, install the screw.

d. Connect the connector.



15. INSTALL FRONT DOOR OUTSIDE HANDLE COVER LH

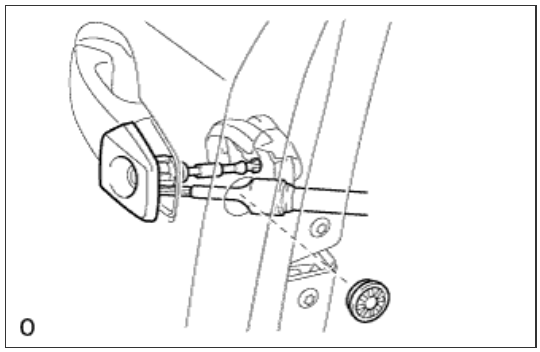
a. Attach the 2 claws to install the front door outside handle cover to the front door lock cylinder.



b. Using a T30 "TORX" socket, install the cover (with the door lock cylinder) with the screw.

Torque:
4.0 N*m{ 41 kgf*cm , 35 in.*lbf }

c. Install the hole plug.



16. INSTALL FRONT POWER WINDOW REGULATOR MOTOR ASSEMBLY LH

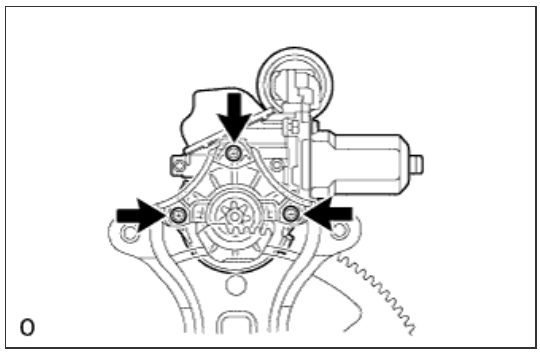
a. Apply MP grease to the sliding and rotating areas of the regulator motor.

b. Using a T25 "TORX" driver, install the motor with the 3 screws.

Torque:
5.4 N*m{ 55 kgf*cm , 48 in.*lbf }

HINT:

A new front window regulator uses self-tapping screws to thread new installation holes when the self-tapping screws are inserted.



17. INSTALL FRONT DOOR WINDOW REGULATOR SUB-ASSEMBLY LH

a. Apply MP grease to the sliding and rotating areas of the window regulator.

NOTICE:

Do not apply grease to the spring of the window regulator.

Te t in Illustration

1	Temporary Bolt

b. oosely install the temporary bolt onto the window regulator.

c. Insert the window regulator into the door panel. Use the temporary bolt to hang the window regulator on the door panel.

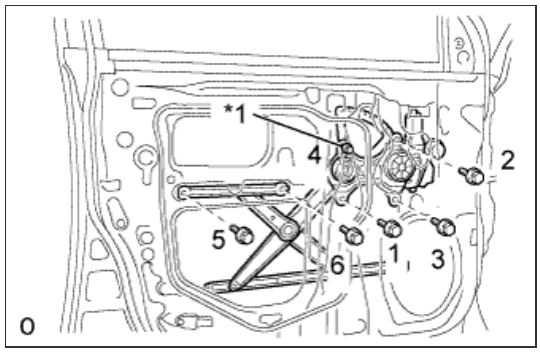
NOTICE:

Be careful not to drop the window regulator as it may become damaged.

d. Temporarily install the window regulator with the 5 bolts.

e. Tighten the 6 bolts in the order shown in the illustration.

Torque:
8.0 N*m{ 82 kgf*cm , 71 in.*lbf }



18. INSTALL FRONT DOOR REAR WINDOW FRAME MOULDING LH

a. Clean the vehicle body surface.

i. Using a heat light, heat the vehicle body surface.

ii. Remove the double-sided tape from the vehicle body surface.

iii. Wipe off any tape adhesive residue with cleaner.

b. Install a new window frame moulding.

i. Using a heat light, heat a new window frame moulding and the vehicle body surface.

ii. Remove the peeling paper from the face of the window frame moulding.

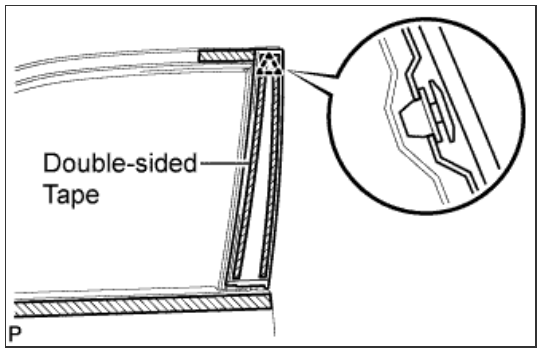
HINT:

After removing the peeling paper, keep the exposed adhesive free from foreign matter.

iii. Attach the clip and double-sided tape to install the window frame moulding.

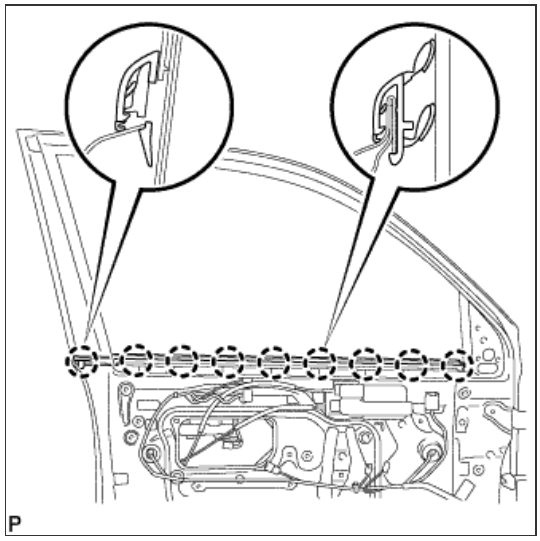
HINT:

Press the window frame moulding firmly to install it.



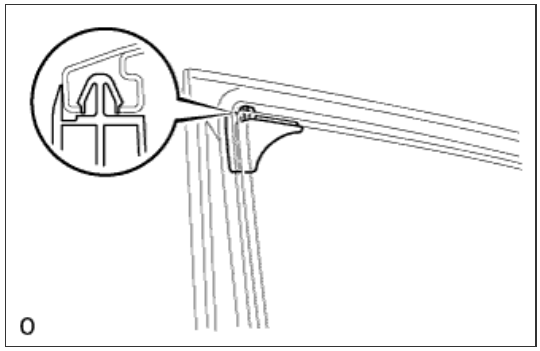
19. INSTALL FRONT DOOR BELT MOULDING SUB-ASSEMBLY LH

a. Attach the claw to install the belt moulding.



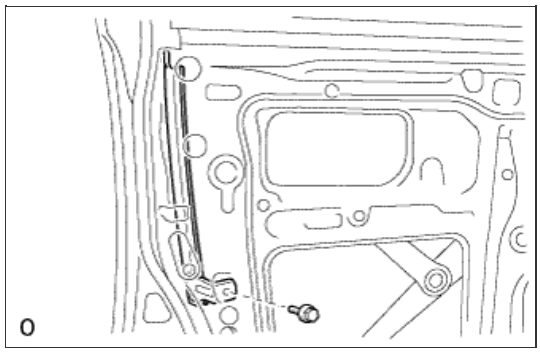
20. INSTALL LOWER DOOR FRAME GARNISH LH

a. Attach a new clip and install the door frame garnish.



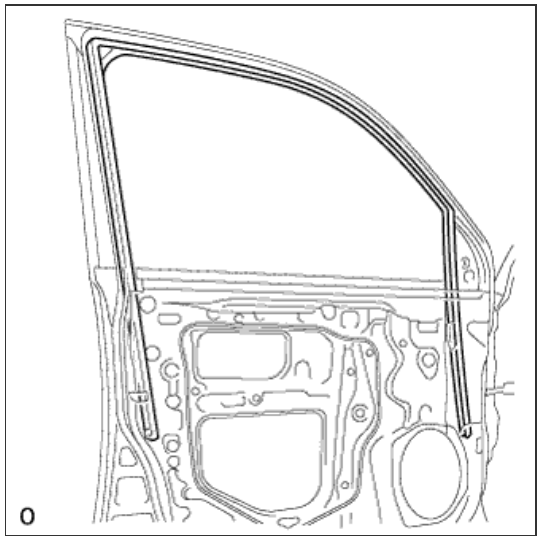
21. INSTALL FRONT DOOR REAR LOWER FRAME SUB-ASSEMBLY LH

a. Install the frame with the bolt.



22. INSTALL FRONT DOOR GLASS RUN LH

a. Install the front door glass run.

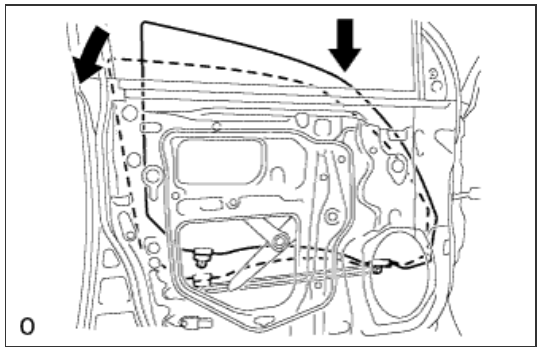


23. INSTALL FRONT DOOR GLASS SUB-ASSEMBLY LH

a. Insert the door glass into the door panel along the glass run as indicated by the arrows in the illustration.

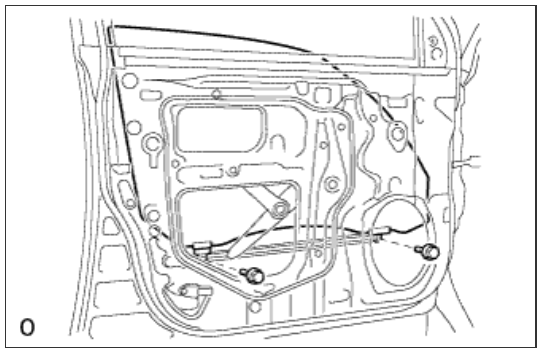
NOTICE:

Be careful not to damage the glass.



b. Install the door glass to the window regulator with the 2 bolts.

Torque:
8.0 N*m{ 82 kgf*cm , 71 in.*lbf }



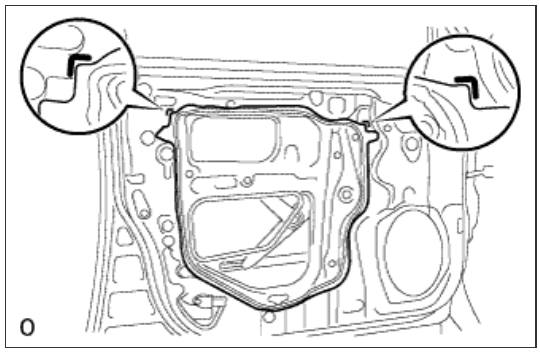
24. INSTALL FRONT INNER DOOR GLASS WEATHERSTRIP LH

a. Install the front inner door glass weatherstrip .

25. INSTALL FRONT DOOR SERVICE HOLE COVER LH

a. Apply butyl tape to the door.

b. Pass the front door lock remote control cable and front door inside locking cable through a new front door service hole cover.



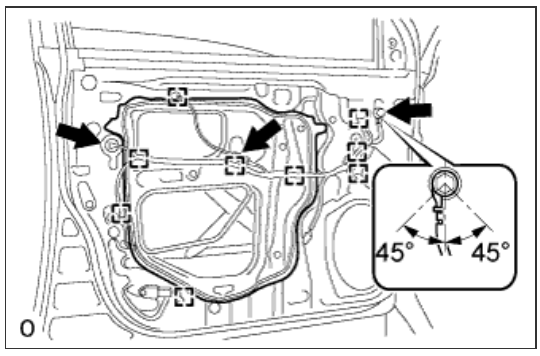
NOTICE:

- **When installing the service hole cover, pull the links and connectors through the service hole cover.**
- **There should be no wrinkles or folds after attaching the service hole cover.**
- **After attaching the service hole cover, check the sealing quality.**

c. Connect the 2 connectors.

d. Attach the 9 clamps.

e. Install the bolt as shown in the illustration.

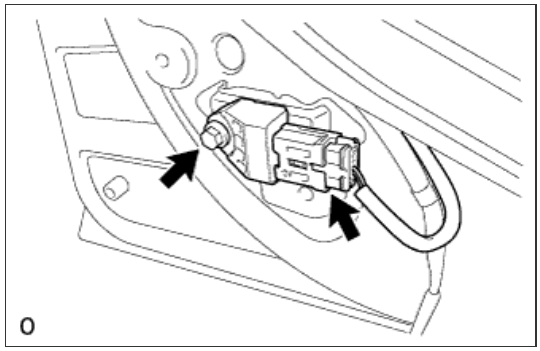


Torque:
8.4 N*m{ 86 kgf*cm , 74 in.*lbf }

26. INSTALL SIDE AIRBAG SENSOR ASSEMBLY LH

a. Check that the engine switch is off.

b. Check that the cable is disconnected from the battery negative (-) terminal.



CAUTION:

Wait at least 90 seconds after disconnecting the cable from the negative (-) battery terminal to disable the SRS system.

c. Install the side airbag sensor with the bolt.

Torque:
9.0 N*m{ 92 kgf*cm , 80 in.*lbf }

NOTICE:

- **If the side airbag sensor has been dropped, or there are any cracks, dents or other defects in the case, bracket or connector, replace it with a new one.**
- **When installing the side airbag sensor, be careful that the SRS wiring does not interfere with other parts and that it is not pinched between other parts.**

d. Check that there is no looseness in the installation parts of the side airbag sensor.

e. Connect the connector.

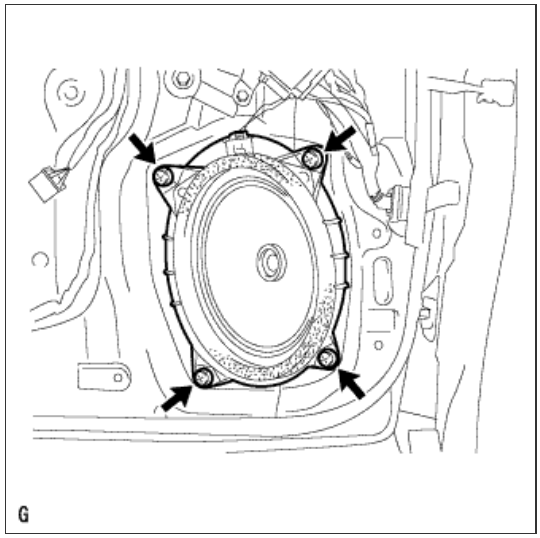
27. INSTALL FRONT NO. 1 SPEAKER ASSEMBLY

a. Connect the speaker connector.

b. Install the speaker with the 4 screws.

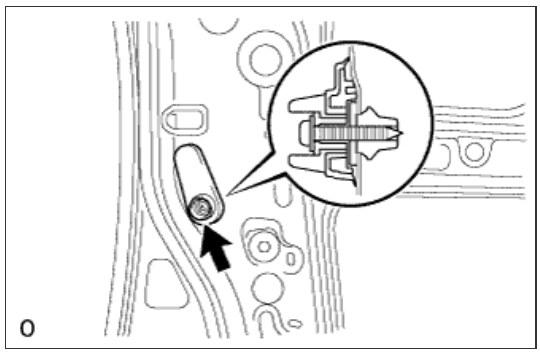
NOTICE:

Do not touch the cone part of the speaker.



28. INSTALL FRONT DOOR PANEL CUSHION

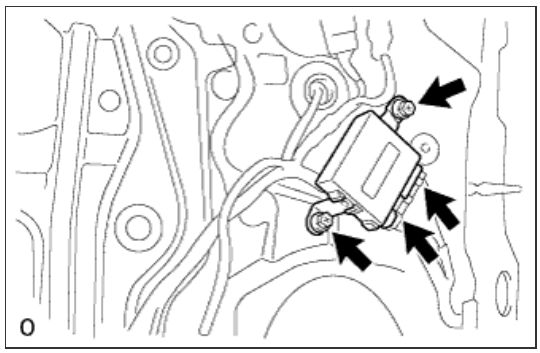
a. Install the screw and front door panel cushion.



29. INSTALL OUTER MIRROR CONTROL ECU ASSEMBLY w eRract Mirror

a. Connect the 2 connectors.

b. Install the outer mirror control ECU with the 2 screws.



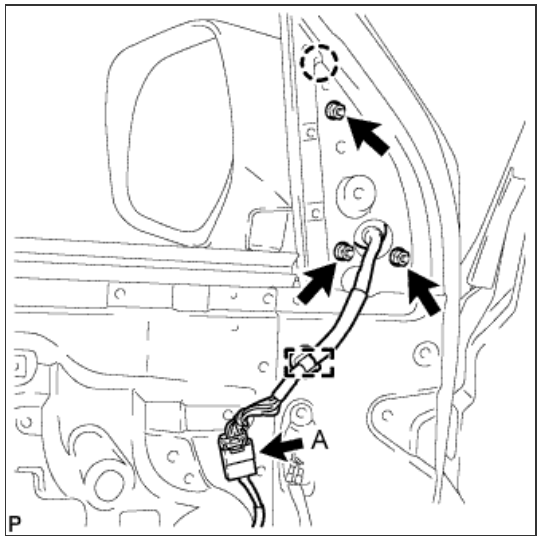
0. INSTALL OUTER REAR VIEW MIRROR ASSEMBLY LH

a. Attach the claw and Install the mirror with the 3 nuts.

Torque:
8.0 N*m{ 82 kgf*cm , 71 in.*lbf }

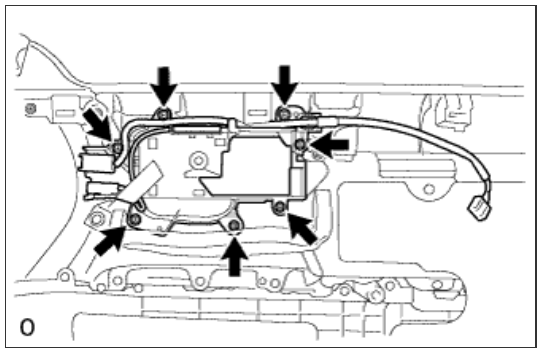
b. Attach the clamp.

c. Connect the connector labeled A.



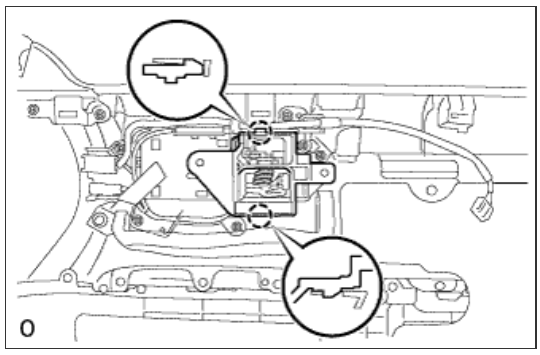
31. INSTALL FRONT DOOR INSIDE HANDLE BEZEL LH

a. Install the front door inside handle be el to the trim board with the screws.



32. INSTALL FRONT DOOR INSIDE HANDLE SUB-ASSEMBLY LH

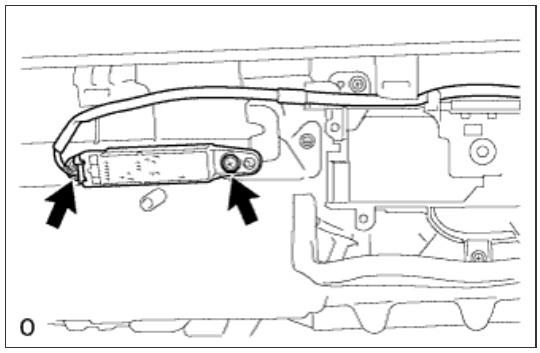
a. Attach the 2 claws to install the inside handle.



33. INSTALL SEAT MEMORY SWITCH wSeat Position Memory System

a. Install the seat memory switch the screw.

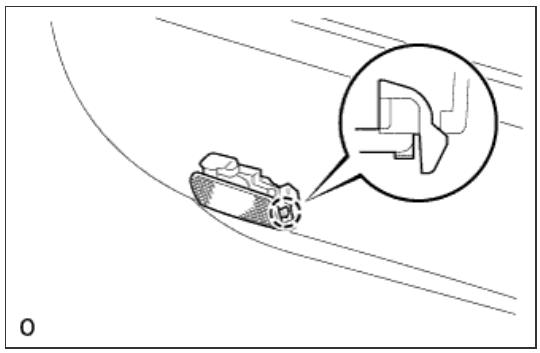
b. Connect the connector.



. INSTALL COURTESY LIGHT ASSEMBLY wCourtesy Light

a. Connect the connector.

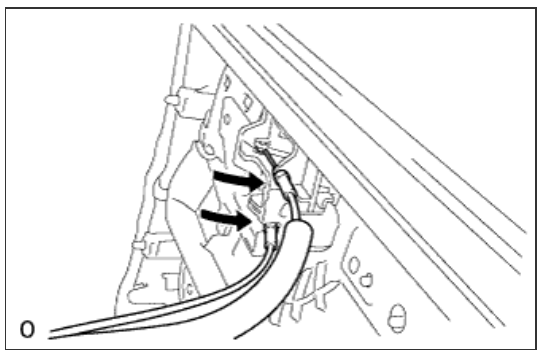
b. Attach the claw of the courtesy light to the front door trim.



. INSTALL FRONT DOOR TRIM BOARD SUB-ASSEMBLY LH

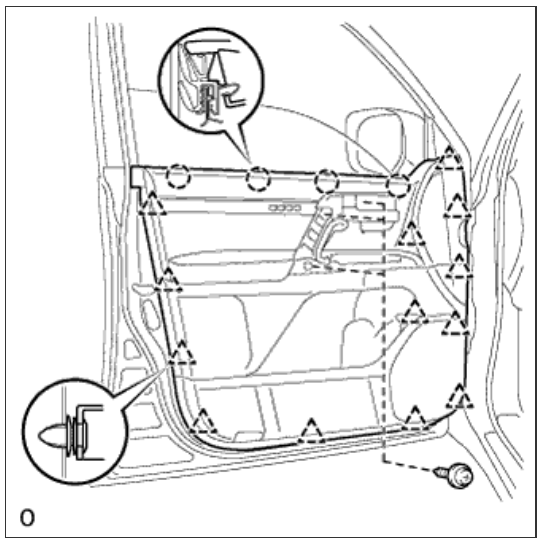
a. Connect the connector.

b. Connect the front door lock remote control cable and front door inside locking cable to the front door inside handle sub-assembly.



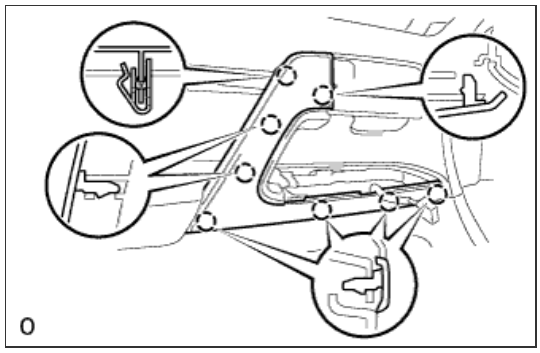
c. Attach the 4 claws and 13 clips to install the front door trim board sub-assembly.

d. Install the 3 screws.



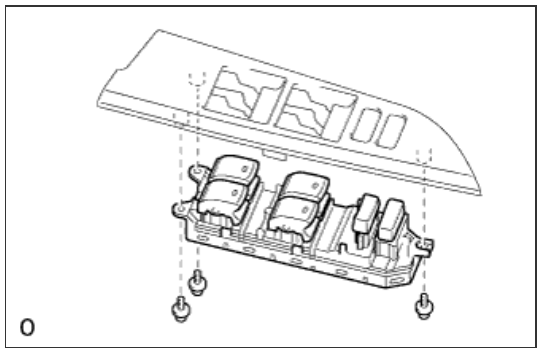
. INSTALL DOOR ASSIST GRIP COVER LH

a. Attach the 8 claws to install the door assist grip cover to the door trim panel.



37. INSTALL MULTIPLE NETWORK MASTER SWITCH ASSEMBLY

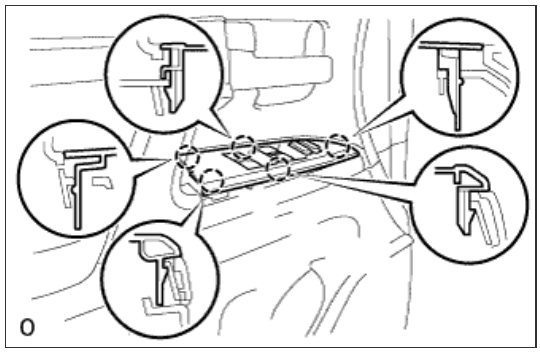
a. Install the master switch with the 3 screws.



38. INSTALL FRONT DOOR ARMREST BASE PANEL ASSEMBLY LH

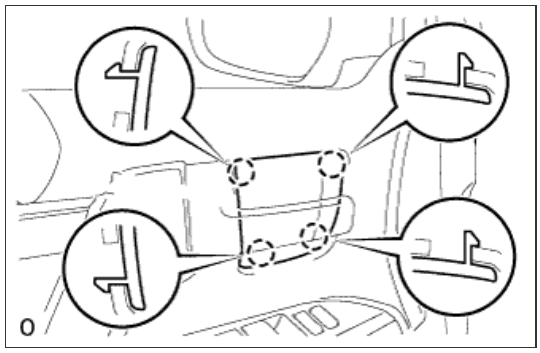
a. Connect the connector.

b. Attach the 5 claws to install the armrest base panel.



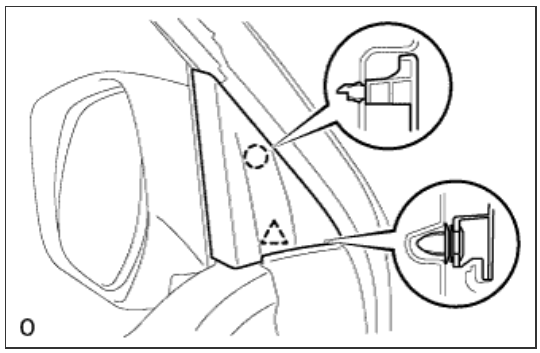
39. INSTALL FRONT DOOR INSIDE HANDLE BEZEL LH

a. Attach the 4 claws to install the be el.



0. INSTALL FRONT LOWER DOOR FRAME BRACKET GARNISH LH

a. Attach the clip and claw, and install the front door lower frame bracket garnish.



41. CONNECT CABLE TO NEGATIVE BATTERY TERMINAL

NOTICE:

When disconnecting the cable, some systems need to be initiali ed after the cable is reconnected (Click here).

42. CHECK SRS WARNING LIGHT

a. Check the SRS warning light (Click here).

for Preparation Click here

HINT:

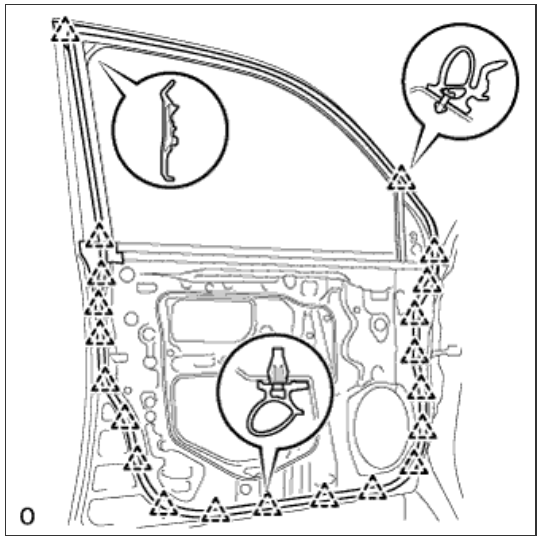
- **Use the same procedures for the RH side and LH side.**
- **The procedures listed below are for the LH side.**

1. INSTALL FRONT DOOR WEATHERSTRIP LH

a. Attach the 21 clips to install the weatherstrip.

HINT:

If clips are damaged during installation, replace them.



2. INSTALL FRONT DOOR CHECK ASSEMBLY LH

a. Apply MP grease to the sliding areas of the door check.

b. Install the door check to the door panel with the 2 nuts.

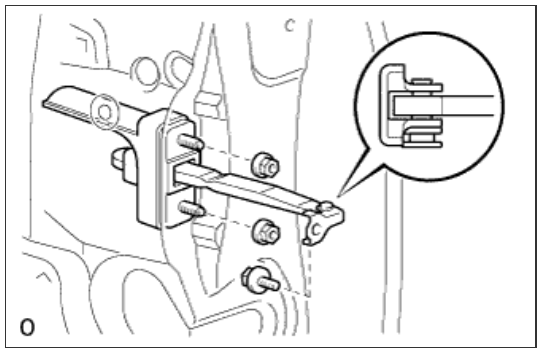
Torque:
8.0 N*m{ 82 kgf*cm , 71 in.*lbf }

c. Apply adhesive to the threads of the bolt.

Adhesive:
Toyota Genuine Adhesive 1324, Three Bond 1324 or equivalent

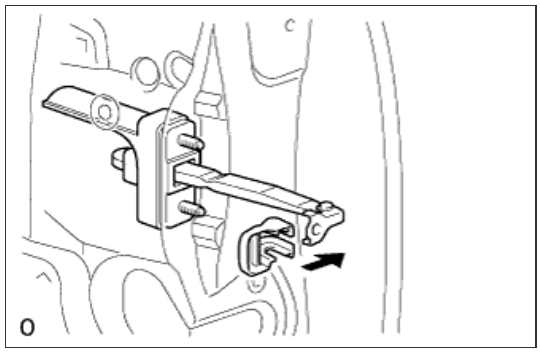
d. Install the bolt.

Torque:
27 N*m{ 275 kgf*cm , 20 ft.*lbf }



3. INSTALL FRONT DOOR CHECK COVER LH

a. Install the door check cover.



. INSTALL FRONT NO. 2 DOOR STIFFENER CUSHION

a. Clean the installation surface.

i. Using a heat light, heat the installation surface.

HINT:

When installing the door stiffener cushion, heat the vehicle body and door stiffener cushion using a heat light.

Standard Heating Temperature:

Item	Temperature
Door Stiffener Cushion	20 to 30°C (68 to 86°F)
Vehicle Body	40 to 60°C (104 to 140°F)

NOTICE:

Do not heat the back door garnish and vehicle body excessively.

ii. Remove the double-sided tape from the installation surface.

iii. Wipe off any tape adhesive residue with cleaner.

b. Install a new door stiffener cushion.

i. Using a heat light, heat a new door stiffener cushion and the installation surface.

HINT:

When installing the door stiffener cushion, heat the vehicle body and door stiffener cushion using a heat light.

Standard Heating Temperature:

Item	Temperature
Door Stiffener Cushion	20 to 30°C (68 to 86°F)
Vehicle Body	40 to 60°C (104 to 140°F)

NOTICE:

Do not heat the back door garnish and vehicle body excessively.

ii. Remove the peeling paper from the face of the door stiffener cushion.

HINT:

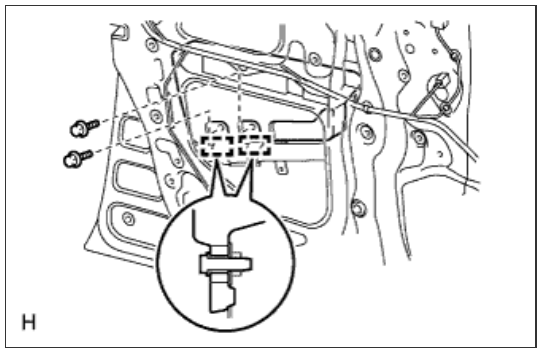
After removing the peeling paper, keep the exposed adhesive free from foreign matter.

iii. Attach the 2 clamps and double-sided tape to install the door stiffener cushion.

HINT:

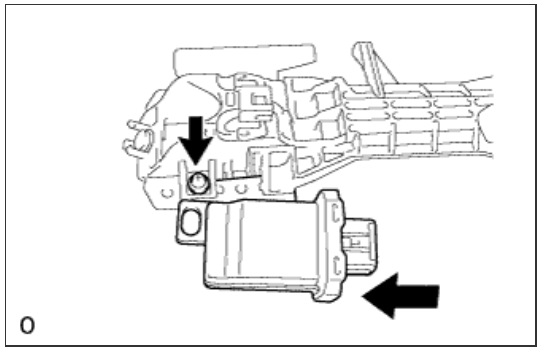
Press the door stiffener firmly to install it.

iv. Install the 2 bolts.



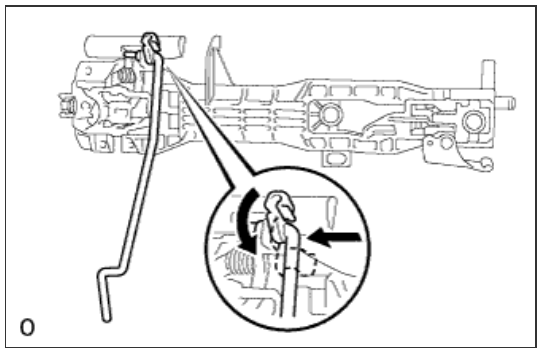
. INSTALL DOOR ELECTRICAL KEY OSCILLATOR

a. Install the door electrical key oscillator with the screw.



6. INSTALL FRONT DOOR LOCK OPEN ROD LH

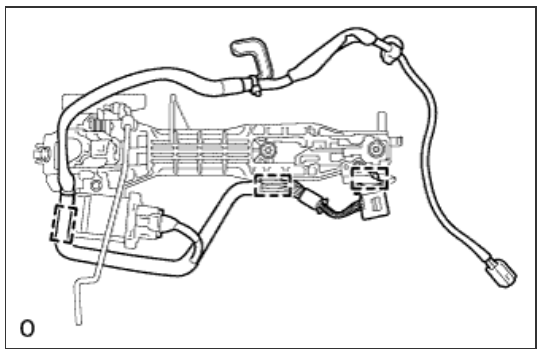
a. Install the front door lock open rod as shown in the illustration.



7. INSTALL NO. 2 ELECTRICAL KEY WIRE HARNESS

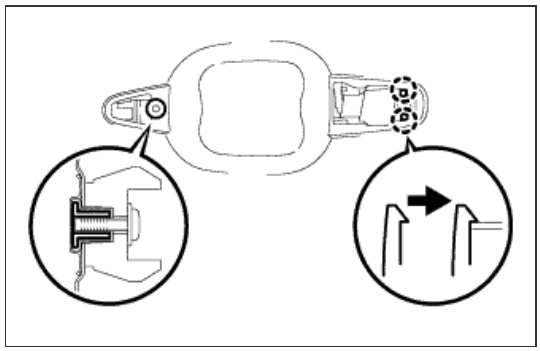
a. Connect the connector.

b. Attach the 3 clamps to install the wire harness to the frame.



8. INSTALL FRONT DOOR OUTSIDE HANDLE FRAME SUB-ASSEMBLY LH

a. Attach the 2 claws to install the front door outside handle frame sub-assembly.

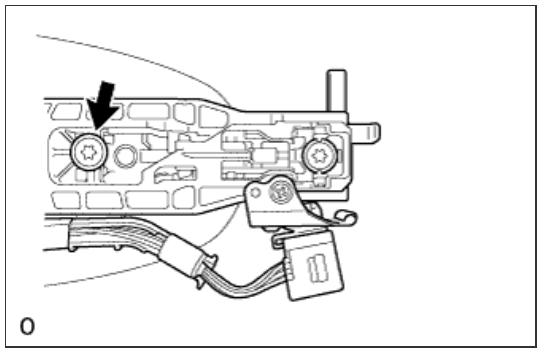


b. Using a T30 "TORX" wrench, install the front door outside handle frame sub-assembly with the screw.

Torque:
4.0 N*m{ 41 kgf*cm , 35 in.*lbf }

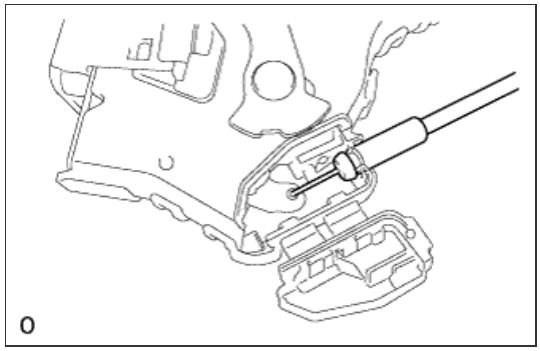
NOTICE:

A cover should be inserted between the screw and door panel.

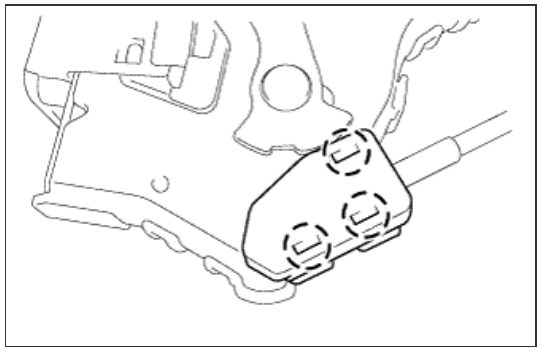


9. INSTALL FRONT DOOR INSIDE LOCKING CABLE ASSEMBLY LH

a. Install the front door inside locking cable.

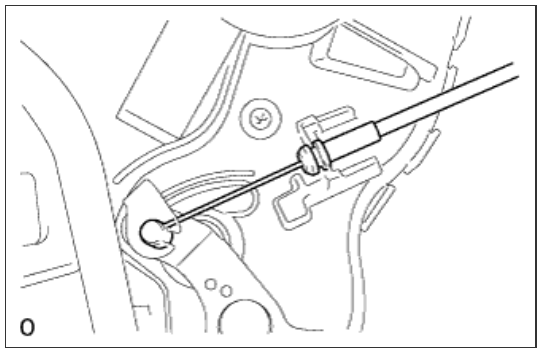


b. Attach the 3 claws.



10. INSTALL FRONT DOOR LOCK REMOTE CONTROL CABLE ASSEMBLY LH

a. Install the front door lock remote control cable.



11. INSTALL FRONT DOOR LOCK ASSEMBLY LH

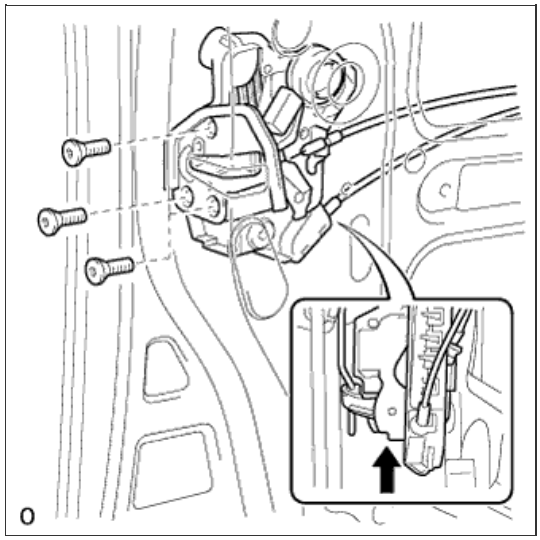
a. Apply MP grease to the sliding parts of the front door lock assembly.

b. Insert the front door lock open rod to the front door lock assembly.

c. Make sure that the front door lock open rod is securely connected to the front door lock assembly.

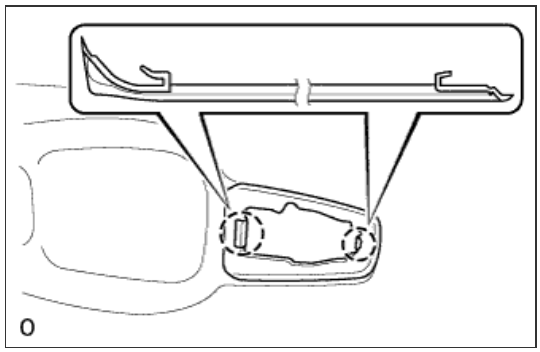
d. Using a T30 "TORX" wrench, install the door lock with the 3 screws.

Torque:
5.0 N*m{ 51 kgf*cm , 44 in.*lbf }



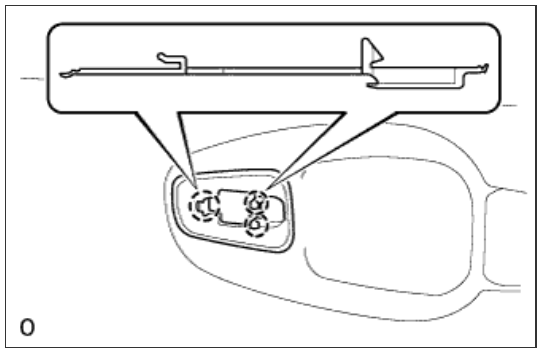
12. INSTALL FRONT DOOR REAR OUTSIDE HANDLE PAD LH

a. Attach the 2 claws to install the pad.



13. INSTALL FRONT DOOR FRONT OUTSIDE HANDLE PAD LH

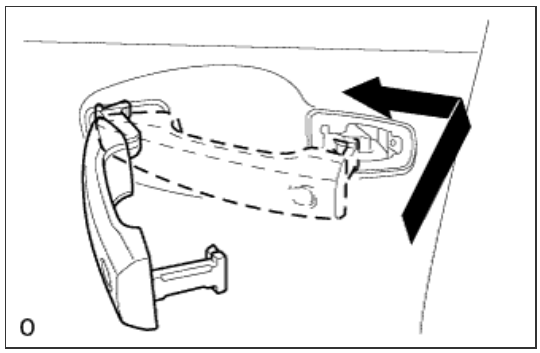
a. Attach the 3 claws to install the pad.



1 . INSTALL FRONT DOOR HANDLE ASSEMBLY OUTSIDE LH

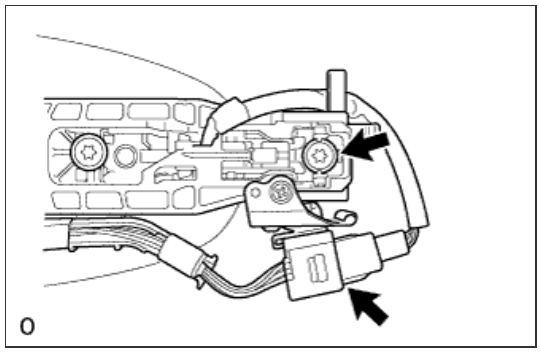
a. Pull and hold the bellcrank lever of the frame.

b. Install the handle by pushing it in the direction of the arrow in the illustration.



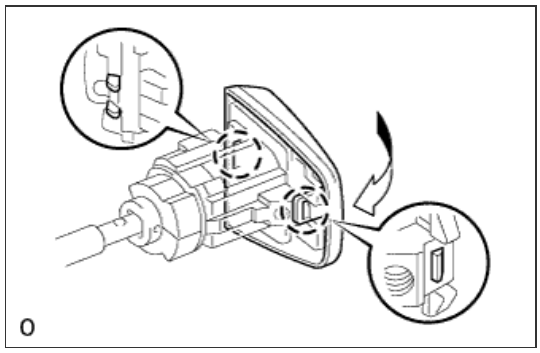
c. Using a T30 "TORX" socket, install the screw.

d. Connect the connector.



15. INSTALL FRONT DOOR OUTSIDE HANDLE COVER LH

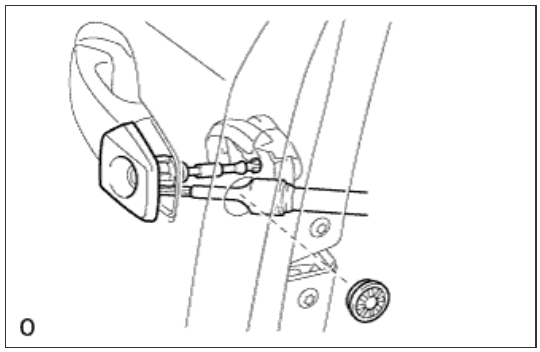
a. Attach the 2 claws to install the front door outside handle cover to the front door lock cylinder.



b. Using a T30 "TORX" socket, install the cover (with the door lock cylinder) with the screw.

Torque:
4.0 N*m{ 41 kgf*cm , 35 in.*lbf }

c. Install the hole plug.



16. INSTALL FRONT POWER WINDOW REGULATOR MOTOR ASSEMBLY LH

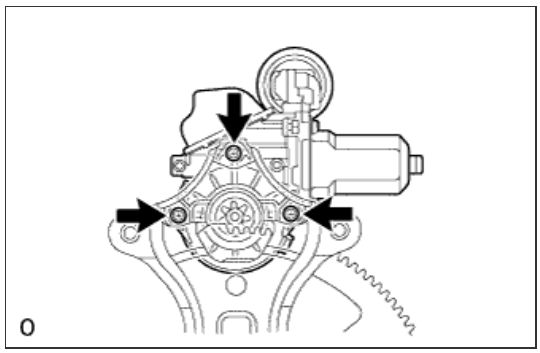
a. Apply MP grease to the sliding and rotating areas of the regulator motor.

b. Using a T25 "TORX" driver, install the motor with the 3 screws.

Torque:
5.4 N*m{ 55 kgf*cm , 48 in.*lbf }

HINT:

A new front window regulator uses self-tapping screws to thread new installation holes when the self-tapping screws are inserted.



17. INSTALL FRONT DOOR WINDOW REGULATOR SUB-ASSEMBLY LH

a. Apply MP grease to the sliding and rotating areas of the window regulator.

NOTICE:

Do not apply grease to the spring of the window regulator.

Te t in Illustration

1	Temporary Bolt

b. oosely install the temporary bolt onto the window regulator.

c. Insert the window regulator into the door panel. Use the temporary bolt to hang the window regulator on the door panel.

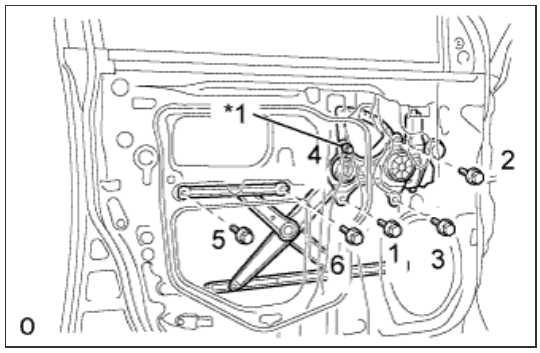
NOTICE:

Be careful not to drop the window regulator as it may become damaged.

d. Temporarily install the window regulator with the 5 bolts.

e. Tighten the 6 bolts in the order shown in the illustration.

Torque:
8.0 N*m{ 82 kgf*cm , 71 in.*lbf }



18. INSTALL FRONT DOOR REAR WINDOW FRAME MOULDING LH

a. Clean the vehicle body surface.

i. Using a heat light, heat the vehicle body surface.

ii. Remove the double-sided tape from the vehicle body surface.

iii. Wipe off any tape adhesive residue with cleaner.

b. Install a new window frame moulding.

i. Using a heat light, heat a new window frame moulding and the vehicle body surface.

ii. Remove the peeling paper from the face of the window frame moulding.

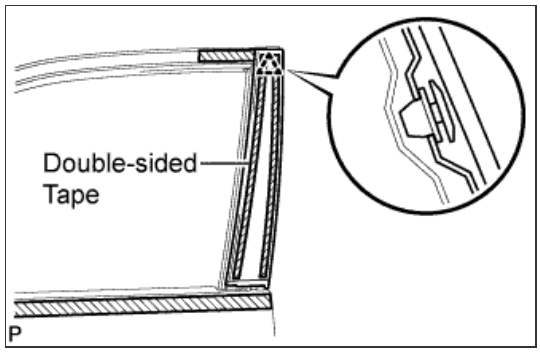
HINT:

After removing the peeling paper, keep the exposed adhesive free from foreign matter.

iii. Attach the clip and double-sided tape to install the window frame moulding.

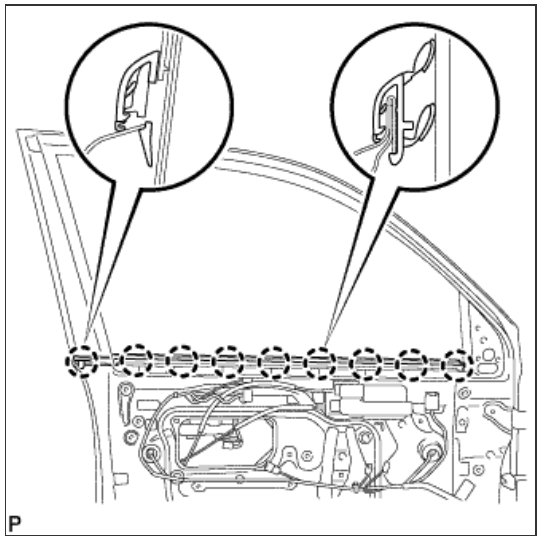
HINT:

Press the window frame moulding firmly to install it.



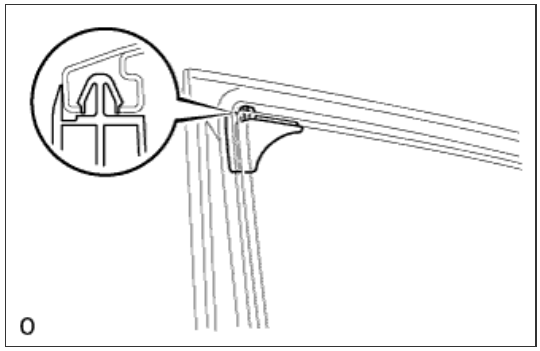
19. INSTALL FRONT DOOR BELT MOULDING SUB-ASSEMBLY LH

a. Attach the claw to install the belt moulding.



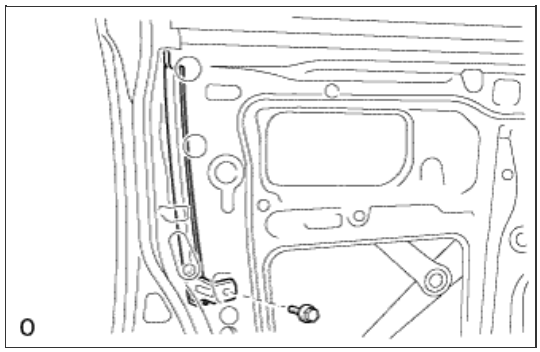
20. INSTALL LOWER DOOR FRAME GARNISH LH

a. Attach a new clip and install the door frame garnish.



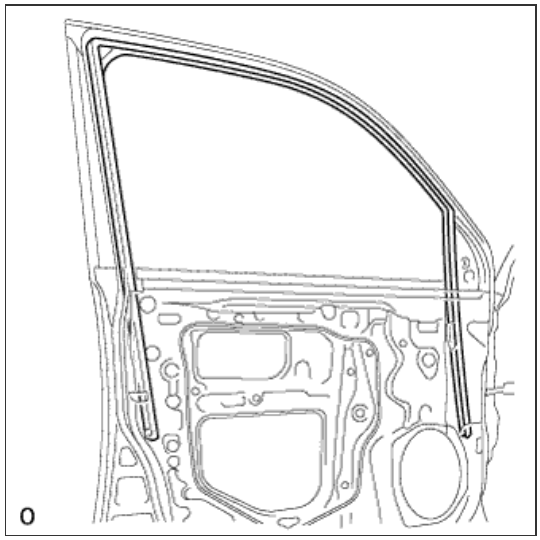
21. INSTALL FRONT DOOR REAR LOWER FRAME SUB-ASSEMBLY LH

a. Install the frame with the bolt.



22. INSTALL FRONT DOOR GLASS RUN LH

a. Install the front door glass run.

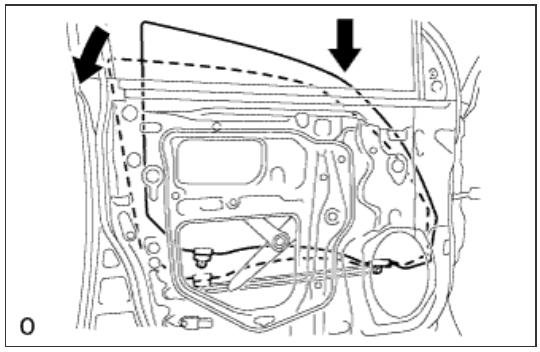


23. INSTALL FRONT DOOR GLASS SUB-ASSEMBLY LH

a. Insert the door glass into the door panel along the glass run as indicated by the arrows in the illustration.

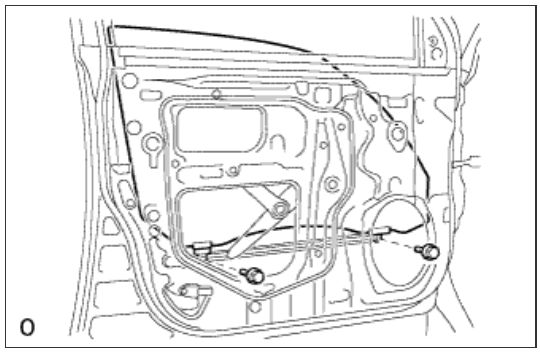
NOTICE:

Be careful not to damage the glass.



b. Install the door glass to the window regulator with the 2 bolts.

Torque:
8.0 N*m{ 82 kgf*cm , 71 in.*lbf }



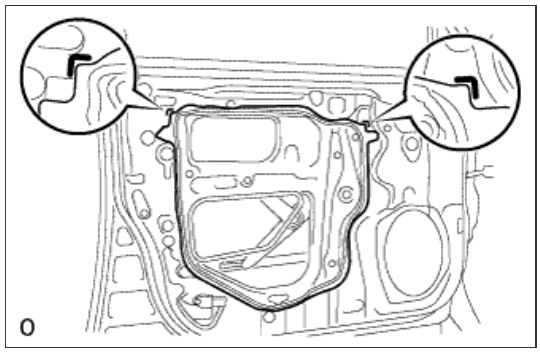
24. INSTALL FRONT INNER DOOR GLASS WEATHERSTRIP LH

a. Install the front inner door glass weatherstrip .

25. INSTALL FRONT DOOR SERVICE HOLE COVER LH

a. Apply butyl tape to the door.

b. Pass the front door lock remote control cable and front door inside locking cable through a new front door service hole cover.



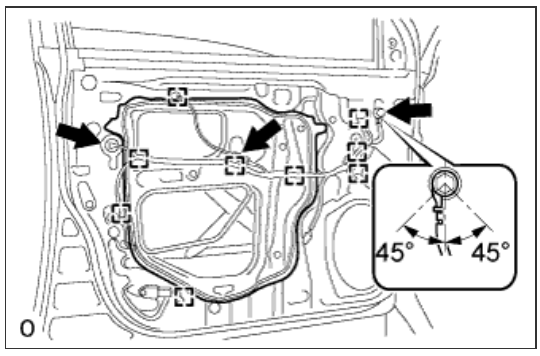
NOTICE:

- **When installing the service hole cover, pull the links and connectors through the service hole cover.**
- **There should be no wrinkles or folds after attaching the service hole cover.**
- **After attaching the service hole cover, check the sealing quality.**

c. Connect the 2 connectors.

d. Attach the 9 clamps.

e. Install the bolt as shown in the illustration.

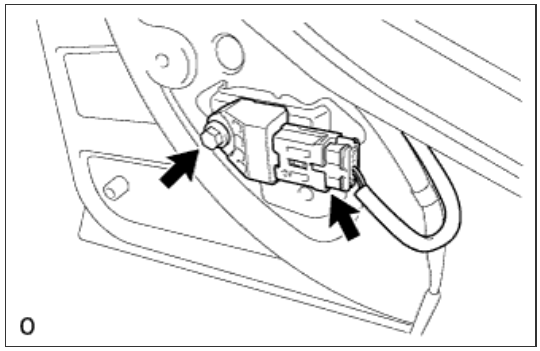


Torque:
8.4 N*m{ 86 kgf*cm , 74 in.*lbf }

26. INSTALL SIDE AIRBAG SENSOR ASSEMBLY LH

a. Check that the engine switch is off.

b. Check that the cable is disconnected from the battery negative (-) terminal.



CAUTION:

Wait at least 90 seconds after disconnecting the cable from the negative (-) battery terminal to disable the SRS system.

c. Install the side airbag sensor with the bolt.

Torque:
9.0 N*m{ 92 kgf*cm , 80 in.*lbf }

NOTICE:

- **If the side airbag sensor has been dropped, or there are any cracks, dents or other defects in the case, bracket or connector, replace it with a new one.**
- **When installing the side airbag sensor, be careful that the SRS wiring does not interfere with other parts and that it is not pinched between other parts.**

d. Check that there is no looseness in the installation parts of the side airbag sensor.

e. Connect the connector.

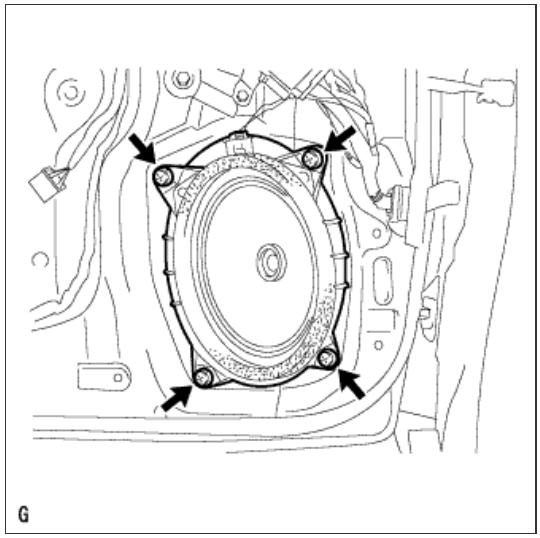
27. INSTALL FRONT NO. 1 SPEAKER ASSEMBLY

a. Connect the speaker connector.

b. Install the speaker with the 4 screws.

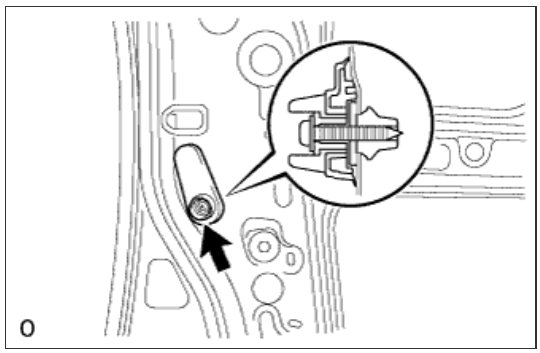
NOTICE:

Do not touch the cone part of the speaker.



28. INSTALL FRONT DOOR PANEL CUSHION

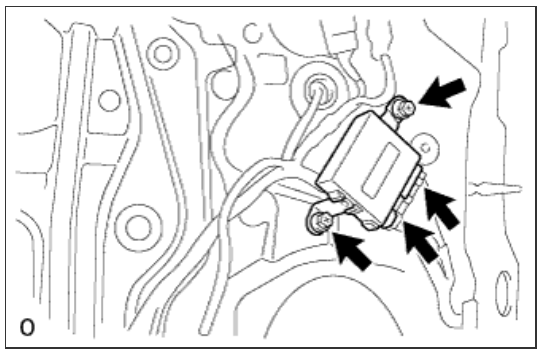
a. Install the screw and front door panel cushion.



29. INSTALL OUTER MIRROR CONTROL ECU ASSEMBLY w eRract Mirror

a. Connect the 2 connectors.

b. Install the outer mirror control ECU with the 2 screws.



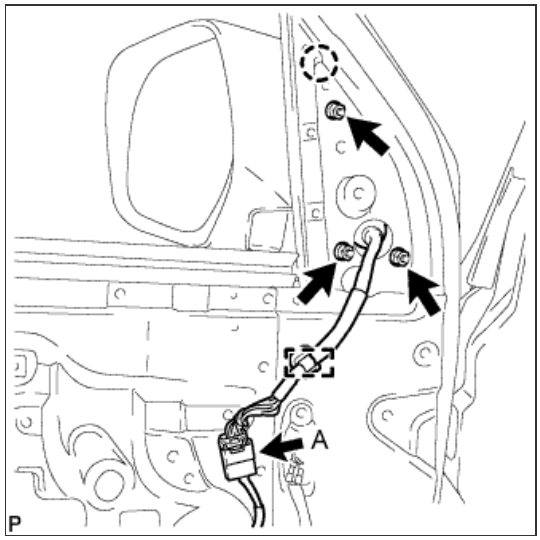
0. INSTALL OUTER REAR VIEW MIRROR ASSEMBLY LH

a. Attach the claw and Install the mirror with the 3 nuts.

Torque:
8.0 N*m{ 82 kgf*cm , 71 in.*lbf }

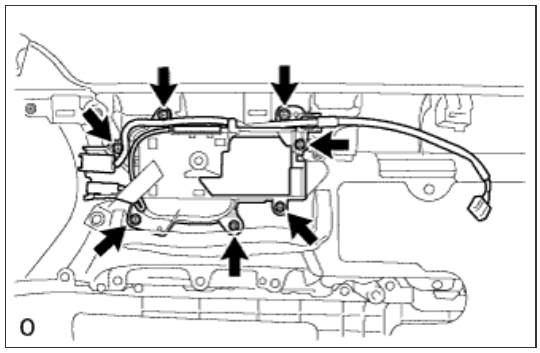
b. Attach the clamp.

c. Connect the connector labeled A.



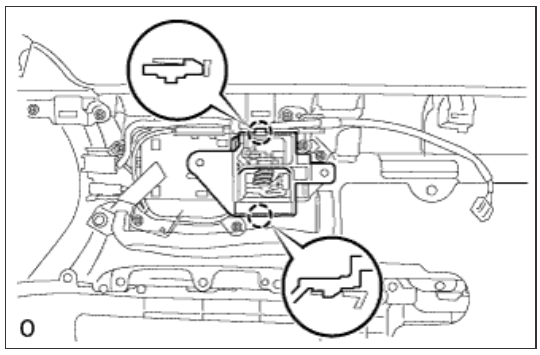
31. INSTALL FRONT DOOR INSIDE HANDLE BEZEL LH

a. Install the front door inside handle be el to the trim board with the screws.



32. INSTALL FRONT DOOR INSIDE HANDLE SUB-ASSEMBLY LH

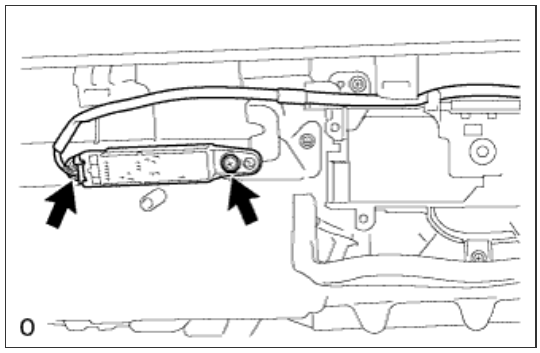
a. Attach the 2 claws to install the inside handle.



33. INSTALL SEAT MEMORY SWITCH wSeat Position Memory System

a. Install the seat memory switch the screw.

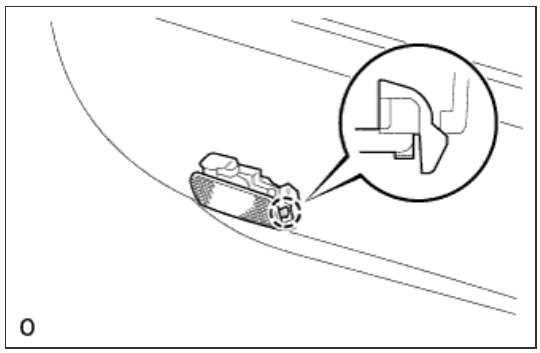
b. Connect the connector.



. INSTALL COURTESY LIGHT ASSEMBLY wCourtesy Light

a. Connect the connector.

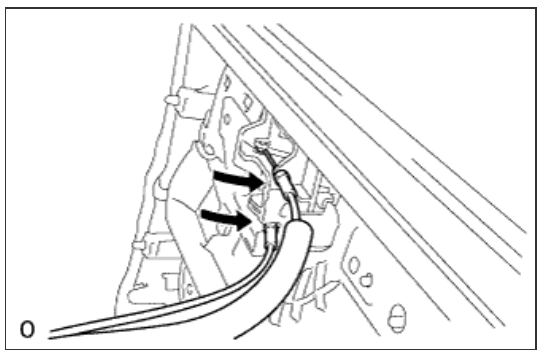
b. Attach the claw of the courtesy light to the front door trim.



. INSTALL FRONT DOOR TRIM BOARD SUB-ASSEMBLY LH

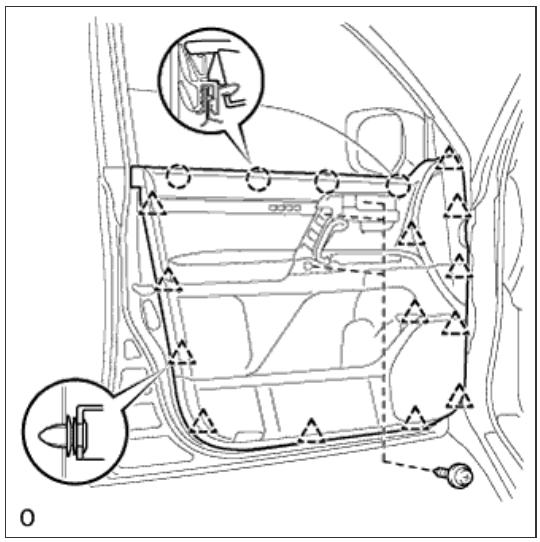
a. Connect the connector.

b. Connect the front door lock remote control cable and front door inside locking cable to the front door inside handle sub-assembly.



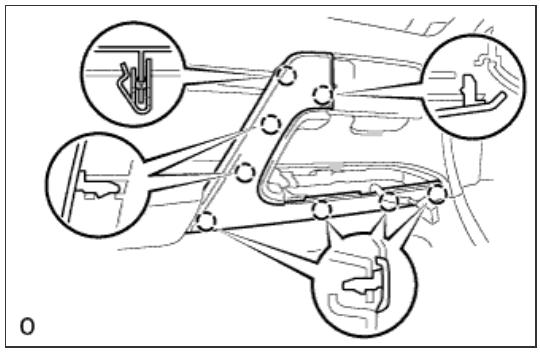
c. Attach the 4 claws and 13 clips to install the front door trim board sub-assembly.

d. Install the 3 screws.



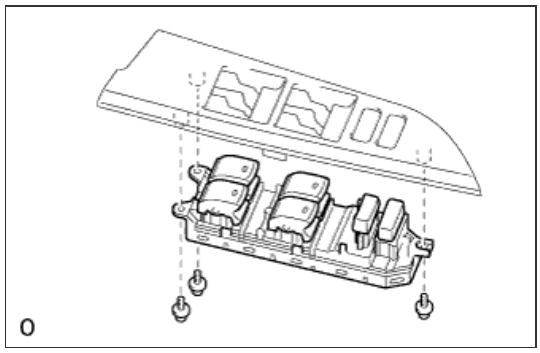
. INSTALL DOOR ASSIST GRIP COVER LH

a. Attach the 8 claws to install the door assist grip cover to the door trim panel.



37. INSTALL MULTIPLE NETWORK MASTER SWITCH ASSEMBLY

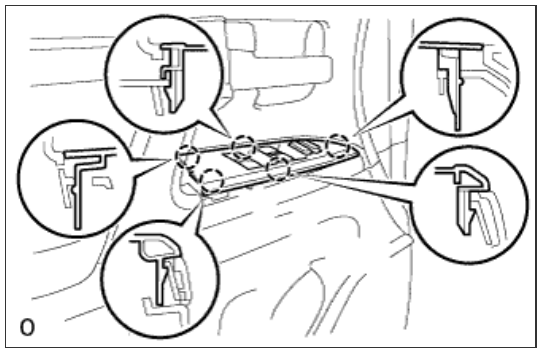
a. Install the master switch with the 3 screws.



38. INSTALL FRONT DOOR ARMREST BASE PANEL ASSEMBLY LH

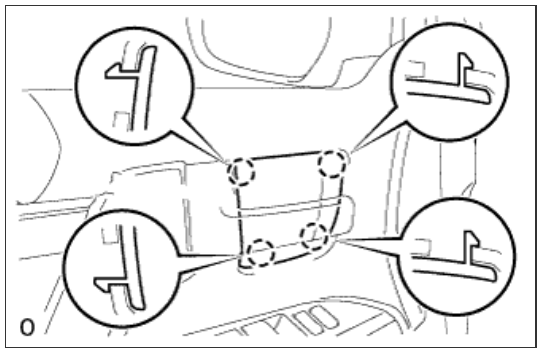
a. Connect the connector.

b. Attach the 5 claws to install the armrest base panel.



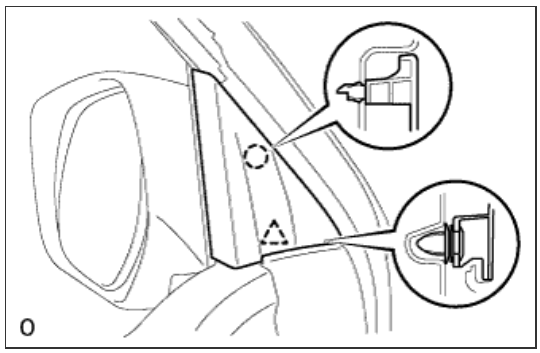
39. INSTALL FRONT DOOR INSIDE HANDLE BEZEL LH

a. Attach the 4 claws to install the be el.



0. INSTALL FRONT LOWER DOOR FRAME BRACKET GARNISH LH

a. Attach the clip and claw, and install the front door lower frame bracket garnish.



41. CONNECT CABLE TO NEGATIVE BATTERY TERMINAL

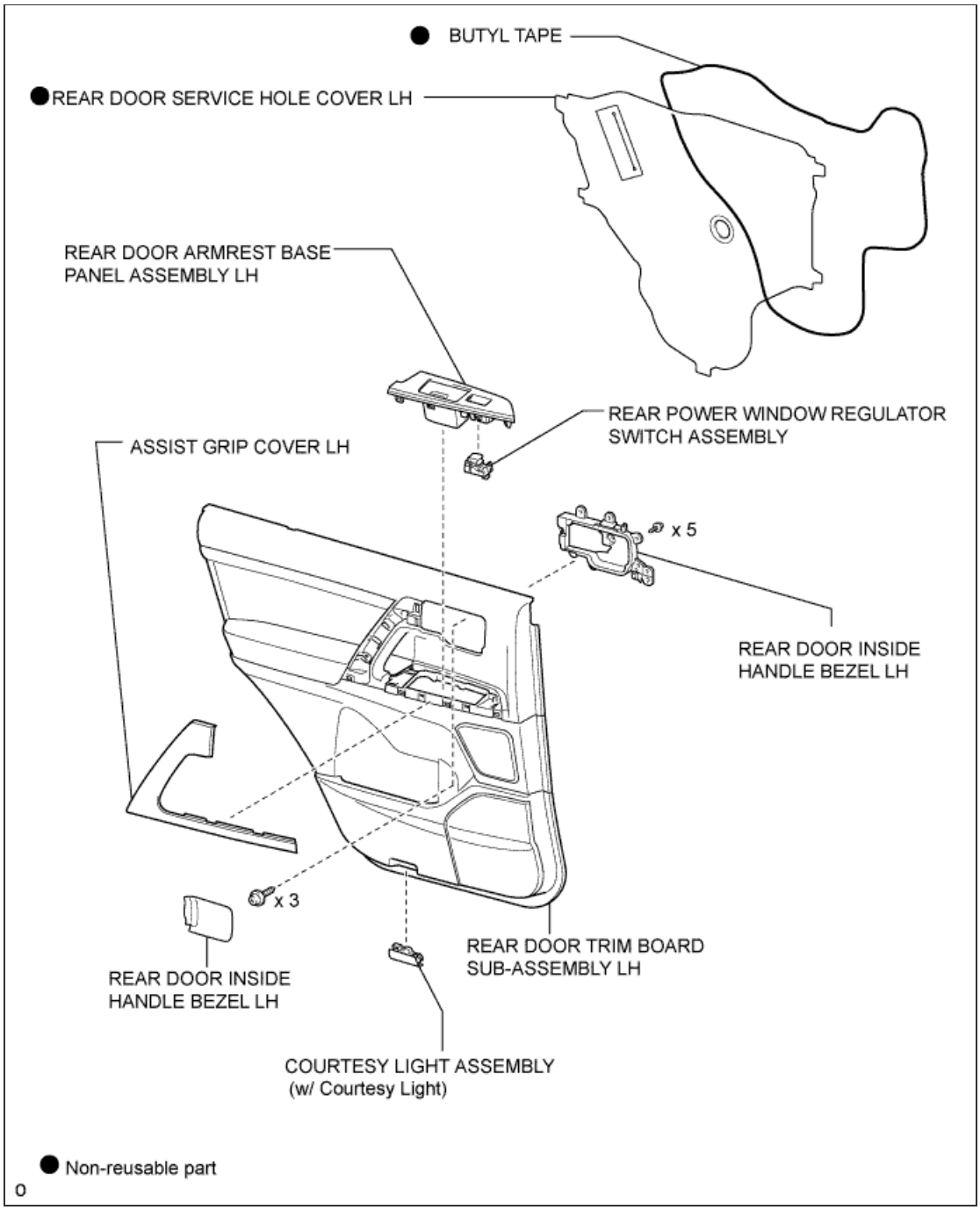
NOTICE:

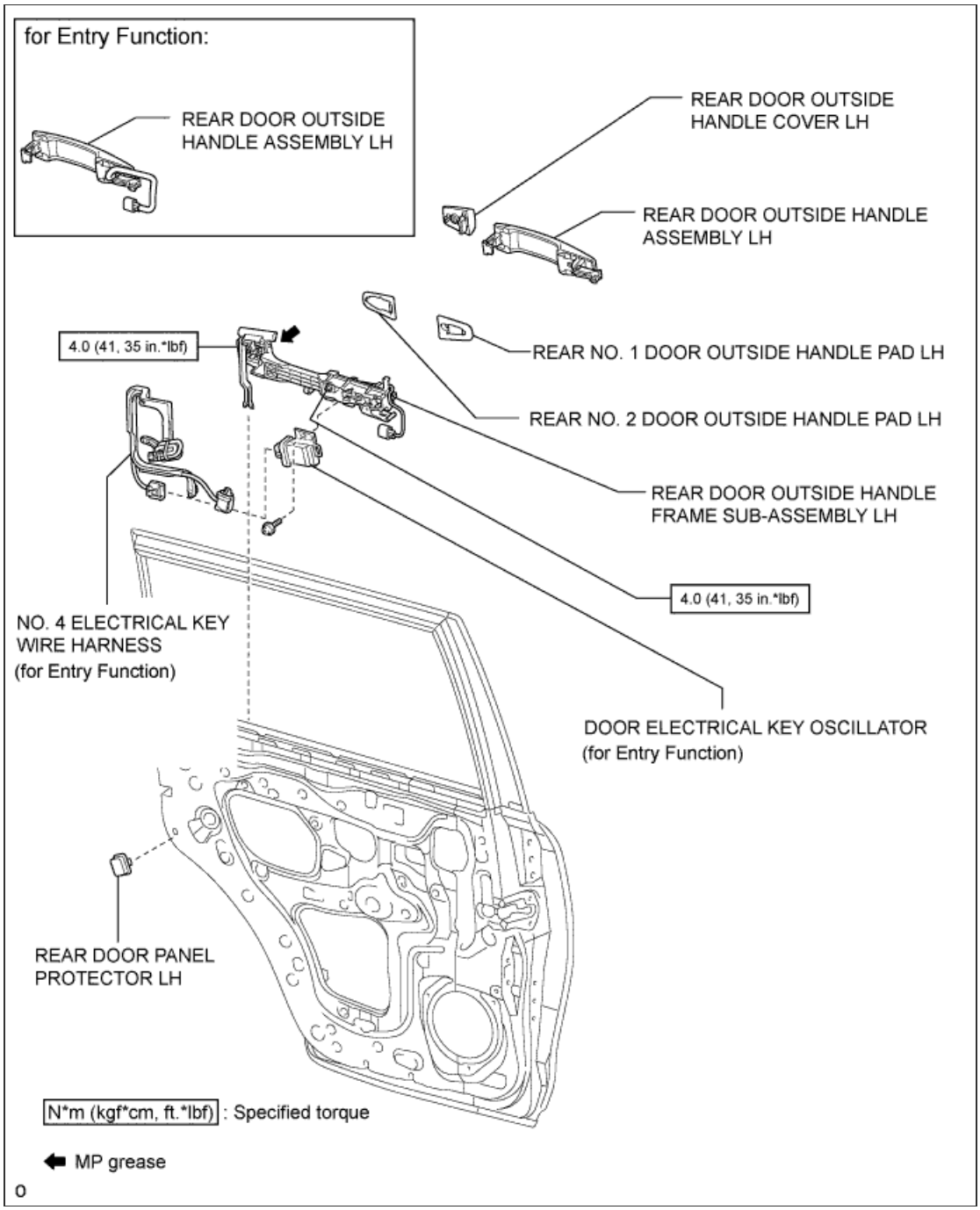
When disconnecting the cable, some systems need to be initiali ed after the cable is reconnected (Click here).

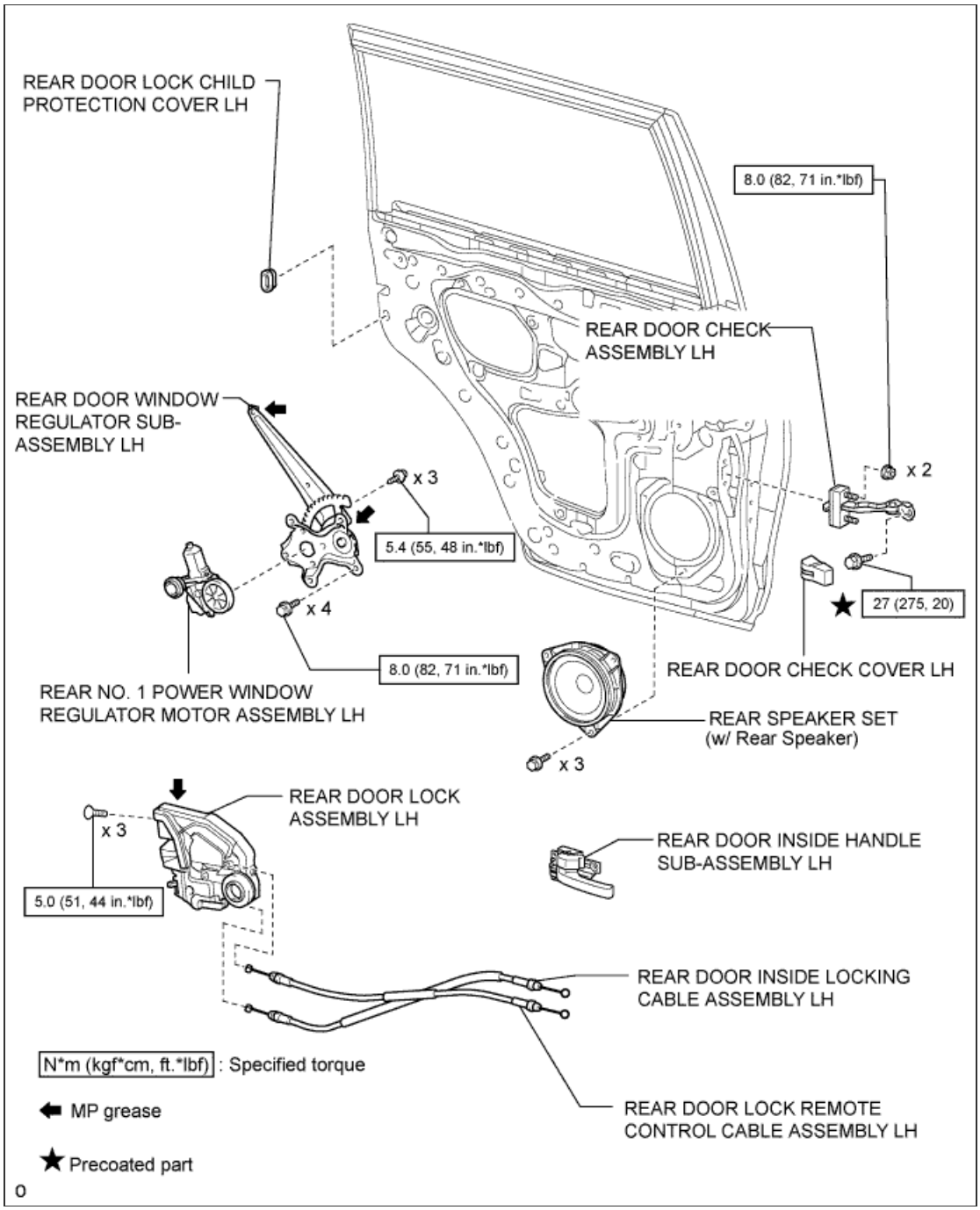
42. CHECK SRS WARNING LIGHT

a. Check the SRS warning light (Click here).

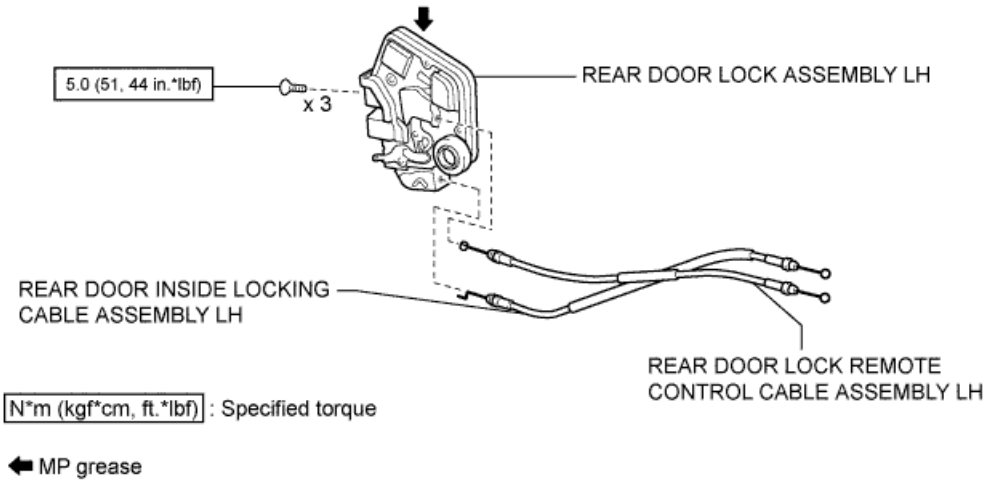
for Preparation Click here




for Entry Function:
REAR DOOR OUTSIDE HANDLE ASSEMBLY LH
REAR DOOR OUTSIDE HANDLE COVER LH
REAR DOOR OUTSIDE HANDLE ASSEMBLY LH
4.0 (41, 35 in.*lbf)
REAR NO. 1 DOOR OUTSIDE HANDLE PAD LH
REAR NO. 2 DOOR OUTSIDE HANDLE PAD LH
REAR DOOR OUTSIDE HANDLE FRAME SUB-ASSEMBLY LH
4.0 (41, 35 in.*lbf)
NO. 4 ELECTRICAL KEY WIRE HARNESS
(for Entry Function)
DOOR ELECTRICAL KEY OSCILLATOR
(for Entry Function)
REAR DOOR PANEL PROTECTOR LH
N*m (kgf*cm, ft.*lbf) : Specified torque
MP grease
o


REAR DOOR LOCK CHILD PROTECTION COVER LH
8.0 (82, 71 in.*lbf)
REAR DOOR CHECK ASSEMBLY LH
REAR DOOR WINDOW REGULATOR SUB-ASSEMBLY LH
x 3
5.4 (55, 48 in.*lbf)
x 2
x 4
8.0 (82, 71 in.*lbf)
27 (275, 20)
REAR NO. 1 POWER WINDOW REGULATOR MOTOR ASSEMBLY LH
REAR DOOR CHECK COVER LH
REAR SPEAKER SET (w/ Rear Speaker)
x 3
REAR DOOR LOCK ASSEMBLY LH
x 3
5.0 (51, 44 in.*lbf)
REAR DOOR INSIDE HANDLE SUB-ASSEMBLY LH
REAR DOOR INSIDE LOCKING CABLE ASSEMBLY LH
N*m (kgf*cm, ft.*lbf) : Specified torque
MP grease
Precoated part
REAR DOOR LOCK REMOTE CONTROL CABLE ASSEMBLY LH
o

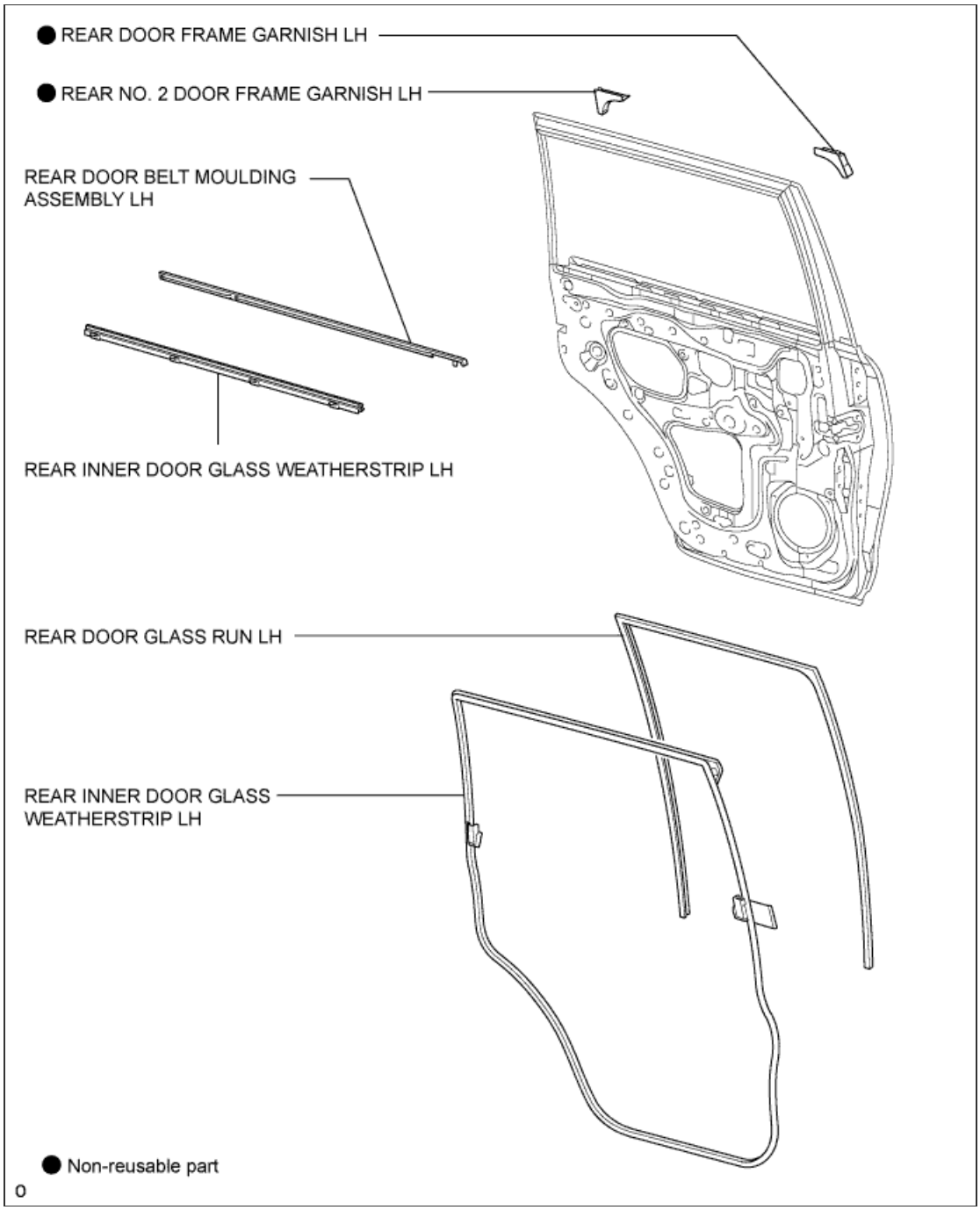
w/ Double Locking System:



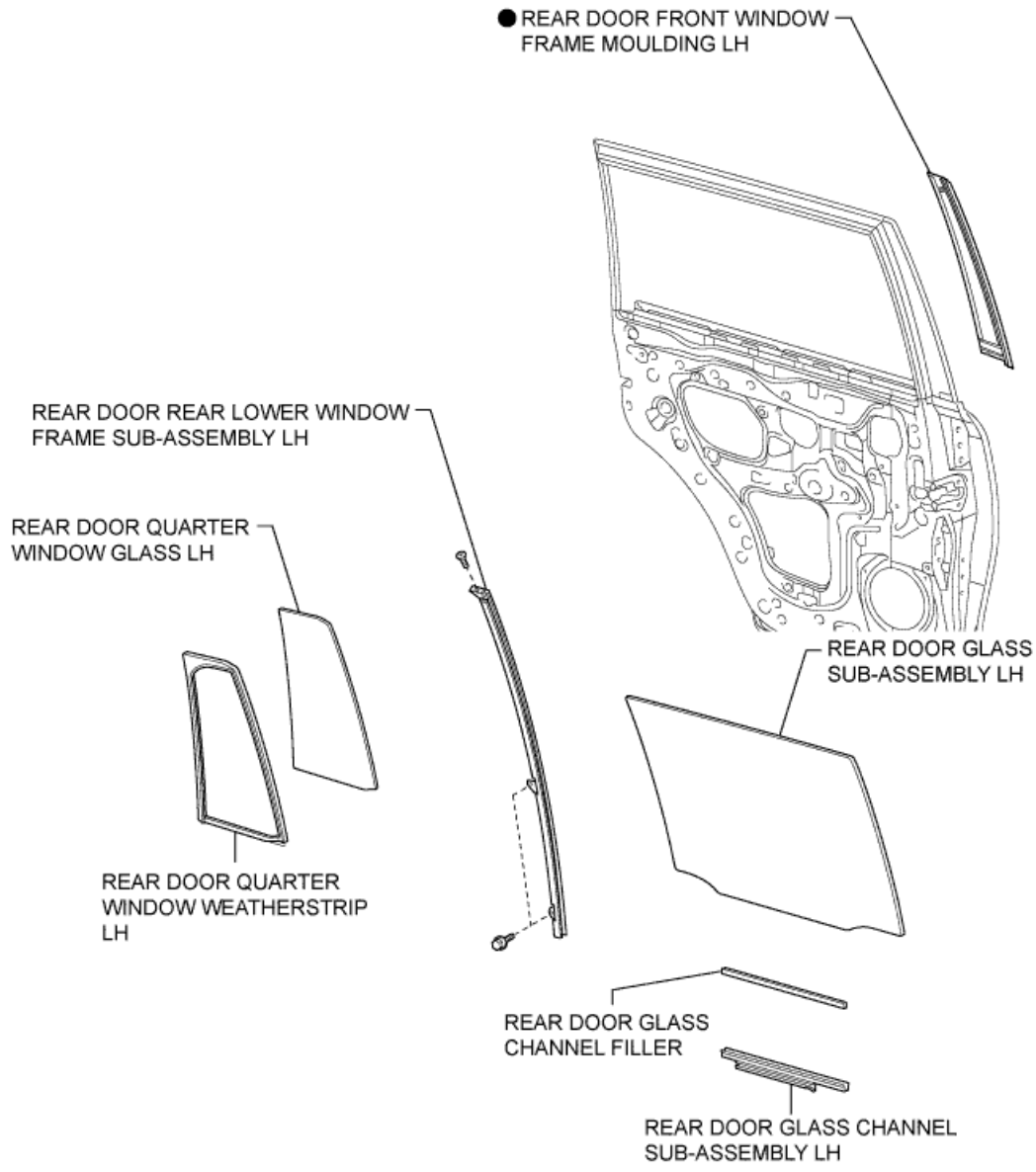
N*m (kgf*cm, ft.*lbf) : Specified torque

MP grease

o


● REAR DOOR FRAME GARNISH LH
● REAR NO. 2 DOOR FRAME GARNISH LH
REAR DOOR BELT MOULDING ASSEMBLY LH
REAR INNER DOOR GLASS WEATHERSTRIP LH
REAR DOOR GLASS RUN LH
REAR INNER DOOR GLASS WEATHERSTRIP LH
● Non-reusable part

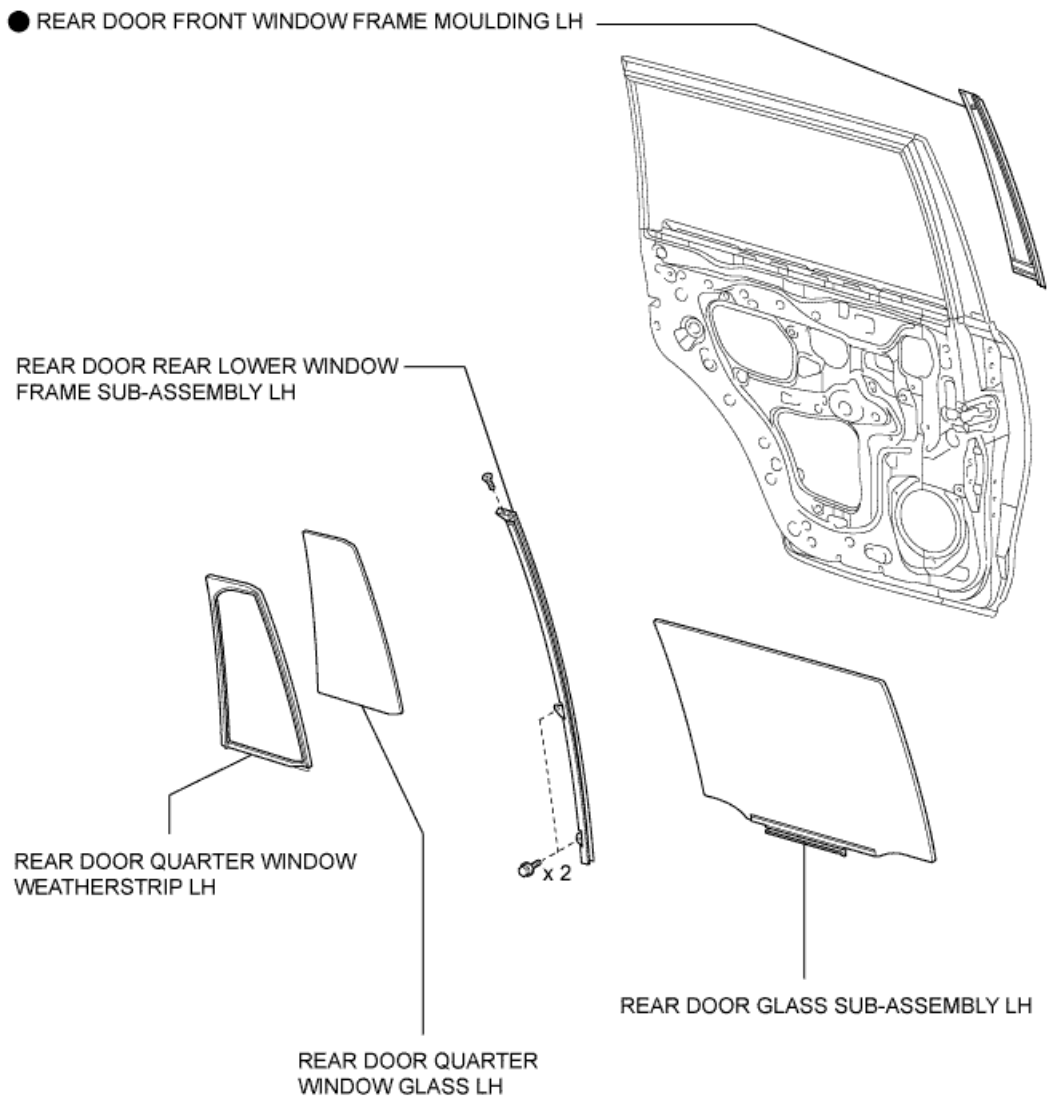
for Tempered Glass:



● Non-reusable part

o

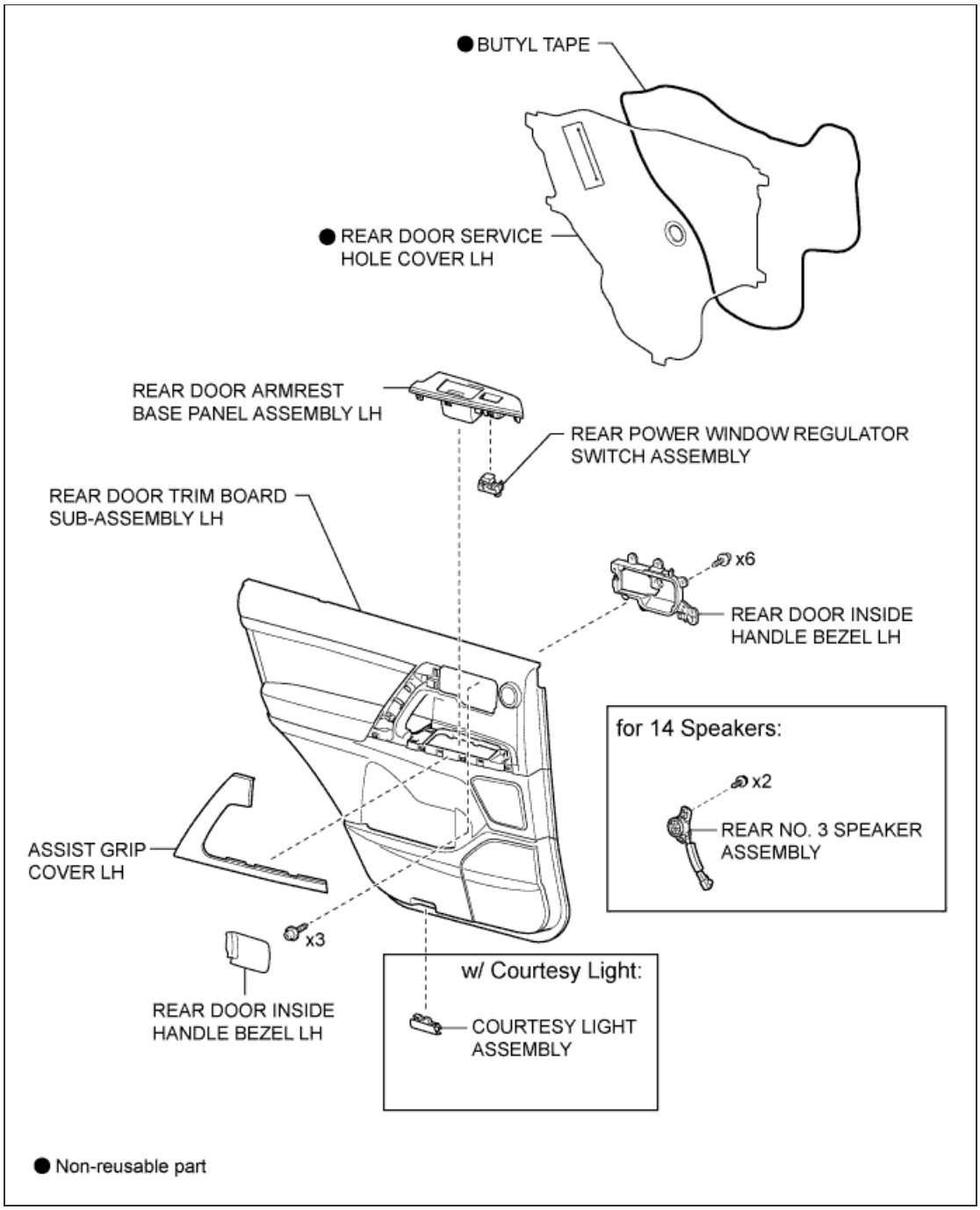
for Laminated Glass:

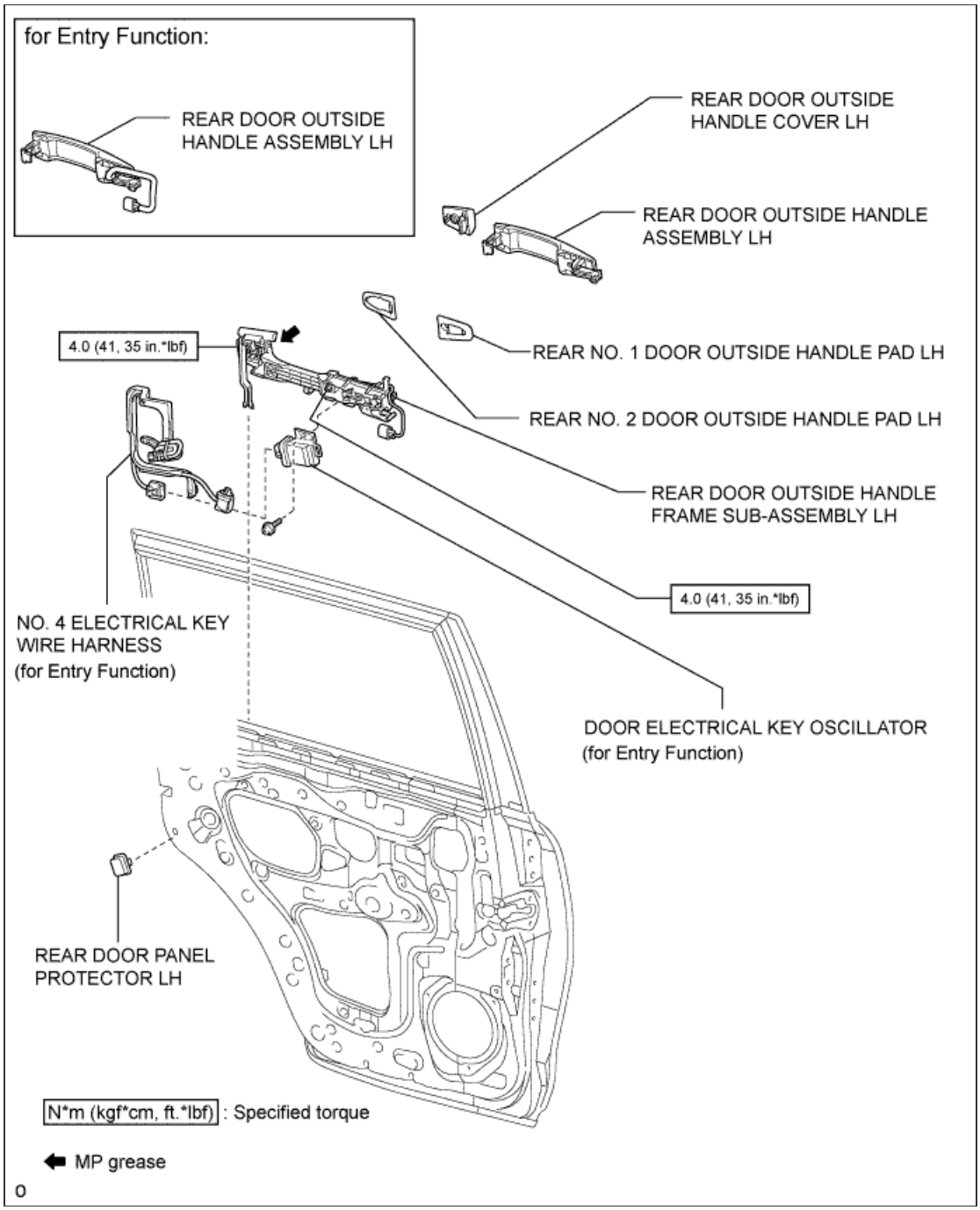


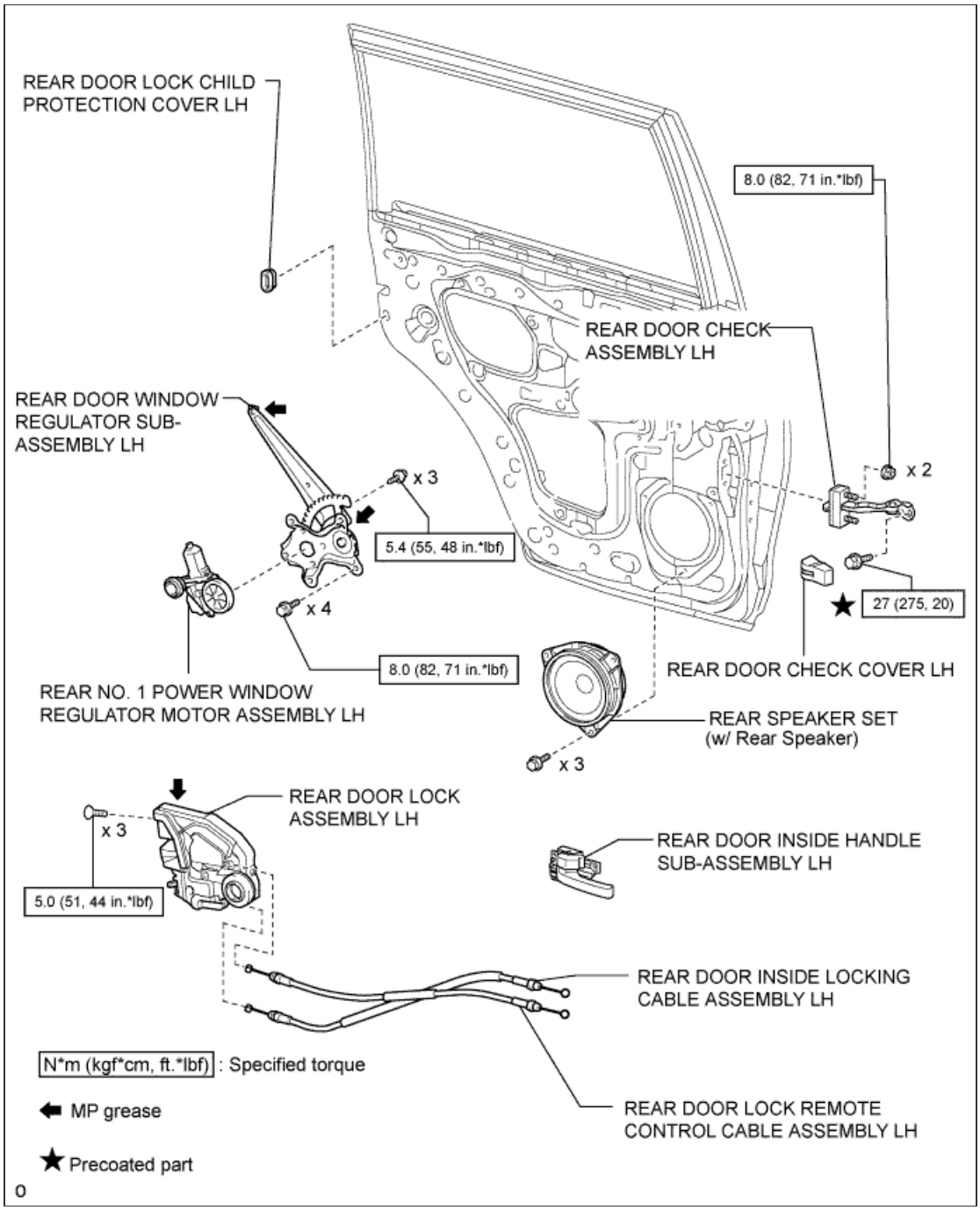
● Non-reusable part

o

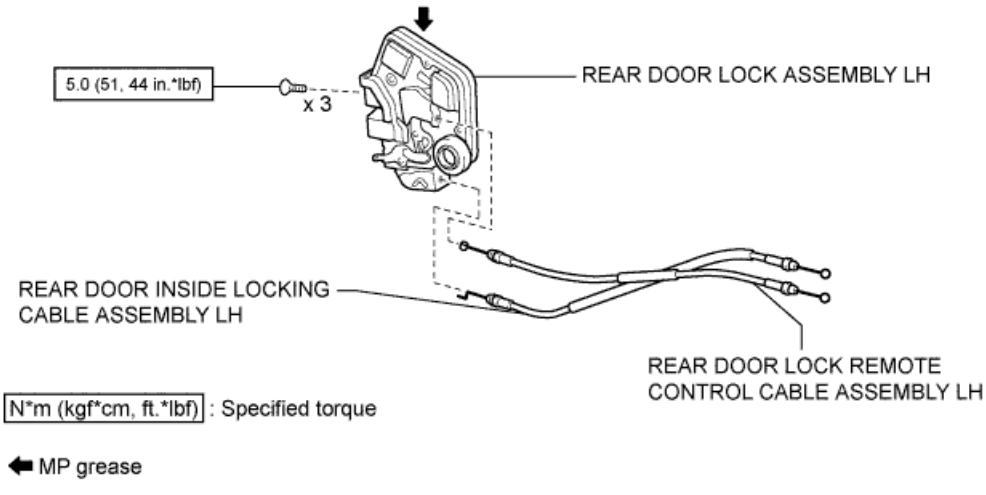
for Preparation Click here




for Entry Function:
REAR DOOR OUTSIDE HANDLE ASSEMBLY LH
REAR DOOR OUTSIDE HANDLE COVER LH
REAR DOOR OUTSIDE HANDLE ASSEMBLY LH
4.0 (41, 35 in.*lbf)
REAR NO. 1 DOOR OUTSIDE HANDLE PAD LH
REAR NO. 2 DOOR OUTSIDE HANDLE PAD LH
REAR DOOR OUTSIDE HANDLE FRAME SUB-ASSEMBLY LH
4.0 (41, 35 in.*lbf)
NO. 4 ELECTRICAL KEY WIRE HARNESS
(for Entry Function)
DOOR ELECTRICAL KEY OSCILLATOR
(for Entry Function)
REAR DOOR PANEL PROTECTOR LH
N*m (kgf*cm, ft.*lbf) : Specified torque
MP grease
o


REAR DOOR LOCK CHILD PROTECTION COVER LH
8.0 (82, 71 in.*lbf)
REAR DOOR CHECK ASSEMBLY LH
REAR DOOR WINDOW REGULATOR SUB-ASSEMBLY LH
x 3
5.4 (55, 48 in.*lbf)
x 2
x 4
8.0 (82, 71 in.*lbf)
27 (275, 20)
REAR NO. 1 POWER WINDOW REGULATOR MOTOR ASSEMBLY LH
REAR DOOR CHECK COVER LH
REAR SPEAKER SET (w/ Rear Speaker)
x 3
REAR DOOR LOCK ASSEMBLY LH
x 3
5.0 (51, 44 in.*lbf)
REAR DOOR INSIDE HANDLE SUB-ASSEMBLY LH
REAR DOOR INSIDE LOCKING CABLE ASSEMBLY LH
N*m (kgf*cm, ft.*lbf) : Specified torque
MP grease
Precoated part
REAR DOOR LOCK REMOTE CONTROL CABLE ASSEMBLY LH
o

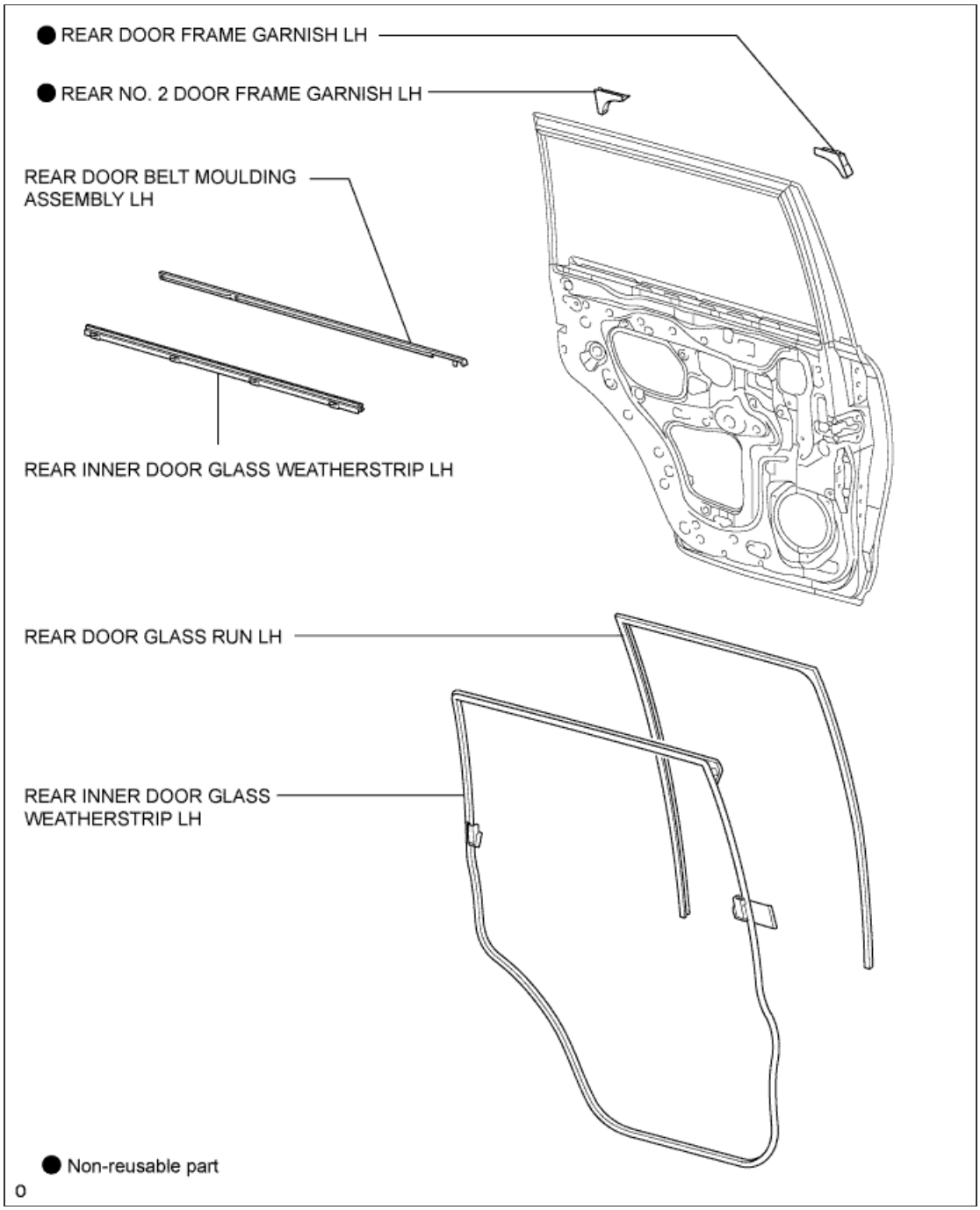
w/ Double Locking System:



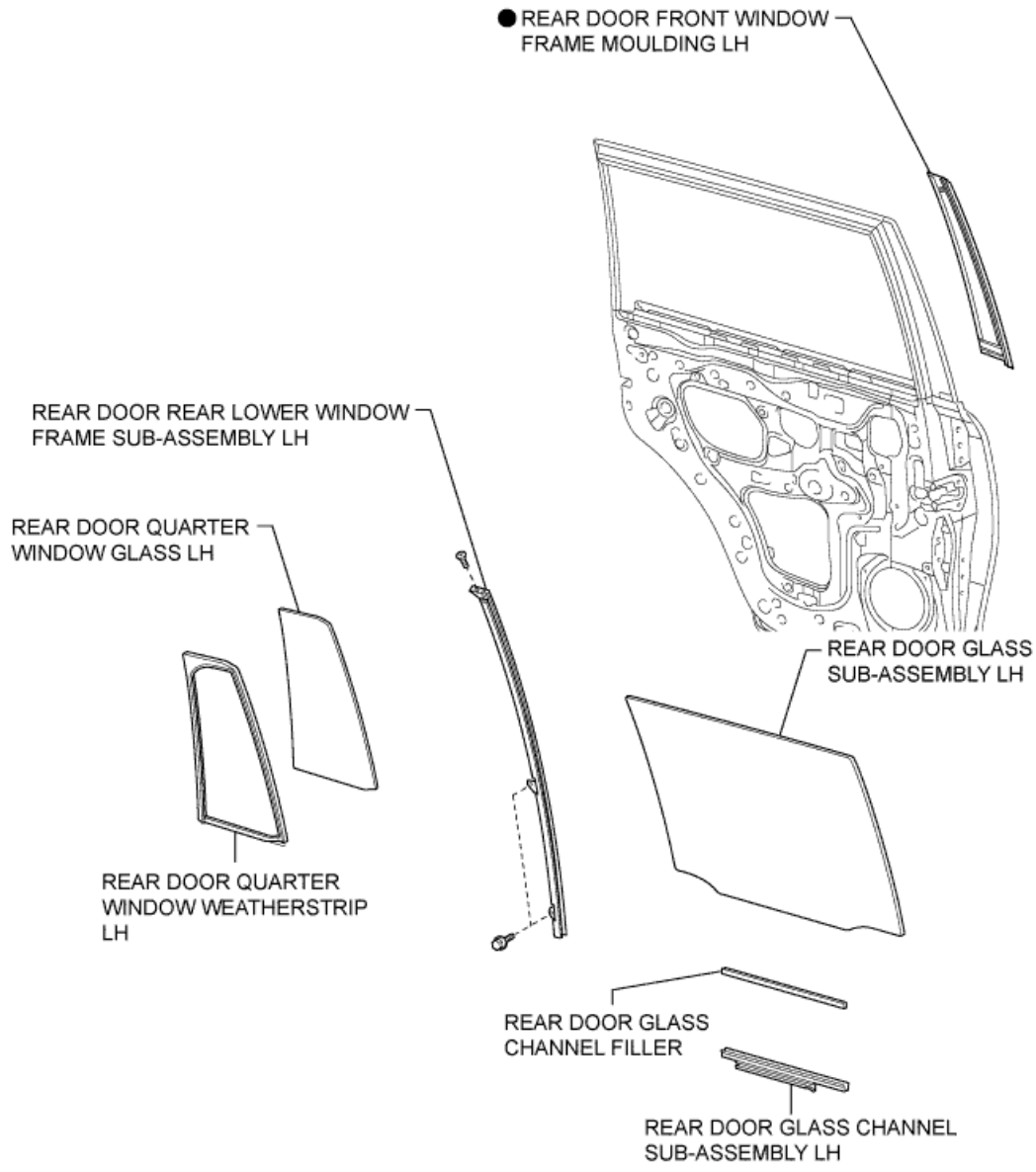
N*m (kgf*cm, ft.*lbf) : Specified torque

MP grease

o


● REAR DOOR FRAME GARNISH LH
● REAR NO. 2 DOOR FRAME GARNISH LH
REAR DOOR BELT MOULDING ASSEMBLY LH
REAR INNER DOOR GLASS WEATHERSTRIP LH
REAR DOOR GLASS RUN LH
REAR INNER DOOR GLASS WEATHERSTRIP LH
● Non-reusable part

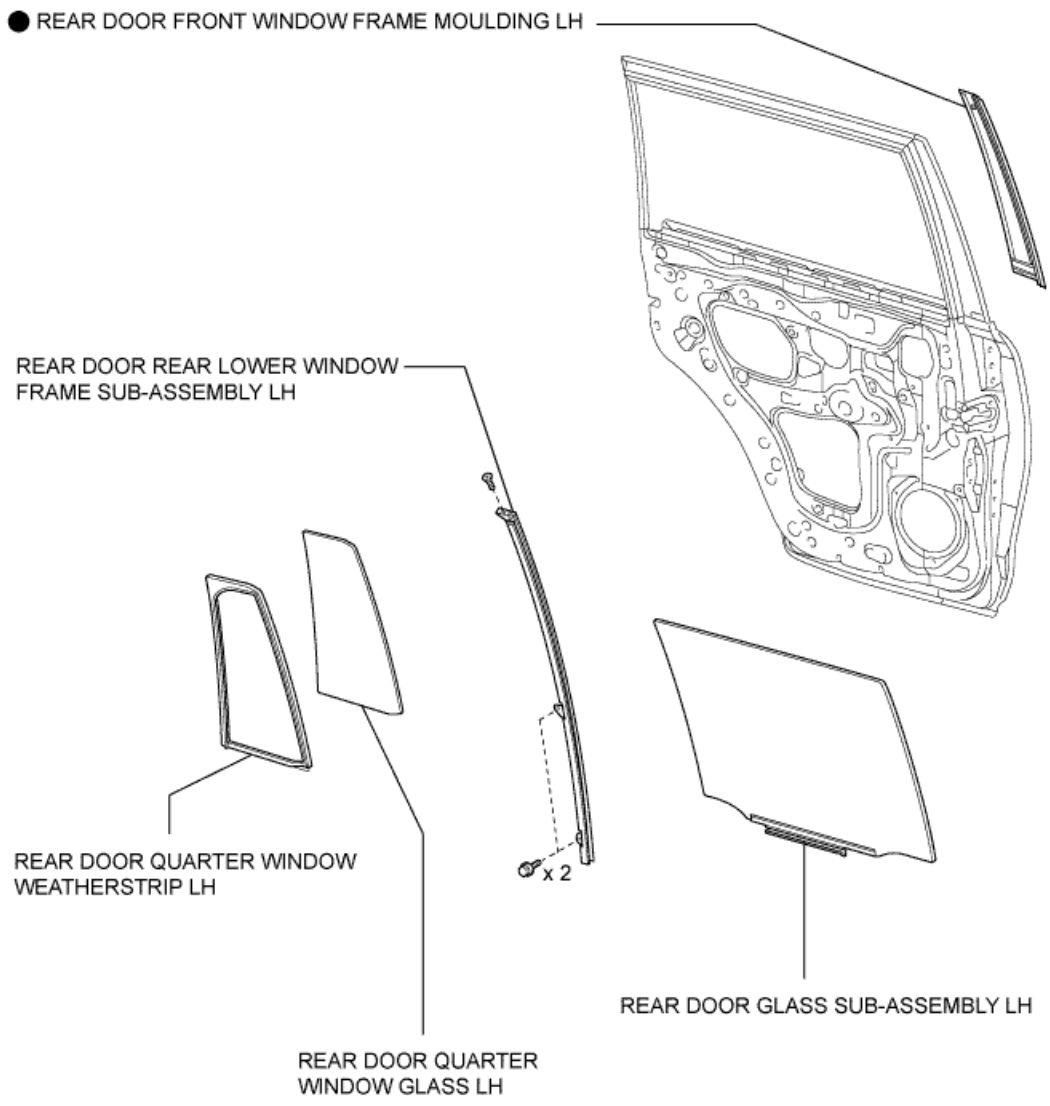
for Tempered Glass:



● Non-reusable part

o

for Laminated Glass:



● Non-reusable part

o

for Preparation Click here

HINT:

- **Use the same procedures for the RH side and LH side.**
- **The procedures listed below are for the LH side.**

1. DISCONNECT CABLE FROM NEGATIVE BATTERY TERMINAL

NOTICE:

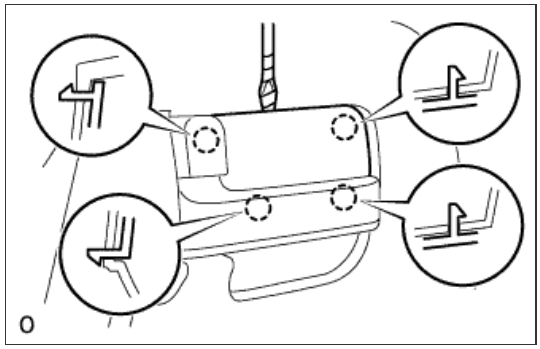
When disconnecting the cable, some systems need to be initialized after the cable is reconnected (Click here).

2. REMOVE REAR DOOR INSIDE HANDLE BEZEL LH

a. Using a screwdriver, detach the 4 claws and remove the bezel.

HINT:

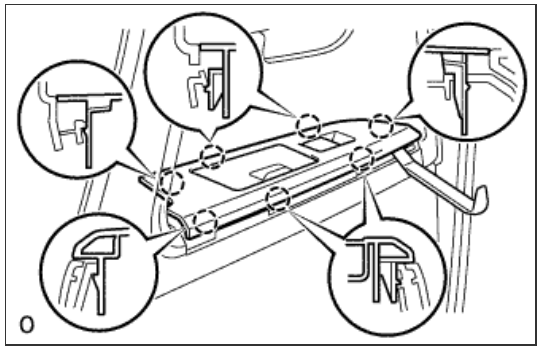
Tape the screwdriver tip before use.



3. REMOVE REAR DOOR ARMREST BASE PANEL ASSEMBLY LH

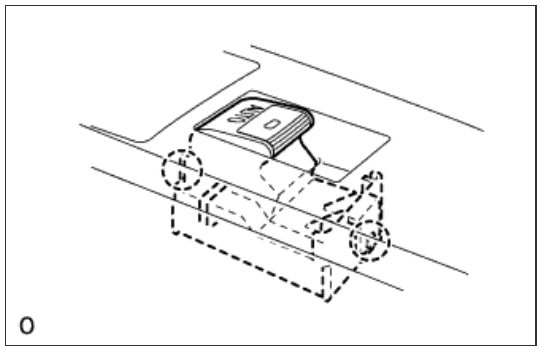
a. Using a moulding remover, detach the 7 claws.

b. Disconnect the connector and remove the rear door armrest base panel and rear power window regulator switch assembly.



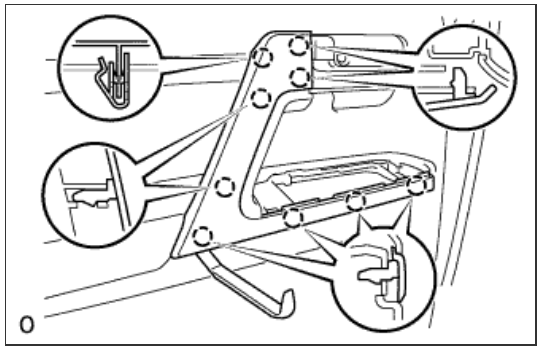
4. REMOVE REAR POWER WINDOW REGULATOR SWITCH ASSEMBLY

a. Detach the 2 claws and remove the regulator switch.



5. REMOVE ASSIST GRIP COVER LH

a. Using a moulding remover, detach the 9 claws and remove the door assist grip cover.

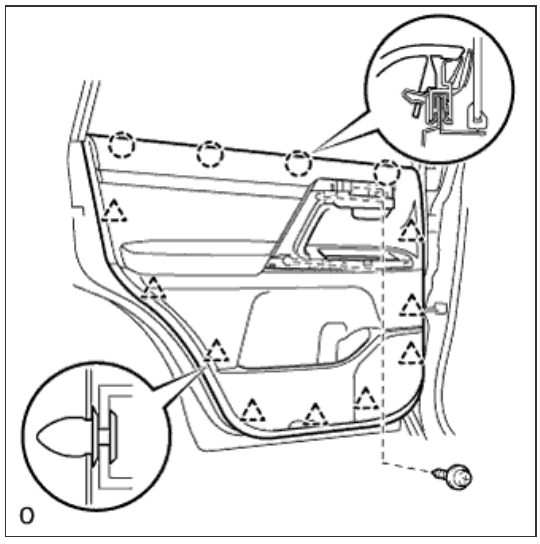


6. REMOVE REAR DOOR TRIM BOARD SUB-ASSEMBLY LH

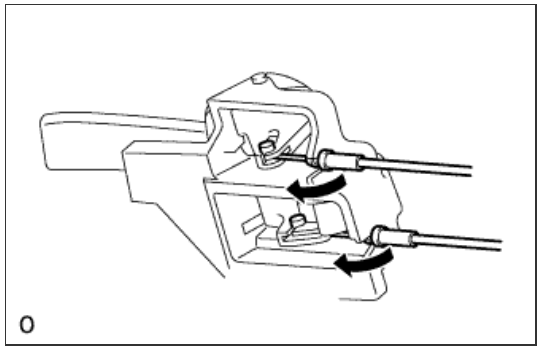
a. Remove the 3 screws.

b. Remove the 9 clips, 4 claws and trim board.

c. Disconnect the connector and remove the trim board.

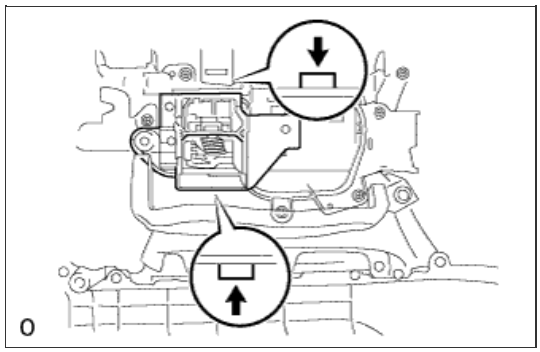


d. Disconnect the 2 cables from the inside handle.



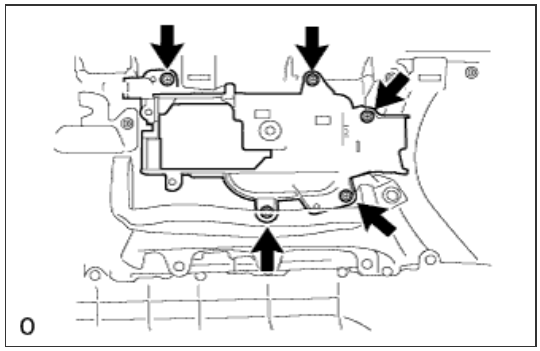
7. REMOVE REAR DOOR INSIDE HANDLE SUB-ASSEMBLY LH

a. Detach the 2 claws and remove the inside handle.



8. REMOVE REAR DOOR INSIDE HANDLE BEZEL LH

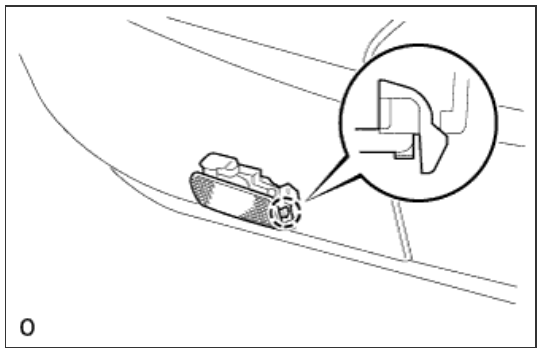
a. Remove the 5 screws and rear door inside handle bezel.



9. REMOVE COURTESY LIGHT ASSEMBLY (w/ Courtesy Light)

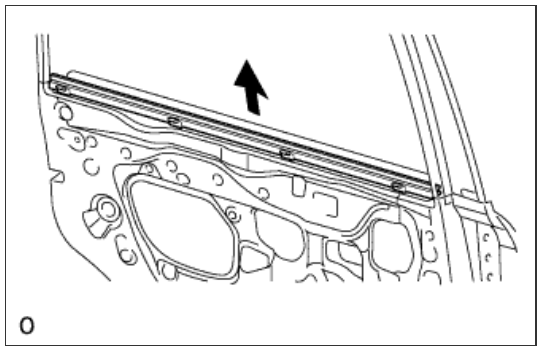
a. Detach the claw.

b. Remove the courtesy light and then disconnect the connector.



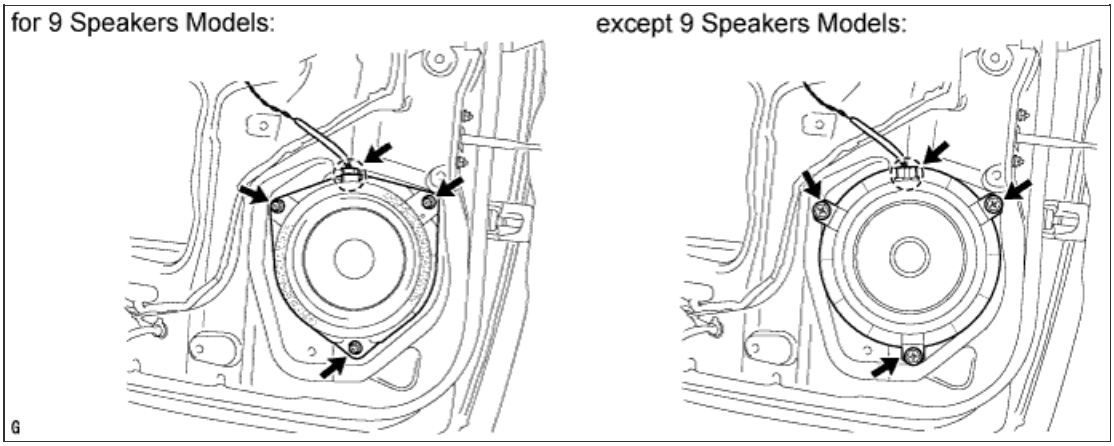
10. REMOVE REAR INNER DOOR GLASS WEATHERSTRIP LH

a. Remove the weatherstrip by pulling it upward in the direction indicated by the arrow.



11. REMOVE REAR SPEAKER SET (w/ Rear Speaker)

a. Disconnect the speaker connector.



b. Remove the 3 screws.

c. Detach the claw and remove the speaker.

NOTICE:

Do not touch the cone part of the speaker.

12. REMOVE REAR DOOR SERVICE HOLE COVER LH

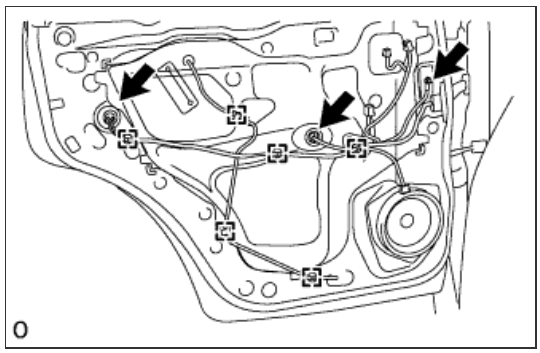
a. Using a clip remover, detach the 6 clamps.

b. Remove the bolt and disconnect the 2 connectors.

c. Remove the service hole cover.

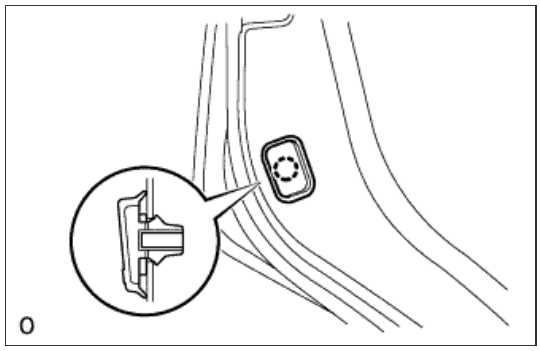
HINT:

Remove the remaining tape on the door.



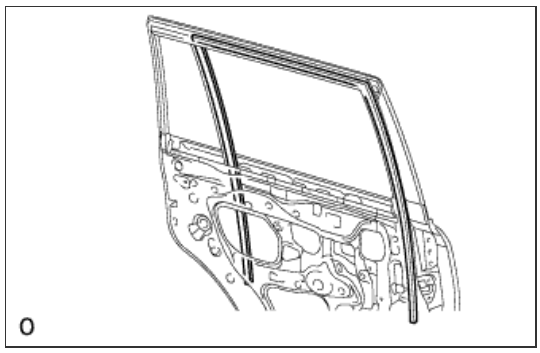
13. REMOVE REAR DOOR PANEL PROTECTOR LH

a. Detach the claw and remove the door panel protector.



14. REMOVE REAR DOOR GLASS RUN LH

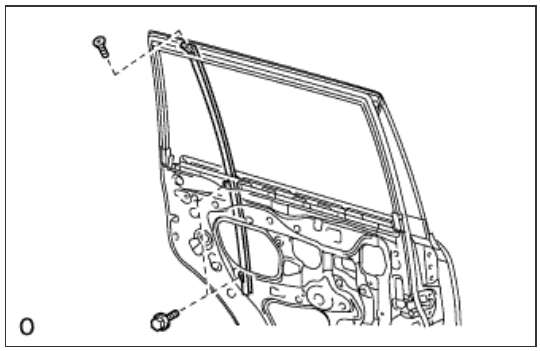
a. Remove the rear door glass run from the window frame.



15. REMOVE REAR DOOR REAR LOWER WINDOW FRAME SUB-ASSEMBLY LH

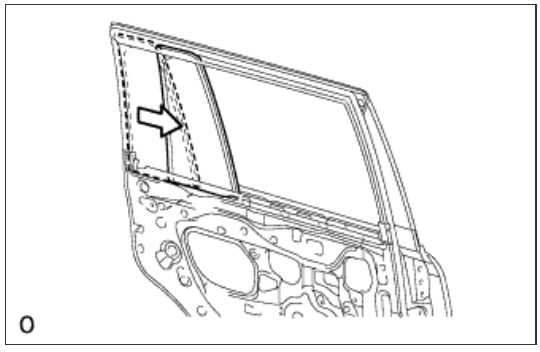
a. Remove the 2 bolts.

b. Remove the screw and window frame.



16. REMOVE REAR DOOR QUARTER WINDOW GLASS LH

a. Remove the rear door quarter window glass and rear door quarter window weatherstrip as a unit as shown in the illustration.



17. REMOVE REAR DOOR QUARTER WINDOW WEATHERSTRIP LH

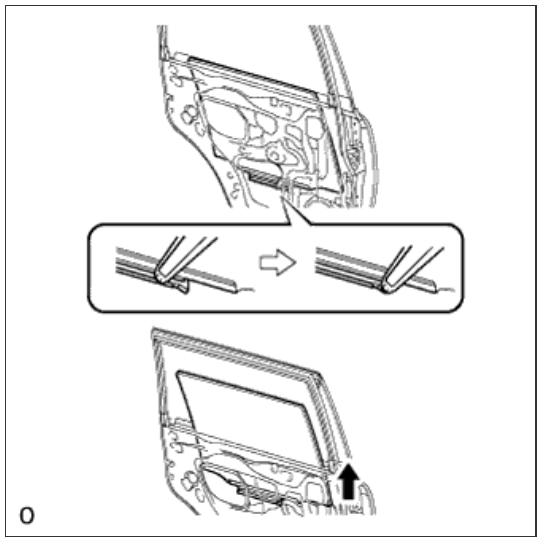
a. Remove the quarter window weatherstrip

18. REMOVE REAR DOOR GLASS SUB-ASSEMBLY LH

a. Remove the rear door glass sub-assembly from the rear door window regulator sub-assembly as shown in the illustration.

NOTICE:

Do not damage the door glass.



19. REMOVE REAR DOOR GLASS CHANNEL SUB-ASSEMBLY LH (for Tempered Glass)

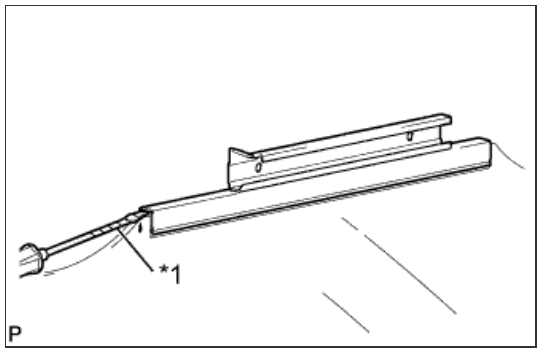
a. Using a screwdriver with its tip wrapped in protective tape, remove the rear door glass channel.

Text in Illustration

*1	Protective tape

NOTICE:

Be careful not to damage the rear door glass.



20. REMOVE REAR DOOR GLASS CHANNEL FILLER (for Tempered Glass)

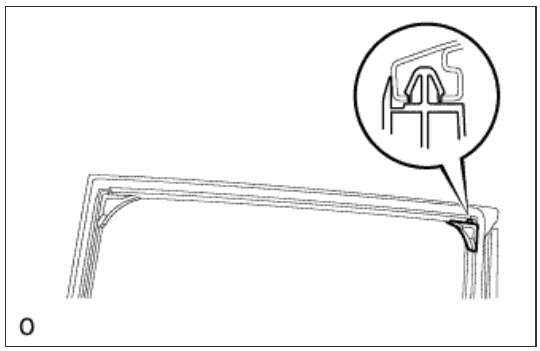
a. Remove the rear door glass channel filler.

21. REMOVE REAR DOOR FRAME GARNISH LH

a. Detach the clip and remove the rear door frame garnish.

HINT:

This clip needs to be replaced with a new one because the clip will break when removing the rear door frame garnish.

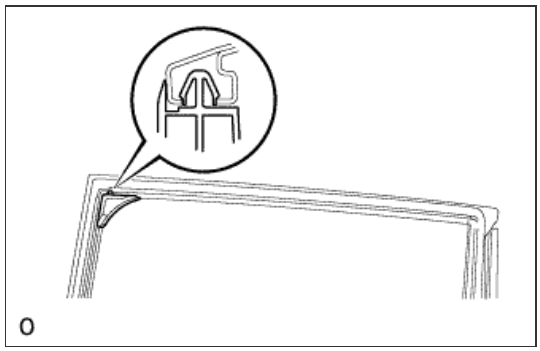


22. REMOVE REAR NO. 2 DOOR FRAME GARNISH LH

a. Detach the clip and remove the rear door frame garnish.

HINT:

This clip needs to be replaced with a new one because the clip will break when removing the rear door frame garnish.



23. REMOVE REAR DOOR WINDOW REGULATOR SUB-ASSEMBLY LH

a. Loosen the temporary bolt.

NOTICE:

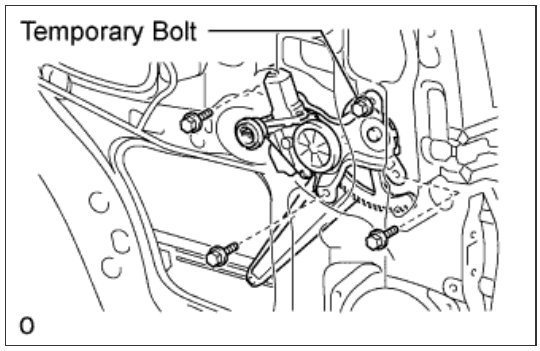
Do not remove the temporary bolt. If the temporary bolt is removed, the rear door window regulator may fall and cause damage.

b. Remove the 3 bolts and regulator.

NOTICE:

Be careful when removing the bolts as the motor may fall and become damaged.

c. Remove the temporary bolt from the rear door window regulator sub-assembly.

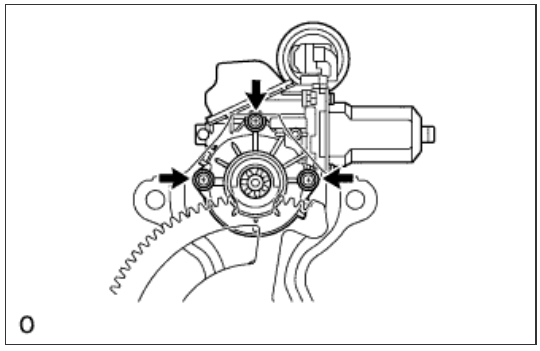


24. REMOVE REAR NO. 1 POWER WINDOW REGULATOR MOTOR ASSEMBLY LH

a. Using a T25 "TORX" driver, remove the 3 screws and motor.

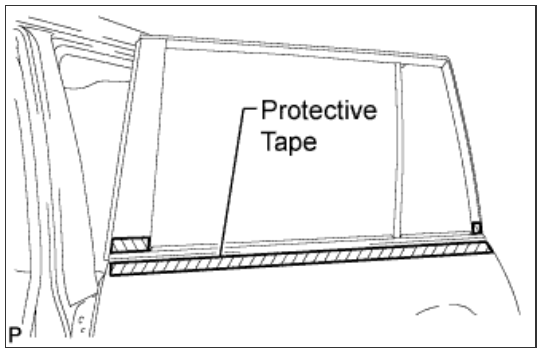
NOTICE:

Be careful when removing the screws as the motor may fall and become damaged.

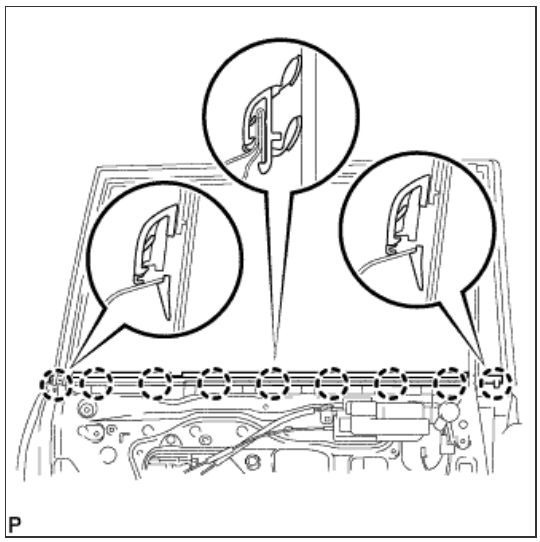


25. REMOVE REAR DOOR BELT MOULDING ASSEMBLY LH

a. Put protective tape around the belt moulding.



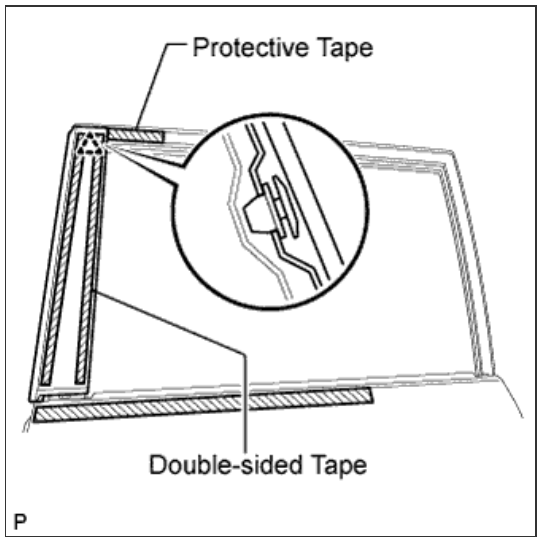
b. Detach the claw and remove the belt moulding.



26. REMOVE REAR DOOR FRONT WINDOW FRAME MOULDING LH

a. Put protective tape around the window frame moulding.

b. Detach the clip and remove the double-sided tape to remove the window frame moulding.



27. REMOVE REAR DOOR LOCK CHILD PROTECTION COVER LH

28. REMOVE REAR DOOR LOCK ASSEMBLY LH

a. Disconnect the connector.

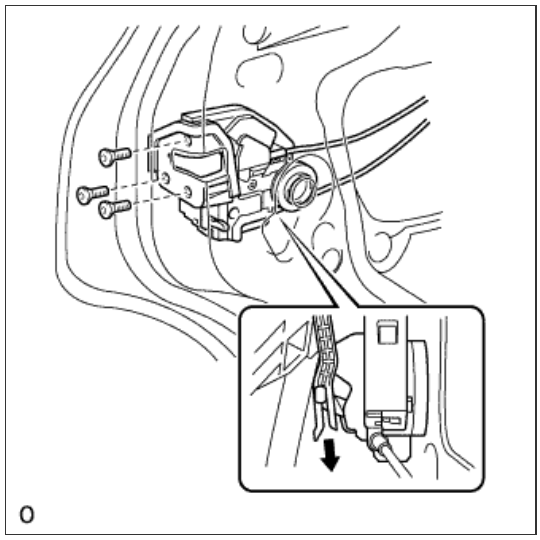
b. Using a T30 "TORX" socket, remove the 3 screws.

NOTICE:

Be careful when removing the screws as the door lock may fall and become damaged.

HINT:

Remove the door lock through the service hole.

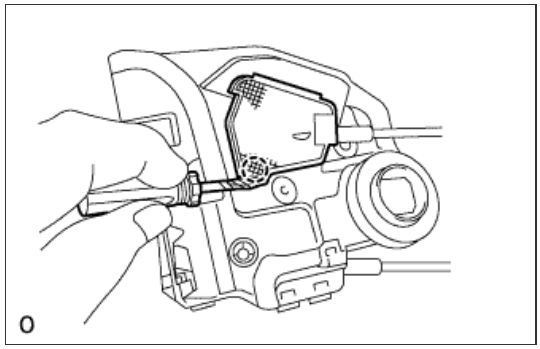


29. REMOVE REAR DOOR LOCK REMOTE CONTROL CABLE ASSEMBLY LH

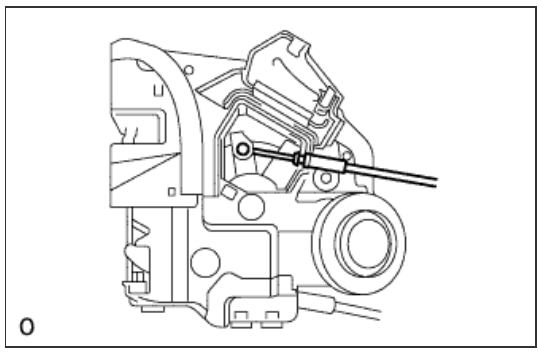
a. Using a screwdriver, detach the claw.

HINT:

Tape the screwdriver tip before use.



b. Remove the rear door lock remote control cable.

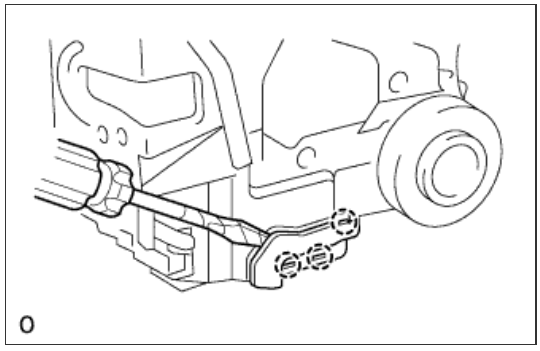


30. REMOVE REAR DOOR INSIDE LOCKING CABLE ASSEMBLY LH

a. Using a screwdriver, detach the 3 claws.

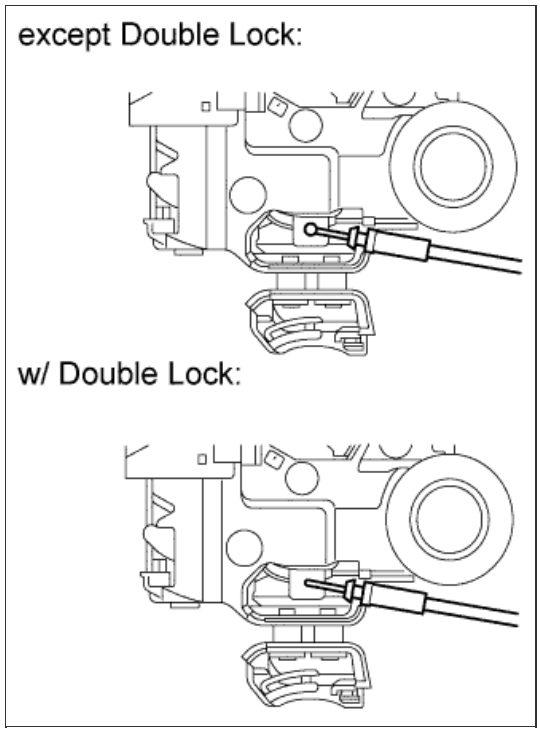
HINT:

Tape the screwdriver tip before use.



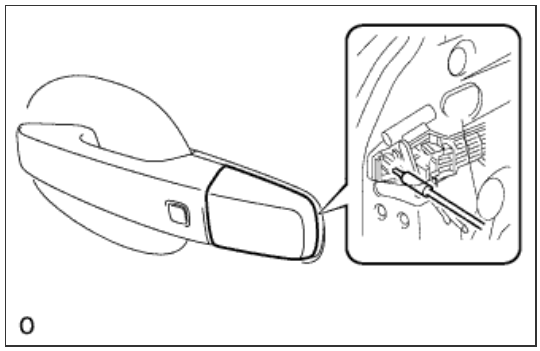
b. Remove the rear door inside locking cable.

b. Remove the rear door inside locking cable.

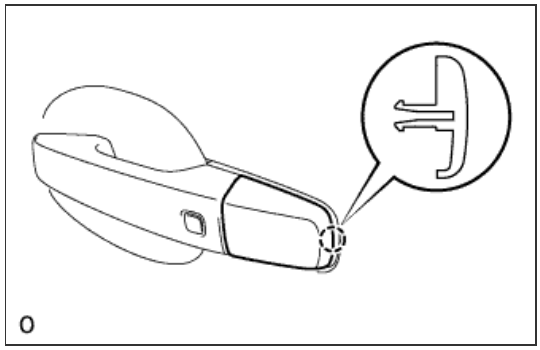


31. REMOVE REAR DOOR OUTSIDE HANDLE COVER LH

a. Using a T30 "TORX" socket, loosen the screw.



b. Detach the claw and remove the rear door outside handle cover.

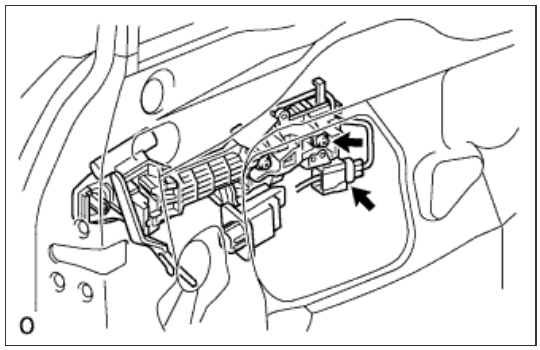


32. REMOVE REAR DOOR OUTSIDE HANDLE ASSEMBLY LH

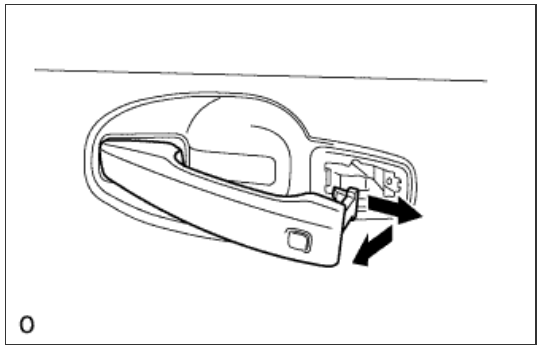
a. Using a T30 "TORX" wrench, loosen the screw.

b. for Entry Function:

i. Disconnect the connector.

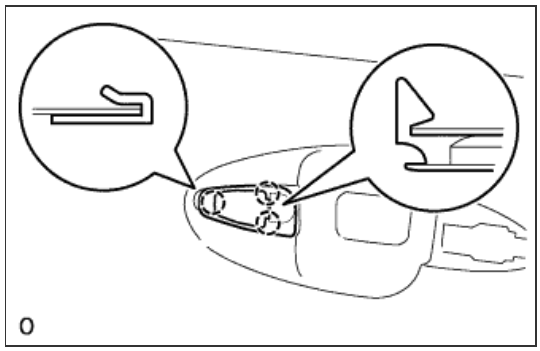


c. Remove the handle by sliding and pulling it in the direction indicated by the arrow in the illustration.



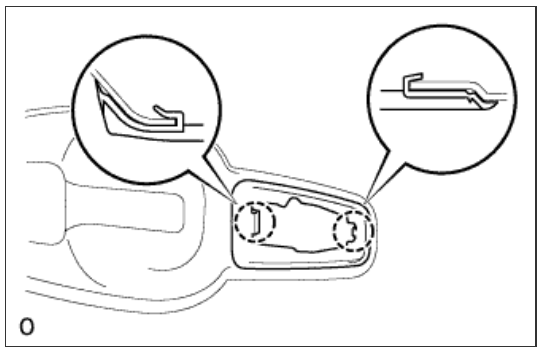
33. REMOVE REAR NO. 1 DOOR OUTSIDE HANDLE PAD LH

a. Detach the 3 claws and remove the pad.



34. REMOVE REAR NO. 2 DOOR OUTSIDE HANDLE PAD LH

a. Detach the 2 claws and remove the pad.

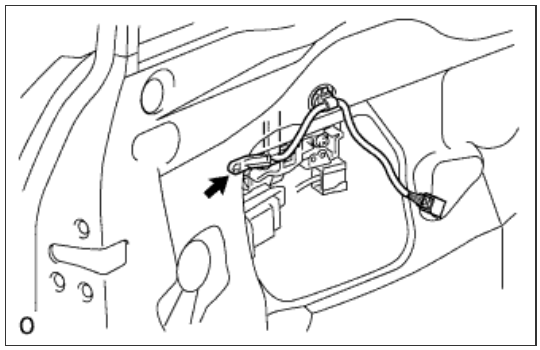


35. REMOVE REAR DOOR OUTSIDE HANDLE FRAME SUB-ASSEMBLY LH

a. for Entry Function:

i. Detach the clamp.

ii. Disconnect the connector.



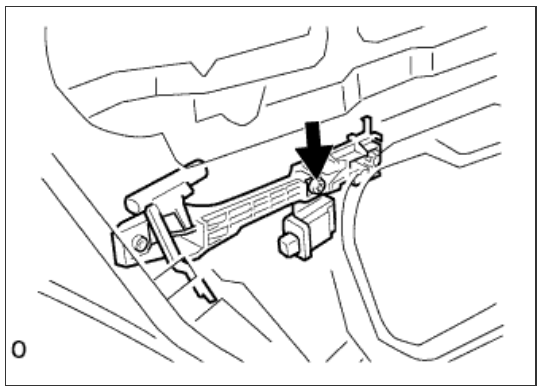
b. Using a T30 "TORX" socket, loosen the screw.

c. Slide the outside handle frame and No. 4 electrical key wire harness to remove them.

HINT:

Remove the outside handle frame through the service hole.

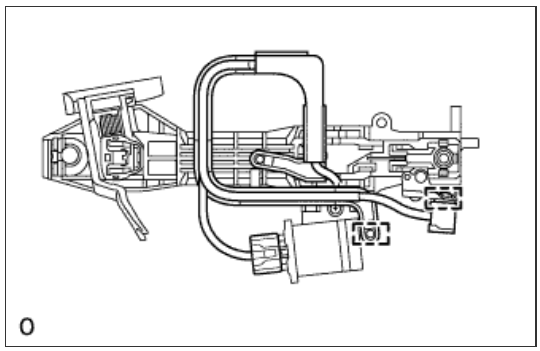
d. Remove the lock open rod from the outside handle frame.



36. REMOVE NO. 4 ELECTRICAL KEY WIRE HARNESS (for Entry Function)

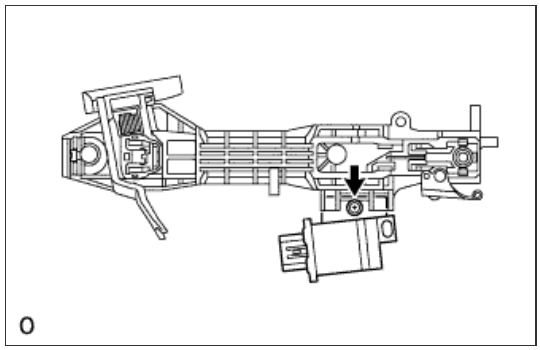
a. Disconnect the connector.

b. Detach the 2 clamps, and remove the wire harness from the frame.



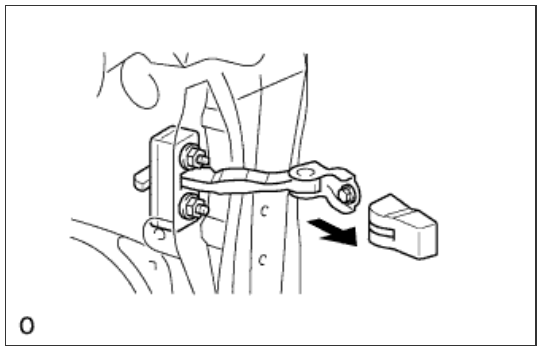
37. REMOVE DOOR ELECTRICAL KEY OSCILLATOR (for Entry Function)

a. Remove the screw and door electrical key oscillator.



38. REMOVE REAR DOOR CHECK COVER LH

a. Remove the cover.



39. REMOVE REAR DOOR CHECK ASSEMBLY LH

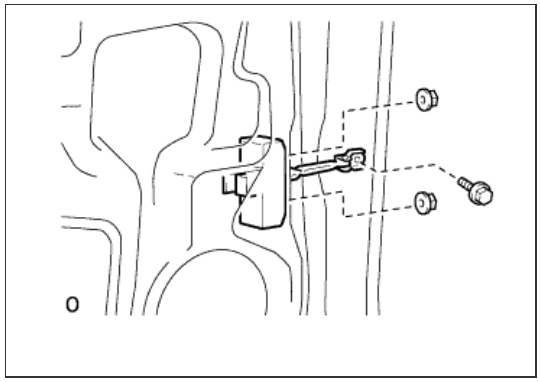
a. Remove the bolt, 2 nuts and door check.

HINT:

Remove the door check through the service hole.

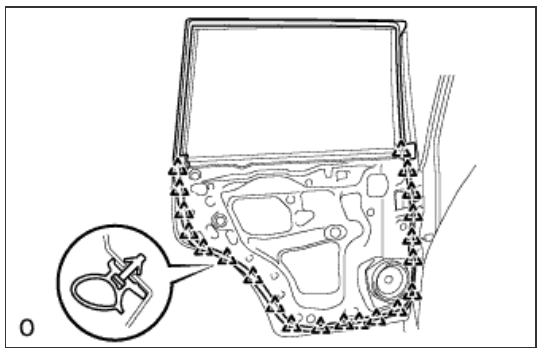
NOTICE:

Be careful when removing the bolt and nuts as the door check may fall and become damaged.



40. REMOVE REAR DOOR WEATHERSTRIP LH

a. Detach the 21 clips and remove the rear door weatherstrip.



for Preparation Click here

HINT:

- **Use the same procedures for the RH side and LH side.**
- **The procedures listed below are for the LH side.**

1. DISCONNECT CABLE FROM NEGATIVE BATTERY TERMINAL

NOTICE:

When disconnecting the cable, some systems need to be initialized after the cable is reconnected (Click here).

2. REMOVE REAR DOOR INSIDE HANDLE BEZEL LH

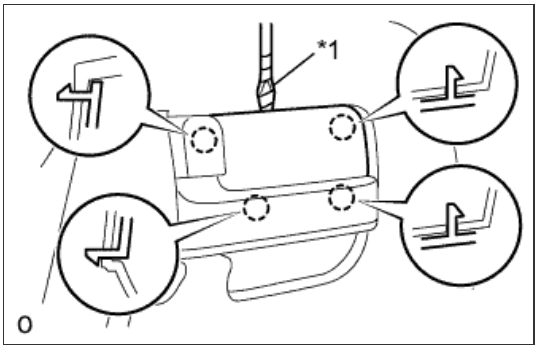
a. Using a screwdriver, detach the 4 claws and remove the bezel.

HINT:

Tape the screwdriver tip before use.

Text in Illustration

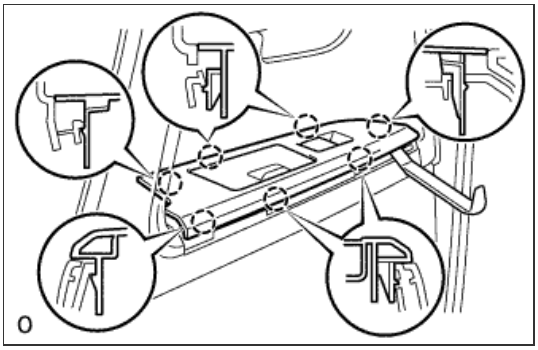
*1	Protective tape



3. REMOVE REAR DOOR ARMREST BASE PANEL ASSEMBLY LH

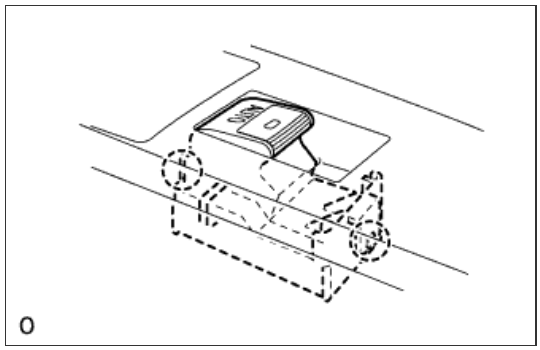
a. Using a moulding remover, detach the 7 claws.

b. Disconnect the connector and remove the armrest base panel.



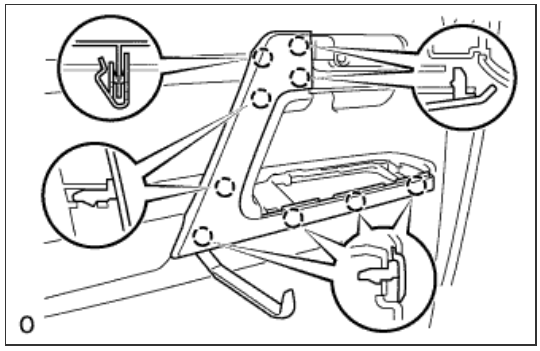
4. REMOVE REAR POWER WINDOW REGULATOR SWITCH ASSEMBLY

a. Detach the 2 claws and remove the regulator switch.



5. REMOVE ASSIST GRIP COVER LH

a. Using a moulding remover, detach the 9 claws and remove the door assist grip cover.

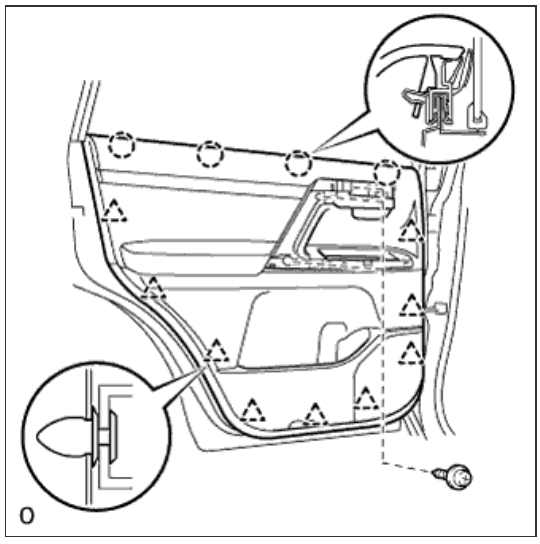


6. REMOVE REAR DOOR TRIM BOARD SUB-ASSEMBLY LH

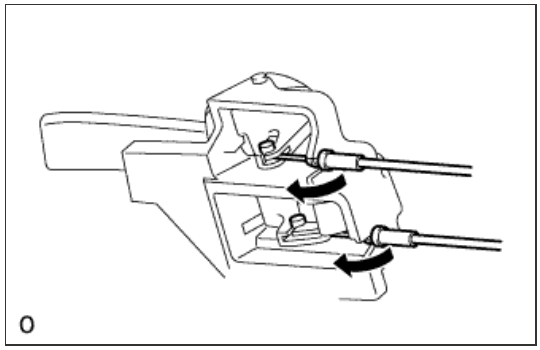
a. Remove the 3 screws.

b. Remove the 9 clips, 4 claws and trim board.

c. Disconnect the connector and remove the trim board.

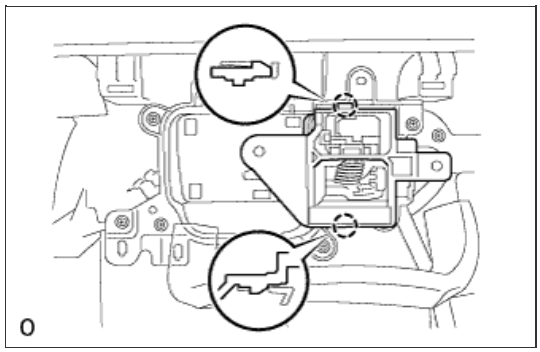


d. Disconnect the 2 cables from the inside handle.



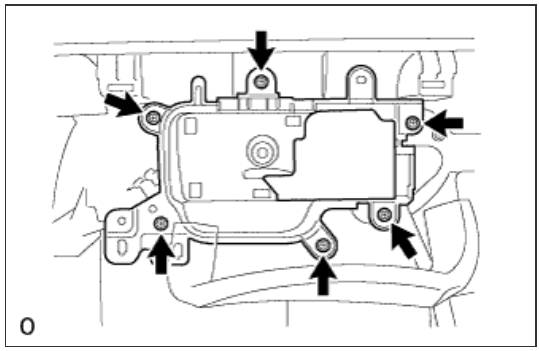
7. REMOVE REAR DOOR INSIDE HANDLE SUB-ASSEMBLY LH

a. Detach the 2 claws and remove the inside handle.



8. REMOVE REAR DOOR INSIDE HANDLE BEZEL LH

a. Remove the 6 screws and rear door inside handle bezel.



9. REMOVE REAR NO. 3 SPEAKER ASSEMBLY (for 14 Speakers)

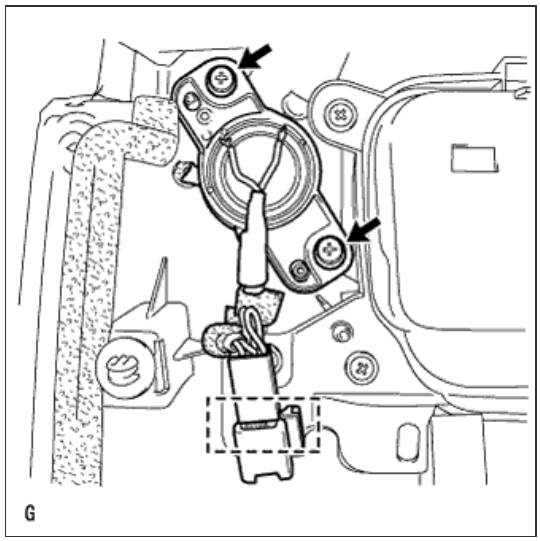
a. Disconnect the connector.

b. Detach the clamp.

c. Remove the 2 screws and speaker.

NOTICE:

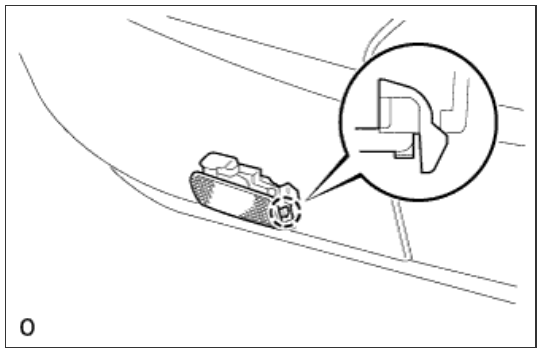
Do not touch the cone part of the speaker.



10. REMOVE COURTESY LIGHT ASSEMBLY (w/ Courtesy Light)

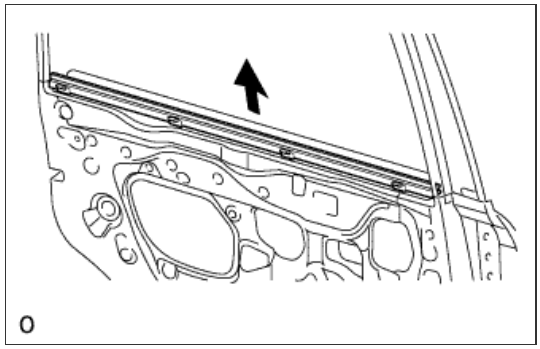
a. Detach the claw.

b. Remove the courtesy light and then disconnect the connector.



11. REMOVE REAR INNER DOOR GLASS WEATHERSTRIP LH

a. Remove the weatherstrip by pulling it upward in the direction indicated by the arrow.



12. REMOVE REAR SPEAKER SET (w/ Rear Speaker)

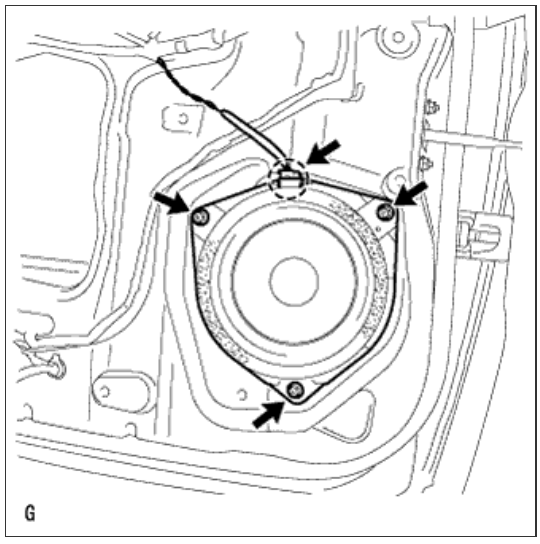
a. Disconnect the speaker connector.

b. Remove the 3 screws.

c. Detach the claw and remove the speaker.

NOTICE:

Do not touch the cone part of the speaker.



13. REMOVE REAR DOOR SERVICE HOLE COVER LH

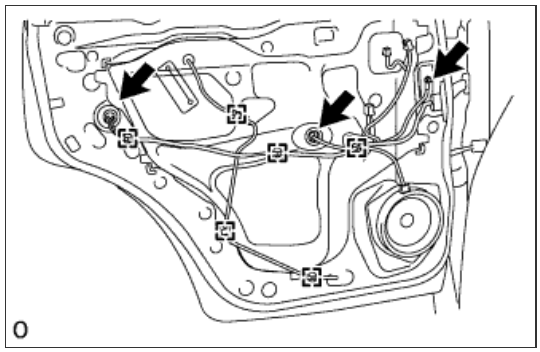
a. Using a clip remover, detach the 6 clamps.

b. Remove the bolt and disconnect the 2 connectors.

c. Remove the service hole cover.

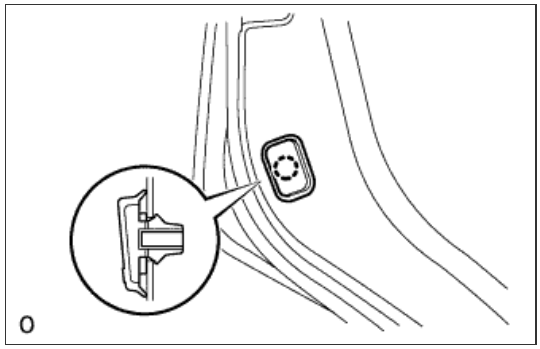
HINT:

Remove the remaining tape on the door.



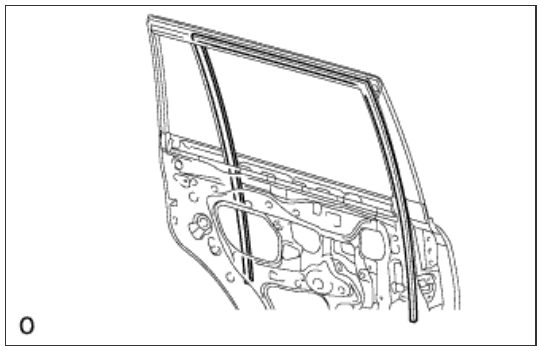
14. REMOVE REAR DOOR PANEL PROTECTOR LH

a. Detach the claw and remove the door panel protector.



15. REMOVE REAR DOOR GLASS RUN LH

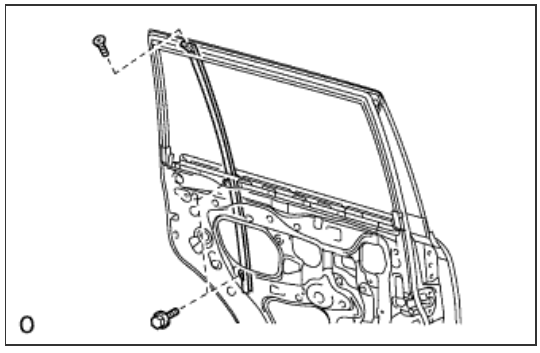
a. Remove the rear door glass run from the window frame.



16. REMOVE REAR DOOR REAR LOWER WINDOW FRAME SUB-ASSEMBLY LH

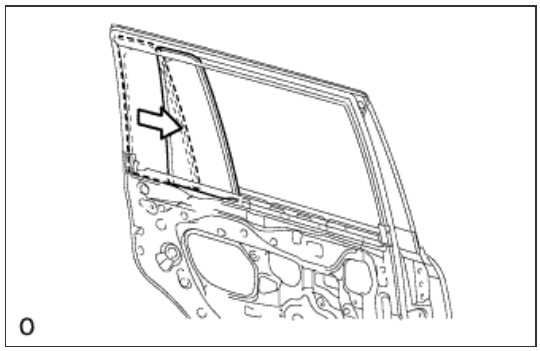
a. Remove the 2 bolts.

b. Remove the screw and window frame.



17. REMOVE REAR DOOR QUARTER WINDOW GLASS LH

a. Remove the rear door quarter window glass and rear door quarter window weatherstrip as a unit as shown in the illustration.



18. REMOVE REAR DOOR QUARTER WINDOW WEATHERSTRIP LH

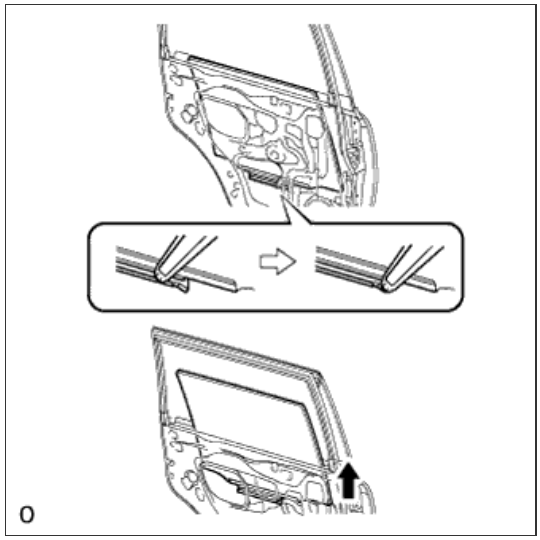
a. Remove the quarter window weatherstrip

19. REMOVE REAR DOOR GLASS SUB-ASSEMBLY LH

a. Remove the rear door glass sub-assembly from the rear door window regulator sub-assembly as shown in the illustration.

NOTICE:

Do not damage the door glass.



20. REMOVE REAR DOOR GLASS CHANNEL SUB-ASSEMBLY LH (for Tempered Glass)

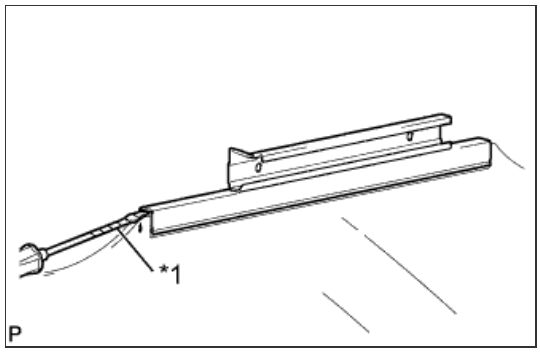
a. Using a screwdriver with its tip wrapped in protective tape, remove the rear door glass channel.

Text in Illustration

*1	Protective tape

NOTICE:

Be careful not to damage the rear door glass.



21. REMOVE REAR DOOR GLASS CHANNEL FILLER (for Tempered Glass)

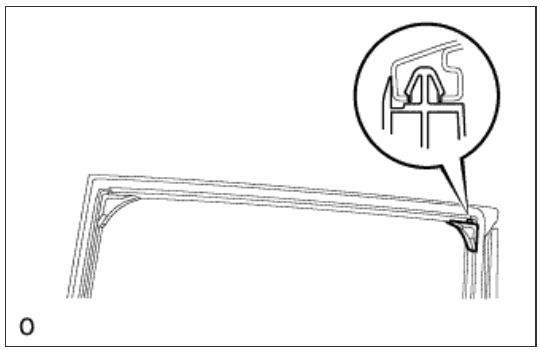
a. Remove the rear door glass channel filler.

22. REMOVE REAR DOOR FRAME GARNISH LH

a. Detach the clip and remove the rear door frame garnish.

HINT:

This clip needs to be replaced with a new one because the clip will break when removing the rear door frame garnish.

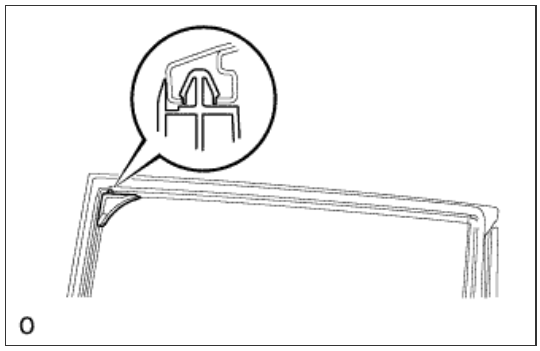


23. REMOVE REAR NO. 2 DOOR FRAME GARNISH LH

a. Detach the clip and remove the rear door frame garnish.

HINT:

This clip needs to be replaced with a new one because the clip will break when removing the rear door frame garnish.



24. REMOVE REAR DOOR WINDOW REGULATOR SUB-ASSEMBLY LH

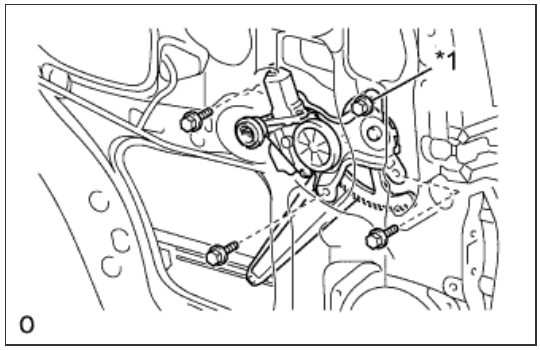
a. Loosen the temporary bolt.

NOTICE:

Do not remove the temporary bolt. If the temporary bolt is removed, the rear door window regulator may fall and cause damage.

Text in Illustration

*1	Temporary Bolt



b. Remove the 3 bolts and regulator.

NOTICE:

Be careful when removing the bolts as the motor may fall and become damaged.

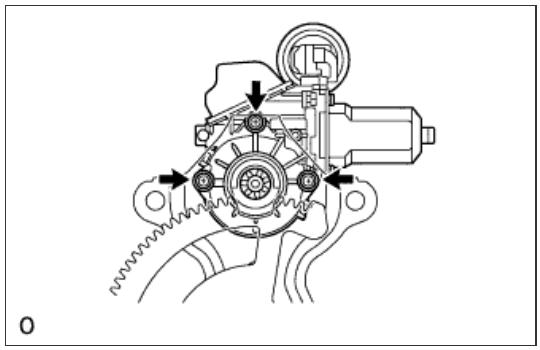
c. Remove the temporary bolt from the rear door window regulator sub-assembly.

25. REMOVE REAR POWER WINDOW REGULATOR MOTOR ASSEMBLY LH

a. Using a T25 "TORX" driver, remove the 3 screws and motor.

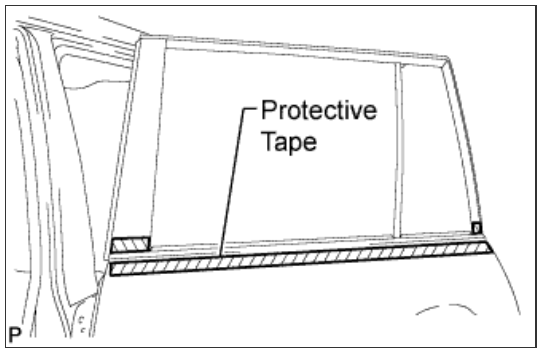
NOTICE:

Be careful when removing the screws as the motor may fall and become damaged.

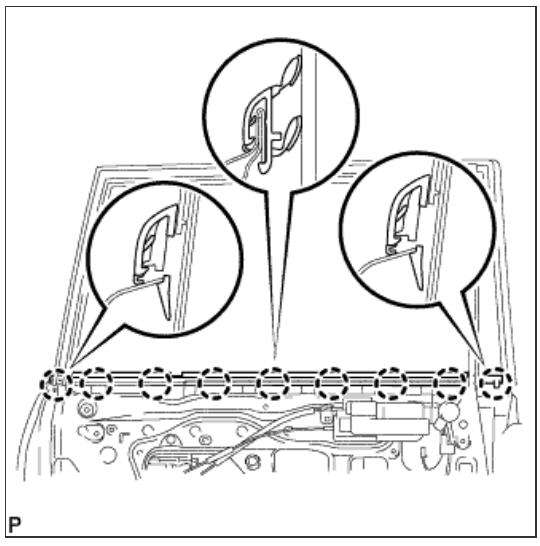


26. REMOVE REAR DOOR BELT MOULDING ASSEMBLY LH

a. Put protective tape around the belt moulding.



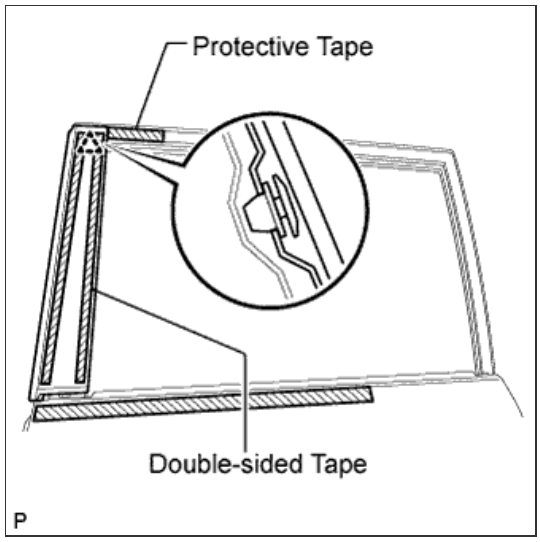
b. Detach the claw and remove the belt moulding.



27. REMOVE REAR DOOR FRONT WINDOW FRAME MOULDING LH

a. Put protective tape around the window frame moulding.

b. Detach the clip and remove the double-sided tape to remove the window frame moulding.



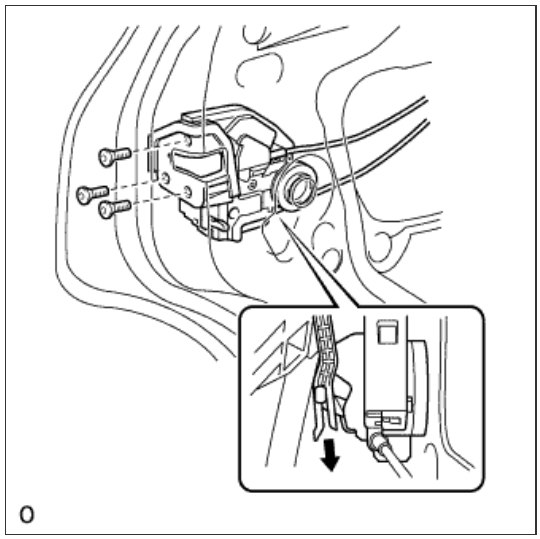
28. REMOVE REAR DOOR LOCK CHILD PROTECTION COVER LH

29. REMOVE REAR DOOR LOCK ASSEMBLY LH

a. Using a T30 "TORX" socket, remove the 3 screws and door lock.

NOTICE:

Be careful when removing the screws as the door lock may fall and become damaged.



30. REMOVE REAR DOOR LOCK REMOTE CONTROL CABLE ASSEMBLY LH

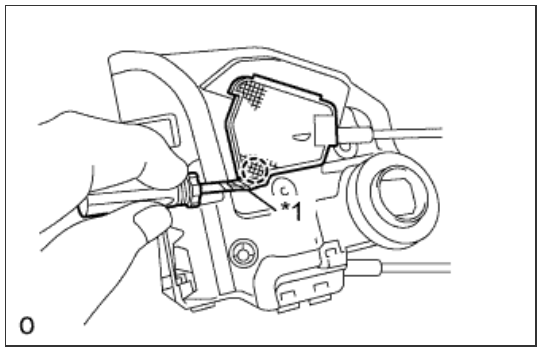
a. Using a screwdriver, detach the claw.

HINT:

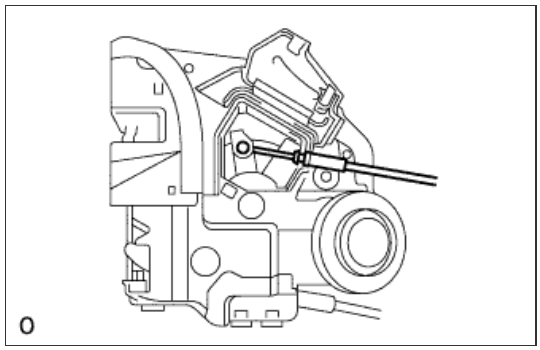
Tape the screwdriver tip before use.

Text in Illustration

*1	Protective tape



b. Remove the rear door lock remote control cable.



31. REMOVE REAR DOOR INSIDE LOCKING CABLE ASSEMBLY LH

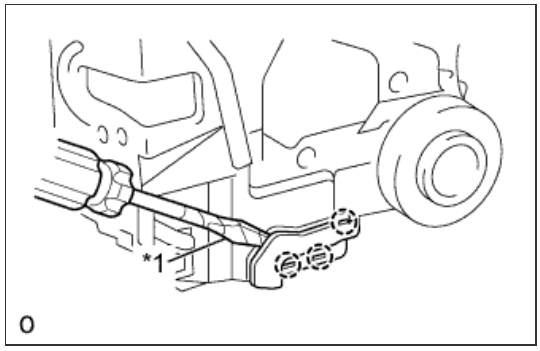
a. Using a screwdriver, detach the 3 claws.

HINT:

Tape the screwdriver tip before use.

Text in Illustration

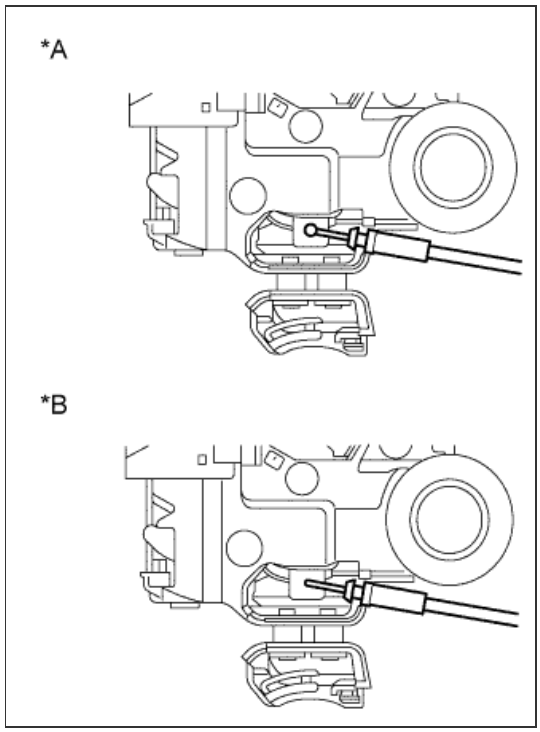
*1	Protective tape



b. Remove the rear door inside locking cable.

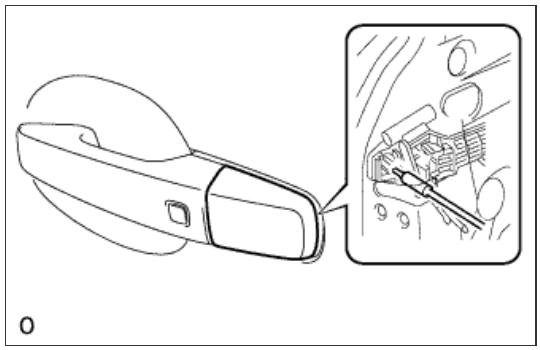
Text in Illustration

*A	except Double Lock
*B	w/ Double Lock

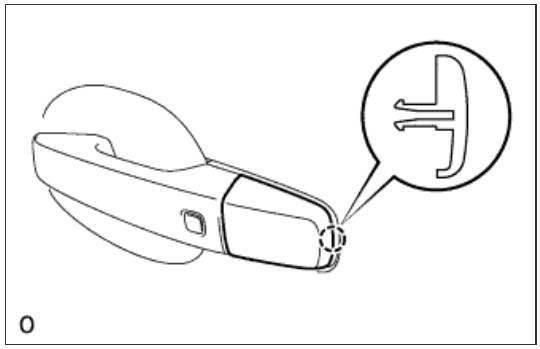


32. REMOVE REAR DOOR OUTSIDE HANDLE COVER LH

a. Using a T30 "TORX" socket, loosen the screw.



b. Detach the claw and remove the rear door outside handle cover.

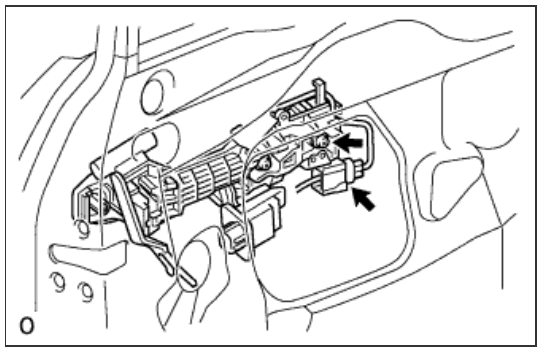


33. REMOVE REAR DOOR OUTSIDE HANDLE ASSEMBLY LH

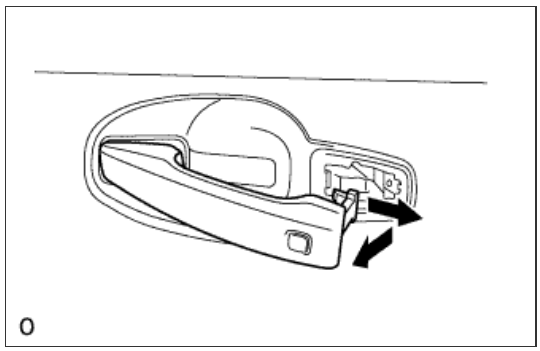
a. Using a T30 "TORX" wrench, loosen the screw.

b. for Entry Function:

i. Disconnect the connector.

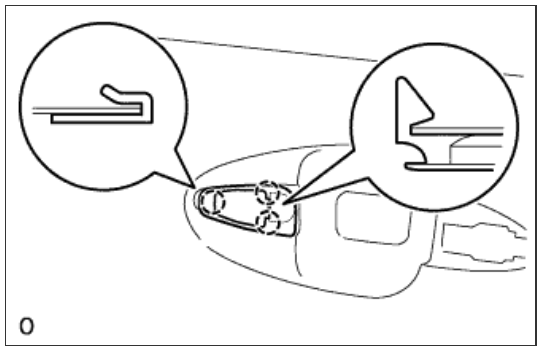


c. Remove the handle by sliding and pulling it in the direction indicated by the arrow in the illustration.



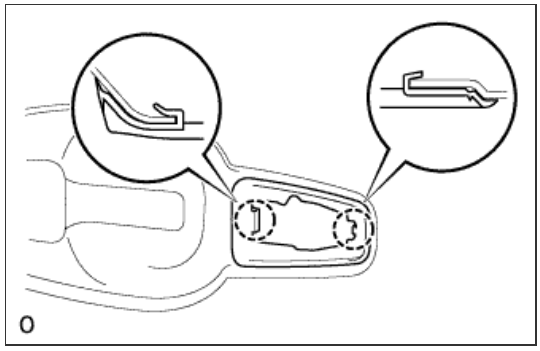
34. REMOVE REAR NO. 1 DOOR OUTSIDE HANDLE PAD LH

a. Detach the 3 claws and remove the pad.



35. REMOVE REAR NO. 2 DOOR OUTSIDE HANDLE PAD LH

a. Detach the 2 claws and remove the pad.

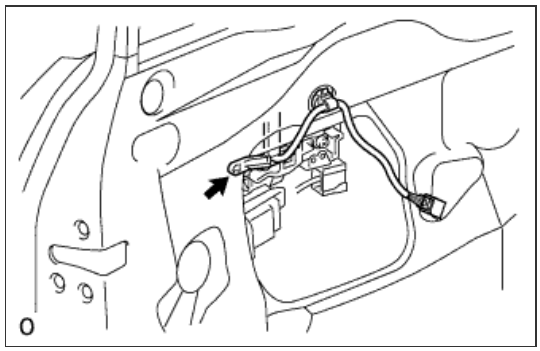


36. REMOVE REAR DOOR OUTSIDE HANDLE FRAME SUB-ASSEMBLY LH

a. for Entry Function:

i. Detach the clamp.

ii. Disconnect the connector.



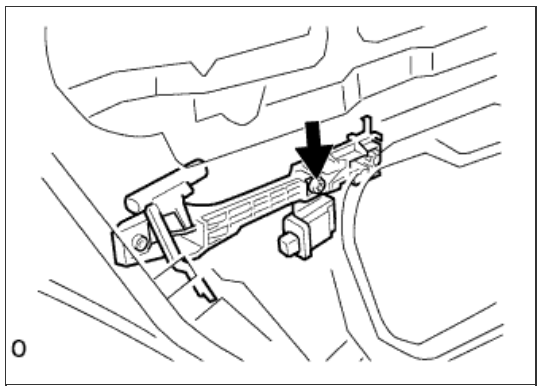
b. Using a T30 "TORX" socket, loosen the screw.

c. Slide the outside handle frame and No. 4 electrical key wire harness to remove them.

HINT:

Remove the outside handle frame through the service hole.

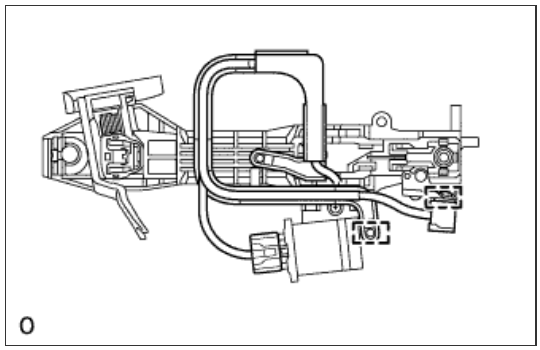
d. Remove the lock open rod from the outside handle frame.



37. REMOVE NO. 4 ELECTRICAL KEY WIRE HARNESS (for Entry Function)

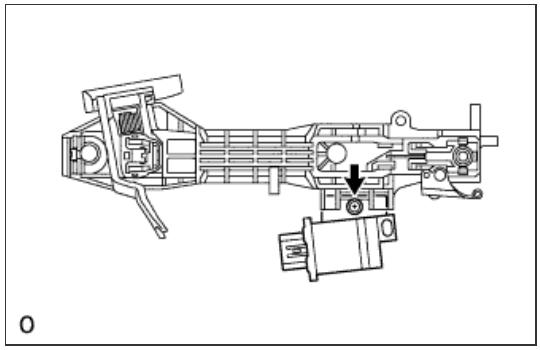
a. Disconnect the connector.

b. Detach the 2 clamps, and remove the wire harness from the frame.



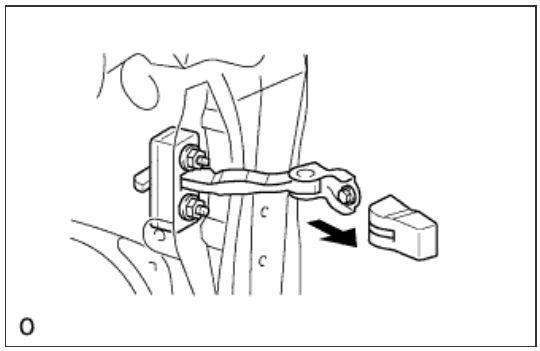
38. REMOVE DOOR ELECTRICAL KEY OSCILLATOR (for Entry Function)

a. Remove the screw and door electrical key oscillator.



39. REMOVE REAR DOOR CHECK COVER LH

a. Remove the cover.



40. REMOVE REAR DOOR CHECK ASSEMBLY LH

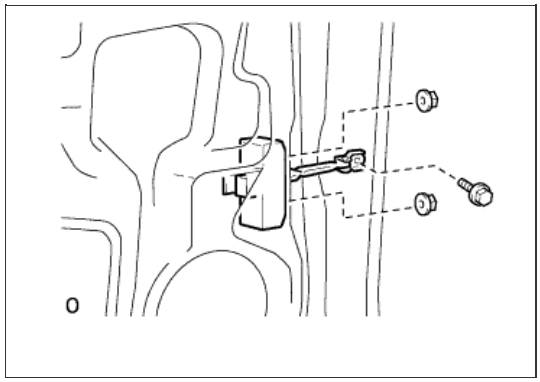
a. Remove the bolt, 2 nuts and door check.

HINT:

Remove the door check through the service hole.

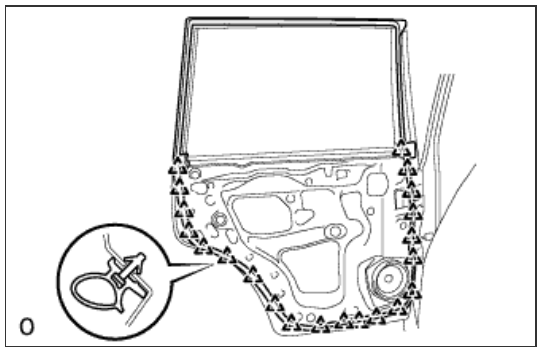
NOTICE:

Be careful when removing the bolt and nuts as the door check may fall and become damaged.



41. REMOVE REAR DOOR WEATHERSTRIP LH

a. Detach the 21 clips and remove the rear door weatherstrip.



for Preparation Click here

HINT:

- **Use the same procedures for the RH side and LH side.**
- **The procedures listed below are for the LH side.**

1. DISCONNECT CABLE FROM NEGATIVE BATTERY TERMINAL

NOTICE:

When disconnecting the cable, some systems need to be initialized after the cable is reconnected (Click here).

2. REMOVE REAR DOOR INSIDE HANDLE BEZEL LH

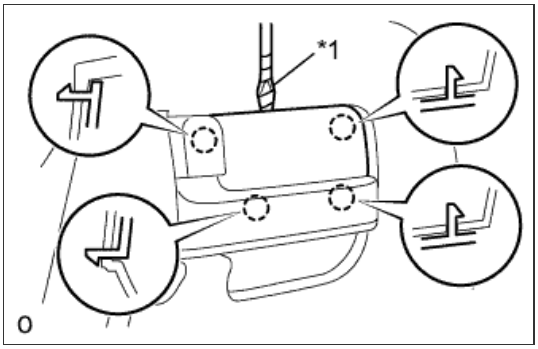
a. Using a screwdriver, detach the 4 claws and remove the bezel.

HINT:

Tape the screwdriver tip before use.

Text in Illustration

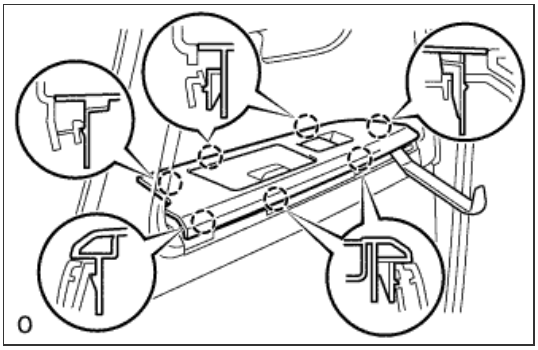
*1	Protective tape



3. REMOVE REAR DOOR ARMREST BASE PANEL ASSEMBLY LH

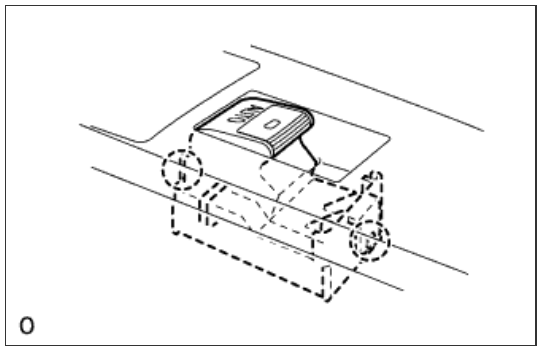
a. Using a moulding remover, detach the 7 claws.

b. Disconnect the connector and remove the armrest base panel.



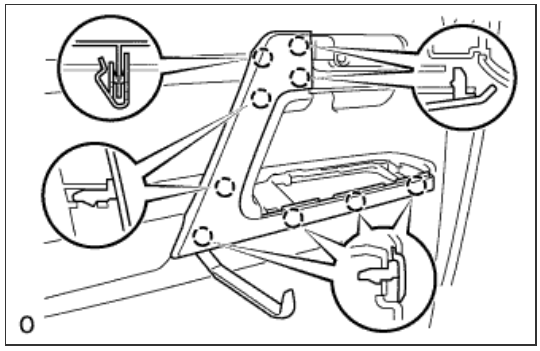
4. REMOVE REAR POWER WINDOW REGULATOR SWITCH ASSEMBLY

a. Detach the 2 claws and remove the regulator switch.



5. REMOVE ASSIST GRIP COVER LH

a. Using a moulding remover, detach the 9 claws and remove the door assist grip cover.

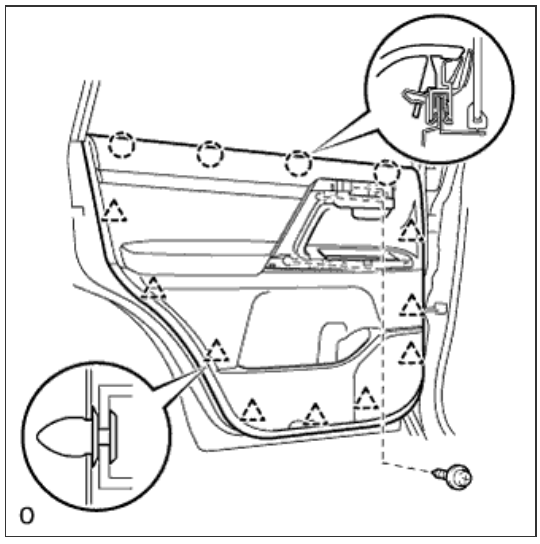


6. REMOVE REAR DOOR TRIM BOARD SUB-ASSEMBLY LH

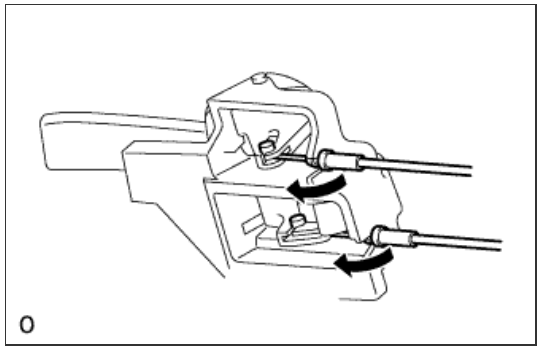
a. Remove the 3 screws.

b. Remove the 9 clips, 4 claws and trim board.

c. Disconnect the connector and remove the trim board.

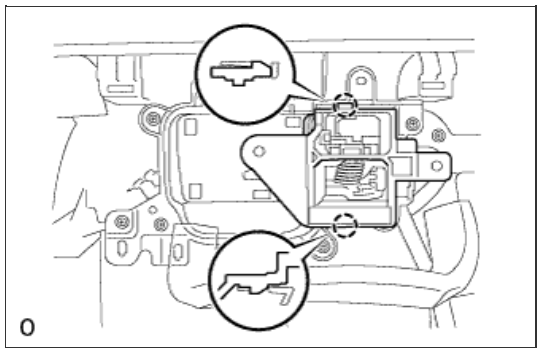


d. Disconnect the 2 cables from the inside handle.



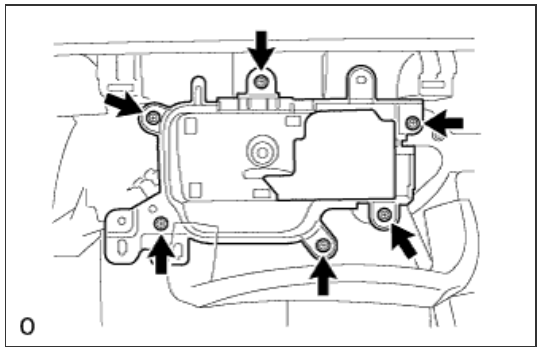
7. REMOVE REAR DOOR INSIDE HANDLE SUB-ASSEMBLY LH

a. Detach the 2 claws and remove the inside handle.



8. REMOVE REAR DOOR INSIDE HANDLE BEZEL LH

a. Remove the 6 screws and rear door inside handle bezel.



9. REMOVE REAR NO. 3 SPEAKER ASSEMBLY (for 14 Speakers)

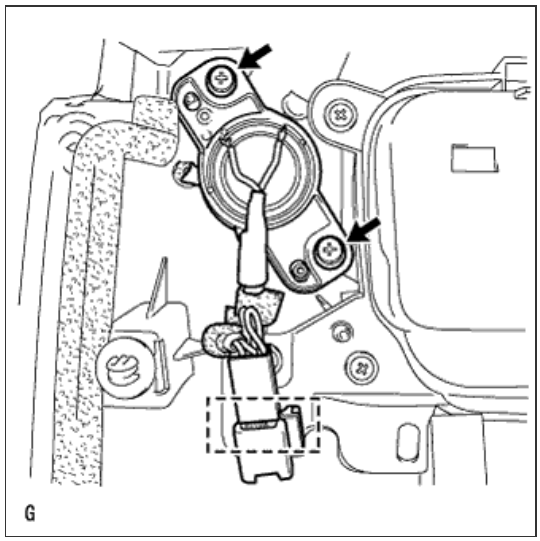
a. Disconnect the connector.

b. Detach the clamp.

c. Remove the 2 screws and speaker.

NOTICE:

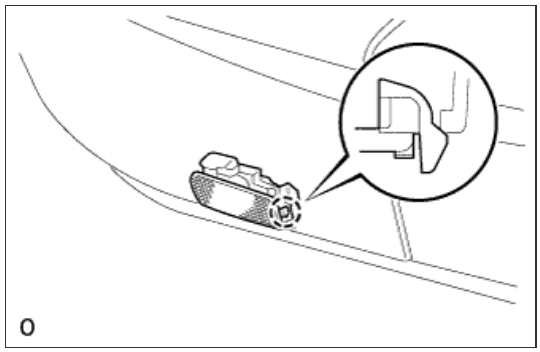
Do not touch the cone part of the speaker.



10. REMOVE COURTESY LIGHT ASSEMBLY (w/ Courtesy Light)

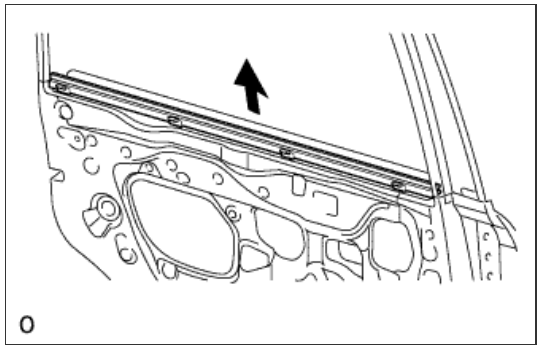
a. Detach the claw.

b. Remove the courtesy light and then disconnect the connector.



11. REMOVE REAR INNER DOOR GLASS WEATHERSTRIP LH

a. Remove the weatherstrip by pulling it upward in the direction indicated by the arrow.



12. REMOVE REAR SPEAKER SET (w/ Rear Speaker)

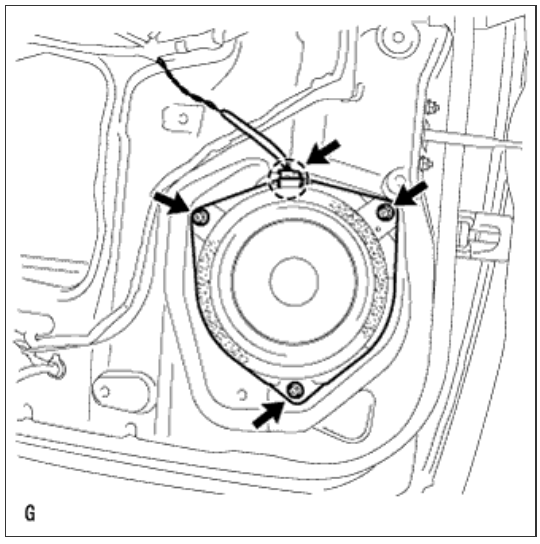
a. Disconnect the speaker connector.

b. Remove the 3 screws.

c. Detach the claw and remove the speaker.

NOTICE:

Do not touch the cone part of the speaker.



13. REMOVE REAR DOOR SERVICE HOLE COVER LH

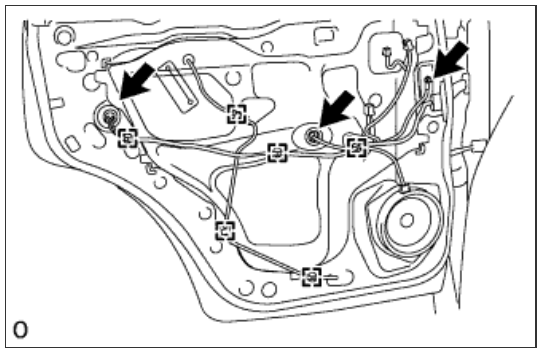
a. Using a clip remover, detach the 6 clamps.

b. Remove the bolt and disconnect the 2 connectors.

c. Remove the service hole cover.

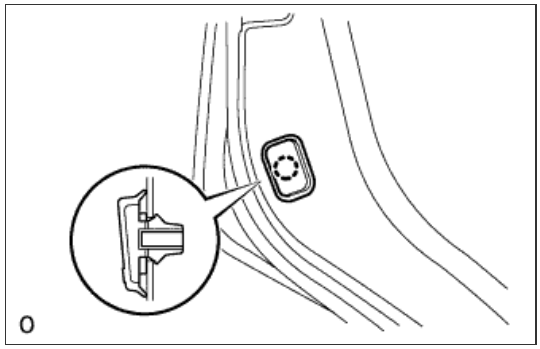
HINT:

Remove the remaining tape on the door.



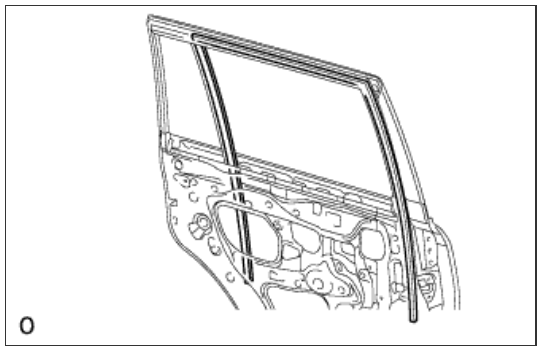
14. REMOVE REAR DOOR PANEL PROTECTOR LH

a. Detach the claw and remove the door panel protector.



15. REMOVE REAR DOOR GLASS RUN LH

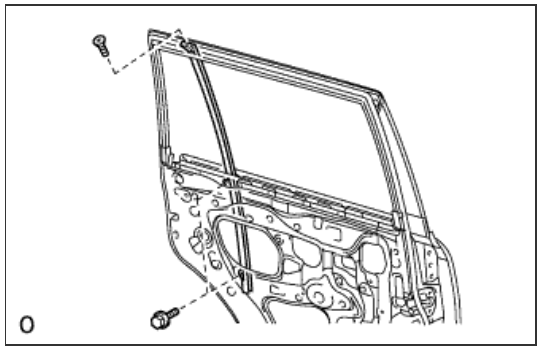
a. Remove the rear door glass run from the window frame.



16. REMOVE REAR DOOR REAR LOWER WINDOW FRAME SUB-ASSEMBLY LH

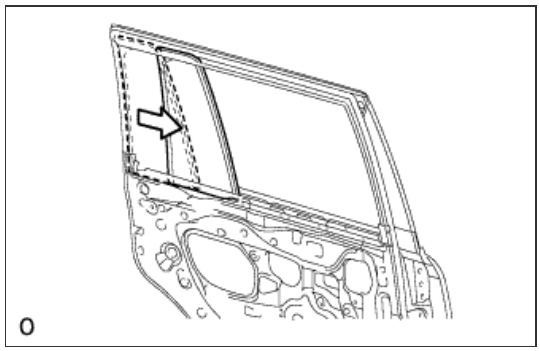
a. Remove the 2 bolts.

b. Remove the screw and window frame.



17. REMOVE REAR DOOR QUARTER WINDOW GLASS LH

a. Remove the rear door quarter window glass and rear door quarter window weatherstrip as a unit as shown in the illustration.



18. REMOVE REAR DOOR QUARTER WINDOW WEATHERSTRIP LH

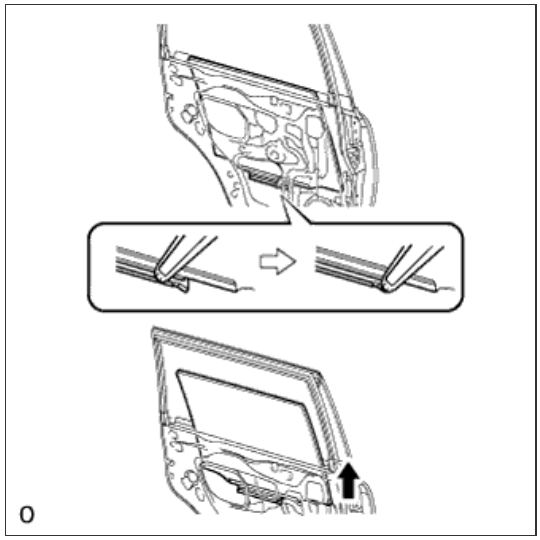
a. Remove the quarter window weatherstrip

19. REMOVE REAR DOOR GLASS SUB-ASSEMBLY LH

a. Remove the rear door glass sub-assembly from the rear door window regulator sub-assembly as shown in the illustration.

NOTICE:

Do not damage the door glass.



20. REMOVE REAR DOOR GLASS CHANNEL SUB-ASSEMBLY LH (for Tempered Glass)

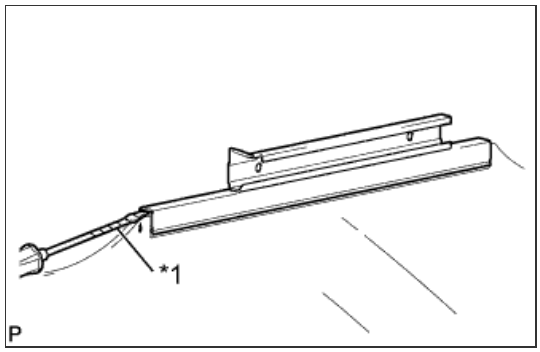
a. Using a screwdriver with its tip wrapped in protective tape, remove the rear door glass channel.

Text in Illustration

*1	Protective tape

NOTICE:

Be careful not to damage the rear door glass.



21. REMOVE REAR DOOR GLASS CHANNEL FILLER (for Tempered Glass)

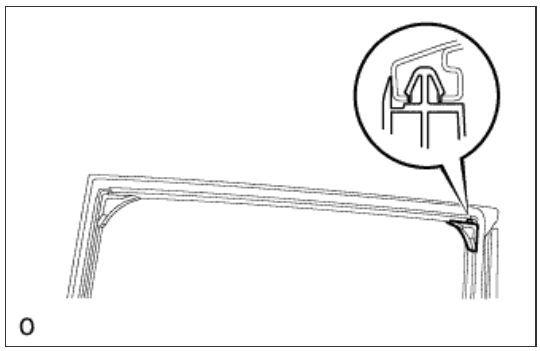
a. Remove the rear door glass channel filler.

22. REMOVE REAR DOOR FRAME GARNISH LH

a. Detach the clip and remove the rear door frame garnish.

HINT:

This clip needs to be replaced with a new one because the clip will break when removing the rear door frame garnish.

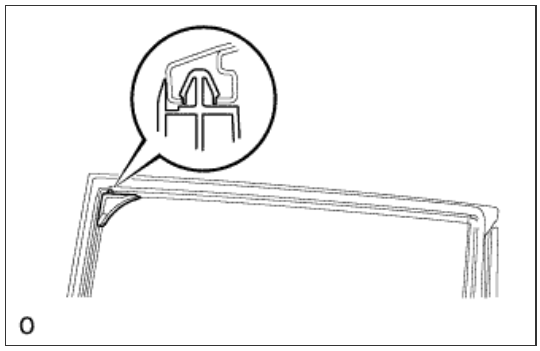


23. REMOVE REAR NO. 2 DOOR FRAME GARNISH LH

a. Detach the clip and remove the rear door frame garnish.

HINT:

This clip needs to be replaced with a new one because the clip will break when removing the rear door frame garnish.



24. REMOVE REAR DOOR WINDOW REGULATOR SUB-ASSEMBLY LH

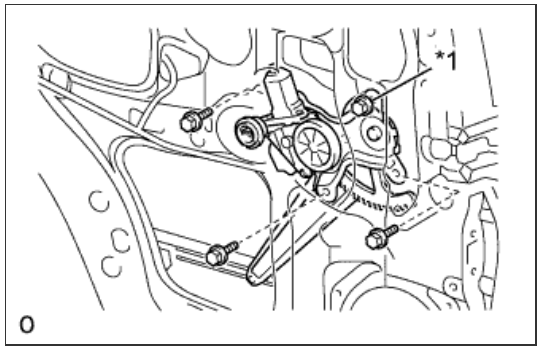
a. Loosen the temporary bolt.

NOTICE:

Do not remove the temporary bolt. If the temporary bolt is removed, the rear door window regulator may fall and cause damage.

Text in Illustration

*1	Temporary Bolt



b. Remove the 3 bolts and regulator.

NOTICE:

Be careful when removing the bolts as the motor may fall and become damaged.

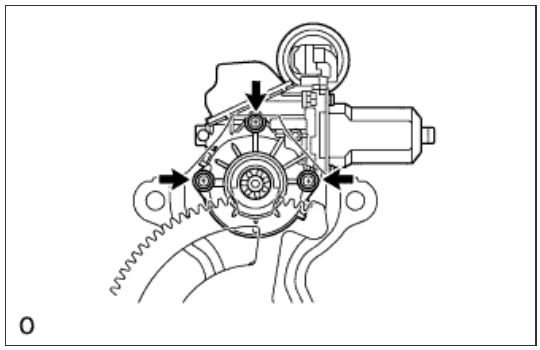
c. Remove the temporary bolt from the rear door window regulator sub-assembly.

25. REMOVE REAR POWER WINDOW REGULATOR MOTOR ASSEMBLY LH

a. Using a T25 "TORX" driver, remove the 3 screws and motor.

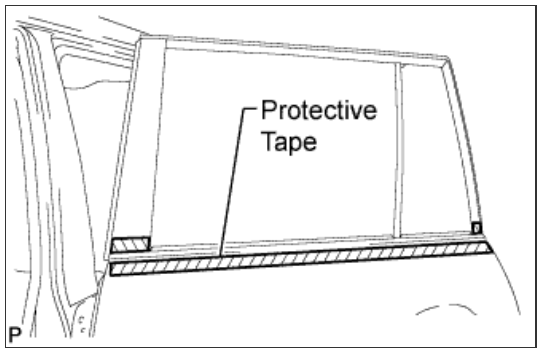
NOTICE:

Be careful when removing the screws as the motor may fall and become damaged.

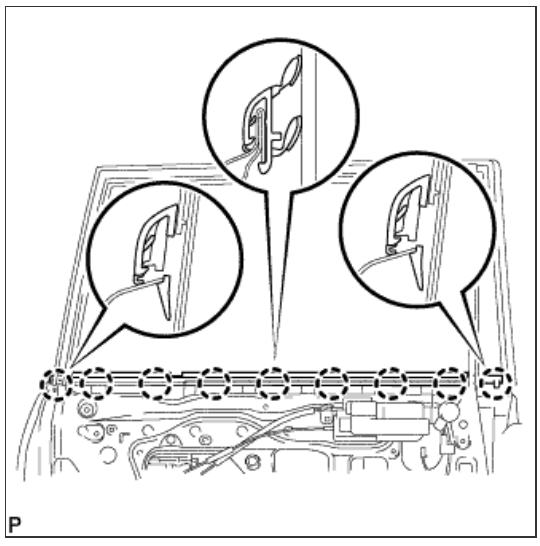


26. REMOVE REAR DOOR BELT MOULDING ASSEMBLY LH

a. Put protective tape around the belt moulding.



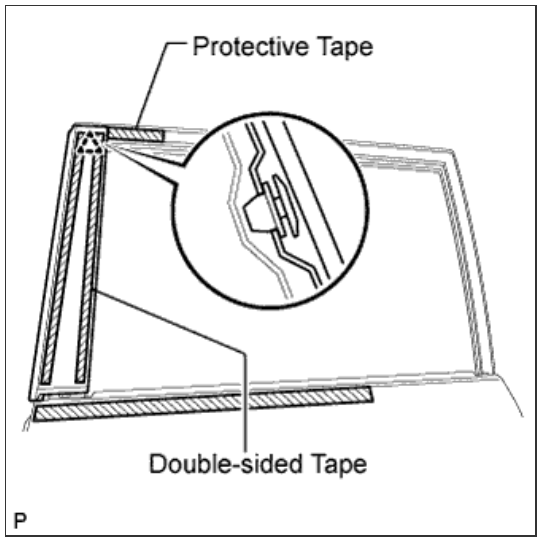
b. Detach the claw and remove the belt moulding.



27. REMOVE REAR DOOR FRONT WINDOW FRAME MOULDING LH

a. Put protective tape around the window frame moulding.

b. Detach the clip and remove the double-sided tape to remove the window frame moulding.



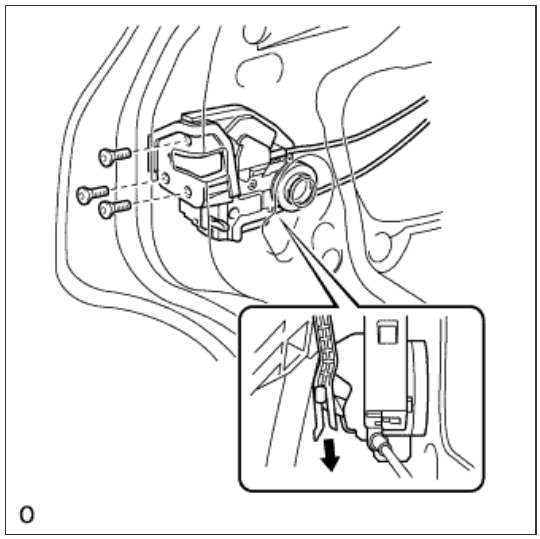
28. REMOVE REAR DOOR LOCK CHILD PROTECTION COVER LH

29. REMOVE REAR DOOR LOCK ASSEMBLY LH

a. Using a T30 "TORX" socket, remove the 3 screws and door lock.

NOTICE:

Be careful when removing the screws as the door lock may fall and become damaged.



30. REMOVE REAR DOOR LOCK REMOTE CONTROL CABLE ASSEMBLY LH

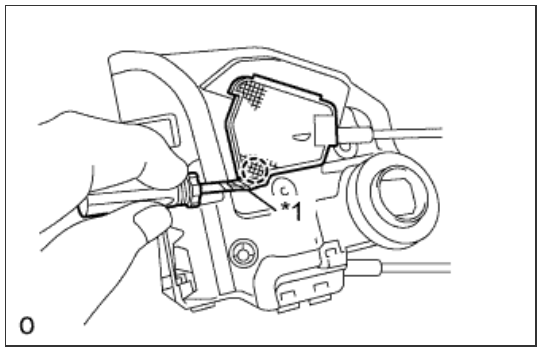
a. Using a screwdriver, detach the claw.

HINT:

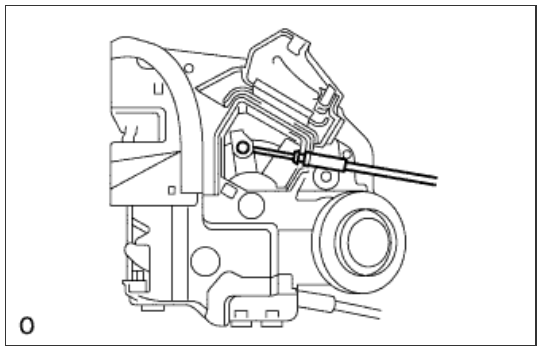
Tape the screwdriver tip before use.

Text in Illustration

*1	Protective tape



b. Remove the rear door lock remote control cable.



31. REMOVE REAR DOOR INSIDE LOCKING CABLE ASSEMBLY LH

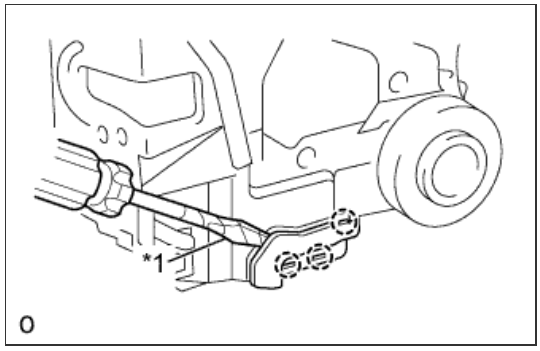
a. Using a screwdriver, detach the 3 claws.

HINT:

Tape the screwdriver tip before use.

Text in Illustration

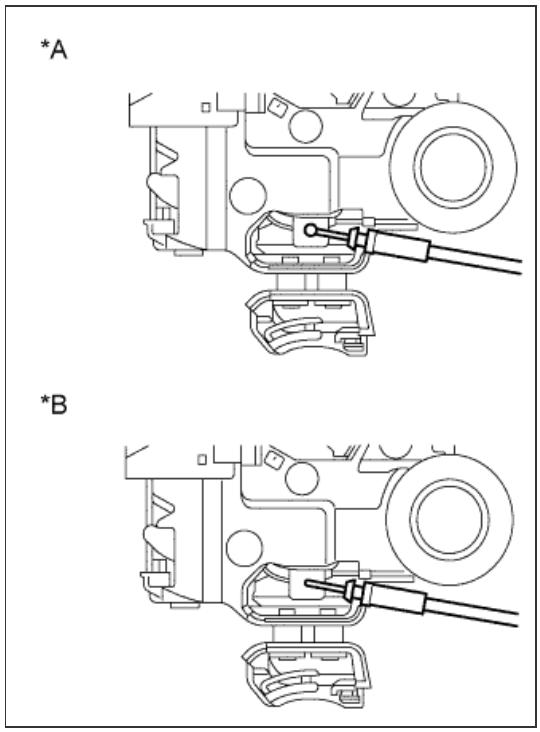
*1	Protective tape



b. Remove the rear door inside locking cable.

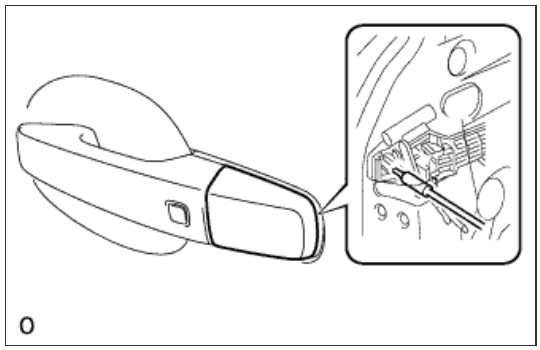
Text in Illustration

*A	except Double Lock
*B	w/ Double Lock

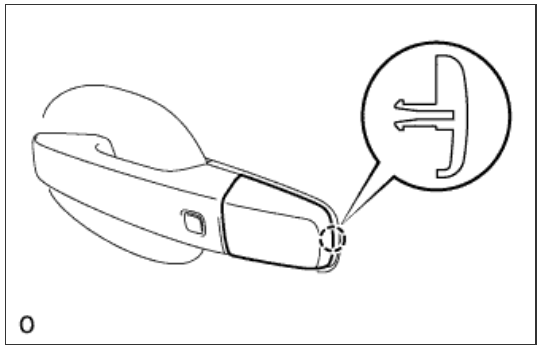


32. REMOVE REAR DOOR OUTSIDE HANDLE COVER LH

a. Using a T30 "TORX" socket, loosen the screw.



b. Detach the claw and remove the rear door outside handle cover.

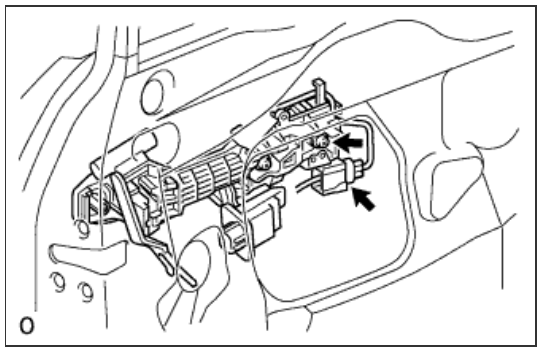


33. REMOVE REAR DOOR OUTSIDE HANDLE ASSEMBLY LH

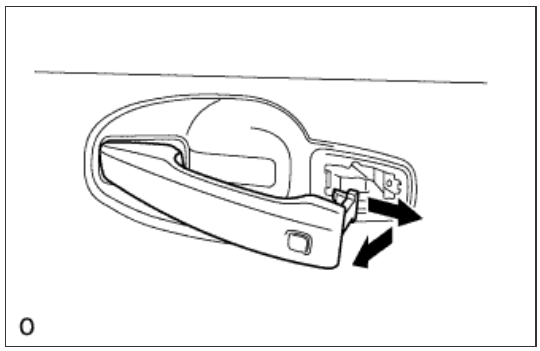
a. Using a T30 "TORX" wrench, loosen the screw.

b. for Entry Function:

i. Disconnect the connector.

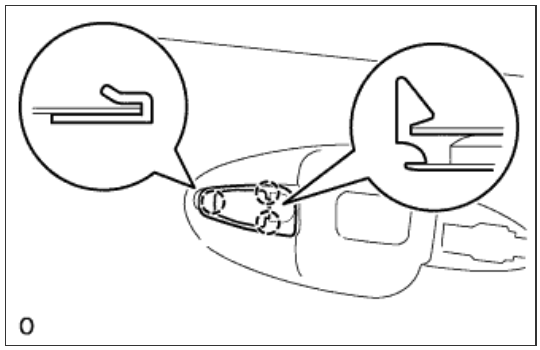


c. Remove the handle by sliding and pulling it in the direction indicated by the arrow in the illustration.



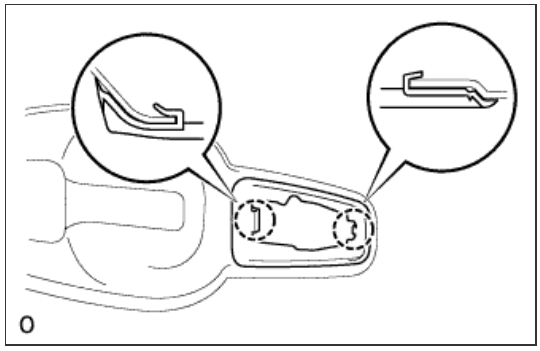
34. REMOVE REAR NO. 1 DOOR OUTSIDE HANDLE PAD LH

a. Detach the 3 claws and remove the pad.



35. REMOVE REAR NO. 2 DOOR OUTSIDE HANDLE PAD LH

a. Detach the 2 claws and remove the pad.

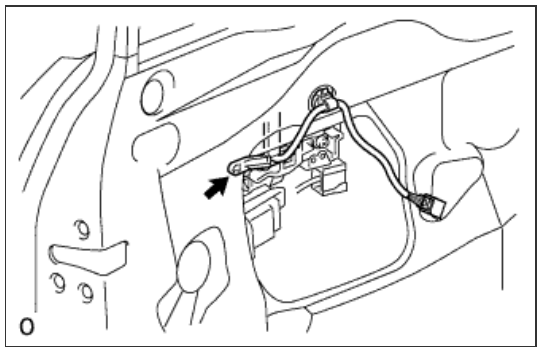


36. REMOVE REAR DOOR OUTSIDE HANDLE FRAME SUB-ASSEMBLY LH

a. for Entry Function:

i. Detach the clamp.

ii. Disconnect the connector.



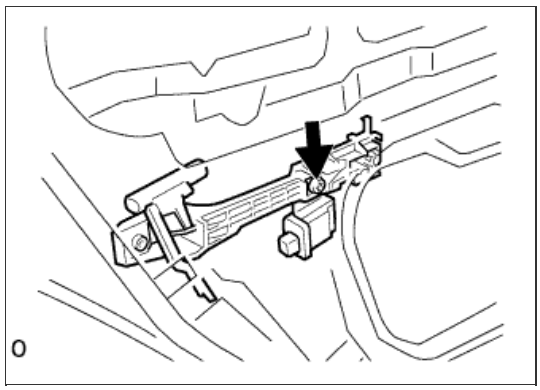
b. Using a T30 "TORX" socket, loosen the screw.

c. Slide the outside handle frame and No. 4 electrical key wire harness to remove them.

HINT:

Remove the outside handle frame through the service hole.

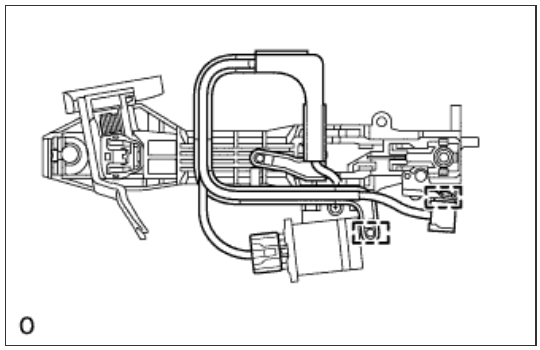
d. Remove the lock open rod from the outside handle frame.



37. REMOVE NO. 4 ELECTRICAL KEY WIRE HARNESS (for Entry Function)

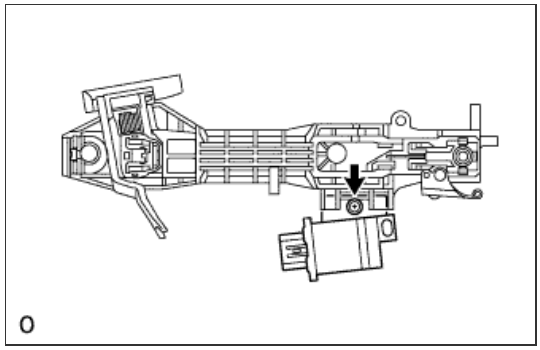
a. Disconnect the connector.

b. Detach the 2 clamps, and remove the wire harness from the frame.



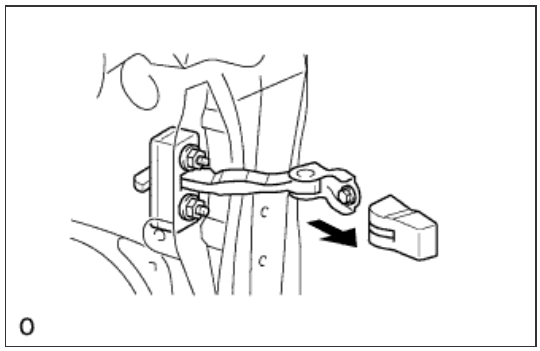
38. REMOVE DOOR ELECTRICAL KEY OSCILLATOR (for Entry Function)

a. Remove the screw and door electrical key oscillator.



39. REMOVE REAR DOOR CHECK COVER LH

a. Remove the cover.



40. REMOVE REAR DOOR CHECK ASSEMBLY LH

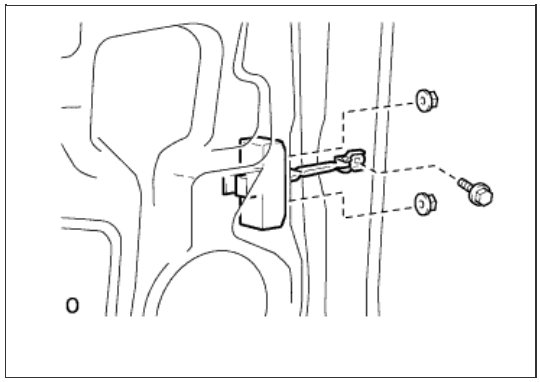
a. Remove the bolt, 2 nuts and door check.

HINT:

Remove the door check through the service hole.

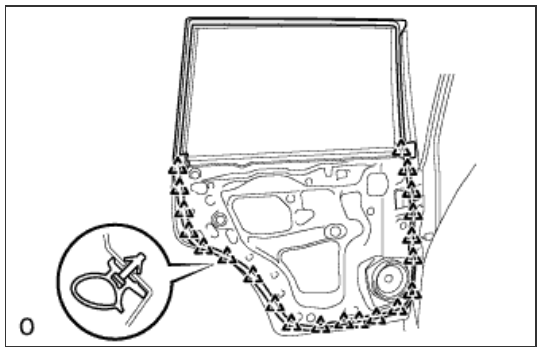
NOTICE:

Be careful when removing the bolt and nuts as the door check may fall and become damaged.

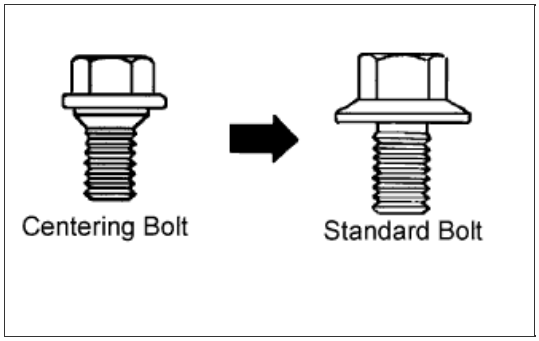


41. REMOVE REAR DOOR WEATHERSTRIP LH

a. Detach the 21 clips and remove the rear door weatherstrip.



for Preparation Click here

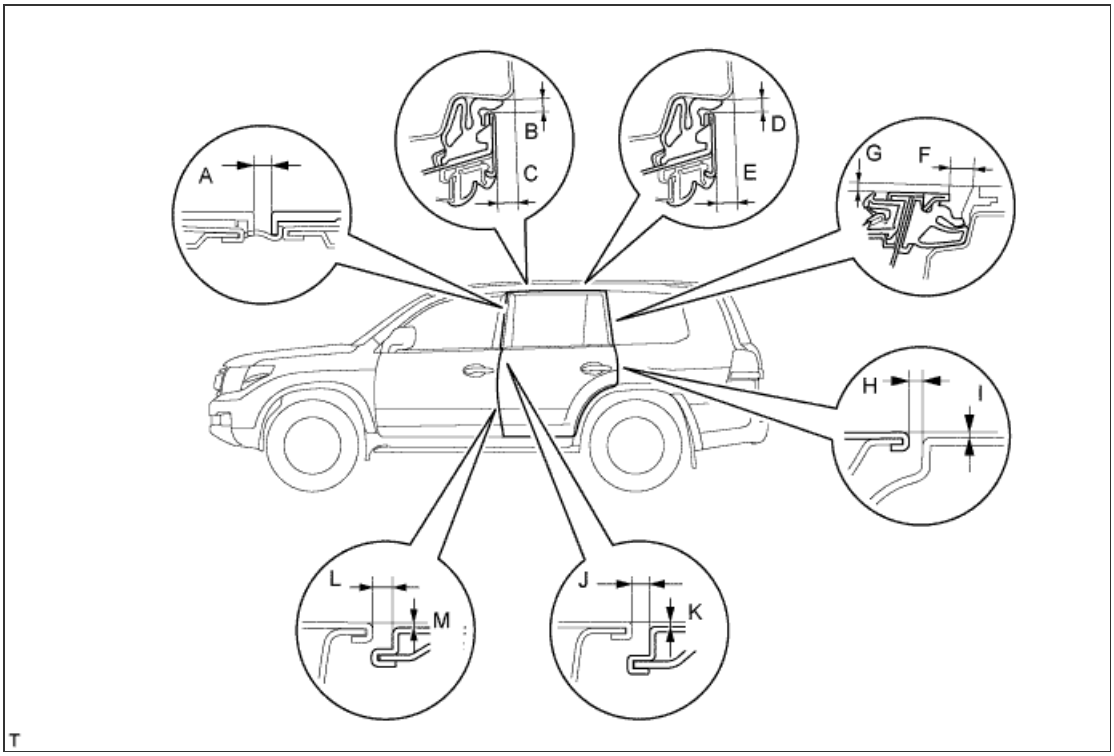


HINT:

- **Before adjusting the door position for vehicles equipped with side airbags and curtain shield airbags, be sure to disconnect the cable from the negative (-) battery terminal.**
- **Use the same procedures for the RH side and LH side.**
- **The procedures listed below are for the LH side.**
- **Centering bolts are used to mount the door hinge to the vehicle body and door. The door cannot be adjusted with the centering bolts on. Substitute the centering bolts with standard bolts (with washers) when making adjustments.**
- **A bolt without a torque specification is shown in the standard bolt chart (Click here).**

1. INSPECT REAR DOOR

a. Check that the clearance measurements of areas A to M are within the standard range.



Standard Measurement:

Area	Specified Condition	Area	Specified Condition
A	3.5 to 6.5 mm (0.139 to 0.256	H	2.2 to 5.2 mm (0.0866 to

	in.)		0.205 in.)
B	3.4 to 6.4 mm (0.134 to 0.252 in.)	I	-1.5 to 1.5 mm (-0.0591 to 0.0591 in.)
C	6.5 to 9.5 mm (0.256 to 0.374 in.)	J	2.5 to 5.5 mm (0.0984 to 0.217 in.)
D	3.4 to 6.4 mm (0.134 to 0.252 in.)	K	-1.5 to 1.5 mm (-0.0591 to 0.0591 in.)
E	5.6 to 8.6 mm (0.221 to 0.339 in.)	L	2.5 to 5.5 mm (0.0984 to 0.217 in.)
F	5.0 to 8.0 mm (0.197 to 0.315 in.)	M	-1.5 to 1.5 mm (-0.0591 to 0.0591 in.)
G	1.2 to 4.2 mm (0.0472 to 0.165 in.)	-	-

2. ADJUST REAR DOOR

a. Loosen the body hinge bolts and adjust the door position.

SST
09812-00010

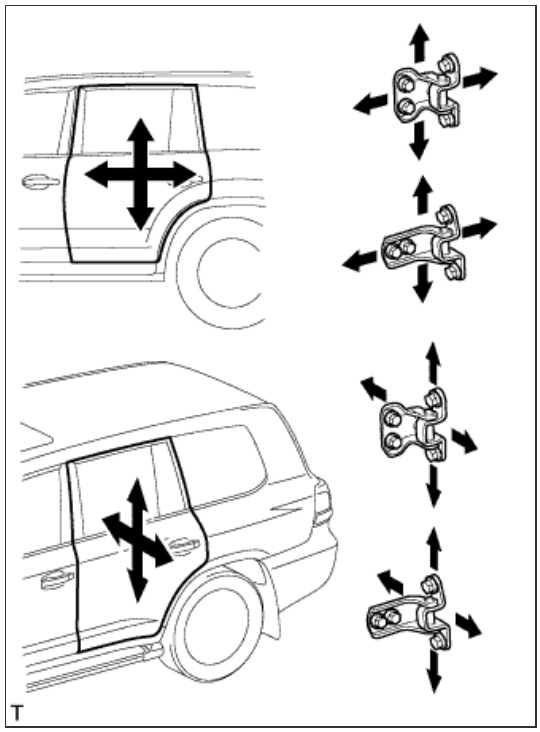
b. Tighten the body hinge bolts after the adjustment.

Torque:
26 N*m{ 265 kgf*cm , 19 ft.*lbf }

c. Loosen the door hinge bolts and adjust the door position.

d. Tighten the door hinge bolts after the adjustment.

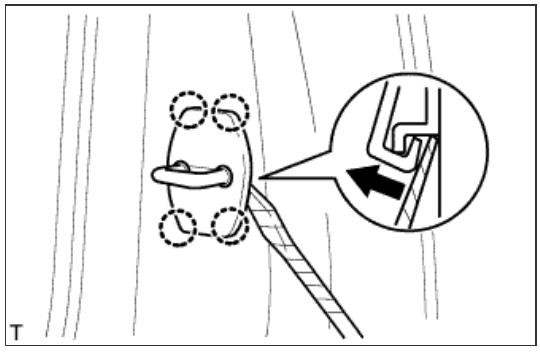
Torque:
26 N*m{ 265 kgf*cm , 19 ft.*lbf }



e. Using a screwdriver, detach the 4 claws and remove the cover.

HINT:

Tape the screwdriver tip before use.

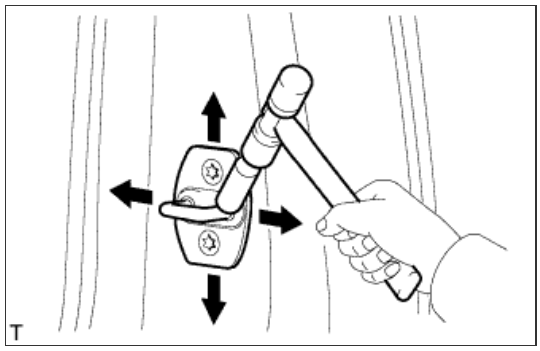


f. Using a T40 "TORX" socket, adjust the striker position by slightly loosening the striker mounting screws and hitting the striker with a plastic-faced hammer.

g. Using a T40 "TORX" socket, tighten the striker mounting screws after the adjustment.

Torque:
23 N*m{ 235 kgf*cm , 17 ft.*lbf }

h. Attach the 4 claws to install the cover.



for Preparation Click here

HINT:

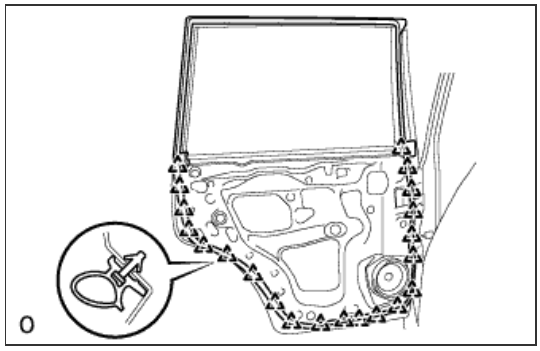
- **Use the same procedures for the RH side and LH side.**
- **The procedures listed below are for the LH side.**
- **A bolt without a torque specification is shown in the standard bolt chart (Click here).**

1. INSTALL REAR DOOR WEATHERSTRIP LH

a. Attach the 21 clips to install the weatherstrip.

HINT:

If clips are damaged during installation, replace them.



2. INSTALL REAR DOOR CHECK ASSEMBLY LH

a. Apply MP grease to the sliding areas of the door check.

b. Install the door check to the door panel with the 2 nuts.

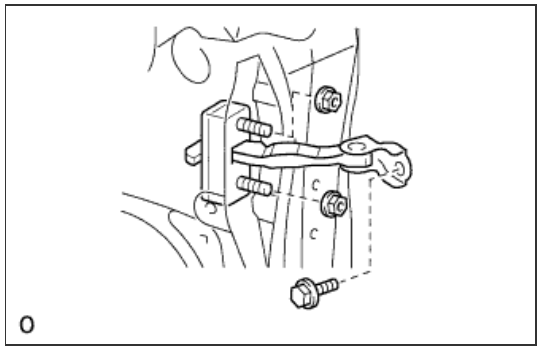
Torque:
8.0 N*m{ 82 kgf*cm , 71 in.*lbf }

c. Apply adhesive to the threads of the bolt.

Adhesive:
Toyota Genuine Adhesive 1324, Three Bond 1324 or equivalent

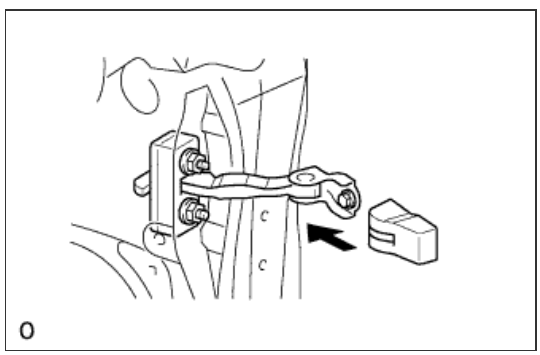
d. Install the bolt.

Torque:
27 N*m{ 275 kgf*cm , 20 ft.*lbf }



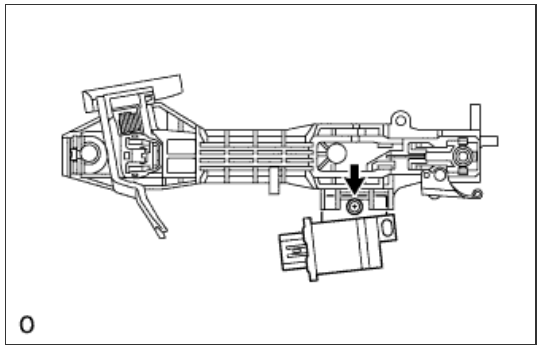
3. INSTALL REAR DOOR CHECK COVER LH

a. Install the door check cover.



. INSTALL DOOR ELECTRICAL KEY OSCILLATOR (for Entry Function)

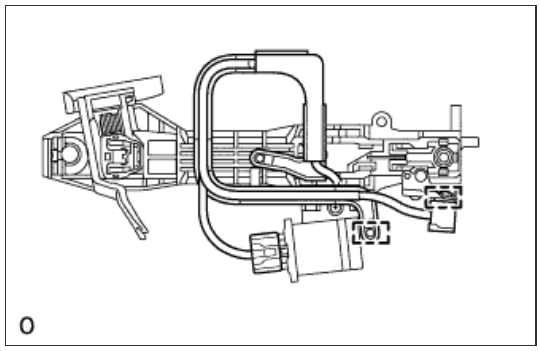
a. Install the door electrical key oscillator with the screw.



5. INSTALL NO. 4 ELECTRICAL KEY WIRE HARNESS (for Entry Function)

a. Connect the connector.

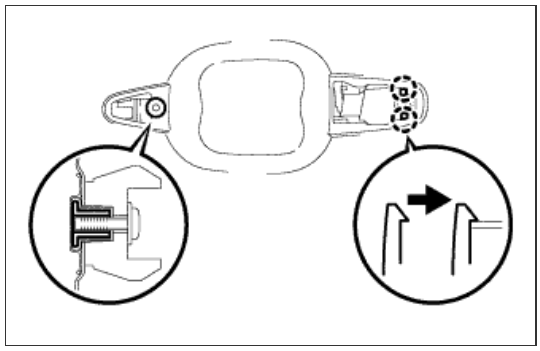
b. Attach the 2 clamps to install the wire harness to the frame.



6. INSTALL REAR DOOR OUTSIDE HANDLE FRAME SUB-ASSEMBLY LH

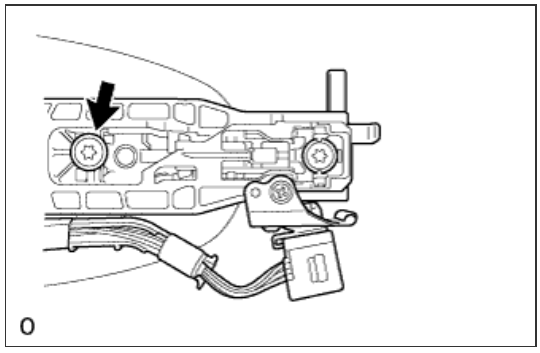
a. Apply MP grease to the sliding parts on the rear door outside handle frame sub-assembly.

b. Attach the 2 claws to install the rear door outside handle frame sub-assembly.



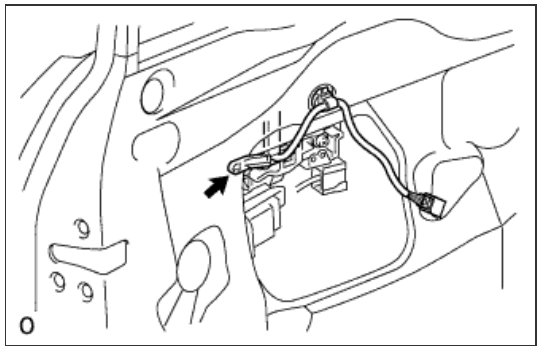
c. Using a T30 "TORX" wrench, install the front door outside handle frame sub-assembly with the screw.

Torque:
4.0 N*m{ 41 kgf*cm , 35 in.*lbf }



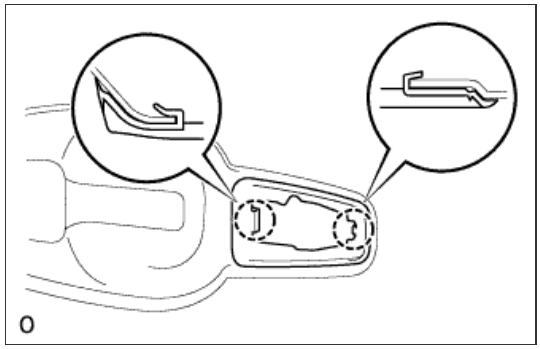
d. for Entry Function:

i. Attach the clamp.



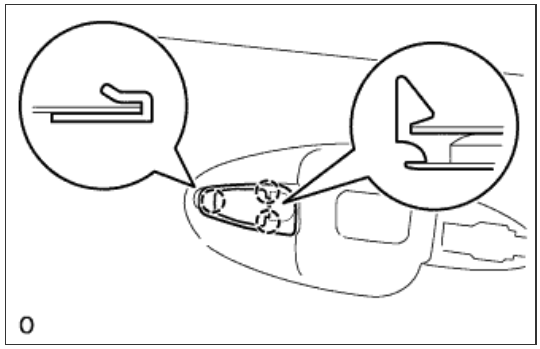
7. INSTALL REAR NO. 2 DOOR OUTSIDE HANDLE PAD LH

a. Attach the 2 claws to install the rear No. 2 door rear outside handle pad.



8. INSTALL REAR NO. 1 DOOR OUTSIDE HANDLE PAD LH

a. Attach the 3 claws to install the rear No. 1 door outside handle pad.



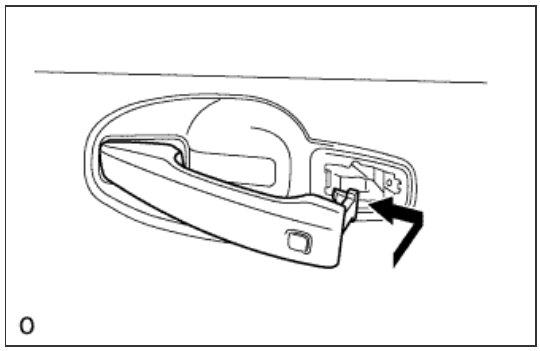
9. INSTALL REAR DOOR OUTSIDE HANDLE ASSEMBLY LH

a. Insert the front end of the rear door outside handle assembly into the rear door outside handle frame.

NOTICE:

If the bellcrank lever is not pulled and held when installing the outside handle, the bellcrank lever will interfere with the outside handle and the release plate may be damaged

b. Insert the rear end of the rear door outside handle assembly into the rear door outside handle frame. Next, slide the rear door outside handle assembly toward the front of the vehicle to install it.

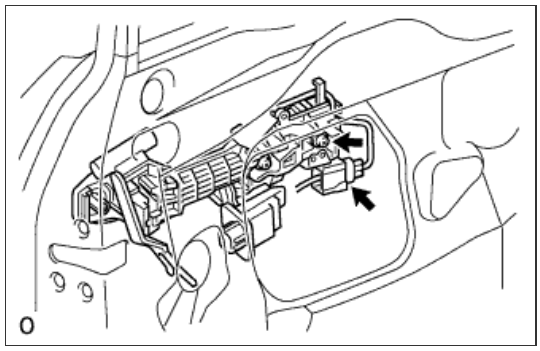


c. Using a T30 "TORX" socket, tighten the screw

c. Using a T30 "TORX" socket, tighten the screw.

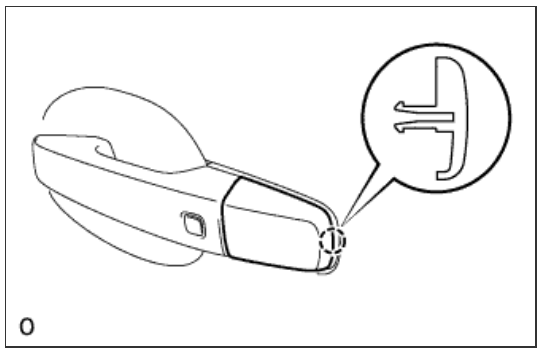
d. for Entry Function:

i. Connect the connector.

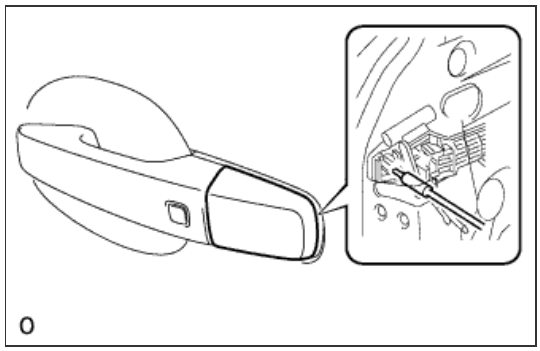


10. INSTALL REAR DOOR OUTSIDE HANDLE COVER LH

a. Attach the claw to install the rear door outside handle cover.

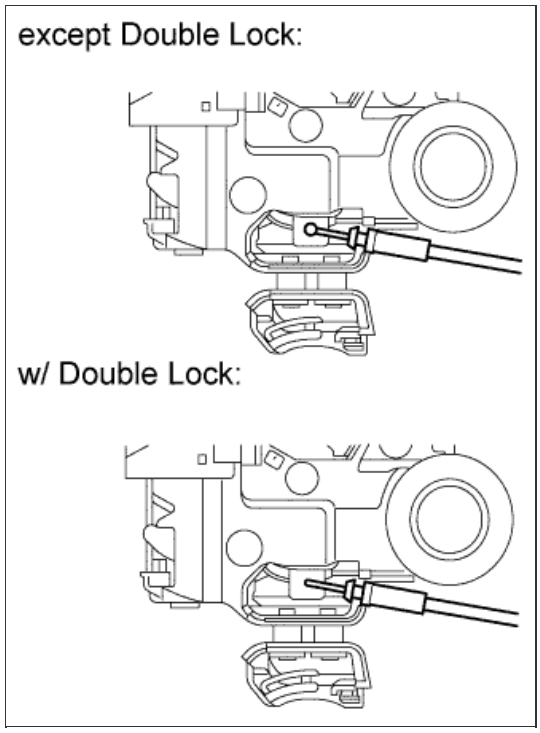


b. Using a T30 "TORX" socket, install the cover with the screw.

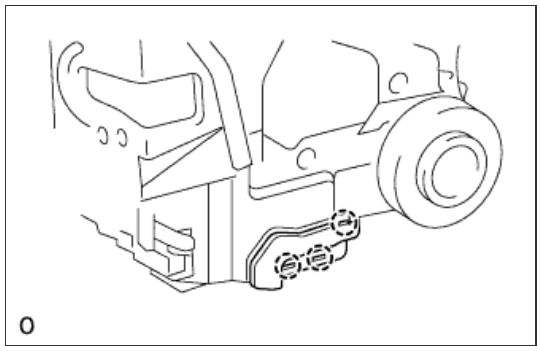


11. INSTALL REAR DOOR INSIDE LOCKING CABLE ASSEMBLY LH

a. Install the rear door inside locking cable assembly.

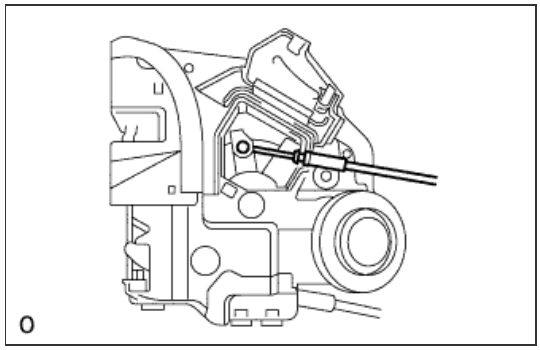


b. Attach the 3 claws.

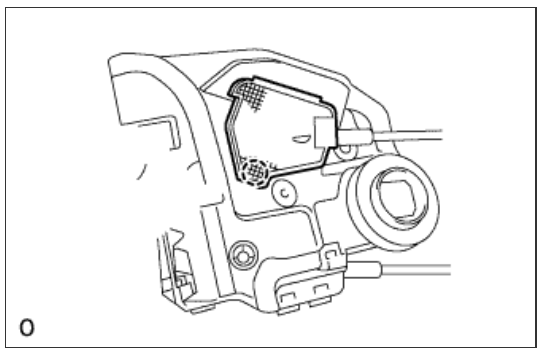


12. INSTALL REAR DOOR LOCK REMOTE CONTROL CABLE ASSEMBLY LH

a. Install the rear door lock remote control cable assembly.



b. Attach the claw.



13. INSTALL REAR DOOR LOCK ASSEMBLY LH

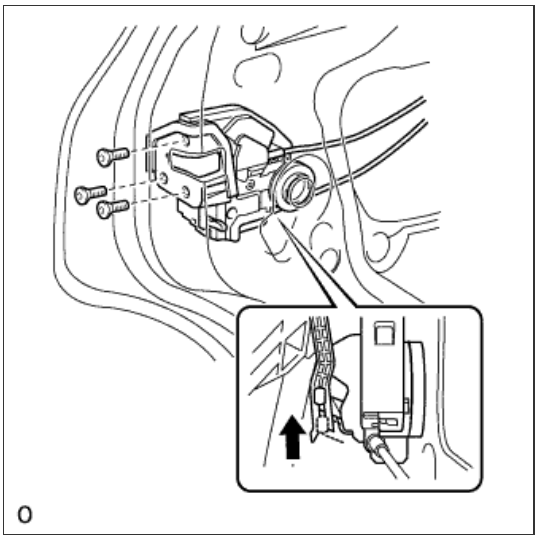
a. Apply MP grease to the sliding parts of the rear door lock assembly.

b. Insert the rear door lock assembly to the rear door outside handle release plate, and set it to the rear door panel.

c. Make sure that the rear door outside handle frame release plate is securely connected to the rear door lock assembly.

d. Using a T30 "TORX" wrench, install the door lock with the 3 screws.

Torque:
5.0 N*m{ 51 kgf*cm , 44 in.*lbf }



14. INSTALL REAR DOOR LOCK CHILD PROTECTION COVER LH

15. INSTALL REAR DOOR FRONT WINDOW FRAME MOULDING LH

a. Clean the vehicle body surface.

i. Using a heat light, heat the vehicle body surface.

ii. Remove the double-sided tape from the vehicle body surface.

iii. Wipe off any tape adhesive residue with cleaner.

b. Install a new window frame moulding.

i. Using a heat light, heat a new window frame moulding and the vehicle body surface.

ii. Remove the peeling paper from the face of the window frame moulding.

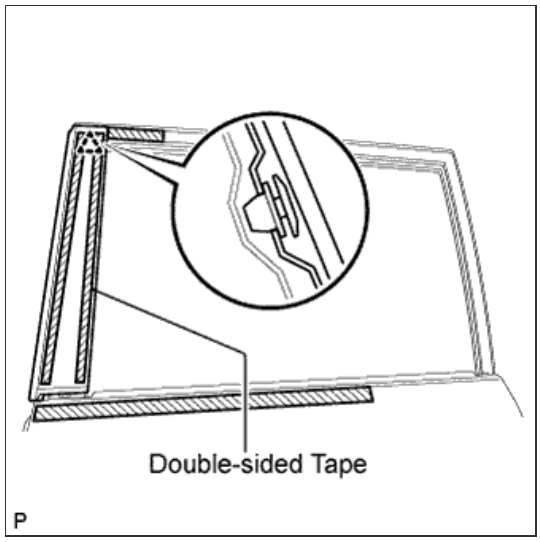
HINT:

After removing the peeling paper, keep the exposed adhesive free from foreign matter.

iii. Attach the clip and double-sided tape to install the window frame moulding.

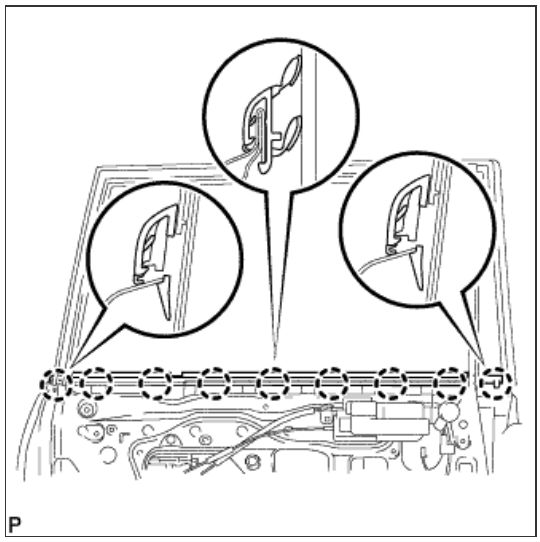
HINT:

Press the window frame moulding firmly to install it.



1 . INSTALL REAR DOOR BELT MOULDING ASSEMBLY LH

a. Attach the claw to install the belt moulding.



17. INSTALL REAR NO. 1 POWER WINDOW REGULATOR MOTOR ASSEMBLY LH

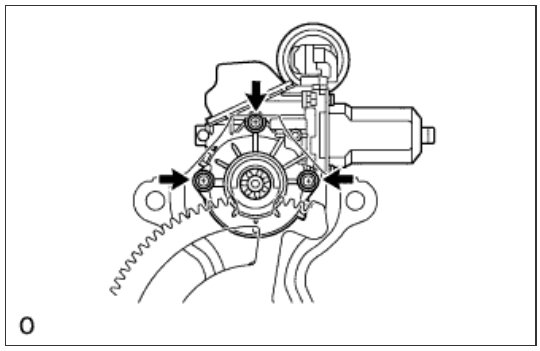
a. Apply MP grease to the sliding and rotating areas of the regulator motor.

b. Using a T25 "TORX" driver, install the motor with the 3 screws.

Torque:
5.4 N*m{ 55 kgf*cm , 48 in.*lbf }

HINT:

A new rear window regulator uses self-tapping screws to thread new installation holes when the self-tapping screws are inserted.



18. INSTALL REAR DOOR WINDOW REGULATOR SUB-ASSEMBLY LH

a. Apply MP grease to the sliding parts of the rear door window regulator sub-

assembly.

b. Loosely install the temporary bolt onto the window regulator.

c. Insert the window regulator into the door panel. Use the temporary bolt to hang the window regulator on the door panel.

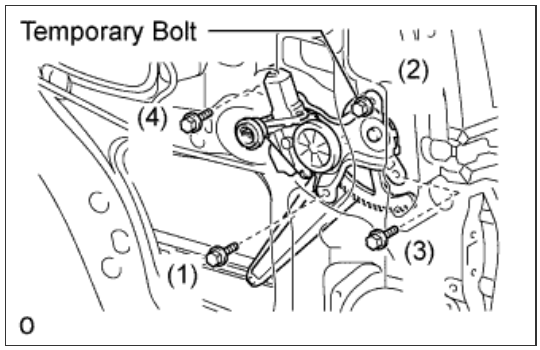
NOTICE:

Be careful not to drop the window regulator as it may become damaged.

d. Temporarily install the window regulator with the 3 bolts.

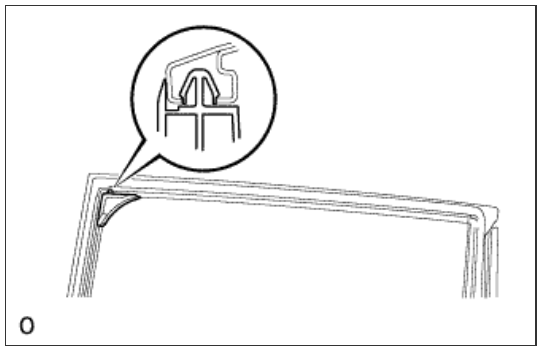
e. Tighten the 4 bolts in the order shown in the illustration.

Torque:
8.0 N*m{ 82 kgf*cm , 71 in.*lbf }



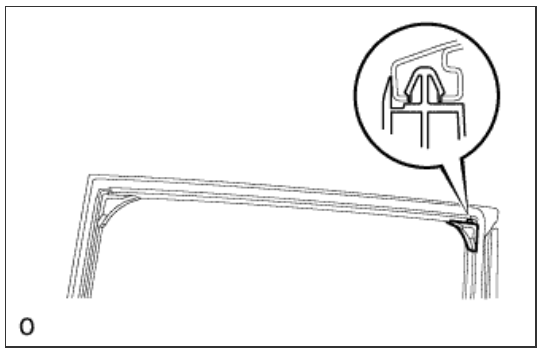
19. INSTALL REAR NO. 2 DOOR FRAME GARNISH LH

a. Attach a new clip to install the rear door frame garnish.



20. INSTALL REAR DOOR FRAME GARNISH LH

a. Attach a new clip to install the rear door frame garnish.

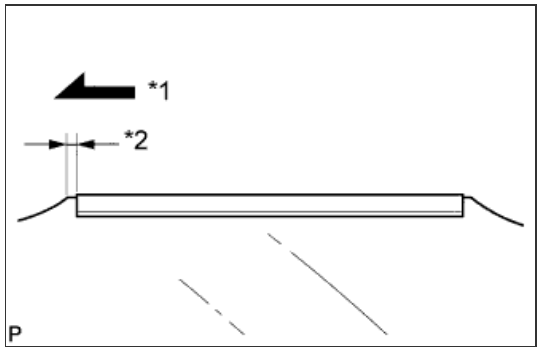


21. INSTALL REAR DOOR GLASS CHANNEL FILLER (for Tempered Glass)

a. Install the rear door glass channel filler onto the rear door glass.

Text in Illustration

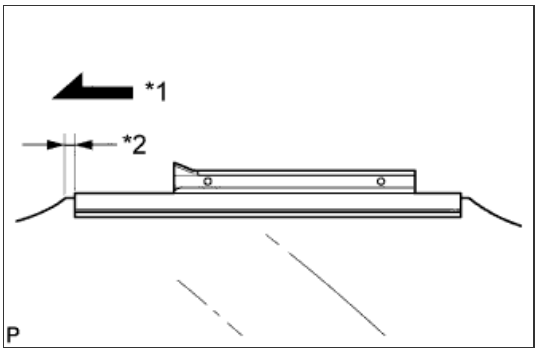
*1	Front side
*2	8.0 mm (0.327 in.)



22. INSTALL REAR DOOR GLASS CHANNEL SUB-ASSEMBLY LH (for Tempered Glass)

a. Apply soapy water to the inside of the rear door glass channel.

b. Using a plastic-faced hammer, tap the channel onto the glass to install the glass channel.



Text in Illustration

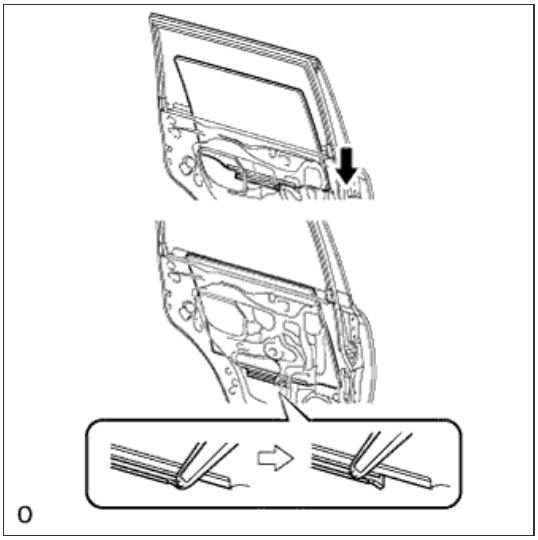
*1	Front side
*2	8.0 mm (0.327 in.)

NOTICE:

Be careful not to damage the glass or glass channel.

23. INSTALL REAR DOOR GLASS SUB-ASSEMBLY LH

a. Slide the rear door glass sub-assembly as shown in the illustration to install it.

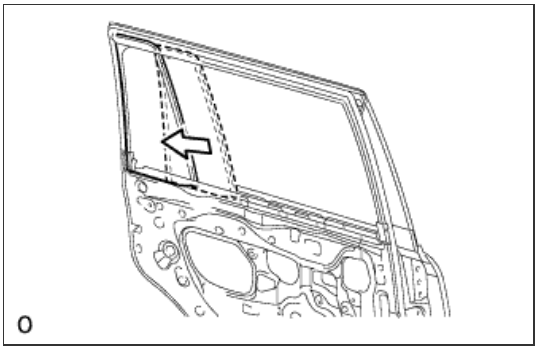


24. INSTALL REAR DOOR QUARTER WINDOW WEATHERSTRIP LH

a. Install the rear door quarter window glass to the rear door quarter window weatherstrip.

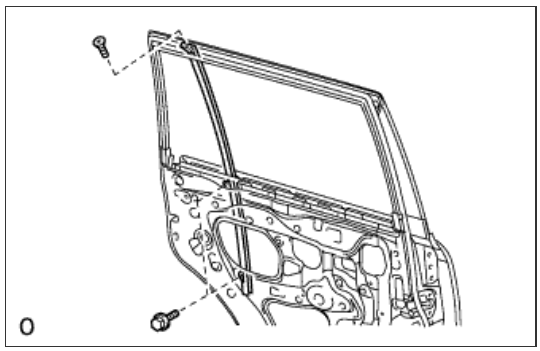
25. INSTALL REAR DOOR QUARTER WINDOW GLASS LH

a. Install the quarter glass together with the rear door quarter window weatherstrip in the direction indicated by the arrow in the illustration.



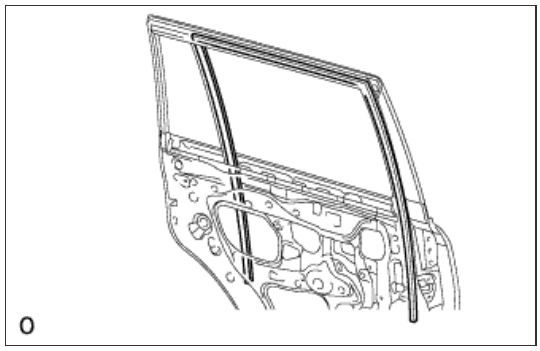
26. INSTALL REAR DOOR REAR LOWER WINDOW FRAME SUB-ASSEMBLY LH

a. Install the rear door rear lower window frame with the 2 bolts and screw.



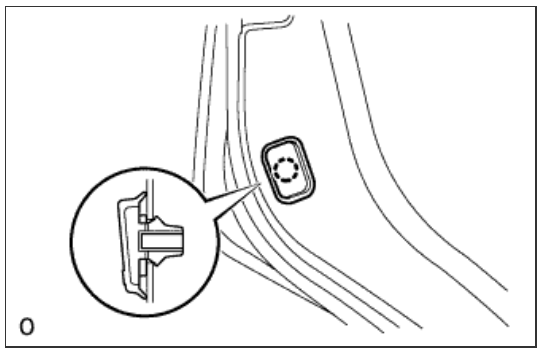
27. INSTALL REAR DOOR GLASS RUN LH

a. Install the rear door glass run.



28. INSTALL REAR DOOR PANEL PROTECTOR LH

a. Attach the claw to install the door panel protector.



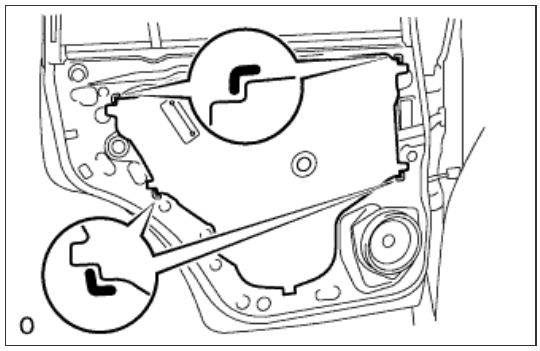
29. INSTALL REAR DOOR SERVICE HOLE COVER LH

a. Apply butyl tape to the door.

b. Pass the rear door lock remote control cable and rear door inside locking cable through a new rear door service hole cover.

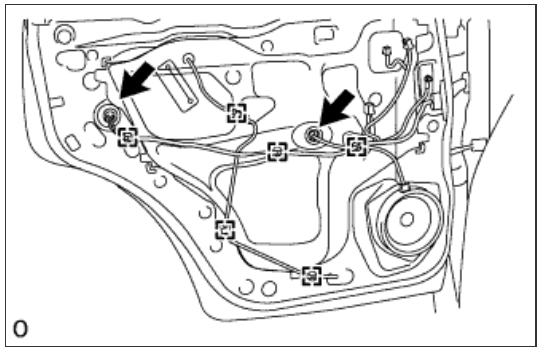
NOTICE:

- **When installing the service hole cover, pull the links and connectors through the service hole cover.**
- **There should be no wrinkles or folds after attaching the service hole cover.**
- **After attaching the service hole cover, check the sealing quality.**



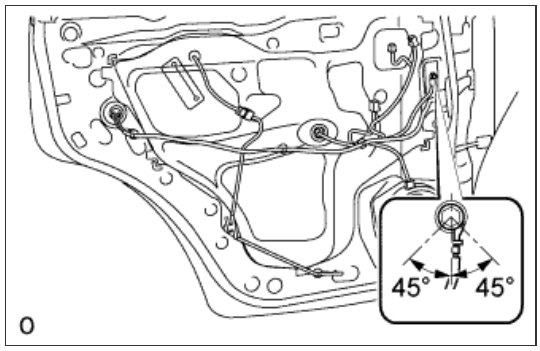
c. Connect the 2 connectors.

d. Attach the 6 clamps.



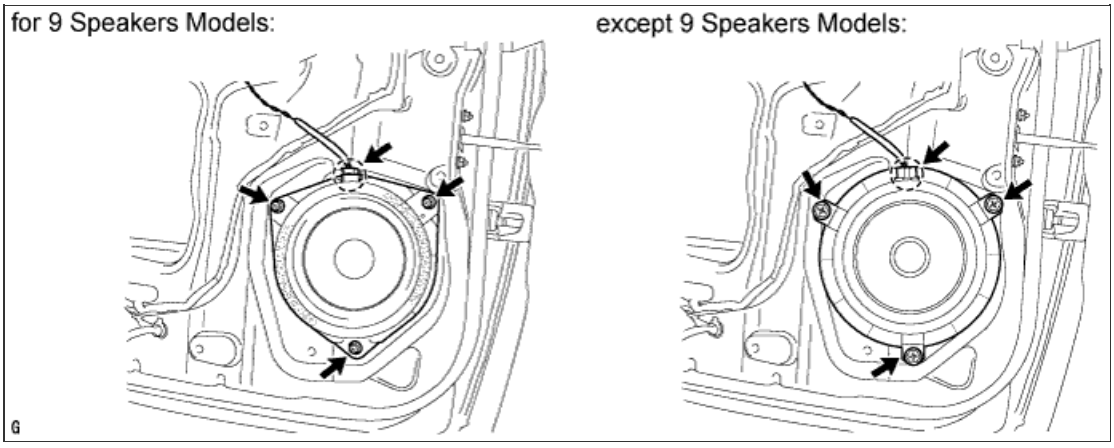
e. Install the bolt as shown in the illustration.

Torque:
8.4 N*m{ 86 kgf*cm , 74 in.*lbf }



30. INSTALL REAR SPEAKER SET (w/ Rear Speaker)

a. Temporarily install the speaker by attaching the claw of the speaker to the door panel.



b. Install the speaker with the 3 screws.

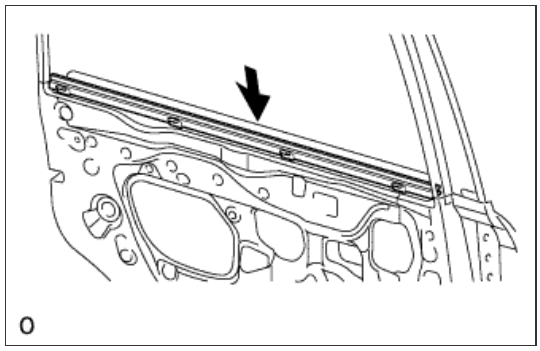
NOTICE:

Do not touch the cone part of the speaker.

c. Connect the connector.

31. INSTALL REAR INNER DOOR GLASS WEATHERSTRIP LH

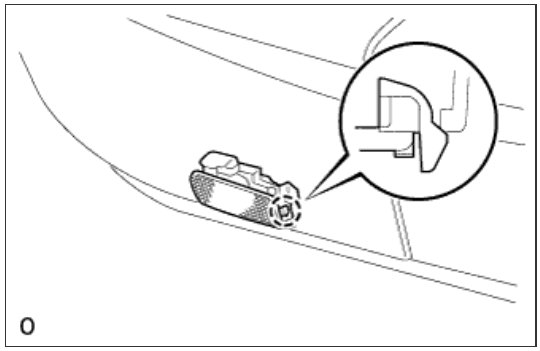
a. Install the rear inner door glass weatherstrip to the door panel.



32. INSTALL COURTESY LIGHT ASSEMBLY (w/ Courtesy Light)

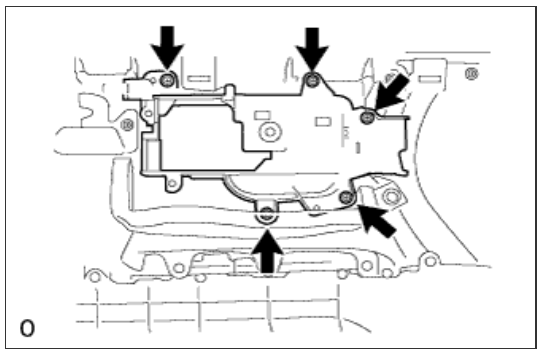
a. Connect the connector.

b. Attach the claw of the courtesy light to the rear door trim.



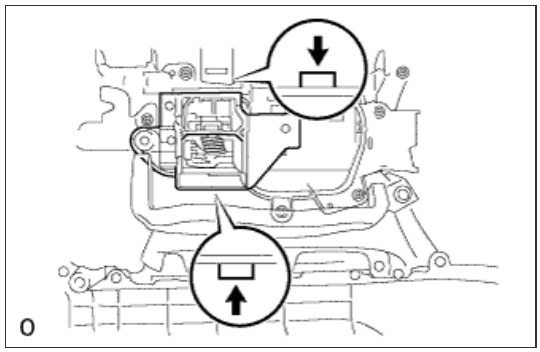
33. INSTALL REAR DOOR INSIDE HANDLE BEZEL LH

a. Install the rear door inside handle bezel to the trim board with the 5 screws.



34. INSTALL REAR DOOR INSIDE HANDLE SUB-ASSEMBLY LH

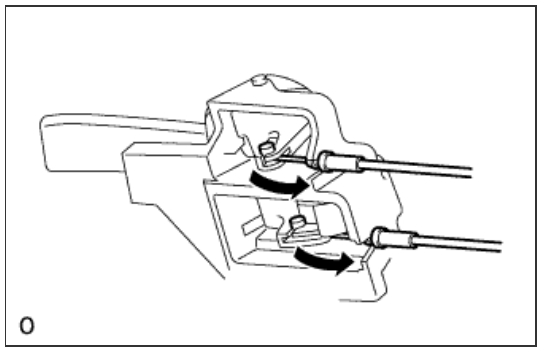
a. Attach the 2 claws to install the inside handle.



3 . INSTALL REAR DOOR TRIM BOARD SUB-ASSEMBLY LH

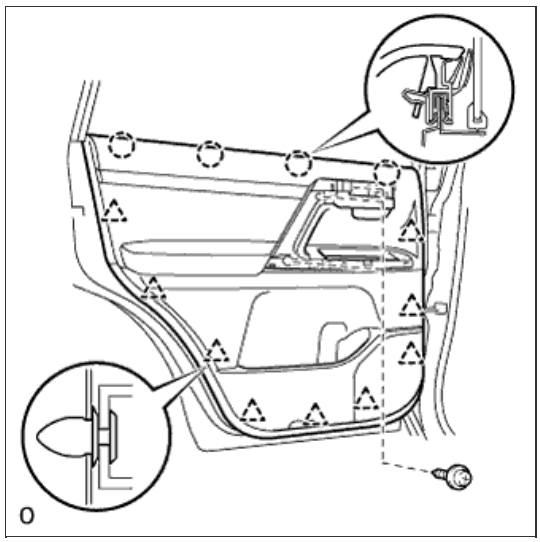
a. Connect the connector.

b. Connect the rear door lock remote control cable and rear door inside locking cable to the rear door inside handle sub-assembly.



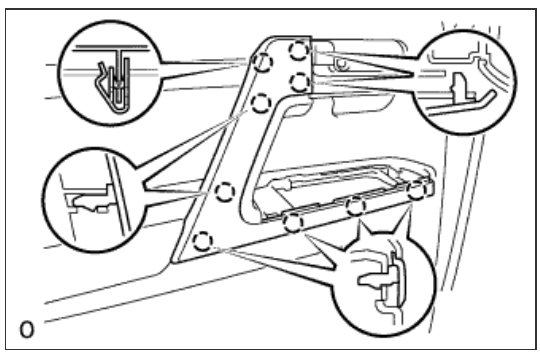
c. Attach the 4 claws and 9 clips to install the rear door trim board sub-assembly.

d. Install the 3 screws.



36. INSTALL ASSIST GRIP COVER LH

a. Attach the 9 claws to install the door assist grip cover to the door trim panel.



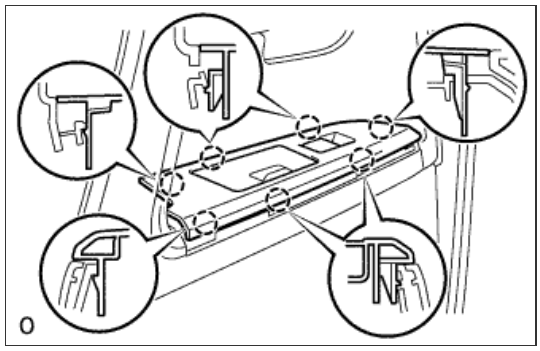
37. INSTALL REAR POWER WINDOW REGULATOR SWITCH ASSEMBLY

a. Attach the 2 claws to install the window regulator switch.

38. INSTALL REAR DOOR ARMREST BASE PANEL ASSEMBLY LH

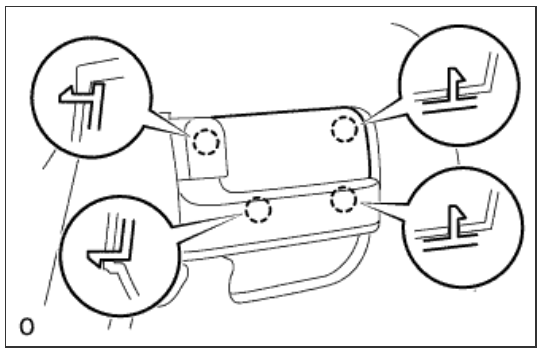
a. Connect the connector.

b. Attach the 7 claws to install the rear door armrest base panel.



39. INSTALL REAR DOOR INSIDE HANDLE BEZEL LH

a. Attach the 4 claws to install the bezel.



40. CONNECT CABLE TO NEGATIVE BATTERY TERMINAL

NOTICE:

When disconnecting the cable, some systems need to be initialized after the cable is reconnected (Click here).

for Preparation Click here

HINT:

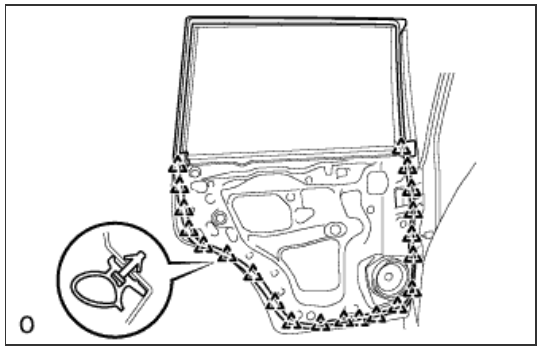
- **Use the same procedures for the RH side and LH side.**
- **The procedures listed below are for the LH side.**
- **A bolt without a torque specification is shown in the standard bolt chart (Click here).**

1. INSTALL REAR DOOR WEATHERSTRIP LH

a. Attach the 21 clips to install the weatherstrip.

HINT:

If clips are damaged during installation, replace them.



2. INSTALL REAR DOOR CHECK ASSEMBLY LH

a. Apply MP grease to the sliding areas of the door check.

b. Install the door check to the door panel with the 2 nuts.

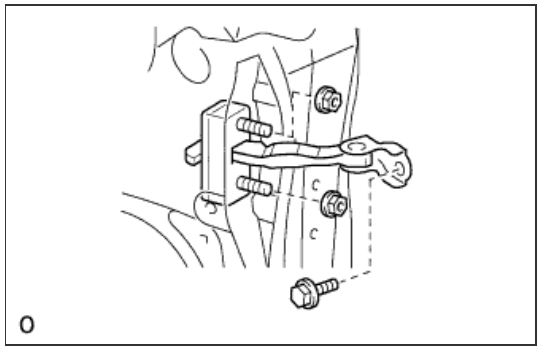
Torque:
8.0 N*m{ 82 kgf*cm , 71 in.*lbf }

c. Apply adhesive to the threads of the bolt.

Adhesive:
Toyota Genuine Adhesive 1324, Three Bond 1324 or equivalent

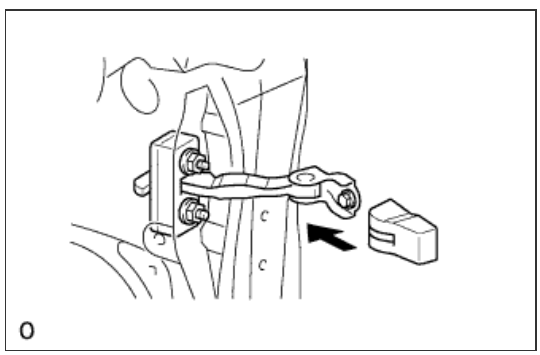
d. Install the bolt.

Torque:
27 N*m{ 275 kgf*cm , 20 ft.*lbf }



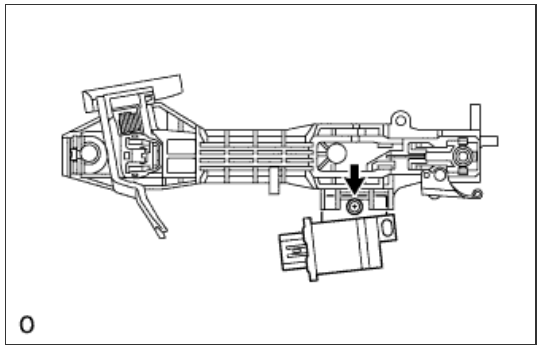
3. INSTALL REAR DOOR CHECK COVER LH

a. Install the door check cover.



. INSTALL DOOR ELECTRICAL KEY OSCILLATOR (for Entry Function)

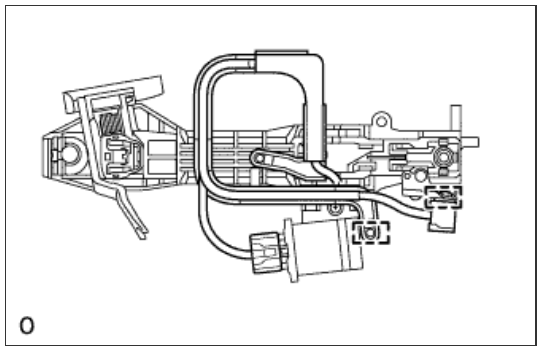
a. Install the door electrical key oscillator with the screw.



5. INSTALL NO. 4 ELECTRICAL KEY WIRE HARNESS (for Entry Function)

a. Connect the connector.

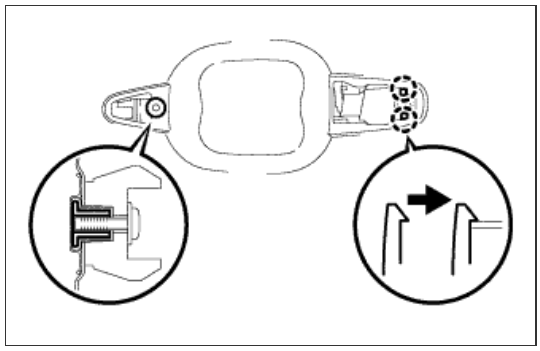
b. Attach the 2 clamps to install the wire harness to the frame.



6. INSTALL REAR DOOR OUTSIDE HANDLE FRAME SUB-ASSEMBLY LH

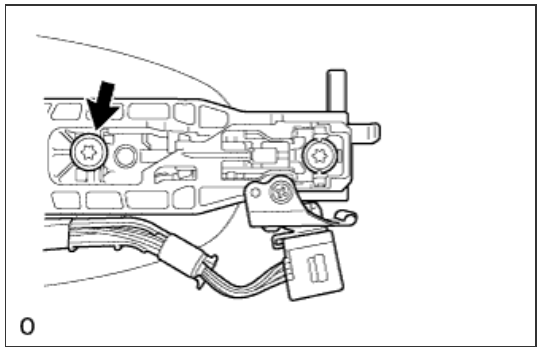
a. Apply MP grease to the sliding parts on the rear door outside handle frame sub-assembly.

b. Attach the 2 claws to install the rear door outside handle frame sub-assembly.



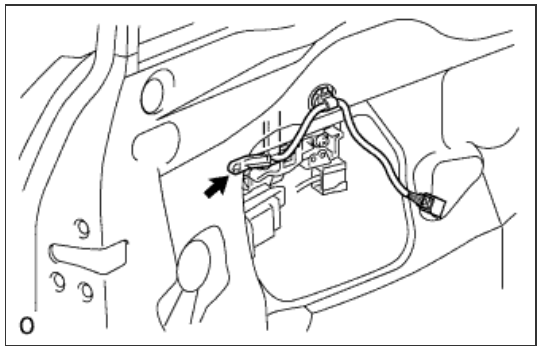
c. Using a T30 "TORX" wrench, install the front door outside handle frame sub-assembly with the screw.

Torque:
4.0 N*m{ 41 kgf*cm , 35 in.*lbf }



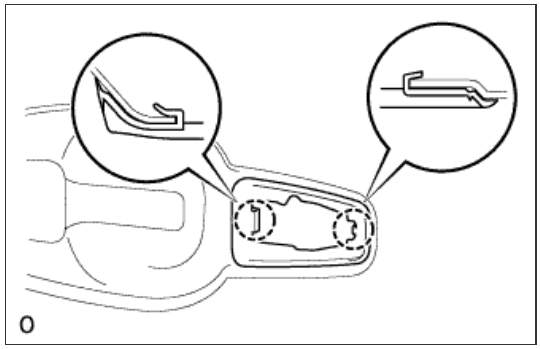
d. for Entry Function:

i. Attach the clamp.



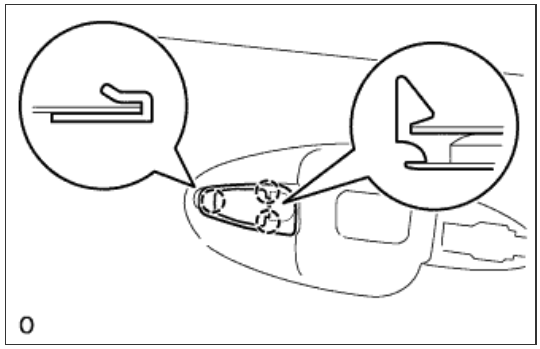
7. INSTALL REAR NO. 2 DOOR OUTSIDE HANDLE PAD LH

a. Attach the 2 claws to install the rear No. 2 door rear outside handle pad.



8. INSTALL REAR NO. 1 DOOR OUTSIDE HANDLE PAD LH

a. Attach the 3 claws to install the rear No. 1 door outside handle pad.



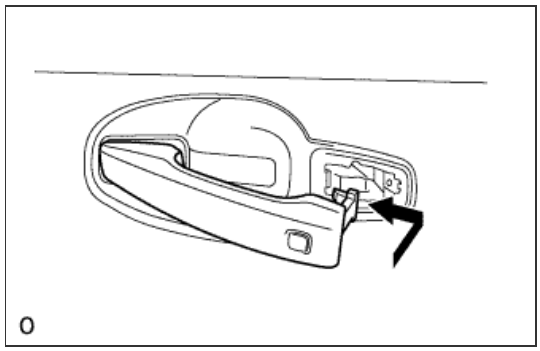
9. INSTALL REAR DOOR OUTSIDE HANDLE ASSEMBLY LH

a. Insert the front end of the rear door outside handle assembly into the rear door outside handle frame.

NOTICE:

If the bellcrank lever is not pulled and held when installing the outside handle, the bellcrank lever will interfere with the outside handle and the release plate may be damaged

b. Insert the rear end of the rear door outside handle assembly into the rear door outside handle frame. Next, slide the rear door outside handle assembly toward the front of the vehicle to install it.

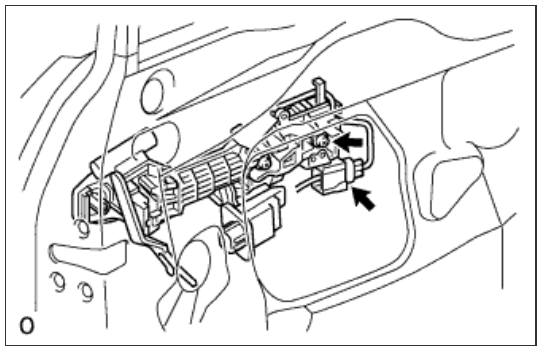


c. Using a T30 "TORX" socket, tighten the screw

c. Using a T30 "TORX" socket, tighten the screw.

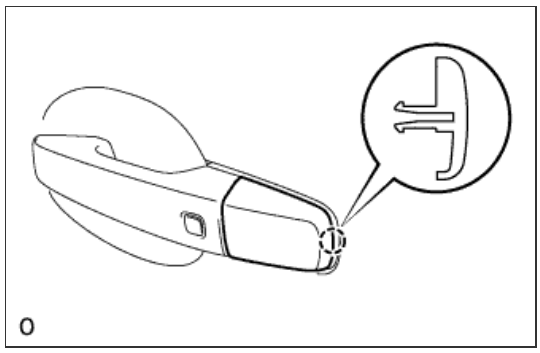
d. for Entry Function:

i. Connect the connector.

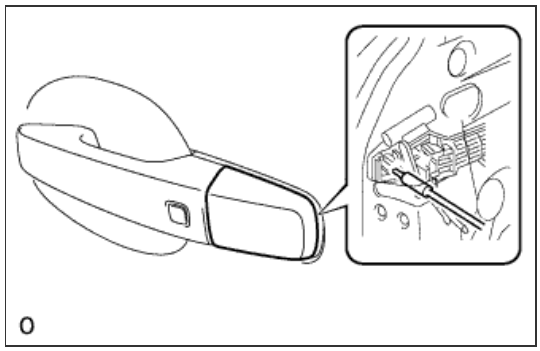


10. INSTALL REAR DOOR OUTSIDE HANDLE COVER LH

a. Attach the claw to install the rear door outside handle cover.



b. Using a T30 "TORX" socket, install the cover with the screw.

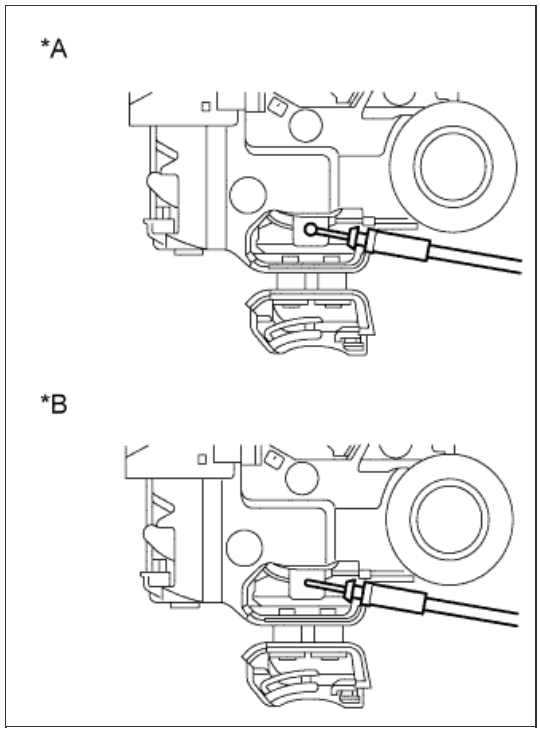


11. INSTALL REAR DOOR INSIDE LOCKING CABLE ASSEMBLY LH

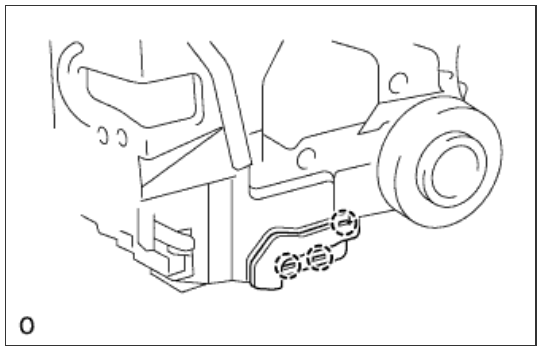
a. Install the rear door inside locking cable assembly.

Text in Illustration

*A	except Double Lock
*B	w/ Double Lock

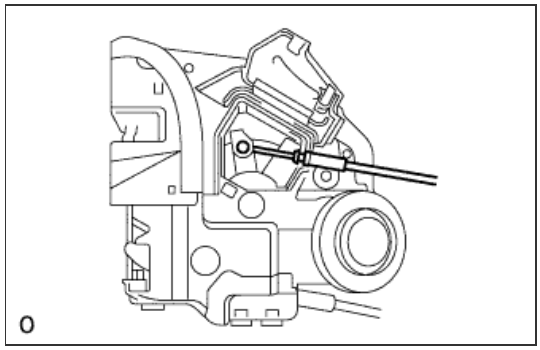


b. Attach the 3 claws.

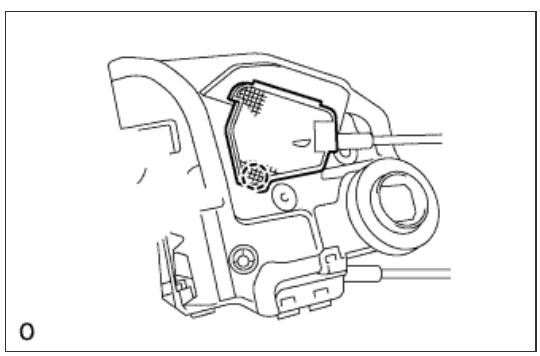


12. INSTALL REAR DOOR LOCK REMOTE CONTROL CABLE ASSEMBLY LH

a. Install the rear door lock remote control cable assembly.



b. Attach the claw.



13. INSTALL REAR DOOR LOCK ASSEMBLY LH

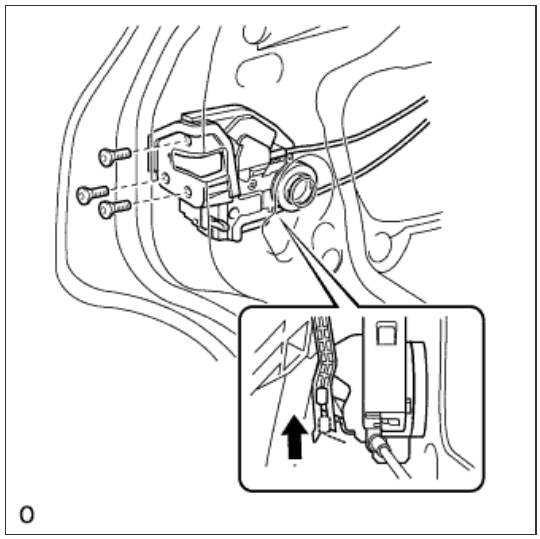
a. Apply MP grease to the sliding parts of the rear door lock assembly.

b. Insert the rear door lock assembly to the rear door outside handle release plate, and set it to the rear door panel.

c. Make sure that the rear door outside handle frame release plate is securely connected to the rear door lock assembly.

d. Using a T30 "TORX" wrench, the 3 screws.

Torque:
5.0 N*m{ 51 kgf*cm , 44 in.*lbf }



14. INSTALL REAR DOOR LOCK CHILD PROTECTION COVER LH

15. INSTALL REAR DOOR FRONT WINDOW FRAME MOULDING LH

a. Clean the vehicle body surface.

i. Using a heat light, heat the vehicle body surface.

ii. Remove the double-sided tape from the vehicle body surface.

iii. Wipe off any tape adhesive residue with cleaner.

b. Install a new window frame moulding.

i. Using a heat light, heat a new window frame moulding and the vehicle body surface.

ii. Remove the peeling paper from the face of the window frame moulding.

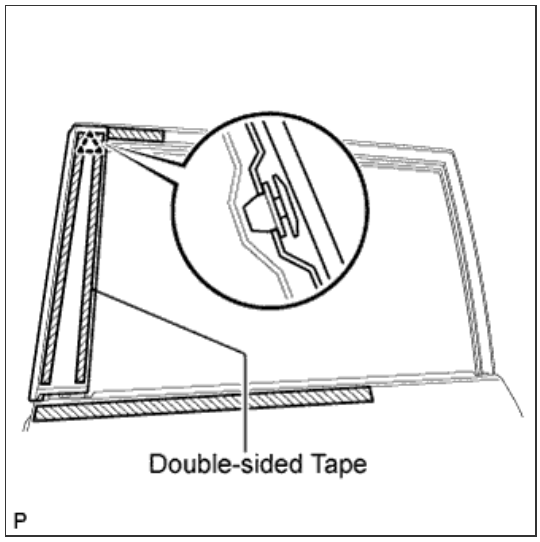
HINT:

After removing the peeling paper, keep the exposed adhesive free from foreign matter.

iii. Attach the clip and double-sided tape to install the window frame moulding.

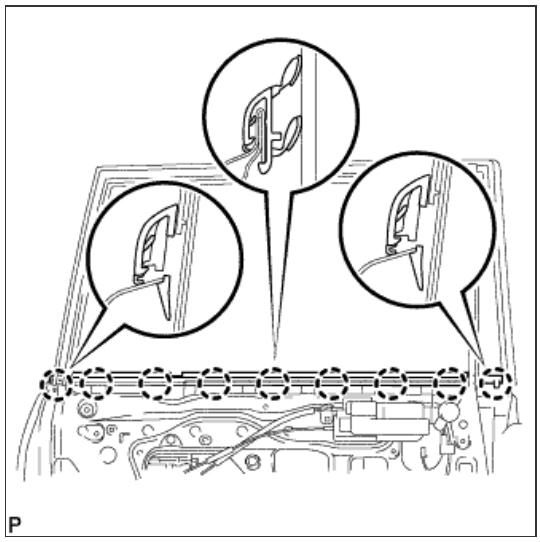
HINT:

Press the window frame moulding firmly to install it.



1 . INSTALL REAR DOOR BELT MOULDING ASSEMBLY LH

a. Attach the claw to install the belt moulding.



17. INSTALL REAR POWER WINDOW REGULATOR MOTOR ASSEMBLY LH

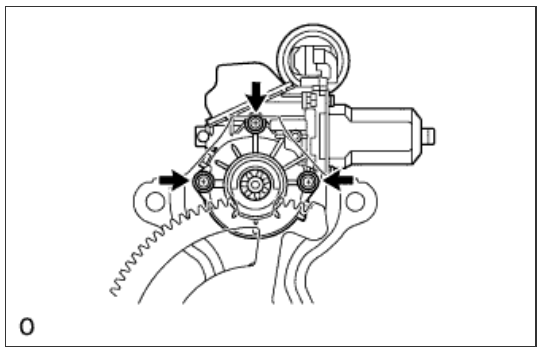
a. Apply MP grease to the sliding and rotating areas of the regulator motor.

b. Using a T25 "TORX" driver, install the motor with the 3 screws.

Torque:
5.4 N*m{ 55 kgf*cm , 48 in.*lbf }

HINT:

A new rear window regulator uses self-tapping screws to thread new installation holes when the self-tapping screws are inserted.



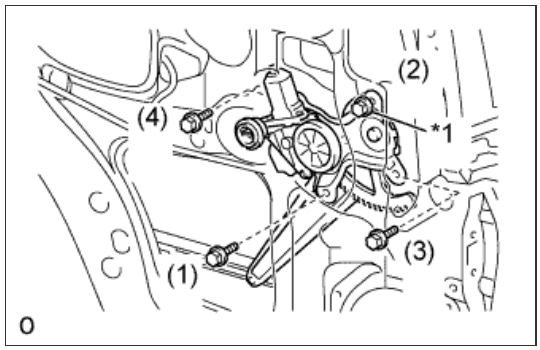
18. INSTALL REAR DOOR WINDOW REGULATOR SUB-ASSEMBLY LH

a. Apply MP grease to the sliding parts of the rear door window regulator sub-assembly.

b. Loosely install the temporary bolt onto the window regulator.

Text in Illustration

*1	Temporary Bolt



c. Insert the window regulator into the door panel. Use the temporary bolt to hang the window regulator on the door panel.

NOTICE:

Be careful not to drop the window regulator as it may become damaged.

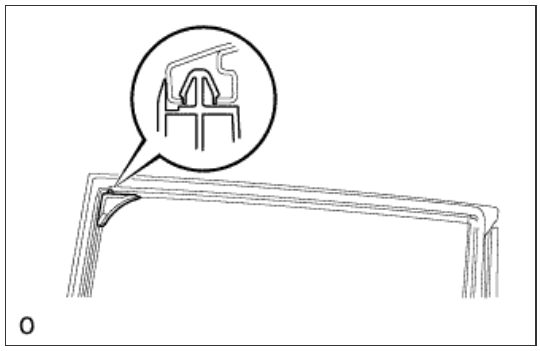
d. Temporarily install the window regulator with the 3 bolts.

e. Tighten the 4 bolts in the order shown in the illustration.

Torque:
8.0 N*m{ 82 kgf*cm , 71 in.*lbf }

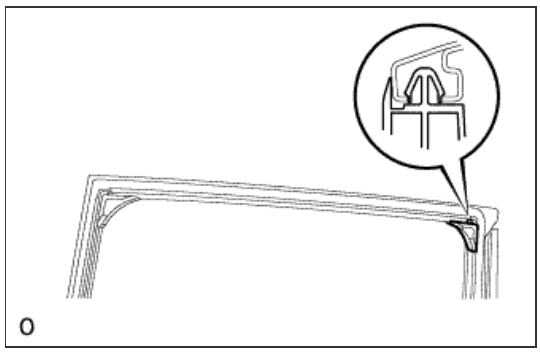
19. INSTALL REAR NO. 2 DOOR FRAME GARNISH LH

a. Attach a new clip to install the rear door frame garnish.



20. INSTALL REAR DOOR FRAME GARNISH LH

a. Attach a new clip to install the rear door frame garnish.

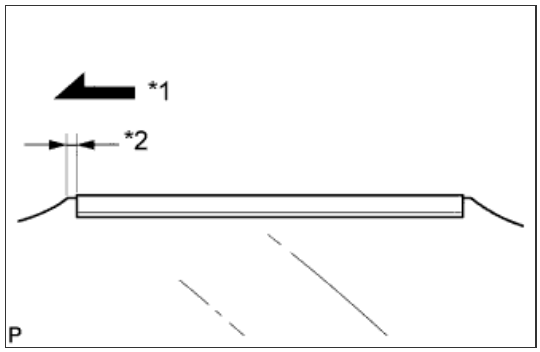


21. INSTALL REAR DOOR GLASS CHANNEL FILLER (for Tempered Glass)

a. Install the rear door glass channel filler onto the rear door glass.

Text in Illustration

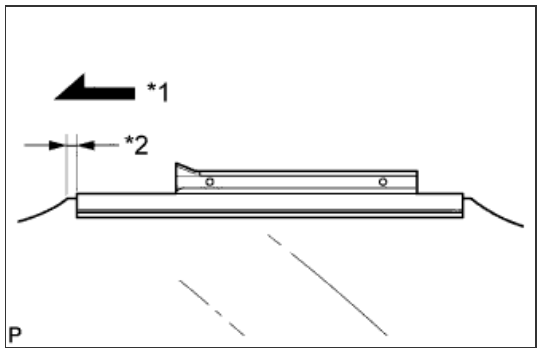
*1	Front side
*2	8.0 mm (0.32 in.



22. INSTALL REAR DOOR GLASS CHANNEL SUB-ASSEMBLY LH (for Tempered Glass)

a. Apply soapy water to the inside of the rear door glass channel.

b. Using a plastic-faced hammer, tap the channel onto the glass to install the glass channel.



Text in Illustration

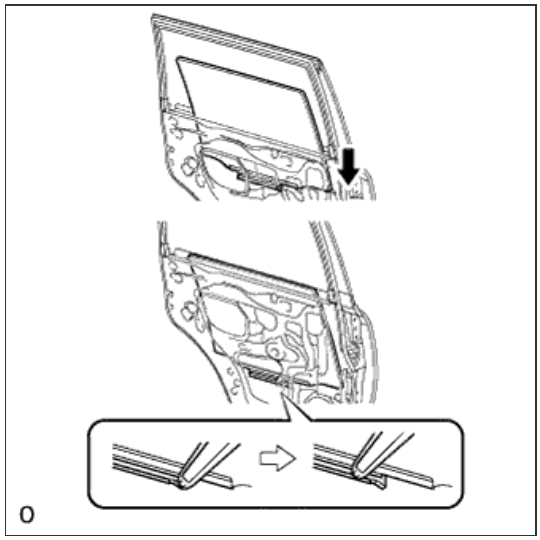
*1	Front side
*2	8.0 mm (0.32 in.

NOTICE:

Be careful not to damage the glass or glass channel.

23. INSTALL REAR DOOR GLASS SUB-ASSEMBLY LH

a. lide the rear door glass sub-assembly as shown in the illustration to install it.

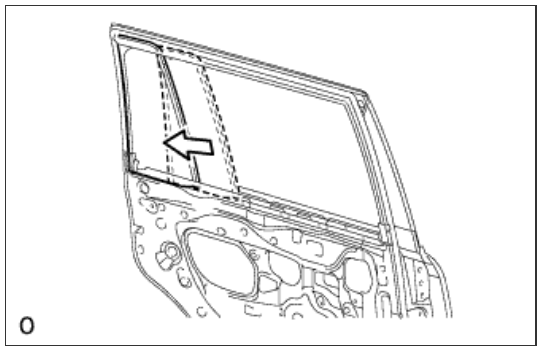


24. INSTALL REAR DOOR QUARTER WINDOW WEATHERSTRIP LH

a. Install the rear door uarter window glass to the rear door uarter window weatherstrip.

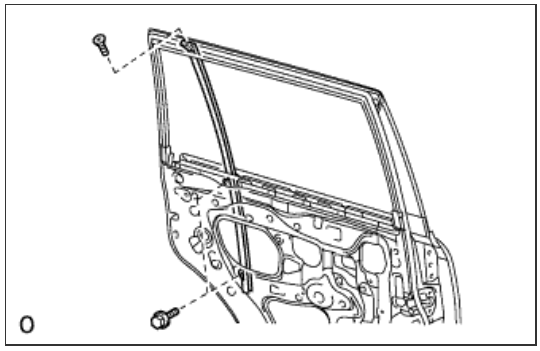
25. INSTALL REAR DOOR QUARTER WINDOW GLASS LH

a. Install the uarter glass together with the rear door uarter window weatherstrip in the direction indicated by the arrow in the illustration.



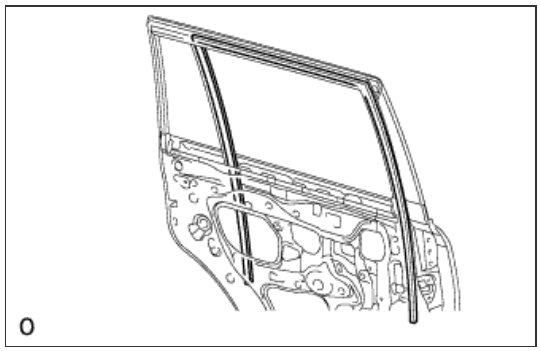
26. INSTALL REAR DOOR REAR LOWER WINDOW FRAME SUB-ASSEMBLY LH

a. Install the rear door rear lower window frame with the 2 bolts and screw.



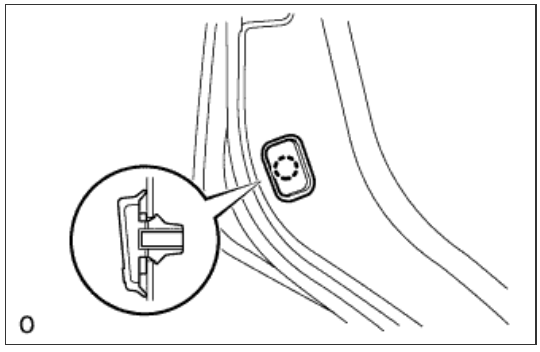
27. INSTALL REAR DOOR GLASS RUN LH

a. Install the rear door glass run.



28. INSTALL REAR DOOR PANEL PROTECTOR LH

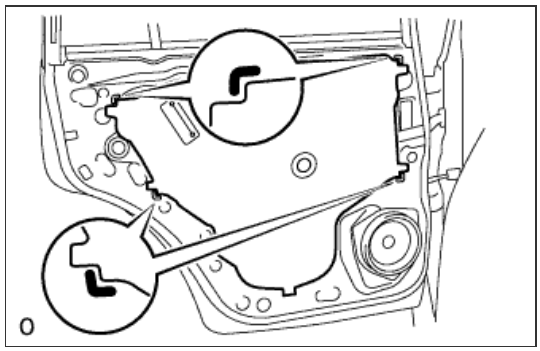
a. Attach the claw to install the door panel protector.



29. INSTALL REAR DOOR SERVICE HOLE COVER LH

a. Apply butyl tape to the door.

b. Pass the rear door lock remote control cable and rear door inside locking cable through a new rear door service hole cover.

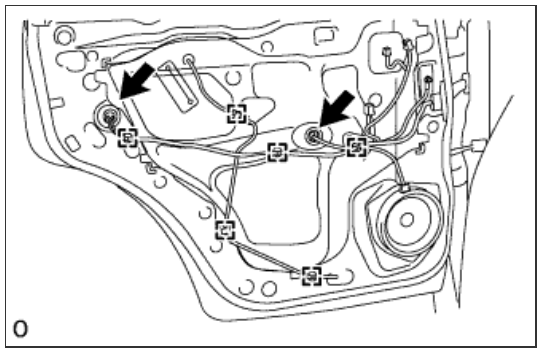


NOTICE:

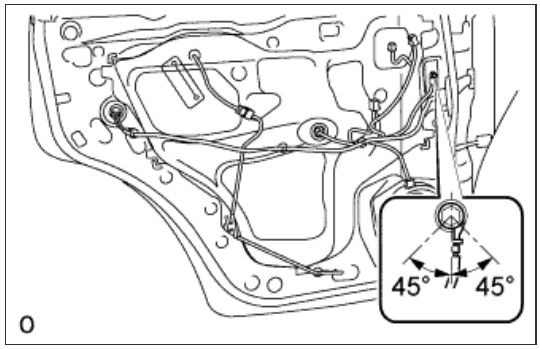
- **When installing the service hole cover, pull the links and connectors through the service hole cover.**
- **There should be no wrinkles or folds after attaching the service hole cover.**
- **After attaching the service hole cover, check the sealing quality.**

c. Connect the 2 connectors.

d. Attach the clamps.



e. Install the bolt as shown in the illustration.

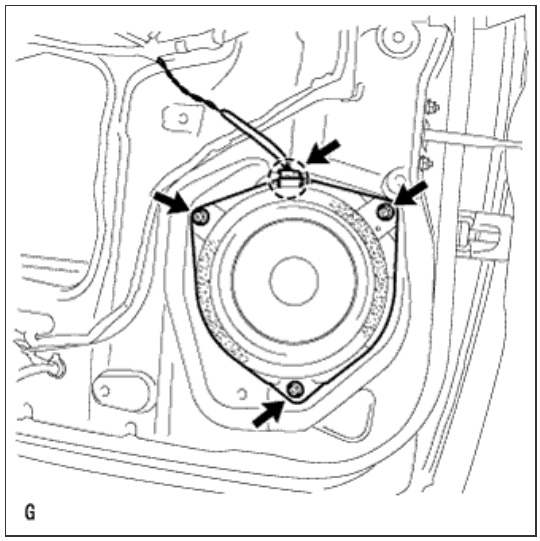


Torque:
8.4 N*m{ 86 kgf*cm , 74 in.*lbf }

30. INSTALL REAR SPEAKER SET (w/ Rear Speaker)

a. Temporarily install the speaker by attaching the claw of the speaker to the door panel.

b. Install the speaker with the 3 screws.



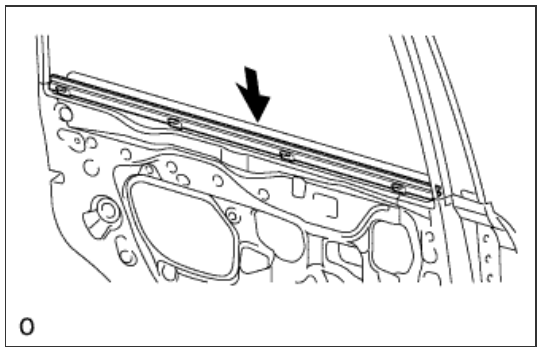
NOTICE:

Do not touch the cone part of the speaker.

c. Connect the connector.

31. INSTALL REAR INNER DOOR GLASS WEATHERSTRIP LH

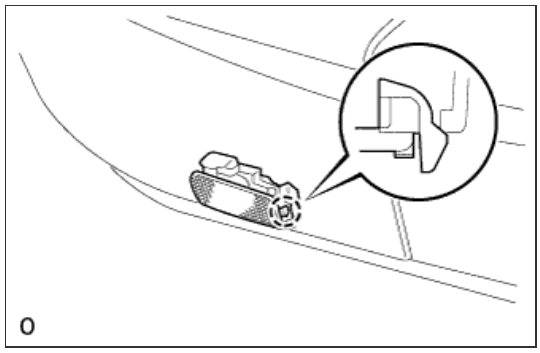
a. Install the rear inner door glass weatherstrip to the door panel.



32. INSTALL COURTESY LIGHT ASSEMBLY (w/ Courtesy Light)

a. Connect the connector.

b. Attach the claw of the courtesy light to the rear door trim.



33. INSTALL REAR NO. 3 SPEAKER ASSEMBLY (for 14 Speakers)

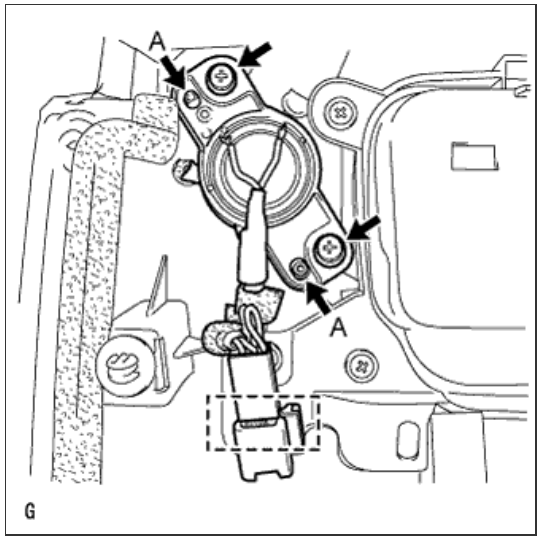
a. Align the speaker to the door position pins labeled A.

b. Install the speaker with the 2 screws.

NOTICE:

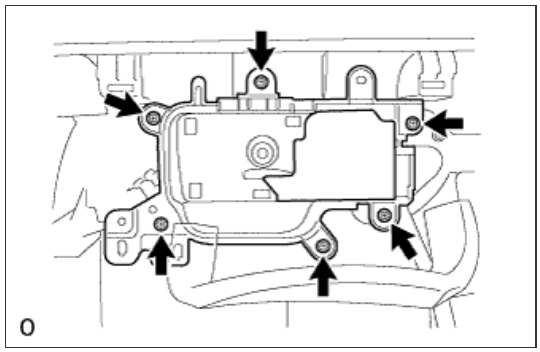
Do not touch the cone part of the speaker.

c. Attach the clamp and connect the connector.



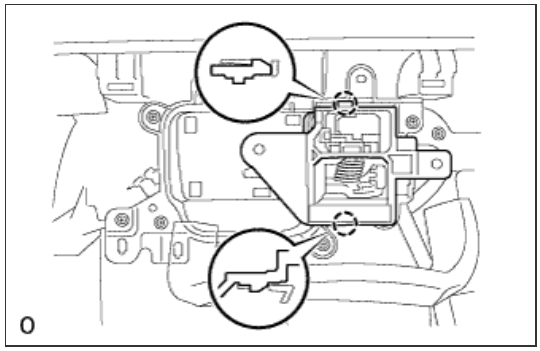
34. INSTALL REAR DOOR INSIDE HANDLE BEZEL LH

a. Install the rear door inside handle be el to the trim board with the screws.



3 . INSTALL REAR DOOR INSIDE HANDLE SUB-ASSEMBLY LH

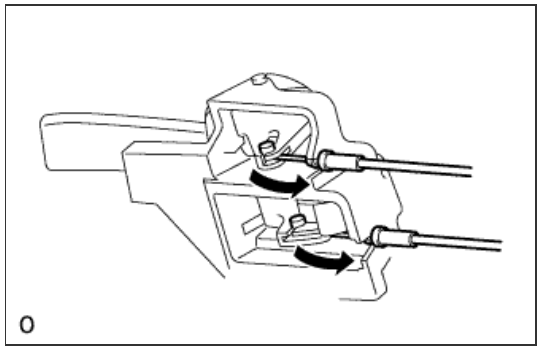
a. Attach the 2 claws to install the inside handle.



36. INSTALL REAR DOOR TRIM BOARD SUB-ASSEMBLY LH

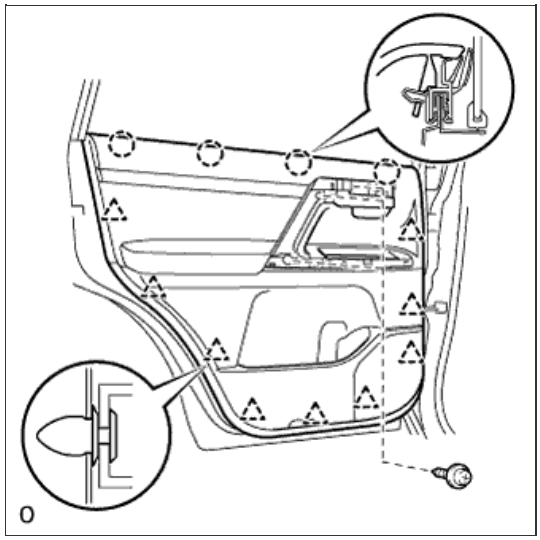
a. Connect the connector.

b. Connect the rear door lock remote control cable and rear door inside locking cable to the rear door inside handle sub-assembly.



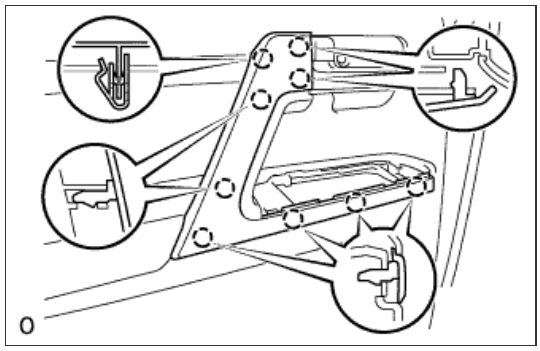
c. Attach the 4 claws and clips to install the rear door trim board sub-assembly.

d. Install the 3 screws.



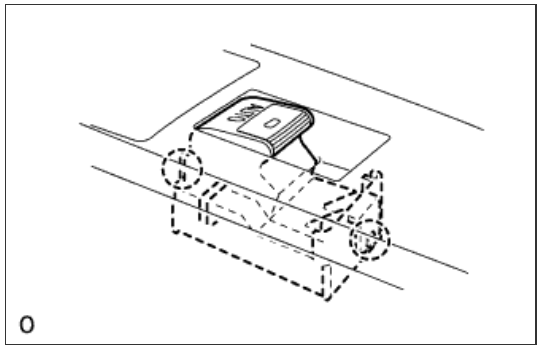
37. INSTALL ASSIST GRIP COVER LH

a. Attach the claws to install the door assist grip cover to the door trim panel.



38. INSTALL REAR POWER WINDOW REGULATOR SWITCH ASSEMBLY

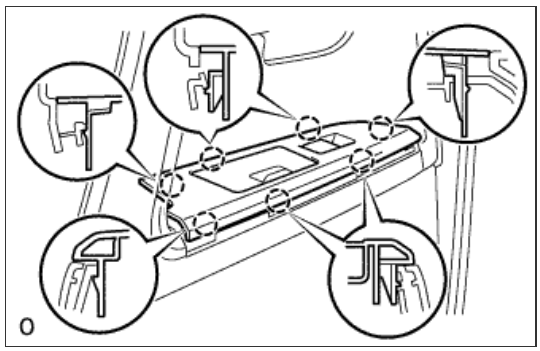
a. Attach the 2 claws to install the regulator switch.



39. INSTALL REAR DOOR ARMREST BASE PANEL ASSEMBLY LH

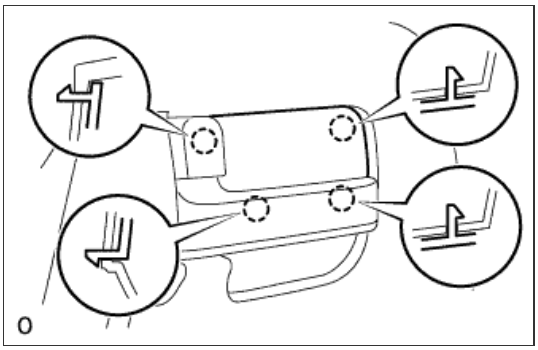
a. Connect the connector.

b. Attach the claws to install the armrest base panel.



40. INSTALL REAR DOOR INSIDE HANDLE BEZEL LH

a. Attach the 4 claws to install the be el.



1. CONNECT CABLE TO NEGATIVE BATTERY TERMINAL

NOTICE:

When disconnecting the cable, some systems need to be initiali ed after the cable is reconnected (Click here .

for Preparation Click here

HINT:

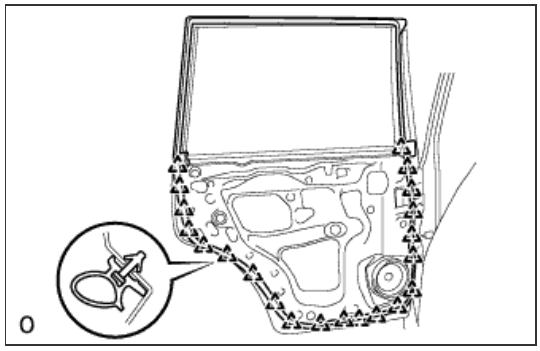
- **Use the same procedures for the RH side and LH side.**
- **The procedures listed below are for the LH side.**
- **A bolt without a torque specification is shown in the standard bolt chart (Click here).**

1. INSTALL REAR DOOR WEATHERSTRIP LH

a. Attach the 21 clips to install the weatherstrip.

HINT:

If clips are damaged during installation, replace them.



2. INSTALL REAR DOOR CHECK ASSEMBLY LH

a. Apply MP grease to the sliding areas of the door check.

b. Install the door check to the door panel with the 2 nuts.

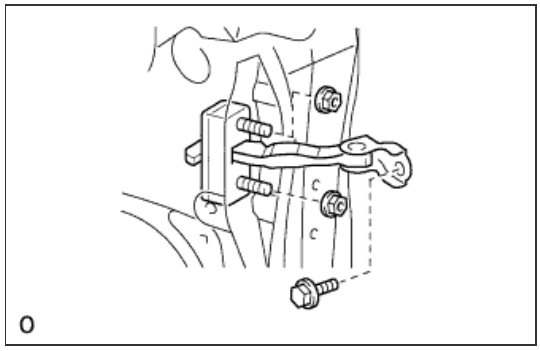
Torque:
8.0 N*m{ 82 kgf*cm , 71 in.*lbf }

c. Apply adhesive to the threads of the bolt.

Adhesive:
Toyota Genuine Adhesive 1324, Three Bond 1324 or equivalent

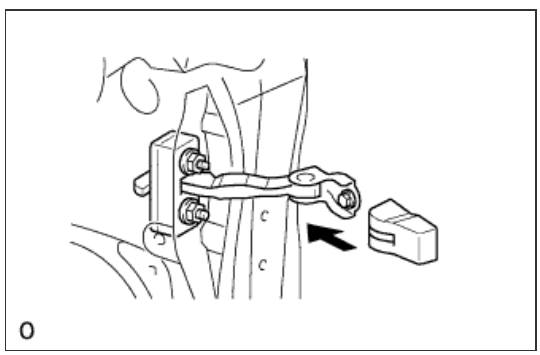
d. Install the bolt.

Torque:
27 N*m{ 275 kgf*cm , 20 ft.*lbf }



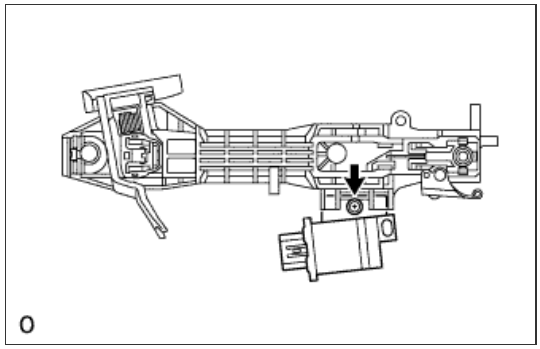
3. INSTALL REAR DOOR CHECK COVER LH

a. Install the door check cover.



. INSTALL DOOR ELECTRICAL KEY OSCILLATOR (for Entry Function)

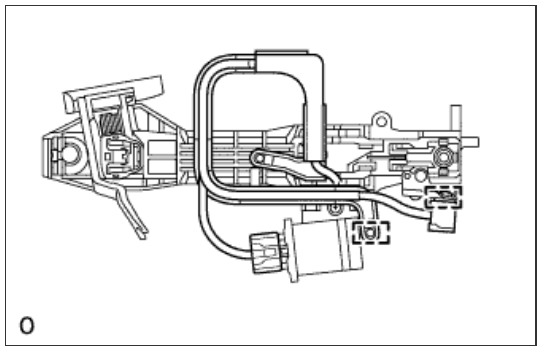
a. Install the door electrical key oscillator with the screw.



5. INSTALL NO. 4 ELECTRICAL KEY WIRE HARNESS (for Entry Function)

a. Connect the connector.

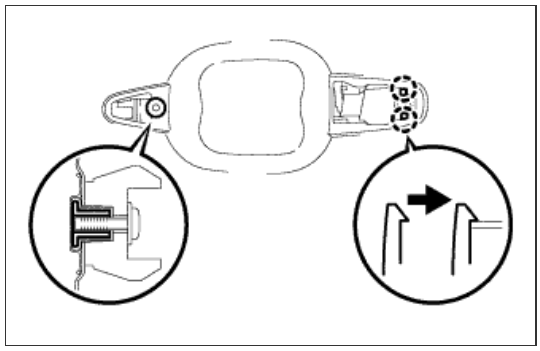
b. Attach the 2 clamps to install the wire harness to the frame.



6. INSTALL REAR DOOR OUTSIDE HANDLE FRAME SUB-ASSEMBLY LH

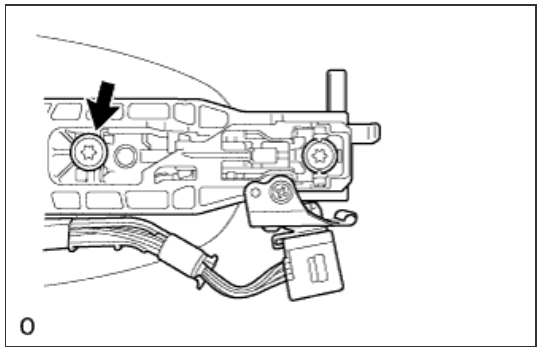
a. Apply MP grease to the sliding parts on the rear door outside handle frame sub-assembly.

b. Attach the 2 claws to install the rear door outside handle frame sub-assembly.



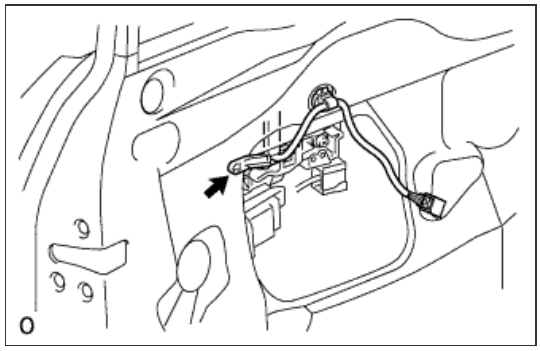
c. Using a T30 "TORX" wrench, install the front door outside handle frame sub-assembly with the screw.

Torque:
4.0 N*m{ 41 kgf*cm , 35 in.*lbf }



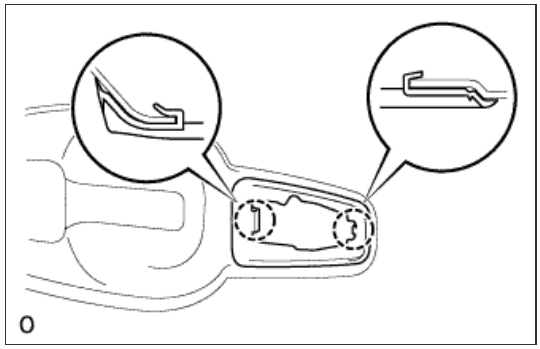
d. for Entry Function:

i. Attach the clamp.



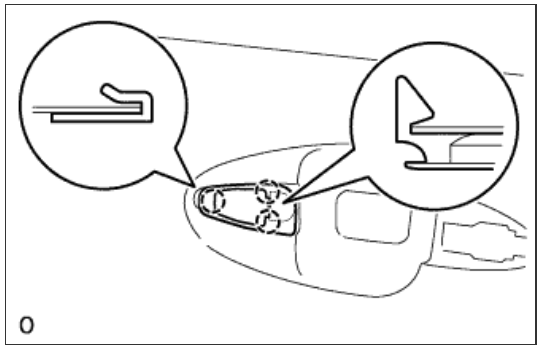
7. INSTALL REAR NO. 2 DOOR OUTSIDE HANDLE PAD LH

a. Attach the 2 claws to install the rear No. 2 door rear outside handle pad.



8. INSTALL REAR NO. 1 DOOR OUTSIDE HANDLE PAD LH

a. Attach the 3 claws to install the rear No. 1 door outside handle pad.



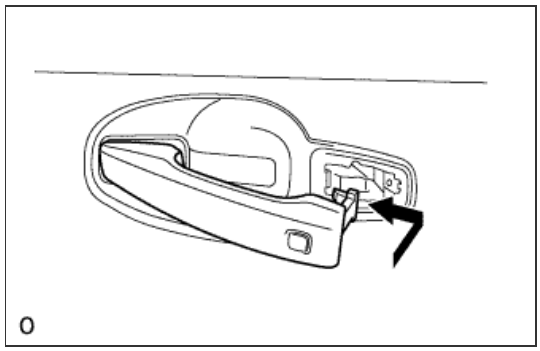
9. INSTALL REAR DOOR OUTSIDE HANDLE ASSEMBLY LH

a. Insert the front end of the rear door outside handle assembly into the rear door outside handle frame.

NOTICE:

If the bellcrank lever is not pulled and held when installing the outside handle, the bellcrank lever will interfere with the outside handle and the release plate may be damaged

b. Insert the rear end of the rear door outside handle assembly into the rear door outside handle frame. Next, slide the rear door outside handle assembly toward the front of the vehicle to install it.

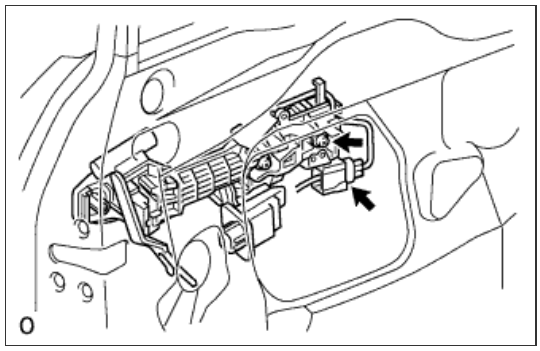


c. Using a T30 "TORX" socket, tighten the screw

c. Using a T30 "TORX" socket, tighten the screw.

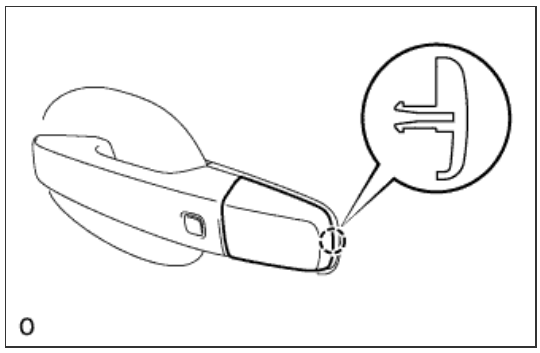
d. for Entry Function:

i. Connect the connector.

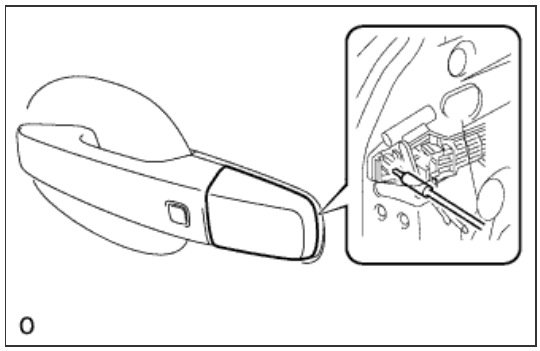


10. INSTALL REAR DOOR OUTSIDE HANDLE COVER LH

a. Attach the claw to install the rear door outside handle cover.



b. Using a T30 "TORX" socket, install the cover with the screw.

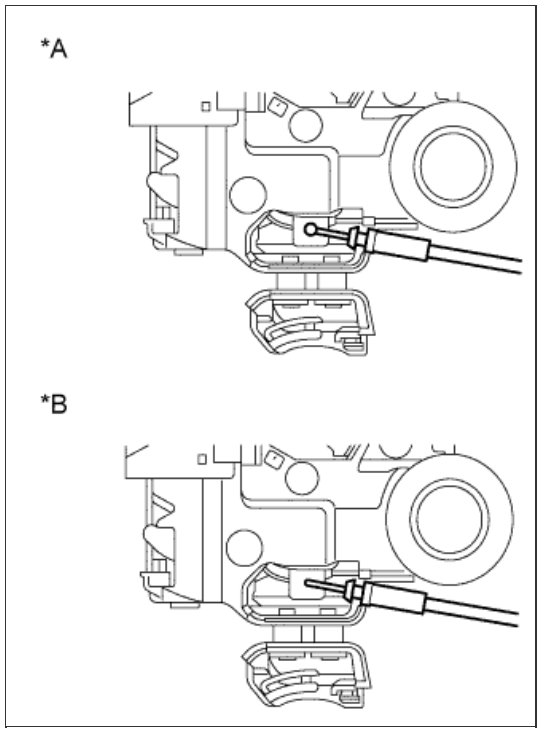


11. INSTALL REAR DOOR INSIDE LOCKING CABLE ASSEMBLY LH

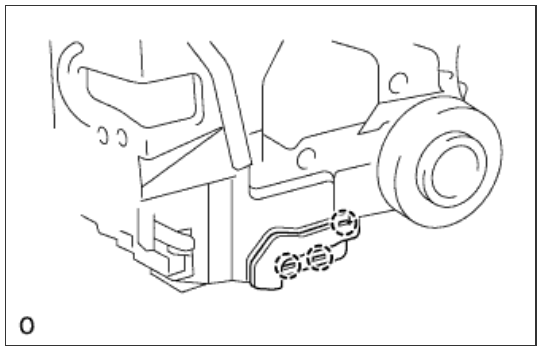
a. Install the rear door inside locking cable assembly.

Text in Illustration

*A	except Double Lock
*B	w/ Double Lock

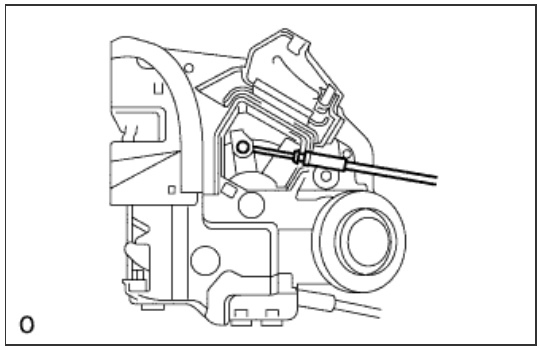


b. Attach the 3 claws.

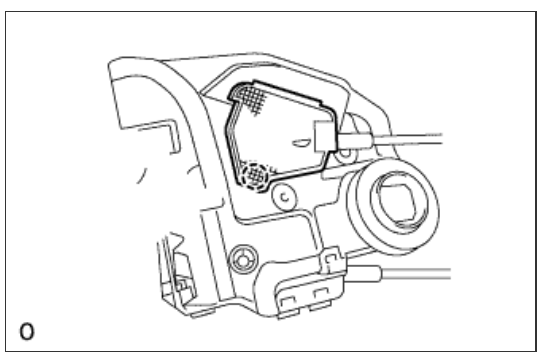


12. INSTALL REAR DOOR LOCK REMOTE CONTROL CABLE ASSEMBLY LH

a. Install the rear door lock remote control cable assembly.



b. Attach the claw.



13. INSTALL REAR DOOR LOCK ASSEMBLY LH

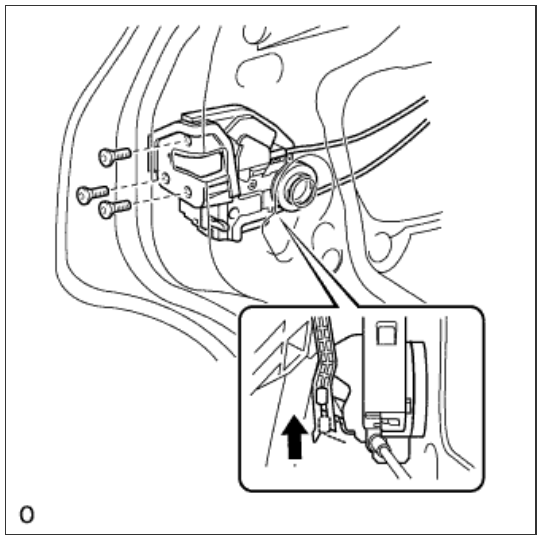
a. Apply MP grease to the sliding parts of the rear door lock assembly.

b. Insert the rear door lock assembly to the rear door outside handle release plate, and set it to the rear door panel.

c. Make sure that the rear door outside handle frame release plate is securely connected to the rear door lock assembly.

d. Using a T30 "TORX" wrench, the 3 screws.

Torque:
5.0 N*m{ 51 kgf*cm , 44 in.*lbf }



14. INSTALL REAR DOOR LOCK CHILD PROTECTION COVER LH

15. INSTALL REAR DOOR FRONT WINDOW FRAME MOULDING LH

a. Clean the vehicle body surface.

i. Using a heat light, heat the vehicle body surface.

ii. Remove the double-sided tape from the vehicle body surface.

iii. Wipe off any tape adhesive residue with cleaner.

b. Install a new window frame moulding.

i. Using a heat light, heat a new window frame moulding and the vehicle body surface.

ii. Remove the peeling paper from the face of the window frame moulding.

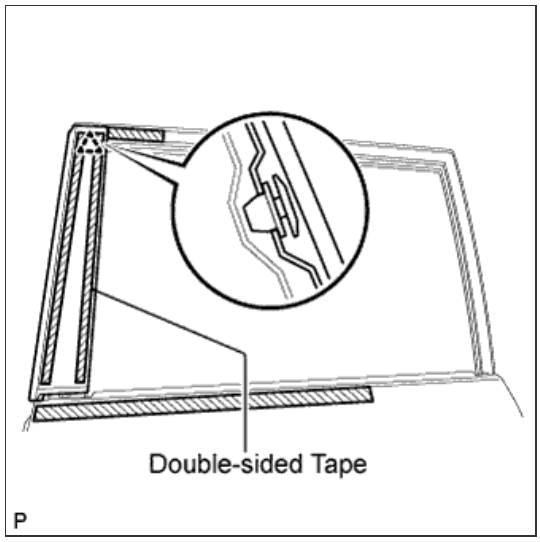
HINT:

After removing the peeling paper, keep the exposed adhesive free from foreign matter.

iii. Attach the clip and double-sided tape to install the window frame moulding.

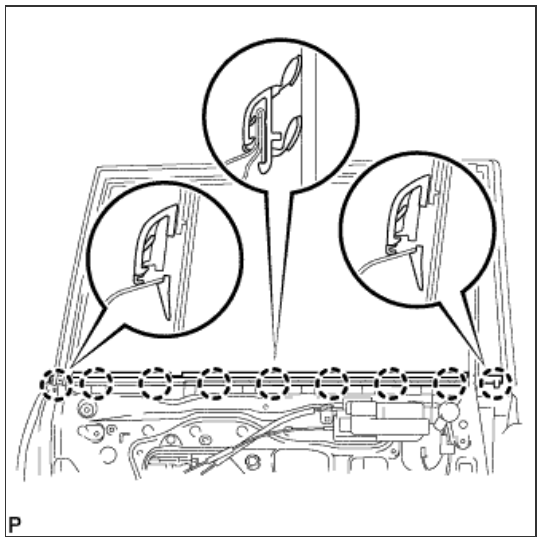
HINT:

Press the window frame moulding firmly to install it.



1 . INSTALL REAR DOOR BELT MOULDING ASSEMBLY LH

a. Attach the claw to install the belt moulding.



17. INSTALL REAR POWER WINDOW REGULATOR MOTOR ASSEMBLY LH

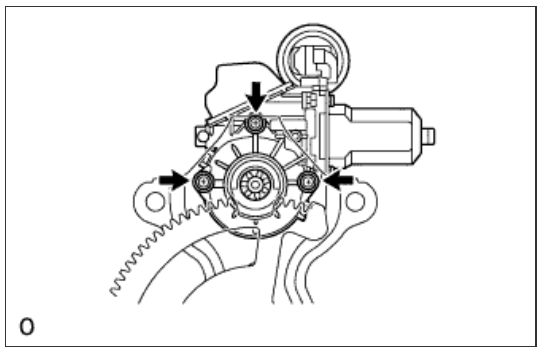
a. Apply MP grease to the sliding and rotating areas of the regulator motor.

b. Using a T25 "TORX" driver, install the motor with the 3 screws.

Torque:
5.4 N*m{ 55 kgf*cm , 48 in.*lbf }

HINT:

A new rear window regulator uses self-tapping screws to thread new installation holes when the self-tapping screws are inserted.



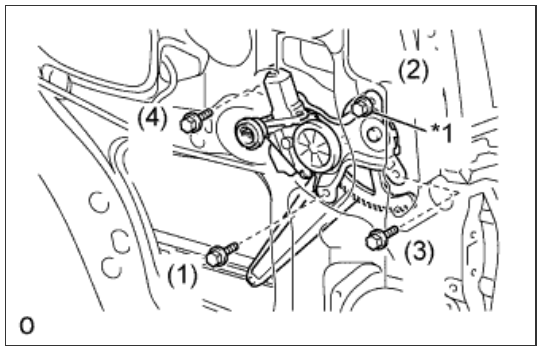
18. INSTALL REAR DOOR WINDOW REGULATOR SUB-ASSEMBLY LH

a. Apply MP grease to the sliding parts of the rear door window regulator sub-assembly.

b. Loosely install the temporary bolt onto the window regulator.

Text in Illustration

*1	Temporary Bolt



c. Insert the window regulator into the door panel. Use the temporary bolt to hang the window regulator on the door panel.

NOTICE:

Be careful not to drop the window regulator as it may become damaged.

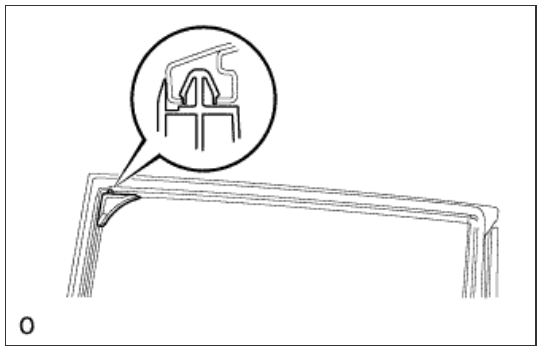
d. Temporarily install the window regulator with the 3 bolts.

e. Tighten the 4 bolts in the order shown in the illustration.

Torque:
8.0 N*m{ 82 kgf*cm , 71 in.*lbf }

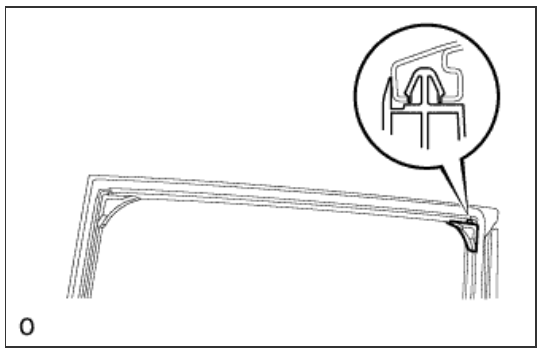
19. INSTALL REAR NO. 2 DOOR FRAME GARNISH LH

a. Attach a new clip to install the rear door frame garnish.



20. INSTALL REAR DOOR FRAME GARNISH LH

a. Attach a new clip to install the rear door frame garnish.

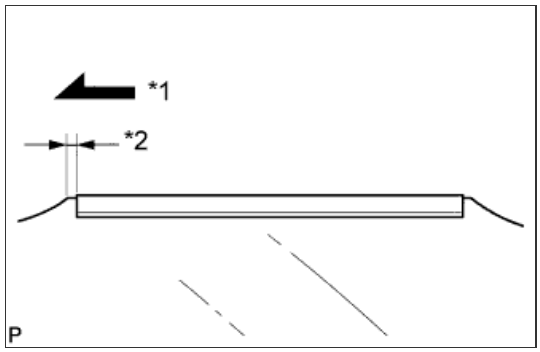


21. INSTALL REAR DOOR GLASS CHANNEL FILLER (for Tempered Glass)

a. Install the rear door glass channel filler onto the rear door glass.

Text in Illustration

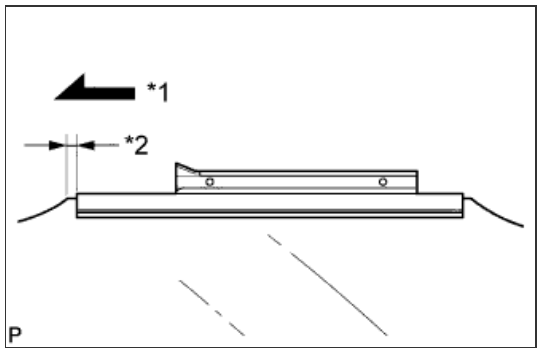
*1	Front side
*2	8.0 mm (0.32 in.



22. INSTALL REAR DOOR GLASS CHANNEL SUB-ASSEMBLY LH (for Tempered Glass)

a. Apply soapy water to the inside of the rear door glass channel.

b. Using a plastic-faced hammer, tap the channel onto the glass to install the glass channel.



Text in Illustration

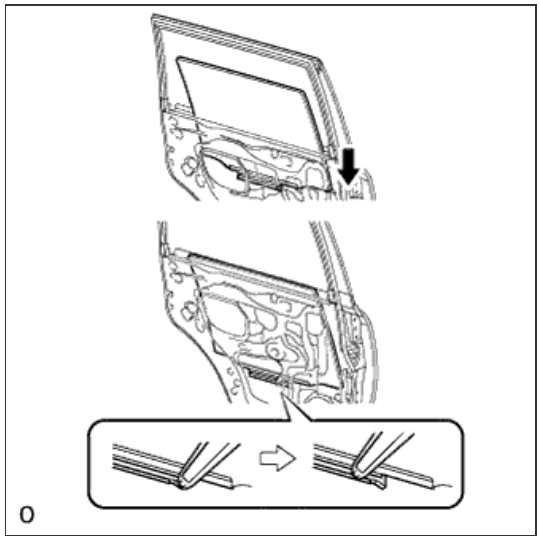
*1	Front side
*2	8.0 mm (0.32 in.

NOTICE:

Be careful not to damage the glass or glass channel.

23. INSTALL REAR DOOR GLASS SUB-ASSEMBLY LH

a. lide the rear door glass sub-assembly as shown in the illustration to install it.

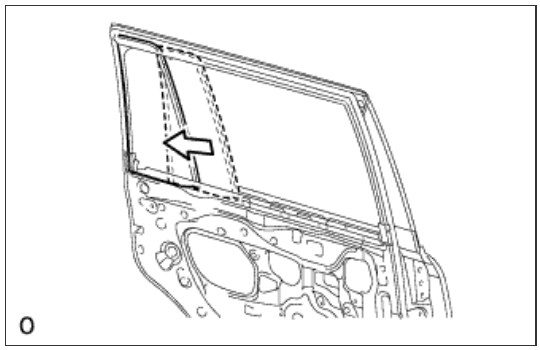


24. INSTALL REAR DOOR QUARTER WINDOW WEATHERSTRIP LH

a. Install the rear door uarter window glass to the rear door uarter window weatherstrip.

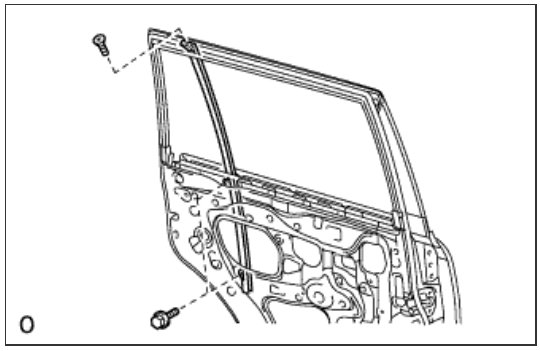
25. INSTALL REAR DOOR QUARTER WINDOW GLASS LH

a. Install the uarter glass together with the rear door uarter window weatherstrip in the direction indicated by the arrow in the illustration.



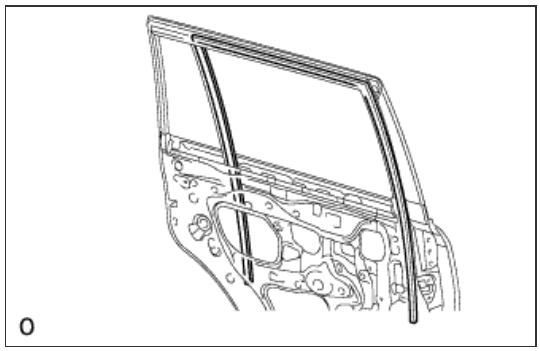
26. INSTALL REAR DOOR REAR LOWER WINDOW FRAME SUB-ASSEMBLY LH

a. Install the rear door rear lower window frame with the 2 bolts and screw.



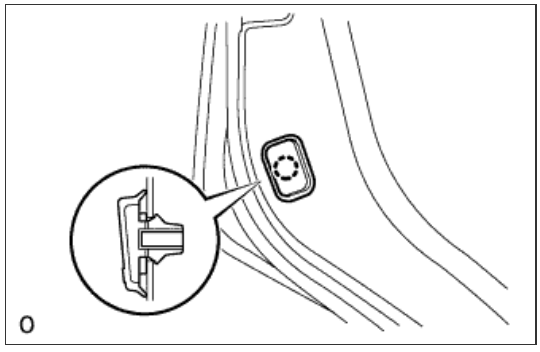
27. INSTALL REAR DOOR GLASS RUN LH

a. Install the rear door glass run.



28. INSTALL REAR DOOR PANEL PROTECTOR LH

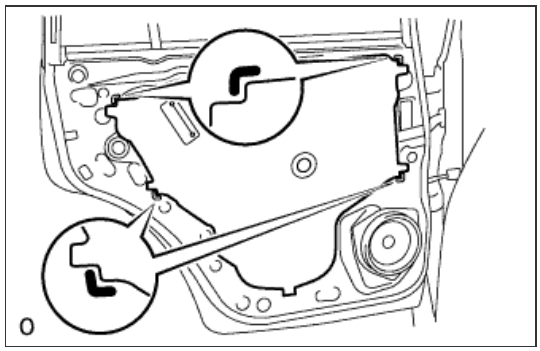
a. Attach the claw to install the door panel protector.



29. INSTALL REAR DOOR SERVICE HOLE COVER LH

a. Apply butyl tape to the door.

b. Pass the rear door lock remote control cable and rear door inside locking cable through a new rear door service hole cover.

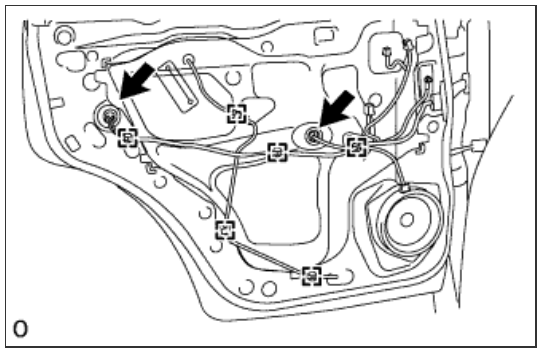


NOTICE:

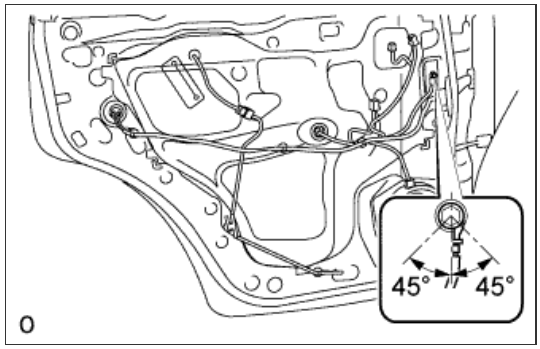
- **When installing the service hole cover, pull the links and connectors through the service hole cover.**
- **There should be no wrinkles or folds after attaching the service hole cover.**
- **After attaching the service hole cover, check the sealing quality.**

c. Connect the 2 connectors.

d. Attach the clamps.



e. Install the bolt as shown in the illustration.

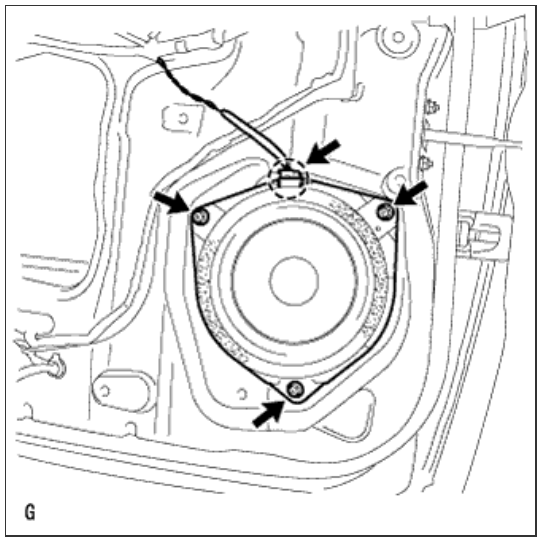


Torque:
8.4 N*m{ 86 kgf*cm , 74 in.*lbf }

30. INSTALL REAR SPEAKER SET (w/ Rear Speaker)

a. Temporarily install the speaker by attaching the claw of the speaker to the door panel.

b. Install the speaker with the 3 screws.



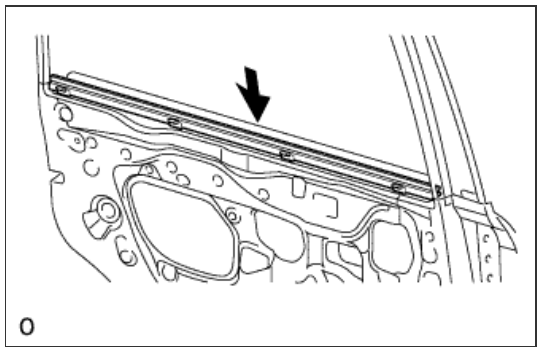
NOTICE:

Do not touch the cone part of the speaker.

c. Connect the connector.

31. INSTALL REAR INNER DOOR GLASS WEATHERSTRIP LH

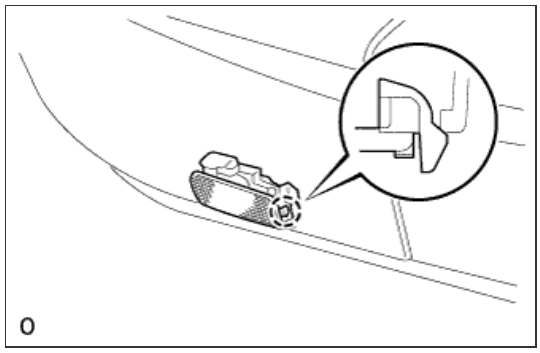
a. Install the rear inner door glass weatherstrip to the door panel.



32. INSTALL COURTESY LIGHT ASSEMBLY (w/ Courtesy Light)

a. Connect the connector.

b. Attach the claw of the courtesy light to the rear door trim.



33. INSTALL REAR NO. 3 SPEAKER ASSEMBLY (for 14 Speakers)

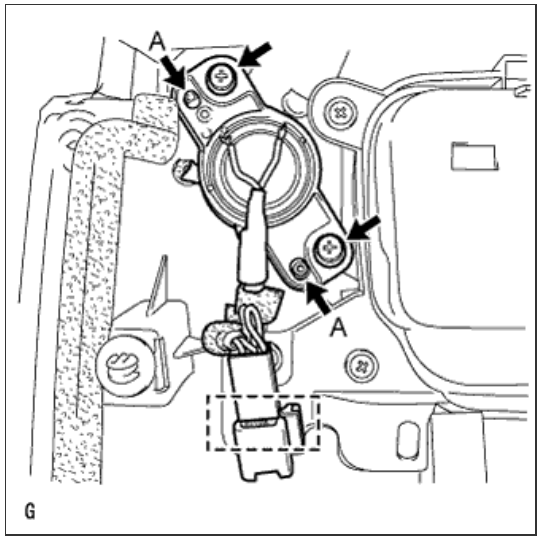
a. Align the speaker to the door position pins labeled A.

b. Install the speaker with the 2 screws.

NOTICE:

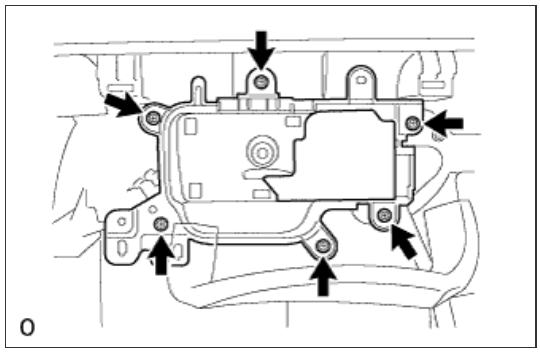
Do not touch the cone part of the speaker.

c. Attach the clamp and connect the connector.



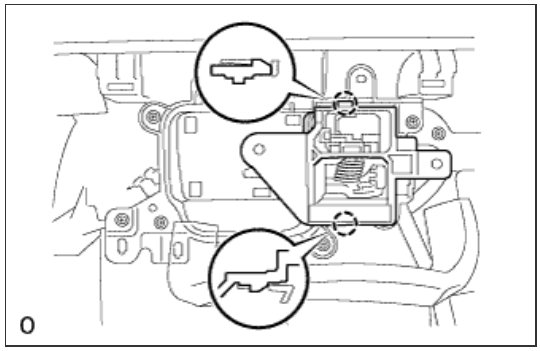
34. INSTALL REAR DOOR INSIDE HANDLE BEZEL LH

a. Install the rear door inside handle be el to the trim board with the screws.



3 . INSTALL REAR DOOR INSIDE HANDLE SUB-ASSEMBLY LH

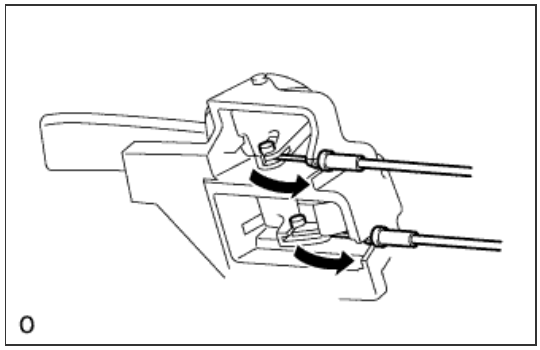
a. Attach the 2 claws to install the inside handle.



36. INSTALL REAR DOOR TRIM BOARD SUB-ASSEMBLY LH

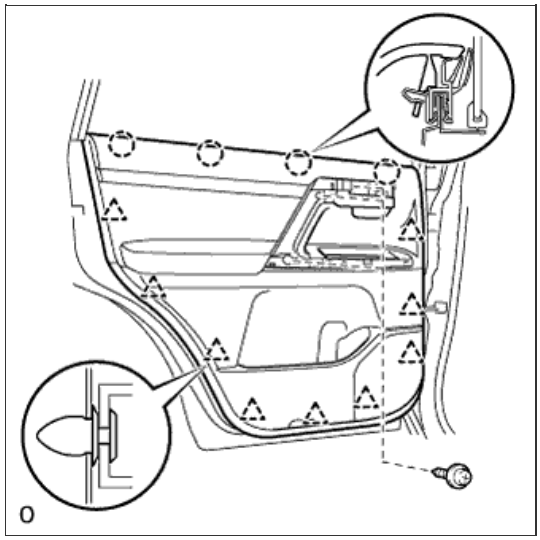
a. Connect the connector.

b. Connect the rear door lock remote control cable and rear door inside locking cable to the rear door inside handle sub-assembly.



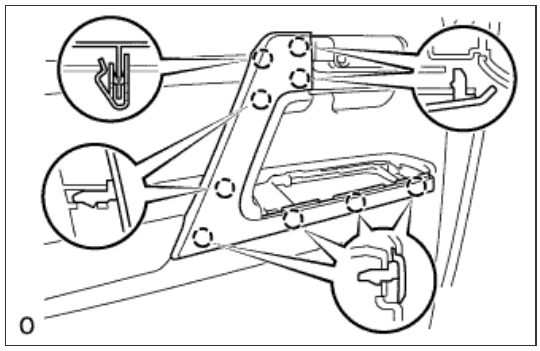
c. Attach the 4 claws and clips to install the rear door trim board sub-assembly.

d. Install the 3 screws.



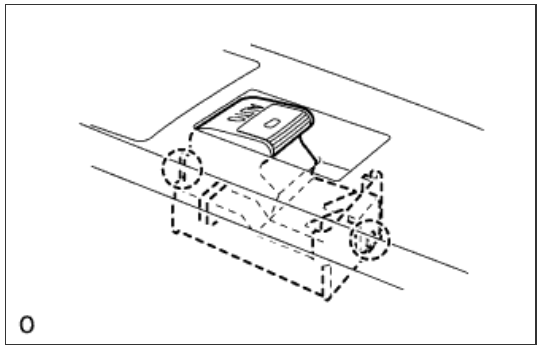
37. INSTALL ASSIST GRIP COVER LH

a. Attach the claws to install the door assist grip cover to the door trim panel.



38. INSTALL REAR POWER WINDOW REGULATOR SWITCH ASSEMBLY

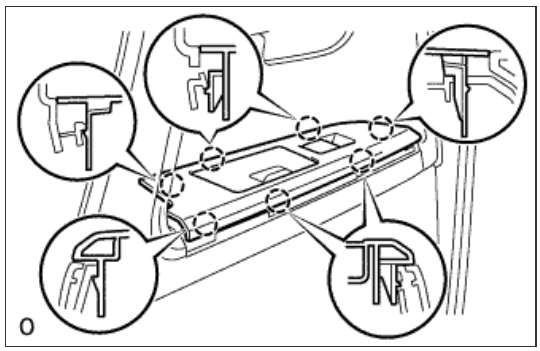
a. Attach the 2 claws to install the regulator switch.



39. INSTALL REAR DOOR ARMREST BASE PANEL ASSEMBLY LH

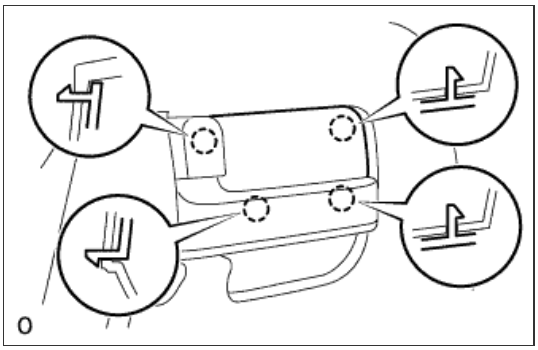
a. Connect the connector.

b. Attach the claws to install the armrest base panel.



40. INSTALL REAR DOOR INSIDE HANDLE BEZEL LH

a. Attach the 4 claws to install the be el.

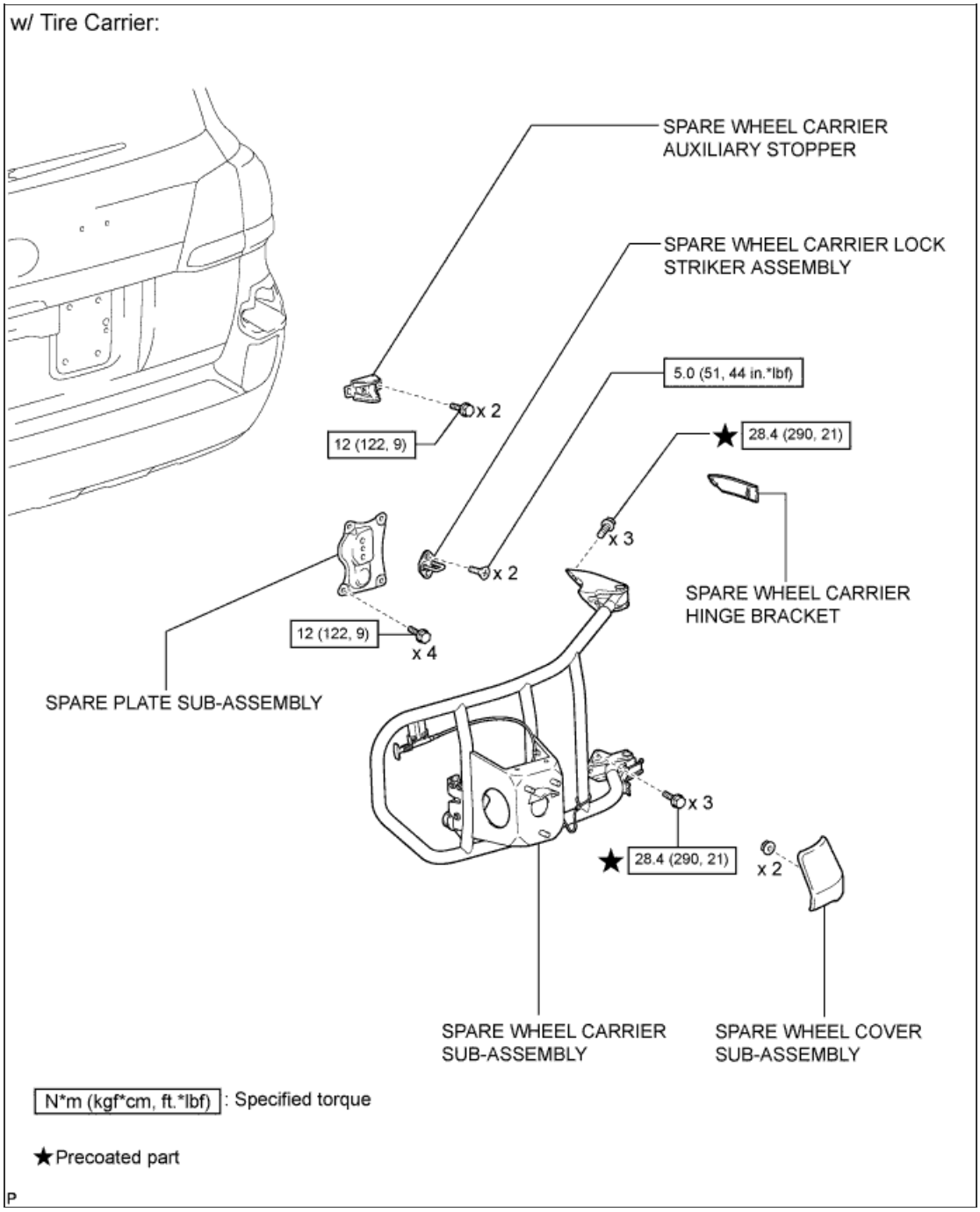


1. CONNECT CABLE TO NEGATIVE BATTERY TERMINAL

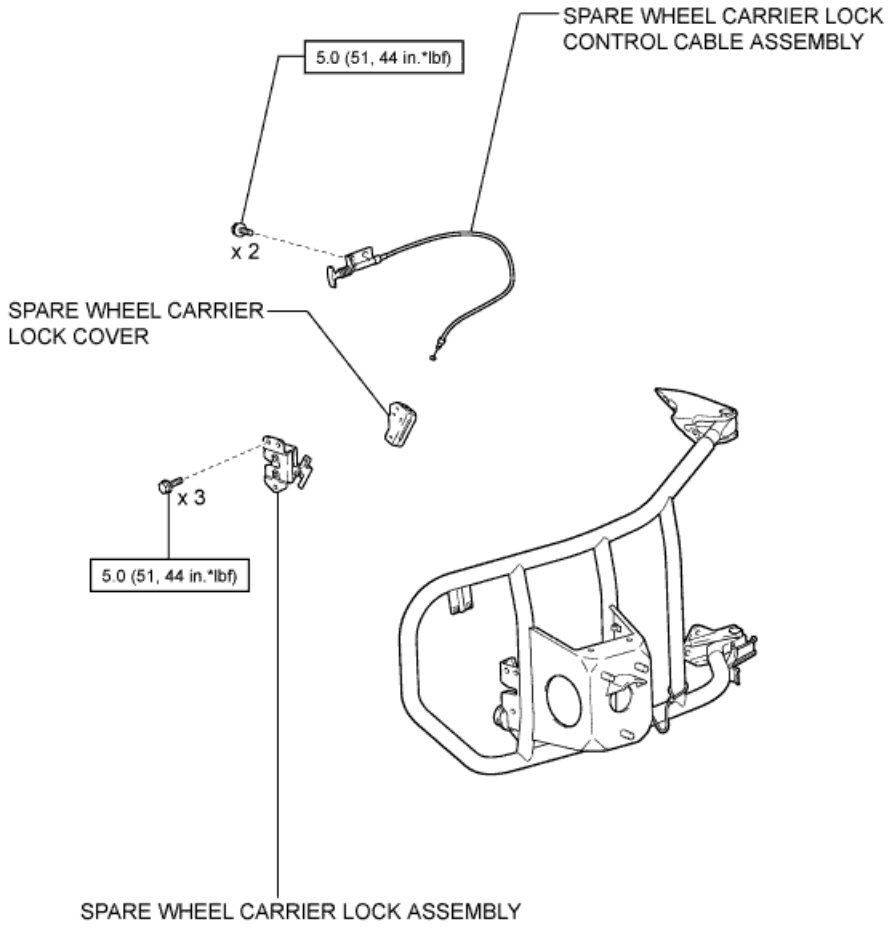
NOTICE:

When disconnecting the cable, some systems need to be initiali ed after the cable is reconnected (Click here .

for Preparation Click here

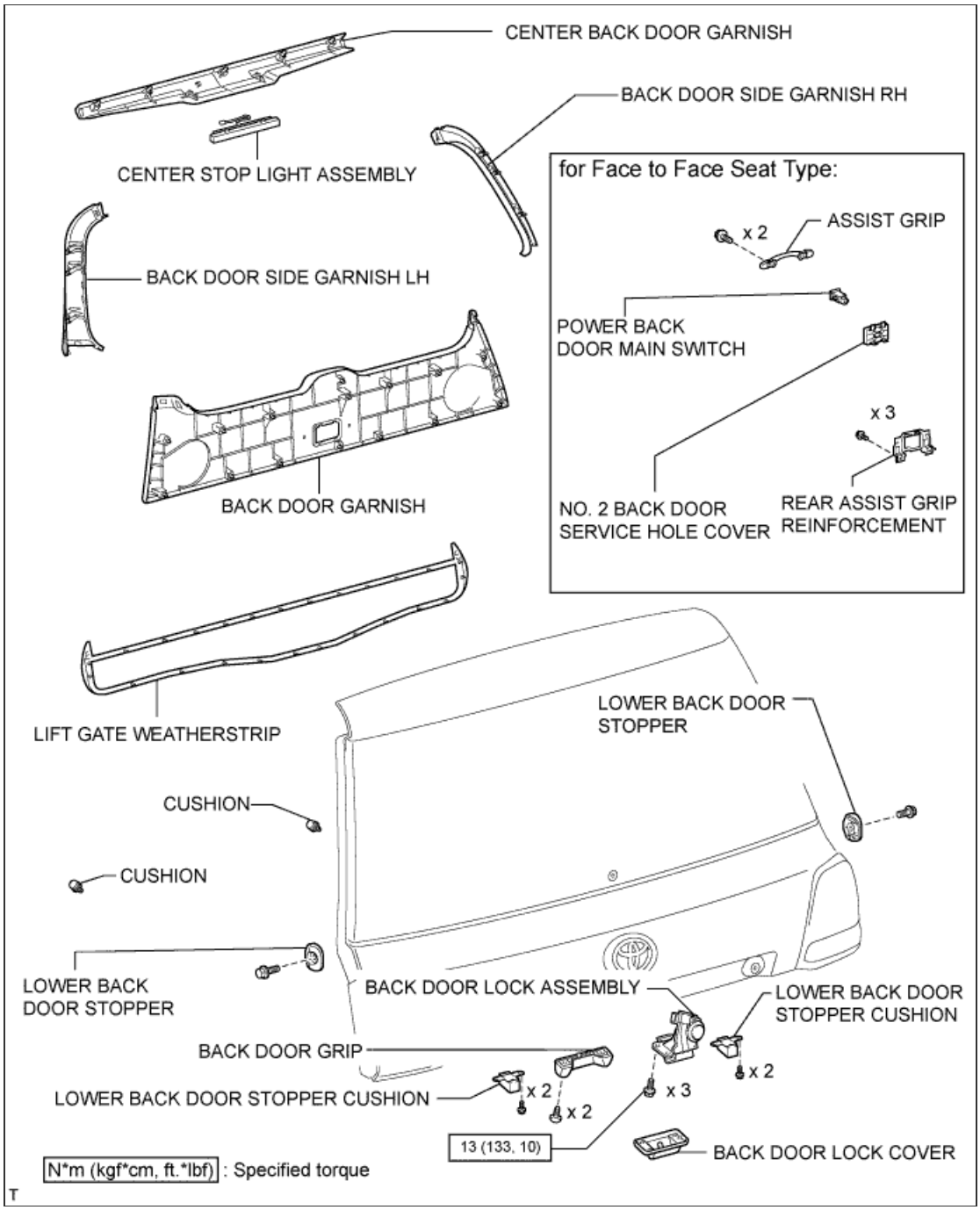


w/ Tire Carrier:

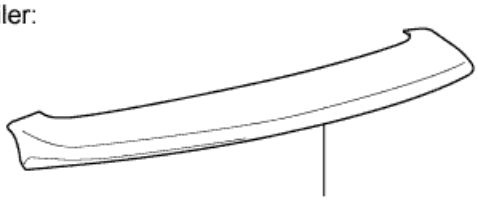


N*m (kgf*cm, ft.*lbf) : Specified torque

P

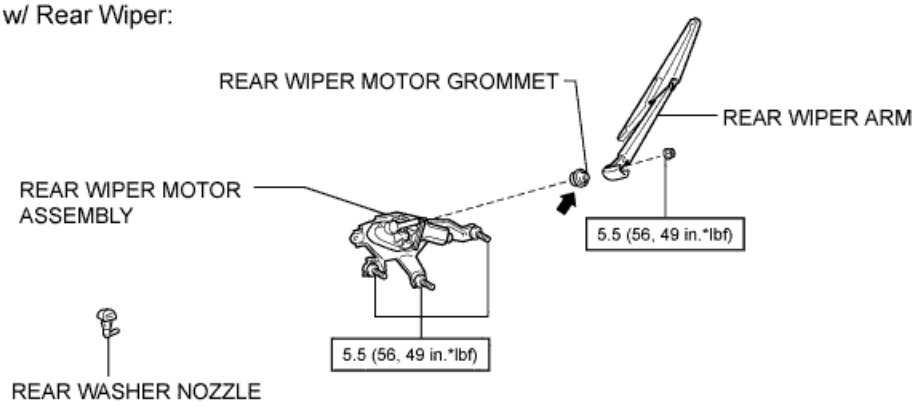

CENTER BACK DOOR GARNISH
BACK DOOR SIDE GARNISH RH
CENTER STOP LIGHT ASSEMBLY
BACK DOOR SIDE GARNISH LH
BACK DOOR GARNISH
for Face to Face Seat Type:
x 2
ASSIST GRIP
POWER BACK DOOR MAIN SWITCH
x 3
NO. 2 BACK DOOR SERVICE HOLE COVER
REAR ASSIST GRIP REINFORCEMENT
LIFT GATE WEATHERSTRIP
LOWER BACK DOOR STOPPER
CUSHION
CUSHION
LOWER BACK DOOR STOPPER
BACK DOOR LOCK ASSEMBLY
LOWER BACK DOOR STOPPER CUSHION
BACK DOOR GRIP
x 2
LOWER BACK DOOR STOPPER CUSHION
x 2
x 3
13 (133, 10)
BACK DOOR LOCK COVER
N*m (kgf*cm, ft.*lbf) : Specified torque
T

w/ Rear Spoiler:

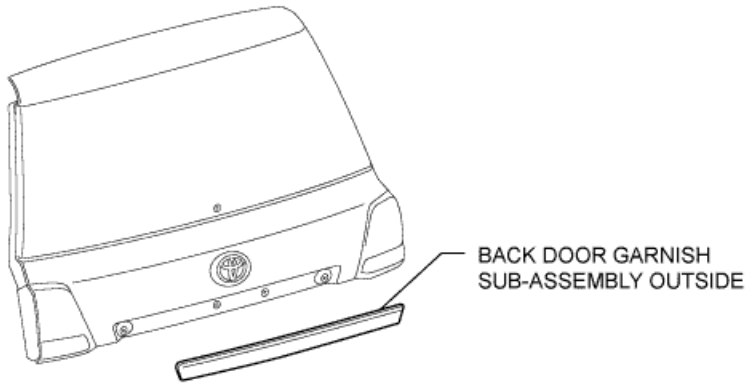


REAR SPOILER SUB-ASSEMBLY

w/ Rear Wiper:



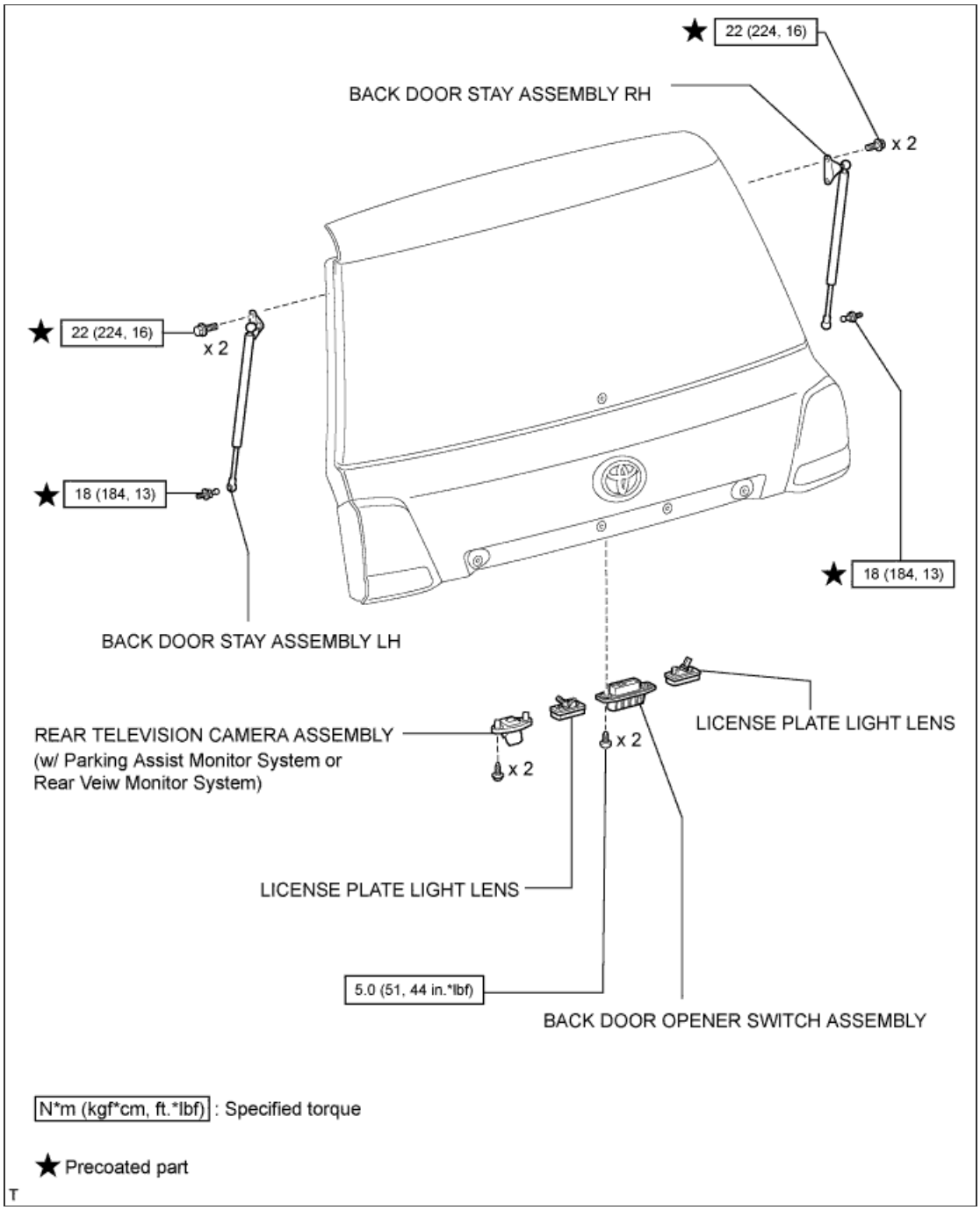
w/o Tire Carrier:



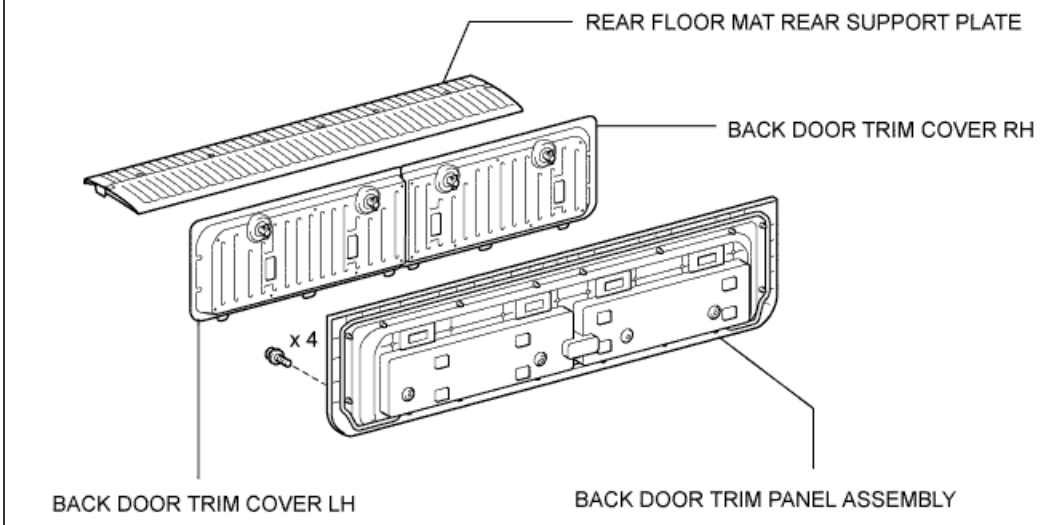
N*m (kgf*cm, ft.*lbf) : Specified torque

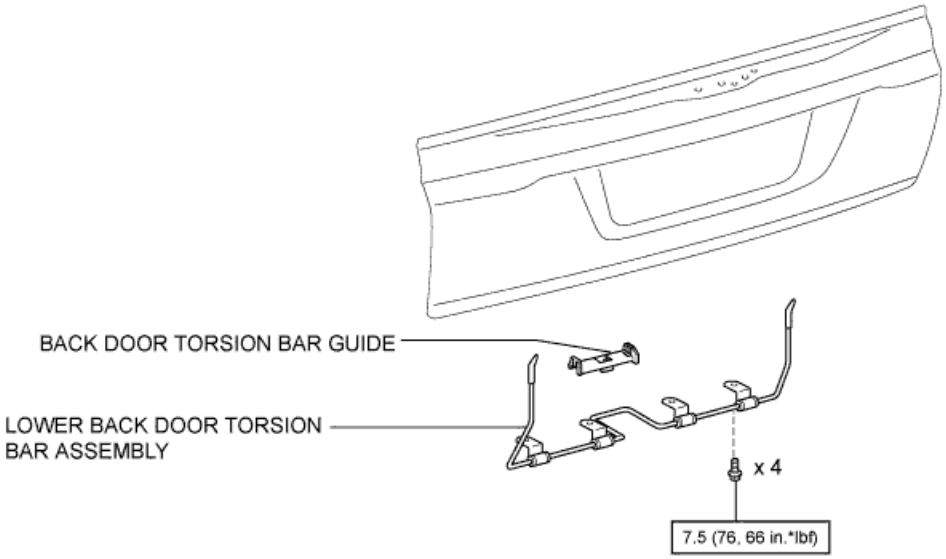
MP grease

T


★ 22 (224, 16)
BACK DOOR STAY ASSEMBLY RH
x 2
★ 22 (224, 16)
x 2
★ 18 (184, 13)
★ 18 (184, 13)
BACK DOOR STAY ASSEMBLY LH
REAR TELEVISION CAMERA ASSEMBLY
(w/ Parking Assist Monitor System or
Rear Veiw Monitor System)
x 2
LICENSE PLATE LIGHT LENS
x 2
LICENSE PLATE LIGHT LENS
5.0 (51, 44 in.*lbf)
BACK DOOR OPENER SWITCH ASSEMBLY
N*m (kgf*cm, ft.*lbf) : Specified torque
★ Precoated part
T

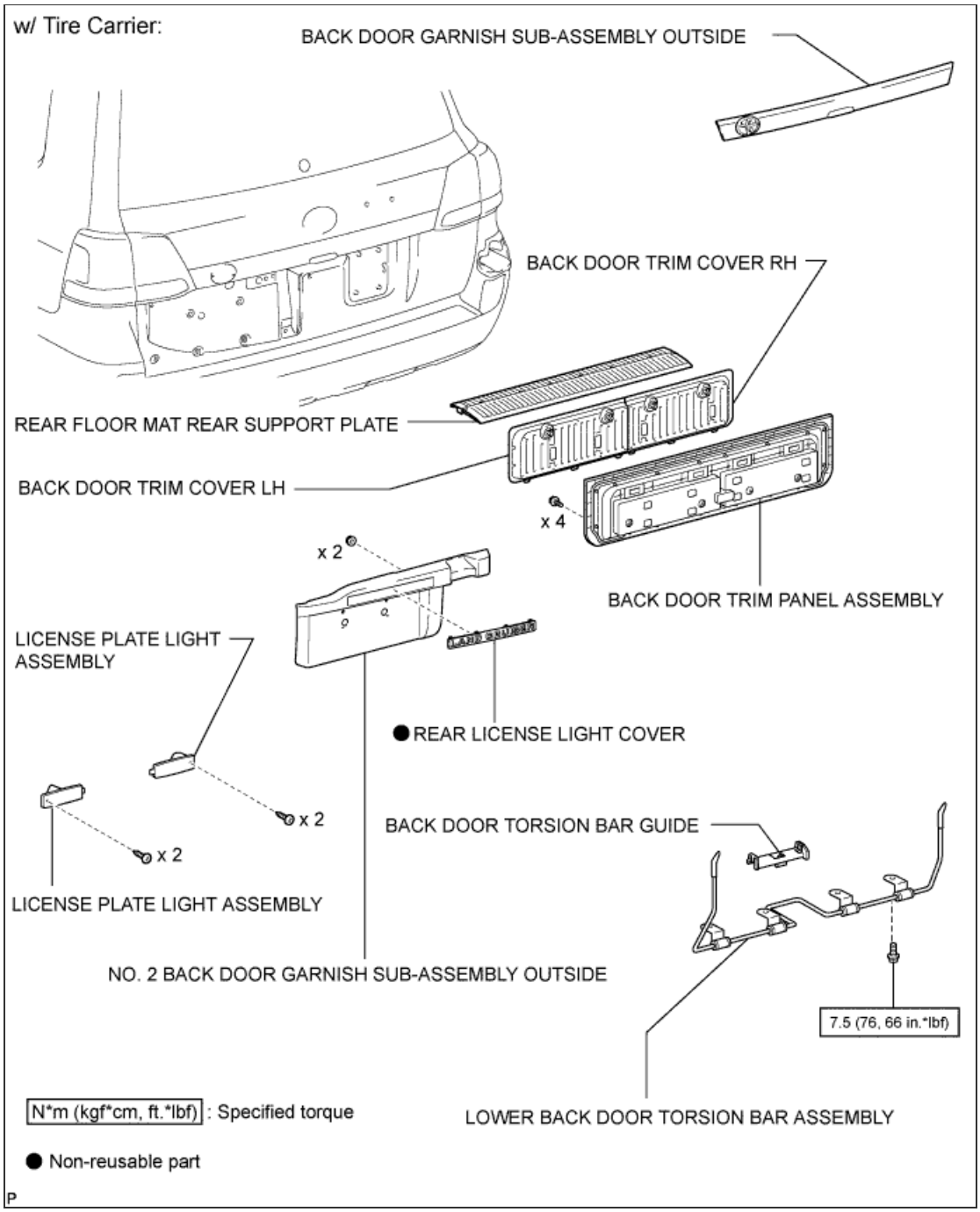
w/o Tire Carrire:

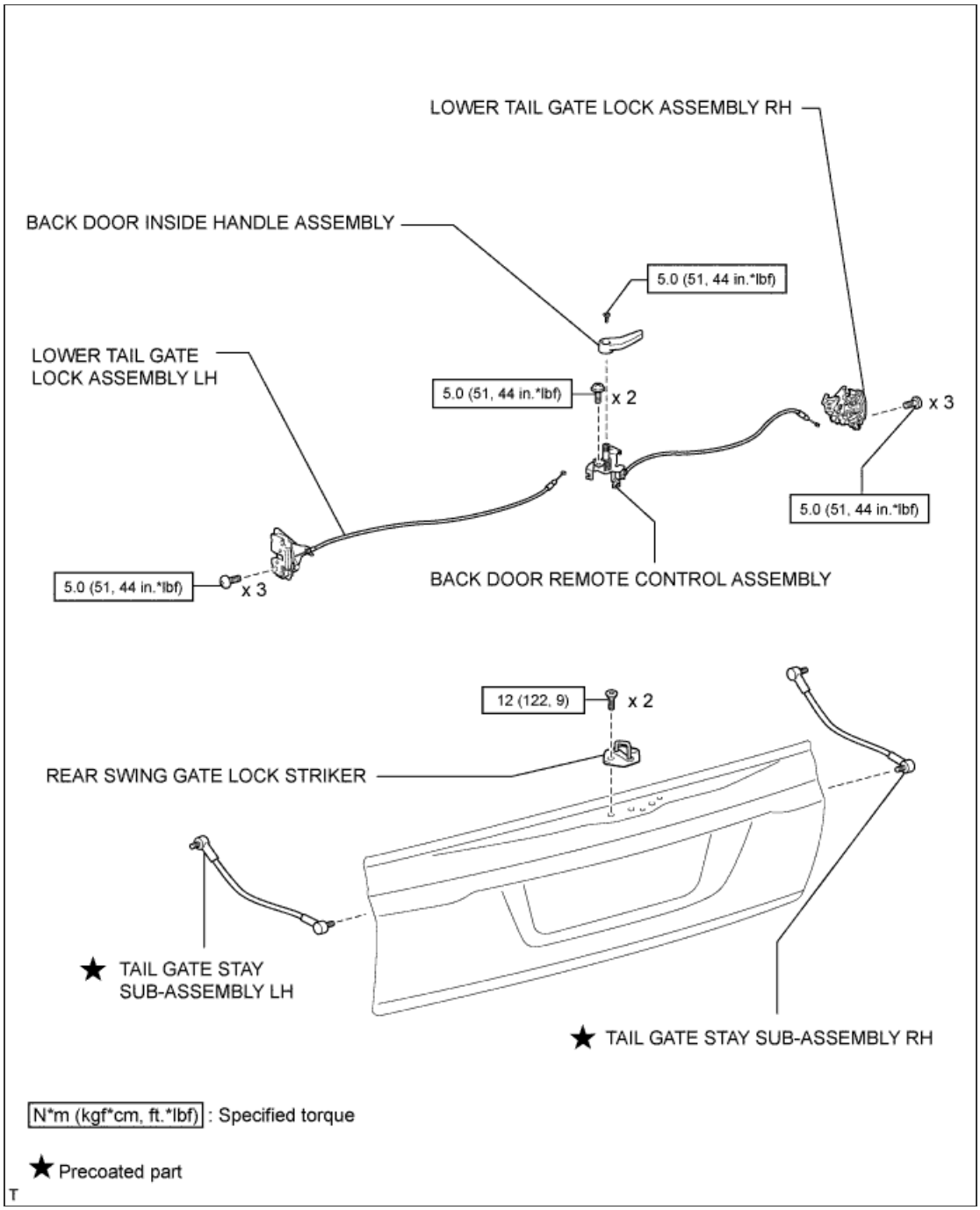




N*m (kgf*cm, ft.*lbf) : Specified torque

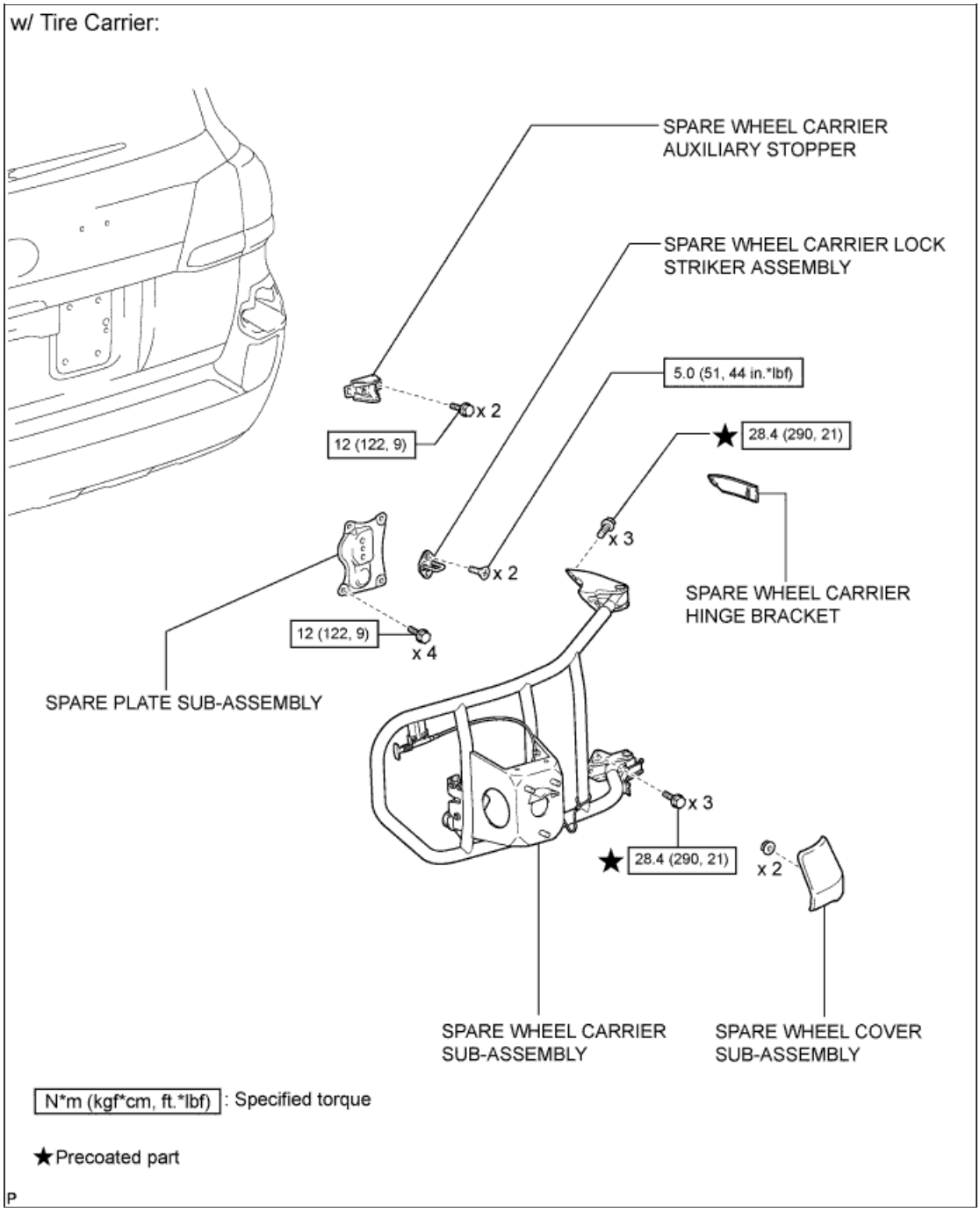
T


w/ Tire Carrier:
BACK DOOR GARNISH SUB-ASSEMBLY OUTSIDE
BACK DOOR TRIM COVER RH
REAR FLOOR MAT REAR SUPPORT PLATE
BACK DOOR TRIM COVER LH
x 4
BACK DOOR TRIM PANEL ASSEMBLY
x 2
LICENSE PLATE LIGHT ASSEMBLY
REAR LICENSE LIGHT COVER
x 2
x 2
LICENSE PLATE LIGHT ASSEMBLY
BACK DOOR TORSION BAR GUIDE
NO. 2 BACK DOOR GARNISH SUB-ASSEMBLY OUTSIDE
7.5 (76, 66 in.*lbf)
N*m (kgf*cm, ft.*lbf) : Specified torque
LOWER BACK DOOR TORSION BAR ASSEMBLY
Non-reusable part
P

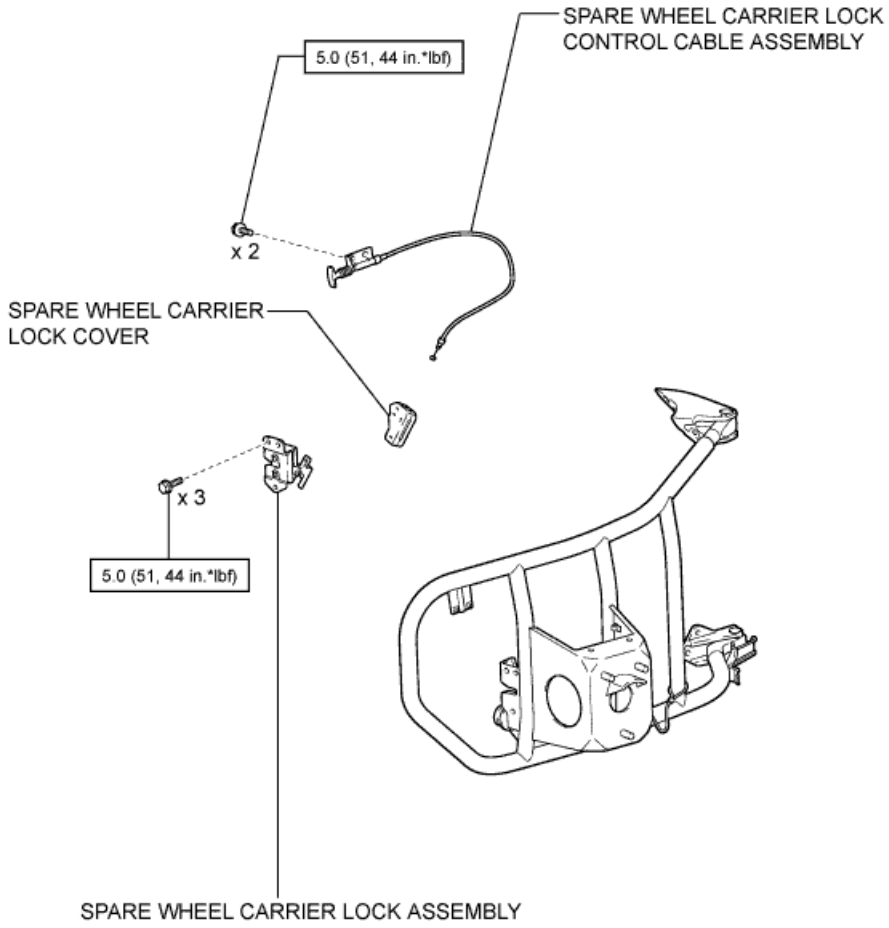

LOWER TAIL GATE LOCK ASSEMBLY RH
BACK DOOR INSIDE HANDLE ASSEMBLY
5.0 (51, 44 in.*lbf)
LOWER TAIL GATE
LOCK ASSEMBLY LH
5.0 (51, 44 in.*lbf)
x 2
x 3
5.0 (51, 44 in.*lbf)
5.0 (51, 44 in.*lbf)
x 3
BACK DOOR REMOTE CONTROL ASSEMBLY
12 (122, 9)
x 2
REAR SWING GATE LOCK STRIKER
★ TAIL GATE STAY
SUB-ASSEMBLY LH
★ TAIL GATE STAY SUB-ASSEMBLY RH
N*m (kgf*cm, ft.*lbf) : Specified torque
★ Precoated part

T

for Preparation Click here

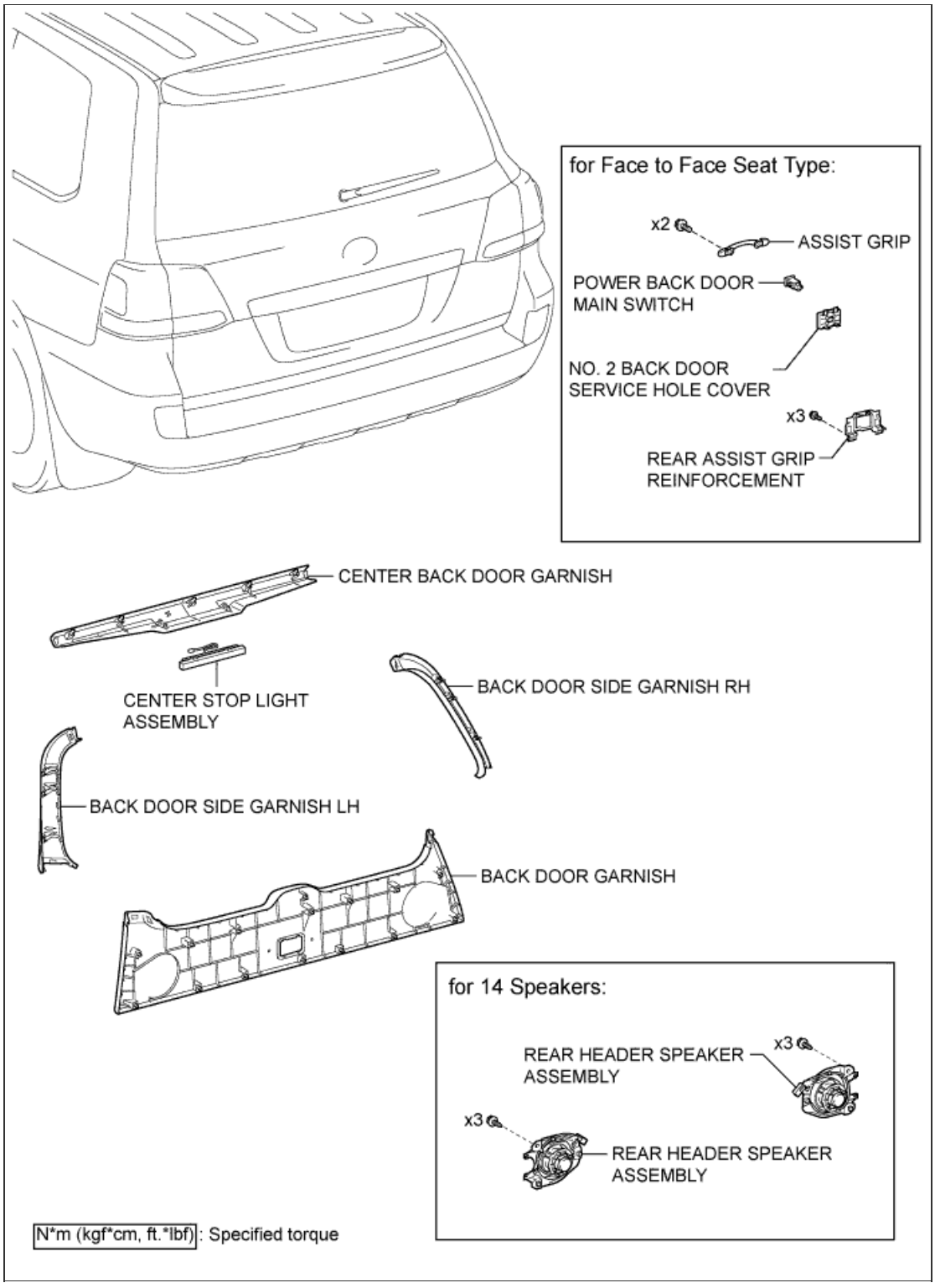


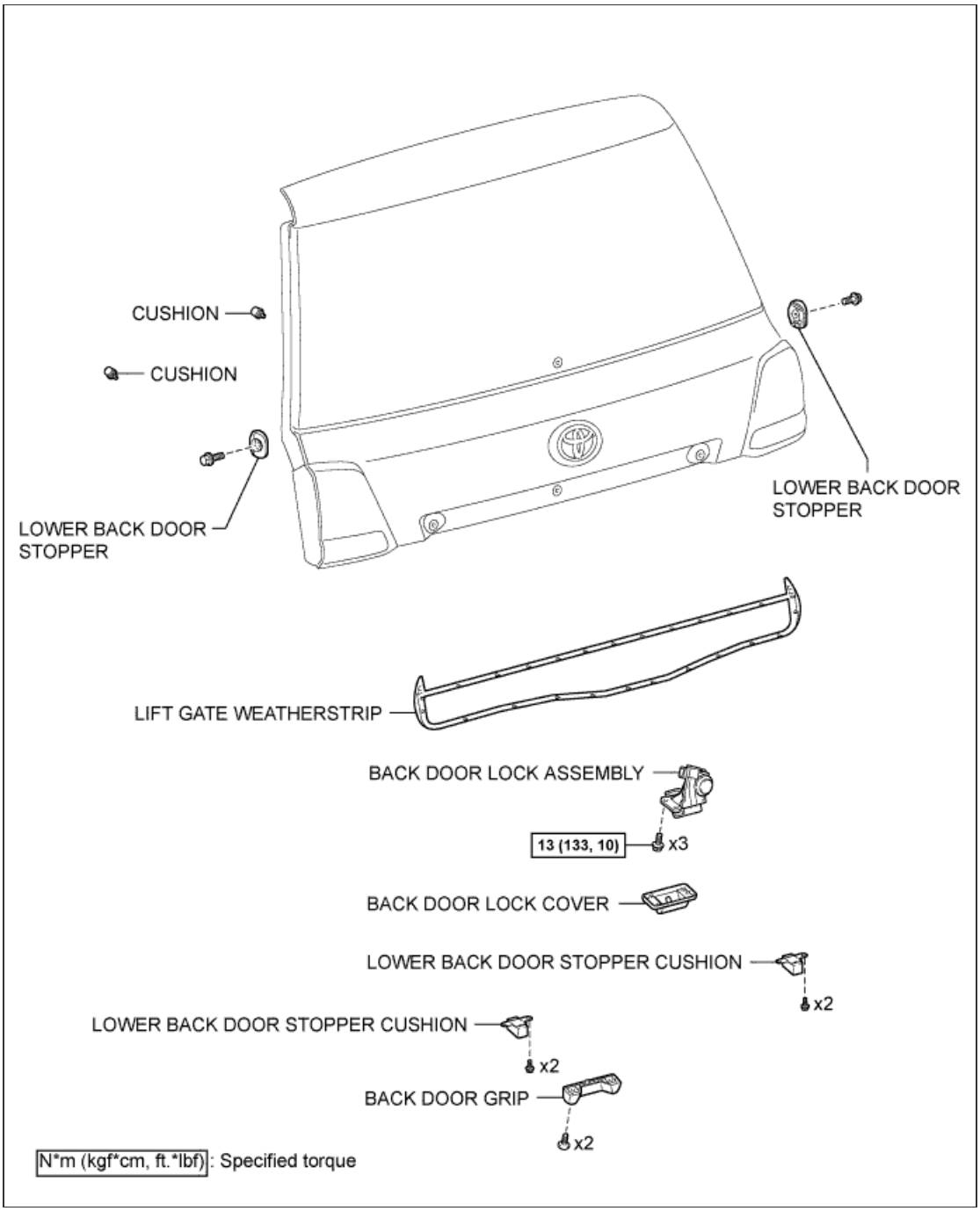
w/ Tire Carrier:



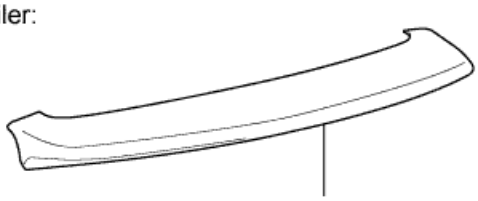
N*m (kgf*cm, ft.*lbf) : Specified torque

P


for Face to Face Seat Type:
x2
ASSIST GRIP
POWER BACK DOOR MAIN SWITCH
NO. 2 BACK DOOR SERVICE HOLE COVER
x3
REAR ASSIST GRIP REINFORCEMENT
CENTER BACK DOOR GARNISH
CENTER STOP LIGHT ASSEMBLY
BACK DOOR SIDE GARNISH RH
BACK DOOR SIDE GARNISH LH
BACK DOOR GARNISH
for 14 Speakers:
REAR HEADER SPEAKER ASSEMBLY
x3
x3
REAR HEADER SPEAKER ASSEMBLY
N*m (kgf*cm, ft.*lbf): Specified torque

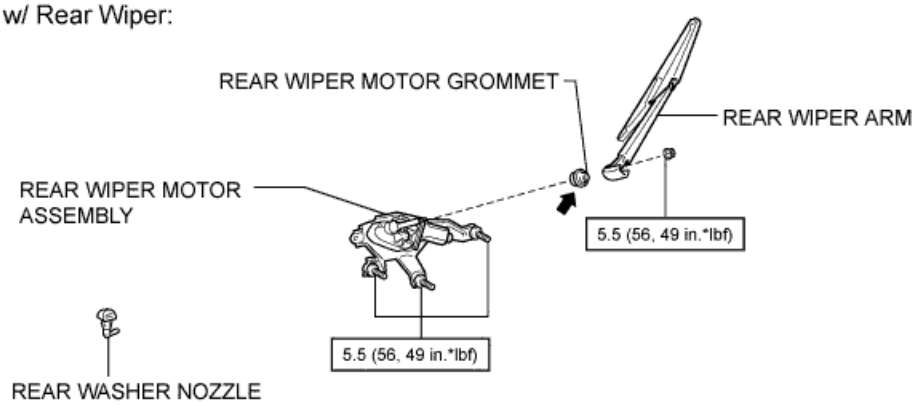

CUSHION
CUSHION
LOWER BACK DOOR STOPPER
LOWER BACK DOOR STOPPER
LIFT GATE WEATHERSTRIP
BACK DOOR LOCK ASSEMBLY
13 (133, 10)
x3
BACK DOOR LOCK COVER
LOWER BACK DOOR STOPPER CUSHION
x2
LOWER BACK DOOR STOPPER CUSHION
x2
BACK DOOR GRIP
x2
N*m (kgf*cm, ft.*lbf): Specified torque

w/ Rear Spoiler:

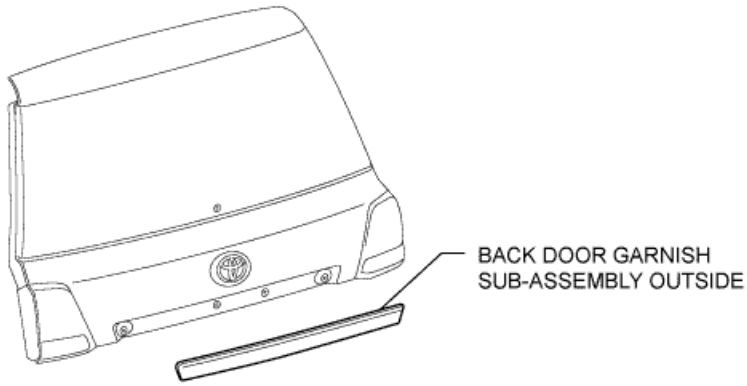


REAR SPOILER SUB-ASSEMBLY

w/ Rear Wiper:



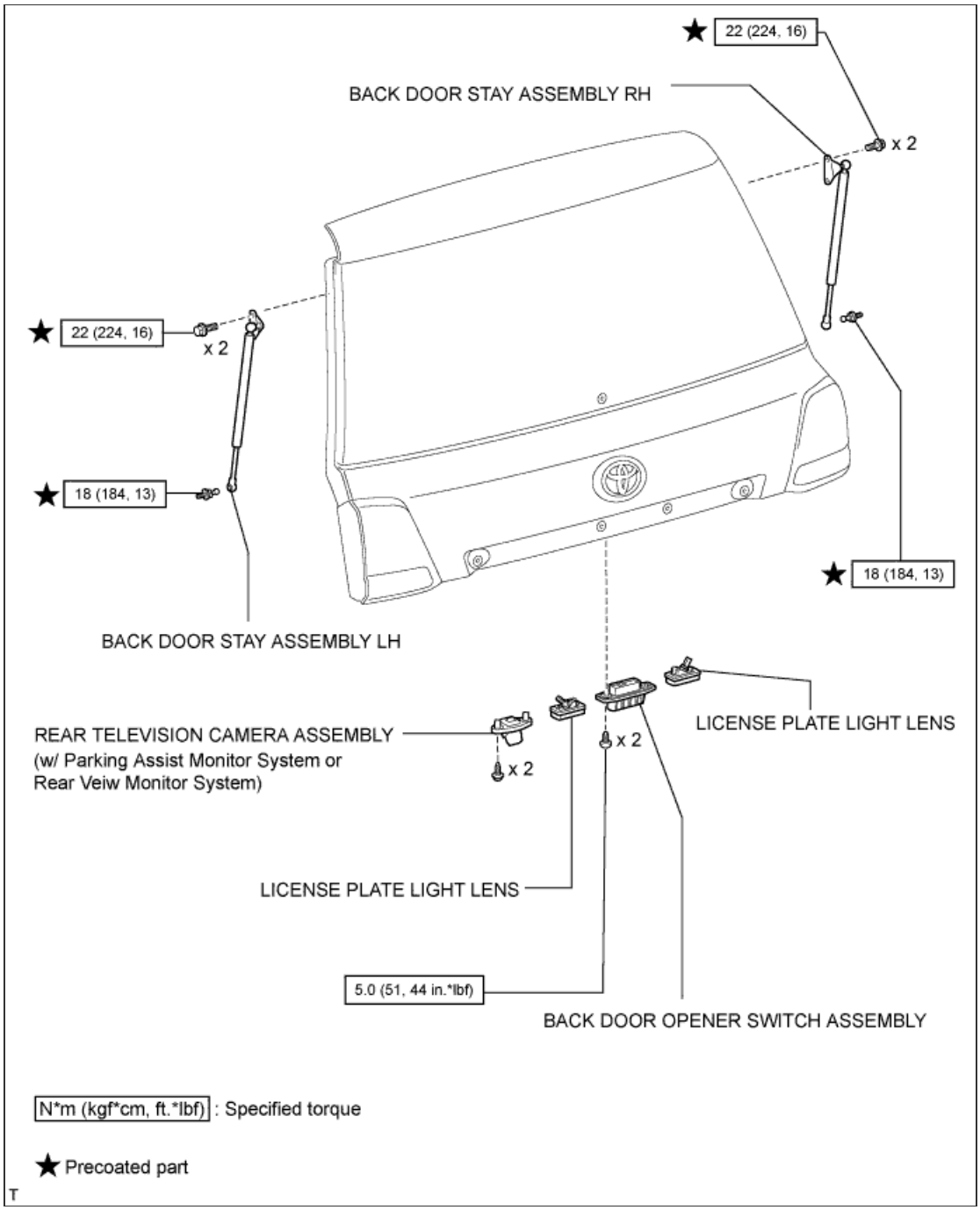
w/o Tire Carrier:



N*m (kgf*cm, ft.*lbf) : Specified torque

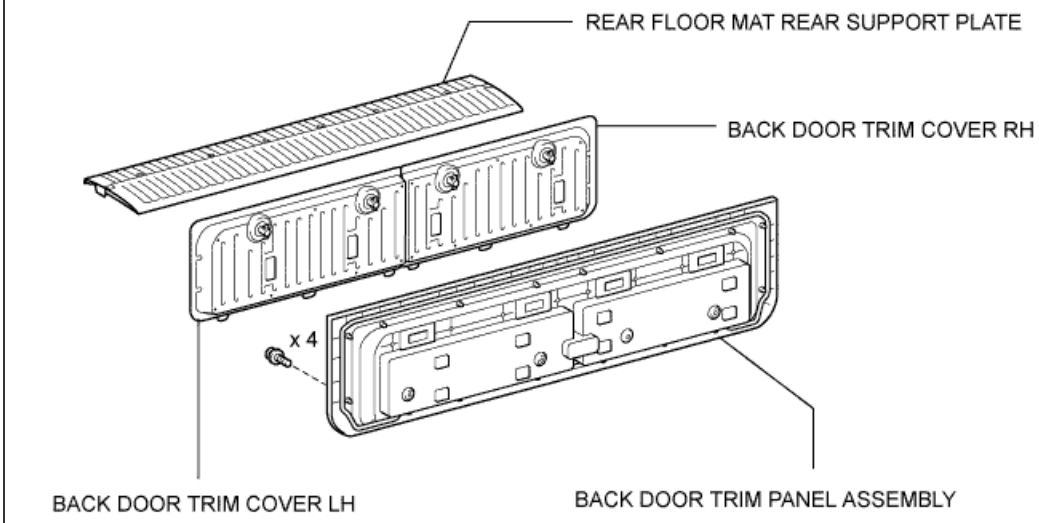
MP grease

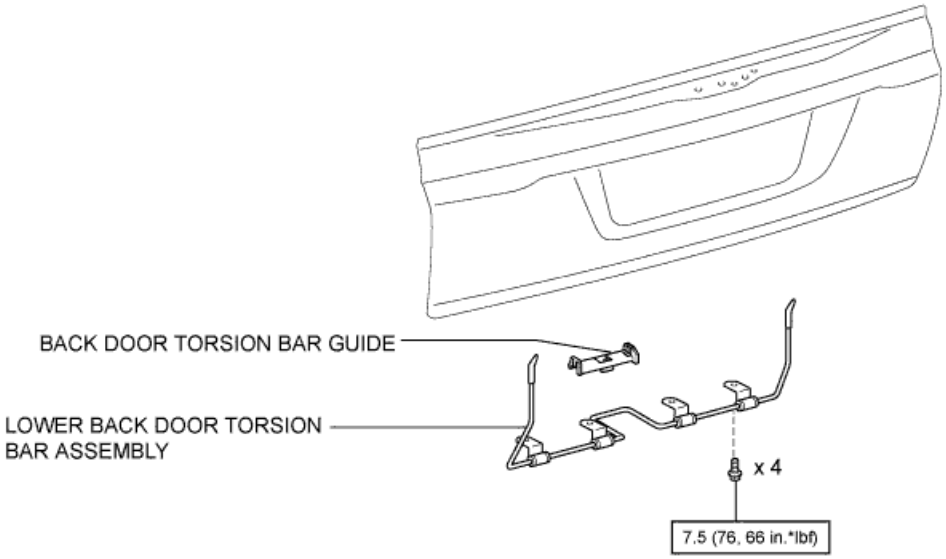
T


★ 22 (224, 16)
BACK DOOR STAY ASSEMBLY RH
x 2
★ 22 (224, 16)
x 2
★ 18 (184, 13)
★ 18 (184, 13)
BACK DOOR STAY ASSEMBLY LH
REAR TELEVISION CAMERA ASSEMBLY
(w/ Parking Assist Monitor System or
Rear Veiw Monitor System)
x 2
LICENSE PLATE LIGHT LENS
x 2
LICENSE PLATE LIGHT LENS
5.0 (51, 44 in.*lbf)
BACK DOOR OPENER SWITCH ASSEMBLY
N*m (kgf*cm, ft.*lbf) : Specified torque
★ Precoated part

T

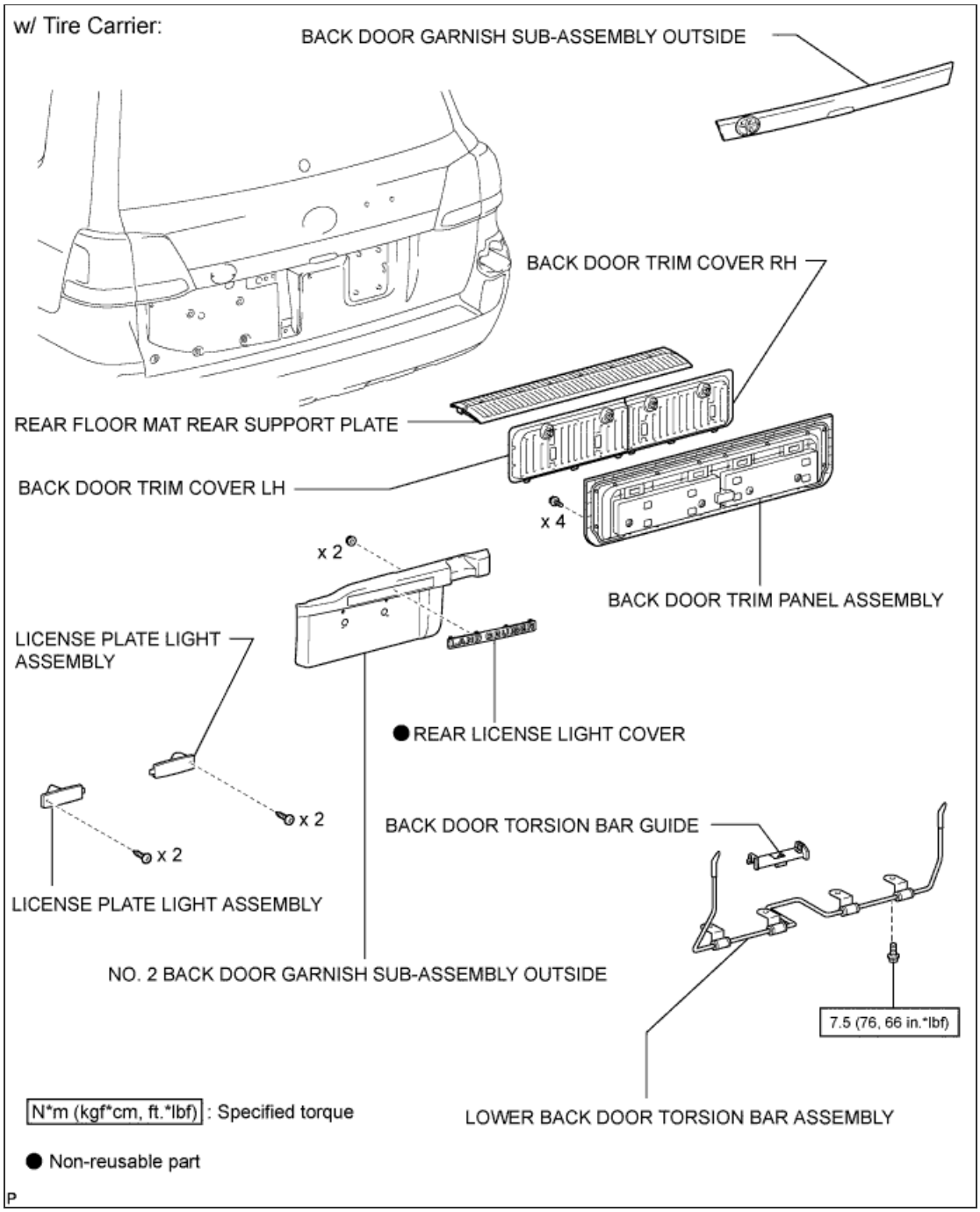
w/o Tire Carrire:

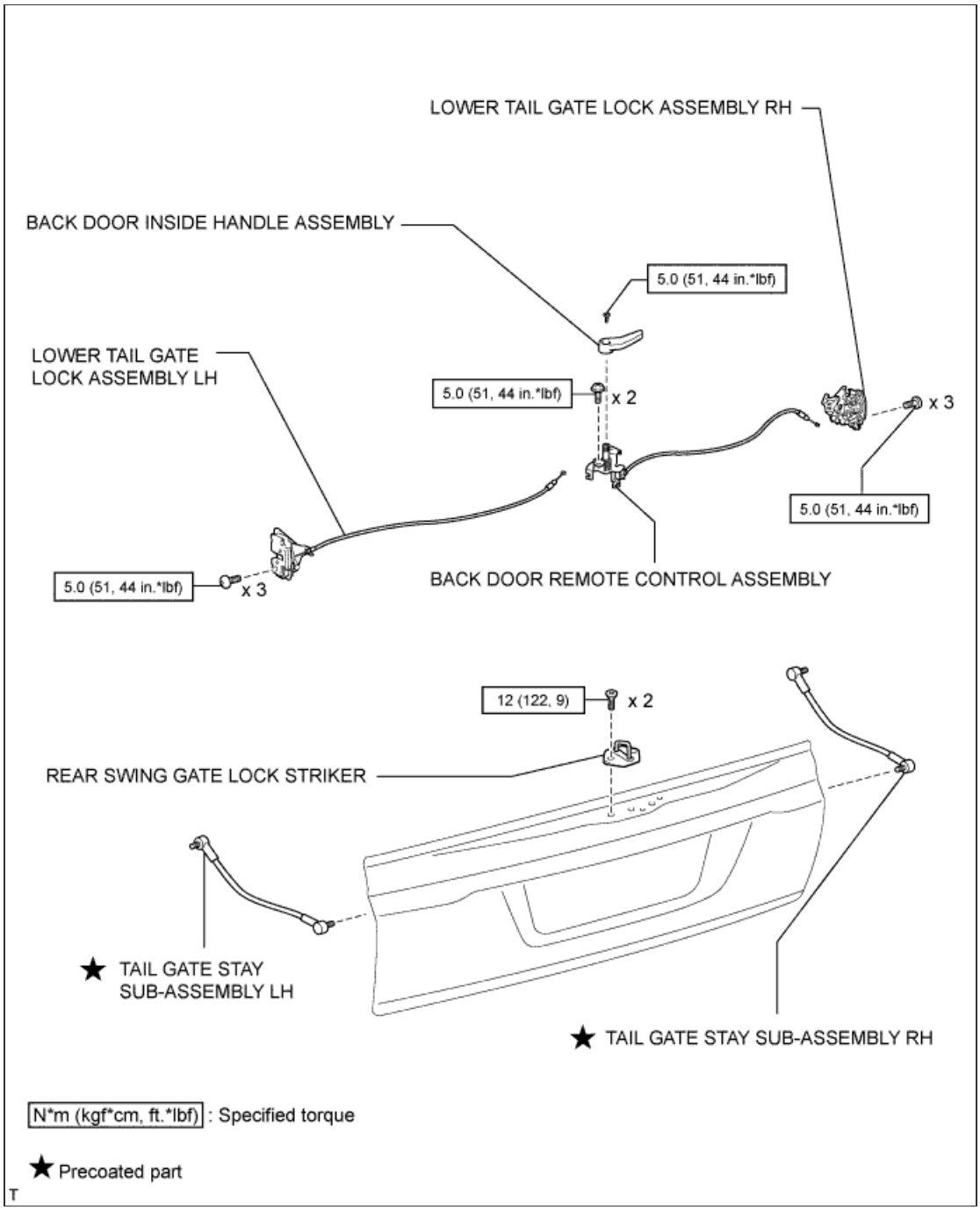




N*m (kgf*cm, ft.*lbf) : Specified torque

T


w/ Tire Carrier:
BACK DOOR GARNISH SUB-ASSEMBLY OUTSIDE
BACK DOOR TRIM COVER RH
REAR FLOOR MAT REAR SUPPORT PLATE
BACK DOOR TRIM COVER LH
x 4
BACK DOOR TRIM PANEL ASSEMBLY
x 2
LICENSE PLATE LIGHT ASSEMBLY
REAR LICENSE LIGHT COVER
x 2
x 2
LICENSE PLATE LIGHT ASSEMBLY
BACK DOOR TORSION BAR GUIDE
NO. 2 BACK DOOR GARNISH SUB-ASSEMBLY OUTSIDE
7.5 (76, 66 in.*lbf)
N*m (kgf*cm, ft.*lbf) : Specified torque
LOWER BACK DOOR TORSION BAR ASSEMBLY
Non-reusable part
P

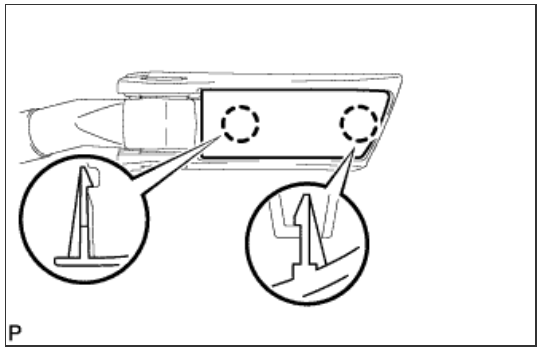

LOWER TAIL GATE LOCK ASSEMBLY RH
BACK DOOR INSIDE HANDLE ASSEMBLY
5.0 (51, 44 in.*lbf)
LOWER TAIL GATE
LOCK ASSEMBLY LH
5.0 (51, 44 in.*lbf)
x 2
x 3
5.0 (51, 44 in.*lbf)
5.0 (51, 44 in.*lbf)
x 3
BACK DOOR REMOTE CONTROL ASSEMBLY
12 (122, 9)
x 2
REAR SWING GATE LOCK STRIKER
★ TAIL GATE STAY
SUB-ASSEMBLY LH
★ TAIL GATE STAY SUB-ASSEMBLY RH
N*m (kgf*cm, ft.*lbf) : Specified torque
★ Precoated part

T

for Preparation Click here

1. REMOVE SPARE WHEEL CARRIER HINGE BRACKET (w/ Tire Carrier)

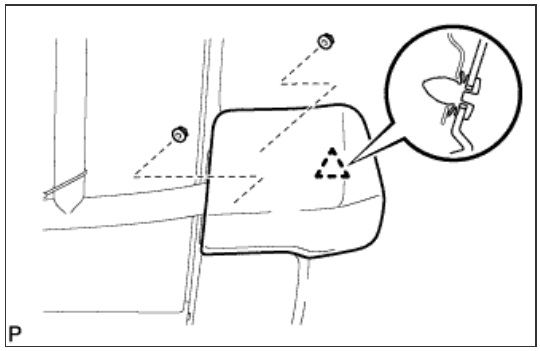
a. Detach the 2 claws and remove the brac et.



2. REMOVE SPARE WHEEL COVER SUB-ASSEMBLY (w/ Tire Carrier)

a. emove the 2 nuts.

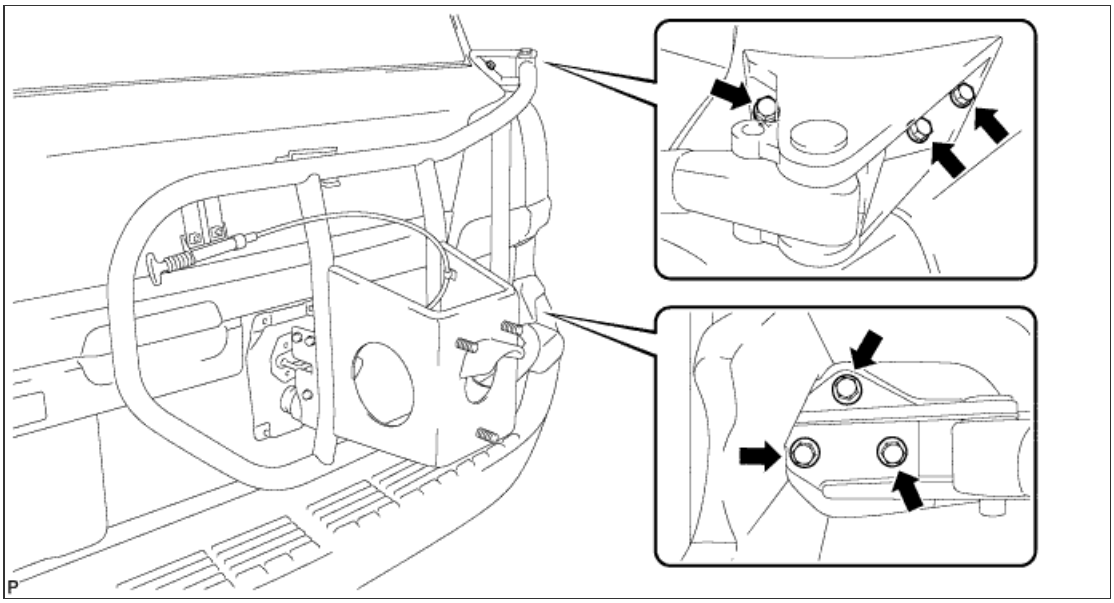
b. Detach the clip and remove the cover.



3. REMOVE SPARE WHEEL CARRIER SUB-ASSEMBLY (w/ Tire Carrier)

a. emove the spare tire.

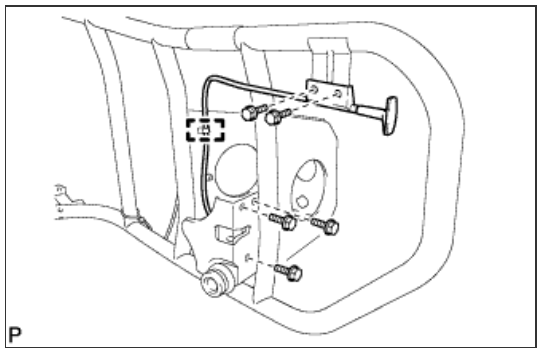
b. emove the bolts and spare wheel carrier.



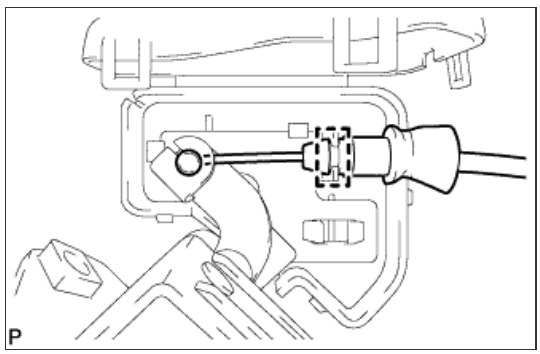
4. REMOVE SPARE WHEEL CARRIER LOCK CONTROL CABLE ASSEMBLY (w/ Tire Carrier)

a. Detach the clamp.

b. emove the 5 bolts then remove the spare wheel carrier loc control cable to ther with the spare wheel carrier loc and spare wheel carrier loc cover.

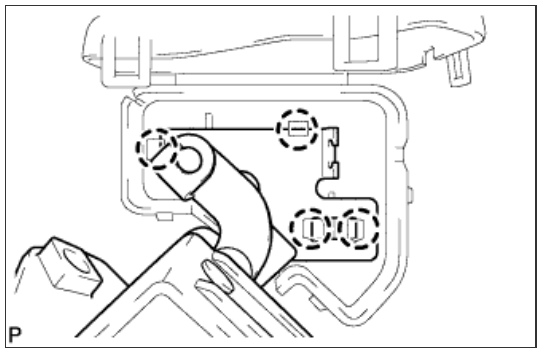


c. the spare wheel carrier loc cover detach the clamp and remove the spare wheel carrier loc control cable rom the spare wheel carrier loc



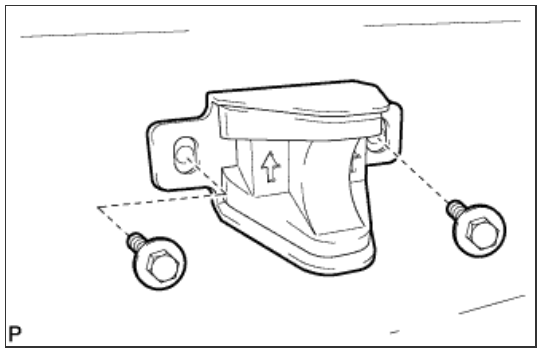
5. REMOVE SPARE WHEEL CARRIER LOCK ASSEMBLY (w/ Tire Carrier)

a. Detach the claws and remove the spare wheel carrier loc rom the spare wheel carrier loc cover.



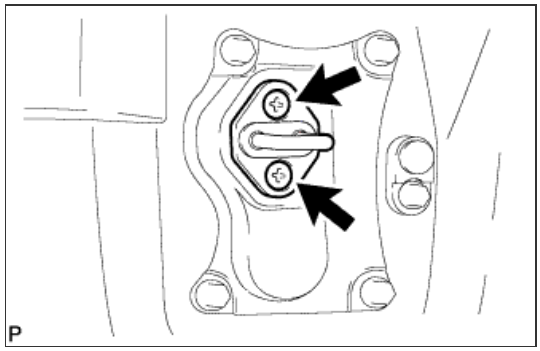
6. REMOVE SPARE WHEEL CARRIER AUXILIARY STOPPER (w/ Tire Carrier)

a. emove the 2 bolts and stopper.



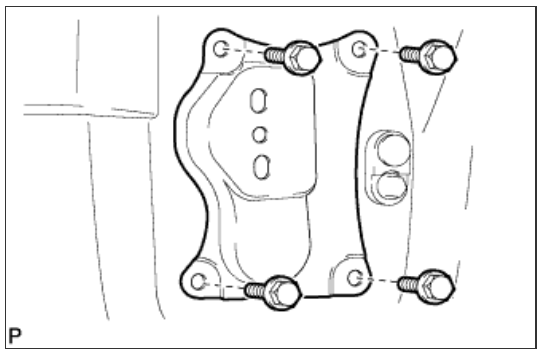
7. REMOVE SPARE WHEEL CARRIER LOCK STRIKER ASSEMBLY (w/ Tire Carrier)

a. emove the 2 bolts and stri er.



8. REMOVE SPARE PLATE SUB-ASSEMBLY (w/ Tire Carrier)

a. emove the bolts and plate.



for Preparation Click here

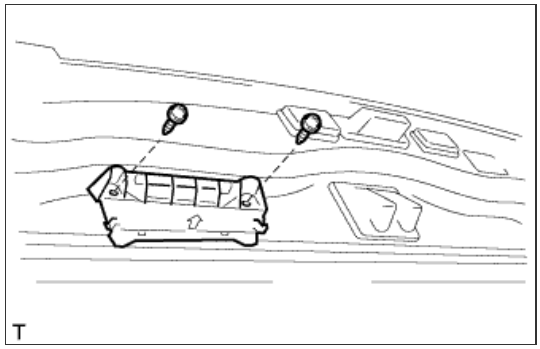
1. DISCONNECT CABLE FROM NEGATIVE BATTERY TERMINAL

NOTICE:

When disconnecting the cable, some systems need to be initialized after the cable is reconnected (Click here).

2. REMOVE BACK DOOR GRIP

a. Remo e the 2 screws and back door grip.

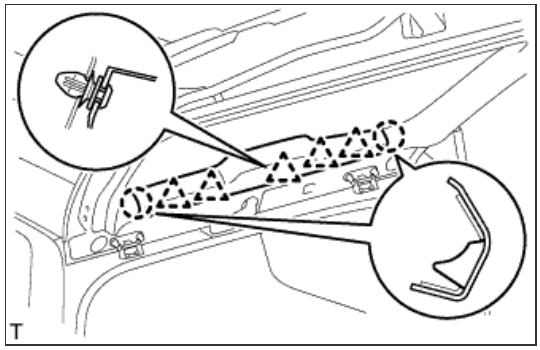


3. REMOVE LOWER BACK DOOR STOPPER CUSHION

a. Remo e the 4 bolts and 2 lower back door stopper cushions.

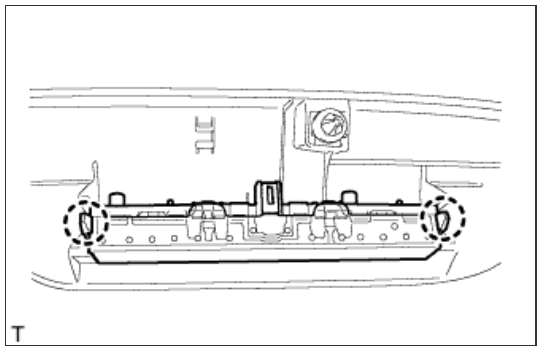
4. REMOVE CENTER BACK DOOR GARNISH

a. Detach the 5 clips and 2 claws, and remo e the back door garnish.



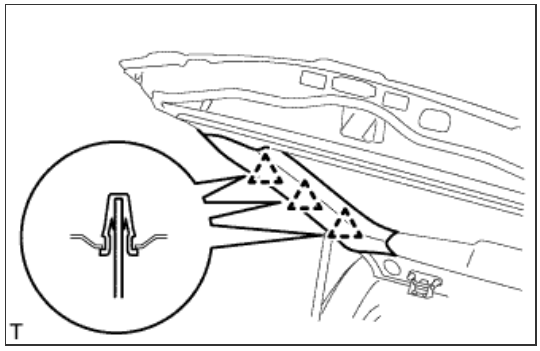
5. REMOVE CENTER STOP LIGHT ASSEMBLY

a. Detach the 2 claws and remo e the stop light.



6. REMOVE BACK DOOR SIDE GARNISH LH

a. Detach the 3 clips and remo e the back door side garnish.



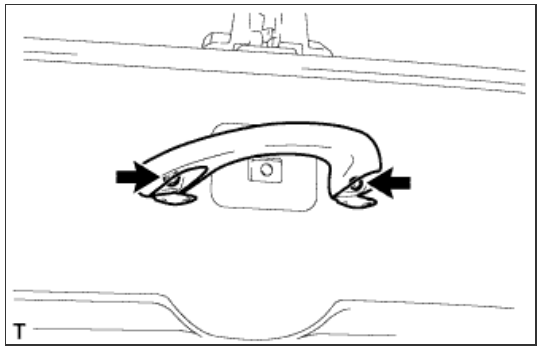
7. REMOVE BACK DOOR SIDE GARNISH RH

HINT:

Use the same procedures described for the LH side.

8. REMOVE ASSIST GRIP (for Face to Face Seat Type)

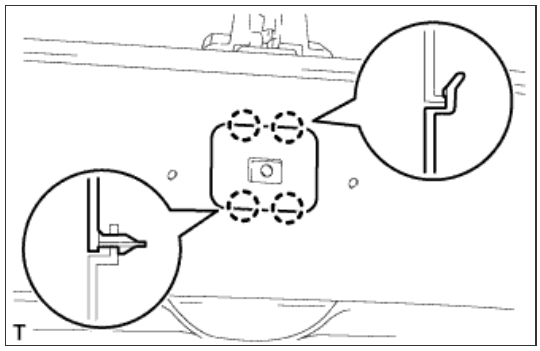
a. Remo e the 2 screws and assist grip.



9. REMOVE NO. 2 BACK DOOR SERVICE HOLE COVER (for Face to Face Seat Type)

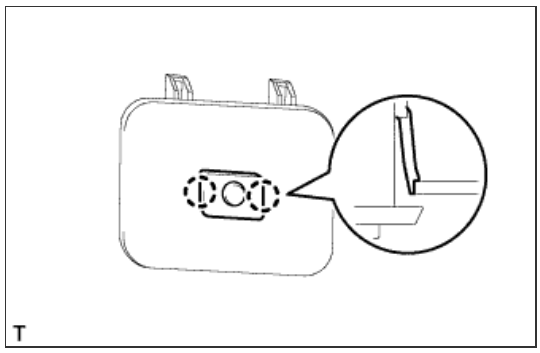
a. Using a screwdri er, detach the 4 claws and remo e the back door ser ice hole co er.

b. Disconnect connector.



10. REMOVE POWER BACK DOOR MAIN SWITCH (for Face to Face Seat Type)

a. Detach the 2 claws and remo e the power back door main switch.

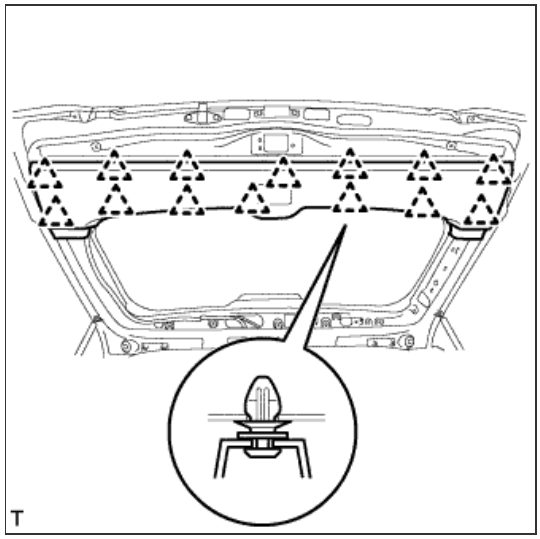


11. REMOVE BACK DOOR GARNISH

a. Using a screwdri er, detach the 14 clips and remo e the back door garnish.

HINT:

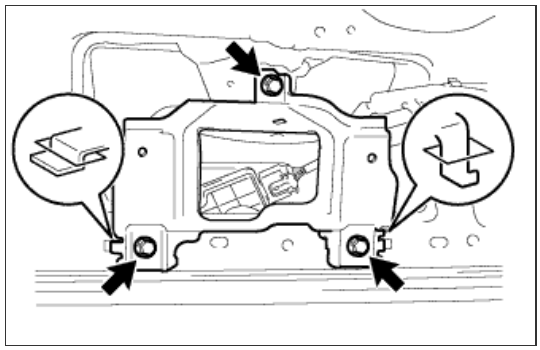
ape the screwdri er tip before use.



12. REMOVE REAR ASSIST GRIP REINFORCEMENT (for Face to Face Seat Type)

a. Remo e the 3 bolts.

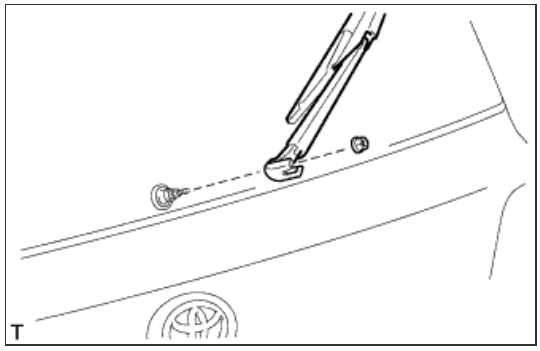
b. Detach the 2 claws and remo e the rear assist grip reinforcement.



13. REMOVE REAR WIPER ARM (w/ Rear Wiper)

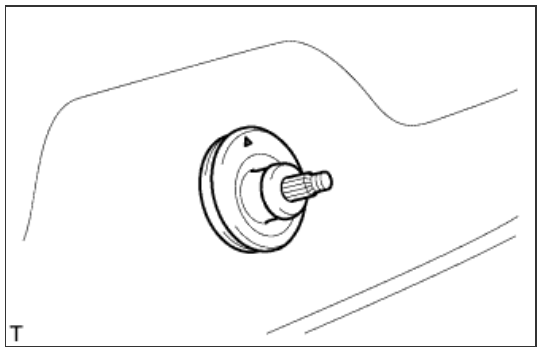
a. Open the co er.

b. Remo e the nut and rear wiper arm.



14. REMOVE REAR WIPER MOTOR GROMMET (w/ Rear Wiper)

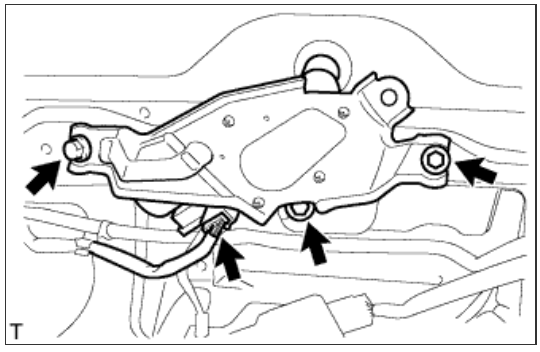
a. Detach the wiper motor grommet.



15. REMOVE REAR WIPER MOTOR ASSEMBLY (w/ Rear Wiper)

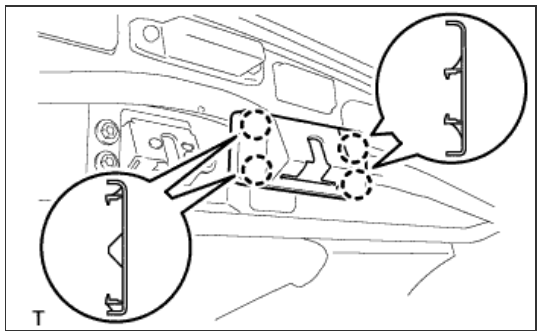
a. Disconnect the connector.

b. Remo e the 3 bolts and rear wiper motor assembly.



16. REMOVE BACK DOOR LOCK COVER

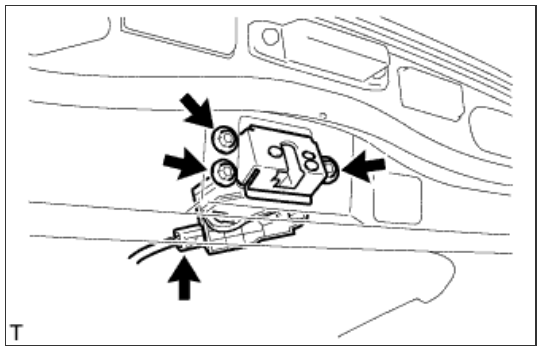
a. Detach the 4 claws and remo e the back door lock co er.



17. REMOVE BACK DOOR LOCK ASSEMBLY

a. Disconnect the connector.

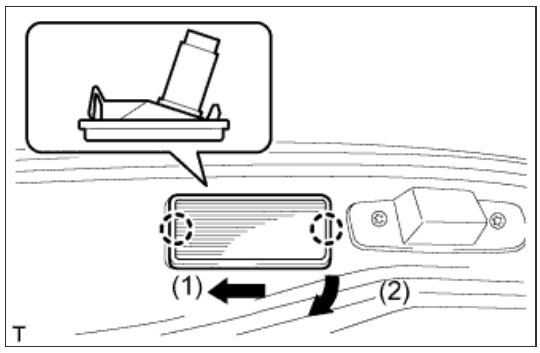
b. Remo e the 3 bolts and back door lock.



18. REMOVE LICENSE PLATE LIGHT LENS (for Standard)

a. Detach the 2 claws in the order shown in the illustration and remo e the license plate light.

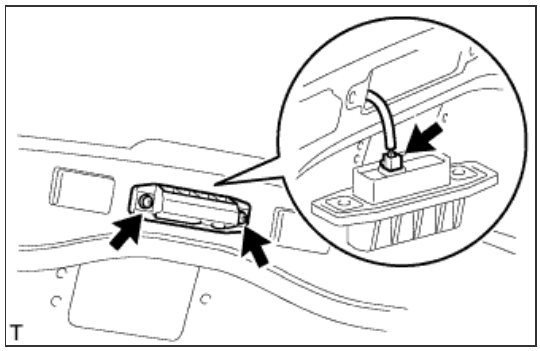
b. Disconnect the connector.



19. REMOVE BACK DOOR OPENER SWITCH ASSEMBLY

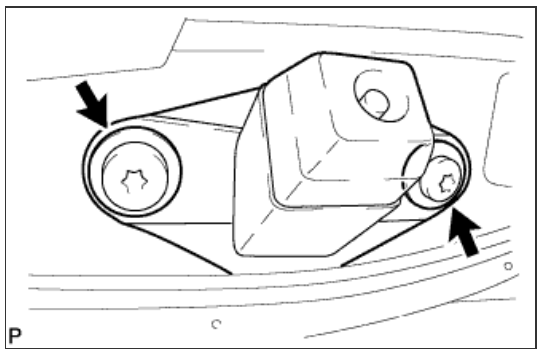
a. Remo e the 2 screws.

b. Disconnect the connector and then remo e the back door opener switch.



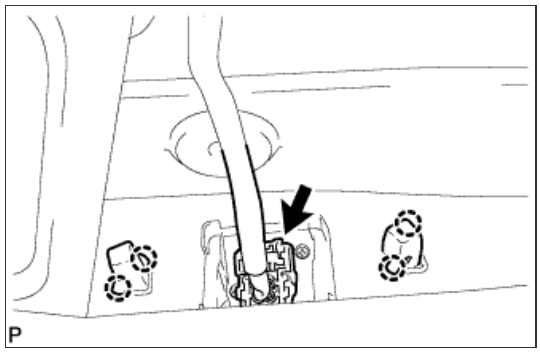
20. REMOVE REAR TELEVISION CAMERA ASSEMBLY (w/ Parking Assist Monitor System or Rear Veiw Monitor System)

a. Using a " socket wrench, remo e the 2 screws.



b. Detach the 4 claws and remo e the rear tele ision camera assembly.

c. Disconnect the connector.

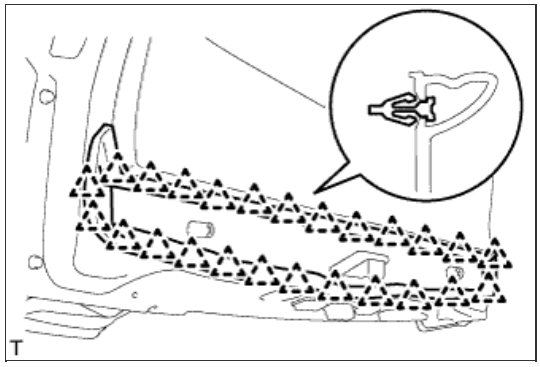


21. REMOVE LIFT GATE WEATHERSTRIP

a. Detach the 25 clips and remo e the lift gate weatherstrip.

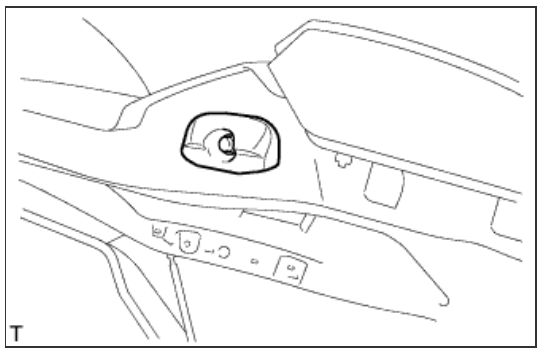
NOTICE:

Do not pull strongly on the weatherstrip as it may tear.



22. REMOVE LOWER BACK DOOR STOPPER

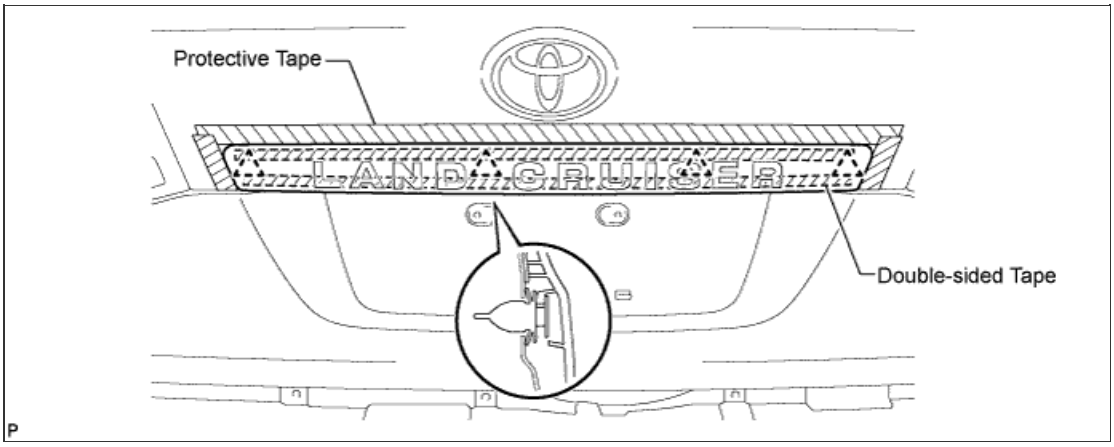
a. Remo e the bolt and lower back door stopper.



23. REMOVE BACK DOOR GARNISH SUB-ASSEMBLY OUTSIDE

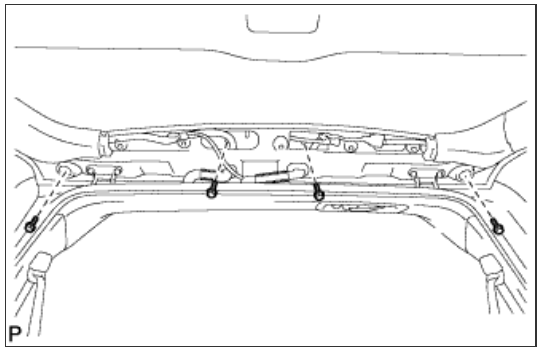
a. Put protecti e tape around the back door garnish.

b. Detach the 4 clips and remo e the double sided tape to remo e the back door garnish.

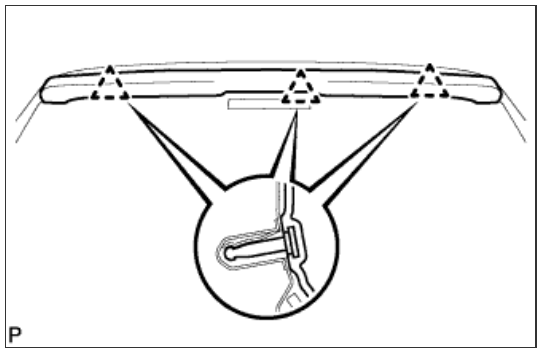


24. REMOVE REAR SPOILER SUB-ASSEMBLY (w/ Rear Spoiler)

a. Remo e the 4 bolts.

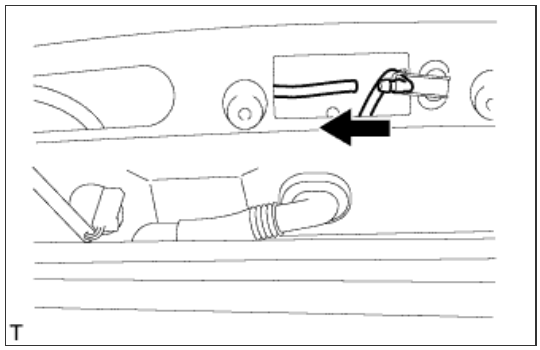


b. Detach the 3 clips and remo e the rear spoiler.

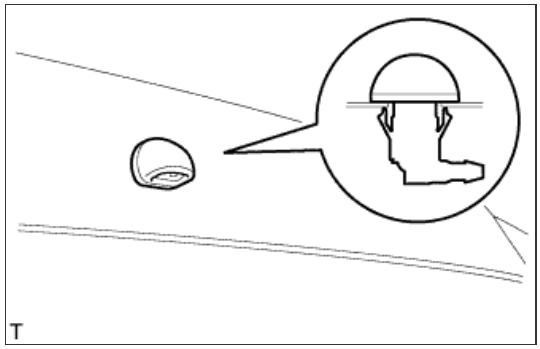


25. REMOVE REAR WASHER NOZZLE (w/ Rear Wiper)

a. Detach the hose.



b. Detach the 2 claws and remo e the washer nozzle.

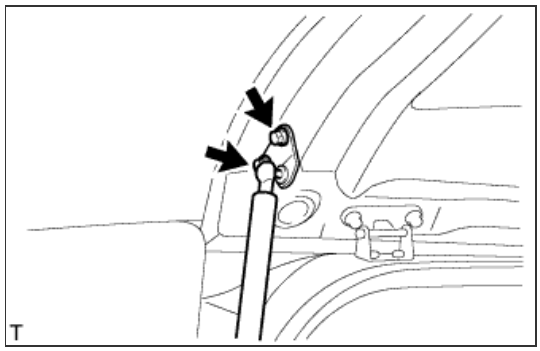


26. REMOVE BACK DOOR STAY ASSEMBLY LH

a. Remo e the 2 bolts and stay.

CAUTION:

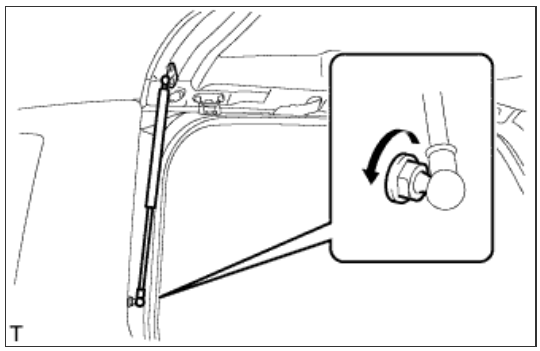
Remo e the door stay while supporting the back door with one hand.



b. Remo e the bolt and stay.

CAUTION:

Remo e the door stay while supporting the back door with one hand.



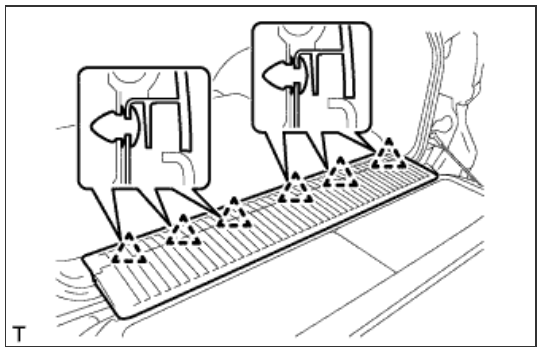
27. REMOVE BACK DOOR STAY ASSEMBLY RH

HINT:

Use the same procedures described for the LH side.

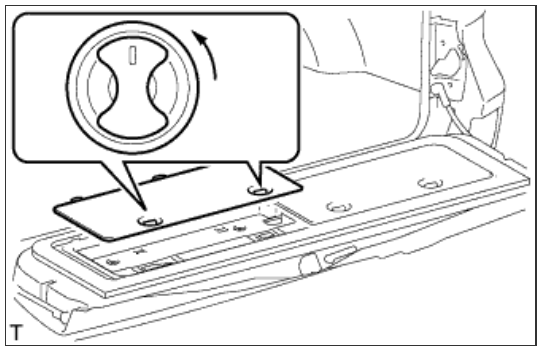
28. REMOVE REAR FLOOR MAT REAR SUPPORT PLATE

a. Detach the clips and remove the support plate.



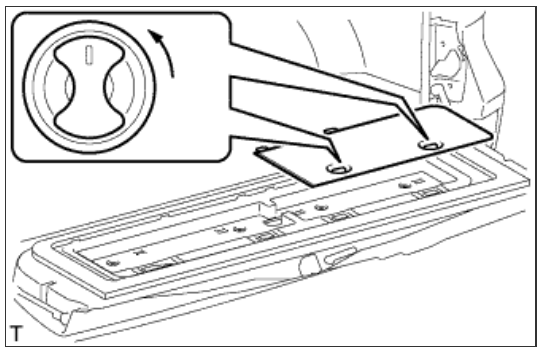
29. REMOVE BACK DOOR TRIM COVER LH

a. Remove the back door trim cover LH as shown in the illustration.



30. REMOVE BACK DOOR TRIM COVER RH

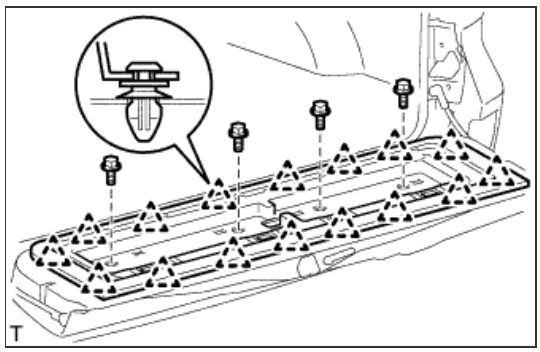
a. Remove the back door trim cover RH as shown in the illustration.



31. REMOVE BACK DOOR TRIM PANEL ASSEMBLY

a. Remove the 4 bolts.

b. Detach the 1 clips and remove the back door trim panel.



32. REMOVE NO. 2 BACK DOOR GARNISH SUB-ASSEMBLY OUTSIDE (w/ Tire Carrier)

33. REMOVE LICENSE PLATE LIGHT ASSEMBLY (w/ Tire Carrier)

34. REMOVE REAR LICENSE LIGHT COVER (w/ Tire Carrier)

35. REMOVE REAR BUMPER COVER

a. for Standard:

i. Remo e the bumper co er (Click here).

b. w/ owing Hitch:

i. Remo e the bumper co er (Click here)

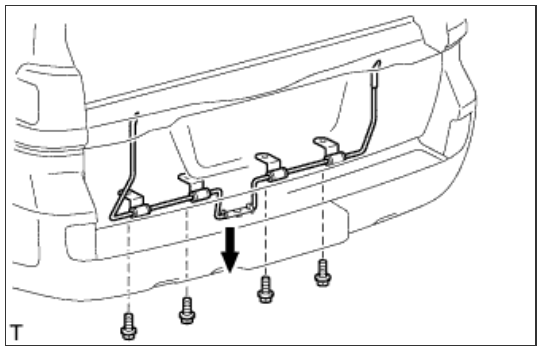
c. w/ Pintle Hook:

i. Remo e the bumper co er (Click here)

36. REMOVE SPARE TIRE

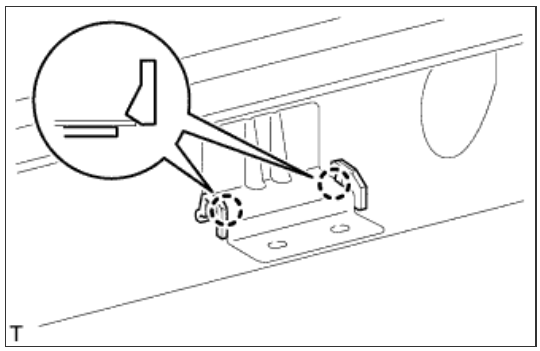
37. REMOVE LOWER BACK DOOR TORSION BAR ASSEMBLY

a. Remo e the 4 bolts and lower back door torsion bar.



38. REMOVE BACK DOOR TORSION BAR GUIDE

a. Detach the 2 claws and remo e the back door torsion bar guide.

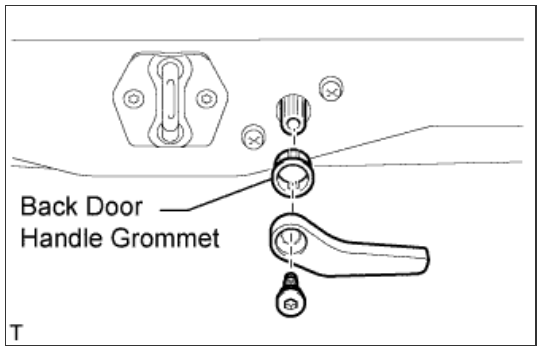


39. REMOVE BACK DOOR INSIDE HANDLE ASSEMBLY

a. Remo e the screw and back door inside handle

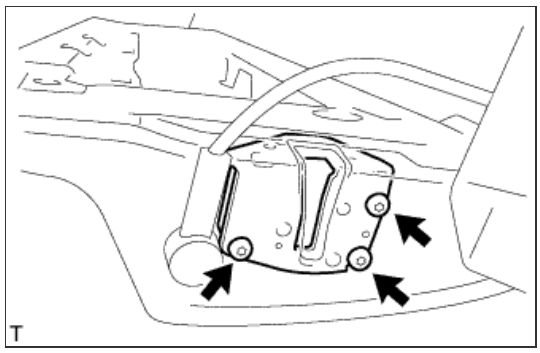
a. Remo e the screw and back door inside handle.

b. Remo e the back door handle grommet.

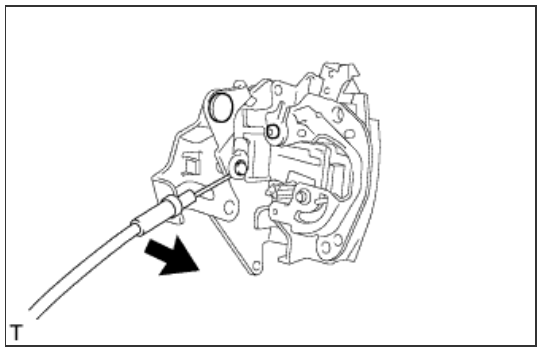


40. REMOVE LOWER TAIL GATE LOCK ASSEMBLY RH

a. Using a " wrench, remo e the 3 screws and lower tail gate lock.

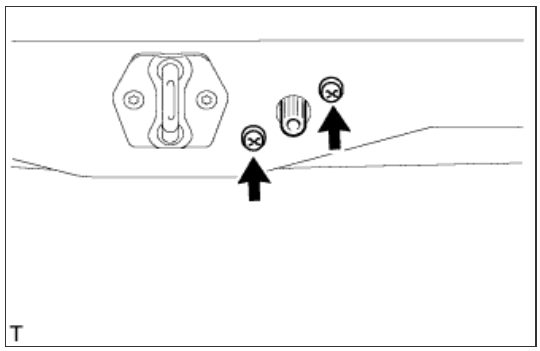


b. Disconnect the cable from the the lower tail gate lock.



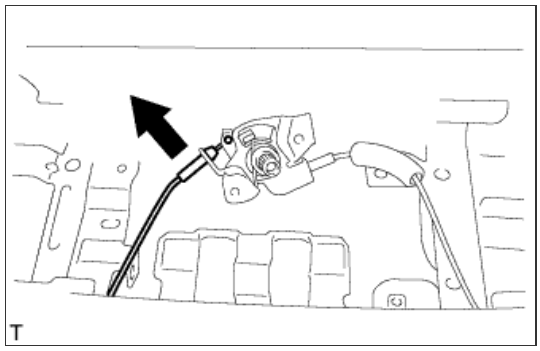
41. REMOVE BACK DOOR REMOTE CONTROL ASSEMBLY

a. Remo e the 2 screws.



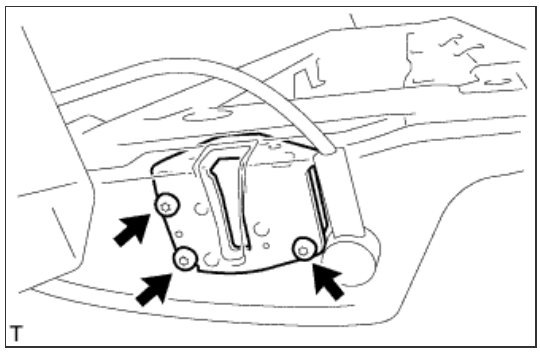
b. Disconnect the left side cable.

c. Remo e the back door remote control.



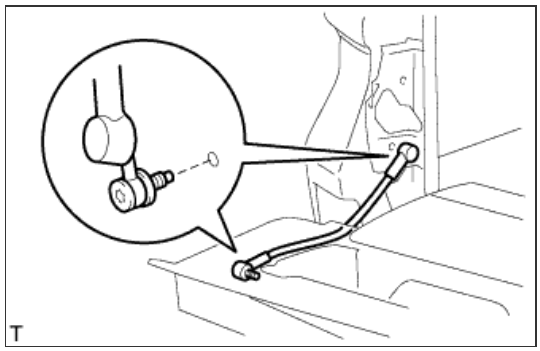
42. REMOVE LOWER TAIL GATE LOCK ASSEMBLY LH

a. Using a " wrench, remo e the 3 screws and lower tail gate lock.



43. REMOVE TAIL GATE STAY SUB-ASSEMBLY LH

a. Using a " socket, remo e the 2 screws and tail gate stay.



44. REMOVE TAIL GATE STAY SUB-ASSEMBLY RH

HINT:

Use the same procedures described for the LH side.

for Preparation Click here

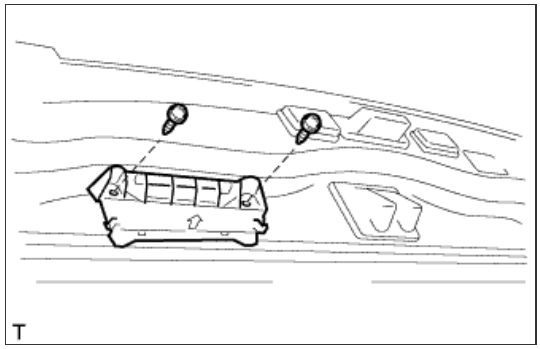
1. DISCONNECT CABLE FROM NEGATIVE BATTERY TERMINAL

NOTICE:

When disconnecting the cable, some systems need to be initialized after the cable is reconnected (Click here).

2. REMOVE BACK DOOR GRIP

a. Remo e the 2 screws and back door grip.

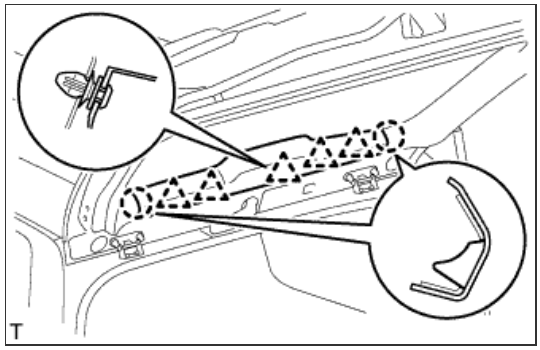


3. REMOVE LOWER BACK DOOR STOPPER CUSHION

a. Remo e the 4 bolts and 2 lower back door stopper cushions.

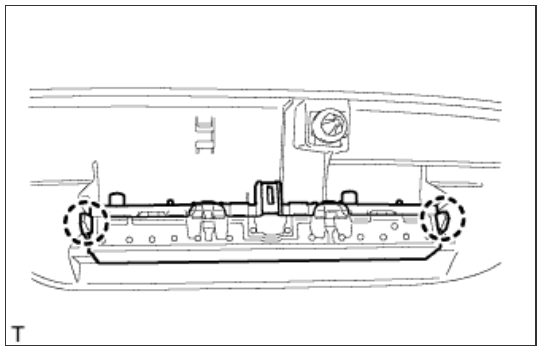
4. REMOVE CENTER BACK DOOR GARNISH

a. Detach the 5 clips and 2 claws, and remo e the back door garnish.



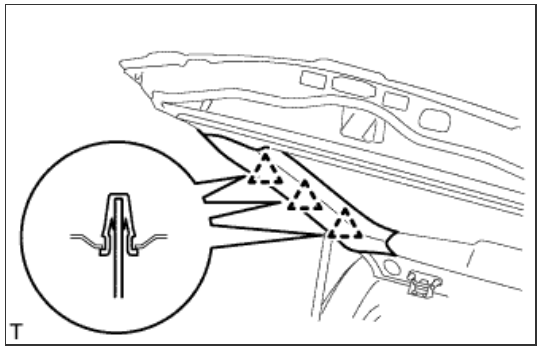
5. REMOVE CENTER STOP LIGHT ASSEMBLY

a. Detach the 2 claws and remo e the stop light.



6. REMOVE BACK DOOR SIDE GARNISH LH

a. Detach the 3 clips and remo e the back door side garnish.



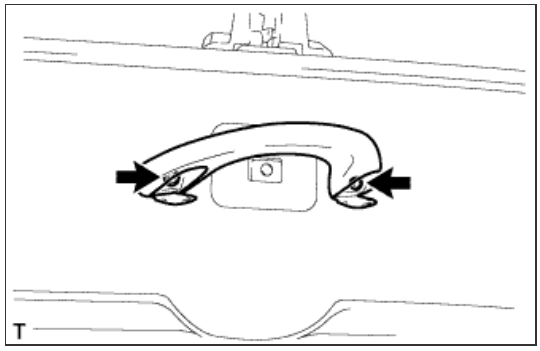
7. REMOVE BACK DOOR SIDE GARNISH RH

HINT:

Use the same procedures described for the LH side.

8. REMOVE ASSIST GRIP (for Face to Face Seat Type)

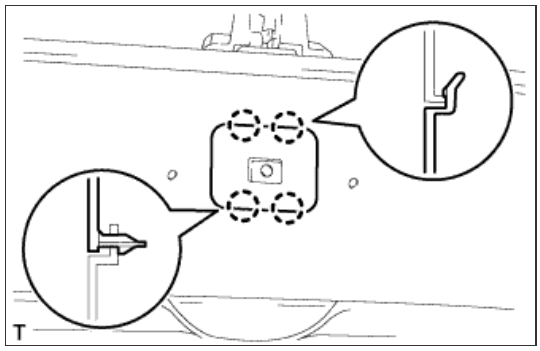
a. Remo e the 2 screws and assist grip.



9. REMOVE NO. 2 BACK DOOR SERVICE HOLE COVER (for Face to Face Seat Type)

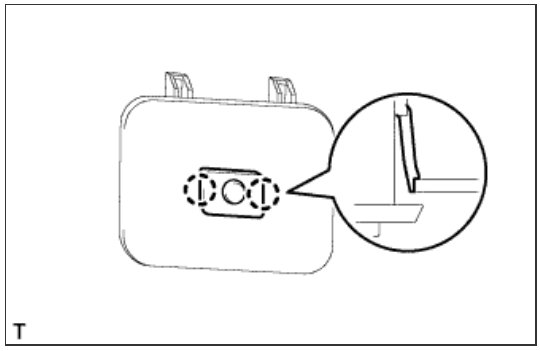
a. Using a screwdri er, detach the 4 claws and remo e the back door ser ice hole co er.

b. Disconnect connector.



10. REMOVE POWER BACK DOOR MAIN SWITCH (for Face to Face Seat Type)

a. Detach the 2 claws and remo e the power back door main switch.

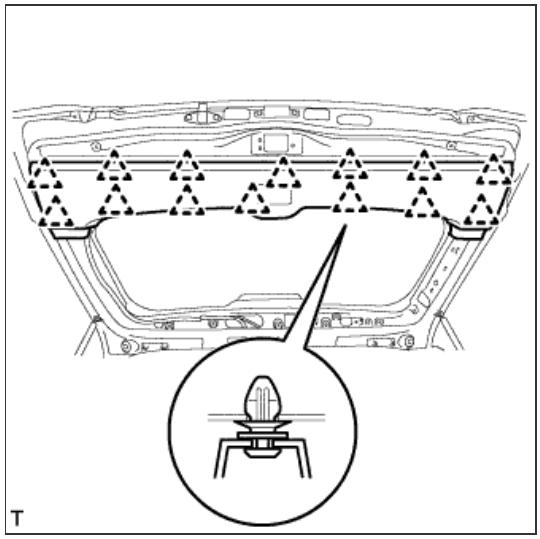


11. REMOVE BACK DOOR GARNISH

a. Using a screwdri er, detach the 14 clips and remo e the back door garnish.

HINT:

ape the screwdri er tip before use.



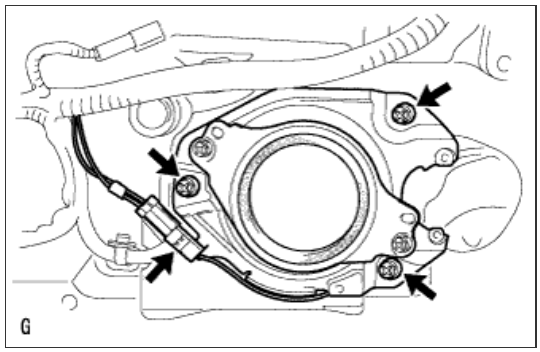
12. REMOVE REAR HEADER SPEAKER ASSEMBLY (for 14 Speakers)

HINT:

Use the same procedure as for the opposite side.

a. Remo e the 3 screws.

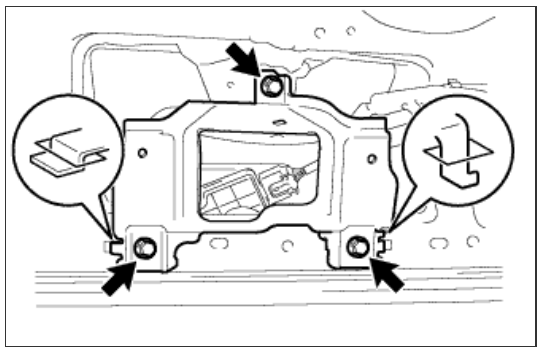
b. Disconnect the connector and remo e the rear header speaker assembly.



13. REMOVE REAR ASSIST GRIP REINFORCEMENT (for Face to Face Seat Type)

a. Remo e the 3 bolts.

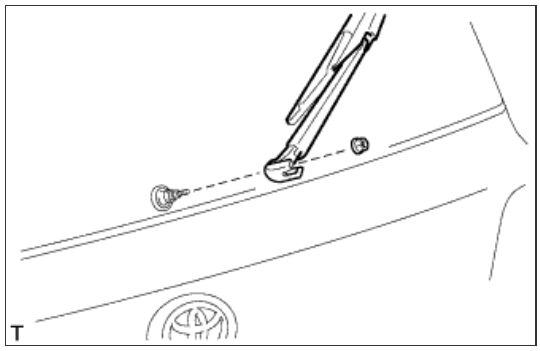
b. Detach the 2 claws and remo e the rear assist grip reinforcement.



14. REMOVE REAR WIPER ARM (w Rear Wiper)

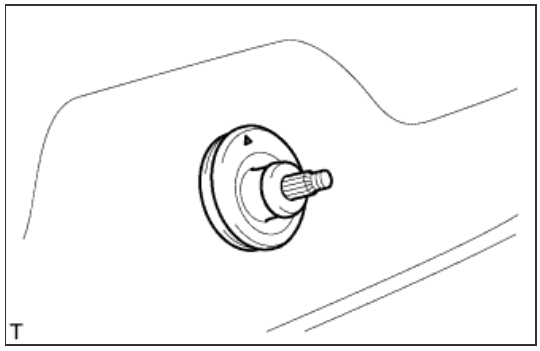
a. Open the co er.

b. Remo e the nut and rear wiper arm.



15. REMOVE REAR WIPER MOTOR GROMMET (w Rear Wiper)

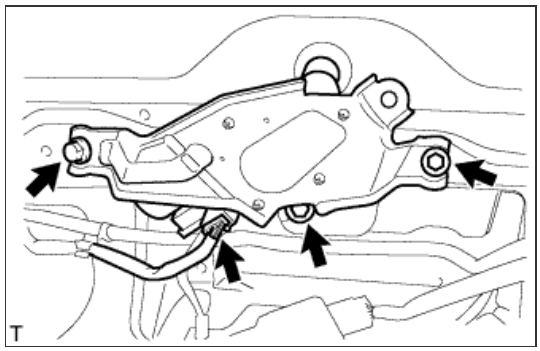
a. Detach the wiper motor grommet.



16. REMOVE REAR WIPER MOTOR ASSEMBLY (w Rear Wiper)

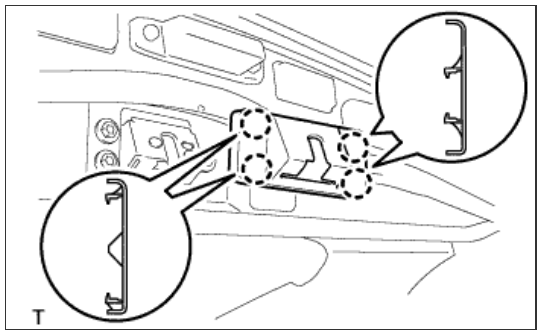
a. Disconnect the connector.

b. Remo e the 3 bolts and rear wiper motor assembly.



17. REMOVE BACK DOOR LOCK COVER

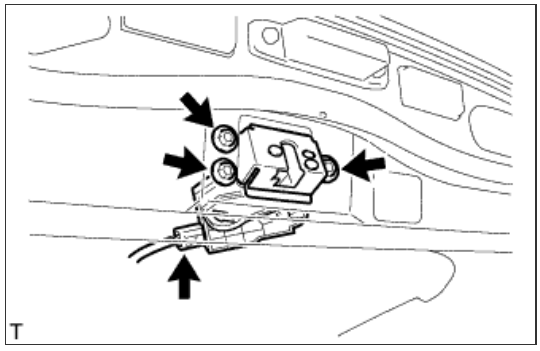
a. Detach the 4 claws and remo e the back door lock co er.



18. REMOVE BACK DOOR LOCK ASSEMBLY

a. Disconnect the connector.

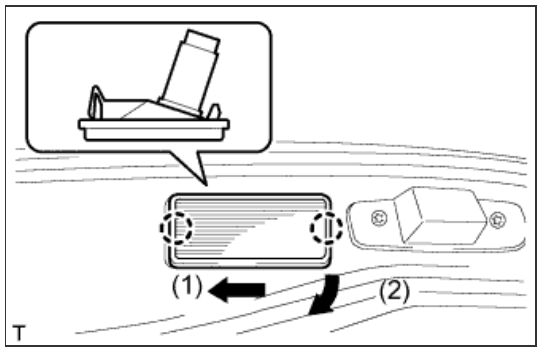
b. Remo e the 3 bolts and back door lock.



19. REMOVE LICENSE PLATE LIGHT LENS (for Stan ar)

a. Detach the 2 claws in the order shown in the illustration and remo e the license plate light.

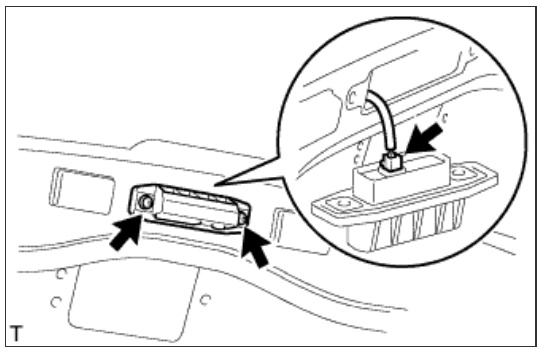
b. Disconnect the connector.



20. REMOVE BACK DOOR OPENER SWITCH ASSEMBLY

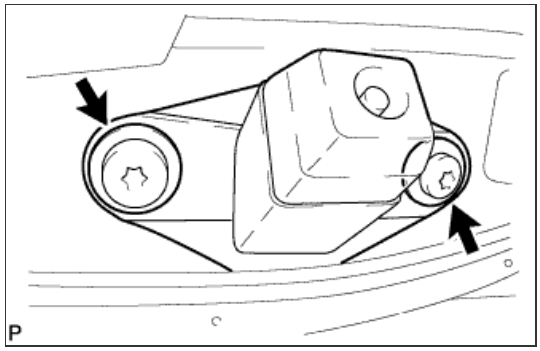
a. Remo e the 2 screws.

b. Disconnect the connector and then remo e the back door opener switch.



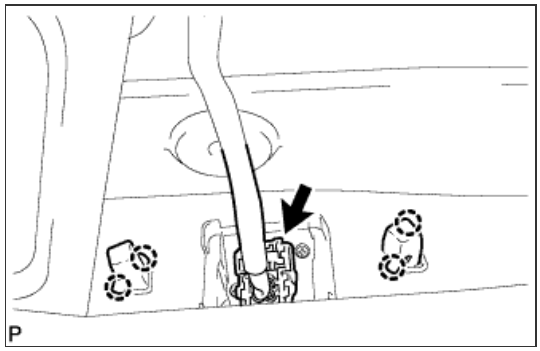
21. REMOVE REAR TELEVISION CAMERA ASSEMBLY (w Parkin Assist Monitor System or Rear Veiw Monitor System)

a. Using a " socket wrench, remo e the 2 screws.



b. Detach the 4 claws and remo e the rear tele ision camera assembly.

c. Disconnect the connector.

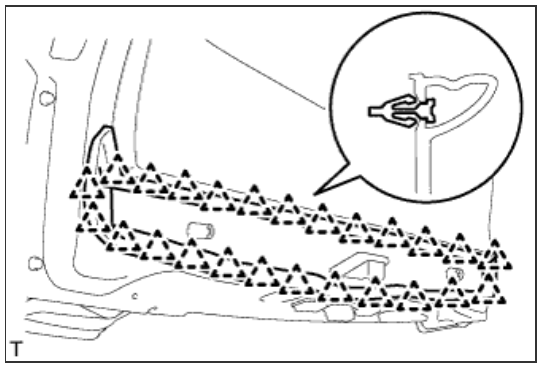


22. REMOVE LIFT GATE WEATHERSTRIP

a. Detach the 25 clips and remo e the lift gate weatherstrip.

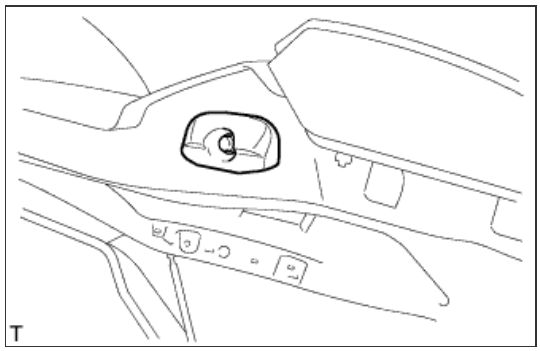
NOTICE:

Do not pull strongly on the weatherstrip as it may tear.



23. REMOVE LOWER BACK DOOR STOPPER

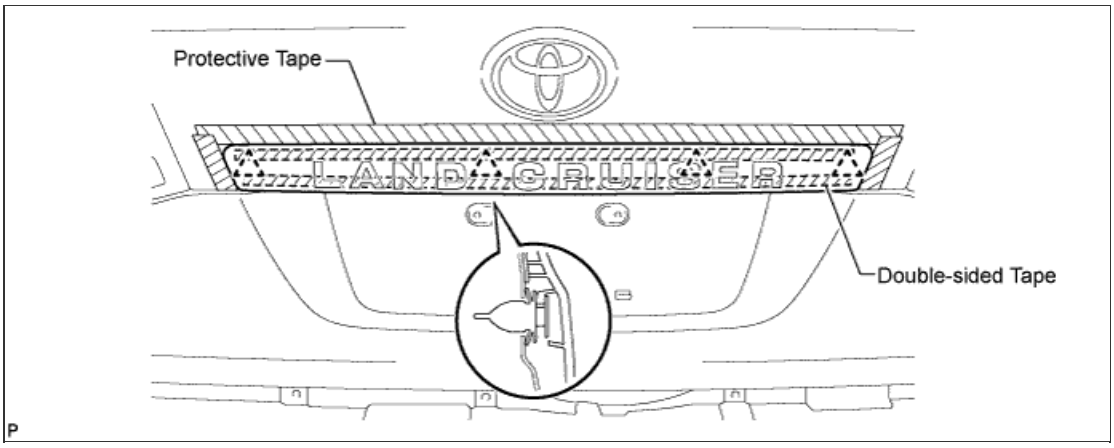
a. Remo e the bolt and lower back door stopper.



24. REMOVE BACK DOOR GARNISH SUB-ASSEMBLY OUTSIDE

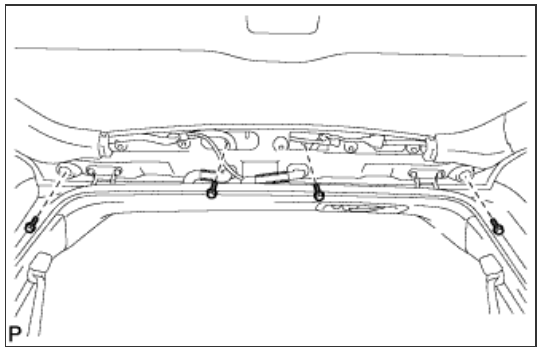
a. Put protecti e tape around the back door garnish.

b. Detach the 4 clips and remo e the double sided tape to remo e the back door garnish.

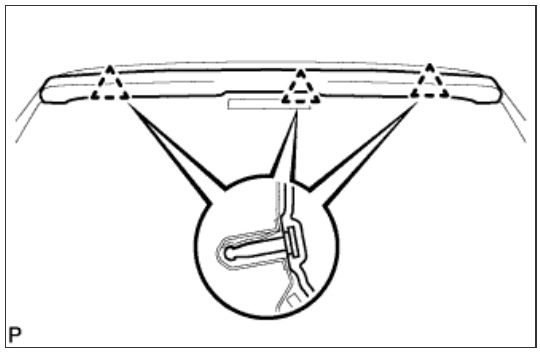


25. REMOVE REAR SPOILER SUB-ASSEMBLY (w Rear Spoiler)

a. Remo e the 4 bolts.

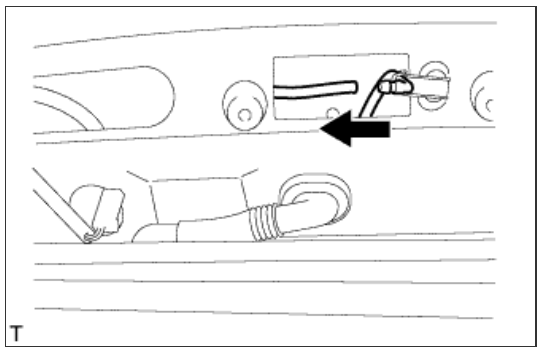


b. Detach the 3 clips and remo e the rear spoiler.

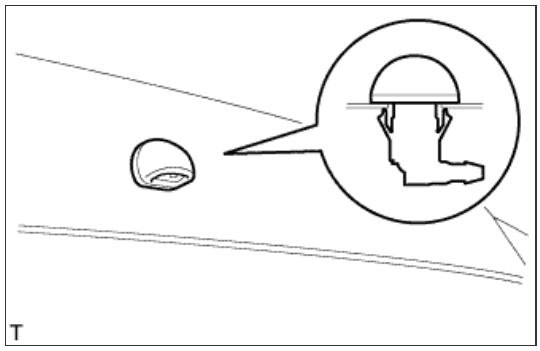


26. REMOVE REAR WASHER NOZZLE (w Rear Wiper)

a. Detach the hose.



b. Detach the 2 claws and remo e the washer nozzle.

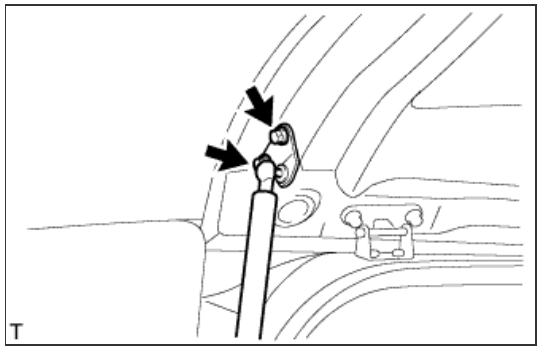


27. REMOVE BACK DOOR STAY ASSEMBLY LH

a. Remo e the 2 bolts and stay.

CAUTION:

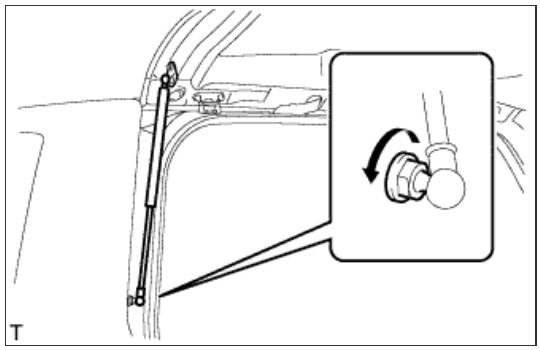
Remo e the door stay while supporting the back door with one hand.



b. Remo e the bolt and stay.

CAUTION:

Remo e the door stay while supporting the back door with one hand.



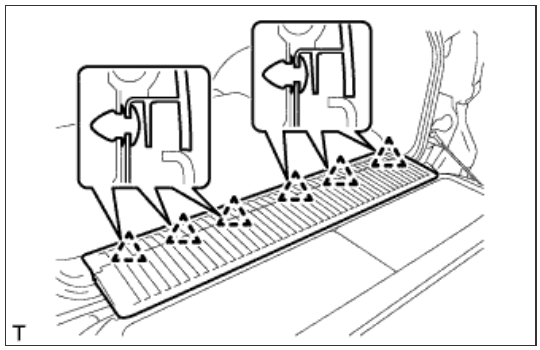
28. REMOVE BACK DOOR STAY ASSEMBLY RH

HINT:

Use the same procedures described for the LH side.

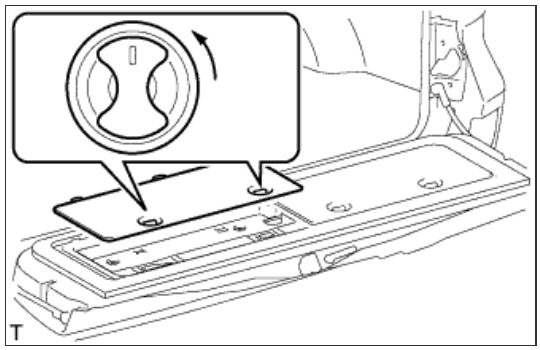
29. REMOVE REAR FLOOR MAT REAR SUPPORT PLATE

a. Detach the clips and remo e the support plate.



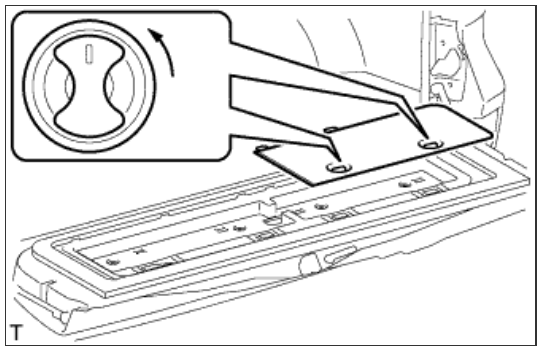
30. REMOVE BACK DOOR TRIM COVER LH

a. Remo e the back door trim co er LH as shown in the illustration.



31. REMOVE BACK DOOR TRIM COVER RH

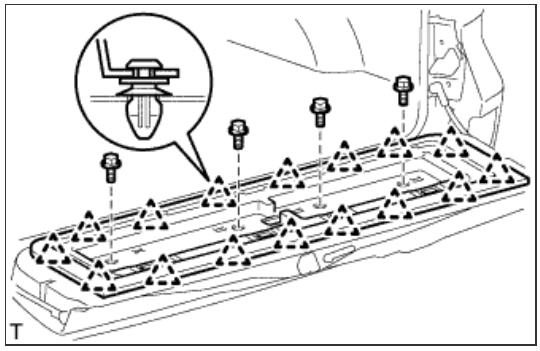
a. Remo e the back door trim co er RH as shown in the illustration.



32. REMOVE BACK DOOR TRIM PANEL ASSEMBLY

a. Remo e the 4 bolts.

b. Detach the 1 clips and remo e the back door trim panel.



33. REMOVE NO. 2 BACK DOOR GARNISH SUB-ASSEMBLY OUTSIDE (w Tire Carrier)

34. REMOVE LICENSE PLATE LIGHT ASSEMBLY (w Tire Carrier)

35. REMOVE REAR LICENSE LIGHT COVER (w Tire Carrier)

36. REMOVE REAR BUMPER COVER

a. for Standard:

i. Remo e the bumper co er (Click here).

b. w/ owing Hitch:

i. Remo e the bumper co er (Click here)

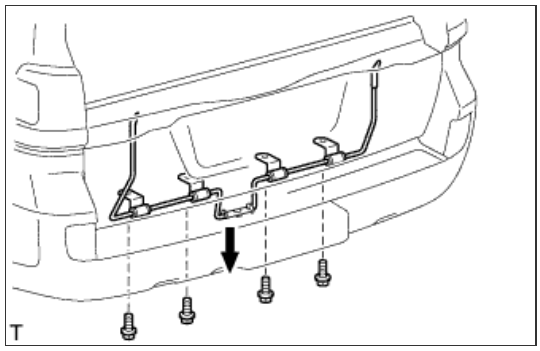
c. w/ Pintle Hook:

i. Remo e the bumper co er (Click here)

37. REMOVE SPARE TIRE

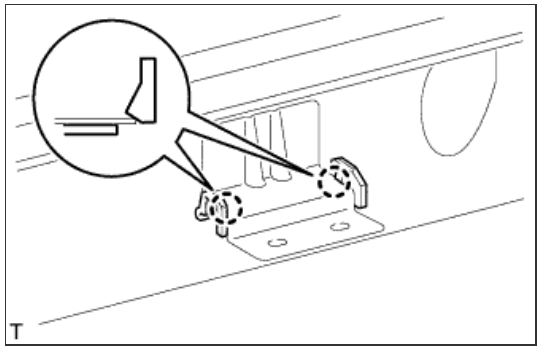
38. REMOVE LOWER BACK DOOR TORSION BAR ASSEMBLY

a. Remo e the 4 bolts and lower back door torsion bar.



39. REMOVE BACK DOOR TORSION BAR GUIDE

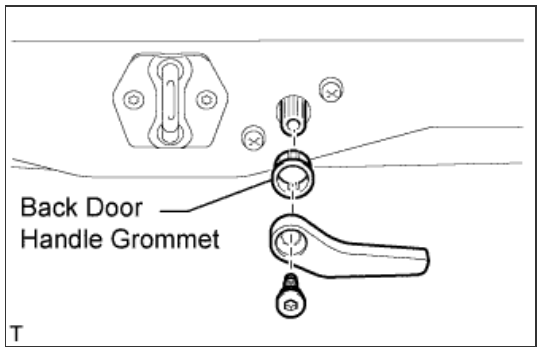
a. Detach the 2 claws and remo e the back door torsion bar guide.



40. REMOVE BACK DOOR INSIDE HANDLE ASSEMBLY

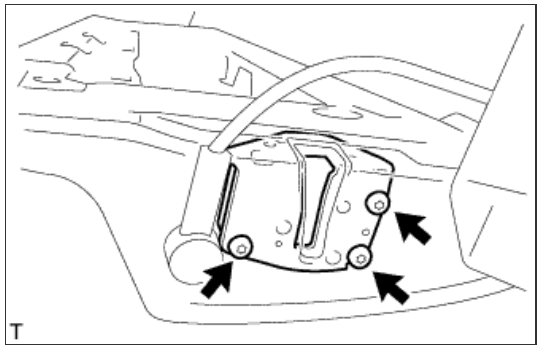
a. Remo e the screw and back door inside handle.

b. Remo e the back door handle grommet.

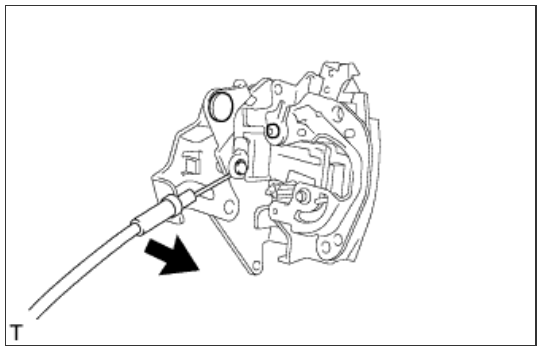


41. REMOVE LOWER TAIL GATE LOCK ASSEMBLY RH

a. Using a " wrench, remo e the 3 screws and lower tail gate lock.

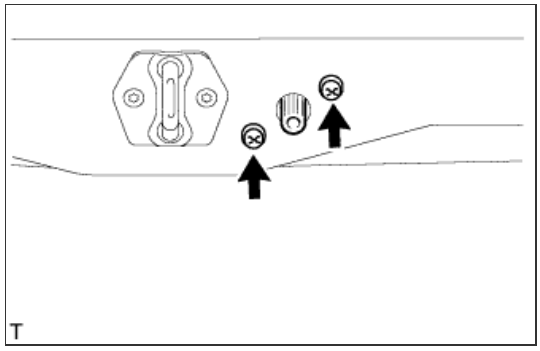


b. Disconnect the cable from the the lower tail gate lock.



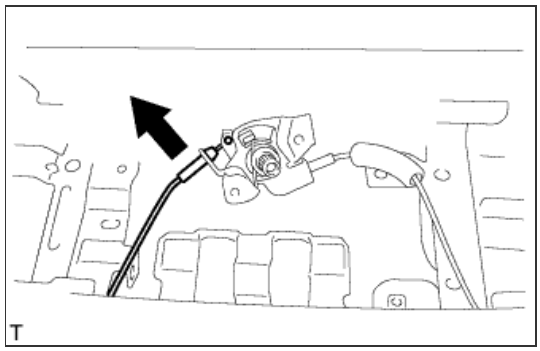
42. REMOVE BACK DOOR REMOTE CONTROL ASSEMBLY

a. Remo e the 2 screws.



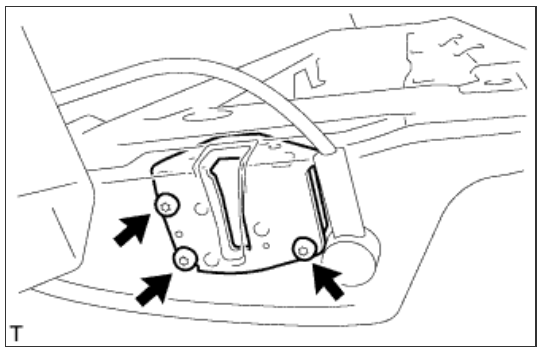
b. Disconnect the left side cable.

c. Remo e the back door remote control.



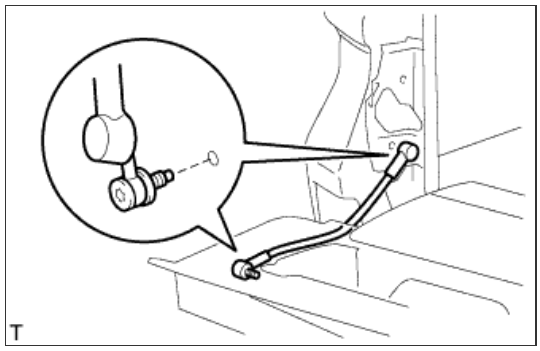
43. REMOVE LOWER TAIL GATE LOCK ASSEMBLY LH

a. Using a " wrench, remo e the 3 screws and lower tail gate lock.



44. REMOVE TAIL GATE STAY SUB-ASSEMBLY LH

a. Using a " socket, remo e the 2 screws and tail gate stay.



45. REMOVE TAIL GATE STAY SUB-ASSEMBLY RH

HINT:

Use the same procedures described for the LH side.

for Preparation Click here

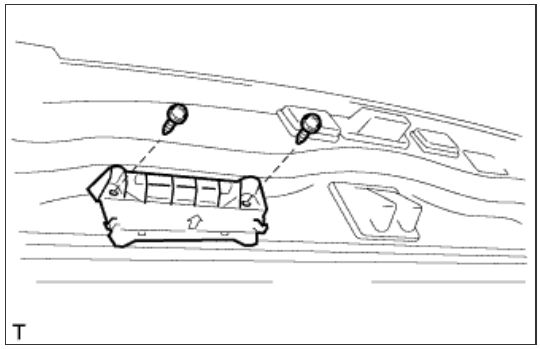
1. DISCONNECT CABLE FROM NEGATIVE BATTERY TERMINAL

NOTICE:

When disconnecting the cable, some systems need to be initialized after the cable is reconnected (Click here).

2. REMOVE BACK DOOR GRIP

a. Remo e the 2 screws and back door grip.

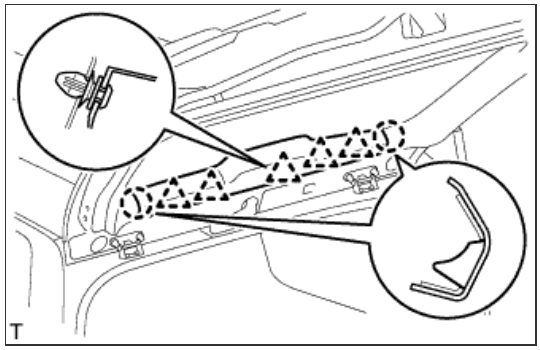


3. REMOVE LOWER BACK DOOR STOPPER CUSHION

a. Remo e the 4 bolts and 2 lower back door stopper cushions.

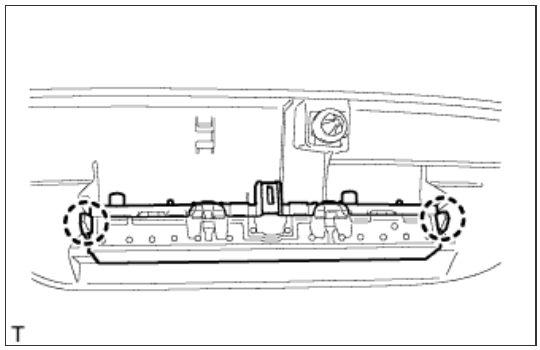
4. REMOVE CENTER BACK DOOR GARNISH

a. Detach the 5 clips and 2 claws, and remo e the back door garnish.



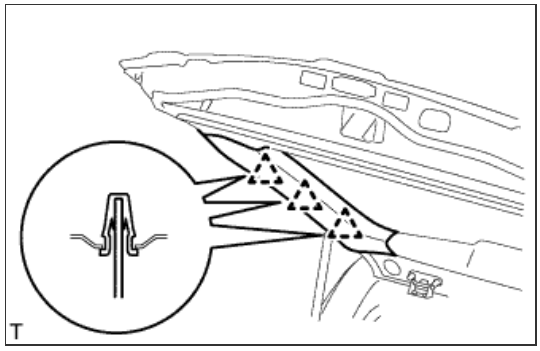
5. REMOVE CENTER STOP LIGHT ASSEMBLY

a. Detach the 2 claws and remo e the stop light.



6. REMOVE BACK DOOR SIDE GARNISH LH

a. Detach the 3 clips and remo e the back door side garnish.



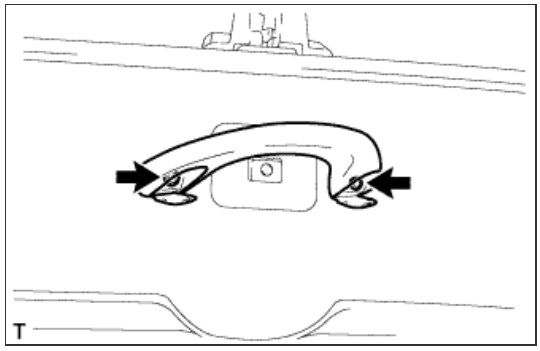
7. REMOVE BACK DOOR SIDE GARNISH RH

HINT:

Use the same procedures described for the LH side.

8. REMOVE ASSIST GRIP (for Face to Face Seat Type)

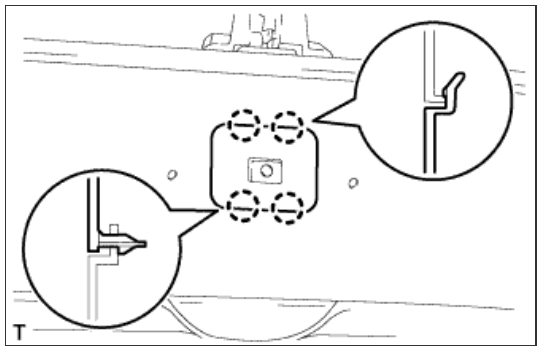
a. Remo e the 2 screws and assist grip.



9. REMOVE NO. 2 BACK DOOR SERVICE HOLE COVER (for Face to Face Seat Type)

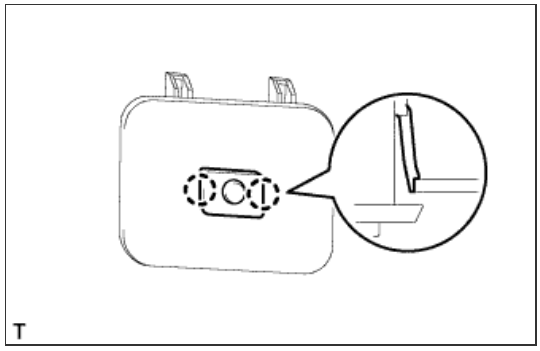
a. Using a screwdri er, detach the 4 claws and remo e the back door ser ice hole co er.

b. Disconnect connector.



10. REMOVE POWER BACK DOOR MAIN SWITCH (for Face to Face Seat Type)

a. Detach the 2 claws and remo e the power back door main switch.

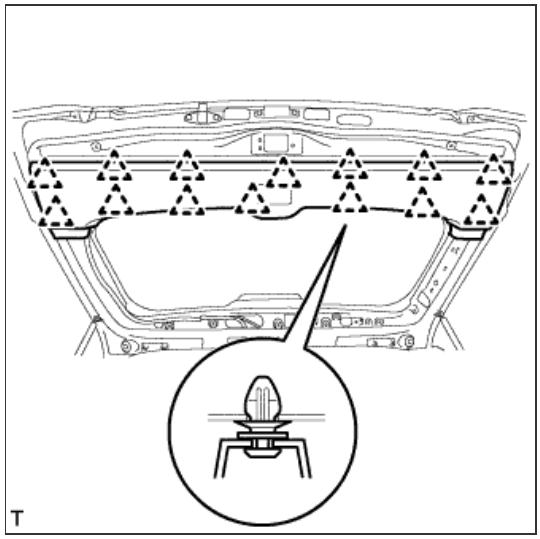


11. REMOVE BACK DOOR GARNISH

a. Using a screwdri er, detach the 14 clips and remo e the back door garnish.

HINT:

ape the screwdri er tip before use.



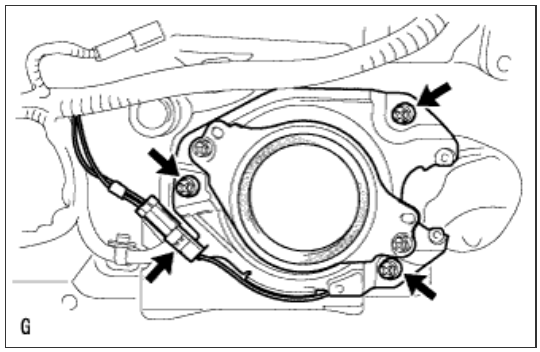
12. REMOVE REAR HEADER SPEAKER ASSEMBLY (for 14 Speakers)

HINT:

Use the same procedure as for the opposite side.

a. Remo e the 3 screws.

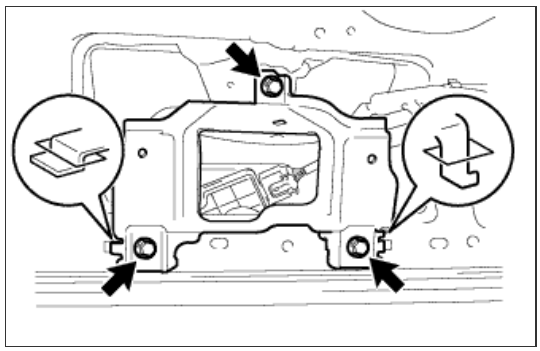
b. Disconnect the connector and remo e the rear header speaker assembly.



13. REMOVE REAR ASSIST GRIP REINFORCEMENT (for Face to Face Seat Type)

a. Remo e the 3 bolts.

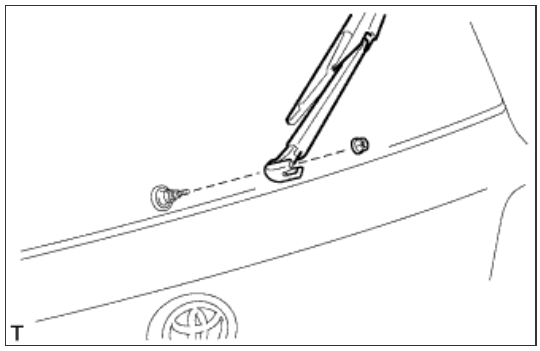
b. Detach the 2 claws and remo e the rear assist grip reinforcement.



14. REMOVE REAR WIPER ARM (w Rear Wiper)

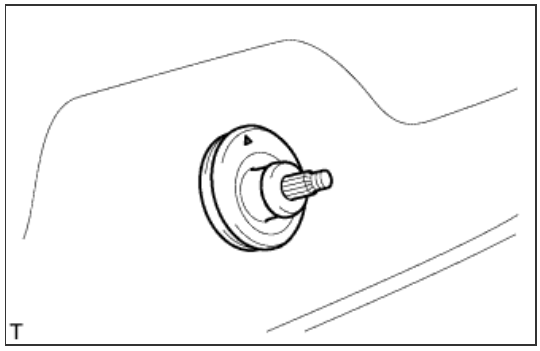
a. Open the co er.

b. Remo e the nut and rear wiper arm.



15. REMOVE REAR WIPER MOTOR GROMMET (w Rear Wiper)

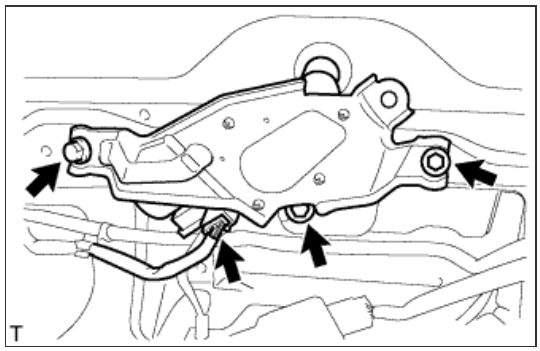
a. Detach the wiper motor grommet.



16. REMOVE REAR WIPER MOTOR ASSEMBLY (w Rear Wiper)

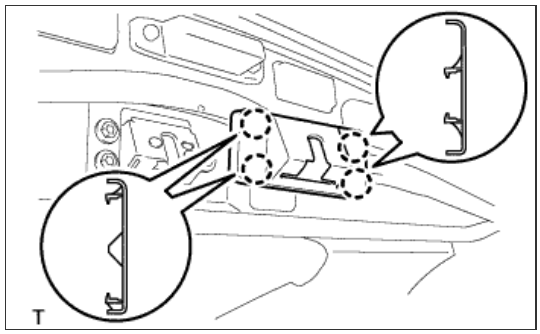
a. Disconnect the connector.

b. Remo e the 3 bolts and rear wiper motor assembly.



17. REMOVE BACK DOOR LOCK COVER

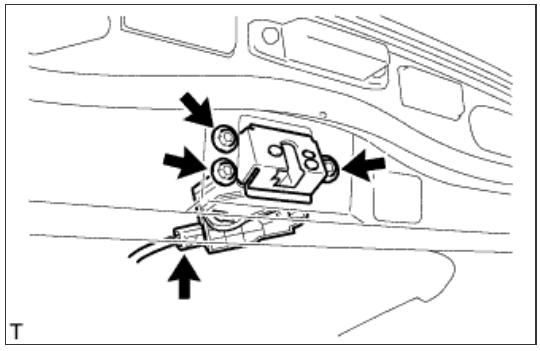
a. Detach the 4 claws and remo e the back door lock co er.



18. REMOVE BACK DOOR LOCK ASSEMBLY

a. Disconnect the connector.

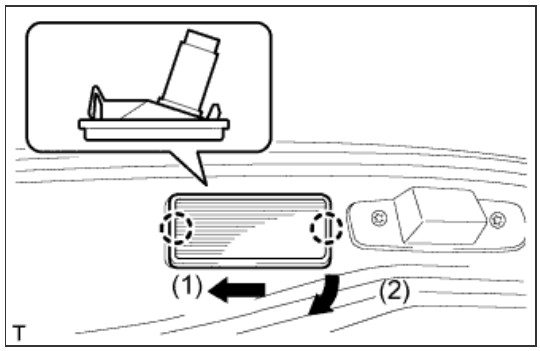
b. Remo e the 3 bolts and back door lock.



19. REMOVE LICENSE PLATE LIGHT LENS (for Stan ar)

a. Detach the 2 claws in the order shown in the illustration and remo e the license plate light.

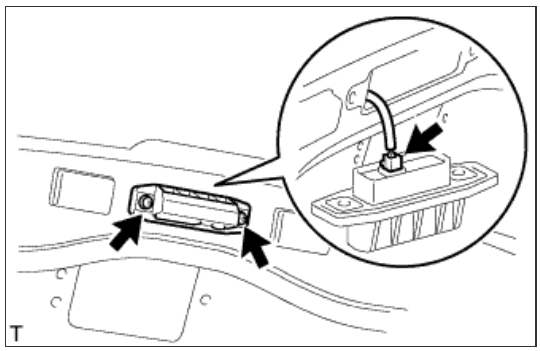
b. Disconnect the connector.



20. REMOVE BACK DOOR OPENER SWITCH ASSEMBLY

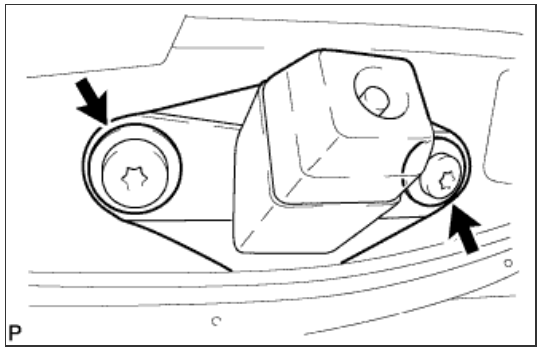
a. Remo e the 2 screws.

b. Disconnect the connector and then remo e the back door opener switch.



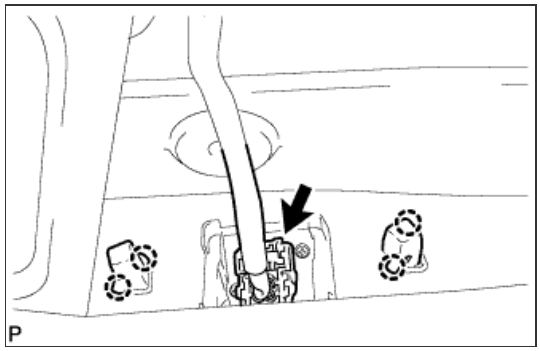
21. REMOVE REAR TELEVISION CAMERA ASSEMBLY (w Parkin Assist Monitor System or Rear Veiw Monitor System)

a. Using a " socket wrench, remo e the 2 screws.



b. Detach the 4 claws and remo e the rear tele ision camera assembly.

c. Disconnect the connector.

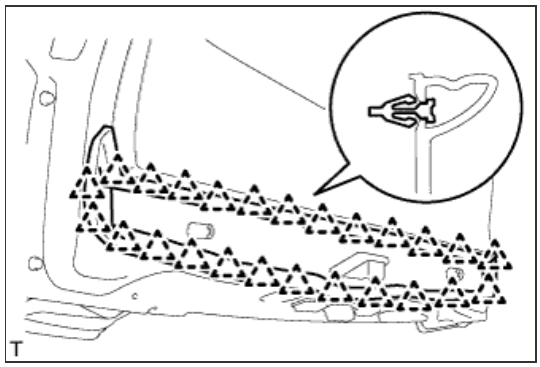


22. REMOVE LIFT GATE WEATHERSTRIP

a. Detach the 25 clips and remo e the lift gate weatherstrip.

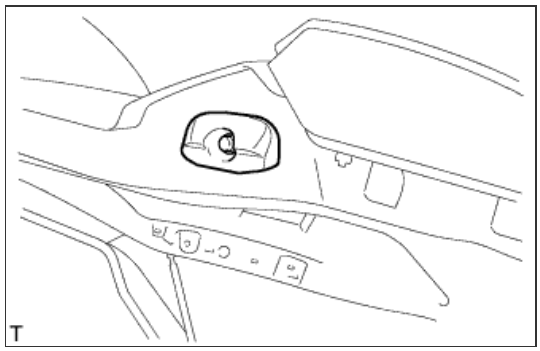
NOTICE:

Do not pull strongly on the weatherstrip as it may tear.



23. REMOVE LOWER BACK DOOR STOPPER

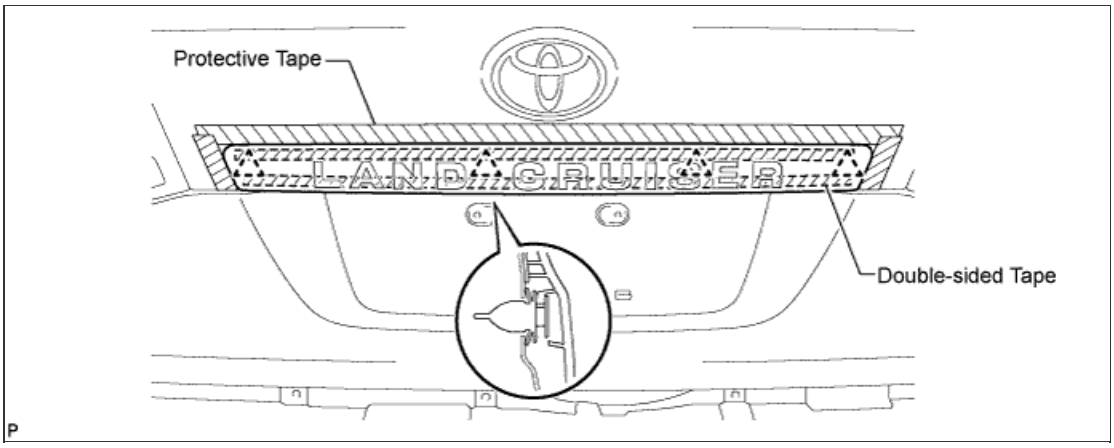
a. Remo e the bolt and lower back door stopper.



24. REMOVE BACK DOOR GARNISH SUB-ASSEMBLY OUTSIDE

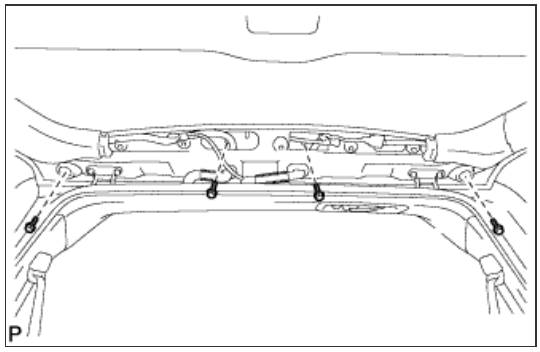
a. Put protecti e tape around the back door garnish.

b. Detach the 4 clips and remo e the double sided tape to remo e the back door garnish.

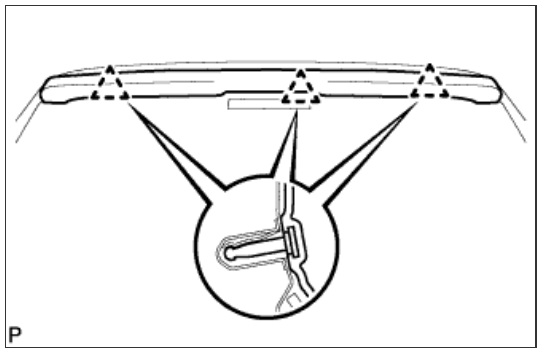


25. REMOVE REAR SPOILER SUB-ASSEMBLY (w Rear Spoiler)

a. Remo e the 4 bolts.

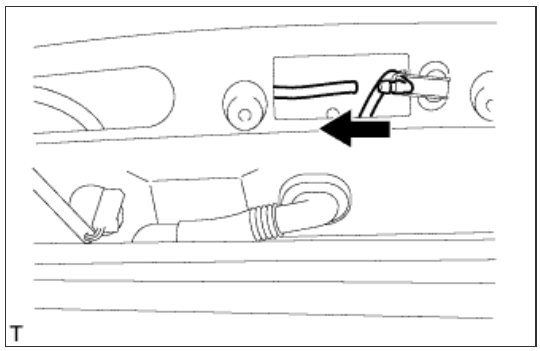


b. Detach the 3 clips and remo e the rear spoiler.

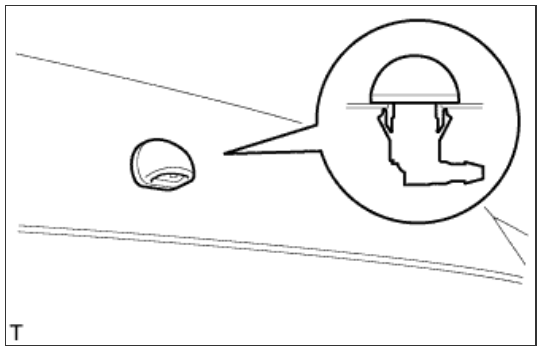


26. REMOVE REAR WASHER NOZZLE (w Rear Wiper)

a. Detach the hose.



b. Detach the 2 claws and remo e the washer nozzle.

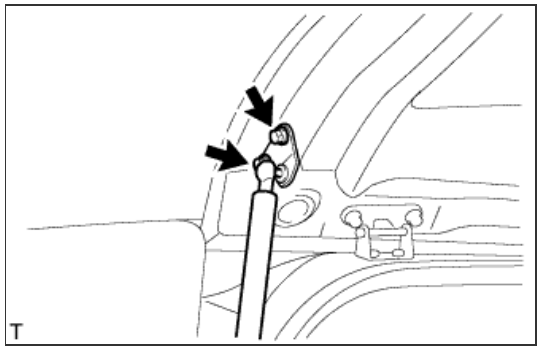


27. REMOVE BACK DOOR STAY ASSEMBLY LH

a. Remo e the 2 bolts and stay.

CAUTION:

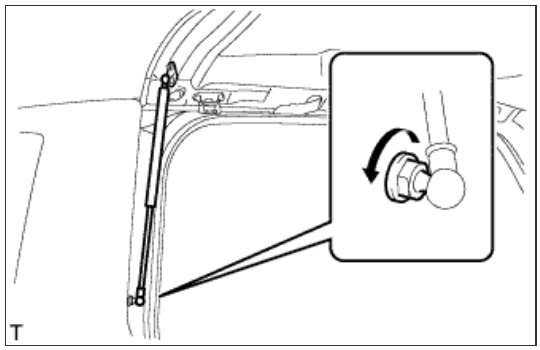
Remo e the door stay while supporting the back door with one hand.



b. Remo e the bolt and stay.

CAUTION:

Remo e the door stay while supporting the back door with one hand.



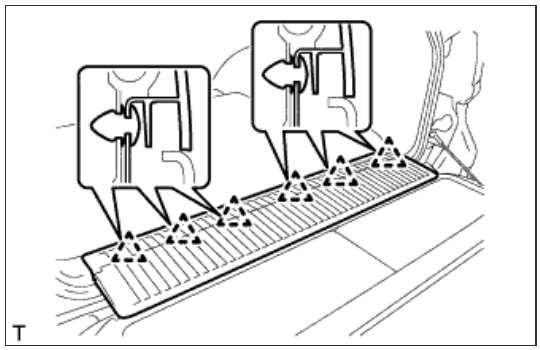
28. REMOVE BACK DOOR STAY ASSEMBLY RH

HINT:

Use the same procedures described for the LH side.

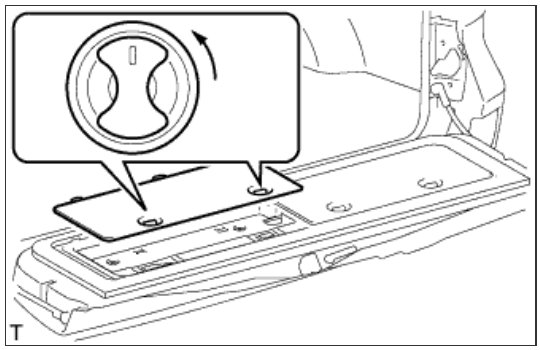
29. REMOVE REAR FLOOR MAT REAR SUPPORT PLATE

a. Detach the clips and remo e the support plate.



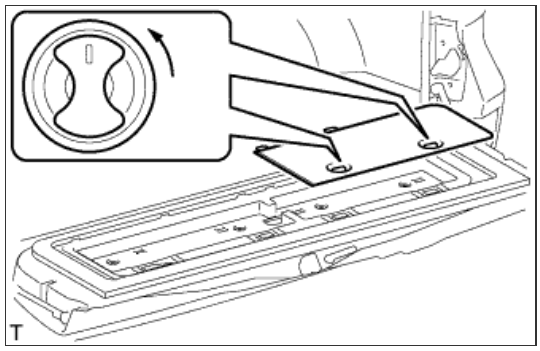
30. REMOVE BACK DOOR TRIM COVER LH

a. Remo e the back door trim co er LH as shown in the illustration.



31. REMOVE BACK DOOR TRIM COVER RH

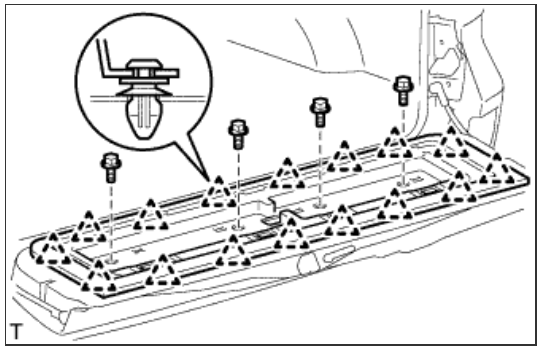
a. Remo e the back door trim co er RH as shown in the illustration.



32. REMOVE BACK DOOR TRIM PANEL ASSEMBLY

a. Remo e the 4 bolts.

b. Detach the 1 clips and remo e the back door trim panel.



33. REMOVE NO. 2 BACK DOOR GARNISH SUB-ASSEMBLY OUTSIDE (w Tire Carrier)

34. REMOVE LICENSE PLATE LIGHT ASSEMBLY (w Tire Carrier)

35. REMOVE REAR LICENSE LIGHT COVER (w Tire Carrier)

36. REMOVE REAR BUMPER COVER

a. for Standard:

i. Remo e the bumper co er (Click here).

b. w/ owing Hitch:

i. Remo e the bumper co er (Click here)

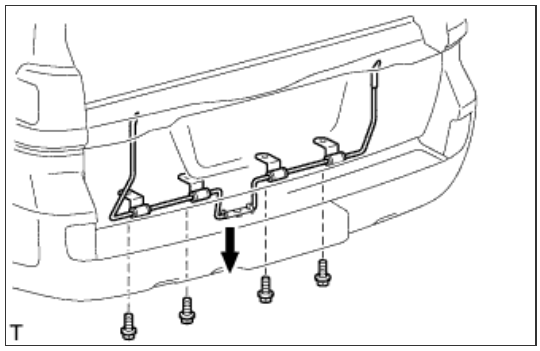
c. w/ Pintle Hook:

i. Remo e the bumper co er (Click here)

37. REMOVE SPARE TIRE

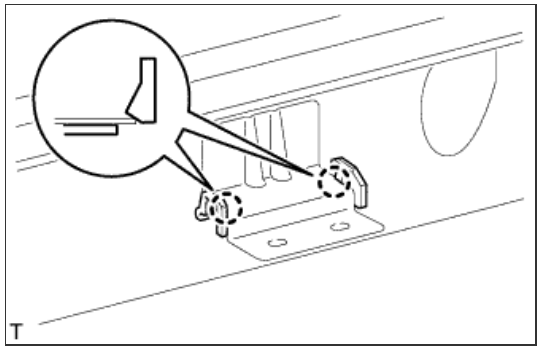
38. REMOVE LOWER BACK DOOR TORSION BAR ASSEMBLY

a. Remo e the 4 bolts and lower back door torsion bar.



39. REMOVE BACK DOOR TORSION BAR GUIDE

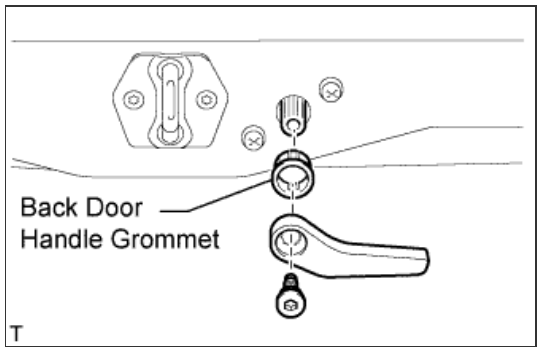
a. Detach the 2 claws and remo e the back door torsion bar guide.



40. REMOVE BACK DOOR INSIDE HANDLE ASSEMBLY

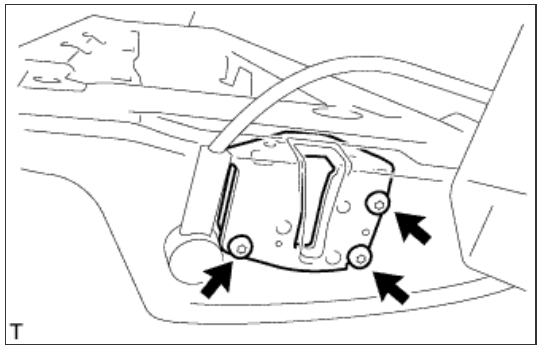
a. Remo e the screw and back door inside handle.

b. Remo e the back door handle grommet.

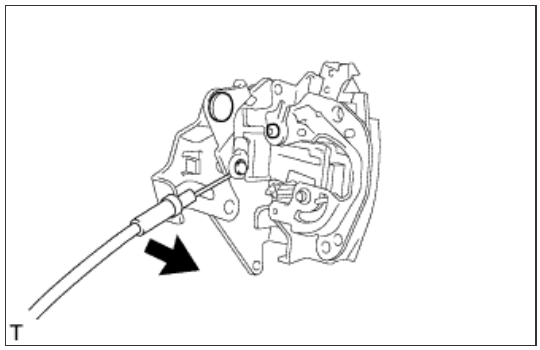


41. REMOVE LOWER TAIL GATE LOCK ASSEMBLY RH

a. Using a " wrench, remo e the 3 screws and lower tail gate lock.

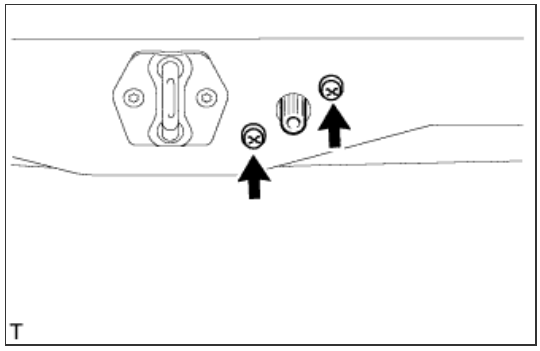


b. Disconnect the cable from the the lower tail gate lock.



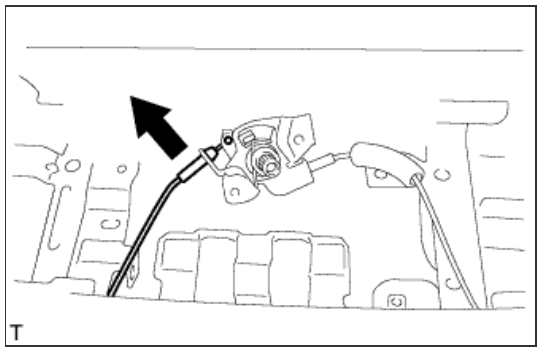
42. REMOVE BACK DOOR REMOTE CONTROL ASSEMBLY

a. Remo e the 2 screws.



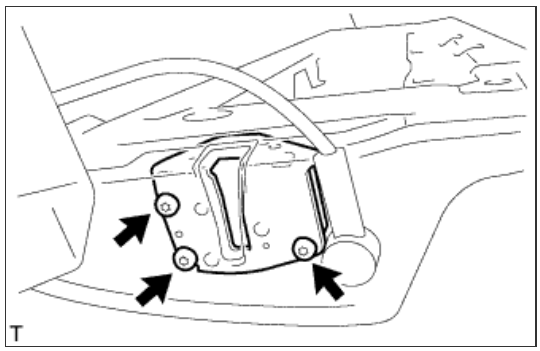
b. Disconnect the left side cable.

c. Remo e the back door remote control.



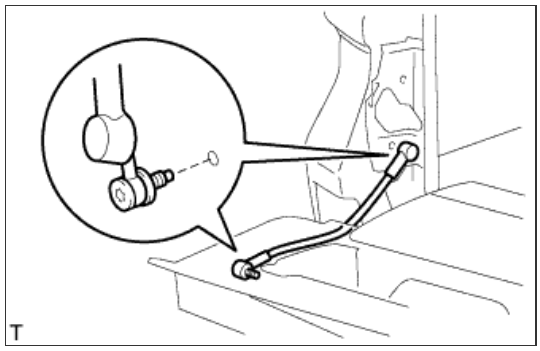
43. REMOVE LOWER TAIL GATE LOCK ASSEMBLY LH

a. Using a " wrench, remo e the 3 screws and lower tail gate lock.



44. REMOVE TAIL GATE STAY SUB-ASSEMBLY LH

a. Using a " socket, remo e the 2 screws and tail gate stay.



45. REMOVE TAIL GATE STAY SUB-ASSEMBLY RH

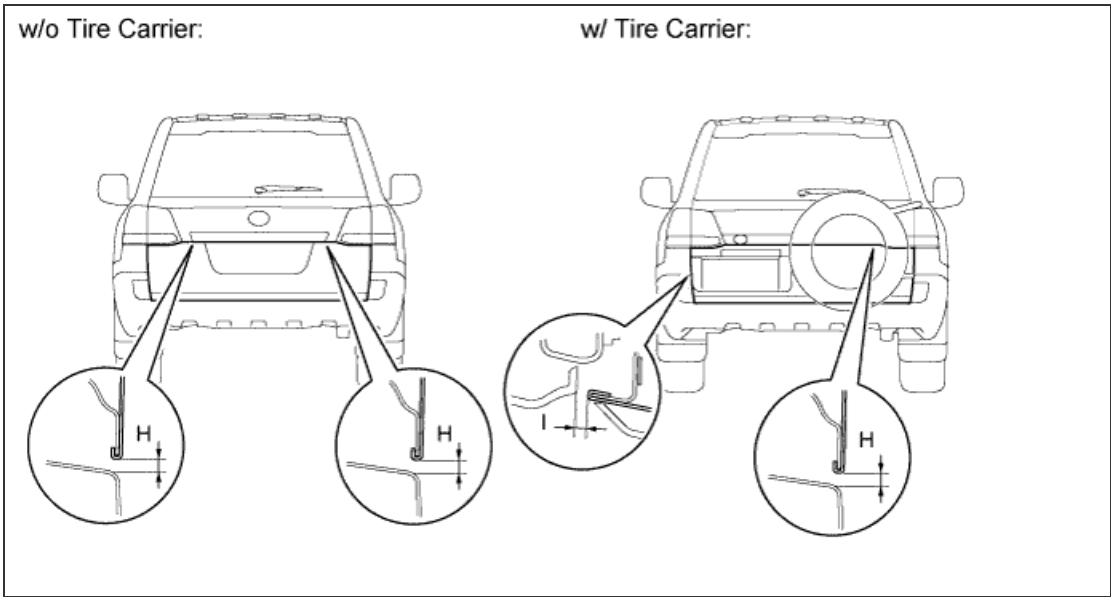
HINT:

Use the same procedures described for the LH side.

for Preparation Click here

1. INSPECT TAIL GATE PANEL SUB-ASSEMBLY

a. Check that the clearance measurements of areas to are th the sta ard range.



Standard Measurement:

rea	Spec ed Co t
	to to
	to to

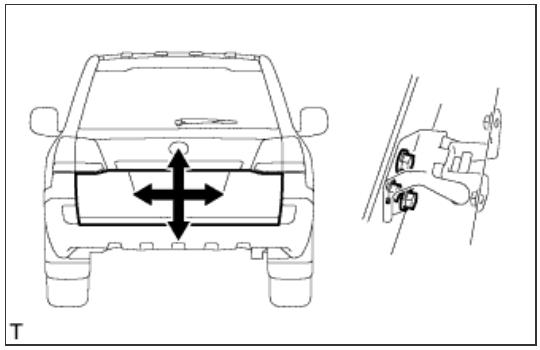
2. ADJUST TAIL GATE PANEL SUB-ASSEMBLY

a. e the h e bolts.

b. t the ta l gate by t up a do a left a r ht so that the d e are th the spec ed range.

c. hte the h e bolts.

Torque:
28 N*m{ 286 kgf*cm , 21 ft.*lbf }

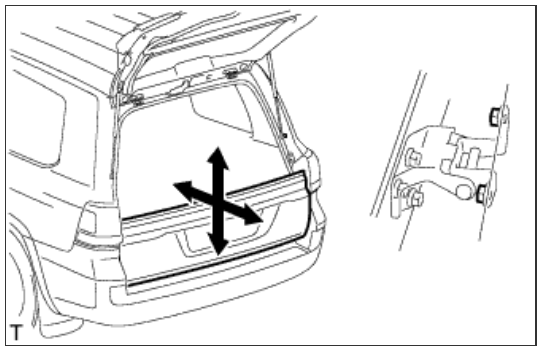


d. Loose the h e bolts.

e. t the ta l gate by t up a do a for ard a back ard so that the d e are th the spec ed range.

f. hte the h e bolts.

Torque:
31 N*m{ 316 kgf*cm , 23 ft.*lbf }

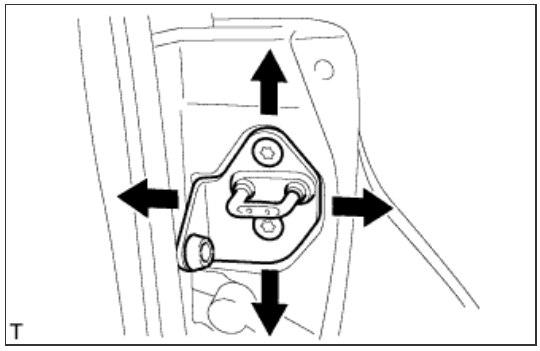


3. ADJUST DOOR LOCK STRIKER

a. a " socket, ad t the str ker pos t by sl htly loose the str ker mount scre a h tt the str ker th a plast c aced ha er.

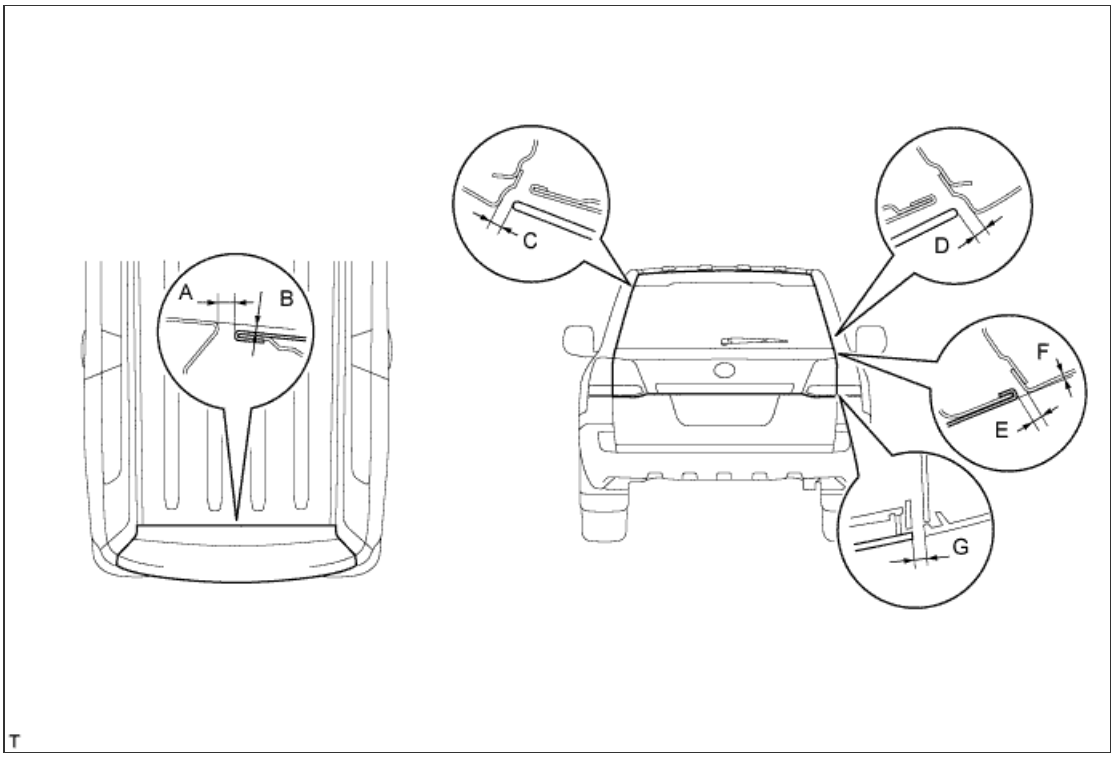
b. a " socket, t hte the str ker mount scre after the ad t e t.

Torque:
12 N*m{ 122 kgf*cm , 9 ft.*lbf }



4. INSPECT BACK DOOR PANEL SUB-ASSEMBLY

a. Check that the clearance measurements of areas to are th the sta ard range.



Standard Measurement:

rea	Spec ed Co t	rea	Spec ed Co t

	to to		to to
	to to		to to
C	3.75 to 6.75 mm (0.148 to 0.266 in.)	G	5.0 mm (0.197 in.)
D	3.75 to 6.75 mm (0.148 to 0.266 in.)	-	-

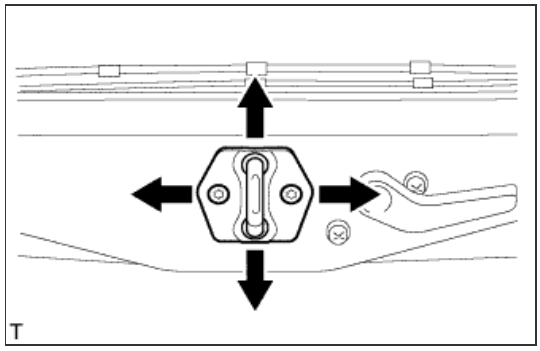
5. ADJUST REAR SWING GATE LOCK STRIKER

a. Check that the door fit and door linkages are adjusted correctly.

b. Using a T40 "TORX" socket, adjust the striker position by slightly loosening the striker mounting screws and hitting the striker with a plastic-faced hammer.

c. Using a T40 "TORX" socket, tighten the striker mounting screws after the adjustment.

Torque:
12 N*m{ 122 kgf*cm , 9 ft.*lbf }



6. ADJUST BACK DOOR PANEL SUB-ASSEMBLY

a. Loosen the hinge bolts.

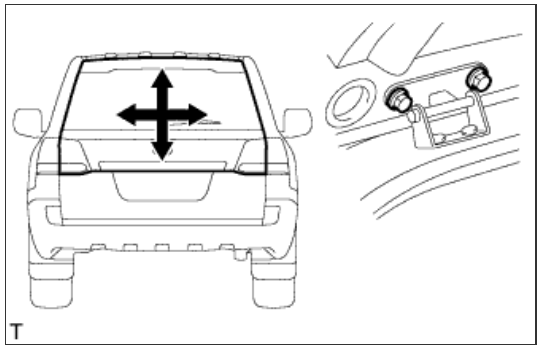
b. Adjust the back door by moving it up and down and left and right so that the dimensions are within the specified range.

c. Tighten the hinge bolts.

Torque:
19 N*m{ 194 kgf*cm , 14 ft.*lbf }

d. for 3 Occupant Seat Type Rear No. 2 Seat:

i. Detach the seat belt anchor cover (Click here).



e. Loosen the hinge nuts.

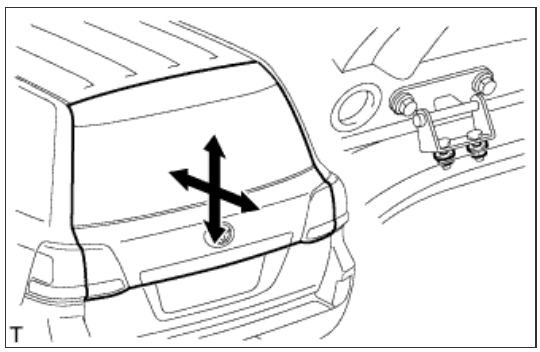
f. Adjust the back door by moving it up and down and forward and backward so that the dimensions are within the specified range.

g. Tighten the hinge nuts.

Torque:
19 N*m{ 194 kgf*cm , 14 ft.*lbf }

h. for 3 Occupant Seat Type Rear No. 2 Seat:

i. Attach the seat belt anchor cover (Click here).



for Preparation Click here

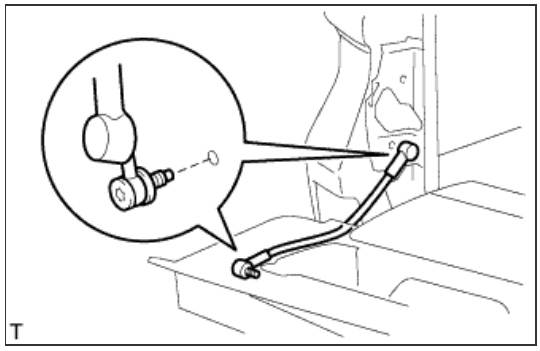
1. INSTALL TAIL GATE STAY SUB-ASSEMBLY LH

a. Clean the threaded surface on the vehicle body with a non-residue solvent.

b. Apply adhesive to the threads of the screws.

Adhesive:
Toyota Genuine Adhesive 1324, Three Bond 1324 or equivalent

c. Using a T40 "TORX" wrench, install the 2 screws and tail gate stay.



2. INSTALL TAIL GATE STAY SUB-ASSEMBLY RH

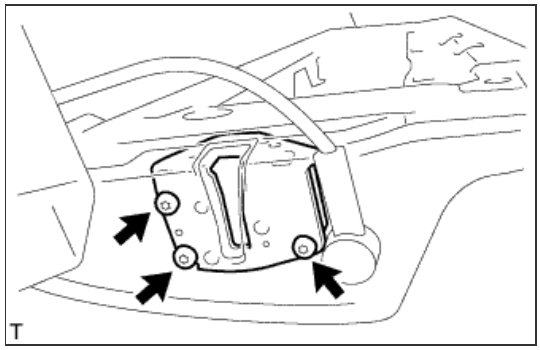
HINT:

Use the same procedures described for the LH side.

3. INSTALL LOWER TAIL GATE LOCK ASSEMBLY LH

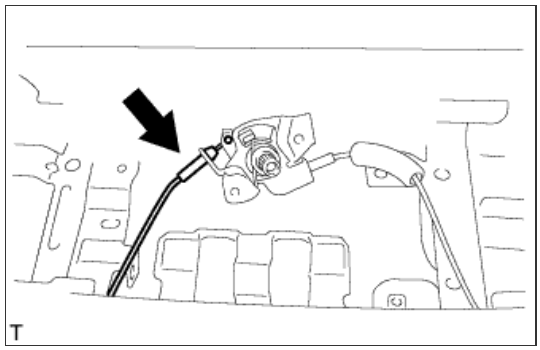
a. Using a T30 "TORX" wrench, install the 3 screws and lower tail gate lock.

Torque:
5.0 N*m{ 51 kgf*cm , 44 in.*lbf }



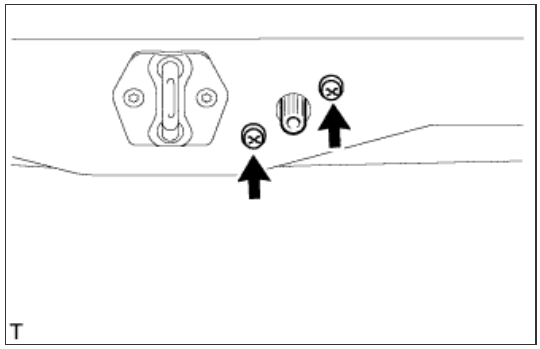
4. INSTALL BACK DOOR REMOTE CONTROL ASSEMBLY

a. Connect the left side cable.



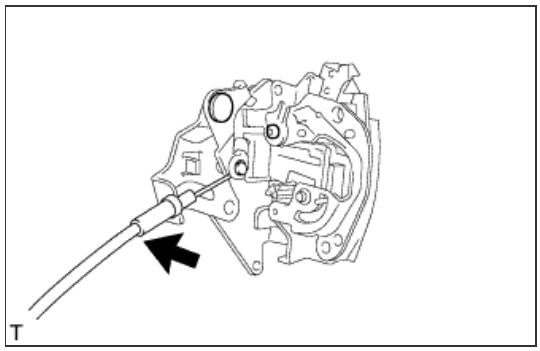
b. Install the 2 screws.

Torque:
5.0 N*m{ 51 kgf*cm , 44 in.*lbf }



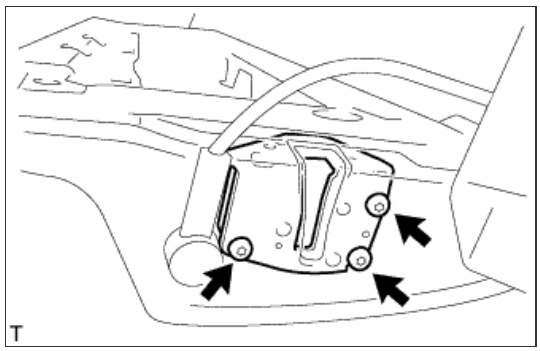
5. INSTALL LOWER TAIL GATE LOCK ASSEMBLY RH

a. Connect the cable to the lower tail gate lock.



b. Using a T30 "TORX" wrench, install the 3 screws and lower tail gate lock.

Torque:
5.0 N*m{ 51 kgf*cm , 44 in.*lbf }

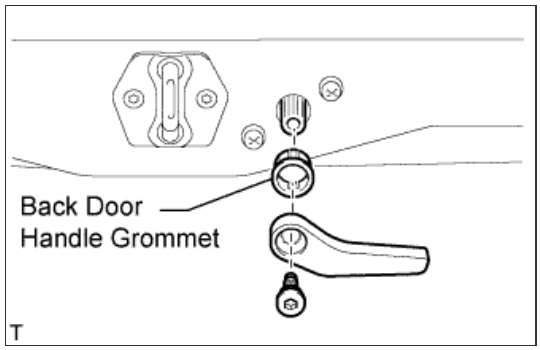


6. INSTALL BACK DOOR INSIDE HANDLE ASSEMBLY

a. Install the back door handle grommet.

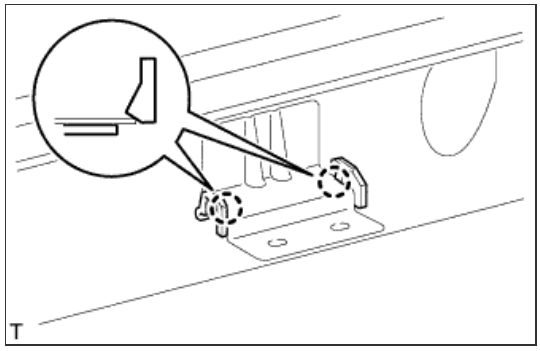
Torque:
5.0 N*m{ 51 kgf*cm , 44 in.*lbf }

b. Install the screw and back door inside handle.



7. INSTALL BACK DOOR TORSION BAR GUIDE

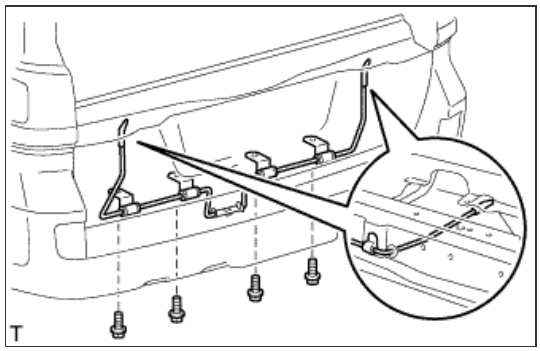
a. Attach the 2 claws to install the back door torsion bar guide.



8. INSTALL LOWER BACK DOOR TORSION BAR ASSEMBLY

a. Install the 4 bolts and lower back door torsion bar.

Torque:
7.5 N*m{ 76 kgf*cm , 66 in.*lbf }



9. INSTALL SPARE TIRE

10. INSTALL REAR BUMPER COVER

a. for Standard:

i. Install the rear bumper cover (Click here).

b. w/ Towing Hitch:

i. Install the rear bumper cover (Click here).

c. w/ Pintle Hook:

i. Install the rear bumper cover (Click here).

11. INSTALL REAR LICENSE LIGHT COVER (w/ Tire Carrier)

a. Clean the vehicle body surface.

i. Using a heat light, heat the vehicle body surface.

ii. Remove the double-sided tape from the vehicle body.

iii. Wipe off any tape adhesive residue with cleaner.

b. Install a new rear license light cover.

i. Using a heat light, heat the vehicle body and a new rear license light cover.

ii. Remove the peeling paper from the face of the emblem.

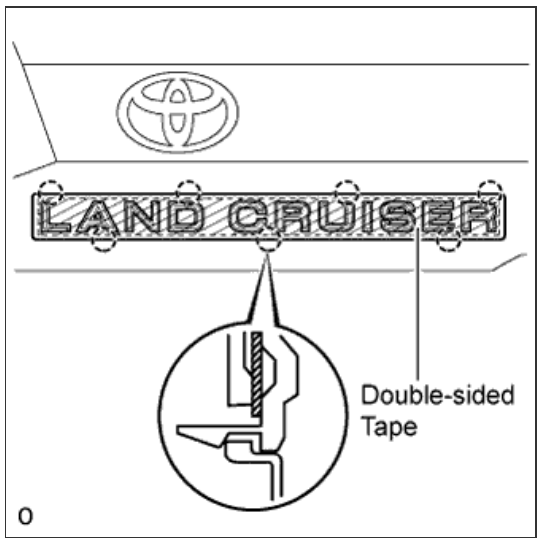
HINT:

After removing the peeling paper, keep the exposed adhesive free from foreign matter.

iii. Attach the 7 claws to install the rear license light cover.

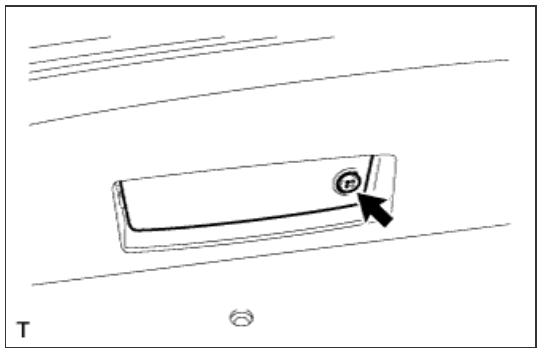
HINT:

Press the rear license light cover firmly to install it.



12. INSTALL LICENSE PLATE LIGHT ASSEMBLY (w/ Tire Carrier)

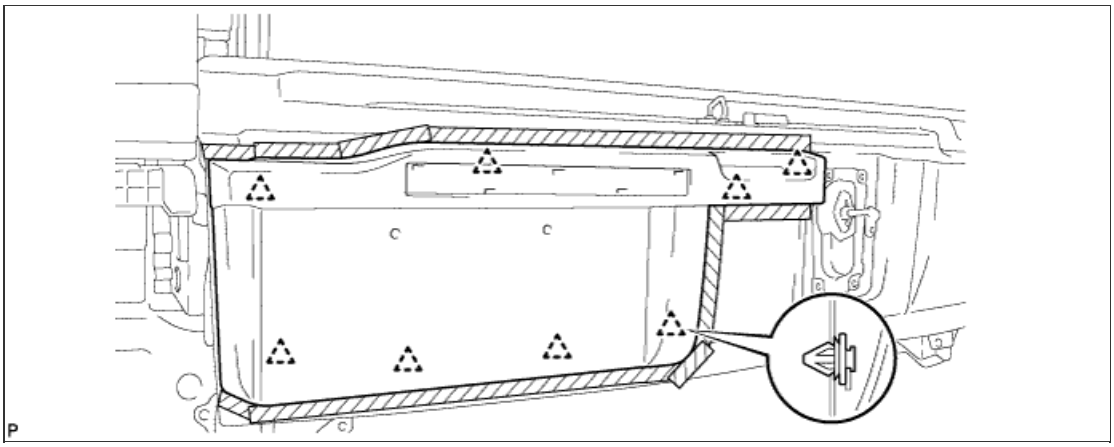
a. Install the 2 license plate lights with the 2 screws.



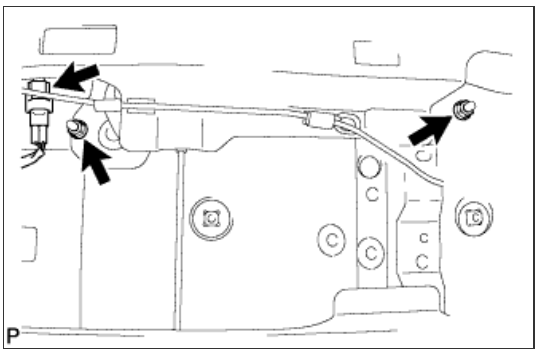
13. INSTALL NO. 2 BACK DOOR GARNISH SUB-ASSEMBLY OUTSIDE (w/ Tire Carrier)

a. Pass the wire harness of the license plate light through the tail gate, and install the wire harness.

b. Attach the 7 clips to install the No. 2 back door garnish.



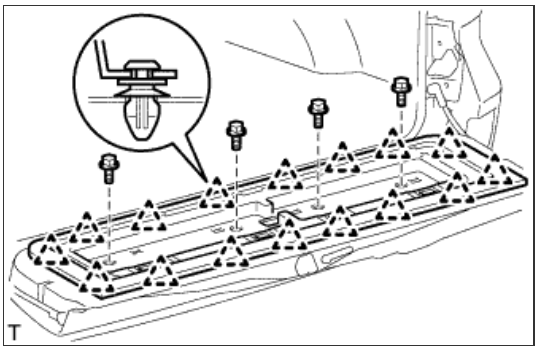
c. Install the 2 nuts and connect the connector.



14. INSTALL BACK DOOR TRIM PANEL ASSEMBLY

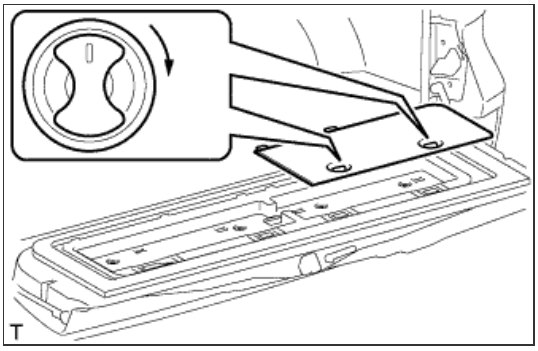
a. Attach the 16 clips to install the back door trim panel.

b. Install the 4 bolts.



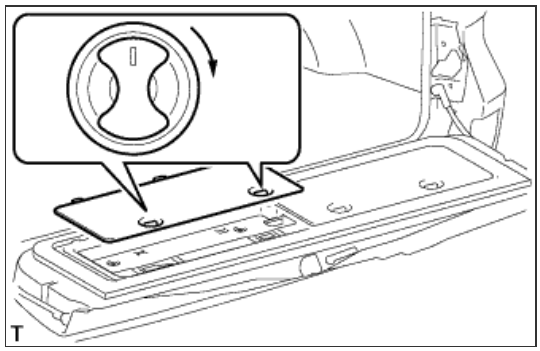
15. INSTALL BACK DOOR TRIM COVER RH

a. Install the back door trim cover RH as shown in the illustration.



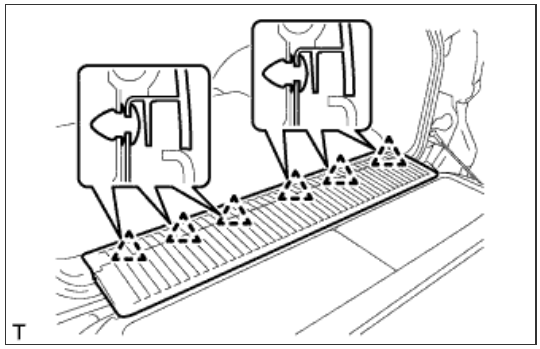
16. INSTALL BACK DOOR TRIM COVER LH

a. Install the back door trim cover LH as shown in the illustration.



17. INSTALL REAR FLOOR MAT REAR SUPPORT PLATE

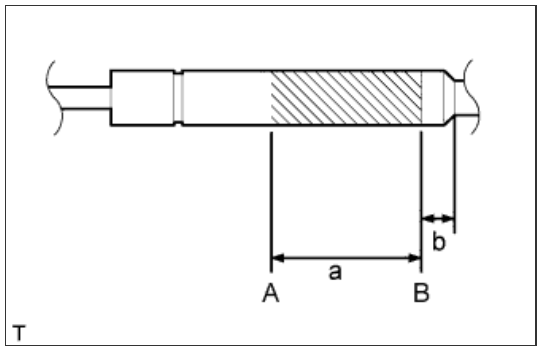
a. Attach the 6 clips to install the support plate.



18. INSTALL BACK DOOR STAY ASSEMBLY LH

a. Horizontally fix the stay in a vise with the piston-rod pulled out.

b. Using a metal saw, gradually cut any area between A and B to release the gas.



Standard Measurement:

Area	Specified Condition
a	150 mm (5.91 in.)
b	20 mm (0.787 in.)

CAUTION:

As metal debris may be blown outward by the gas, you must:

- **Wear protective glasses.**
- **Cover the area being cut.**

NOTICE:

The gas inside the hood support is colorless, odorless and harmless. As there is a possibility that metal debris could scatter, cover the back door stay with a piece of cloth or other material.

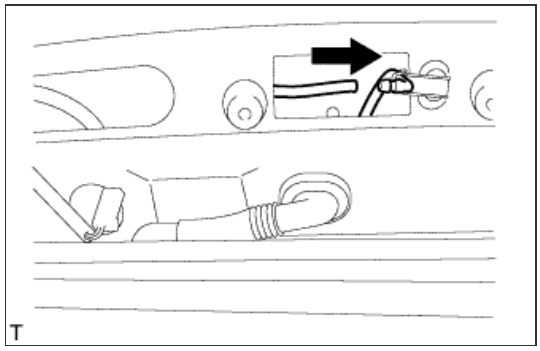
19. INSTALL BACK DOOR STAY ASSEMBLY RH

HINT:

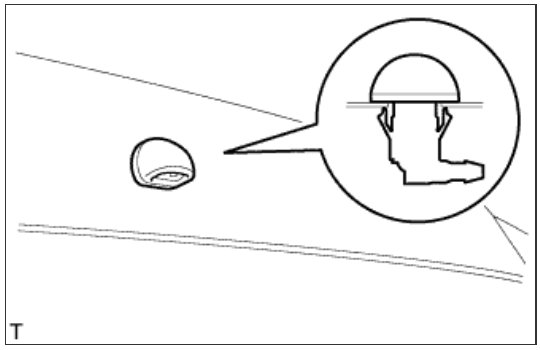
Use the same procedures described for the LH side.

20. INSTALL REAR WASHER NOZZLE (w/ Rear Wiper)

a. Attach the hose.

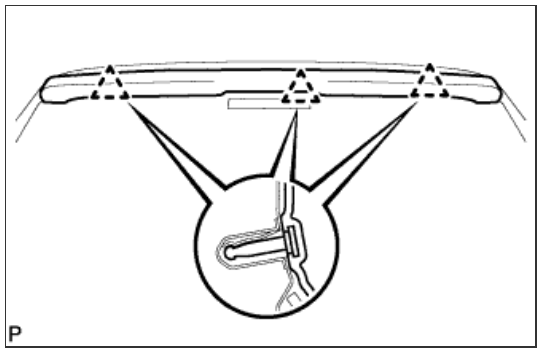


b. Attach the 2 claws to install the washer nozzle.

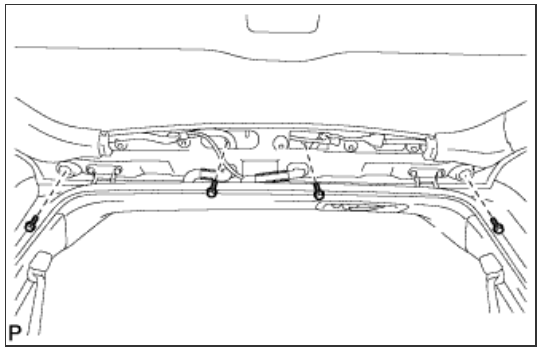


21. INSTALL REAR SPOILER SUB-ASSEMBLY (w/ Rear Spoiler)

a. Attach the 3 clips to install the rear spoiler.



b. Install the 4 bolts.



22. INSTALL BACK DOOR GARNISH SUB-ASSEMBLY OUTSIDE

a. Clean the vehicle body surface.

i. Using a heat light, heat the vehicle body surface.

ii. Remove the double-sided tape from the vehicle body surface.

iii. Wipe off any tape adhesive residue with cleaner.

b. Install a new back door garnish.

i. Using a heat light, heat a new back door garnish and the vehicle body surface.

ii. Remove the peeling paper from the face of the back door garnish.

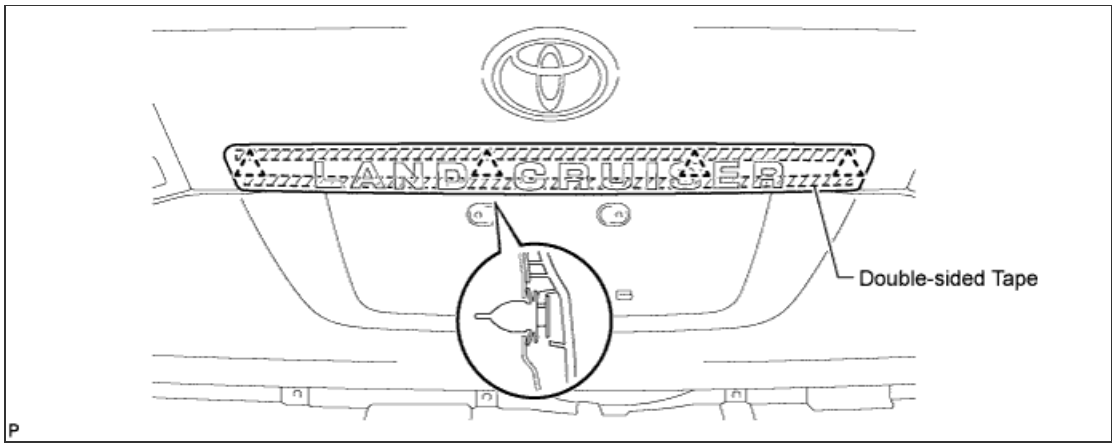
HINT:

After removing the peeling paper, keep the exposed adhesive free from foreign matter.

iii. Attach the 4 clips and double-sided tape to install the back door garnish.

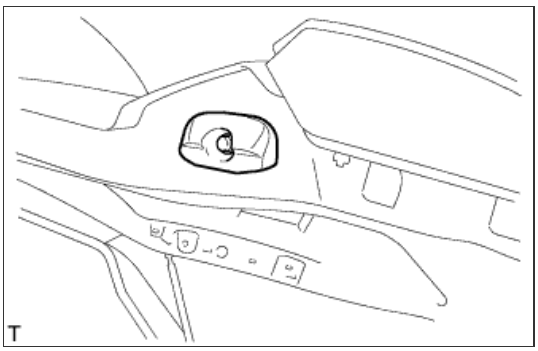
HINT:

Press the back door garnish firmly to install it.



23. INSTALL LOWER BACK DOOR STOPPER

a. Install the bolt and lower back door stopper.

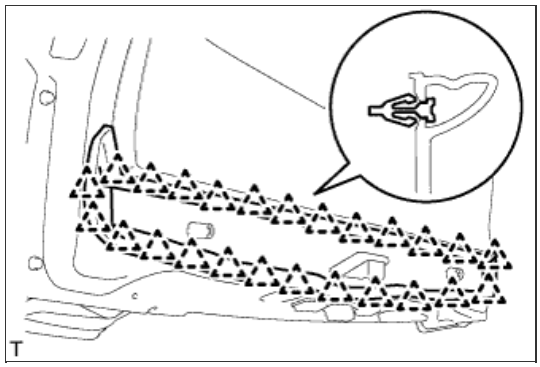


24. INSTALL LIFT GATE WEATHERSTRIP

a. Attach the 25 clips to install the lift gate weatherstrip.

NOTICE:

Do not pull strongly on the weatherstrip as it may tear.

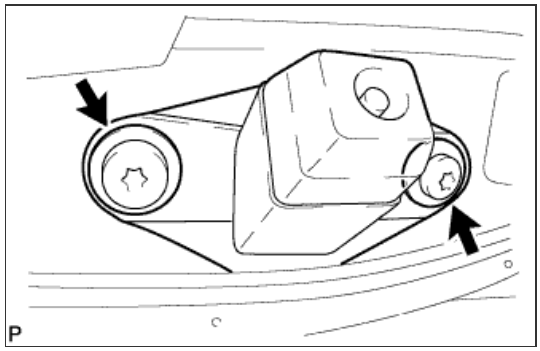


25. INSTALL REAR TELEVISION CAMERA ASSEMBLY (w/ Parking Assist Monitor System or Rear View Monitor System)

a. Connect the connector.

b. Attach the 4 claws to install the rear television camera assembly.

c. Using a T30 "TORX" socket wrench, install the rear television camera with the 2 screws.

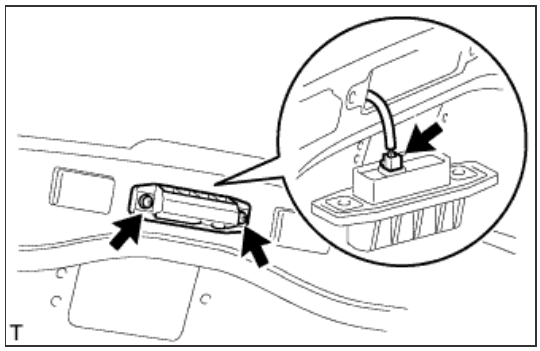


26. INSTALL BACK DOOR OPENER SWITCH ASSEMBLY

a. Connect the connector and then install the back door opener switch.

b. Install the 2 screws.

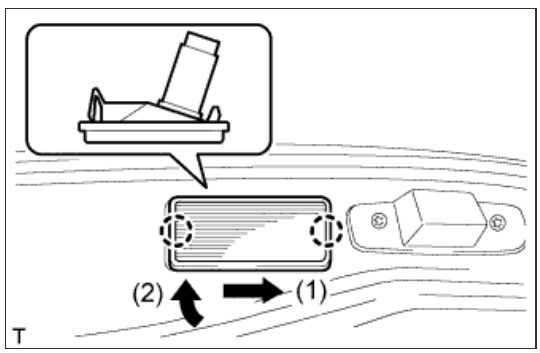
Torque:
5.0 N*m{ 51 kgf*cm , 44 in.*lbf }



27. INSTALL LICENSE PLATE LIGHT LENS (for Standard)

a. Connect the connector.

b. Attach the 2 claws in the order shown in the illustration to install the license plate light.

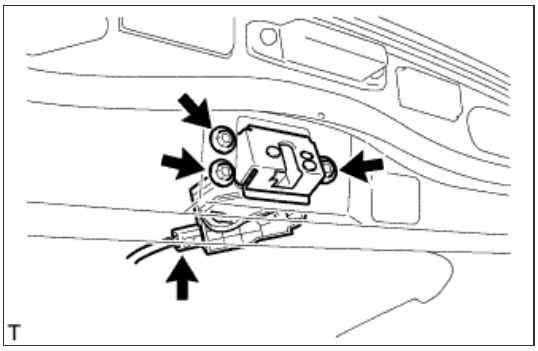


28. INSTALL BACK DOOR LOCK ASSEMBLY

a. Install the 3 bolts and back door lock.

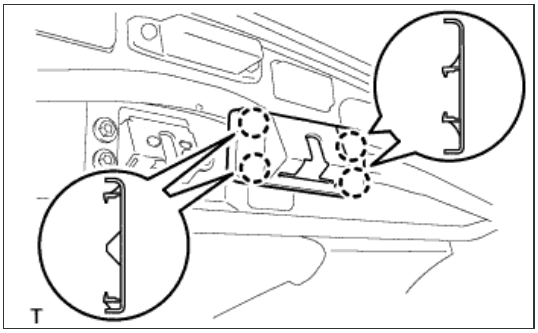
Torque:
13 N*m{ 133 kgf*cm , 10 ft.*lbf }

b. Connect the connector.



29. INSTALL BACK DOOR LOCK COVER

a. Attach the 4 claws to install the back door lock cover.



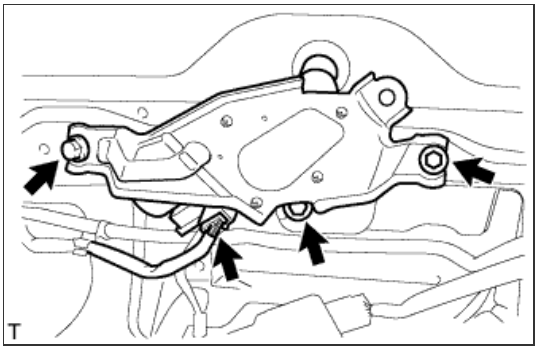
30. INSTALL REAR WIPER MOTOR ASSEMBLY (w/ Rear Wiper)

a. Temporarily install the rear wiper motor assembly with the 3 bolts.

b. Tighten the 3 bolts.

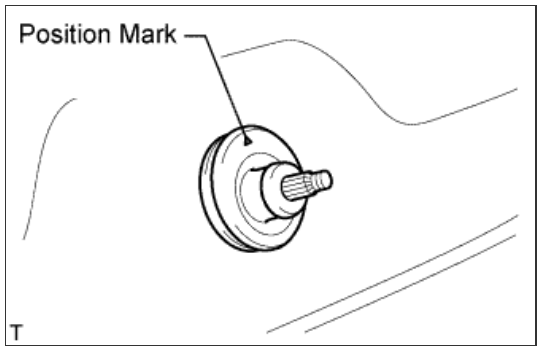
Torque:
5.5 N*m{ 56 kgf*cm , 49 in.*lbf }

c. Connect the connector.



31. INSTALL REAR WIPER MOTOR GROMMET (w/ Rear Wiper)

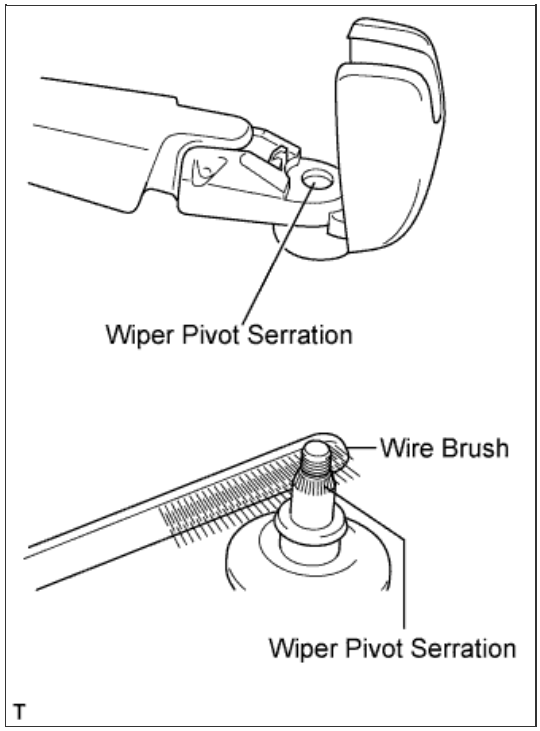
a. Install the rear wiper motor grommet with the position mark facing upward as shown in the illustration.



32. INSTALL REAR WIPER ARM (w/ Rear Wiper)

a. Operate the rear wiper, and stop the rear wiper motor at the automatic stop position.

b. Clean the wiper pivot serration with a wire brush.

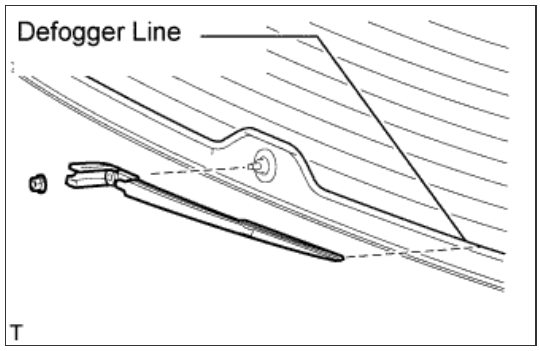


c. Set the head of the blade on the defogger line.

d. Install the nut and rear wiper arm.

Torque:
5.5 N*m{ 56 kgf*cm , 49 in.*lbf }

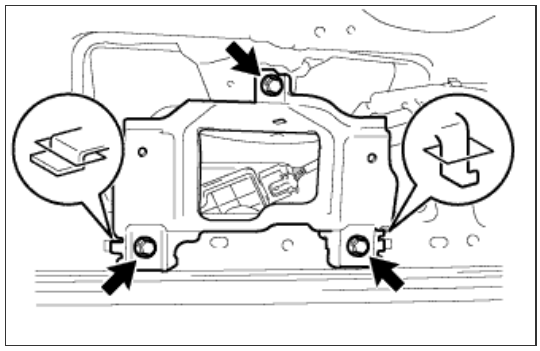
e. Close the cover.



33. INSTALL REAR ASSIST GRIP REINFORCEMENT (for Face to Face Seat Type)

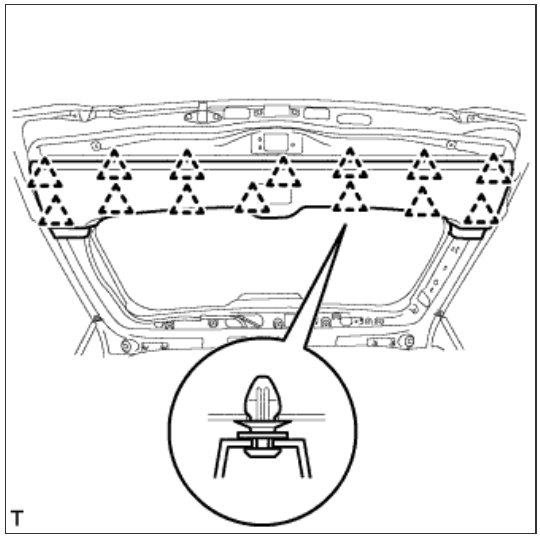
a. Attach the 2 claws to install the rear assist grip reinforcement.

b. Install the 3 bolts.



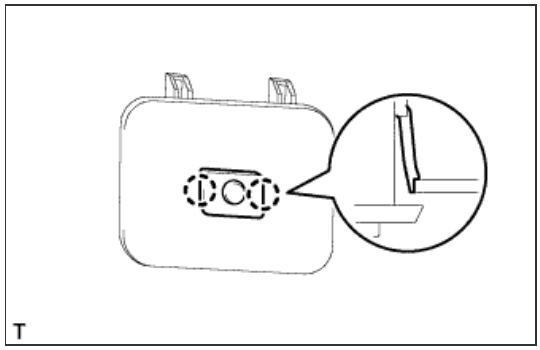
34. INSTALL BACK DOOR GARNISH

a. Attach the 14 clips to install the back door garnish.



35. INSTALL POWER BACK DOOR MAIN SWITCH (for Face to Face Seat Type)

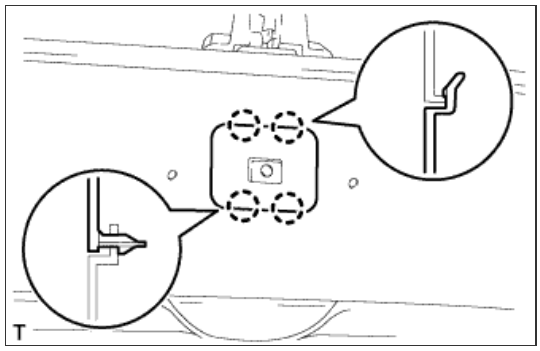
a. Attach the 2 claws to install the power back door main switch.



36. INSTALL NO. 2 BACK DOOR SERVICE HOLE COVER (for Face to Face Seat Type)

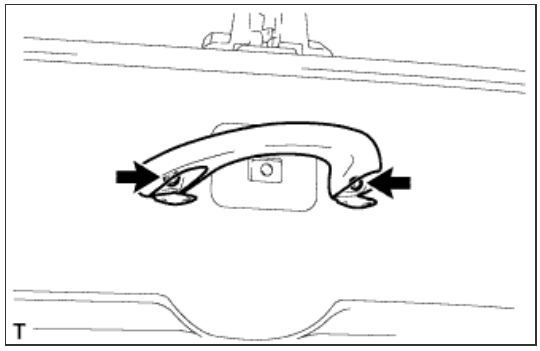
a. Connect the connector.

b. Attach the 4 claws to install service hole cover.



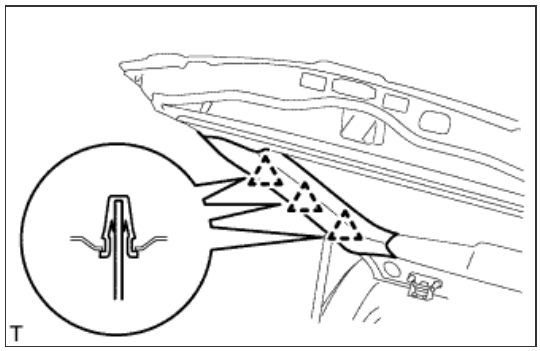
37. INSTALL ASSIST GRIP (for Face to Face Seat Type)

a. Install the assist grip with the 2 screws.



38. INSTALL BACK DOOR SIDE GARNISH LH

a. Attach the 3 clips to install the back door side garnish.



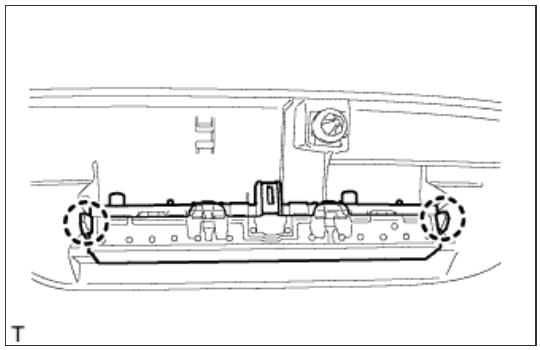
39. INSTALL BACK DOOR SIDE GARNISH RH

HINT:

Use the same procedures described for the LH side.

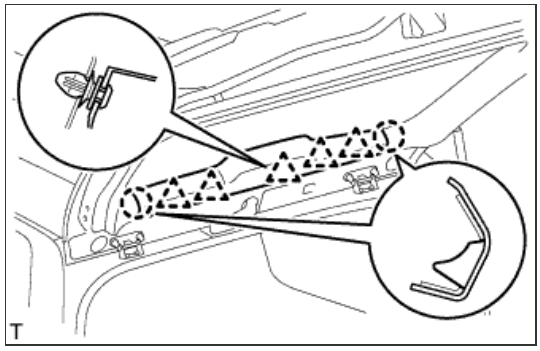
40. INSTALL CENTER STOP LIGHT ASSEMBLY

a. Attach the 2 claws to install the stop light.



41. INSTALL CENTER BACK DOOR GARNISH

a. Attach the 5 clips and 2 claws to install the back door garnish.

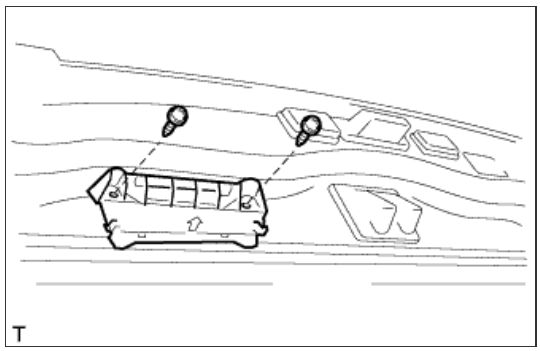


42. INSTALL BACK DOOR LOWER STOPPER CUSHION

a. Install the 2 lower back door stopper cushions with the 4 bolts.

43. INSTALL BACK DOOR GRIP

a. Install the back door grip with the 2 screws.



44. CONNECT CABLE TO NEGATIVE BATTERY TERMINAL

NOTICE:

When disconnecting the cable, some systems need to be initialized after the cable is reconnected (Click here).

for Preparation Click here

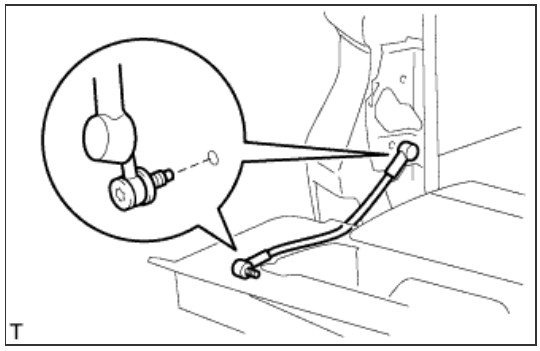
1. INSTALL TAIL GATE STAY SUB-ASSEMBLY LH

a. Clean the threaded surface on the vehicle body with a non-residue solvent.

b. Apply adhesive to the threads of the screws.

Adhesive:
Toyota Genuine Adhesive 1324, Three Bond 1324 or equivalent

c. Using a T40 "TORX" wrench, install the 2 screws and tail gate stay.



2. INSTALL TAIL GATE STAY SUB-ASSEMBLY RH

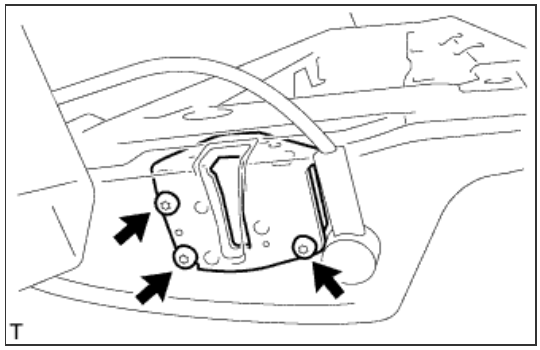
HINT:

Use the same procedures described for the LH side.

3. INSTALL LOWER TAIL GATE LOCK ASSEMBLY LH

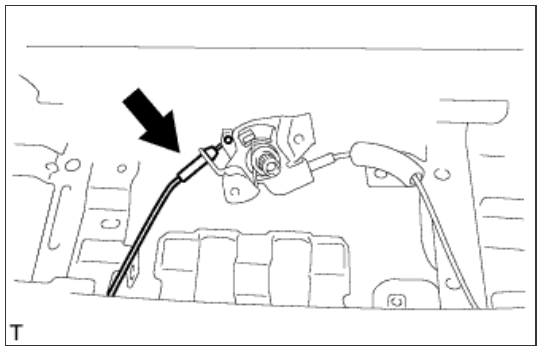
a. Using a T30 "TORX" wrench, install the 3 screws and lower tail gate lock.

Torque:
5.0 N*m{ 51 kgf*cm , 44 in.*lbf }



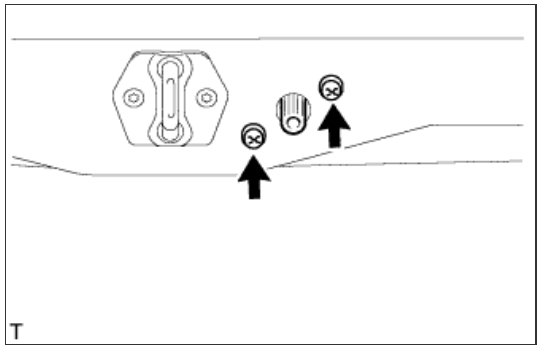
4. INSTALL BACK DOOR REMOTE CONTROL ASSEMBLY

a. Connect the left side cable.



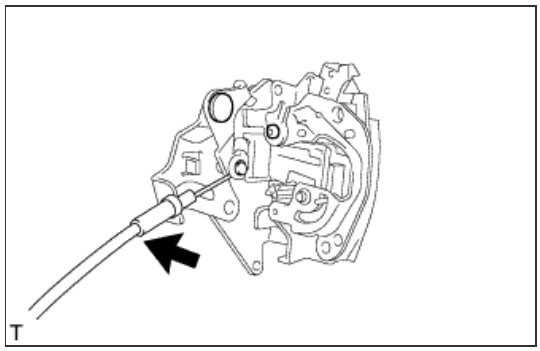
b. Install the 2 screws.

Torque:
5.0 N*m{ 51 kgf*cm , 44 in.*lbf }



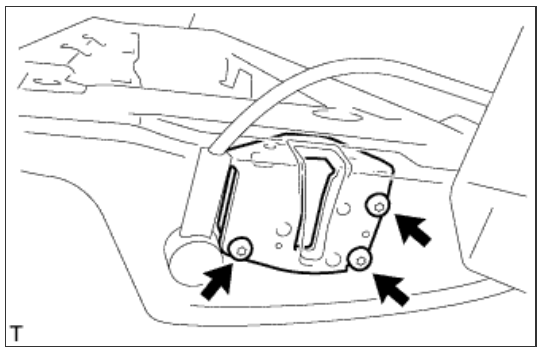
5. INSTALL LOWER TAIL GATE LOCK ASSEMBLY RH

a. Connect the cable to the lower tail gate lock.



b. Using a T30 "TORX" wrench, install the 3 screws and lower tail gate lock.

Torque:
5.0 N*m{ 51 kgf*cm , 44 in.*lbf }

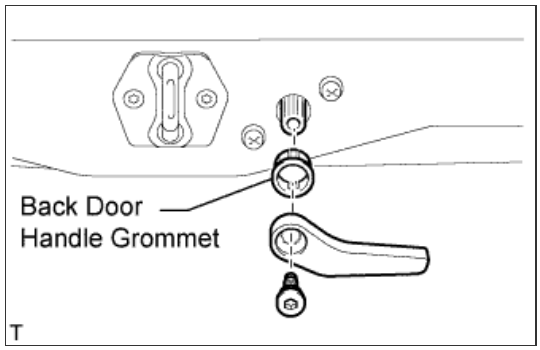


6. INSTALL BACK DOOR INSIDE HANDLE ASSEMBLY

a. Install the back door handle grommet.

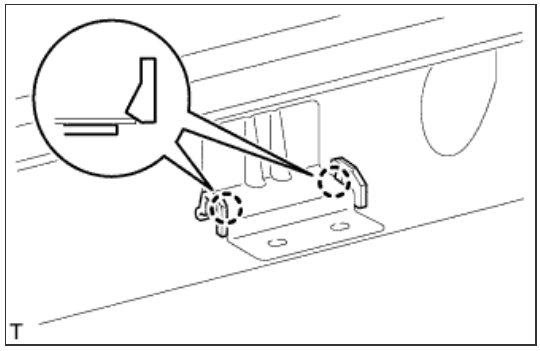
Torque:
5.0 N*m{ 51 kgf*cm , 44 in.*lbf }

b. Install the screw and back door inside handle.



7. INSTALL BACK DOOR TORSION BAR GUIDE

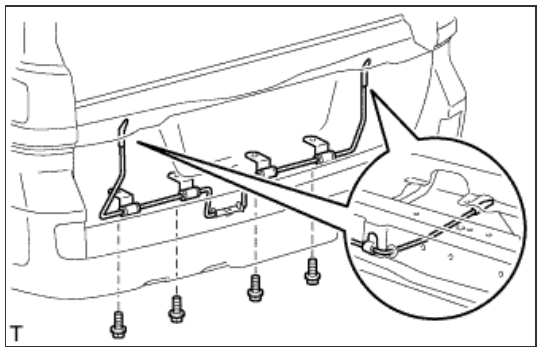
a. Attach the 2 claws to install the back door torsion bar guide.



8. INSTALL LOWER BACK DOOR TORSION BAR ASSEMBLY

a. Install the 4 bolts and lower back door torsion bar.

Torque:
7.5 N*m{ 76 kgf*cm , 66 in.*lbf }



9. INSTALL SPARE TIRE

10. INSTALL REAR BUMPER COVER

a. for Standard:

i. Install the rear bumper cover (Click here).

b. w/ Towing Hitch:

i. Install the rear bumper cover (Click here).

c. w/ Pintle Hook:

i. Install the rear bumper cover (Click here).

11. INSTALL REAR LICENSE LIGHT COVER (w/ Tire Carrier)

a. Clean the vehicle body surface.

i. Using a heat light, heat the vehicle body surface.

ii. Remove the double-sided tape from the vehicle body.

iii. Wipe off any tape adhesive residue with cleaner.

b. Install a new rear license light cover.

i. Using a heat light, heat the vehicle body and a new rear license light cover.

ii. Remove the peeling paper from the face of the emblem.

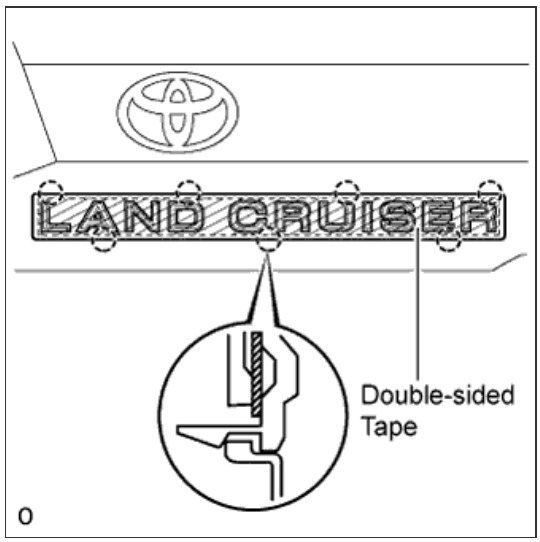
HINT:

After removing the peeling paper, keep the exposed adhesive free from foreign matter.

iii. Attach the 7 claws to install the rear license light cover.

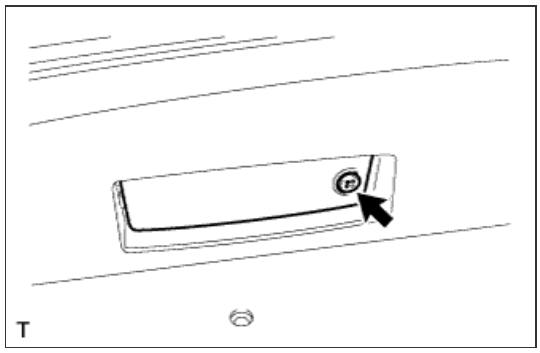
HINT:

Press the rear license light cover firmly to install it.



12. INSTALL LICENSE PLATE LIGHT ASSEMBLY (w/ Tire Carrier)

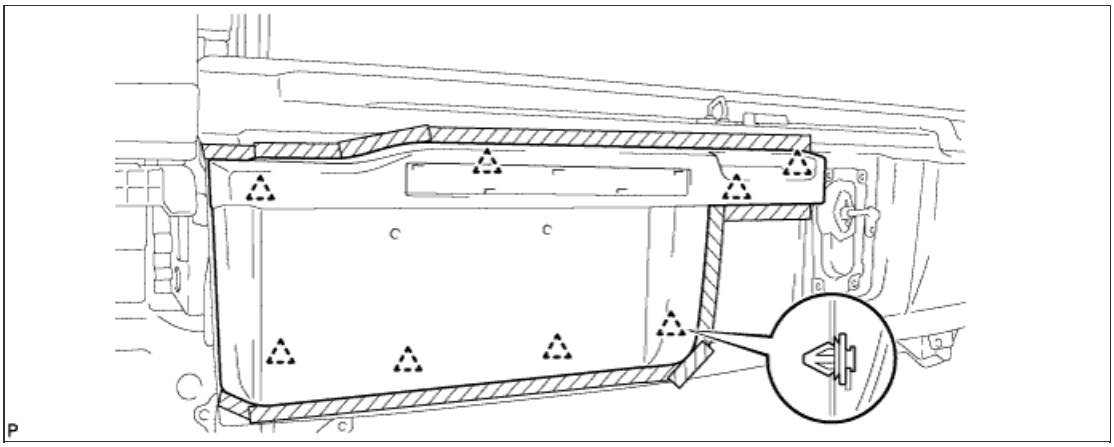
a. Install the 2 license plate lights with the 2 screws.



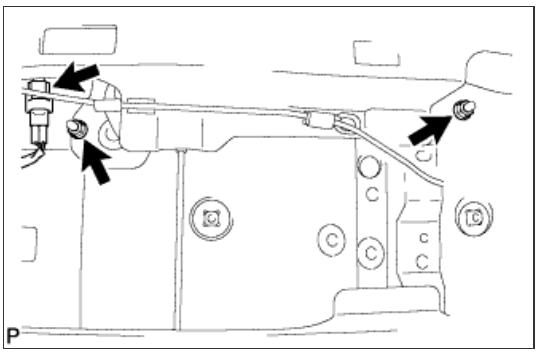
13. INSTALL NO. 2 BACK DOOR GARNISH SUB-ASSEMBLY OUTSIDE (w/ Tire Carrier)

a. Pass the wire harness of the license plate light through the tail gate, and install the wire harness.

b. Attach the 7 clips to install the No. 2 back door garnish.



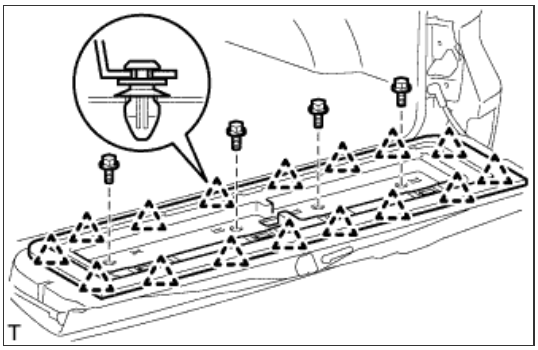
c. Install the 2 nuts and connect the connector.



14. INSTALL BACK DOOR TRIM PANEL ASSEMBLY

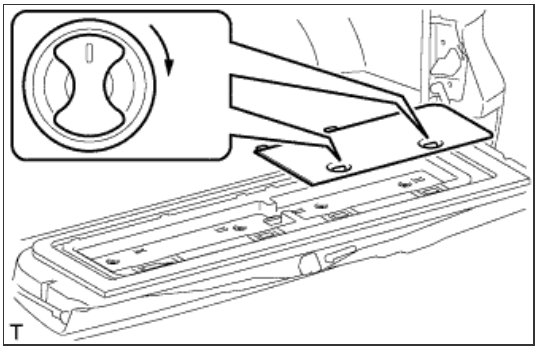
a. Attach the 16 clips to install the back door trim panel.

b. Install the 4 bolts.



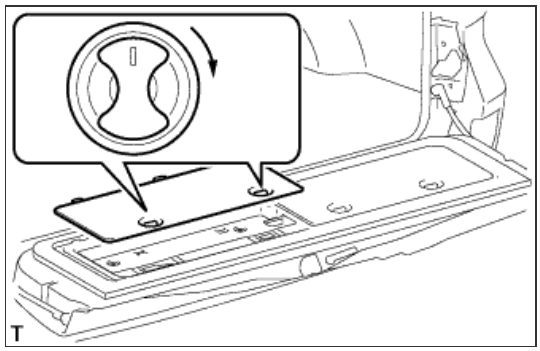
15. INSTALL BACK DOOR TRIM COVER RH

a. Install the back door trim cover RH as shown in the illustration.



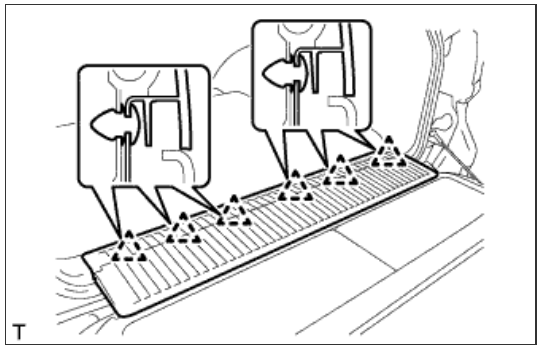
16. INSTALL BACK DOOR TRIM COVER LH

a. Install the back door trim cover LH as shown in the illustration.



17. INSTALL REAR FLOOR MAT REAR SUPPORT PLATE

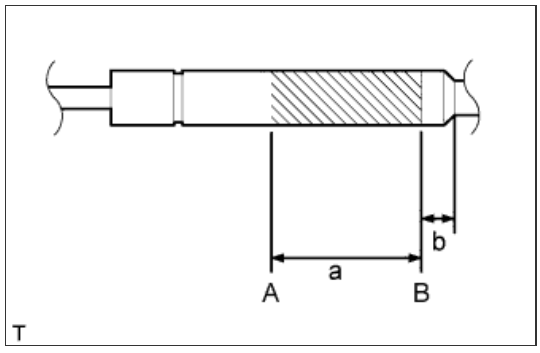
a. Attach the 6 clips to install the support plate.



18. INSTALL BACK DOOR STAY ASSEMBLY LH

a. Horizontally fix the stay in a vise with the piston-rod pulled out.

b. Using a metal saw, gradually cut any area between A and B to release the gas.



Standard Measurement:

Area	Specified Condition
a	150 mm (5.91 in.)
b	20 mm (0.787 in.)

CAUTION:

As metal debris may be blown outward by the gas, you must:

- **Wear protective glasses.**
- **Cover the area being cut.**

NOTICE:

The gas inside the hood support is colorless, odorless and harmless. As there is a possibility that metal debris could scatter, cover the back door stay with a piece of cloth or other material.

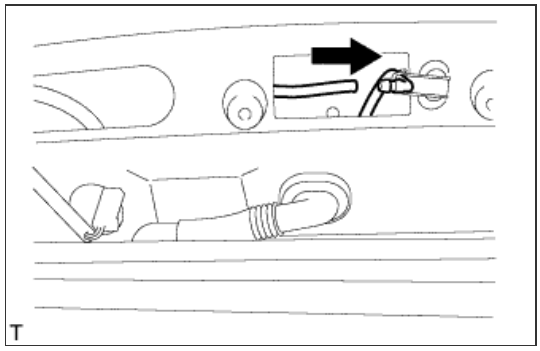
19. INSTALL BACK DOOR STAY ASSEMBLY RH

HINT:

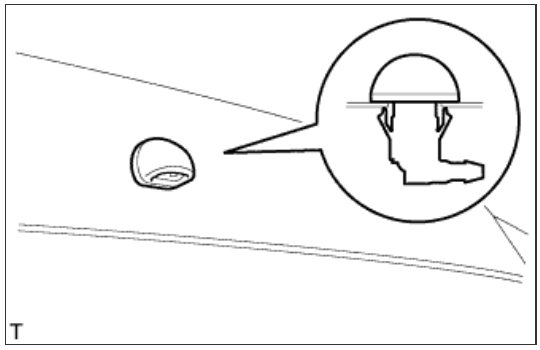
Use the same procedures described for the LH side.

20. INSTALL REAR WASHER NOZZLE (w/ Rear Wiper)

a. Attach the hose.

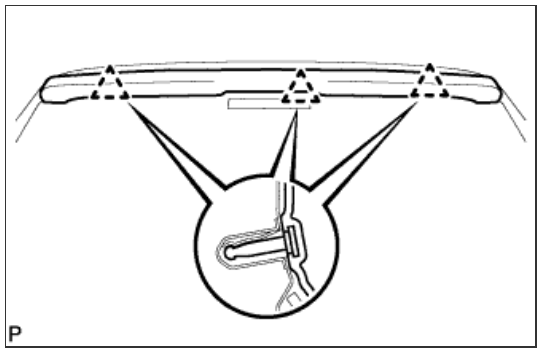


b. Attach the 2 claws to install the washer nozzle.

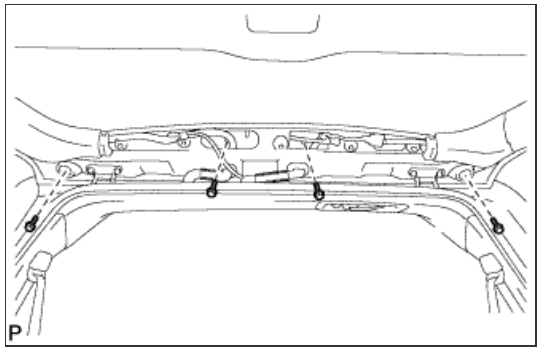


21. INSTALL REAR SPOILER SUB-ASSEMBLY (w/ Rear Spoiler)

a. Attach the 3 clips to install the rear spoiler.



b. Install the 4 bolts.



22. INSTALL BACK DOOR GARNISH SUB-ASSEMBLY OUTSIDE

a. Clean the vehicle body surface.

i. Using a heat light, heat the vehicle body surface.

ii. Remove the double-sided tape from the vehicle body surface.

iii. Wipe off any tape adhesive residue with cleaner.

b. Install a new back door garnish.

i. Using a heat light, heat a new back door garnish and the vehicle body surface.

ii. Remove the peeling paper from the face of the back door garnish.

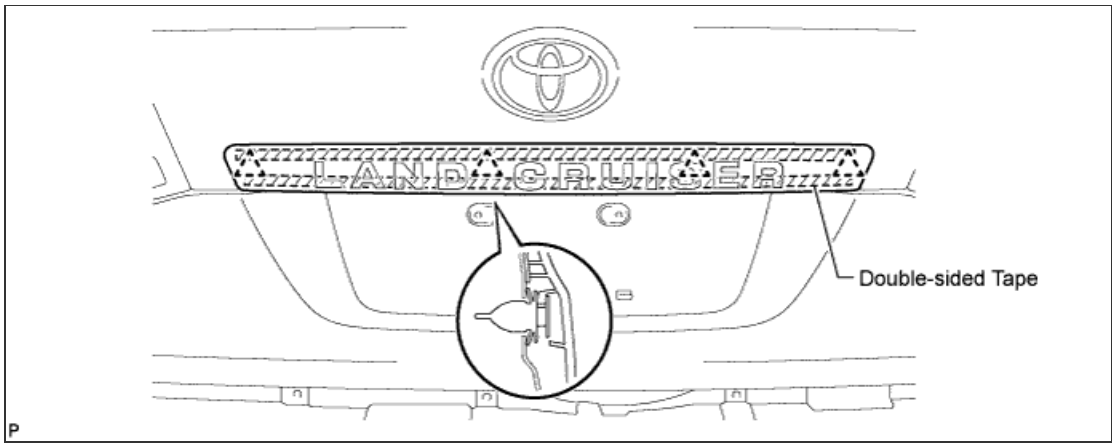
HINT:

After removing the peeling paper, keep the exposed adhesive free from foreign matter.

iii. Attach the 4 clips and double-sided tape to install the back door garnish.

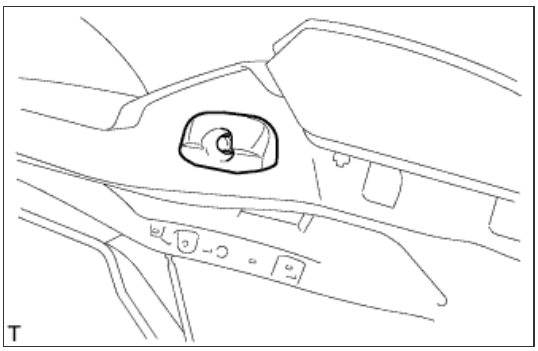
HINT:

Press the back door garnish firmly to install it.



23. INSTALL LOWER BACK DOOR STOPPER

a. Install the bolt and lower back door stopper.

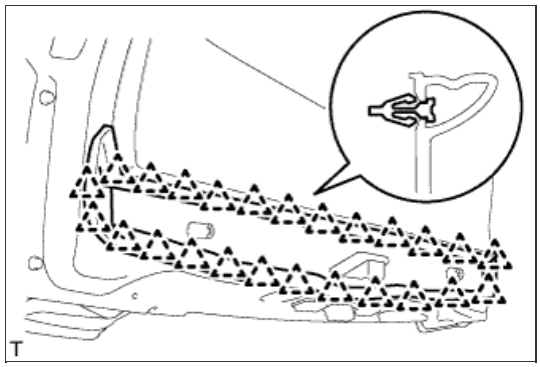


24. INSTALL LIFT GATE WEATHERSTRIP

a. Attach the 25 clips to install the lift gate weatherstrip.

NOTICE:

Do not pull strongly on the weatherstrip as it may tear.

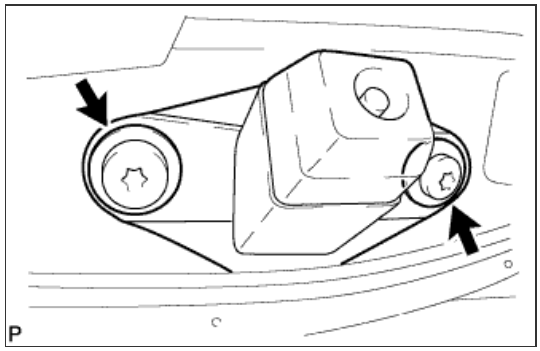


25. INSTALL REAR TELEVISION CAMERA ASSEMBLY (w/ Parking Assist Monitor System or Rear View Monitor System)

a. Connect the connector.

b. Attach the 4 claws to install the rear television camera assembly.

c. Using a T30 "TORX" socket wrench, install the rear television camera with the 2 screws.

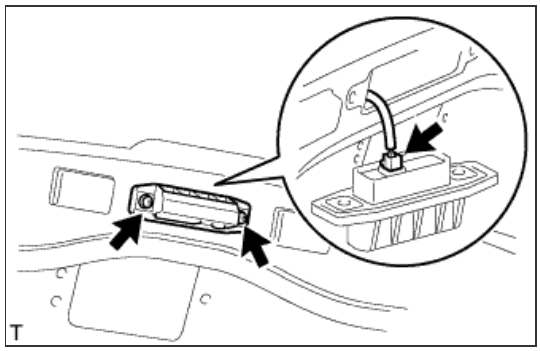


26. INSTALL BACK DOOR OPENER SWITCH ASSEMBLY

a. Connect the connector and then install the back door opener switch.

b. Install the 2 screws.

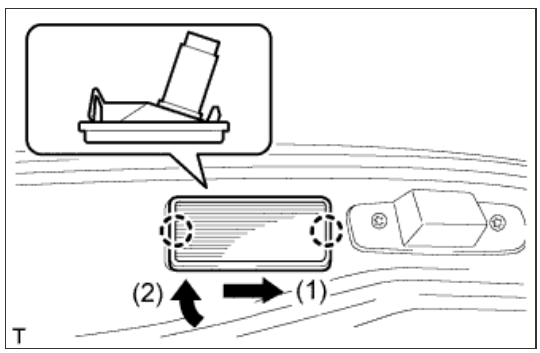
Torque:
5.0 N*m{ 51 kgf*cm , 44 in.*lbf }



27. INSTALL LICENSE PLATE LIGHT LENS (for Standard)

a. Connect the connector.

b. Attach the 2 claws in the order shown in the illustration to install the license plate light.

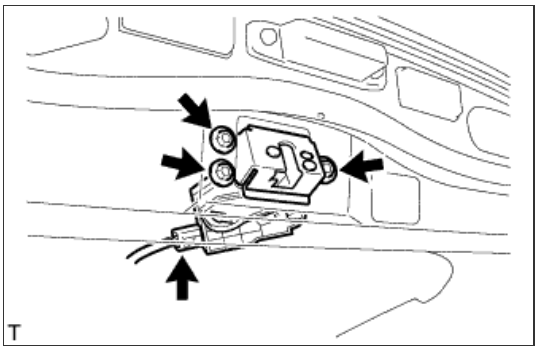


28. INSTALL BACK DOOR LOCK ASSEMBLY

a. Install the 3 bolts and back door lock.

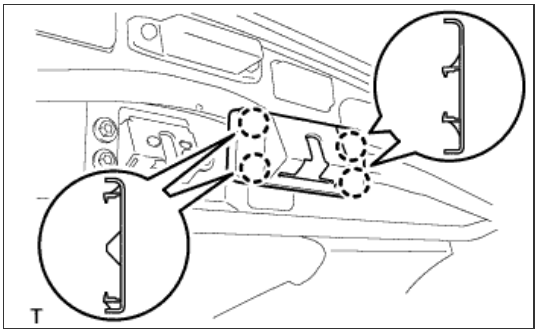
Torque:
13 N*m{ 133 kgf*cm , 10 ft.*lbf }

b. Connect the connector.



29. INSTALL BACK DOOR LOCK COVER

a. Attach the 4 claws to install the back door lock cover.



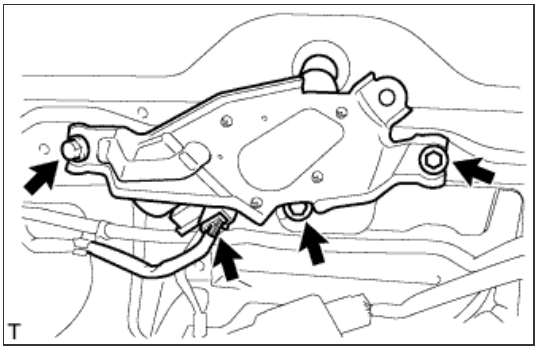
30. INSTALL REAR WIPER MOTOR ASSEMBLY (w/ Rear Wiper)

a. Temporarily install the rear wiper motor assembly with the 3 bolts.

b. Tighten the 3 bolts.

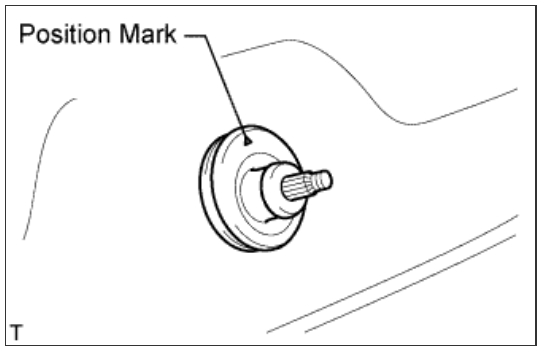
Torque:
5.5 N*m{ 56 kgf*cm , 49 in.*lbf }

c. Connect the connector.



31. INSTALL REAR WIPER MOTOR GROMMET (w/ Rear Wiper)

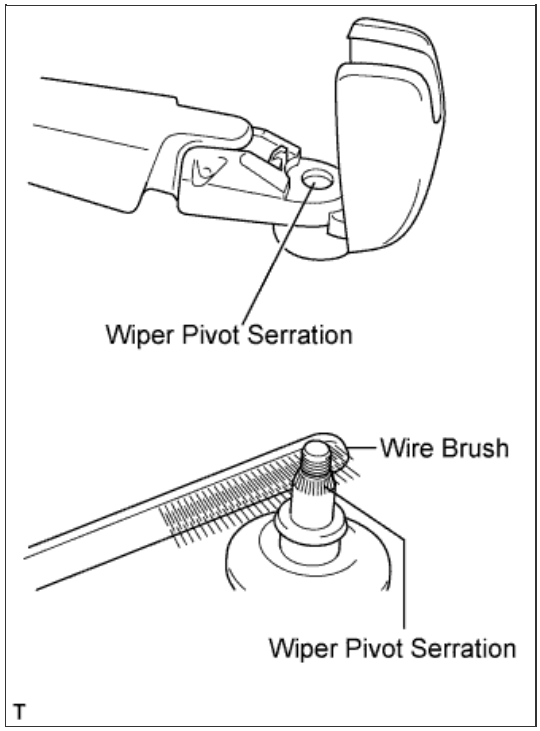
a. Install the rear wiper motor grommet with the position mark facing upward as shown in the illustration.



32. INSTALL REAR WIPER ARM (w/ Rear Wiper)

a. Operate the rear wiper, and stop the rear wiper motor at the automatic stop position.

b. Clean the wiper pivot serration with a wire brush.

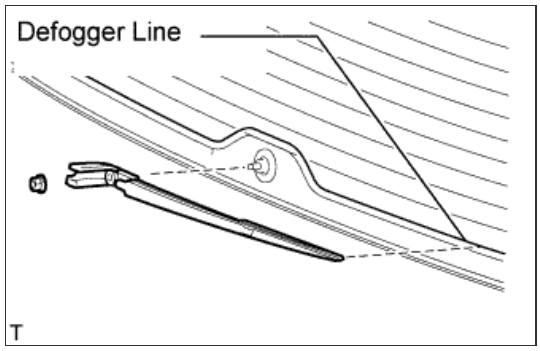


c. Set the head of the blade on the defogger line.

d. Install the nut and rear wiper arm.

Torque:
5.5 N*m{ 56 kgf*cm , 49 in.*lbf }

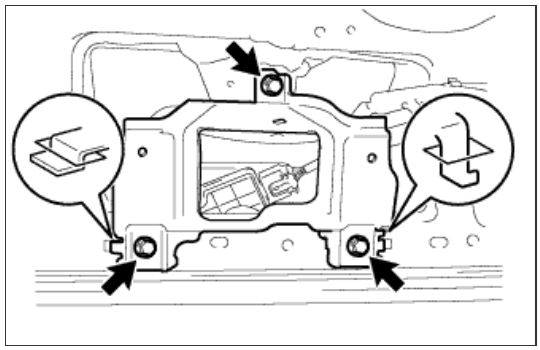
e. Close the cover.



33. INSTALL REAR ASSIST GRIP REINFORCEMENT (for Face to Face Seat Type)

a. Attach the 2 claws to install the rear assist grip reinforcement.

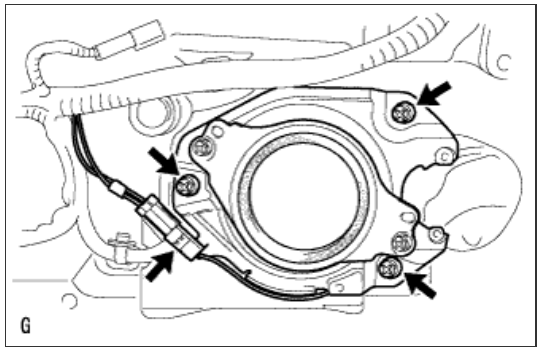
b. Install the 3 bolts.



34. INSTALL REAR HEADER SPEAKER ASSEMBLY (for 14 Speakers)

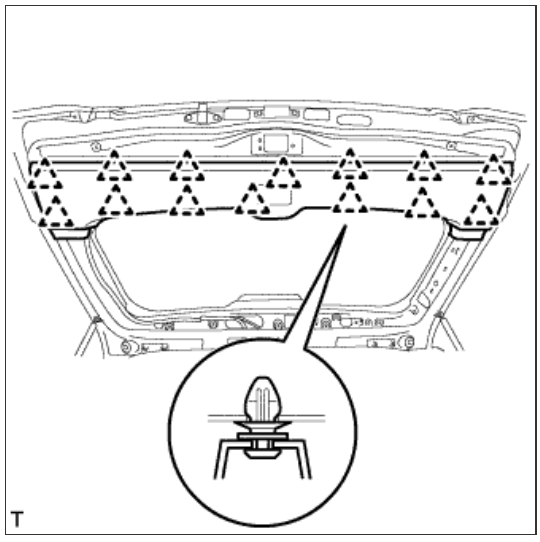
a. Connect the connector.

b. Install the rear header speaker assembly with the 3 screws.



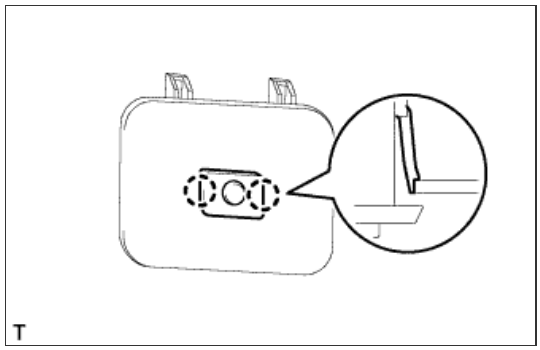
35. INSTALL BACK DOOR GARNISH

a. Attach the 14 clips to install the back door garnish.



36. INSTALL POWER BACK DOOR MAIN SWITCH (for Face to Face Seat Type)

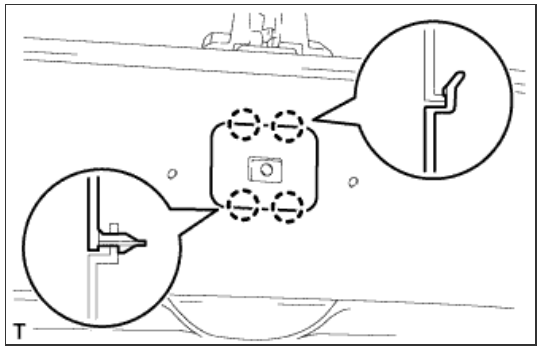
a. Attach the 2 claws to install the power back door main switch.



37. INSTALL NO. 2 BACK DOOR SERVICE HOLE COVER (for Face to Face Seat Type)

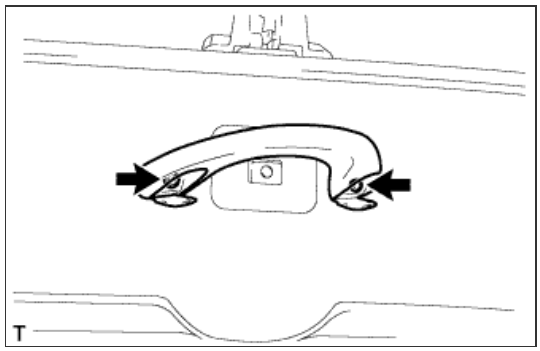
a. Connect the connector.

b. Attach the 4 claws to install service hole cover.



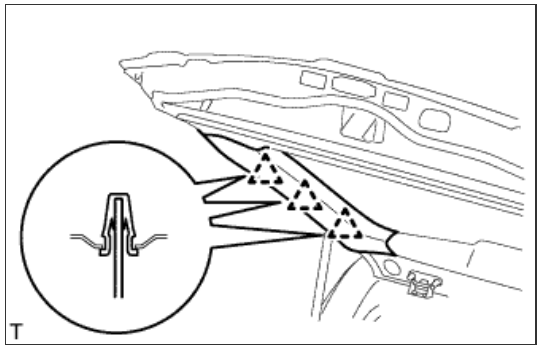
38. INSTALL ASSIST GRIP (for Face to Face Seat Type)

a. Install the assist grip with the 2 screws.



39. INSTALL BACK DOOR SIDE GARNISH LH

a. Attach the 3 clips to install the back door side garnish.



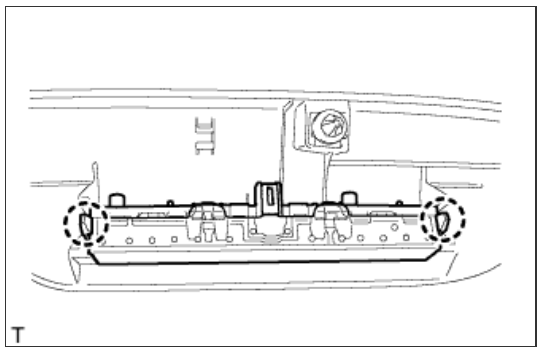
40. INSTALL BACK DOOR SIDE GARNISH RH

HINT:

Use the same procedures described for the LH side.

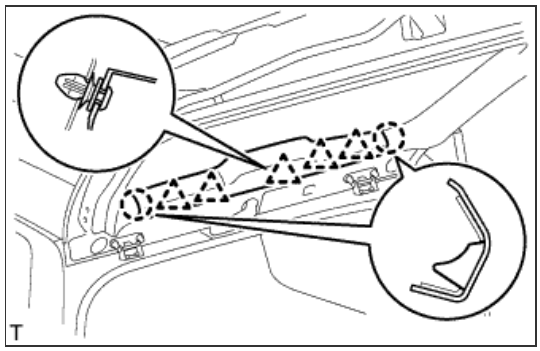
41. INSTALL CENTER STOP LIGHT ASSEMBLY

a. Attach the 2 claws to install the stop light.



42. INSTALL CENTER BACK DOOR GARNISH

a. Attach the 5 clips and 2 claws to install the back door garnish.

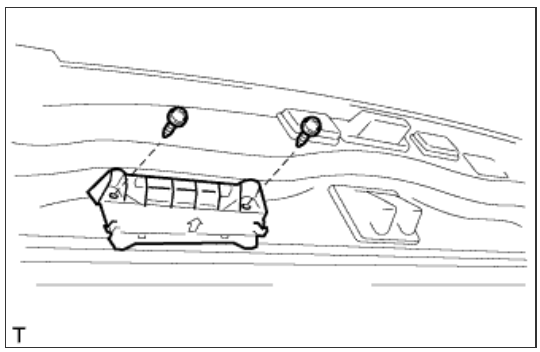


43. INSTALL BACK DOOR LOWER STOPPER CUSHION

a. Install the 2 lower back door stopper cushions with the 4 bolts.

44. INSTALL BACK DOOR GRIP

a. Install the back door grip with the 2 screws.



45. CONNECT CABLE TO NEGATIVE BATTERY TERMINAL

NOTICE:

When disconnecting the cable, some systems need to be initialized after the cable is reconnected (Click here).

for Preparation Click here

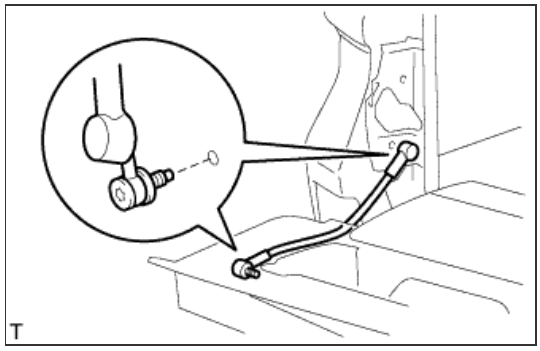
1. INSTALL TAIL GATE STAY SUB-ASSEMBLY LH

a. Clean the threaded surface on the vehicle body with a non-residue solvent.

b. Apply adhesive to the threads of the screws.

Adhesive:
Toyota Genuine Adhesive 1324, Three Bond 1324 or equivalent

c. Using a T40 "TORX" wrench, install the 2 screws and tail gate stay.



2. INSTALL TAIL GATE STAY SUB-ASSEMBLY RH

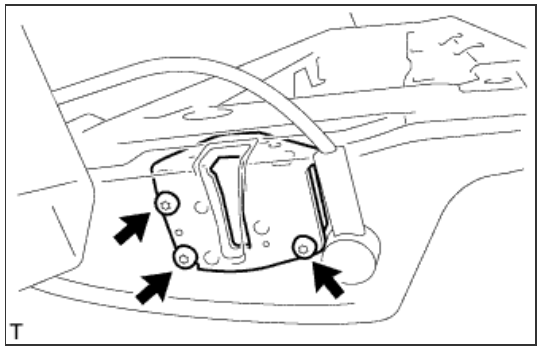
HINT:

Use the same procedures described for the LH side.

3. INSTALL LOWER TAIL GATE LOCK ASSEMBLY LH

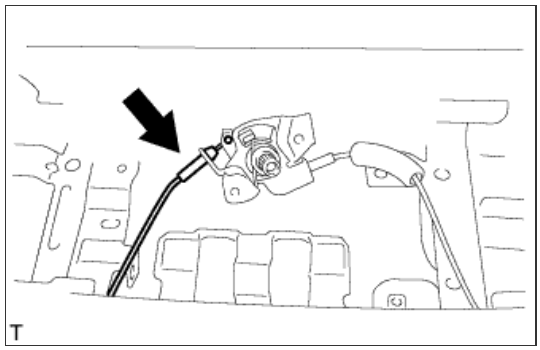
a. Using a T30 "TORX" wrench, install the 3 screws and lower tail gate lock.

Torque:
5.0 N*m{ 51 kgf*cm , 44 in.*lbf }



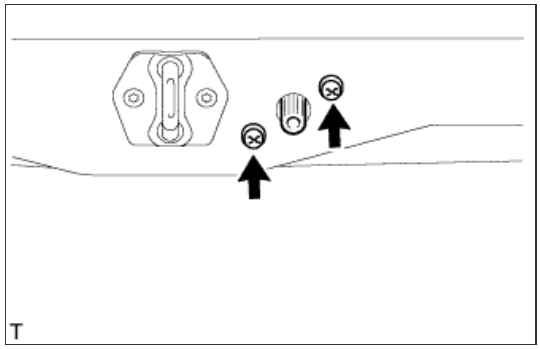
4. INSTALL BACK DOOR REMOTE CONTROL ASSEMBLY

a. Connect the left side cable.



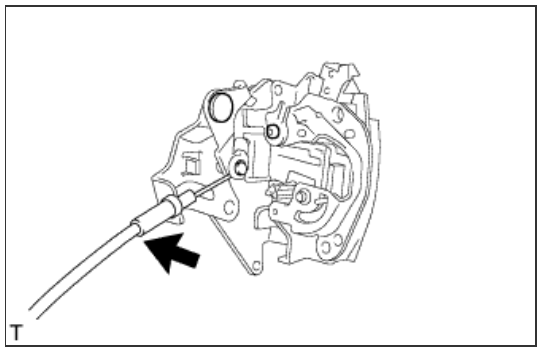
b. Install the 2 screws.

Torque:
5.0 N*m{ 51 kgf*cm , 44 in.*lbf }



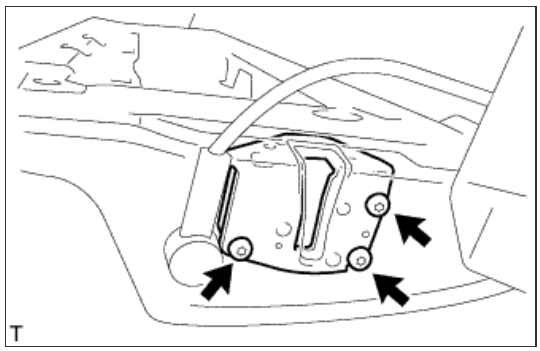
5. INSTALL LOWER TAIL GATE LOCK ASSEMBLY RH

a. Connect the cable to the lower tail gate lock.



b. Using a T30 "TORX" wrench, install the 3 screws and lower tail gate lock.

Torque:
5.0 N*m{ 51 kgf*cm , 44 in.*lbf }

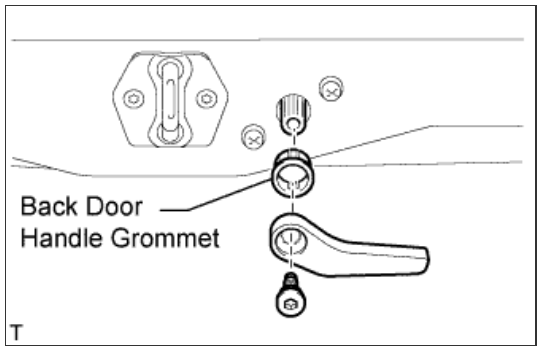


6. INSTALL BACK DOOR INSIDE HANDLE ASSEMBLY

a. Install the back door handle grommet.

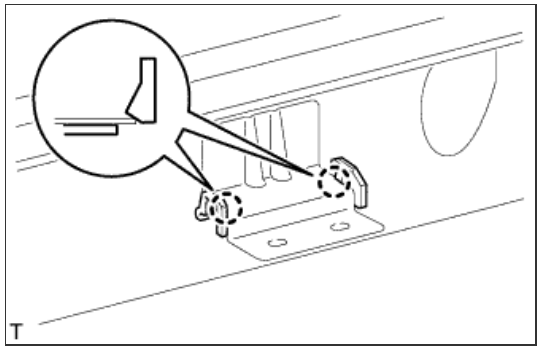
Torque:
5.0 N*m{ 51 kgf*cm , 44 in.*lbf }

b. Install the screw and back door inside handle.



7. INSTALL BACK DOOR TORSION BAR GUIDE

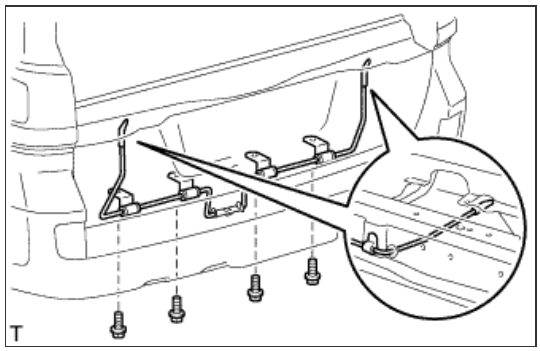
a. Attach the 2 claws to install the back door torsion bar guide.



8. INSTALL LOWER BACK DOOR TORSION BAR ASSEMBLY

a. Install the 4 bolts and lower back door torsion bar.

Torque:
7.5 N*m{ 76 kgf*cm , 66 in.*lbf }



9. INSTALL SPARE TIRE

10. INSTALL REAR BUMPER COVER

a. for Standard:

i. Install the rear bumper cover (Click here).

b. w/ Towing Hitch:

i. Install the rear bumper cover (Click here).

c. w/ Pintle Hook:

i. Install the rear bumper cover (Click here).

11. INSTALL REAR LICENSE LIGHT COVER (w/ Tire Carrier)

a. Clean the vehicle body surface.

i. Using a heat light, heat the vehicle body surface.

ii. Remove the double-sided tape from the vehicle body.

iii. Wipe off any tape adhesive residue with cleaner.

b. Install a new rear license light cover.

i. Using a heat light, heat the vehicle body and a new rear license light cover.

ii. Remove the peeling paper from the face of the emblem.

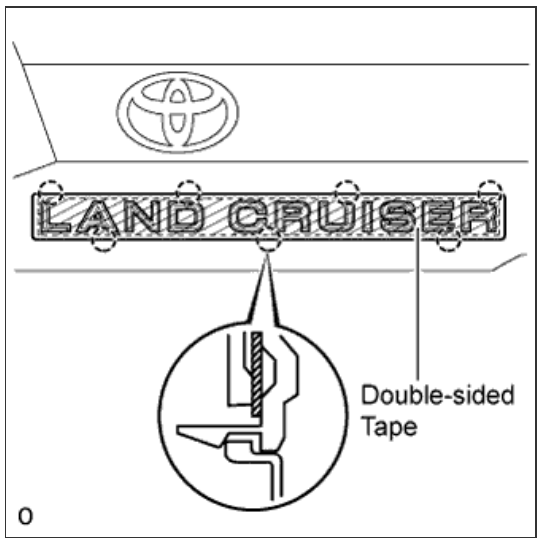
HINT:

After removing the peeling paper, keep the exposed adhesive free from foreign matter.

iii. Attach the 7 claws to install the rear license light cover.

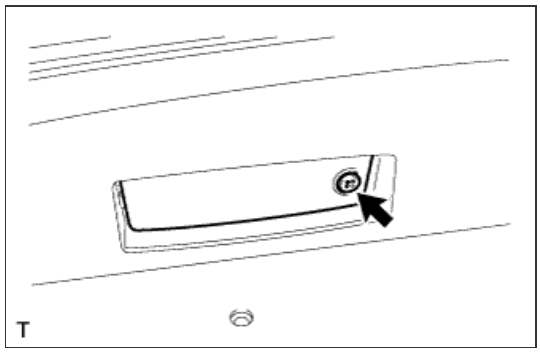
HINT:

Press the rear license light cover firmly to install it.



12. INSTALL LICENSE PLATE LIGHT ASSEMBLY (w/ Tire Carrier)

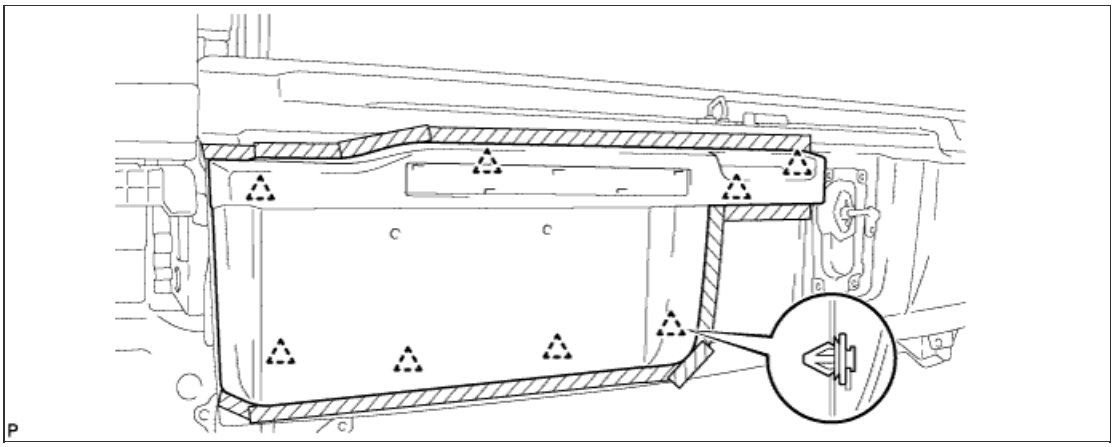
a. Install the 2 license plate lights with the 2 screws.



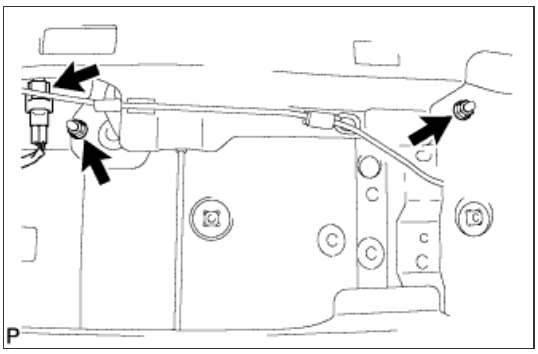
13. INSTALL NO. 2 BACK DOOR GARNISH SUB-ASSEMBLY OUTSIDE (w/ Tire Carrier)

a. Pass the wire harness of the license plate light through the tail gate, and install the wire harness.

b. Attach the 7 clips to install the No. 2 back door garnish.



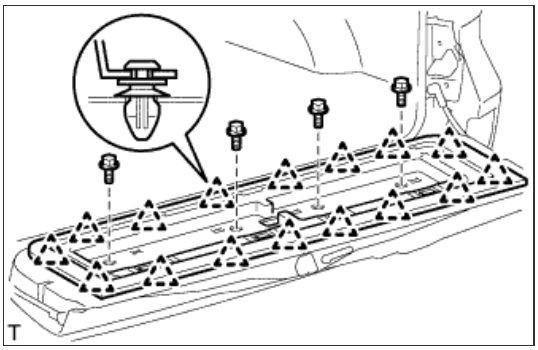
c. Install the 2 nuts and connect the connector.



14. INSTALL BACK DOOR TRIM PANEL ASSEMBLY

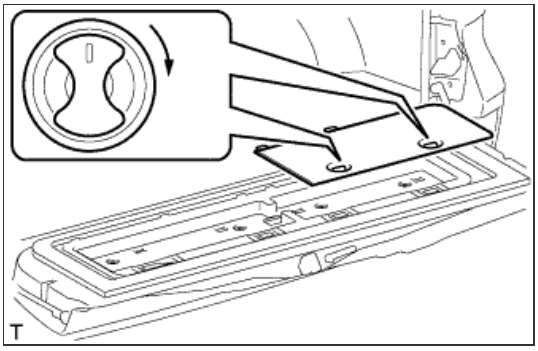
a. Attach the 16 clips to install the back door trim panel.

b. Install the 4 bolts.



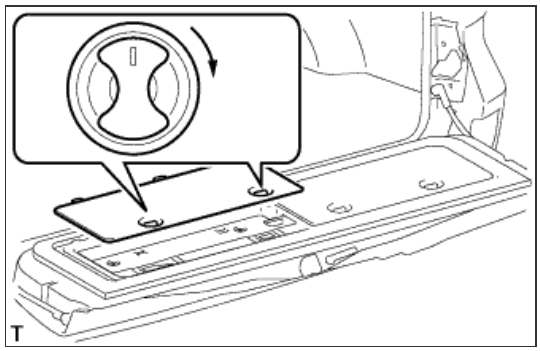
15. INSTALL BACK DOOR TRIM COVER RH

a. Install the back door trim cover RH as shown in the illustration.



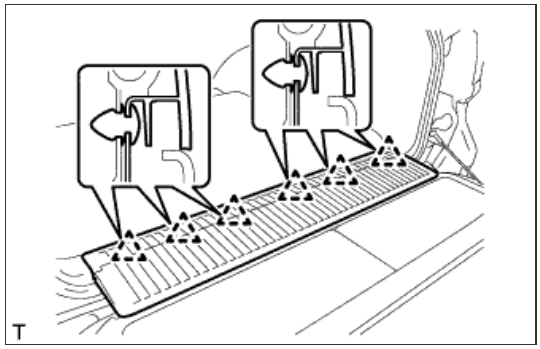
16. INSTALL BACK DOOR TRIM COVER LH

a. Install the back door trim cover LH as shown in the illustration.



17. INSTALL REAR FLOOR MAT REAR SUPPORT PLATE

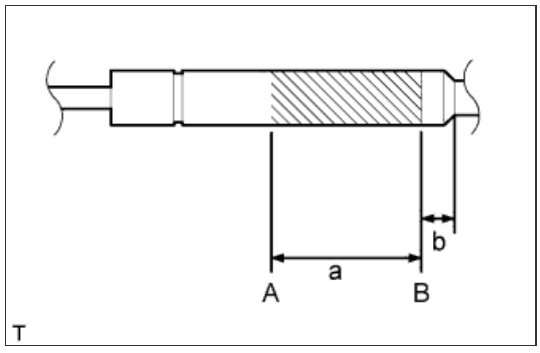
a. Attach the 6 clips to install the support plate.



18. INSTALL BACK DOOR STAY ASSEMBLY LH

a. Horizontally fix the stay in a vise with the piston-rod pulled out.

b. Using a metal saw, gradually cut any area between A and B to release the gas.



Standard Measurement:

Area	Specified Condition
a	150 mm (5.91 in.)
b	20 mm (0.787 in.)

CAUTION:

As metal debris may be blown outward by the gas, you must:

- **Wear protective glasses.**
- **Cover the area being cut.**

NOTICE:

The gas inside the hood support is colorless, odorless and harmless. As there is a possibility that metal debris could scatter, cover the back door stay with a piece of cloth or other material.

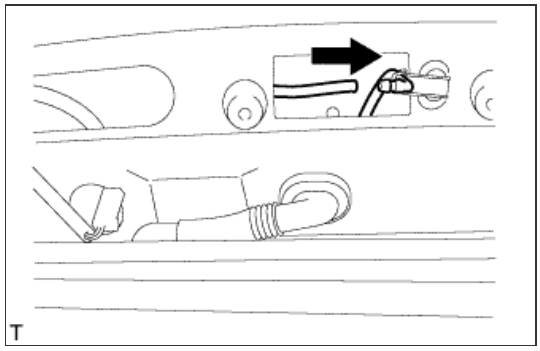
19. INSTALL BACK DOOR STAY ASSEMBLY RH

HINT:

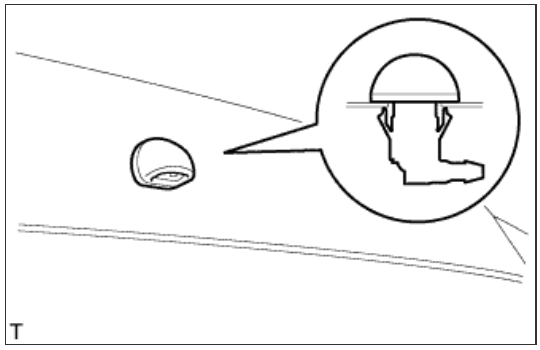
Use the same procedures described for the LH side.

20. INSTALL REAR WASHER NOZZLE (w/ Rear Wiper)

a. Attach the hose.

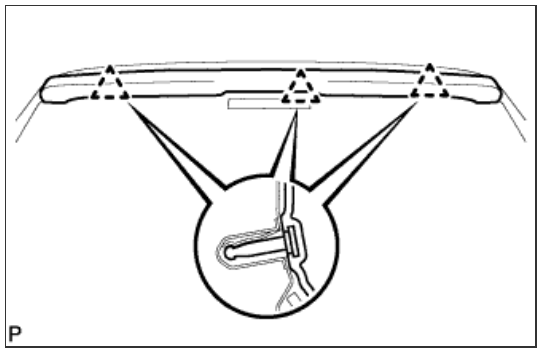


b. Attach the 2 claws to install the washer nozzle.

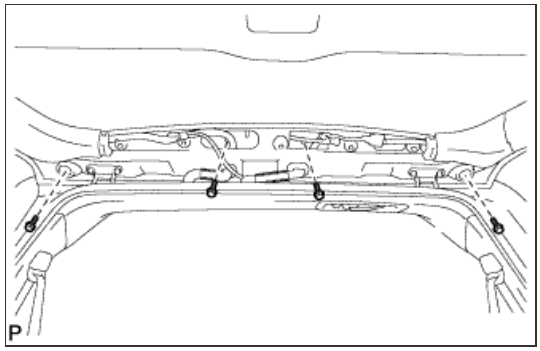


21. INSTALL REAR SPOILER SUB-ASSEMBLY (w/ Rear Spoiler)

a. Attach the 3 clips to install the rear spoiler.



b. Install the 4 bolts.



22. INSTALL BACK DOOR GARNISH SUB-ASSEMBLY OUTSIDE

a. Clean the vehicle body surface.

i. Using a heat light, heat the vehicle body surface.

ii. Remove the double-sided tape from the vehicle body surface.

iii. Wipe off any tape adhesive residue with cleaner.

b. Install a new back door garnish.

i. Using a heat light, heat a new back door garnish and the vehicle body surface.

ii. Remove the peeling paper from the face of the back door garnish.

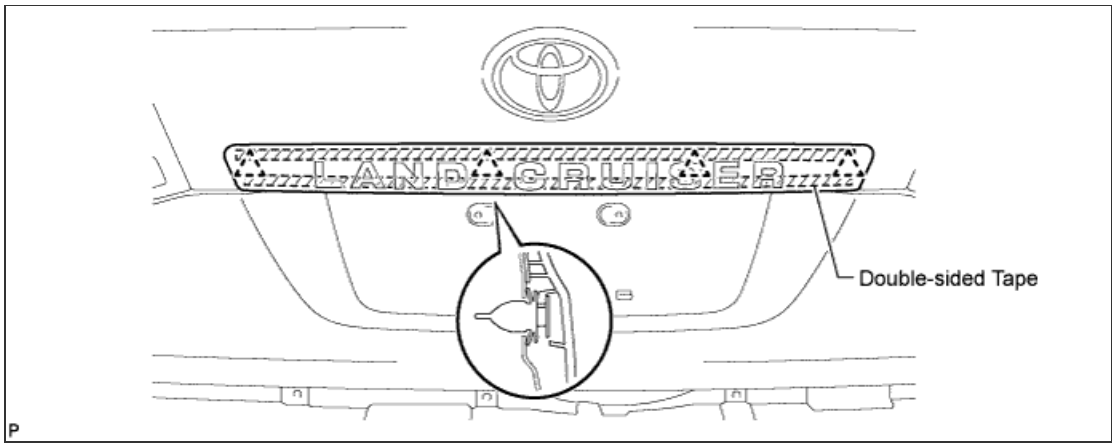
HINT:

After removing the peeling paper, keep the exposed adhesive free from foreign matter.

iii. Attach the 4 clips and double-sided tape to install the back door garnish.

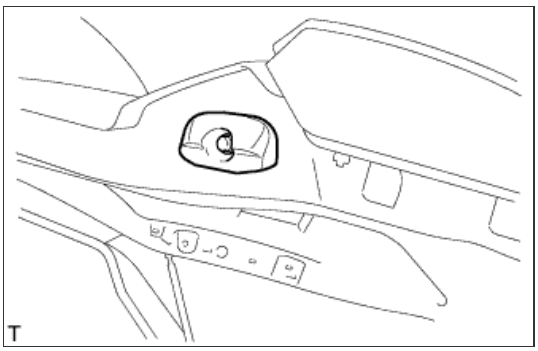
HINT:

Press the back door garnish firmly to install it.



23. INSTALL LOWER BACK DOOR STOPPER

a. Install the bolt and lower back door stopper.

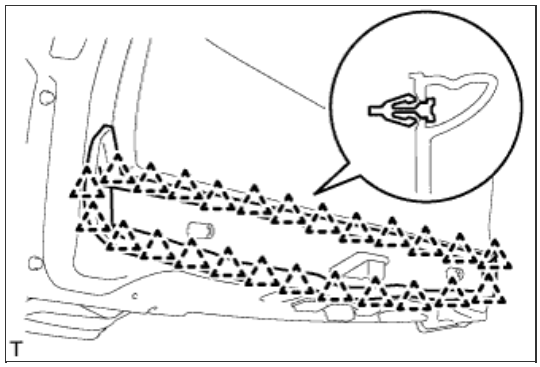


24. INSTALL LIFT GATE WEATHERSTRIP

a. Attach the 25 clips to install the lift gate weatherstrip.

NOTICE:

Do not pull strongly on the weatherstrip as it may tear.

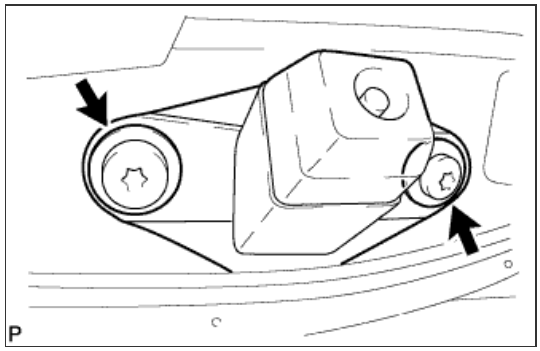


25. INSTALL REAR TELEVISION CAMERA ASSEMBLY (w/ Parking Assist Monitor System or Rear View Monitor System)

a. Connect the connector.

b. Attach the 4 claws to install the rear television camera assembly.

c. Using a T30 "TORX" socket wrench, install the rear television camera with the 2 screws.

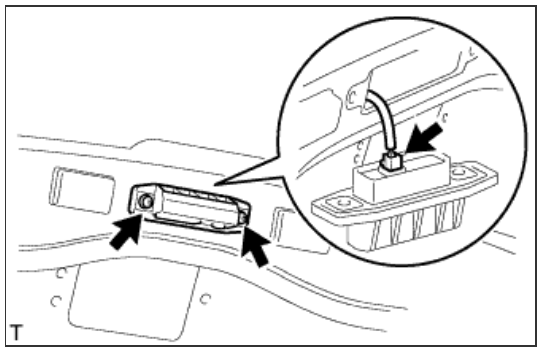


26. INSTALL BACK DOOR OPENER SWITCH ASSEMBLY

a. Connect the connector and then install the back door opener switch.

b. Install the 2 screws.

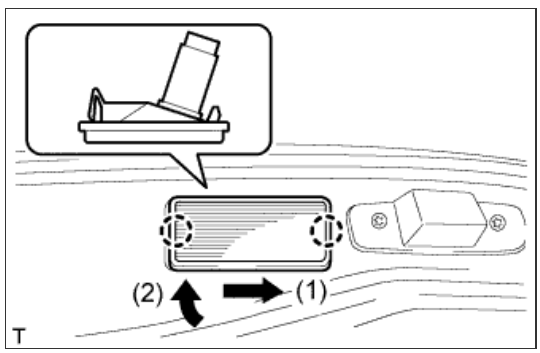
Torque:
5.0 N*m{ 51 kgf*cm , 44 in.*lbf }



27. INSTALL LICENSE PLATE LIGHT LENS (for Standard)

a. Connect the connector.

b. Attach the 2 claws in the order shown in the illustration to install the license plate light.

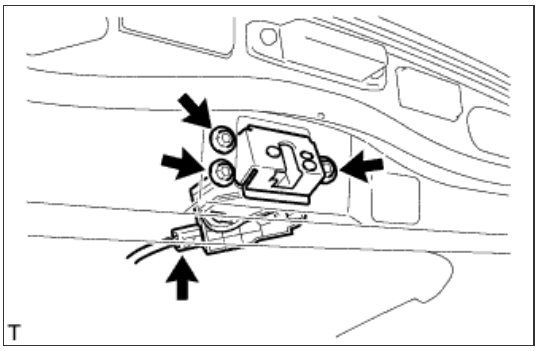


28. INSTALL BACK DOOR LOCK ASSEMBLY

a. Install the 3 bolts and back door lock.

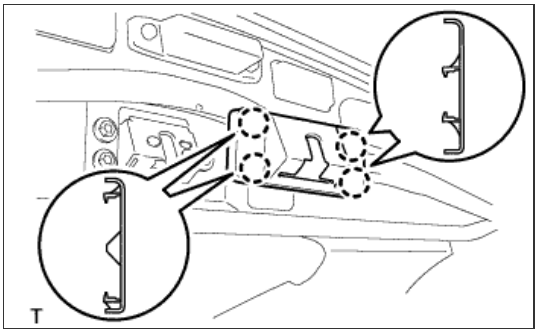
Torque:
13 N*m{ 133 kgf*cm , 10 ft.*lbf }

b. Connect the connector.



29. INSTALL BACK DOOR LOCK COVER

a. Attach the 4 claws to install the back door lock cover.



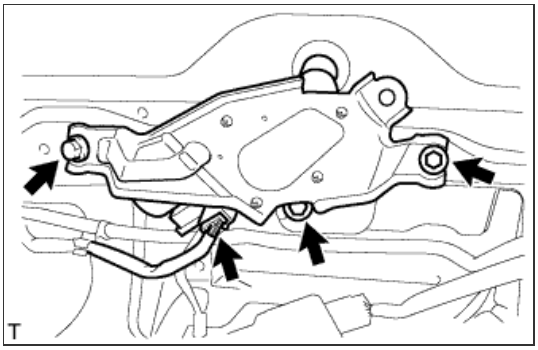
30. INSTALL REAR WIPER MOTOR ASSEMBLY (w/ Rear Wiper)

a. Temporarily install the rear wiper motor assembly with the 3 bolts.

b. Tighten the 3 bolts.

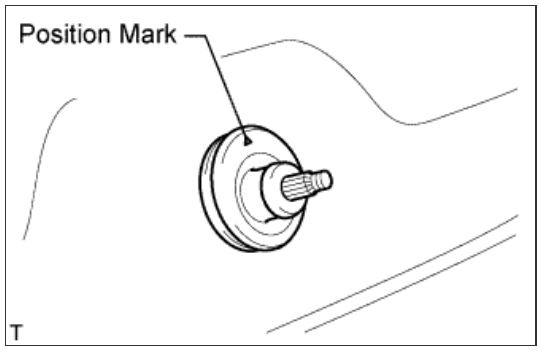
Torque:
5.5 N*m{ 56 kgf*cm , 49 in.*lbf }

c. Connect the connector.



31. INSTALL REAR WIPER MOTOR GROMMET (w/ Rear Wiper)

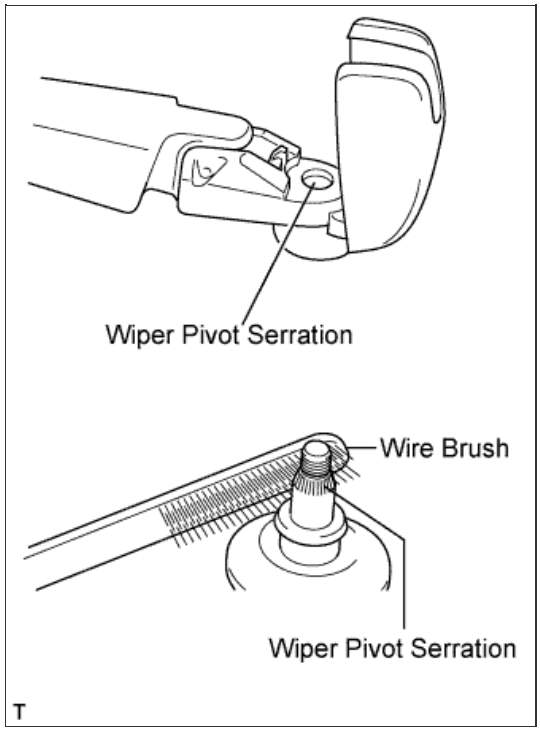
a. Install the rear wiper motor grommet with the position mark facing upward as shown in the illustration.



32. INSTALL REAR WIPER ARM (w/ Rear Wiper)

a. Operate the rear wiper, and stop the rear wiper motor at the automatic stop position.

b. Clean the wiper pivot serration with a wire brush.

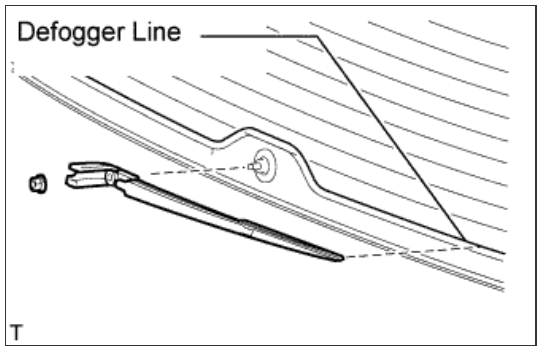


c. Set the head of the blade on the defogger line.

d. Install the nut and rear wiper arm.

Torque:
5.5 N*m{ 56 kgf*cm , 49 in.*lbf }

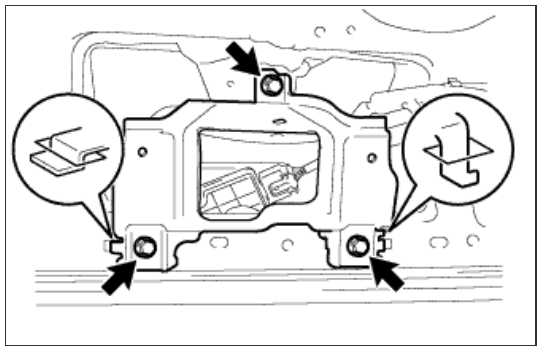
e. Close the cover.



33. INSTALL REAR ASSIST GRIP REINFORCEMENT (for Face to Face Seat Type)

a. Attach the 2 claws to install the rear assist grip reinforcement.

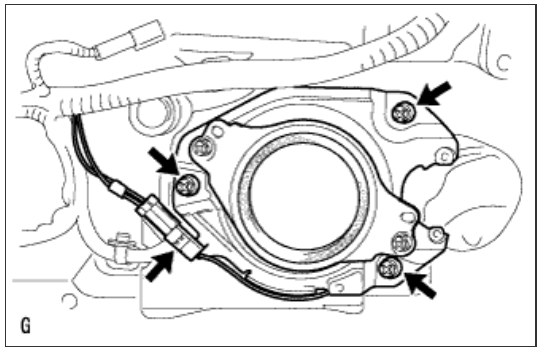
b. Install the 3 bolts.



34. INSTALL REAR HEADER SPEAKER ASSEMBLY (for 14 Speakers)

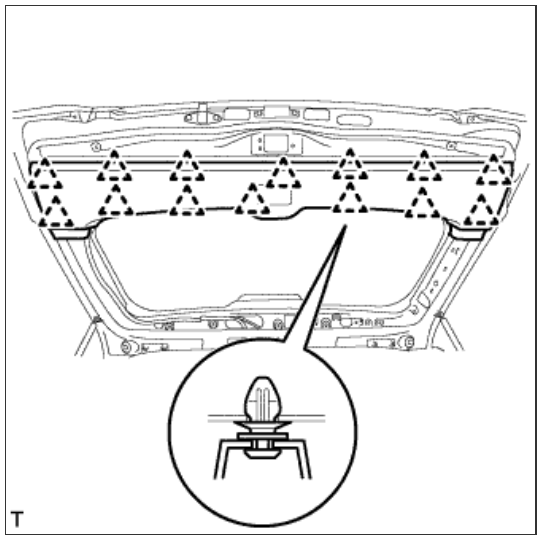
a. Connect the connector.

b. Install the rear header speaker assembly with the 3 screws.



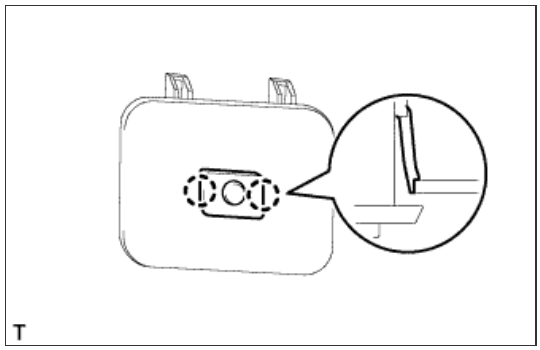
35. INSTALL BACK DOOR GARNISH

a. Attach the 14 clips to install the back door garnish.



36. INSTALL POWER BACK DOOR MAIN SWITCH (for Face to Face Seat Type)

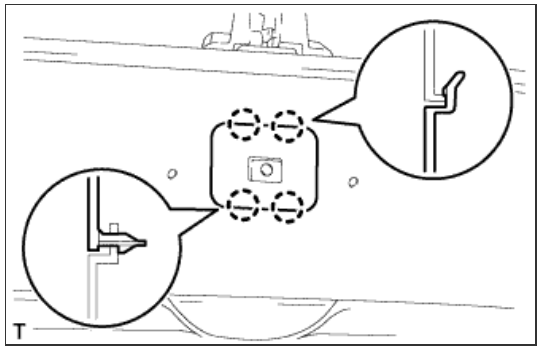
a. Attach the 2 claws to install the power back door main switch.



37. INSTALL NO. 2 BACK DOOR SERVICE HOLE COVER (for Face to Face Seat Type)

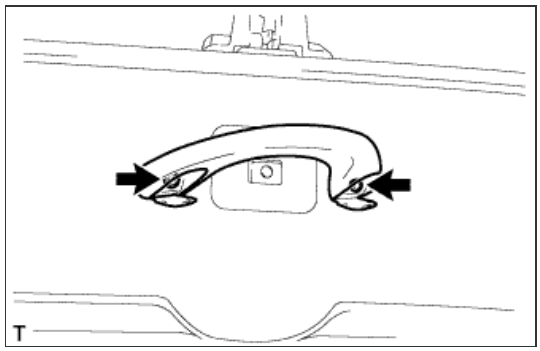
a. Connect the connector.

b. Attach the 4 claws to install service hole cover.



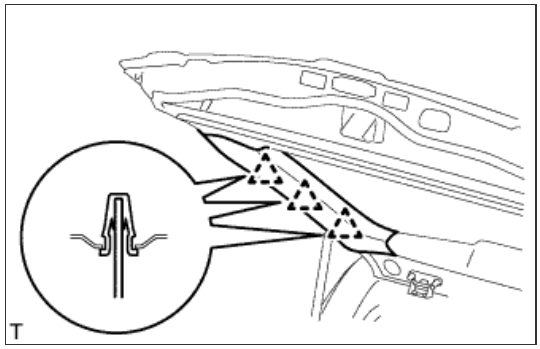
38. INSTALL ASSIST GRIP (for Face to Face Seat Type)

a. Install the assist grip with the 2 screws.



39. INSTALL BACK DOOR SIDE GARNISH LH

a. Attach the 3 clips to install the back door side garnish.



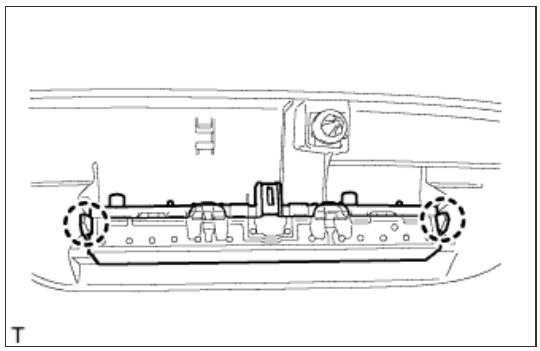
40. INSTALL BACK DOOR SIDE GARNISH RH

HINT:

Use the same procedures described for the LH side.

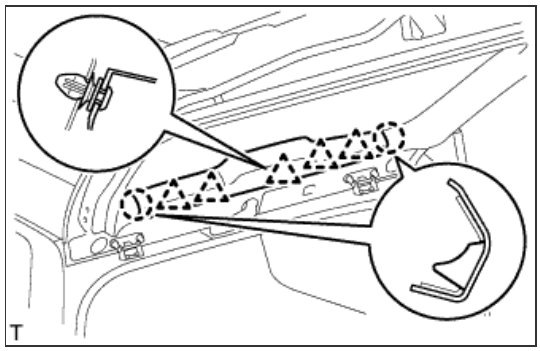
41. INSTALL CENTER STOP LIGHT ASSEMBLY

a. Attach the 2 claws to install the stop light.



42. INSTALL CENTER BACK DOOR GARNISH

a. Attach the 5 clips and 2 claws to install the back door garnish.

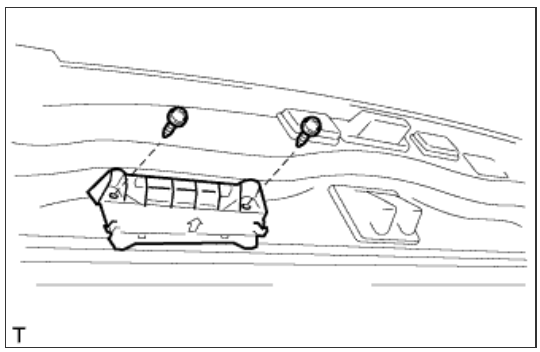


43. INSTALL BACK DOOR LOWER STOPPER CUSHION

a. Install the 2 lower back door stopper cushions with the 4 bolts.

44. INSTALL BACK DOOR GRIP

a. Install the back door grip with the 2 screws.



45. CONNECT CABLE TO NEGATIVE BATTERY TERMINAL

NOTICE:

When disconnecting the cable, some systems need to be initialized after the cable is reconnected (Click here).

for Preparation Click here

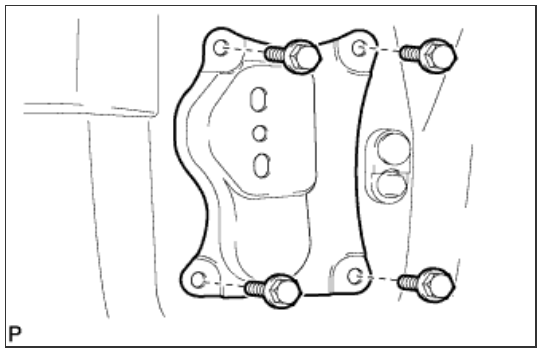
HINT:

A bolt without a torque specification is shown in the standard bolt chart (Click here).

1. INSTALL SPARE PLATE SUB-ASSEMBLY (w/ Tire Carrier)

a. nstall the plate with the bolts.

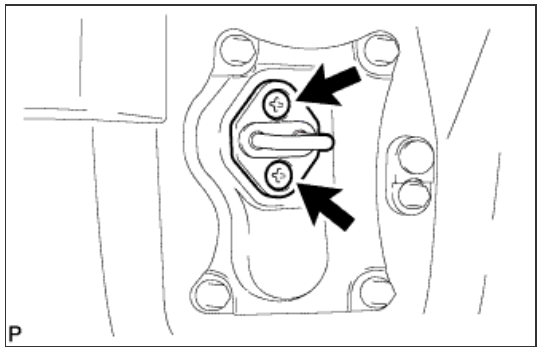
Torque:
12 N*m{ 122 kgf*cm , 9 ft.*lbf }



2. INSTALL SPARE WHEEL CARRIER LOCK STRIKER ASSEMBLY (w/ Tire Carrier)

a. nstall the striker with the bolts.

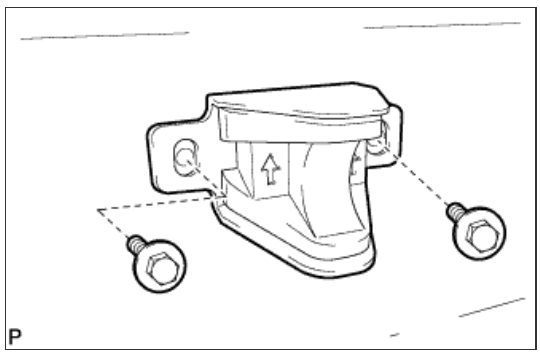
Torque:
5.0 N*m{ 51 kgf*cm , 44 in.*lbf }



3. INSTALL SPARE WHEEL CARRIER AUXILIARY STOPPER (w/ Tire Carrier)

a. nstall the stopper with the bolts.

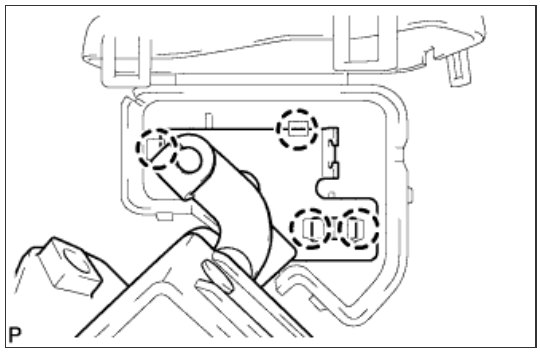
Torque:
12 N*m{ 122 kgf*cm , 9 ft.*lbf }



4. INSTALL SPARE WHEEL CARRIER LOCK ASSEMBLY (w/ Tire Carrier)

a. Attach the claws to install the spare wheel carrier lock to the spare wheel

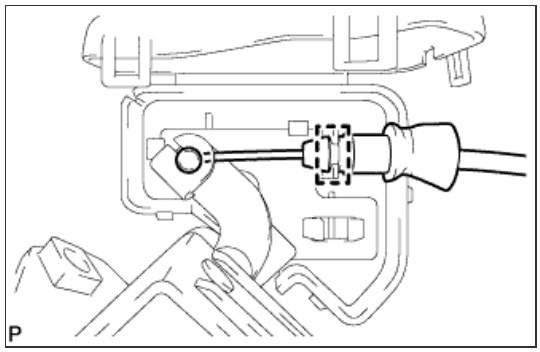
carrier lock control cable.



5. INSTALL SPARE WHEEL CARRIER LOCK CONTROL CABLE ASSEMBLY (w/ Tire Carrier)

a. nstall the spare wheel carrier lock control cable to the spare wheel carrier lock and attach the cla p

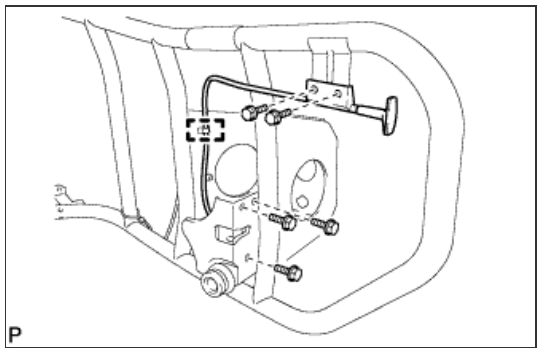
b. Close the spare wheel carrier lock cover.



c. nstall the spare wheel carrier lock control cable with the bolts.

Torque:
5.0 N*m{ 51 kgf*cm , 44 in.*lbf }

d. Attach the cla p



6. INSTALL SPARE WHEEL CARRIER SUB-ASSEMBLY (w/ Tire Carrier)

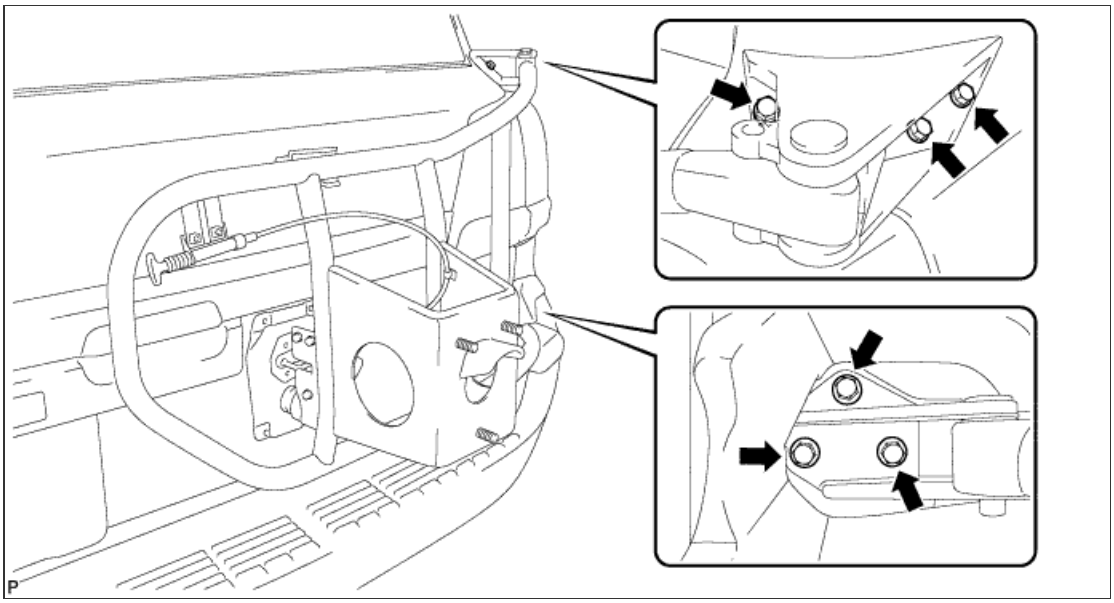
a. Clean the threaded surfaces on the vehicle body with a non-residue solvent.

b. Apply adhesive to the threads of the bolts.

Adhesive:
Toyota Genuine Adhesive 1324, Three Bond 1324 or equivalent

c. nstall the spare wheel carrier with the bolts.

Torque:
28.4 N*m{ 290 kgf*cm , 21 ft.*lbf }



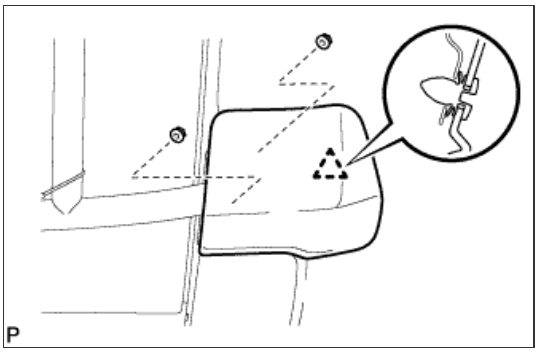
. nstall the spare tire.

Torque:
90 N*m{ 918 kgf*cm , 66 ft.*lbf }

7. INSTALL SPARE WHEEL COVER SUB-ASSEMBLY (w/ Tire Carrier)

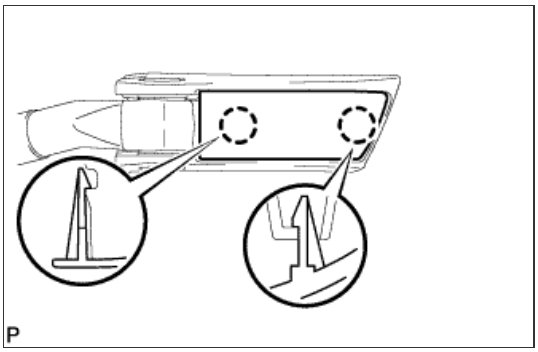
a. Attach the clip to install the cover.

b. nstall the nuts.

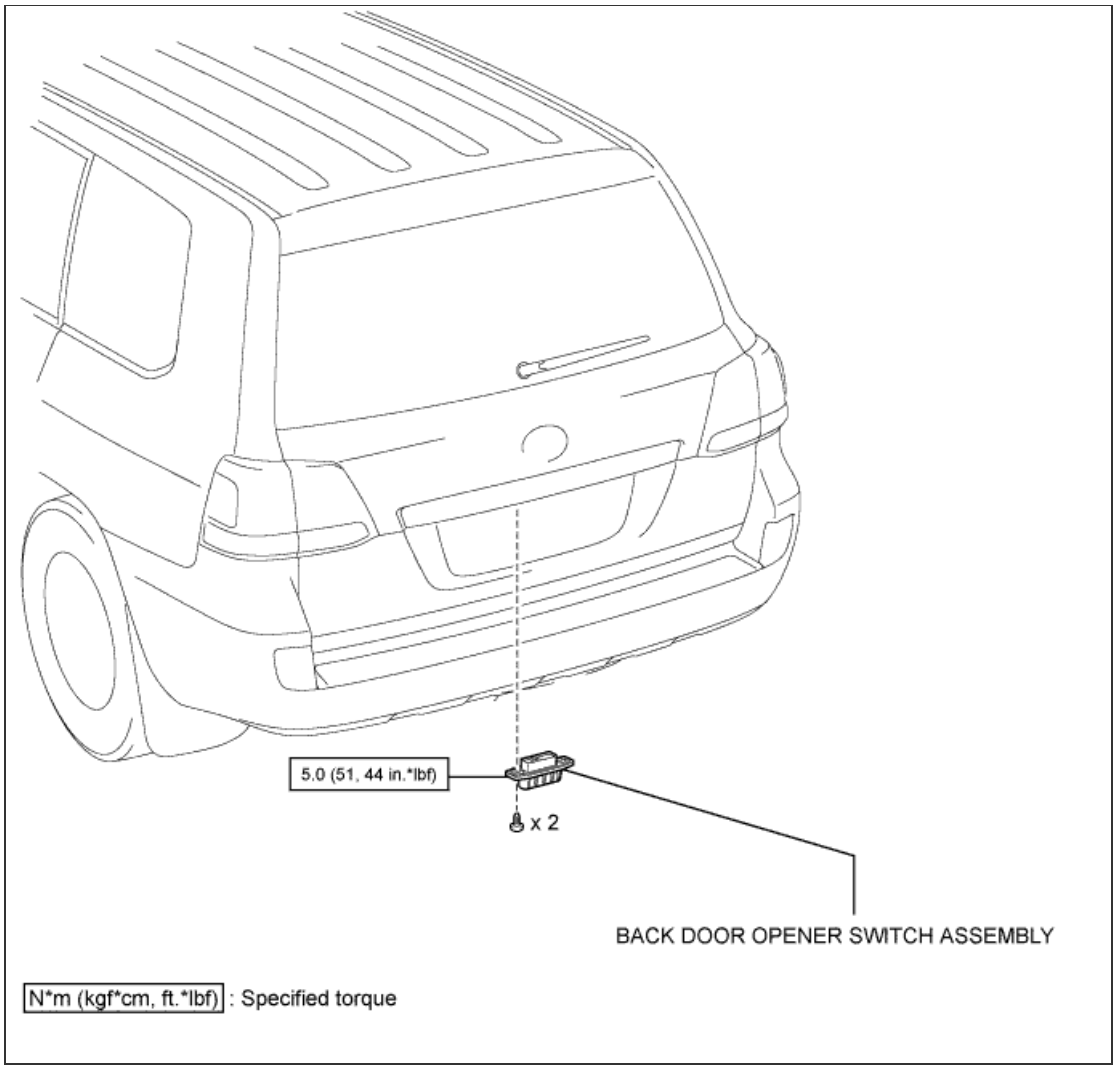


8. INSTALL SPARE WHEEL CARRIER HINGE BRACKET (w/ Tire Carrier)

a. Attach the claws to install the bracket.



for Preparation Click here

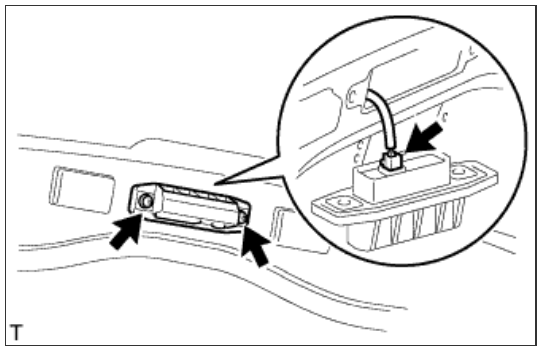


for Preparation Click here

1. REMOVE BACK DOOR OPENER SWITCH ASSEMBLY

a. Remove the 2 screws.

b. Disconnect the connector and then remove the back door opener switch.



for Preparation Click here

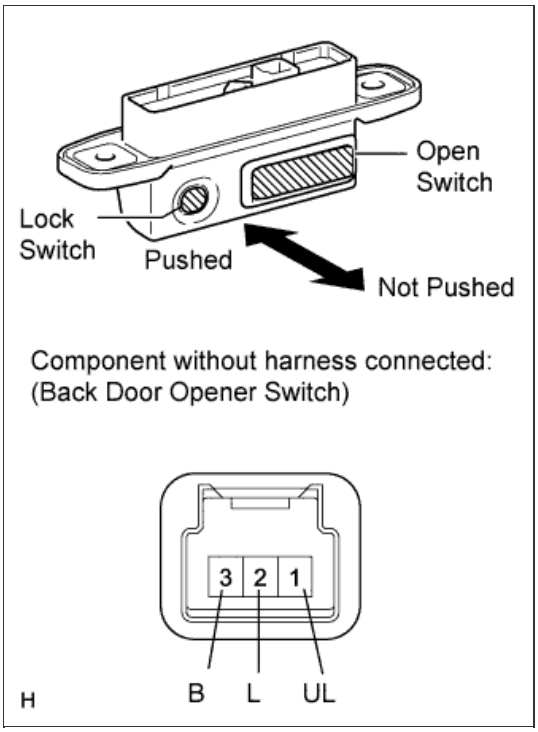
1. INSPECT BACK DOOR OPENER SWITCH ASSEMBLY

a. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Switch Condition	Specified Condition
1 (UL) - 2 (L)	Lock switch Pushed	Below 1 Ω
1 (UL) - 2 (L) 3 (B) - 2 (L)	Not pushed	10 kΩ or higher
3 (B) - 2 (L)	Open switch Pushed	Below 1 Ω

If the result is not as specified, replace the back door opener switch.



for Preparation Click here

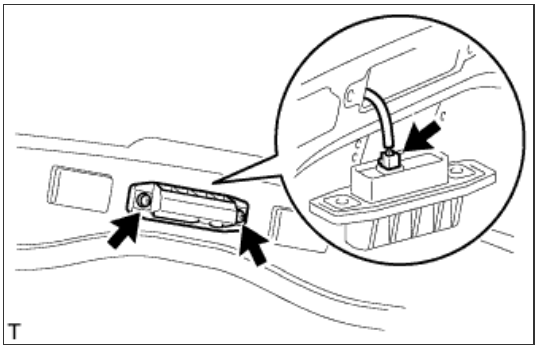
A bolt without a torque specification is shown in the standard bolt chart (Click here).

1. INSTALL BACK DOOR OPENER SWITCH ASSEMBLY

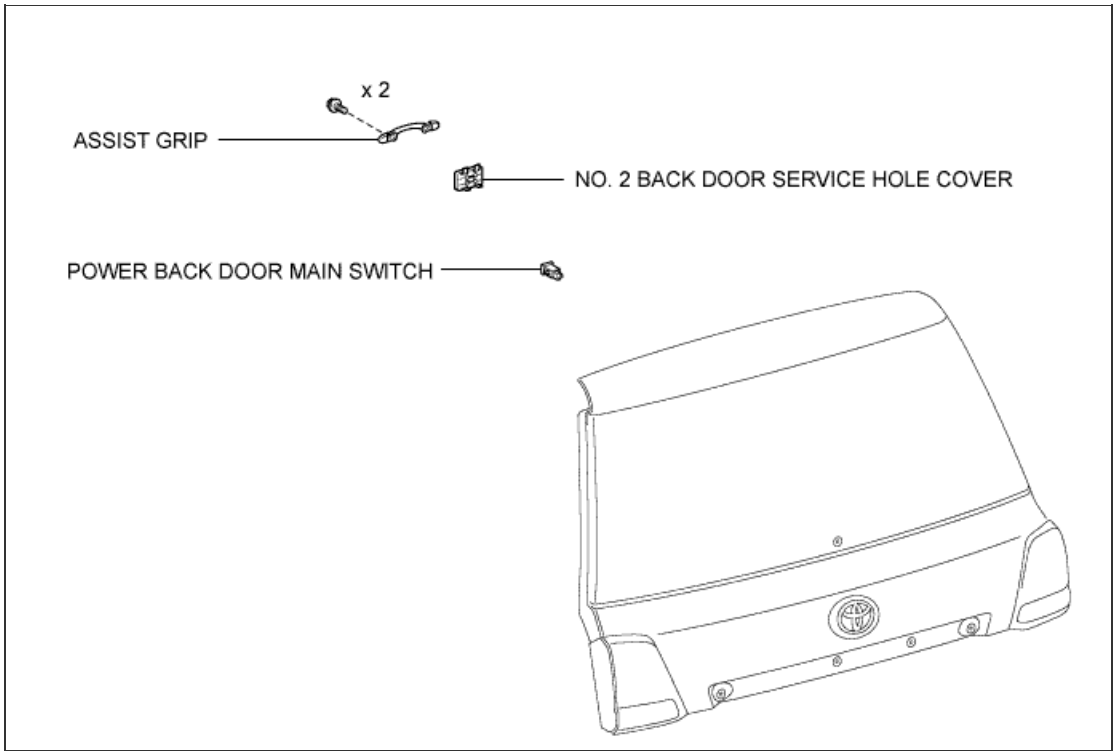
a. Connect the connector.

b. nstall the back door opener switch with the 2 screws.

Torque:
5.0 N*m{ 51 kgf*cm , 44 in.*lbf }



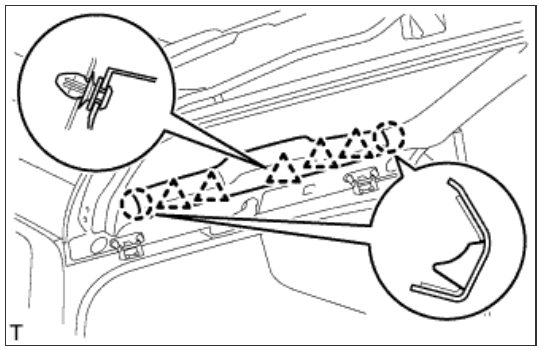
for Preparation Click here



for Preparation Click here

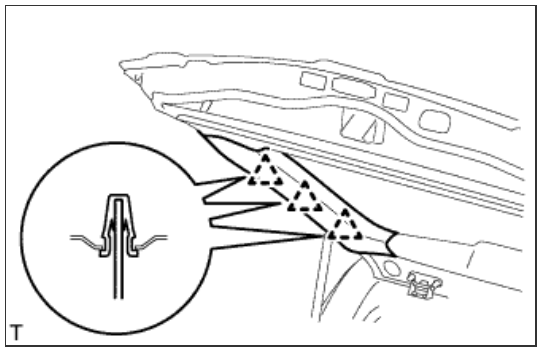
1. REMOVE CENTER BACK DOOR GARNISH

a. Detach the 5 clips and 2 claws, and remove the back door garnish.



2. REMOVE BACK DOOR SIDE GARNISH LH

a. Detach the 3 clips and remove the back door side garnish.



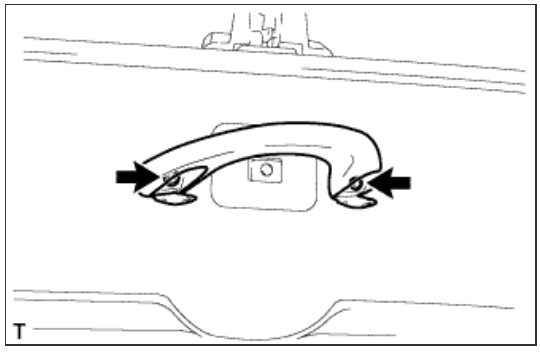
3. REMOVE BACK DOOR SIDE GARNISH RH

HINT:

Use the same procedures described for the LH side.

4. REMOVE ASSIST GRIP

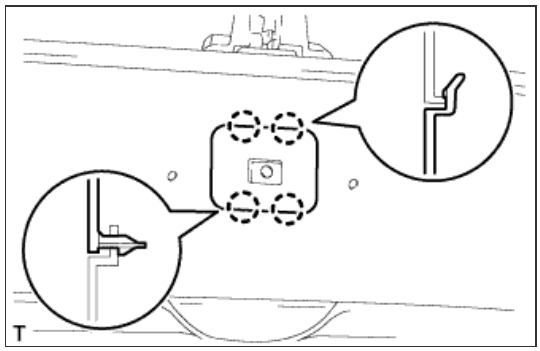
a. Remove the 2 screws and assist grip.



5. REMOVE NO. 2 BACK DOOR SERVICE HOLE COVER

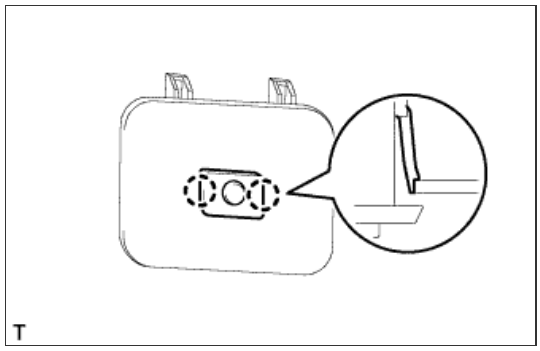
a. Using a screwdriver, detach the claws and remove the back door service hole cover.

b. Disconnect connector.



6. REMOVE POWER BACK DOOR MAIN SWITCH

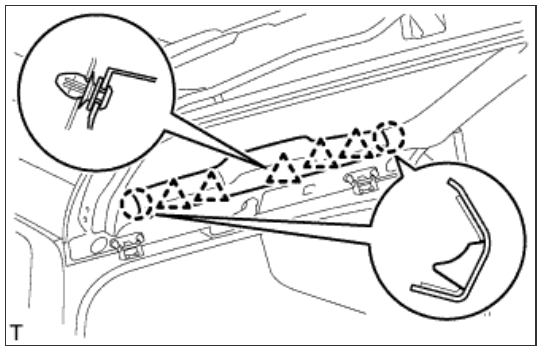
a. Detach the 2 claws and remove the power back door main switch.



for Preparation Click here

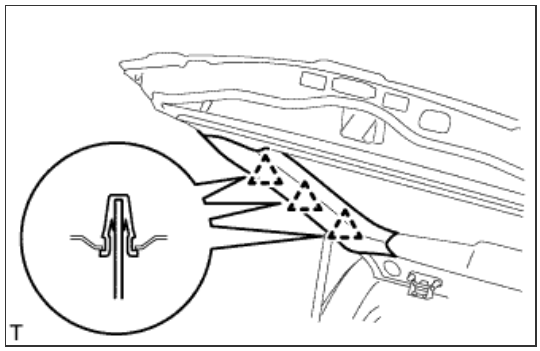
1. REMOVE CENTER BACK DOOR GARNISH

a. Detach the 5 clips and 2 claws, and remove the back door garnish.



2. REMOVE BACK DOOR SIDE GARNISH LH

a. Detach the 3 clips and remove the back door side garnish.



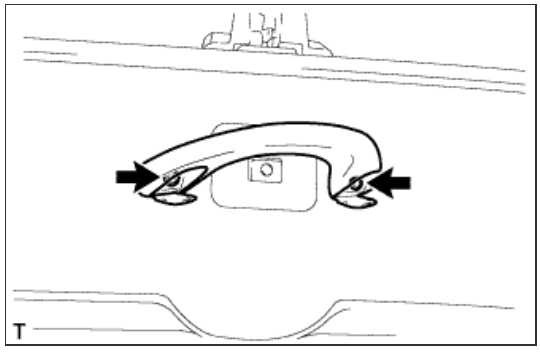
3. REMOVE BACK DOOR SIDE GARNISH RH

HINT:

Use the same procedures described for the LH side.

4. REMOVE ASSIST GRIP

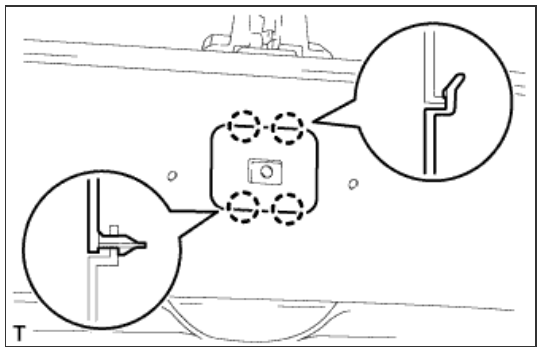
a. Remove the 2 screws and assist grip.



5. REMOVE NO. 2 BACK DOOR SERVICE HOLE COVER

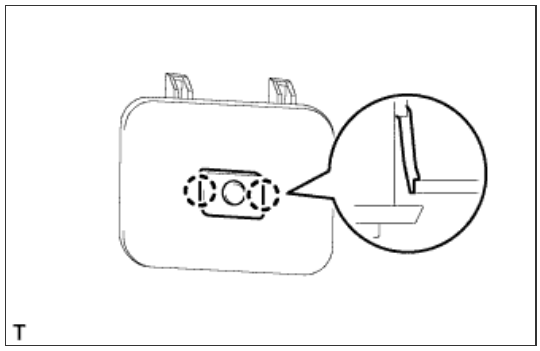
a. Using a screwdriver, detach the 4 claws and remove the back door service hole cover.

b. Disconnect connector.



6. REMOVE POWER BACK DOOR MAIN SWITCH

a. Detach the 2 claws and remove the power back door main switch.



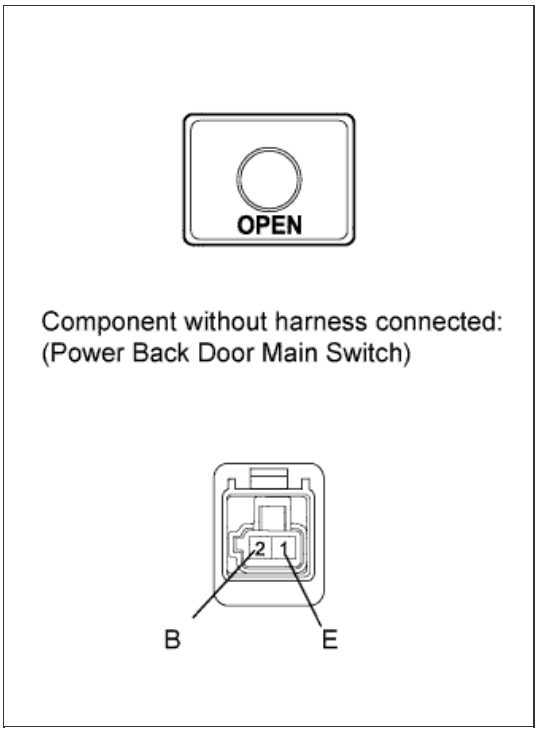
for Preparation Click here

1. INSPECT POWER BACK DOOR MAIN SWITCH

a. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

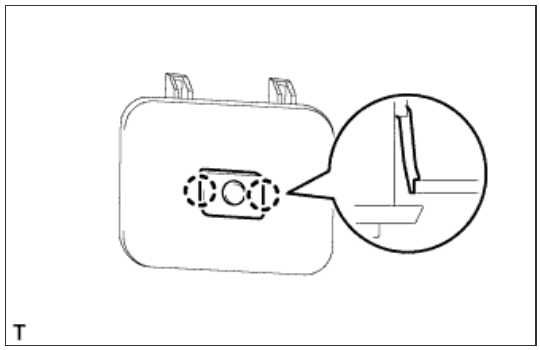
Tester Connection	Switch Condition	Specified Condition
1 (E) - 2 (B)	Not pushed	10 kΩ or higher
1 (E) - 2 (B)	Pushed	Below 1 Ω



for Preparation Click here

1. INSTALL POWER BACK DOOR MAIN SWITCH

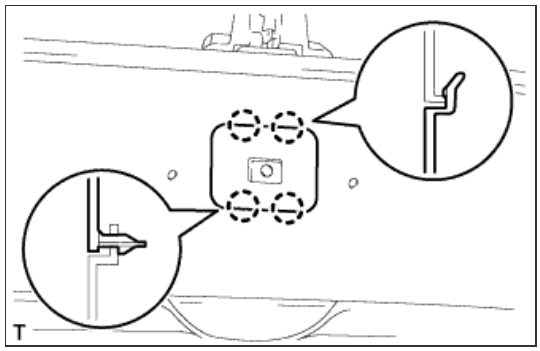
a. Attach the 2 claws to install the power back door main switch.



2. INSTALL NO. 2 BACK DOOR SERVICE HOLE COVER

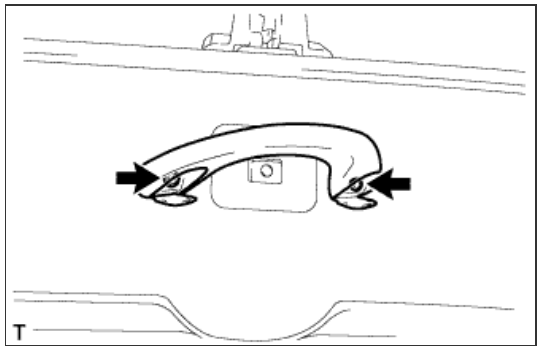
a. Connect the connector.

b. Attach the 4 claws to install service hole cover.



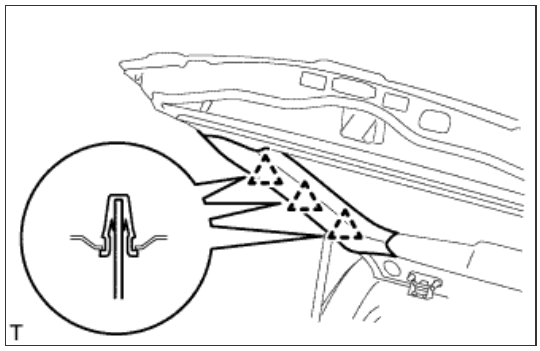
3. INSTALL ASSIST GRIP

a. Install the assist grip with the 2 screws.



4. INSTALL BACK DOOR SIDE GARNISH LH

a. Attach the 3 clips to install the back door side garnish.



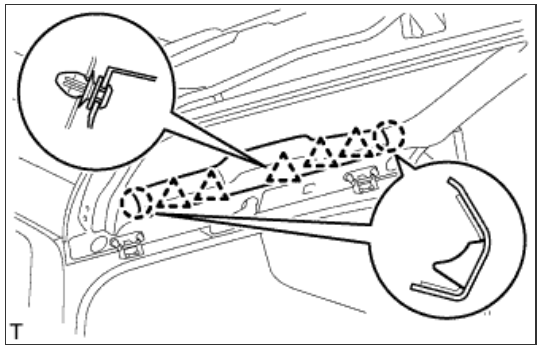
5. INSTALL BACK DOOR SIDE GARNISH RH

HINT:

Use the same procedures described for the LH side.

6. INSTALL CENTER BACK DOOR GARNISH

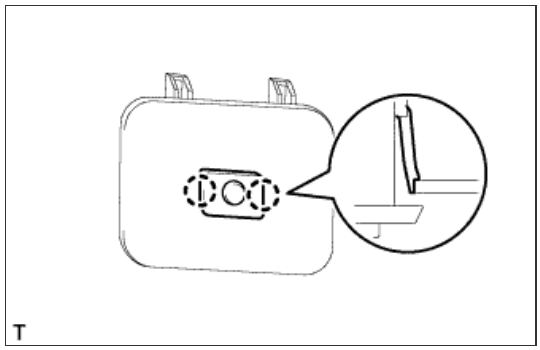
a. Attach the 5 clips and 2 claws to install the back door garnish.



for Preparation Click here

1. INSTALL POWER BACK DOOR MAIN SWITCH

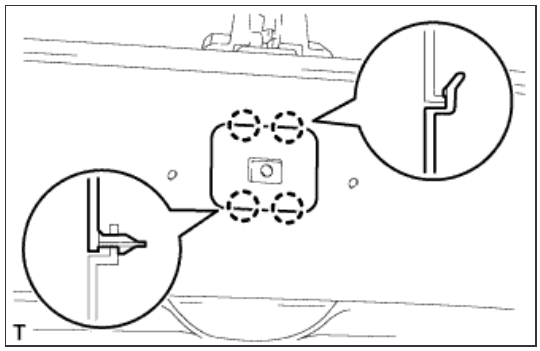
a. Attach the 2 claws to install the power back door main switch.



2. INSTALL NO. 2 BACK DOOR SERVICE HOLE COVER

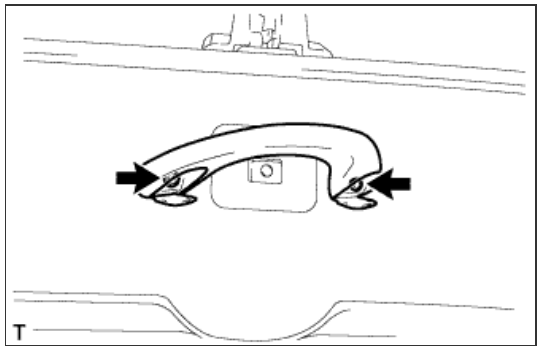
a. Connect the connector.

b. Attach the 4 claws to install service hole cover.



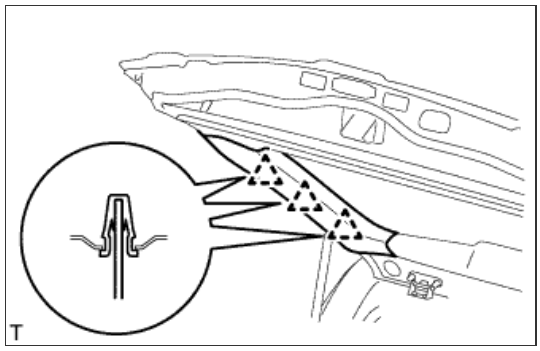
3. INSTALL ASSIST GRIP

a. Install the assist grip with the 2 screws.



4. INSTALL BACK DOOR SIDE GARNISH LH

a. Attach the 3 clips to install the back door side garnish.



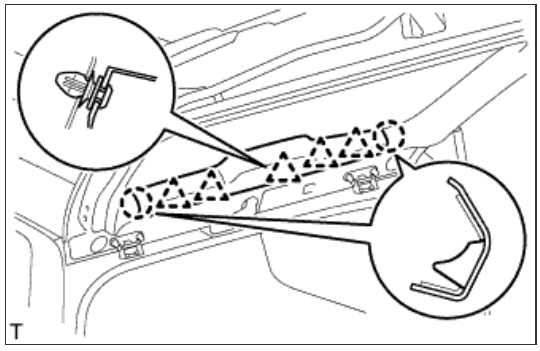
5. INSTALL BACK DOOR SIDE GARNISH RH

HINT:

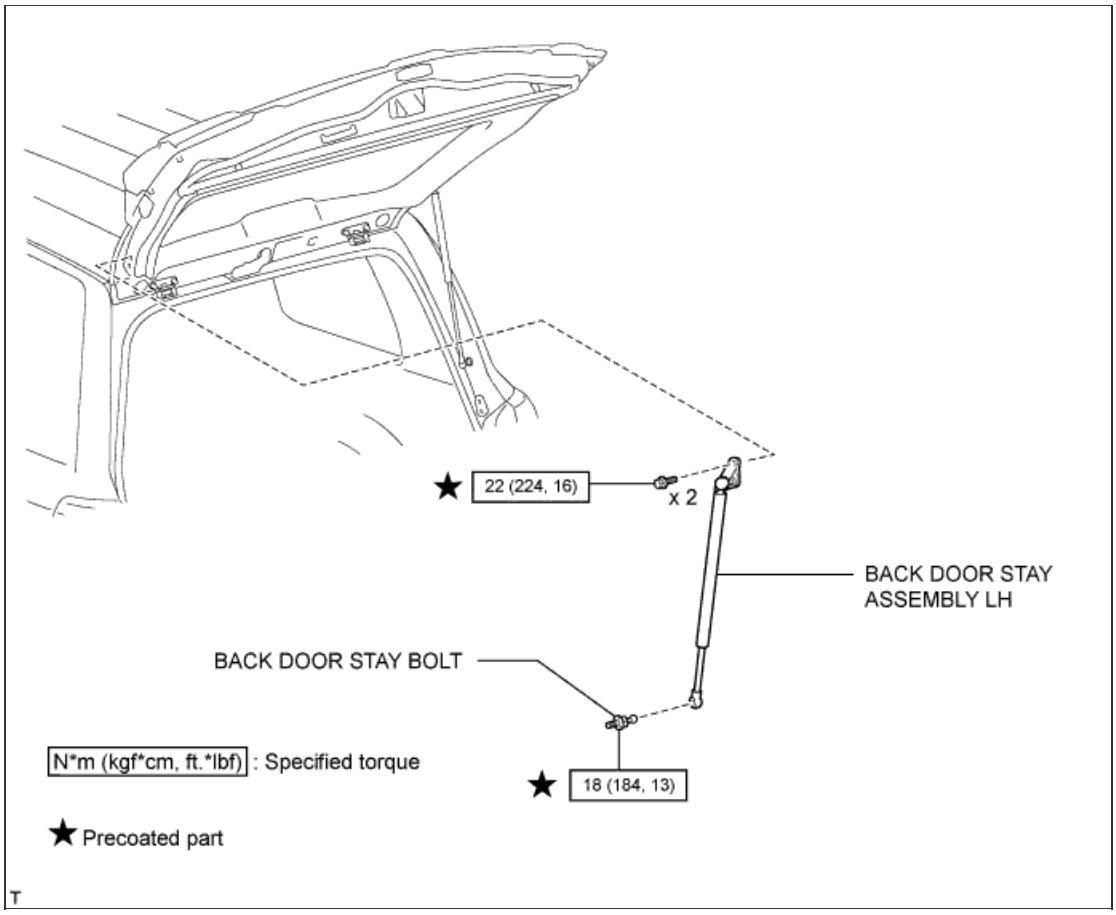
Use the same procedures described for the LH side.

6. INSTALL CENTER BACK DOOR GARNISH

a. Attach the 5 clips and 2 claws to install the back door garnish.



for Preparation Click here



for Preparation Click here

NOTICE:

- **While holding the back door, remove the back door support.**
- **Do not touch the extendable portion of the rod to prevent foreign objects from attaching to the rod surface.**
- **Do not push sideways on the rod because the rod may bend.**

HINT:

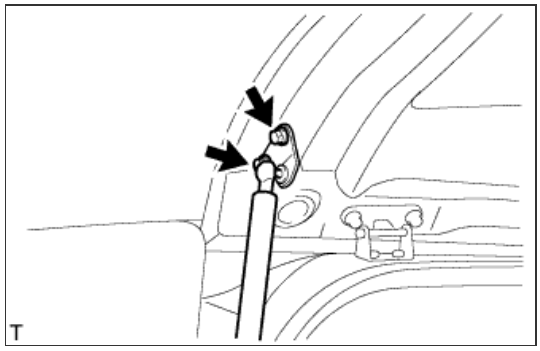
- **Use the same procedures for the RH side and LH side.**
- **The procedures listed below are for the LH side.**

1. REMOVE BACK DOOR STAY ASSEMBLY LH

a. Remove the 2 bolts and stay.

CAUTION:

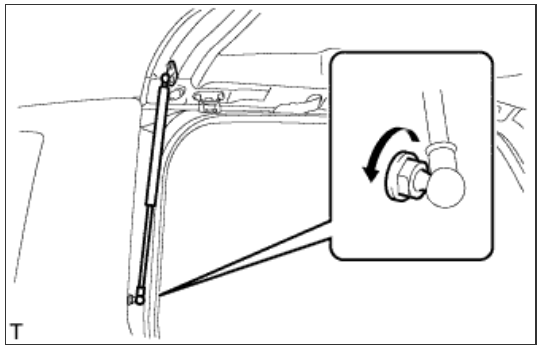
Remove the door stay while supporting the back door with one hand.



b. Remove the bolt and stay.

CAUTION:

Remove the door stay while supporting the back door with one hand.



for Preparation Click here

HINT:

- **Use the same procedures for the RH side and LH side.**
- **The procedures listed below are for the LH side.**

1. INSTALL BACK DOOR STAY ASSEMBLY LH

a. When reusing the back door stay:

i. Clean the threaded surface on the vehicle body with a non-residue solvent.

ii. Apply adhesive to the threads of the 2 bolts.

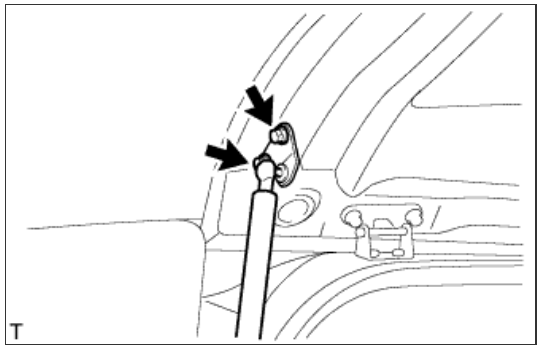
Adhesive:
Toyota Genuine Adhesive 1324, Three Bond 1324 or equivalent

iii. Install the back door stay with the 2 bolts.

CAUTION:

Install the door stay while supporting the back door with one hand.

Torque:
22 N*m{ 224 kgf*cm , 16 ft.*lbf }



iv. Apply adhesive to the threads of the bolt.

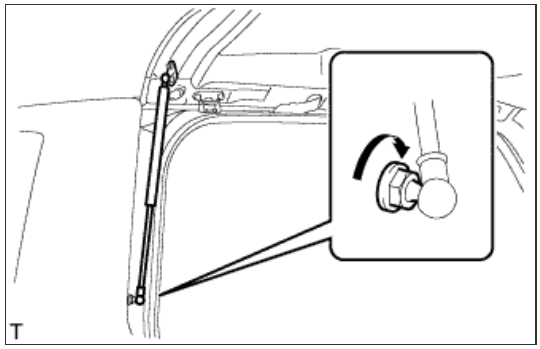
Adhesive:
Toyota Genuine Adhesive 1324, Three Bond 1324 or equivalent

v. Install the back door stay bolt to the body.

CAUTION:

Install the door stay bolt while supporting the back door with one hand.

Torque:
18 N*m{ 184 kgf*cm , 13 ft.*lbf }



b. When replacing the back door stay with a new one:

i. Clean the threaded surface on the vehicle body with a non-residue solvent.

ii. Apply adhesive to the threads of the bolt.

Adhesive:
Toyota Genuine Adhesive 1324, Three Bond 1324 or equivalent

iii. Install the back door stay bolt to the body.

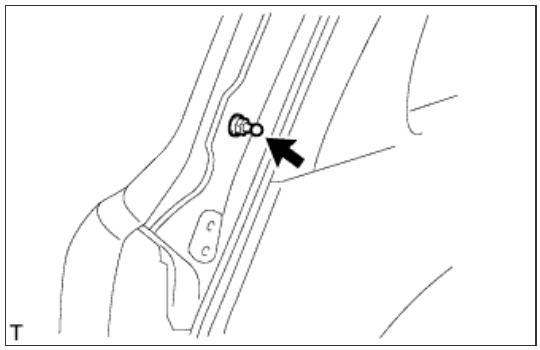
CAUTION:

Install the door stay while supporting the back door with one hand.

Torque:
18 N*m{ 184 kgf*cm , 13 ft.*lbf }

iv. Apply adhesive to the threads of the 2 bolts.

Adhesive:
Toyota Genuine Adhesive 1324, Three Bond 1324 or equivalent



v. Install the back door stay with the 2 bolts.

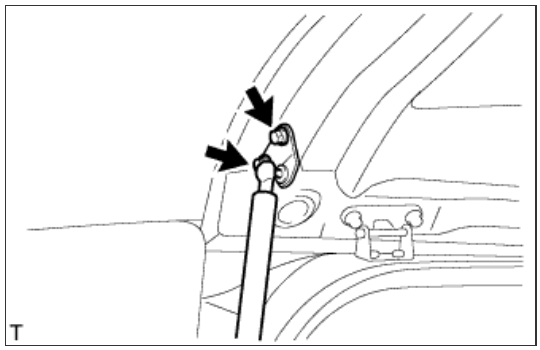
CAUTION:

Install the door stay while supporting the back door with one hand.

Torque:
22 N*m{ 224 kgf*cm , 16 ft.*lbf }

vi. Connect the ball joint of the back door stay bolt to the back door stay assembly LH.

vii. Check that the back door stay assembly does not come off.

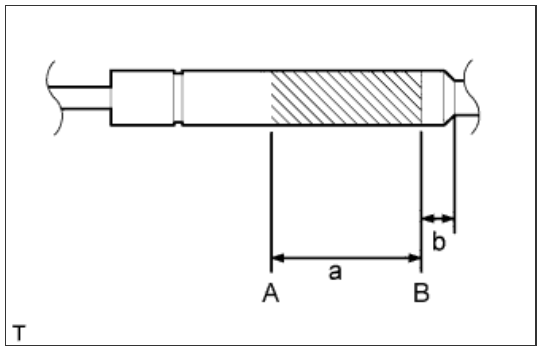


for Preparation Click here

1. DISPOSE OF BACK DOOR STAY ASSEMBLY LH

a. Horizontally fix the stay in a vise with the piston-rod pulled out.

b. Using a metal saw, gradually cut any area between A and B to release the gas.



Standard Measurement:

Area	Specified Condition
a	150 mm (5.91 in.)
b	20 mm (0.787 in.)

CAUTIO

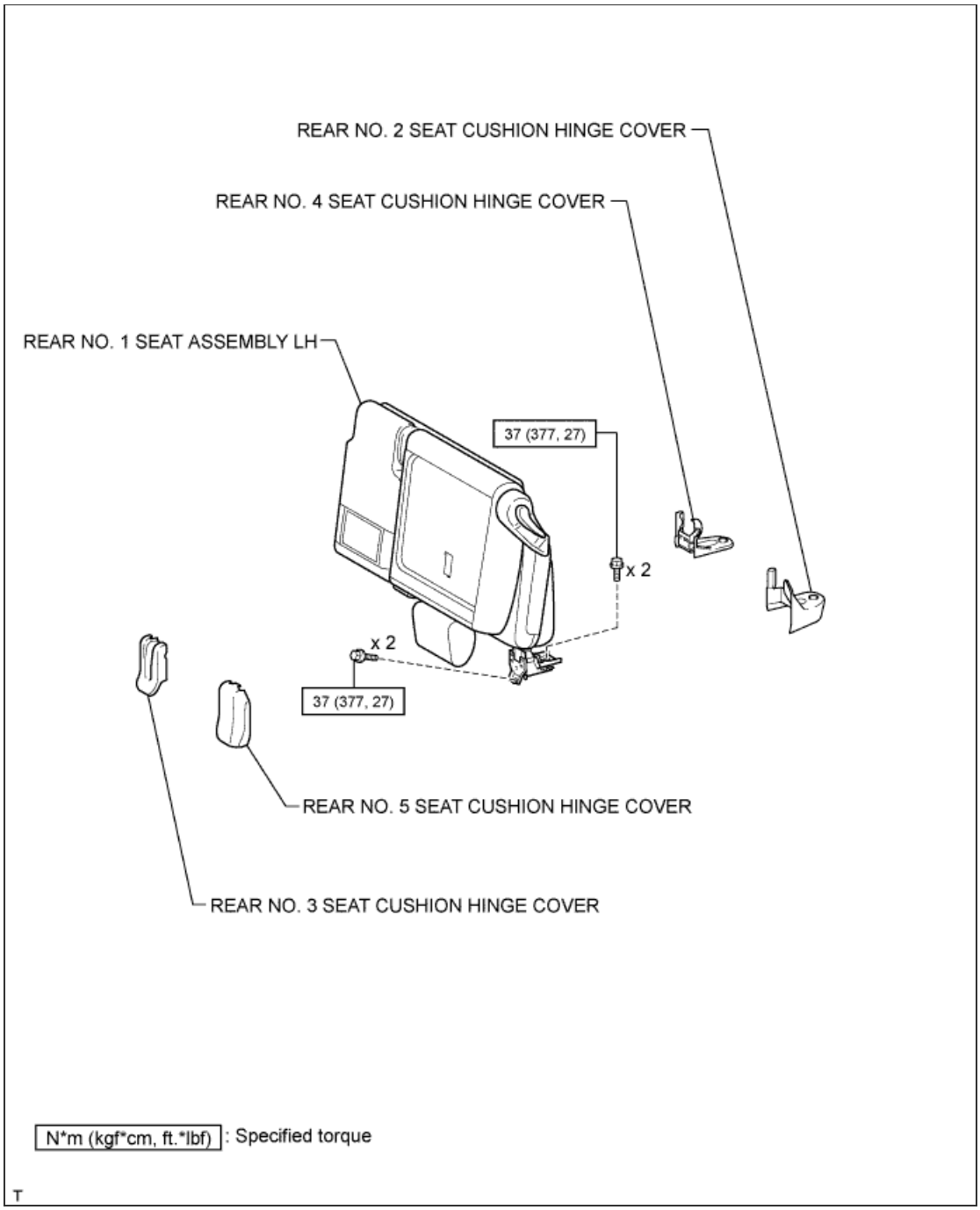
As metal debris may be blown outward by the gas, you must:

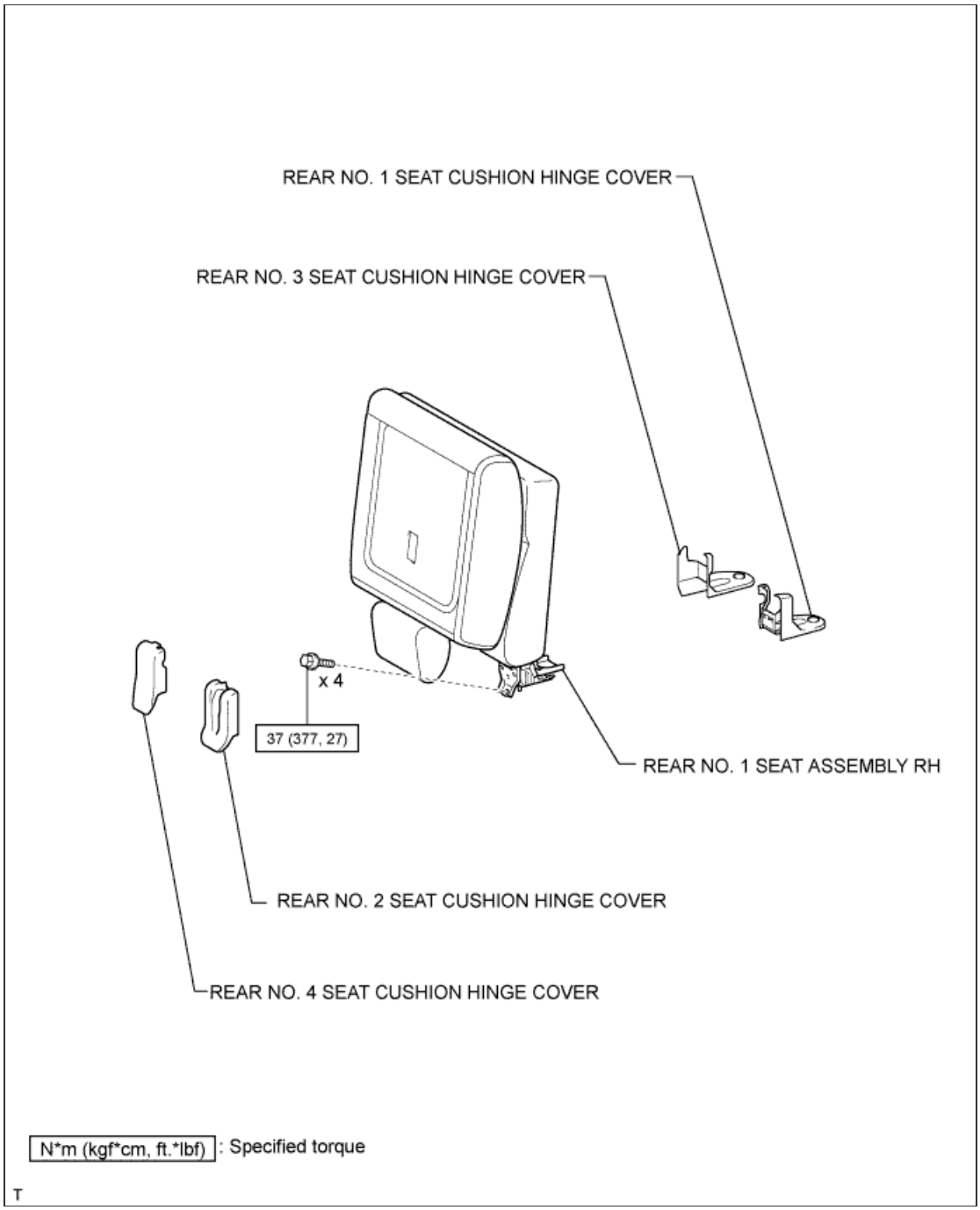
- **ear protective glasses.**
- **Cover the area being cut.**

OTICE:

The gas inside the hood support is colorless, odorless and harmless. As there is a possibility that metal debris could scatter, cover the back door stay with a piece of cloth or other material.

for Preparation Click here

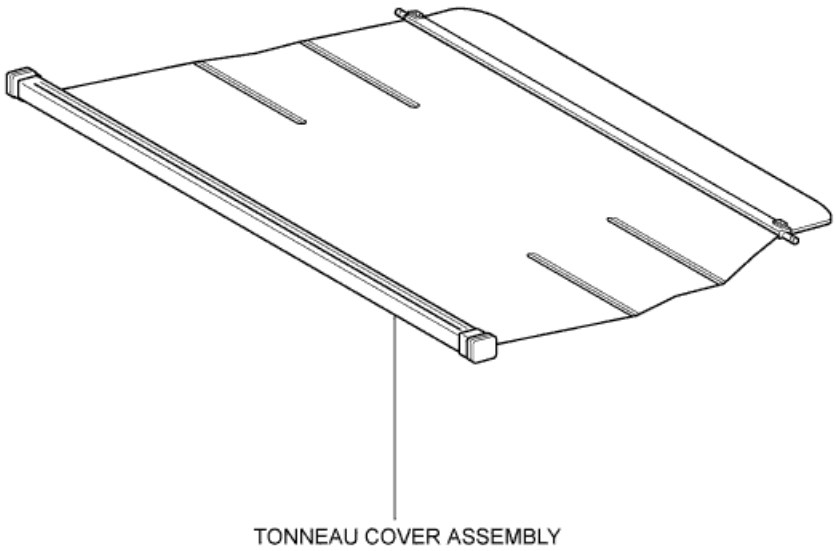




N*m (kgf*cm, ft.*lbf) : Specified torque

T

w/ Tonneau Cover:

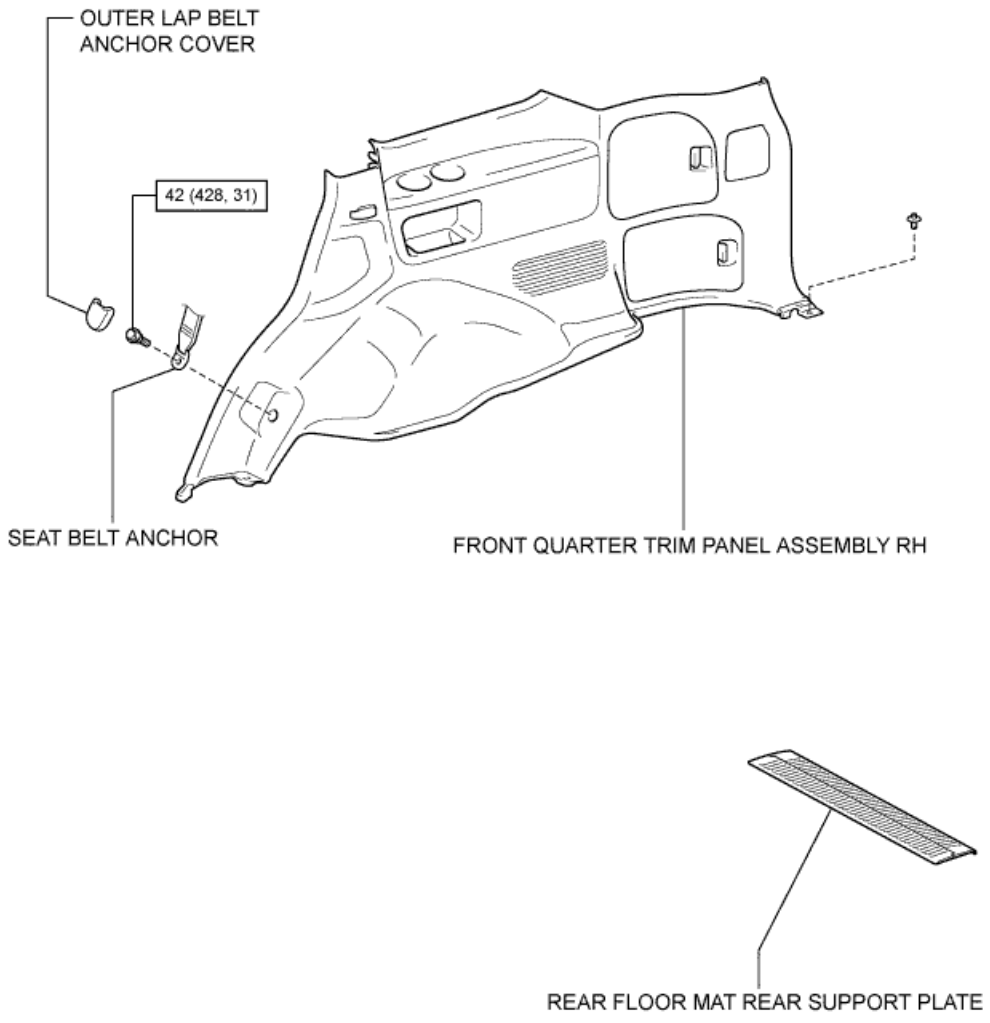


TONNEAU COVER ASSEMBLY

T

w/ Rear No. 2 Seat, for Face to Face Seat Type:

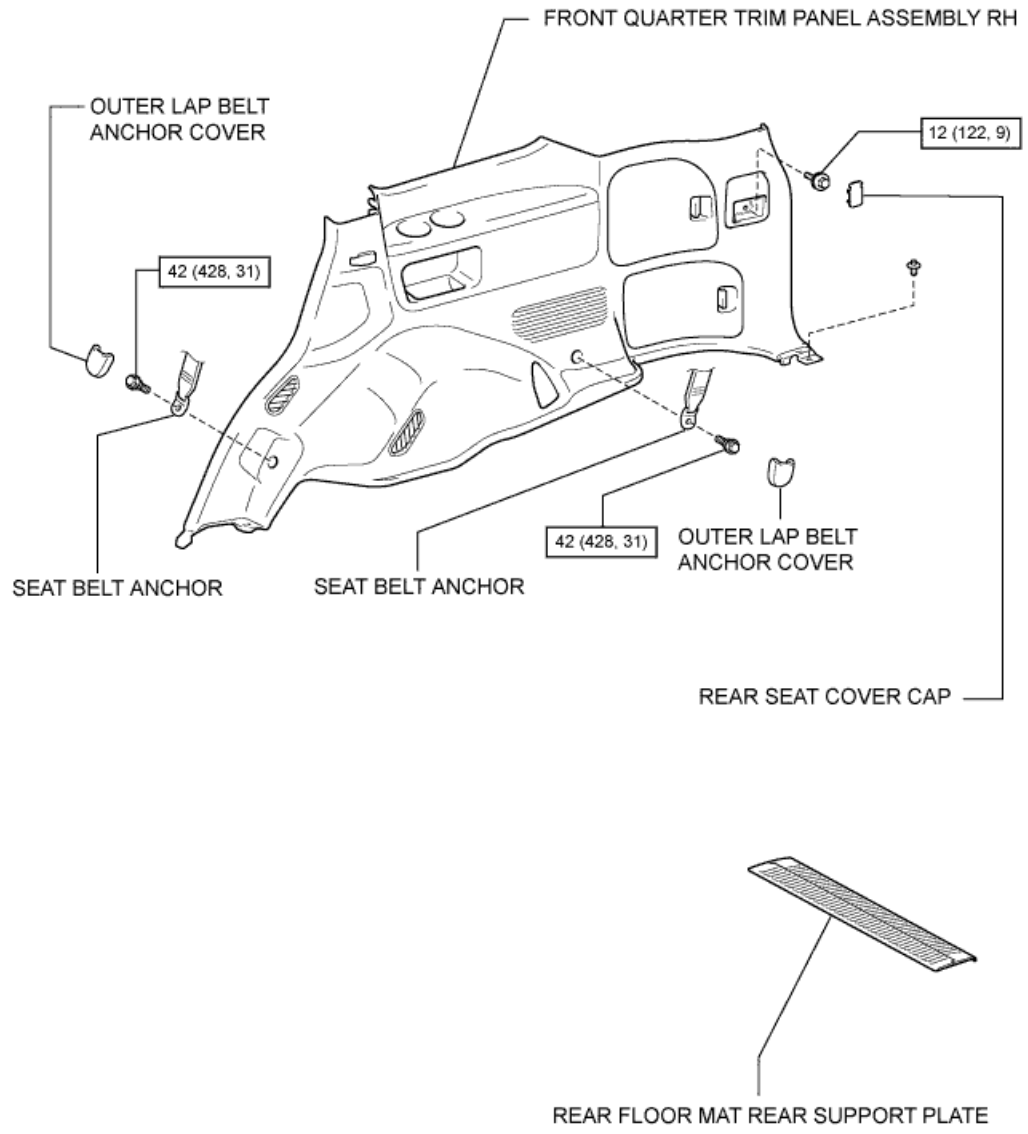
w/o Rear No. 2 Seat:



N*m (kgf*cm, ft.*lbf) : Specified torque

T

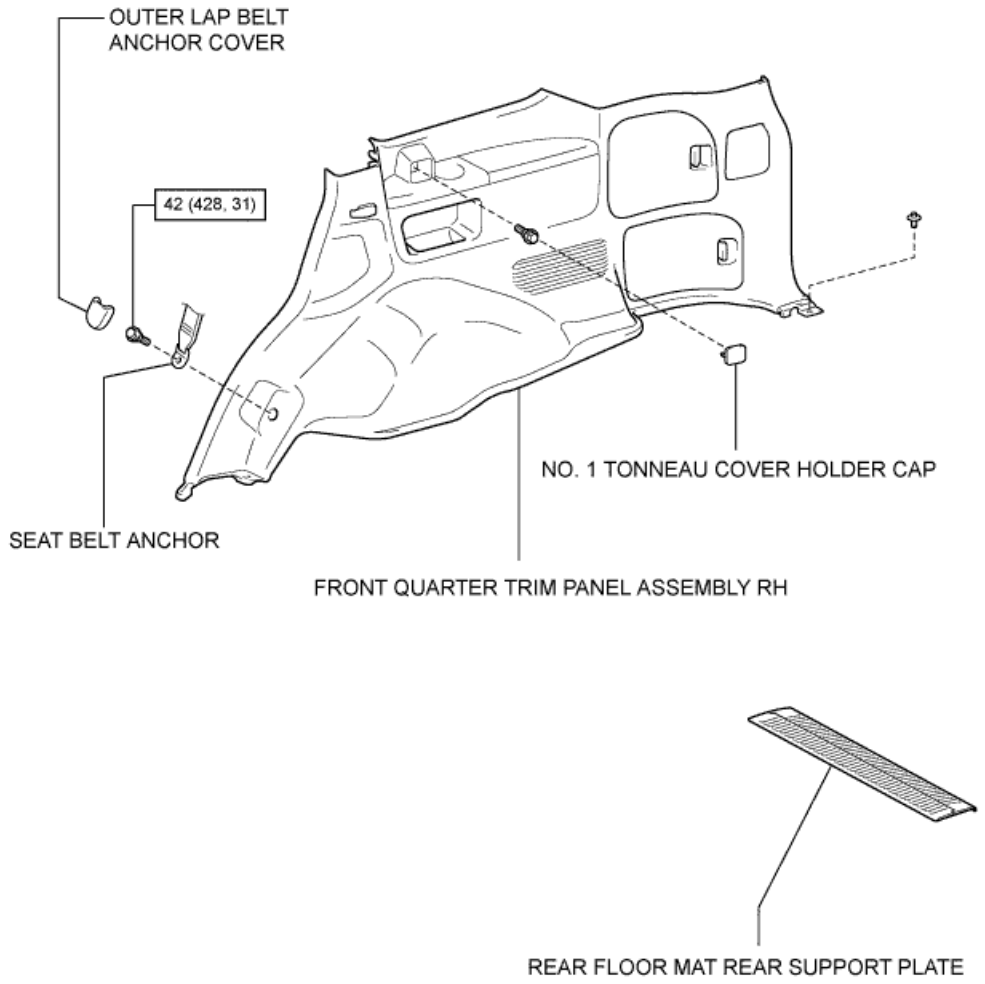
w/ Rear No. 2 Seat, except Face to Face Seat Type:



N*m (kgf*cm, ft.*lbf) : Specified torque

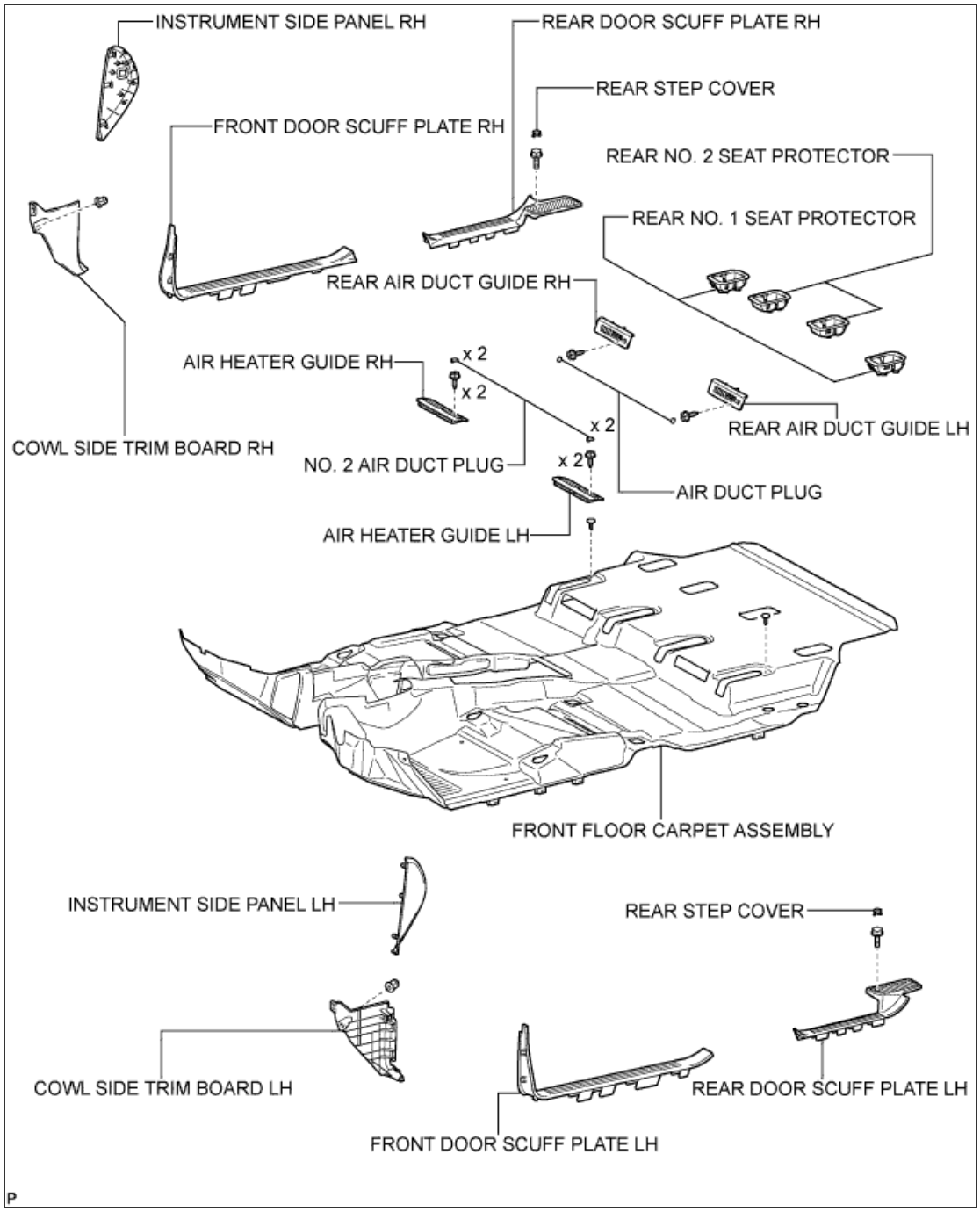
T

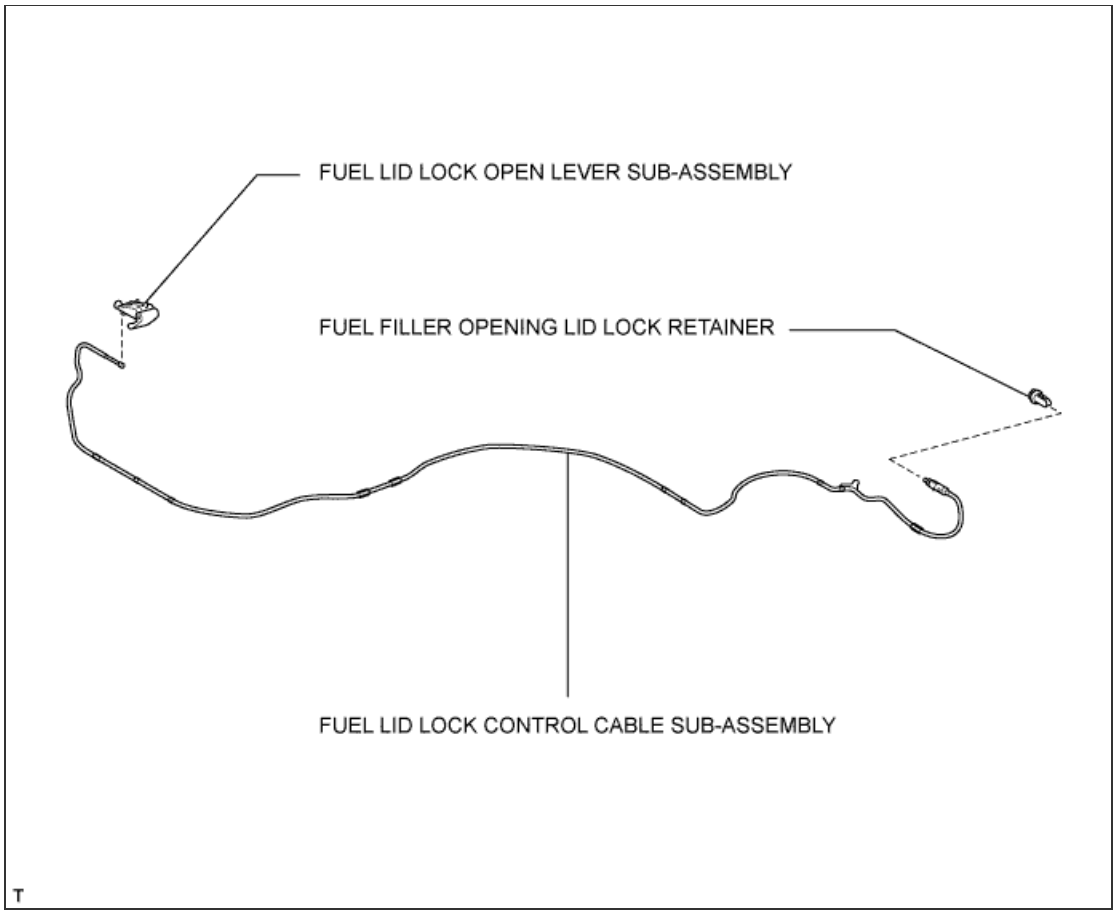
w/ Tonneau Cover:



N*m (kgf*cm, ft.*lbf) : Specified torque

T


INSTRUMENT SIDE PANEL RH
REAR DOOR SCUFF PLATE RH
REAR STEP COVER
FRONT DOOR SCUFF PLATE RH
REAR NO. 2 SEAT PROTECTOR
REAR NO. 1 SEAT PROTECTOR
REAR AIR DUCT GUIDE RH
AIR HEATER GUIDE RH
x 2
x 2
x 2
REAR AIR DUCT GUIDE LH
COWL SIDE TRIM BOARD RH
NO. 2 AIR DUCT PLUG
x 2
AIR DUCT PLUG
AIR HEATER GUIDE LH
FRONT FLOOR CARPET ASSEMBLY
INSTRUMENT SIDE PANEL LH
REAR STEP COVER
COWL SIDE TRIM BOARD LH
REAR DOOR SCUFF PLATE LH
FRONT DOOR SCUFF PLATE LH
P


FUEL LID LOCK OPEN LEVER SUB-ASSEMBLY
FUEL FILLER OPENING LID LOCK RETAINER
FUEL LID LOCK CONTROL CABLE SUB-ASSEMBLY
T

FUEL LID LOCK CONTROL CABLE ASSEMBLY (for LHD) > REMOVAL

for Preparation Click here

1. DISCONNECT CABLE FROM NEGATIVE BATTERY TERMINAL

CAUTION:

Wait at least 90 seconds after disconnecting the cable from the negative (-) battery terminal to disable the SRS system.

NOTICE:

When disconnecting the cable, some systems need to be initialized after the cable is reconnected (Click here).

2. REMOVE FRONT SEAT ASSEMBLY LH

a. for Manual Seat:

i. Remove the front seat assembly LH (Click here).

b. for Power Seat:

i. Remove the front seat assembly LH (Click here).

3. REMOVE FRONT SEAT ASSEMBLY RH

a. for Manual Seat:

i. Remove the front seat assembly RH (Click here).

b. for Power Seat:

i. Remove the front seat assembly RH (Click here).

4. REMOVE TONNEAU COVER ASSEMBLY (w/ Tonneau Cover)

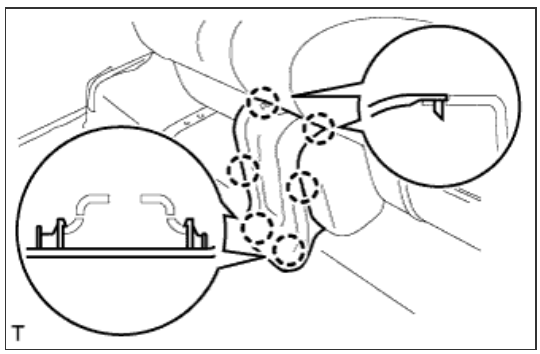
a. Remove the tonneau cover.

5. REMOVE REAR NO. 3 SEAT CUSHION HINGE COVER

a. Using a screwdriver, detach the 6 claws and remove the cover.

HINT:

Tape the screwdriver tip before use.

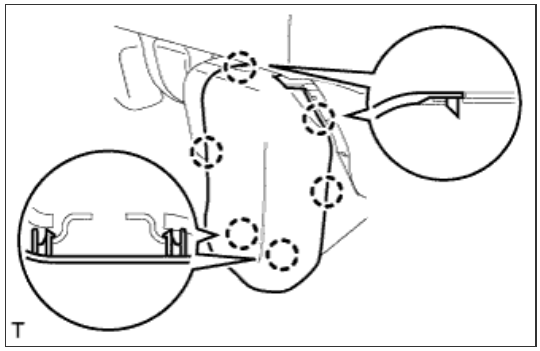


6. REMOVE REAR NO. 5 SEAT CUSHION HINGE COVER

a. Using a screwdriver, detach the 6 claws and remove the cover.

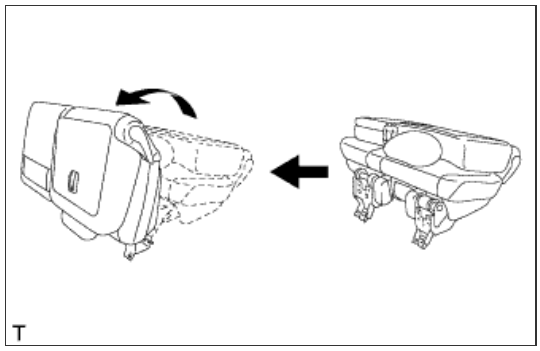
HINT:

Tape the screwdriver tip before use.



7. REMOVE REAR NO. 2 SEAT CUSHION HINGE COVER

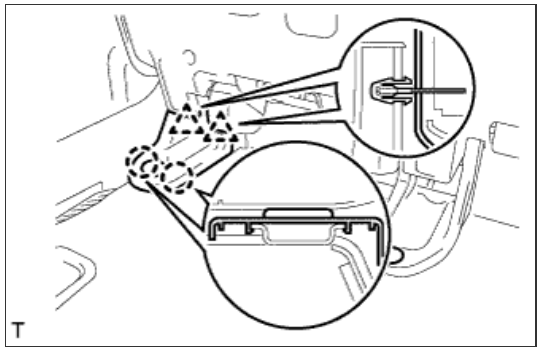
a. Operate the reclining adjuster release handle to move the seat into the position shown in the illustration.



b. Using a screwdriver, detach the 2 claws and 2 clips, and remove the cover.

HINT:

Tape the screwdriver tip before use.

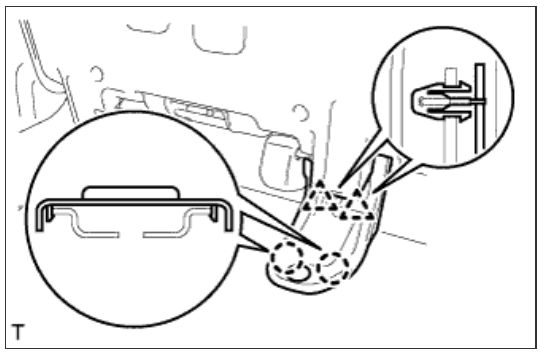


8. REMOVE REAR NO. 4 SEAT CUSHION HINGE COVER

a. Using a screwdriver, detach the 2 claws and 2 clips, and remove the cover.

HINT:

Tape the screwdriver tip before use.

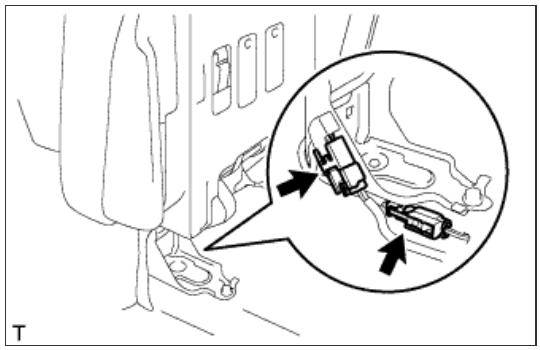


9. REMOVE REAR NO. 1 SEAT ASSEMBLY LH

a. w/ Rear Seat Side Airbag:

a. w/ Rear Seat Side Airbag:
Disconnect the connector.

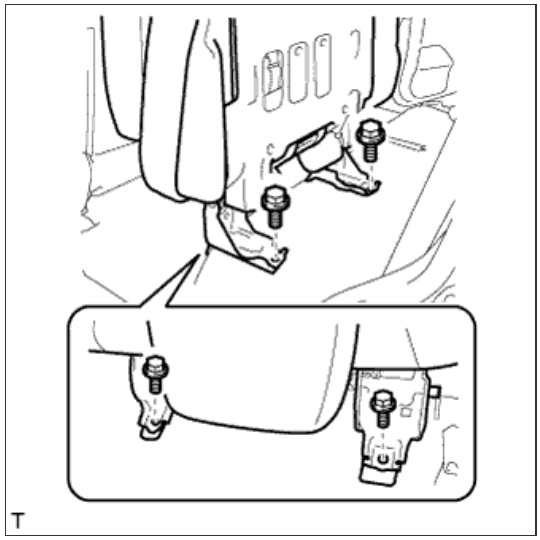
b. w/ Seat Heater System:
Disconnect the connector.



c. Remove the 4 bolts and seat assembly.

NOTICE:

Be careful not to damage the vehicle body.

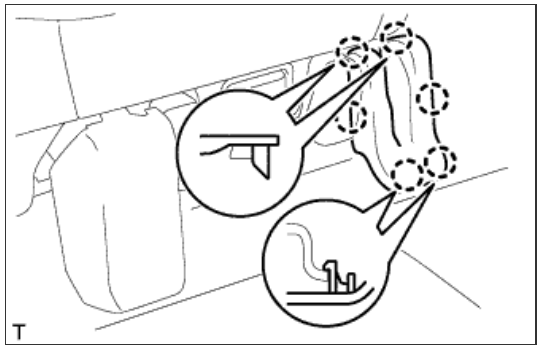


10. REMOVE REAR NO. 2 SEAT CUSHION HINGE COVER

a. Using a screwdriver, detach the 6 claws and remove the cover.

HINT:

Tape the screwdriver tip before use.

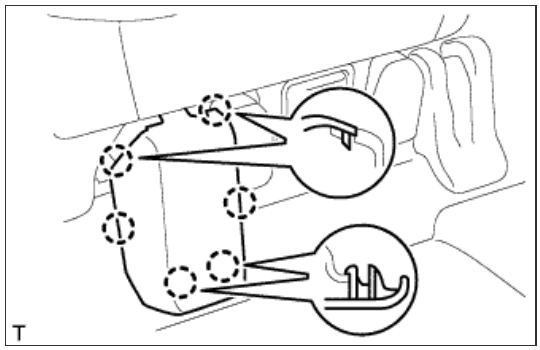


11. REMOVE REAR NO. 4 SEAT CUSHION HINGE COVER

a. Using a screwdriver, detach the 6 claws and remove the cover.

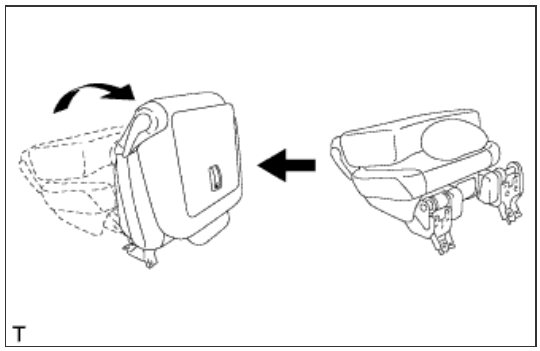
HINT:

Tape the screwdriver tip before use.



12. REMOVE REAR NO. 1 SEAT CUSHION HINGE COVER

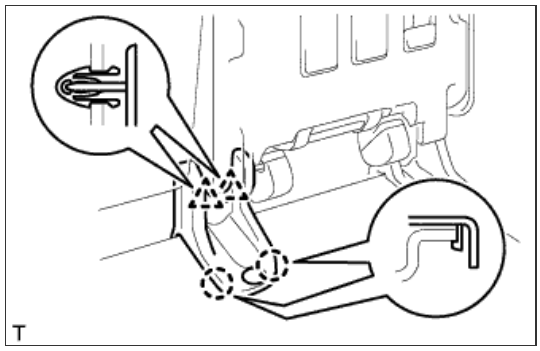
a. Operate the reclining adjuster release handle to move the seat into the position shown in the illustration.



b. Using a screwdriver, detach the 2 claws and 2 clips, and remove the cover.

HINT:

Tape the screwdriver tip before use.

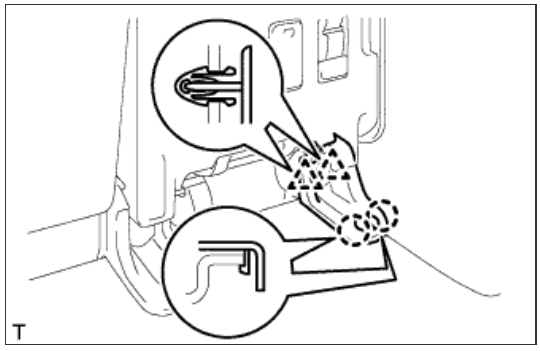


13. REMOVE REAR NO. 3 SEAT CUSHION HINGE COVER

a. Using a screwdriver, detach the 2 claws and 2 clips, and remove the cover.

HINT:

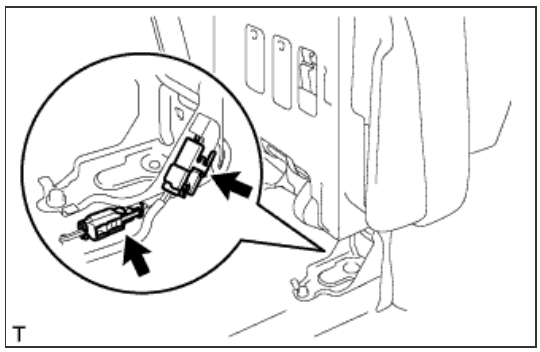
Tape the screwdriver tip before use.



14. REMOVE REAR NO. 1 SEAT ASSEMBLY RH

a. w/ Rear Seat Side Airbag:
Disconnect the connector.

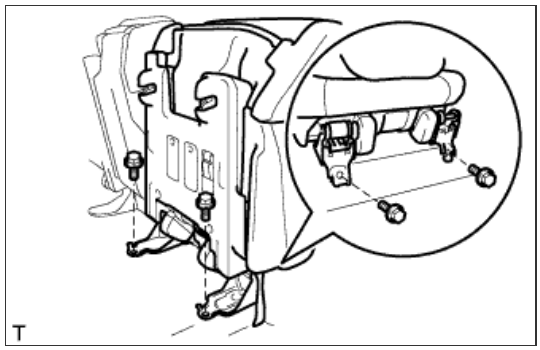
b. w/ Seat Heater System:
Disconnect the connector.



c. Remove the 4 bolts and seat assembly.

NOTICE:

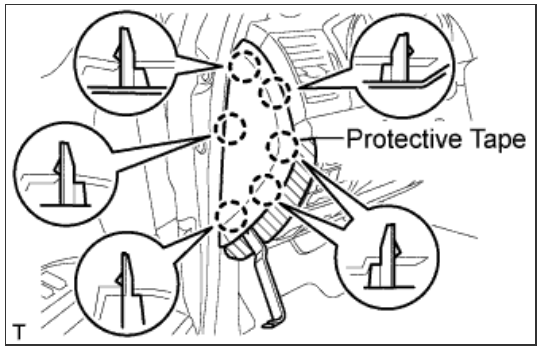
e careful not to damage the vehicle body.



15. REMOVE INSTRUMENT SIDE PANEL LH

a. Place protective tape as shown in the illustration.

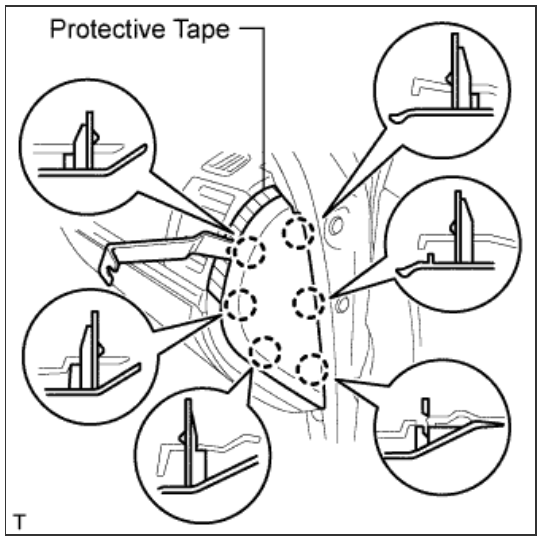
b. Using a moulding remover, detach the 6 claws and remove the side panel.



16. REMOVE INSTRUMENT SIDE PANEL RH (w/o Airbag Cut Off Switch)

a. Place protective tape as shown in the illustration.

b. Using a moulding remover, detach the 6 claws and remove the side panel.

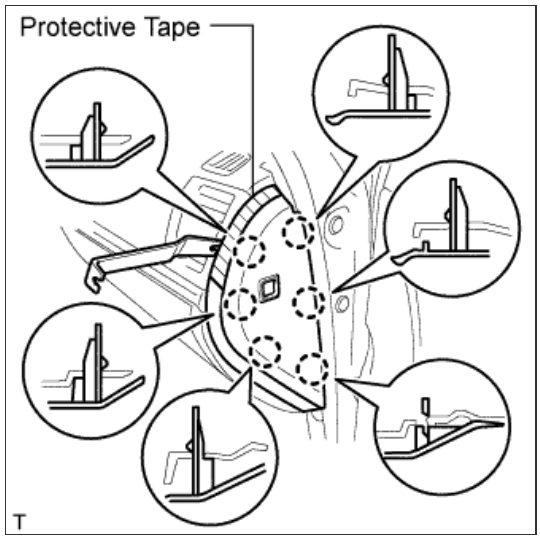


17. REMOVE INSTRUMENT SIDE PANEL RH (w/ Airbag Cut Off Switch)

a. Place protective tape as shown in the illustration.

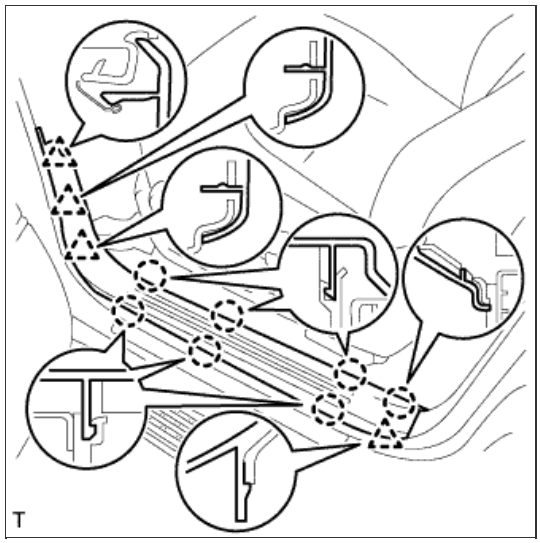
b. Using a moulding remover, detach the 6 claws.

c. Remove the side panel and disconnect the connector.



18. REMOVE FRONT DOOR SCUFF PLATE LH

a. etach the claws and 4 clips, and remove the scuff plate.



19. REMOVE FRONT DOOR SCUFF PLATE RH

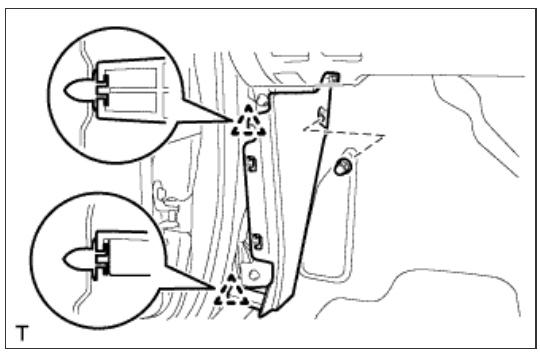
HINT:

Use the same procedures described for the LH side.

20. REMOVE COWL SIDE TRIM BOARD LH

a. Remove the cap nut.

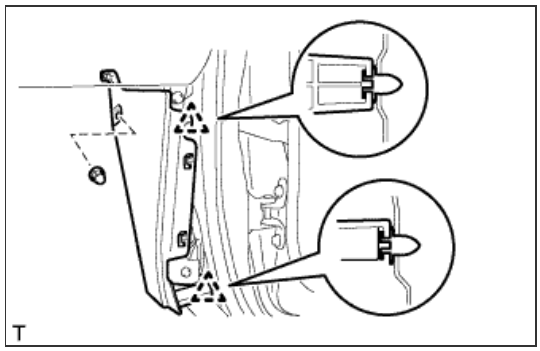
b. Detach the 2 clips and remove the trim board.



21. REMOVE COWL SIDE TRIM BOARD RH

a. Remove the cap nut.

b. Detach the 2 clips and remove the trim board.

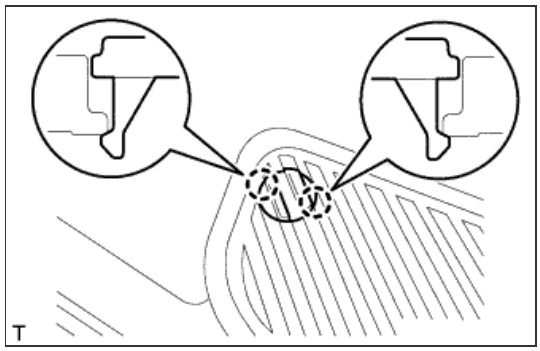


22. REMOVE REAR STEP COVER

HINT:

Use the same procedure to remove the step cover on the other side.

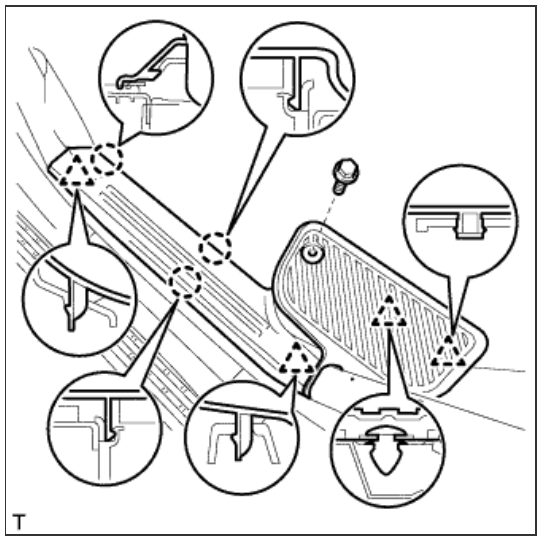
a. Detach the 2 claws and remove the step cover.



23. REMOVE REAR DOOR SCUFF PLATE LH

a. Remove the screw.

b. Detach the 3 claws and 4 clips, and remove the scuff plate.



24. REMOVE REAR DOOR SCUFF PLATE RH

HINT:

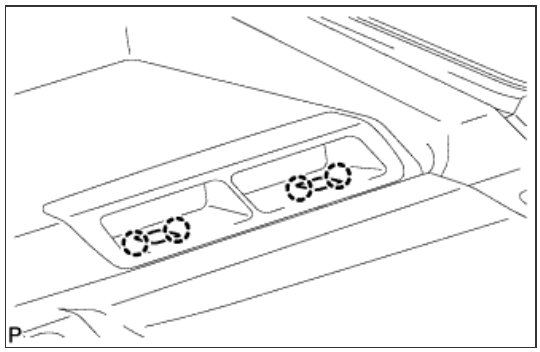
Use the same procedures described for the LH side.

25. REMOVE NO. 2 AIR DUCT PLUG

a. etach the 4 claws and remove the 2 plugs.

HINT:

Use the same procedures for both sides.

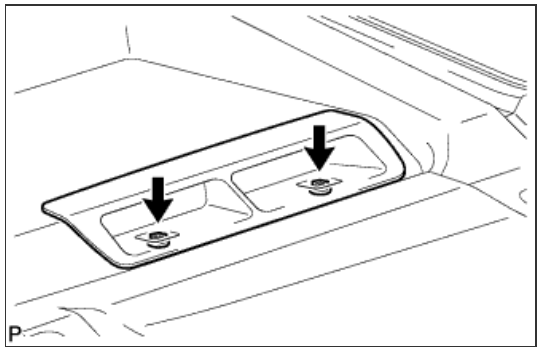


26. REMOVE AIR HEATER GUIDE LH

a. Remove the 2 screws and guide.

HINT:

Use the same procedures for both sides.

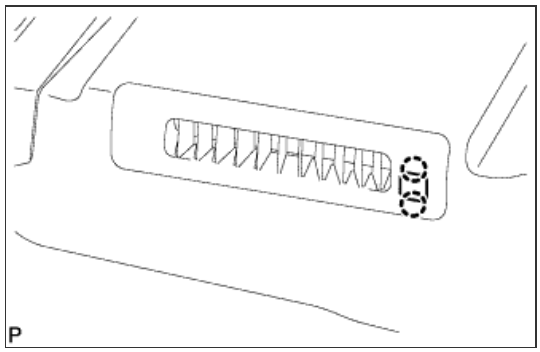


27. REMOVE AIR DUCT PLUG

a. Detach the 2 claws and remove the plug.

HINT:

Use the same procedures for both sides.



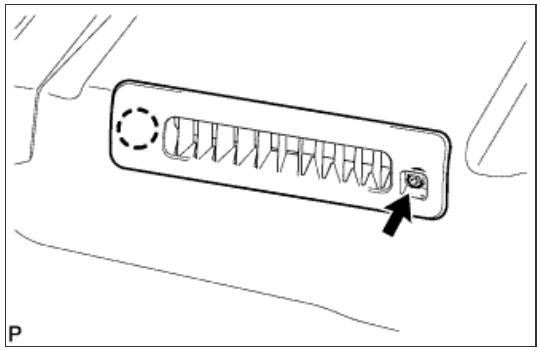
28. REMOVE AIR DUCT GUIDE

a. Remove the screw.

b. Detach the claw and remove the guide.

HINT:

Use the same procedures for both sides.

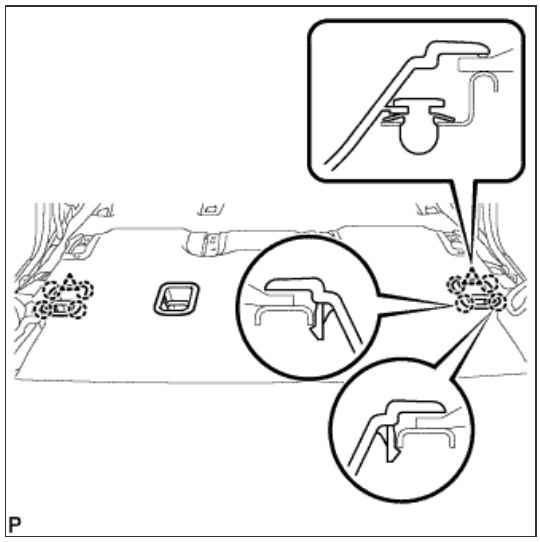


29. REMOVE REAR NO. 1 SEAT PROTECTOR

a. etach the clip and 4 claws, and remove the protector.

HINT:

Use the same procedures to remove the protector on the other side.

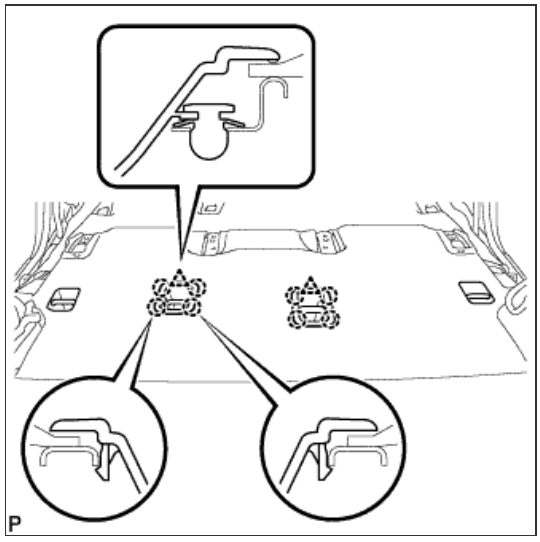


30. REMOVE REAR NO. 2 SEAT PROTECTOR

a. Detach the clip and 4 claws, and remove the protector.

HINT:

Use the same procedures to remove the protector on the other side.



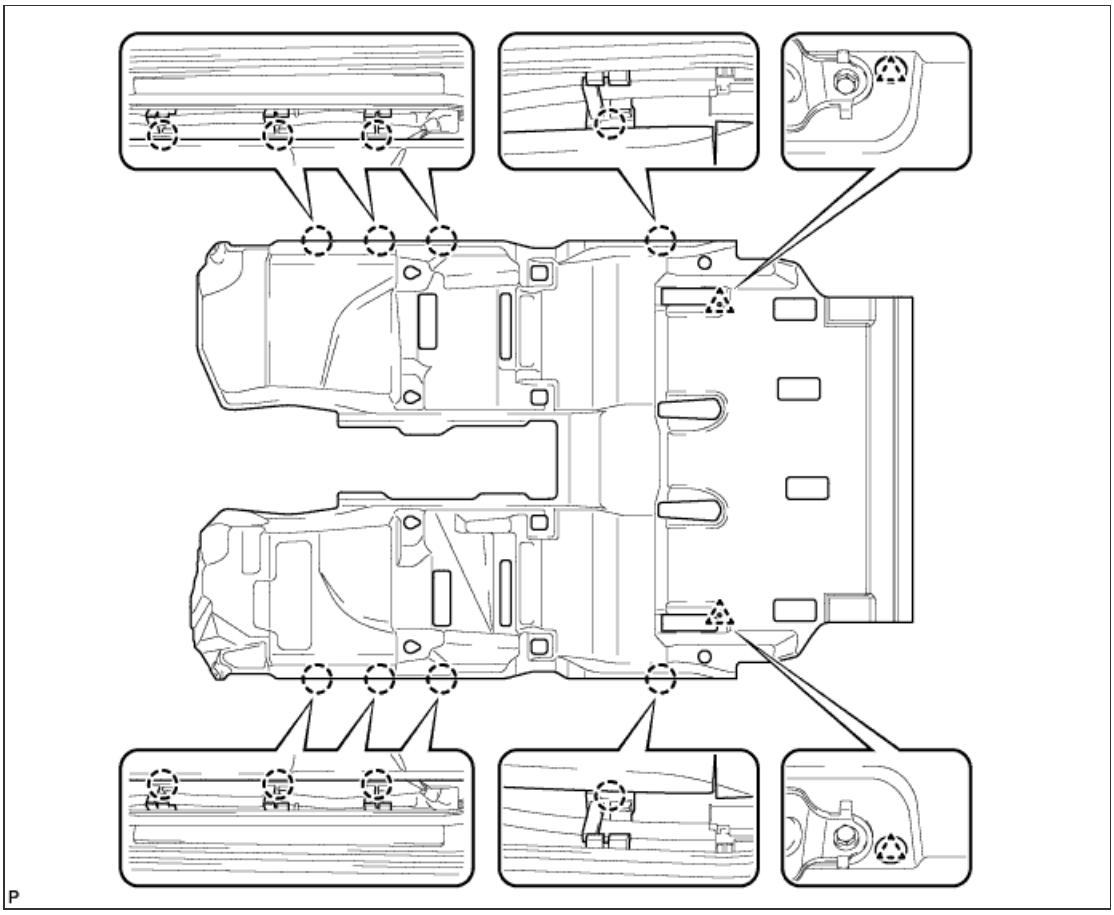
31. REMOVE REAR CONSOLE BOX SUB-ASSEMBLY

a. w/ Cool Box:
Remove the rear console box sub-assembly (Click here).

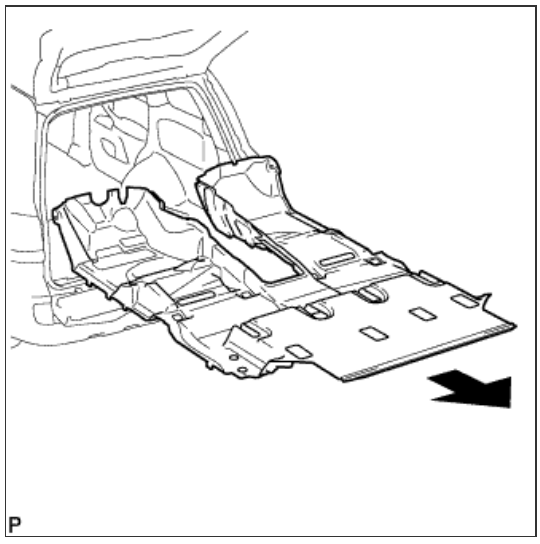
b. w/o Cool Box:
Remove the rear console box sub-assembly (Click here).

32. REMOVE FRONT FLOOR CARPET ASSEMBLY

a. Detach the 2 clips and 8 claws.

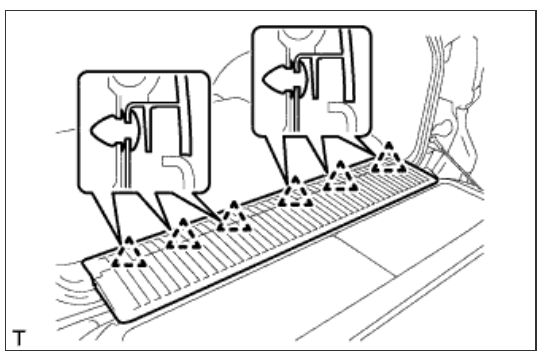


b. Remove the carpet from the floor, open the back door and tail gate, and remove the carpet from the rear of the vehicle.



33. REMOVE REAR FLOOR MAT REAR SUPPORT PLATE

a. Detach the 6 clips and remove the support plate.

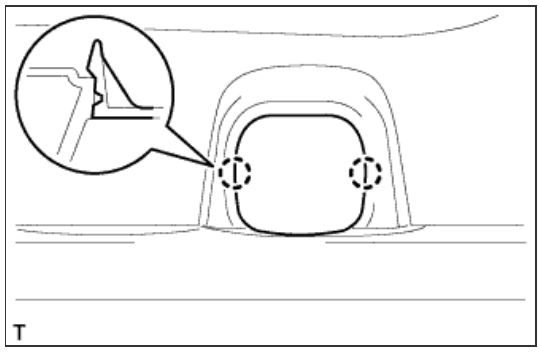


34. REMOVE NO. 1 TONNEAU COVER HOLDER CAP (w/ Tonneau Cover)

HINT:

Use the same procedure to remove the tonneau cover holder cap on the other side.

a. Detach the 2 claws and remove the tonneau cover holder cap.



35. REMOVE REAR SEAT COVER CAP (w/ Rear No. 2 Seat, except Face to Face Seat Type)

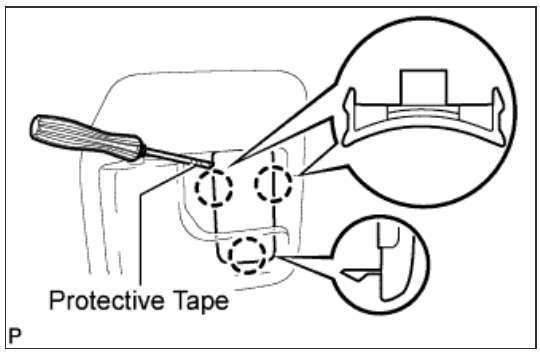
HINT:

Use the same procedure to remove the rear seat cover cap on the other side.

a. Using a screwdriver, detach the 3 claws and remove the rear seat cover cap.

HINT:

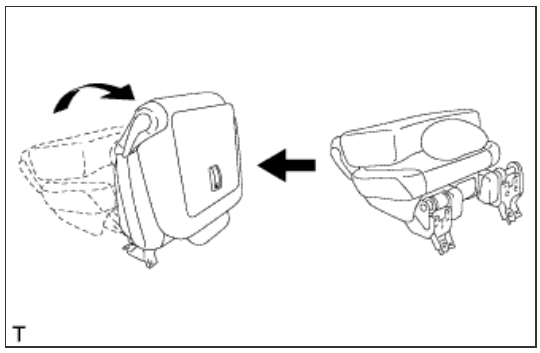
Tape the screwdriver tip before use.



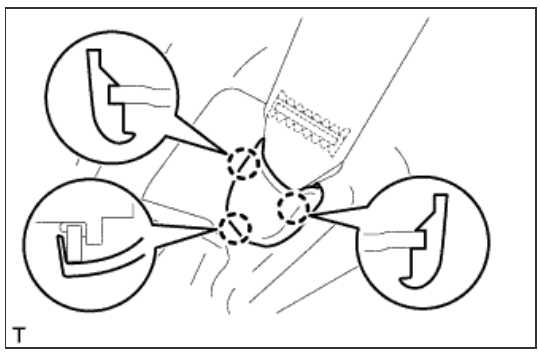
36. REMOVE FRONT QUARTER TRIM PANEL ASSEMBLY RH

HINT:

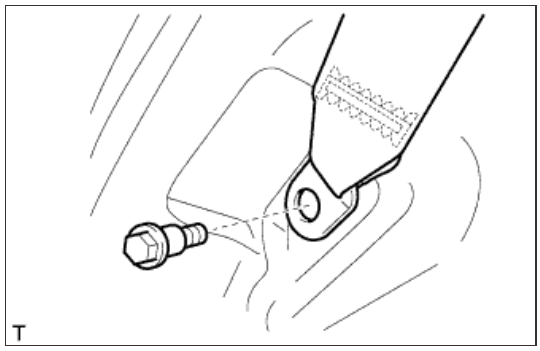
When removing the front quarter trim panel, operate the reclining adjuster release handle and move the No. 1 rear seat to the position shown in the illustration.



a. Detach the 3 claws and remove the cover.

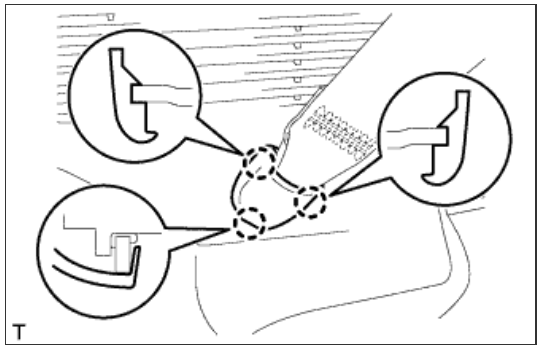


b. Remove the bolt and rear No. 1 seat belt anchor.

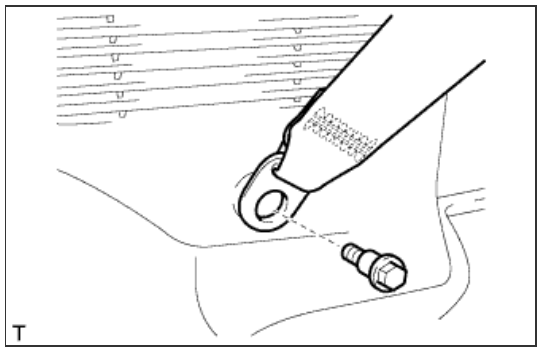


c. w/ Rear No. 2 Seat, except Face to Face Seat Type:

i. Detach the 3 claws and remove the cover.



ii. Remove the bolt and rear No. 2 seat belt anchor.



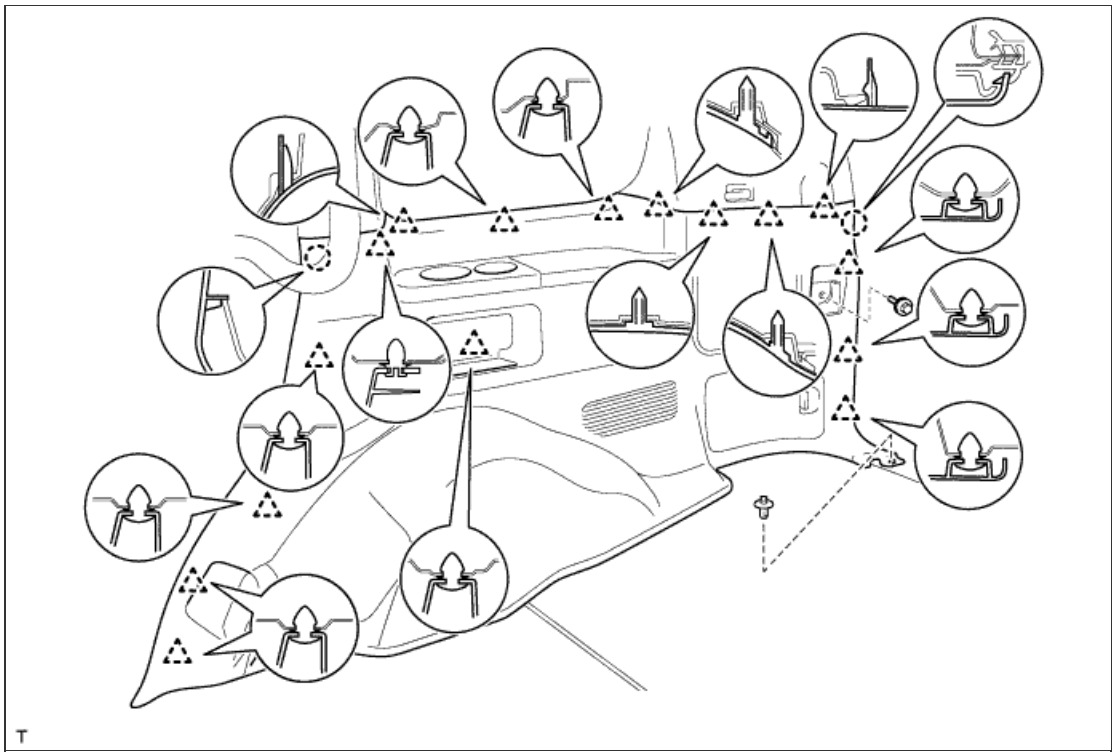
d. w/ Rear No. 2 Seat, except Face to Face Seat Type:

i. Remove the clip and bolt.

ii. Detach the 16 clips and 2 claws.

iii. w/o Rear Air Conditioning System:
Disconnect the rear seat lock control lever cable and then remove the quarter trim panel.

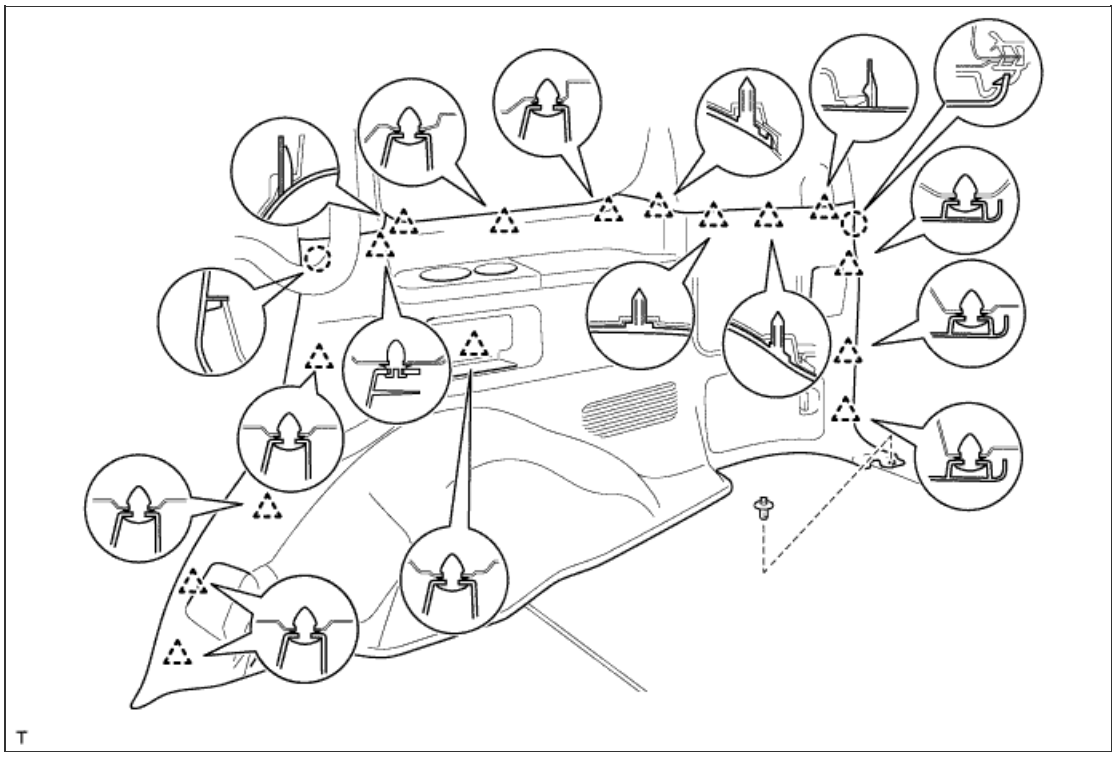
iv. w/ Rear Air Conditioning System:
Disconnect the thermistor connector and rear seat lock control lever cable, and then remove the quarter trim panel.



e. w/o Rear No. 2 Seat or w/ Rear No. 2 Seat, for Face to Face Seat Type:

i. Remove the clip.

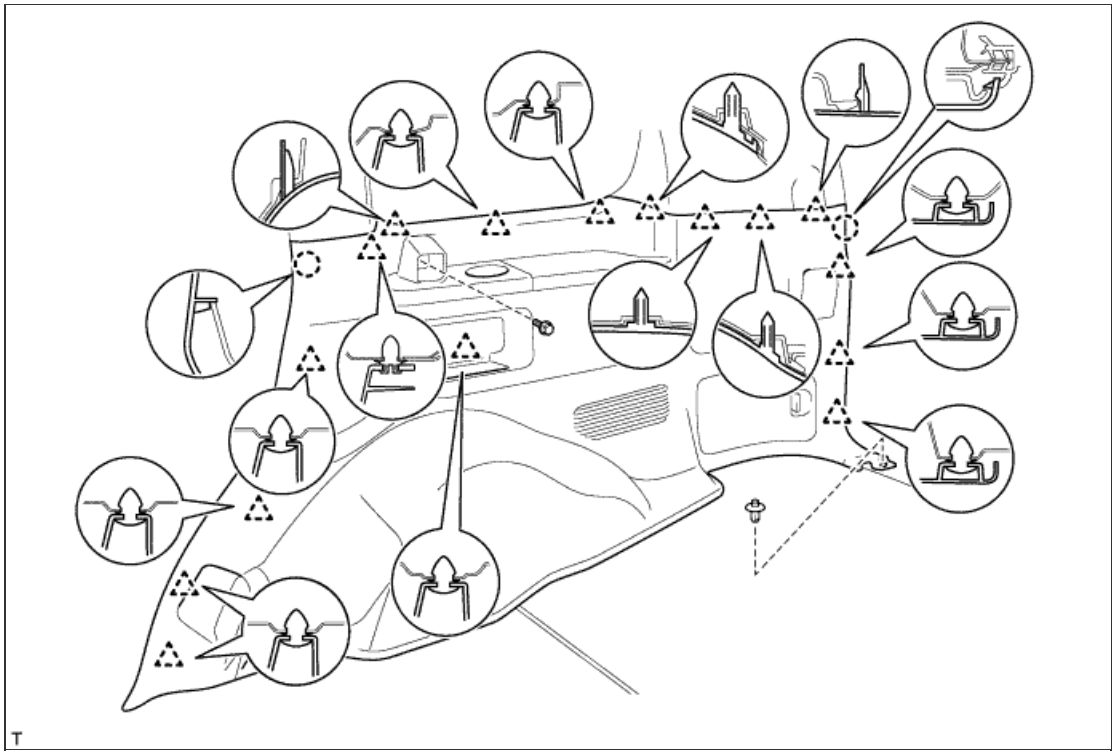
ii. Detach the 16 clips and 2 claws, and remove the quarter trim panel.



f. w/ Tonneau Cover:

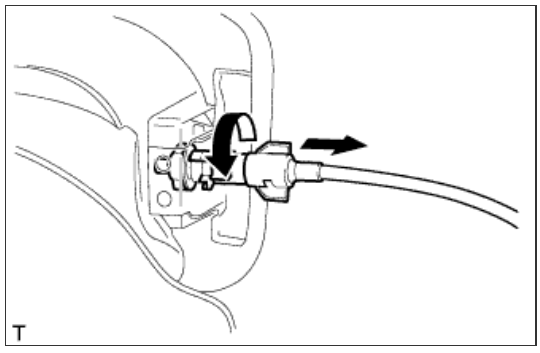
i. Remove the screw and clip.

ii. Detach the 16 clips and 2 claws, and remove the quarter trim panel.

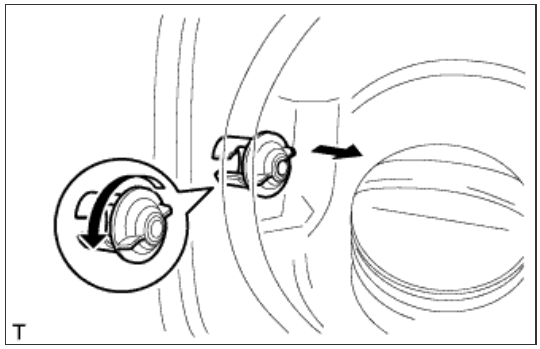


37. REMOVE FUEL FILLER OPENING LID LOCK RETAINER

a. Turn the cable counterclockwise and remove the cable from the retainer.



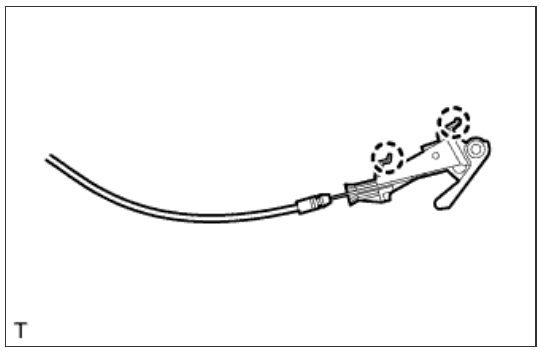
b. Turn the lock retainer counterclockwise and remove the lock retainer.



38. REMOVE FUEL LID LOCK OPEN LEVER SUB-ASSEMBLY

a. etach the claws.

b. Disconnect the fuel lid lock control cable and remove the fuel lid lock open lever.

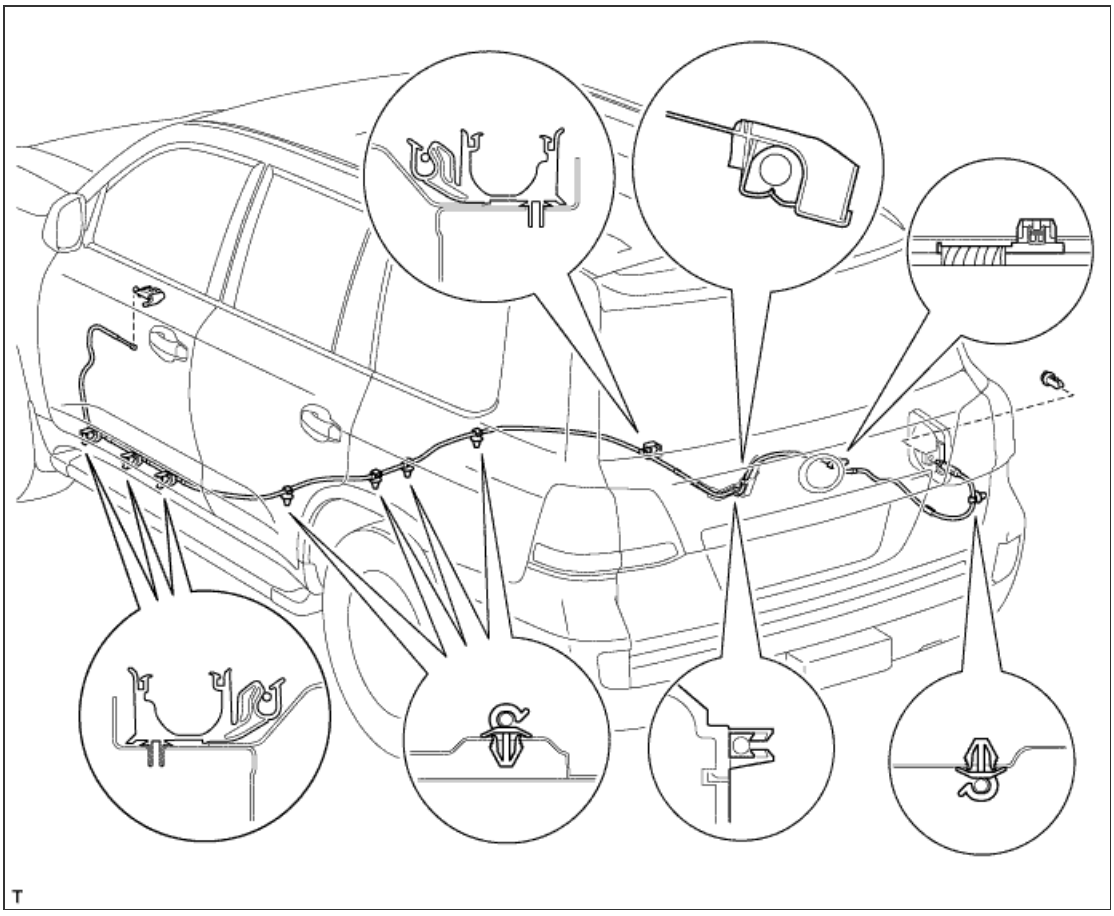


39. REMOVE FUEL LID LOCK CONTROL CABLE SUB-ASSEMBLY

a. Using a screwdriver, disconnect the clamps shown in the illustration.

HINT:

Tape the screwdriver tip before use.



b. Remove the lock control cable.

FUEL LID LOCK CONTROL CABLE ASSEMBLY (for LHD) > REMOVAL

for Preparation Click here

1. DISCONNECT CABLE FROM NEGATIVE BATTERY TERMINAL

CAUTION:

Wait at least 90 seconds after disconnecting the cable from the negative (-) battery terminal to disable the SRS system.

NOTICE:

When disconnecting the cable, some systems need to be initialized after the cable is reconnected (Click here).

2. REMOVE FRONT SEAT ASSEMBLY LH

a. for Manual Seat:

i. Remove the front seat assembly LH (Click here).

b. for Power Seat:

i. Remove the front seat assembly LH (Click here).

3. REMOVE FRONT SEAT ASSEMBLY RH

a. for Manual Seat:

i. Remove the front seat assembly RH (Click here).

b. for Power Seat:

i. Remove the front seat assembly RH (Click here).

4. REMOVE TONNEAU COVER ASSEMBLY (w/ Tonneau Cover)

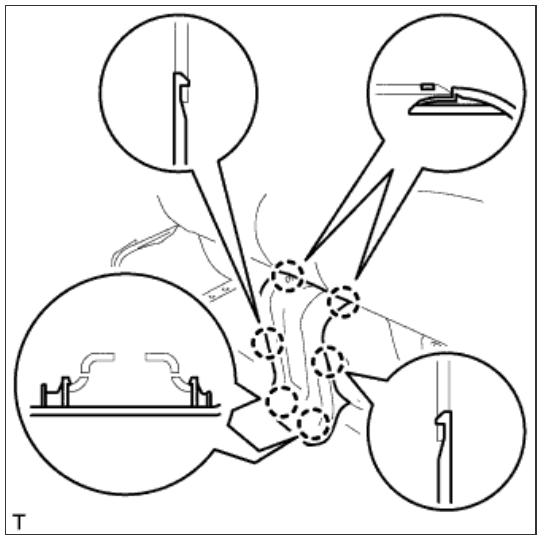
a. Remove the tonneau cover.

5. REMOVE REAR NO. 3 SEAT CUSHION HINGE COVER

a. Using a screwdriver, detach the 6 claws and remove the cover.

HINT:

Tape the screwdriver tip before use.

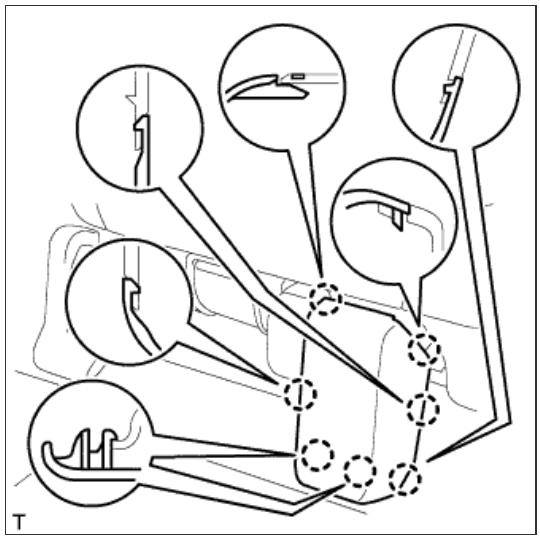


6. REMOVE REAR NO. 5 SEAT CUSHION HINGE COVER

a. Using a screwdriver, detach the 7 claws and remove the cover.

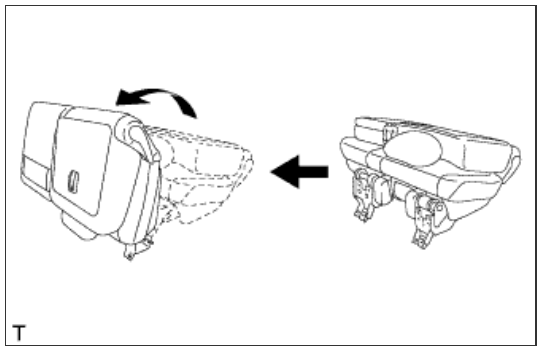
HINT:

Tape the screwdriver tip before use.



7. REMOVE REAR NO. 2 SEAT CUSHION HINGE COVER

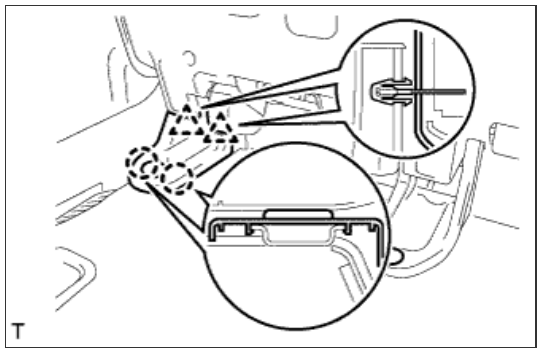
a. Operate the reclining adjuster release handle to move the seat into the position shown in the illustration.



b. Using a screwdriver, detach the claws and clips, and remove the cover.

HINT:

Tape the screwdriver tip before use.

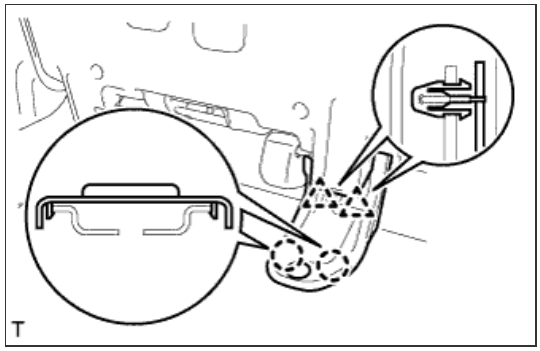


8. REMOVE REAR NO. 4 SEAT CUSHION HINGE COVER

a. Using a screwdriver, detach the claws and clips, and remove the cover.

HINT:

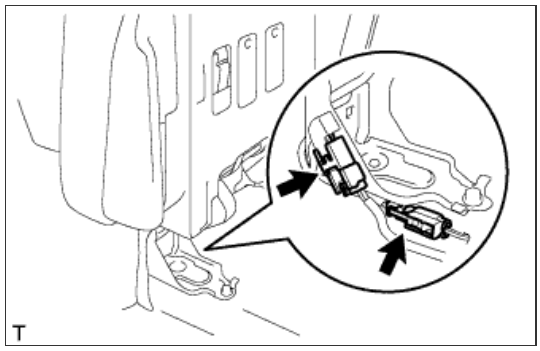
Tape the screwdriver tip before use.



9. REMOVE REAR NO. 1 SEAT ASSEMBLY LH

a. w Rear Seat Side irbag:
isconnect the connector.

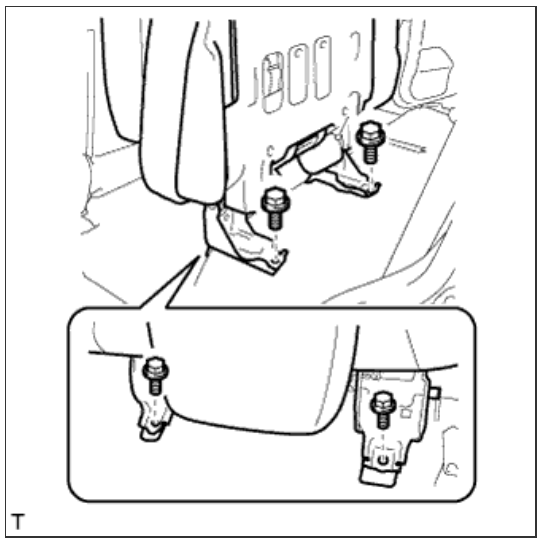
b. w Seat Heater System:
isconnect the connector.



c. Remove the bolts and seat assembly.

NOTICE:

e careful not to damage the vehicle body.

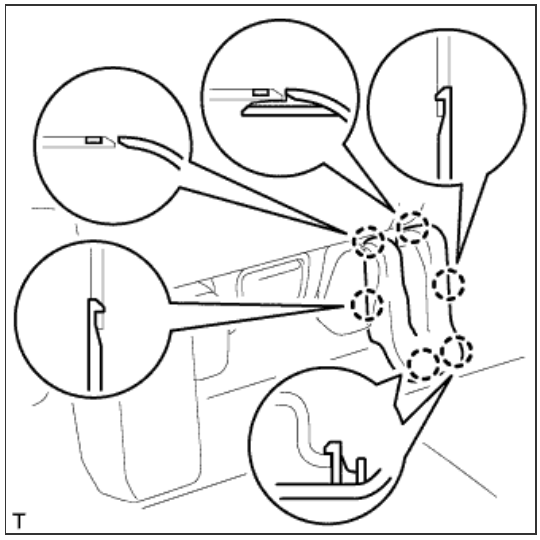


10. REMOVE REAR NO. 2 SEAT CUSHION HINGE COVER

a. Using a screwdriver, detach the 6 claws and remove the cover.

HINT:

Tape the screwdriver tip before use.

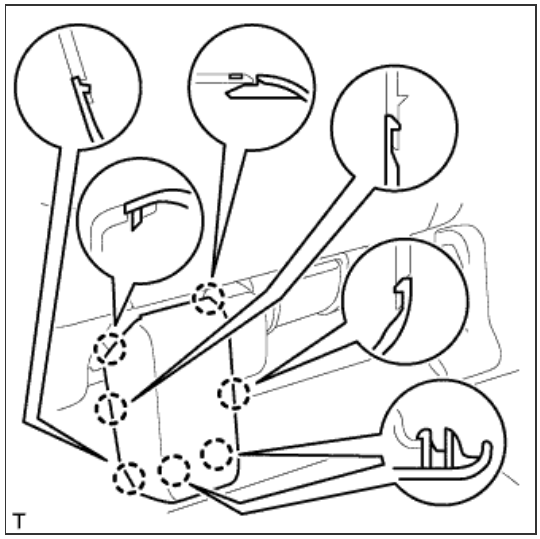


11. REMOVE REAR NO. 4 SEAT CUSHION HINGE COVER

a. Using a screwdriver, detach the 7 claws and remove the cover.

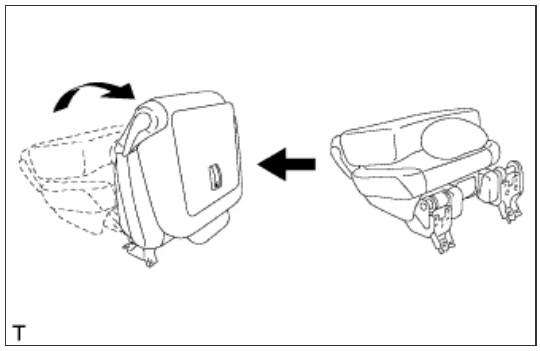
HINT:

Tape the screwdriver tip before use.



12. REMOVE REAR NO. 1 SEAT CUSHION HINGE COVER

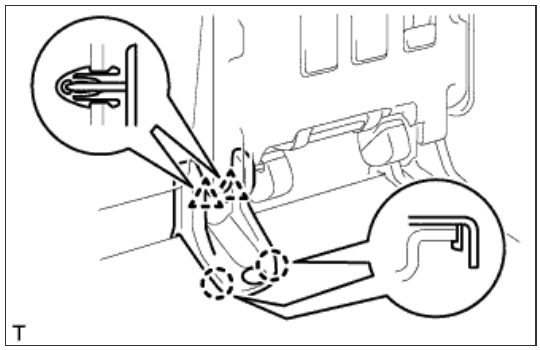
a. Operate the reclining adjuster release handle to move the seat into the position shown in the illustration.



b. Using a screwdriver, detach the claws and clips, and remove the cover.

HINT:

Tape the screwdriver tip before use.

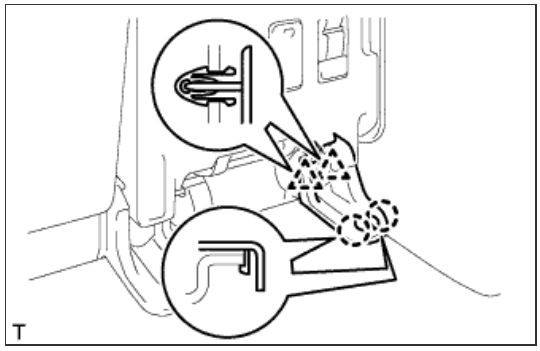


13. REMOVE REAR NO. 3 SEAT CUSHION HINGE COVER

a. Using a screwdriver, detach the claws and clips, and remove the cover.

HINT:

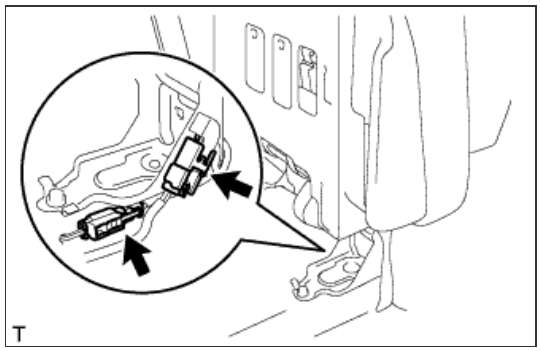
Tape the screwdriver tip before use.



14. REMOVE REAR NO. 1 SEAT ASSEMBLY RH

a. w Rear Seat Side irbag:
isconnect the connector.

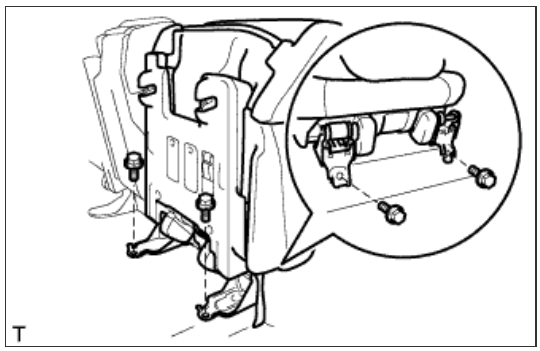
b. w Seat Heater System:
isconnect the connector.



c. Remove the bolts and seat assembly.

NOTICE:

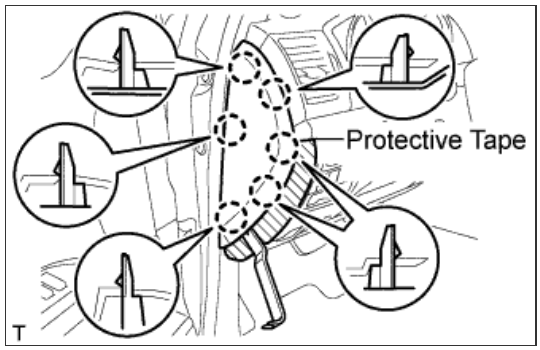
e careful not to damage the vehicle body.



15. REMOVE INSTRUMENT SIDE PANEL LH

a. Place protective tape as shown in the illustration.

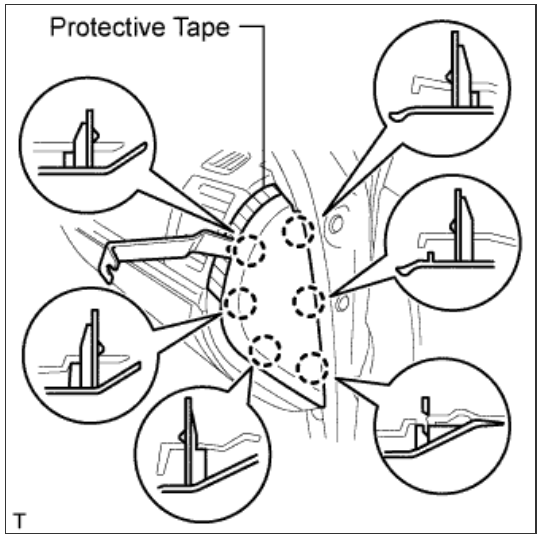
b. Using a moulding remover, detach the 6 claws and remove the side panel.



16. REMOVE INSTRUMENT SIDE PANEL RH (w/o Airbag Cut Off Switch)

a. Place protective tape as shown in the illustration.

b. Using a moulding remover, detach the 6 claws and remove the side panel.

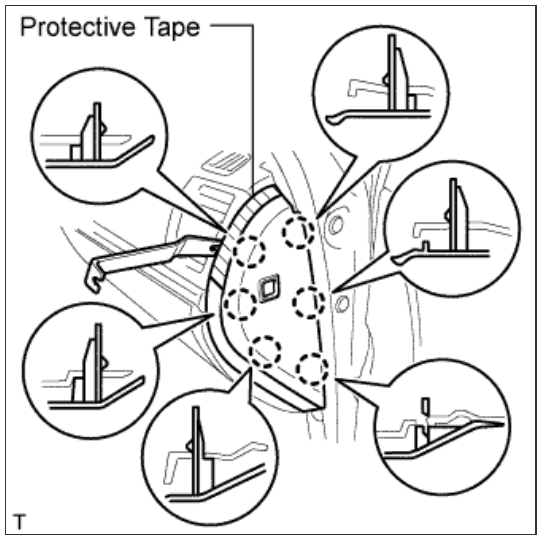


17. REMOVE INSTRUMENT SIDE PANEL RH (w/ Airbag Cut Off Switch)

a. Place protective tape as shown in the illustration.

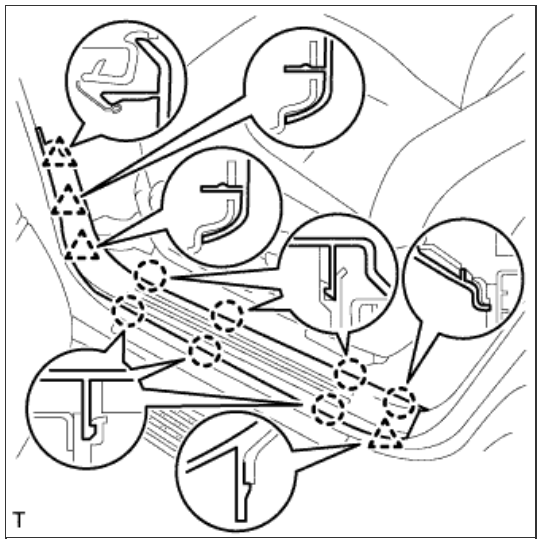
b. Using a moulding remover, detach the 6 claws.

c. Remove the side panel and disconnect the connector.



18. REMOVE FRONT DOOR SCUFF PLATE LH

a. etach the 7 claws and clips, and remove the scuff plate.



19. REMOVE FRONT DOOR SCUFF PLATE RH

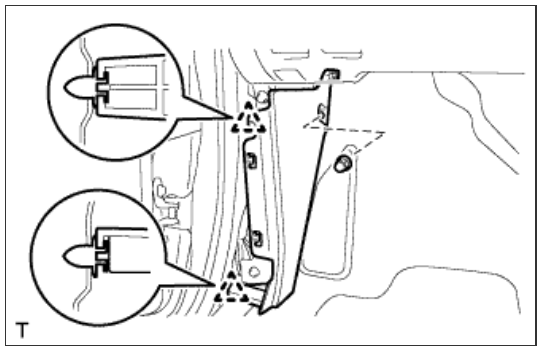
HINT:

Use the same procedures described for the LH side.

20. REMOVE COWL SIDE TRIM BOARD LH

a. Remove the cap nut.

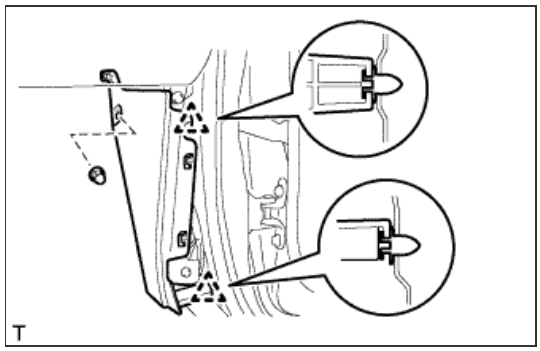
b. etach the clips and remove the trim board.



21. REMOVE COWL SIDE TRIM BOARD RH

a. Remove the cap nut.

b. etach the clips and remove the trim board.

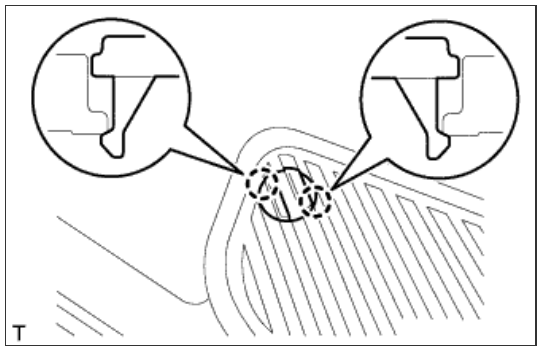


22. REMOVE REAR STEP COVER

HINT:

Use the same procedure to remove the step cover on the other side.

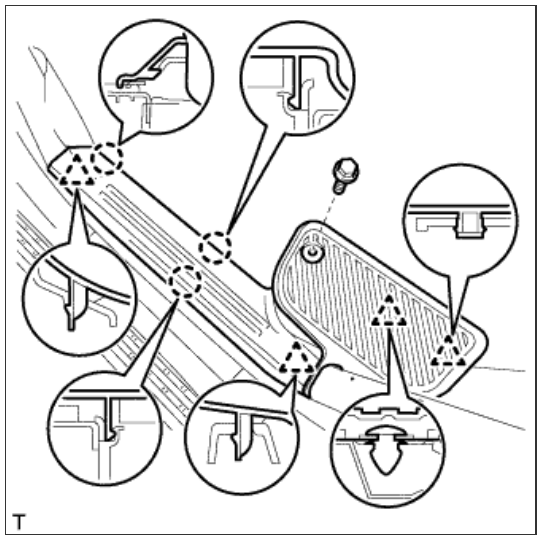
a. etach the claws and remove the step cover.



23. REMOVE REAR DOOR SCUFF PLATE LH

a. Remove the screw.

b. etach the claws and clips, and remove the scuff plate.



24. REMOVE REAR DOOR SCUFF PLATE RH

HINT:

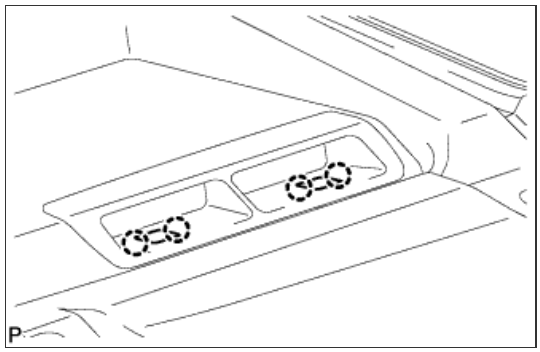
Use the same procedures described for the LH side.

25. REMOVE NO. 2 AIR DUCT PLUG

a. etach the claws and remove the plugs.

HINT:

Use the same procedures for both sides.

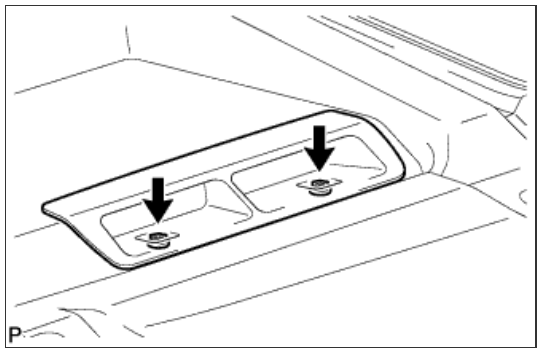


26. REMOVE AIR HEATER GUIDE LH

a. Remove the screws and guide.

HINT:

Use the same procedures for both sides.

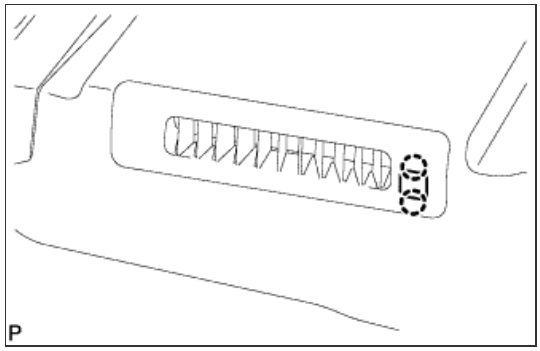


27. REMOVE AIR DUCT PLUG

a. etach the claws and remove the plug.

HINT:

Use the same procedures for both sides.



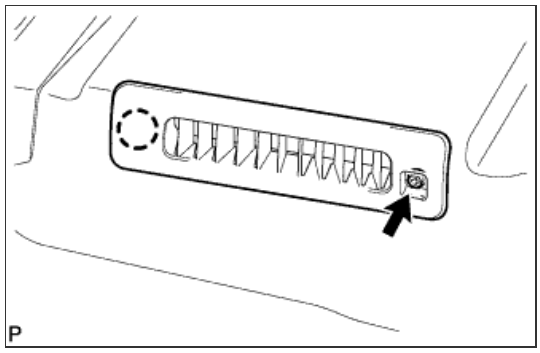
28. REMOVE AIR DUCT GUIDE

a. Remove the screw.

b. etach the claw and remove the guide.

HINT:

Use the same procedures for both sides.

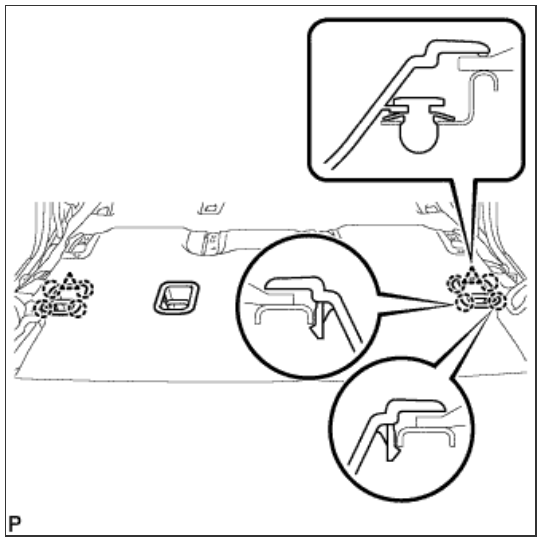


29. REMOVE REAR NO. 1 SEAT PROTECTOR

a. etach the clip and claws, and remove the protector.

HINT:

Use the same procedures to remove the protector on the other side.

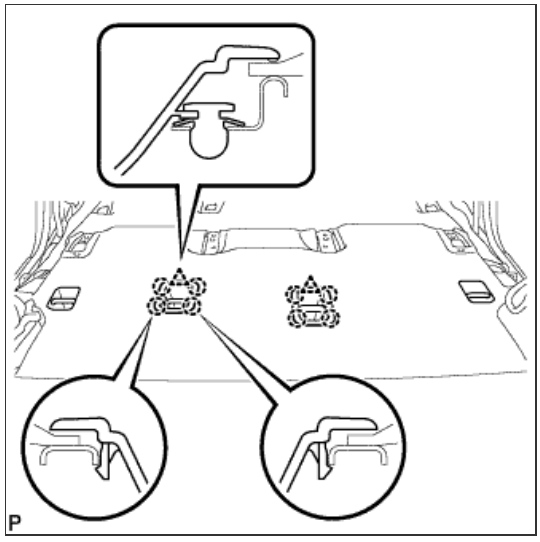


30. REMOVE REAR NO. 2 SEAT PROTECTOR

a. etach the clip and claws, and remove the protector.

HINT:

Use the same procedures to remove the protector on the other side.



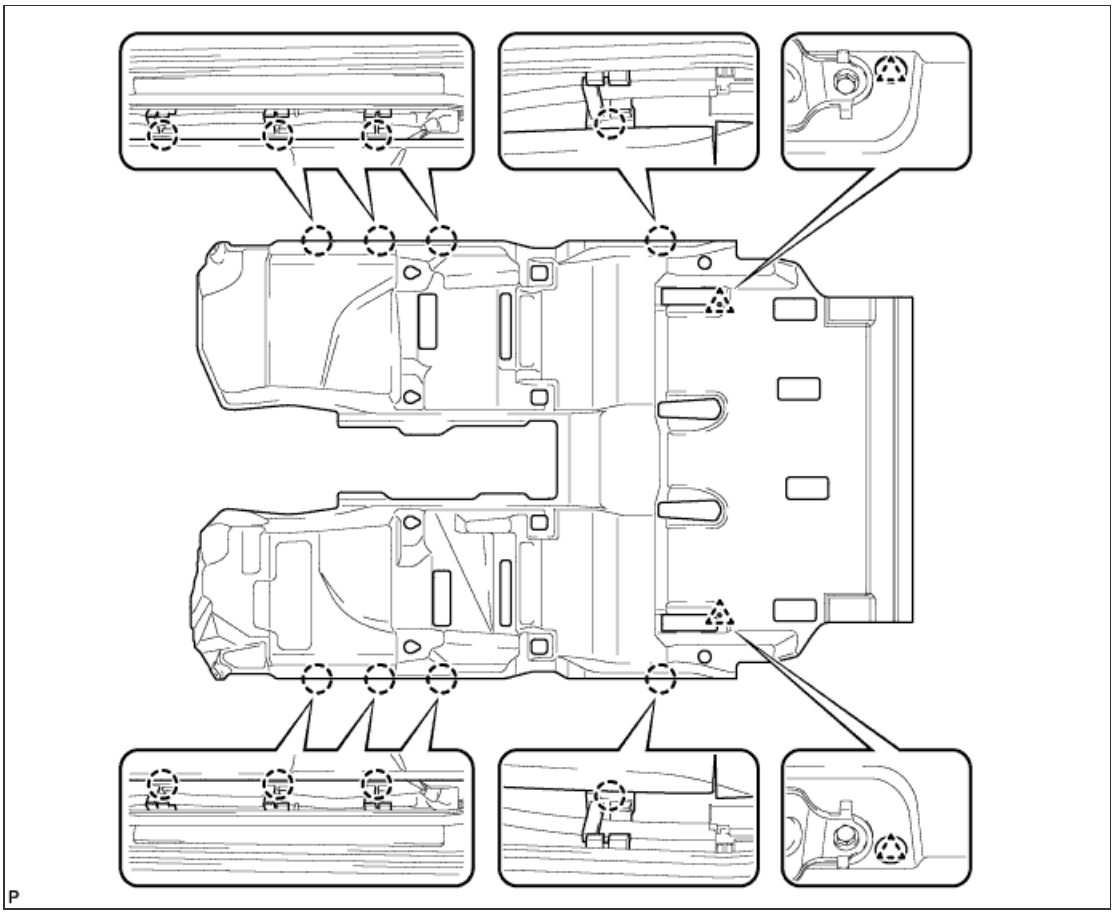
31. REMOVE REAR CONSOLE BOX SUB-ASSEMBLY

a. w Cool o :
Remove the rear console box sub-assembly (Click here).

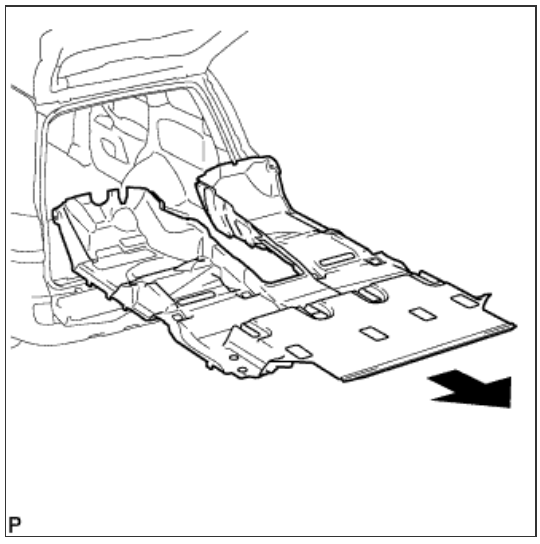
b. w o Cool o :
Remove the rear console box sub-assembly (Click here).

32. REMOVE FRONT FLOOR CARPET ASSEMBLY

a. etach the clips and 8 claws.

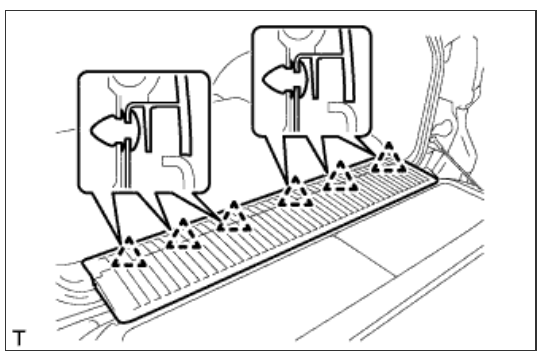


b. Remove the carpet from the floor, open the back door and tail gate, and remove the carpet from the rear of the vehicle.



33. REMOVE REAR FLOOR MAT REAR SUPPORT PLATE

a. etach the 6 clips and remove the support plate.

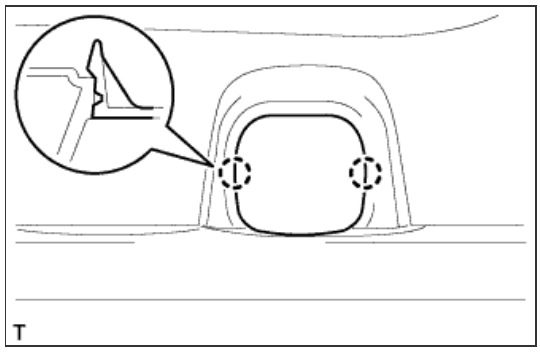


34. REMOVE NO. 1 TONNEAU COVER HOLDER CAP (w/ Tonneau Cover)

HINT:

Use the same procedure to remove the tonneau cover holder cap on the other side.

a. etach the claws and remove the tonneau cover holder cap.



35. REMOVE REAR SEAT COVER CAP (w/ Rear No. 2 Seat, except Face to Face Seat Type)

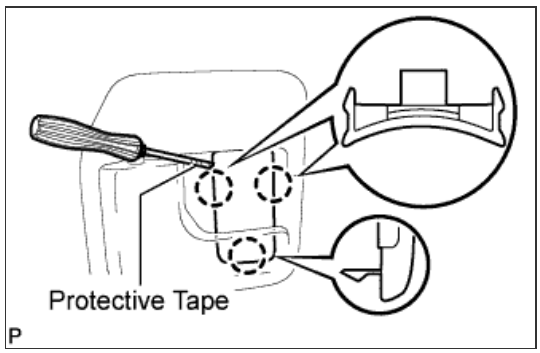
HINT:

Use the same procedure to remove the rear seat cover cap on the other side.

a. Using a screwdriver, detach the 3 claws and remove the rear seat cover cap.

HINT:

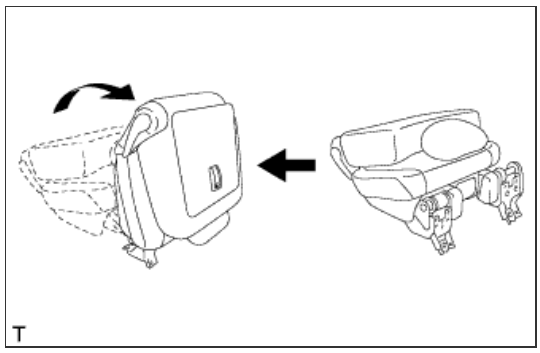
Tape the screwdriver tip before use.



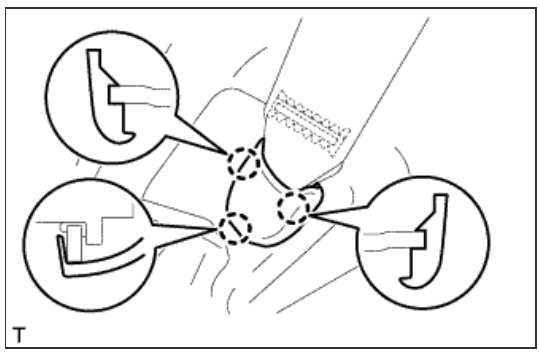
36. REMOVE FRONT QUARTER TRIM PANEL ASSEMBLY RH

HINT:

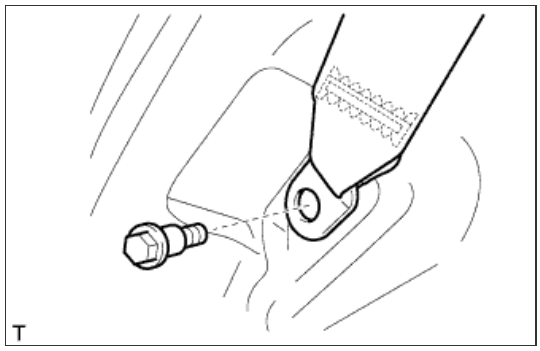
When removing the front quarter trim panel, operate the reclining adjuster release handle and move the No. 1 rear seat to the position shown in the illustration.



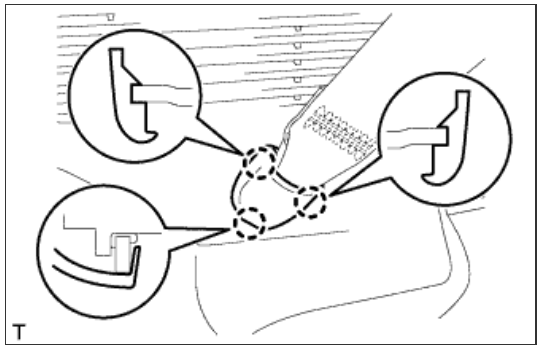
a. etach the claws and remove the cover.



b. Remove the bolt and rear No. 1 seat belt anchor.

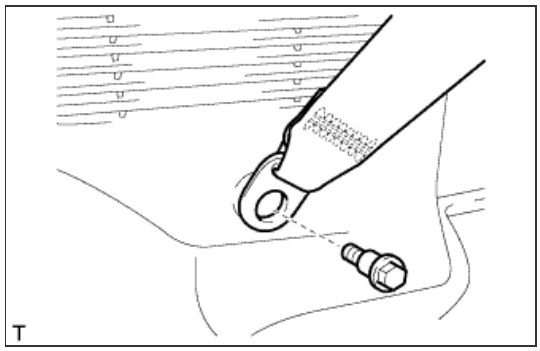


c. w Rear o. Seat, e cept Face to Face Seat Type:



i. etach the claws and remove the cover.

ii. Remove the bolt and rear No. seat belt anchor.



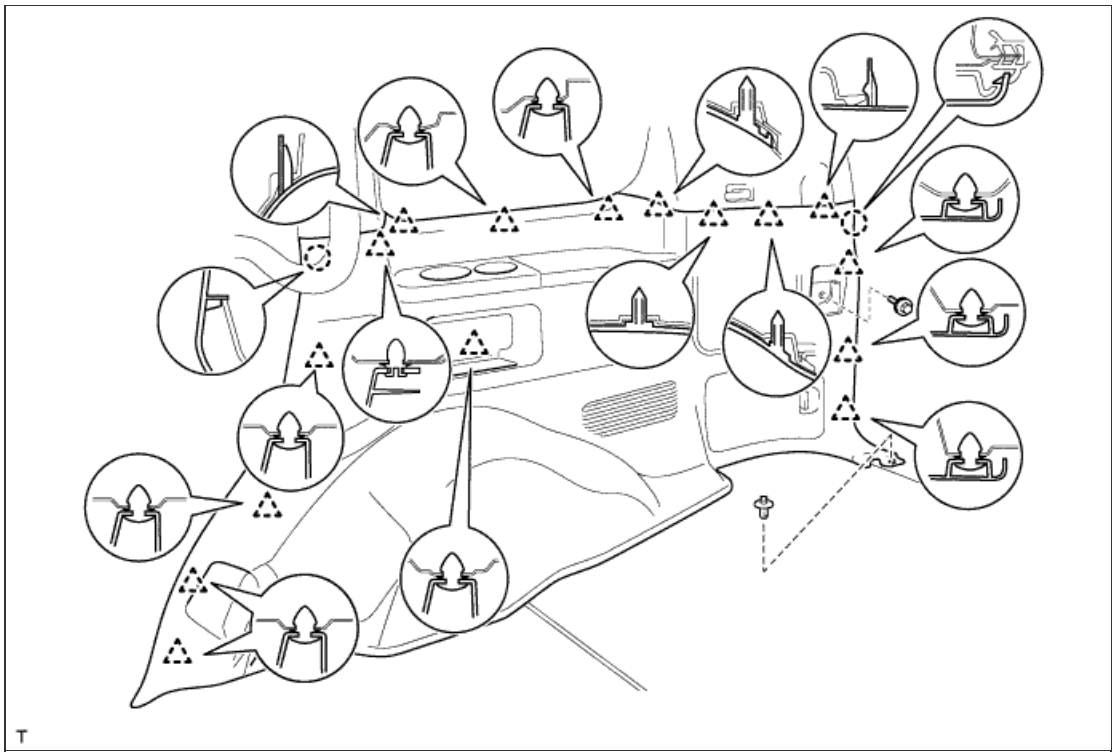
d. w Rear o. Seat, e cept Face to Face Seat Type:

i. Remove the clip and bolt.

ii. etach the 6 clips and claws.

iii. w o Rear ir Conditioning System:
isconnect the rear seat lock control lever cable and then remove the uarter trim panel.

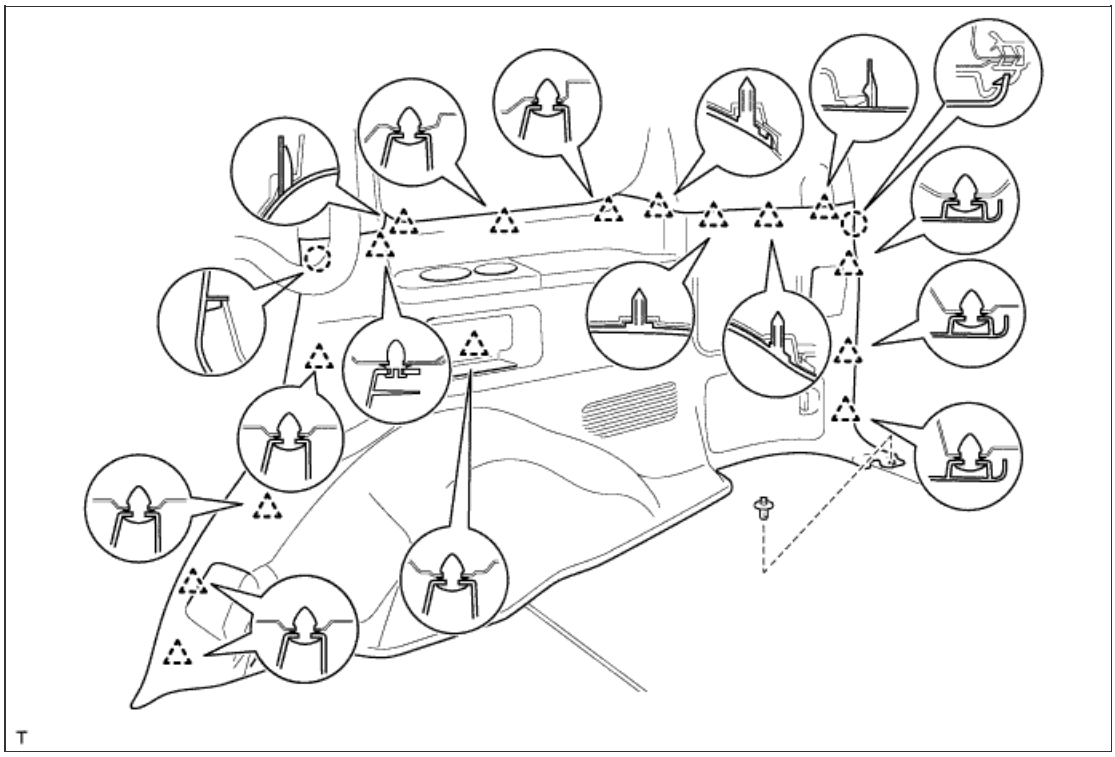
iv. w Rear ir Conditioning System:
isconnect the thermistor connector and rear seat lock control lever cable, and then remove the uarter trim panel.



e. w o Rear o. Seat or w Rear o. Seat, for ace to ace Seat Type:

i. Remove the clip.

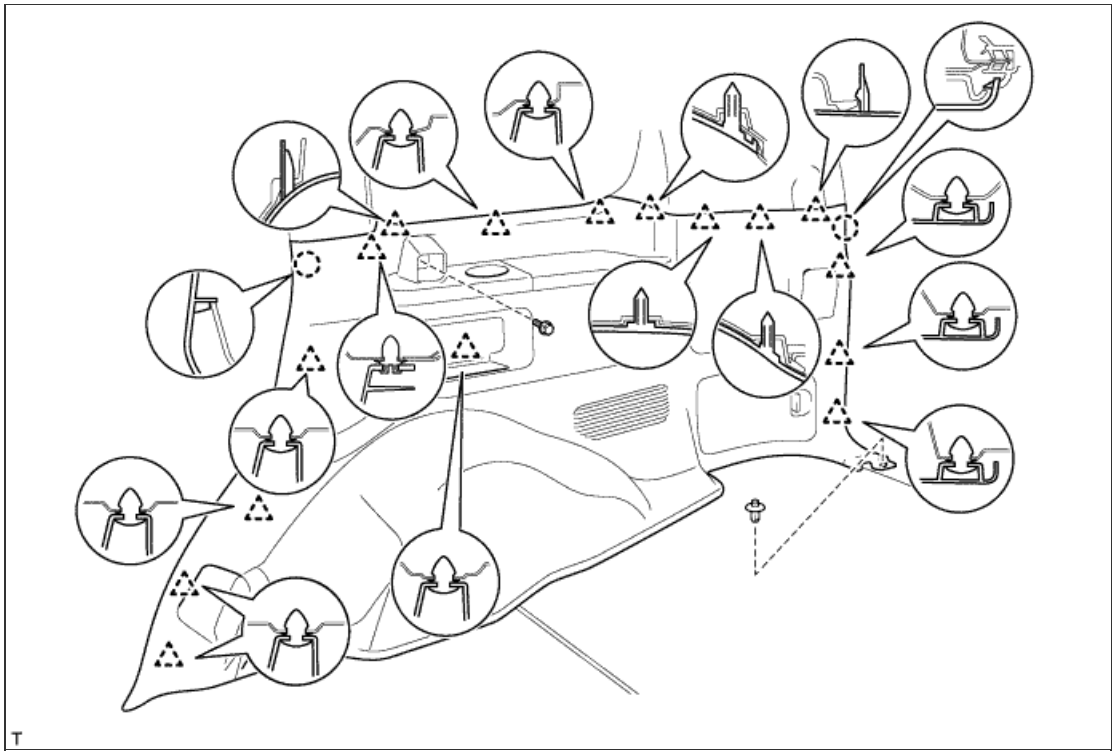
ii. etach the 6 clips and claws, and remove the quarter trim panel.



f. w Tonneau Cover:

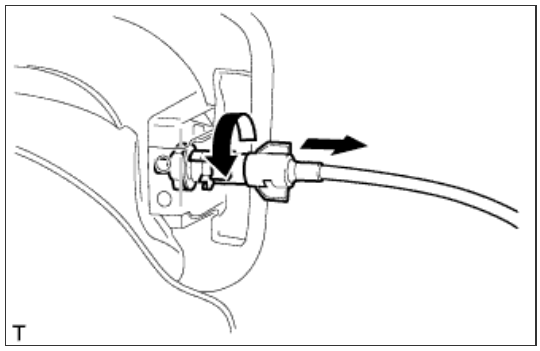
i. Remove the screw and clip.

ii. etach the 6 clips and claws, and remove the quarter trim panel.

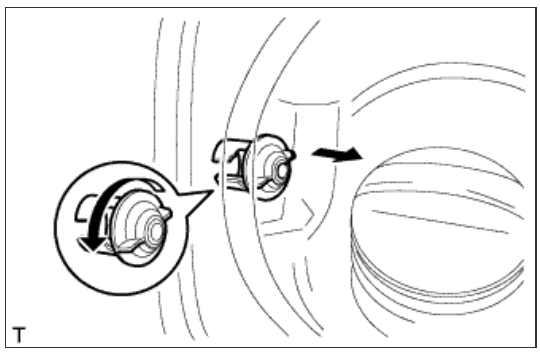


37. REMOVE FUEL FILLER OPENING LID LOCK RETAINER

a. Turn the cable counterclockwise and remove the cable from the retainer.



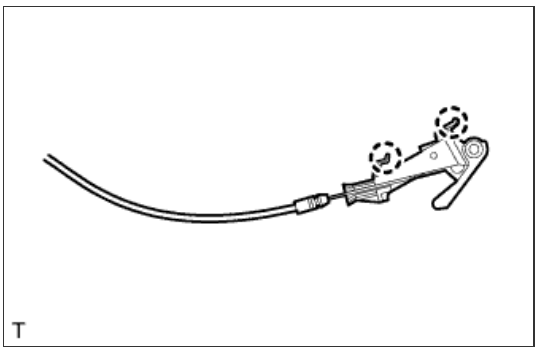
b. Turn the lock retainer counterclockwise and remove the lock retainer.



38. REMOVE FUEL LID LOCK OPEN LEVER SUB-ASSEMBLY

a. etach the claws.

b. isconnect the fuel lid lock control cable and remove the fuel lid lock open lever.

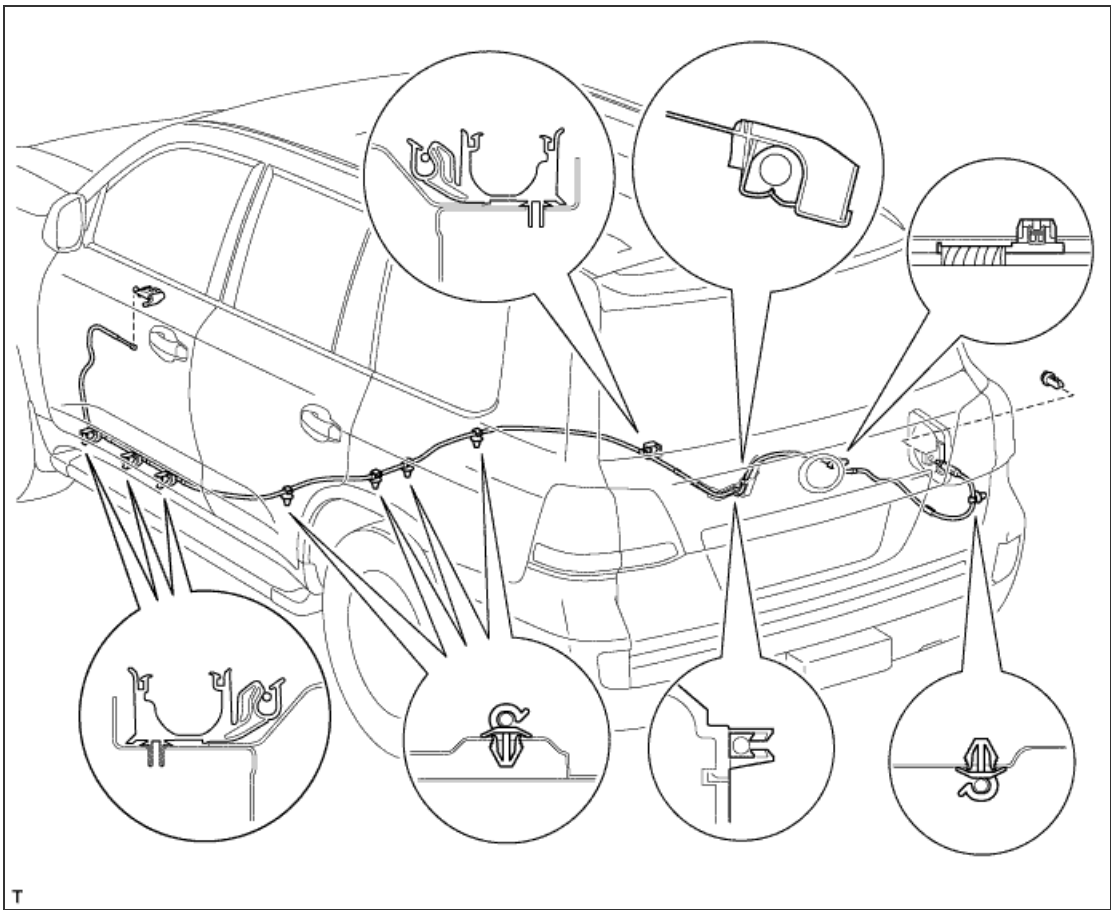


39. REMOVE FUEL LID LOCK CONTROL CABLE SUB-ASSEMBLY

a. Using a screwdriver, disconnect the clamps shown in the illustration.

HINT:

Tape the screwdriver tip before use.



b. Remove the lock control cable.

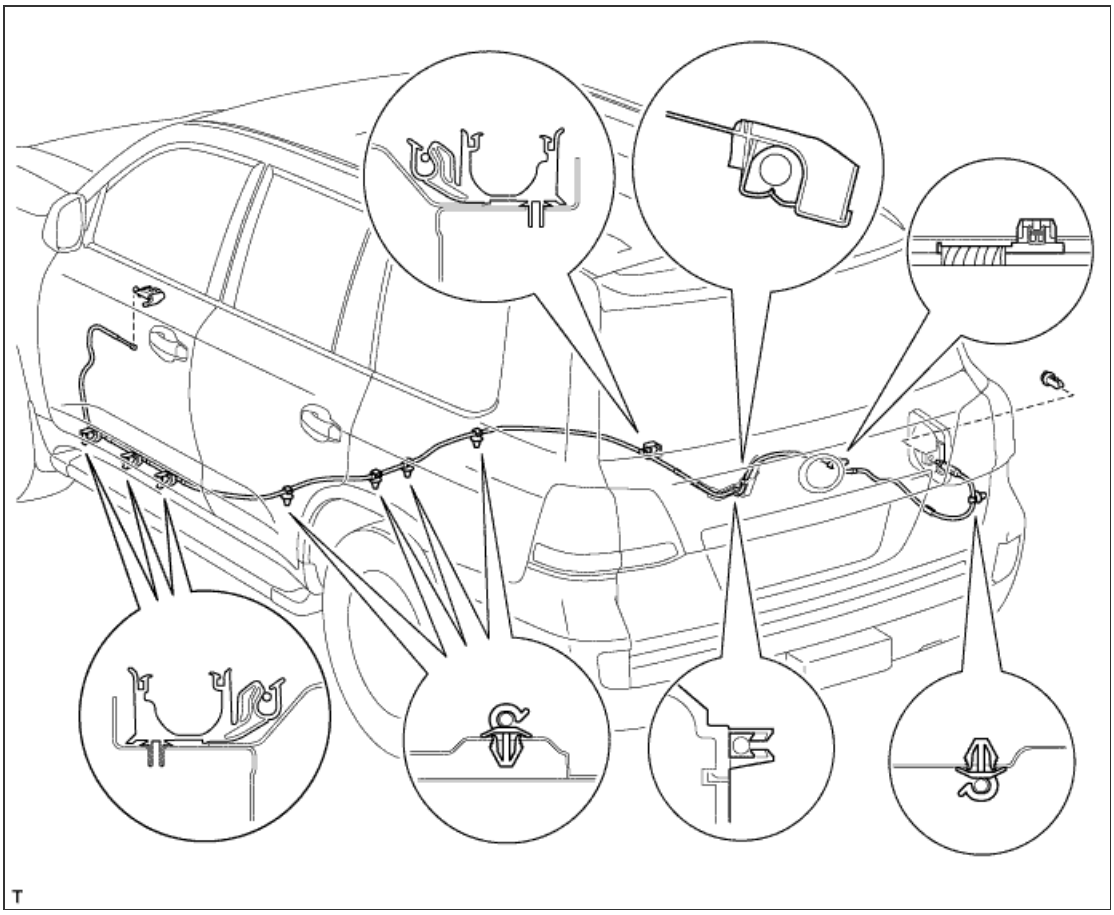
for Preparation Click here

HINT:

A bolt without a torque specification is shown in the standard bolt chart (Click here).

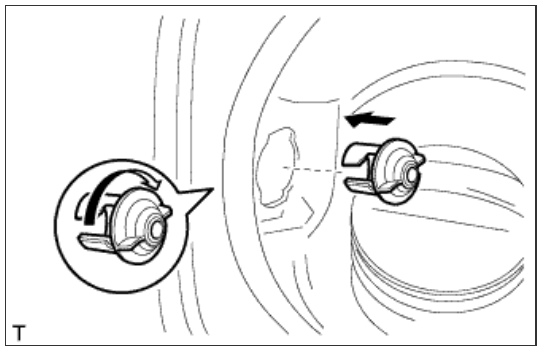
1. INSTALL FUEL LID LOCK CONTROL CABLE SUB-ASSEMBLY

a. Connect the cable to the clamps shown in the illustration to install the cable.

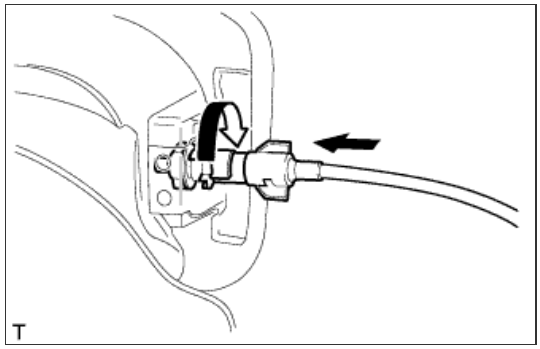


2. INSTALL FUEL FILLER OPENING LID LOCK RETAINER

a. Install the lock retainer and turn it clockwise as shown in the illustration.



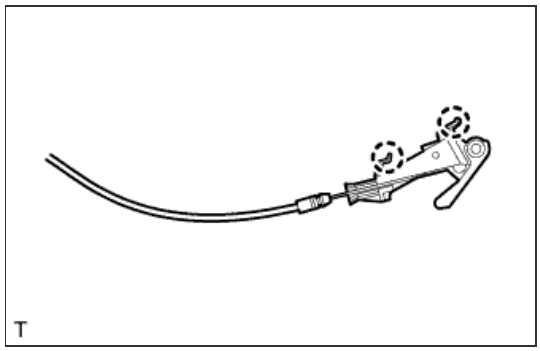
b. Install the cable and turn it clockwise as shown in the illustration.



3. INSTALL FUEL LID LOCK OPEN LEVER SUB-ASSEMBLY

a. Connect the fuel lid lock control cable to the fuel lid lock open lever.

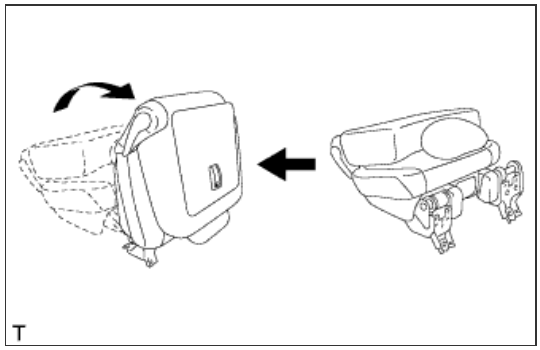
b. Attach the 2 claws to install the fuel lid lock open lever.



4. INSTALL FRONT QUARTER TRIM PANEL ASSEMBLY RH

HINT:

When installing the front quarter trim panel, operate the reclining adjuster release handle and move the No. 1 rear seat to the position shown in the illustration.



a. w/ Rear No. 2 Seat, except Face to Face Seat Type:

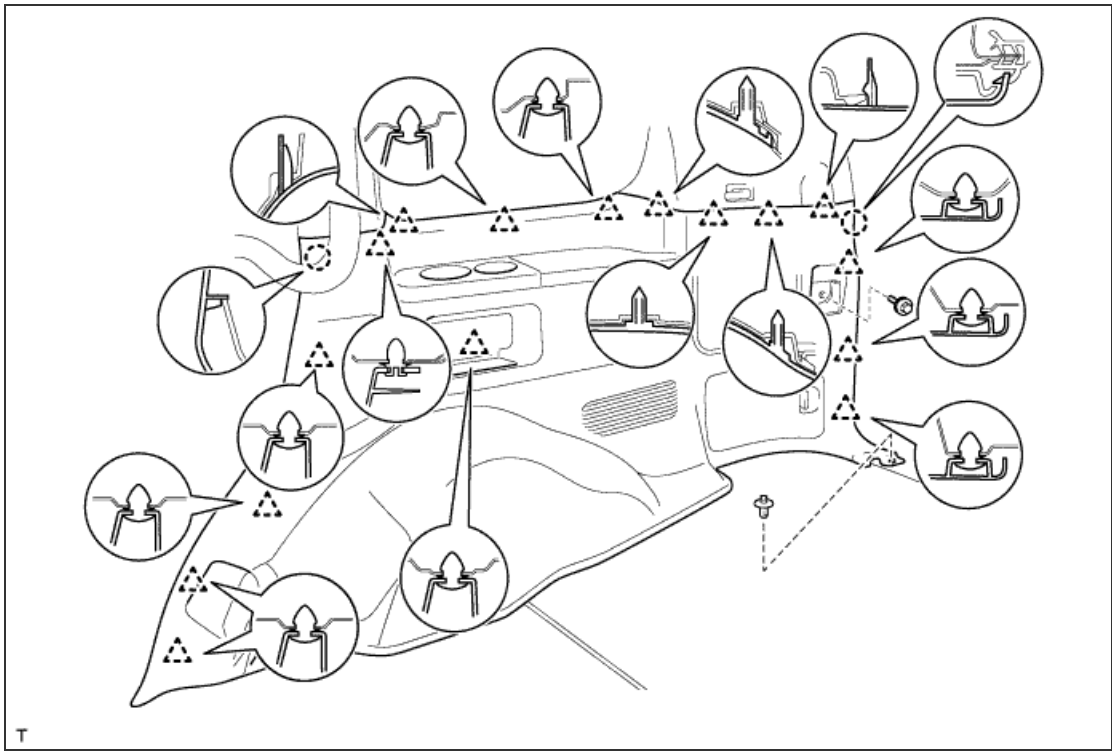
i. w/o Rear Air Conditioning System:
Connect the rear seat lock control lever cable.

ii. w/ Rear Air Conditioning System:
Connect the thermistor connector and rear seat lock control lever cable.

iii. Attach the 16 clips and 2 claws to install the quarter trim panel.

iv. Install the clip and bolt.

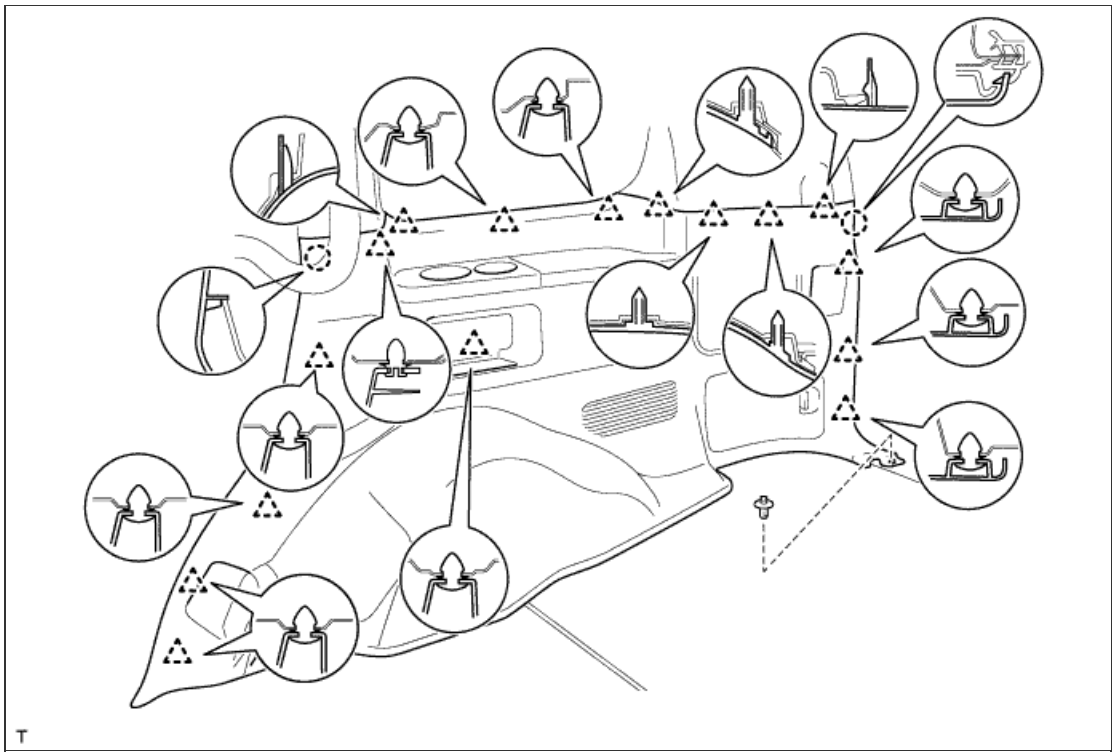
Torque:
12 N*m{ 122 kgf*cm , 9 ft.*lbf }



b. w/o Rear No. 2 Seat or w/ Rear No. 2 Seat, for Face to Face Seat Type:

i. Attach the 16 clips and 2 claws to install the quarter trim panel.

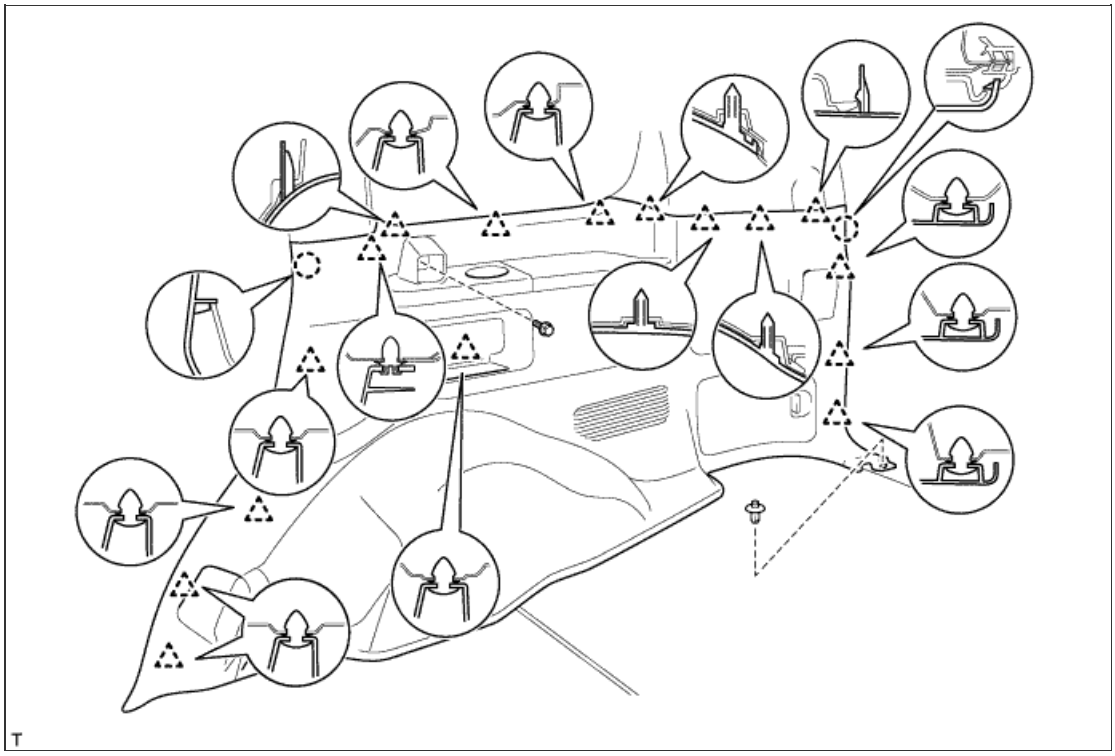
ii. Install the clip.



c. w/ Tonneau Cover:

i. Attach the 16 clips and 2 claws to install the quarter trim panel.

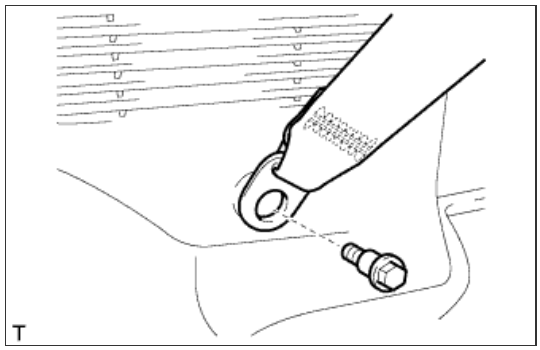
ii. Install the screw and clip.



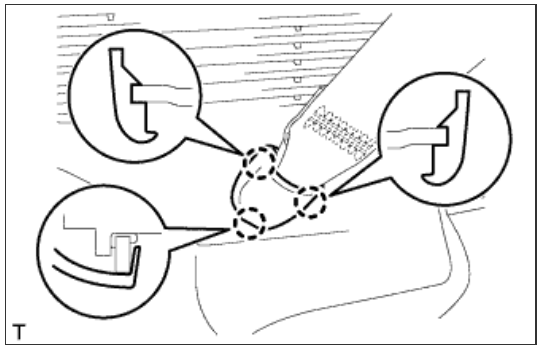
d. w/ Rear No. 2 Seat, except Face to Face Seat Type:

i. Install the rear No. 2 seat belt anchor with the bolt.

Torque:
42 N*m{ 428 kgf*cm , 31 ft.*lbf }

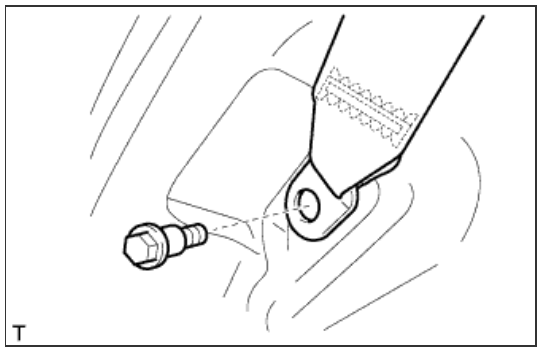


ii. Attach the 3 claws to install the cover.

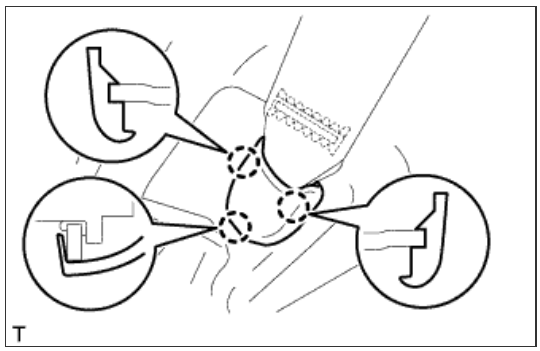


e. Install the rear No. 1 seat belt anchor with the bolt.

Torque:
42 N*m{ 428 kgf*cm , 31 ft.*lbf }



f. Attach the 3 claws to install the cover.



5. INSTALL REAR SEAT COVER CAP (w/ Rear No. 2 Seat, except Face to Face Seat Type)

HINT:

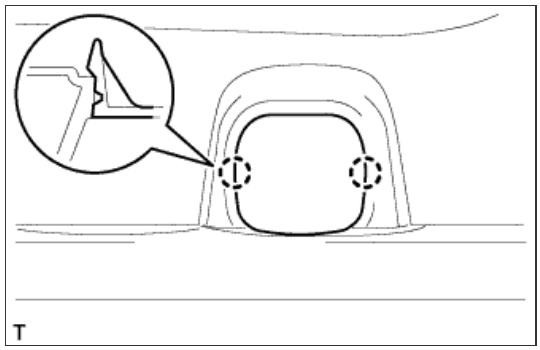
Use the same procedures described for the rear No. 2 seat cover bezel.

6. INSTALL NO. 1 TONNEAU COVER HOLDER CAP (w/ Tonneau Cover)

HINT:

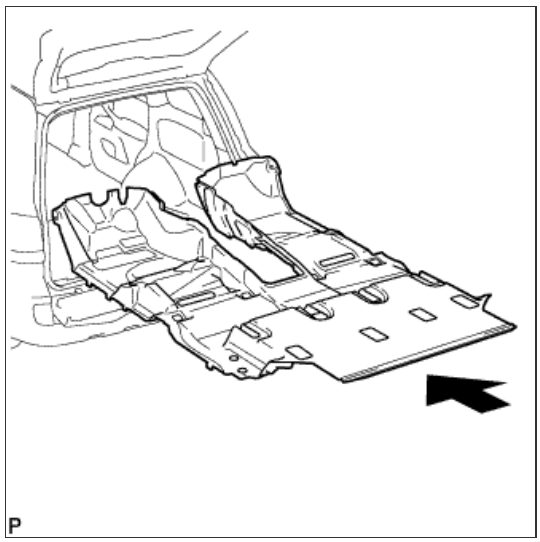
Use the same procedure to install the tonneau cover holder cap on the other side.

a. Attach the 2 claws to install the tonneau cover holder cap.

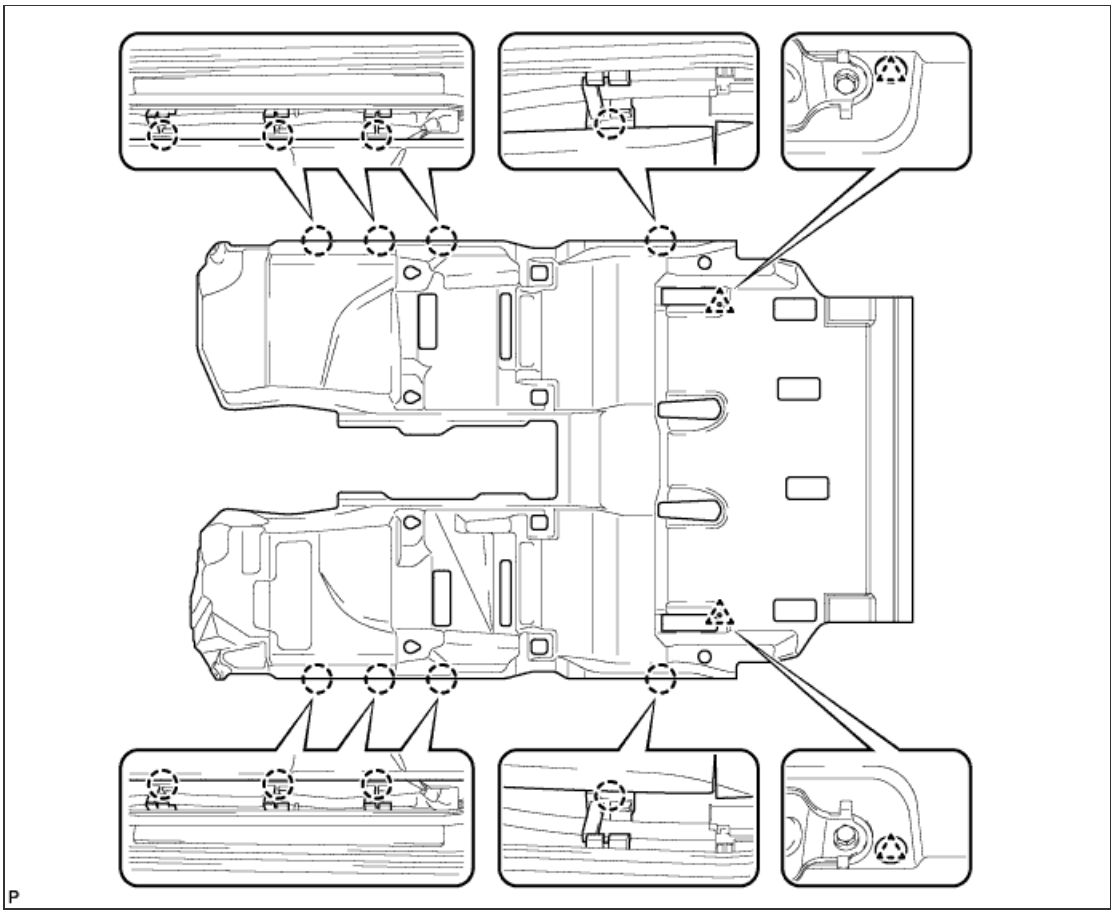


7. INSTALL FRONT FLOOR CARPET ASSEMBLY

a. Open the tail gate and back door, insert the carpet into the cabin from the rear, and install it to the floor.

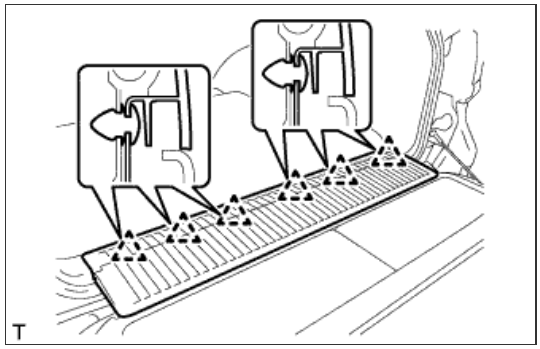


b. Attach the 2 clips and 8 claws.



8. INSTALL REAR FLOOR MAT REAR SUPPORT PLATE

a. Attach the 6 clips to install the support plate.



9. INSTALL REAR CONSOLE BOX SUB-ASSEMBLY

a. w/ Cool Box:

i. Install the rear console box (Click here).

b. w/o Cool Box:

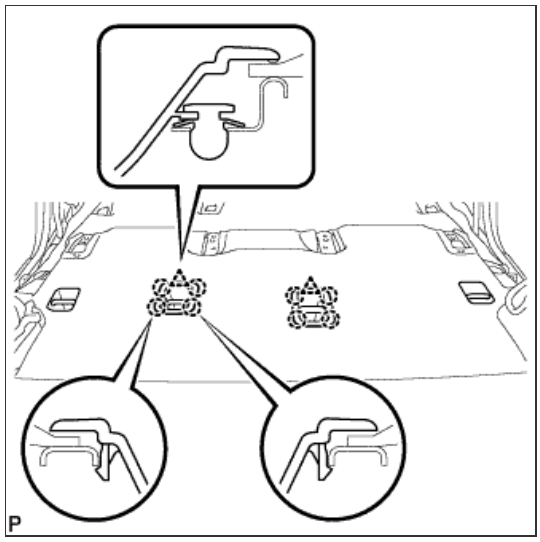
i. Install the rear console box (Click here).

10. INSTALL REAR NO. 2 SEAT PROTECTOR

a. Attach the clip and 4 claws to install the protector.

HINT:

se the same procedures to install the protector on the other side.

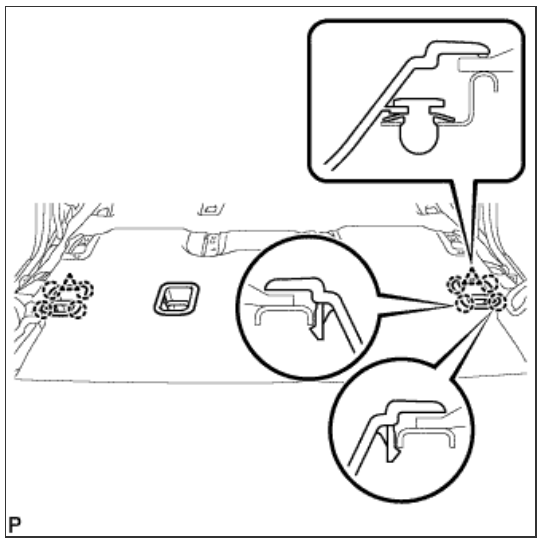


11. INSTALL REAR NO. 1 SEAT PROTECTOR

a. Attach the clip and claws to install the protector.

HINT:

se the same procedures to install the protector on the other side.



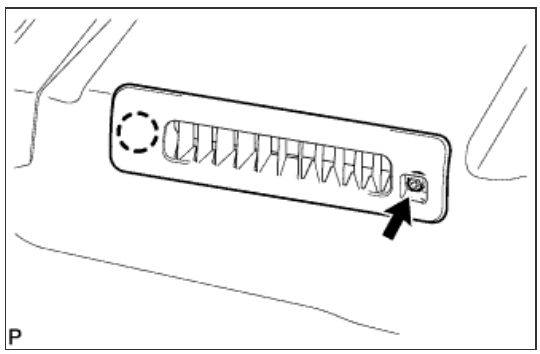
12. INSTALL AIR DUCT GUIDE

a. Attach the claw to install the guide.

b. Install the screw.

HINT:

Use the same procedures for both sides.

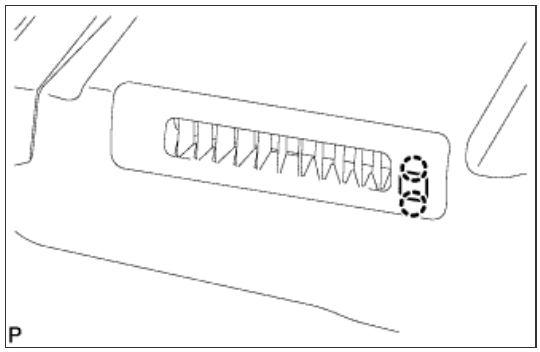


13. INSTALL AIR DUCT PLUG

a. Attach the 2 claws to install the plug.

HINT:

se the same procedures for both sides.

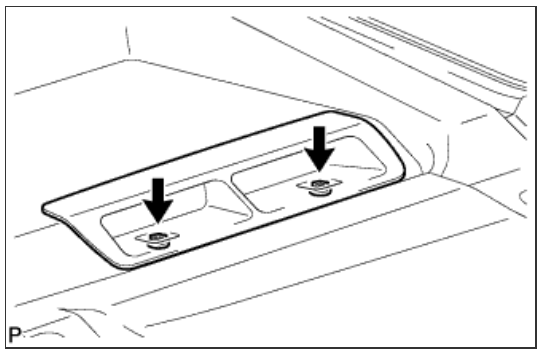


14. INSTALL AIR HEATER GUIDE

a. Install the guide with the 2 screws.

HINT:

Use the same procedures for both sides.

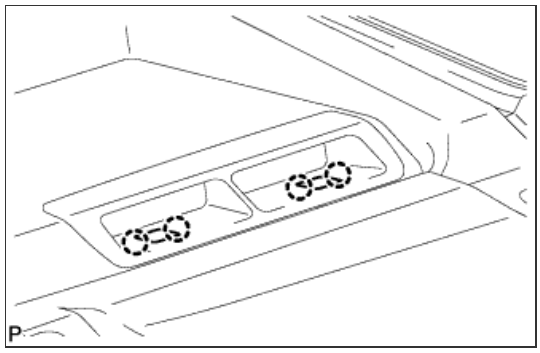


15. INSTALL NO. 2 AIR DUCT PLUG

a. Attach the 4 claws to install the 2 plugs.

HINT:

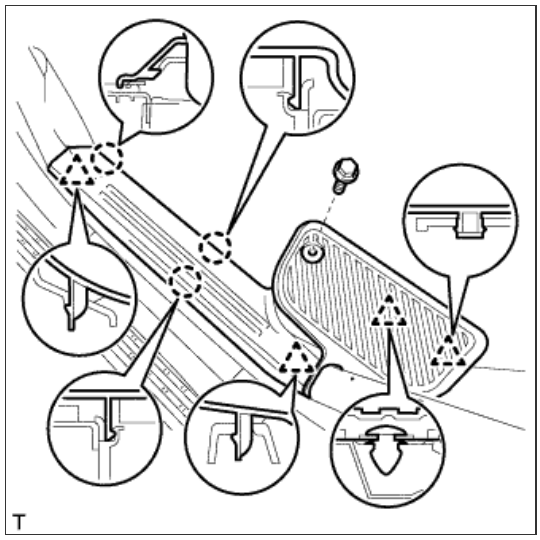
Use the same procedures for both sides.



16. INSTALL REAR DOOR SCUFF PLATE LH

a. Attach the 3 claws and 4 clips to install the scuff plate.

b. Install the screw.



17. INSTALL REAR DOOR SCUFF PLATE RH

HINT:

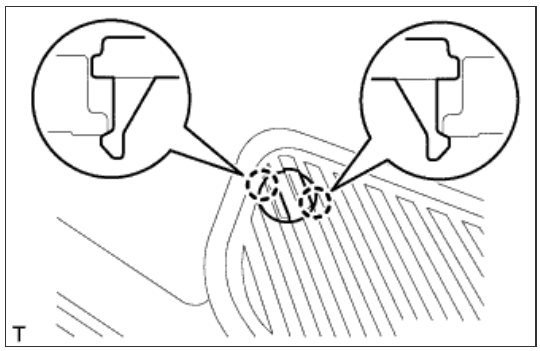
se the same procedures described for the side.

18. INSTALL REAR STEP COVER

HINT:

se the same procedure to install the step cover on the other side.

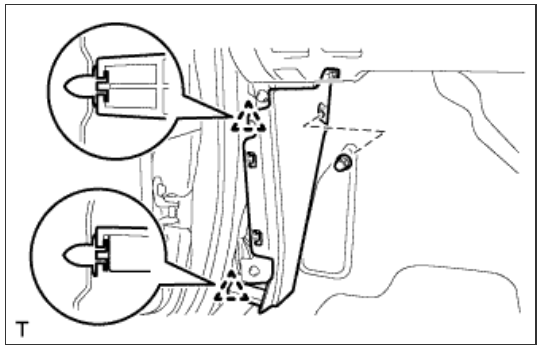
a. Attach the 2 claws to install the step cover.



19. INSTALL COWL SIDE TRIM BOARD LH

a. Attach the 2 clips to install the trim board.

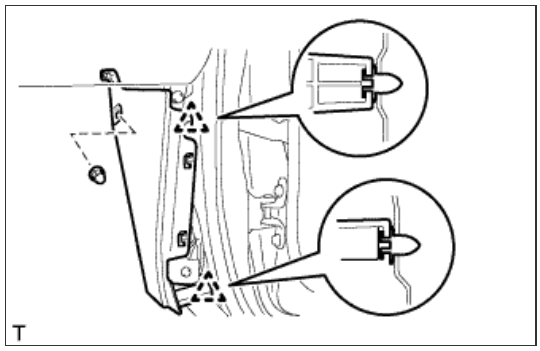
b. Install the cap nut.



20. INSTALL COWL SIDE TRIM BOARD RH

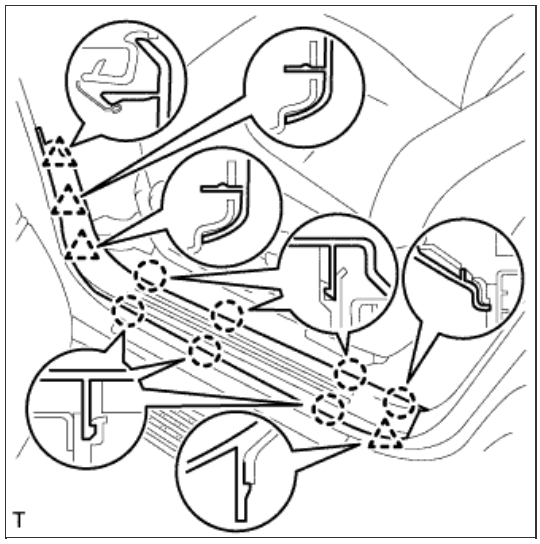
a. Attach the 2 clips to install the trim board.

b. Install the cap nut.



21. INSTALL FRONT DOOR SCUFF PLATE LH

a. Attach the claws and clips to install the scuff plate.



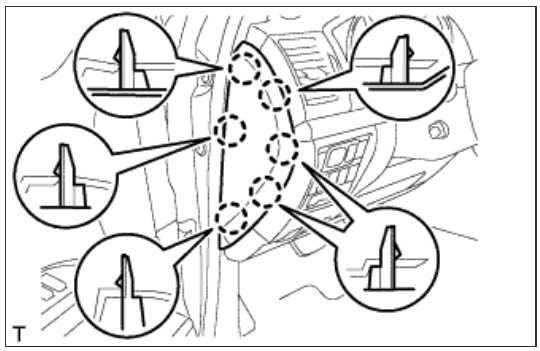
22. INSTALL FRONT DOOR SCUFF PLATE RH

HINT:

se the same procedures described for the side.

23. INSTALL INSTRUMENT SIDE PANEL LH

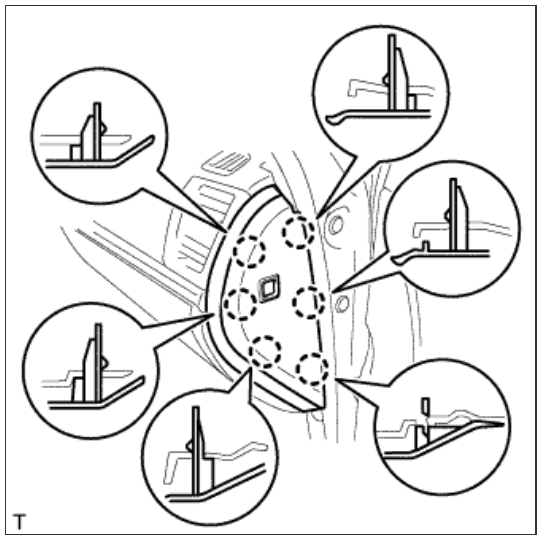
a. Attach the 6 claws to install the side panel.



24. INSTALL INSTRUMENT SIDE PANEL RH (w/ Airbag Cut Off Switch)

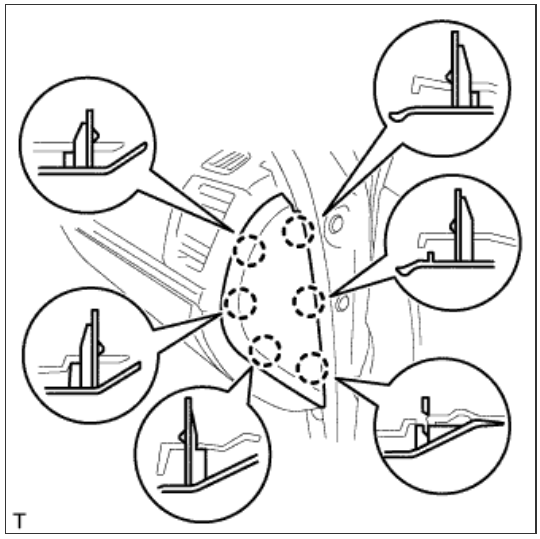
a. Connect the connector.

b. Attach the 6 claws to install the side panel.



25. INSTALL INSTRUMENT SIDE PANEL RH (w/o Airbag Cut Off Switch)

a. Attach the 6 claws to install the side panel.



26. INSTALL REAR NO. 1 SEAT ASSEMBLY RH

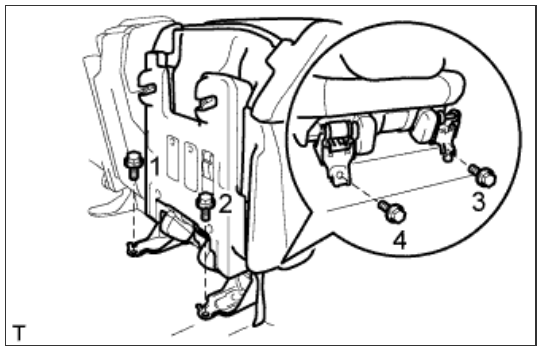
a. Temporarily install the seat assembly with the 4 bolts.

NOTICE:

Be careful not to damage the vehicle body.

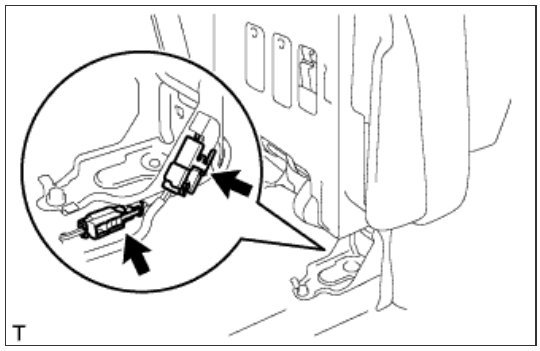
b. Tighten the bolts in the order shown in the illustration.

Torque:
37 N*m{ 377 kgf*cm , 27 ft.*lbf }



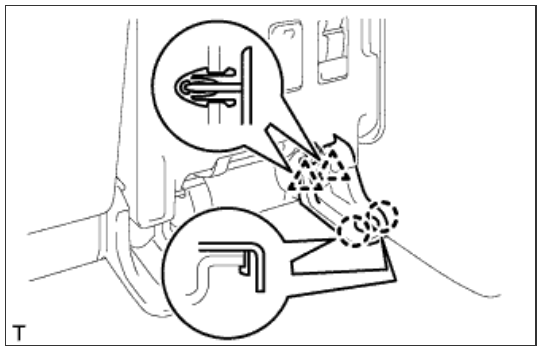
c. w/ Rear Seat Side Airbag:
Connect the connector.

d. w/ Seat Heater System:
Connect the connector.



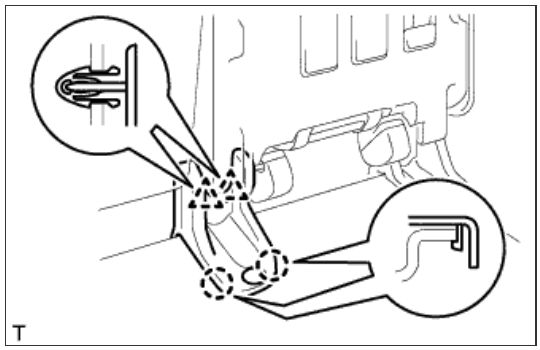
27. INSTALL REAR NO. 3 SEAT CUSHION HINGE COVER

a. Attach the 2 clips and 2 claws to install the cover.



28. INSTALL REAR NO. 1 SEAT CUSHION HINGE COVER

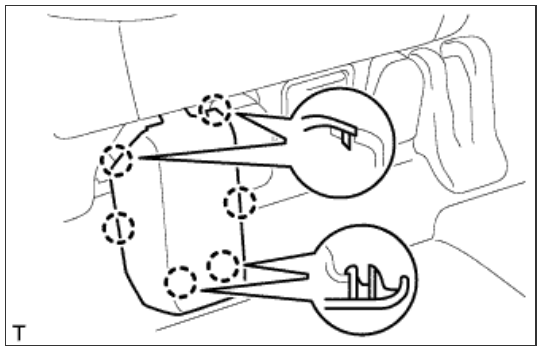
a. Attach the 2 clips and 2 claws to install the cover.



29. INSTALL REAR NO. 4 SEAT CUSHION HINGE COVER

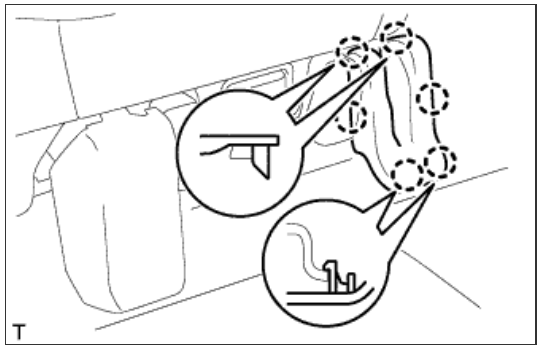
a. Return the seat to the upright position.

b. Attach the 6 claws to install the cover.



30. INSTALL REAR NO. 2 SEAT CUSHION HINGE COVER

a. Attach the 6 claws to install the cover.



31. INSTALL REAR NO. 1 SEAT ASSEMBLY LH

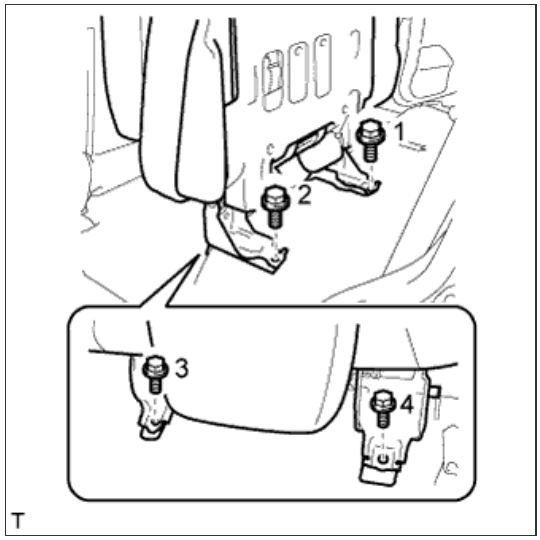
a. Temporarily install the seat assembly with the 4 bolts.

NOTICE:

Be careful not to damage the vehicle body.

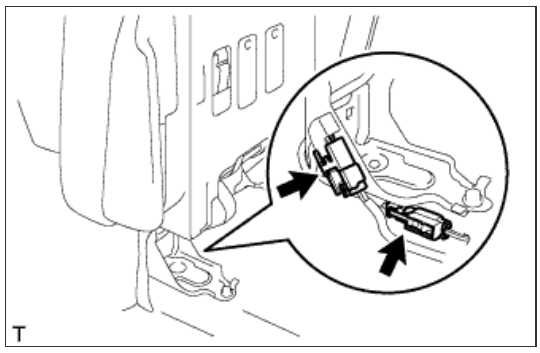
b. Tighten the bolts in the order shown in the illustration.

Torque:
37 N*m{ 377 kgf*cm , 27 ft.*lbf }



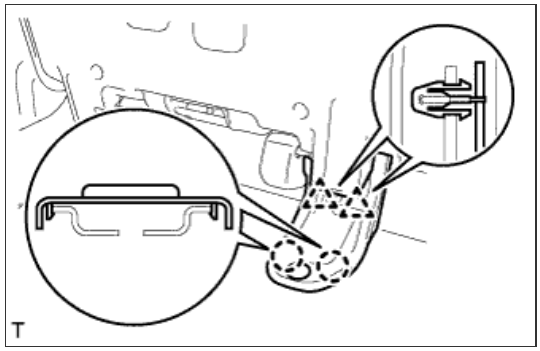
c. w/ Rear Seat Side Airbag:
Connect the connector.

d. w/ Seat Heater System:
Connect the connector.



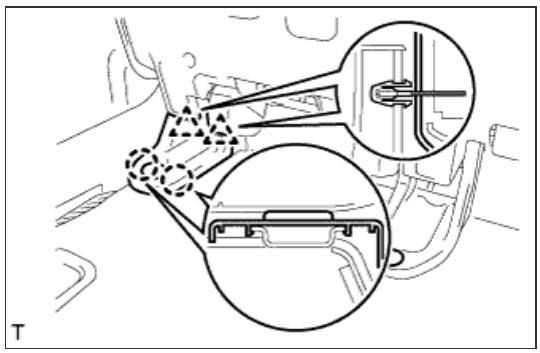
32. INSTALL REAR NO. 4 SEAT CUSHION HINGE COVER

a. Attach the 2 clips and 2 claws to install the cover.



33. INSTALL REAR NO. 2 SEAT CUSHION HINGE COVER

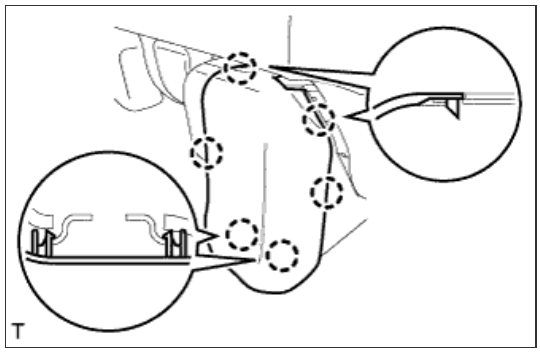
a. Attach the 2 clips and 2 claws to install the cover.



34. INSTALL REAR NO. 5 SEAT CUSHION HINGE COVER

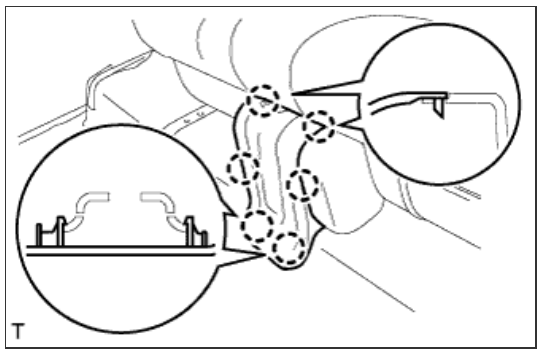
a. Return the seat to the upright position.

b. Attach the 6 claws to install the cover.



35. INSTALL REAR NO. 3 SEAT CUSHION HINGE COVER

a. Attach the 6 claws to install the cover.



36. INSTALL TONNEAU COVER ASSEMBLY (w/ Tonneau Cover)

a. Install the tonneau cover assembly.

37. INSTALL FRONT SEAT ASSEMBLY RH

a. for Manual Seat:

i. Install the front seat assembly RH (Click here).

b. for Power Seat:

i. Install the front seat assembly RH (Click here).

38. INSTALL FRONT SEAT ASSEMBLY LH

a. for anual Seat:

i. Install the front seat assembly LH (Click here).

b. for Power Seat:

i. Install the front seat assembly LH (Click here).

39. CONNECT CABLE TO NEGATIVE BATTERY TERMINAL

NOTICE:

When disconnecting the cable, some systems need to be initialized after the cable is reconnected (Click here).

40. CHECK SRS WARNING LIGHT

a. Check the SRS warning light (Click here).

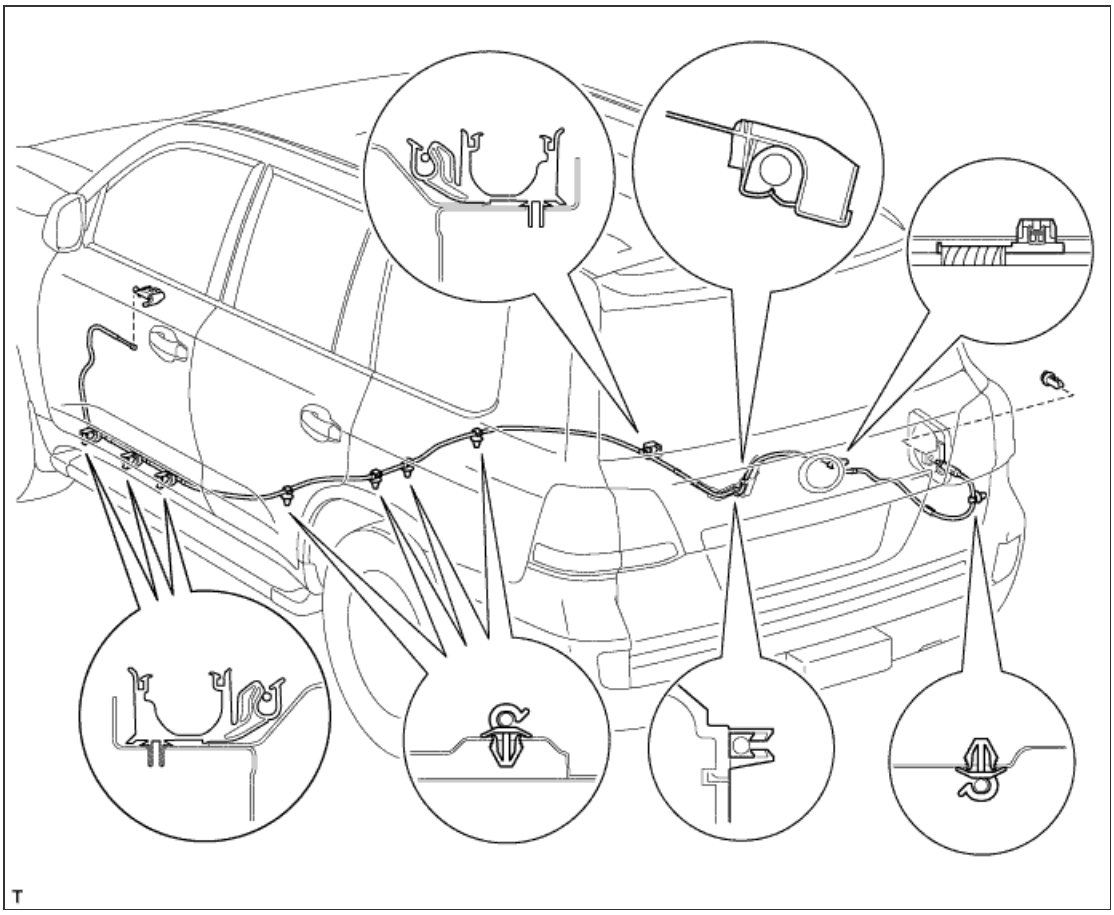
for Preparation Click here

HINT:

A bolt without a torque specification is shown in the standard bolt chart (Click here).

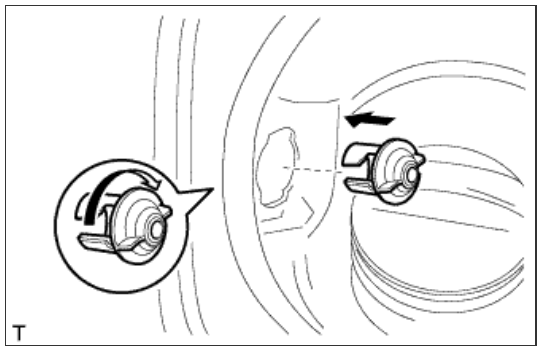
1. INSTALL FUEL LID LOCK CONTROL CABLE SUB-ASSEMBLY

a. Connect the cable to the clamps shown in the illustration to install the cable.

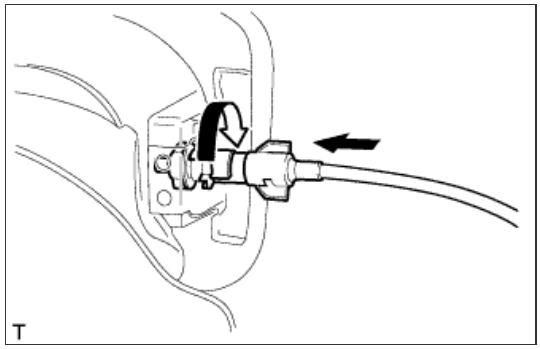


2. INSTALL FUEL FILLER OPENING LID LOCK RETAINER

a. Install the lock retainer and turn it clockwise as shown in the illustration.



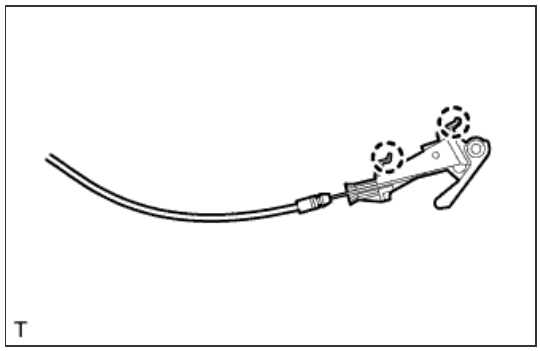
b. Install the cable and turn it clockwise as shown in the illustration.



3. INSTALL FUEL LID LOCK OPEN LEVER SUB-ASSEMBLY

a. Connect the fuel lid lock control cable to the fuel lid lock open lever.

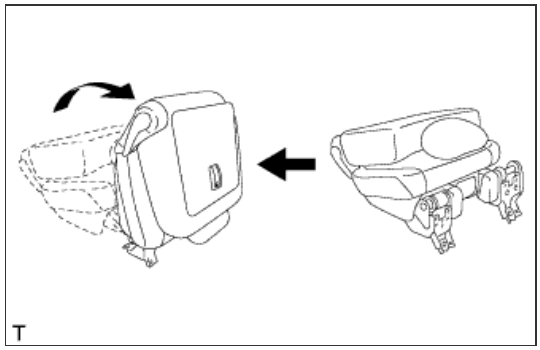
b. Attach the 2 claws to install the fuel lid lock open lever.



4. INSTALL FRONT QUARTER TRIM PANEL ASSEMBLY RH

HINT:

When installing the front quarter trim panel, operate the reclining adjuster release handle and move the No. 1 rear seat to the position shown in the illustration.



a. w/ Rear No. 2 Seat, except Face to Face Seat Type:

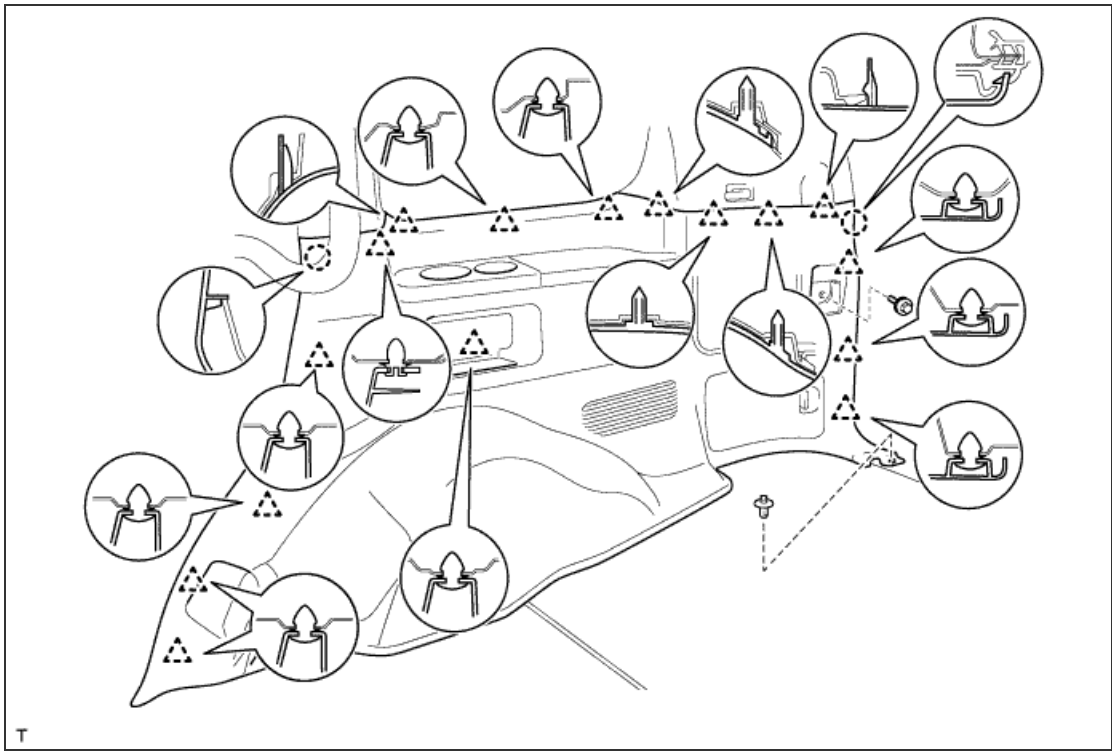
i. w/o Rear Air Conditioning System:
Connect the rear seat lock control lever cable.

ii. w/ Rear Air Conditioning System:
Connect the thermistor connector and rear seat lock control lever cable.

iii. Attach the 16 clips and 2 claws to install the quarter trim panel.

iv. Install the clip and bolt.

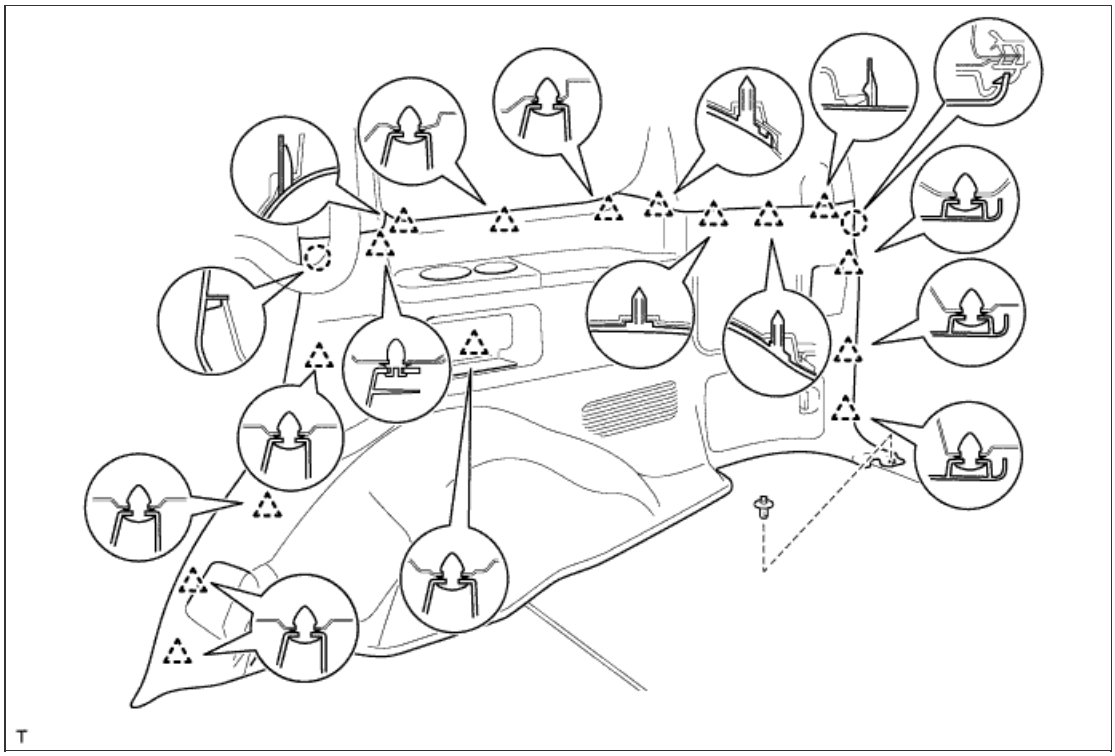
Torque:
12 N*m{ 122 kgf*cm , 9 ft.*lbf }



b. w/o Rear No. 2 Seat or w/ Rear No. 2 Seat, for Face to Face Seat Type:

i. Attach the 16 clips and 2 claws to install the quarter trim panel.

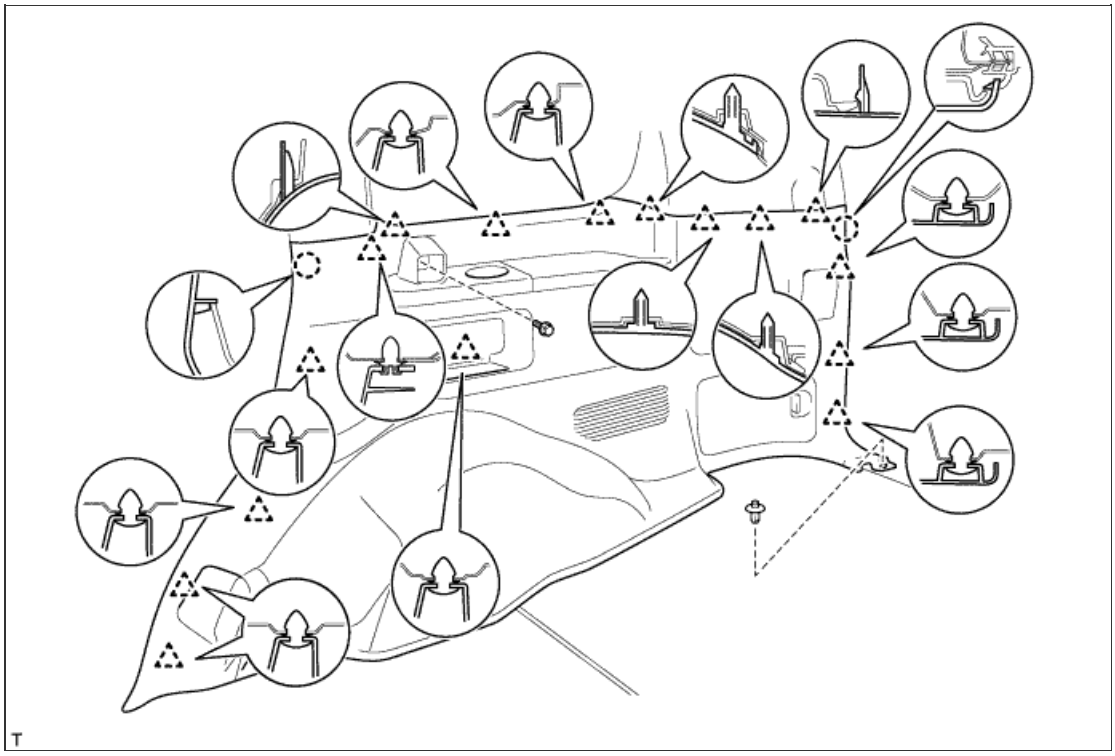
ii. Install the clip.



c. w/ Tonneau Cover:

i. Attach the 16 clips and 2 claws to install the quarter trim panel.

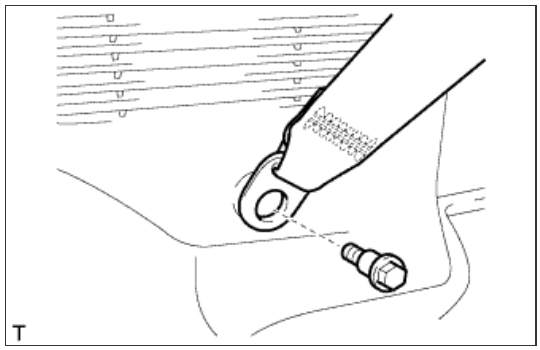
ii. Install the screw and clip.



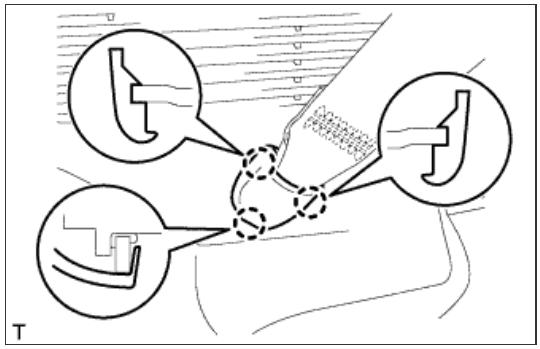
d. w/ Rear No. 2 Seat, except Face to Face Seat Type:

i. Install the rear No. 2 seat belt anchor with the bolt.

Torque:
42 N*m{ 428 kgf*cm , 31 ft.*lbf }

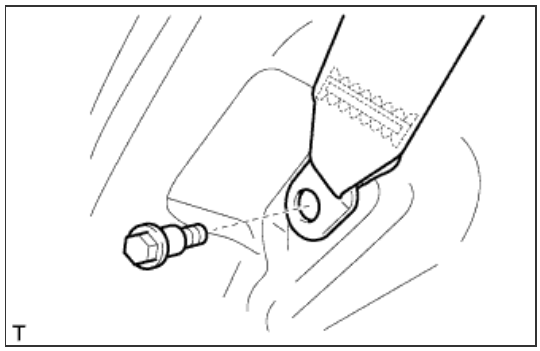


ii. Attach the 3 claws to install the cover.

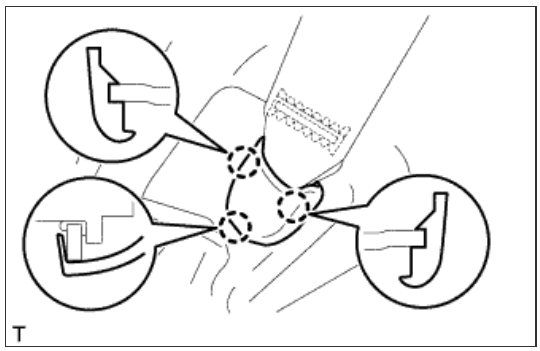


e. Install the rear No. 1 seat belt anchor with the bolt.

Torque:
42 N*m{ 428 kgf*cm , 31 ft.*lbf }



f. Attach the 3 claws to install the cover.

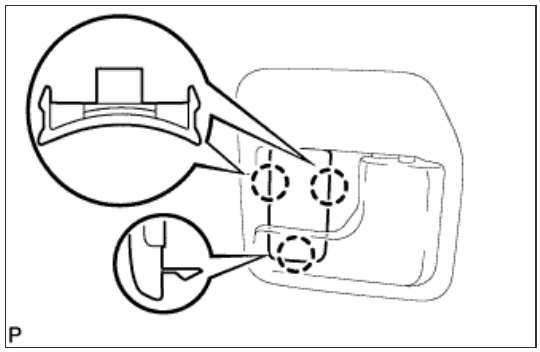


5. INSTALL REAR SEAT COVER CAP (w/ Rear No. 2 Seat, except Face to Face Seat Type)

HINT:

Use the same procedure to install the rear seat cover cap on the other side.

a. Attach the 3 claws to install the rear seat cover cap.

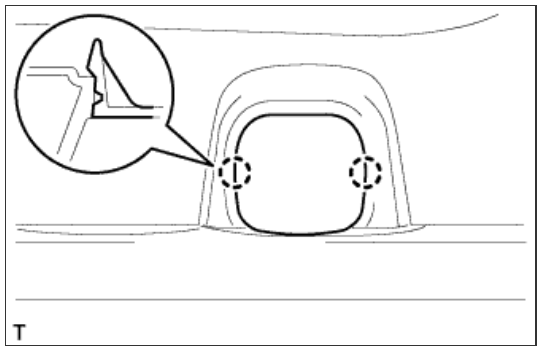


6. INSTALL NO. 1 TONNEAU COVER HOLDER CAP (w/ Tonneau Cover)

HINT:

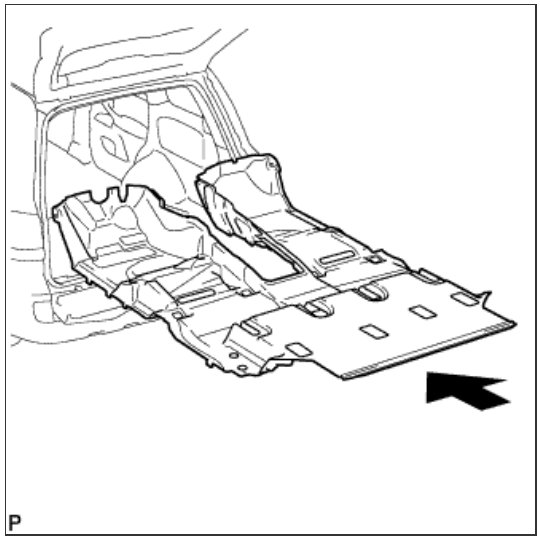
se the same procedure to install the tonneau cover holder cap on the other side.

a. Attach the 2 claws to install the tonneau cover holder cap.

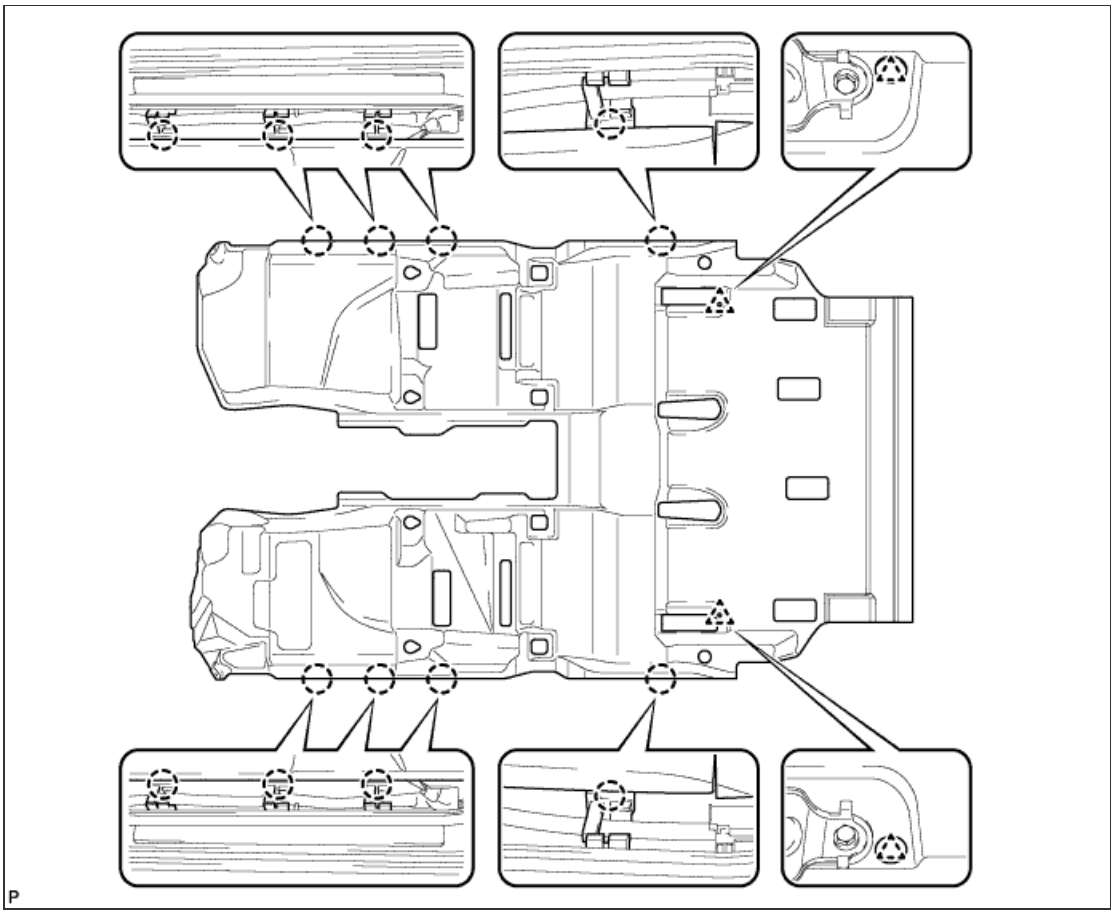


7. INSTALL FRONT FLOOR CARPET ASSEMBLY

a. pen the tail gate and back door, insert the carpet into the cabin from the rear, and install it to the floor.

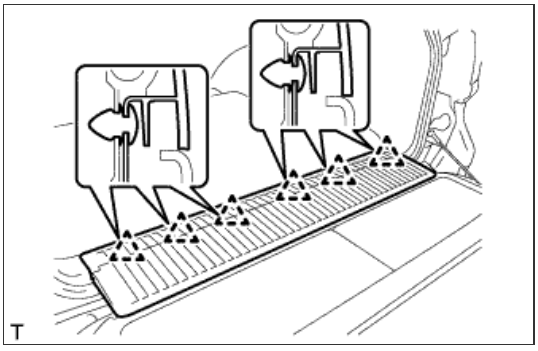


b. Attach the 2 clips and claws.



8. INSTALL REAR FLOOR MAT REAR SUPPORT PLATE

a. Attach the 6 clips to install the support plate.



9. INSTALL REAR CONSOLE BOX SUB-ASSEMBLY

a. w/ Cool ox:

i. Install the rear console box (Click here).

b. w/o Cool ox:

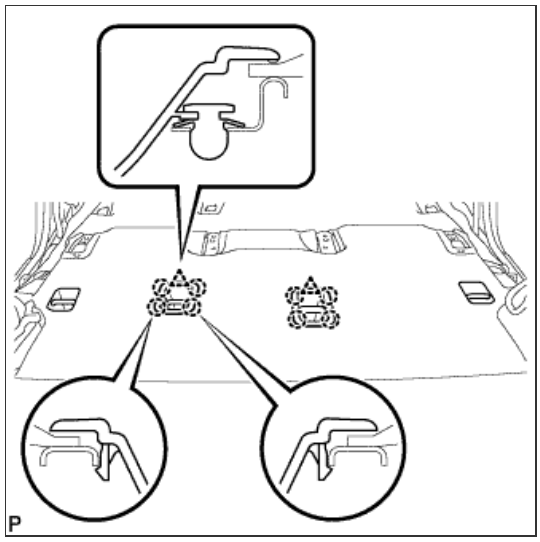
i. Install the rear console box (Click here).

10. INSTALL REAR NO. 2 SEAT PROTECTOR

a. Attach the clip and 4 claws to install the protector.

HINT:

se the same procedures to install the protector on the other side.

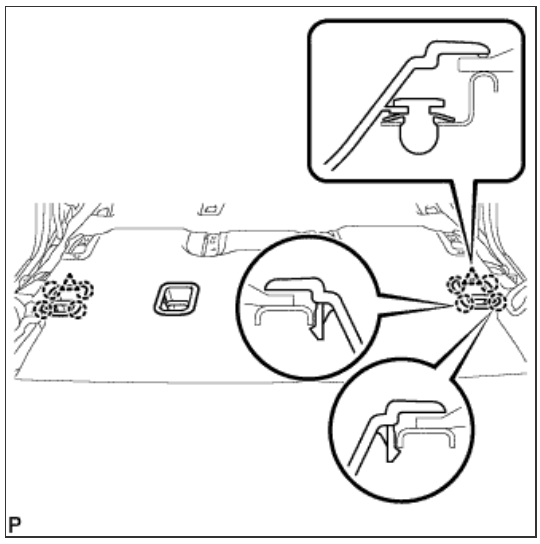


11. INSTALL REAR NO. 1 SEAT PROTECTOR

a. Attach the clip and 4 claws to install the protector.

HINT:

se the same procedures to install the protector on the other side.



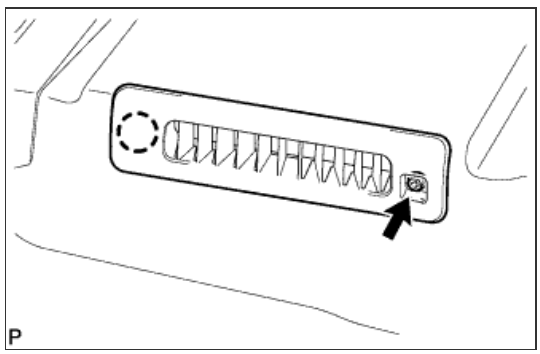
12. INSTALL AIR DUCT GUIDE

a. Attach the claw to install the guide.

b. Install the screw.

HINT:

Use the same procedures for both sides.

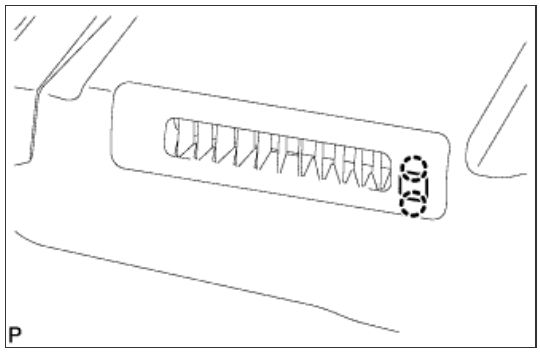


13. INSTALL AIR DUCT PLUG

a. Attach the 2 claws to install the plug.

HINT:

se the same procedures for both sides.

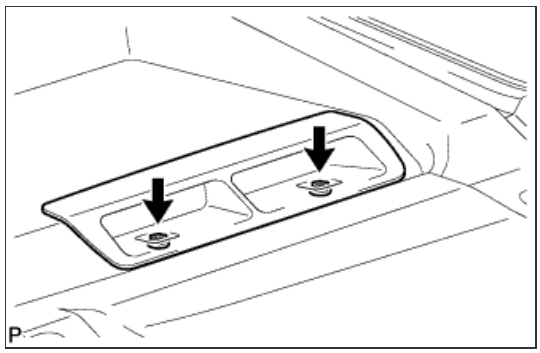


14. INSTALL AIR HEATER GUIDE

a. Install the guide with the 2 screws.

HINT:

Use the same procedures for both sides.

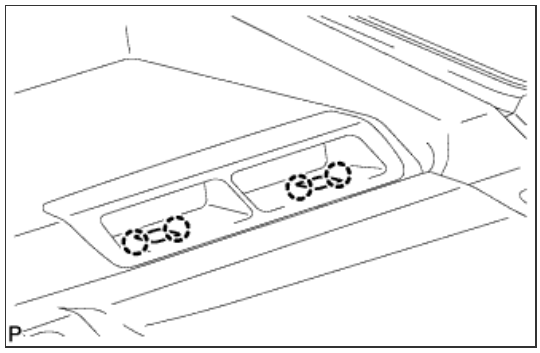


15. INSTALL NO. 2 AIR DUCT PLUG

a. Attach the 4 claws to install the 2 plugs.

HINT:

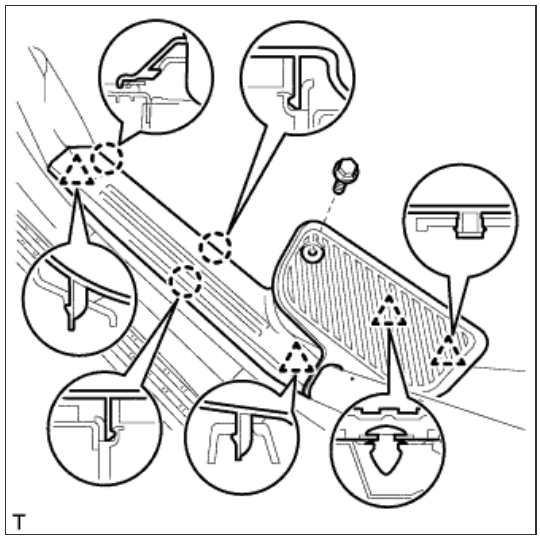
Use the same procedures for both sides.



16. INSTALL REAR DOOR SCUFF PLATE LH

a. Attach the 3 claws and 4 clips to install the scuff plate.

b. Install the screw.



17. INSTALL REAR DOOR SCUFF PLATE RH

HINT:

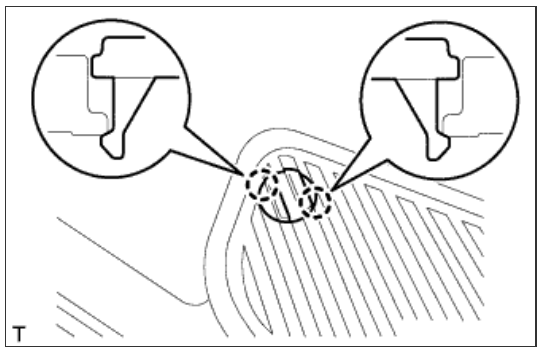
se the same procedures described for the side.

18. INSTALL REAR STEP COVER

HINT:

se the same procedure to install the step cover on the other side.

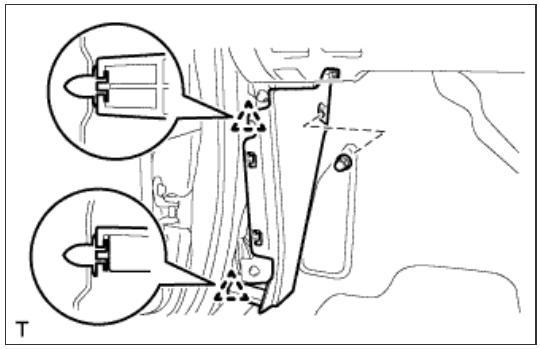
a. Attach the 2 claws to install the step cover.



19. INSTALL COWL SIDE TRIM BOARD LH

a. Attach the 2 clips to install the trim board.

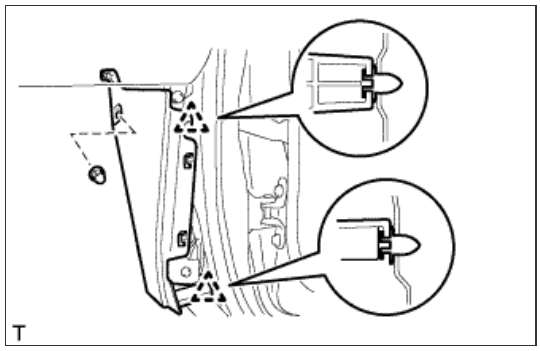
b. Install the cap nut.



20. INSTALL COWL SIDE TRIM BOARD RH

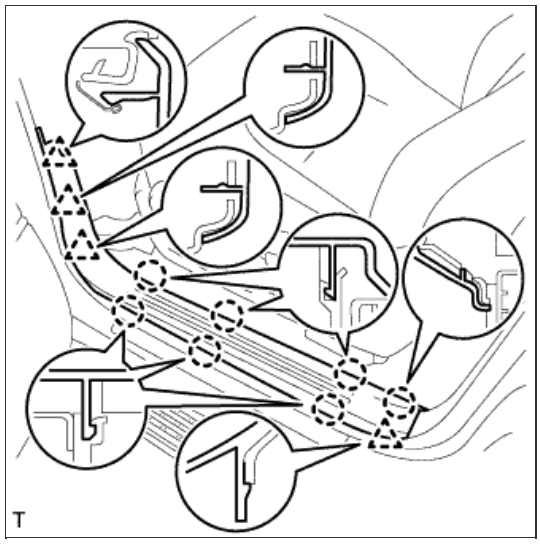
a. Attach the 2 clips to install the trim board.

b. Install the cap nut.



21. INSTALL FRONT DOOR SCUFF PLATE LH

a. Attach the claws and 4 clips to install the scuff plate.



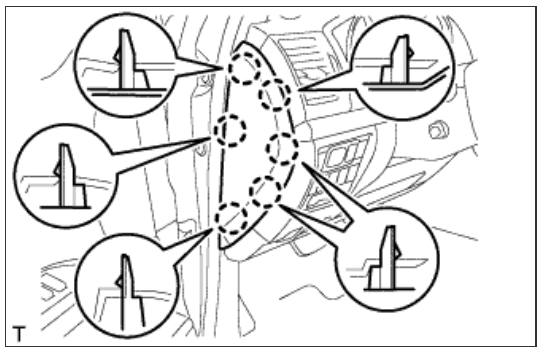
22. INSTALL FRONT DOOR SCUFF PLATE RH

HINT:

se the same procedures described for the side.

23. INSTALL INSTRUMENT SIDE PANEL LH

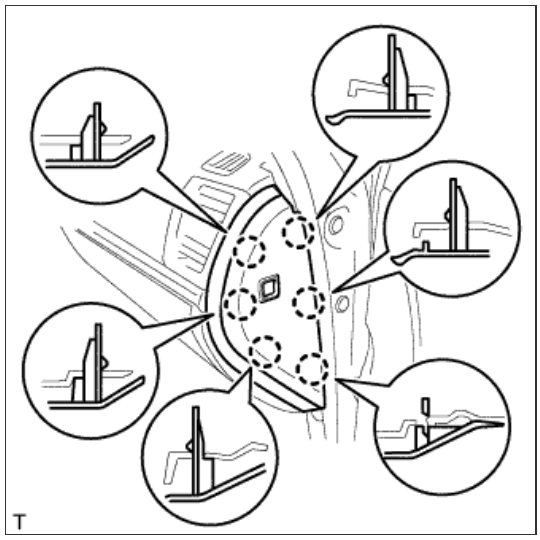
a. Attach the 6 claws to install the side panel.



24. INSTALL INSTRUMENT SIDE PANEL RH (w/ Airbag Cut Off Switch)

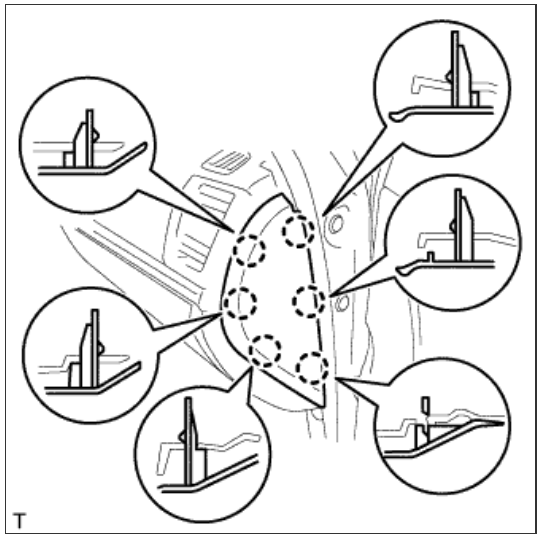
a. Connect the connector.

b. Attach the 6 claws to install the side panel.



25. INSTALL INSTRUMENT SIDE PANEL RH (w/o Airbag Cut Off Switch)

a. Attach the 6 claws to install the side panel.



26. INSTALL REAR NO. 1 SEAT ASSEMBLY RH

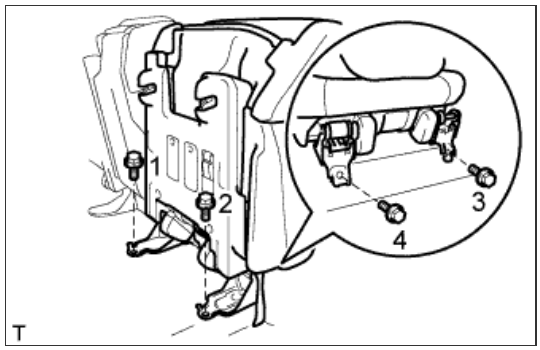
a. Temporarily install the seat assembly with the 4 bolts.

NOTICE:

e careful not to damage the vehicle body.

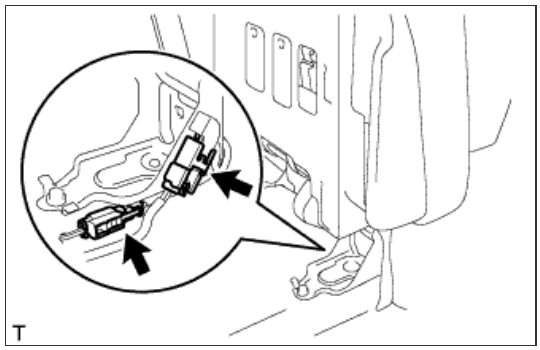
b. Tighten the bolts in the order shown in the illustration.

Torque:
37 N*m{ 377 kgf*cm , 27 ft.*lbf }



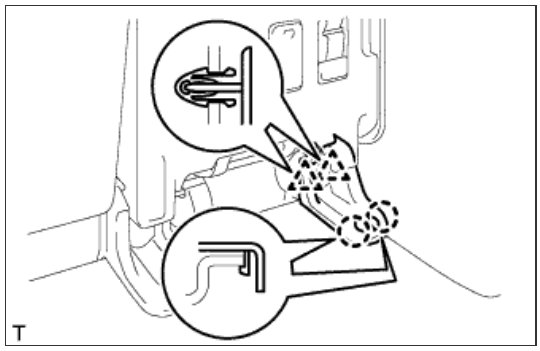
c. w/ Rear Seat Side Airbag:
Connect the connector.

d. w/ Seat eater System:
Connect the connector.



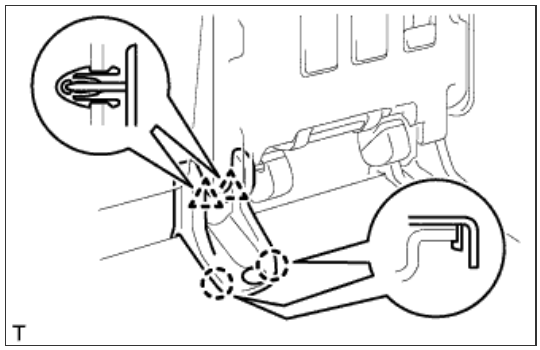
27. INSTALL REAR NO. 3 SEAT CUSHION HINGE COVER

a. Attach the 2 clips and 2 claws to install the cover.



28. INSTALL REAR NO. 1 SEAT CUSHION HINGE COVER

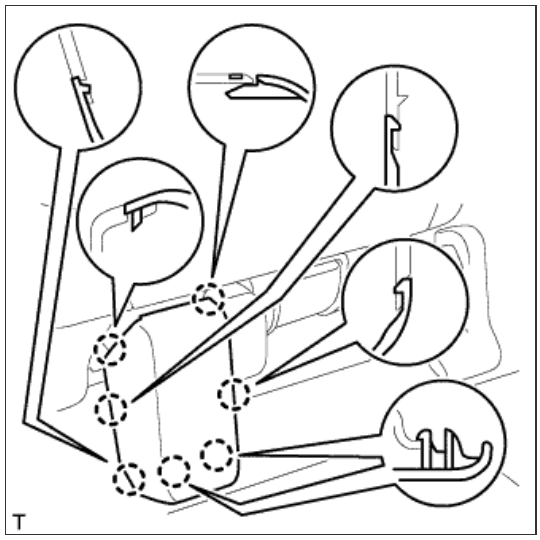
a. Attach the 2 clips and 2 claws to install the cover.



29. INSTALL REAR NO. 4 SEAT CUSHION HINGE COVER

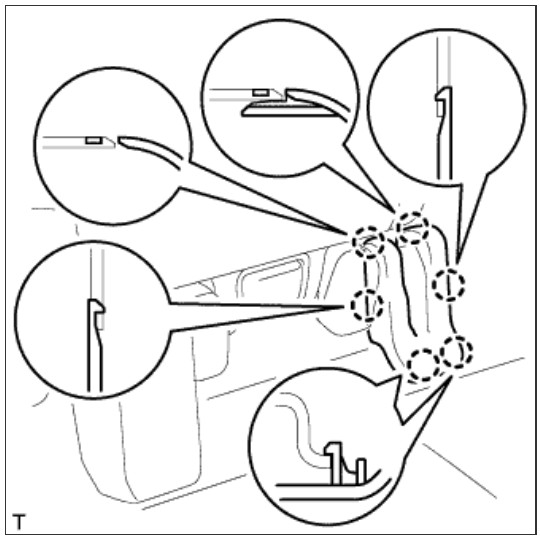
a. Return the seat to the upright position.

b. Attach the claws to install the cover.



30. INSTALL REAR NO. 2 SEAT CUSHION HINGE COVER

a. Attach the 6 claws to install the cover.



31. INSTALL REAR NO. 1 SEAT ASSEMBLY LH

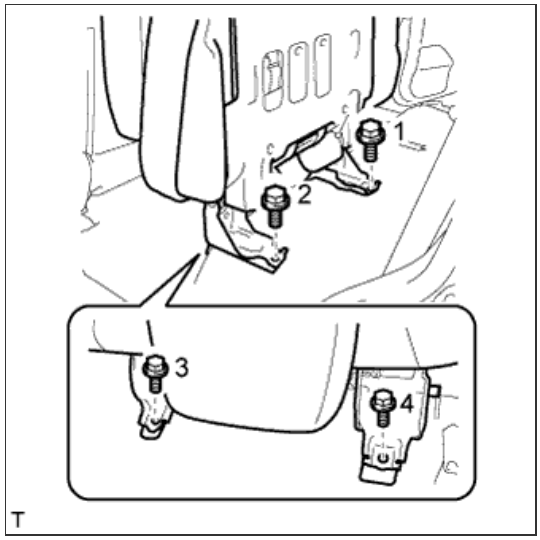
a. Temporarily install the seat assembly with the 4 bolts.

NOTICE:

e careful not to damage the vehicle body.

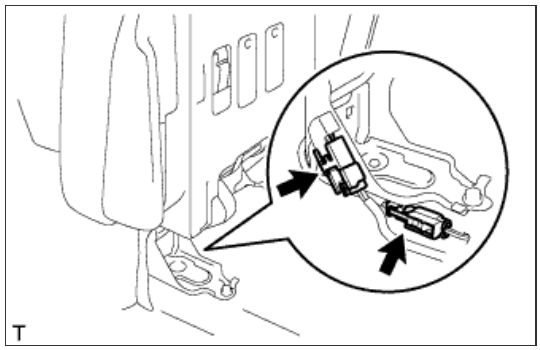
b. Tighten the bolts in the order shown in the illustration.

Torque:
37 N*m{ 377 kgf*cm , 27 ft.*lbf }



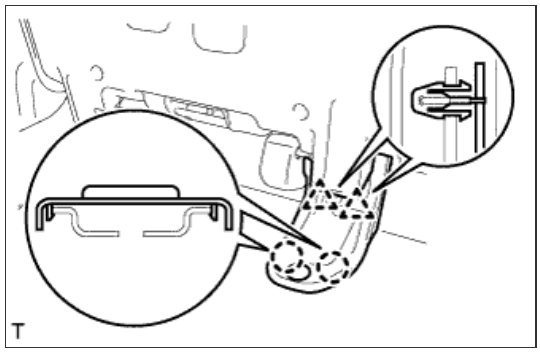
c. w/ Rear Seat Side Airbag:
Connect the connector.

d. w/ Seat eater System:
Connect the connector.



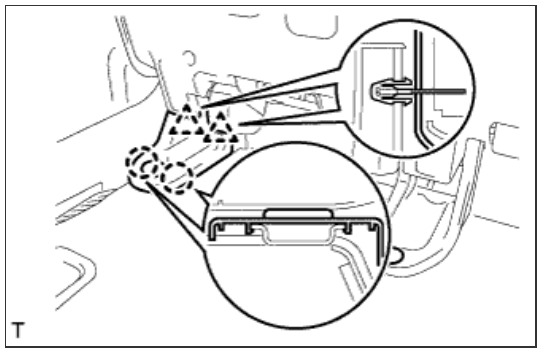
32. INSTALL REAR NO. 4 SEAT CUSHION HINGE COVER

a. Attach the 2 clips and 2 claws to install the cover.



33. INSTALL REAR NO. 2 SEAT CUSHION HINGE COVER

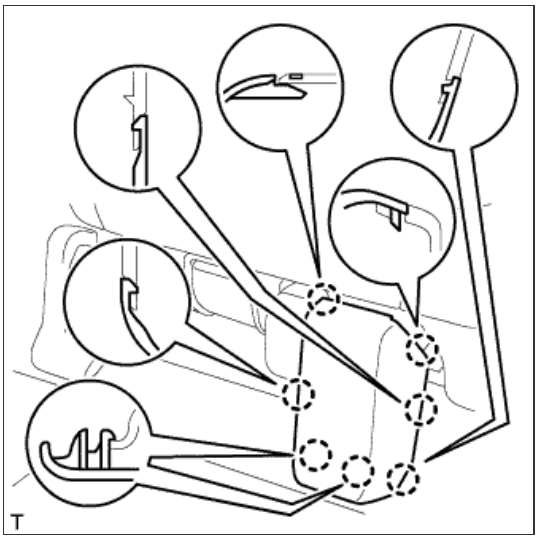
a. Attach the 2 clips and 2 claws to install the cover.



34. INSTALL REAR NO. 5 SEAT CUSHION HINGE COVER

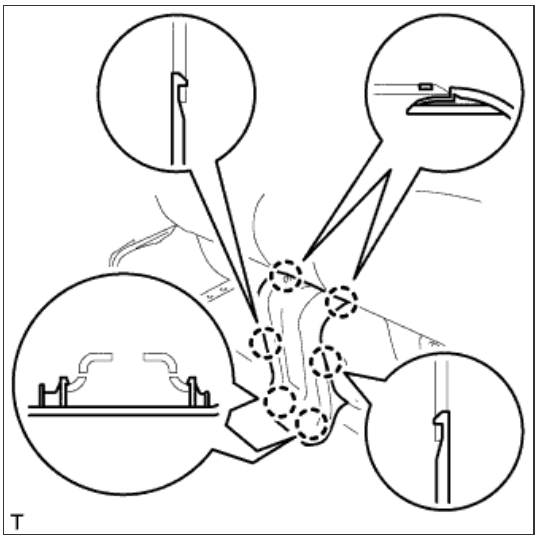
a. Return the seat to the upright position.

b. Attach the claws to install the cover.



35. INSTALL REAR NO. 3 SEAT CUSHION HINGE COVER

a. Attach the 6 claws to install the cover.



36. INSTALL TONNEAU COVER ASSEMBLY (w/ Tonneau Cover)

a. Install the tonneau cover assembly.

37. INSTALL FRONT SEAT ASSEMBLY RH

a. for Manual Seat:

i. Install the front seat assembly R (Click here).

b. for ower Seat:

i. Install the front seat assembly R (Click here).

38. INSTALL FRONT SEAT ASSEMBLY LH

a. for anual Seat:

i. Install the front seat assembly (Click here).

b. for ower Seat:

i. Install the front seat assembly (Click here).

39. CONNECT CABLE TO NEGATIVE BATTERY TERMINAL

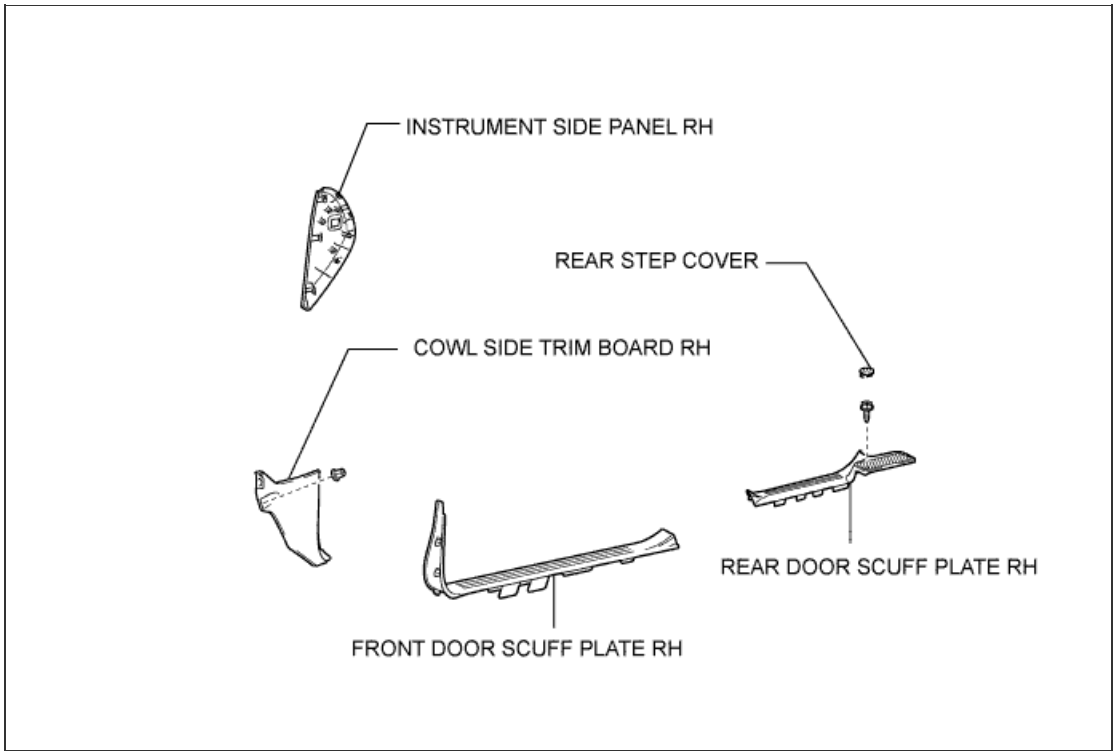
NOTICE:

When disconnecting the cable, some systems need to be initiali ed after the cable is reconnected (Click here).

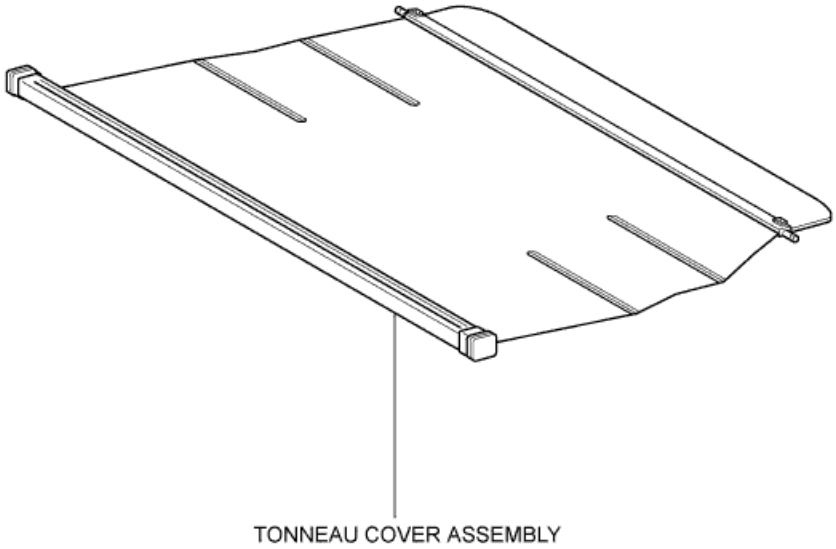
40. CHECK SRS WARNING LIGHT

a. Check the SRS warning light (Click here).

for Preparation Click here



w/ Tonneau Cover:

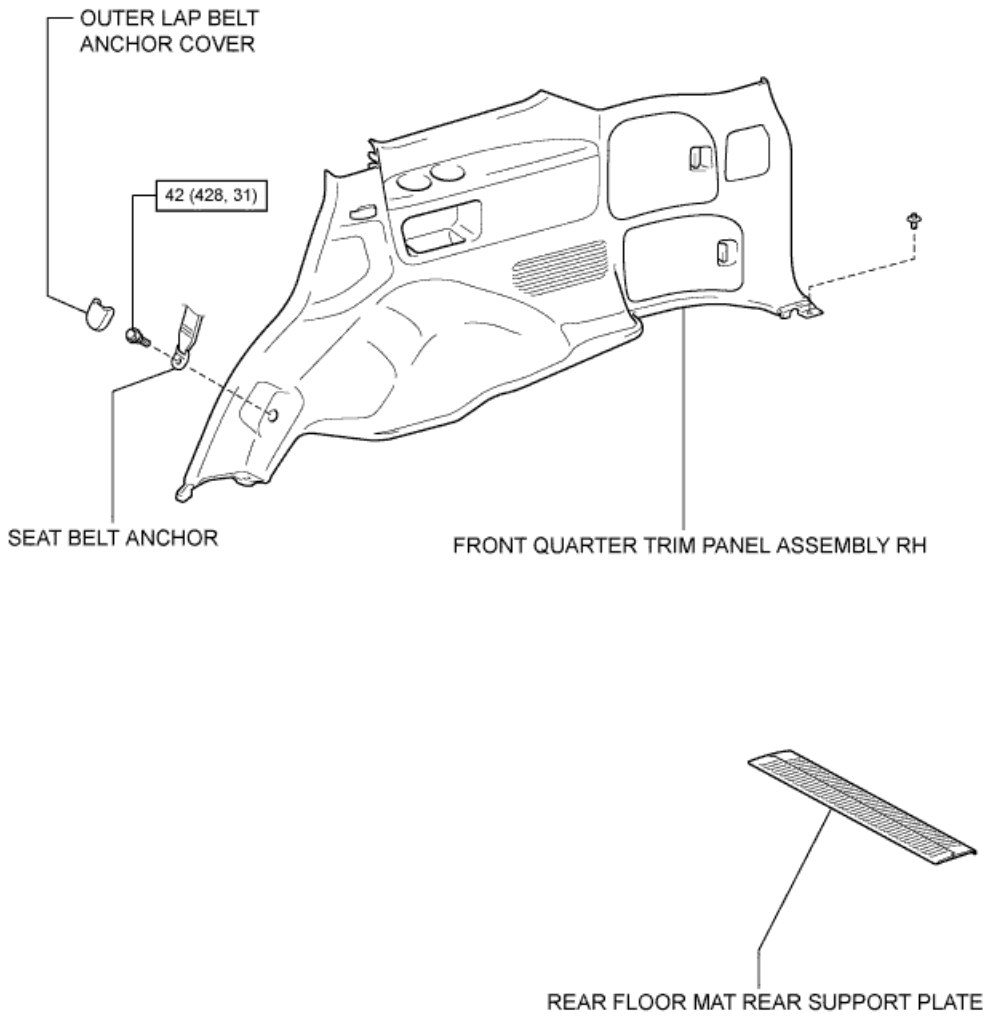


TONNEAU COVER ASSEMBLY

T

w/ Rear No. 2 Seat, for Face to Face Seat Type:

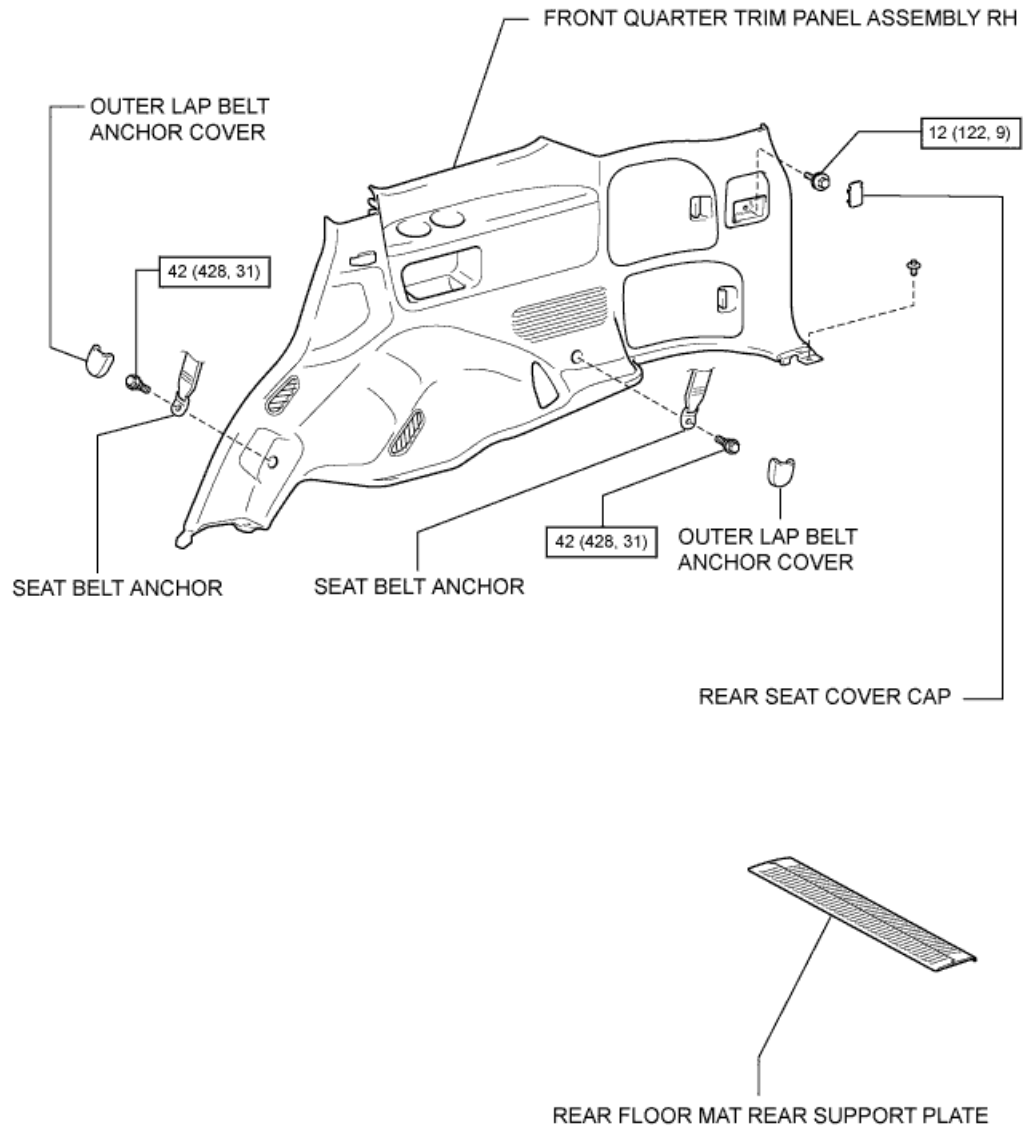
w/o Rear No. 2 Seat:



N*m (kgf*cm, ft.*lbf) : Specified torque

T

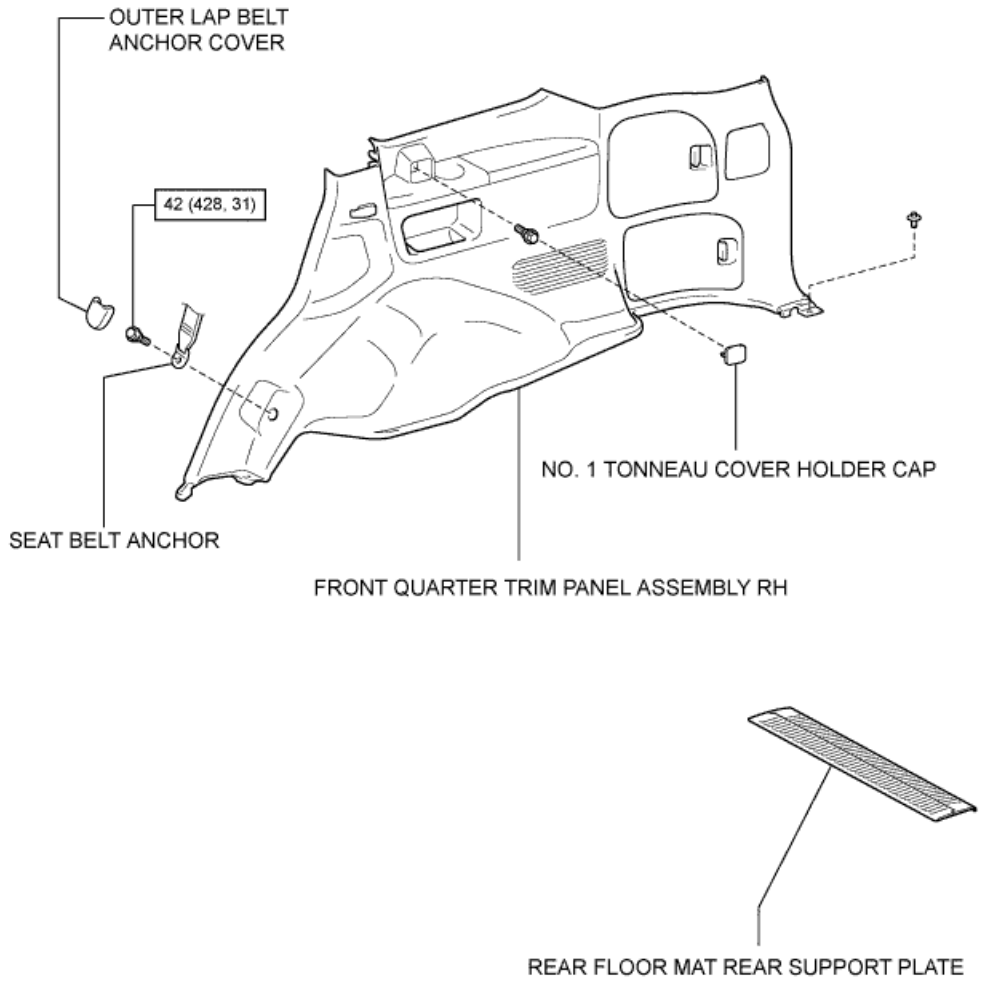
w/ Rear No. 2 Seat, except Face to Face Seat Type:



N*m (kgf*cm, ft.*lbf) : Specified torque

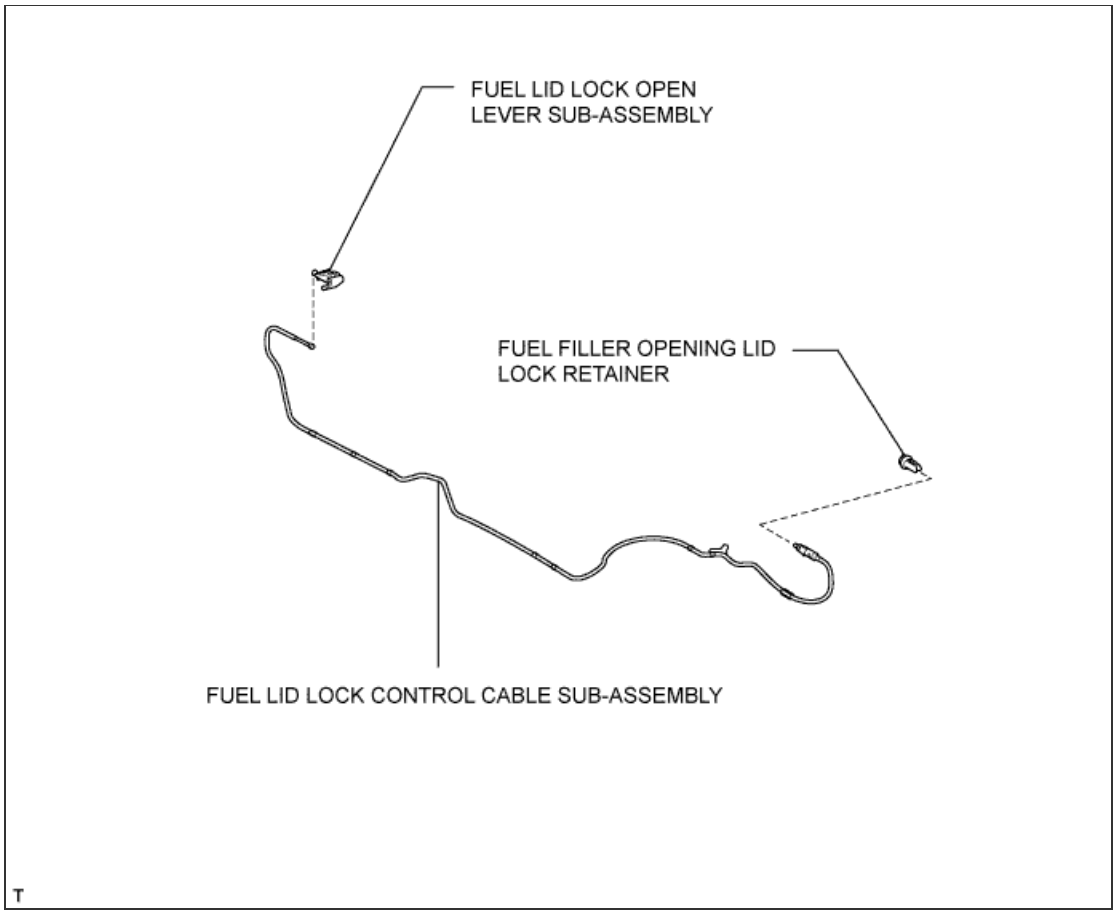
T

w/ Tonneau Cover:



N*m (kgf*cm, ft.*lbf) : Specified torque

T


FUEL LID LOCK OPEN
LEVER SUB-ASSEMBLY
FUEL FILLER OPENING LID
LOCK RETAINER
FUEL LID LOCK CONTROL CABLE SUB-ASSEMBLY
T

FUEL LID LOCK CONTROL CABLE ASSEMBLY (for RHD) > REMOVAL

for Preparation Click here

1. DISCONNECT CABLE FROM NEGATIVE BATTERY TERMINAL

CAUTION:

Wait at least 90 seconds after disconnecting the cable from the negative (-) battery terminal to disable the SRS system.

NOTICE:

When disconnecting the cable, some systems need to be initialized after the cable is reconnected (Click here).

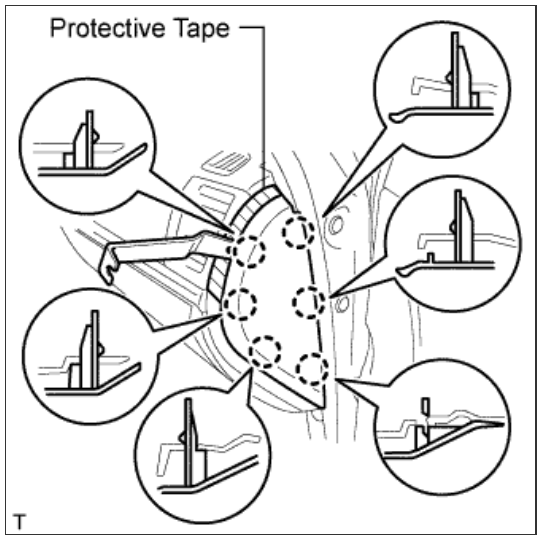
2. REMOVE TONNEAU COVER ASSEMBLY (w/ Tonneau Cover)

a. Remove the tonneau cover.

3. REMOVE INSTRUMENT SIDE PANEL RH (w/o Airbag Cut Off Switch)

a. Place protective tape as shown in the illustration.

b. Using a moulding remover, detach the claws and remove the side panel.

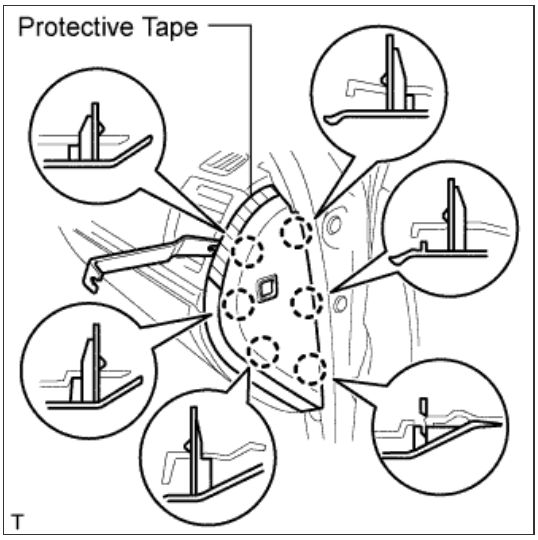


4. REMOVE INSTRUMENT SIDE PANEL RH (w/ Airbag Cut Off Switch)

a. Place protective tape as shown in the illustration.

b. Using a moulding remover, detach the 6 claws.

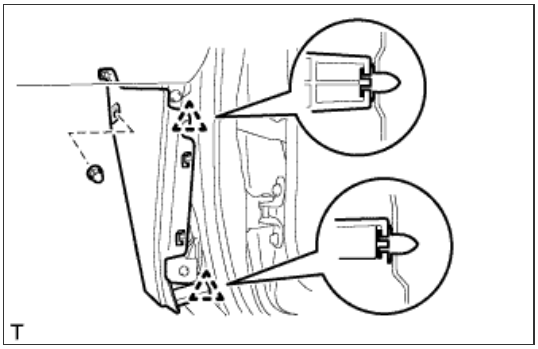
c. Remove the side panel and disconnect the connector.



5. REMOVE COWL SIDE TRIM BOARD RH

a. Remove the cap nut.

b. Detach the 2 clips and remove the trim board.



6. REMOVE FRONT DOOR SCUFF PLATE RH

HINT:

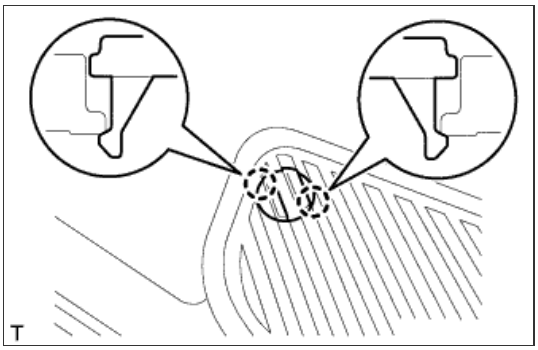
Use the same procedures described for the LH side.

7. REMOVE REAR STEP COVER

HINT:

Use the same procedure to remove the step cover on the other side.

a. Detach the 2 claws and remove the step cover.



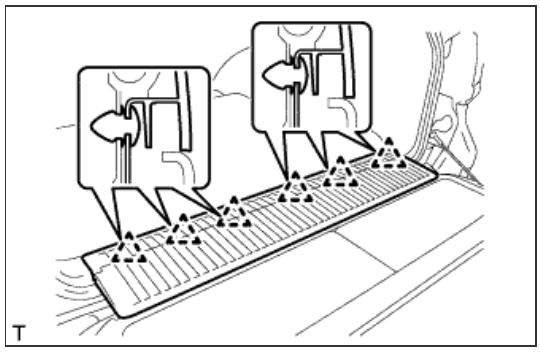
8. REMOVE REAR DOOR SCUFF PLATE RH

HINT:

Use the same procedures described for the LH side.

9. REMOVE REAR FLOOR MAT REAR SUPPORT PLATE

a. Detach the 6 clips and remove the support plate.

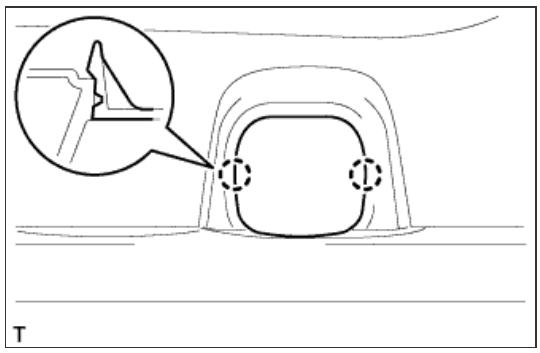


10. REMOVE NO. 1 TONNEAU COVER HOLDER CAP (w/ Tonneau Cover)

HINT:

Use the same procedure to remove the tonneau cover holder cap on the other side.

a. Detach the 2 claws and remove the tonneau cover holder cap.



11. REMOVE REAR NO. 1 SEAT COVER BEZEL (w/ Rear No. 2 Seat)

HINT:

Use the same procedures described for the rear No. 2 seat cover bezel.

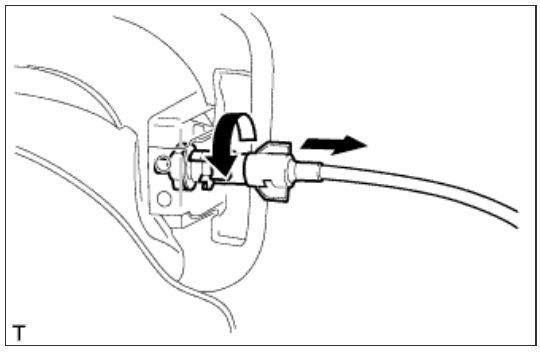
12. REMOVE FRONT QUARTER TRIM PANEL ASSEMBLY RH

HINT:

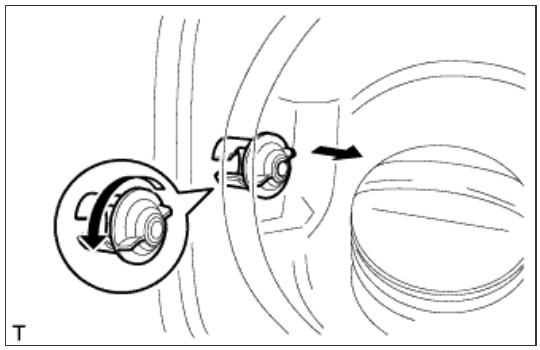
Use the same procedures described for the LH side.

13. REMOVE FUEL FILLER OPENING LID LOCK RETAINER

a. Turn the cable counterclockwise and remove the cable from the retainer.



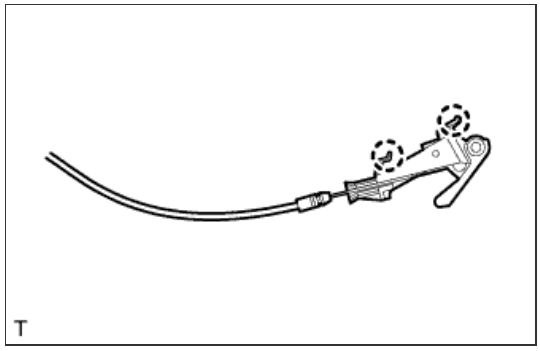
b. Turn the lock retainer counterclockwise and remove the lock retainer.



14. REMOVE FUEL LID LOCK OPEN LEVER SUB-ASSEMBLY

a. Detach the 2 claws.

b. Disconnect the fuel lid lock control cable and remove the fuel lid lock open lever.

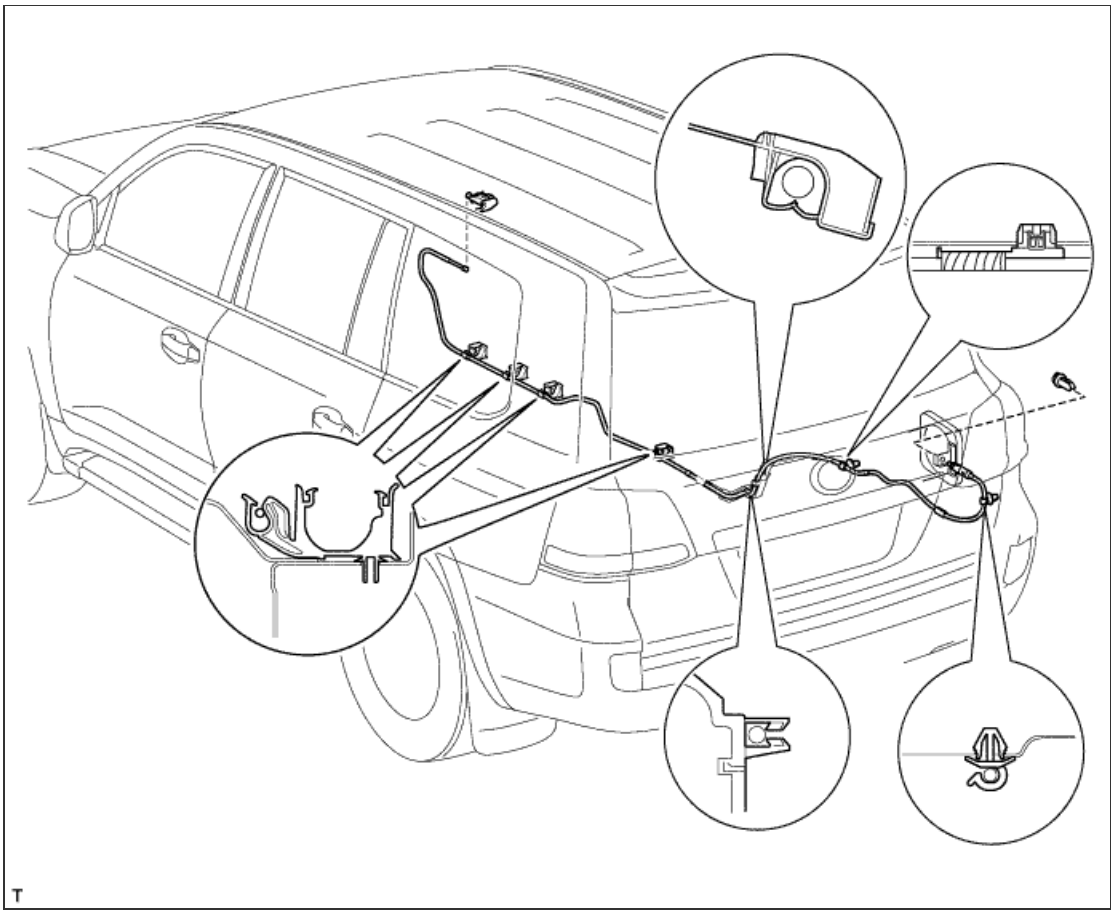


15. REMOVE FUEL LID LOCK CONTROL CABLE SUB-ASSEMBLY

a. Using a screwdriver, disconnect the clamps shown in the illustration.

HINT:

Tape the screwdriver tip before use.



b. Remove the lock control cable.

for Preparation Click here

1. DISCONNECT CABLE FROM NEGATIVE BATTERY TERMINAL

CAUTION:

Wait at least 90 seconds after disconnecting the cable from the negative (-) battery terminal to disable the SRS system.

NOTICE:

When disconnecting the cable, some systems need to be initialized after the cable is reconnected (Click here).

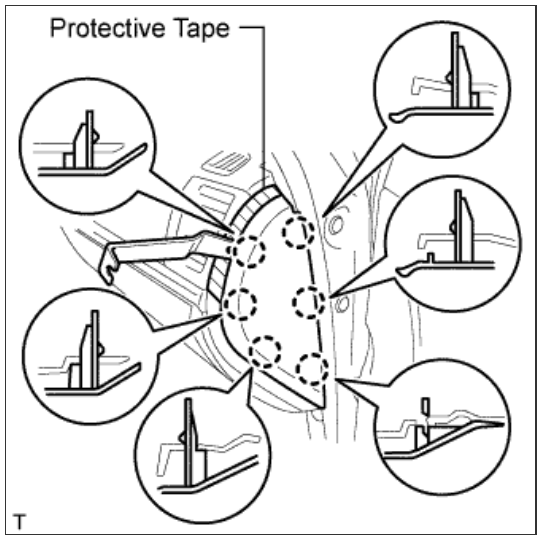
2. REMOVE TONNEAU COVER ASSEMBLY (w/ Tonneau Cover)

a. Remove the tonneau cover.

3. REMOVE INSTRUMENT SIDE PANEL RH (w/o Airbag Cut Off Switch)

a. Place protective tape as shown in the illustration.

b. Using a moulding remover, detach the 6 claws and remove the side panel.

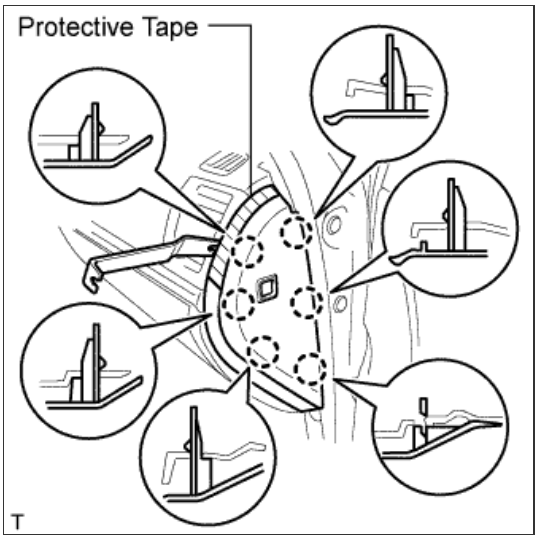


4. REMOVE INSTRUMENT SIDE PANEL RH (w/ Airbag Cut Off Switch)

a. Place protective tape as shown in the illustration.

b. Using a moulding remover, detach the 6 claws.

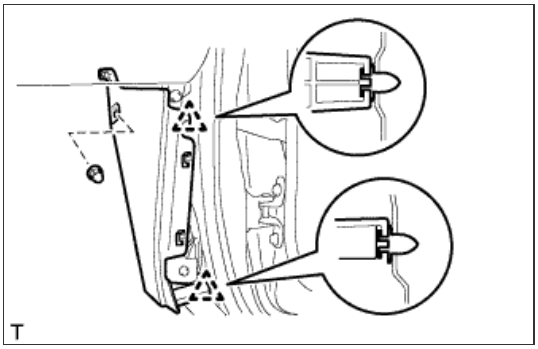
c. Remove the side panel and disconnect the connector.



5. REMOVE COWL SIDE TRIM BOARD RH

a. Remove the cap nut.

b. Detach the 2 clips and remove the trim board.



6. REMOVE FRONT DOOR SCUFF PLATE RH

HINT:

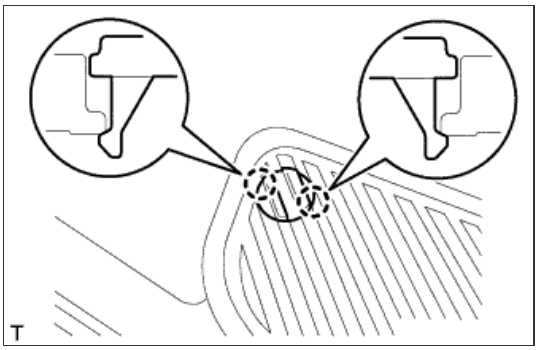
Use the same procedures described for the LH side.

7. REMOVE REAR STEP COVER

HINT:

Use the same procedure to remove the step cover on the other side.

a. Detach the 2 claws and remove the step cover.



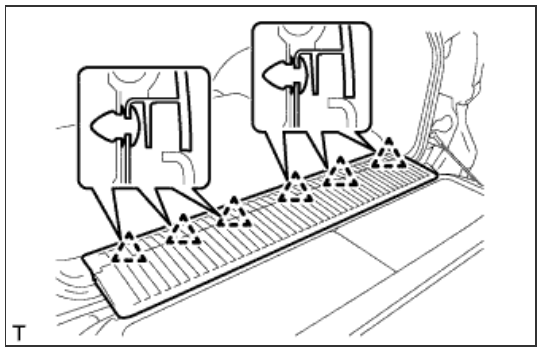
8. REMOVE REAR DOOR SCUFF PLATE RH

HINT:

Use the same procedures described for the LH side.

9. REMOVE REAR FLOOR MAT REAR SUPPORT PLATE

a. Detach the 6 clips and remove the support plate.

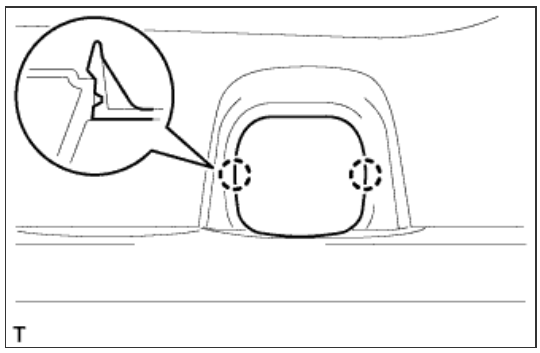


10. REMOVE NO. 1 TONNEAU COVER HOLDER CAP (w/ Tonneau Cover)

HINT:

Use the same procedure to remove the tonneau cover holder cap on the other side.

a. Detach the 2 claws and remove the tonneau cover holder cap.



11. REMOVE REAR NO. 1 SEAT COVER BEZEL (w/ Rear No. 2 Seat)

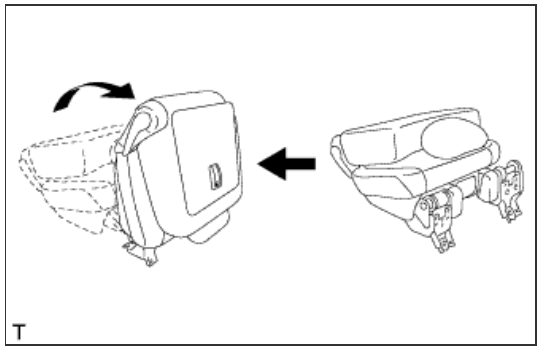
HINT:

Use the same procedures described for the rear No. 2 seat cover bezel.

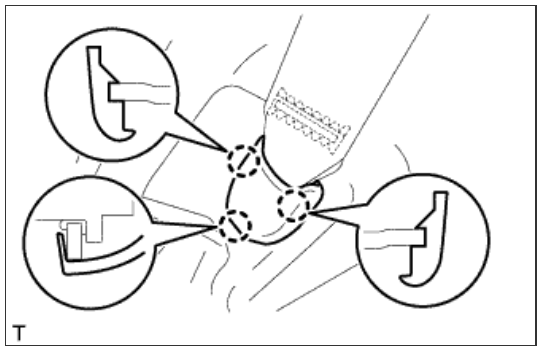
12. REMOVE FRONT QUARTER TRIM PANEL ASSEMBLY RH

HINT:

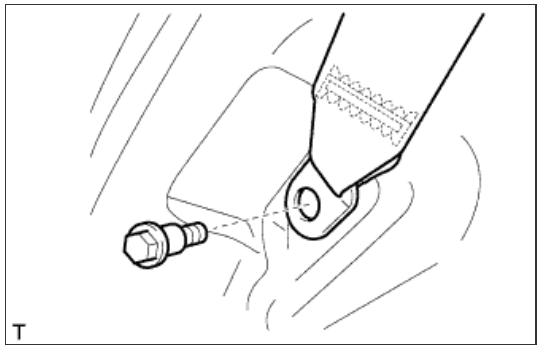
When removing the front quarter trim panel, operate the reclining adjuster release handle and move the No. 1 rear seat to the position shown in the illustration.



a. Detach the claws and remove the cover.

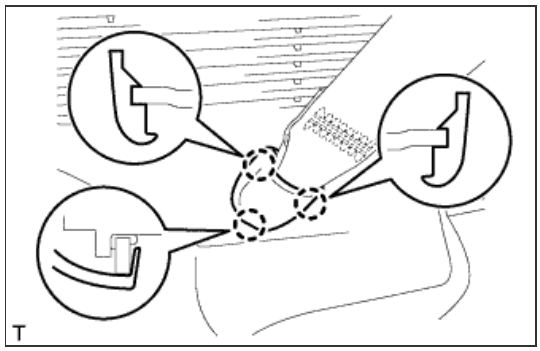


b. Remove the bolt and rear No. 1 seat belt anchor.

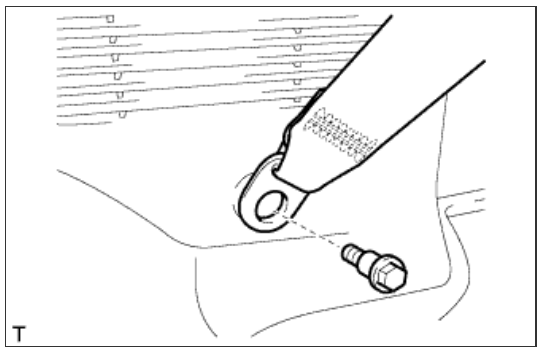


c. w Rear No. 2 Seat, e cept ace to ace Seat ype

i. Detach the claws and remove the cover.



ii. Remove the bolt and rear No. 2 seat belt anchor.



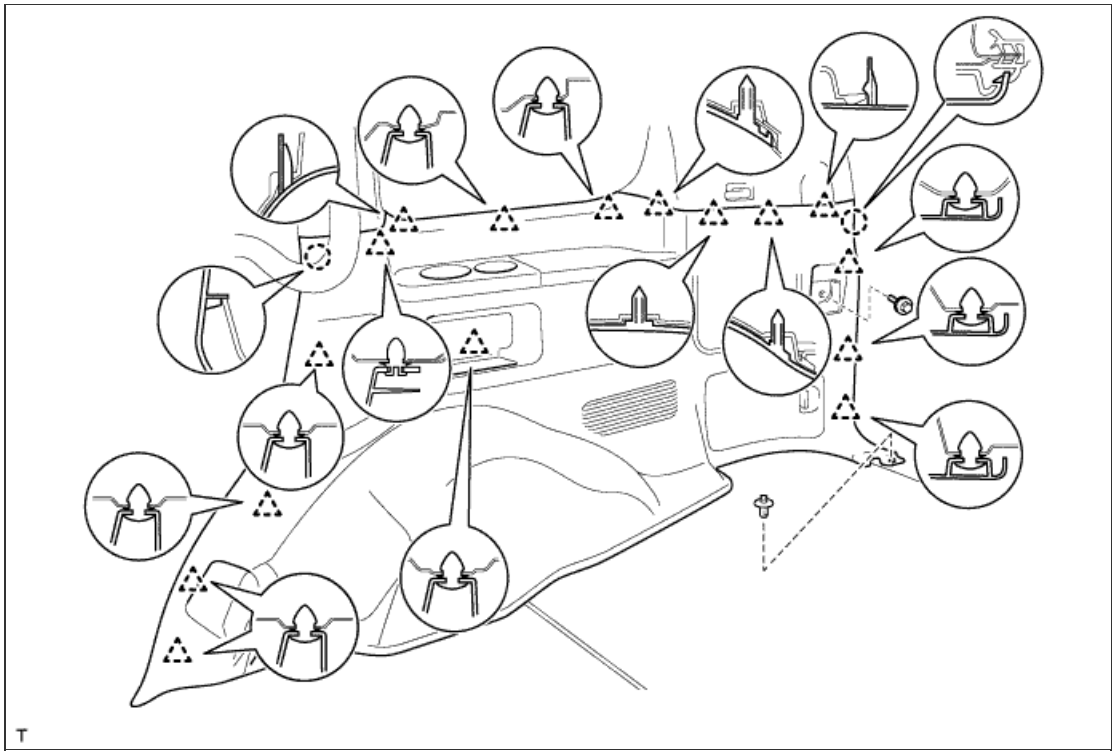
. w Rear No. 2 Seat, e cept ace to ace Seat ype

i. Remove the clip and bolt.

ii. Detach the 6 clips and 2 claws.

iii. w o Rear ir Conditioning System
Disconnect the rear seat lock control lever cable and then remove the quarter trim panel.

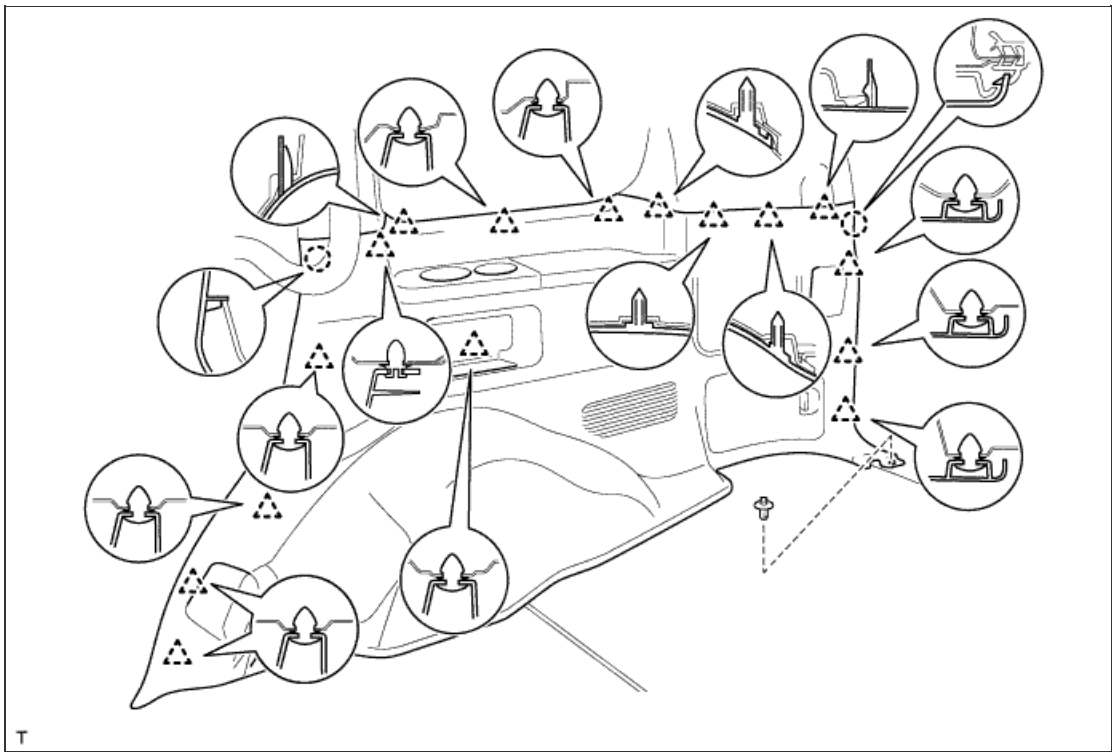
iv. w Rear ir Conditioning System
Disconnect the thermistor connector and rear seat lock control lever cable, and then remove the quarter trim panel.



e. w o Rear No. 2 Seat or w Rear No. 2 Seat, for ace Seat ype

i. Remove the clip.

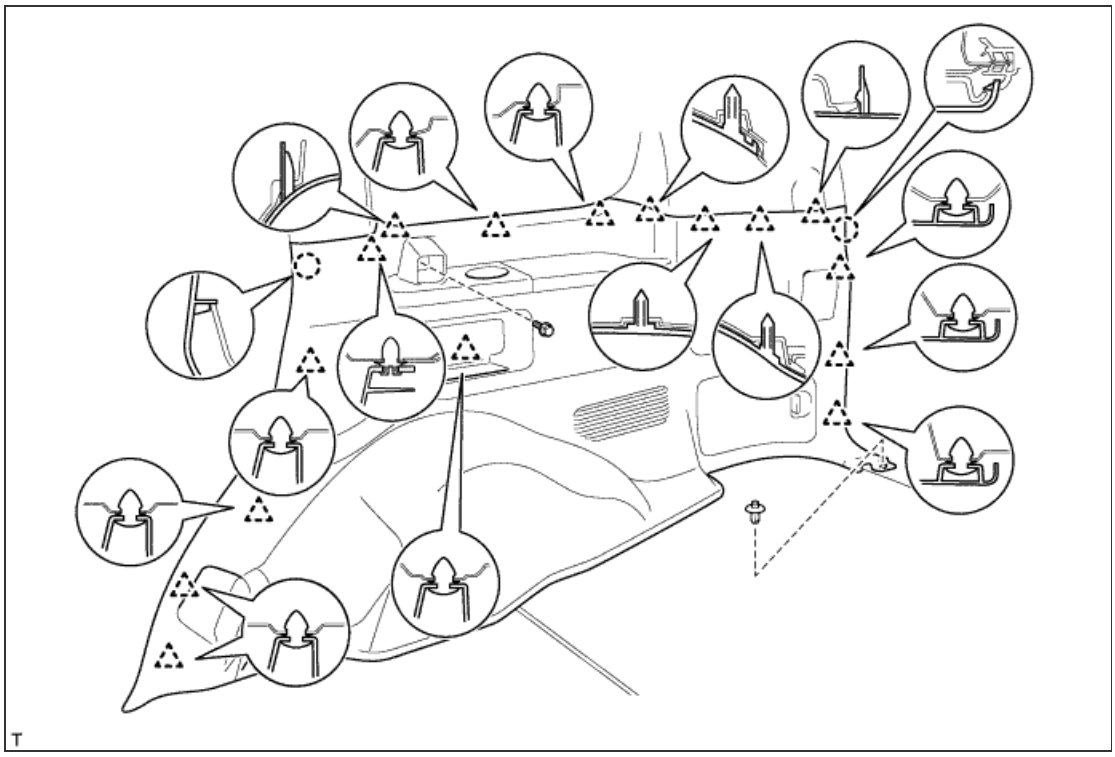
ii. Detach the 6 clips and 2 claws, and remove the quarter trim panel.



f. w onneau Cover

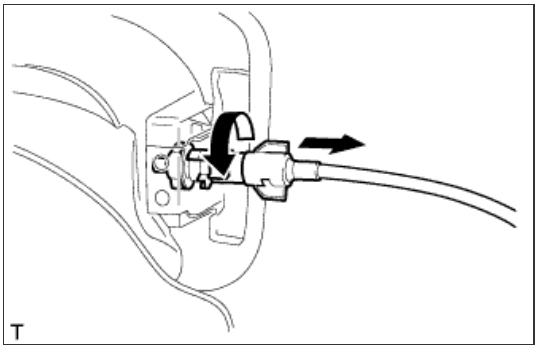
i. Remove the screw and clip.

ii. Detach the 6 clips and 2 claws, and remove the quarter trim panel.

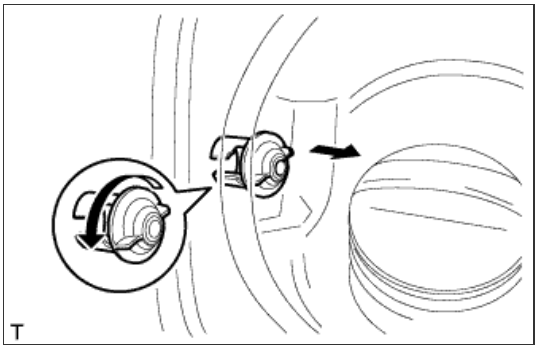


13. REMOVE FUEL FILLER OPENING LID LOCK RETAINER

a. Turn the cable counterclockwise and remove the cable from the retainer.



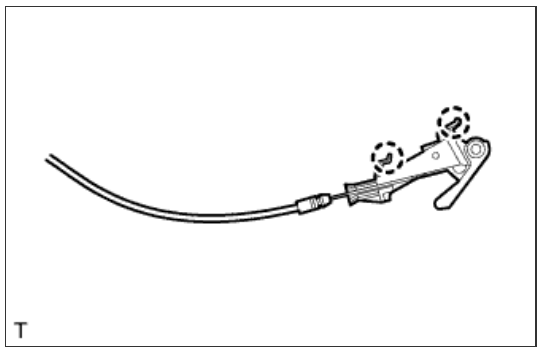
b. urn the lock retainer counterclockwise and remove the lock retainer.



14. REMOVE FUEL LID LOCK OPEN LEVER SUB ASSEMBLY

a. Detach the 2 claws.

b. Disconnect the fuel lid lock control cable and remove the fuel lid lock open lever.

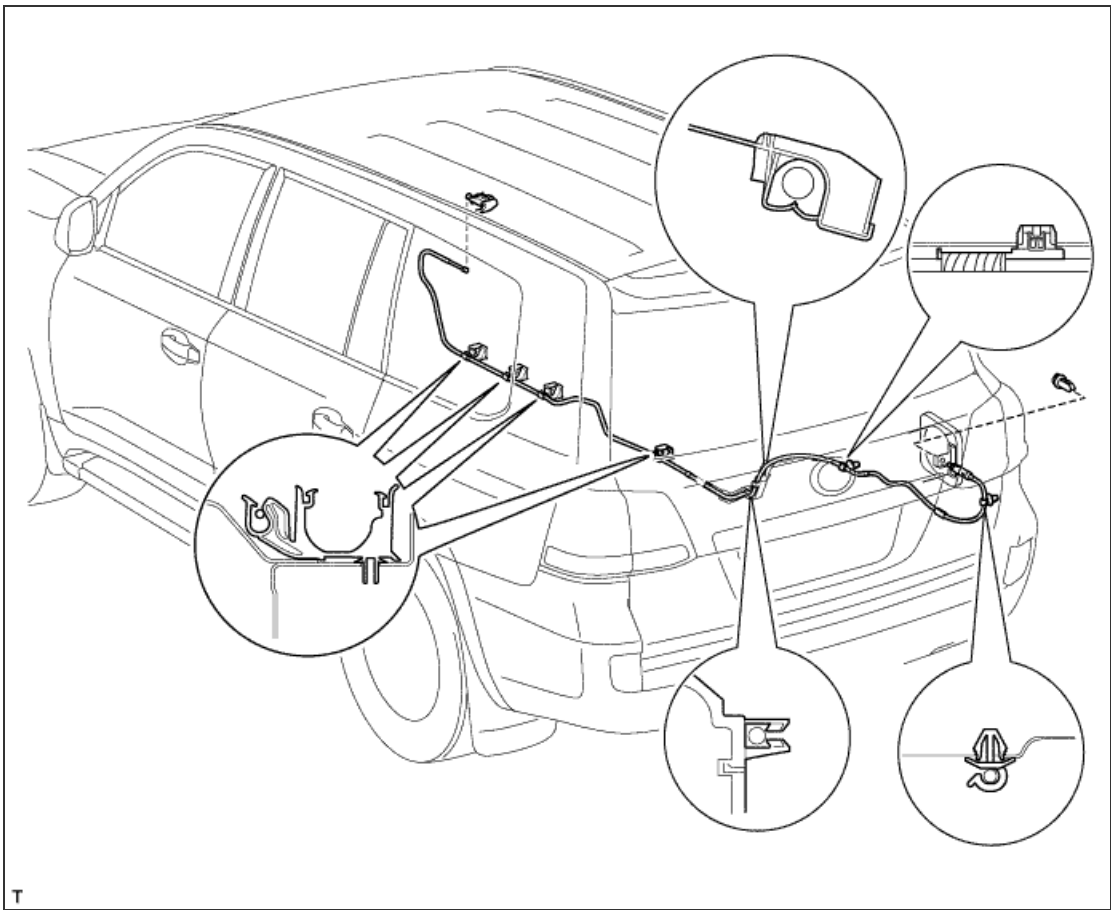


15. REMOVE FUEL LID LOCK CONTROL CABLE SUB ASSEMBLY

a. Using a screwdriver, disconnect the clamps shown in the illustration.

HINT:

ape the screwdriver tip before use.

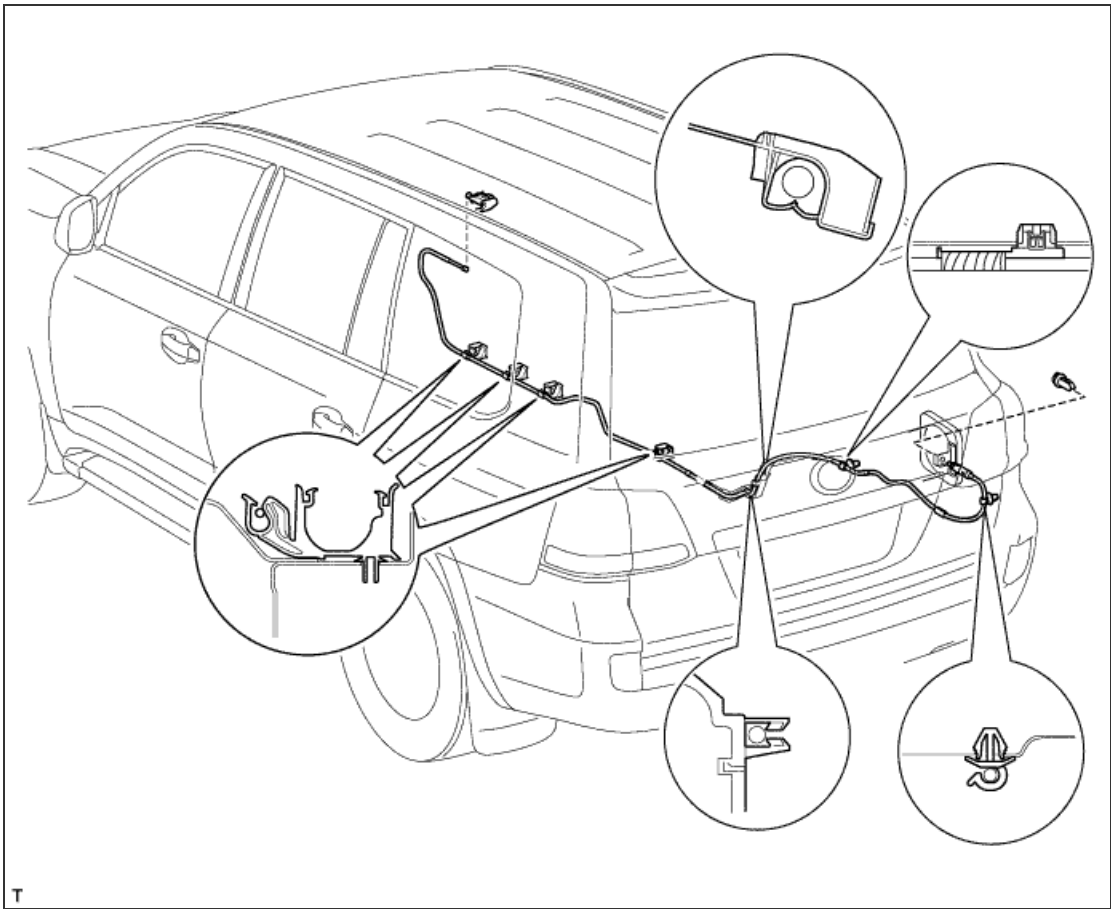


b. Remove the lock control cable.

for Preparation Click here

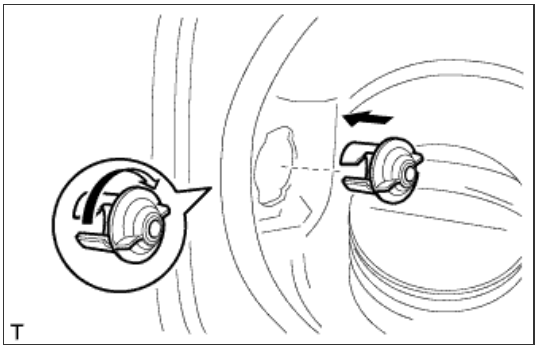
1. INSTALL FUEL LID LOCK CONTROL CABLE SUB-ASSEMBLY

a. Connect the cable to the clamps shown in the illustration to install the cable.

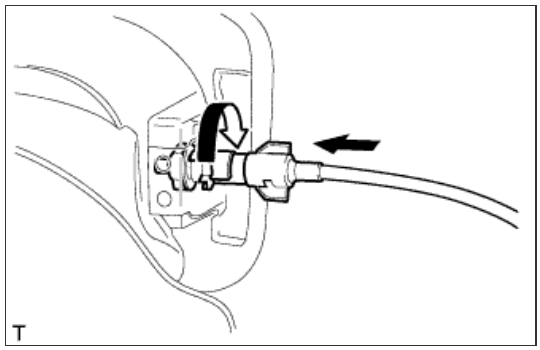


2. INSTALL FUEL FILLER OPENING LID LOCK RETAINER

a. Install the lock retainer and turn it clockwise as shown in the illustration.



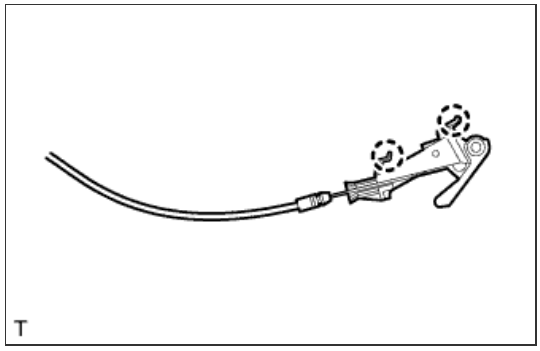
b. Install the cable and turn it clockwise as shown in the illustration.



3. INSTALL FUEL LID LOCK OPEN LEVER SUB-ASSEMBLY

a. Connect the fuel lid lock control cable to the fuel lid lock open lever.

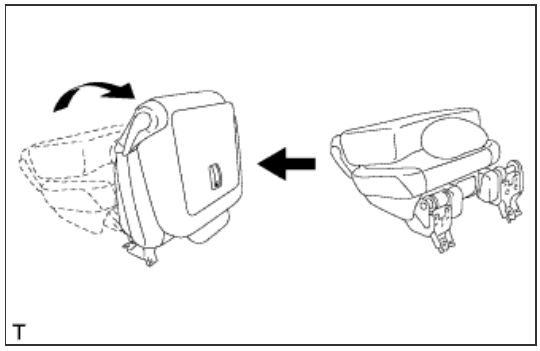
b. Attach the 2 claws to install the fuel lid lock open lever.



4. INSTALL FRONT QUARTER TRIM PANEL ASSEMBLY RH

HINT:

When installing the front quarter trim panel, operate the reclining adjuster release handle and move the No. 1 rear seat to the position shown in the illustration.



a. w/ Rear No. 2 Seat, except Face to Face Seat Type:

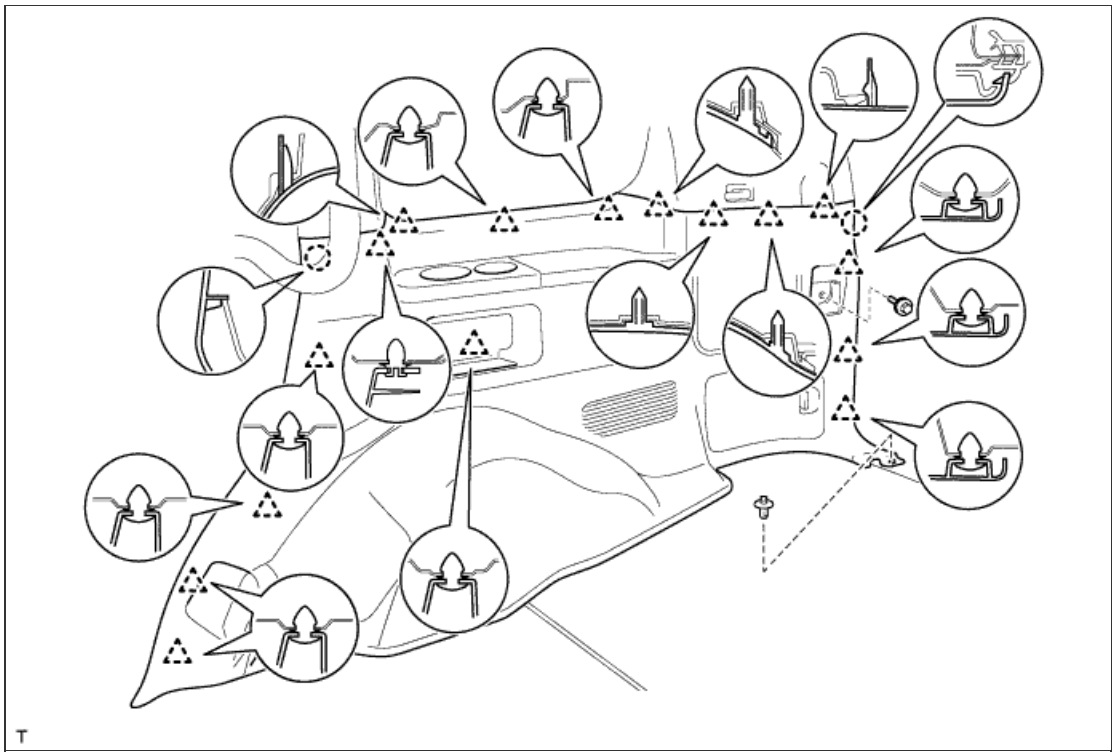
i. w/o Rear Air Conditioning System:
Connect the rear seat lock control lever cable.

ii. w/ Rear Air Conditioning System:
Connect the thermistor connector and rear seat lock control lever cable.

iii. Attach the 16 clips and 2 claws to install the quarter trim panel.

iv. Install the clip and bolt.

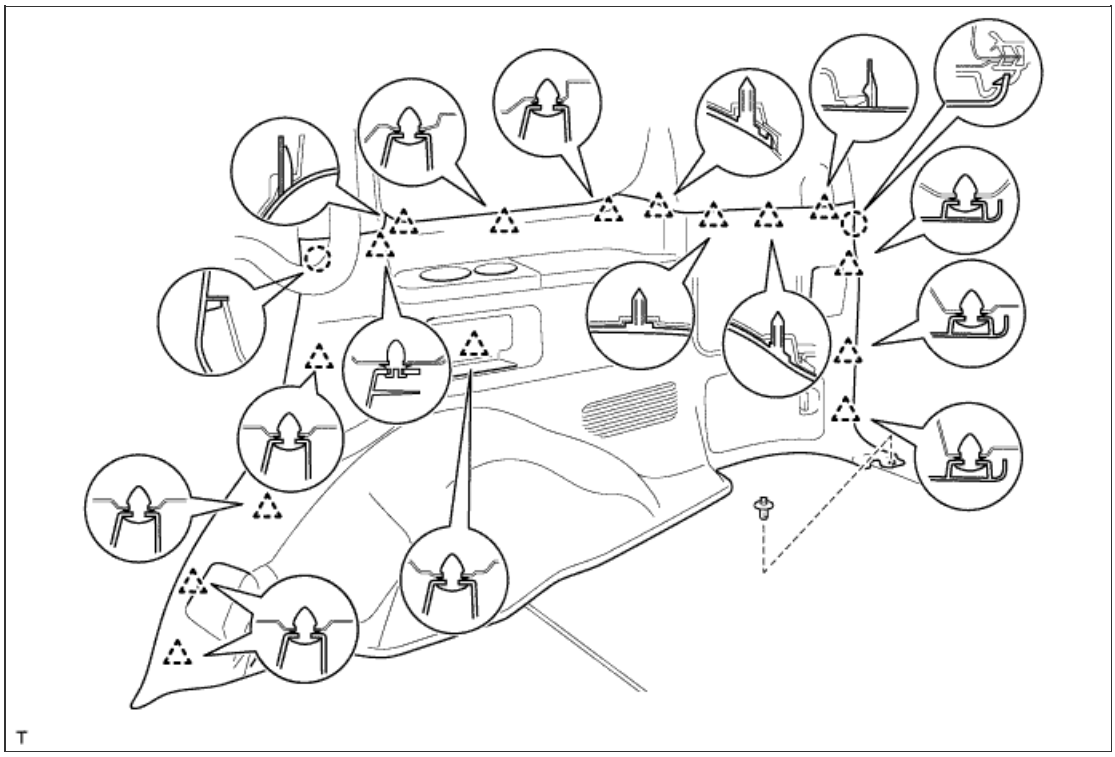
Torque:
12 N*m{ 122 kgf*cm , 9 ft.*lbf }



b. w/o Rear No. 2 Seat or w/ Rear No. 2 Seat, for Face to Face Seat Type:

i. Attach the 16 clips and 2 claws to install the quarter trim panel.

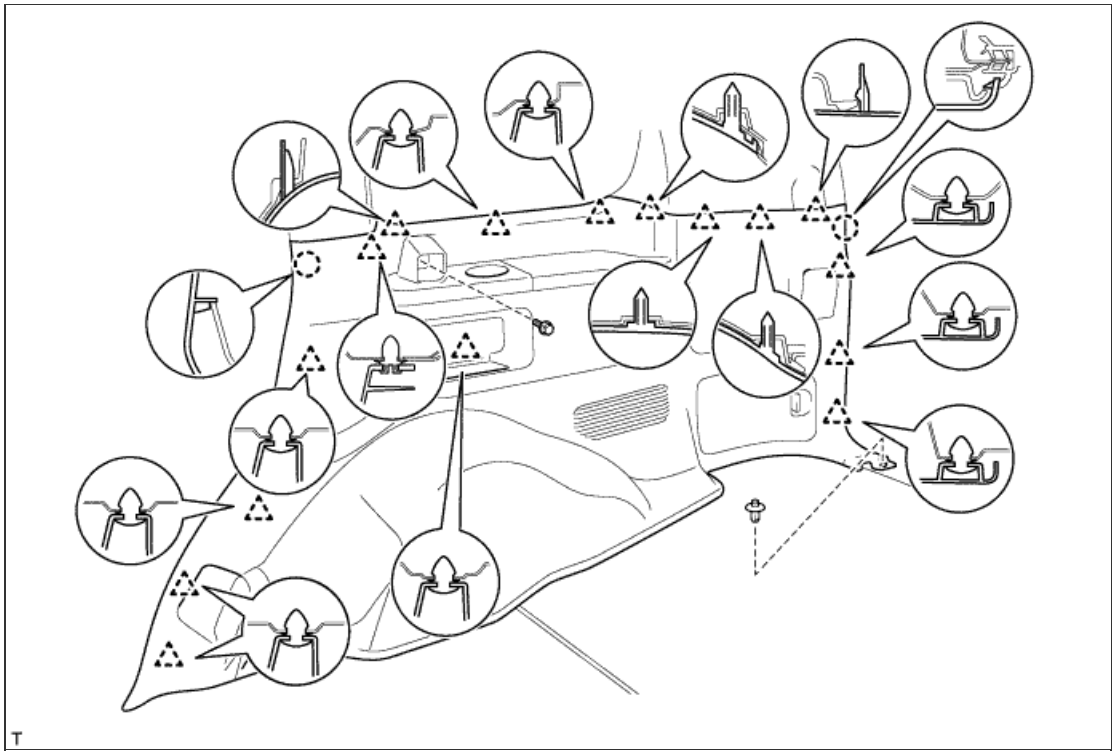
ii. Install the clip.



c. w/ Tonneau Cover:

i. Attach the 16 clips and 2 claws to install the quarter trim panel.

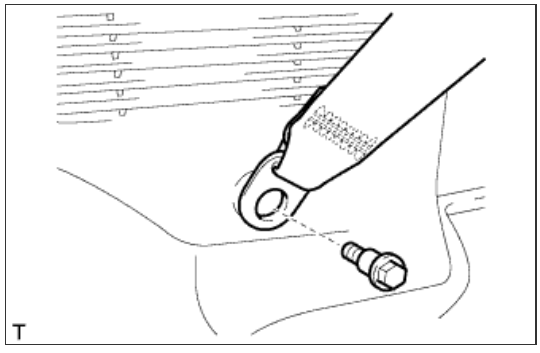
ii. Install the screw and clip.



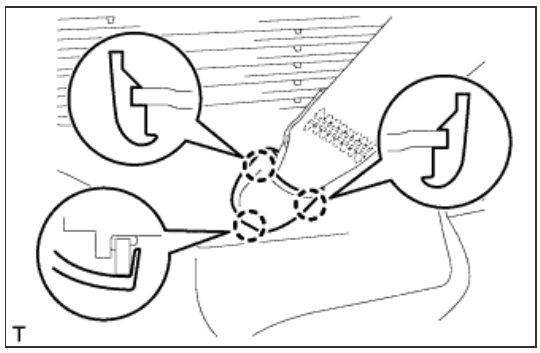
d. w/ Rear No. 2 Seat, except Face to Face Seat Type:

i. Install the rear No. 2 seat belt anchor with the bolt.

Torque:
42 N*m{ 428 kgf*cm , 31 ft.*lbf }

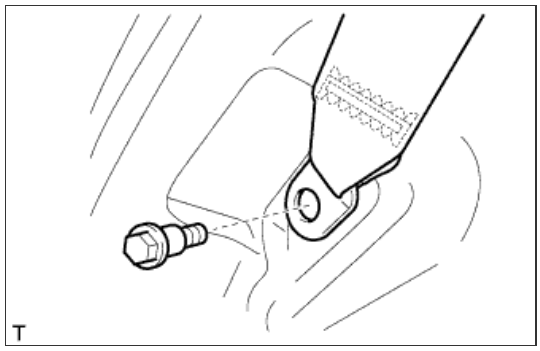


ii. Attach the 3 claws to install the cover.

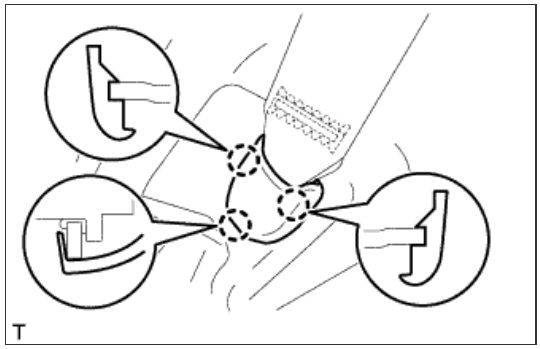


e. Install the rear No. 1 seat belt anchor with the bolt.

Torque:
42 N*m{ 428 kgf*cm , 31 ft.*lbf }



f. Attach the 3 claws to install the cover.



5. INSTALL NO. 1 REAR SEAT COVER BEZEL (w/ Rear No. 2 Seat)

HINT:

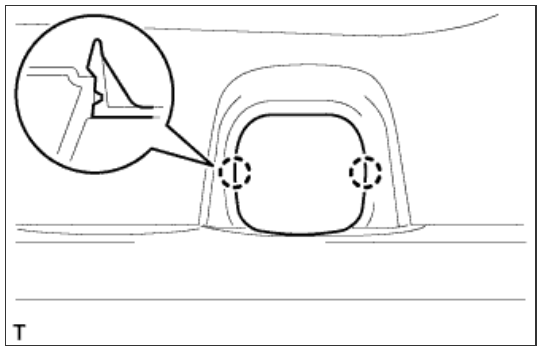
Use the same procedures described for the rear No. 2 seat cover bezel.

6. INSTALL NO. 1 TONNEAU COVER HOLDER CAP (w/ Tonneau Cover)

HINT:

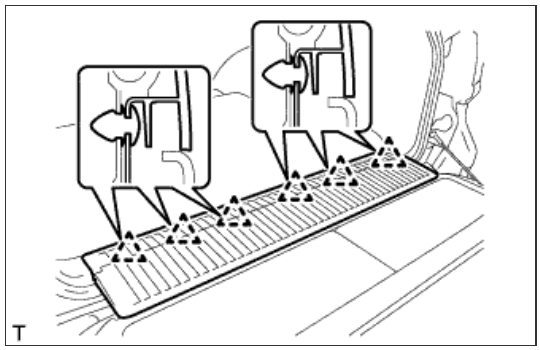
Use the same procedure to install the tonneau cover holder cap on the other side.

a. Attach the 2 claws to install the tonneau cover holder cap.



7. INSTALL REAR FLOOR MAT REAR SUPPORT PLATE

a. Attach the 6 clips to install the support plate.



8. INSTALL REAR DOOR SCUFF PLATE RH

HINT:

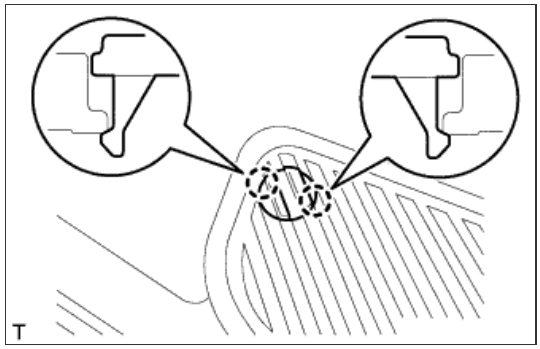
Use the same procedures described for the side.

9. INSTALL REAR STEP COVER

HINT:

Use the same procedure to install the step cover on the other side.

a. Attach the 2 claws to install the step cover.



10. INSTALL FRONT DOOR SCUFF PLATE RH

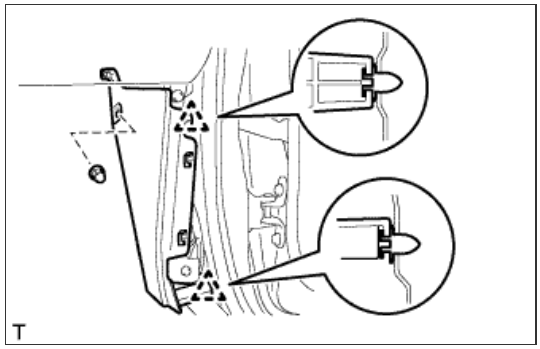
HINT:

Use the same procedures described for the LH side.

11. INSTALL COWL SIDE TRIM BOARD RH

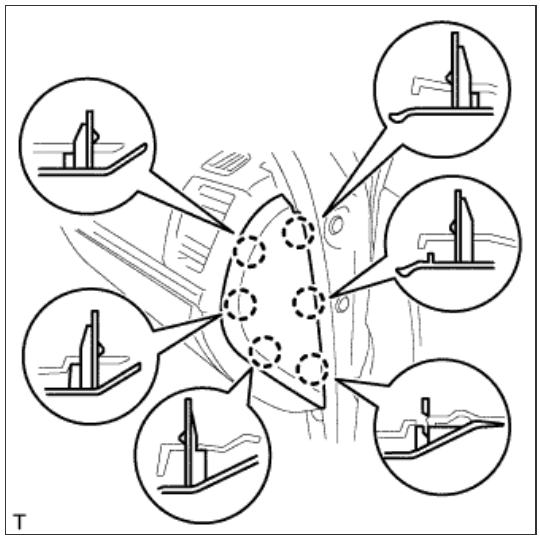
a. Attach the 2 clips to install the trim board.

b. Install the cap nut.



12. INSTALL INSTRUMENT SIDE PANEL RH (w/o Airbag Cut Off Switch)

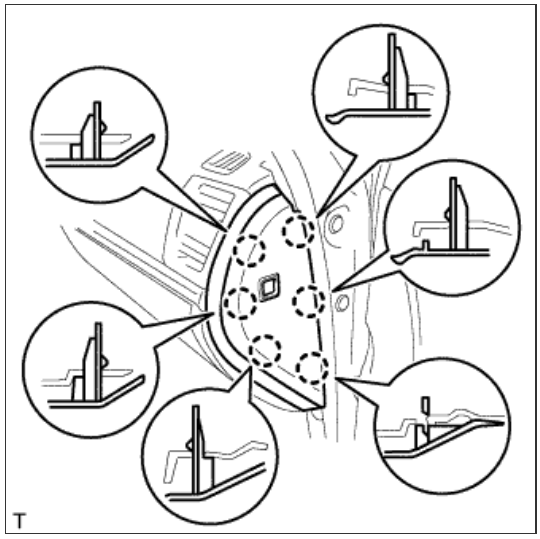
a. Attach the 6 claws to install the side panel.



13. INSTALL INSTRUMENT SIDE PANEL RH (w/ Airbag Cut Off Switch)

a. Connect the connector.

b. Attach the 6 claws to install the side panel.



14. INSTALL TONNEAU COVER ASSEMBLY (w/ Tonneau Cover)

a. Install the tonneau cover assembly.

15. CONNECT CABLE TO NEGATIVE BATTERY TERMINAL

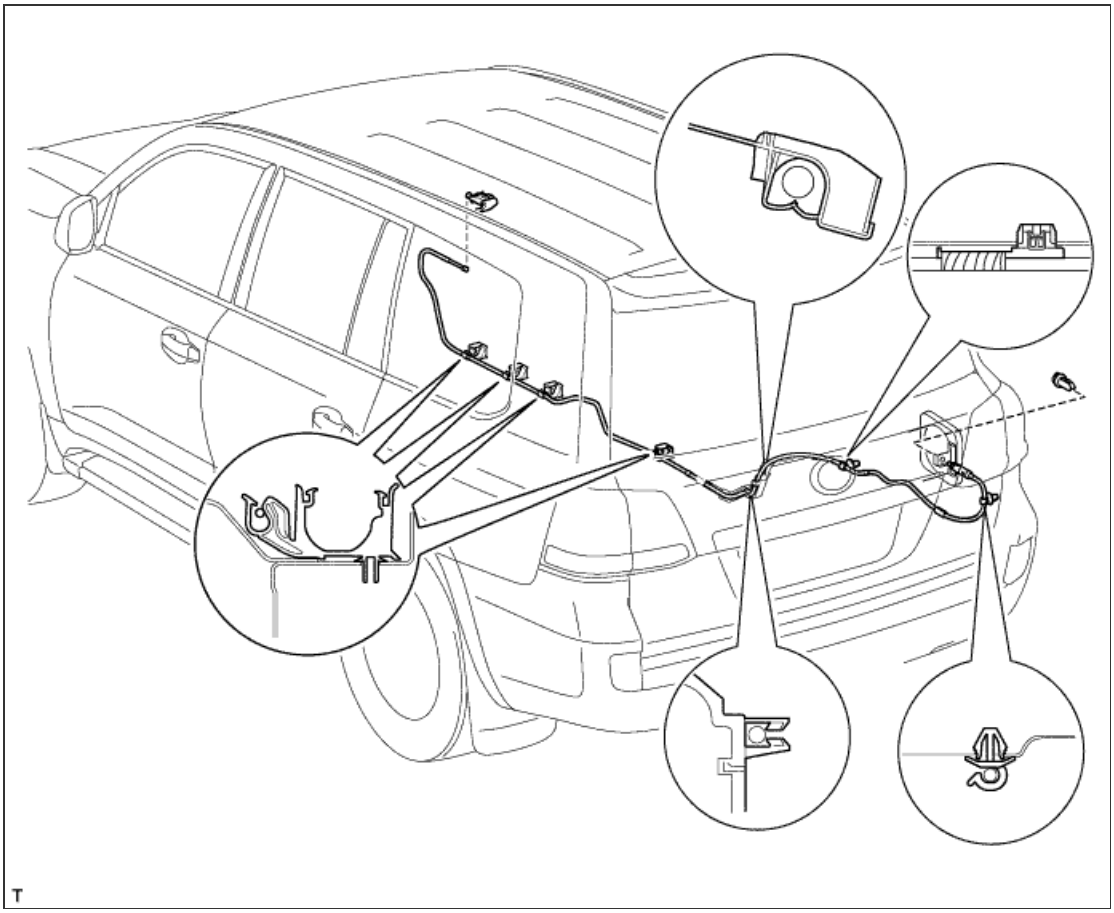
NOTICE:

When disconnecting the cable, some systems need to be initialized after the cable is reconnected (Click here).

for Preparation Click here

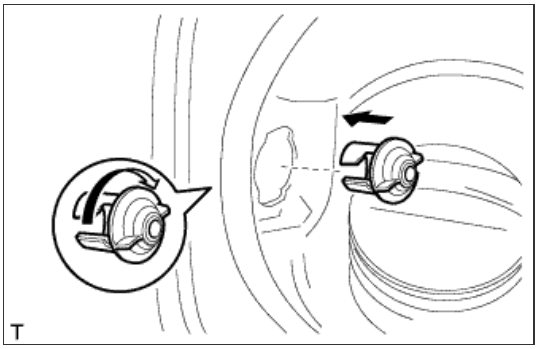
1. INSTALL FUEL LID LOCK CONTROL CABLE SUB-ASSEMBLY

a. Connect the cable to the clamps shown in the illustration to install the cable.

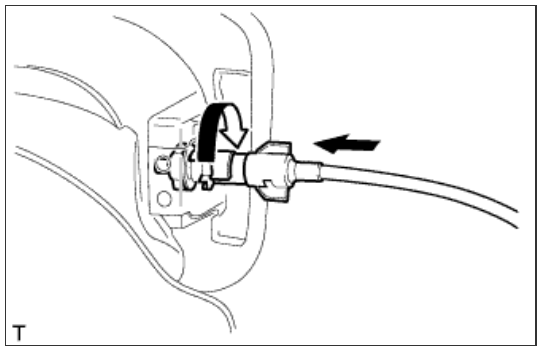


2. INSTALL FUEL FILLER OPENING LID LOCK RETAINER

a. Install the lock retainer and turn it clockwise as shown in the illustration.



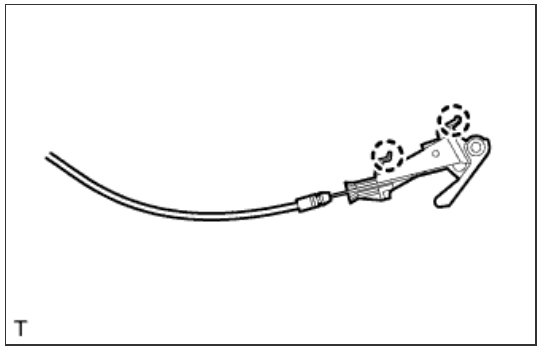
b. Install the cable and turn it clockwise as shown in the illustration.



3. INSTALL FUEL LID LOCK OPEN LEVER SUB-ASSEMBLY

a. Connect the fuel lid lock control cable to the fuel lid lock open lever.

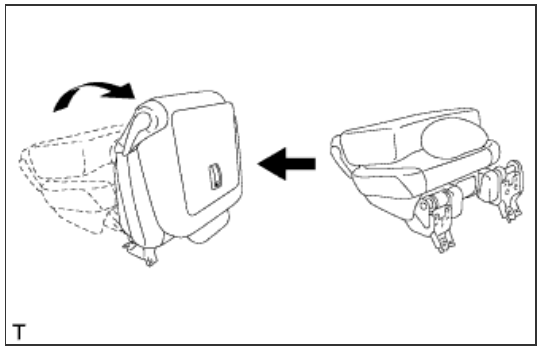
b. Attach the 2 claws to install the fuel lid lock open lever.



4. INSTALL FRONT QUARTER TRIM PANEL ASSEMBLY RH

HINT:

When installing the front quarter trim panel, operate the reclining adjuster release handle and move the No. 1 rear seat to the position shown in the illustration.



a. w/ Rear No. 2 Seat, except Face to Face Seat Type:

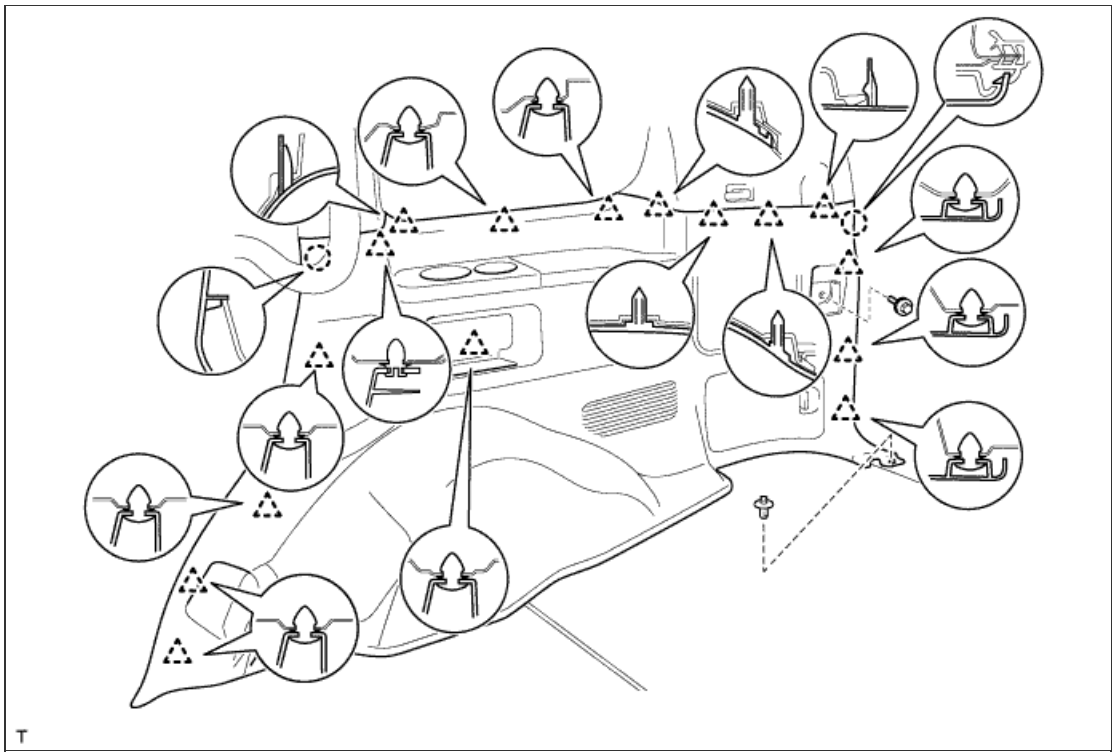
i. w/o Rear Air Conditioning System:
Connect the rear seat lock control lever cable.

ii. w/ Rear Air Conditioning System:
Connect the thermistor connector and rear seat lock control lever cable.

iii. Attach the 16 clips and 2 claws to install the quarter trim panel.

iv. Install the clip and bolt.

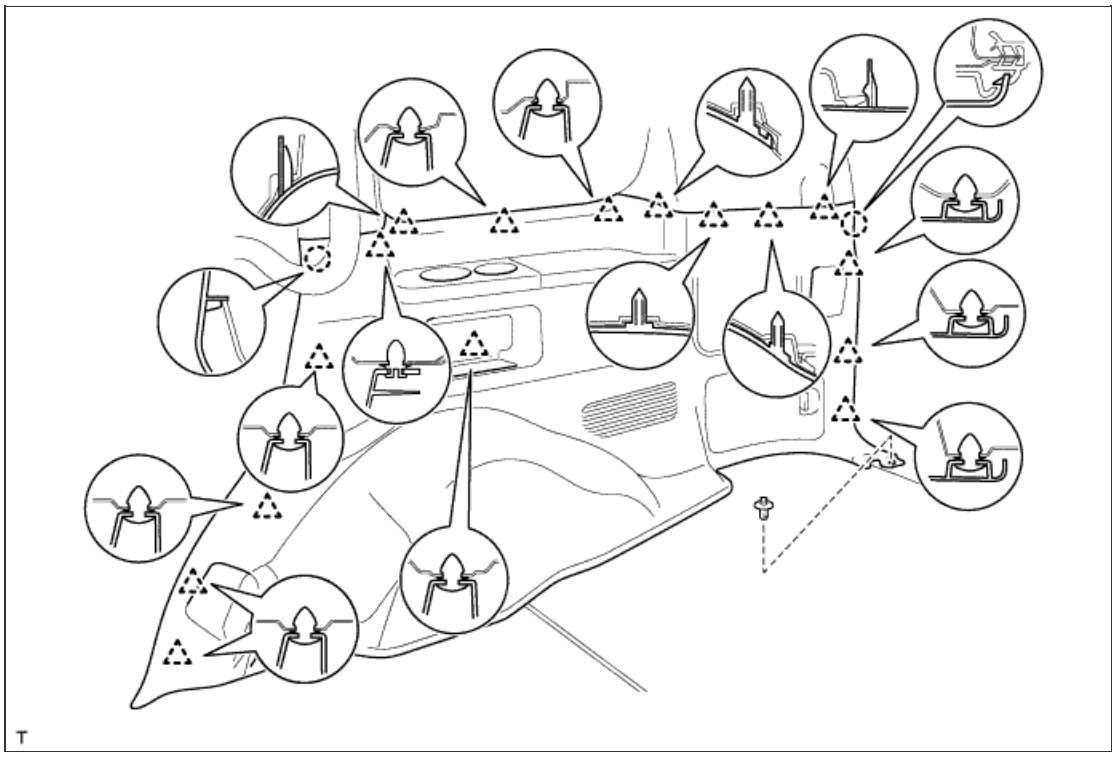
Torque:
12 N*m{ 122 kgf*cm , 9 ft.*lbf }



b. w/o Rear No. 2 Seat or w/ Rear No. 2 Seat, for Face to Face Seat Type:

i. Attach the 16 clips and 2 claws to install the quarter trim panel.

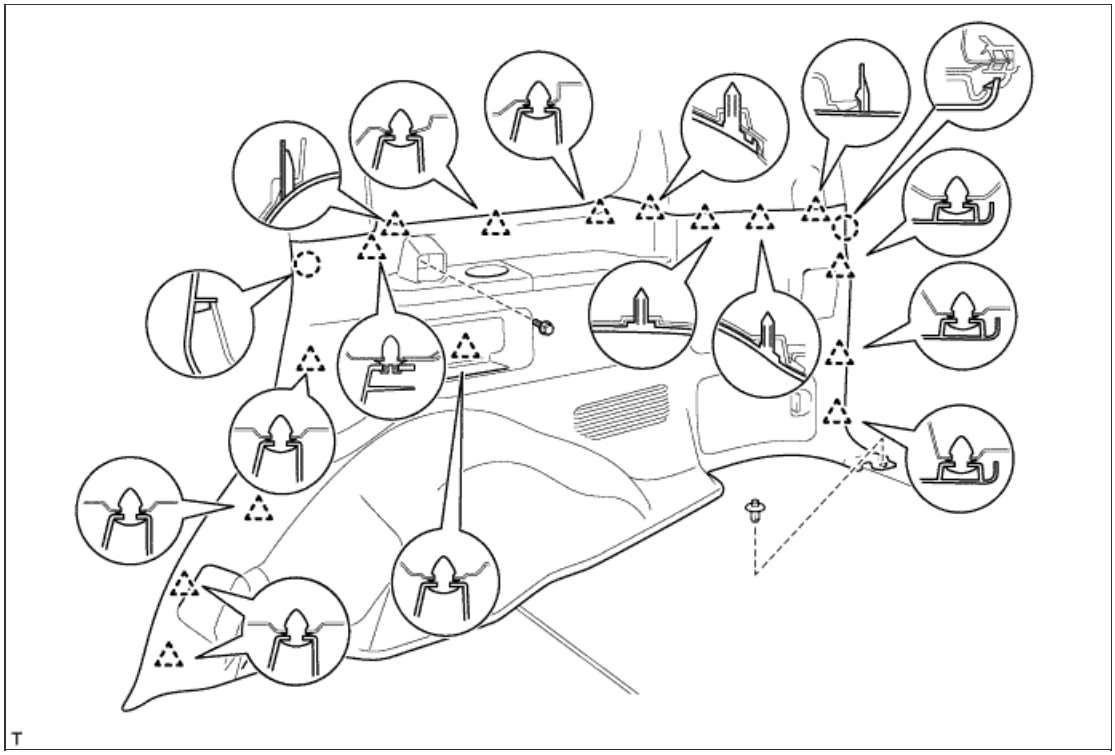
ii. Install the clip.



c. w/ Tonneau Cover:

i. Attach the 16 clips and 2 claws to install the quarter trim panel.

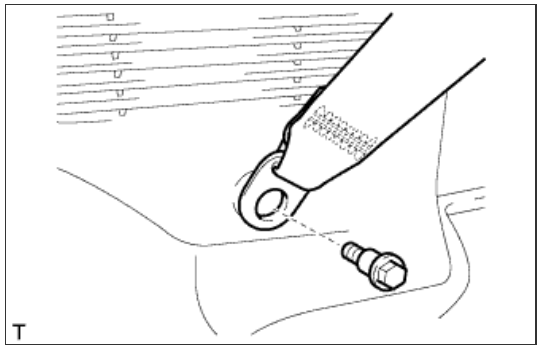
ii. Install the screw and clip.



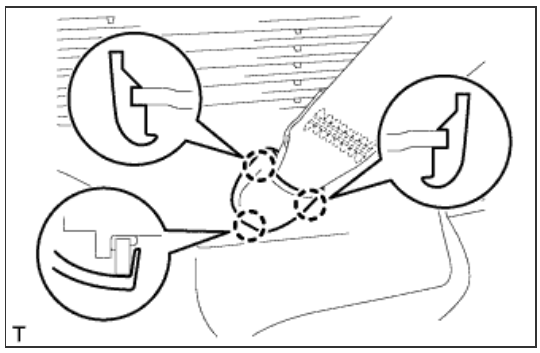
d. w/ Rear No. 2 Seat, except Face to Face Seat Type:

i. Install the rear No. 2 seat belt anchor with the bolt.

Torque:
42 N*m{ 428 kgf*cm , 31 ft.*lbf }

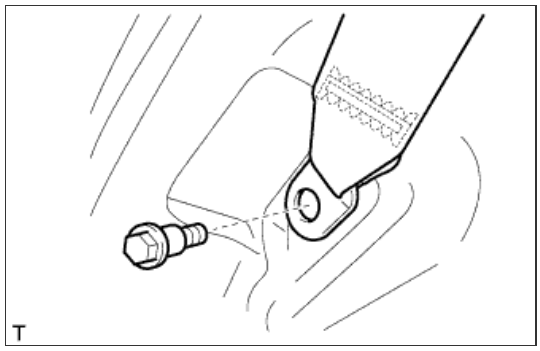


ii. Attach the 3 claws to install the cover.

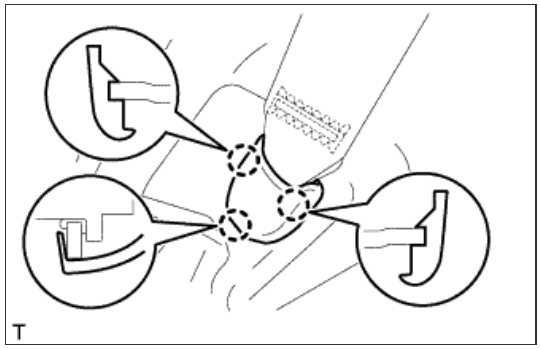


e. Install the rear No. 1 seat belt anchor with the bolt.

Torque:
42 N*m{ 428 kgf*cm , 31 ft.*lbf }



f. Attach the 3 claws to install the cover.



5. INSTALL NO. 1 REAR SEAT COVER BEZEL (w/ Rear No. 2 Seat)

HINT:

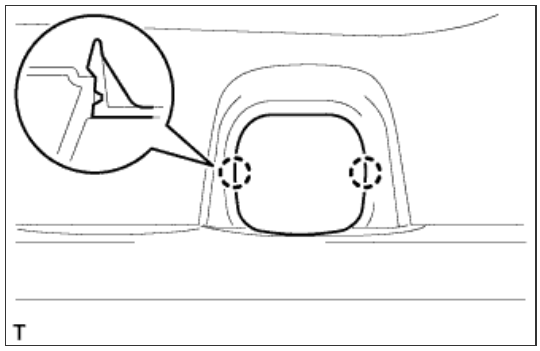
Use the same procedures described for the rear No. 2 seat cover bezel.

6. INSTALL NO. 1 TONNEAU COVER HOLDER CAP (w/ Tonneau Cover)

HINT:

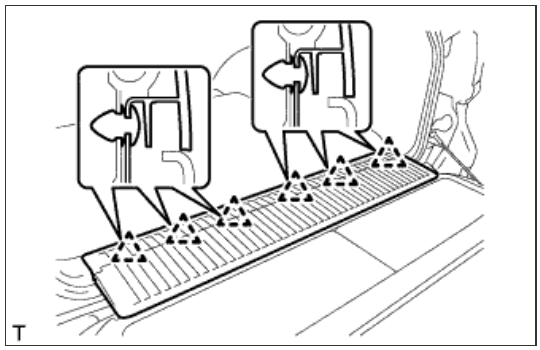
Use the same procedure to install the tonneau cover holder cap on the other side.

a. Attach the 2 claws to install the tonneau cover holder cap.



7. INSTALL REAR FLOOR MAT REAR SUPPORT PLATE

a. Attach the 6 clips to install the support plate.



8. INSTALL REAR DOOR SCUFF PLATE RH

HINT:

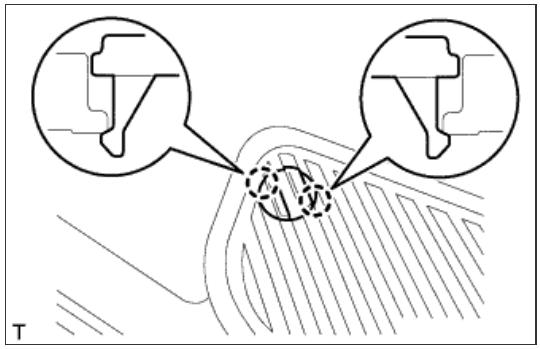
Use the same procedures described for the side.

9. INSTALL REAR STEP COVER

HINT:

Use the same procedure to install the step cover on the other side.

a. Attach the 2 claws to install the step cover.



10. INSTALL FRONT DOOR SCUFF PLATE RH

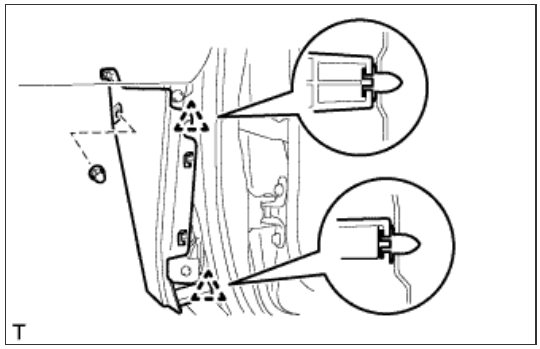
HINT:

Use the same procedures described for the LH side.

11. INSTALL COWL SIDE TRIM BOARD RH

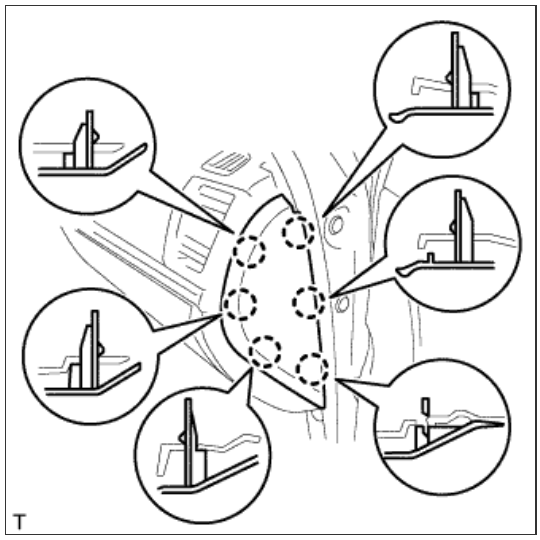
a. Attach the 2 clips to install the trim board.

b. Install the cap nut.



12. INSTALL INSTRUMENT SIDE PANEL RH (w/o Airbag Cut Off Switch)

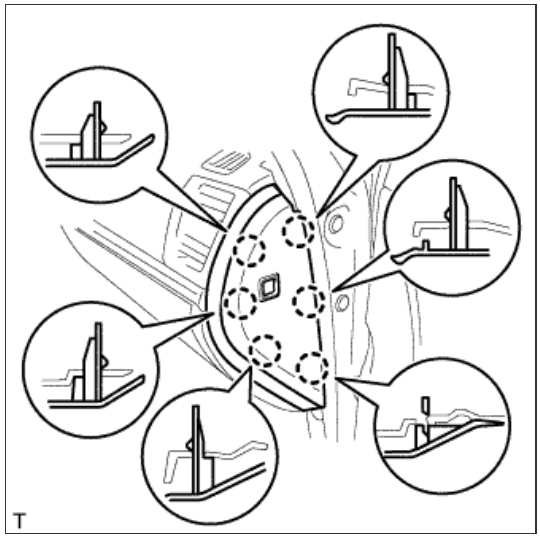
a. Attach the 6 claws to install the side panel.



13. INSTALL INSTRUMENT SIDE PANEL RH (w/ Airbag Cut Off Switch)

a. Connect the connector.

b. Attach the 6 claws to install the side panel.



14. INSTALL TONNEAU COVER ASSEMBLY (w/ Tonneau Cover)

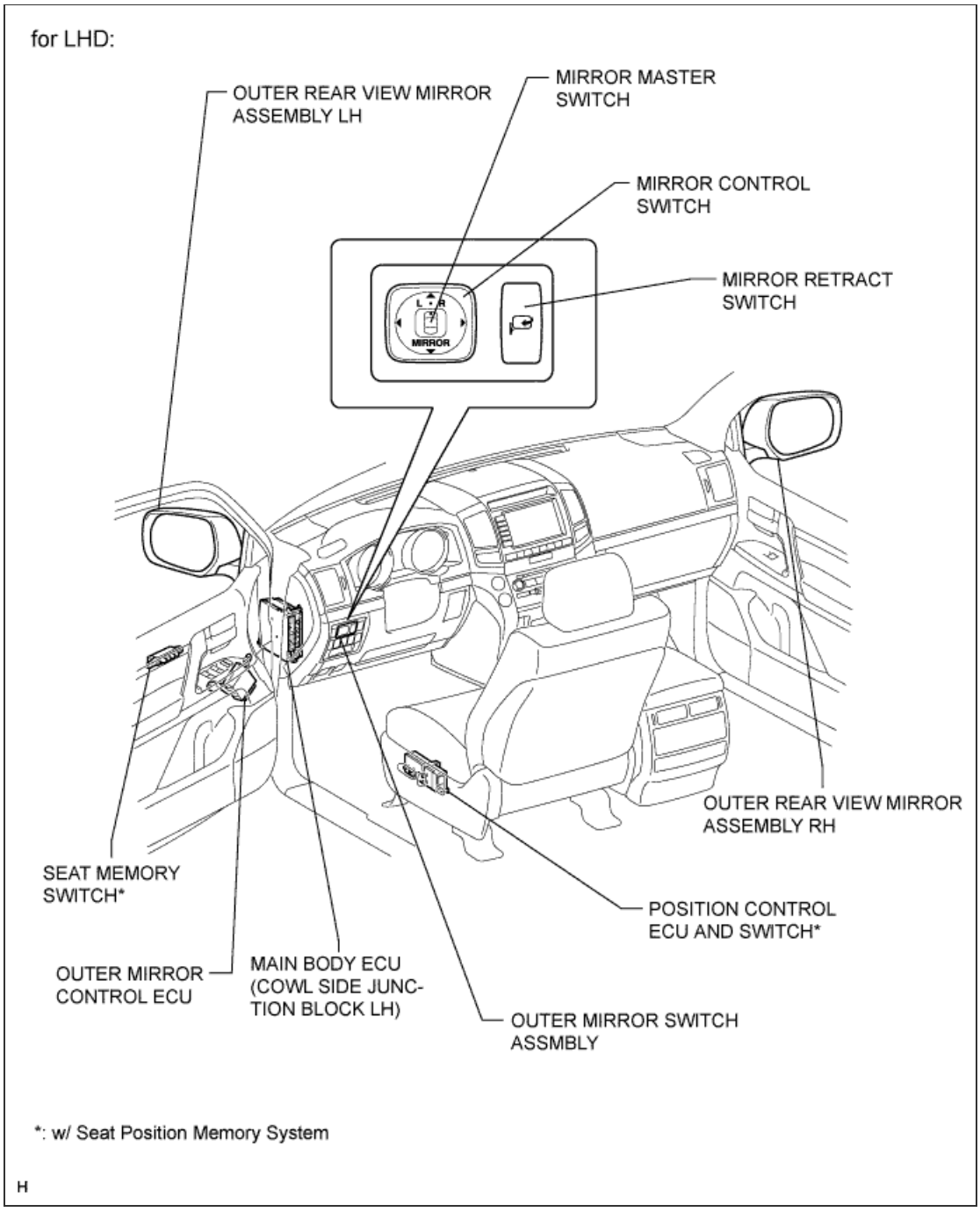
a. Install the tonneau cover assembly.

15. CONNECT CABLE TO NEGATIVE BATTERY TERMINAL

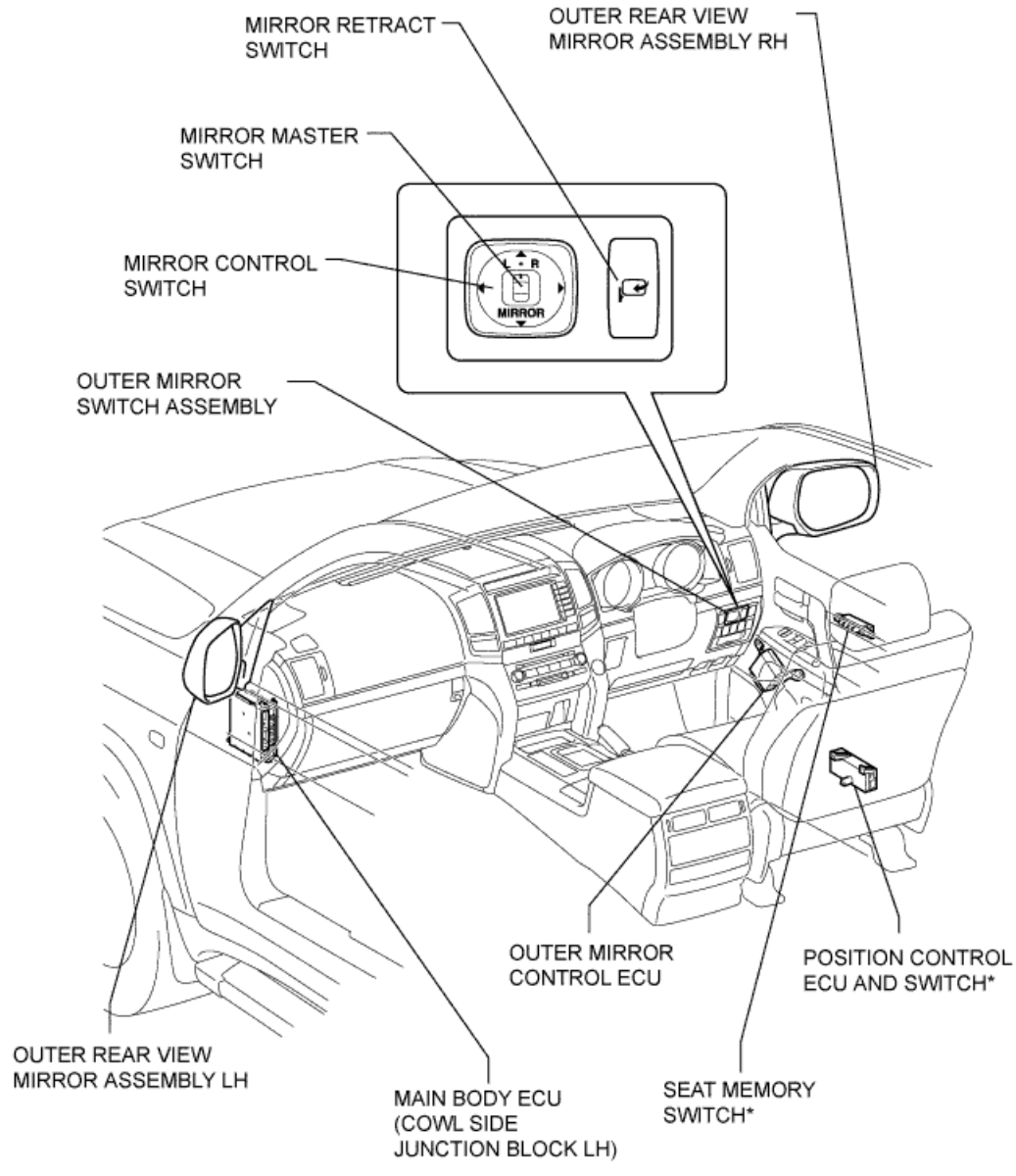
NOTICE:

When disconnecting the cable, some systems need to be initialized after the cable is reconnected (Click here).

for Preparation Click here



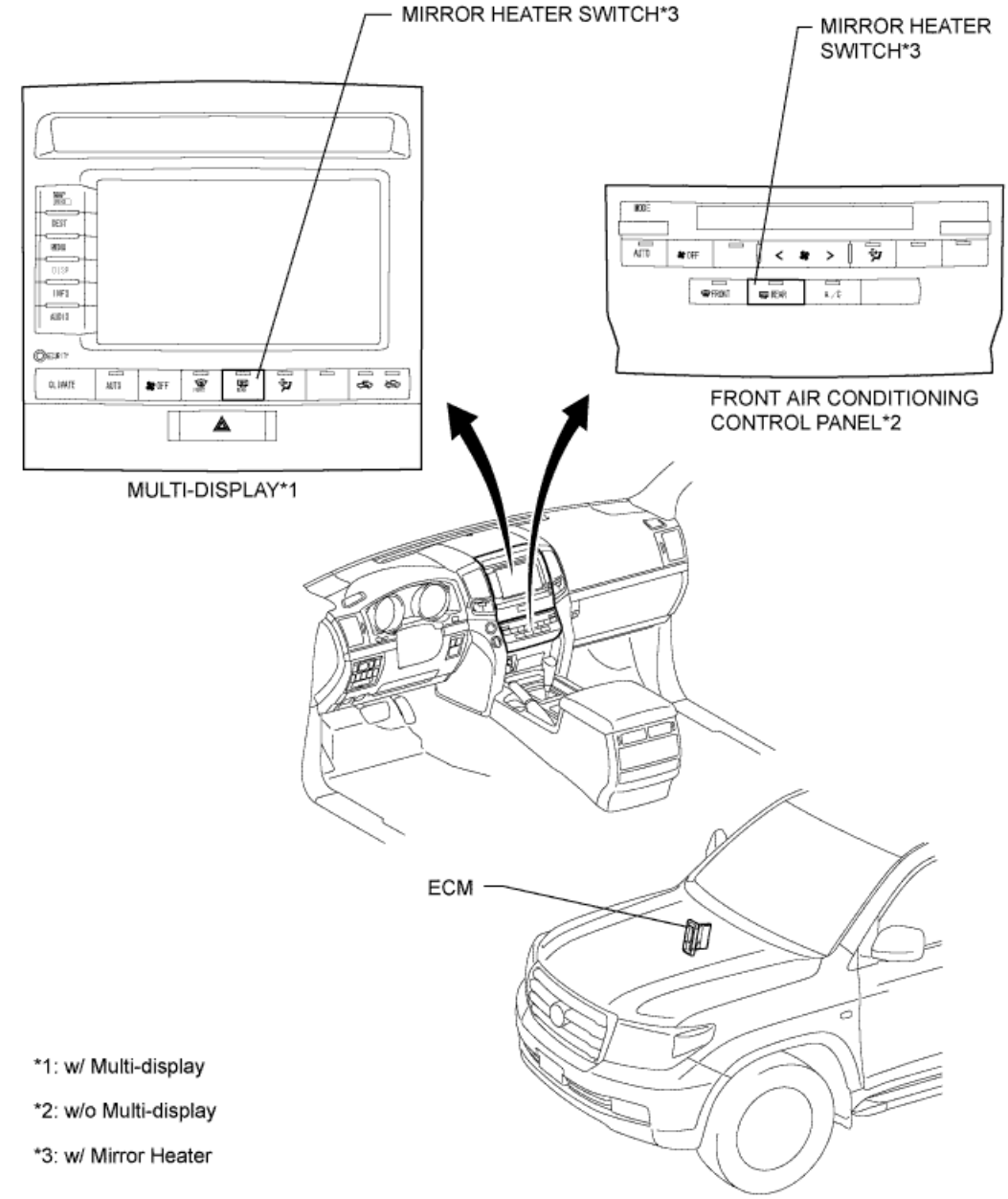
for RHD:



*: w/ Seat Position Memory System

H

for LHD:

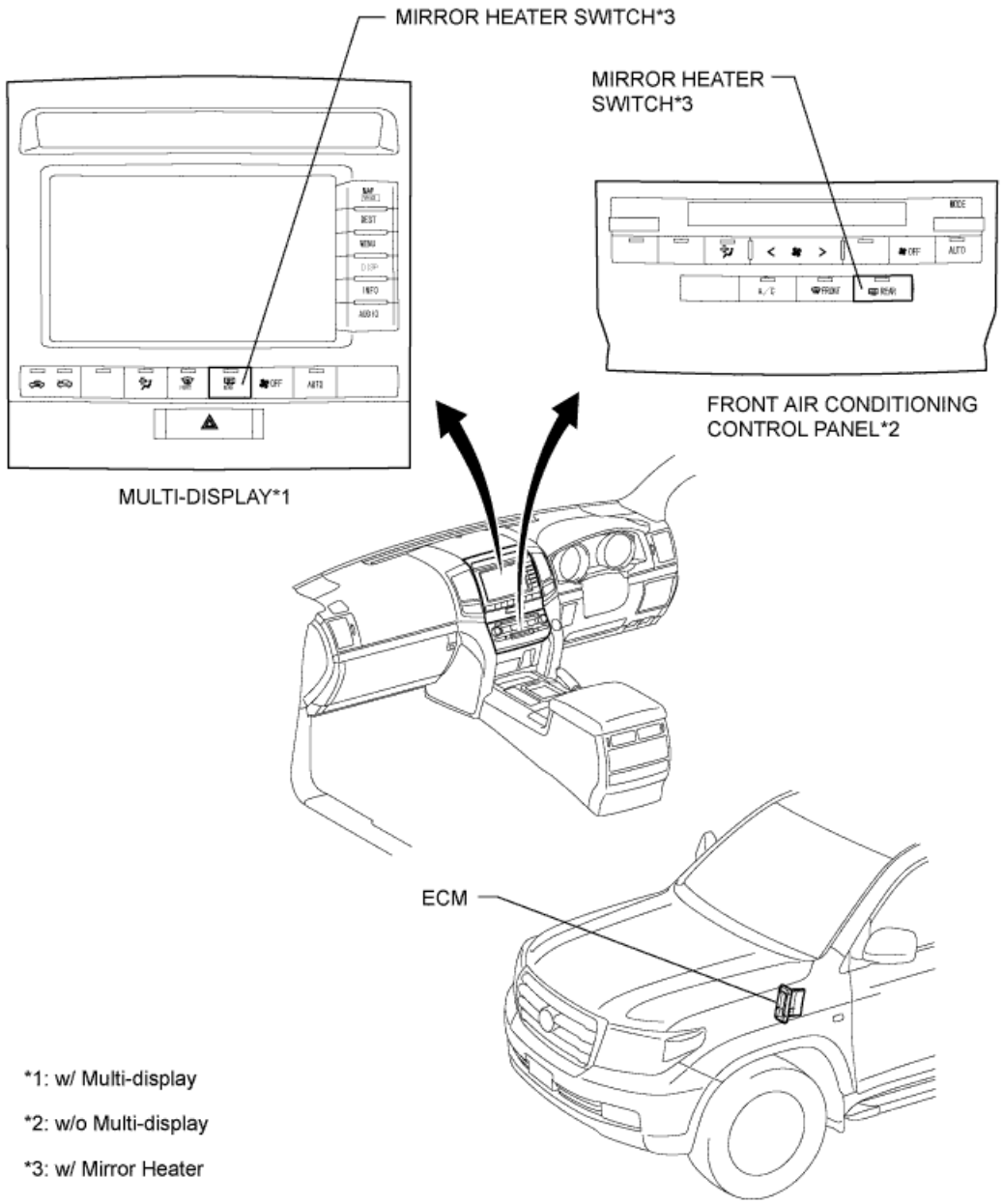


*1: w/ Multi-display

*2: w/o Multi-display

*3: w/ Mirror Heater

for RHD:

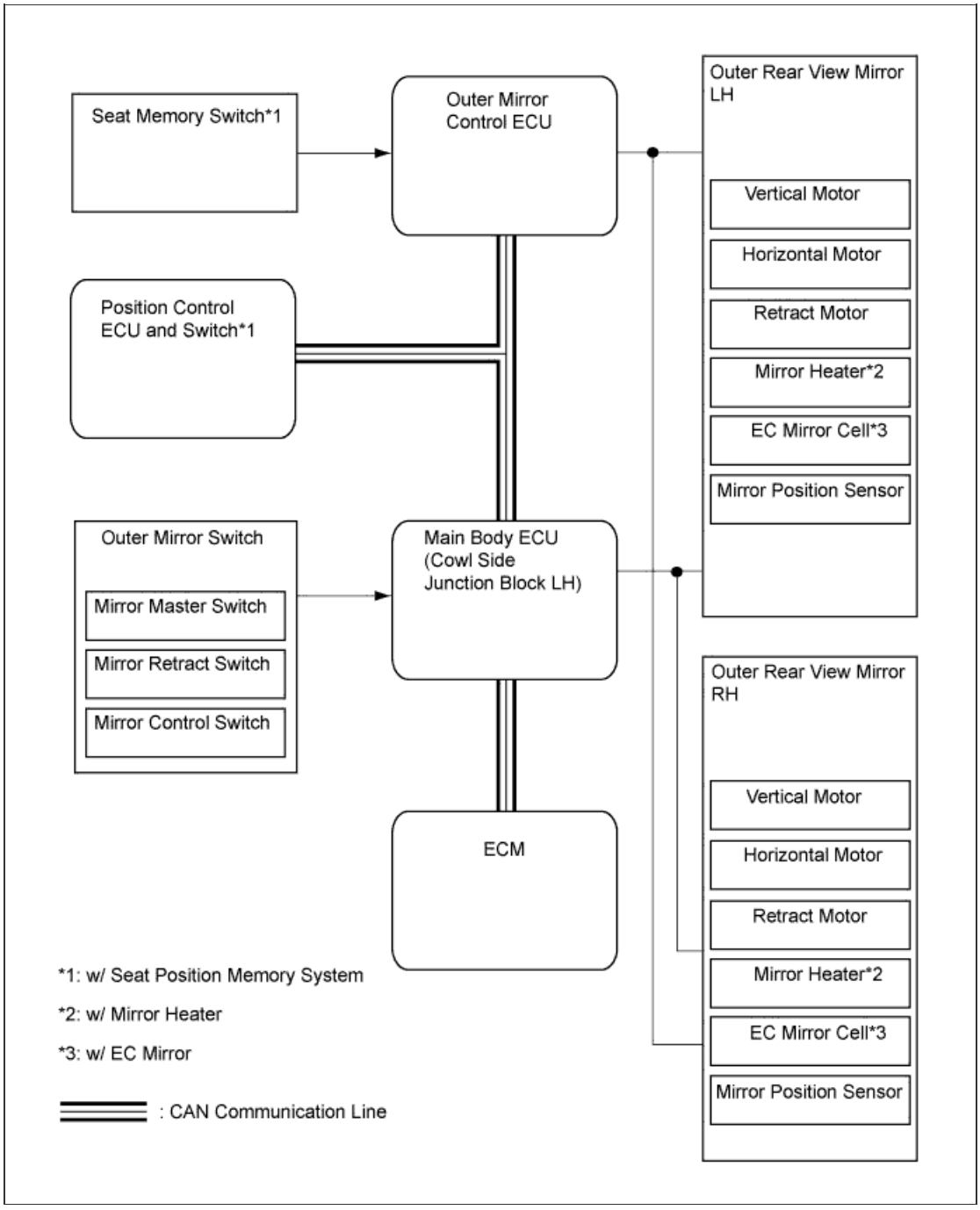


*1: w/ Multi-display

*2: w/o Multi-display

*3: w/ Mirror Heater

for Preparation Clic ere



Co nication Table

Sender	Receiver	Signal	Line
Main body ECU	Outer mirror control ECU	• Mirror master switch signal • Mirror control switch signal • Mirror retract switch signal	CAN
Position control ECU and switch*	Outer mirror control ECU	• Mirror position storage signal • Mirror position reproduction signal	CAN
ECM	Outer mirror control ECU	Reverse signal	CAN

INT:

*: w/ Seat Position Memory System

or Preparation Click here

POWER MIRROR CONTROL SYSTEM DESCRIPTION

a. This system has the following functions: automatic glare-resistant electrochromic (EC) mirror, reverse shift-linked mirror, electrical remote control type mirror, memory function, and rear window defogger-linked mirror heater.

NCTION O M IN COMPONENT

Components	Function
Vertical mirror motor	Receives a signal from the mirror control ECU and adjusts the remote control mirror vertically.
Horizontal mirror motor	Receives a signal from the mirror control ECU and adjusts the remote control mirror horizontally.
Mirror retract motor	Receives a signal from the mirror control ECU, and retracts and returns the remote control mirror.
Mirror heater*1	Receives a signal from the A/C amplifier and starts the mirror heater.
EC mirror cell*2	Varies the reflection rate of the mirror through the function of the EC elements.
Mirror retract switch	Retracts and returns the remote control mirror. Mirror retract and return signals are sent to the mirror control ECU from the main body ECU.
Mirror master switch	Consists of R and L switches. One must be chosen before the mirror control switches can be operated.
Outer mirror control ECU	Sends operation signals to each motor.
Mirror control switch	Mirror R and L signals are sent to the outer mirror control ECU from the outer mirror switch. After selecting the R or L switch, the right, left, up and down control switches change the angle of the mirror.
Mirror position sensor	Detects the remote control mirror position. This data is detected by the mirror control ECU.
Seat memory switch*3	When the seat memory SET switch and seat memory switch are pressed simultaneously, a signal is input to the outer mirror control ECU and the position control ECU and switch, which records the mirror position. When the seat memory switch is pressed, a signal is input to the mirror control ECU and sent to the position control ECU and switch which changes the mirror position to the recorded position.

INT

*1: w/ Mirror Heater

*2: w/ EC Mirror

*3: w/ Seat Position Memory System

SYSTEM OPER TION

a. The remote control mirror has the following features.

Function	Outline
Manual electrical retractable mirror	Retracts and returns the remote control mirrors when the mirror retract switch is pressed.
Reverse shift-linked mirror	Directs the mirror surface downward to improve visibility when driving in reverse and all the conditions below are met: • The engine switch is on (IG). • The shift lever is moved from other than R to R. • The mirror master switch is in the R or L position.
Electrical remote control type mirror	When the mirror control switch is operated, this function moves the mirror surface vertically or horizontally to enable the driver to attain optimal mirror angle. Setting the mirror master switch to the R position operates the right mirror, and setting it to the L position operates the left mirror.

Rear window defogger-linked mirror heater*1	Automatically turns on the mirror heater when the rear window defogger switch is turned on. The rear window defogger and mirror heater automatically turn off after 15 min.
Automatic glare-resistant EC mirror*2	Reduces glare/reflection in the mirror during nighttime driving for safe driving conditions. Glare/reflection from vehicle headlights from behind could blind the driver and cause dangerous driving conditions.
Memory function*3	Stores the adjusted mirror position in the outer mirror control ECU.

INT

*1: w/ Mirror Heater

*2: w/ EC Mirror

*3: w/ Seat Position Memory System

for Preparation Click here

HINT:

- **Use the following procedures to troubleshoot the power mirror control system.**
- ***: Use the intelligent tester.**

1.VEHICLE BROUGHT TO WORKSHOP

NEXT

2.INSPECT BATTERY VOLTAGE

Standard Voltage:
11 to 14 V

If the voltage is below 11 V, recharge or replace the battery before proceeding.

NEXT

3.CHECK COMMUNICATION FUNCTION OF CAN COMMUNICATION SYSTEM*

a. Use the intelligent tester to check if the CAN communication system is functioning normally.

Result:

Result	Proceed to
CAN DTC is not output	A
CAN DTC is output (for LHD)	B
CAN DTC is output (for RHD)	C

B. → **Go to CAN COMMUNICATION SYSTEM (Click here)**

C. → **Go to CAN COMMUNICATION SYSTEM (Click here)**

A

4.PROBLEM SYMPTOMS TABLE

a. Refer to the problem symptoms table (Click here).

Result:

Result	Proceed to
Fault is not listed in problem symptoms table	A
Fault is listed in problem symptoms table	B

B. → **Go to step 7**

A

5.OVERALL ANALYSIS AND TROUBLESHOOTING*

a. Operation Check (Click here)

b. Terminals of ECU (Click here)

c. Data List / Active Test (Click here)

NEXT

6.ADJUST, REPAIR OR REPLACE

NEXT

7.CONFIRMATION TEST

NEXT

END

for Preparation Click here

HINT:

- **Use the following procedures to troubleshoot the power mirror control system.**
- ***: Use the intelligent tester.**

1.VEHICLE BROUGHT TO WORKSHOP

NEXT

2.INSPECT BATTERY VOLTAGE

Standard Voltage:
11 to 14 V

If the voltage is below 11 V, recharge or replace the battery before proceeding.

NEXT

3.CHECK COMMUNICATION FUNCTION OF CAN COMMUNICATION SYSTEM*

a. Use the intelligent tester to check if the CAN communication system is functioning normally.

Result:

Result	Proceed to
CAN DTC is not output	A
CAN DTC is output (for LHD)	B
CAN DTC is output (for RHD)	C

B. → **Go to CAN COMMUNICATION SYSTEM (Click here)**

C. → **Go to CAN COMMUNICATION SYSTEM (Click here)**

A

4.PROBLEM SYMPTOMS TABLE

a. Refer to the problem symptoms table (Click here).

Result:

Result	Proceed to
Fault is not listed in problem symptoms table	A
Fault is listed in problem symptoms table	B

B. → **Go to step 7**

A

5.OVERALL ANALYSIS AND TROUBLESHOOTING*

a. Operation Check (Click here)

b. Terminals of ECU (Click here)

c. Data List / Active Test (Click here)

NEXT

6.ADJUST, REPAIR OR REPLACE

NEXT

7.CONFIRMATION TEST

NEXT

END

for Preparation Click here

HINT:

- **Use the following procedures to troubleshoot the power mirror control system.**
- ***: Use the intelligent tester.**

1.VEHICLE BROUGHT TO WORKSHOP

NEXT

2.INSPECT BATTERY VOLTAGE

Standard Voltage:
11 to 14 V

If the voltage is below 11 V, recharge or replace the battery before proceeding.

NEXT

3.CHECK COMMUNICATION FUNCTION OF CAN COMMUNICATION SYSTEM*

a. Use the intelligent tester to check if the CAN communication system is functioning normally.

Result:

Result	Proceed to
CAN DTC is not output	A
CAN DTC is output (for LHD)	B
CAN DTC is output (for RHD)	C

B. → **Go to CAN COMMUNICATION SYSTEM (Click here)**

C. → **Go to CAN COMMUNICATION SYSTEM (Click here)**

A

4.PROBLEM SYMPTOMS TABLE

a. Refer to the problem symptoms table (Click here).

Result:

Result	Proceed to
Fault is not listed in problem symptoms table	A
Fault is listed in problem symptoms table	B

B. → **Go to step 7**

A

5.OVERALL ANALYSIS AND TROUBLESHOOTING*

a. Operation Check (Click here)

b. Terminals of ECU (Click here)

c. Data List / Active Test (Click here)

NEXT

6.ADJUST, REPAIR OR REPLACE

NEXT

7.CONFIRMATION TEST

NEXT

END

for Preparation Click here

CHECK POWER MIRROR SWITCH OPERATION OF INTEGRATION CONTROL AND PANEL

a. Turn the engine switch on (ACC).

b. With the mirror master switch set to L, check that the mirror surface moves up, down, left and right normally.

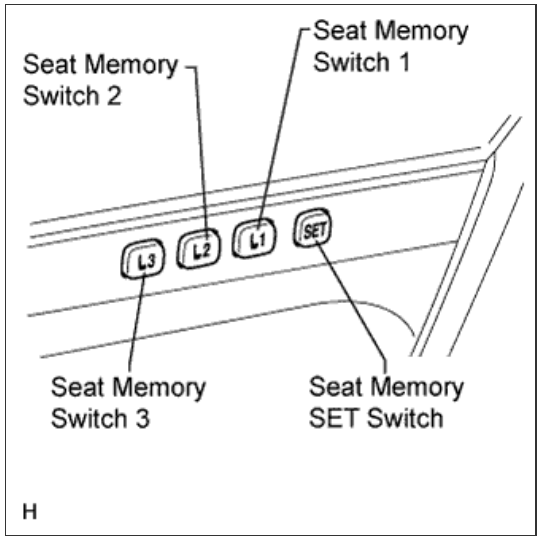
c. With the mirror master switch set to R, check that the mirror surface moves up, down, left and right normally.

CHECK MEMORY AND REACTIVATION FUNCTION (w/ Seat Position Memory System)

HINT:

The seat memory SET switch, seat memory switch 1, seat memory switch 2 and seat memory switch 3 of the seat memory switch are shown in the illustration.

a. Turn the engine switch on (IG) and move the shift lever to P.

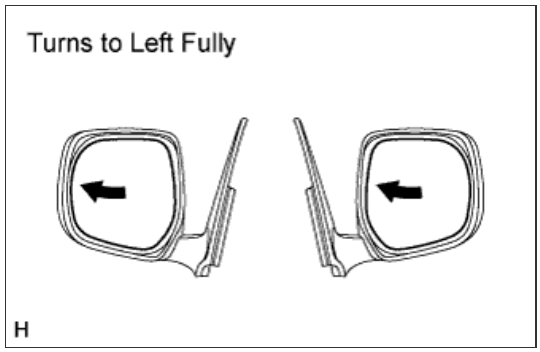


b. Check the seat memory switch 1.

i. Using the mirror master switch and mirror control switch, fully turn the mirror to the left.

ii. Press and hold down the seat memory SET switch and seat memory switch 1. Check that the buzzer sounds for 0.5 seconds, signaling that the outer mirror position has been recorded.

iii. Change the position of the outer mirror and then press the seat memory switch 1. Check that the buzzer sounds for 0.1 seconds and the outer mirror automatically moves to the recorded fully-turned-left position.

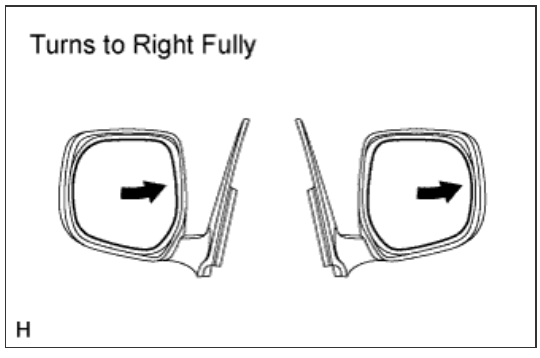


c. Check the seat memory switch 2.

i. Using the mirror master switch and mirror control switch, fully turn the mirror to the right.

ii. Press and hold down the seat memory SET switch and seat memory switch 2. Check that the buzzer sounds for 0.5 seconds, signaling that the outer mirror position has been recorded.

iii. Change the position of the outer mirror and then press the seat memory switch 2. Check that the buzzer sounds for 0.1 seconds and the outer mirror automatically moves to the recorded fully-turned-right position.

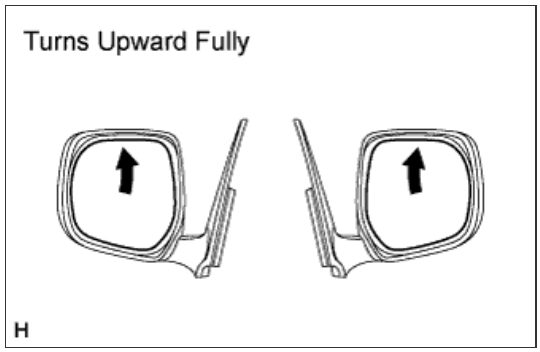


d. Check the seat memory switch 3.

i. Using the mirror master switch and mirror control switch, fully turn the mirror upward.

ii. Press and hold down the seat memory SET switch and seat memory switch 3. Check that the buzzer sounds for 0.5 seconds, signaling that the outer mirror position has been recorded.

iii. Change the position of the outer mirror and then press the seat memory switch 3. Check that the buzzer sounds for 0.1 seconds and the outer mirror automatically moves to the recorded fully-upward position.



e. When the outer mirror is in the driving position, check that the seat memory switch 1, seat memory switch 2 and seat memory switch 3 cause the outer mirror to move to the recorded outer mirror positions under these conditions: turn the engine switch off, open the driver side door and press the seat memory switch 1, seat memory switch 2 or seat memory switch 3 within 20 seconds.

f. Check that the following procedures clears the recorded outer mirror positions of the seat memory switch 1, seat memory switch 2 and seat memory switch 3: press and hold the power seat slide switch; disconnect the cable from the negative (-) battery terminal; and wait for at least 1 minute.

g. Confirm that all recorded outer mirror positions are cleared. Then attempt to record the outer mirror position by pressing and holding the seat memory SET switch and 2 other switches (among the seat memory switch 1, seat memory switch 2 and seat memory switch 3). Check that no outer mirror positions are recorded by individually pressing the seat memory switch 1, seat memory switch 2 and seat memory switch 3 and making sure that the outer mirror does not move.

CHECK POWER RETRACTABLE MIRROR

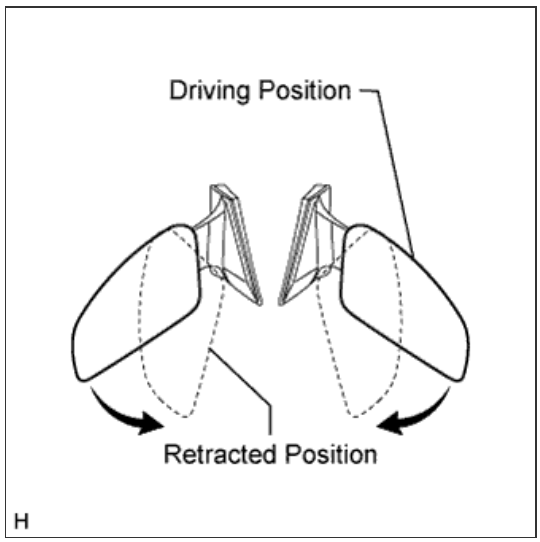
a. Turn the engine switch on (ACC).

b. At each position of the outer mirror body, check the retractable mirror operation when operating the retract switch of the outer mirror.

i. Move the mirrors to the driving position.

ii. Press the retract switch.

iii. Check that the right and left mirrors move from the driving position to the retracted position.

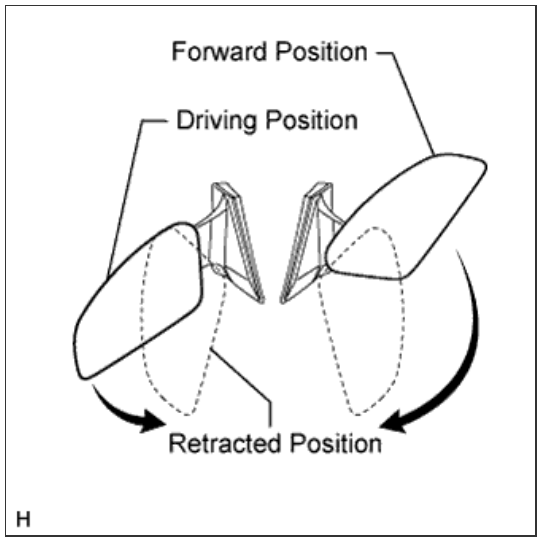


iv. Move the mirrors to the driving position.

v. Move one of the mirrors to the forward position by hand.

vi. Press the retract switch.

vii. Check that the forward position mirror moves to the retracted position, and check that the driving position mirror moves to the retracted position.

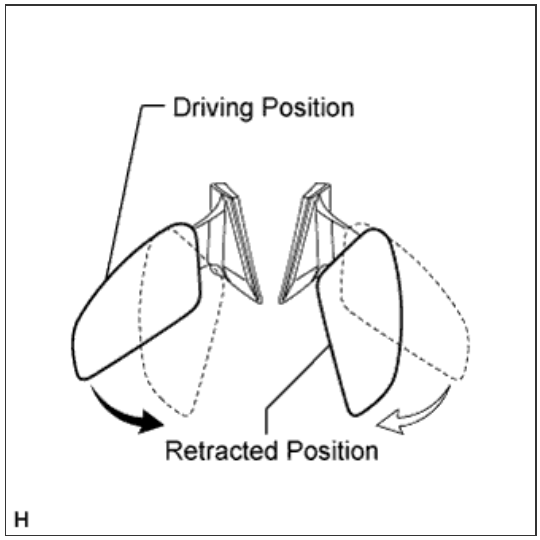


viii. Move the mirrors to the driving position.

ix. Move one of the mirrors to the retracted position by hand.

x. Press the retract switch.

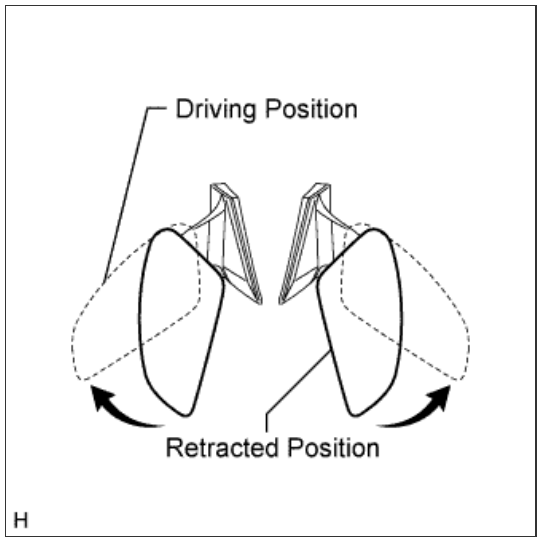
xi. Check that the driving position mirror moves to the retracted position.



xii. Move the mirrors to the retracted position.

xiii. Press the retract switch.

xiv. Check that the right and left mirrors move from the retracted position to the driving position.



xv. Move the mirrors to the retracted position.

xvi. Move one of the mirrors to the driving position by hand.

xvii. Press the retract switch.

xviii. Check that the retracted position mirror moves to the driving position.

c. Check the operation of the outer mirror body in relation to retract switch operations and engine switch position changes.

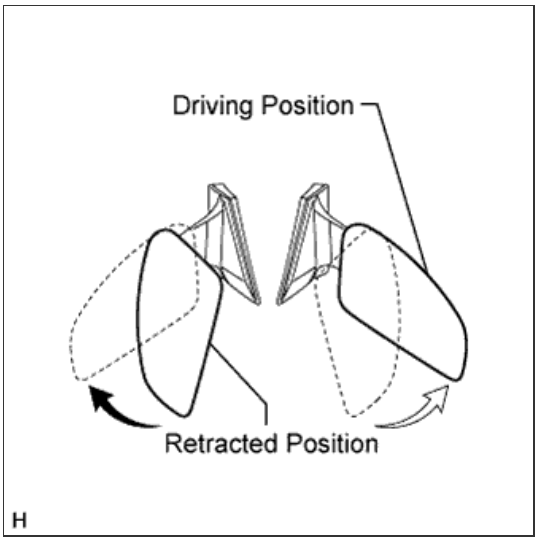
i. When the mirror body is operating, turn the engine switch off. Check that the mirror operation does not stop and continues until the operation has finished.

ii. Repeat the step above. This time, before the mirror operation completes, turn the engine switch on (ACC) and press the retract switch. Check that the mirror operates in the opposite direction.

d. Check the operation of the outer mirror body when it is restrained by an obstacle.

i. When the mirror body is moving to the retracted or driving position, restrain the mirror body by hand. Check that the mirror stops moving.

ii. With the mirror body stopped partway, push the retract switch. Check that the mirror body moves in the opposite direction.



CHECK REVERSE-SHIFT-LINKED OPERATION OF MIRRORS

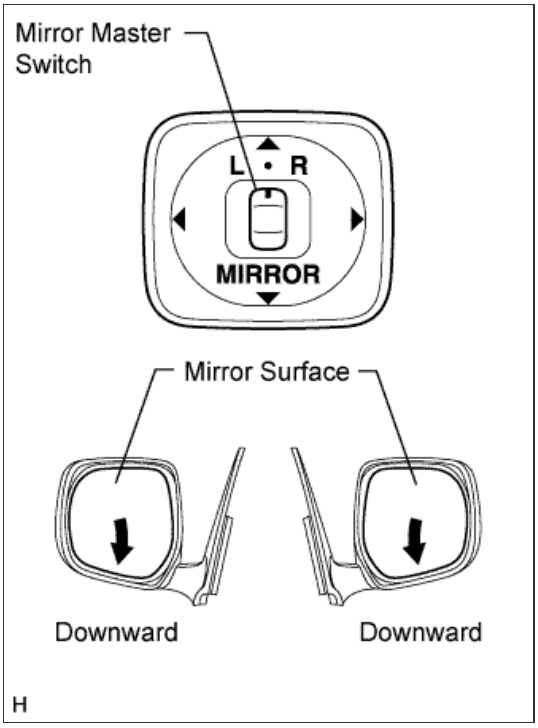
a. Turn the engine switch on (IG).

b. Set the mirror master switch to L or R.

c. Check that the mirror faces downward when the shift lever is moved to R.

d. Check that the outer rear view mirror returns to the original position when one of the following conditions is met:

- Shift lever is moved to other than P.
- Mirror master switch is in the neutral position (off).
- Engine switch is turned off.



CHECK MIRROR HEATER (w/ Mirror Heater)

a. Turn the engine switch on (IG).

b. Check that pressing the rear defogger switch illuminates the indicator and warms the mirror surface.

c. Check that after approximately 15 minutes, the indicator light turns off and the mirror heater deactivates.

CHECK MEMORY CALL FUNCTION (w/ Seat Position Memory System)

a. AUTOMATIC MEMORY CALL OPERATION INSPECTION

i. With the transmitter recognition code registered into the memory system, perform an entry unlock or wireless unlock operation. Open the driver door and check that the front seat, front seat belt anchor, steering wheel and outer rear view mirror automatically move to the positions recorded in memory.

b. MEMORY REGISTRATION (WITH WIRELESS FUNCTION)

i. Prepare by recording the driving position through the seat memory switch (seat memory switch 1, seat memory switch 2 or seat memory switch 3).

ii. With the engine switch off and the driver door closed, press and hold both of the following: a seat memory switch (seat memory switch 1, seat memory switch 2 or seat memory switch 3) and the transmitter unlock switch. Continue holding the switches until the answer back buzzer sounds.

NOTICE:

Do not bring 2 or more keys into the vehicle.

HINT:

- **Either the lock or unlock switch on the door control switch can be pressed.**
- **The door control switch on the driver side or front passenger side can be used.**

c. MEMORY ERASURE (WITH WIRELESS FUNCTION)

i. With the engine switch off and the driver door closed, press and hold both of the following: the seat memory SET switch and transmitter unlock switch. Continue holding the switches until the answer back buzzer sounds.

NOTICE:

Do not bring 2 or more keys into the vehicle.

HINT:

- **Either the lock or unlock switch on the door control switch can be pressed.**
- **The door control switch on the driver side or front passenger side can be used.**

EMERGENCY STOP FUNCTION (w/ Seat Position Memory System)

a. During the memory call operation, press a seat memory switch (seat memory switch 1, seat memory switch 2 or seat memory switch 3), or press a front power seat switch LH (position control ECU and switch). Check that the automatic memory call operation stops.

for Preparation Click here

CHECK POWER MIRROR SWITCH OPERATION OF INTEGRATION CONTROL AND PANEL

a. Turn the engine switch on (ACC).

b. With the mirror master switch set to L, check that the mirror surface moves up, down, left and right normally.

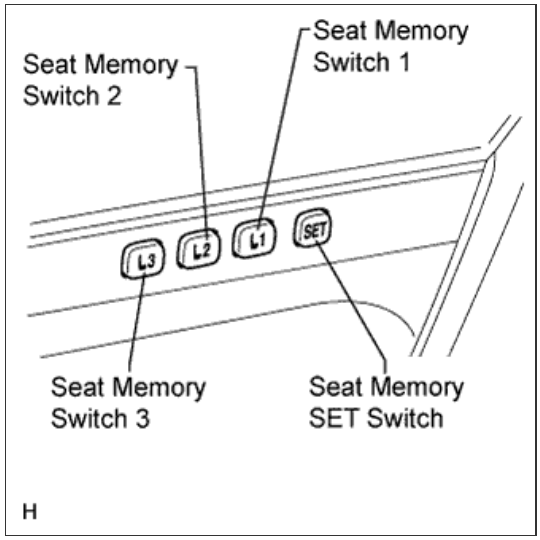
c. With the mirror master switch set to R, check that the mirror surface moves up, down, left and right normally.

CHECK MEMORY AND REACTIVATION FUNCTION (w/ Seat Position Memory System)

HINT:

The seat memory SET switch, seat memory switch 1, seat memory switch 2 and seat memory switch 3 of the seat memory switch are shown in the illustration.

a. Turn the engine switch on (IG) and move the shift lever to P.

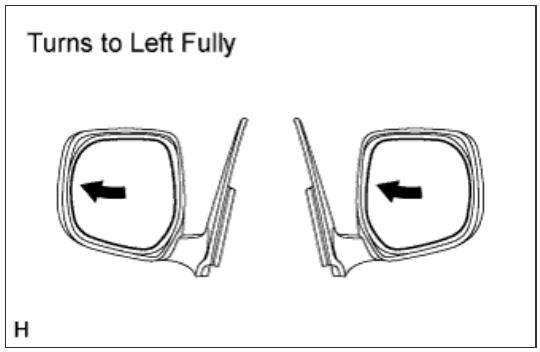


b. Check the seat memory switch 1.

i. Using the mirror master switch and mirror control switch, fully turn the mirror to the left.

ii. Press and hold down the seat memory SET switch and seat memory switch 1. Check that the buzzer sounds for 0.5 seconds, signaling that the outer mirror position has been recorded.

iii. Change the position of the outer mirror and then press the seat memory switch 1. Check that the buzzer sounds for 0.1 seconds and the outer mirror automatically moves to the recorded fully-turned-left position.

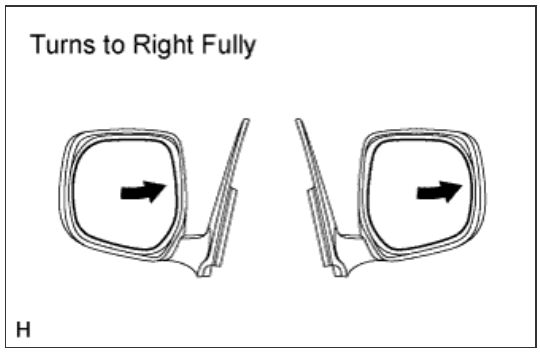


c. Check the seat memory switch 2.

i. Using the mirror master switch and mirror control switch, fully turn the mirror to the right.

ii. Press and hold down the seat memory SET switch and seat memory switch 2. Check that the buzzer sounds for 0.5 seconds, signaling that the outer mirror position has been recorded.

iii. Change the position of the outer mirror and then press the seat memory switch 2. Check that the buzzer sounds for 0.1 seconds and the outer mirror automatically moves to the recorded fully-turned-right position.

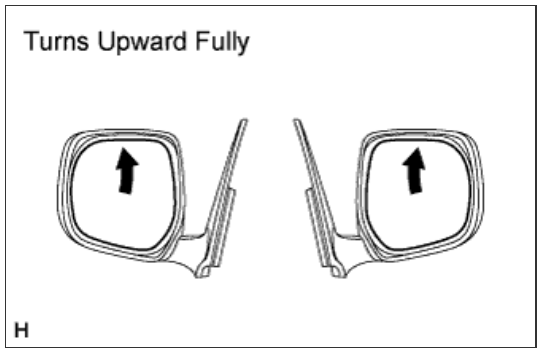


d. Check the seat memory switch 3.

i. Using the mirror master switch and mirror control switch, fully turn the mirror upward.

ii. Press and hold down the seat memory SET switch and seat memory switch 3. Check that the buzzer sounds for 0.5 seconds, signaling that the outer mirror position has been recorded.

iii. Change the position of the outer mirror and then press the seat memory switch 3. Check that the buzzer sounds for 0.1 seconds and the outer mirror automatically moves to the recorded fully-upward position.



e. When the outer mirror is in the driving position, check that the seat memory switch 1, seat memory switch 2 and seat memory switch 3 cause the outer mirror to move to the recorded outer mirror positions under these conditions: turn the engine switch off, open the driver side door and press the seat memory switch 1, seat memory switch 2 or seat memory switch 3 within 20 seconds.

f. Check that the following procedures clears the recorded outer mirror positions of the seat memory switch 1, seat memory switch 2 and seat memory switch 3: press and hold the power seat slide switch; disconnect the cable from the negative (-) battery terminal; and wait for at least 1 minute.

g. Confirm that all recorded outer mirror positions are cleared. Then attempt to record the outer mirror position by pressing and holding the seat memory SET switch and 2 other switches (among the seat memory switch 1, seat memory switch 2 and seat memory switch 3). Check that no outer mirror positions are recorded by individually pressing the seat memory switch 1, seat memory switch 2 and seat memory switch 3 and making sure that the outer mirror does not move.

CHECK POWER RETRACTABLE MIRROR

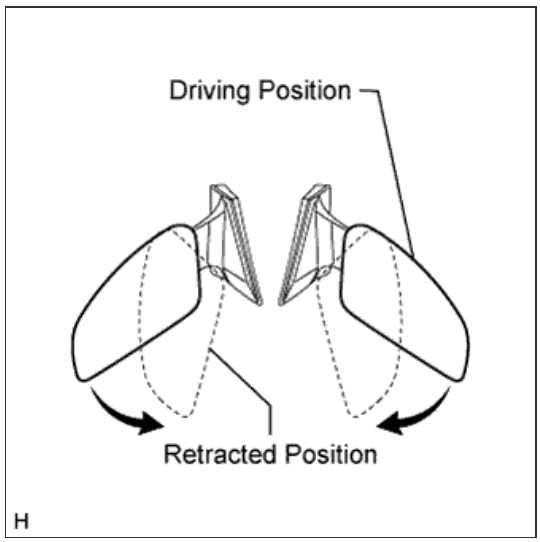
a. Turn the engine switch on (ACC).

b. At each position of the outer mirror body, check the retractable mirror operation when operating the retract switch of the outer mirror.

i. Move the mirrors to the driving position.

ii. Press the retract switch.

iii. Check that the right and left mirrors move from the driving position to the retracted position.

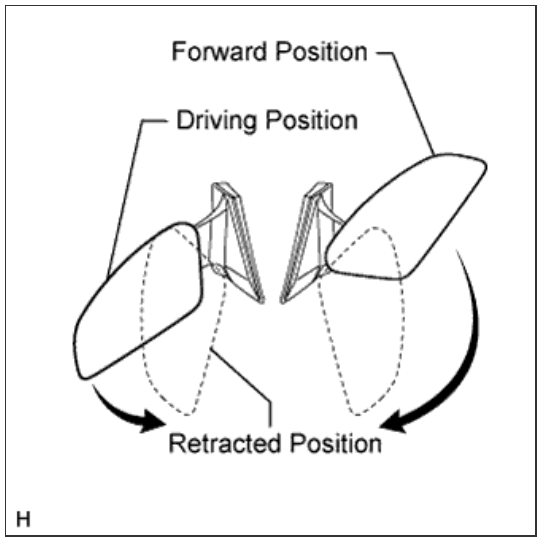


iv. Move the mirrors to the driving position.

v. Move one of the mirrors to the forward position by hand.

vi. Press the retract switch.

vii. Check that the forward position mirror moves to the retracted position, and check that the driving position mirror moves to the retracted position.

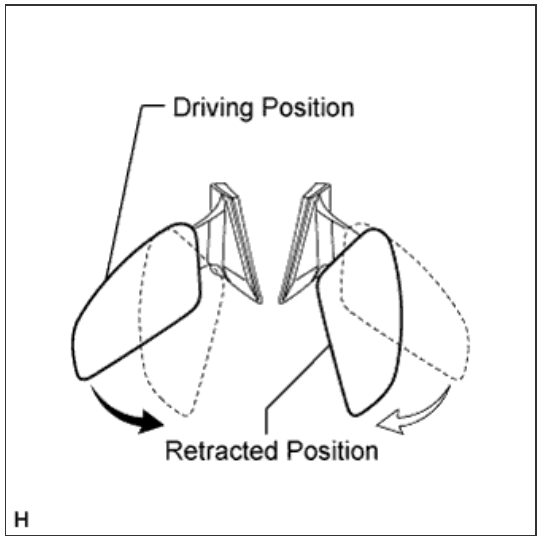


viii. Move the mirrors to the driving position.

ix. Move one of the mirrors to the retracted position by hand.

x. Press the retract switch.

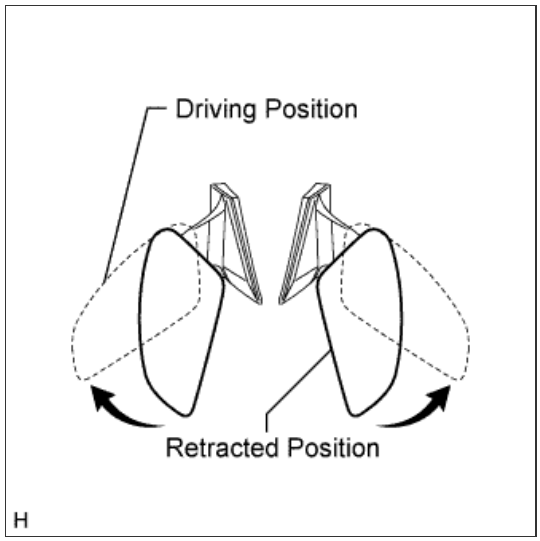
xi. Check that the driving position mirror moves to the retracted position.



xii. Move the mirrors to the retracted position.

xiii. Press the retract switch.

xiv. Check that the right and left mirrors move from the retracted position to the driving position.



xv. Move the mirrors to the retracted position.

xvi. Move one of the mirrors to the driving position by hand.

xvii. Press the retract switch.

xviii. Check that the retracted position mirror moves to the driving position.

c. Check the operation of the outer mirror body in relation to retract switch operations and engine switch position changes.

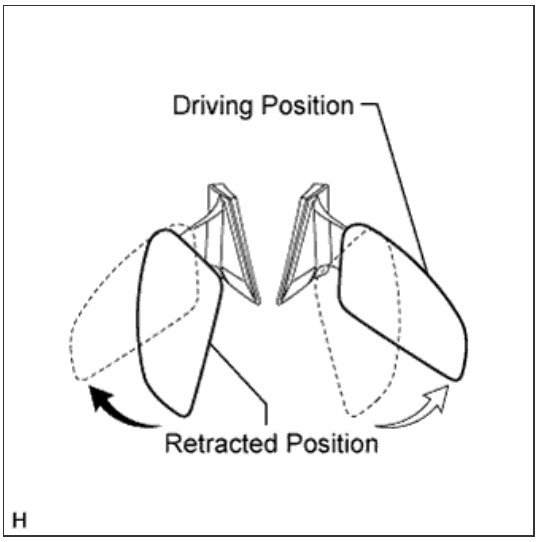
i. When the mirror body is operating, turn the engine switch off. Check that the mirror operation does not stop and continues until the operation has finished.

ii. Repeat the step above. This time, before the mirror operation completes, turn the engine switch on (ACC) and press the retract switch. Check that the mirror operates in the opposite direction.

d. Check the operation of the outer mirror body when it is restrained by an obstacle.

i. When the mirror body is moving to the retracted or driving position, restrain the mirror body by hand. Check that the mirror stops moving.

ii. With the mirror body stopped partway, push the retract switch. Check that the mirror body moves in the opposite direction.



CHECK REVERSE-SHIFT-LINKED OPERATION OF MIRRORS

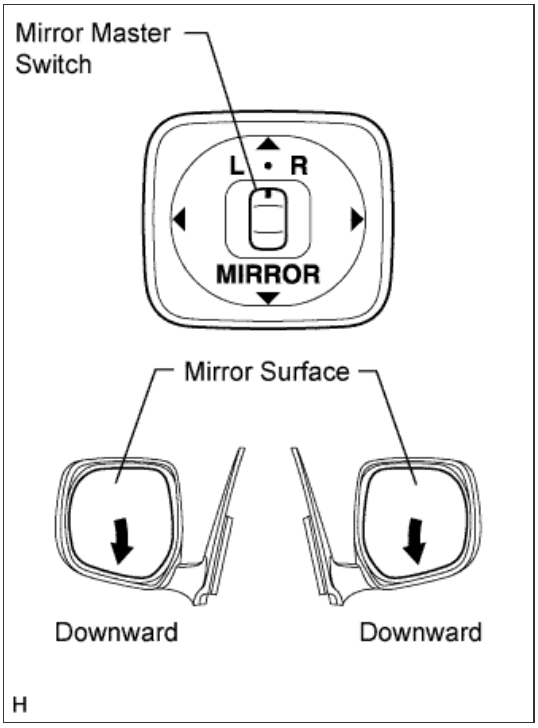
a. Turn the engine switch on (IG).

b. Set the mirror master switch to L or R.

c. Check that the mirror faces downward when the shift lever is moved to R.

d. Check that the outer rear view mirror returns to the original position when one of the following conditions is met:

- Shift lever is moved to other than P.
- Mirror master switch is in the neutral position (off).
- Engine switch is turned off.



CHECK MIRROR HEATER (w/ Mirror Heater)

a. Turn the engine switch on (IG).

b. Check that pressing the rear defogger switch illuminates the indicator and warms the mirror surface.

c. Check that after approximately 15 minutes, the indicator light turns off and the mirror heater deactivates.

CHECK MEMORY CALL FUNCTION (w/ Seat Position Memory System)

a. AUTOMATIC MEMORY CALL OPERATION INSPECTION

i. With the transmitter recognition code registered into the memory system, perform an entry unlock or wireless unlock operation. Open the driver door and check that the front seat, front seat belt anchor, steering wheel and outer rear view mirror automatically move to the positions recorded in memory.

b. MEMORY REGISTRATION (WITH WIRELESS FUNCTION)

i. Prepare by recording the driving position through the seat memory switch (seat memory switch 1, seat memory switch 2 or seat memory switch 3).

ii. With the driver door closed, turn the engine switch from ON to OFF, then press and hold both of the following: a seat memory switch (seat memory switch 1, seat memory switch 2 or seat memory switch 3) and the transmitter unlock switch. Continue holding the switches until the answer back buzzer sounds.

NOTICE:

Do not bring 2 or more keys into the vehicle.

HINT:

- **Either the lock or unlock switch on the door control switch can be pressed.**
- **The door control switch on the driver side or front passenger side can be used.**

c. MEMORY ERASURE (WITH WIRELESS FUNCTION)

i. With the driver door closed, turn the engine switch from ON to OFF, then press and hold both of the following: the seat memory SET switch and transmitter unlock switch. Continue holding the switches until the answer back buzzer sounds.

NOTICE:

Do not bring 2 or more keys into the vehicle.

HINT:

- **Either the lock or unlock switch on the door control switch can be pressed.**
- **The door control switch on the driver side or front passenger side can be used.**

EMERGENCY STOP FUNCTION (w/ Seat Position Memory System)

a. During the memory call operation, press a seat memory switch (seat memory switch 1, seat memory switch 2 or seat memory switch 3), or press a front power seat switch LH (position control ECU and switch). Check that the automatic memory call operation stops.

for Preparation Click here

HINT:

- **Use the table below to help determine the cause of problem symptoms. If multiple suspected areas are listed, the potential causes of the symptoms are listed in order of probability in the "Suspected Area" column of the table. Check each symptom by checking the suspected areas in the order they are listed. Replace parts as necessary.**
- **Inspect the fuses and relays related to the system before inspecting the suspected areas below.**

Power Mirror Control System (w/ Retract Mirror)

Symptom	Suspected Area	See page
Driver Side Power Mirror cannot be Adjusted with Power Mirror Switch	Outer mirror switch assembly	Click here
	Main body ECU	-
	Outer mirror control ECU	-
	Outer rear view mirror assembly (driver side)	-
	Harness or connector	-
Front Passenger Side Power Mirror cannot be Adjusted with Power Mirror Switch	Outer mirror switch assembly	Click here
	Main body ECU	-
	Outer mirror control ECU	-
	Outer rear view mirror assembly (passenger side)	-
	Harness or connector	-
Mirror Heater does not Operate with Mirror Heater Switch*1	Window defogger system	Click here
	Outer rear view mirror assembly (driver side)	Click here
	Outer rear view mirror assembly (passenger side)	Click here
	Harness or connector	-
Power Retractable Mirrors do not Operate with Power Retract Mirror Switch	Outer mirror switch assembly	Click here
	Main body ECU	-
	Outer mirror control ECU	-
	Outer rear view mirror assembly (driver side)	-
	Outer rear view mirror assembly (passenger side)	-
	Harness or connector	-
Power Mirror Surface Position is not Memorized*2	Position control ECU and switch	Click here
	Outer mirror control ECU	-
Power Mirrors do not Return to Memorized Position*2	Position control ECU and switch	Click here
	Outer mirror control ECU	-
	Outer rear view mirror assembly (driver side)	-
	Outer rear view mirror assembly (passenger side)	-
	Harness or connector	-
Reverse Shift-linked Function of Power Mirrors does not Operate	Outer mirror control ECU	Click here
	Outer rear view mirror assembly (driver side)	-
	Outer rear view mirror assembly (passenger side)	-
	ECM	-
	Harness or connector	-
EC Mirror System does not Operate*3	Inner rear view mirror	Click here
	Outer rear view mirror assembly (driver side)	Click here
	Outer rear view mirror assembly (passenger side)	Click here
	Harness or connector	-

HINT:

*1: w/ Mirror Heater

*2: w/ Seat Position Memory System

*3: w/ EC Mirror

for Preparation Click here

HINT:

- **Use the table below to help determine the cause of problem symptoms. If multiple suspected areas are listed, the potential causes of the symptoms are listed in order of probability in the "Suspected Area" column of the table. Check each symptom by checking the suspected areas in the order they are listed. Replace parts as necessary.**
- **Inspect the fuses and relays related to the system before inspecting the suspected areas below.**

Power Mirror Control System (w/ Retract Mirror)

Symptom	Suspected Area	See page
Driver Side Power Mirror cannot be Adjusted with Power Mirror Switch	Outer mirror switch assembly	Click here
	Main body ECU	-
	Outer mirror control ECU	-
	Outer rear view mirror assembly (driver side)	-
	Harness or connector	-
Front Passenger Side Power Mirror cannot be Adjusted with Power Mirror Switch	Outer mirror switch assembly	Click here
	Main body ECU	-
	Outer mirror control ECU	-
	Outer rear view mirror assembly (passenger side)	-
	Harness or connector	-
Mirror Heater does not Operate with Mirror Heater Switch*1	Window defogger system	Click here
	Outer rear view mirror assembly (driver side)	Click here
	Outer rear view mirror assembly (passenger side)	Click here
	Harness or connector	-
Power Retractable Mirrors do not Operate with Power Retract Mirror Switch	Outer mirror switch assembly	Click here
	Main body ECU	-
	Outer mirror control ECU	-
	Outer rear view mirror assembly (driver side)	-
	Outer rear view mirror assembly (passenger side)	-
	Harness or connector	-
Power Mirror Surface Position is not Memorized*2	Position control ECU and switch	Click here
	Outer mirror control ECU	-
Power Mirrors do not Return to Memorized Position*2	Position control ECU and switch	Click here
	Outer mirror control ECU	-
	Outer rear view mirror assembly (driver side)	-
	Outer rear view mirror assembly (passenger side)	-
	Harness or connector	-
Reverse Shift-linked Function of Power Mirrors does not Operate	Outer mirror control ECU	Click here
	Outer rear view mirror assembly (driver side)	-
	Outer rear view mirror assembly (passenger side)	-
	ECM	-
	Harness or connector	-
EC Mirror System does not Operate*3	Inner rear view mirror	Click here
	Outer rear view mirror assembly (driver side)	Click here
	Outer rear view mirror assembly (passenger side)	Click here
	Harness or connector	-

HINT:

*1: w/ Mirror Heater

*2: w/ Seat Position Memory System

*3: w/ EC Mirror

for Preparation Click here

HINT:

- **Use the table below to help determine the cause of problem symptoms. If multiple suspected areas are listed, the potential causes of the symptoms are listed in order of probability in the "Suspected Area" column of the table. Check each symptom by checking the suspected areas in the order they are listed. Replace parts as necessary.**
- **Inspect the fuses and relays related to the system before inspecting the suspected areas below.**

Power Mirror Control System (w/ Retract Mirror)

Symptom	Suspected Area	See page
Driver Side Power Mirror cannot be Adjusted with Power Mirror Switch	Outer mirror switch assembly	Click here
	Main body ECU	-
	Outer mirror control ECU	-
	Outer rear view mirror assembly (driver side)	-
	Harness or connector	-
Front Passenger Side Power Mirror cannot be Adjusted with Power Mirror Switch	Outer mirror switch assembly	Click here
	Main body ECU	-
	Outer mirror control ECU	-
	Outer rear view mirror assembly (passenger side)	-
	Harness or connector	-
Mirror Heater does not Operate with Mirror Heater Switch*1	Window defogger system	Click here
	Outer rear view mirror assembly (driver side)	Click here
	Outer rear view mirror assembly (passenger side)	Click here
	Harness or connector	-
Power Retractable Mirrors do not Operate with Power Retract Mirror Switch	Outer mirror switch assembly	Click here
	Main body ECU	-
	Outer mirror control ECU	-
	Outer rear view mirror assembly (driver side)	-
	Outer rear view mirror assembly (passenger side)	-
	Harness or connector	-
Power Mirror Surface Position is not Memorized*2	Position control ECU and switch	Click here
	Outer mirror control ECU	-
Power Mirrors do not Return to Memorized Position*2	Position control ECU and switch	Click here
	Outer mirror control ECU	-
	Outer rear view mirror assembly (driver side)	-
	Outer rear view mirror assembly (passenger side)	-
	Harness or connector	-
Reverse Shift-linked Function of Power Mirrors does not Operate	Outer mirror control ECU	Click here
	Outer rear view mirror assembly (driver side)	-
	Outer rear view mirror assembly (passenger side)	-
	ECM	-
	Harness or connector	-
EC Mirror System does not Operate*3	Inner rear view mirror	Click here
	Outer rear view mirror assembly (driver side)	Click here
	Outer rear view mirror assembly (passenger side)	Click here
	Harness or connector	-

HINT:

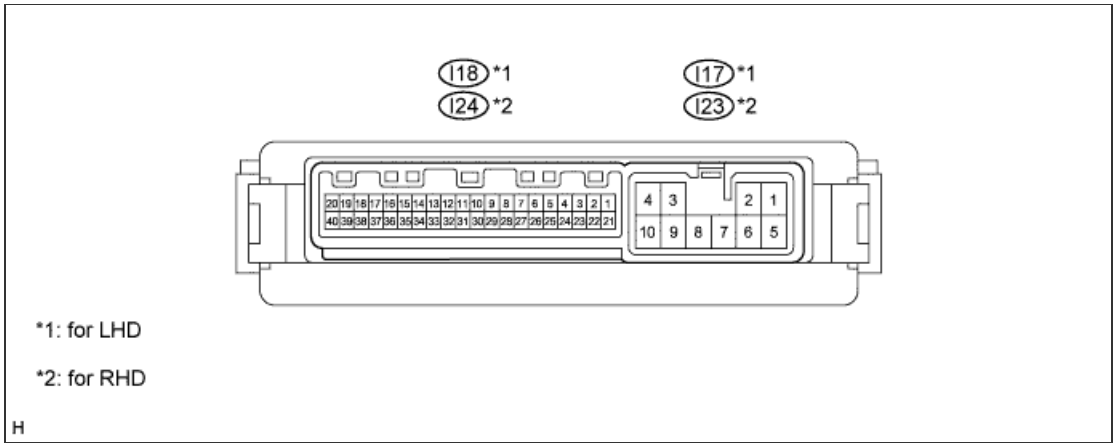
*1: w/ Mirror Heater

*2: w/ Seat Position Memory System

*3: w/ EC Mirror

for Preparation Click here

CHEC OUTER MIRROR CONTROL ECU



a. for LHD:

i. Disconnect the I17 ECU connector.

ii. Measure the voltage and resistance of the wire harness side connector.

Terminal No. (Symbol)	Wiring Color	Terminal Description	Condition	Specified Condition
I17-9 (GND) - Body ground	W-B - Body ground	Ground	Always	Below 1 Ω
I17-3 (B) - I17-9 (GND)	R - W-B	Battery (ECU power source)	Always	11 to 14 V
I17-4 (ACC) - I17-9 (GND)	GR - W-B	ACC power supply	Engine switch off	Below 1 V
			Engine switch on (ACC)	11 to 14 V

If the result is not as specified, there may be a malfunction on the wire harness side.

iii. Reconnect the I17 ECU connector.

i . Measure the voltage of the connector.

Terminal No. (Symbol)	Wiring Color	Terminal Description	Condition	Specified Condition
I17-1 (RL) - I17-9 (GND)	LG - W-B	Mirror retract motor output (retracting)	Mirror retract switch on (Outer rear view mirror LH retracting)	10.3 to 14 V
I17-2 (FL) - I17-9 (GND)	SB - W-B	Mirror retract motor output (returning)	Mirror retract switch off (Outer rear view mirror LH returning)	10.3 to 14 V
I17-5 (RR) - I17-9 (GND)	BR - W-B	Mirror retract motor output (retracting)	Mirror retract switch on (Outer rear view mirror RH retracting)	10.3 to 14 V
I17-6 (FR) - I17-9 (GND)	R - W-B	Mirror retract motor output (returning)	Mirror retract switch off (Outer rear view mirror RH returning)	10.3 to 14 V
I18-18 (M+L) - I17-9 (GND)	Y - W-B	Mirror motor output	Mirror master switch L, Mirror control switch off	Below 1 V
			Mirror master switch L, Mirror control switch up or left	Below 1 V
			Mirror master switch L, Mirror control switch down or right	10 to 14 V

I1 -19 (MHL) - I17-9 (GND)	G - W-B	Mirror motor output	Mirror master switch L, Mirror control switch off	Below 1 V
			Mirror master switch L, Mirror control switch right	Below 1 V
			Mirror master switch L, Mirror control switch left	10 to 14 V
I18-20 (MVL) - I17-9 (GND)	L - W-B	Mirror motor output	Mirror master switch L, Mirror control switch off	Below 1 V
			Mirror master switch L, Mirror control switch down	Below 1 V
			Mirror master switch L, Mirror control switch up	10 to 14 V
I18-38 (M+R) - I17-9 (GND)	Y - W-B	Mirror motor output	Mirror master switch R, Mirror control switch off	Below 1 V
			Mirror master switch R, Mirror control switch up or left	Below 1 V
			Mirror master switch R, Mirror control switch down or right	10 to 14 V
I18-39 (MHR) - I17-9 (GND)	G - W-B	Mirror motor output	Mirror master switch R, Mirror control switch off	Below 1 V
			Mirror master switch R, Mirror control switch right	Below 1 V
			Mirror master switch R, Mirror control switch left	10 to 14 V
I18-40 (MVR) - I17-9 (GND)	R - W-B	Mirror motor output	Mirror master switch R, Mirror control switch off	Below 1 V
			Mirror master switch R, Mirror control switch down	Below 1 V
			Mirror master switch R, Mirror control switch up	10 to 14 V
I18-4 (VSR) - I18-3 (LE1)	GR - BR	Vertical direction position signal	Mirror master switch R or L Mirror control switch up or down	Voltage fluctuates between 0 and 5 V
I18-5 (HSRL) - I18-3 (LE1)	L - BR	Horizontal direction position signal	Mirror master switch R or L Mirror control switch right or left	Voltage fluctuates between 0 and 5 V
I18-2 (LVC) - I18-3 (LE1)	B - BR	Power source for mirror position sensor	Engine switch off during sleep mode	Below 1 V
			Engine switch on (IG)	4.7 to 5.5 V
I18-24 (VSRR) - I18-23 (RE1)	GR - BR	Vertical direction position signal	Mirror master switch R or L Mirror control switch up or down	Voltage fluctuates between 0 and 5 V
I18-25 (HSRR) - I18-23 (RE1)	W - BR	Horizontal direction position signal	Mirror master switch R or L Mirror control switch right or left	Voltage fluctuates between 0 and 5 V
I18-22 (RVC) - I18-23 (RE1)	B - BR	Power source for mirror position sensor	Engine switch off during sleep mode	Below 1 V
			Engine switch on (IG)	4.7 to 5.5 V

If the result is not as specified, the ECU may have a malfunction.

b. for RHD:

i. Disconnect the I23 ECU connector.

ii. Measure the voltage and resistance of the wire harness side connector.

Terminal No. (Symbol)	Wiring Color	Terminal Description	Condition	Specified Condition
I23-9 (GND) - Body ground	W-B - Body ground	Ground	Always	Below 1 Ω
I23-3 (B) - I17-9 (GND)	R - W-B	Battery (ECU power source)	Always	11 to 14 V
I23-4 (ACC) - I17-9 (GND)	GR - W-B	ACC power supply	Engine switch off	Below 1 V
			Engine switch on (ACC)	11 to 14 V

If the result is not as specified, there may be a malfunction on the wire harness side.

iii. Reconnect the I23 ECU connector.

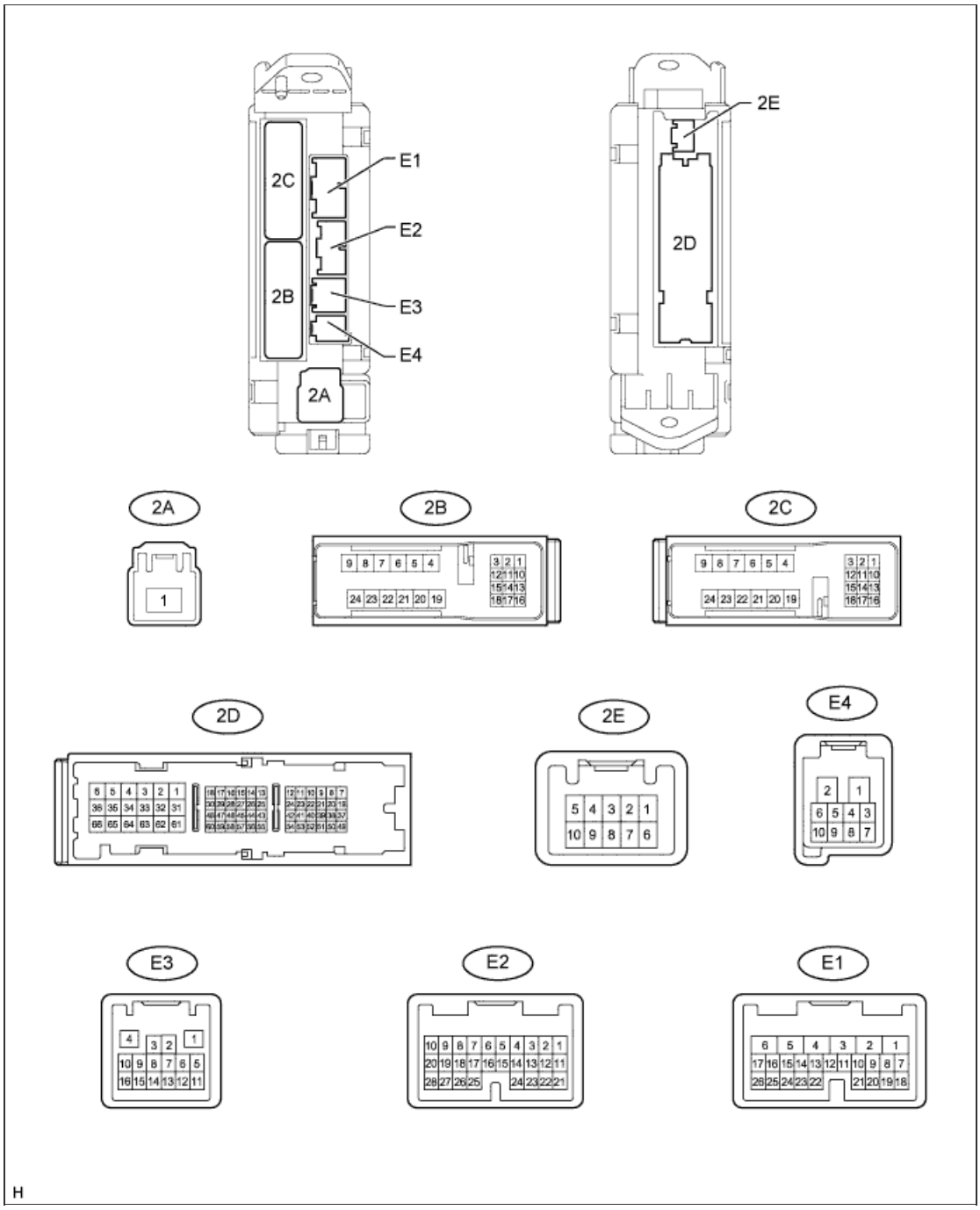
i . Measure the voltage of the connector.

Terminal No. (Symbol)	Wiring Color	Terminal Description	Condition	Specified Condition
I23-1 (RL) - I23-9 (GND)	BR - W-B	Mirror retract motor output (retracting)	Mirror retract switch on (Outer rear view mirror LH retracting)	10.3 to 14 V
I23-2 (FL) - I23-9 (GND)	R - W-B	Mirror retract motor output (returning)	Mirror retract switch off (Outer rear view mirror LH returning)	10.3 to 14 V
I23-5 (RR) - I23-9 (GND)	LG - W-B	Mirror retract motor output (retracting)	Mirror retract switch on (Outer rear view mirror RH retracting)	10.3 to 14 V
I23-6 (FR) - I23-9 (GND)	SB - W-B	Mirror retract motor output (returning)	Mirror retract switch off (Outer rear view mirror RH returning)	10.3 to 14 V
I24-18 (M+L) - I23-9 (GND)	Y - W-B	Mirror motor output	Mirror master switch L, Mirror control switch off	Below 1 V
			Mirror master switch L, Mirror control switch up or left	Below 1 V
			Mirror master switch L, Mirror control switch down or right	10 to 14 V
I24-19 (MHL) - I23-9 (GND)	G - W-B	Mirror motor output	Mirror master switch L, Mirror control switch off	Below 1 V
			Mirror master switch L, Mirror control switch right	Below 1 V
			Mirror master switch L, Mirror control switch left	10 to 14 V
I24-20 (MVL) - I23-9 (GND)	R - W-B	Mirror motor output	Mirror master switch L, Mirror control switch off	Below 1 V
			Mirror master switch L, Mirror control switch down	Below 1 V
			Mirror master switch L, Mirror control switch up	10 to 14 V
I24-38 (M+R) - I23-9 (GND)	Y - W-B	Mirror motor output	Mirror master switch R, Mirror control switch off	Below 1 V
			Mirror master switch R, Mirror control switch up or left	Below 1 V
			Mirror master switch	

			R Mirror control switch down or right	10 to 14 V
I24-39 (MHR) - I23-9 (GND)	G - W-B	Mirror motor output	Mirror master switch R, Mirror control switch off	Below 1 V
			Mirror master switch R, Mirror control switch right	Below 1 V
			Mirror master switch R, Mirror control switch left	10 to 14 V
I24-40 (MVR) - I23-9 (GND)	L - W-B	Mirror motor output	Mirror master switch R, Mirror control switch off	Below 1 V
			Mirror master switch R, Mirror control switch down	Below 1 V
			Mirror master switch R, Mirror control switch up	10 to 14 V
I24-4 (VSR) - I24-3 (LE1)	GR - BR	Vertical direction position signal	Mirror master switch R or L Mirror control switch up or down	Voltage fluctuates between 0 and 5 V
I24-5 (HSRL) - I24-3 (LE1)	W - BR	Horizontal direction position signal	Mirror master switch R or L Mirror control switch right or left	Voltage fluctuates between 0 and 5 V
I24-2 (LVC) - I24-3 (LE1)	B - BR	Power source for mirror position sensor	Engine switch off during sleep mode	Below 1 V
			Engine switch on (IG)	4.7 to 5.5 V
I24-24 (VSRR) - I24-23 (RE1)	GR - BR	Vertical direction position signal	Mirror master switch R or L Mirror control switch up or down	Voltage fluctuates between 0 and 5 V
I24-25 (HSRR) - I24-23 (RE1)	L - BR	Horizontal direction position signal	Mirror master switch R or L Mirror control switch right or left	Voltage fluctuates between 0 and 5 V
I24-22 (RVC) - I24-23 (RE1)	B - BR	Power source for mirror position sensor	Engine switch off during sleep mode	Below 1 V
			Engine switch on (IG)	4.7 to 5.5 V

If the result is not as specified, the ECU may have a malfunction.

CHEC MAIN BO Y ECU



a. Disconnect the 2B, 2A and 2D ECU connectors.

b. Measure the voltage and resistance of the wire harness side connectors.

Terminal No. (Symbol)	Wiring Color	Terminal Description	Condition	Specified Condition
2B-20 (BATB) - Body ground	L - Body ground	BATB power supply	Always	11 to 14 V
2A-1 (ACC) - Body ground	B - Body ground	ACC power supply	Always	11 to 14 V
2A-1 (IG) - Body ground	B - Body ground	IG power supply	Always	11 to 14 V
2D-62 (GND2) - Body ground	W-B - Body ground	Body ground	Always	Below 1 Ω

If the result is not as specified, there may be a malfunction on the wire harness side.

c. Reconnect the 2B, 2A and 2D ECU connectors.

. Measure the voltage of the connectors.

Terminal No. (Symbol)	Wiring Color	Terminal Description	Condition	Specified Condition
E2-6 (RET) - 2D-62 (GND2)	BR - W-B	Mirror retract motor output (retracting)	Mirror retract switch on	11 to 14 V

E2-6 (RET) - 2D-62 (GND2)	BR - W-B	Mirror retract motor output (returning)	Mirror retract switch off	Below 1 V
E1-12 (MIRS) - E1-2 (MIRE)	LG - BR	Mirror motor output	Mirror master switch L	11 to 14 V
			Mirror master switch R	11 to 14 V
			Mirror master switch off	Below 1 V
E1-11 (MIRB) - E1-2 (MIRE)	GR - BR	Mirror motor output	Mirror master switch L, Mirror control switch right	11 to 14 V
			Mirror master switch L, Mirror control switch left	11 to 14 V
			Mirror master switch L, Mirror control switch down	11 to 14 V
			Mirror master switch L, Mirror control switch up	11 to 14 V
			Mirror master switch R, Mirror control switch right	11 to 14 V
			Mirror master switch R, Mirror control switch left	11 to 14 V
			Mirror master switch R, Mirror control switch down	11 to 14 V
			Mirror master switch R, Mirror control switch up	11 to 14 V
			Mirror master switch off	Below 1 V

If the result is not as specified, the ECU may have a malfunction.

for Preparation Click here

READ DATA LIST

HINT:

Using the intelligent tester to read the Data List allows the values or states of switches, sensors, actuators and other items to be read without removing any parts. This non-intrusive inspection can be very useful because intermittent conditions or signals may be discovered before parts or wiring is disturbed. Reading the Data List information early in troubleshooting is one way to save diagnostic time.

NOTICE:

In the table below, the values listed under "Normal Condition" are reference values. Do not depend solely on these reference values when deciding whether a part is faulty or not.

a. Connect the intelligent tester to the DLC3.

b. Turn the engine switch on (IG).

c. Turn the intelligent tester on.

d. Enter the following menus: Body / (desired system) / Data List / All Data.

e. According to the display on the intelligent tester, read the Data List.

Main Body

Tester Display	Measurement Item/Range	Normal Condition	Diagnostic Note
Mirror Selection SW (R)	Mirror master switch signal for RH mirror / ON or OFF	ON: Switch is in R position OFF: Switch is off or in L position	-
Mirror Selection SW (L)	Mirror master switch signal for LH mirror / ON or OFF	ON: Switch is in L position OFF: Switch is off or in R position	-
Mirror Position SW (R)	Mirror control switch signal (right) / ON or OFF	ON: Right switch is on OFF: Any switch e cept right is on or all switches are off	-
Mirror Position SW (L)	Mirror control switch signal (left) / ON or OFF	ON: Left switch is on OFF: Any switch e cept left is on or all switches are off	-
Mirror Position SW (Up)	Mirror control switch signal (up) / ON or OFF	ON: Up switch is on OFF: Any switch e cept up is on or all switches are off	-
Mirror Position SW (Dwn)	Mirror control switch signal (down) / ON or OFF	ON: Down switch is on OFF: Any switch e cept down is on or all switches are off	-
Outer Mirror Fold SW	Mirror retract switch signal / ON or OFF	ON: Switch is on (retracting) OFF: Switch is off	-

Mirror

Tester Display	Measurement Item/Range	Normal Condition	Diagnostic Note
Mirror Memory No.1*	Mirror position memori ed in seat memory switch memory1 / ON or OFF	ON: Memori ed OFF: Not memori ed	-
Mirror Memory No.	Mirror position memori ed in seat memory switch memory / ON or OFF	ON: Memori ed OFF: Not memori ed	-
Mirror Memory No.3*	Mirror position memori ed in seat memory switch memory3 / ON or OFF	ON: Memori ed OFF: Not memori ed	-
RH Mir Position Sensor	assenger side mirror vertical sensor voltage / MIN: 0, MA :	ithin range from 0 to	-
RH Mir Position Sensor H	Passenger side mirror vertical sensor voltage / MIN: 0, MA :	ithin range from 0 to	-
LH Mir Position Sensor	Driver side mirror vertical sensor voltage / MIN: 0, MA :	ithin range from 0 to	-
LH Mir Position Sensor H	Driver side mirror vertical sensor voltage / MIN: 0, MA :	ithin range from 0 to	-

HINT:

*: w/ Seat Position Memory System

PERFORM ACTIVE TEST

HINT:

Using the intelligent tester to perform Active Tests allows relays, S s, actuators and other items to be operated without removing any parts. This non-intrusive functional inspection can be very useful because intermittent operation may be discovered before parts or wiring is disturbed. Performing Active Tests early in troubleshooting is one way to save diagnostic time. Data List information can be displayed while performing Active Tests.

a. Connect the intelligent tester to the DLC3.

b. Turn the engine switch on (IG).

c. Turn the intelligent tester on.

d. Enter the following menus: Body Electrical / Mirror / Active Test.

e. According to the display on the intelligent tester, perform the Active Test.

Mirror

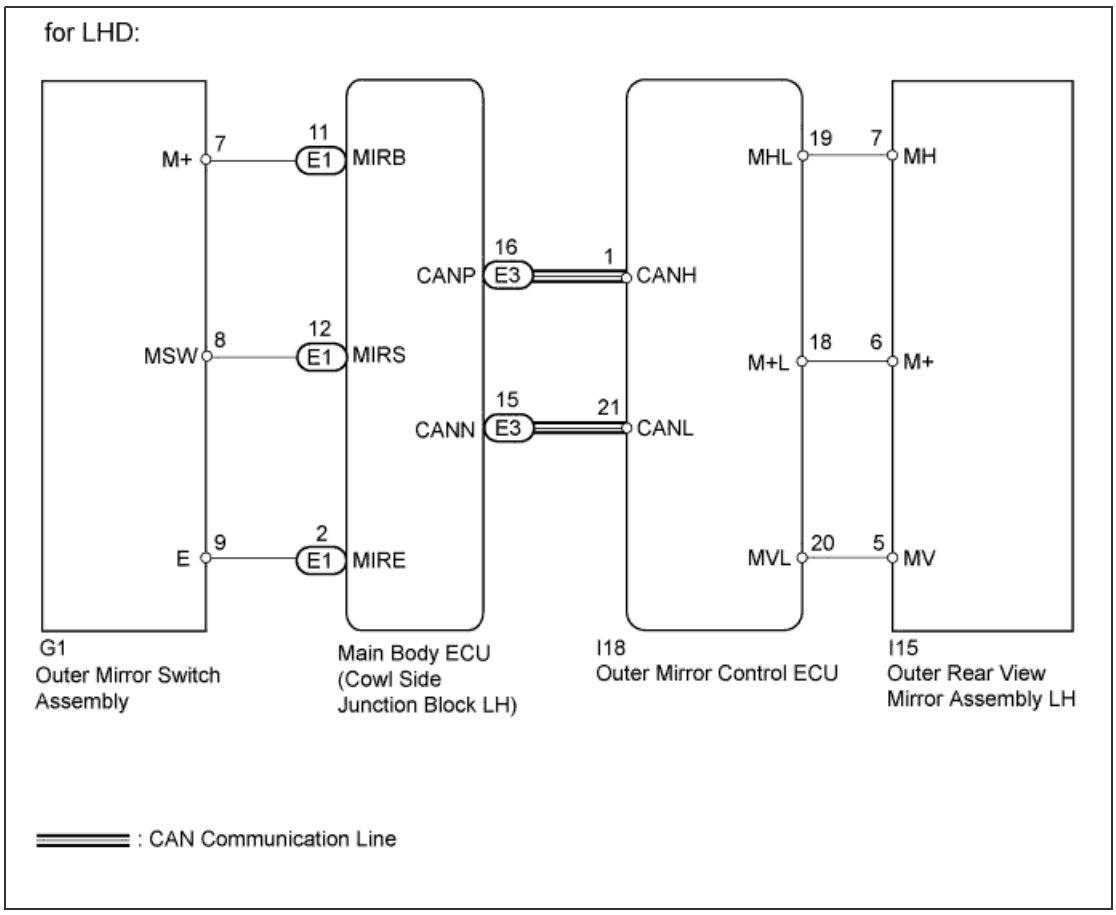
Tester Display	Test Part	Control Range	Diagnostic Note
RH Mirror Up/Down	Mirror vertical operation	UP / OFF / DOWN	-
RH Mirror Right/Left	Mirror hori ontal operation	RIGHT / OFF / LEFT	-
LH Mirror Up/Down	Mirror vertical operation	UP / OFF / DOWN	-
LH Mirror Right/Left	Mirror hori ontal operation	RIGHT / OFF / LEFT	-
Mirror Fold	Mirror retract operation	FOLD / OFF	-
Mirror Return	Mirror retract operation	RETURN / OFF	-

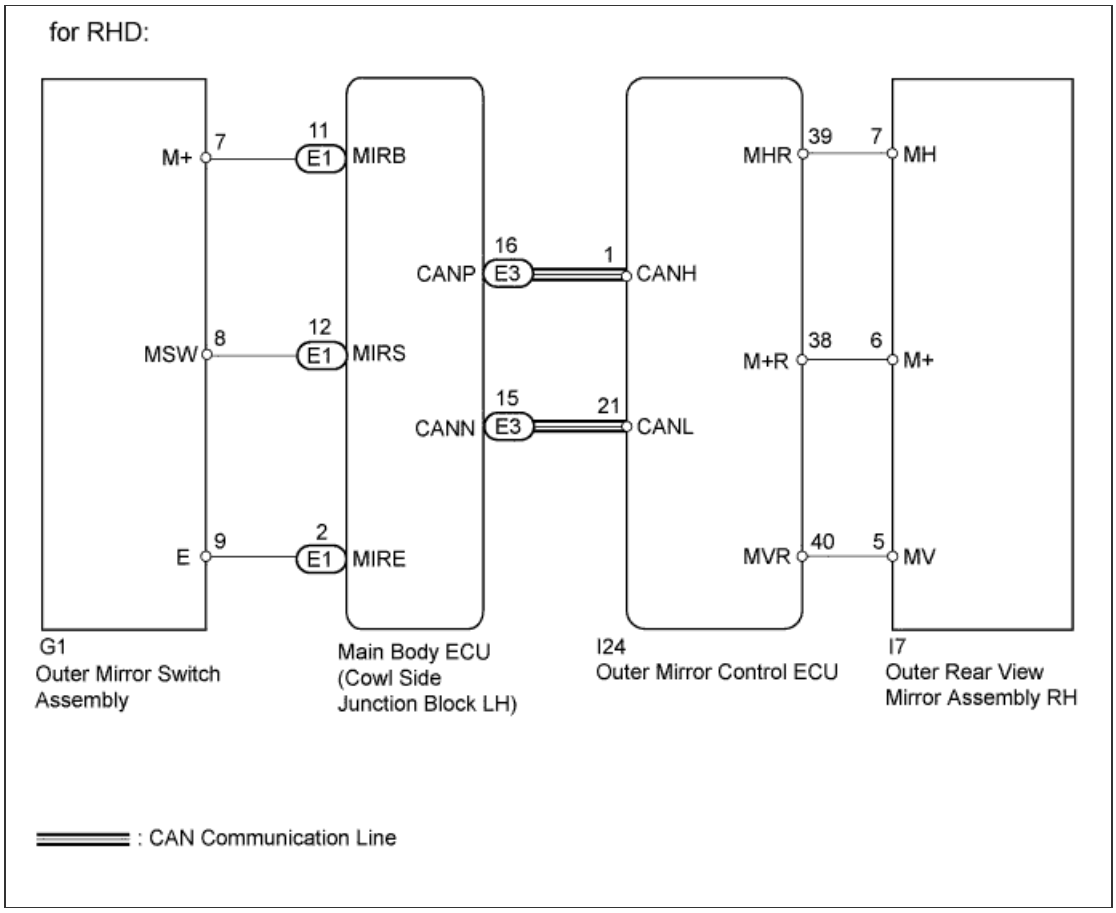
for Preparation Click here

SYSTEM DESCRIPTION

This circuit detects the conditions of the outer mirror switch.
The outer mirror switch sends information about the operating condition of the mirror switch (switch input signals) through the CAN communication line. Then the switch input signals are sent to the outer mirror control ECU. Mirror adjustment is controlled by the outer mirror control ECU.

WIRING DIAGRAM





INSPECTION PROCEDURE

1.CHECK DTC

a. Use the intelligent tester to check if the CAN communication system is functioning normally.

Result

Result	Proceed to
CAN DTC is not output	A
CAN DTC is output (for LHD)	B
CAN DTC is output (for RHD)	C

B → GO TO CAN COMMUNICATION SYSTEM (Click here)

C → GO TO CAN COMMUNICATION SYSTEM (Click here)

A

2.READ VALUE USING INTELLIGENT TESTER (OUTER MIRROR SWITCH)

a. Check the Data List for proper functioning of the mirror master switch and mirror control switch (Click here).

Main Body

Tester Display	Measurement Item/Range	Normal Condition	Diagnostic Note
Mirror Selection SW (L)	Mirror master switch signal for LH mirror / ON or OFF	ON: Switch is in L position OFF: Switch is off or in R position	-
Mirror Selection SW (R)	Mirror master switch signal for RH mirror / ON or OFF	ON: Switch is in R position OFF: Switch is off or in L position	-
Mirror Position SW (R)	Mirror control switch signal (right) / ON or OFF	ON: Right switch is on OFF: Any switch except right is on or all switches are off	-
Mirror Position SW (L)	Mirror control switch signal (left) / ON or OFF	ON: Left switch is on OFF: Any switch except left is on or all switches are off	-
		ON: Up switch is on	

Mirror Position SW (Up)	Mirror control switch signal (up) / ON or OFF	OFF: Any switch except up is on or all switches are off	-
Mirror Position SW (Dwn)	Mirror control switch signal (down) / ON or OFF	ON: Down switch is on OFF: Any switch except down is on or all switches are off	-

OK:

On tester screen, each item changes between ON and OFF according to above chart.

NG → **Go to step 6**

OK

3.PERFORM ACTIVE TEST USING INTELLIGENT TESTER (POWER MIRROR CONTROL FUNCTION)

a. Select the Active Test, use the intelligent tester to generate a control command, and then check the power mirror control function (Click here).

Mirror

Tester Display	Test Part	Control Range	Diagnostic Note
LH Mirror Up/Down	Mirror vertical operation	UP / OFF / DOWN	-
LH Mirror Right/Left	Mirror horizontal operation	RIGHT / OFF / LEFT	-
RH Mirror Up/Down	Mirror vertical operation	UP / OFF / DOWN	-
RH Mirror Right/Left	Mirror horizontal operation	RIGHT / OFF / LEFT	-

Result

Result	Proceed to
Outer rear view mirror (for Driver Side) does not operate normally	A
Outer rear view mirror (for Driver Side) operates normally	B

B → **REPLACE OUTER MIRROR CONTROL ECU (Click here)**

A

4.INSPECT OUTER REAR VIEW MIRROR ASSEMBLY (for Driver Side)

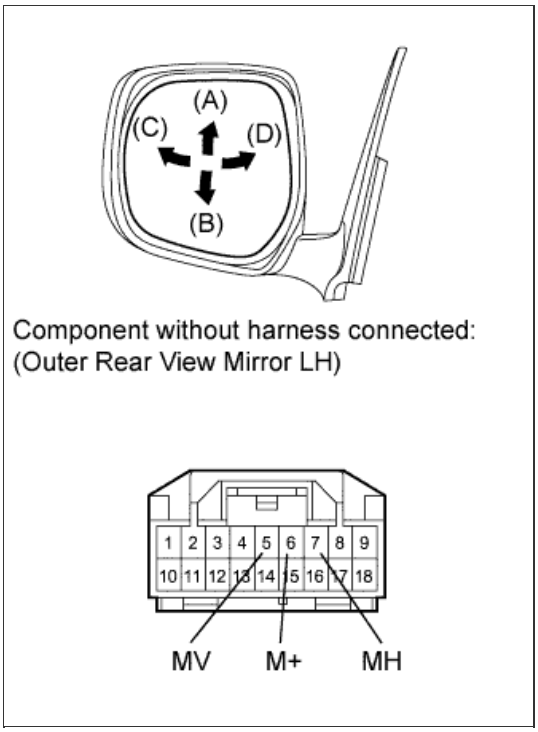
a. for LHD:

i. Remove the mirror LH (Click here).

ii. Apply battery voltage and check the operation of the power mirror.

OK:

Measurement Condition	Specified Condition
Battery positive (+) → Terminal 5 (MV) Battery negative (-) → Terminal 6 (M+)	Turns upward (A)
Battery negative (-) → Terminal 5 (MV) Battery positive (+) → Terminal 6 (M+)	Turns downward (B)
Battery positive (+) → Terminal 7 (MH) Battery negative (-) → Terminal 6 (M+)	Turns left (C)
Battery negative (-) → Terminal 7 (MH) Battery positive (+) → Terminal 6 (M+)	Turns right (D)



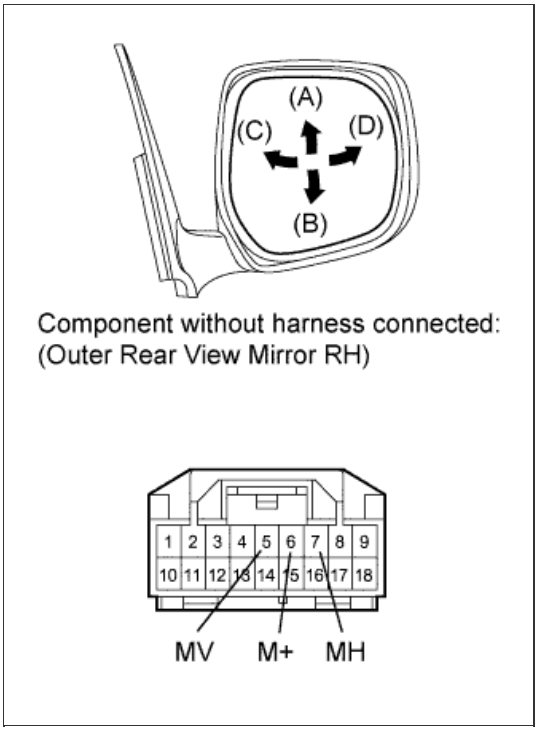
b. for RHD:

i. Remo e the mirror RH (Click here).

ii. Apply battery voltage and check the operation of the power mirror.

OK:

Measurement Condition	Specified Condition
Battery positive (+) → Terminal 5 (MV) Battery negative (-) → Terminal 6 (M+)	Turns upward (A)
Battery negative (-) → Terminal 5 (MV) Battery positive (+) → Terminal 6 (M+)	Turns downward (B)
Battery positive (+) → Terminal 7 (MH) Battery negative (-) → Terminal 6 (M+)	Turns left (C)
Battery negative (-) → Terminal 7 (MH) Battery positive (+) → Terminal 6 (M+)	Turns right (D)



NG → REPLACE OUTER REAR VIEW MIRROR ASSEMBLY (for Driver Side) (Click here)

OK

5.CHECK HARNESS AND CONNECTOR (OUTER MIRROR CONTROL ECU - OUTER REAR VIEW MIRROR ASSEMBLY)

a. for LHD:

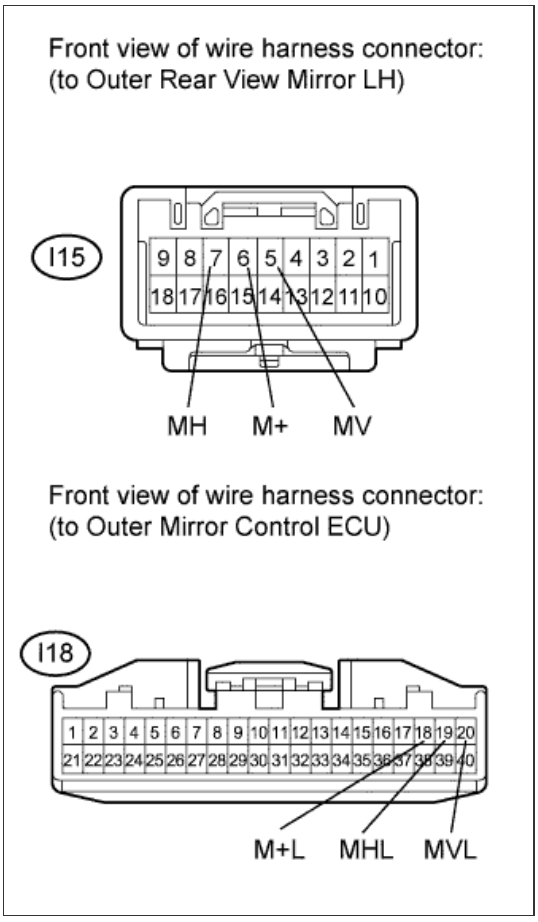
i. Disconnect the I18 ECU connector.

ii. Disconnect the I15 mirror connector.

iii. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
I18-18 (M+L) - I15-6 (M+)	Always	Below 1 Ω
I18-19 (MHL) - I15-7 (MH)		
I18-20 (MVL) - I15-5 (MV)		
I15-6 (M+) - Body ground	Always	10 kΩ or higher
I15-7 (MH) - Body ground		
I15-5 (MV) - Body ground		



b. for RHD:

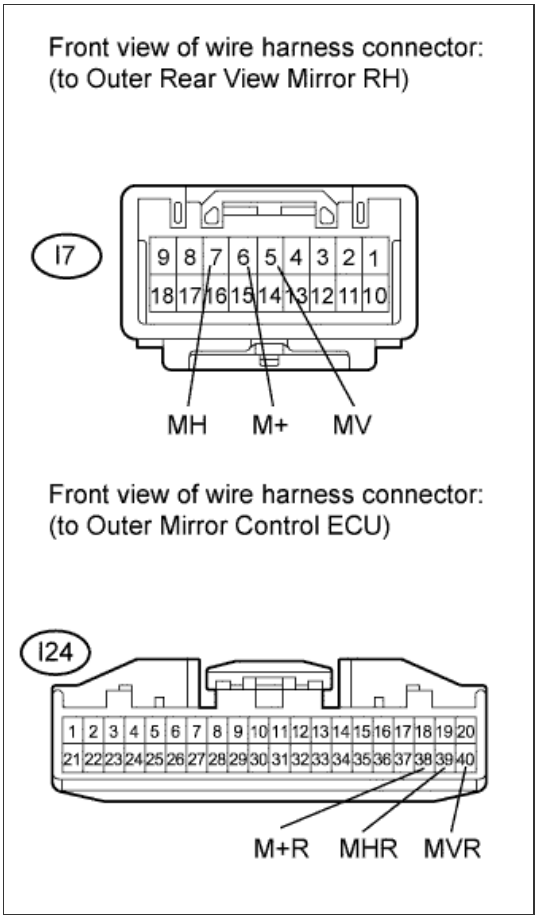
i. Disconnect the I24 ECU connector.

ii. Disconnect the I7 mirror connector.

iii. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
I24-38 (M+R) - I7-6 (M+)	Always	Below 1 Ω
I24-39 (MHR) - I7-7 (MH)		
I24-40 (MVR) - I7-5 (MV)		
I7-6 (M+) - Body ground	Always	10 kΩ or higher
I7-7 (MH) - Body ground		
I7-5 (MV) - Body ground		



NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

REPLACE OUTER MIRROR CONTROL ECU (Click here)

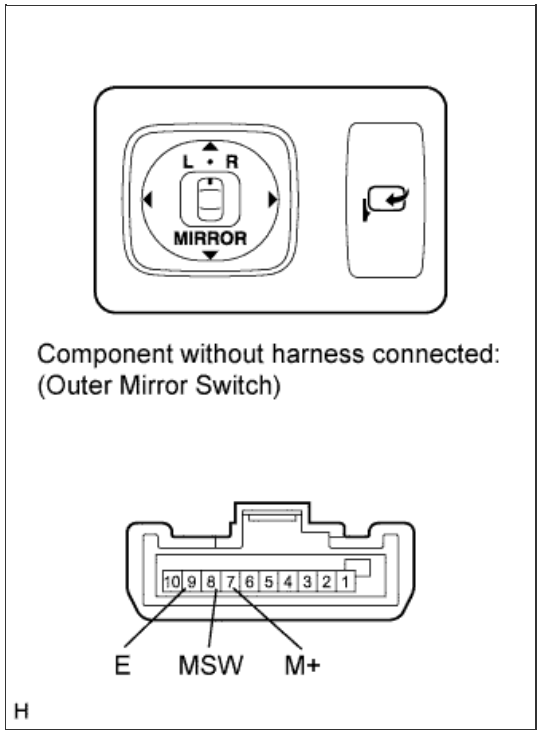
6.INSPECT OUTER MIRROR SWITCH ASSEMBLY

a. Remo e the switch (Click here).

b. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Switch Condition	Specified Condition
7 (M+) - 9 (E)	Up switch pushed	95 to 105 Ω
	Down switch pushed	446 to 493 Ω
	Left switch pushed	760 to 840 Ω
	Right switch pushed	237 to 262 Ω
	No switches pushed	10 kΩ or higher
8 (MSW) - 9 (E)	Mirror master switch L	95 to 105 Ω
	Mirror master switch R	Below 1 Ω
	Mirror master switch off	10 kΩ or higher



Component without harness connected:
(Outer Mirror Switch)

NG → REPLACE OUTER MIRROR SWITCH ASSEMBLY (Click here)

OK

7.CHECK HARNESS AND CONNECTOR (OUTER MIRROR SWITCH - MAIN BODY ECU)

a. Disconnect the E1 ECU connector.

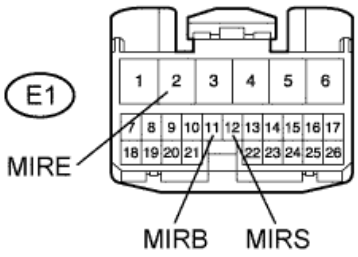
b. Disconnect the G1 switch connector.

c. Measure the resistance according to the value(s) in the table below.

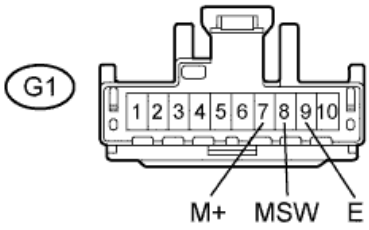
Standard Resistance:

Tester Connection	Condition	Specified Condition
E1-2 (MIRE) - G1-9 (E)	Always	Below 1 Ω
E1-11 (MIRB) - G1-7 (M+)	Always	Below 1 Ω
E1-12 (MIRS) - G1-8 (MSW)	Always	Below 1 Ω
G1-7 (M+) - Body ground	Always	10 kΩ or higher
G1-9 (E) - Body ground	Always	10 kΩ or higher
G1-8 (MSW) - Body ground	Always	10 kΩ or higher

Front view of wire harness connector:
(to Main Body ECU)



Front view of wire harness connector:
(to Outer Mirror Switch)



NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

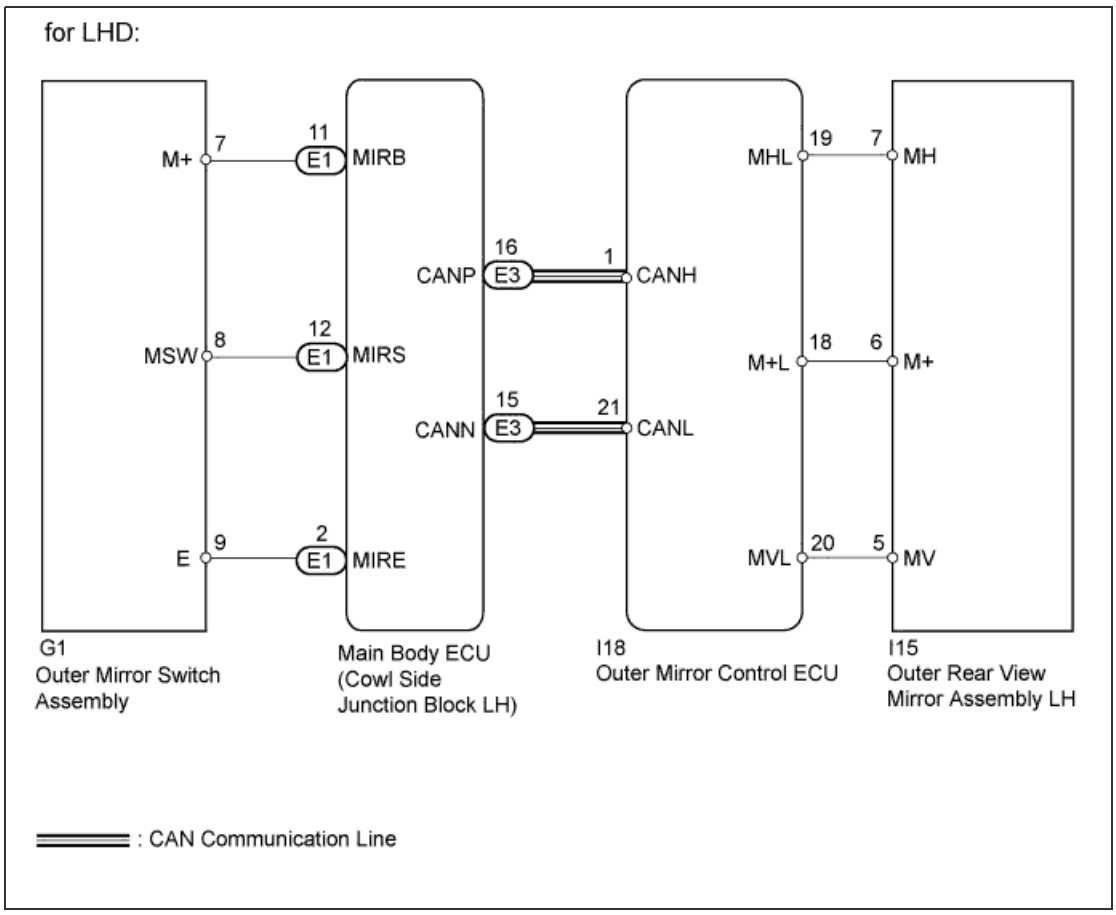
OK → REPLACE MAIN BODY ECU (COWL SIDE JUNCTION BLOCK LH)

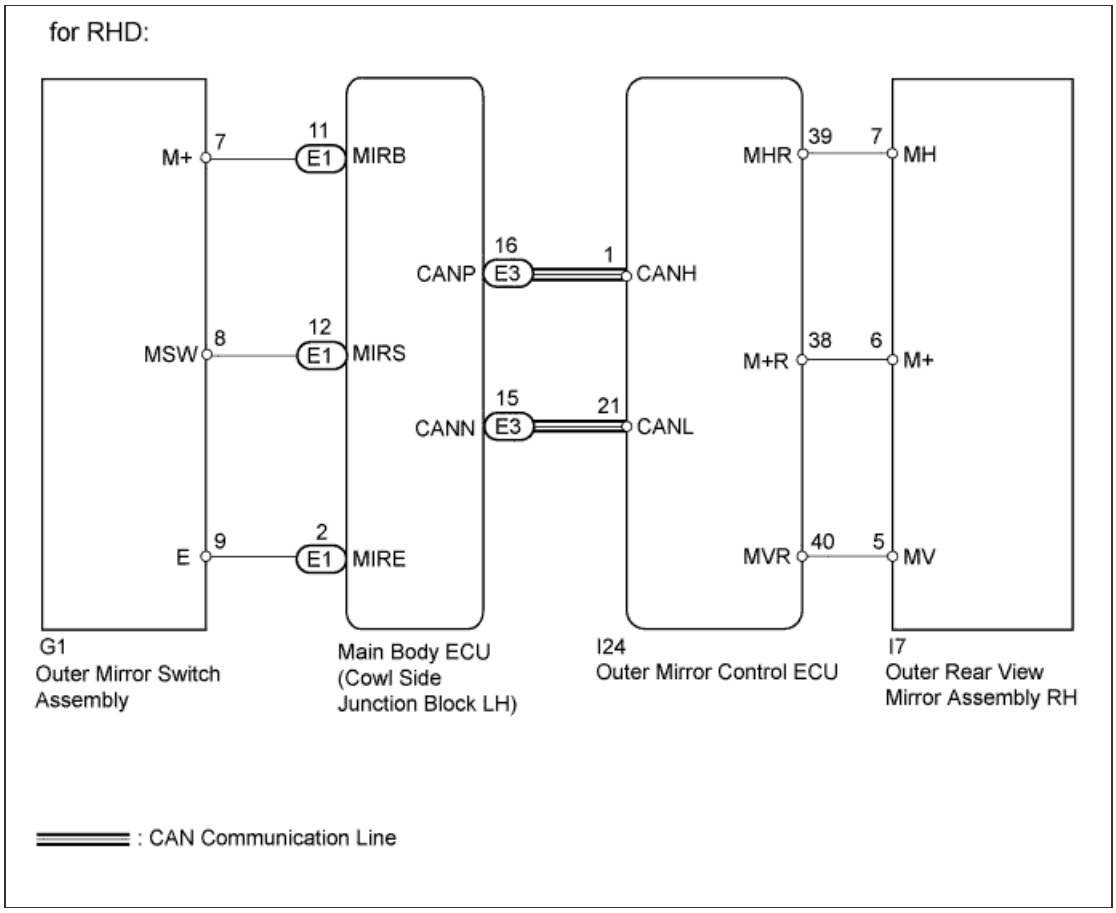
for Preparation Click here

SYSTEM DESCRIPTION

This circuit detects the conditions of the outer mirror switch.
The outer mirror switch sends information about the operating condition of the mirror switch (switch input signals) through the CAN communication line. Then the switch input signals are sent to the outer mirror control ECU. Mirror adjustment is controlled by the outer mirror control ECU.

WIRING DIAGRAM





INSPECTION PROCEDURE

1.CHECK DTC

a. Use the intelligent tester to check if the CAN communication system is functioning normally.

Result

Result	Proceed to
CAN DTC is not output	A
CAN DTC is output (for LHD)	B
CAN DTC is output (for RHD)	C

B → GO TO CAN COMMUNICATION SYSTEM (Click here)

C → GO TO CAN COMMUNICATION SYSTEM (Click here)

A

2.READ VALUE USING INTELLIGENT TESTER (OUTER MIRROR SWITCH)

a. Check the Data List for proper functioning of the mirror master switch and mirror control switch (Click here).

Main Body

Tester Display	Measurement Item/Range	Normal Condition	Diagnostic Note
Mirror Selection SW (L)	Mirror master switch signal for LH mirror / ON or OFF	ON: Switch is in L position OFF: Switch is off or in R position	-
Mirror Selection SW (R)	Mirror master switch signal for RH mirror / ON or OFF	ON: Switch is in R position OFF: Switch is off or in L position	-
Mirror Position SW (R)	Mirror control switch signal (right) / ON or OFF	ON: Right switch is on OFF: Any switch except right is on or all switches are off	-
Mirror Position SW (L)	Mirror control switch signal (left) / ON or OFF	ON: Left switch is on OFF: Any switch except left is on or all switches are off	-
		ON: Up switch is on	

Mirror Position SW (Up)	Mirror control switch signal (up) / ON or OFF	OFF: Any switch except up is on or all switches are off	-
Mirror Position SW (Dwn)	Mirror control switch signal (down) / ON or OFF	ON: Down switch is on OFF: Any switch except down is on or all switches are off	-

OK:

On tester screen, each item changes between ON and OFF according to above chart.

NG → **Go to step 6**

OK

3.PERFORM ACTIVE TEST USING INTELLIGENT TESTER (POWER MIRROR CONTROL FUNCTION)

a. Select the Active Test, use the intelligent tester to generate a control command, and then check the power mirror control function (Click here).

Mirror

Tester Display	Test Part	Control Range	Diagnostic Note
LH Mirror Up/Down	Mirror vertical operation	UP / OFF / DOWN	-
LH Mirror Right/Left	Mirror horizontal operation	RIGHT / OFF / LEFT	-
RH Mirror Up/Down	Mirror vertical operation	UP / OFF / DOWN	-
RH Mirror Right/Left	Mirror horizontal operation	RIGHT / OFF / LEFT	-

Result

Result	Proceed to
Outer rear view mirror (for Driver Side) does not operate normally	A
Outer rear view mirror (for Driver Side) operates normally	B

B → **REPLACE OUTER MIRROR CONTROL ECU (Click here)**

A

4.INSPECT OUTER REAR VIEW MIRROR ASSEMBLY (for Driver Side)

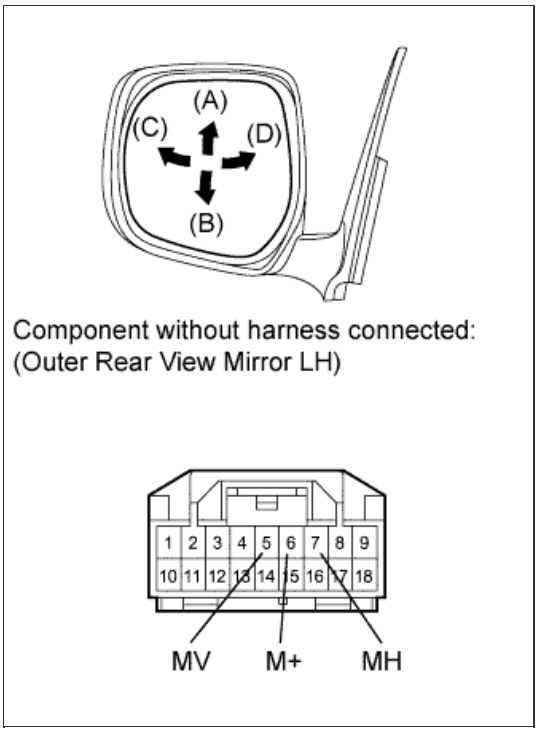
a. for LHD:

i. Remove the mirror LH (Click here).

ii. Apply battery voltage and check the operation of the power mirror.

OK:

Measurement Condition	Specified Condition
Battery positive (+) → Terminal 5 (MV) Battery negative (-) → Terminal 6 (M+)	Turns upward (A)
Battery negative (-) → Terminal 5 (MV) Battery positive (+) → Terminal 6 (M+)	Turns downward (B)
Battery positive (+) → Terminal 7 (MH) Battery negative (-) → Terminal 6 (M+)	Turns left (C)
Battery negative (-) → Terminal 7 (MH) Battery positive (+) → Terminal 6 (M+)	Turns right (D)



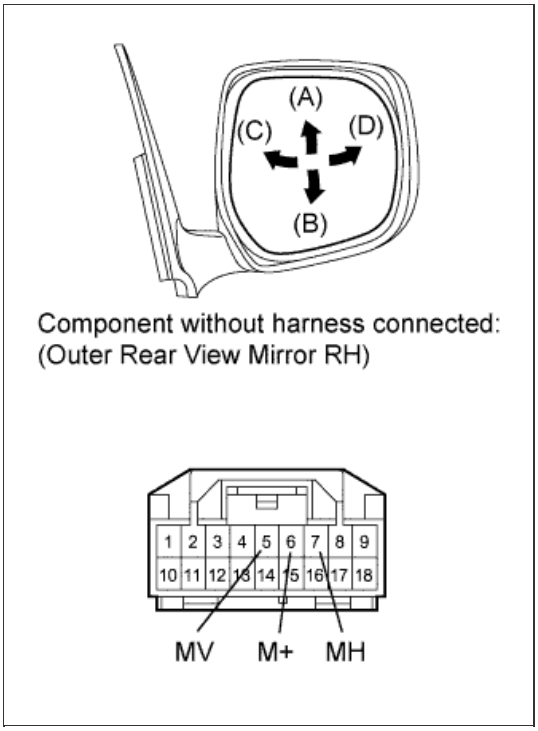
b. for RHD:

i. Remo e the mirror RH (Click here).

ii. Apply battery voltage and check the operation of the power mirror.

OK:

Measurement Condition	Specified Condition
Battery positive (+) → Terminal 5 (MV) Battery negative (-) → Terminal 6 (M+)	Turns upward (A)
Battery negative (-) → Terminal 5 (MV) Battery positive (+) → Terminal 6 (M+)	Turns downward (B)
Battery positive (+) → Terminal 7 (MH) Battery negative (-) → Terminal 6 (M+)	Turns left (C)
Battery negative (-) → Terminal 7 (MH) Battery positive (+) → Terminal 6 (M+)	Turns right (D)



NG → REPLACE OUTER REAR VIEW MIRROR ASSEMBLY (for Driver Side) (Click here)

OK

5.CHECK HARNESS AND CONNECTOR (OUTER MIRROR CONTROL ECU - OUTER REAR VIEW MIRROR ASSEMBLY)

a. for LHD:

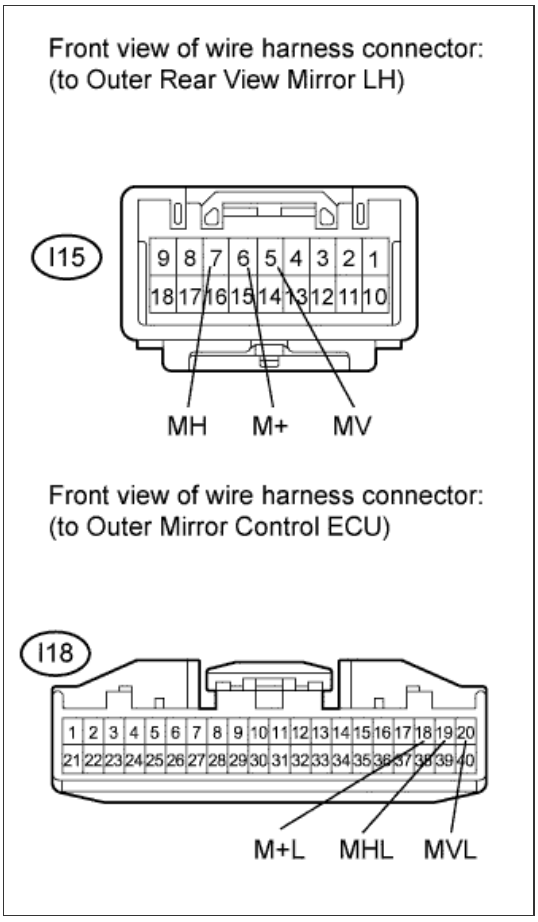
i. Disconnect the I18 ECU connector.

ii. Disconnect the I15 mirror connector.

iii. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
I18-18 (M+L) - I15-6 (M+)	Always	Below 1 Ω
I18-19 (MHL) - I15-7 (MH)		
I18-20 (MVL) - I15-5 (MV)		
I15-6 (M+) - Body ground	Always	10 kΩ or higher
I15-7 (MH) - Body ground		
I15-5 (MV) - Body ground		



b. for RHD:

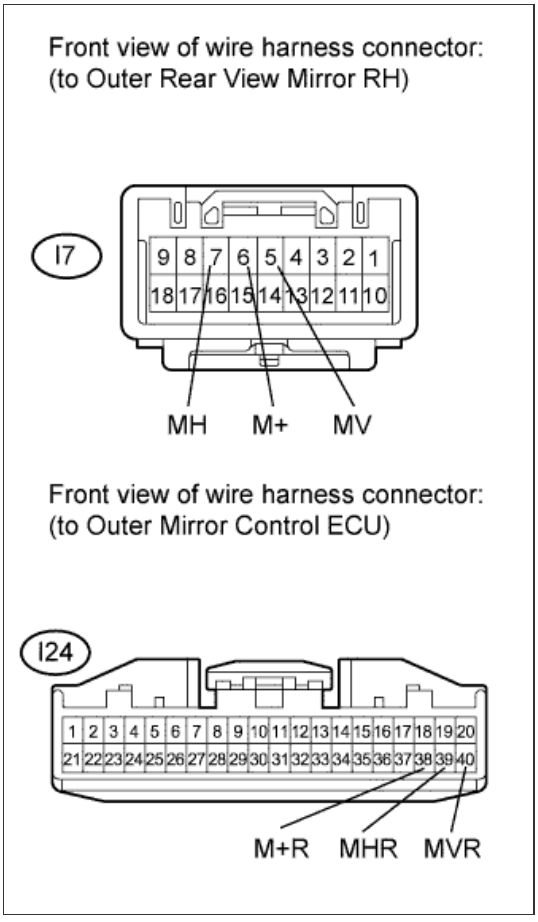
i. Disconnect the I24 ECU connector.

ii. Disconnect the I7 mirror connector.

iii. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
I24-38 (M+R) - I7-6 (M+)	Always	Below 1 Ω
I24-39 (MHR) - I7-7 (MH)		
I24-40 (MVR) - I7-5 (MV)		
I7-6 (M+) - Body ground	Always	10 kΩ or higher
I7-7 (MH) - Body ground		
I7-5 (MV) - Body ground		



NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

REPLACE OUTER MIRROR CONTROL ECU (Click here)

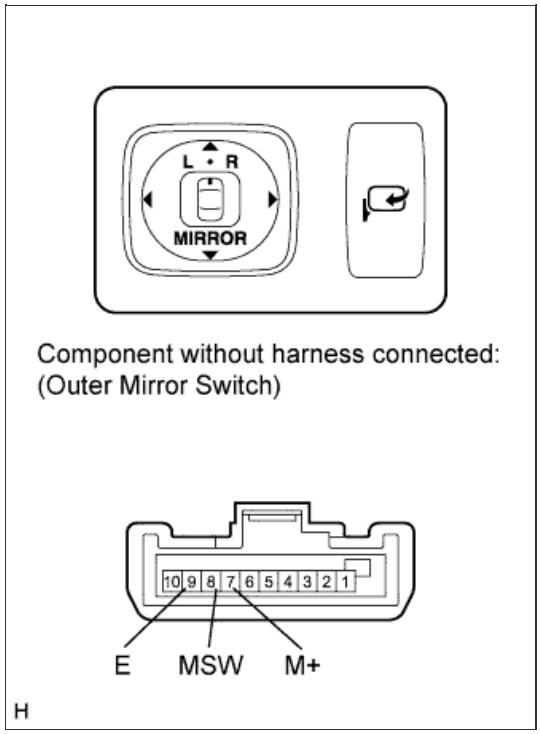
6.INSPECT OUTER MIRROR SWITCH ASSEMBLY

a. Remo e the switch (Click here).

b. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Switch Condition	Specified Condition
7 (M+) - 9 (E)	Up switch pushed	95 to 105 Ω
	Down switch pushed	446 to 493 Ω
	Left switch pushed	760 to 840 Ω
	Right switch pushed	237 to 262 Ω
	No switches pushed	10 kΩ or higher
8 (MSW) - 9 (E)	Mirror master switch L	95 to 105 Ω
	Mirror master switch R	Below 1 Ω
	Mirror master switch off	10 kΩ or higher



Component without harness connected:
(Outer Mirror Switch)

NG → REPLACE OUTER MIRROR SWITCH ASSEMBLY (Click here)

OK

7.CHECK HARNESS AND CONNECTOR (OUTER MIRROR SWITCH - MAIN BODY ECU)

a. Disconnect the E1 ECU connector.

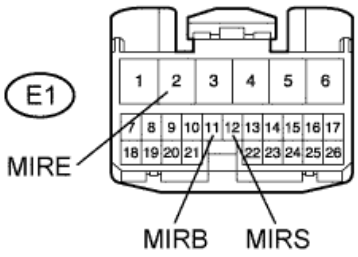
b. Disconnect the G1 switch connector.

c. Measure the resistance according to the value(s) in the table below.

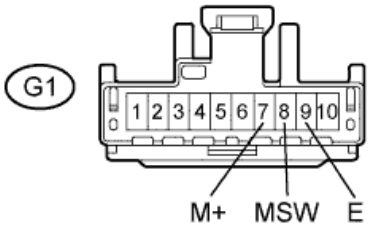
Standard Resistance:

Tester Connection	Condition	Specified Condition
E1-2 (MIRE) - G1-9 (E)	Always	Below 1 Ω
E1-11 (MIRB) - G1-7 (M+)	Always	Below 1 Ω
E1-12 (MIRS) - G1-8 (MSW)	Always	Below 1 Ω
G1-7 (M+) - Body ground	Always	10 kΩ or higher
G1-9 (E) - Body ground	Always	10 kΩ or higher
G1-8 (MSW) - Body ground	Always	10 kΩ or higher

Front view of wire harness connector:
(to Main Body ECU)



Front view of wire harness connector:
(to Outer Mirror Switch)



NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

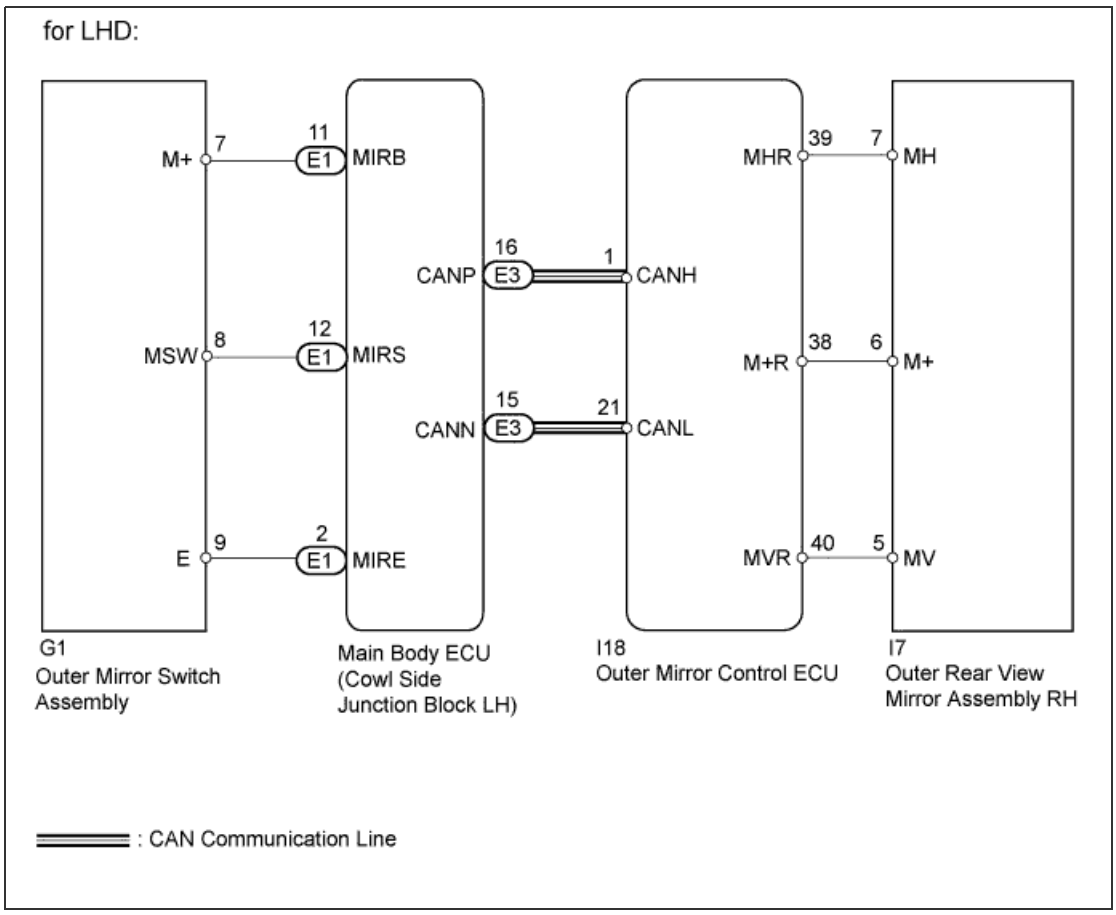
OK → REPLACE MAIN BODY ECU (COWL SIDE JUNCTION BLOCK LH)

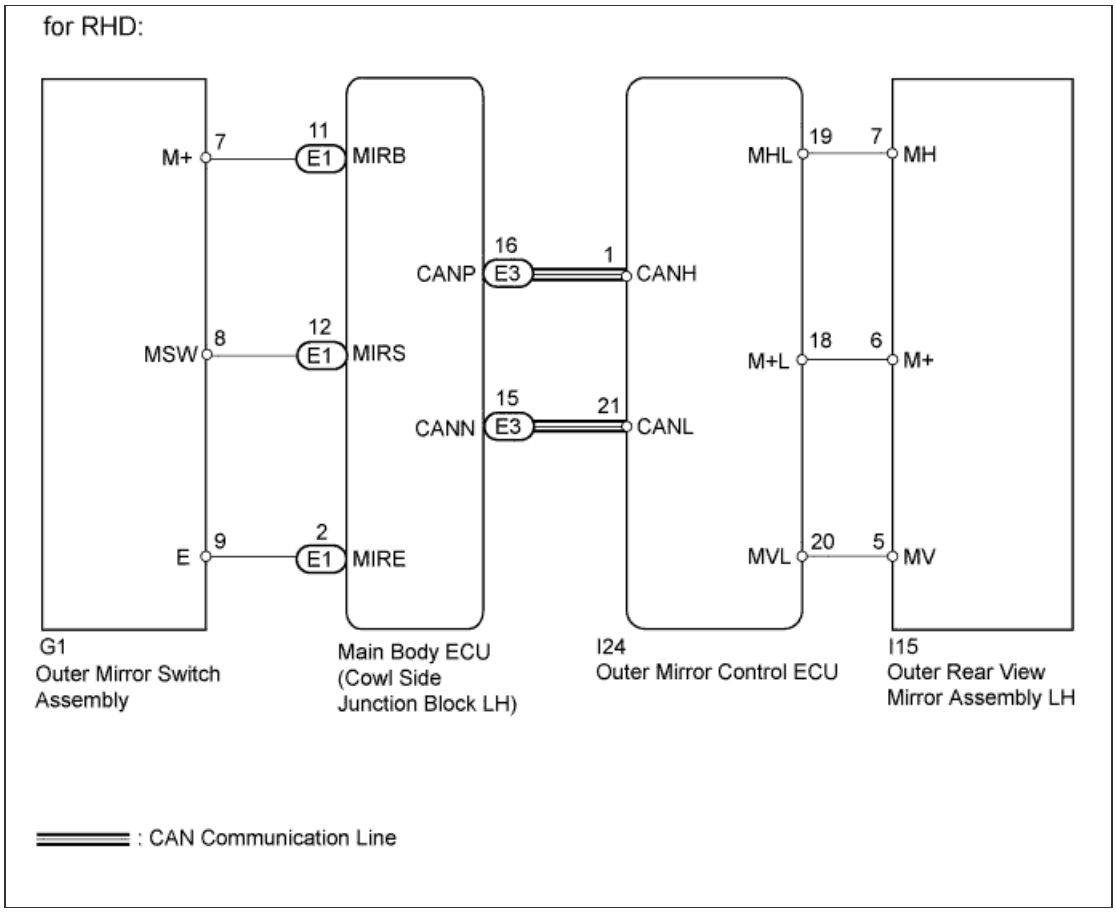
for Preparation Click here

SYSTEM DESCRIPTION

The circuit detects the conditions of the outer mirror switch.
The outer mirror switch sends information about the operating condition of the mirror switch (switch input signals) through the CAN communication line. Then the switch input signals are sent to the outer mirror control ECU. Mirror adjustment is controlled by the outer mirror control ECU.

WIRING DIAGRAM





INSPECTION PROCEDURE

1.CHECK DTC

a. Use the intelligent tester to check if the CAN communication system is functioning normally .

Result

Result	Proceed to
CAN DTC is not output	A
CAN DTC is output (for LHD)	B
CAN DTC is output (for RHD)	C

B → GO TO CAN COMMUNICATION SYSTEM (Click here)

C → GO TO CAN COMMUNICATION SYSTEM (Click here)

A

2.READ VALUE USING INTELLIGENT TESTER (OUTER MIRROR SWITCH)

a. Check the Data List for proper functioning of the outer mirror switch (Click here).

Main Body

Tester Display	Measurement Item/Range	Normal Condition	Diagnostic Note
Mirror Selection SW (R)	Mirror master switch signal for RH mirror / ON or OFF	ON: Switch is in R position OFF: Switch is off or in L position	-
Mirror Selection SW (L)	Mirror master switch signal for LH mirror / ON or OFF	ON: Switch is in L position OFF: Switch is off or in R position	-
Mirror Position SW (R)	Mirror control switch signal (right) / ON or OFF	ON: Right switch is on OFF: Any switch except right is on or all switches are off	-
Mirror Position SW (L)	Mirror control switch signal (left) / ON or OFF	ON: Left switch is on OFF: Any switch except left is on or all switches are off	-
		ON: Up switch is on	

Mirror Position SW (Up)	Mirror control switch signal (up) / ON or OFF	OFF: Any switch except up is on or all switches are off	-
Mirror Position SW (Dwn)	Mirror control switch signal (down) / ON or OFF	ON: Down switch is on OFF: Any switch except down is on or all switches are off	-

OK:

On tester screen, each item changes between ON and OFF according to above chart.

NG → **Go to step 6**

OK

3.PERFORM ACTIVE TEST USING INTELLIGENT TESTER (POWER MIRROR CONTROL FUNCTION)

a. Select the Active Test, use the intelligent tester to generate a control command, and then check the power mirror control function (Click here).

Mirror

Tester Display	Test Part	Control Range	Diagnostic Note
RH Mirror Up/Down	Mirror vertical operation	UP / OFF / DOWN	-
RH Mirror Right/Left	Mirror horizontal operation	RIGHT / OFF / LEFT	-
LH Mirror Up/Down	Mirror vertical operation	UP / OFF / DOWN	-
LH Mirror Right/Left	Mirror horizontal operation	RIGHT / OFF / LEFT	-

Result

Result	Proceed to
Outer rear view mirror (for Passenger Side) does not operate normally	A
Outer rear view mirror (for Passenger Side) operates normally	B

B → **REPLACE OUTER MIRROR CONTROL ECU (Click here)**

A

4.INSPECT OUTER REAR VIEW MIRROR ASSEMBLY (for Passenger Side)

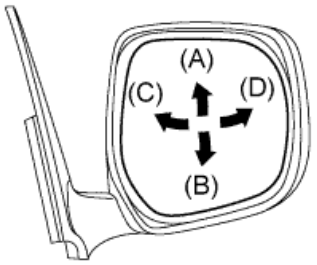
a. for LHD:

i. Remove the mirror RH (Click here).

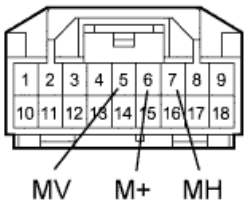
ii. Apply battery voltage and check the operation of the power mirror.

OK:

Measurement Condition	Specified Condition
Battery positive (+) → Terminal 5 (MV) Battery negative (-) → Terminal 6 (M+)	Turns upward (A)
Battery negative (-) → Terminal 5 (MV) Battery positive (+) → Terminal 6 (M+)	Turns downward (B)
Battery positive (+) → Terminal 7 (MH) Battery negative (-) → Terminal 6 (M+)	Turns left (C)
Battery negative (-) → Terminal 7 (MH) Battery positive (+) → Terminal 6 (M+)	Turns right (D)



Component without harness connected:
(Outer Rear View Mirror RH)



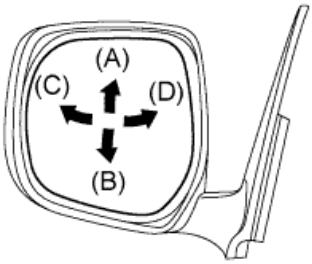
b. for RHD:

i. Remove the mirror RH (Click here).

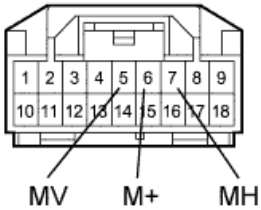
ii. Apply battery voltage and check the operation of the power mirror.

OK:

Measurement Condition	Specified Condition
Battery positive (+) → Terminal 5 (MV) Battery negative (-) → Terminal 6 (M+)	Turns upward (A)
Battery negative (-) → Terminal 5 (MV) Battery positive (+) → Terminal 6 (M+)	Turns downward (B)
Battery positive (+) → Terminal 7 (MH) Battery negative (-) → Terminal 6 (M+)	Turns left (C)
Battery negative (-) → Terminal 7 (MH) Battery positive (+) → Terminal 6 (M+)	Turns right (D)



Component without harness connected:
(Outer Rear View Mirror LH)



NG → REPLACE OUTER REAR VIEW MIRROR ASSEMBLY (for Passenger Side) (Click here)

OK

5.CHECK HARNESS AND CONNECTOR (OUTER REAR VIEW MIRROR ASSEMBLY - OUTER MIRROR CONTROL ECU)

a. for LHD:

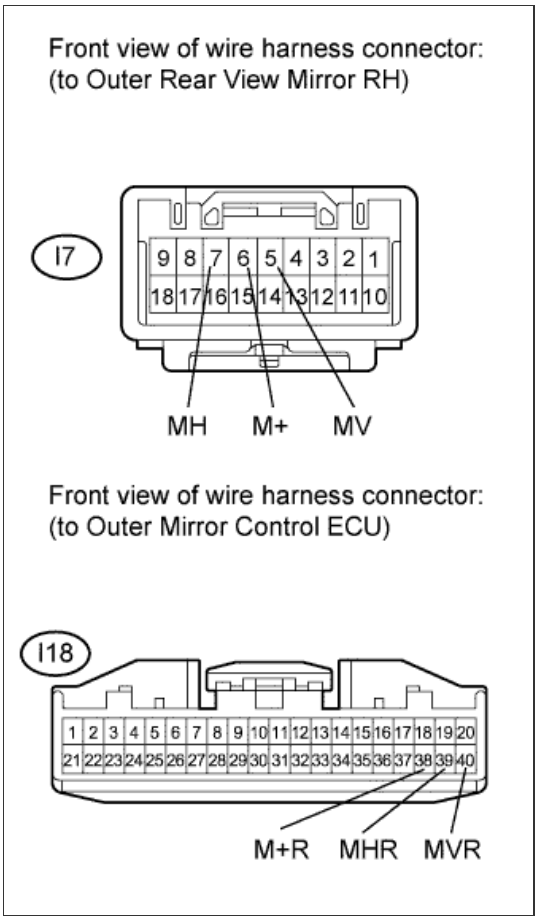
i. Disconnect the I18 ECU connector.

ii. Disconnect the I7 mirror connector.

iii. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
I18-38 (M+R) - I7-6 (M+)	Always	Below 1 Ω
I18-39 (MHR) - I7-7 (MH)		
I18-40 (MVR) - I7-5 (MV)		
I7-6 (M+) - Body ground	Always	10 kΩ or higher
I7-7 (MH) - Body ground		
I7-5 (MV) - Body ground		



b. for RHD:

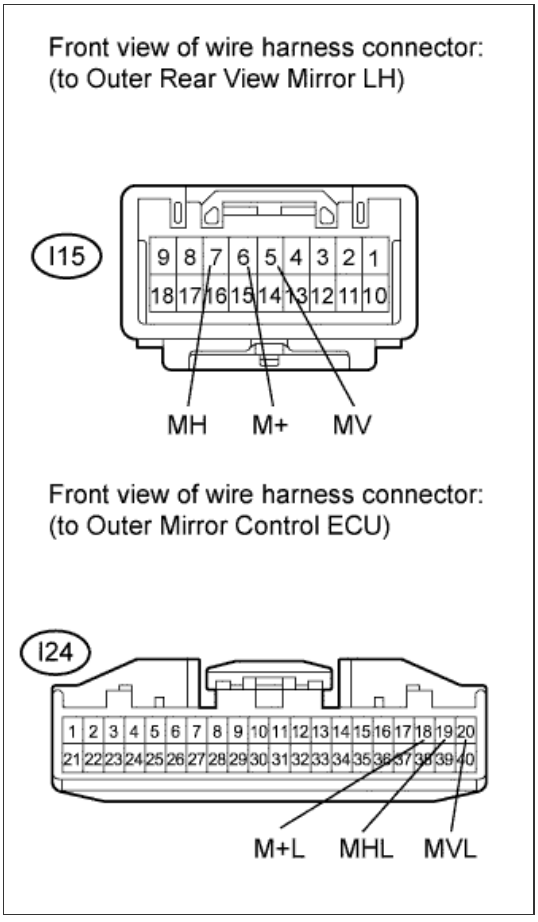
i. Disconnect the I24 ECU connector.

ii. Disconnect the I15 mirror connector.

iii. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
I24-18 (M+L) - I15-6 (M+)	Always	Below 1 Ω
I24-19 (MHL) - I15-7 (MH)		
I24-20 (MVL) - I15-5 (MV)		
I15-6 (M+) - Body ground	Always	10 kΩ or higher
I15-7 (MH) - Body ground		
I15-5 (MV) - Body ground		



NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK →

REPLACE OUTER MIRROR CONTROL ECU (Click here)

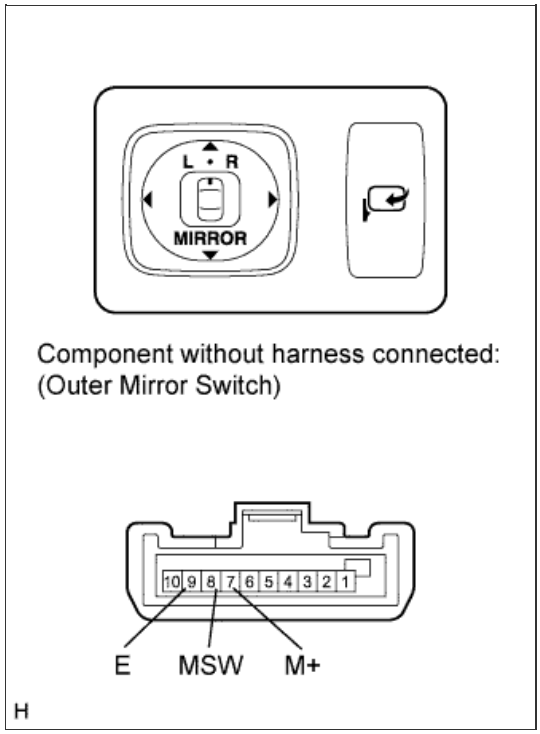
6.INSPECT OUTER MIRROR SWITCH ASSEMBLY

a. Remove the switch (Click here).

b. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Switch Condition	Specified Condition
7 (M+) - 9 (E)	Up switch pushed	95 to 105 Ω
	Down switch pushed	446 to 493 Ω
	Left switch pushed	760 to 840 Ω
	Right switch pushed	237 to 262 Ω
	No switches pushed	10 kΩ or higher
8 (MSW) - 9 (E)	Mirror master switch R	Below 1 Ω
	Mirror master switch L	95 to 105 Ω
	Mirror master switch off	10 kΩ or higher



Component without harness connected:
(Outer Mirror Switch)

NG → REPLACE OUTER MIRROR SWITCH ASSEMBLY (Click here)

OK

7.CHECK HARNESS AND CONNECTOR (OUTER MIRROR SWITCH - MAIN BODY ECU)

a. Disconnect the E1 ECU connector.

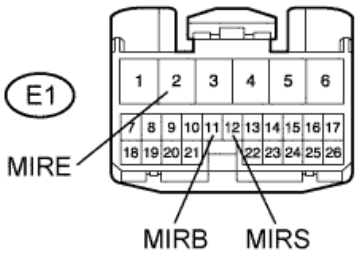
b. Disconnect the G1 switch connector.

c. Measure the resistance according to the value(s) in the table below.

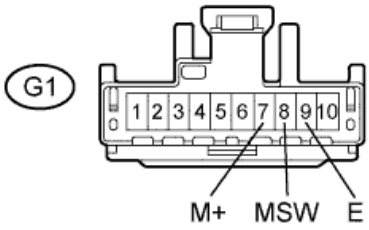
Standard Resistance:

Tester Connection	Condition	Specified Condition
E1-2 (MIRE) - G1-9 (E)	Always	Below 1 Ω
E1-11 (MIRB) -G1-7 (M+)		
E1-12 (MIRS) - G1-8 (MSW)		
G1-9 (E) - Body ground	Always	10 kΩ or higher
G1-7 (M+) - Body ground		
G1-8 (MSW) - Body ground		

Front view of wire harness connector:
(to Main Body ECU)



Front view of wire harness connector:
(to Outer Mirror Switch)



NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

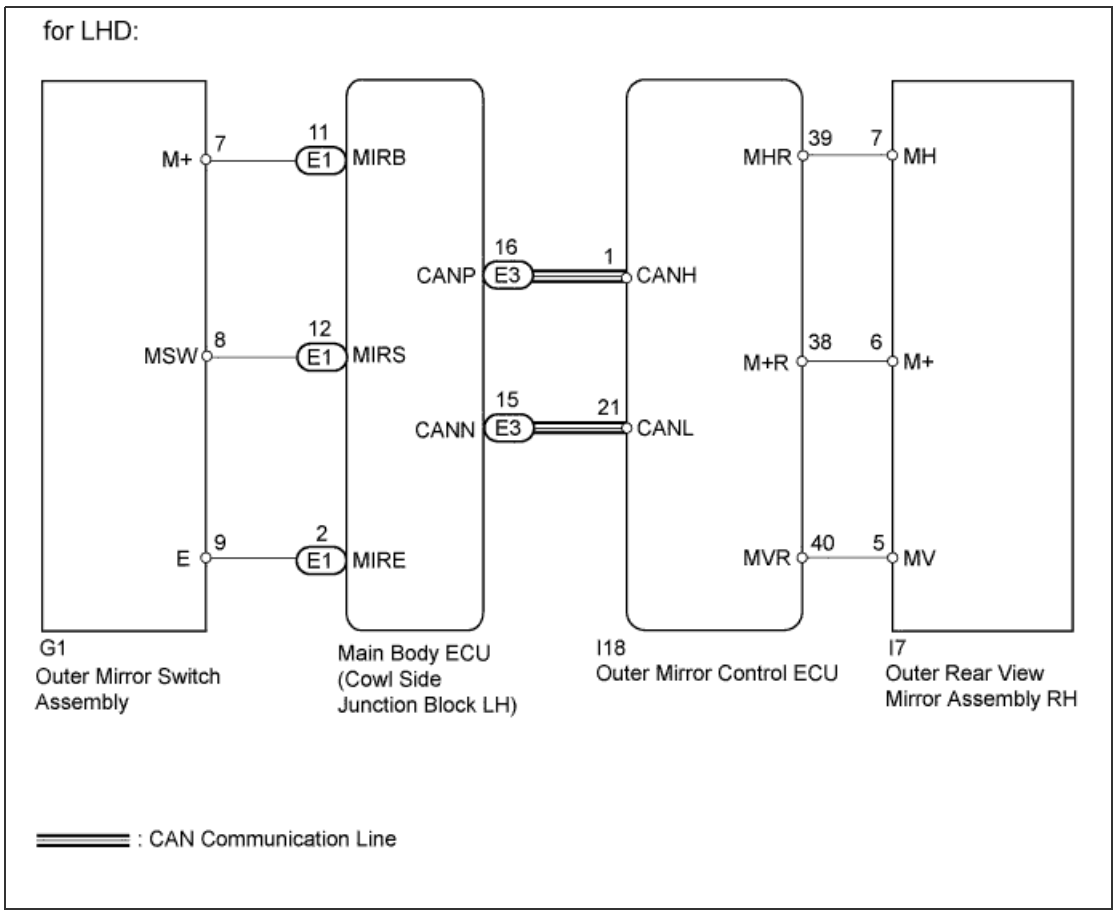
OK → REPLACE MAIN BODY ECU (COWL SIDE JUNCTION BLOCK LH)

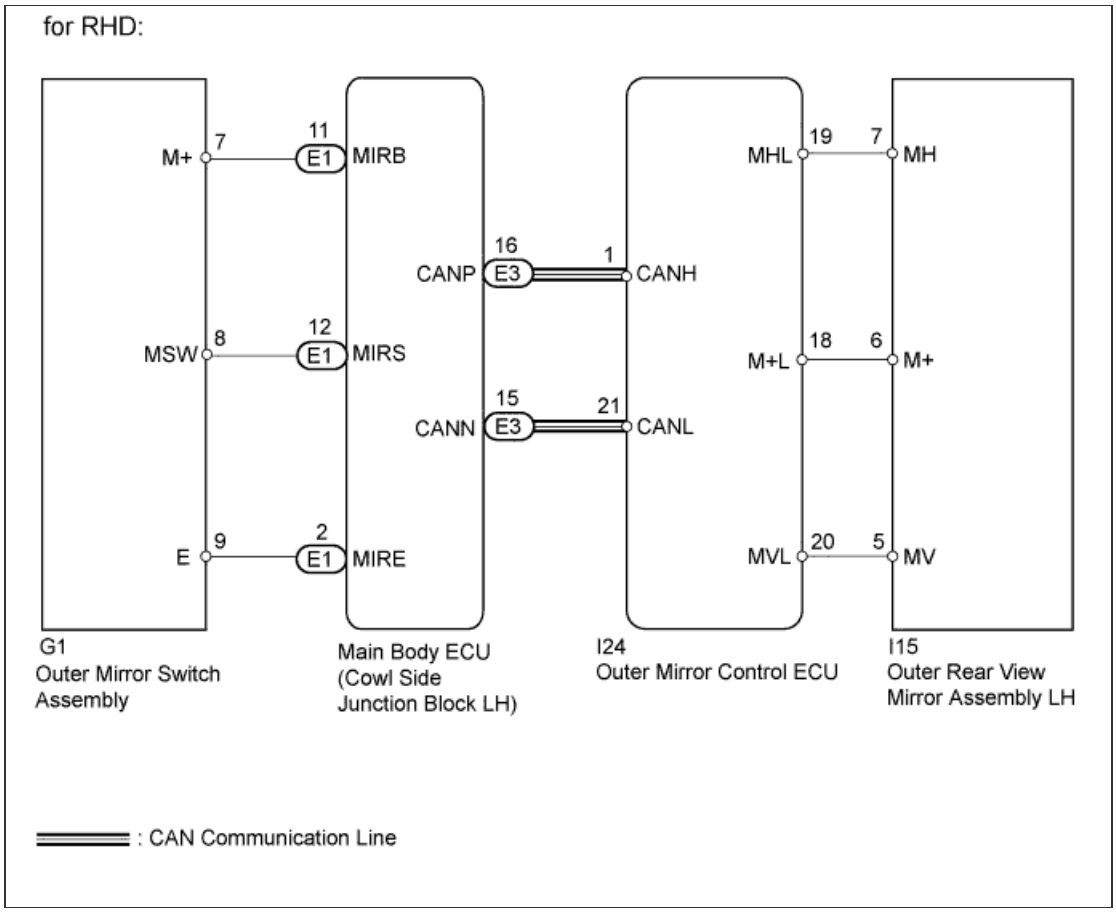
for Preparation Click here

SYSTEM DESCRIPTION

The circuit detects the conditions of the outer mirror switch.
The outer mirror switch sends information about the operating condition of the mirror switch (switch input signals) through the CAN communication line. Then the switch input signals are sent to the outer mirror control ECU. Mirror adjustment is controlled by the outer mirror control ECU.

WIRING DIAGRAM





INSPECTION PROCEDURE

1.CHECK DTC

a. Use the intelligent tester to check if the CAN communication system is functioning normally .

Result

Result	Proceed to
CAN DTC is not output	A
CAN DTC is output (for LHD)	B
CAN DTC is output (for RHD)	C

B → GO TO CAN COMMUNICATION SYSTEM (Click here)

C → GO TO CAN COMMUNICATION SYSTEM (Click here)

A

2.READ VALUE USING INTELLIGENT TESTER (OUTER MIRROR SWITCH)

a. Check the Data List for proper functioning of the outer mirror switch (Click here).

Main Body

Tester Display	Measurement Item/Range	Normal Condition	Diagnostic Note
Mirror Selection SW (R)	Mirror master switch signal for RH mirror / ON or OFF	ON: Switch is in R position OFF: Switch is off or in L position	-
Mirror Selection SW (L)	Mirror master switch signal for LH mirror / ON or OFF	ON: Switch is in L position OFF: Switch is off or in R position	-
Mirror Position SW (R)	Mirror control switch signal (right) / ON or OFF	ON: Right switch is on OFF: Any switch except right is on or all switches are off	-
Mirror Position SW (L)	Mirror control switch signal (left) / ON or OFF	ON: Left switch is on OFF: Any switch except left is on or all switches are off	-
		ON: Up switch is on	

Mirror Position SW (Up)	Mirror control switch signal (up) / ON or OFF	OFF: Any switch except up is on or all switches are off	-
Mirror Position SW (Dwn)	Mirror control switch signal (down) / ON or OFF	ON: Down switch is on OFF: Any switch except down is on or all switches are off	-

OK:

On tester screen, each item changes between ON and OFF according to above chart.

NG → **Go to step 6**

OK

3.PERFORM ACTIVE TEST USING INTELLIGENT TESTER (POWER MIRROR CONTROL FUNCTION)

a. Select the Active Test, use the intelligent tester to generate a control command, and then check the power mirror control function (Click here).

Mirror

Tester Display	Test Part	Control Range	Diagnostic Note
RH Mirror Up/Down	Mirror vertical operation	UP / OFF / DOWN	-
RH Mirror Right/Left	Mirror horizontal operation	RIGHT / OFF / LEFT	-
LH Mirror Up/Down	Mirror vertical operation	UP / OFF / DOWN	-
LH Mirror Right/Left	Mirror horizontal operation	RIGHT / OFF / LEFT	-

Result

Result	Proceed to
Outer rear view mirror (for Passenger Side) does not operate normally	A
Outer rear view mirror (for Passenger Side) operates normally	B

B → **REPLACE OUTER MIRROR CONTROL ECU (Click here)**

A

4.INSPECT OUTER REAR VIEW MIRROR ASSEMBLY (for Passenger Side)

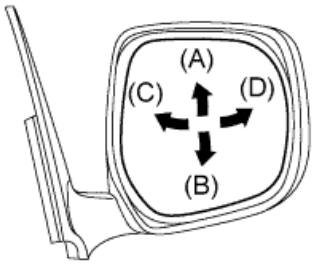
a. for LHD:

i. Remove the mirror RH (Click here).

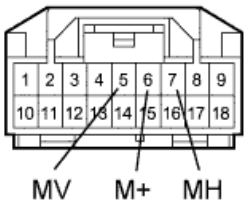
ii. Apply battery voltage and check the operation of the power mirror.

OK:

Measurement Condition	Specified Condition
Battery positive (+) → Terminal 5 (MV) Battery negative (-) → Terminal 6 (M+)	Turns upward (A)
Battery negative (-) → Terminal 5 (MV) Battery positive (+) → Terminal 6 (M+)	Turns downward (B)
Battery positive (+) → Terminal 7 (MH) Battery negative (-) → Terminal 6 (M+)	Turns left (C)
Battery negative (-) → Terminal 7 (MH) Battery positive (+) → Terminal 6 (M+)	Turns right (D)



Component without harness connected:
(Outer Rear View Mirror RH)



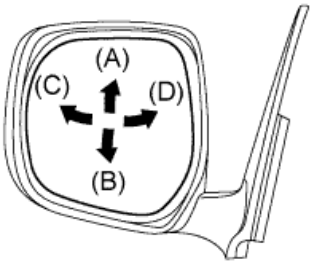
b. for RHD:

i. Remove the mirror LH (Click here).

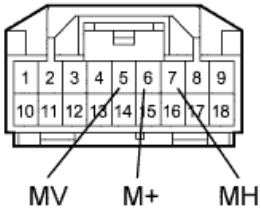
ii. Apply battery voltage and check the operation of the power mirror.

OK:

Measurement Condition	Specified Condition
Battery positive (+) → Terminal 5 (MV) Battery negative (-) → Terminal 6 (M+)	Turns upward (A)
Battery negative (-) → Terminal 5 (MV) Battery positive (+) → Terminal 6 (M+)	Turns downward (B)
Battery positive (+) → Terminal 7 (MH) Battery negative (-) → Terminal 6 (M+)	Turns left (C)
Battery negative (-) → Terminal 7 (MH) Battery positive (+) → Terminal 6 (M+)	Turns right (D)



Component without harness connected:
(Outer Rear View Mirror LH)



NG → REPLACE OUTER REAR VIEW MIRROR ASSEMBLY (for Passenger Side) (Click here)

OK

5.CHECK HARNESS AND CONNECTOR (OUTER REAR VIEW MIRROR ASSEMBLY - OUTER MIRROR CONTROL ECU)

a. for LHD:

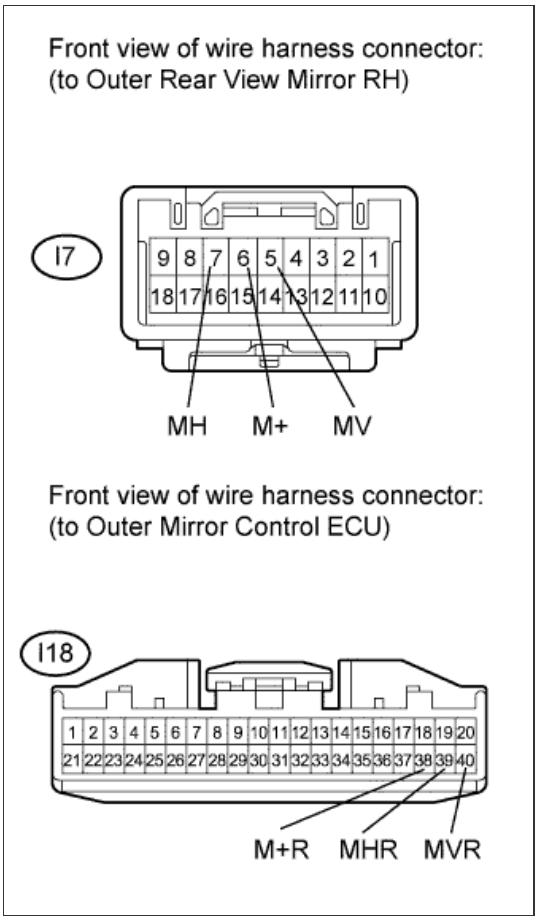
i. Disconnect the I18 ECU connector.

ii. Disconnect the I7 mirror connector.

iii. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
I18-38 (M+R) - I7-6 (M+)	Always	Below 1 Ω
I18-39 (MHR) - I7-7 (MH)		
I18-40 (MVR) - I7-5 (MV)		
I7-6 (M+) - Body ground	Always	10 kΩ or higher
I7-7 (MH) - Body ground		
I7-5 (MV) - Body ground		



b. for RHD:

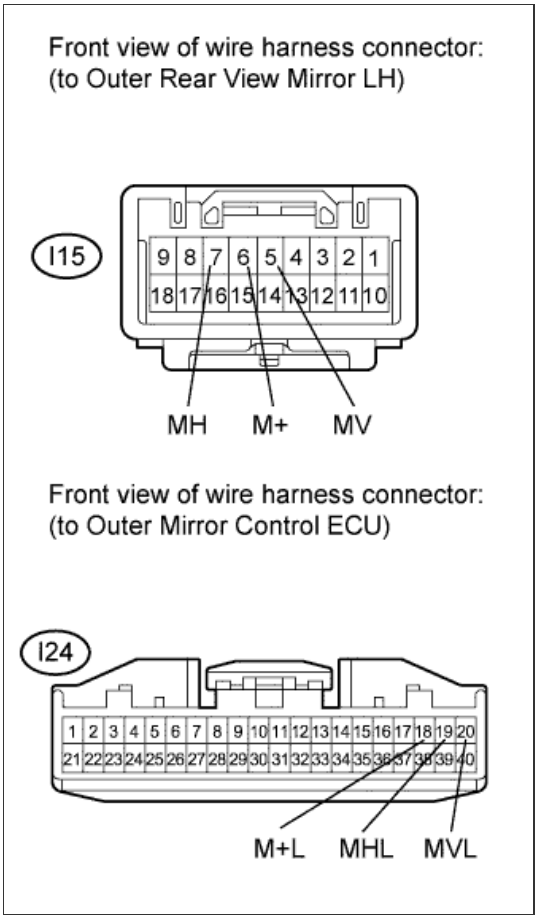
i. Disconnect the I24 ECU connector.

ii. Disconnect the I15 mirror connector.

iii. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
I24-18 (M+L) - I15-6 (M+)	Always	Below 1 Ω
I24-19 (MHL) - I15-7 (MH)		
I24-20 (MVL) - I15-5 (MV)		
I15-6 (M+) - Body ground	Always	10 kΩ or higher
I15-7 (MH) - Body ground		
I15-5 (MV) - Body ground		



NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK →

REPLACE OUTER MIRROR CONTROL ECU (Click here)

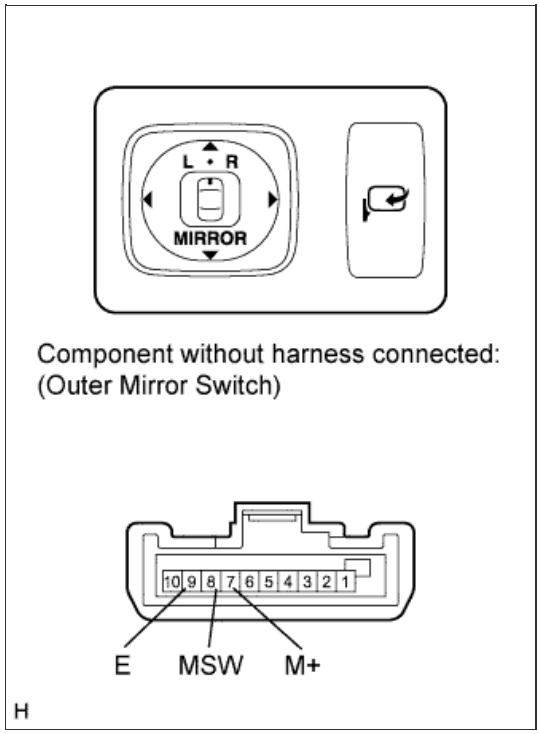
6.INSPECT OUTER MIRROR SWITCH ASSEMBLY

a. Remove the switch (Click here).

b. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Switch Condition	Specified Condition
7 (M+) - 9 (E)	Up switch pushed	95 to 105 Ω
	Down switch pushed	446 to 493 Ω
	Left switch pushed	760 to 840 Ω
	Right switch pushed	237 to 262 Ω
	No switches pushed	10 kΩ or higher
8 (MSW) - 9 (E)	Mirror master switch R	Below 1 Ω
	Mirror master switch L	95 to 105 Ω
	Mirror master switch off	10 kΩ or higher



Component without harness connected:
(Outer Mirror Switch)

NG → REPLACE OUTER MIRROR SWITCH ASSEMBLY (Click here)

OK

7.CHECK HARNESS AND CONNECTOR (OUTER MIRROR SWITCH - MAIN BODY ECU)

a. Disconnect the E1 ECU connector.

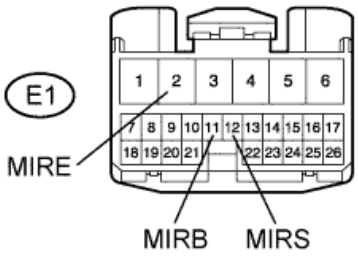
b. Disconnect the G1 switch connector.

c. Measure the resistance according to the value(s) in the table below.

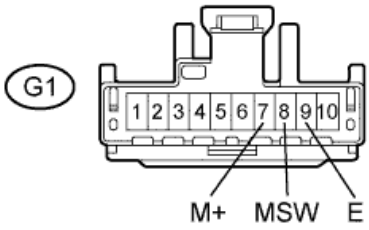
Standard Resistance:

Tester Connection	Condition	Specified Condition
E1-2 (MIRE) - G1-9 (E)	Always	Below 1 Ω
E1-11 (MIRB) -G1-7 (M+)		
E1-12 (MIRS) - G1-8 (MSW)		
G1-9 (E) - Body ground	Always	10 kΩ or higher
G1-7 (M+) - Body ground		
G1-8 (MSW) - Body ground		

Front view of wire harness connector:
(to Main Body ECU)



Front view of wire harness connector:
(to Outer Mirror Switch)



NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

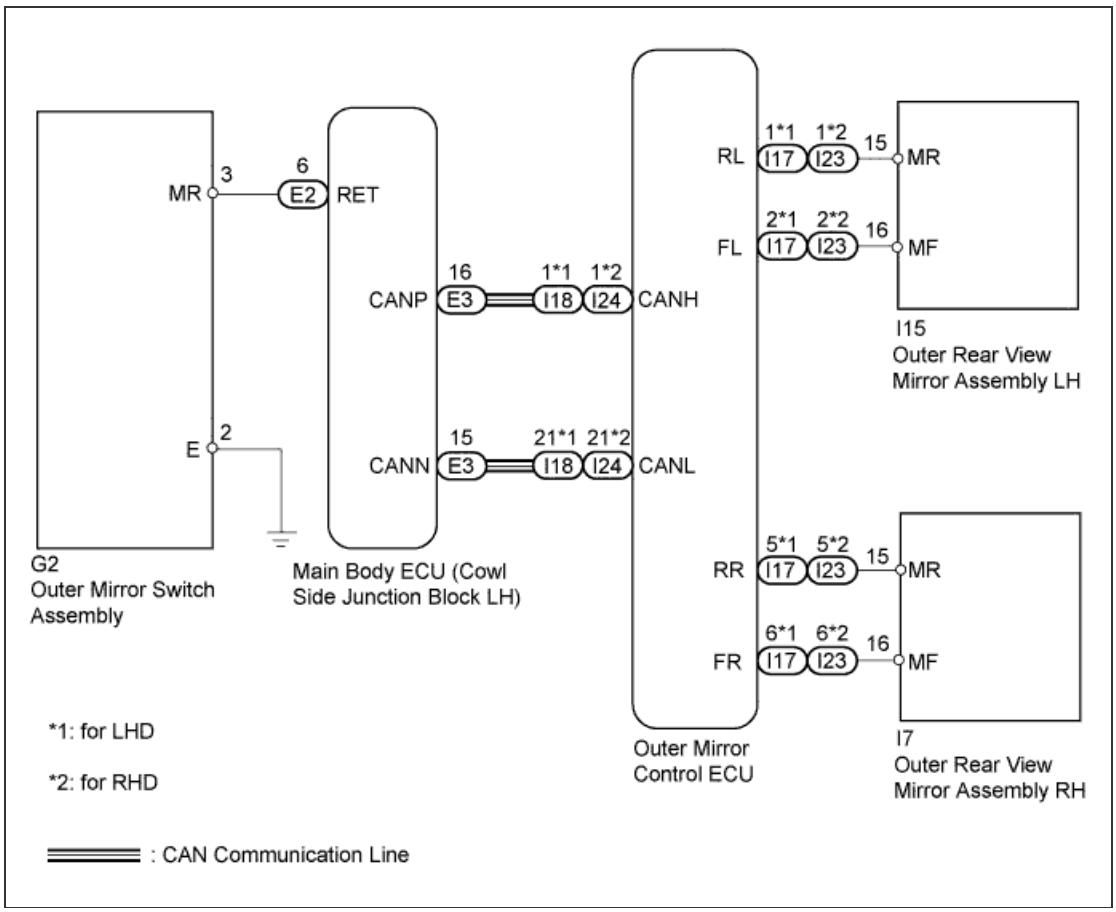
OK → REPLACE MAIN BODY ECU (COWL SIDE JUNCTION BLOCK LH)

for Preparation Click here

SYSTEM DESCRIPTION

This circuit detects the conditions of the mirror retract switch.
The outer mirror switch sends information about the operating condition of the mirror retract switch (switch input signals) through the CAN communication line. Then the switch input signals are sent to the outer mirror control ECU.

WIRING DIAGRAM



INSPECTION PROCEDURE

1.CHECK DTC

a. Use the intelligent tester to check if the CAN communication system is functioning normally.

Result

Result	Proceed to
CAN DTC is not output	A
CAN DTC is output (for LHD)	B
CAN DTC is output (for RHD)	C

B → GO TO CAN COMMUNICATION SYSTEM (Click here)

C → GO TO CAN COMMUNICATION SYSTEM (Click here)

A

2.READ VALUE USING INTELLIGENT TESTER (MIRROR RETRACT SWITCH)

a. Check the Data List for proper functioning of the mirror retract switch (Click here).

Main Body

Tester Display	Measurement Item/Range	Normal Condition	Diagnostic Note
Outer Mirror Fold SW	Mirror retract switch signal / ON or OFF	ON: Switch is on (retracting) OFF: Switch is off	-

OK:

On tester screen, each item changes between ON and OFF according to above chart.

NG → Go to step 4

OK

3.PERFORM ACTIVE TEST USING INTELLIGENT TESTER (MIRROR RETRACT FUNCTION)

a. Select the Active Test, use the intelligent tester to generate a control command, and then check the power mirror control function (Click here).

Mirror

Tester Display	Test Part	Control Range	Diagnostic Note
Mirror Fold	Mirror retract operation	FOLD / OFF	-
Mirror Return	Mirror retract operation	RETURN / OFF	-

Result

Result	Proceed to
Outer rear view mirror operates normally	A
Outer rear view mirror LH does not operate normally	B
Outer rear view mirror RH does not operate normally	C

B → Go to step 6

C → Go to step 8

A

REPLACE OUTER MIRROR CONTROL ECU (Click here)

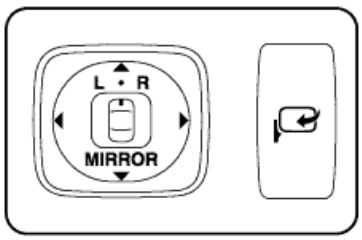
4.INSPECT OUTER MIRROR SWITCH ASSEMBLY (RETRACTABLE OUTER MIRROR SWITCH)

a. Remove the switch (Click here).

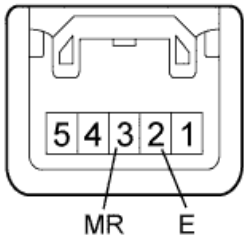
b. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Switch Condition	Specified Condition
2 (E) - 3 (MR)	Pressed (Retracts)	Below 1 Ω
	Not pressed	10 kΩ or higher



Component without harness connected:
(Outer Mirror Switch)



NG → REPLACE RETRACTABLE OUTER MIRROR SWITCH (Click here)

OK

5.CHECK HARNESS AND CONNECTOR (OUTER MIRROR SWITCH - MAIN BODY ECU AND BODY GROUND)

a. Disconnect the E2 ECU connector.

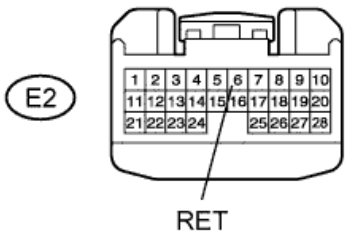
b. Disconnect the G2 switch connector.

c. Measure the resistance according to the value(s) in the table below.

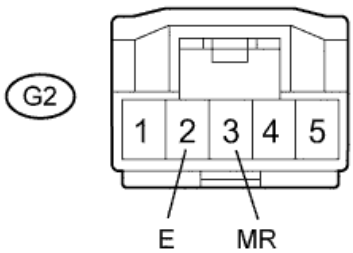
Standard Resistance:

Tester Connection	Condition	Specified Condition
E2-6 (RET) - G2-3 (MR)	Always	Below 1 Ω
G2-2 (E) - Body ground		
G2-3 (MR) - Body ground	Always	10 kΩ or higher

Front view of wire harness connector:
(to Main Body ECU)



Front view of wire harness connector:
(to Outer Mirror Switch)



NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

REPLACE MAIN BODY ECU (COWL SIDE JUNCTION BLOCK LH)

6.INSPECT OUTER REAR VIEW MIRROR ASSEMBLY LH

a. Remove the mirror LH (Click here).

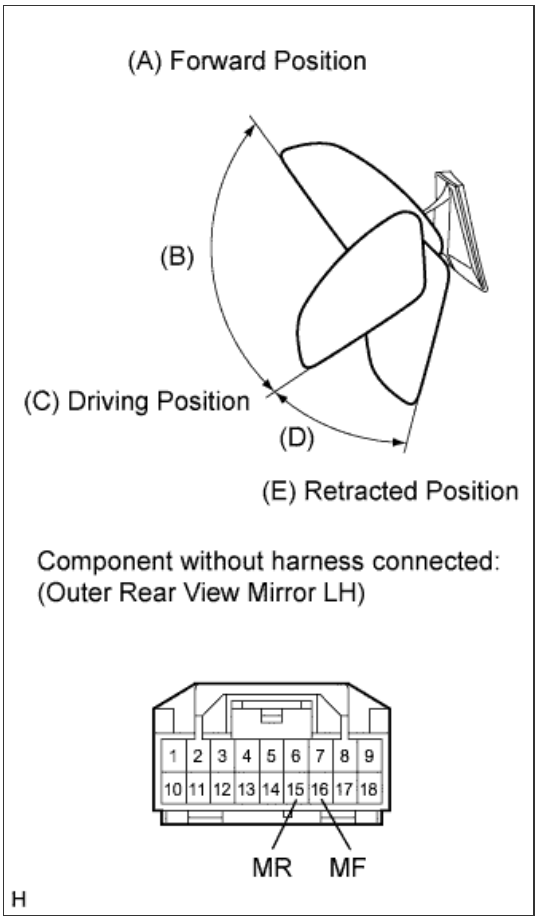
b. For each mirror position: Disconnect the battery, set the mirror position by hand, connect the battery, and check the retractable mirror movement.

NOTICE:

- **Disconnect and reconnect the battery once between each mirror position check.**
- **The mirror position cannot be changed manually when the battery is connected. To change the mirror position manually, the battery must be disconnected first.**

OK:

Measurement Condition	Mirror Position	Specified Condition
Battery positive (+) → Terminal 15 (MR) Battery negative (-) → Terminal 16 (MF)	Forward position (A)	Moves from (A) to retracted position (E)
Battery negative (-) → Terminal 15 (MR) Battery positive (+) → Terminal 16 (MF)	Forward position (A)	Does not move
Battery positive (+) → Terminal 15 (MR) Battery negative (-) → Terminal 16 (MF)	Position between forward position (A) and driving position (C)	Moves from (B) to retracted position (E)
Battery negative (-) → Terminal 15 (MR) Battery positive (+) → Terminal 16 (MF)	Position between forward position (A) and driving position (C)	Moves from (B) to forward position (A)
Battery positive (+) → Terminal 15 (MR) Battery negative (-) → Terminal 16 (MF)	Driving position (C)	Moves from (C) to retracted position (E)
Battery negative (-) → Terminal 15 (MR) Battery positive (+) → Terminal 16 (MF)	Driving position (C)	Does not move
Battery positive (+) → Terminal 15 (MR) Battery negative (-) → Terminal 16 (MF)	Position between driving position (C) and retracted position (E)	Moves from (D) to retracted position (E)
Battery negative (-) → Terminal 15 (MR) Battery positive (+) → Terminal 16 (MF)	Position between driving position (C) and retracted position (E)	Moves from (D) to driving position (C)
Battery positive (+)		



→ Terminal 15 (MR) Battery negative (-) → Terminal 16 (MF)	Retracted position (E)	Does not move
Battery negative (-) → Terminal 15 (MR) Battery positive (+) → Terminal 16 (MF)	Retracted position (E)	Moves from (E) to driving position (C)

NG → REPLACE OUTER REAR VIEW MIRROR ASSEMBLY LH (Click here)

OK

7.CHECK HARNESS AND CONNECTOR (OUTER REAR VIEW MIRROR LH - OUTER MIRROR CONTROL ECU)

a. for LHD:

i. Disconnect the I17 ECU connector.

ii. Disconnect the I15 mirror connector.

iii. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
I17-1 (RL) - I15-15 (MR)	Always	Below 1 Ω
I17-2 (FL) - I15-16 (MF)		
I15-15 (MR) - Body ground	Always	10 kΩ or higher
I15-16 (MF) - Body ground		

b. for RHD:

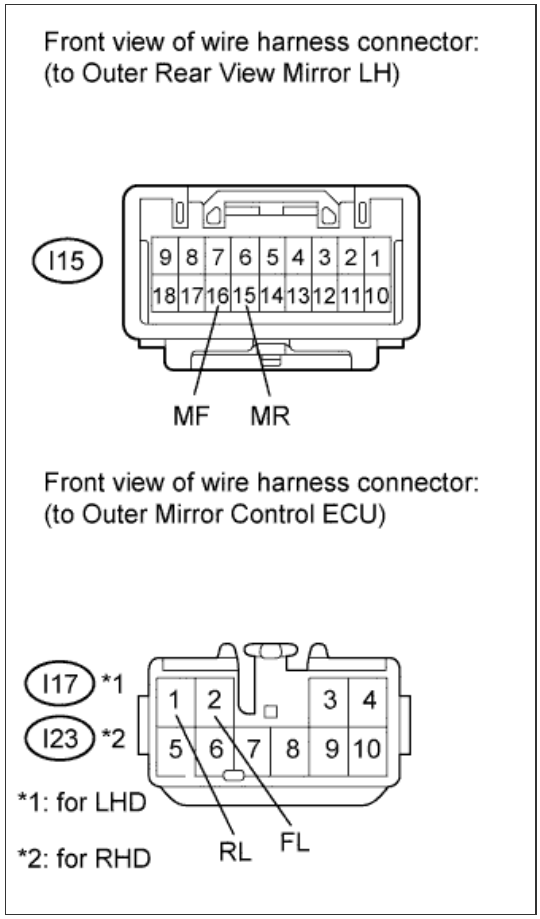
i. Disconnect the I23 ECU connector.

ii. Disconnect the I15 mirror connector.

iii. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
I23-1 (RL) - I15-15 (MR)	Always	Below 1 Ω
23-2 (FL) - I15-16 (MF)		
I15-15 (MR) - Body ground	Always	10 kΩ or higher
I15-16 (MF) - Body ground		



NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

REPLACE OUTER MIRROR CONTROL ECU (Click here)

8.INSPECT OUTER REAR VIEW MIRROR ASSEMBLY RH

a. Remove the mirror RH (Click here).

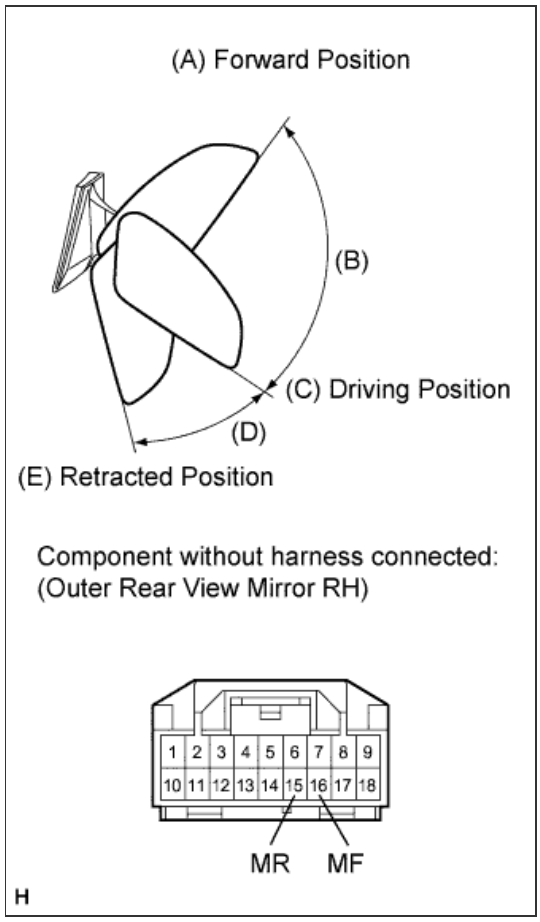
b. For each mirror position: Disconnect the battery, set the mirror position by hand, connect the battery, and check the retractable mirror movement.

NOTICE:

- **Disconnect and reconnect the battery once between each mirror position check.**
- **The mirror position cannot be changed manually when the battery is connected. To change the mirror position manually, the battery must be disconnected first.**

OK:

Measurement Condition	Mirror Position	Specified Condition
Battery positive (+) → Terminal 15 (MR) Battery negative (-) → Terminal 16 (MF)	Forward position (A)	Moves from (A) to retracted position (E)
Battery negative (-) → Terminal 15 (MR) Battery positive (+) → Terminal 16 (MF)	Forward position (A)	Does not move
Battery positive (+) → Terminal 15 (MR) Battery negative (-) → Terminal 16 (MF)	Position between forward position (A) and driving position (C)	Moves from (B) to retracted position (E)
Battery negative (-) → Terminal 15 (MR) Battery positive (+) → Terminal 16 (MF)	Position between forward position (A) and driving position (C)	Moves from (B) to forward position (A)
Battery positive (+) → Terminal 15 (MR) Battery negative (-) → Terminal 16 (MF)	Driving position (C)	Moves from (C) to retracted position (E)
Battery negative (-) → Terminal 15 (MR) Battery positive (+) → Terminal 16 (MF)	Driving position (C)	Does not move
Battery positive (+) → Terminal 15 (MR) Battery negative (-) → Terminal 16 (MF)	Position between driving position (C) and retracted position (E)	Moves from (D) to retracted position (E)
Battery negative (-) → Terminal 15 (MR) Battery positive (+) → Terminal 16 (MF)	Position between driving position (C) and retracted position (E)	Moves from (D) to driving position (C)
Battery positive (+) → Terminal 15 (MR) Battery negative (-) → Terminal 16 (MF)	Retracted position (E)	Does not move



Battery negative (-) → Terminal 15 (MR) Battery positive (+) → Terminal 16 (MF)	Retracted position (E)	Moves from (E) to driving position (C)

NG → REPLACE OUTER REAR VIEW MIRROR ASSEMBLY RH (Click here)

OK

9.CHECK HARNESS AND CONNECTOR (OUTER REAR VIEW MIRROR RH - OUTER MIRROR CONTROL ECU)

a. for LHD:

i. Disconnect the I17 ECU connector.

ii. Disconnect the I7 mirror connector.

iii. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
I17-5 (RR) - I7-15 (MR)	Always	Below 1 Ω
I17-6 (FR) - I7-16 (MF)		
I7-15 (MR) - Body ground	Always	10 kΩ or higher
I7-16 (MF) - Body ground		

b. for RHD:

i. Disconnect the I23 ECU connector.

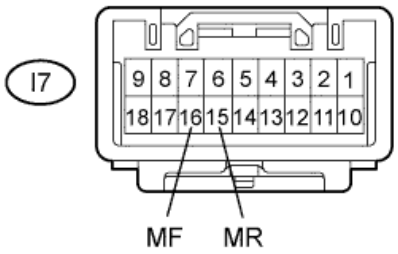
ii. Disconnect the I7 mirror connector.

iii. Measure the resistance according to the value(s) in the table below.

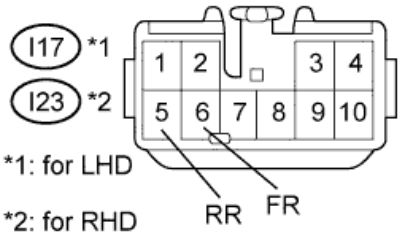
Standard Resistance:

Tester Connection	Condition	Specified Condition
I23-5 (RR) - I7-15 (MR)	Always	Below 1 Ω
I23-6 (FR) - I7-16 (MF)		
I7-15 (MR) - Body ground	Always	10 kΩ or higher
I7-16 (MF) - Body ground		

Front view of wire harness connector:
(to Outer Rear View Mirror RH)



Front view of wire harness connector:
(to Outer Mirror Control ECU)



NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

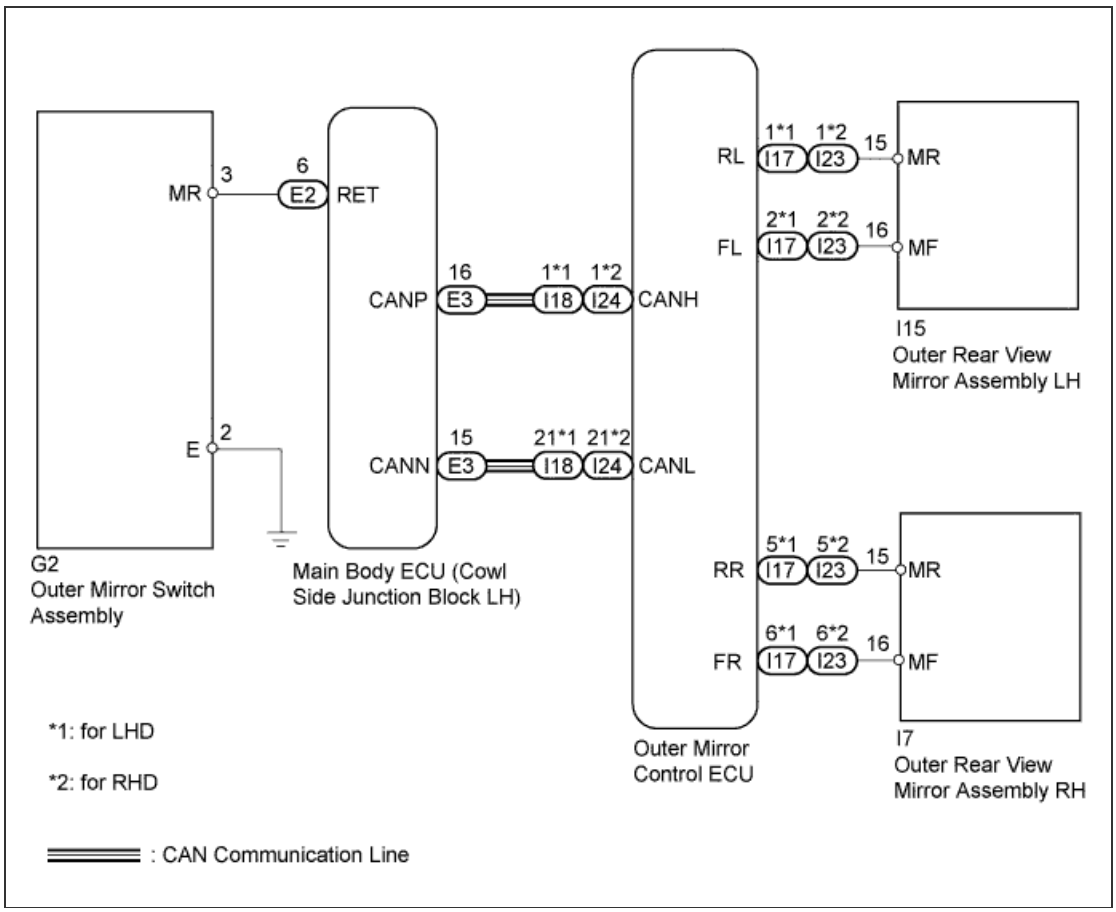
REPLACE OUTER MIRROR CONTROL ECU (Click here)

for Preparation Click here

SYSTEM DESCRIPTION

This circuit detects the conditions of the mirror retract switch.
The outer mirror switch sends information about the operating condition of the mirror retract switch (switch input signals) through the CAN communication line. Then the switch input signals are sent to the outer mirror control ECU.

WIRING DIAGRAM



INSPECTION PROCEDURE

1.CHECK DTC

a. Use the intelligent tester to check if the CAN communication system is functioning normally.

Result

Result	Proceed to
CAN DTC is not output	A
CAN DTC is output (for LHD)	B
CAN DTC is output (for RHD)	C

B → GO TO CAN COMMUNICATION SYSTEM (Click here)

C → GO TO CAN COMMUNICATION SYSTEM (Click here)

A

2.READ VALUE USING INTELLIGENT TESTER (MIRROR RETRACT SWITCH)

a. Check the Data List for proper functioning of the mirror retract switch (Click here).

Main Body

Tester Display	Measurement Item/Range	Normal Condition	Diagnostic Note
Outer Mirror Fold SW	Mirror retract switch signal / ON or OFF	ON: Switch is on (retracting) OFF: Switch is off	-

OK:

On tester screen, each item changes between ON and OFF according to above chart.

NG → Go to step 4

OK

3.PERFORM ACTIVE TEST USING INTELLIGENT TESTER (MIRROR RETRACT FUNCTION)

a. Select the Active Test, use the intelligent tester to generate a control command, and then check the power mirror control function (Click here).

Mirror

Tester Display	Test Part	Control Range	Diagnostic Note
Mirror Fold	Mirror retract operation	FOLD / OFF	-
Mirror Return	Mirror retract operation	RETURN / OFF	-

Result

Result	Proceed to
Outer rear view mirror operates normally	A
Outer rear view mirror LH does not operate normally	B
Outer rear view mirror RH does not operate normally	C

B → Go to step 6

C → Go to step 8

A

REPLACE OUTER MIRROR CONTROL ECU (Click here)

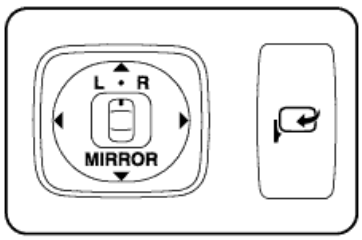
4.INSPECT OUTER MIRROR SWITCH ASSEMBLY (RETRACTABLE OUTER MIRROR SWITCH)

a. Remove the switch (Click here).

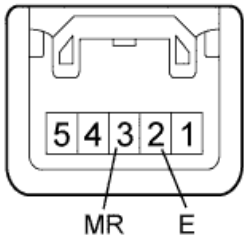
b. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Switch Condition	Specified Condition
2 (E) - 3 (MR)	Pressed (Retracts)	Below 1 Ω
	Not pressed	10 kΩ or higher



Component without harness connected:
(Outer Mirror Switch)



NG → REPLACE RETRACTABLE OUTER MIRROR SWITCH (Click here)

OK

5.CHECK HARNESS AND CONNECTOR (OUTER MIRROR SWITCH - MAIN BODY ECU AND BODY GROUND)

a. Disconnect the E2 ECU connector.

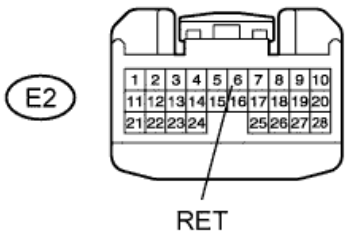
b. Disconnect the G2 switch connector.

c. Measure the resistance according to the value(s) in the table below.

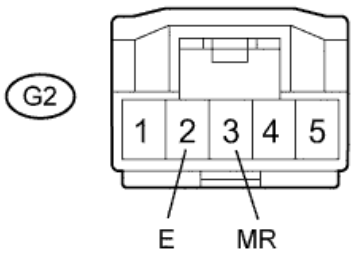
Standard Resistance:

Tester Connection	Condition	Specified Condition
E2-6 (RET) - G2-3 (MR)	Always	Below 1 Ω
G2-2 (E) - Body ground		
G2-3 (MR) - Body ground	Always	10 kΩ or higher

Front view of wire harness connector:
(to Main Body ECU)



Front view of wire harness connector:
(to Outer Mirror Switch)



NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

REPLACE MAIN BODY ECU (COWL SIDE JUNCTION BLOCK LH)

6.INSPECT OUTER REAR VIEW MIRROR ASSEMBLY LH

a. Remove the mirror LH (Click here).

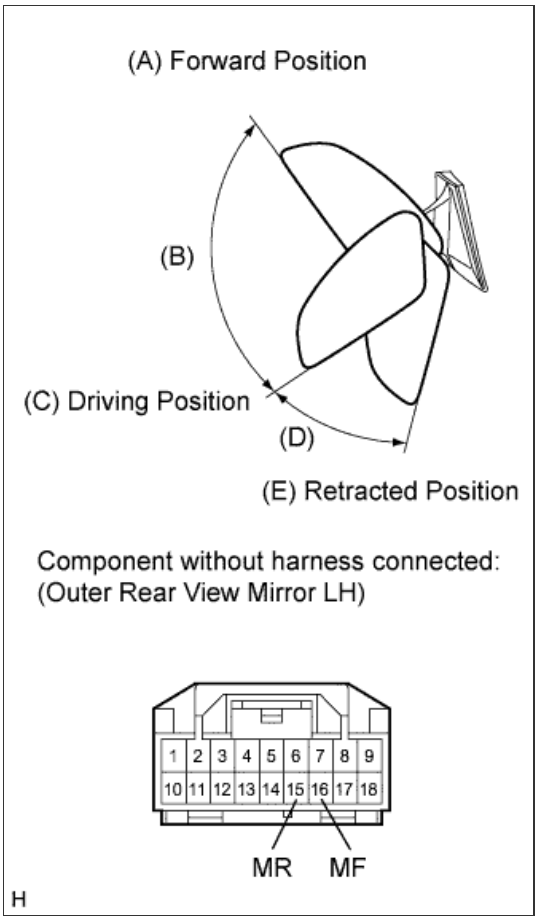
b. For each mirror position: Disconnect the battery, set the mirror position by hand, connect the battery, and check the retractable mirror movement.

NOTICE:

- **Disconnect and reconnect the battery once between each mirror position check.**
- **The mirror position cannot be changed manually when the battery is connected. To change the mirror position manually, the battery must be disconnected first.**

OK:

Measurement Condition	Mirror Position	Specified Condition
Battery positive (+) → Terminal 15 (MR) Battery negative (-) → Terminal 16 (MF)	Forward position (A)	Moves from (A) to retracted position (E)
Battery negative (-) → Terminal 15 (MR) Battery positive (+) → Terminal 16 (MF)	Forward position (A)	Does not move
Battery positive (+) → Terminal 15 (MR) Battery negative (-) → Terminal 16 (MF)	Position between forward position (A) and driving position (C)	Moves from (B) to retracted position (E)
Battery negative (-) → Terminal 15 (MR) Battery positive (+) → Terminal 16 (MF)	Position between forward position (A) and driving position (C)	Moves from (B) to forward position (A)
Battery positive (+) → Terminal 15 (MR) Battery negative (-) → Terminal 16 (MF)	Driving position (C)	Moves from (C) to retracted position (E)
Battery negative (-) → Terminal 15 (MR) Battery positive (+) → Terminal 16 (MF)	Driving position (C)	Does not move
Battery positive (+) → Terminal 15 (MR) Battery negative (-) → Terminal 16 (MF)	Position between driving position (C) and retracted position (E)	Moves from (D) to retracted position (E)
Battery negative (-) → Terminal 15 (MR) Battery positive (+) → Terminal 16 (MF)	Position between driving position (C) and retracted position (E)	Moves from (D) to driving position (C)
Battery positive (+)		



→ Terminal 15 (MR) Battery negative (-) → Terminal 16 (MF)	Retracted position (E)	Does not move
Battery negative (-) → Terminal 15 (MR) Battery positive (+) → Terminal 16 (MF)	Retracted position (E)	Moves from (E) to driving position (C)

NG → REPLACE OUTER REAR VIEW MIRROR ASSEMBLY LH (Click here)

OK

7.CHECK HARNESS AND CONNECTOR (OUTER REAR VIEW MIRROR LH - OUTER MIRROR CONTROL ECU)

a. for LHD:

i. Disconnect the I17 ECU connector.

ii. Disconnect the I15 mirror connector.

iii. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
I17-1 (RL) - I15-15 (MR)	Always	Below 1 Ω
I17-2 (FL) - I15-16 (MF)		
I15-15 (MR) - Body ground	Always	10 kΩ or higher
I15-16 (MF) - Body ground		

b. for RHD:

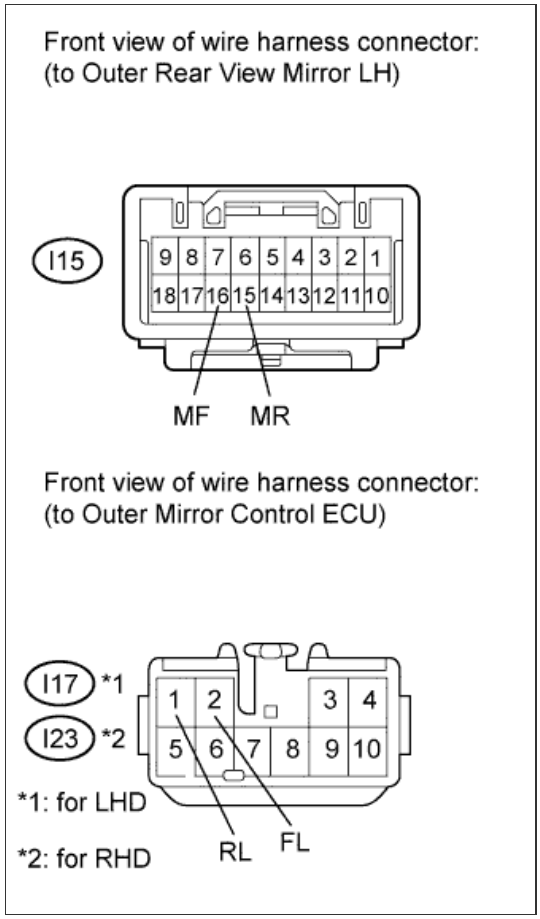
i. Disconnect the I23 ECU connector.

ii. Disconnect the I15 mirror connector.

iii. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
I23-1 (RL) - I15-15 (MR)	Always	Below 1 Ω
23-2 (FL) - I15-16 (MF)		
I15-15 (MR) - Body ground	Always	10 kΩ or higher
I15-16 (MF) - Body ground		



NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

REPLACE OUTER MIRROR CONTROL ECU (Click here)

8.INSPECT OUTER REAR VIEW MIRROR ASSEMBLY RH

a. Remove the mirror RH (Click here).

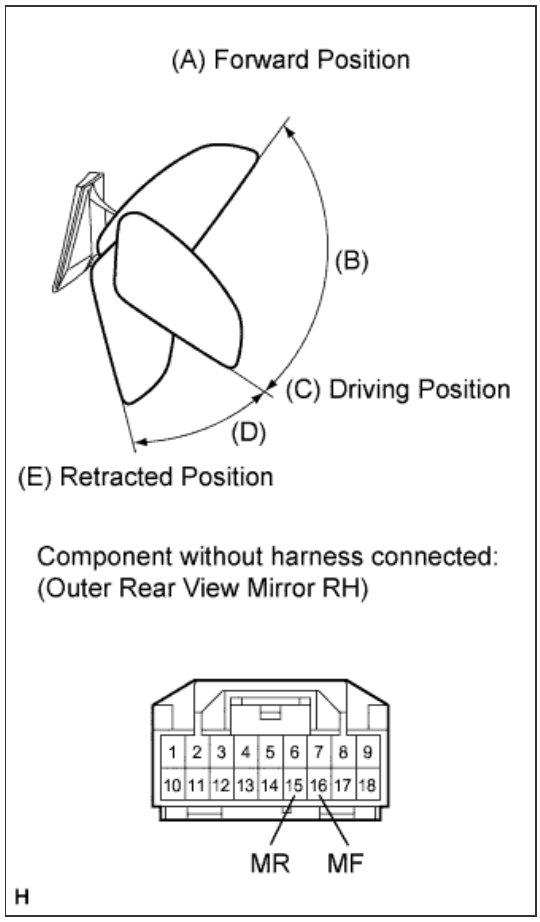
b. For each mirror position: Disconnect the battery, set the mirror position by hand, connect the battery, and check the retractable mirror movement.

NOTICE:

- **Disconnect and reconnect the battery once between each mirror position check.**
- **The mirror position cannot be changed manually when the battery is connected. To change the mirror position manually, the battery must be disconnected first.**

OK:

Measurement Condition	Mirror Position	Specified Condition
Battery positive (+) → Terminal 15 (MR) Battery negative (-) → Terminal 16 (MF)	Forward position (A)	Moves from (A) to retracted position (E)
Battery negative (-) → Terminal 15 (MR) Battery positive (+) → Terminal 16 (MF)	Forward position (A)	Does not move
Battery positive (+) → Terminal 15 (MR) Battery negative (-) → Terminal 16 (MF)	Position between forward position (A) and driving position (C)	Moves from (B) to retracted position (E)
Battery negative (-) → Terminal 15 (MR) Battery positive (+) → Terminal 16 (MF)	Position between forward position (A) and driving position (C)	Moves from (B) to forward position (A)
Battery positive (+) → Terminal 15 (MR) Battery negative (-) → Terminal 16 (MF)	Driving position (C)	Moves from (C) to retracted position (E)
Battery negative (-) → Terminal 15 (MR) Battery positive (+) → Terminal 16 (MF)	Driving position (C)	Does not move
Battery positive (+) → Terminal 15 (MR) Battery negative (-) → Terminal 16 (MF)	Position between driving position (C) and retracted position (E)	Moves from (D) to retracted position (E)
Battery negative (-) → Terminal 15 (MR) Battery positive (+) → Terminal 16 (MF)	Position between driving position (C) and retracted position (E)	Moves from (D) to driving position (C)
Battery positive (+) → Terminal 15 (MR) Battery negative (-) → Terminal 16 (MF)	Retracted position (E)	Does not move



Battery negative (-) → Terminal 15 (MR) Battery positive (+) → Terminal 16 (MF)	Retracted position (E)	Moves from (E) to driving position (C)

NG → REPLACE OUTER REAR VIEW MIRROR ASSEMBLY RH (Click here)

OK

9.CHECK HARNESS AND CONNECTOR (OUTER REAR VIEW MIRROR RH - OUTER MIRROR CONTROL ECU)

a. for LHD:

i. Disconnect the I17 ECU connector.

ii. Disconnect the I7 mirror connector.

iii. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
I17-5 (RR) - I7-15 (MR)	Always	Below 1 Ω
I17-6 (FR) - I7-16 (MF)		
I7-15 (MR) - Body ground	Always	10 kΩ or higher
I7-16 (MF) - Body ground		

b. for RHD:

i. Disconnect the I23 ECU connector.

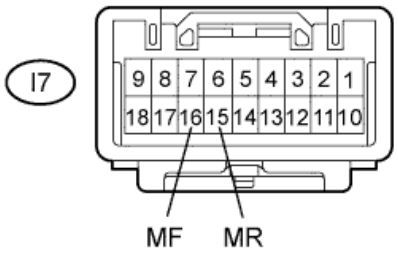
ii. Disconnect the I7 mirror connector.

iii. Measure the resistance according to the value(s) in the table below.

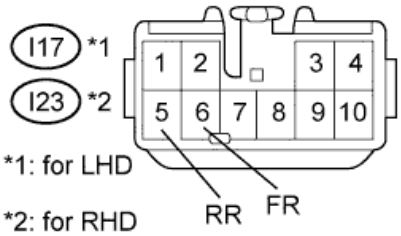
Standard Resistance:

Tester Connection	Condition	Specified Condition
I23-5 (RR) - I7-15 (MR)	Always	Below 1 Ω
I23-6 (FR) - I7-16 (MF)		
I7-15 (MR) - Body ground	Always	10 kΩ or higher
I7-16 (MF) - Body ground		

Front view of wire harness connector:
(to Outer Rear View Mirror RH)



Front view of wire harness connector:
(to Outer Mirror Control ECU)



NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

REPLACE OUTER MIRROR CONTROL ECU (Click here)

for Preparation Click here

SYSTEM DESCRIPTION

The outer rear view mirror assembly has a mirror position sensor. The position control ECU and switch sends instructions to the outer mirror control ECU. Then the outer mirror control ECU receives mirror information from the mirror position sensors, and memorizes the mirror positions.

INSPECTION PROCEDURE

1.CHECK DTC

a. Use the intelligent tester to check if the CAN communication system is functioning normally.

Result

Result	Proceed to
CAN DTC is not output	A
CAN DTC is output (for LHD)	B
CAN DTC is output (for RHD)	C

B → GO TO C N COMMUNIC TION SYSTEM (Click here)

C → GO TO C N COMMUNIC TION SYSTEM (Click here)

.CHECK SE T MEMORY SWITCH FUNCTION (SE T POSITION MEMORY FUNCTION)

a. Check that the driver side seat can be moved using the seat memory switch.

OK:
Driver side seat can e moved using seat memor switch.

NG → GO TO POWER SE T CONTROL SYSTEM (Click here)

OK

3.CHECK SE T MEMORY SWITCH FUNCTION (REGISTR TION OF SE T MEMORY SWITCH)

a. Check that the memory operation is properly completed.

NOTICE:

- **The seat position will not e recorded if the seat memor SET switch and 2 or more of the seat memor switches (for e ample, seat memor switch 1 and seat memor switch 2) are pressed simultaneousl .**
- **If the operation fails the mirror facin direction will not e memorized until the seat memor SET switch is turned off.**
- **The mirror facin direction will not e memorized when the mirror is operated manuall .**

OK:
Driver side seat position can e memorized using seat memor switch (for Driver Side).

NG → Go to step 4

OK

SYSTEM IS OK

4.RE D V LUE USING INTELLIGENT TESTER (MIRROR POSITION MEMORY)

a. Check the Data List for proper functioning of the mirror position memory (Click here).

Mirror

Tester Display	Measurement Item/Display	Normal Condition	Diagnostic Note
Mirror Memory	Mirror position memorized in seat memory switch memory1 / ON or	ON: Memorized	

No.1	OFF	OFF: Not memorized	-
Mirror Memory No.2	Mirror position memorized in seat memory switch memory2 / ON or OFF	ON: Memorized OFF: Not memorized	-
Mirror Memory No.3	Mirror position memorized in seat memory switch memory3 / ON or OFF	ON: Memorized OFF: Not memorized	-

OK:

On tester screen, each item changes etween ON and OFF according to a ove chart.

NG → REPL CE OUTER MIRROR CONTROL ECU (Click here)

OK

REPL CE POSITION CONTROL ECU ND SWITCH (Click here)

for Preparation Click here

SYSTEM DESCRIPTION

The outer rear view mirror assembly has a mirror position sensor. The position control ECU and switch sends instructions to the outer mirror control ECU. Then the outer mirror control ECU receives mirror information from the mirror position sensors, and memorizes the mirror positions.

INSPECTION PROCEDURE

1.CHECK DTC

a. Use the intelligent tester to check if the CAN communication system is functioning normally.

Result

Result	Proceed to
CAN DTC is not output	A
CAN DTC is output (for LHD)	B
CAN DTC is output (for RHD)	C

B → GO TO C N COMMUNIC TION SYSTEM (Click here)

C → GO TO C N COMMUNIC TION SYSTEM (Click here)

.CHECK SE T MEMORY SWITCH FUNCTION (SE T POSITION MEMORY FUNCTION)

a. Check that the driver side seat can be moved using the seat memory switch.

OK:
Driver side seat can e moved using seat memor switch.

NG → GO TO POWER SE T CONTROL SYSTEM (Click here)

OK

3.CHECK SE T MEMORY SWITCH FUNCTION (REGISTR TION OF SE T MEMORY SWITCH)

a. Check that the memory operation is properly completed.

NOTICE:

- **The seat position will not e recorded if the seat memor SET switch and 2 or more of the seat memor switches (for e ample, seat memor switch 1 and seat memor switch 2) are pressed simultaneousl .**
- **If the operation fails the mirror facin direction will not e memorized until the seat memor SET switch is turned off.**
- **The mirror facin direction will not e memorized when the mirror is operated manuall .**

OK:
Driver side seat position can e memorized using seat memor switch (for Driver Side).

NG → Go to step 4

OK

SYSTEM IS OK

4.RE D V LUE USING INTELLIGENT TESTER (MIRROR POSITION MEMORY)

a. Check the Data List for proper functioning of the mirror position memory (Click here).

Mirror

Tester Display	Measurement Item/Display	Normal Condition	Diagnostic Note
Mirror Memory	Mirror position memorized in seat memory switch memory1 / ON or	ON: Memorized	

No.1	OFF	OFF: Not memorized	-
Mirror Memory No.2	Mirror position memorized in seat memory switch memory2 / ON or OFF	ON: Memorized OFF: Not memorized	-
Mirror Memory No.3	Mirror position memorized in seat memory switch memory3 / ON or OFF	ON: Memorized OFF: Not memorized	-

OK:

On tester screen, each item changes etween ON and OFF according to a ove chart.

NG → REPL CE OUTER MIRROR CONTROL ECU (Click here)

OK

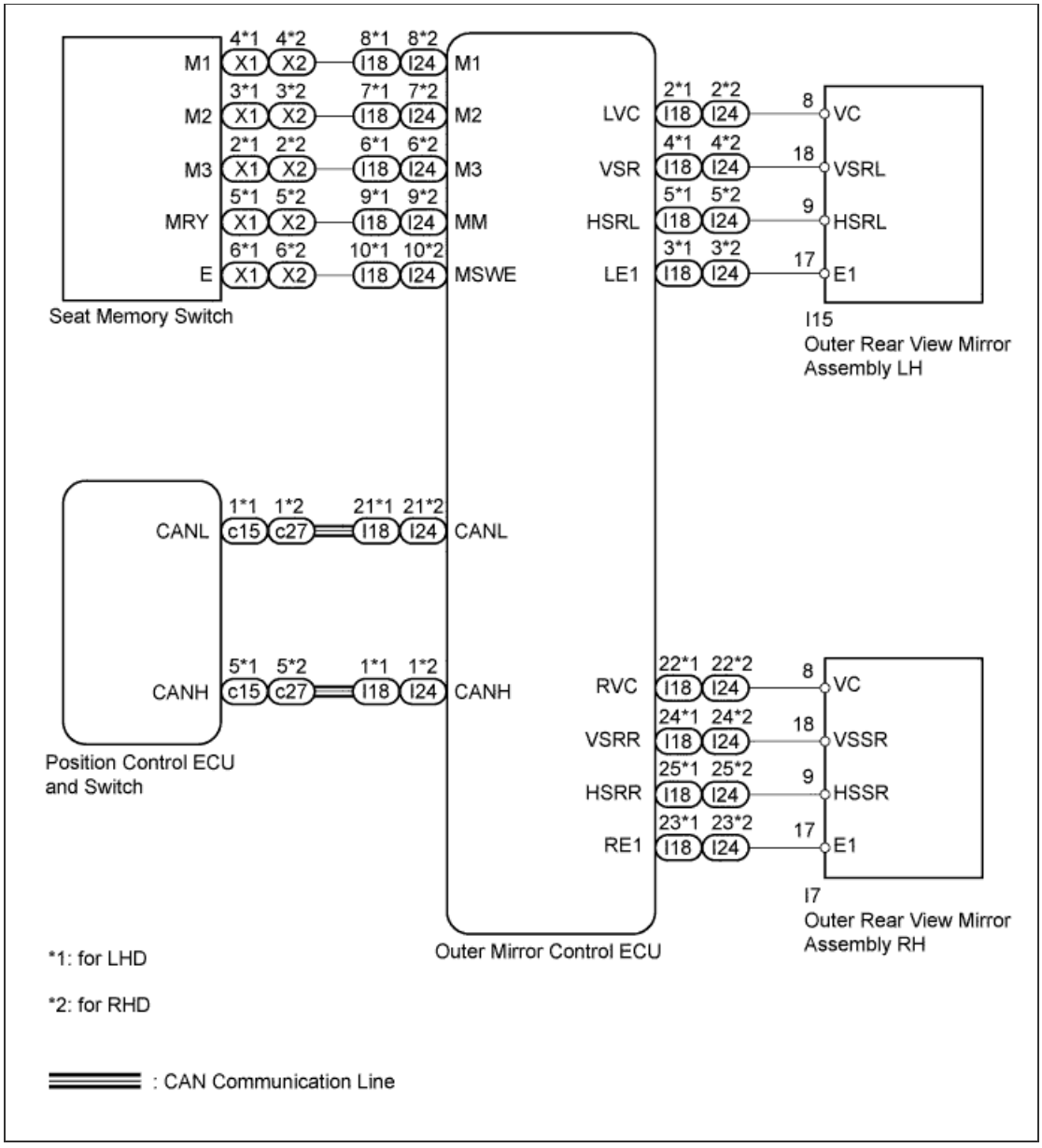
REPL CE POSITION CONTROL ECU ND SWITCH (Click here)

for Preparation Click here

SYSTEM DESCRIPTION

When the seat memory switch 1, seat memory switch 2 or seat memory switch 3 is pressed, the position control ECU and switch mirror position signal is sent through the CAN communication line to the outer mirror control ECU. The outer mirror control ECU then activates the mirror control motors to move the mirrors to the previously recorded positions.

WIRING DIAGRAM



INSPECTION PROCEDURE

1.CHECK DTC

a. Use the intelligent tester to check if the CAN communication system is functioning normally.

Result

Result	Proceed to
CAN DTC is not output	A
CAN DTC is output (for LHD)	B
CAN DTC is output (for RHD)	C

B → GO TO CAN COMMUNICATION SYSTEM (Click here)

C → GO TO CAN COMMUNICATION SYSTEM (Click here)

A

2.CHECK POWER MIRROR CONTROL FUNCTION

a. Check that the mirror surface positions of the outer rear view mirror LH and RH can be moved using the outer mirror switch.

OK:
Mirror surface positions of the outer rear view mirror LH and RH can be moved using the outer mirror switch.

NG → PROCEED TO NEXT INSPECTION PROCEDURE SHOWN IN PROBLEM SYMPTOMS TABLE (Click here)

OK

3.READ VALUE USING INTELLIGENT TESTER (MIRROR POSITION MEMORY)

a. Check the Data List for proper functioning of the mirror position memory (Click here).

Mirror

Tester Display	Measurement Item/Display	Normal Condition	Diagnostic Note
Mirror Memory No.1	Mirror position memorized in seat memory switch memory1 / ON or OFF	ON: Memorized OFF: Not memorized	-
Mirror Memory No.2	Mirror position memorized in seat memory switch memory2 / ON or OFF	ON: Memorized OFF: Not memorized	-
Mirror Memory No.3	Mirror position memorized in seat memory switch memory3 / ON or OFF	ON: Memorized OFF: Not memorized	-

OK:
On tester screen, each item changes between ON and OFF according to above chart.

NG → REPLACE OUTER MIRROR CONTROL ECU (Click here)

OK

4.READ VALUE USING INTELLIGENT TESTER (MIRROR POSITION SENSOR)

a. Check the Data List for proper functioning of the mirror position sensor (Click here).

Mirror

Tester Display	Measurement Item/Display	Normal Condition	Diagnostic Note
RH Mir Position Sensor V	RH side mirror vertical sensor voltage / MIN: 0 V, MAX: 5 V	Within range from 0 to 5 V	-
RH Mir Position Sensor H	RH side mirror horizontal sensor voltage / MIN: 0 V, MAX: 5 V	Within range from 0 to 5 V	-
LH Mir Position Sensor V	LH side mirror vertical sensor voltage / MIN: 0 V, MAX: 5 V	Within range from 0 to 5 V	-
LH Mir Position Sensor H	LH side mirror horizontal sensor voltage / MIN: 0 V, MAX: 5 V	Within range from 0 to 5 V	-

OK:
When mirror control switch is operated, voltage changes within range shown in above chart.

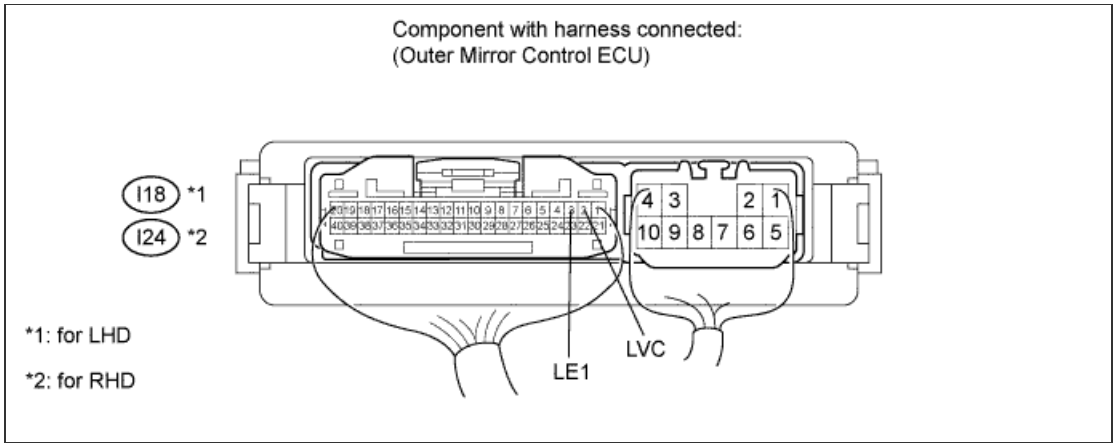
Result

Result	Proceed to
LH side mirror does not operate normally	A
RH side mirror does not operate normally	B
Mirror operates normally	C

B	Go to step 7
C	GO TO FRONT POWER SEAT CONTROL SYSTEM (Click here)

A

5.CHECK OUTER MIRROR CONTROL ECU



a. for LHD:

i. Measure the voltage according to the value(s) in the table below.

Standard Voltage:

Tester Connection	Switch Condition	Specified Condition
I18-2 (LVC) - I18-3 (LE1)	Engine switch on (IG)	4.7 to 5.5 V

ii. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
I18-3 (LE1) - Body ground	Always	Below 1 Ω

b. for RHD:

i. Measure the voltage according to the value(s) in the table below.

Standard Voltage:

Tester Connection	Switch Condition	Specified Condition
I24-2 (LVC) - I24-3 (LE1)	Engine switch on (IG)	4.7 to 5.5 V

ii. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
I24-3 (LE1) - Body ground	Always	Below 1 Ω

NG	REPLACE OUTER MIRROR CONTROL ECU (Click here)

OK

6.CHECK HARNESS AND CONNECTOR (OUTER REAR VIEW MIRROR LH - OUTER MIRROR CONTROL ECU)

a. for LHD:

i. Disconnect the I18 ECU connector.

ii. Disconnect the I15 mirror connector.

iii. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
I18-2 (LVC) - I15-8 (VC)	Always	Below 1 Ω
I18-3 (LE1) - I15-17 (E1)		
I18-4 (VSR) - I15-18 (VSRL)		
I18-5 (HSRL) - I15-9 (HSRL)		
I15-8 (VC) - Body ground	Always	10 kΩ or higher
I15-17 (E1) - Body ground		
I15-18 (VSRL) - Body ground		
I15-9 (HSRL) - Body ground		

b. for RHD:

i. Disconnect the I24 ECU connector.

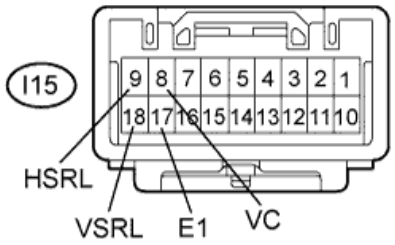
ii. Disconnect the I15 mirror connector.

iii. Measure the resistance according to the value(s) in the table below.

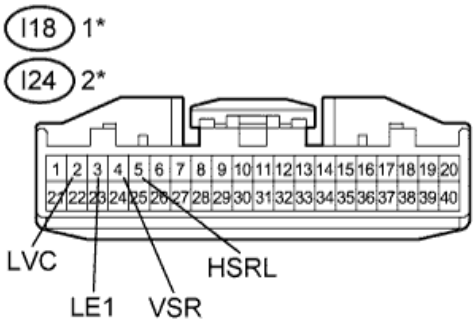
Standard Resistance:

Tester Connection	Condition	Specified Condition
I24-2 (LVC) - I15-8 (VC)	Always	Below 1 Ω
I24-3 (LE1) - I15-17 (E1)		
I24-4 (VSR) - I15-18 (VSRL)		
I24-5 (HSRL) - I15-9 (HSRL)		
I15-8 (VC) - Body ground	Always	10 kΩ or higher
I15-17 (E1) - Body ground		
I15-18 (VSRL) - Body ground		
I15-9 (HSRL) - Body ground		

Front view of wire harness connector:
(to Outer Rear View Mirror LH)



Front view of wire harness connector:
(to Outer Mirror Control ECU)



*1: for LHD

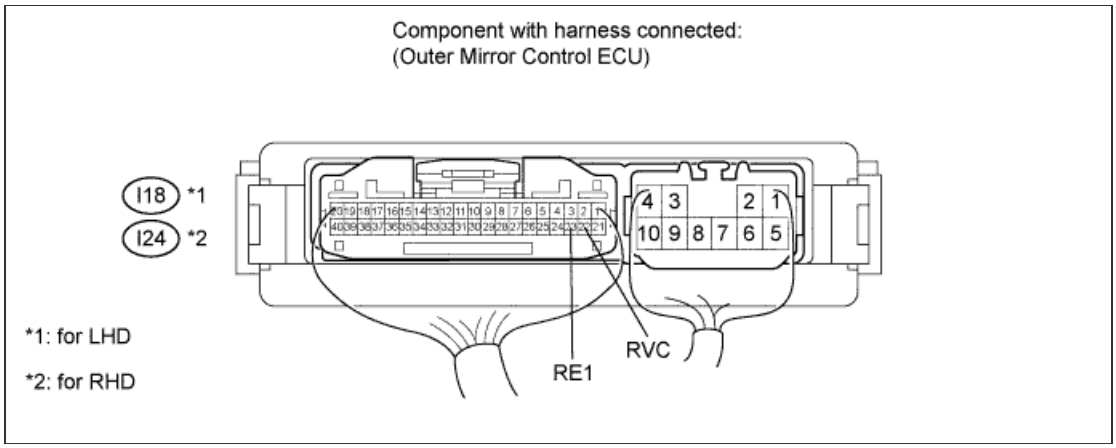
*2: for RHD

NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

REPLACE OUTER REAR VIEW MIRROR ASSEMBLY LH (Click here)

7.CHECK OUTER MIRROR CONTROL ECU



a. for LHD:

i. Measure the voltage according to the value(s) in the table below.

Standard Voltage:

Tester Connection	Switch Condition	Specified Condition
I18-22 (RVC) - I18-23 (RE1)	Engine switch on (IG)	4.7 to 5.5 V

ii. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
I18-23 (RE1) - Body ground	Always	Below 1 Ω

b. for RHD:

i. Measure the voltage according to the value(s) in the table below.

Standard Voltage:

Tester Connection	Switch Condition	Specified Condition
I24-22 (RVC) - I24-23 (RE1)	Engine switch on (IG)	4.7 to 5.5 V

ii. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
I24-23 (RE1) - Body ground	Always	Below 1 Ω

NG → REPLACE OUTER MIRROR CONTROL ECU (Click here)

OK

8.CHECK HARNESS AND CONNECTOR (OUTER REAR VIEW MIRROR RH - OUTER MIRROR CONTROL ECU)

a. for LHD:

i. Disconnect the I18 ECU connector.

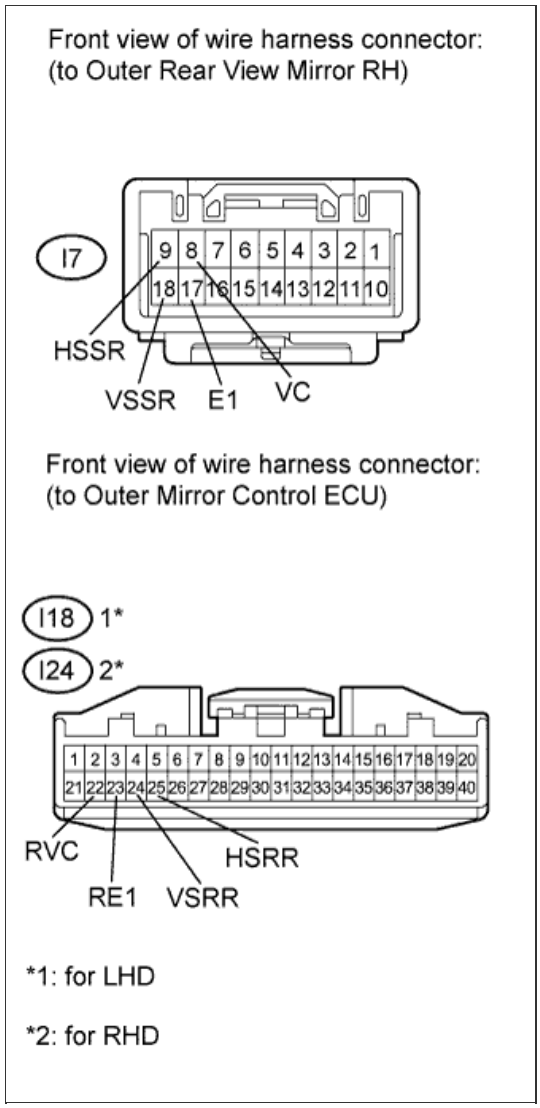
ii. Disconnect the I7 mirror connector.

iii. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition

I18-22 (RVC) - I7-8 (VC)	Always	Below 1 Ω
I18-23 (RE1) - I7-17 (E1)		
I18-24 (VSRR) - I7-18 (VSSR)		
I18-25 (HSRR) - 7-9 (HSSR)		
I7-8 (VC) - Body ground	Always	10 kΩ or higher
I7-17 (E1) - Body ground		
I7-18 (VSSR) - Body ground		
I7-9 (HSSR) - Body ground		



b. for RHD:

i. Disconnect the I24 ECU connector.

ii. Disconnect the I7 mirror connector.

iii. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
I24-22 (RVC) - I7-8 (VC)	Always	Below 1 Ω
I24-23 (RE1) - I7-17 (E1)		
I24-24 (VSRR) - I7-18 (VSSR)		
I24-25 (HSRR) - 7-9 (HSSR)		
I7-8 (VC) - Body ground	Always	10 kΩ or higher
I7-17 (E1) - Body ground		
I7-18 (VSSR) - Body ground		
I7-9 (HSSR) - Body ground		

NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

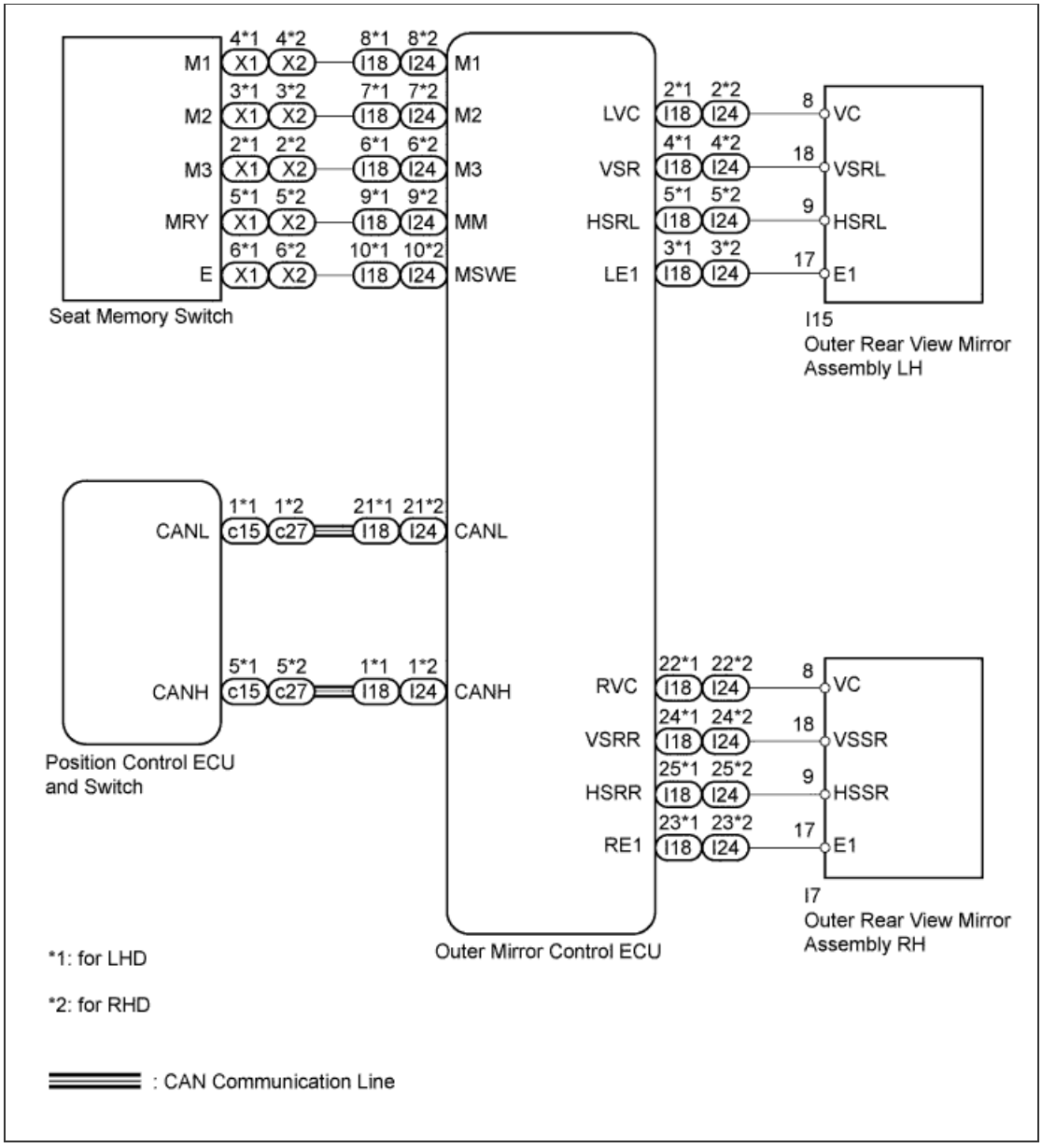
REPLACE OUTER REAR VIEW MIRROR ASSEMBLY RH (Click here)

for Preparation Click here

SYSTEM DESCRIPTION

When the seat memory switch 1, seat memory switch 2 or seat memory switch 3 is pressed, the position control ECU and switch mirror position signal is sent through the CAN communication line to the outer mirror control ECU. The outer mirror control ECU then activates the mirror control motors to move the mirrors to the previously recorded positions.

WIRING DIAGRAM



INSPECTION PROCEDURE

1.CHECK DTC

a. Use the intelligent tester to check if the CAN communication system is functioning normally.

Result

Result	Proceed to
CAN DTC is not output	A
CAN DTC is output (for LHD)	B
CAN DTC is output (for RHD)	C

B → GO TO CAN COMMUNICATION SYSTEM (Click here)

C → GO TO CAN COMMUNICATION SYSTEM (Click here)

A

2.CHECK POWER MIRROR CONTROL FUNCTION

a. Check that the mirror surface positions of the outer rear view mirror LH and RH can be moved using the outer mirror switch.

OK:
Mirror surface positions of the outer rear view mirror LH and RH can be moved using the outer mirror switch.

NG → PROCEED TO NEXT INSPECTION PROCEDURE SHOWN IN PROBLEM SYMPTOMS TABLE (Click here)

OK

3.READ VALUE USING INTELLIGENT TESTER (MIRROR POSITION MEMORY)

a. Check the Data List for proper functioning of the mirror position memory (Click here).

Mirror

Tester Display	Measurement Item/Display	Normal Condition	Diagnostic Note
Mirror Memory No.1	Mirror position memorized in seat memory switch memory1 / ON or OFF	ON: Memorized OFF: Not memorized	-
Mirror Memory No.2	Mirror position memorized in seat memory switch memory2 / ON or OFF	ON: Memorized OFF: Not memorized	-
Mirror Memory No.3	Mirror position memorized in seat memory switch memory3 / ON or OFF	ON: Memorized OFF: Not memorized	-

OK:
On tester screen, each item changes between ON and OFF according to above chart.

NG → REPLACE OUTER MIRROR CONTROL ECU (Click here)

OK

4.READ VALUE USING INTELLIGENT TESTER (MIRROR POSITION SENSOR)

a. Check the Data List for proper functioning of the mirror position sensor (Click here).

Mirror

Tester Display	Measurement Item/Display	Normal Condition	Diagnostic Note
RH Mir Position Sensor V	RH side mirror vertical sensor voltage / MIN: 0 V, MAX: 5 V	Within range from 0 to 5 V	-
RH Mir Position Sensor H	RH side mirror horizontal sensor voltage / MIN: 0 V, MAX: 5 V	Within range from 0 to 5 V	-
LH Mir Position Sensor V	LH side mirror vertical sensor voltage / MIN: 0 V, MAX: 5 V	Within range from 0 to 5 V	-
LH Mir Position Sensor H	LH side mirror horizontal sensor voltage / MIN: 0 V, MAX: 5 V	Within range from 0 to 5 V	-

OK:
When mirror control switch is operated, voltage changes within range shown in above chart.

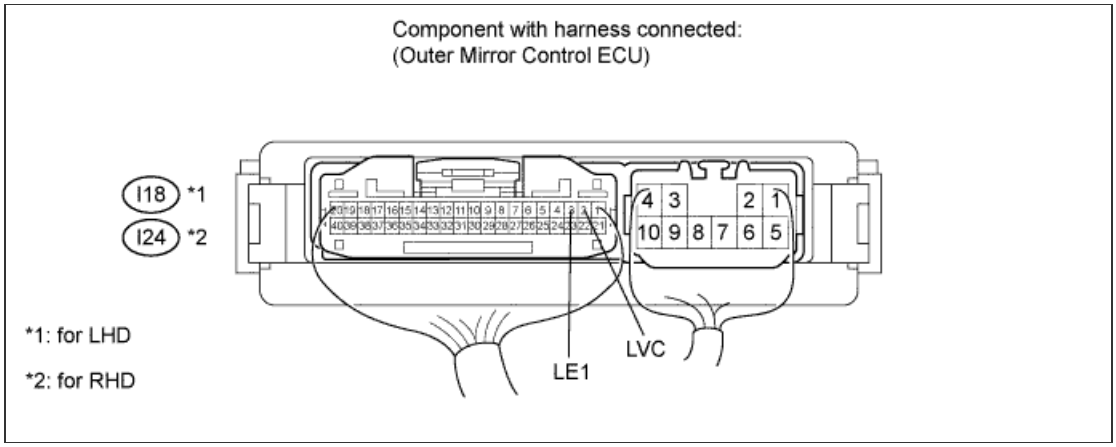
Result

Result	Proceed to
LH side mirror does not operate normally	A
RH side mirror does not operate normally	B
Mirror operates normally	C

B	Go to step 7
C	GO TO FRONT POWER SEAT CONTROL SYSTEM (Click here)

A

5.CHECK OUTER MIRROR CONTROL ECU



a. for LHD:

i. Measure the voltage according to the value(s) in the table below.

Standard Voltage:

Tester Connection	Switch Condition	Specified Condition
I18-2 (LVC) - I18-3 (LE1)	Engine switch on (IG)	4.7 to 5.5 V

ii. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
I18-3 (LE1) - Body ground	Always	Below 1 Ω

b. for RHD:

i. Measure the voltage according to the value(s) in the table below.

Standard Voltage:

Tester Connection	Switch Condition	Specified Condition
I24-2 (LVC) - I24-3 (LE1)	Engine switch on (IG)	4.7 to 5.5 V

ii. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
I24-3 (LE1) - Body ground	Always	Below 1 Ω

NG	REPLACE OUTER MIRROR CONTROL ECU (Click here)

OK

6.CHECK HARNESS AND CONNECTOR (OUTER REAR VIEW MIRROR LH - OUTER MIRROR CONTROL ECU)

a. for LHD:

i. Disconnect the I18 ECU connector.

ii. Disconnect the I15 mirror connector.

iii. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
I18-2 (LVC) - I15-8 (VC)	Always	Below 1 Ω
I18-3 (LE1) - I15-17 (E1)		
I18-4 (VSR) - I15-18 (VSRL)		
I18-5 (HSRL) - I15-9 (HSRL)		
I15-8 (VC) - Body ground	Always	10 kΩ or higher
I15-17 (E1) - Body ground		
I15-18 (VSRL) - Body ground		
I15-9 (HSRL) - Body ground		

b. for RHD:

i. Disconnect the I24 ECU connector.

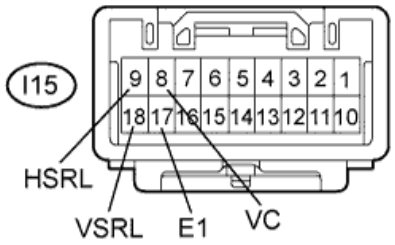
ii. Disconnect the I15 mirror connector.

iii. Measure the resistance according to the value(s) in the table below.

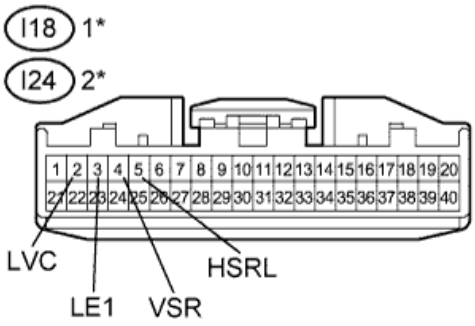
Standard Resistance:

Tester Connection	Condition	Specified Condition
I24-2 (LVC) - I15-8 (VC)	Always	Below 1 Ω
I24-3 (LE1) - I15-17 (E1)		
I24-4 (VSR) - I15-18 (VSRL)		
I24-5 (HSRL) - I15-9 (HSRL)		
I15-8 (VC) - Body ground	Always	10 kΩ or higher
I15-17 (E1) - Body ground		
I15-18 (VSRL) - Body ground		
I15-9 (HSRL) - Body ground		

Front view of wire harness connector:
(to Outer Rear View Mirror LH)



Front view of wire harness connector:
(to Outer Mirror Control ECU)



*1: for LHD

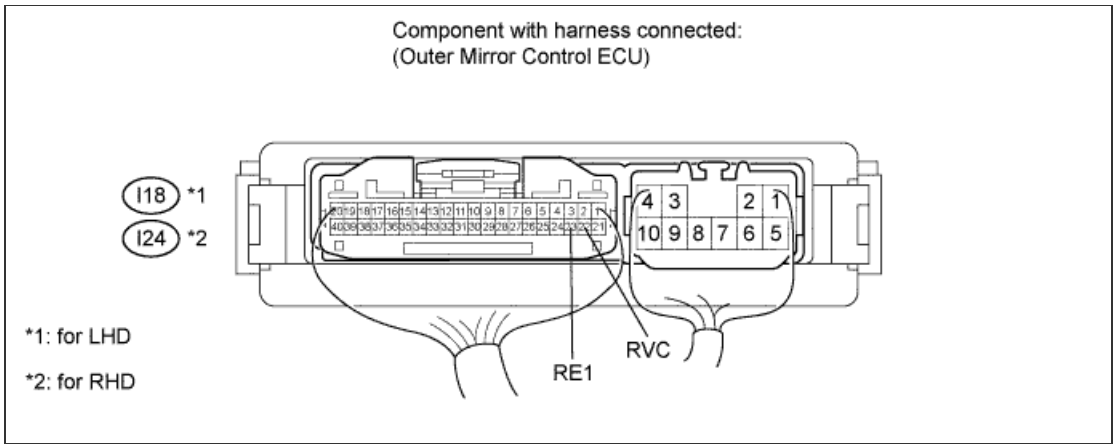
*2: for RHD

NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

REPLACE OUTER REAR VIEW MIRROR ASSEMBLY LH (Click here)

7.CHECK OUTER MIRROR CONTROL ECU



a. for LHD:

i. Measure the voltage according to the value(s) in the table below.

Standard Voltage:

Tester Connection	Switch Condition	Specified Condition
I18-22 (RVC) - I18-23 (RE1)	Engine switch on (IG)	4.7 to 5.5 V

ii. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
I18-23 (RE1) - Body ground	Always	Below 1 Ω

b. for RHD:

i. Measure the voltage according to the value(s) in the table below.

Standard Voltage:

Tester Connection	Switch Condition	Specified Condition
I24-22 (RVC) - I24-23 (RE1)	Engine switch on (IG)	4.7 to 5.5 V

ii. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
I24-23 (RE1) - Body ground	Always	Below 1 Ω

NG → REPLACE OUTER MIRROR CONTROL ECU (Click here)

OK

8.CHECK HARNESS AND CONNECTOR (OUTER REAR VIEW MIRROR RH - OUTER MIRROR CONTROL ECU)

a. for LHD:

i. Disconnect the I18 ECU connector.

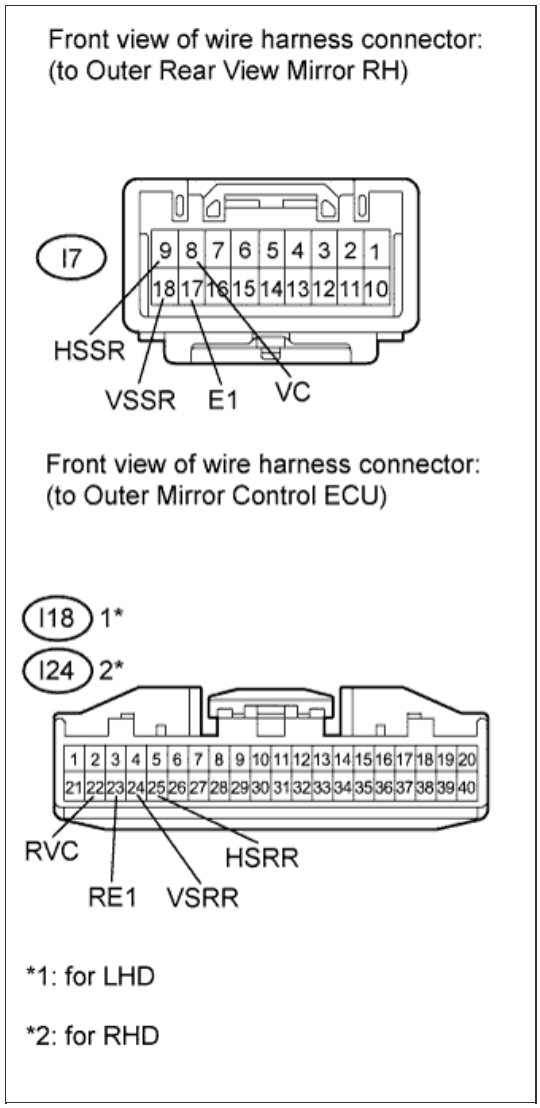
ii. Disconnect the I7 mirror connector.

iii. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition

I18-22 (RVC) - I7-8 (VC)	Always	Below 1 Ω
I18-23 (RE1) - I7-17 (E1)		
I18-24 (VSRR) - I7-18 (VSSR)		
I18-25 (HSRR) - 7-9 (HSSR)		
I7-8 (VC) - Body ground	Always	10 kΩ or higher
I7-17 (E1) - Body ground		
I7-18 (VSSR) - Body ground		
I7-9 (HSSR) - Body ground		



b. for RHD:

i. Disconnect the I24 ECU connector.

ii. Disconnect the I7 mirror connector.

iii. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
I24-22 (RVC) - I7-8 (VC)	Always	Below 1 Ω
I24-23 (RE1) - I7-17 (E1)		
I24-24 (VSRR) - I7-18 (VSSR)		
I24-25 (HSRR) - 7-9 (HSSR)		
I7-8 (VC) - Body ground	Always	10 kΩ or higher
I7-17 (E1) - Body ground		
I7-18 (VSSR) - Body ground		
I7-9 (HSSR) - Body ground		

NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

REPLACE OUTER REAR VIEW MIRROR ASSEMBLY RH (Click here)

for Preparation Click here

SYSTEM DESCRIPTION

When the reverse signal is sent from the ECM through the CAN communication line to the outer mirror control ECU, the outer mirror control ECU activates the outer rear view mirror LH and RH reverse shift-linked function.

HINT:

The reverse shift-linked function will not occur when the mirror master switch is in the neutral position (off).

INSPECTION PROCEDURE

1.CHECK DTC

a. Use the intelligent tester to check if the CAN communication system is functioning normally.

Result

Result	Proceed to
CAN DTC is not output	A
CAN DTC is output (for LHD)	B
CAN DTC is output (for RHD)	C

B → GO TO CAN COMMUNICATION SYSTEM (Click here)

C → GO TO CAN COMMUNICATION SYSTEM (Click here)

A

2.CHECK OPERATION OF SHIFT INDICATOR

a. Check that the shift indicator of the combination meter operates normally.

OK:

Shift indicator of combination meter operates normally.

NG → GO TO METER / GAUGE SYSTEM (Click here)

OK

3.READ VALUE USING INTELLIGENT TESTER (MIRROR POSITION SENSOR)

a. Check the Data List for proper functioning of the mirror position sensor (Click here).

Mirror

Tester Display	Measurement Item/Display	Normal Condition	Diagnostic Note
RH Mir Position Sensor V	RH side mirror vertical sensor voltage / MIN: 0 V, MAX: 5 V	Within range from 0 to 5 V	-
LH Mir Position Sensor V	LH side mirror vertical sensor voltage / MIN: 0 V, MAX: 5 V	Within range from 0 to 5 V	-

OK:

When mirror control switch is operated to turn mirror upward or downward, voltage changes within range shown in above chart.

Result

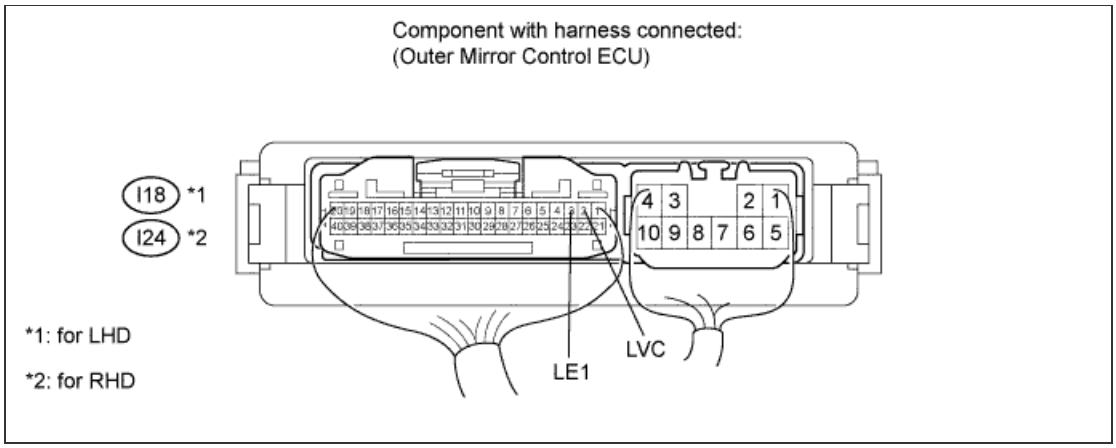
Result	Proceed to
LH side mirror does not operate normally	A
RH side mirror does not operate normally	B
Mirror operates normally	C

B → Go to step 6

C → REPLACE OUTER MIRROR CONTROL ECU (Click here)

A

4.CHECK OUTER MIRROR CONTROL ECU



a. for LHD:

i. Measure the voltage according to the value(s) in the table below.

Standard Voltage:

Tester Connection	Switch Condition	Specified Condition
I18-2 (LVC) - I18-3 (LE1)	Engine switch on (IG)	4.7 to 5.5 V

ii. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
I18-3 (LE1) - Body ground	Always	Below 1 Ω

b. for RHD:

i. Measure the voltage according to the value(s) in the table below.

Standard Voltage:

Tester Connection	Switch Condition	Specified Condition
I24-2 (LVC) - I24-3 (LE1)	Engine switch on (IG)	4.7 to 5.5 V

ii. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
I24-3 (LE1) - Body ground	Always	Below 1 Ω

NG → REPLACE OUTER MIRROR CONTROL ECU (Click here)

OK

5.CHECK HARNESS AND CONNECTOR (OUTER REAR VIEW MIRROR LH - OUTER MIRROR CONTROL ECU)

a. for LHD:

i. Disconnect the I18 ECU connector.

ii. Disconnect the I1 mirror connector.

iii. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
I18-2 (LVC) - I15-8 (VC)	Always	Below 1 Ω
I18-3 (LE1) - I15-17 (E1)		
I18-4 (VSR) - I15-18 (VSRL)		
I15-8 (VC) - Body ground	Always	10 kΩ or higher
I15-17 (E1) - Body ground		
I15-18 (VSRL) - Body ground		

b. for RHD:

i. Disconnect the I24 ECU connector.

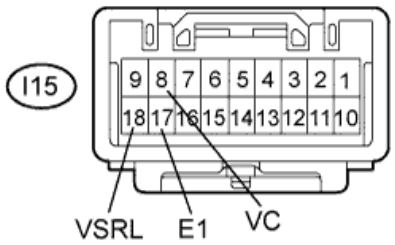
ii. Disconnect the I15 mirror connector.

iii. Measure the resistance according to the value(s) in the table below.

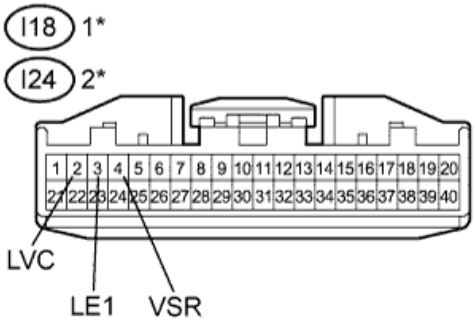
Standard Resistance:

Tester Connection	Condition	Specified Condition
I24-2 (LVC) - I15-8 (VC)	Always	Below 1 Ω
I24-3 (LE1) - I15-17 (E1)		
I24-4 (VSR) - I15-18 (VSRL)		
I15-8 (VC) - Body ground	Always	10 kΩ or higher
I15-17 (E1) - Body ground		
I15-18 (VSRL) - Body ground		

Front view of wire harness connector:
(to Outer Rear View Mirror LH)



Front view of wire harness connector:
(to Outer Mirror Control ECU)



*1: for LHD

*2: for RHD

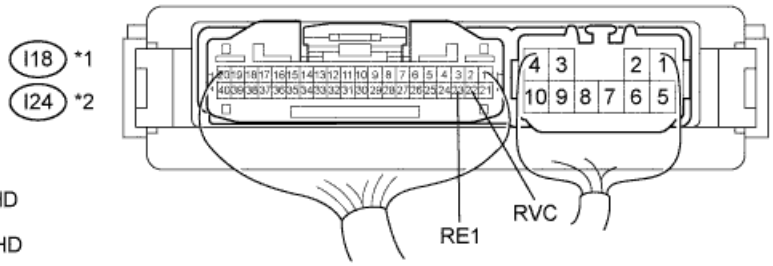
NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

REPLACE OUTER REAR VIEW MIRROR ASSEMBLY LH (Click here)

6.CHECK OUTER MIRROR CONTROL ECU

Component with harness connected:
(Outer Mirror Control ECU)



*1: for LHD

*2: for RHD

a. for LHD:

i. Measure the voltage according to the value(s) in the table below.

Standard Voltage:

Tester Connection	Switch Condition	Specified Condition
I18-22 (RVC) - I18-23 (RE1)	Engine switch on (IG)	4.7 to 5.5 V

ii. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
I18-23 (RE1) - Body ground	Always	Below 1 Ω

b. for RHD:

i. Measure the voltage according to the value(s) in the table below.

Standard Voltage:

Tester Connection	Switch Condition	Specified Condition
I24-22 (RVC) - I24-23 (RE1)	Engine switch on (IG)	4.7 to 5.5 V

ii. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
I24-23 (RE1) - Body ground	Always	Below 1 Ω

NG → REPLACE OUTER MIRROR CONTROL ECU (Click here)

OK

7.CHECK HARNESS AND CONNECTOR (OUTER REAR VIEW MIRROR RH - OUTER MIRROR CONTROL ECU)

a. for LHD:

i. Disconnect the I18 ECU connector.

ii. Disconnect the I7 mirror connector.

iii. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
I18-22 (RVC) - I7-8 (VC)	Always	Below 1 Ω
I18-23 (RE1) - I7-17 (E1)		
I18-24 (VSRR) - I7-18 (VSSR)		
I7-8 (VC) - Body ground	Always	10 kΩ or higher
I7-17 (E1) - Body ground		
I7-18 (VSSR) - Body ground		

b. for RHD:

i. Disconnect the I ECU connector.

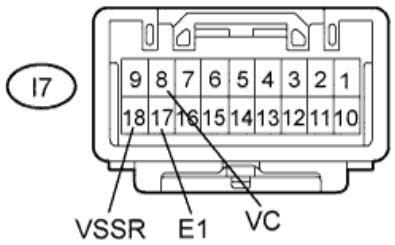
ii. Disconnect the I7 mirror connector.

iii. Measure the resistance according to the value(s) in the table below.

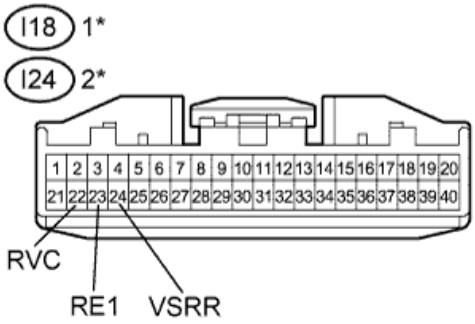
Standard Resistance:

Tester Connection	Condition	Specified Condition
I24-22 (RVC) - I7-8 (VC)	Always	Below 1 Ω
I24-23 (RE1) - I7-17 (E1)		
I24-24 (VSRR) - I7-18 (VSSR)		
I7-8 (VC) - Body ground	Always	10 kΩ or higher
I7-17 (E1) - Body ground		
I7-18 (VSSR) - Body ground		

Front view of wire harness connector:
(to Outer Rear View Mirror RH)



Front view of wire harness connector:
(to Outer Mirror Control ECU)



*1: for LHD

*2: for RHD

NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

REPLACE OUTER REAR VIEW MIRROR ASSEMBLY RH (Click here)

for Preparation Click here

SYSTEM DESCRIPTION

When the reverse signal is sent from the ECM through the CAN communication line to the outer mirror control ECU, the outer mirror control ECU activates the outer rear view mirror LH and RH reverse shift-linked function.

HINT:

The reverse shift-linked function will not occur when the mirror master switch is in the neutral position (off).

INSPECTION PROCEDURE

1.CHECK DTC

a. Use the intelligent tester to check if the CAN communication system is functioning normally.

Result

Result	Proceed to
CAN DTC is not output	A
CAN DTC is output (for LHD)	B
CAN DTC is output (for RHD)	C

B → GO TO CAN COMMUNICATION SYSTEM (Click here)

C → GO TO CAN COMMUNICATION SYSTEM (Click here)

A

2.CHECK OPERATION OF SHIFT INDICATOR

a. Check that the shift indicator of the combination meter operates normally.

OK:

Shift indicator of combination meter operates normally.

NG → GO TO METER / GAUGE SYSTEM (Click here)

OK

3.READ VALUE USING INTELLIGENT TESTER (MIRROR POSITION SENSOR)

a. Check the Data List for proper functioning of the mirror position sensor (Click here).

Mirror

Tester Display	Measurement Item/Display	Normal Condition	Diagnostic Note
RH Mir Position Sensor V	RH side mirror vertical sensor voltage / MIN: 0 V, MAX: 5 V	Within range from 0 to 5 V	-
LH Mir Position Sensor V	LH side mirror vertical sensor voltage / MIN: 0 V, MAX: 5 V	Within range from 0 to 5 V	-

OK:

When mirror control switch is operated to turn mirror upward or downward, voltage changes within range shown in above chart.

Result

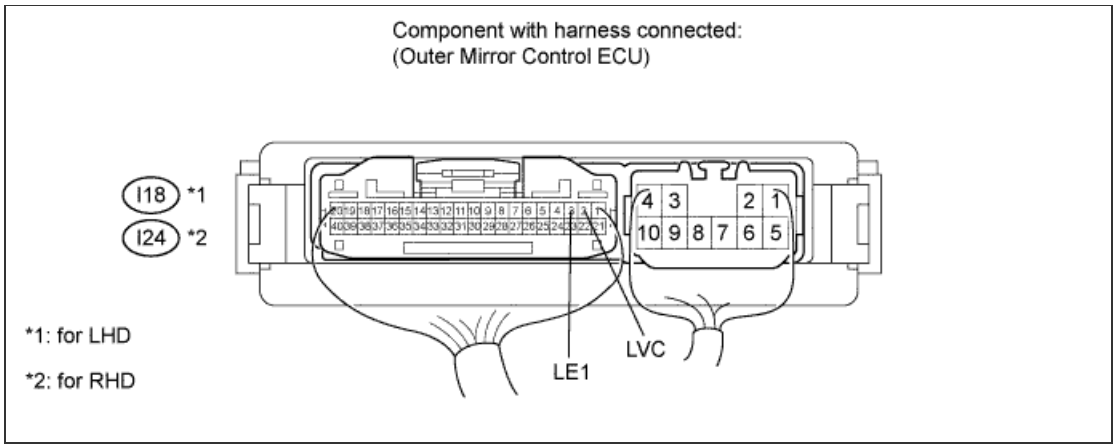
Result	Proceed to
LH side mirror does not operate normally	A
RH side mirror does not operate normally	B
Mirror operates normally	C

B → Go to step 6

C → REPLACE OUTER MIRROR CONTROL ECU (Click here)

A

4.CHECK OUTER MIRROR CONTROL ECU



a. for LHD:

i. Measure the voltage according to the value(s) in the table below.

Standard Voltage:

Tester Connection	Switch Condition	Specified Condition
I18-2 (LVC) - I18-3 (LE1)	Engine switch on (IG)	4.7 to 5.5 V

ii. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
I18-3 (LE1) - Body ground	Always	Below 1 Ω

b. for RHD:

i. Measure the voltage according to the value(s) in the table below.

Standard Voltage:

Tester Connection	Switch Condition	Specified Condition
I24-2 (LVC) - I24-3 (LE1)	Engine switch on (IG)	4.7 to 5.5 V

ii. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
I24-3 (LE1) - Body ground	Always	Below 1 Ω

NG → REPLACE OUTER MIRROR CONTROL ECU (Click here)

OK

5.CHECK HARNESS AND CONNECTOR (OUTER REAR VIEW MIRROR LH - OUTER MIRROR CONTROL ECU)

a. for LHD:

i. Disconnect the I18 ECU connector.

ii. Disconnect the I1 mirror connector.

iii. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
I18-2 (LVC) - I15-8 (VC)	Always	Below 1 Ω
I18-3 (LE1) - I15-17 (E1)		
I18-4 (VSR) - I15-18 (VSRL)		
I15-8 (VC) - Body ground	Always	10 kΩ or higher
I15-17 (E1) - Body ground		
I15-18 (VSRL) - Body ground		

b. for RHD:

i. Disconnect the I24 ECU connector.

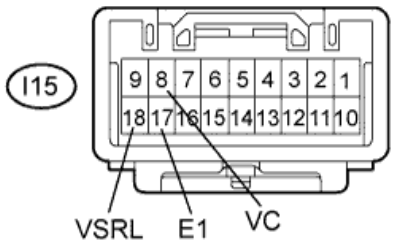
ii. Disconnect the I15 mirror connector.

iii. Measure the resistance according to the value(s) in the table below.

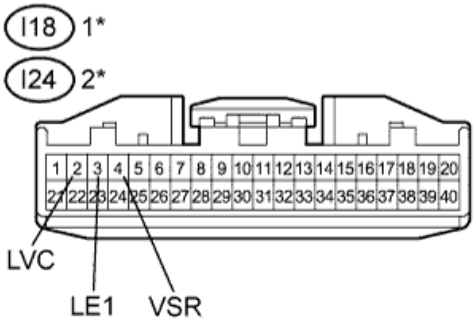
Standard Resistance:

Tester Connection	Condition	Specified Condition
I24-2 (LVC) - I15-8 (VC)	Always	Below 1 Ω
I24-3 (LE1) - I15-17 (E1)		
I24-4 (VSR) - I15-18 (VSRL)		
I15-8 (VC) - Body ground	Always	10 kΩ or higher
I15-17 (E1) - Body ground		
I15-18 (VSRL) - Body ground		

Front view of wire harness connector:
(to Outer Rear View Mirror LH)



Front view of wire harness connector:
(to Outer Mirror Control ECU)



*1: for LHD

*2: for RHD

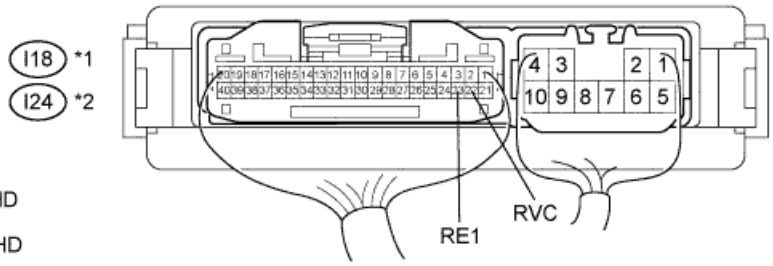
NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

REPLACE OUTER REAR VIEW MIRROR ASSEMBLY LH (Click here)

6.CHECK OUTER MIRROR CONTROL ECU

Component with harness connected:
(Outer Mirror Control ECU)



*1: for LHD

*2: for RHD

a. for LHD:

i. Measure the voltage according to the value(s) in the table below.

Standard Voltage:

Tester Connection	Switch Condition	Specified Condition
I18-22 (RVC) - I18-23 (RE1)	Engine switch on (IG)	4.7 to 5.5 V

ii. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
I18-23 (RE1) - Body ground	Always	Below 1 Ω

b. for RHD:

i. Measure the voltage according to the value(s) in the table below.

Standard Voltage:

Tester Connection	Switch Condition	Specified Condition
I24-22 (RVC) - I24-23 (RE1)	Engine switch on (IG)	4.7 to 5.5 V

ii. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
I24-23 (RE1) - Body ground	Always	Below 1 Ω

NG → REPLACE OUTER MIRROR CONTROL ECU (Click here)

OK

7.CHECK HARNESS AND CONNECTOR (OUTER REAR VIEW MIRROR RH - OUTER MIRROR CONTROL ECU)

a. for LHD:

i. Disconnect the I18 ECU connector.

ii. Disconnect the I7 mirror connector.

iii. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
I18-22 (RVC) - I7-8 (VC)	Always	Below 1 Ω
I18-23 (RE1) - I7-17 (E1)		
I18-24 (VSRR) - I7-18 (VSSR)		
I7-8 (VC) - Body ground	Always	10 kΩ or higher
I7-17 (E1) - Body ground		
I7-18 (VSSR) - Body ground		

b. for RHD:

i. Disconnect the I ECU connector.

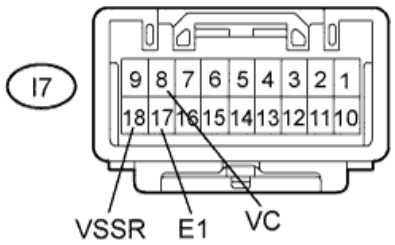
ii. Disconnect the I7 mirror connector.

iii. Measure the resistance according to the value(s) in the table below.

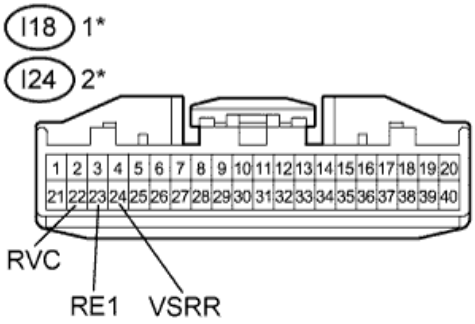
Standard Resistance:

Tester Connection	Condition	Specified Condition
I24-22 (RVC) - I7-8 (VC)	Always	Below 1 Ω
I24-23 (RE1) - I7-17 (E1)		
I24-24 (VSRR) - I7-18 (VSSR)		
I7-8 (VC) - Body ground	Always	10 kΩ or higher
I7-17 (E1) - Body ground		
I7-18 (VSSR) - Body ground		

Front view of wire harness connector:
(to Outer Rear View Mirror RH)



Front view of wire harness connector:
(to Outer Mirror Control ECU)



*1: for LHD

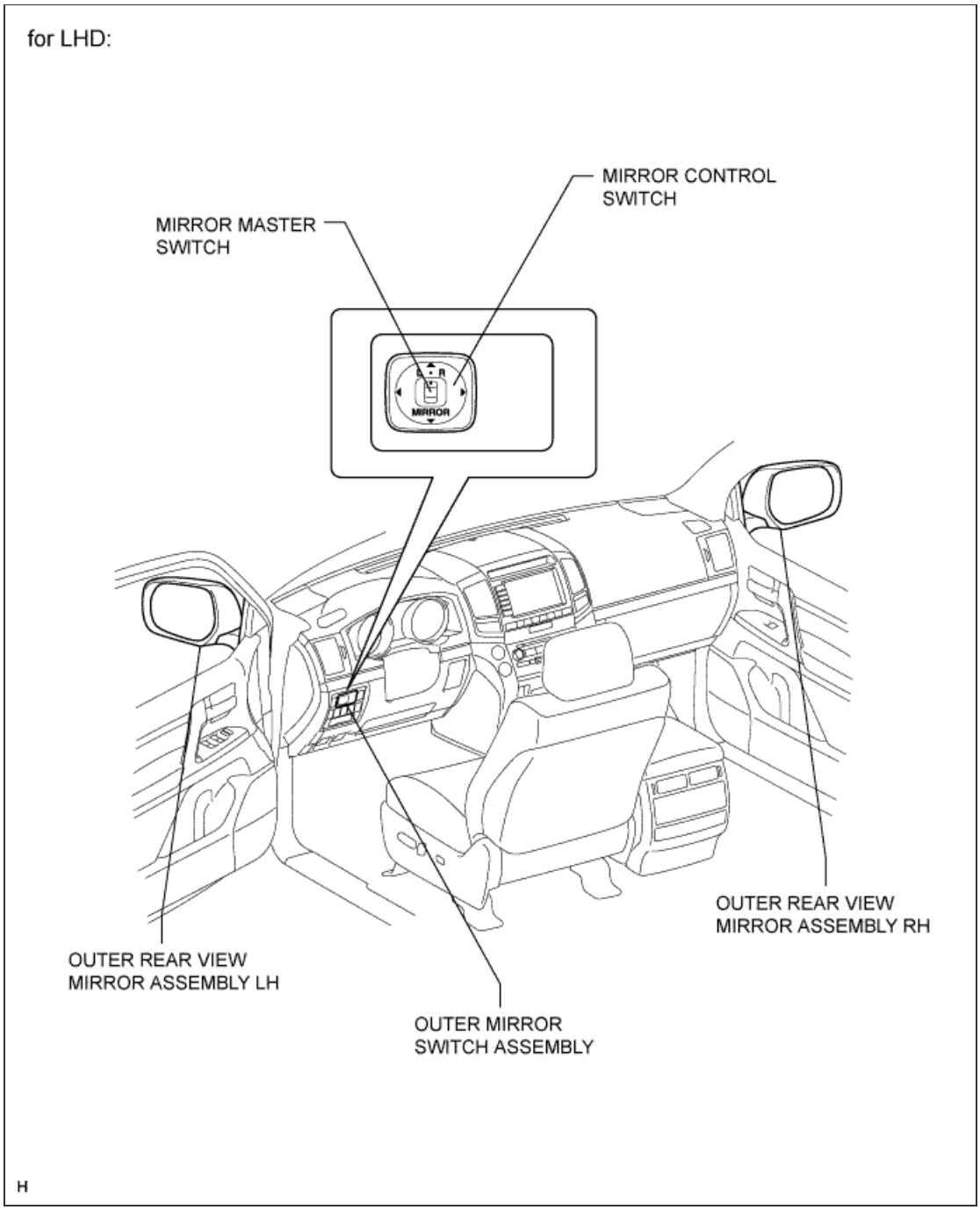
*2: for RHD

NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

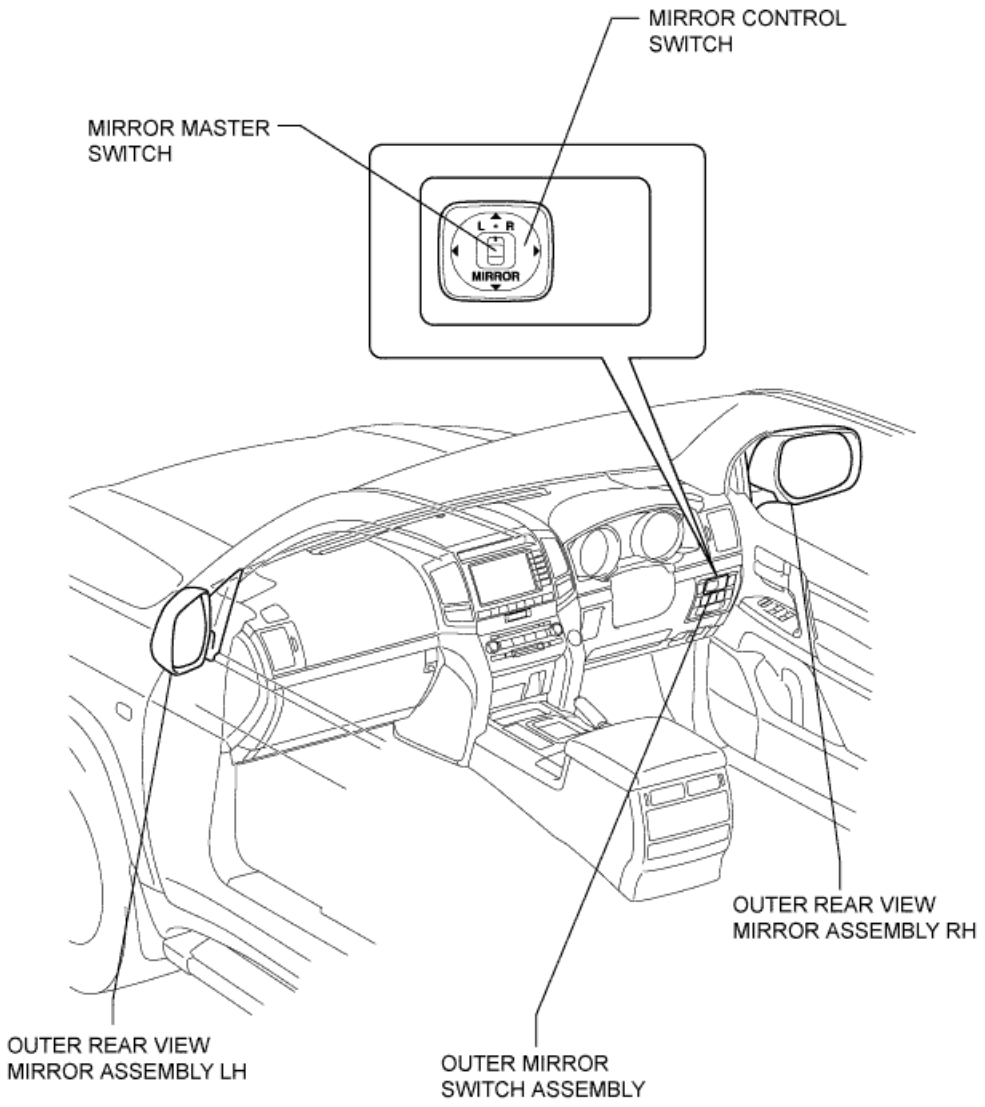
OK

REPLACE OUTER REAR VIEW MIRROR ASSEMBLY RH (Click here)

or Preparation Click here

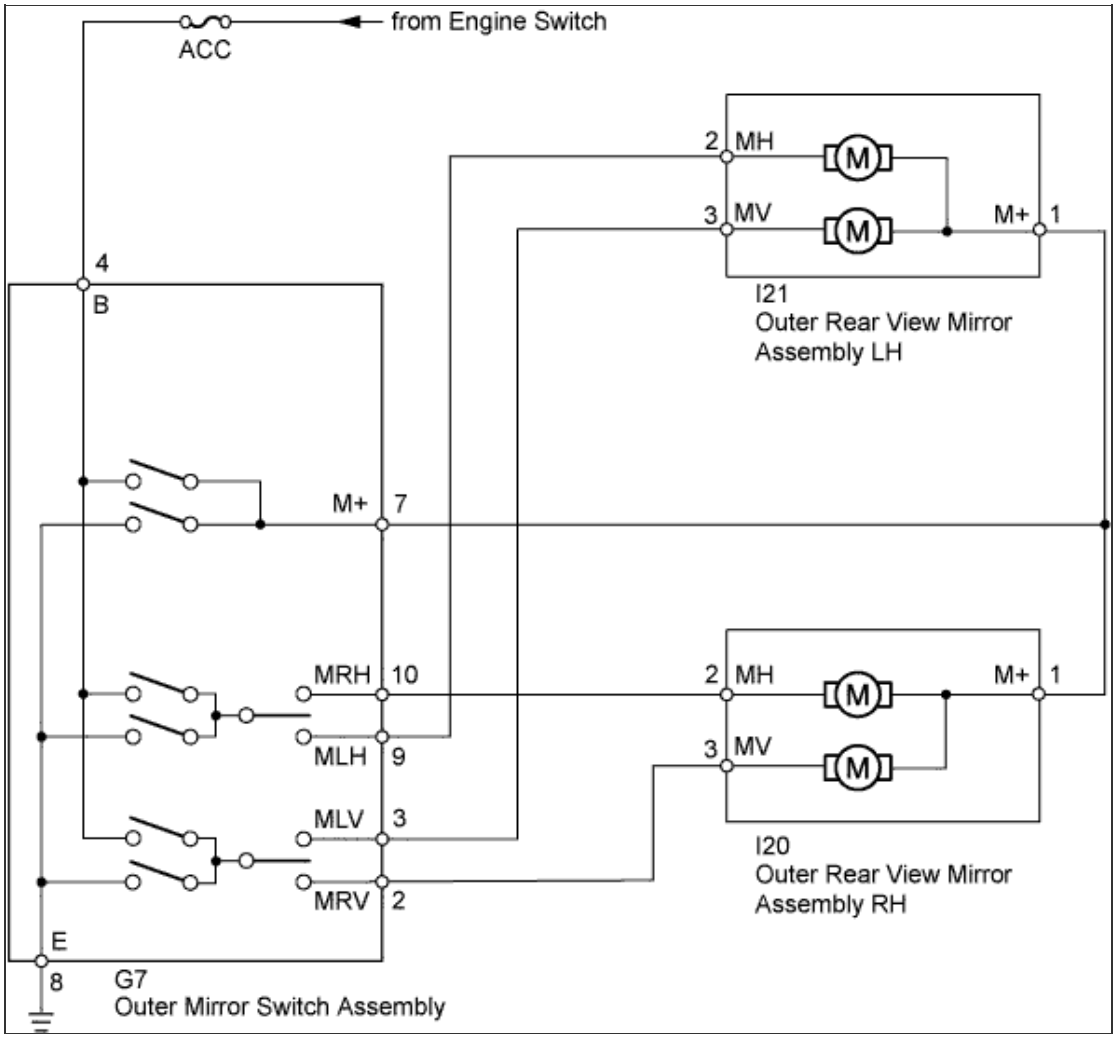


for RHD:


MIRROR CONTROL SWITCH
MIRROR MASTER SWITCH
L R
MIRROR
OUTER REAR VIEW MIRROR ASSEMBLY RH
OUTER REAR VIEW MIRROR ASSEMBLY LH
OUTER MIRROR SWITCH ASSEMBLY

H

for Preparation Click here



for Preparation Click here

CHECK POWER MIRROR SWITCH OPERATION OF INTEGRATION CONTROL AND PANEL

a. Turn the engine switch on (ACC).

b. With the mirror master switch set to L, check that the mirror surface moves up, down, left and right normally.

c. With the mirror master switch set to R, check that the mirror surface moves up, down, left and right normally.

for Preparation Click here

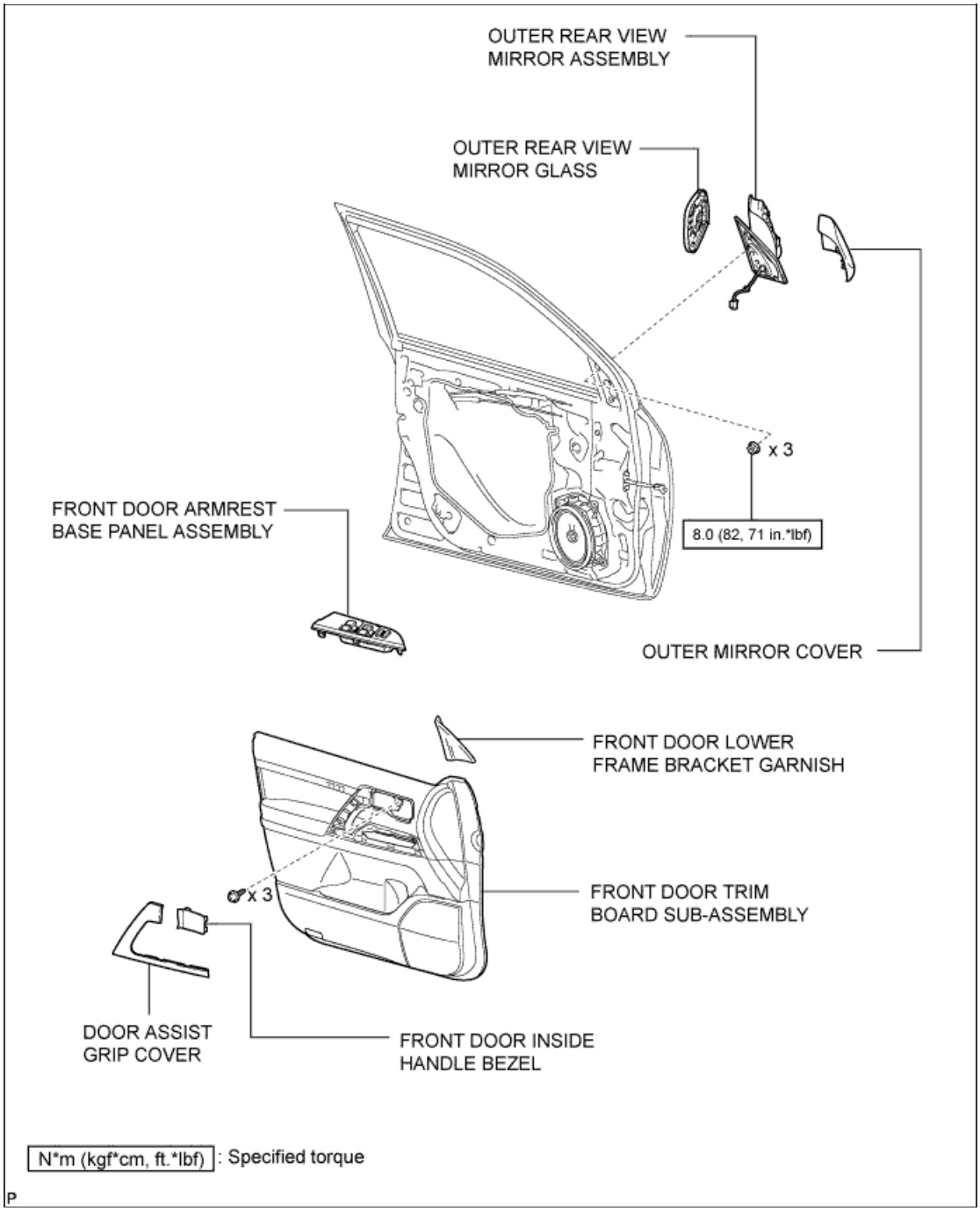
HINT:

- **Use the table below to help determine the cause of problem symptoms. If multiple suspected areas are listed, the potential causes of the symptoms are listed in order of probability in the "Suspected Area" column of the table. Check each symptom by checking the suspected areas in the order they are listed. Replace parts as necessary.**
- **Inspect the fuses and relays related to the system before inspecting the suspected areas below.**

Power Mirror Control System (w/o Retract Mirror)

Symptom	Suspected Area	See page
Driver Side Power Mirror cannot be Adjusted with Power Mirror Switch	Outer mirror switch assembly	Click here
	Outer rear view mirror assembly (driver side)	Click here
	Harness or connector	-
Front Passenger Side Power Mirror cannot be Adjusted with Power Mirror Switch	Outer mirror switch assembly	Click here
	Outer rear view mirror assembly (passenger side)	Click here
	Harness or connector	-

for Preparation Click here



for Preparation Click here

1. CHECK POWER RETRACTABLE MIRROR

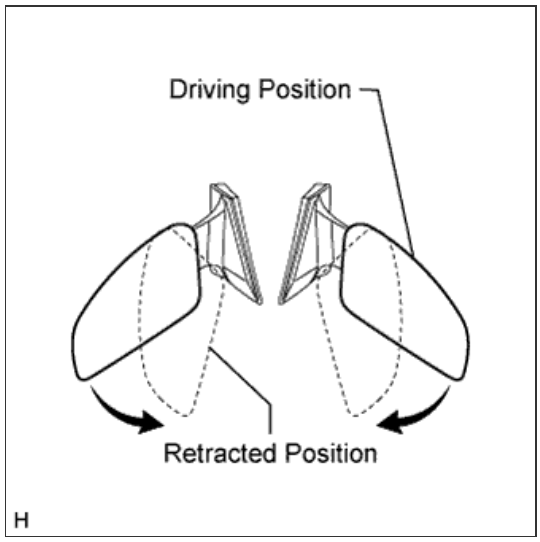
a. Turn the engine switch on (ACC).

b. At each position of the outer mirror body, check the retractable mirror operation when operating the retract switch of the outer mirror.

i. Move the mirrors to the driving position.

ii. Press the retract switch.

iii. Check that the right and left mirrors move from the driving position to the retracted position.



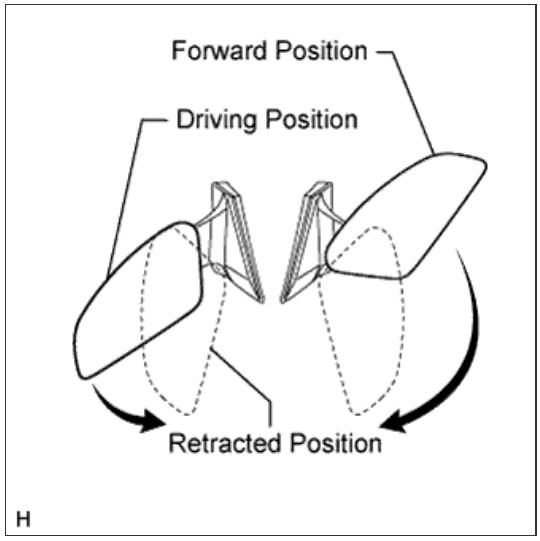
iv. Move the mirrors to the driving position.

v. Move one of the mirrors to the forward position by hand.

vi. Press the retract switch.

vii. Check that the mirror moves from the forward position to the retracted position.

viii. Check that the other mirror moves from the driving position to the retracted position.

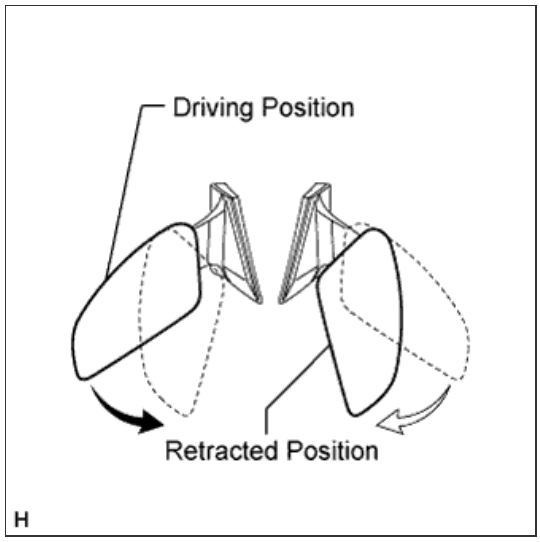


ix. Move the mirrors to the driving position.

x. Move one of the mirrors to the retracted position by hand.

xi. Press the retract switch.

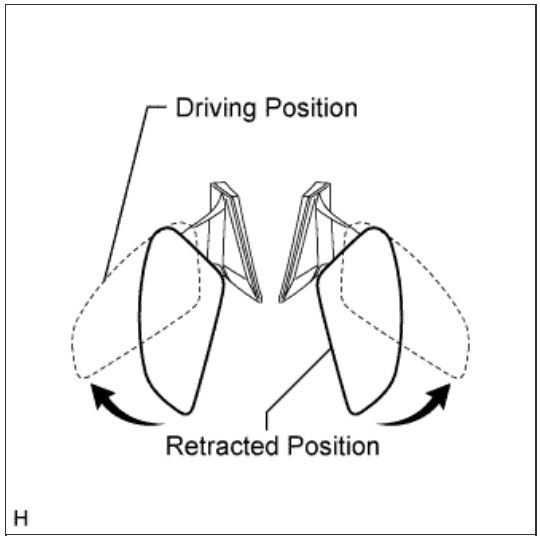
xii. Check that the mirror moves from the driving position to the retracted position.



iii. Move the mirrors to the retracted position.

iv. Press the retract switch.

v. Check that the right and left mirrors move from the retracted position to the driving position.

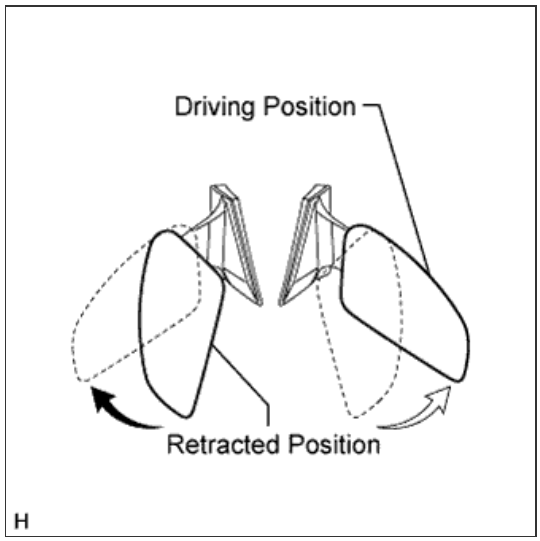


vi. Move the mirrors to the retracted position.

vii. Move one of the mirrors to the driving position by hand.

viii. Press the retract switch.

i . Check that the mirror moves from the retracted position to the driving position.



c. Check the operation of the outer mirror in relation to retract switch operations and engine switch position changes.

i. When the mirror is operating, turn the engine switch off. Check that the mirror operation does not stop and continues until the operation has finished.

ii. Repeat the step above. This time, before the mirror operation completes, turn the engine switch on (ACC) and press the retract switch. Check that the mirror operates in the opposite direction.

d. Check the operation of the outer mirror when it is restrained by an obstacle.

i. When the mirror is moving to the retracted or driving position, restrain the mirror by hand. Check that the mirror stops moving.

ii. With the mirror stopped partway, push the retract switch. Check that the mirror moves in the opposite direction it was moving when it was restrained.

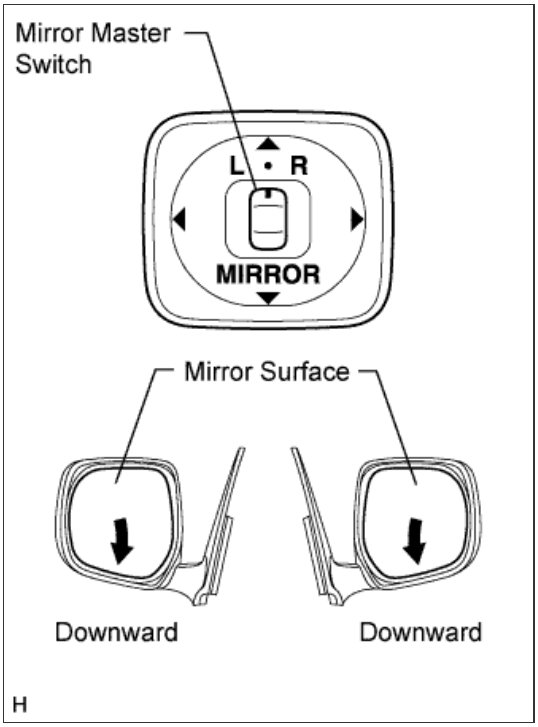
2. CHECK REVERSE-SHIFT LINKED OPERATION OF MIRRORS

a. Turn the engine switch on (IG).

b. Set the mirror switch to L or R.

c. Check that the mirror faces downward when the shift lever is moved to R.

d. When the shift lever is not in P, or the mirror switch is in the neutral position (OFF), check that the outer rear view mirror returns to the driving position.



3. CHECK MIRROR HEATER

a. Turn the engine switch on (IG).

b. Check that pressing the rear defogger switch illuminates the indicator and warms the mirror surface.

c. Check that after approximately 15 minutes, the indicator light turns off and the mirror heater deactivates.

for Preparation Click here

HINT:

- **Use the same procedures for the LH side and RH side.**
- **The procedures listed below are for the LH side.**

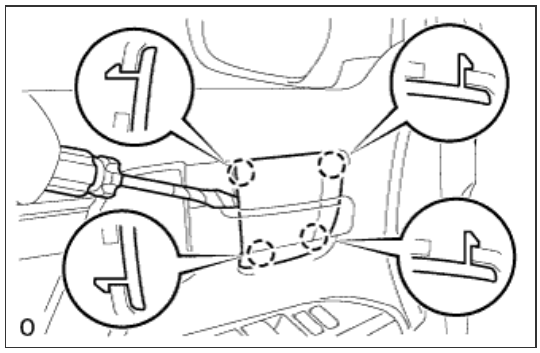
1. DISCONNECT CABLE FROM NEGATIVE BATTERY TERMINAL

2. REMOVE FRONT DOOR INSIDE HANDLE BEZEL

a. Using a screwdriver, detach the 4 claws and remove the inside handle bezel.

HINT:

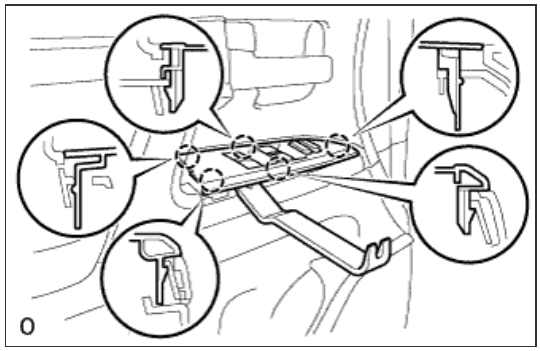
Tape the screwdriver tip before use.



3. REMOVE FRONT DOOR ARMREST BASE PANEL ASSEMBLY

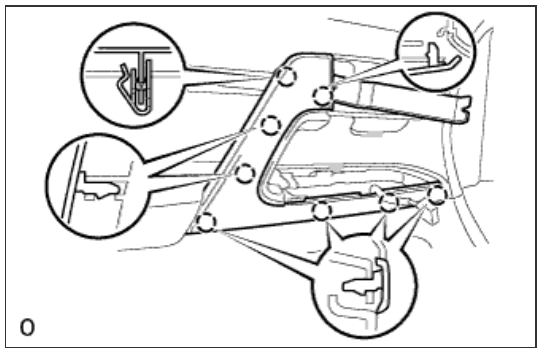
a. Using a moulding remover, detach the 5 claws.

b. Disconnect the connector and remove the front door armrest base panel and multiplex network master switch.



4. REMOVE DOOR ASSIST GRIP COVER

a. Using a moulding remover, detach the 8 claws and remove the door assist grip cover.



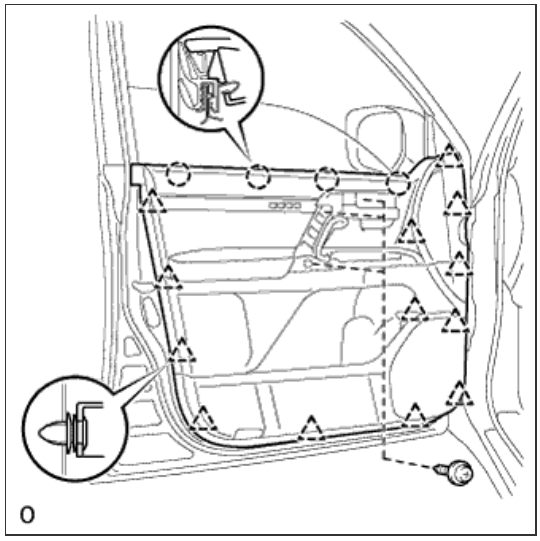
5. REMOVE FRONT DOOR LOWER FRAME BRACKET GARNISH

6. REMOVE FRONT DOOR TRIM BOARD SUB-ASSEMBLY

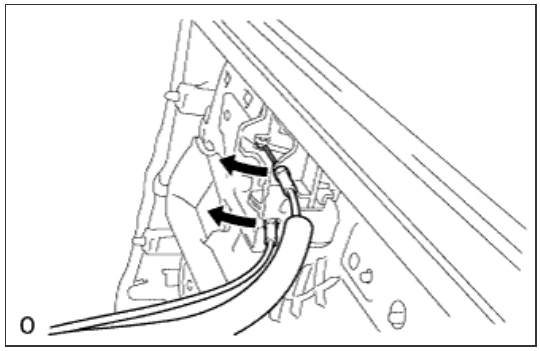
a. Remove the 3 screws.

b. Remove the 13 clips, 4 claws and trim board.

c. Disconnect the connector.



d. Disconnect the 2 cables from the inside handle.



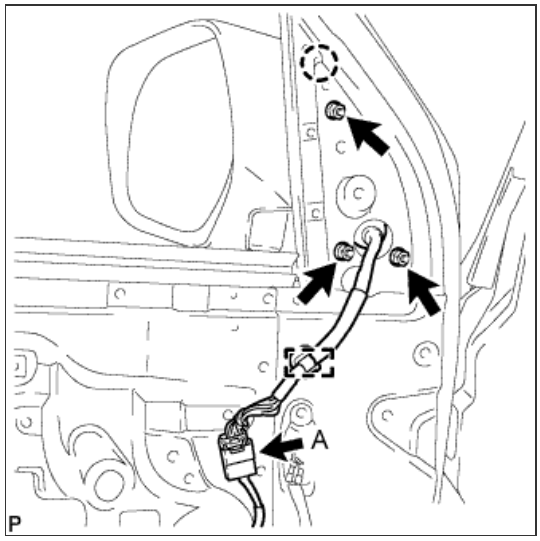
7. REMOVE OUTER REAR VIEW MIRROR ASSEMBLY

a. Disconnect the connector labeled A.

b. Detach the clamp.

c. Remove the 3 nuts and claw.

d. Remove the outer rear view mirror.



for Preparation Click here

HINT:

- **Use the same procedures for the LH side and RH side.**
- **The procedures listed below are for the LH side.**

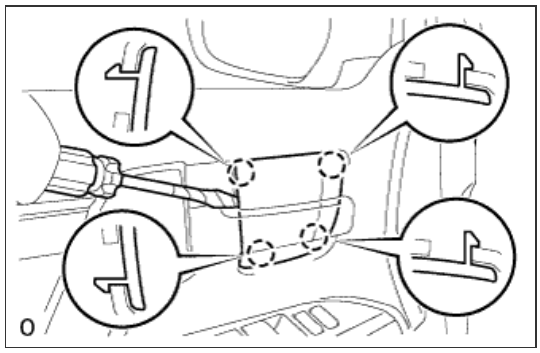
1. DISCONNECT CABLE FROM NEGATIVE BATTERY TERMINAL

2. REMOVE FRONT DOOR INSIDE HANDLE BEZEL

a. Using a screwdriver, detach the 4 claws and remove the inside handle bezel.

HINT:

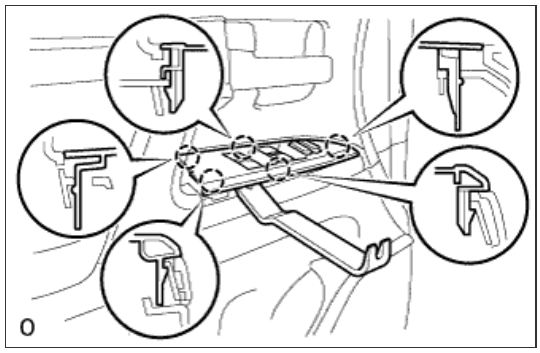
Tape the screwdriver tip before use.



3. REMOVE FRONT DOOR ARMREST BASE PANEL ASSEMBLY

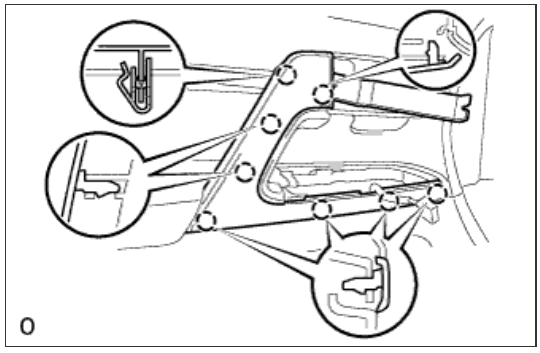
a. Using a moulding remover, detach the 5 claws.

b. Disconnect the connector and remove the armrest base panel.



4. REMOVE DOOR ASSIST GRIP COVER

a. Using a moulding remover, detach the 8 claws and remove the door assist grip cover.



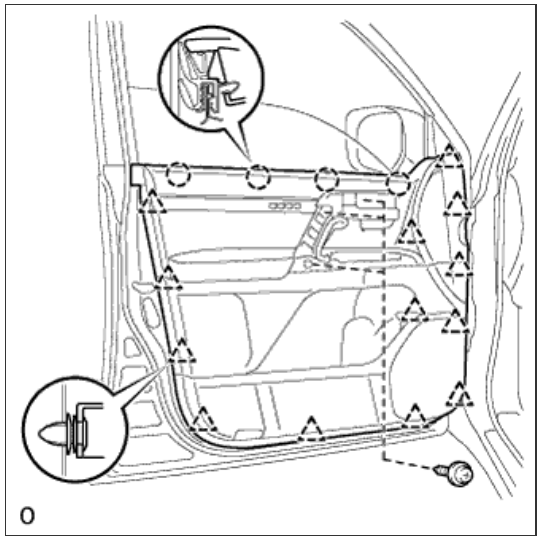
5. REMOVE FRONT DOOR LOWER FRAME BRACKET GARNISH

6. REMOVE FRONT DOOR TRIM BOARD SUB-ASSEMBLY

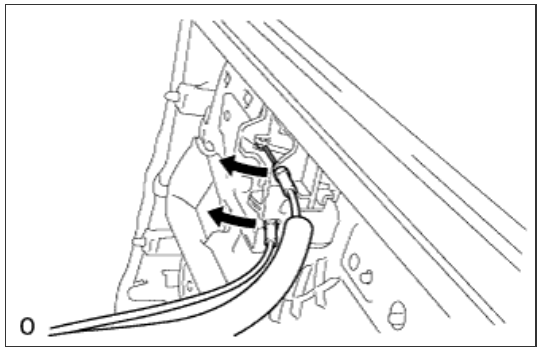
a. Remove the 3 screws.

b. Remove the 13 clips, 4 claws and trim board.

c. Disconnect the connector.



d. Disconnect the 2 cables from the inside handle.



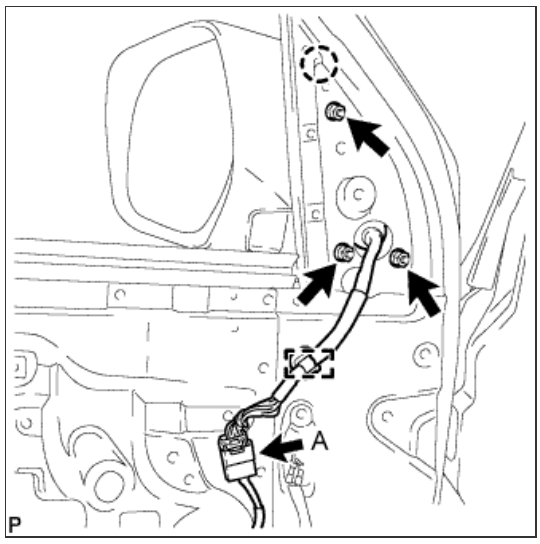
7. REMOVE OUTER REAR VIEW MIRROR ASSEMBLY

a. Disconnect the connector labeled A.

b. Detach the clamp.

c. Remove the 3 nuts and claw.

d. Remove the outer rear view mirror.



for Preparation Click here

HINT:

- **Use the same procedures for the LH side and RH side.**
- **The procedures listed below are for the LH side.**

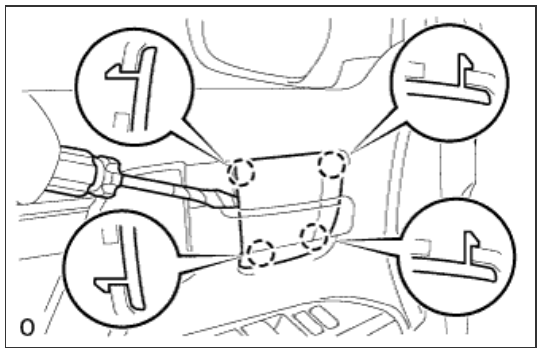
1. DISCONNECT CABLE FROM NEGATIVE BATTERY TERMINAL

2. REMOVE FRONT DOOR INSIDE HANDLE BEZEL

a. Using a screwdriver, detach the 4 claws and remove the inside handle bezel.

HINT:

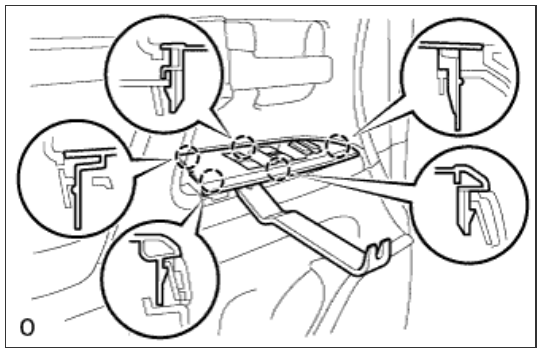
Tape the screwdriver tip before use.



3. REMOVE FRONT DOOR ARMREST BASE PANEL ASSEMBLY

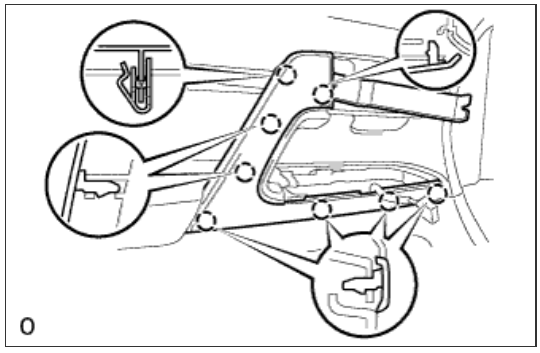
a. Using a moulding remover, detach the 5 claws.

b. Disconnect the connector and remove the armrest base panel.



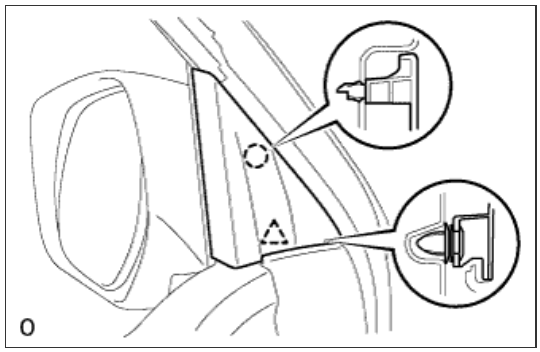
4. REMOVE DOOR ASSIST GRIP COVER

a. Using a moulding remover, detach the 8 claws and remove the door assist grip cover.



5. REMOVE FRONT DOOR LOWER FRAME BRACKET GARNISH

a. Detach the clip and claw, remove the front lower door frame bracket garnish.

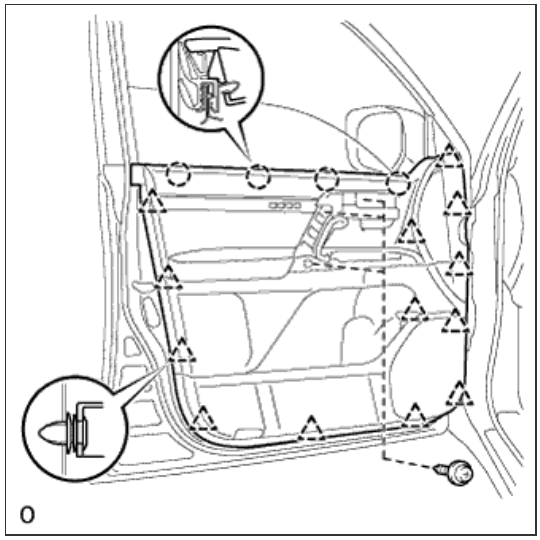


6. REMOVE FRONT DOOR TRIM BOARD SUB-ASSEMBLY

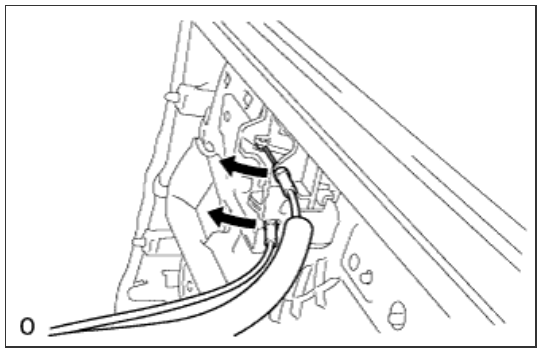
a. Remove the 3 screws.

b. Remove the 13 clips, 4 claws and trim board.

c. Disconnect the connector.



d. Disconnect the 2 cables from the inside handle.



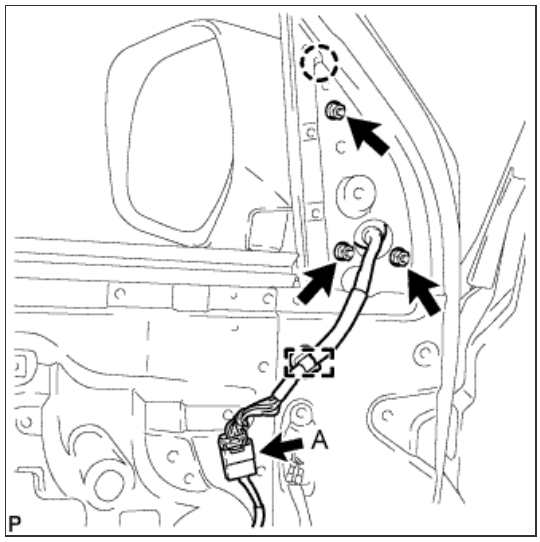
7. REMOVE OUTER REAR VIEW MIRROR ASSEMBLY

a. Disconnect the connector labeled A.

b. Detach the clamp.

c. Remove the 3 nuts and claw.

d. Remove the outer rear view mirror.


A
P

for Preparation Click here

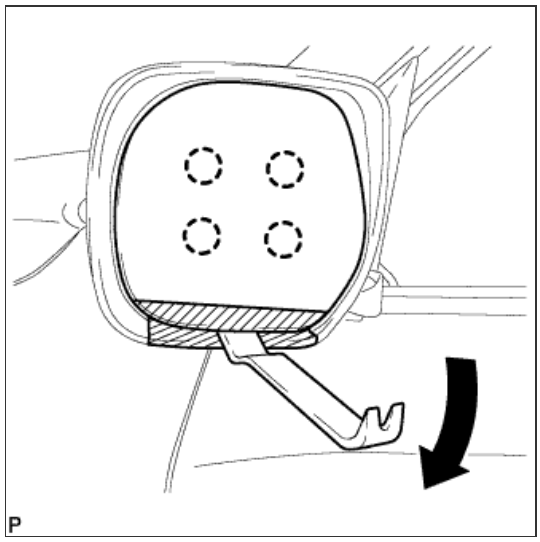
1. REMOVE OUTER REAR VIEW MIRROR GLASS

a. Push the upper part of the mirror surface and tilt it.

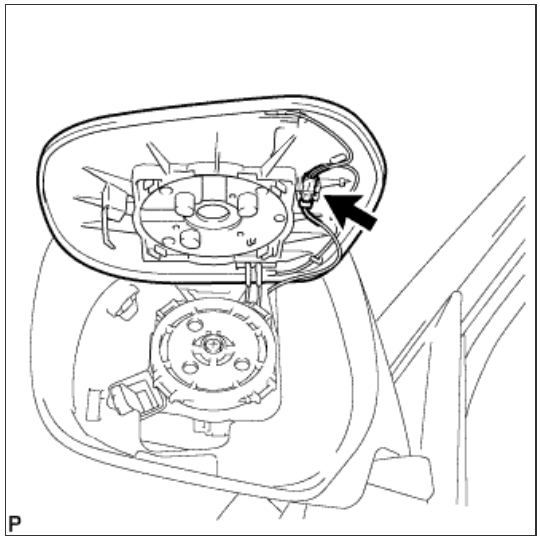
b. Using a moulding remover, detach the 4 claws and separate the outer rear view mirror glass from the mirror body.

HINT:

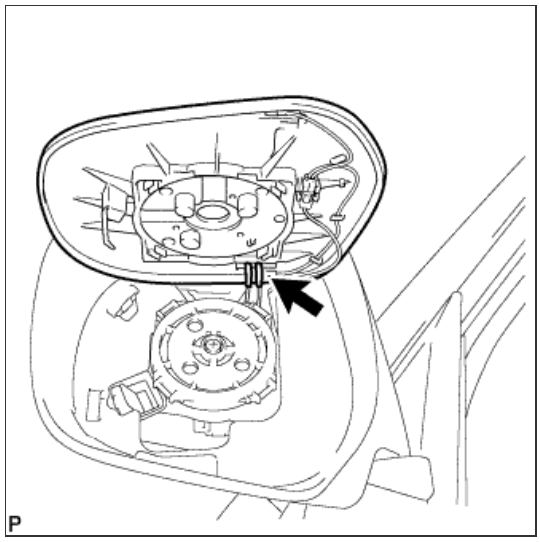
Apply protective tape to the outer rear view mirror to prevent it from being damaged.



c. w/ EC Mirror:
Disconnect the connector and remove the mirror glass.



d. w/ Mirror Heater:
Disconnect the 2 connectors and remove the mirror glass.

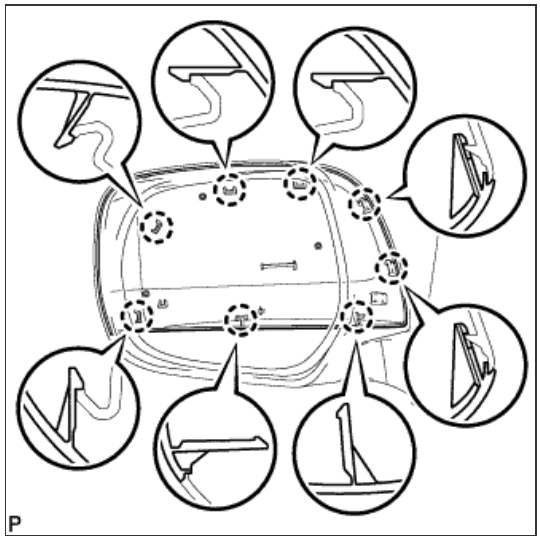


2. REMOVE OUTER MIRROR COVER

a. Using a screwdriver, detach the 8 claws and remove the mirror cover.

HINT:

Tape the screwdriver tip before use.



for Preparation Click here

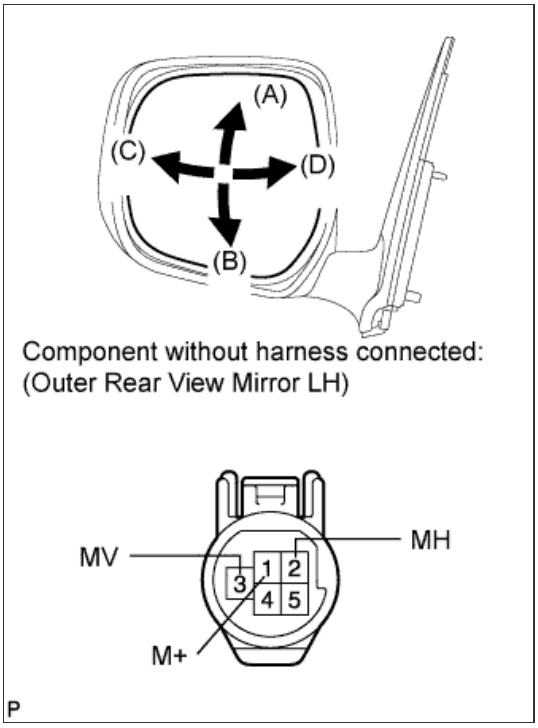
1. INSPECT OUTER REAR VIEW MIRROR ASSEMBLY LH (w/o Retract Mirror)

a. Apply battery voltage and check the operation of the mirror.

OK:

Measurement Condition	Specified Condition
Battery positive (+) → Terminal 3 (MV) Battery negative (-) → Terminal 1 (M+)	Turns upward (A)
Battery positive (+) → Terminal 1 (M+) Battery negative (-) → Terminal 3 (MV)	Turns downward (B)
Battery positive (+) → Terminal 2 (MH) Battery negative (-) → Terminal 1 (M+)	Turns left (C)
Battery positive (+) → Terminal 1 (M+) Battery negative (-) → Terminal 2 (MH)	Turns right (D)

If the result is not as specified, replace the outer rear view mirror assembly.



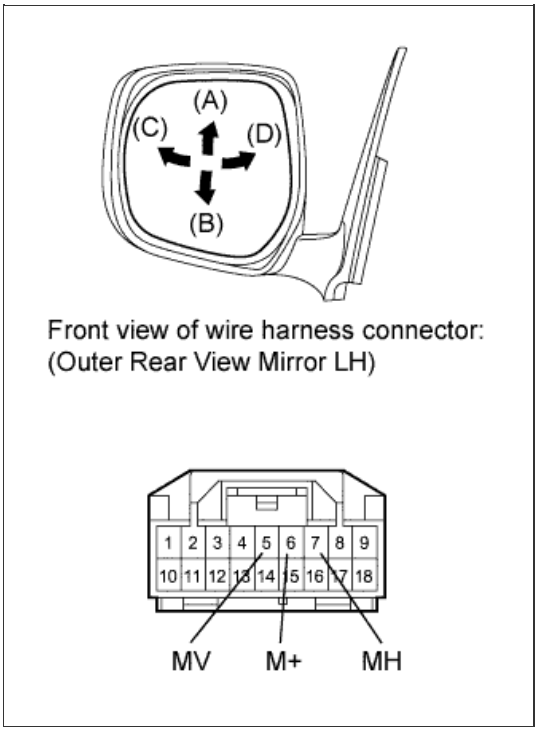
2. INSPECT OUTER REAR VIEW MIRROR ASSEMBLY LH (w/ Retract Mirror)

a. Apply battery voltage and check the operation of the mirror.

OK:

Measurement Condition	Specified Condition
Battery positive (+) → Terminal 5 (MV) Battery negative (-) → Terminal 6 (M+)	Turns upward (A)
Battery negative (-) → Terminal 5 (MV) Battery positive (+) → Terminal 6 (M+)	Turns downward (B)
Battery positive (+) → Terminal 7 (MH) Battery negative (-) → Terminal 6 (M+)	Turns left (C)
Battery negative (-) → Terminal 7 (MH) Battery positive (+) → Terminal 6 (M+)	Turns right (D)

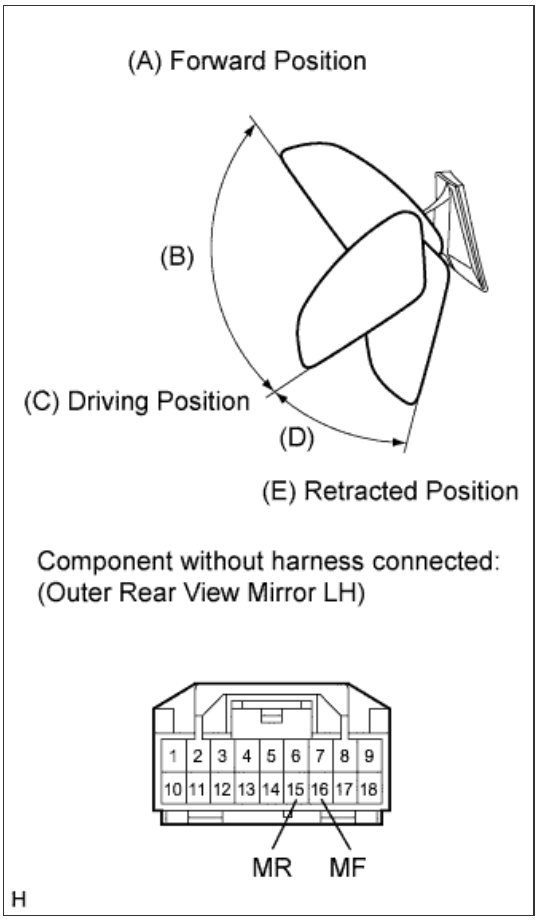
If the result is not as specified, replace the outer rear view mirror assembly.



b. For each position: Disconnect the battery, set the mirror position by hand, connect the battery, and check the retractable mirror movement.

OK:

Measurement Condition	Mirror Position	Specified Condition
Battery positive (+) → Terminal 15 (MR) Battery negative (-) → Terminal 16 (MF)	Forward position (A)	Moves from (A) to retracted position (E)
Battery negative (-) → Terminal 15 (MR) Battery positive (+) → Terminal 16 (MF)	Forward position (A)	Does not move
Battery positive (+) → Terminal 15 (MR) Battery negative (-) → Terminal 16 (MF)	Position between forward position (A) and driving position (C)	Moves from (B) to retracted position (E)
Battery negative (-) → Terminal 15 (MR) Battery positive (+) → Terminal 16 (MF)	Position between forward position (A) and driving position (C)	Moves from (B) to forward position (A)
Battery positive (+) → Terminal 15 (MR) Battery negative (-) → Terminal 16 (MF)	Driving position (C)	Moves from (C) to retracted position (E)
Battery negative (-) → Terminal 15 (MR) Battery positive (+) → Terminal 16 (MF)	Driving position (C)	Does not move
Battery positive (+) → Terminal 15 (MR) Battery negative (-) → Terminal 16 (MF)	Position between driving position (C) and retracted position (E)	Moves from (D) to retracted position (E)
Battery negative (-) → Terminal 15 (MR) Battery positive (+) → Terminal 16 (MF)	Position between driving position (C) and retracted position (E)	Moves from (D) to driving position (C)
Battery positive (+) → Terminal 15 (MR) Battery negative (-) → Terminal 16 (MF)	Retracted position (E)	Does not move
Battery negative (-) → Terminal 15 (MR) Battery positive (+) → Terminal 16 (MF)	Retracted position (E)	Moves from (E) to driving position (C)



NOTICE:

- **Disconnect and reconnect the battery between each mirror position check.**
- **Do not apply battery voltage when moving the mirror by hand into each mirror position.**

If the result is not as specified, replace the outer rear view mirror assembly.

c. w/ Mirror Heater:
Check the mirror heater.

i. Measure the resistance according to the value (s) in the table below.

Standard Resistance:

Measurement Condition	Condition	Specified Condition
Terminal 4 (HTR+) - Terminal 13 (HTR-)	25°C (75°F)	3.0 to 3.9 Ω

If the result is not as specified, replace the outer rear view mirror assembly.

ii. Apply battery voltage and check the operation of the mirror heater.

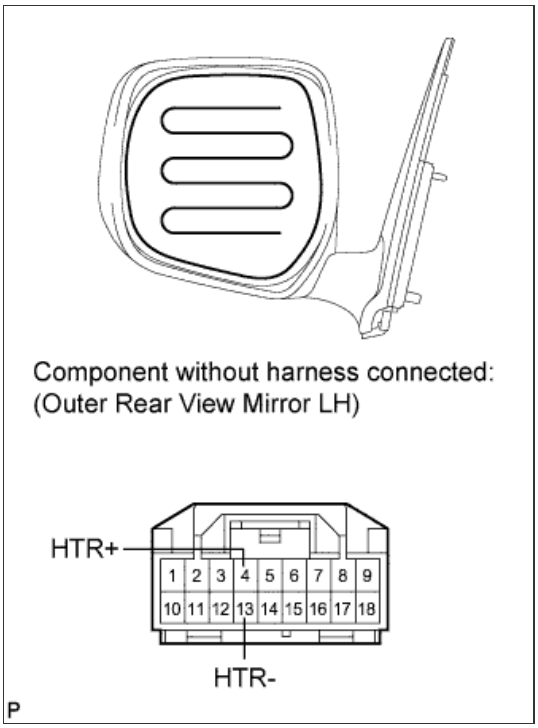
OK:

Measurement Condition	Specified Condition
Battery positive (+) → Terminal 4 (HTR+) Battery negative (-) → Terminal 13 (HTR-)	Mirror becomes warm

HINT:

It will take a short time for the mirror to become warm.

If the result is not as specified, replace the outer rear view mirror assembly.



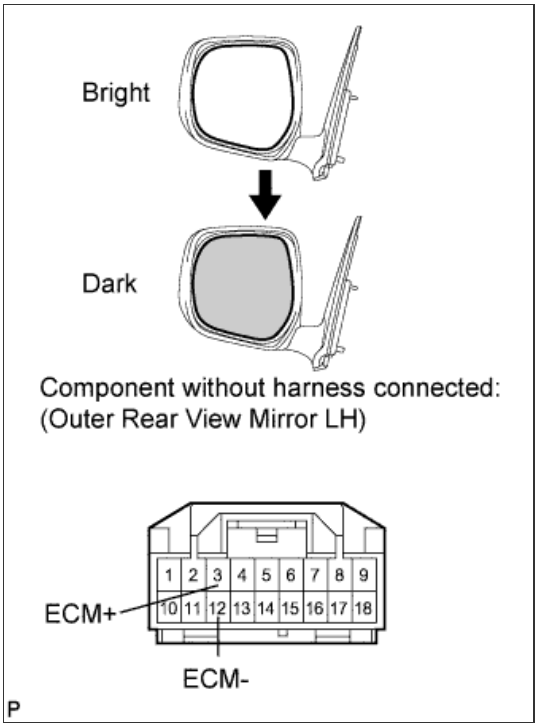
d. w/ EC Mirror:
Check the EC mirror operation.

i. Apply battery voltage and check the operation of the mirror face, as shown in the table and illustration.

OK:

Measurement Condition	Specified Condition
Battery positive (+) → Terminal 3 (ECM+) Battery negative (-) → Terminal 12 (ECM-)	Mirror surface becomes dark

If the result is not as specified, replace the outer rear view mirror assembly.



3. INSPECT OUTER REAR VIEW MIRROR ASSEMBLY RH (w/o Retract Mirror)

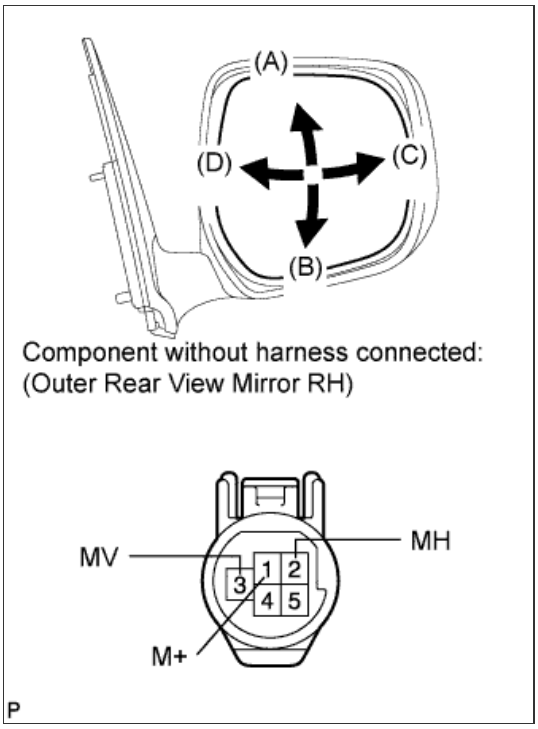
a. Apply battery voltage and check the operation of the mirror.

OK:

Measurement Condition	Specified Condition
Battery positive (+) → Terminal 3 (MV) Battery negative (-) → Terminal 1 (M+)	Turns upward (A)

Battery positive (+) → Terminal 1 (M+) Battery negative (-) → Terminal 3 (MV)	Turns downward (B)
Battery positive (+) → Terminal 2 (MH) Battery negative (-) → Terminal 1 (M+)	Turns right (C)
Battery positive (+) → Terminal 1 (M+) Battery negative (-) → Terminal 2 (MH)	Turns left (D)

If the result is not as specified, replace the outer rear view mirror assembly.



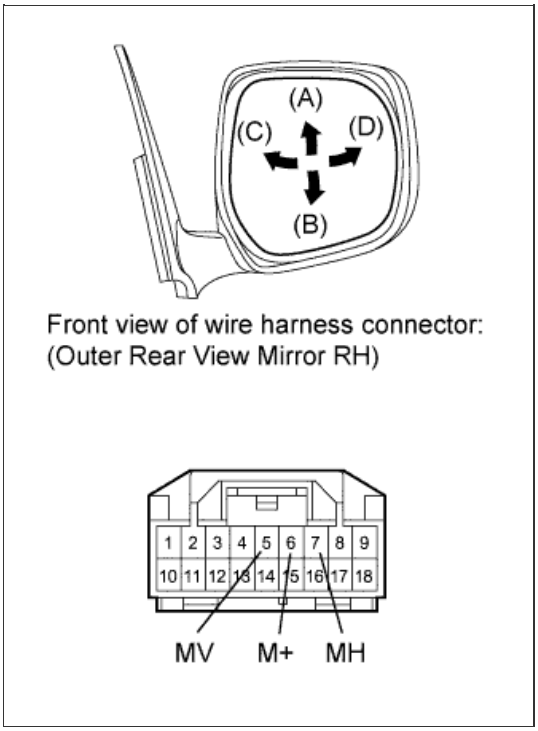
4. INSPECT OUTER REAR VIEW MIRROR ASSEMBLY RH (w/ Retract Mirror)

a. Apply battery voltage and check the operation of the mirror.

OK:

Measurement Condition	Specified Condition
Battery positive (+) → Terminal 5 (MV) Battery negative (-) → Terminal 6 (M+)	Turns upward (A)
Battery negative (-) → Terminal 5 (MV) Battery positive (+) → Terminal 6 (M+)	Turns downward (B)
Battery positive (+) → Terminal 7 (MH) Battery negative (-) → Terminal 6 (M+)	Turns left (C)
Battery negative (-) → Terminal 7 (MH) Battery positive (+) → Terminal 6 (M+)	Turns right (D)

If the result is not as specified, replace the outer rear view mirror assembly.

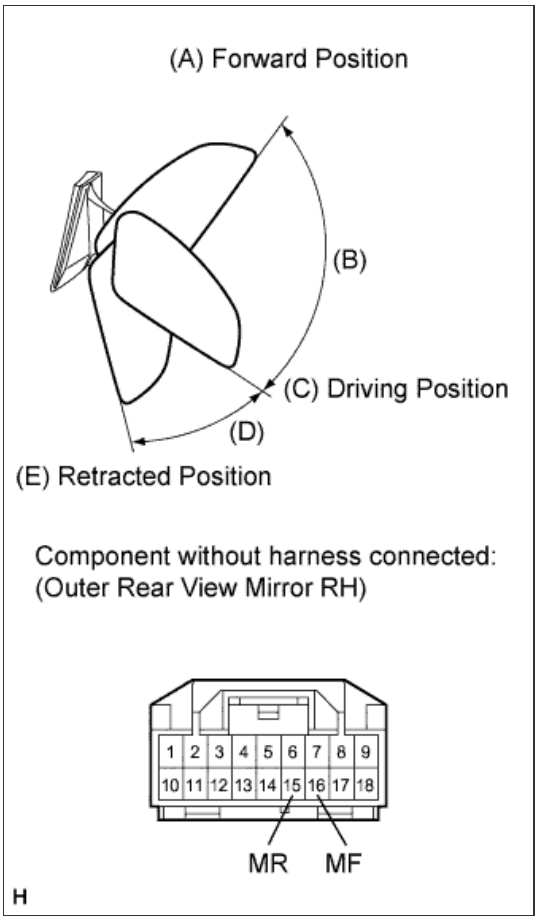


b. For each position: Disconnect the battery, set the mirror position by hand, connect the battery, and check the retractable mirror movement.

OK:

Measurement Condition	Mirror Position	Specified Condition
Battery positive (+) → Terminal 15 (MR) Battery negative (-) → Terminal 16 (MF)	Forward position (A)	Moves from (A) to retracted position (E)
Battery negative (-) → Terminal 15		

(MR) Battery positive (+) → Terminal 16 (MF)	Forward position (A)	Does not move
Battery positive (+) → Terminal 15 (MR) Battery negative (-) → Terminal 16 (MF)	Position between forward position (A) and driving position (C)	Moves from (B) to retracted position (E)
Battery negative (-) → Terminal 15 (MR) Battery positive (+) → Terminal 16 (MF)	Position between forward position (A) and driving position (C)	Moves from (B) to forward position (A)
Battery positive (+) → Terminal 15 (MR) Battery negative (-) → Terminal 16 (MF)	Driving position (C)	Moves from (C) to retracted position (E)
Battery negative (-) → Terminal 15 (MR) Battery positive (+) → Terminal 16 (MF)	Driving position (C)	Does not move
Battery positive (+) → Terminal 15 (MR) Battery negative (-) → Terminal 16 (MF)	Position between driving position (C) and retracted position (E)	Moves from (D) to retracted position (E)
Battery negative (-) → Terminal 15 (MR) Battery positive (+) → Terminal 16 (MF)	Position between driving position (C) and retracted position (E)	Moves from (D) to driving position (C)
Battery positive (+) → Terminal 15 (MR) Battery negative (-) → Terminal 16 (MF)	Retracted position (E)	Does not move
Battery negative (-) → Terminal 15 (MR) Battery positive (+) → Terminal 16 (MF)	Retracted position (E)	Moves from (E) to driving position (C)



NOTICE:

- **Disconnect and reconnect the battery between each mirror position check.**
- **Do not apply battery voltage when moving the mirror by hand into each mirror position.**

If the result is not as specified, replace the outer rear view mirror assembly.

c. w/ Mirror Heater:
Check the mirror heater.

i. Measure the resistance according to the value (s) in the table below.

Standard Resistance:

Measurement Condition	Condition	Specified Condition
Terminal 4 (HTR+) -	25°C (75°F)	3.0 to 3.9 Ω

Terminal 13 (HTR-)		

If the result is not as specified, replace the outer rear view mirror assembly.

ii. Apply battery voltage and check the operation of the mirror heater.

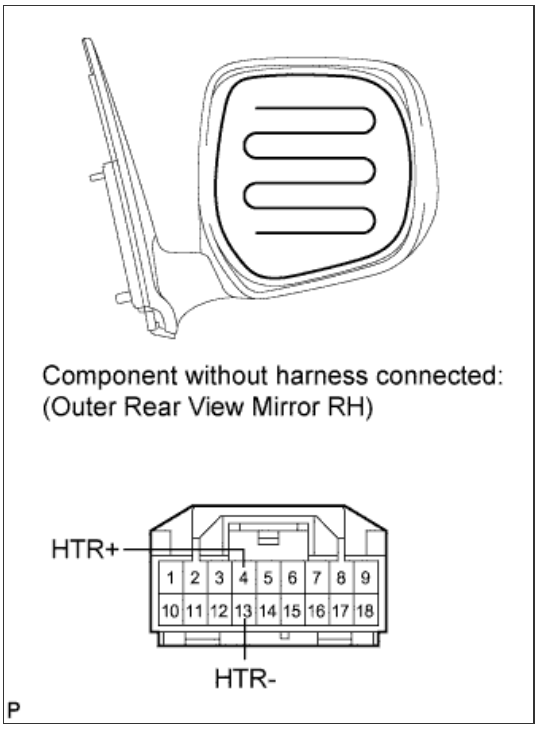
OK:

Measurement Condition	Specified Condition
Battery positive (+) → Terminal 4 (HTR+) Battery negative (-) → Terminal 13 (HTR-)	Mirror becomes warm

HINT:

It will take a short time for the mirror to become warm.

If the result is not as specified, replace the outer rear view mirror assembly.



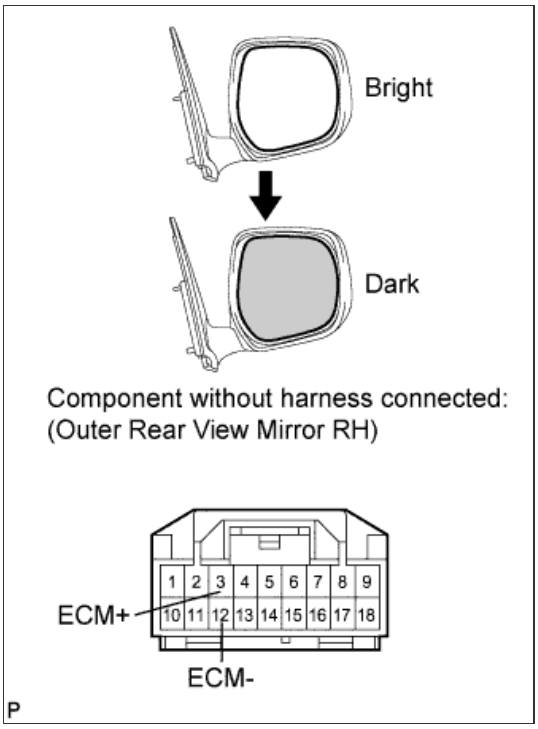
d. w/ EC Mirror:
Check the EC mirror operation.

i. Apply battery voltage and check the operation of the mirror face, as shown in the table and illustration.

OK:

Measurement Condition	Specified Condition
Battery positive (+) → Terminal 3 (ECM+) Battery negative (-) → Terminal 12 (ECM-)	Mirror surface becomes dark

If the result is not as specified, replace the outer rear view mirror assembly.



for Preparation Click here

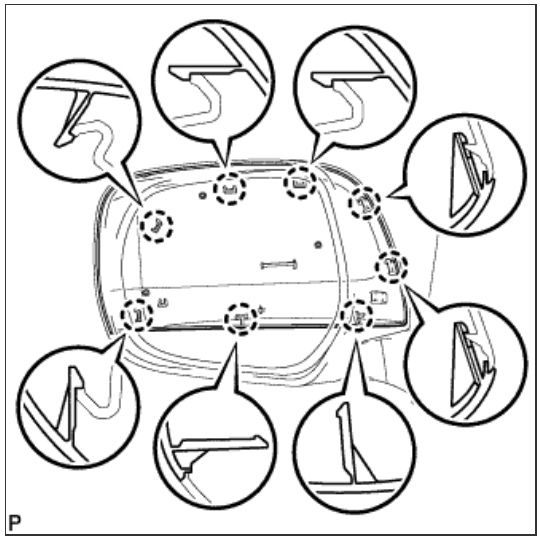
1. INSTALL OUTER MIRROR COVER

a. Attach the 8 claws to install the outer mirror cover.

b. Check that there is no gap between the cover and mirror body.

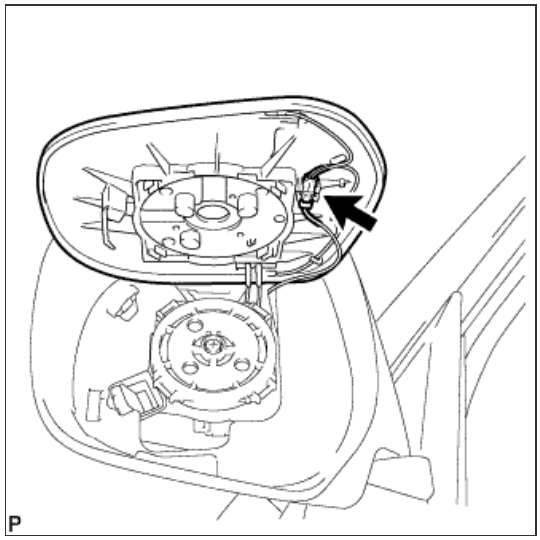
HINT:

If there is a gap between the cover and body, noise will occur during driving.

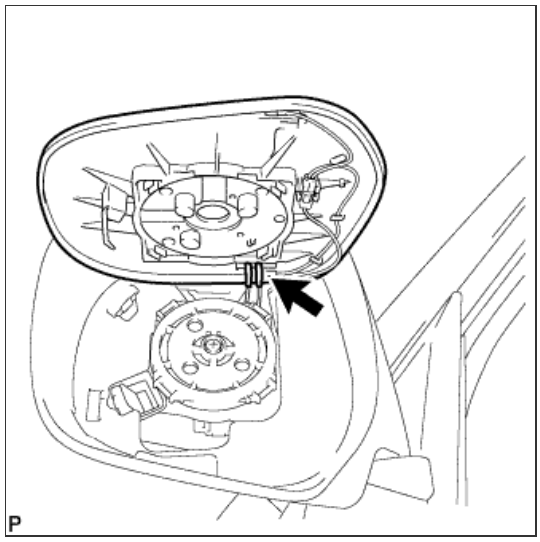


2. INSTALL OUTER REAR VIEW MIRROR GLASS

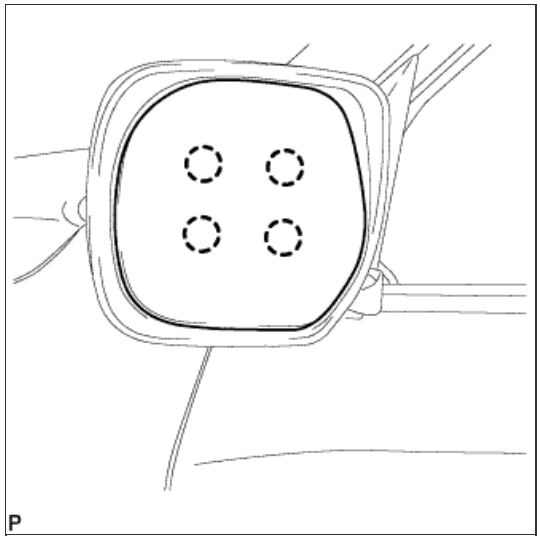
a. w/ EC Mirror:
Connect the connector.



b. w/ Mirror Heater:
Connect the 2 connectors.



c. Attach the 4 claws to install the mirror glass.



for Preparation Click here

HINT:

- **Use the same procedures for the LH side and RH side.**
- **The procedures listed below are for the LH side.**

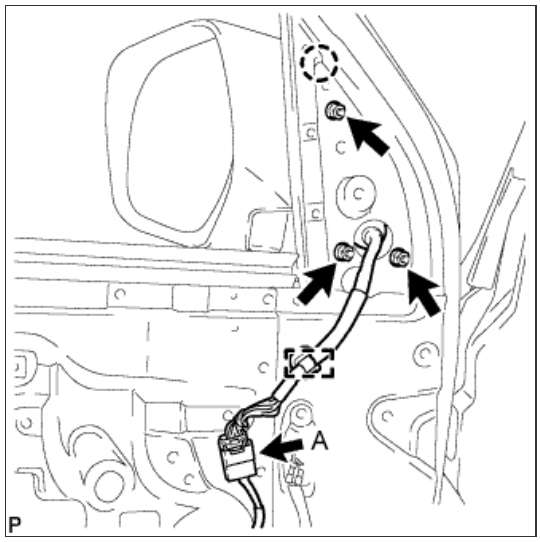
1. INSTALL OUTER REAR VIEW MIRROR ASSEMBLY

a. Attach the claw and Install the mirror with the 3 nuts.

Torque:
8.0 N*m{ 82 kgf*cm , 71 in.*lbf }

b. Attach the clamp.

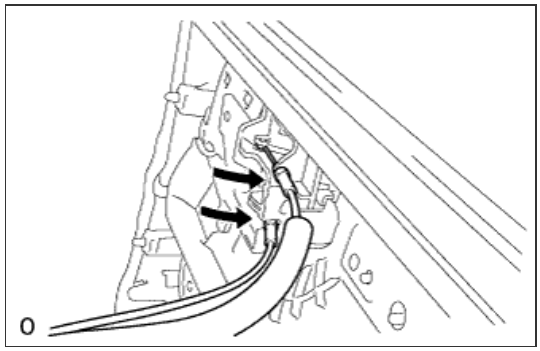
c. Connect the connector labeled A.



2. INSTALL FRONT DOOR TRIM BOARD SUB-ASSEMBLY

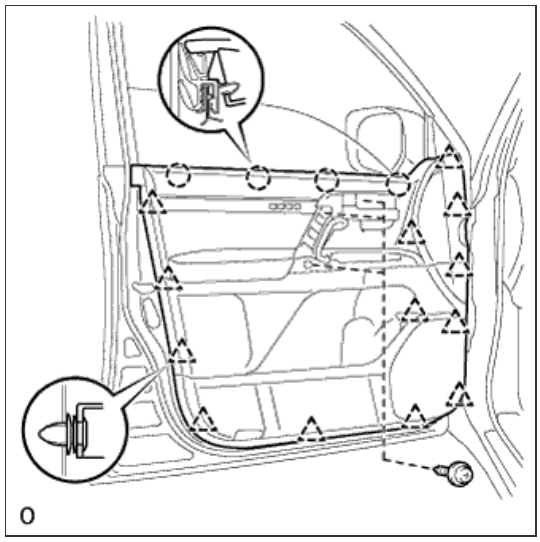
a. Connect the connector.

b. Connect the front door lock remote control cable and front door inside locking cable to the front door inside handle sub-assembly.



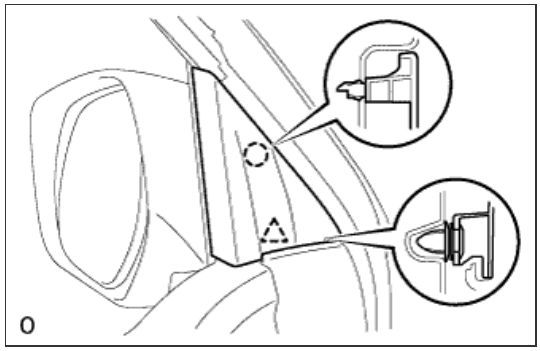
c. Attach the 4 claws and 13 clips to install the front door trim board sub-assembly.

d. Install the 3 screws.



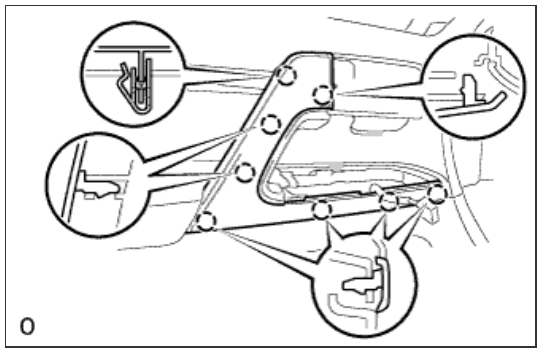
3. INSTALL FRONT DOOR LOWER FRAME BRACKET GARNISH

a. Attach the clip and claw, and install the front door lower frame bracket garnish.



4. INSTALL DOOR ASSIST GRIP COVER

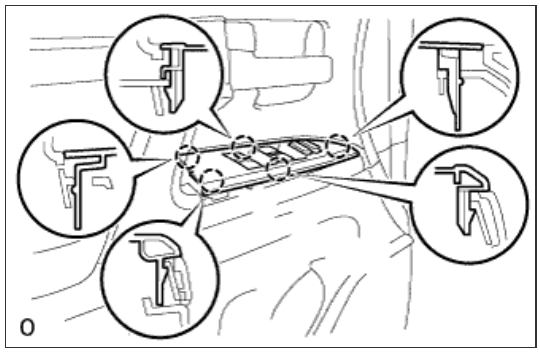
a. Attach the 8 claws to install the door assist grip cover to the door trim panel.



5. INSTALL FRONT DOOR ARMREST BASE PANEL ASSEMBLY

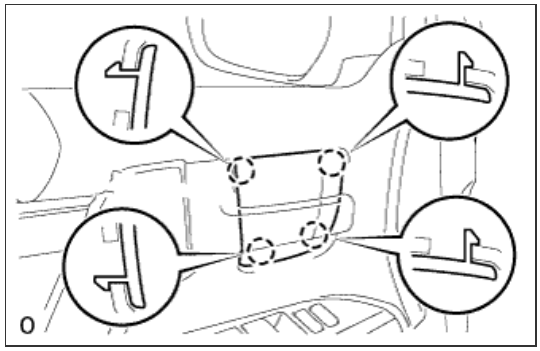
a. Connect the connector.

b. Attach the 5 claws and install the front door armrest base panel.



6. INSTALL FRONT DOOR INSIDE HANDLE BEZEL

a. Attach the 4 claws to install the bezel.



7. CONNECT CABLE TO NEGATIVE BATTERY TERMINAL

for Preparation Click here

HINT:

- **Use the same procedures for the LH side and RH side.**
- **The procedures listed below are for the LH side.**

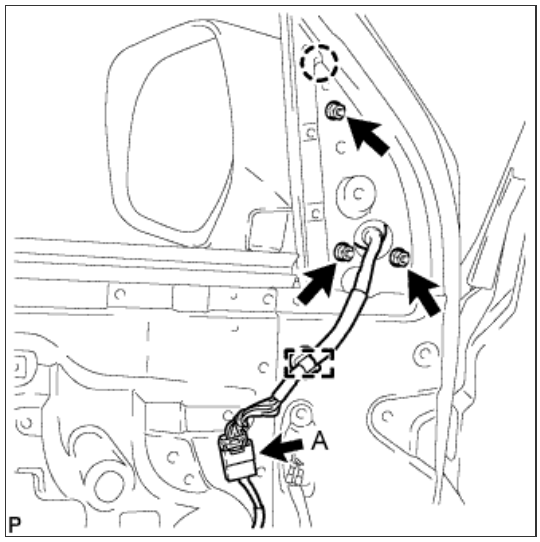
1. INSTALL OUTER REAR VIEW MIRROR ASSEMBLY

a. Attach the claw and Install the mirror with the 3 nuts.

Torque:
8.0 N*m{ 82 kgf*cm , 71 in.*lbf }

b. Attach the clamp.

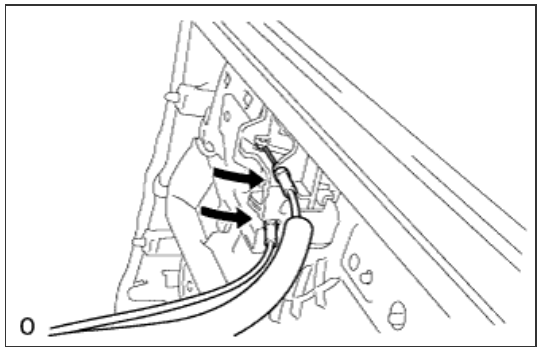
c. Connect the connector labeled A.



2. INSTALL FRONT DOOR TRIM BOARD SUB-ASSEMBLY

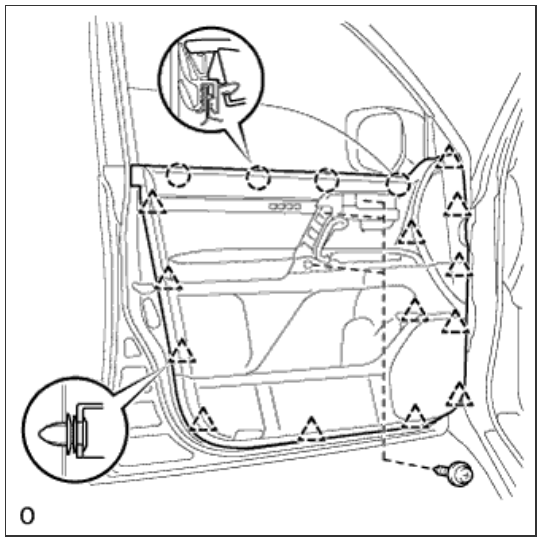
a. Connect the connector.

b. Connect the front door lock remote control cable and front door inside locking cable to the front door inside handle sub-assembly.



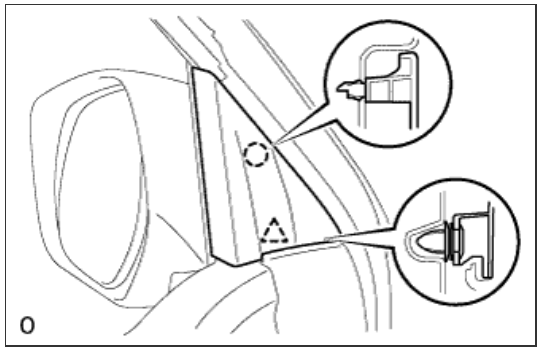
c. Attach the 4 claws and 13 clips to install the front door trim board sub-assembly.

d. Install the 3 screws.



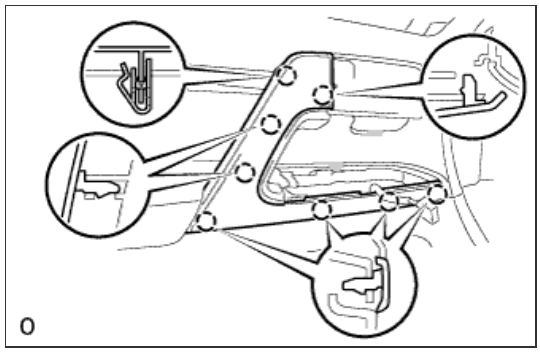
3. INSTALL FRONT DOOR LOWER FRAME BRACKET GARNISH

a. Attach the clip and claw, and install the front door lower frame bracket garnish.



4. INSTALL DOOR ASSIST GRIP COVER

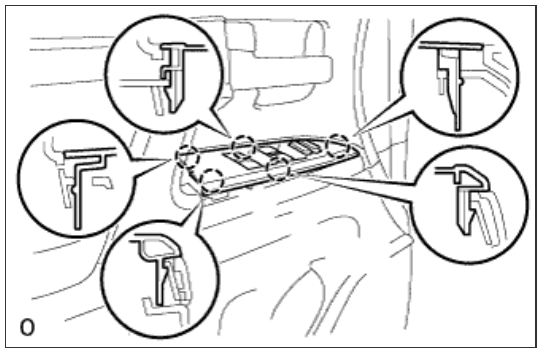
a. Attach the 8 claws to install the door assist grip cover to the door trim panel.



5. INSTALL FRONT DOOR ARMREST BASE PANEL ASSEMBLY

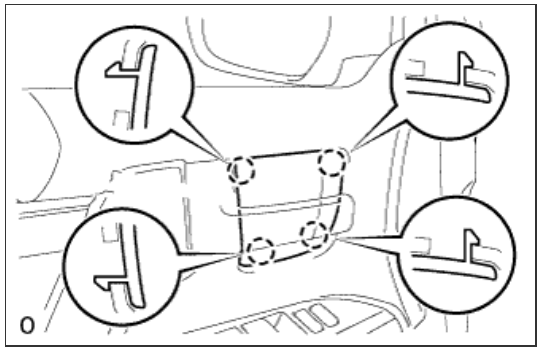
a. Connect the connector.

b. Attach the 5 claws to install the armrest base panel.



6. INSTALL FRONT DOOR INSIDE HANDLE BEZEL

a. Attach the 4 claws to install the bezel.



7. CONNECT CABLE TO NEGATIVE BATTERY TERMINAL

for Preparation Click here

HINT:

- **Use the same procedures for the LH side and RH side.**
- **The procedures listed below are for the LH side.**

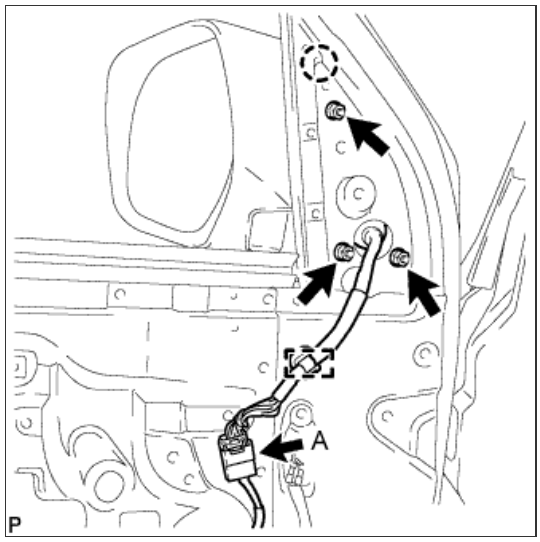
1. INSTALL OUTER REAR VIEW MIRROR ASSEMBLY

a. Attach the claw and Install the mirror with the 3 nuts.

Torque:
8.0 N*m{ 82 kgf*cm , 71 in.*lbf }

b. Attach the clamp.

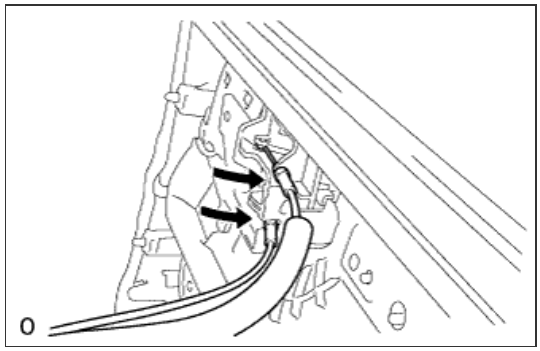
c. Connect the connector labeled A.



2. INSTALL FRONT DOOR TRIM BOARD SUB-ASSEMBLY

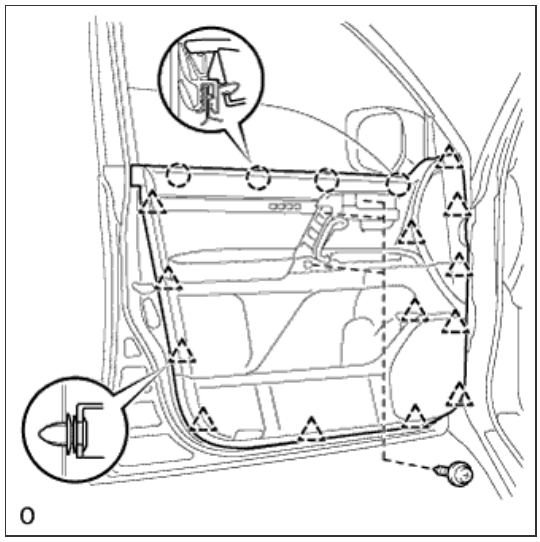
a. Connect the connector.

b. Connect the front door lock remote control cable and front door inside locking cable to the front door inside handle sub-assembly.



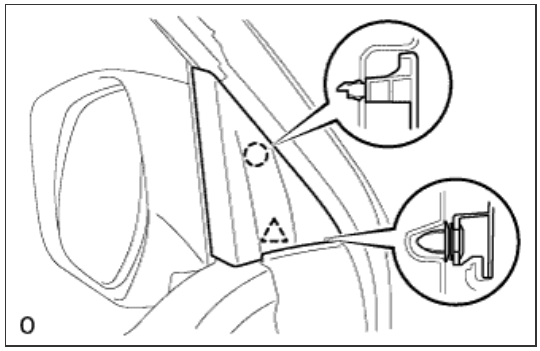
c. Attach the 4 claws and 13 clips to install the front door trim board sub-assembly.

d. Install the 3 screws.



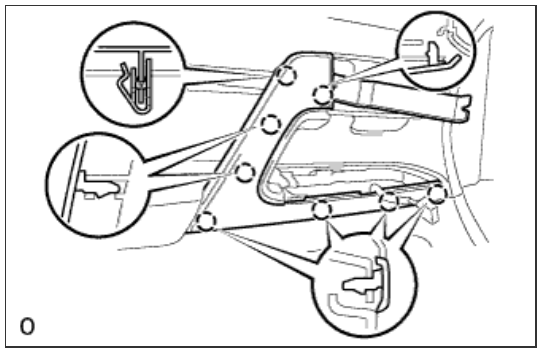
3. INSTALL FRONT DOOR LOWER FRAME BRACKET GARNISH

a. Detach the clip and claw, remove the front lower door frame bracket garnish.



4. INSTALL DOOR ASSIST GRIP COVER

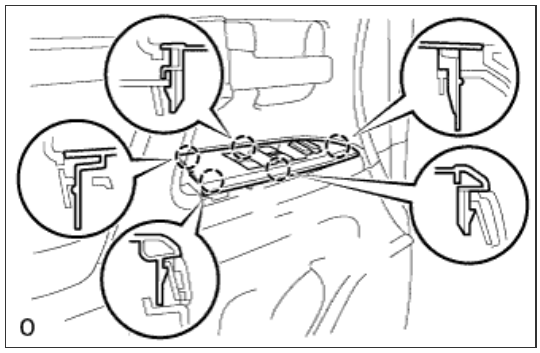
a. Using a moulding remover, detach the 8 claws and remove the door assist grip cover.



5. INSTALL FRONT DOOR ARMREST BASE PANEL ASSEMBLY

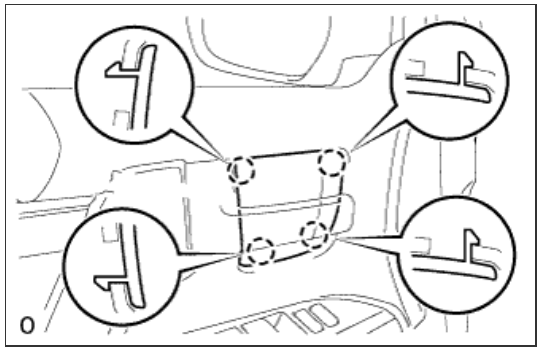
a. Connect the connector.

b. Attach the claws to install the armrest base panel.



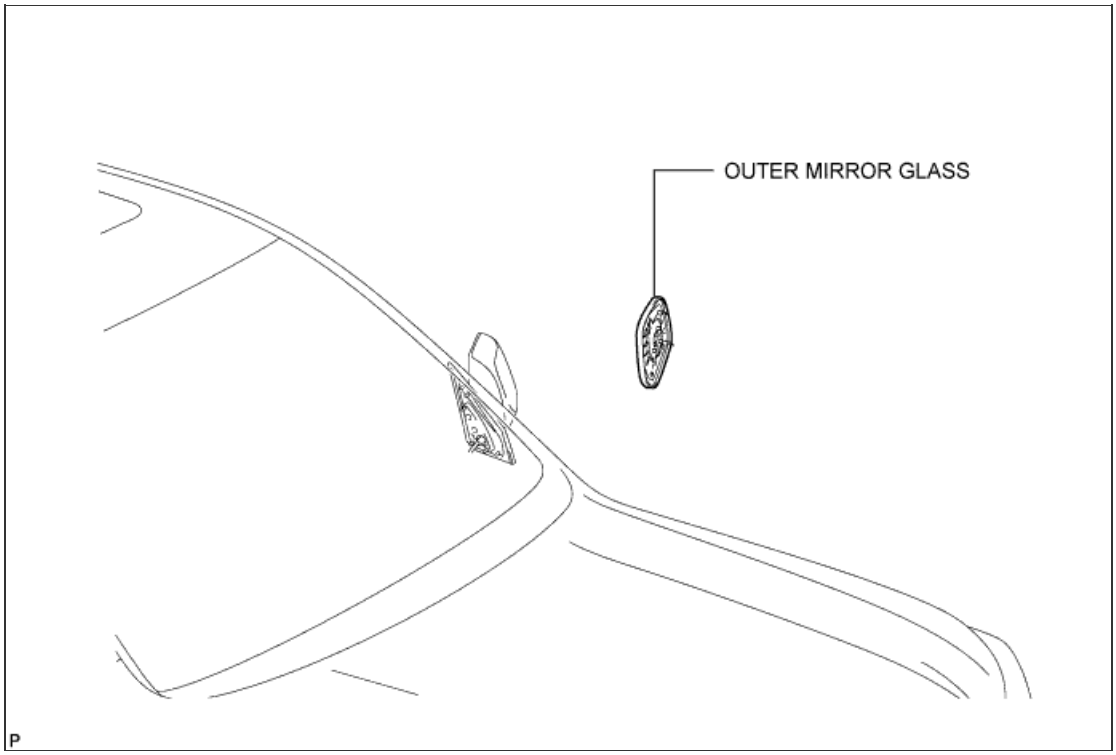
6. INSTALL FRONT DOOR INSIDE HANDLE BEZEL

a. Attach the 4 claws to install the be e



7. CONNECT CABLE TO NEGATIVE BATTERY TERMINAL

for Preparation [Click here]



for Preparation Click here

HINT:

- **Use the same procedures for the LH side and RH side.**
- **The procedures listed below are for the LH side.**

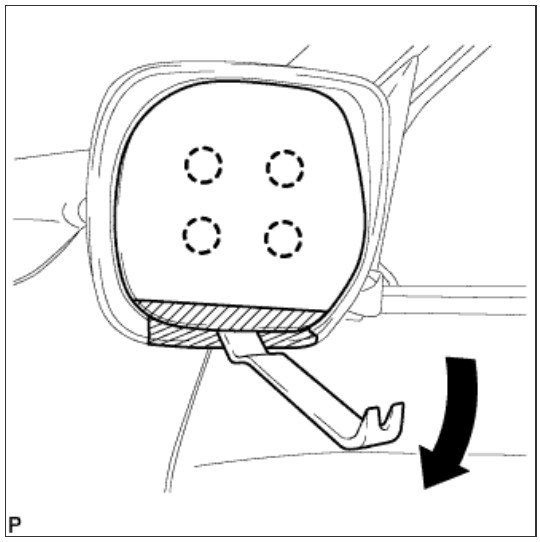
1. REMOVE OUTER MIRROR GLASS

a. Push the upper part of the mirror surface and tilt it.

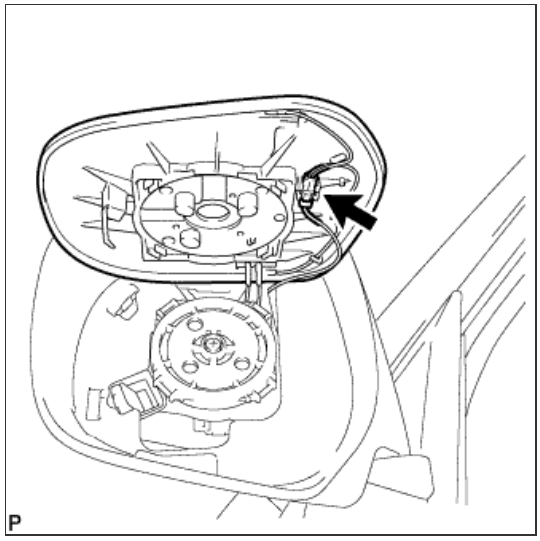
b. Using a moulding remover, detach the 4 claws and separate the outer rear view mirror glass from the mirror body.

HINT:

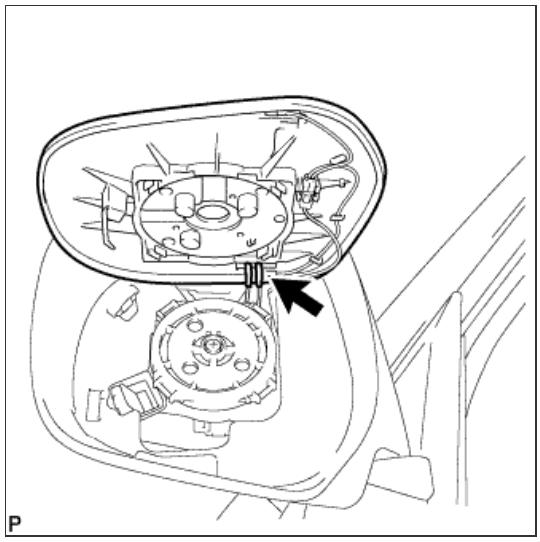
Apply protective tape to the outer rear view mirror to prevent it from being damaged.



c. w/ EC Mirror:
Disconnect the connector and remove the mirror glass.



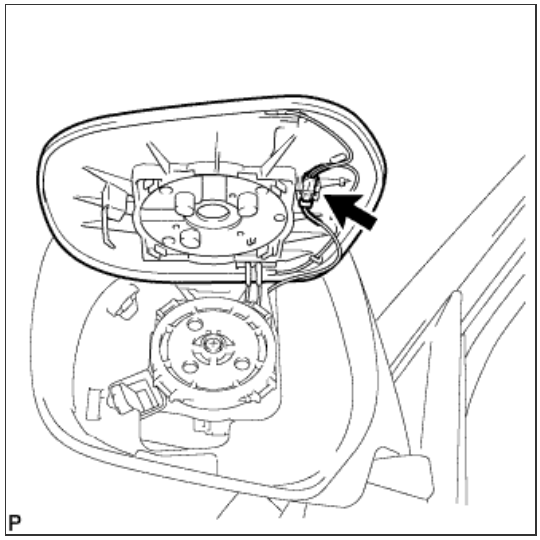
d. w/ Mirror Heater:
Disconnect the 2 connectors and remove the mirror glass.


P

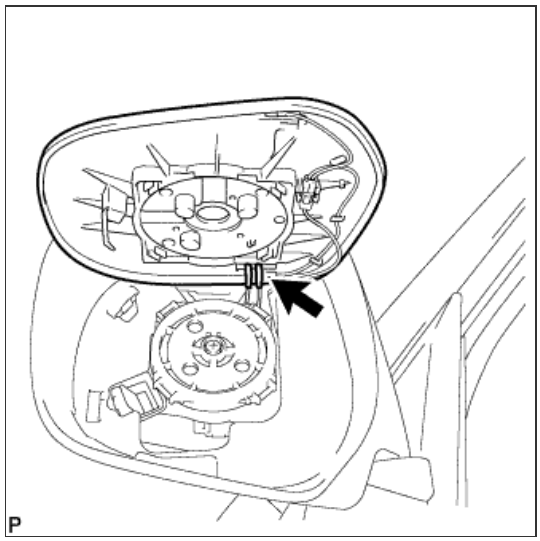
for Preparation Click here

1. INSTALL OUTER MIRROR GLASS

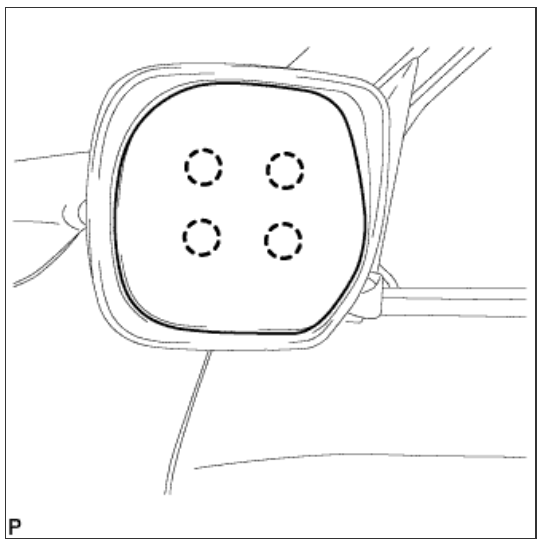
a. w/ EC Mirror:
Connect the connector.



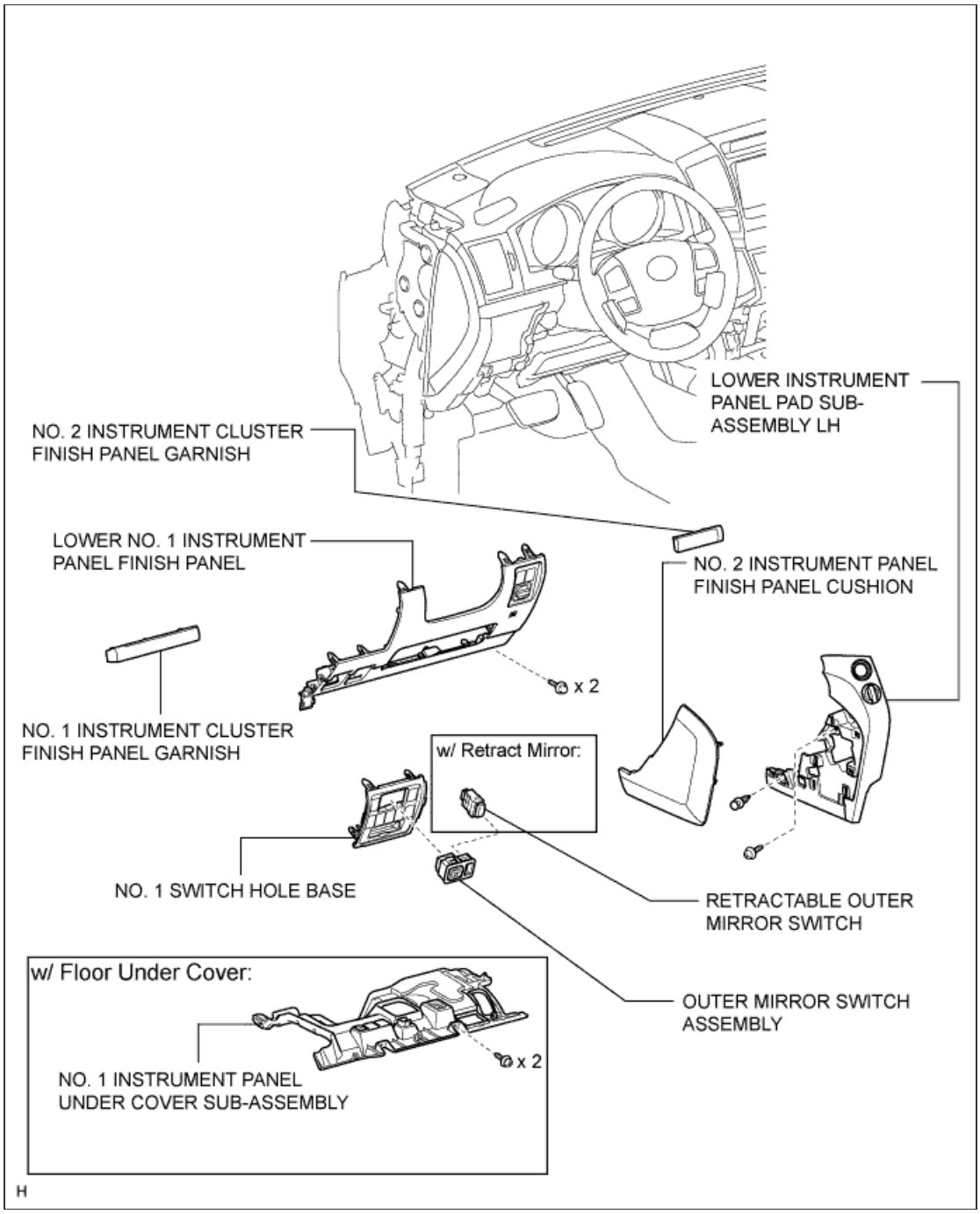
w/ Mirror Heater:
Connect the 2 connectors.



Attach the 4 claws to install the mirror glass.



for Preparation Click here

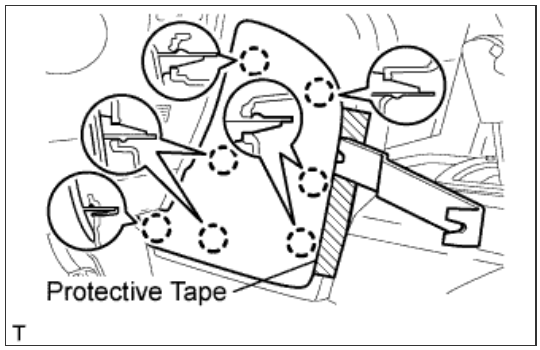


for Preparation Click here

1. REMOVE NO. 2 INSTRUMENT PANEL FINISH PANEL CUSHION

a. Place protective tape as shown in the illustration.

b. Using a moulding remover, detach the 7 claws and remove the panel cushion.



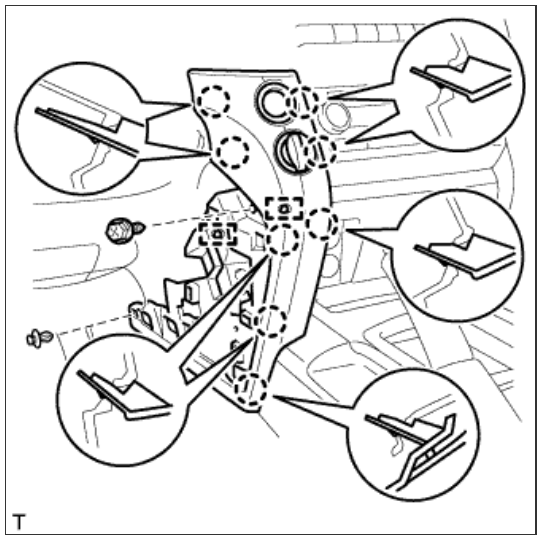
2. REMOVE LOWER INSTRUMENT PANEL PAD SUB-ASSEMBLY LH

a. Remove the clip.

b. Remove the screw.

c. Detach the 8 claws.

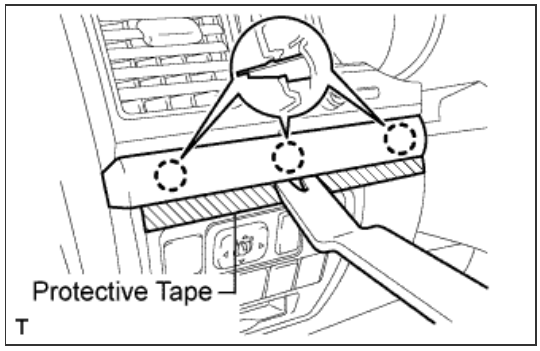
d. Remove the panel pad and disconnect the connectors and 2 clamps.



3. REMOVE NO. 1 INSTRUMENT CLUSTER FINISH PANEL GARNISH

a. Place protective tape as shown in the illustration.

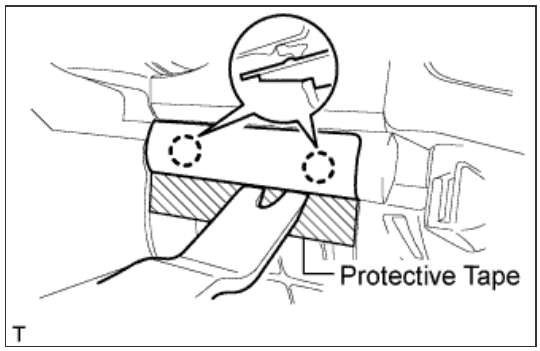
b. Using a moulding remover, detach the 3 claws and remove the panel garnish.



4. REMOVE NO. 2 INSTRUMENT CLUSTER FINISH PANEL GARNISH

a. Place protective tape as shown in the illustration.

b. Using a moulding remover, detach the 2 claws and remove the panel garnish.

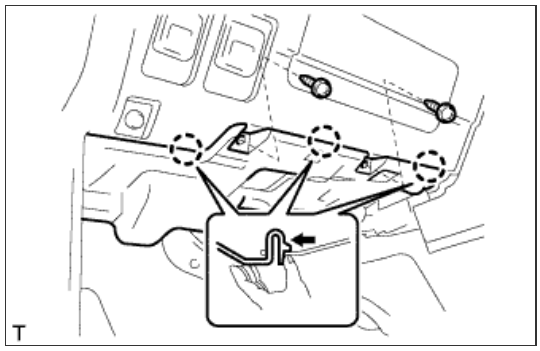


5. REMOVE NO. 1 INSTRUMENT PANEL UNDER COVER SUB-ASSEMBLY (w/ Floor Under Cover)

a. Remove the 2 screws.

b. Detach the 3 claws.

c. Remove the under cover and disconnect the connectors.



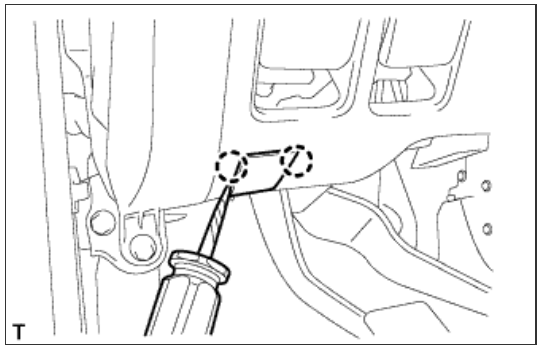
6. REMOVE LOWER NO. 1 INSTRUMENT PANEL FINISH PANEL

a. Using a screwdriver, detach the 2 claws.

HINT:

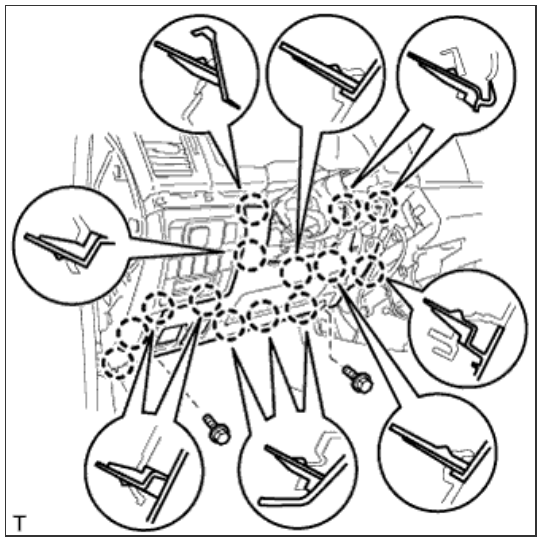
Tape the screwdriver tip before use.

b. Open the hole cover.

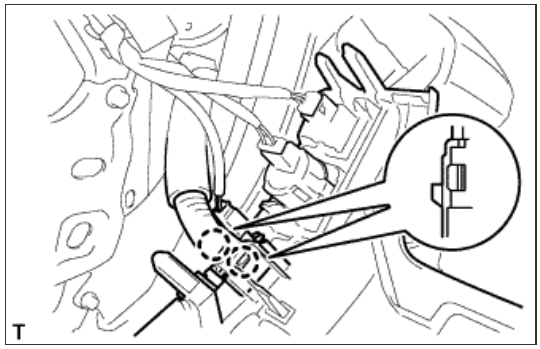


c. Remove the 2 bolts.

d. Detach the 14 claws.

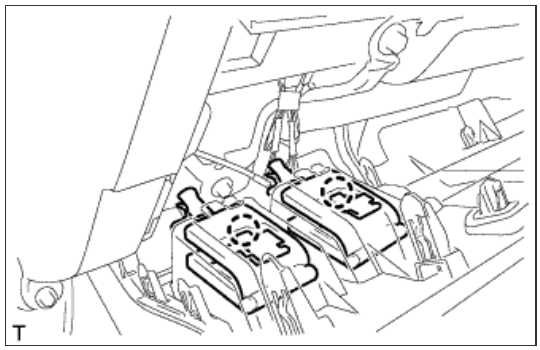


e. Detach the 2 claws and remove the sensor.



f. Detach the 2 claws and disconnect the 2 control cables.

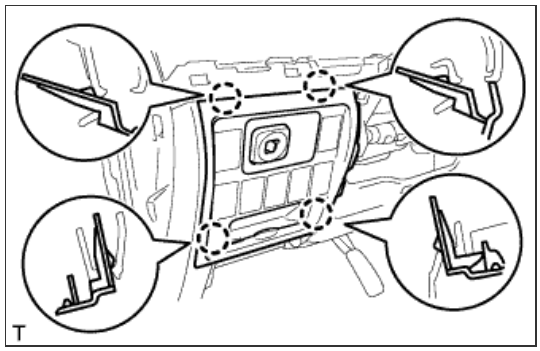
g. Remove the finish panel and then disconnect the connectors.



7. REMOVE NO. 1 SWITCH HOLE BASE

a. Detach the 4 claws.

b. Remove the switch hole base and then disconnect the connectors.

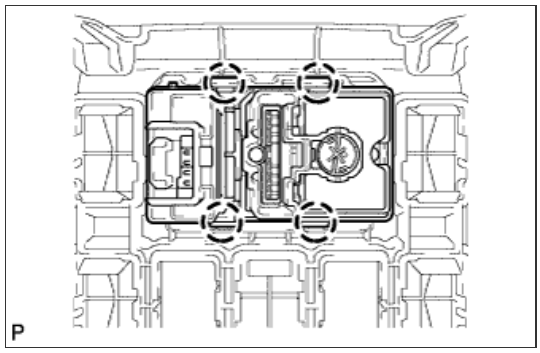


8. REMOVE OUTER MIRROR SWITCH ASSEMBLY

a. Using a screwdriver, detach the 4 claws and remove the switch.

HINT:

Tape the screwdriver tip before use.

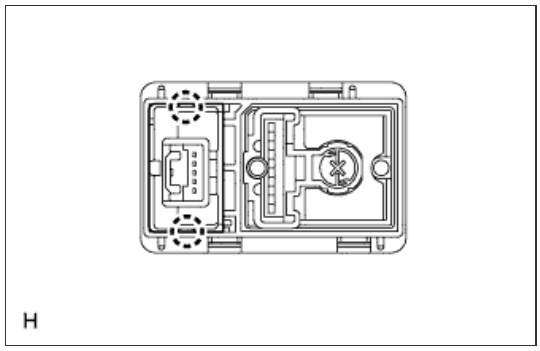


9. REMOVE RETRACTABLE OUTER MIRROR SWITCH (w/ Retract Mirror)

a. Using a screwdriver, detach the 2 claws and remove the switch.

HINT:

Tape the screwdriver tip before use.

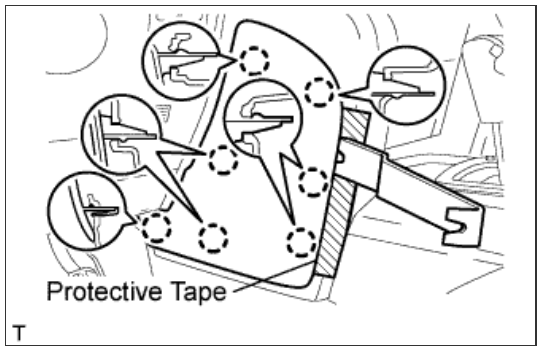


for Preparation Click here

1. REMOVE NO. 2 INSTRUMENT PANEL FINISH PANEL CUSHION

a. Place protective tape as shown in the illustration.

b. Using a moulding remover, detach the 7 claws and remove the panel cushion.



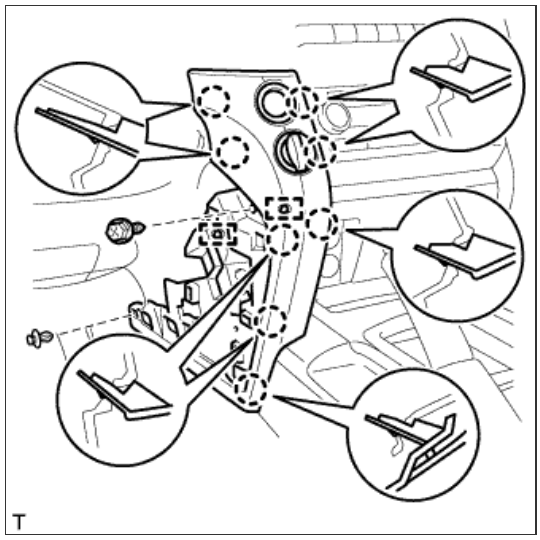
2. REMOVE LOWER INSTRUMENT PANEL PAD SUB-ASSEMBLY LH

a. Remove the clip.

b. Remove the screw.

c. Detach the 8 claws.

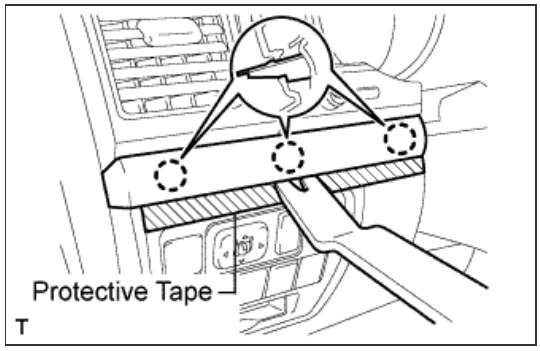
d. Remove the panel pad and disconnect the connectors and 2 clamps.



3. REMOVE NO. 1 INSTRUMENT CLUSTER FINISH PANEL GARNISH

a. Place protective tape as shown in the illustration.

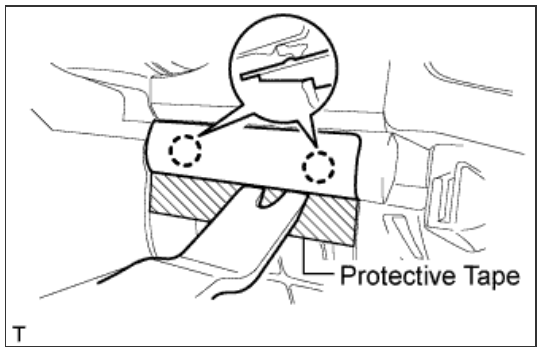
b. Using a moulding remover, detach the 3 claws and remove the panel garnish.



4. REMOVE NO. 2 INSTRUMENT CLUSTER FINISH PANEL GARNISH

a. Place protective tape as shown in the illustration.

b. Using a moulding remover, detach the 2 claws and remove the panel garnish.

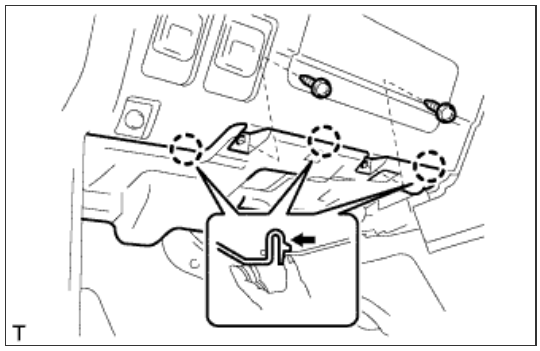


5. REMOVE NO. 1 INSTRUMENT PANEL UNDER COVER SUB-ASSEMBLY (w/ Floor Under Cover)

a. Remove the 2 screws.

b. Detach the 3 claws.

c. Remove the under cover and disconnect the connectors.



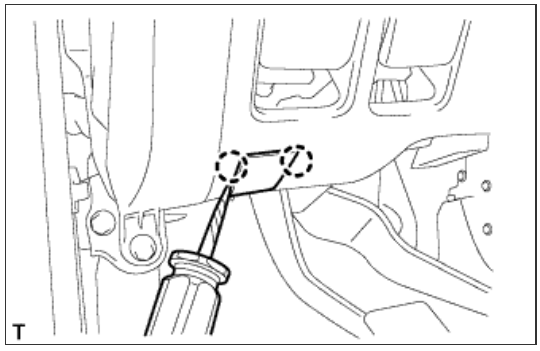
6. REMOVE LOWER NO. 1 INSTRUMENT PANEL FINISH PANEL

a. Using a screwdriver, detach the 2 claws.

HINT:

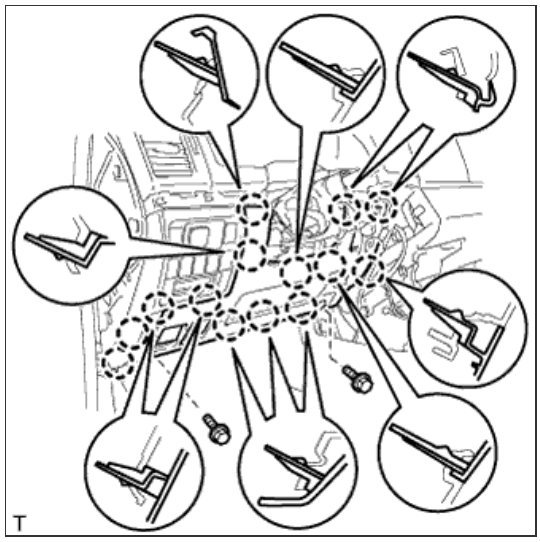
Tape the screwdriver tip before use.

b. Open the hole cover.

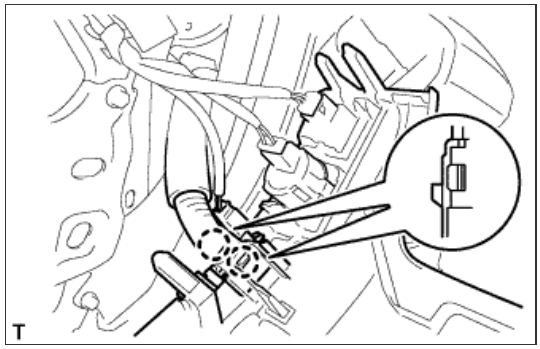


c. Remove the 2 bolts.

d. Detach the 14 claws.

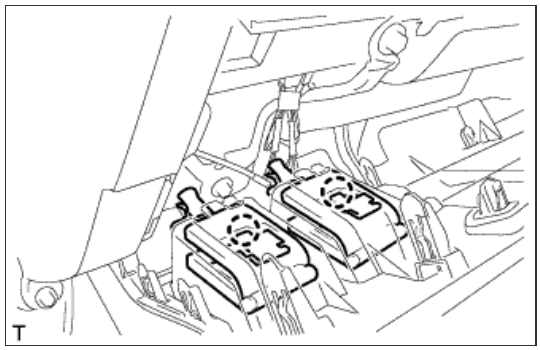


e. Detach the 2 claws and remove the sensor.



f. Detach the 2 claws and disconnect the 2 control cables.

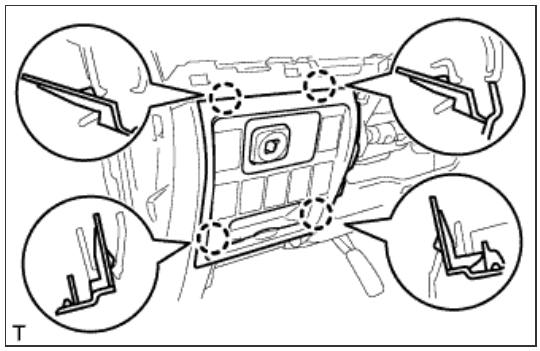
g. Remove the finish panel and then disconnect the connectors.



7. REMOVE NO. 1 SWITCH HOLE BASE

a. Detach the 4 claws.

b. Remove the switch hole base and then disconnect the connectors.

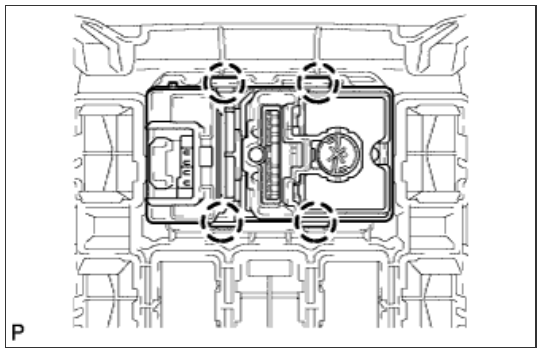


8. REMOVE OUTER MIRROR SWITCH ASSEMBLY

a. Using a screwdriver, detach the 4 claws and remove the switch.

HINT:

Tape the screwdriver tip before use.

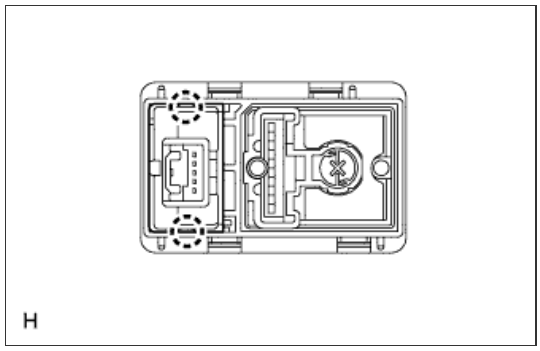


9. REMOVE RETRACTABLE OUTER MIRROR SWITCH (w/ Retract Mirror)

a. Using a screwdriver, detach the 2 claws and remove the switch.

HINT:

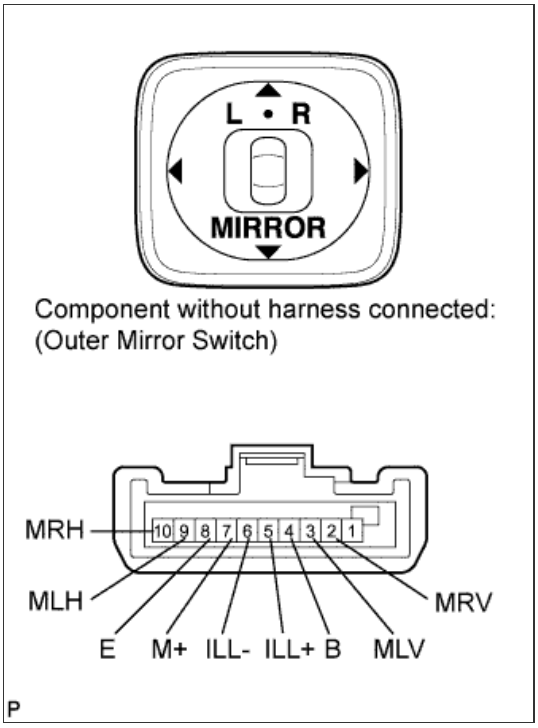
Tape the screwdriver tip before use.



for Preparation Click here

1. INSPECT OUTER MIRROR SWITCH ASSEMBLY (w/o Retract Mirror)

a. Inspect the outer mirror switch assembly.



i. Select "L" on the left/right adjustment switch.

ii. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition		Specified Condition
3 (MLV) - 4 (B) 7 (M+) - 8 (E)	Up	Pressed	Below 1 Ω
		Not pressed	10 kΩ or higher
3 (MLV) - 8 (E) 7 (M+) - 4 (B)	Down	Pressed	Below 1 Ω
		Not pressed	10 kΩ or higher
9 (MLH) - 4 (B) 7 (M+) - 8 (E)	Left	Pressed	Below 1 Ω
		Not pressed	10 kΩ or higher
9 (MLH) - 8 (E) 7 (M+) - 4 (B)	Right	Pressed	Below 1 Ω
		Not pressed	10 kΩ or higher

If the result is not as specified, replace the outer mirror switch assembly.

iii. Select "R" on the left/right adjustment switch.

iv. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition		Specified Condition
2 (MRV) - 4 (B) 7 (M+) - 8 (E)	Up	Pressed	Below 1 Ω
		Not pressed	10 kΩ or higher
2 (MRV) - 8 (E) 7 (M+) - 4 (B)	Down	Pressed	Below 1 Ω
		Not pressed	10 kΩ or higher
10 (MRH) - 4 (B) 7 (M+) - 8 (E)	Left	Pressed	Below 1 Ω
		Not pressed	10 kΩ or higher
10 (MRH) - 8 (E) 7 (M+) - 4 (B)	Right	Pressed	Below 1 Ω
		Not pressed	10 kΩ or higher

If the result is not as specified, replace the outer mirror switch.

b. Inspect the switch illumination.

i. Apply battery voltage between the terminals of the light, and check the operation of the light.

OK:

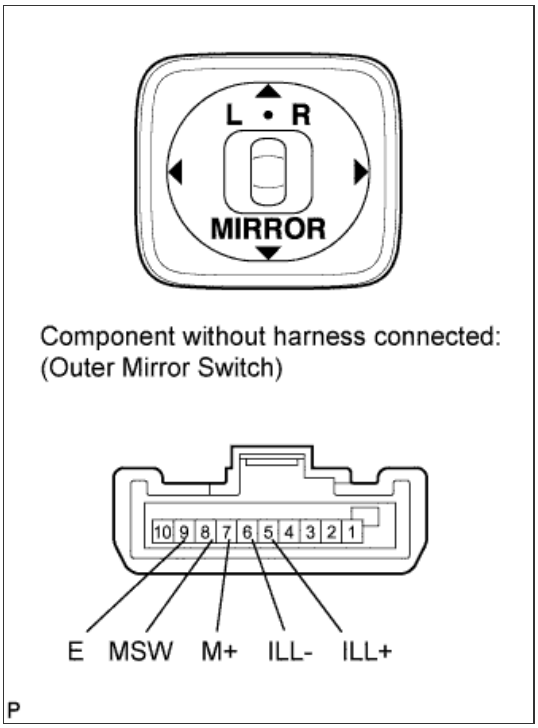
Measurement Condition	Specified Condition

Battery positive (+) → Terminal 5 (ILL+) Battery negative (-) → Terminal 6 (ILL-)	Light comes on

If the result is not as specified, replace the outer mirror switch assembly.

2. INSPECT OUTER MIRROR SWITCH ASSEMBLY (w/ Retract Mirror)

a. Inspect the outer mirror switch assembly.



i. Select "L" on the left/right adjustment switch.

ii. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Switch Condition		Specified Condition
8 (MSW) - 9 (E)	L switch	L position	10 kΩ or higher
		Neutral position	10 kΩ or higher
7 (M+) - 9 (E)	Up	Pressed	95 to 105 Ω
		Not pressed	10 kΩ or higher
7 (M+) - 9 (E)	Down	Pressed	446 to 493 Ω
		Not pressed	10 kΩ or higher
7 (M+) - 9 (E)	Left	Pressed	760 to 840 Ω
		Not pressed	10 kΩ or higher
7 (M+) - 9 (E)	Right	Pressed	237 to 262 Ω
		Not pressed	10 kΩ or higher

If the result is not as specified, replace the outer mirror switch assembly.

iii. Select "R" on the left/right adjustment switch.

iv. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Switch Condition		Specified Condition
8 (MSW) - 9 (E)	R switch	R position	Below 1 Ω
		Neutral position	10 kΩ or higher
7 (M+) - 9 (E)	Up	Pressed	95 to 105 Ω
		Not pressed	10 kΩ or higher
7 (M+) - 9 (E)	Down	Pressed	446 to 493 Ω
		Not pressed	10 kΩ or higher
7 (M+) - 9 (E)	Left	Pressed	760 to 840 Ω
		Not pressed	10 kΩ or higher
7 (M+) - 9 (E)	Right	Pressed	237 to 262 Ω
		Not	10 kΩ or

		pressed	higher

If the result is not as specified, replace the outer mirror switch.

b. Inspect the switch illumination.

i. Apply battery voltage between the terminals of the light, and check the operation of the light.

OK:

Measurement Condition	Specified Condition
Battery positive (+) → Terminal 5 (ILL+) Battery negative (-) → Terminal 6 (ILL-)	Light comes on

If the result is not as specified, replace the outer mirror switch assembly.

3. INSPECT RETRACTABLE OUTER MIRROR SWITCH (w/ Retract Mirror)

a. Inspect the retractable outer mirror switch.

i. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Switch Condition	Specified Condition
2 (E) - 3 (MR)	Pressed (Retracts)	Below 1 Ω
	Not pressed	10 kΩ or higher

If the result is not as specified, replace the outer mirror switch.

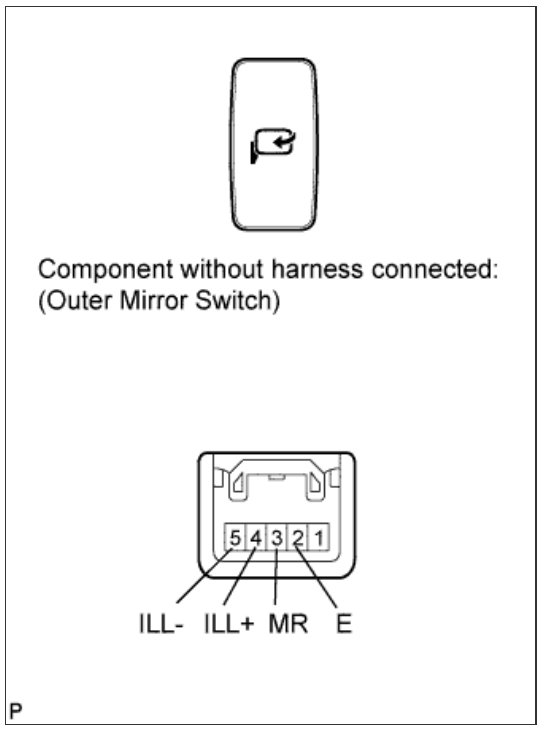
b. Inspect the switch illumination.

i. Apply battery voltage between the terminals of the light, and check the operation of the light.

OK:

Measurement Condition	Specified Condition
Battery positive (+) → Terminal 4 (ILL+) Battery negative (-) → Terminal 5 (ILL-)	Light comes on

If the result is not as specified, replace the outer mirror switch.



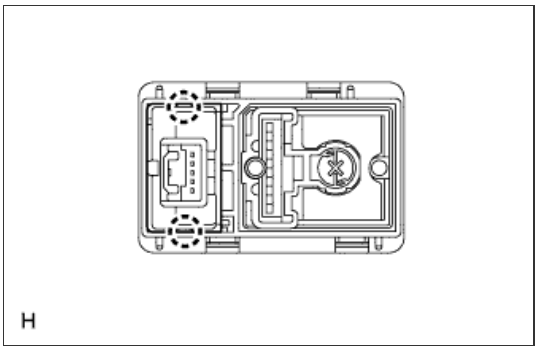
for Preparation Click here

HINT:

A bolt without a torque specification is shown in the standard bolt chart (Click here).

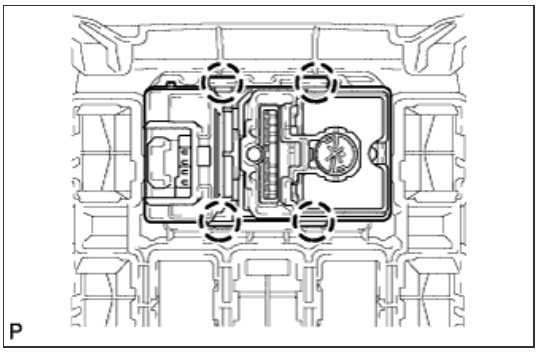
1. INSTALL RETRACTABLE OUTER MIRROR SWITCH (w/ Retract Mirror)

a. Attach the 2 claws to install the switch.



2. INSTALL OUTER MIRROR SWITCH ASSEMBLY

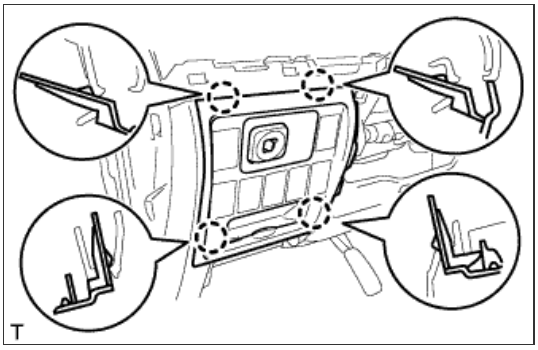
a. Attach the 4 claws to install the switch.



3. INSTALL NO. 1 SWITCH HOLE BASE

a. Connect the connectors.

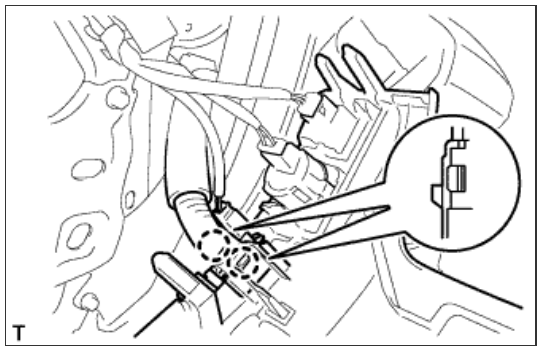
b. Attach the 4 claws to install the switch hole base.



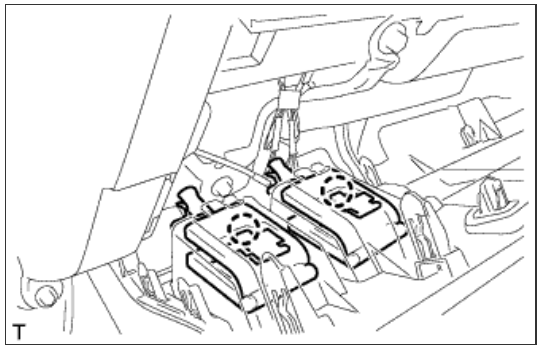
4. INSTALL LOWER NO. 1 INSTRUMENT PANEL FINISH PANEL

a. Connect the connectors.

b. Attach the 2 claws to install the sensor.

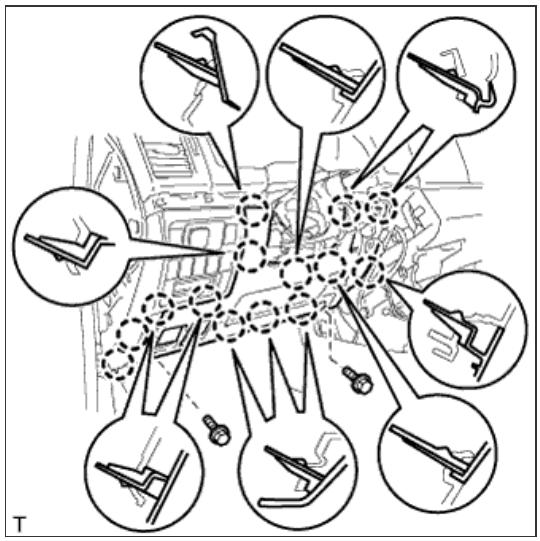


c. Attach the 2 claws to connect the 2 control cables.

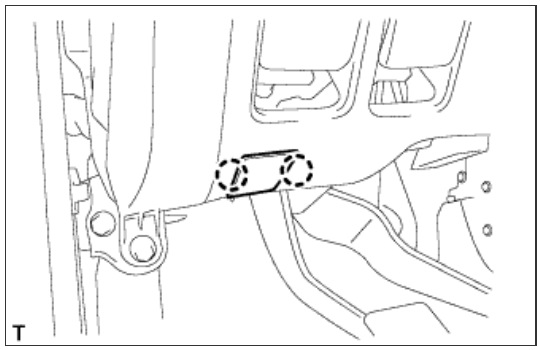


d. Attach the 14 claws to install the finish panel.

e. Install the 2 bolts.



f. Attach the 2 claws to close the hole cover.

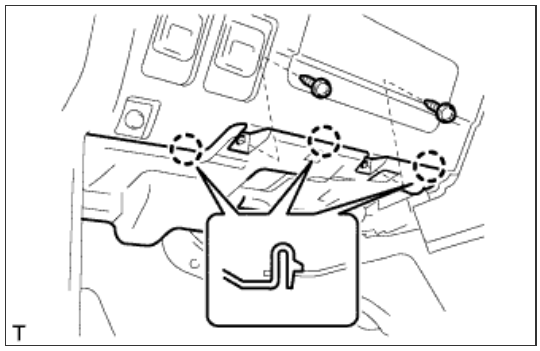


5. INSTALL NO. 1 INSTRUMENT PANEL UNDER COVER SUB-ASSEMBLY (w/ Floor Under Cover)

a. Connect the connectors.

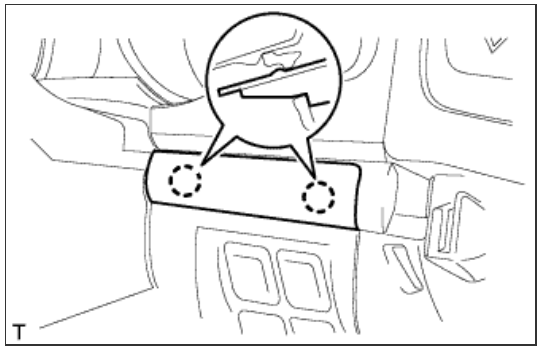
b. Attach the 3 claws to install the under cover.

c. Install the 2 screws.



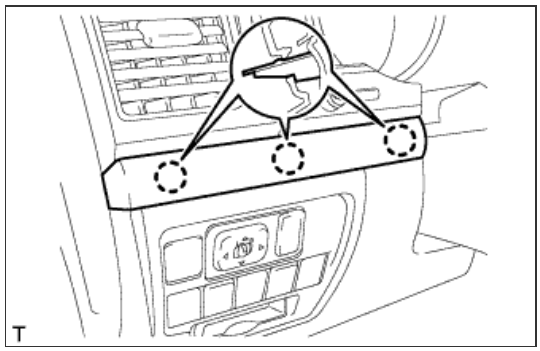
6. INSTALL NO. 2 INSTRUMENT CLUSTER FINISH PANEL GARNISH

a. Attach the 2 claws to install the panel garnish.



7. INSTALL NO. 1 INSTRUMENT CLUSTER FINISH PANEL GARNISH

a. Attach the 3 claws to install the panel garnish.



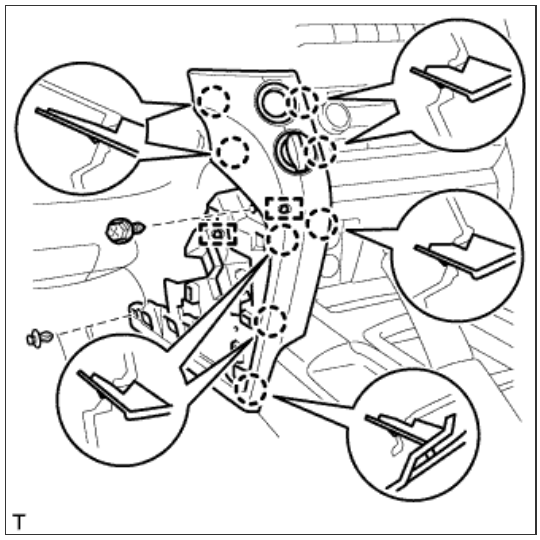
8. INSTALL LOWER INSTRUMENT PANEL PAD SUB-ASSEMBLY LH

a. Connect the connectors and 2 clamps.

b. Attach the 8 claws to install the panel pad.

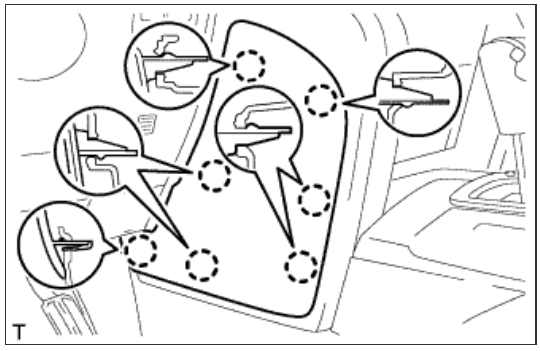
c. Install the screw.

d. Install the clip.



9. INSTALL NO. 2 INSTRUMENT PANEL FINISH PANEL CUSHION

a. Attach the 7 claws to install the panel cushion.



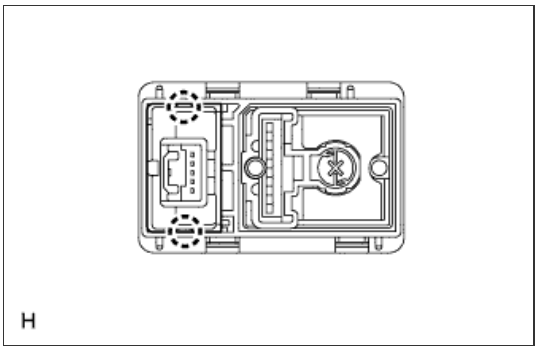
for Preparation Click here

HINT:

A bolt without a torque specification is shown in the standard bolt chart (Click here).

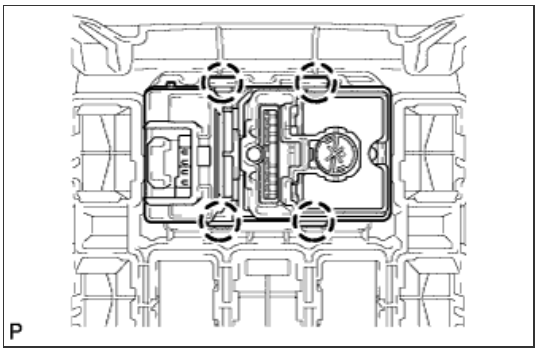
1. INSTALL RETRACTABLE OUTER MIRROR SWITCH (w/ Retract Mirror)

a. Attach the 2 claws to install the switch.



2. INSTALL OUTER MIRROR SWITCH ASSEMBLY

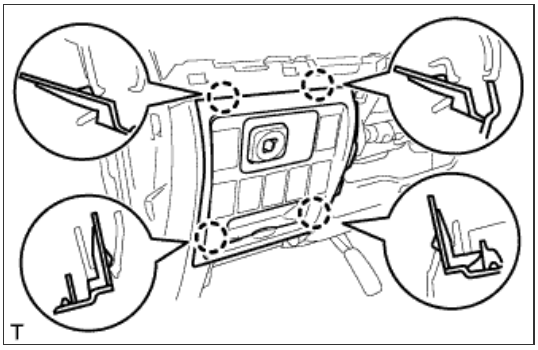
a. Attach the 4 claws to install the switch.



3. INSTALL NO. 1 SWITCH HOLE BASE

a. Connect the connectors.

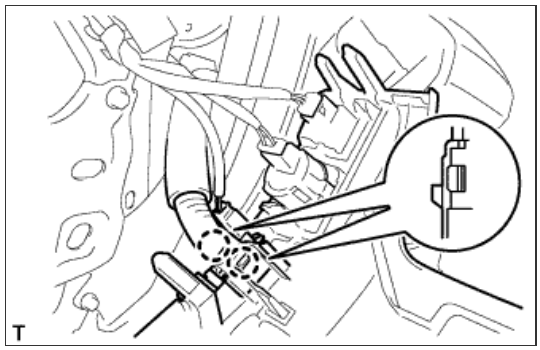
b. Attach the 4 claws to install the switch hole base.



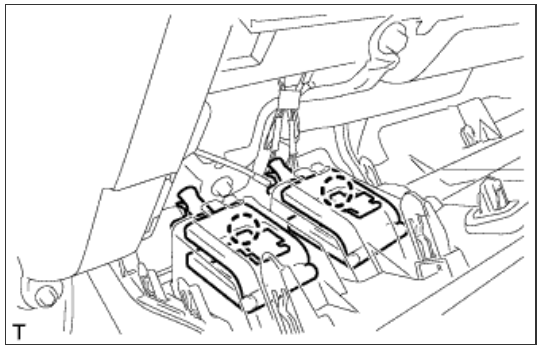
4. INSTALL LOWER NO. 1 INSTRUMENT PANEL FINISH PANEL

a. Connect the connectors.

b. Attach the 2 claws to install the sensor.

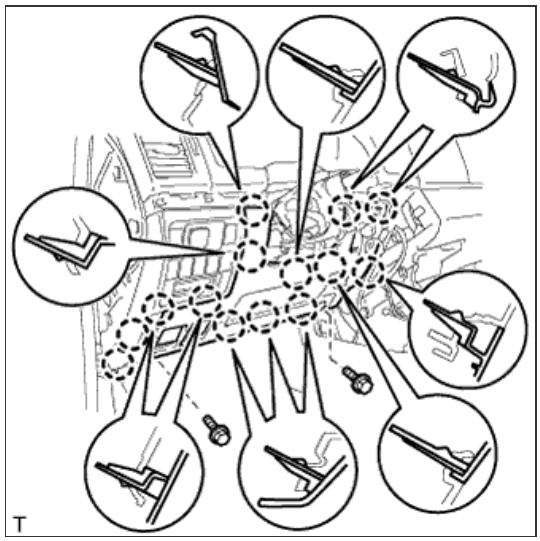


c. Attach the 2 claws to connect the 2 control cables.

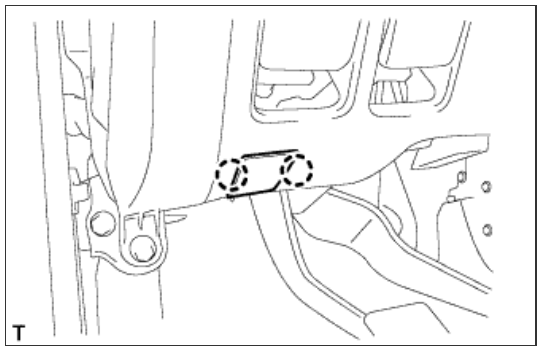


d. Attach the 14 claws to install the finish panel.

e. Install the 2 bolts.



f. Attach the 2 claws to close the hole cover.

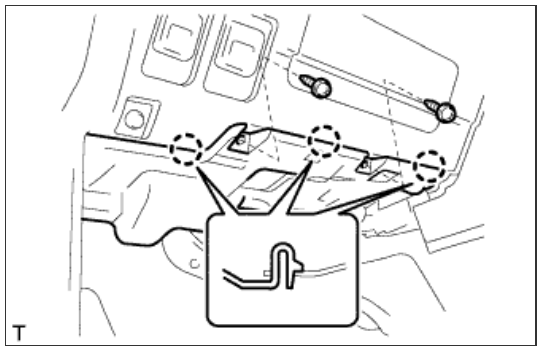


5. INSTALL NO. 1 INSTRUMENT PANEL UNDER COVER SUB-ASSEMBLY (w/ Floor Under Cover)

a. Connect the connectors.

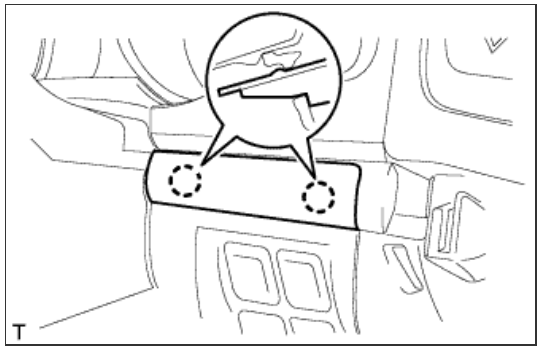
b. Attach the 3 claws to install the under cover.

c. Install the 2 screws.



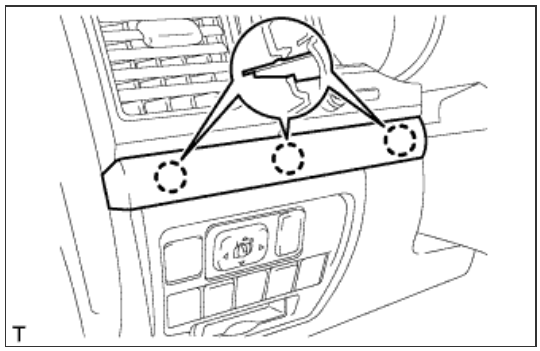
6. INSTALL NO. 2 INSTRUMENT CLUSTER FINISH PANEL GARNISH

a. Attach the 2 claws to install the panel garnish.



7. INSTALL NO. 1 INSTRUMENT CLUSTER FINISH PANEL GARNISH

a. Attach the 3 claws to install the panel garnish.



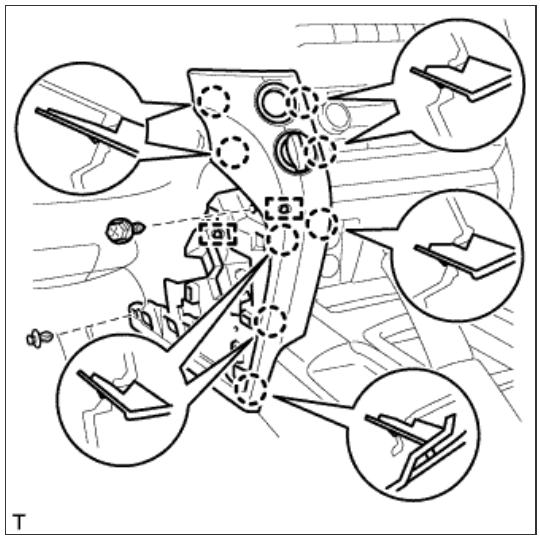
8. INSTALL LOWER INSTRUMENT PANEL PAD SUB-ASSEMBLY LH

a. Connect the connectors and 2 clamps.

b. Attach the 8 claws to install the panel pad.

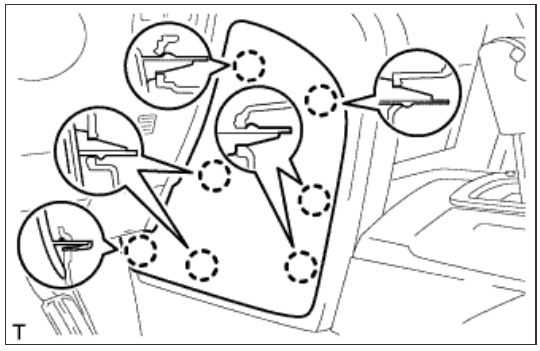
c. Install the screw.

d. Install the clip.

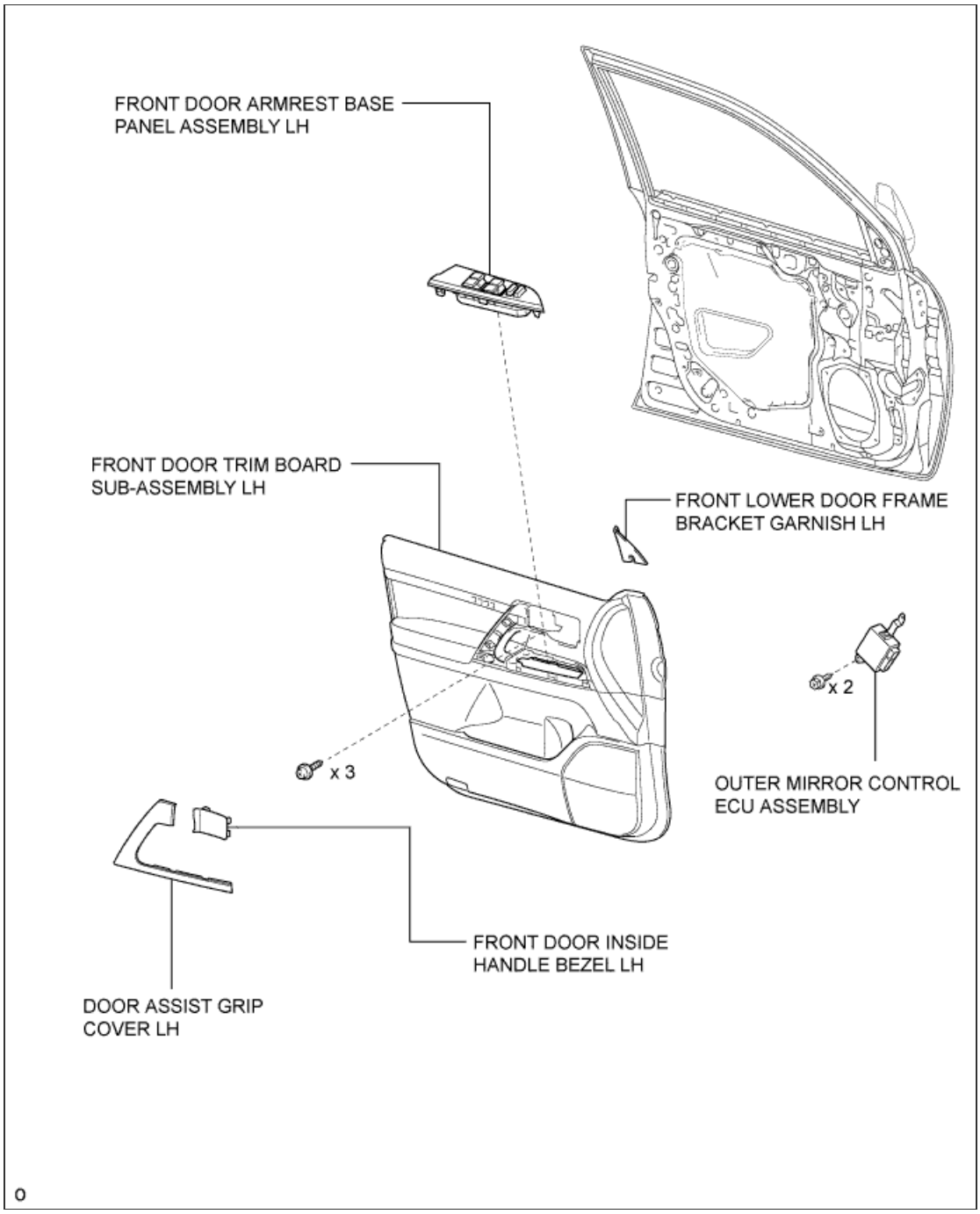


9. INSTALL NO. 2 INSTRUMENT PANEL FINISH PANEL CUSHION

a. Attach the 7 claws to install the panel cushion.



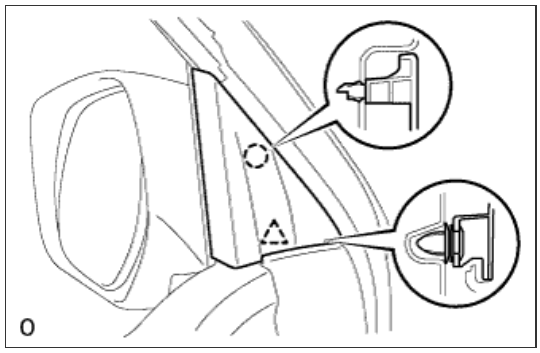
for Preparation Click here



for Preparation Click here

1. REMOVE FRONT LOWER DOOR FRAME BRACKET GARNISH LH

a. Detach the clip and claw, remove the front lower door frame bracket garnish.

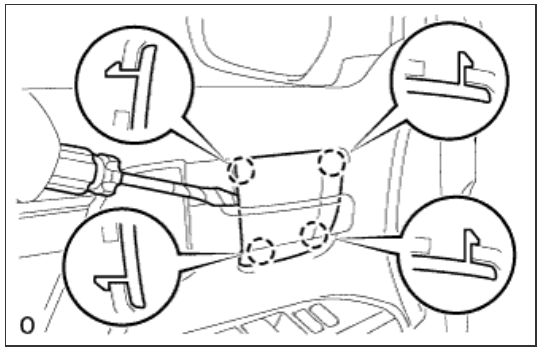


2. REMOVE FRONT DOOR INSIDE HANDLE BEZEL LH

a. Using a screwdriver, detach the 4 claws and remove the inside handle bezel.

HINT:

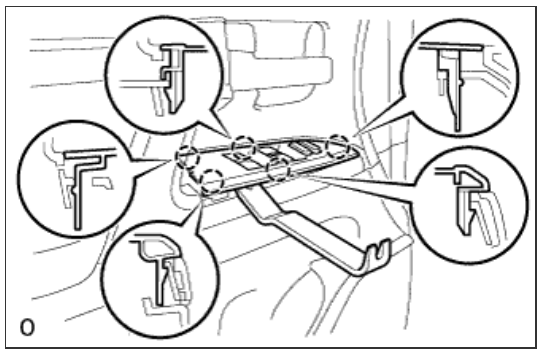
Tape the screwdriver tip before use.



3. REMOVE FRONT DOOR ARMREST BASE PANEL ASSEMBLY LH

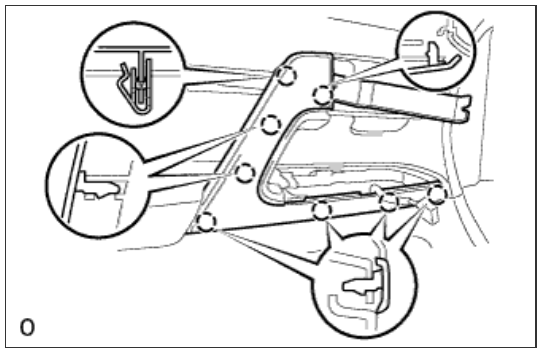
a. Using a moulding remover, detach the 5 claws.

b. Disconnect the connector and remove the front door armrest base panel and multiplex network master switch.



4. REMOVE DOOR ASSIST GRIP COVER LH

a. Using a moulding remover, detach the 8 claws and remove the door assist grip cover.

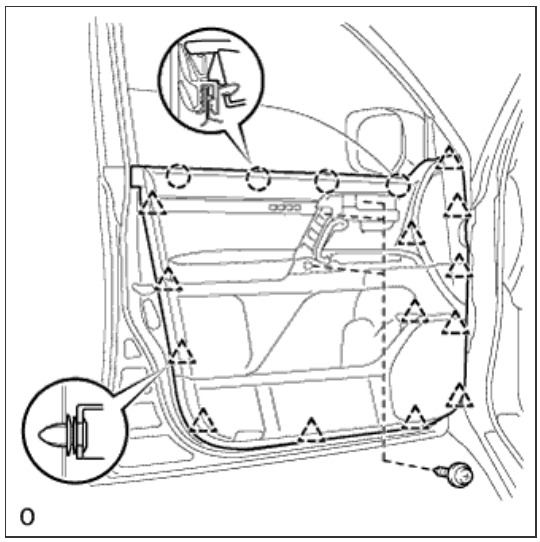


5. REMOVE FRONT DOOR TRIM BOARD SUB-ASSEMBLY LH

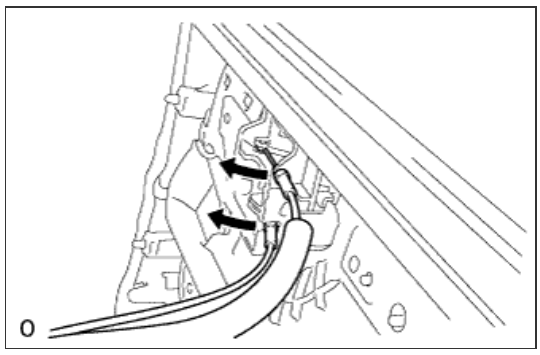
a. Remove the 3 screws.

b. Remove the 13 clips, 4 claws and trim board.

c. Disconnect the connector.



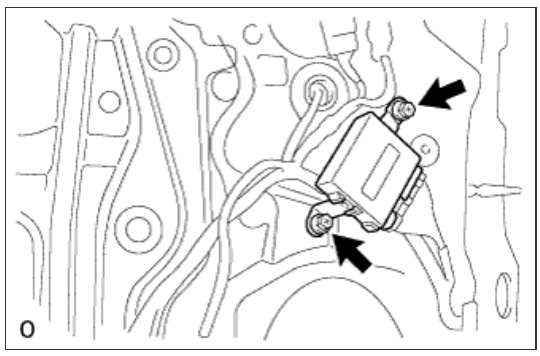
d. Disconnect the 2 cables from the inside handle.



6. REMOVE OUTER MIRROR CONTROL ECU ASSEMBLY

a. Disconnect the 2 connectors.

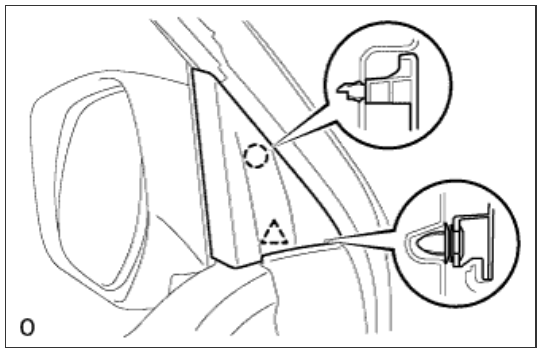
b. Remove the 2 screws and outer mirror control ECU.



for Preparation Click here

1. REMOVE FRONT LOWER DOOR FRAME BRACKET GARNISH LH

a. Detach the clip and claw, remove the front lower door frame bracket garnish.

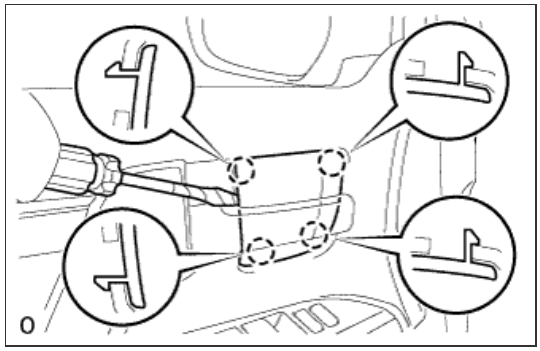


2. REMOVE FRONT DOOR INSIDE HANDLE BEZEL LH

a. Using a screwdriver, detach the 4 claws and remove the inside handle bezel.

HINT:

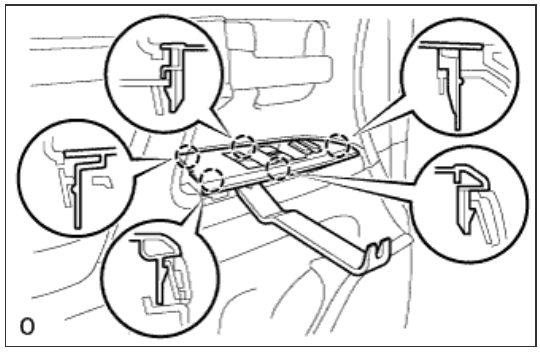
Tape the screwdriver tip before use.



3. REMOVE FRONT DOOR ARMREST BASE PANEL ASSEMBLY LH

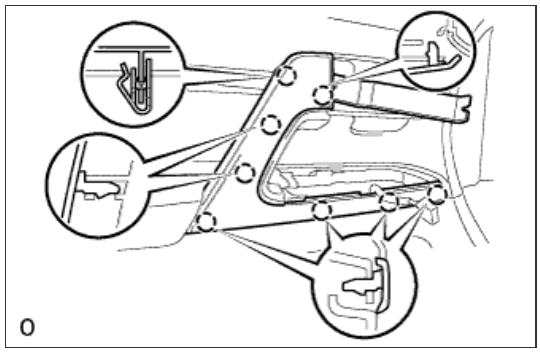
a. Using a moulding remover, detach the 5 claws.

b. Disconnect the connector and remove the armrest base panel.



4. REMOVE DOOR ASSIST GRIP COVER LH

a. Using a moulding remover, detach the 8 claws and remove the door assist grip cover.

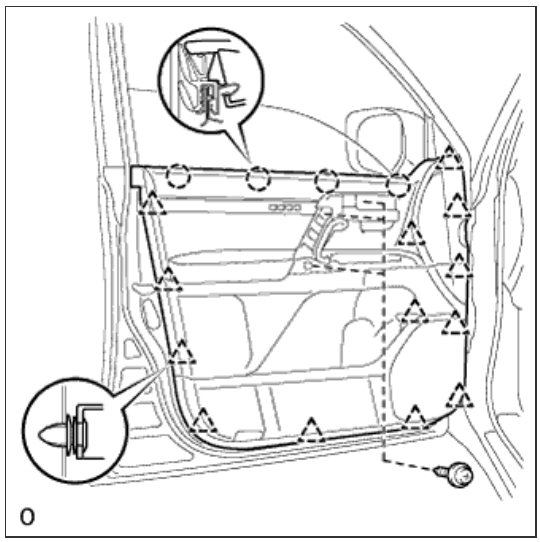


5. REMOVE FRONT DOOR TRIM BOARD SUB-ASSEMBLY LH

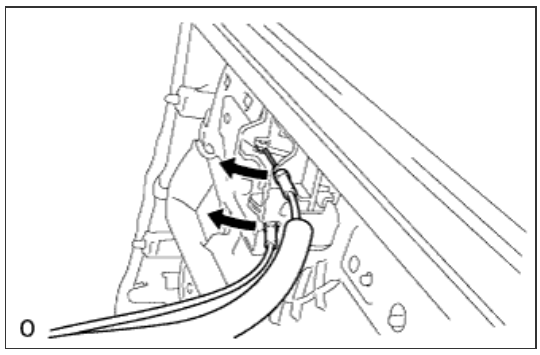
a. Remove the 3 screws.

b. Remove the 13 clips, 4 claws and trim board.

c. Disconnect the connector.



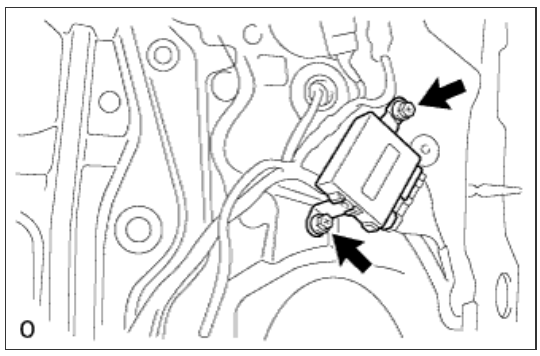
d. Disconnect the 2 cables from the inside handle.



6. REMOVE OUTER MIRROR CONTROL ECU ASSEMBLY

a. Disconnect the 2 connectors.

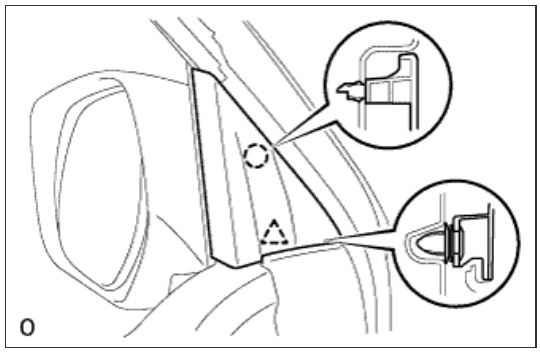
b. Remove the 2 screws and outer mirror control ECU.



for Preparation Click here

1. REMOVE FRONT LOWER DOOR FRAME BRACKET GARNISH LH

a. Detach the clip and claw, remove the front lower door frame bracket garnish.

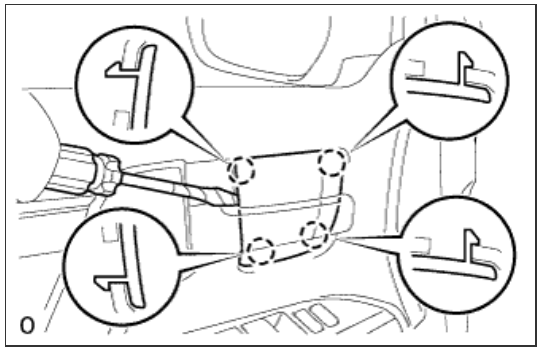


2. REMOVE FRONT DOOR INSIDE HANDLE BEZEL LH

a. Using a screwdriver, detach the 4 claws and remove the inside handle bezel.

HINT:

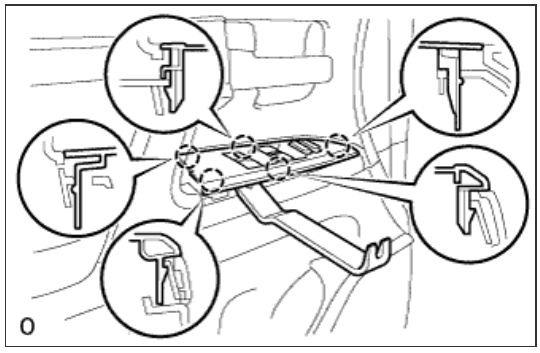
Tape the screwdriver tip before use.



3. REMOVE FRONT DOOR ARMREST BASE PANEL ASSEMBLY LH

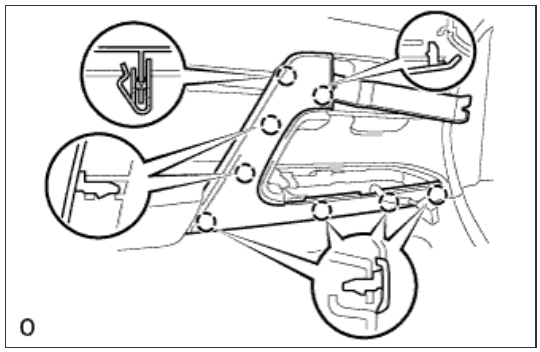
a. Using a moulding remover, detach the 5 claws.

b. Disconnect the connector and remove the armrest base panel.



4. REMOVE DOOR ASSIST GRIP COVER LH

a. Using a moulding remover, detach the 8 claws and remove the door assist grip cover.

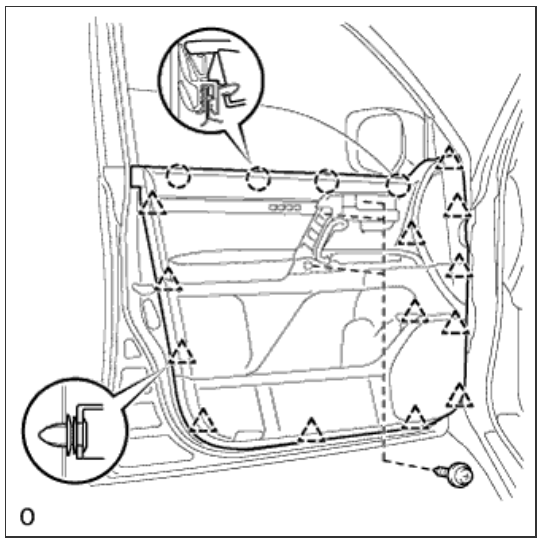


5. REMOVE FRONT DOOR TRIM BOARD SUB-ASSEMBLY LH

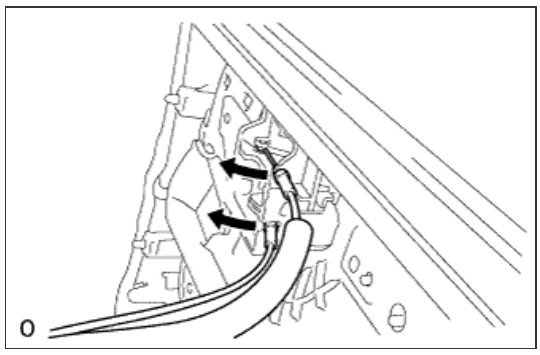
a. Remove the 3 screws.

b. Remove the 13 clips, 4 claws and trim board.

c. Disconnect the connector.



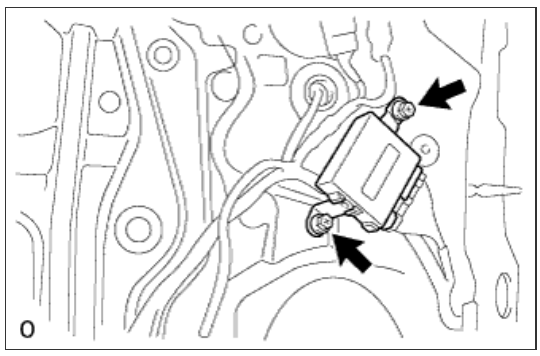
d. Disconnect the 2 cables from the inside handle.



6. REMOVE OUTER MIRROR CONTROL ECU ASSEMBLY

a. Disconnect the 2 connectors.

b. Remove the 2 screws and outer mirror control ECU.

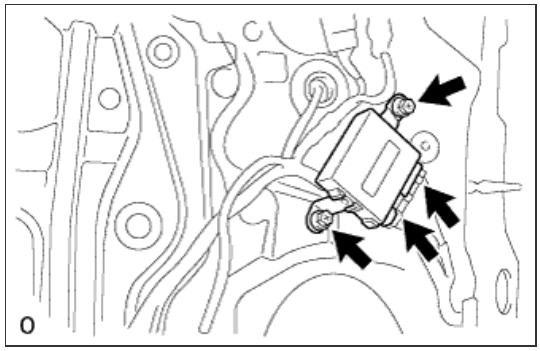


for Preparation Click here

1. INSTALL OUTER MIRROR CONTROL ECU ASSEMBLY

a. Connect the 2 connectors.

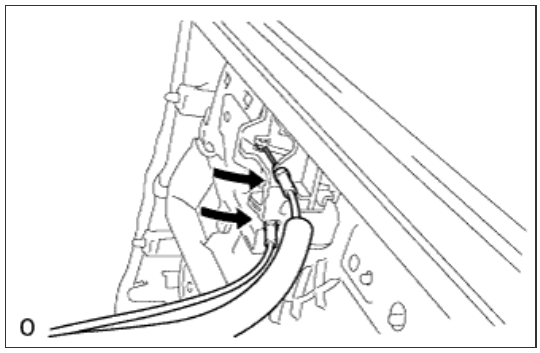
b. Install the outer mirror control ECU with the 2 screws.



2. INSTALL FRONT DOOR TRIM BOARD SUB-ASSEMBLY LH

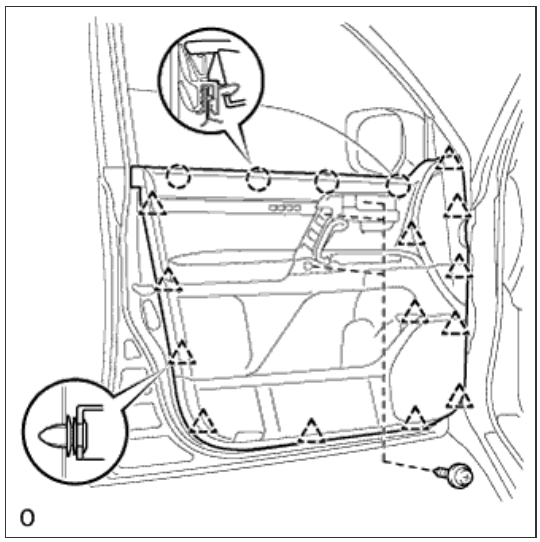
a. Connect the connector.

b. Connect the front door lock remote control cable and front door inside locking cable to the front door inside handle sub-assembly.



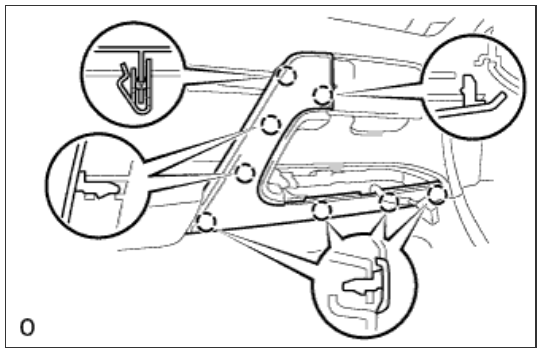
c. Attach the 4 claws and 13 clips to install the front door trim board sub-assembly.

d. Install the 3 screws.



3. INSTALL DOOR ASSIST GRIP COVER LH

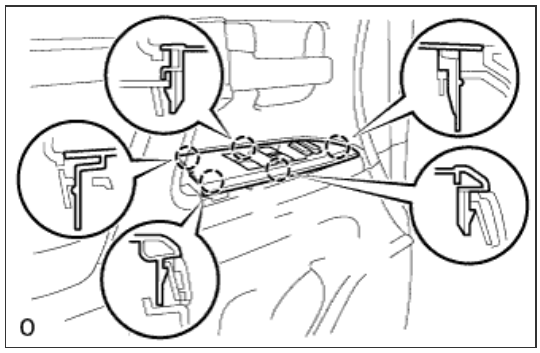
a. Attach the 8 claws to install the door assist grip cover to the door trim panel.



4. INSTALL FRONT DOOR ARMREST BASE PANEL ASSEMBLY LH

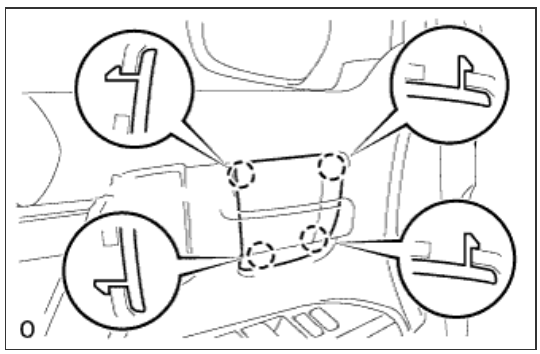
a. Connect the connector.

b. Attach the 5 claws and install the front door armrest base panel.



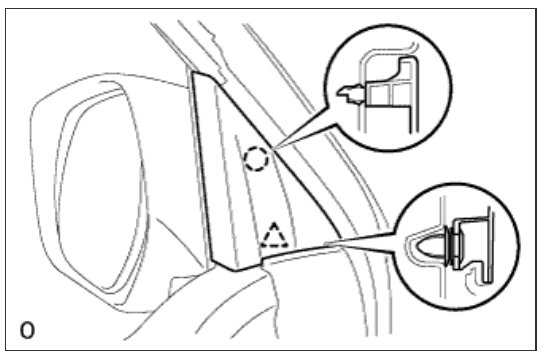
5. INSTALL FRONT DOOR INSIDE HANDLE BEZEL LH

a. Attach the 4 claws to install the bezel.



6. INSTALL FRONT LOWER DOOR FRAME BRACKET GARNISH LH

a. Attach the clip and claw, and install the front door lower frame bracket garnish.

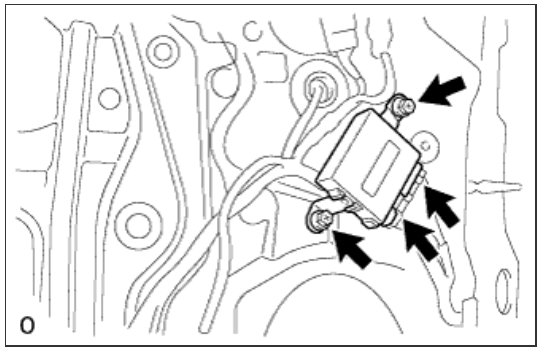


for Preparation Click here

1. INSTALL OUTER MIRROR CONTROL ECU ASSEMBLY

a. Connect the 2 connectors.

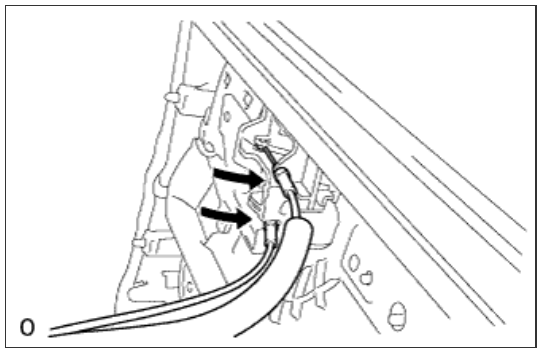
b. Install the outer mirror control ECU with the 2 screws.



2. INSTALL FRONT DOOR TRIM BOARD SUB-ASSEMBLY LH

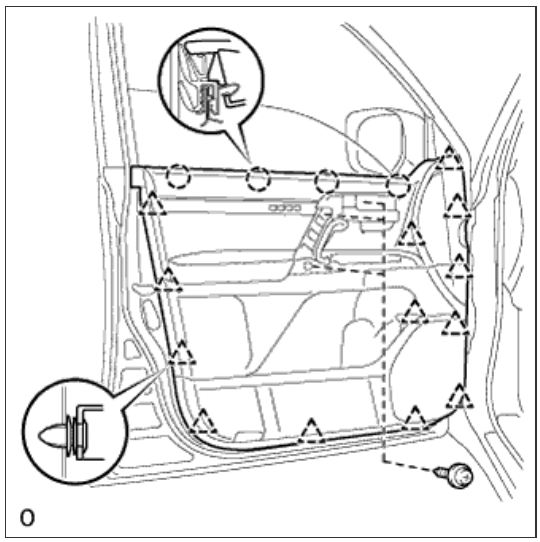
a. Connect the connector.

b. Connect the front door lock remote control cable and front door inside locking cable to the front door inside handle sub-assembly.



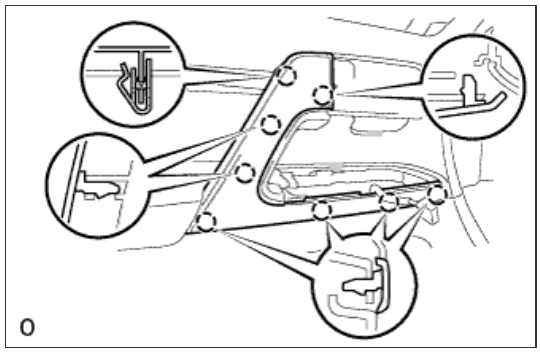
c. Attach the 4 claws and 13 clips to install the front door trim board sub-assembly.

d. Install the 3 screws.



3. INSTALL DOOR ASSIST GRIP COVER LH

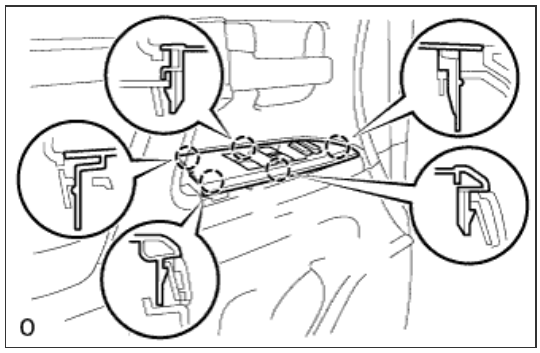
a. Attach the 8 claws to install the door assist grip cover to the door trim panel.



4. INSTALL FRONT DOOR ARMREST BASE PANEL ASSEMBLY LH

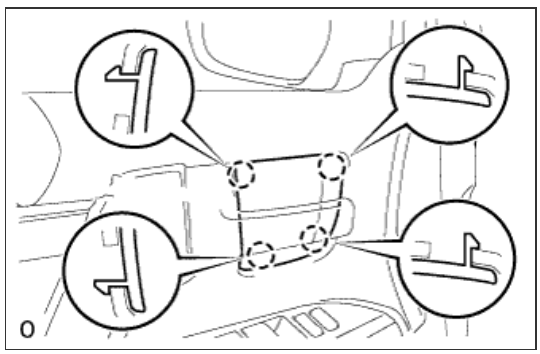
a. Connect the connector.

b. Attach the 5 claws to install the armrest base panel.



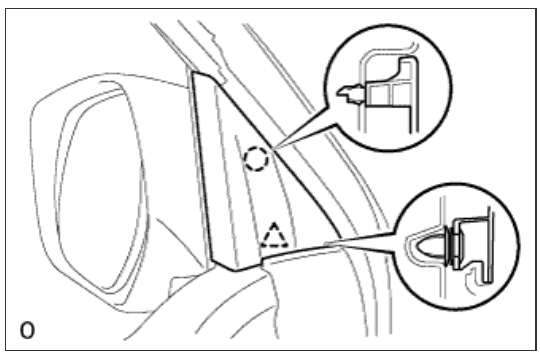
5. INSTALL FRONT DOOR INSIDE HANDLE BEZEL LH

a. Attach the 4 claws to install the bezel.



6. INSTALL FRONT LOWER DOOR FRAME BRACKET GARNISH LH

a. Attach the clip and claw, and install the front door lower frame bracket garnish.

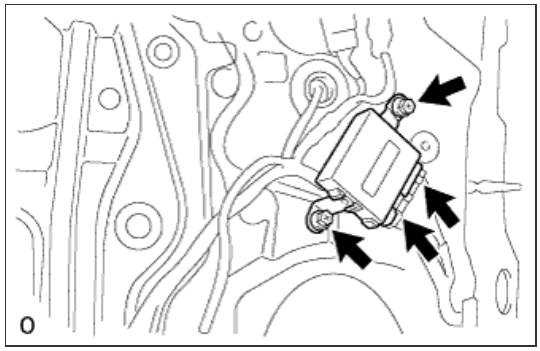


for Preparation Click here

1. INSTALL OUTER MIRROR CONTROL ECU ASSEMBLY

a. Connect the 2 connectors.

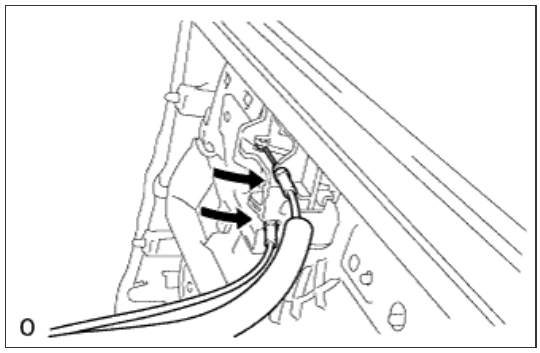
b. Install the outer mirror control ECU with the 2 screws.



2. INSTALL FRONT DOOR TRIM BOARD SUB-ASSEMBLY LH

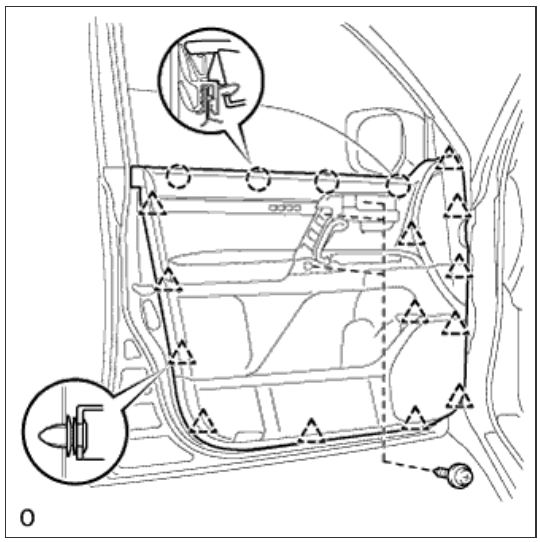
a. Connect the connector.

b. Connect the front door lock remote control cable and front door inside locking cable to the front door inside handle sub-assembly.



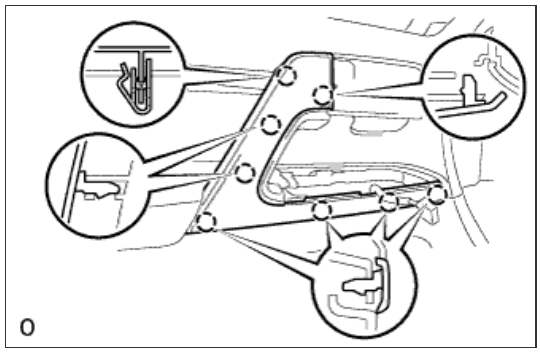
c. Attach the 4 claws and 13 clips to install the front door trim board sub-assembly.

d. Install the 3 screws.



3. INSTALL DOOR ASSIST GRIP COVER LH

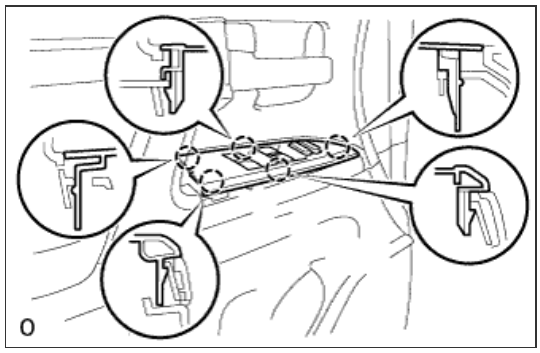
a. Attach the 8 claws to install the door assist grip cover to the door trim panel.



4. INSTALL FRONT DOOR ARMREST BASE PANEL ASSEMBLY LH

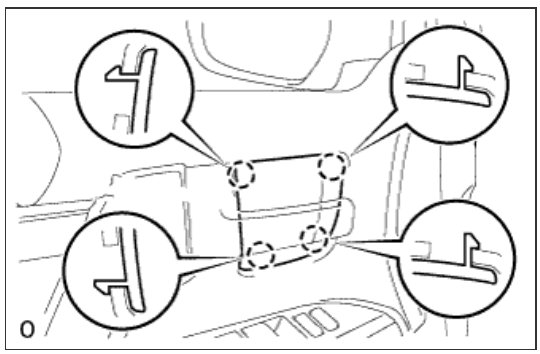
a. Connect the connector.

b. Attach the 5 claws to install the armrest base panel.



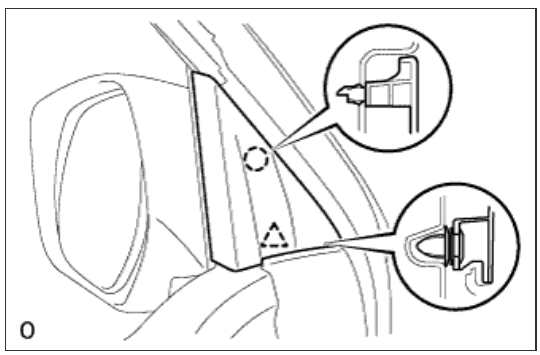
5. INSTALL FRONT DOOR INSIDE HANDLE BEZEL LH

a. Attach the 4 claws to install the bezel.

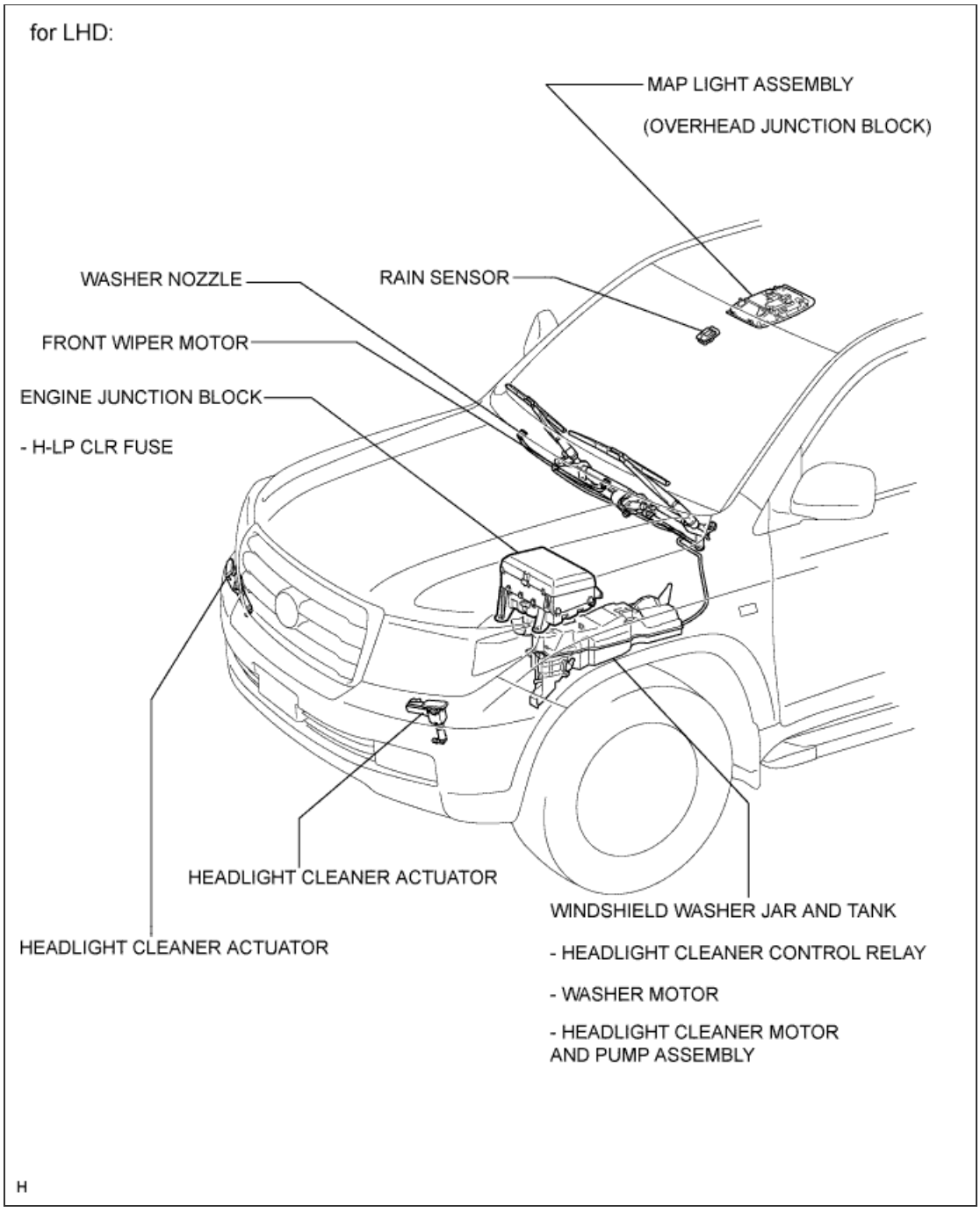


6. INSTALL FRONT LOWER DOOR FRAME BRACKET GARNISH LH

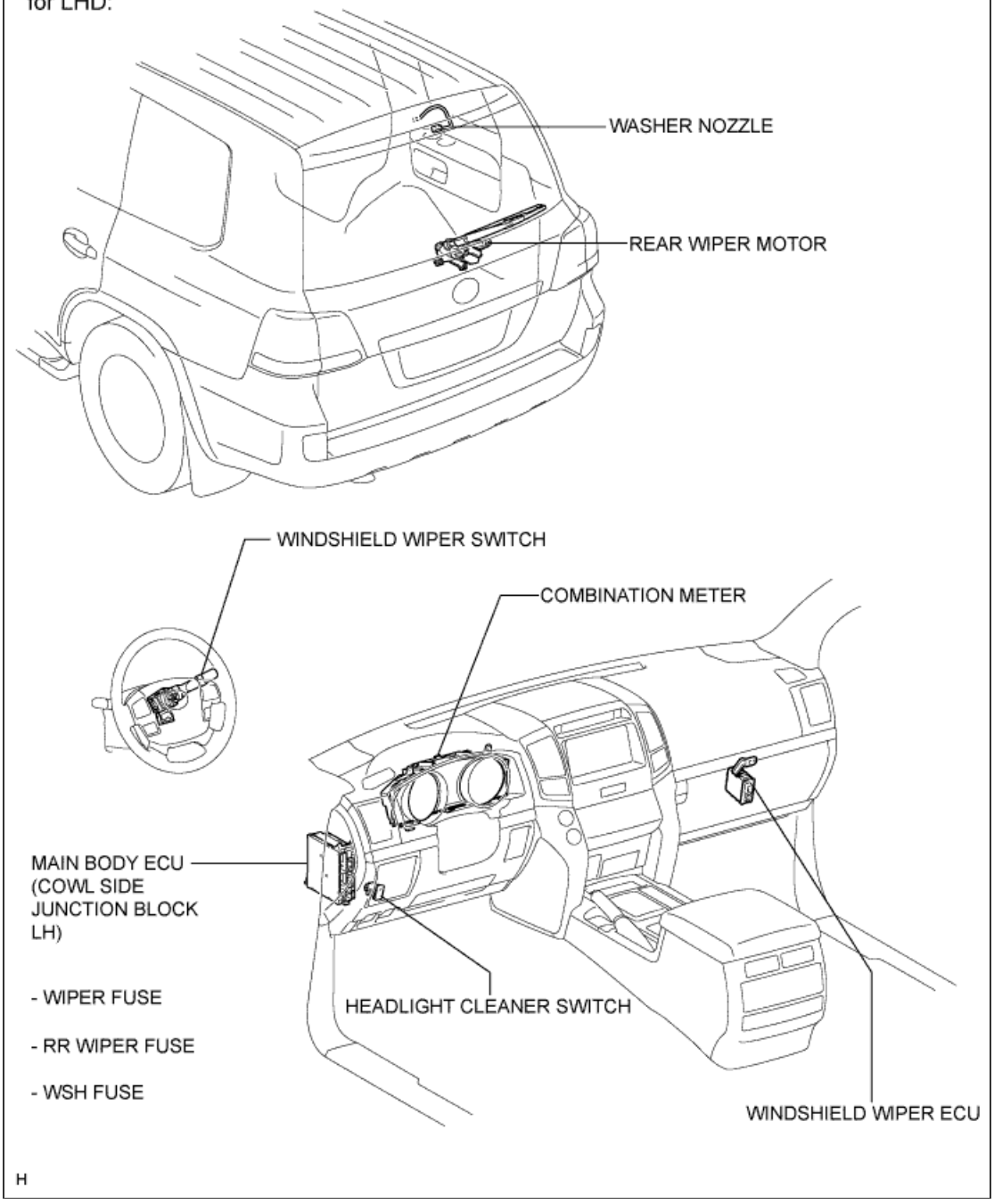
a. Attach the clip and claw, and install the front door lower frame bracket garnish.



for Prepara ion Click here

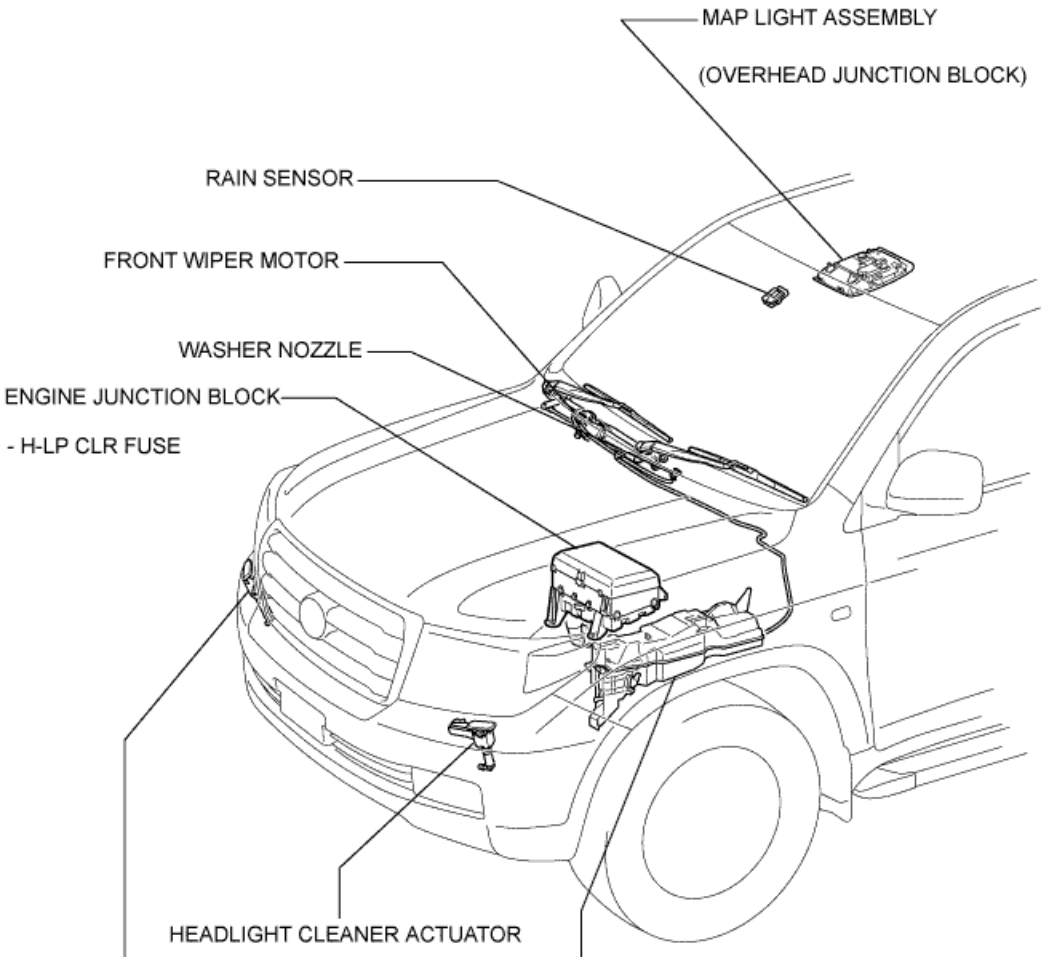


for LHD:

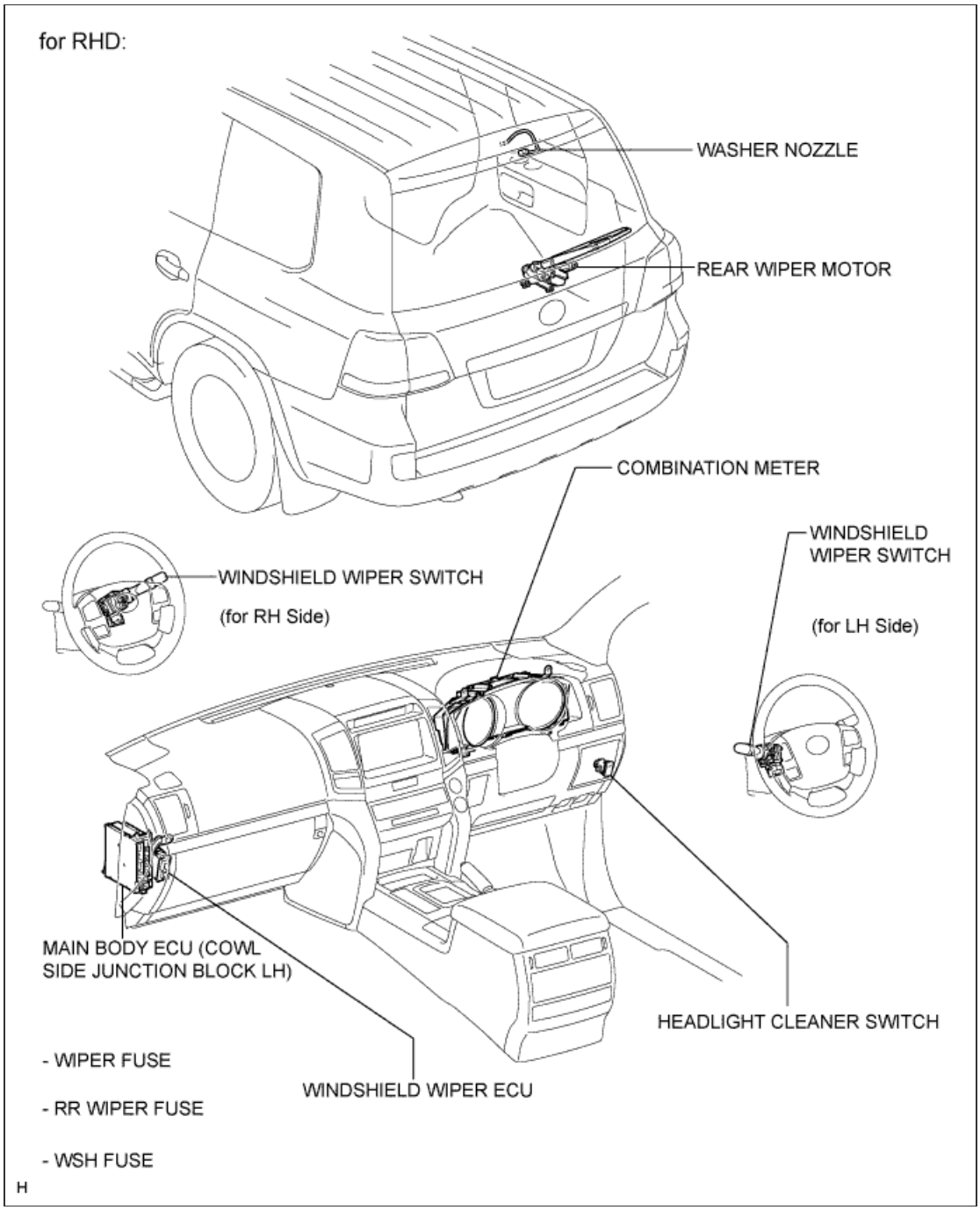

WASHER NOZZLE
REAR WIPER MOTOR
WINDSHIELD WIPER SWITCH
COMBINATION METER
MAIN BODY ECU
(COWL SIDE
JUNCTION BLOCK
LH)
- WIPER FUSE
- RR WIPER FUSE
- WSH FUSE
HEADLIGHT CLEANER SWITCH
WINDSHIELD WIPER ECU

H

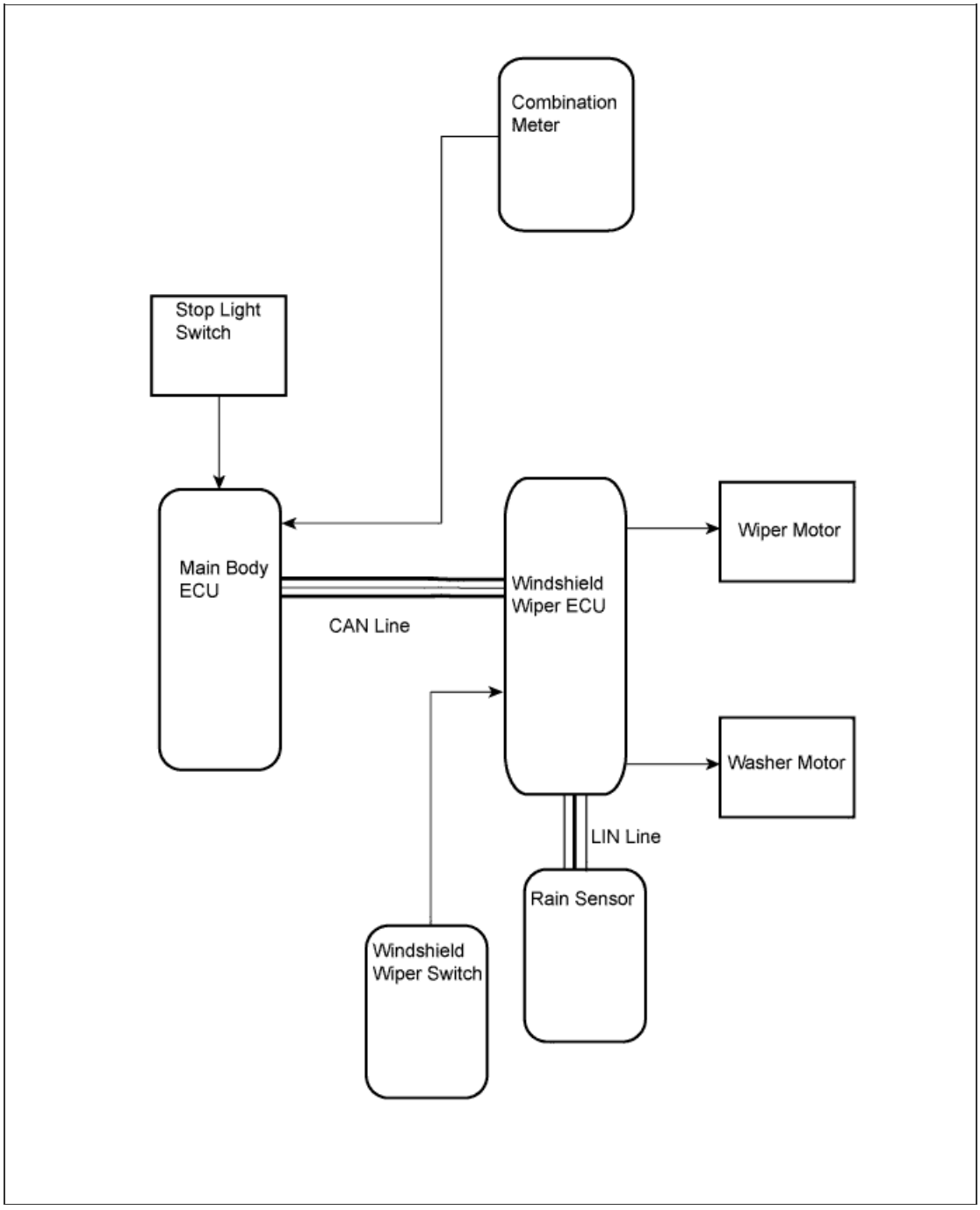
for RHD:


MAP LIGHT ASSEMBLY
(OVERHEAD JUNCTION BLOCK)
RAIN SENSOR
FRONT WIPER MOTOR
WASHER NOZZLE
ENGINE JUNCTION BLOCK
- H-LP CLR FUSE
HEADLIGHT CLEANER ACTUATOR
HEADLIGHT CLEANER ACTUATOR
WINDSHIELD WASHER JAR AND TANK
- WASHER MOTOR
- HEADLIGHT CLEANER CONTROL RELAY
- HEADLIGHT CLEANER MOTOR AND PUMP ASSEMBLY

H


for RHD:
WASHER NOZZLE
REAR WIPER MOTOR
COMBINATION METER
WINDSHIELD WIPER SWITCH
(for RH Side)
WINDSHIELD
WIPER SWITCH
(for LH Side)
MAIN BODY ECU (COWL
SIDE JUNCTION BLOCK LH)
HEADLIGHT CLEANER SWITCH
- WIPER FUSE
WINDSHIELD WIPER ECU
- RR WIPER FUSE
- WSH FUSE
H

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ommuni ation Table

Transmitter	Receiving	Signal	Line
Rain Sensor	Windshield Wiper ECU	• HI continuous operation command signal • LO continuous operation command signal • LO single operation command signal • Manual intermittent operation command signal • Wiper angle variable demand signal	LIN
Combination Meter	Main Body ECU	Vehicle speed signal	Direct Line
Windshield Wiper ECU	Rain Sensor	Wiper and washer switch signal	LIN

HINT:

- **Wiper operation is ontrolled by the main body E**
- **The rain sensor ontrols e auto wiper n ion.**

for Preparation Cli ere

FR NT WIPER SYSTEM

a. The front wiper system receives the wiper operation signal from the windshield wiper switch, and the windshield wiper ECU operates the front wiper motor.

b. The windshield wiper ECU adjusts the intermittent interval during front wiper motor operation according to commands received from the windshield wiper switch. This adjustment is based on vehicle speed, brake signals, etc., and a determination of the vehicle driving and stopping conditions during the intermittent operation. The system has the following functions:

Function	Outline
Vehicle speed sensing intermittent wiper function*	This function controls the intermittent interval of the wipers according to the vehicle speed when the wiper switch is in the INT position.
Vehicle speed switching function	This function automatically switches the wipers on or off when the vehicle is stopped or starts moving with the wiper switch in the LO position.

HINT:

*: The vehicle speed sensing intermittent wiper function operates even when the fail-safe function operates due to a malfunction in the auto wiper function.

FR NT WASHER SYSTEM

a. The front washer system receives the wiper operation signal from the windshield wiper switch, and the windshield wiper ECU operates the front washer motor.

C NTINU S FR NT WASHER WIPER SYSTEM

a. The continuous front washer system receives the washer operation signal from the windshield wiper switch, and the windshield wiper ECU operates the front wiper motor. The front wipers are operated 3 times after the front washer is stopped.

b. The front wiper stops after operating 3 times from the point where the front washer switch has been on for more than 40 seconds continuously. The front wipers are then operated once at an interval of 3 to 7 seconds. The interval is determined by the vehicle speed signal received from the combination meter.

AUT MATIC WIPER SYSTEM

a. In the automatic wiper system, the rain sensor mounted in the upper portion of the windshield sends a front wiper operation command, based on the amount of rainfall, to the windshield wiper ECU. The front wipers operate when the windshield wiper switch is in the AUTO position. The rain sensor sensitivity can be adjusted with the rain sensor adjusting switch.

b. In this system, the windshield wiper ECU receives the vehicle speed signal from the combination meter, and operates the front wipers according to the vehicle speed.

The windshield wiper ECU adjusts the intermittent interval during wiper motor operation according to commands received from the rain sensor. This adjustment is based on vehicle speed, etc., and a determination of the vehicle driving and stopping conditions during the intermittent operation.

HEAD HT C EANER SYSTEM

a. The headlight cleaner system operates when the headlights are on and the headlight cleaner switch is pushed on. It also operates when the headlights are on and the front wiper washer system is operating. However, it does not operate when the daytime running light system is operating.

for Preparation Click here

HINT:

- **Use these procedures to troubleshoot the wiper and washer system.**
- ***: Use the intelligent tester.**

1.VEHICLE BROUGHT TO WORKSHOP

NEXT

2.INSPECT BATTERY VOLTAGE

Standard Voltage:
11 to 14 V

If the voltage is below 11 V, recharge or replace the battery before proceeding.

NEXT

3.CHECK COMMUNICATION FUNCTION OF CAN COMMUNICATION SYSTEM*

a. Use the intelligent tester to check if the CAN communication system is functioning normally.

Result

Result	Proceed to
CAN DTC is not output	A
CAN DTC is output (for D	
CAN DTC is output (for R D	C

B. Go to CAN COMMUNICATION SYSTEM (for LHD) (Click here)

C. Go to CAN COMMUNICATION SYSTEM (for RHD (Click here)

A

4.CHECK COMMUNICATION FUNCTION OF LIN COMMUNICATION SYSTEM*

a. Use the intelligent tester to check if the N communication system is functioning normally.

Result

Result	Proceed to
LIN DTC is not output	A
LIN DTC is output	B

B. Go to LIN COMMUNICATION SYSTEM (Click here)

A

5.PROBLEM SYMPTOMS TABLE

Result

Result	Proceed to
ault is not listed in problem symptoms table	A

ault is listed in problem symptoms table	B

B. → Go to step 8

A

6.OVERALL ANALYSIS AND TROUBLESHOOTING*

a. Terminals of ECU (Click here).

b. Data List / Active Test (Click here).

NEXT

7.REPAIR OR REPLACE

NEXT

8.CONFIRMATION TEST

NEXT

END

for Preparation Click here

HINT:

- **Use these procedures to troubleshoot the wiper and washer system.**
- ***: Use the intelligent tester.**

1.VEHICLE BROUGHT TO WORKSHOP

NEXT

2.INSPECT BATTERY VOLTAGE

Standard Voltage:
11 to 14 V

If the voltage is below 11 V, recharge or replace the battery before proceeding.

NEXT

3.CHECK COMMUNICATION FUNCTION OF CAN COMMUNICATION SYSTEM*

a. Use the intelligent tester to check if the CAN communication system is functioning normally.

Result

Result	Proceed to
CAN DTC is not output	A
CAN DTC is output (for LHD)	B
CAN DTC is output (for RHD)	C

B. → Go to CAN COMMUNICATION SYSTEM (for LHD) (Click here)

C. → Go to CAN COMMUNICATION SYSTEM (for RHD (Click here)

A

4.CHECK COMMUNICATION FUNCTION OF LIN COMMUNICATION SYSTEM*

a. Use the intelligent tester to check if the LIN communication system is functioning normally.

Result

Result	Proceed to
LIN DTC is not output	A
LIN DTC is output	B

B. → Go to LIN COMMUNICATION SYSTEM (Click here)

A

5.PROBLEM SYMPTOMS TABLE

Result

Result	Proceed to
ault is not listed in problem symptoms table	A

ault is listed in problem symptoms table	B

B. → Go to step 8

A

6.OVERALL ANALYSIS AND TROUBLESHOOTING*

a. Terminals of ECU (Click here).

b. Data List / Active Test (Click here).

NEXT

7.REPAIR OR REPLACE

NEXT

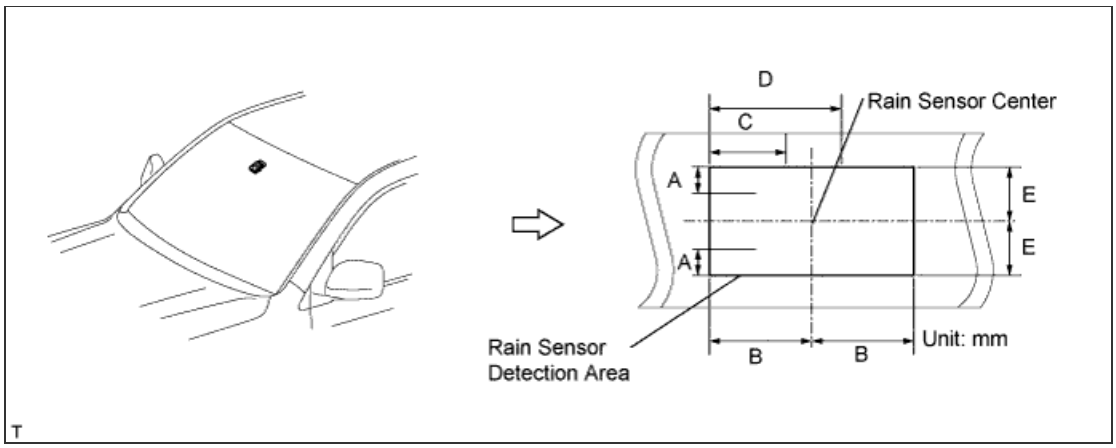
8.CONFIRMATION TEST

NEXT

END

for Prepara ion Click here

AUTOMATIC WIPER OPERATION



a. LO operation inspection

i. Turn the engine switch on (IG), and set the windshield wiper switch to AUTO.

ii. Flatten the end of a cotton swab soaked with water so that it is 4 to 6 mm (0.157 to 0.236 in.) wide.

iii. Wipe the cotton swab in the center of the rain sensor detection area (within the range shown in the illustration), and check that the wiper operates once.

b. HI operation inspection

i. Cut 2 or 3 squares out of tissue paper so that they are 25 mm (0.984 in.) long on each side, and soak them with water.

ii. Jack up the vehicle.

iii. Depress the accelerator pedal so that the wheel speed is at 30 km/h (19 mph).

iv. Place the wet tissue paper onto the rain sensor detection area so that the area is completely covered, and check that the wiper operates on HI.

for Preparation Click here

HINT:

Use the table below to help determine the cause of problem symptoms. If multiple suspected areas are listed, the potential causes of the symptoms are listed in order of probability in the "Suspected Area" column of the table. Check each symptom by checking the suspected areas in the order they are listed. Replace parts as necessary.

Front Wiper and Washer System

Symptom	Suspected Area	See page
Wiper and washer systems do not operate at all	Wiper and washer switch circuit	Click here
	Windshield wiper ECU	Click here
Wiper system does not operate at all	WIPER fuse	-
	Wiper motor power source circuit	Click here
	Wiper and washer switch circuit	Click here
	ront wiper motor circuit	Click here
	Windshield wiper ECU	Click here
Wiper system does not operate (LO, INT)	Wiper and washer switch circuit	Click here
	ront wiper motor circuit	Click here
	Windshield wiper ECU	Click here
Wiper system does not operate (HI)	Wiper switch (Hi-speed) circuit	Click here
	ront wiper motor circuit	Click here
	Windshield wiper ECU	Click here
Wiper system does not stop	Wiper switch (Hi-speed) circuit	Click here
	ront wiper motor circuit	Click here
	Windshield wiper ECU	Click here
Washer system does not operate	Wiper and washer switch circuit	Click here
	Washer motor circuit	Click here
	Windshield wiper ECU	Click here

Rear Wiper and Washer System

Symptom	Suspected Area	See page
Rear wiper and washer system does not operate	Windshield wiper switch	Click here
	Harness or connector	-
Rear wiper system does not operate	RR WIPER fuse	-
	Windshield wiper switch	Click here
	Rear wiper motor	Click here
	Harness or connector	-
Rear washer system does not operate	Windshield wiper switch	Click here
	Rear washer motor	Click here
	Harness or connector	-
Rear wiper arm does not return to its original position when wiper switch is turned off	Rear wiper motor	Click here
	Harness or connector	-

Auto Wiper System

Symptom	Suspected Area	See page
Auto wiper system does not operate (manual operation)	Rain sensor circuit	Click here
	Rain sensor	Click here
	Windshield wiper ECU	Click here

Headlight Cleaner System

Symptom	Suspected Area	See page
	Headlight cleaner switch circuit	Click here
	Headlight cleaner motor and relay circuit	Click here

Headlight cleaner system does not operate at all	Windshield wiper ECU	Click here
	Headlight cleaner control relay	Click here

Other

Symptom	Suspected Area	See page
Washer fluid level warning system does not operate	Washer level warning switch circuit	Click here
	Harness or connector	-
	Windshield wiper ECU	Click here

for Preparation Click here

HINT:

Use the table below to help determine the cause of problem symptoms. If multiple suspected areas are listed, the potential causes of the symptoms are listed in order of probability in the "Suspected Area" column of the table. Check each symptom by checking the suspected areas in the order they are listed. Replace parts as necessary.

Front Wiper and Washer System

Symptom	Suspected Area	See page
Wiper and washer systems do not operate at all	Wiper and washer switch circuit	Click here
	Windshield wiper ECU	Click here
Wiper system does not operate at all	WIPER fuse	-
	Wiper motor power source circuit	Click here
	Wiper and washer switch circuit	Click here
	ront wiper motor circuit	Click here
	Windshield wiper ECU	Click here
Wiper system does not operate (LO, INT)	Wiper and washer switch circuit	Click here
	ront wiper motor circuit	Click here
	Windshield wiper ECU	Click here
Wiper system does not operate (HI)	Wiper switch (Hi-speed) circuit	Click here
	ront wiper motor circuit	Click here
	Windshield wiper ECU	Click here
Wiper system does not stop	Wiper switch (Hi-speed) circuit	Click here
	ront wiper motor circuit	Click here
	Windshield wiper ECU	Click here
Washer system does not operate	Wiper and washer switch circuit	Click here
	Washer motor circuit	Click here
	Windshield wiper ECU	Click here

Rear Wiper and Washer System

Symptom	Suspected Area	See page
Rear wiper and washer system does not operate	Windshield wiper switch	Click here
	Harness or connector	-
Rear wiper system does not operate	RR WIPER fuse	-
	Windshield wiper switch	Click here
	Rear wiper motor	Click here
	Harness or connector	-
Rear washer system does not operate	Windshield wiper switch	Click here
	Rear washer motor	Click here
	Harness or connector	-
Rear wiper arm does not return to its original position when wiper switch is turned off	Rear wiper motor	Click here
	Harness or connector	-

Auto Wiper System

Symptom	Suspected Area	See page
Auto wiper system does not operate (manual operation)	Rain sensor circuit	Click here
	Rain sensor	Click here
	Windshield wiper ECU	Click here

Headlight Cleaner System

Symptom	Suspected Area	See page
	Headlight cleaner switch circuit	Click here
	Headlight cleaner motor and relay circuit	Click here

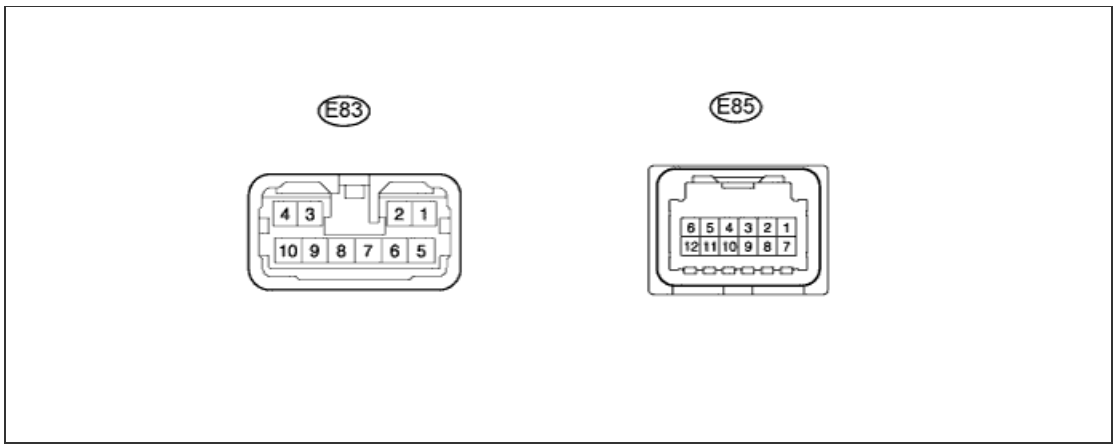
Headlight cleaner system does not operate at all	Windshield wiper ECU	Click here
	Headlight cleaner control relay	Click here

Other

Symptom	Suspected Area	See page
Washer fluid level warning system does not operate	Washer level warning switch circuit	Click here
	Harness or connector	-
	Windshield wiper ECU	Click here

for Preparation Click here

CHECK WINDSHIELD WIPER ECU



a. Disconnect the E83 and E85 ECU connectors.

b. Measure the voltage and resistance according to the value(s) in the table below.

Terminal No. (Symbol)	Wiring Color	Terminal Description	Condition	Specified Condition
E83-5 (IG1I) - A50-6 (ES)	G - W-B	Power source	Engine switch on (IG)	11 to 14 V
E85-10 (E) - Body ground	W-B - Body ground	Power ground	Always	Below 1 Ω

If the result is not as specified, there may be a malfunction on the wire harness side.

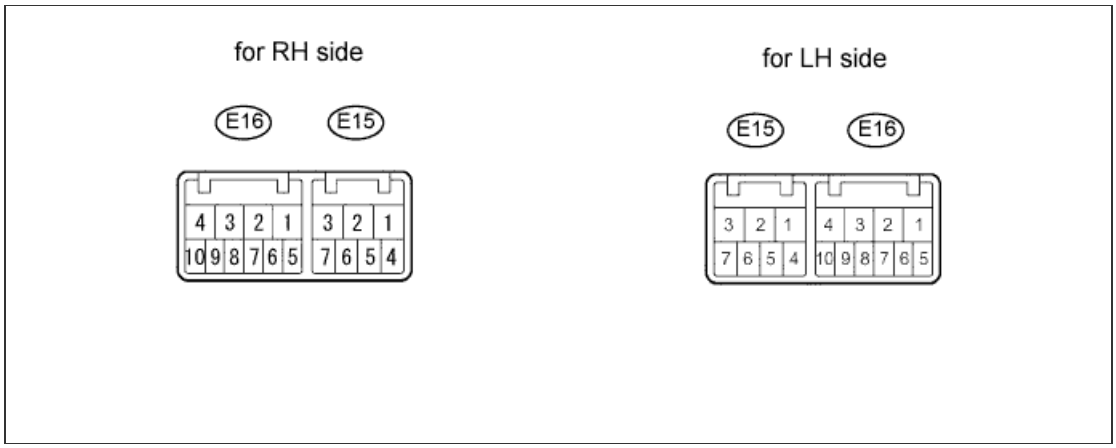
c. Reconnect the E83 and E85 ECU connectors.

d. Measure the voltage according to the value(s) in the table below.

Terminal No. (Symbol)	Wiring Color	Terminal Description	Condition	Specified Condition
E83-7 (+SM) - Body ground	W - Body ground	Front wiper motor operation signal	Front wiper is operated	11 to 14 V
			Front wiper is stopped	Below 1 V
E83-8 (WIG) - Body ground	B - Body ground	Front wiper motor power source circuit	Engine switch off	Below 1 V
			Engine switch on (IG)	11 to 14 V
E83-10 (1S) - Body ground	G - Body ground	Front wiper motor power supply circuit	Front wiper switch off	Below 1 V
			Front wiper switch LO	11 to 14 V
E83-9 (2S) - Body ground	R - Body ground	Front wiper motor power supply circuit (HI signal)	Front wiper switch off	Below 1 V
			Front wiper switch HI	11 to 14 V
E85-2 (W) - Body ground	L - Body ground	Front washer motor power source circuit	Front washer switch off	Below 1 V
			Front washer switch on	11 to 14 V

If the result is not as specified, the ECU may have a malfunction.

CHECK WINDSHIELD WIPER SWITCH



a. Disconnect the E16 switch connector.

b. Measure the voltage according to the value(s) in the table below.

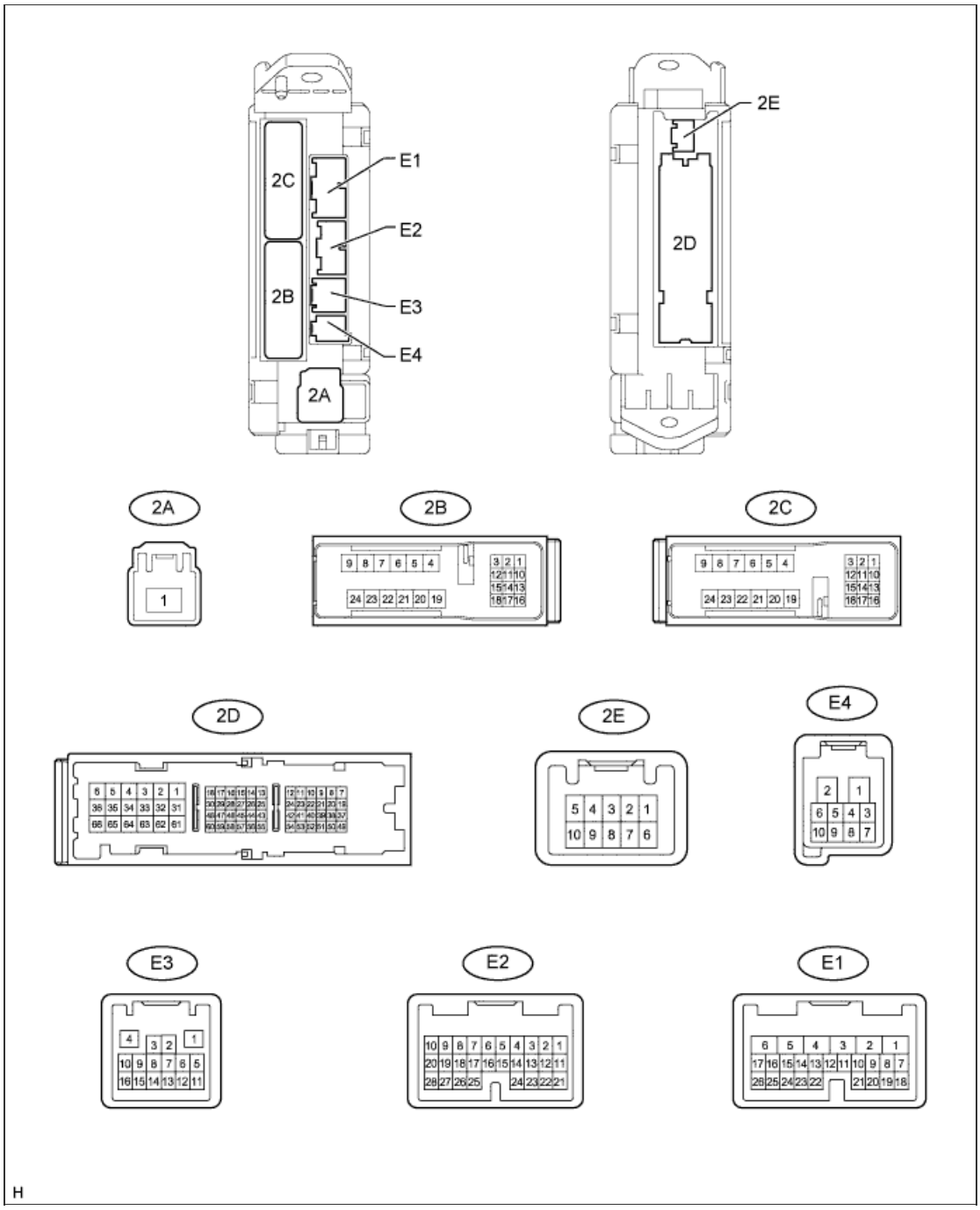
Terminal No. (Symbol)	Wiring Color	Terminal Description	Condition	Specified Condition
E16-2 (+B) - E16-10 (E)*1	B - W-B	Power source circuit (from battery)	Engine switch on (IG)	11 to 14 V
E16-3 (+B) - E16-5 (E)*2	B - W-B	Power source circuit (from battery)	Engine switch on (IG)	11 to 14 V
E16-10 (E) - Body ground*1	W-B - Body ground	Ground circuit	Always	Below 1 V
E16-5 (E) - Body ground*2	W-B - Body ground	Ground circuit	Always	Below 1 V

HINT:

- ***1: for LH Si e**
- ***2: for RH Si e**

If the result is not as specified, there may be a malfunction on the wire harness side.

CHECK MAIN ODY ECU (COWL SIDE JUNCTION LOCK LH)



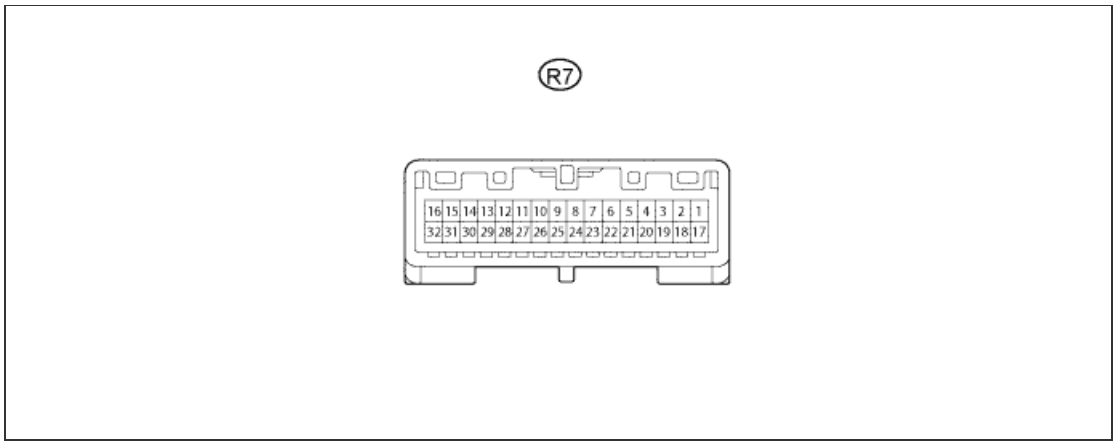
a. Disconnect the 2A, 2B, E3 and E1 main body ECU connectors.

b. Measure the voltage according to the value(s) in the table below.

Terminal No. (Symbol)	Wiring Color	Terminal Description	Condition	Specified Condition
E1-6 (AM1) - 2D-62 (GND2)	W - W-B	ECU power supply (from battery)	Always	11 to 14 V
E2-11 (IG2D) - 2D-62 (GND2)	B - W-B	IG signal circuit	Engine switch off	Below 1 V
			Engine switch on (IG)	11 to 14 V
2B-22 (STP) - 2D-62 (GND2)	R - W-B	Stop light switch circuit	Stop light switch off	Below 1 V
			Stop light switch on	11 to 14 V
2D-62 (GND2) - Body ground	W-B - Body ground	Ground circuit	Always	Below 1 V

If the result is not as specified, there may be a malfunction on the wire harness side.

CHECK MAP LI HT



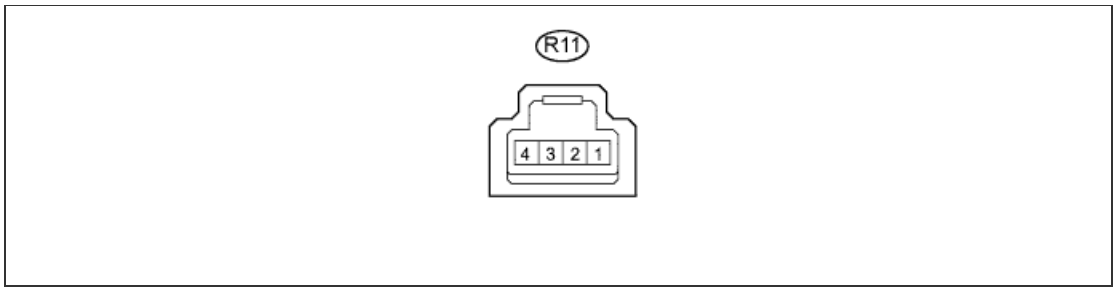
a. Disconnect the R7 map light connector.

b. Measure the voltage according to the value(s) in the table below.

Terminal No. (Symbol)	Wiring Color	Terminal Description	Condition	Specified Condition
R7-15 (+B2) - R7-3 (GND4)	B - W-B	ECU power supply (from battery)	Always	11 to 14 V
R7-14 (IG) - R7-3 (GND4)	L - W-B	IG signal circuit	Engine switch off	Below 1 V
			Engine switch on (IG)	11 to 14 V
R7-3 (GND4) - Body ground	W-B - Body ground	Ground circuit	Always	Below 1 V

If the result is not as specified, there may be a malfunction on the wire harness side.

CHECK RAIN SENSOR



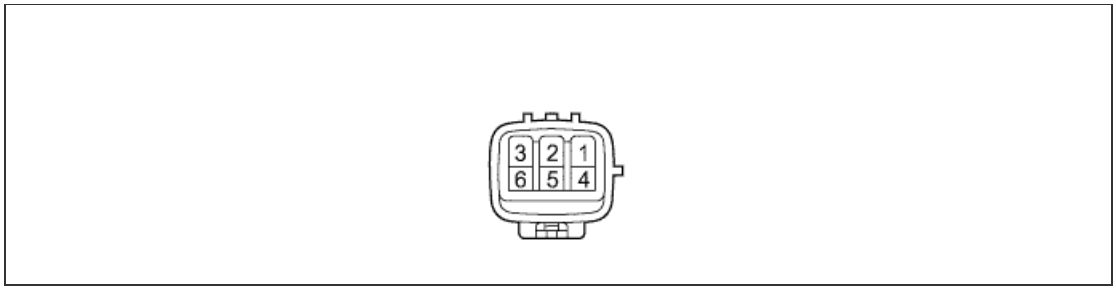
a. Disconnect the R11 rain sensor connector.

b. Measure the voltage according to the value(s) in the table below.

Terminal No. (Symbol)	Wiring Color	Terminal Description	Condition	Specified Condition
R11-4 (SIG) - Body ground	G - Body ground	IG signal circuit (to IG relay)	Engine switch off	Below 1 V
			Engine switch on (IG)	11 to 14 V
R11-1 (ES) - Body ground	W - Body ground	Ground circuit	Always	Below 1 V

If the result is not as specified, there may be a malfunction on the wire harness side.

CHECK HEADLI HT CLEANER CONTROL RELAY



a. Disconnect the relay connector.

b. Measure the voltage according to the value(s) in the table below.

Terminal No. (Symbol)	Wiring Color	Terminal Description	Condition	Specified Condition
3 (IG) - 4 (E)	R-B - W-B	IG signal circuit (to IG relay)	Engine switch off	Below 1 V
			Engine switch on (IG)	11 to 14 V
6 (PB) - 4 (E)	W-G - W-B	Headlight cleaner motor operation signal	Headlight cleaner motor is stopped	Below 1 V
			Headlight cleaner motor is operating	11 to 14 V

If the result is not as specified, there may be a malfunction on the wire harness side.

c. Reconnect the relay connector.

. Measure the voltage according to the value(s) in the table below.

Terminal No. (Symbol)	Wiring Color	Terminal Description	Condition	Specified Condition
2 (H) - 4 (E)	LG - W-B	Headlight cleaner switch and headlight switch operation signal	Headlight cleaner switch is off	Below 1 V
			Headlight switch is off	Below 1 V
			Headlight cleaner switch and headlight switch is on	11 to 14 V

If the result is not as specified, the relay may have a malfunction.

for Preparation Click here

FR NT WIPER SYSTEM

a. When the wiper switch is in any position other than "OFF" and the blades are frozen, a malfunction is detected by the cowl side junction block LH and the wiper operation is stopped.

HINT:

Recovery condition: the engine switch is turned off.

b. When the rain sensor is broken and the wiper switch is in the AUTO position, the front wiper system is changed to the intermittent mode.

HINT:

Recovery condition: the signal level error cancellation is received from the rain sensor.

c. When the rain sensor overheats and the front wiper is in the HI operation mode, the front wiper system is changed to the LO operation mode.

HINT:

Recovery condition: the engine switch is turned off or the wiper switch is turned to any position other than INT or LO.

. When the front controller malfunctions, the front wiper system can be set to the HI operation mode with the combination switch only.

HINT:

Recovery condition: the front controller returns to normal.

for Preparation Click here

READ DATA LIST

HINT:

Using the intelligent tester to read the Data List allows the values or states of switches, sensors, actuators and other items to be read without removing any parts. This non-intrusive inspection can be very useful because intermittent conditions or signals may be discovered before parts or wiring is disturbed. Reading the Data List information early in troubleshooting is one way to save diagnostic time.

NOTICE:

In the table below, the values listed under "Normal Condition" are reference values. Do not depend solely on these reference values when deciding whether a part is faulty or not.

a. Warm up the engine.

b. Turn the engine switch off.

c. Connect the intelligent tester to the DLC3.

d. Turn the engine switch on (IG).

e. Turn the intelligent tester on.

f. Enter the following menus: Body / (desired system) / Data List.

g. According to the display on the tester, read the "Data List".

Combination Switch

Tester Display	Measurement Item/Range	Normal Condition	Diagnostic Note
F Wiper LO witch	Front wiper LO switch / ON or OFF	ON: Front wiper switch in LO position OFF: Front wiper switch not in LO position	-
F Wiper I witch	Front wiper I switch / ON or OFF	ON: Front wiper switch in I position OFF: Front wiper switch not in I position	-
F Wiper AUTO witch	Front wiper AUTO switch / ON or OFF	ON: Front wiper switch in AUTO position OFF: Front wiper switch not in AUTO position	-
F Wiper MI T witch	Front wiper MI T switch / ON or OFF	ON: Front wiper switch in MI T position OFF: Front wiper switch not in MI T position	-
F Washer witch	Front washer switch / ON or OFF	ON: Front washer switch on OFF: Front washer switch off	-
IG witch IG	Engine switch signal / ON or OFF	ON: Engine switch on (IG) OFF: Engine switch off	-

Rain Sensor

Tester Display	Measurement Item/Range	Normal Condition	Diagnostic Note
Rain ensor Cold	Rain sensor cold / COLD or O	COLD: Front wiper switch in AUTO position O Front wiper switch not in AUTO position	-
Rain ensor ot	Rain sensor cold / T or O	T: Front wiper switch in AUTO position O Front wiper switch not in AUTO position	-

Body No. 4

Tester Display	Measurement Item/Range	Normal Condition	Diagnostic Note
Washer Level witch	Washer fluid level warning switch / ON or OFF	ON: Washer tank empty OFF: Washer tank full	-
IG witch IG	Engine switch signal / ON or OFF	ON: Engine switch on (IG) OFF: Engine switch off	-

Main Body

Tester Display	Measurement Item/Range	Normal Condition	Diagnostic Note
top Light witch	top light switch signal / ON or OFF	ON: top light switch on OFF: top light switch off	-

PERFORM ACTIVE TEST

HINT:

Using the intelligent tester to perform Active Tests allows relays, V s, actuators and other items to be operated without removing any parts. This non-intrusive functional inspection can be very useful because intermittent operation may be discovered before parts or wiring is disturbed. erforming Active Tests early in troubleshooting is one way to save diagnostic time. Data List information can be displayed while performing Active Tests.

NOTICE:

When a Body No. 5 (windshield wiper ECU) related front wiper switch is on, Active Test items related to the front wiper switch are prohibited (double operation prohibition). Chec that the front wiper switches are off before performing Active Tests.

a. Warm up the engine.

b. Turn the engine switch off.

c. Connect the intelligent tester to the DLC3.

d. Turn the engine switch on (IG).

e. Turn the intelligent tester on.

f. Enter the following menus: Body / Body No. 5 / Active Test.

g. According to the display on the tester. perform the "Active Test".

Body No. 5

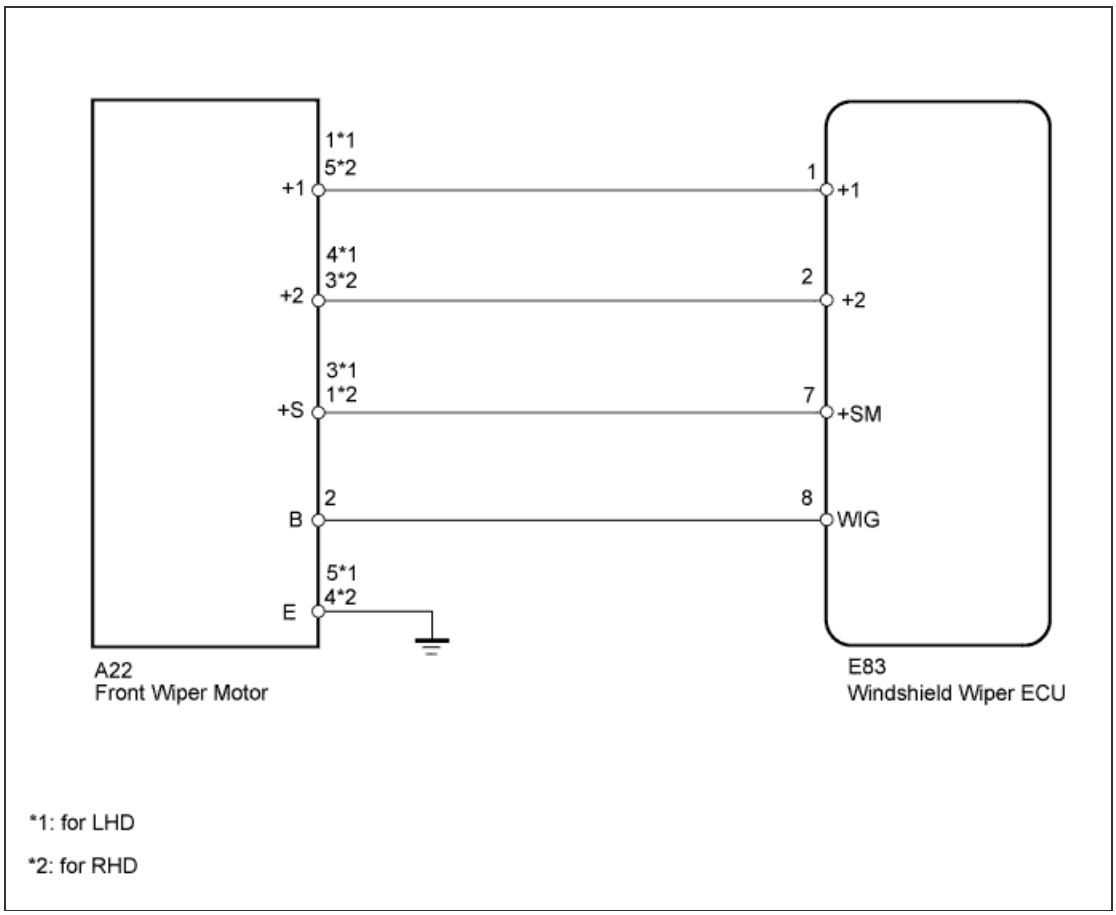
Tester Display	Test t	Control Range	Diagnostic Note
Wiper Mot (I)	Wiper motor I operation	ON / OFF	-
Wiper Mot (LO)	Wiper motor LO operation	ON / OFF	-

for Preparation Click here

DESCRIPTION

The windshield wiper ECU controls the wiper motor.

WIRING DIAGRAM



INSPECTION PROCEDURE

1.PERFORM ACTIVE TEST USING INTELLIGENT TESTER (FRONT WIPER MOTOR)

a. Select the Active Test, use the intelligent tester to generate a control command, and then check the front wiper motor.

NOTICE:

When a Body No. 5 (windshield wiper ECU) related front wiper switch is on, Active Test items related to the front wiper switch are prohibited (double operation prohibition). Check that the front wiper switches are off before performing Active Test.

Body No. 5

Item	Test Details	Control Range	Diagnostic Note
Wiper Mot (HI)	Wiper motor HI operation	ON / OFF	-
Wiper Mot (LO)	Wiper motor LO operation	ON / OFF	-

OK:

Front wiper motor operates.

NG → Go to step 2

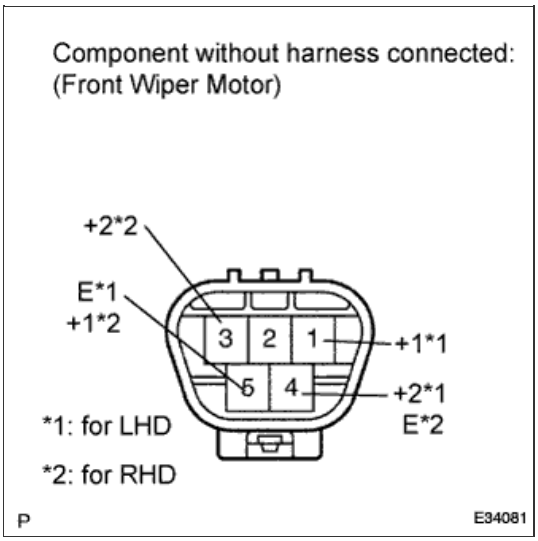
OK

PROCEED TO NEXT CIRCUIT INSPECTION SHOWN IN PROBLEM SYMPTOMS TABLE (Click here)

.INSPECT FRONT WIPER MOTOR

a. Remove the front wiper motor (Click here).

b. Apply battery voltage to the front wiper motor and check the speed of the front wiper motor.



OK:

for LHD

Measurement Condition	Specified Condition
Battery positive (+) → Terminal 1 (+1) Battery negative (-) → Terminal 5 (E)	Motor operates at low speed
Battery positive (+) → Terminal 4 (+2) Battery negative (-) → Terminal 5 (E)	Motor operates at high speed

for RHD

Measurement Condition	Specified Condition
Battery positive (+) → Terminal 5 (+1) Battery negative (-) → Terminal 4 (E)	Motor operates at low speed
Battery positive (+) → Terminal 3 (+2) Battery negative (-) → Terminal 4 (E)	Motor operates at high speed

NG → REPLACE FRONT WIPER MOTOR (Click here)

OK

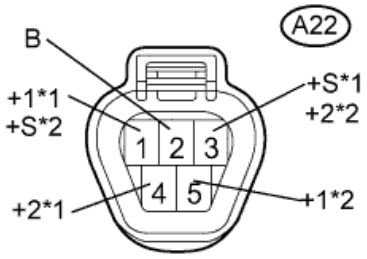
3.CHECK HARNESS AND CONNECTOR (FRONT WIPER MOTOR - WINDSHIELD WIPER ECU AND BODY GROUND)

a. Disconnect the A22 motor connector.

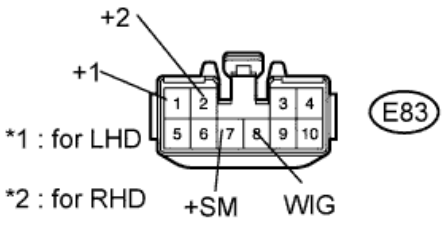
b. Disconnect the E83 ECU connector.

c. Measure the resistance according to the value(s) in the table below.

Front view of wire harness connector:
(to Front Wiper Motor)



Front view of wire harness connector:
(to Windshield Wiper ECU)



Standard Resistance

for LHD

Tester Connection	Condition	Specified Condition
A22-2 (B) - E83-8 (WIG)	Always	Below 1 Ω
A22-1 (+1) - E83-1 (+1)		
A22-4 (+2) - E83-2 (+2)		
A22-3 (+S) - E83-7 (+SM)		
A22-5 (E) - Body ground		
A22-3 (+S) - Body ground	Always	10 kΩ or higher
A22-2 (B) - Body ground		
A22-4 (+2) - Body ground		
A22-1 (+1) - Body ground		

for RHD

Tester Connection	Condition	Specified Condition
A22-2 (B) - E83-8 (WIG)	Always	Below 1 Ω
A22-5 (+1) - E83-1 (+1)		
A22-3 (+2) - E83-2 (+2)		
A22-1 (+S) - E83-7 (+SM)		
A22-4 (E) - Body ground		
A22-1 (+S) - Body ground	Always	10 kΩ or higher
A22-2 (B) - Body ground		
A22-3 (+2) - Body ground		
A22-5 (+1) - Body ground		

NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

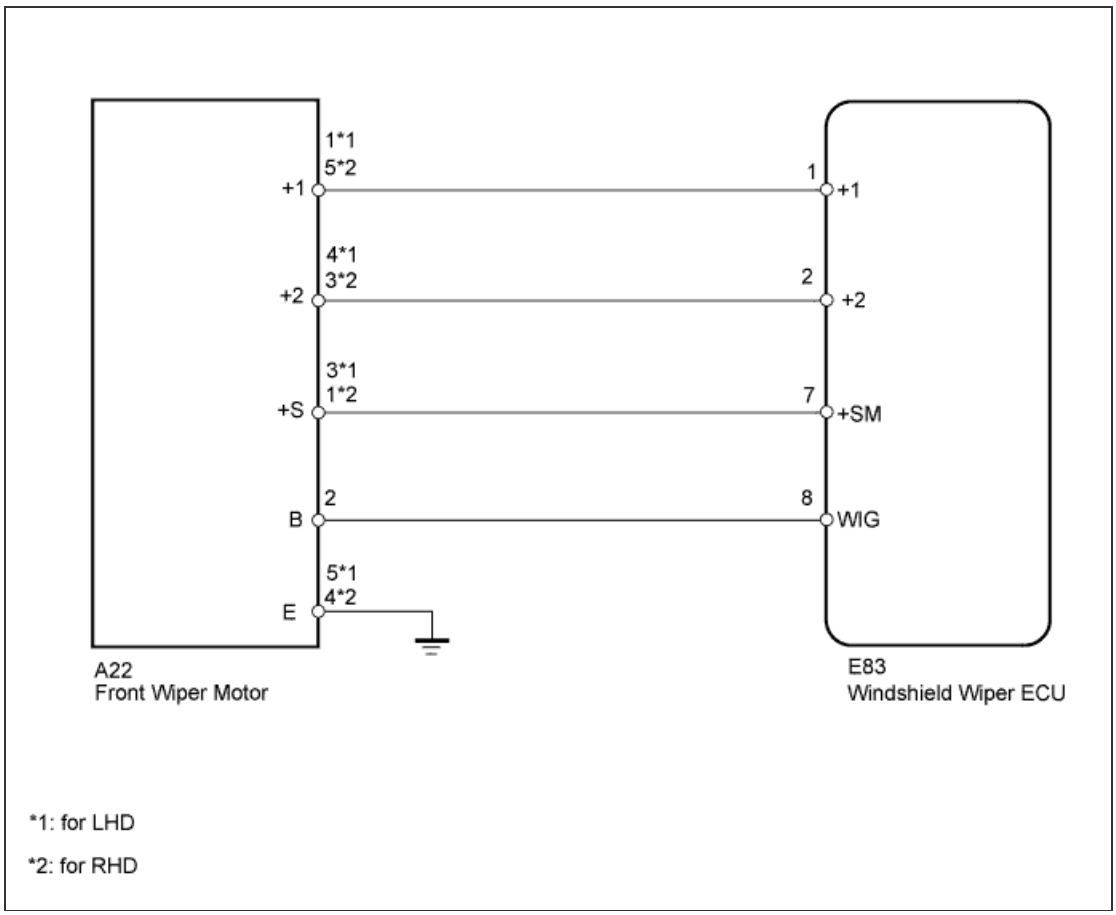
REPLACE WINDSHIELD WIPER ECU (Click here)

for Preparation Click here

DESCRIPTION

The windshield wiper ECU controls the wiper motor.

WIRING DIAGRAM



INSPECTION PROCEDURE

1.PERFORM ACTIVE TEST USING INTELLIGENT TESTER (FRONT WIPER MOTOR)

a. Select the Active Test, use the intelligent tester to generate a control command, and then check the front wiper motor.

NOTICE:

When a Body No. 5 (windshield wiper ECU) related front wiper switch is on, Active Test items related to the front wiper switch are prohibited (double operation prohibition). Check that the front wiper switches are off before performing Active Test.

Body No. 5

Item	Test Details	Control Range	Diagnostic Note
Wiper Mot (HI)	Wiper motor HI operation	ON / OFF	-
Wiper Mot (LO)	Wiper motor LO operation	ON / OFF	-

OK:

Front wiper motor operates.

NG → Go to step 2

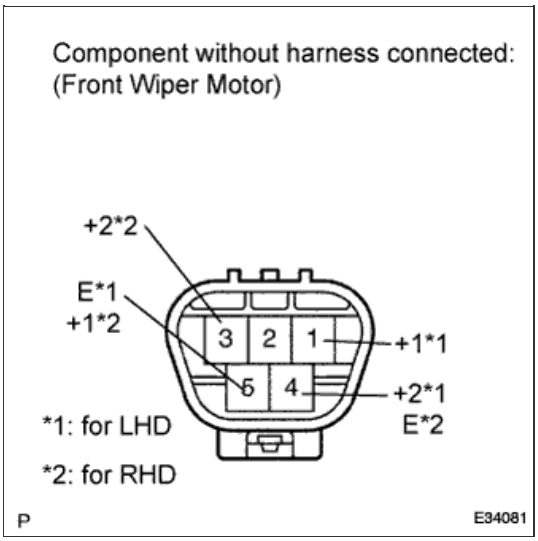
OK

PROCEED TO NEXT CIRCUIT INSPECTION SHOWN IN PROBLEM SYMPTOMS TABLE (Click here)

2.INSPECT FRONT WIPER MOTOR

a. Remove the front wiper motor (Click here).

b. Apply battery voltage to the front wiper motor and check the speed of the front wiper motor.



OK:

for LHD

Measurement Condition	Specified Condition
Battery positive (+) → Terminal 1 (+1) Battery negative (-) → Terminal 5 (E)	Motor operates at low speed
Battery positive (+) → Terminal 4 (+2) Battery negative (-) → Terminal 5 (E)	Motor operates at high speed

for RHD

Measurement Condition	Specified Condition
Battery positive (+) → Terminal 5 (+1) Battery negative (-) → Terminal 4 (E)	Motor operates at low speed
Battery positive (+) → Terminal 3 (+2) Battery negative (-) → Terminal 4 (E)	Motor operates at high speed

NG → REPLACE FRONT WIPER MOTOR (Click here)

OK

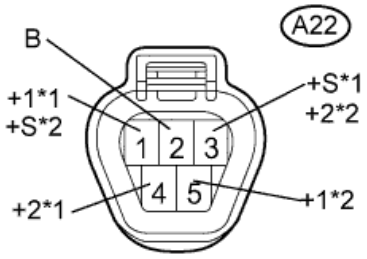
3.CHECK HARNESS AND CONNECTOR (FRONT WIPER MOTOR - WINDSHIELD WIPER ECU AND BODY GROUND)

a. Disconnect the A22 motor connector.

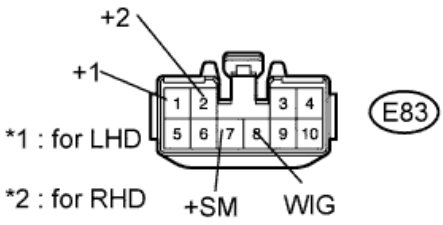
b. Disconnect the E83 ECU connector.

c. Measure the resistance according to the value(s) in the table below.

Front view of wire harness connector:
(to Front Wiper Motor)



Front view of wire harness connector:
(to Windshield Wiper ECU)



Standard Resistance

for LHD

Tester Connection	Condition	Specified Condition
A22-2 (B) - E83-8 (WIG)	Always	Below 1 Ω
A22-1 (+1) - E83-1 (+1)		
A22-4 (+2) - E83-2 (+2)		
A22-3 (+S) - E83-7 (+SM)		
A22-5 (E) - Body ground		
A22-3 (+S) - Body ground	Always	10 kΩ or higher
A22-2 (B) - Body ground		
A22-4 (+2) - Body ground		
A22-1 (+1) - Body ground		

for RHD

Tester Connection	Condition	Specified Condition
A22-2 (B) - E83-8 (WIG)	Always	Below 1 Ω
A22-5 (+1) - E83-1 (+1)		
A22-3 (+2) - E83-2 (+2)		
A22-1 (+S) - E83-7 (+SM)		
A22-4 (E) - Body ground		
A22-1 (+S) - Body ground	Always	10 kΩ or higher
A22-2 (B) - Body ground		
A22-3 (+2) - Body ground		
A22-5 (+1) - Body ground		

NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

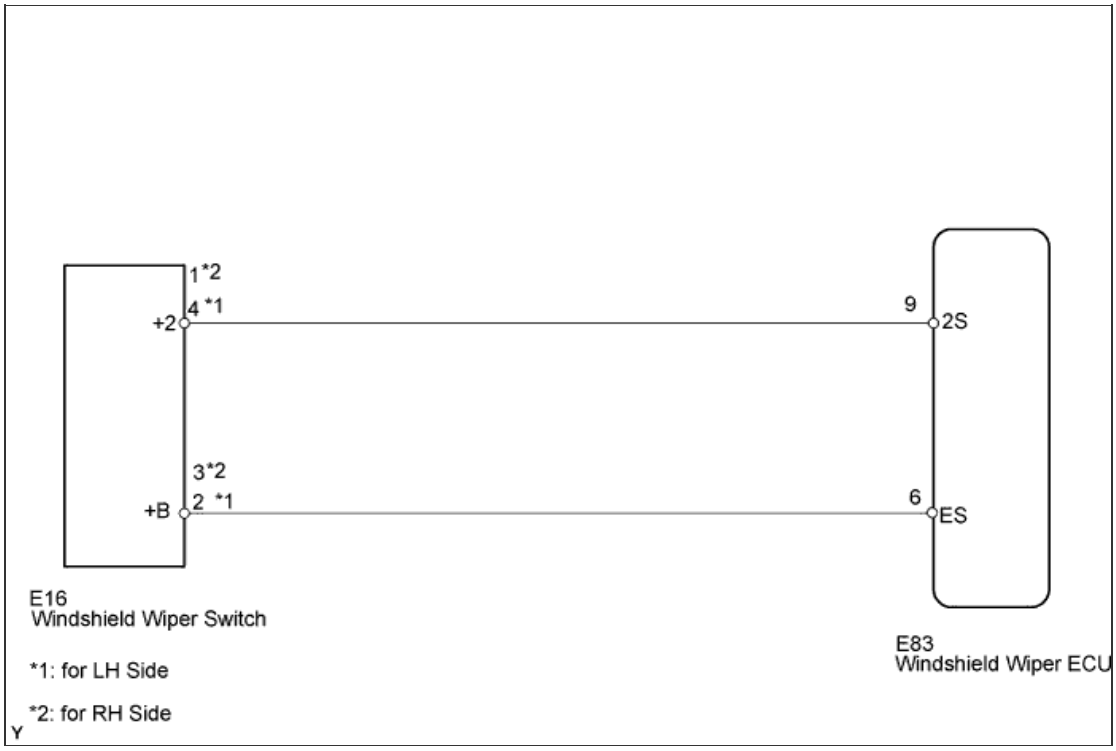
REPLACE WINDSHIELD WIPER ECU (Click here)

for Preparation Click here

DESCRIPTION

The windshield wiper ECU receives the HI position signal of the wiper switch to operate the wiper motor at HI speed. Even if the ECU malfunctions, its circuit structure enables it to operate the wiper in HI operation mode.

WIRING DIAGRAM



INSPECTION PROCEDURE

1.READ VALUE USING INTELLIGENT TESTER (WINDSHIELD WIPER SWITCH ASSEMBLY)

a. Check the Data List for proper functioning of the windshield wiper switch.

Co ination Switch

Tester Display	Measurement Item/Range	Normal Condition	Diagnostic Note
F Wiper HI Switch	Front wiper HI switch / ON or OFF	ON: Front wiper switch in HI position OFF: Wiper switch not in HI position	-

OK:
Wiper switch operates.

NG → Go to step 2

OK →

REPLACE WINDSHIELD WIPER ECU (Click here)

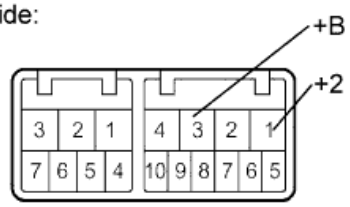
2.INSPECT WINDSHIELD WIPER SWITCH

a. Disconnect or remove the switch (Click here).

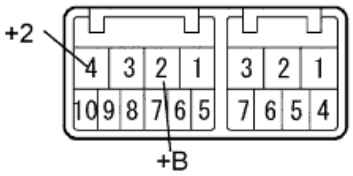
b. Measure the resistance according to the value(s) in the table below.

Component with harness connected:
(Windshield Wiper Switch)

for LH Side:



for RH Side:



Standard Resistance:

for LH Side

Tester Connection	Switch Condition	Specified Condition
4 (+2) - 2 (+B)	Wiper switch in HI position	Below 1 Ω
4 (+2) - 2 (+B)	Wiper switch not in HI position	10 kΩ or higher

for RH Side

Tester Connection	Switch Condition	Specified Condition
1 (+2) - 3 (+B)	Wiper switch in HI position	Below 1 Ω
1 (+2) - 3 (+B)	Wiper switch not in HI position	10 kΩ or higher

NG → REPLACE WINDSHIELD WIPER SWITCH (Click here)

OK

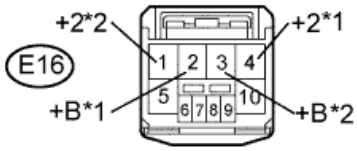
3.CHECK HARNESS AND CONNECTOR (WINDSHIELD WIPER SWITCH - WINDSHIELD WIPER ECU)

a. Disconnect the E16 switch connector.

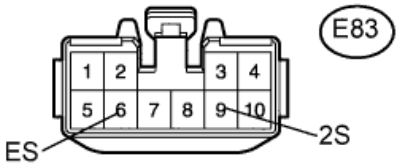
b. Disconnect the E83 ECU connector.

c. Measure the resistance according to the value(s) in the table below.

Front view of wire harness connector:
(Windshield Wiper Switch)



Front view of wire harness connector:
(Windshield Wiper ECU)



*1: for LH Side *2: for RH Side

Standard Resistance:

for LH Side

Tester Connection	Condition	Specified Condition
E16-4 (+2) - E83-9 (2S)	Always	Below 1 Ω
E16-2 (+B) - E83-6 (ES)		
E83-9 (2S) - Body ground	Always	10 kΩ or higher

for RH Side

Tester Connection	Condition	Specified Condition
E16-1 (+2) - E83-9 (2S)	Always	Below 1 Ω
E16-3 (+B) - E83-6 (ES)		
E83-9 (2S) - Body ground	Always	10 kΩ or higher

NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

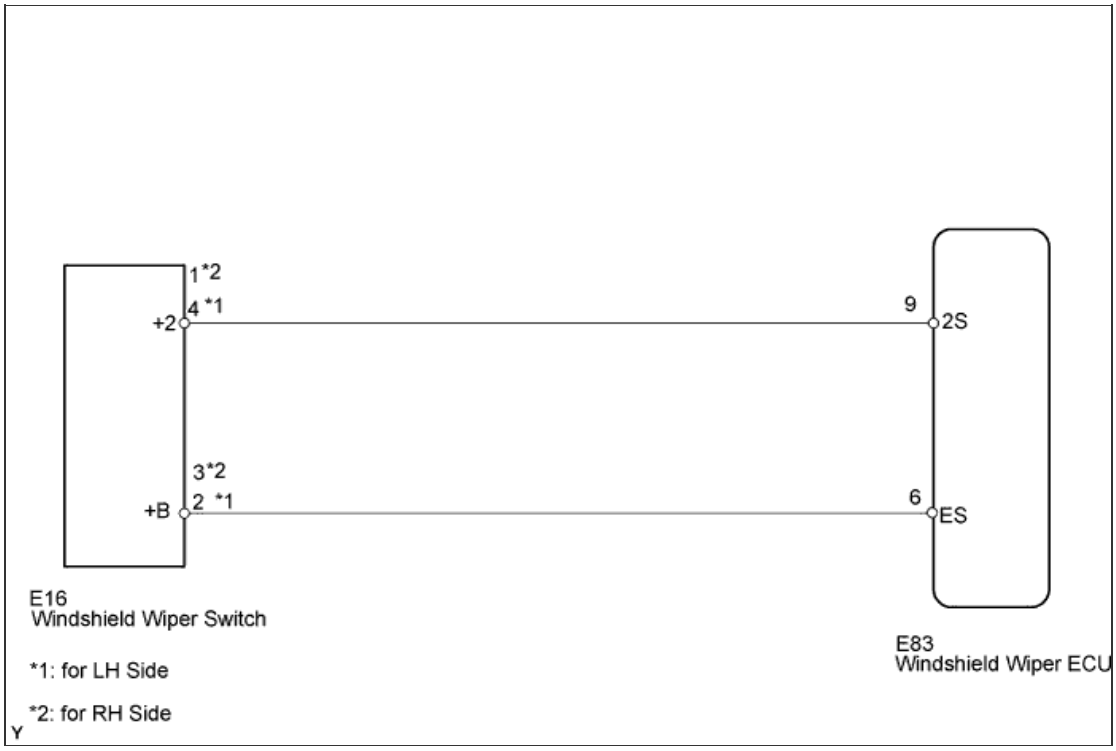
REPLACE WINDSHIELD WIPER ECU (Click here)

for Preparation Click here

DESCRIPTION

The windshield wiper ECU receives the HI position signal of the wiper switch to operate the wiper motor at HI speed. Even if the ECU malfunctions, its circuit structure enables it to operate the wiper in HI operation mode.

WIRING DIAGRAM



INSPECTION PROCEDURE

1.READ VALUE USING INTELLIGENT TESTER (WINDSHIELD WIPER SWITCH ASSEMBLY)

a. Check the Data List for proper functioning of the windshield wiper switch.

Co ination Switch

Tester Display	Measurement Item/Range	Normal Condition	Diagnostic Note
F Wiper HI Switch	Front wiper HI switch / ON or OFF	ON: Front wiper switch in HI position OFF: Wiper switch not in HI position	-

OK:
Wiper switch operates.

NG → Go to step 2

OK →

REPLACE WINDSHIELD WIPER ECU (Click here)

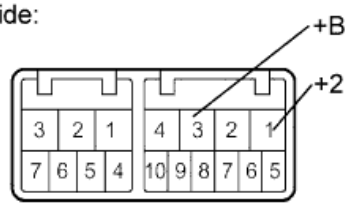
2.INSPECT WINDSHIELD WIPER SWITCH

a. Disconnect or remove the switch (Click here).

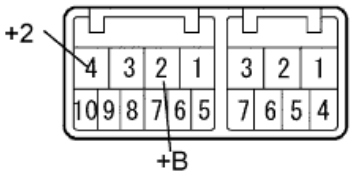
b. Measure the resistance according to the value(s) in the table below.

Component with harness connected:
(Windshield Wiper Switch)

for LH Side:



for RH Side:



Standard Resistance:

for LH Side

Tester Connection	Switch Condition	Specified Condition
4 (+2) - 2 (+B)	Wiper switch in HI position	Below 1 Ω
4 (+2) - 2 (+B)	Wiper switch not in HI position	10 kΩ or higher

for RH Side

Tester Connection	Switch Condition	Specified Condition
1 (+2) - 3 (+B)	Wiper switch in HI position	Below 1 Ω
1 (+2) - 3 (+B)	Wiper switch not in HI position	10 kΩ or higher

NG → REPLACE WINDSHIELD WIPER SWITCH (Click here)

OK

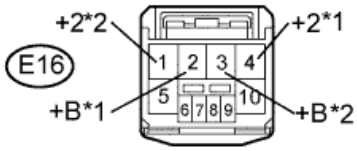
3.CHECK HARNESS AND CONNECTOR (WINDSHIELD WIPER SWITCH - WINDSHIELD WIPER ECU)

a. Disconnect the E16 switch connector.

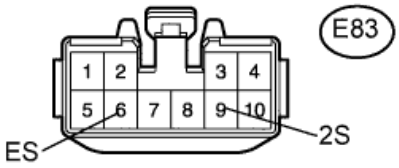
b. Disconnect the E83 ECU connector.

c. Measure the resistance according to the value(s) in the table below.

Front view of wire harness connector:
(Windshield Wiper Switch)



Front view of wire harness connector:
(Windshield Wiper ECU)



*1: for LH Side *2: for RH Side

Standard Resistance:

for LH Side

Tester Connection	Condition	Specified Condition
E16-4 (+2) - E83-9 (2S)	Always	Below 1 Ω
E16-2 (+B) - E83-6 (ES)		
E83-9 (2S) - Body ground	Always	10 kΩ or higher

for RH Side

Tester Connection	Condition	Specified Condition
E16-1 (+2) - E83-9 (2S)	Always	Below 1 Ω
E16-3 (+B) - E83-6 (ES)		
E83-9 (2S) - Body ground	Always	10 kΩ or higher

NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

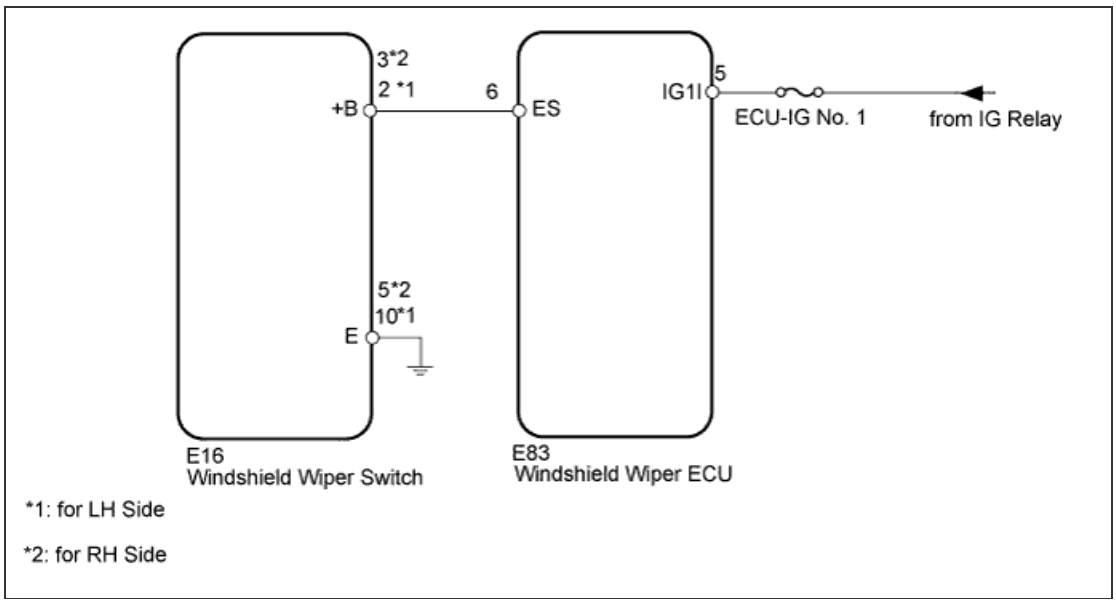
REPLACE WINDSHIELD WIPER ECU (Click here)

for Preparation Click here

DESCRIPTION

This circuit provides power to operate the windshield wiper switch. The manual operation signals are sent to the windshield wiper ECU.

WIRING DIAGRAM



INSPECTION PROCEDURE

1.INSPECT FUSE (ECU-IG No. 1)

a. Remove the ECU-IG No. 1 fuse from the cowl side junction block LH.

b. Measure the resistance according to the value in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
ECU-IG No. 1 fuse	Always	Below 1 Ω

NG → REPLACE FUSE

OK

2.READ VALUE USING INTELLIGENT TESTER (WINDSHIELD WIPER SWITCH)

a. Check the Data List for proper functioning of the windshield wiper switch.

Combination Switch

Tester Display	Measurement Item/Range	Normal Condition	Diagnostic Note
F Wiper LO SW	Front wiper LO switch / ON or OFF	ON: Front wiper switch in LO OFF: Front wiper switch not in LO	-
F Wiper HI SW	Front wiper HI switch / ON or OFF	ON: Front wiper switch in HI OFF: Front wiper switch not in HI	-
F Wiper AUTO SW	Front wiper AUTO switch / ON or OFF	ON: Front wiper switch in AUTO OFF: Front wiper switch not in AUTO	-
F Wiper MIST SW	Front wiper MIST switch / ON or OFF	ON: Front wiper switch in MIST OFF: Front wiper switch not in MIST	-
F Washer SW	Front washer switch / ON or OFF	ON: Front washer switch on OFF: Front washer switch off	-

OK:

The display is as specified in the normal condition.

NG → Go to step 3

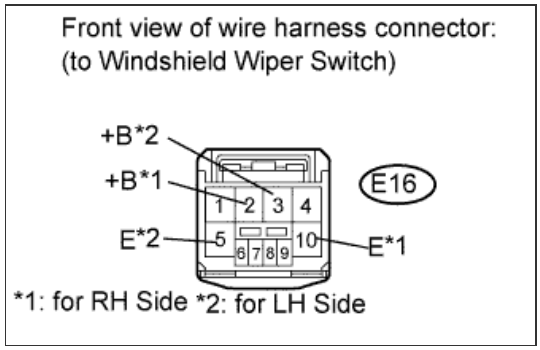
OK

PROCEED TO NEXT CIRCUIT INSPECTION SHOWN IN PROBLEM SYMPTOMS TABLE (Click here)

3.CHECK HARNESS AND CONNECTOR (WINDSHIELD WIPER SWITCH - BATTERY AND BODY GROUND)

a. isconnect the E16 switch connector.

b. Measure the voltage according to the value(s) in the table below.



Standard Voltage:

for LH Side

Tester Connection	Switch Condition	Specified Condition
E16-2 (+B) - Body ground	Engine switch on (IG)	11 to 14 V
E16-2 (+B) - Body ground	Engine switch off	Below 1 V

for RH Side

Tester Connection	Switch Condition	Specified Condition
E16-3 (+B) - Body ground	Engine switch on (IG)	11 to 14 V
E16-3 (B) - Body ground	Engine switch off	Below 1 V

c. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

for LH Side

Tester Connection	Condition	Specified Condition
E16-10 (E) - Body ground	Always	Below 1 Ω

for RH Side

Tester Connection	Condition	Specified Condition
E16-5 (E) - Body ground	Always	Below 1 Ω

NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

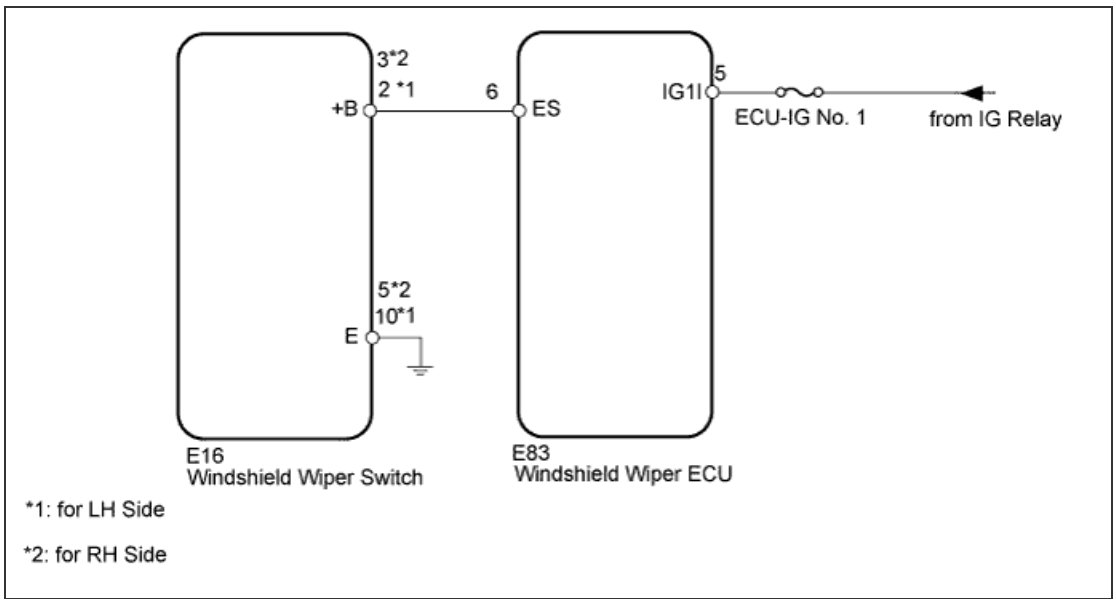
REPLACE WINDSHIELD WIPER SWITCH ASSEMBLY (Click here)

for Preparation Click here

DESCRIPTION

This circuit provides power to operate the windshield wiper switch. The manual operation signals are sent to the windshield wiper ECU.

WIRING DIAGRAM



INSPECTION PROCEDURE

1.INSPECT FUSE (ECU-IG No. 1)

a. Remove the ECU-IG No. 1 fuse from the cowl side junction block LH.

b. Measure the resistance according to the value in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
ECU-IG No. 1 fuse	Always	Below 1 Ω

NG → REPLACE FUSE

OK

2.READ VALUE USING INTELLIGENT TESTER (WINDSHIELD WIPER SWITCH)

a. Check the Data List for proper functioning of the windshield wiper switch.

Combination Switch

Tester Display	Measurement Item/Range	Normal Condition	Diagnostic Note
F Wiper LO SW	Front wiper LO switch / ON or OFF	ON: Front wiper switch in LO OFF: Front wiper switch not in LO	-
F Wiper HI SW	Front wiper HI switch / ON or OFF	ON: Front wiper switch in HI OFF: Front wiper switch not in HI	-
F Wiper AUTO SW	Front wiper AUTO switch / ON or OFF	ON: Front wiper switch in AUTO OFF: Front wiper switch not in AUTO	-
F Wiper MIST SW	Front wiper MIST switch / ON or OFF	ON: Front wiper switch in MIST OFF: Front wiper switch not in MIST	-
F Washer SW	Front washer switch / ON or OFF	ON: Front washer switch on OFF: Front washer switch off	-

OK:

The display is as specified in the normal condition.

NG → Go to step 3

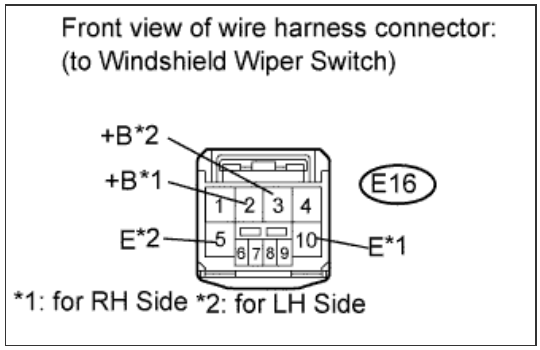
OK

PROCEED TO NEXT CIRCUIT INSPECTION SHOWN IN PROBLEM SYMPTOMS TABLE (Click here)

3.CHECK HARNESS AND CONNECTOR (WINDSHIELD WIPER SWITCH - BATTERY AND BODY GROUND)

a. isconnect the E16 switch connector.

b. Measure the voltage according to the value(s) in the table below.



Standard Voltage:

for LH Side

Tester Connection	Switch Condition	Specified Condition
E16-2 (+B) - Body ground	Engine switch on (IG)	11 to 14 V
E16-2 (+B) - Body ground	Engine switch off	Below 1 V

for RH Side

Tester Connection	Switch Condition	Specified Condition
E16-3 (+B) - Body ground	Engine switch on (IG)	11 to 14 V
E16-3 (B) - Body ground	Engine switch off	Below 1 V

c. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

for LH Side

Tester Connection	Condition	Specified Condition
E16-10 (E) - Body ground	Always	Below 1 Ω

for RH Side

Tester Connection	Condition	Specified Condition
E16-5 (E) - Body ground	Always	Below 1 Ω

NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

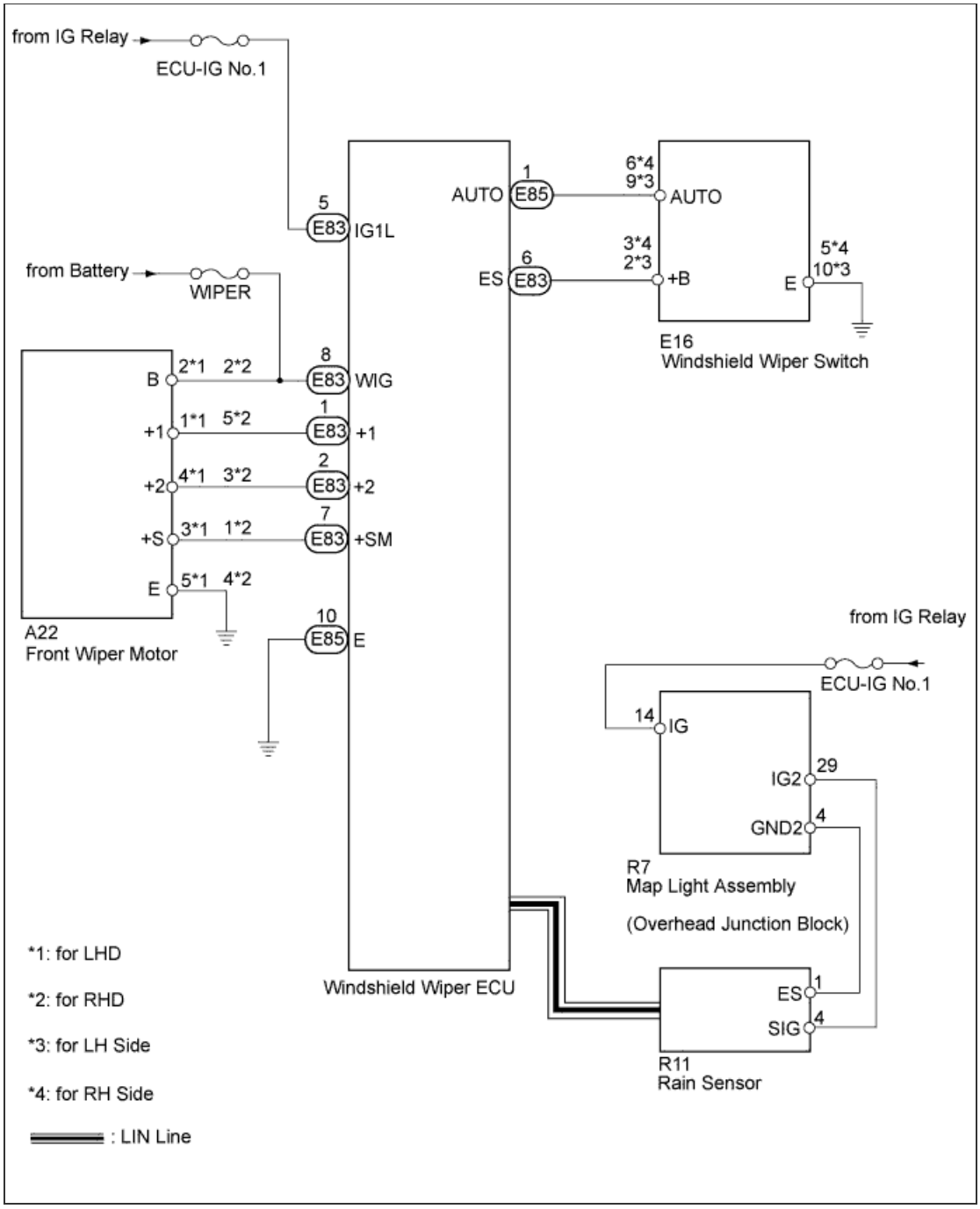
REPLACE WINDSHIELD WIPER SWITCH ASSEMBLY (Click here)

for Preparation Click here

DESCRIPTION

The auto wiper system adjusts the wiper speed to the optimum speed based on the amount of rain. The rain sensor mounted on the windshield detects rainfall. This system operates when the windshield wiper switch is set to AUTO. The rain sensor sensitivity can be adjusted with the rain sensor adjusting switch. Signals are sent to the windshield wiper ECU from the windshield wiper switch through the CAN line, and from the rains sensor through the LIN line. Based on these signals, the windshield wiper ECU operates the wiper and determines its operation speed.

WIRING DIAGRAM



INSPECTION PROCEDURE

1.CHECK WIPER

a. Check the symptoms of the wiper. Check if the causes of the symptoms are any of the following conditions shown in the charts.

It is Raining but Wiper does not Operate

Condition	Note

Windshield wiper switch in position other than AUTO	Wiper only operates at AUTO setting
Rain sensor temperature is -10°C (14°F) or less, or 70°C (158°F) or more	• To prevent improper operation, wiper does not operate when rain sensor temperature is -10°C (14°F) or less • To prevent damage to rain sensor, wiper does not operate when outside temperature is 70°C (158°F) or more, or when interior temperature of sensor is 90°C (194°F) or more
It is drizzling, or there is scattered rain	If rain droplets do not contact rain sensor, or rain droplets are very small, they are not detected

It is not Raining but Wiper Operates

Condition	Note
Condensation on windshield	Wiper may operate if condensation occurs in rain sensor detection area. If condensation recurs after rain sensor detection area is wiped, wiper operation may continue.
Sun rays are strong	If sudden changes in light intensity occur, wiper may operate
Sudden temperature changes	If sudden changes in temperature occur (A/C heater is used in winter, etc.), wiper may operate
Object is contacting rain sensor	If inner mirror contacts or strikes rain sensor, wiper may operate
Windshield wiper switch off by AUTO	Wiper operates 1 time after windshield wiper switch is turned off by AUTO

Wiper Operation is Irregular

Condition	Note
• Wiper blade is deteriorated • Windshield surface is oily	Rain sensor detects rain amount when wipers are operating. When rain is not completely wiped off by wipers, decrease in ability to detect amount of rain occurs.
• During scattered rain • Heavy rain with large droplets	• During scattered rain or when rain droplets are large, rain droplets contact the sensor intermittently, causing wiper operation to be irregular • During heavy rain, it is difficult for sensor to learn "no rain" condition, causing wiper operation to be irregular
Wiper volume is set to minimum	Minimum wiper volume setting is designed to be non-sensitive (for users who prefer non-sensitive operation), resulting in irregular wiper operation
Problem with wiper motor position signal	When wiper motor position signal has chattering, wiper may operate excessively. During auto wiper operation inspection, if wiper operates several times, and replacement of rain sensor does not correct problem, wiper motor may be malfunctioning.

OK:

Causes of symptoms are one or more of above conditions

NG → Go to step 2

OK

END

2.CHECK WIPER OPERATION

a. Set the windshield wiper switch to the LO and HI setting, and check that the wipers operate normally.

OK:

Wipers operate normally

NG → PROCEED TO NEXT CIRCUIT INSPECTION SHOWN IN PROBLEM SYMPTOMS TABLE (Click here)

OK

3.CHECK WINDSHIELD WIPER SWITCH

a. Set the windshield wiper switch to AUTO, and check the problem symptom.

Result

Result	Proceed to
It is raining but wiper does not operate	A
It is not raining but wiper operates	B

B → Go to step 10

A

4.CHECK OPERATION OF WIPER

a. Check operation of the wipers.

Result

Result	Proceed to
Wiper does not operate normally	A
It is raining but wiper does not operate	B

B → Go to step 10

A

5.CHECK WIPER RUBBER

a. Activate the washer and check the wiping ability of the wiper.

OK:

No residue after wipe

NG → REPLACE WIPER RUBBER (Click here)

OK

6.READ VALUE USING INTELLIGENT TESTER (COMBINATION SWITCH)

a. Check the Data List for proper functioning of the combination switch.

Combination Switch:

Tester Display	Measurement Item / Range	Normal Condition	Diagnostic Note
F Wiper AUTO Switch	Front wiper AUTO switch / ON or OFF	ON: Front wiper switch in AUTO position OFF: Wiper switch not in AUTO position	-

OK:

Windshield wiper switch operates.

NG → REPLACE WINDSHIELD WIPER SWITCH ASSEMBLY (Click here)

OK

7.CHECK RAIN SENSOR

a. Check that the rain sensor is installed properly.

OK:

When viewed from outside of vehicle, rain sensor tape is not peeling and has no air bubbles or dust on it, and sensor has not come off bracket

NG → REPLACE RAIN SENSOR TAPE (Click here)

OK

8.READ VALUE USING INTELLIGENT TESTER (RAIN SENSOR)

a. Check the Data List for proper functioning of the rain sensor.

Rain Sensor

Tester Display	Measurement Item/Range	Normal Condition	Diagnostic Note
Rain Sensor Cold	Rain sensor cold / COLD or OK	COLD: Front wiper switch in AUTO position OK: Wiper switch not in AUTO position	-
Rain Sensor Hot	Rain sensor cold / HOT or OK	HOT: Front wiper switch in AUTO position OK: Wiper switch not in AUTO position	-

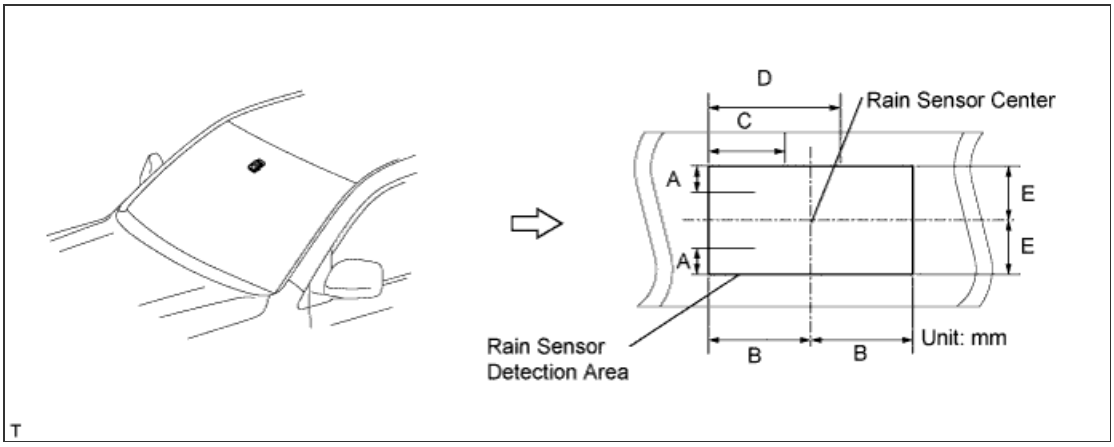
OK:
Rain sensor operates.

NG → REPLACE RAIN SENSOR (Click here)

OK

9.CHECK RAIN SENSOR

a. Set the windshield wiper switch to AUTO. Flatten the end of a cotton swab soaked with water so that it is 4 to 6 mm (0.157 to 0.236 in.) wide. Touch the swab to the rain sensor detection area and check that the wiper LO operation occurs once.



Result

Result	Proceed to
Wiper does not operate	A
Wiper operates normally	B
Any other operation	C

B → END

C → REPLACE WINDSHIELD WIPER ECU (Click here)

A

REPLACE RAIN SENSOR (Click here)

10.CHECK RAIN SENSOR

a. Check that the rain sensor is installed properly.

OK:

When viewed from outside of vehicle, rain sensor tape is not peeling and has no air bubbles or dust on it, and sensor has not come off bracket

NG → REPLACE RAIN SENSOR TAPE (Click here)

OK

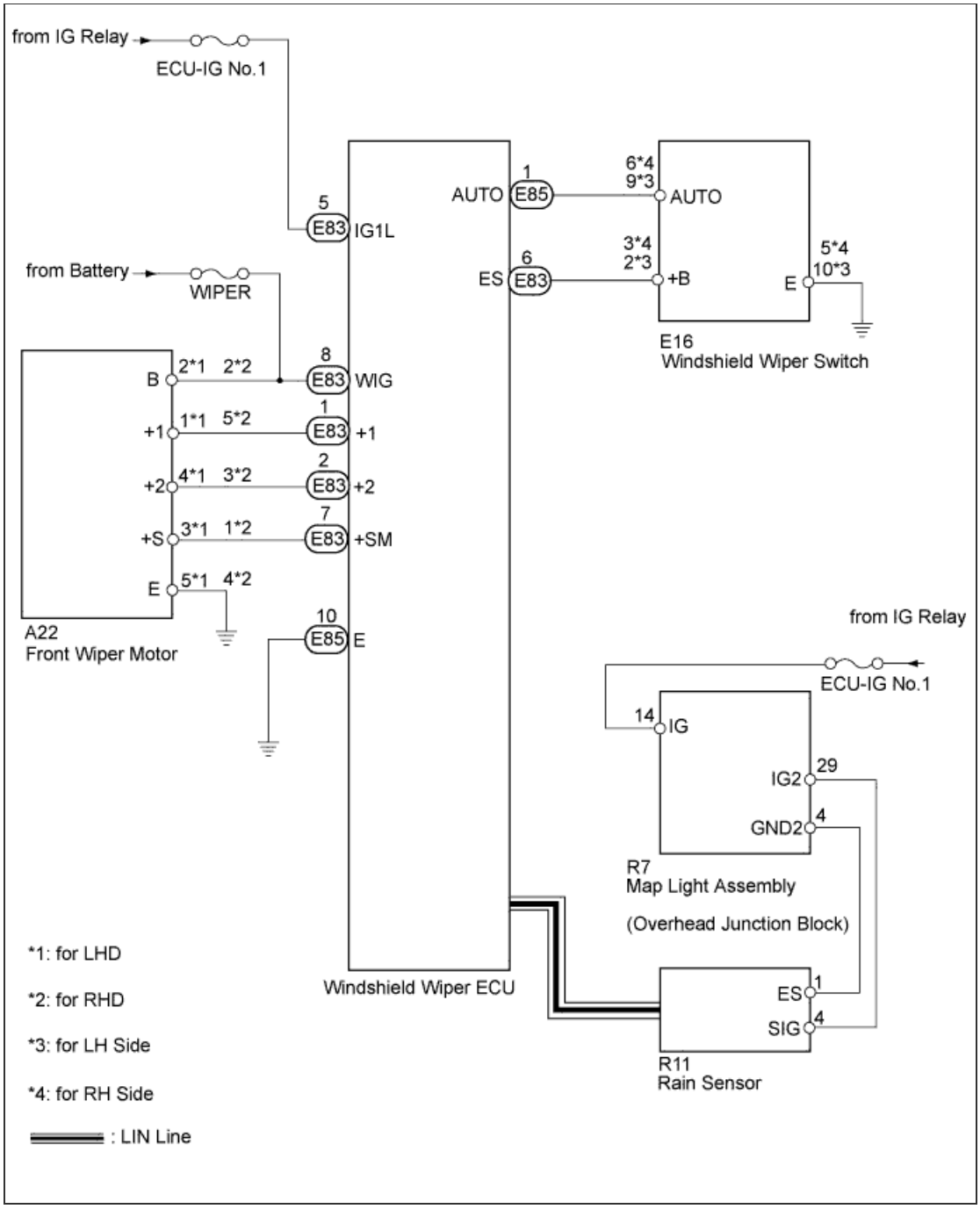
REPLACE RAIN SENSOR (Click here)

for Preparation Click here

DESCRIPTION

The auto wiper system adjusts the wiper speed to the optimum speed based on the amount of rain. The rain sensor mounted on the windshield detects rainfall. This system operates when the windshield wiper switch is set to AUTO. The rain sensor sensitivity can be adjusted with the rain sensor adjusting switch. Signals are sent to the windshield wiper ECU from the windshield wiper switch through the CAN line, and from the rains sensor through the LIN line. Based on these signals, the windshield wiper ECU operates the wiper and determines its operation speed.

WIRING DIAGRAM



INSPECTION PROCEDURE

1.CHECK WIPER

a. Check the symptoms of the wiper. Check if the causes of the symptoms are any of the following conditions shown in the charts.

It is Raining but Wiper does not Operate

Condition	Note

Windshield wiper switch in position other than AUTO	Wiper only operates at AUTO setting
Rain sensor temperature is -10°C (14°F) or less, or 70°C (158°F) or more	• To prevent improper operation, wiper does not operate when rain sensor temperature is -10°C (14°F) or less • To prevent damage to rain sensor, wiper does not operate when outside temperature is 70°C (158°F) or more, or when interior temperature of sensor is 90°C (194°F) or more
It is drizzling, or there is scattered rain	If rain droplets do not contact rain sensor, or rain droplets are very small, they are not detected

It is not Raining but Wiper Operates

Condition	Note
Condensation on windshield	Wiper may operate if condensation occurs in rain sensor detection area. If condensation recurs after rain sensor detection area is wiped, wiper operation may continue.
Sun rays are strong	If sudden changes in light intensity occur, wiper may operate
Sudden temperature changes	If sudden changes in temperature occur (A/C heater is used in winter, etc.), wiper may operate
Object is contacting rain sensor	If inner mirror contacts or strikes rain sensor, wiper may operate
Windshield wiper switch off by AUTO	Wiper operates 1 time after windshield wiper switch is turned off by AUTO

Wiper Operation is Irregular

Condition	Note
• Wiper blade is deteriorated • Windshield surface is oily	Rain sensor detects rain amount when wipers are operating. When rain is not completely wiped off by wipers, decrease in ability to detect amount of rain occurs.
• During scattered rain • Heavy rain with large droplets	• During scattered rain or when rain droplets are large, rain droplets contact the sensor intermittently, causing wiper operation to be irregular • During heavy rain, it is difficult for sensor to learn "no rain" condition, causing wiper operation to be irregular
Wiper volume is set to minimum	Minimum wiper volume setting is designed to be non-sensitive (for users who prefer non-sensitive operation), resulting in irregular wiper operation
Problem with wiper motor position signal	When wiper motor position signal has chattering, wiper may operate excessively. During auto wiper operation inspection, if wiper operates several times, and replacement of rain sensor does not correct problem, wiper motor may be malfunctioning.

OK:

Causes of symptoms are one or more of above conditions

NG → Go to step 2

OK

END

2.CHECK WIPER OPERATION

a. Set the windshield wiper switch to the LO and HI setting, and check that the wipers operate normally.

OK:

Wipers operate normally

NG → PROCEED TO NEXT CIRCUIT INSPECTION SHOWN IN PROBLEM SYMPTOMS TABLE (Click here)

OK

3.CHECK WINDSHIELD WIPER SWITCH

a. Set the windshield wiper switch to AUTO, and check the problem symptom.

Result

Result	Proceed to
It is raining but wiper does not operate	A
It is not raining but wiper operates	B

B → Go to step 10

A

4.CHECK OPERATION OF WIPER

a. Check operation of the wipers.

Result

Result	Proceed to
Wiper does not operate normally	A
It is raining but wiper does not operate	B

B → Go to step 10

A

5.CHECK WIPER RUBBER

a. Activate the washer and check the wiping ability of the wiper.

OK:

No residue after wipe

NG → REPLACE WIPER RUBBER (Click here)

OK

6.READ VALUE USING INTELLIGENT TESTER (COMBINATION SWITCH)

a. Check the Data List for proper functioning of the combination switch.

Combination Switch:

Tester Display	Measurement Item / Range	Normal Condition	Diagnostic Note
F Wiper AUTO Switch	Front wiper AUTO switch / ON or OFF	ON: Front wiper switch in AUTO position OFF: Wiper switch not in AUTO position	-

OK:

Windshield wiper switch operates.

NG → REPLACE WINDSHIELD WIPER SWITCH ASSEMBLY (Click here)

OK

7.CHECK RAIN SENSOR

a. Check that the rain sensor is installed properly.

OK:

When viewed from outside of vehicle, rain sensor tape is not peeling and has no air bubbles or dust on it, and sensor has not come off bracket

NG → REPLACE RAIN SENSOR TAPE (Click here)

OK

8.READ VALUE USING INTELLIGENT TESTER (RAIN SENSOR)

a. Check the Data List for proper functioning of the rain sensor.

Rain Sensor

Tester Display	Measurement Item/Range	Normal Condition	Diagnostic Note
Rain Sensor Cold	Rain sensor cold / COLD or OK	COLD: Front wiper switch in AUTO position OK: Wiper switch not in AUTO position	-
Rain Sensor Hot	Rain sensor cold / HOT or OK	HOT: Front wiper switch in AUTO position OK: Wiper switch not in AUTO position	-

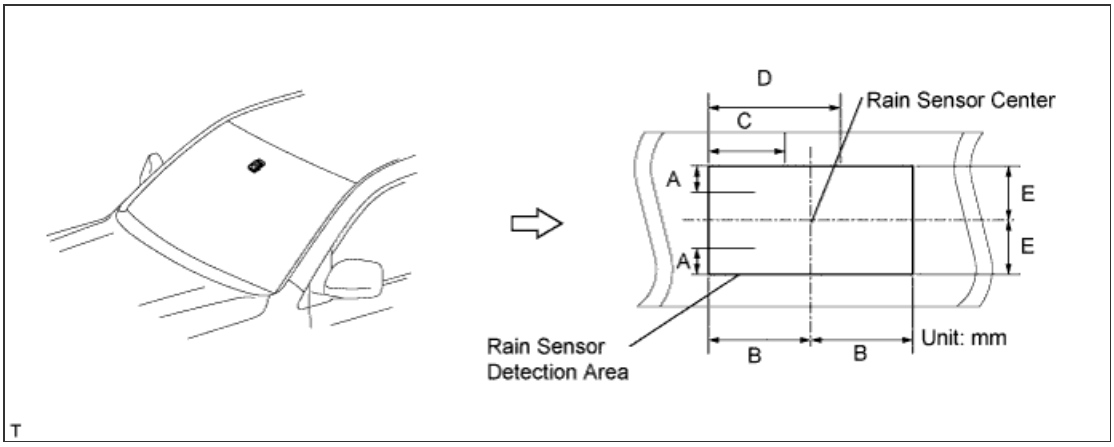
OK:
Rain sensor operates.

NG → REPLACE RAIN SENSOR (Click here)

OK

9.CHECK RAIN SENSOR

a. Set the windshield wiper switch to AUTO. Flatten the end of a cotton swab soaked with water so that it is 4 to 6 mm (0.157 to 0.236 in.) wide. Touch the swab to the rain sensor detection area and check that the wiper LO operation occurs once.



Result

Result	Proceed to
Wiper does not operate	A
Wiper operates normally	B
Any other operation	C

B → END

C → REPLACE WINDSHIELD WIPER ECU (Click here)

A

REPLACE RAIN SENSOR (Click here)

10.CHECK RAIN SENSOR

a. Check that the rain sensor is installed properly.

OK:

When viewed from outside of vehicle, rain sensor tape is not peeling and has no air bubbles or dust on it, and sensor has not come off bracket

NG → REPLACE RAIN SENSOR TAPE (Click here)

OK

REPLACE RAIN SENSOR (Click here)

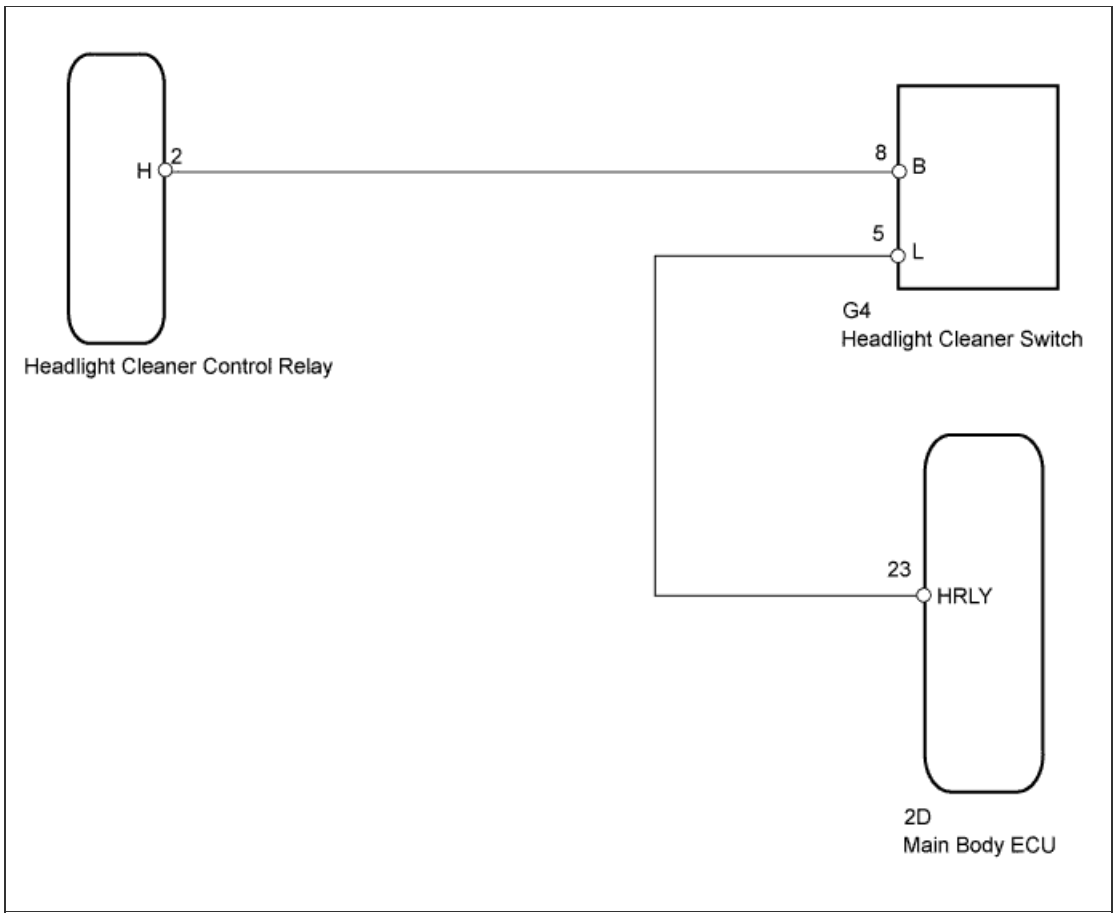
for Preparation Click here

DESCRIPTION

This circuit detects the conditions of the headlight cleaner switch.

- Headlight cleaner switch signal
- Headlight operating signal
- Daytime running light operating signal
- Front washer motor operating signal

WIRING DIAGRAM



INSPECTION PROCEDURE

1.CHECK HEADLIGHT ASSEMBLY (LO BEAM)

a. Check that the headlights illuminate in LO beam.

OK:
Headlights illuminate in LO beam

NG → GO TO LIGHTING SYSTEM (Click here)

OK

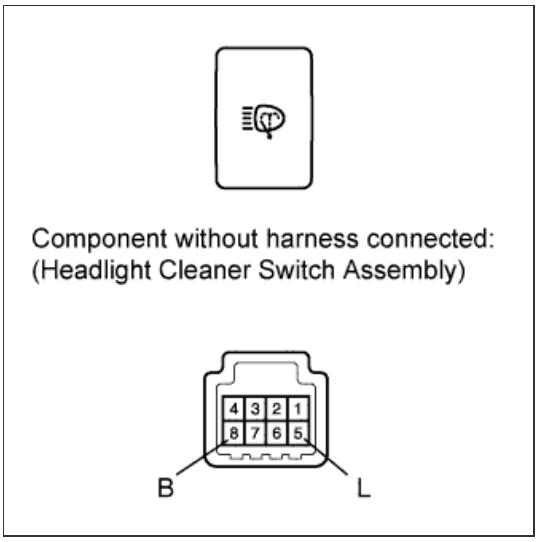
2.INSPECT HEADLIGHT CLEANER SWITCH ASSEMBLY

a. Disconnect the G4 cleaner switch connector.

b. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
(B) - 5 (L)	Headlight cleaner switch off	10 kΩ or higher
8 (B) - 5 (L)	Headlight cleaner switch on	Below 1 Ω



NG → REP ACE HEAD GHT C EANER SWITCH ASSEMB Y (Click here)

OK

3.CHECK HARNESS AND CONNECTOR (HEADLIGHT CLEANER SWITCH ASSEMBLY - HEADLIGHT CLEANER CONTROL RELAY AND MAIN BODY ECU)

a. Disconnect the A17 relay connector.

b. Disconnect the G4 switch connector.

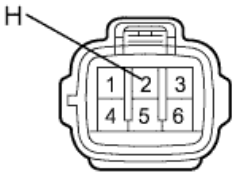
c. Disconnect the 2D main body ECU connector.

d. Measure the resistance according to the value(s) in the table below.

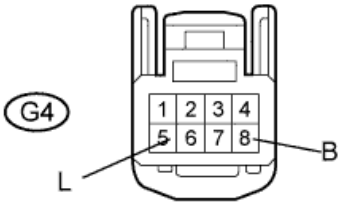
Standard Resistance:

Tester Connection	Condition	Specified Condition
2 (H) - G4-8 (B)	Always	Below 1 Ω
G4-5 (L) - 2D-23 (HRLY)		
2 (H) - Body ground	Always	10 kΩ or higher
G4-8 (B) - Body ground		
G4-5 (L) - Body ground		
2D-23 (HRLY) - Body ground		

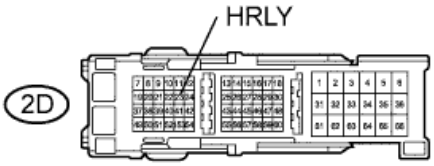
Front view of wire harness connector:
(to Headlight Cleaner Control Relay)



Front view of wire harness connector:
(to Headlight Cleaner Switch)



Front view of wire harness connector:
(to Main Body ECU)



NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

REPLACE HEADLIGHT CLEANER CONTROL RELAY (Click here)

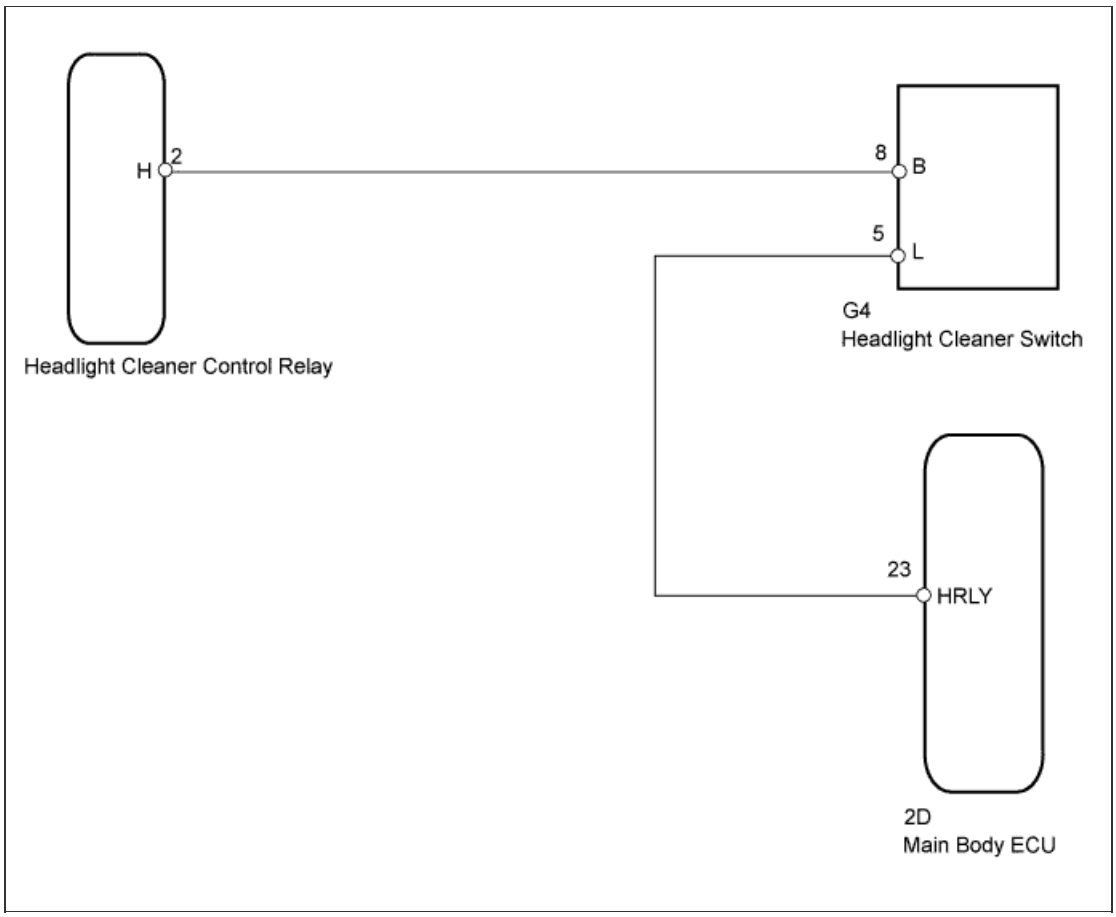
for Preparation Click here

DESCRIPTION

This circuit detects the conditions of the headlight cleaner switch.

- Headlight cleaner switch signal
- Headlight operating signal
- Daytime running light operating signal
- Front washer motor operating signal

WIRING DIAGRAM



INSPECTION PROCEDURE

1.CHECK HEADLIGHT ASSEMBLY (LO BEAM)

a. Check that the headlights illuminate in LO beam.

OK:
Headlights illuminate in LO beam

NG → GO TO LIGHTING SYSTEM (Click here)

OK

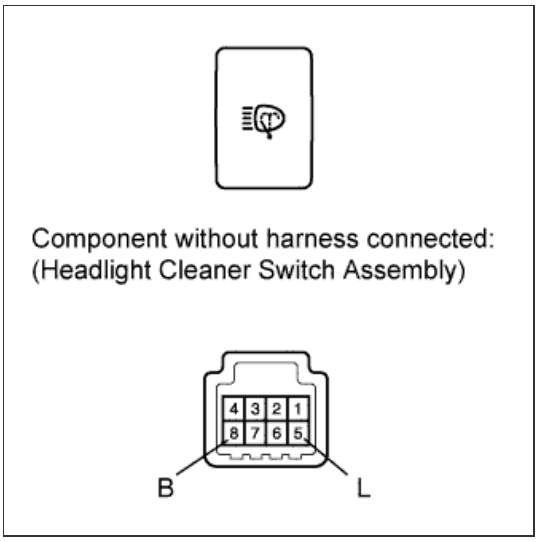
2.INSPECT HEADLIGHT CLEANER SWITCH ASSEMBLY

a. Disconnect the G4 cleaner switch connector.

b. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
(B) - 5 (L)	Headlight cleaner switch off	10 kΩ or higher
8 (B) - 5 (L)	Headlight cleaner switch on	Below 1 Ω



NG → REPLACE HEADLIGHT CLEANER SWITCH ASSEMBLY (Click here)

OK

3.CHECK HARNESS AND CONNECTOR (HEADLIGHT CLEANER SWITCH ASSEMBLY - HEADLIGHT CLEANER CONTROL RELAY AND MAIN BODY ECU)

a. Disconnect the A17 relay connector.

b. Disconnect the G4 switch connector.

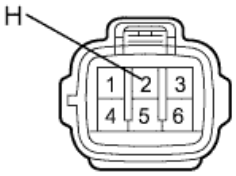
c. Disconnect the 2D main body ECU connector.

d. Measure the resistance according to the value(s) in the table below.

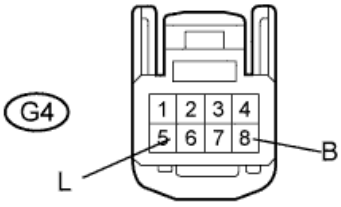
Standard Resistance:

Tester Connection	Condition	Specified Condition
2 (H) - G4-8 (B)	Always	Below 1 Ω
G4-5 (L) - 2D-23 (HRLY)		
2 (H) - Body ground	Always	10 kΩ or higher
G4-8 (B) - Body ground		
G4-5 (L) - Body ground		
2D-23 (HRLY) - Body ground		

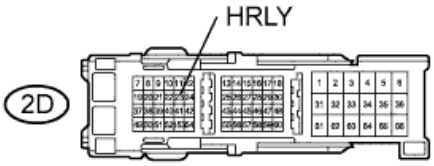
Front view of wire harness connector:
(to Headlight Cleaner Control Relay)



Front view of wire harness connector:
(to Headlight Cleaner Switch)



Front view of wire harness connector:
(to Main Body ECU)



NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

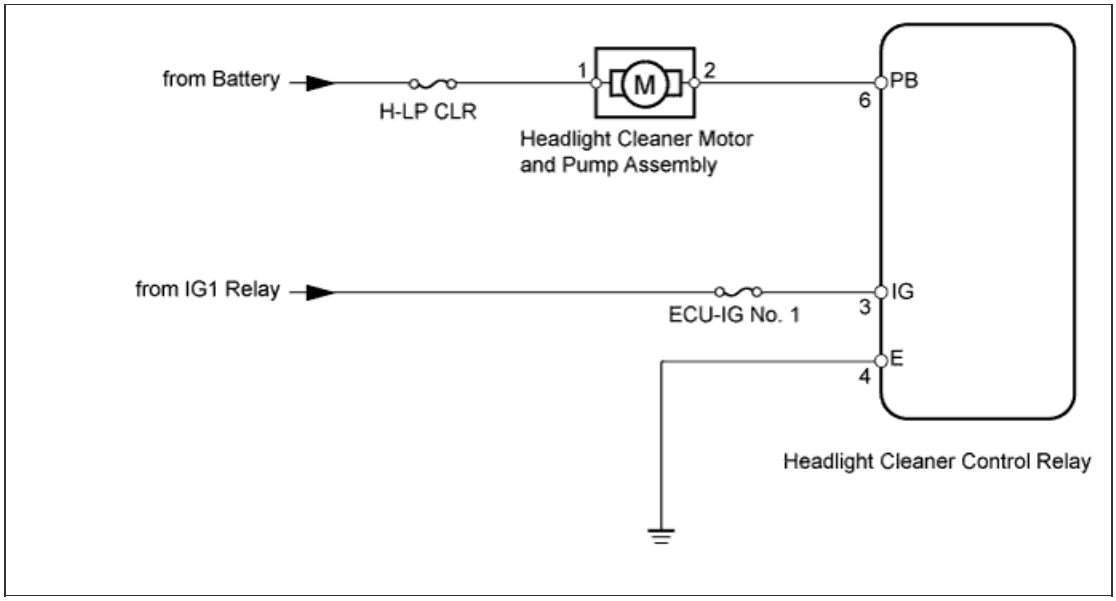
REPLACE HEADLIGHT CLEANER CONTROL RELAY (Click here)

for Preparation Click here

DESCRIPTION

This circuit provides power to the headlight cleaner control relay.
The headlight cleaner control relay sends the signal from the switch, etc. to the headlight cleaner motor to operate the headlight cleaner system.

WIRING DIAGRAM



INSPECTION PROCEDURE

1.INSPECT FUSE (ECU-IG No. 1, H-LP CLR)

a. Remove the ECU-IG No. 1 fuse from the main body ECU.

b. Remove the H-LP CLR fuse from the engine unction bloc .

c. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
ECU-IG No. 1 fuse	Always	Below 1 Ω
H-LP CLR fuse		

NG → REPLACE FUSE

OK

2.CHECK HARNESS AND CONNECTOR (HEADLIGHT CLEANER CONTROL RELAY - BATTERY AND BODY GROUND)

a. Disconnect the A17 relay connector.

b. Measure the voltage according to the value(s) in the table below.

Standard Voltage:

Tester Connection	Switch Condition	Specified Condition
(IG) - Body ground	Engine switch on (IG)	11 to 1
(IG) - Body		

ground	Engine switch off	Below 1

c. asure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Switch Condition	Specified Condition
(E) - Body ground	Engine switch on (IG)	Below 1 Ω

Front view of wire harness connector:
(to Headlight Cleaner Control Relay)



H

NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

3.INSPECT HEADLIGHT CLEANER MOTOR AND PUMP ASSEMBLY

a. Remove the headlight cleaner motor (Clic here).

b. Apply battery voltage to the headlight cleaner motor and chec the operation of the headlight cleaner motor.

OK:

Measurement Condition	Specified Condition
Battery positive (→ Terminal 1 Battery negative (-) → Terminal	Headlight cleaner motor operation is normal

Component without harness connected:
(Headlight Cleaner Motor and Pump Assembly)



NG → REPLACE HEADLIGHT CLEANER MOTOR AND PUMP ASSEMBLY (Click here)

OK

4.CHECK HARNESS AND CONNECTOR (CLEANER MOTOR - CONTROL RELAY AND BATTERY)

a. Disconnect the cleaner motor connector.

b. Disconnect the control relay connector.

c. Measure the voltage according to the value(s) in the table below.

Standard Voltage:

Tester Connection	Condition	Specified Condition
1 - Body ground	Always	11 to 1

d. asure the resistance according to the value(s) in the table below.

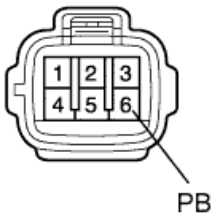
Standard Resistance:

Tester Connection	Condition	Specified Condition
- 6 (PB)	Always	Below 1 Ω
- Body ground	Always	10 Ω or higher

Front view of wire harness connector:
(to Headlight Cleaner Motor and Pump Assembly)



Front view of wire harness connector:
(to Headlight Cleaner Control Relay)



N

NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

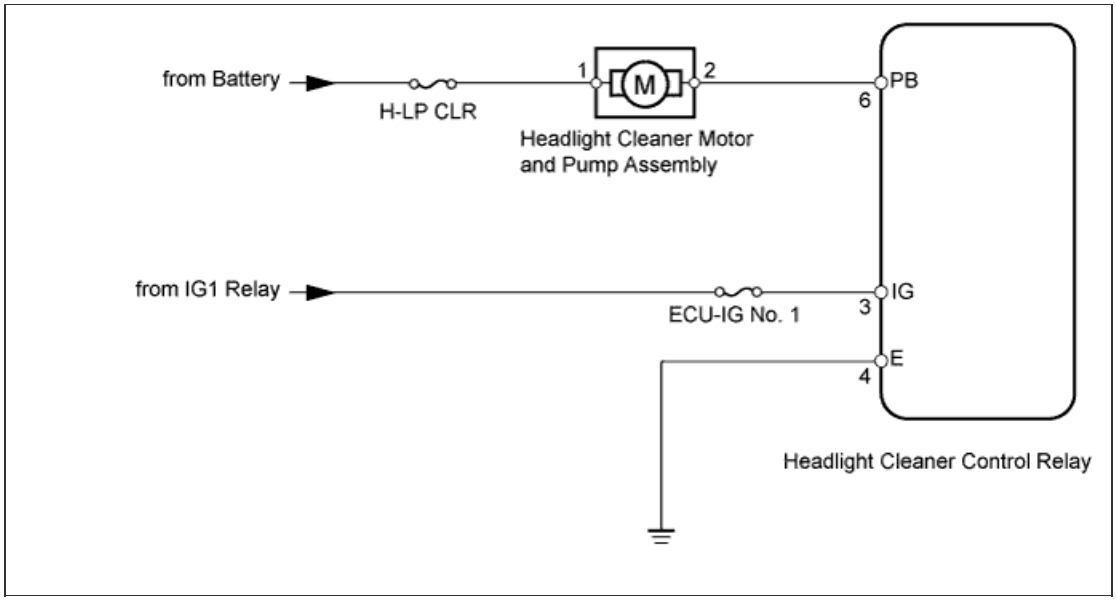
PROCEED TO NEXT CIRCUIT INSPECTION SHOWN IN PROBLEM SYMPTOMS TABLE (Click here)

for Preparation Click here

DESCRIPTION

This circuit provides power to the headlight cleaner control relay.
The headlight cleaner control relay sends the signal from the switch, etc. to the headlight cleaner motor to operate the headlight cleaner system.

WIRING DIAGRAM



INSPECTION PROCEDURE

1.INSPECT FUSE (ECU-IG No. 1, H-LP CLR)

a. Remove the ECU-IG No. 1 fuse from the main body ECU.

b. Remove the H-LP CLR fuse from the engine unction bloc .

c. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
ECU-IG No. 1 fuse	Always	Below 1 Ω
H-LP CLR fuse		

NG → REPLACE FUSE

OK

2.CHECK HARNESS AND CONNECTOR (HEADLIGHT CLEANER CONTROL RELAY - BATTERY AND BODY GROUND)

a. Disconnect the A17 relay connector.

b. Measure the voltage according to the value(s) in the table below.

Standard Voltage:

Tester Connection	Switch Condition	Specified Condition
(IG) - Body ground	Engine switch on (IG)	11 to 1
(IG) - Body		

ground	Engine switch off	Below 1

c. asure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Switch Condition	Specified Condition
(E) - Body ground	Engine switch on (IG)	Below 1 Ω

Front view of wire harness connector:
(to Headlight Cleaner Control Relay)



H

NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

3.INSPECT HEADLIGHT CLEANER MOTOR AND PUMP ASSEMBLY

a. Remove the headlight cleaner motor (Clic here).

b. Apply battery voltage to the headlight cleaner motor and chec the operation of the headlight cleaner motor.

OK:

Measurement Condition	Specified Condition
Battery positive (→ Terminal 1 Battery negative (-) → Terminal	Headlight cleaner motor operation is normal

Component without harness connected:
(Headlight Cleaner Motor and Pump Assembly)



NG → REPLACE HEADLIGHT CLEANER MOTOR AND PUMP ASSEMBLY (Click here)

OK

4.CHECK HARNESS AND CONNECTOR (CLEANER MOTOR - CONTROL RELAY AND BATTERY)

a. Disconnect the cleaner motor connector.

b. Disconnect the control relay connector.

c. Measure the voltage according to the value(s) in the table below.

Standard Voltage:

Tester Connection	Condition	Specified Condition
1 - Body ground	Always	11 to 1

d. asure the resistance according to the value(s) in the table below.

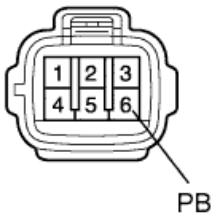
Standard Resistance:

Tester Connection	Condition	Specified Condition
- 6 (PB)	Always	Below 1 Ω
- Body ground	Always	10 Ω or higher

Front view of wire harness connector:
(to Headlight Cleaner Motor and Pump Assembly)



Front view of wire harness connector:
(to Headlight Cleaner Control Relay)



N

NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

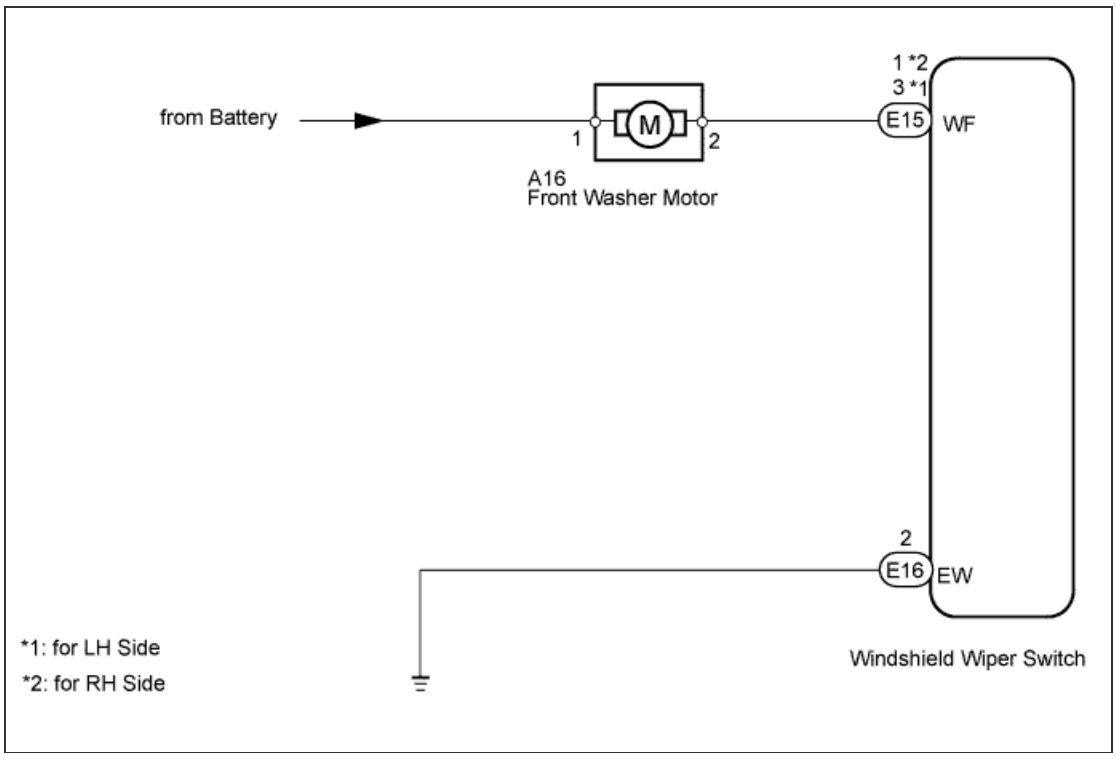
PROCEED TO NEXT CIRCUIT INSPECTION SHOWN IN PROBLEM SYMPTOMS TABLE (Click here)

for Preparation Click here

DESCRIPTION

The windshield wiper ECU receives washer switch information from the front wiper switch, and operates the washer motor.

WIRING DIAGRAM



INSPECTION PROCEDURE

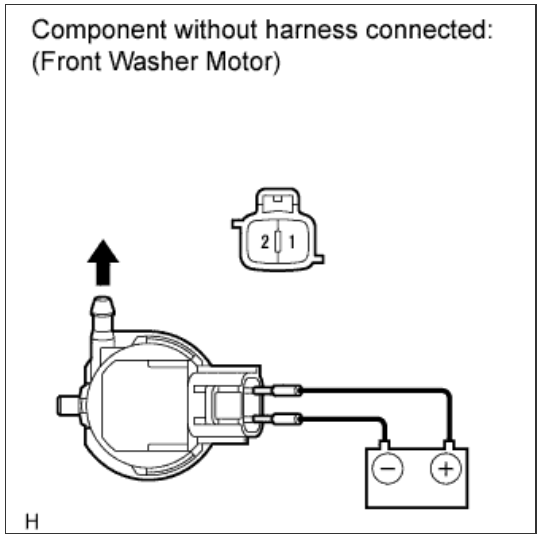
1.INSPECT FRONT WASHER MOTOR

a. Remove the front washer motor (Click here).

b. Apply battery voltage to the windshield washer motor and check the operation of the windshield washer motor.

OK:

Measurement Condition	Specified Condition
Battery positive (+) → Terminal 1 Battery negative (-) → Terminal 2	Front washer motor operation is normal



NG → REP ACE FRONT WASHER MOTOR (Click here)

OK

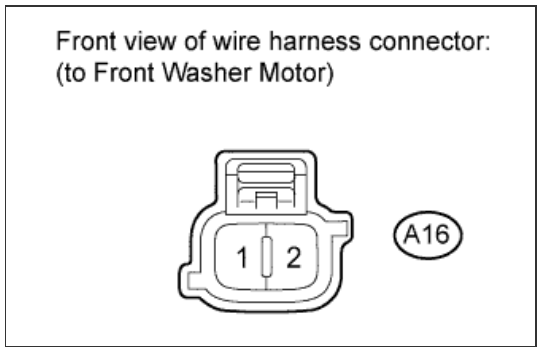
2.CHECK HARNESS AND CONNECTOR (FRONT WASHER MOTOR - BODY GROUND)

a. isconnect the A16 front washer motor connector.

b. Measure the voltage according to the value(s) in the table below.

Standard Voltage:

Tester Connection	Condition	Specified Condition
A16-1 - Body ground	Always	11 to 14 V



NG → REPAIR OR REP ACE HARNESS OR CONNECTOR

OK

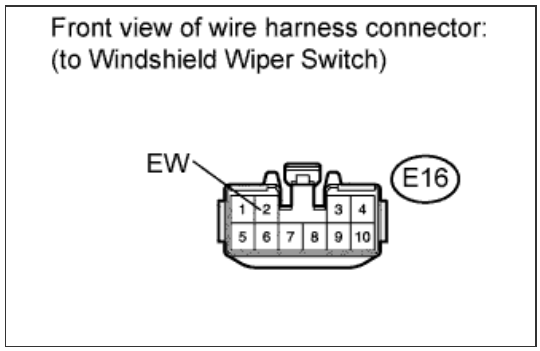
3.CHECK HARNESS AND CONNECTOR (WINDSHIE D WIPER SWITCH - BODY GROUND)

a. Disconnect the E16 windshield wiper switch connector.

b. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
E16-2 - Body ground	Always	Below 1 Ω



NG → REPAIR OR REP ACE HARNESS OR CONNECTOR

OK

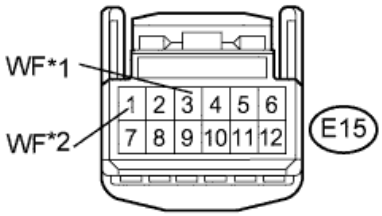
4.CHECK HARNESS AND CONNECTOR (FRONT WASHER MOTOR - WINDSHIE D WIPER SWITCH)

a. Disconnect the E15 windshield wiper switch connector.

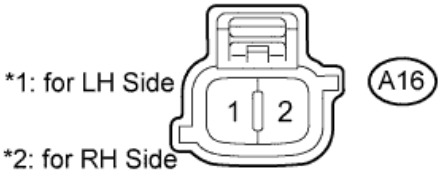
b. Disconnect the A16 washer motor connector.

c. Measure the resistance according to the value(s) in the table below.

Front view of wire harness connector:
(to Windshield Wiper Switch)



Front view of wire harness connector:
(to Front Washer Motor)



Standard Resistance:

for H Side

Tester Connection	Condition	Specified Condition
A16-2 - E15-3 (WF)	Always	Below 1 Ω
A16-2 - Body ground	Always	10 kΩ or higher

for RH Side

Tester Connection	Condition	Specified Condition
A16-2 - E15-1 (WF)	Always	Below 1 Ω
A16-2 - Body ground	Always	10 kΩ or higher

NG → REPAIR OR REP ACE HARNESS OR CONNECTOR

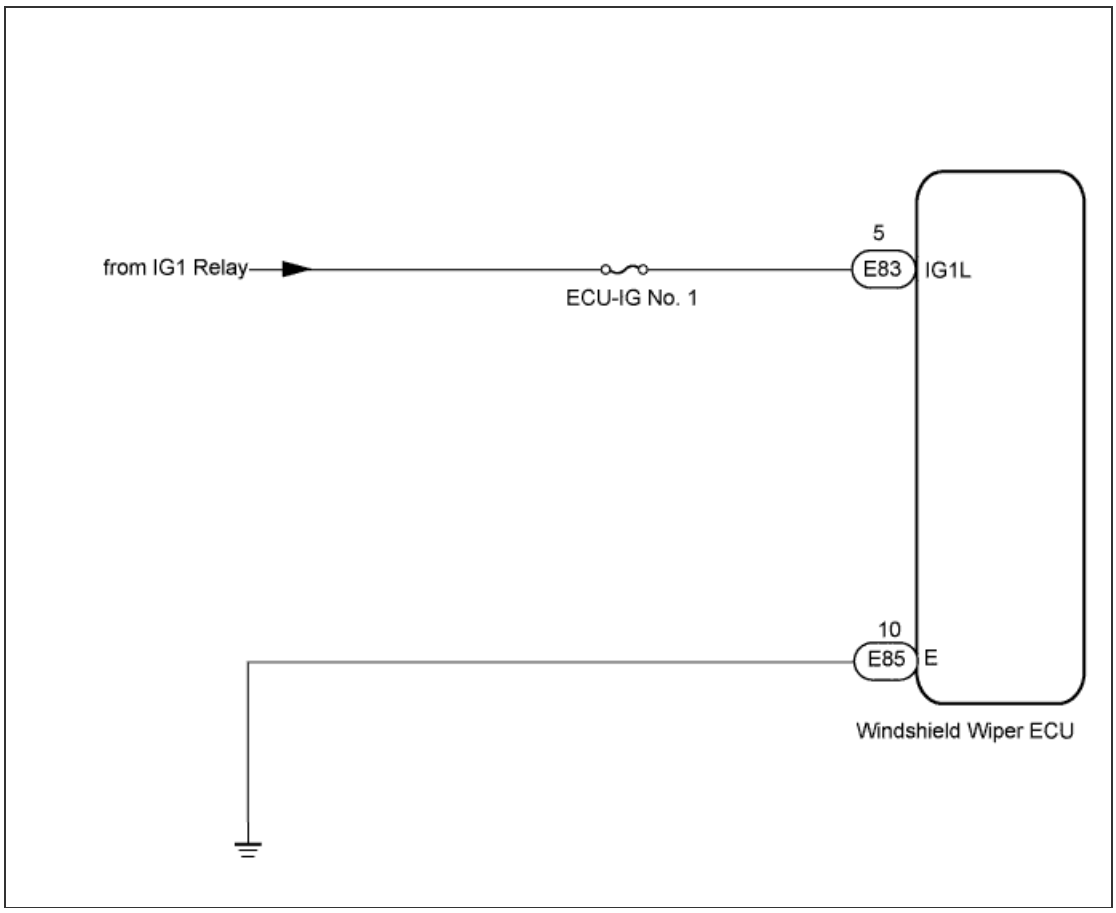
OK → REP ACE WINDSHIE D WIPER SWITCH (Click here)

for Preparation Click here

DESCRIPTION

This circuit provides power to the windshield wiper ECU and operates the front wiper motor.

WIRING DIAGRAM



INSPECTION PROCEDURE

1.INSPECT FUSE (ECU-IG No. 1)

a. Remove the ECU-IG No. 1 fuse from the main body ECU.

b. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
ECU-IG No. 1 fuse	Always	Below 1 Ω

NG → REPLACE FUSE

OK

2.CHECK HARNESS AND CONNECTOR (WINDSHIELD WIPER ECU - ATTERY AND BODY GROUND)

a. Disconnect the E83 and E85 windshield wiper ECU connectors.

b. Measure the voltage according to the value(s) in the table below.

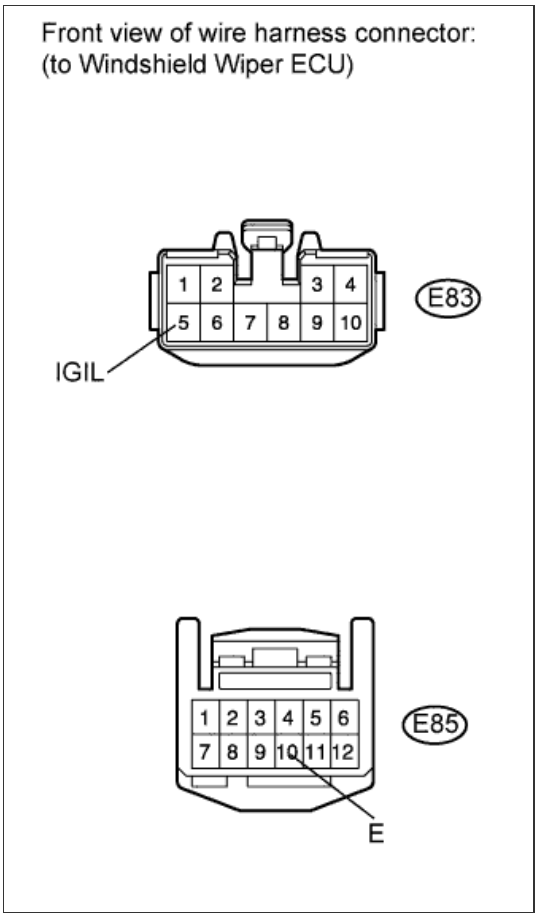
Standard Voltage:

Tester Connection	Switch Condition	Specified Condition
E83-5 (IG1L) - Body ground	Engine switch on (IG)	11 to 14 V
E83-5 (IG1L) - Body ground	Engine switch off	Below 1 V

c. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
E85-10 (E) - Body ground	Always	Below 1 Ω



NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

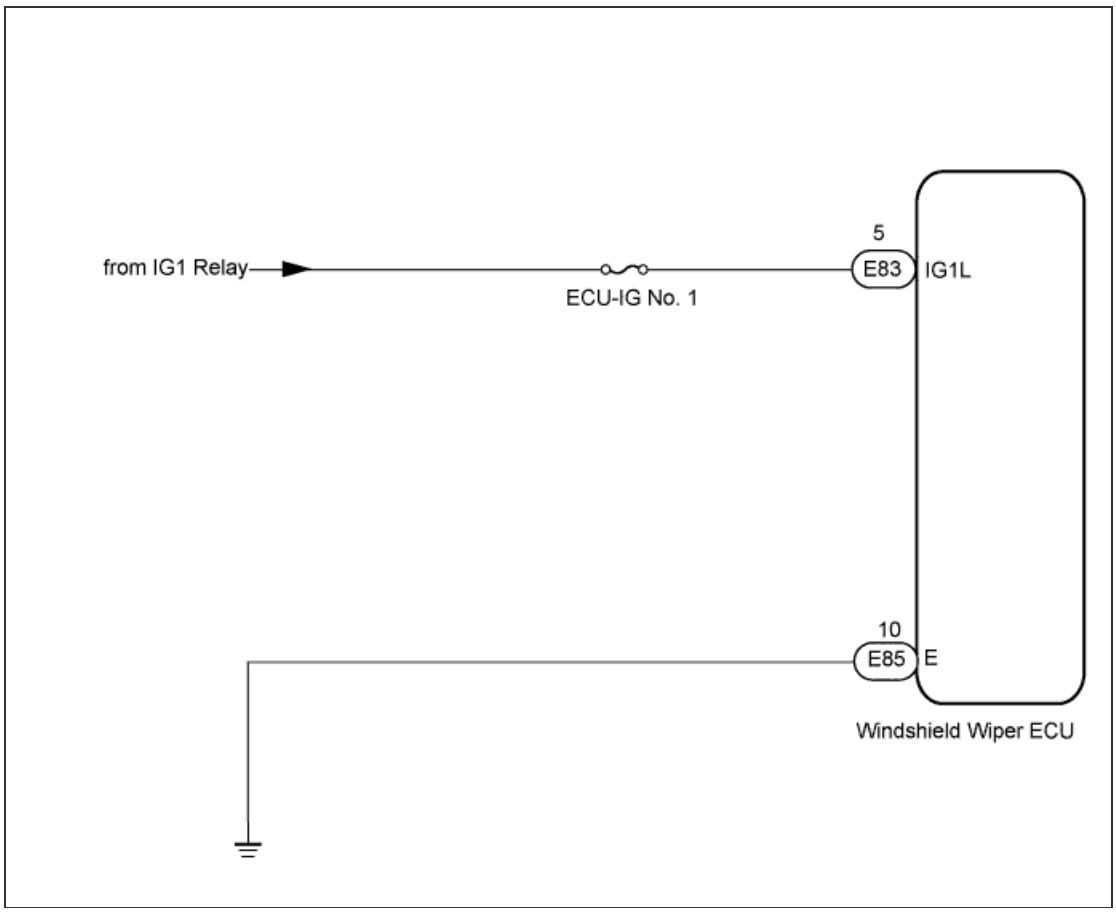
REPLACE WINDSHIELD WIPER ECU (Click here)

for Preparation Click here

DESCRIPTION

This circuit provides power to the windshield wiper ECU and operates the front wiper motor.

WIRING DIAGRAM



INSPECTION PROCEDURE

1.INSPECT FUSE (ECU-IG No. 1)

a. Remove the ECU-IG No. 1 fuse from the main body ECU.

b. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
ECU-IG No. 1 fuse	Always	Below 1 Ω

NG → REPLACE FUSE

OK

2.CHECK HARNESS AND CONNECTOR (WINDSHIELD WIPER ECU - ATTERY AND BODY GROUND)

a. Disconnect the E83 and E85 windshield wiper ECU connectors.

b. Measure the voltage according to the value(s) in the table below.

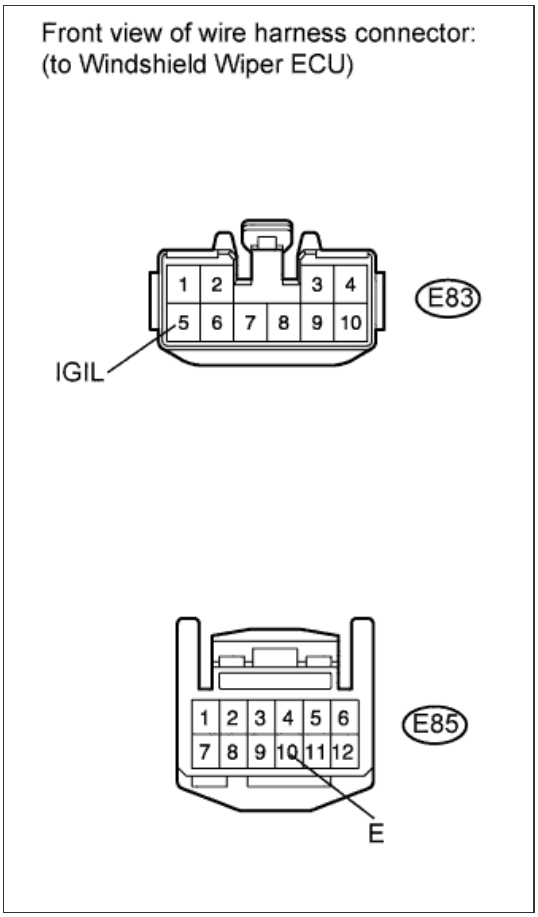
Standard Voltage:

Tester Connection	Switch Condition	Specified Condition
E83-5 (IG1L) - Body ground	Engine switch on (IG)	11 to 14 V
E83-5 (IG1L) - Body ground	Engine switch off	Below 1 V

c. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
E85-10 (E) - Body ground	Always	Below 1 Ω

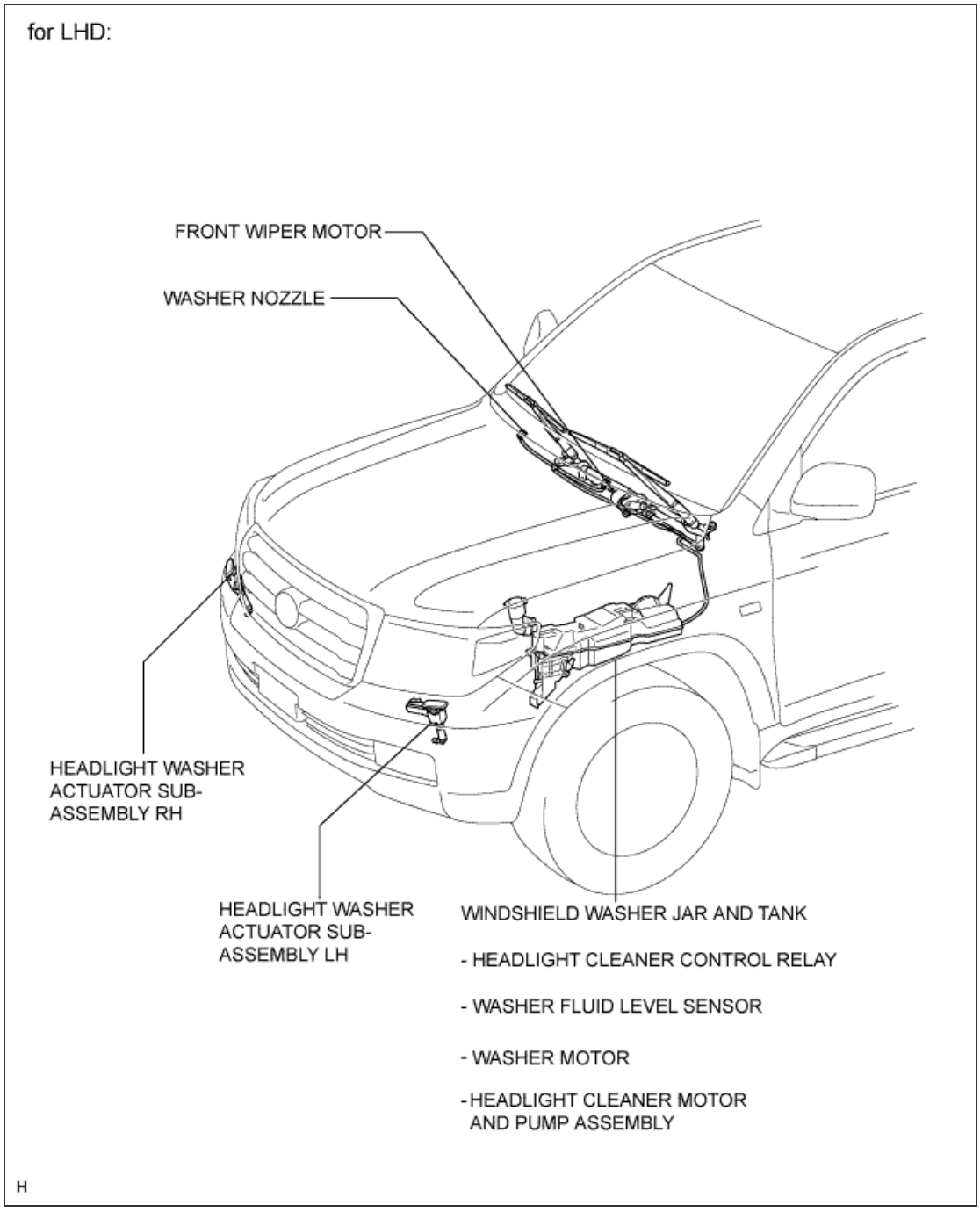


NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

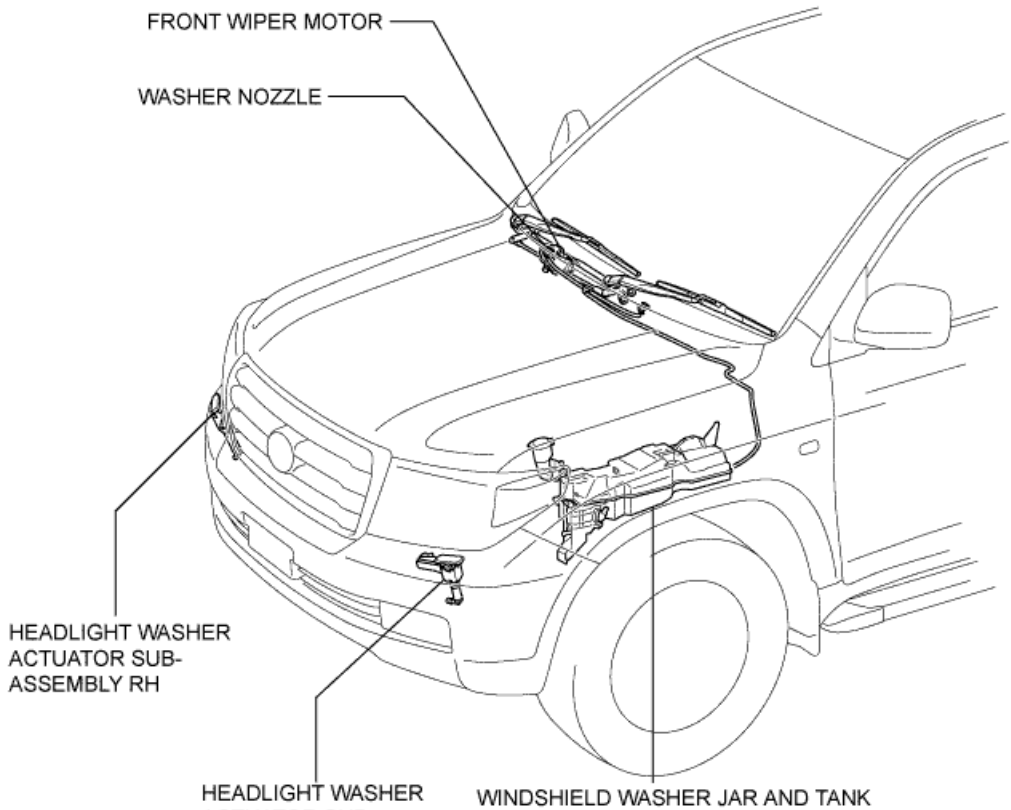
OK

REPLACE WINDSHIELD WIPER ECU (Click here)

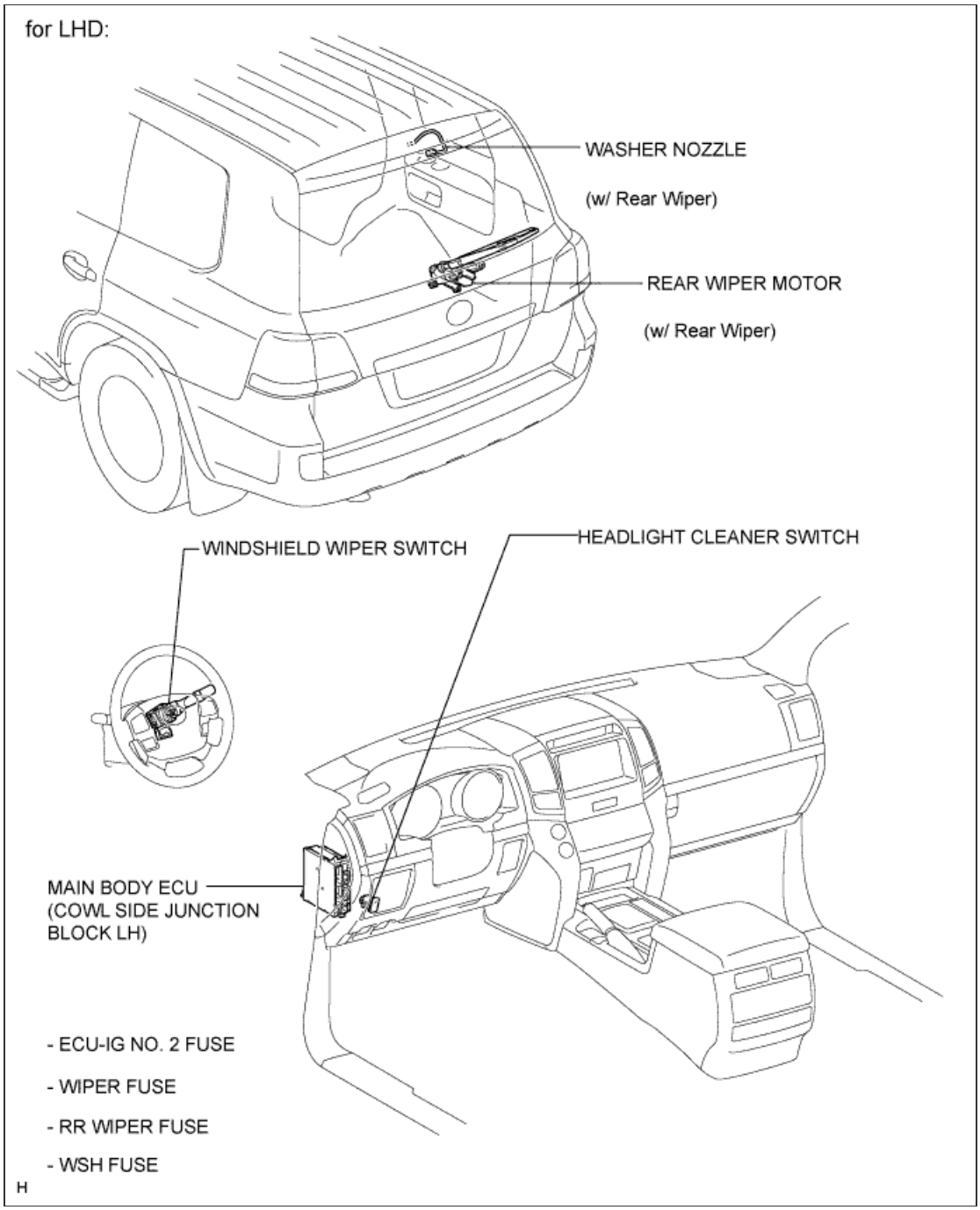
for Preparation Click here

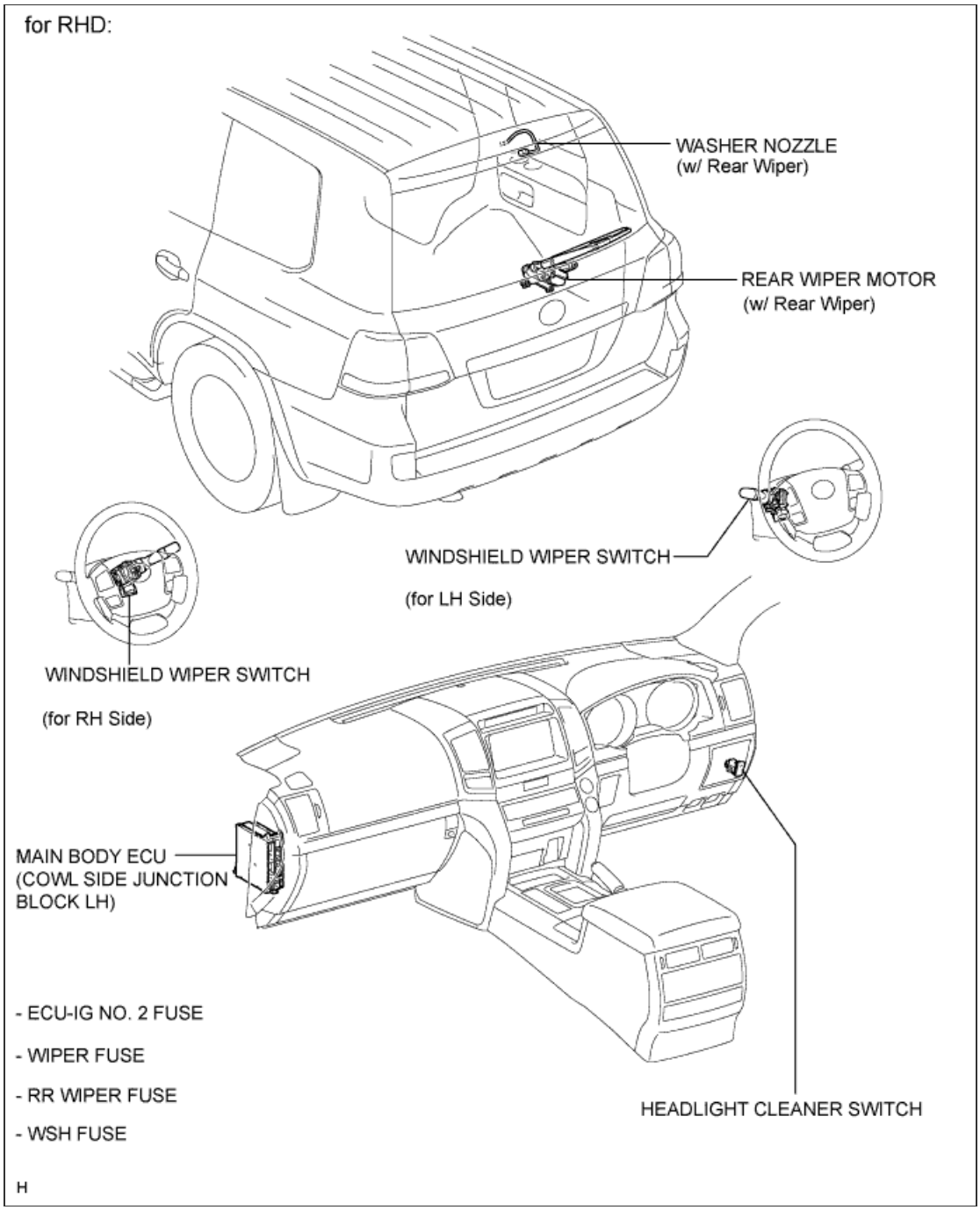


for RHD:

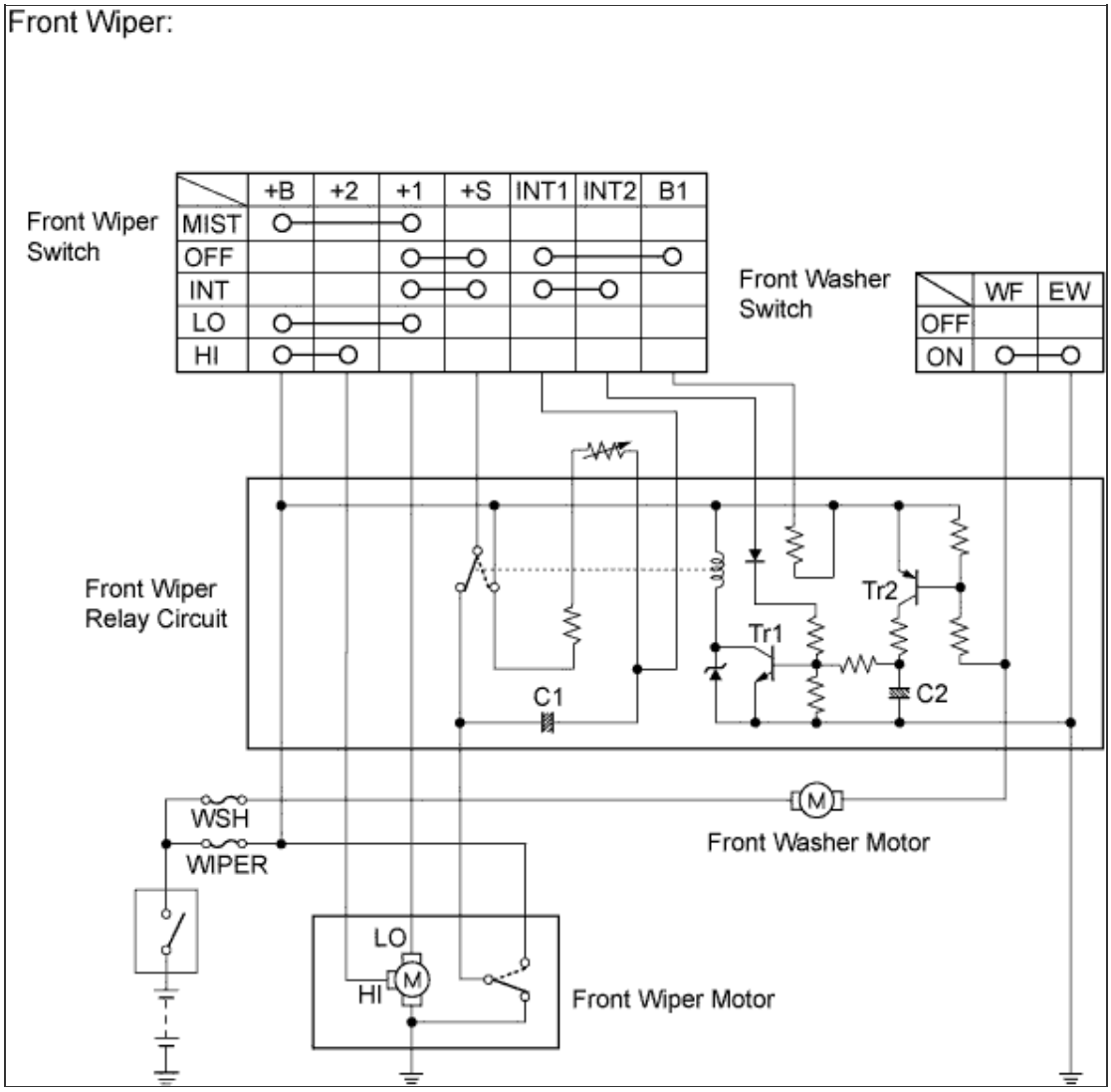

FRONT WIPER MOTOR
WASHER NOZZLE
HEADLIGHT WASHER ACTUATOR SUB-ASSEMBLY RH
HEADLIGHT WASHER ACTUATOR SUB-ASSEMBLY LH
WINDSHIELD WASHER JAR AND TANK
- HEADLIGHT CLEANER CONTROL RELAY
- WASHER FLUID LEVEL SENSOR
- WASHER MOTOR
- HEADLIGHT CLEANER MOTOR AND PUMP ASSEMBLY

H

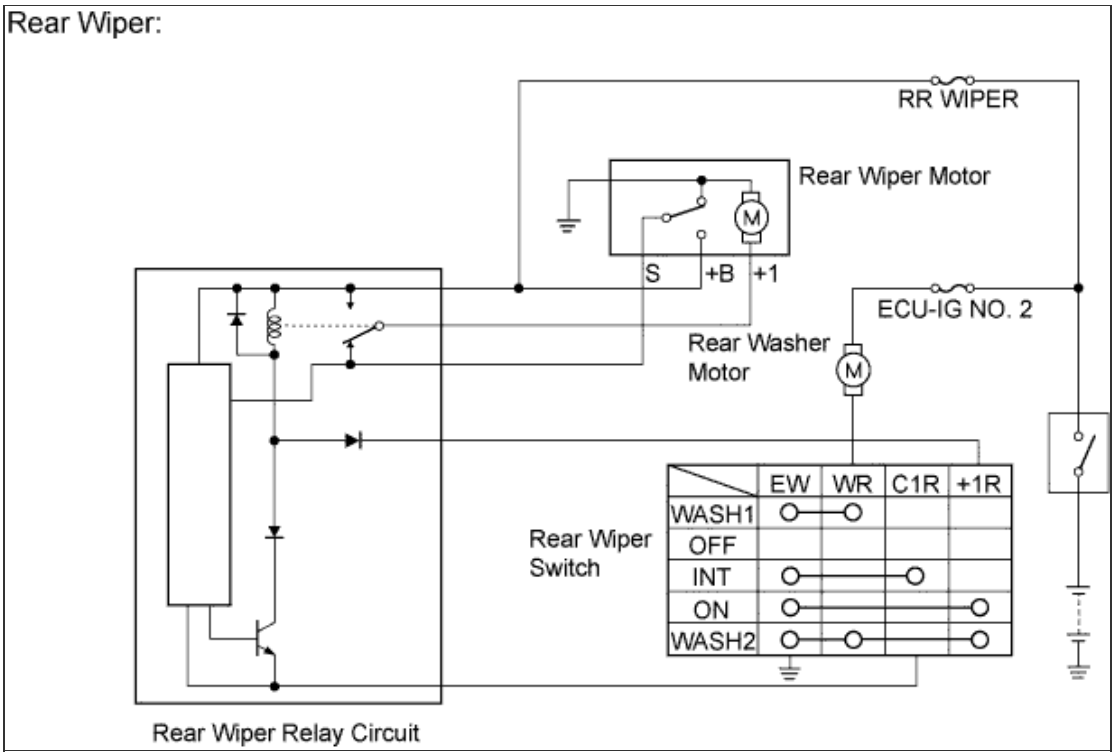

for LHD:
WASHER NOZZLE
(w/ Rear Wiper)
REAR WIPER MOTOR
(w/ Rear Wiper)
WINDSHIELD WIPER SWITCH
HEADLIGHT CLEANER SWITCH
MAIN BODY ECU
(COWL SIDE JUNCTION
BLOCK LH)
- ECU-IG NO. 2 FUSE
- WIPER FUSE
- RR WIPER FUSE
- WSH FUSE
H


for RHD:
WASHER NOZZLE
(w/ Rear Wiper)
REAR WIPER MOTOR
(w/ Rear Wiper)
WINDSHIELD WIPER SWITCH
(for LH Side)
WINDSHIELD WIPER SWITCH
(for RH Side)
MAIN BODY ECU
(COWL SIDE JUNCTION
BLOCK LH)
- ECU-IG NO. 2 FUSE
- WIPER FUSE
- RR WIPER FUSE
- WSH FUSE
HEADLIGHT CLEANER SWITCH
H

for Preparation i re e



Rear Wiper:


RR WIPER
Rear Wiper Motor
M
S
+B
+1
ECU-IG NO. 2
Rear Washer
Motor
M
EW
WR
C1R
+1R
WASH1
OFF
INT
ON
WASH2
Rear Wiper
Switch
Rear Wiper Relay Circuit

for Preparation Cli re e

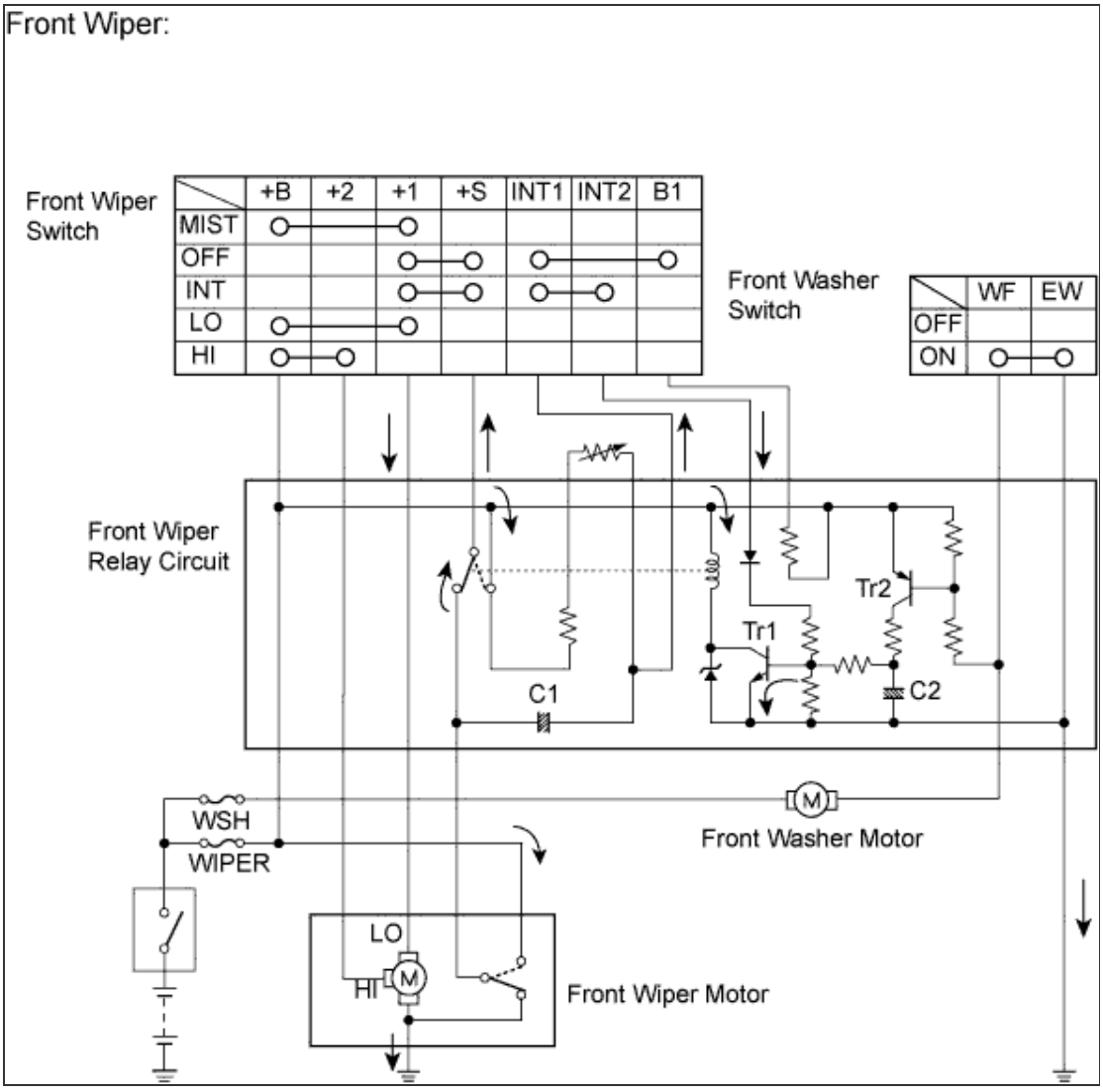
WASHER N ED OPERATION

a. This system operates the front wipers at low speed immediately after a jet of washer fluid when the front washer switch is turned on for 0.3 seconds or more. The system operates the front wipers at low speed for approximately 2.2 seconds and then stops operation when the washer switch is turned on for 1.5 seconds or more.

INTERMITTENT OPERATION

a. The system operates the front wipers once in approximately 1.6 to 10.7 seconds when the front wiper switch is turned to the INT position. The intermittent time can be adjusted from 1.6 to 10.7 seconds by using the intermittent time adjust dial.

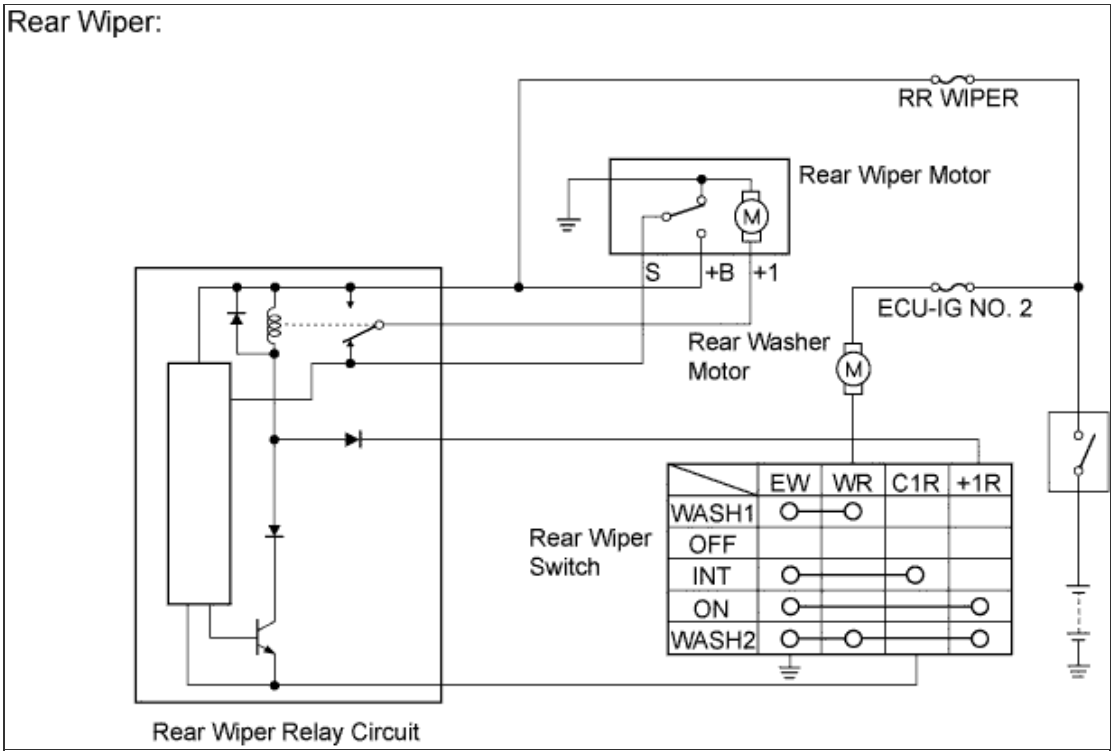
b. If the front wiper switch is turned to the INT position, current flows from the already charged capacitor C1 through terminals INT1 and INT2 of the front wiper switch to Tr1 (transistor). When Tr1 turns on, current flows from terminal +S of the front wiper switch to terminal +1 of the front wiper switch, to terminal +1 of the wiper motor, to the wiper motor and finally to ground, causing the wiper motor to operate. At the same time, current flows from capacitor C1 to terminal INT1 of the front wiper switch and then INT2. When the current flow from capacitor C1 ends, Tr1 turns off to stop the relay contact point and halt the wiper motor.



When the relay contact point turns off, capacitor C1 begins to charge again and Tr1 remains off until charging has been completed. This period corresponds to the intermittent time. When capacitor C1 is fully charged, Tr1 turns on and then the relay contact point turns on, causing the motor to operate again. This cycle is the intermittent operation.
The intermittent time can be adjusted by using the intermittent time adjust dial (variable resistor) to change the charge time of capacitor C1.

REAR WIPER INTERMITTENT OPERATION (w/ Rear Wiper)

a. When the rear wiper switch is turned to the INT position, current flows from the capacitor of the intermittent operation control circuit to turn on the transistor. Current flows from terminal +B of the rear wiper relay, to the relay coil, to the transistor, to terminal C1 of the rear wiper relay, to terminal C1R of the rear wiper control switch and finally to ground, causing the relay contact point to turn on.



When the relay contact point turns on, current flows from terminal +B of the rear wiper relay to the relay contact point, to terminal LM of the rear wiper relay, to terminal +1 of the rear wiper motor, to the rear wiper motor and finally to ground, causing the rear wiper motor to operate. The transistor turns off immediately after the rear wiper motor operation as the current flow from the capacitor ends, causing the relay contact point to turn off.

Even when the relay contact point turns off, current flows from terminal +B of the rear wiper motor, to the relay contact point in the rear wiper motor, to terminal S of the rear wiper motor, to terminal SM of the rear wiper relay, to the contact point of the rear wiper relay, to terminal LM of the rear wiper relay, to terminal +1 of the rear wiper motor and finally to ground until the rear wiper motor stops at the automatic stop position, causing the rear wiper motor to operate. Then the rear wiper motor stops at the automatic stop position as the relay contact point in the rear wiper motor turns off.

The capacitor in the intermittent operation control circuit is charged in approximately 12 seconds after the current flow ends. After the charge is completed, current starts flowing again to turn on the transistor, causing the relay contact point to turn on.

This cycle of current flow and charging described above is the intermittent operation.

for Preparation Click here

HINT:

- **Use the table below to help determine the cause of problem symptoms. If multiple suspected areas are listed, the potential causes of the symptoms are listed in order of probability in the "Suspected Area" column of the table. Check each symptom by checking the suspected areas in the order they are listed. Replace parts as necessary.**
- **Inspect the fuses and relays related to this system before inspecting the suspected areas below.**

Wiper and Washer System

Symptom	Suspected Area	See page
Front wiper and washer system does not operate	Windshield wiper switch	Click here
	Harness or connector	-
Front wiper system does not operate in LO or HI	WIPER fuse	-
	Windshield wiper switch	Click here
	Front wiper motor	Click here
	Harness or connector	-
Front wiper system does not operate in INT	WIPER fuse	-
	Windshield wiper switch	Click here
	Front wiper motor	Click here
	Harness or connector	-
Front washer system does not operate	WSH fuse	-
	Windshield wiper switch	Click here
	Front washer motor	Click here
	Harness or connector	-
Front wiper arms do not return to their original positions	Front wiper motor	Click here
	Harness or connector	-
Rear wiper and washer system does not operate	Windshield wiper switch	Click here
	Harness or connector	-
Rear wiper system does not operate	RR WIPER fuse	-
	Windshield wiper switch	Click here
	Rear wiper motor	Click here
	Harness or connector	-
Rear washer system does not operate	WSH fuse	-
	Windshield wiper switch	Click here
	Rear washer motor	Click here
	Harness or connector	-
Rear wiper arm does not return to its original position when wiper switch is turned off	Rear wiper motor	Click here
	Harness or connector	-
Washer fluid le el warning does not operate	Washer fluid le el warning switch	Click here
	Com ination meter	Click here
	Harness or connector	-

for Preparation Click here

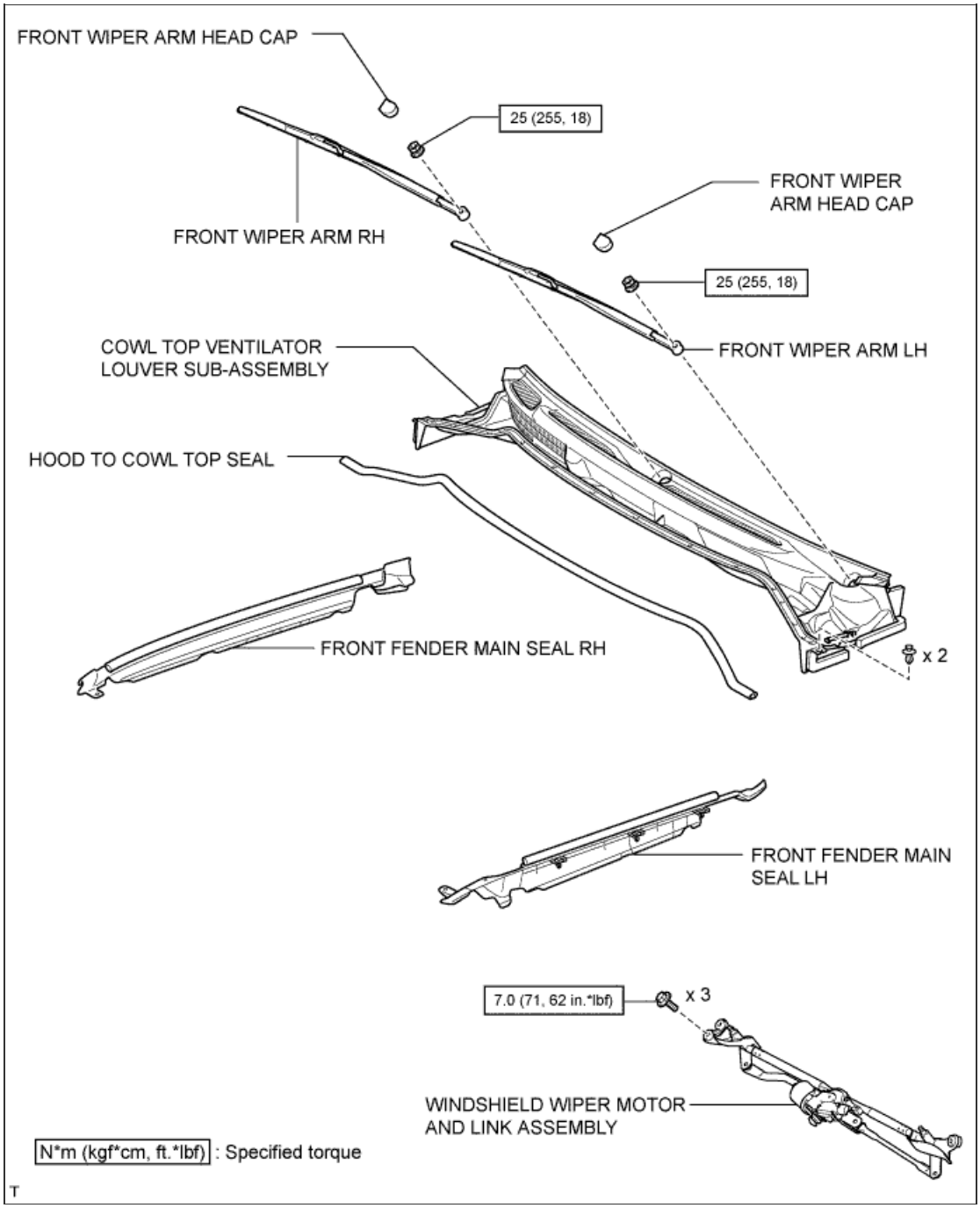
HINT:

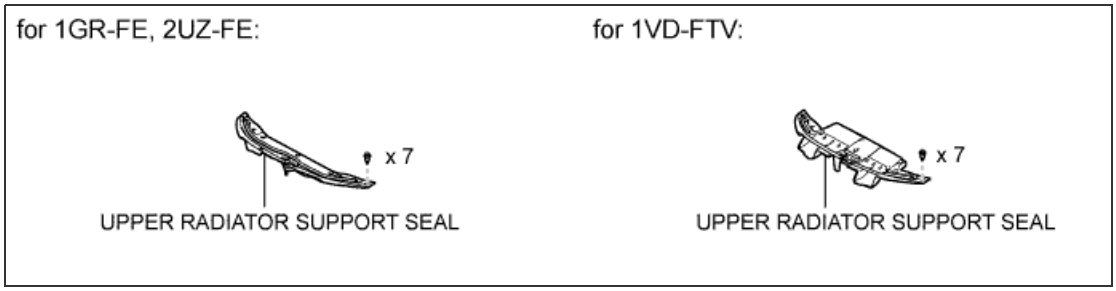
- **Use the table below to help determine the cause of problem symptoms. If multiple suspected areas are listed, the potential causes of the symptoms are listed in order of probability in the "Suspected Area" column of the table. Check each symptom by checking the suspected areas in the order they are listed. Replace parts as necessary.**
- **Inspect the fuses and relays related to this system before inspecting the suspected areas below.**

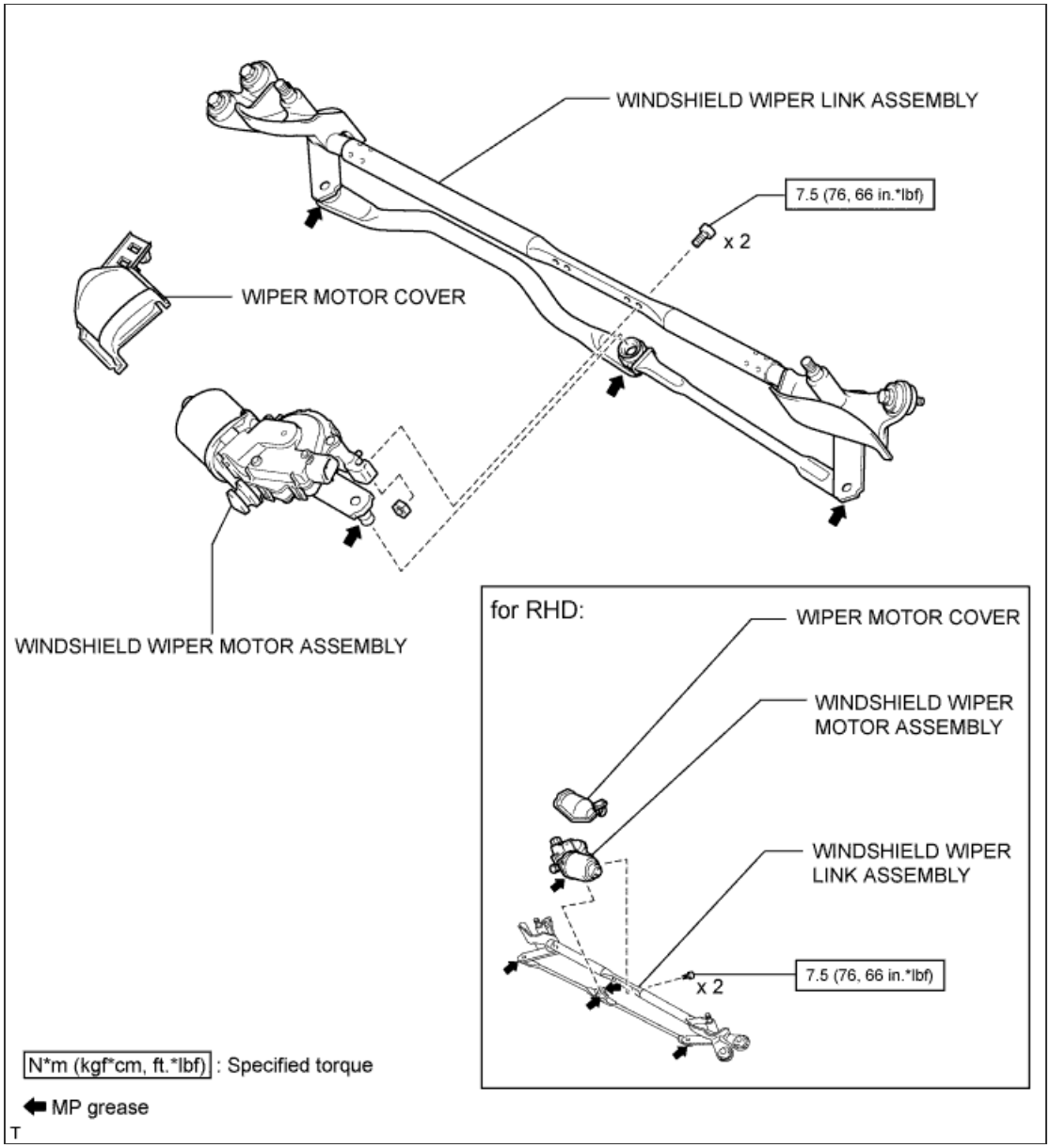
Wiper and Washer System

Symptom	Suspected Area	See page
Front wiper and washer system does not operate	Windshield wiper switch	Click here
	Harness or connector	-
Front wiper system does not operate in LO or HI	WIPER fuse	-
	Windshield wiper switch	Click here
	Front wiper motor	Click here
	Harness or connector	-
Front wiper system does not operate in INT	WIPER fuse	-
	Windshield wiper switch	Click here
	Front wiper motor	Click here
	Harness or connector	-
Front washer system does not operate	WSH fuse	-
	Windshield wiper switch	Click here
	Front washer motor	Click here
	Harness or connector	-
Front wiper arms do not return to their original positions	Front wiper motor	Click here
	Harness or connector	-
Rear wiper and washer system does not operate	Windshield wiper switch	Click here
	Harness or connector	-
Rear wiper system does not operate	RR WIPER fuse	-
	Windshield wiper switch	Click here
	Rear wiper motor	Click here
	Harness or connector	-
Rear washer system does not operate	WSH fuse	-
	Windshield wiper switch	Click here
	Rear washer motor	Click here
	Harness or connector	-
Rear wiper arm does not return to its original position when wiper switch is turned off	Rear wiper motor	Click here
	Harness or connector	-
Washer fluid le el warning does not operate	Washer fluid le el warning switch	Click here
	Com ination meter	Click here
	Harness or connector	-

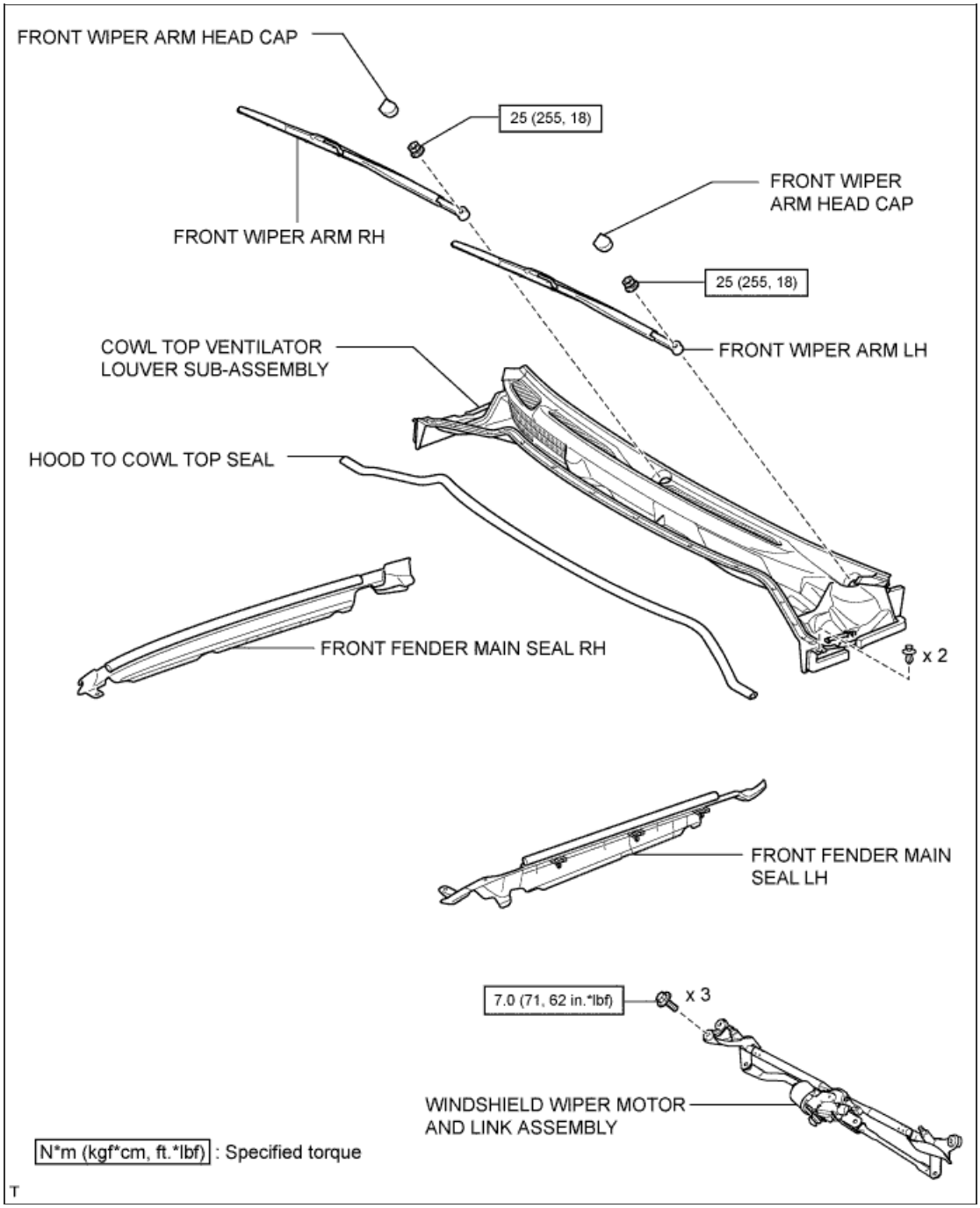
for Preparation Click here

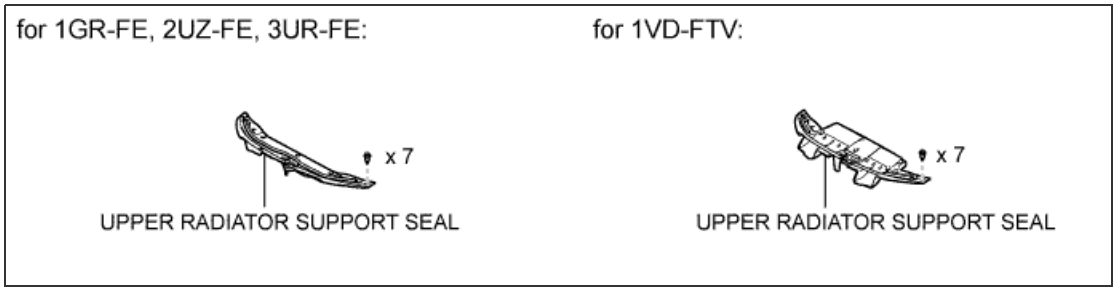


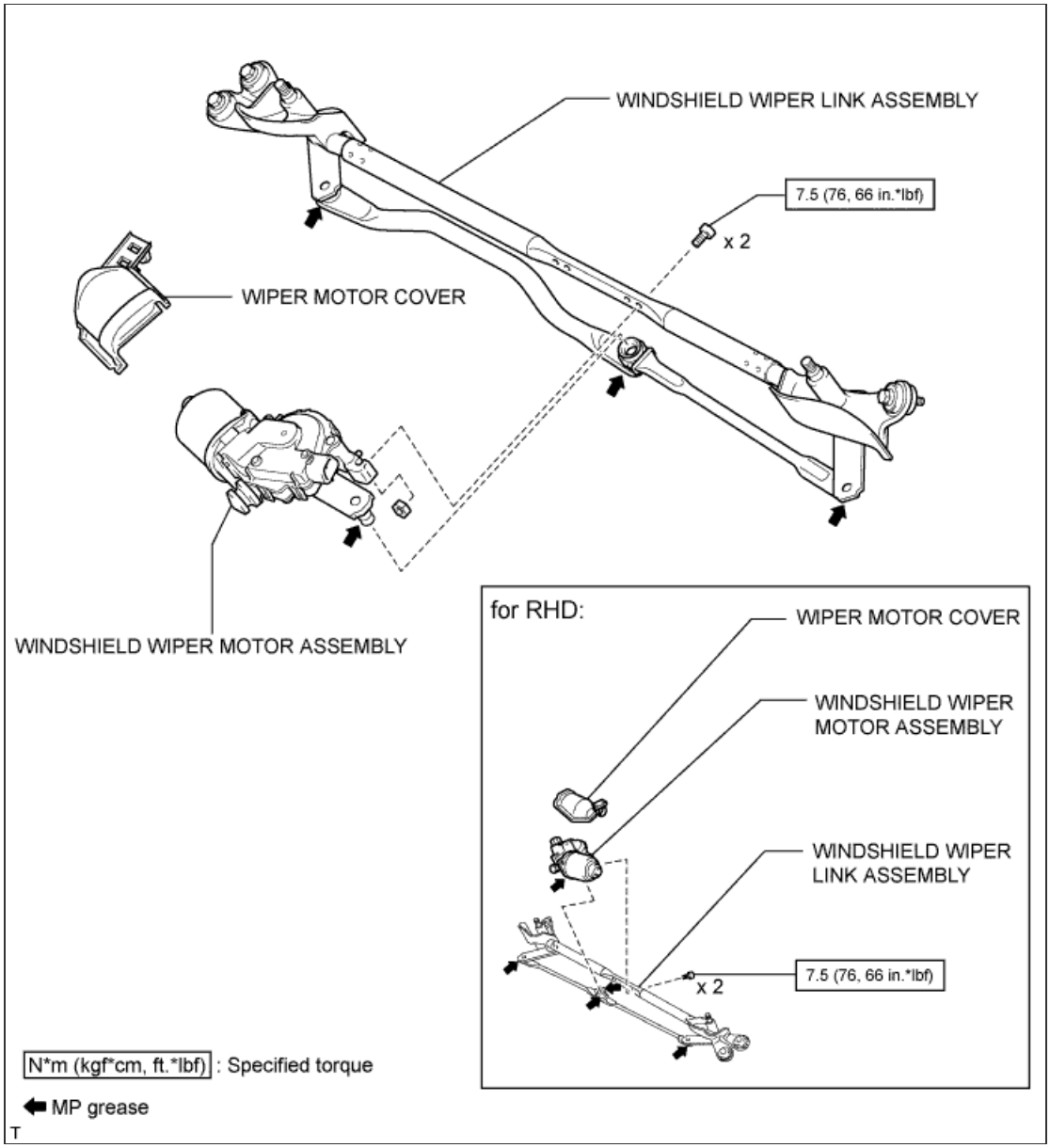



WINDSHIELD WIPER LINK ASSEMBLY
7.5 (76, 66 in.*lbf)
x 2
WIPER MOTOR COVER
WINDSHIELD WIPER MOTOR ASSEMBLY
for RHD:
WIPER MOTOR COVER
WINDSHIELD WIPER MOTOR ASSEMBLY
WINDSHIELD WIPER LINK ASSEMBLY
7.5 (76, 66 in.*lbf)
x 2
N*m (kgf*cm, ft.*lbf) : Specified torque
MP grease
T

for Preparation Click here






WINDSHIELD WIPER LINK ASSEMBLY
7.5 (76, 66 in.*lbf)
x 2
WIPER MOTOR COVER
WINDSHIELD WIPER MOTOR ASSEMBLY
for RHD:
WIPER MOTOR COVER
WINDSHIELD WIPER MOTOR ASSEMBLY
WINDSHIELD WIPER LINK ASSEMBLY
7.5 (76, 66 in.*lbf)
x 2
N*m (kgf*cm, ft.*lbf) : Specified torque
MP grease
T

for Preparation Click here

HINT:

- **Use the same procedures for LHD and RHD vehicles.**
- **The procedures listed below are for LHD vehicles.**

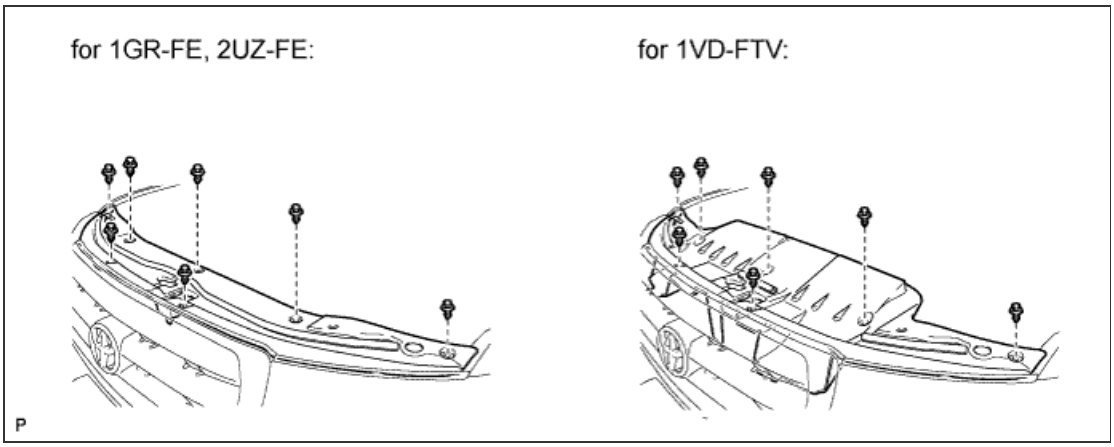
1. DISCONNECT CABLE FROM NEGATIVE BATTERY TERMINAL

NOTICE:

When disconnecting the cable, some systems need to be initialized after the cable is reconnected (Click here).

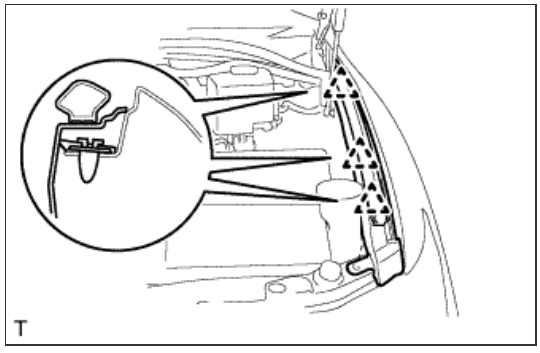
2. REMOVE UPPER RADIATOR SUPPORT SEAL

a. Remove the 7 clips and radiator support seal.



3. REMOVE FRONT FENDER MAIN SEAL LH

a. Using a clip remover, detach the 3 clips and remove the fender main seal.



4. REMOVE FRONT FENDER MAIN SEAL RH

HINT:

Use the same procedures described for the LH side.

5. REMOVE FRONT WIPER ARM LH

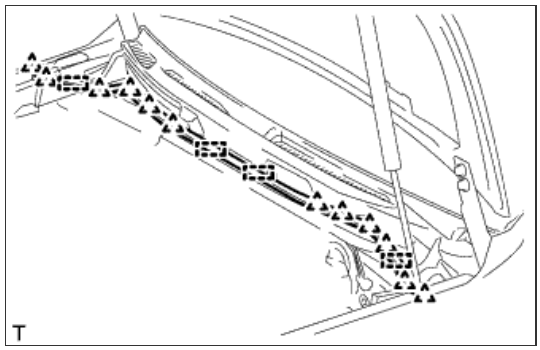
a. Remove the nut, iper arm and blade.

6. REMOVE FRONT WIPER ARM RH

a. Remove the nut, iper arm and blade.

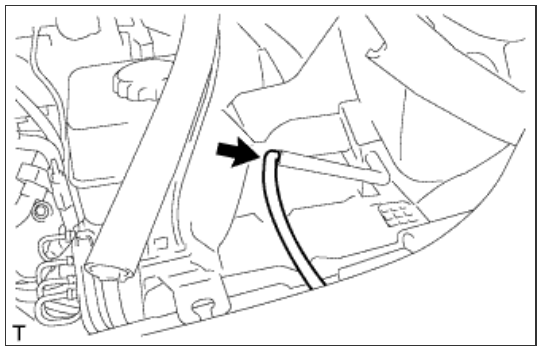
7. REMOVE HOOD TO COWL TOP SEAL

a. Using a clip remover, detach the 12 clips, clamps and remove the hood to co l top seal.



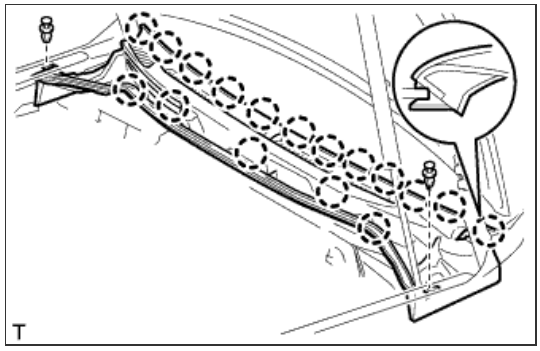
8. REMOVE COWL TOP VENTILATOR LOUVER SUB-ASSEMBLY

a. Remove the her hose.



b. Remove the 2 clips.

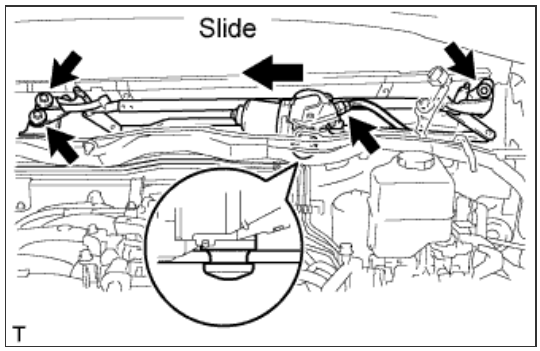
c. Detach the 17 claws and remove the cowl top ventilator louver sub-assembly.



9. REMOVE WINDSHIELD WIPER LINK ASSEMBLY

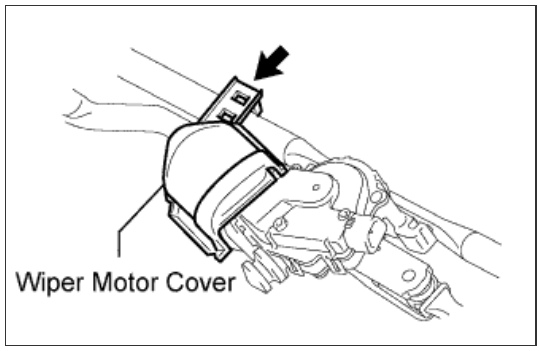
a. Disconnect the connector. Then detach the clamp and remove the ire harness from the co l top panel.

b. Remove the 3 bolts and slide the link to disconnect the connection as sho n in the illustration to remove the iper link.



1 . REMOVE WINDSHIELD WIPER MOTOR ASSEMBLY

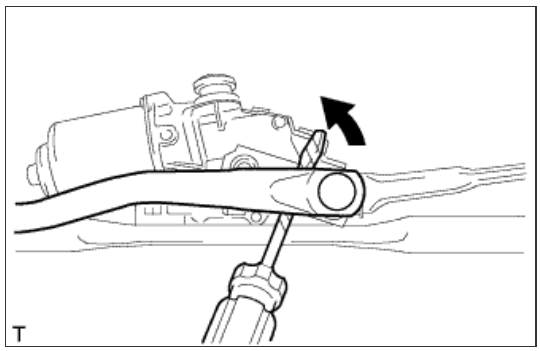
a. Detach the clamp and remove the iper motor cover.



b. Using a scre driver ith the tip rapped ith protective tape, disconnect the rod of the indshield iper link assembly from the crank arm pivot of the indshield iper motor assembly as sho n in the illustration.

HINT:

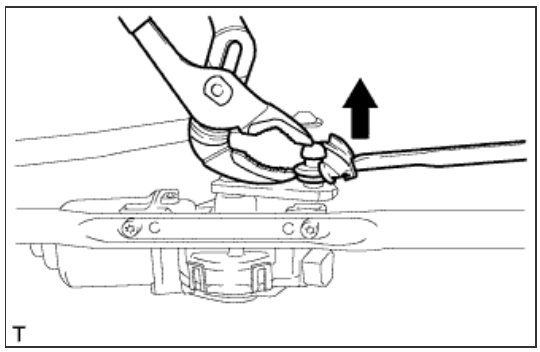
Tape the scre driver tip before use.



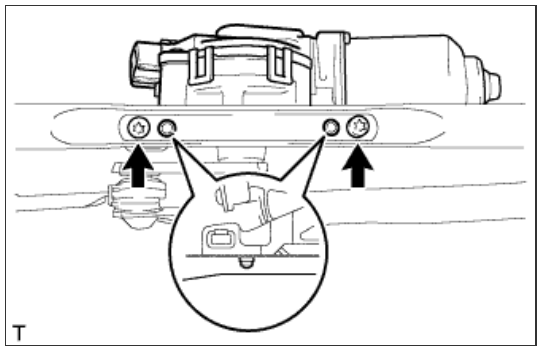
c. Using a pair of ter pump pliers, pull back the boot, taking care not to damage it, and remove the iper arm from the crank arm pivot as sho n in the illustration.

NOTICE:

Do not damage the pivot.



d. Using a T30 "TORX" socket, remove the 2 scre s and iper motor.


T

for Preparation Click here

HINT:

- **Use the same procedures for LHD and RHD vehicles.**
- **The procedures listed below are for LHD vehicles.**

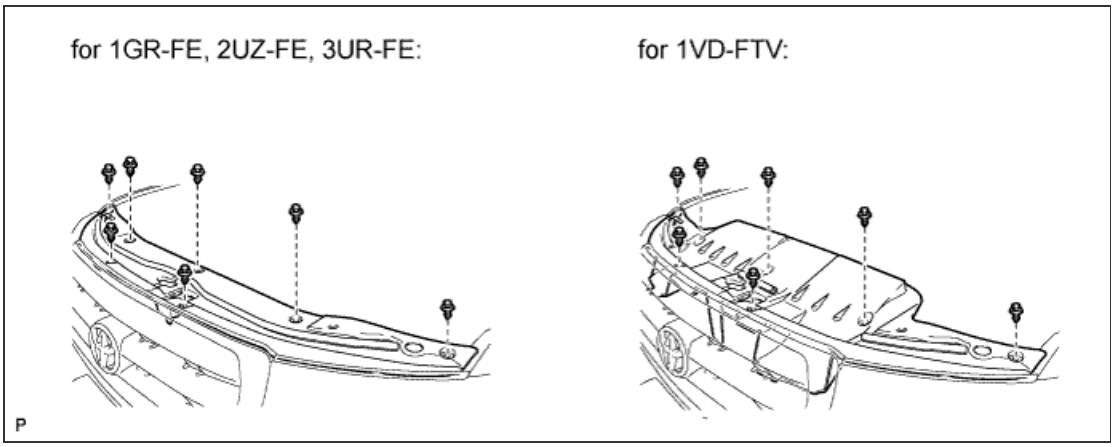
1. DISCONNECT CABLE FROM NEGATIVE BATTERY TERMINAL

NOTICE:

When disconnecting the cable, some systems need to be initialized after the cable is reconnected (Click here).

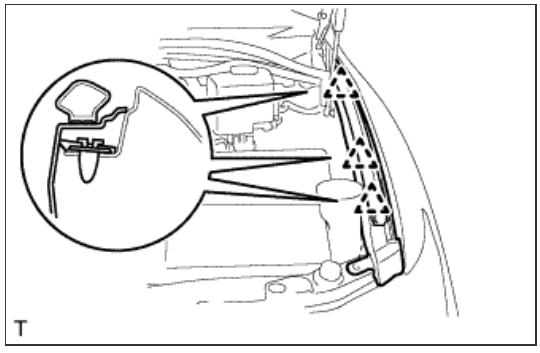
2. REMOVE UPPER RADIATOR SUPPORT SEAL

a. Remove the 7 clips and radiator support seal.



3. REMOVE FRONT FENDER MAIN SEAL LH

a. Using a clip remover, detach the 3 clips and remove the fender main seal.



4. REMOVE FRONT FENDER MAIN SEAL RH

HINT:

Use the same procedures described for the LH side.

5. REMOVE FRONT WIPER ARM LH

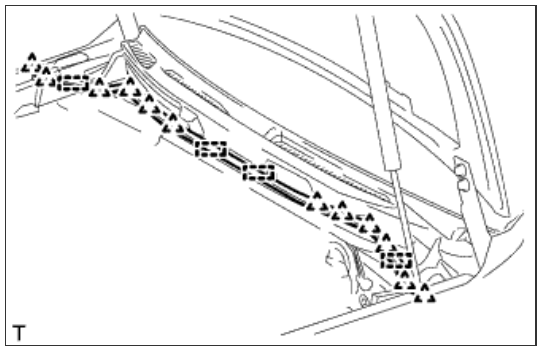
a. Remove the nut, iper arm and blade.

6. REMOVE FRONT WIPER ARM RH

a. Remove the nut, iper arm and blade.

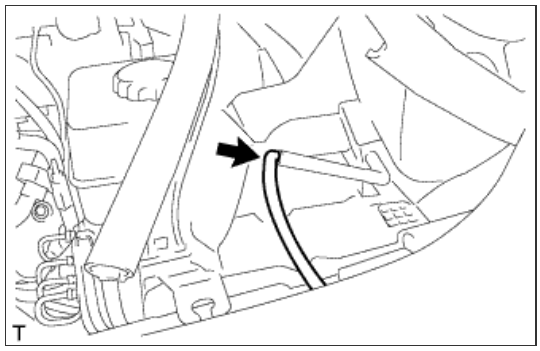
7. REMOVE HOOD TO COWL TOP SEAL

a. Using a clip remover, detach the 12 clips, clamps and remove the hood to co l top seal.



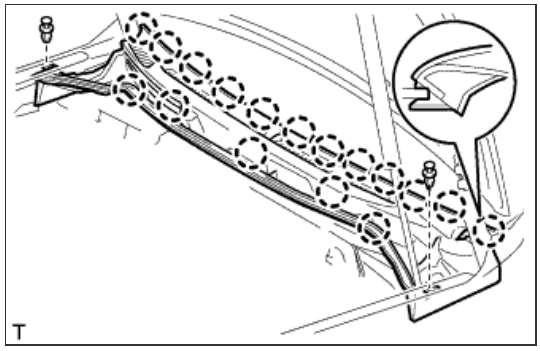
8. REMOVE COWL TOP VENTILATOR LOUVER SUB-ASSEMBLY

a. Remove the her hose.



b. Remove the 2 clips.

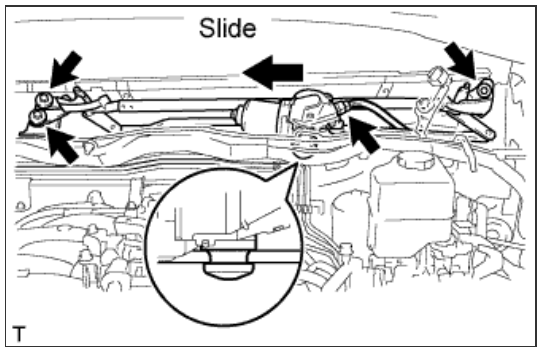
c. Detach the 17 claws and remove the cowl top ventilator louver sub-assembly.



9. REMOVE WINDSHIELD WIPER LINK ASSEMBLY

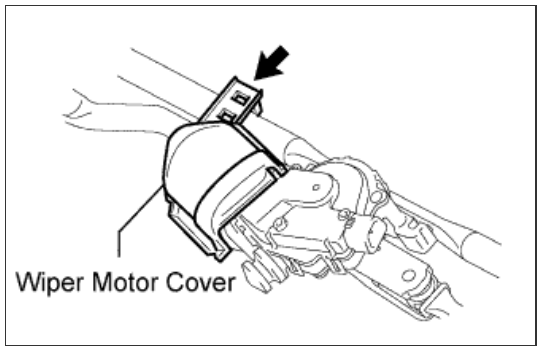
a. Disconnect the connector. Then detach the clamp and remove the ire harness from the co l top panel.

b. Remove the 3 bolts and slide the link to disconnect the connection as sho n in the illustration to remove the iper link.



1 . REMOVE WINDSHIELD WIPER MOTOR ASSEMBLY

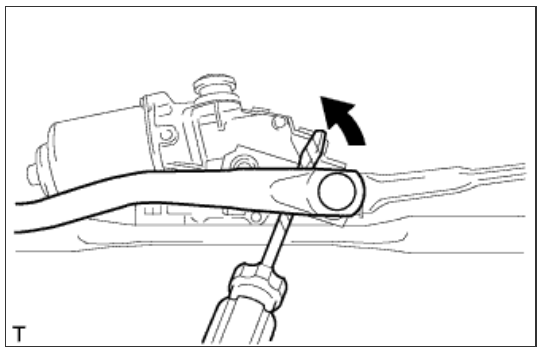
a. Detach the clamp and remove the iper motor cover.



b. Using a scre driver ith the tip rapped ith protective tape, disconnect the rod of the indshield iper link assembly from the crank arm pivot of the indshield iper motor assembly as sho n in the illustration.

HINT:

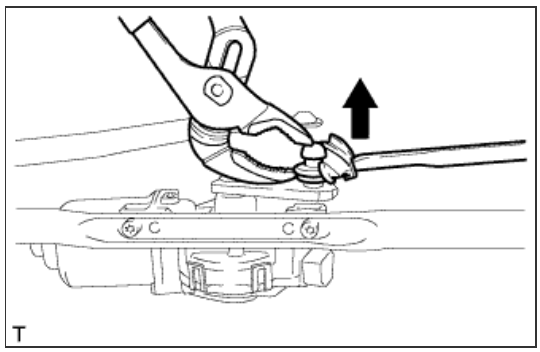
Tape the scre driver tip before use.



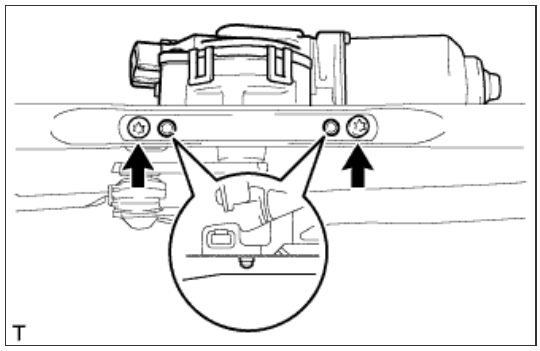
c. Using a pair of ter pump pliers, pull back the boot, taking care not to damage it, and remove the iper arm from the crank arm pivot as sho n in the illustration.

NOTICE:

Do not damage the pivot.



d. Using a T30 "TORX" socket, remove the 2 scre s and iper motor.


T

for Preparation Click here

1. INSPECT WINDSHIELD WIPER MOTOR ASSEMBLY (for LHD)

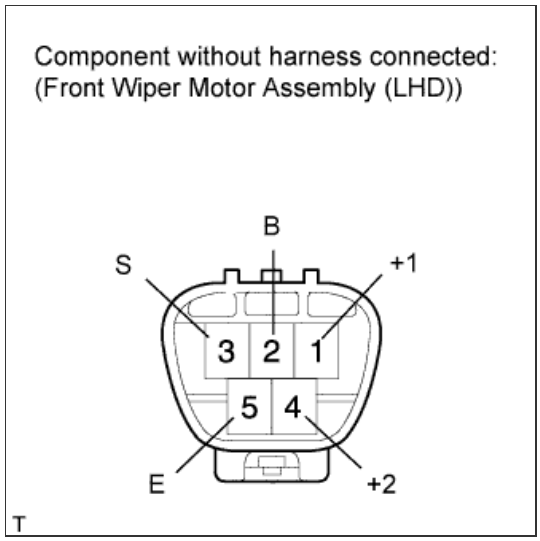
a. Check the LO operation.

i. Apply battery voltage to the front wiper motor and check the speed of the front wiper motor.

OK:

Measurement Condition	Specified Condition
Battery positive (+) → Terminal 1 (+1) Battery negative (-) → Terminal 5 (E)	Motor operates at low speed

If the result is not as specified, replace the windshield wiper motor assembly.



b. Check the HI operation.

i. Apply battery voltage to the front wiper motor and check the speed of the front wiper motor.

OK:

Measurement Condition	Specified Condition
Battery positive (+) → Terminal 4 (+2) Battery negative (-) → Terminal 5 (E)	Motor operates at high speed

If the result is not as specified, replace the windshield wiper motor assembly.

c. Check the automatic stop operation.

i. Connect the positive (+) battery lead to terminal 1 (+1) of the connector and the negative (-) battery lead to terminal 5 (E). With the motor operating at low speed (LO), disconnect terminal 1 (+1) to stop the wiper motor operation at any position other than the automatic stop position.

ii. Using SST, connect terminals 3 (S) and 1 (+1). Then connect the positive (+) battery lead to terminal 2 (B) of the connector to restart the motor operation at low speed (LO).

SST
09843-18040

iii. Check that the motor stops automatically at the automatic stop position.

OK:
Automatically stops.

If the result is not as specified, replace the windshield wiper motor assembly.

2. INSPECT WINDSHIELD WIPER MOTOR ASSEMBLY (for RHD)

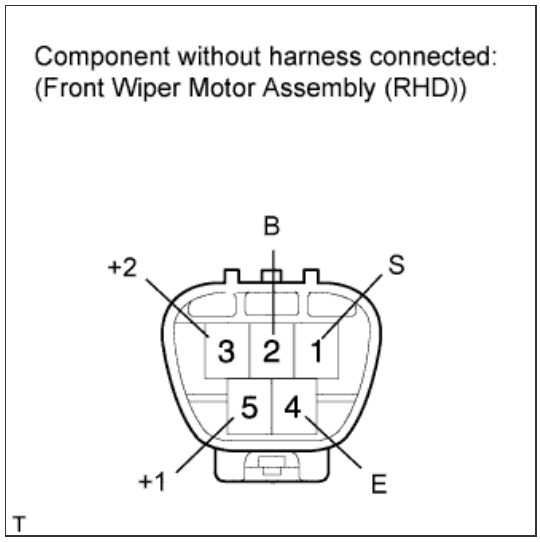
a. Check the LO operation.

i. Apply battery voltage to the front wiper motor and check the speed of the front wiper motor.

OK:

Measurement Condition	Specified Condition
Battery positive (+) → Terminal 5 (+1) Battery negative (-) → Terminal 4 (E)	Motor operates at low speed

If the result is not as specified, replace the windshield wiper motor assembly.



b. Check the HI operation.

i. Apply battery voltage to the front wiper motor and check the speed of the front wiper motor.

OK:

Measurement Condition	Specified Condition
Battery positive (+) → Terminal 3 (+2) Battery negative (-) → Terminal 4 (E)	Motor operates at high speed

If the result is not as specified, replace the windshield wiper motor assembly.

c. Check the automatic stop operation.

i. Connect the positive (+) battery lead to terminal 5 (+1) of the connector and the negative (-) battery lead to terminal 4 (E). With the motor operating at low speed (LO), disconnect terminal 5 (+1) to stop the wiper motor operation at any position other than the automatic stop position.

ii. Using SST, connect terminals 1 (S) and 5 (+1). Then connect the positive (+) battery lead to terminal 2 (B) of the connector to restart the motor operation at low speed (LO).

SST
09843-18040

iii. Check that the motor stops automatically at the automatic stop position.

OK:
Automatically stops.

If the result is not as specified, replace the windshield wiper motor assembly.

for Preparation Click here

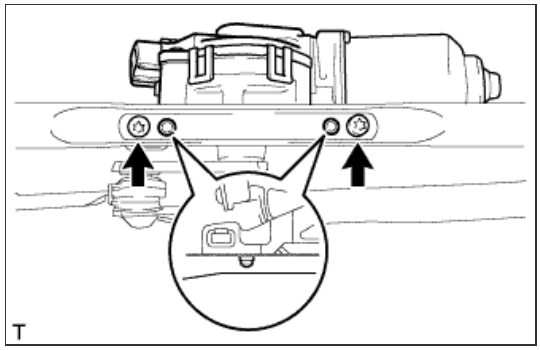
HINT:

- **Use the same procedures for LHD and RHD vehicles.**
- **The procedures listed below are for LHD vehicles.**

1. INSTALL WINDSHIELD WIPER MOTOR ASSEMBLY

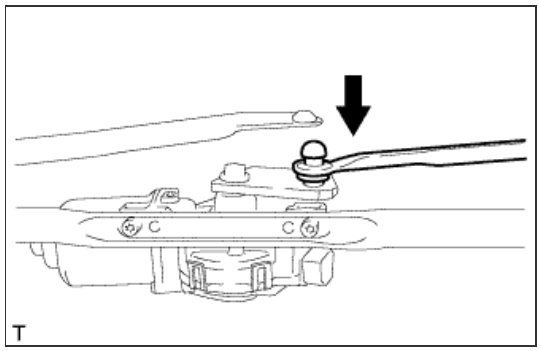
a. Install the wiper motor with the 2 screws.

Torque:
7.5 N*m{ 76 kgf*cm , 66 in.*lbf }

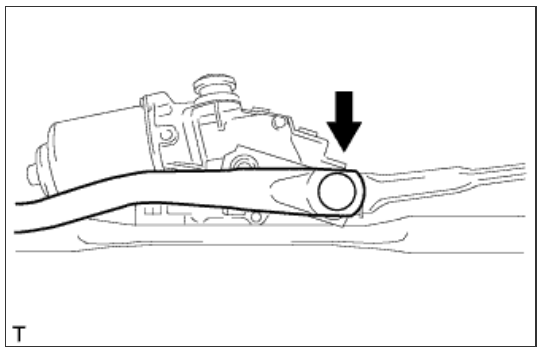


b. Apply MP grease to the crank arm pivot of the windshield wiper motor assembly.

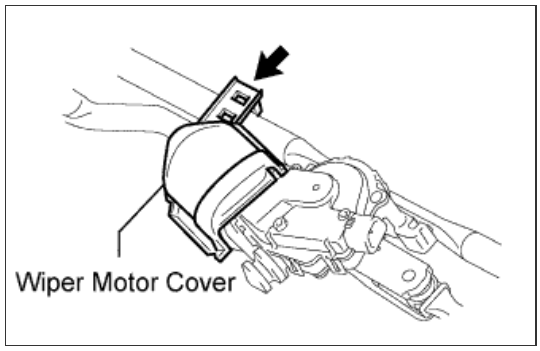
c. Install the wiper motor and link.



d. Install the wiper motor and link.



e. Install the wiper motor cover with the clamp.

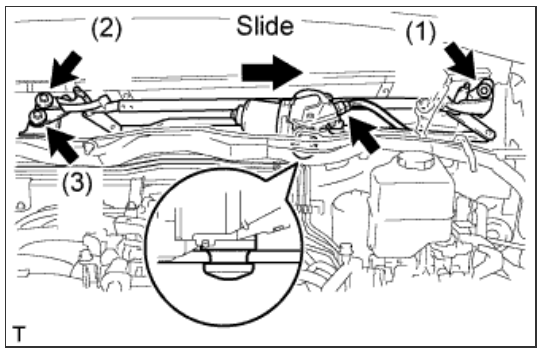


. INSTALL WINDSHIELD WIPER LIN ASSEMBLY

a. Install the windshield wiper motor and link assembly with the 3 bolts and the pin as shown in the illustration.

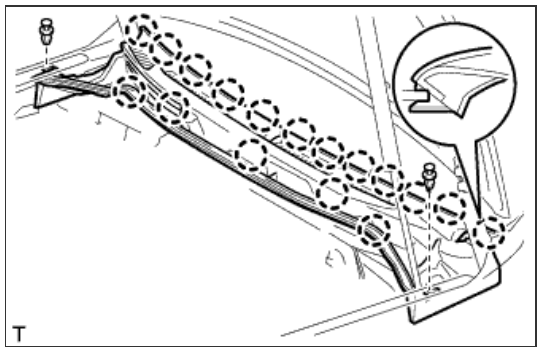
Torque:
7.0 N*m{ 71 kgf*cm , 62 in.*lbf }

b. Connect the connector.



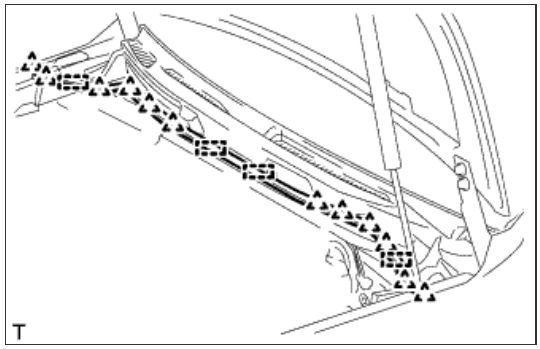
3. INSTALL COWL TOP VENTILATOR LOUVER SUB-ASSEMBLY

a. Push the ventilator louver in the direction indicated by the arrow in the illustration to attach the 17 claws and 2 clips and install the ventilator louver.

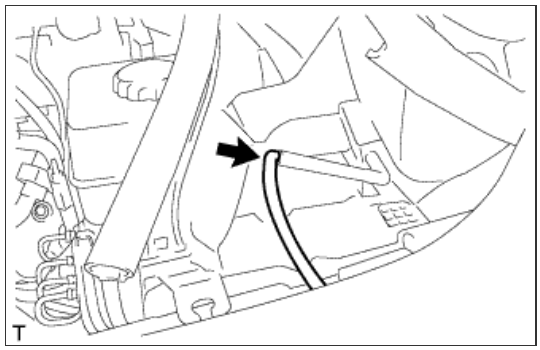


4. INSTALL HOOD TO COWL TOP SEAL

a. Attach the 12 clips and 4 clamps to install the hood to cowl top seal.

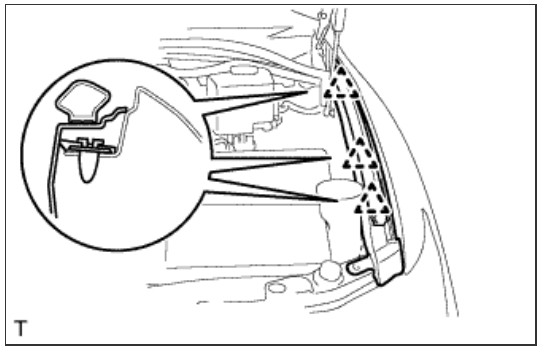


b. Install the washer hose.



5. INSTALL FRONT FENDER MAIN SEAL LH

a. Attach the 3 clips to install the fender main seal.



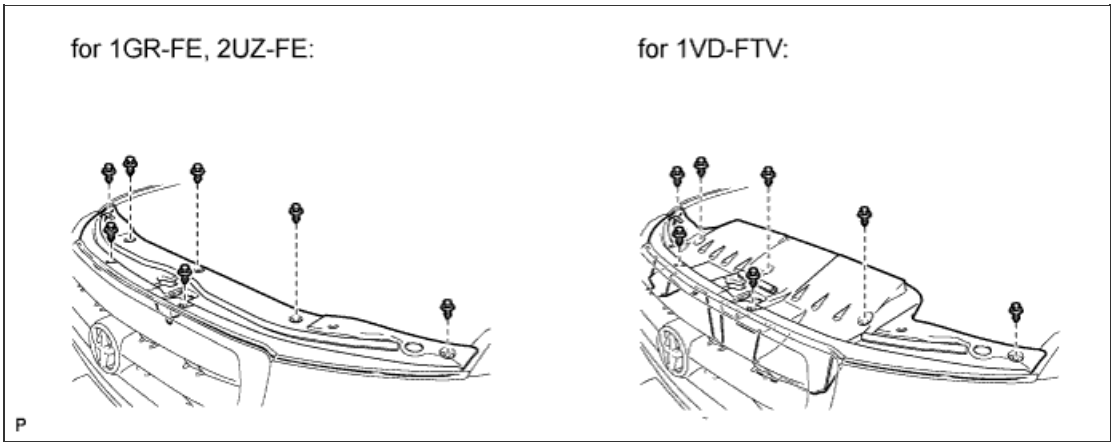
6. INSTALL FRONT FENDER MAIN SEAL RH

HINT:

Use the same procedures described for the LH side.

7. INSTALL UPPER RADIATOR SUPPORT SEAL

a. Install the radiator support seal with the 7 clips.



8. CONNECT CABLE TO NEGATIVE BATTERY TERMINAL

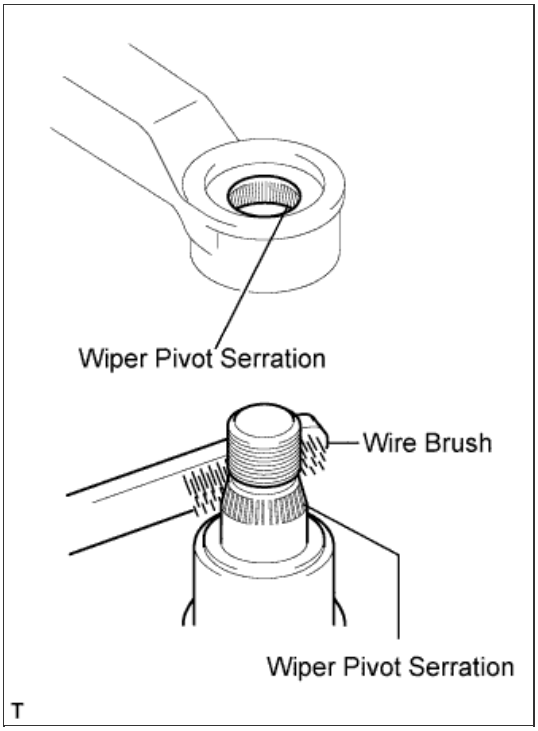
NOTICE:

When disconnecting the cable, some systems need to be initialized after the cable is reconnected (Click here).

. INSTALL FRONT WIPER ARM LH

a. Stop the wiper motor at the automatic stop position.

b. Clean the wiper pivot serration with a wire brush.



c. Install the wiper arm and blade with the nut. Make sure that the wiper arm and blade comes to the position shown in the illustration.

Standard Measurement:

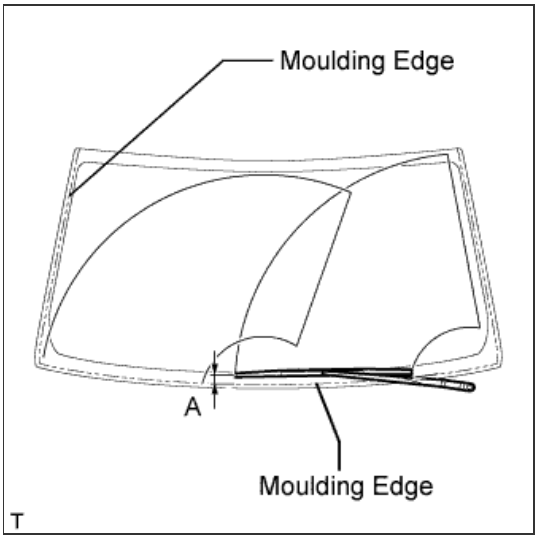
Position	Specified Condition
A	16.8 to 36.8 mm (0.661 to 1.45 in.)

Torque:

5 N*m{ 255 kgf*cm , 18 ft.*lbf }

HINT:

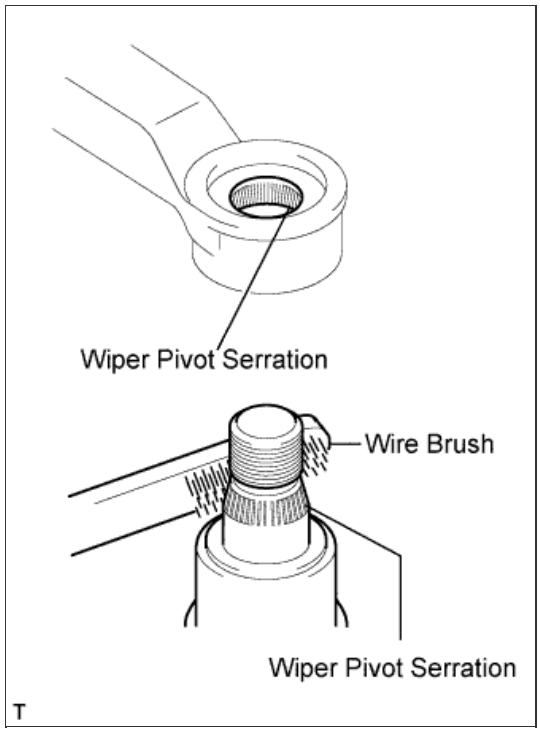
Hold down the wiper arm hinge with your hand while tightening the nut.



10. INSTALL FRONT WIPER ARM RH

a. Stop the wiper motor at the automatic stop position.

b. Clean the wiper pivot serration with a wire brush.



c. Install the wiper arm and blade with the nut. Make sure that the wiper arm and blade comes to the position shown in the illustration.

Standard Measurement:

Position	Specified Condition
B	20.0 to 40.0 mm (0.787 to 1.57 in.)

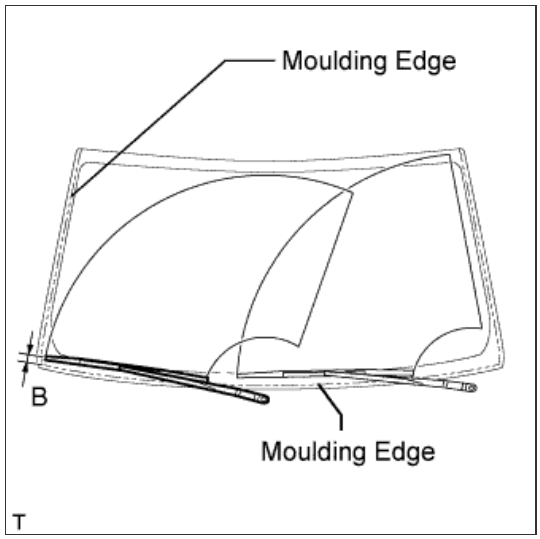
Torque:

5 N*m{ 255 kgf*cm , 18 ft.*lbf }

HINT:

Hold down the wiper arm hinge with your hand while tightening the nut.

d. Operate the front wipers while spraying washer fluid on the windshield glass. Make sure that the front wipers function properly and there is no interference with the vehicle body.



for Preparation Click here

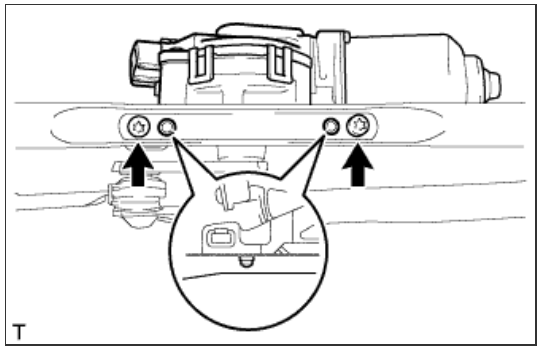
HINT:

- **Use the same procedures for LHD and RHD vehicles.**
- **The procedures listed below are for LHD vehicles.**

1. INSTALL WINDSHIELD WIPER MOTOR ASSEMBLY

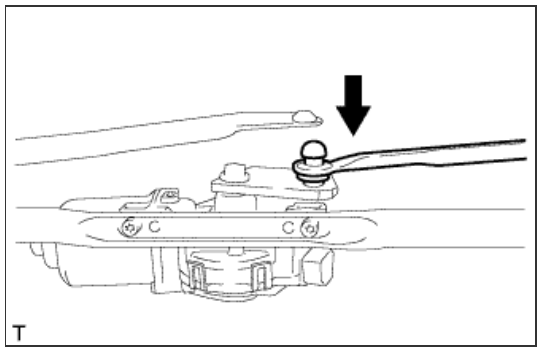
a. Install the wiper motor with the 2 screws.

Torque:
7.5 N*m{ 76 kgf*cm , 66 in.*lbf }

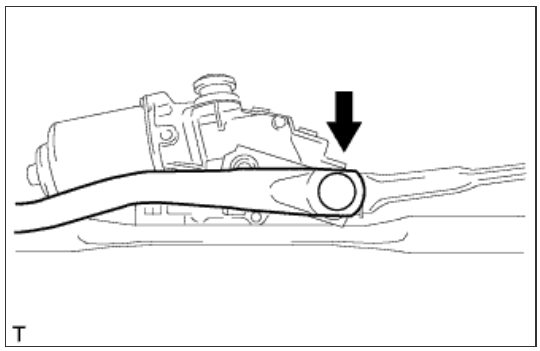


b. Apply MP grease to the crank arm pivot of the windshield wiper motor assembly.

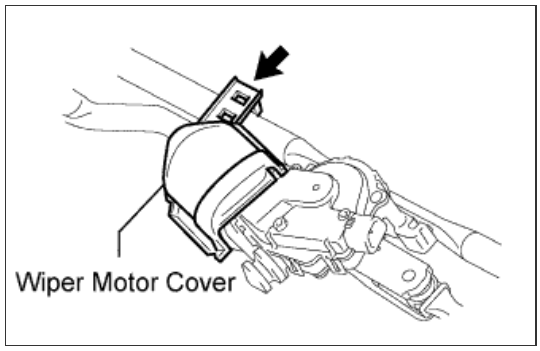
c. Install the wiper motor and link.



d. Install the wiper motor and link.



e. Install the wiper motor cover with the clamp.

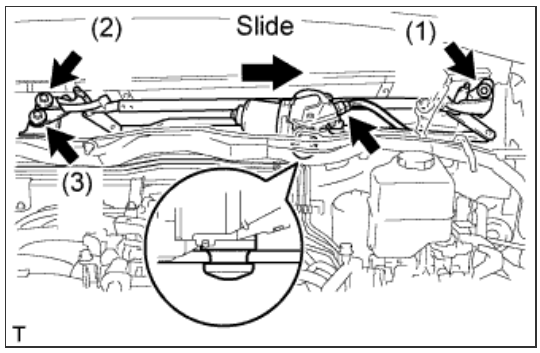


. INSTALL WINDSHIELD WIPER LIN ASSEMBLY

a. Install the windshield wiper motor and link assembly with the 3 bolts and the pin as shown in the illustration.

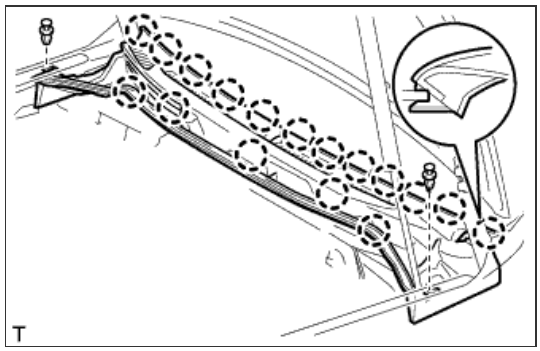
Torque:
7.0 N*m{ 71 kgf*cm , 62 in.*lbf }

b. Connect the connector.



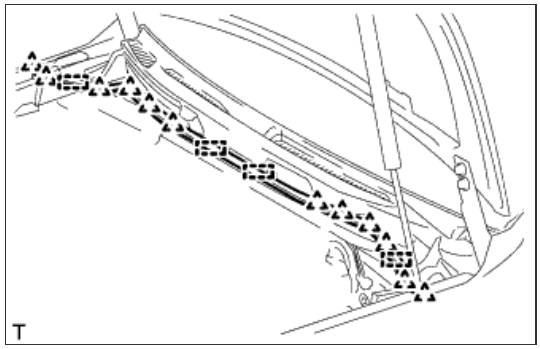
3. INSTALL COWL TOP VENTILATOR LOUVER SUB-ASSEMBLY

a. Push the ventilator louver in the direction indicated by the arrow in the illustration to attach the 17 claws and 2 clips and install the ventilator louver.

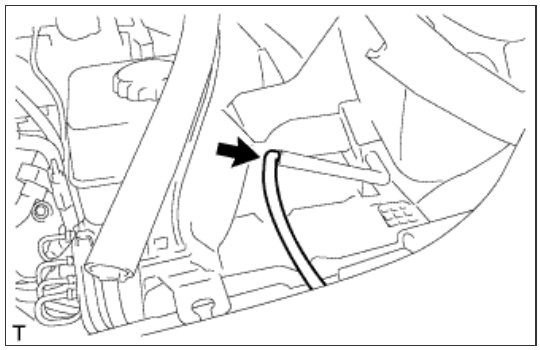


4. INSTALL HOOD TO COWL TOP SEAL

a. Attach the 12 clips and 4 clamps to install the hood to cowl top seal.

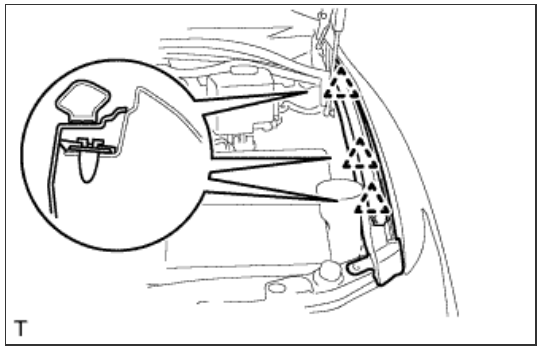


b. Install the washer hose.



5. INSTALL FRONT FENDER MAIN SEAL LH

a. Attach the 3 clips to install the fender main seal.



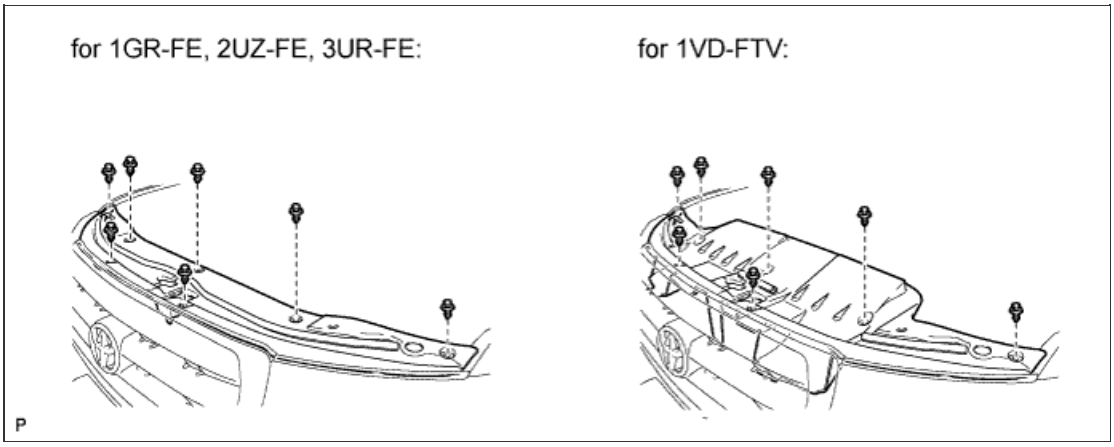
6. INSTALL FRONT FENDER MAIN SEAL RH

HINT:

Use the same procedures described for the LH side.

7. INSTALL UPPER RADIATOR SUPPORT SEAL

a. Install the radiator support seal with the 7 clips.



8. CONNECT CABLE TO NEGATIVE BATTERY TERMINAL

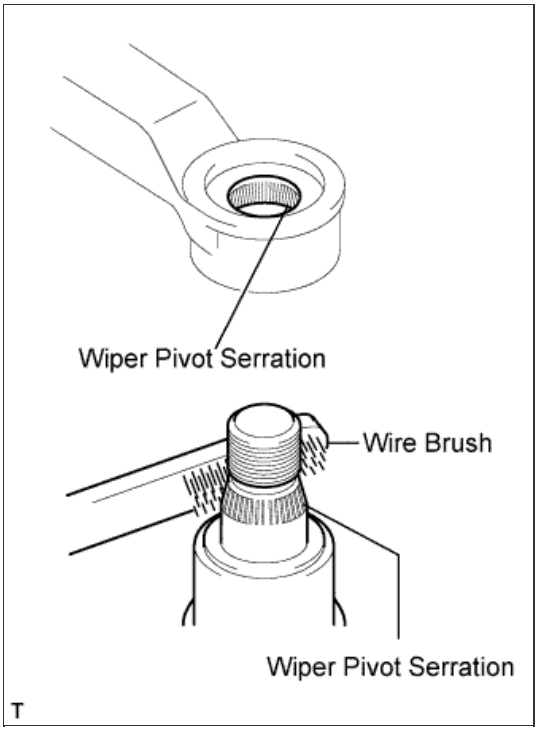
NOTICE:

When disconnecting the cable, some systems need to be initialized after the cable is reconnected (Click here).

. INSTALL FRONT WIPER ARM LH

a. Stop the wiper motor at the automatic stop position.

b. Clean the wiper pivot serration with a wire brush.



c. Install the wiper arm and blade with the nut. Make sure that the wiper arm and blade comes to the position shown in the illustration.

Standard Measurement:

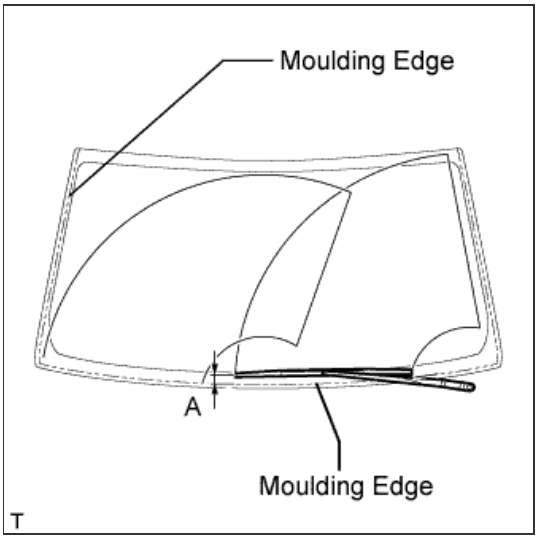
Position	Specified Condition
A	16.8 to 36.8 mm (0.661 to 1.45 in.)

Torque:

5 N*m{ 255 kgf*cm , 18 ft.*lbf }

HINT:

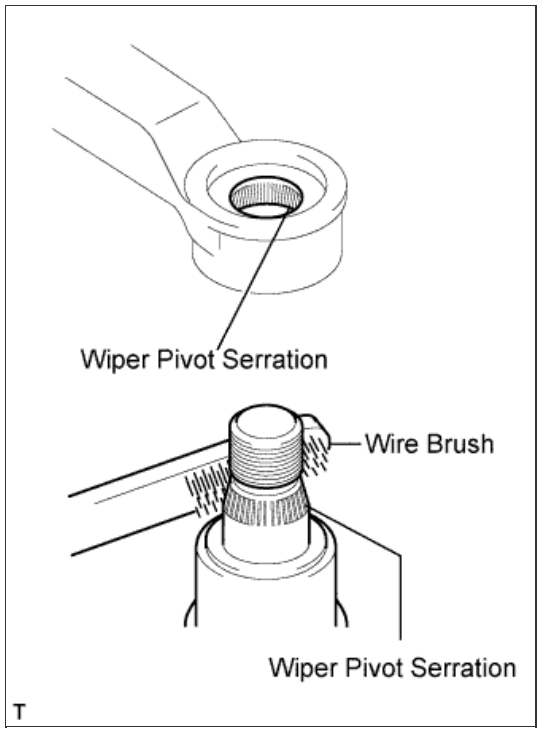
Hold down the wiper arm hinge with your hand while tightening the nut.



10. INSTALL FRONT WIPER ARM RH

a. Stop the wiper motor at the automatic stop position.

b. Clean the wiper pivot serration with a wire brush.



c. Install the wiper arm and blade with the nut. Make sure that the wiper arm and blade comes to the position shown in the illustration.

Standard Measurement:

Position	Specified Condition
B	20.0 to 40.0 mm (0.787 to 1.57 in.)

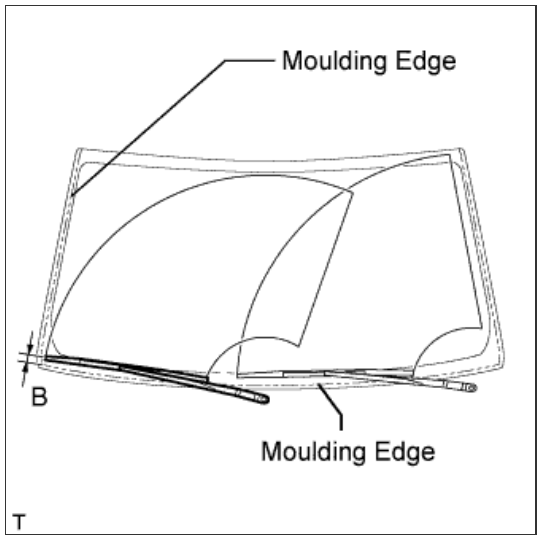
Torque:

5 N*m{ 255 kgf*cm , 18 ft.*lbf }

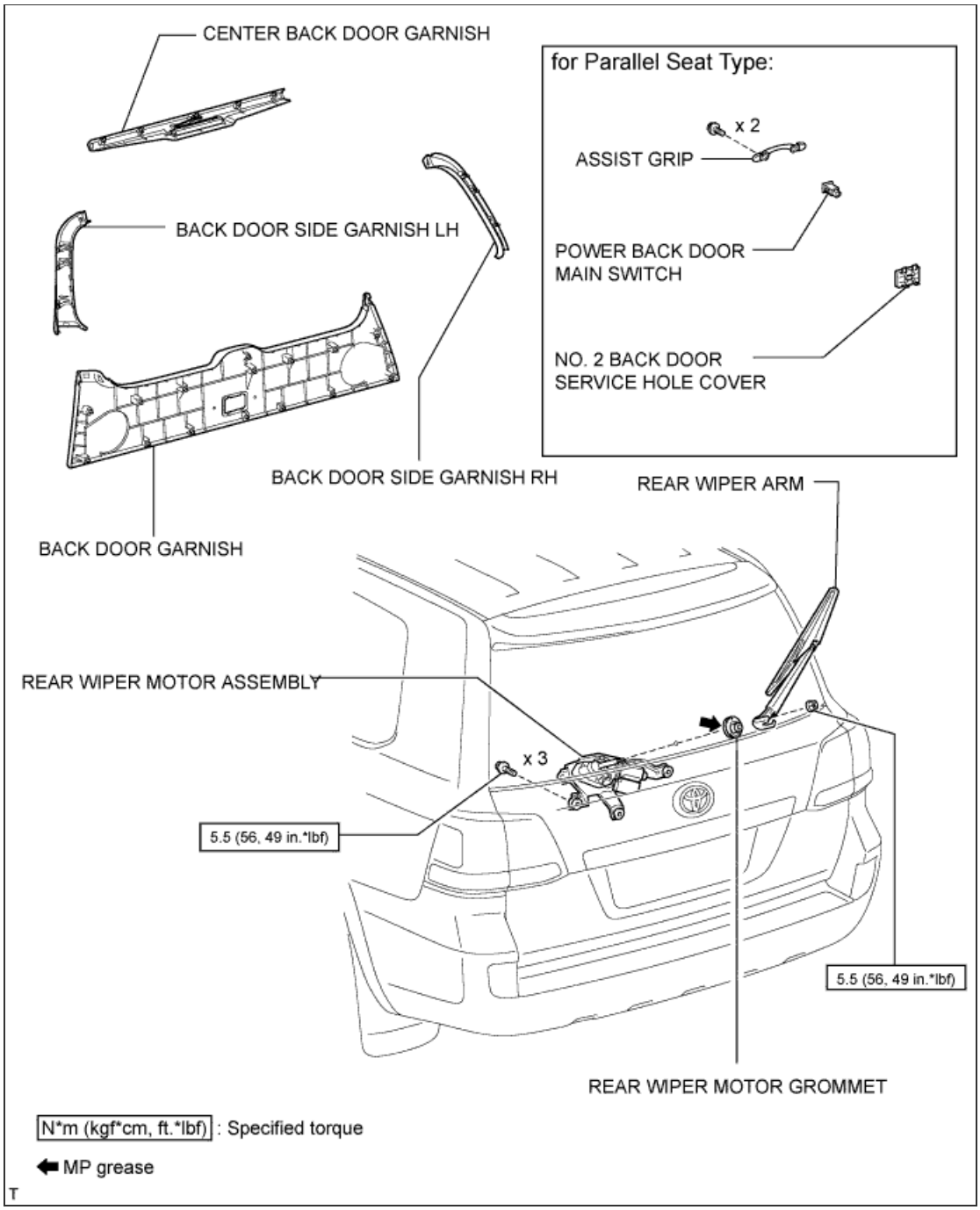
HINT:

Hold down the wiper arm hinge with your hand while tightening the nut.

d. Operate the front wipers while spraying washer fluid on the windshield glass. Make sure that the front wipers function properly and there is no interference with the vehicle body.



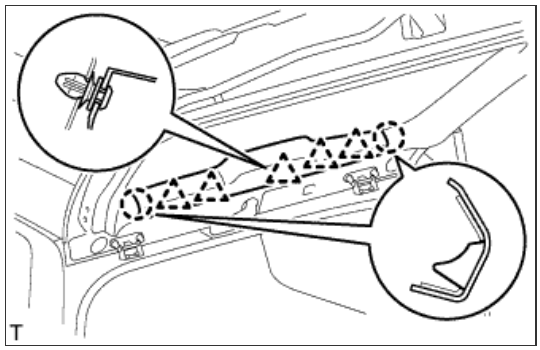
for Preparation Click here



for Preparation Click here

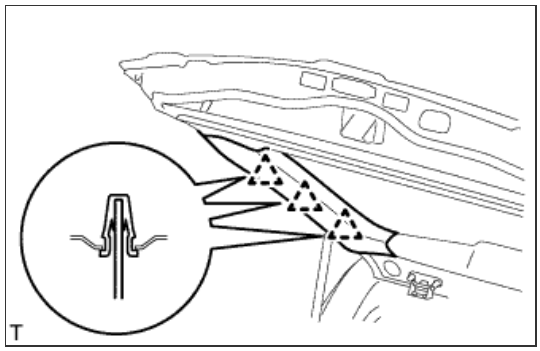
1. REMOVE CENTER BACK DOOR GARNISH

a. Detach the 5 clips and 2 claws, and remove the back door garnish.



2. REMOVE BACK DOOR SIDE GARNISH LH

a. Detach the 3 clips and remove the back door side garnish.



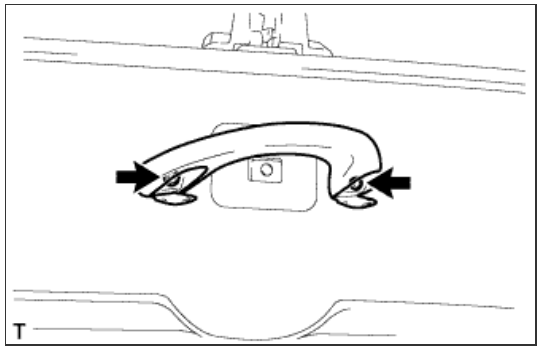
3. REMOVE BACK DOOR SIDE GARNISH RH

HINT:

Use the same procedures described for the LH side.

4. REMOVE ASSIST GRIP (for Parallel Seat Type)

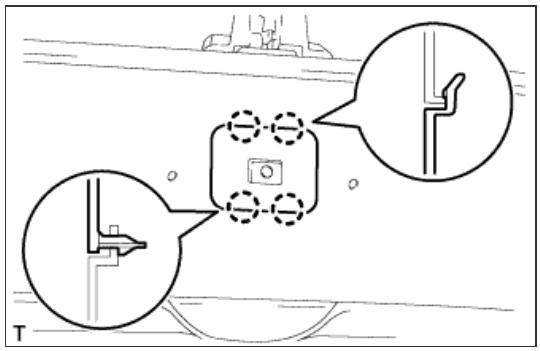
a. Remove the 2 screws and assist grip.



5. REMOVE NO. 2 BACK DOOR SERVICE HOLE COVER (for Parallel Seat Type)

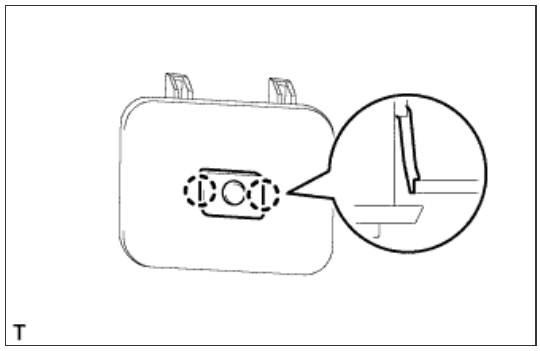
a. Using a screwdriver, detach the 4 claws and remove the back door service hole cover.

b. Disconnect connector.



6. REMOVE POWER BACK DOOR MAIN SWITCH (for parallel Seat Type)

a. Detach the 2 claws and remove the power back door main switch.

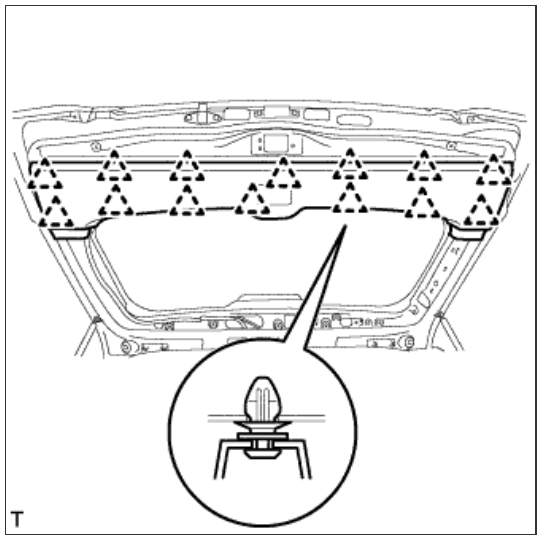


7. REMOVE BACK DOOR GARNISH

a. Using a screwdriver, detach the 14 clips and remove the back door garnish.

HINT:

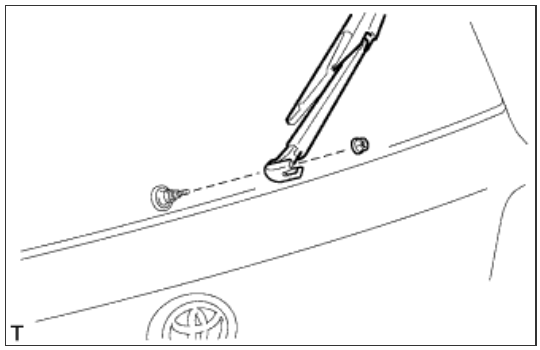
Tape the screwdriver tip before use.



8. REMOVE REAR WIPER ARM

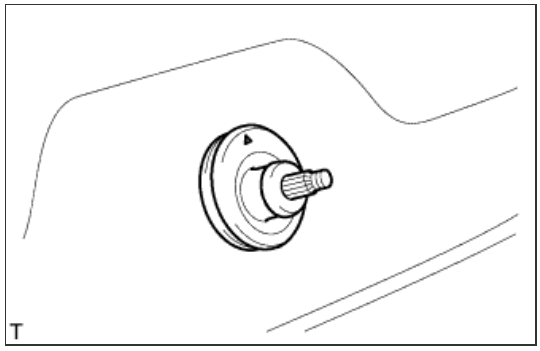
a. pen the cover.

b. Remove the nut and rear wiper arm.



9. REMOVE REAR WIPER MOTOR GROMMET

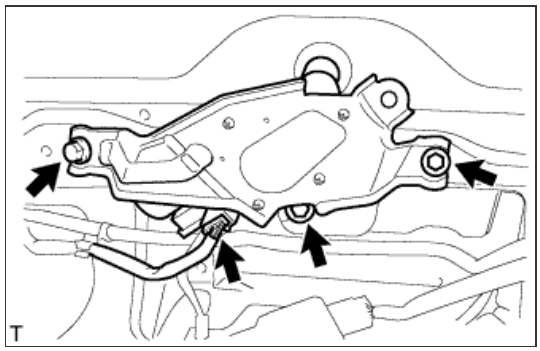
a. Detach the wiper motor grommet.



10. REMOVE REAR WIPER MOTOR ASSEMBLY

a. Disconnect the connector.

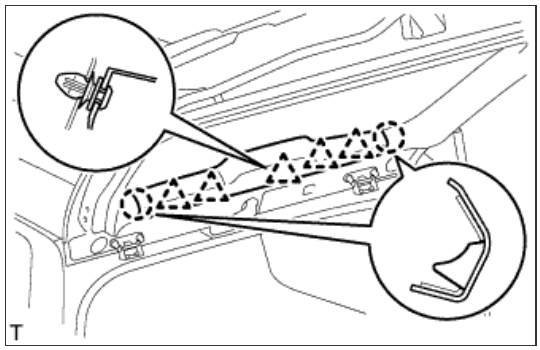
b. Remove the 3 bolts and rear wiper motor assembl .



for Preparation Click here

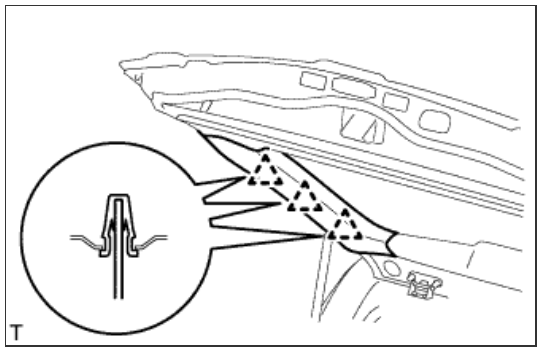
1. REMOVE CENTER BACK DOOR GARNISH

a. Detach the 5 clips and 2 claws, and remove the back door garnish.



2. REMOVE BACK DOOR SIDE GARNISH LH

a. Detach the 3 clips and remove the back door side garnish.



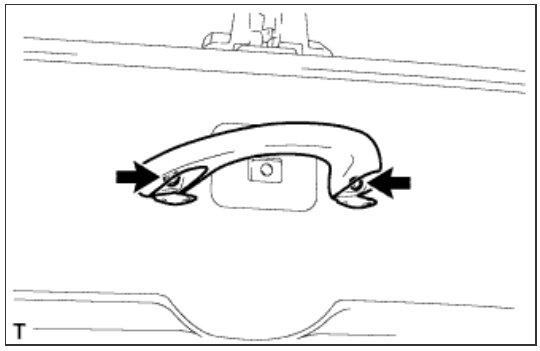
3. REMOVE BACK DOOR SIDE GARNISH RH

HINT:

Use the same procedures described for the LH side.

4. REMOVE ASSIST GRIP (for Parallel Seat Type)

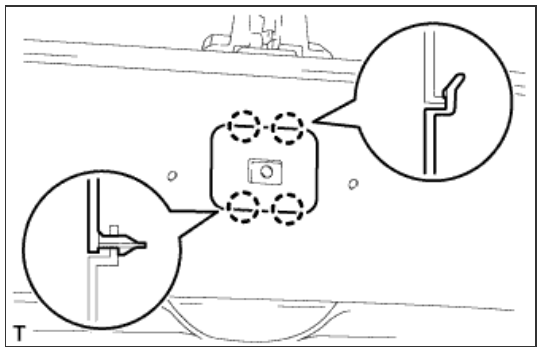
a. Remove the 2 screws and assist grip.



5. REMOVE NO. 2 BACK DOOR SERVICE HOLE COVER (for Parallel Seat Type)

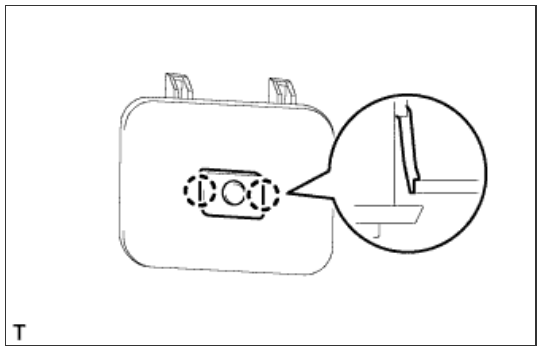
a. Using a screwdriver, detach the 4 claws and remove the back door service hole cover.

b. Disconnect connector.



6. REMOVE POWER BACK DOOR MAIN SWITCH (for parallel Seat Type)

a. Detach the 2 claws and remove the power back door main switch.

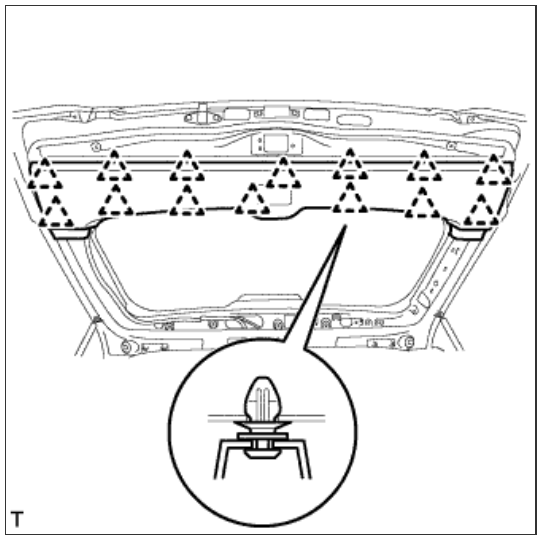


7. REMOVE BACK DOOR GARNISH

a. Using a screwdriver, detach the 14 clips and remove the back door garnish.

HINT:

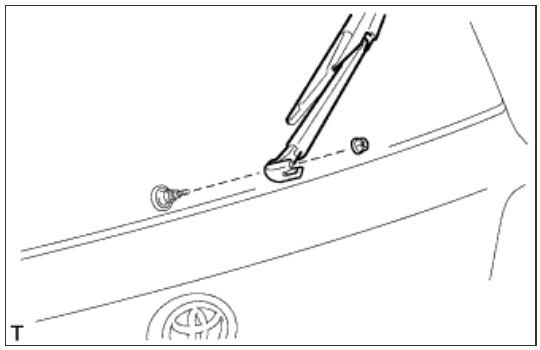
Tape the screwdriver tip before use.



8. REMOVE REAR WIPER ARM

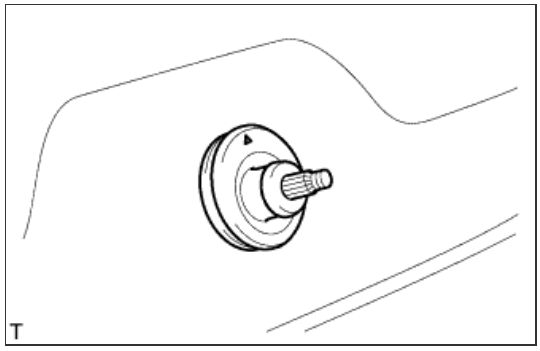
a. pen the cover.

b. Remove the nut and rear wiper arm.



9. REMOVE REAR WIPER MOTOR GROMMET

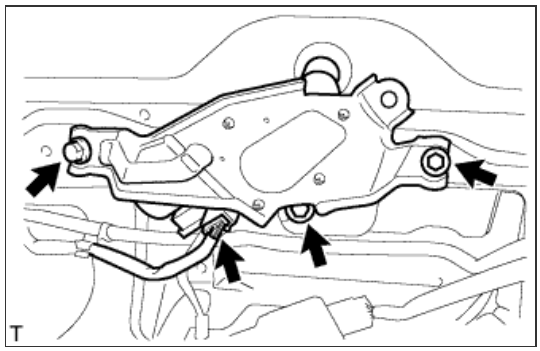
a. Detach the wiper motor grommet.



10. REMOVE REAR WIPER MOTOR ASSEMBLY

a. Disconnect the connector.

b. Remove the 3 bolts and rear wiper motor assembl .



for Preparation Click here

1. INSPECT REAR WIPER MOTOR ASSEMBLY

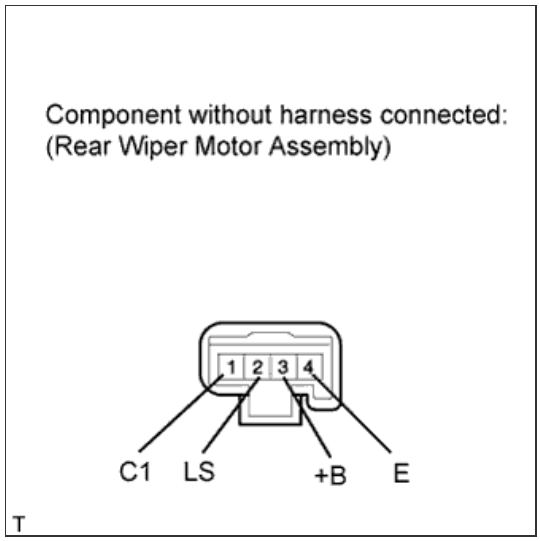
a. Check the wiper operation.

i. Apply battery voltage to the rear wiper motor and check the speed of the rear wiper motor.

OK:

Measurement Condition	Specified Condition
Battery positive (+) → Terminal 3 (+B) Battery negative (-) → Terminal 2 (LS) and Terminal 4 (E)	Motor operates

If the result is not as specified, replace the rear wiper motor assembly.



b. Check the INT operation.

i. Apply battery voltage to the rear wiper motor and check the speed of the rear wiper motor.

OK:

Measurement Condition	Specified Condition
Battery positive (+) → Terminal 3 (+B) Battery negative (-) → Terminal 1 (C1) and Terminal 4 (E)	Motor operates

If the result is not as specified, replace the rear wiper motor assembly.

c. Automatic Stop Position Operation Check

i. Connect the battery positive (+) lead to terminal 3 (+B), and the negative (-) lead to terminal 2 (LS) and terminal 4 (E). With the motor rotating, disconnect terminal 2 (LS) to stop the wiper motor operation at any position other than the matchmark.

ii. Check that the motor stops automatically at the matchmark.

OK:
Motor stops automatically at the matchmark.

If the result is not as specified, replace the rear wiper motor assembly.

for Preparation Click here

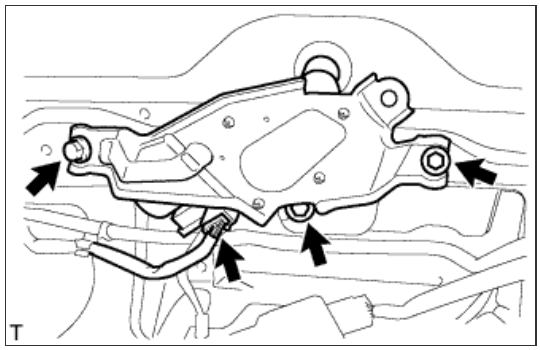
1. INSTALL REAR WIPER MOTOR ASSEMBLY

a. Temporarily install the rear wiper motor assembly with the 3 bolts.

b. Tighten the 3 bolts.

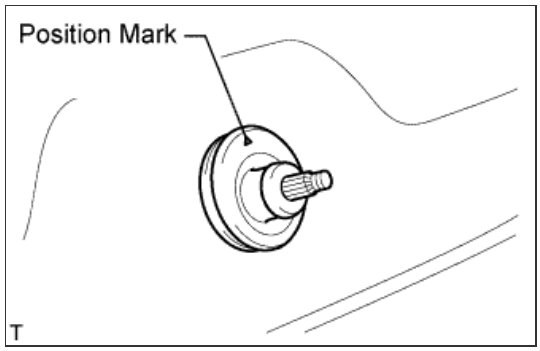
Torque:
5.5 N*m{ 56 kgf*cm , 49 in.*lbf }

c. Connect the connector.



2. INSTALL REAR WIPER MOTOR GROMMET

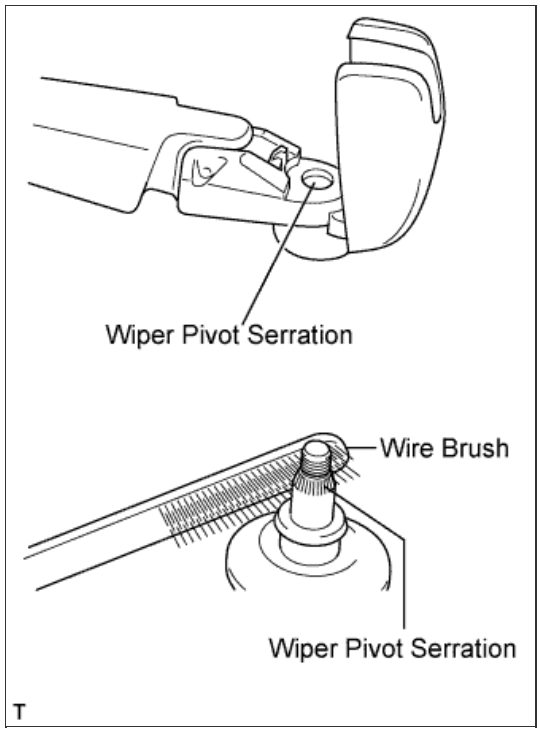
a. Install the rear wiper motor grommet with the position mark facing upward as shown in the illustration.



3. INSTALL REAR WIPER ARM

a. Operate the rear wiper, and stop the rear wiper motor at the automatic stop position.

b. Clean the wiper pivot serration with a wire brush.

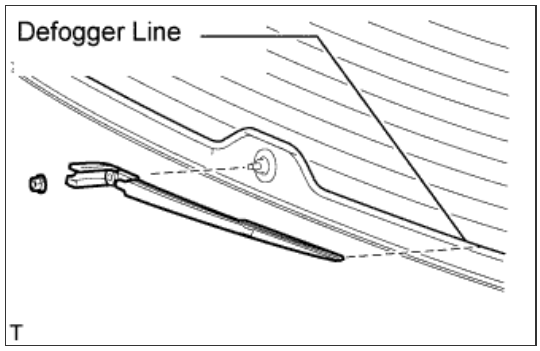


c. Set the head of the blade on the defogger line.

d. Install the nut and rear wiper arm.

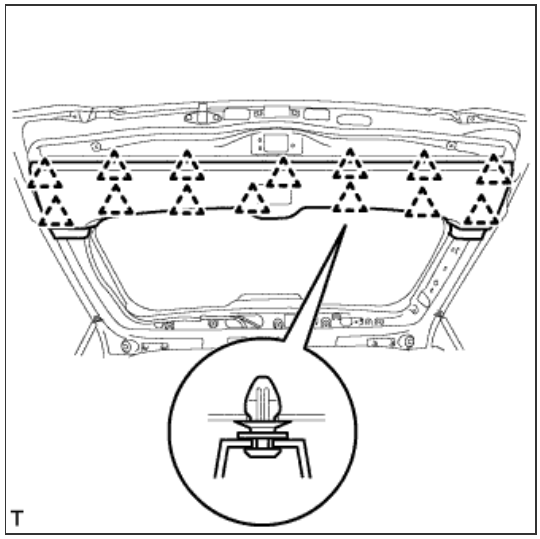
Torque:
5.5 N*m{ 56 kgf*cm , 49 in.*lbf }

e. Close the cover.



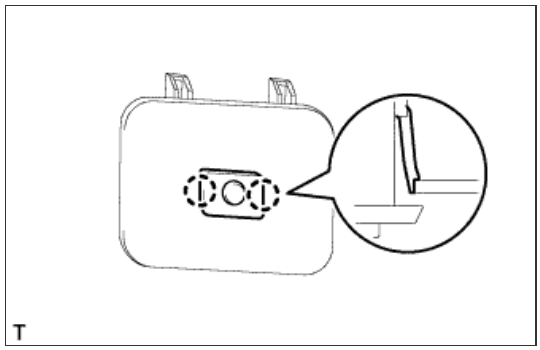
4. INSTALL BACK DOOR GARNISH

a. Attach the 14 clips to install the back door garnish.



5. INSTALL POWER BACK DOOR MAIN SWITCH (for Parallel Seat Type)

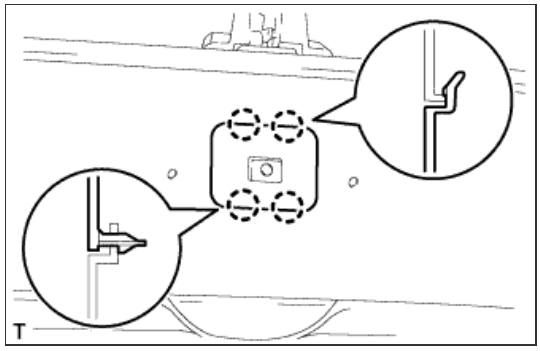
a. Attach the 2 claws to install the power back door main switch.



6. INSTALL NO. 2 BACK DOOR SERVICE HOLE COVER (for Parallel Seat Type)

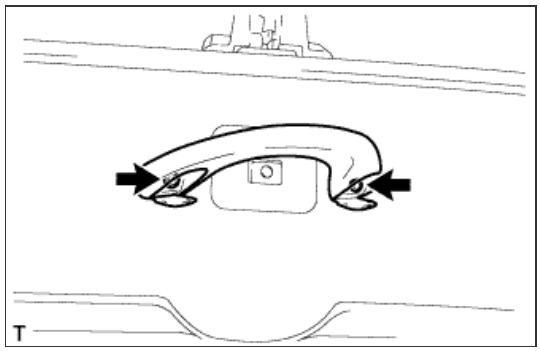
a. Connect the connector.

b. Attach the 4 claws to install service hole cover.



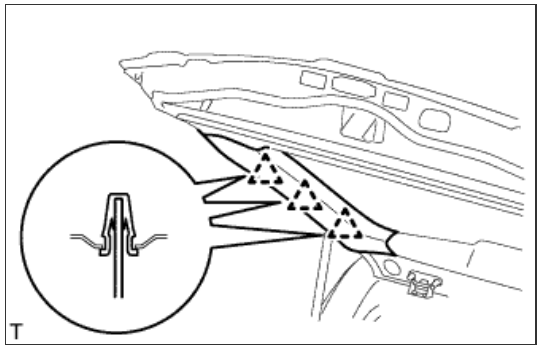
7. INSTALL ASSIST GRIP (for Parallel Seat Type)

a. Install the assist grip with the 2 screws.



8. INSTALL BACK DOOR SIDE GARNISH LH

a. Attach the 3 clips to install the back door side garnish.



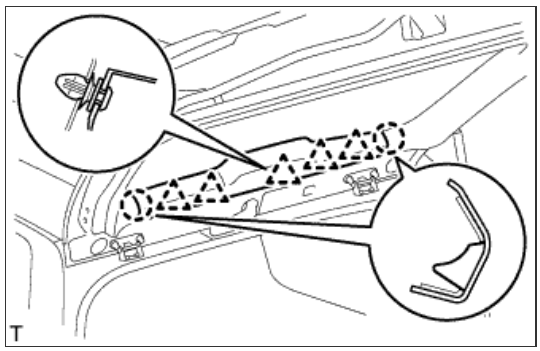
9. INSTALL BACK DOOR SIDE GARNISH RH

HINT:

Use the same procedures described for the LH side.

10. INSTALL CENTER BACK DOOR GARNISH

a. Attach the 5 clips and 2 claws to install the back door garnish.



for Preparation Click here

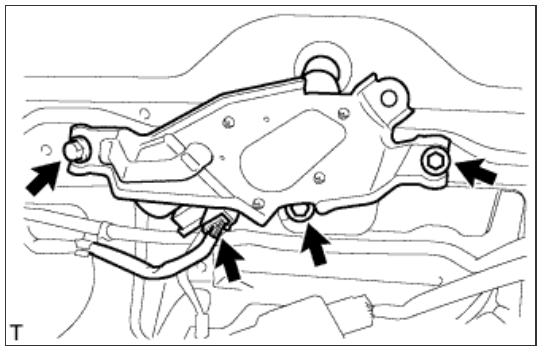
1. INSTALL REAR WIPER MOTOR ASSEMBLY

a. Temporarily install the rear wiper motor assembly with the 3 bolts.

b. Tighten the 3 bolts.

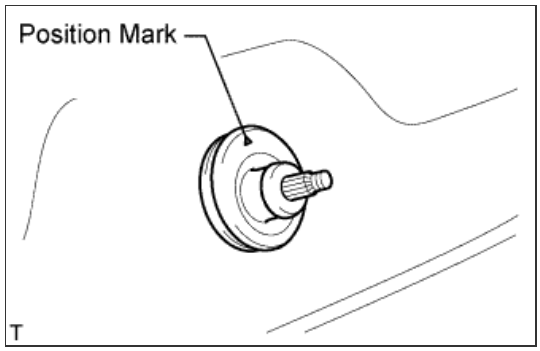
Torque:
5.5 N*m{ 56 kgf*cm , 49 in.*lbf }

c. Connect the connector.



2. INSTALL REAR WIPER MOTOR GROMMET

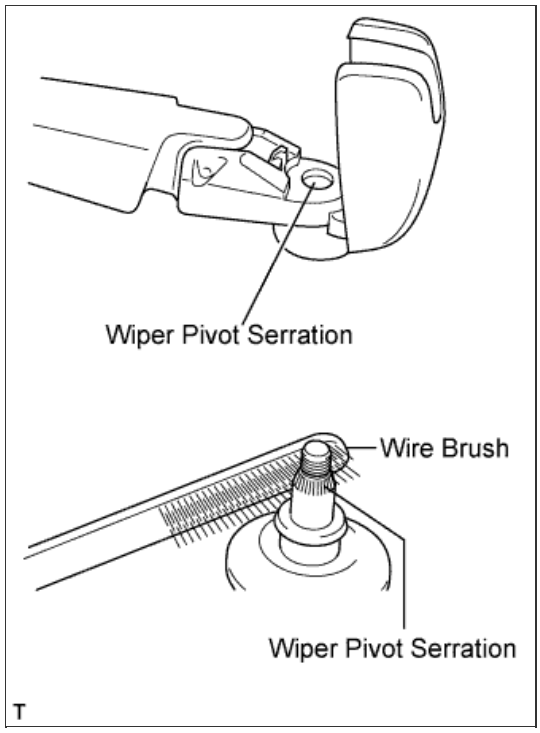
a. Install the rear wiper motor grommet with the position mark facing upward as shown in the illustration.



3. INSTALL REAR WIPER ARM

a. Operate the rear wiper, and stop the rear wiper motor at the automatic stop position.

b. Clean the wiper pivot serration with a wire brush.

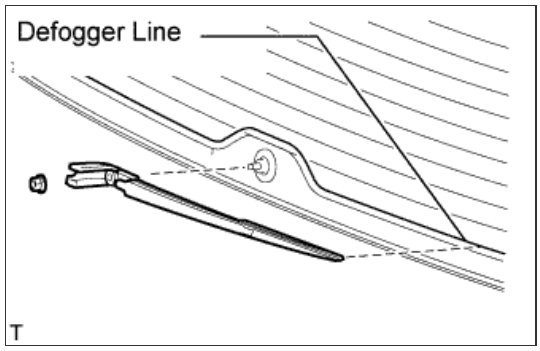


c. Set the head of the blade on the defogger line.

d. Install the nut and rear wiper arm.

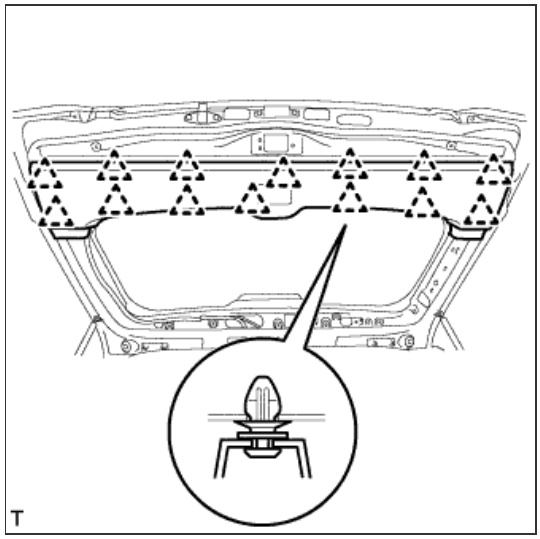
Torque:
5.5 N*m{ 56 kgf*cm , 49 in.*lbf }

e. Close the cover.



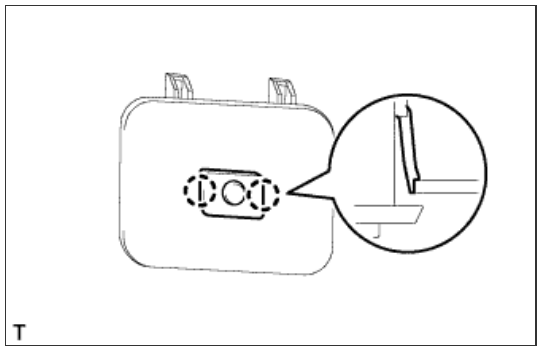
4. INSTALL BACK DOOR GARNISH

a. Attach the 14 clips to install the back door garnish.



5. INSTALL POWER BACK DOOR MAIN SWITCH (for Parallel Seat Type)

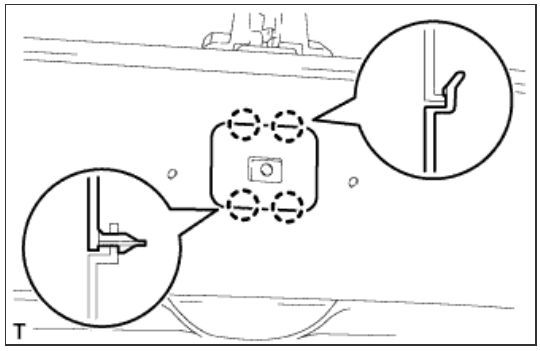
a. Attach the 2 claws to install the power back door main switch.



6. INSTALL NO. 2 BACK DOOR SERVICE HOLE COVER (for Parallel Seat Type)

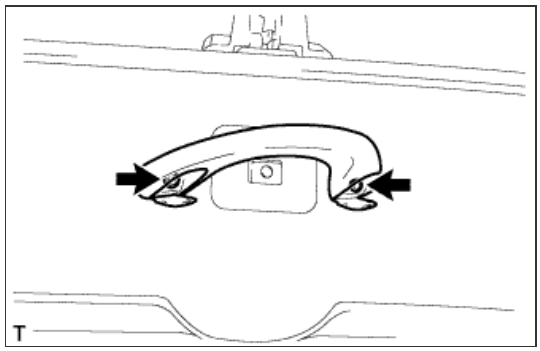
a. Connect the connector.

b. Attach the 4 claws to install service hole cover.



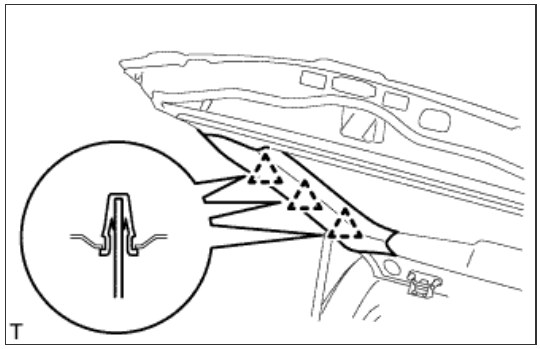
7. INSTALL ASSIST GRIP (for Parallel Seat Type)

a. Install the assist grip with the 2 screws.



8. INSTALL BACK DOOR SIDE GARNISH LH

a. Attach the 3 clips to install the back door side garnish.



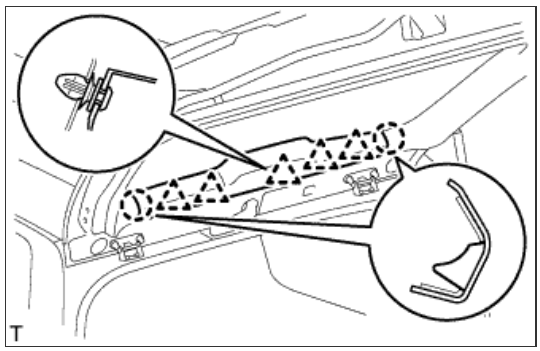
9. INSTALL BACK DOOR SIDE GARNISH RH

HINT:

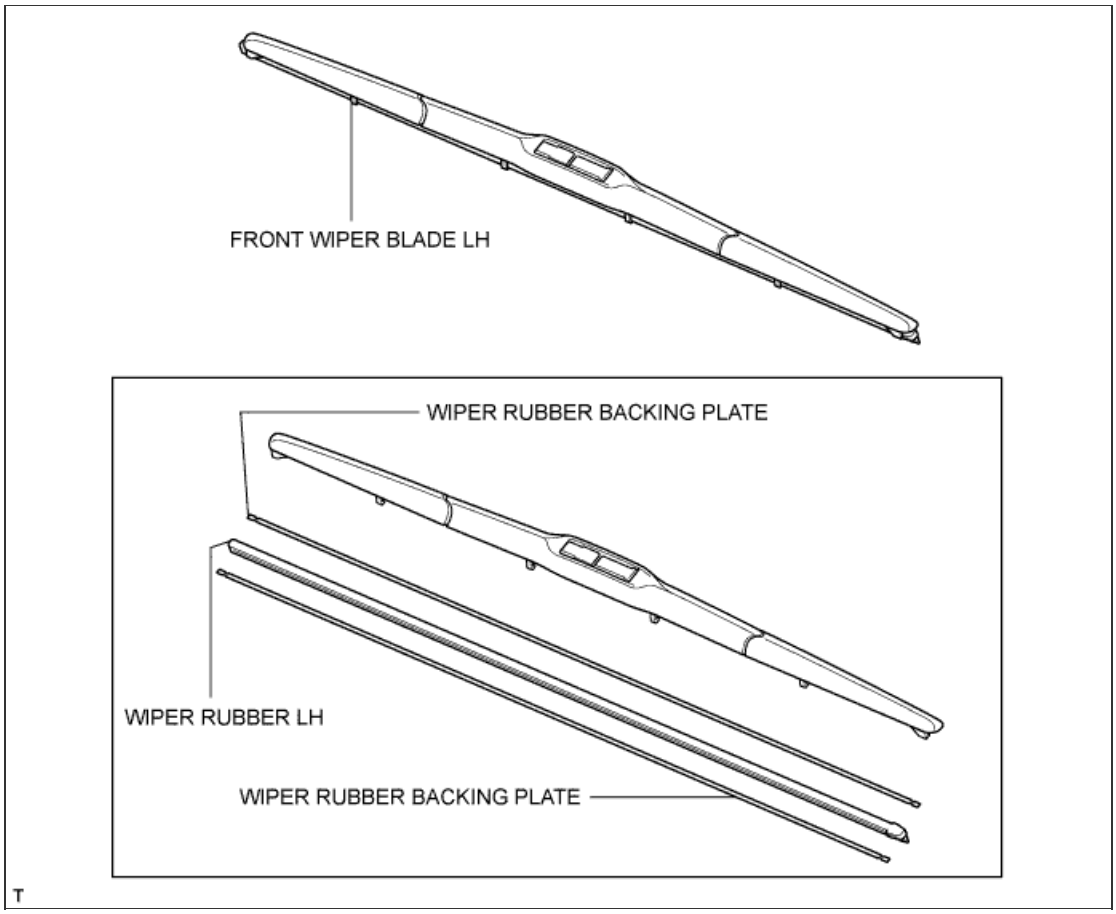
Use the same procedures described for the LH side.

10. INSTALL CENTER BACK DOOR GARNISH

a. Attach the 5 clips and 2 claws to install the back door garnish.



for Preparation Click here



for Preparation Click here

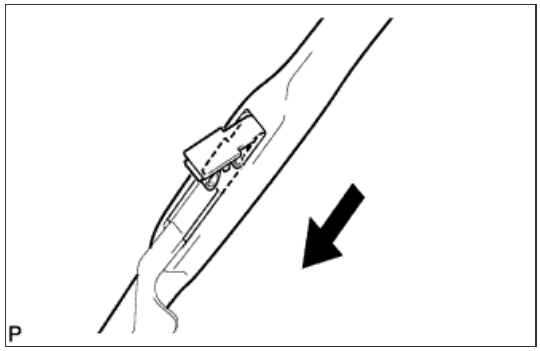
HINT:

- **Use the same procedures for both the RH and LH sides.**
- **The procedures listed below are for the LH side.**

1. REMOVE FRONT WIPER BLA E LH

a. Remove the wiper blade holder.

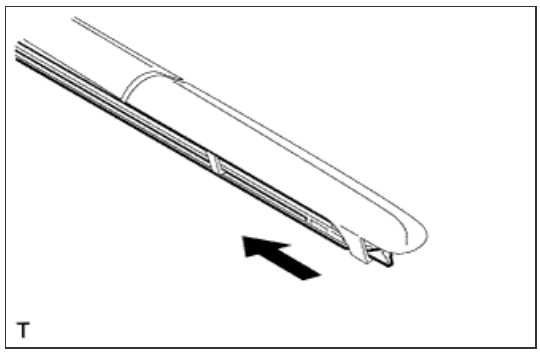
b. Remove the wiper blade as shown in the illustration.



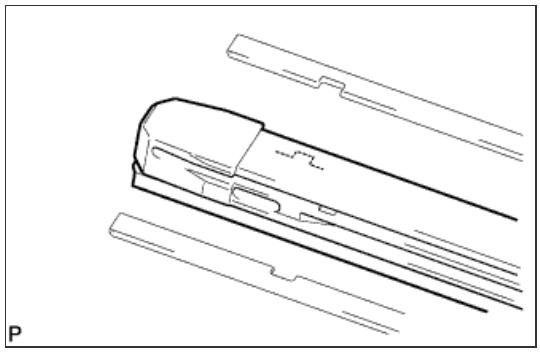
2. REMOVE WIPER RUBBER LH

a. Detach the head part (large side) of the wiper rubber from the wiper blade.

b. Remove the wiper rubber in the direction indicated by the arrow in the illustration.



c. Remove the 2 wiper rubber backing plates from the wiper rubber.



for Preparation Click here

HINT:

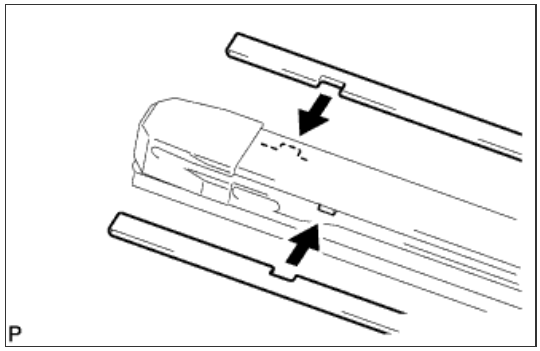
- **Use the same procedures for both the RH and LH side.**
- **The procedures listed below are for the LH side.**

1. INSTALL WIPER RUBBER LH

a. Install the 2 backing plates to the rubber.

NOTICE:

Make sure the backing plates are facing the proper direction.



b. Install the wiper rubber to the claw of the wiper blade in the direction indicated by the arrow in the illustration.

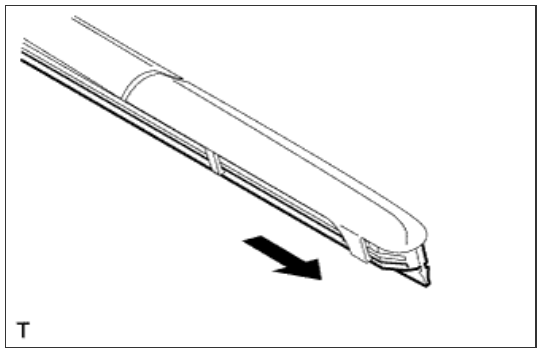
HINT:

Install the wiper rubber so that the head part (large side) of the wiper rubber faces the arm axle side.

c. Attach the head part (large side) of the wiper rubber to the rear end side claw of the wiper blade.

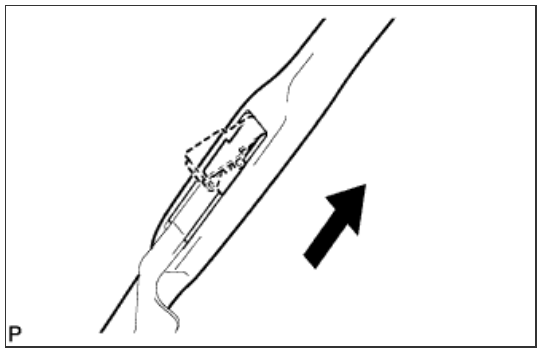
HINT:

Push the wiper blade into the grooves of the wiper rubber to attach if completely.

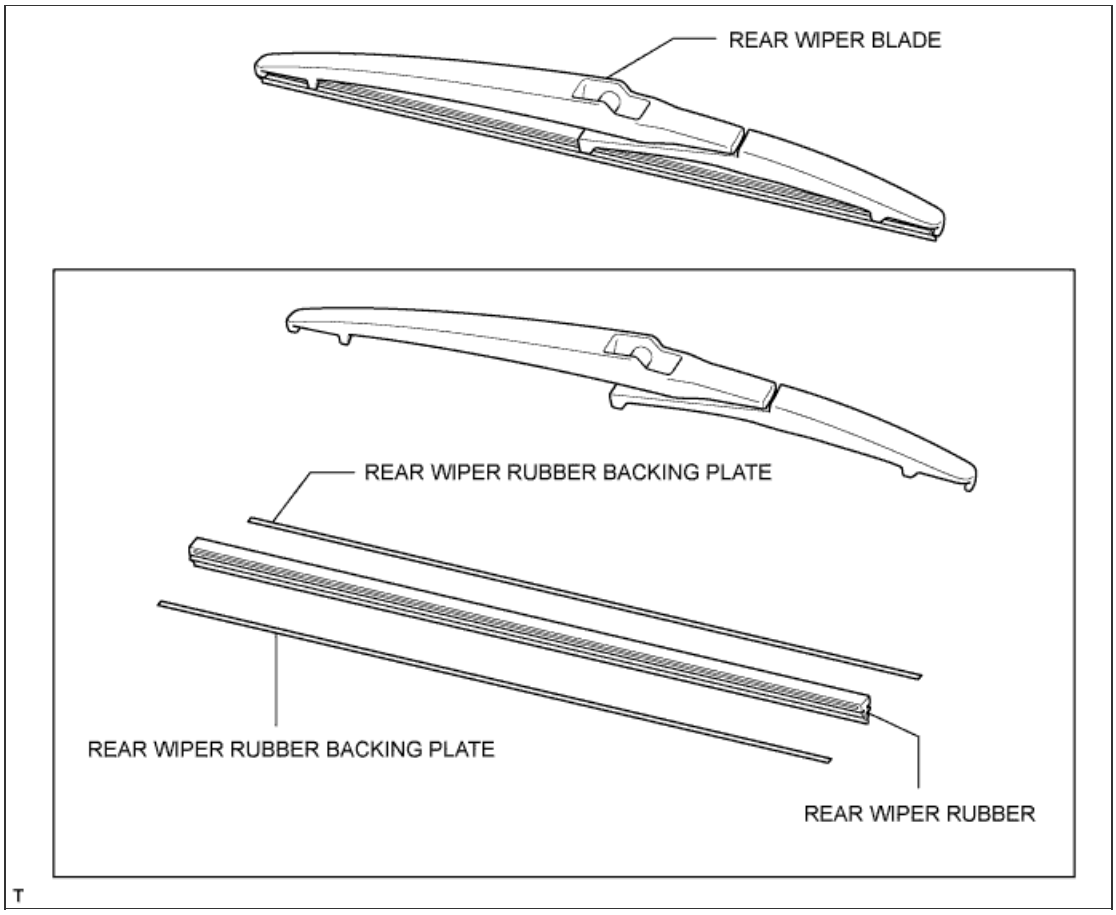


2. INSTALL FRONT WIPER BLA E LH

a. Install the wiper blade as shown in the illustration.



for Preparation Click here



for Preparation Click here

1. REMOVE REAR WIPER BLADE

a. Raise the rear wiper blade to the position shown in the illustration until the meshing of the claw disengages with a clicking sound.

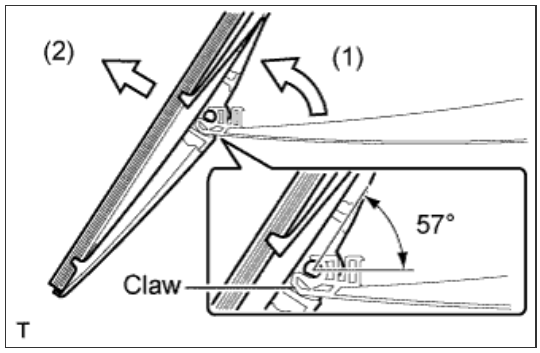
NOTICE:

Be careful not to break the claw.

b. Pull the rear wiper blade straight away from the wiper arm toward the left side of the vehicle.

NOTICE:

Do not bend the rear wiper arm with the rear wiper blade removed, as the arm tip could damage the windshield surface.



2. REMOVE REAR WIPER RUBBER

a. Pull the end of the wiper rubber protruding from the blade stopper as shown in the illustration and remove it.

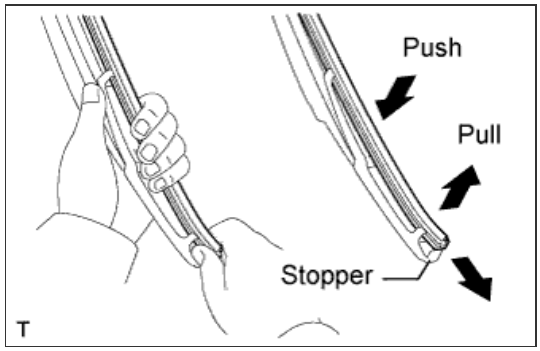
NOTICE:

Do not pull out the wiper rubber forcibly. Otherwise, the backing plates will be deformed or the blade claw will be damaged.

HINT:

Pushing the rubber as shown in the illustration will allow it to be removed more easily.

b. Remove the 2 wiper rubber backing plates from the wiper rubber.



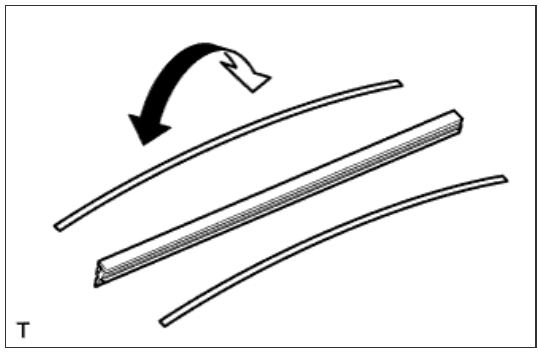
for Preparation [Click here]

1. INSTALL REAR WIPER RUBBER

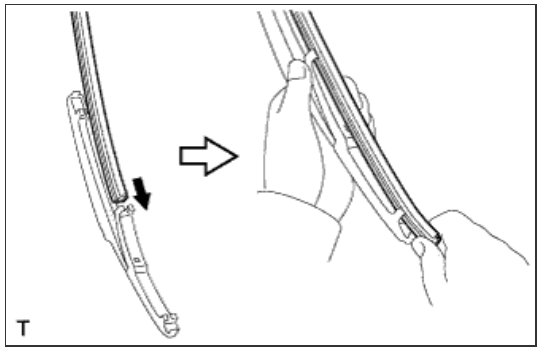
a. Install the rear wiper rubber to the 2 rear wiper rubber backing plates.

NOTICE:

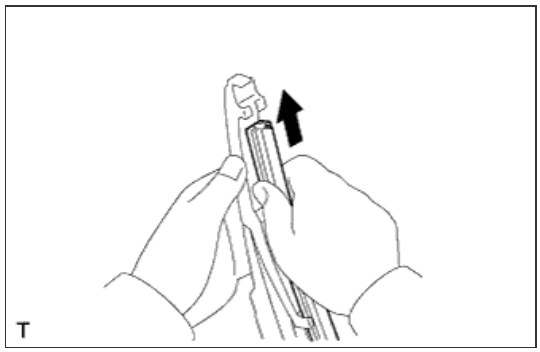
Install the backing plates in the correct direction.



b. Insert the rear wiper rubber from the claw position of the middle of the rear wiper blade to the end.



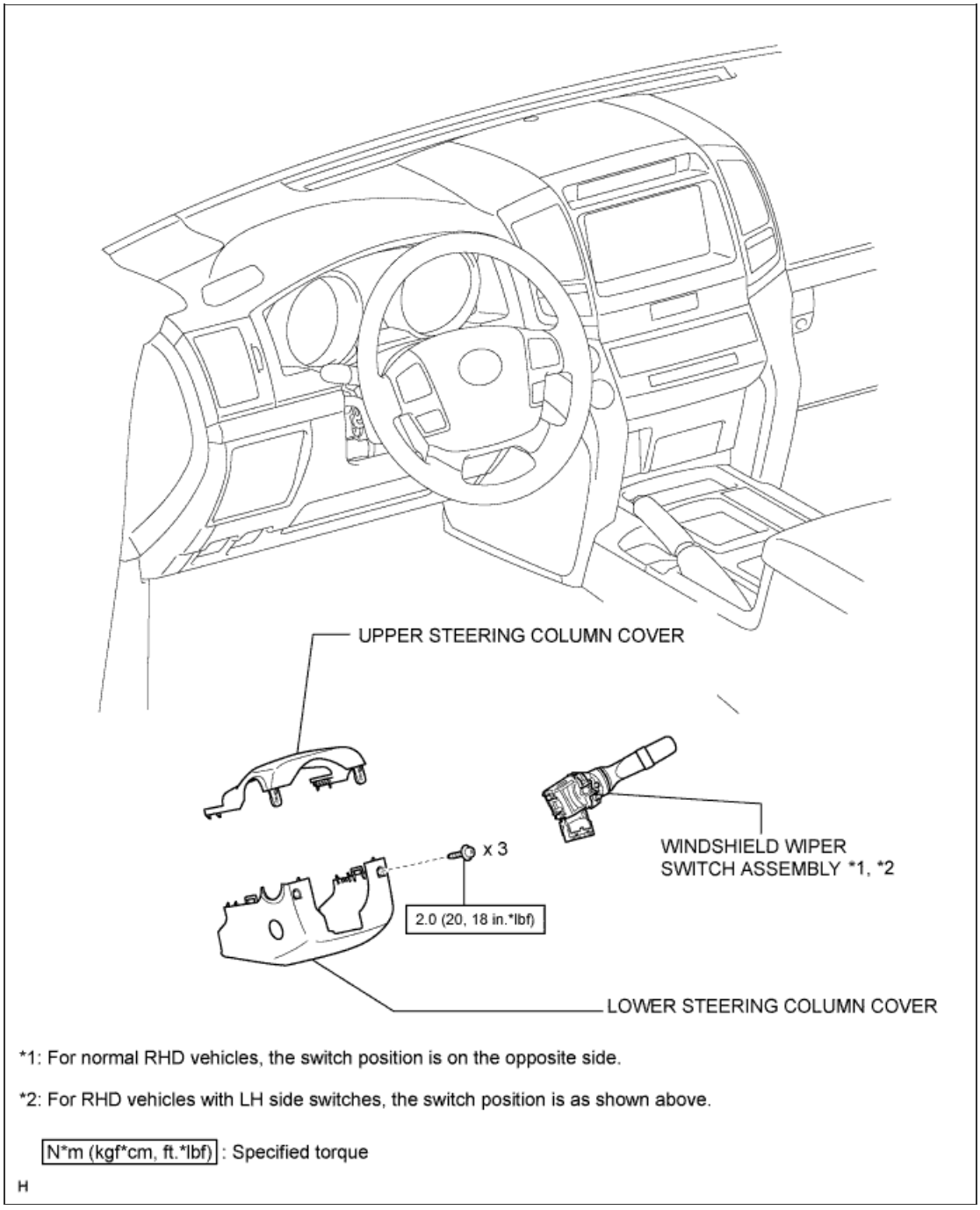
c. After passing the rear wiper rubber through the rear end side claw, allow it to stick out from the rear end stopper and slide it through the front tip side claw.



2. INSTALL REAR WIPER BLADE

a. Hold the wiper blade at the same angle it was removed at and attach the claw to install it.

for Preparation Click here



*1: For normal RHD vehicles, the switch position is on the opposite side.

*2: For RHD vehicles with LH side switches, the switch position is as shown above.

N*m (kgf*cm, ft.*lbf) : Specified torque

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for Preparation Click here

1. REMOVE LOWER STEERING COLUMN COVER

2. REMOVE UPPER STEERING COLUMN COVER

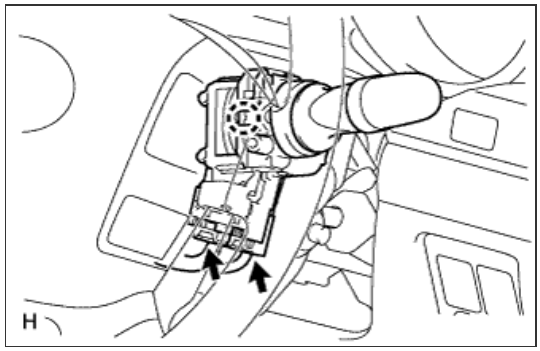
3. REMOVE WINDSHIELD WIPER SWITCH ASSEMBLY

a. Disconnect the 2 connectors.

b. Using a screwdriver wrapped with protective tape, disengage the claw and remove the wiper switch.

NOTICE:

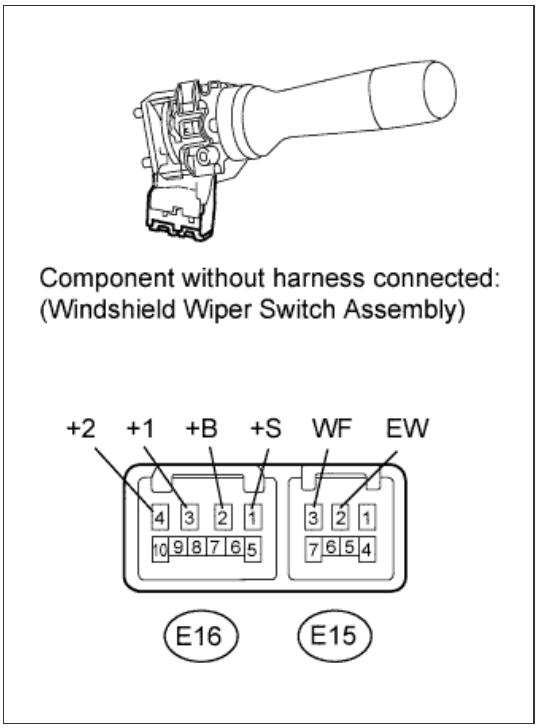
If the claw is pushed with excessive force, it may be broken.



for Preparation Click here

1. INSPECT WINDSHIELD WIPER SWITCH ASSEMBLY (for RH Side)

a. Check the windshield wiper switch.



i. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Front Wiper Switch (w/o Rain Sensor)

Tester Connection	Switch Condition	Specified Condition
E16-1 (+S) - E16-3 (+1)	INT	Below 1 Ω
	OFF	
E16-2 (+B) - E16-3 (+1)	MIST	
	LO	
E16-2 (+B) - E16-4 (+2)	HI	

If the result is not as specified, replace the windshield wiper switch assembly.

Standard Resistance:

Front Wiper Switch (w/ Rain Sensor)

Tester Connection	Switch Condition	Specified Condition
E16-1 (+S) - E16-3 (+1)	AUTO	Below 1 Ω
	OFF	
E16-2 (+B) - E16-3 (+1)	MIST	
	LO	
E16-2 (+B) - E16-4 (+2)	HI	

If the result is not as specified, replace the windshield wiper switch assembly.

b. Check the front washer switch.

i. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Switch Condition	Specified Condition
E15-2 (EW) - E15-3 (WF)	On	Below 1 Ω
	)Off	10 kΩ or higher

If the result is not as specified, replace the windshield wiper switch assembly.

c. Check the intermittent operation.

i. Connect the voltmeter positive (+) lead to terminal E16-3 (+1) and the negative (-) lead to terminal E15-2 (EW).

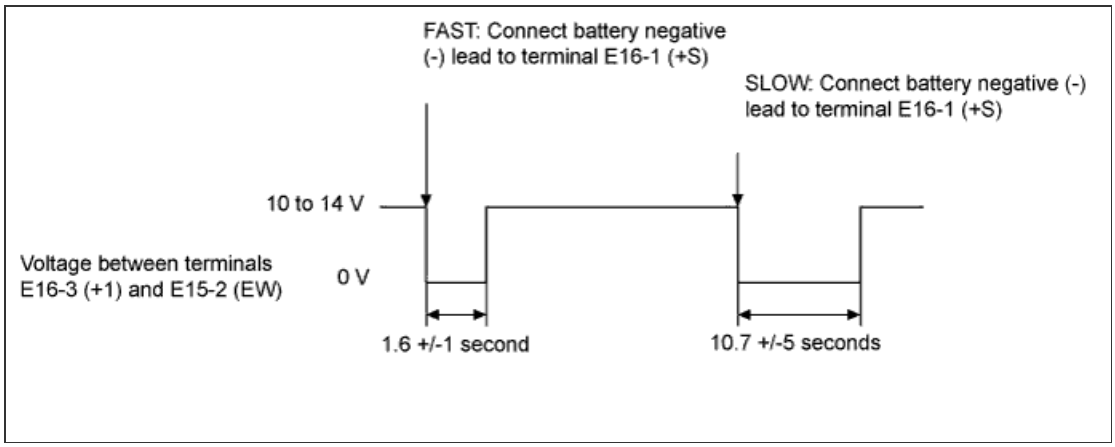
ii. Connect the battery positive (+) lead to terminal E16-2 (+B) and the negative (-) lead to terminal E15-2 (EW) and E16-1 (+S).

iii. Turn the wiper switch to the INT position.

iv. Connect the battery positive (+) lead to terminal E16-1 (+S) for 5 seconds.

v. Connect the battery negative (-) lead to terminal E16-1 (+S). Operate the intermittent wiper relay and check the voltage between terminals E16-3 (+1) and E15-2 (EW).

Standard Voltage:
Refer to the illustration below.



If the result is not as specified, replace the switch assembly.

d. Check the front washer operation.

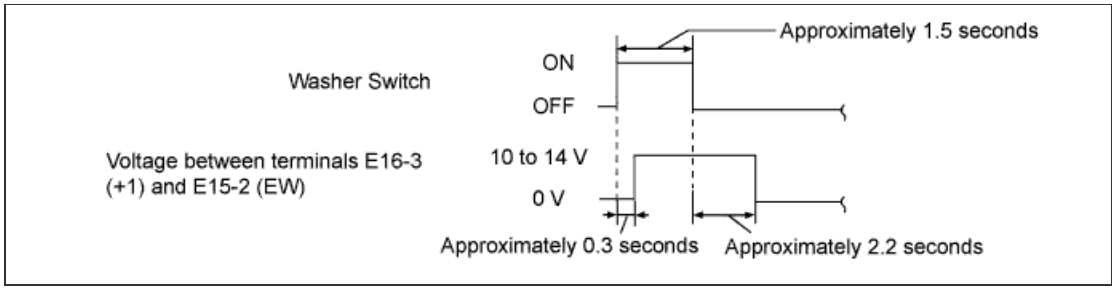
i. Turn the wiper switch OFF.

ii. Connect the battery positive (+) lead to terminal E16-2 (+B) and the negative (-) lead to terminals E16-4 (+S) and E15-2 (EW).

iii. Connect the voltmeter positive (+) lead to E16-3 (+1) and the negative (-) lead to terminal E15-2 (EW).

iv. Turn the washer switch ON and OFF, and check the voltage between terminals E16-3 (+1) and E15-2 (EW).

OK:
Refer to the illustration below.



If the result is not as specified, replace the switch assembly.

e. Check the rear wiper switch.

i. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Rear Wiper Switch (w/o Rain Sensor)

Tester Connection	Switch Condition	Specified Condition
E15-2 (EW) - E15-6 (C1R)	LO	

E15-2 (EW) - E15-6 (+1R)	HI	Below 1 Ω
E15-2 (EW) - E15-6 (C1R)	OFF	10 kΩ or higher
E15-2 (EW) - E15-6 (+1R)		

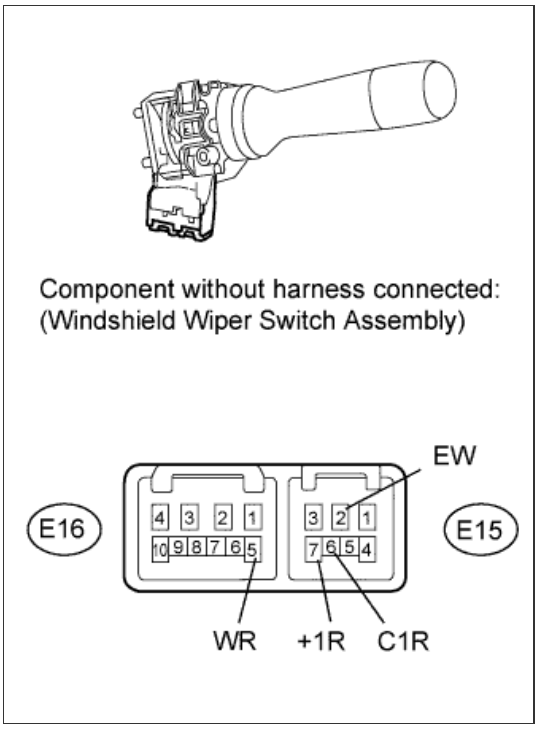
If the result is not as specified, replace the windshield wiper switch assembly.

Standard Resistance:

Rear Wiper Switch (w/ Rain Sensor)

Tester Connection	Switch Condition	Specified Condition
E15-2 (EW) - E15-6 (C1R)	LO	Below 1 Ω
E15-2 (EW) - E15-6 (+1R)	HI	
E15-2 (EW) - E15-6 (C1R)	OFF	10 kΩ or higher
E15-2 (EW) - E15-6 (+1R)		

If the result is not as specified, replace the windshield wiper switch assembly.



f. Check the rear washer switch.

i. Measure the resistance of the switch.

Standard Resistance:

Tester Connection	Switch Condition	Specified Condition
E15-2 (EW) - E16-5 (WR)	On	Below 1 Ω
	Off	10 kΩ or higher

If the result is not as specified, replace the windshield wiper switch assembly.

2. INSPECT WINDSHIELD WIPER SWITCH ASSEMBLY (for LH Side)

a. Check the windshield wiper switch.

i. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Front Wiper Switch (w/o Rain Sensor)

Tester Connection	Switch Condition	Specified Condition
E16-4 (+S) - E16-2 (+1)	INT	Below 1 Ω
	OFF	
E16-3 (+B) - E16-2 (+1)	MIST	
	LO	
E16-3 (+B) - E16-1 (+2)	HI	

If the result is not as specified, replace the windshield wiper switch assembly.

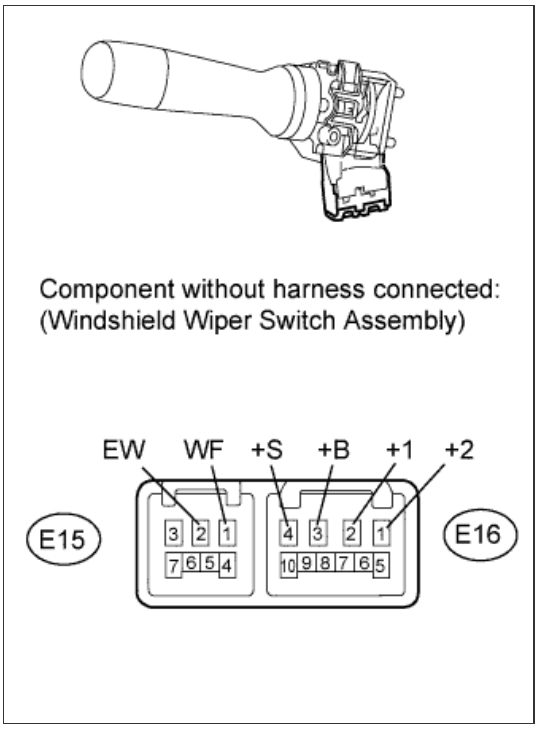
Standard Resistance:

Front Wiper Switch (w/ Rain Sensor)

Tester Connection	Switch Condition	Specified Condition
E16-4 (+S) - E16-2	AUTO	

(+1)	OFF	Below 1 Ω
E16-3 (+B) - E16-2 (+1)	MIST	
	LO	
E16-3 (+B) - E16-1 (+2)	HI	

If the result is not as specified, replace the windshield wiper switch assembly.



b. Check the front washer switch.

i. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Switch Condition	Specified Condition
E15-2 (EW) - E15-1 (WF)	On	Below 1 Ω
	Off	10 kΩ or higher

If the result is not as specified, replace the windshield wiper switch assembly.

c. Check the intermittent operation.

i. Connect the voltmeter positive (+) lead to terminal E16-1 (+1) and the negative (-) lead to terminal E15-2 (EW).

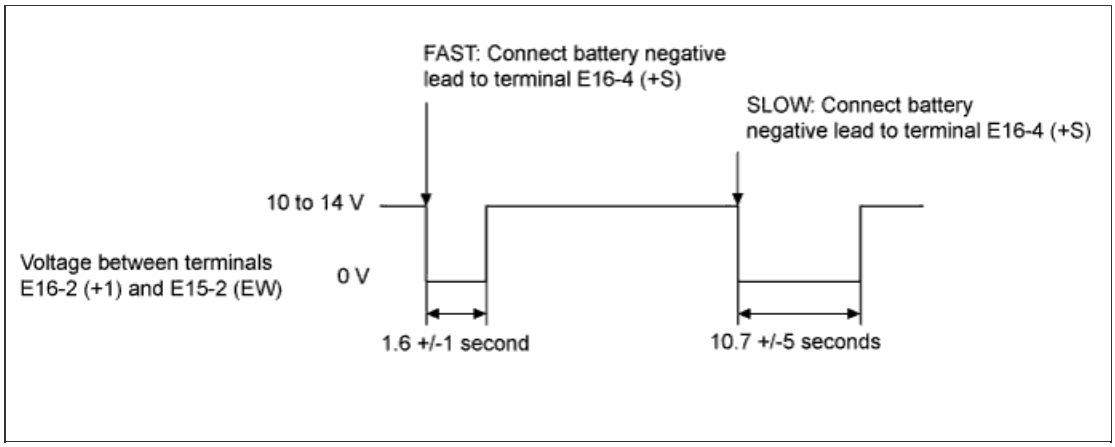
ii. Connect the battery positive (+) lead to terminal E16-3 (+B) and the negative (-) lead to terminal E15-2 (EW) and E16-4 (+S).

iii. Turn the wiper switch to the INT position.

iv. Connect the battery positive (+) lead to terminal E16-4 (+S) for 5 seconds.

v. Connect the battery negative (-) lead to terminal E16-4 (+S). Operate the intermittent wiper relay and check the voltage between terminals E16-2 (+1) and E15-2 (EW).

Standard Voltage:
Refer to the illustration below.



If the result is not as specified, replace the switch assembly.

d. Check the front washer operation.

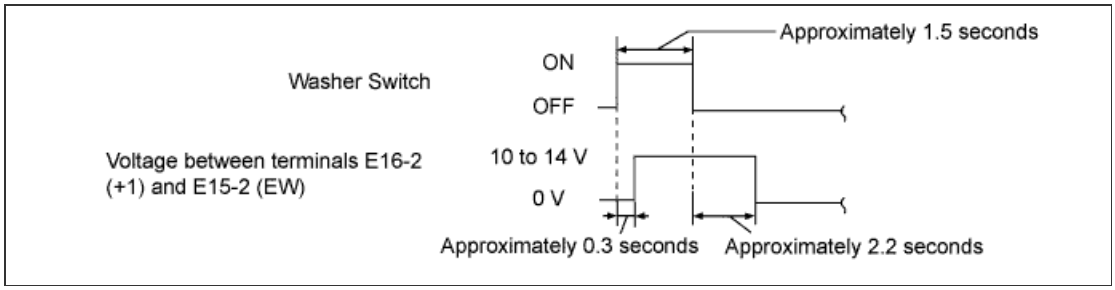
i. Turn the wiper switch OFF.

ii. Connect the battery positive (+) lead to terminal E16-3 (+B) and the negative (-) lead to terminals E16-4 (+S) and E15-2 (EW).

iii. Connect the voltmeter positive (+) lead to E16-2 (+1) and the negative (-) lead to terminal E15-2 (EW).

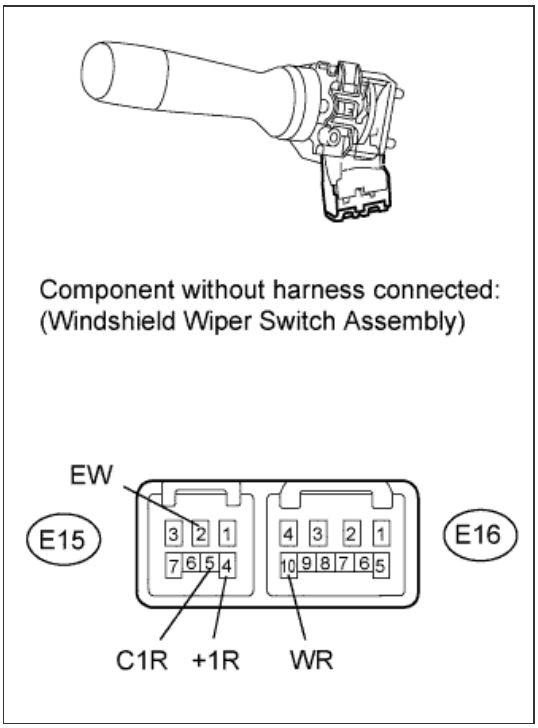
iv. Turn the washer switch ON and OFF, and check the voltage between terminals E16-2 (+1) and E15-2 (EW).

OK:
Refer to the illustration below.



If the result is not as specified, replace the windshield wiper switch assembly.

e. Check the rear wiper switch.



i. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Rear Wiper Switch (w/o Rain Sensor)

Tester Connection	Switch Condition	Specified Condition
E15-2 (EW) - E15-5 (C1R)	LO	Below 1 Ω
E15-2 (EW) - E15-4 (+1R)	HI	
E15-2 (EW) - E15-5 (C1R)	OFF	10 kΩ or higher
E15-2 (EW) - E15-4 (+1R)		

If the result is not as specified, replace the windshield wiper switch assembly.

Standard Resistance:

Rear Wiper Switch (w/ Rain Sensor)

Tester Connection	Switch Condition	Specified Condition
E15-2 (EW) - E15-5 (C1R)	LO	Below 1 Ω
E15-2 (EW) - E15-4 (+1R)	HI	
E15-2 (EW) - E15-5 (C1R)	OFF	10 kΩ or higher
E15-2 (EW) - E15-4 (+1R)		

If the result is not as specified, replace the windshield wiper switch assembly.

f. Check the rear washer switch.

i. Measure the resistance of the switch.

Standard Resistance:

Tester Connection	Switch Condition	Specified Condition
E15-2 (EW) -	On	Below 1 Ω

E16-10 (WR)	Off	10 kΩ or higher

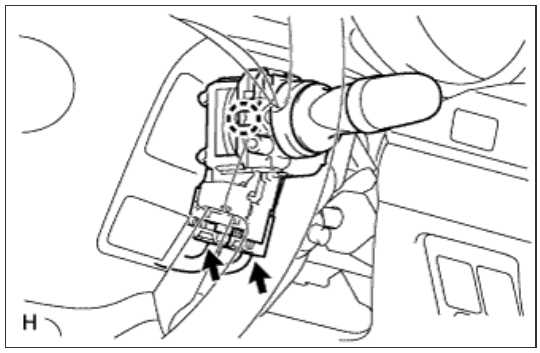
If the result is not as specified, replace the windshield wiper switch assembly.

for Preparation Click here

1. INSTALL WINDSHIELD WIPER SWITCH ASSEMBLY

a. Attach the claw to install the windshield wiper switch assembly.

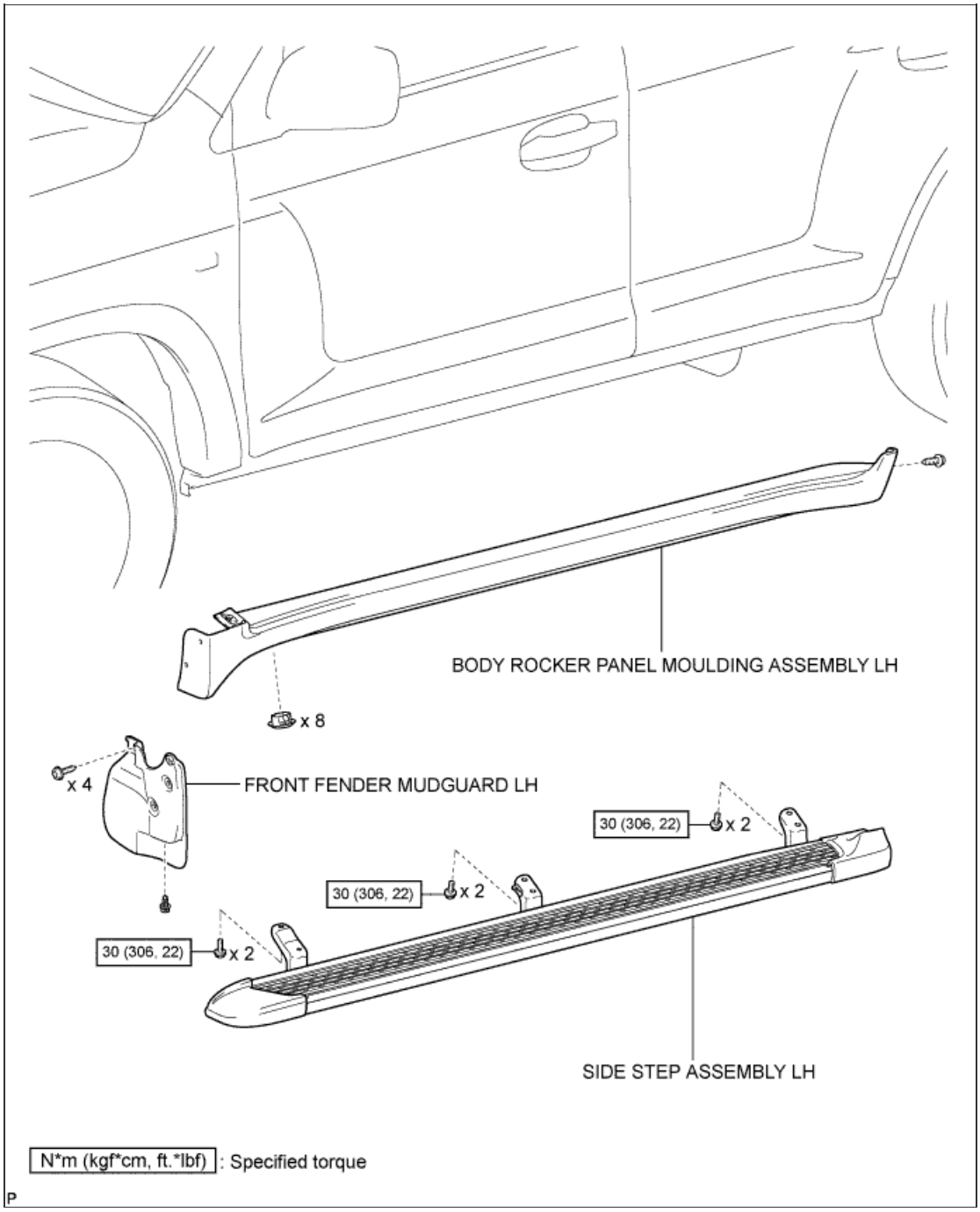
b. Connect the 2 connectors.

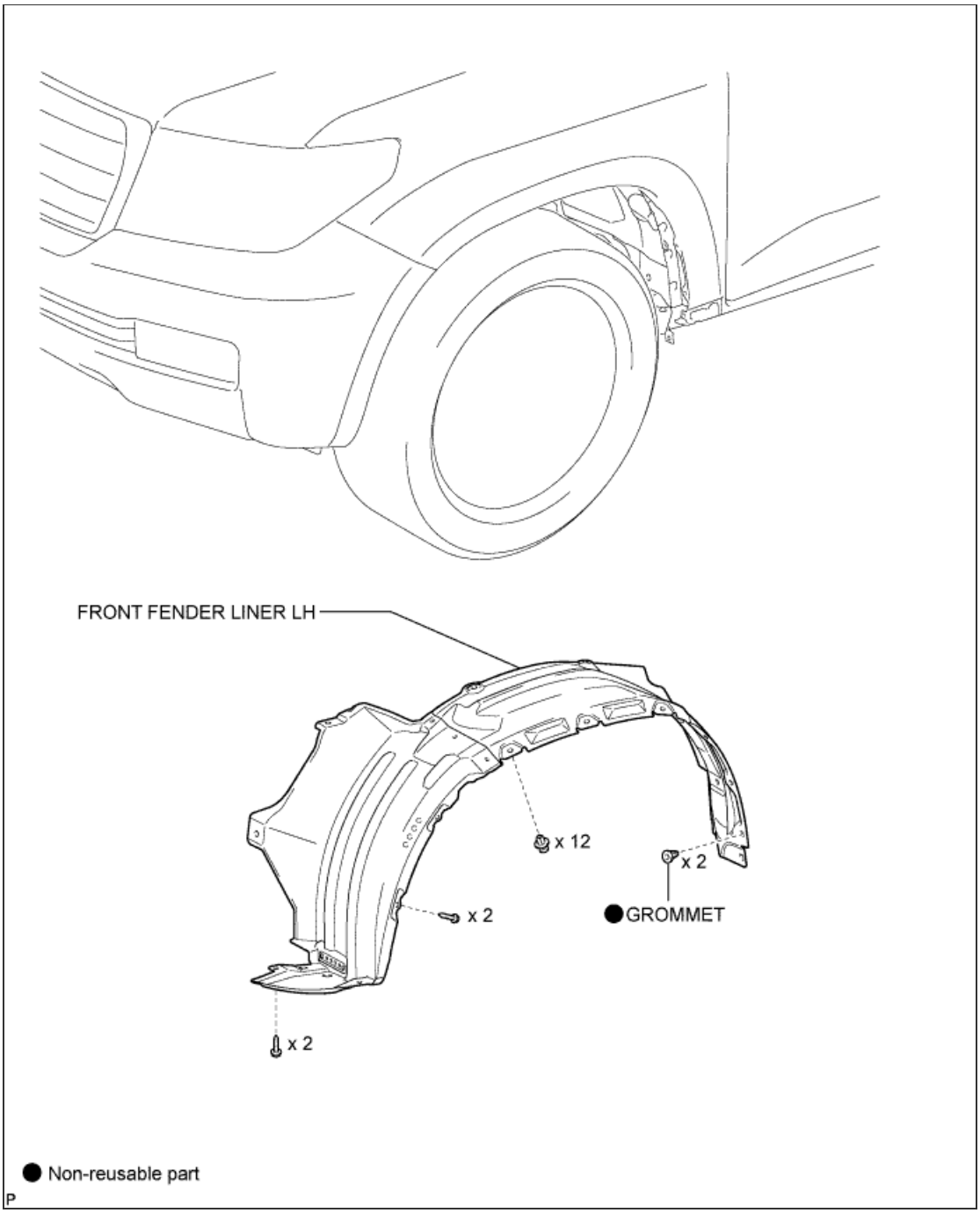


2. INSTALL LOWER STEERING COLUMN CO ER

3. INSTALL UPPER STEERING COLUMN CO ER

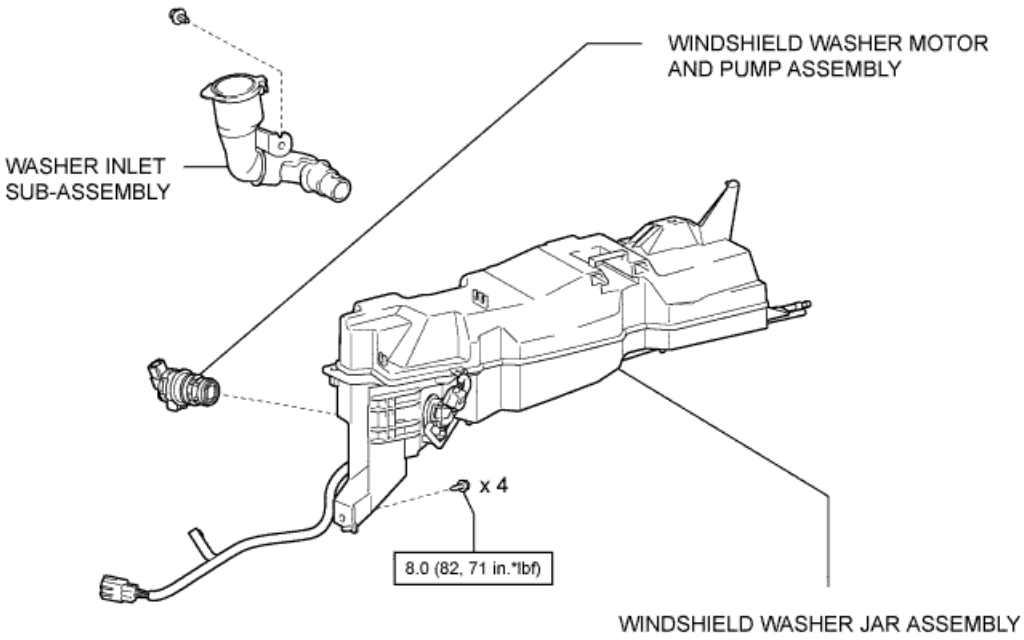
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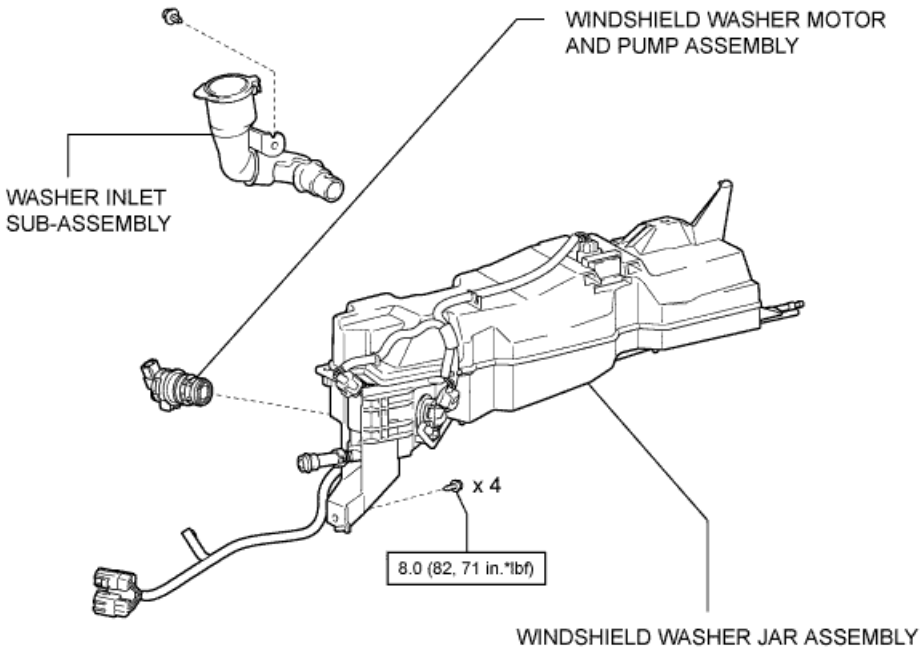
w/o Headlight Cleaner System:



N*m (kgf*cm, ft.*lbf) : Specified torque

P

w/ Headlight Cleaner System:



N*m (kgf*cm, ft.*lbf) : Specified torque

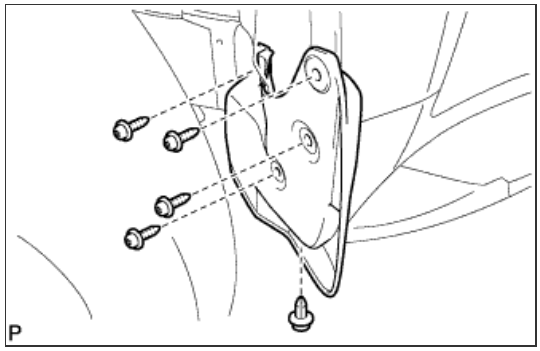
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for Preparation Click here

1. REMOVE FRONT FENDER MUDGUARD LH

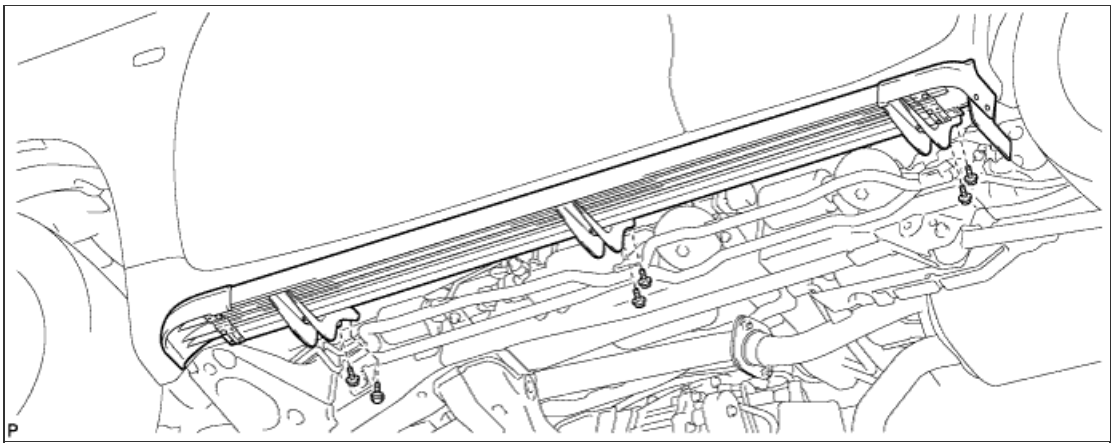
a. Remove the clip.

b. Using a T30 "TORX" socket, remove the 4 screws and mudguard.



2. REMOVE SIDE STEP ASSEMBLY LH

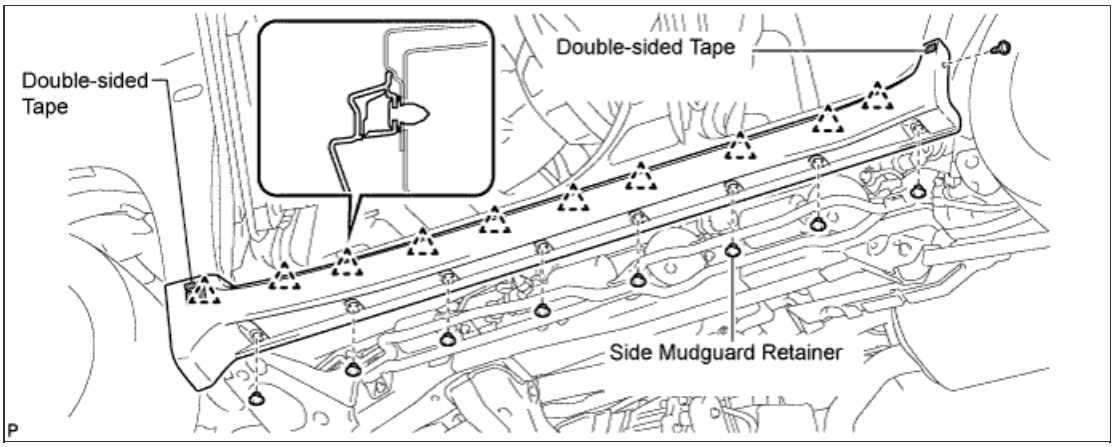
a. Remove the 6 bolts and side step.



3. REMOVE BODY ROCKER PANEL MOULDING ASSEMBLY LH

a. Remove the 8 side mudguard retainers and screw.

b. Detach the 10 clips and remove the rocker panel moulding.

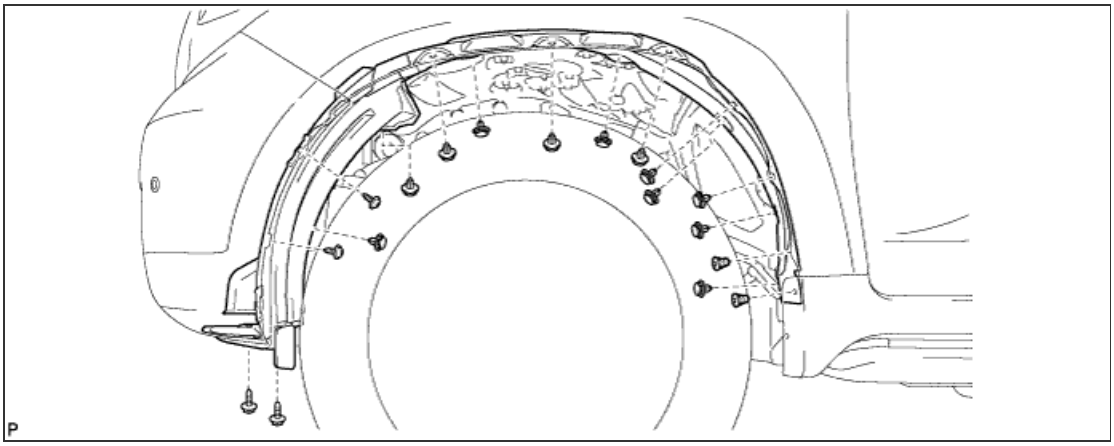


4. REMOVE FRONT FENDER LINER LH

a. Remove the 2 screws.

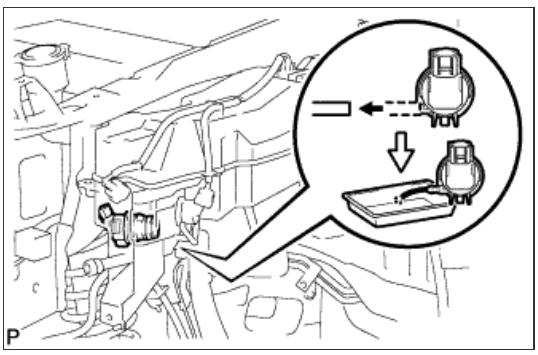
b. Using a T30 "TORX" socket, remove the 2 screws.

c. Using a clip remover, remove the 2 grommets, 12 clips and fender liner.



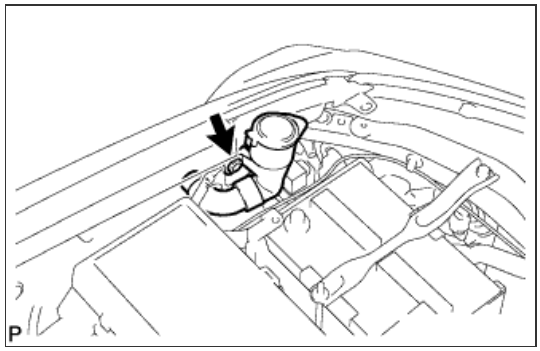
5. DRAIN WASHER FLUID

a. Remove the washer hose from the windshield washer motor and pump, and drain the washer fluid.



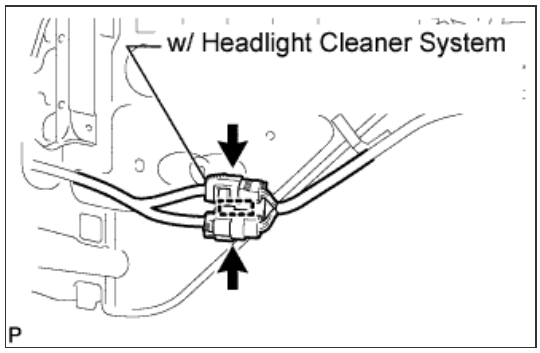
6. REMOVE WASHER INLET SUB-ASSEMBLY

a. Using a clip remover, remove the clip and washer inlet.



7. REMOVE WINDSHIELD WASHER JAR ASSEMBLY

a. w/ Headlight Cleaner System:



i. Detach the clamp.

ii. Disconnect the 2 connectors.

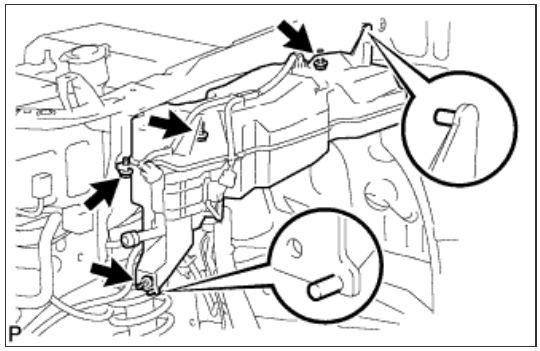
iii. Disconnect the headlight cleaner hose.

b. w/o Headlight Cleaner System:

i. Detach the clamp.

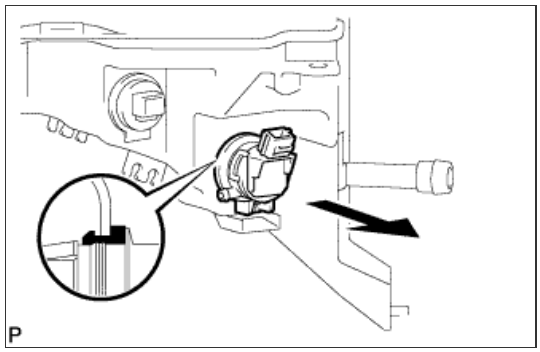
ii. Disconnect the connector.

c. Remove the 4 bolts. Then remove the windshield washer jar.



8. REMOVE WINDSHIELD WASHER MOTOR AND PUMP ASSEMBLY

a. Remove the windshield washer motor and pump assembly together with the gasket in the direction shown in the illustration.



for Preparation Click here

1. INSPECT WINDSHIELD WASHER MOTOR AND PUMP ASSEMBLY

HINT:

This check should be performed with the windshield washer motor and pump installed to the washer jar.

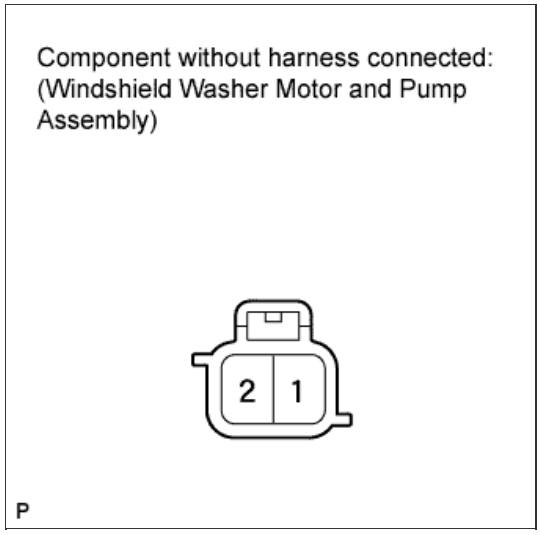
a. Fill the washer jar with washer fluid.

b. Apply battery voltage to the washer motor and check the operation of the washer motor.

OK:

Measurement Condition	Specified Condition
Battery positive (+) → Terminal 1 Battery negative (-) → Terminal 2	Windshield washer motor operation is normal

If the result is not as specified, replace the windshield washer motor and pump assembly.



for Preparation Click here

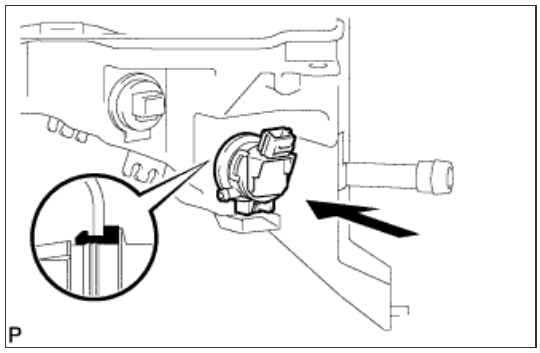
1. INSTALL WINDSHIELD WASHER MOTOR AND PUMP ASSEMBLY

a. Install the washer motor together with the gasket in the direction shown in the illustration.

HINT:

Make sure the gasket is positioned as shown in the illustration.

b. Connect the connector.

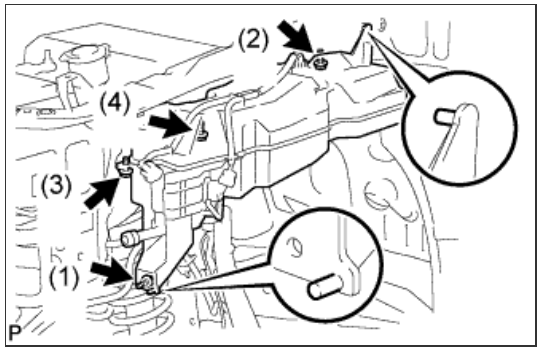


2. INSTALL WINDSHIELD WASHER JAR ASSEMBLY

a. Temporarily install the windshield washer jar with the 4 bolts.

b. Tighten the 4 bolts in the order shown in the illustration to install the windshield washer jar.

Torque:
8.0 N*m{ 82 kgf*cm , 71 in.*lbf }



c. w/ Headlight Cleaner System:

i. Connect the 2 connectors.

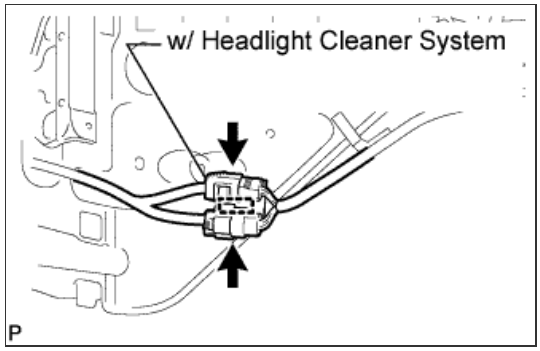
ii. Attach the clamp.

iii. Connect the headlight cleaner hose to the headlight cleaner motor and pump.

d. w/o Headlight Cleaner System:

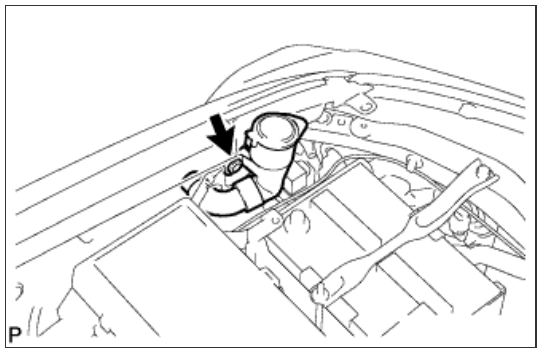
i. Connect the connector.

ii. Attach the clamp.



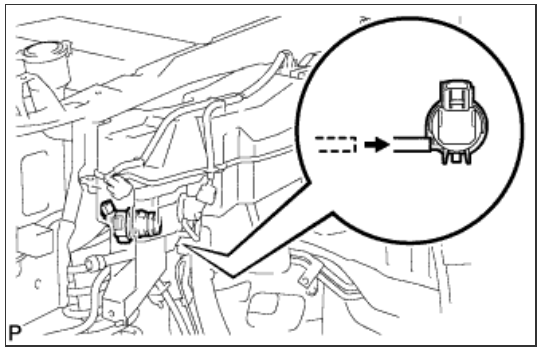
3. INSTALL WASHER INLET SUB-ASSEMBLY

a. Install the washer inlet with the clip.



4. FILL WINDSHIELD WASHER JAR AND PUMP ASSEMBLY WITH WASHER FLUID

a. Connect the washer hose to the windshield washer motor and pump, and fill the washer jar with washer fluid.

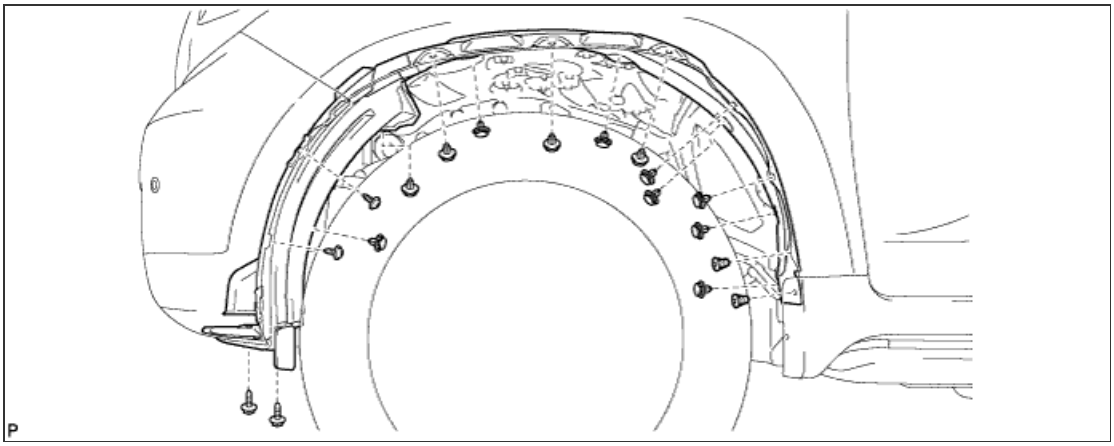


5. INSTALL FRONT FENDER LINER LH

a. Install the fender liner with the 12 clips and 2 new grommets.

b. Using a T30 "TORX" socket, install the 2 screws.

c. Install the 2 screws.



6. INSTALL BODY ROCKER PANEL MOULDING ASSEMBLY LH

a. Clean the vehicle body surface.

i. Using a heat light, heat the vehicle body surface.

ii. Remove the double-sided tape from the vehicle body.

iii. Wipe off any tape adhesive residue with cleaner.

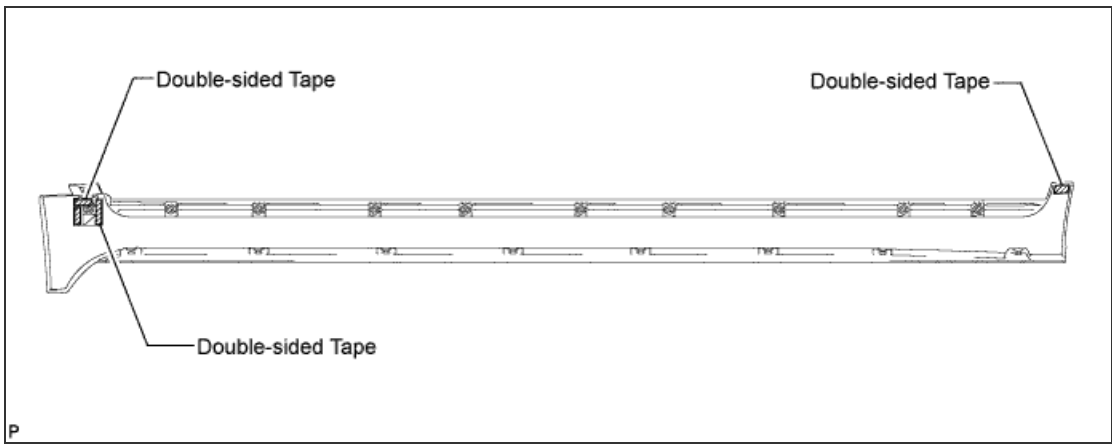
b. If reusing the rocker panel moulding:
Clean the rocker panel moulding.

i. Using a heat light, heat the rocker panel moulding.

ii. Remove the double-sided tape from the rocker panel moulding.

iii. Wipe off any tape adhesive residue with cleaner.

iv. Apply new double-sided tape to the rocker panel moulding, as shown in the illustration.



c. Install the rocker panel moulding.

i. Using a heat light, heat the vehicle body and rocker panel moulding.

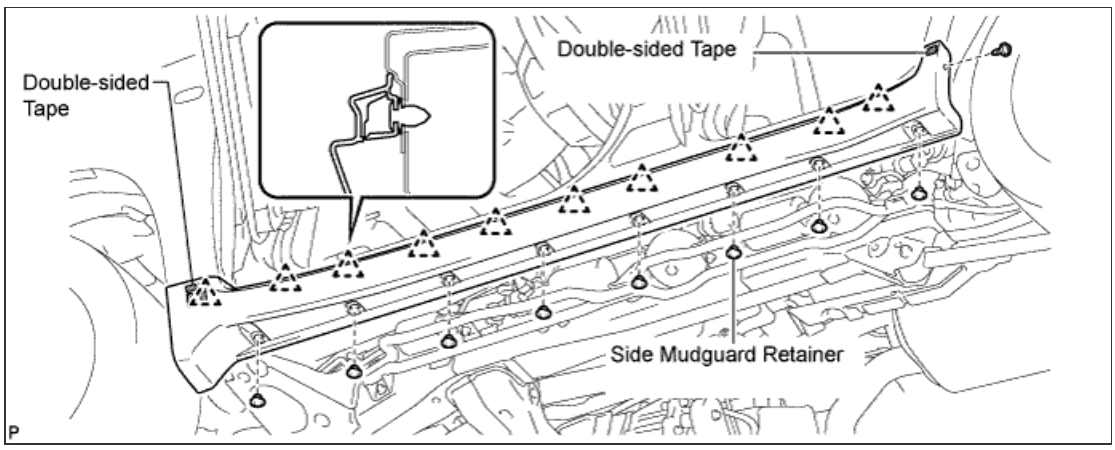
ii. Remove the peeling paper from the face of the rocker panel moulding.

HINT:

After removing the peeling paper, keep the exposed adhesive free from foreign matter.

iii. Attach the 10 clips to install the rocker panel moulding.

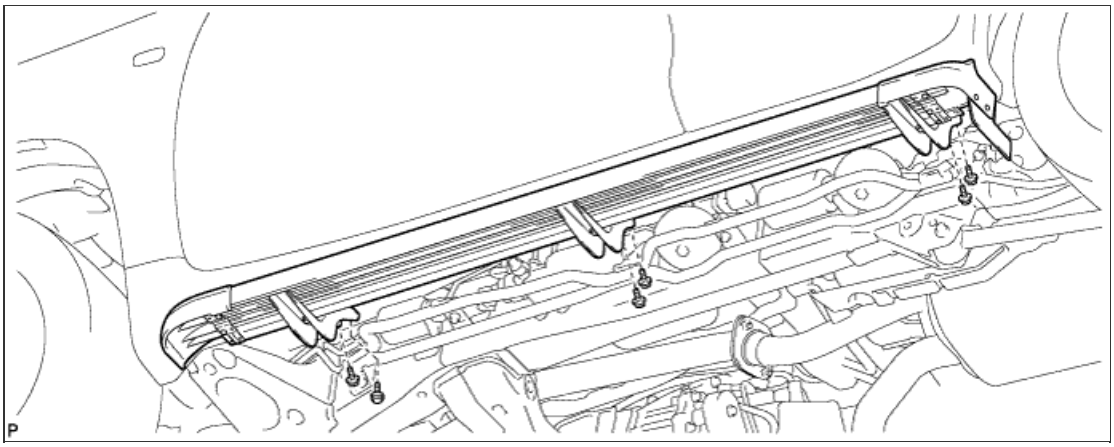
iv. Install the 8 side mudguard retainers and screw.



7. INSTALL SIDE STEP ASSEMBLY LH

a. Install the side step with the 6 bolts.

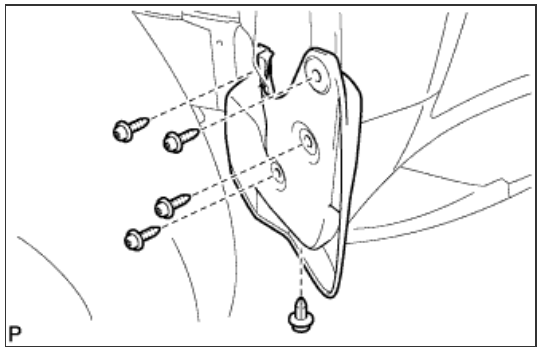
Torque:
30 N*m{ 306 kgf*cm , 22 ft.*lbf }



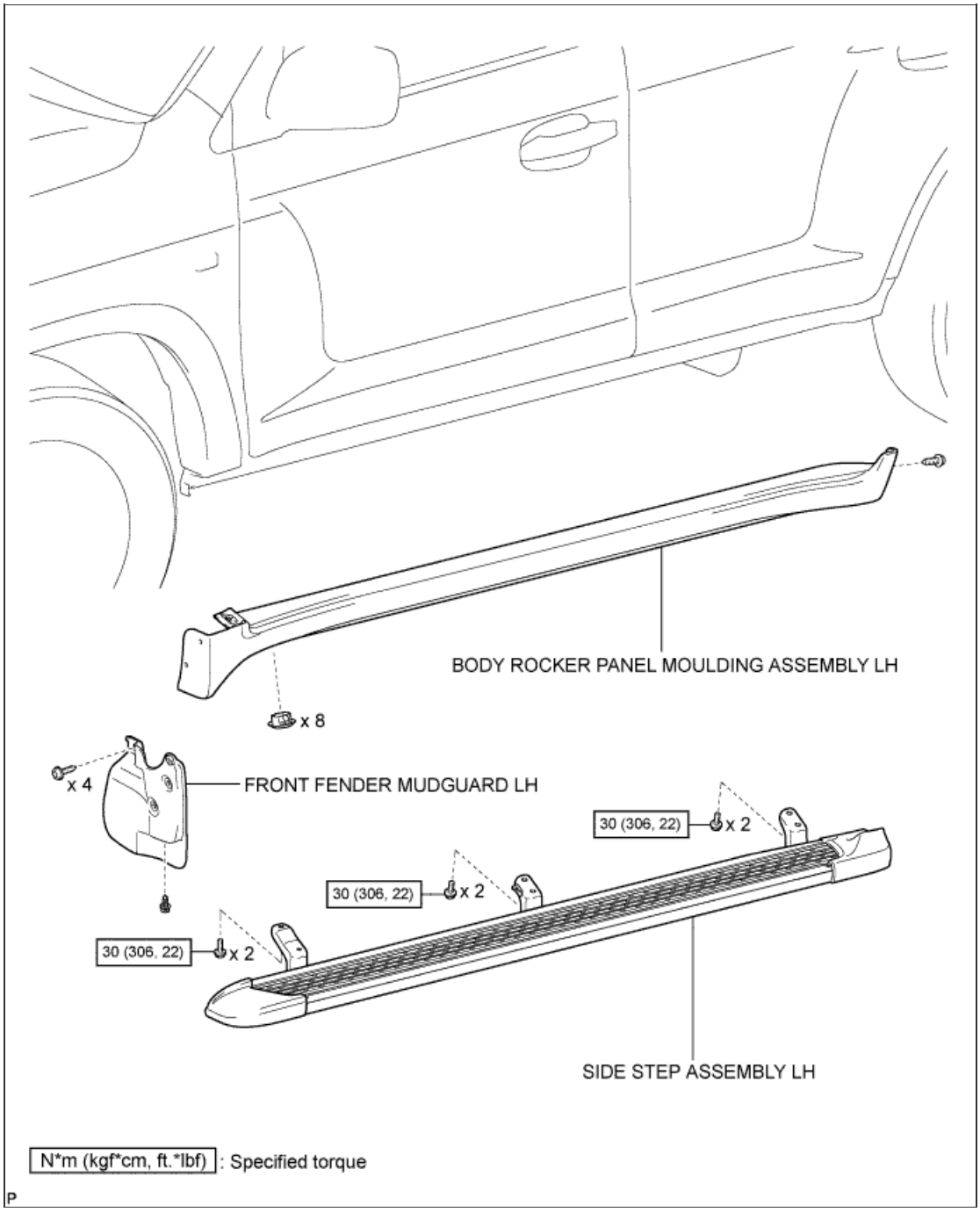
8. INSTALL FRONT FENDER MUDGUARD LH

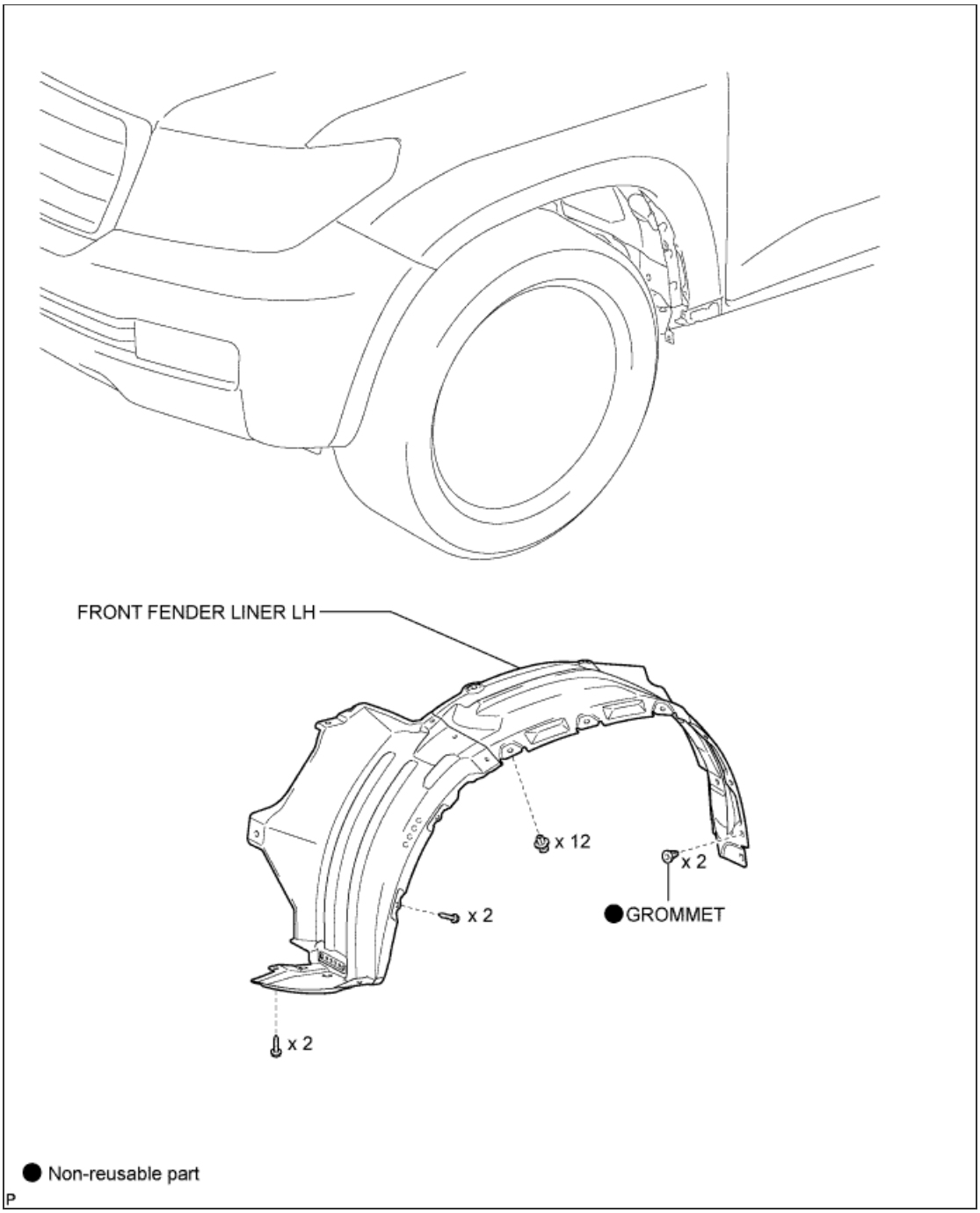
a. Install the mudguard with the clip.

b. Using a T30 "TORX" socket, install the 4 screws.

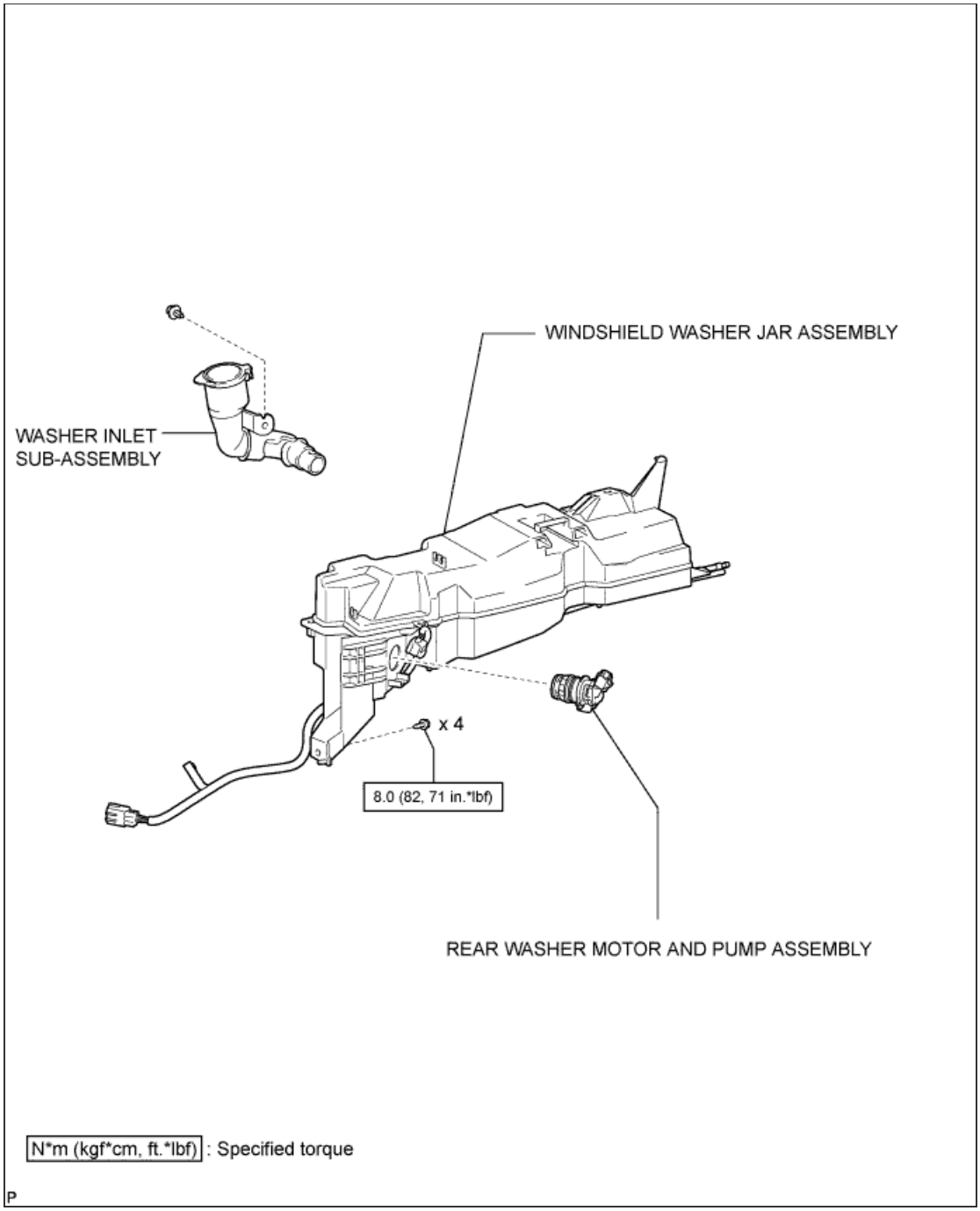


for Preparation Click here

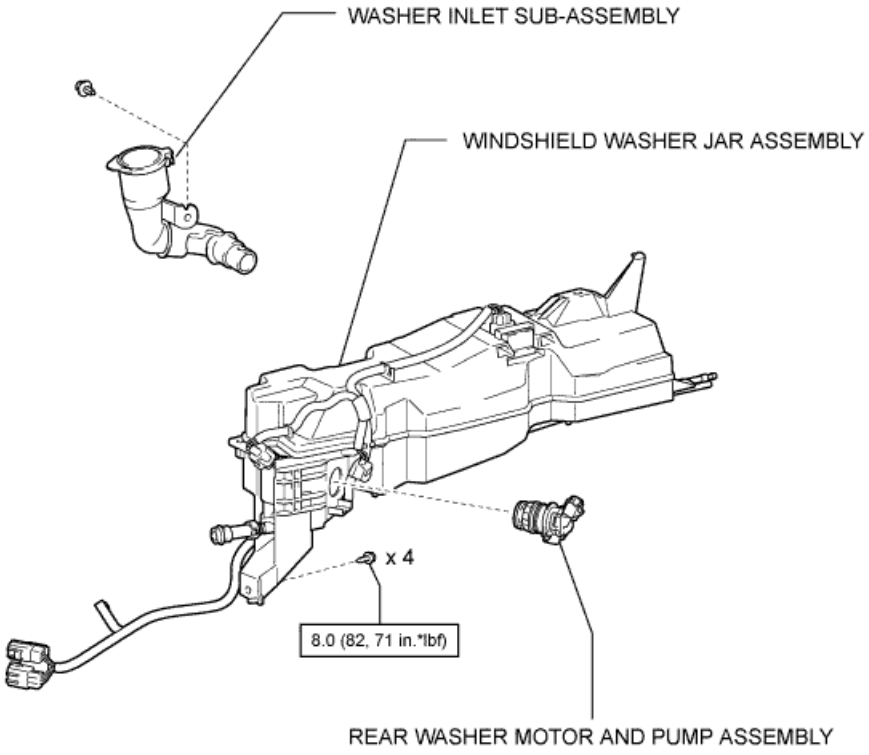




P


WINDSHIELD WASHER JAR ASSEMBLY
WASHER INLET
SUB-ASSEMBLY
x 4
8.0 (82, 71 in.*lbf)
REAR WASHER MOTOR AND PUMP ASSEMBLY
N*m (kgf*cm, ft.*lbf) : Specified torque
P

w/ Headlight Cleaner System:



N*m (kgf*cm, ft.*lbf) : Specified torque

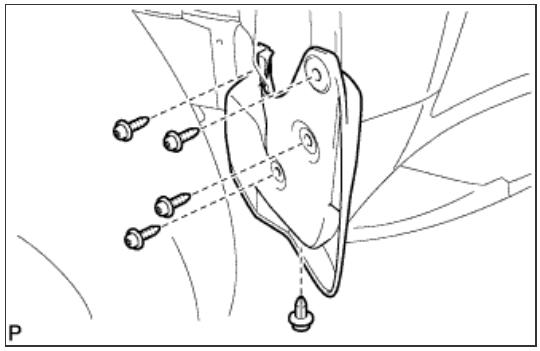
P

for Preparation Click here

1. REMOVE FRONT FENDER MUDGUARD LH

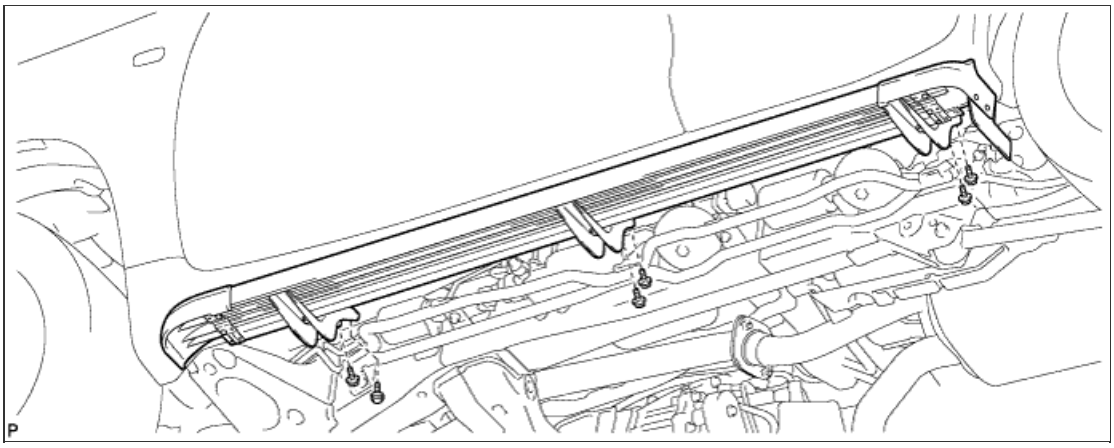
a. Remove the clip.

b. Using a T30 "TORX" socket, remove the 4 screws and mudguard.



2. REMOVE SIDE STEP ASSEMBLY LH

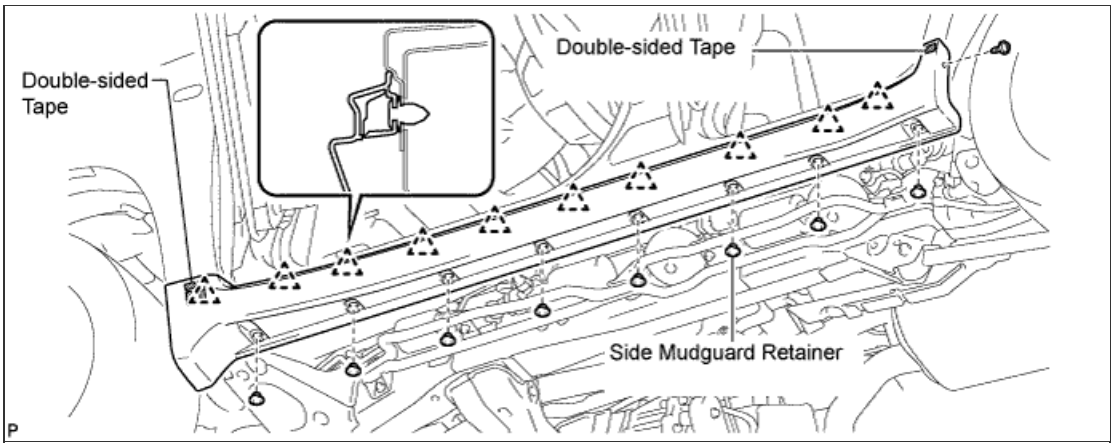
a. Remove the 6 bolts and side step.



3. REMOVE BODY ROCKER PANEL MOULDING ASSEMBLY LH

a. Remove the 8 side mudguard retainers and screw.

b. Detach the 10 clips and remove the rocker panel moulding.

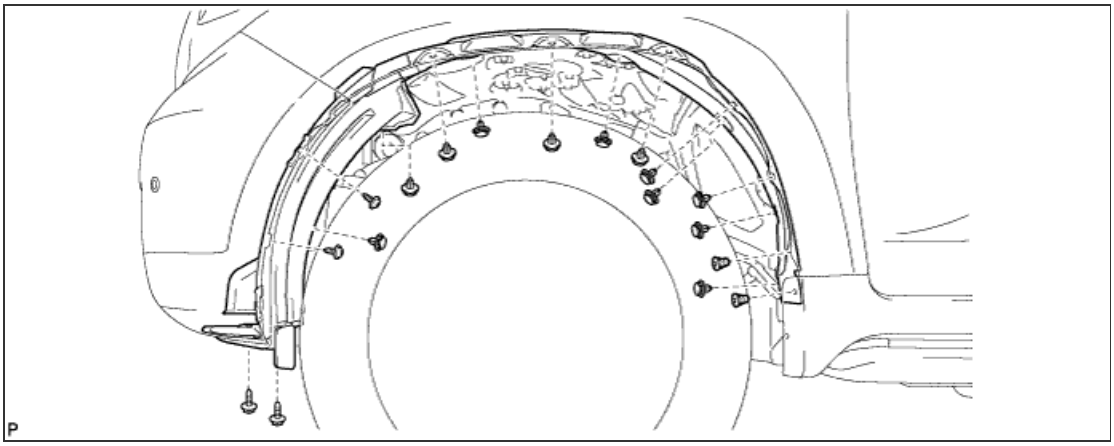


4. REMOVE FRONT FENDER LINER LH

a. Remove the 2 screws.

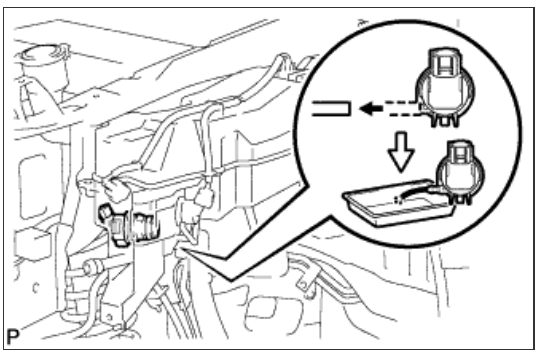
b. Using a T30 "TORX" socket, remove the 2 screws.

c. Using a clip remover, remove the 2 grommets, 12 clips and fender liner.



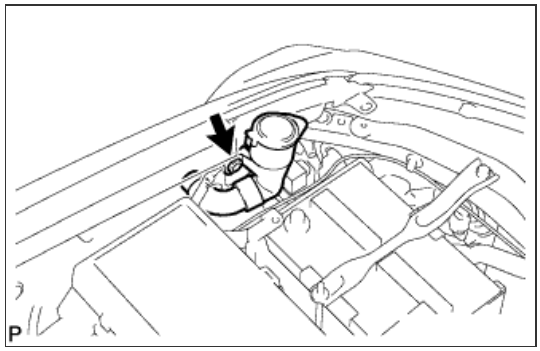
5. DRAIN WASHER FLUID

a. Remove the washer hose from the windshield washer motor and pump, and drain the washer fluid.



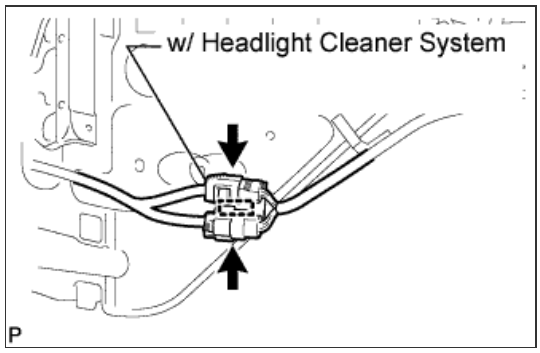
6. REMOVE WASHER INLET SUB-ASSEMBLY

a. Using a clip remover, remove the clip and washer inlet.



7. REMOVE WINDSHIELD WASHER JAR ASSEMBLY

a. w/ Headlight Cleaner System:



i. Detach the clamp.

ii. Disconnect the 2 connectors.

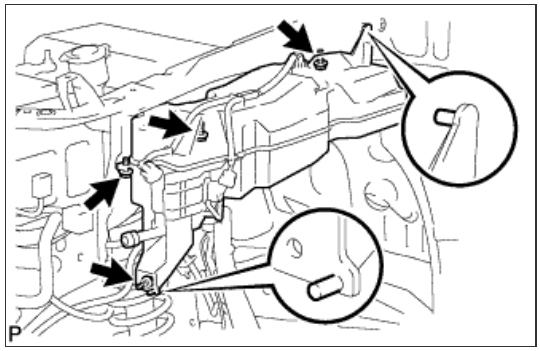
iii. Disconnect the headlight cleaner hose.

b. w/o Headlight Cleaner System:

i. Detach the clamp.

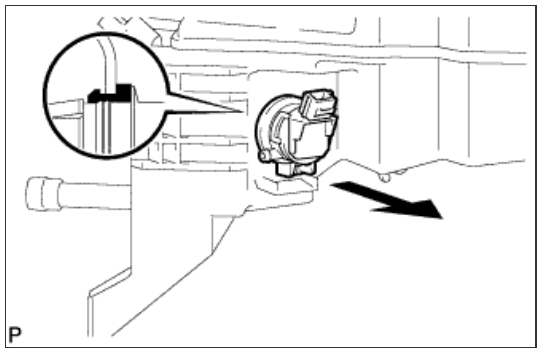
ii. Disconnect the connector.

c. Remove the 4 bolts. Then remove the windshield washer jar.



8. REMOVE REAR WASHER MOTOR AND PUMP ASSEMBLY

a. Remove the washer motor together with the gasket in the direction shown in the illustration.



for Preparation Click here

1. INSPECT REAR WASHER MOTOR & PUMP ASSEMBLY

HINT:

This check should be performed with the rear washer motor and pump assembly installed to the washer jar.

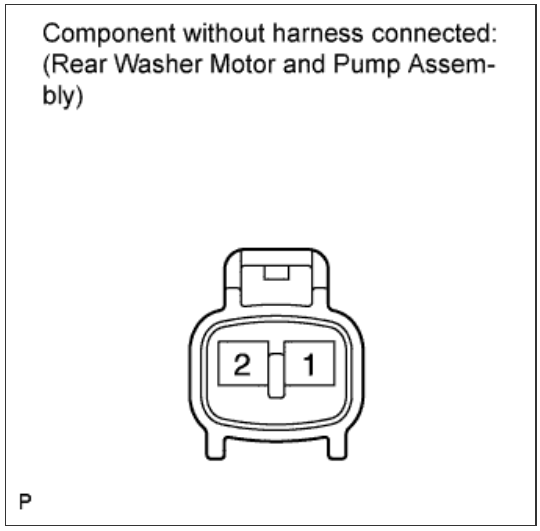
a. Fill the washer jar with washer fluid.

b. Apply battery voltage to the washer motor and check the operation of the washer motor and pump assembly.

OK:

Measurement Condition	Specified Condition
Battery positive (+) → Terminal 1 Battery negative (-) → Terminal 2	Washer motor and pump operation is normal

If the result is not as specified, replace the rear washer motor and pump assembly.



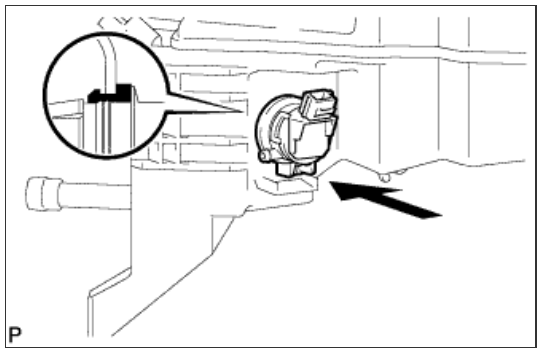
for Preparation Click here

1. INSTALL REAR WASHER MOTOR AND PUMP ASSEMBLY

a. Install the washer motor together with the gasket in the direction shown in the illustration.

HINT:

Make sure the gasket is positioned as shown in the illustration.

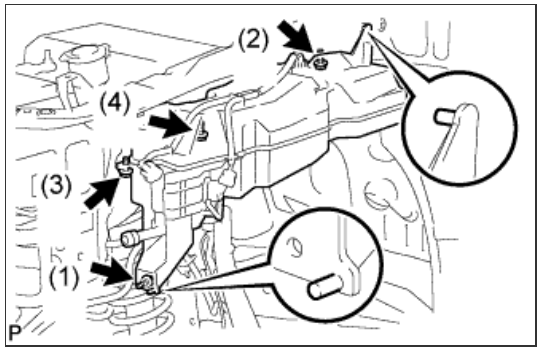


2. INSTALL WINDSHIELD WASHER JAR ASSEMBLY

a. Temporarily install the windshield washer jar with the 4 bolts.

b. Tighten the 4 bolts in the order shown in the illustration to install the windshield washer jar.

Torque:
8.0 N*m{ 82 kgf*cm , 71 in.*lbf }



c. w/ Headlight Cleaner System:

i. Connect the 2 connectors.

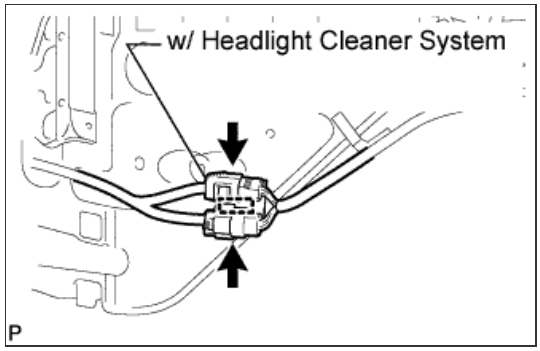
ii. Attach the clamp.

iii. Connect the headlight cleaner hose to the headlight cleaner motor and pump.

d. w/o Headlight Cleaner System:

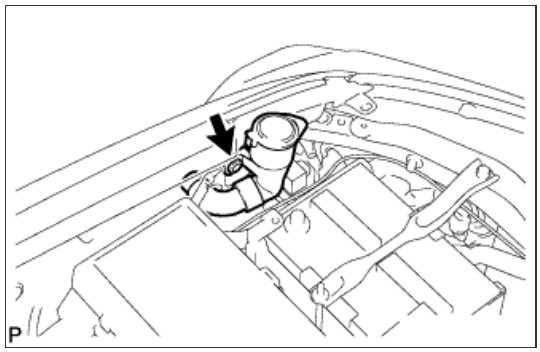
i. Connect the connector.

ii. Attach the clamp.



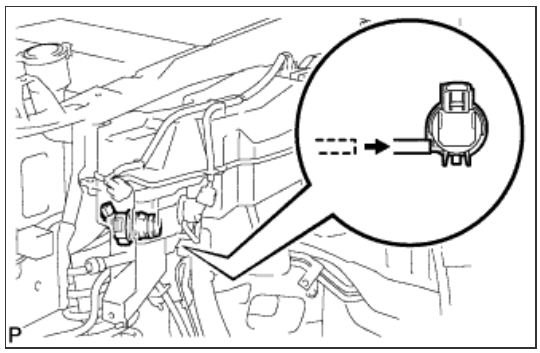
3. INSTALL WASHER INLET SUB-ASSEMBLY

a. Install the washer inlet with the clip.



4. ILL WINDSHIELD WASHER JAR AND PUMP ASSEMBLY WITH WASHER FLUID

a. Connect the washer hose to the windshield washer motor and pump, and fill the washer jar with washer fluid.

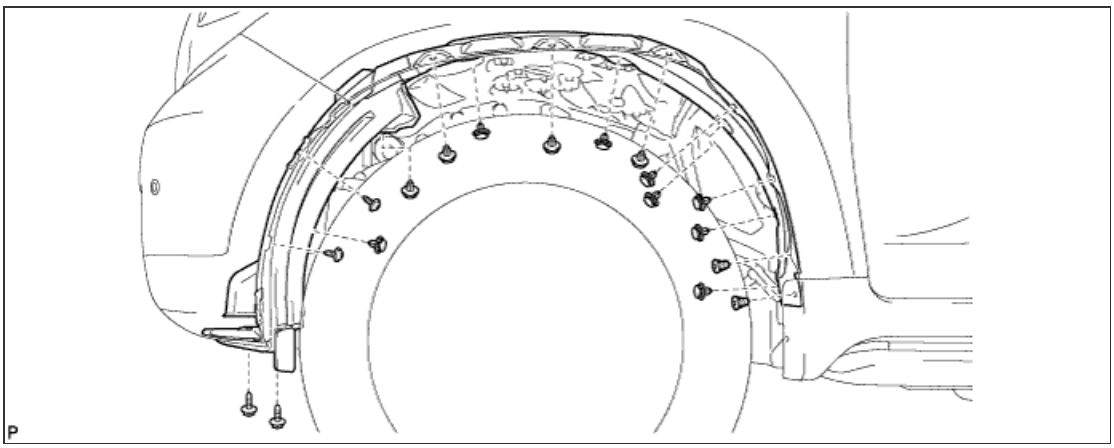


5. INSTALL FRONT FENDER LINER LH

a. Install the fender liner with the 12 clips and 2 new grommets.

b. Using a T30 "TORX" socket, install the 2 screws.

c. Install the 2 screws.



6. INSTALL BODY ROCKER PANEL MOULDING ASSEMBLY LH

a. Clean the vehicle body surface.

i. Using a heat light, heat the vehicle body surface.

ii. Remove the double-sided tape from the vehicle body.

iii. Wipe off any tape adhesive residue with cleaner.

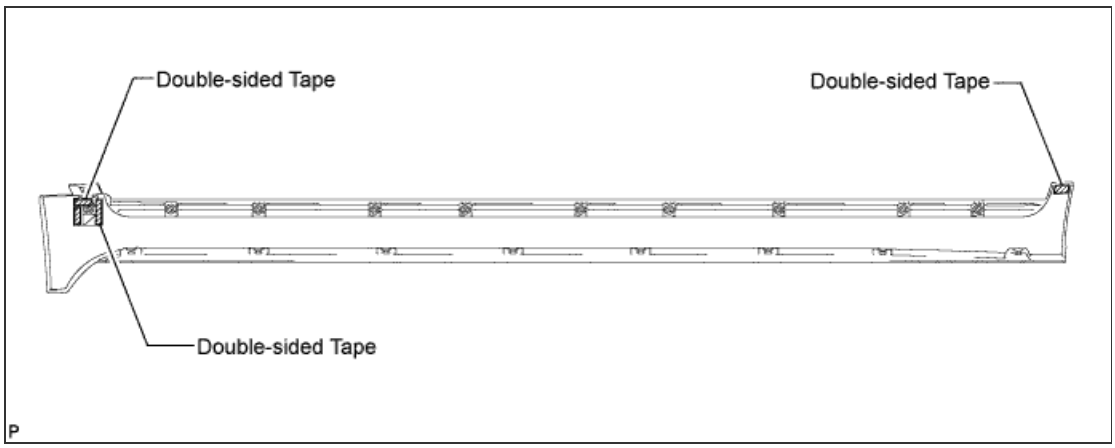
b. If reusing the rocker panel moulding:
Clean the rocker panel moulding.

i. Using a heat light, heat the rocker panel moulding.

ii. Remove the double-sided tape from the rocker panel moulding.

iii. Wipe off any tape adhesive residue with cleaner.

i . Apply new double-sided tape to the rocker panel moulding, as shown in the illustration.



c. Install the rocker panel moulding.

i. Using a heat light, heat the vehicle body and rocker panel moulding.

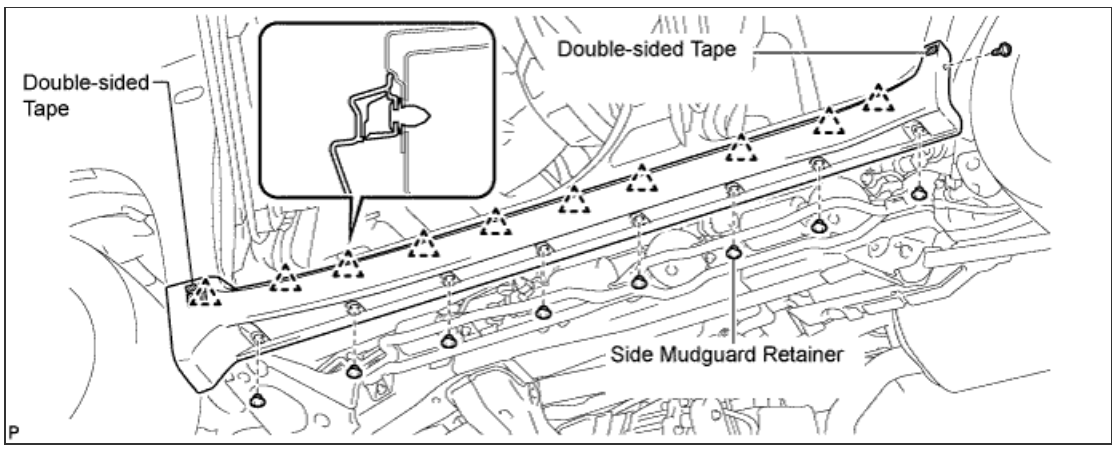
ii. Remove the peeling paper from the face of the rocker panel moulding.

HINT:

After removing the peeling paper, keep the exposed adhesive free from foreign matter.

iii. Attach the 10 clips to install the rocker panel moulding.

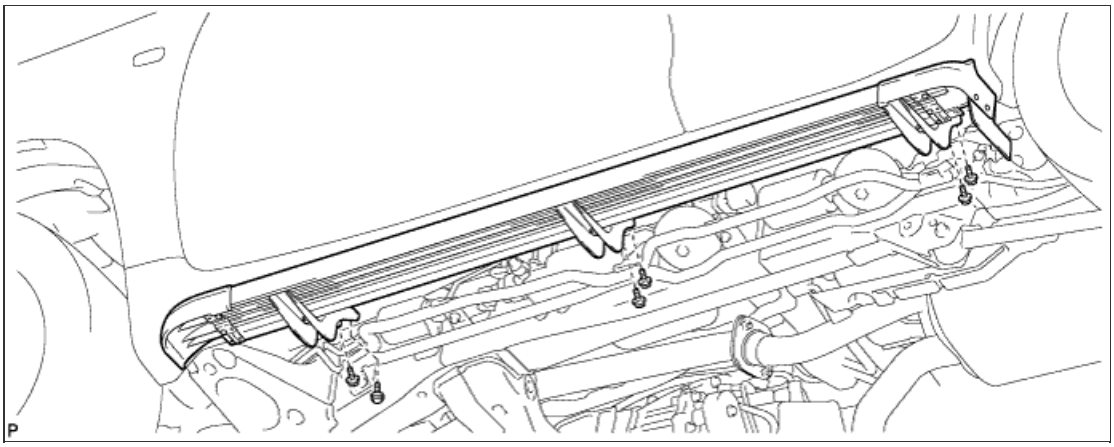
i . Install the 8 side mudguard retainers and screw.



7. INSTALL SIDE STEP ASSEMBLY LH

a. Install the side step with the 6 bolts.

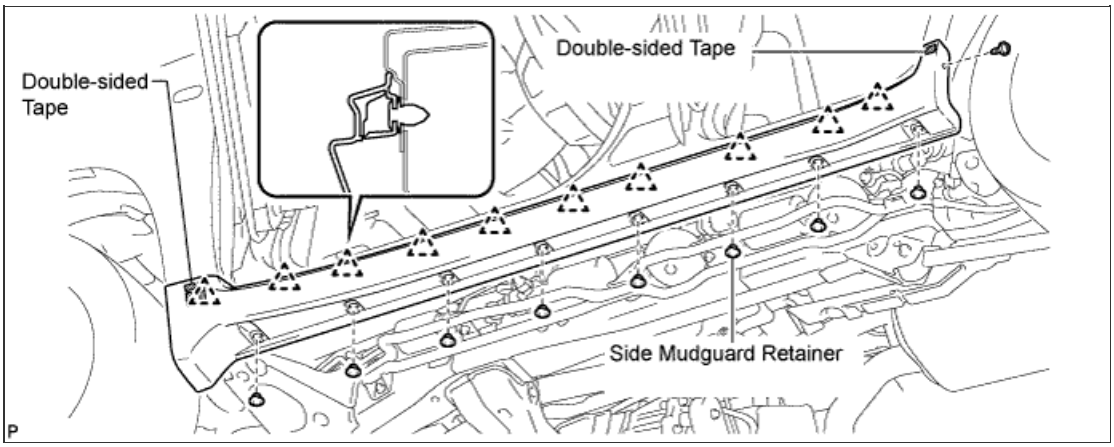
Torque:
30 N*m{ 306 kgf*cm , 22 ft.*lbf }



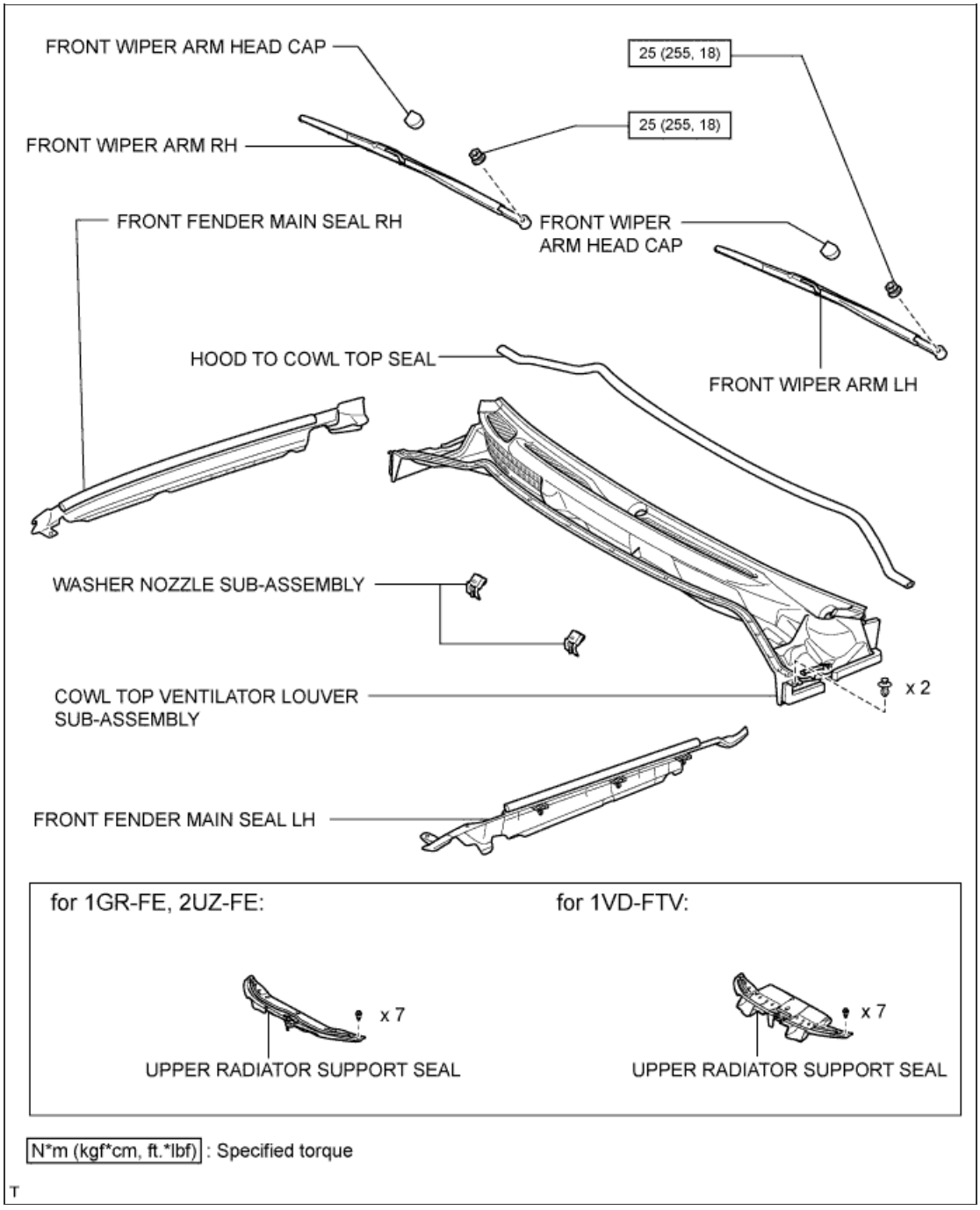
8. INSTALL FRONT FENDER MUDGUARD LH

a. Remove the 8 side mudguard retainers and screw.

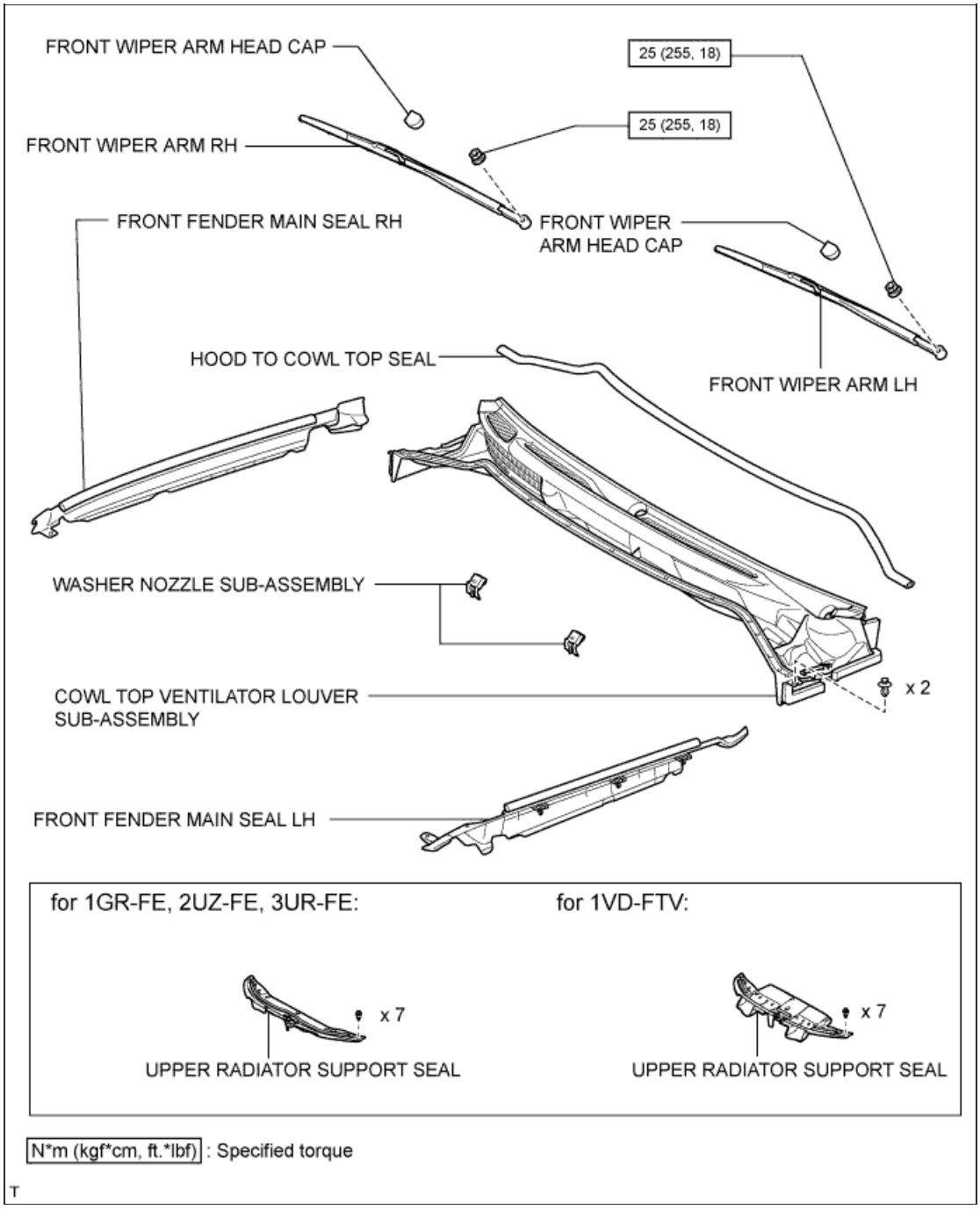
b. etah the 10 clips and remove the rocker panel moulding.



for Prep r tion Click here



for Prep r tion Click here



for Preparation Click here

HINT:

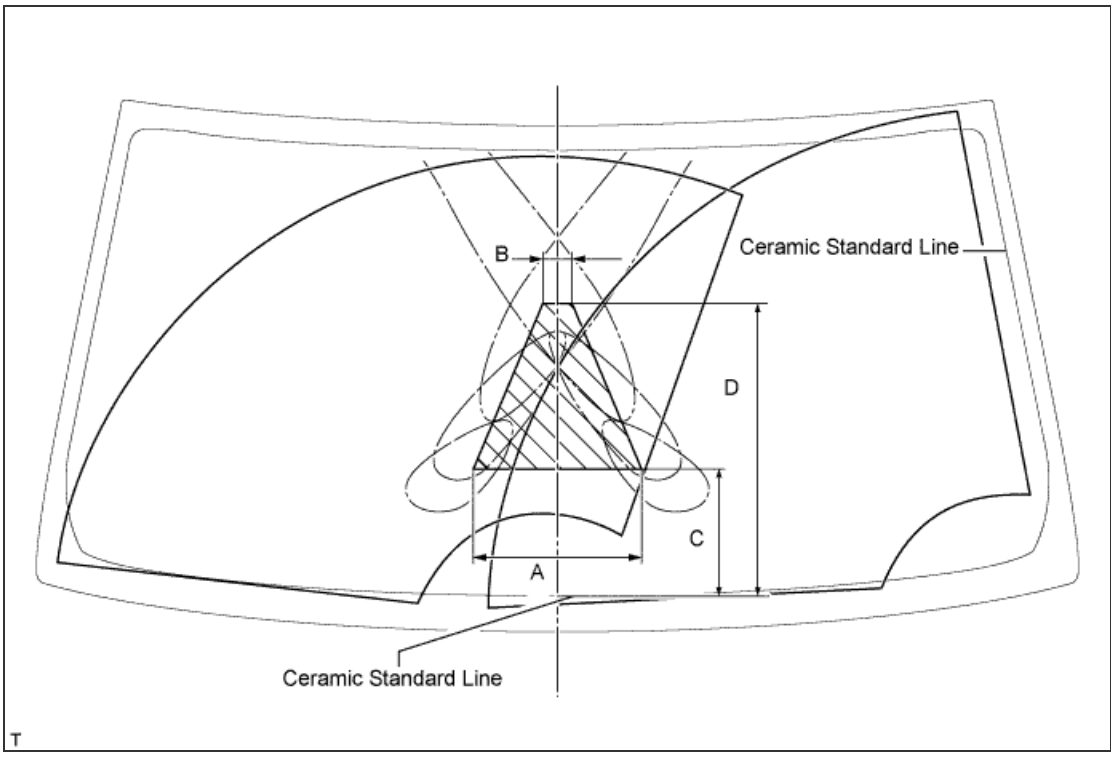
- **Use the same procedures for LHD and RHD vehicles.**
- **The procedures listed below are for LHD vehicles.**

1. INSPECT WASHER NOZZLE SUB-ASSEMBLY

a. With the engine running, check that the center stream of washer fluid sprays on the windshield within the hatched area shown in the illustration.

Standard:
Washer fluid hits the windshield in the area shown in the illustration.

If the result is not as specified, replace the washer nozzle.



Standard Measurement:

Area	Specified Condition
A	253.2 mm (9.97 in.)
B	41.4 mm (1.63 in.)
C	192.9 mm (7.59 in.)
D	444.0 mm (17.48 in.)

for Preparation Click here

HINT:

- **Use the same procedures for the LH side and RH side.**
- **The procedures listed below are for the LH side.**

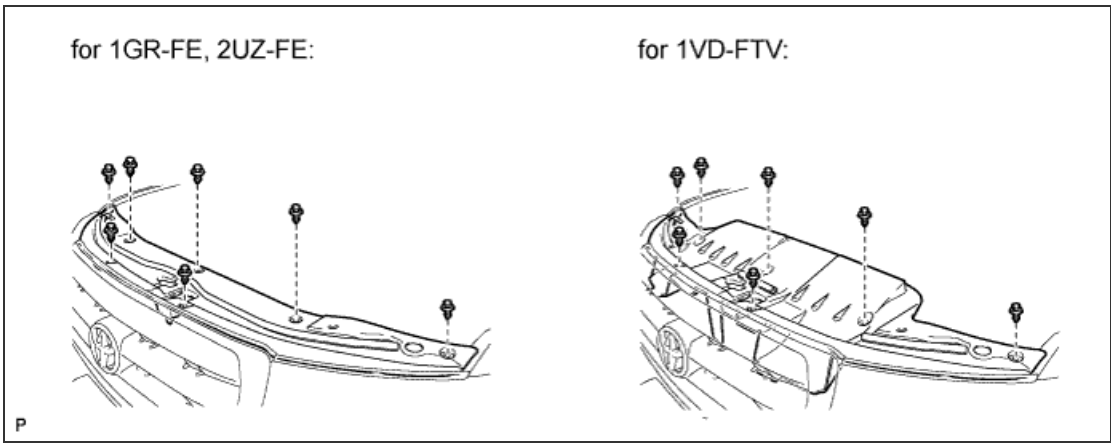
1. DISCONNECT CABLE FROM NEGATIVE BATTERY TERMINAL

NOTICE:

When disconnecting the cable, some systems need to be initialized after the cable is reconnected (Click here).

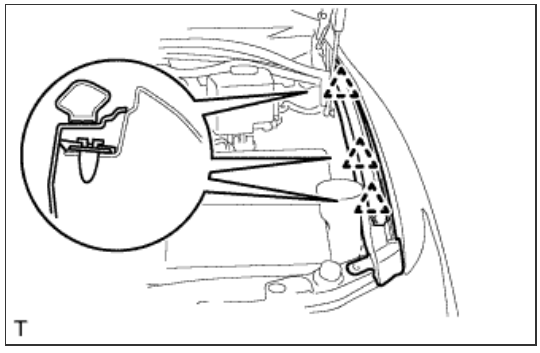
2. REMOVE UPPER RADIATOR SUPPORT SEAL

a. Remove the 7 clips and radiator support seal.



3. REMOVE FRONT FENDER MAIN SEAL LH

a. Using a clip remover, detach the 3 clips and remove the fender main seal.



4. REMOVE FRONT FENDER MAIN SEAL RH

HINT:

Use the same procedures described for the LH side.

5. REMOVE FRONT WIPER ARM LH

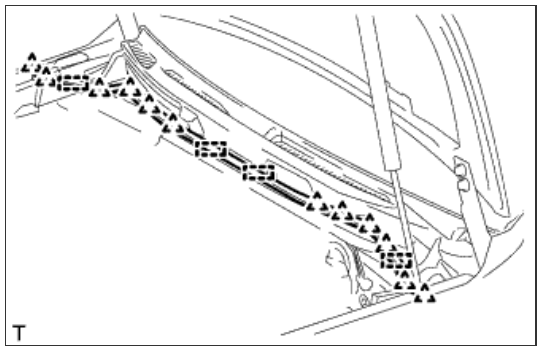
a. Remove the nut, iper arm and blade.

6. REMOVE FRONT WIPER ARM RH

a. Remove the nut, iper arm and blade.

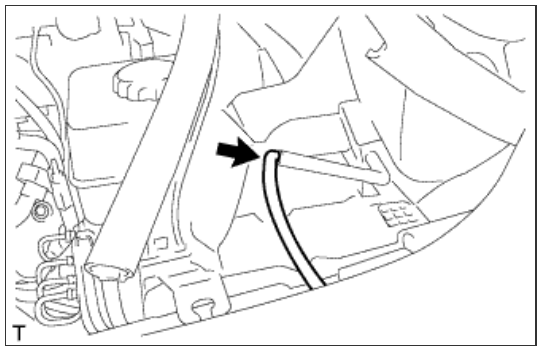
7. REMOVE HOOD TO COWL TOP SEAL

a. Using a clip remover, detach the 12 clips, 4 clamps and remove the hood to co l top seal.



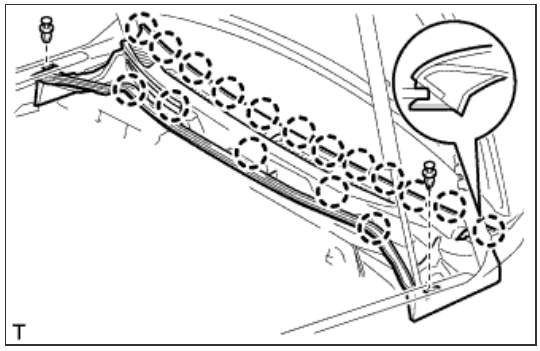
8. REMOVE COWL TOP VENTILATOR LOUVER SUB-ASSEMBLY

a. Remove the her hose.



b. Remove the 2 clips.

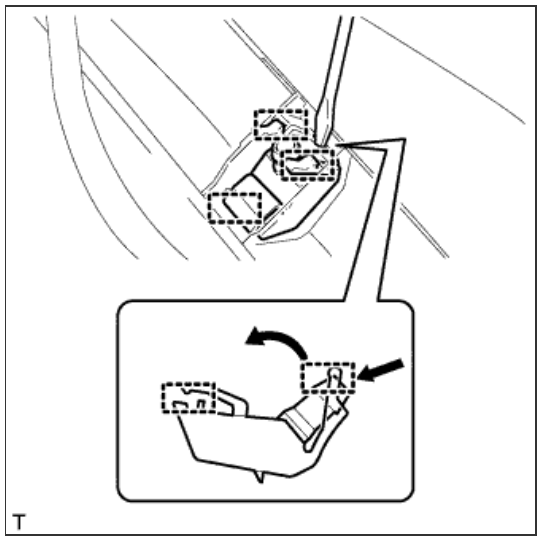
c. Detach the 17 claws and remove the cowl top ventilator louver sub-assembly.



9. REMOVE WASHER NOZZLE SUB-ASSEMBLY

a. Detach the 3 cla s and remove the her nozzle.

b. Disconnect the hose.



for Preparation Click here

HINT:

- **Use the same procedures for the LH side and RH side.**
- **The procedures listed below are for the LH side.**

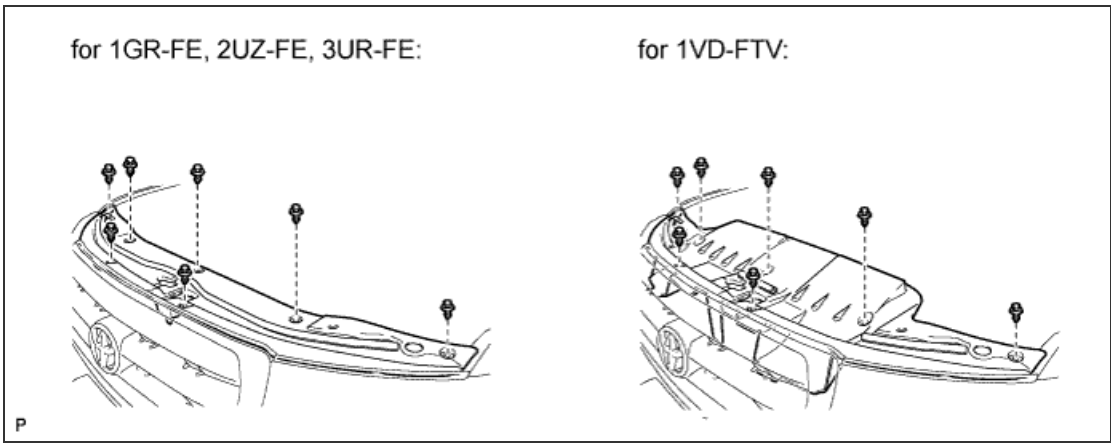
1. DISCONNECT CABLE FROM NEGATIVE BATTERY TERMINAL

NOTICE:

When disconnecting the cable, some systems need to be initialized after the cable is reconnected (Click here).

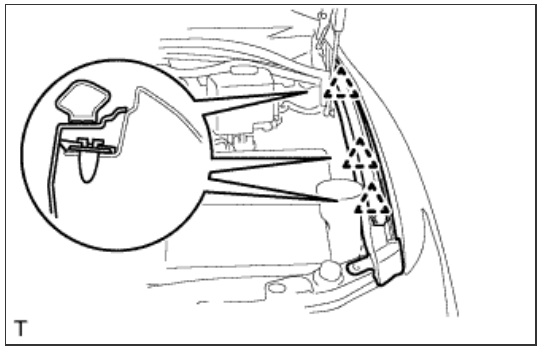
2. REMOVE UPPER RADIATOR SUPPORT SEAL

a. Remove the 7 clips and radiator support seal.



3. REMOVE FRONT FENDER MAIN SEAL LH

a. Using a clip remover, detach the 3 clips and remove the fender main seal.



4. REMOVE FRONT FENDER MAIN SEAL RH

HINT:

Use the same procedures described for the LH side.

5. REMOVE FRONT WIPER ARM LH

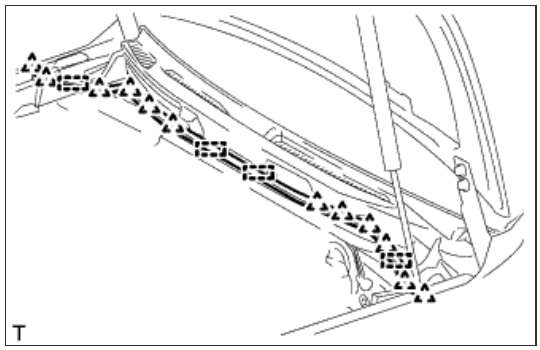
a. Remove the nut, wiper arm and blade.

6. REMOVE FRONT WIPER ARM RH

a. Remove the nut, wiper arm and blade.

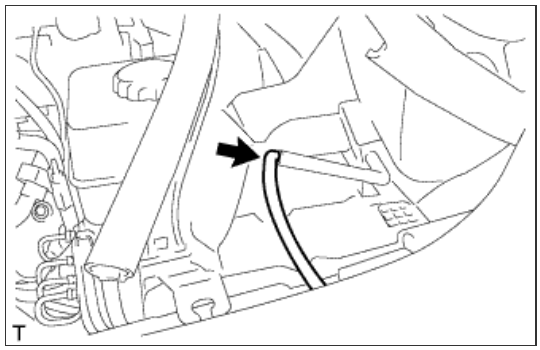
7. REMOVE HOOD TO COWL TOP SEAL

a. Using a clip remover, detach the 12 clips, 4 clamps and remove the hood to cowl top seal.



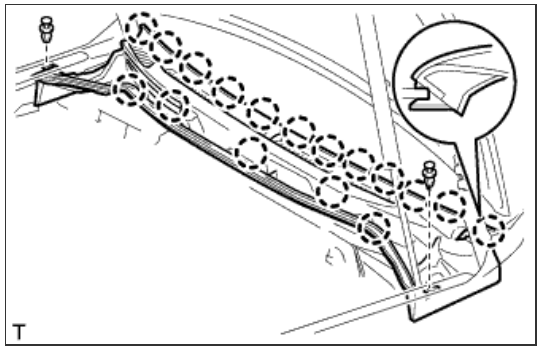
8. REMOVE COWL TOP VENTILATOR LOUVER SUB-ASSEMBLY

a. Remove the washer hose.



b. Remove the 2 clips.

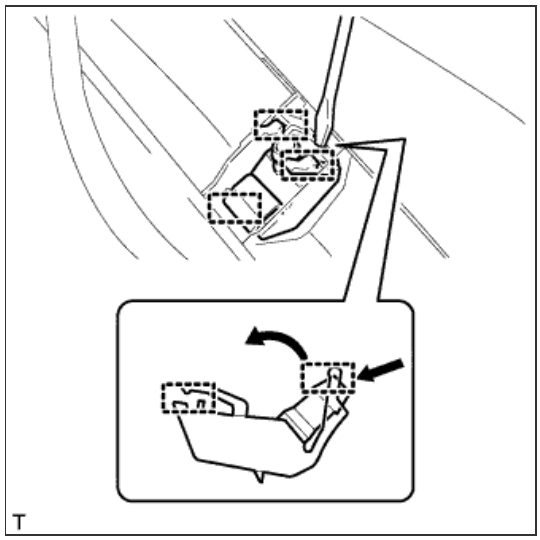
c. Detach the 17 claws and remove the cowl top ventilator louver sub-assembly.



9. REMOVE WASHER NOZZLE SUB-ASSEMBLY

a. Detach the 3 claws and remove the washer nozzle.

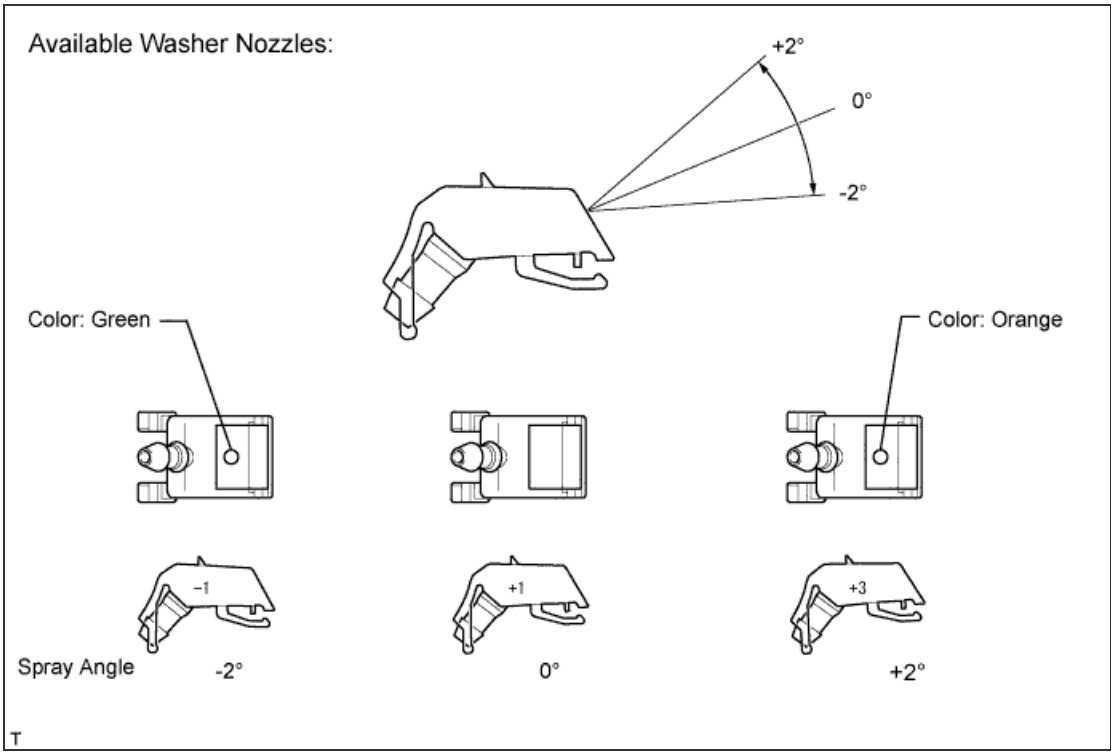
b. Disconnect the hose.



for Preparation Click here

1. ADJUST WASHER NOZZLE SUB-ASSEMBLY

a. Select a washer nozzle so that the contact area is within the standard. Replace the washer nozzle with the selected one.

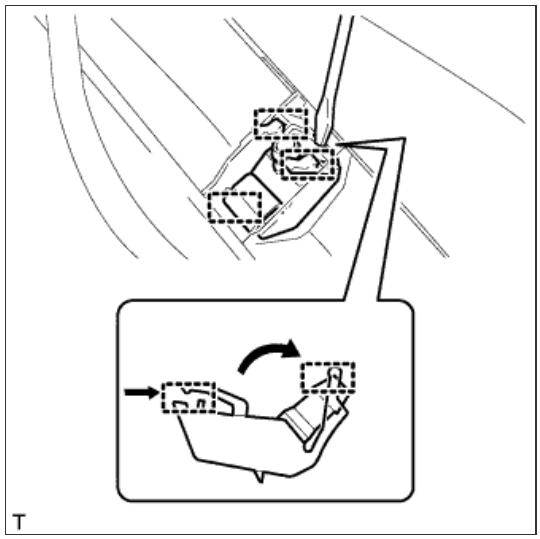


for Preparation Click here

1. INSTALL WASHER NOZZLE SUB-ASSEMBLY

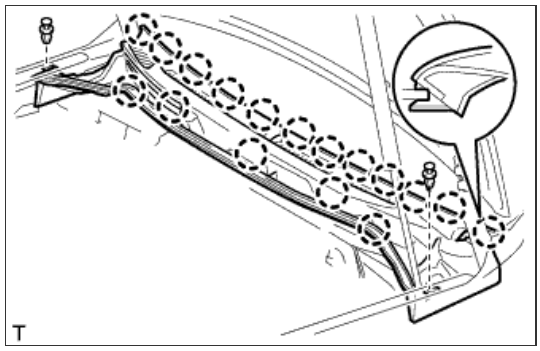
a. Attach the 3 clamps to install the washer nozzle.

b. Connect the hose.



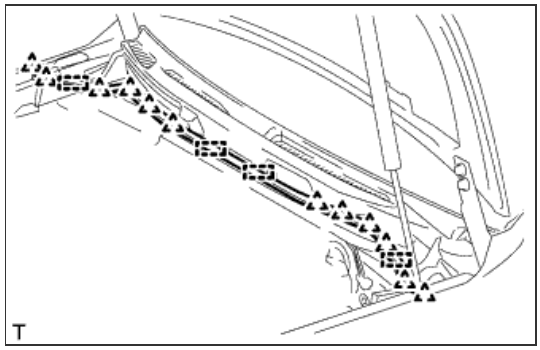
2. INSTALL COWL TOP VENTILATOR LOUVER SUB-ASSEMBLY

a. Push the ventilator louver in the direction indicated by the arrow in the illustration to attach the 17 claws and 2 clips and install the ventilator louver.

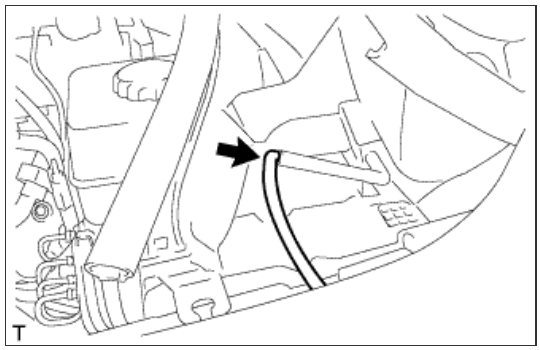


3. INSTALL HOOD TO COWL TOP SEAL

a. Attach the 12 clips and 4 clamps to install the hood to cowl top seal.

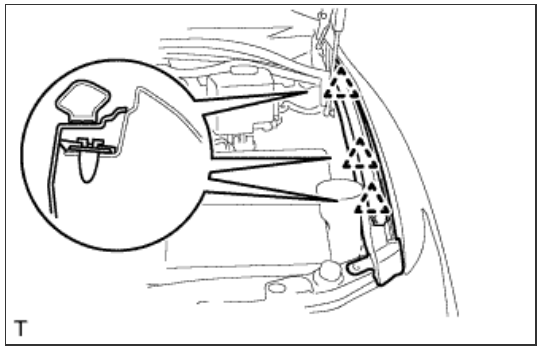


b. Install the washer hose.



4. INSTALL FRONT FENDER MAIN SEAL LH

a. Attach the 3 clips to install the fender main seal.



5. INSTALL FRONT FENDER MAIN SEAL RH

HINT:

Use the same procedures described for the LH side.

6. CONNECT CABLE TO NEGATIVE BATTERY TERMINAL

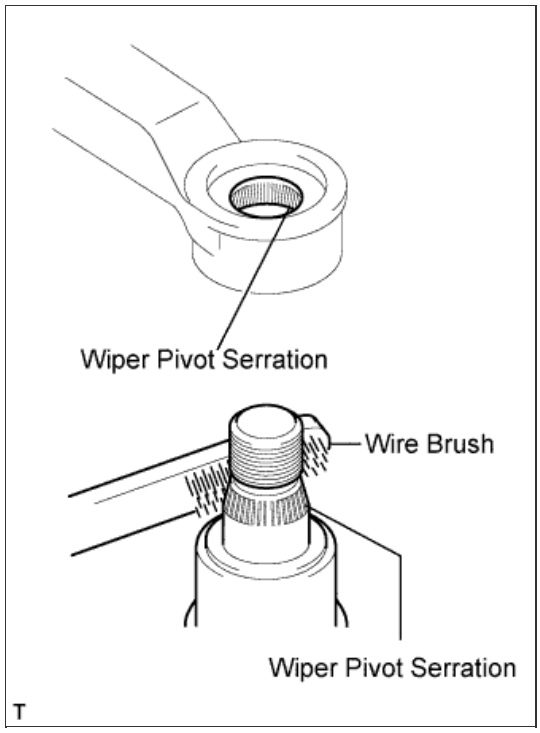
NOTICE:

When disconnecting the cable, some systems need to be initialized after the cable is reconnected (Click here).

7. INSTALL FRONT WIPER ARM LH

a. Stop the wiper motor at the automatic stop position.

b. Clean the wiper pivot serration with a wire brush.



c. Install the wiper arm and blade with the nut. Make sure that the wiper arm and blade comes to the position shown in the illustration.

Standard Measurement:

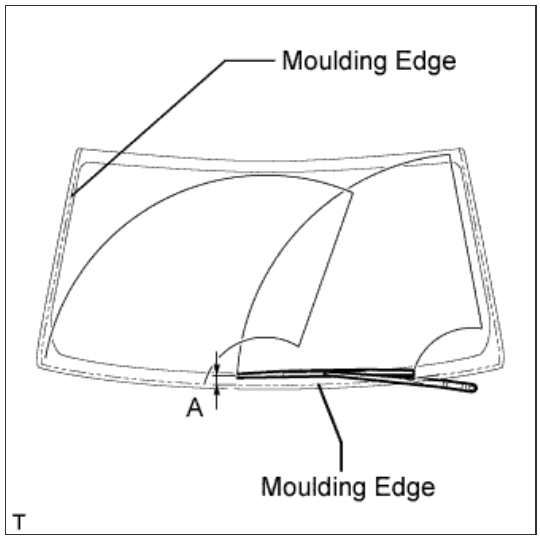
Position	Specified Condition
A	16.8 to 36.8 mm (0.661 to 1.45 in.)

Torque:

25 N*m{ 255 kgf*cm , 18 ft.*lbf }

HINT:

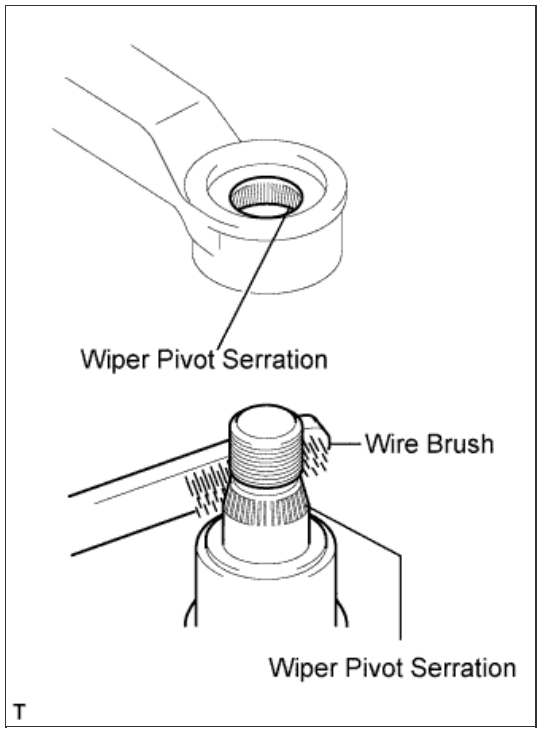
Hold down the wiper arm hinge with your hand while tightening the nut.



8. INSTALL FRONT WIPER ARM RH

a. Stop the wiper motor at the automatic stop position.

b. Clean the wiper pivot serration with a wire brush.



c. Install the wiper arm and blade with the nut. Make sure that the wiper arm and blade comes to the position shown in the illustration.

Standard Measurement:

Position	Specified Condition
B	20.0 to 40.0 mm (0.787 to 1.57 in.)

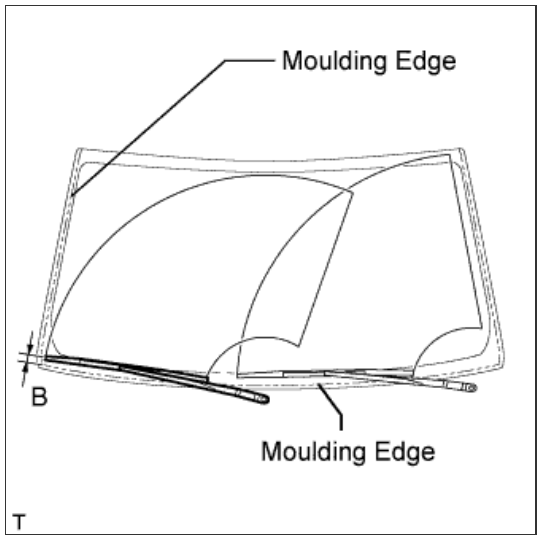
Torque:

25 N*m{ 255 kgf*cm , 18 ft.*lbf }

HINT:

Hold down the wiper arm hinge with your hand while tightening the nut.

d. Operate the front wipers while spraying washer fluid on the windshield glass. Make sure that the front wipers function properly and there is no interference with the vehicle body.

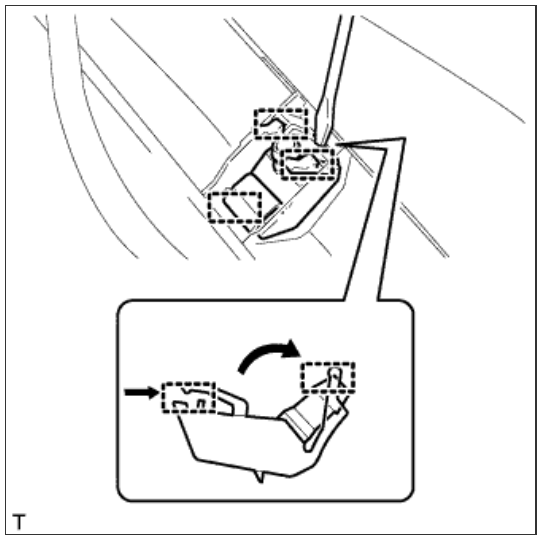


for Preparation Click here

1. INSTALL WASHER NOZZLE SUB-ASSEMBLY

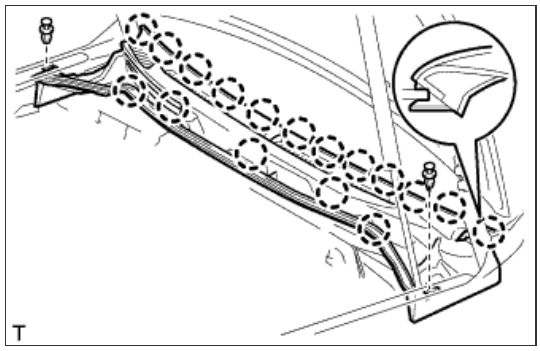
a. Attach the 3 clamps to install the washer nozzle.

b. Connect the hose.



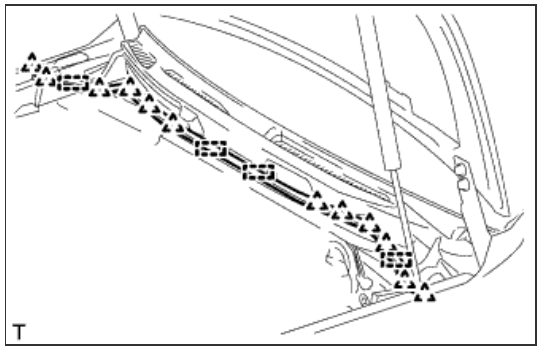
2. INSTALL COWL TOP VENTILATOR LOUVER SUB-ASSEMBLY

a. Push the ventilator louver in the direction indicated by the arrow in the illustration to attach the 17 claws and 2 clips and install the ventilator louver.

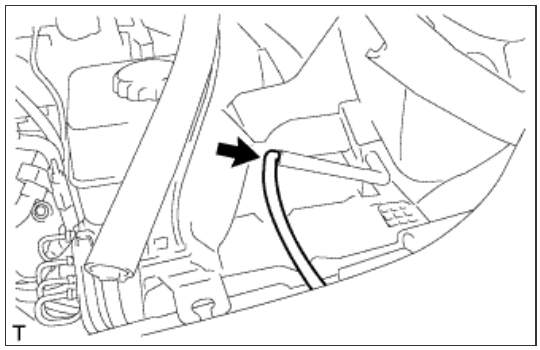


3. INSTALL HOOD TO COWL TOP SEAL

a. Attach the 12 clips and 4 clamps to install the hood to cowl top seal.

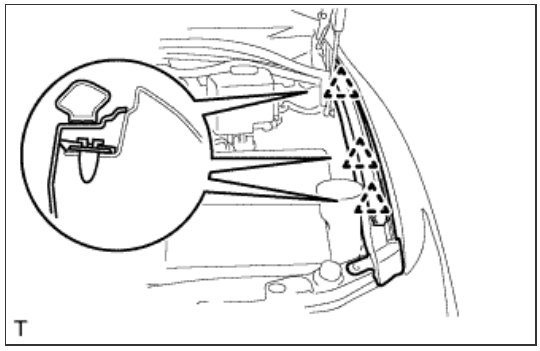


b. Install the washer hose.



4. INSTALL FRONT FENDER MAIN SEAL LH

a. Attach the 3 clips to install the fender main seal.



5. INSTALL FRONT FENDER MAIN SEAL RH

HINT:

Use the same procedures described for the LH side.

6. CONNECT CABLE TO NEGATIVE BATTERY TERMINAL

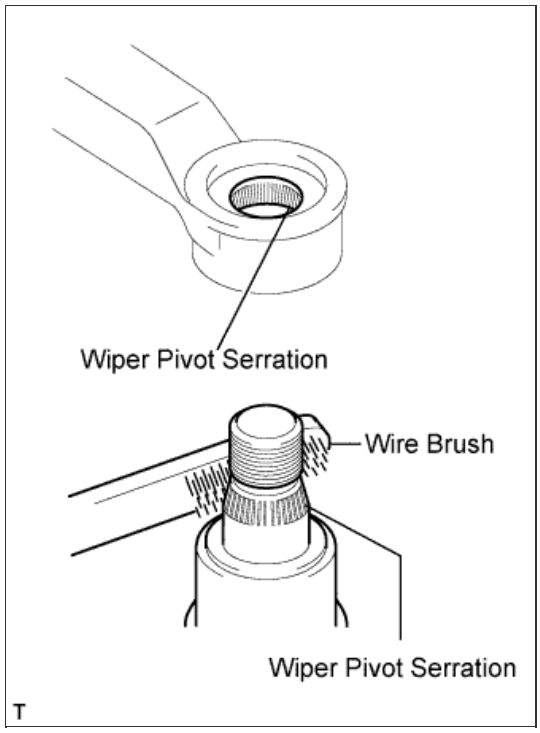
NOTICE:

When disconnecting the cable, some systems need to be initialized after the cable is reconnected (Click here).

7. INSTALL FRONT WIPER ARM LH

a. Stop the wiper motor at the automatic stop position.

b. Clean the wiper pivot serration with a wire brush.



c. Install the wiper arm and blade with the nut. Make sure that the wiper arm and blade comes to the position shown in the illustration.

Standard Measurement:

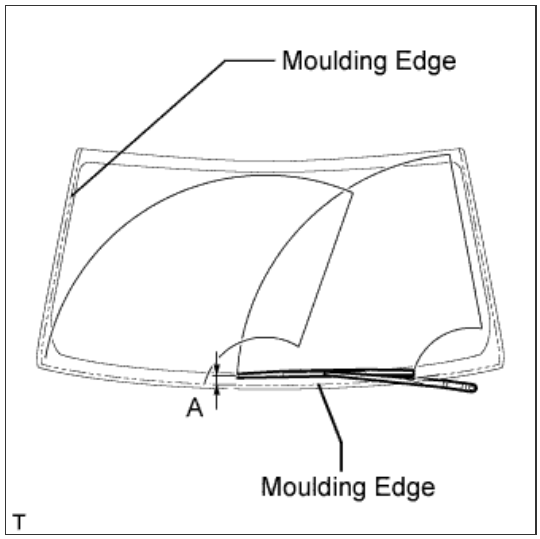
Position	Specified Condition
A	16.8 to 36.8 mm (0.661 to 1.45 in.)

Torque:

25 N*m{ 255 kgf*cm , 18 ft.*lbf }

HINT:

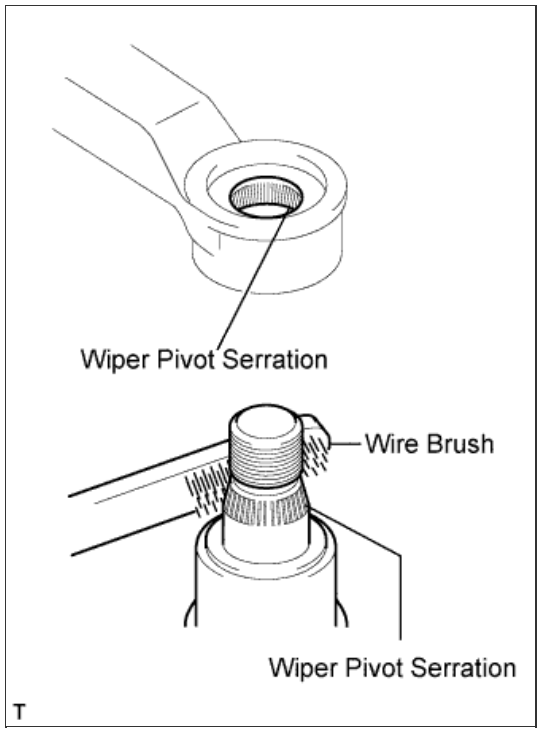
Hold down the wiper arm hinge with your hand while tightening the nut.



8. INSTALL FRONT WIPER ARM RH

a. Stop the wiper motor at the automatic stop position.

b. Clean the wiper pivot serration with a wire brush.



c. Install the wiper arm and blade with the nut. Make sure that the wiper arm and blade comes to the position shown in the illustration.

Standard Measurement:

Position	Specified Condition
B	20.0 to 40.0 mm (0.787 to 1.57 in.)

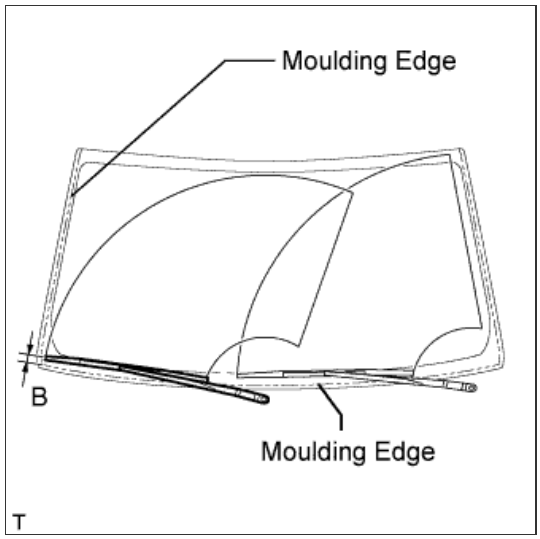
Torque:

25 N*m{ 255 kgf*cm , 18 ft.*lbf }

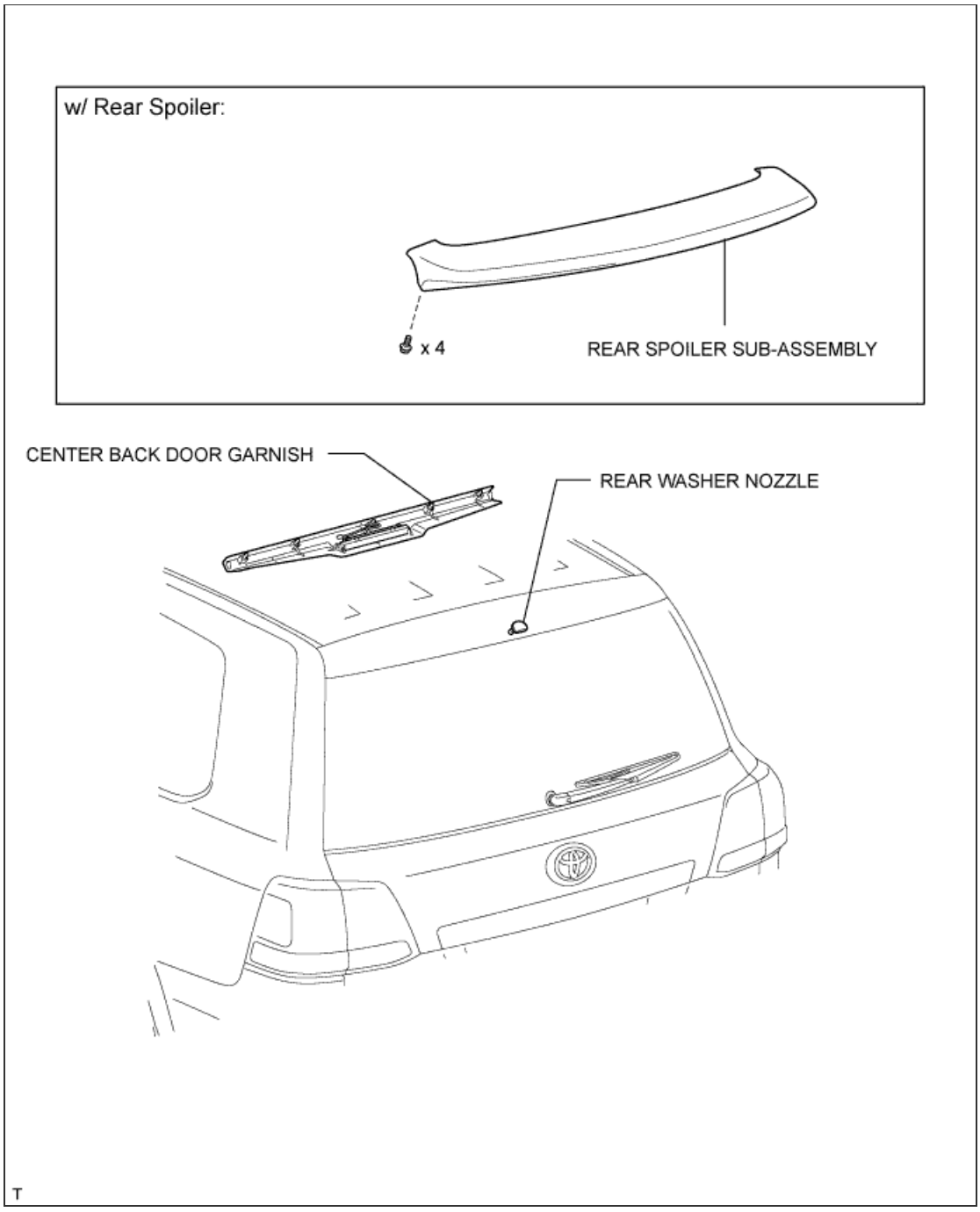
HINT:

Hold down the wiper arm hinge with your hand while tightening the nut.

d. Operate the front wipers while spraying washer fluid on the windshield glass. Make sure that the front wipers function properly and there is no interference with the vehicle body.



for Preparation Click here



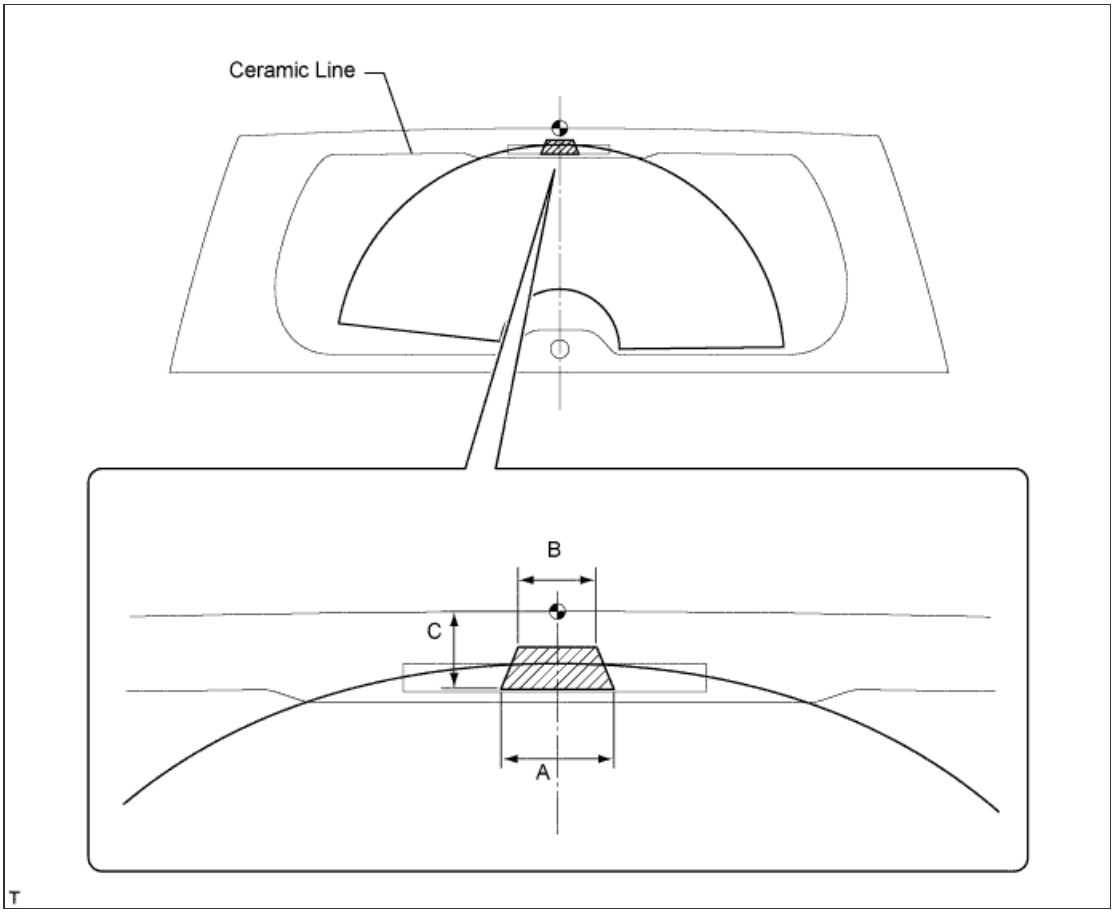
for Prepara ion Click here

1 INSPECT REAR WASHER NOZZLE

a With the engine running, check that the center stream of washer fluid sprays on the windshield within the hatched area shown in the illustration.

S andard:
Washer fl id hi e indshield in e area sho in e ill ra ion

If the result is not as specified, replace the washer nozzle.



S andard eas remen

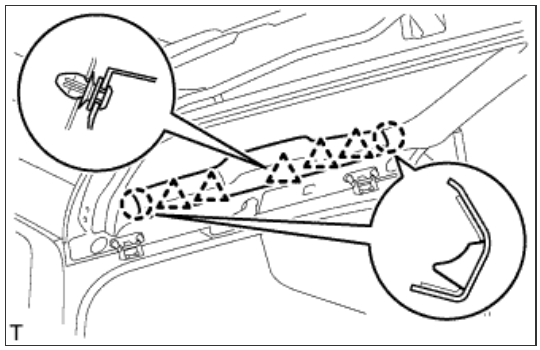
Area	Specified Condition
A	65.8 mm (2.5 in.)
B	40.5 mm (1.5 in.)
C	44. mm (1.77 in.)

If the result is not as specified, replace the rear washer nozzle.

for Preparation Click here

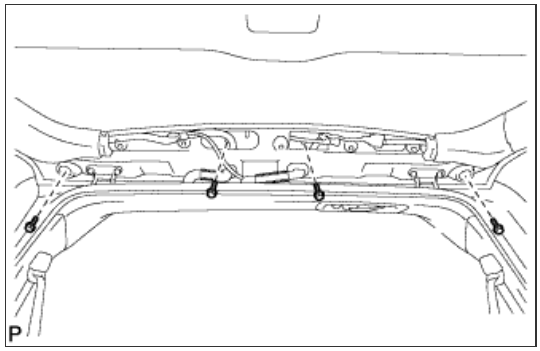
1. REMOVE CENTER BACK DOOR GARNISH

a. Detach the 5 clips and 2 claws, and rem tbe back d r garnish.

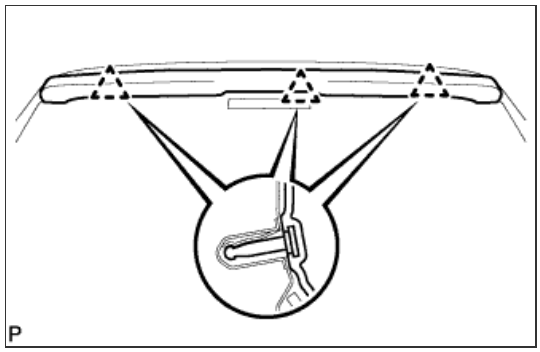


2. REMOVE REAR SPOILER SUB-ASSEMBLY (w/ Rear Spoiler)

a. en tbe 4 b lts.

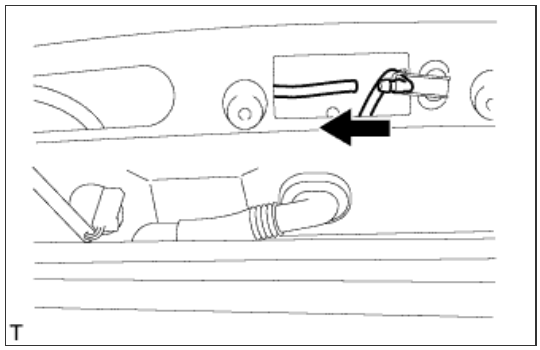


b. Detach the clips and rem tbe rear sp iler.

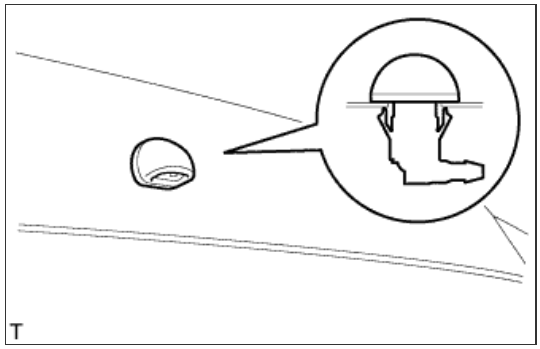


. REMOVE REAR WASHER NOZZLE

a. Disc nnect the washer h se.



b. Detach the 2 claws and remove the rear washer nozzle.



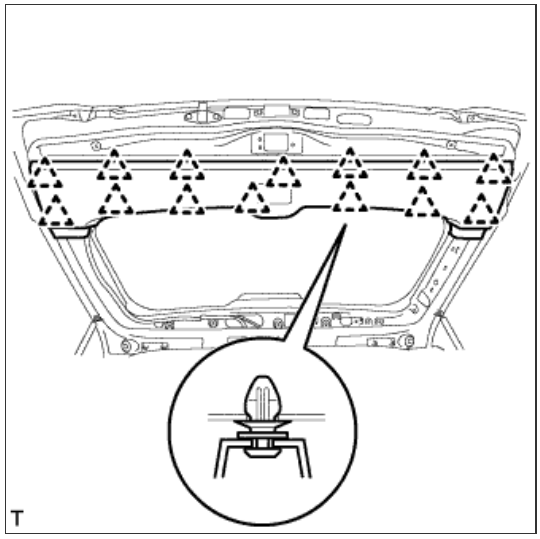
for Preparation Click here

1. REMOVE CENTER BACK DOOR GARNISH

a. Using a screwdriver, detach the 14 clips and remove the back door garnish.

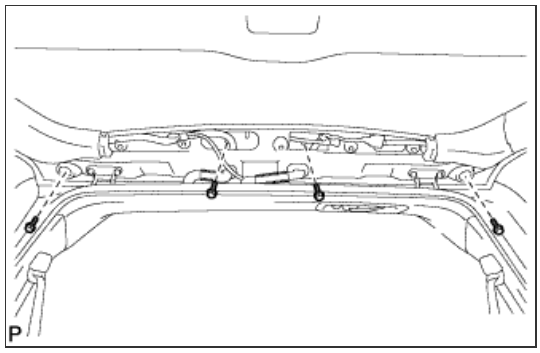
HINT:

Tape the screwdriver tip before use.

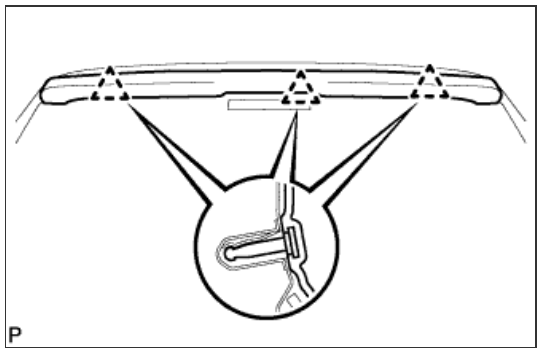


2. REMOVE REAR SPOILER S B ASSEMBL (arRSpoiler)

a. Remove the 4 bolts.

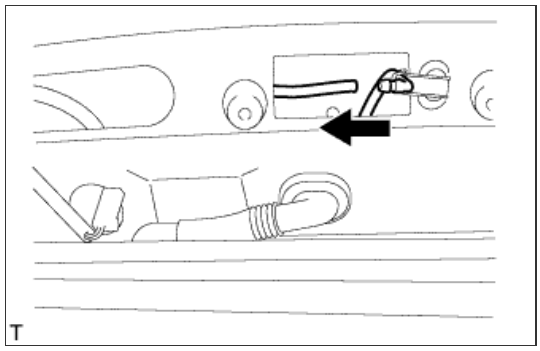


. Detach the 3 clips and remove the rear spoiler.

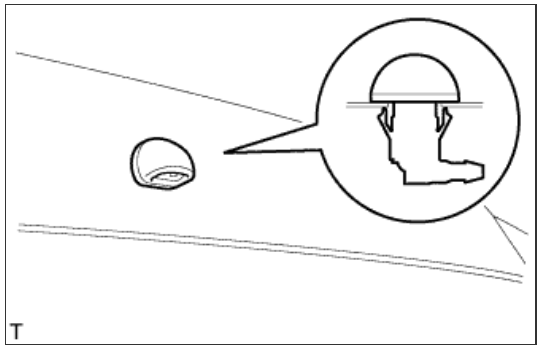


3. REMOVE REAR WASHER NOZZLE

a. Disconnect the washer hose.



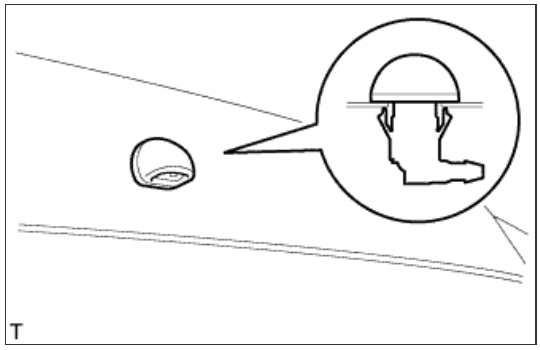
. Detach the claws and rem ve the rear washer n le.



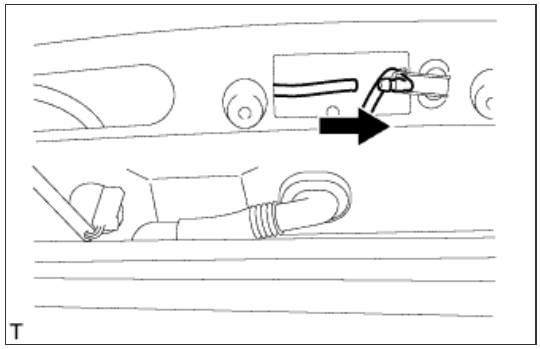
for Preparation Click here

1. INSTALL REAR WASHER NOZZLE

a. Attach the 2 claws to install the rear washer nozzle.

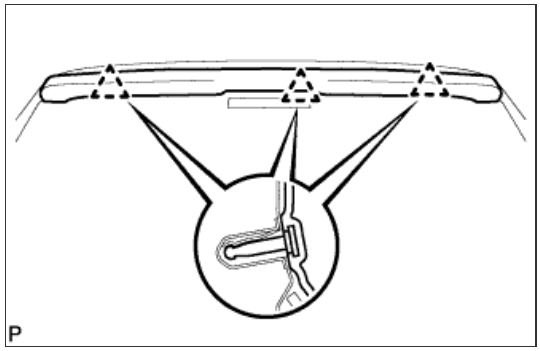


b. Connect the washer hose.

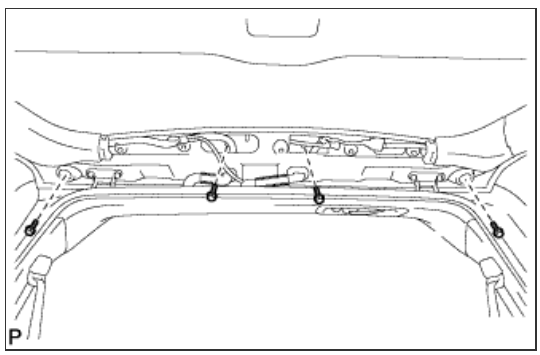


2. INSTALL REAR SPOILER SUB-ASSEMBLY (Rear Spoiler)

a. Attach the 3 clips to install the rear spoiler.

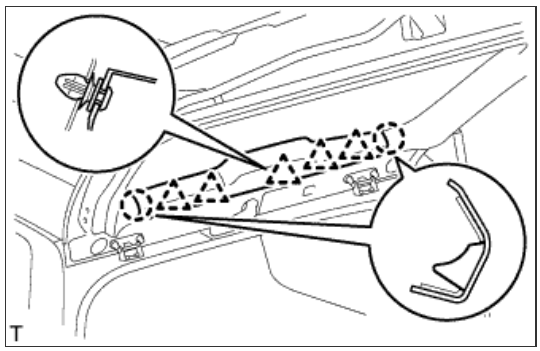


b. Install the 4 bolts.



3. INSTALL CENTER BACK DOOR ARM

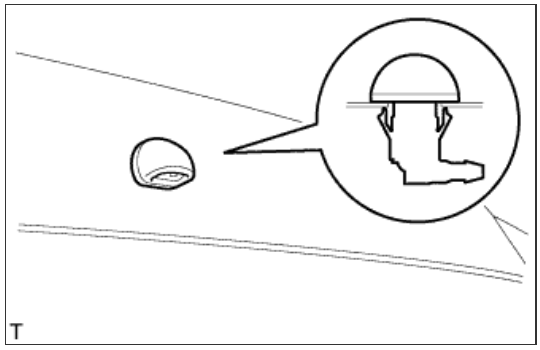
a. Attach the 5 clips and 2 claws to install the back door garnish.



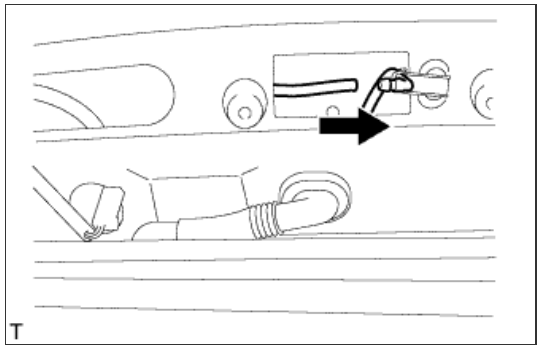
for Preparation Click here

1. INSTALL REAR WASHER NOZZLE

a. Attach the 2 claws to install the rear washer nozzle.

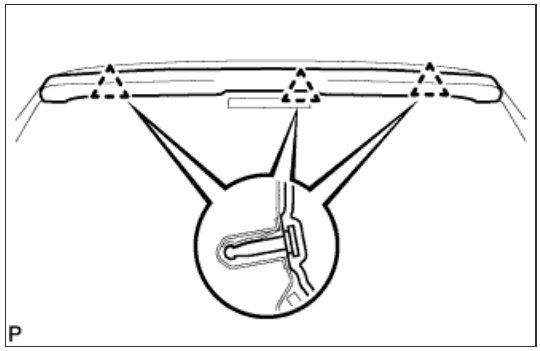


b. Connect the washer hose.

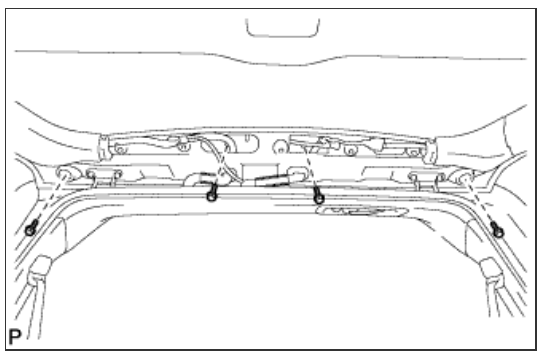


2. INSTALL REAR SPOILER SUB-ASSEMBLY (Rear Spoiler)

a. Attach the 3 clips to install the rear spoiler.

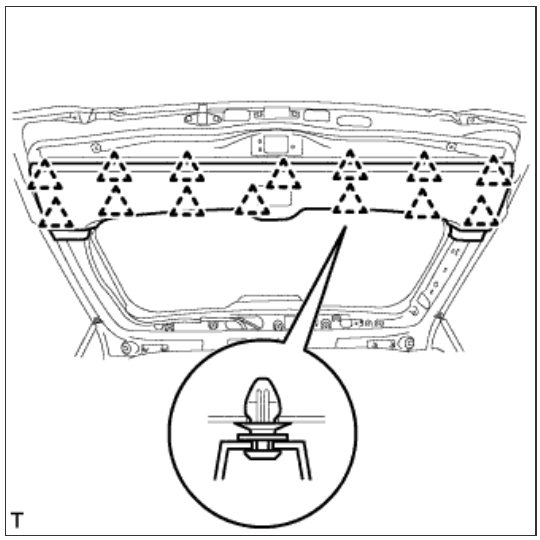


b. Install the 4 bolts.

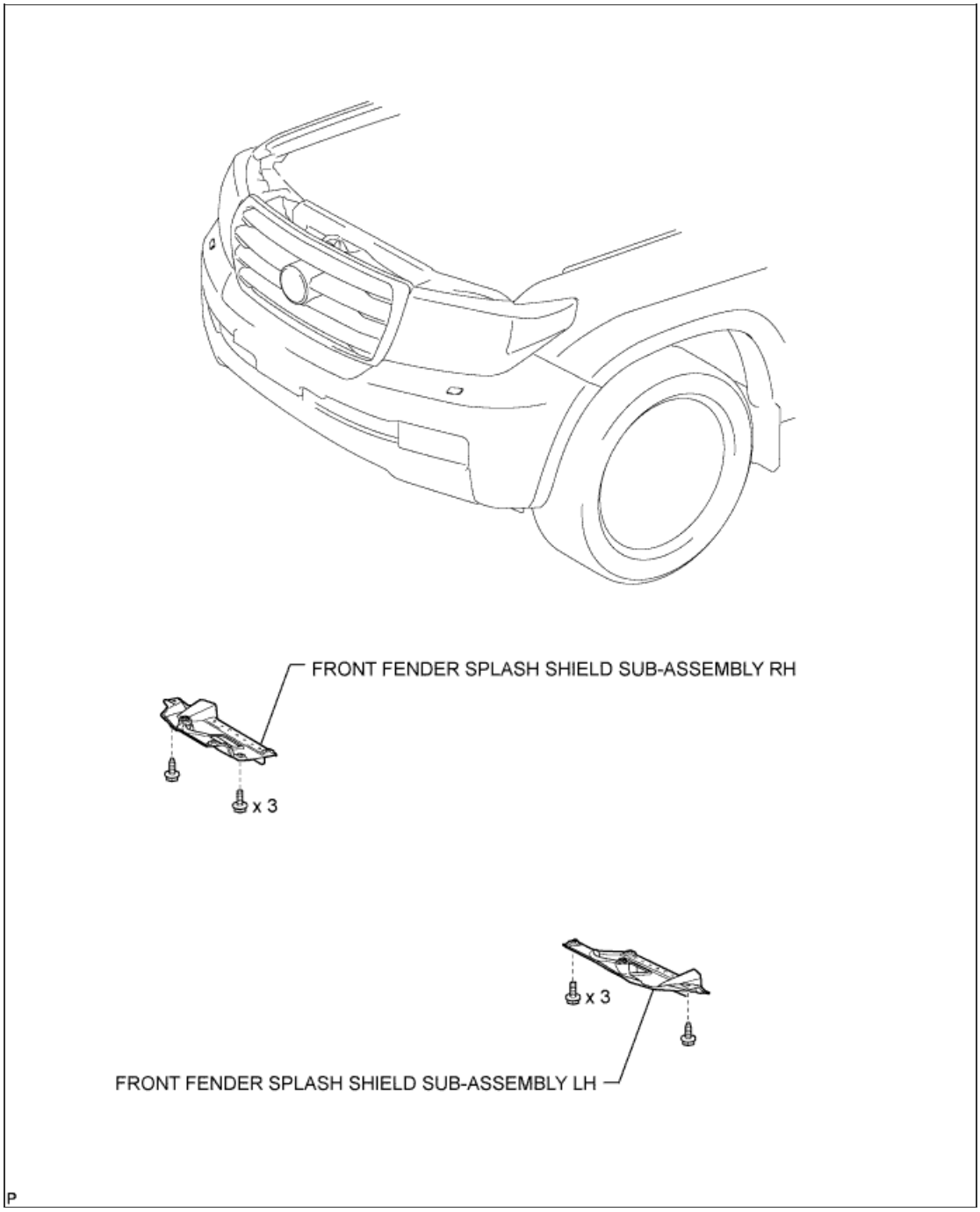


3. INSTALL CENTER BACK DOOR ARM

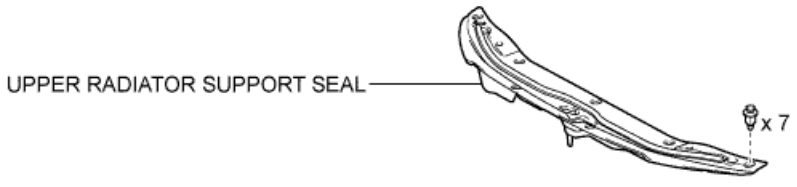
a. Attach the 14 clips to install the back door garnish.



for Preparation Click here

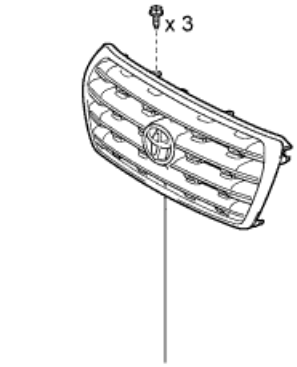


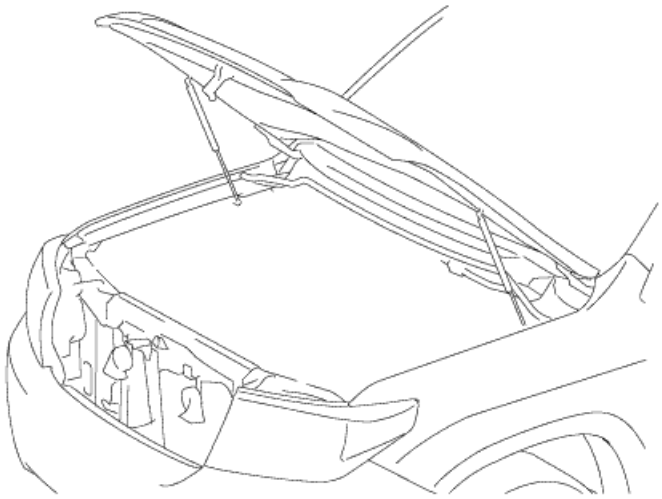
for 1GR-FE, 2UZ-FE:



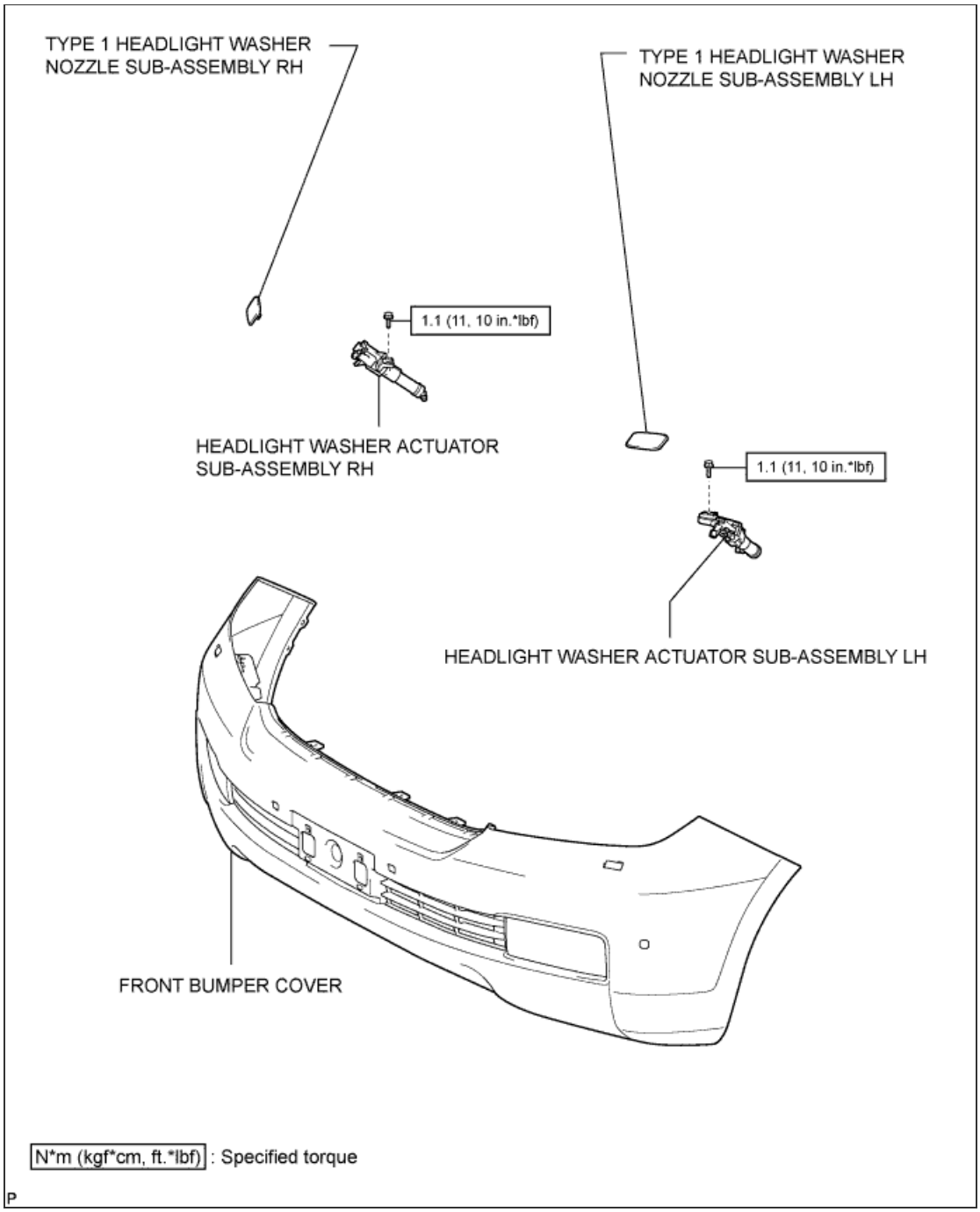
for 1VD-FTV:





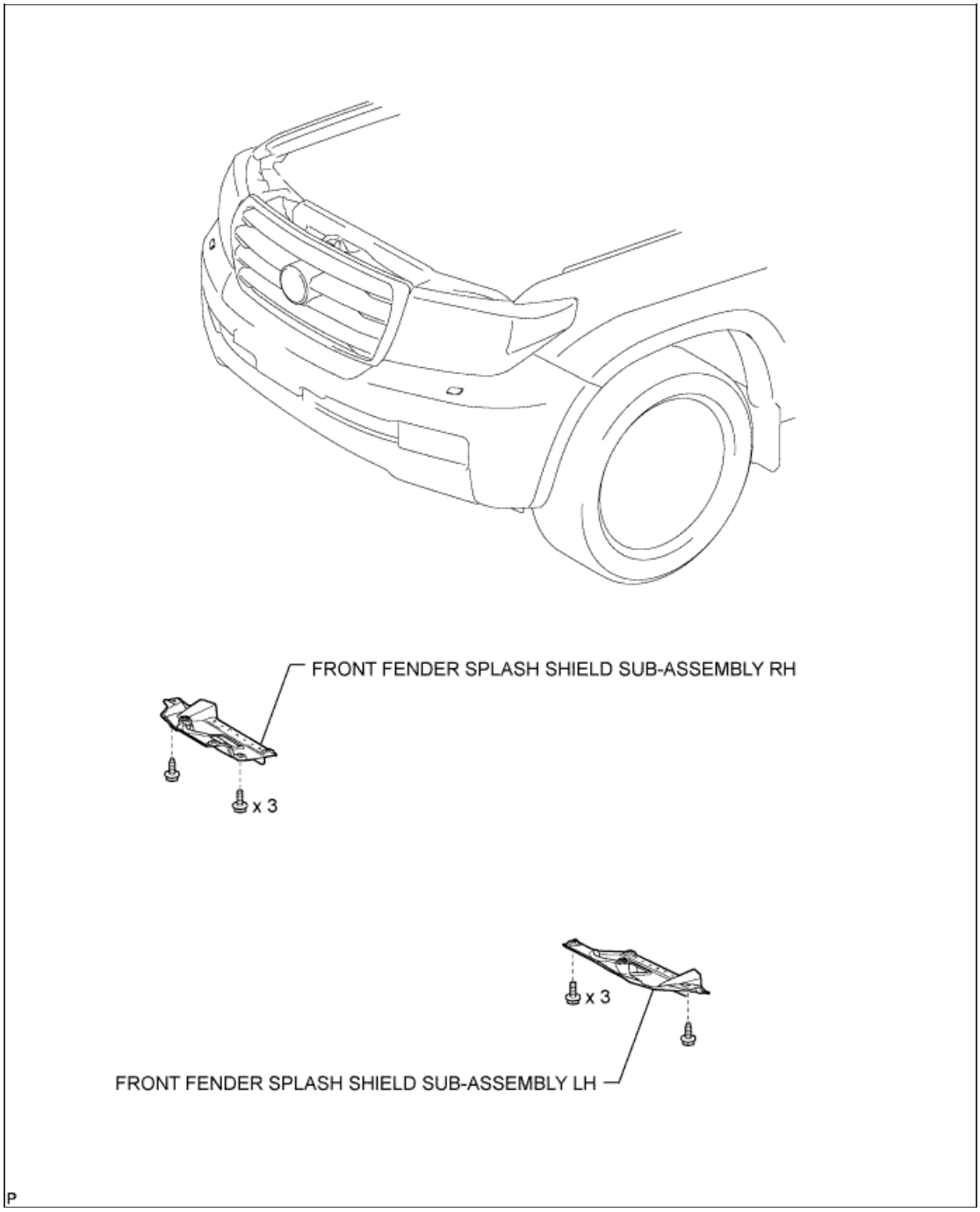


P

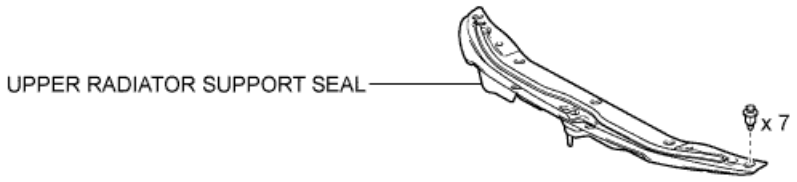

TYPE 1 HEADLIGHT WASHER NOZZLE SUB-ASSEMBLY RH
TYPE 1 HEADLIGHT WASHER NOZZLE SUB-ASSEMBLY LH
1.1 (11, 10 in.*lbf)
HEADLIGHT WASHER ACTUATOR SUB-ASSEMBLY RH
1.1 (11, 10 in.*lbf)
HEADLIGHT WASHER ACTUATOR SUB-ASSEMBLY LH
FRONT BUMPER COVER
N*m (kgf*cm, ft.*lbf) : Specified torque

P

for Preparation Click here

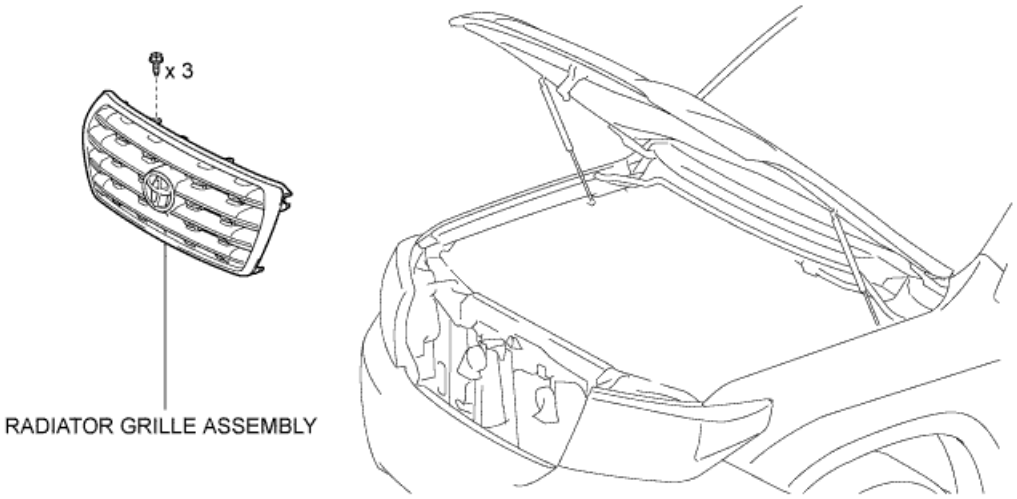


for 1GR-FE, 2UZ-FE, 3UR-FE:

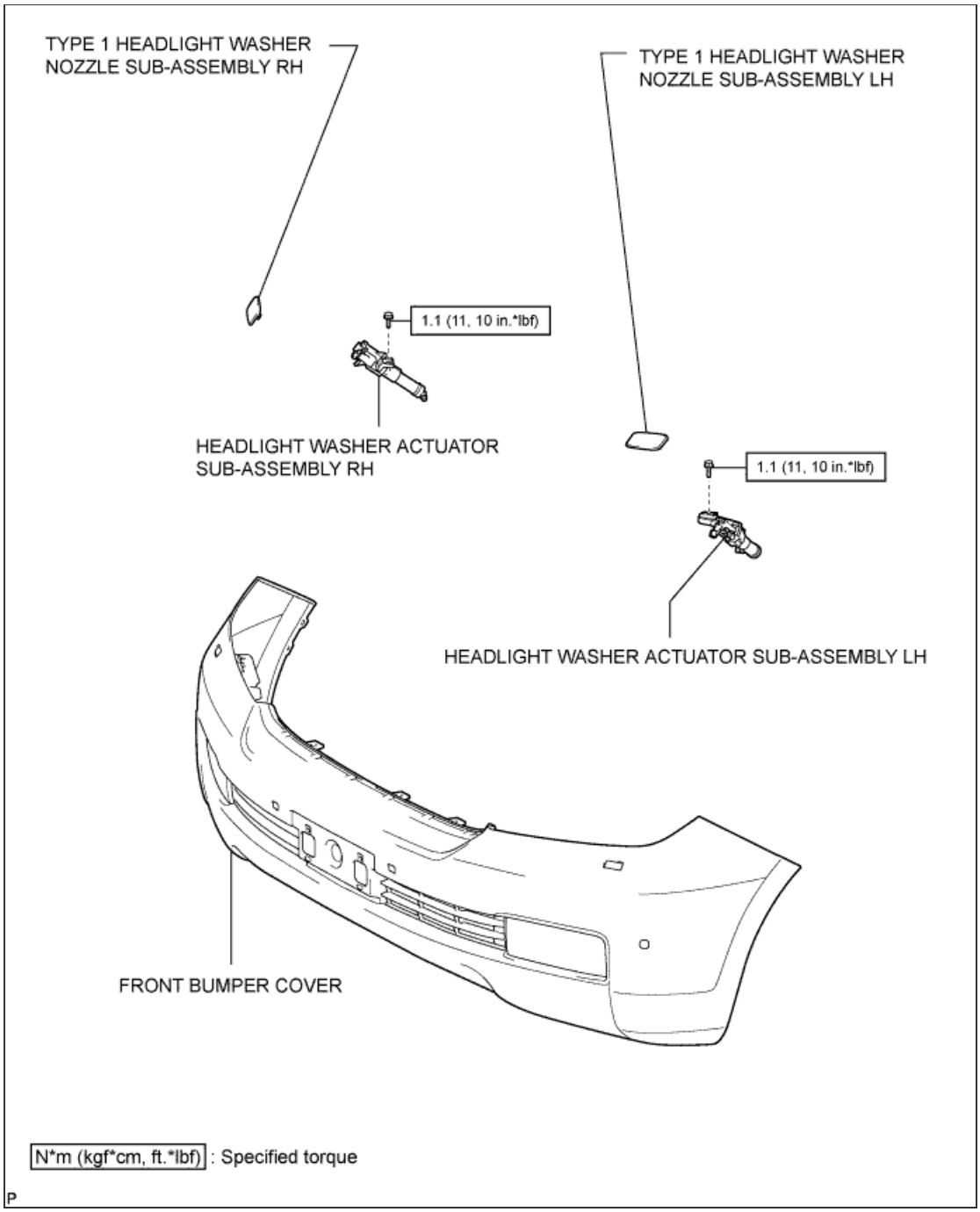


for 1VD-FTV:





P


TYPE 1 HEADLIGHT WASHER NOZZLE SUB-ASSEMBLY RH
TYPE 1 HEADLIGHT WASHER NOZZLE SUB-ASSEMBLY LH
1.1 (11, 10 in.*lbf)
HEADLIGHT WASHER ACTUATOR SUB-ASSEMBLY RH
1.1 (11, 10 in.*lbf)
HEADLIGHT WASHER ACTUATOR SUB-ASSEMBLY LH
FRONT BUMPER COVER
N*m (kgf*cm, ft.*lbf) : Specified torque

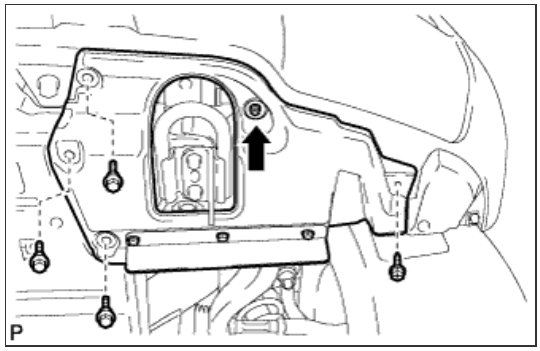
P

for Preparation Click here

1. REMOVE FRONT FENDER SPLASH SHIELD SUB-ASSEMBLY LH

a. Remove the 3 bolts and screw.

b. Turn the clip indicated by the arrow in the illustration to remove the fender splash shield.



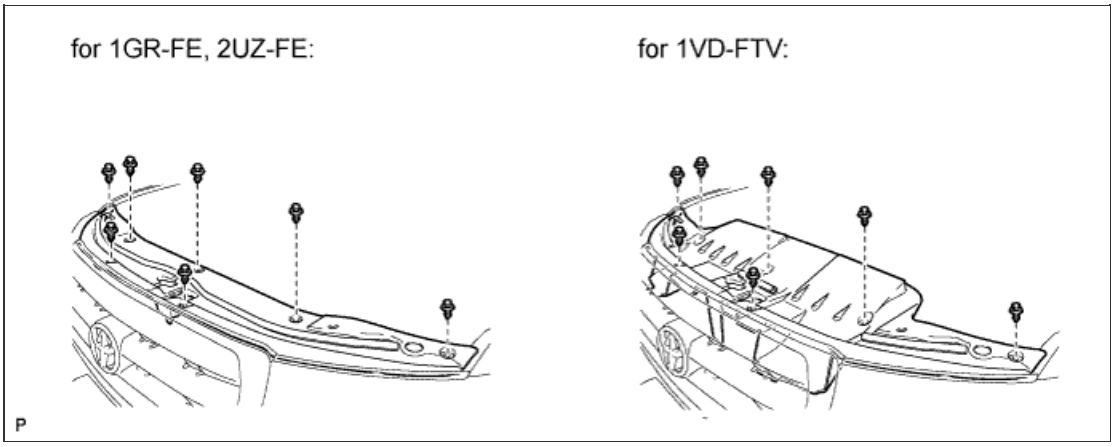
2. REMOVE FRONT FENDER SPLASH SHIELD SUB-ASSEMBLY RH

HINT:

Use the same procedures described for the LH side.

3. REMOVE UPPER RADIATOR SUPPORT SEAL

a. Remove the 7 clips and radiator support seal.

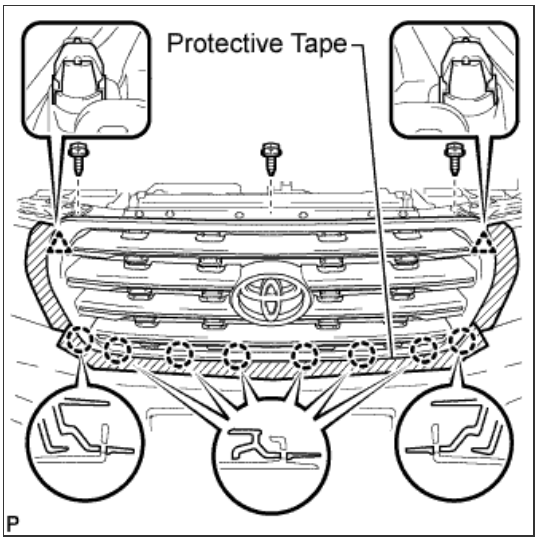


4. REMOVE RADIATOR GRILLE

a. Put protective tape around the radiator grille.

b. Remove the 3 screws.

c. Detach the 2 clips and 8 claws, and remove the radiator grille.

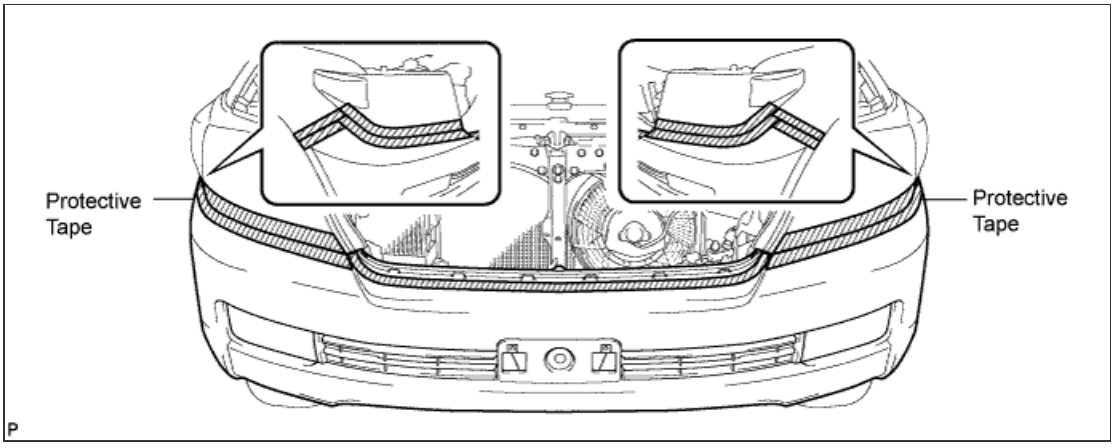


5. REMOVE FRONT BUMPER COVER

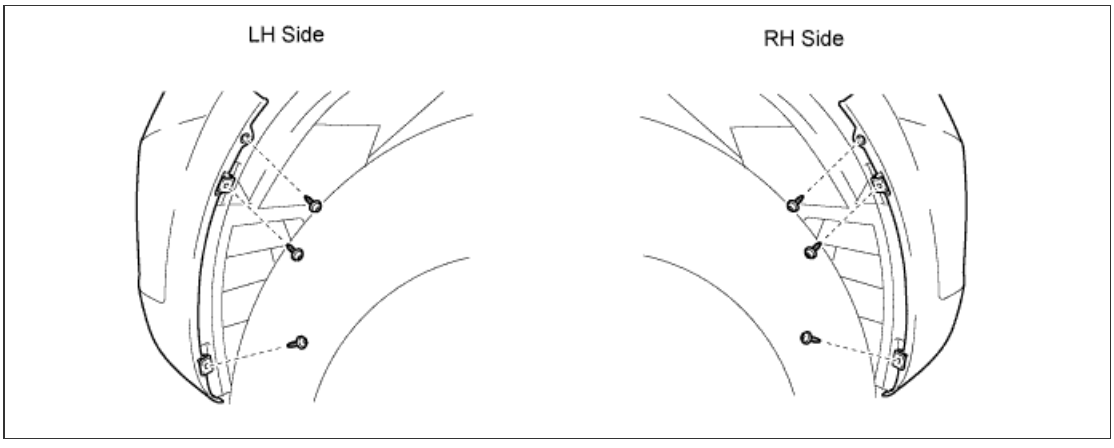
HINT:

For the front bumper cover with garnish, use the procedures described below.

a. Put protective tape around the bumper cover.



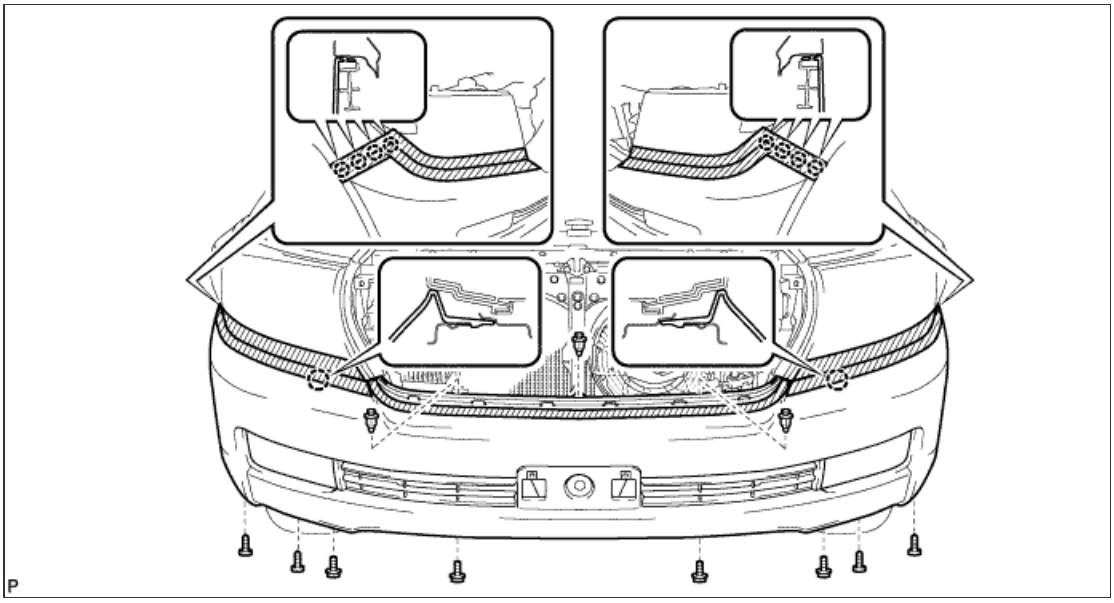
b. Using a T30 "TORX" socket, remove the 6 screws.



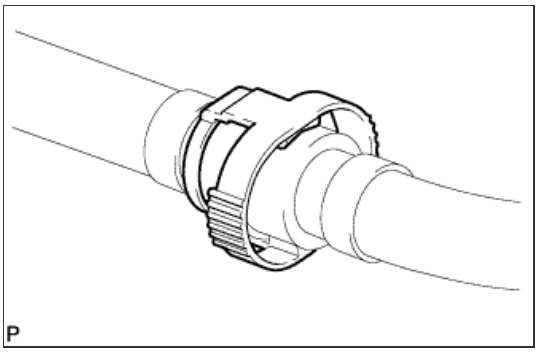
c. Remove the 3 clips, 4 screws and 4 bolts.

d. w/o TOYOTA Parking Assist-sensor System, w/o Fog Light:
Detach the 10 claws and remove the bumper cover.

e. w/ TOYOTA Parking Assist-sensor System or w/ Fog Light:
Detach the 10 claws, disconnect the No. 4 engine room wire connector and remove the bumper cover.



f. w/ Headlight Cleaner System:
Disconnect the headlight cleaner hose and remove the bumper cover.

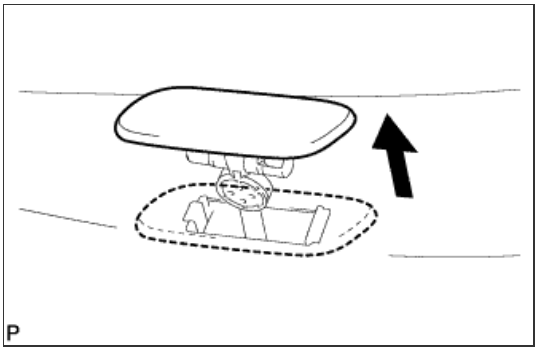


6. REMOVE TYPE 1 HEADLIGHT WASHER NOZZLE SUB-ASSEMBLY LH

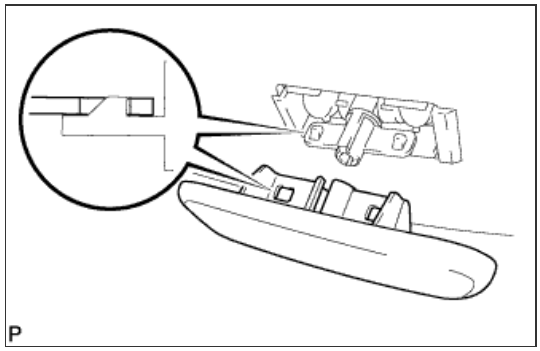
HINT:

Use the same procedures for the RH side and the LH side.

a. Extend the headlight washer nozzle.



b. Detach the 2 claws and remove the washer nozzle.

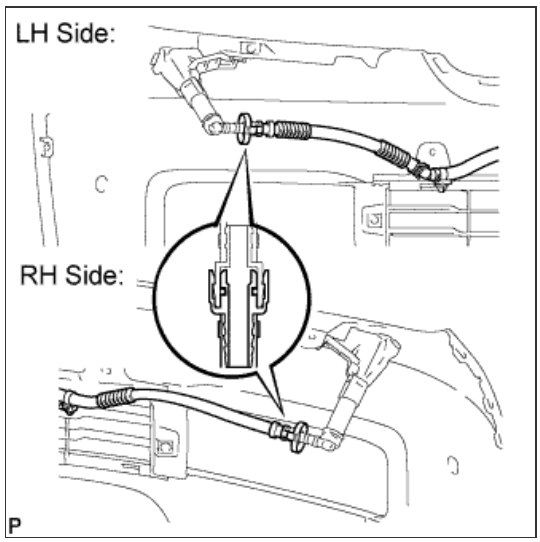


7. REMOVE HEADLIGHT WASHER ACTUATOR SUB-ASSEMBLY LH

HINT:

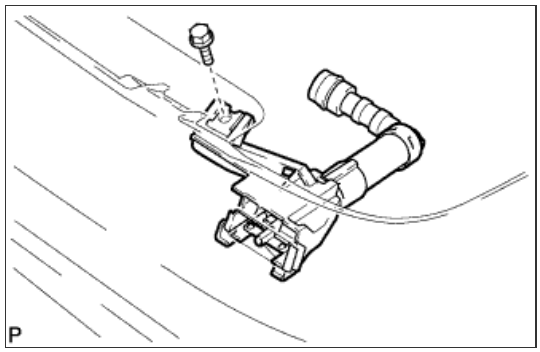
Use the same procedures for the RH side and the LH side.

a. Disconnect the headlight washer hose.



b. Remove the bolt.

c. Disengage the 2 claws and remove the headlight washer actuator sub-assembly as shown in the illustration.

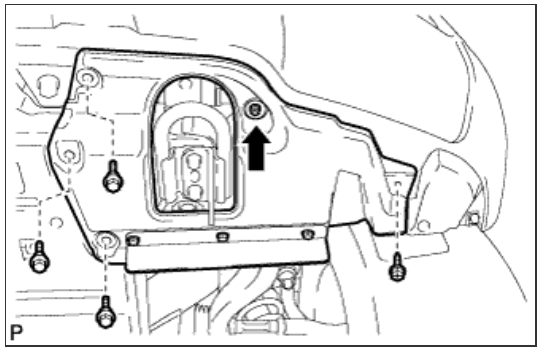


for Preparation Click here

1. REMOVE FRONT FENDER SPLASH SHIELD SUB-ASSEMBLY LH

a. Remove the 3 bolts and screw.

b. Turn the clip indicated by the arrow in the illustration to remove the fender splash shield.



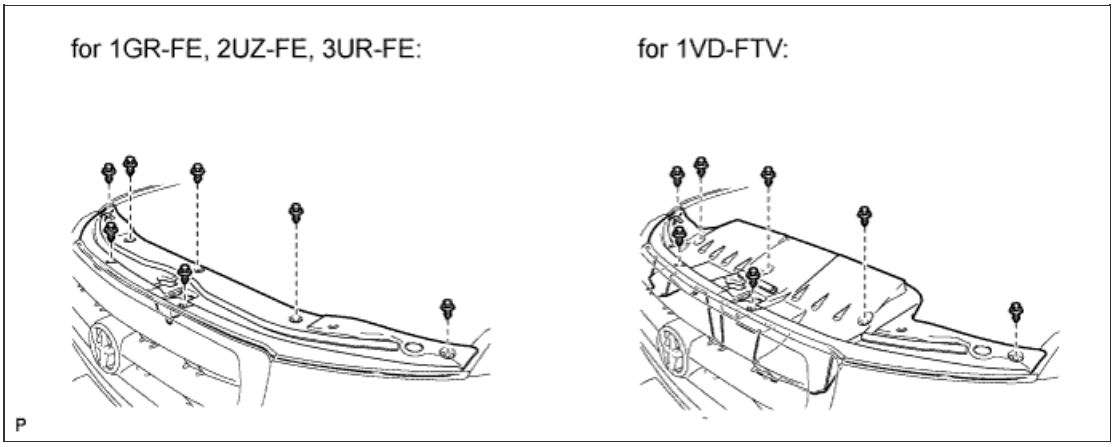
2. REMOVE FRONT FENDER SPLASH SHIELD SUB-ASSEMBLY RH

HINT:

Use the same procedures described for the LH side.

3. REMOVE UPPER RADIATOR SUPPORT SEAL

a. Remove the 7 clips and radiator support seal.

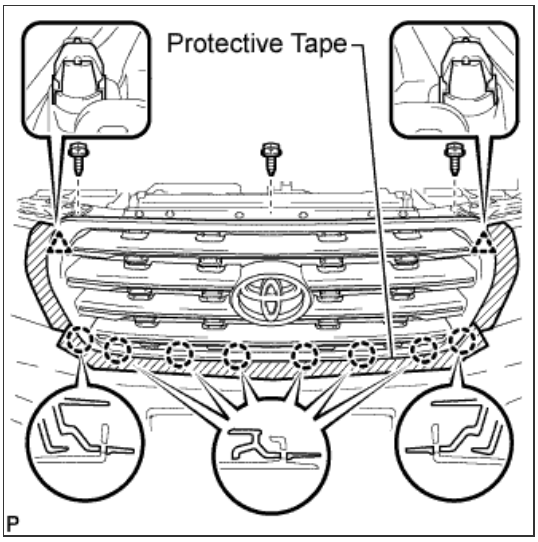


4. REMOVE RADIATOR GRILLE

a. Put protective tape around the radiator grille.

b. Remove the 3 screws.

c. Detach the 2 clips and 8 claws, and remove the radiator grille.

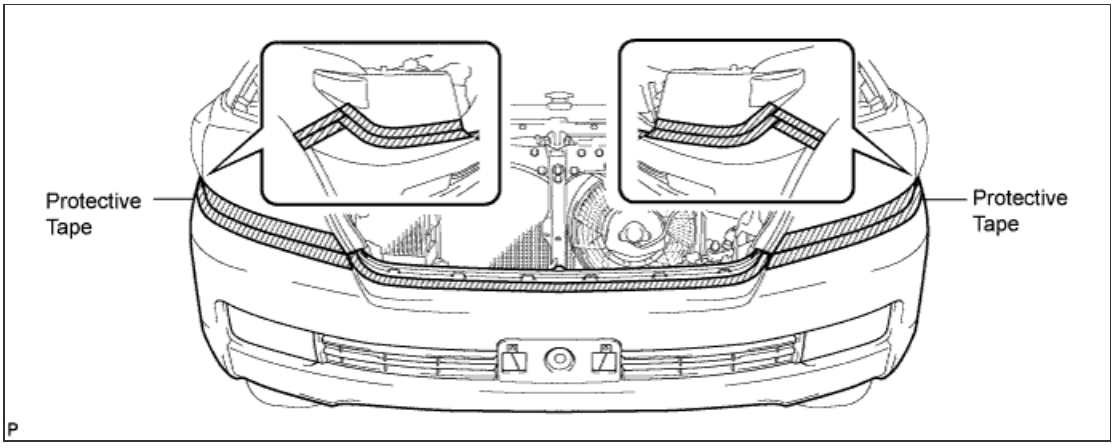


5. REMOVE FRONT BUMPER COVER

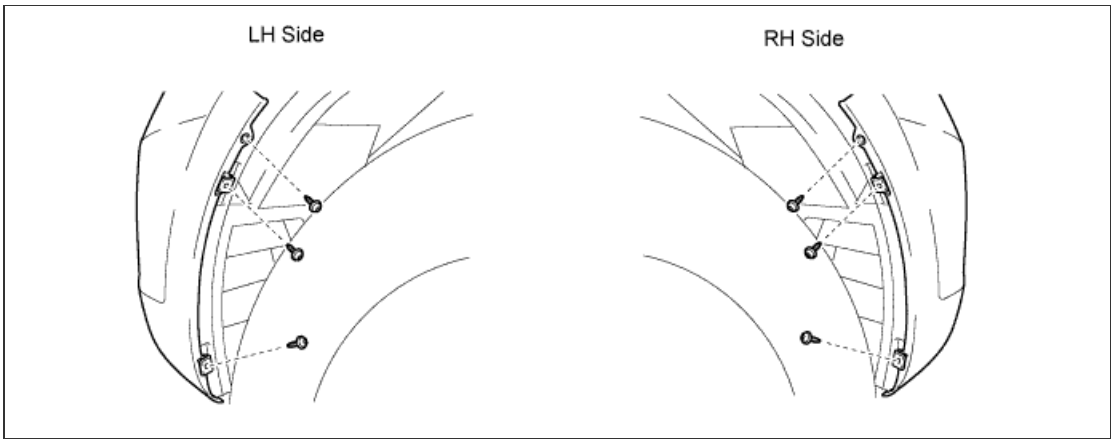
HINT:

For the front bumper cover with garnish, use the procedures described below.

a. Put protective tape around the bumper cover.



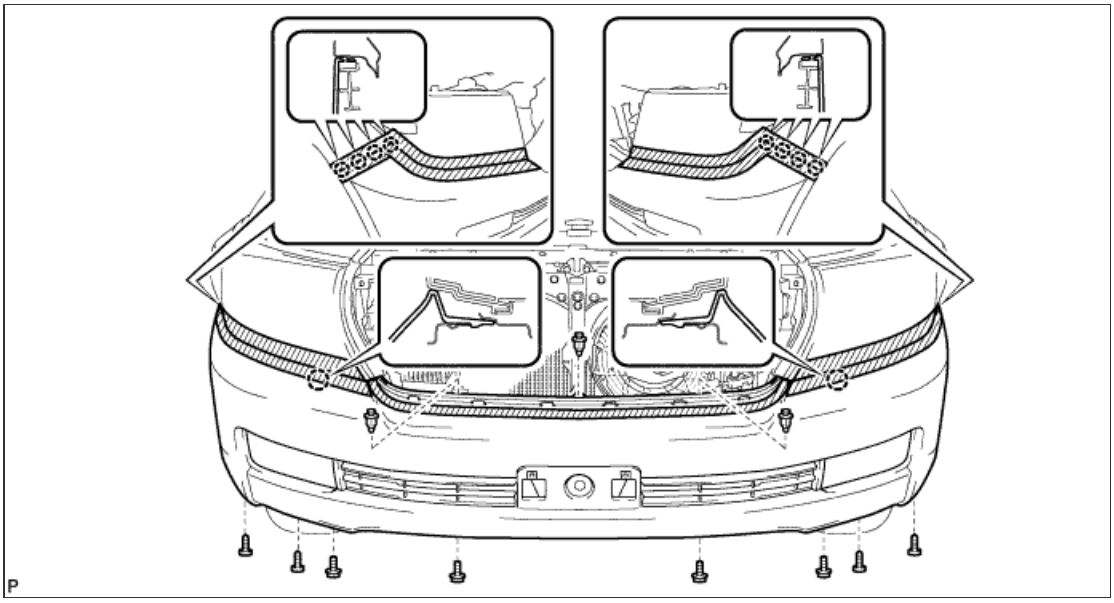
b. Using a T30 "TORX" socket, remove the 6 screws.



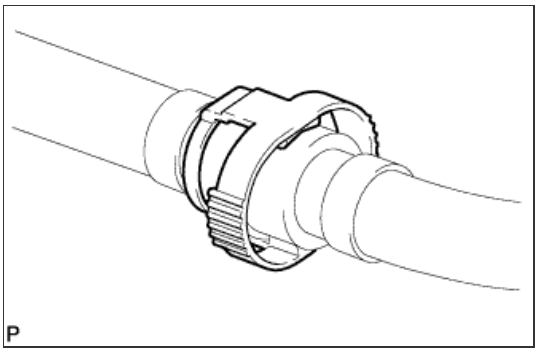
c. Remove the 3 clips, 4 screws and 4 bolts.

d. w/o TOYOTA Parking Assist-sensor System, w/o Fog Light:
Detach the 10 claws and remove the bumper cover.

e. w/ TOYOTA Parking Assist-sensor System or w/ Fog Light:
Detach the 10 claws, disconnect the No. 4 engine room wire connector and remove the bumper cover.



f. w/ Headlight Cleaner System:
Disconnect the headlight cleaner hose and remove the bumper cover.

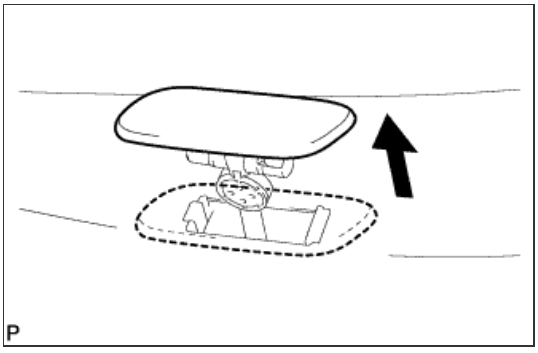


6. REMOVE TYPE 1 HEADLIGHT WASHER NOZZLE SUB-ASSEMBLY LH

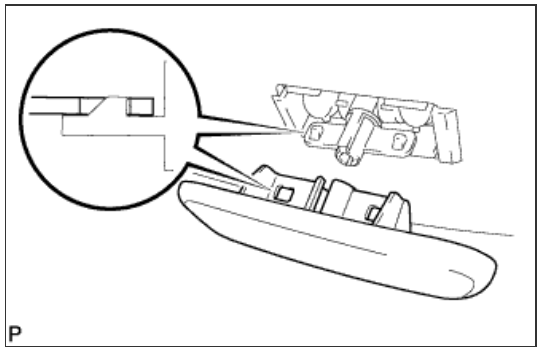
HINT:

Use the same procedures for the RH side and the LH side.

a. Extend the headlight washer nozzle.



b. Detach the 2 claws and remove the washer nozzle.

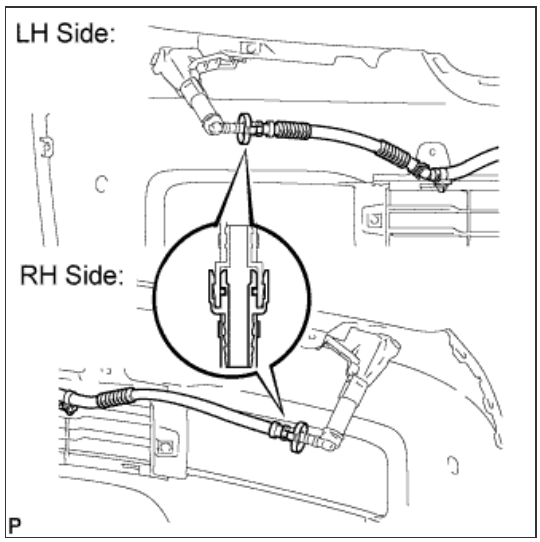


7. REMOVE HEADLIGHT WASHER ACTUATOR SUB-ASSEMBLY LH

HINT:

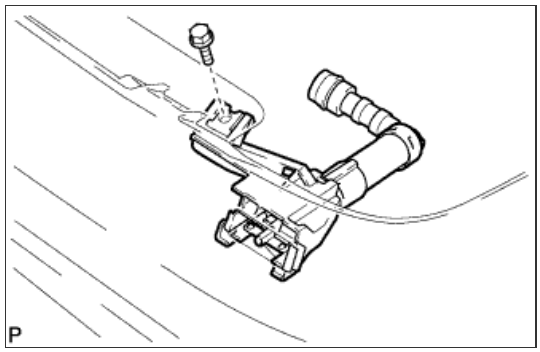
Use the same procedures for the RH side and the LH side.

a. Disconnect the headlight washer hose.



b. Remove the bolt.

c. Disengage the 2 claws and remove the headlight washer actuator sub-assembly as shown in the illustration.



for Preparation Click here

1. INSTALL HEADLIGHT WASHER ACTUATOR SUB-ASSEMBLY LH

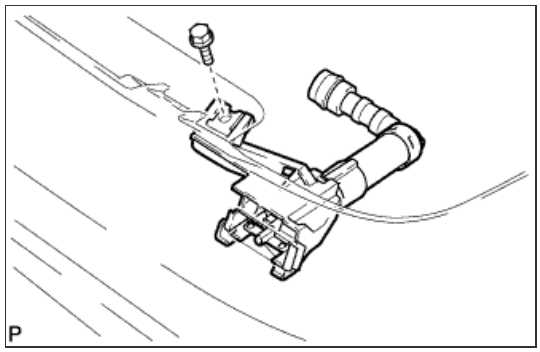
HINT:

Use the same procedures for the RH side and the LH side.

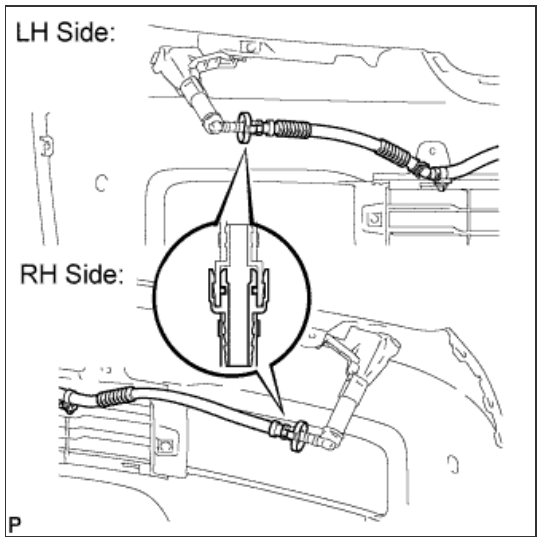
a. Attach the 2 claws.

b. Install the headlight washer actuator sub-assembly with the bolt.

Torque:
1.1 N*m{ 11 kgf*cm , 10 in.*lbf }

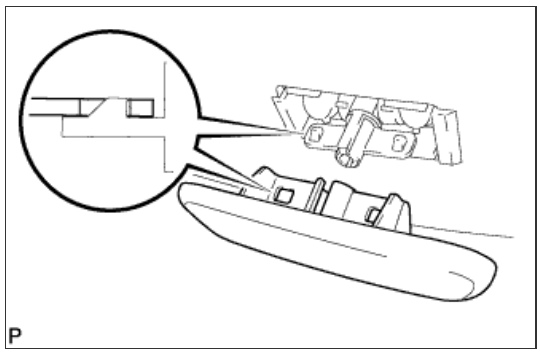


c. Connect the headlight washer hose.

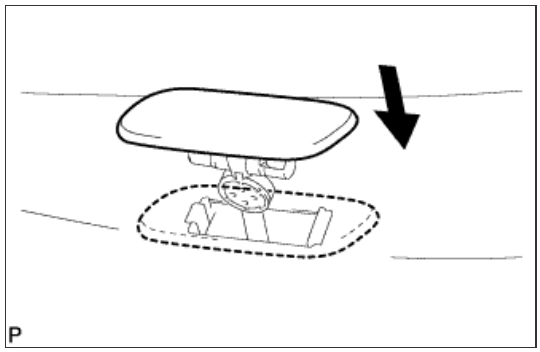


2. INSTALL TYPE1 HEADLIGHT WASHER NOZZLE SUB-ASSEMBLY LH

a. Attach the 2 claws to install the headlight washer nozzle.



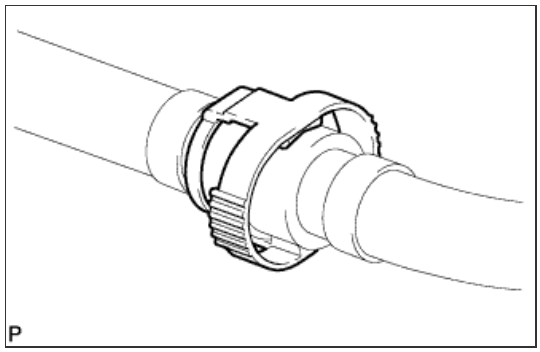
b. Return the headlight washer nozzle to its original position.



3. INSTALL FRONT BUMPER COVER

HINT:

For the front bumper cover with garnish, use the procedures described below.

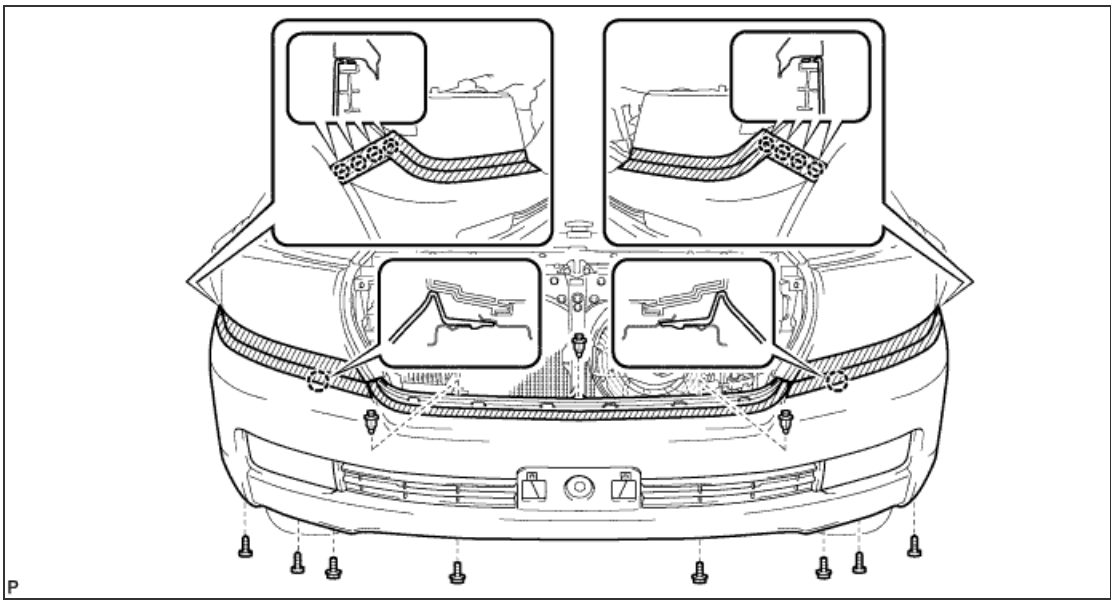


a. w/ Headlight Cleaner System:
Connect the headlight cleaner hose.

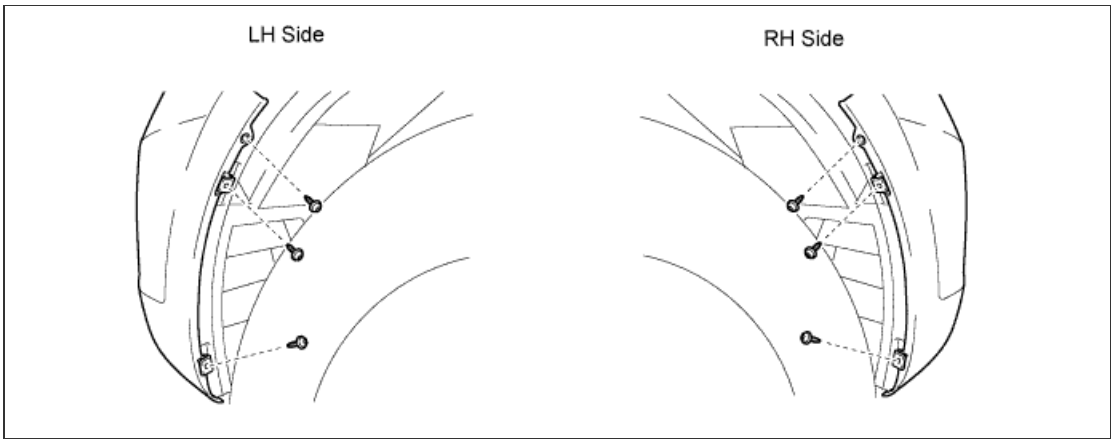
b. w/o TOYOTA Parking Assist-sensor System, w/o Fog Light:
Attach the 10 claws to install the bumper cover.

c. w/ TOYOTA Parking Assist-sensor System or w/ Fog Light:
Connect the No. 4 engine room wire connector and attach the 10 claws to install the bumper cover.

d. Install the 3 clips, 4 screws and 4 bolts.



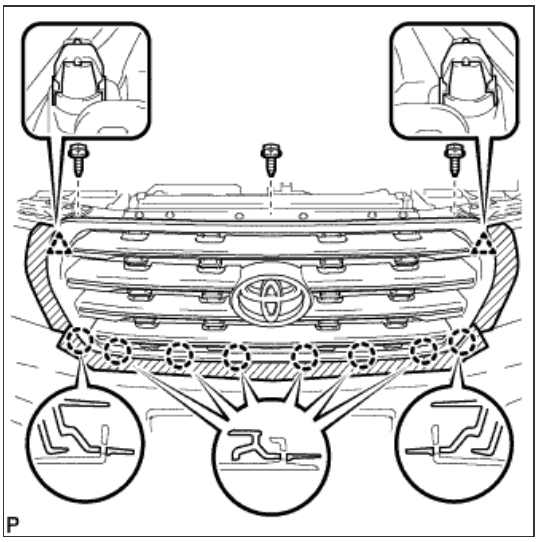
e. Using a T30 "TORX" socket, install the 6 screws.



4. INSTALL RADIATOR GRILLE

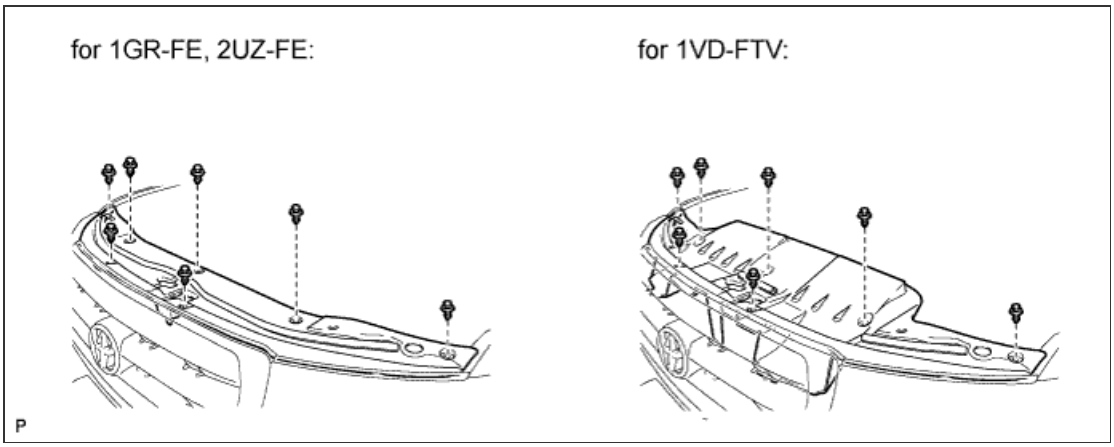
a. Attach the 2 clips and 8 claws to install the radiator grille.

b. Install the 3 screws.



5. INSTALL UPPER RADIATOR SUPPORT SEAL

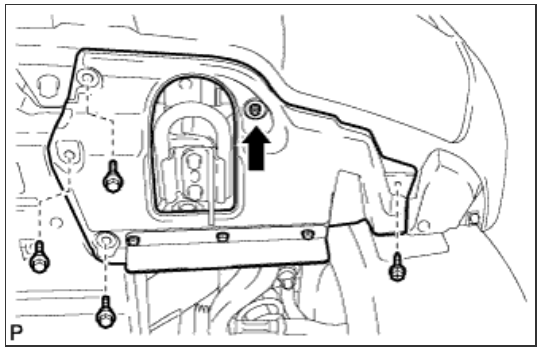
a. Install the radiator support seal with the 7 clips.



6. INSTALL FRONT FENDER SPLASH SHIELD SUB-ASSEMBLY LH

a. Push in the clip indicated by the arrow in the illustration to install the fender splash shield.

b. Install the 3 bolts and screw.



7. INSTALL FRONT FENDER SPLASH SHIELD SUB-ASSEMBLY RH

HINT:

Use the same procedures described for the LH side.

for Preparation Click here

1. INSTALL HEADLIGHT WASHER ACTUATOR SUB-ASSEMBLY LH

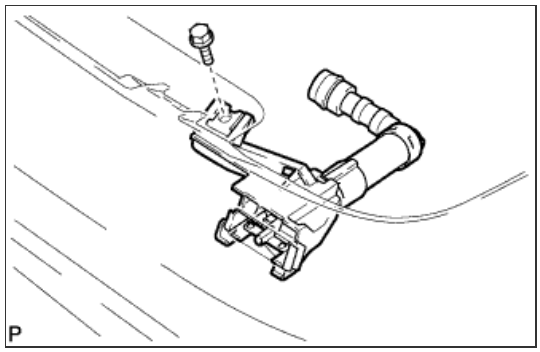
HINT:

Use the same procedures for the RH side and the LH side.

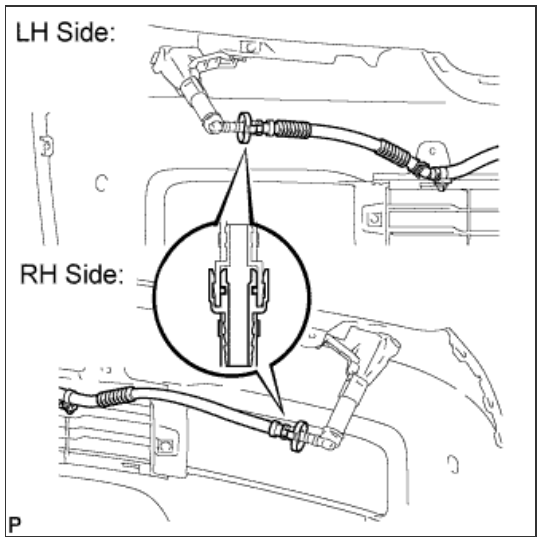
a. Attach the 2 claws.

b. Install the headlight washer actuator sub-assembly with the bolt.

Torque:
1.1 N*m{ 11 kgf*cm , 10 in.*lbf }

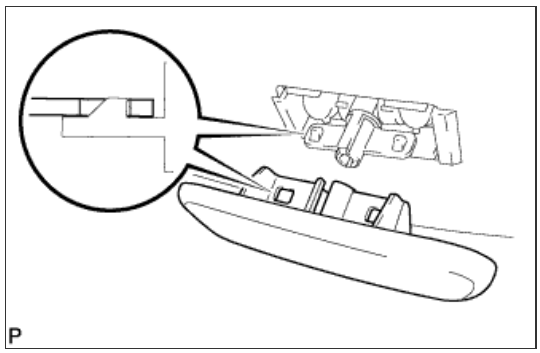


c. Connect the headlight washer hose.

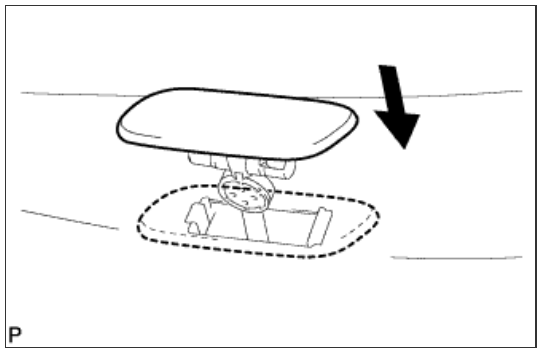


2. INSTALL TYPE1 HEADLIGHT WASHER NOZZLE SUB-ASSEMBLY LH

a. Attach the 2 claws to install the headlight washer nozzle.



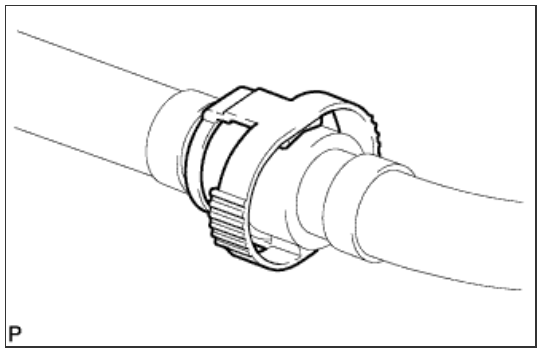
b. Return the headlight washer nozzle to its original position.



3. INSTALL FRONT BUMPER COVER

HINT:

For the front bumper cover with garnish, use the procedures described below.

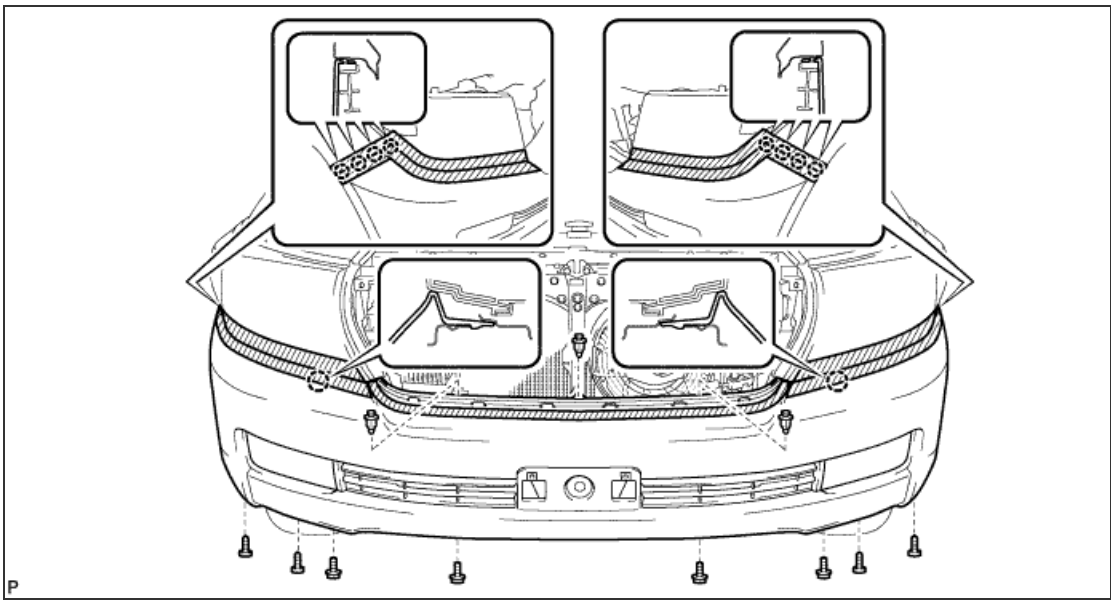


a. w/ Headlight Cleaner System:
Connect the headlight cleaner hose.

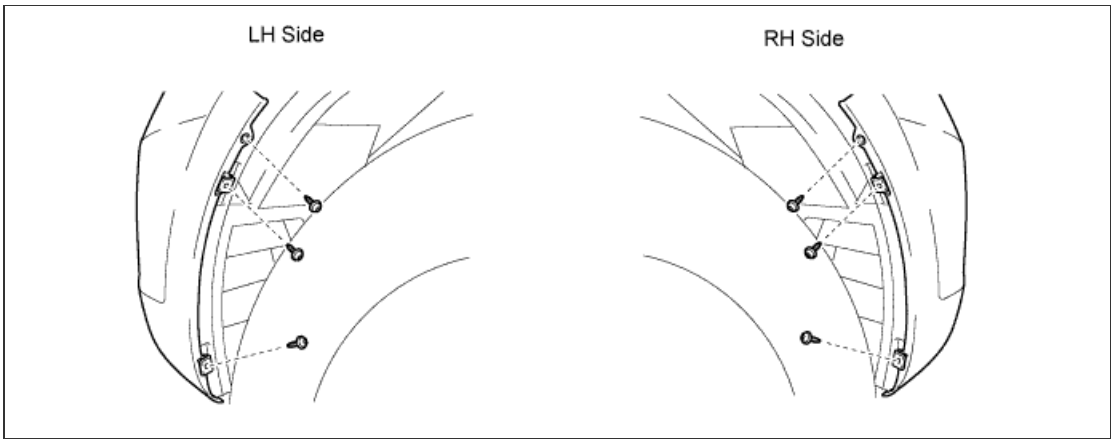
b. w/o TOYOTA Parking Assist-sensor System, w/o Fog Light:
Attach the 10 claws to install the bumper cover.

c. w/ TOYOTA Parking Assist-sensor System or w/ Fog Light:
Connect the No. 4 engine room wire connector and attach the 10 claws to install the bumper cover.

d. Install the 3 clips, 4 screws and 4 bolts.



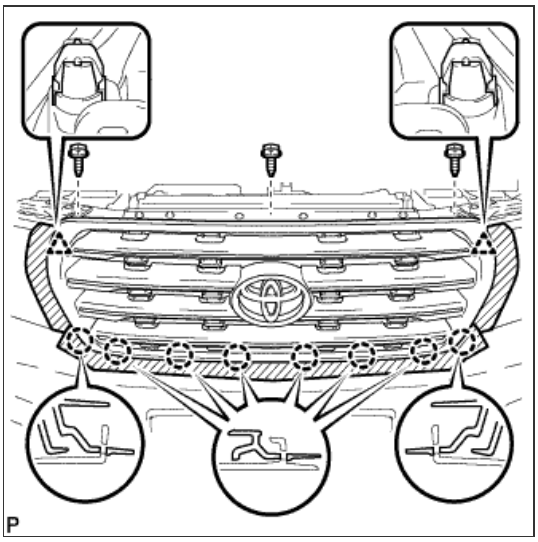
e. Using a T30 "TORX" socket, install the 6 screws.



4. INSTALL RADIATOR GRILLE

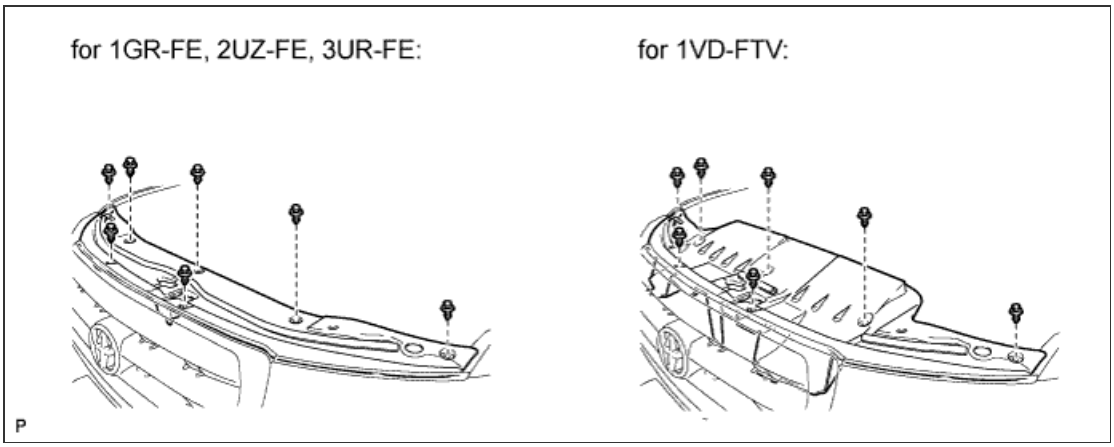
a. Attach the 2 clips and 8 claws to install the radiator grille.

b. Install the 3 screws.



5. INSTALL UPPER RADIATOR SUPPORT SEAL

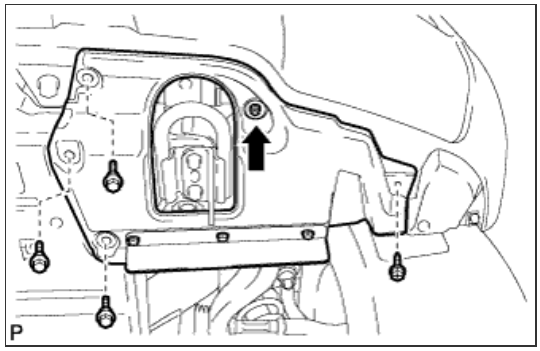
a. Install the radiator support seal with the 7 clips.



6. INSTALL FRONT FENDER SPLASH SHIELD SUB-ASSEMBLY LH

a. Push in the clip indicated by the arrow in the illustration to install the fender splash shield.

b. Install the 3 bolts and screw.

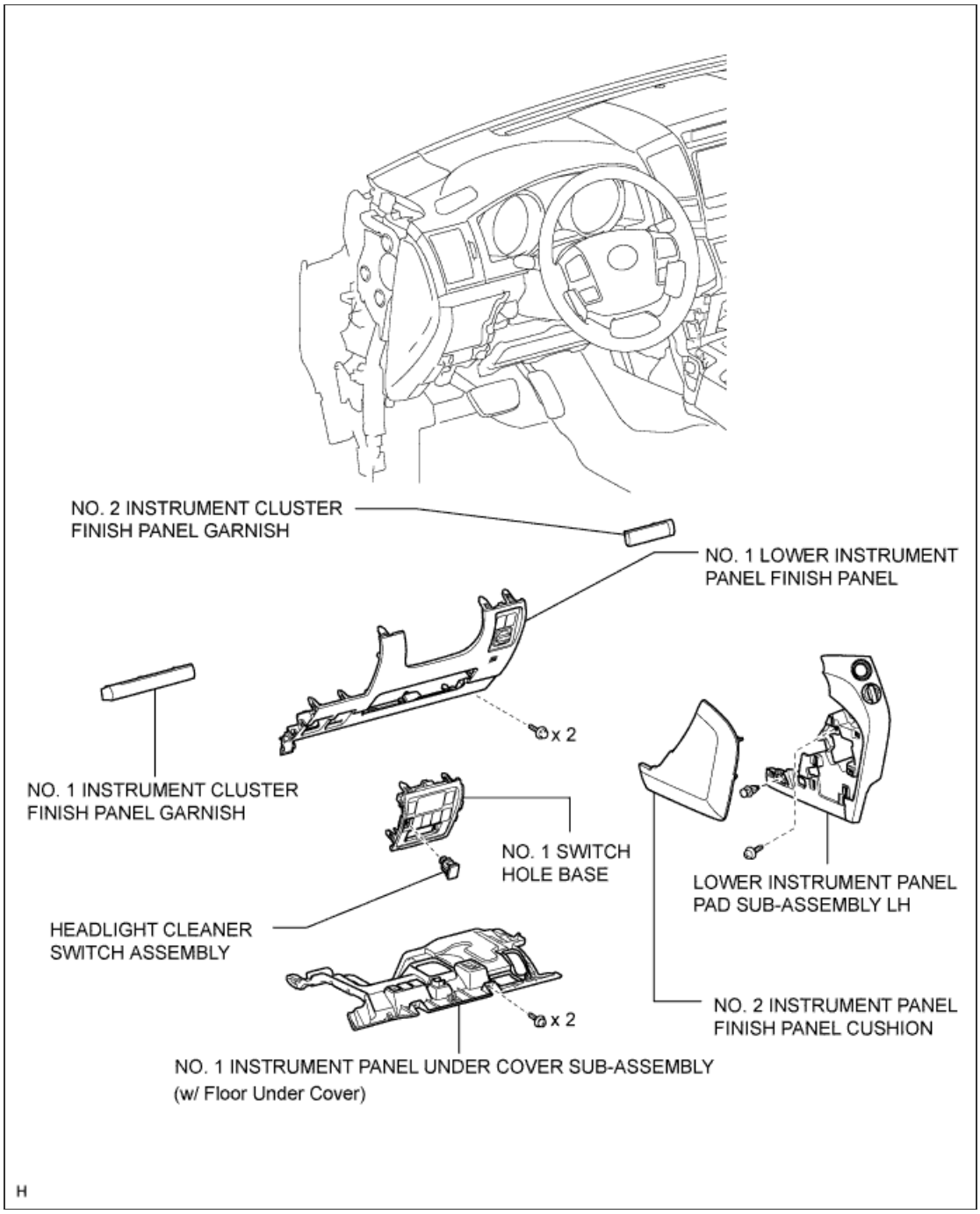


7. INSTALL FRONT FENDER SPLASH SHIELD SUB-ASSEMBLY RH

HINT:

Use the same procedures described for the LH side.

for Preparation Click here



HEADLIGHT CLEANER SWITCH > REMOVAL

for Preparation Click here

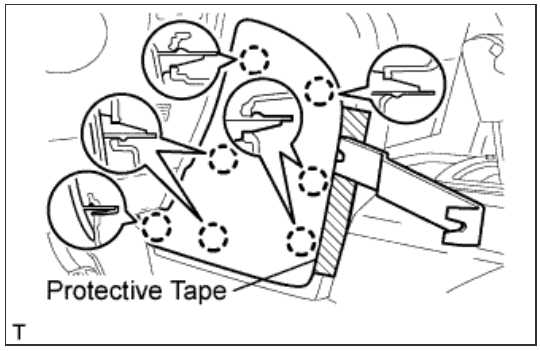
HINT:

- **Use the same procedures for LHD and RHD vehicles.**
- **The procedures listed below are for LHD vehicles.**

1. REMOVE NO. 2 INSTRUMENT PANEL FINISH PANEL CUSHION

a. Place protective tape as shown in the illustration.

b. Using a moulding remover, detach the 7 claws and remove the panel cushion.



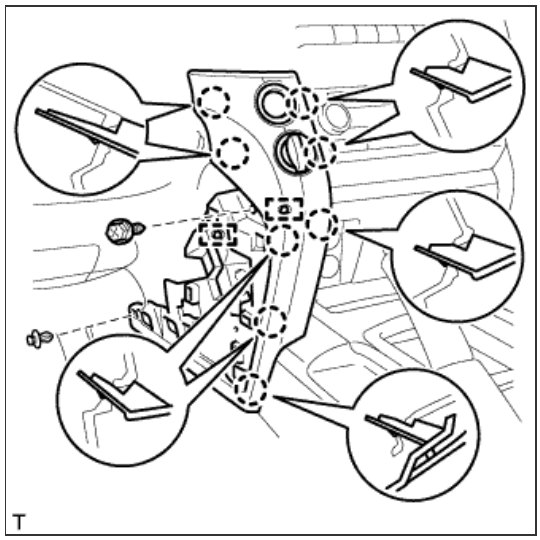
2. REMOVE LOWER INSTRUMENT PANEL PAD SUB-ASSEMBLY LH

a. Remove the clip.

b. Remove the screw.

c. Detach the 8 claws.

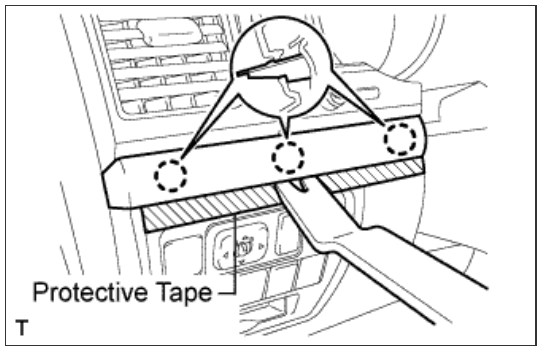
d. Remove the panel pad and disconnect the connectors and 2 clamps.



3. REMOVE NO. 1 INSTRUMENT CLUSTER FINISH PANEL GARNISH

a. Place protective tape as shown in the illustration.

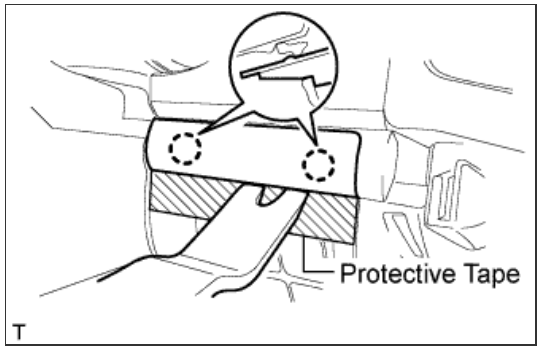
b. Using a moulding remover, detach the 3 claws and remove the panel garnish.



4. REMOVE NO. 2 INSTRUMENT CLUSTER FINISH PANEL GARNISH

a. Place protective tape as shown in the illustration.

b. Using a moulding remover, detach the 2 claws and remove the panel garnish.

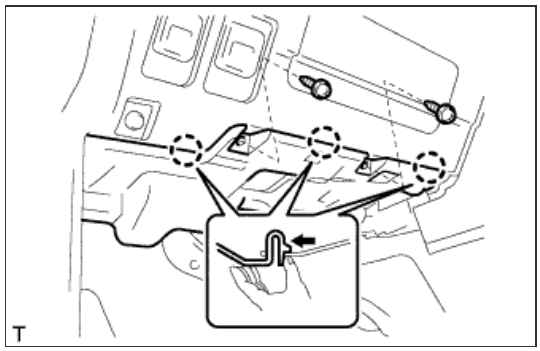


5. REMOVE NO. 1 INSTRUMENT PANEL UNDER COVER SUB-ASSEMBLY (w/ Floor Under Cover)

a. Remove the 2 screws.

b. Detach the 3 claws.

c. Remove the under cover and disconnect the connectors.



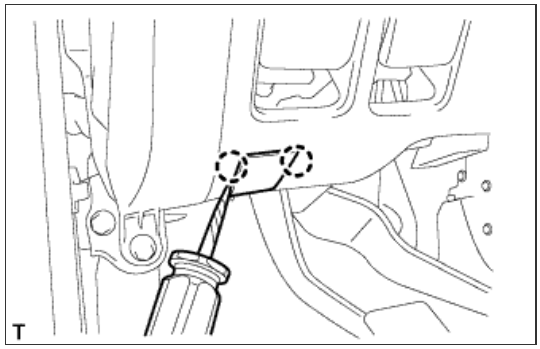
6. REMOVE NO. 1 LOWER INSTRUMENT PANEL FINISH PANEL

a. Using a screwdriver, detach the 2 claws.

HINT:

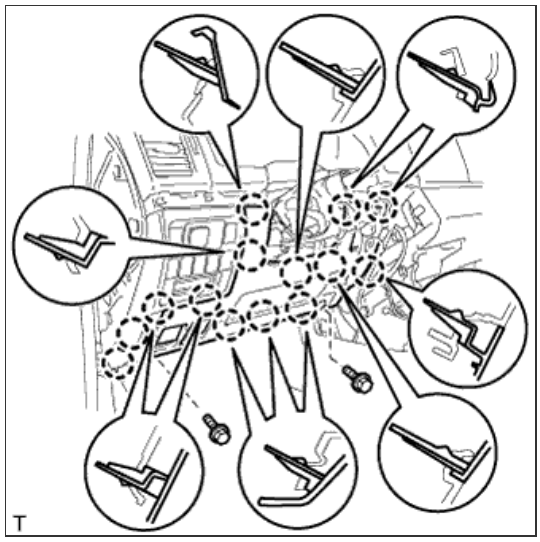
Tape the screwdriver tip before use.

b. Open the hole cover.

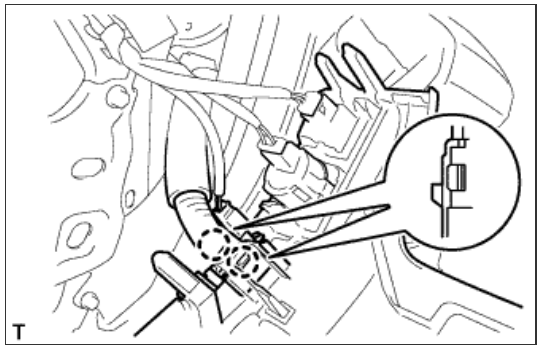


c. Remove the 2 bolts.

d. Detach the 14 claws.

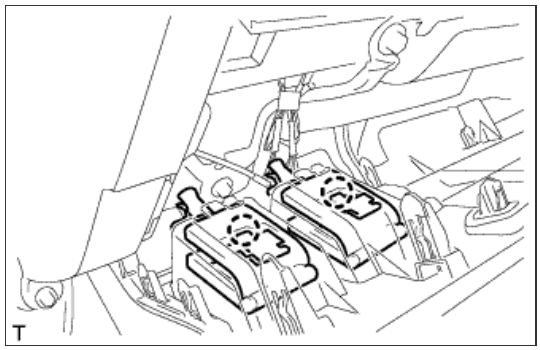


e. Detach the 2 claws and remove the sensor.



f. Detach the 2 claws and disconnect the 2 control cables.

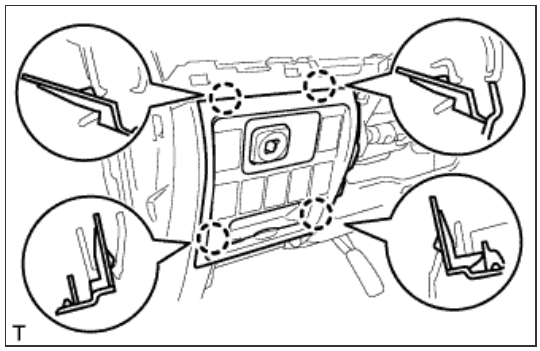
g. Remove the finish panel and then disconnect the connectors.



7. REMOVE NO. 1 SWITCH HOLE BASE

a. Detach the 4 claws.

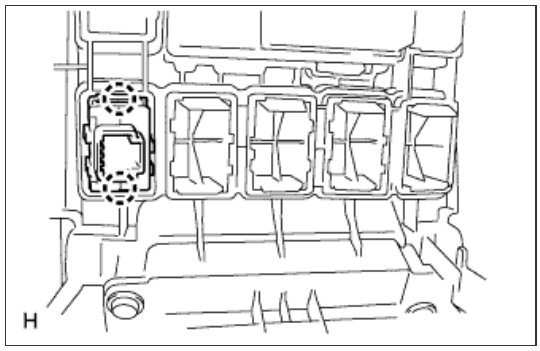
b. Remove the switch hole base and then disconnect the connectors.



8. REMOVE HEADLIGHT CLEANER SWITCH ASSEMBLY

c. Detach the 2 claws and remove the switch.

a. Detach the 2 claws and remove the switch.



HEADLIGHT CLEANER SWITCH > REMOVAL

for Preparation Click here

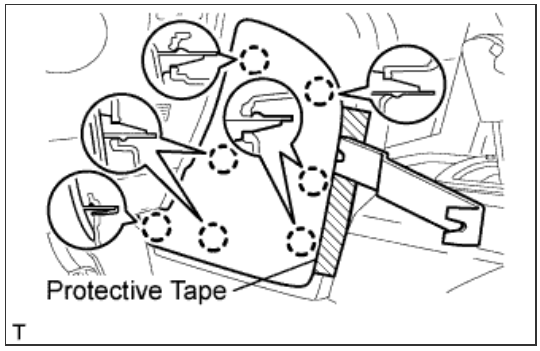
HINT:

- **Use the same procedures for LHD and RHD vehicles.**
- **The procedures listed below are for LHD vehicles.**

1. REMOVE NO. 2 INSTRUMENT PANEL FINISH PANEL CUSHION

a. Place protective tape as shown in the illustration.

b. Using a moulding remover, detach the 7 claws and remove the panel cushion.



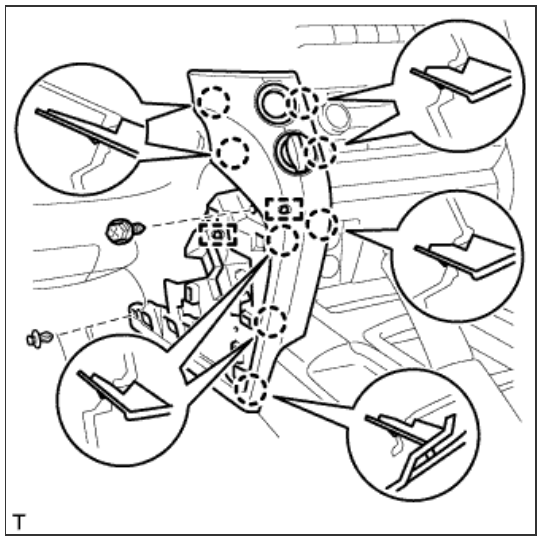
2. REMOVE LOWER INSTRUMENT PANEL PAD SUB-ASSEMBLY LH

a. Remove the clip.

b. Remove the screw.

c. Detach the 8 claws.

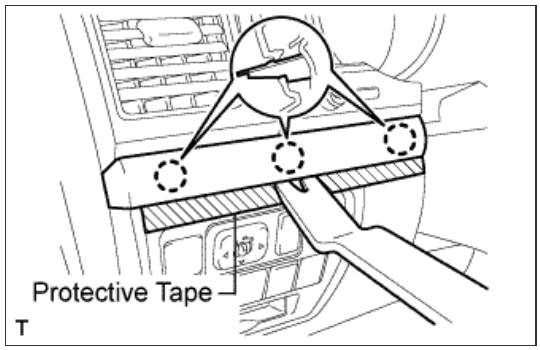
d. Remove the panel pad and disconnect the connectors and 2 clamps.



3. REMOVE NO. 1 INSTRUMENT CLUSTER FINISH PANEL GARNISH

a. Place protective tape as shown in the illustration.

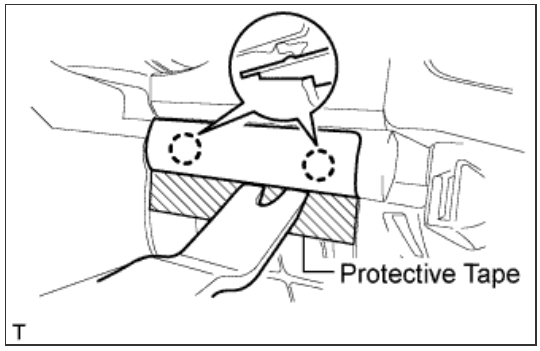
b. Using a moulding remover, detach the 3 claws and remove the panel garnish.



4. REMOVE NO. 2 INSTRUMENT CLUSTER FINISH PANEL GARNISH

a. Place protective tape as shown in the illustration.

b. Using a moulding remover, detach the 2 claws and remove the panel garnish.

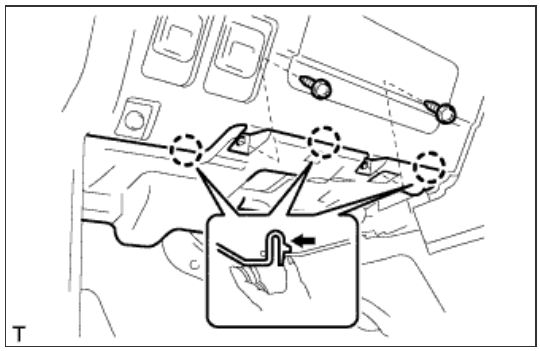


5. REMOVE NO. 1 INSTRUMENT PANEL UNDER COVER SUB-ASSEMBLY (w/ Floor Under Cover)

a. Remove the 2 screws.

b. Detach the 3 claws.

c. Remove the under cover and disconnect the connectors.



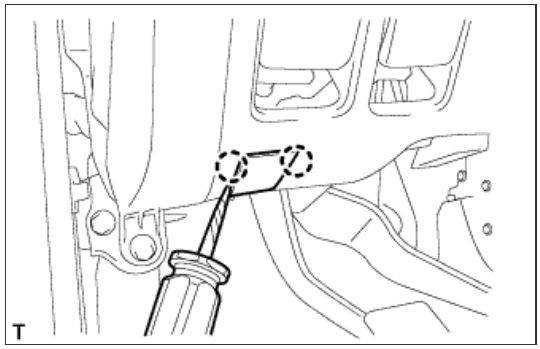
6. REMOVE NO. 1 LOWER INSTRUMENT PANEL FINISH PANEL

a. Using a screwdriver, detach the 2 claws.

HINT:

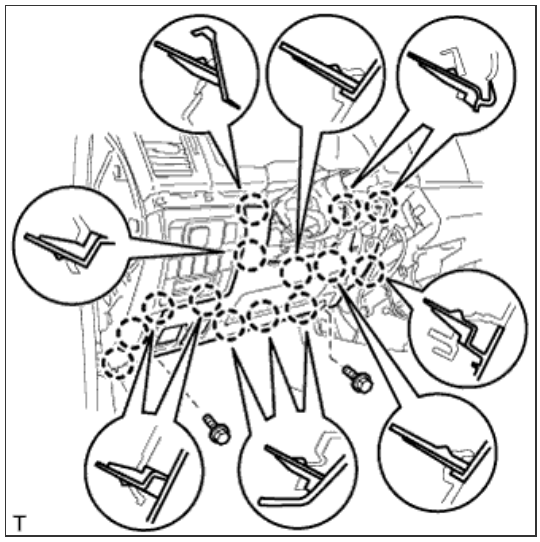
Tape the screwdriver tip before use.

b. Open the hole cover.

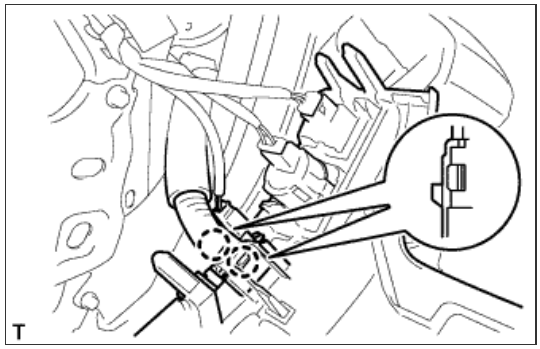


c. Remove the 2 bolts.

d. Detach the 14 claws.

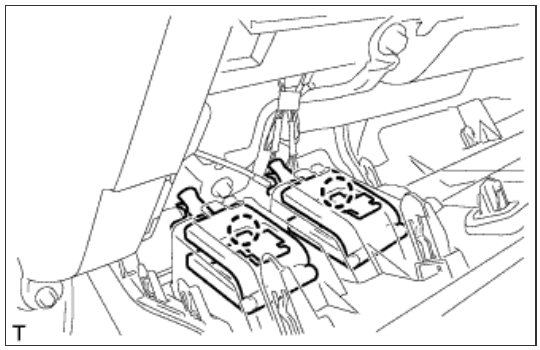


e. Detach the 2 claws and remove the sensor.



f. Detach the 2 claws and disconnect the 2 control cables.

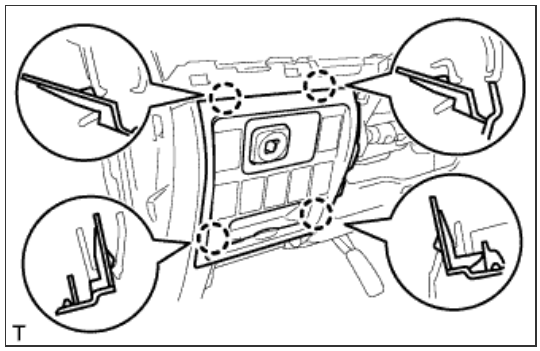
g. Remove the finish panel and then disconnect the connectors.



7. REMOVE NO. 1 SWITCH HOLE BASE

a. Detach the 4 claws.

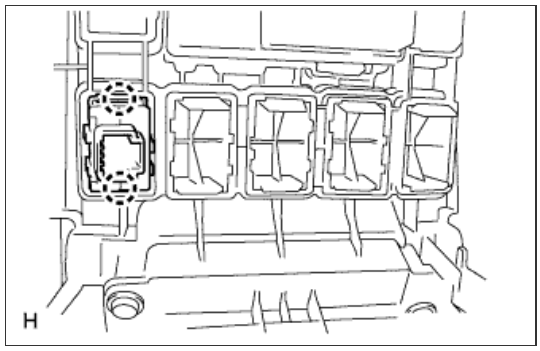
b. Remove the switch hole base and then disconnect the connectors.



8. REMOVE HEADLIGHT CLEANER SWITCH ASSEMBLY

c. Detach the 2 claws and remove the switch.

a. Detach the 2 claws and remove the switch.



for Preparation Click here

1. INSPECT HEADLIGHT CLEANER SWITCH ASSEMBLY

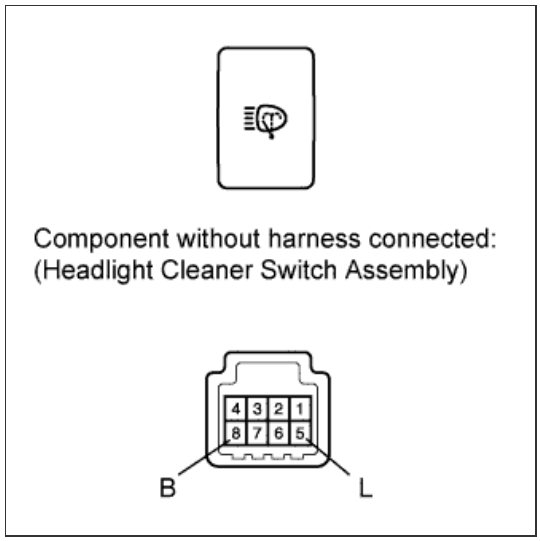
a. Remove the headlight cleaner switch assembly.

b. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Switch Condition	Specified Condition
5 (L) - 8 (B)	on	Below 1 Ω
	off	10 Ω or higher

If the result is not as specified, replace the headlight cleaner switch assembly.



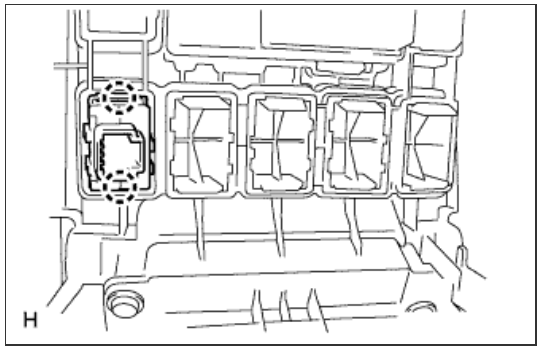
for Preparation Click here

HINT:

- **Use the same procedures for LHD and RHD vehicle.**
- **The procedure listed below are for LHD vehicle.**

1. INSTALL HEADLIGHT CLEANER SWITCH ASSEMBLY

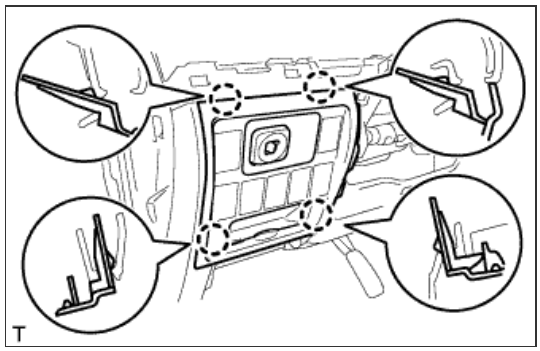
a. Attach the 2 claws to install the switch.



2. INSTALL NO. 1 SWITCH HOLE BASE

a. Connect the connectors.

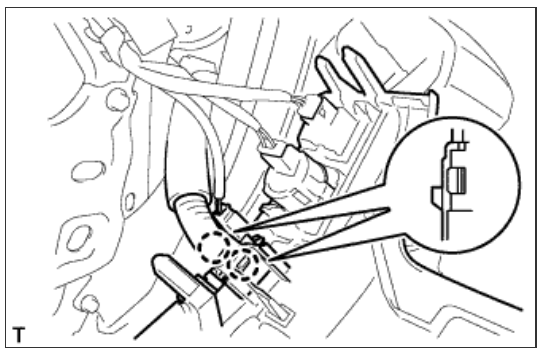
b. Attach the 4 claws to install the switch hole base.



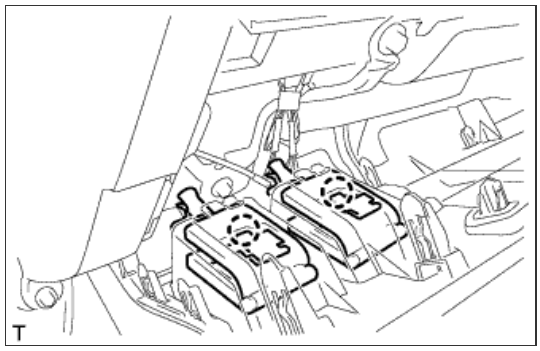
3. INSTALL NO. 1 LOWER INSTRUMENT PANEL FINISH PANEL

a. Connect the connectors.

b. Attach the 2 claws to install the sensor.

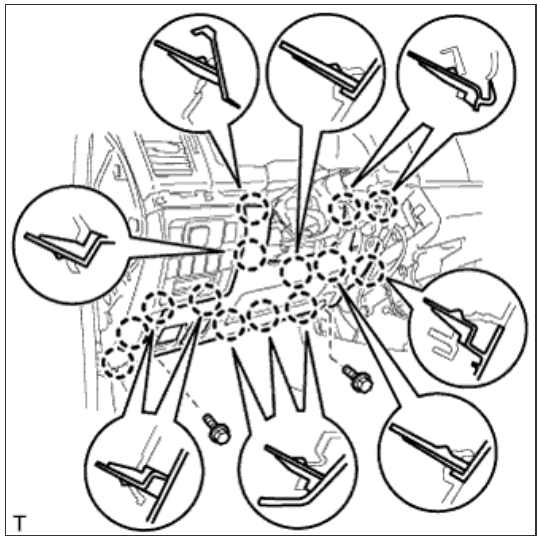


c. Attach the 2 claws to connect the 2 control cables.

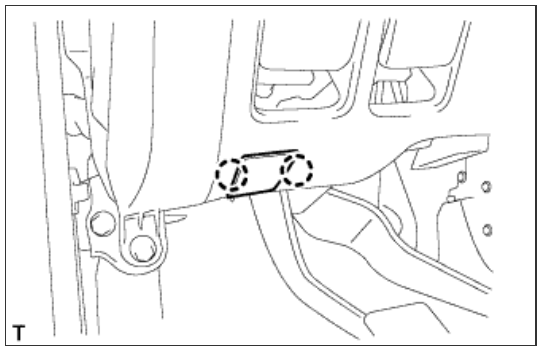


d. Attach the 14 claws to install the finish panel.

e. Install the 2 bolts.



f. Attach the 2 claws to close the hole cover.

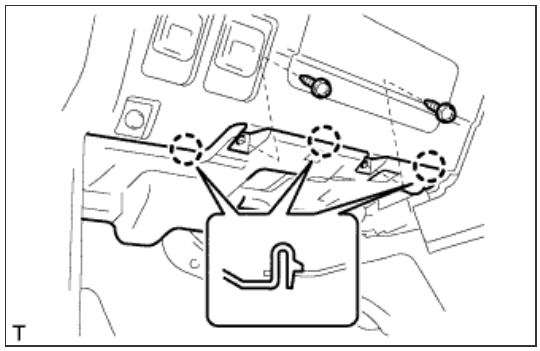


4. INSTALL NO. 1 INSTRUMENT PANEL UNDER COVER SUB-ASSEMBLY (w/ Floor Under Cover)

a. Connect the connectors.

b. Attach the 3 claws to install the under cover.

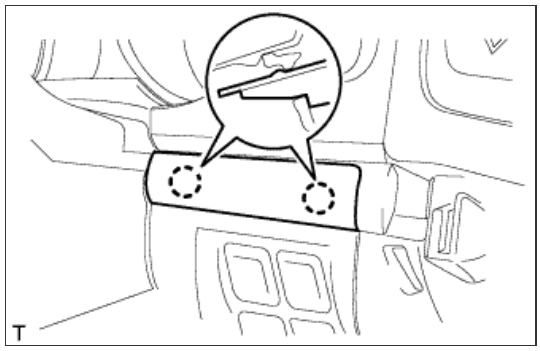
c. Install the 2 screws.



5. INSTALL NO. 2 INSTRUMENT CLUSTER FINISH PANEL GARNISH

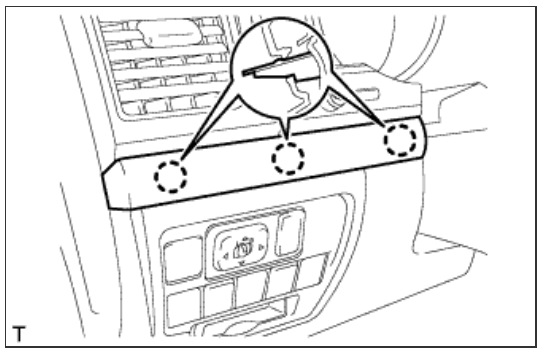
a. Attach the 2 claws to install the panel garnish.

a. Attach the 2 claws to install the panel garnish.



6. INSTALL NO. 1 INSTRUMENT CLUSTER FINISH PANEL GARNISH

a. Attach the 3 claws to install the panel garnish.



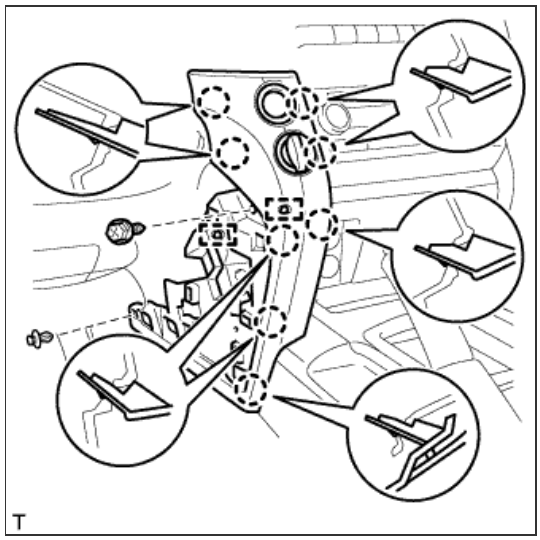
7. INSTALL LOWER INSTRUMENT PANEL PAD SUB-ASSEMBLY LH

a. Connect the connectors and 2 clamps.

b. Attach the 8 claws to install the panel pad.

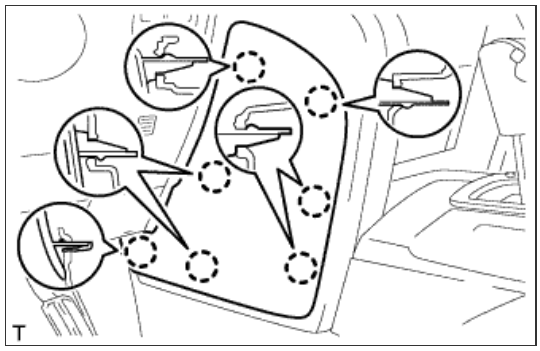
c. Install the screw.

d. Install the clip.



8. INSTALL NO. 2 INSTRUMENT PANEL FINISH PANEL CUSHION

a. Attach the 7 claws to install the panel cushion.


T

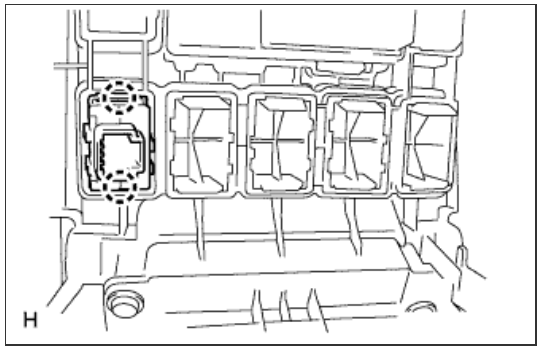
for Preparation Click here

HINT:

- **Use the same procedures for LHD and RHD vehicle.**
- **The procedure listed below are for LHD vehicle.**

1. INSTALL HEADLIGHT CLEANER SWITCH ASSEMBLY

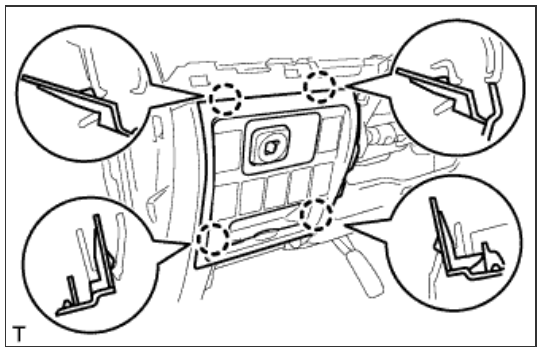
a. Attach the 2 claws to install the switch.



2. INSTALL NO. 1 SWITCH HOLE BASE

a. Connect the connectors.

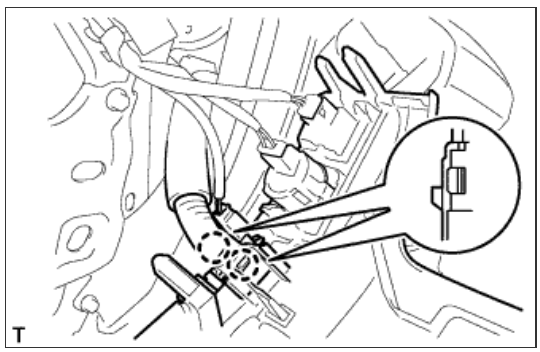
b. Attach the 4 claws to install the switch hole base.



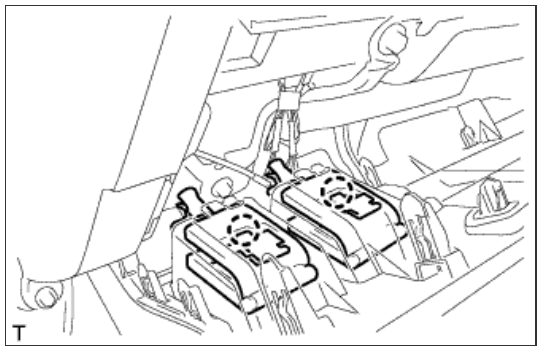
3. INSTALL NO. 1 LOWER INSTRUMENT PANEL FINISH PANEL

a. Connect the connectors.

b. Attach the 2 claws to install the sensor.

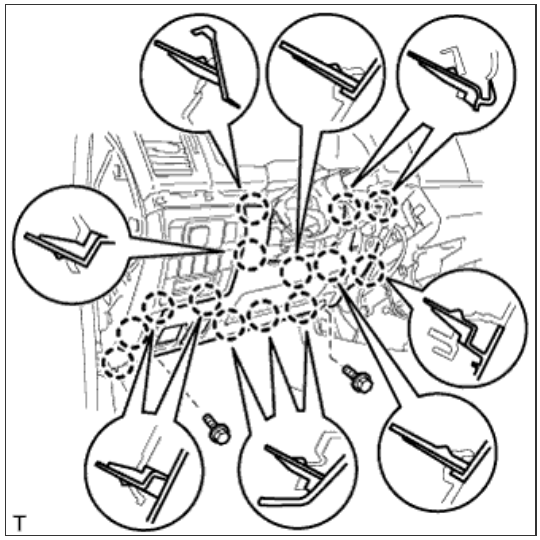


c. Attach the 2 claws to connect the 2 control cables.

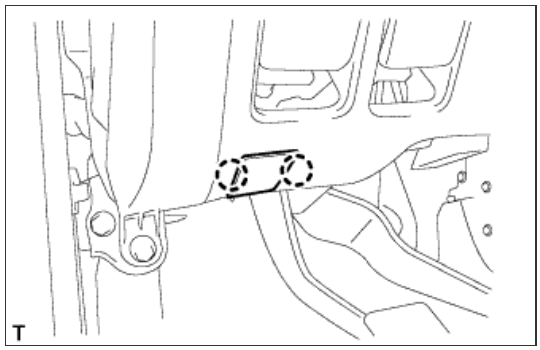


d. Attach the 14 claws to install the finish panel.

e. Install the 2 bolts.



f. Attach the 2 claws to close the hole cover.

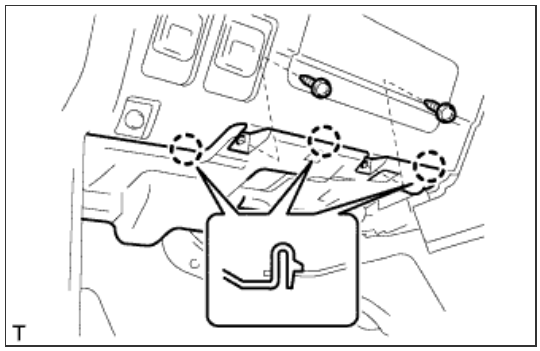


4. INSTALL NO. 1 INSTRUMENT PANEL UNDER COVER SUB-ASSEMBLY (w/ Floor Under Cover)

a. Connect the connectors.

b. Attach the 3 claws to install the under cover.

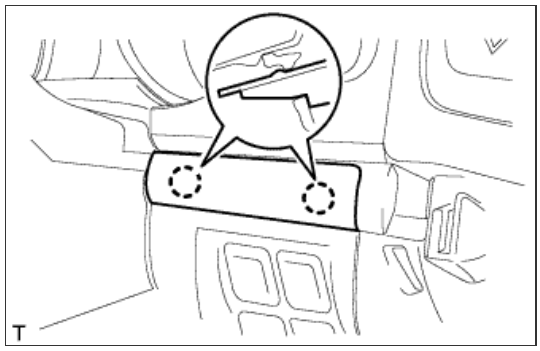
c. Install the 2 screws.



5. INSTALL NO. 2 INSTRUMENT CLUSTER FINISH PANEL GARNISH

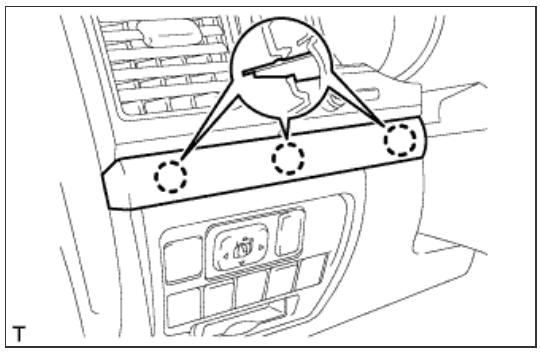
a. Attach the 2 claws to install the panel garnish.

a. Attach the 2 claws to install the panel garnish.



6. INSTALL NO. 1 INSTRUMENT CLUSTER FINISH PANEL GARNISH

a. Attach the 3 claws to install the panel garnish.



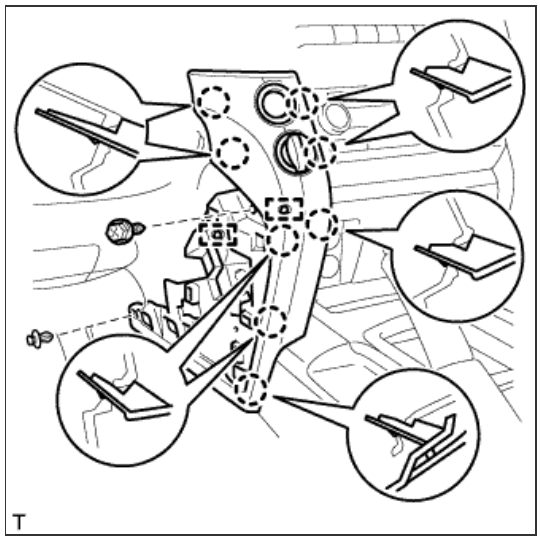
7. INSTALL LOWER INSTRUMENT PANEL PAD SUB-ASSEMBLY LH

a. Connect the connectors and 2 clamps.

b. Attach the 8 claws to install the panel pad.

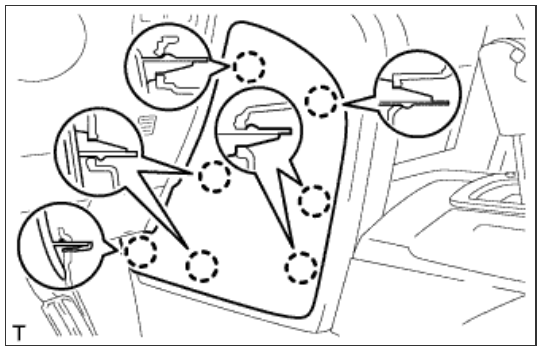
c. Install the screw.

d. Install the clip.

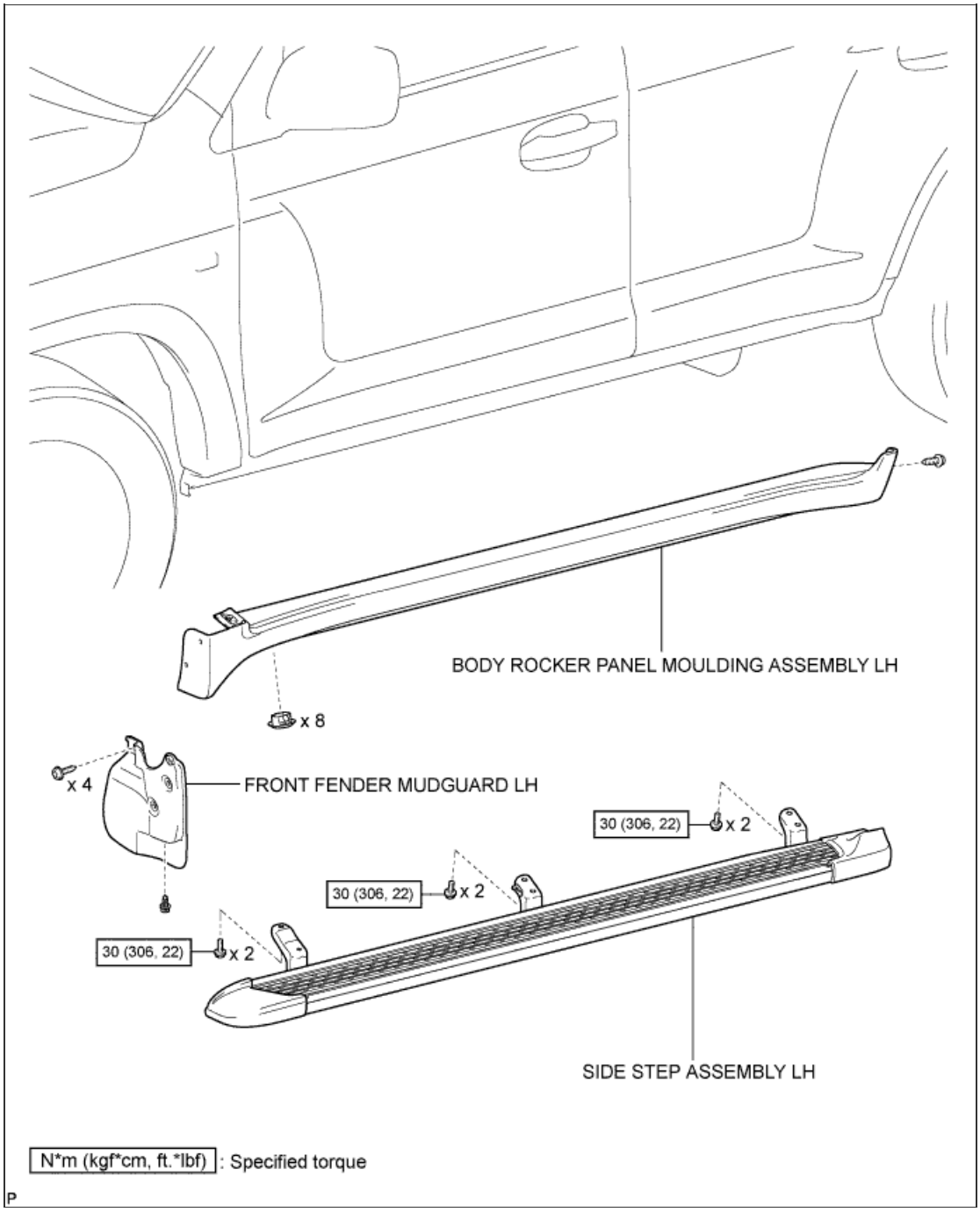


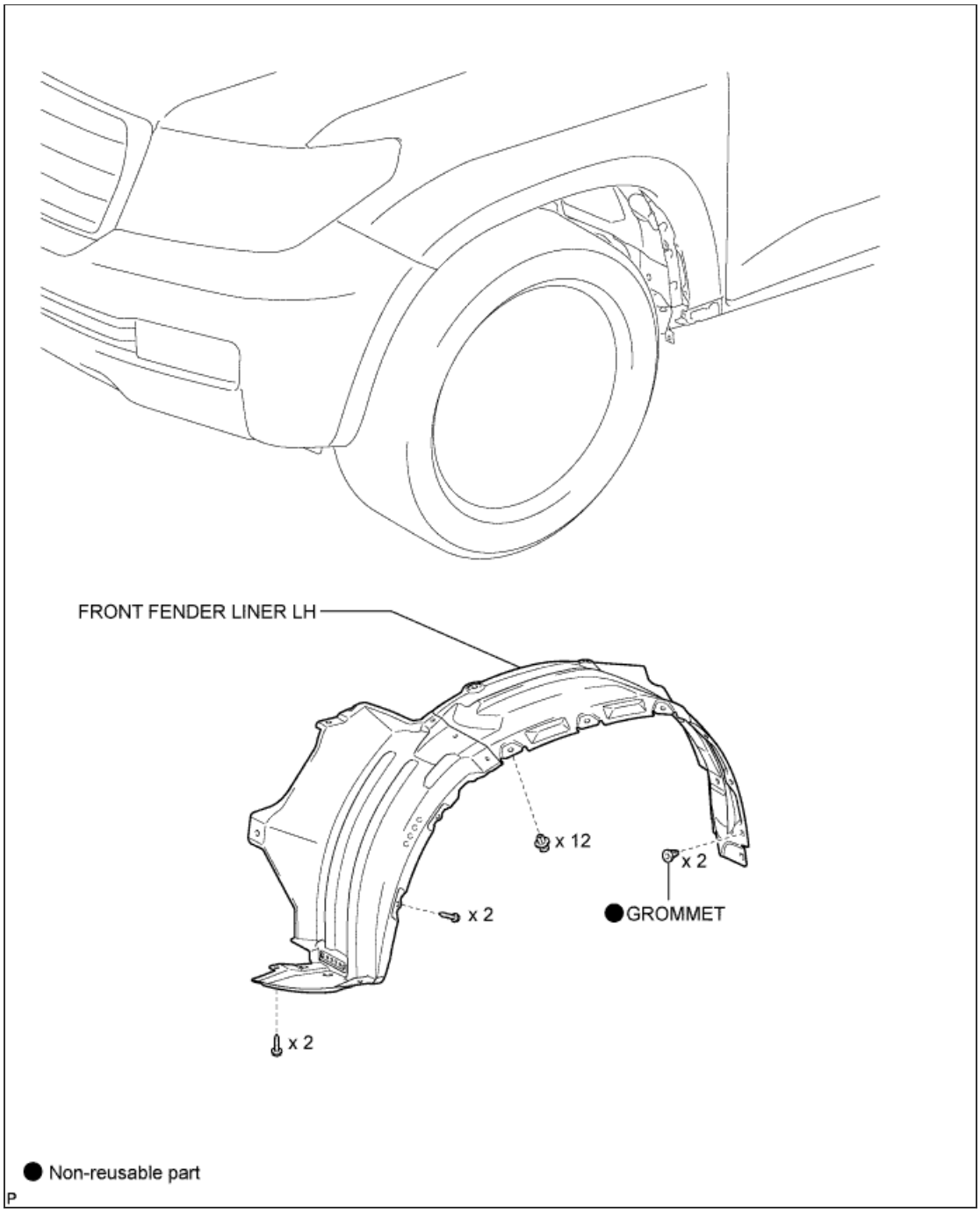
8. INSTALL NO. 2 INSTRUMENT PANEL FINISH PANEL CUSHION

a. Attach the 7 claws to install the panel cushion.

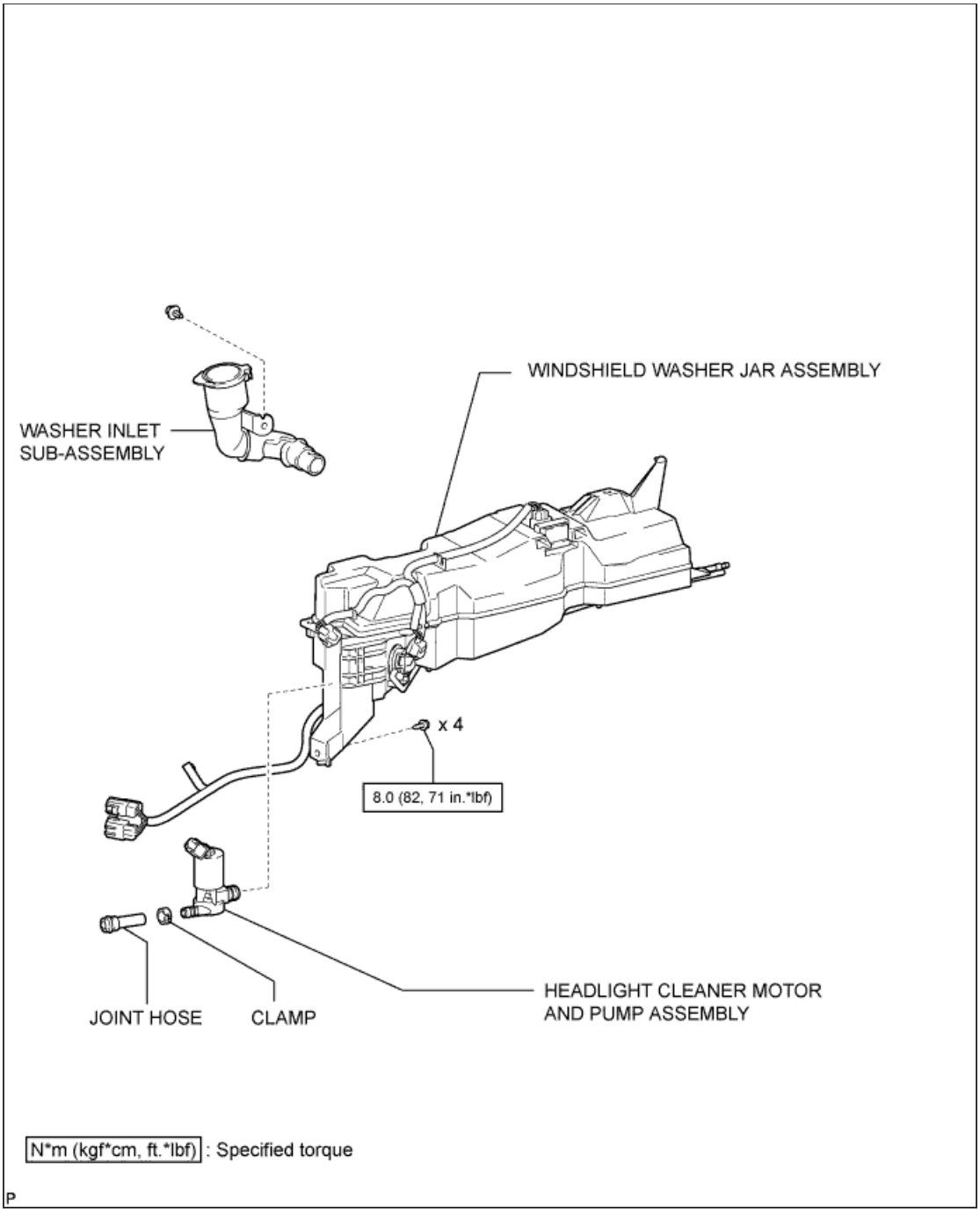

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for Preparation Click here





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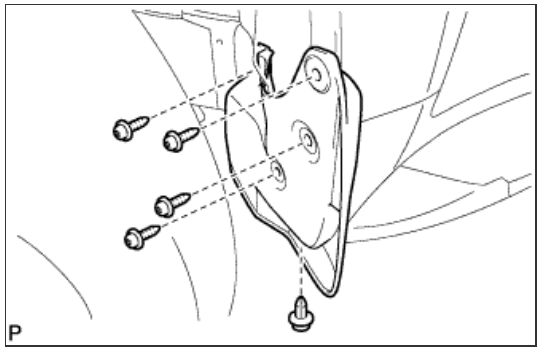

WINDSHIELD WASHER JAR ASSEMBLY
WASHER INLET
SUB-ASSEMBLY
x 4
8.0 (82, 71 in.*lbf)
HEADLIGHT CLEANER MOTOR
AND PUMP ASSEMBLY
JOINT HOSE
CLAMP
N*m (kgf*cm, ft.*lbf) : Specified torque
P

for Preparation Click here

1. REMOVE FRONT FENDER MUDGUARD LH

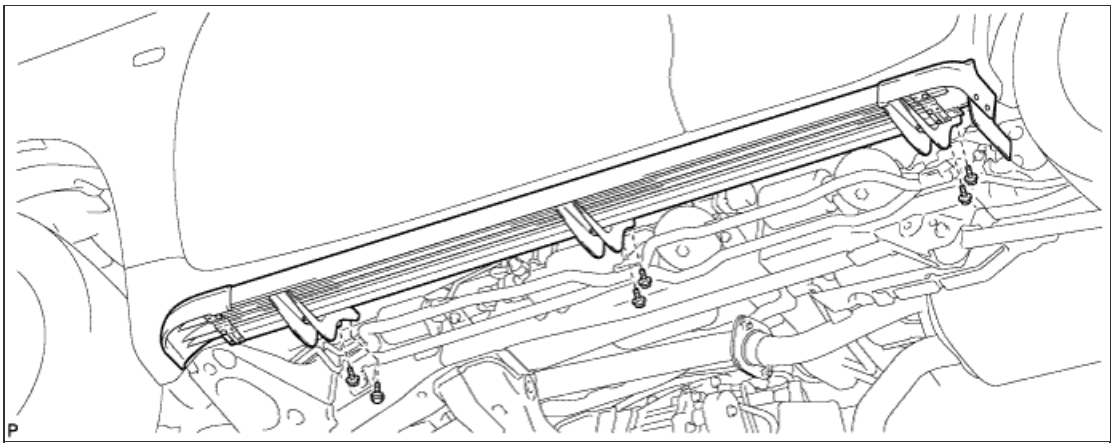
a. Remove the clip.

b. Using a T30 "TORX" socket, remove the 4 screws and mudguard.



2. REMOVE SIDE STEP ASSEMBLY LH

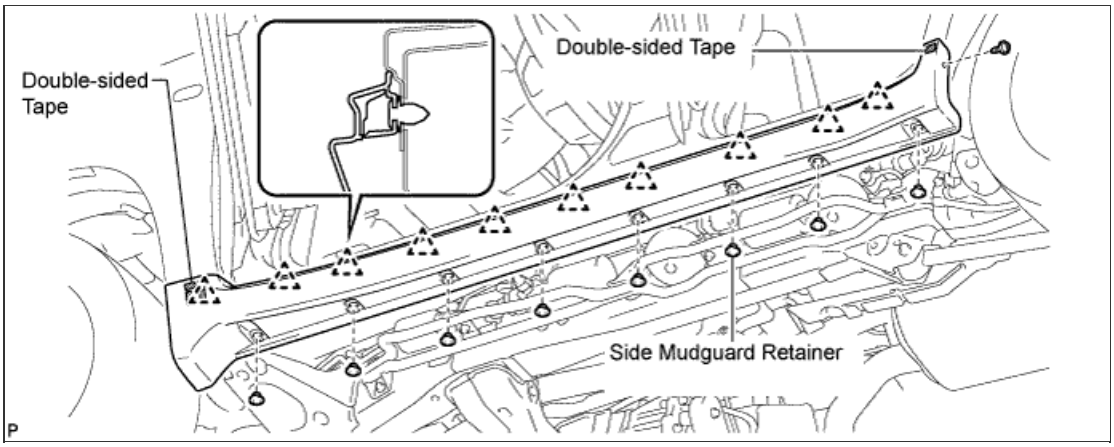
a. Remove the 6 bolts and side step.



3. REMOVE BODY ROCKER PANEL MOULDING ASSEMBLY LH

a. Remove the 8 side mudguard retainers and screw.

b. Detach the 10 clips and remove the rocker panel moulding.

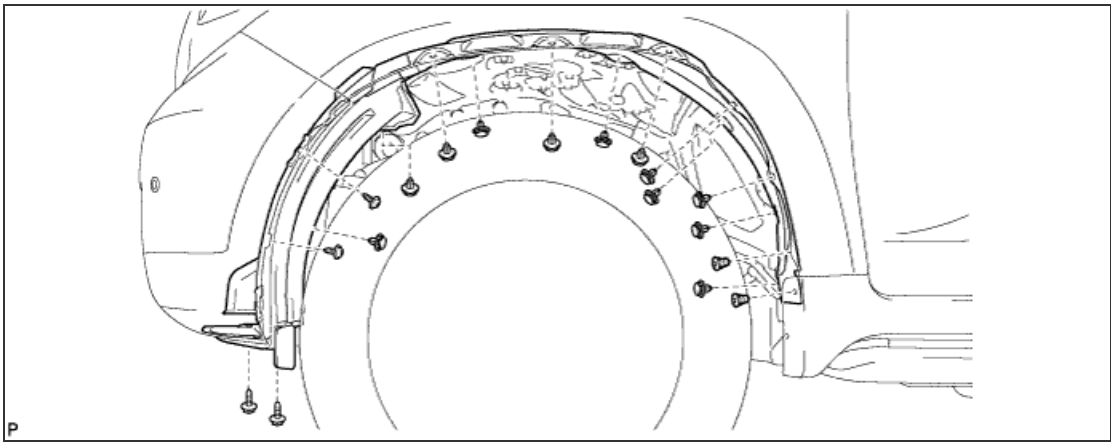


4. REMOVE FRONT FENDER LINER LH

a. Remove the 2 screws.

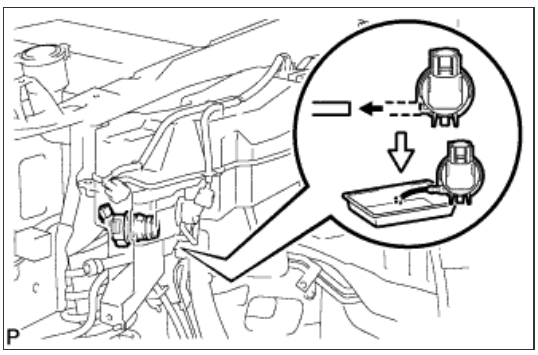
b. Using a T30 "TORX" socket, remove the 2 screws.

c. Using a clip remover, remove the 2 grommets, 12 clips and fender liner.



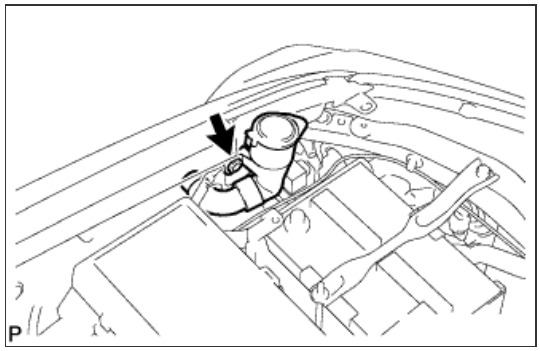
5. DRAIN WASHER FLUID

a. Remove the washer hose from the windshield washer motor and pump, and drain the washer fluid.



6. REMOVE WASHER INLET SUB-ASSEMBLY

a. Using a clip remover, remove the clip and washer inlet.

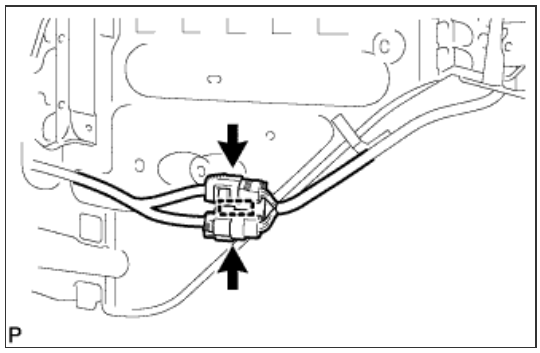


7. REMOVE WINDSHIELD WASHER JAR ASSEMBLY

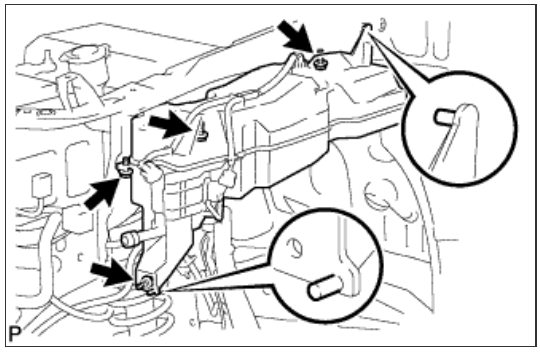
a. Detach the clamp.

b. Disconnect the 2 connectors.

c. Disconnect the headlight cleaner hose.



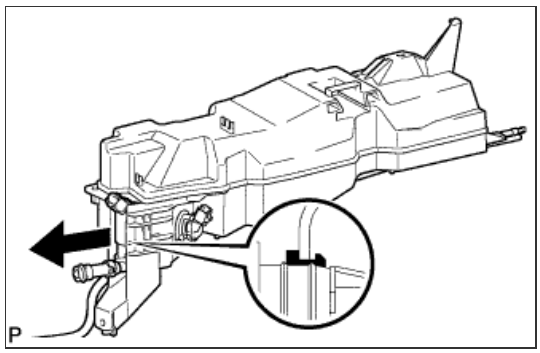
d. Remove the 4 bolts. Then remove the windshield washer jar and pump.



8. REMOVE HEADLIGHT CLEANER MOTOR AND PUMP ASSEMBLY

a. Disconnect the connector.

b. Remove the headlight cleaner motor and pump assembly together with the gasket in the direction shown in the illustration.



for Preparation Click here

1. INSPECT HEADLIGHT CLEANER MOTOR AND PUMP ASSEMBLY

HINT:

This check should be performed with the headlight cleaner motor and pump installed to the washer jar.

a. Fill the washer jar with washer fluid.

b. Apply battery voltage to the headlight cleaner motor and pump and check the operation of the headlight cleaner motor and pump assembly.

OK:

Measurement Condition	Specified Condition
Battery positive (+) → Terminal 1 Battery negative (-) → Terminal 2	Headlight cleaner motor and pump operation is normal

If the result is not as specified, replace the headlight cleaner motor and pump assembly.

Component without harness connected:
(Headlight Cleaner Motor and Pump Assembly)



for Preparation Click here

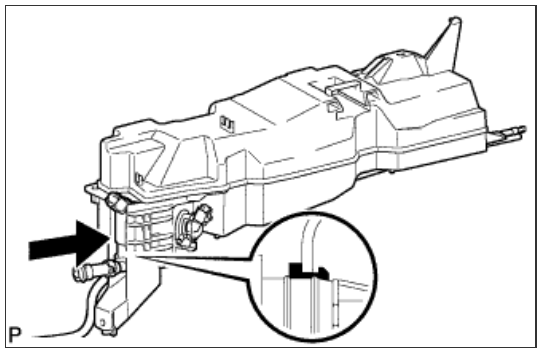
1. INSTALL HEADLIGHT CLEANER MOTOR AND PUMP ASSEMBLY

a. Install the headlight cleaner motor and pump together with the gasket in the direction shown in the illustration.

HINT:

Make sure the gasket is positioned as shown in the illustration.

b. Connect the connector.



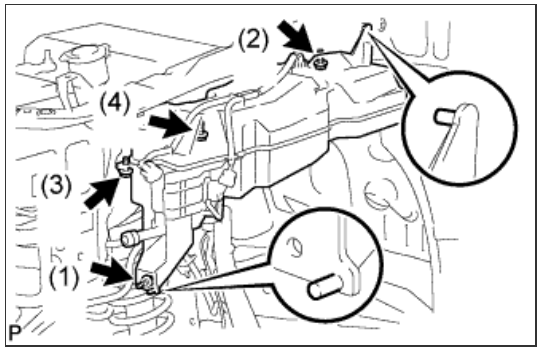
2. INSTALL WINDSHIELD WASHER JAR ASSEMBLY

a. Temporarily install the windshield washer jar with the 4 bolts.

b. Tighten the 4 bolts in the order shown in the illustration to install the windshield washer jar.

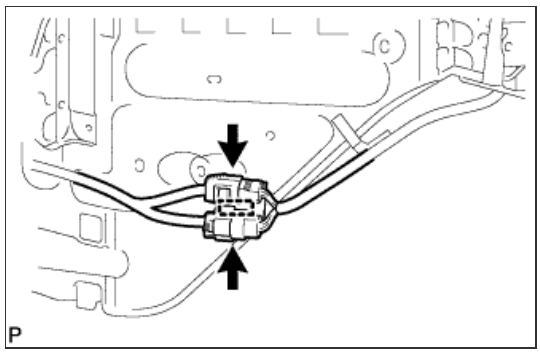
Torque:
8.0 N*m{ 82 kgf*cm , 71 in.*lbf }

c. Connect the headlight cleaner hose to the windshield washer jar and pump.



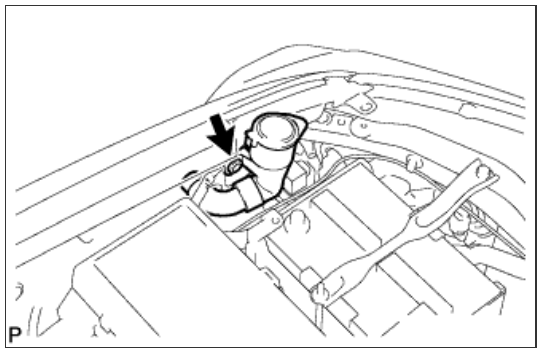
d. Connect the 2 connectors.

e. Attach the clamp.



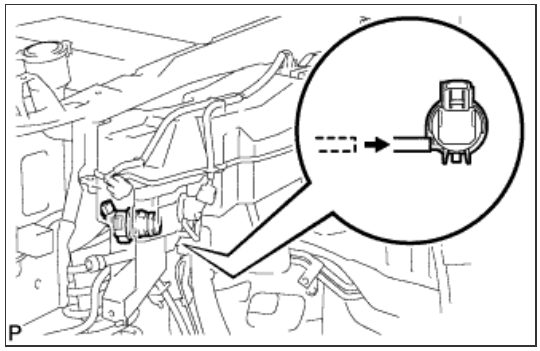
3. INSTALL WASHER INLET SUB-ASSEMBLY

a. Install the washer inlet with the clip.



4. FILL WINDSHIELD WASHER JAR AND PUMP ASSEMBLY WITH WASHER FLUID

a. Connect the washer hose to the windshield washer motor and pump, and fill the washer jar with washer fluid.

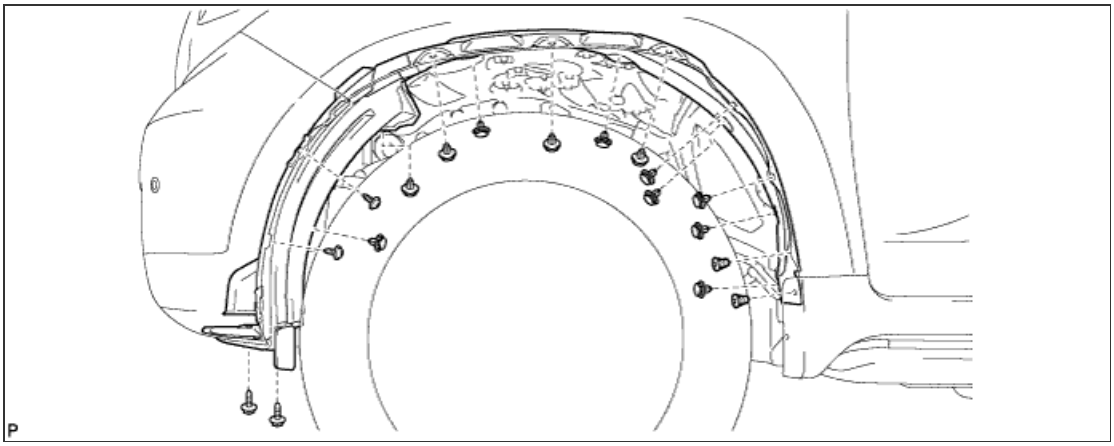


5. INSTALL FRONT FENDER LINER LH

a. Install the fender liner with the 12 clips and 2 new grommets.

b. Using a T30 "TORX" socket, install the 2 screws.

c. Install the 2 screws.



6. INSTALL BODY ROCKER PANEL MOULDING ASSEMBLY LH

a. Clean the ehicle body surface.

i. Using a heat light, heat the ehicle body surface.

ii. Remo e the double sided tape from the ehicle body.

iii. Wipe off any tape adhesi e residue with cleaner.

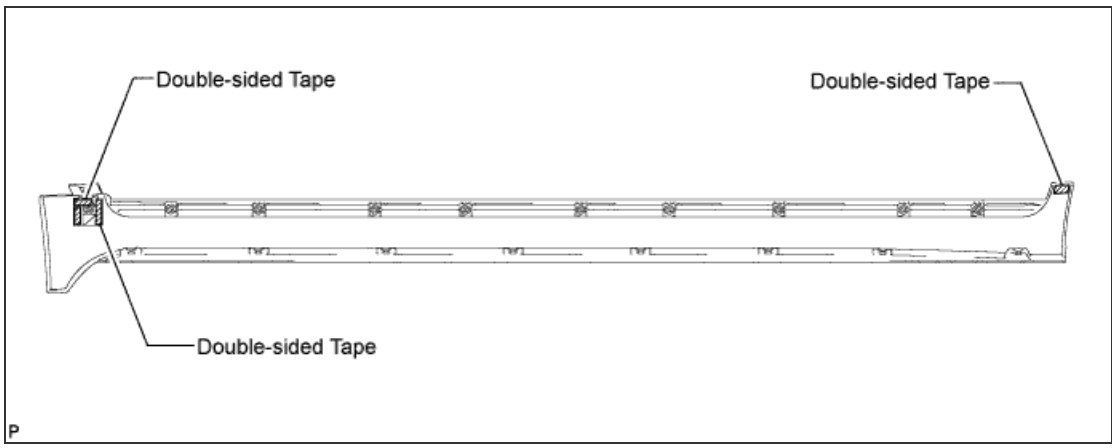
b. If reusing the rocker panel moulding:
Clean the rocker panel moulding.

i. Using a heat light, heat the rocker panel moulding.

ii. Remo e the double sided tape from the rocker panel moulding.

iii. Wipe off any tape adhesi e residue with cleaner.

iv. Apply new double sided tape to the rocker panel moulding, as shown in the illustration.



c. Install the rocker panel moulding.

i. Using a heat light, heat the ehicle body and rocker panel moulding.

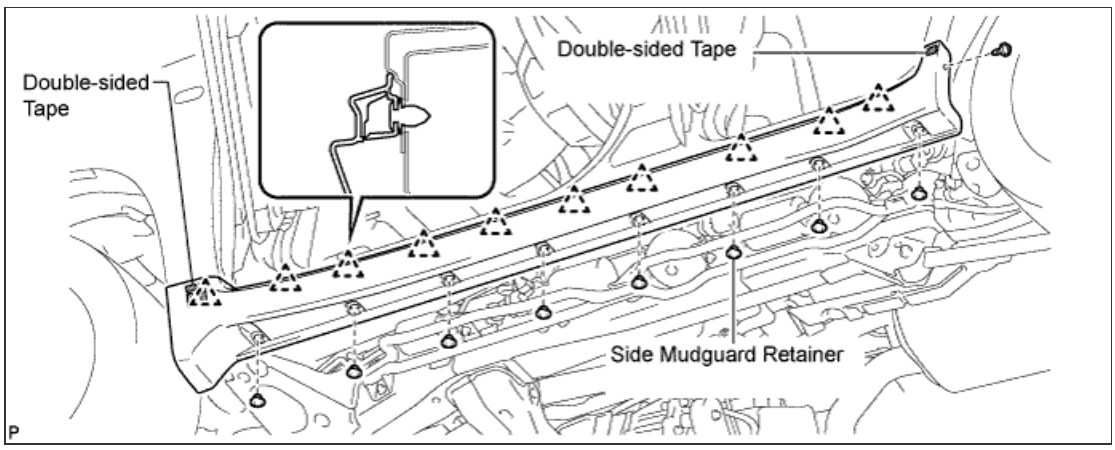
ii. Remo e the peeling paper from the face of the rocker panel moulding.

HINT:

After remo ing the peeling paper, keep the e posed adhesi e free from foreign matter.

iii. Attach the 10 clips to install the rocker panel moulding.

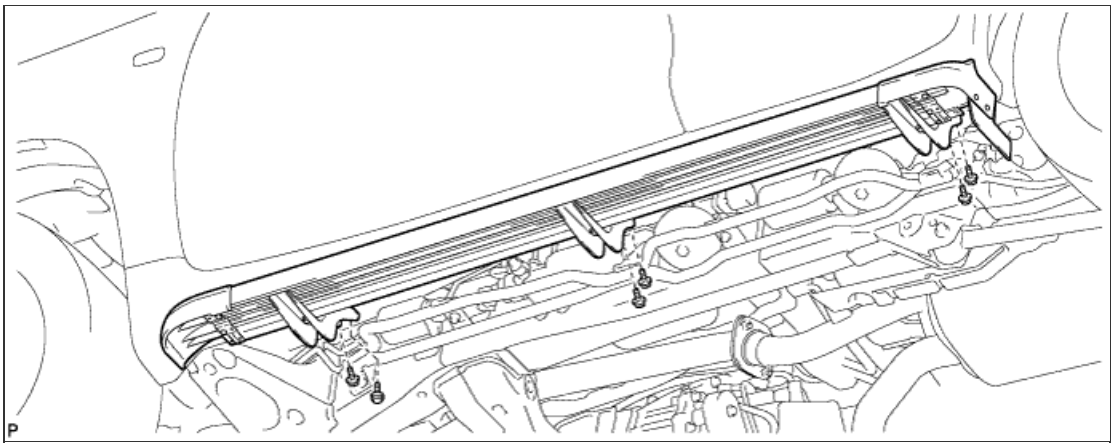
iv. Install the 8 side mudguard retainers and screw.



7. INSTALL SIDE STEP ASSEMBLY LH

a. Install the side step with the bolts.

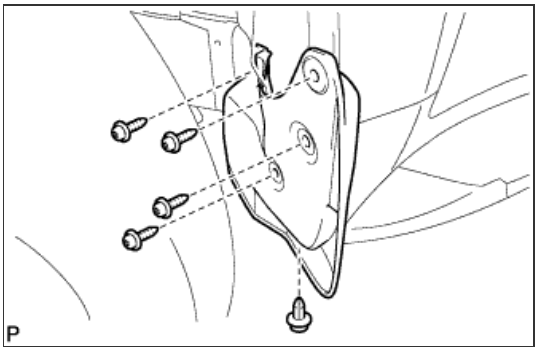
Torque:
30 N*m{ 306 kgf*cm , 22 ft.*lbf }



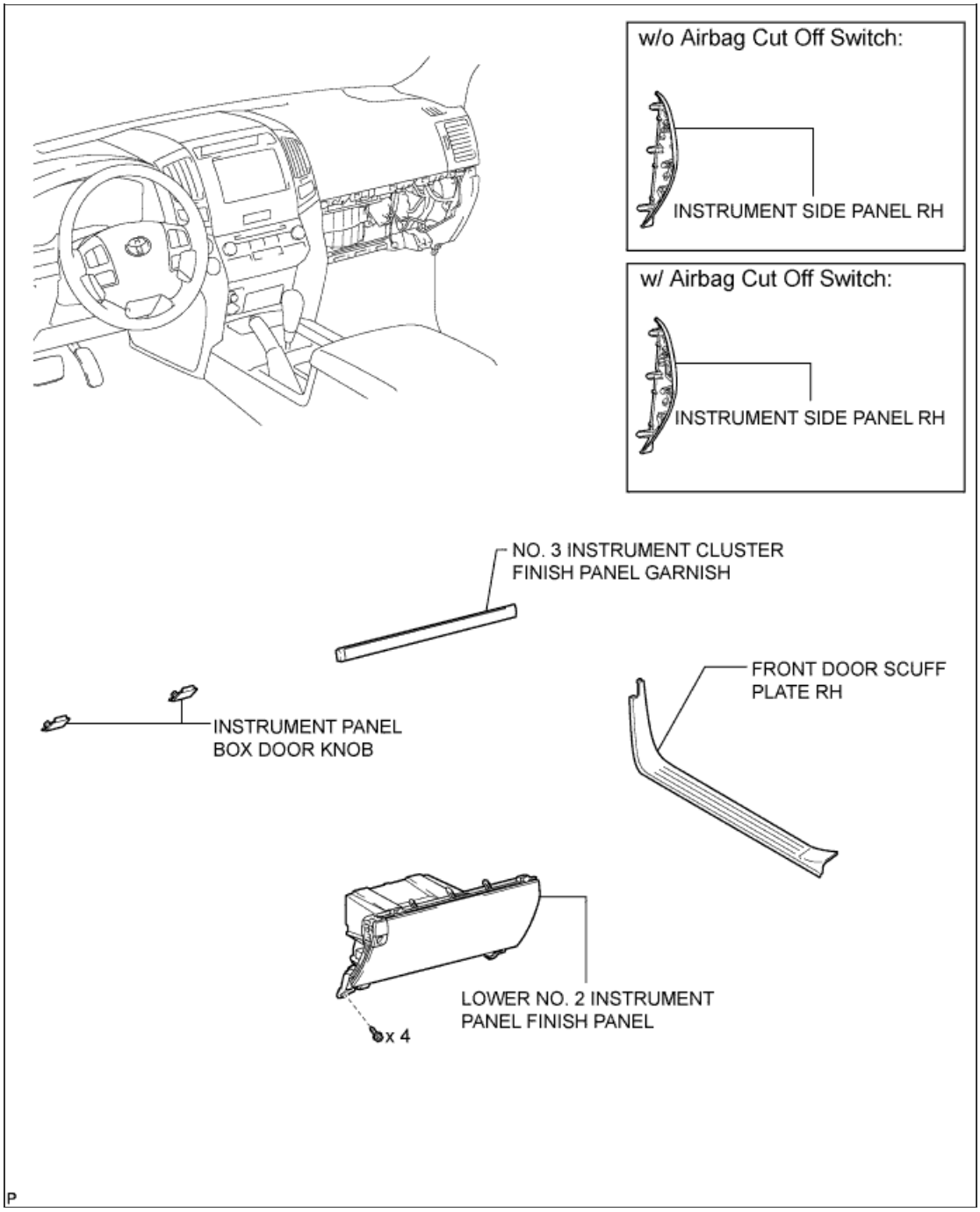
8. INSTALL FRONT FENDER MUDGUARD LH

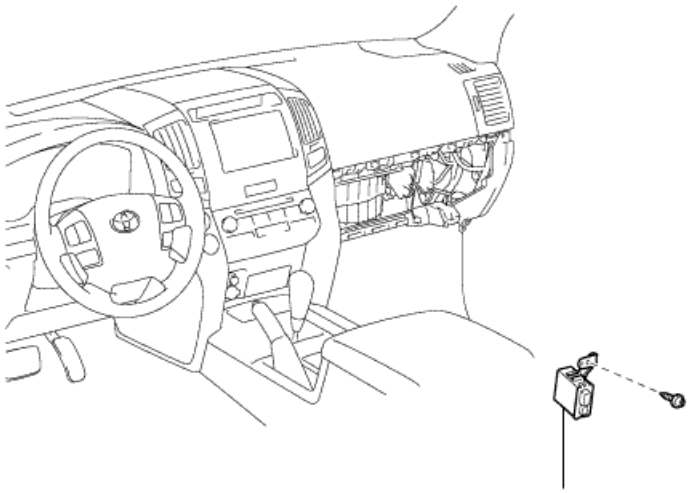
a. Install the mudguard with the clip.

b. Using a T30 "TORX" socket, install the 4 screws.



for Preparation [Click here]





w/ Passenger Side Knee Airbag:



w/o Passenger Side Knee Airbag:



w/ Floor Under Cover:



N*m (kgf*cm, ft.*lbf) : Specified torque

for Preparation Click here

HINT:

- **Use the same procedures for LHD and RHD vehicles.**
- **The procedures listed below are for LHD vehicles.**

1. DISCONNECT CABLE FROM NEGATIVE BATTERY TERMINAL

CAUTION:

Wait at least 90 seconds after disconnecting the cable from the negative (-) battery terminal to disable the SRS system.

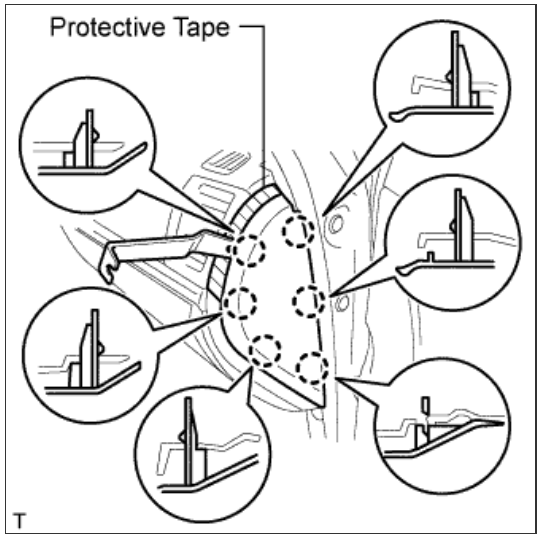
NOTICE:

When disconnecting the cable, some systems need to be initialized after the cable is reconnected (Click here).

2. REMOVE INSTRUMENT SIDE PANEL RH (w/o Airbag Cut Off Switch)

a. lace protective tape as sho n in the ill stration.

b. Using a mo lding remover, detach the cla s and remove the side panel.

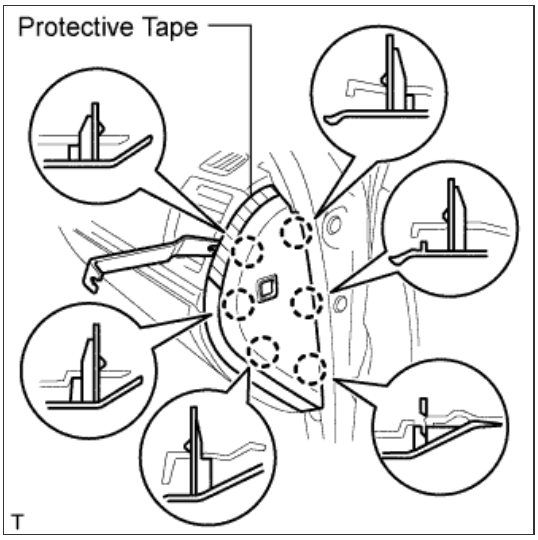


3. REMOVE INSTRUMENT SIDE PANEL RH (w/ Airbag Cut Off Switch)

a. lace protective tape as sho n in the ill stration.

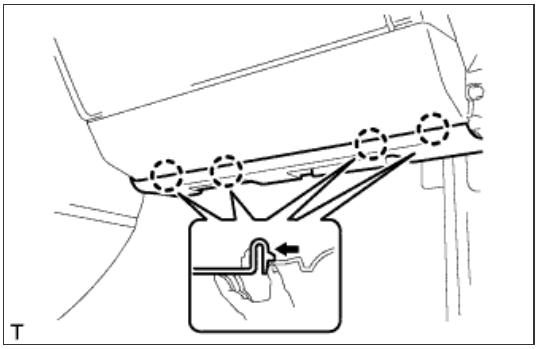
b. Using a mo lding remover, detach the cla s.

c. Remove the side panel and disconnect the connector.



. REMOVE NO. 2 INSTRUMENT PANEL UNDER COVER SUB-ASSEMBLY (w/ Floor Under Cover)

a. Detach the cla s and remove the nder cover.



5. REMOVE FRONT DOOR SCUFF PLATE RH

HINT:

Use the same proced res described for the L side.

6. REMOVE FRONT PASSENGER SIDE KNEE AIRBAG ASSEMBLY (w/ Passenger Side Knee Airbag)

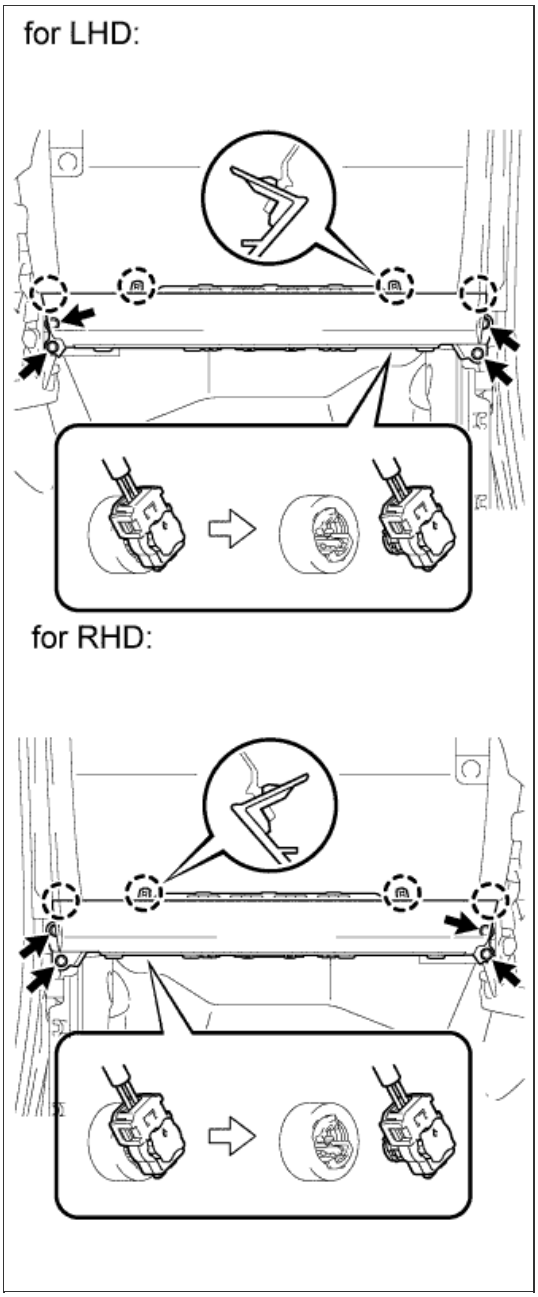
a. Remove the bolts.

b. Detach the cla s and remove the front passenger side knee airbag.

c. Disconnect the connector.

NOTICE:

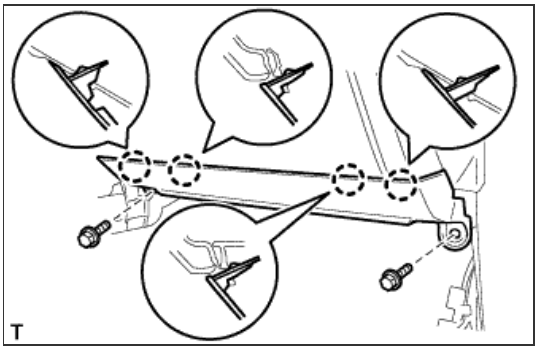
When handling the airbag connector, take care not to damage the airbag ire harness.



7. REMOVE LOWER INSTRUMENT PANEL (w/o Passenger Side Knee Airbag)

a. Remove the bolts.

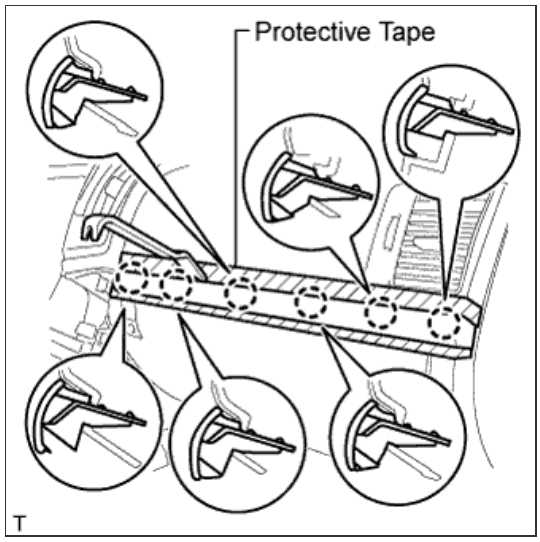
b. Detach the cla s and remove the instr ent panel.



8. REMOVE NO. 3 INSTRUMENT CLUSTER FINISH PANEL GARNISH

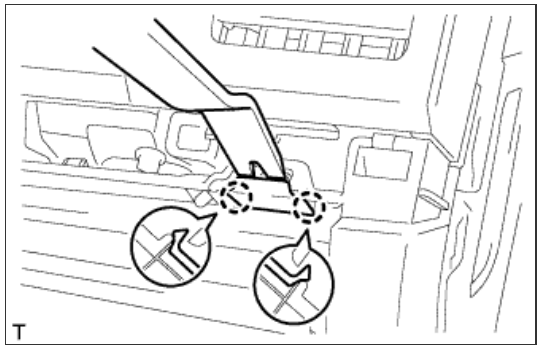
a. lace protective tape as sho n in the ill stration.

b. Using a mo lding remover, detach the cla s and remove the panel garnish.



9. REMOVE INSTRUMENT PANEL BOX DOOR KNOB

a. Using a mo lding remover, detach the cla s and remove the knob.

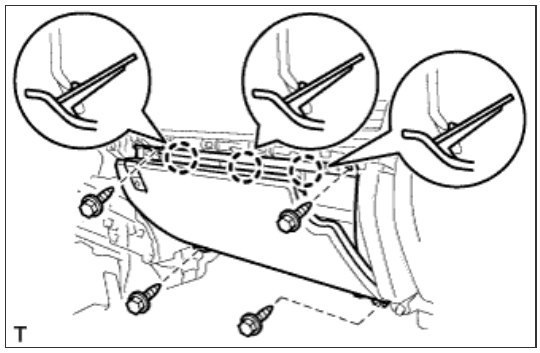


10. REMOVE LOWER NO. 2 INSTRUMENT PANEL FINISH PANEL

a. Remove the bolts.

b. Detach the 3 cla s.

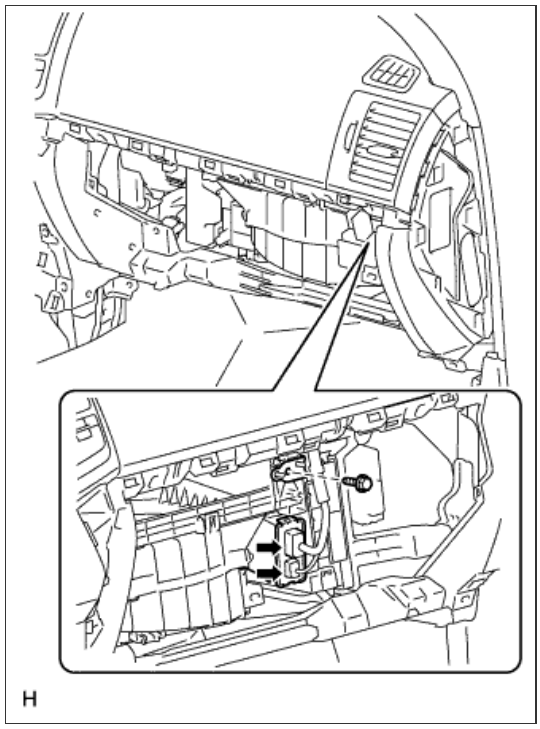
c. Remove the finish panel and then disconnect the connector.



11. REMOVE WINDSHIELD WIPER ECU

a. Disconnect the connectors.

b. Remove the bolt and indshield iper


H

for Preparation Click here

HINT:

- **Use the same procedures for LHD and RHD vehicles.**
- **The procedures listed below are for LHD vehicles.**

1. DISCONNECT CABLE FROM NEGATIVE BATTERY TERMINAL

CAUTION:

Wait at least 90 seconds after disconnecting the cable from the negative (-) battery terminal to disable the SRS system.

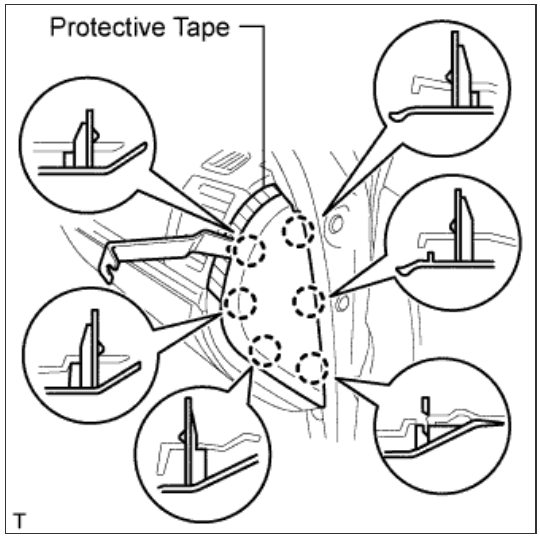
NOTICE:

When disconnecting the cable, some systems need to be initialized after the cable is reconnected (Click here).

2. REMOVE INSTRUMENT SIDE PANEL RH (w/o Airbag Cut Off Switch)

a. lace protective tape as sho n in the ill stration.

b. Using a mo lding remover, detach the cla s and remove the side panel.

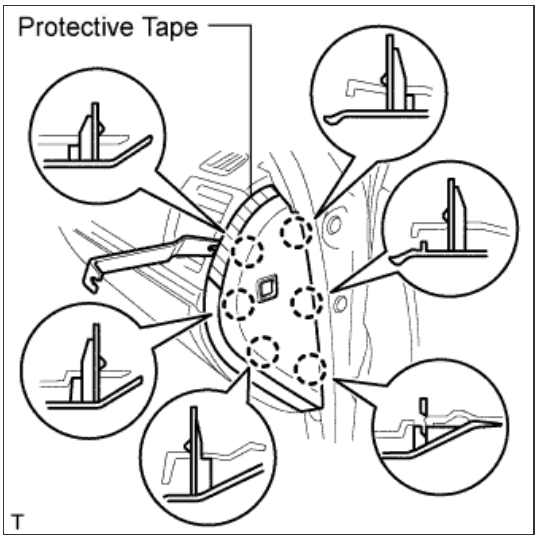


3. REMOVE INSTRUMENT SIDE PANEL RH (w/ Airbag Cut Off Switch)

a. lace protective tape as sho n in the ill stration.

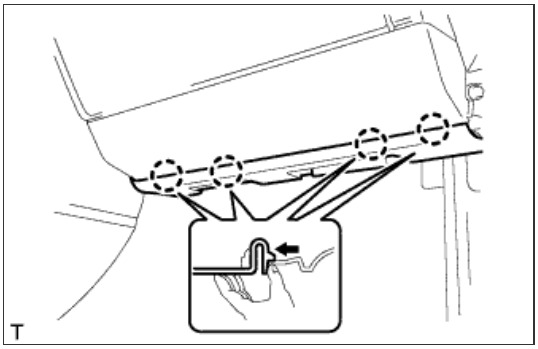
b. Using a mo lding remover, detach the cla s.

c. Remove the side panel and disconnect the connector.



. REMOVE NO. 2 INSTRUMENT PANEL UNDER COVER SUB-ASSEMBLY (w/ Floor Under Cover)

a. Detach the cla s and remove the nder cover.



5. REMOVE FRONT DOOR SCUFF PLATE RH

HINT:

Use the same proced res described for the L side.

6. REMOVE FRONT PASSENGER SIDE KNEE AIRBAG ASSEMBLY (w/ Passenger Side Knee Airbag)

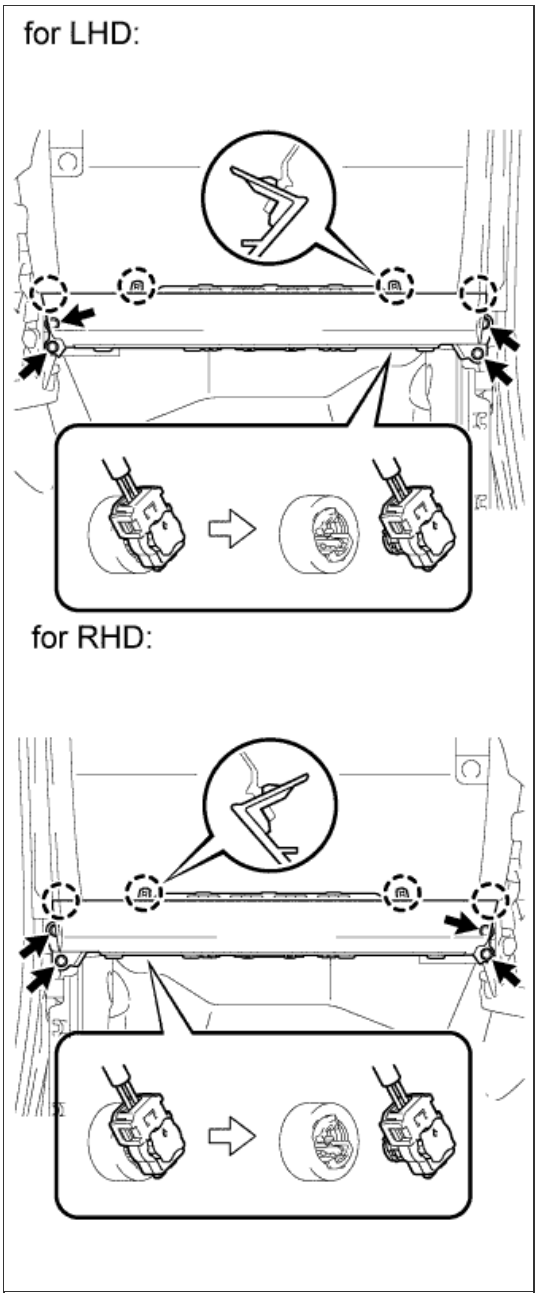
a. Remove the bolts.

b. Detach the cla s and remove the front passenger side knee airbag.

c. Disconnect the connector.

NOTICE:

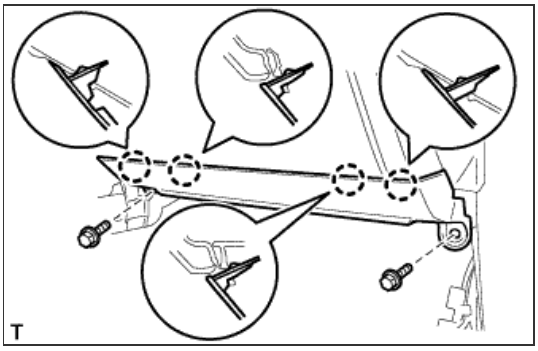
When handling the airbag connector, take care not to damage the airbag ire harness.



7. REMOVE LOWER INSTRUMENT PANEL (w/o Passenger Side Knee Airbag)

a. Remove the bolts.

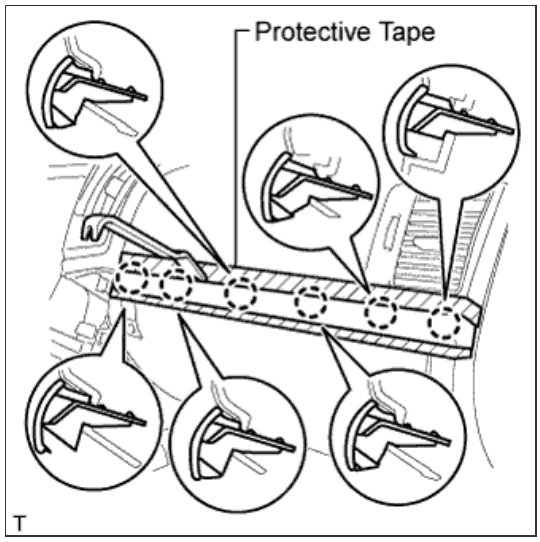
b. Detach the cla s and remove the instr ent panel.



8. REMOVE NO. 3 INSTRUMENT CLUSTER FINISH PANEL GARNISH

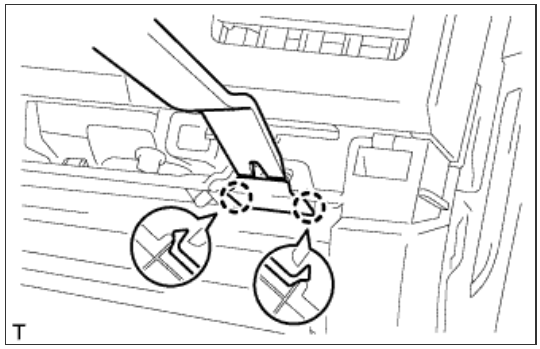
a. lace protective tape as sho n in the ill stration.

b. Using a mo lding remover, detach the cla s and remove the panel garnish.



9. REMOVE INSTRUMENT PANEL BOX DOOR KNOB

a. Using a mo lding remover, detach the cla s and remove the knob.

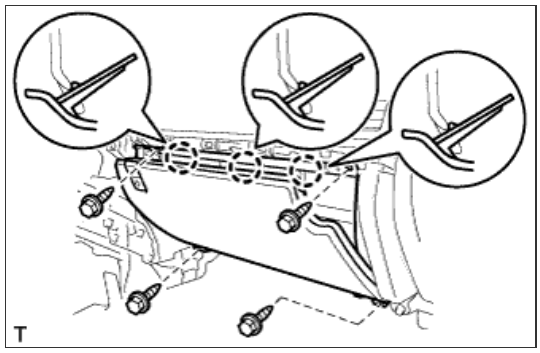


10. REMOVE LOWER NO. 2 INSTRUMENT PANEL FINISH PANEL

a. Remove the bolts.

b. Detach the 3 cla s.

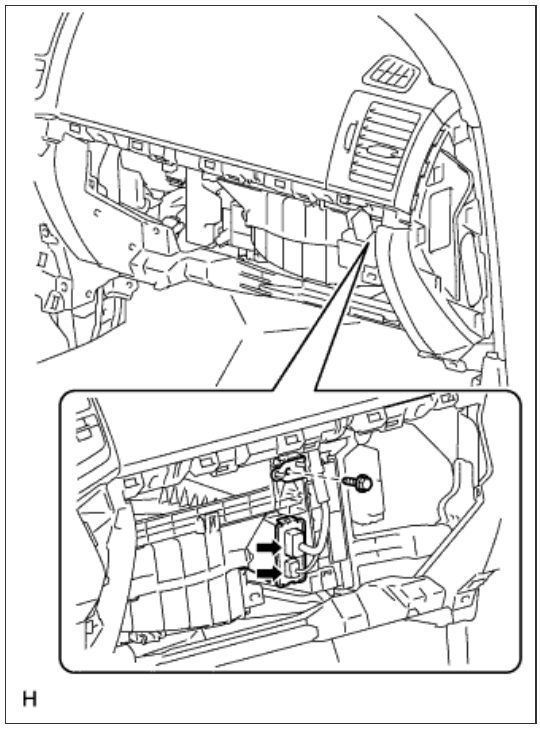
c. Remove the finish panel and then disconnect the connector.



11. REMOVE WINDSHIELD WIPER ECU

a. Disconnect the connectors.

b. Remove the bolt and indshield iper


H

for Preparation Click here

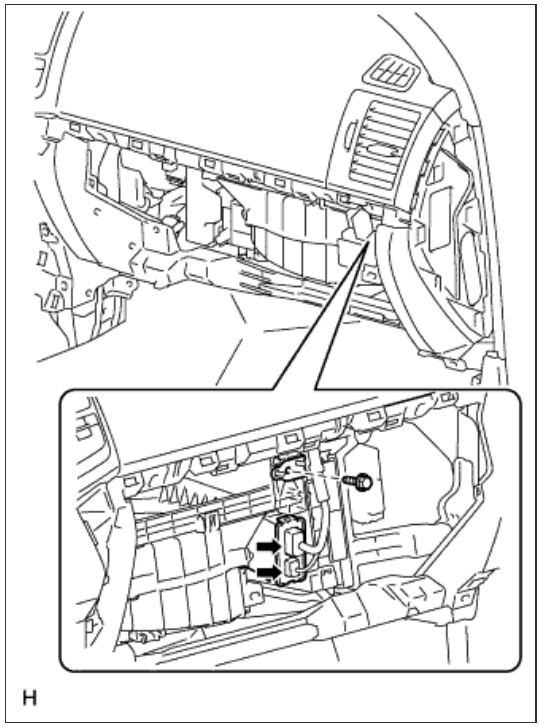
HINT:

- **Use the same procedures for LHD and RHD vehicles.**
- **The procedures listed below are for LHD vehicles.**

1. INSTALL WINDSHIELD WIPER ECU

a. Install the windshield wiper ECU with the screw.

b. Connect the 2 connectors.

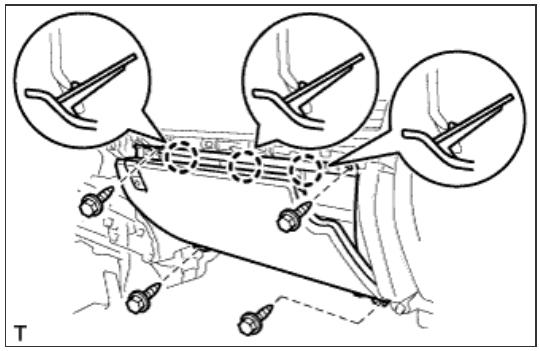


2. INSTALL LOWER NO. 2 INSTRUMENT PANEL FINISH PANEL

a. Connect the connector.

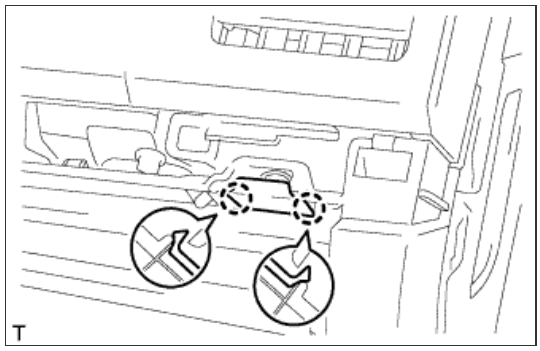
b. Attach the 3 claws to install the finish panel.

c. Install the 4 bolts.



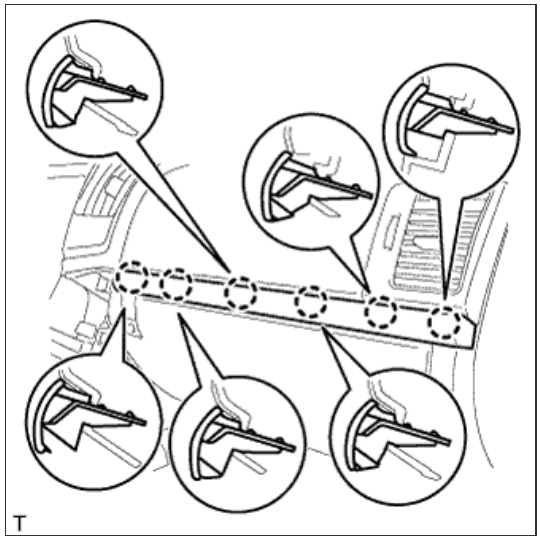
3. INSTALL INSTRUMENT PANEL BOX DOOR KNOB

a. Attach the 2 claws to install the knob.



4. INSTALL NO. 3 INSTRUMENT CLUSTER FINISH PANEL GARNISH

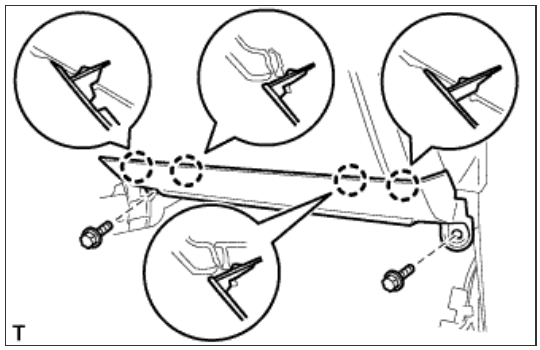
a. Attach the claws t install the panel garnish.



5. INSTALL LOWER INSTRUMENT PANEL w o Passenger Side Knee Airbag)

a. Attach the 4 claws t install the instrument panel.

b. Install the b lts.



6. INSTALL FRONT PASSENGER SIDE KNEE AIRBAG ASSEMBL w Passenger Side Knee Airbag)

a. C nnect the c nnect r.

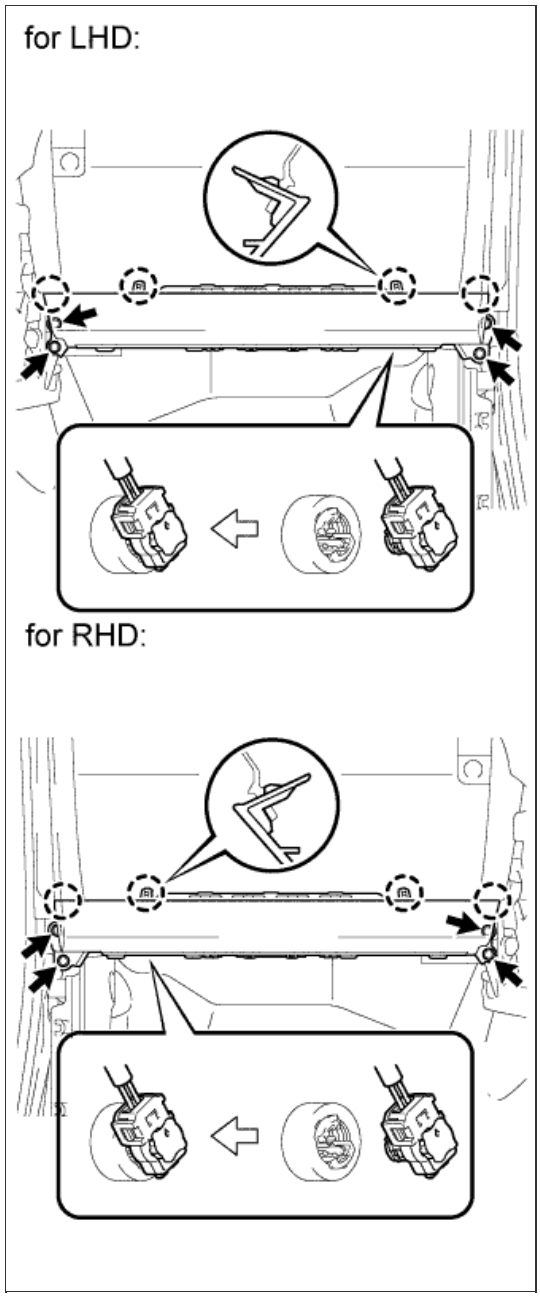
NOTICE:

 hen handling the airbag c nnect r, ta e care n t t damage the airbag wire harness.

b. Attach the 4 claws t install the fr nt passenger side nee airbag.

c. Install the 4 b lts.

Tor ue:
1 N m 1 2 kgf cm ft. lbf



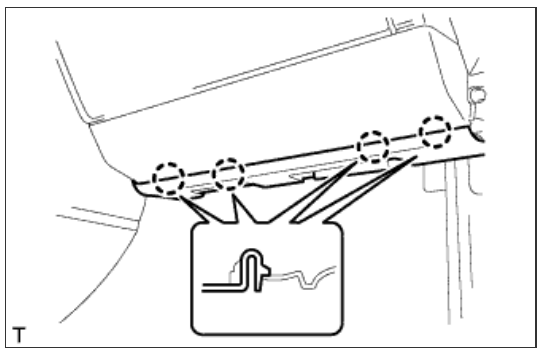
. INSTALL FRONT DOOR SCUFF PLATE RH

HINT:

Use the same pr cedures described f r the L side.

. INSTALL NO. 2 INSTRUMENT PANEL UNDER CO ER SUB ASSEMBL w Floor Under Cover)

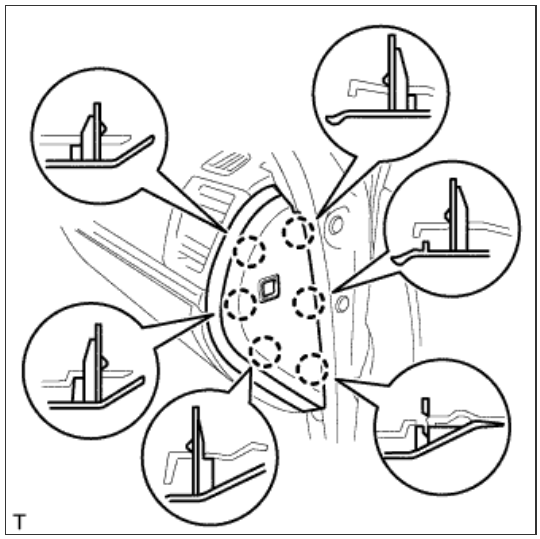
a. Attach the 4 claws t install the under c er.



9. INSTALL INSTRUMENT SIDE PANEL RH w Airbag Cut Off Switch)

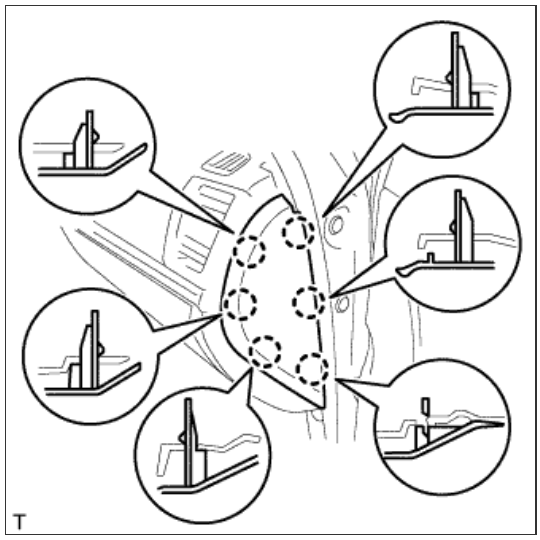
a. C nnect the c nnect r.

b. Attach the claws t install the side panel.



1 . INSTALL INSTRUMENT SIDE PANEL RH w o Airbag Cut Off Switch)

a. Attach the claws t install the side panel.



11. CONNECT BATTER NEGATI E TERMINAL

NOTICE:

hen disc nnecting the cable, s e s stems need t be initiali ed after the cable is rec nnected (Clic here .

12. CHECK SRS WARNING LIGHT

a. Chec the warning light (Clic here .

for Preparation Click here

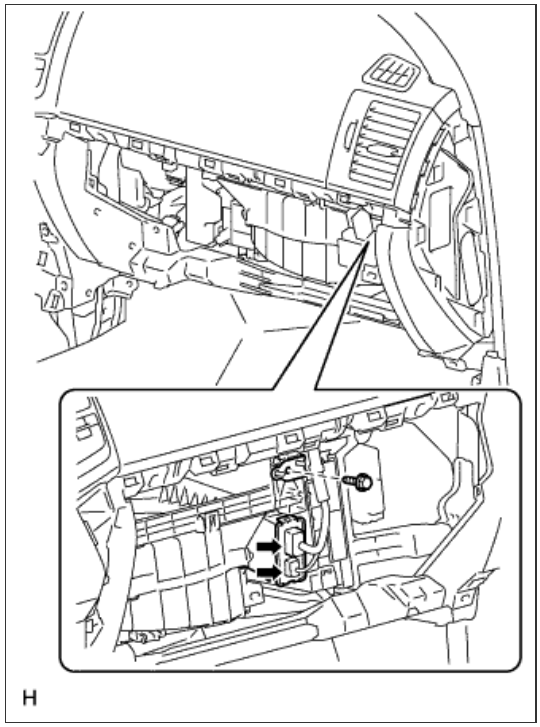
HINT:

- **Use the same procedures for LHD and RHD vehicles.**
- **The procedures listed below are for LHD vehicles.**

1. INSTALL WINDSHIELD WIPER ECU

a. Install the windshield wiper ECU with the screw.

b. Connect the 2 connectors.

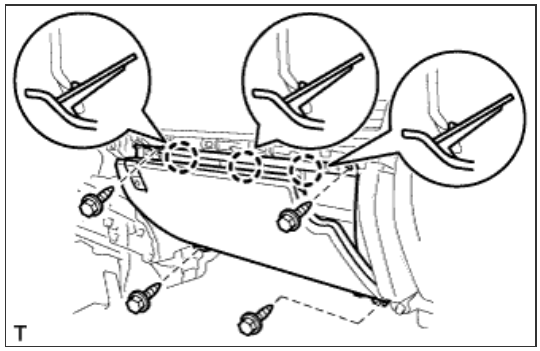


2. INSTALL LOWER NO. 2 INSTRUMENT PANEL FINISH PANEL

a. Connect the connector.

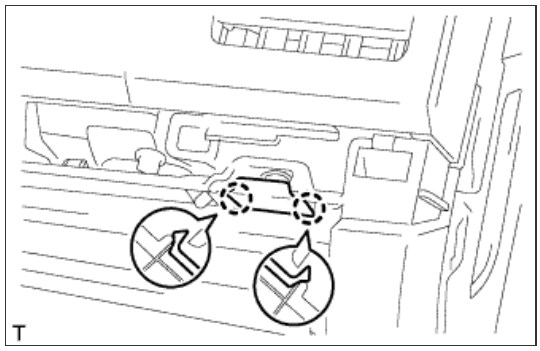
b. Attach the 3 claws to install the finish panel.

c. Install the 4 bolts.



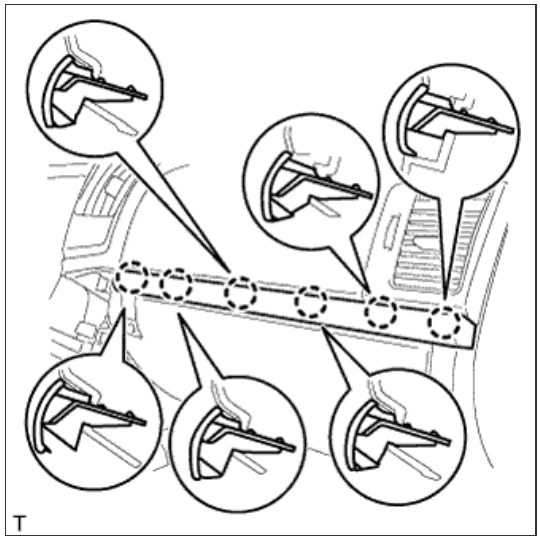
3. INSTALL INSTRUMENT PANEL BOX DOOR KNOB

a. Attach the 2 claws to install the knob.



4. INSTALL NO. 3 INSTRUMENT CLUSTER FINISH PANEL GARNISH

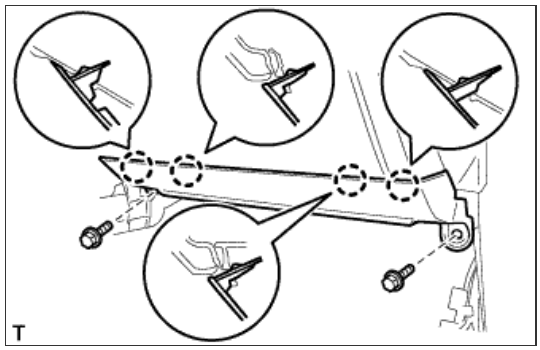
a. Attach the claws t install the panel garnish.



5. INSTALL LOWER INSTRUMENT PANEL w o Passenger Side Knee Airbag)

a. Attach the 4 claws t install the instrument panel.

b. Install the b lts.



6. INSTALL FRONT PASSENGER SIDE KNEE AIRBAG ASSEMBL w Passenger Side Knee Airbag)

a. C nnect the c nnect r.

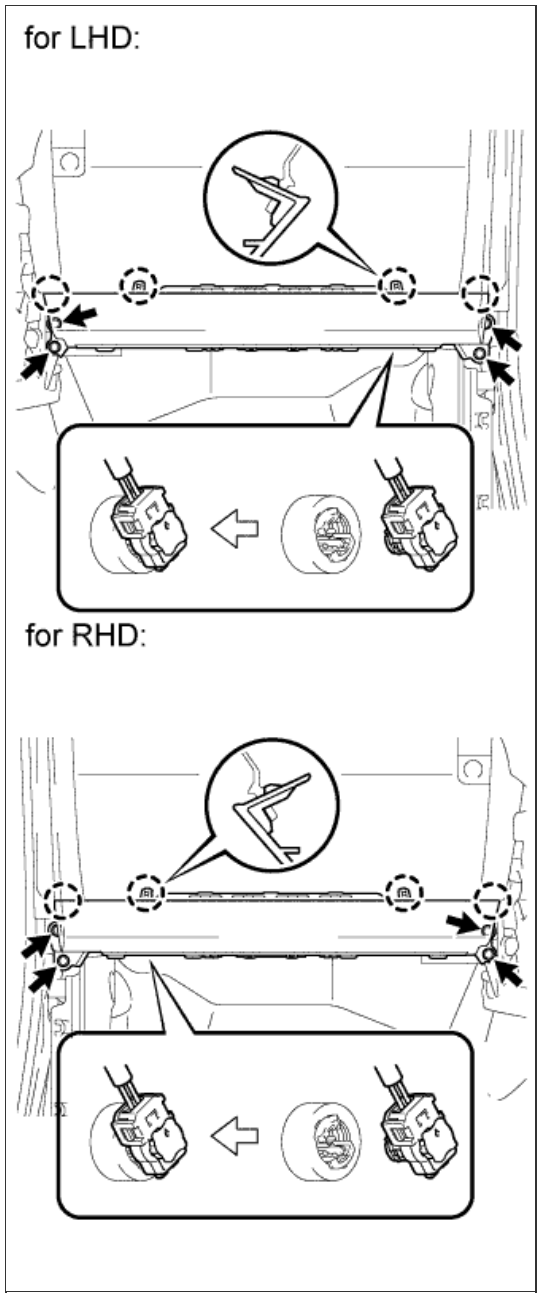
NOTICE:

 hen handling the airbag c nnect r, ta e care n t t damage the airbag wire harness.

b. Attach the 4 claws t install the fr nt passenger side nee airbag.

c. Install the 4 b lts.

Tor ue:
1 N m 1 2 kgf cm ft. lbf



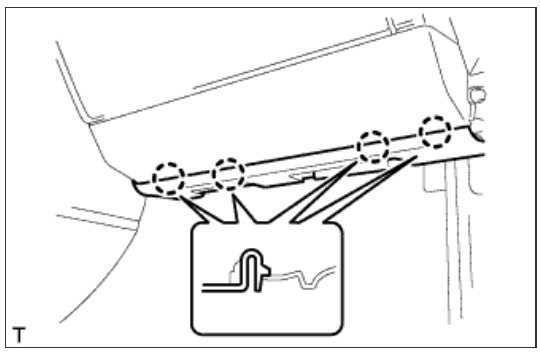
. INSTALL FRONT DOOR SCUFF PLATE RH

HINT:

Use the same pr cedures described f r the L side.

. INSTALL NO. 2 INSTRUMENT PANEL UNDER CO ER SUB ASSEMBL w Floor Under Cover)

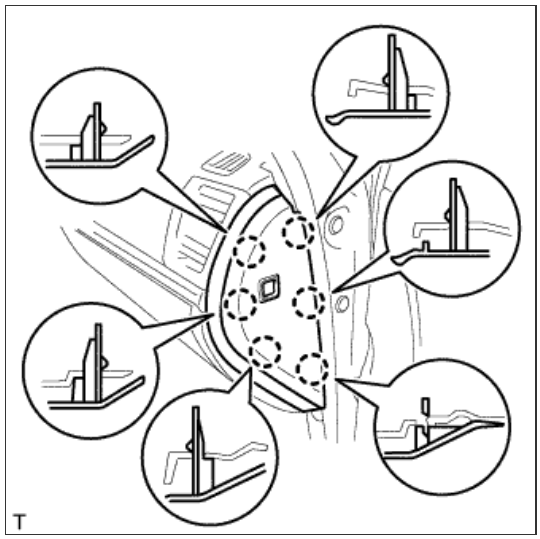
a. Attach the 4 claws t install the under c er.



9. INSTALL INSTRUMENT SIDE PANEL RH w Airbag Cut Off Switch)

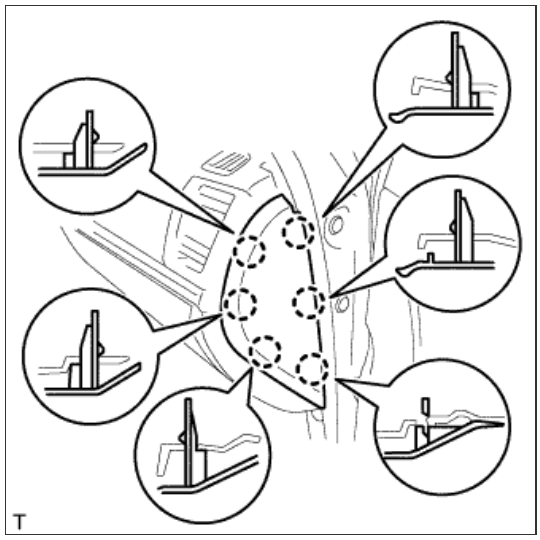
a. C nnect the c nnect r.

b. Attach the claws t install the side panel.



1 . INSTALL INSTRUMENT SIDE PANEL RH w o Airbag Cut Off Switch)

a. Attach the claws t install the side panel.



11. CONNECT BATTER NEGATI E TERMINAL

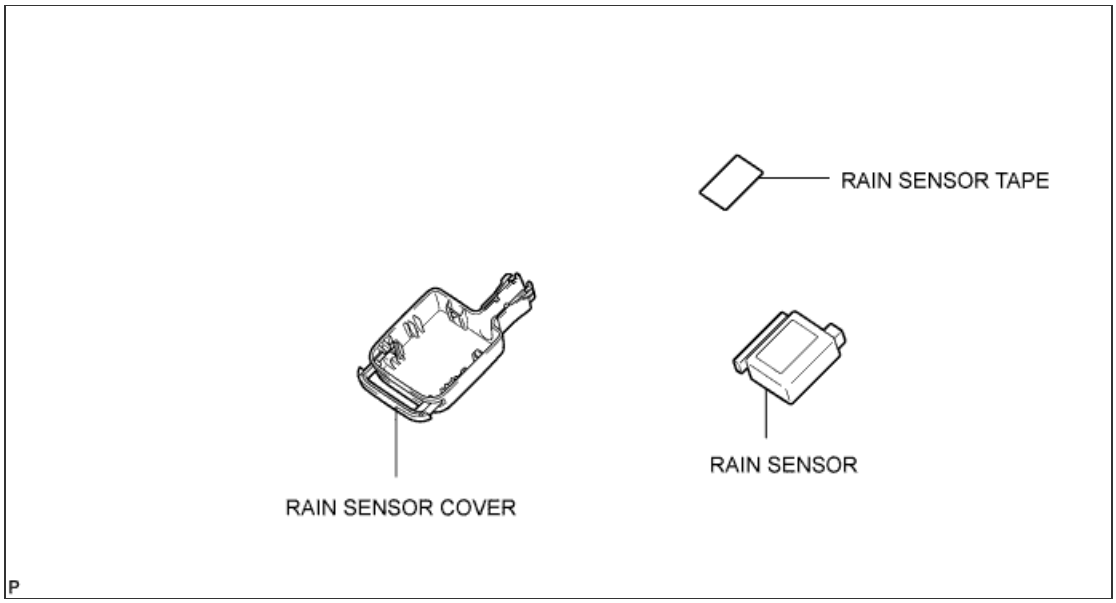
NOTICE:

hen disc nnecting the cable, s e s stems need t be initiali ed after the cable is rec nnected (Clic here .

12. CHECK SRS WARNING LIGHT

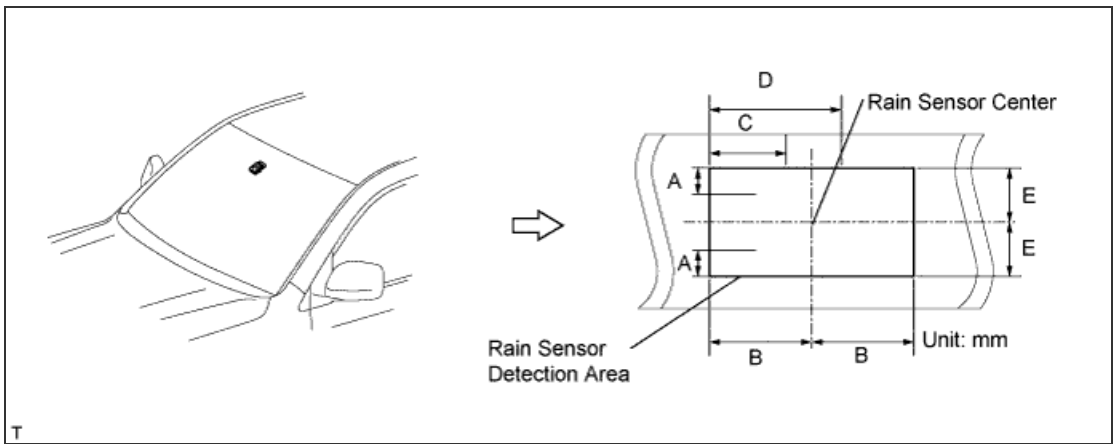
a. Chec the warning light (Clic here .

for Preparation Click here



for Preparation Click here

1. INSPECT FUNCTION OF RAIN SENSOR



a. LO operation inspection

i. Turn the engine switch on (IG), and set the windshield wiper switch to AUTO.

ii. Flatten the end of a cotton swab soaked with water so that it is 4 to 6 mm (0.157 to 0.236 in.) wide.

iii. Wipe the cotton swab in the center of the rain sensor detection area (within the range shown in the illustration), and check that the wiper operates once.

b. HI operation inspection

i. Cut 2 or 3 squares out of tissue paper so that they are 25 mm (0.984 in.) long on each side, and soak them with water.

ii. Jack up the vehicle.

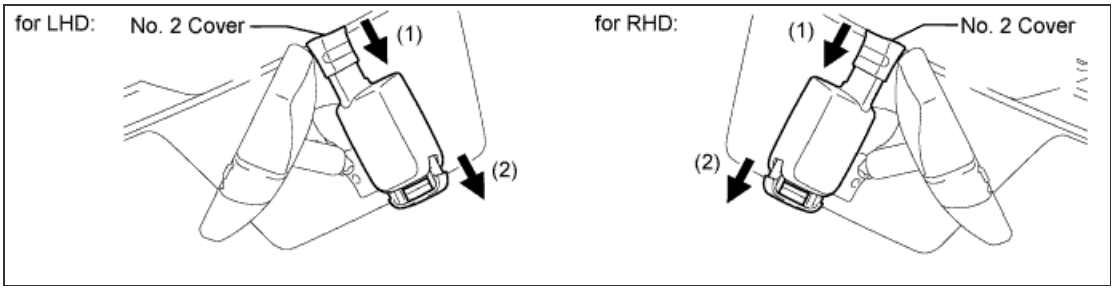
iii. Depress the accelerator pedal so that the wheel speed is at 30 km/h (19 mph).

iv. Place the wet tissue paper onto the rain sensor detection area so that the area is completely covered, and check that the wiper operates on HI.

for Preparation Click here

1. REMOVE RAIN SENSOR COVER

a. Slide the No. 2 cover in the direction of the arrow labeled (1).



Pull the stopper in the direction of the arrow labeled (2) to remove the No. 2 cover.

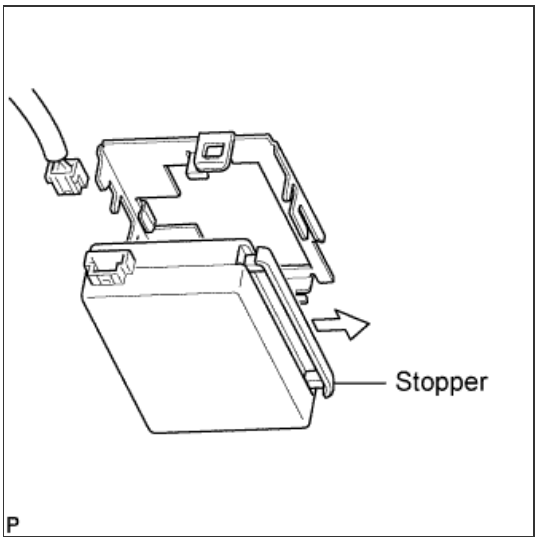
REMOVE RAIN SENSOR

a. Release the stopper by pulling it down, and separate the rain sensor.

b. Disconnect the connector and remove the rain sensor.

c. When replacing the rain sensor tape.

i. Remove the rain sensor tape.



for Preparation Click here

1. INSTALL RAIN SENSOR TAPE

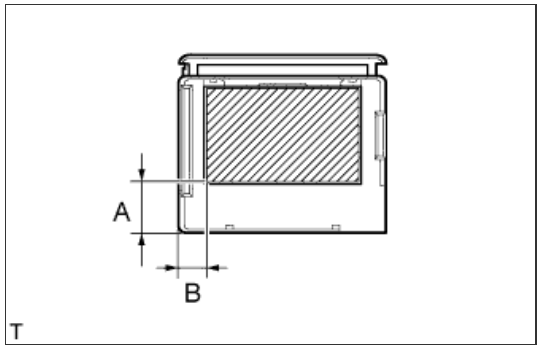
HINT:

Only perform this procedure when replacing the rain sensor tape.

a. Apply new rain sensor tape to the rain sensor surface, indicated by the hatched area.

NOTICE:

- **Keep the exposed adhesive on the tape free from dust and fingerprints.**
- **Apply the tape exactly according to the specifications below.**
- **When installing a new rain sensor, peel the release paper off from the silicon sheet first.**
- **Be careful not to leave any air bubbles in the rain sensor tape when installing it.**



Specification:

Area	Measurement
A	15 mm (0.591 in.)
B	8 mm (0.315 in.)

2. INSTALL RAIN SENSOR

NOTICE:

- **Make sure the adhesive between the bracket and windshield glass is normal.**
- **If there is any residue left from the rain sensor tape on the windshield, remove it.**
- **Clean the glass surface with cloth or similar material.**
- **Make sure there are no air bubbles between the rain sensor and windshield.**

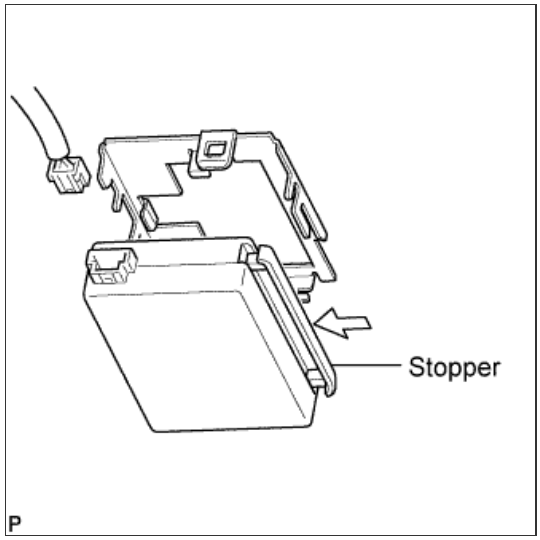
a. Securely attach the rain sensor to the bracket.

b. Push in the stopper.

NOTICE:

The stopper can be used a maximum of 5 times.

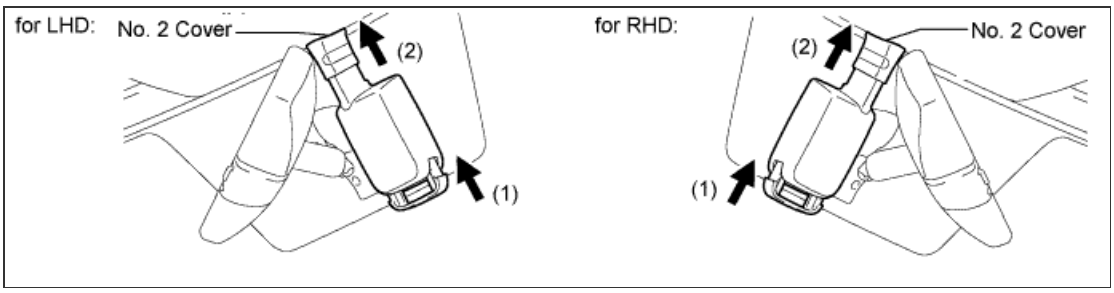
c. Connect the connector.



3. INSTALL RAIN SENSOR COVER

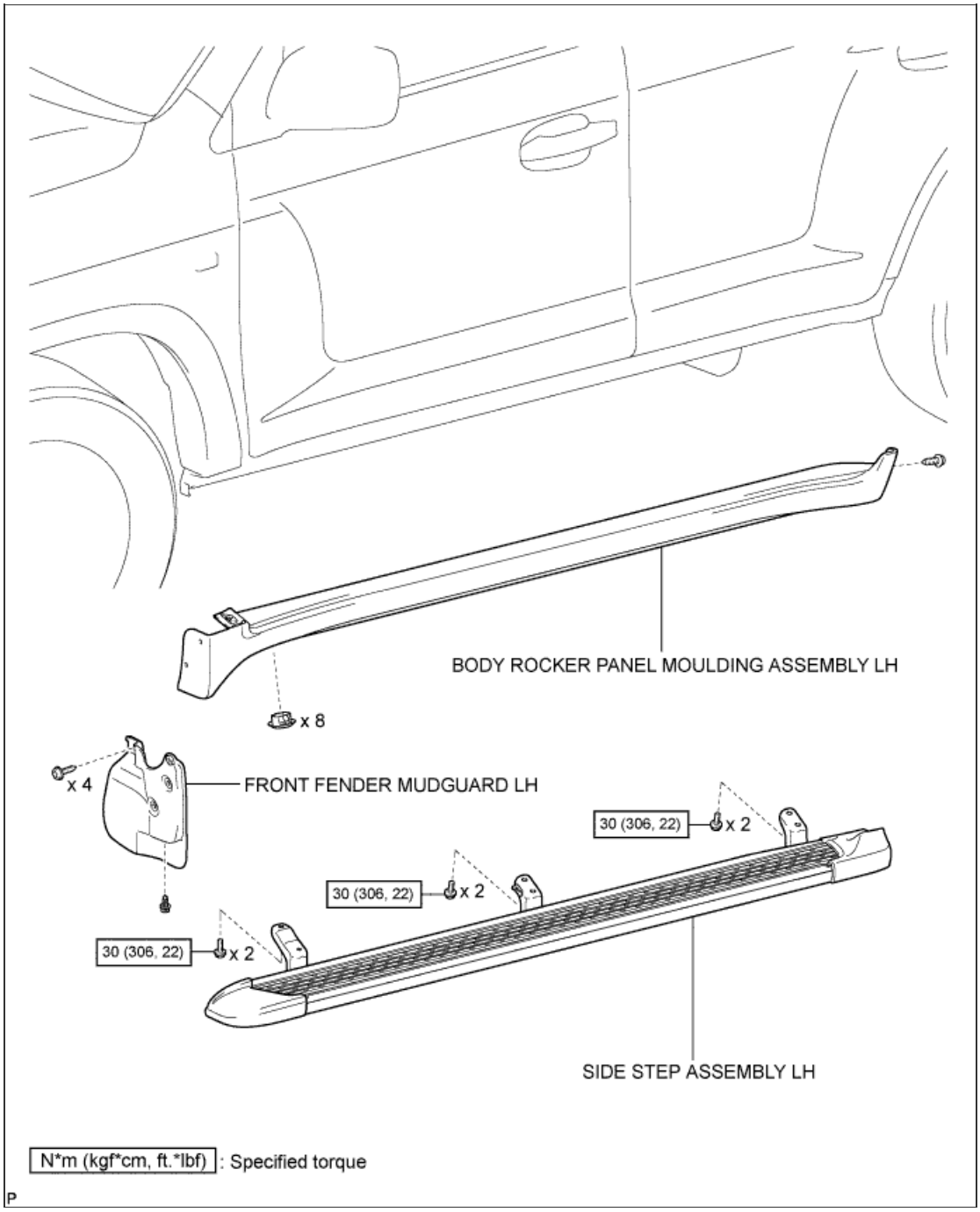
a. Push in the stopper in the direction of the arrow labeled (1) to install the rain sensor cover.

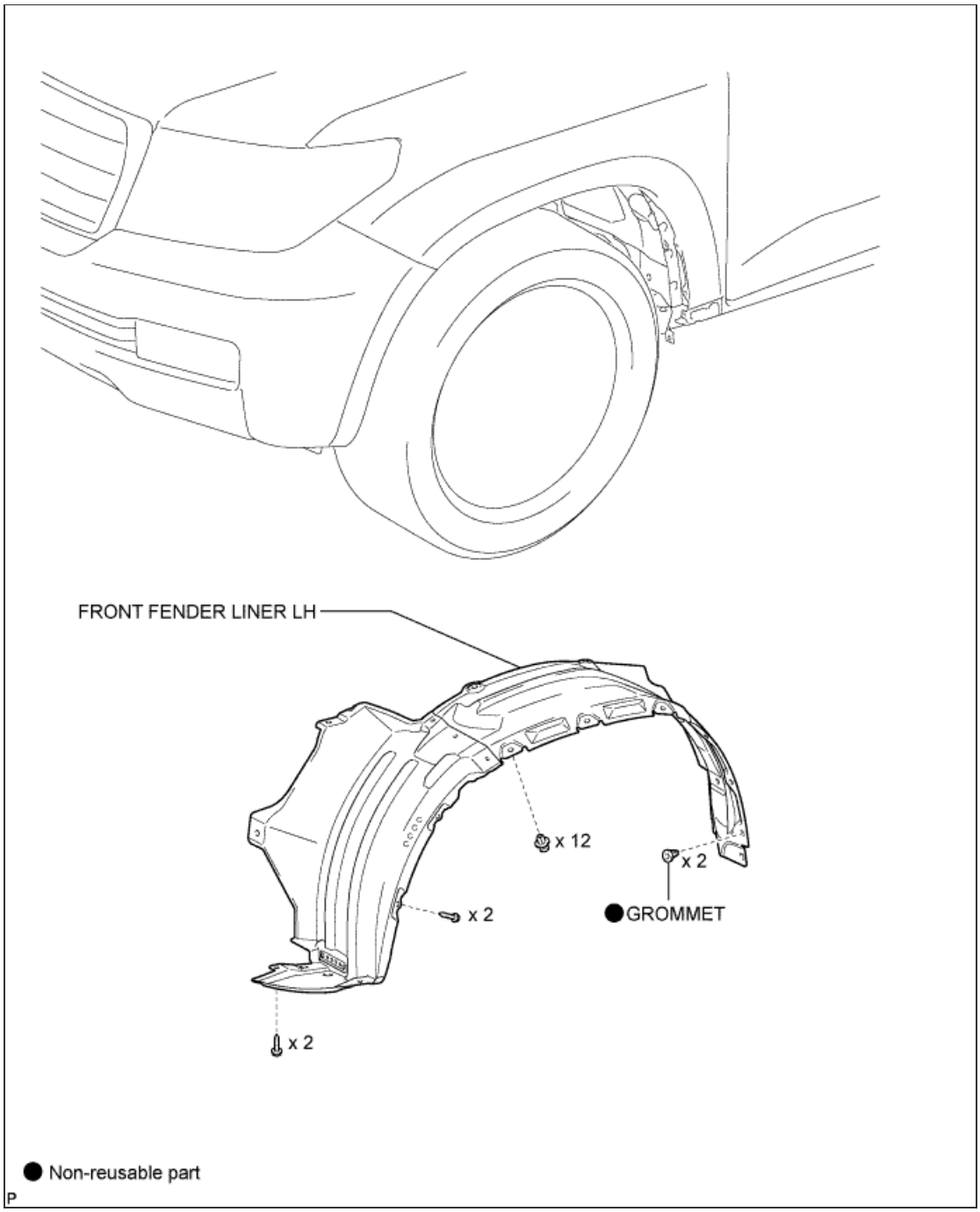
a. Push in the stopper in the direction of the arrow labeled (1) to install the rain sensor cover.



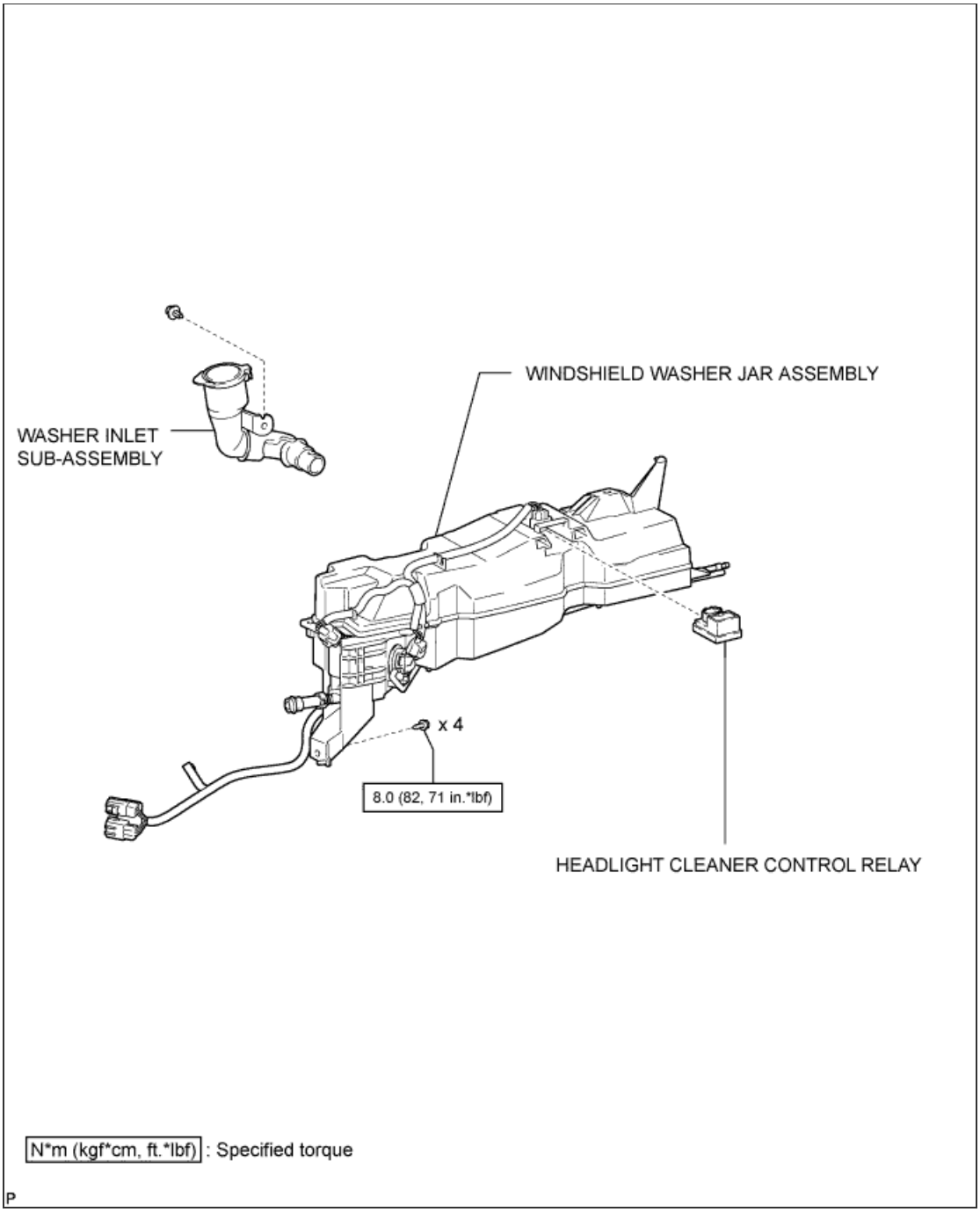
b. Slide the No. 2 cover in the direction of the arrow labeled (2) to fix it in place.

for Preparation Click here





P


WINDSHIELD WASHER JAR ASSEMBLY
WASHER INLET
SUB-ASSEMBLY
x 4
8.0 (82, 71 in.*lbf)
HEADLIGHT CLEANER CONTROL RELAY
N*m (kgf*cm, ft.*lbf) : Specified torque
P

for Preparation Click here

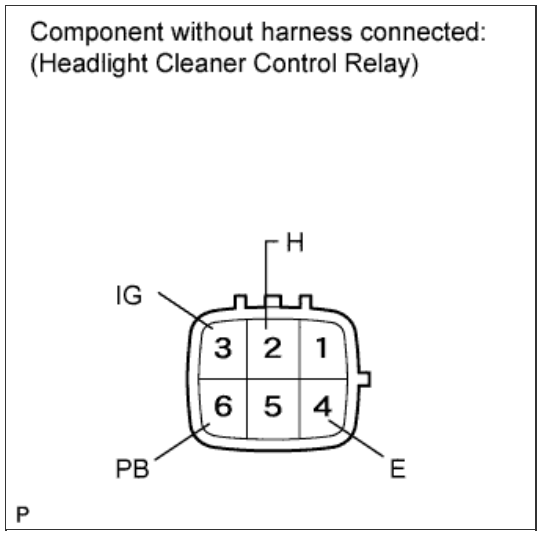
1. INSPECT HEADLIGHT CLEANER CONTROL RELAY

a. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
6 (PB)- 4 ( )	When batter voltage is not applied between ter inals 3 (IG) and 2 ( )	kΩ or higher
	When batter voltage is applied between ter inals 3 (IG) and 2 ( )	Below Ω (0.8 to 0. seconds then no continuit exists)

If the result is not as specified replace the headlight cleaner control rela .

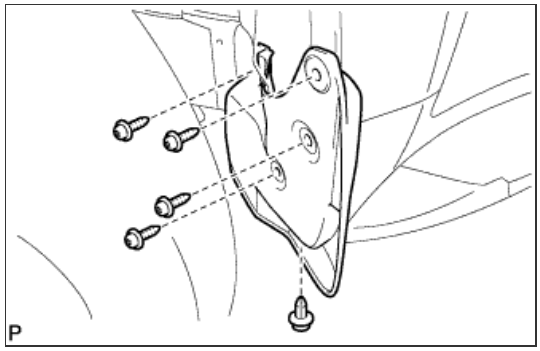


for Preparation Click here

1. REMOVE FRONT FENDER MUDGUARD LH

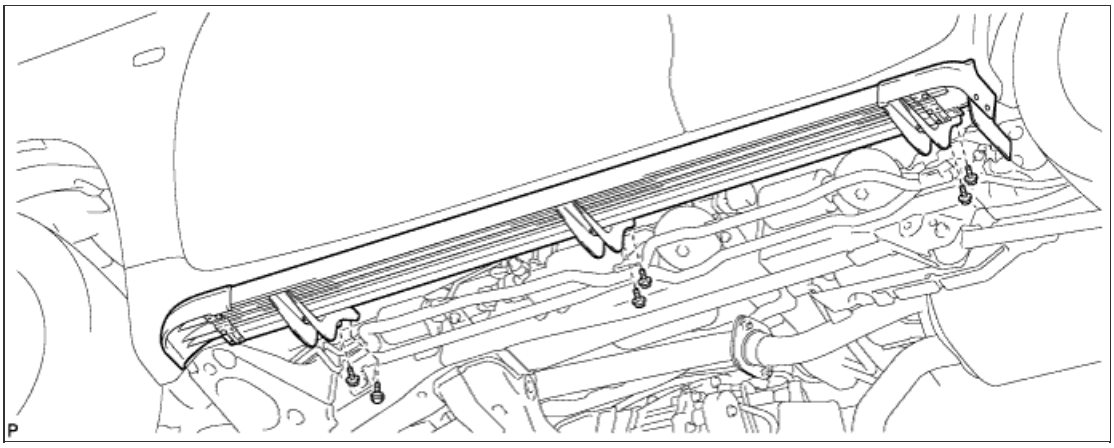
a. Remove the clip.

b. Using a T30 "TORX" socket, remove the 4 screws and mudguard.



2. REMOVE SIDE STEP ASSEMBLY LH

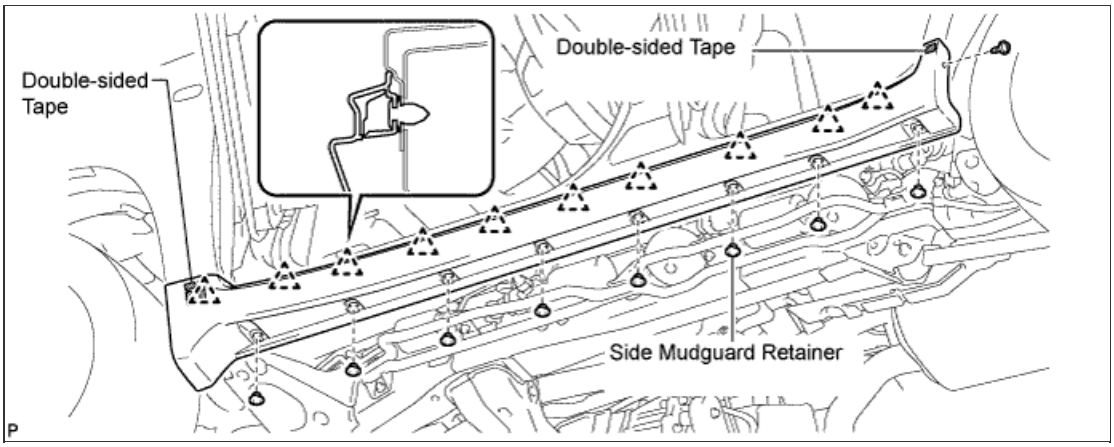
a. Remove the 6 bolts and side step.



3. REMOVE BODY ROCKER PANEL MOULDING ASSEMBLY LH

a. Remove the 8 side mudguard retainers and screw.

b. Detach the 10 clips and remove the rocker panel moulding.

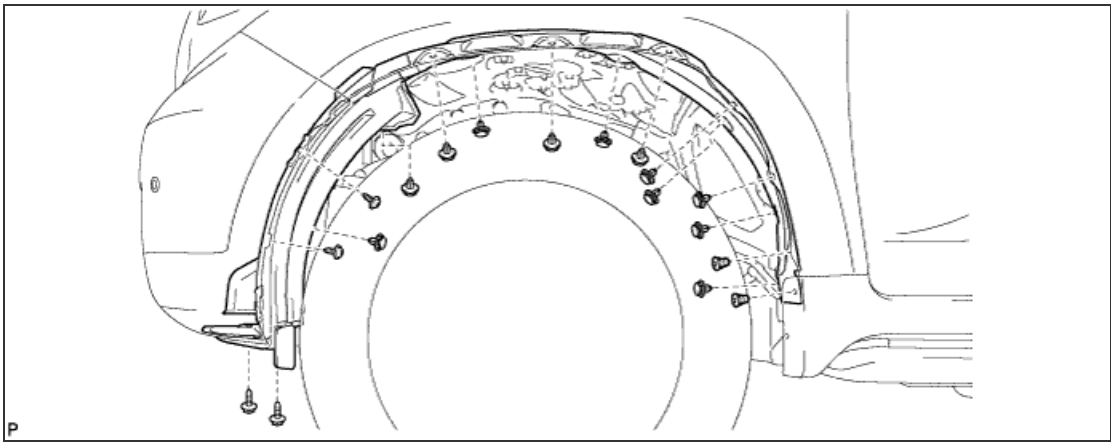


4. REMOVE FRONT FENDER LINER LH

a. Remove the 2 screws.

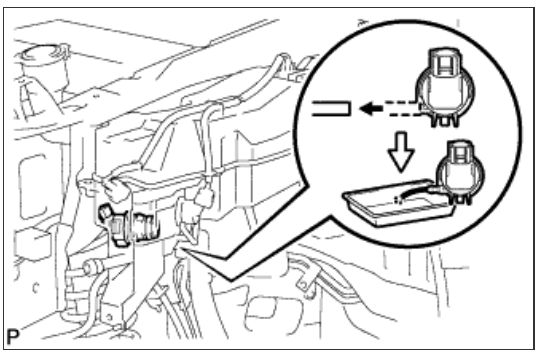
b. Using a T30 "TORX" socket, remove the 2 screws.

c. Using a clip remover, remove the 2 grommets, 12 clips and fender liner.



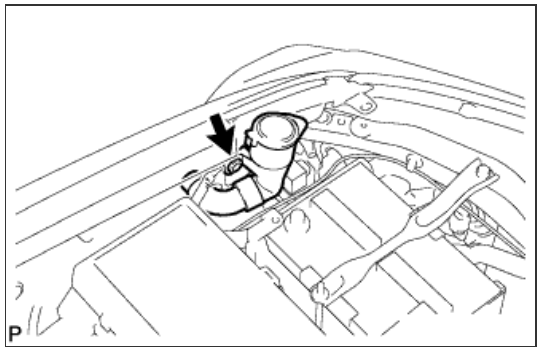
5. DRAIN WASHER FLUID

a. Remove the washer hose from the windshield washer motor and pump, and drain the washer fluid.



6. REMOVE WASHER INLET SUB-ASSEMBLY

a. Using a clip remover, remove the clip and washer inlet.

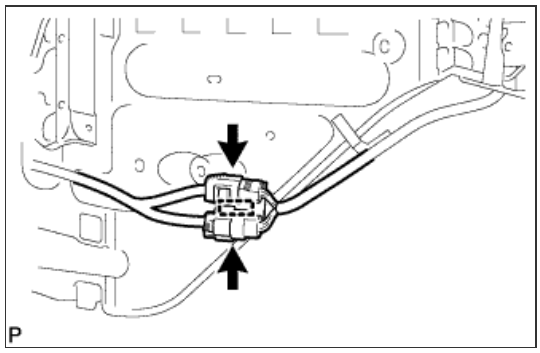


7. REMOVE WINDSHIELD WASHER JAR ASSEMBLY

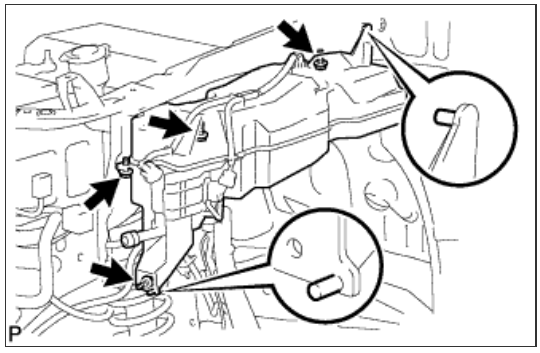
a. Detach the clamp.

b. Disconnect the 2 connectors.

c. Disconnect the headlight cleaner hose.



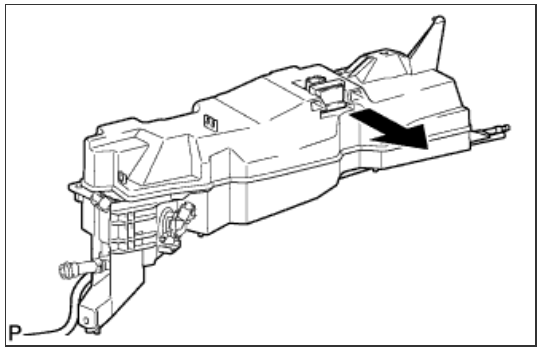
d. Remove the 4 bolts. Then remove the windshield washer jar and pump.



8. REMOVE HEADLIGHT CLEANER CONTROL RELAY

a. Disconnect the connector.

b. Remove the headlight cleaner control relay in the direction shown in the illustration.

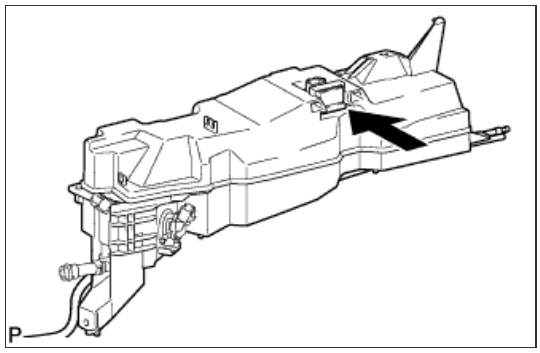


for Preparation Click here

1. INSTALL HEADLIGHT CLEANER CONTROL RELAY

a. Install the headlight cleaner control relay in the direction shown in the illustration.

b. Connect the connector.



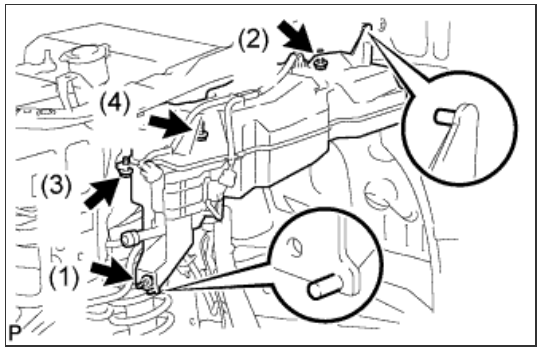
2. INSTALL WINDSHIELD WASHER JAR ASSEMBLY

a. Temporarily install the windshield washer jar with the 4 bolts.

b. Tighten the 4 bolts in the order shown in the illustration to install the windshield washer jar.

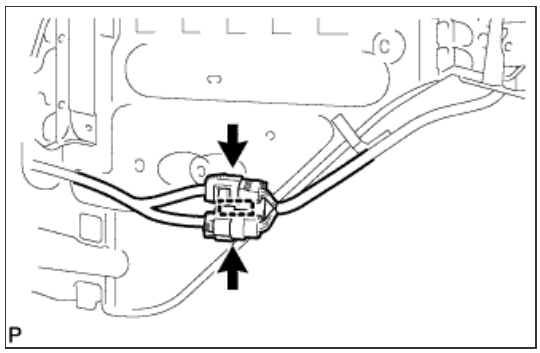
Torque:
8.0 N*m{ 82 kgf*cm , 71 in.*lbf }

c. Connect the headlight cleaner hose to the windshield washer jar and pump.



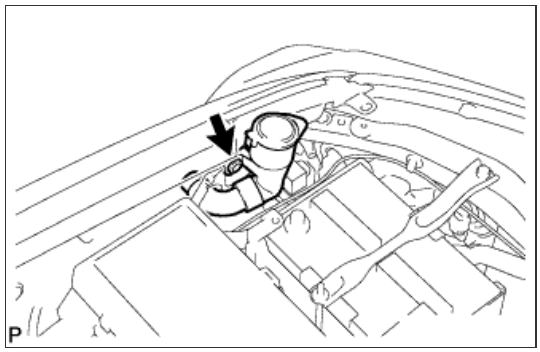
d. Connect the 2 connectors.

e. Attach the clamp.



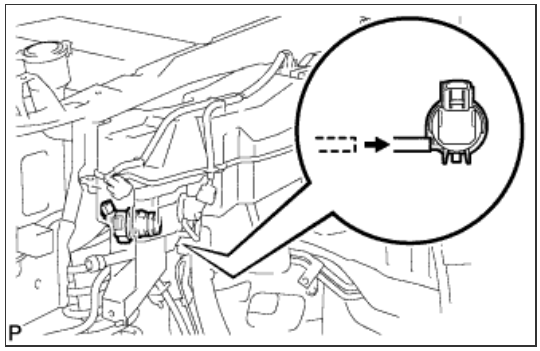
3. INSTALL WASHER INLET SUB-ASSEMBLY

a. Install the washer inlet with the clip.



. ILL WINDSHIELD WASHER JAR AND PUMP ASSEMBLY WITH WASHER FLUID

a. Connect the washer hose to the windshield washer motor and pump, and fill the washer jar with washer fluid.

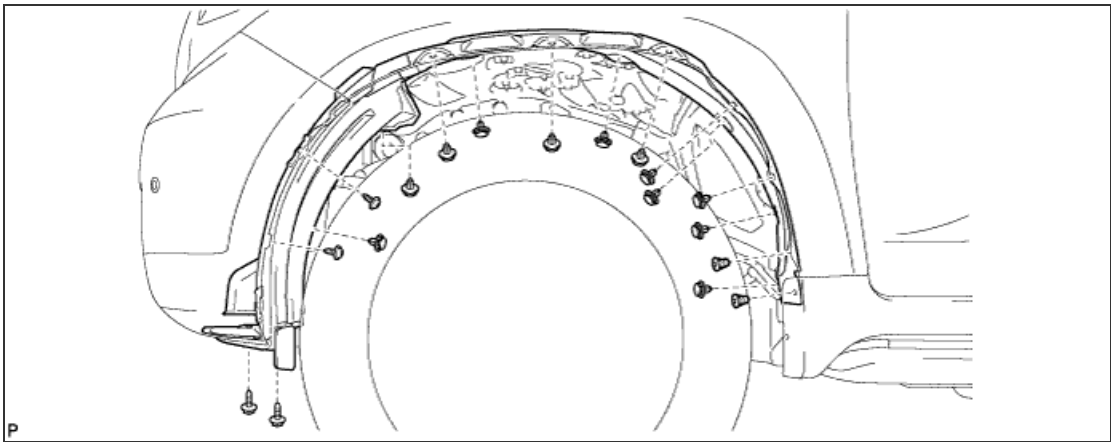


5. INSTALL FRONT FENDER LINER LH

a. Install the fender liner with the 12 clips and 2 new grommets.

b. Using a T30 "TORX" socket, install the 2 screws.

c. Install the 2 screws.



6. INSTALL BODY ROCKER PANEL MOULDING ASSEMBLY LH

a. Clean the vehicle body surface.

i. Using a heat light, heat the vehicle body surface.

ii. Remove the double-sided tape from the vehicle body.

iii. Wipe off any tape adhesive residue with cleaner.

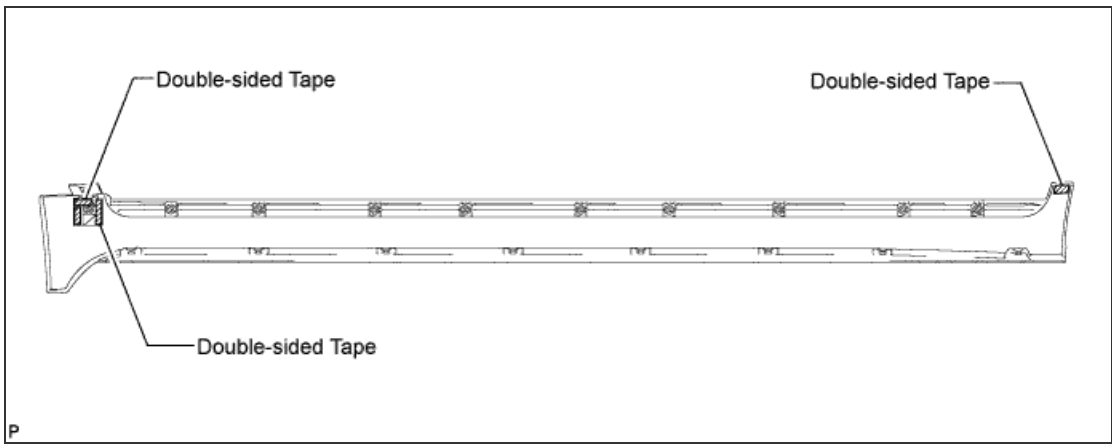
b. If reusing the rocker panel moulding:
Clean the rocker panel moulding.

i. Using a heat light, heat the rocker panel moulding.

ii. Remove the double-sided tape from the rocker panel moulding.

iii. Wipe off any tape adhesive residue with cleaner.

i . Apply new double-sided tape to the rocker panel moulding, as shown in the illustration.



c. Install the rocker panel moulding.

i. Using a heat light, heat the vehicle body and rocker panel moulding.

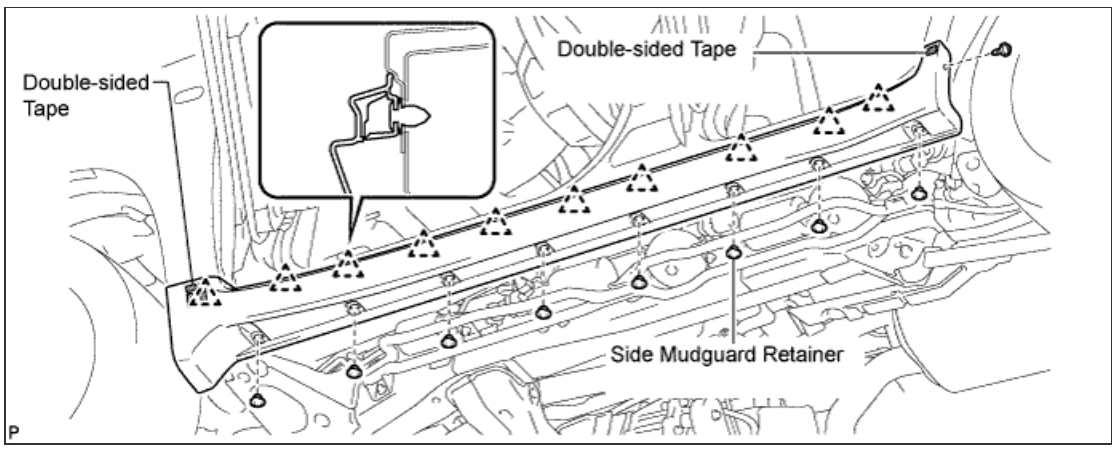
ii. Remove the peeling paper from the face of the rocker panel moulding.

HINT:

After removing the peeling paper, keep the exposed adhesive free from foreign matter.

iii. Attach the 10 clips to install the rocker panel moulding.

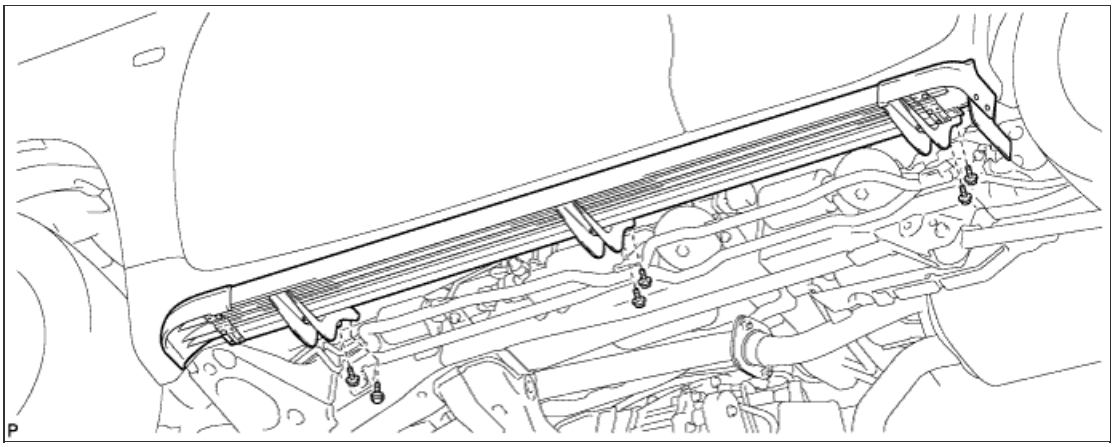
iv. Install the 8 side mudguard retainers and screw.



7. INSTALL SIDE STEP ASSEMBLY LH

a. Install the side step with the 6 bolts.

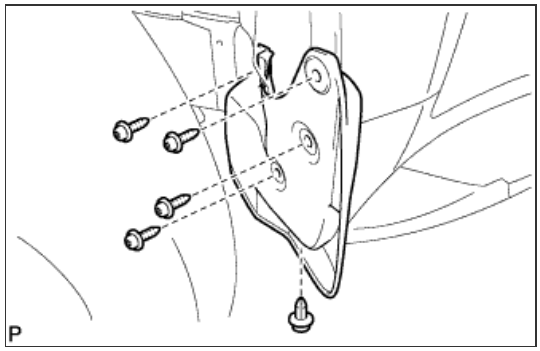
Torque:
30 N*m{ 306 kgf*cm , 22 ft.*lbf }



8. INSTALL FRONT FENDER MUDGUARD LH

a. Install the mudguard with the clip.

b. Using a T30 "TORX" socket, install the 4 screws.



for Preparation Click here

1.PRECAUTION FOR HEADLIGHT BULB REPLACEMENT

a. When any defects such as deformation, cracks, dents, chipping, etc. are identified on the discharge headlight, replace it with a new one.

b. Even if the operation seems to be normal, the fail-safe function may be defective.

c. Since the bulb of the discharge headlight and halogen bulbs (for headlight or front fog light) have pressurized gas inside and can easily be broken if scratched or dropped, special care should be taken. When handling the bulb, hold the plastic or metal part and does not touch the glass part with bare hands.

d. Never touch the high voltage socket of the discharge headlight with the light control switch in the HEAD position, as this could generate a momentary high voltage of 20000 V and lead to a serious accident.

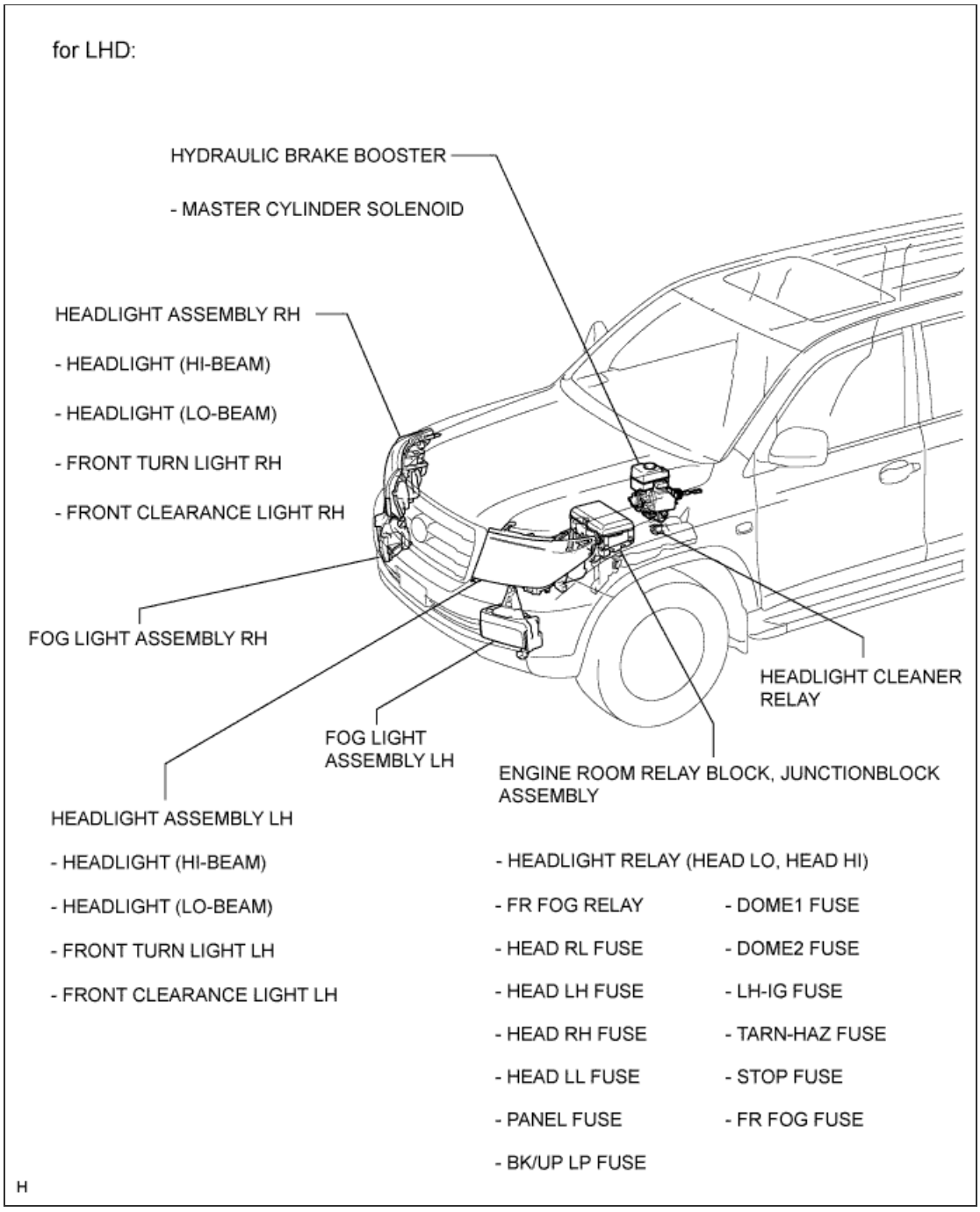
e. Never connect a tester to the high voltage socket of the discharge headlight for measurement, as this may result in a serious accident because of high voltage.

f. When servicing the discharge headlight, do not allow the discharge headlight to come into contact with water. Turn off the light control switch and disconnect the cable from the negative (-) battery terminal and the connector of the headlight control ECU in advance to avoid electric shocks.

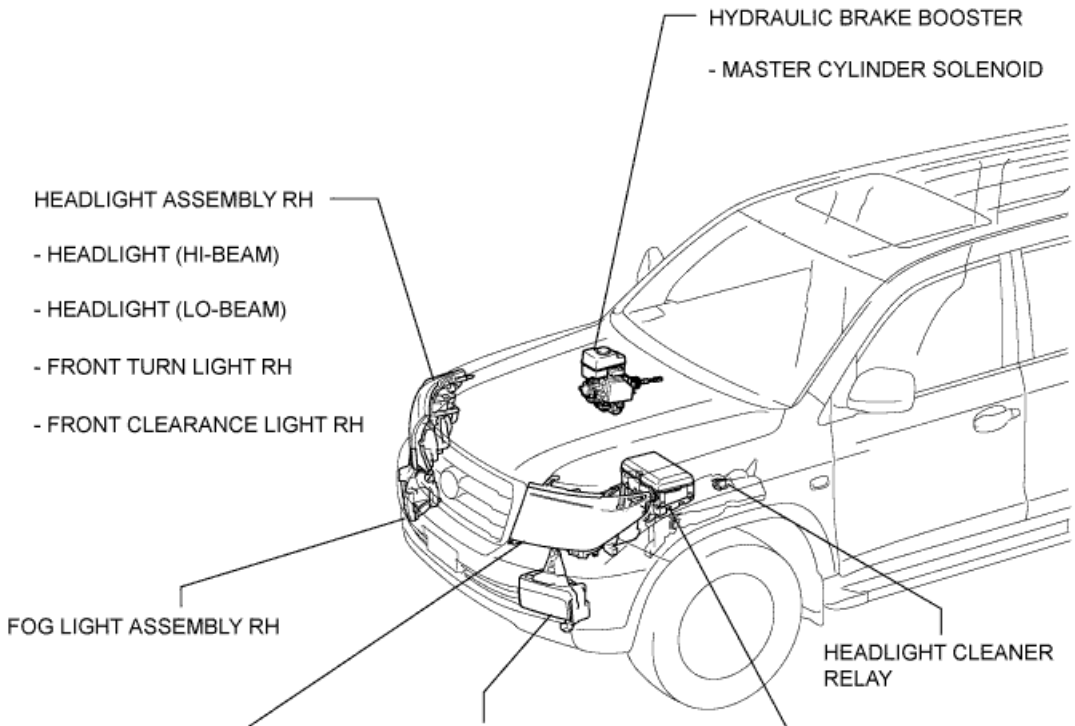
g. When servicing the discharge headlight, do not allow the discharge headlight to come into contact with water. Turn off the light control switch and disconnect the cable from the negative (-) battery terminal and the connector of the headlight control ECU in advance to avoid electric shocks.

h. Do not turn on the discharge headlight using a power source other than the vehicle battery.

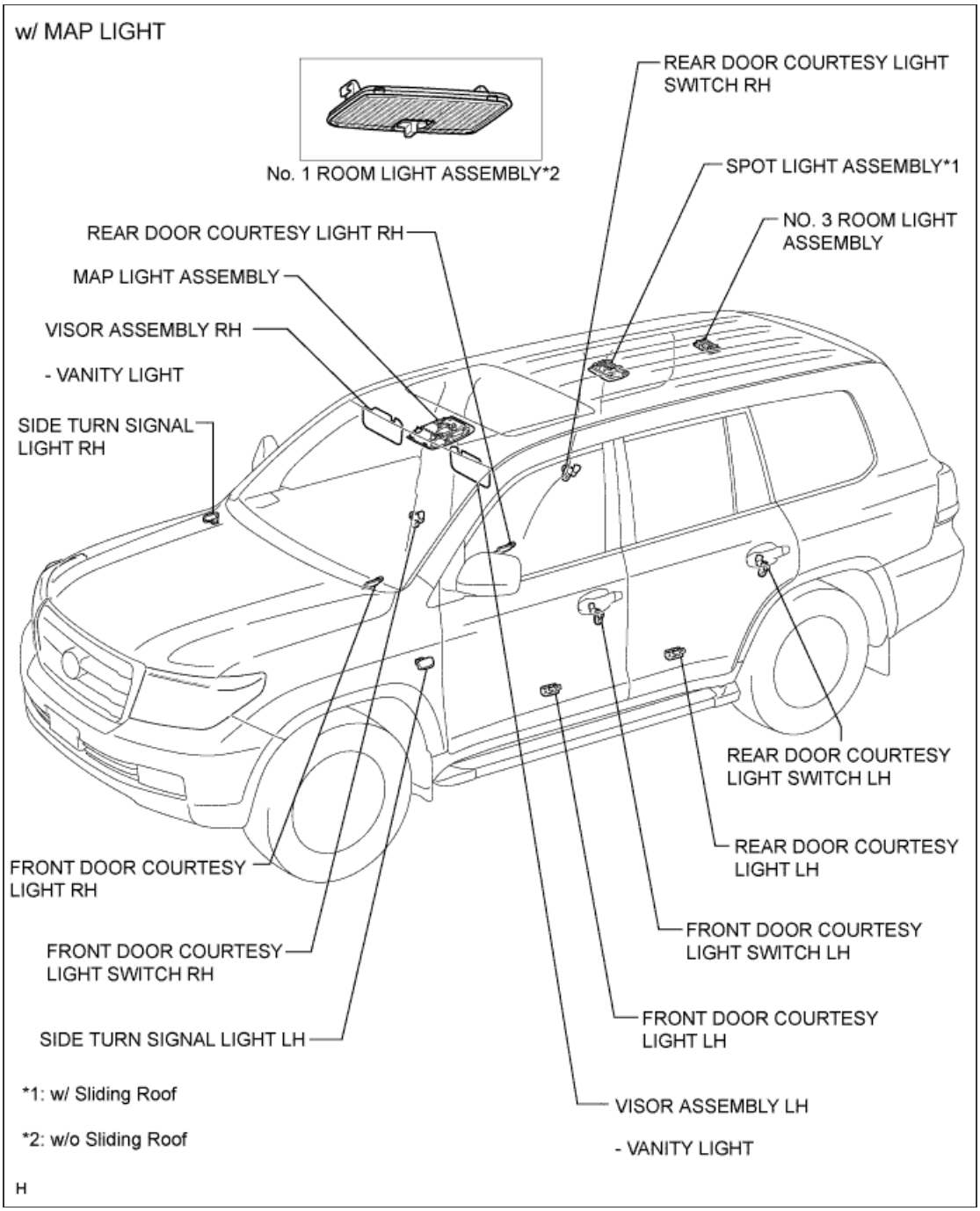
for Preparation Click here

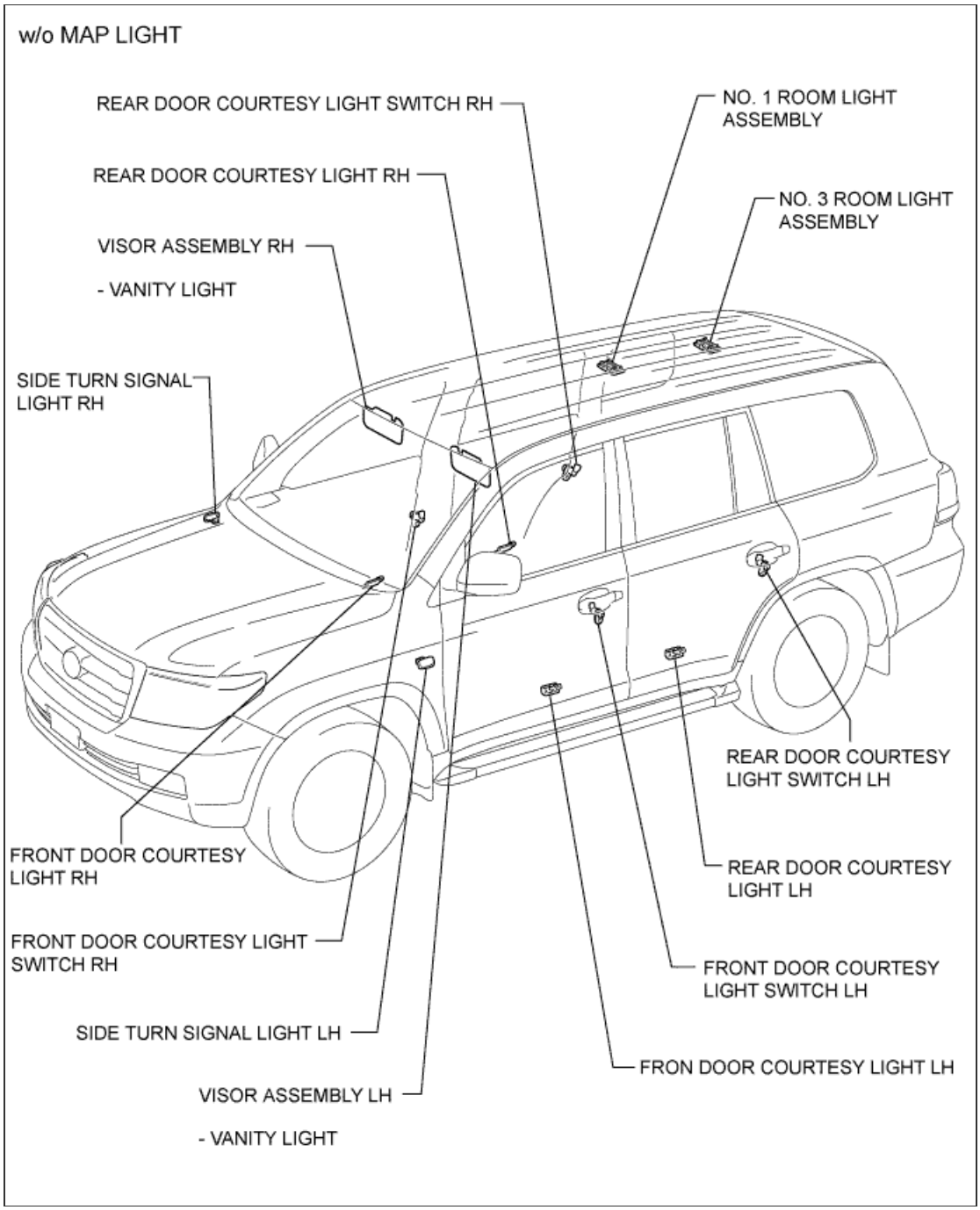


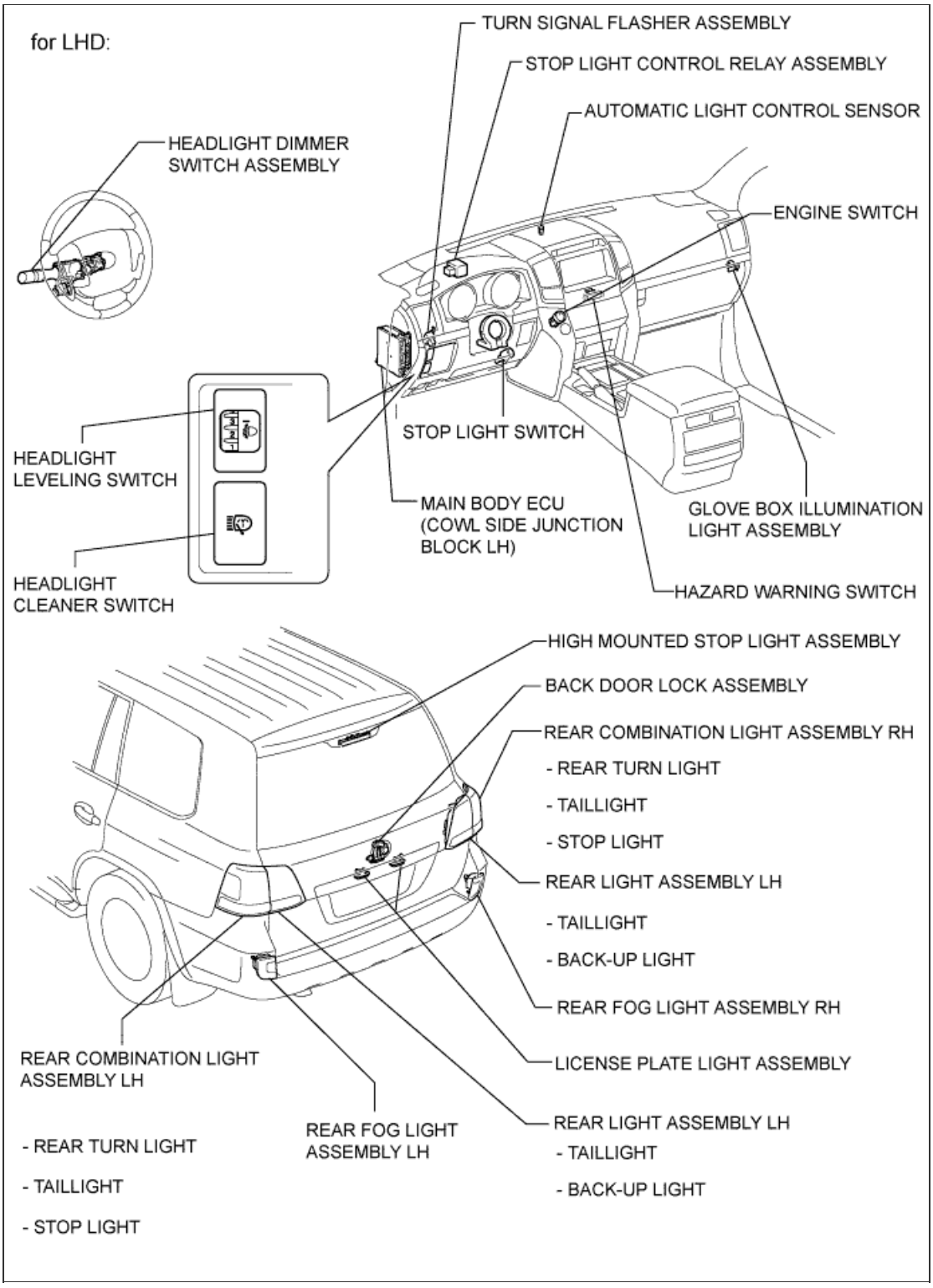
for RHD:

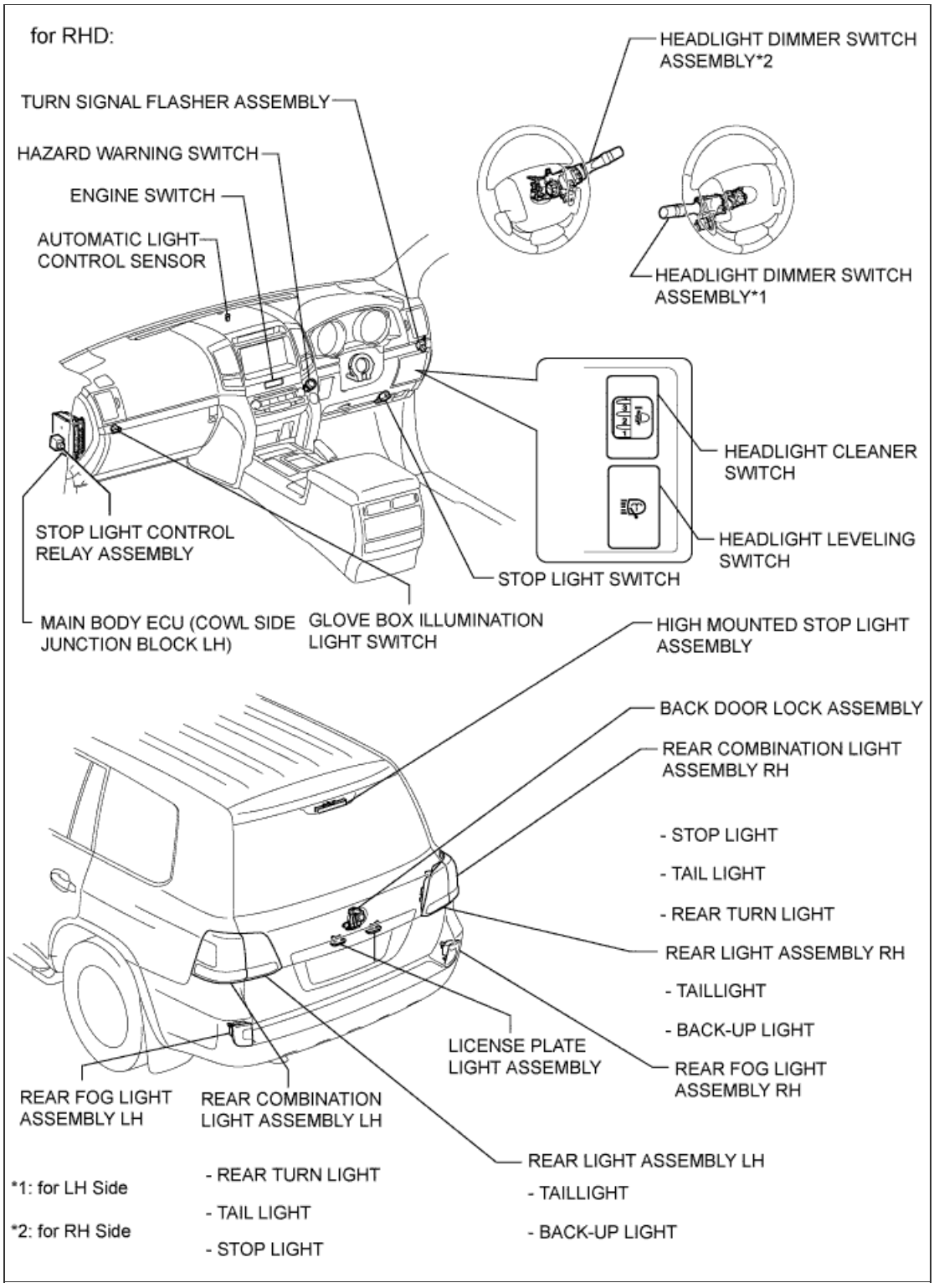

HYDRAULIC BRAKE BOOSTER
- MASTER CYLINDER SOLENOID
HEADLIGHT ASSEMBLY RH
- HEADLIGHT (HI-BEAM)
- HEADLIGHT (LO-BEAM)
- FRONT TURN LIGHT RH
- FRONT CLEARANCE LIGHT RH
FOG LIGHT ASSEMBLY RH
HEADLIGHT CLEANER RELAY
FOG LIGHT ASSEMBLY LH
HEADLIGHT ASSEMBLY LH
- HEADLIGHT (HI-BEAM)
- HEADLIGHT (LO-BEAM)
- FRONT TURN LIGHT LH
- FRONT CLEARANCE LIGHT LH
ENGINE ROOM RELAY BLOCK, JUNCTION BLOCK ASSEMBLY
- HEADLIGHT RELAY (HEAD LO, HEAD HI)
- FR FOG RELAY
- HEAD RL FUSE
- HEAD LH FUSE
- HEAD RH FUSE
- HEAD LL FUSE
- DOME1 FUSE
- DOME2 FUSE
- LH-IG FUSE
- TURN-HAZ FUSE
- STOP FUSE
- PANEL FUSE
- FR FOG FUSE
- BK/UP LP FUSE

H

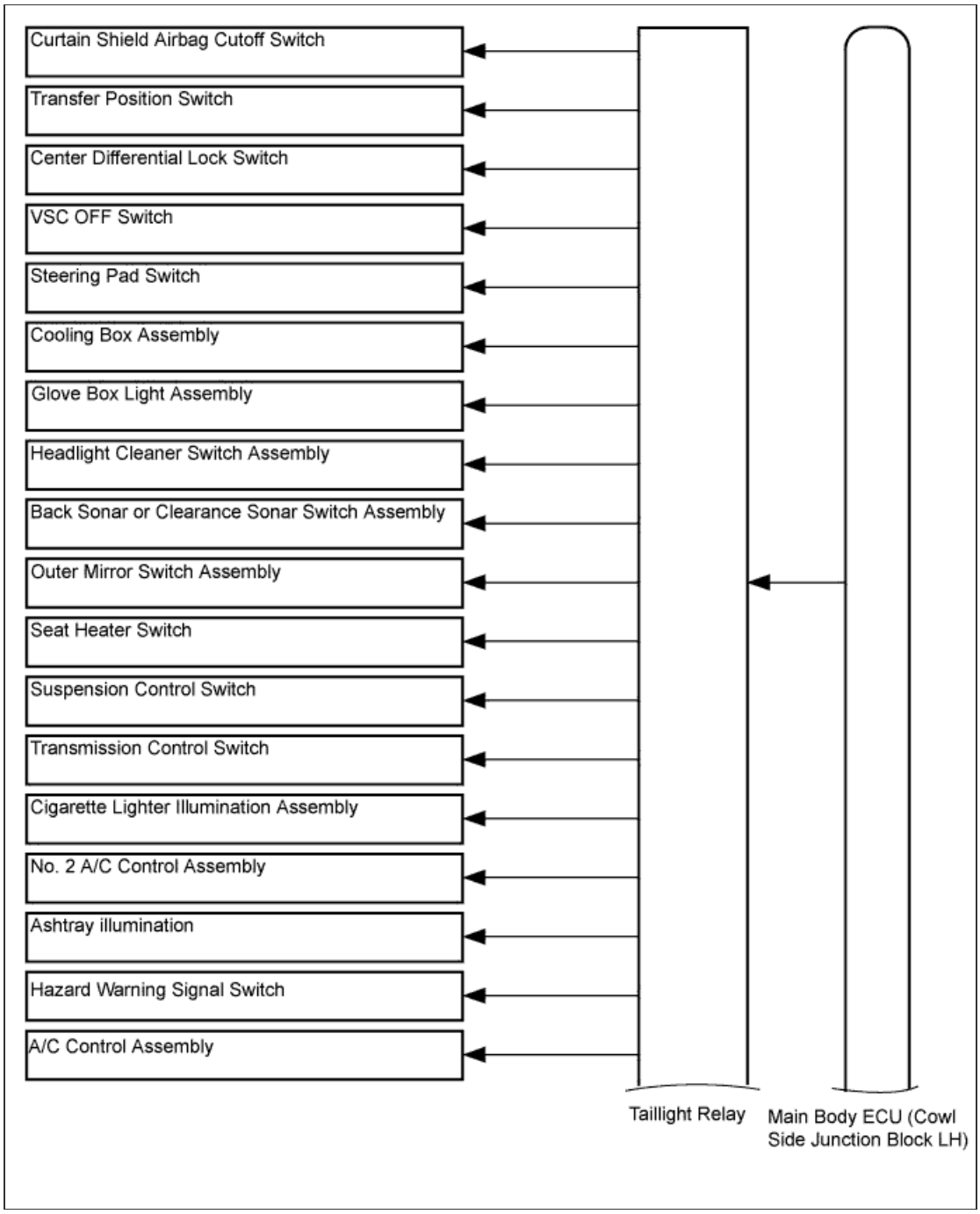

w/ MAP LIGHT
No. 1 ROOM LIGHT ASSEMBLY*2
REAR DOOR COURTESY LIGHT SWITCH RH
SPOT LIGHT ASSEMBLY*1
NO. 3 ROOM LIGHT ASSEMBLY
REAR DOOR COURTESY LIGHT RH
MAP LIGHT ASSEMBLY
VISOR ASSEMBLY RH
- VANITY LIGHT
SIDE TURN SIGNAL LIGHT RH
REAR DOOR COURTESY LIGHT SWITCH LH
REAR DOOR COURTESY LIGHT LH
FRONT DOOR COURTESY LIGHT RH
FRONT DOOR COURTESY LIGHT SWITCH LH
FRONT DOOR COURTESY LIGHT SWITCH RH
FRONT DOOR COURTESY LIGHT LH
SIDE TURN SIGNAL LIGHT LH
VISOR ASSEMBLY LH
- VANITY LIGHT
*1: w/ Sliding Roof
*2: w/o Sliding Roof
H

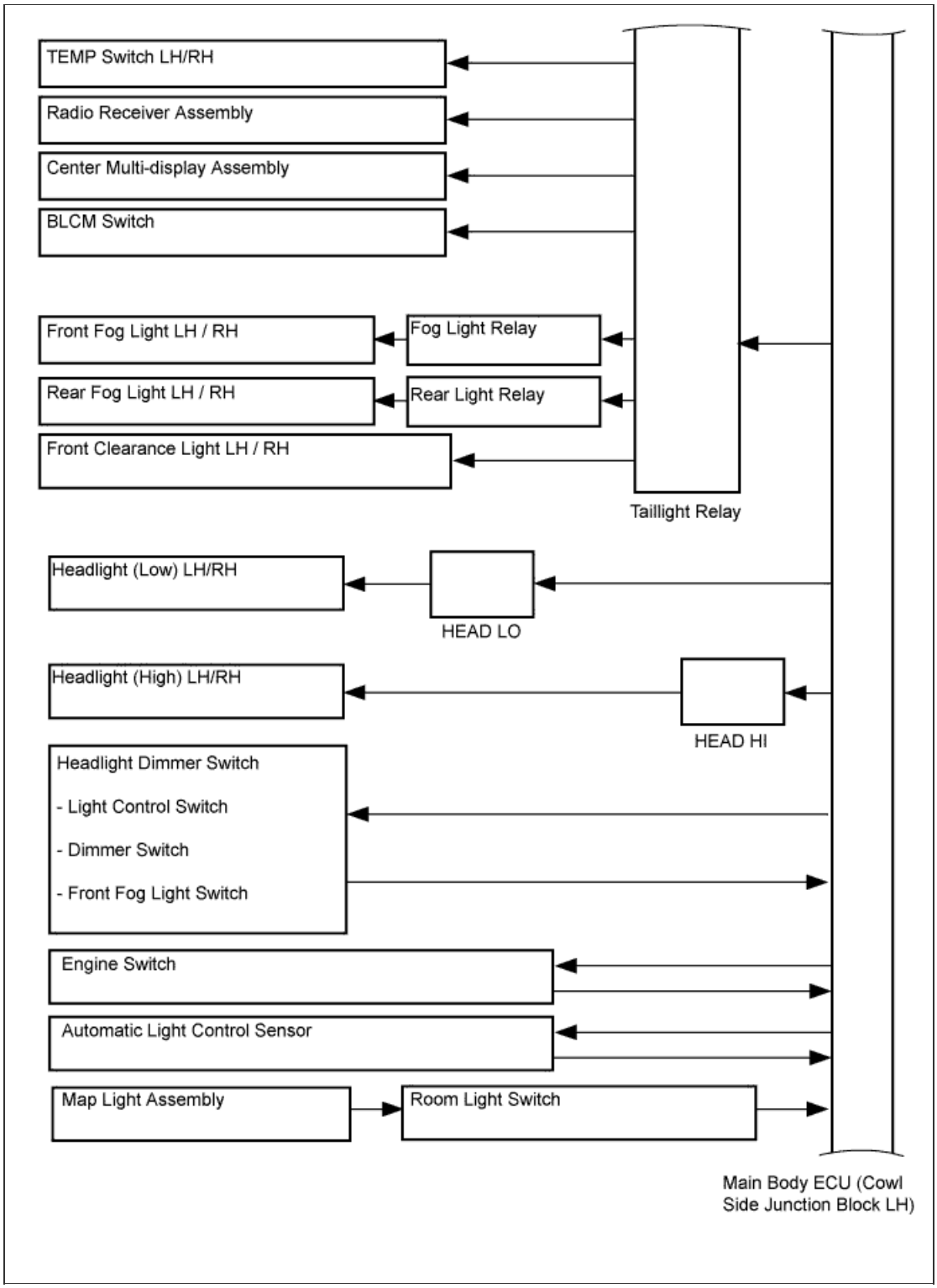

w/o MAP LIGHT
REAR DOOR COURTESY LIGHT SWITCH RH
NO. 1 ROOM LIGHT ASSEMBLY
REAR DOOR COURTESY LIGHT RH
NO. 3 ROOM LIGHT ASSEMBLY
VISOR ASSEMBLY RH
- VANITY LIGHT
SIDE TURN SIGNAL LIGHT RH
REAR DOOR COURTESY LIGHT SWITCH LH
FRONT DOOR COURTESY LIGHT RH
REAR DOOR COURTESY LIGHT LH
FRONT DOOR COURTESY LIGHT SWITCH RH
FRONT DOOR COURTESY LIGHT SWITCH LH
SIDE TURN SIGNAL LIGHT LH
FRON DOOR COURTESY LIGHT LH
VISOR ASSEMBLY LH
- VANITY LIGHT

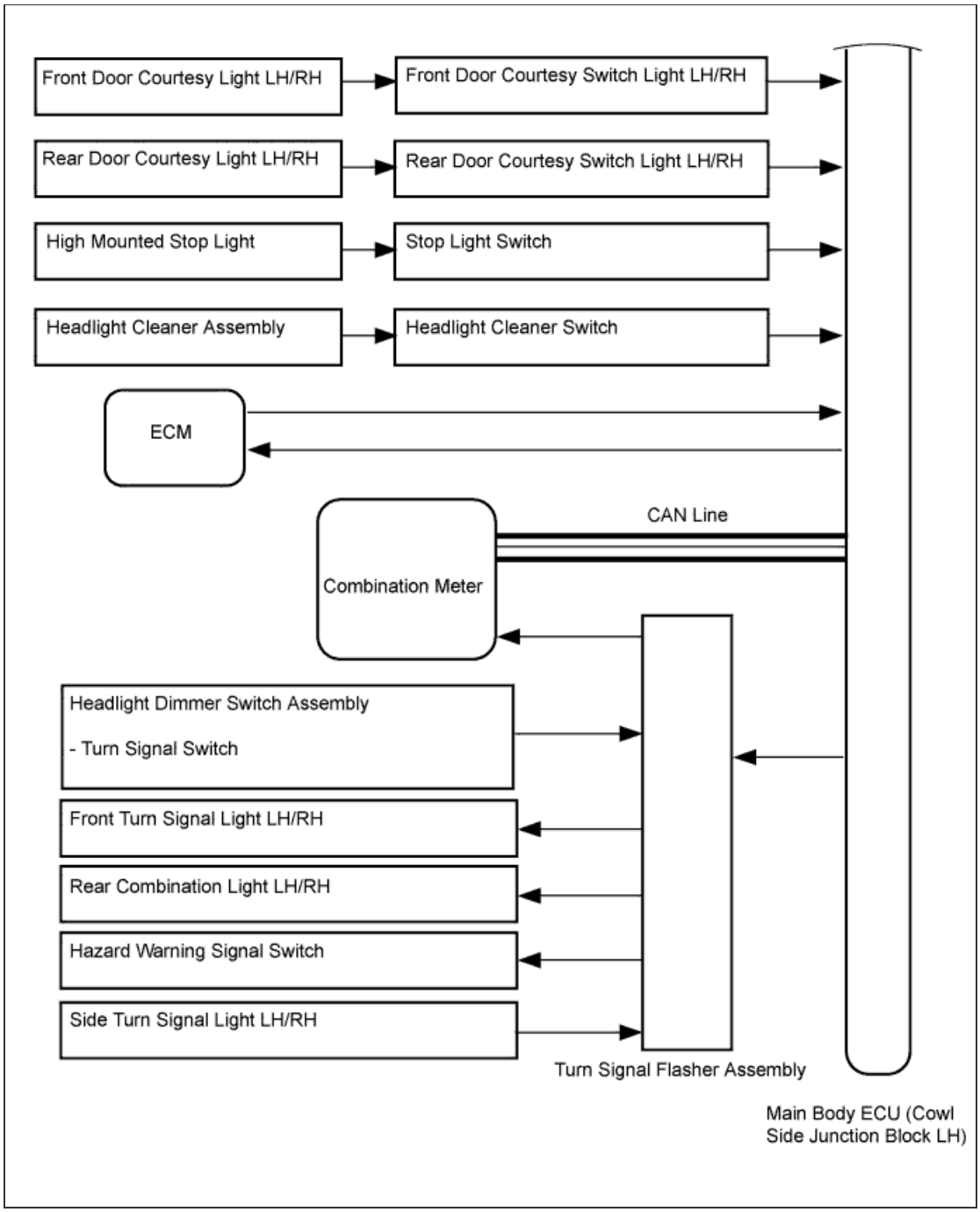

for LHD:
TURN SIGNAL FLASHER ASSEMBLY
STOP LIGHT CONTROL RELAY ASSEMBLY
AUTOMATIC LIGHT CONTROL SENSOR
HEADLIGHT DIMMER SWITCH ASSEMBLY
ENGINE SWITCH
HEADLIGHT LEVELING SWITCH
STOP LIGHT SWITCH
MAIN BODY ECU (COWL SIDE JUNCTION BLOCK LH)
GLOVE BOX ILLUMINATION LIGHT ASSEMBLY
HEADLIGHT CLEANER SWITCH
HAZARD WARNING SWITCH
HIGH MOUNTED STOP LIGHT ASSEMBLY
BACK DOOR LOCK ASSEMBLY
REAR COMBINATION LIGHT ASSEMBLY RH
- REAR TURN LIGHT
- TAILLIGHT
- STOP LIGHT
REAR LIGHT ASSEMBLY LH
- TAILLIGHT
- BACK-UP LIGHT
REAR FOG LIGHT ASSEMBLY RH
LICENSE PLATE LIGHT ASSEMBLY
REAR COMBINATION LIGHT ASSEMBLY LH
- REAR TURN LIGHT
- TAILLIGHT
- STOP LIGHT
REAR FOG LIGHT ASSEMBLY LH
REAR LIGHT ASSEMBLY LH
- TAILLIGHT
- BACK-UP LIGHT


for RHD:
HEADLIGHT DIMMER SWITCH ASSEMBLY*2
TURN SIGNAL FLASHER ASSEMBLY
HAZARD WARNING SWITCH
ENGINE SWITCH
AUTOMATIC LIGHT CONTROL SENSOR
HEADLIGHT DIMMER SWITCH ASSEMBLY*1
HEADLIGHT CLEANER SWITCH
HEADLIGHT LEVELING SWITCH
STOP LIGHT CONTROL RELAY ASSEMBLY
STOP LIGHT SWITCH
MAIN BODY ECU (COWL SIDE JUNCTION BLOCK LH)
GLOVE BOX ILLUMINATION LIGHT SWITCH
HIGH MOUNTED STOP LIGHT ASSEMBLY
BACK DOOR LOCK ASSEMBLY
REAR COMBINATION LIGHT ASSEMBLY RH
- STOP LIGHT
- TAIL LIGHT
- REAR TURN LIGHT
REAR LIGHT ASSEMBLY RH
- TAILLIGHT
- BACK-UP LIGHT
REAR FOG LIGHT ASSEMBLY RH
LICENSE PLATE LIGHT ASSEMBLY
REAR FOG LIGHT ASSEMBLY LH
REAR COMBINATION LIGHT ASSEMBLY LH
REAR LIGHT ASSEMBLY LH
- TAILLIGHT
- BACK-UP LIGHT
- REAR TURN LIGHT
- TAIL LIGHT
- STOP LIGHT
*1: for LH Side
*2: for RH Side

for Preparation Click here




TEMP Switch LH/RH
Radio Receiver Assembly
Center Multi-display Assembly
BLCM Switch
Front Fog Light LH / RH
Fog Light Relay
Rear Fog Light LH / RH
Rear Light Relay
Front Clearance Light LH / RH
Taillight Relay
Headlight (Low) LH/RH
HEAD LO
Headlight (High) LH/RH
HEAD HI
Headlight Dimmer Switch
- Light Control Switch
- Dimmer Switch
- Front Fog Light Switch
Engine Switch
Automatic Light Control Sensor
Map Light Assembly
Room Light Switch
Main Body ECU (Cowl Side Junction Block LH)



Communication Table

Sender	Receiver	Signal	Line
Main Body ECU	Combination Meter	• Headlight Lo beam signal • Headlight Hi beam signal • Taillight signal • Front door courtesy light switch LH signal • Front door courtesy light switch RH signal • Rear door courtesy light switch LH signal • Rear door courtesy light switch RH signal	CAN

for Preparation Click here

ILLUMINATED ENTRY SYSTEM

a. When the doors are unlocked by a key or door control transmitter operation, when a door is opened or closed, or when the vehicle is approached while holding the door control transmitter, the illuminated entry system turns on the room light, map light and engine switch illumination.

i. The main body ECU receives the following signals (A).

- Door control switch signal
- Door detection switch signal
- Engine switch signal

ii. The main body ECU controls the following signal based on the signals listed in A.

- Illumination operation signal

iii. The main body ECU controls the on/off and fade-in/fade-out operation of the following parts.

- Room light
- Map light
- Engine switch illumination

BATTERY SAVE SYSTEM

a. When the engine switch is turned off and any of the doors is open continuously for 20 minutes, the main body ECU turns the illumination operation signal off. As a result, the room light, map light and engine switch illumination turn off.

NOTICE:

If the map light and/or room light is turned on manually, they do not turn off automatically by the battery save system.

i. The main body ECU receives the following signals (B).

- Door courtesy light switch signal
- Engine switch signal

ii. The main body ECU controls the following signal based on the signal listed in B (C).

- Illumination operation signal

iii. The main body ECU controls the illumination period of the following parts based on the signal listed in C.

- Room light
- Map light
- Engine switch illumination

MANUAL LIGHT CONTROL SYSTEM

a. This system functions when lights such as the headlight, taillight and front fog light are illuminated by manual operation of the light control switch.

i. The main body ECU receives the following signals (D).

- Light control switch signal
- Headlight dimmer switch signal
- Front fog light switch signal
- Rear fog light switch signal

ii. The main body ECU controls the following signals based on the signals listed in D (E).

- Headlight relay operation signal
- Taillight relay operation signal
- Front fog light relay operation signal
- Rear fog light relay operation signal

iii. The main body ECU controls the on/off operation of the following parts based on the signal listed in E.

- eadlight (Low)
- Headlight (High)
- Front fog light
- Rear fog light

LIGHT AUTO TURN O SYSTEM

a. When the headlight and taillight are both illuminated by the operation of the light control switch, if the engine switch is turned off, this system turns the headlights and fog lights off immediately. However, when all the doors are locked using the door control switch, emergency key or transmitter lock switch, this system turns the headlight and taillight off immediately. Also, when only the taillight is illuminated by the operation of the light control switch, if the engine switch is turned off and the driver door is opened, this system turns the headlight, taillights, and fog lights off immediately.

i. The main body ECU receives the following signals (F).

- Door courtesy light switch signal
- Engine switch signal

ii. The main body ECU controls the following signals based on the signals listed in F (G).

- Headlight relay operation signal
- Taillight relay operation signal
- Fog light relay operation signal

iii. The main body ECU controls the on/off operation of the following parts based on the signal listed in G.

- Headlight (Low)
- Headlight (High)
- Taillight
- Fog light

for Preparation Click here

HINT:

- **Use these procedures to troubleshoot the lighting system.**
- ***: Use the intelligent tester.**

1.VEHICLE BROUGHT TO WORKSHOP

NEXT

2.INSPECT BATTERY VOLTAGE

Standard Voltage:
11 to 14 V

If the voltage is below 11 V, recharge or replace the battery before proceeding.

NEXT

3.CHECK COMMUNICATION FUNCTION OF CAN COMMUNICATION SYSTEM*

a. Use the intelligent tester to check if the CAN communication system is functioning normally.

Result

Result	Proceed to
CAN DTC is not output	A
CAN DTC is output (for LHD)	B
CAN DTC is output (for RHD	C

B. GO TO CAN COMMUNICATION SYSTEM (Click here)

C. GO TO CAN COMMUNICATION SYSTEM (Click here)

A

4.CHECK FOR DTC*

a. Clear the DTC (Click here).

b. Recheck for DTC (Click here).

Result

Result	Proceed to
DTC is not output	A
DTC is output	B

B. GO TO DIAGNOSTIC TROUBLE CODE CHART (Click here)

A

5.PROBLEM SYMPTOMS TABLE

Result

Result	Proceed to
ault is not listed in problem symptoms table	A
ault is listed in problem symptoms table	B

B. Go to step 7

A

6.OVERALL ANALYSIS AND TROUBLESHOOTING*

a. Operation Check (Click here).

b. Terminals of CU (Click here).

c. Data List Active Test (Click here).

NEXT

7.ADJUST, REPAIR OR REPLACE

NEXT

8.CONFIRMATION TEST

NEXT

END

for Preparation Click here

HINT:

- **Use these procedures to troubleshoot the lighting system.**
- ***: Use the intelligent tester.**

1.VEHICLE BROUGHT TO WORKSHOP

NEXT

2.INSPECT BATTERY VOLTAGE

Standard Voltage:
11 to 14 V

If the voltage is below 11 V, recharge or replace the battery before proceeding.

NEXT

3.CHECK COMMUNICATION FUNCTION OF CAN COMMUNICATION SYSTEM*

a. Use the intelligent tester to check if the CAN communication system is functioning normally.

Result

Result	Proceed to
CAN DTC is not output	A
CAN DTC is output (for LHD)	B
CAN DTC is output (for RHD	C

B. GO TO CAN COMMUNICATION SYSTEM (Click here)

C. GO TO CAN COMMUNICATION SYSTEM (Click here)

A

4.CHECK FOR DTC*

a. Clear the DTC (Click here).

b. Recheck for DTC (Click here).

Result

Result	Proceed to
DTC is not output	A
DTC is output	B

B. GO TO DIAGNOSTIC TROUBLE CODE CHART (Click here)

A

5.PROBLEM SYMPTOMS TABLE

Result

Result	Proceed to
ault is not listed in problem symptoms table	A
ault is listed in problem symptoms table	B

B. Go to step 7

A

6.OVERALL ANALYSIS AND TROUBLESHOOTING*

a. Operation Check (Click here).

b. Terminals of CU (Click here).

c. Data List Active Test (Click here).

NEXT

7.ADJUST, REPAIR OR REPLACE

NEXT

8.CONFIRMATION TEST

NEXT

END

for Preparation Click here

HINT:

- **Use these procedures to troubleshoot the lighting system.**
- ***: Use the intelligent tester.**

1.VEHICLE BROUGHT TO WORKSHOP

NEXT

2.INSPECT BATTERY VOLTAGE

Standard Voltage:
11 to 14 V

If the voltage is below 11 V, recharge or replace the battery before proceeding.

NEXT

3.CHECK COMMUNICATION FUNCTION OF CAN COMMUNICATION SYSTEM*

a. Use the intelligent tester to check if the CAN communication system is functioning normally.

Result

Result	Proceed to
CAN DTC is not output	A
CAN DTC is output (for LHD)	B
CAN DTC is output (for RHD	C

B. GO TO CAN COMMUNICATION SYSTEM (Click here)

C. GO TO CAN COMMUNICATION SYSTEM (Click here)

A

4.CHECK FOR DTC*

a. Clear the DTC (Click here).

b. Recheck for DTC (Click here).

Result

Result	Proceed to
DTC is not output	A
DTC is output	B

B. GO TO DIAGNOSTIC TROUBLE CODE CHART (Click here)

A

5.PROBLEM SYMPTOMS TABLE

Result

Result	Proceed to
ault is not listed in problem symptoms table	A
ault is listed in problem symptoms table	B

B. Go to step 7

A

6.OVERALL ANALYSIS AND TROUBLESHOOTING*

a. Operation Check (Click here).

b. Terminals of CU (Click here).

c. Data List Active Test (Click here).

NEXT

7.ADJUST, REPAIR OR REPLACE

NEXT

8.CONFIRMATION TEST

NEXT

END

for Preparation Click here

CHECK ILLUMINATED ENTRY SYSTEM OPERATION

a. The illuminated entry system controls the following lights:

- Engine switch illumination
- Map light
- Room light

b. Check the illuminated entry system with the engine switch off.

i. Check that the lights turn on when unlocking any of the doors that are closed and locked with the engine switch off. Then check that the lights fade out under the following conditions:

- Leave the doors unlocked for 15 seconds.
- Turn the engine switch on (ACC) or on (IG).
- Lock all the doors.

ii. Check that the lights stay on for at least 15 seconds after opening any of the doors before fading out. Then check that the lights fade out 15 seconds after closing all the doors.

c. Check the illuminated entry system with the engine switch on (ACC) or on (IG).

i. Check that the lights stay lit after turning the engine switch off with all the doors closed and the engine switch on (ACC) or on (IG). Then check that the lights fade out under the following conditions:

- Leave the doors unlocked for 15 seconds.
- Turn the engine switch on (ACC) or on (IG).
- Lock all the doors.

ii. Check that the lights stay on for at least 15 seconds after opening any of the doors. Then check that the lights fade out 15 seconds after closing all the doors.

iii. Check that the lights turn on when opening any of the doors and fade out when closing and locking all the doors or turning the engine switch on (ACC) or on (IG).

CHECK BATTERY SAVER OPERATION

a. Turn the engine switch off and close all the doors.

b. Open the driver side door to turn the room light on, and leave the door open. Check that the light turns off after about 20 minutes.

c. After the room light turns off, close the driver door.

d. Open any door to turn the room light on, and then open another door. Check that the room light turns off within 20 minutes after opening the doors.

CHECK LIGHT AUTO TURN OFF OPERATION

a. Prepare the vehicle so that the engine switch is on (IG) and the driver door is closed.

b. Set the headlight dimmer switch assembly to TAIL, HEAD or AUTO to illuminate the lights.

c. Turn the engine switch off and open the driver door. When the headlight dimmer switch is on AUTO, check that the headlights, fog lights, and taillights turn off. When the headlight dimmer switch is on head or tail, check that the headlights and front fog lights turn off.

for Preparation Click here

CUSTOMIZING FUNCTION WITH INTELLIGENT TESTER

HINT:

The following items can be customized.

NOTICE:

- **When the customer requests a change in a function, first make sure that the function can be customized.**
- **Be sure to make a note of the current settings before customizing.**
- **When troubleshooting a function, first make sure that the function is set to the default setting.**

a. Connect the intelligent tester to the DLC3.

b. Turn the engine switch on (IG).

c. Turn the intelligent tester on.

d. Enter the following menus: Customize Setting.

e. Select the setting by referring to the table below.

Main Body

Display	Default	Contents	Setting
Lighting Time	15s	To change the lighting time after closing the door. (It will quickly fade out in the case of turning the engine switch on (IG)).	7.5s/15s/30s
I/L when ACC OFF	ON	Function to light the interior light when the engine switch is turned from on (IG) to off.	ON/OFF
I/L ON W/Door Key Unlock	ON	Function to light the interior light, etc. when the door is unlocked with a transmitter, door key or door lock control switch.	ON/OFF
Room Light when Aprchd	ON	Dome light illumination (when approaching vehicle)	ON/OFF
Disp Ex ON Sen	NORMAL	Changes brightness when lowering lights such as the combination meter indicator light, A/C indicator light, and clock light*2.	LIGHT2/LIGHT1/NORMAL/DARK1/DARK2
Disp Ex OFF Sen	NORMAL	Changes brightness when canceling lowering lights such as the combination meter indicator light, A/C indicator light, and clock light*3.	LIGHT2/LIGHT1/NORMAL/DARK1/DARK2
Sensitivity	NORMAL	Function to adjust the sensitivity of the lighting illumination*1	LIGHT2/LIGHT1/NORMAL/DARK1/DARK2

HINT:

*1: The sensitivity adjustment may be difficult to confirm. Check by driving the vehicle.

*1

Lighting brightness	Dark ←				→ Bright
Setting	DARK2	DARK1	NORMAL	LIGHT1	LIGHT2

*2

Brightness when lowering the lights	Dark ←				→ Bright
Setting	DARK2	DARK1	NORMAL	LIGHT1	LIGHT2

*3

Brightness when canceling the lowering of the lights	Dark ←				→ Bright

Setting	DARK2	DARK1	NORMAL	LIGHT1	LIGHT2

for Preparation Click here

HINT:

Use the table below to help determine the cause of problem symptoms. If multiple suspected areas are listed, the potential causes of the symptoms are listed in order of probability in the "Suspected Area" column of the table. Check each symptom by checking the suspected areas in the order they are listed. Replace parts as necessary.

Headlight and Taillight System

Symptom	Suspected Area	See page
Low beam headlight does not turn on (One side)	Headlight bulb (Low)	-
	Light control switch circuit	Click here
	Headlight signal circuit	Click here
	Main body ECU	-
Low beam headlight does not turn on (Both side)	Light control switch circuit	Click here
	Headlight signal circuit	Click here
	Main body ECU	-
Hi beam headlight does not turn on (One side)	Headlight bulb (High)	-
	Light control switch circuit	Click here
	Headlight (HI-BEAM) circuit	Click here
	Main body ECU	-
High beam headlight does not turn on (Both side)	Light control switch circuit	Click here
	Headlight (HI-BEAM) circuit	Click here
	Main body ECU	-
Flash does not turn on (Low beam and high beam are normal)	Light control switch circuit	Click here
	Main body ECU	-
Headlight is dark	Headlight bulb	-
Taillight does not turn on (All)	Light control switch circuit	Click here
	Taillight circuit	Click here
Only one taillight turns on	Rear combination light assembly	Click here

Light Auto Turn Off System

Symptom	Suspected Area	See page
Light auto turn off system does not operate	Light control switch circuit	Click here
	Engine switch	Click here
	Door courtesy switch circuit	Click here
	Main body ECU	-

Front Fog Light System

Symptom	Suspected Area	See page
Front fog light does not turn on (All)	Light control switch circuit	Click here
	Front fog light circuit	Click here
	Main body ECU	-
Only one front fog light does not turn on	Front fog light bulb	-

Rear Fog Light System

Symptom	Suspected Area	See page
Rear fog light does not turn on (All)	Light control switch circuit	Click here
	Rear fog light circuit	Click here
	Main body ECU	-
Only one front fog light does not turn on	Front fog light bulb	-

Turn Signal and Hazard Warning System

Symptom	Suspected Area	See page

Hazard warning signal and Turn signal light does not turn on	Turn signal flasher assembly (for LH)	Click here
	Turn signal flasher assembly (for RH)	Click here
	Harness and connector	-
Hazard warning signal light does not turn on	Hazard warning signal switch circuit	Click here
	Harness and connector	-
	Turn signal flasher assembly (for LH)	Click here
	Turn signal flasher assembly (for RH)	Click here
Turn signal does not turn on	Turn signal light circuit	Click here
	Headlight dimmer switch circuit	Click here
	Turn signal flasher assembly (for LH)	Click here
	Turn signal flasher assembly (for RH)	Click here

Stop Light System

Symptom	Suspected Area	See page
Stop light does not operate (All)	STOP fuse	-
	Stop light switch circuit	Click here
	Harness and connector	-
	Rear combination light assembly	Click here
Only one stop light does not operate	Rear combination light assembly	Click here
High mount stop light does not operate (All)	STOP fuse	-
	Stop light switch circuit	Click here
	Harness and connector	-
	High mount stop light assembly	Click here
Only one high mount stop light does not operate	High mount stop light bulb	-

Illuminated entry does not operate (All)

Symptom	Suspected Area	See page
Illuminated entry does not operate (All)	Door courtesy switch circuit	Click here
	Illumination circuit	Click here
	Main body ECU	-

Interior Light System

Symptom	Suspected Area	See page
Door courtesy light does not turn on (All)	Perform Active Test (Door courtesy light switch)	Click here
	Door courtesy light switch circuit	Click here
	Harness and connector	-
Only front door courtesy light LH does not turn on	Front door courtesy light bulb LH	-
	Front door courtesy light switch LH	Click here
	Harness and connector	-
Only front door courtesy light RH does not turn on	Front door courtesy light bulb RH	-
	Front door courtesy light switch RH	Click here
	Harness and connector	-
Only rear door courtesy light LH does not turn on	Rear door courtesy light bulb LH	-
	Rear door courtesy light switch LH	Click here
	Harness and connector	-
Only rear door courtesy light RH does not turn on	Rear door courtesy light bulb RH	-
	Rear door courtesy light switch RH	Click here
	Harness and connector	-

Others

Symptom	Suspected Area	See page
Back-up light does not operate (All)	BK/UP LP fuse	-
	Back-up light circuit	Click here
	Park/Neutral position switch (A750F)	Click here
	Park/Neutral position switch (AB60F)	Click here
	Back-up light switch	Click here
	Harness and connector	-

	Rear combination light assembly	Click here
Only one back-up light does not operate	Rear combination light assembly	Click here
Vanity light does not operate	Illumination circuit	Click here
	Harness and connector	-
Glove box illumination light does not operate	PANEL fuse	-
	Glove box light	Click here
	Harness and connector	-
Engine switch illumination does not operate	Engine switch illumination circuit	Click here
	Harness and connector	-
Transfer position switch illumination does not operate	PANEL fuse	-
	Transfer position switch	Click here
	Harness and connector	-
Hazard warning signal switch illumination does not operate	PANEL fuse	-
	Hazard warning signal switch	Click here
	Harness and connector	-
Room light switch illumination does not operate	PANEL fuse	-
	Room light switch	Click here
	Harness and connector	-
Ashtray illumination does not operate	PANEL fuse	-
	Ashtray illumination (w/ Sliding Roof)	Click here
	Ashtray illumination (w/o Sliding Roof)	Click here
	Harness and connector	-
VSC OFF switch illumination does not operate	PANEL fuse	-
	VSC OFF switch	Click here
	Harness and connector	-
Transmission control switch illumination does not operate	PANEL fuse	-
	Transmission control switch (A750F)	Click here
	Transmission control switch (AB60F)	Click here
	Harness and connector	-
Curtain shield airbag cutoff switch illumination does not operate	PANEL fuse	-
	Curtain shield airbag cutoff switch	Click here
	Harness and connector	-
Center differential lock switch illumination does not operate	Panel fuse	-
	Center differential lock switch	Click here
	Harness and connector	-
Suspension control switch illumination does not operate	PANEL fuse	-
	Suspension control switch	Click here
	Harness and connector	-
Front A/C control illumination does not operate	PANEL fuse	-
	Front air conditioning unit (for LHD)	Click here
	Front air conditioning unit (for RHD)	Click here
	Harness and connector	-
Rear A/C control illumination does not operate	PANEL fuse	-
	Rear air conditioning unit (w/ Heater)	Click here
	Rear air conditioning unit (w/o Heater)	Click here
	Harness and connector	-
Cigarette lighter illumination does not operate	PANEL fuse	-
	Cigarette lighter assembly	Click here
	Harness and connector	-
Steering pad switch illumination does not operate	PANEL fuse	-
	Steering pad	Click here
	Harness and connector	-
Outer mirror switch illumination does not operate	PANEL fuse	-
	Outer mirror switch	Click here
	Harness and connector	-
Headlight reveling switch illumination does not operate	PANEL fuse	-
	Headlight reveling switch	Click here

	Harness and connector	-
Multi-display illumination does not operate	PANEL fuse	-
	Multi-display assembly (w/ Navigation System)	Click here
Seat heater switch illumination does not operate	PANEL fuse	-
	Seat heart switch (w/ Seat Heater System)	Click here
	Harness and connector	-
Radio receiver illumination does not operate	PANEL fuse	-
	Radio receiver (w/ Cassette Tape Player)	Click here
	Radio receiver (w/ Multi-display)	Click here
	Radio receiver (w/o Multi-display)	Click here
	Harness and connector	-

for Preparation Click here

HINT:

Use the table below to help determine the cause of problem symptoms. If multiple suspected areas are listed, the potential causes of the symptoms are listed in order of probability in the "Suspected Area" column of the table. Check each symptom by checking the suspected areas in the order they are listed. Replace parts as necessary.

Headlight and Taillight System

Symptom	Suspected Area	See page
Low beam headlight does not turn on (One side)	Headlight bulb (Low)	-
	Light control switch circuit	Click here
	Headlight signal circuit	Click here
	Main body ECU	-
Low beam headlight does not turn on (Both side)	Light control switch circuit	Click here
	Headlight signal circuit	Click here
	Main body ECU	-
Hi beam headlight does not turn on (One side)	Headlight bulb (High)	-
	Light control switch circuit	Click here
	Headlight (HI-BEAM) circuit	Click here
	Main body ECU	-
High beam headlight does not turn on (Both side)	Light control switch circuit	Click here
	Headlight (HI-BEAM) circuit	Click here
	Main body ECU	-
Flash does not turn on (Low beam and high beam are normal)	Light control switch circuit	Click here
	Main body ECU	-
Headlight is dark	Headlight bulb	-
Taillight does not turn on (All)	Light control switch circuit	Click here
	Taillight circuit	Click here
Only one taillight turns on	Rear combination light assembly	Click here

Light Auto Turn Off System

Symptom	Suspected Area	See page
Light auto turn off system does not operate	Light control switch circuit	Click here
	Engine switch	Click here
	Door courtesy switch circuit	Click here
	Main body ECU	-

Front Fog Light System

Symptom	Suspected Area	See page
Front fog light does not turn on (All)	Light control switch circuit	Click here
	Front fog light circuit	Click here
	Main body ECU	-
Only one front fog light does not turn on	Front fog light bulb	-

Rear Fog Light System

Symptom	Suspected Area	See page
Rear fog light does not turn on (All)	Light control switch circuit	Click here
	Rear fog light circuit	Click here
	Main body ECU	-
Only one front fog light does not turn on	Front fog light bulb	-

Turn Signal and Hazard Warning System

Symptom	Suspected Area	See page

Hazard warning signal and Turn signal light does not turn on	Turn signal flasher assembly (for LH)	Click here
	Turn signal flasher assembly (for RH)	Click here
	Harness and connector	-
Hazard warning signal light does not turn on	Hazard warning signal switch circuit	Click here
	Harness and connector	-
	Turn signal flasher assembly (for LH)	Click here
	Turn signal flasher assembly (for RH)	Click here
Turn signal does not turn on	Turn signal light circuit	Click here
	Headlight dimmer switch circuit	Click here
	Turn signal flasher assembly (for LH)	Click here
	Turn signal flasher assembly (for RH)	Click here

Stop Light System

Symptom	Suspected Area	See page
Stop light does not operate (All)	STOP fuse	-
	Stop light switch circuit	Click here
	Harness and connector	-
	Rear combination light assembly	Click here
Only one stop light does not operate	Rear combination light assembly	Click here
High mount stop light does not operate (All)	STOP fuse	-
	Stop light switch circuit	Click here
	Harness and connector	-
	High mount stop light assembly	Click here
Only one high mount stop light does not operate	High mount stop light bulb	-

Illuminated entry does not operate (All)

Symptom	Suspected Area	See page
Illuminated entry does not operate (All)	Door courtesy switch circuit	Click here
	Illumination circuit	Click here
	Main body ECU	-

Interior Light System

Symptom	Suspected Area	See page
Door courtesy light does not turn on (All)	Perform Active Test (Door courtesy light switch)	Click here
	Door courtesy light switch circuit	Click here
	Harness and connector	-
Only front door courtesy light LH does not turn on	Front door courtesy light bulb LH	-
	Front door courtesy light switch LH	Click here
	Harness and connector	-
Only front door courtesy light RH does not turn on	Front door courtesy light bulb RH	-
	Front door courtesy light switch RH	Click here
	Harness and connector	-
Only rear door courtesy light LH does not turn on	Rear door courtesy light bulb LH	-
	Rear door courtesy light switch LH	Click here
	Harness and connector	-
Only rear door courtesy light RH does not turn on	Rear door courtesy light bulb RH	-
	Rear door courtesy light switch RH	Click here
	Harness and connector	-

Others

Symptom	Suspected Area	See page
Back-up light does not operate (All)	BK/UP LP fuse	-
	Back-up light circuit	Click here
	Park/Neutral position switch (A750F)	Click here
	Park/Neutral position switch (AB60F)	Click here
	Back-up light switch	Click here
	Harness and connector	-

	Rear combination light assembly	Click here
Only one back-up light does not operate	Rear combination light assembly	Click here
Vanity light does not operate	Illumination circuit	Click here
	Harness and connector	-
Glove box illumination light does not operate	PANEL fuse	-
	Glove box light	Click here
	Harness and connector	-
Engine switch illumination does not operate	Engine switch illumination circuit	Click here
	Harness and connector	-
Transfer position switch illumination does not operate	PANEL fuse	-
	Transfer position switch	Click here
	Harness and connector	-
Hazard warning signal switch illumination does not operate	PANEL fuse	-
	Hazard warning signal switch	Click here
	Harness and connector	-
Room light switch illumination does not operate	PANEL fuse	-
	Room light switch	Click here
	Harness and connector	-
Ashtray illumination does not operate	PANEL fuse	-
	Ashtray illumination (w/ Sliding Roof)	Click here
	Ashtray illumination (w/o Sliding Roof)	Click here
	Harness and connector	-
VSC OFF switch illumination does not operate	PANEL fuse	-
	VSC OFF switch	Click here
	Harness and connector	-
Transmission control switch illumination does not operate	PANEL fuse	-
	Transmission control switch (A750F)	Click here
	Transmission control switch (AB60F)	Click here
	Harness and connector	-
Curtain shield airbag cutoff switch illumination does not operate	PANEL fuse	-
	Curtain shield airbag cutoff switch	Click here
	Harness and connector	-
Center differential lock switch illumination does not operate	Panel fuse	-
	Center differential lock switch	Click here
	Harness and connector	-
Suspension control switch illumination does not operate	PANEL fuse	-
	Suspension control switch	Click here
	Harness and connector	-
Front A/C control illumination does not operate	PANEL fuse	-
	Front air conditioning unit (for LHD)	Click here
	Front air conditioning unit (for RHD)	Click here
	Harness and connector	-
Rear A/C control illumination does not operate	PANEL fuse	-
	Rear air conditioning unit (w/ Heater)	Click here
	Rear air conditioning unit (w/o Heater)	Click here
	Harness and connector	-
Cigarette lighter illumination does not operate	PANEL fuse	-
	Cigarette lighter assembly	Click here
	Harness and connector	-
Steering pad switch illumination does not operate	PANEL fuse	-
	Steering pad	Click here
	Harness and connector	-
Outer mirror switch illumination does not operate	PANEL fuse	-
	Outer mirror switch	Click here
	Harness and connector	-
Headlight reveling switch illumination does not operate	PANEL fuse	-
	Headlight reveling switch	Click here

	Harness and connector	-
Multi-display illumination does not operate	PANEL fuse	-
	Multi-display assembly (w/ Navigation System)	Click here
Seat heater switch illumination does not operate	PANEL fuse	-
	Seat heart switch (w/ Seat Heater System)	Click here
	Harness and connector	-
Radio receiver illumination does not operate	PANEL fuse	-
	Radio receiver (w/ Cassette Tape Player)	Click here
	Radio receiver (w/ Multi-display)	Click here
	Radio receiver (w/o Multi-display)	Click here
	Harness and connector	-

for Preparation Click here

HINT:

Use the table below to help determine the cause of problem symptoms. If multiple suspected areas are listed, the potential causes of the symptoms are listed in order of probability in the "Suspected Area" column of the table. Check each symptom by checking the suspected areas in the order they are listed. Replace parts as necessary.

Headlight and Taillight System

Symptom	Suspected Area	See page
Low beam headlight does not turn on (One side)	Headlight bulb (Low)	-
	Light control switch circuit	Click here
	Headlight signal circuit	Click here
	Main body ECU	-
Low beam headlight does not turn on (Both side)	Light control switch circuit	Click here
	Headlight signal circuit	Click here
	Main body ECU	-
Hi beam headlight does not turn on (One side)	Headlight bulb (High)	-
	Light control switch circuit	Click here
	Headlight (HI-BEAM) circuit	Click here
	Main body ECU	-
High beam headlight does not turn on (Both side)	Light control switch circuit	Click here
	Headlight (HI-BEAM) circuit	Click here
	Main body ECU	-
Flash does not turn on (Low beam and high beam are normal)	Light control switch circuit	Click here
	Main body ECU	-
Headlight is dark	Headlight bulb	-
Taillight does not turn on (All)	Light control switch circuit	Click here
	Taillight circuit	Click here
Only one taillight turns on	Rear combination light assembly	Click here

Light Auto Turn Off System

Symptom	Suspected Area	See page
Light auto turn off system does not operate	Light control switch circuit	Click here
	Engine switch	Click here
	Door courtesy switch circuit	Click here
	Main body ECU	-

Front Fog Light System

Symptom	Suspected Area	See page
Front fog light does not turn on (All)	Light control switch circuit	Click here
	Front fog light circuit	Click here
	Main body ECU	-
Only one front fog light does not turn on	Front fog light bulb	-

Rear Fog Light System

Symptom	Suspected Area	See page
Rear fog light does not turn on (All)	Light control switch circuit	Click here
	Rear fog light circuit	Click here
	Main body ECU	-
Only one front fog light does not turn on	Front fog light bulb	-

Turn Signal and Hazard Warning System

Symptom	Suspected Area	See page

Hazard warning signal and Turn signal light does not turn on	Turn signal flasher assembly (for LH)	Click here
	Turn signal flasher assembly (for RH)	Click here
	Harness and connector	-
Hazard warning signal light does not turn on	Hazard warning signal switch circuit	Click here
	Harness and connector	-
	Turn signal flasher assembly (for LH)	Click here
	Turn signal flasher assembly (for RH)	Click here
Turn signal does not turn on	Turn signal light circuit	Click here
	Headlight dimmer switch circuit	Click here
	Turn signal flasher assembly (for LH)	Click here
	Turn signal flasher assembly (for RH)	Click here

Stop Light System

Symptom	Suspected Area	See page
Stop light does not operate (All)	STOP fuse	-
	Stop light switch circuit	Click here
	Harness and connector	-
	Rear combination light assembly	Click here
Only one stop light does not operate	Rear combination light assembly	Click here
High mount stop light does not operate (All)	STOP fuse	-
	Stop light switch circuit	Click here
	Harness and connector	-
	High mount stop light assembly	Click here
Only one high mount stop light does not operate	High mount stop light bulb	-

Illuminated entry does not operate (All)

Symptom	Suspected Area	See page
Illuminated entry does not operate (All)	Door courtesy switch circuit	Click here
	Illumination circuit	Click here
	Main body ECU	-

Interior Light System

Symptom	Suspected Area	See page
Door courtesy light does not turn on (All)	Perform Active Test (Door courtesy light switch)	Click here
	Door courtesy light switch circuit	Click here
	Harness and connector	-
Only front door courtesy light LH does not turn on	Front door courtesy light bulb LH	-
	Front door courtesy light switch LH	Click here
	Harness and connector	-
Only front door courtesy light RH does not turn on	Front door courtesy light bulb RH	-
	Front door courtesy light switch RH	Click here
	Harness and connector	-
Only rear door courtesy light LH does not turn on	Rear door courtesy light bulb LH	-
	Rear door courtesy light switch LH	Click here
	Harness and connector	-
Only rear door courtesy light RH does not turn on	Rear door courtesy light bulb RH	-
	Rear door courtesy light switch RH	Click here
	Harness and connector	-

Others

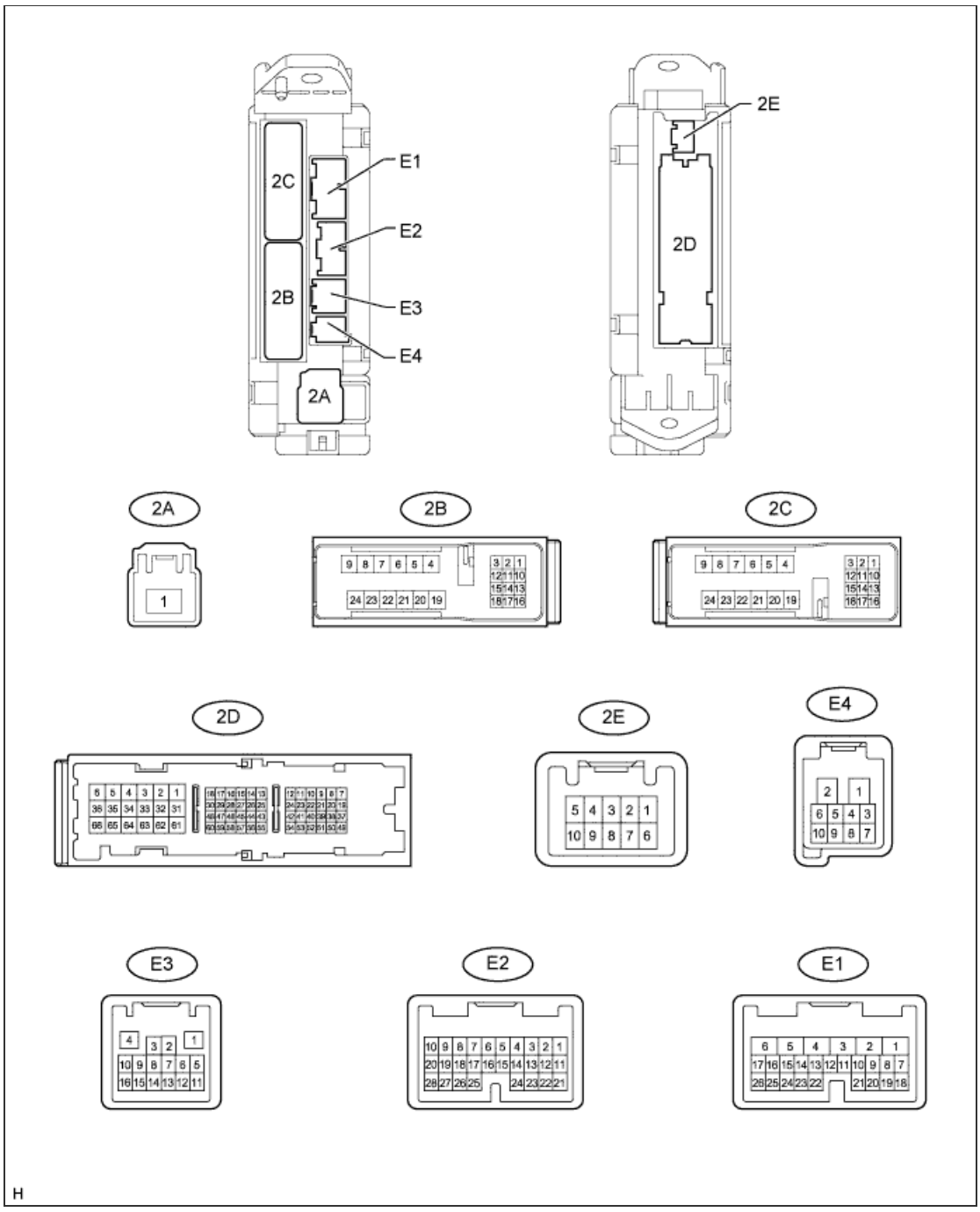
Symptom	Suspected Area	See page
Back-up light does not operate (All)	BK/UP LP fuse	-
	Back-up light circuit	Click here
	Park/Neutral position switch (A750F)	Click here
	Park/Neutral position switch (AB60F)	Click here
	Back-up light switch	Click here
	Harness and connector	-

	Rear combination light assembly	Click here
Only one back-up light does not operate	Rear combination light assembly	Click here
Vanity light does not operate	Illumination circuit	Click here
	Harness and connector	-
Glove box illumination light does not operate	PANEL fuse	-
	Glove box light	Click here
	Harness and connector	-
Engine switch illumination does not operate	Engine switch illumination circuit	Click here
	Harness and connector	-
Transfer position switch illumination does not operate	PANEL fuse	-
	Transfer position switch	Click here
	Harness and connector	-
Hazard warning signal switch illumination does not operate	PANEL fuse	-
	Hazard warning signal switch	Click here
	Harness and connector	-
Room light switch illumination does not operate	PANEL fuse	-
	Room light switch	Click here
	Harness and connector	-
Ashtray illumination does not operate	PANEL fuse	-
	Ashtray illumination (w/ Sliding Roof)	Click here
	Ashtray illumination (w/o Sliding Roof)	Click here
	Harness and connector	-
VSC OFF switch illumination does not operate	PANEL fuse	-
	VSC OFF switch	Click here
	Harness and connector	-
Transmission control switch illumination does not operate	PANEL fuse	-
	Transmission control switch (A750F)	Click here
	Transmission control switch (AB60F)	Click here
	Harness and connector	-
Curtain shield airbag cutoff switch illumination does not operate	PANEL fuse	-
	Curtain shield airbag cutoff switch	Click here
	Harness and connector	-
Center differential lock switch illumination does not operate	Panel fuse	-
	Center differential lock switch	Click here
	Harness and connector	-
Suspension control switch illumination does not operate	PANEL fuse	-
	Suspension control switch	Click here
	Harness and connector	-
Front A/C control illumination does not operate	PANEL fuse	-
	Front air conditioning unit (for LHD)	Click here
	Front air conditioning unit (for RHD)	Click here
	Harness and connector	-
Rear A/C control illumination does not operate	PANEL fuse	-
	Rear air conditioning unit (w/ Heater)	Click here
	Rear air conditioning unit (w/o Heater)	Click here
	Harness and connector	-
Cigarette lighter illumination does not operate	PANEL fuse	-
	Cigarette lighter assembly	Click here
	Harness and connector	-
Steering pad switch illumination does not operate	PANEL fuse	-
	Steering pad	Click here
	Harness and connector	-
Outer mirror switch illumination does not operate	PANEL fuse	-
	Outer mirror switch	Click here
	Harness and connector	-
Headlight reveling switch illumination does not operate	PANEL fuse	-
	Headlight reveling switch	Click here

	Harness and connector	-
Multi-display illumination does not operate	PANEL fuse	-
	Multi-display assembly (w/ Navigation System)	Click here
Seat heater switch illumination does not operate	PANEL fuse	-
	Seat heart switch (w/ Seat Heater System)	Click here
	Harness and connector	-
Radio receiver illumination does not operate	PANEL fuse	-
	Radio receiver (w/ Cassette Tape Player)	Click here
	Radio receiver (w/ Multi-display)	Click here
	Radio receiver (w/o Multi-display)	Click here
	Harness and connector	-

for Preparation Click here

CHECK MAIN BODY ECU (CO ISIDE UNCTION BLOCK LH)



a. Disconnect the E1, E2, E3, 2A, 2C, and 2D ECU connectors.

b. Measure the voltage and resistance according to the value(s) in the table below.

Terminal No. (Symbol)	Wiring Color	Terminal Description	Condition	Specified Condition
2A-1 (ACC) - Body ground	B - Body ground	ACC power supply	Always	11 to 14 V
2A-1 (IG) - Body ground	B - Body ground	IG power supply	Always	11 to 14 V
2A-1 (TRLY) - Body ground	B - Body ground	Taillight power supply	Always	11 to 14 V
2D-62 (GND2) - Body ground	W-B - Body ground	Body ground	Always	Below 1 Ω
E3-1 (GND3) - Body				

ground	BR - Body ground	Body ground	Always	Below 1 Ω
E1-24 (DCTY) - Body ground*1	L - Body ground	Front door courtesy light switch LH signal	Front door LH open	Below 1 Ω
E1-24 (DCTY) - Body ground*1	L - Body ground	Front door courtesy light switch LH signal	Front door LH closed	10 kΩ or higher
E1-24 (DCTY) - Body ground*2	Y - Body ground	Front door courtesy light switch LH signal	Front door LH open	Below 1 Ω
E1-24 (DCTY) - Body ground*2	Y - Body ground	Front door courtesy light switch LH signal	Front door LH closed	10 kΩ or higher
E2-21 (PCTY) - Body ground*1	Y - Body ground	Front door courtesy light switch RH signal	Front door RH open	Below 1 Ω
E2-21 (PCTY) - Body ground*1	Y - Body ground	Front door courtesy light switch RH signal	Front door RH closed	10 kΩ or higher
E2-21 (PCTY) - Body ground*2	L - Body ground	Front door courtesy light switch RH signal	Front door RH open	Below 1 Ω
E2-21 (PCTY) - Body ground*2	L - Body ground	Front door courtesy light switch RH signal	Front door RH closed	10 kΩ or higher
2C-2 (LCTY) - Body ground	W - Body ground	Rear door courtesy light switch LH signal	Rear door LH open	Below 1 Ω
2C-2 (LCTY) - Body ground	W - Body ground	Rear door courtesy light switch LH signal	Rear door LH closed	10 kΩ or higher
E2-7 (RRCY) - Body ground	G - Body ground	Rear door courtesy light switch RH signal	Rear door RH open	Below 1 Ω
E2-7 (RRCY) - Body ground	G - Body ground	Rear door courtesy light switch RH signal	Rear door RH closed	10 kΩ or higher
E2-25 (BCTY) - Body ground	W - Body ground	Back door courtesy light switch signal	Back door open	Below 1 Ω
E2-25 (BCTY) - Body ground	W - Body ground	Back door courtesy light switch signal	Back door closed	10 kΩ or higher
E1-23 (TAIL) - Body ground	V - Body ground	Light control switch TAIL signal	Light control switch tail	Below 1 Ω
E1-23 (TAIL) - Body ground	V - Body ground	Light control switch TAIL signal	Light control switch except tail	10 kΩ or higher
E2-17 (HEAD) - Body ground	R- Body ground	Light control switch HEAD signal	Light control switch head	Below 1 Ω
E2-17 (HEAD) - Body ground	R - Body ground	Light control switch HEAD signal	Light control switch except head	10 kΩ or higher
E1-21 (A) - Body ground	G - Body ground	Light control switch AUTO signal	Light control switch auto	Below 1 Ω
E1-21 (A) - Body ground	G - Body ground	Light control switch AUTO signal	Light control switch except auto	10 kΩ or higher
E2-28 (FFOG) - Body ground	R - Body ground	Front fog light switch signal	Front fog light switch on	Below 1 Ω
E2-28 (FFOG) - Body ground	R - Body ground	Front fog light switch signal	Front fog light switch off	10 kΩ or higher
E2-9 (RFOG) - Body ground	R - Body ground	Rear fog light switch signal	Rear fog light switch on	Below 1 Ω
E2-9 (RFOG) - Body ground	R - Body ground	Rear fog light switch signal	Rear fog light switch off	10 kΩ or higher
2D-13 (HU) - Body ground	R - Body ground	Dimmer switch high signal	Dimmer switch high	Below 1 Ω
2D-13 (HU) - Body ground	R - Body ground	Dimmer switch high signal	Dimmer switch except high or flash	10 kΩ or higher
E1-13 (HF) - Body ground	R - Body ground	Dimmer switch flash signal	Dimmer switch flash	Below 1 Ω
E1-13 (HF) - Body ground	R - Body ground	Dimmer switch flash signal	Dimmer switch except flash	10 kΩ or higher
2D-51 (ILE) - Body ground	G - Body ground	Interior light signal	Map light on	Below 1 Ω
2D-51 (ILE) - Body ground	G - Body ground	Interior light signal	Map light off	10 kΩ or higher
2B-22 (STOP) - Body ground	R - Body ground	Stop light switch signal	Brake pedal depressed	Below 1 Ω
2B-22 (STOP) - Body ground	R - Body ground	Stop light switch signal	Brake pedal released	10 kΩ or higher

HINT:

*1: for LHD

*2: for RHD

If the result is not as specified, there may be a malfunction on the wire harness side.

c. Reconnect the E1, 2B and 2D ECU connectors.

. Measure the voltage according to the value(s) in the table below.

Terminal No. (Symbol)	Wiring Color	Terminal Description	Condition	Specified Condition
E1-4 (FFGO) - Body ground	R - Body ground	Front fog light signal	Light control switch tail, front fog light switch on	Below 1 V
E1-4 (FFGO) - Body ground	R - Body ground	Front fog light signal	Light control switch tail, front fog light switch off	11 to 14 V
E3-14 (RFOG) - Body ground	R - Body ground	Rear fog light signal	Light control switch tail, rear fog light switch off	Below 1 V
E3-14 (RFOG) - Body ground	R - Body ground	Rear fog light signal	Light control switch tail, rear fog light switch off	11 to 14 V
2D-18 (HRLY) - Body ground	L - Body ground	Headlight low beam signal	Light control switch head, dimmer switch low	Below 1 V
2D-18 (HRLY) - Body ground	L - Body ground	Headlight low beam signal	Light control switch head, dimmer switch except low	11 to 14 V
2B-16 (DRL) - Body ground	R-G - Body ground	Headlight low beam signal	Light control switch head, dimmer switch high	Below 1 V
2B-16 (DRL) - Body ground	R-G - Body ground	Headlight low beam signal	Light control switch head, dimmer switch except high	11 to 14 V

If the result is not as specified, the ECU may have a malfunction.

for Preparation Click here

CHECK DTC

a. Connect the intelligent tester to the DLC3.

b. Turn the engine switch on (IG).

c. Turn the intelligent tester on.

d. Enter the following menus: Body / M inBody / Trouble Codes.

e. Re d the DTCs.

CLEAR DTC

a. Connect the intelligent tester to the DLC3.

b. Turn the engine switch on (IG).

c. Turn the intelligent tester on.

d. Enter the following menus: Body / M in Body / Trouble Codes.

e. Cle r the DTCs.

for Preparation Click here

DATA LIST

HINT:

Using the intelligent tester to read the Data List allows values or states of switches, sensors, actuators and other items to be read without removing any parts. This non-intrusive inspection can be very useful because intermittent conditions or signals may be discovered before parts or wiring is disturbed. Reading the Data List information early in troubleshooting is one way to save diagnostic time.

NOTICE:

In the table below, the values listed under "Normal Condition" are reference values. Do not depend solely on these reference values when deciding whether a part is faulty or not.

a. Connect the intelligent tester to the DLC3.

b. Turn the engine switch on (IG).

c. Turn the intelligent tester on.

d. Enter the following menus: Body / Main Body / Data List.

e. According to the display on the intelligent tester, read the Data List.

Main Body

Tester Display	Measurement Item/Range	Normal Condition	Diagnostic Note
ACC	Engine switch/ON (ACC) or O	N: Engine switch on (ACC) O : Engine switch off	-
IG	Engine switch/ON (IG) or O	N: Engine switch on (IG) O : Engine switch off	-
top Light	top light switch/ON or O	N: Brake pedal depressed O : Brake pedal released	-
D Door Courtesy	ront door courtesy light switch L signal/ON or O	N: ront door courtesy light switch L on O : ront door courtesy light switch L off	-
Door Courtesy	ront door courtesy light switch R signal/ON or O	N: ront door courtesy light switch R on O : ront door courtesy light switch R off	-
RR Door Courtesy	Rear door courtesy light switch R signal/ON or O	N: Rear door courtesy light switch R on O : Rear door courtesy light switch R off	-
RL Door Courtesy	Rear door courtesy light switch L signal/ON or O	N: Rear door courtesy light switch L on O : Rear door courtesy light switch L off	-
Back Door Courtesy	Back door courtesy light switch signal/ON or O	N: Back door courtesy light switch on O : Back door courtesy light switch off	-
Dimmer	Dimmer switch signal/ON or O	N: Dimmer switch on O : Dimmer switch off	-
assing Light	assing light switch signal/ON or O	N: assing light switch on O : assing light switch off	-
ront og Light	ront fog light switch signal/ON or O	N: ront fog light switch on O : ront fog light switch off	-
Auto Light	Auto light switch signal/ON or O	N: Auto light switch on O : Auto light switch off	-
ead Light (ead)	eadlight switch signal/ON or O	N: eadlight switch (ead) on O : eadlight switch (ead) off	-
ead Light		N: eadlight switch (Tail) on	

(Tail)	Taillight switch signal/ON or O	: eadlight switch (Tail) on	-
Illumination Rate Info	Illumination rate/min.: 0, max.: .	Actual illumination rate displayed	-
I/L ON W/Door Key Unlock	Interior light ON with unlock/ON or O	Customi e setting displayed.	-
Lighting Time	Lighting Time/7. s or s or 30s	Customi e setting displayed.	-
I/L when ACC O	I/L ON/ACC O Light the I/L when ACC O /ON or O	Customi e setting displayed.	-
Light Control	Light control/ON or O	N: Light control system on O : Light control system off	-
ensitivity	Turn on luminous intensity/DARK , DARK , NORMAL, LIG T , LIG T	Customi e setting displayed.	-
Disp Ex ON en	Display extinction luminous intensity/DARK , DARK , NORMAL, LIG T , LIG T	Customi e setting displayed.	-
Disp Ex O en	Display extinction release luminous intensity/DARK , DARK , NORMAL, LIG T , LIG T	Customi e setting displayed.	-
Light Auto O Delay	Light auto O delay/O , 30 s, s, s	Customi e setting displayed.	-

ACTIVE TEST

HINT:

Using the intelligent tester to perform Active Tests allows relays, s, actuators and other items to be operated without removing any parts. This non-intrusive functional inspection can be very useful because intermittent operation may be discovered before parts or wiring is disturbed. erforming Active Tests early in troubleshooting is one way to save diagnostic time. Data List information can be displayed while performing Active Tests.

a. Connect the intelligent tester to the DLC3.

b. Turn the engine switch on (IG).

c. Turn the intelligent tester on.

d. Enter the following menus: Body / Main Body / Active Test.

e. According to the display on the intelligent tester, perform the Active Test.

Main Body

Tester Display	Test art	Control Range	Diagnostic Note
a ard	a ard warning signal	ON or O	-
Illuminated Entry ystem	Illumination light	ON or O	-
Indicator for Lighting	Illumination of switch indicator operation	ON or O	-
Taillight Relay	Taillight	ON or O	-
eadlight Relay	eadlight	ON or O	-
ead Light i	eadlight (i)	ON or O	-
ront og Light Relay	ront fog light	ON or O	-
Rear og Light Relay	Rear fog light	ON or O	-
Dimmer ignal	Illumination dimming operation	ON or O	-

for Preparation Click here

HINT:

If a trouble code is output during the DTC check, inspect the trouble areas listed for that code. For details of the code, refer to the "See page" below.

Lighting System

DTC Code	Detection Item	Trouble Area	See page
B1244	Light Sensor Circuit Malfunction	- Automatic light control sensor - Harness or connector - Main body CU	Click here

for Preparation Click here

HINT:

If a trouble code is output during the DTC check, inspect the trouble areas listed for that code. For details of the code, refer to the "See page" below.

Lighting System

DTC Code	Detection Item	Trouble Area	See page
B1244	Light Sensor Circuit Malfunction	- Automatic light control sensor - Harness or connector - Main body CU	Click here

DTC B1244 Light Sensor Circuit Malfunction

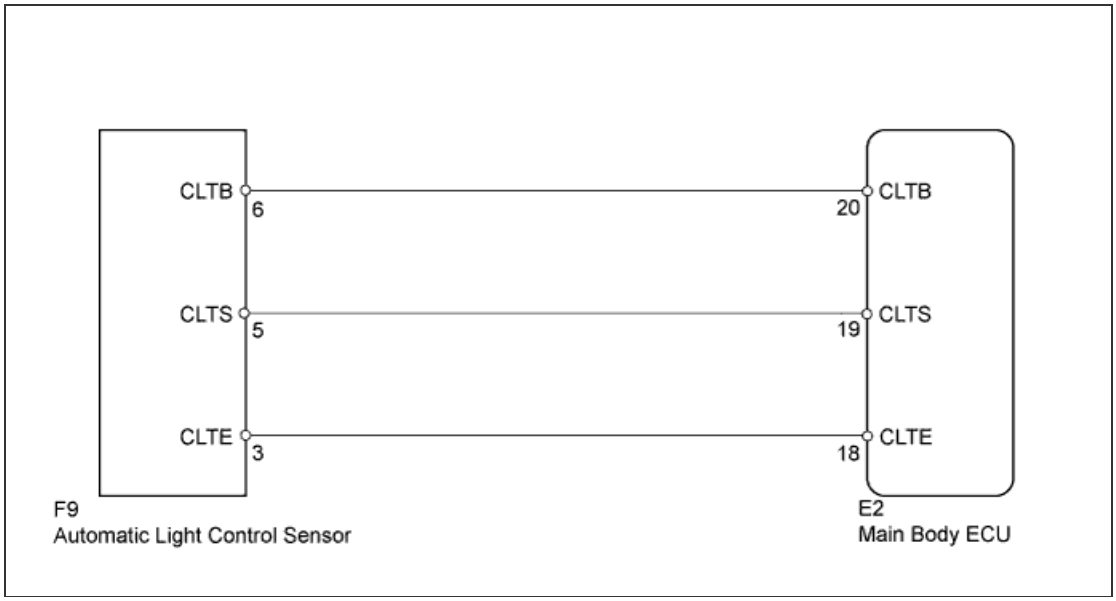
for Preparation Click here

DESCRIPTION

This DTC is stored when a failure of the automatic light control sensor circuit is detected.

DTC Code	DTC Detection Condition	Trouble Area
B1244	When either condition below is met: • Malfunction of the automatic light control sensor. • Open or short in the light sensor circuit.	• Automatic light control sensor • Harness or connector • Main body ECU

WIRING DIAGRAM



INSPECTION PROCEDURE

1.CHECK FOR DTC

a. Clear the DTC (Click here).

b. Recheck for DTC (Click here).

OK:
DTC B1244 is not output.

NG → Go to step 2

OK

USE SIMULATION METHOD TO CHECK (Click here)

2.READ VALUE USING INTELLIGENT TESTER (AUTOMATIC LIGHT CONTROL SENSOR)

a. Operate the intelligent tester according to the display and select "Data List".

Main Body

Tester Display	Measurement Item/Range	Normal Condition	Diagnostic Note
Illumination Rate Info	Illumination rate/min.: 0, max.: 99.99	Actual illumination rate is displayed	-

OK:
Output illuminance is as shown in table above.

NG → Go to step

O

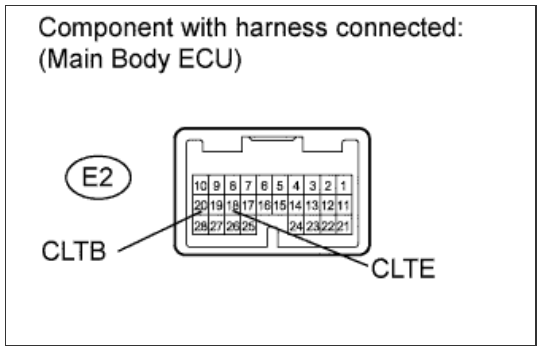
REPLACE MAIN BOD ECU

.C EC MAIN BOD ECU IG T CONTROL SENSOR OLTAGE)

a. Measure the voltage according to the value(s) in the table below.

Stan ar oltage

Tester Connection	Switch Condition	Specified Condition
E2-20 (CLTB) - E2-18 (CLTE)	Engine switch on (IG)	11 to 14 V
	Engine switch off	Below 1 V



NG → REPLACE MAIN BOD ECU

O

4.C EC ARNESS AND CONNECTOR MAIN BOD ECU AUTOMATIC LIG T CONTROL SENSOR)

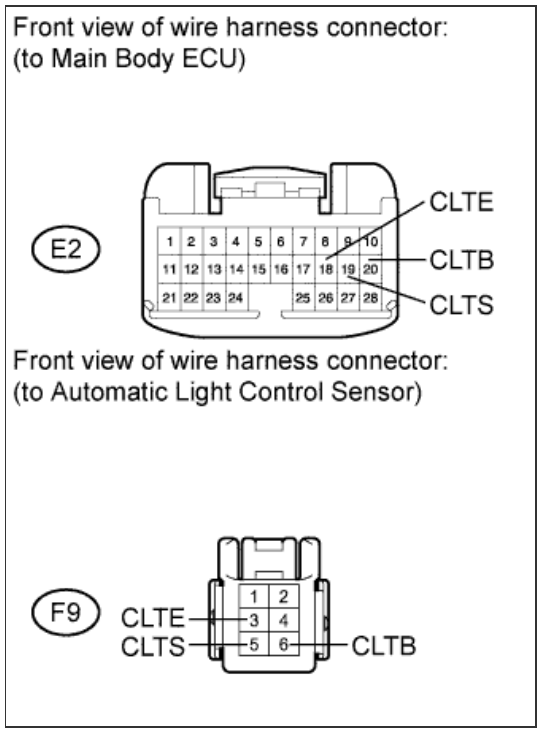
a. Disconnect the E2 ECU connector.

b. Disconnect the F9 sensor connector.

c. Measure the resistance according to the value(s) in the table below.

Stan ar Resistance:

Tester Connection	Condition	Specified Condition
E2-20 (CLTB) - F9-6 (CLTB)	Always	Below 1 Ω
E2-19 (CLTS) - F9-5 (CLTS)		
E2-18 (CLTE) - F9-3 (CLTE)		
E2-20 (CLTB) - Body ground	Always	10 kΩ or higher
E2-19 (CLTS) - Body ground		
E2-18 (CLTE) - Body ground		



NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

REPLACE AUTOMATIC LIGHT CONTROL SENSOR (Click here)

DTC B1244 Light Sensor Circuit Malfunction

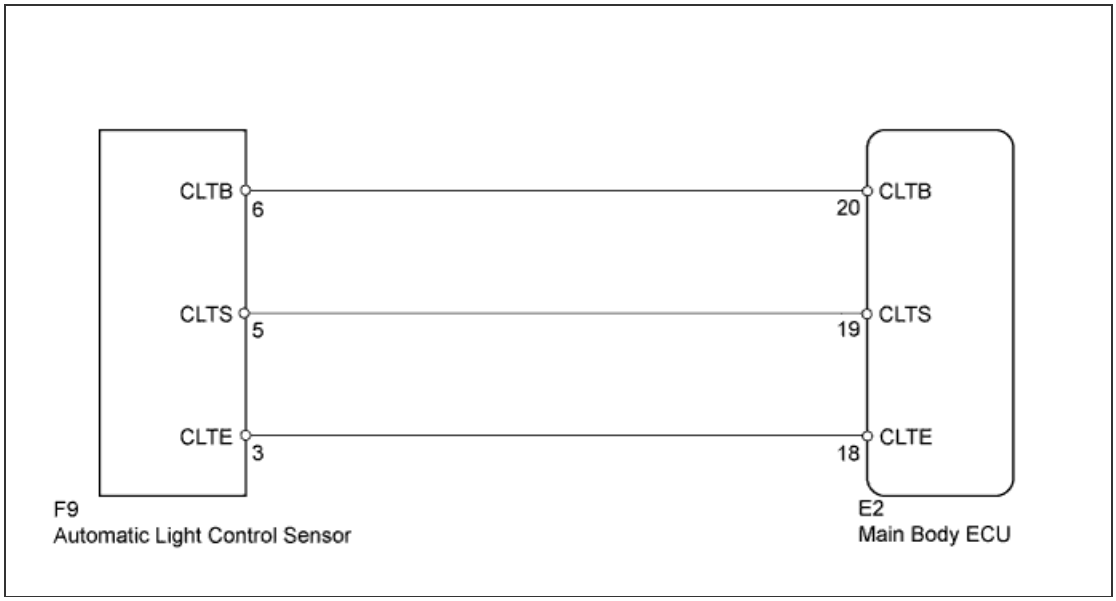
for Preparation Click here

DESCRIPTION

This DTC is stored when a failure of the automatic light control sensor circuit is detected.

DTC Code	DTC Detection Condition	Trouble Area
B1244	When either condition below is met: • Malfunction of the automatic light control sensor. • Open or short in the light sensor circuit.	• Automatic light control sensor • Harness or connector • Main body ECU

WIRING DIAGRAM



INSPECTION PROCEDURE

1.CHECK FOR DTC

a. Clear the DTC (Click here).

b. Recheck for DTC (Click here).

OK:
DTC B1244 is not output.

NG → Go to step 2

OK

USE SIMULATION METHOD TO CHECK (Click here)

2.READ VALUE USING INTELLIGENT TESTER (AUTOMATIC LIGHT CONTROL SENSOR)

a. Operate the intelligent tester according to the display and select "Data List".

Main Body

Tester Display	Measurement Item/Range	Normal Condition	Diagnostic Note
Illumination Rate Info	Illumination rate/min.: 0, max.: 99.99	Actual illumination rate is displayed	-

OK:
Output illuminance is as shown in table above.

NG → Go to step

O

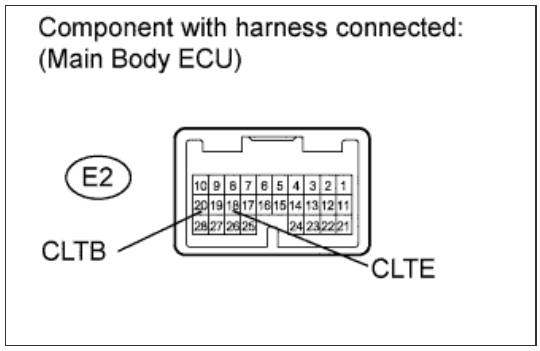
REPLACE MAIN BOD ECU

.C EC MAIN BOD ECU IG T CONTROL SENSOR OLTAGE)

a. Measure the voltage according to the value(s) in the table below.

Stan ar oltage

Tester Connection	Switch Condition	Specified Condition
E2-20 (CLTB) - E2-18 (CLTE)	Engine switch on (IG)	11 to 14 V
	Engine switch off	Below 1 V



NG → REPLACE MAIN BOD ECU

O

4.C EC ARNESS AND CONNECTOR MAIN BOD ECU AUTOMATIC LIG T CONTROL SENSOR)

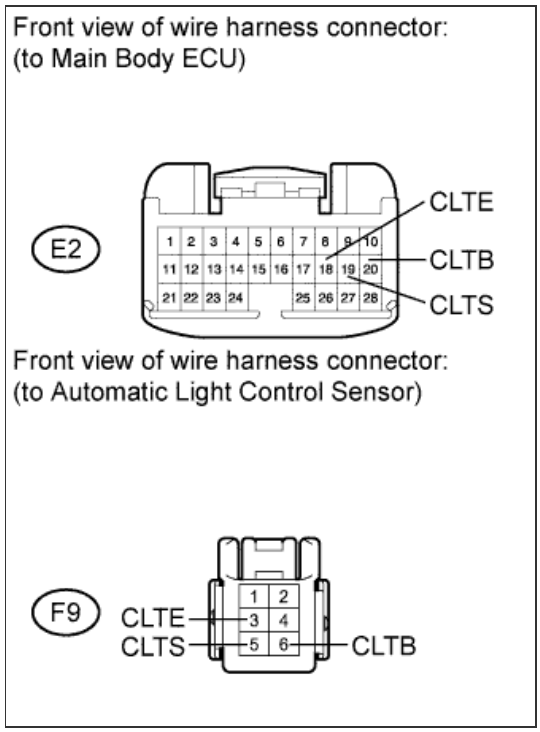
a. Disconnect the E2 ECU connector.

b. Disconnect the F9 sensor connector.

c. Measure the resistance according to the value(s) in the table below.

Stan ar Resistance:

Tester Connection	Condition	Specified Condition
E2-20 (CLTB) - F9-6 (CLTB)	Always	Below 1 Ω
E2-19 (CLTS) - F9-5 (CLTS)		
E2-18 (CLTE) - F9-3 (CLTE)		
E2-20 (CLTB) - Body ground	Always	10 kΩ or higher
E2-19 (CLTS) - Body ground		
E2-18 (CLTE) - Body ground		



NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

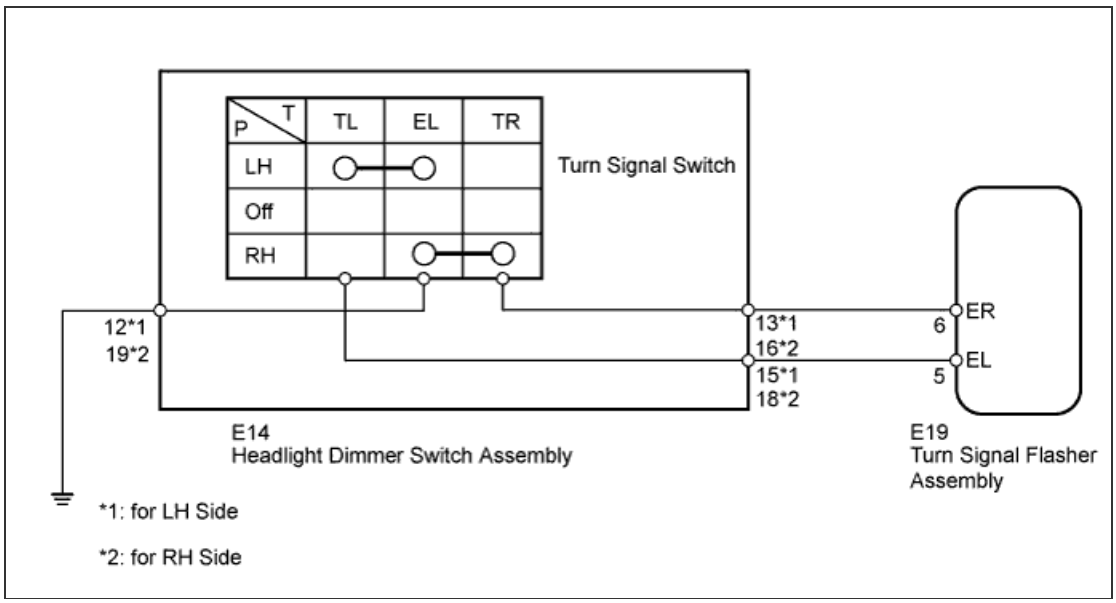
REPLACE AUTOMATIC LIGHT CONTROL SENSOR (Click here)

for Preparation Click here

DESCRIPTION

The turn signal flasher receives a turn signal light information signal from the headlight dimmer switch.

WIRING DIAGRAM



INSPECTION PROCEDURE

1.INSPECT HEADLIGHT DIMMER SWITCH (TURN SIGNAL SWITCH)

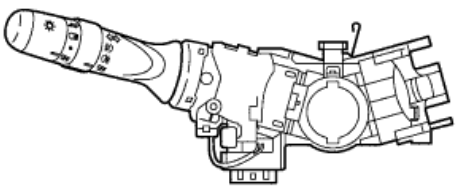
a. Remove the headlight dimmer switch (Click here).

b. for LH Side:
Measure the resistance according to the value(s) in the table below.

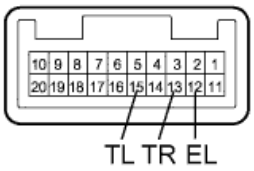
Standard Resistance:

Tester Connection	Switch Condition	Specified Condition
13 (TR) - 12 (EL)	Turn signal switch right turn	Below 1 Ω
	Turn signal switch off	10 kΩ or higher
15 (TL) - 12 (EL)	Turn signal switch left turn	Below 1 Ω
	Turn signal switch off	10 kΩ or higher

for LH Side:



Component without harness connected:



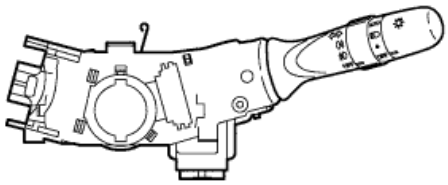
H

c. for RH Side:
Measure the resistance according to the value(s) in the table below.

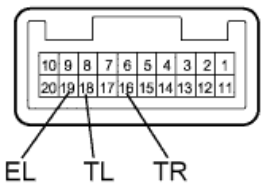
Standard Resistance:

Tester Connection	Switch Condition	Specified Condition
16 (TR) - 19 (EL)	Turn signal switch right turn	Below 1 Ω
	Turn signal switch off	10 kΩ or higher
18 (TL) - 19 (EL)	Turn signal switch left turn	Below 1 Ω
	Turn signal switch off	10 kΩ or higher

for RH Side:



Component without harness connected:
(Headlight Dimmer Switch Assembly)



H

NG → REPLACE HEADLIGHT DIMMER SWITCH (Click here)

OK

2.CHECK HARNESS AND CONNECTOR (HEADLIGHT DIMMER SWITCH - TURN SIGNAL FLASHER AND BODY GROUND)

a. Disconnect the E14 switch connector.

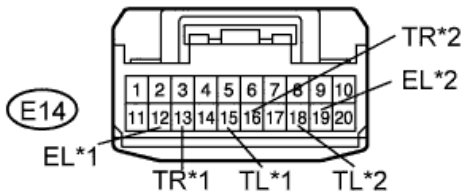
b. Disconnect the E19 relay connector.

c. for LH Side:
Measure the resistance according to the value(s) in the table below.

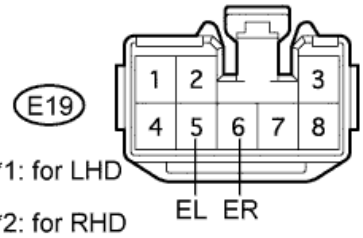
Standard Resistance:

Tester Connection	Condition	Specified Condition
E14-13 (TR) - E19-6 (ER)	Always	Below 1 Ω
E14-15 (TL) - E19-5 (EL)		
E14-12 (EL) - Body ground		
E14-13 (TR) - Body ground	Always	10 kΩ or higher
E14-15 (TL) - Body ground		

Front view of wire harness connector:
(to Headlight Dimmer Switch)



Front view of wire harness connector:
(to Turn Signal Flasher)



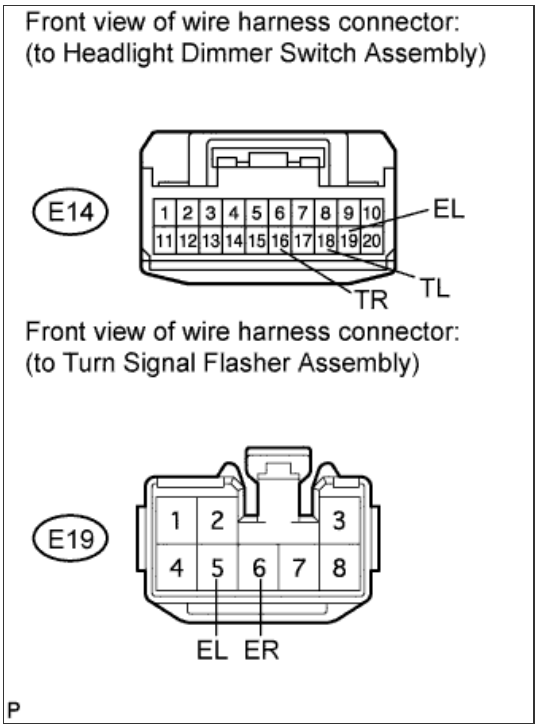
P

d. for RH Side:
Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
E14-16 (TR) - E19-6 (ER)		
E14-18 (TL) - E19-		

5 (EL)	Always	Below 1 Ω
E14-19 (EL) - Body ground		
E14-16 (TR) - Body ground	Always	10 kΩ or higher
E14-18 (TL) - Body ground		



Result

Result	Proceed to
OK (for LHD)	A
OK (for RHD)	B
NG	C

B → REPLACE TURN SIGNAL FLASHER ASSEMBLY (Click here)

C → REPAIR OR REPLACE HARNESS OR CONNECTOR

A

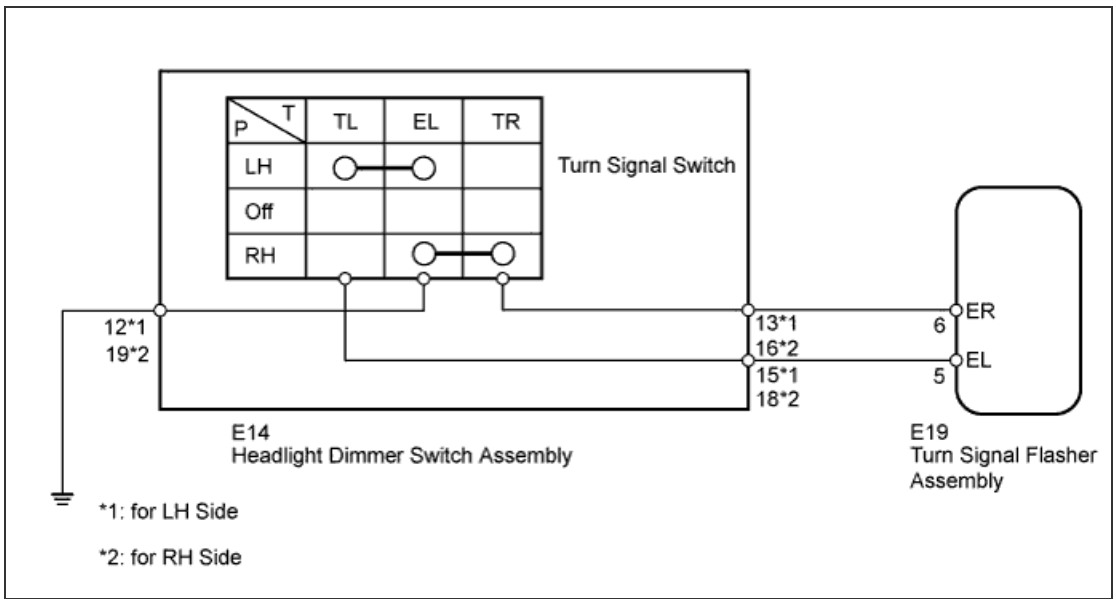
REPLACE TURN SIGNAL FLASHER ASSEMBLY (Click here)

for Preparation Click here

DESCRIPTION

The turn signal flasher receives a turn signal light information signal from the headlight dimmer switch.

WIRING DIAGRAM



INSPECTION PROCEDURE

1.INSPECT HEADLIGHT DIMMER SWITCH (TURN SIGNAL SWITCH)

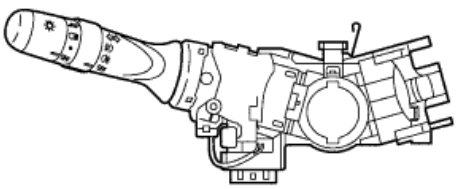
a. Remove the headlight dimmer switch (Click here).

b. for LH Side:
Measure the resistance according to the value(s) in the table below.

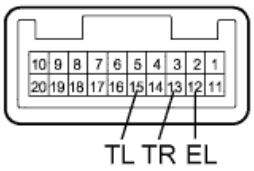
Standard Resistance:

Tester Connection	Switch Condition	Specified Condition
13 (TR) - 12 (EL)	Turn signal switch right turn	Below 1 Ω
	Turn signal switch off	10 kΩ or higher
15 (TL) - 12 (EL)	Turn signal switch left turn	Below 1 Ω
	Turn signal switch off	10 kΩ or higher

for LH Side:



Component without harness connected:



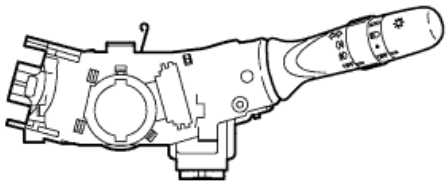
H

c. for RH Side:
Measure the resistance according to the value(s) in the table below.

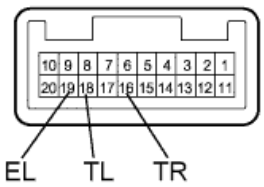
Standard Resistance:

Tester Connection	Switch Condition	Specified Condition
16 (TR) - 19 (EL)	Turn signal switch right turn	Below 1 Ω
	Turn signal switch off	10 kΩ or higher
18 (TL) - 19 (EL)	Turn signal switch left turn	Below 1 Ω
	Turn signal switch off	10 kΩ or higher

for RH Side:



Component without harness connected:
(Headlight Dimmer Switch Assembly)



H

NG → REPLACE HEADLIGHT DIMMER SWITCH (Click here)

OK

2.CHECK HARNESS AND CONNECTOR (HEADLIGHT DIMMER SWITCH - TURN SIGNAL FLASHER AND BODY GROUND)

a. Disconnect the E14 switch connector.

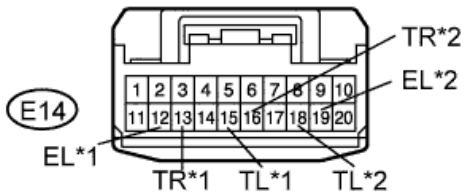
b. Disconnect the E19 relay connector.

c. for LH Side:
Measure the resistance according to the value(s) in the table below.

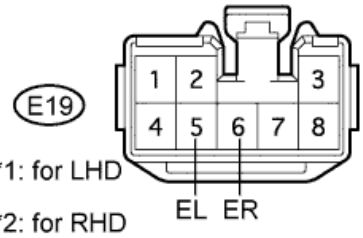
Standard Resistance:

Tester Connection	Condition	Specified Condition
E14-13 (TR) - E19-6 (ER)	Always	Below 1 Ω
E14-15 (TL) - E19-5 (EL)		
E14-12 (EL) - Body ground		
E14-13 (TR) - Body ground	Always	10 kΩ or higher
E14-15 (TL) - Body ground		

Front view of wire harness connector:
(to Headlight Dimmer Switch)



Front view of wire harness connector:
(to Turn Signal Flasher)



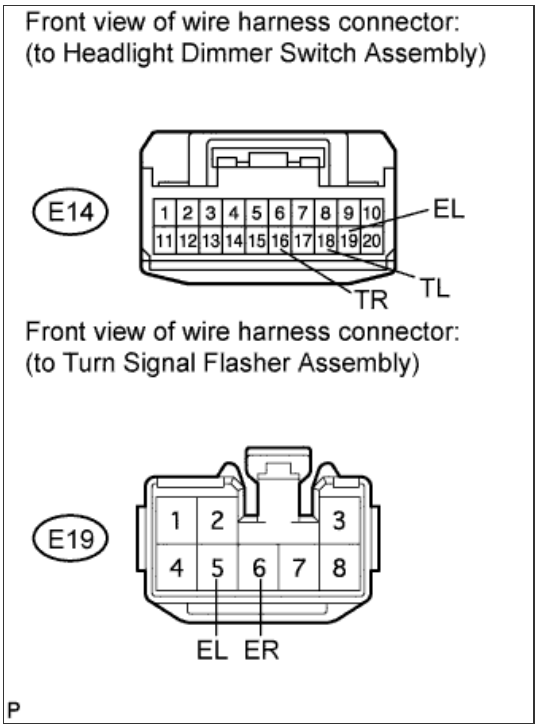
P

d. for RH Side:
Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
E14-16 (TR) - E19-6 (ER)		
E14-18 (TL) - E19-		

5 (EL)	Always	Below 1 Ω
E14-19 (EL) - Body ground		
E14-16 (TR) - Body ground	Always	10 kΩ or higher
E14-18 (TL) - Body ground		



Result

Result	Proceed to
OK (for LHD)	A
OK (for RHD)	B
NG	C

B → REPLACE TURN SIGNAL FLASHER ASSEMBLY (Click here)

C → REPAIR OR REPLACE HARNESS OR CONNECTOR

A

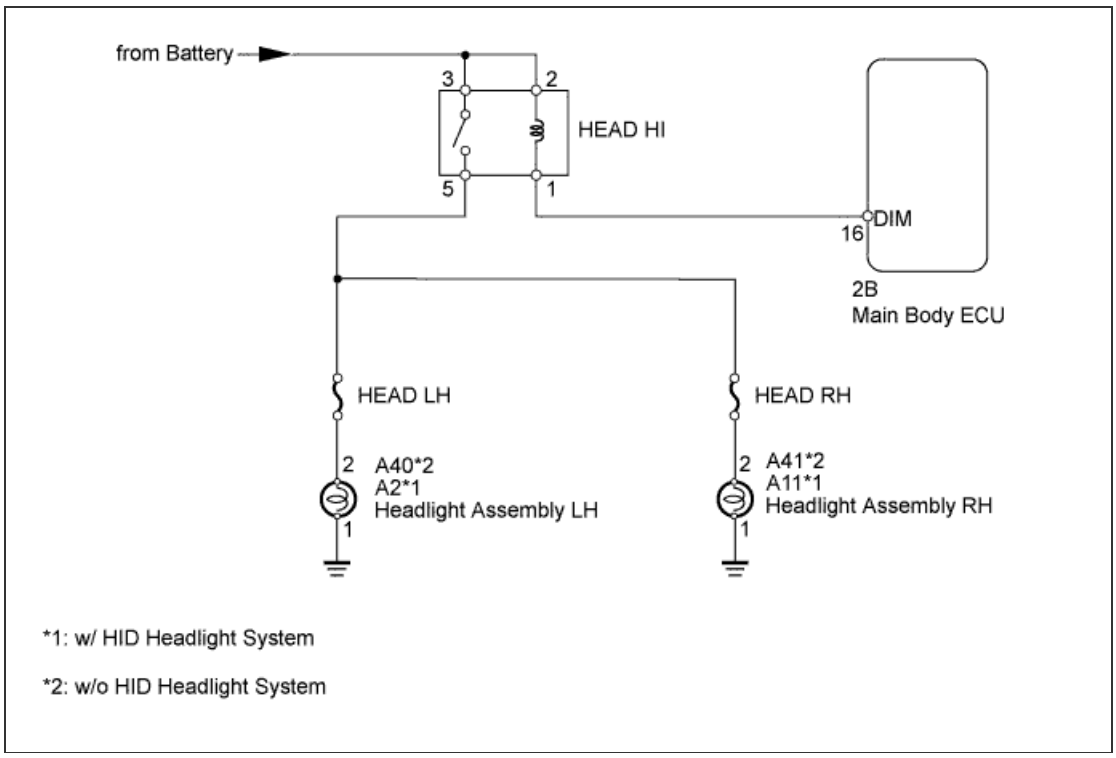
REPLACE TURN SIGNAL FLASHER ASSEMBLY (Click here)

for Preparation Click here

DESCRIPTION

The main body ECU receives a headlight hi switch information signal from the light control switch, and illuminates the headlight hi beam.

WIRING DIAGRAM



INSPECTION PROCEDURE

1.PERFORM ACTIVE TEST USING INTELLIGENT TESTER

a. Operate the intelligent tester according to the steps on the display and select "Active Test".

Main Body

Tester Display	Test Part	Control Range	Diagnostic Note
Head Light Hi	Headlight (Hi)	ON or OFF	-

OK:

Headlight hi beam turns on/turns off.

NG → Go to step 2

OK

PROCEED TO NEXT CIRCUIT INSPECTION SHOWN IN PROBLEM SYMPTOMS TABLE (Click here)

2.INSPECT FUSE (HEAD LH, HEAD RH)

a. Remove the HEAD LH and HEAD RH fuses from the engine room junction block.

b. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
HEAD LH fuse	Always	Below 1 Ω
HEAD RH fuse		

NG → REPLACE FUSE

OK

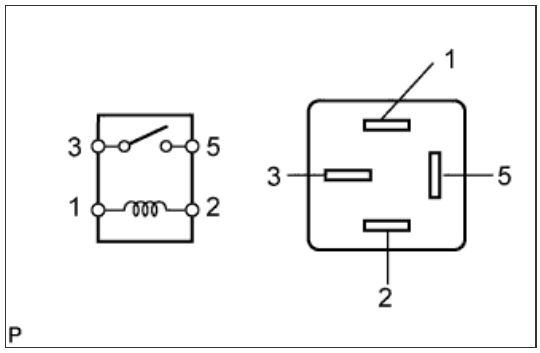
3.INSPECT HEADLIGHT RELAY (HEAD HI)

a. Remove the headlight relay from the engine room relay block (Click here).

b. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
3 - 5	Battery voltage not applied to terminals 1 and 2	10 kΩ or higher
	Battery voltage applied to terminals 1 and 2	Below 1 Ω



NG → REPLACE HEADLIGHT RELAY (Click here)

OK

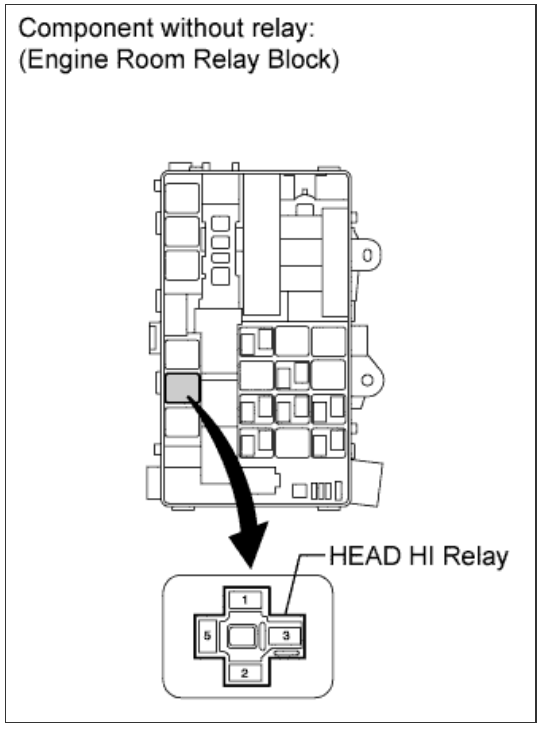
4.CHECK HARNESS AND CONNECTOR (HEADLIGHT RELAY - BODY GROUND)

a. Remove the headlight relay from the engine room relay block.

b. Measure the voltage according to the value(s) in the table below.

Standard Voltage:

Tester Connection	Condition	Specified Condition
Headlight relay terminal 2 - Body ground	Always	11 to 14 V
Headlight relay terminal 3 - Body ground		



NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

5.CHECK VEHICLE TYPE

a. Check the vehicle type.

Result

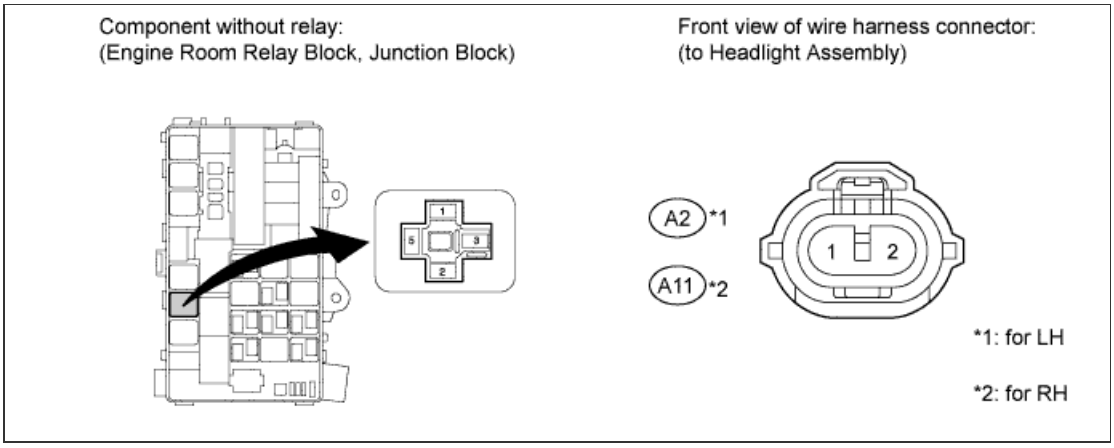
Result	Proceed to
w/ HID Headlight System	A
w/o HID Headlight System	B

B → Go to step 8

A

6.CHECK HARNESS AND CONNECTOR (HEADLIGHT RELAY - HEADLIGHT AND BODY GROUND)

a. Remove the headlight relay from the engine room relay block.



b. for LH:

i. Disconnect the A2 headlight connector.

ii. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
Headlight relay terminal 5 - A2-2	Always	Below 1 Ω
A2-1 - Body ground		
A2-2 - Body ground	Always	10 kΩ or higher

c. for RH:

i. Disconnect the A11 headlight connector.

ii. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
Headlight relay terminal 5 - A11-2	Always	Below 1 Ω
A11-1 - Body ground		
A11-2 - Body ground	Always	10 kΩ or higher

NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

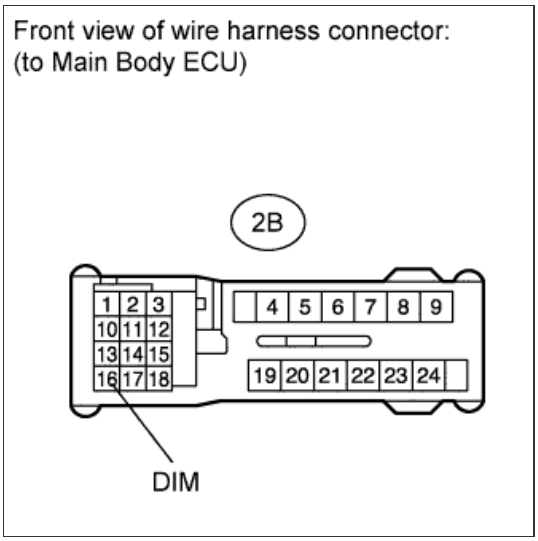
7.CHECK HEADLIGHT (HI BEAM)

a. Disconnect the 2B ECU connector.

b. Using a service wire, connect terminal 2B-16 (DIM) on the wire harness side and body ground.

c. Check that the headlight hi beam illuminates.

OK:
Headlight hi beam illuminates.



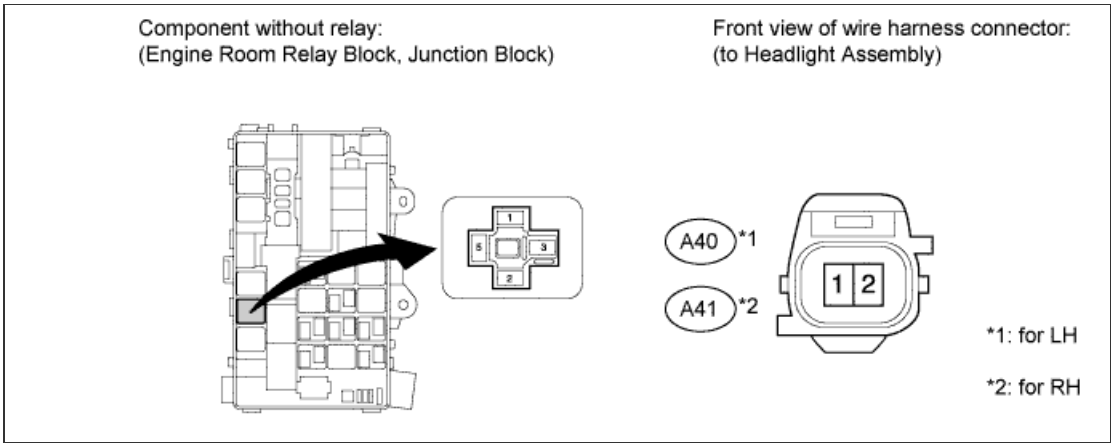
NG → REPAIR OR REPLACE HARNESS OR CONNECTOR (HEADLIGHT RELAY - MAIN BODY ECU)

OK

REPLACE MAIN BODY ECU

8.CHECK HARNESS AND CONNECTOR (HEADLIGHT RELAY - HEADLIGHT AND BODY GROUND)

a. Remove the headlight relay from the engine room relay block.



b. for LH:

i. Disconnect the A40 headlight connector.

ii. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
Headlight relay terminal 5 - A40-2	Always	Below 1 Ω
A40-1 - Body		

ground		
A40-2 - Body ground	Always	10 kΩ or higher

c. for RH:

i. Disconnect the A41 headlight connector.

ii. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
Headlight relay terminal 5 - A41-2	Always	Below 1 Ω
A41-1 - Body ground		
A41-2 - Body ground	Always	10 kΩ or higher

NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

9.CHECK HEADLIGHT (HI BEAM)

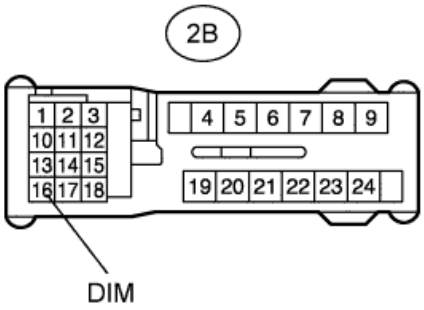
a. Disconnect the 2B ECU connector.

b. Using a service wire, connect terminal 2B-16 (DIM) on the wire harness side and body ground.

c. Check that the headlight hi beam illuminates.

OK:
Headlight hi beam illuminates.

Front view of wire harness connector:
(to Main Body ECU)



NG → REPAIR OR REPLACE HARNESS OR CONNECTOR (HEADLIGHT RELAY - MAIN BODY ECU)

OK

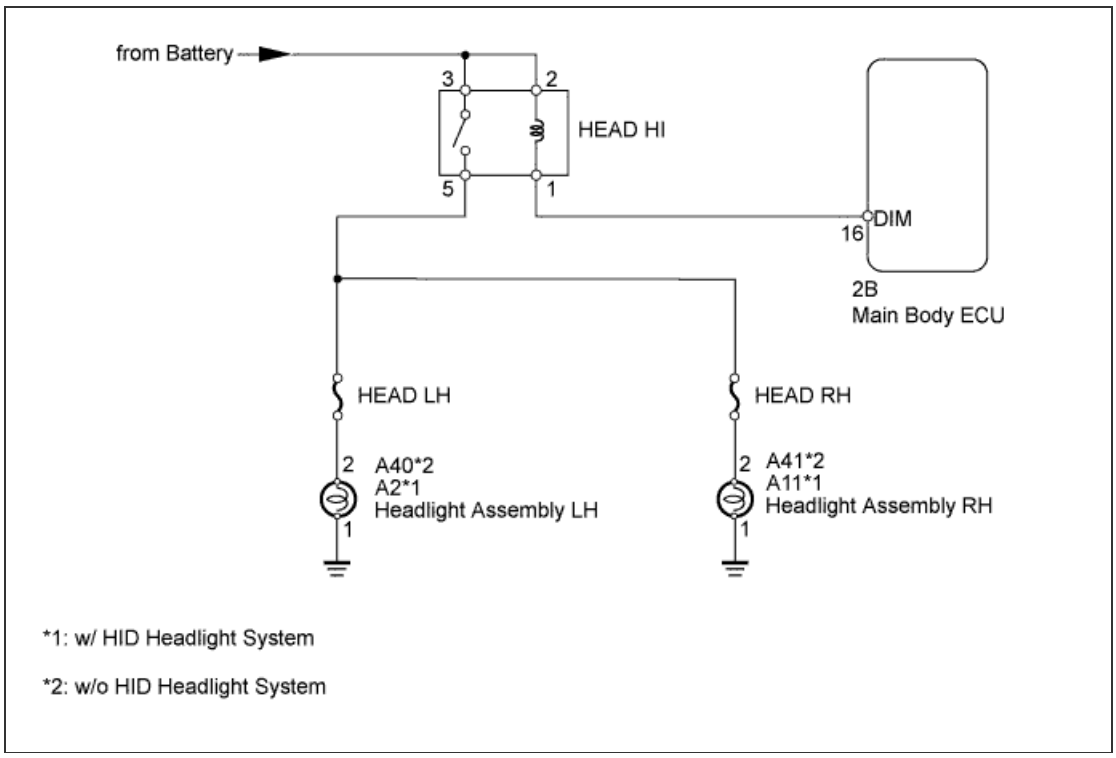
REPLACE MAIN BODY ECU

for Preparation Click here

DESCRIPTION

The main body ECU receives a headlight hi switch information signal from the light control switch, and illuminates the headlight hi beam.

WIRING DIAGRAM



INSPECTION PROCEDURE

1.PERFORM ACTIVE TEST USING INTELLIGENT TESTER

a. Operate the intelligent tester according to the steps on the display and select "Active Test".

Main Body

Tester Display	Test Part	Control Range	Diagnostic Note
Head Light Hi	Headlight (Hi)	ON or OFF	-

OK:

Headlight hi beam turns on/turns off.

NG → Go to step 2

OK

PROCEED TO NEXT CIRCUIT INSPECTION SHOWN IN PROBLEM SYMPTOMS TABLE (Click here)

2.INSPECT FUSE (HEAD LH, HEAD RH)

a. Remove the HEAD LH and HEAD RH fuses from the engine room junction block.

b. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
HEAD LH fuse	Always	Below 1 Ω
HEAD RH fuse		

NG → REPLACE FUSE

OK

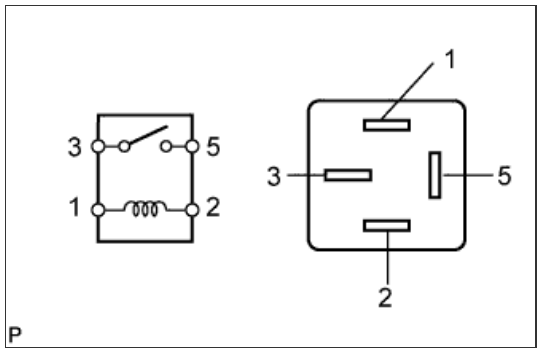
3.INSPECT HEADLIGHT RELAY (HEAD HI)

a. Remove the headlight relay from the engine room relay block (Click here).

b. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
3 - 5	Battery voltage not applied to terminals 1 and 2	10 kΩ or higher
	Battery voltage applied to terminals 1 and 2	Below 1 Ω



NG → REPLACE HEADLIGHT RELAY (Click here)

OK

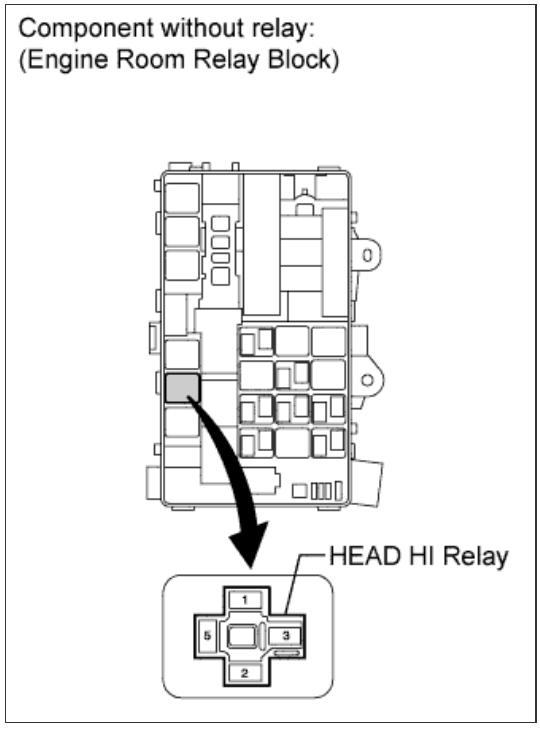
4.CHECK HARNESS AND CONNECTOR (HEADLIGHT RELAY - BODY GROUND)

a. Remove the headlight relay from the engine room relay block.

b. Measure the voltage according to the value(s) in the table below.

Standard Voltage:

Tester Connection	Condition	Specified Condition
Headlight relay terminal 2 - Body ground	Always	11 to 14 V
Headlight relay terminal 3 - Body ground		



NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

5.CHECK VEHICLE TYPE

a. Check the vehicle type.

Result

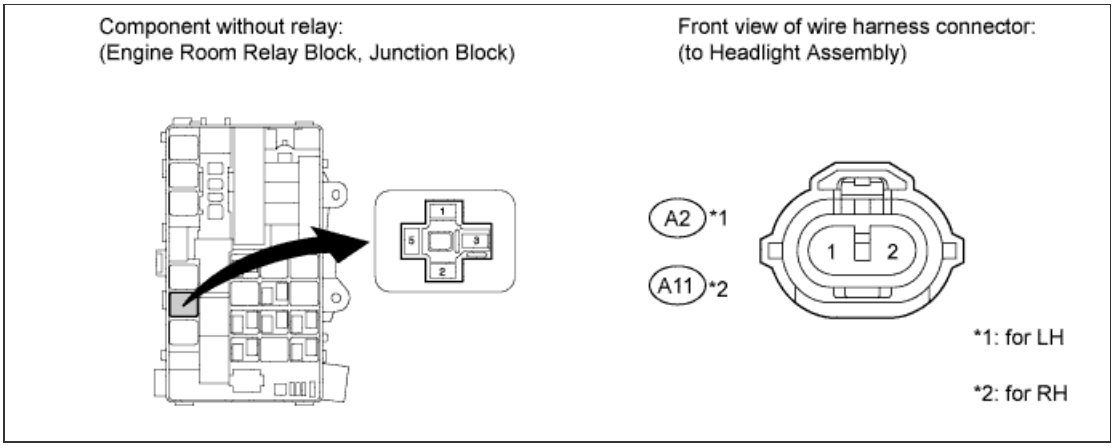
Result	Proceed to
w/ HID Headlight System	A
w/o HID Headlight System	B

B → Go to step 8

A

6.CHECK HARNESS AND CONNECTOR (HEADLIGHT RELAY - HEADLIGHT AND BODY GROUND)

a. Remove the headlight relay from the engine room relay block.



b. for LH:

i. Disconnect the A2 headlight connector.

ii. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
Headlight relay terminal 5 - A2-2	Always	Below 1 Ω
A2-1 - Body ground		
A2-2 - Body ground	Always	10 kΩ or higher

c. for RH:

i. Disconnect the A11 headlight connector.

ii. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
Headlight relay terminal 5 - A11-2	Always	Below 1 Ω
A11-1 - Body ground		
A11-2 - Body ground	Always	10 kΩ or higher

NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

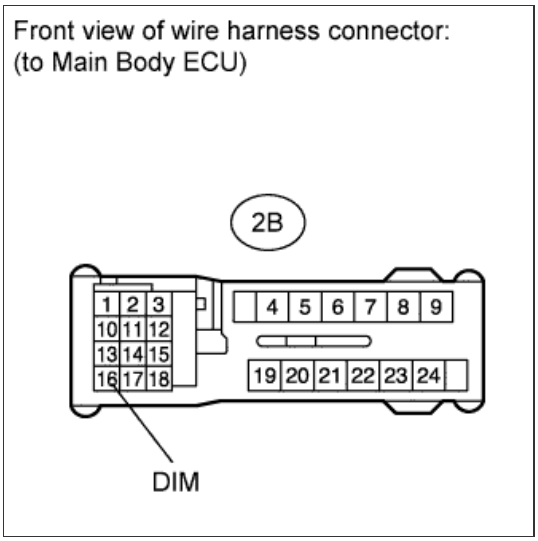
7.CHECK HEADLIGHT (HI BEAM)

a. Disconnect the 2B ECU connector.

b. Using a service wire, connect terminal 2B-16 (DIM) on the wire harness side and body ground.

c. Check that the headlight hi beam illuminates.

OK:
Headlight hi beam illuminates.



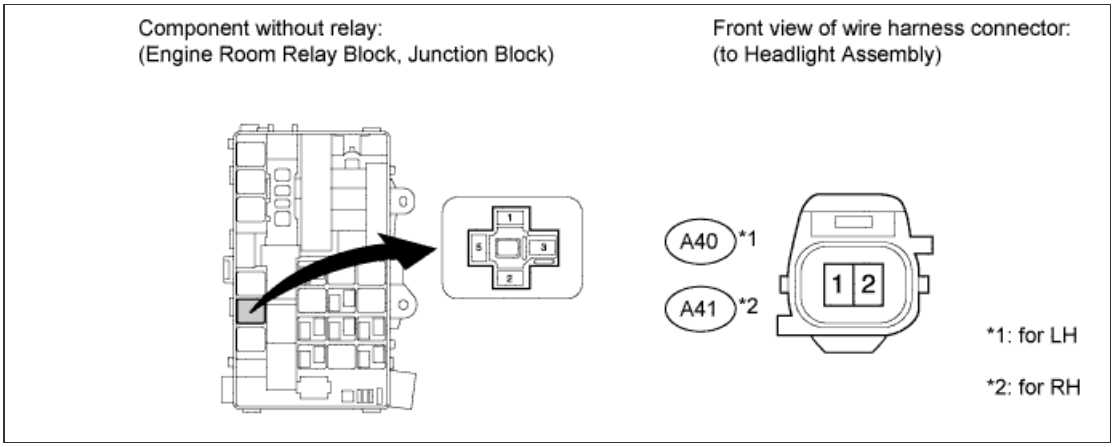
NG → REPAIR OR REPLACE HARNESS OR CONNECTOR (HEADLIGHT RELAY - MAIN BODY ECU)

OK

REPLACE MAIN BODY ECU

8.CHECK HARNESS AND CONNECTOR (HEADLIGHT RELAY - HEADLIGHT AND BODY GROUND)

a. Remove the headlight relay from the engine room relay block.



b. for LH:

i. Disconnect the A40 headlight connector.

ii. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
Headlight relay terminal 5 - A40-2	Always	Below 1 Ω
A40-1 - Body		

ground		
A40-2 - Body ground	Always	10 kΩ or higher

c. for RH:

i. Disconnect the A41 headlight connector.

ii. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
Headlight relay terminal 5 - A41-2	Always	Below 1 Ω
A41-1 - Body ground		
A41-2 - Body ground	Always	10 kΩ or higher

NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

9.CHECK HEADLIGHT (HI BEAM)

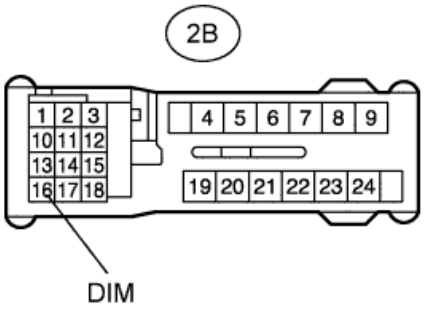
a. Disconnect the 2B ECU connector.

b. Using a service wire, connect terminal 2B-16 (DIM) on the wire harness side and body ground.

c. Check that the headlight hi beam illuminates.

OK:
Headlight hi beam illuminates.

Front view of wire harness connector:
(to Main Body ECU)



NG → REPAIR OR REPLACE HARNESS OR CONNECTOR (HEADLIGHT RELAY - MAIN BODY ECU)

OK

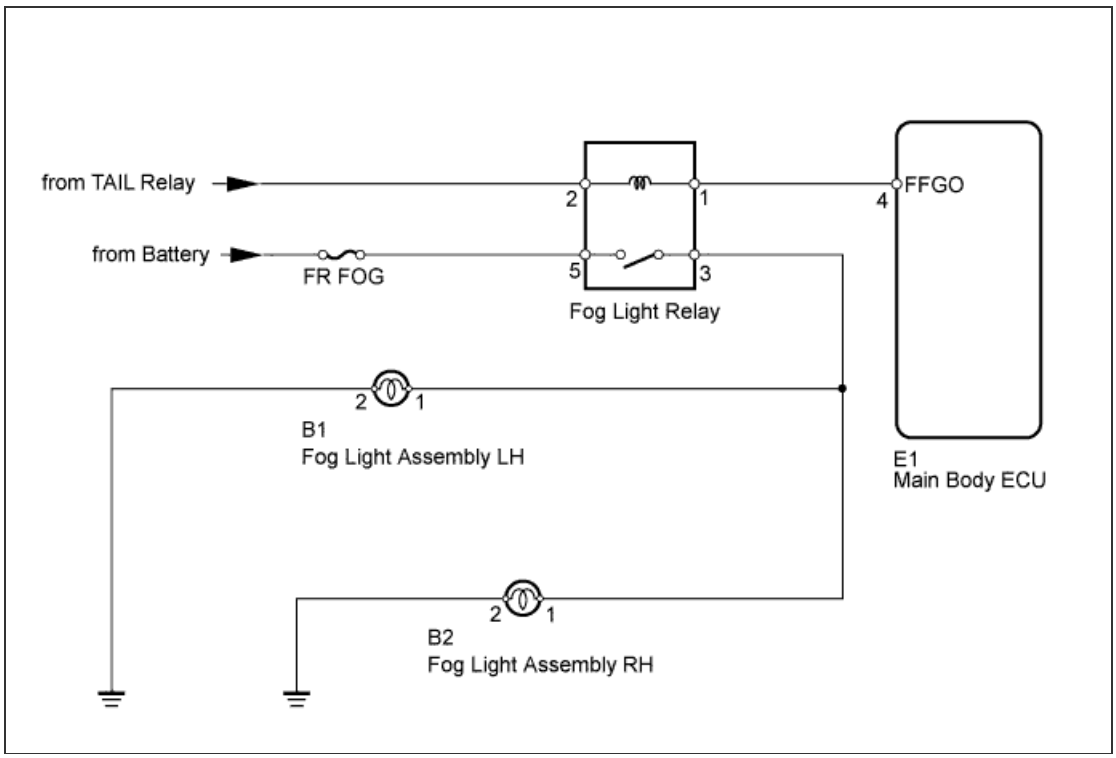
REPLACE MAIN BODY ECU

for Preparation Click here

DESCRIPTION

The main body ECU receives a front fog light switch information signal from the light control switch (front fog switch), and illuminates the front fog lights.

WIRING DIAGRAM



INSPECTION PROCEDURE

1.PERFORM ACTIVE TEST USING INTELLIGENT TESTER (FRONT FOG LIGHT)

a. Operate the intelligent tester according to the steps on the display and select " ctive Test".

Main Body

Tester Display	Test Part	Control Range	Diagnostic Note
Front Fog Light Relay	Front fog light	O or O	

OK:

Fog light turns on/turns off.

NG → Go to step 2

OK

PROCEED TO NEXT CIRCUIT INSPECTION SHOWN IN PROBLEM SYMPTOMS TABLE (Click here)

2.INSPECT FUSE (FR FOG)

a. emove the FR FO fuse from the engine room junction block.

b. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
FR FO fuse	lways	Below 1 Ω

NG → REPLACE FUSE

OK

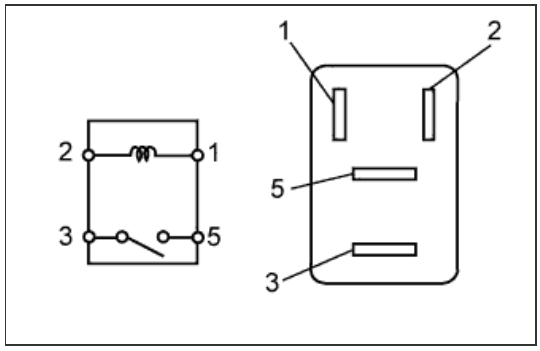
3.INSPECT FOG LIGHT RELAY

a. Remove the fog light relay from the engine room relay block (Click here).

b. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
3 - 5	Battery voltage not applied to terminals 1 and 2	10 kΩ or higher
	Battery voltage applied to terminals 1 and 2	Below 1 Ω



NG → REPLACE FOG LIGHT RELAY (Click here)

OK

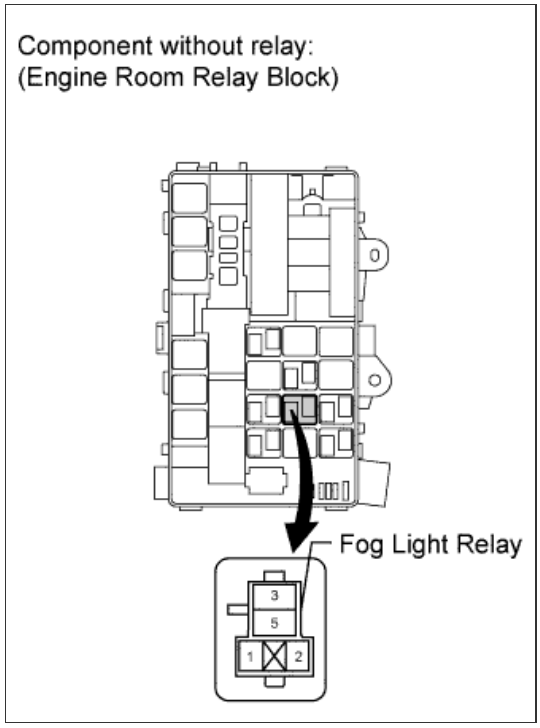
4.CHECK HARNESS AND CONNECTOR (FOG LIGHT RELAY - BODY GROUND)

a. Remove the fog light relay from the engine room relay block.

b. Measure the voltage according to the value(s) in the table below.

Standard Voltage:

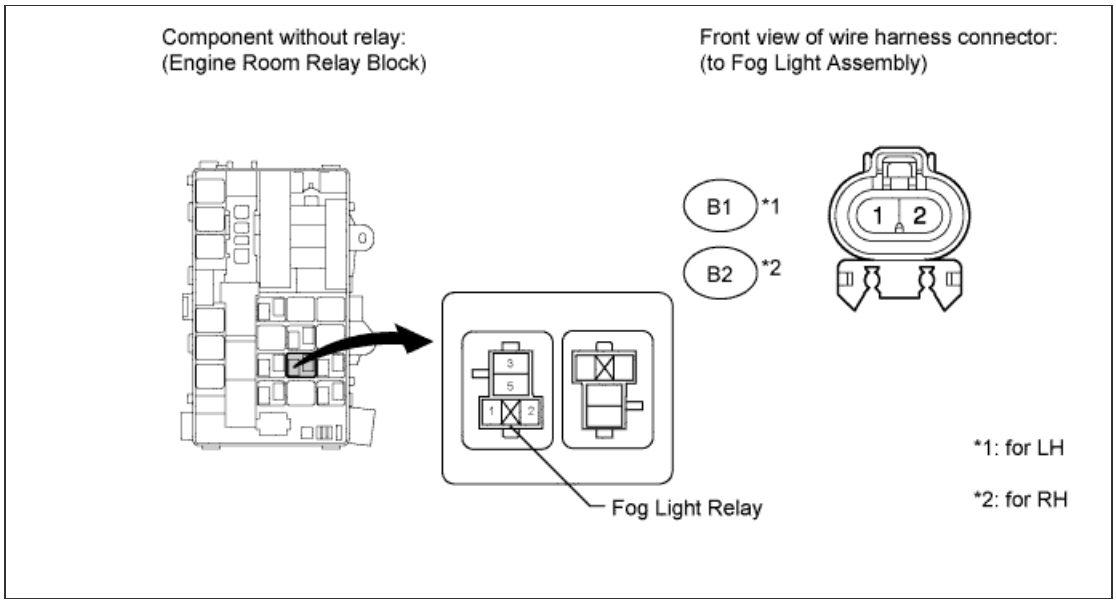
Tester Connection	Condition	Specified Condition
Fog light relay terminal - Body ground	Light control switch tail	11 to 14 V
Fog light relay terminal 5 - Body ground	lways	



NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

5.CHECK HARNESS AND CONNECTOR (FOG LIGHT RELAY - FOG LIGHT ASSEMBLY AND BODY GROUND)



a. Remove the fog light relay from the engine room relay block.

b. for L

i. Disconnect the B1 fog light connector.

ii. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
Fog light relay terminal 3 - B1-1	lways	Below 1 Ω
B1- - Body ground		
B1-1 - Body ground	lways	10 kΩ or higher

c. for R

i. Disconnect the B fog light connector.

ii. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
Fog light relay terminal 3 - B -1	lways	Below 1 Ω
B - - Body ground		
B2-1 - Body ground	lways	10 kΩ or higher

NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

6.CHECK FRONT FOG LIGHT

a. Disconnect the E1 ECU connector.

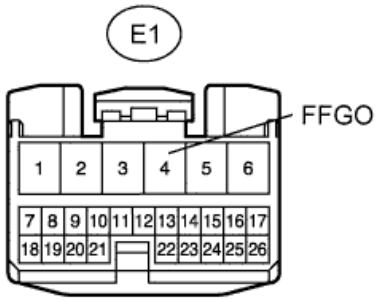
b. Using a service wire, connect terminal E1-4 (FF O) on the wire harness side and body ground.

c. Check that the front fog light illuminates.

OK:

Front fog light illuminates.

Front view of wire harness connector:
(to Main Body ECU)



NG → REPAIR OR REPLACE HARNESS OR CONNECTOR (FOG LIGHT RELAY - MAIN BODY ECU)

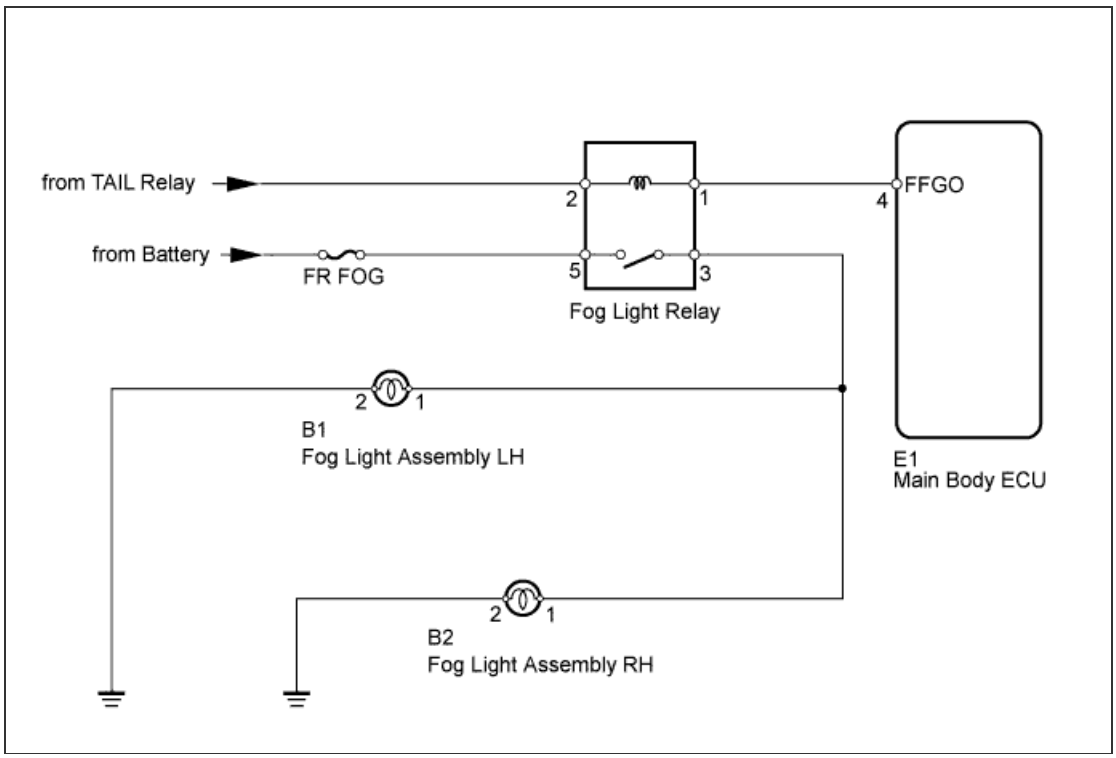
OK → REPLACE MAIN BODY ECU

for Preparation Click here

DESCRIPTION

The main body ECU receives a front fog light switch information signal from the light control switch (front fog switch), and illuminates the front fog lights.

WIRING DIAGRAM



INSPECTION PROCEDURE

1.PERFORM ACTIVE TEST USING INTELLIGENT TESTER (FRONT FOG LIGHT)

a. Operate the intelligent tester according to the steps on the display and select " ctive Test".

Main Body

Tester Display	Test Part	Control Range	Diagnostic Note
Front Fog Light Relay	Front fog light	O or O	

OK:

Fog light turns on/turns off.

NG → Go to step 2

OK

PROCEED TO NEXT CIRCUIT INSPECTION SHOWN IN PROBLEM SYMPTOMS TABLE (Click here)

2.INSPECT FUSE (FR FOG)

a. emove the FR FO fuse from the engine room junction block.

b. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
FR FO fuse	lways	Below 1 Ω

NG → REPLACE FUSE

OK

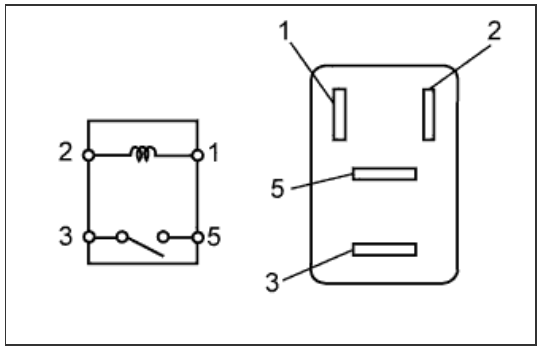
3.INSPECT FOG LIGHT RELAY

a. Remove the fog light relay from the engine room relay block (Click here).

b. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
3 - 5	Battery voltage not applied to terminals 1 and 2	10 kΩ or higher
	Battery voltage applied to terminals 1 and 2	Below 1 Ω



NG → REPLACE FOG LIGHT RELAY (Click here)

OK

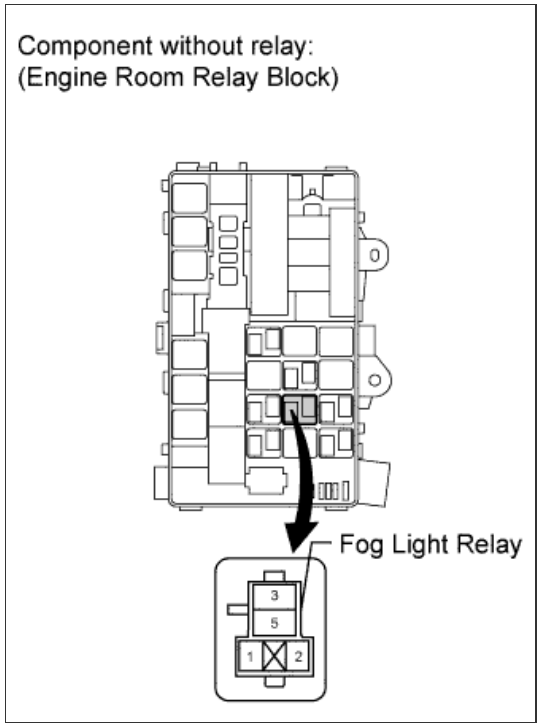
4.CHECK HARNESS AND CONNECTOR (FOG LIGHT RELAY - BODY GROUND)

a. Remove the fog light relay from the engine room relay block.

b. Measure the voltage according to the value(s) in the table below.

Standard Voltage:

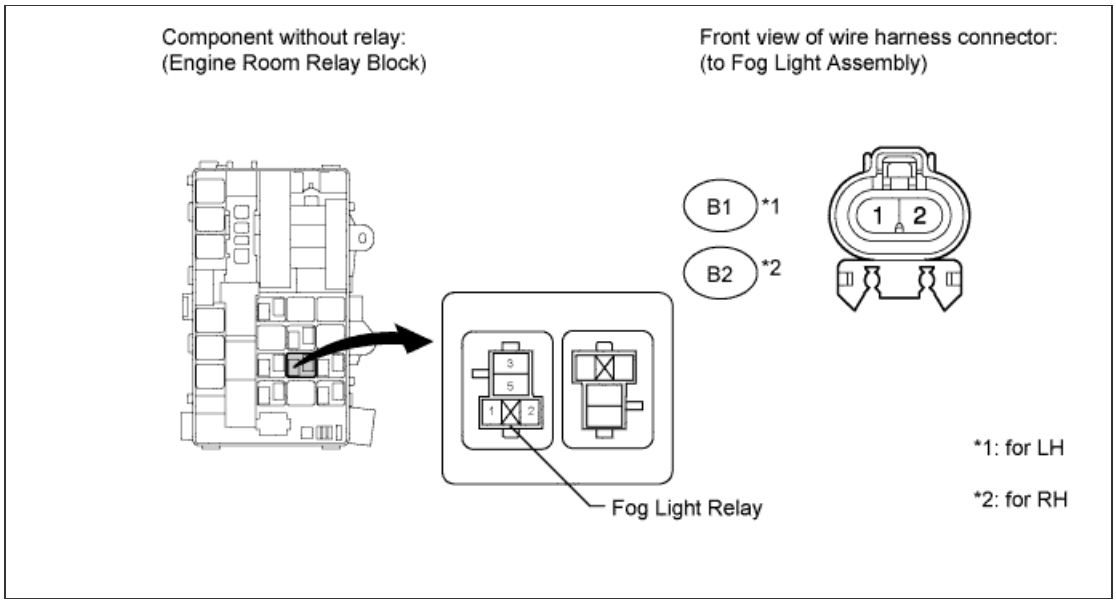
Tester Connection	Condition	Specified Condition
Fog light relay terminal - Body ground	Light control switch tail	11 to 14 V
Fog light relay terminal 5 - Body ground	lways	



NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

5.CHECK HARNESS AND CONNECTOR (FOG LIGHT RELAY - FOG LIGHT ASSEMBLY AND BODY GROUND)



a. Remove the fog light relay from the engine room relay block.

b. for L

i. Disconnect the B1 fog light connector.

ii. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
Fog light relay terminal 3 - B1-1	lways	Below 1 Ω
B1- - Body ground		
B1-1 - Body ground	lways	10 kΩ or higher

c. for R

i. Disconnect the B fog light connector.

ii. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
Fog light relay terminal 3 - B -1	lways	Below 1 Ω
B - - Body ground		
B2-1 - Body ground	lways	10 kΩ or higher

NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

6.CHECK FRONT FOG LIGHT

a. Disconnect the E1 ECU connector.

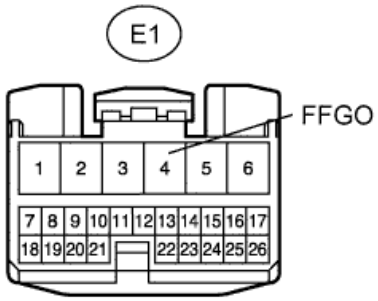
b. Using a service wire, connect terminal E1-4 (FF O) on the wire harness side and body ground.

c. Check that the front fog light illuminates.

OK:

Front fog light illuminates.

Front view of wire harness connector:
(to Main Body ECU)



NG → REPAIR OR REPLACE HARNESS OR CONNECTOR (FOG LIGHT RELAY - MAIN BODY ECU)

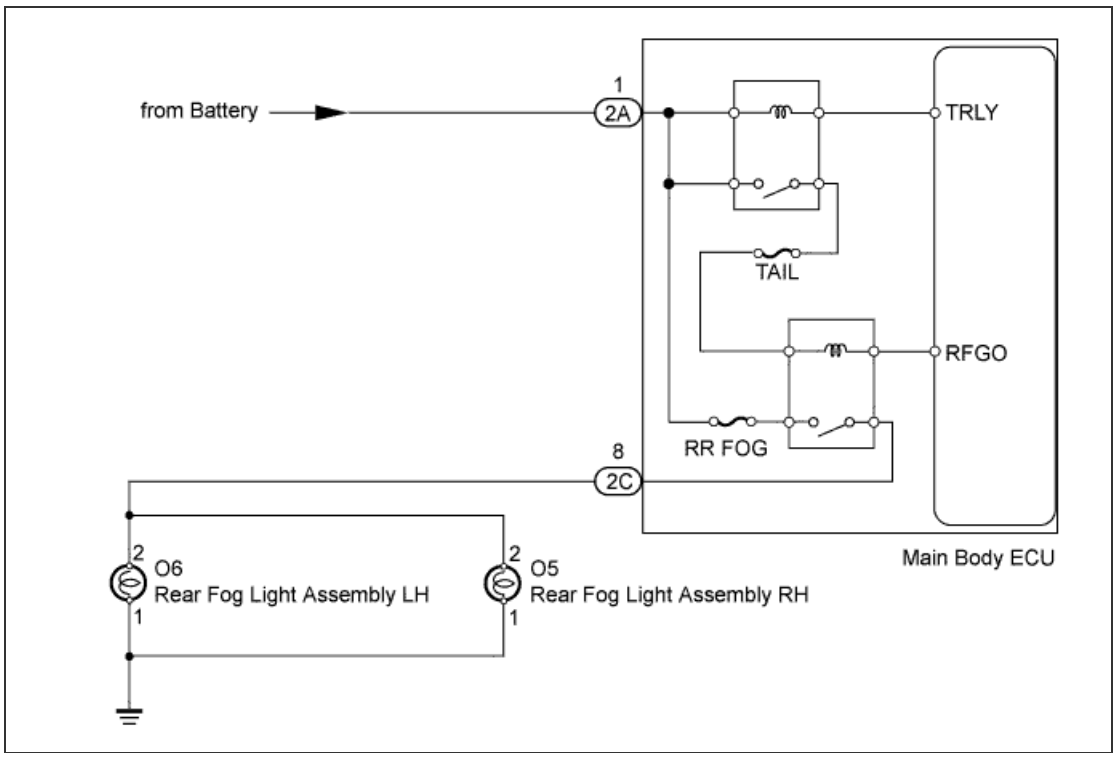
OK → REPLACE MAIN BODY ECU

for Preparation Click here

DESCRIPTION

The main body ECU receives a rear fog light switch information signal from the light control switch (rear fog switch), and illuminates the rear fog lights.

WIRING DIAGRAM



INSPECTION PROCEDURE

1.PERFORM ACTIVE TEST USING INTELLIGENT TESTER

a. Operate the intelligent tester according to the steps on the display and select " ctive Test".

Main Body

Tester Display	Test Part	Control Range	Diagnostic Note
Rear Fog Light Relay	Rear fog light	O or O	

OK:

Fog light turns on/turns off.

NG → Go to step 2

OK

PROCEED TO NEXT CIRCUIT INSPECTION SHOWN IN PROBLEM SYMPTOMS TABLE (Click here)

2.INSPECT FUSE (RR FOG, TAIL)

a. emove the RR FO fuse and T fuse from the main body ECU.

b. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
RR FO fuse	lways	Below 1 Ω
T fuse		

NG → REPLACE FUSE

OK

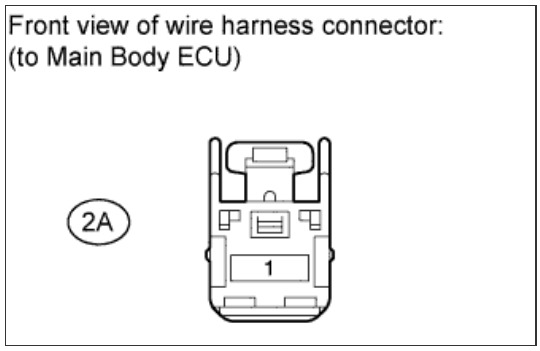
3.CHECK HARNESS AND CONNECTOR (MAIN BODY ECU - BODY GROUND)

a. Disconnect the ECU connector.

b. Measure the voltage according to the value(s) in the table below.

Standard Voltage:

Tester Connection	Condition	Specified Condition
- Body ground	lways	11 to 14

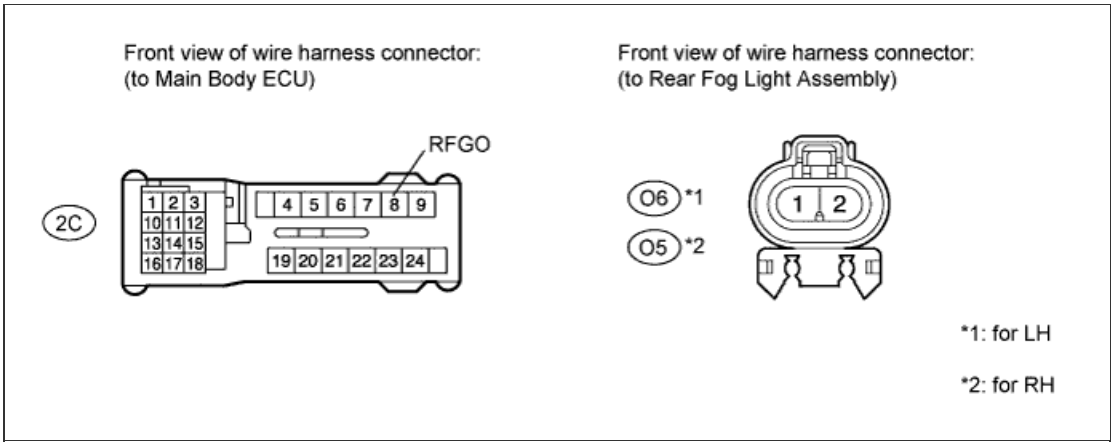


NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

4.CHECK HARNESS AND CONNECTOR (REAR FOG LIGHT ASSEMBLY - MAIN BODY ECU AND BODY GROUND)

a. Disconnect the C ECU connector.



b. for L

i. Disconnect the O rear fog light connector.

ii. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
C-8 (RF O) - O	lways	Below 1 Ω
O - Body ground		
O - Body ground	lways	10 Ω or higher

c. for R

i. Disconnect the O rear fog light connector.

ii. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
C-8 (RF O) - O	lways	Below 1 Ω
O - Body ground		
O - Body ground	lways	10 Ω or higher

NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

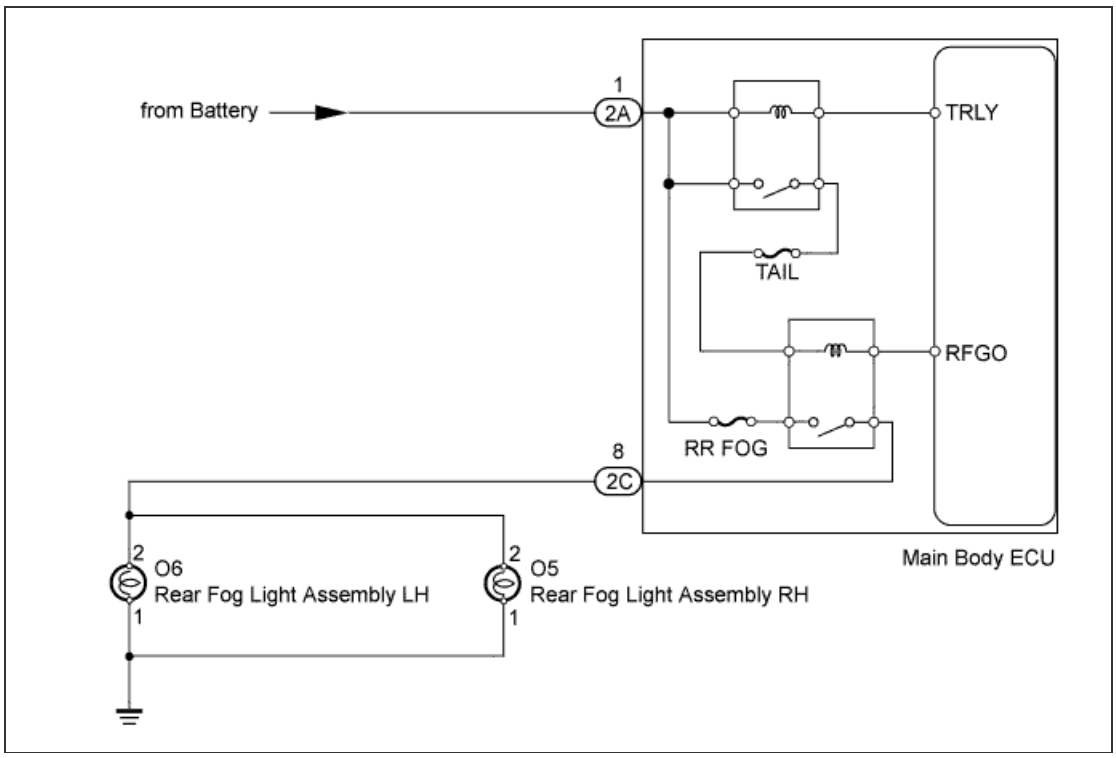
OK → REPLACE MAIN BODY ECU

for Preparation Click here

DESCRIPTION

The main body ECU receives a rear fog light switch information signal from the light control switch (rear fog switch), and illuminates the rear fog lights.

WIRING DIAGRAM



INSPECTION PROCEDURE

1.PERFORM ACTIVE TEST USING INTELLIGENT TESTER

a. Operate the intelligent tester according to the steps on the display and select " ctive Test".

Main Body

Tester Display	Test Part	Control Range	Diagnostic Note
Rear Fog Light Relay	Rear fog light	O or O	

OK:

Fog light turns on/turns off.

NG → Go to step 2

OK

PROCEED TO NEXT CIRCUIT INSPECTION SHOWN IN PROBLEM SYMPTOMS TABLE (Click here)

2.INSPECT FUSE (RR FOG, TAIL)

a. emove the RR FO fuse and T fuse from the main body ECU.

b. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
RR FO fuse	lways	Below 1 Ω
T fuse		

NG → REPLACE FUSE

OK

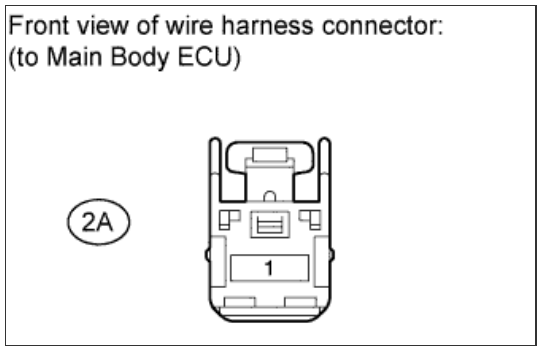
3.CHECK HARNESS AND CONNECTOR (MAIN BODY ECU - BODY GROUND)

a. Disconnect the ECU connector.

b. Measure the voltage according to the value(s) in the table below.

Standard Voltage:

Tester Connection	Condition	Specified Condition
- Body ground	lways	11 to 14

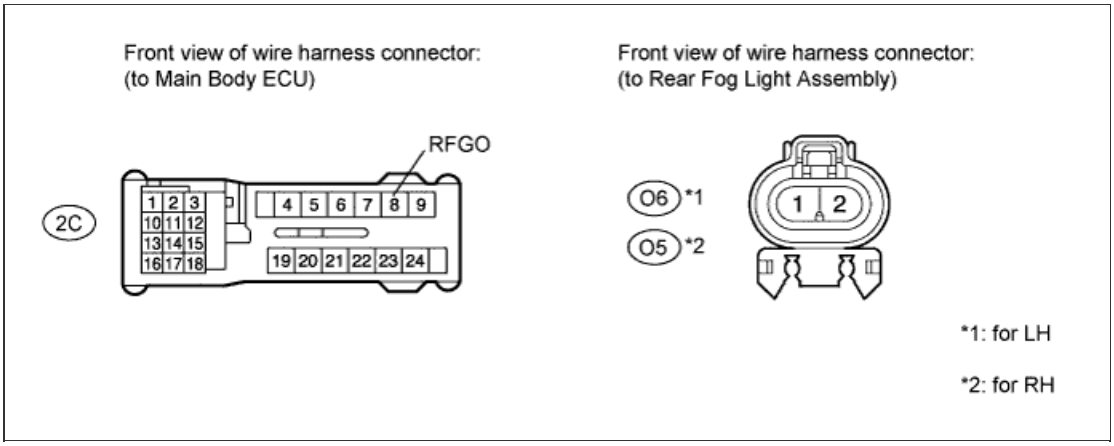


NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

4.CHECK HARNESS AND CONNECTOR (REAR FOG LIGHT ASSEMBLY - MAIN BODY ECU AND BODY GROUND)

a. Disconnect the C ECU connector.



b. for L

i. Disconnect the O rear fog light connector.

ii. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
C-8 (RF O) - O	lways	Below 1 Ω
O - Body ground		
O - Body ground	lways	10 Ω or higher

c. for R

i. Disconnect the O rear fog light connector.

ii. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
C-8 (RF O) - O	lways	Below 1 Ω
O - Body ground		
O - Body ground	lways	10 Ω or higher

NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

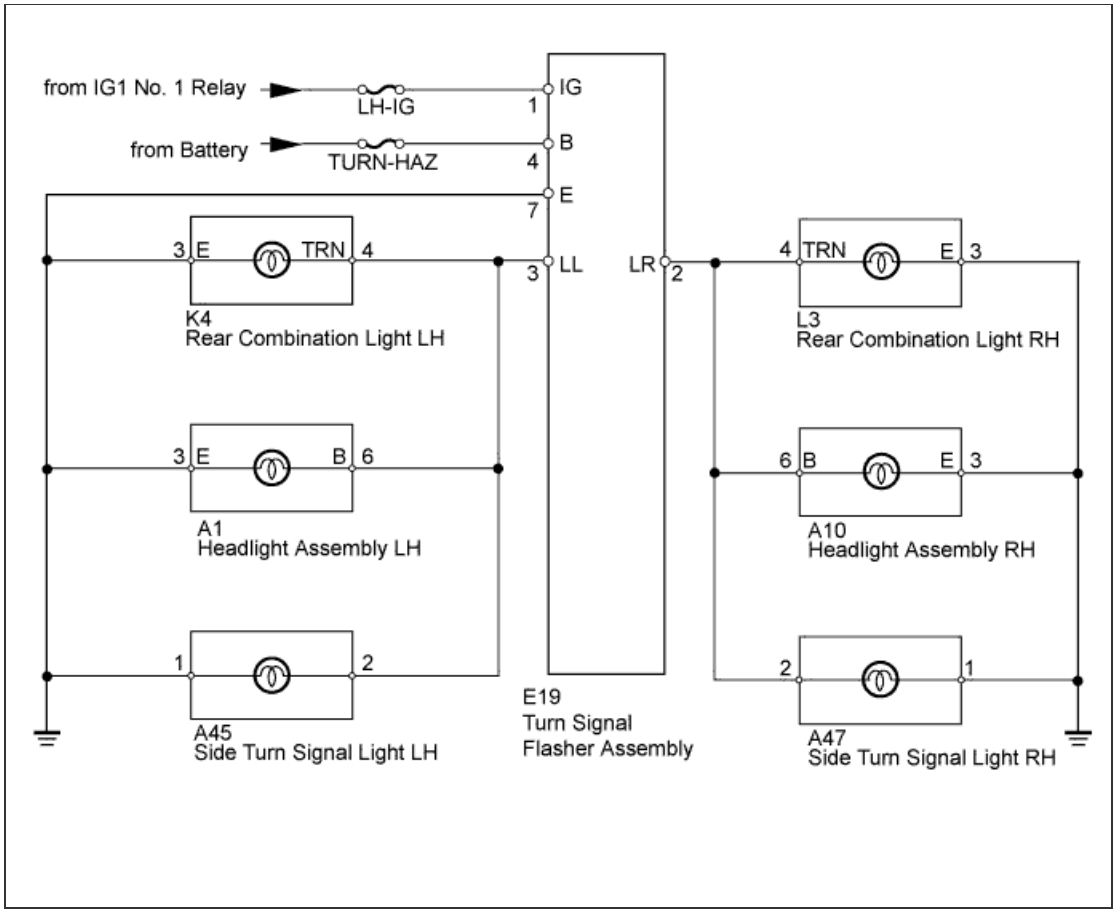
OK → REPLACE MAIN BODY ECU

for Preparation Click here

DESCRIPTION

The turn signal flasher receives a turn signal switch signal from the headlight dimmer switch, and illuminates the front turn signal light, outer rear view mirror and rear combination light.

WIRING DIAGRAM



INSPECTION PROCEDURE

1.CHECK TURN SIGNAL LIGHT FUNCTION

a. Check that the turn signal lights blink.

Result

Result	Proceed to
All turn signal lights do not blink	A
Only front turn signal light does not blink	B
Only rear combination light does not blink	C
Only side turn signal light does not blink	D

B → Go to step 4

C → Go to step 5

D → Go to step 6

A

2.INSPECT FUSE (LH-IG, TURN-HAZ)

a. Remove the LH-IG fuse from the main body ECU.

b. Remove the TURN-HA fuse from the engine room junction block.

c. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	ecified Condition
LH-IG fuse	Always	Below Ω
TURN-HA fuse		

NG → REPLACE FUSE

OK

3.CHECK HARNESS AND CONNECTOR (TURN SIGNAL FLASHER - BATTERY AND BODY GROUND)

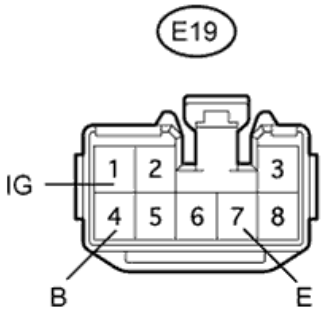
a. Disconnect the E turn signal flasher connector.

b. Measure the voltage according to the value(s) in the table below.

Standard Voltage:

Tester Connection	Condition	ecified Condition
E - (IG) - Body ground	Engine switch on (IG)	to
	Engine switch off	Below
E -4 (B) - Body ground	Always	to

Front view of wire harness connector:
(to Turn Signal Flasher)



c. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	ecified Condition
E - (E) - Body ground	Always	Below Ω

NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

PROCEED TO NEXT CIRCUIT INSPECTION SHOWN IN PROBLEM SYMPTOMS TABLE (Click here)

4.CHECK HARNESS AND CONNECTOR (FRONT TURN SIGNAL LIGHT - TURN SIGNAL FLASHER AND BODY GROUND)

a. Disconnect the E turn signal flasher connector.

b. for LH

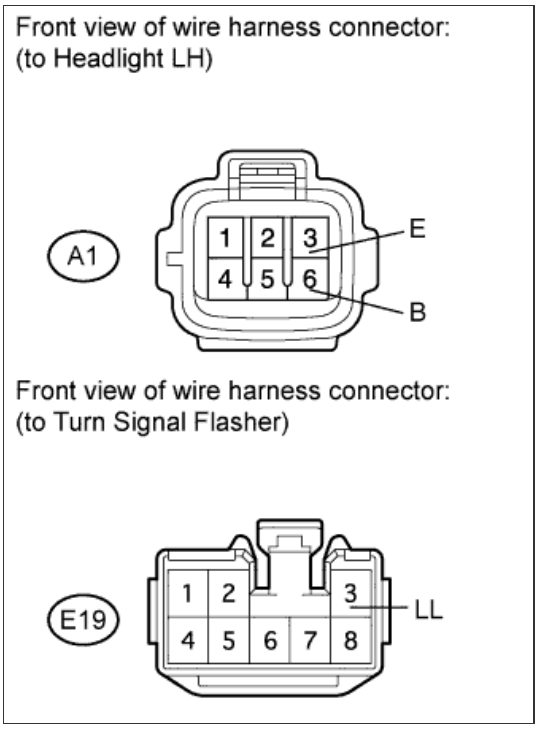
i. Disconnect the A light connector.

ii. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	ecified Condition
A -6 (B) - E -3 (LL)	Always	Below Ω
A -3 (E) - Body ground		

A -6 (B) - Body ground	Always	kΩ or higher



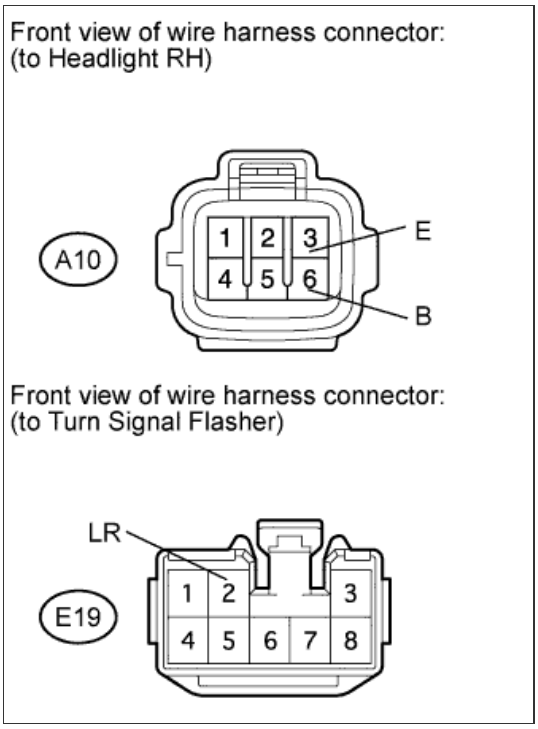
c. for RH

i. Disconnect the A light connector.

ii. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	ecified Condition
A -6 (B) - E - 2 (LR)	Always	Below Ω
A -3 (E) - Body ground		
A -6 (B) - Body ground	Always	kΩ or higher



NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

PROCEED TO NEXT CIRCUIT INSPECTION SHOWN IN PROBLEM SYMPTOMS TABLE (Click here)

5.CHECK HARNESS AND CONNECTOR (REAR COMBINATION LIGHT - TURN SIGNAL FLASHER AND BODY GROUND)

a. Disconnect the E turn signal flasher connector.

b. for LH

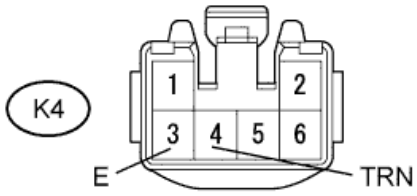
i. Disconnect the K4 light connector.

ii. Measure the resistance according to the value(s) in the table below.

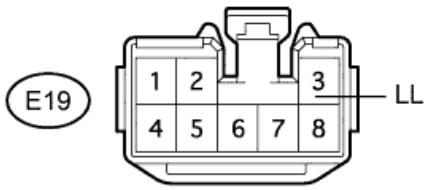
Standard Resistance:

Tester Connection	Condition	ecified Condition
K4-4 (TRN) - E -3 (LL)	Always	Below Ω
K4-3 (E) - Body ground		
K4-4 (TRN) - Body ground	Always	kΩ or higher

Front view of wire harness connector:
(to Rear Combination Light LH)



Front view of wire harness connector:
(to Turn Signal Flasher)



c. for RH

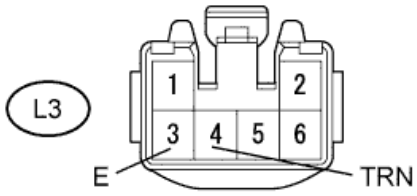
i. Disconnect the L3 light connector.

ii. Measure the resistance according to the value(s) in the table below.

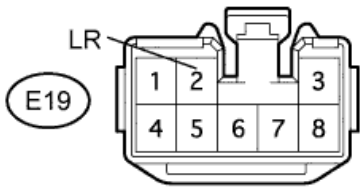
Standard Resistance:

Tester Connection	Condition	ecified Condition
L3-4 (TRN) - E -2 (LR)	Always	Below Ω
L3-3 (E) - Body ground		
L3-4 (TRN) - Body ground	Always	kΩ or higher

Front view of wire harness connector:
(to Rear Combination Light RH)



Front view of wire harness connector:
(to Turn Signal Flasher)



NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

PROCEED TO NEXT CIRCUIT INSPECTION SHOWN IN PROBLEM SYMPTOMS TABLE (Click here)

6.CHECK HARNESS AND CONNECTOR (SIDE TURN SIGNAL LIGHT - TURN SIGNAL FLASHER AND BODY GROUND)

a. Disconnect the E turn signal flasher connector.

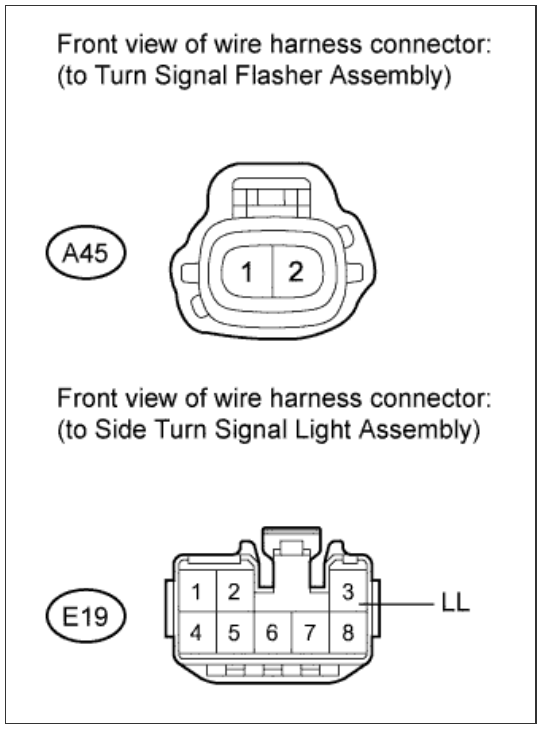
b. for LH

i. Disconnect the A45 light connector.

ii. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	ecified Condition
A45-2 - E -3 (LL)	Always	Below Ω
A45- - Body ground		
A45-2 - Body ground	Always	kΩ or higher



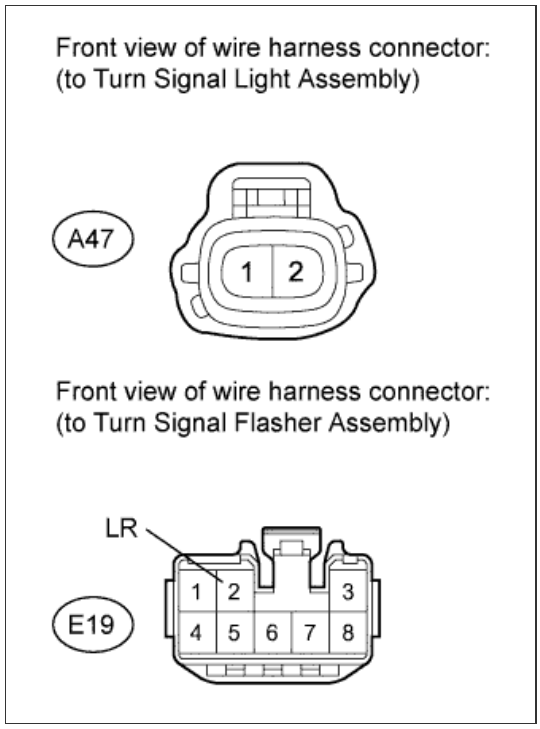
c. for RH

i. Disconnect the A4 light connector.

ii. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	ecified Condition
A4 -2 - E -2 (LR)	Always	Below Ω
A4 - - Body ground		
A4 -2 - Body ground	Always	kΩ or higher



NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

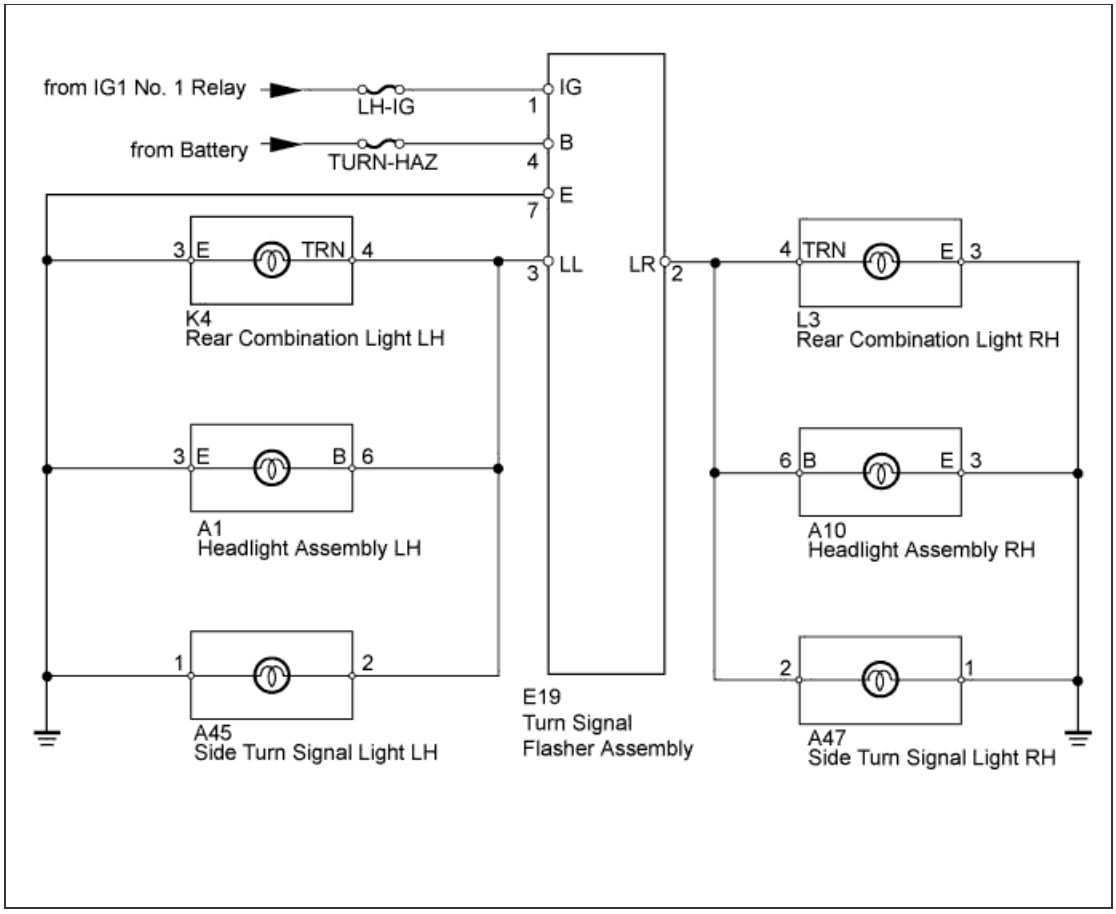
PROCEED TO NEXT CIRCUIT INSPECTION SHOWN IN PROBLEM SYMPTOMS TABLE (Click here)

for Preparation Click here

DESCRIPTION

The turn signal flasher receives a turn signal switch signal from the headlight dimmer switch, and illuminates the front turn signal light, outer rear view mirror and rear combination light.

WIRING DIAGRAM



INSPECTION PROCEDURE

1.CHECK TURN SIGNAL LIGHT FUNCTION

a. Check that the turn signal lights blink.

Result

Result	Proceed to
All turn signal lights do not blink	A
Only front turn signal light does not blink	B
Only rear combination light does not blink	C
Only side turn signal light does not blink	D

B → Go to step 4

C → Go to step 5

D → Go to step 6

A

2.INSPECT FUSE (LH-IG, TURN-HAZ)

a. Remove the LH-IG fuse from the main body ECU.

b. Remove the TURN-HA fuse from the engine room junction block.

c. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	ecified Condition
LH-IG fuse	Always	Below Ω
TURN-HA fuse		

NG → REPLACE FUSE

OK

3.CHECK HARNESS AND CONNECTOR (TURN SIGNAL FLASHER - BATTERY AND BODY GROUND)

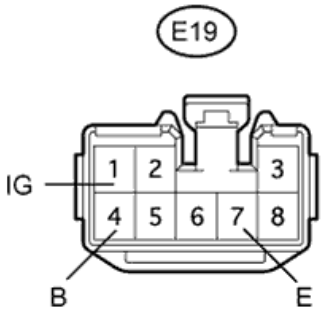
a. Disconnect the E turn signal flasher connector.

b. Measure the voltage according to the value(s) in the table below.

Standard Voltage:

Tester Connection	Condition	ecified Condition
E - (IG) - Body ground	Engine switch on (IG)	to
	Engine switch off	Below
E -4 (B) - Body ground	Always	to

Front view of wire harness connector:
(to Turn Signal Flasher)



c. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	ecified Condition
E - (E) - Body ground	Always	Below Ω

NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

PROCEED TO NEXT CIRCUIT INSPECTION SHOWN IN PROBLEM SYMPTOMS TABLE (Click here)

4.CHECK HARNESS AND CONNECTOR (FRONT TURN SIGNAL LIGHT - TURN SIGNAL FLASHER AND BODY GROUND)

a. Disconnect the E turn signal flasher connector.

b. for LH

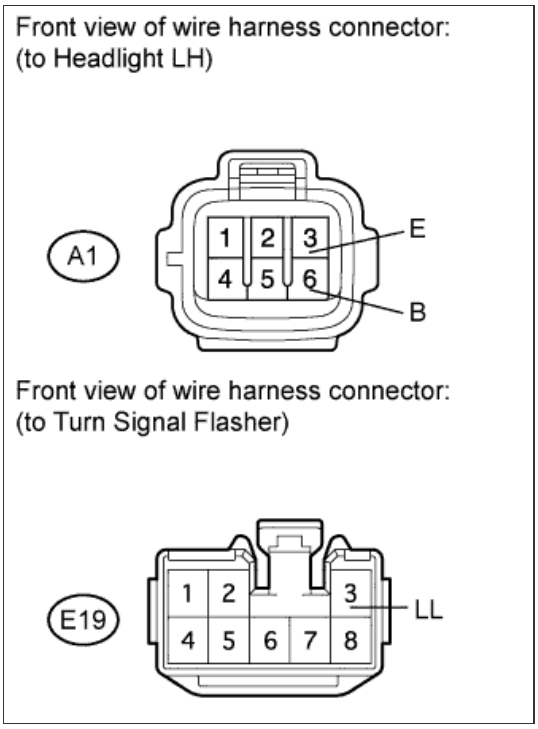
i. Disconnect the A light connector.

ii. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	ecified Condition
A -6 (B) - E -3 (LL)	Always	Below Ω
A -3 (E) - Body ground		

A -6 (B) - Body ground	Always	kΩ or higher



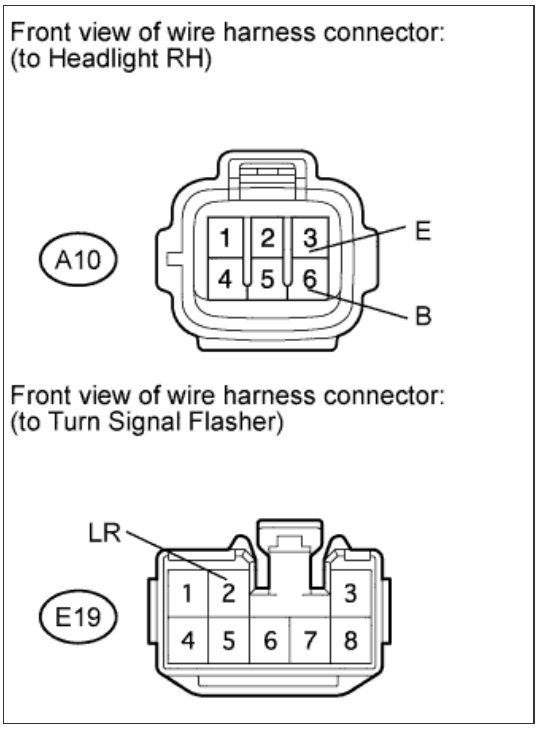
c. for RH

i. Disconnect the A light connector.

ii. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	ecified Condition
A -6 (B) - E - 2 (LR)	Always	Below Ω
A -3 (E) - Body ground		
A -6 (B) - Body ground	Always	kΩ or higher



NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

PROCEED TO NEXT CIRCUIT INSPECTION SHOWN IN PROBLEM SYMPTOMS TABLE (Click here)

5.CHECK HARNESS AND CONNECTOR (REAR COMBINATION LIGHT - TURN SIGNAL FLASHER AND BODY GROUND)

a. Disconnect the E turn signal flasher connector.

b. for LH

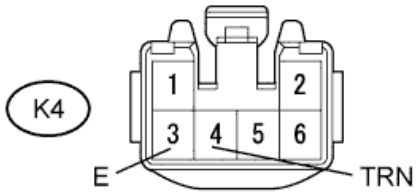
i. Disconnect the K4 light connector.

ii. Measure the resistance according to the value(s) in the table below.

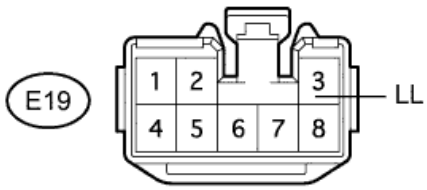
Standard Resistance:

Tester Connection	Condition	ecified Condition
K4-4 (TRN) - E -3 (LL)	Always	Below Ω
K4-3 (E) - Body ground		
K4-4 (TRN) - Body ground	Always	kΩ or higher

Front view of wire harness connector:
(to Rear Combination Light LH)



Front view of wire harness connector:
(to Turn Signal Flasher)



c. for RH

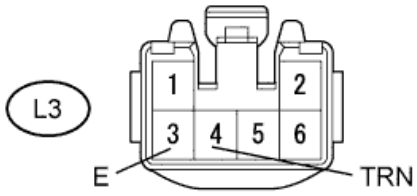
i. Disconnect the L3 light connector.

ii. Measure the resistance according to the value(s) in the table below.

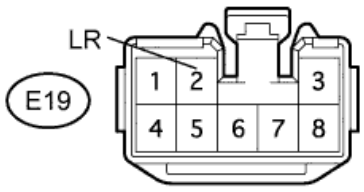
Standard Resistance:

Tester Connection	Condition	ecified Condition
L3-4 (TRN) - E -2 (LR)	Always	Below Ω
L3-3 (E) - Body ground		
L3-4 (TRN) - Body ground	Always	kΩ or higher

Front view of wire harness connector:
(to Rear Combination Light RH)



Front view of wire harness connector:
(to Turn Signal Flasher)



NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

PROCEED TO NEXT CIRCUIT INSPECTION SHOWN IN PROBLEM SYMPTOMS TABLE (Click here)

6.CHECK HARNESS AND CONNECTOR (SIDE TURN SIGNAL LIGHT - TURN SIGNAL FLASHER AND BODY GROUND)

a. Disconnect the E turn signal flasher connector.

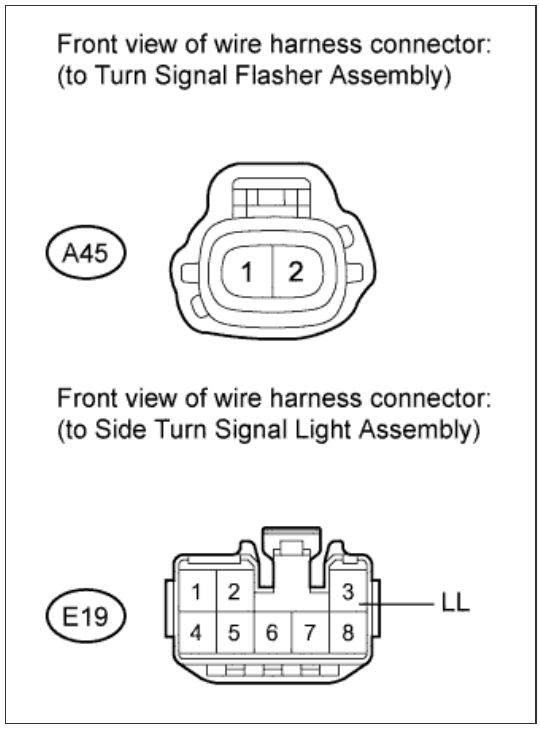
b. for LH

i. Disconnect the A45 light connector.

ii. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	ecified Condition
A45-2 - E -3 (LL)	Always	Below Ω
A45- - Body ground		
A45-2 - Body ground	Always	kΩ or higher



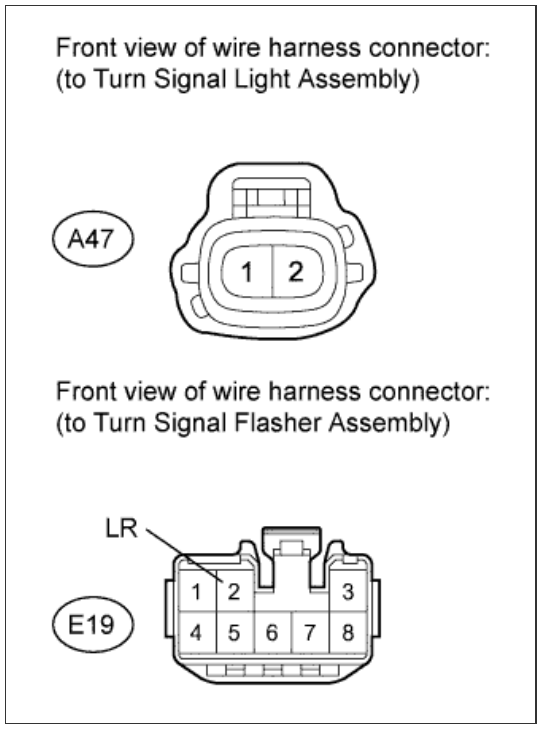
c. for RH

i. Disconnect the A4 light connector.

ii. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	ecified Condition
A4 -2 - E -2 (LR)	Always	Below Ω
A4 - - Body ground		
A4 -2 - Body ground	Always	kΩ or higher



NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

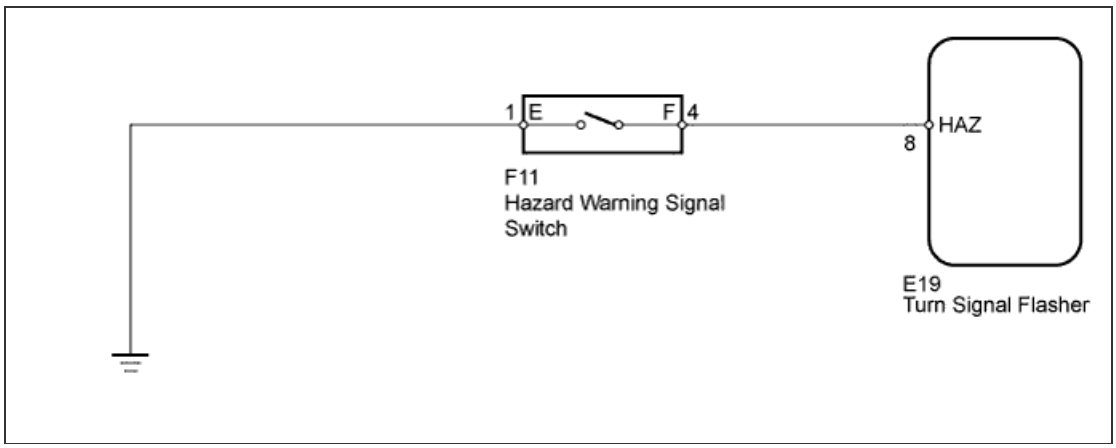
PROCEED TO NEXT CIRCUIT INSPECTION SHOWN IN PROBLEM SYMPTOMS TABLE (Click here)

for Preparation Click here

DESCRIPTION

The turn signal flasher receives a hazard warning signal switch information signal, and illuminates the turn signal lights.

WIRING DIAGRAM



INSPECTION PROCEDURE

1.PERFORM ACTIVE TEST USING INTELLIGENT TESTER

a. Operate the intelligent tester according to the steps on the display and select "Active Test".

Main Body

Tester Display	Test Part	Control Range	Diagnostic Note
Hazard	Hazard warning signal	ON or OFF	-

OK:

All hazard warning signal lights flash.

NG → Go to step 2

OK

PROCEED TO NEXT CIRCUIT INSPECTION SHOWN IN PROBLEM SYMPTOMS TABLE (Click here)

2.INSPECT HAZARD WARNING SIGNAL SWITCH

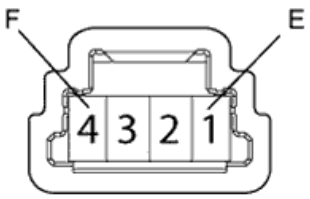
a. Remove the hazard warning signal switch (Click here).

b. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Switch Condition	Specified Condition
1 (E) - 4 (F)	Hazard warning switch on	Below 1 Ω
	Hazard warning switch off	10 kΩ or higher

Component without harness connected:
(Hazard Warning Signal Switch)



NG → REPLACE HAZARD WARNING SIGNAL SWITCH (Click here)

OK

3.CHECK HARNESS AND CONNECTOR (HAZARD WARNING SIGNAL SWITCH - TURN SIGNAL FLASHER AND BODY GROUND)

a. Disconnect the F11 switch connector.

b. Disconnect the E19 relay connector.

c. Measure the resistance according to the value(s) in the table below.

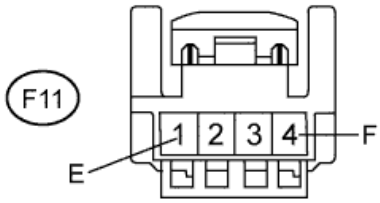
Standard Resistance:

Tester Connection	Condition	Specified Condition
F11-4 (F) - E19-8 (HAZ)	Always	Below 1 Ω
F11-1 (E) - Body ground		
F11-4 (F) - Body ground	Always	10 kΩ or higher

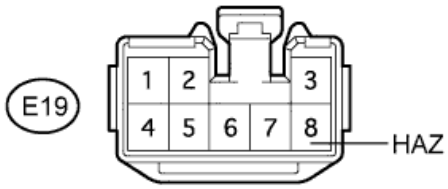
Result

Result	Proceed to
OK (for LHD)	A
OK (for RHD)	B
NG	C

Front view of wire harness connector:
(to Hazard Warning Signal Switch)



Front view of wire harness connector:
(to Turn Signal Flasher)



B → REPLACE TURN SIGNAL FLASHER ASSEMBLY (Click here)

C → REPAIR OR REPLACE HARNESS OR CONNECTOR

A

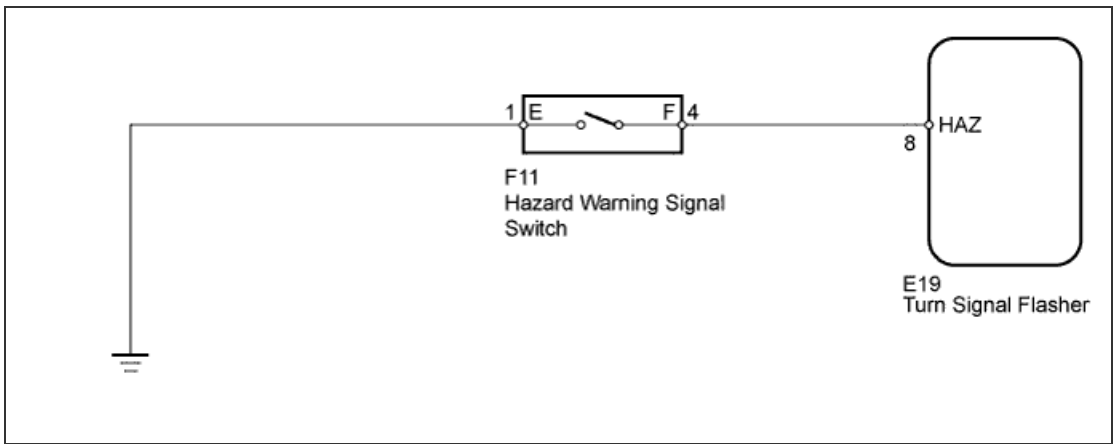
REPLACE TURN SIGNAL FLASHER ASSEMBLY (Click here)

for Preparation Click here

DESCRIPTION

The turn signal flasher receives a hazard warning signal switch information signal, and illuminates the turn signal lights.

WIRING DIAGRAM



INSPECTION PROCEDURE

1.PERFORM ACTIVE TEST USING INTELLIGENT TESTER

a. Operate the intelligent tester according to the steps on the display and select "Active Test".

Main Body

Tester Display	Test Part	Control Range	Diagnostic Note
Hazard	Hazard warning signal	ON or OFF	-

OK:

All hazard warning signal lights flash.

NG → Go to step 2

OK

PROCEED TO NEXT CIRCUIT INSPECTION SHOWN IN PROBLEM SYMPTOMS TABLE (Click here)

2.INSPECT HAZARD WARNING SIGNAL SWITCH

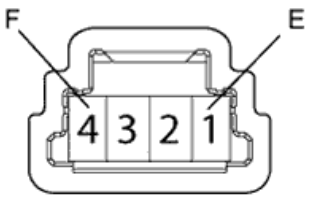
a. Remove the hazard warning signal switch (Click here).

b. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Switch Condition	Specified Condition
1 (E) - 4 (F)	Hazard warning switch on	Below 1 Ω
	Hazard warning switch off	10 kΩ or higher

Component without harness connected:
(Hazard Warning Signal Switch)



NG → REPLACE HAZARD WARNING SIGNAL SWITCH (Click here)

OK

3.CHECK HARNESS AND CONNECTOR (HAZARD WARNING SIGNAL SWITCH - TURN SIGNAL FLASHER AND BODY GROUND)

a. Disconnect the F11 switch connector.

b. Disconnect the E19 relay connector.

c. Measure the resistance according to the value(s) in the table below.

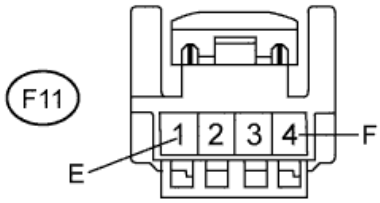
Standard Resistance:

Tester Connection	Condition	Specified Condition
F11-4 (F) - E19-8 (HAZ)	Always	Below 1 Ω
F11-1 (E) - Body ground		
F11-4 (F) - Body ground	Always	10 kΩ or higher

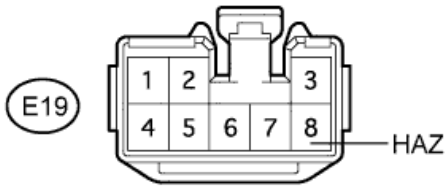
Result

Result	Proceed to
OK (for LHD)	A
OK (for RHD)	B
NG	C

Front view of wire harness connector:
(to Hazard Warning Signal Switch)



Front view of wire harness connector:
(to Turn Signal Flasher)



B → REPLACE TURN SIGNAL FLASHER ASSEMBLY (Click here)

C → REPAIR OR REPLACE HARNESS OR CONNECTOR

A

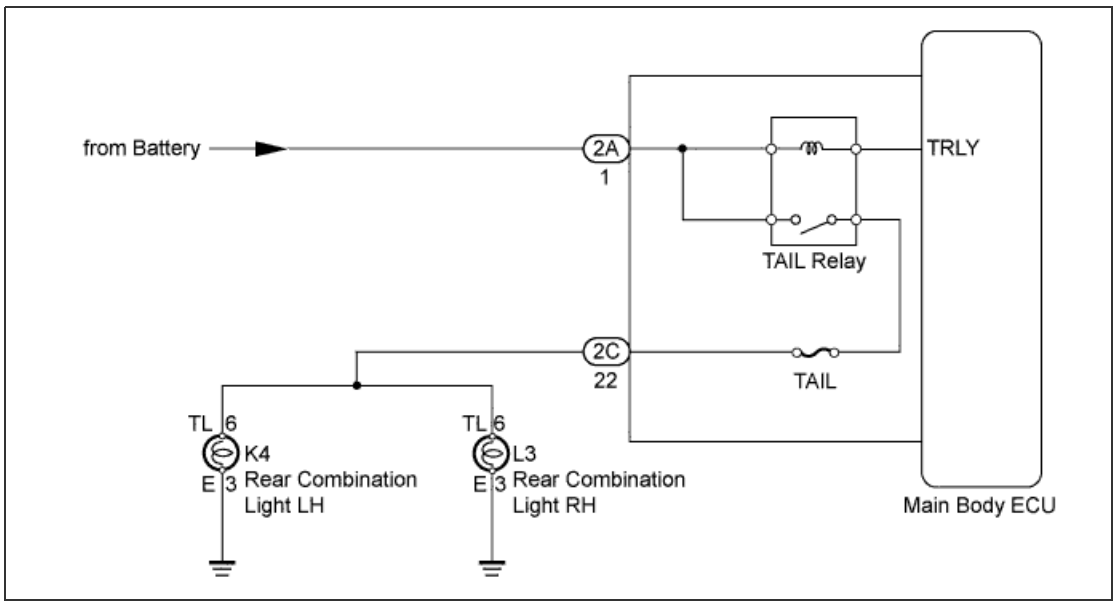
REPLACE TURN SIGNAL FLASHER ASSEMBLY (Click here)

for Preparation Click here

DESCRIPTION

The main body ECU receives a light control switch information signal from the headlight dimmer switch, and illuminates the taillights.

WIRING DIAGRAM



INSPECTION PROCEDURE

1.PERFORM ACTIVE TEST USING INTELLIGENT TESTER

a. Operate the intelligent tester according to the steps on the display and select "Active Test".

Main Body

Tester Display	Test Part	Control Range	Diagnostic Note
Taillight Relay	Taillight	ON or OFF	-

OK:
Taillight turns on/turns off.

NG → Go to step 2

OK →

PROCEED TO NEXT CIRCUIT INSPECTION SHOWN IN PROBLEM SYMPTOMS TABLE (Click here)

2.INSPECT FUSE (TAIL)

a. Remove the TAIL fuse from the main body ECU.

b. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
TAIL fuse	Always	Below 1 Ω

NG → REPLACE FUSE

OK →

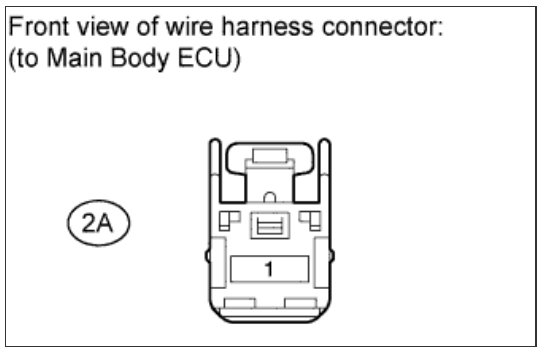
.CHECK HARNESS AND CONNECTOR MAIN ODY ECU ODY GROUND)

a. Disconnect the 2A ECU connector.

. Measure the voltage according to the value(s) in the table below.

Stan ar oltage

Tester Connection	Condition	Specified Condition
2A-1 - Body ground	Always	11 to 14 V

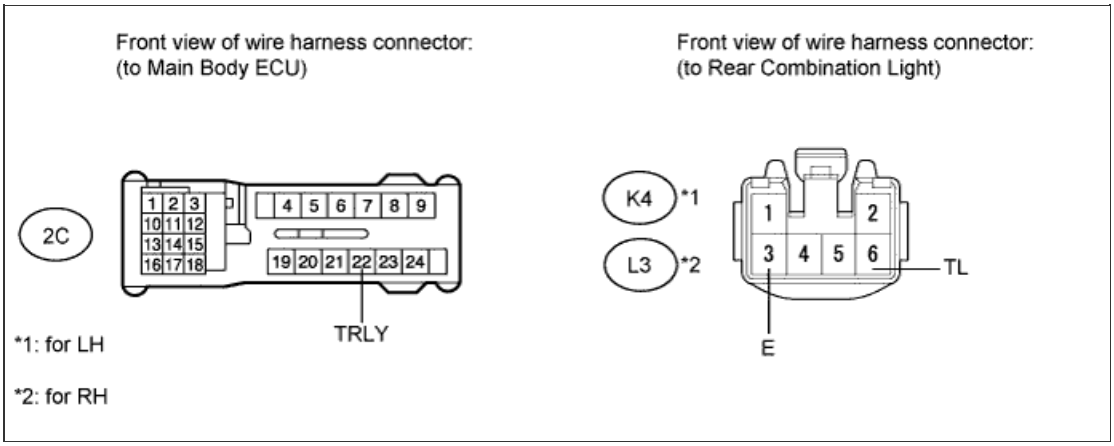


NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

.CHECK HARNESS AND CONNECTOR REAR COM IATION LIGHT MAIN ODY ECU AND ODY GROUND)

a. Disconnect the 2C ECU connector.



. for L

i. Disconnect the K4 light connector.

ii. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
2C-22 (TRL) - K4-6 (TL)	Always	Below 1 Ω
K4- (E) - Body ground		
K4-6 (TL) - Body ground	Always	1 kΩ or higher

c. for R

i. Disconnect the L light connector.

ii. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
2C-22 (TRL) -		

L -6 (TL)	Always	Below 1 Ω
L - (E) - Body ground		
L -6 (TL) - Body ground	Always	1 kΩ or higher

NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

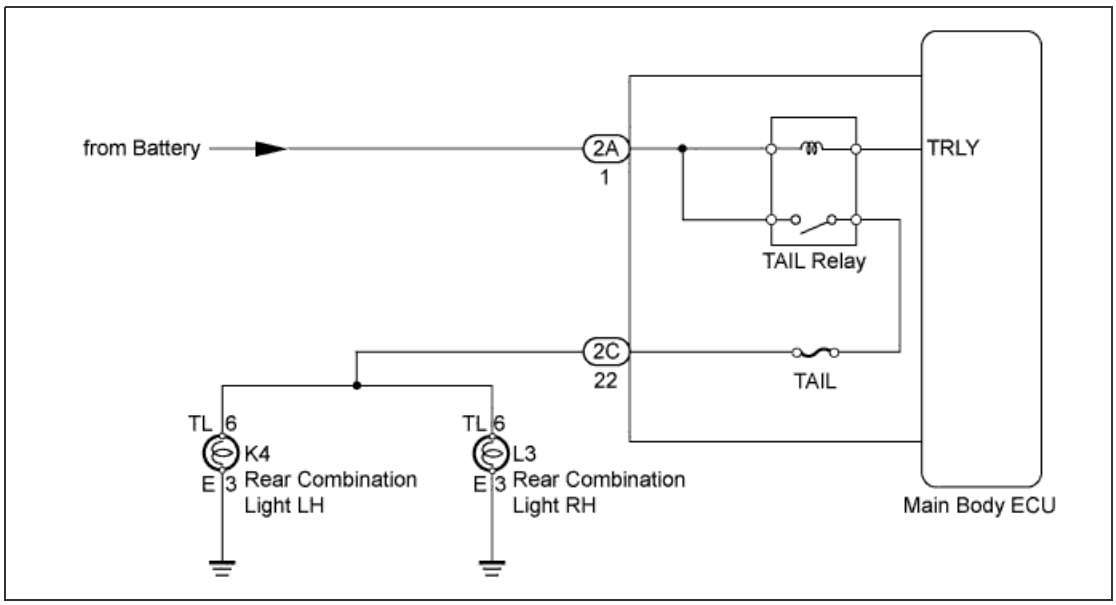
REPLACE MAIN ODY ECU

for Preparation Click here

DESCRIPTION

The main body ECU receives a light control switch information signal from the headlight dimmer switch, and illuminates the taillights.

WIRING DIAGRAM



INSPECTION PROCEDURE

1.PERFORM ACTIVE TEST USING INTELLIGENT TESTER

a. Operate the intelligent tester according to the steps on the display and select "Active Test".

Main Body

Tester Display	Test Part	Control Range	Diagnostic Note
Taillight Relay	Taillight	ON or OFF	-

OK:
Taillight turns on/turns off.

NG → Go to step 2

OK →

PROCEED TO NEXT CIRCUIT INSPECTION SHOWN IN PROBLEM SYMPTOMS TABLE (Click here)

2.INSPECT FUSE (TAIL)

a. Remove the TAIL fuse from the main body ECU.

b. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
TAIL fuse	Always	Below 1 Ω

NG → REPLACE FUSE

OK →

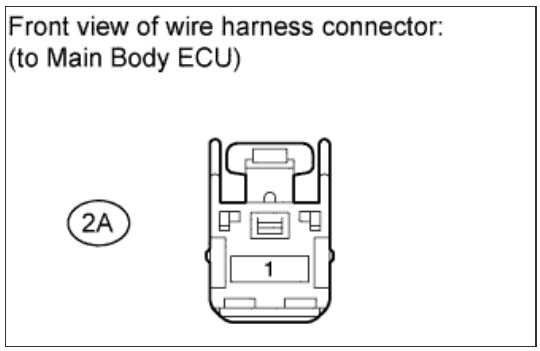
.CHECK HARNESS AND CONNECTOR MAIN ODY ECU ODY GROUND)

a. Disconnect the 2A ECU connector.

. Measure the voltage according to the value(s) in the table below.

Stan ar oltage

Tester Connection	Condition	Specified Condition
2A-1 - Body ground	Always	11 to 14 V

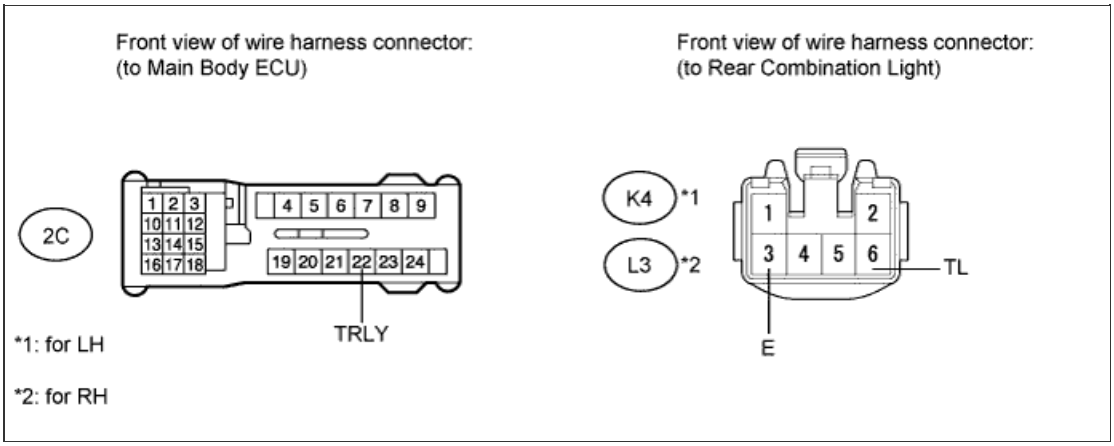


NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

.CHECK HARNESS AND CONNECTOR REAR COM IATION LIGHT MAIN ODY ECU AND ODY GROUND)

a. Disconnect the 2C ECU connector.



. for L

i. Disconnect the K4 light connector.

ii. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
2C-22 (TRL) - K4-6 (TL)	Always	Below 1 Ω
K4- (E) - Body ground		
K4-6 (TL) - Body ground	Always	1 kΩ or higher

c. for R

i. Disconnect the L light connector.

ii. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
2C-22 (TRL) -		

L -6 (TL)	Always	Below 1 Ω
L - (E) - Body ground		
L -6 (TL) - Body ground	Always	1 kΩ or higher

NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

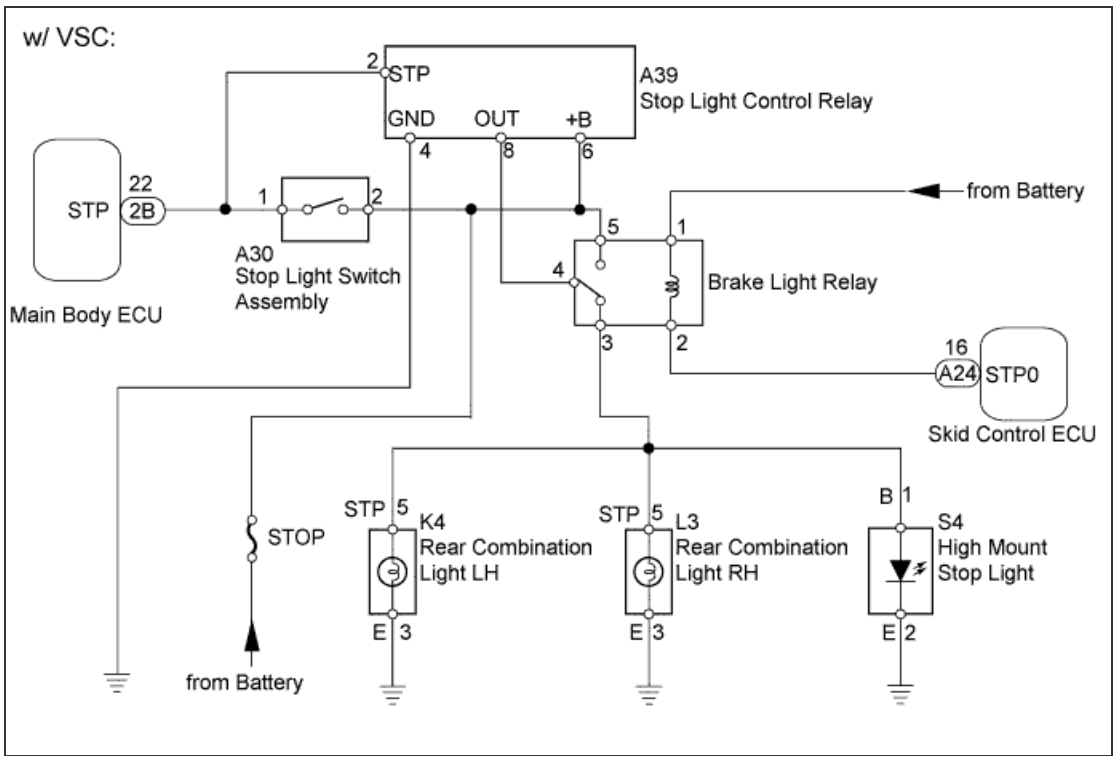
REPLACE MAIN ODY ECU

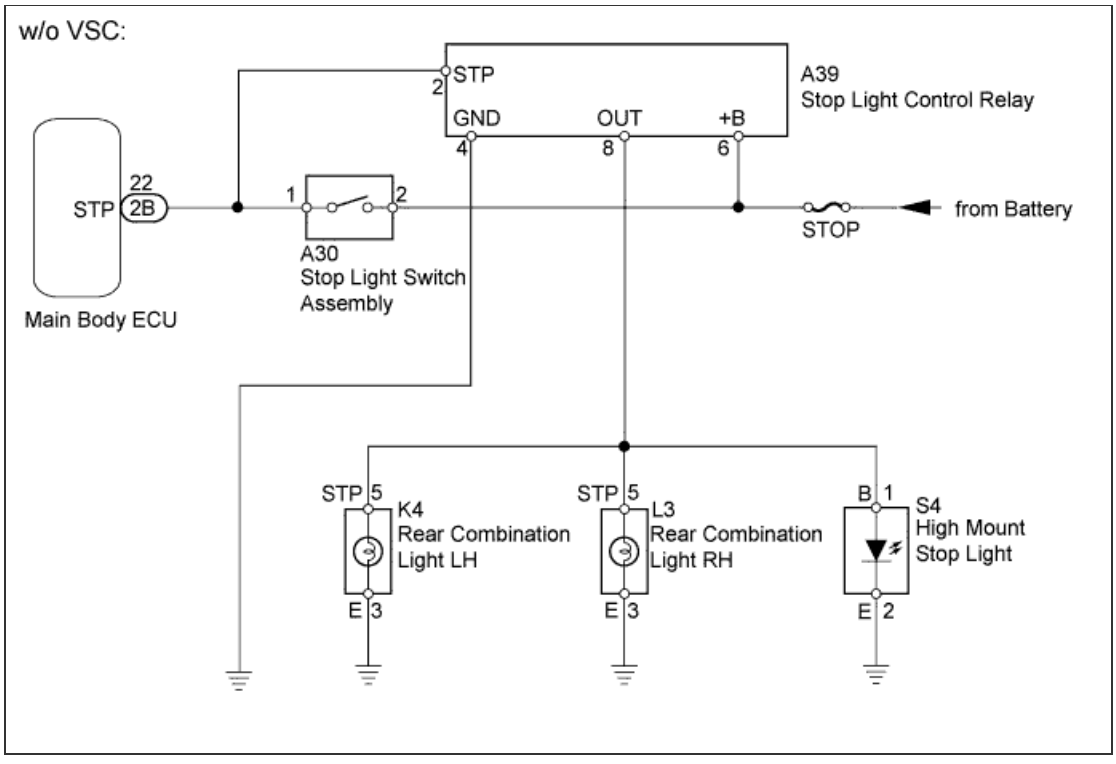
for Preparation Click here

DESCRIPTION

When the stop light switch is turned on, current flows to the stop lights to illuminate them.

WIRING DIAGRAM





INSPECTION PROCEDURE

1.READ VALUE USING INTELLIGENT TESTER (STOP LIGHT SWITCH)

a. Operate the intelligent tester according to the display and select the "Data List".

Main Body

Tester Display	Measurement Item/Range	Normal Condition	Diagnostic Note
Stop Light SW	Stop light switch/ON or OFF	ON Brake pedal depressed OFF Brake pedal released	-

OK:

On the intelligent tester screen, each item changes between ON and OFF according to above chart

NG → Go to step 12

OK

2.CHECK HARNESS AND CONNECTOR (STOP LIGHT CONTROL RELAY - BODY GROUND)

a. Remo e the stop light control relay connector.

b. Measure the oltage according to the alue(s) in the table below.

Standard Voltage:

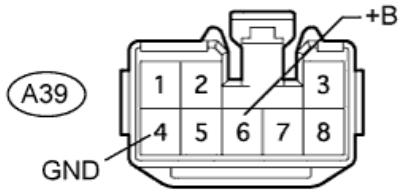
Tester Connection	Condition	Specified Condition
(B) - Body ground	Always	to

c. Measure the resistance according to the alue(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
(GND) - Body ground	Always	Below Ω

Front view of wire harness connector:
(to Stop Light Control Relay)



NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

3.CHECK HARNESS AND CONNECTOR (STOP LIGHT CONTROL RELAY - STOP LIGHT SWITCH)

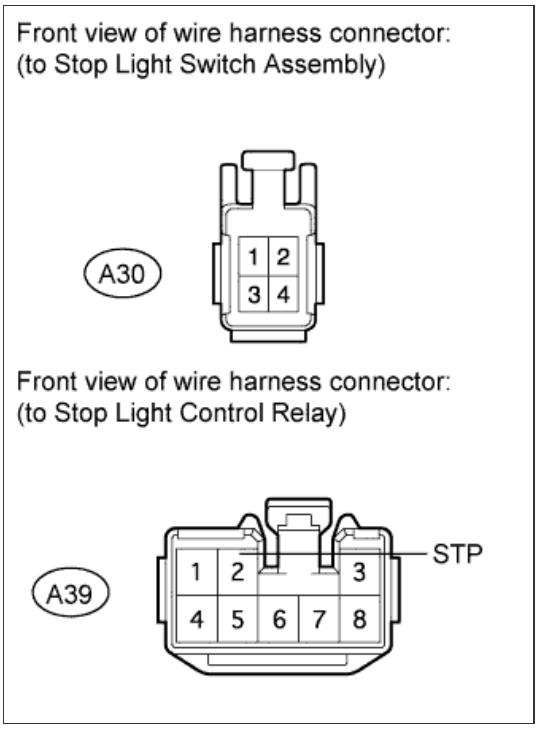
a. Disconnect the A30 stop light switch connector.

b. Disconnect the A3 relay connector.

c. Measure the resistance according to the alue(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
A30- - A3 - (STP)	Always	Below Ω
- - Body ground	Always	kΩ or higher



NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

4.CHECK VEHICLE TYPE

a. Check the ehicle type.

Result

Result	Proceed to
w/ SC	A
w/o SC	B

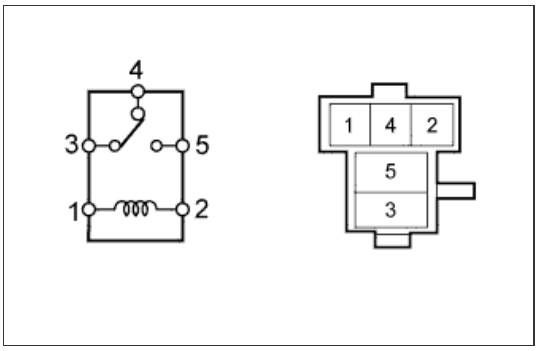
B → Go to step 11

A

5.INSPECT BRAKE LIGHT RELAY

a. Remo e the brake light relay from the engine room relay block.

b. Measure the resistance according to the alue(s) in the table below.



Standard Resistance:

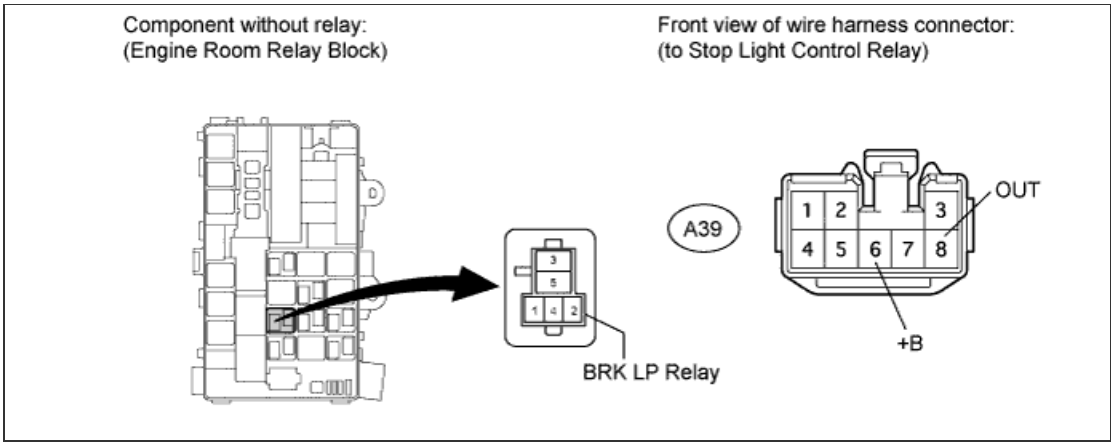
Tester Connection	Condition	Specified Condition
3 - 5	Battery oltage not applied to terminals and	kΩ or higher
	Battery oltage applied to terminals and	Below Ω
-	Battery oltage not applied to terminals and	Below Ω
	Battery oltage applied to terminals and	kΩ or higher

NG → REPLACE BRAKE LIGHT RELAY (Click here)

OK

6.CHECK HARNESS AND CONNECTOR (STOP LIGHT CONTROL RELAY - BRAKE LIGHT RELAY)

a. Remo e the brake light relay from the engine room relay block.



b. Disconnect the A3 stop light control relay connector.

c. Measure the resistance according to the alue(s) in the table below.

Standard Resistance:

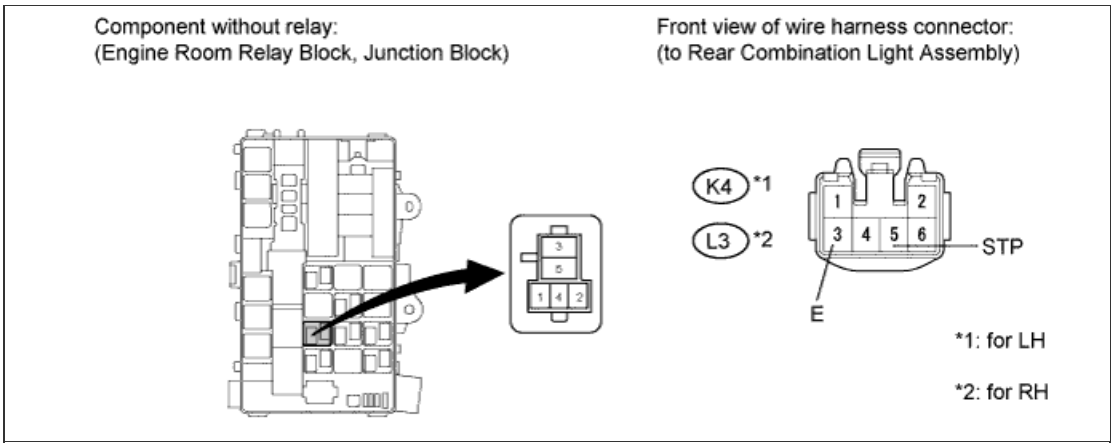
Tester Connection	Condition	Specified Condition
A3 -8 (O T) - Brake light relay terminal	lways	Below Ω
- (B) - Brake light relay terminal 5		
A3 -8 (O T) - Body ground	Always	kΩ or higher
A3 - (B) - Body ground		

NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

7.CHECK HARNESS AND CONNECTOR (BRAKE LIGHT RELAY - STOP LIGHT AND BODY GROUND)

a. Remo e the brake light relay from the engine room relay block.



b. for L

i. Disconnect the K light connector.

ii. Measure the resistance according to the alue(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
Brake light relay terminal 3 - K -5 (STP)	Always	Below Ω
-3 ( ) - Body ground		
K -5 (STP) - Body ground	Always	kΩ or higher

c. for R

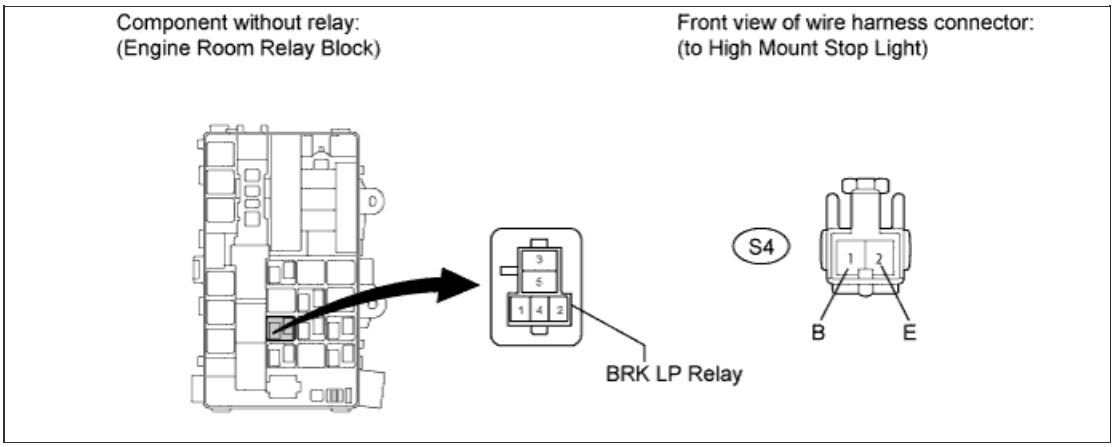
i. Disconnect the L3 light connector.

ii. Measure the resistance according to the alue(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
Brake light relay terminal 3 - L3-5 (STP)	Always	Below Ω
L3-3 ( ) - Body ground		
L3-5 (STP) - Body ground	Always	kΩ or higher

d. Disconnect the S light connector.



e. Measure the resistance according to the alue(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
Brake light relay terminal 3 - S - (B)	Always	Below Ω
S - ( ) - Body ground		
S - (B) - Body ground	Always	kΩ or higher

NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

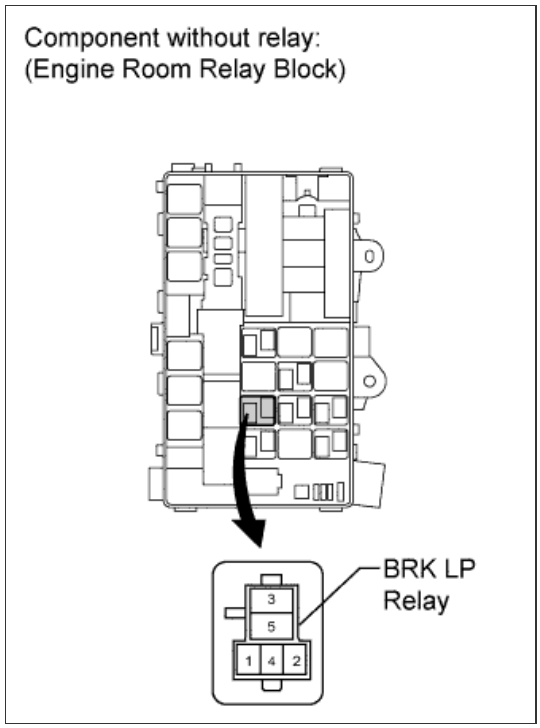
8.CHECK HARNESS AND CONNECTOR (BRAKE LIGHT RELAY - BODY GROUND)

a. Remo e the brake light relay from the engine room relay block.

b. Measure the oltage according to the alue(s) in the table below.

Standard Voltage:

Tester Connection	Switch Condition	Specified Condition
Brake light relay terminal - Body ground	ngine switch on (I	to
	ngine switch off	Below

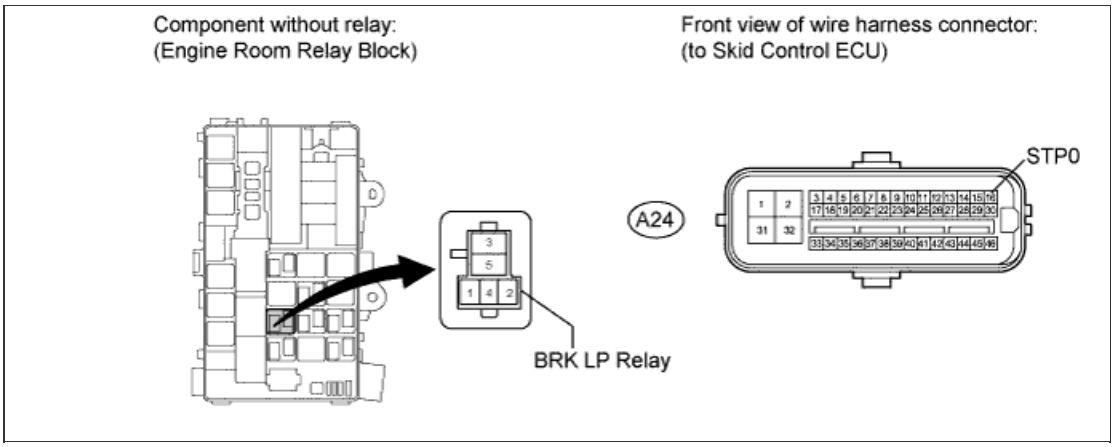


NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

9.CHECK HARNESS AND CONNECTOR (BRAKE LIGHT RELAY - SKID CONTROL ECU)

a. Remo e the brake light relay from the engine room relay block.



b. Disconnect the A C connector.

c. Measure the resistance according to the alue(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
Brake light relay terminal - A - (STP0)	Always	Below Ω
Brake light relay terminal - Body ground	Always	kΩ or higher

NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

10.CHECK STOP LIGHT CONTROL RELAY ASSEMBLY

a. Temporarily replace the stop light control relay with a new or normally functioning one.

b. Check the stop light operation.

OK:
Stop light operation is normal.

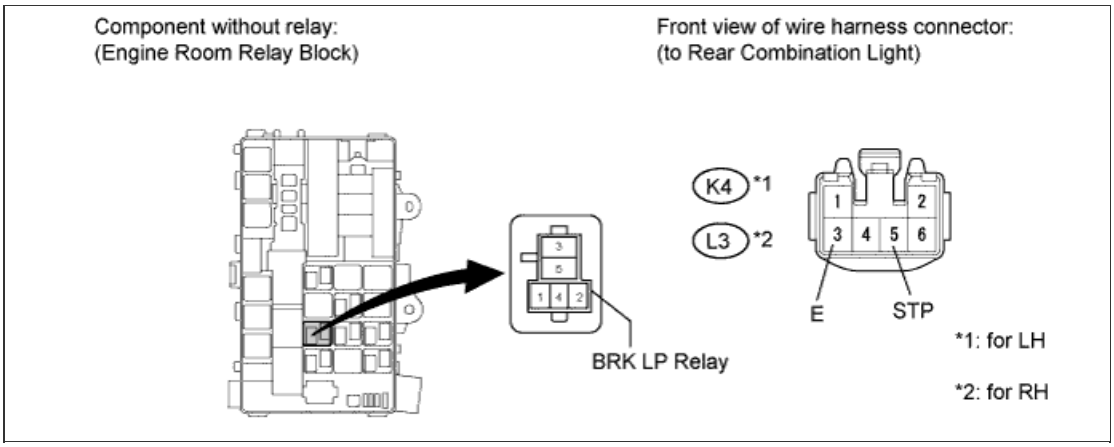
NG → REPLACE MASTER CYLINDER SOLENOID (Click here)

OK

REPLACE STOP LIGHT CONTROL RELAY ASSEMBLY (Click here)

11.CHECK HARNESS AND CONNECTOR (STOP LIGHT CONTROL RELAY - STOP LIGHT AND BODY GROUND)

a. Disconnect the A3 stop light control relay connector.



b. for L

i. Disconnect the K light connector.

ii. Measure the resistance according to the alue(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
A3 -8 (O T) - K -5 (STP)	Always	Below Ω
-3 ( ) - Body ground		
K -5 (STP) - Body ground	Always	kΩ or higher

c. for R

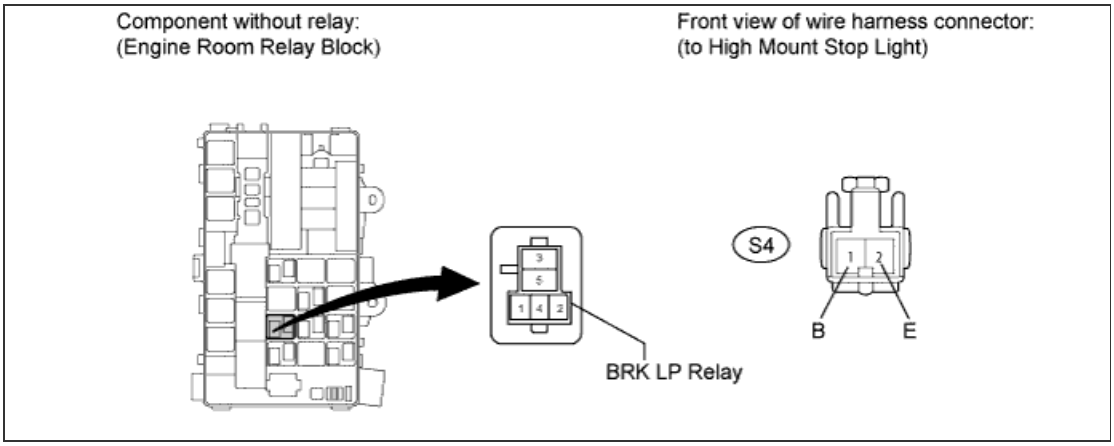
i. Disconnect the L3 light connector.

ii. Measure the resistance according to the alue(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
A3 -8 (O T) - L3-5 (STP)	Always	Below Ω
L3-3 ( ) - Body ground		
L3-5 (STP) - Body ground	Always	kΩ or higher

d. Disconnect the S light connector.



e. Measure the resistance according to the alue(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
A3 -8 (O T) - S - (B)	Always	Below Ω
S - ( ) - Body ground		
S - (B) - Body ground	Always	kΩ or higher

NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

REPLACE STOP LIGHT CONTROL RELAY ASSEMBLY (Click here)

12.INSPECT FUSE (STOP)

a. Remo e the STOP fuse from the engine room relay block.

b. Measure the resistance according to the alue(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
STOP fuse	Always	Below Ω

NG → REPLACE FUSE

OK

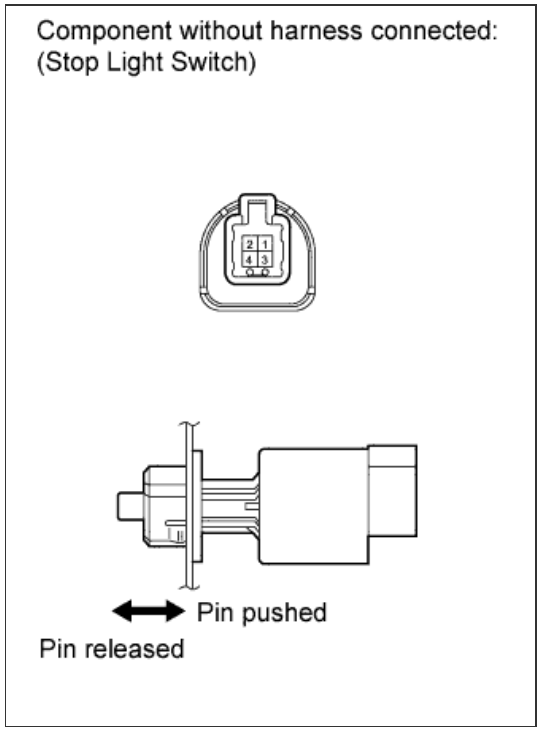
13.INSPECT STOP LIGHT SWITCH

a. Remo e the stop light switch (Click here).

b. Measure the resistance according to the alue(s) in the table below.

Standard Resistance:

Tester Connection	Switch Condition	Specified Condition
-	Switch pin released	Below Ω
-	Switch pin pushed in	kΩ or higher



NG → REPLACE STOP LIGHT SWITCH (Click here)

OK

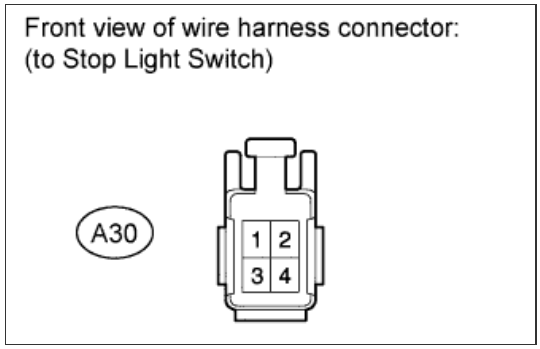
14.CHECK HARNESS AND CONNECTOR (STOP LIGHT SWITCH - BODY GROUND)

a. Disconnect the A30 stop light switch connector.

b. Measure the oltage according to the alue(s) in the table below.

Standard Voltage:

Tester Connection	Condition	Specified Condition
A30- - Body ground	Always	to



NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

15.CHECK HARNESS AND CONNECTOR (MAIN BODY ECU - STOP LIGHT SWITCH AND BATTERY)

a. Disconnect the A30 stop light switch connector.

b. Disconnect the B C connector.

c. Measure the oltage according to the alue(s) in the table below.

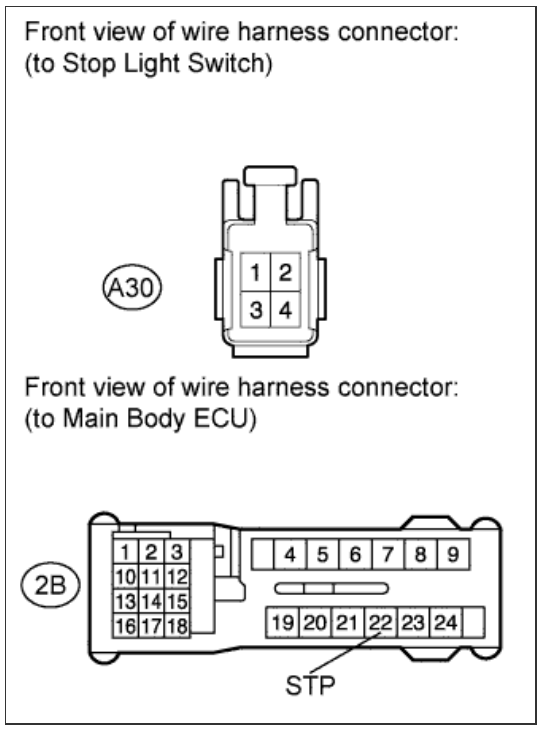
Standard Voltage:

Tester Connection	Condition	Specified Condition
B- (STP) - Body ground	Brake pedal depressed	to
	Brake pedal released	Below

d. Measure the resistance according to the alue(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
B- (STP) - A30-	lways	Below Ω
- - Body ground	Always	kΩ or higher



NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

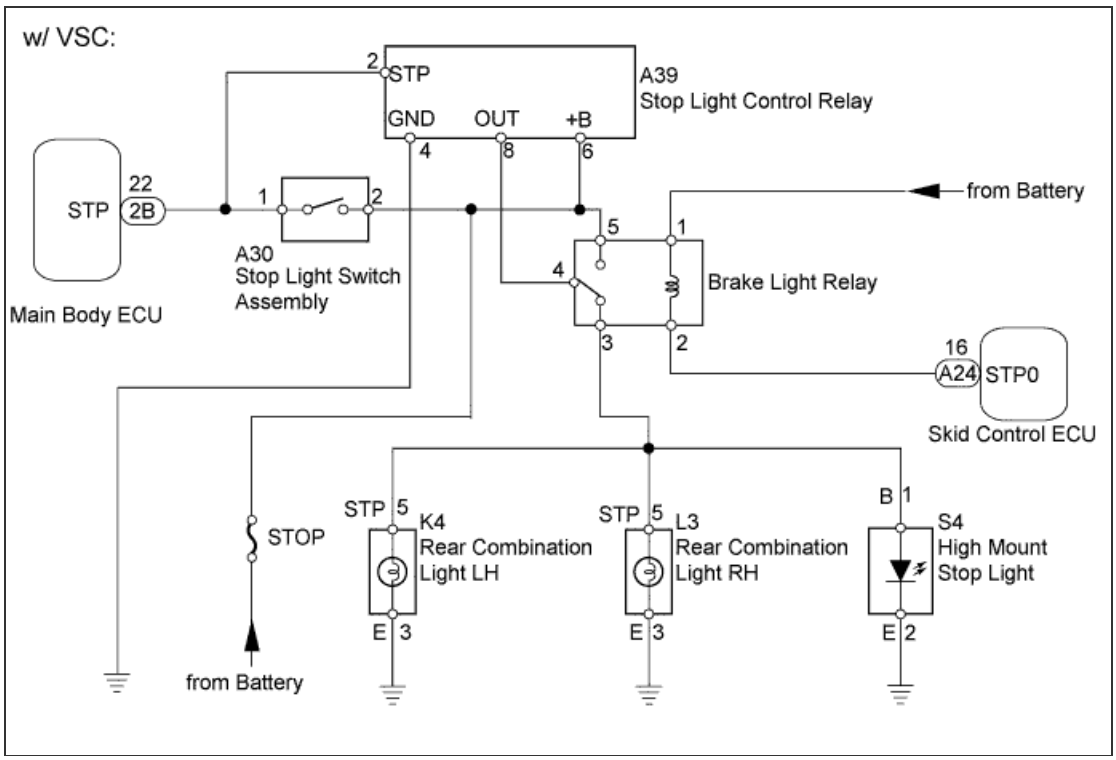
REPLACE MAIN BODY ECU

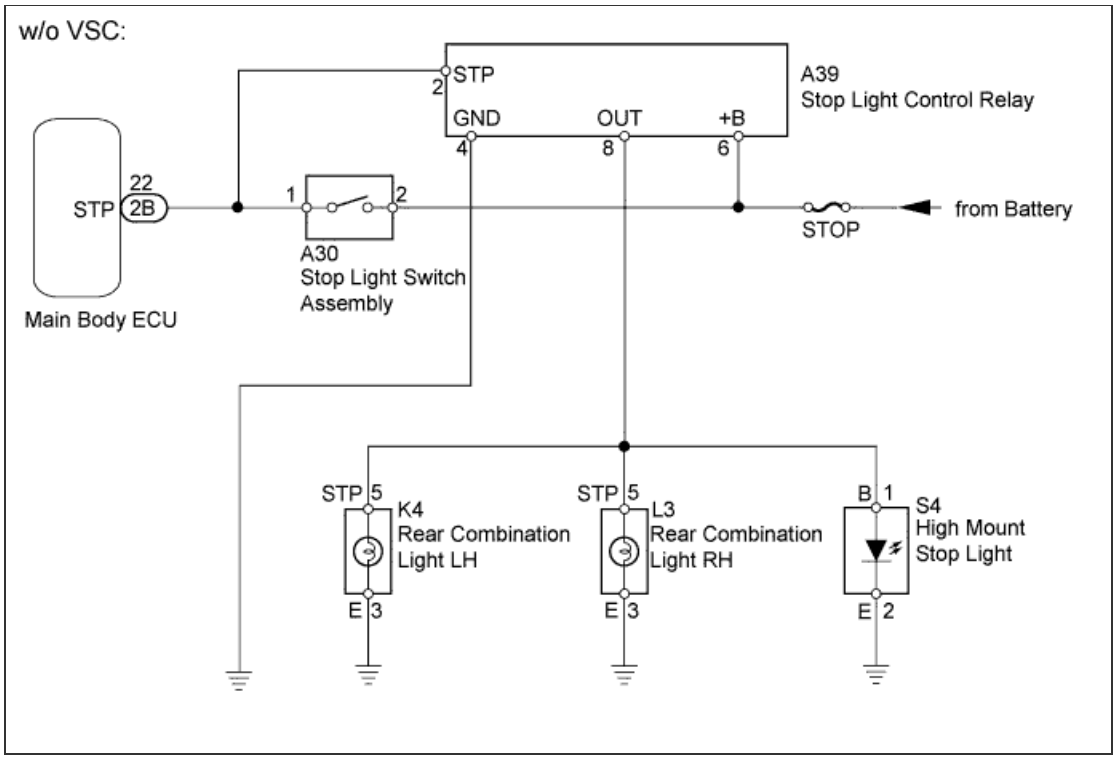
for Preparation Click here

DESCRIPTION

When the stop light switch is turned on, current flows to the stop lights to illuminate them.

WIRING DIAGRAM





INSPECTION PROCEDURE

1.READ VALUE USING INTELLIGENT TESTER (STOP LIGHT SWITCH)

a. Operate the intelligent tester according to the display and select the "Data List".

Main Body

Tester Display	Measurement Item/Range	Normal Condition	Diagnostic Note
Stop Light SW	Stop light switch/ON or OFF	ON Brake pedal depressed OFF Brake pedal released	-

OK:

On the intelligent tester screen, each item changes between ON and OFF according to above chart

NG → Go to step 12

OK

2.CHECK HARNESS AND CONNECTOR (STOP LIGHT CONTROL RELAY - BODY GROUND)

a. Remo e the stop light control relay connector.

b. Measure the oltage according to the alue(s) in the table below.

Standard Voltage:

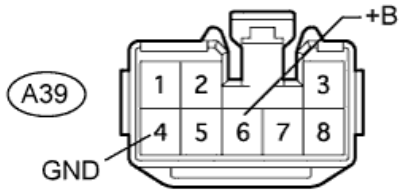
Tester Connection	Condition	Specified Condition
(B) - Body ground	Always	to

c. Measure the resistance according to the alue(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
(GND) - Body ground	Always	Below Ω

Front view of wire harness connector:
(to Stop Light Control Relay)



NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

3.CHECK HARNESS AND CONNECTOR (STOP LIGHT CONTROL RELAY - STOP LIGHT SWITCH)

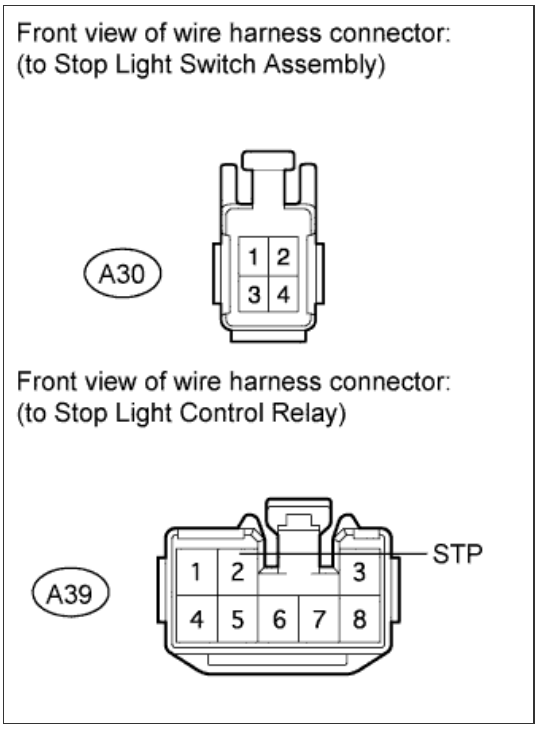
a. Disconnect the A30 stop light switch connector.

b. Disconnect the A3 relay connector.

c. Measure the resistance according to the alue(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
A30- - A3 - (STP)	Always	Below Ω
- - Body ground	Always	kΩ or higher



NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

4.CHECK VEHICLE TYPE

a. Check the ehicle type.

Result

Result	Proceed to
w/ SC	A
w/o SC	B

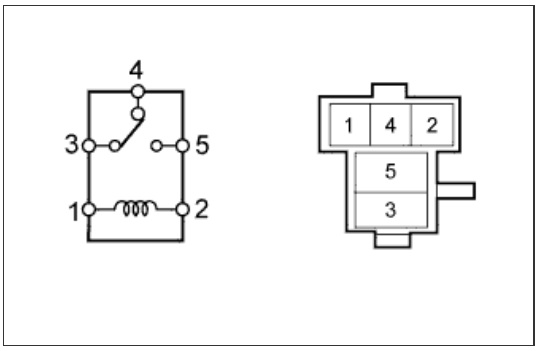
B → Go to step 11

A

5.INSPECT BRAKE LIGHT RELAY

a. Remo e the brake light relay from the engine room relay block.

b. Measure the resistance according to the alue(s) in the table below.



Standard Resistance:

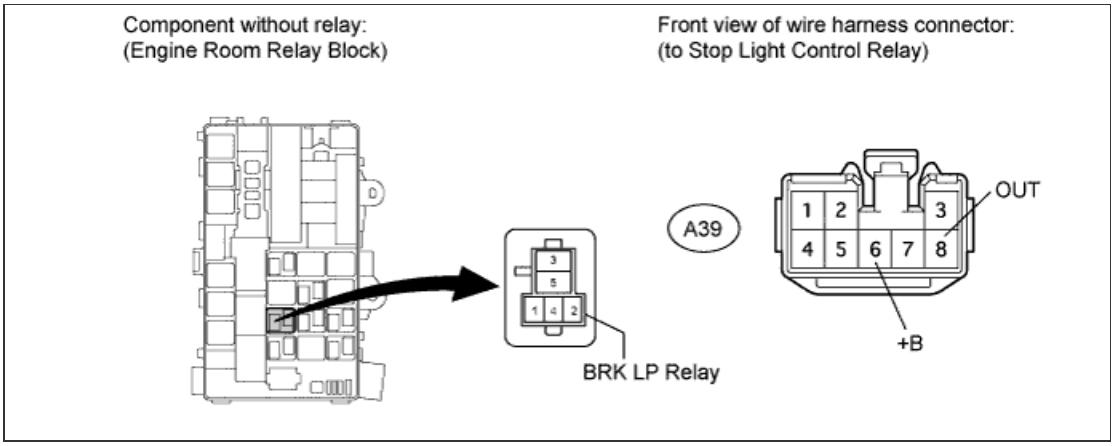
Tester Connection	Condition	Specified Condition
3 - 5	Battery oltage not applied to terminals and	kΩ or higher
	Battery oltage applied to terminals and	Below Ω
-	Battery oltage not applied to terminals and	Below Ω
	Battery oltage applied to terminals and	kΩ or higher

NG → REPLACE BRAKE LIGHT RELAY (Click here)

OK

6.CHECK HARNESS AND CONNECTOR (STOP LIGHT CONTROL RELAY - BRAKE LIGHT RELAY)

a. Remo e the brake light relay from the engine room relay block.



b. Disconnect the A3 stop light control relay connector.

c. Measure the resistance according to the alue(s) in the table below.

Standard Resistance:

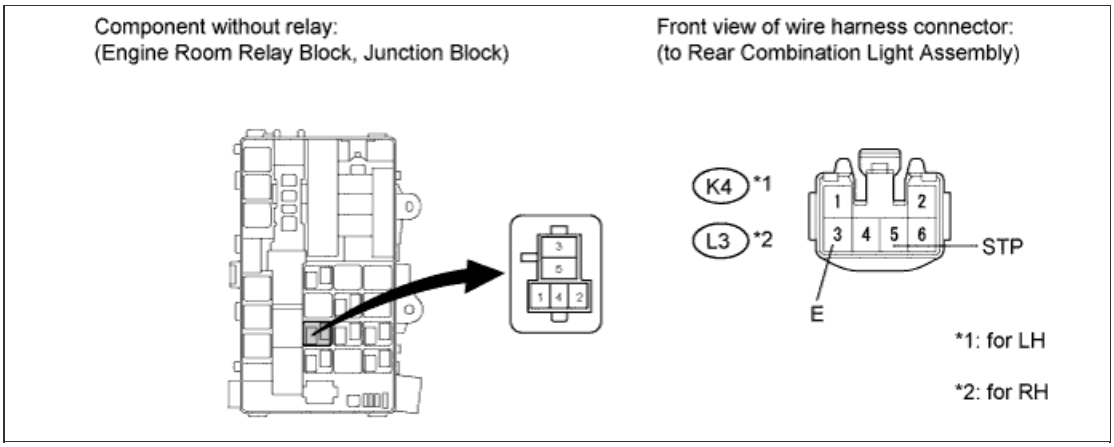
Tester Connection	Condition	Specified Condition
A3 -8 (O T) - Brake light relay terminal	lways	Below Ω
- (B) - Brake light relay terminal 5		
A3 -8 (O T) - Body ground	Always	kΩ or higher
A3 - (B) - Body ground		

NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

7.CHECK HARNESS AND CONNECTOR (BRAKE LIGHT RELAY - STOP LIGHT AND BODY GROUND)

a. Remo e the brake light relay from the engine room relay block.



b. for L

i. Disconnect the K light connector.

ii. Measure the resistance according to the alue(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
Brake light relay terminal 3 - K -5 (STP)	Always	Below Ω
-3 ( ) - Body ground		
K -5 (STP) - Body ground	Always	kΩ or higher

c. for R

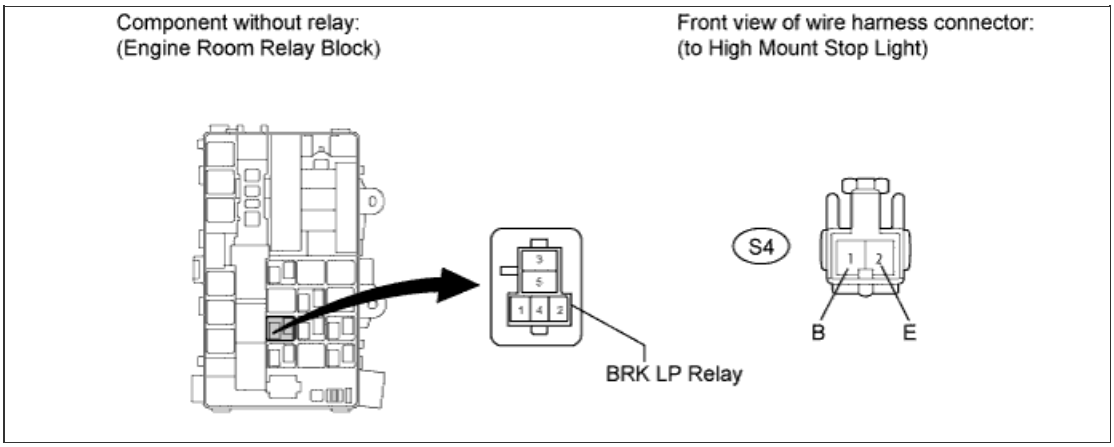
i. Disconnect the L3 light connector.

ii. Measure the resistance according to the alue(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
Brake light relay terminal 3 - L3-5 (STP)	Always	Below Ω
L3-3 ( ) - Body ground		
L3-5 (STP) - Body ground	Always	kΩ or higher

d. Disconnect the S light connector.



e. Measure the resistance according to the alue(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
Brake light relay terminal 3 - S - (B)	Always	Below Ω
S - ( ) - Body ground		
S - (B) - Body ground	Always	kΩ or higher

NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

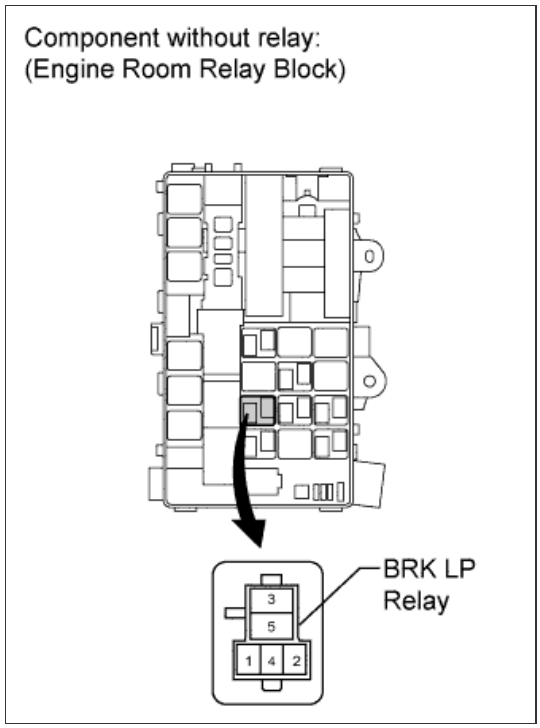
8.CHECK HARNESS AND CONNECTOR (BRAKE LIGHT RELAY - BODY GROUND)

a. Remo e the brake light relay from the engine room relay block.

b. Measure the oltage according to the alue(s) in the table below.

Standard Voltage:

Tester Connection	Switch Condition	Specified Condition
Brake light relay terminal - Body ground	ngine switch on (I	to
	ngine switch off	Below

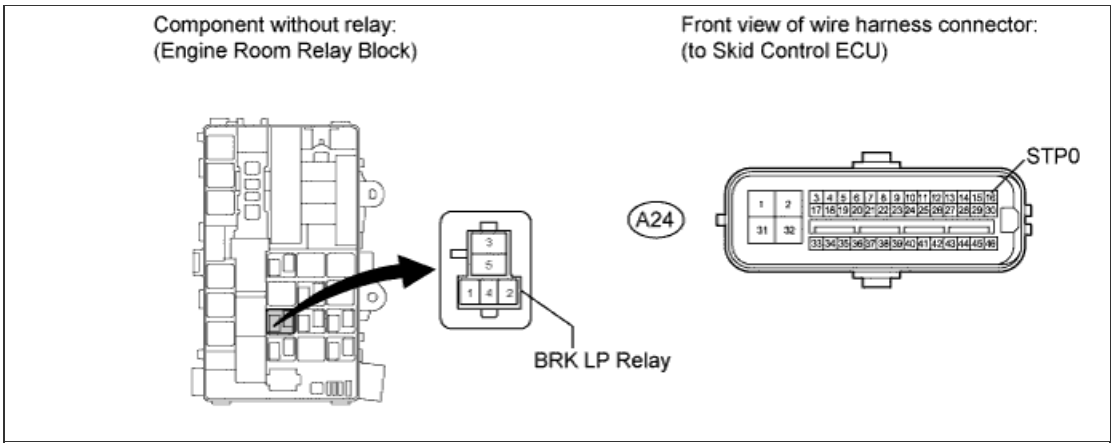


NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

9.CHECK HARNESS AND CONNECTOR (BRAKE LIGHT RELAY - SKID CONTROL ECU)

a. Remo e the brake light relay from the engine room relay block.



b. Disconnect the A C connector.

c. Measure the resistance according to the alue(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
Brake light relay terminal - A - (STP0)	Always	Below Ω
Brake light relay terminal - Body ground	Always	kΩ or higher

NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

10.CHECK STOP LIGHT CONTROL RELAY ASSEMBLY

a. Temporarily replace the stop light control relay with a new or normally functioning one.

b. Check the stop light operation.

OK:
Stop light operation is normal.

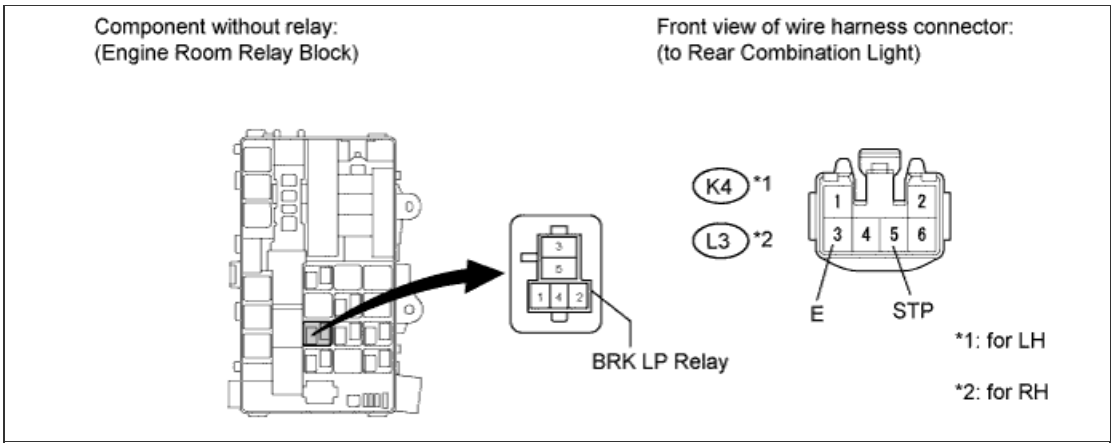
NG → REPLACE MASTER CYLINDER SOLENOID (Click here)

OK

REPLACE STOP LIGHT CONTROL RELAY ASSEMBLY (Click here)

11.CHECK HARNESS AND CONNECTOR (STOP LIGHT CONTROL RELAY - STOP LIGHT AND BODY GROUND)

a. Disconnect the A3 stop light control relay connector.



b. for L

i. Disconnect the K light connector.

ii. Measure the resistance according to the alue(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
A3 -8 (O T) - K -5 (STP)	Always	Below Ω
-3 ( ) - Body ground		
K -5 (STP) - Body ground	Always	kΩ or higher

c. for R

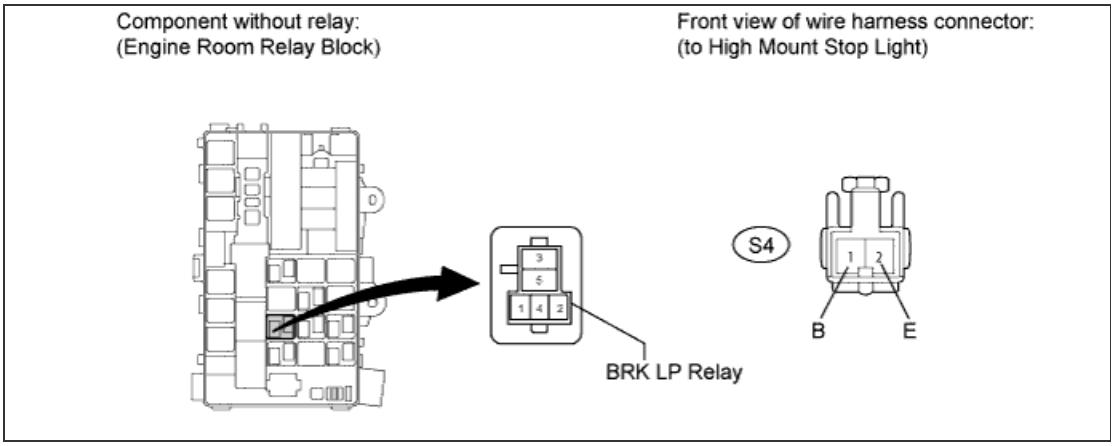
i. Disconnect the L3 light connector.

ii. Measure the resistance according to the alue(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
A3 -8 (O T) - L3-5 (STP)	Always	Below Ω
L3-3 ( ) - Body ground		
L3-5 (STP) - Body ground	Always	kΩ or higher

d. Disconnect the S light connector.



e. Measure the resistance according to the alue(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
A3 -8 (O T) - S - (B)	Always	Below Ω
S - ( ) - Body ground		
S - (B) - Body ground	Always	kΩ or higher

NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

REPLACE STOP LIGHT CONTROL RELAY ASSEMBLY (Click here)

12.INSPECT FUSE (STOP)

a. Remo e the STOP fuse from the engine room relay block.

b. Measure the resistance according to the alue(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
STOP fuse	Always	Below Ω

NG → REPLACE FUSE

OK

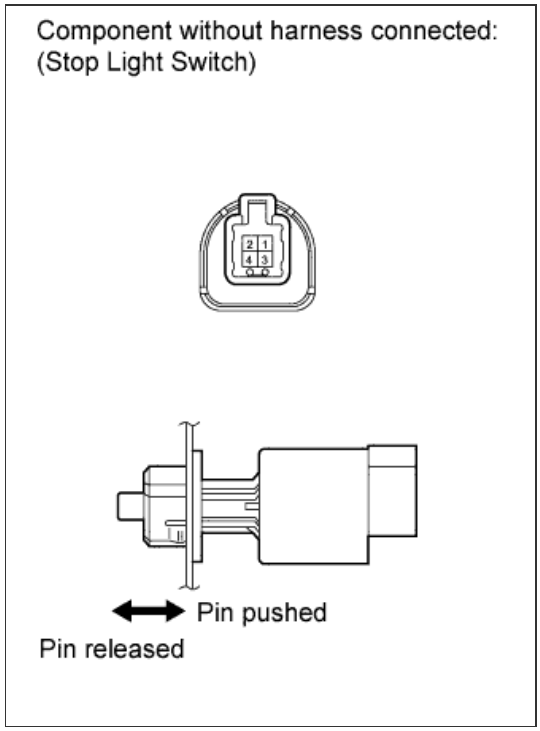
13.INSPECT STOP LIGHT SWITCH

a. Remo e the stop light switch (Click here).

b. Measure the resistance according to the alue(s) in the table below.

Standard Resistance:

Tester Connection	Switch Condition	Specified Condition
-	Switch pin released	Below Ω
-	Switch pin pushed in	kΩ or higher



NG → REPLACE STOP LIGHT SWITCH (Click here)

OK

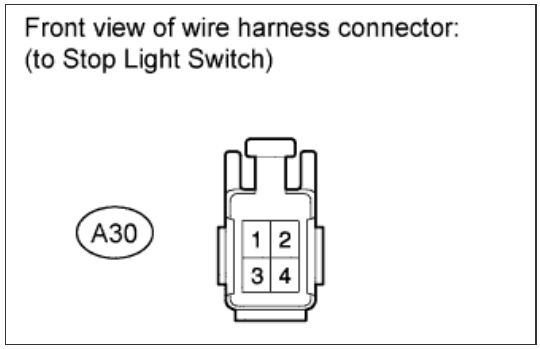
14.CHECK HARNESS AND CONNECTOR (STOP LIGHT SWITCH - BODY GROUND)

a. Disconnect the A30 stop light switch connector.

b. Measure the oltage according to the alue(s) in the table below.

Standard Voltage:

Tester Connection	Condition	Specified Condition
A30- - Body ground	Always	to



NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

15.CHECK HARNESS AND CONNECTOR (MAIN BODY ECU - STOP LIGHT SWITCH AND BATTERY)

a. Disconnect the A30 stop light switch connector.

b. Disconnect the B C connector.

c. Measure the oltage according to the alue(s) in the table below.

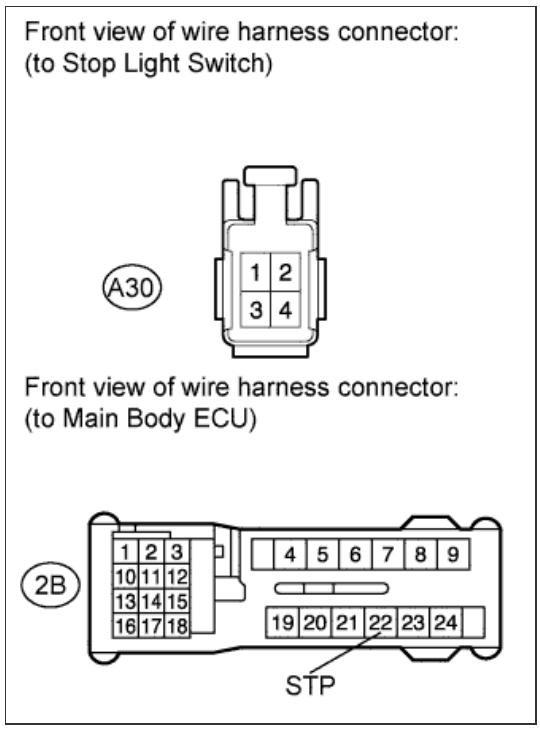
Standard Voltage:

Tester Connection	Condition	Specified Condition
B- (STP) - Body ground	Brake pedal depressed	to
	Brake pedal released	Below

d. Measure the resistance according to the alue(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
B- (STP) - A30-	lways	Below Ω
- - Body ground	Always	kΩ or higher



NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

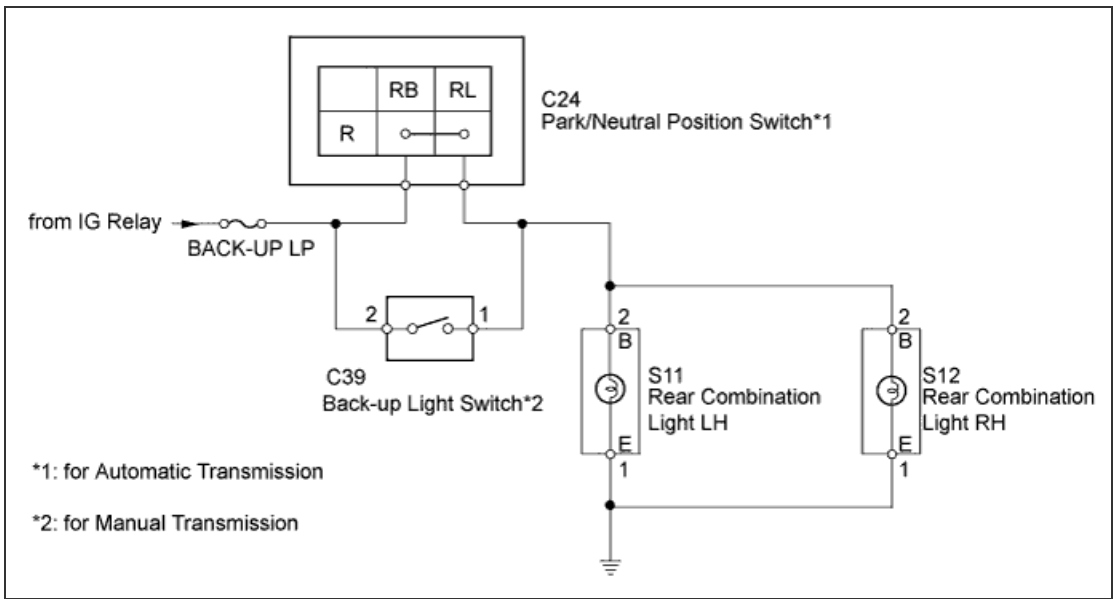
REPLACE MAIN BODY ECU

for Preparation Click here

DESCRIPTION

The park/neutral position switch turns on when the shift lever is moved to R, causing the back-up lights to illuminate.

WIRING DIAGRAM



INSPECTION PROCEDURE

1.INSPECT FUSE (BK/UP LP)

a. Remove the BK/UP LP fuse from the instrument panel junction block.

b. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
BK/UP LP fuse	Always	Below 1 Ω

NG → REPLACE FUSE

OK

2.INSPECT REAR COMBINATION LIGHT

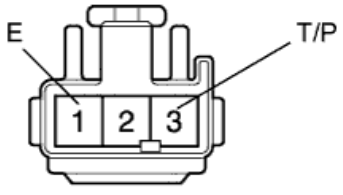
a. Remove the rear combination light (Click here).

b. Apply battery voltage to the terminals of the connector, and check the LED illumination condition.

OK:

Measurement Condition	Specified Condition
Battery positive (+) → Terminal 3 (T/P) Battery negative (-) → Terminal 1 (E)	Light illuminates

Component without harness connected:
(Rear Combination Light)



NG → REPLACE REAR COMBINATION LIGHT (Click here)

OK

3.CHECK VEHICLE TYPE

a. Check the vehicle type.

Result

Result	Proceed to
for Automatic Transmission	A
for Manual Transmission	B

B → Go to step 7

A

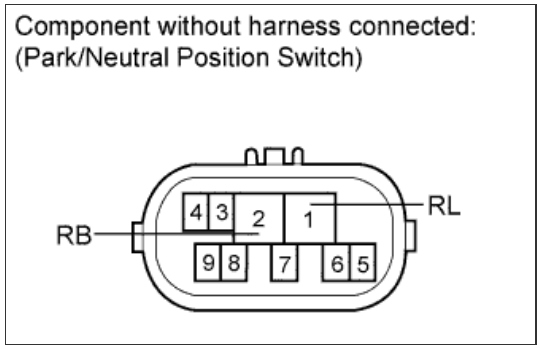
4.INSPECT PARK/NEUTRAL POSITION SWITCH

a. Remove the park/neutral position switch (Click here).

b. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Connection
2 (RB) - 1 (RL)	Shift lever in R	Below 1 Ω
2 (RB) - 1 (RL)	Shift lever not in R	10 kΩ or higher



NG → REPLACE PARK/NEUTRAL POSITION SWITCH (Click here)

OK

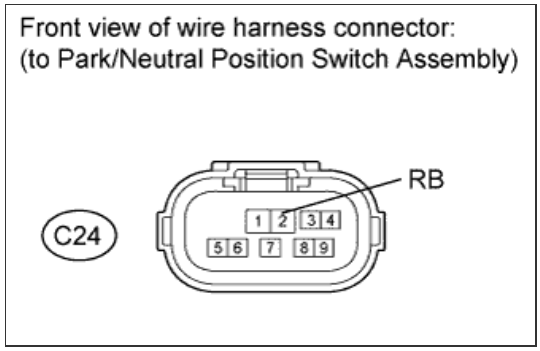
5.CHECK HARNESS AND CONNECTOR (PARK/NEUTRAL POSITION SWITCH - BODY GROUND)

a. Disconnect the C24 park/neutral position switch connector.

b. Measure the voltage according to the value(s) in the table below.

Standard Voltage:

Tester Connection	Switch Condition	Specified Condition
C24-2 (RB) - Body ground	Engine switch on (IG)	11 to 14 V



NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

6.CHECK HARNESS AND CONNECTOR (PARK/NEUTRAL POSITION SWITCH - BACK-UP LIGHT AND BODY GROUND)

a. Disconnect the C24 park/neutral position switch connector.

b. for LH:

i. Disconnect the S11 light connector.

ii. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
C24-1 (RL) -		

S11-2 (B)	Always	Below 1 Ω
S11-1 (E) - Body ground		
S11-2 (B) - Body ground	Always	10 kΩ or higher

c. for RH:

i. Disconnect the S12 light connector.

ii. Measure the resistance according to the value(s) in the table below.

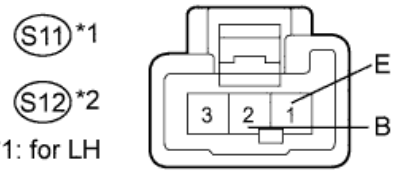
Standard Resistance:

Tester Connection	Condition	Specified Condition
C24-1 (RL) - S12-2 (B)	Always	Below 1 Ω
S12-1 (E) - Body ground		
S12-2 (B) - Body ground	Always	10 kΩ or higher

Front view of wire harness connector:
(to Park/Neutral Position Switch Assembly)



Front view of wire harness connector:
(to Rear Combination Light Assembly)



NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

PROCEED TO NEXT INSPECTION PROCEDURE SHOWN IN PROBLEM SYMPTOMS TABLE (Click here)

7.INSPECT BACK-UP LIGHT SWITCH

a. Remove the back-up light switch (Click here).

b. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Switch Condition	Specified Condition
1 - 2	On (pushed)	Below 1 Ω
1 - 2	Off (released)	10 kΩ or higher

Component without harness connected:
(Back-up Light Switch Assembly)



NG → REPLACE BACK-UP LIGHT SWITCH ASSEMBLY (Click here)

OK

8.CHECK HARNESS AND CONNECTOR (BACK-UP LIGHT SWITCH - BODY GROUND)

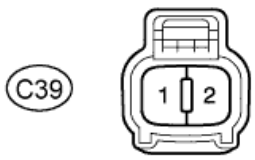
a. Disconnect the C39 back-up light switch connector.

b. Measure the voltage according to the value(s) in the table below.

Standard Voltage:

Tester Connection	Switch Condition	Specified Condition
C39-2 - Body ground	Engine switch on (IG)	11 to 14 V

Front view of wire harness connector:
(to Back-up Light Switch Assembly)



NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

9.CHECK HARNESS AND CONNECTOR (BACK-UP LIGHT SWITCH - BACK-UP LIGHT AND BODY GROUND)

a. Disconnect the C39 back-up light switch connector.

b. for LH:

i. Disconnect the S11 light connector.

ii. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
C39-1 - S11-2 (B)	Always	Below 1 Ω
S11-1 (E) - Body ground		
S11-2 (B) - Body ground	Always	10 kΩ or higher

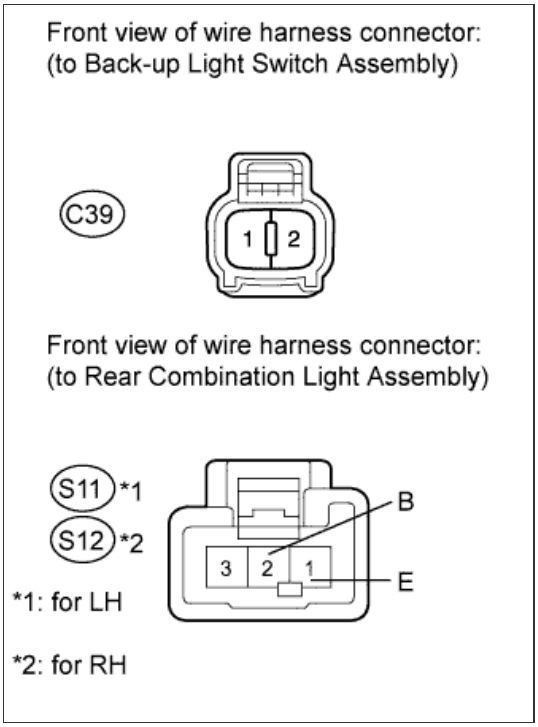
c. for RH:

i. Disconnect the S12 light connector.

ii. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
C39-1 - S12-2 (B)	Always	Below 1 Ω
S12-1 (E) - Body ground		
S12-2 (B) - Body ground	Always	10 kΩ or higher



NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

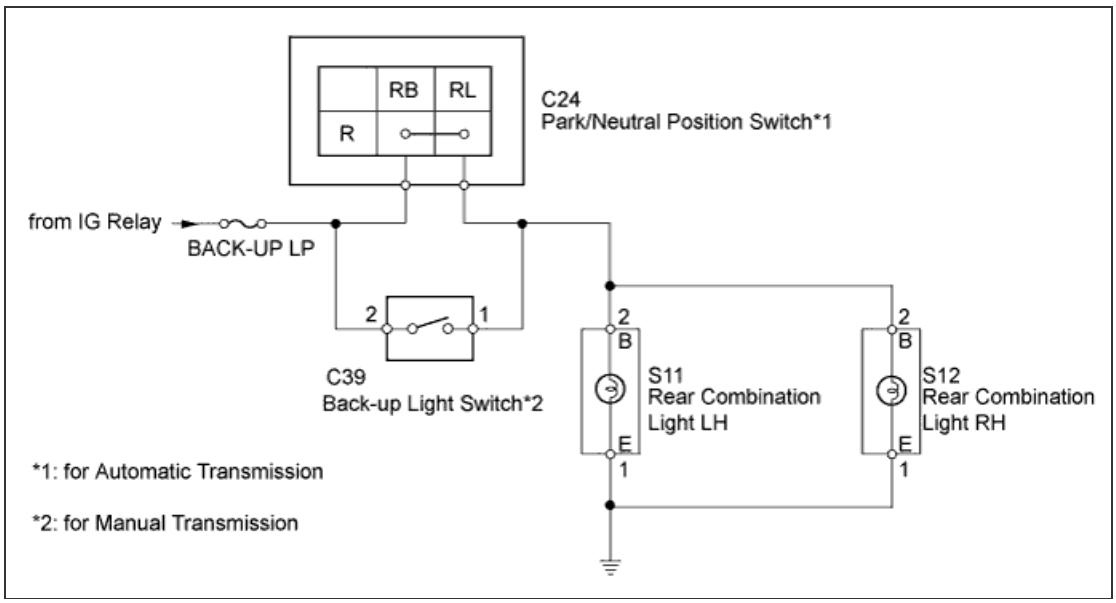
PROCEED TO NEXT INSPECTION PROCEDURE SHOWN IN PROBLEM SYMPTOMS TABLE (Click here)

for Preparation Click here

DESCRIPTION

The park/neutral position switch turns on when the shift lever is moved to R, causing the back-up lights to illuminate.

WIRING DIAGRAM



INSPECTION PROCEDURE

1.INSPECT FUSE (BK/UP LP)

a. Remove the BK/UP LP fuse from the instrument panel junction block.

b. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
BK/UP LP fuse	Always	Below 1 Ω

NG → REPLACE FUSE

OK

2.INSPECT REAR COMBINATION LIGHT

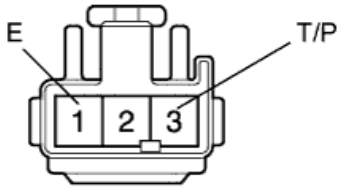
a. Remove the rear combination light (Click here).

b. Apply battery voltage to the terminals of the connector, and check the LED illumination condition.

OK:

Measurement Condition	Specified Condition
Battery positive (+) → Terminal 3 (T/P) Battery negative (-) → Terminal 1 (E)	Light illuminates

Component without harness connected:
(Rear Combination Light)



NG → REPLACE REAR COMBINATION LIGHT (Click here)

OK

3.CHECK VEHICLE TYPE

a. Check the vehicle type.

Result

Result	Proceed to
for Automatic Transmission	A
for Manual Transmission	B

B → Go to step 7

A

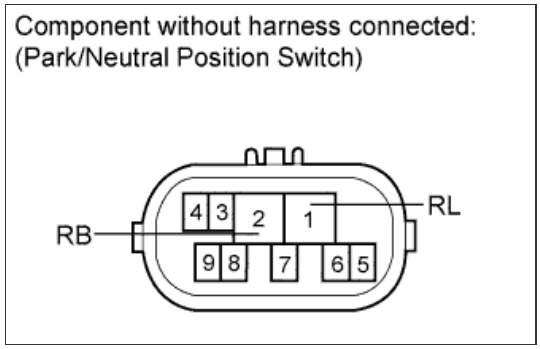
4.INSPECT PARK/NEUTRAL POSITION SWITCH

a. Remove the park/neutral position switch (Click here).

b. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Connection
2 (RB) - 1 (RL)	Shift lever in R	Below 1 Ω
2 (RB) - 1 (RL)	Shift lever not in R	10 kΩ or higher



NG → REPLACE PARK/NEUTRAL POSITION SWITCH (Click here)

OK

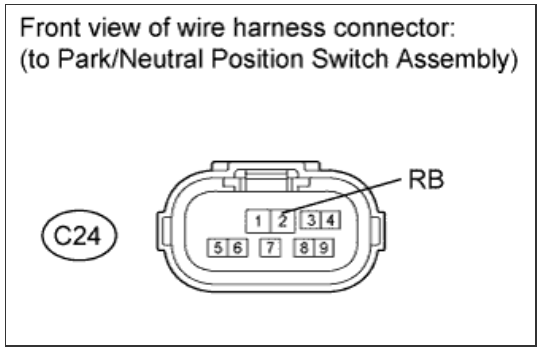
5.CHECK HARNESS AND CONNECTOR (PARK/NEUTRAL POSITION SWITCH - BODY GROUND)

a. Disconnect the C24 park/neutral position switch connector.

b. Measure the voltage according to the value(s) in the table below.

Standard Voltage:

Tester Connection	Switch Condition	Specified Condition
C24-2 (RB) - Body ground	Engine switch on (IG)	11 to 14 V



NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

6.CHECK HARNESS AND CONNECTOR (PARK/NEUTRAL POSITION SWITCH - BACK-UP LIGHT AND BODY GROUND)

a. Disconnect the C24 park/neutral position switch connector.

b. for LH:

i. Disconnect the S11 light connector.

ii. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
C24-1 (RL) -		

S11-2 (B)	Always	Below 1 Ω
S11-1 (E) - Body ground		
S11-2 (B) - Body ground	Always	10 kΩ or higher

c. for RH:

i. Disconnect the S12 light connector.

ii. Measure the resistance according to the value(s) in the table below.

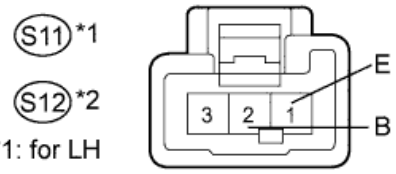
Standard Resistance:

Tester Connection	Condition	Specified Condition
C24-1 (RL) - S12-2 (B)	Always	Below 1 Ω
S12-1 (E) - Body ground		
S12-2 (B) - Body ground	Always	10 kΩ or higher

Front view of wire harness connector:
(to Park/Neutral Position Switch Assembly)



Front view of wire harness connector:
(to Rear Combination Light Assembly)



NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

PROCEED TO NEXT INSPECTION PROCEDURE SHOWN IN PROBLEM SYMPTOMS TABLE (Click here)

7.INSPECT BACK-UP LIGHT SWITCH

a. Remove the back-up light switch (Click here).

b. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Switch Condition	Specified Condition
1 - 2	On (pushed)	Below 1 Ω
1 - 2	Off (released)	10 kΩ or higher

Component without harness connected:
(Back-up Light Switch Assembly)



NG → REPLACE BACK-UP LIGHT SWITCH ASSEMBLY (Click here)

OK

8.CHECK HARNESS AND CONNECTOR (BACK-UP LIGHT SWITCH - BODY GROUND)

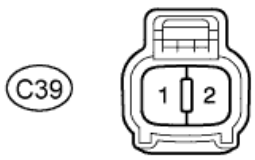
a. Disconnect the C39 back-up light switch connector.

b. Measure the voltage according to the value(s) in the table below.

Standard Voltage:

Tester Connection	Switch Condition	Specified Condition
C39-2 - Body ground	Engine switch on (IG)	11 to 14 V

Front view of wire harness connector:
(to Back-up Light Switch Assembly)



NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

9.CHECK HARNESS AND CONNECTOR (BACK-UP LIGHT SWITCH - BACK-UP LIGHT AND BODY GROUND)

a. Disconnect the C39 back-up light switch connector.

b. for LH:

i. Disconnect the S11 light connector.

ii. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
C39-1 - S11-2 (B)	Always	Below 1 Ω
S11-1 (E) - Body ground		
S11-2 (B) - Body ground	Always	10 kΩ or higher

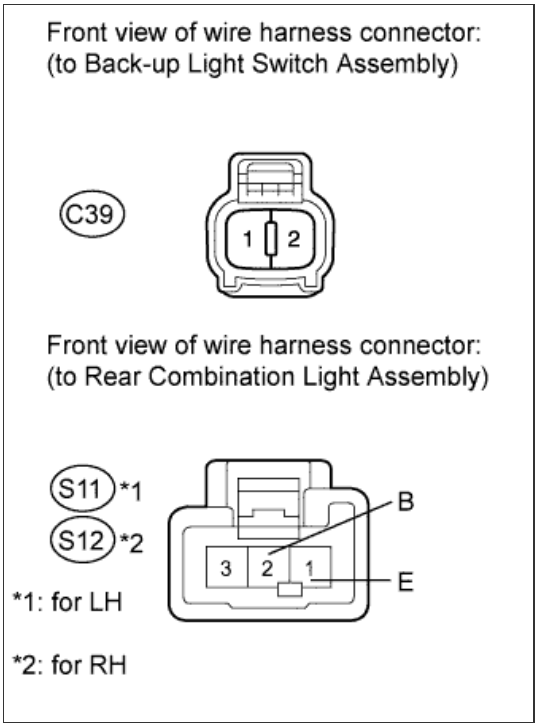
c. for RH:

i. Disconnect the S12 light connector.

ii. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
C39-1 - S12-2 (B)	Always	Below 1 Ω
S12-1 (E) - Body ground		
S12-2 (B) - Body ground	Always	10 kΩ or higher



NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

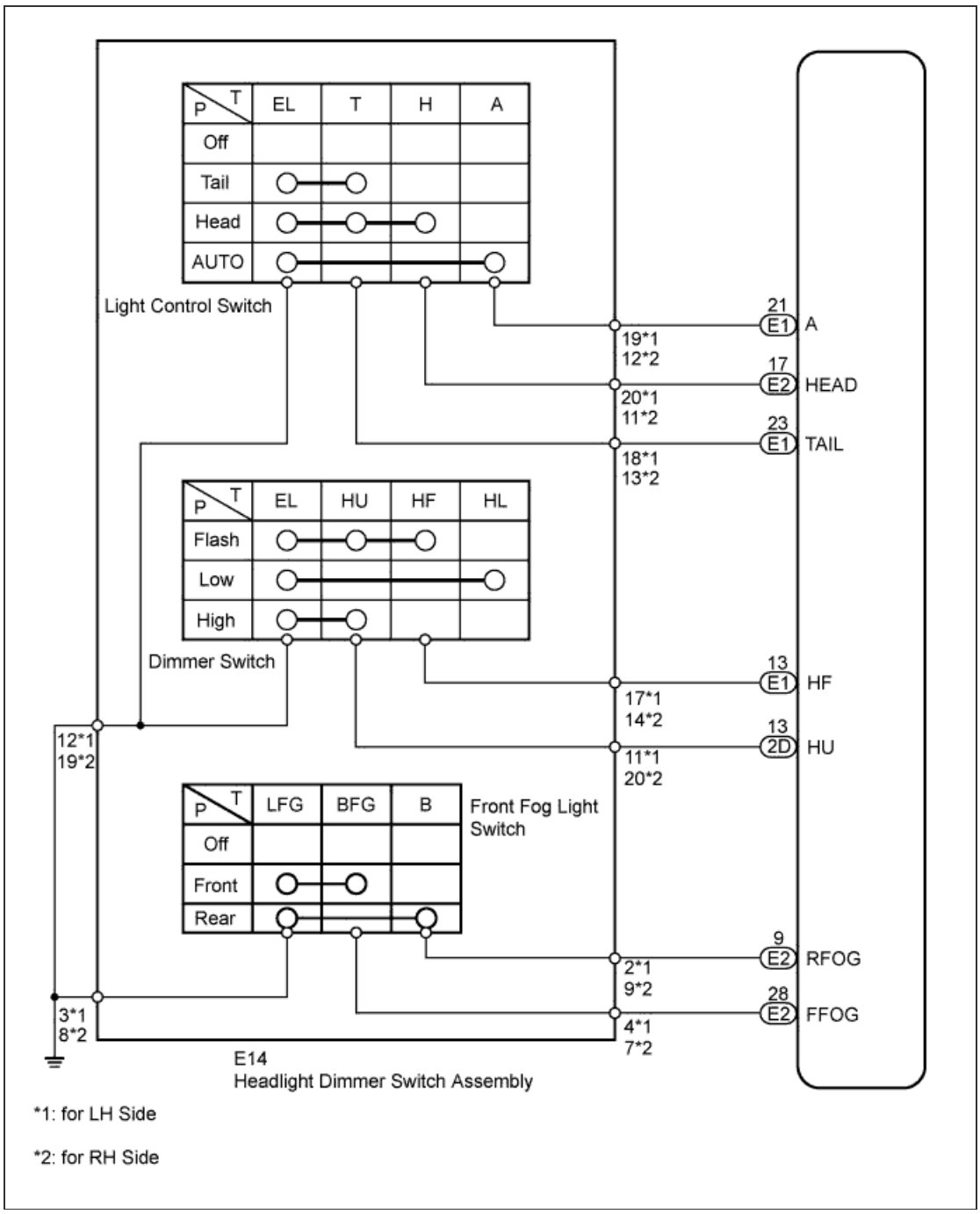
PROCEED TO NEXT INSPECTION PROCEDURE SHOWN IN PROBLEM SYMPTOMS TABLE (Click here)

for Preparation Click here

DESCRIPTION

The main body ECU receives light control switch, dimmer switch and front fog light switch information signals from the headlight dimmer switch.

WIRING DIAGRAM



INSPECTION PROCEDURE

1.READ VALUE USING INTELLIGENT TESTER (HEADLIGHT DIMMER SWITCH)

a. Operate the intelligent tester according to the display and select the "Data List".

Main Body

Tester Display	Measurement Item/Range	Normal Condition	Diagnostic Note
Dimmer SW	Dimmer switch signal/ON or OFF	ON: Dimmer switch on OFF: Dimmer switch off	-
		ON: Passing light switch on	

Passing Light SW	Passing light switch signal/ON or OFF	OFF: Passing light switch off	-
Front Fog Light SW	Front fog light switch signal/ON or OFF	ON: Front fog light switch on OFF: Front fog light switch off	-
Rear Fog Light SW	Rear fog light switch signal/ON or OFF	ON: Rear fog light switch on OFF: Rear fog light switch off	-
Auto Light SW	Auto light switch signal/ON or OFF	ON: Auto light switch on OFF: Auto light switch off	-
Head Light SW (Head)	Headlight switch signal/ON or OFF	ON: Headlight switch (Head) on OFF: Headlight switch (Head) off	-
Head Light SW (Tail)	Taillight switch signal/ON or OFF	ON: Headlight switch (Tail) on OFF: Headlight switch (Tail) off	-

OK:

When combination light switch operation is performed, the result will be the same as above.

NG → **Go to step 2**

OK

PROCEED TO NEXT CIRCUIT INSPECTION SHOWN IN PROBLEM SYMPTOMS TABLE (Click here)

2.INSPECT HEADLIGHT DIMMER SWITCH ASSEMBLY

a. Remove the headlight dimmer switch (Click here).

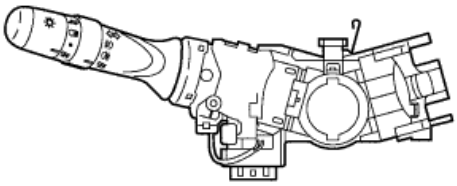
b. for LH Side:

i. Measure the resistance according to the value(s) in the table below.

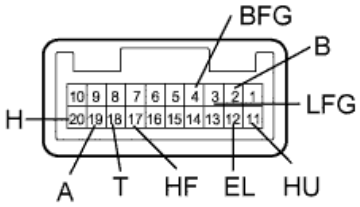
Standard Resistance:

Tester Connection	Switch Condition	Specified Condition
18 (T) - 12 (EL)	Light control switch tail	Below 1 Ω
20 (H) - 12 (EL)	Light control switch head	
18 (T) - 12 (EL)		
19 (A) - 12 (EL)	Light control switch AUTO	
4 (BFG) - 3 (LFG)	Front fog light switch on	
2 (B) - 3 (LFG)	Rear fog light switch on	
17 (HF) - 12 (EL)	Dimmer switch flash	
11 (HU) - 12 (EL)	Dimmer switch hi beam	

for LH Side:



Component without harness connected:



H

c. for RH Side:

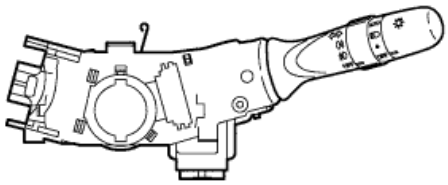
i. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

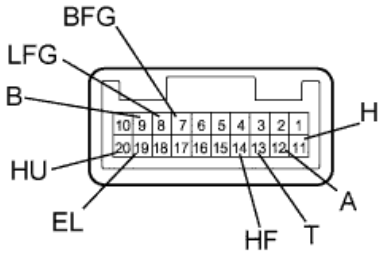
Tester Connection	Condition	Specified Condition
13 (T) - 19 (EL)	Light control switch tail	Below 1 Ω
11 (H) - 19 (EL)	Light control switch head	
13 (T) - 19 (EL)		
12 (AUTO) - 19 (EL)	Light control switch AUTO	
7 (BFG) - 8 (LFG)	Front fog light switch on	

9 (B) - 8 (LFG)	Rear fog light switch on	
14 (HF) - 19 (EL)	Dimmer switch flash	
20 (HU) - 19 (EL)	Dimmer switch hi beam	

for RH Side:



Component without harness connected:
(Headlight Dimmer Switch Assembly)



H

NG → REPLACE HEADLIGHT DIMMER SWITCH ASSEMBLY (Click here)

OK

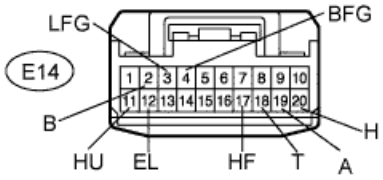
3.CHECK HARNESS AND CONNECTOR (HEADLIGHT DIMMER SWITCH - MAIN BODY ECU AND BODY GROUND)

a. Disconnect the E14 switch connector.

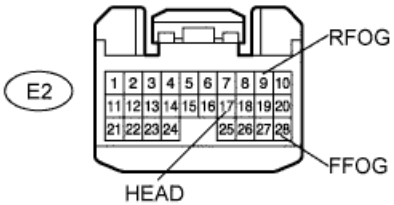
b. for LH Side:

i. Disconnect the E1, E2 and 2D ECU connectors.

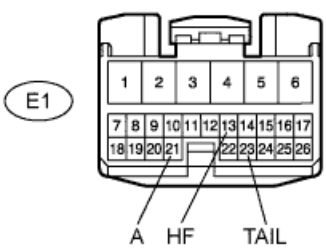
Front view of wire harness connector:
(to Headlight Dimmer Switch Assembly)



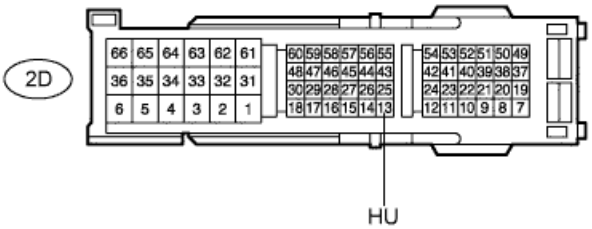
Front view of wire harness connector:
(to Main Body ECU)



Front view of wire harness connector:
(to Main Body ECU)



Front view of wire harness connector:
(to Main Body ECU)



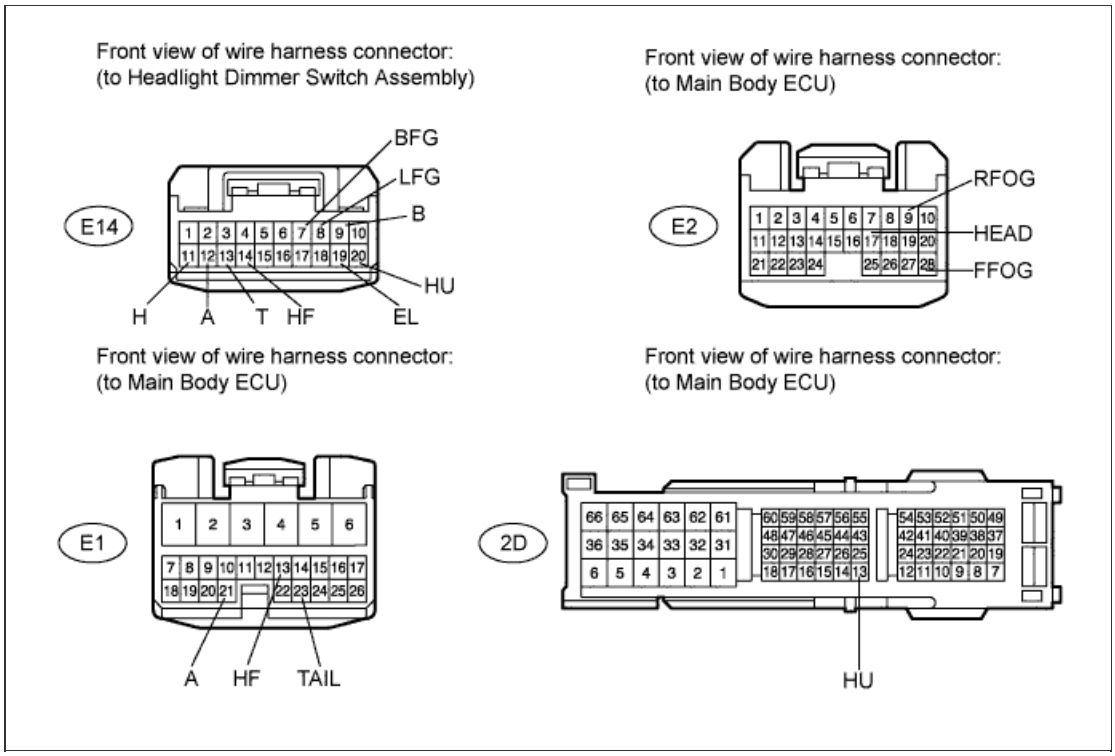
ii. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
E14-4 (BFG) - E2-28 (FFOG)	Always	Below 1 Ω
E14-2 (B) - E2-9 (RFGO)		
E14-19 (A) - E1-21 (A)		
E14-20 (H) - E2-17 (HEAD)		
E14-18 (T) - E1-23 (TAIL)		
E14-17 (HF) - E1-13 (HF)		
E14-11 (HU) - 2D-13 (HU)		
E14-12 (EL) - Body ground		
E14-3 (LFG) - Body ground		
E14-4 (BFG) - Body ground	Always	10 kΩ or higher
E14-2 (B) - Body ground		
E14-19 (A) - Body ground		
E14-20 (H) - Body ground		
E14-18 (T) - Body ground		
E14-17 (HF) - Body ground		
E14-11 (HU) - Body ground		

c. for RH Side:

i. Disconnect the E1, E2 and 2D ECU connectors.



ii. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
E14-7 (BFG) - E2-28 (FFOG)	Always	Below 1 Ω
E14-9 (B) - E2-9 (RFOG)		
E14-12 (A) - E1-21 (A)		
E14-11 (H) - E2-17 (HEAD)		
E14-13 (T) - E1-23 (TAIL)		
E14-14 (HF) - E1-13 (HF)		
E14-20 (HU) - 2D-13 (HU)		
E14-19 (EL) - Body ground		
E14-8 (LFG) - Body ground		
E14-7 (BFG) - Body ground	Always	10 kΩ or higher
E14-9 (B) - Body ground		
E14-12 (A) - Body ground		
E14-11 (H) - Body ground		
E14-13 (T) - Body ground		
E14-14 (HF) - Body ground		
E14-20 (HU) - Body ground		

NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

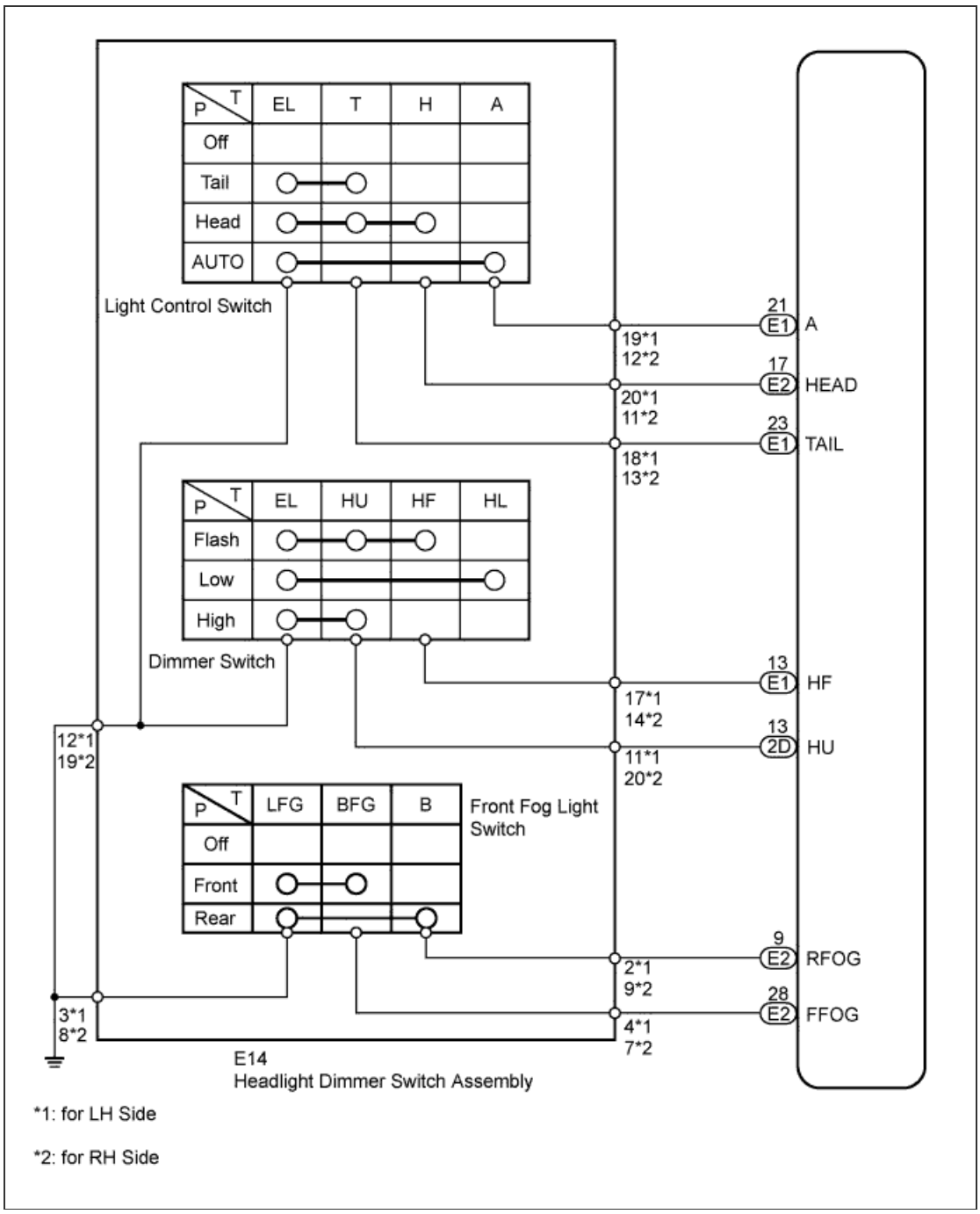
REPLACE MAIN BODY ECU

for Preparation Click here

DESCRIPTION

The main body ECU receives light control switch, dimmer switch and front fog light switch information signals from the headlight dimmer switch.

WIRING DIAGRAM



INSPECTION PROCEDURE

1.READ VALUE USING INTELLIGENT TESTER (HEADLIGHT DIMMER SWITCH)

a. Operate the intelligent tester according to the display and select the "Data List".

Main Body

Tester Display	Measurement Item/Range	Normal Condition	Diagnostic Note
Dimmer SW	Dimmer switch signal/ON or OFF	ON: Dimmer switch on OFF: Dimmer switch off	-
		ON: Passing light switch on	

Passing Light SW	Passing light switch signal/ON or OFF	OFF: Passing light switch off	-
Front Fog Light SW	Front fog light switch signal/ON or OFF	ON: Front fog light switch on OFF: Front fog light switch off	-
Rear Fog Light SW	Rear fog light switch signal/ON or OFF	ON: Rear fog light switch on OFF: Rear fog light switch off	-
Auto Light SW	Auto light switch signal/ON or OFF	ON: Auto light switch on OFF: Auto light switch off	-
Head Light SW (Head)	Headlight switch signal/ON or OFF	ON: Headlight switch (Head) on OFF: Headlight switch (Head) off	-
Head Light SW (Tail)	Taillight switch signal/ON or OFF	ON: Headlight switch (Tail) on OFF: Headlight switch (Tail) off	-

OK:

When combination light switch operation is performed, the result will be the same as above.

NG → **Go to step 2**

OK

PROCEED TO NEXT CIRCUIT INSPECTION SHOWN IN PROBLEM SYMPTOMS TABLE (Click here)

2.INSPECT HEADLIGHT DIMMER SWITCH ASSEMBLY

a. Remove the headlight dimmer switch (Click here).

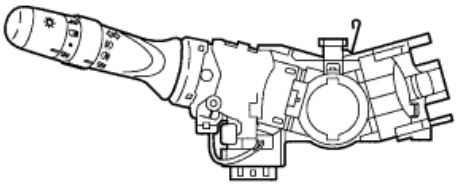
b. for LH Side:

i. Measure the resistance according to the value(s) in the table below.

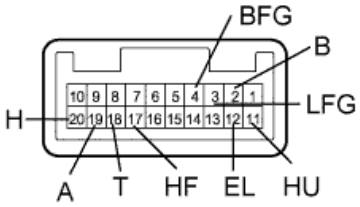
Standard Resistance:

Tester Connection	Switch Condition	Specified Condition
18 (T) - 12 (EL)	Light control switch tail	Below 1 Ω
20 (H) - 12 (EL)	Light control switch head	
18 (T) - 12 (EL)		
19 (A) - 12 (EL)	Light control switch AUTO	
4 (BFG) - 3 (LFG)	Front fog light switch on	
2 (B) - 3 (LFG)	Rear fog light switch on	
17 (HF) - 12 (EL)	Dimmer switch flash	
11 (HU) - 12 (EL)	Dimmer switch hi beam	

for LH Side:



Component without harness connected:



H

c. for RH Side:

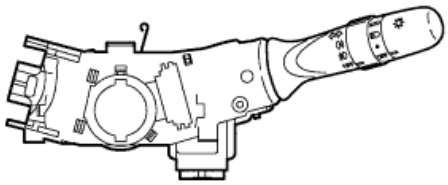
i. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

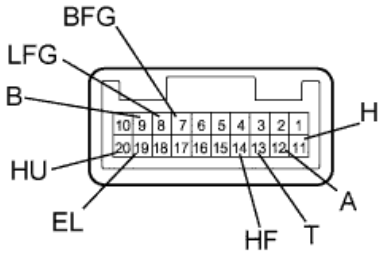
Tester Connection	Condition	Specified Condition
13 (T) - 19 (EL)	Light control switch tail	Below 1 Ω
11 (H) - 19 (EL)	Light control switch head	
13 (T) - 19 (EL)		
12 (AUTO) - 19 (EL)	Light control switch AUTO	
7 (BFG) - 8 (LFG)	Front fog light switch on	

9 (B) - 8 (LFG)	Rear fog light switch on	
14 (HF) - 19 (EL)	Dimmer switch flash	
20 (HU) - 19 (EL)	Dimmer switch hi beam	

for RH Side:



Component without harness connected:
(Headlight Dimmer Switch Assembly)



H

NG → REPLACE HEADLIGHT DIMMER SWITCH ASSEMBLY (Click here)

OK

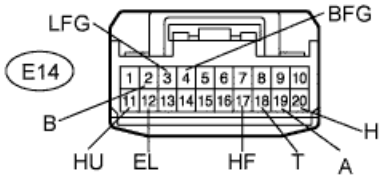
3.CHECK HARNESS AND CONNECTOR (HEADLIGHT DIMMER SWITCH - MAIN BODY ECU AND BODY GROUND)

a. Disconnect the E14 switch connector.

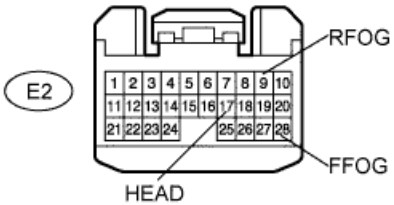
b. for LH Side:

i. Disconnect the E1, E2 and 2D ECU connectors.

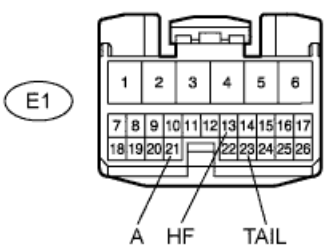
Front view of wire harness connector:
(to Headlight Dimmer Switch Assembly)



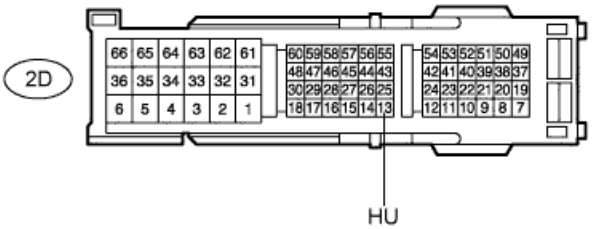
Front view of wire harness connector:
(to Main Body ECU)



Front view of wire harness connector:
(to Main Body ECU)



Front view of wire harness connector:
(to Main Body ECU)



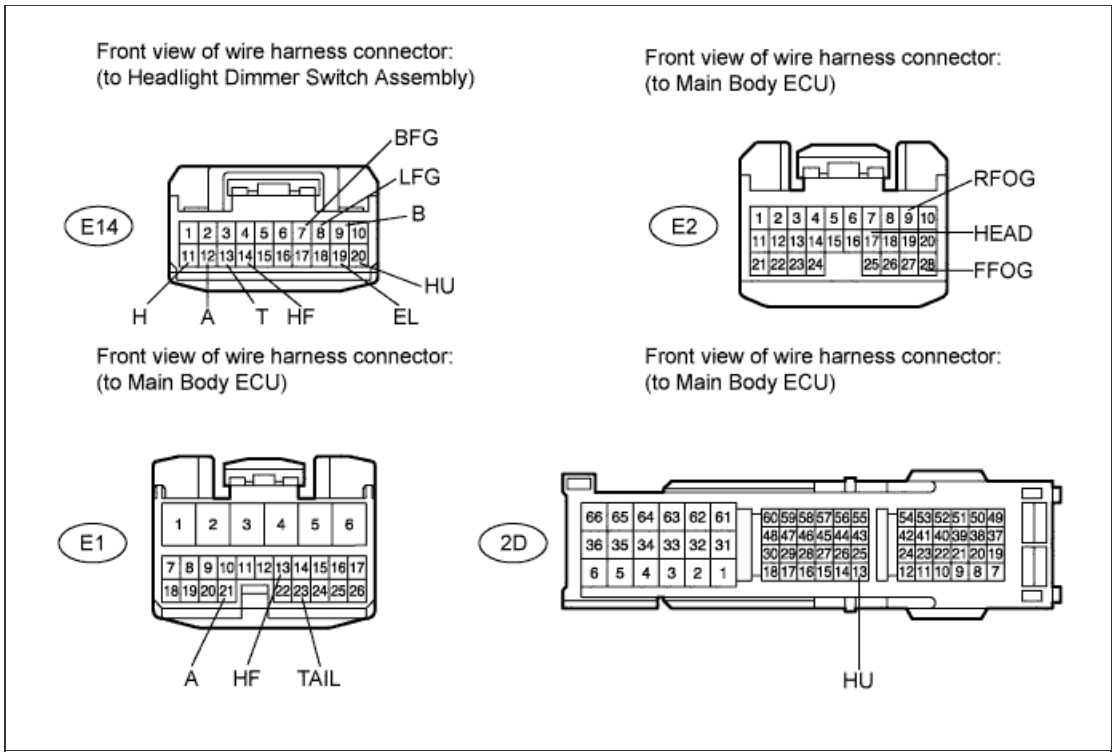
ii. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
E14-4 (BFG) - E2-28 (FFOG)	Always	Below 1 Ω
E14-2 (B) - E2-9 (RFGO)		
E14-19 (A) - E1-21 (A)		
E14-20 (H) - E2-17 (HEAD)		
E14-18 (T) - E1-23 (TAIL)		
E14-17 (HF) - E1-13 (HF)		
E14-11 (HU) - 2D-13 (HU)		
E14-12 (EL) - Body ground		
E14-3 (LFG) - Body ground		
E14-4 (BFG) - Body ground	Always	10 kΩ or higher
E14-2 (B) - Body ground		
E14-19 (A) - Body ground		
E14-20 (H) - Body ground		
E14-18 (T) - Body ground		
E14-17 (HF) - Body ground		
E14-11 (HU) - Body ground		

c. for RH Side:

i. Disconnect the E1, E2 and 2D ECU connectors.



ii. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
E14-7 (BFG) - E2-28 (FFOG)	Always	Below 1 Ω
E14-9 (B) - E2-9 (RFOG)		
E14-12 (A) - E1-21 (A)		
E14-11 (H) - E2-17 (HEAD)		
E14-13 (T) - E1-23 (TAIL)		
E14-14 (HF) - E1-13 (HF)		
E14-20 (HU) - 2D-13 (HU)		
E14-19 (EL) - Body ground		
E14-8 (LFG) - Body ground		
E14-7 (BFG) - Body ground	Always	10 kΩ or higher
E14-9 (B) - Body ground		
E14-12 (A) - Body ground		
E14-11 (H) - Body ground		
E14-13 (T) - Body ground		
E14-14 (HF) - Body ground		
E14-20 (HU) - Body ground		

NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

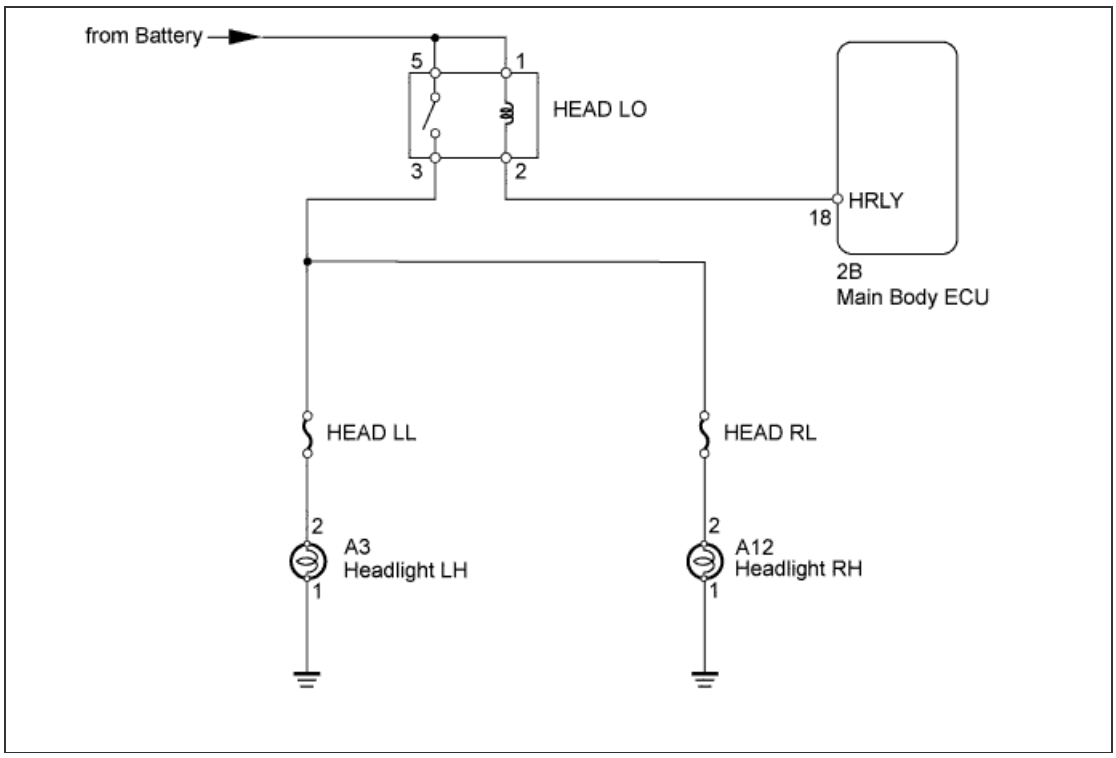
REPLACE MAIN BODY ECU

for Preparation Click here

DESCRIPTION

The main body ECU receives a headlight Lo switch information signal from the light control switch, and illuminates the headlight low beam.

WIRING DIAGRAM



INSPECTION PROCEDURE

1.PERFORM ACTIVE TEST USING INTELLIGENT TESTER (HEADLIGHT)

a. Operate the intelligent tester according to the steps on the display and select "Active Test".

Main Body

Tester Display	Test Part	Control Range	Diagnostic Note
Head Light Relay	Headlight	ON or OFF	-

OK:

Headlight low beam turns on/turns off.

NG → Go to step 2

OK

PROCEED TO NEXT CIRCUIT INSPECTION SHOWN IN PROBLEM SYMPTOMS TABLE (Click here)

2.INSPECT FUSE (HEAD LL, HEAD RL)

a. Remove the HEAD LL and HEAD RL fuses from the engine room junction block.

b. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
HEAD LL fuse	Always	Below 1 Ω
HEAD RL fuse		

NG → REPLACE FUSE

OK

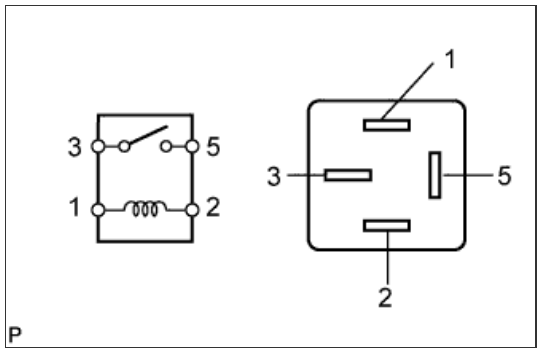
3.INSPECT HEADLIGHT RELAY (HEAD LO)

a. Remove the headlight relay from the engine room relay block (Click here).

b. easure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	pecified Condition
3 - 5	Battery voltage not applied to terminals 1 and	kΩ or higher
	Battery voltage applied to terminals 1 and	elow 1 Ω



NG → REPLACE HEADLIGHT RELAY (Click here)

OK

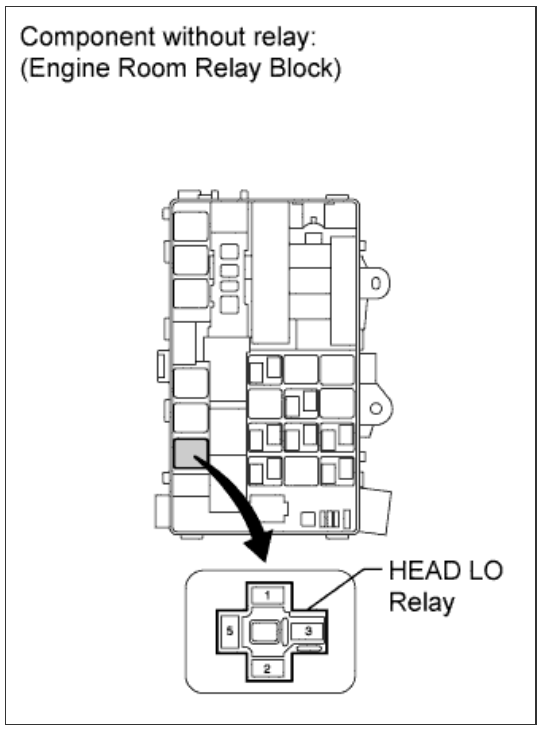
4.CHECK HARNESS AND CONNECTOR (HEADLIGHT RELAY - BODY GROUND)

a. Remove the headlight relay from the engine room relay block.

b. easure the voltage according to the value(s) in the table below.

Standard Voltage:

Tester Connection	Condition	pecified Condition
Headlight relay terminal 1 - Body ground	Always	11 to 14 V
Headlight relay terminal 5 - Body ground		

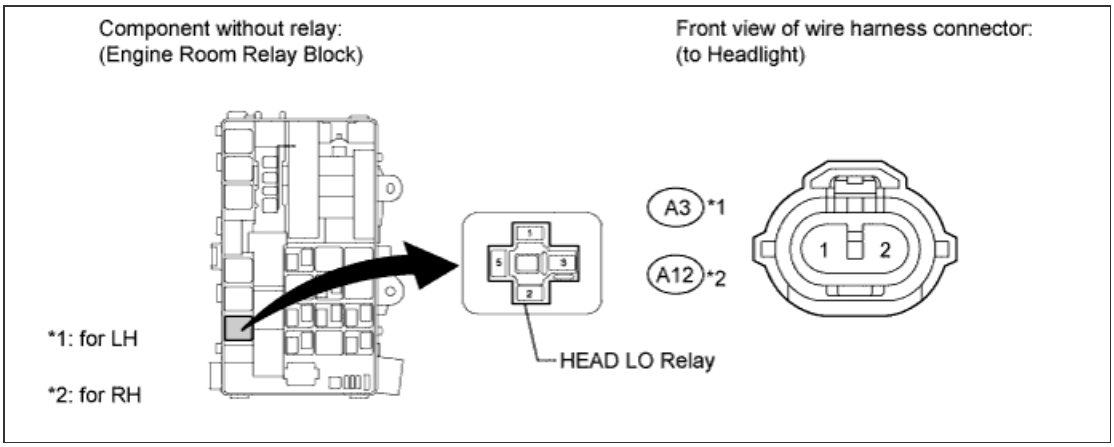


NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

5.CHECK HARNESS AND CONNECTOR (HEADLIGHT RELAY - HEADLIGHT AND BODY GROUND)

a. Remove the headlight relay from the engine room relay block.



b. for LH:

i. Disconnect the A3 headlight connector.

ii. easure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	pecified Condition
Headlight relay terminal 3 - A3-	Always	Below 1 Ω
A3-1 - Body ground		
A3- - Body ground	Always	10 kΩ or higher

c. for RH:

i. Disconnect the A1 headlight connector.

ii. easure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	pecified Condition
Headlight relay terminal 3 - A1 -	Always	Below 1 Ω
A1 -1 - Body ground		
A1 - - Body ground	Always	10 kΩ or higher

NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

6.CHECK HEADLIGHT (LOW BEAM)

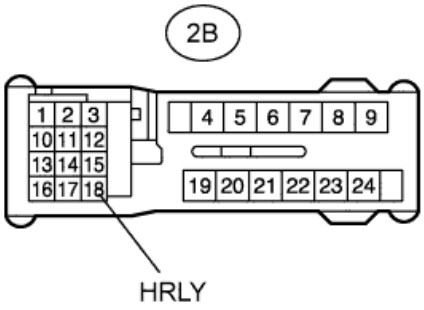
a. Disconnect the ECU connector.

b. Using a service wire, connect terminal -18 (HRL) on the wire harness side and body ground.

c. Check that the headlight low beam illuminates.

OK:
Headlight low beam illuminates.

Front view of wire harness connector:
(to Main Body ECU)



NG → REPAIR OR REPLACE HARNESS OR CONNECTOR (HEADLIGHT RELAY - MAIN BODY ECU)

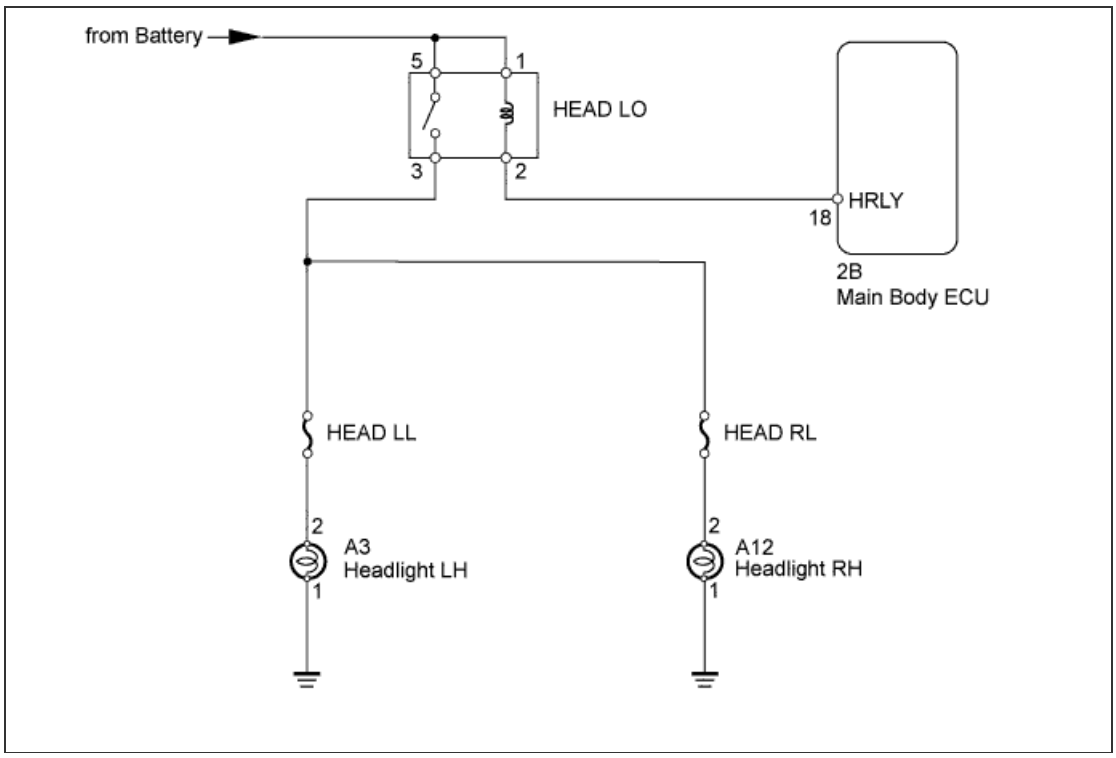
OK → REPLACE MAIN BODY ECU

for Preparation Click here

DESCRIPTION

The main body ECU receives a headlight Lo switch information signal from the light control switch, and illuminates the headlight low beam.

WIRING DIAGRAM



INSPECTION PROCEDURE

1.PERFORM ACTIVE TEST USING INTELLIGENT TESTER (HEADLIGHT)

a. Operate the intelligent tester according to the steps on the display and select "Active Test".

Main Body

Tester Display	Test Part	Control Range	Diagnostic Note
Head Light Relay	Headlight	ON or OFF	-

OK:

Headlight low beam turns on/turns off.

NG → Go to step 2

OK

PROCEED TO NEXT CIRCUIT INSPECTION SHOWN IN PROBLEM SYMPTOMS TABLE (Click here)

2.INSPECT FUSE (HEAD LL, HEAD RL)

a. Remove the HEAD LL and HEAD RL fuses from the engine room junction block.

b. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
HEAD LL fuse	Always	Below 1 Ω
HEAD RL fuse		

NG → REPLACE FUSE

OK

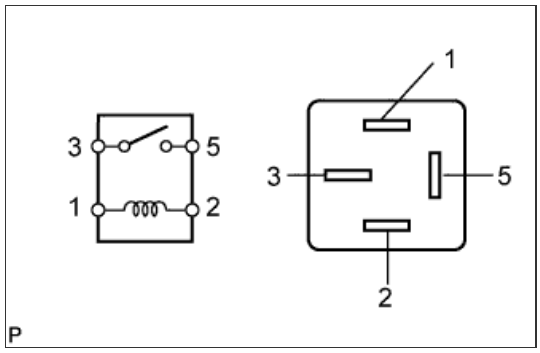
3.INSPECT HEADLIGHT RELAY (HEAD LO)

a. Remove the headlight relay from the engine room relay block (Click here).

b. easure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	pecified Condition
3 - 5	Battery voltage not applied to terminals 1 and	kΩ or higher
	Battery voltage applied to terminals 1 and	elow 1 Ω



NG → REPLACE HEADLIGHT RELAY (Click here)

OK

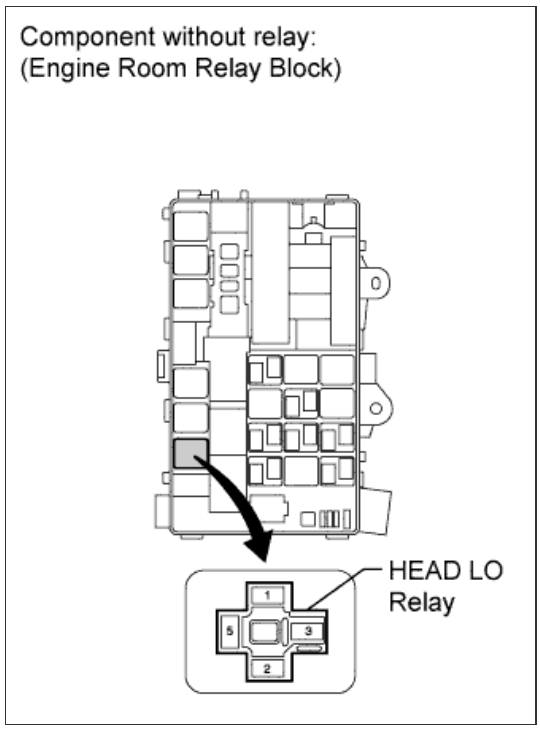
4.CHECK HARNESS AND CONNECTOR (HEADLIGHT RELAY - BODY GROUND)

a. Remove the headlight relay from the engine room relay block.

b. easure the voltage according to the value(s) in the table below.

Standard Voltage:

Tester Connection	Condition	pecified Condition
Headlight relay terminal 1 - Body ground	Always	11 to 14 V
Headlight relay terminal 5 - Body ground		

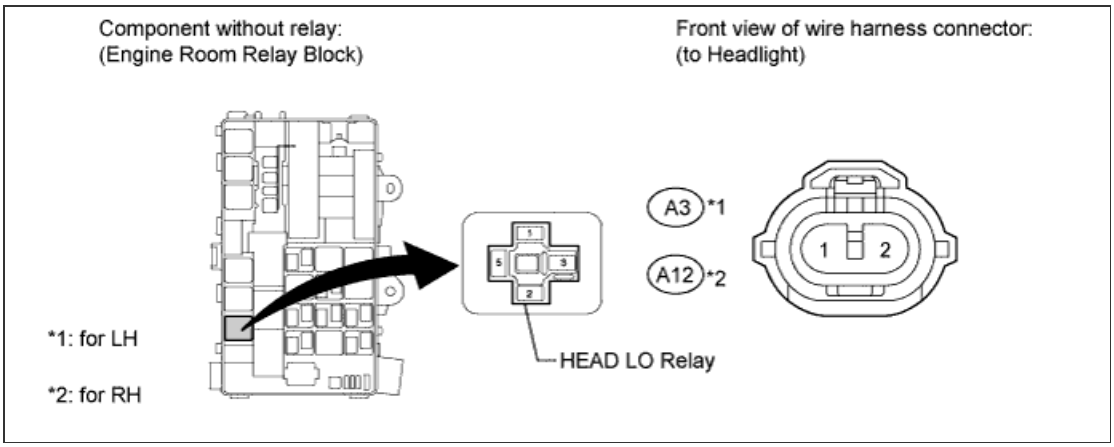


NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

5.CHECK HARNESS AND CONNECTOR (HEADLIGHT RELAY - HEADLIGHT AND BODY GROUND)

a. Remove the headlight relay from the engine room relay block.



b. for LH:

i. Disconnect the A3 headlight connector.

ii. easure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	pecified Condition
Headlight relay terminal 3 - A3-	Always	Below 1 Ω
A3-1 - Body ground		
A3- - Body ground	Always	10 kΩ or higher

c. for RH:

i. Disconnect the A1 headlight connector.

ii. easure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	pecified Condition
Headlight relay terminal 3 - A1 -	Always	Below 1 Ω
A1 -1 - Body ground		
A1 - - Body ground	Always	10 kΩ or higher

NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

6.CHECK HEADLIGHT (LOW BEAM)

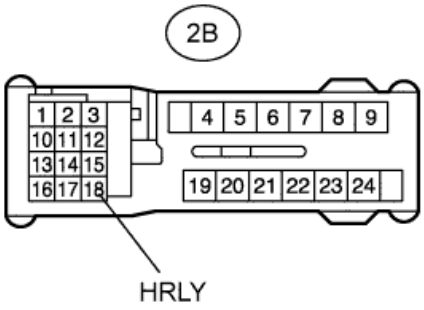
a. Disconnect the ECU connector.

b. Using a service wire, connect terminal -18 (HRL) on the wire harness side and body ground.

c. Check that the headlight low beam illuminates.

OK:
Headlight low beam illuminates.

Front view of wire harness connector:
(to Main Body ECU)



NG → REPAIR OR REPLACE HARNESS OR CONNECTOR (HEADLIGHT RELAY - MAIN BODY ECU)

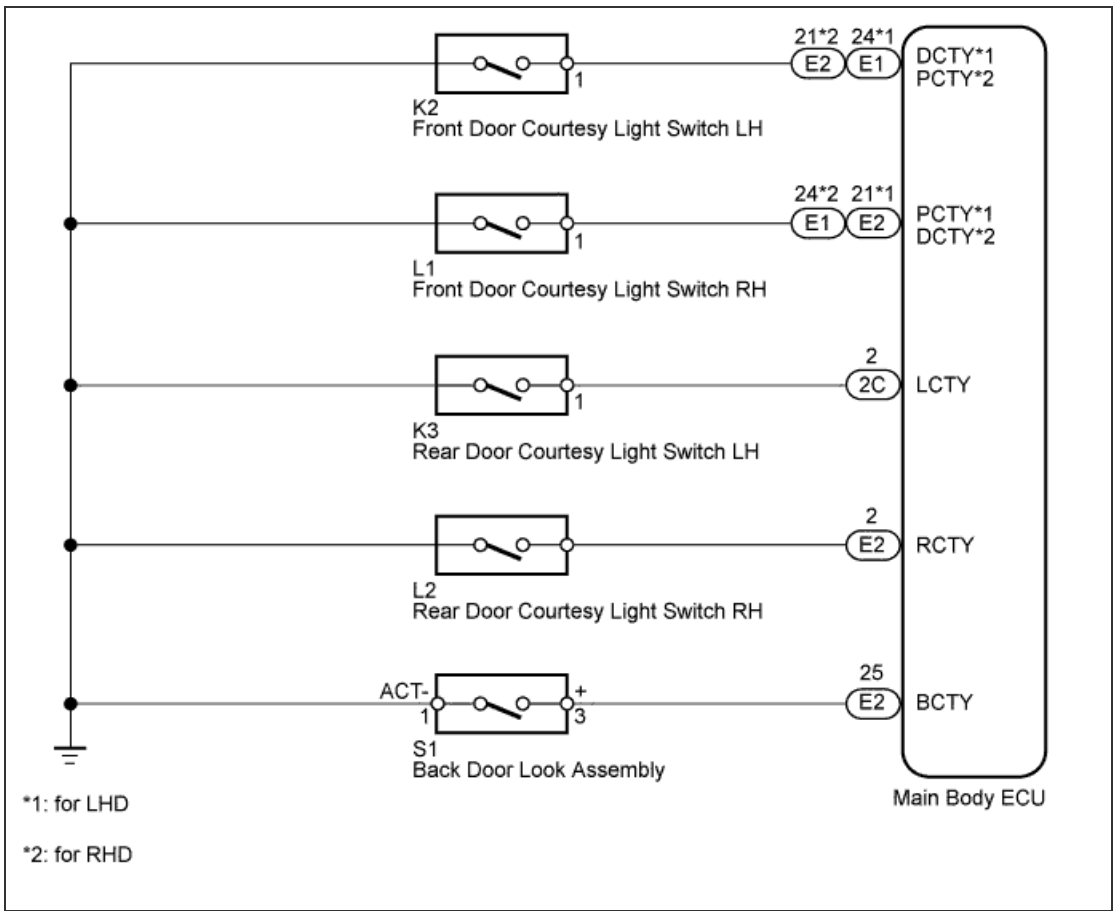
OK → REPLACE MAIN BODY ECU

for Preparation Click here

DESCRIPTION

The main body ECU receives a door open/closed signal from each door courtesy light switch.

WIRING DIAGRAM



INSPECTION PROCEDURE

1.READ VALUE USING INTELLIGENT TESTER

a. Operate the intelligent tester according to the display and select "Data List".

Main Body

Tester Display	Measurement Item/Range	Normal Condition	Diagnostic Note
D Door Courtesy SW	Front door courtesy light switch LH signal/ON or OFF	ON: Front door courtesy light switch LH on OFF: Front door courtesy light switch LH off	-
P Door Courtesy SW	Front door courtesy light switch RH signal/ON or OFF	ON: Front door courtesy light switch RH on OFF: Front door courtesy light switch RH off	-
RL Door Courtesy SW	Rear door courtesy light switch LH signal/ON or OFF	ON: Rear door courtesy light switch LH on OFF: Rear door courtesy light switch LH off	-
RR Door Courtesy SW	Rear door courtesy light switch RH signal/ON or OFF	ON: Rear door courtesy light switch RH on OFF: Rear door courtesy light switch RH off	-
Back Door Courtesy SW	Back door courtesy light switch signal/ON or OFF	ON: Back door courtesy light switch on OFF: Back door courtesy light switch off	-

OK:

Door courtesy light switch on/off

NG → Go to step 2

OK →

PROCEED TO NEXT CIRCUIT INSPECTION SHOWN IN PROBLEM SYMPTOMS TABLE (Click here)

2.CHECK DOOR COURTESY LIGHT SWITCH

Result

Result	Proceed to
Front door courtesy light switch LH does not operate	A
Front door courtesy light switch RH does not operate	B
Rear door courtesy light switch LH does not operate	C
Rear door courtesy light switch RH does not operate	D
Back door courtesy light switch does not operate	E

B → Go to step 5

C → Go to step 7

D → Go to step 9

E → Go to step 11

A →

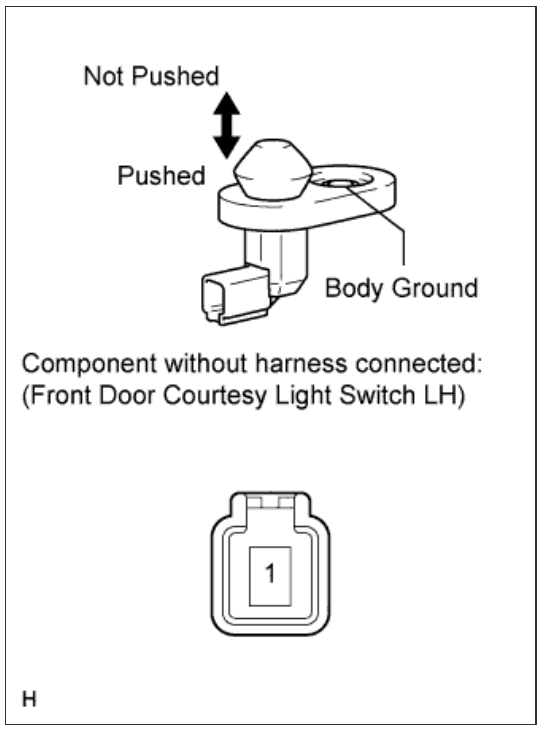
3.INSPECT FRONT DOOR COURTESY LIGHT SWITCH LH

a. Remove the front door courtesy light switch LH (Click here .

b. Measure the resistance according to the value(s in the table below.

Standard Resistance:

Tester Connection	Switch Condition	Specified Condition
1 - Body ground	Not pushed	Below 1 Ω
	Pushed	10 kΩ or higher



NG → REPLACE FRONT DOOR COURTESY LIGHT SWITCH LH (Click here)

OK →

4.CHECK HARNESS AND CONNECTOR (FRONT DOOR COURTESY LIGHT SWITCH LH - MAIN BODY ECU)

a. Disconnect the E1 and E2 ECU connectors.

b. for LH:

i. Disconnect the K2 switch connector.

ii. Measure the resistance according to the value(s in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
K2-1 - E1-24 (DCTY	lways	Below 1 Ω
K2-1 - Body ground	Always	10 kΩ or higher

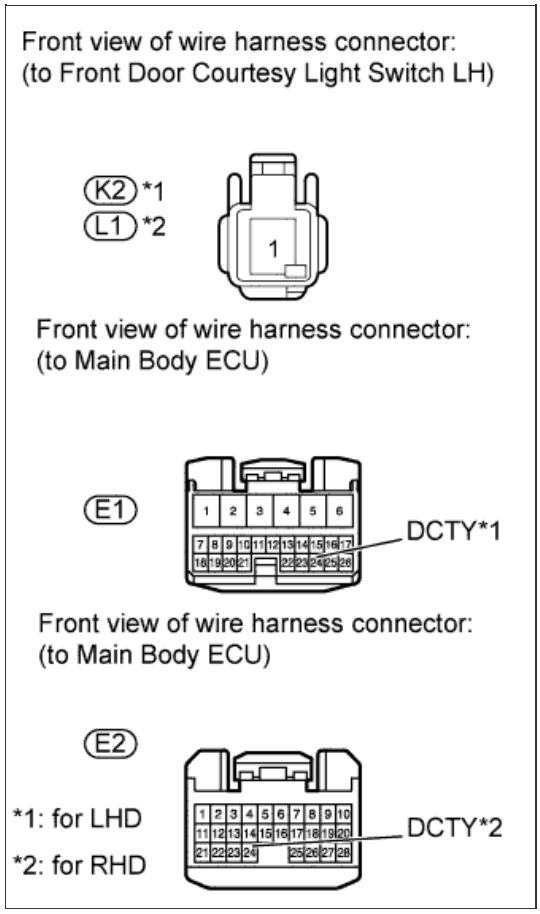
c. for RH:

i. Disconnect the L1 switch connector.

ii. Measure the resistance according to the value(s in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
L1-1 - E2-24 (DCTY	lways	Below 1 Ω
L1-1 - Body ground	Always	10 kΩ or higher



NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

REPLACE MAIN BODY ECU

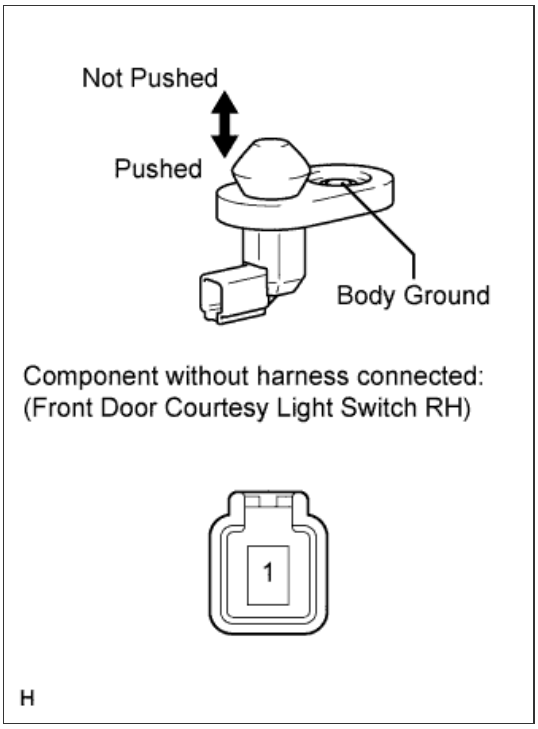
5.INSPECT FRONT DOOR COURTESY LIGHT SWITCH RH

a. Remove the front door courtesy light switch RH (Click here .

b. Measure the resistance according to the value(s in the table below.

Standard Resistance:

Tester Connection	Switch Condition	Specified Condition
1 - Body ground	Not pushed	Below 1 Ω
	Pushed	10 kΩ or higher



NG → REPLACE FRONT DOOR COURTESY LIGHT SWITCH RH (Click here)

OK

6.CHECK HARNESS AND CONNECTOR (FRONT DOOR COURTESY LIGHT SWITCH RH - MAIN BODY ECU)

a. Disconnect the E1 and E2 ECU connectors.

b. for LH:

i. Disconnect the L1 switch connector.

ii. Measure the resistance according to the value(s in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
K2-1 - E2-21 (PCTY	lways	Below 1 Ω
K2-1 - Body ground	Always	10 kΩ or higher

c. for RH:

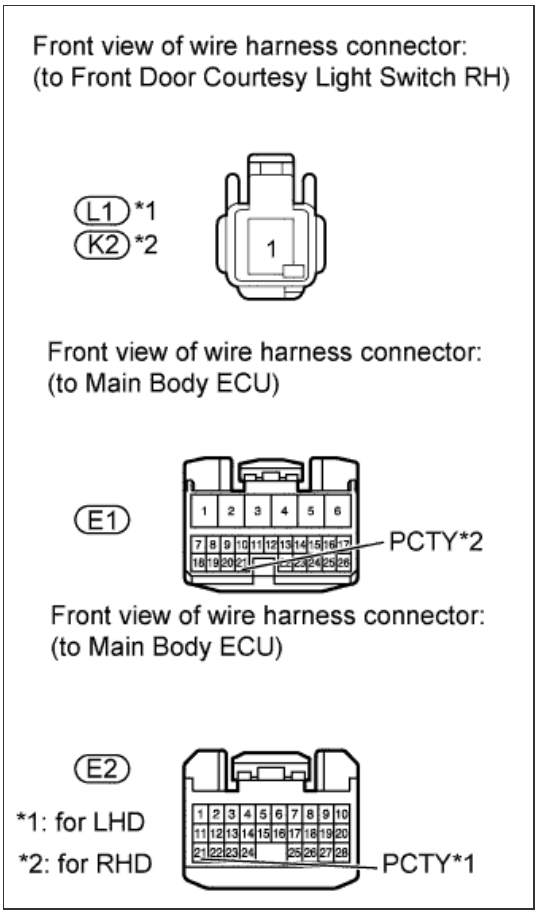
i. Disconnect the K2 switch connector.

ii. Measure the resistance according to the value(s in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
L1-1 - E1-21 (PCTY	lways	Below 1 Ω
L1-1 - Body ground	Always	10 kΩ or higher

d. Measure the resistance according to the value(s in the table below.



NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

REPLACE MAIN BODY ECU

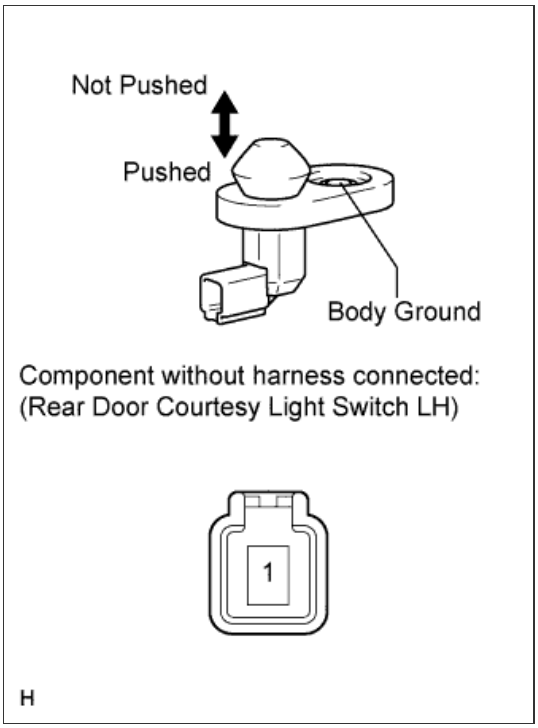
7.INSPECT REAR DOOR COURTESY LIGHT SWITCH LH

a. Remove the rear door courtesy light switch LH (Click here .

b. Measure the resistance according to the value(s in the table below.

Standard Resistance:

Tester Connection	Switch Condition	Specified Condition
1 - Body ground	Not pushed	Below 1 Ω
	Pushed	10 kΩ or higher



NG → REPLACE REAR DOOR COURTESY LIGHT SWITCH LH (Click here)

OK

8.CHECK HARNESS AND CONNECTOR (REAR DOOR COURTESY LIGHT SWITCH LH - MAIN BODY ECU)

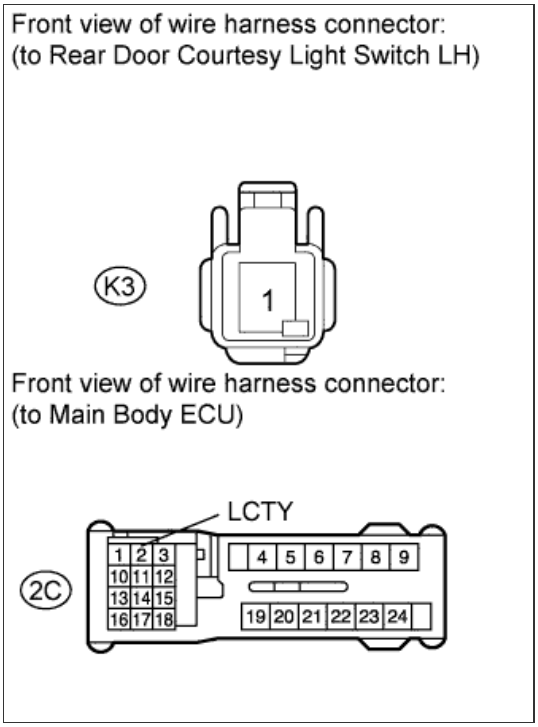
a. Disconnect the 2C ECU connector.

b. Disconnect the K3 switch connector.

c. Measure the resistance according to the value(s in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
K3-1 - 2C-2 (LCTY	lways	Below 1 Ω
K3-1 - Body ground	Always	10 kΩ or higher



NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

REPLACE MAIN BODY ECU

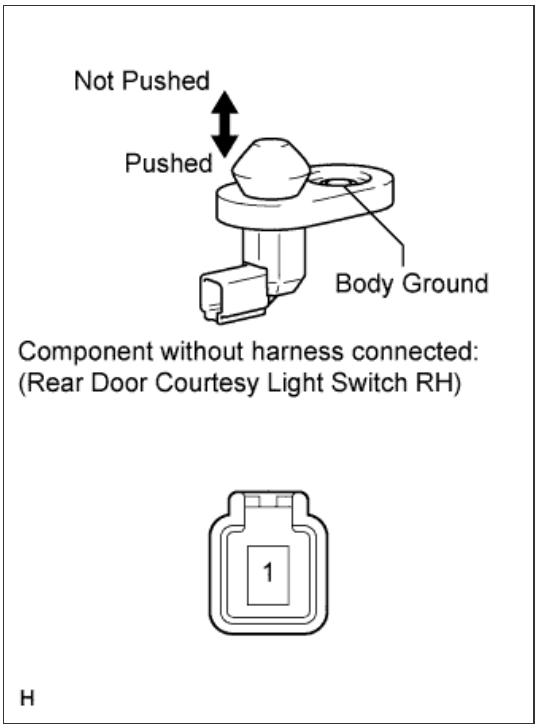
9.INSPECT REAR DOOR COURTESY LIGHT SWITCH RH

a. Remove the rear door courtesy light switch RH (Click here .

b. Measure the resistance according to the value(s in the table below.

Standard Resistance:

Tester Connection	Switch Condition	Specified Condition
1 - Body ground	Not pushed	Below 1 Ω
	Pushed	10 kΩ or higher



NG

REPLACE REAR DOOR COURTESY LIGHT SWITCH RH (Click here)

OK

10.CHECK HARNESS AND CONNECTOR (REAR DOOR COURTESY LIGHT SWITCH RH - MAIN BODY ECU)

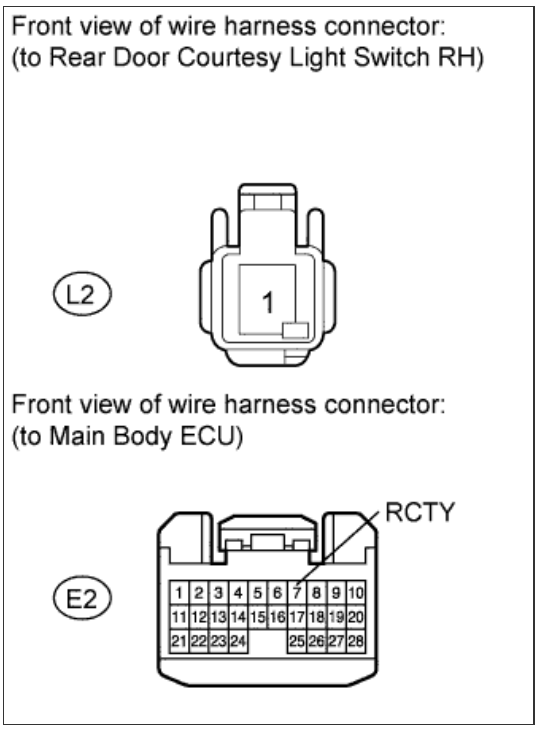
a. Disconnect the E2 ECU connector.

b. Disconnect the L2 switch connector.

c. Measure the resistance according to the value(s in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
L2-1 - E2-7 (RCTY	lways	Below 1 Ω
L2-1 - Body ground	Always	10 kΩ or higher



NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

REPLACE MAIN BODY ECU

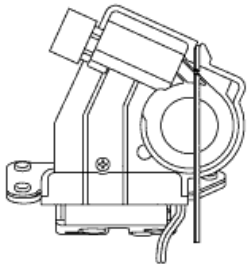
11.INSPECT BACK DOOR LOCK

a. Remove the back door lock (Click here .

b. Measure the resistance according to the value(s in the table below.

Standard Resistance:

Tester Connection	Switch Condition	Specified Condition
3 - Body ground	Not pushed	Below 1 Ω
	Pushed	10 kΩ or higher



Component without harness connected:
(Back Door Lock)



NG → REPLACE BACK DOOR LOCK (Click here)

OK

12.CHECK HARNESS AND CONNECTOR (BACK DOOR LOCK - MAIN BODY ECU)

a. Disconnect the E2 ECU connector.

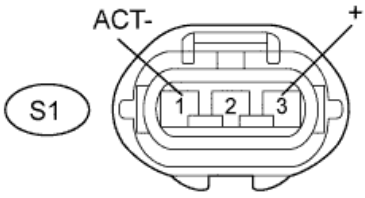
b. Disconnect the S1 door lock connector.

c. Measure the resistance according to the value(s in the table below.

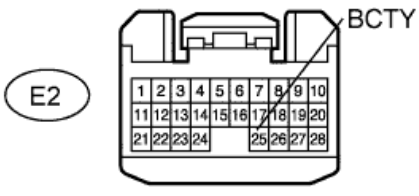
Standard Resistance:

Tester Connection	Condition	Specified Condition
S1-3 (- E2-2 BCTY	lways	Below 1 Ω
S1-1 (ACT- - Body ground		
S1-3 (- Body ground	Always	10 kΩ or higher

Front view of wire harness connector:
(to Back Door Lock)



Front view of wire harness connector:
(to Main Body ECU)



NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

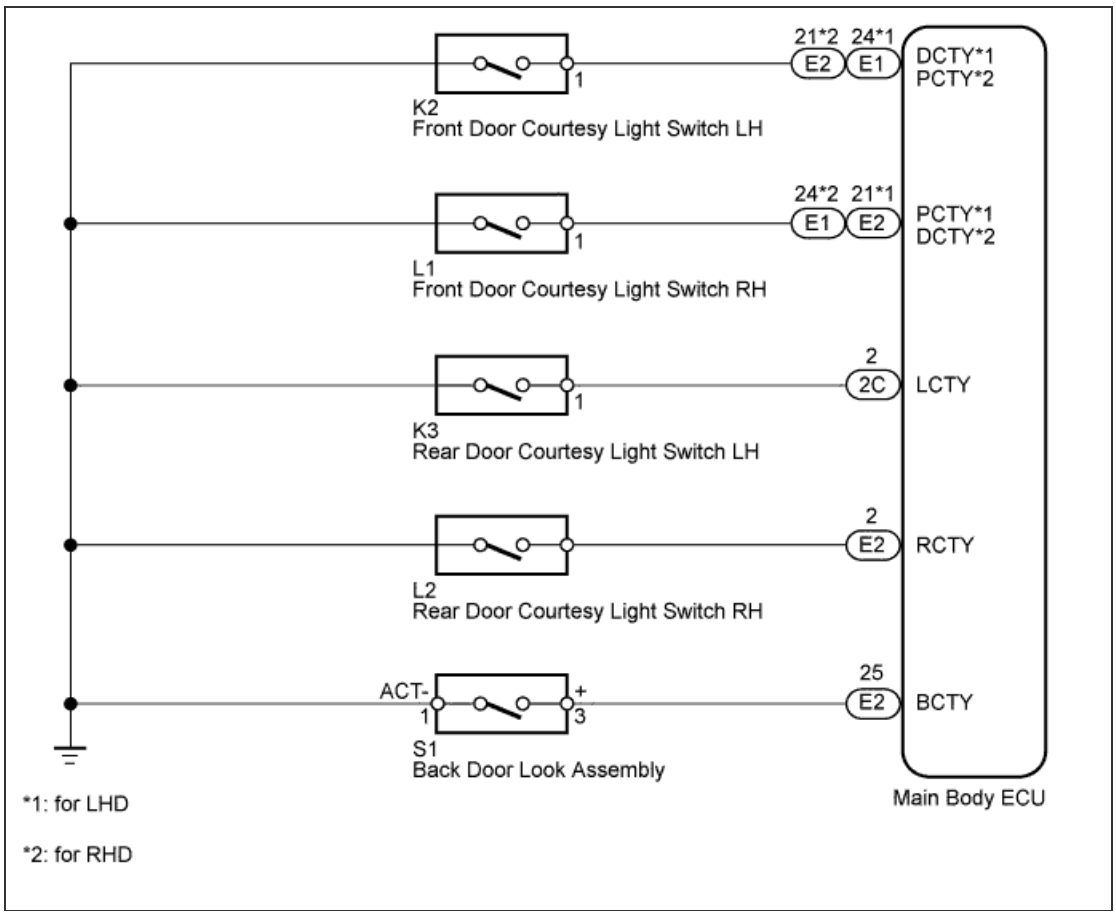
REPLACE MAIN BODY ECU

for Preparation Click here

DESCRIPTION

The main body ECU receives a door open/closed signal from each door courtesy light switch.

WIRING DIAGRAM



INSPECTION PROCEDURE

1.READ VALUE USING INTELLIGENT TESTER

a. Operate the intelligent tester according to the display and select "Data List".

Main Body

Tester Display	Measurement Item/Range	Normal Condition	Diagnostic Note
D Door Courtesy SW	Front door courtesy light switch LH signal/ON or OFF	ON: Front door courtesy light switch LH on OFF: Front door courtesy light switch LH off	-
P Door Courtesy SW	Front door courtesy light switch RH signal/ON or OFF	ON: Front door courtesy light switch RH on OFF: Front door courtesy light switch RH off	-
RL Door Courtesy SW	Rear door courtesy light switch LH signal/ON or OFF	ON: Rear door courtesy light switch LH on OFF: Rear door courtesy light switch LH off	-
RR Door Courtesy SW	Rear door courtesy light switch RH signal/ON or OFF	ON: Rear door courtesy light switch RH on OFF: Rear door courtesy light switch RH off	-
Back Door Courtesy SW	Back door courtesy light switch signal/ON or OFF	ON: Back door courtesy light switch on OFF: Back door courtesy light switch off	-

OK:

Door courtesy light switch on/off

NG → Go to step 2

OK →

PROCEED TO NEXT CIRCUIT INSPECTION SHOWN IN PROBLEM SYMPTOMS TABLE (Click here)

2.CHECK DOOR COURTESY LIGHT SWITCH

Result

Result	Proceed to
Front door courtesy light switch LH does not operate	A
Front door courtesy light switch RH does not operate	B
Rear door courtesy light switch LH does not operate	C
Rear door courtesy light switch RH does not operate	D
Back door courtesy light switch does not operate	E

B → Go to step 5

C → Go to step 7

D → Go to step 9

E → Go to step 11

A →

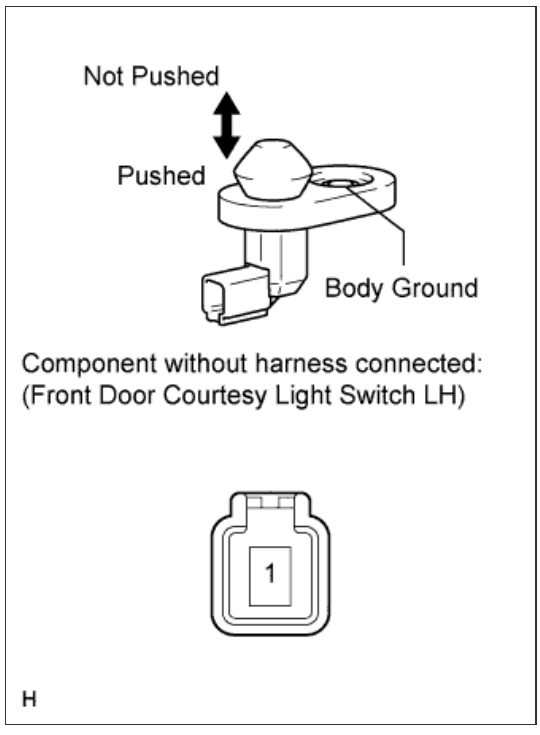
3.INSPECT FRONT DOOR COURTESY LIGHT SWITCH LH

a. Remove the front door courtesy light switch LH (Click here .

b. Measure the resistance according to the value(s in the table below.

Standard Resistance:

Tester Connection	Switch Condition	Specified Condition
1 - Body ground	Not pushed	Below 1 Ω
	Pushed	10 kΩ or higher



NG → REPLACE FRONT DOOR COURTESY LIGHT SWITCH LH (Click here)

OK →

4.CHECK HARNESS AND CONNECTOR (FRONT DOOR COURTESY LIGHT SWITCH LH - MAIN BODY ECU)

a. Disconnect the E1 and E2 ECU connectors.

b. for LH:

i. Disconnect the K2 switch connector.

ii. Measure the resistance according to the value(s in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
K2-1 - E1-24 (DCTY	lways	Below 1 Ω
K2-1 - Body ground	Always	10 kΩ or higher

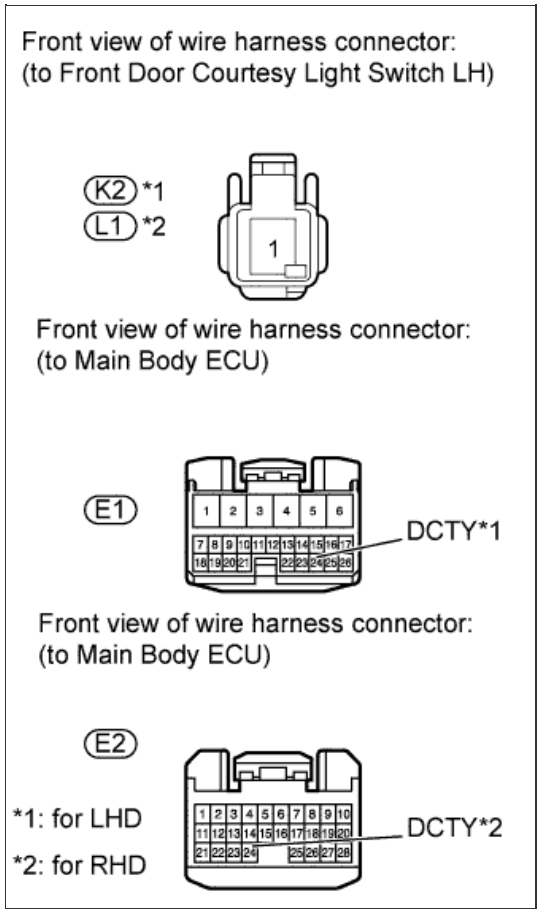
c. for RH:

i. Disconnect the L1 switch connector.

ii. Measure the resistance according to the value(s in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
L1-1 - E2-24 (DCTY	lways	Below 1 Ω
L1-1 - Body ground	Always	10 kΩ or higher



NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

REPLACE MAIN BODY ECU

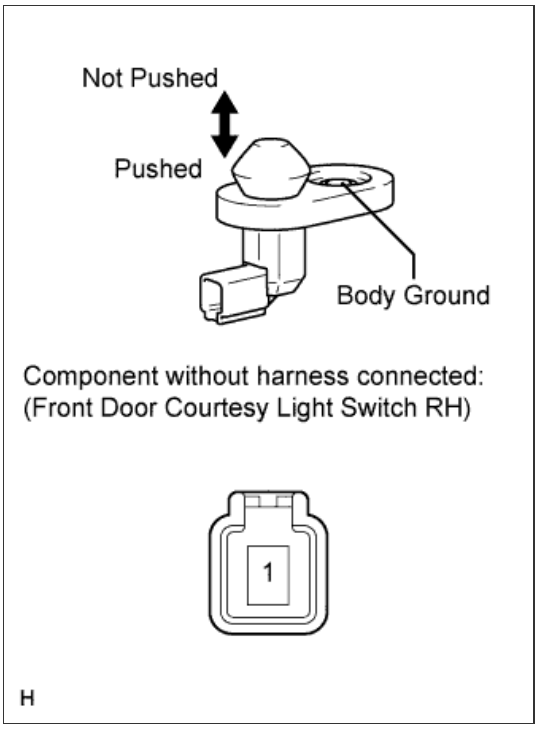
5.INSPECT FRONT DOOR COURTESY LIGHT SWITCH RH

a. Remove the front door courtesy light switch RH (Click here .

b. Measure the resistance according to the value(s in the table below.

Standard Resistance:

Tester Connection	Switch Condition	Specified Condition
1 - Body ground	Not pushed	Below 1 Ω
	Pushed	10 kΩ or higher



NG → REPLACE FRONT DOOR COURTESY LIGHT SWITCH RH (Click here)

OK

6.CHECK HARNESS AND CONNECTOR (FRONT DOOR COURTESY LIGHT SWITCH RH - MAIN BODY ECU)

a. Disconnect the E1 and E2 ECU connectors.

b. for LH:

i. Disconnect the L1 switch connector.

ii. Measure the resistance according to the value(s in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
K2-1 - E2-21 (PCTY	lways	Below 1 Ω
K2-1 - Body ground	Always	10 kΩ or higher

c. for RH:

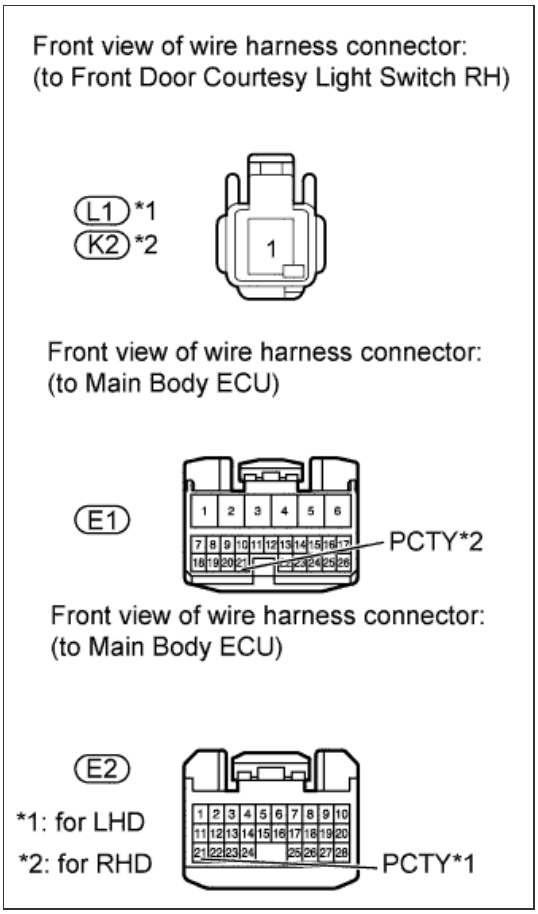
i. Disconnect the K2 switch connector.

ii. Measure the resistance according to the value(s in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
L1-1 - E1-21 (PCTY	lways	Below 1 Ω
L1-1 - Body ground	Always	10 kΩ or higher

d. Measure the resistance according to the value(s in the table below.



NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

REPLACE MAIN BODY ECU

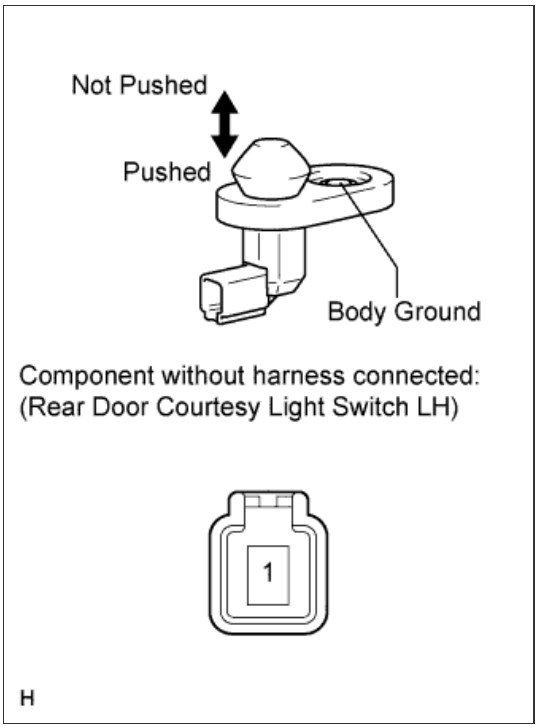
7.INSPECT REAR DOOR COURTESY LIGHT SWITCH LH

a. Remove the rear door courtesy light switch LH (Click here .

b. Measure the resistance according to the value(s in the table below.

Standard Resistance:

Tester Connection	Switch Condition	Specified Condition
1 - Body ground	Not pushed	Below 1 Ω
	Pushed	10 kΩ or higher



NG → REPLACE REAR DOOR COURTESY LIGHT SWITCH LH (Click here)

OK

8.CHECK HARNESS AND CONNECTOR (REAR DOOR COURTESY LIGHT SWITCH LH - MAIN BODY ECU)

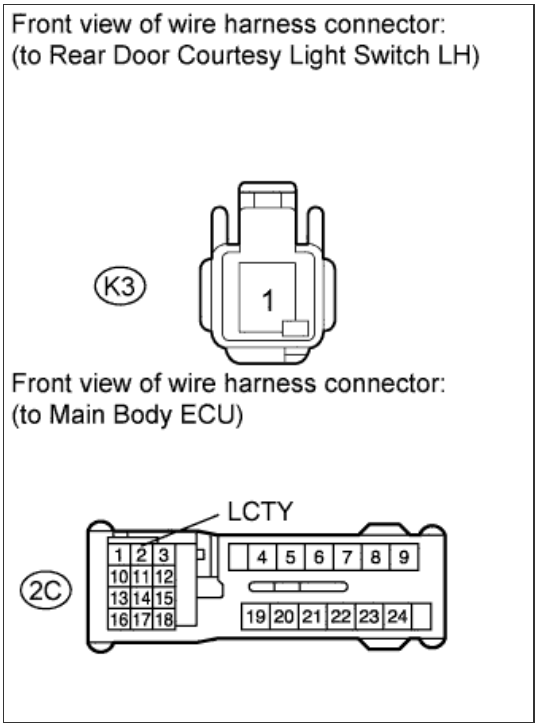
a. Disconnect the 2C ECU connector.

b. Disconnect the K3 switch connector.

c. Measure the resistance according to the value(s in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
K3-1 - 2C-2 (LCTY	lways	Below 1 Ω
K3-1 - Body ground	Always	10 kΩ or higher



NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

REPLACE MAIN BODY ECU

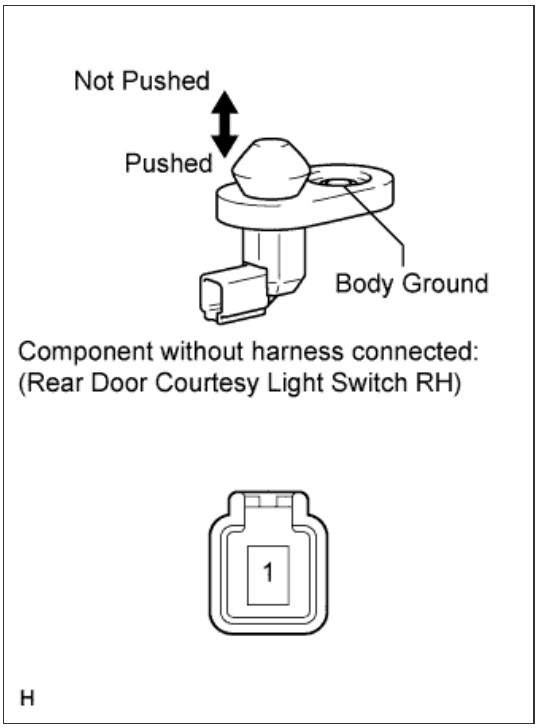
9.INSPECT REAR DOOR COURTESY LIGHT SWITCH RH

a. Remove the rear door courtesy light switch RH (Click here .

b. Measure the resistance according to the value(s in the table below.

Standard Resistance:

Tester Connection	Switch Condition	Specified Condition
1 - Body ground	Not pushed	Below 1 Ω
	Pushed	10 kΩ or higher



NG

REPLACE REAR DOOR COURTESY LIGHT SWITCH RH (Click here)

OK

10.CHECK HARNESS AND CONNECTOR (REAR DOOR COURTESY LIGHT SWITCH RH - MAIN BODY ECU)

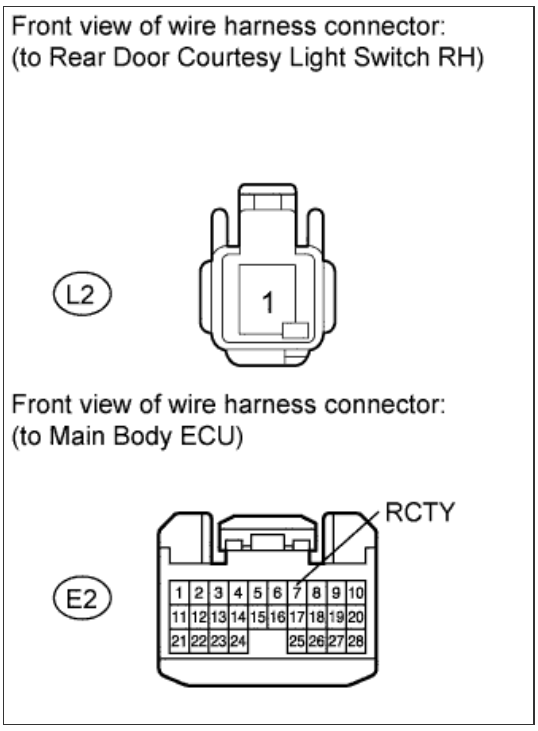
a. Disconnect the E2 ECU connector.

b. Disconnect the L2 switch connector.

c. Measure the resistance according to the value(s in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
L2-1 - E2-7 (RCTY	lways	Below 1 Ω
L2-1 - Body ground	Always	10 kΩ or higher



NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

REPLACE MAIN BODY ECU

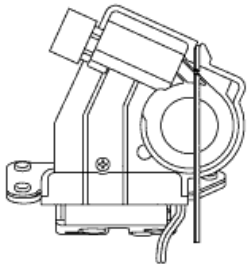
11.INSPECT BACK DOOR LOCK

a. Remove the back door lock (Click here .

b. Measure the resistance according to the value(s in the table below.

Standard Resistance:

Tester Connection	Switch Condition	Specified Condition
3 - Body ground	Not pushed	Below 1 Ω
	Pushed	10 kΩ or higher



Component without harness connected:
(Back Door Lock)



NG → REPLACE BACK DOOR LOCK (Click here)

OK

12.CHECK HARNESS AND CONNECTOR (BACK DOOR LOCK - MAIN BODY ECU)

a. Disconnect the E2 ECU connector.

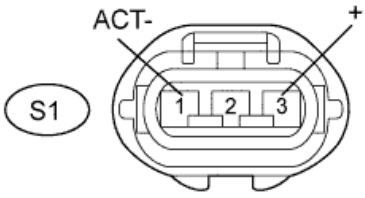
b. Disconnect the S1 door lock connector.

c. Measure the resistance according to the value(s in the table below.

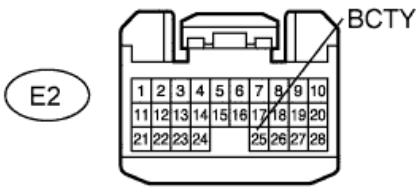
Standard Resistance:

Tester Connection	Condition	Specified Condition
S1-3 (- E2-2 BCTY	lways	Below 1 Ω
S1-1 (ACT- - Body ground		
S1-3 (- Body ground	Always	10 kΩ or higher

Front view of wire harness connector:
(to Back Door Lock)



Front view of wire harness connector:
(to Main Body ECU)



NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

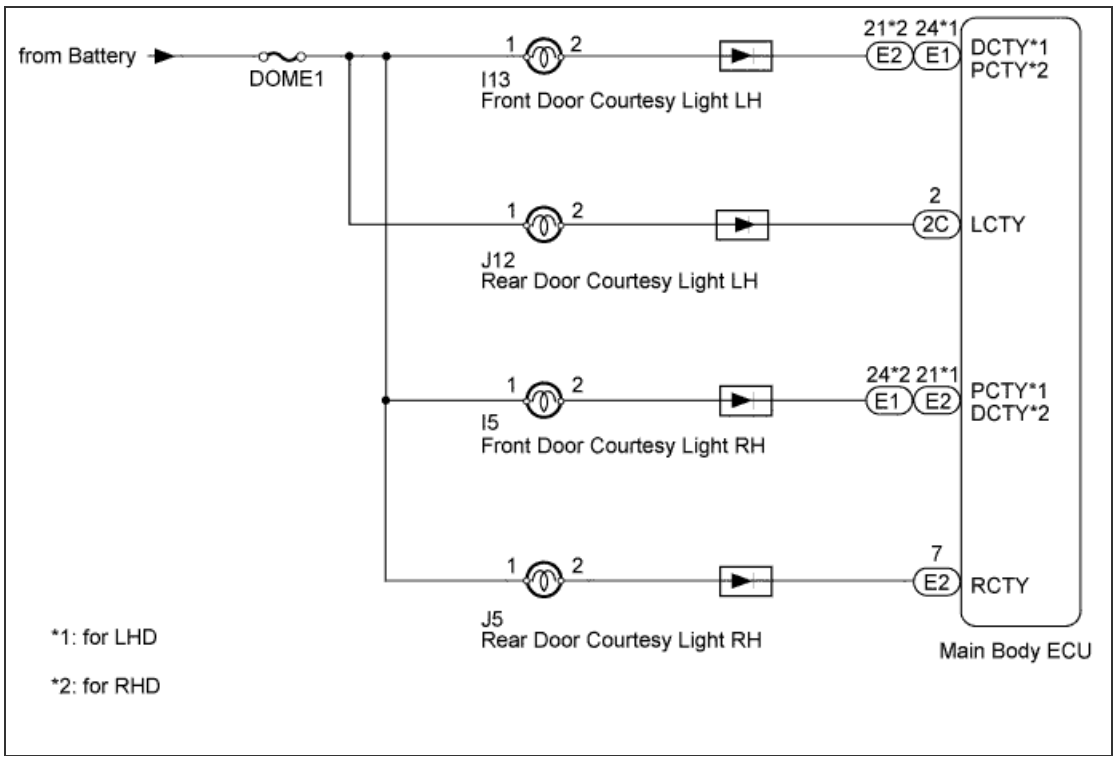
REPLACE MAIN BODY ECU

for Preparation Click here

DESCRIPTION

The door courtesy light turns on when the door is opened and turns off when closed.

WIRING DIAGRAM



INSPECTION PROCEDURE

1.CHECK OPERATION OF DOOR COURTESY LIGHT

a. When a door is opened, check that the following lights do not illuminate.

Result

Result	Proceed to
All door courtesy light does not illuminate	A
Front door courtesy light LH does not illuminate	B
Front door courtesy light RH does not illuminate	C
Rear door courtesy light LH does not illuminate	D
Rear door courtesy light RH does not illuminate	E

B → Go to step 4

C → Go to step 6

D → Go to step 8

E → Go to step 10

A

2.INSPECT FUSE (DOME1)

a. Remove the DOME1 fuse from the engine room junction block.

b. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
DOME1 fuse	Always	Below 1 Ω

NG → REPLACE FUSE

OK ↓

3.CHECK HARNESS AND CONNECTOR (DOOR COURTESY LIGHT - BODY GROUND)

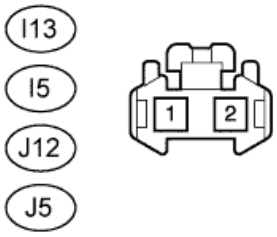
a. Disconnect the I13, I5, J12 and J5 ECU connectors.

b. Measure the voltage according to the value(s) in the table below.

Standard Voltage:

Tester Connection	Switch Condition	Specified Condition
I13-1 - Body ground	Always	11 to 14 V
J12-1 - Body ground		
I5-1 - Body ground		
J5-1 - Body ground		

Front view of wire harness connector:
(to Door Courtesy Light)



NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK ↓

PROCEED TO NEXT INSPECTION PROCEDURE SHOWN IN PROBLEM SYMPTOMS TABLE (Click here)

4.INSPECT DOOR COURTESY LIGHT (FRONT DOOR LH)

a. Remove the door courtesy light connector.

b. Check that the door courtesy light comes on.

OK:

Measurement Condition	Specified Condition
Battery positive (+) - Terminal 2 Battery positive (-) - Terminal 1	Light illumination

Component without harness connected:
(Door Courtesy Light Assembly)



NG → Go to step 5

OK ↓

END

5.CHECK HARNESS AND CONNECTOR (MAIN BODY ECU - BODY GROUND)

a. Remove the main body ECU.

b. for LHD:

i. Measure the voltage according to the value(s) in the table below.

Standard Voltage:

Tester Connection	Condition	Specified Condition
E1-24 (DCTY) - Body ground	Always	11 to 14V

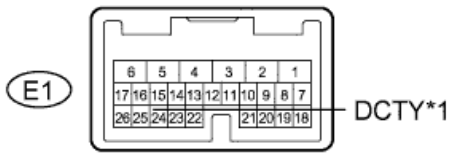
c. for RHD:

i. Measure the voltage according to the value(s) in the table below.

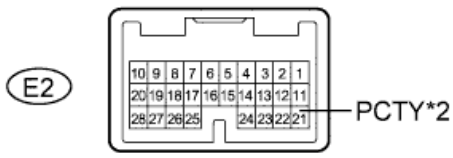
Standard Voltage:

Tester Connection	Condition	Specified Condition
E2-21 (PCTY) - Body ground	Always	11 to 14V

Component with harness connected:
(Main Body ECU)



Component with harness connected:
(Main Body ECU)



*1: for LHD

*2: for RHD

NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK →

REPLACE MAIN BODY ECU

6.INSPECT DOOR COURTESY LIGHT (FRONT DOOR RH)

a. Remove the door courtesy light connector.

b. Check that the door courtesy light comes on.

OK:

Measurement Condition	Specified Condition
Battery positive (+) - Terminal 2 Battery positive (-) - Terminal 1	Light illumination

Component without harness connected:
(Door Courtesy Light Assembly)



NG → Go to step 7

OK →

END

7.CHECK HARNESS AND CONNECTOR (MAIN BODY ECU - BODY GROUND)

a. Remove the main body ECU.

b. for LHD:

i. Measure the voltage according to the value(s) in the table below.

Standard Voltage:

Tester Connection	Condition	Specified Condition

E2-21 (PCTY) - Body ground	Always	11 to 14V

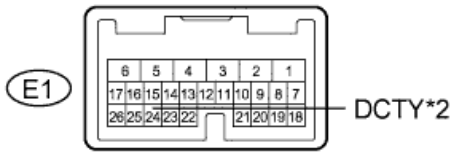
c. for RHD:

i. Measure the voltage according to the value(s) in the table below.

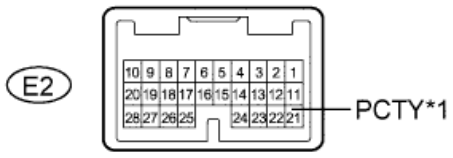
Standard Voltage:

Tester Connection	Condition	Specified Condition
E1-24 (DCTY) - Body ground	Always	11 to 14V

Component with harness connected:
(Main Body ECU)



Component with harness connected:
(Main Body ECU)



*1: for LHD

*2: for RHD

NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK →

REPLACE MAIN BODY ECU

8.INSPECT COURTESY LIGHT (REAR DOOR LH)

a. Remove the door courtesy light connector.

b. Check that the door courtesy light comes on.

OK:

Measurement Condition	Specified Condition
Battery positive (+) - Terminal 2 Battery positive (-) - Terminal 1	Light illumination

Component without harness connected:
(Door Courtesy Light Assembly)



NG → Go to step 9

OK →

END

9.CHECK HARNESS AND CONNECTOR (MAIN BODY ECU - BODY GROUND)

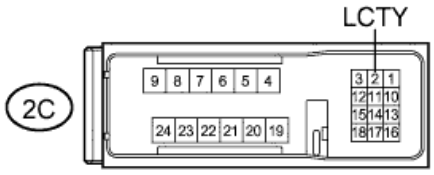
a. Remove the main body ECU.

b. Measure the voltage according to the value(s) in the table below.

Standard Voltage:

Tester Connection	Condition	Specified Condition
2C-2 (LCTY) - Body ground	Always	11 to 14V

Component with harness connected:
(Main Body ECU)



NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK →

REPLACE MAIN BODY ECU

10.INSPECT DOOR COURTESY LIGHT (REAR DOOR RH)

a. Remove the door courtesy light connector.

b. Check that the door courtesy light comes on.

OK:

Measurement Condition	Specified Condition
Battery positive (+) - Terminal 2 Battery positive (-) - Terminal 1	Light illumination

Component without harness connected:
(Door Courtesy Light Assembly)



NG → Go to step 11

OK →

END

11.CHECK HARNESS AND CONNECTOR (MAIN BODY ECU - BODY GROUND)

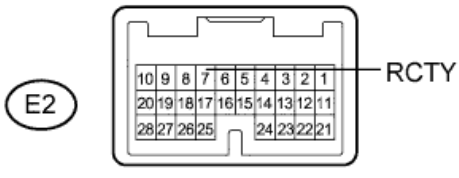
a. Remove the main body ECU.

b. Measure the voltage according to the value(s) in the table below.

Standard Voltage:

Tester Connection	Condition	Specified Condition
E2-7 (RCTY) - Body ground	Always	11 to 14V

Component with harness connected:
(Main Body ECU)



NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK →

REPLACE MAIN BODY ECU

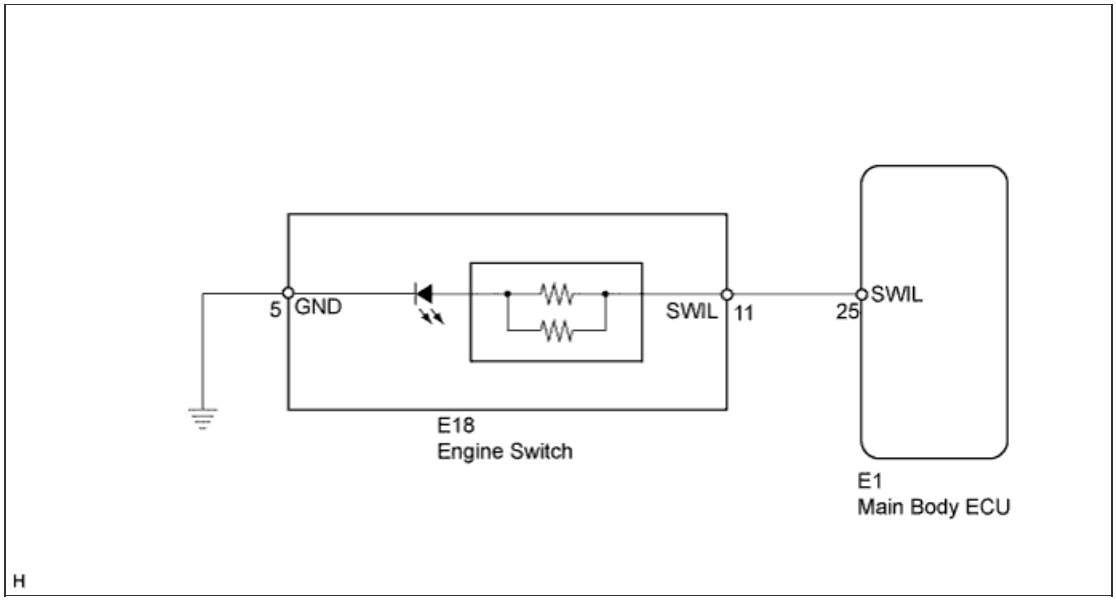
for Preparation Click here

DESCRIPTION

The engine switch illumination is controlled by the main body ECU. The operation and condition of this control are described below (Light control switch is OFF).

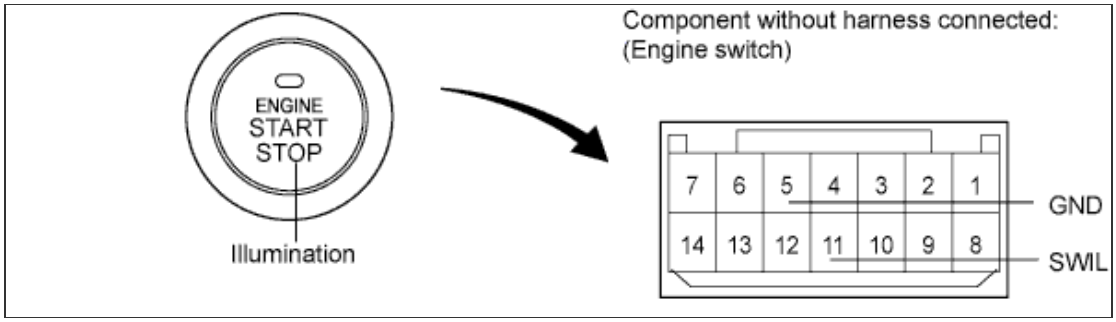
Operation	Condition
Fade in	When any of the following conditions is met, the engine switch illumination fades in. • The key enters any actuation area around the doors when the engine switch is off and all the doors are closed. • Any door is opened. • Any door is unlocked when the engine switch is off and all the doors are closed. • The engine switch is turned from on (ACC) to off when all the doors are closed.
Fade out immediately	When either of the following conditions is met, the engine switch illumination fades out. • The engine switch is turned from off to on (ACC) or on (IG) when all the doors are closed. • All the doors are locked when the engine switch is off.
Illuminate for approximately 15 seconds, and then fade out	All the doors are closed when the engine switch is off.

WIRING DIAGRAM



INSPECTION PROCEDURE

1.INSPECT ENGINE SWITCH



a. Remove the engine switch (Click here).

b. Apply battery voltage to the engine switch.

c. Check that the illumination comes on.

OK:

Measurement Condition	Specified Condition
Battery positive (+) → Terminal 11 (SWIL) Battery negative (-) → Terminal 5 (GND)	Engine switch illumination comes on

NG → REPLACE ENGINE SWITCH (Click here)

OK

2.CHECK HARNESS AND CONNECTOR (ENGINE SWITCH - MAIN BODY ECU AND BODY GROUND)

a. Disconnect the E1 ECU connector.

b. Disconnect the E18 engine switch connector.

c. Measure the resistance according to the value(s) in the table below.

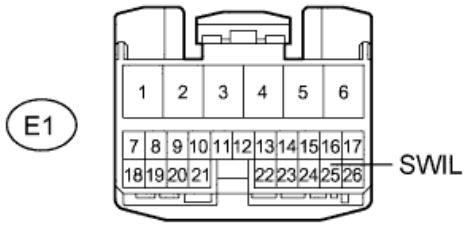
Standard Resistance:

Tester Connection	Condition	Specified Condition
E1-11 (SWIL) - E1-25 (SWIL)	Always	Below 1 Ω
E18-5 (GND) - Body ground		
E1-11 (SWIL) - Body ground	Always	10 kΩ or higher

Front view of wire harness connector:
(to Engine Switch)



Front view of wire harness connector:
(to Main Body ECU)



NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

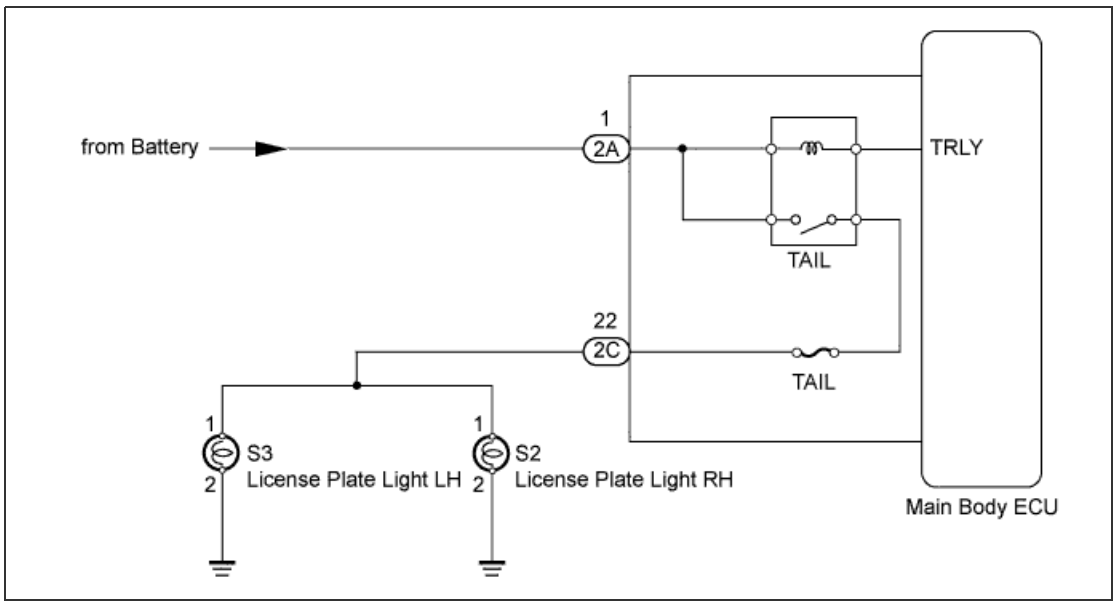
REPLACE MAIN BODY ECU

for Preparation Click here

DESCRIPTION

When the light switch TAIL signal is received from the cowl side junction block ECU, the license plate light illuminates.

WIRING DIAGRAM



INSPECTION PROCEDURE

1.INSPECT FUSE (TAIL)

a. Remove the TAIL fuse from the main body ECU.

b. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
TAIL fuse	Always	Below 1 Ω

NG → REPLACE FUSE

OK

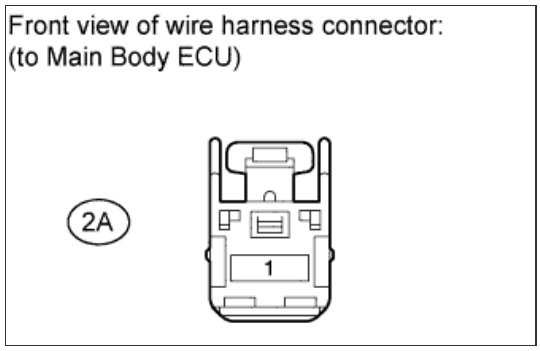
2.CHECK HARNESS AND CONNECTOR (MAIN BODY ECU - BODY GROUND)

a. Disconnect the 2A ECU connector.

b. Measure the voltage according to the value(s) in the table below.

Standard Voltage:

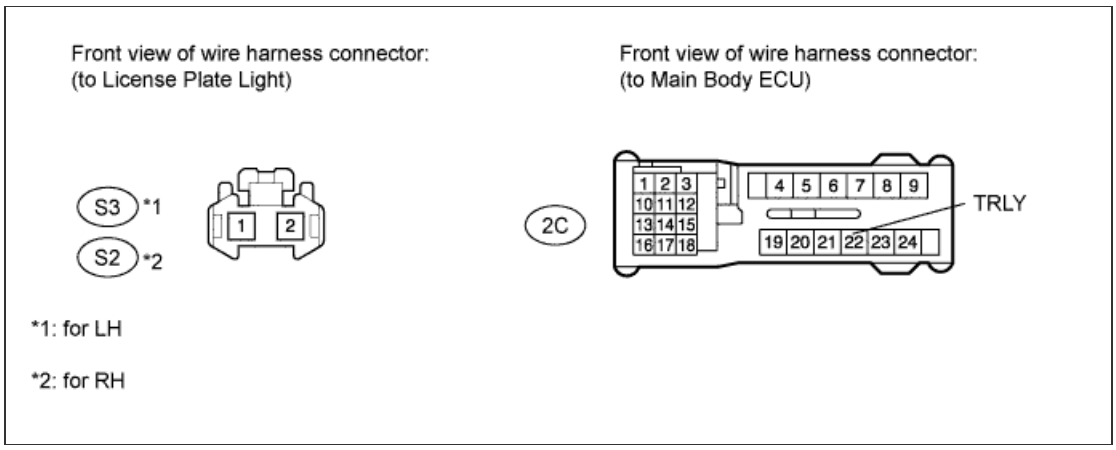
Tester Connection	Condition	Specified Condition
2A-1 - Body ground	Always	11 to 14 V



NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

.CHEC ARNESS AND CONNECTOR (LICENSE PLATE LIGHT MAIN ODY ECU AND ODY GROUND)



a. Disconnect the 2C ECU connector.

b. for LH:

i. Disconnect the S3 light connector.

ii. Measure the resistance according to the value(s) in the table below.

Stan ar Resistance

Tester Connection	Condition	Specified Condition
2C-22 (TRLY) - S3-1	Always	Below 1 Ω
S3-2 - Body ground		
S3-1 - Body ground	Always	10 kΩ or higher

c. for RH:

i. Disconnect the S2 light connector.

ii. Measure the resistance according to the value(s) in the table below.

Stan ar Resistance

Tester Connection	Condition	Specified Condition
2C-22 (TRLY) - S2-1	Always	Below 1 Ω
S2-1 - Body Ground		
S2-2 - Body Ground	Always	10 kΩ or higher

NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

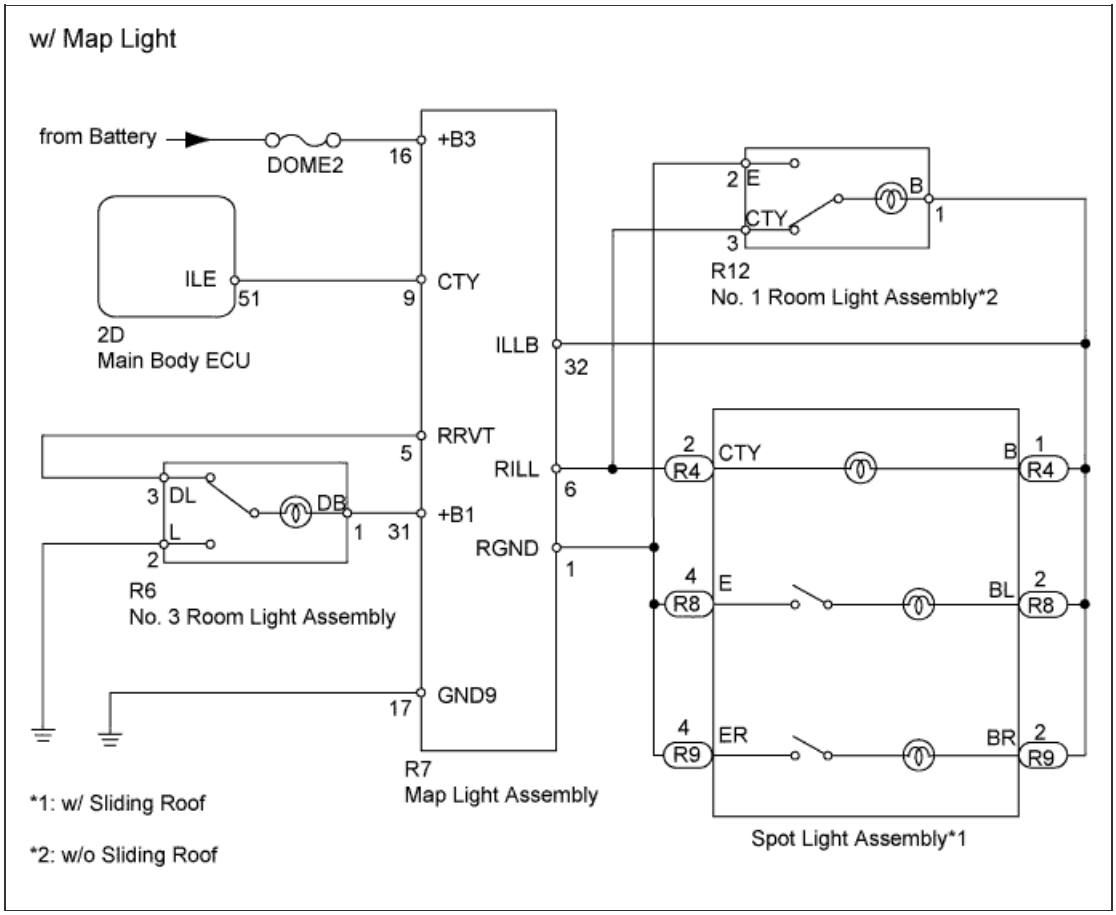
REPLACE MAIN ODY ECU

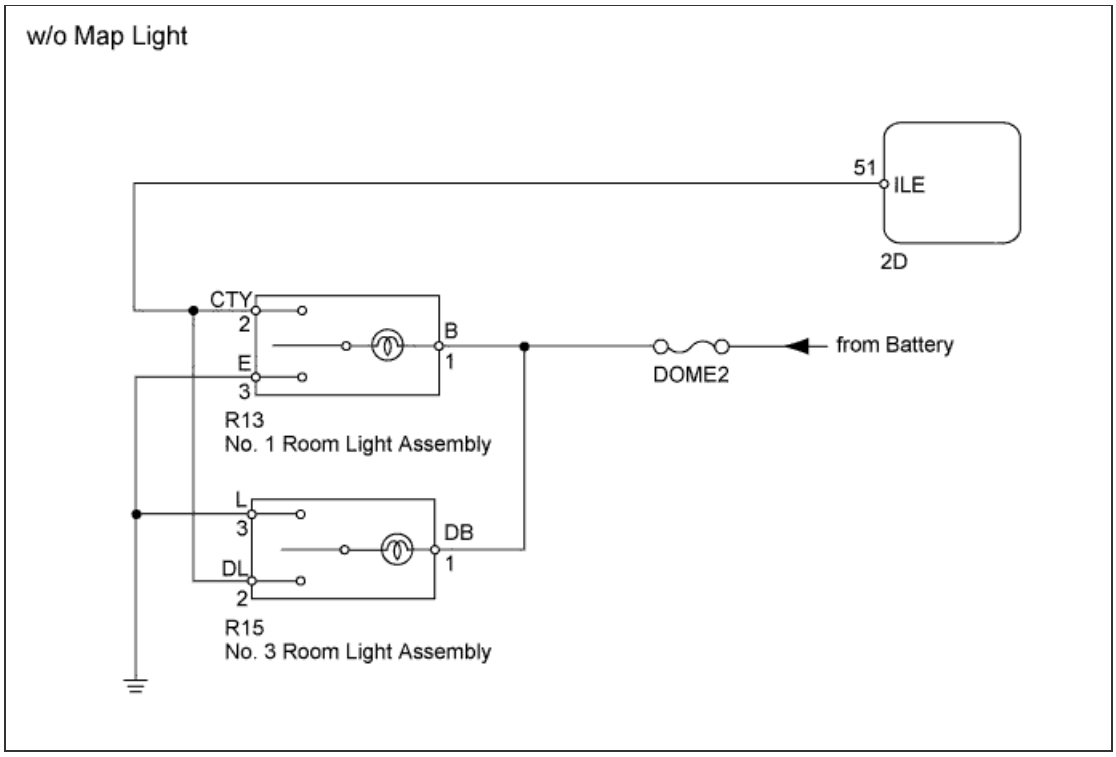
for Preparation Click here

DESCRIPTION

When a door is opened while the DOOR switch of the map light assembly is on, the map light assembly receives a door open signal from the main body ECU and turns on the corresponding lights.

WIRING DIAGRAM





INSPECTION PROCEDURE

1.PERFORM ACTIVE TEST USING INTELLIGENT TESTER

a. Operate the intelligent tester according to the steps on the display and select "Active Test".

Main Body

Tester Display	Test Part	Control Range	Diagnostic Note
Illuminated Entry System	Illumination light	OFF or ON	-

OK:
Light comes on.

NG → Go to step 2

OK ↓

PROCEED TO NEXT CIRCUIT INSPECTION SHOWN IN PROBLEM SYMPTOMS TABLE (Click here)

2.INSPECT FUSE (DOME2)

a. Remove the DOME2 fuse from the engine room junction block.

b. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
DOME2 fuse	Always	Below 1 Ω

NG → REPLACE FUSE

OK ↓

3.CHECK VEHICLE TYPE

a. Check the vehicle type.

Result

Result	Proceed to
w/o Map Light	A
w/ Map Light	B

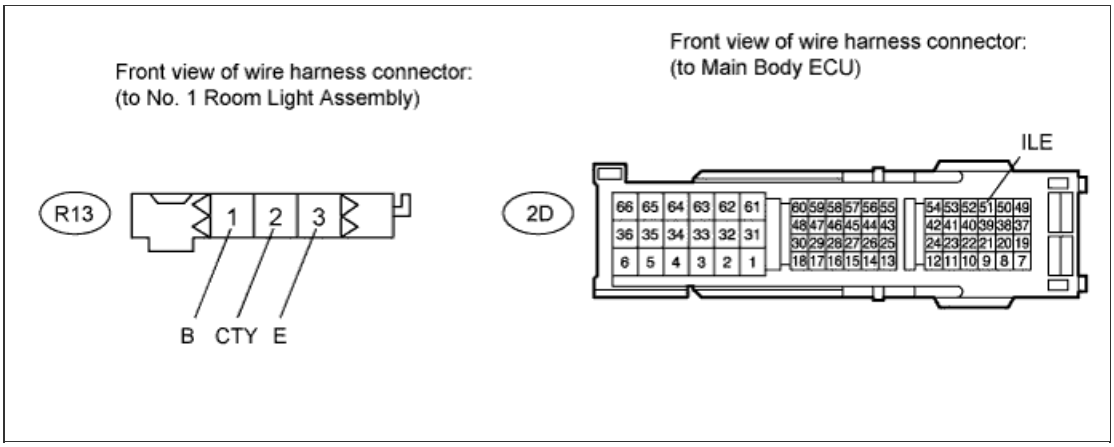
B → Go to step 5

A ↓

4.CHECK HARNESS AND CONNECTOR (DOME LIGHT - MAP LIGHT AND BODY GROUND)

a. Disconnect the 2D ECU connector.

b. Disconnect the R13 light connector.

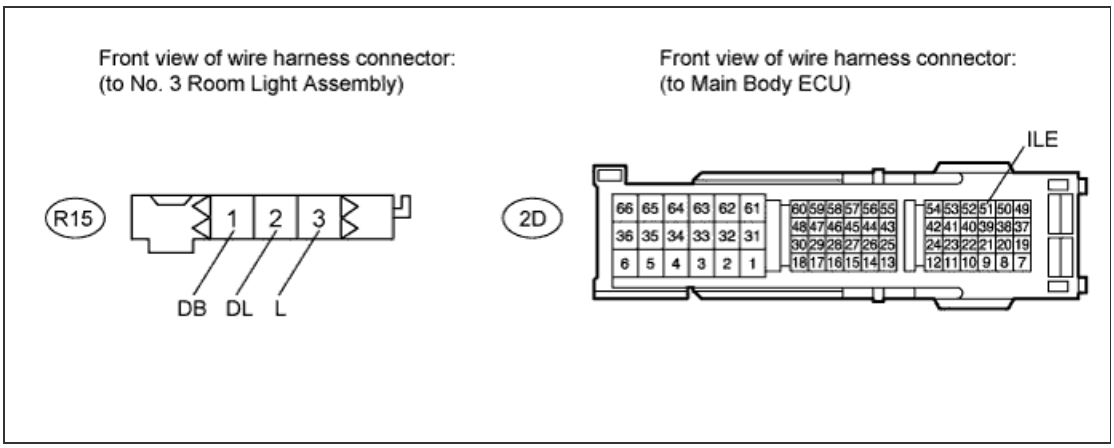


c. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
2D-51 (ILE) - R13-2 (CTY)	Always	Below 1 Ω
R13-1 (B) - Body ground		
R13-3 (E) - Body ground		
2D-51 (ILE) - Body ground	Always	10 kΩ or higher

d. Disconnect the R15 light connector.



e. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
2D-51 (ILE) - R15-2 (DL)	Always	Below 1 Ω
R15-1 (DB) - Body ground		
R15-3 (L) - Body ground		
2D-51 (ILE) - Body ground	Always	10 kΩ or higher

NG → REPAIR OR REPLACE HARNESS AND CONNECTOR

OK

REPLACE MAIN BODY ECU

5.CHECK HARNESS AND CONNECTOR (MAP LIGHT - BODY GROUND)

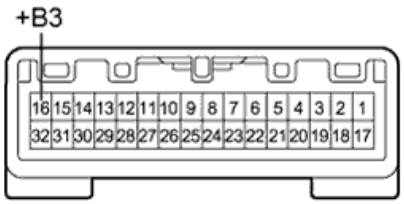
a. Disconnect the 2D ECU connector.

b. Measure the voltage according to the value(s) in the table below.

Standard Voltage:

Tester Connection	Condition	Specified Condition
R7-16 (+B3) - Body ground	Always	11 to 14 V

Component with harness connected:
(Map Light Assembly)



NG → REPAIR OR REPLACE HARNESS AND CONNECTOR

OK

6.INSPECT MAP LIGHT

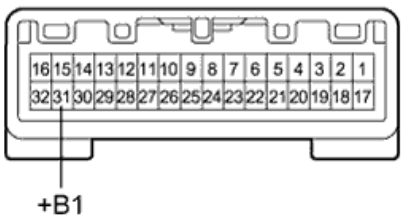
a. Remove the map light (Click here).

b. Measure the voltage according to the value(s) in the table below.

Standard Voltage:

Tester Connection	Switch Condition	Specified Condition
R7-31 (+B1) - R7-5 (RRVT)	Dome light switch off	Below 1 V
	Dome light switch on	11 to 14 V
R7-6 (RILL) - R7-32 (ILLB)	Dome light switch off	Below 1 V
	Dome light switch on	11 to 14 V

Component with harness connected:
(Map Light)



c. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Switch Condition	Specified Condition
R7-9 (CTY) - Body ground	"Door" switch on and door open	Below 1 Ω
	"Door" switch off and door open	10 kΩ or higher
	"Door" switch on and door closed	10 kΩ or higher
	"Door" switch off and door closed	10 kΩ or higher
R7-17 (GND9) - Body ground	Always	Below 1 Ω

NG → REPLACE MAP LIGHT (Click here)

OK

7.CHECK HARNESS AND CONNECTOR (NO. 3 ROOM LIGHT - MAP LIGHT AND BODY GROUND)

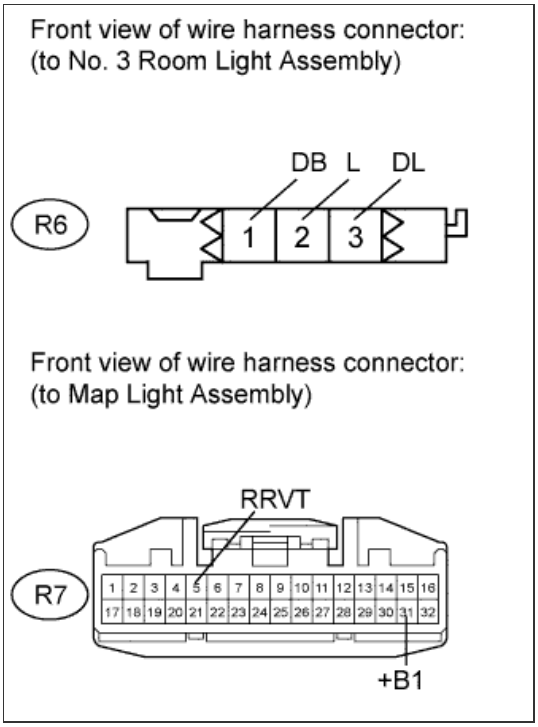
a. Disconnect the R7 map light connector.

b. Disconnect the R6 light connector.

c. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
R7-31 (+B1) - R6-1 (DB)	Always	Below 1 Ω
R7-5 (RRVT) - R6-3 (DL)		
R6-2 (L) - Body ground		
R7-31 (+B1) - Body ground	Always	10 kΩ or higher
R7-16 (RRVT) - Body ground		



NG → REPAIR OR REPLACE HARNESS AND CONNECTOR

OK

8.CHECK VEHICLE TYPE

a. Check the vehicle type.

Result

Result	Proceed to
w/ Sliding Roof	A
w/o Sliding Roof	B

B → Go to step 10

A

9.CHECK HARNESS AND CONNECTOR (SPOT LIGHT - MAP LIGHT AND BODY GROUND)

a. Disconnect the R7 map light connector.

b. Disconnect the R4 light connector.

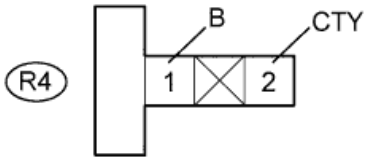
c. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

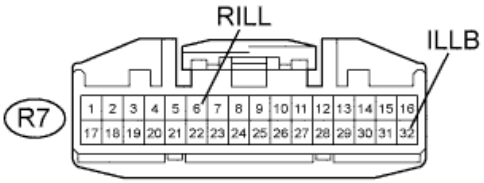
Tester Connection	Condition	Specified Condition
R7-32 (ILLB) - R4-1 (B)		

R7-6 (RILL) - R4-2 (CTY)	Always	Below 1 Ω
R7-32 (ILLB) - Body ground	Always	10 kΩ or higher
R7-6 (RILL) - Body ground		

Front view of wire harness connector:
(to No. 2 Room Light Assembly)



Front view of wire harness connector:
(to Map Light Assembly)



d. for LH:

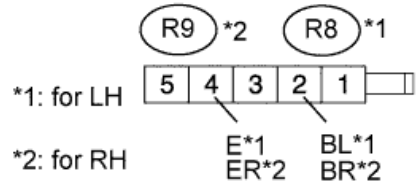
i. Disconnect the R8 light connector.

ii. Measure the resistance according to the value(s) in the table below.

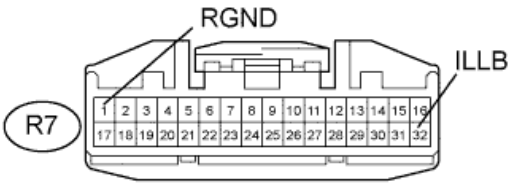
Standard Resistance:

Tester Connection	Condition	Specified Condition
R7-32 (ILLB) - R8-2 (BL)	Always	Below 1 Ω
R7-1 (RGND) - R8-4 (E)		
R7-32 (ILLB) - Body ground	Always	10 kΩ or higher
R7-1 (RGND) - Body ground		

Front view of wire harness connector:
(to No. 2 Room Light Assembly)



Front view of wire harness connector:
(to Map Light Assembly)



e. for RH:

i. Disconnect the R9 light connector.

ii. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
R7-32 (ILLB) - R9-2 (BR)	Always	Below 1 Ω
R7-1 (RGND) - R9-4 (ER)		
R7-32 (ILLB) - Body ground	Always	10 kΩ or higher
R7-1 (RGND) - Body ground		

NG → REPAIR OR REPLACE HARNESS AND CONNECTOR

OK

REPLACE MAIN BODY ECU

10.CHECK HARNESS AND CONNECTOR (NO. 1 ROOM LIGHT - MAP LIGHT AND BODY GROUND)

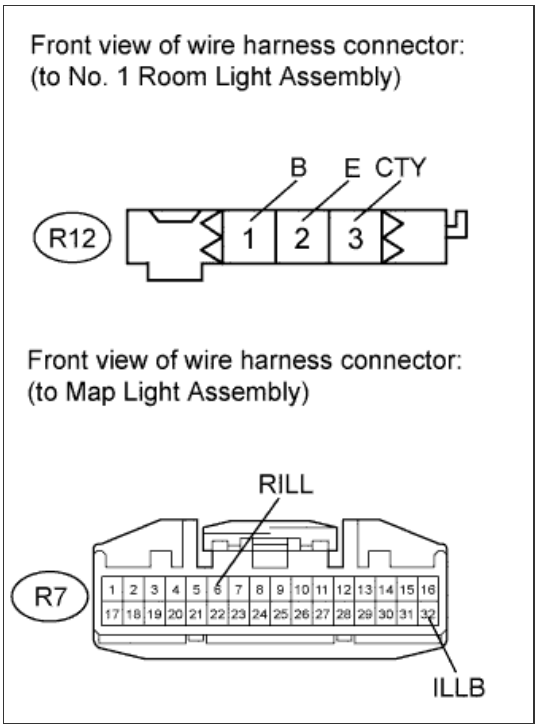
a. Disconnect the R7 map light connector.

b. Disconnect the R12 light connector.

c. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
R7-32 (ILLB) - R12-1 (B)	Always	Below 1 Ω
R7-6 (RILL) - R12-3 (CTY)		
R12-2 (E) - R7-1 (RGND)		
R7-32 (ILLB) - Body ground	Always	10 kΩ or higher
R7-6 (RILL) - Body ground		



NG → REPAIR OR REPLACE HARNESS AND CONNECTOR

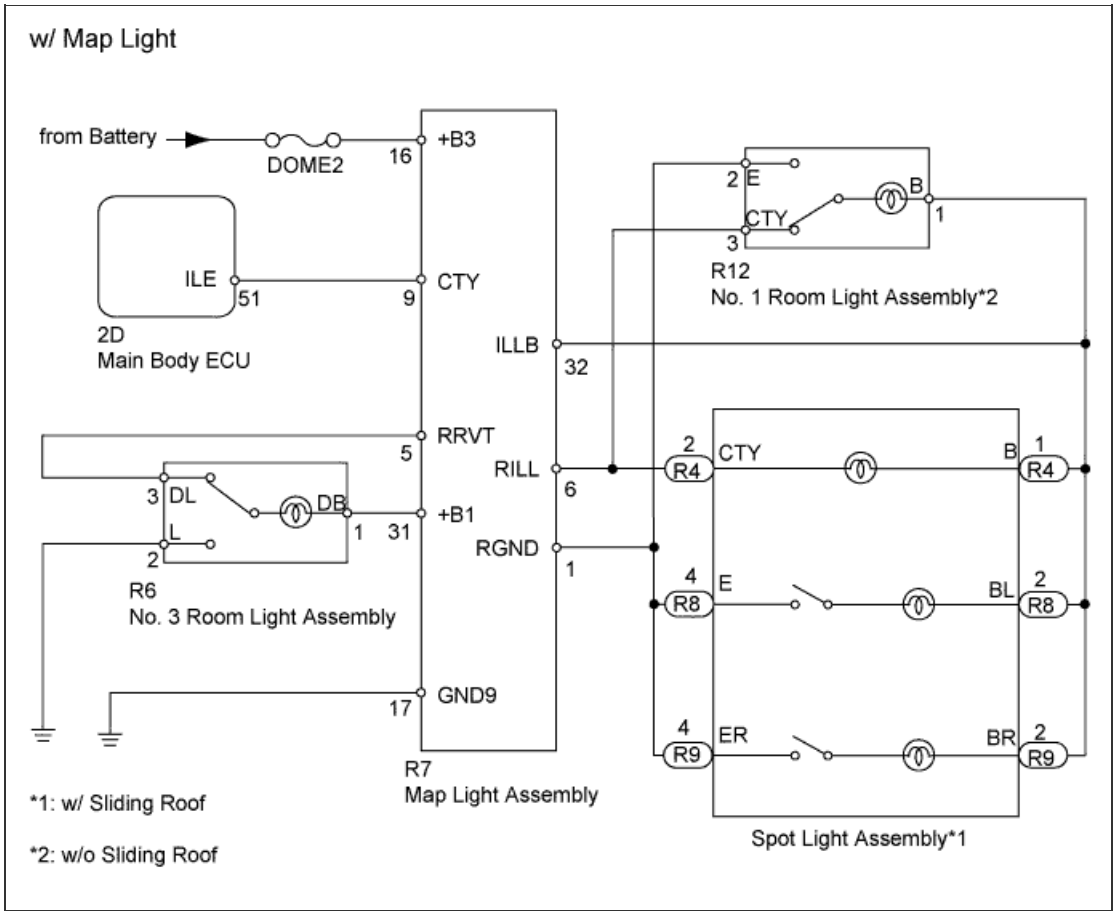
OK → REPLACE MAIN BODY ECU

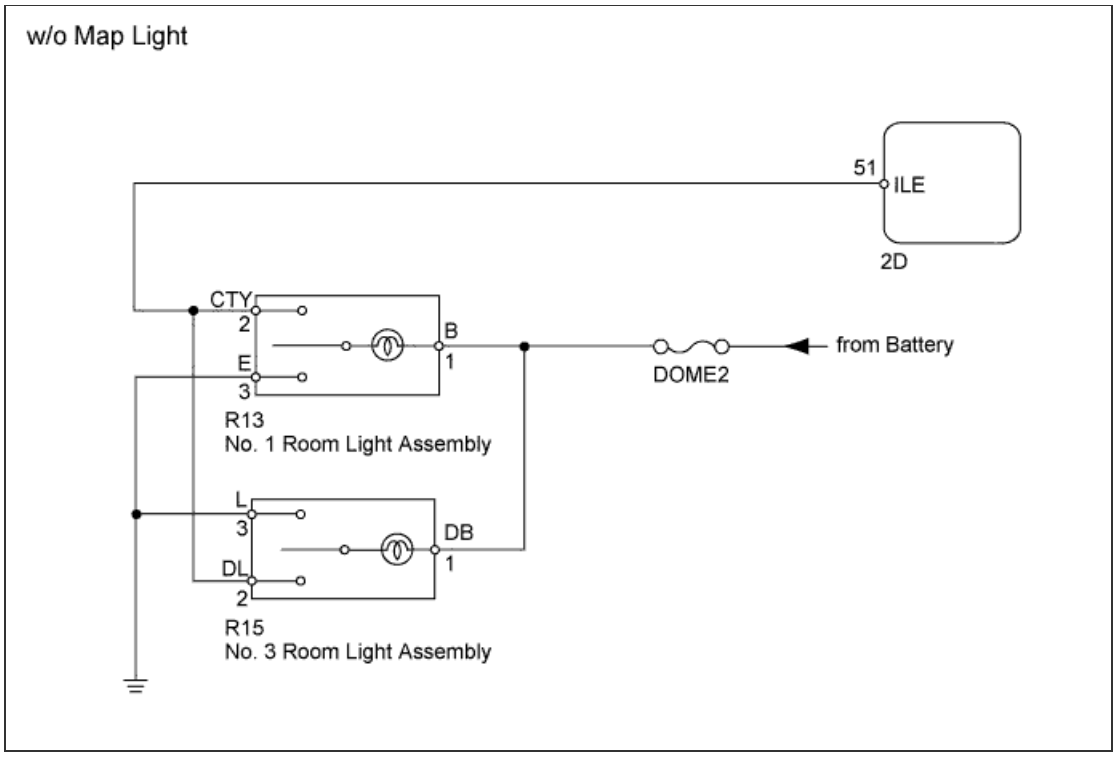
for Preparation Click here

DESCRIPTION

When a door is opened while the DOOR switch of the map light assembly is on, the map light assembly receives a door open signal from the main body ECU and turns on the corresponding lights.

WIRING DIAGRAM





INSPECTION PROCEDURE

1.PERFORM ACTIVE TEST USING INTELLIGENT TESTER

a. Operate the intelligent tester according to the steps on the display and select "Active Test".

Main Body

Tester Display	Test Part	Control Range	Diagnostic Note
Illuminated Entry System	Illumination light	OFF or ON	-

OK:
Light comes on.

NG → Go to step 2

OK ↓

PROCEED TO NEXT CIRCUIT INSPECTION SHOWN IN PROBLEM SYMPTOMS TABLE (Click here)

2.INSPECT FUSE (DOME2)

a. Remove the DOME2 fuse from the engine room junction block.

b. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
DOME2 fuse	Always	Below 1 Ω

NG → REPLACE FUSE

OK ↓

3.CHECK VEHICLE TYPE

a. Check the vehicle type.

Result

Result	Proceed to
w/o Map Light	A
w/ Map Light	B

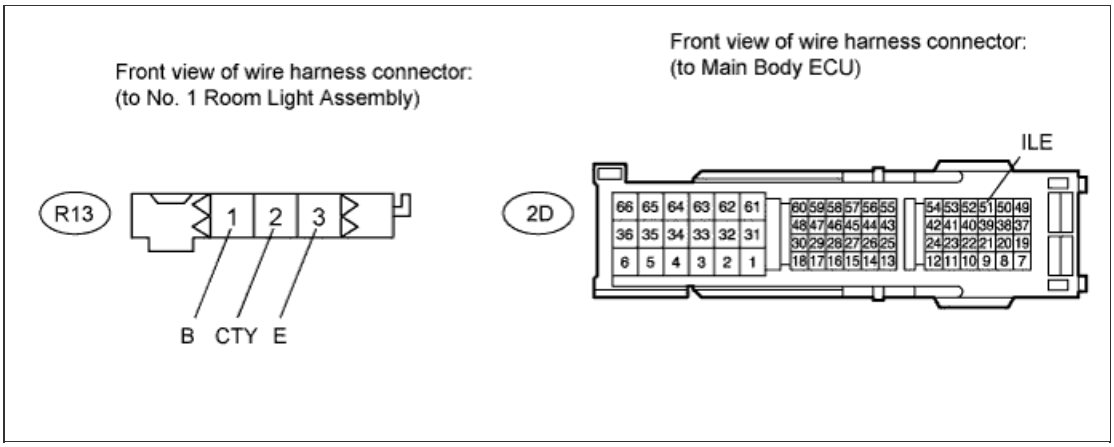
B → Go to step 5

A ↓

4.CHECK HARNESS AND CONNECTOR (DOME LIGHT - MAP LIGHT AND BODY GROUND)

a. Disconnect the 2D ECU connector.

b. Disconnect the R13 light connector.

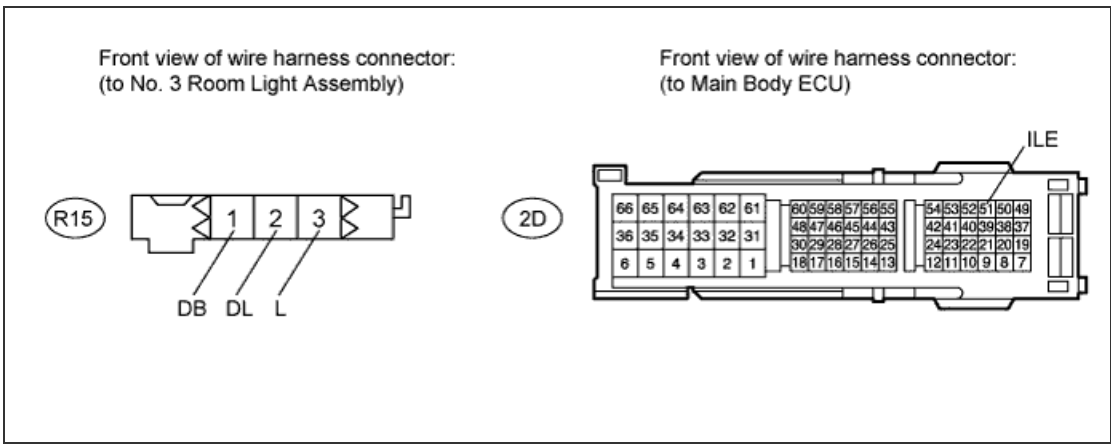


c. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
2D-51 (ILE) - R13-2 (CTY)	Always	Below 1 Ω
R13-1 (B) - Body ground		
R13-3 (E) - Body ground		
2D-51 (ILE) - Body ground	Always	10 kΩ or higher

d. Disconnect the R15 light connector.



e. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
2D-51 (ILE) - R15-2 (DL)	Always	Below 1 Ω
R15-1 (DB) - Body ground		
R15-3 (L) - Body ground		
2D-51 (ILE) - Body ground	Always	10 kΩ or higher

NG → REPAIR OR REPLACE HARNESS AND CONNECTOR

OK

REPLACE MAIN BODY ECU

5.CHECK HARNESS AND CONNECTOR (MAP LIGHT - BODY GROUND)

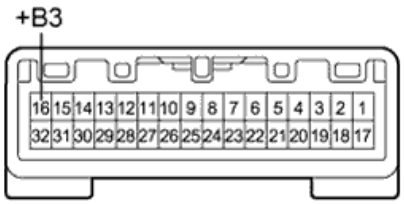
a. Disconnect the 2D ECU connector.

b. Measure the voltage according to the value(s) in the table below.

Standard Voltage:

Tester Connection	Condition	Specified Condition
R7-16 (+B3) - Body ground	Always	11 to 14 V

Component with harness connected:
(Map Light Assembly)



NG → REPAIR OR REPLACE HARNESS AND CONNECTOR

OK

6.INSPECT MAP LIGHT

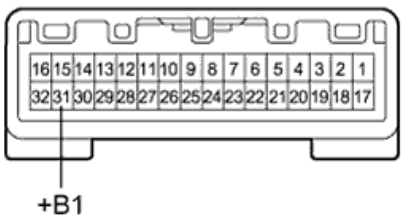
a. Remove the map light (Click here).

b. Measure the voltage according to the value(s) in the table below.

Standard Voltage:

Tester Connection	Switch Condition	Specified Condition
R7-31 (+B1) - R7-5 (RRVT)	Dome light switch off	Below 1 V
	Dome light switch on	11 to 14 V
R7-6 (RILL) - R7-32 (ILLB)	Dome light switch off	Below 1 V
	Dome light switch on	11 to 14 V

Component with harness connected:
(Map Light)



c. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Switch Condition	Specified Condition
R7-9 (CTY) - Body ground	"Door" switch on and door open	Below 1 Ω
	"Door" switch off and door open	10 kΩ or higher
	"Door" switch on and door closed	10 kΩ or higher
	"Door" switch off and door closed	10 kΩ or higher
R7-17 (GND9) - Body ground	Always	Below 1 Ω

NG → REPLACE MAP LIGHT (Click here)

OK

7.CHECK HARNESS AND CONNECTOR (NO. 3 ROOM LIGHT - MAP LIGHT AND BODY GROUND)

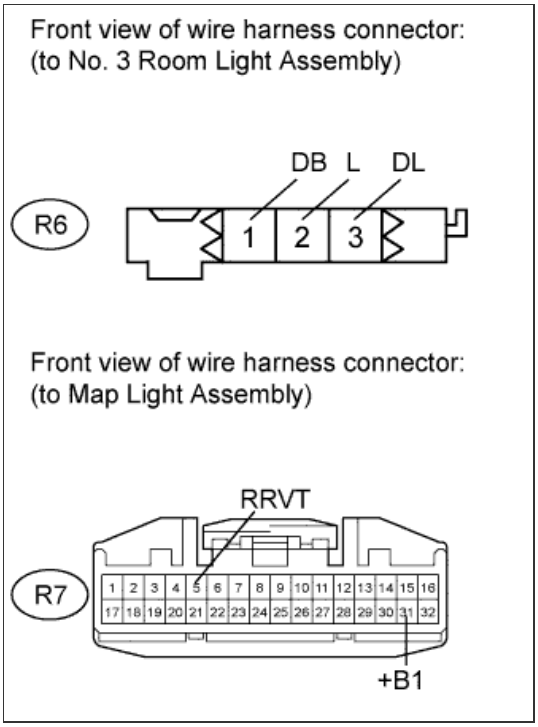
a. Disconnect the R7 map light connector.

b. Disconnect the R6 light connector.

c. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
R7-31 (+B1) - R6-1 (DB)	Always	Below 1 Ω
R7-5 (RRVT) - R6-3 (DL)		
R6-2 (L) - Body ground		
R7-31 (+B1) - Body ground	Always	10 kΩ or higher
R7-16 (RRVT) - Body ground		



NG → REPAIR OR REPLACE HARNESS AND CONNECTOR

OK

8.CHECK VEHICLE TYPE

a. Check the vehicle type.

Result

Result	Proceed to
w/ Sliding Roof	A
w/o Sliding Roof	B

B → Go to step 10

A

9.CHECK HARNESS AND CONNECTOR (SPOT LIGHT - MAP LIGHT AND BODY GROUND)

a. Disconnect the R7 map light connector.

b. Disconnect the R4 light connector.

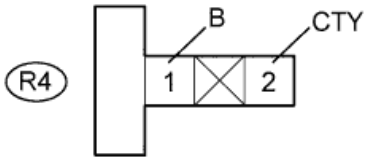
c. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

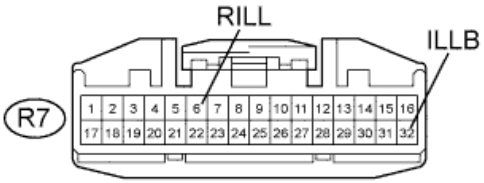
Tester Connection	Condition	Specified Condition
R7-32 (ILLB) - R4-1 (B)		

R7-6 (RILL) - R4-2 (CTY)	Always	Below 1 Ω
R7-32 (ILLB) - Body ground	Always	10 kΩ or higher
R7-6 (RILL) - Body ground		

Front view of wire harness connector:
(to No. 2 Room Light Assembly)



Front view of wire harness connector:
(to Map Light Assembly)



d. for LH:

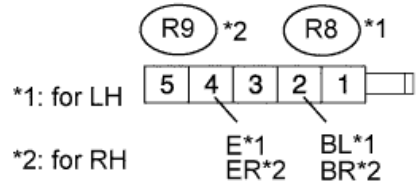
i. Disconnect the R8 light connector.

ii. Measure the resistance according to the value(s) in the table below.

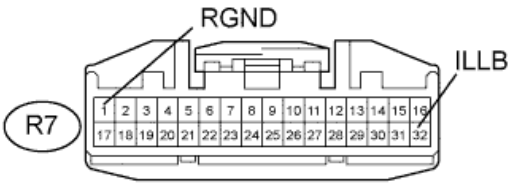
Standard Resistance:

Tester Connection	Condition	Specified Condition
R7-32 (ILLB) - R8-2 (BL)	Always	Below 1 Ω
R7-1 (RGND) - R8-4 (E)		
R7-32 (ILLB) - Body ground	Always	10 kΩ or higher
R7-1 (RGND) - Body ground		

Front view of wire harness connector:
(to No. 2 Room Light Assembly)



Front view of wire harness connector:
(to Map Light Assembly)



e. for RH:

i. Disconnect the R9 light connector.

ii. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
R7-32 (ILLB) - R9-2 (BR)	Always	Below 1 Ω
R7-1 (RGND) - R9-4 (ER)		
R7-32 (ILLB) - Body ground	Always	10 kΩ or higher
R7-1 (RGND) - Body ground		

NG → REPAIR OR REPLACE HARNESS AND CONNECTOR

OK

REPLACE MAIN BODY ECU

10.CHECK HARNESS AND CONNECTOR (NO. 1 ROOM LIGHT - MAP LIGHT AND BODY GROUND)

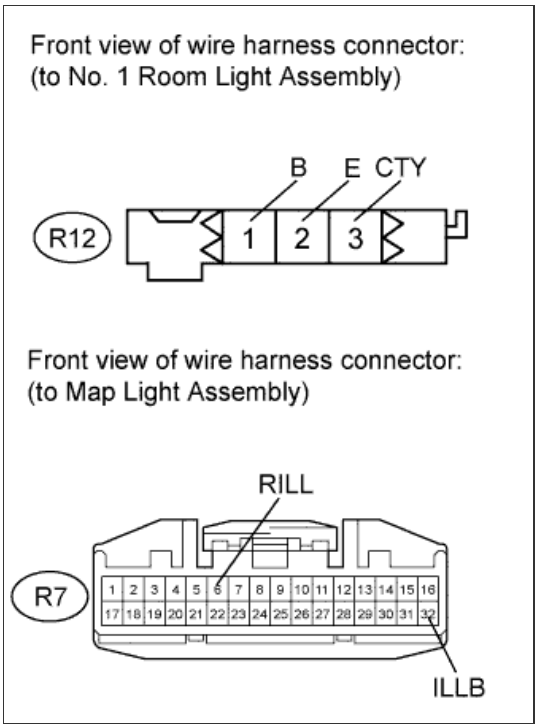
a. Disconnect the R7 map light connector.

b. Disconnect the R12 light connector.

c. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

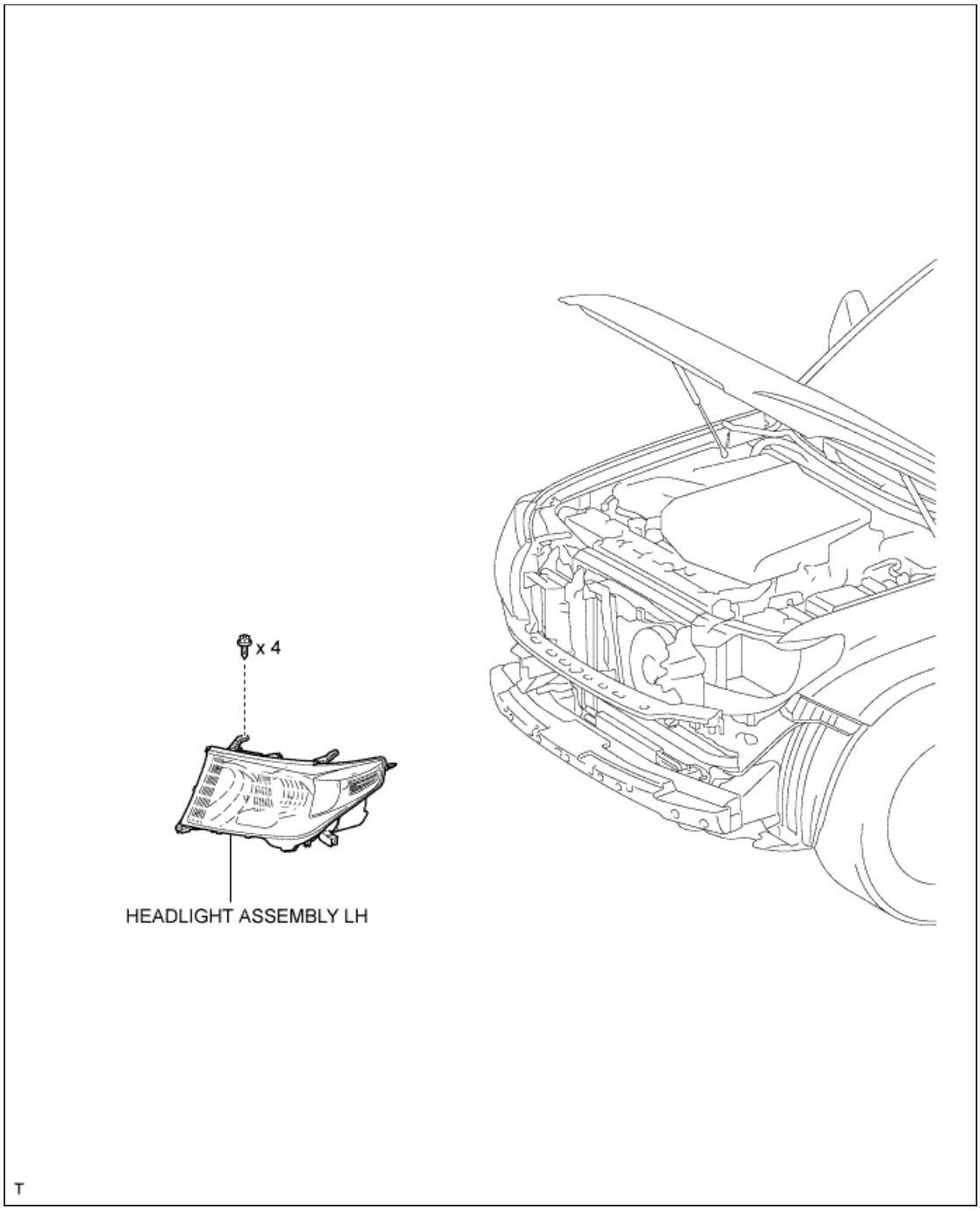
Tester Connection	Condition	Specified Condition
R7-32 (ILLB) - R12-1 (B)	Always	Below 1 Ω
R7-6 (RILL) - R12-3 (CTY)		
R12-2 (E) - R7-1 (RGND)		
R7-32 (ILLB) - Body ground	Always	10 kΩ or higher
R7-6 (RILL) - Body ground		

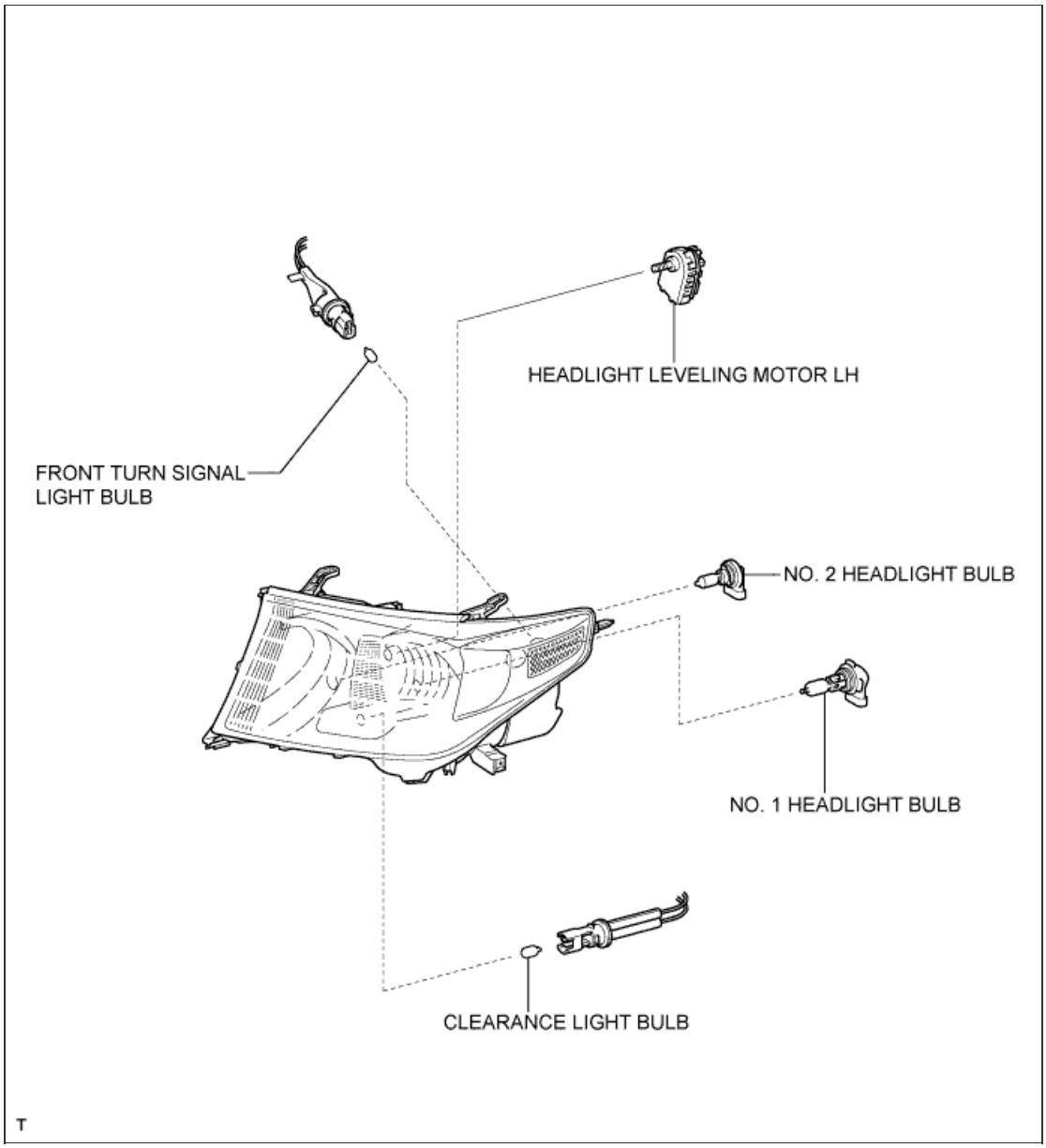


NG → REPAIR OR REPLACE HARNESS AND CONNECTOR

OK → REPLACE MAIN BODY ECU

for Preparation Click here




HEADLIGHT LEVELING MOTOR LH
FRONT TURN SIGNAL
LIGHT BULB
NO. 2 HEADLIGHT BULB
NO. 1 HEADLIGHT BULB
CLEARANCE LIGHT BULB
T

for Preparation Click here

1. REMOVE FRONT BUMPER

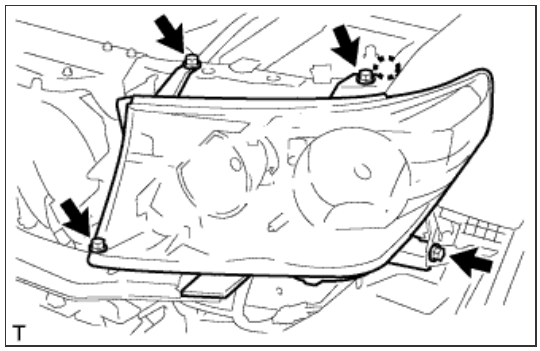
a. Remove the front bumper (Click here).

2. REMOVE HEADLIGHT ASSEMBLY LH

a. Remove the bolts.

b. Disconnect the connectors.

c. Det ch the cl nd remove the he light.



for Preparation Click here

1. REMOVE FRONT BUMPER

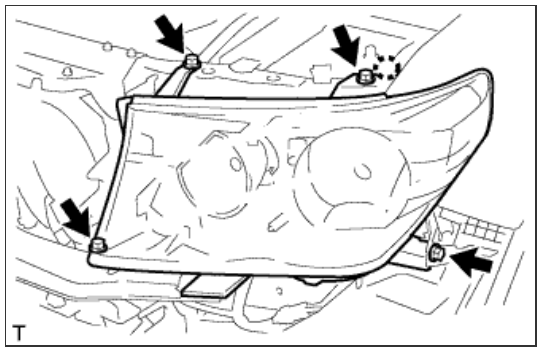
a. Remove the front bumper (Click here).

2. REMOVE HEADLIGHT ASSEMBLY LH

a. Remove the bolts.

b. Disconnect the connectors.

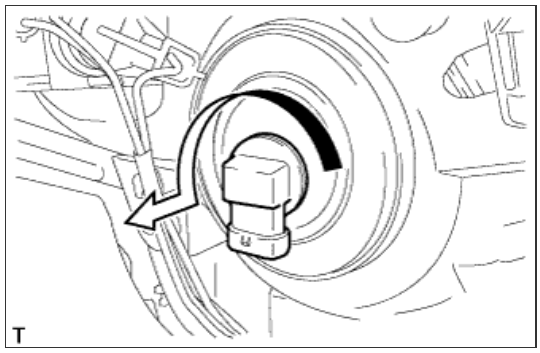
c. Det ch the cl nd remove the he light.



for Preparation Click here

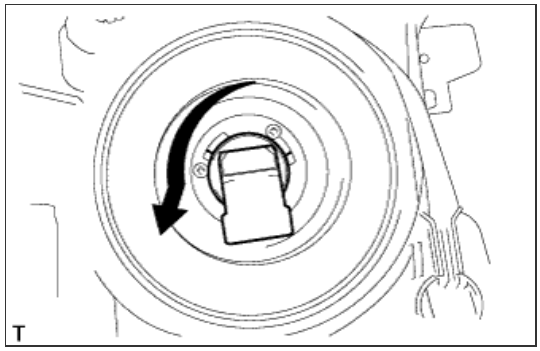
1. REMOVE NO. 1 HEADLIGHT BULB

a. Turn the bulb in the direction indicated by the arrow and remove it.



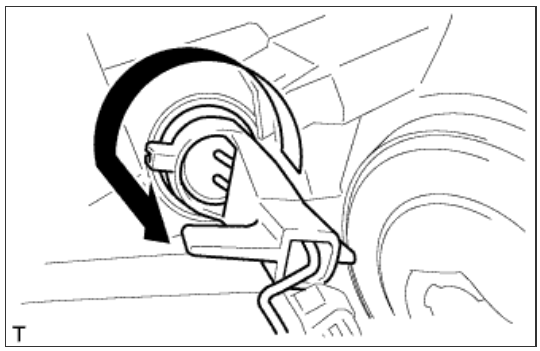
2. REMOVE NO. 2 HEADLIGHT BULB

a. Turn the bulb in the direction indicated by the arrow and remove it.



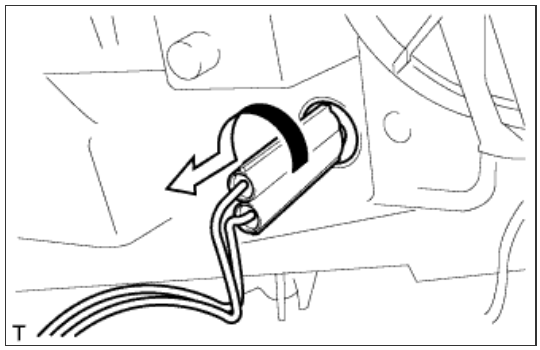
3. REMOVE RONT TURN SIGNAL LIGHT BULB

a. Turn the bulb in the direction indicated by the arrow and remove it.



4. REMOVE CLEARANCE LIGHT BULB

a. Turn the bulb in the direction indicated by the arrow and remove it.



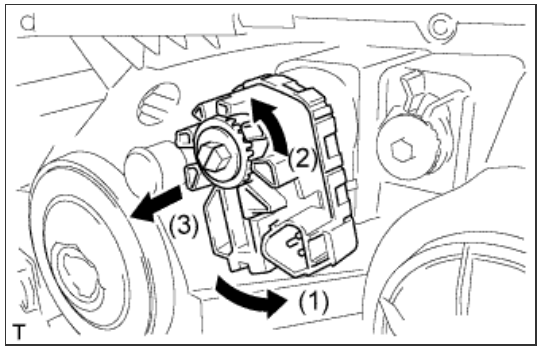
5. REMOVE HEADLIGHT LEVELING MOTOR LH

a. Di connect the connector.

b. Turn the motor in the direction indicated by the arrow (1) in the illu tration to di connect it.

c. Turn the aiming crew in the direction indicated by the arrow (2) in the illu tration to di connect the ha t.

d. Pull the headlight leveling motor L in the direction indicated by the arrow (3) in the illu tration to remove it.



for Preparation Click here

1. VEHICLE PREPARATION FOR HEADLIGHT AIMING ADJUSTMENT

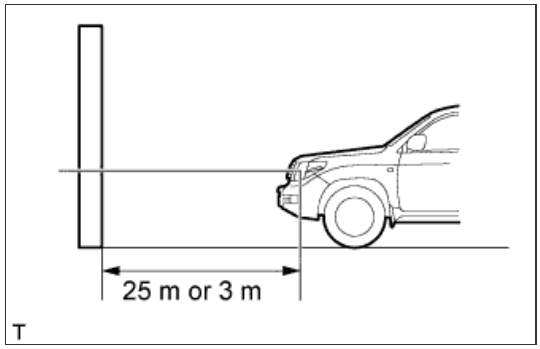
a. Prepare the vehicle:

- Ensure there is no damage to the body around the headlights.
- Fill the fuel tank.
- Make sure that the oil is filled to the specified level.
- Make sure that the coolant is filled to the specified level.
- Inflate the tires to the appropriate pressure.
- Unload the trunk and vehicle, ensuring that the spare tire, tools, and jack are also removed.
- Have a person of average weight (75 kg, 165 lb) sit in the driver's seat.
- Vehicles with height adjustable suspension should have the vehicle height set to the lowest setting prior to adjusting the headlight aim.
- Vehicles with manually adjustable headlights should be adjusted to "0" (w/ headlight leveling switch).

2. PREPARATION FOR HEADLIGHT AIMING (Using a screen)

a. Prepare the vehicle:

- Place the vehicle in a location that is dark enough to clearly observe the cutoff line. The cutoff line is a distinct line, below which light from the headlights can be observed and above which it cannot.
- Place the vehicle at a 90° angle to the wall.
- Create a 25 m (82.0 ft.) distance between the vehicle (headlight bulb center) and the wall.
- Make sure that the vehicle is on a level surface.
- Bounce the vehicle up and down to settle the suspension.



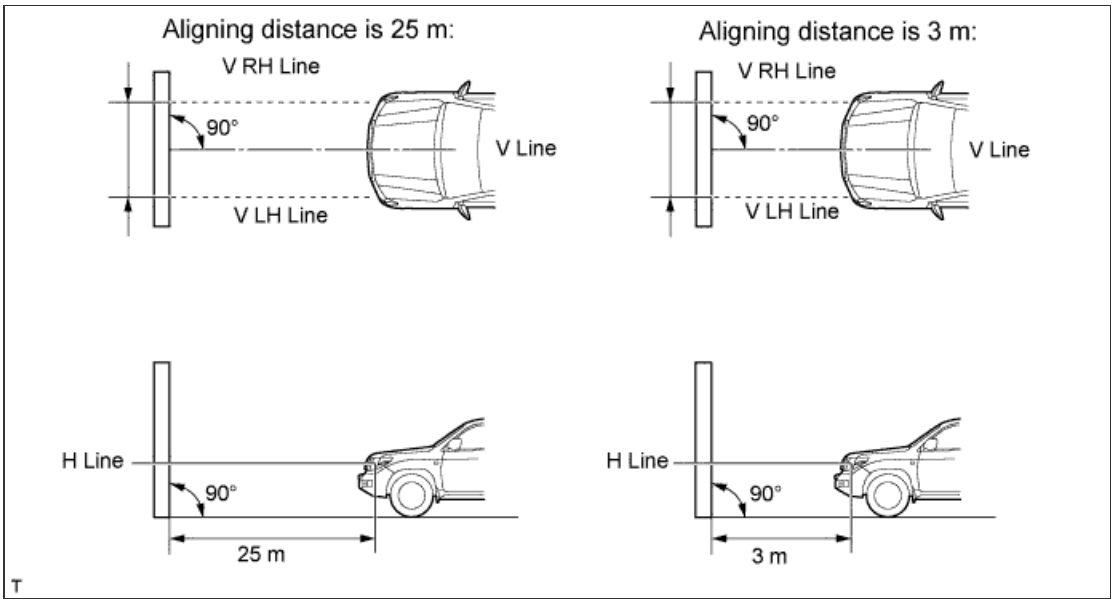
NOTICE:

A distance of 25 m (82.0 ft.) between the vehicle (headlight bulb center) and the wall is necessary for proper aim adjustment. If unavailable, secure a distance of exactly 3 m (9.84 ft.) for the check and adjustment. (The target zone will change with the distance, so follow the instructions in the illustration).

b. Prepare a piece of thick white paper approximately 2 m (6.56 ft.) (height) x 4 m (13.1 ft.) (width) to use as a screen.

c. Draw a vertical line down the center of the screen (V line).

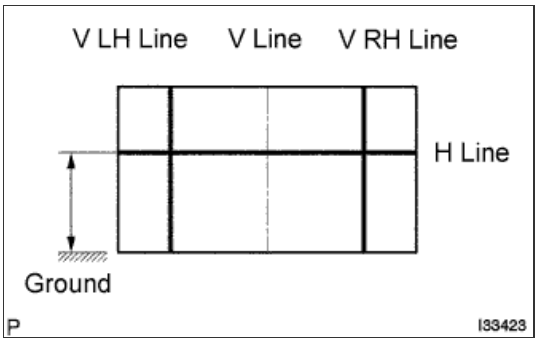
d. Set the screen as shown in the illustration.



HINT:

- **Stand the screen perpendicular to the ground.**
- **Align the V line on the screen with the center of the vehicle.**

e. Draw base lines (H, V LH, and V RH Lines) on the screen as shown in the illustration.



HINT:

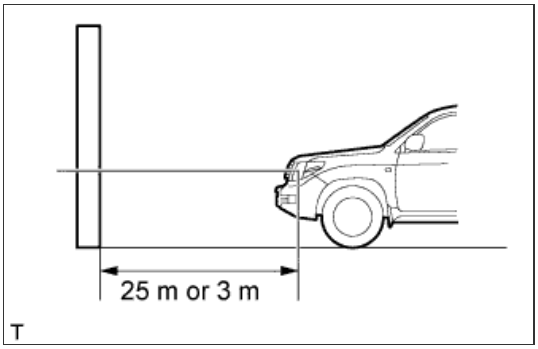
- **The base lines differ for "low beam inspection" and "high beam inspection".**
- **Mark the headlight bulb center marks on the screen. If the center mark cannot be observed on the headlight, use the center of the headlight bulb or the manufacturer's name marked on the headlight as the center mark.**

i. H Line (Headlight):
Draw a horizontal line across the screen so that it passes through the center marks. The H line should be at the same height as the headlight bulb center marks of the low beam headlights.

ii. V LH Line, V RH Line (Center mark position of the left-hand (LH) and right-hand (RH) headlights):
Draw two vertical lines so that they intersect the H line at each center mark (aligned with the center of the low beam headlight bulbs).

3. HEADLIGHT AIMING INSPECTION

a. Cover the headlight or disconnect the connector of the headlight on the opposite side to prevent light from the headlight that is not being inspected from affecting the headlight aiming



NOTICE:

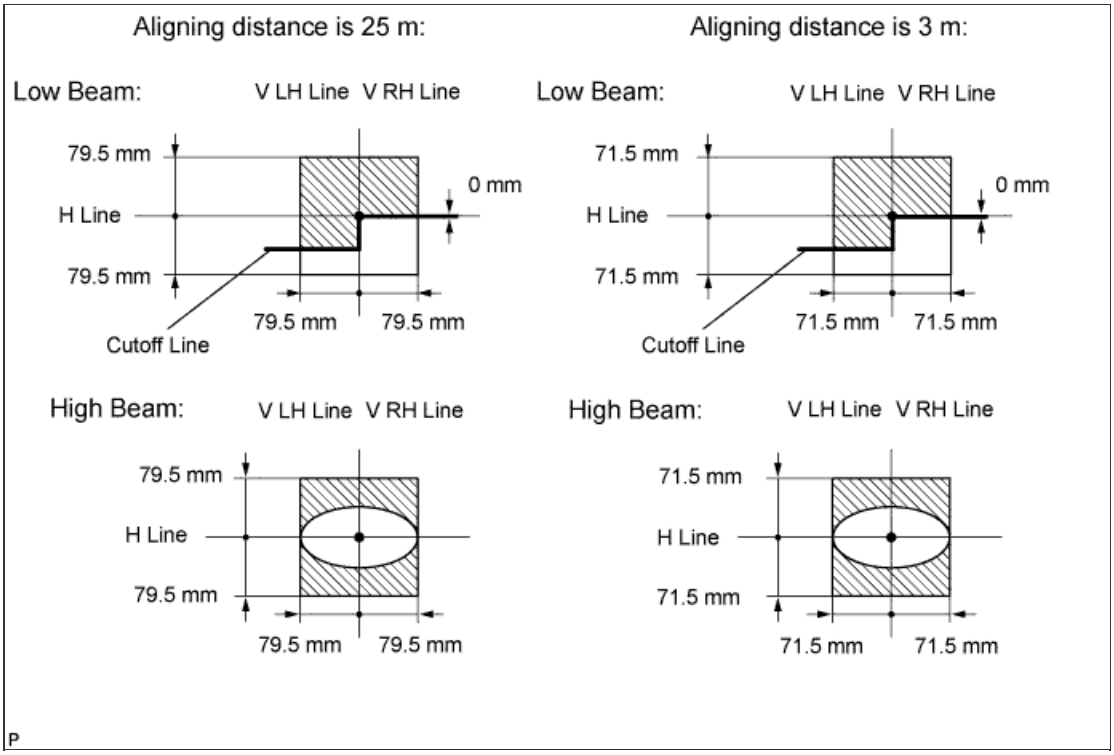
Do not keep the headlight covered for more than 3 minutes. The headlight lens is made of synthetic resin, which may melt or be damaged due to excessive heat.

HINT:

When checking the aim of the high beam headlight, cover the low beam headlight or disconnect the connector.

b. Start the engine.

c. Turn on the headlight and check if the cutoff line matches the preferred cutoff line in the following illustration.



HINT:

- **Since the low beam and high beam headlight on each side have separate reflectors, it is necessary to check and adjust the aim separately for both.**
- **If the alignment distance is 25 m (82.0 ft.):**
  The low beam cutoff line should be within 79.5 mm (3.13 in.) above or below the H line as well as 79.5 mm (3.13 in.) left or right of the V line.
- **If the alignment distance is 3.0 m (9.84 ft.):**
  The low beam cutoff line should be within 71.5 mm (2.81 in.) above or below the H line as well as 71.5 mm (2.81 in.) left or right of the V line.
- **If the alignment distance is 25 m (82.0 ft.):**
  The high beam center of intensity should be within 79.5 mm (3.13 in.) above or below the H line as well as 79.5 mm (3.13 in.) left or right of the V line.
- **If the alignment distance is 3.0 m (9.84 ft.):**
  The high beam center of intensity should be within 71.5 mm (2.81 in.) above or below the H line as well as 71.5 mm (2.81 in.) left or right of the V line.

4. HEADLIGHT AIMING ADJUSTMENT

a. Adjust the aim vertically:

i. Adjust the aim of each headlight to the specified range by turning each aiming screw with a screwdriver.

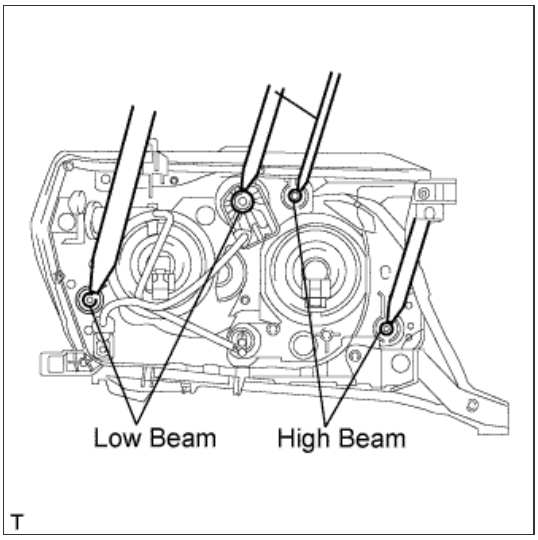
NOTICE:

The final turn of the aiming screw should be made in the clockwise direction. If the screw is tightened excessively, loosen it and then retighten it, so that the final turn of the screw is in the clockwise direction.

HINT:

- **The low beam and high beam headlight are a unit. Adjusting the aim on the low beam to the correct position should also result in the high beam adjustment being correct.**

- **If it is not possible to correctly adjust headlight aim, check the bulb, headlight unit, and headlight unit reflector installation.**
- **The headlight aim moves up when turning the aiming screw clockwise, and moves down when turning the aiming screw counterclockwise.**



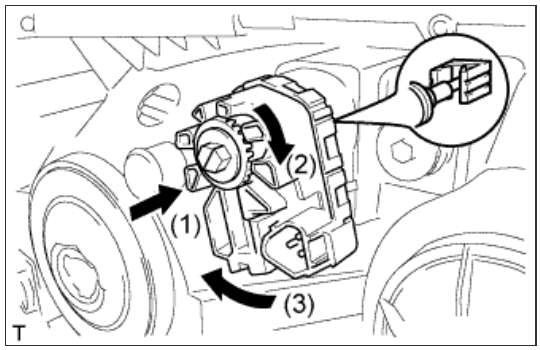
for Preparation Click here

1. I STALL HEADLIGHT LEVELI G MOTOR LH

a. Insert the headlight leveling motor LH in the direction indicated by the arrow (1) in the illustration.

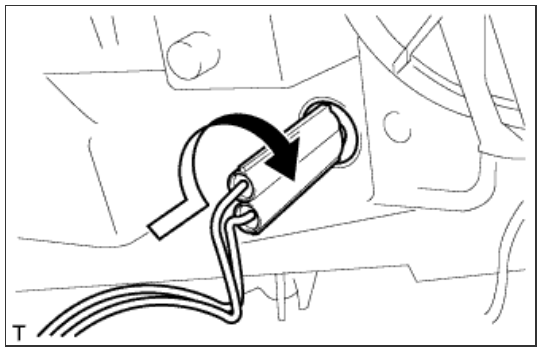
b. Turn the aiming screw in the direction indicated by the arrow (2) in the illustration to connect the shaft.

c. Turn the headlight leveling motor LH in the direction indicated by the arrow (3) in the illustration to install it.



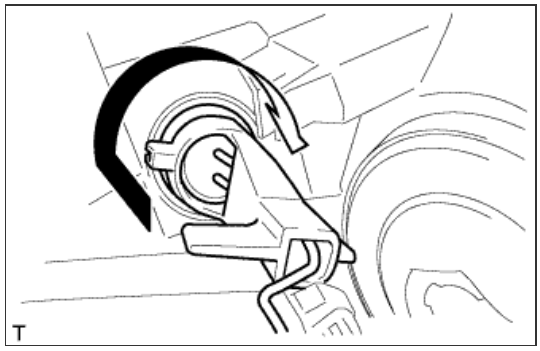
2. I STALL CLEARA CE IGHT BULB

a. Turn the bulb in the direction indicated by the arrow to install it.



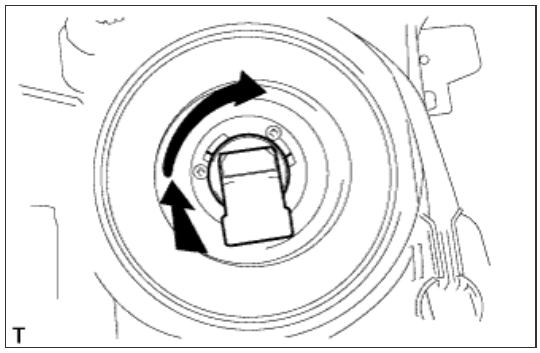
. I STALL FRO TUR SIG AL LIGHT BULB

a. Turn the bulb in the direction indicated by the arrow to install it.



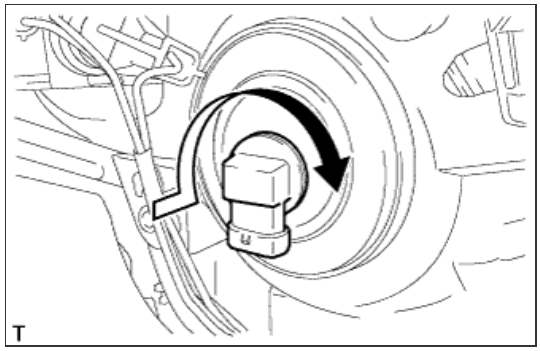
. I STALL . 2 HEADLIGHT BULB

a. Turn the bulb in the direction indicated by the arrow to install it.



. I STALL . 1 HEADLIGHT BULB

a. Turn the bulb in the direction indicated by the arrow to install it.



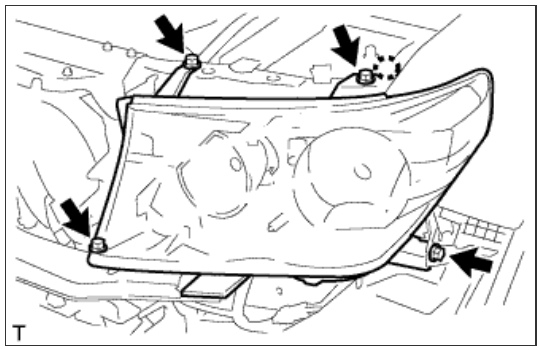
for Preparation Click here

1. INSTALL HEADLIGHT ASSEMBLY LH

a. Attach the claw.

b. Connect the connectors.

c. Install the headlight with the 4 bolts.



2. INSTALL FRONT BUMPER

a. Install the front bumper (Click here).

3. VEHICLE PREPARATION FOR HEADLIGHT AIMING ADJUSTMENT

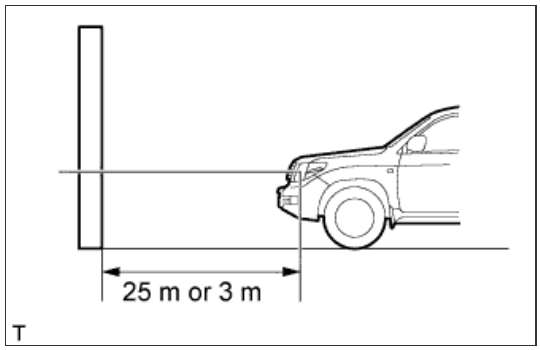
a. Prepare the vehicle:

- Ensure there is no damage to the body around the headlights.
- Fill the fuel tank.
- Make sure that the oil is filled to the specified level.
- Make sure that the coolant is filled to the specified level.
- Inflate the tires to the appropriate pressure.
- Unload the trunk and vehicle, ensuring that the spare tire, tools, and jack are also removed.
- Have a person of average weight (75 kg, 165 lb) sit in the driver's seat.
- Vehicles with height adjustable suspension should have the vehicle height set to the lowest setting prior to adjusting the headlight aim.
- Vehicles with manually adjustable headlights should be adjusted to "0" (w/ headlight leveling switch).

4. PREPARATION FOR HEADLIGHT AIMING ADJUSTMENT (Using a screen)

a. Prepare the vehicle:

- Place the vehicle in a location that is dark enough to clearly observe the cutoff line. The cutoff line is a distinct line, below which light from the headlights can be observed and above which it cannot.
- Place the vehicle at a 90° angle to the wall.
- Create a 25 m (82.0 ft.) distance between the vehicle (headlight bulb center) and the wall.
- Make sure that the vehicle is on a level surface.
- Bounce the vehicle up and down to settle the suspension.



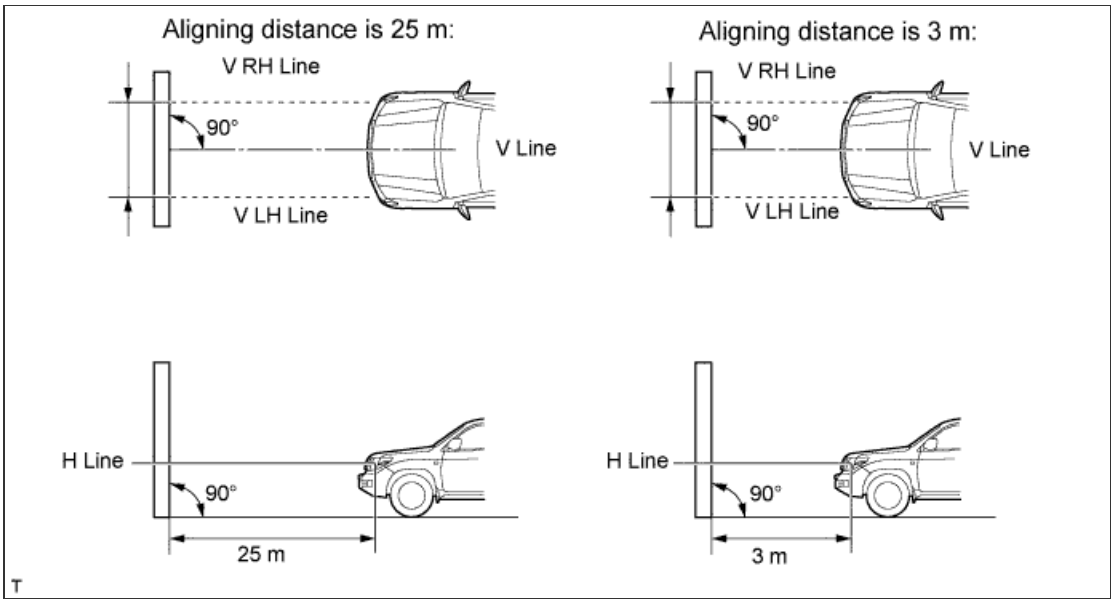
NOTICE:

A distance of 25 m (82.0 ft.) between the vehicle (headlight bulb center) and the wall is necessary for proper aim adjustment. If unavailable, secure a distance of exactly 3 m (9.84 ft.) for the check and adjustment. (The target zone will change with the distance, so follow the instructions in the illustration).

b. Prepare a piece of thick white paper approximately 2 m (6.56 ft.) (height) x 4 m (13.1 ft.) (width) to use as a screen.

c. Draw a vertical line down the center of the screen (V line).

d. Set the screen as shown in the illustration.



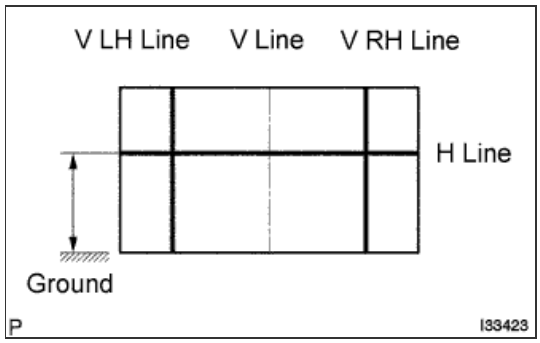
HINT:

- **Stand the screen perpendicular to the ground.**
- **Align the V line on the screen with the center of the vehicle.**

e. Draw base lines (H, V LH, and V RH Lines) on the screen as shown in the illustration.

HINT:

- **The base lines differ for "low beam inspection" and "high beam inspection".**
- **Mark the headlight bulb center marks on the screen. If the center mark cannot be observed on the headlight, use the center of the headlight bulb or the manufacturer's name marked on the headlight as the center mark.**



i. H Line (Headlight):
Draw a horizontal line across the screen so that it passes through the center marks. The H line should be at the same height as the headlight bulb center marks of the low beam headlights.

ii. V LH Line, V RH Line (Center mark position of the left-hand (LH) and right-hand (RH) headlights):
Draw two vertical lines so that they intersect the H line at each center mark (aligned with the center of the low beam headlight bulbs).

5. INSPECT HEADLIGHT AIMING

a. Cover the headlight or disconnect the connector of the headlight on the opposite side to prevent light from the headlight that is not being inspected from affecting the headlight aiming

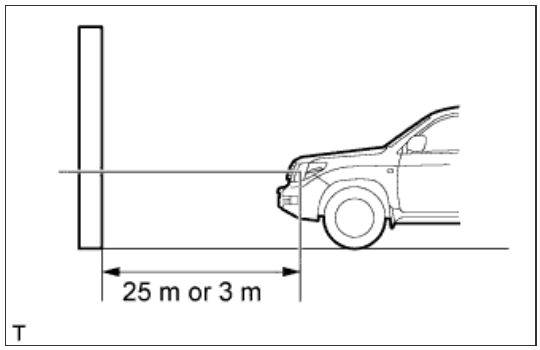
NOTICE:

Do not keep the headlight covered for more than 3 minutes. The headlight lens is made of synthetic resin, which may melt or be damaged due to excessive heat.

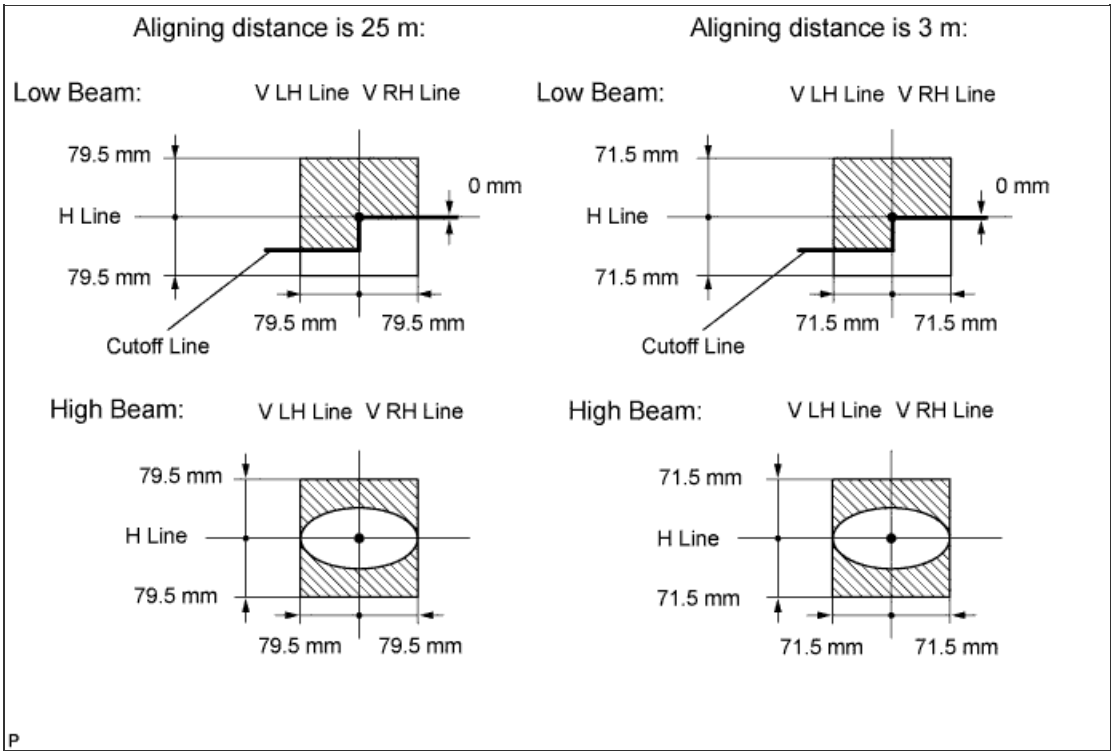
HINT:

When checking the aim of the high beam headlight, cover the low beam headlight or disconnect the connector.

b. Start the engine.



c. Turn on the headlight and check if the cutoff line matches the preferred cutoff line in the following illustration.



HINT:

- **Since the low beam and high beam headlight on each side have separate reflectors, it is necessary to check and adjust the aim separately for both.**
- **If the alignment distance is 25 m (82.0 ft.):**
  The low beam cutoff line should be within 79.5 mm (3.13 in.) above or below the H line as well as 79.5 mm (3.13 in.) left or right of the V line.
- **If the alignment distance is 3.0 m (9.84 ft.):**
  The low beam cutoff line should be within 71.5 mm (2.81 in.) above or below the H line as well as 71.5 mm (2.81 in.) left or right of the V line.
- **If the alignment distance is 25 m (82.0 ft.):**
  The high beam center of intensity should be within 79.5 mm (3.13 in.) above or below the H line as well as 79.5 mm (3.13 in.) left or right of the V line.
- **If the alignment distance is 3.0 m (9.84 ft.):**
  The high beam center of intensity should be within 71.5 mm (2.81 in.) above or below the H line as well as 71.5 mm (2.81 in.) left or right of the V line.

6. ADJUST HEADLIGHT AIMING

a. Adjust the aim vertically:

i. Adjust the aim of each headlight to the specified range by turning each

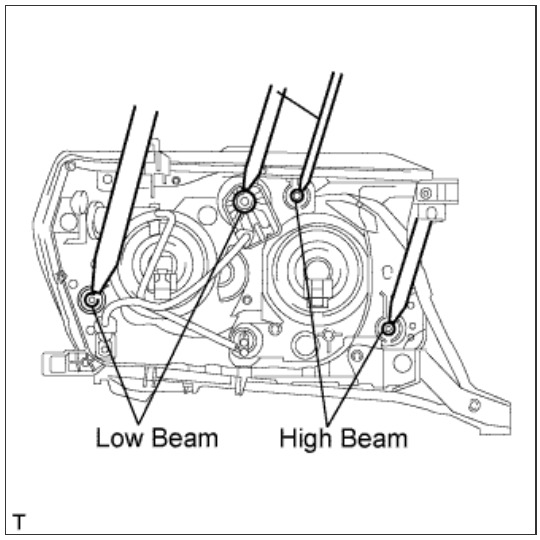
aiming screw with a screwdriver.

NOTICE:

The final turn of the aiming screw should be made in the clockwise direction. If the screw is tightened excessively, loosen it and then retighten it, so that the final turn of the screw is in the clockwise direction.

HINT:

- **The low beam and high beam headlight are a unit. Adjusting the aim on the low beam to the correct position should also result in the high beam adjustment being correct.**
- **If it is not possible to correctly adjust headlight aim, check the bulb, headlight unit, and headlight unit reflector installation.**
- **The headlight aim moves up when turning the aiming screw clockwise, and moves down when turning the aiming screw counterclockwise.**



7. VEHICLE PREPARATION FOR FOG LIGHT AIMING ADJUSTMENT

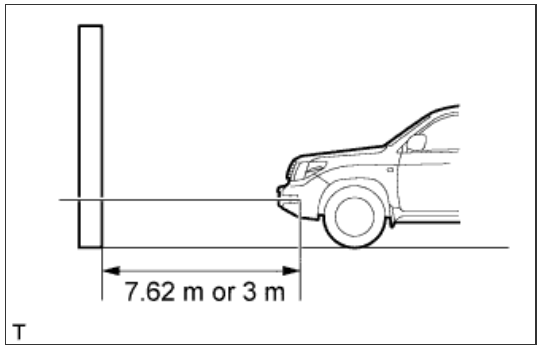
a. Prepare the vehicle:

- Ensure there is no damage or deformation to the body around the fog lights.
- Fill the fuel tank.
- Make sure that the oil is filled to the specified level.
- Make sure that the coolant is filled to the specified level.
- Inflate the tires to the appropriate pressure
- Unload the trunk and vehicle, ensuring that the spare tire, tools, and jack are also removed.
- Have a person of average weight (75 kg, 165 lb) sit in the driver's seat.
- Vehicles with height adjustable suspension should have the vehicle height sit to the lowest setting prior to adjusting the fog light aim.

8. PREPARATION FOR FOG LIGHT AIMING

a. Prepare the vehicle:

- Place the vehicle in a location that is dark enough to clearly observe the cutoff line. The cutoff line is a distinct line, below which light from the fog lights can be observed and above which it cannot.
- Place the vehicle at a 90° angle to the wall.
- Create a 7.62 m (25.0 ft.) distance between the vehicle (fog light bulb center) and the wall.
- Make sure that the vehicle is on a level surface.
- Bounce the vehicle up and down to settle the suspension.



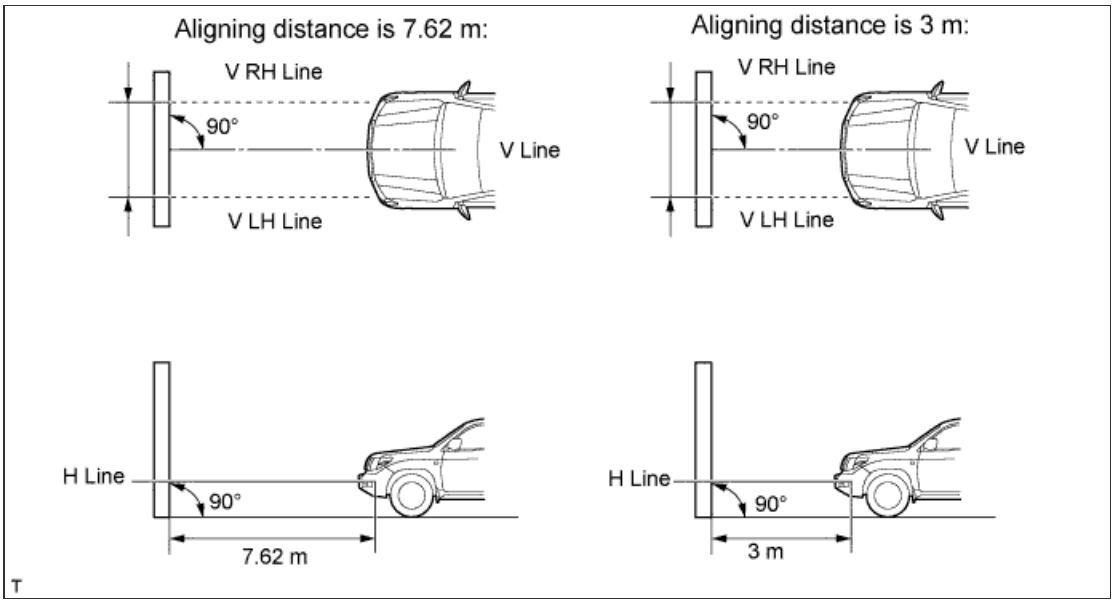
NOTICE:

A distance of 7.62 m (25.0 ft.) between the vehicle (fog light bulb center) and the wall is necessary for proper aim adjustment. If unavailable, secure a distance of exactly 3 m (9.84 ft.) for the check and adjustment. (The target zone will change with the distance, so follow the instructions in the illustration).

b. Prepare a piece of thick white paper approximately 2.0 m (6.56 ft.) (height) x 4.0 m (13.1 ft.) (width) to use as a screen.

c. Draw a vertical line down the center of the screen (V line).

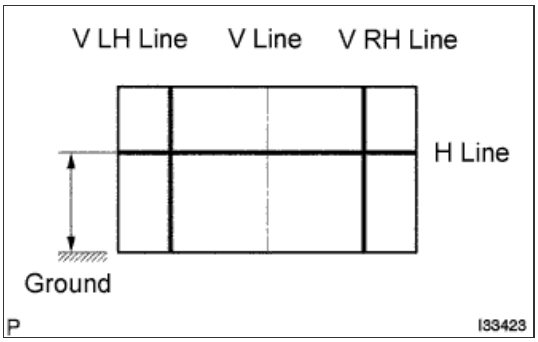
d. Set the screen as shown in the illustration.



HINT:

- **Stand the screen perpendicular to the ground.**
- **Align the V line on the screen with the center of the vehicle.**

e. Draw base lines (H, V LH, and V RH lines) on the screen as shown in the illustration.



HINT:

Mark the fog light bulb center marks on the screen. If the center mark cannot be observed on the fog light, use the center of the fog light bulb or the manufacturer's name marked on the fog light as the center mark.

i. H line (Fog light height):
Draw a horizontal line across the screen so that it passes through the center marks. The H line should be at the same height as the fog light bulb center marks of the fog lights.

ii. V LH Line, V RH Line (Center mark position of left-hand (LH) and right-hand (RH) fog lights):
Draw two vertical lines so that they intersect the H line at each center mark.

9. INSPECT FOG LIGHT AIMING

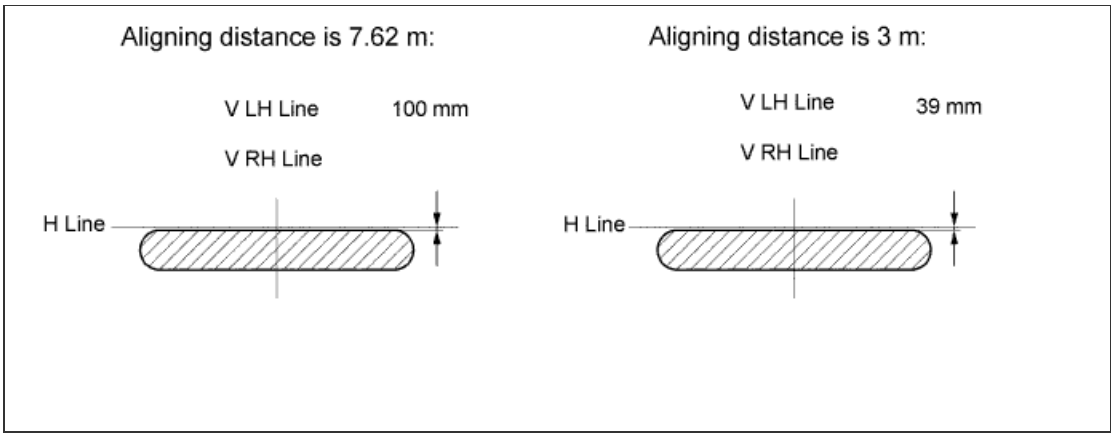
a. Cover the fog light or disconnect the connector of the fog light on the opposite side to prevent light from the fog light that is not being inspected from affecting the fog light aiming inspection.

NOTICE:

Do not keep the fog light covered for more than 3 minutes. The fog light lens is made of synthetic resin, which may melt or be damaged due to excessive heat.

b. Start the engine.

c. Turn on the fog light and check if the cutoff line falls within the specified area in the following illustration.



10. ADJUST FOG LIGHT AIMING

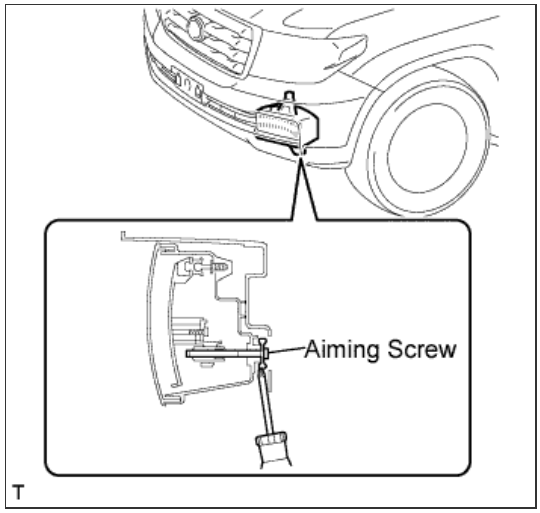
a. Adjust the aim vertically:
Adjust the aim of each fog light to the specified range by turning the aiming screw with a screwdriver.

NOTICE:

The final turn of the aiming screw should be made in the clockwise direction. If the screw is tightened excessively, loosen it and then retighten it, so that the final turn of the screw is in the clockwise direction.

HINT:

If it is not possible to correctly adjust fog light aim, check the bulb, fog light unit, and fog light unit reflector installation.



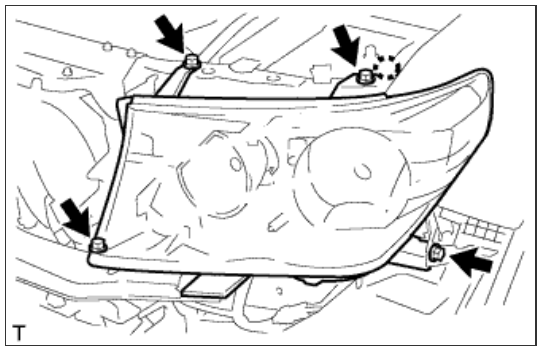
for Preparation Click here

1. INSTALL HEADLIGHT ASSEMBLY LH

a. Attach the claw.

b. Connect the connectors.

c. Install the headlight with the 4 bolts.



2. INSTALL FRONT BUMPER

a. Install the front bumper (Click here).

3. VEHICLE PREPARATION FOR HEADLIGHT AIMING ADJUSTMENT

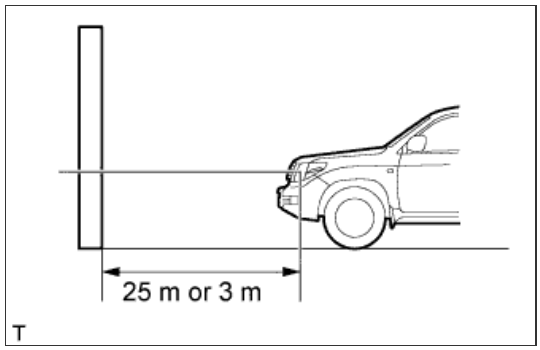
a. Prepare the vehicle:

- Ensure there is no damage to the body around the headlights.
- Fill the fuel tank.
- Make sure that the oil is filled to the specified level.
- Make sure that the coolant is filled to the specified level.
- Inflate the tires to the appropriate pressure.
- Unload the trunk and vehicle, ensuring that the spare tire, tools, and jack are also removed.
- Have a person of average weight (75 kg, 165 lb) sit in the driver's seat.
- Vehicles with height adjustable suspension should have the vehicle height set to the lowest setting prior to adjusting the headlight aim.
- Vehicles with manually adjustable headlights should be adjusted to "0" (w/ headlight leveling switch).

4. PREPARATION FOR HEADLIGHT AIMING ADJUSTMENT (Using a screen)

a. Prepare the vehicle:

- Place the vehicle in a location that is dark enough to clearly observe the cutoff line. The cutoff line is a distinct line, below which light from the headlights can be observed and above which it cannot.
- Place the vehicle at a 90° angle to the wall.
- Create a 25 m (82.0 ft.) distance between the vehicle (headlight bulb center) and the wall.
- Make sure that the vehicle is on a level surface.
- Bounce the vehicle up and down to settle the suspension.



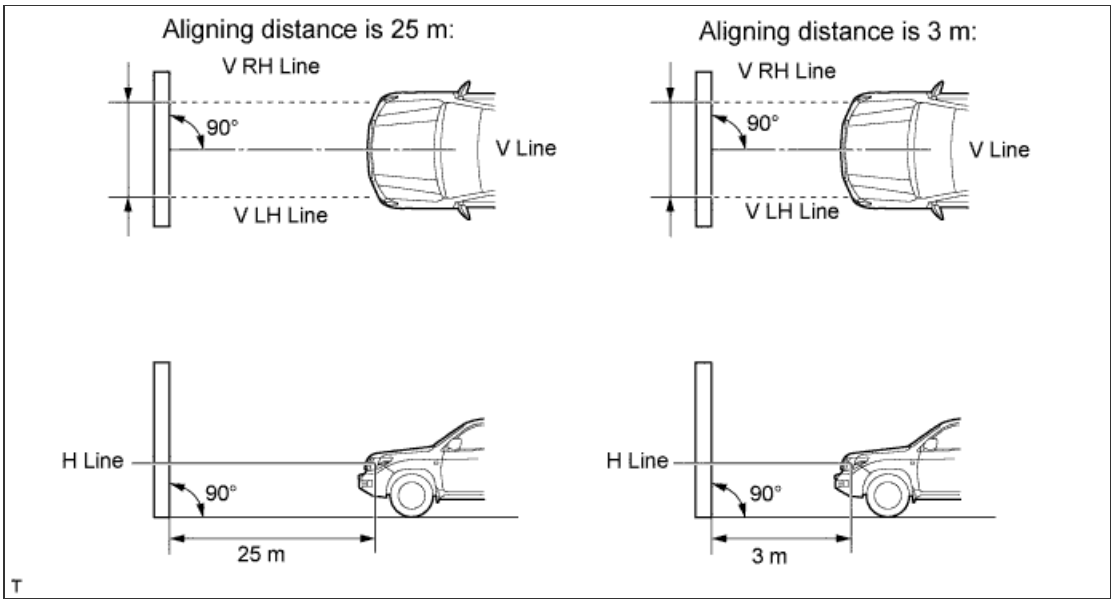
NOTICE:

A distance of 25 m (82.0 ft.) between the vehicle (headlight bulb center) and the wall is necessary for proper aim adjustment. If unavailable, secure a distance of exactly 3 m (9.84 ft.) for the check and adjustment. (The target zone will change with the distance, so follow the instructions in the illustration).

b. Prepare a piece of thick white paper approximately 2 m (6.56 ft.) (height) x 4 m (13.1 ft.) (width) to use as a screen.

c. Draw a vertical line down the center of the screen (V line).

d. Set the screen as shown in the illustration.



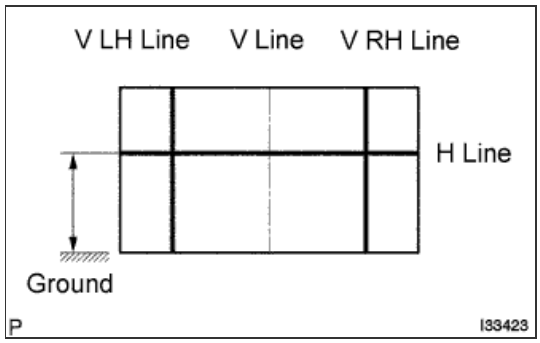
HINT:

- **Stand the screen perpendicular to the ground.**
- **Align the V line on the screen with the center of the vehicle.**

e. Draw base lines (H, V LH, and V RH Lines) on the screen as shown in the illustration.

HINT:

- **The base lines differ for "low beam inspection" and "high beam inspection".**
- **Mark the headlight bulb center marks on the screen. If the center mark cannot be observed on the headlight, use the center of the headlight bulb or the manufacturer's name marked on the headlight as the center mark.**



i. H Line (Headlight):
Draw a horizontal line across the screen so that it passes through the center marks. The H line should be at the same height as the headlight bulb center marks of the low beam headlights.

ii. V LH Line, V RH Line (Center mark position of the left-hand (LH) and right-hand (RH) headlights):
Draw two vertical lines so that they intersect the H line at each center mark (aligned with the center of the low beam headlight bulbs).

5. INSPECT HEADLIGHT AIMING

a. Cover the headlight or disconnect the connector of the headlight on the opposite side to prevent light from the headlight that is not being inspected from affecting the headlight aiming

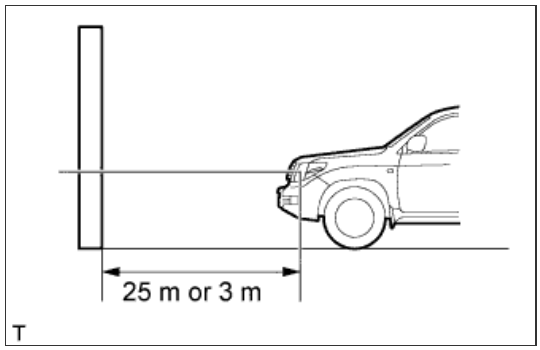
NOTICE:

Do not keep the headlight covered for more than 3 minutes. The headlight lens is made of synthetic resin, which may melt or be damaged due to excessive heat.

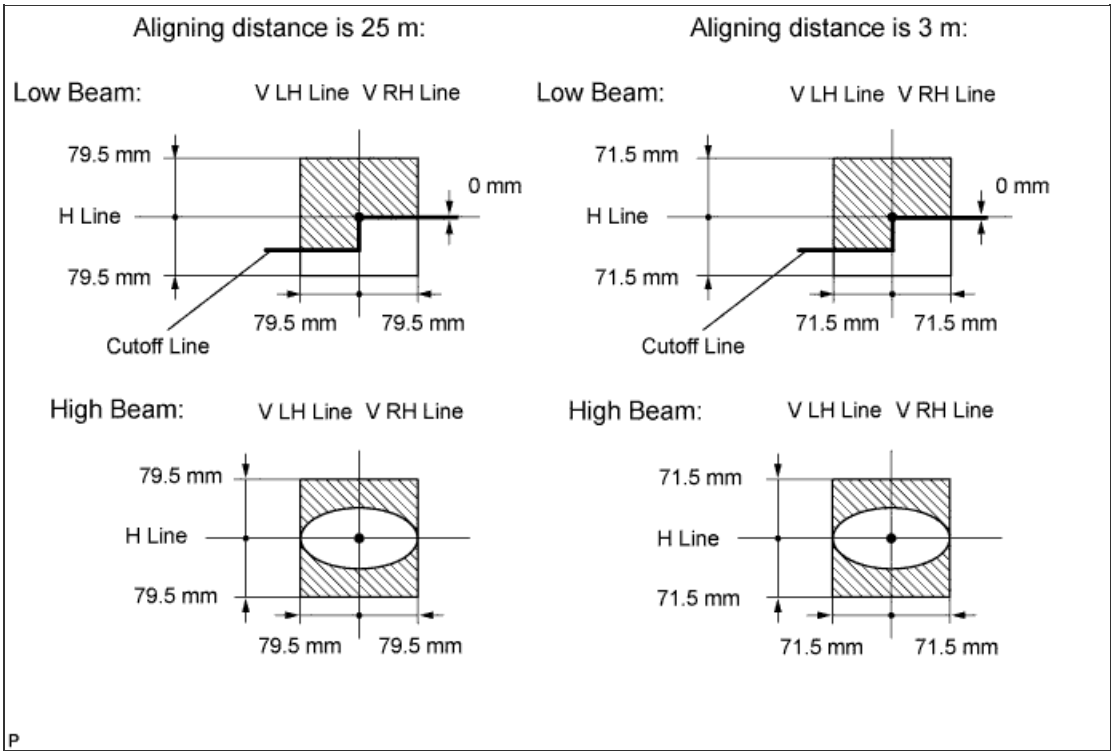
HINT:

When checking the aim of the high beam headlight, cover the low beam headlight or disconnect the connector.

b. Start the engine.



c. Turn on the headlight and check if the cutoff line matches the preferred cutoff line in the following illustration.



HINT:

- **Since the low beam and high beam headlight on each side have separate reflectors, it is necessary to check and adjust the aim separately for both.**
- **If the alignment distance is 25 m (82.0 ft.):**
  The low beam cutoff line should be within 79.5 mm (3.13 in.) above or below the H line as well as 79.5 mm (3.13 in.) left or right of the V line.
- **If the alignment distance is 3.0 m (9.84 ft.):**
  The low beam cutoff line should be within 71.5 mm (2.81 in.) above or below the H line as well as 71.5 mm (2.81 in.) left or right of the V line.
- **If the alignment distance is 25 m (82.0 ft.):**
  The high beam center of intensity should be within 79.5 mm (3.13 in.) above or below the H line as well as 79.5 mm (3.13 in.) left or right of the V line.
- **If the alignment distance is 3.0 m (9.84 ft.):**
  The high beam center of intensity should be within 71.5 mm (2.81 in.) above or below the H line as well as 71.5 mm (2.81 in.) left or right of the V line.

6. ADJUST HEADLIGHT AIMING

a. Adjust the aim vertically:

i. Adjust the aim of each headlight to the specified range by turning each

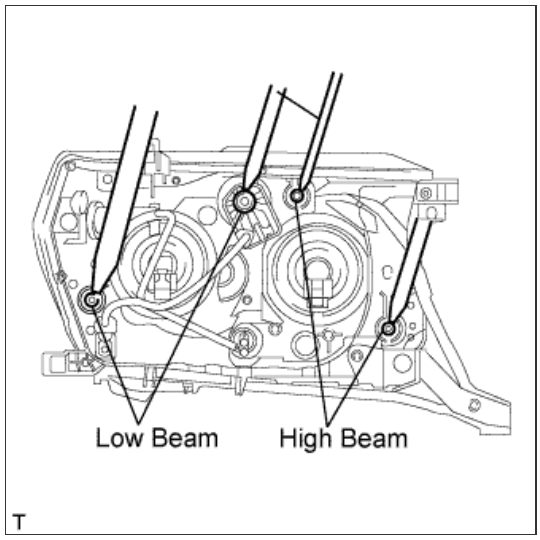
aiming screw with a screwdriver.

NOTICE:

The final turn of the aiming screw should be made in the clockwise direction. If the screw is tightened excessively, loosen it and then retighten it, so that the final turn of the screw is in the clockwise direction.

HINT:

- **The low beam and high beam headlight are a unit. Adjusting the aim on the low beam to the correct position should also result in the high beam adjustment being correct.**
- **If it is not possible to correctly adjust headlight aim, check the bulb, headlight unit, and headlight unit reflector installation.**
- **The headlight aim moves up when turning the aiming screw clockwise, and moves down when turning the aiming screw counterclockwise.**



7. VEHICLE PREPARATION FOR FOG LIGHT AIMING ADJUSTMENT

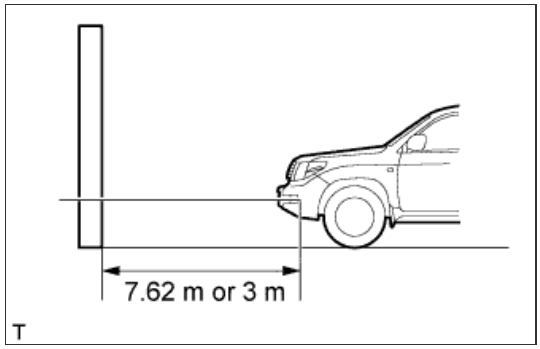
a. Prepare the vehicle:

- Ensure there is no damage or deformation to the body around the fog lights.
- Fill the fuel tank.
- Make sure that the oil is filled to the specified level.
- Make sure that the coolant is filled to the specified level.
- Inflate the tires to the appropriate pressure
- Unload the trunk and vehicle, ensuring that the spare tire, tools, and jack are also removed.
- Have a person of average weight (75 kg, 165 lb) sit in the driver's seat.
- Vehicles with height adjustable suspension should have the vehicle height sit to the lowest setting prior to adjusting the fog light aim.

8. PREPARATION FOR FOG LIGHT AIMING

a. Prepare the vehicle:

- Place the vehicle in a location that is dark enough to clearly observe the cutoff line. The cutoff line is a distinct line, below which light from the fog lights can be observed and above which it cannot.
- Place the vehicle at a 90° angle to the wall.
- Create a 7.62 m (25.0 ft.) distance between the vehicle (fog light bulb center) and the wall.
- Make sure that the vehicle is on a level surface.
- Bounce the vehicle up and down to settle the suspension.



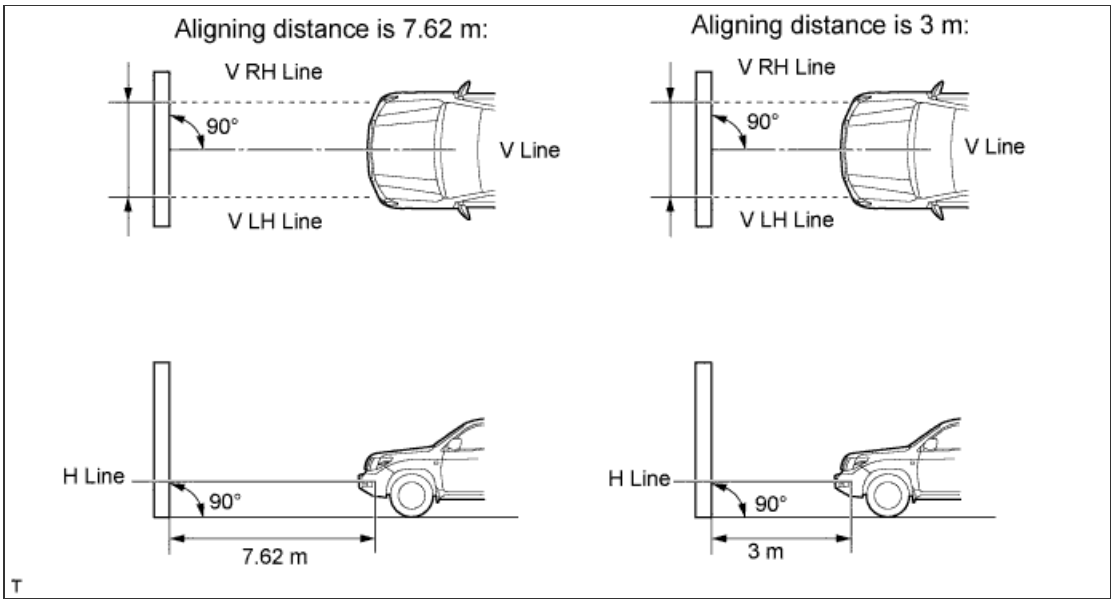
NOTICE:

A distance of 7.62 m (25.0 ft.) between the vehicle (fog light bulb center) and the wall is necessary for proper aim adjustment. If unavailable, secure a distance of exactly 3 m (9.84 ft.) for the check and adjustment. (The target zone will change with the distance, so follow the instructions in the illustration).

b. Prepare a piece of thick white paper approximately 2.0 m (6.56 ft.) (height) x 4.0 m (13.1 ft.) (width) to use as a screen.

c. Draw a vertical line down the center of the screen (V line).

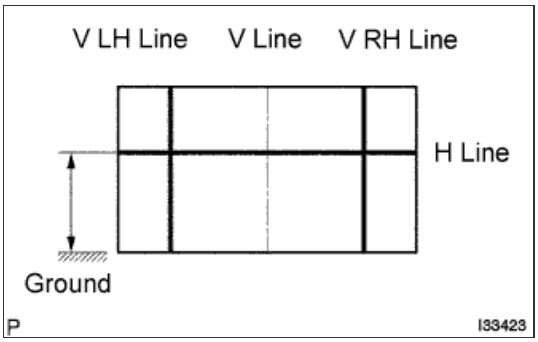
d. Set the screen as shown in the illustration.



HINT:

- **Stand the screen perpendicular to the ground.**
- **Align the V line on the screen with the center of the vehicle.**

e. Draw base lines (H, V LH, and V RH lines) on the screen as shown in the illustration.



HINT:

Mark the fog light bulb center marks on the screen. If the center mark cannot be observed on the fog light, use the center of the fog light bulb or the manufacturer's name marked on the fog light as the center mark.

i. H line (Fog light height):
Draw a horizontal line across the screen so that it passes through the center marks. The H line should be at the same height as the fog light bulb center marks of the fog lights.

ii. V LH Line, V RH Line (Center mark position of left-hand (LH) and right-hand (RH) fog lights):
Draw two vertical lines so that they intersect the H line at each center mark.

9. INSPECT FOG LIGHT AIMING

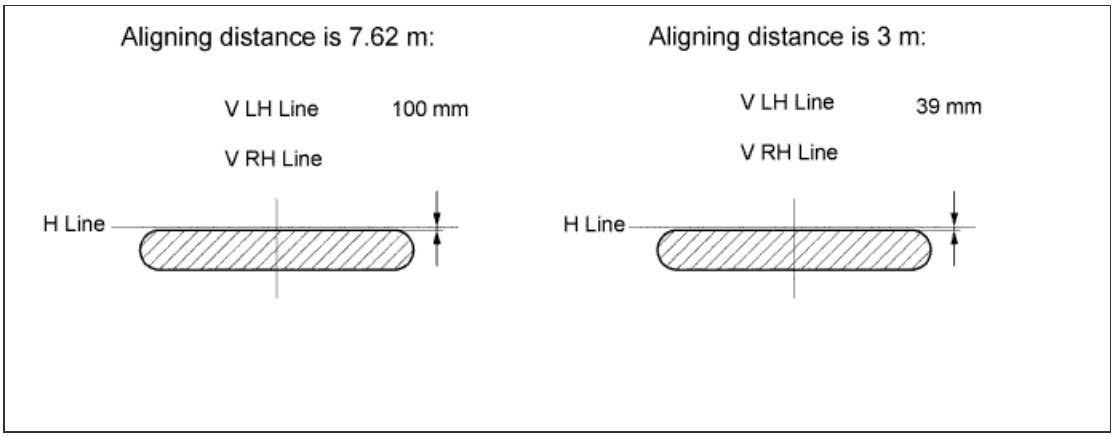
a. Cover the fog light or disconnect the connector of the fog light on the opposite side to prevent light from the fog light that is not being inspected from affecting the fog light aiming inspection.

NOTICE:

Do not keep the fog light covered for more than 3 minutes. The fog light lens is made of synthetic resin, which may melt or be damaged due to excessive heat.

b. Start the engine.

c. Turn on the fog light and check if the cutoff line falls within the specified area in the following illustration.



10. ADJUST FOG LIGHT AIMING

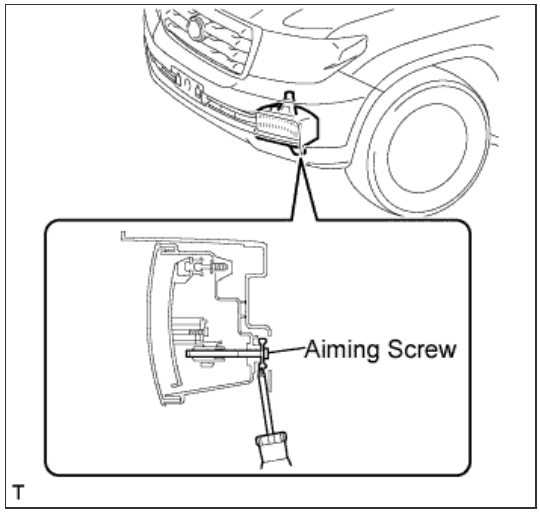
a. Adjust the aim vertically:
Adjust the aim of each fog light to the specified range by turning the aiming screw with a screwdriver.

NOTICE:

The final turn of the aiming screw should be made in the clockwise direction. If the screw is tightened excessively, loosen it and then retighten it, so that the final turn of the screw is in the clockwise direction.

HINT:

If it is not possible to correctly adjust fog light aim, check the bulb, fog light unit, and fog light unit reflector installation.



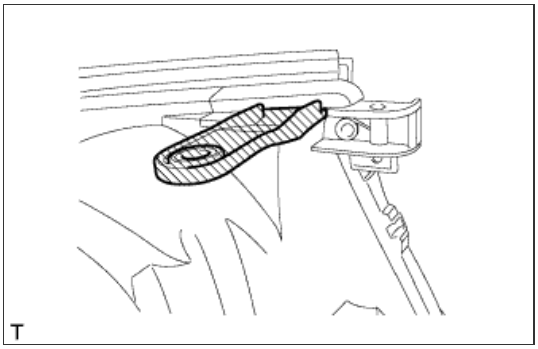
for Preparation Click here

1. INSTALL UPPER HEADLIGHT PROTECTOR RETAINER LH

HINT:

- **If the installation area of the headlight is damaged, use the supply retainer for low-cost repair.**
- **Ensure that the headlight is not damaged.**

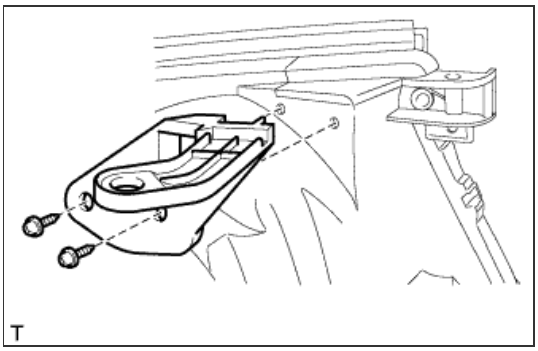
a. Cut off the part shaded in the illustration and smooth with sandpaper.



NOTICE:

fter cutting off the part, place the headlight protector retainer against the bosses and gradually file away the old bracket if it interferes with the installation of the supply retainer.

b. Install the headlight protector retainer with the screws.

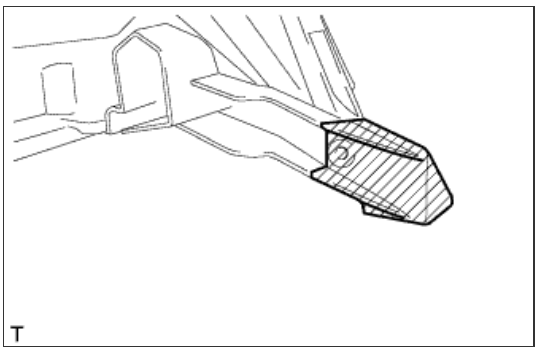


2. INSTALL LOWER HEADLIGHT PROTECTOR RETAINER LH

HINT:

- **If the installation area of the headlight is damaged, use the supply retainer for low-cost repair.**
- **Ensure that the headlight is not damaged.**

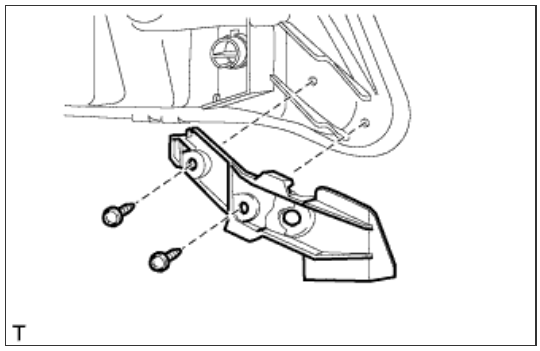
a. Cut off the part shaded in the illustration and smooth with sandpaper.



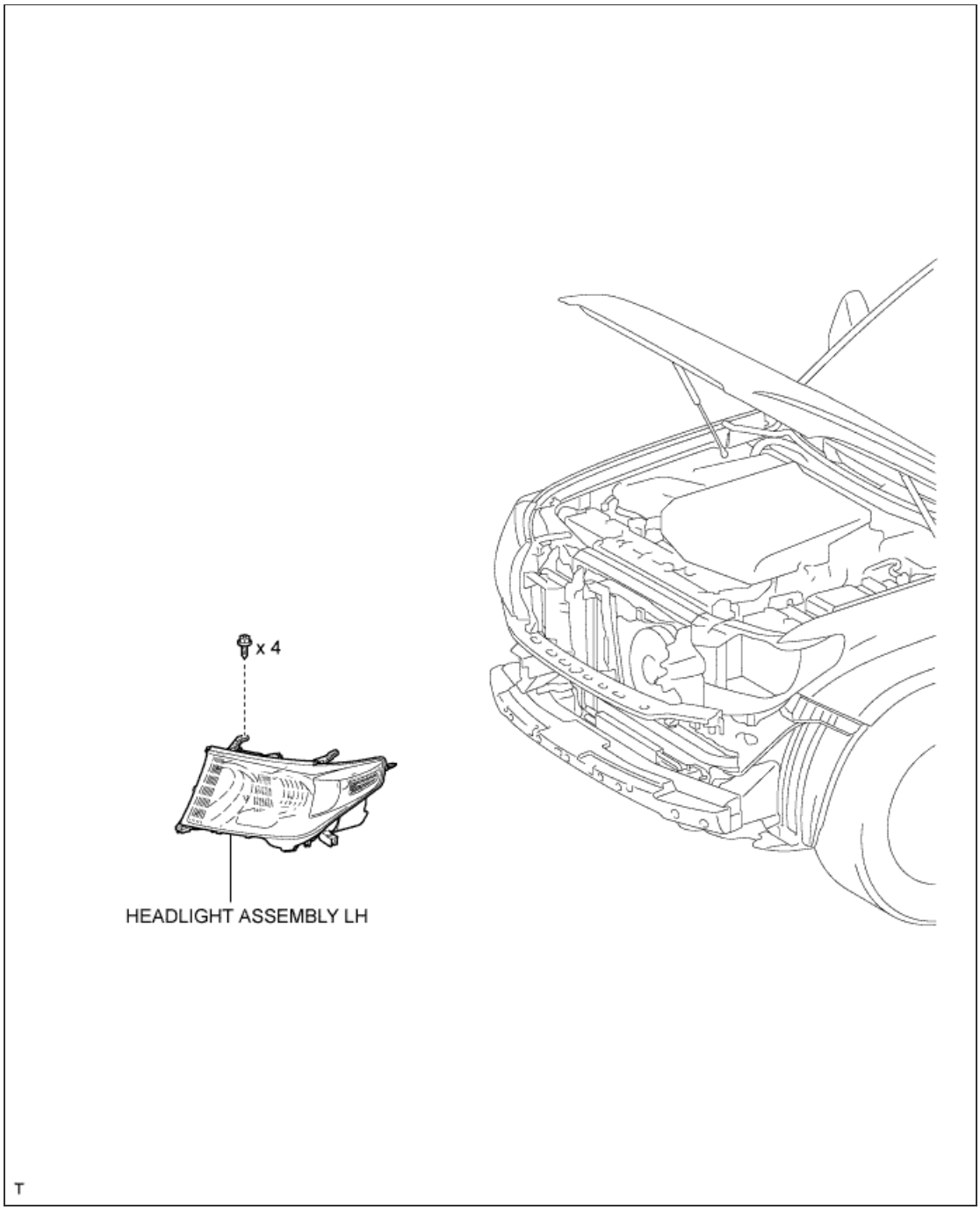
NOTICE:

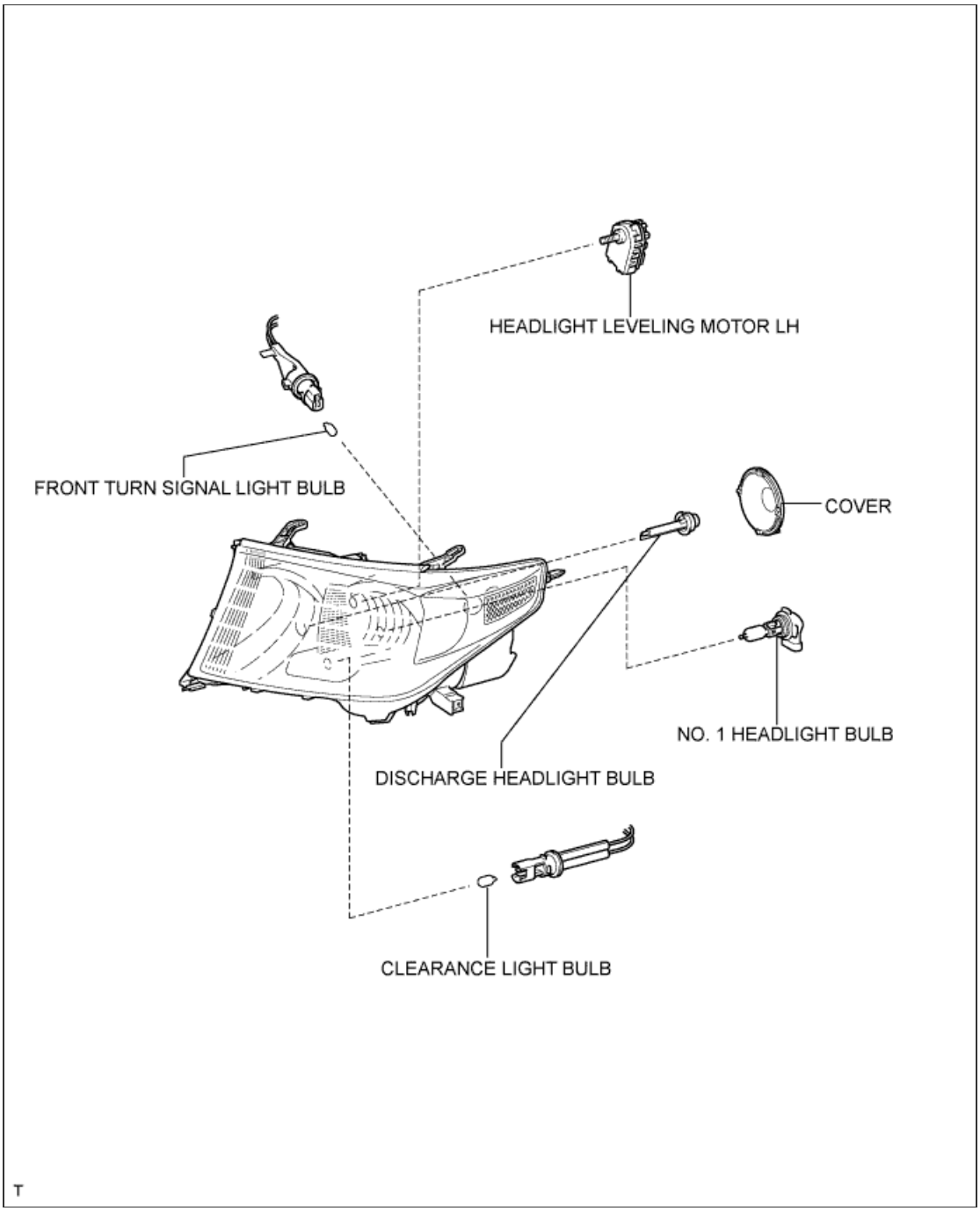
fter cutting off the part, place the headlight protector retainer against the bosses and gradually file away the old bracket if it interferes with the installation of the supply retainer.

b. Install the headlight protector retainer with the screws.


T

for Preparation Click here




HEADLIGHT LEVELING MOTOR LH
FRONT TURN SIGNAL LIGHT BULB
COVER
NO. 1 HEADLIGHT BULB
DISCHARGE HEADLIGHT BULB
CLEARANCE LIGHT BULB
T

for Preparation Click here

1. DISCONNECT CABLE FROM NEGATIVE BATTERY TERMINAL

NOTICE:

When disconnecting the cable, some systems need to be initialized after the cable is reconnected (Click here).

2. REMOVE FRONT BUMPER

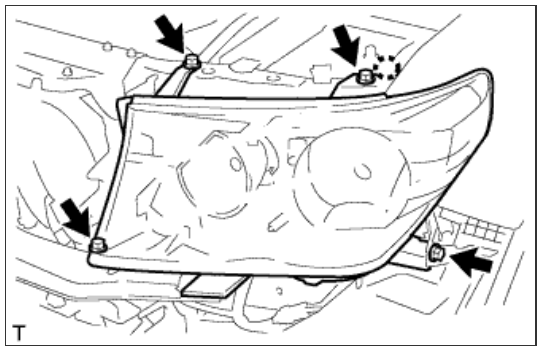
a. Remove the front bumper (Click here).

3. REMOVE HEADLIGHT ASSEMBLY LH

a. Remove the bolts.

b. Disconnect the connectors.

c. Detach the claw and remove the headlight.



for Preparation Click here

1. DISCONNECT CABLE FROM NEGATIVE BATTERY TERMINAL

NOTICE:

When disconnecting the cable, some systems need to be initialized after the cable is reconnected (Click here).

2. REMOVE FRONT BUMPER

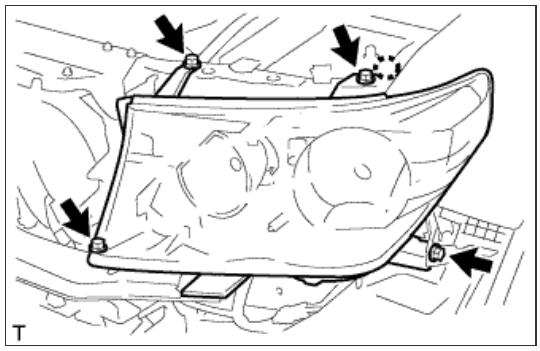
a. Remove the front bumper (Click here).

3. REMOVE HEADLIGHT ASSEMBLY LH

a. Remove the bolts.

b. Disconnect the connectors.

c. Detach the claw and remove the headlight.

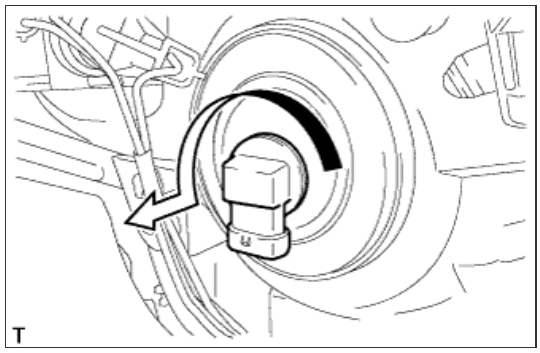


for Preparation Click here

1. REMOVE NO. 1 HEADLIGHT BULB

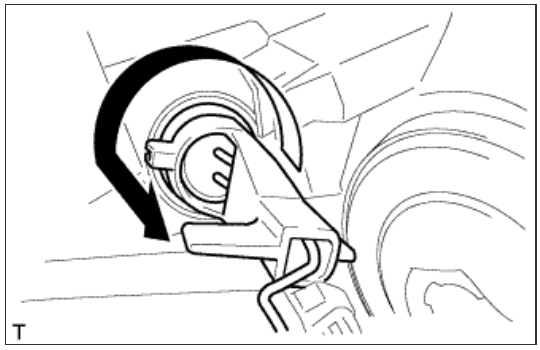
a. Turn the bulb in the direction indicated by arrow in the illustration.

b. Disconnect the connector and remo e the bulb.



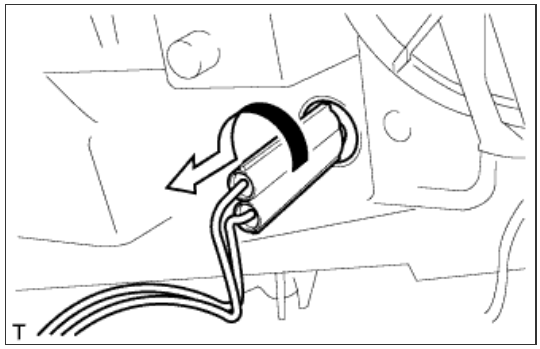
2. REMOVE FRONT TURN SIGNAL LIGHT BULB

a. Turn the bulb in the direction indicated by arrow in the illustration and remo e it.



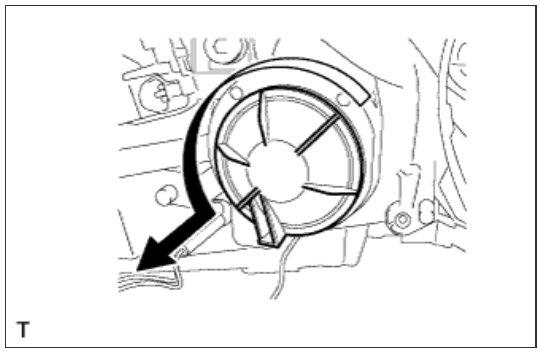
3. REMOVE CLEARANCE LIGHT BULB

a. Turn the bulb in the direction indicated by arrow in the illustration and remo e it.

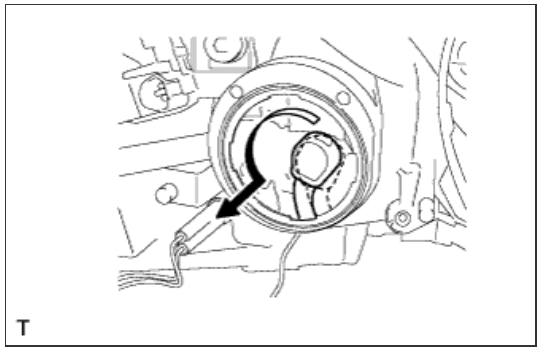


4. REMOVE DISCHARGE HEADLIGHT BULB

a. Turn the back co er in the direction indicated by the arrow and remo e it.



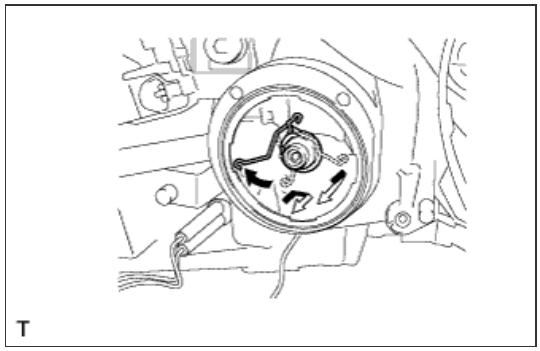
b. Turn the headlight control EC socket in the direction indicated by the arrow and disconnect it.



c. elease the set spring lock as shown in the illustration and remo e the bulb.

NOTICE:

Do not touch the glass part of the bulb.



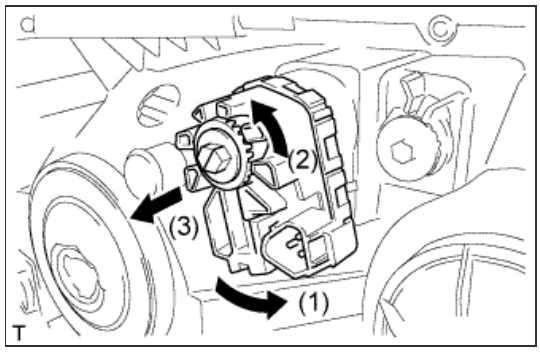
5. REMOVE HEADLIGHT LEVELING MOTOR LH

a. Disconnect the connector.

b. Turn the motor in the direction indicated by the arrow (1) in the illustration to disconnect it.

c. Turn the aiming screw in the direction indicated by the arrow (in the illustration to disconnect the shaft.

d. Pull the headlight le eling motor LH in the direction indicated by the arrow (3) in the illustration to remo e it.



for Preparation Click here

HINT:

It is possible that a bulb is incorrectly installed, affecting headlight aim. Bulb installation should be considered prior to performing the adjustment procedure.

1. VEHICLE PREPARATION FOR HEADLIGHT AIMING ADJUSTMENT

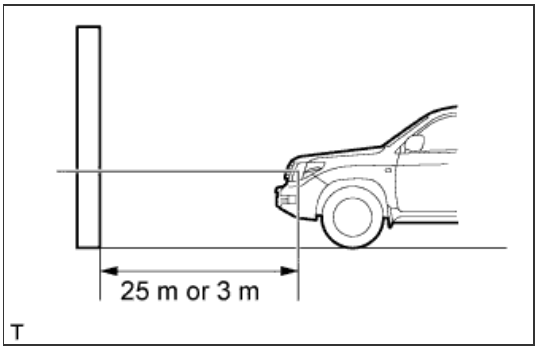
a. Prepare the vehicle:

- Ensure there is no damage or deformation to the body around the headlights.
- Fill the fuel tank.
- Make sure that the oil is filled to the specified level.
- Make sure that the coolant is filled to the specified level.
- Inflate the tires to the appropriate pressure.
- Unload the trunk and vehicle, ensuring that the spare tire, tools, and jack are also removed.
- Have a person of average weight (75 kg, 165.3 lb) sit in the driver seat.
- Vehicles with height adjustable suspension should have the vehicle height set to the lowest setting prior to adjusting the headlight aim.
- Vehicles with manually adjustable headlights should be adjusted to "0" (w/ headlight leveling switch).

2. PREPARATION FOR HEADLIGHT AIMING (Using a screen)

a. Prepare the vehicle:

- Place the vehicle in a location that is dark enough to clearly observe the cutoff line. he cutoff line is a distinct line, below which light from the headlights can be observed and above which it cannot.
- Place the vehicle at a 90 angle to the wall.
- reate a 25 m (82.0 ft.) distance between the vehicle (headlight bulb center) and the wall.
- Make sure that the vehicle is on a level surface.
- Bounce the vehicle up and down to settle the suspension.



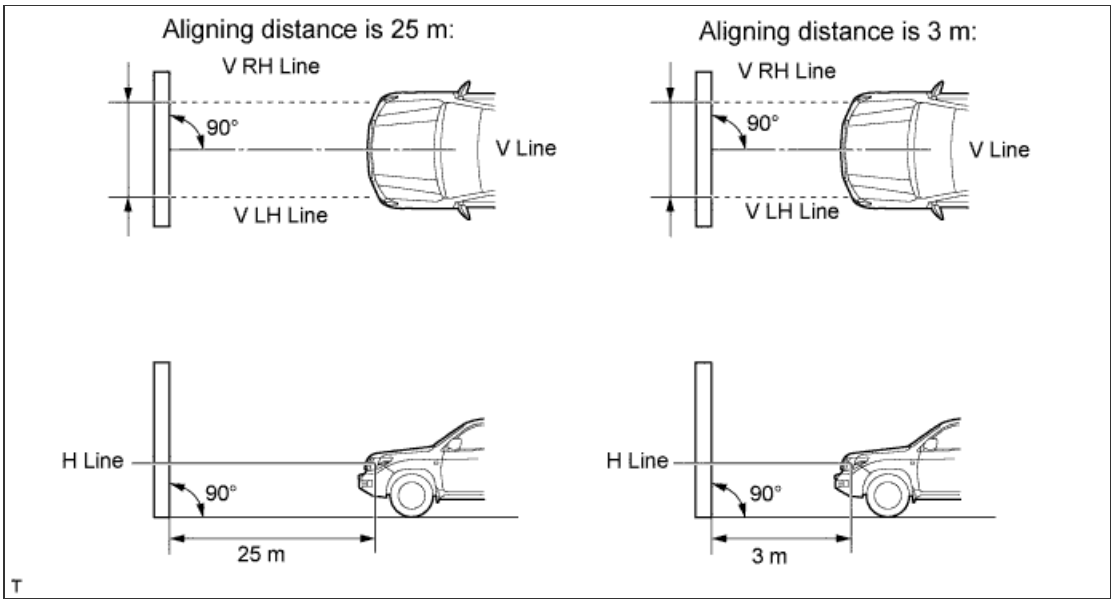
NOTICE:

A distance of 25 m (82.0 ft.) between the vehicle (headlight bulb center) and the wall is necessary for proper aim adjustment. If unavailable, secure a distance of exactly 3 m (9.84 ft.) for the check and adjustment. (he target one will change with the distance, so follow the instructions in the illustration).

b. Prepare a piece of thick white paper approximately 2 m (6.56 ft.) (height) x 4 m (13.1 ft.) (width) to use as a screen.

c. raw a vertical line down the center of the screen (V line).

d. Set the screen as shown in the illustration.



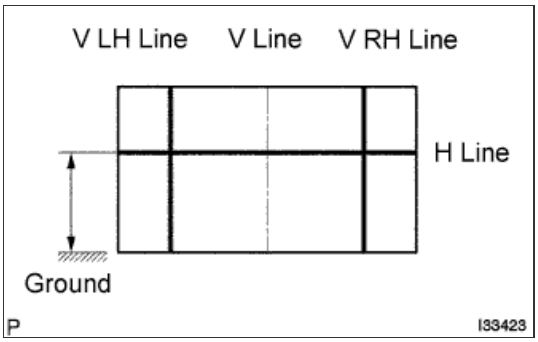
HINT:

- **Stand the screen perpendicular to the ground.**
- **Align the V line on the screen with the center of the vehicle.**

e. raw base lines (H, V H, and V H lines) on the screen as shown in the illustration.

HINT:

- **The base lines differ for "low beam inspection" and "high beam inspection".**
- **Mark the headlight bulb center marks on the screen. If the center mark cannot be observed on the headlight, use the center of the headlight bulb or the name of the manufacturer marked on the headlight as the center mark.**



i. H ine (Headlight height):
raw a hori ontal line across the screen so that it passes through the center marks. he H line should be at the same height as the headlight bulb center marks of the low beam headlights.

ii. V H ine, V H ine (enter mark position of the left hand (H) and right hand (H) headlights):
raw two vertical lines so that they intersect the H line at each center mark (aligned with the center of the low beam headlight bulbs).

3. HEADLIGHT AIMING INSPECTION

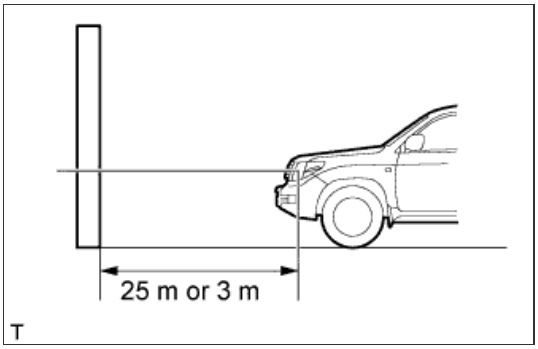
a. over the headlight or disconnect the connector of the headlight on the opposite side to prevent light from the headlight that is not being inspected from affecting the headlight aiming inspection.

NOTICE:

o not keep the headlight covered for more than 3 minutes. he headlight lens is made of synthetic resin, which may melt or be damaged due to excessive heat.

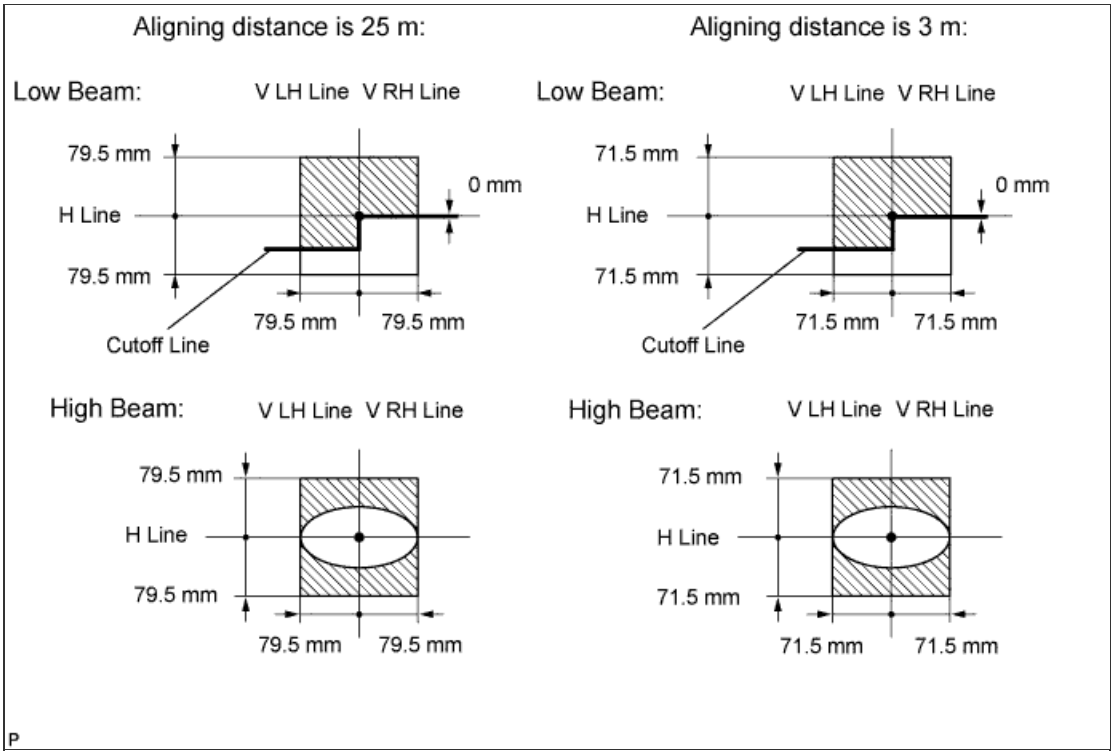
HINT:

hen checking the aim of the high beam headlight, cover the low beam headlight or disconnect the connector.



b. Start the engine.

c. urn on the headlight and check if the cutoff line matches the preferred cutoff line in the following illustration.



HINT:

- **Since the low beam and high beam headlight on each side have separate reflectors, it is necessary to check and adjust the aim separately for both.**
- **If the alignment distance is 25 m (82.0 ft.):**
  The low beam cutoff line should be within 79.5 mm (3.13 in.) above or below the H line as well as 79.5 mm (3.13 in.) left or right of the V line.
- **If the alignment distance is 3 m (9.84 ft.):**
  The low beam cutoff line should be within 71.5 mm (2.81 in.) above or below the H line as well as 71.5 mm (2.81 in.) left or right of the V line.
- **If the alignment distance is 25 m (82.0 ft.):**
  The high beam center of intensity should be within 79.5 mm (3.13 in.) above or below the H line as well as 79.5 mm (3.13 in.) left or right of the V line.
- **If the alignment distance is 3 m (9.84 ft.):**
  The high beam center of intensity should be within 71.5 mm (2.81 in.) above or below the H line as well as 71.5 mm (2.81 in.) left or right of the V line.

4. HEADLIGHT AIMING ADJUSTMENT

a. Adjust the aim vertically:

i. Adjust the aim of each headlight to the specified range by turning each aiming screw with a screwdriver.

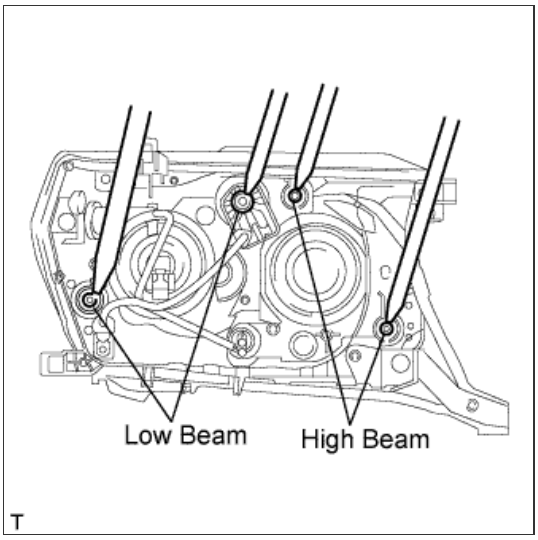
NOTICE:

he final turn of the aiming screw should be made in the clockwise direction. If the screw is tightened excessively, loosen it and then retighten it, so that the final turn of the screw is in the clockwise direction.

HINT:

- **The low beam and high beam headlight are a unit. Adjusting the aim on the low beam to the correct position should also result in the high beam adjustment being correct.**

- **If it is not possible to correctly adjust headlight aim, check the bulb, headlight unit, and headlight unit reflector installation.**
- **The headlight aim moves up when turning the aiming screw clockwise, and moves down when turning the aiming screw counterclockwise.**



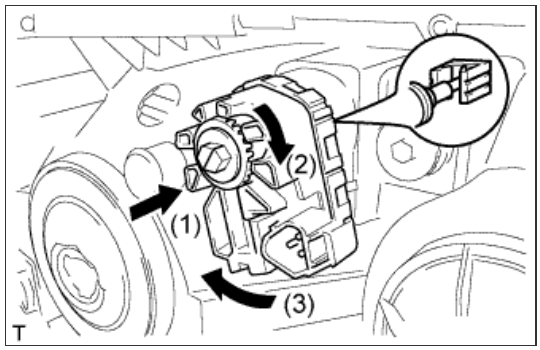
for Preparation Click here

1. INSTALL HEADLIGHT LEVELING MOTOR LH

a. Insert the headlight leveling motor LH in the direction indicated by the arrow (1) in the illustration.

b. Turn the aiming screw in the direction indicated by the arrow (2) in the illustration to connect the shaft.

c. Turn the headlight leveling motor LH in the direction indicated by the arrow (3) in the illustration to install it.

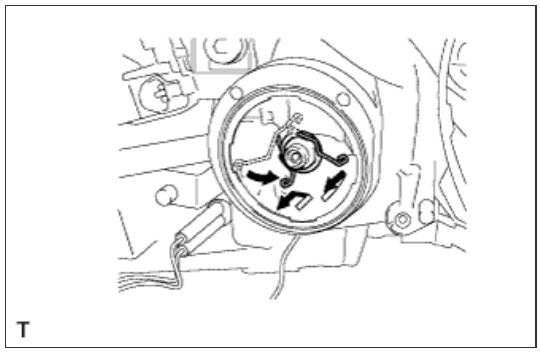


2. INSTALL DISCHARGE HEADLIGHT BULB

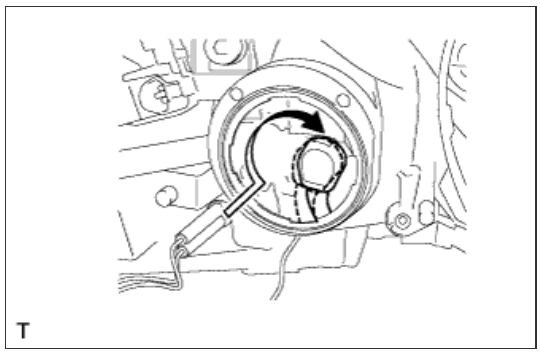
a. Lock the set spring as shown in the illustration to install the discharge headlight bulb.

NOTICE:

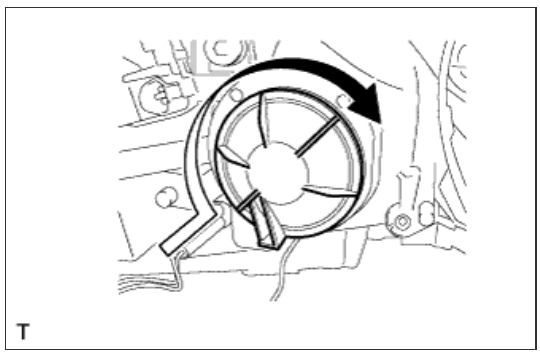
Do not touch the glass part of the bulb.



b. Turn the headlight control socket in the direction indicated by the arrow to connect the socket.

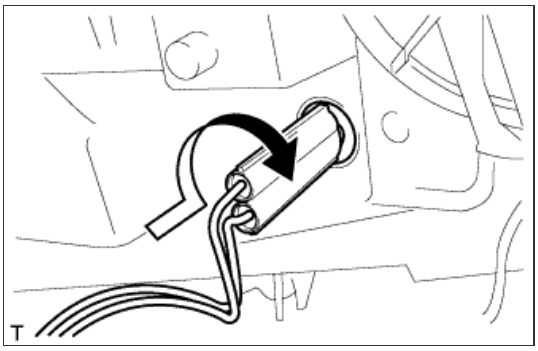


c. Turn the back cover in the direction indicated by the arrow to install it.



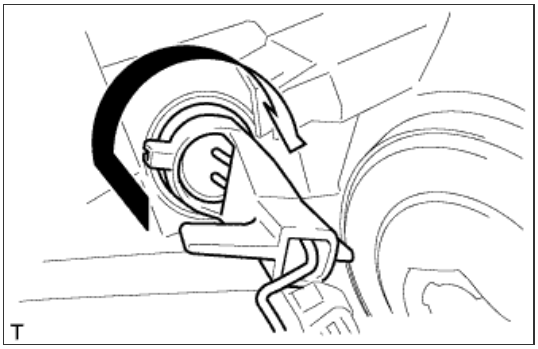
3. INSTALL CLEARANCE LIGHT BULB

a. Turn the bulb in the direction indicated by the arrow to install it.



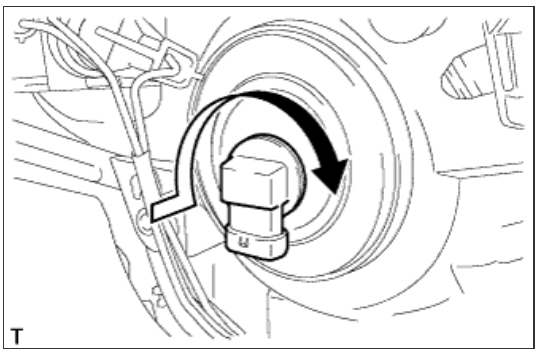
4. INSTALL FRONT TURN SIGNAL LIGHT BULB

a. Turn the bulb in the direction indicated by the arrow to install it.



5. INSTALL NO. 1 HEADLIGHT BULB

a. Turn the bulb in the direction indicated by the arrow to install it.



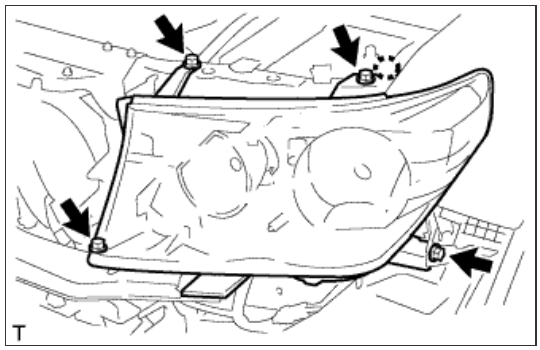
for Preparation Click here

1. INSTALL HEADLIGHT ASSEMBLY LH

a. Attach the claw.

b. Connect the connectors.

c. Install the headlight with the 4 bolts.



2. INSTALL FRONT BUMPER

a. Install the front bumper (Click here).

3. CONNECT CABLE TO NEGATIVE BATTERY TERMINAL

NOTICE:

When disconnecting the cable, some systems need to be initialized after the cable is reconnected (Click here).

4. VEHICLE PREPARATION FOR HEADLIGHT AIMING ADJUSTMENT

a. Prepare the vehicle:

- Ensure there is no damage to the body around the headlights.
- Fill the fuel tank.
- Make sure that the oil is filled to the specified level.
- Make sure that the coolant is filled to the specified level.
- Inflate the tires to the appropriate pressure.
- Unload the trunk and vehicle, ensuring that the spare tire, tools, and jack are also removed.
- Have a person of average weight (75 kg, 165 lb) sit in the driver's seat.
- Vehicles with height adjustable suspension should have the vehicle height set to the lowest setting prior to adjusting the headlight aim.
- Vehicles with manually adjustable headlights should be adjusted to "0" (w/ headlight leveling switch).

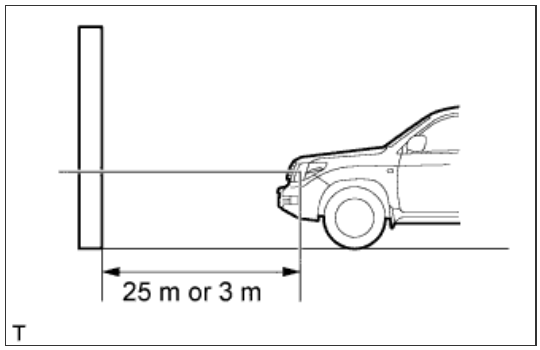
5. PREPARATION FOR HEADLIGHT AIMING (Using a screen)

a. Prepare the vehicle:

- Place the vehicle in a location that is dark enough to clearly observe the cutoff line. The cutoff line is a distinct line, below which light from the headlights can be observed and above which it cannot.
- Place the vehicle at a 90° angle to the wall.
- Create a 25 m (82.0 ft.) distance between the vehicle (headlight bulb center) and the wall.
- Make sure that the vehicle is on a level surface.
- Bounce the vehicle up and down to settle the suspension.

NOTICE:

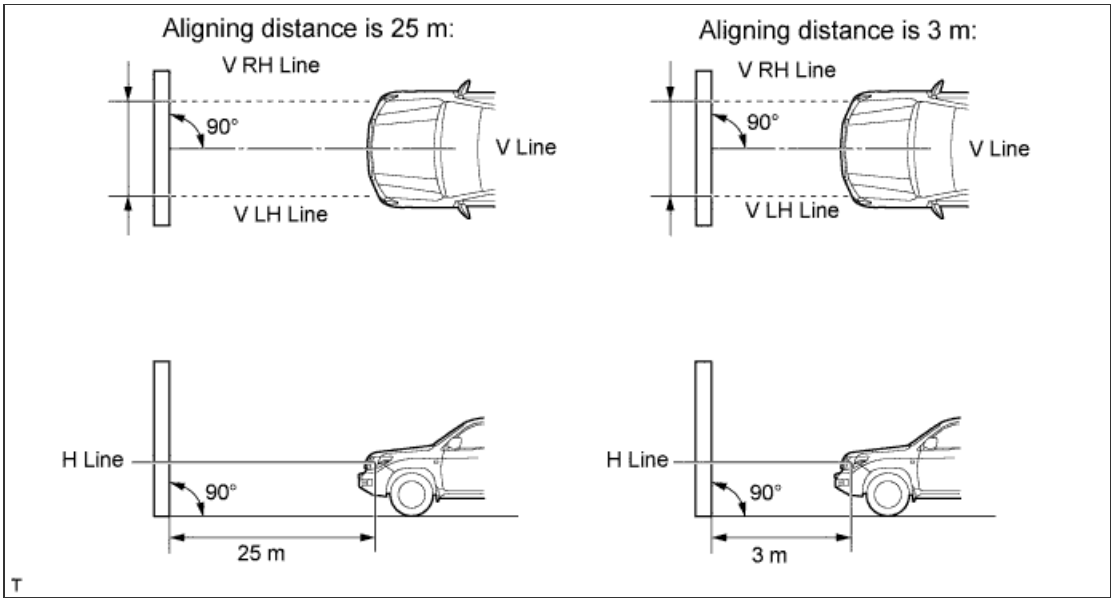
A distance of 25 m (82.0 ft.) between the vehicle (headlight bulb center) and the wall is necessary for proper aim adjustment. If unavailable, secure a distance of exactly 3 m (9.84 ft.) for the check and adjustment. (The target zone will change with the distance, so follow the instructions in the illustration).



b. Prepare a piece of thick white paper approximately 2 m (6.56 ft.) (height) x 4 m (13.1 ft.) (width) to use as a screen.

c. Draw a vertical line down the center of the screen (V line).

d. Set the screen as shown in the illustration.



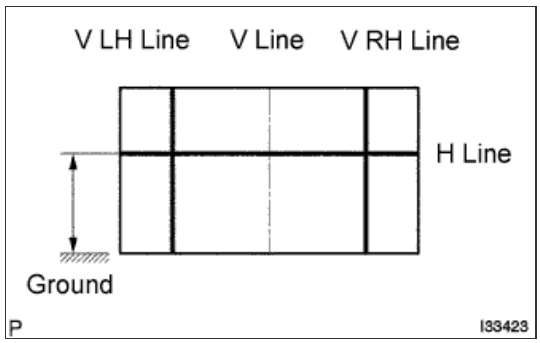
HINT:

- **Stand the screen perpendicular to the ground.**
- **Align the V line on the screen with the center of the vehicle.**

e. Draw base lines (H, V LH, and V RH lines) on the screen as shown in the illustration.

HINT:

- **The base lines differ for "low beam inspection" and "high beam inspection".**
- **Mark the headlight bulb center marks on the screen. If the center mark cannot be observed on the headlight, use the center of the headlight bulb or the name of the manufacturer marked on the headlight as the center mark.**

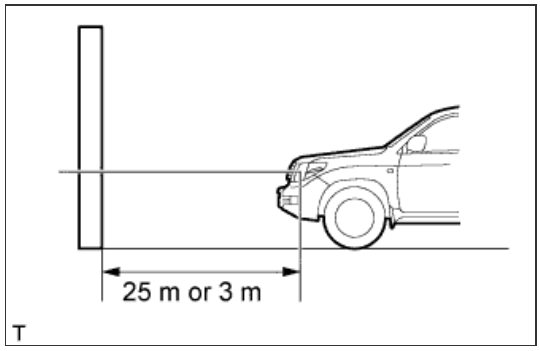


i. H Line (Headlight height):
Draw a horizontal line across the screen so that it passes through the center marks. The H line should be at the same height as the headlight bulb center marks of the low beam headlights.

ii. V LH Line, V RH Line (Center mark position of the left-hand (LH) and right-hand (RH) headlights):
Draw two vertical lines so that they intersect the H line at each center mark (aligned with the center of the low beam headlight bulbs).

6. INSPECT HEADLIGHT AIMING

a. Cover the headlight or disconnect the connector of the headlight on the opposite side to prevent light from the headlight that is not being inspected from affecting the headlight aiming inspection.



NOTICE:

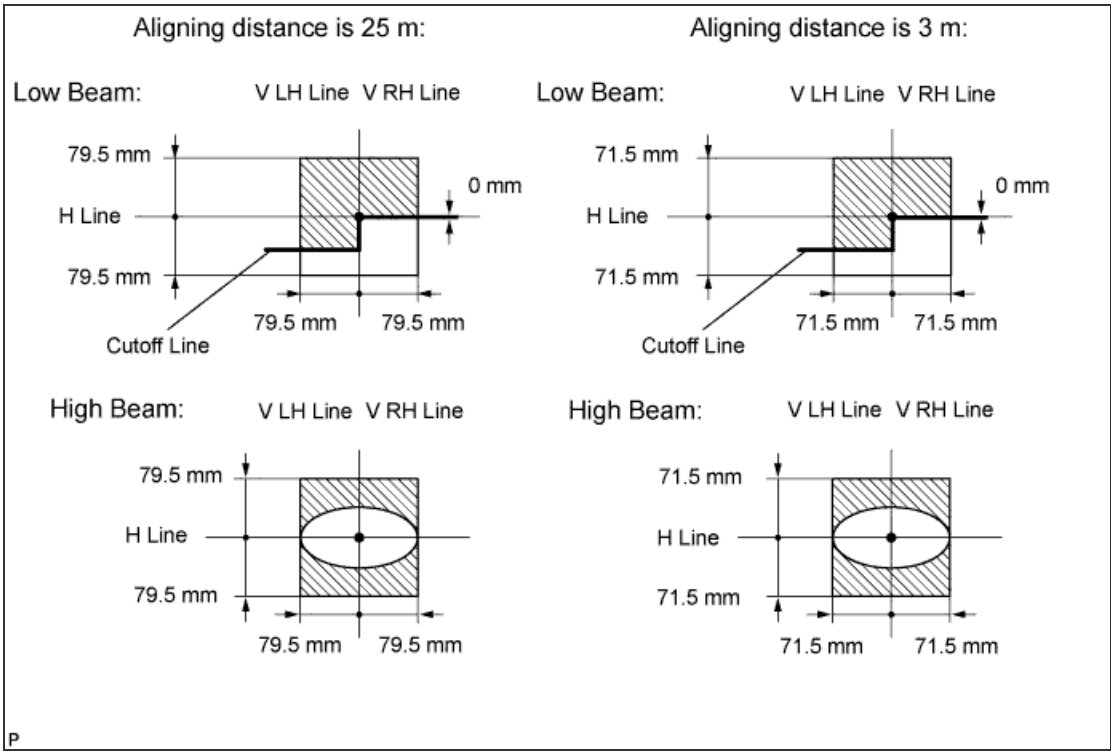
Do not keep the headlight covered for more than 3 minutes. The headlight lens is made of synthetic resin, which may melt or be damaged due to excessive heat.

HINT:

When checking the aim of the high beam headlight, cover the low beam headlight or disconnect the connector.

b. Start the engine.

c. Turn on the headlight and check if the cutoff line matches the preferred cutoff line in the following illustration.

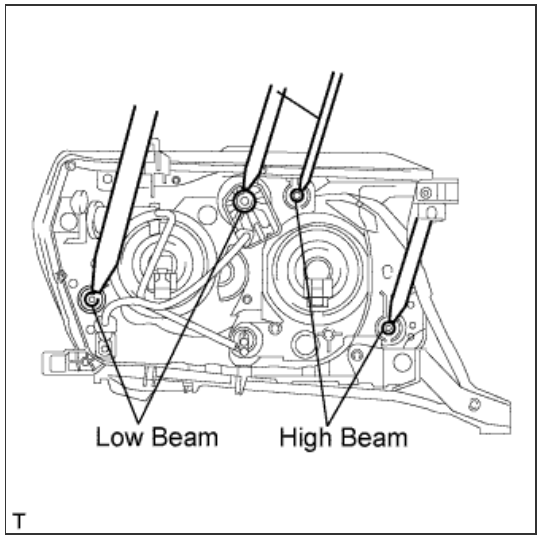


HINT:

- **Since the low beam and high beam headlight on each side have separate reflectors, it is necessary to check and adjust the aim separately for both.**
- **If the alignment distance is 25 m (82.0 ft.):**
  The low beam cutoff line should be within 79.5 mm (3.13 in.) above or below the H line as well as 79.5 mm (3.13 in.) left or right of the V line.
- **If the alignment distance is 3 m (9.84 ft.):**
  The low beam cutoff line should be within 71.5 mm (2.81 in.) above or below the H line as well as 71.5 mm (2.81 in.) left or right of the V line.
- **If the alignment distance is 25 m (82.0 ft.):**
  The high beam center of intensity should be within 79.5 mm (3.13 in.) above or below the H line as well as 79.5 mm (3.13 in.) left or right of the V line.
- **If the alignment distance is 3 m (9.84 ft.):**
  The high beam center of intensity should be within 71.5 mm (2.81 in.) above or below the H line as well as 71.5 mm (2.81 in.) left or right of the V line.

7. ADJUST HEADLIGHT AIMING

a. Adjust the aim vertically:



i. Adjust the aim of each headlight to the specified range by turning each aiming screw with a screwdriver.

NOTICE:

The final turn of the aiming screw should be made in the clockwise direction. If the screw is tightened excessively, loosen it and then retighten it, so that the final turn of the screw is in the clockwise direction.

HINT:

- **The low beam and high beam headlight are a unit. Adjusting the aim on the low beam to the correct position should also result in the high beam adjustment being correct.**
- **If it is not possible to correctly adjust headlight aim, check the bulb, headlight unit, and headlight unit reflector installation.**
- **The headlight aim moves up when turning the aiming screw clockwise, and moves down when turning the aiming screw counterclockwise.**

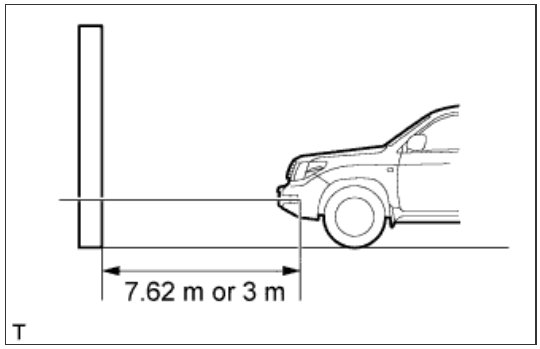
8. VEHICLE PREPARATION FOR FOG LIGHT AIMING ADJUSTMENT

a. Prepare the vehicle:

- Ensure there is no damage or deformation to the body around the fog lights.
- Fill the fuel tank.
- Make sure that the oil is filled to the specified level.
- Make sure that the coolant is filled to the specified level.
- Inflate the tires to the appropriate pressure
- Unload the trunk and vehicle, ensuring that the spare tire, tools, and jack are also removed.
- Have a person of average weight (75 kg, 165 lb) sit in the driver's seat.
- Vehicles with height adjustable suspension should have the vehicle height sit to the lowest setting prior to adjusting the fog light aim.

9. PREPARATION FOR FOG LIGHT AIMING

a. Prepare the vehicle:



- Place the vehicle in a location that is dark enough to clearly observe the cutoff line. The cutoff line is a distinct line, below which light from the fog lights can be observed and above which it cannot.
- Place the vehicle at a 90° angle to the wall.
- Create a 7.62 m (25.0 ft.) distance between the vehicle (fog light bulb center) and the wall.
- Make sure that the vehicle is on a level surface.
- Bounce the vehicle up and down to settle the suspension.

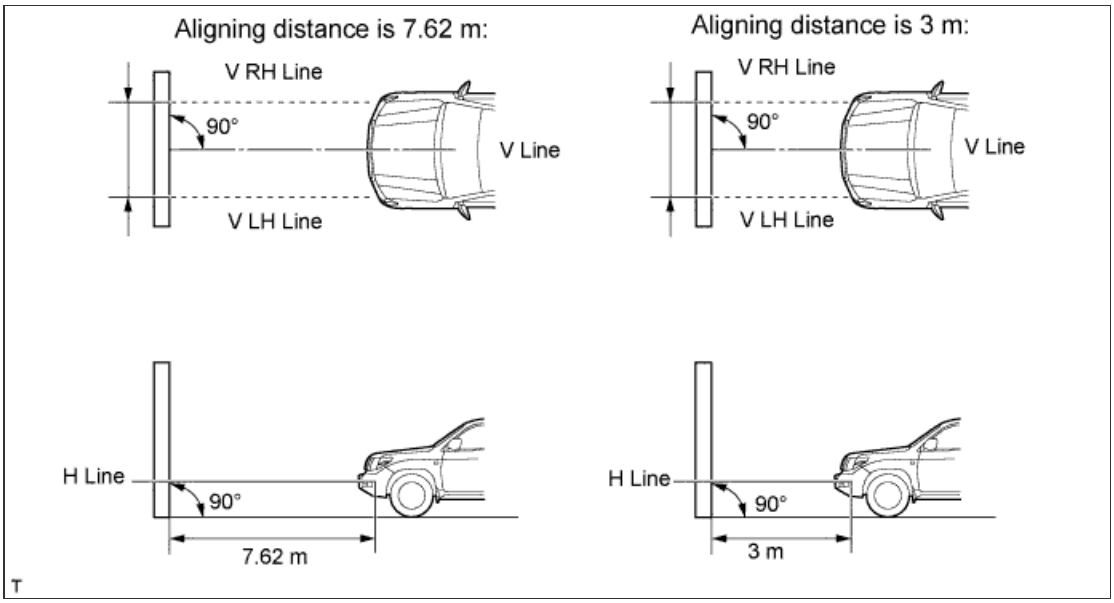
NOTICE:

A distance of 7.62 m (25.0 ft.) between the vehicle (fog light bulb center) and the wall is necessary for proper aim adjustment. If unavailable, secure a distance of exactly 3 m (9.84 ft.) for the check and adjustment. (The target zone will change with the distance, so follow the instructions in the illustration).

b. Prepare a piece of thick white paper approximately 2.0 m (6.56 ft.) (height) x 4.0 m (13.1 ft.) (width) to use as a screen.

c. Draw a vertical line down the center of the screen (V line).

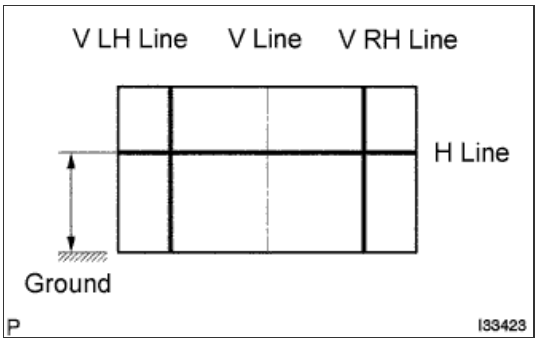
d. Set the screen as shown in the illustration.



HINT:

- **Stand the screen perpendicular to the ground.**
- **Align the V line on the screen with the center of the vehicle.**

e. Draw base lines (H, V LH, and V RH lines) on the screen as shown in the illustration.



HINT:

Mark the fog light bulb center marks on the screen. If the center mark cannot be observed on the fog light, use the center of the fog light bulb or the manufacturer's name marked on the fog light as the center mark.

i. H line (Fog light height):
Draw a horizontal line across the screen so that it passes through the center marks. The H line should be at the same height as the fog light bulb center marks of the fog lights.

ii. V LH Line, V RH Line (Center mark position of left-hand (LH) and right-hand (RH) fog lights):
Draw two vertical lines so that they intersect the H line at each center mark.

10. INSPECT FOG LIGHT AIMING

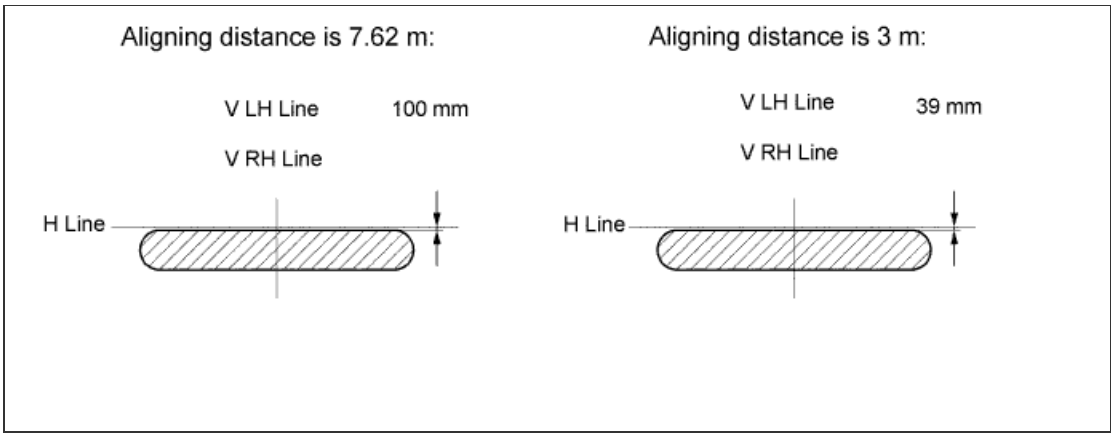
a. Cover the fog light or disconnect the connector of the fog light on the opposite side to prevent light from the fog light that is not being inspected from affecting the fog light aiming inspection.

NOTICE:

Do not keep the fog light covered for more than 3 minutes. The fog light lens is made of synthetic resin, which may melt or be damaged due to excessive heat.

b. Start the engine.

c. Turn on the fog light and check if the cutoff line falls within the specified area in the following illustration.



11. ADJUST FOG LIGHT AIMING

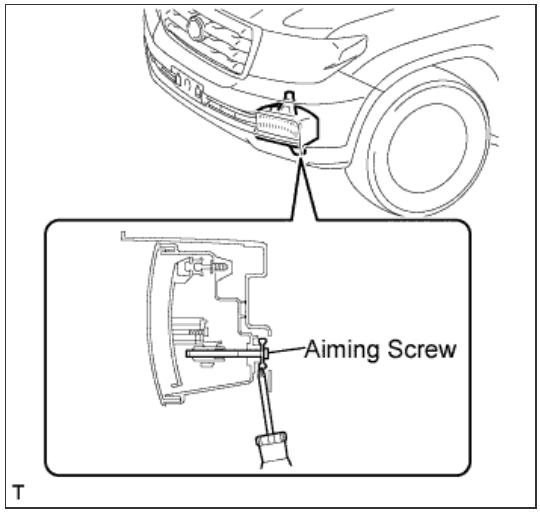
a. Adjust the aim vertically:
Adjust the aim of each fog light to the specified range by turning the aiming screw with a screwdriver.

NOTICE:

The final turn of the aiming screw should be made in the clockwise direction. If the screw is tightened excessively, loosen it and then retighten it, so that the final turn of the screw is in the clockwise direction.

HINT:

If it is not possible to correctly adjust fog light aim, check the bulb, fog light unit, and fog light unit reflector installation.



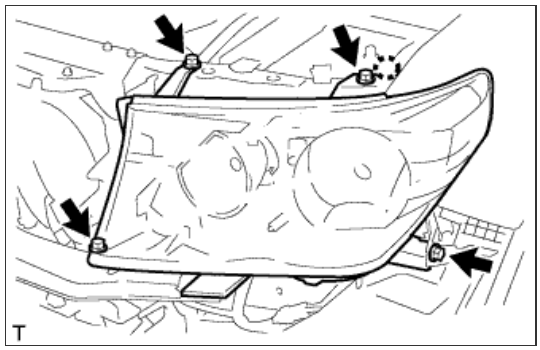
for Preparation Click here

1. INSTALL HEADLIGHT ASSEMBLY LH

a. Attach the claw.

b. Connect the connectors.

c. Install the headlight with the 4 bolts.



2. INSTALL FRONT BUMPER

a. Install the front bumper (Click here).

3. CONNECT CABLE TO NEGATIVE BATTERY TERMINAL

NOTICE:

When disconnecting the cable, some systems need to be initialized after the cable is reconnected (Click here).

4. VEHICLE PREPARATION FOR HEADLIGHT AIMING ADJUSTMENT

a. Prepare the vehicle:

- Ensure there is no damage to the body around the headlights.
- Fill the fuel tank.
- Make sure that the oil is filled to the specified level.
- Make sure that the coolant is filled to the specified level.
- Inflate the tires to the appropriate pressure.
- Unload the trunk and vehicle, ensuring that the spare tire, tools, and jack are also removed.
- Have a person of average weight (75 kg, 165 lb) sit in the driver's seat.
- Vehicles with height adjustable suspension should have the vehicle height set to the lowest setting prior to adjusting the headlight aim.
- Vehicles with manually adjustable headlights should be adjusted to "0" (w/ headlight leveling switch).

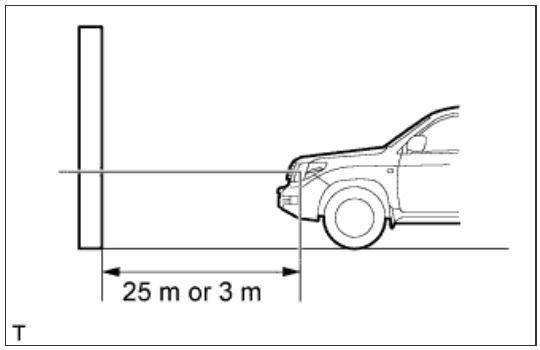
5. PREPARATION FOR HEADLIGHT AIMING (Using a screen)

a. Prepare the vehicle:

- Place the vehicle in a location that is dark enough to clearly observe the cutoff line. The cutoff line is a distinct line, below which light from the headlights can be observed and above which it cannot.
- Place the vehicle at a 90° angle to the wall.
- Create a 25 m (82.0 ft.) distance between the vehicle (headlight bulb center) and the wall.
- Make sure that the vehicle is on a level surface.
- Bounce the vehicle up and down to settle the suspension.

NOTICE:

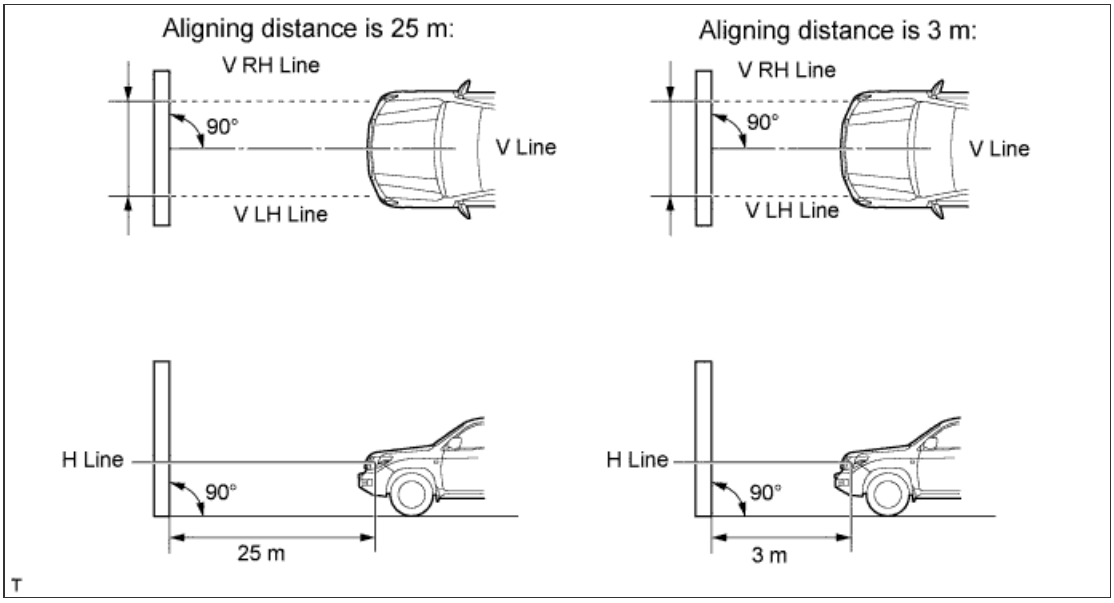
A distance of 25 m (82.0 ft.) between the vehicle (headlight bulb center) and the wall is necessary for proper aim adjustment. If unavailable, secure a distance of exactly 3 m (9.84 ft.) for the check and adjustment. (The target zone will change with the distance, so follow the instructions in the illustration).



b. Prepare a piece of thick white paper approximately 2 m (6.56 ft.) (height) x 4 m (13.1 ft.) (width) to use as a screen.

c. Draw a vertical line down the center of the screen (V line).

d. Set the screen as shown in the illustration.



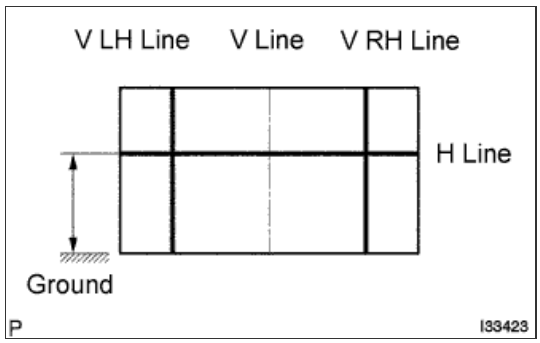
HINT:

- **Stand the screen perpendicular to the ground.**
- **Align the V line on the screen with the center of the vehicle.**

e. Draw base lines (H, V LH, and V RH lines) on the screen as shown in the illustration.

HINT:

- **The base lines differ for "low beam inspection" and "high beam inspection".**
- **Mark the headlight bulb center marks on the screen. If the center mark cannot be observed on the headlight, use the center of the headlight bulb or the name of the manufacturer marked on the headlight as the center mark.**

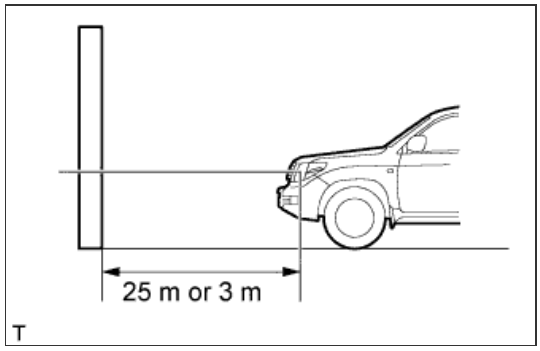


i. H Line (Headlight height):
Draw a horizontal line across the screen so that it passes through the center marks. The H line should be at the same height as the headlight bulb center marks of the low beam headlights.

ii. V LH Line, V RH Line (Center mark position of the left-hand (LH) and right-hand (RH) headlights):
Draw two vertical lines so that they intersect the H line at each center mark (aligned with the center of the low beam headlight bulbs).

6. INSPECT HEADLIGHT AIMING

a. Cover the headlight or disconnect the connector of the headlight on the opposite side to prevent light from the headlight that is not being inspected from affecting the headlight aiming inspection.



NOTICE:

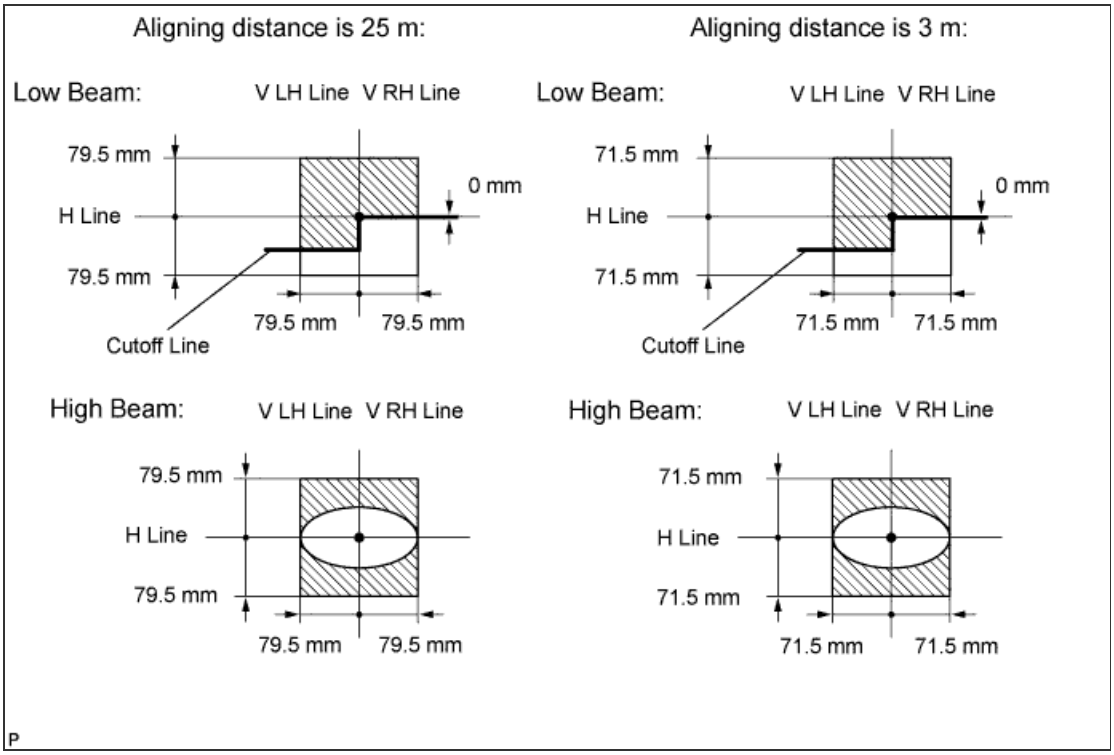
Do not keep the headlight covered for more than 3 minutes. The headlight lens is made of synthetic resin, which may melt or be damaged due to excessive heat.

HINT:

When checking the aim of the high beam headlight, cover the low beam headlight or disconnect the connector.

b. Start the engine.

c. Turn on the headlight and check if the cutoff line matches the preferred cutoff line in the following illustration.

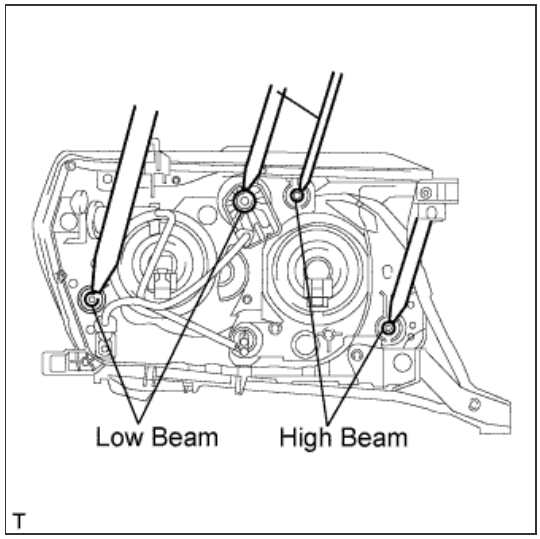


HINT:

- **Since the low beam and high beam headlight on each side have separate reflectors, it is necessary to check and adjust the aim separately for both.**
- **If the alignment distance is 25 m (82.0 ft.):**
  The low beam cutoff line should be within 79.5 mm (3.13 in.) above or below the H line as well as 79.5 mm (3.13 in.) left or right of the V line.
- **If the alignment distance is 3 m (9.84 ft.):**
  The low beam cutoff line should be within 71.5 mm (2.81 in.) above or below the H line as well as 71.5 mm (2.81 in.) left or right of the V line.
- **If the alignment distance is 25 m (82.0 ft.):**
  The high beam center of intensity should be within 79.5 mm (3.13 in.) above or below the H line as well as 79.5 mm (3.13 in.) left or right of the V line.
- **If the alignment distance is 3 m (9.84 ft.):**
  The high beam center of intensity should be within 71.5 mm (2.81 in.) above or below the H line as well as 71.5 mm (2.81 in.) left or right of the V line.

7. ADJUST HEADLIGHT AIMING

a. Adjust the aim vertically:



i. Adjust the aim of each headlight to the specified range by turning each aiming screw with a screwdriver.

NOTICE:

The final turn of the aiming screw should be made in the clockwise direction. If the screw is tightened excessively, loosen it and then retighten it, so that the final turn of the screw is in the clockwise direction.

HINT:

- **The low beam and high beam headlight are a unit. Adjusting the aim on the low beam to the correct position should also result in the high beam adjustment being correct.**
- **If it is not possible to correctly adjust headlight aim, check the bulb, headlight unit, and headlight unit reflector installation.**
- **The headlight aim moves up when turning the aiming screw clockwise, and moves down when turning the aiming screw counterclockwise.**

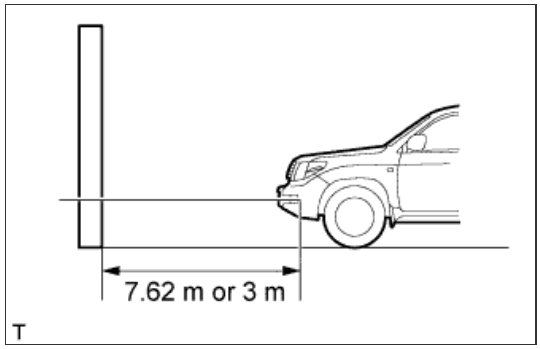
8. VEHICLE PREPARATION FOR FOG LIGHT AIMING ADJUSTMENT

a. Prepare the vehicle:

- Ensure there is no damage or deformation to the body around the fog lights.
- Fill the fuel tank.
- Make sure that the oil is filled to the specified level.
- Make sure that the coolant is filled to the specified level.
- Inflate the tires to the appropriate pressure
- Unload the trunk and vehicle, ensuring that the spare tire, tools, and jack are also removed.
- Have a person of average weight (75 kg, 165 lb) sit in the driver's seat.
- Vehicles with height adjustable suspension should have the vehicle height sit to the lowest setting prior to adjusting the fog light aim.

9. PREPARATION FOR FOG LIGHT AIMING

a. Prepare the vehicle:



- Place the vehicle in a location that is dark enough to clearly observe the cutoff line. The cutoff line is a distinct line, below which light from the fog lights can be observed and above which it cannot.
- Place the vehicle at a 90° angle to the wall.
- Create a 7.62 m (25.0 ft.) distance between the vehicle (fog light bulb center) and the wall.
- Make sure that the vehicle is on a level surface.
- Bounce the vehicle up and down to settle the suspension.

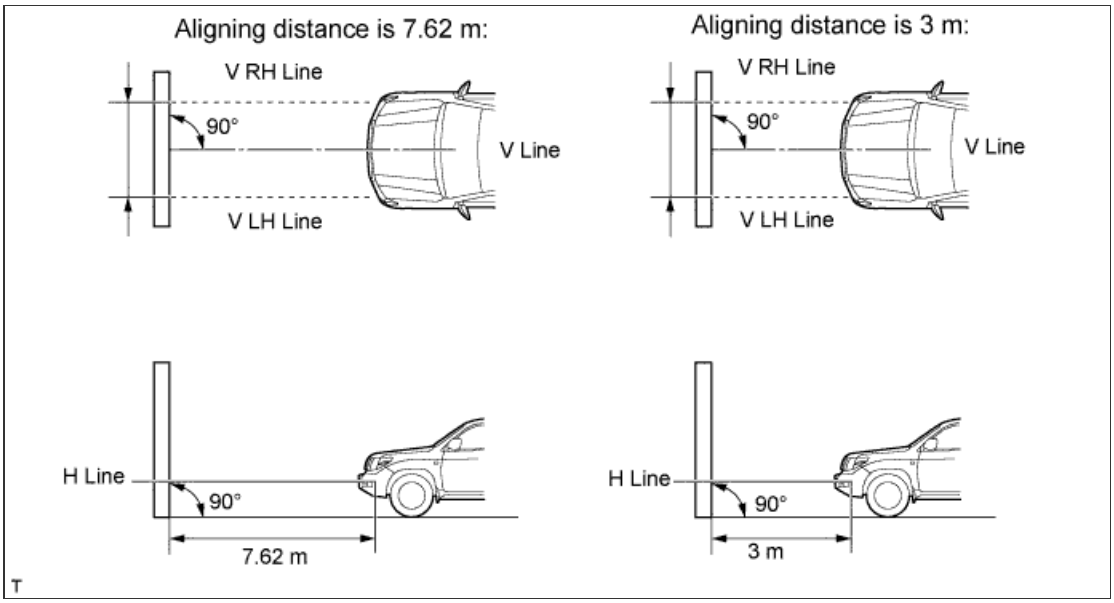
NOTICE:

A distance of 7.62 m (25.0 ft.) between the vehicle (fog light bulb center) and the wall is necessary for proper aim adjustment. If unavailable, secure a distance of exactly 3 m (9.84 ft.) for the check and adjustment. (The target zone will change with the distance, so follow the instructions in the illustration).

b. Prepare a piece of thick white paper approximately 2.0 m (6.56 ft.) (height) x 4.0 m (13.1 ft.) (width) to use as a screen.

c. Draw a vertical line down the center of the screen (V line).

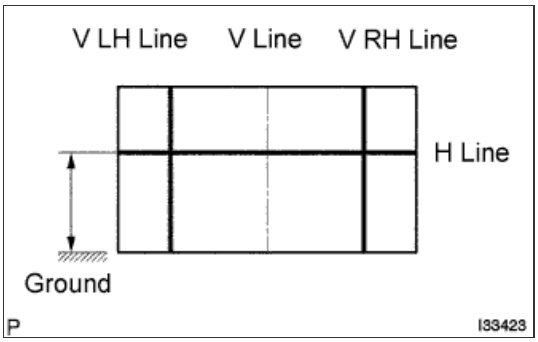
d. Set the screen as shown in the illustration.



HINT:

- **Stand the screen perpendicular to the ground.**
- **Align the V line on the screen with the center of the vehicle.**

e. Draw base lines (H, V LH, and V RH lines) on the screen as shown in the illustration.



HINT:

Mark the fog light bulb center marks on the screen. If the center mark cannot be observed on the fog light, use the center of the fog light bulb or the manufacturer's name marked on the fog light as the center mark.

i. H line (Fog light height):
Draw a horizontal line across the screen so that it passes through the center marks. The H line should be at the same height as the fog light bulb center marks of the fog lights.

ii. V LH Line, V RH Line (Center mark position of left-hand (LH) and right-hand (RH) fog lights):
Draw two vertical lines so that they intersect the H line at each center mark.

10. INSPECT FOG LIGHT AIMING

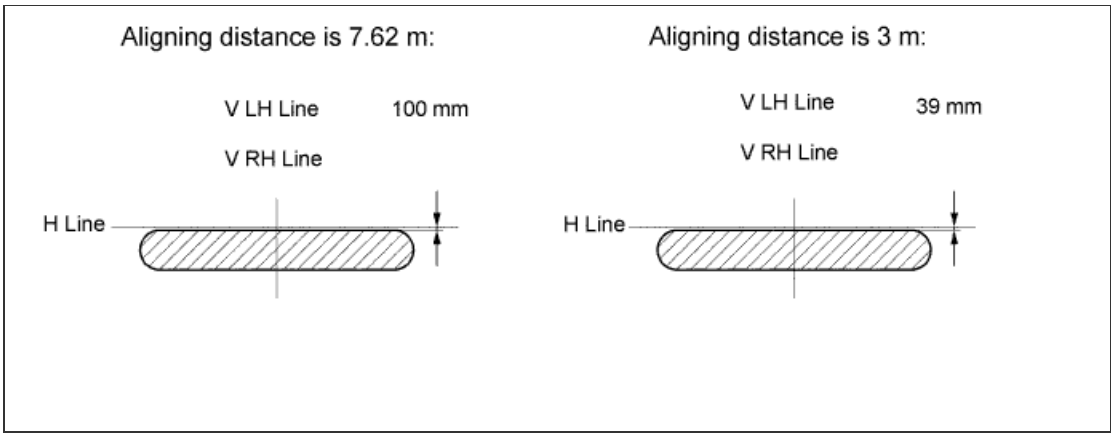
a. Cover the fog light or disconnect the connector of the fog light on the opposite side to prevent light from the fog light that is not being inspected from affecting the fog light aiming inspection.

NOTICE:

Do not keep the fog light covered for more than 3 minutes. The fog light lens is made of synthetic resin, which may melt or be damaged due to excessive heat.

b. Start the engine.

c. Turn on the fog light and check if the cutoff line falls within the specified area in the following illustration.



11. ADJUST FOG LIGHT AIMING

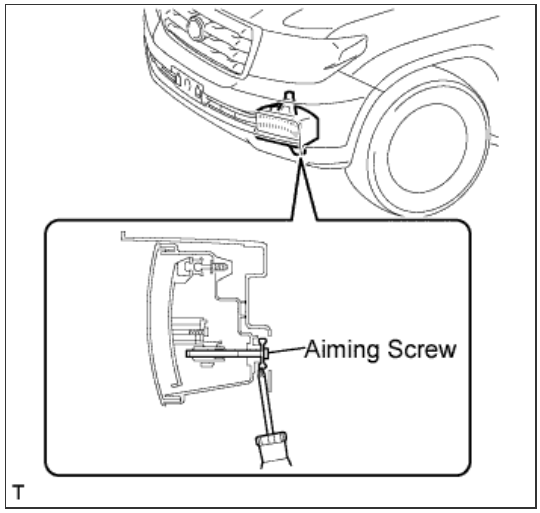
a. Adjust the aim vertically:
Adjust the aim of each fog light to the specified range by turning the aiming screw with a screwdriver.

NOTICE:

The final turn of the aiming screw should be made in the clockwise direction. If the screw is tightened excessively, loosen it and then retighten it, so that the final turn of the screw is in the clockwise direction.

HINT:

If it is not possible to correctly adjust fog light aim, check the bulb, fog light unit, and fog light unit reflector installation.



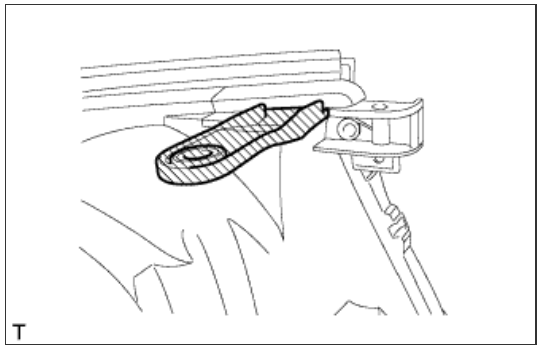
for Preparation Click here

1. INSTALL UPPER HEADLIGHT PROTECTOR RETAINER LH

HINT:

- **If the installation area of the headlight is damaged, use the supply retainer for low-cost repair.**
- **Ensure that the headlight is not damaged.**

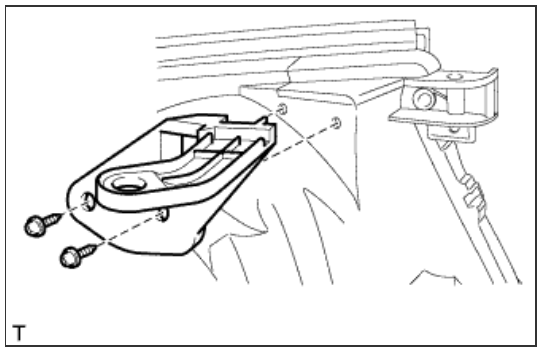
a. Cut off the part shaded in the illustration and smooth with sandpaper.



NOTICE:

fter cutting off the part, place the headlight protector retainer against the bosses and gradually file away the old bracket if it interferes with the installation of the supply retainer.

b. Install the headlight protector retainer with the screw.

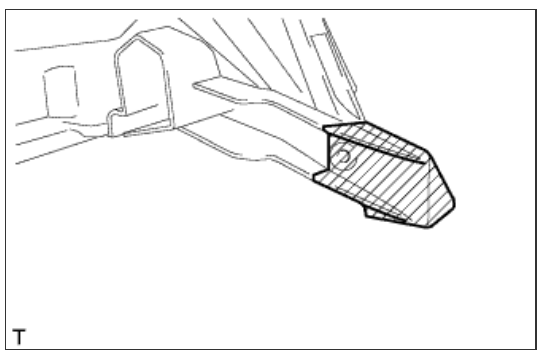


2. INSTALL LO ER HEADLIGHT PROTECTOR RETAINER LH

HINT:

- **If the installation area of the headlight is damaged, use the supply retainer for low-cost repair.**
- **Ensure that the headlight is not damaged.**

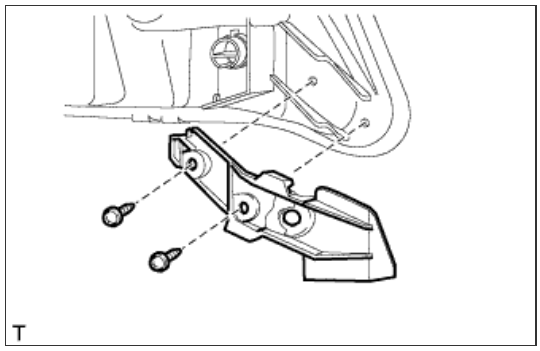
a. Cut off the part shaded in the illustration and smooth with sandpaper.



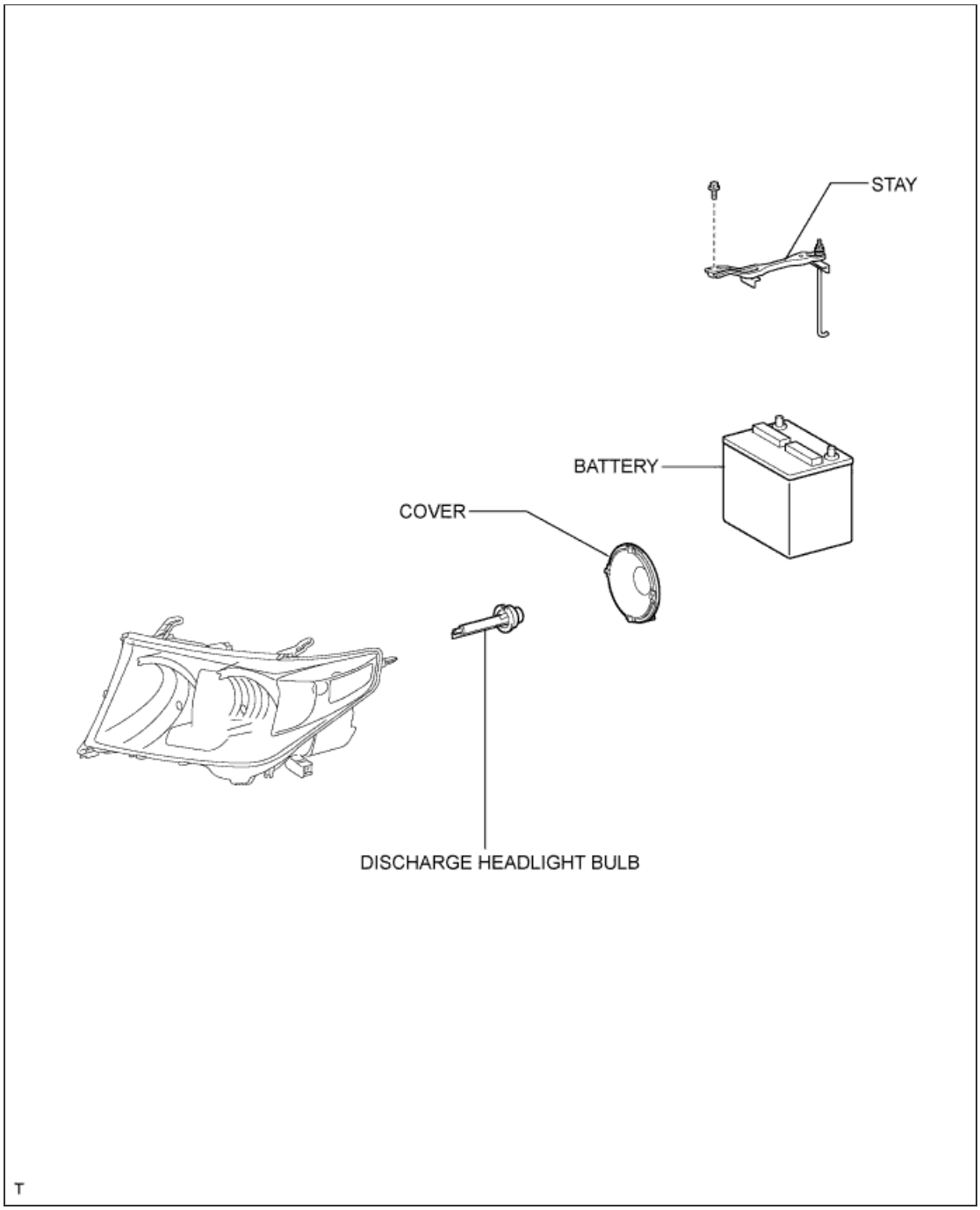
NOTICE:

fter cutting off the part, place the headlight protector retainer against the bosses and gradually file away the old bracket if it interferes with the installation of the supply retainer.

b. Install the headlight protector retainer with the screw.


T

for Preparation Click here



for Preparation Click here

1. DISCONNECT CABLE ROM NEGATIVE BATTERY TERMINAL

NOTICE:

When disconnecting the cable, some systems need to be initialized after the cable is reconnected (Click here).

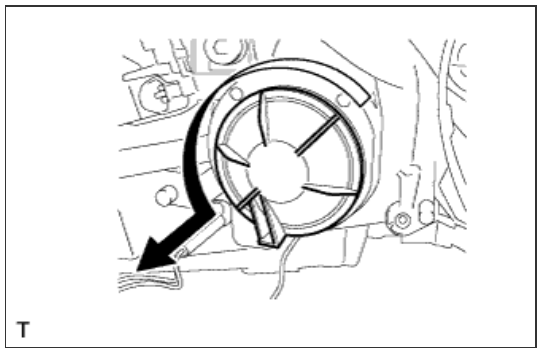
2. REMOVE BATTERY

a. Remove the nut and stay.

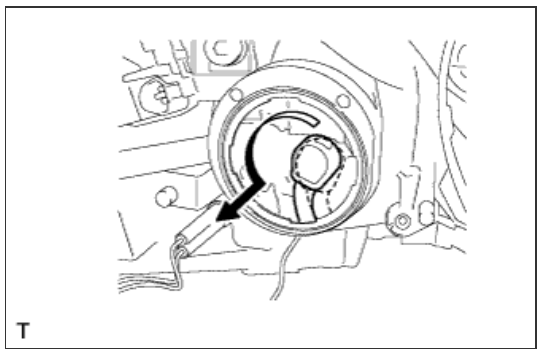
b. Remove the battery.

3. REMOVE DISCHARGE HEADLIGHT BULB

a. Turn the back cover in the direction indicated by the arrow and remove it.



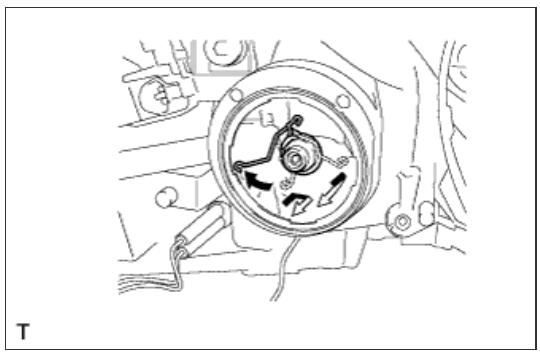
b. Turn the headlight control socket in the direction indicated by the arrow and disconnect it.



c. Release the set spring lock as shown in the illustration and remove the bulb.

NOTICE:

Do not touch the glass part of the bulb.



for Preparation Click here

1. DISCONNECT CABLE ROM NEGATIVE BATTERY TERMINAL

NOTICE:

When disconnecting the cable, some systems need to be initialized after the cable is reconnected (Click here).

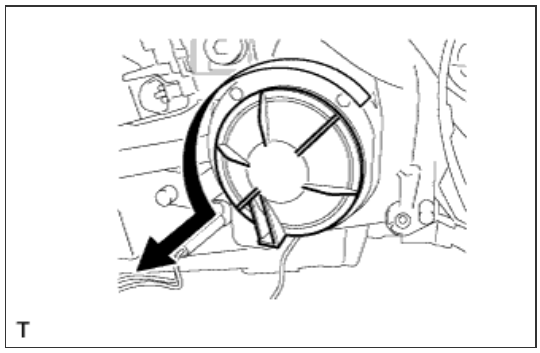
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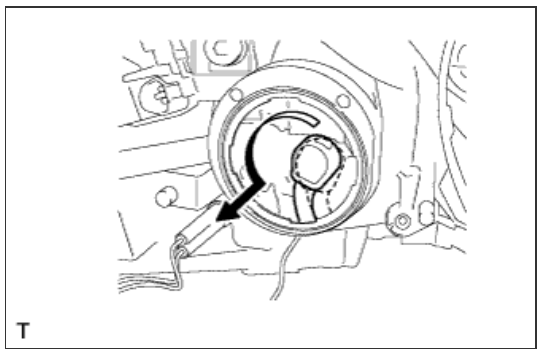
b. Remove the battery.

3. REMOVE DISCHARGE HEADLIGHT BULB

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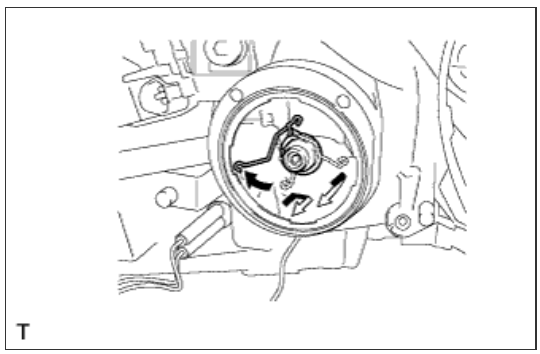
b. Turn the headlight control socket in the direction indicated by the arrow and disconnect it.



c. Release the set spring lock as shown in the illustration and remove the bulb.

NOTICE:

Do not touch the glass part of the bulb.



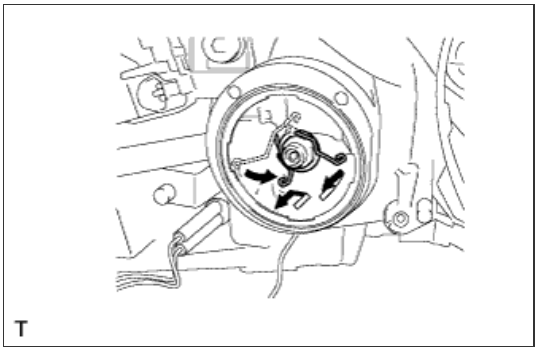
for Preparation Click here

1. INSTALL DISCHARGE HEADLIGHT BULB

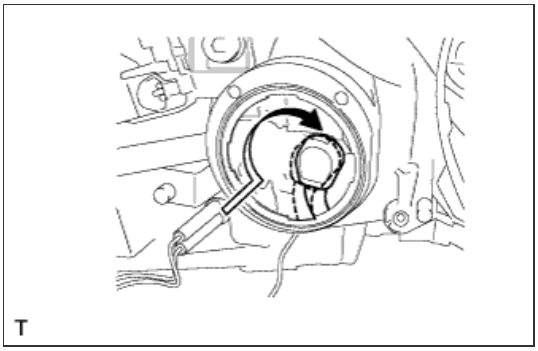
a. Lock the set spring as shown in the illustration to install the discharge headlight bulb.

NOTICE:

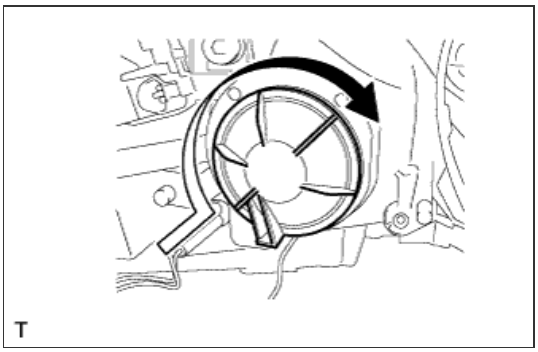
Do not touch the glass part of the bulb.



b. Turn the headlight control ECU socket in the direction indicated by the arrow to connect the socket.



c. Turn the back cover in the direction indicated by the arrow to install it.



2. INSTALL BATTERY

a. Install the battery.

b. Install the stay and nut.

3. CONNECT CABLE TO NEGATIVE BATTERY TERMINAL

NOTICE:

When disconnecting the cable, some systems need to be initialized after the cable is reconnected (Click here).

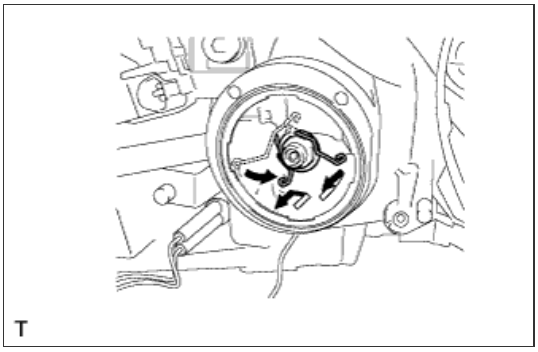
for Preparation Click here

1. INSTALL DISCHARGE HEADLIGHT BULB

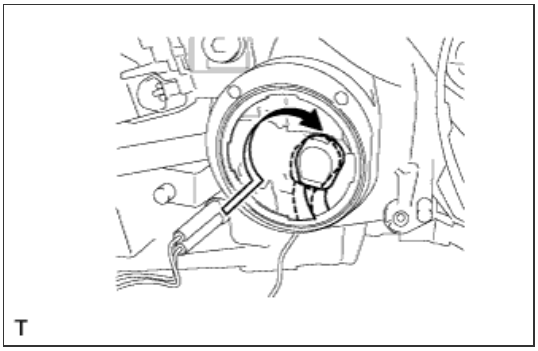
a. Lock the set spring as shown in the illustration to install the discharge headlight bulb.

NOTICE:

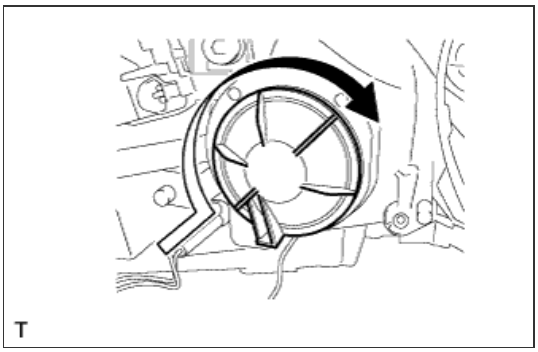
Do not touch the glass part of the bulb.



b. Turn the headlight control ECU socket in the direction indicated by the arrow to connect the socket.



c. Turn the back cover in the direction indicated by the arrow to install it.



2. INSTALL BATTERY

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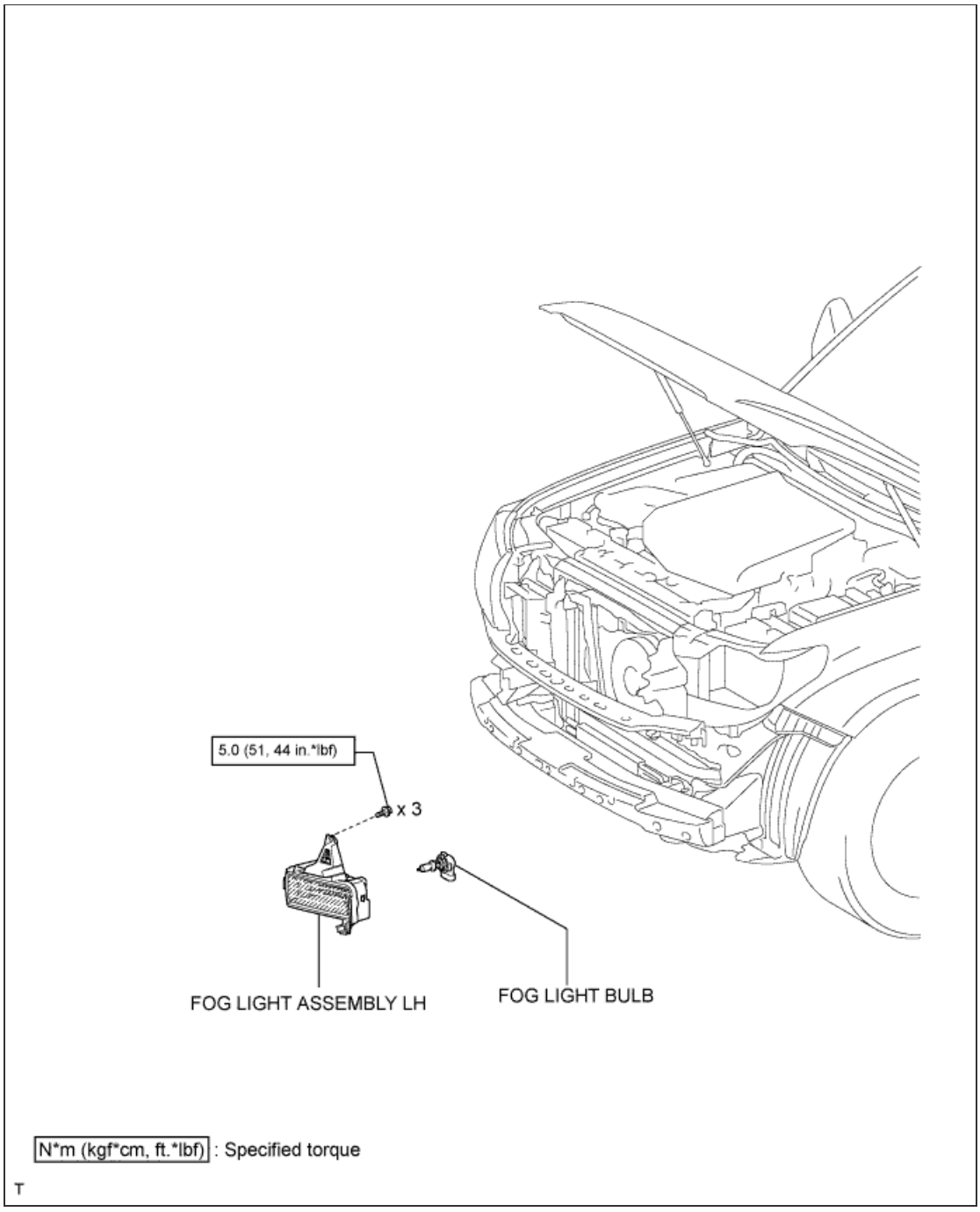
b. Install the stay and nut.

3. CONNECT CABLE TO NEGATIVE BATTERY TERMINAL

NOTICE:

When disconnecting the cable, some systems need to be initialized after the cable is reconnected (Click here).

for Preparation Click here



for Preparation Click here

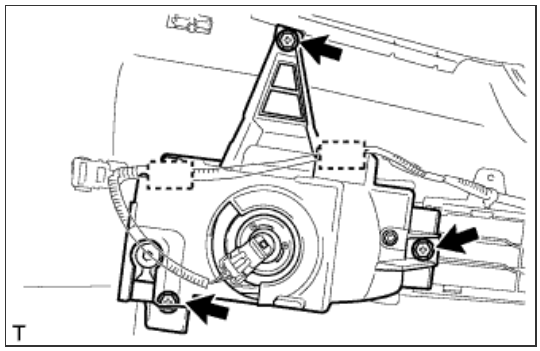
1. REMOVE FRONT BUMPER

a. Remove the front bumper (Click here).

2. REMOVE FOG LIGHT ASSEMBLY LH

a. Det ch the 2 cl mps.

b. Remove the bolts nd fog light.



for Preparation Click here

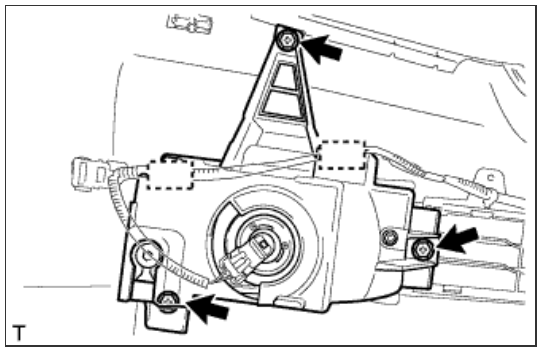
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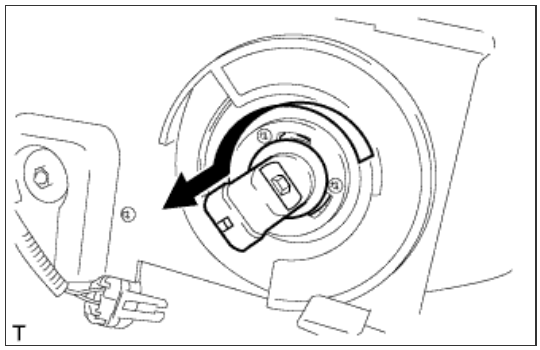
b. Remove the bolts nd fog light.



for Preparation Click here

1. REMOVE FOG LIGHT BULB

a. Turn the fog light bulb in the direction indicated by the arrow in the illu tration and remo e it from the fog light unit.



for Preparation Click here

HINT:

It is possible that a bulb is incorrectly installed, affecting fog light aim. Bulb installation should be considered prior to performing the adjustment procedure.

1. VEHICLE PREPARATION FOR FOG LIGHT AIMING ADJUSTMENT

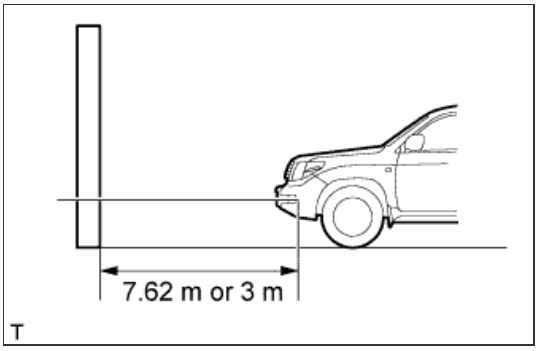
a. Prepare the vehicle:

- Ensure there is no damage or deformation to the body around the fog lights.
- Fill the fuel tank.
- Make sure that the oil is filled to the specified level.
- Make sure that the coolant is filled to the specified level.
- Inflate the tires to the appropriate pressure
- Unload the trunk and vehicle, ensuring that the spare tire, tools, and jack are also removed.
- Have a person of average weight (75 kg, 165 lb) sit in the driver s seat.
- Vehicles with height adjustable suspension should have the vehicle height sit to the lowest setting prior to adjusting the fog light aim.

2. PREPARATION FOR FOG LIGHT AIMING

a. Prepare the vehicle:

- Place the vehicle in a location that is dark enough to clearly observe the cutoff line. The cutoff line is a distinct line, below which light from the fog lights can be observed and above which it cannot.
- Place the vehicle at a angle to the wall.
- reate a 7.62 m (25.0 ft.) distance between the vehicle (fog light bulb center) and the wall.
- Make sure that the vehicle is on a level surface.
- Bounce the vehicle up and down to settle the suspension.



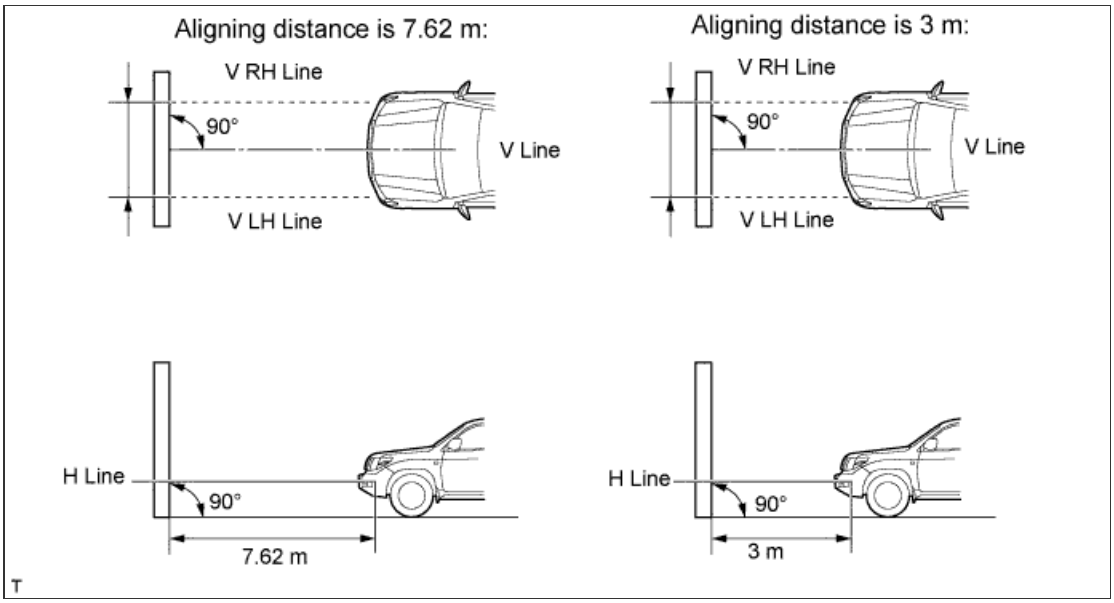
NOTICE:

distance of 7.62 m (25.0 ft.) between the vehicle (fog light bulb center) and the wall is necessary for proper aim adjustment. If unavailable, secure a distance of e actly 3 m (.84 ft.) for the check and adjustment. (The target zone will change with the distance, so follow the instructions in the illustration).

b. Prepare a piece of thick white paper appro imately 2.0 m (6.56 ft.) (height) 4.0 m (13.1 ft.) (width) to use as a screen.

c. raw a vertical line down the center of the screen (V line).

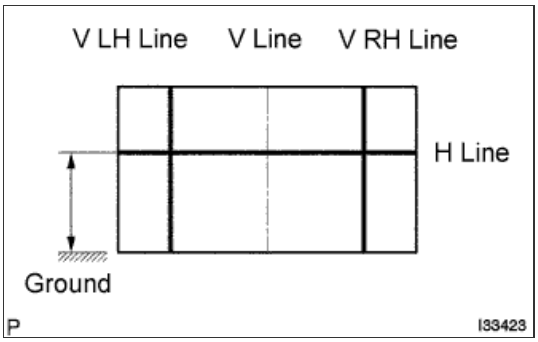
d. et the screen as shown in the illustration.



HINT:

- **Stand the screen perpendicular to the ground.**
- **Align the V line on the screen with the center of the vehicle.**

e. raw base lines (H, V H, and V H lines) on the screen as shown in the illustration.



HINT:

Mark the fog light bulb center marks on the screen. If the center mark cannot be observed on the fog light, use the center of the fog light bulb or the manufacturer s name marked on the fog light as the center mark.

i. H line (Fog light height):
raw a horizontal line across the screen so that it passes through the center marks. The H line should be at the same height as the fog light bulb center marks of the fog lights.

ii. V H ine, V H ine (enter mark position of left hand (H) and right hand (H) fog lights):
raw two vertical lines so that they intersect the H line at each center mark.

3. INSPECT FOG LIGHT AIMING

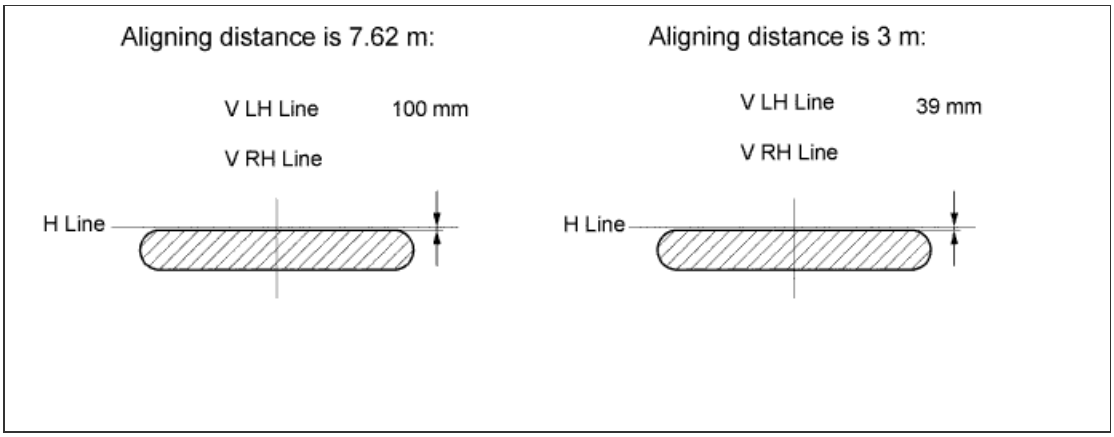
a. over the fog light or disconnect the connector of the fog light on the opposite side to prevent light from the fog light that is not being inspected from affecting the fog light aiming inspection.

NOTICE:

o not keep the fog light covered for more than 3 minutes. The fog light lens is made of synthetic resin, which may melt or be damaged due to e cessive heat.

b. tart the engine.

c. Turn on the fog light and check if the cutoff line falls within the specified area in the following illustration.



4. ADJUST FOG LIGHT AIMING

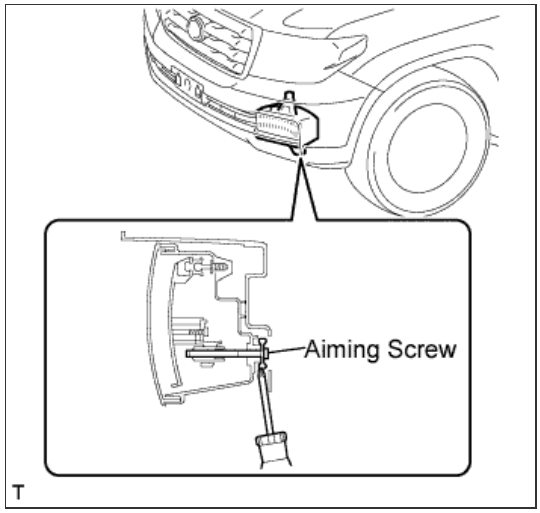
a. djust the aim vertically:
djust the aim of each fog light to the specified range by turning the aiming screw with a screwdriver.

NOTICE:

The final turn of the aiming screw should be made in the clockwise direction. If the screw is tightened e cessively, loosen it and then retighten it, so that the final turn of the screw is in the clockwise direction.

HINT:

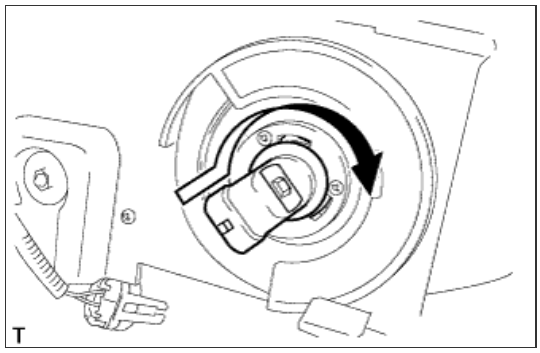
If it is not possible to correctly adjust fog light aim, check the bulb, fog light unit, and fog light unit reflector installation.



for Preparation Click here

1. INSTALL FOG LIGHT BULB

a. Turn the bulb in the direction indicated by the arrow to install it to the fog light unit.



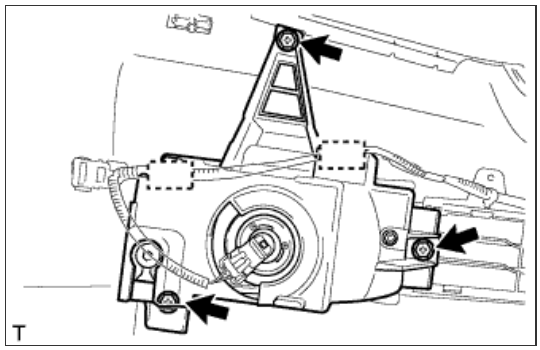
for Preparation Click here

1. INSTALL FOG LIGHT ASSEMBLY LH

a. Install the fog light with the 3 bolts.

Torque:
5.0 N*m{ 51 kgf*cm , 44 in.*lbf }

b. Attach the 2 clamps.



2. INSTALL FRONT BUMPER

a. Install the front bumper (Click here).

3. VEHICLE PREPARATION FOR FOG LIGHT AIMING ADJUSTMENT

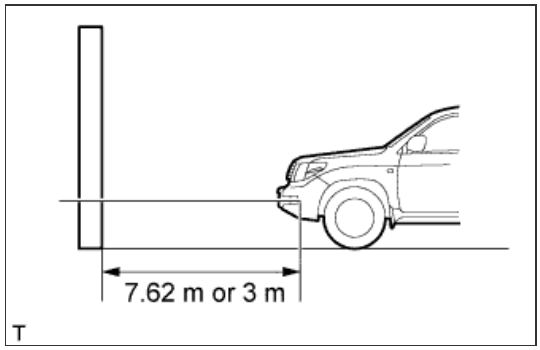
a. Prepare the vehicle:

- Ensure there is no damage or deformation to the body around the fog lights.
- Fill the fuel tank.
- Make sure that the oil is filled to the specified level.
- Make sure that the coolant is filled to the specified level.
- Inflate the tires to the appropriate pressure
- Unload the trunk and vehicle, ensuring that the spare tire, tools, and jack are also removed.
- Have a person of average weight (75 kg, 165 lb) sit in the driver's seat.
- Vehicles with height adjustable suspension should have the vehicle height sit to the lowest setting prior to adjusting the fog light aim.

4. PREPARATION FOR FOG LIGHT AIMING

a. Prepare the vehicle:

- Place the vehicle in a location that is dark enough to clearly observe the cutoff line. The cutoff line is a distinct line, below which light from the fog lights can be observed and above which it cannot.
- Place the vehicle at a 90° angle to the wall.
- Create a 7.62 m (25.0 ft.) distance between the vehicle (fog light bulb center) and the wall.
- Make sure that the vehicle is on a level surface.
- Bounce the vehicle up and down to settle the suspension.



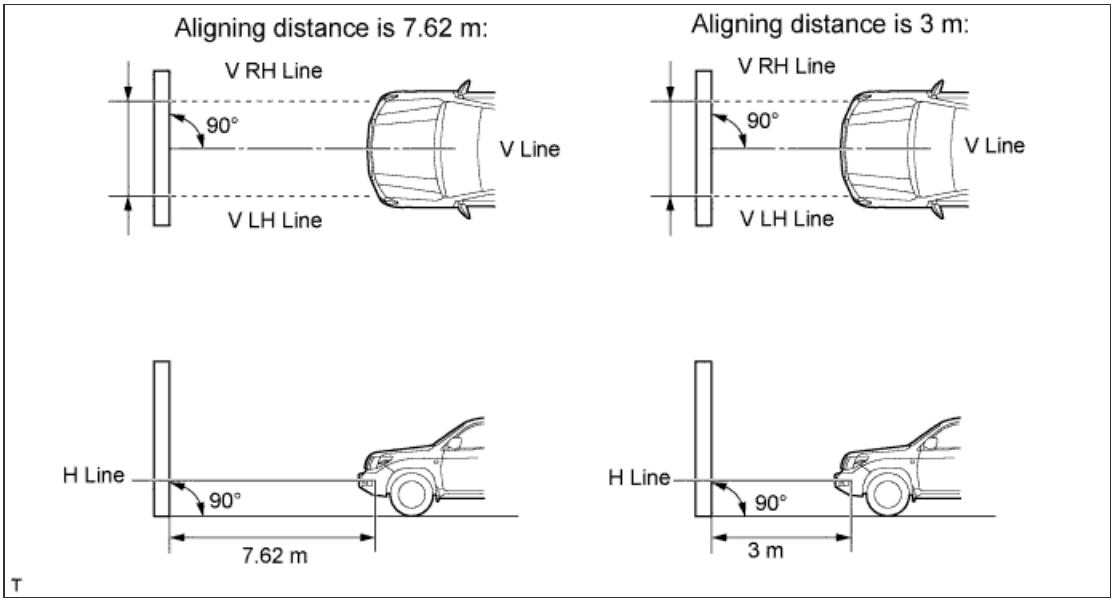
NOTICE:

A distance of 7.62 m (25.0 ft.) between the vehicle (fog light bulb center) and the wall is necessary for proper aim adjustment. If unavailable, secure a distance of exactly 3 m (9.84 ft.) for the check and adjustment. (The target zone will change with the distance, so follow the instructions in the illustration).

b. Prepare a piece of thick white paper approximately 2.0 m (6.56 ft.) (height) x 4.0 m (13.1 ft.) (width) to use as a screen.

c. Draw a vertical line down the center of the screen (V line).

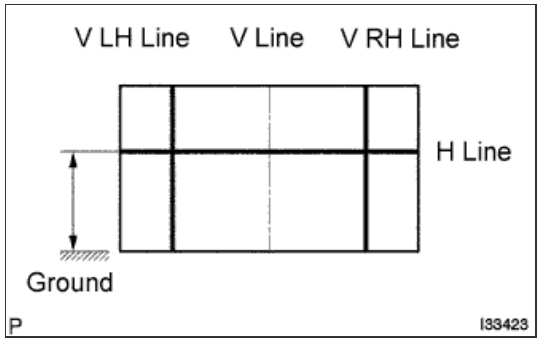
d. Set the screen as shown in the illustration.



HINT:

- **Stand the screen perpendicular to the ground.**
- **Align the V line on the screen with the center of the vehicle.**

e. Draw base lines (H, V LH, and V RH lines) on the screen as shown in the illustration.



HINT:

Mark the fog light bulb center marks on the screen. If the center mark cannot be observed on the fog light, use the center of the fog light bulb or the manufacturer's name marked on the fog light as the center mark.

i. H line (Fog light height):
Draw a horizontal line across the screen so that it passes through the center marks. The H line should be at the same height as the fog light bulb center marks of the fog lights.

ii. V LH Line, V RH Line (Center mark position of left-hand (LH) and right-hand (RH) fog lights):
Draw two vertical lines so that they intersect the H line at each center mark.

5. INSPECT FOG LIGHT AIMING

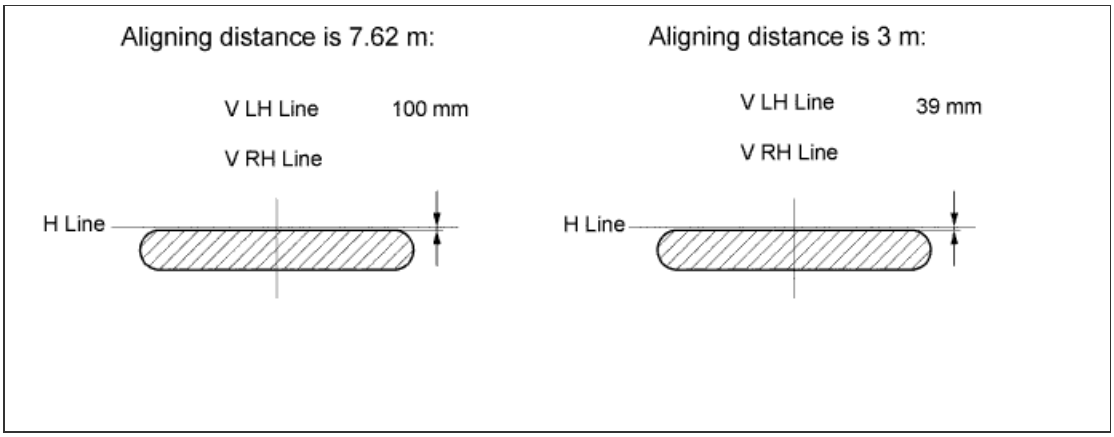
a. Cover the fog light or disconnect the connector of the fog light on the opposite side to prevent light from the fog light that is not being inspected from affecting the fog light aiming inspection.

NOTICE:

Do not keep the fog light covered for more than 3 minutes. The fog light lens is made of synthetic resin, which may melt or be damaged due to excessive heat.

b. Start the engine.

c. Turn on the fog light and check if the cutoff line falls within the specified area in the following illustration.



6. ADJUST FOG LIGHT AIMING

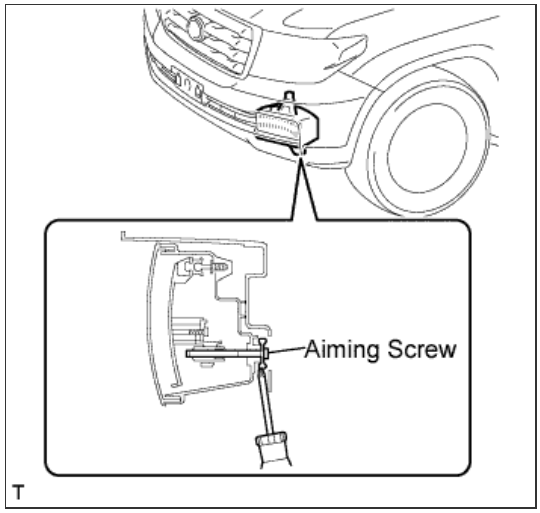
a. Adjust the aim vertically:
Adjust the aim of each fog light to the specified range by turning the aiming screw with a screwdriver.

NOTICE:

The final turn of the aiming screw should be made in the clockwise direction. If the screw is tightened excessively, loosen it and then retighten it, so that the final turn of the screw is in the clockwise direction.

HINT:

If it is not possible to correctly adjust fog light aim, check the bulb, fog light unit, and fog light unit reflector installation.



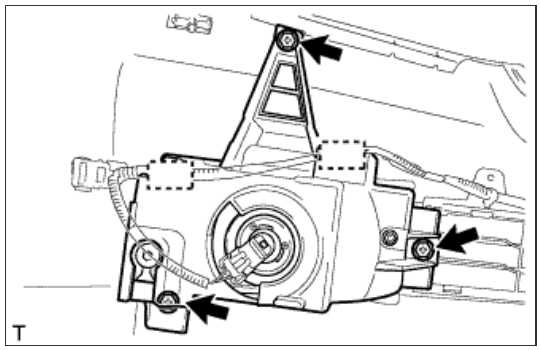
for Preparation Click here

1. INSTALL FOG LIGHT ASSEMBLY LH

a. Install the fog light with the 3 bolts.

Torque:
5.0 N*m{ 51 kgf*cm , 44 in.*lbf }

b. Attach the 2 clamps.



2. INSTALL FRONT BUMPER

a. Install the front bumper (Click here).

3. VEHICLE PREPARATION FOR FOG LIGHT AIMING ADJUSTMENT

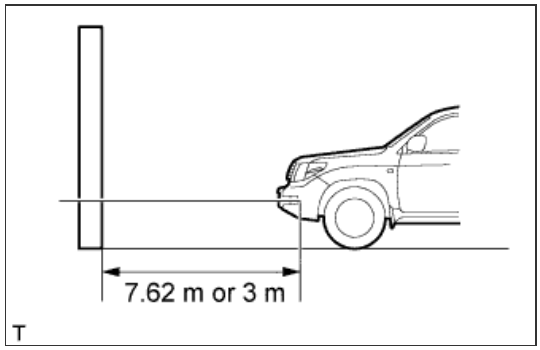
a. Prepare the vehicle:

- Ensure there is no damage or deformation to the body around the fog lights.
- Fill the fuel tank.
- Make sure that the oil is filled to the specified level.
- Make sure that the coolant is filled to the specified level.
- Inflate the tires to the appropriate pressure
- Unload the trunk and vehicle, ensuring that the spare tire, tools, and jack are also removed.
- Have a person of average weight (75 kg, 165 lb) sit in the driver's seat.
- Vehicles with height adjustable suspension should have the vehicle height sit to the lowest setting prior to adjusting the fog light aim.

4. PREPARATION FOR FOG LIGHT AIMING

a. Prepare the vehicle:

- Place the vehicle in a location that is dark enough to clearly observe the cutoff line. The cutoff line is a distinct line, below which light from the fog lights can be observed and above which it cannot.
- Place the vehicle at a 90° angle to the wall.
- Create a 7.62 m (25.0 ft.) distance between the vehicle (fog light bulb center) and the wall.
- Make sure that the vehicle is on a level surface.
- Bounce the vehicle up and down to settle the suspension.



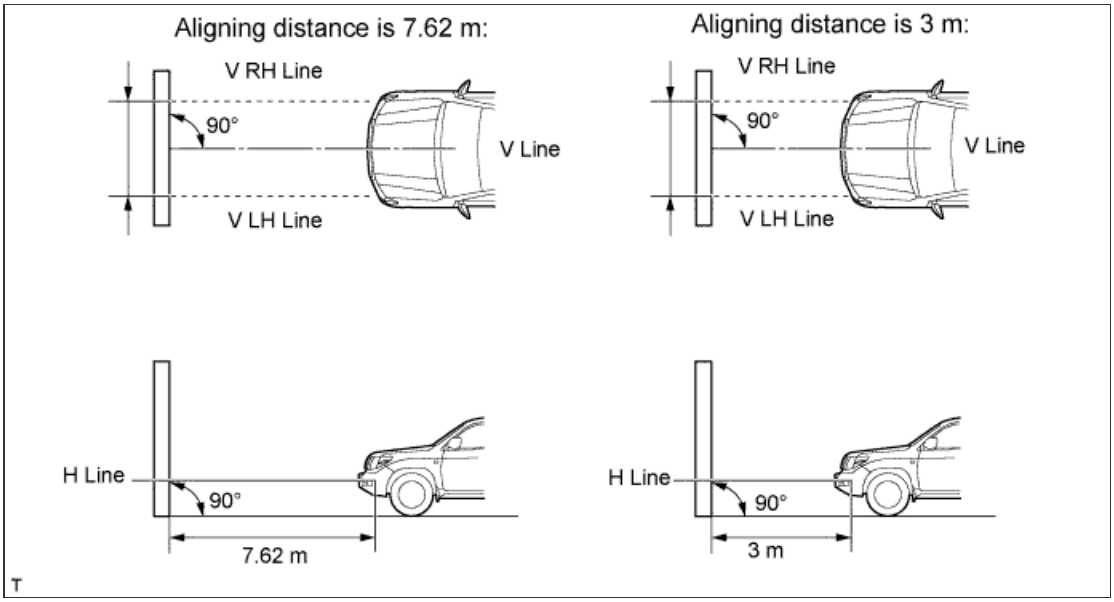
NOTICE:

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b. Prepare a piece of thick white paper approximately 2.0 m (6.56 ft.) (height) x 4.0 m (13.1 ft.) (width) to use as a screen.

c. Draw a vertical line down the center of the screen (V line).

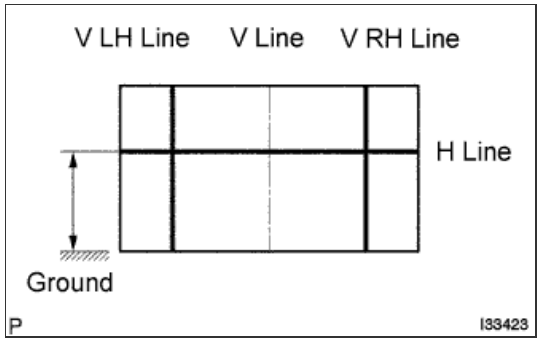
d. Set the screen as shown in the illustration.



HINT:

- **Stand the screen perpendicular to the ground.**
- **Align the V line on the screen with the center of the vehicle.**

e. Draw base lines (H, V LH, and V RH lines) on the screen as shown in the illustration.



HINT:

Mark the fog light bulb center marks on the screen. If the center mark cannot be observed on the fog light, use the center of the fog light bulb or the manufacturer's name marked on the fog light as the center mark.

i. H line (Fog light height):
Draw a horizontal line across the screen so that it passes through the center marks. The H line should be at the same height as the fog light bulb center marks of the fog lights.

ii. V LH Line, V RH Line (Center mark position of left-hand (LH) and right-hand (RH) fog lights):
Draw two vertical lines so that they intersect the H line at each center mark.

5. INSPECT FOG LIGHT AIMING

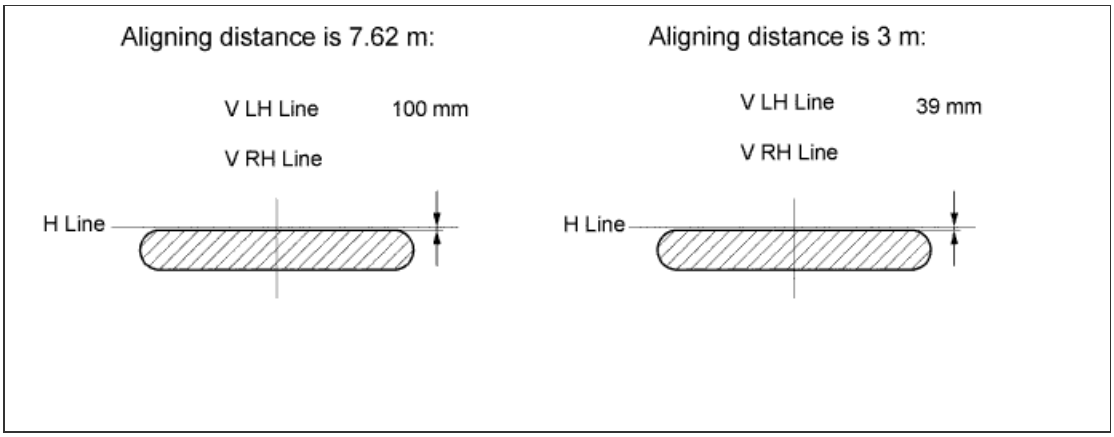
a. Cover the fog light or disconnect the connector of the fog light on the opposite side to prevent light from the fog light that is not being inspected from affecting the fog light aiming inspection.

NOTICE:

Do not keep the fog light covered for more than 3 minutes. The fog light lens is made of synthetic resin, which may melt or be damaged due to excessive heat.

b. Start the engine.

c. Turn on the fog light and check if the cutoff line falls within the specified area in the following illustration.



6. ADJUST FOG LIGHT AIMING

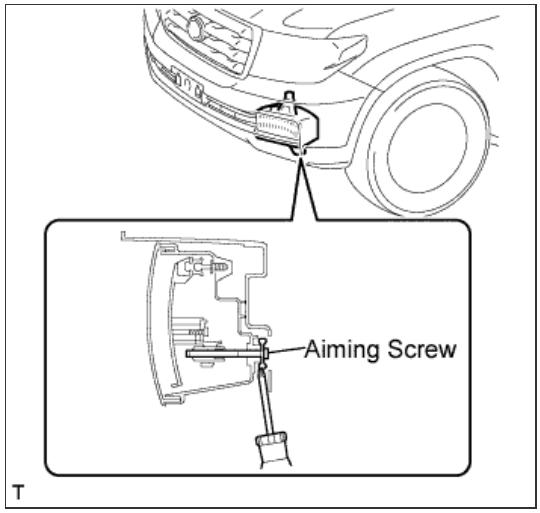
a. Adjust the aim vertically:
Adjust the aim of each fog light to the specified range by turning the aiming screw with a screwdriver.

NOTICE:

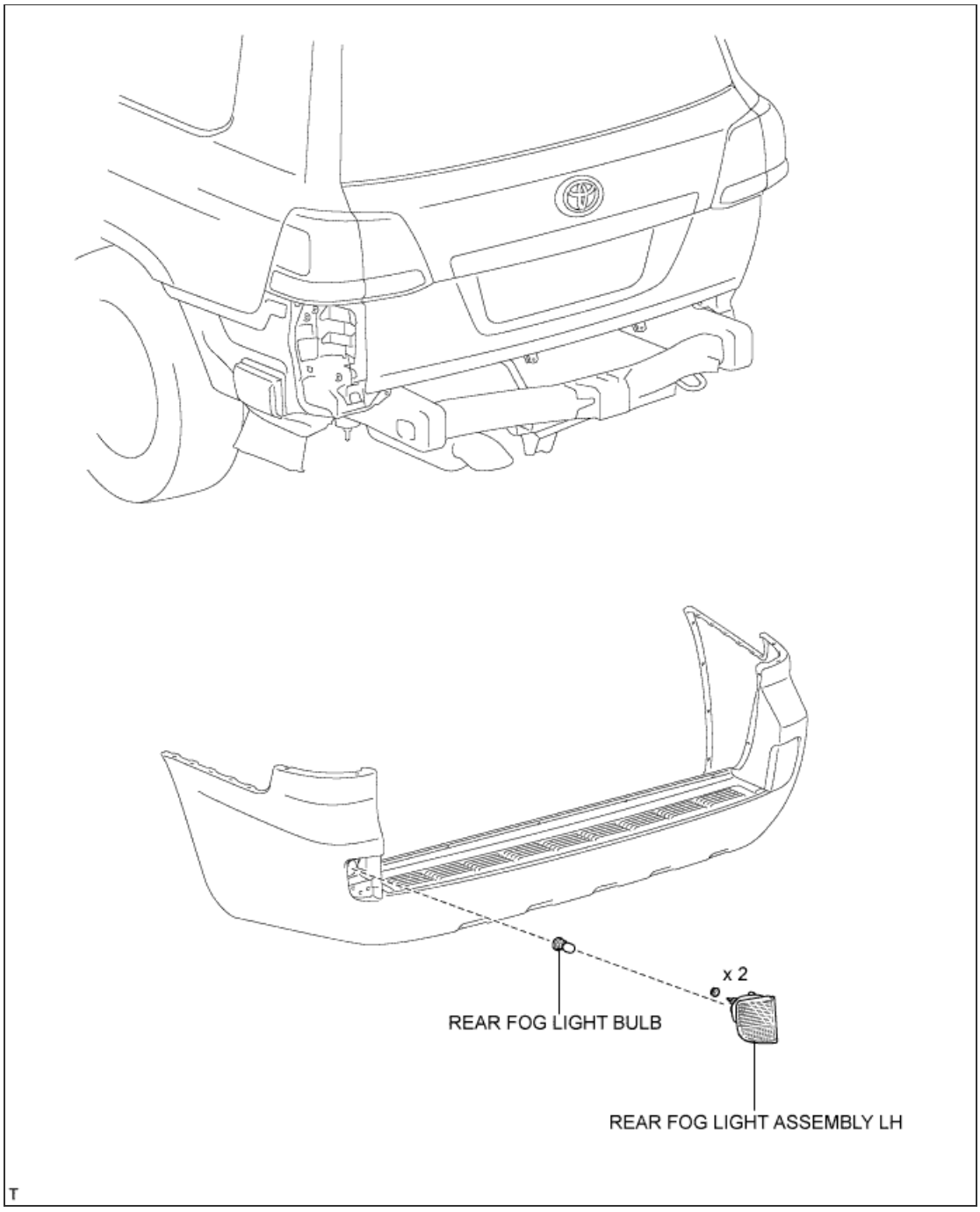
The final turn of the aiming screw should be made in the clockwise direction. If the screw is tightened excessively, loosen it and then retighten it, so that the final turn of the screw is in the clockwise direction.

HINT:

If it is not possible to correctly adjust fog light aim, check the bulb, fog light unit, and fog light unit reflector installation.



for Preparation Click here



for Preparation Click here

1. REMOVE REAR BUMPER

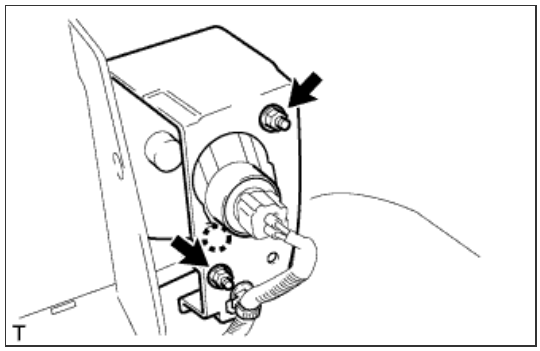
a. Remove the rear bumper (Click here).

2. REMOVE REAR FOG LIGHT ASSEMBLY LH

a. Remove the uts.

b. Disconnect the connectors.

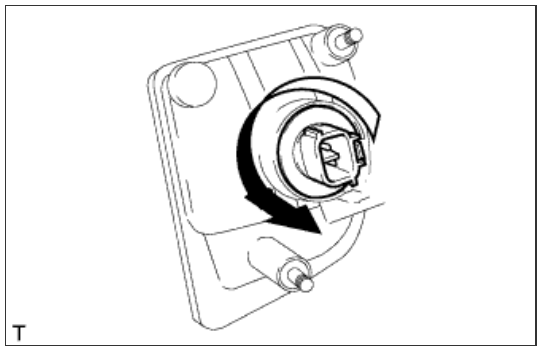
c. Detach the cla and remove the og light.



for Preparation Click here

1. REMOVE REAR FOG LIGHT BULB

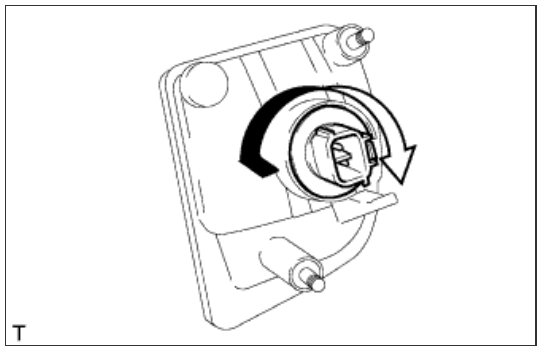
a. Turn the bulb in the direction indicated by the arrow in the illustration.



for Preparation Click here

1. INSTALL REAR FOG LIGHT BULB

a. Turn the bulb in the direction indicated by the arrow and install it.



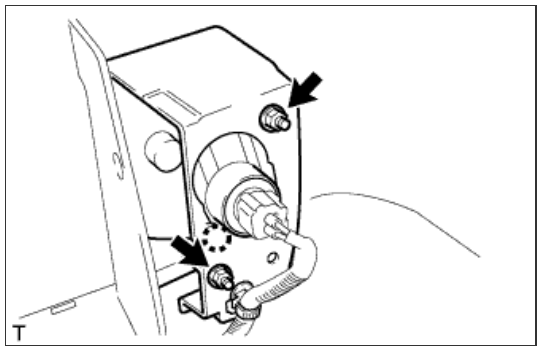
for Preparation Click here

1. INSTALL REAR FOG LIGHT ASSEMBLY LH

a. Attach the claw.

b. Connector the connectors.

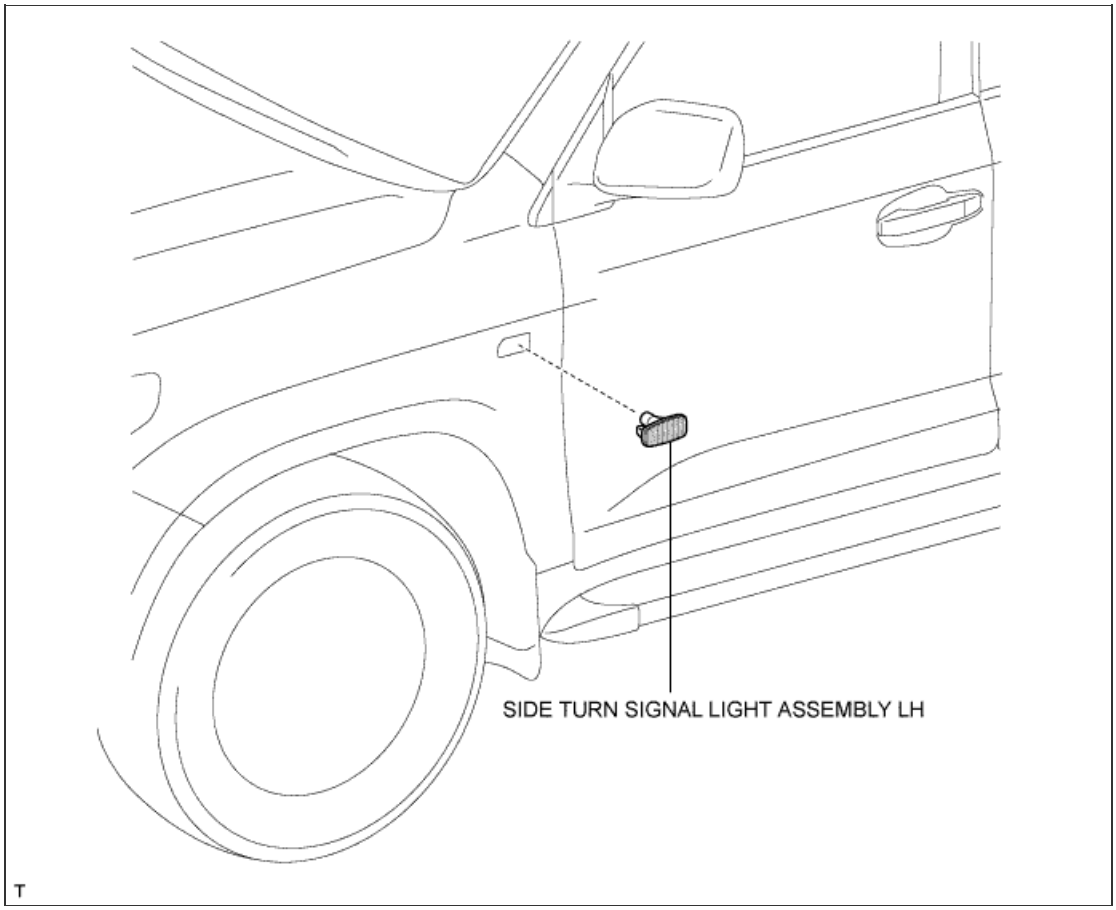
c. Install the fog light with the 2 nuts.



2. INSTALL REAR BUMPER

a. Install the rear bumper (Click here).

for Preparation Click here

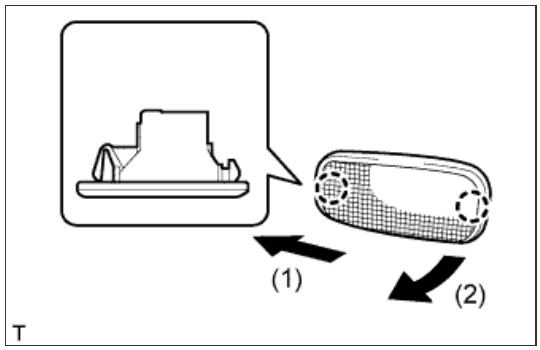


for Preparation Click here

1. REMOVE SIDE TURN SIGNAL LIGHT ASSEMBLY LH

a Detach the 2 claws in the order shown in the illustration and remove the side turn signal light.

Disconnect the connector.

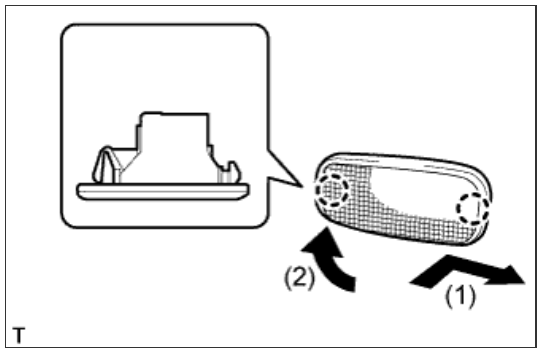


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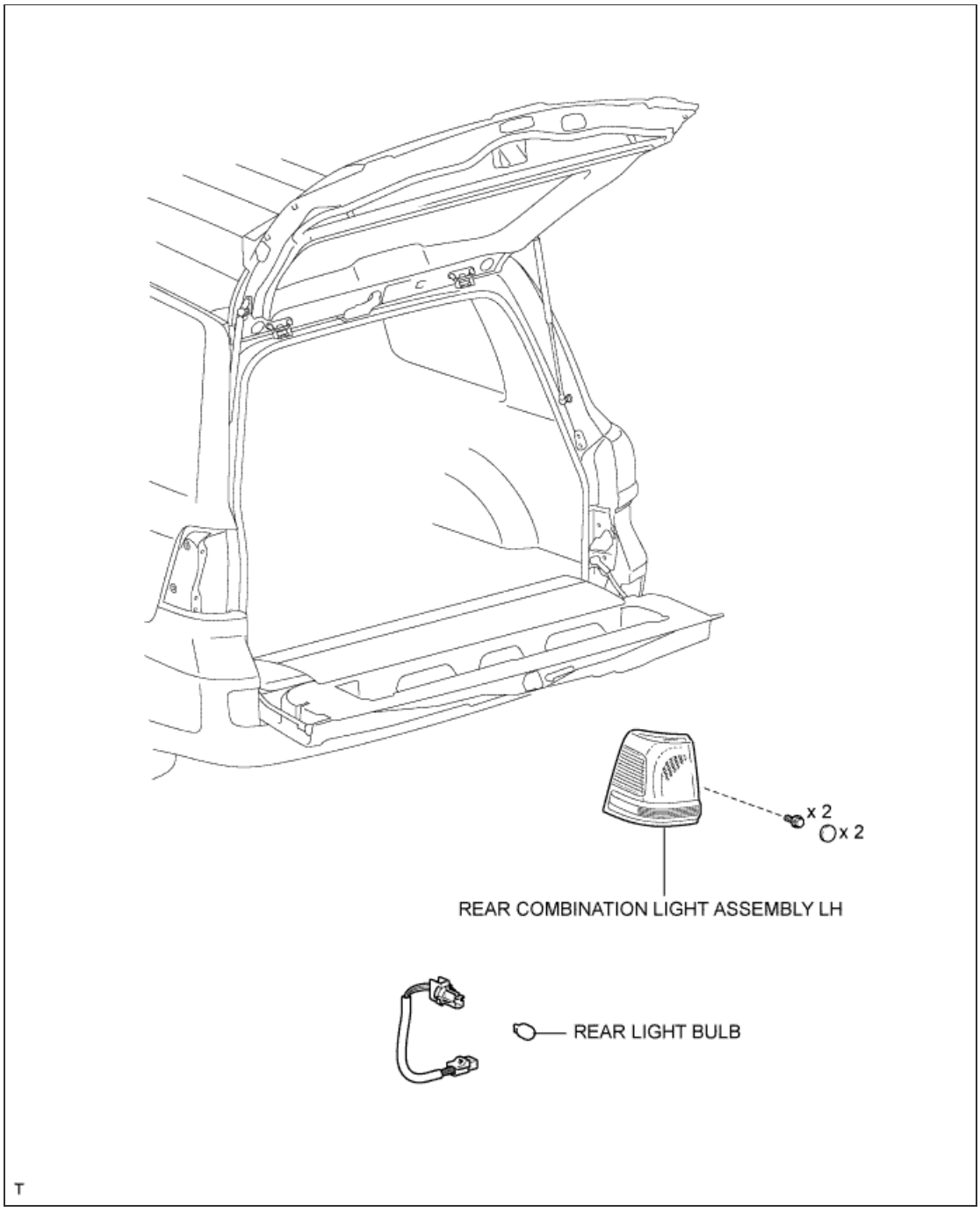
1. INSTALL SIDE TURN SIGNAL LIGHT ASSEMBLY LH

a. Connect the connector.

b. Attach the 2 claws in the order shown in the illustration to install the turn signal light.



for Preparation Click here



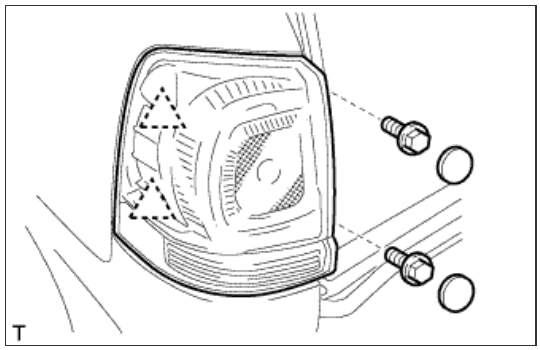
for Preparation Click here

1. REMOVE REAR COMBINATION LIGHT ASSEMBLY LH

a. Remove the 2 bolts.

b. Detach the 2 clips and emove the ea combination li h

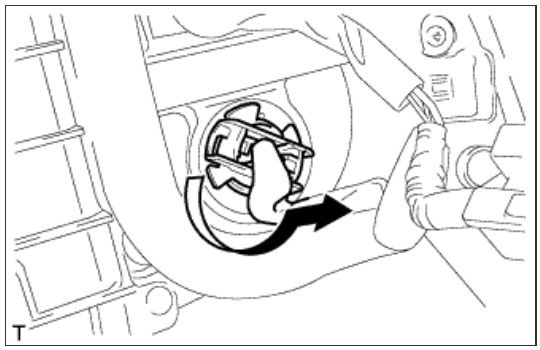
c. Disconnect the connecto .



for Preparation Click here

1. REMOVE REAR LIGHT BULB

a. Turn the bulb in the direction indicated by the arrow and remove it.



for Preparation Click here

1. INSPECT REAR COMBINATION LIGHT ASSEMBLY LH

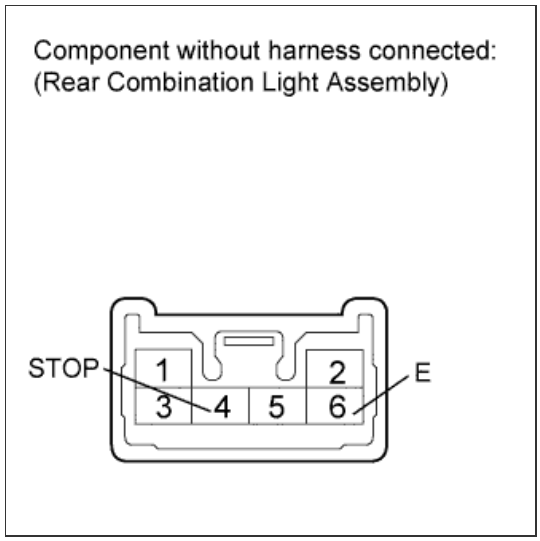
a. Check the stop light.

i. Apply battery voltage to the connector, and check the LED illumination condition.

OK:

Measurement Condition	Specified Condition
Battery positive (+) → 4 (STOP) Battery negative (-) → 6 (E)	Light illuminates

If the result is not as specified, replace the rear combination light assembly.



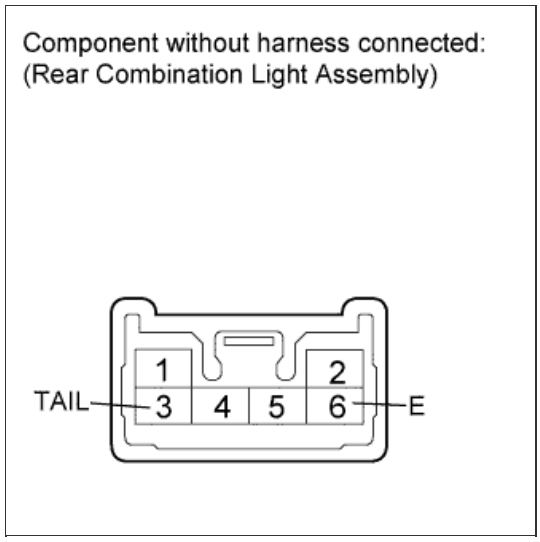
b. Check the taillight.

i. Apply battery voltage to the connector, and check the LED illumination condition.

OK:

Measurement Condition	Specified Condition
Battery positive (+) → 3 (TAIL) Battery negative (-) → 6 (E)	Light illuminates

If the result is not as specified, replace the rear combination light.



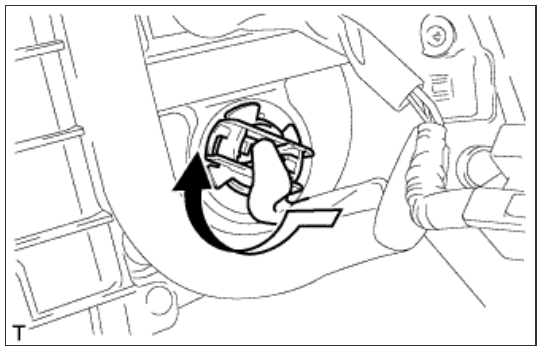
for Preparation Click here

1. INSTALL REAR LIGHT BULB

a. Install the bulb to the socket.

b. Insert the bulb/socket unit into the combination light.

c. Turn the bulb/socket unit in the direction indicated by the arrow to install it.



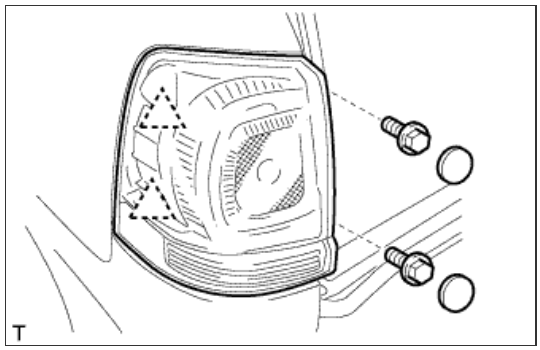
for Preparation Click here

1. INSTALL REAR COMBINATION LIGHT ASSEMBLY LH

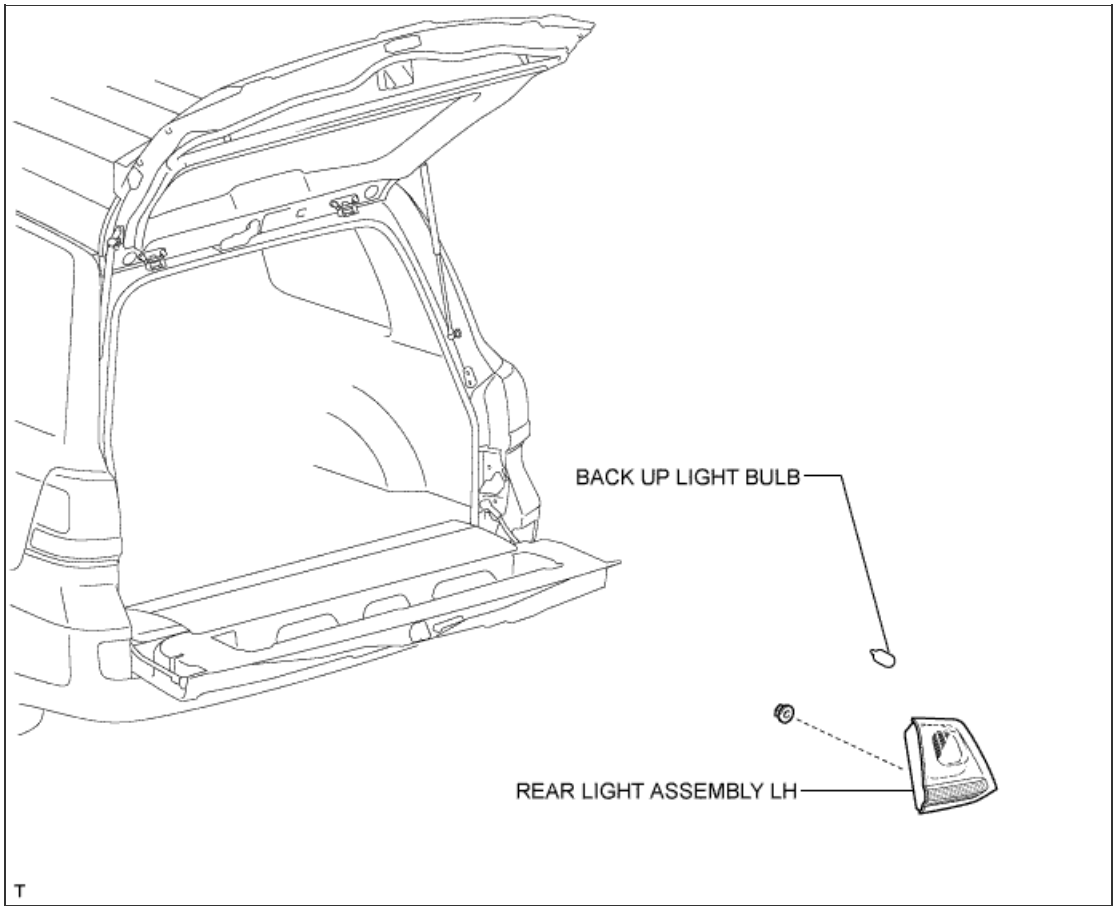
a. Connect the connector.

b. Attach the 2 clips to install the rear combination light.

c. stall the 2 bolts.



for Preparation Click here



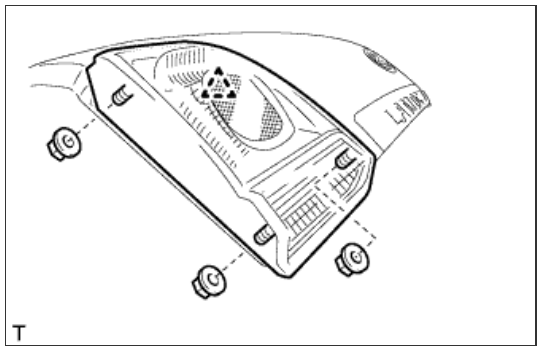
for Preparation Click ere

1. REMOVE REAR LIGHT ASSEMBLY LH

a Disconnect the connector.

Remove the 3 nuts.

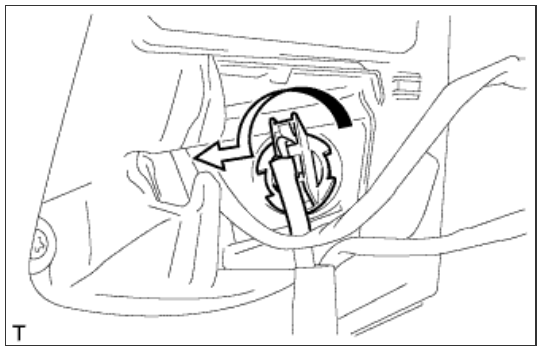
c. Detach the clip and remove the rear light.



for Preparation Click here

1. EM E BACK UP LIGHT BULB

a. Turn the back up light bulb in the direction indicated by the arrow and remo e it.



for Preparation Click here

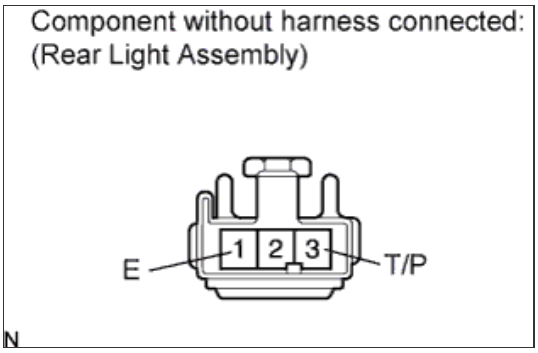
1. INSPECT EA LIGHT ASSEMBLY LH

a. Apply battery voltage to the terminals of the connector, and check the LED illumination condition.

OK:

Measurement Condition	Specified Condition
Battery positive (+) → Terminal 3 (T) Battery negative (-) → Terminal 1 (E)	Light illuminates

If the result is not as specified, replace the rear light assembly.



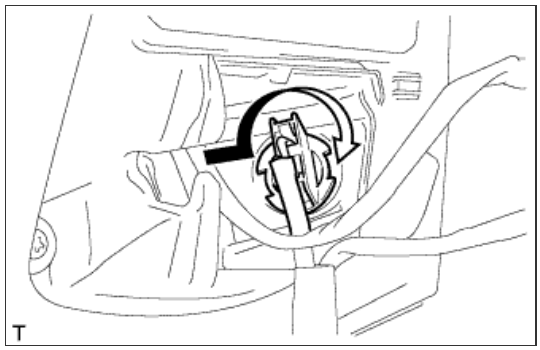
for Preparation Click here

1. INSTALL BACK UP LIGHT BULB

a. Install the bulb to the socket.

b. Insert the bulb/socket unit into the back-up light.

c. urn the bulb/socket unit in the direction indicated by the arro to install it.



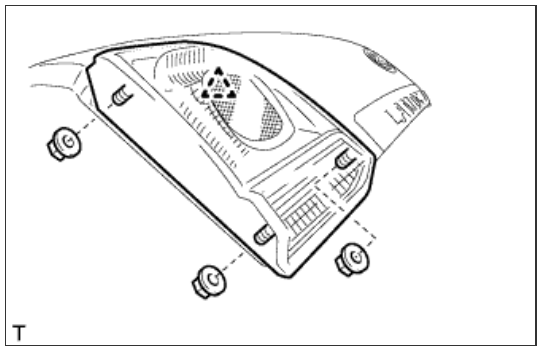
for Preparation Click here

1. INSTALL EA LIGHT ASSEMBLY LH

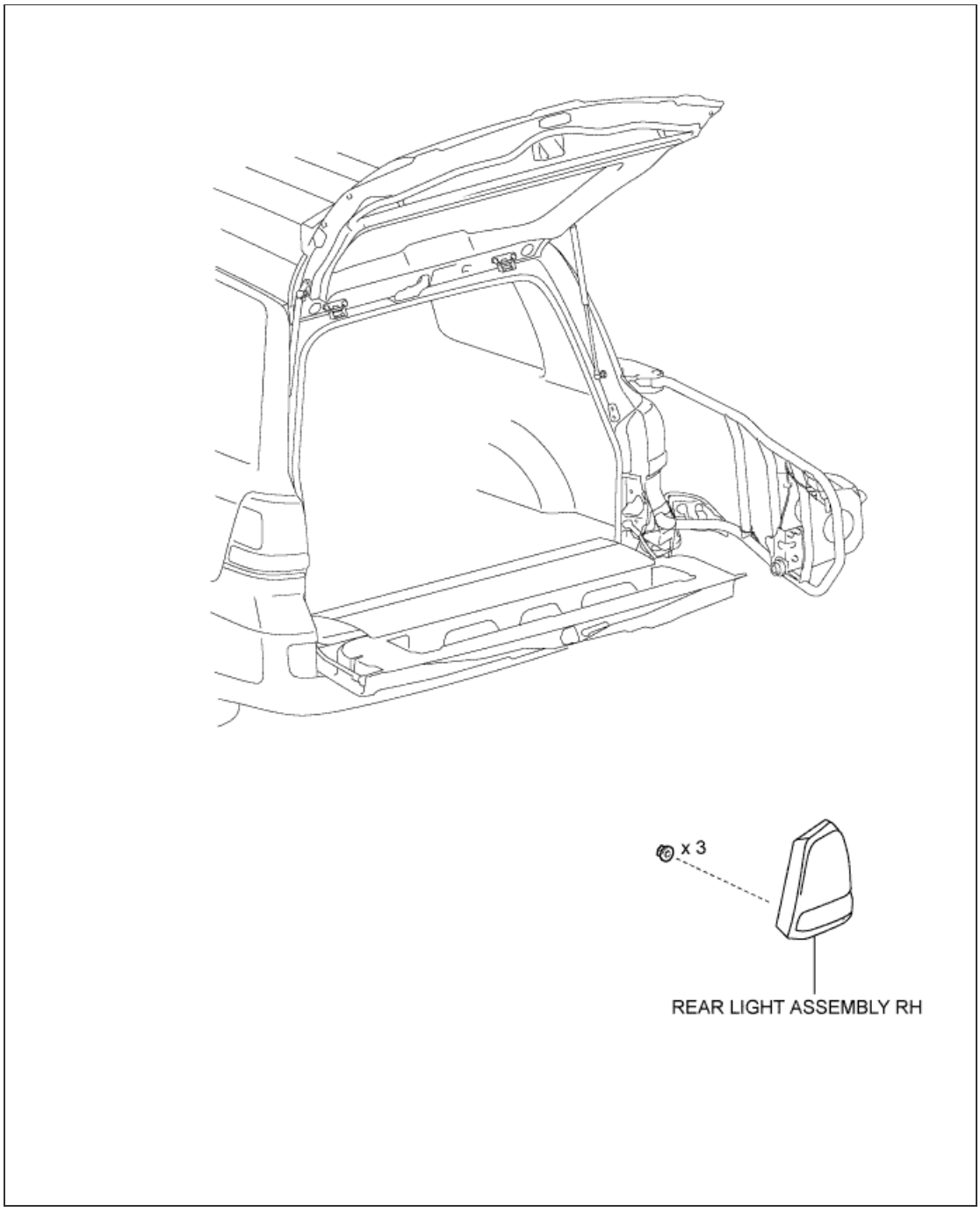
a. Attach the clip to install the rear light.

b. Install the 3 nuts.

c. Connect the connector.



for Preparation Click here

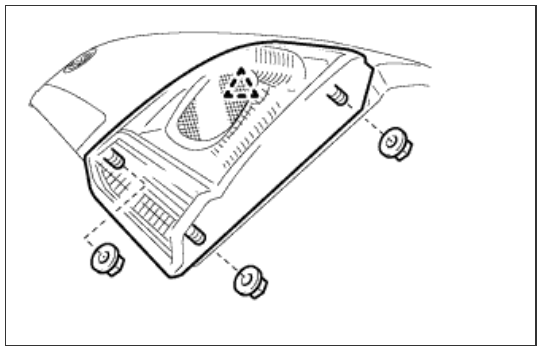


for Preparation Click here

1. REMOVE REAR LIGHT ASSEMBLY RH

a. Remove the 3 nuts.

b. Detach the clip and emove the ea light.

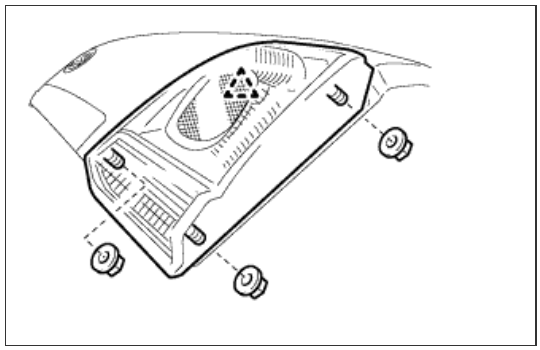


for Preparation Click here

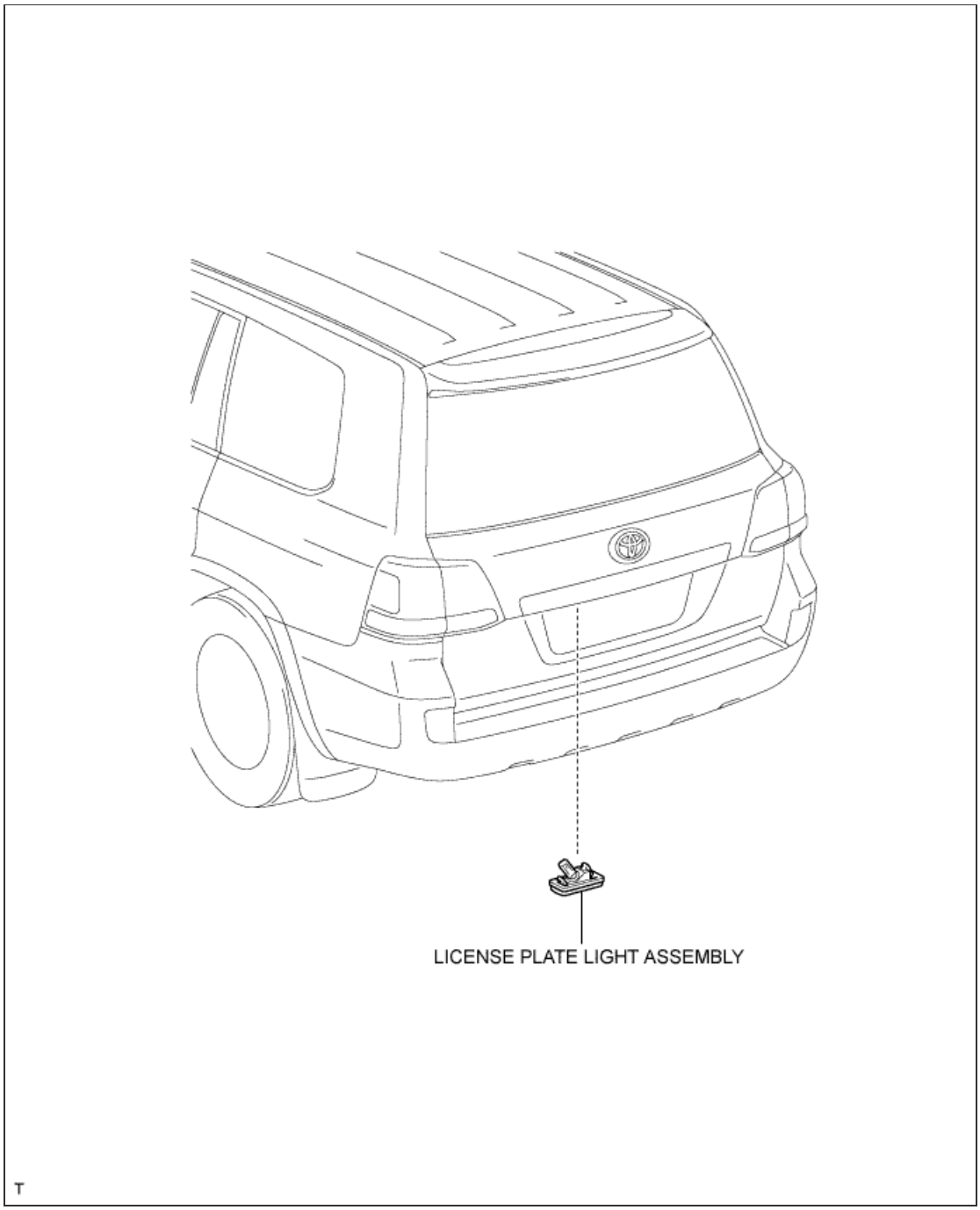
1. INSTALL EA LIGHT ASSEMBLY H

a. Attach the clip to install the rear light.

b. Install the 3 nuts.



for Preparation Click here

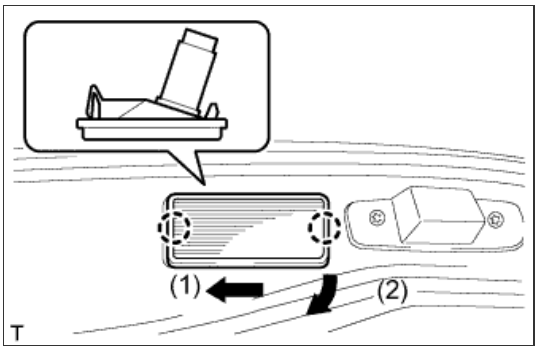


for Preparation Click here

1. REMOVE LICENSE PLATE LIGHT ASSEMBLY

a. Detach the 2 claws in the order shown in the illustration and remove the license plate light.

b. Disconnect the connector.

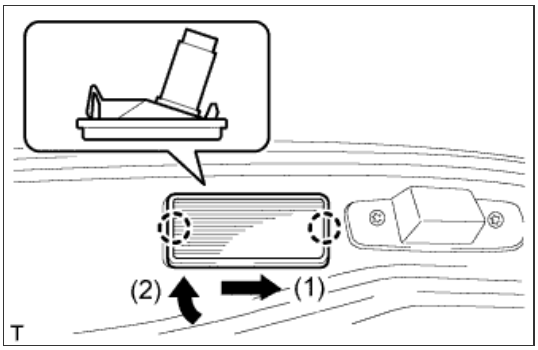


for Preparation Click here

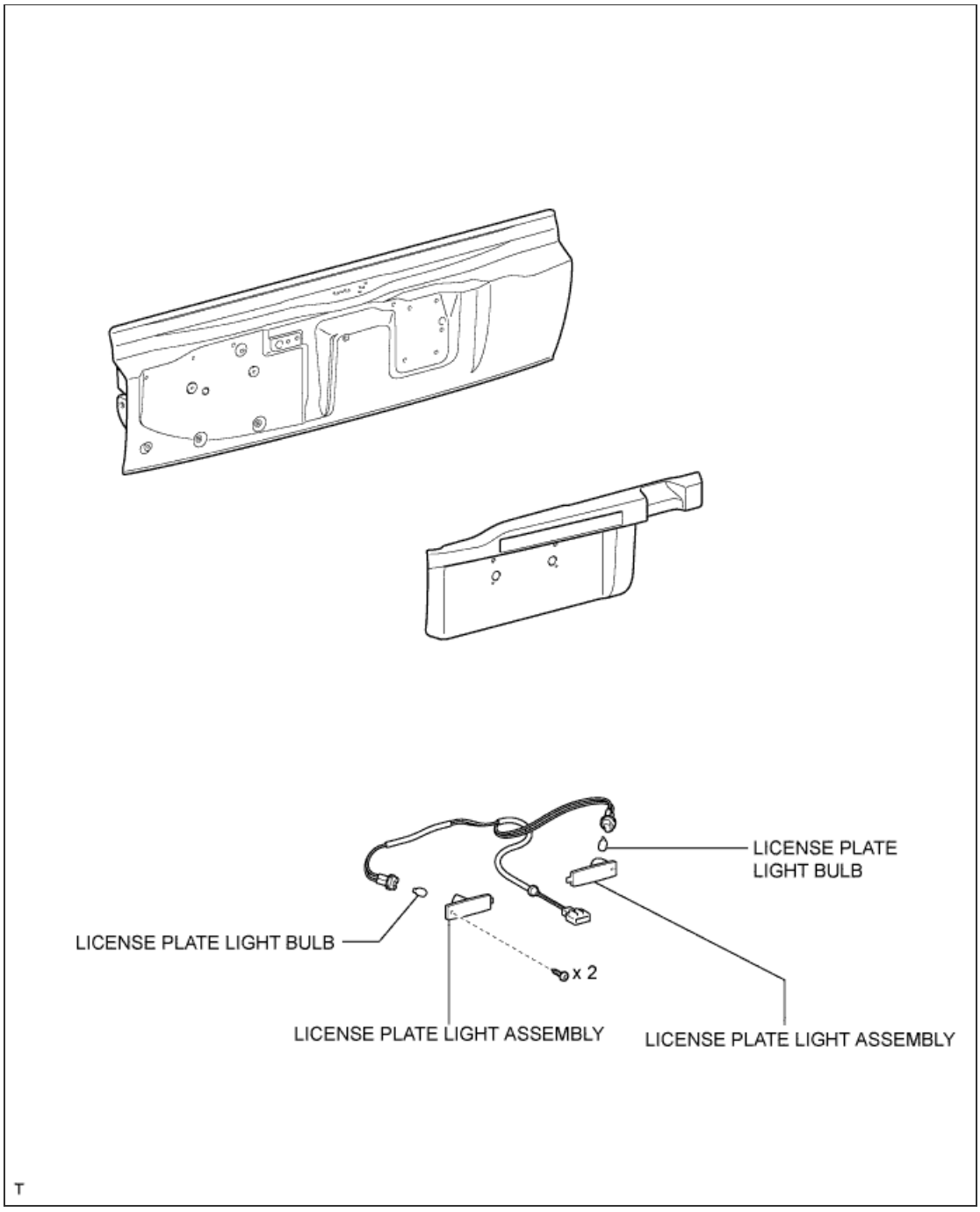
1. INSTALL LICENSE PLATE LIGHT ASSEMBLY

a. Connect the connector.

b. Attach the 2 claws in the order shown in the illustration to install the license plate li ht.



for Preparation Click here



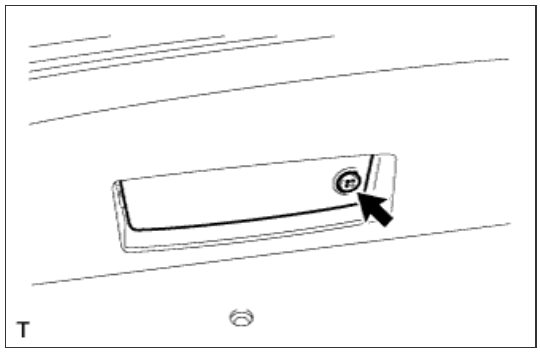
for Preparation Click here

1. REMOVE BACK DOOR NO. 2 GARNISH SUB-ASSEMBLY OUTSIDE

a. Remove the back door garnish (C dk here

2. REMOVE LICENSE PLATE LIGHT ASSEMBLY

a. Remove the 2 screws and 2 lights.



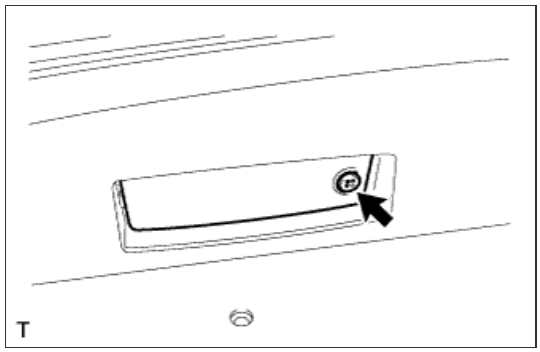
for Preparation Click here

1. REMOVE BACK DOOR NO. 2 GARNISH SUB-ASSEMBLY OUTSIDE

a. Remove the back door garnish (Click here).

2. REMOVE LICENSE PLATE LIGHT ASSEMBLY

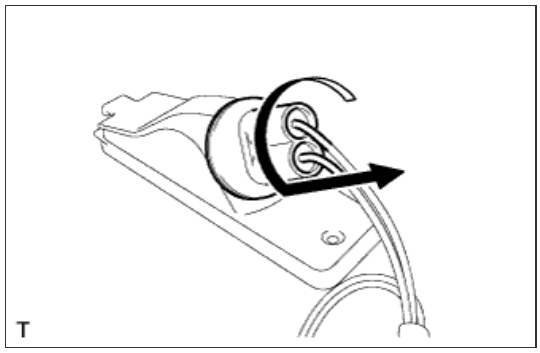
a. Remove the 2 screws and 2 lights.



for Preparation Click here

1. REMOVE LICENSE PLATE LIGHT BULB

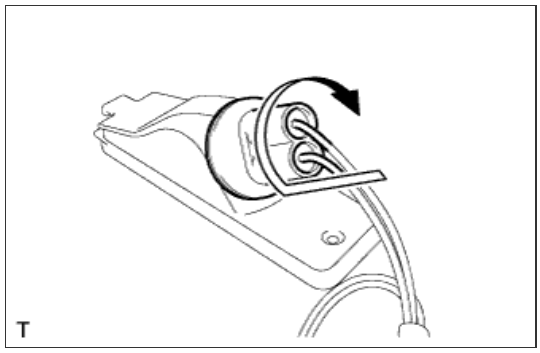
a. Turn the license plate light bulb in the direction indicated by the arrow in the illustration and remo e it from the license plate light assembly.



for Preparation Click here

1. INSTALL LICENSE PLATE LIGHT BULB

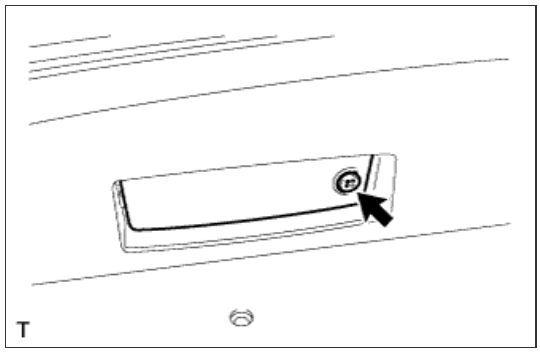
a. Turn the license plate light bulb in the direction indicated by the arrow to install it to the license plate light assembly.



for Preparation Click here

1. INSTALL LICENSE PLATE LIGHT ASSEMBLY

a. Install the 2 license plate lights with the 2 screws.



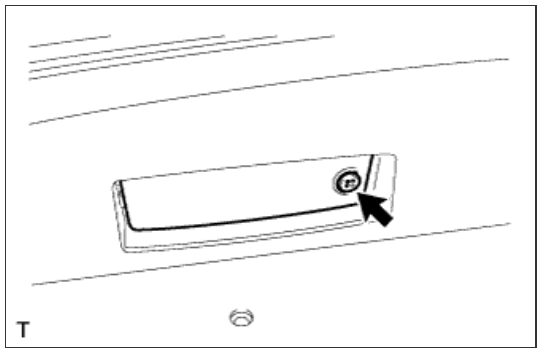
INSTALL BACK DOO NO. GA NISH SUB ASSEMBLY OUTSIDE

a. Install the back door garnish (Click here).

for Preparation Click here

1. INSTALL LICENSE PLATE LIGHT ASSEMBLY

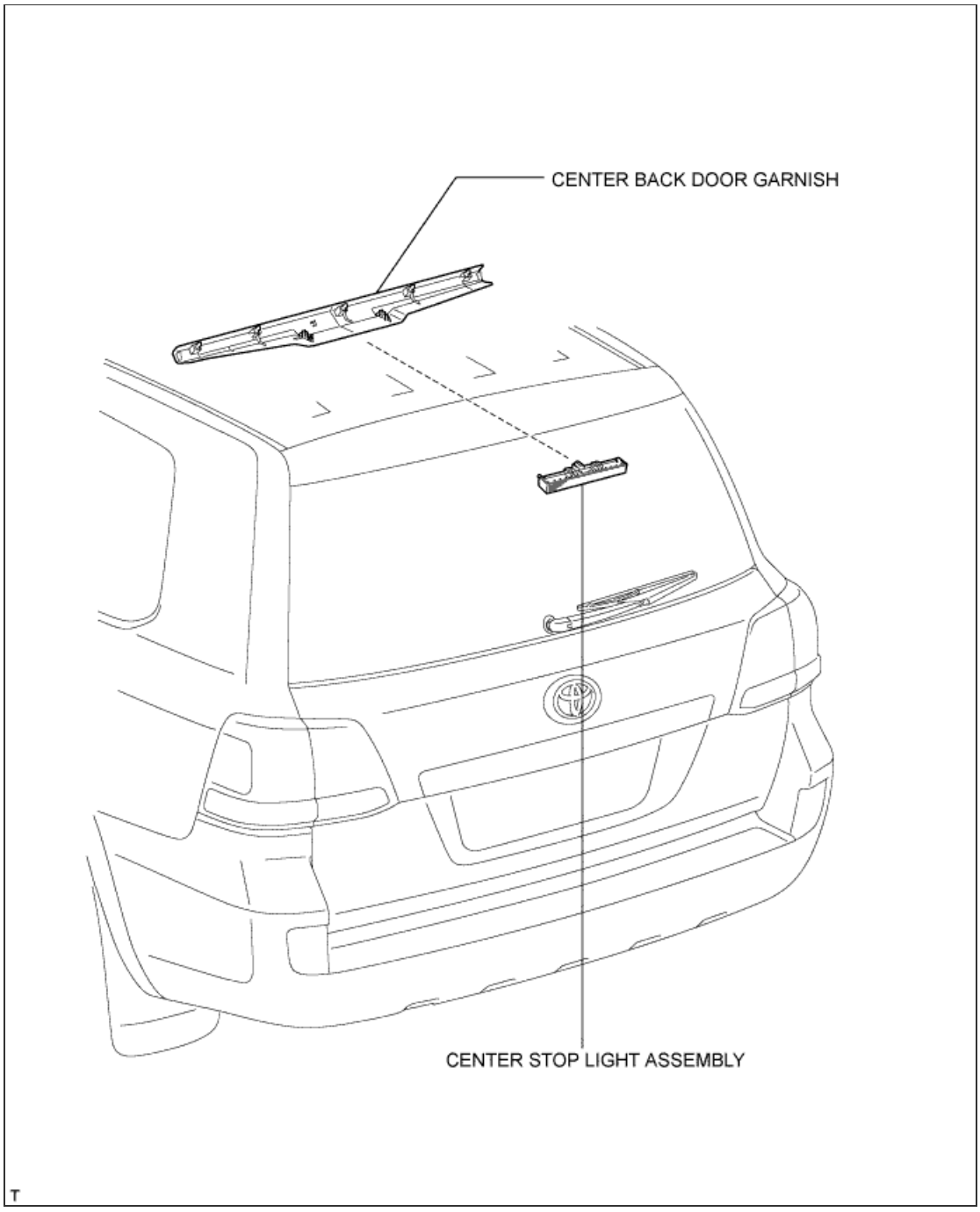
a. Install the 2 license plate lights with the 2 screws.



INSTALL BACK DOO NO. GA NISH SUB ASSEMBLY OUTSIDE

a. Install the back door garnish (Click here).

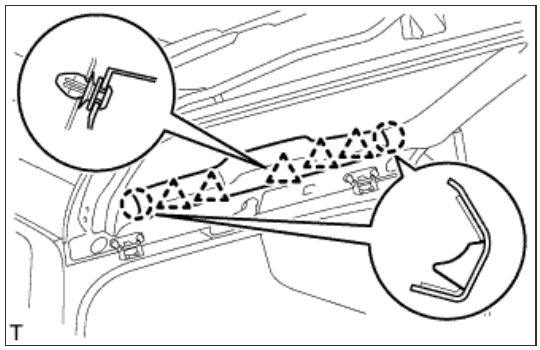
for Preparation Click here



for Preparation Click here

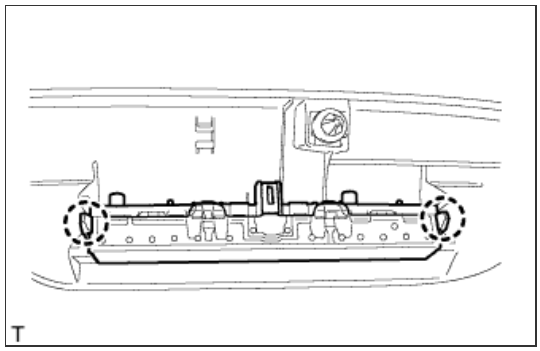
1. REMOVE CENTER BACK DOOR GARNISH

a. Detach the 5 clips and 2 claws, and remove the back door garnish.



2. REMOVE CENTER STOP LIGHT ASSEMBLY

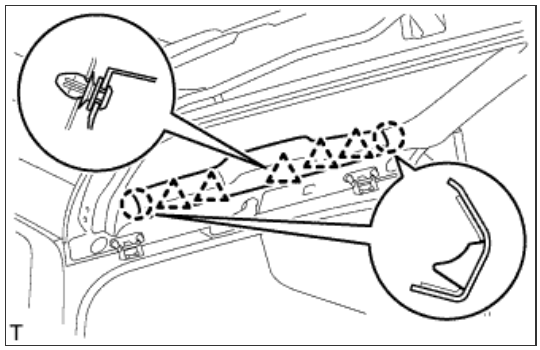
a. Detach the 2 claws and remove the stop light.



for Preparation Click here

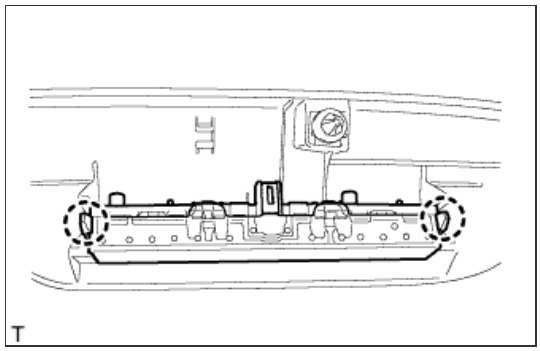
1. REMOVE CENTER BACK DOOR GARNISH

a. Detach the 5 clips and 2 claws, and remove the back door garnish.



2. REMOVE CENTER STOP LIGHT ASSEMBLY

a. Detach the 2 claws and remove the stop light.



for Preparation Click here

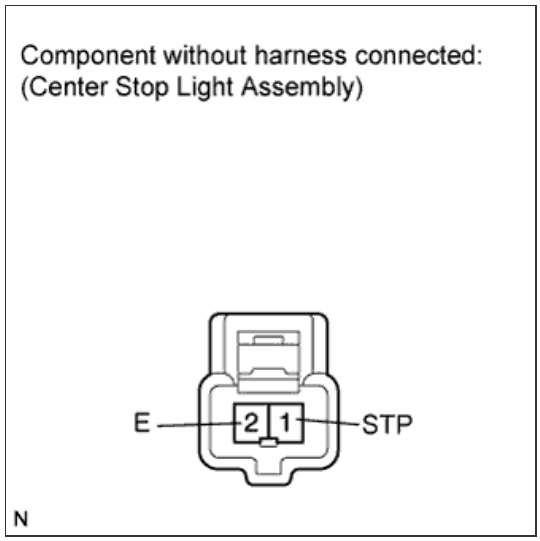
1. INSPECT CENTER STOP LIGHT ASSEMBLY

a. Apply battery voltage to the connector, and check the LED illumination condition.

OK:

Measurement Condition	Specified Condition
Battery positive (+) → Terminal 1 (STP) Battery negative (-) → Terminal 2 (E)	Light illuminates

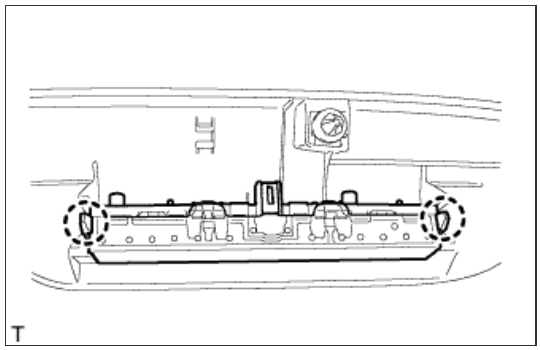
If the result is not as specified, replace the center stop light assembly.



for Preparation Click here

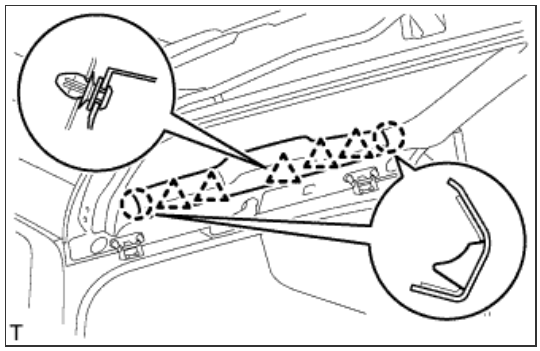
1. INSTALL CENTER STOP LIGHT ASSEMBLY

a. Attach the 2 claws to install the stop light.



INSTALL CENTER BACK DOOR GARNISH

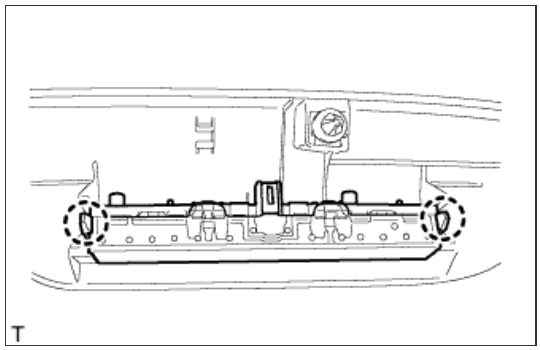
a. Attach the 5 clips and 2 claws to install the back door garnish.



for Preparation Click here

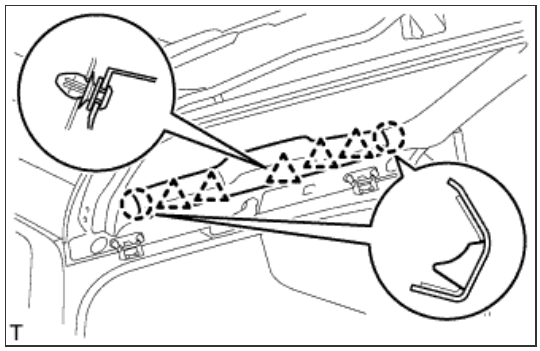
1. INSTALL CENTER STOP LIGHT ASSEMBLY

a. Attach the 2 claws to install the stop light.

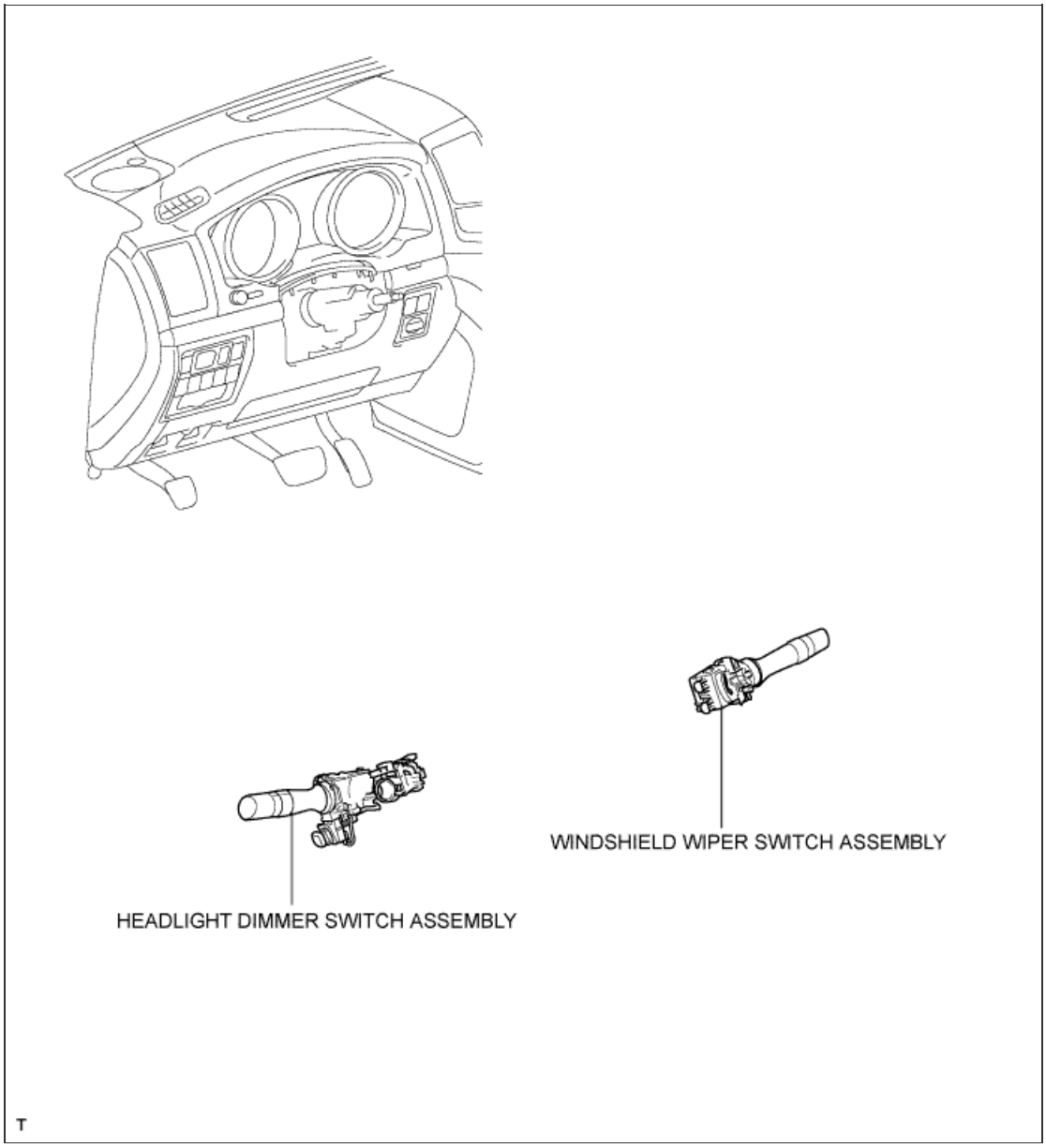


INSTALL CENTER BACK DOOR GARNISH

a. Attach the 5 clips and 2 claws to install the back door garnish.



for Preparation Click here



for Preparation Click here

HINT:

- **Use the same procedures for the RHD and LHD.**
- **The procedures listed below are the LHD.**

1. DISCONNECT CABLE FROM NEGATIVE BATTER TERMINAL

CAUTION:

Wait at least 90 seconds after disconnecting the cable from the negative (-) battery terminal to disable the SRS system.

NOTICE:

When disconnecting the cable, some systems need to be initialized after the cable is reconnected (Click here).

2. REMOVE SPIRAL CABLE

a. Remove the spiral cable (Click here).

3. REMOVE WINDSHIELD WIPER SWITCH ASSEMBL

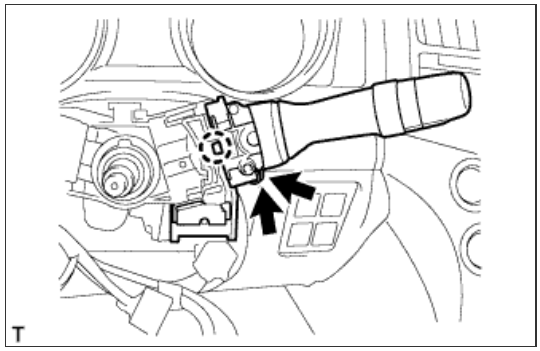
a. Using a scre driver, detach the cla and remove the indshield iper s itch.

HINT:

Tape the scre driver tip before se.

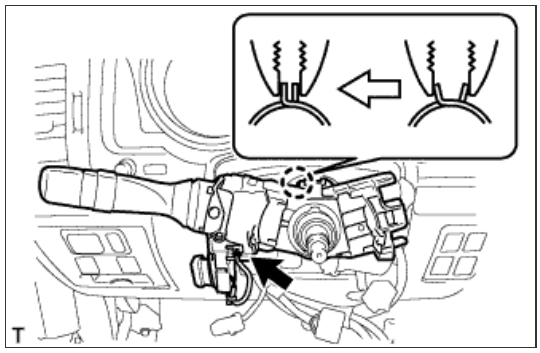
NOTICE:

f the cla is pressed forcef lly, it ill break.



4. REMOVE HEADLIGHT DIMMER SWITCH ASSEMBL

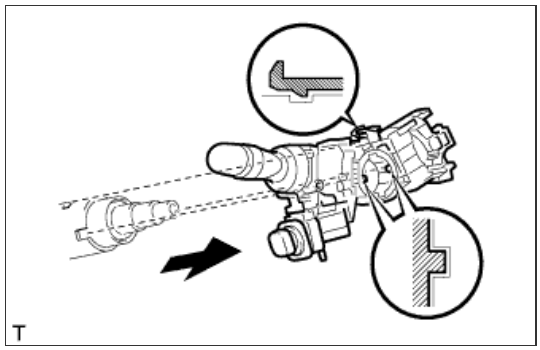
a. Disconnect the connector.



b. While loosening the band clamp as sho n in the ill stration, detach the cla to remove the dimmer s itch.

NOTICE:

f the cla is pressed forcef lly, it ill break.



for Preparation Click here

HINT:

- **Use the same procedures for the RHD and LHD.**
- **The procedures listed below are the LHD.**

1. DISCONNECT CABLE FROM NEGATIVE BATTER TERMINAL

CAUTION:

Wait at least 90 seconds after disconnecting the cable from the negative (-) battery terminal to disable the SRS system.

NOTICE:

When disconnecting the cable, some systems need to be initialized after the cable is reconnected (Click here).

2. REMOVE SPIRAL CABLE

a. Remove the spiral cable (Click here).

3. REMOVE WINDSHIELD WIPER SWITCH ASSEMBL

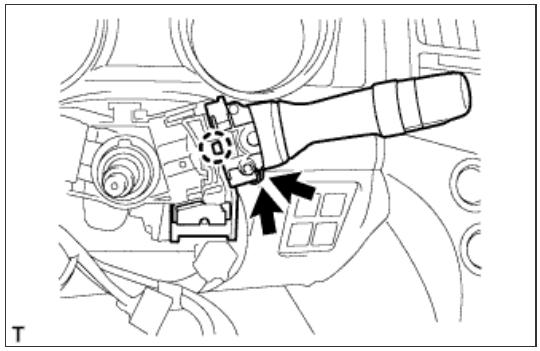
a. Using a scre driver, detach the cla and remove the indshield iper s itch.

HINT:

Tape the scre driver tip before se.

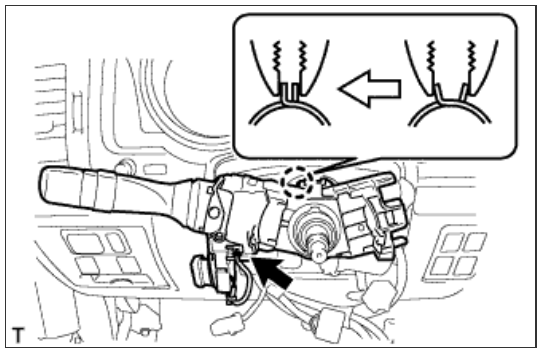
NOTICE:

f the cla is pressed forcef lly, it ill break.



4. REMOVE HEADLIGHT DIMMER SWITCH ASSEMBL

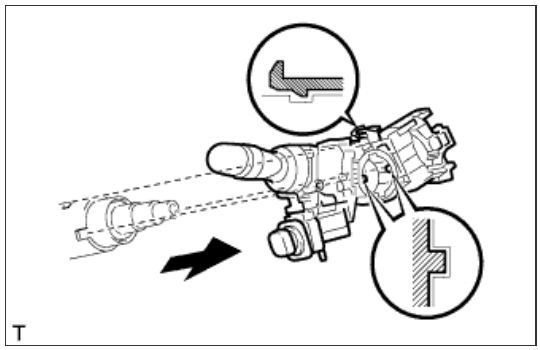
a. Disconnect the connector.



b. While loosening the band clamp as sho n in the ill stration, detach the cla to remove the dimmer s itch.

NOTICE:

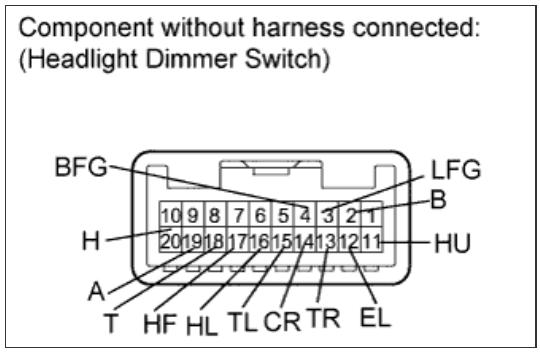
f the cla is pressed forcef lly, it ill break.



for Preparation Click here

1. INSPECT HEADLIGHT DIMMER SWITCH ASSEMBLY (for LH Side)

a. Measure the resistance according to the value(s) in the table below.



Standard Resistance:

Tester Connection	Switch Condition	Specified Condition
20 (H) - 12 ( )	Light control switch off	10 kΩ or higher
18 (T) - 12 ( )		
18 (T) - 12 ( )	Light control switch tail	Below 1 Ω
18 (T) - 12 ( )	Light control switch head	Below 1 Ω
20 (H) - 12 ( )		

b. Measure the resistance according to the value(s) in the table below.

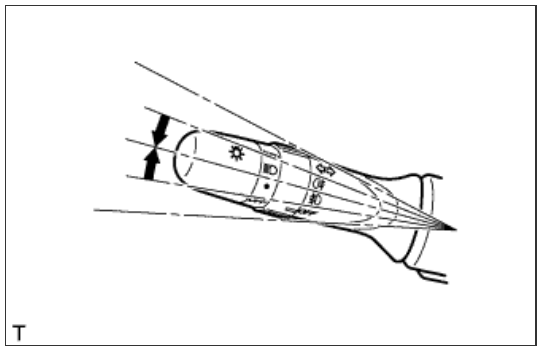
Standard Resistance:

Tester Connection	Switch Condition	Specified Condition
1 (HF) - 12 ( )	Headlight dimmer switch flash	Below 1 Ω
16 (HL) - 12 ( )	Headlight dimmer switch low beam	Below 1 Ω
11 (HU) - 12 ( )	Headlight dimmer switch hi beam	Below 1 Ω

HINT:

Perform the "LOW B M" and "HI B M" inspection with the light control switch on "H .

c. Measure the resistance according to the value(s) in the table below.



Standard Resistance:

Tester Connection	Switch Condition	Specified Condition
14 (CR) - 12 ( )	Turn signal switch right turn	Below 1 Ω
13 (TR) - 12 ( )		
13 (TR) - 12 ( )	Turn signal switch right lane change	Below 1 Ω
14 (CR) - 12 ( )	Turn signal switch neutral	10 kΩ or higher
13 (TR) - 12 ( )		
1 (TL) - 12 ( )		
1 (TL) - 12 ( )	Turn signal switch left lane change	Below 1 Ω
14 (CR) - 12 ( )	Turn signal switch left turn	Below 1 Ω
1 (TL) - 12 ( )		

d. Measure the resistance according to the value(s) in the table below.

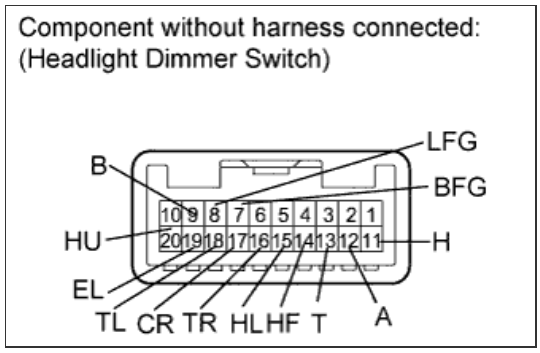
Standard Resistance:

Tester Connection	Switch Condition	Specified Condition
4 (BFG) - 3 (LFG)	Front fog light switch off	10 kΩ or higher
4 (BFG) - 3 (LFG)	Front fog light switch on	Below 1 Ω

If the result is not as specified replace the switch assembl .

2. INSPECT HEADLIGHT DIMMER SWITCH ASSEMBLY (for RH Side)

a. Measure the resistance according to the value(s) in the table below.



Standard Resistance:

Tester Connection	Switch Condition	Specified Condition
11 (H) - 1 ( )	Light control switch off	10 kΩ or higher
13 (T) - 1 ( )		
13 (T) - 1 ( )	Light control switch tail	Below 1 Ω
13 (T) - 1 ( )	Light control switch head	Below 1 Ω
11 (H) - 1 ( )		

b. Measure the resistance according to the value(s) in the table below.

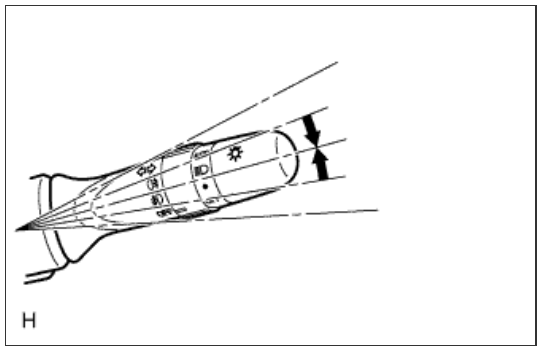
Standard Resistance:

Tester Connection	Switch Condition	Specified Condition
14 (HF) - 1 ( )	Headlight dimmer switch flash	Below 1 Ω
1 (HL) - 1 ( )	Headlight dimmer switch low beam	Below 1 Ω
20 (HU) - 1 ( )	Headlight dimmer switch hi beam	Below 1 Ω

HINT:

Perform the "LOW B M" and "HI B M" inspection with the light control switch on "H .

c. Measure the resistance according to the value(s) in the table below.



Standard Resistance:

Tester Connection	Switch Condition	Specified Condition
1 (CR) - 1 ( )	Turn signal switch right turn	Below 1 Ω
16 (TR) - 1 ( )		
16 (TR) - 1 ( )	Turn signal switch right lane change	Below 1 Ω
1 (CR) - 1 ( )	Turn signal switch neutral	10 kΩ or higher
16 (TR) - 1 ( )		
18 (TL) - 1 ( )		
18 (TL) - 1 ( )	Turn signal switch left lane change	Below 1 Ω
1 (CR) - 1 ( )	Turn signal switch left turn	Below 1 Ω
18 (TL) - 1 ( )		

d. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Switch Condition	Specified Condition
(BFG) - 8 (LFG)	Front fog light switch off	10 kΩ or higher
(BFG) - 8 (LFG)	Front fog light switch on	Below 1 Ω

If the result is not as specified replace the switch assembl .

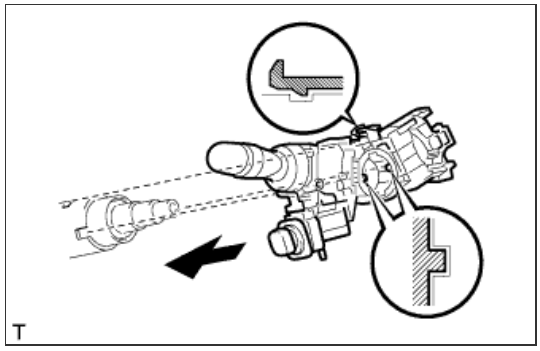
for Preparation Click here

HINT:

- **Use the same procedures for the RHD and LHD.**
- **The procedures listed below are for the LHD.**

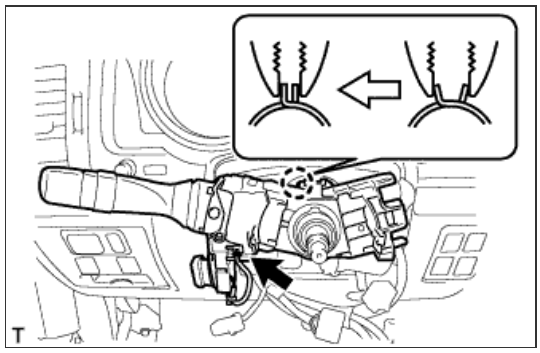
1. INSTALL HEADLIGHT DIMMER SWITCH ASSEMBLY

a. Install the headlight dimmer switch onto the steering column making sure that the stopper protrusions and cutout parts align.



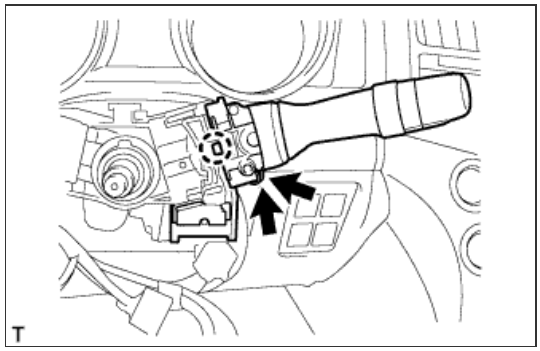
b. hile loosening the band clamp, attach the claw to install the headlight dimmer switch.

c. onnect the connector.



2. INSTALL WINDSHIELD WIPER SWITCH ASSEMBLY

a. ttach the claw to install the wiper switch.



3. INSTALL SPIRAL CABLE

a. Install the spiral cable (lick here).

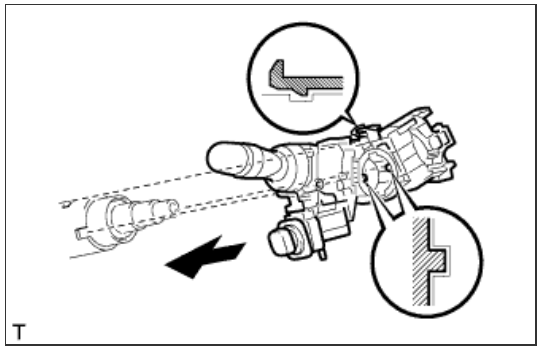
for Preparation Click here

HINT:

- **Use the same procedures for the RHD and LHD.**
- **The procedures listed below are for the LHD.**

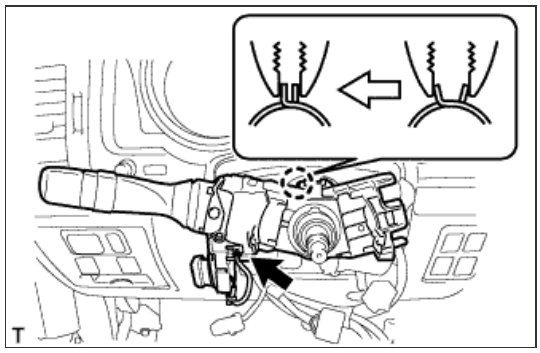
1. INSTALL HEADLIGHT DIMMER SWITCH ASSEMBLY

a. Install the headlight dimmer switch onto the steering column making sure that the stopper protrusions and cutout parts align.



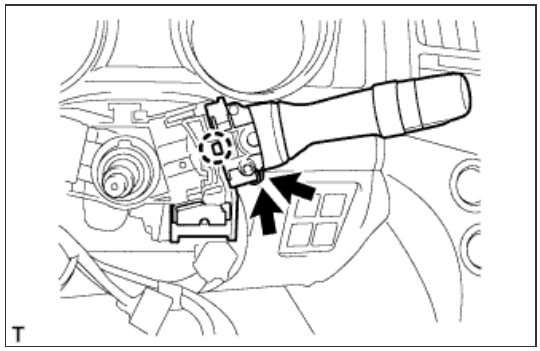
b. hile loosening the band clamp, attach the claw to install the headlight dimmer switch.

c. onnect the connector.



2. INSTALL WINDSHIELD WIPER SWITCH ASSEMBLY

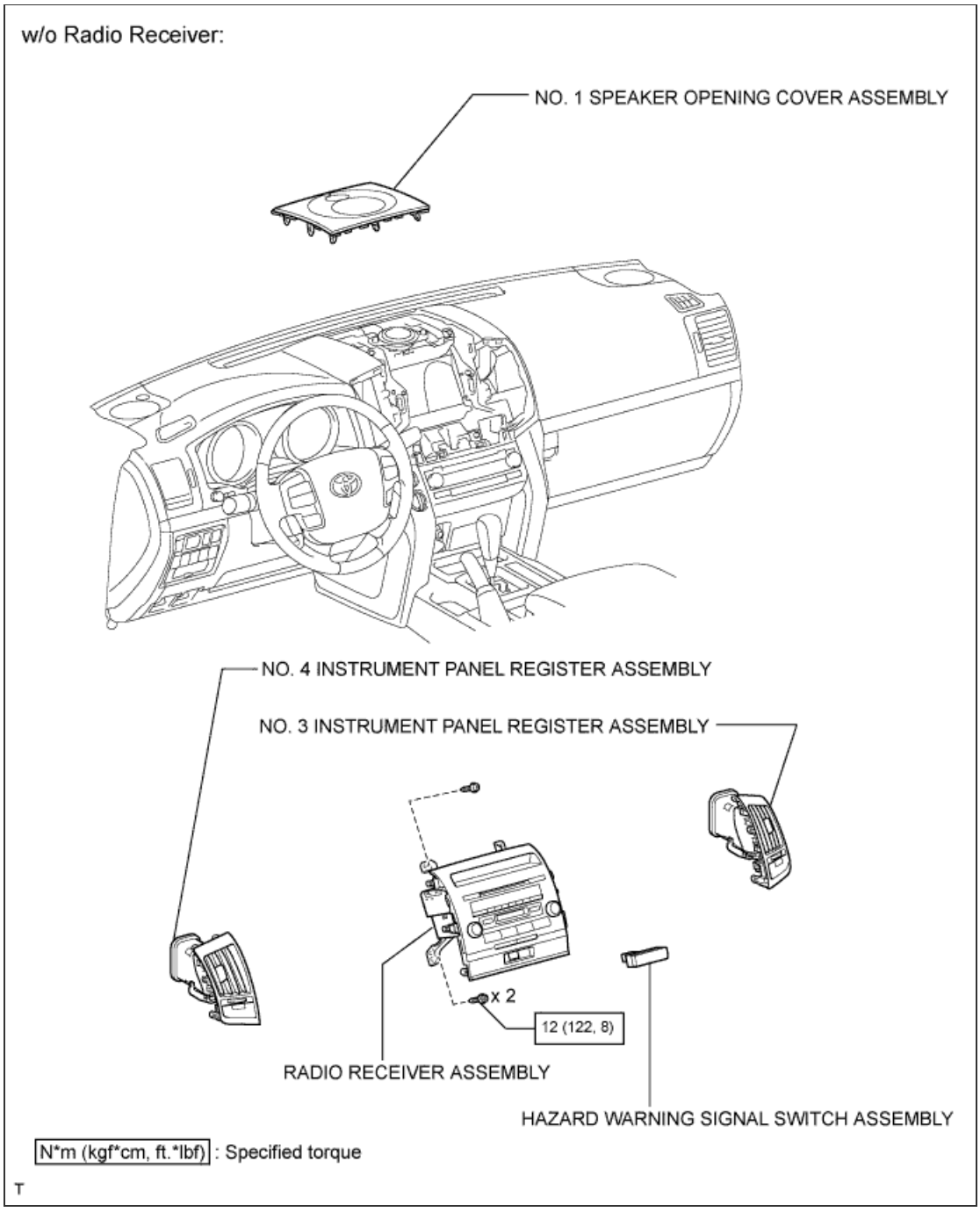
a. ttach the claw to install the wiper switch.



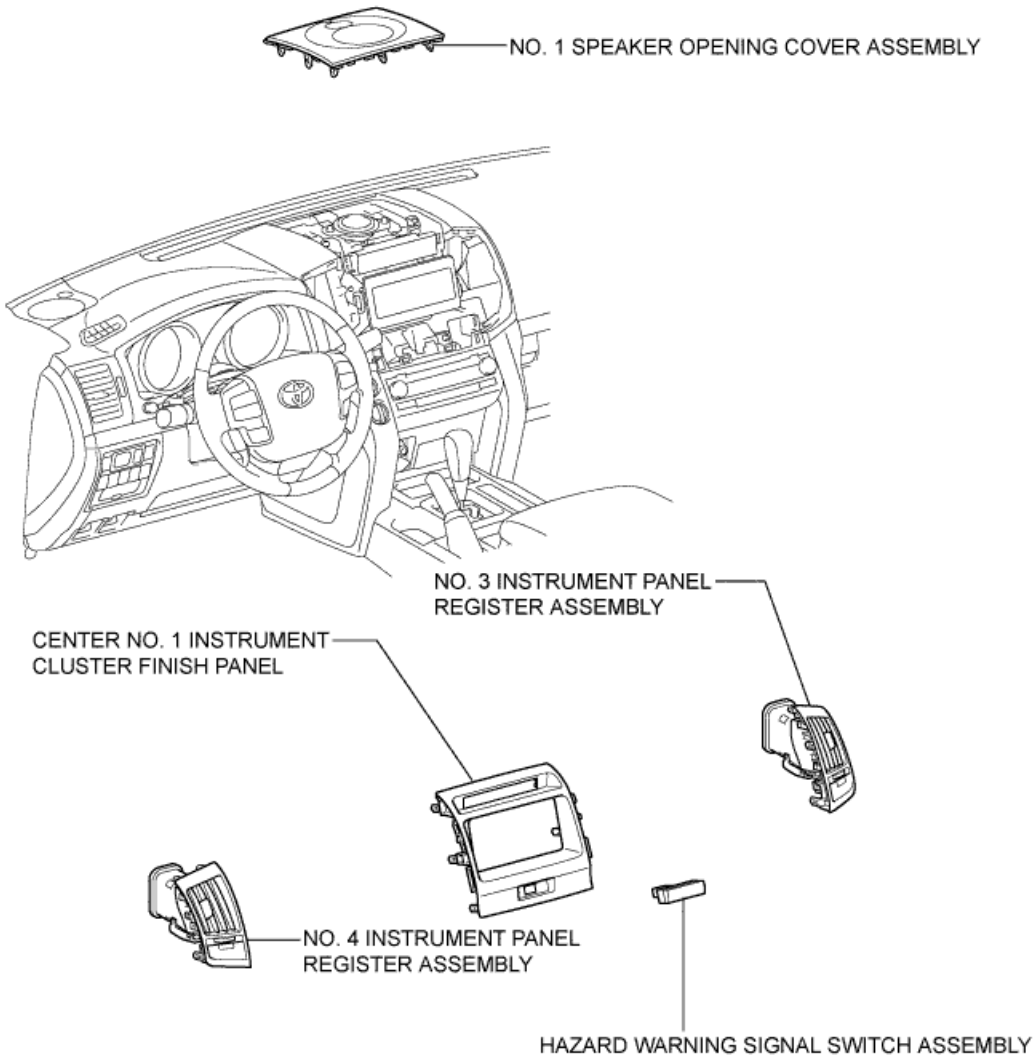
3. INSTALL SPIRAL CABLE

a. Install the spiral cable (lick here).

for Preparation Click here



w/o Radio Receiver:



T

for Preparation Click here

HINT:

- **Use the same procedures for the RHD and LHD.**
- **The procedures listed below are the LHD side.**

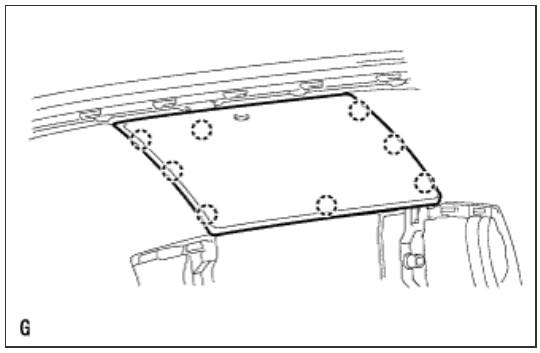
1. DISCONNECT CABLE FROM NEGATIVE BATTERY TERMINAL

NOTICE:

When disconnecting the cable, some systems need to be initialized after the cable is reconnected (Click here).

2. REMOVE NO. 1 SPEAKER OPENING COVER ASSEMBLY

a. Detach the 8 claws and remove the opening cover.



3. REMOVE NO. 3 INSTRUMENT PANEL REGISTER ASSEMBLY

a. Place protective tape as shown in the illustration.

b. Using a moulding remover, detach the claws.

c. Remove the register and then disconnect the connector.



4. REMOVE NO. 4 INSTRUMENT PANEL REGISTER ASSEMBLY

a. Place protective tape as shown in the illustration.

b. Using a moulding remover, detach the claws.

c. Remove the register and then disconnect the connector.



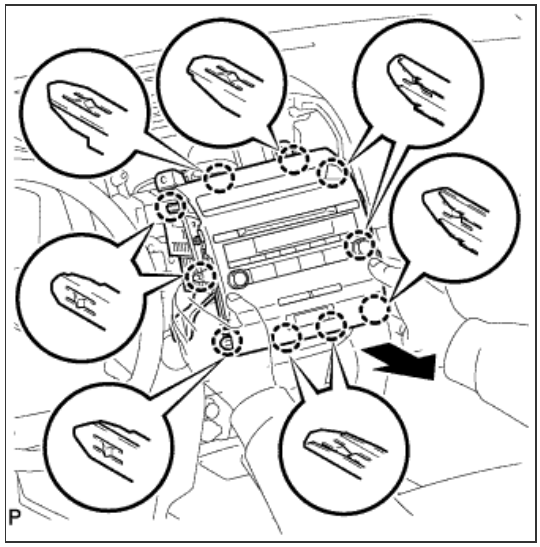
5. REMOVE RADIO RECEIVER ASSEMBLY (w/ Radio Receiver)

a. Remove the 2 screws and 2 bolts.



b. Pull the radio receiver to detach the 10 claws on the backside of the radio receiver.

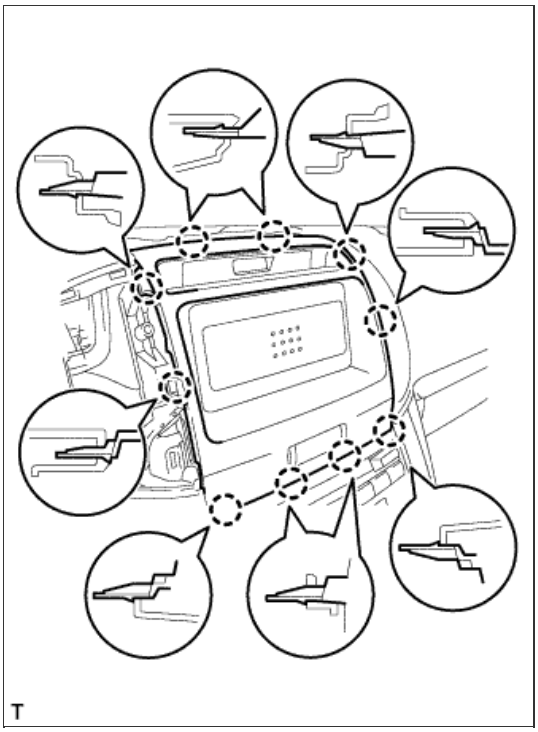
c. Disconnect the connectors and remove the radio receiver.



6. REMOVE CENTER NO. 1 INSTRUMENT CLUSTER FINISH PANEL (w/o Radio Receiver)

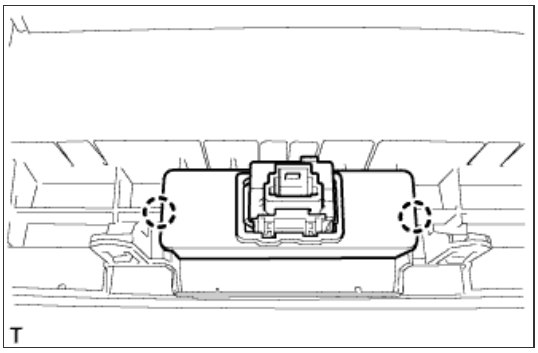
a. Detach the 10 claws.

b. Remove the finish panel and then disconnect the connectors.



7. REMOVE HAZARD WARNING SIGNAL SWITCH ASSEMBLY

a. Detach the 2 claws and remove the hazard warning switch.



for Preparation Click here

HINT:

- **Use the same procedures for the RHD and LHD.**
- **The procedures listed below are the LHD side.**

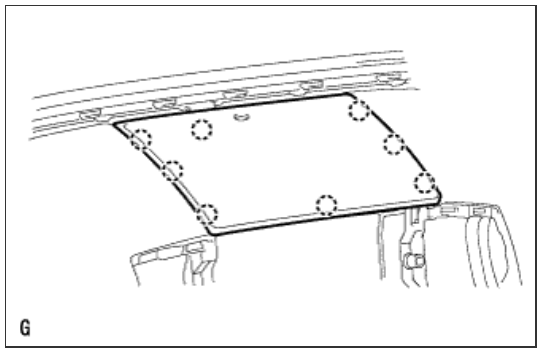
1. DISCONNECT CABLE FROM NEGATIVE BATTERY TERMINAL

NOTICE:

When disconnecting the cable, some systems need to be initialized after the cable is reconnected (Click here).

2. REMOVE NO. 1 SPEAKER OPENING COVER ASSEMBLY

a. Detach the 8 claws and remove the opening cover.



3. REMOVE NO. 3 INSTRUMENT PANEL REGISTER ASSEMBLY

a. Place protective tape as shown in the illustration.

b. Using a moulding remover, detach the claws.

c. Remove the register and then disconnect the connector.



4. REMOVE NO. 4 INSTRUMENT PANEL REGISTER ASSEMBLY

a. Place protective tape as shown in the illustration.

b. Using a moulding remover, detach the claws.

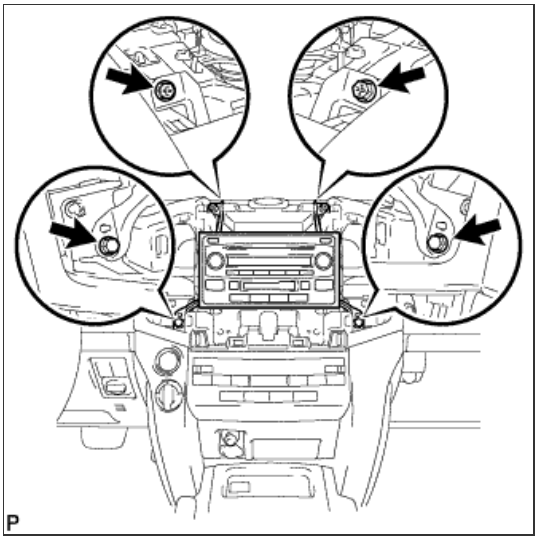
c. Remove the register and then disconnect the connector.



5. REMOVE RADIO RECEIVER ASSEMBLY (w/ Radio Receiver)

a. Remove the 2 screws and 2 bolts.

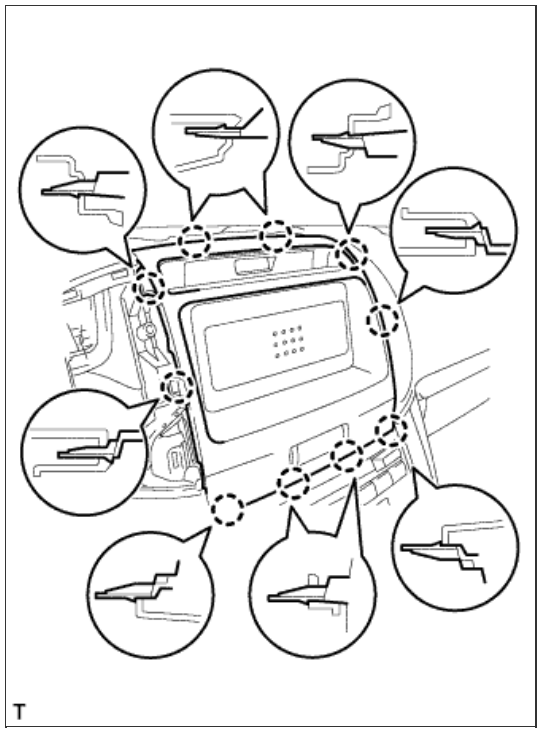
b. Disconnect the connectors and remove the radio receiver.



6. REMOVE CENTER NO. 1 INSTRUMENT CLUSTER FINISH PANEL (w/o Radio Receiver)

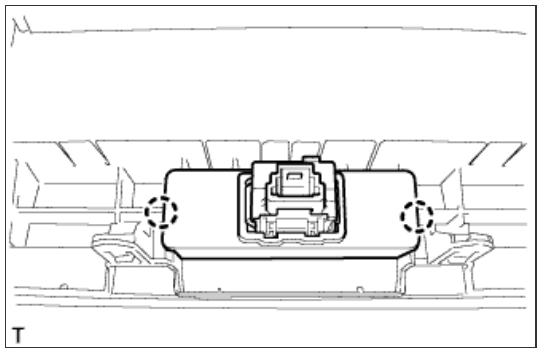
a. Detach the 10 claws.

b. Remove the finish panel and then disconnect the connectors.



7. REMOVE HAZARD WARNING SIGNAL SWITCH ASSEMBLY

a. Detach the 2 claws and remove the hazard warning switch.



for Preparation Click here

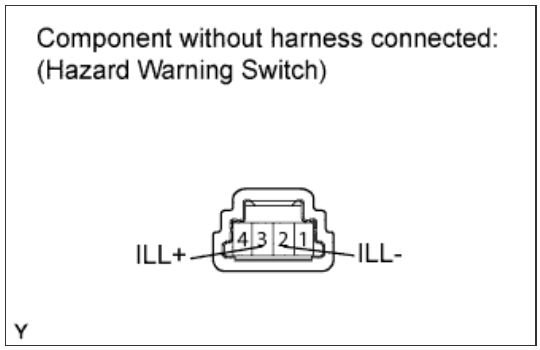
1. INSPECT HAZARD WARNING SIGNAL SWITCH ASSEMBLY

a. Inspect the hazard warning switch LED illumination.

i. Apply battery voltage to the connector, and check the LED illumination condition.

OK:

Measurement Condition	Specified Condition
Battery positive (+) → Terminal 3 (ILL+) Battery negative (-) → Terminal 2 (ILL-)	Light illuminates

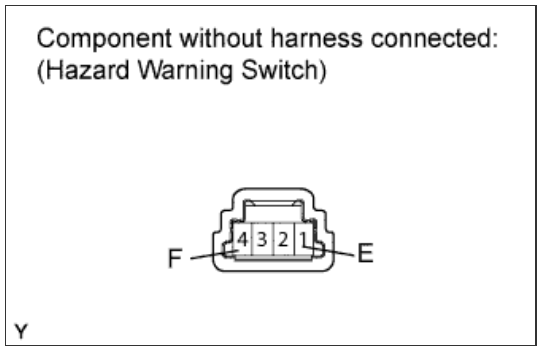


ii. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Switch Condition	Specified Condition
4 (F) - 1 (E)	Hazard warning signal switch off	10 kΩ or higher
4 (F) - 1 (E)	Hazard warning signal switch on	Below 1 Ω

If the result is not as specified, there may be a malfunction in the hazard warning switch.



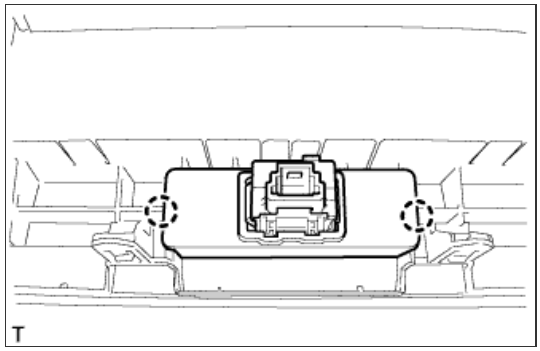
for Preparation Click here

HINT:

- **Use the same procedures for the RHD and LHD.**
- **The procedures listed below are the LHD side.**

1. INSTALL HAZARD WARNING SIGNAL SWITCH ASSEMBLY

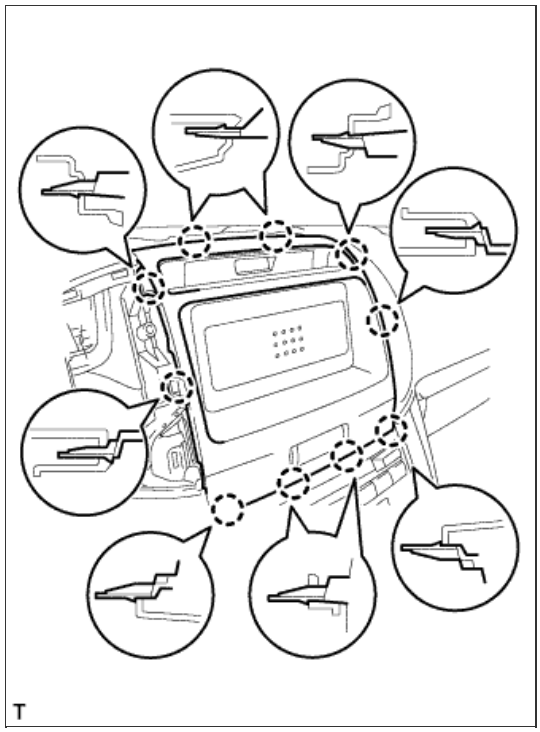
a. Attach the 2 claws to install the hazard warning switch.



2. INSTALL CENTER NO. 1 INSTRUMENT CLUSTER FINISH PANEL (w/o Radio Receiver)

a. Connect the connector.

b. Attach the 10 claws to install the finish panel.



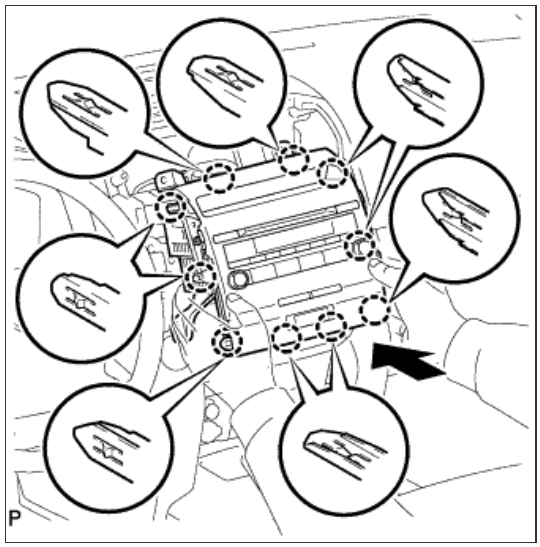
3. INSTALL RADIO RECEIVER ASSEMBLY (w/ Radio Receiver)

a. Connect the connectors.

b. Insert the radio receiver to attach the 10 claws on its backside.

NOTICE:

When inserting the radio receiver, do not press the knobs on it.



c. Install the radio receiver with the 2 screws and 2 bolts.

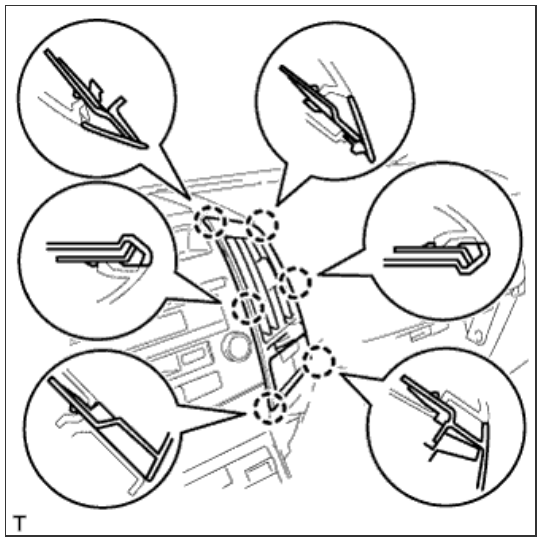
Torque:
Bolt:
12 N*m{ 122 kgf*cm , 8 ft.*lbf }



4. INSTALL NO. 4 INSTRUMENT PANEL REGISTER ASSEMBLY

a. Connect the connector.

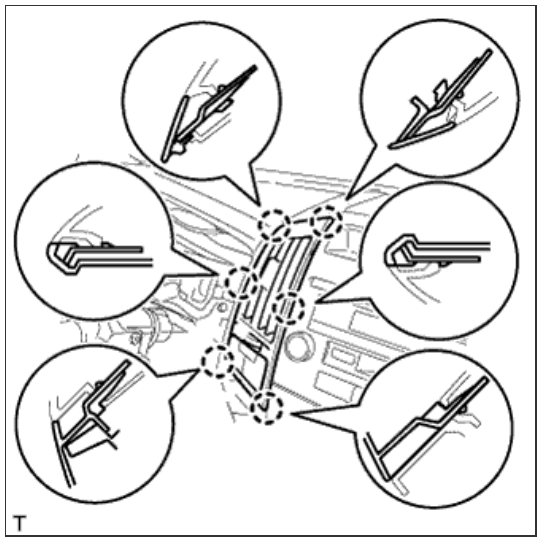
b. Attach the 6 claws to install the register.



5. INSTALL NO. 3 INSTRUMENT PANEL REGISTER ASSEMBLY

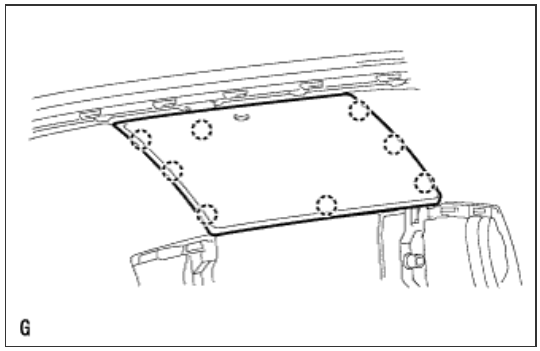
a. Connect the connector.

b. Attach the 6 claws to install the register.



. INSTALL NO. 1 SPEA ER OPENING COVER ASSEMBLY

a. Attach the 8 claws to install the opening cover.



7. CONNECT CABLE TO NEGATIVE BATTERY TERMINAL

NOTICE:

When disconnecting the cable, some systems need to be initialized after the cable is reconnected (Click here).

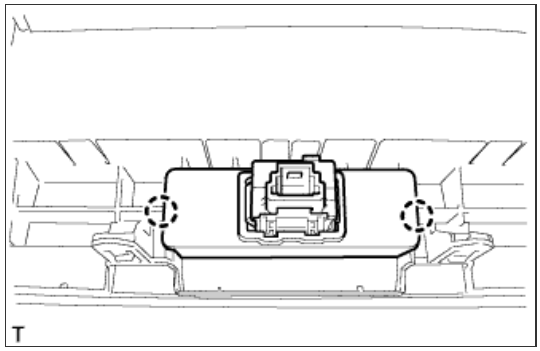
for Preparation Click here

HINT:

- **Use the same procedures for the RHD and LHD.**
- **The procedures listed below are the LHD side.**

1. INSTALL HAZARD WARNING SIGNAL SWITCH ASSEMBLY

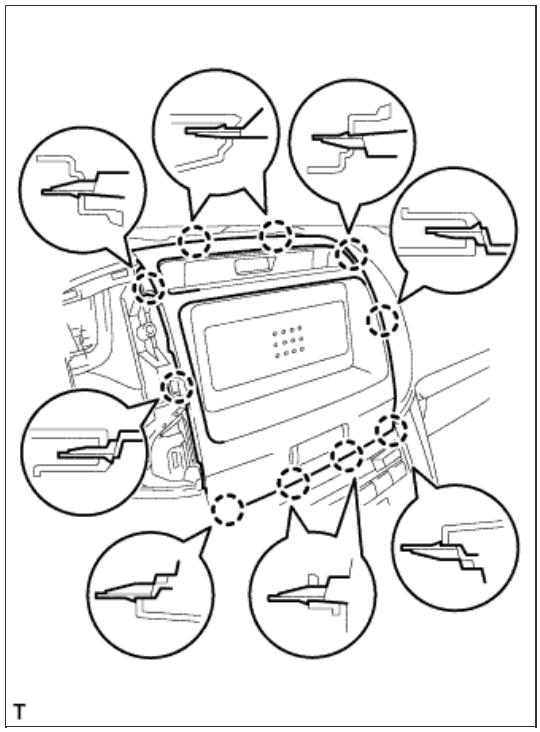
a. Attach the 2 claws to install the hazard warning switch.



2. INSTALL CENTER NO. 1 INSTRUMENT CLUSTER FINISH PANEL (w/o Radio Receiver)

a. Connect the connector.

b. Attach the 10 claws to install the finish panel.

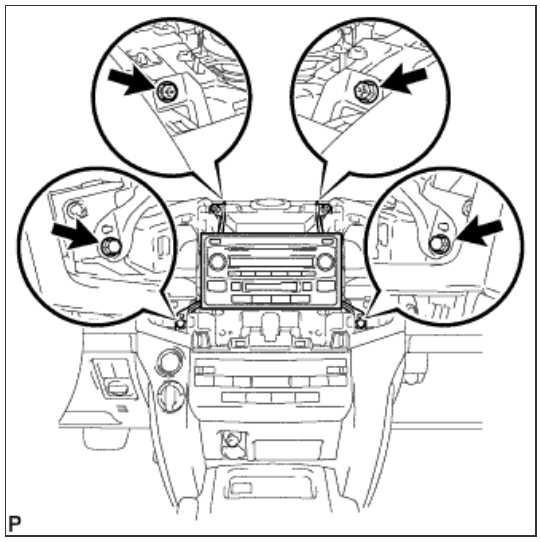


3. INSTALL RADIO RECEIVER ASSEMBLY (w/ Radio Receiver)

a. Connect the connectors.

b. Install the radio receiver with the 2 screws and 2 bolts.

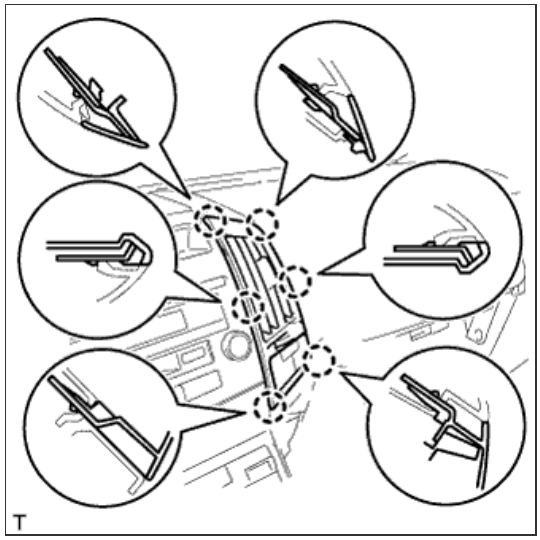
Torque:
Bolt:
12 N*m{ 122 kgf*cm , 8 ft.*lbf }



4. INSTALL NO. 4 INSTRUMENT PANEL REGISTER ASSEMBLY

a. Connect the connector.

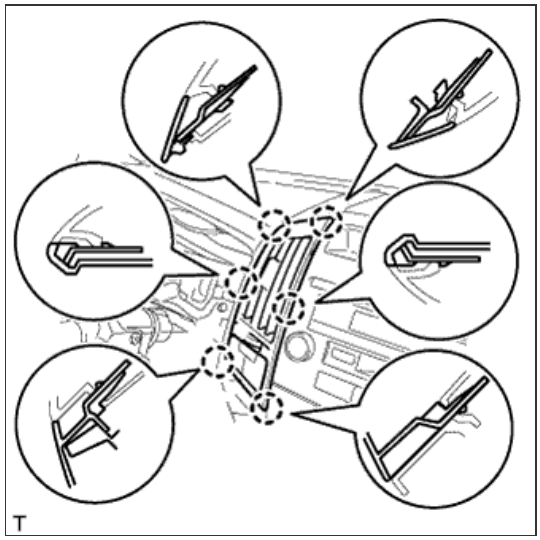
b. Attach the claws to install the register.



5. INSTALL NO. 3 INSTRUMENT PANEL REGISTER ASSEMBLY

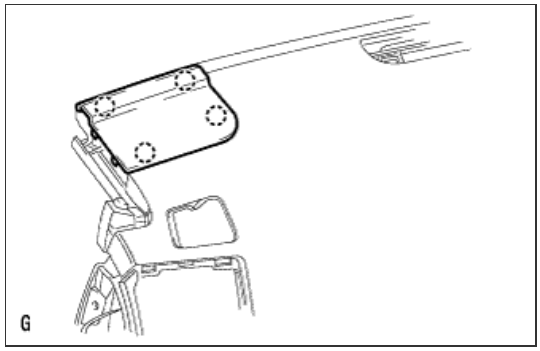
a. Connect the connector.

b. Attach the claws to install the register.



6. INSTALL NO. 1 SPEAKER OPENING COVER ASSEMBLY

a. Attach the claws to install the panel.

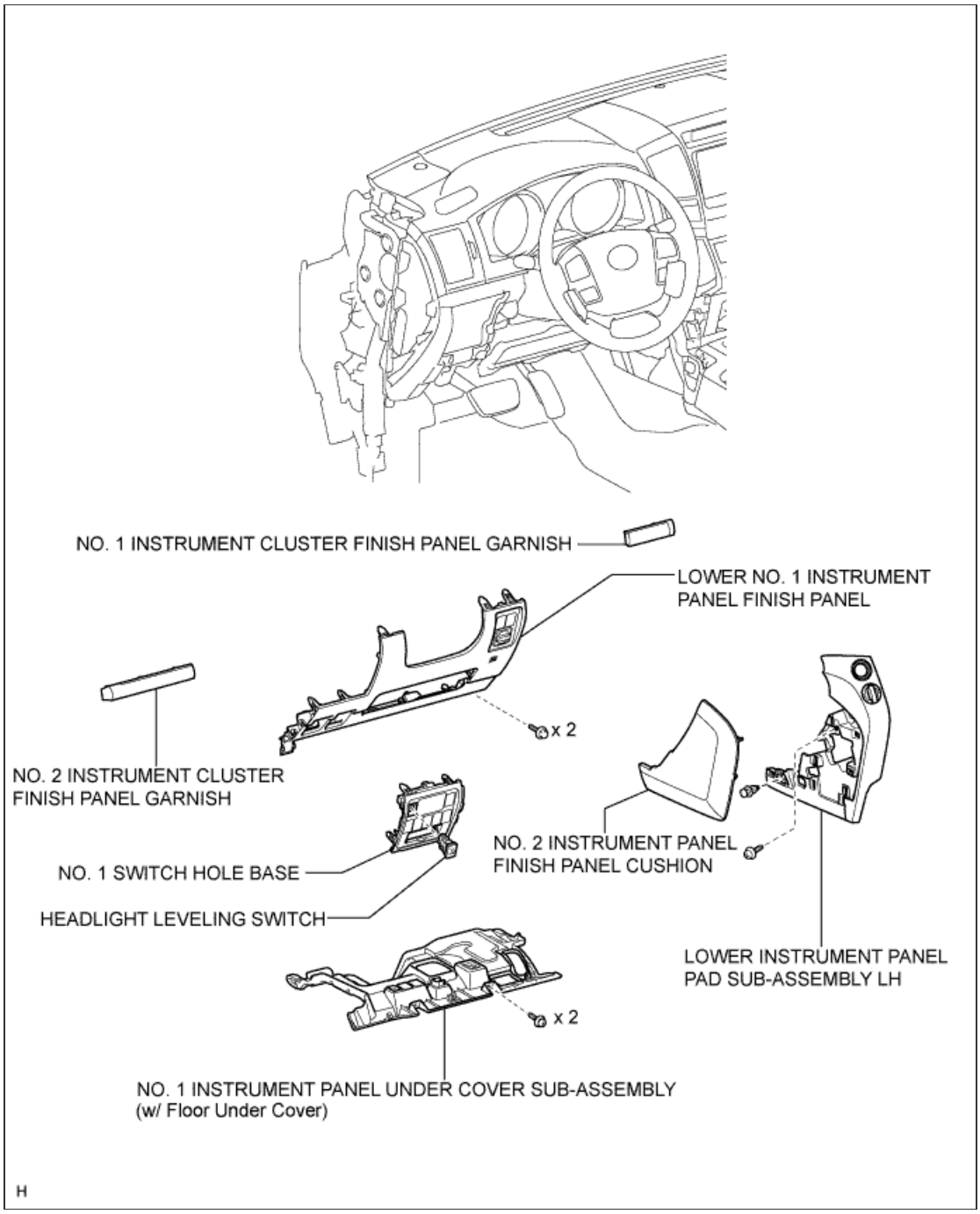


. CONNECT CABLE TO NEGATIVE BATTERY TERMINAL

NOTICE:

When disconnecting the cable, some system settings need to be initialized after the cable is reconnected (Click here).

for Preparation Click here



for Preparation Click here

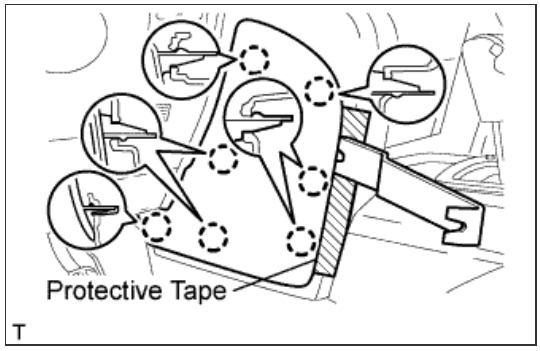
HINT:

- **Use the same procedures for the RHD and LHD.**
- **The procedures listed below are the LHD side.**

1. REMOVE NO. 2 INSTRUMENT PANEL FINISH PANEL CUSHION

a. Place protective tape as shown in the illustration.

b. Using a moulding remover, detach the 7 claws and remove the panel cushion.



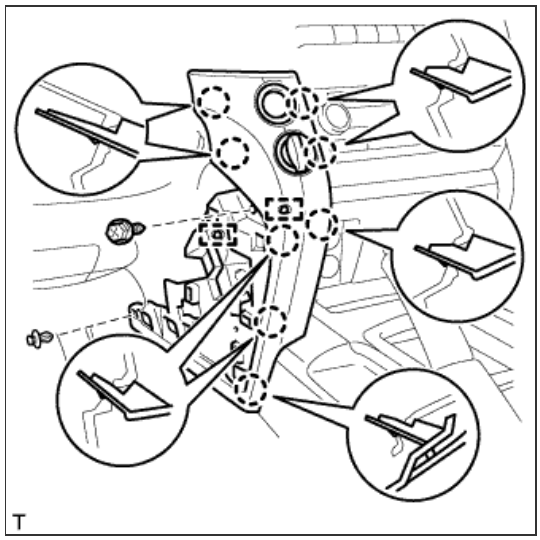
2. REMOVE LOWER INSTRUMENT PANEL PAD SUB-ASSEMBLY LH

a. Remove the clip.

b. Remove the screw.

c. Detach the 8 claws.

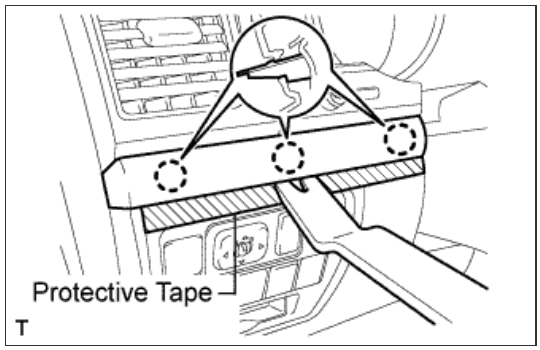
d. Remove the panel pad and disconnect the connectors and 2 clamps.



3. REMOVE NO. 1 INSTRUMENT CLUSTER FINISH PANEL GARNISH

a. Place protective tape as shown in the illustration.

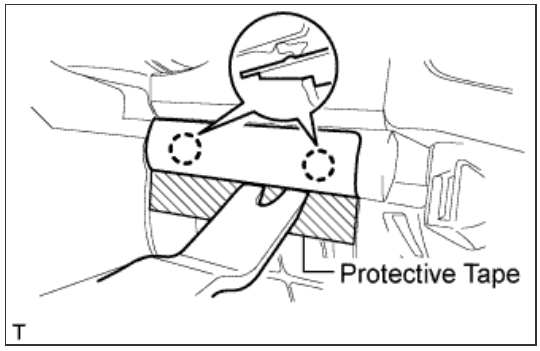
b. Using a moulding remover, detach the 3 claws and remove the panel garnish.



4. REMOVE NO. 2 INSTRUMENT CLUSTER FINISH PANEL GARNISH

a. Place protective tape as shown in the illustration.

b. Using a moulding remover, detach the 2 claws and remove the panel garnish.

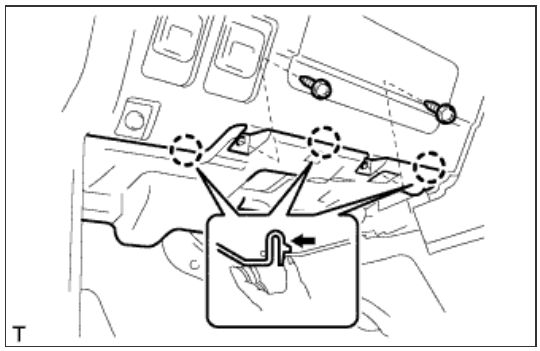


5. REMOVE NO. 1 INSTRUMENT PANEL UNDER COVER SUB-ASSEMBLY (w/ Floor Under Cover)

a. Remove the 2 screws.

b. Detach the 3 claws.

c. Remove the under cover and disconnect the connectors.



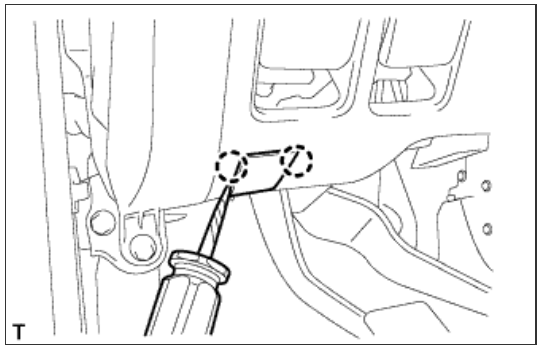
6. REMOVE LOWER NO. 1 INSTRUMENT PANEL FINISH PANEL

a. Using a screwdriver, detach the 2 claws.

HINT:

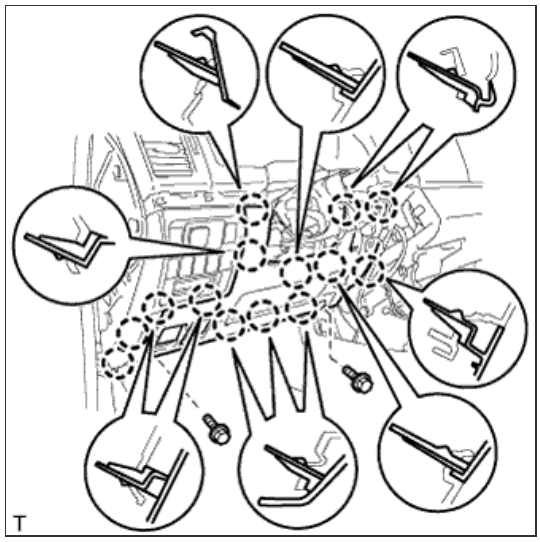
Tape the screwdriver tip before use.

b. Open the hole cover.

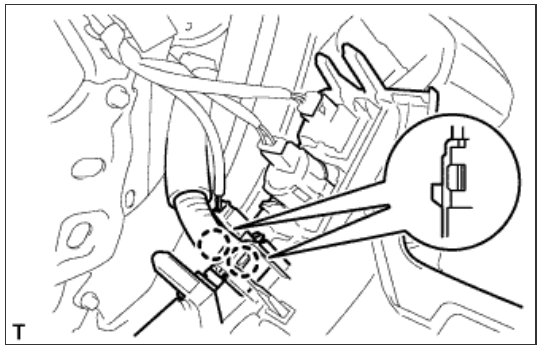


c. Remove the 2 bolts.

d. Detach the 14 claws.

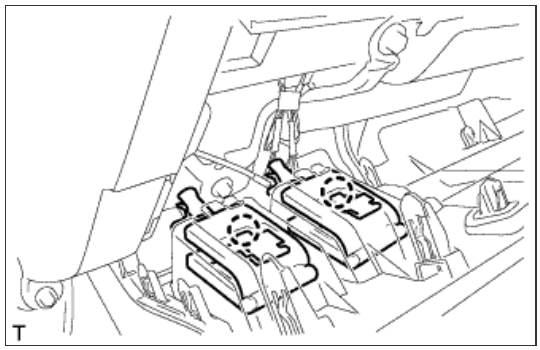


e. Detach the 2 claws and remove the sensor.



f. Detach the 2 claws and disconnect the 2 control cables.

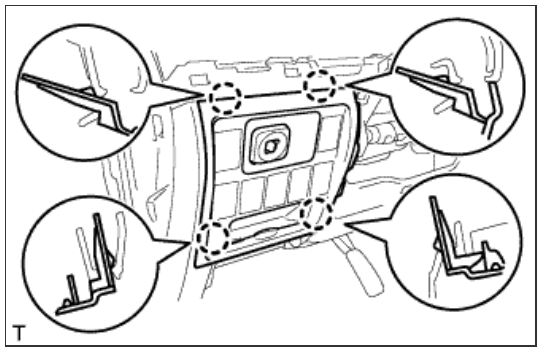
g. Remove the finish panel and then disconnect the connectors.



7. REMOVE NO. 1 SWITCH HOLE BASE

a. Detach the 4 claws.

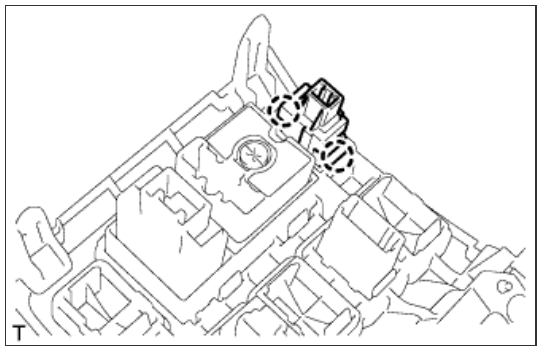
b. Remove the switch hole base and then disconnect the connectors.



8. REMOVE HEADLIGHT LEVELING SWITCH

c. Detach the 2 claws and remove the switch.

a. Detach the 2 claws and remove the switch.



for Preparation Click here

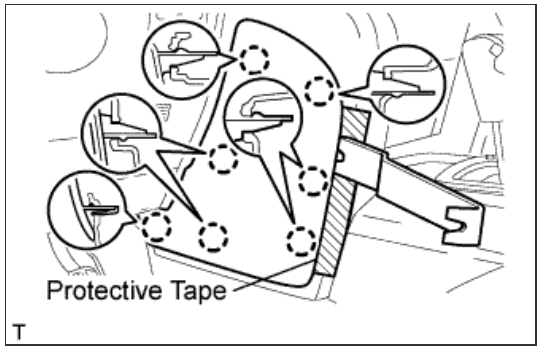
HINT:

- **Use the same procedures for the RHD and LHD.**
- **The procedures listed below are the LHD side.**

1. REMOVE NO. 2 INSTRUMENT PANEL FINISH PANEL CUSHION

a. Place protective tape as shown in the illustration.

b. Using a moulding remover, detach the 7 claws and remove the panel cushion.



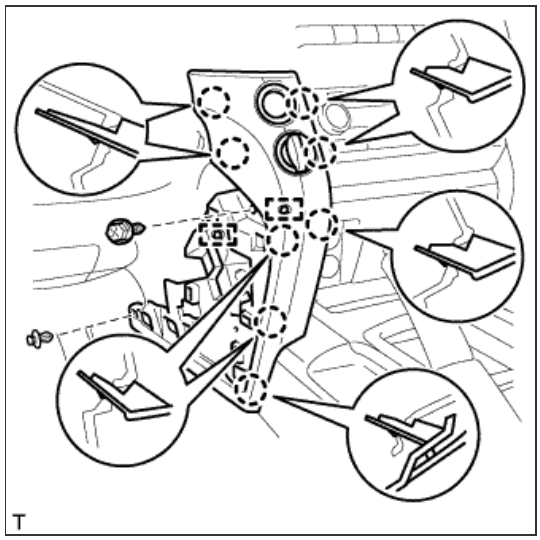
2. REMOVE LOWER INSTRUMENT PANEL PAD SUB-ASSEMBLY LH

a. Remove the clip.

b. Remove the screw.

c. Detach the 8 claws.

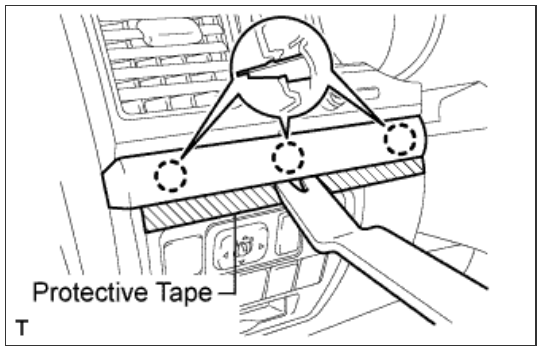
d. Remove the panel pad and disconnect the connectors and 2 clamps.



3. REMOVE NO. 1 INSTRUMENT CLUSTER FINISH PANEL GARNISH

a. Place protective tape as shown in the illustration.

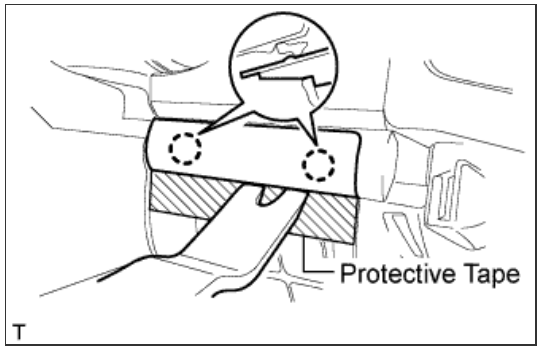
b. Using a moulding remover, detach the 3 claws and remove the panel garnish.



4. REMOVE NO. 2 INSTRUMENT CLUSTER FINISH PANEL GARNISH

a. Place protective tape as shown in the illustration.

b. Using a moulding remover, detach the 2 claws and remove the panel garnish.

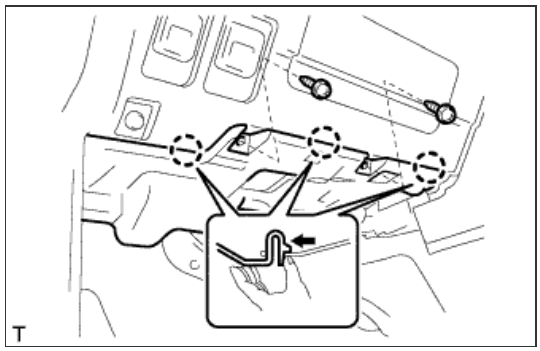


5. REMOVE NO. 1 INSTRUMENT PANEL UNDER COVER SUB-ASSEMBLY (w/ Floor Under Cover)

a. Remove the 2 screws.

b. Detach the 3 claws.

c. Remove the under cover and disconnect the connectors.



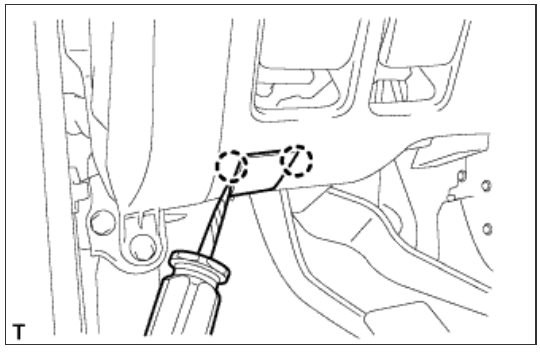
6. REMOVE LOWER NO. 1 INSTRUMENT PANEL FINISH PANEL

a. Using a screwdriver, detach the 2 claws.

HINT:

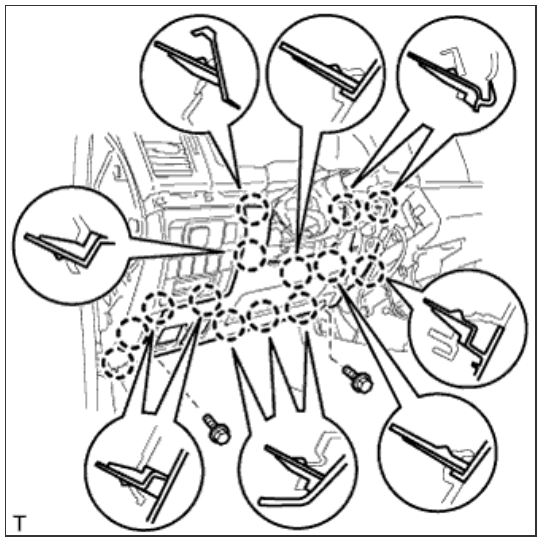
Tape the screwdriver tip before use.

b. Open the hole cover.

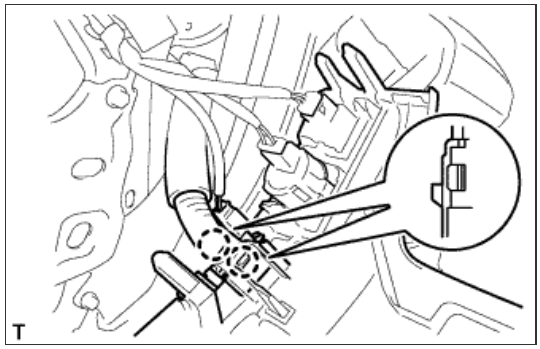


c. Remove the 2 bolts.

d. Detach the 14 claws.

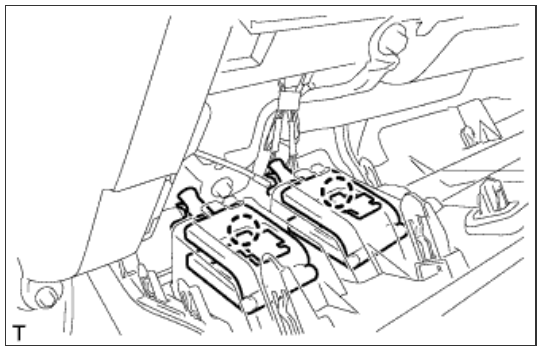


e. Detach the 2 claws and remove the sensor.



f. Detach the 2 claws and disconnect the 2 control cables.

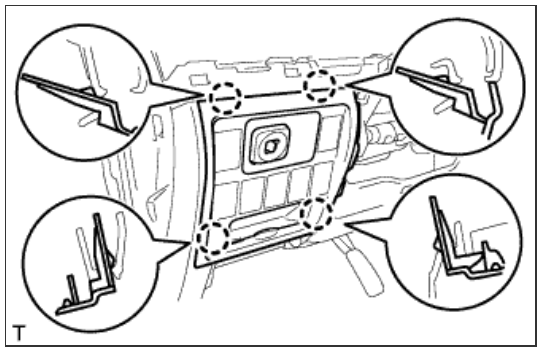
g. Remove the finish panel and then disconnect the connectors.



7. REMOVE NO. 1 SWITCH HOLE BASE

a. Detach the 4 claws.

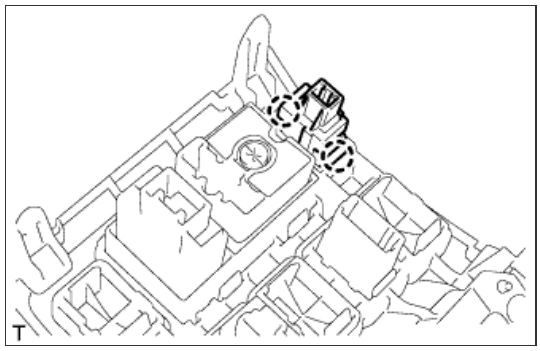
b. Remove the switch hole base and then disconnect the connectors.



8. REMOVE HEADLIGHT LEVELING SWITCH

c. Detach the 2 claws and remove the switch.

a. Detach the 2 claws and remove the switch.



for Preparation Click here

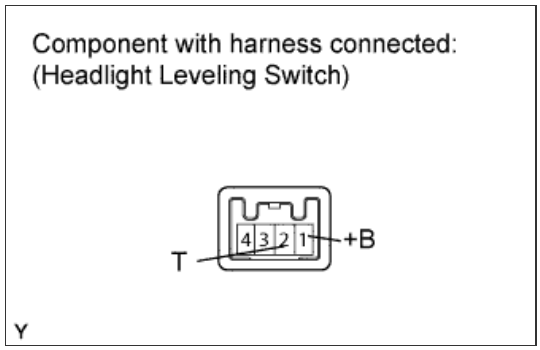
1. INSPECT HEADLIGHT LEVELING SWITCH

a. Measure the voltage according to the value(s) in the table below.

Standard Voltage:

Tester Connection	Switch Condition	Specified Condition
1 (+B) - 2 (T)	0	0.84 to 1.5
	1	2.12 to 2.84
	2	.40 to 4.12
		4. 8 to 5.40
	4	.9 to . 8
	5	7.24 to 7.9

f the result is not as specified, replace the switch.



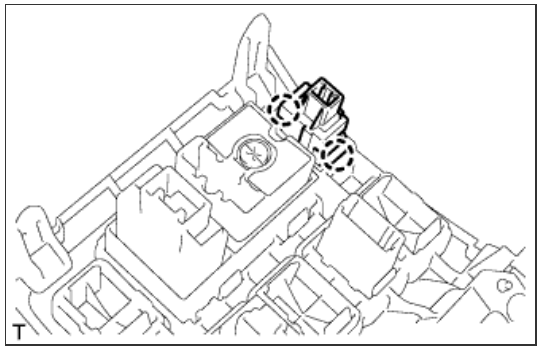
for Preparation Click here

HINT:

- **Use the same procedures for the RHD and LHD.**
- **The procedures listed below are the LHD side.**

1. INSTALL HEADLIGHT LEVELING SWITCH

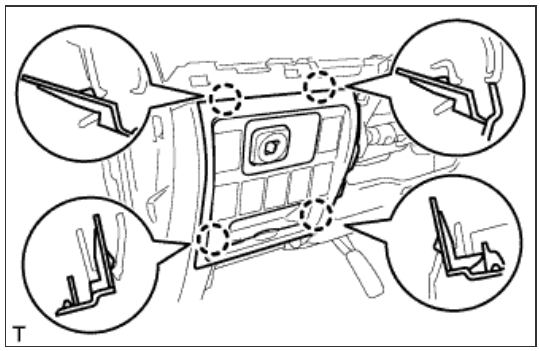
a. Attach the 2 claws to install the switch.



2. INSTALL NO. 1 SWITCH HOLE BASE

a. Connect the connectors.

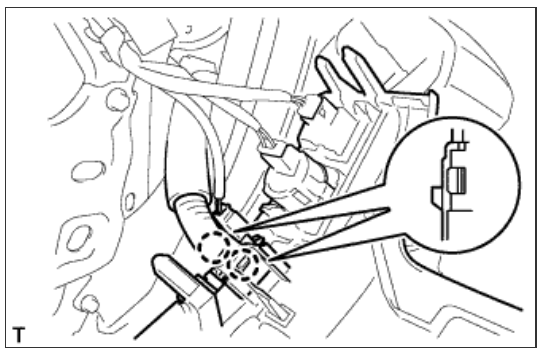
b. Attach the 4 claws to install the switch hole base.



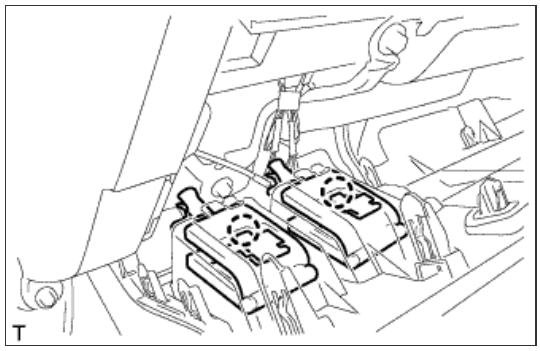
3. INSTALL LOWER NO. 1 INSTRUMENT PANEL FINISH PANEL

a. Connect the connectors.

b. Attach the 2 claws to install the sensor.

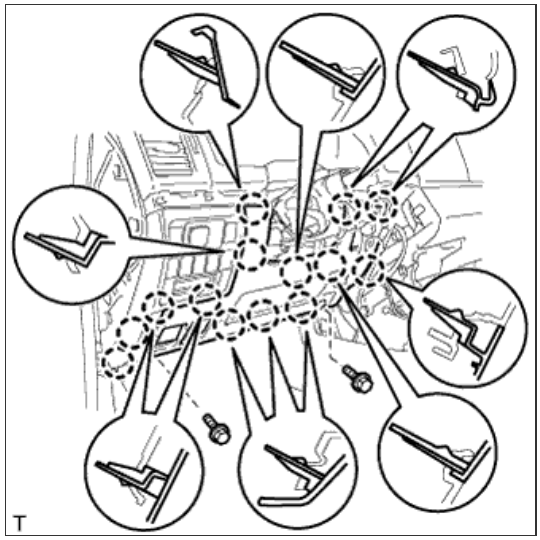


c. Attach the 2 claws to connect the 2 control cables.

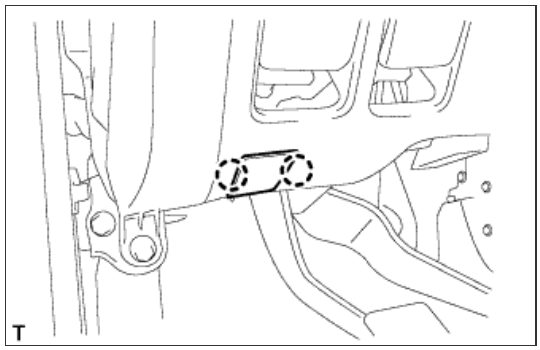


d. Attach the 14 claws to install the finish panel.

e. Install the 2 bolts.

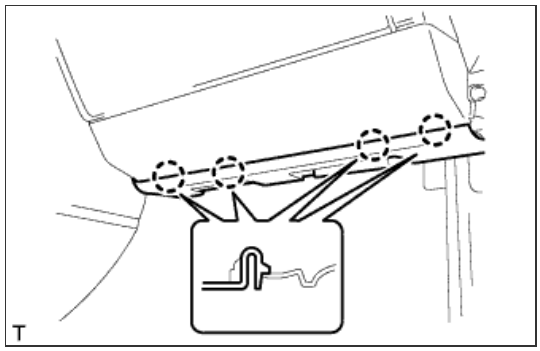


f. Attach the 2 claws to close the hole cover.



4. INSTALL NO. 1 INSTRUMENT PANEL UNDER COVER SUB-ASSEMBLY (w/ Floor Under Cover

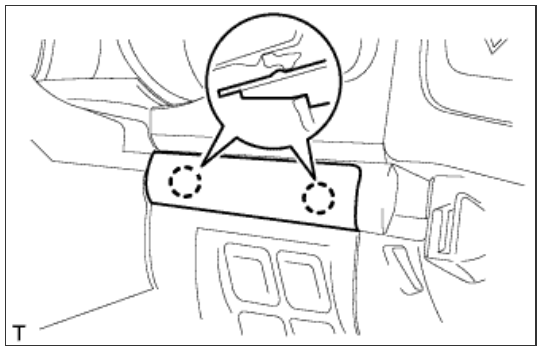
a. Attach the 4 claws to install the under cover.



5. INSTALL NO. 2 INSTRUMENT CLUSTER FINISH PANEL GARNISH

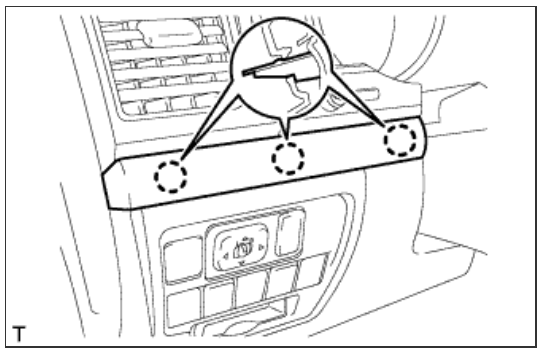
a. Attach the 2 claws to install the panel garnish.

a. Attach the 2 claws to install the panel garnish.



6. INSTALL NO. 1 INSTRUMENT CLUSTER FINISH PANEL GARNISH

a. Attach the 3 claws to install the panel garnish.



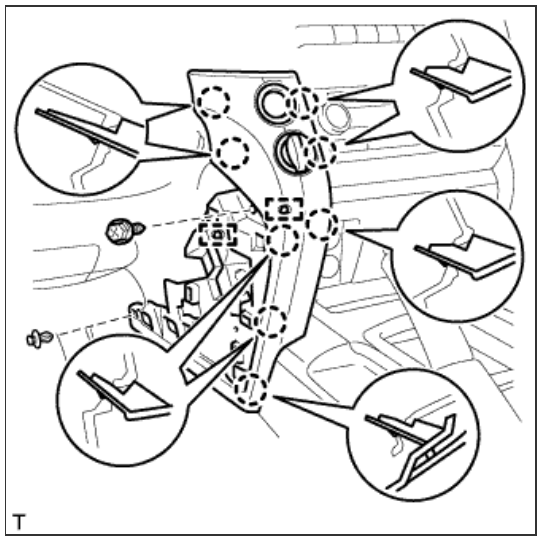
7. INSTALL LOWER INSTRUMENT PANEL PAD SUB-ASSEMBLY LH

a. Connect the connectors and 2 clamps.

b. Attach the 8 claws to install the panel pad.

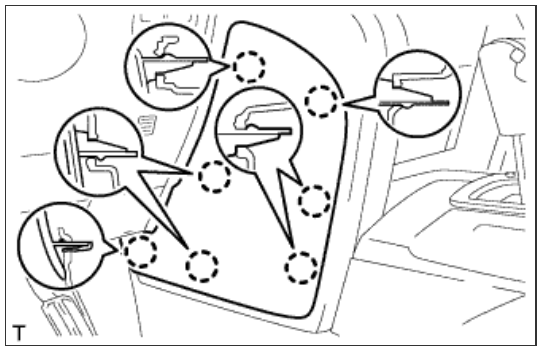
c. Install the screw.

d. Install the clip.



8. INSTALL NO. 2 INSTRUMENT PANEL FINISH PANEL CUSHION

a. Attach the 7 claws to install the panel cushion.


T

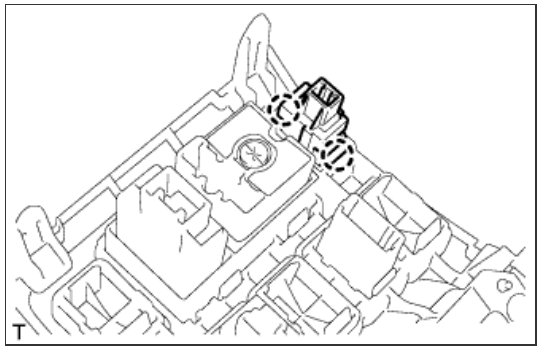
for Preparation Click here

HINT:

- **Use the same procedures for the RHD and LHD.**
- **The procedures listed below are the LHD side.**

1. INSTALL HEADLIGHT LEVELING SWITCH

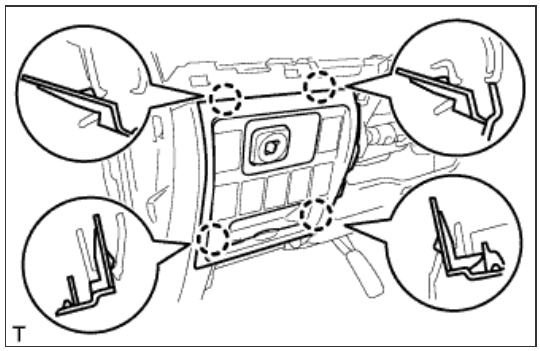
a. Attach the 2 claws to install the switch.



2. INSTALL NO. 1 SWITCH HOLE BASE

a. Connect the connectors.

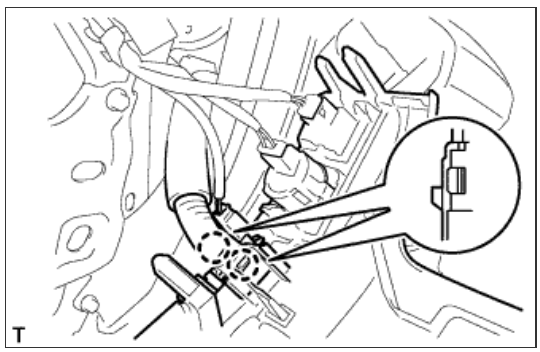
b. Attach the 4 claws to install the switch hole base.



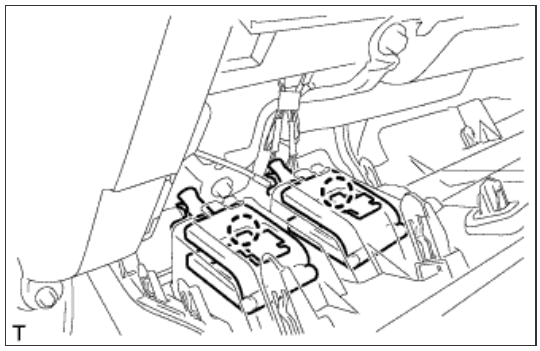
3. INSTALL LOWER NO. 1 INSTRUMENT PANEL FINISH PANEL

a. Connect the connectors.

b. Attach the 2 claws to install the sensor.

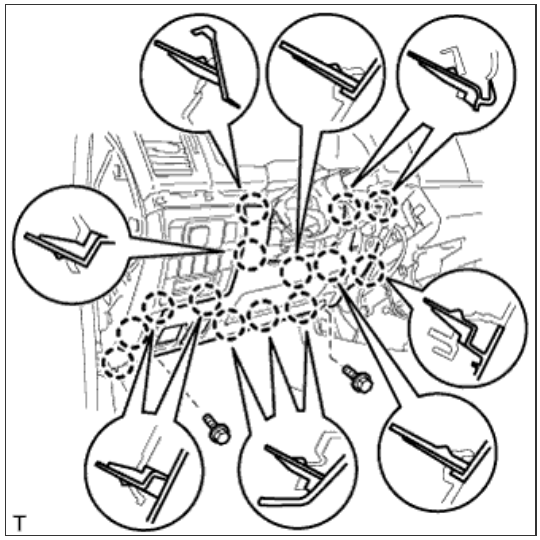


c. Attach the 2 claws to connect the 2 control cables.

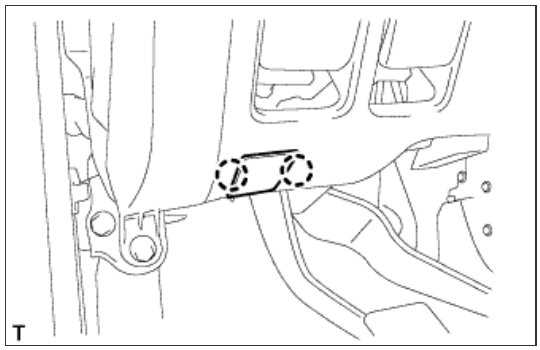


d. Attach the 14 claws to install the finish panel.

e. Install the 2 bolts.



f. Attach the 2 claws to close the hole cover.

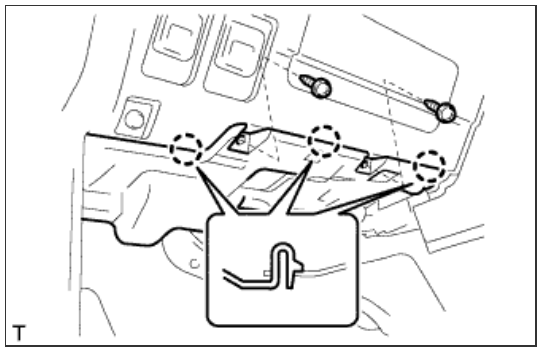


4. INSTALL NO. 1 INSTRUMENT PANEL UNDER COVER SUB-ASSEMBLY (w/ Floor Under Cover

a. Connect the connectors.

b. Attach the 3 claws to install the under cover.

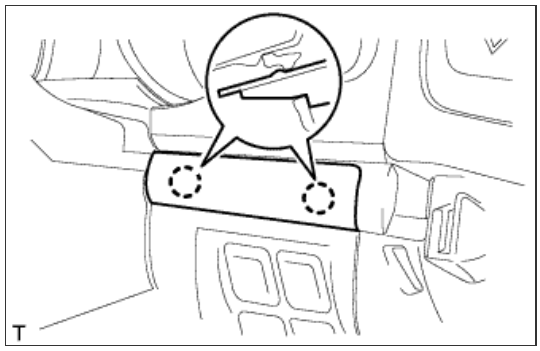
c. Install the 2 screws.



5. INSTALL NO. 2 INSTRUMENT CLUSTER FINISH PANEL GARNISH

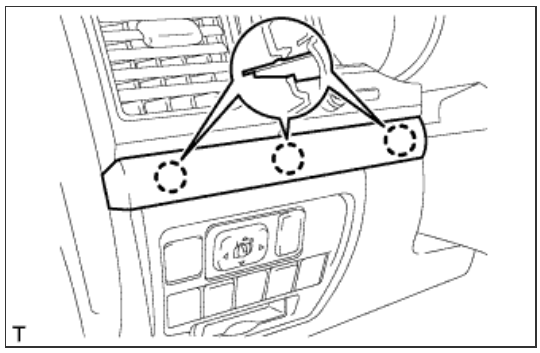
a. Attach the 2 claws to install the panel garnish.

a. Attach the 2 claws to install the panel garnish.



6. INSTALL NO. 1 INSTRUMENT CLUSTER FINISH PANEL GARNISH

a. Attach the 3 claws to install the panel garnish.



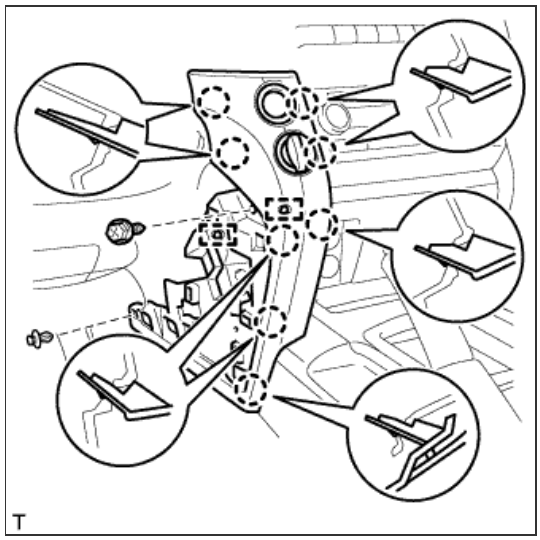
7. INSTALL LOWER INSTRUMENT PANEL PAD SUB-ASSEMBLY LH

a. Connect the connectors and 2 clamps.

b. Attach the 8 claws to install the panel pad.

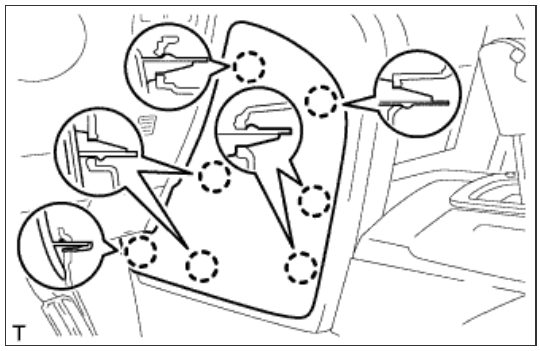
c. Install the screw.

d. Install the clip.

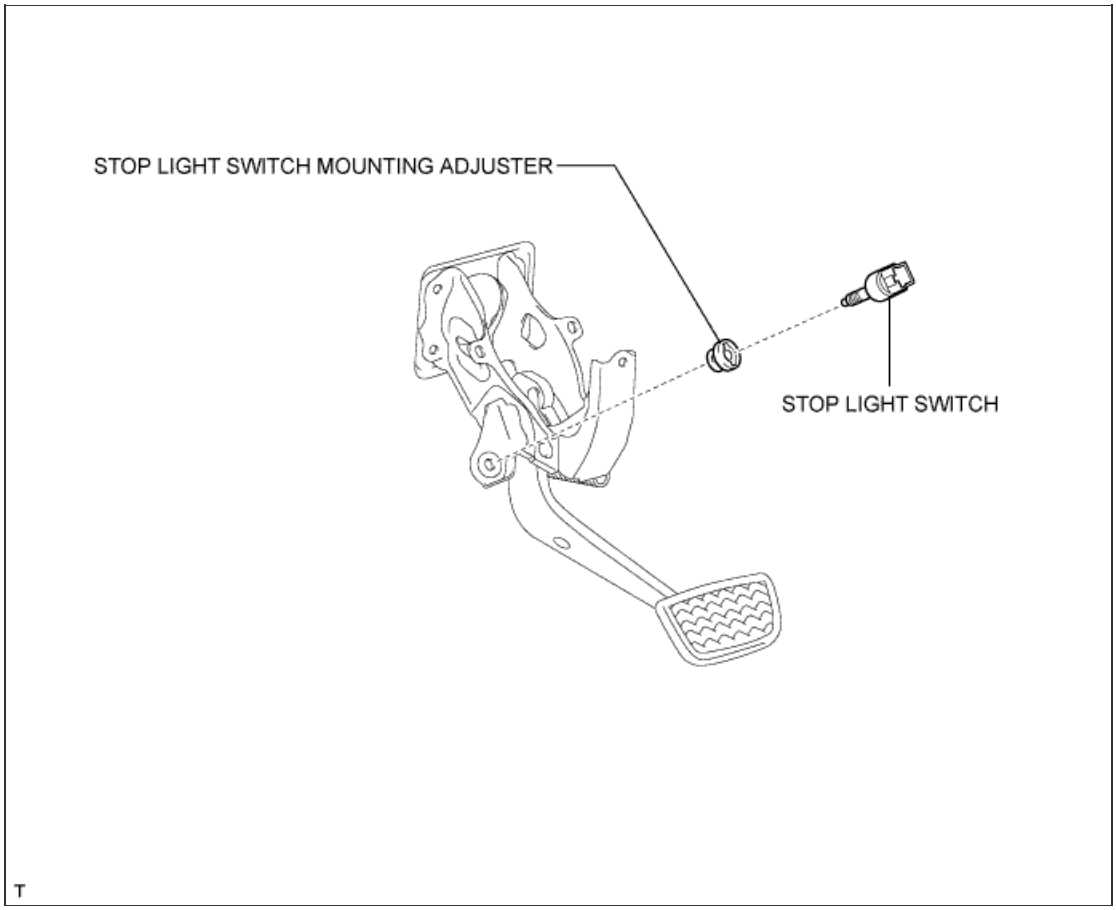


8. INSTALL NO. 2 INSTRUMENT PANEL FINISH PANEL CUSHION

a. Attach the 7 claws to install the panel cushion.


T

for Preparation Click here

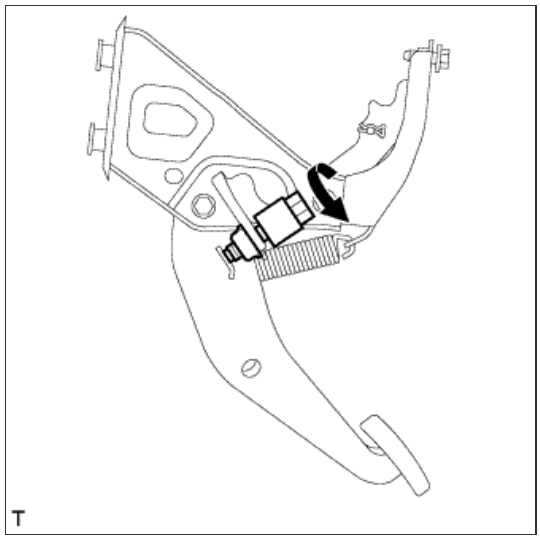


for Preparation Click here

1. REMOVE STOP LIGHT SWITCH

a. Disconnect the connector from the stop light switch.

b. Turn the stop light switch counterclockwise, nd remove the stop light switch.



2. REMOVE STOP LIGHT SWITCH MO TI G AD STER

a. emove the stop light switch mounting ster from the ped l support.

for Preparation Click here

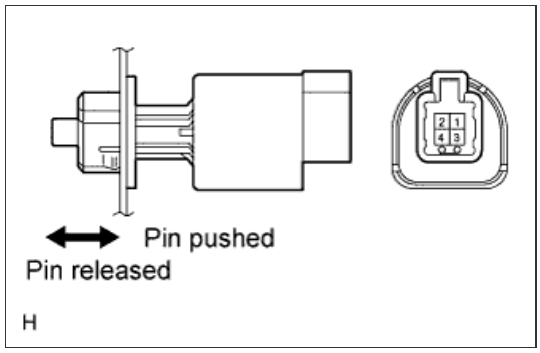
1. INSPECT STOP LIGHT SWITCH

a. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Switch Condition	Specified Condition
1 - 2	Pin pushed	10 kΩ higher
	Pin released	Below 1 Ω
3 -	Pin pushed	Below 1 Ω
	Pin released	10 kΩ higher

If the result is not as specified, there a be a lunction in the stop light switch.



for Preparation Click here

1. INSTALL STOP LIGHT SWITCH MOUNTING ADJUSTER

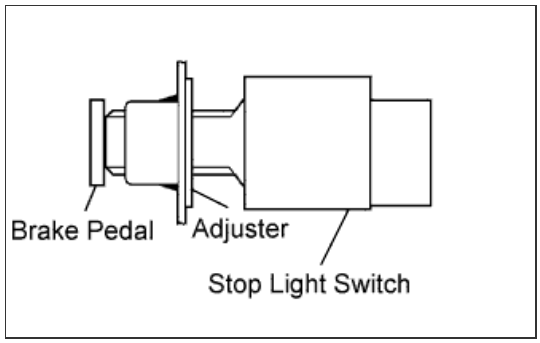
a. Install a stop light switch mounting adjuster to the pedal support.

2. INSTALL STOP LIGHT SWITCH

a. Insert the stop light switch to the adjuster until it just touches the brake pedal.

NOTICE:

Do not depress the brake pedal.

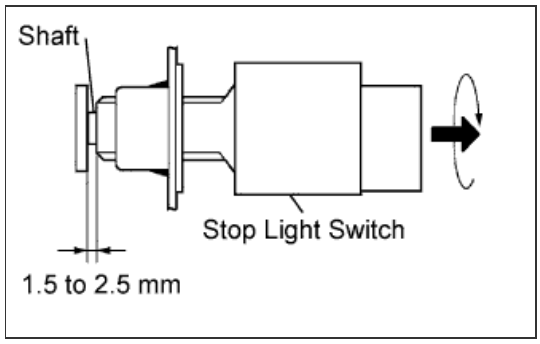


b. Turn the stop light switch quarter in clockwise to install it.

NOTICE:

- **Do not depress the brake pedal.**
- **Do not apply thrust force 98 N (9.99 kgf) or more to the switch body.**
- **Do not apply silicone grease on the switch body.**

Torque:
1.5 N*m{ 15 kgf*cm , 13 in.*lbf }



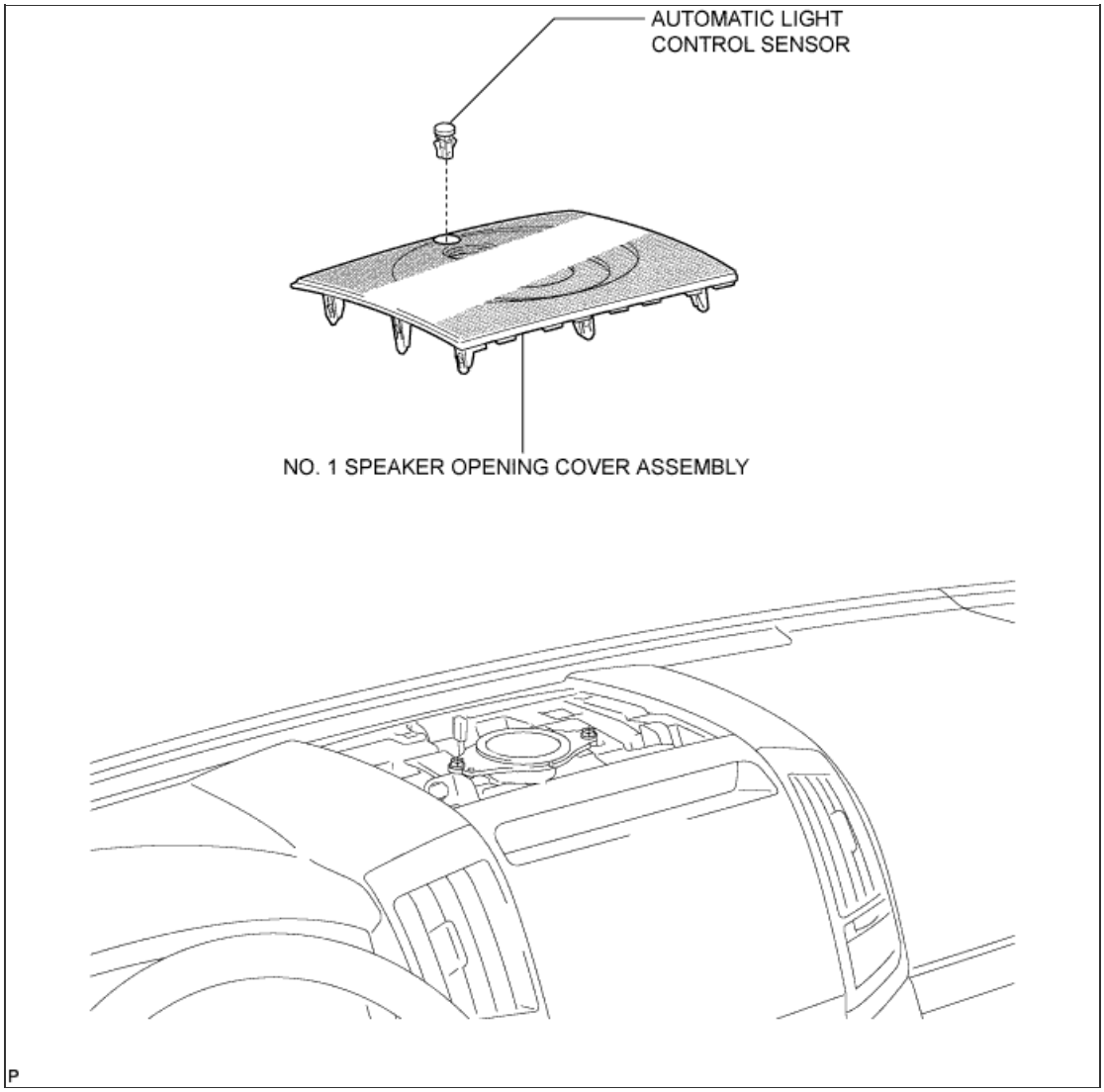
c. Check the stop light switch clearance.

Stop light switch clearance:
1.5 to 2.5 mm (0.0590 to 0.0984 in.)

d. Connect the wire harness clamp to the pedal support.

e. Connect the connector to the stop light switch.

for Preparation Click here



for Preparation Click here

1. INSPECT AUTOMATIC LIGHT CONTROL SENSOR

a. Measure the voltage according to the value(s) in the table below.

Standard Voltage:

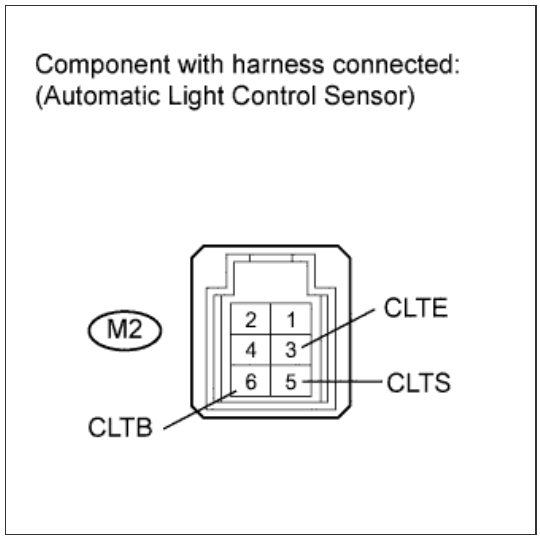
Tester Connection	Switch Condition	Specified Condition
M2-6 (CLTB) - M2-3 (CLTE)	Engine switch on (I)	to 14

b. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Switch Condition	Specified Condition
M2-3 (CLTE) - Body ground	lways	Below 1 Ω

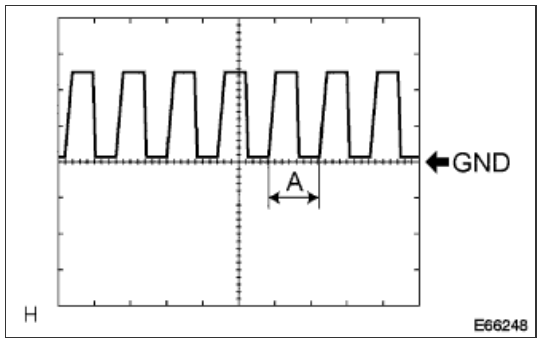
c. Reconnect the M2 sensor connector.



d. Check the wavefor of the M2 sensor connector.

Waveform:

Tester Connection	Tool Setting	Switch Condition	Specified Condition
M2-3 (CLTE) - M2-5 (CLTS)	5 I ., 5 sec./ DI .	Engine switch on (I) eadlight di er switch on TO	Correct wavefor is as shown



HINT:

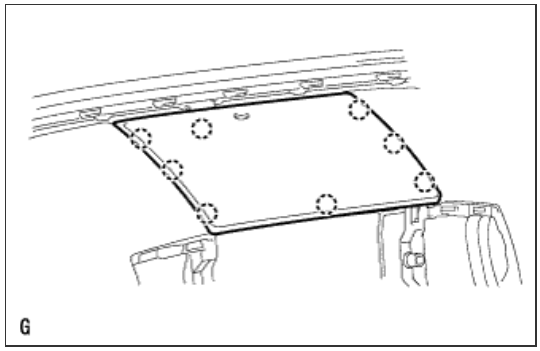
If the a bient light beco es brighter, width beco es narrower.

If the result is not as specified, there a be a unction in the sensor.

for Preparation Click here

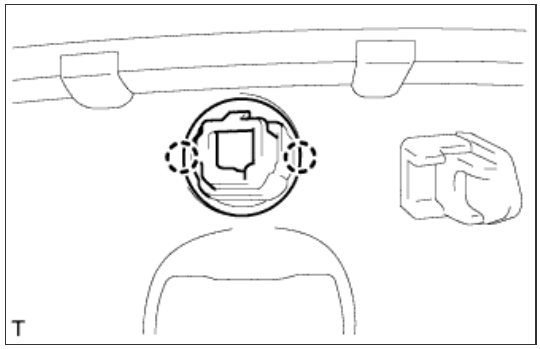
1. REMOVE NO. 1 SPEAKER OPENING COVER ASSEMBLY

a. Detach the 8 claws and remove the opening cover.



2. REMOVE AUTOMATIC LIGHT CONTROL SENSOR

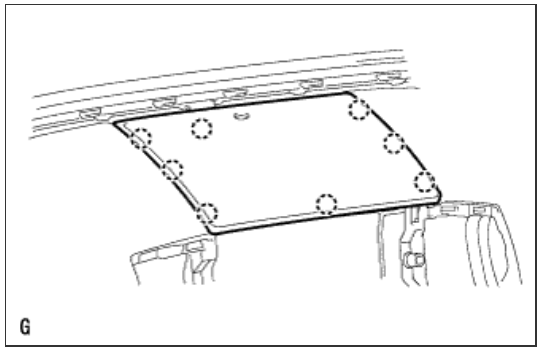
a. Detach the 2 claws and remove the light control sensor.



for Preparation Click here

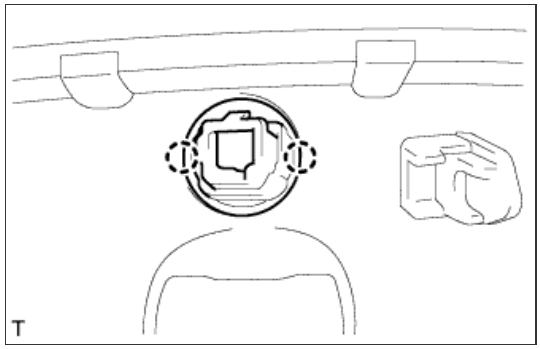
1. REMOVE NO. 1 SPEAKER OPENING COVER ASSEMBLY

a. Detach the 8 claws and remove the opening cover.



2. REMOVE AUTOMATIC LIGHT CONTROL SENSOR

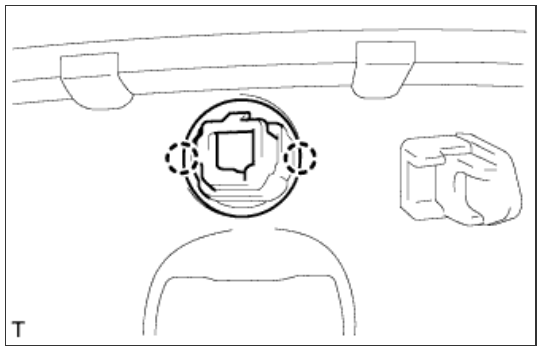
a. Detach the 2 claws and remove the light control sensor.



for Preparation Click here

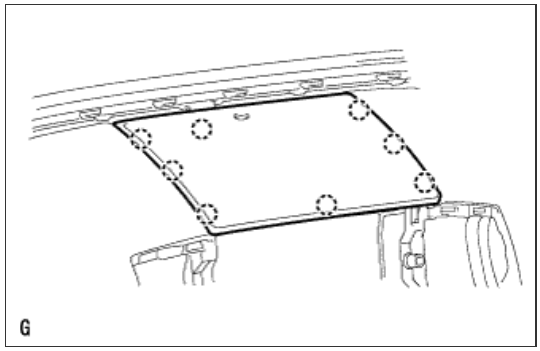
1. INSTALL AUTOMATIC LIGHT CONTROL SENSOR

a. Attach the 2 claws to install the light control sensor.



2. INSTALL NO. 1 SPEAKER OPENING COVER ASSEMBLY

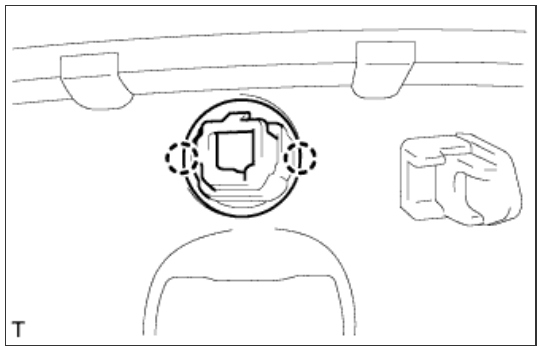
a. Attach the 8 claws to install the opening cover.



for Preparation Click here

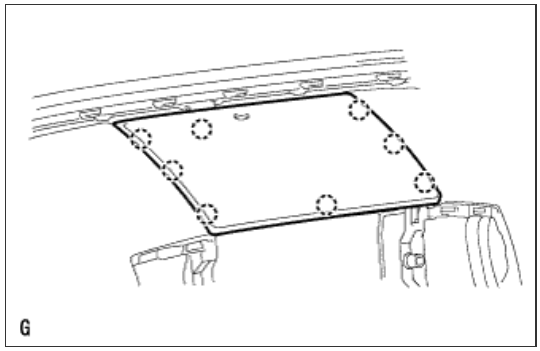
1. INSTALL AUTOMATIC LIGHT CONTROL SENSOR

a. Attach the 2 claws to install the light control sensor.

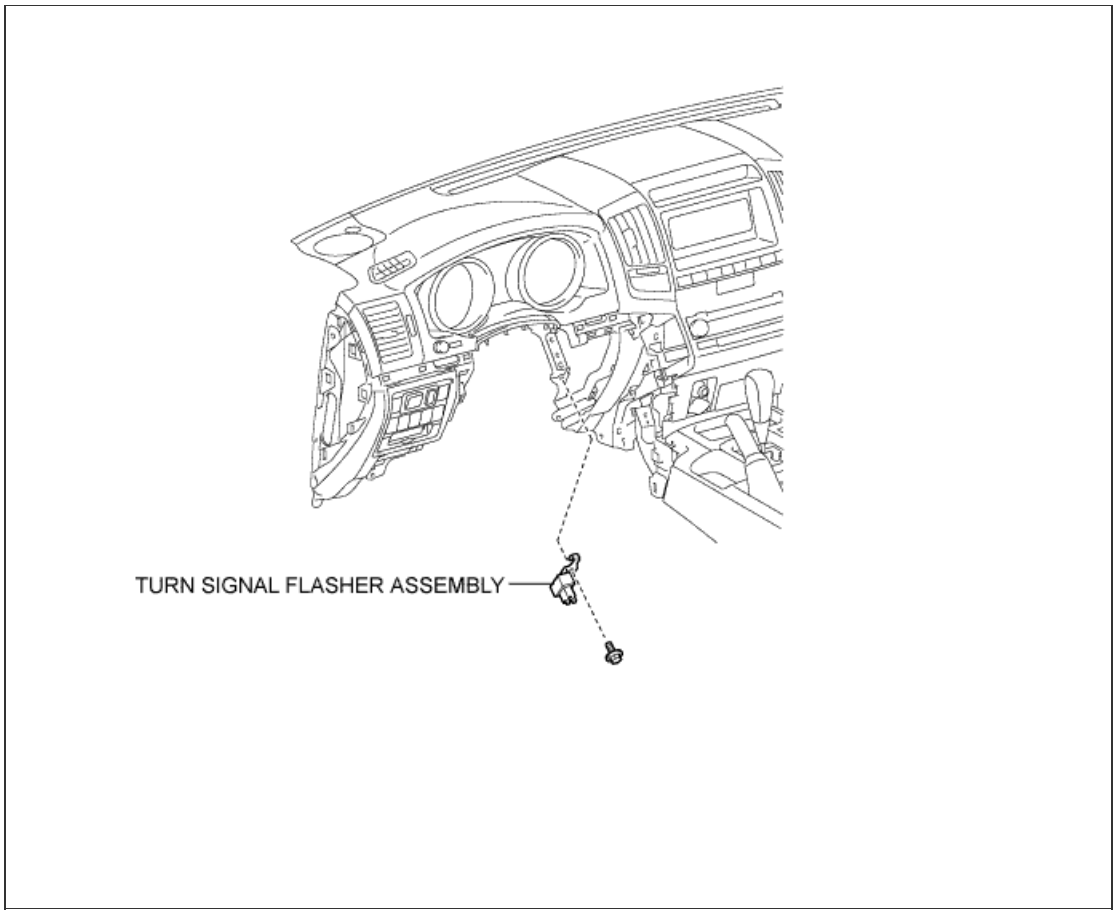


2. INSTALL NO. 1 SPEAKER OPENING COVER ASSEMBLY

a. Attach the 8 claws to install the opening cover.



for Preparation Click here



for Preparation Click here

1. INSPECT TURN SIGNAL FLASHER ASSEMBLY

a. Measure the resistance according to the value(s) in the table below.

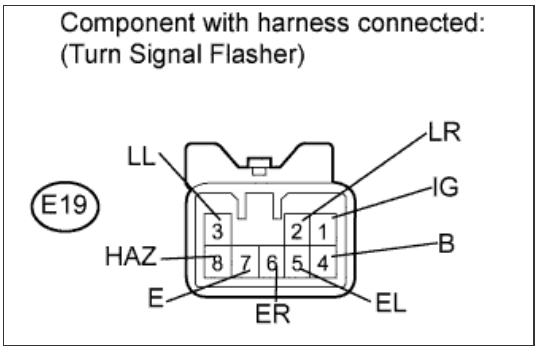
Standard Resistance:

Tester Connection	Condition	Specified Condition
E19-7 (E) - Body ground	Always	Below 1 Ω

b. Measure the voltage according to the value(s) in the table below.

Standard Voltage:

Tester Connection	Switch Condition	Specified Condition
E19-1 (IG) - E19-7 (E)	Engine switch on (IG)	11 to 14 V
E19-2 (LR) - E19-7 (E)	Hazard warning switch off	Below 1 V
	Hazard warning switch on	11 to 14 V
E19-3 (LL) - E19-7 (E)	Hazard warning switch off	Below 1 V
	Hazard warning switch on	11 to 14 V
E19-4 (B) - E19-7 (E)	Always	11 to 14 V
E19-5 (EL) - E19-7 (E)	Headlight dimmer switch (TURN L) off	9 V or higher
	Headlight dimmer switch (TURN L) on	Below 1 V
E19-6 (ER) - E19-7 (E)	Headlight dimmer switch (TURN R) off	9 V or higher
	Headlight dimmer switch (TURN R) on	Below 1 V
E19-8 (HAZ) - E19-7 (E)	Hazard warning switch off	9 V or higher
	Hazard warning switch on	Below 1 V



If the result is not as specified, there may be a malfunction in the turn signal flasher.

for Preparation Click here

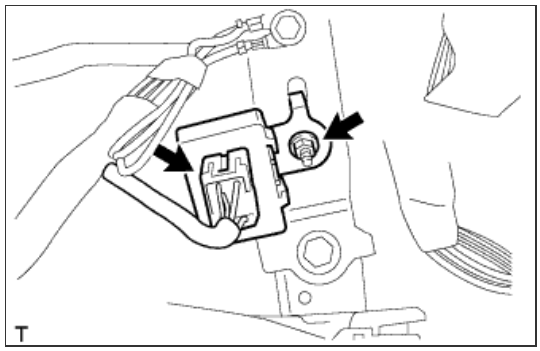
1. REMOVE DRIVER SIDE KNEE AIRBAG ASSEMBLY

a. Remove the driver side knee airbag. (Cli k here).

2. REMOVE TURN SIGNAL FLASHER ASSEMBLY

a. Dis onne t the onne tor.

b. Remove the bolt and turn signal flasher.



for Preparation Click here

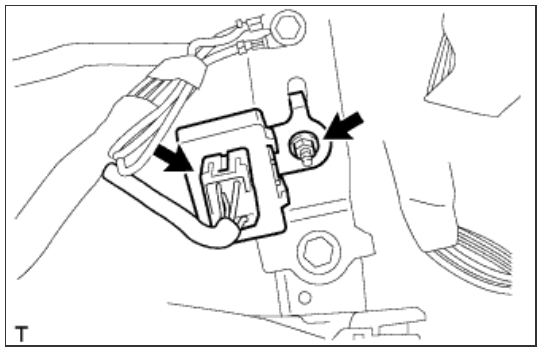
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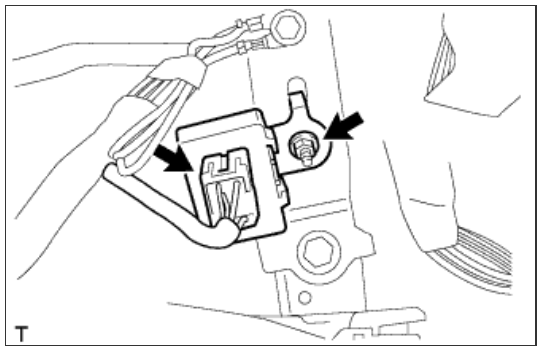


for Preparation Click here

1. INSTALL TURN SIGNAL FLASHER ASSEMBLY

a. Install the turn signal flasher with the bolt.

b. Connector the connector.



2. INSTALL DRIVER SIDE KNEE AIRBAG ASSEMBLY

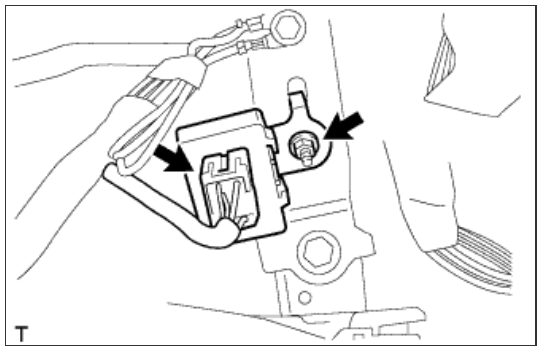
a. Install the driver side knee airbag (Click here).

for Preparation Click here

1. INSTALL TURN SIGNAL FLASHER ASSEMBLY

a. Install the turn signal flasher with the bolt.

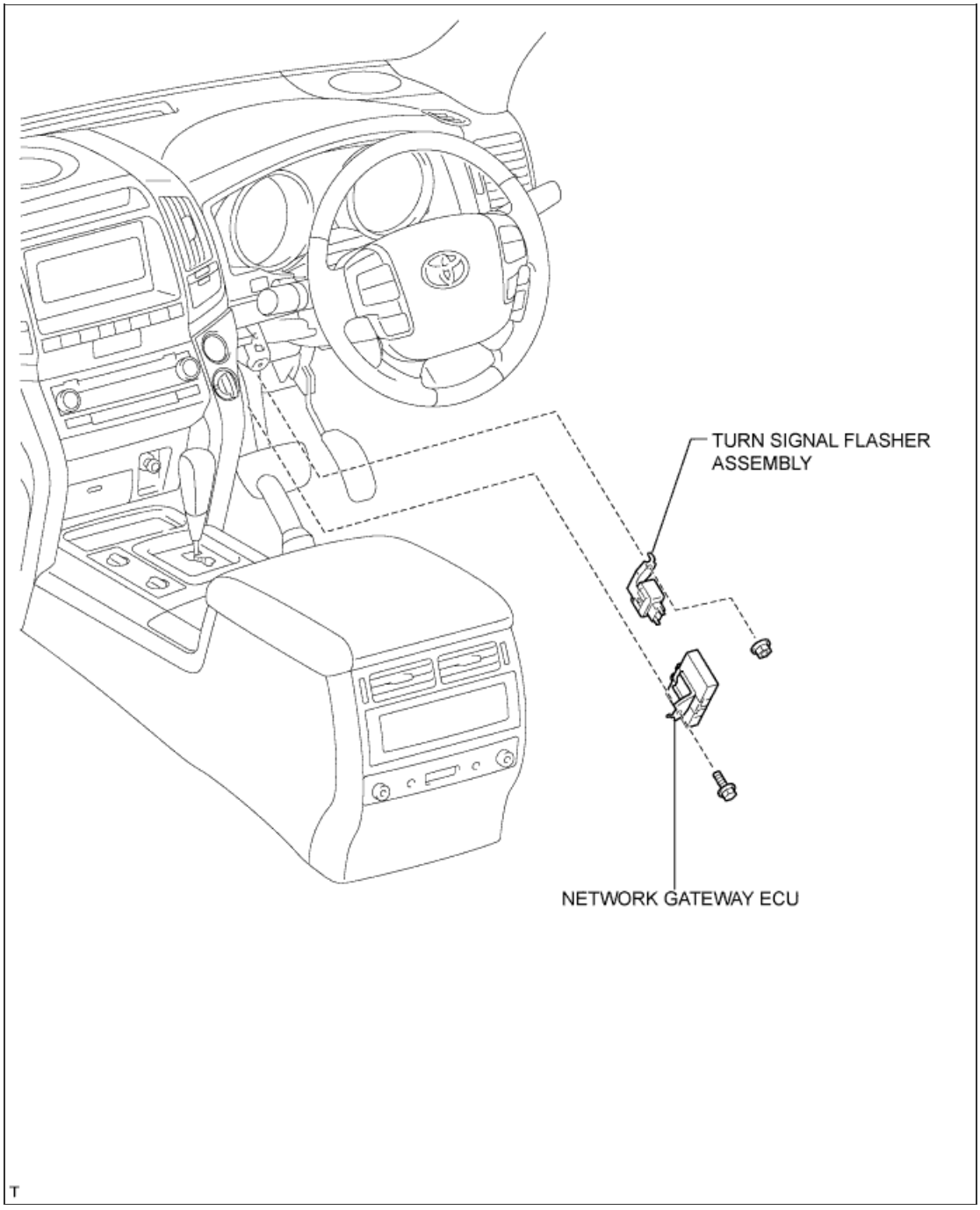
b. Connector the connector.



2. INSTALL DRIVER SIDE KNEE AIRBAG ASSEMBLY

a. Install the dri er side knee airbag (Click here).

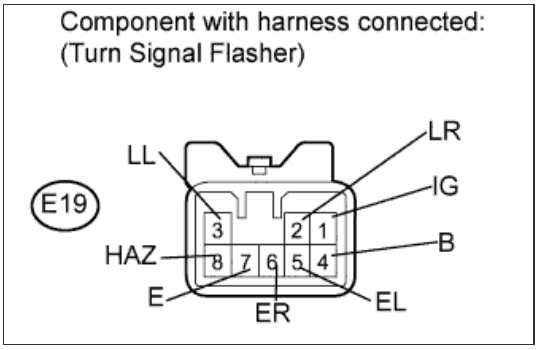
for Preparation Click here



for Preparation Click here

1. INSPECT TURN SIGNAL FLASHER ASSEMBLY

a. Measure the voltage according to the value(s) in the table below.



Standard Voltage:

Tester Connection	Condition	Specified Condition
1 (IG) - 7 ( )	ngine switch on (IG)	11 to 14 V
2 (LR) - 7 ( )	a rd a warning switch off	Below 1 V
	Hazard warning switch on	11 to 14 V
3 (LL) - 7 ( )	a rd a warning switch off	Below 1 V
	Hazard warning switch on	11 to 14 V
4 (B) - 7 ( )	lwa s	11 to 14 V
5 (- 7 ( )	eadlight di er switch (Turn L) off	9 V or higher
	Headlight di er switch (Turn L) on	Below 1 V
(- 7 ( )	eadlight di er switch (Turn R) off	9 V or higher
	Headlight di er switch (Turn R) on	Below 1 V
8 (HAZ) - 7 ( )	a rd a warning switch off	9 V or higher
	Hazard warning switch on	Below 1 V

b. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
7 ( ) Bod ground	Alwa s	Below 1 Ω

If the result is not as specified there a be a alfunction in the turn signal flasher.

for Preparation Click here

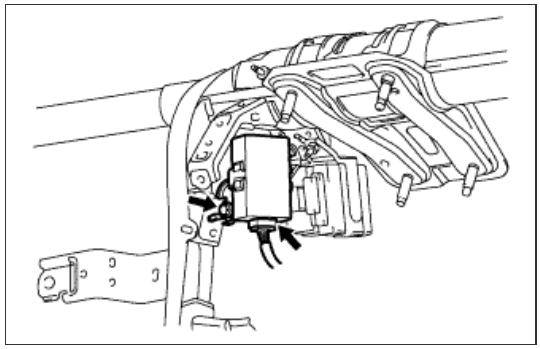
1. REMOVE DRIVER SIDE KNEE AIRBAG ASSEMBLY

a. Remove the driver side knee airbag (Click here).

2. REMOVE NETWORK GATEWAY ECU

a. Disconnect the connector.

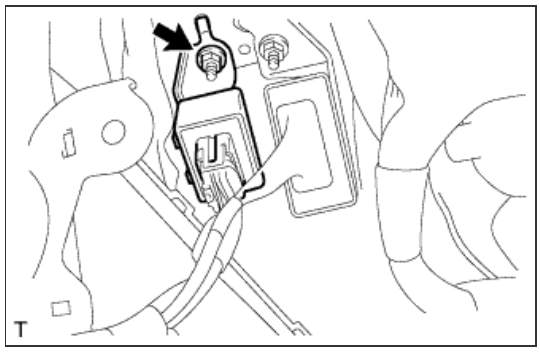
b. Remove the nut and CU.



3. REMOVE TURN SIGNAL FLASHER ASSEMBLY

a. Remove the nut and turn signal asher.

b. Disconnect the connector.



for Preparation Click here

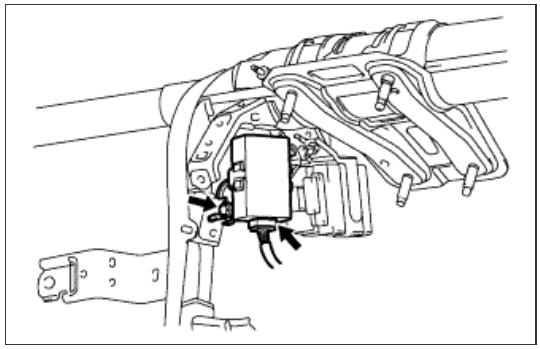
1. REMOVE DRIVER SIDE KNEE AIRBAG ASSEMBLY

a. Remove the driver side knee airbag (Click here).

2. REMOVE NETWORK GATEWAY ECU

a. Disconnect the connector.

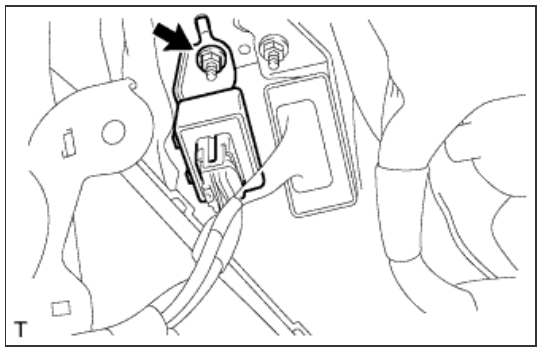
b. Remove the nut and CU.



3. REMOVE TURN SIGNAL FLASHER ASSEMBLY

a. Remove the nut and turn signal asher.

b. Disconnect the connector.

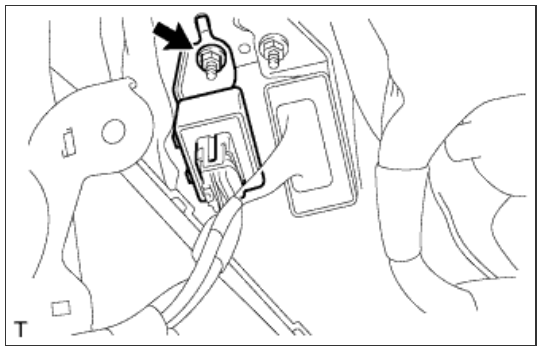


for Preparation Click here

1. INSTALL TURN SIGNAL FLASHER ASSEMBLY

a. Install the turn signal flasher with the nut.

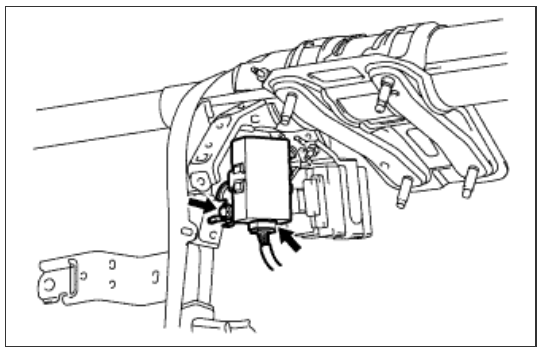
b. Connector the connector.



2. INSTALL NETWORK GATEWAY ECU

a. Install the CU with the bolt.

b. Connect the connector.



3. INSTALL DRIVER SIDE KNEE AIRBAG ASSEMBLY

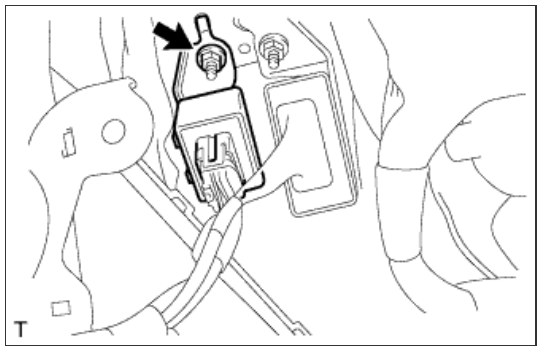
a. Install the driver side knee airbag (Click here).

for Preparation Click here

1. INSTALL TURN SIGNAL FLASHER ASSEMBLY

a. Install the turn signal flasher with the nut.

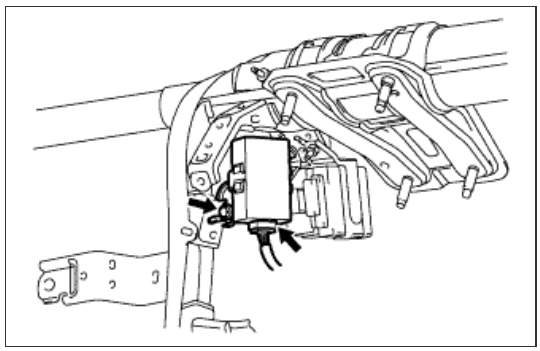
b. Connector the connector.



2. INSTALL NETWORK GATEWAY ECU

a. Install the CU with the bolt.

b. Connect the connector.



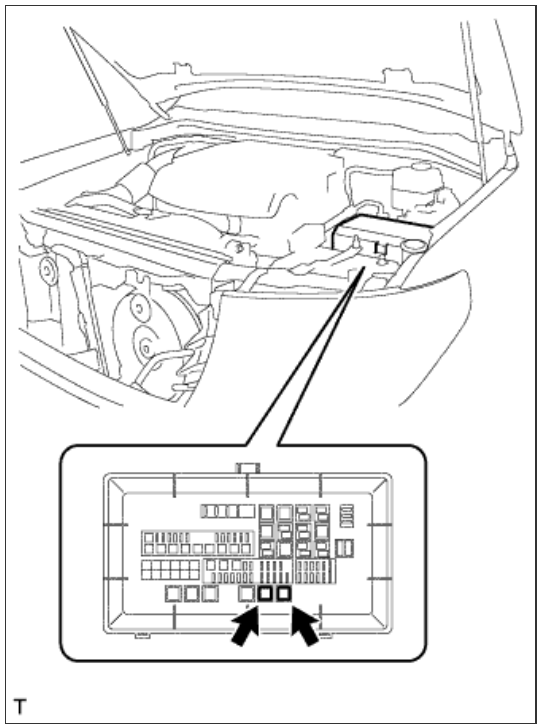
3. INSTALL DRIVER SIDE KNEE AIRBAG ASSEMBLY

a. Install the driver side knee airbag (Click here).

for Preparation Click here

1. INSPECT HEADLIGHT RELAY (HEAD HI, HEAD LO)

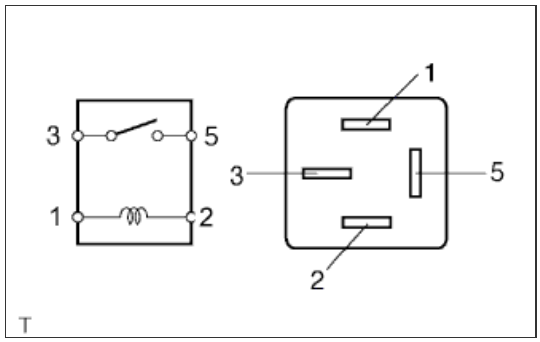
a. Remove the headlight relay from the engine room relay box.



b. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
3 - 5	When battery voltage is not applied to terminals 1 and 2	10 kΩ or higher
	When battery voltage is applied to terminals 1 and 2	Below 1 Ω

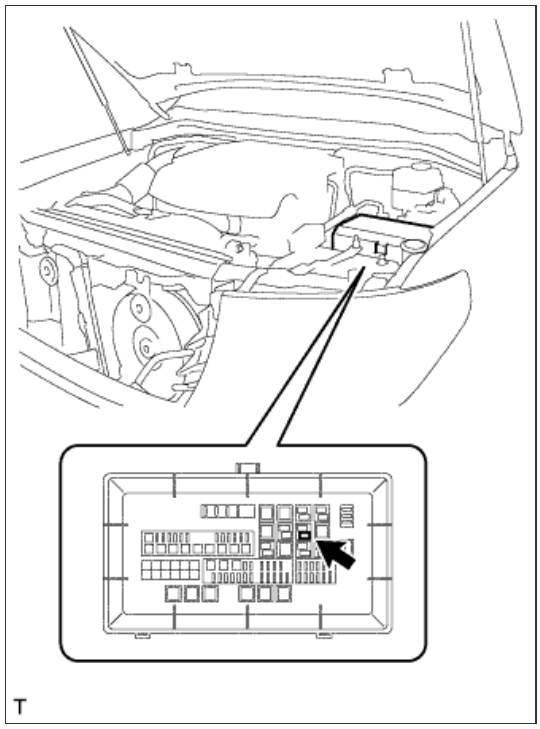


If the result is not as specified, replace the relay.

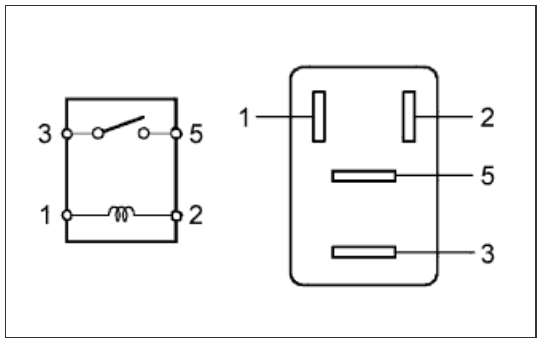
c. Install the headlight relay to the engine room relay box.

2. INSPECT FOG LIGHT RELAY (FR FOG)

a. Remove the fog light relay from the engine room relay box.



b. Measure the resistance according to the value(s) in the table below.



Standard Resistance:

Tester Connection	Condition	Specified Condition
3 - 5	When battery voltage is not applied to terminals 1 and 2	10 kΩ or higher
	When battery voltage is applied to terminals 1 and 2	Below 1 Ω

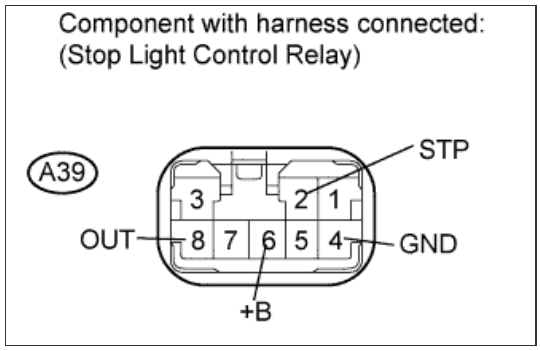
If the result is not as specified, replace the relay.

c. Install the fog light relay to the engine room relay box.

3. INSPECT STOP LIGHT CONTROL RELAY ASSEMBLY

a. w/ Floor Under Cover:
Remove the No. 1 under cover (Click here).

b. Measure the voltage according to the value(s) in the table below.



Standard Voltage:

Tester Connection	Switch Condition	Specified Condition
A39-6 (+B) - A39-4 (GND)	Always	11 to 14 V
A39-2 (STP) - Body grand	Stop light switch on	11 to 14 V
	Stop light switch off	Below 1 V
A39-8 (OUT) - Body grand	Stop light switch on	11 to 14 V
	Stop light switch off	Below 1 V

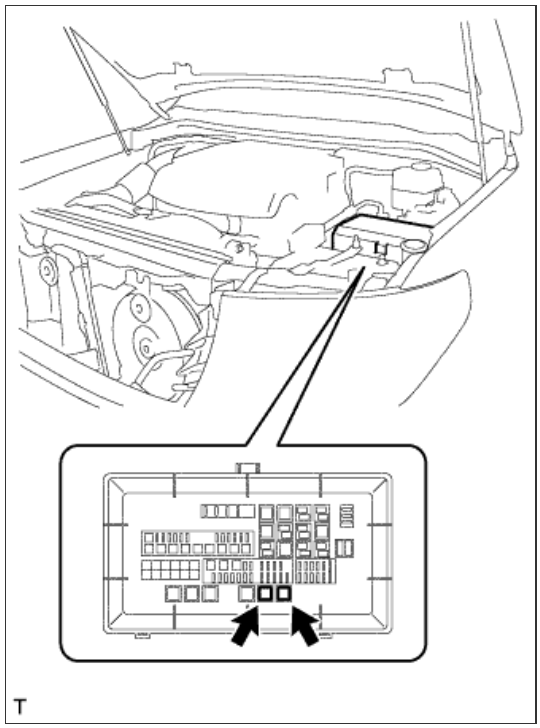
If the result is not as specified, replace the stop light control relay.

c. w/ Floor Under Cover:
Install the No. 1 under cover (Click here).

for Preparation Click here

1. INSPECT HEADLIGHT RELAY (HEAD HI, HEAD LO)

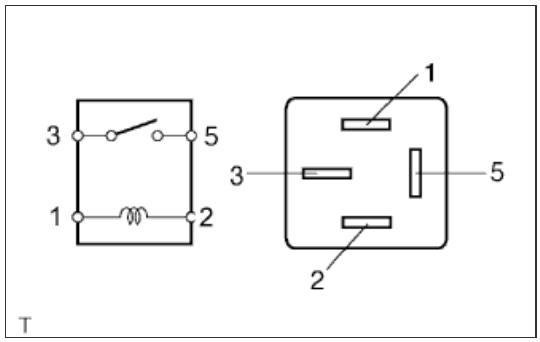
a. Remove the headlight relay from the engine room relay box.



b. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
3 - 5	When battery voltage is not applied to terminals 1 and 2	10 kΩ or higher
	When battery voltage is applied to terminals 1 and 2	Below 1 Ω

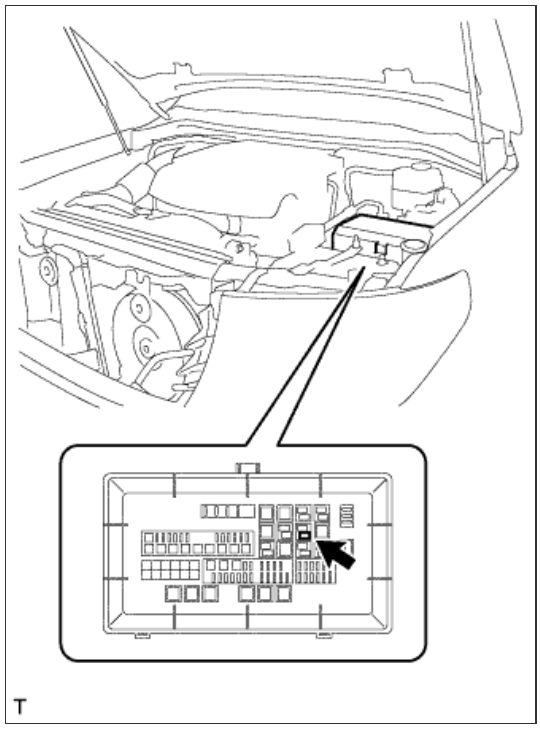


If the result is not as specified, replace the relay.

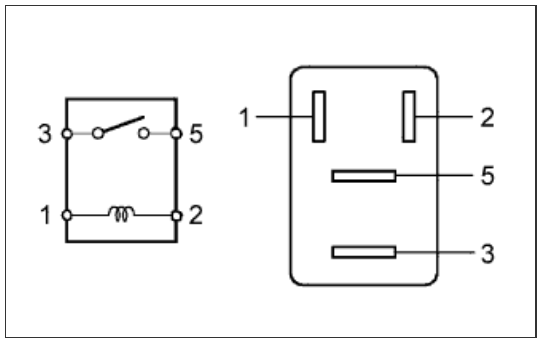
c. Install the headlight relay to the engine room relay box.

2. INSPECT FOG LIGHT RELAY (FR FOG)

a. Remove the fog light relay from the engine room relay box.



b. Measure the resistance according to the value(s) in the table below.



Standard Resistance:

Tester Connection	Condition	Specified Condition
3 - 5	When battery voltage is not applied to terminals 1 and 2	10 kΩ or higher
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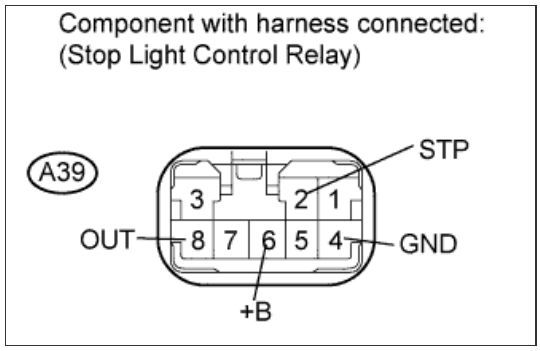
If the result is not as specified, replace the relay.

c. Install the fog light relay to the engine room relay box.

3. INSPECT STOP LIGHT CONTROL RELAY ASSEMBLY

a. w/ Floor Under Cover:
Remove the No. 1 under cover (Click here).

b. Measure the voltage according to the value(s) in the table below.



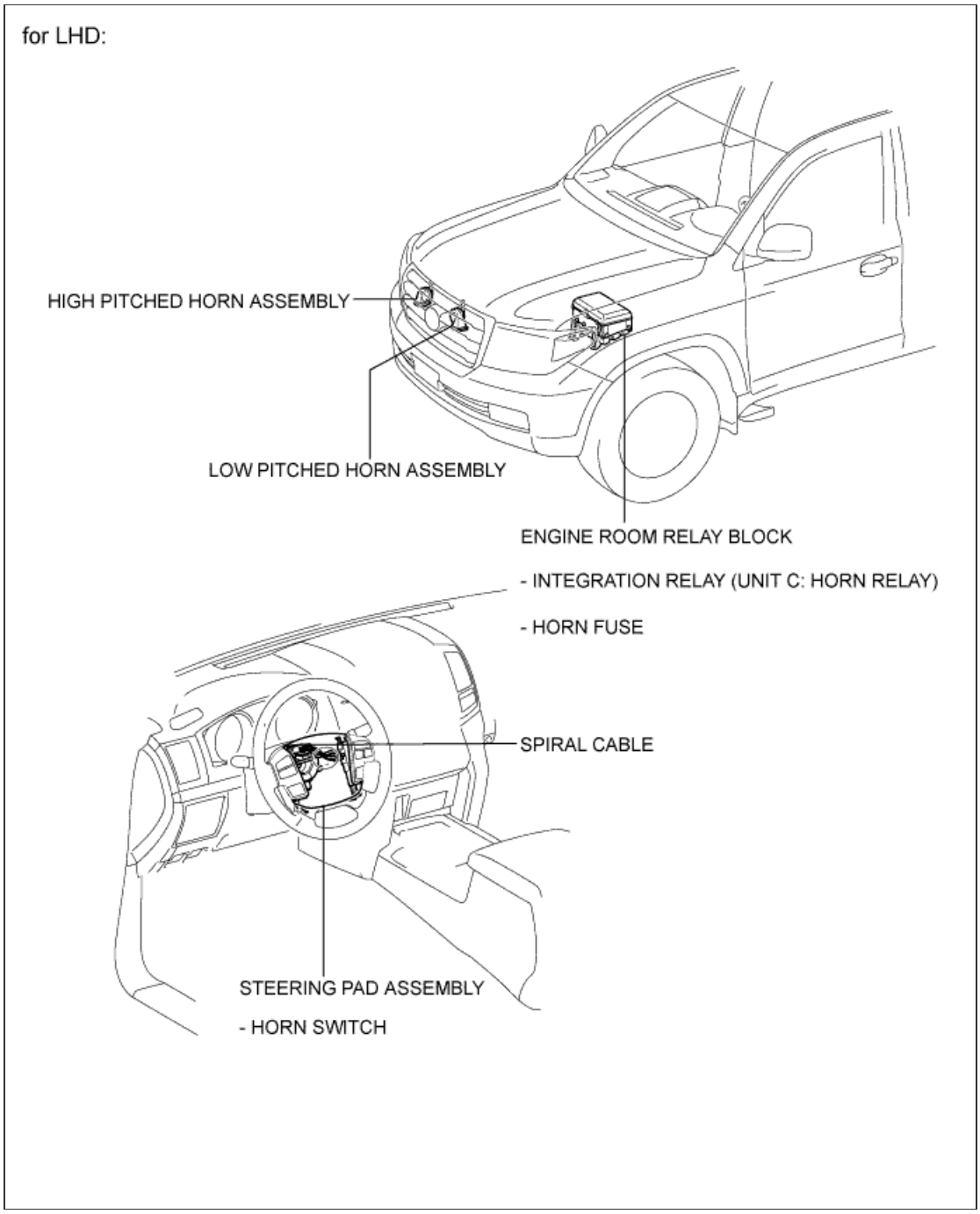
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	Stop light switch off	Below 1 V

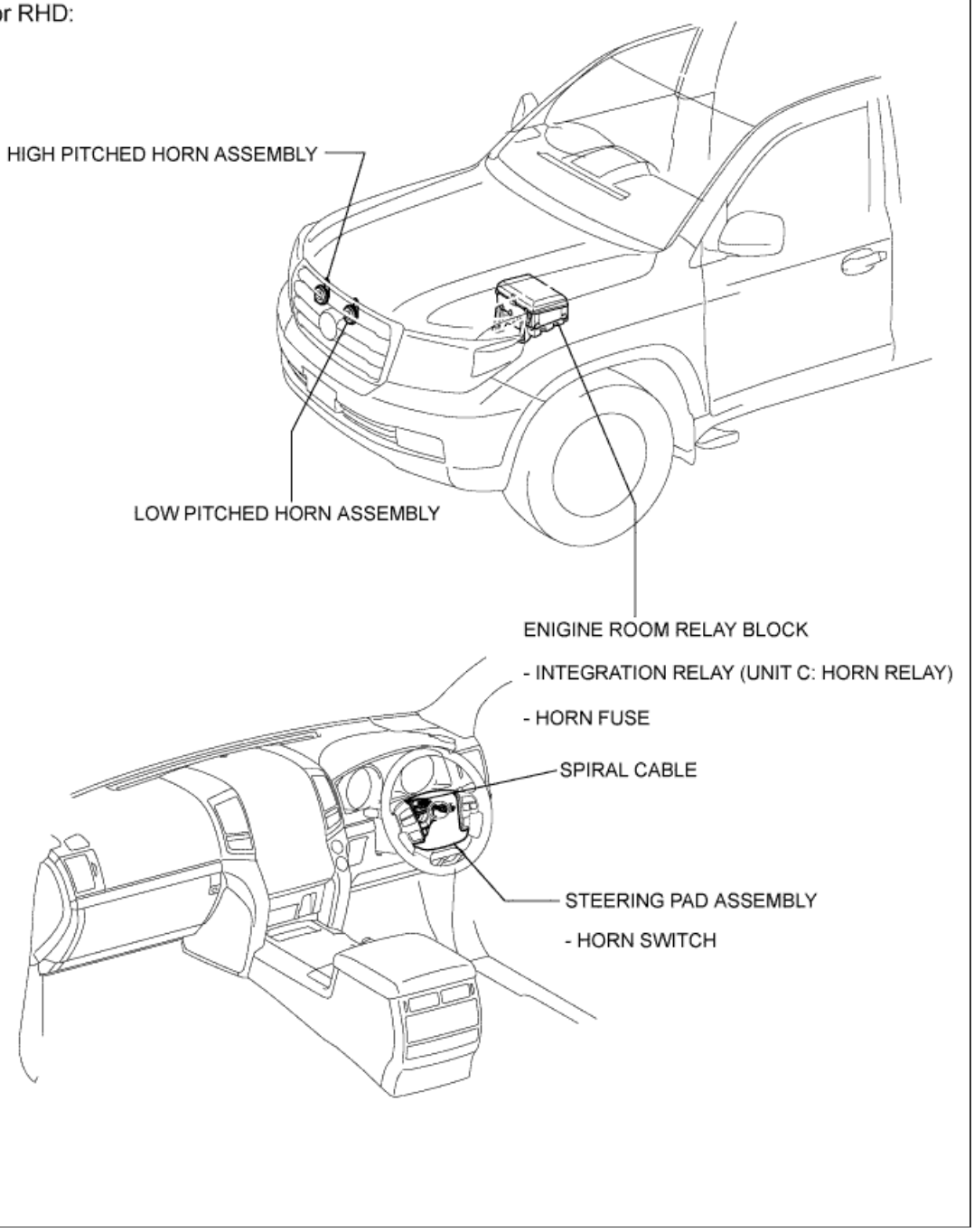
If the result is not as specified, replace the stop light control relay.

c. w/ Floor Under Cover:
Install the No. 1 under cover (Click here).

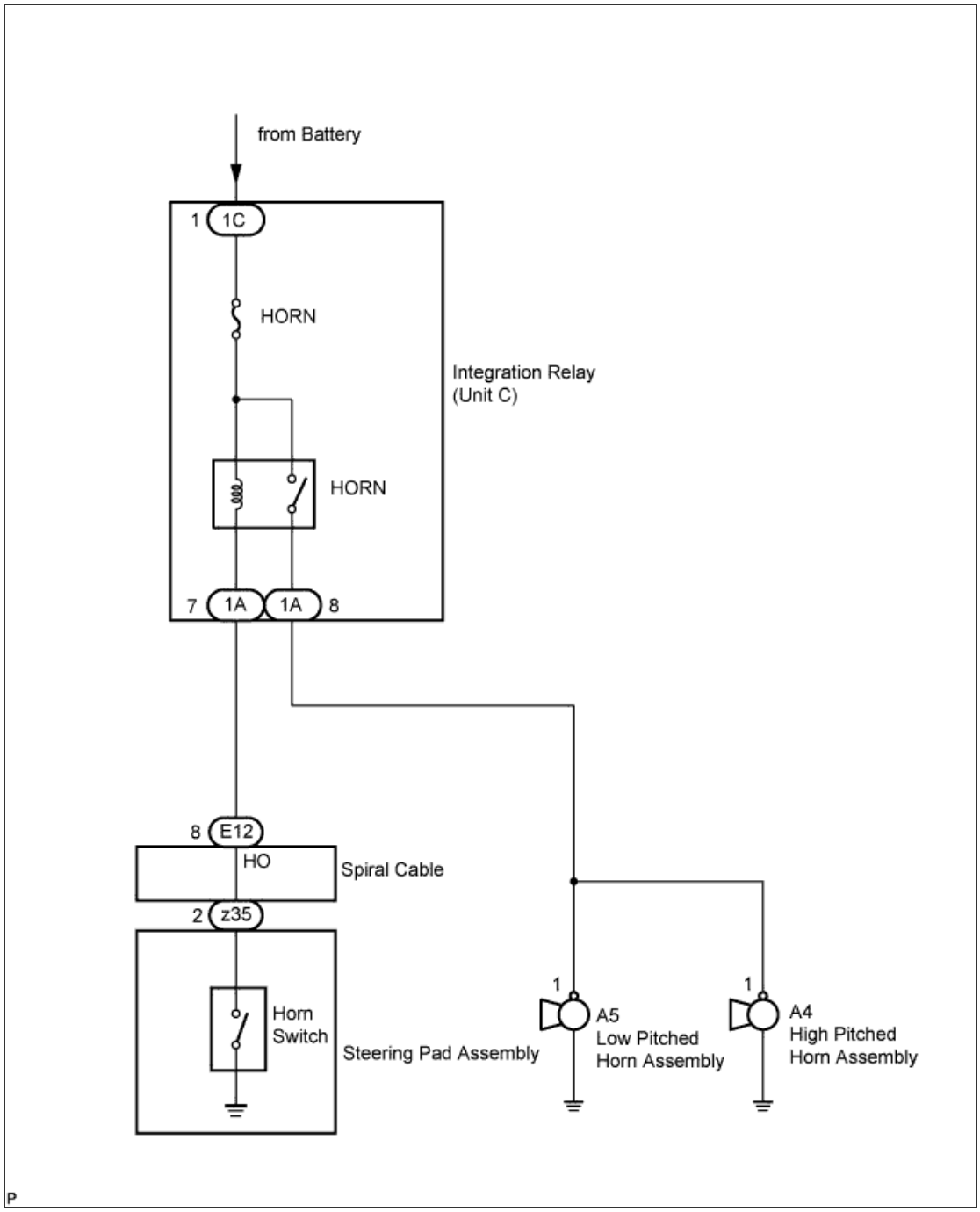
for Preparation Click here



for RHD:


HIGH PITCHED HORN ASSEMBLY
LOW PITCHED HORN ASSEMBLY
ENIGINE ROOM RELAY BLOCK
- INTEGRATION RELAY (UNIT C: HORN RELAY)
- HORN FUSE
SPIRAL CABLE
STEERING PAD ASSEMBLY
- HORN SWITCH

for Preparation Click here



for Preparation Click here

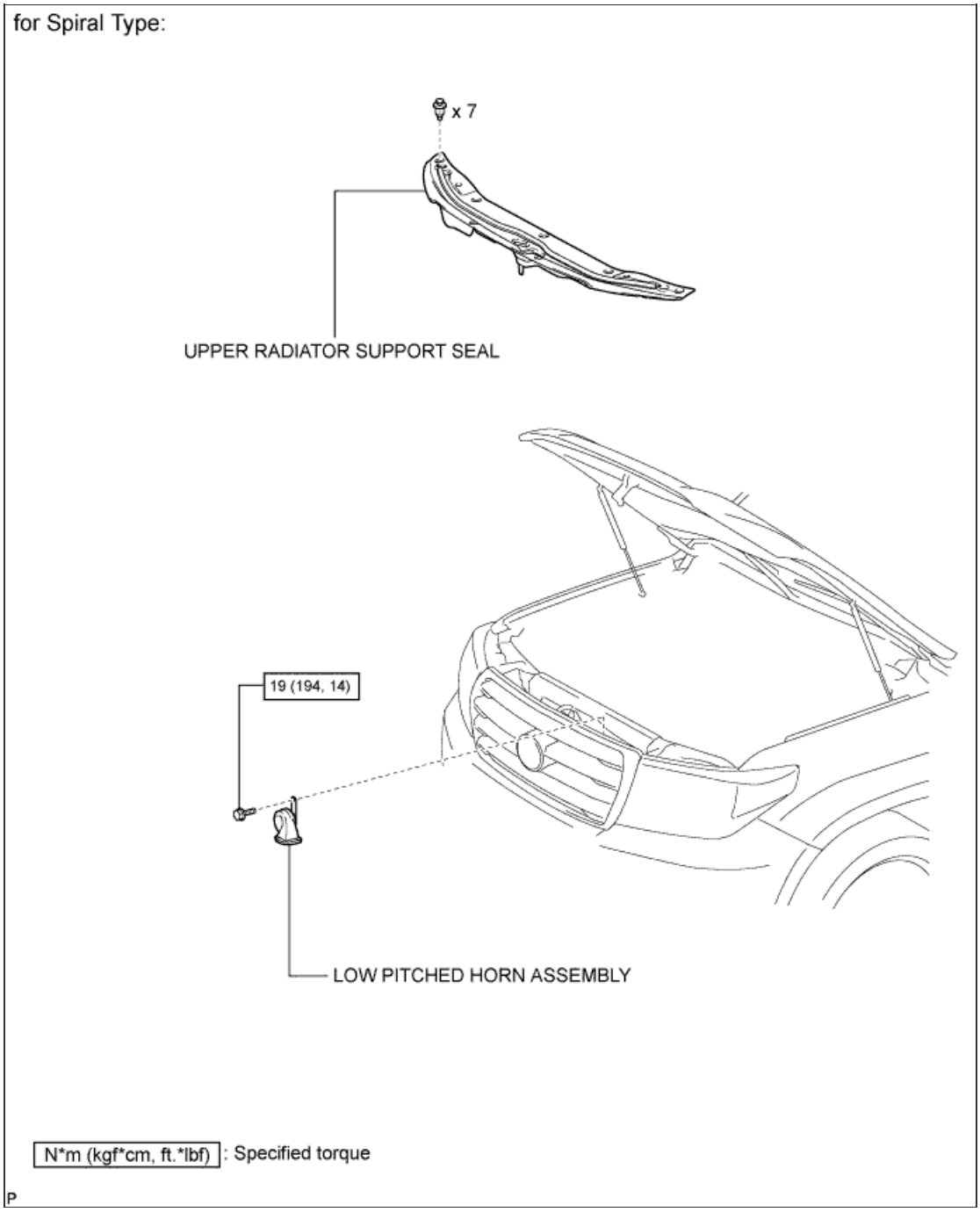
HINT:

Use the table below to help determine the cause of problem symptoms. If multiple suspected areas are listed, the potential causes of the symptoms are listed in order of probability in the "Suspected Area" column of the table. Check each symptom by checking the suspected areas in the order they are listed. Replace parts as necessary.

Horn System

Symptom	Suspected Area	See page
Horn does not sound	HORN fuse	Click here
	ow pitched horn	Click here
	High pitched horn	Click here
	Engine room relay block, integration relay (HORN relay)	Click here
	Steering pad assembly	-
	Spiral cable	-
	Wire harness	-

for Preparation Click here

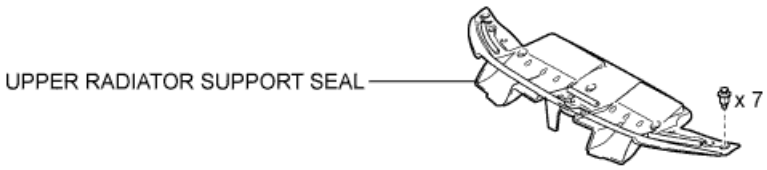


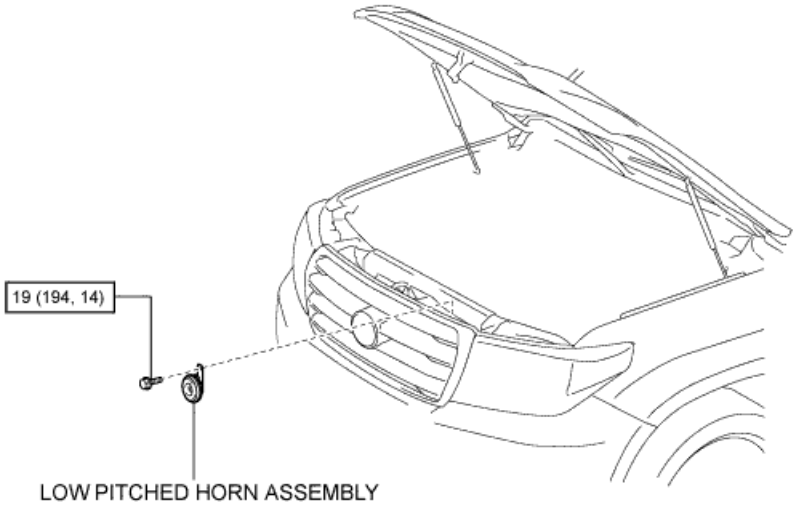
for Standard:

for 1GR-FE, 2UZ-FE:



for 1VD-FTV:

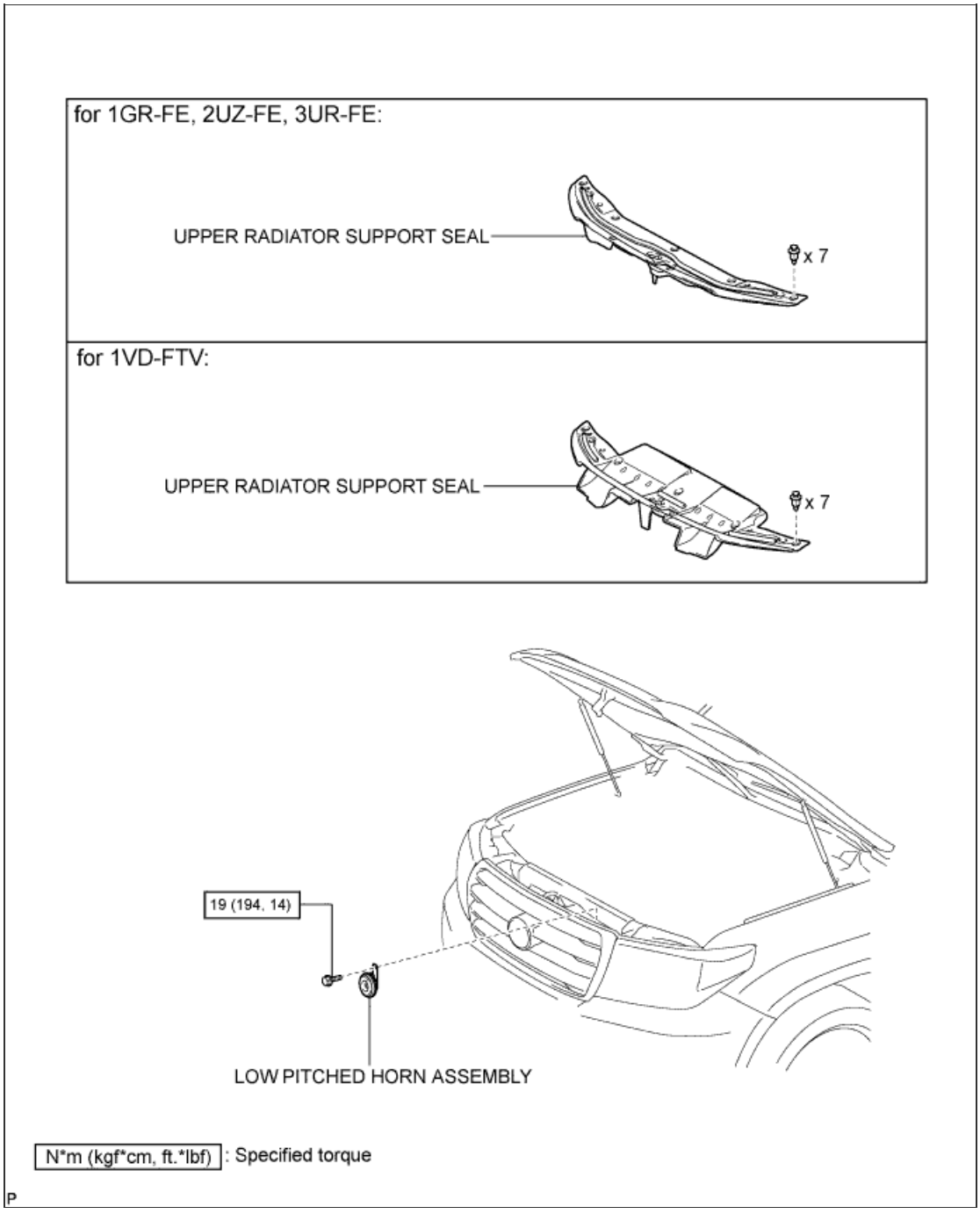




N*m (kgf*cm, ft.*lbf) : Specified torque

P

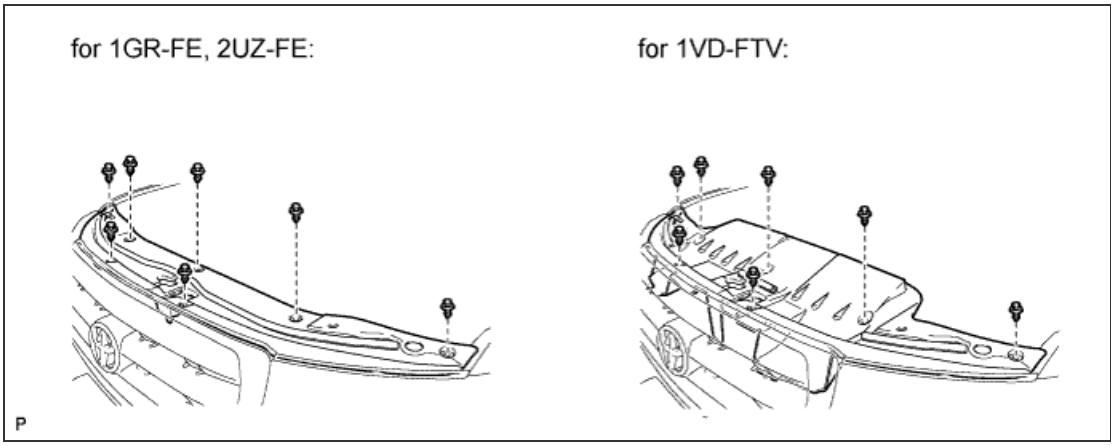
for Preparation Click here



for Preparation Click here

1. REMOVE UPPER RADIATOR UPPORT EAL

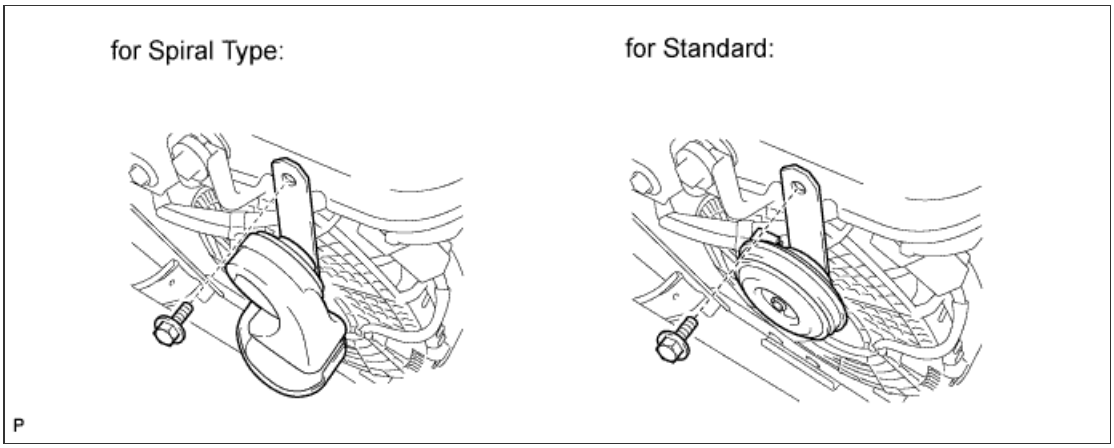
a. Remove the 7 clips and radiator support seal.



. REMOVE LOW PITCHED HORN A EMBLY

a. Remove the bolt and horn.

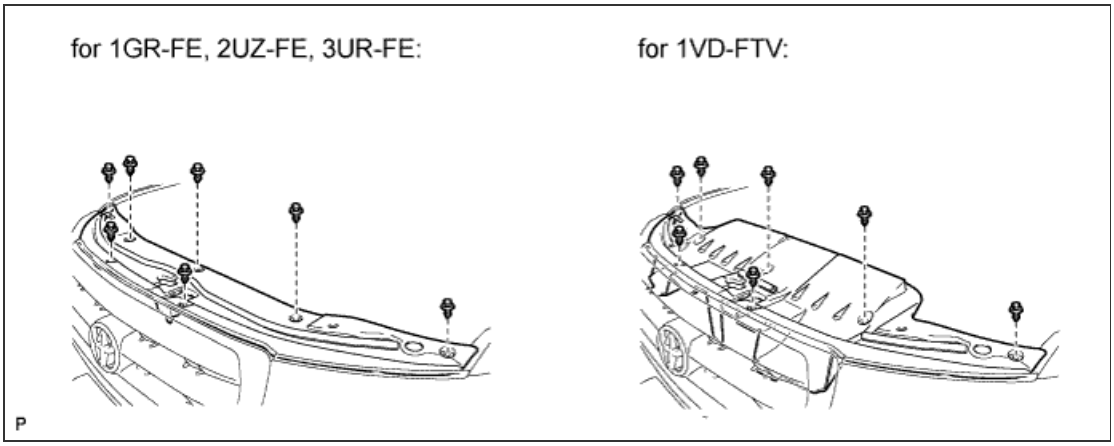
b. Disconnect the horn connector.



for Preparation Click here

1. REMOVE UPPER RADIATOR UPPORT EAL

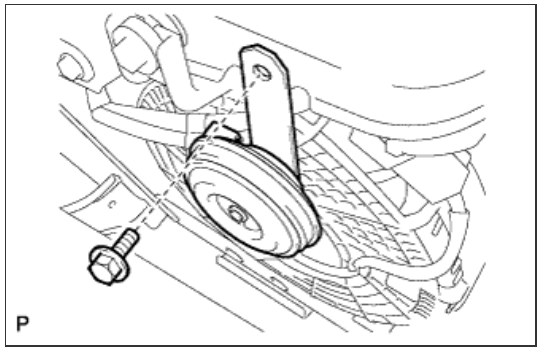
a. Remove the 7 clips and radiator support seal.



. REMOVE LOW PITCHED HORN A EMBLY

a. Remove the bolt and horn.

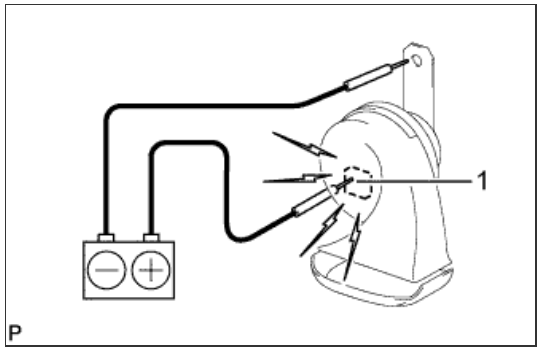
b. Disconnect the horn connector.



for Preparation Click here

1. INSPECT LOW PITCHED HORN ASSEMBLY (for Spiral Type)

a. Apply battery voltage and check operation of the horn, as shown in the table.



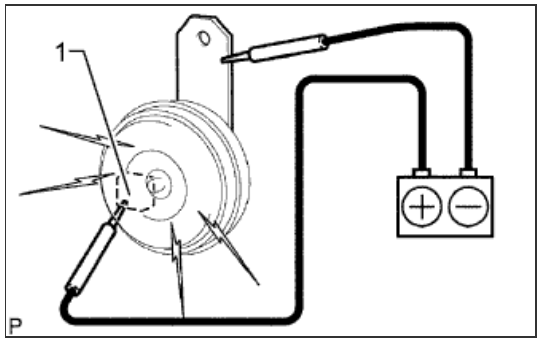
OK:

Measurement Condition	Specified Condition
Battery positive (+) → Terminal 1 Battery negative (-) → Body ground	Horn sounds

If the result is not as specified, replace the horn.

2. INSPECT LOW PITCHED HORN ASSEMBLY (for Standard)

a. Apply battery voltage and check operation of the horn, as shown in the table.



OK:

Measurement Condition	Specified Condition
Battery positive (+) → Terminal 1 Battery negative (-) → Body ground	Horn sounds

If the result is not as specified, replace the horn.

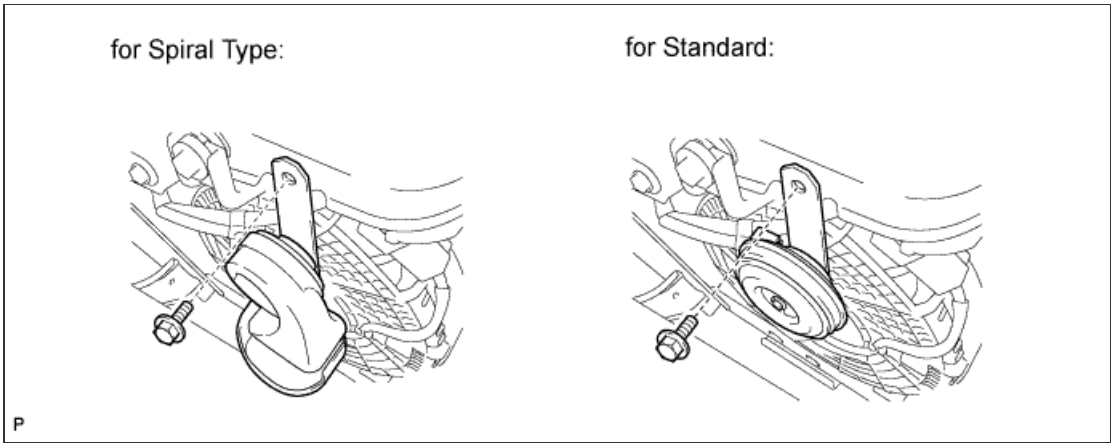
for Preparation Click here

1. INSTALL LOW PITCHED HORN ASSEMBLY

a. Connect the horn connector.

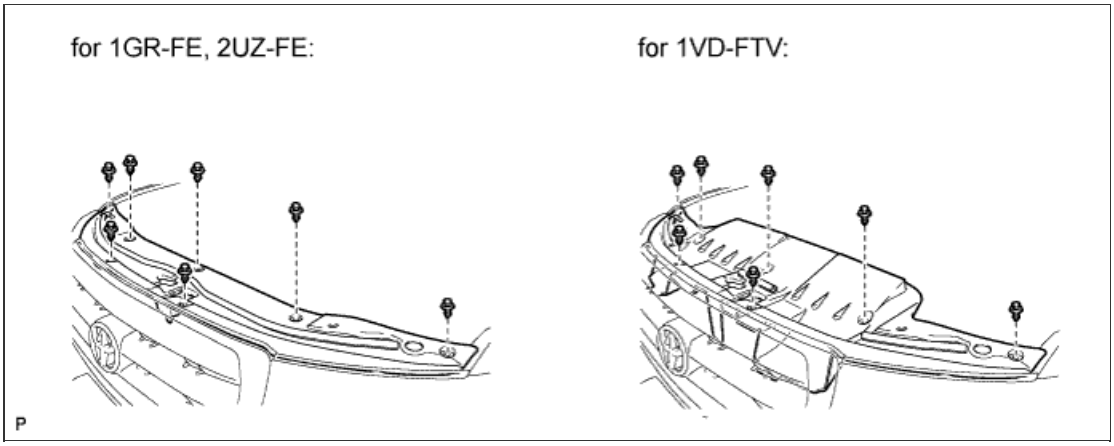
b. Install the horn with the bolt.

Torque:
19 N*m{ 194 kgf*cm , 14 ft.*lbf }



2. INSTALL UPPER RADIATOR SUPPORT SEAL

a. Install the radiator support seal with the clips.



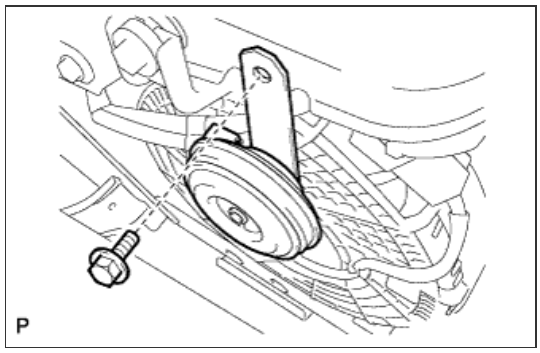
for Preparation Click here

1. INSTALL LOW PITCHED HORN ASSEMBLY

a. Connect the horn connector.

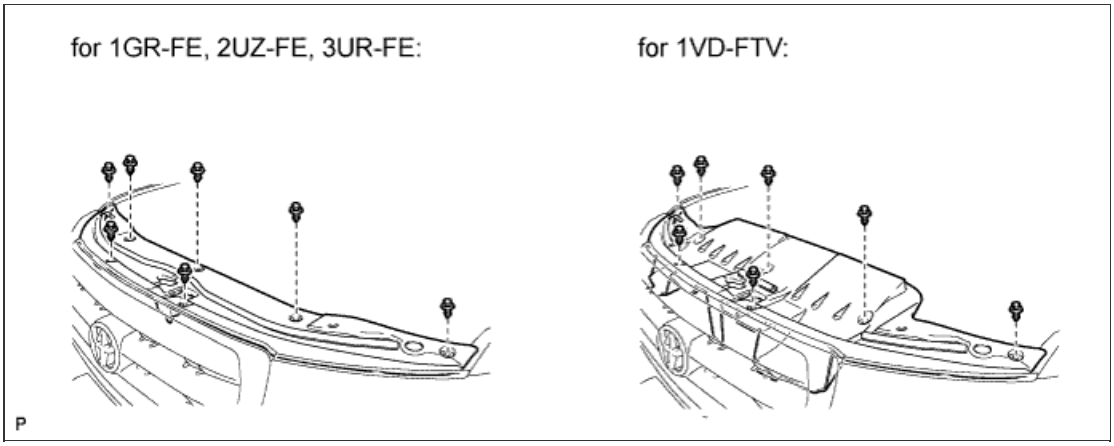
b. Install the horn with the bolt.

Torque:
19 N*m{ 194 kgf*cm , 14 ft.*lbf }

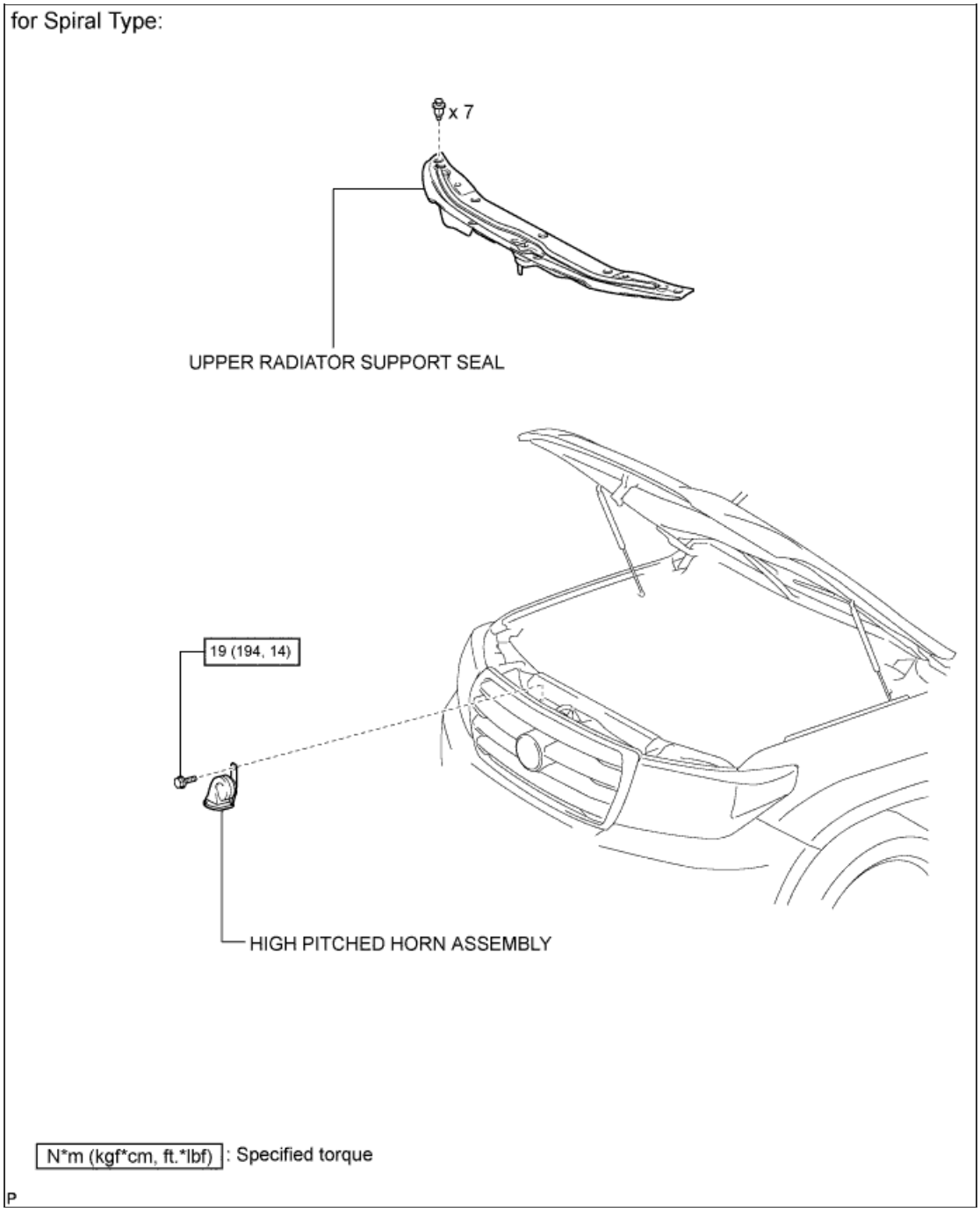


2. INSTALL UPPER RADIATOR SUPPORT SEAL

a. Install the radiator support seal with the clips.



for Preparation Click here



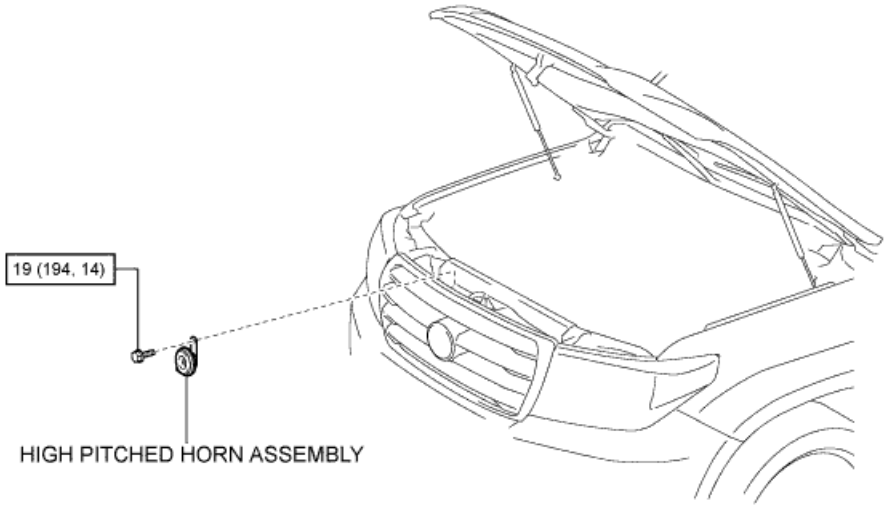
for Standard:

for 1GR-FE, 2UZ-FE:



for 1VD-FTV:

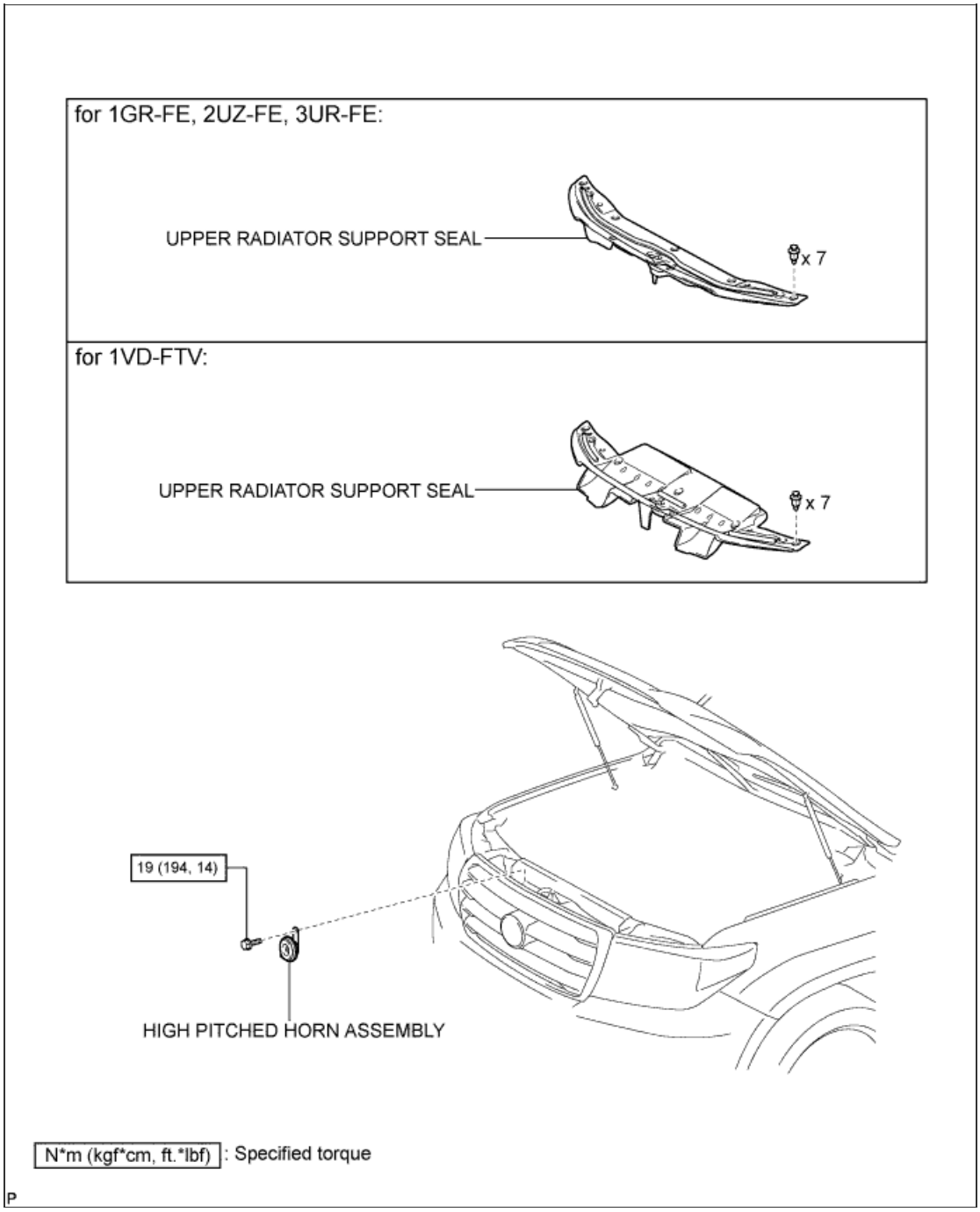




N*m (kgf*cm, ft.*lbf) : Specified torque

P

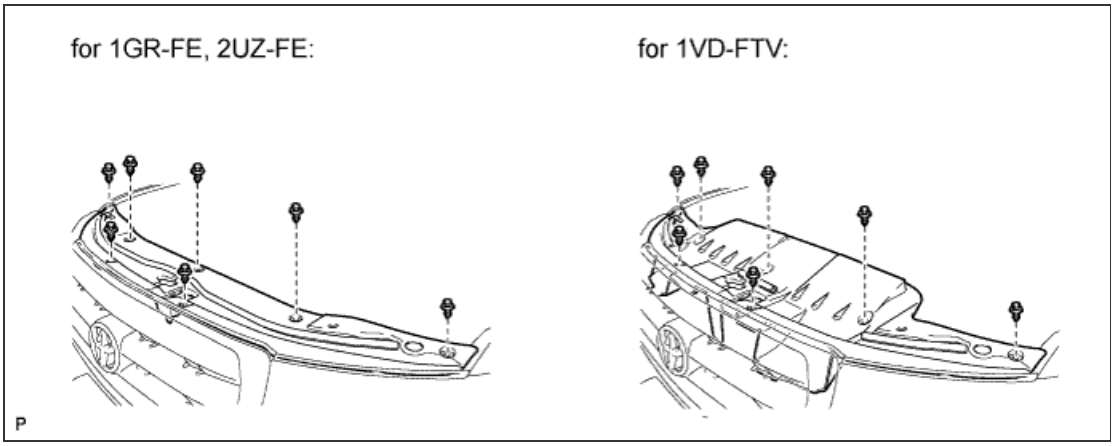
for Preparation [Click here]



for Preparation Click here

1. REMOVE UPPER RADIATOR SUPPORT SEAL

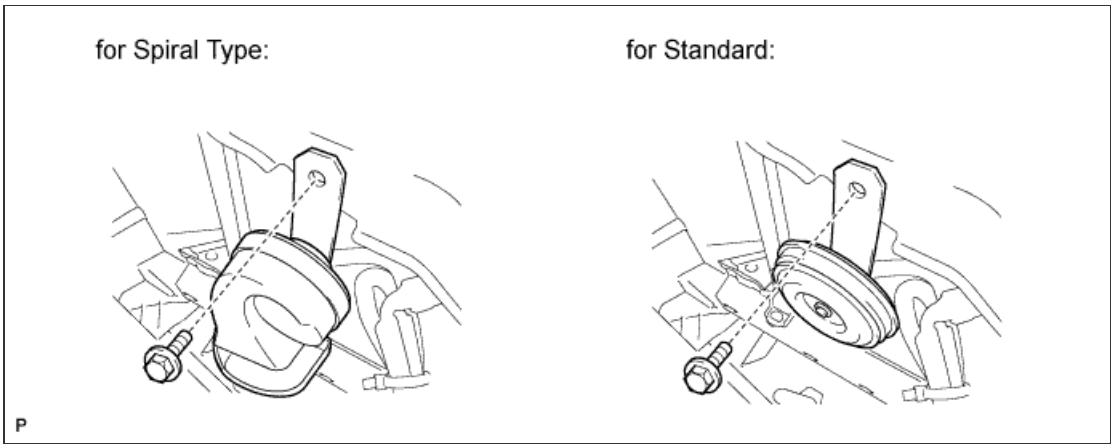
a. Remove the 7 clips and radiator support seal.



2. REMOVE HIGH PITCHED HORN ASSEMBLY

a. Remove the bolt and horn.

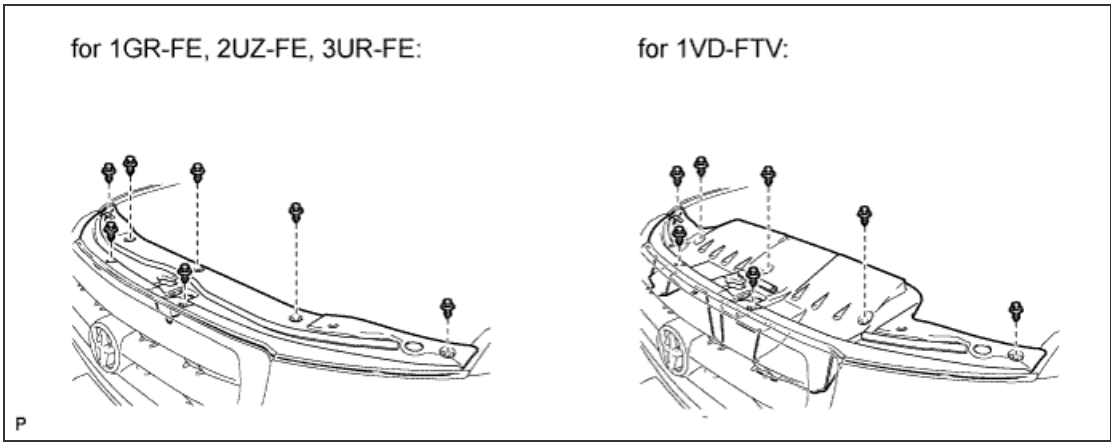
b. Disconnect the horn connector.



for Preparation Click here

1. REMOVE UPPER RADIATOR SUPPORT SEAL

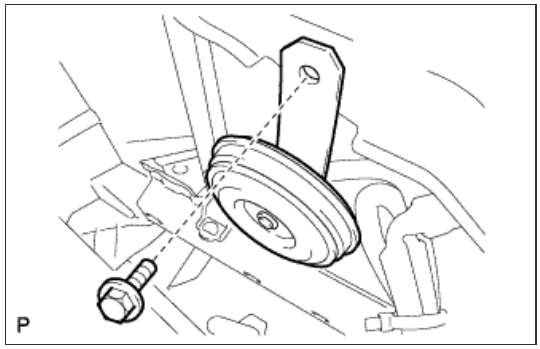
a. Remove the 7 clips and radiator support seal.



2. REMOVE HIGH PITCHED HORN ASSEMBLY

a. Remove the bolt and horn.

b. Disconnect the horn connector.



for Preparation Click here

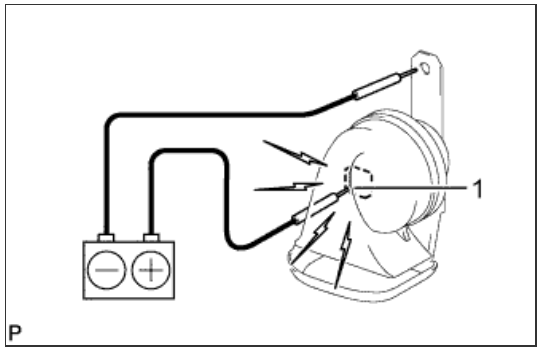
1. INSPECT HIGH PITCHED HORN ASSEMBLY (for Spiral Type)

a. Apply battery voltage and check operation of the horn, as shown in the table.

OK:

Measurement Condition	Specified Condition
Battery positive (+) → Terminal 1 Battery negative (-) → Body ground	Horn sounds

If the result is not as specified, replace the horn.



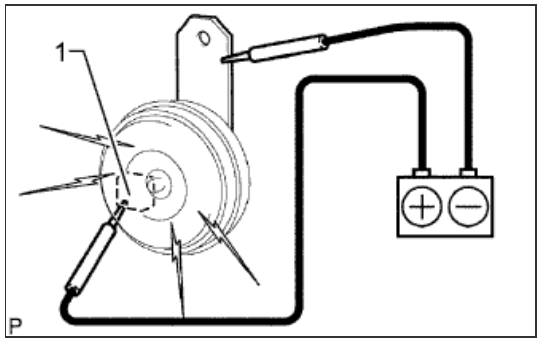
2. INSPECT HIGH PITCHED HORN ASSEMBLY (for Standard)

a. Apply battery voltage and check operation of the horn, as shown in the table.

OK:

Measurement Condition	Specified Condition
Battery positive (+) → Terminal 1 Battery negative (-) → Body ground	Horn sounds

If the result is not as specified, replace the horn.



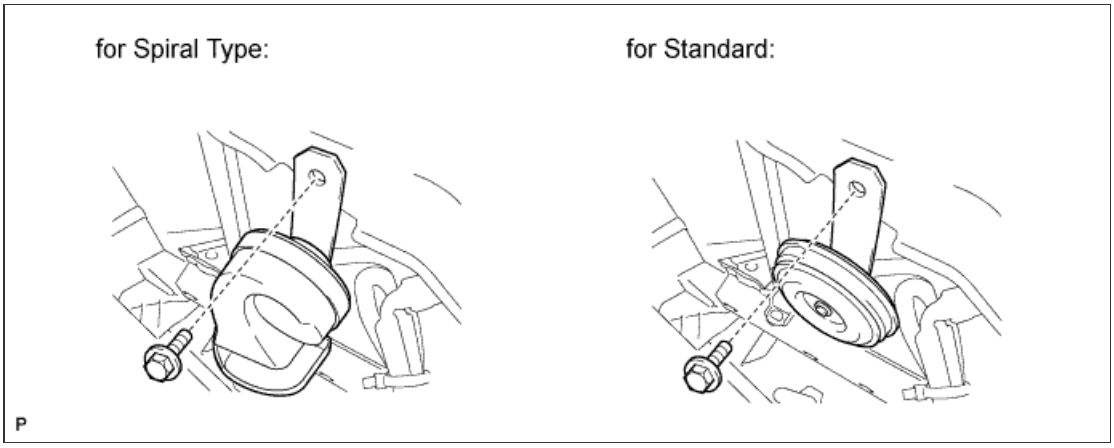
for Preparation Click here

1. INSTALL HIGH PITCHED HORN ASSEMBLY

a. Connect the horn connector.

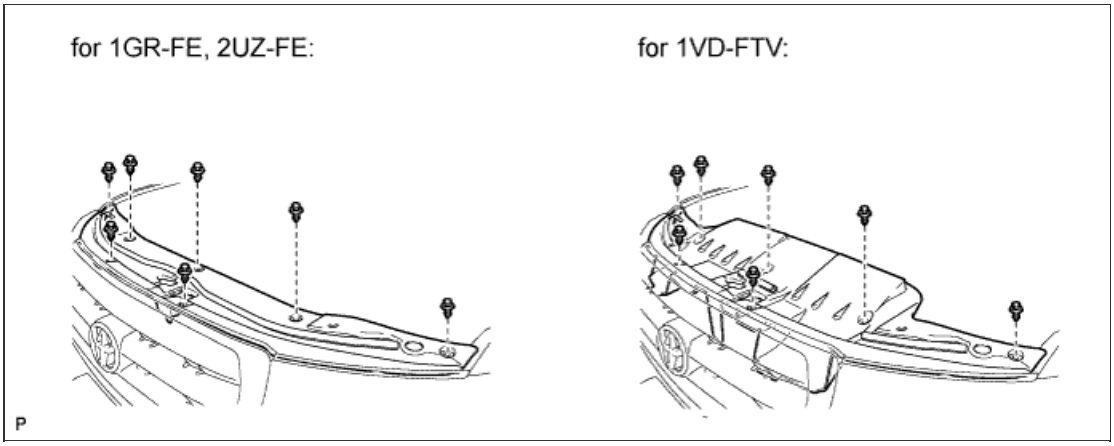
b. Install the horn with the bolt.

Torque:
19 N*m{ 194 kgf*cm , 14 ft.*lbf }



2. INSTALL UPPER RADIATOR SUPPORT SEAL

a. Install the radiator support seal with the clips.



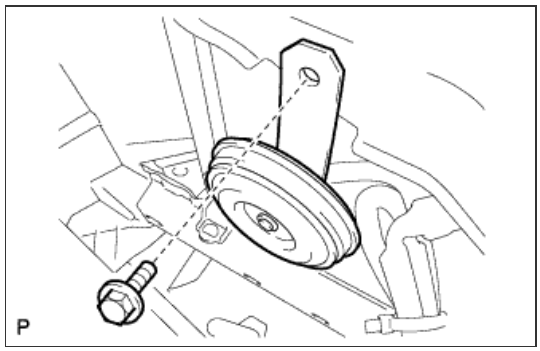
for Preparation Click here

1. INSTALL HIGH PITCHED HORN ASSEMBLY

a. Connect the horn connector.

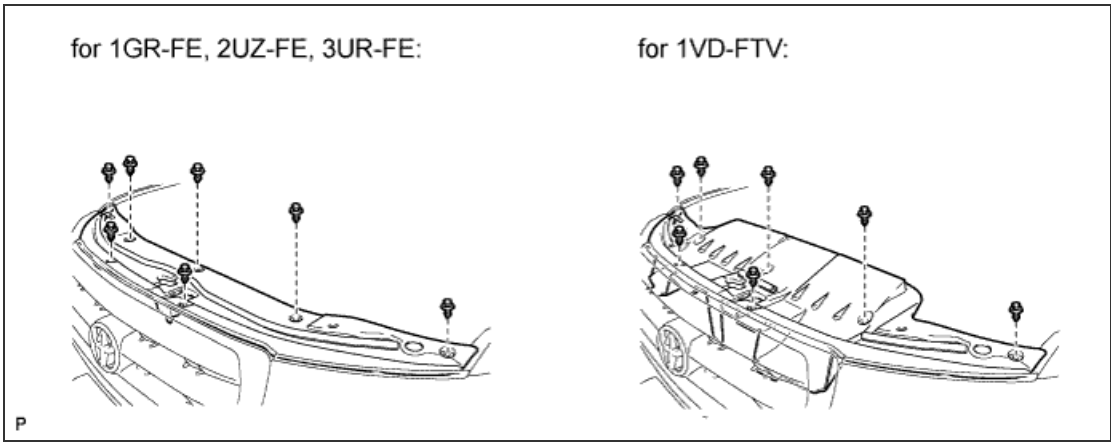
b. Install the horn with the bolt.

Torque:
19 N*m{ 194 kgf*cm , 14 ft.*lbf }



2. INSTALL UPPER RADIATOR SUPPORT SEAL

a. Install the radiator support seal with the clips.



for Preparation Click here

1. DISCONNECT CABLE FROM NEGATIVE BATTERY TERMINAL

CAUTION:

Wait at least 90 seconds after disconnecting the cable from the negative (-) battery terminal to disable the SRS system.

NOTICE:

When disconnecting the cable, some systems need to be initialized after the cable is reconnected (Click here).

2. REMOVE INTEGRATION RELAY (UNIT C)

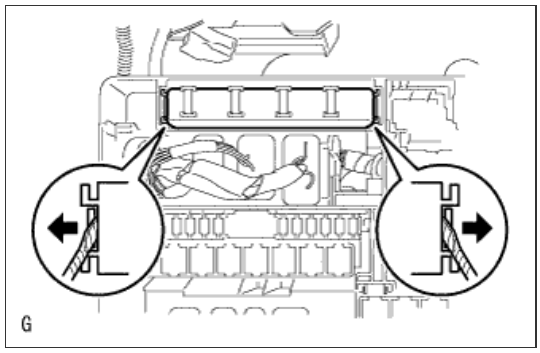
a. Remove the engine room relay block cover.

b. Using a screwdriver, detach the 2 claws and disconnect the integration relay from the engine room relay block.

HINT:

Tape the screwdriver tip before use.

c. Disconnect the 3 connectors.

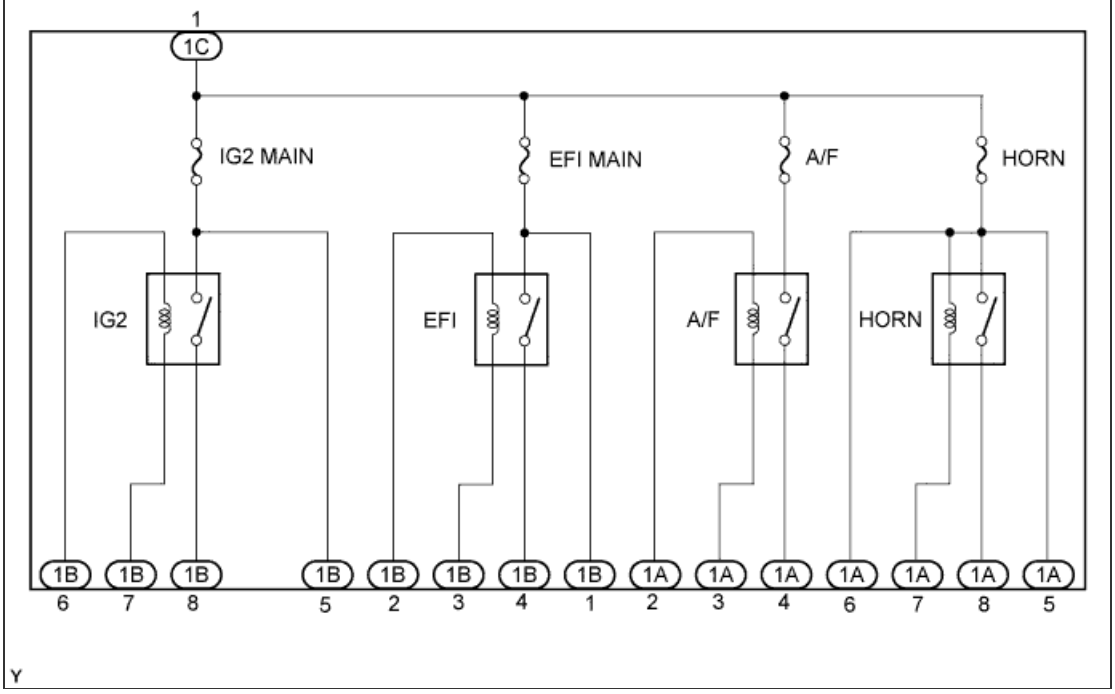


3. INSPECT INTEGRATION RELAY (HORN RELAY)

NOTICE:

- **Some relays are built into the integration relay (unit C). The integration relay cannot be disassembled. If there is a malfunction in the circuit of the integration relay, replace the integration relay.**
- **The internal circuit of the integration relay is as shown in the illustration below. Inspect the integration relay using the following procedures.**

Integration Relay (Unit C) Inner Diagram:



a. Measure the resistance of the HORN fuse.

i. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
HORN fuse	lways	Below 1 Ω

If the result is not as specified, replace the HORN fuse.

b. Measure the resistance of the horn relay circuit.

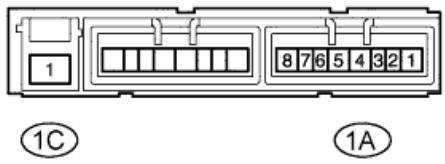
i. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
1 -8 - 1C-1	When battery voltage is not applied between 1 -7 and 1C-1	10 kΩ or higher
	When battery voltage is applied between 1 -7 and 1C-1	Below 1 Ω

If the result is not as specified, replace the integration relay.

Component without harness connected:
(Integration Relay)



4. INSTALL INTEGRATION RELAY (UNIT C)

a. Connect the 3 connectors.

b. Install the integration relay to the engine room relay block.

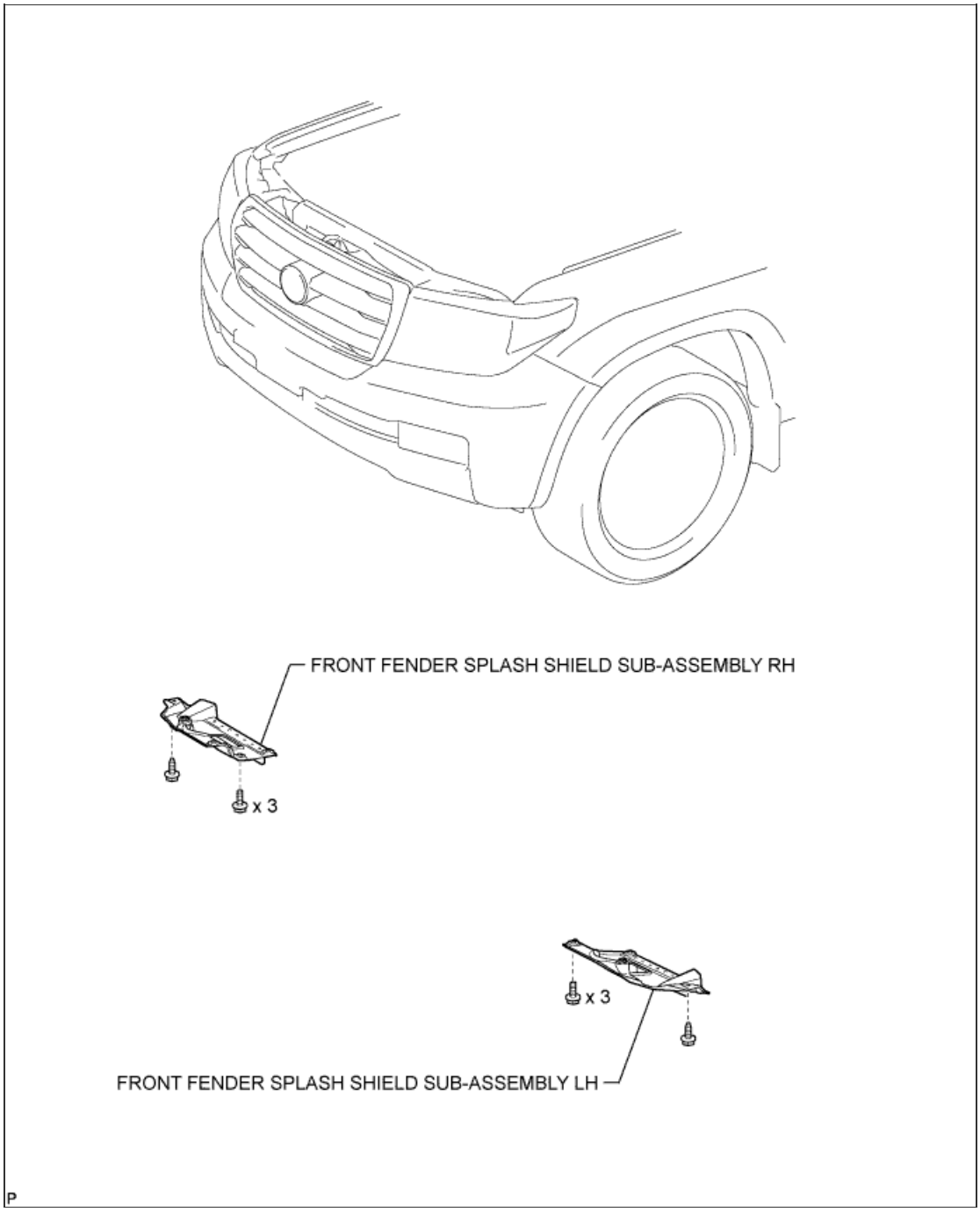
c. Install the engine room relay block cover.

5. CONNECT CABLE TO NEGATIVE BATTERY TERMINAL

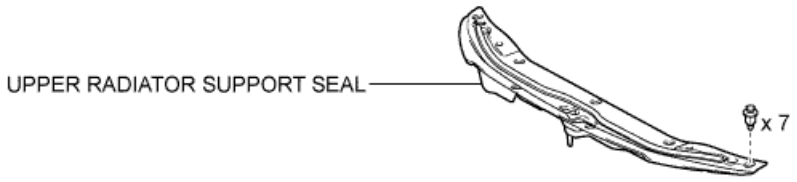
NOTICE:

When disconnecting the cable, some systems need to be initialized after the cable is reconnected (Click here).

for Preparation Click here

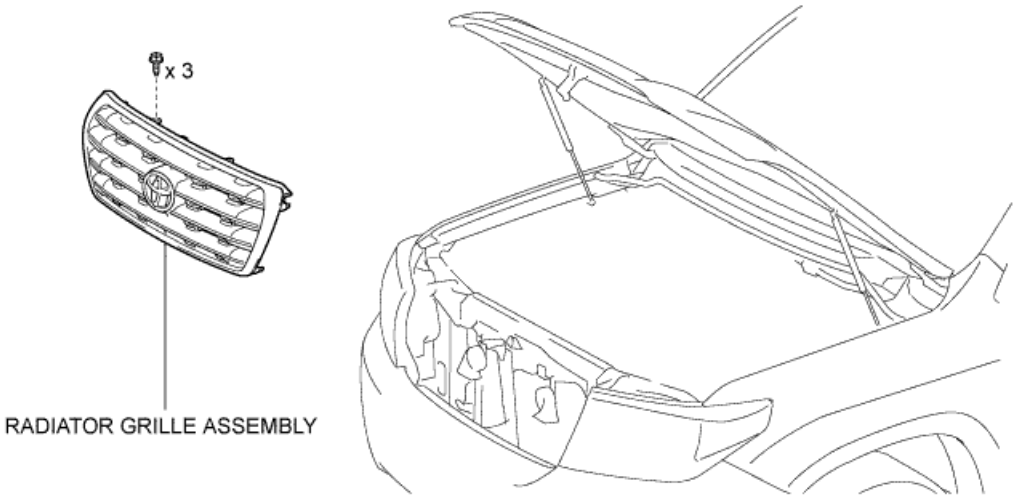


for 1GR-FE, 2UZ-FE:

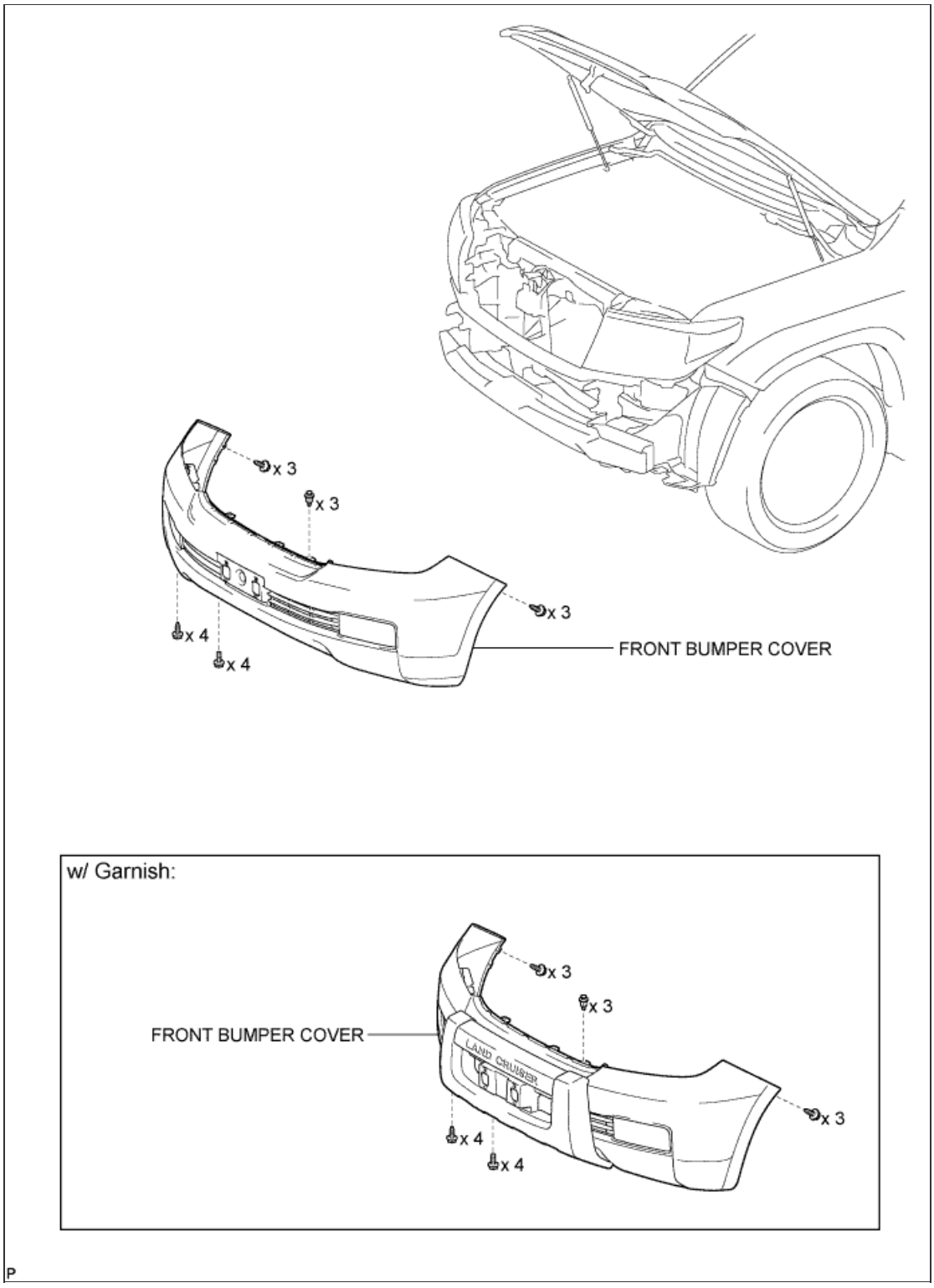


for 1VD-FTV:

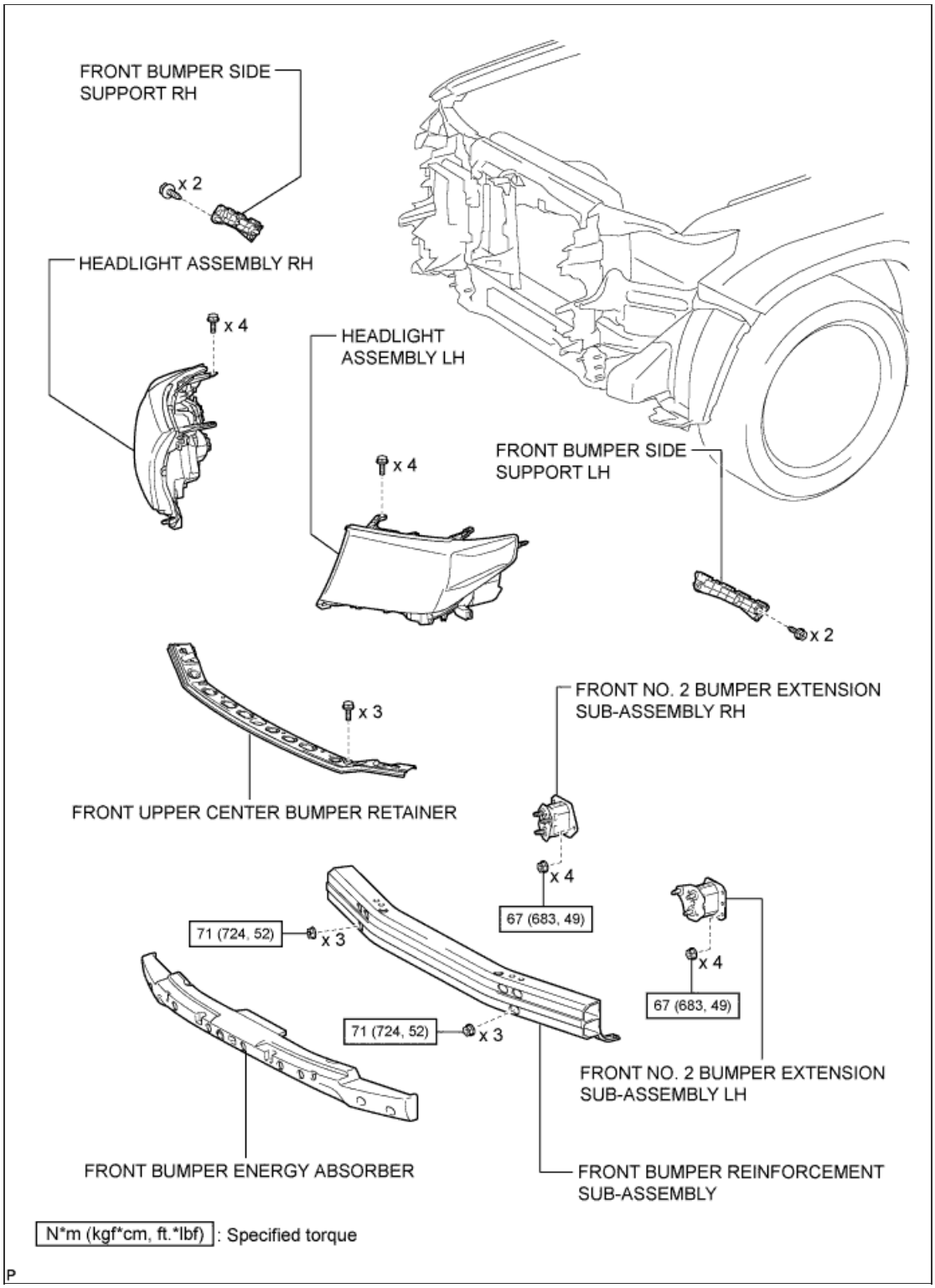




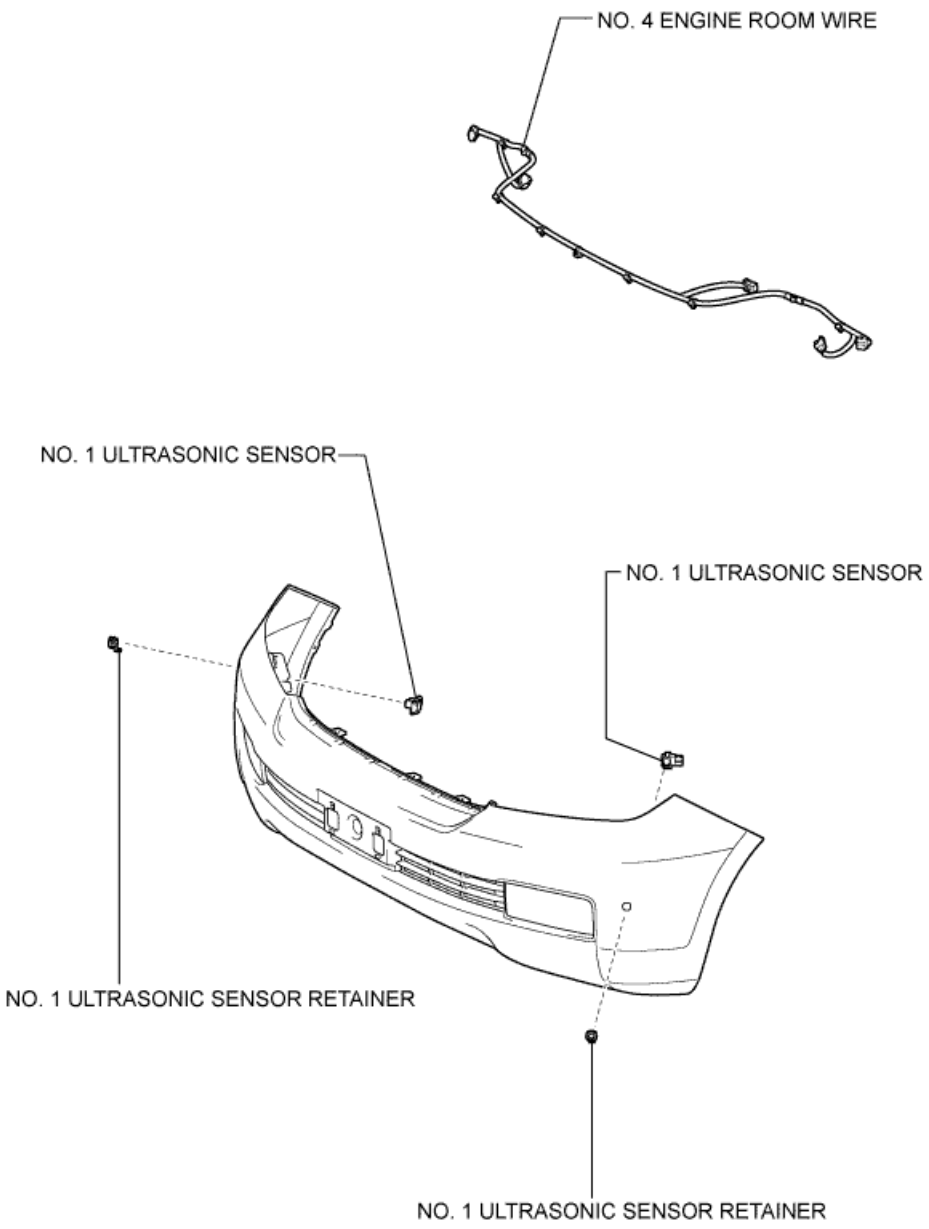
P


x 3
x 3
x 3
x 4
x 4
FRONT BUMPER COVER
w/ Garnish:
FRONT BUMPER COVER
x 3
x 3
x 3
x 4
x 4
LAND CRUISER

P

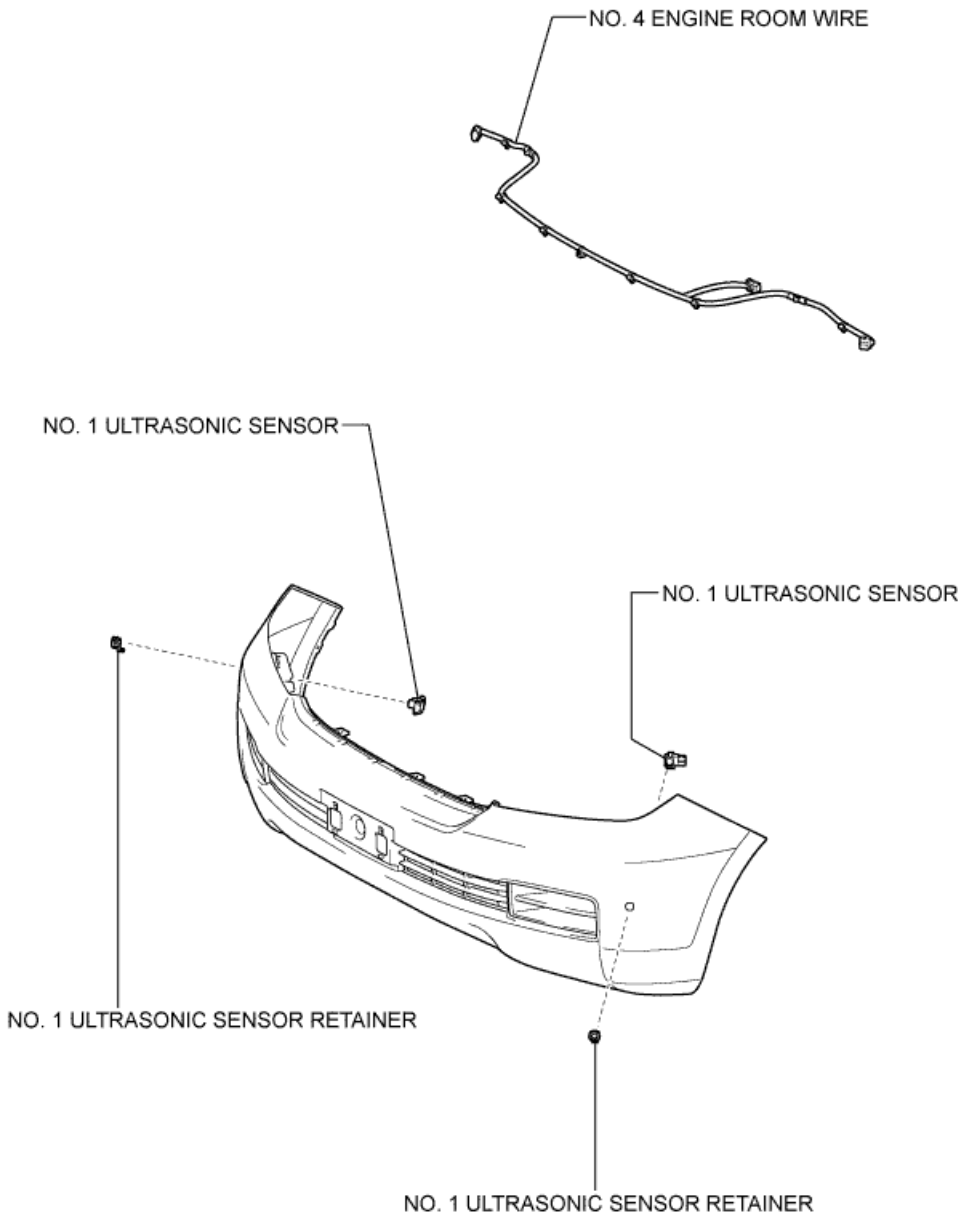

FRONT BUMPER SIDE SUPPORT RH
x 2
HEADLIGHT ASSEMBLY RH
x 4
HEADLIGHT ASSEMBLY LH
x 4
FRONT BUMPER SIDE SUPPORT LH
x 2
x 3
FRONT UPPER CENTER BUMPER RETAINER
FRONT NO. 2 BUMPER EXTENSION SUB-ASSEMBLY RH
x 4
67 (683, 49)
71 (724, 52)
x 3
x 4
67 (683, 49)
71 (724, 52)
x 3
FRONT NO. 2 BUMPER EXTENSION SUB-ASSEMBLY LH
FRONT BUMPER ENERGY ABSORBER
FRONT BUMPER REINFORCEMENT SUB-ASSEMBLY
N*m (kgf*cm, ft.*lbf) : Specified torque
P

w/ TOYOTA Parking Assist-sensor System, w/ Fog Light:



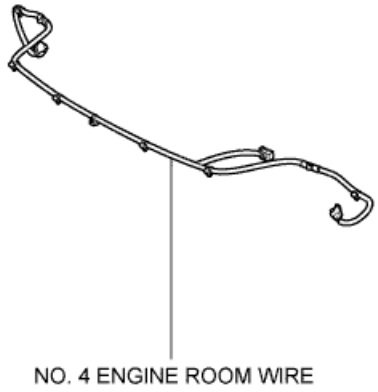
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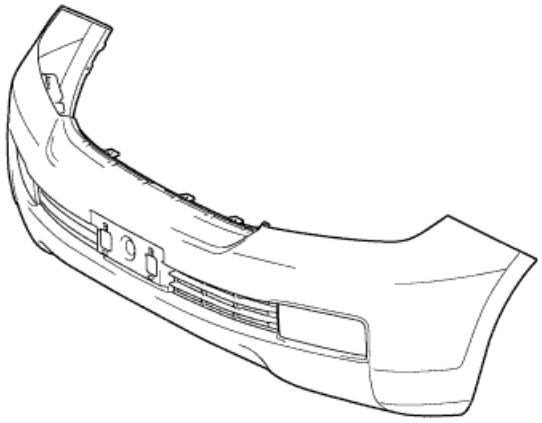
w/ TOYOTA Parking Assist-sensor System, w/o Fog Light:



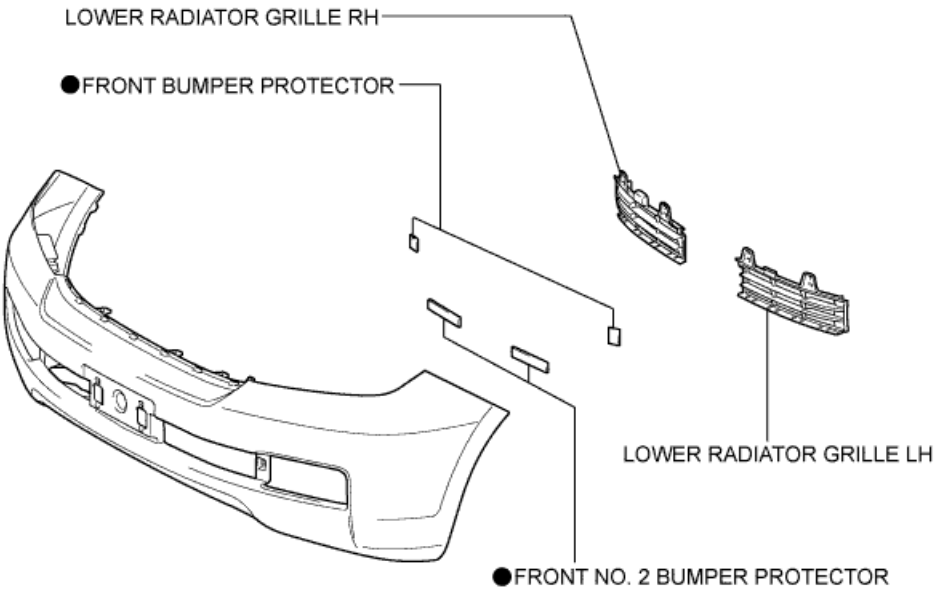
P

w/o TOYOTA Parking Assist-sensor System, w/ Fog Light:

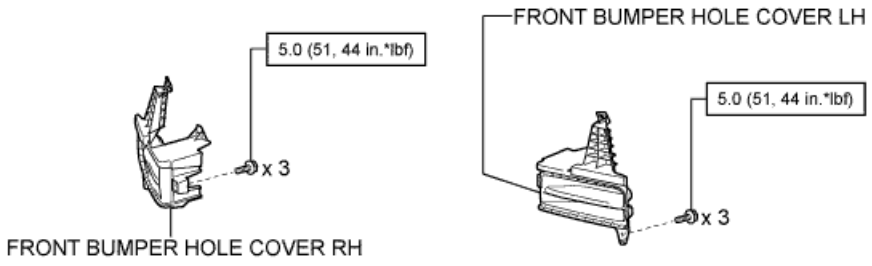




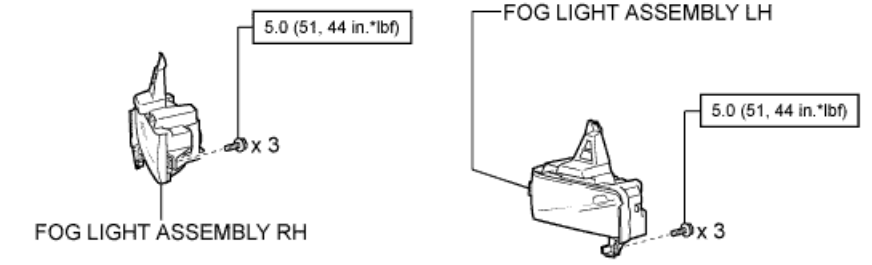
P



w/o Fog Light:



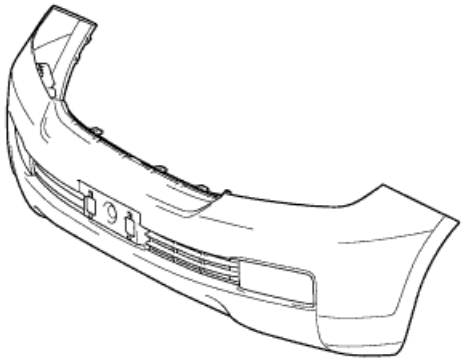
w/ Fog Light:



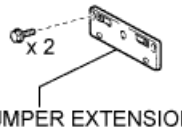
N*m (kgf*cm, ft.*lbf) : Specified torque

● Non-reusable part

P

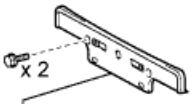


for Type A:



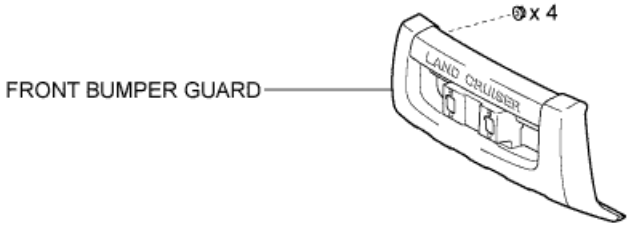
FRONT BUMPER EXTENSION
MOUNTING BRACKET

for Type B:



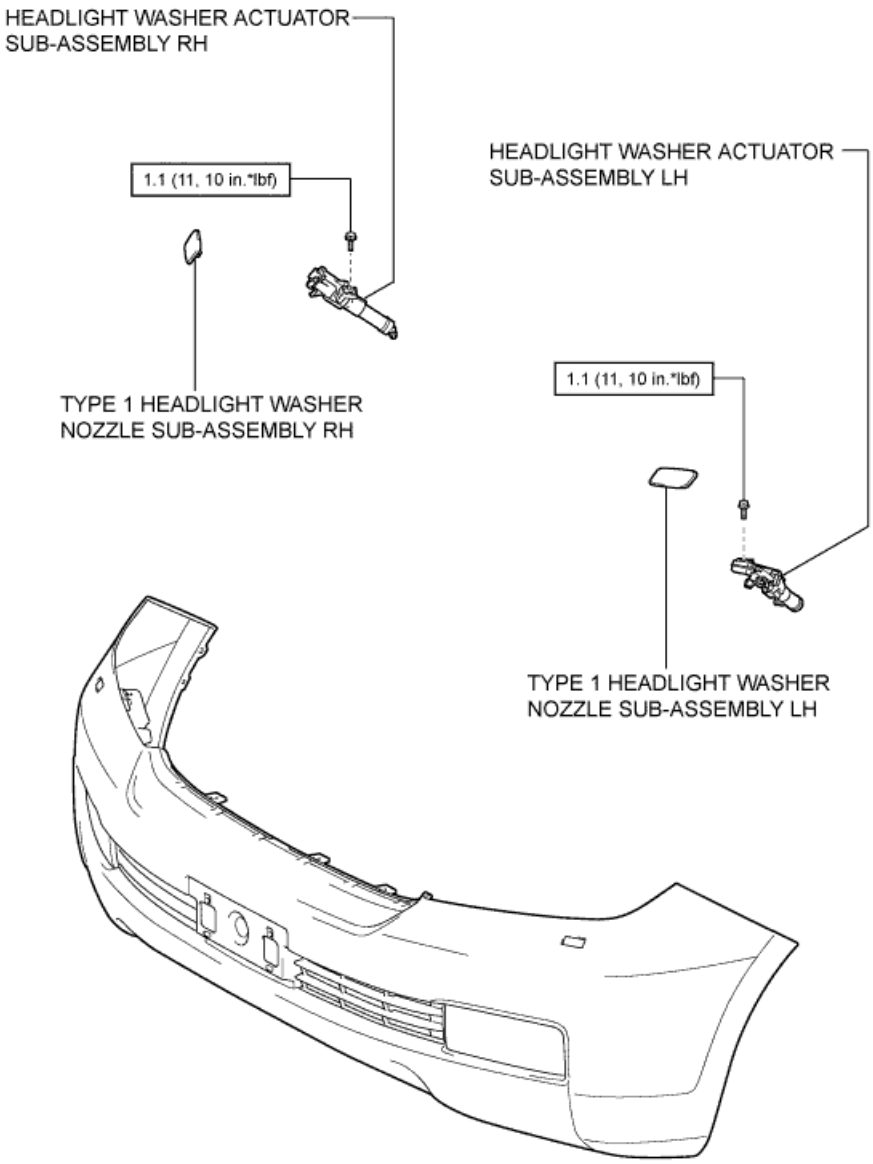
FRONT BUMPER EXTENSION
MOUNTING BRACKET

w/ Garnish:



P

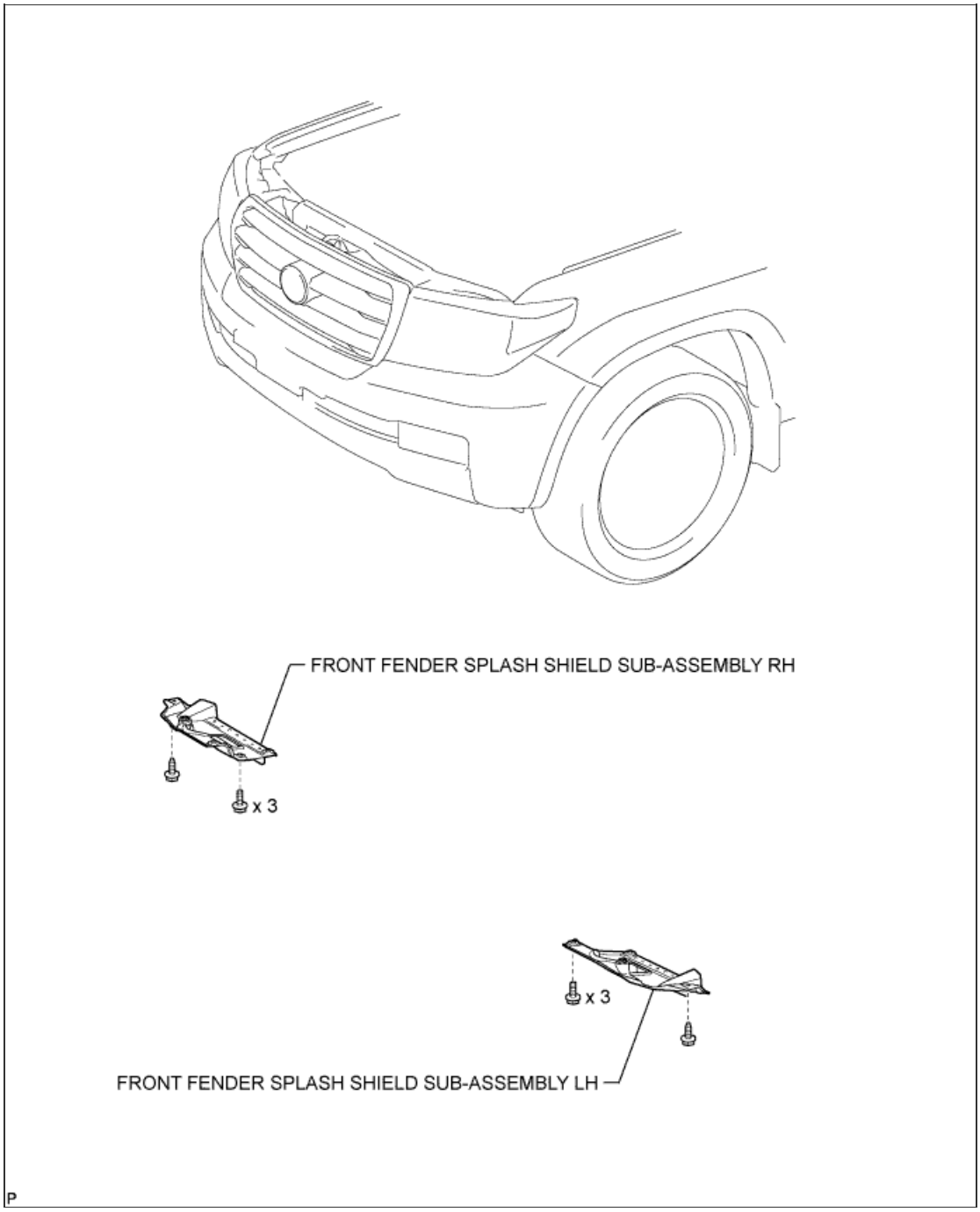
w/ Headlight Cleaner System:



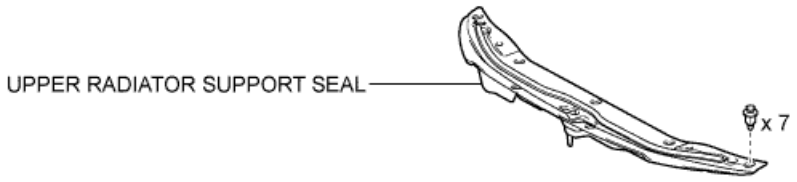
N*m (kgf*cm, ft.*lbf) : Specified torque

P

for Preparation Click here

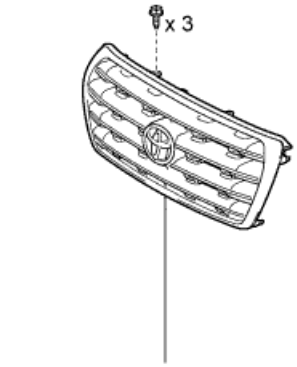


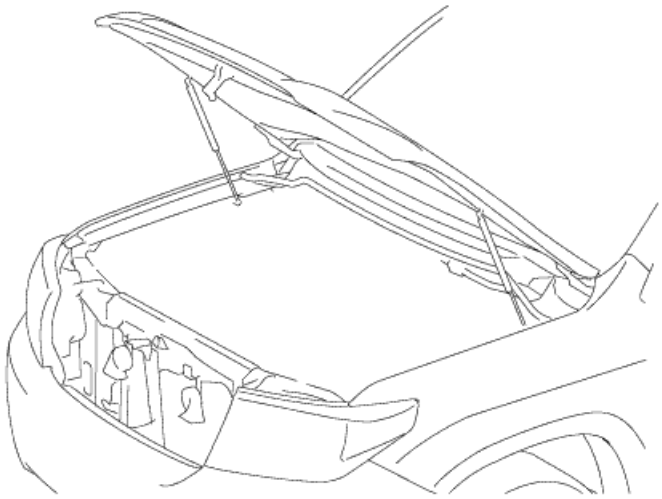
for 1GR-FE, 2UZ-FE, 3UR-FE:



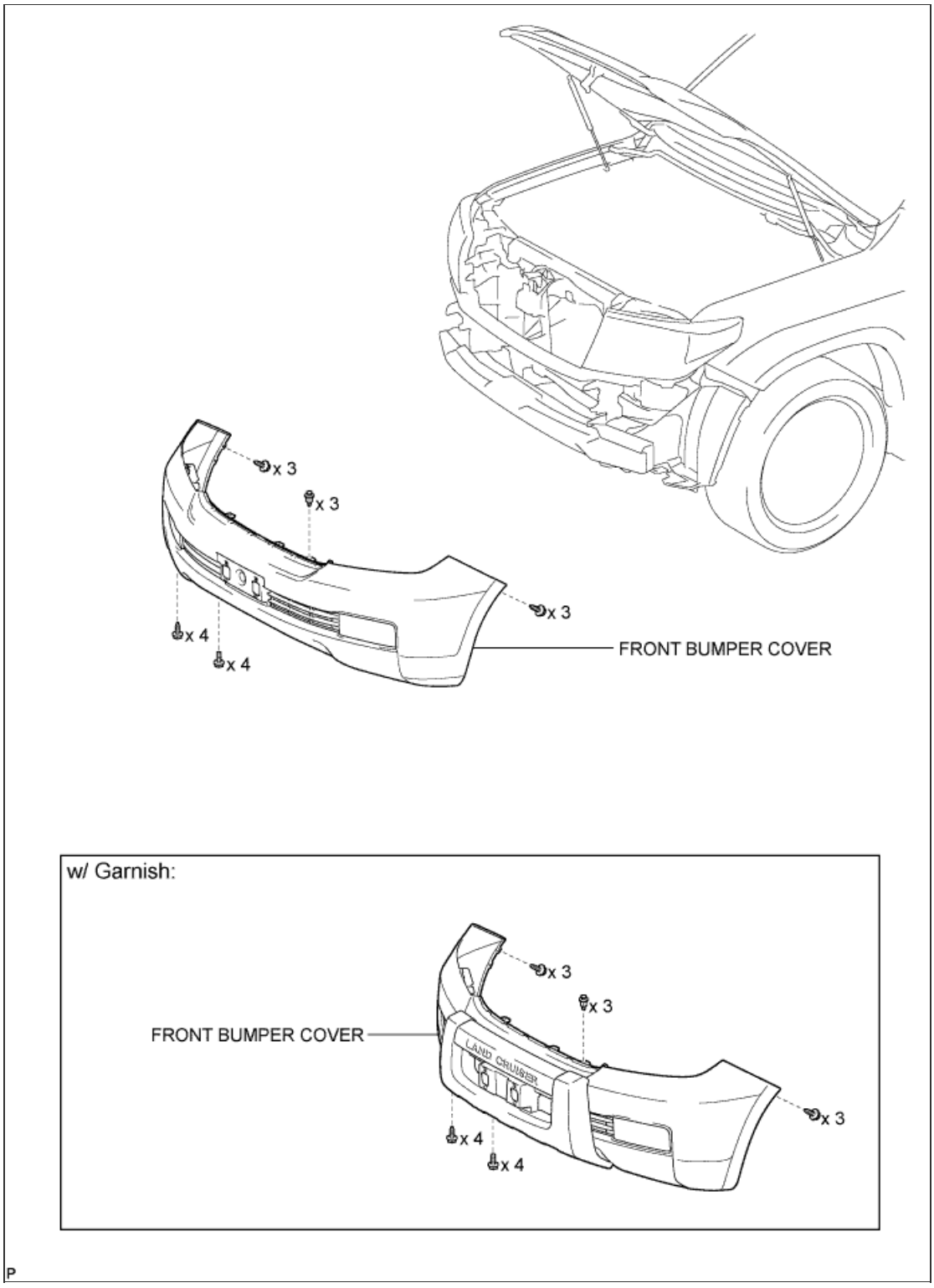
for 1VD-FTV:



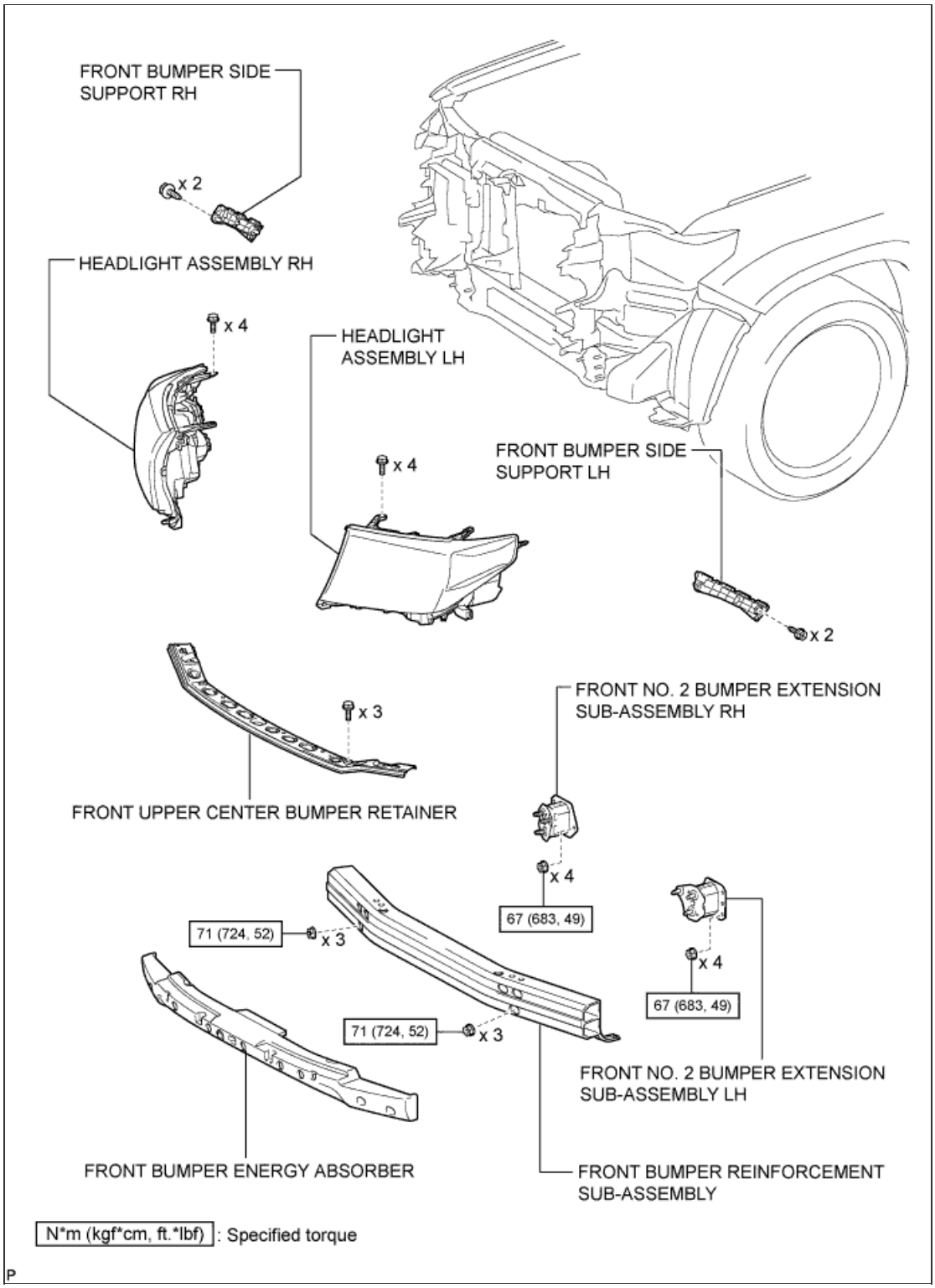




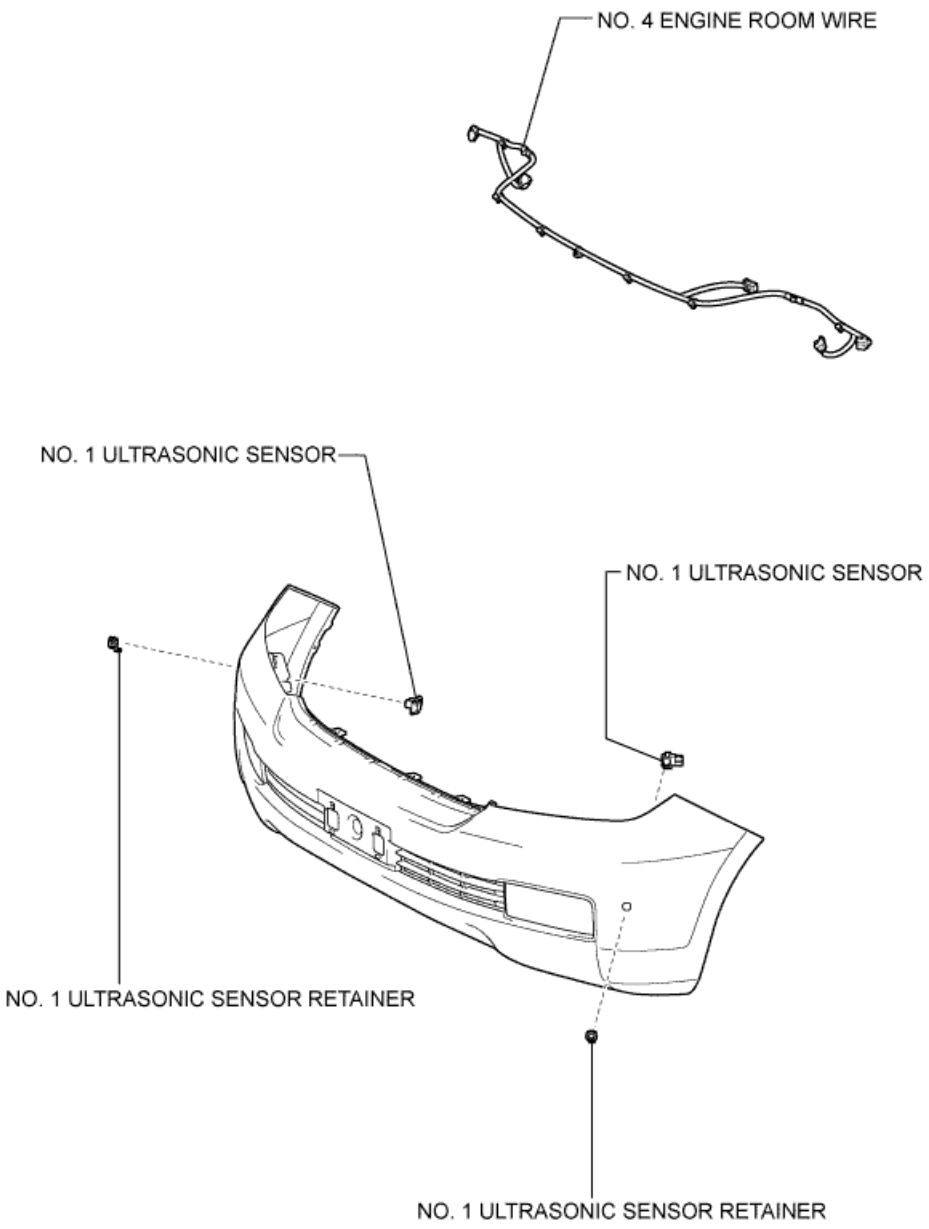
P


x 3
x 3
x 3
x 4
x 4
FRONT BUMPER COVER
w/ Garnish:
FRONT BUMPER COVER
x 3
x 3
x 3
x 4
x 4
LAND CRUISER

P

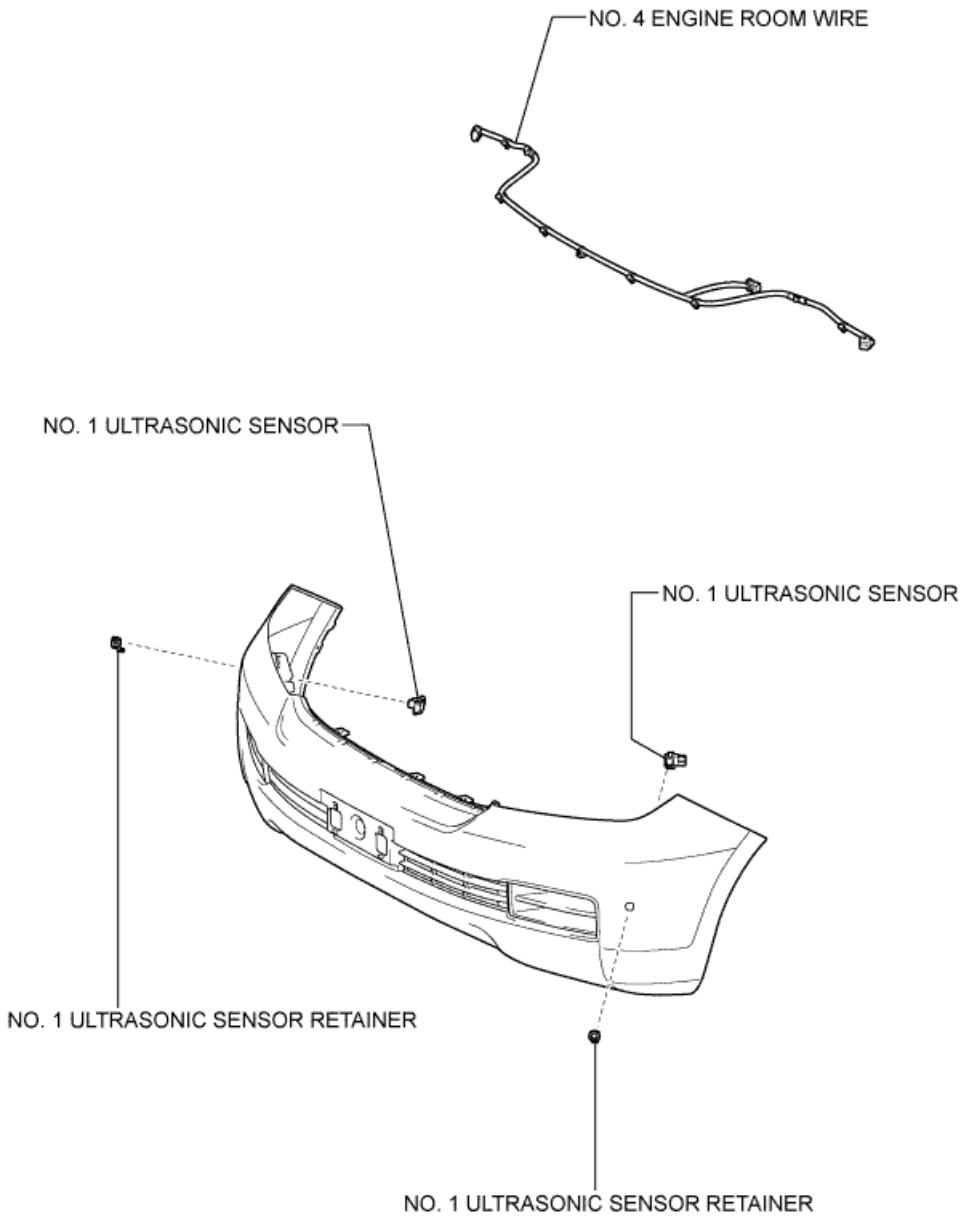

FRONT BUMPER SIDE SUPPORT RH
x 2
HEADLIGHT ASSEMBLY RH
x 4
HEADLIGHT ASSEMBLY LH
x 4
FRONT BUMPER SIDE SUPPORT LH
x 2
x 3
FRONT UPPER CENTER BUMPER RETAINER
FRONT NO. 2 BUMPER EXTENSION SUB-ASSEMBLY RH
x 4
67 (683, 49)
71 (724, 52)
x 3
x 4
67 (683, 49)
71 (724, 52)
x 3
FRONT NO. 2 BUMPER EXTENSION SUB-ASSEMBLY LH
FRONT BUMPER ENERGY ABSORBER
FRONT BUMPER REINFORCEMENT SUB-ASSEMBLY
N*m (kgf*cm, ft.*lbf) : Specified torque
P

w/ TOYOTA Parking Assist-sensor System, w/ Fog Light:



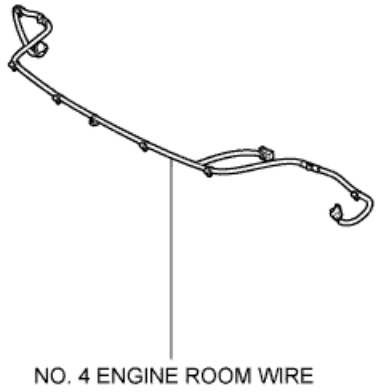
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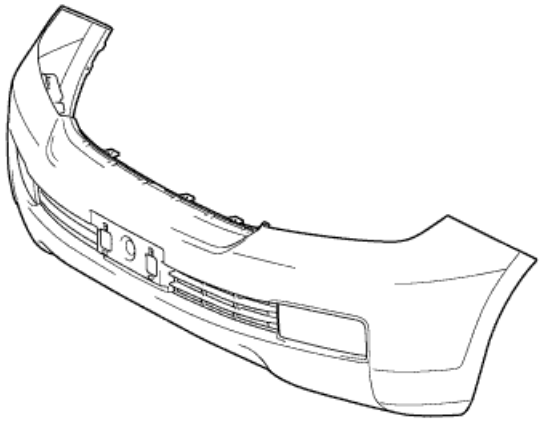
w/ TOYOTA Parking Assist-sensor System, w/o Fog Light:



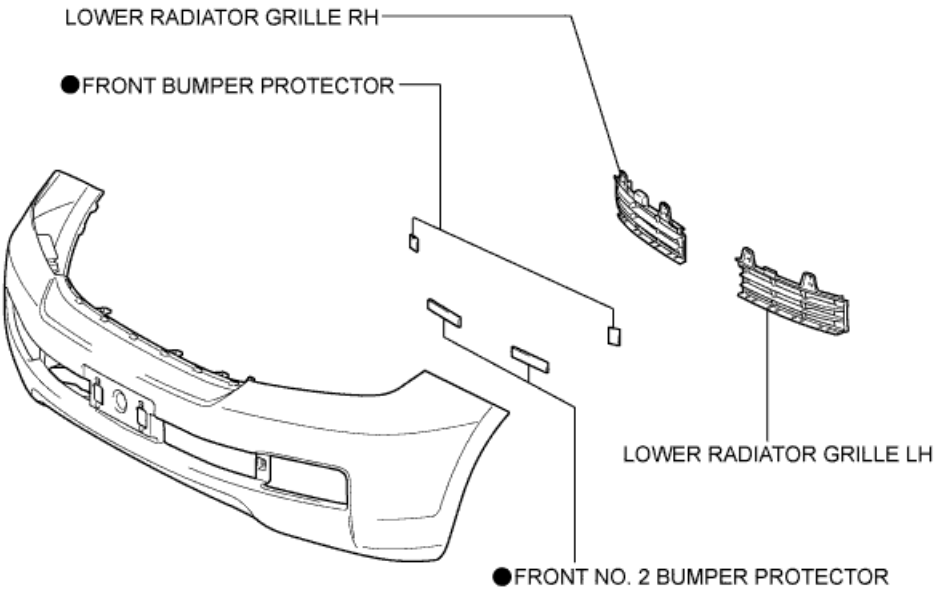
P

w/o TOYOTA Parking Assist-sensor System, w/ Fog Light:

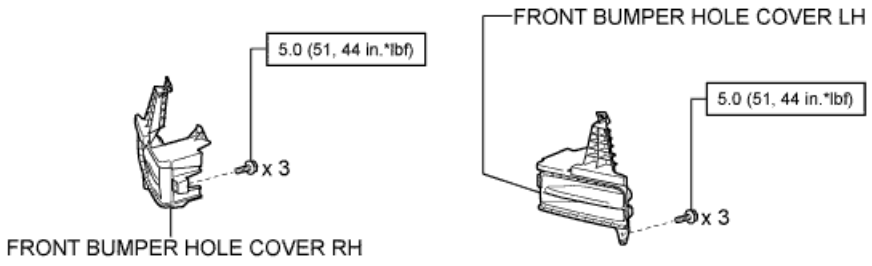




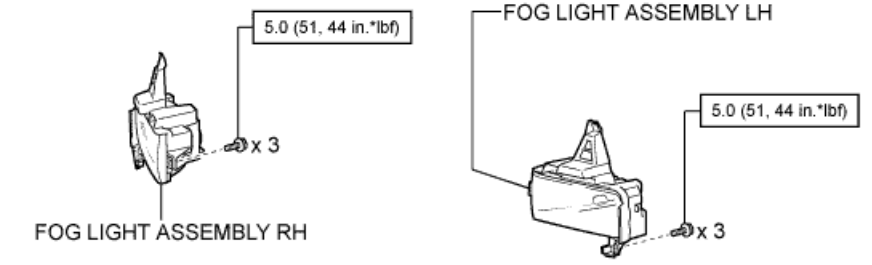
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w/o Fog Light:



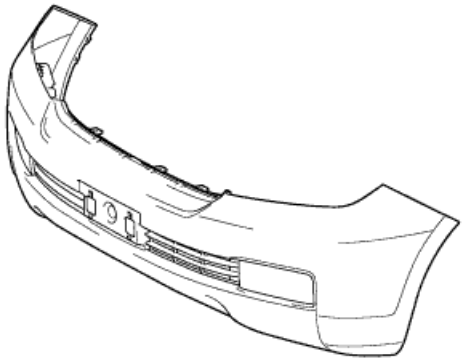
w/ Fog Light:



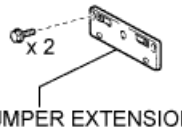
N*m (kgf*cm, ft.*lbf) : Specified torque

● Non-reusable part

P

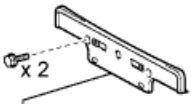


for Type A:



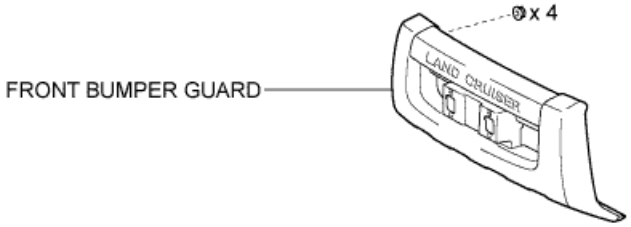
FRONT BUMPER EXTENSION
MOUNTING BRACKET

for Type B:



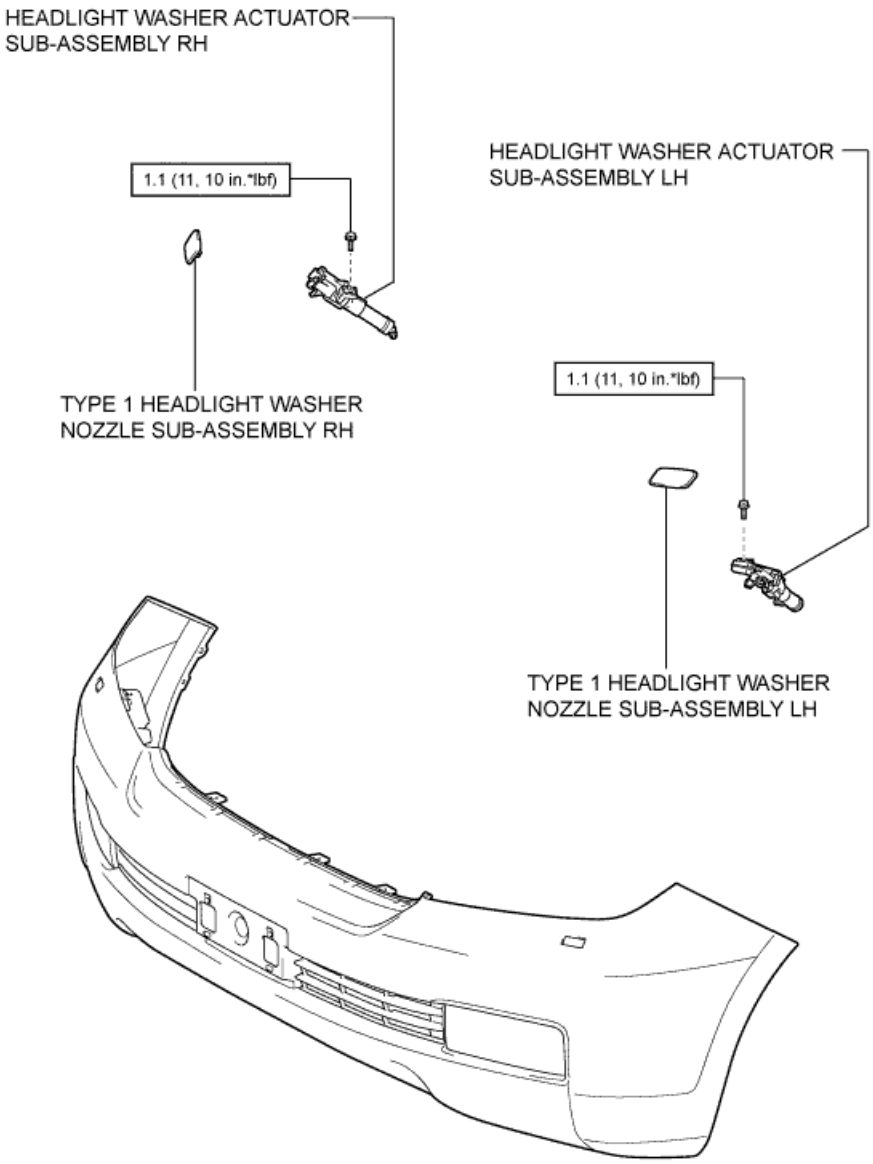
FRONT BUMPER EXTENSION
MOUNTING BRACKET

w/ Garnish:



P

w/ Headlight Cleaner System:



N*m (kgf*cm, ft.*lbf) : Specified torque

P

FRONT BUMPER (for Standard) > REMOVAL

for Preparation Click here

1. DISCONNECT CABLE FROM NEGATIVE BATTERY TERMINAL (for HID Headlight)

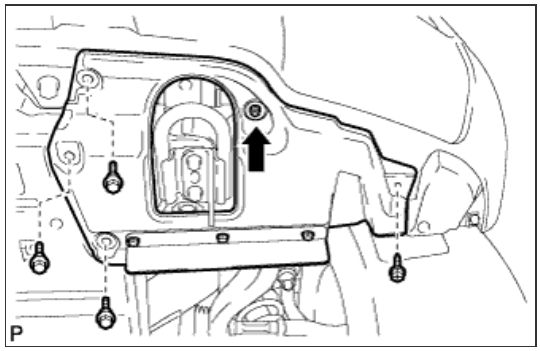
NOTICE:

When disconnecting the cable, some systems need to be initialized after the cable is reconnected (Click here).

2. REMOVE FRONT FENDER SPLASH SHIELD SUB-ASSEMBLY LH

a. Remove the 3 bolts and screw.

b. Turn the clip indicated by the arrow in the illustration to remove the fender splash shield.



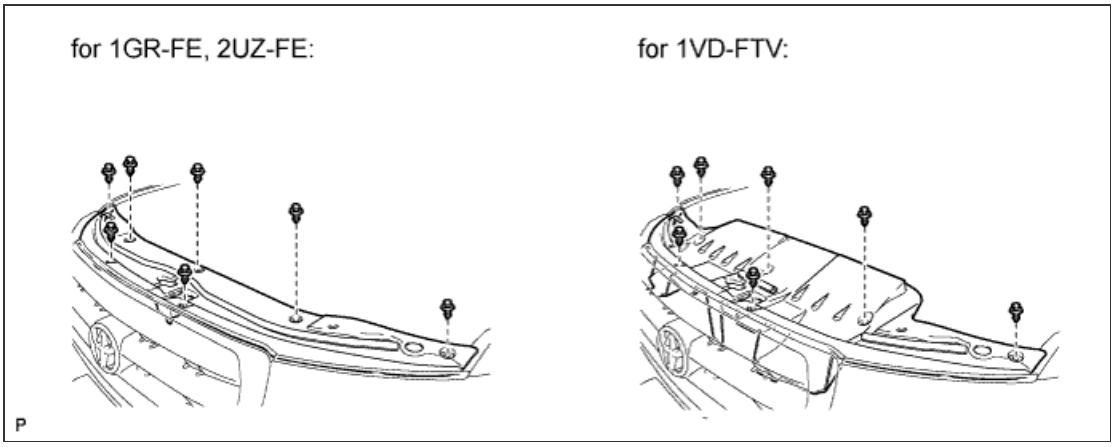
3. REMOVE FRONT FENDER SPLASH SHIELD SUB-ASSEMBLY RH

HINT:

Use the same procedures described for the LH side.

4. REMOVE UPPER RADIATOR SUPPORT SEAL

a. Remove the 7 clips and radiator support seal.

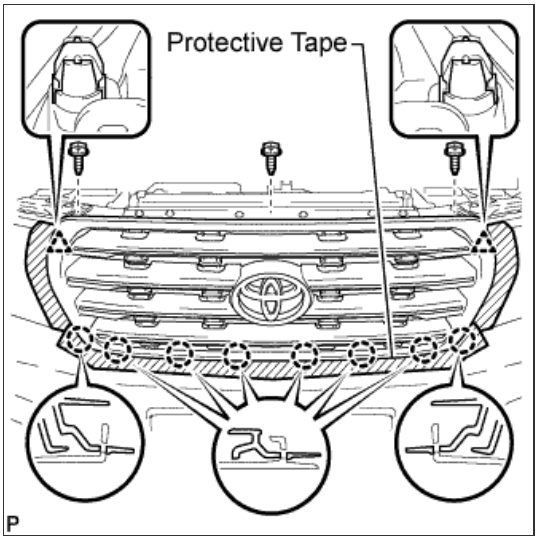


5. REMOVE RADIATOR GRILLE ASSEMBLY

a. Put protective tape around the radiator grille.

b. Remove the 3 screws.

c. Detach the 2 clips and 8 claws, and remove the radiator grille.

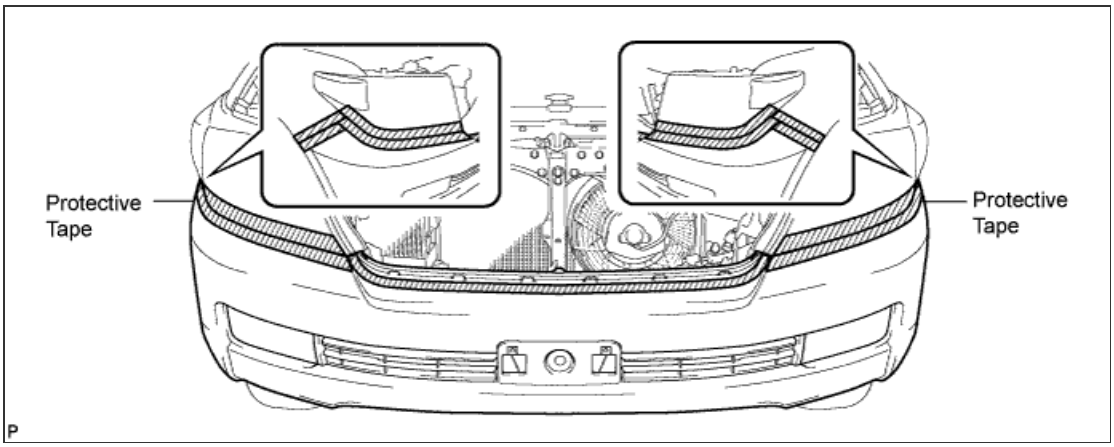


6. REMOVE FRONT BUMPER COVER

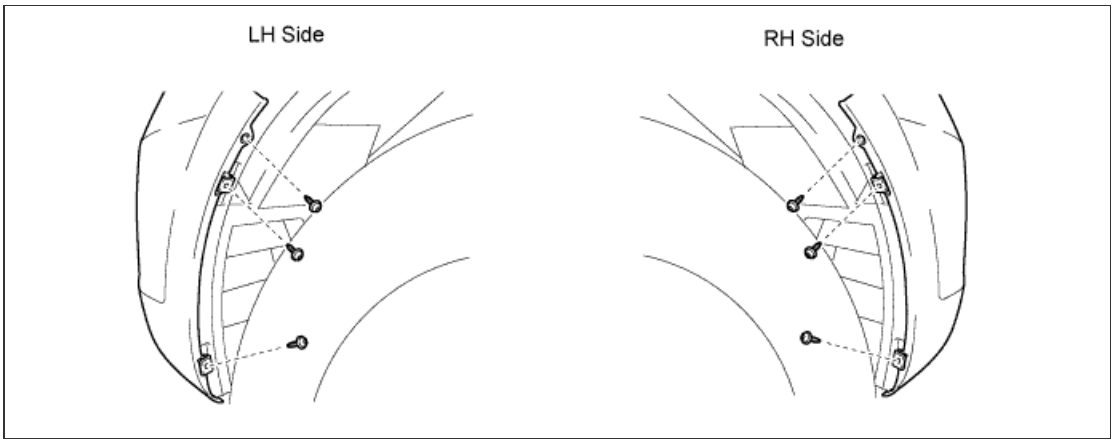
HINT:

For the front bumper cover with garnish, use the procedures described below.

a. Put protective tape around the bumper cover.



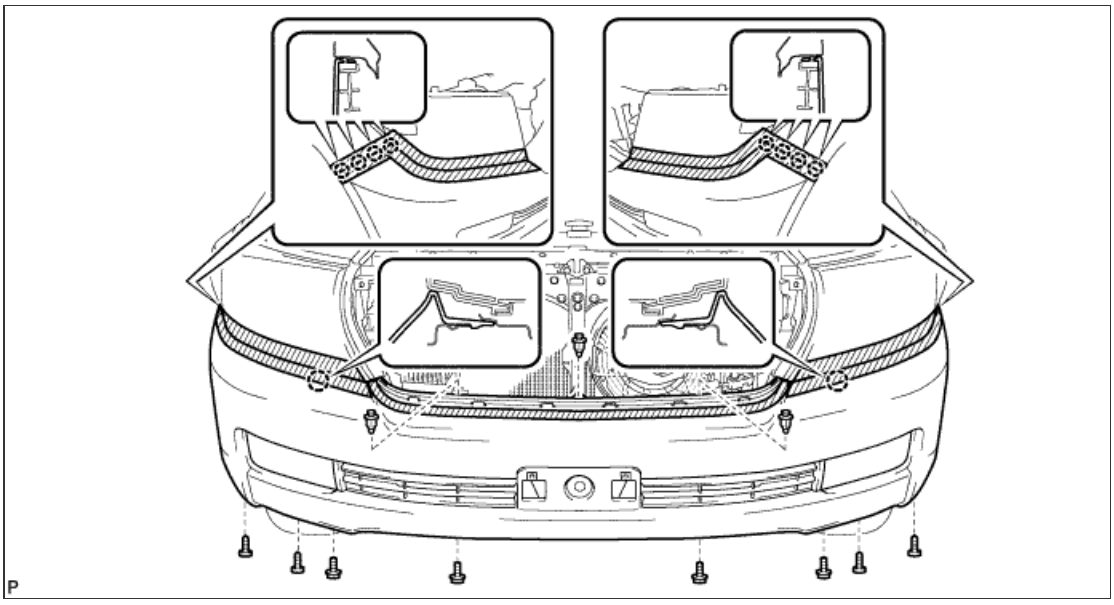
b. Using a T30 "TORX" socket, remove the screws.



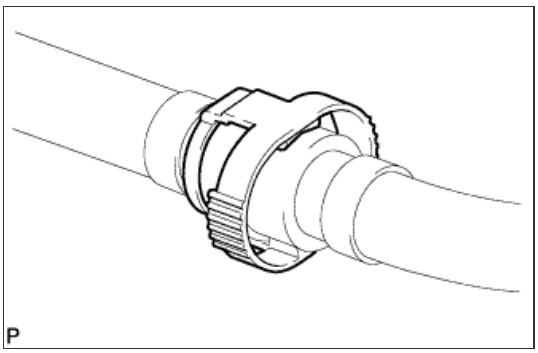
c. Remove the 3 clips, 4 screws and 4 bolts.

d. w/o TOYOTA Parking Assist-sensor System, w/o Fog Light
Detach the 0 claws and remove the bumper cover.

e. w/ TOYOTA Parking Assist-sensor System or w/ Fog Light
Detach the 0 claws, disconnect the o. 4 engine room wire connector and remove the bumper cover.

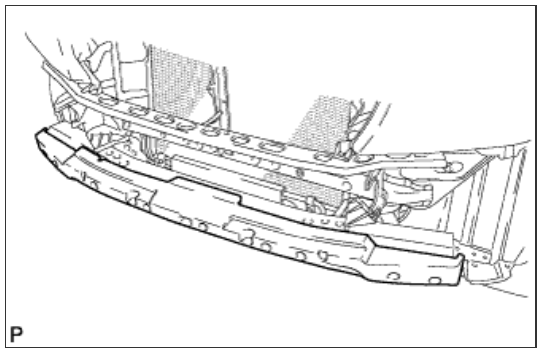


f. w/ Headlight Cleaner System
Disconnect the headlight cleaner hose and remove the bumper cover.



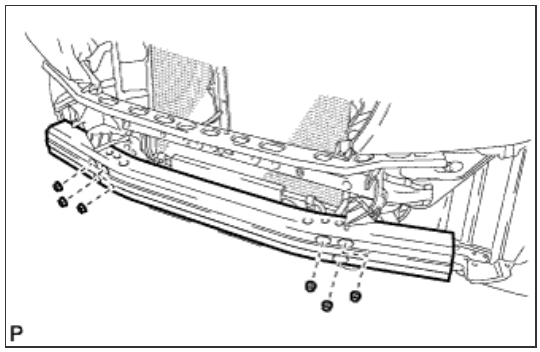
7. REMOVE FRONT BUMPER ENERGY ABSORBER

a. Remove the energy absorber.



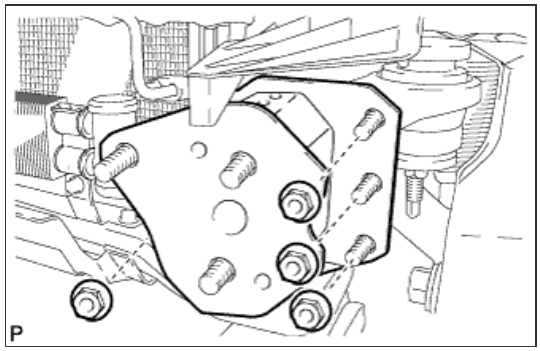
8. REMOVE FRONT BUMPER REINFORCEMENT SUB-ASSEMBLY

a. Remove the nuts and reinforcement.



9. REMOVE FRONT NO. 2 BUMPER EXTENSION SUB-ASSEMBLY LH

a. Remove the 4 nuts and bumper extension.



10. REMOVE FRONT NO. 2 BUMPER EXTENSION SUB-ASSEMBLY RH

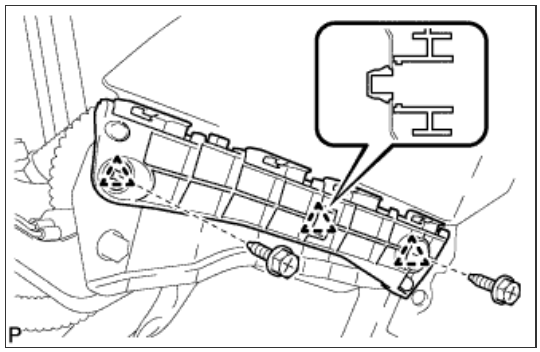
HINT:

Use the same procedures described for the LH side.

11. REMOVE FRONT BUMPER SIDE SUPPORT LH

a. Remove the 2 screws.

b. Detach the 3 clips and remove the side support.



12. REMOVE FRONT BUMPER SIDE SUPPORT RH

HINT:

Use the same procedures described for the LH side.

13. REMOVE HEADLIGHT ASSEMBLY LH

a. for Standard
Remove the headlight assembly LH (Click here).

b. for HID Headlight
Remove the headlight assembly LH (Click here).

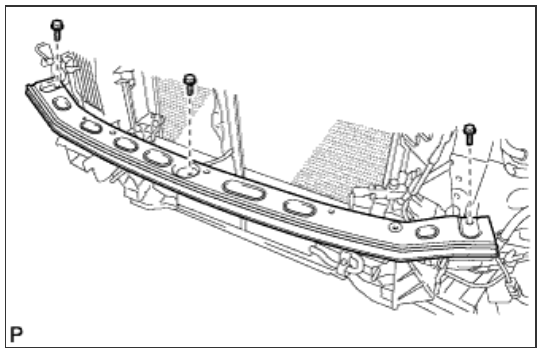
14. REMOVE HEADLIGHT ASSEMBLY RH

HINT:

Use the same procedures described for the LH side.

15. REMOVE FRONT UPPER CENTER BUMPER RETAINER

a. Remove the 3 bolts and bumper retainer.



for Preparation Click here

1. DISCONNECT CABLE FROM NEGATIVE BATTERY TERMINAL (for HID Headlight)

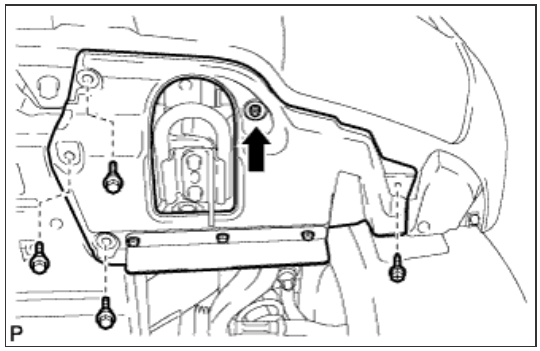
NOTICE:

When disconnecting the cable, some systems need to be initialized after the cable is reconnected (Click here).

2. REMOVE FRONT FENDER SPLASH SHIELD SUB-ASSEMBLY LH

a. Remove the 3 bolts and screw.

b. Turn the clip indicated by the arrow in the illustration to remove the fender splash shield.



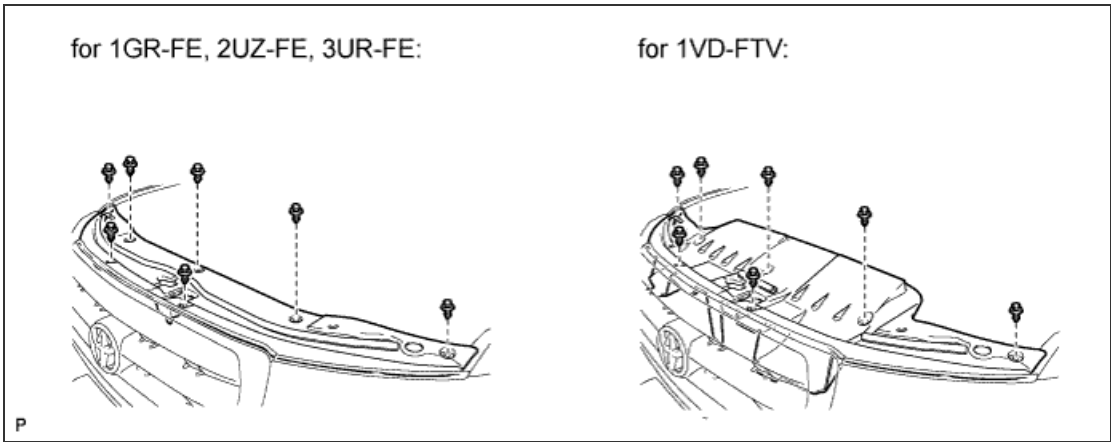
3. REMOVE FRONT FENDER SPLASH SHIELD SUB-ASSEMBLY RH

HINT:

Use the same procedures described for the LH side.

4. REMOVE UPPER RADIATOR SUPPORT SEAL

a. Remove the 7 clips and radiator support seal.

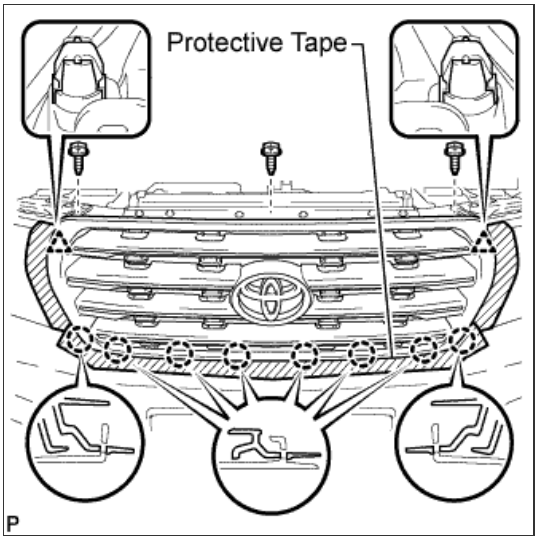


5. REMOVE RADIATOR GRILLE ASSEMBLY

a. Put protective tape around the radiator grille.

b. Remove the 3 screws.

c. Detach the 2 clips and 8 claws, and remove the radiator grille.

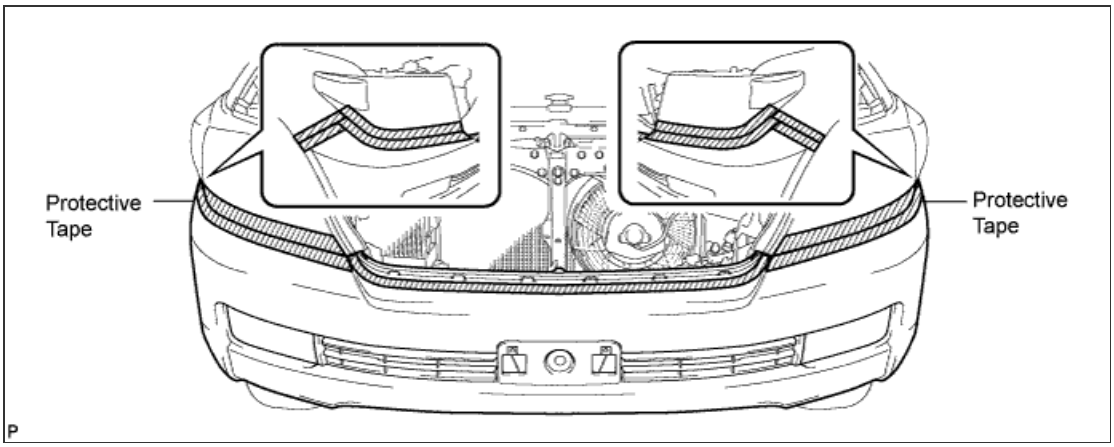


6. REMOVE FRONT BUMPER COVER

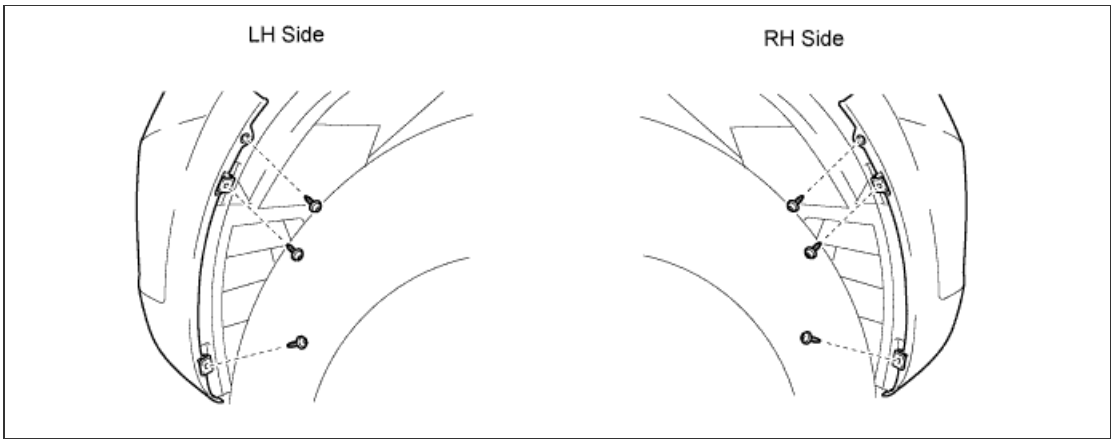
HINT:

For the front bumper cover with garnish, use the procedures described below.

a. Put protective tape around the bumper cover.



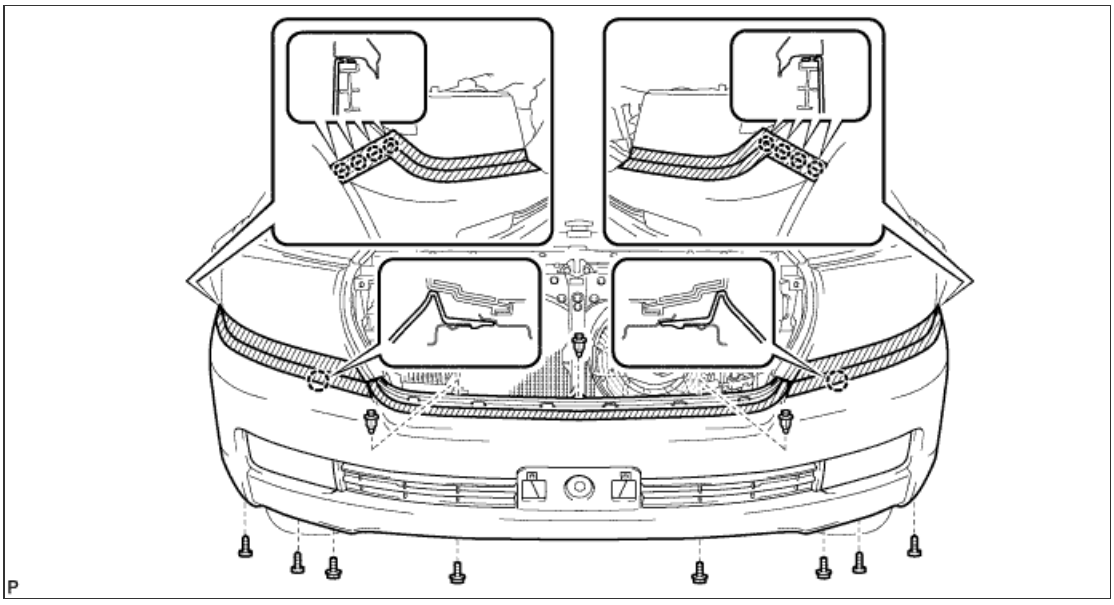
b. Using a T30 "TORX" socket, remove the screws.



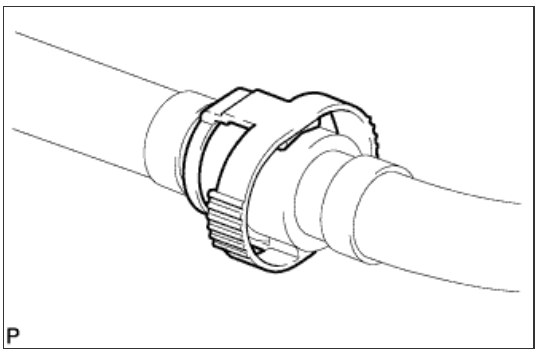
c. Remove the 3 clips, 4 screws and 4 bolts.

d. w/o TOYOTA Parking Assist-sensor System, w/o Fog Light
Detach the 0 claws and remove the bumper cover.

e. w/ TOYOTA Parking Assist-sensor System or w/ Fog Light
Detach the 0 claws, disconnect the o. 4 engine room wire connector and remove the bumper cover.

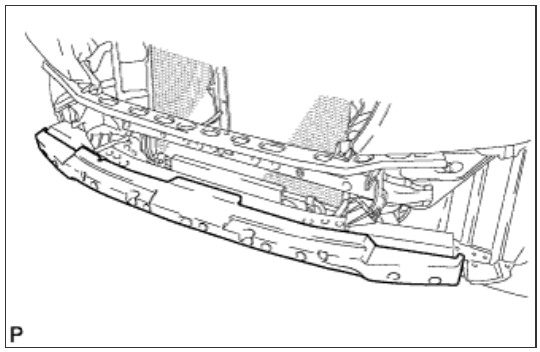


f. w/ Headlight Cleaner System
Disconnect the headlight cleaner hose and remove the bumper cover.



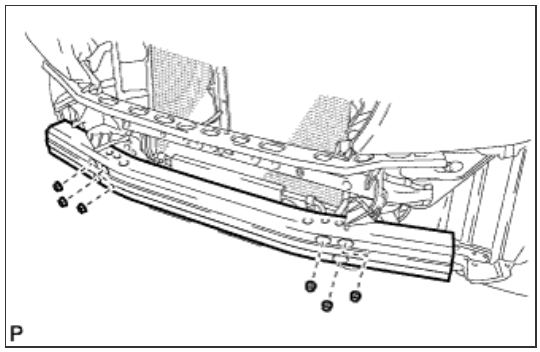
7. REMOVE FRONT BUMPER ENERGY ABSORBER

a. Remove the energy absorber.



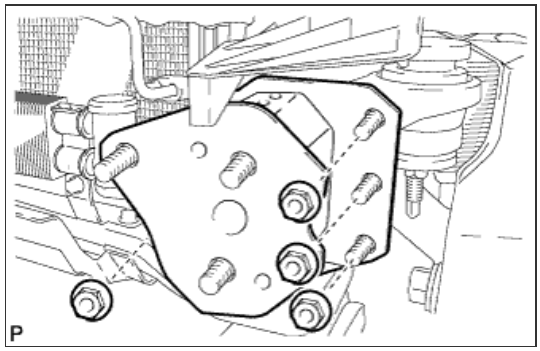
8. REMOVE FRONT BUMPER REINFORCEMENT SUB-ASSEMBLY

a. Remove the nuts and reinforcement.



9. REMOVE FRONT NO. 2 BUMPER EXTENSION SUB-ASSEMBLY LH

a. Remove the 4 nuts and bumper extension.



10. REMOVE FRONT NO. 2 BUMPER EXTENSION SUB-ASSEMBLY RH

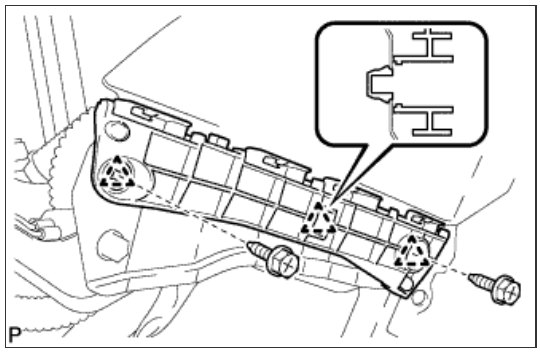
HINT:

Use the same procedures described for the LH side.

11. REMOVE FRONT BUMPER SIDE SUPPORT LH

a. Remove the 2 screws.

b. Detach the 3 clips and remove the side support.



12. REMOVE FRONT BUMPER SIDE SUPPORT RH

HINT:

Use the same procedures described for the LH side.

13. REMOVE HEADLIGHT ASSEMBLY LH

a. for Standard
Remove the headlight assembly LH (Click here).

b. for HID Headlight
Remove the headlight assembly LH (Click here).

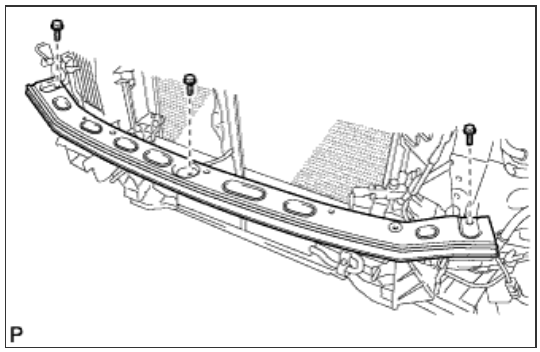
14. REMOVE HEADLIGHT ASSEMBLY RH

HINT:

Use the same procedures described for the LH side.

15. REMOVE FRONT UPPER CENTER BUMPER RETAINER

a. Remove the 3 bolts and bumper retainer.



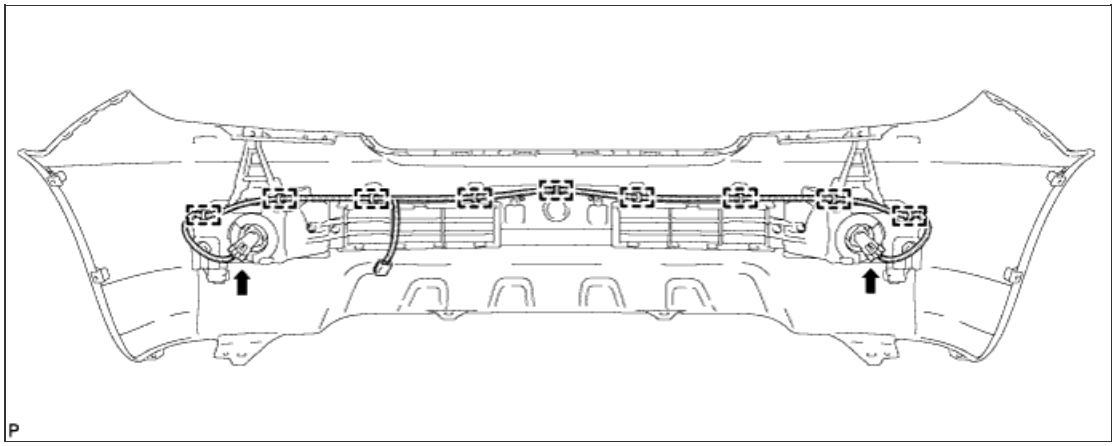
for Preparation Click here

1. REMOVE NO. 4 ENGINE ROOM WIRE

a. w/o TOYOTA Parking Assist-sensor System, w/ Fog Light:
Remove the No. 4 engine room wire.

i. Disconnect the 2 connectors.

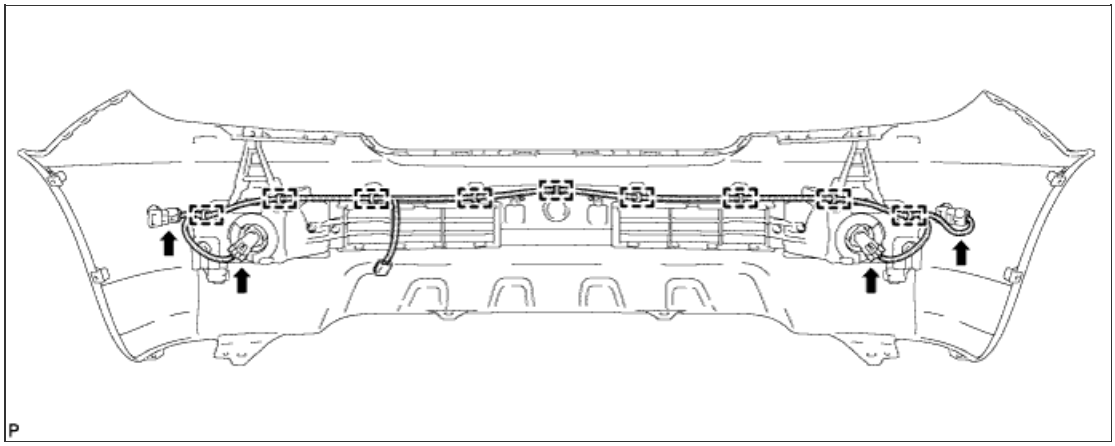
ii. Detach the 9 clamps and remove the engine room wire.



b. w/ TOYOTA Parking Assist-sensor System, w/ Fog Light:
Remove the No. 4 engine room wire.

i. Disconnect the 4 connectors.

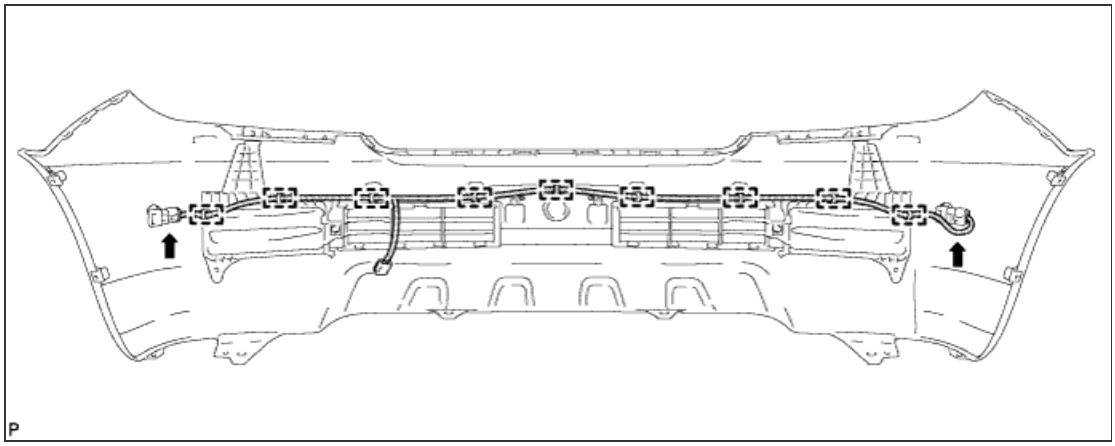
ii. Detach the 9 clamps and remove the engine room wire.



c. w/ TOYOTA Parking Assist-sensor System, w/o Fog Light:
Remove the No. 4 engine room wire.

i. Disconnect the 2 connectors.

ii. Detach the 9 clamps and remove the engine room wire.



2. REMOVE NO. 1 ULTRASONIC SENSOR (w/ TOYOTA Parking Assist-sensor System)

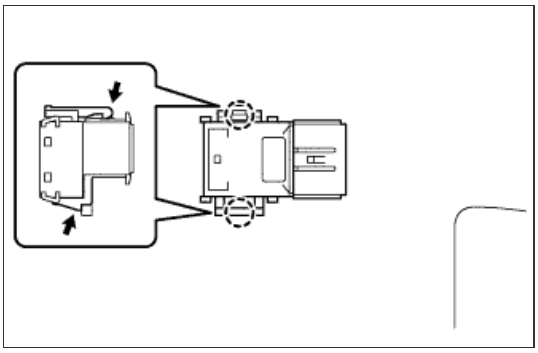
HINT:

Use the same procedure to remove the No. 1 ultrasonic sensor on the other side.

a. While pushing down on the lever with a finger to release the one claw, detach the claw on the other side to remove the ultrasonic sensor.

HINT:

The type of claw on the top and bottom of the sensor are different. Observe the claws carefully before removing the sensor.

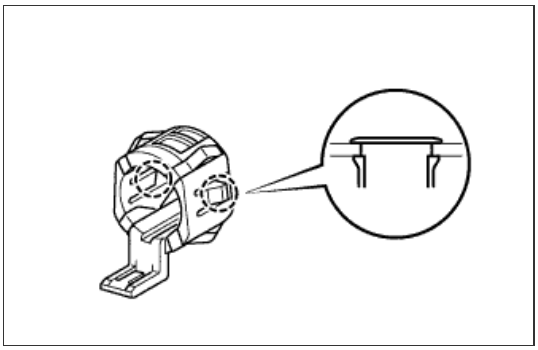


3. REMOVE NO. 1 ULTRASONIC SENSOR RETAINER (w/ TOYOTA Parking Assist-sensor System)

HINT:

Use the same procedure to remove the No. 1 ultrasonic sensor retainer on the other side.

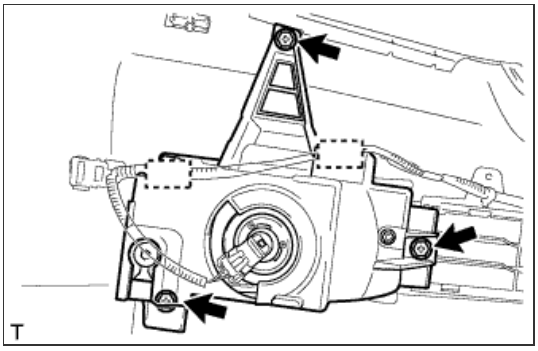
a. Detach the 2 claws and remove the ultrasonic sensor retainer from the front bumper cover.



4. REMOVE FOG LIGHT ASSEMBLY LH (w/ Fog Light)

a. Detach the 2 clamps.

b. Remove the 3 bolts and fog light.



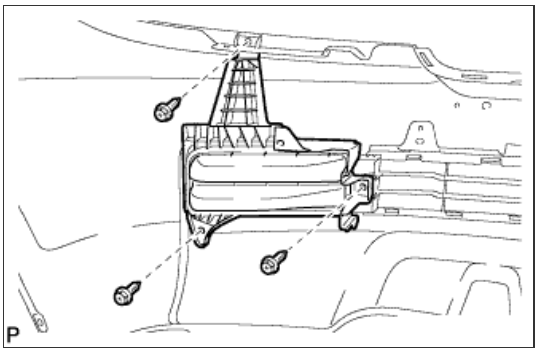
5. REMOVE FOG LIGHT ASSEMBLY RH (w/ Fog Light)

HINT:

Use the same procedures described for the LH side.

6. REMOVE FRONT BUMPER HOLE COVER LH (w/o Fog Light)

a. Remove the 3 screws and bumper hole cover.



7. REMOVE FRONT BUMPER HOLE COVER RH (w/o Fog Light)

HINT:

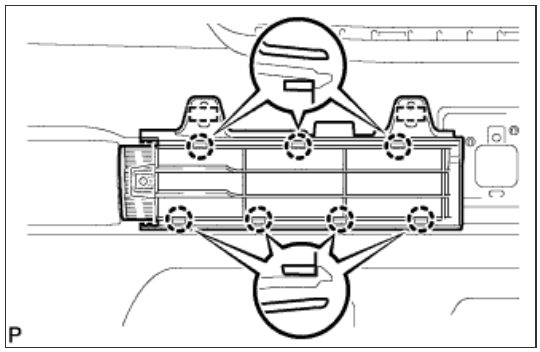
Use the same procedures described for the LH side.

8. REMOVE LOWER RADIATOR GRILLE LH

a. w/ Headlight Cleaner System:

Detach the 2 headlight cleaner hose clamps.

b. Detach the 7 claws and remove the lower radiator grille.



9. REMOVE LOWER RADIATOR GRILLE RH

HINT:

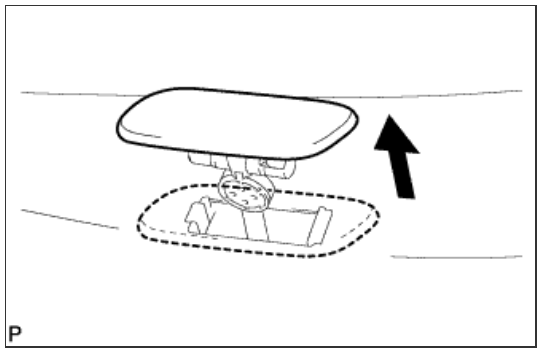
Use the same procedures described for the LH side.

10. REMOVE TYPE 1 HEADLIGHT WASHER NOZZLE SUB-ASSEMBLY LH (w/ Headlight Cleaner System)

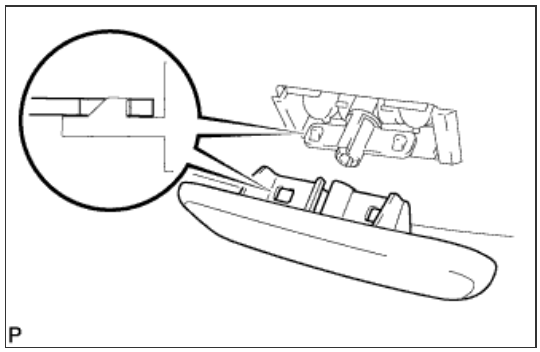
HINT:

Use the same procedures for the RH side and the LH side.

a. Extend the headlight washer nozzle.



b. Detach the 2 claws and remove the washer nozzle.



11. REMOVE TYPE 1 HEADLIGHT WASHER NOZZLE SUB-ASSEMBLY RH (w/ Headlight Cleaner System)

HINT:

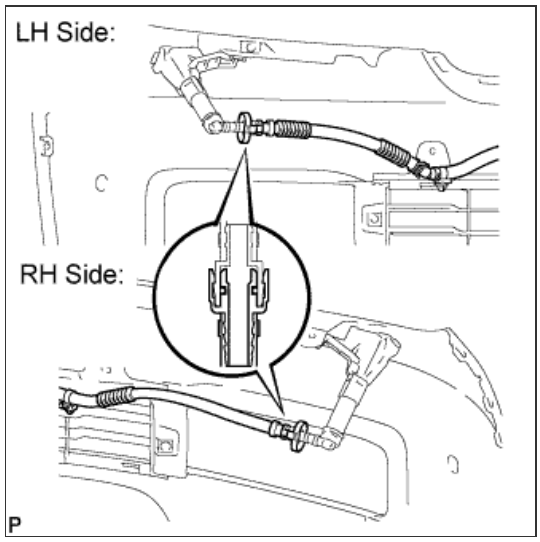
Use the same procedures described for the LH side.

12. REMOVE HEADLIGHT WASHER ACTUATOR SUB-ASSEMBLY LH (w/ Headlight Cleaner System)

HINT:

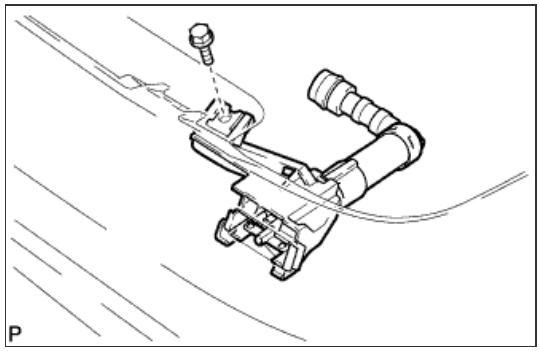
Use the same procedures for the RH side and the LH side.

a. Disconnect the headlight washer hose.



b. Remove the bolt.

c. Disengage the 2 claws and remove the headlight washer actuator sub-assembly as shown in the illustration.



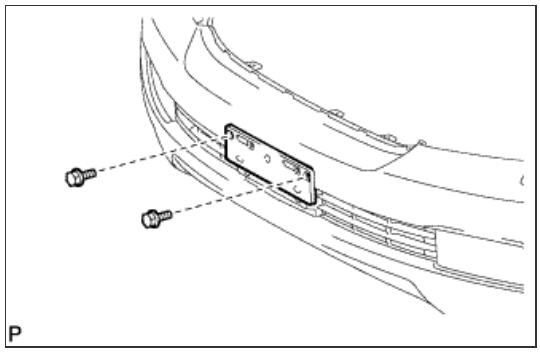
13. REMOVE HEADLIGHT WASHER ACTUATOR SUB-ASSEMBLY RH (w/ Headlight Cleaner System)

HINT:

Use the same procedures described for the LH side.

14. REMOVE FRONT BUMPER EXTENSION MOUNTING BRACKET

a. for Type A:
Remove the front bumper extension mounting bracket.

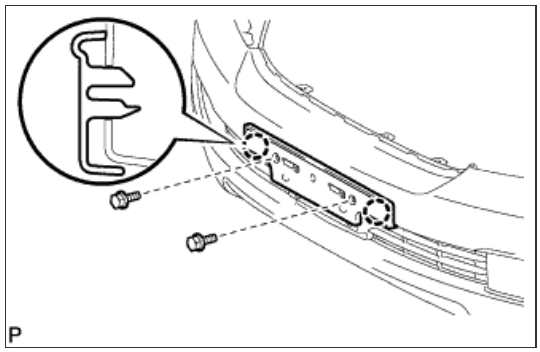


i. Remove the 2 bolts and bracket.

b. for Type B:
Remove the front bumper extension mounting bracket.

i. Remove the 2 bolts.

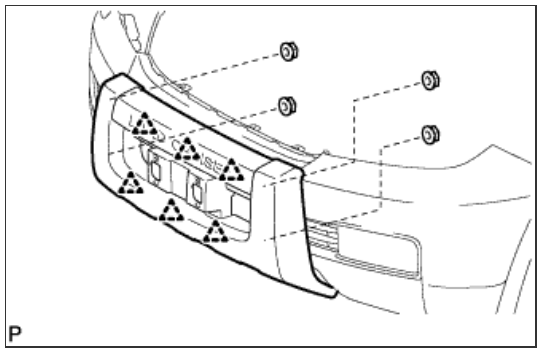
ii. Detach the 2 claws and remove the bracket.



15. REMOVE FRONT BUMPER GUARD (w/ Garnish)

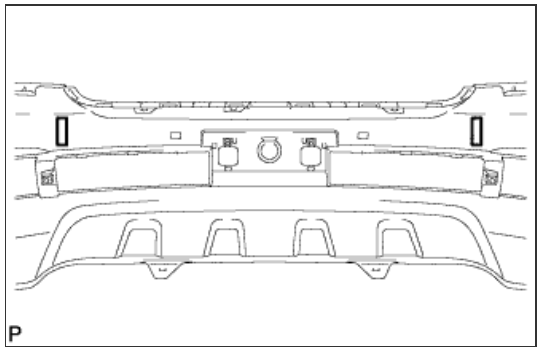
a. Remove the 4 nuts.

b. Detach the 6 clips and remove the bumper guard.



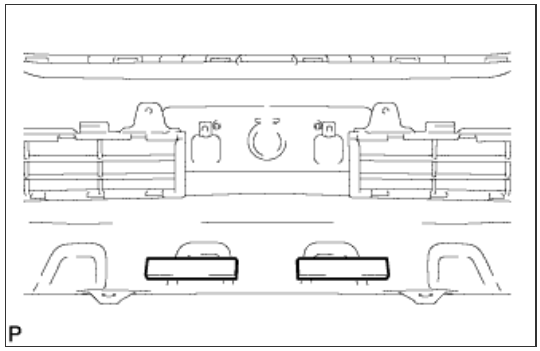
16. REMOVE FRONT BUMPER PROTECTOR

a. Remove the 2 bumper protectors.



17. REMOVE FRONT NO. 2 BUMPER PROTECTOR

a. Remove the 2 bumper protectors.



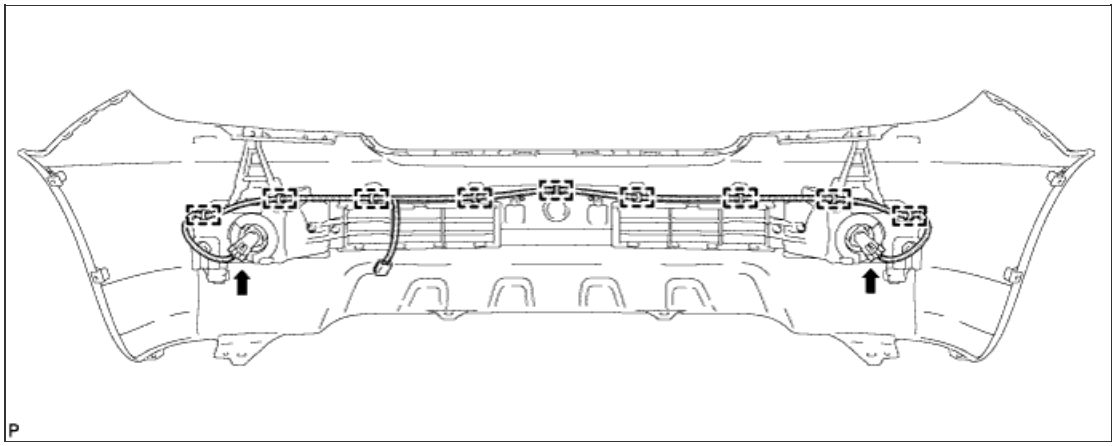
for Preparation Click here

1. REMOVE NO. 4 ENGINE ROOM WIRE

a. w/o TOYOTA Parking Assist-sensor System, w/ Fog Light:
Remove the No. 4 engine room wire.

i. Disconnect the 2 connectors.

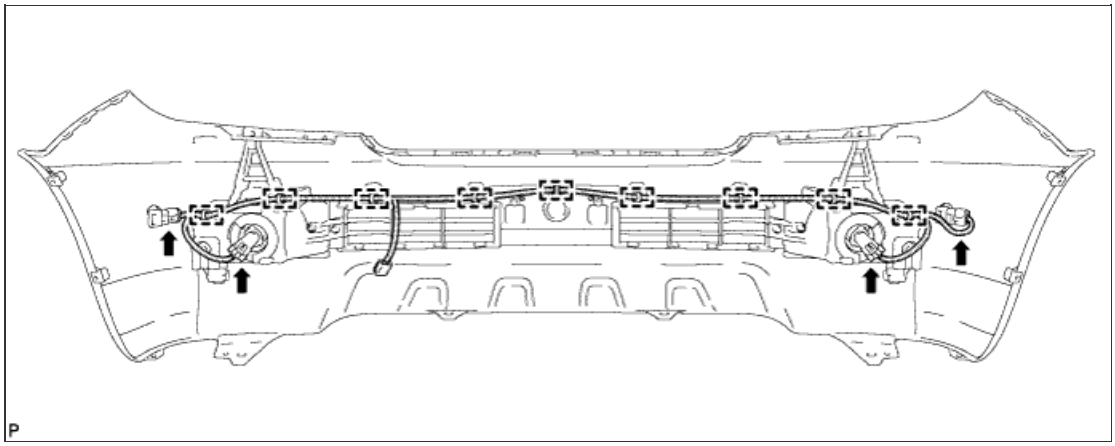
ii. Detach the 9 clamps and remove the engine room wire.



b. w/ TOYOTA Parking Assist-sensor System, w/ Fog Light:
Remove the No. 4 engine room wire.

i. Disconnect the 4 connectors.

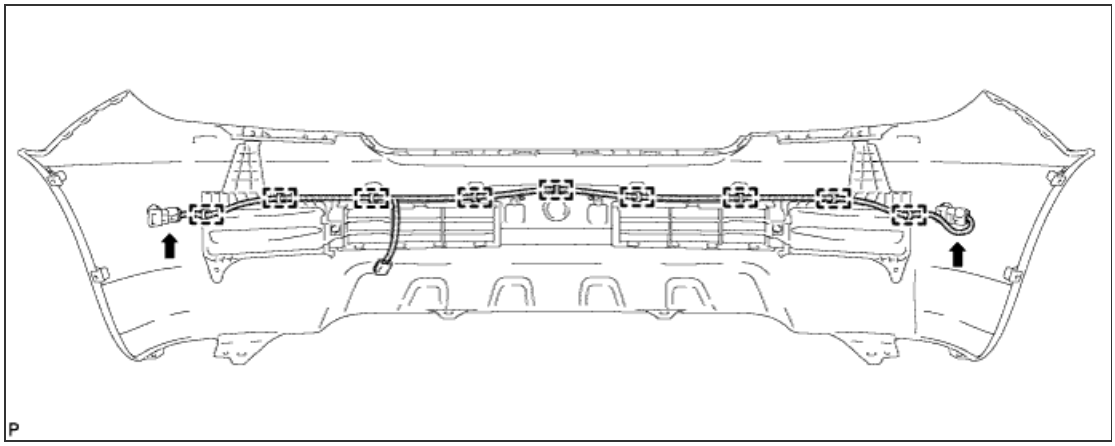
ii. Detach the 9 clamps and remove the engine room wire.



c. w/ TOYOTA Parking Assist-sensor System, w/o Fog Light:
Remove the No. 4 engine room wire.

i. Disconnect the 2 connectors.

ii. Detach the 9 clamps and remove the engine room wire.



2. REMOVE NO. 1 ULTRASONIC SENSOR (w/ TOYOTA Parking Assist-sensor System)

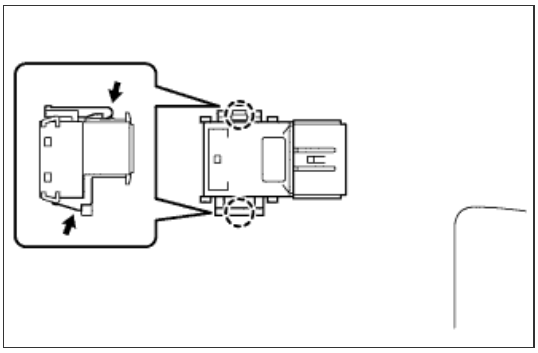
HINT:

Use the same procedure to remove the No. 1 ultrasonic sensor on the other side.

a. While pushing down on the lever with a finger to release the one claw, detach the claw on the other side to remove the ultrasonic sensor.

HINT:

The type of claw on the top and bottom of the sensor are different. Observe the claws carefully before removing the sensor.

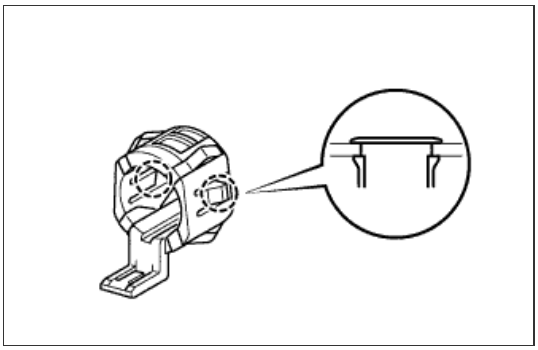


3. REMOVE NO. 1 ULTRASONIC SENSOR RETAINER (w/ TOYOTA Parking Assist-sensor System)

HINT:

Use the same procedure to remove the No. 1 ultrasonic sensor retainer on the other side.

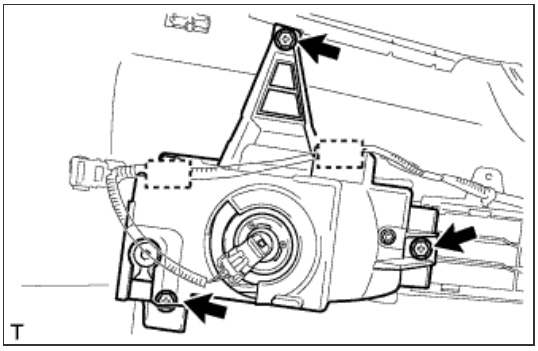
a. Detach the 2 claws and remove the ultrasonic sensor retainer from the front bumper cover.



4. REMOVE FOG LIGHT ASSEMBLY LH (w/ Fog Light)

a. Detach the 2 clamps.

b. Remove the 3 bolts and fog light.



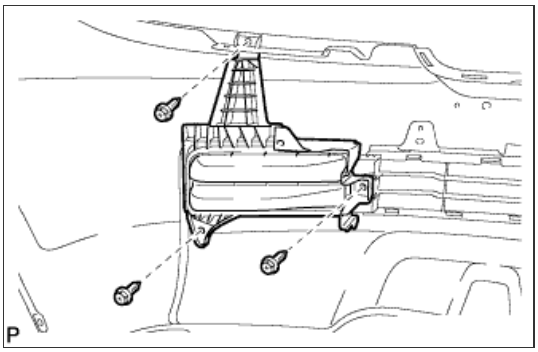
5. REMOVE FOG LIGHT ASSEMBLY RH (w/ Fog Light)

HINT:

Use the same procedures described for the LH side.

6. REMOVE FRONT BUMPER HOLE COVER LH (w/o Fog Light)

a. Remove the 3 screws and bumper hole cover.



7. REMOVE FRONT BUMPER HOLE COVER RH (w/o Fog Light)

HINT:

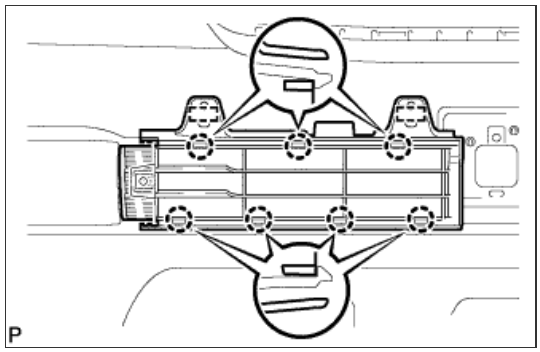
Use the same procedures described for the LH side.

8. REMOVE LOWER RADIATOR GRILLE LH

a. w/ Headlight Cleaner System:

Detach the 2 headlight cleaner hose clamps.

b. Detach the 7 claws and remove the lower radiator grille.



9. REMOVE LOWER RADIATOR GRILLE RH

HINT:

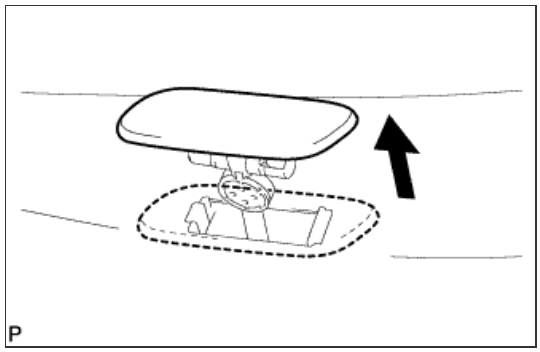
Use the same procedures described for the LH side.

10. REMOVE TYPE 1 HEADLIGHT WASHER NOZZLE SUB-ASSEMBLY LH (w/ Headlight Cleaner System)

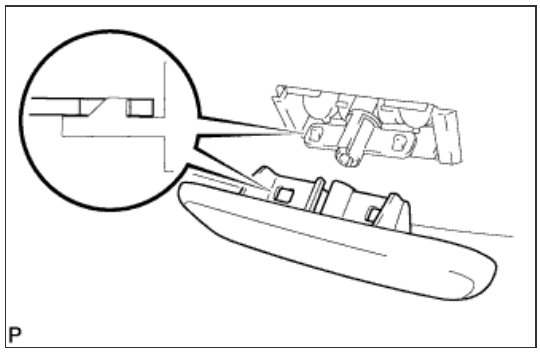
HINT:

Use the same procedures for the RH side and the LH side.

a. Extend the headlight washer nozzle.



b. Detach the 2 claws and remove the washer nozzle.



11. REMOVE TYPE 1 HEADLIGHT WASHER NOZZLE SUB-ASSEMBLY RH (w/ Headlight Cleaner System)

HINT:

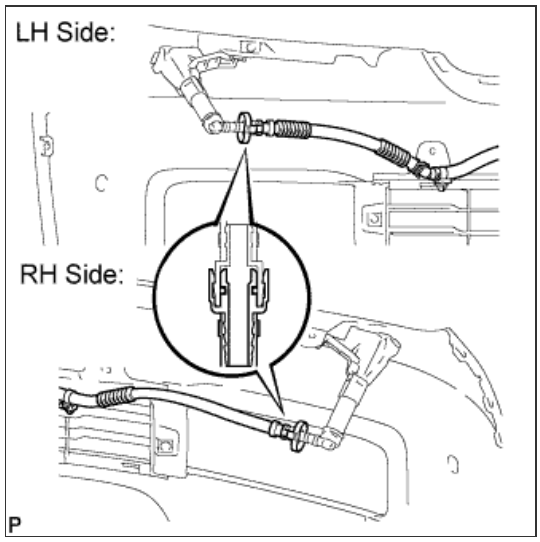
Use the same procedures described for the LH side.

12. REMOVE HEADLIGHT WASHER ACTUATOR SUB-ASSEMBLY LH (w/ Headlight Cleaner System)

HINT:

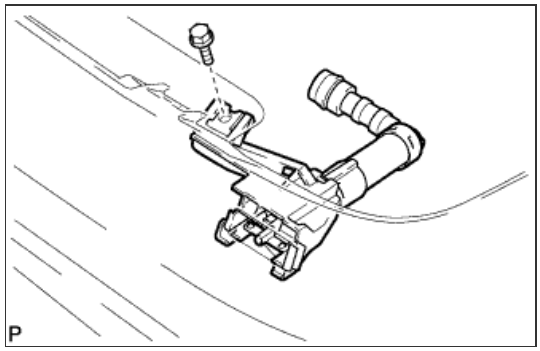
Use the same procedures for the RH side and the LH side.

a. Disconnect the headlight washer hose.



b. Remove the bolt.

c. Disengage the 2 claws and remove the headlight washer actuator sub-assembly as shown in the illustration.



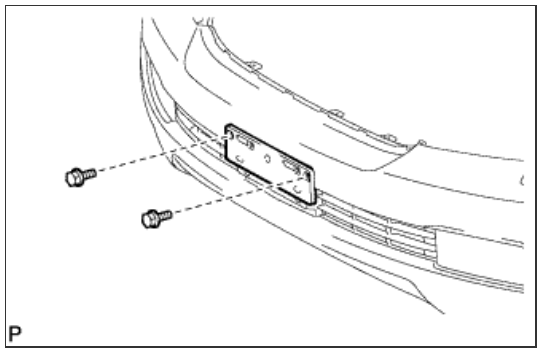
13. REMOVE HEADLIGHT WASHER ACTUATOR SUB-ASSEMBLY RH (w/ Headlight Cleaner System)

HINT:

Use the same procedures described for the LH side.

14. REMOVE FRONT BUMPER EXTENSION MOUNTING BRACKET

a. for Type A:
Remove the front bumper extension mounting bracket.

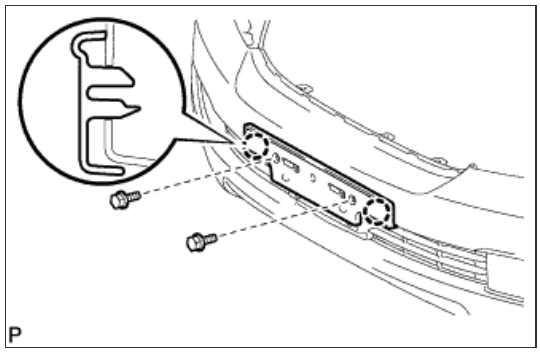


i. Remove the 2 bolts and bracket.

b. for Type B:
Remove the front bumper extension mounting bracket.

i. Remove the 2 bolts.

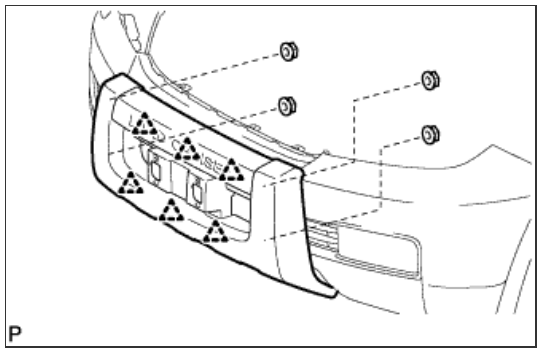
ii. Detach the 2 claws and remove the bracket.



15. REMOVE FRONT BUMPER GUARD (w/ Garnish)

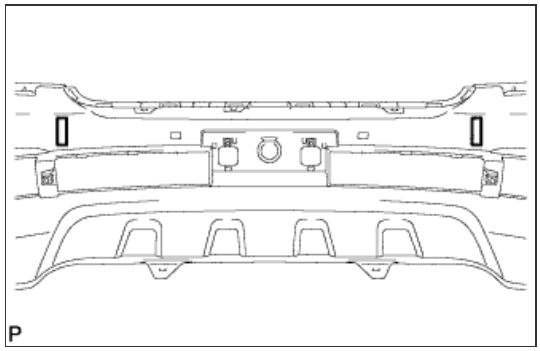
a. Remove the 4 nuts.

b. Detach the 6 clips and remove the bumper guard.



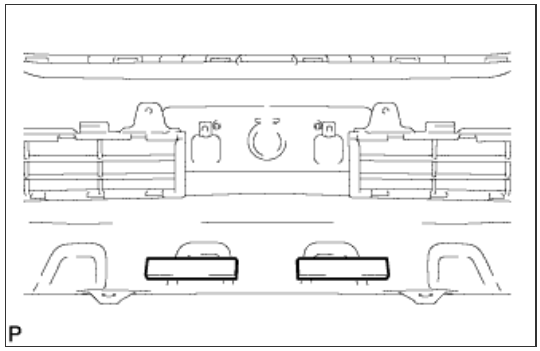
16. REMOVE FRONT BUMPER PROTECTOR

a. Remove the 2 bumper protectors.



17. REMOVE FRONT NO. 2 BUMPER PROTECTOR

a. Remove the 2 bumper protectors.



for Preparation Click here

HINT:

When installing the front bumper protector heat the front bumper surface using a heat light.

Standard Heating Temperature:

Item	Temperature
Front Bumper	2 t t

NOTICE:

not heat the front bumper excessi ely.

1. INSTALL FRONT NO. 2 BUMPER PROTECTOR

a. Clean the front bumper surface.

i. Using a heat light heat the front bumper surface.

ii. Remo e the double-sided tape from the front bumper.

iii. Wipe off any tape adhesi e residue ht cleaner.

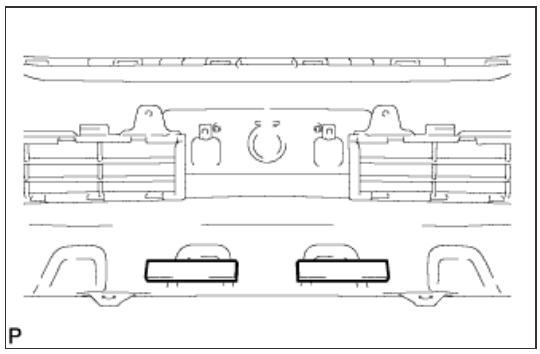
b. Install a ne er protector.

i. Remo e the peeling paper from the face of 2 ne er protectors.

HINT:

After remo rig the peeling paper eep the exposed adhesi e free from foreign matter.

ii. Install the 2 bumper protectors as sho n in the illustration.



2. INSTALL FRONT BUMPER PROTECTOR

a. Clean the front bumper surface.

i. Using a heat light heat the front bumper surface.

ii. Remo e the double-sided tape from the front bumper.

iii. Wipe off any tape adhesi e residue ht cleaner.

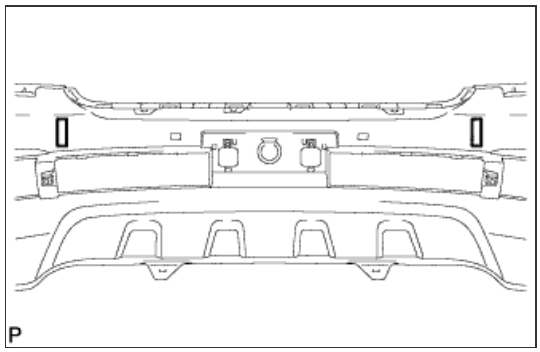
b. Install a ne er protector.

i. Remo e the peeling paper from the face of 2 ne er protectors.

HINT:

After remo rig the peeling paper eep the exposed adhesi e free from foreign matter.

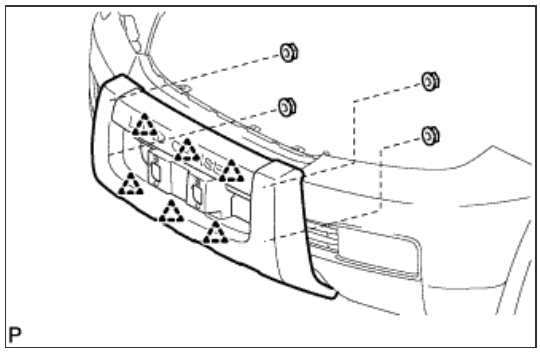
ii. Install the 2 bumper protectors as sho n in the illustration.



3. INSTALL FRONT BUMPER GUARD (w/ Garnish)

a. Attach the 6 clips to install the bumper guard.

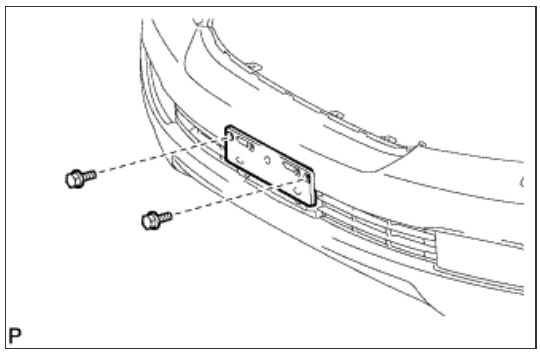
b. Install the 4 nuts.



4. INSTALL FRONT BUMPER EXTENSION MOUNTING BRACKET

a. for Type A:
Install the front bumper extension mounting bracket.

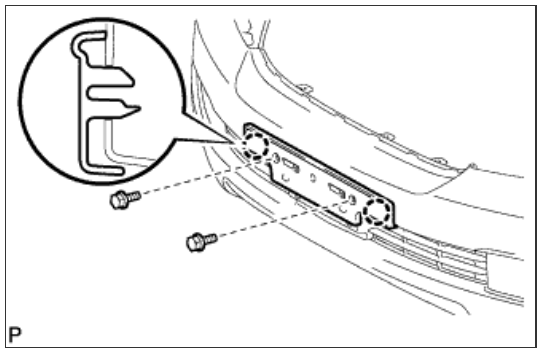
i. Install the bracket with the 2 bolts.



b. for Type B:
Install the front bumper extension mounting bracket.

i. Attach the 2 clips to install the bracket.

ii. Install the 2 bolts.



5. INSTALL HEADLIGHT WASHER ACTUATOR SUB-ASSEMBLY LH (w/ Headlight Cleaner System)

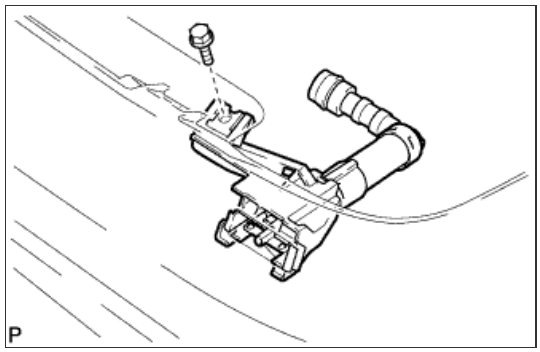
HINT:

Use the same procedures for the RH side and the side.

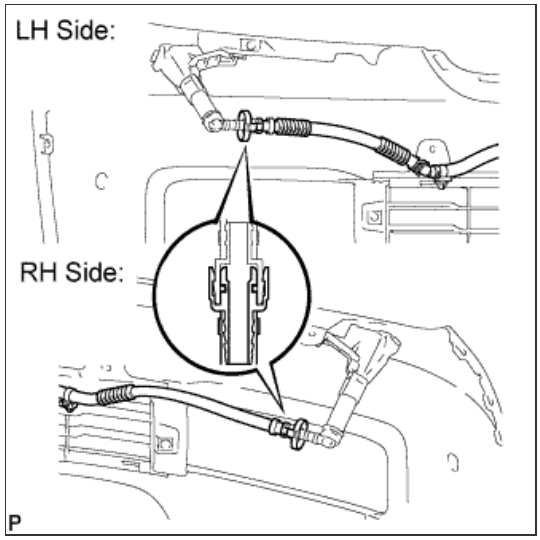
a. Attach the 2 clips

b. Install the headlight laser actuator sub-assembly with the bolt.

Torque:
1.1 N*m{ 11 kgf*cm , 10 in.*lbf }



c. Connect the headlight aser hose.



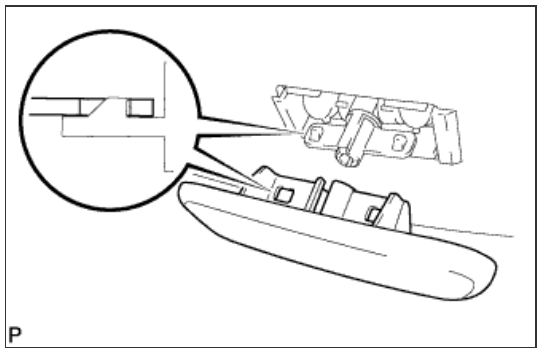
6. INSTALL HEADLIGHT WASHER ACTUATOR SUB-ASSEMBLY RH (w/ Headlight Cleaner System)

HINT:

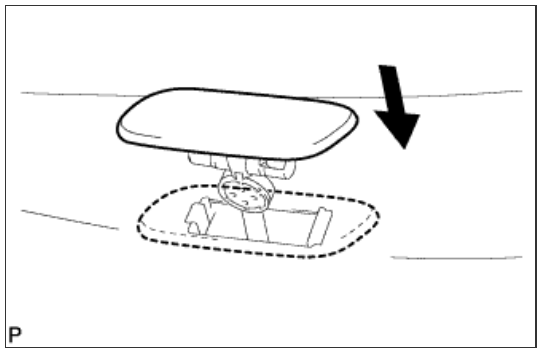
Use the same procedures described for the side.

7. INSTALL TYPE 1 HEADLIGHT WASHER NOZZLE SUB-ASSEMBLY LH (w/ Headlight Cleaner System)

a. Attach the 2 cla s t nstall the headlight aser nozzle.



b. Return the headlight aser nozzle to its original position.



8. INSTALL TYPE 1 HEADLIGHT WASHER NOZZLE SUB-ASSEMBLY RH (w/ Headlight Cleaner System)

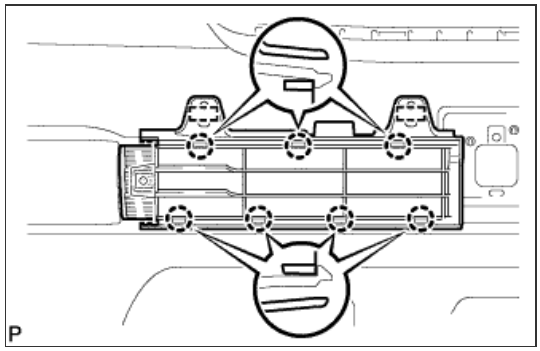
HINT:

Use the same procedures described for the side.

9. INSTALL LOWER RADIATOR GRILLE LH

a. Attach the 7 cla s t nstall the lo er radiator grille.

b. eadlight Cleaner System:
Attach the 2 headlight cleaner hose clamps.



10. INSTALL LOWER RADIATOR GRILLE RH

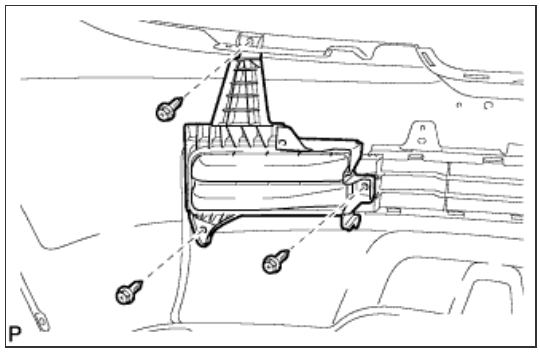
HINT:

Use the same procedures described for the side.

11. INSTALL FRONT BUMPER HOLE COVER LH (w/o Fog Light)

a. Install the bumper hole co er lt the s e s

Torque:
5.0 N*m{ 51 kgf*cm , 44 in.*lbf }



12. INSTALL FRONT BUMPER HOLE COVER RH (w/o Fog Light)

HINT:

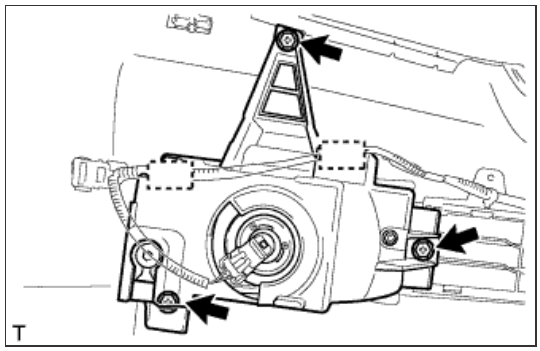
e the same procedures described for the side.

13. INSTALL FOG LIGHT ASSEMBLY LH (w/ Fog Light)

a. Install the fog light it the lts

Torque:
5.0 N*m{ 51 kgf*cm , 44 in.*lbf }

b. ttah the 2 clamps.



14. INSTALL FOG LIGHT ASSEMBLY RH (w/ Fog Light)

HINT:

Use the same procedures described for the side.

15. INSTALL NO. 1 ULTRASONIC SENSOR RETAINER (w/ TOYOTA Parking Assist-sensor System)

HINT:

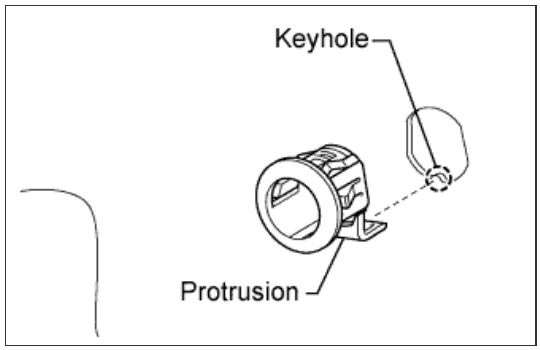
Use the same procedure to install the o. ultrasonic sensor retainer on the other side.

a. Align the keyhole and protrusion as sho n in the illustration.

b. Install the ultrasonic sensor retainer to the front bumper co er.

NOTICE:

Do not damage the bumper it the protrusion hen installing the retainer.



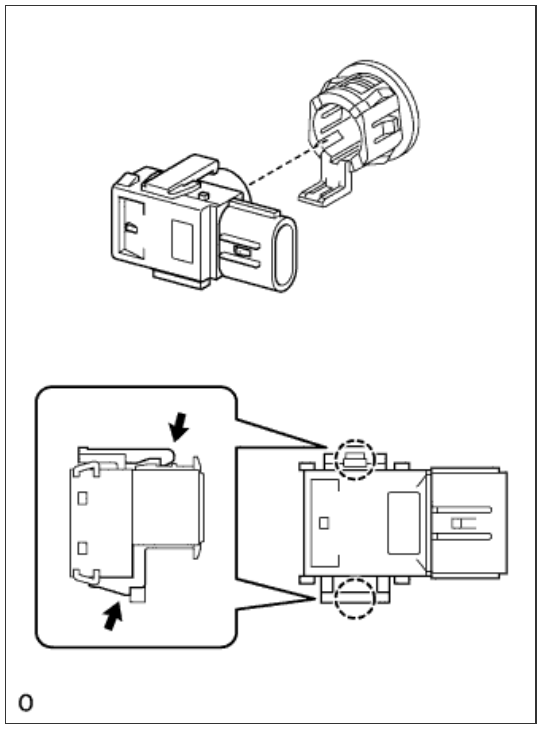
16. INSTALL NO. 1 ULTRASONIC SENSOR (w/ TOYOTA Parking Assist-sensor System)

HINT:

Use the same procedure to install the o. ultrasonic sensor on the other side.

a. Attach the 2 cla s t nstall the ultrasonic sensor.

b. Connect the connector.

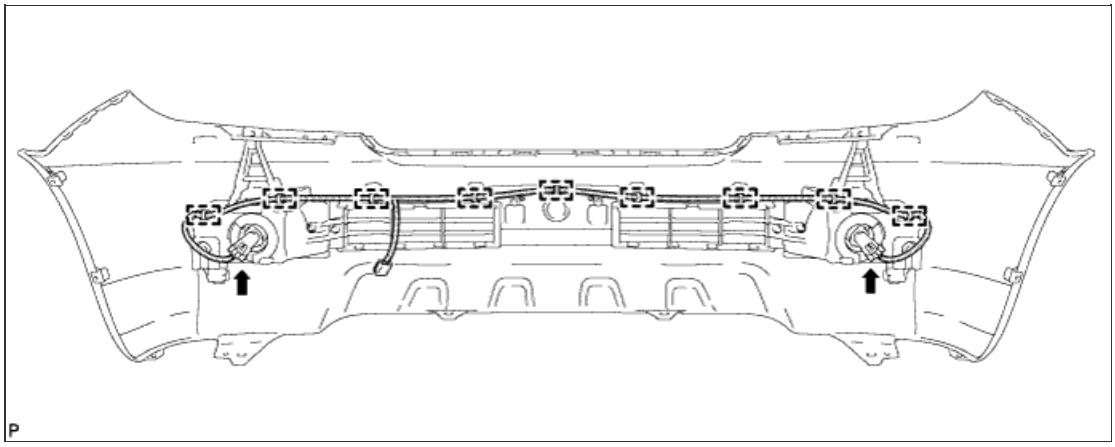


17. INSTALL NO. 4 ENGINE ROOM WIRE

a. ng Assista sensor System ight
Install the o. 4 engine room ire.

i. Attach the clamps to install the engine room ire.

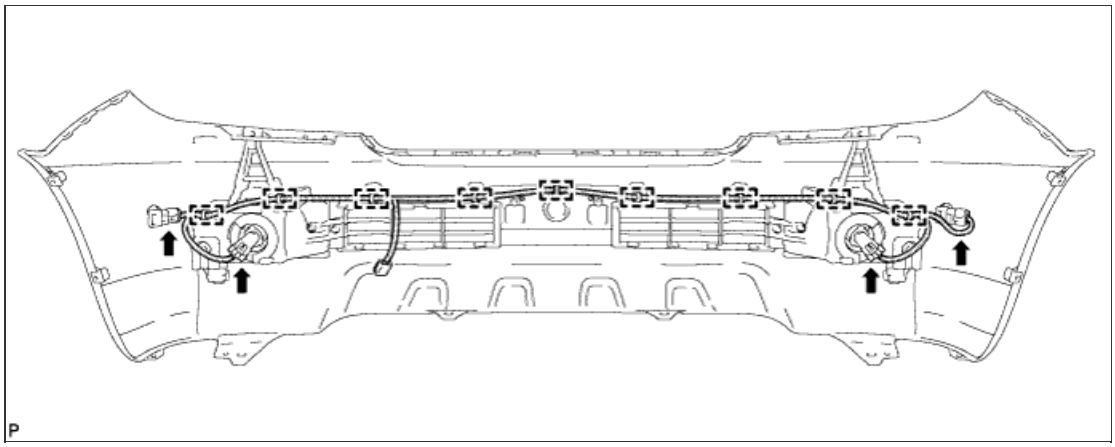
ii. Connect the 2 connectors.



b. T TA Parking Assist-sensor System, Fog ight:
Install the o. 4 engine room ire.

i. Attach the clamps to install the engine room ire.

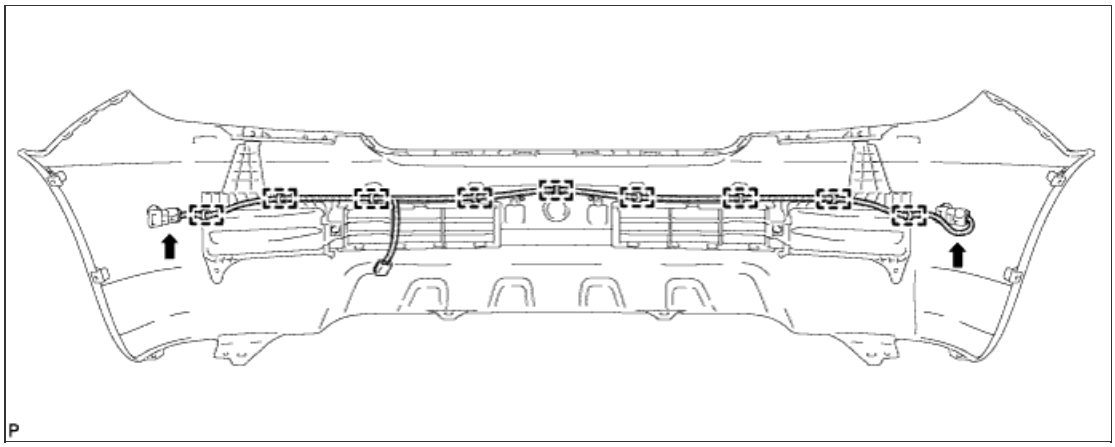
ii. Connect the 4 connectors.



c. T TA Parking Assist-sensor System, o Fog ight:
Install the o. 4 engine room ire.

i. Attach the clamps to install the engine room ire.

ii. Connect the 2 connectors.



for Preparation Click here

HINT:

When installing the front bumper protector, heat the front bumper surface using a heat light.

Standard Heating Temperature:

Item	Temperature
Front Bumper	20 to 30°C (68 to 86°F)

NOTICE:

Do not heat the front bumper excessively.

1. INSTALL FRONT NO. 2 BUMPER PROTECTOR

a. Clean the front bumper surface.

i. Using a heat light, heat the front bumper surface.

ii. Remove the double-sided tape from the front bumper.

iii. Wipe off any tape adhesive residue with cleaner.

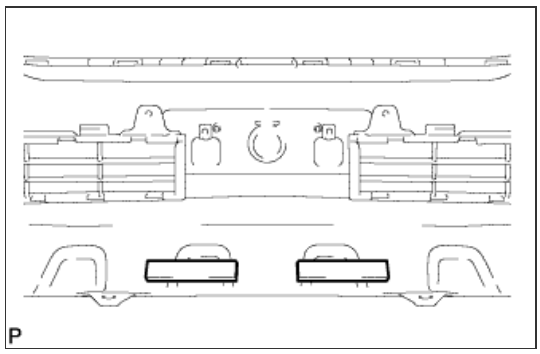
b. Install a new bumper protector.

i. Remove the peeling paper from the face of 2 new bumper protectors.

HINT:

After removing the peeling paper, keep the exposed adhesive free from foreign matter.

ii. Install the 2 bumper protectors as shown in the illustration.



2. INSTALL FRONT BUMPER PROTECTOR

a. Clean the front bumper surface.

i. Using a heat light, heat the front bumper surface.

ii. Remove the double-sided tape from the front bumper.

iii. Wipe off any tape adhesive residue with cleaner.

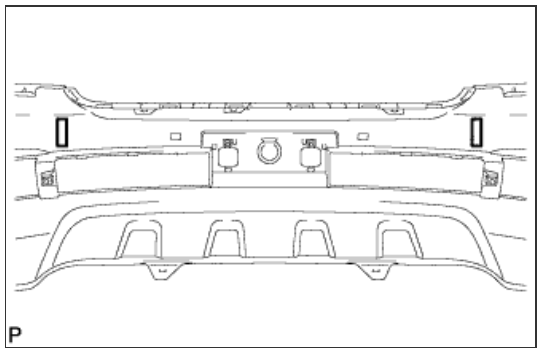
b. Install a new bumper protector.

i. Remove the peeling paper from the face of 2 new bumper protectors.

HINT:

After removing the peeling paper, keep the exposed adhesive free from foreign matter.

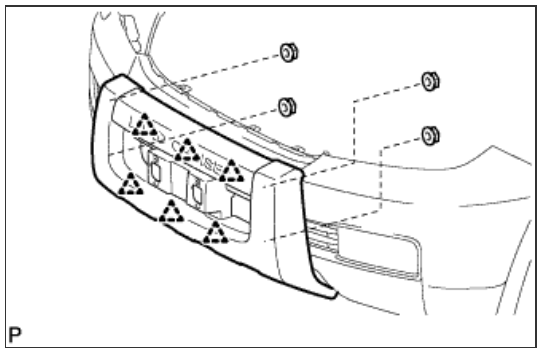
ii. Install the 2 bumper protectors as shown in the illustration.



3. INSTALL FRONT BUMPER GUARD (w/ Garnish)

a. Attach the 6 clips to install the bumper guard.

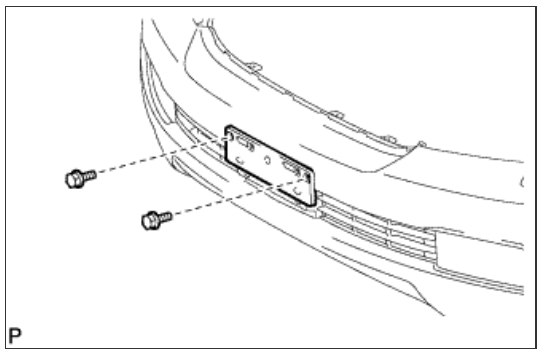
b. Install the 4 nuts.



4. INSTALL FRONT BUMPER EXTENSION MOUNTING BRACKET

a. for Type A:
Install the front bumper extension mounting bracket.

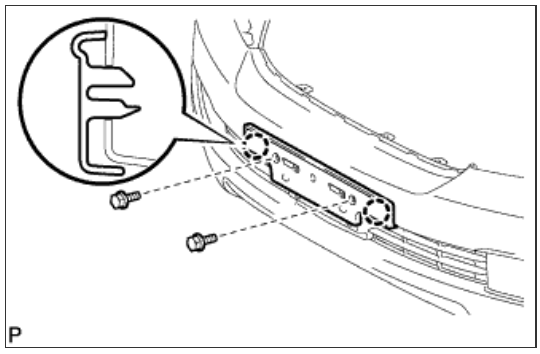
i. Install the bracket with the 2 bolts.



b. for Type B:
Install the front bumper extension mounting bracket.

i. Attach the 2 claws to install the bracket.

ii. Install the 2 bolts.



5. INSTALL HEADLIGHT WASHER ACTUATOR SUB-ASSEMBLY LH (w/ Headlight Cleaner System)

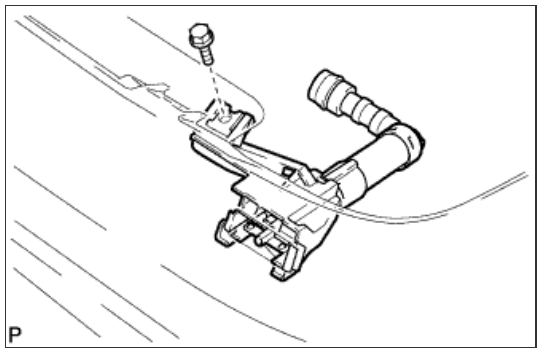
HINT:

Use the same procedures for the RH side and the LH side.

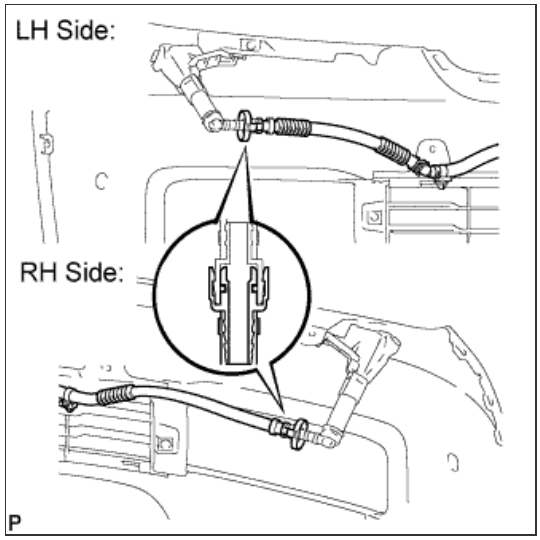
a. Attach the 2 claws.

b. Install the headlight washer actuator sub-assembly with the bolt.

Torque:
1.1 N*m{ 11 kgf*cm , 10 in.*lbf }



c. Connect the headlight washer hose.



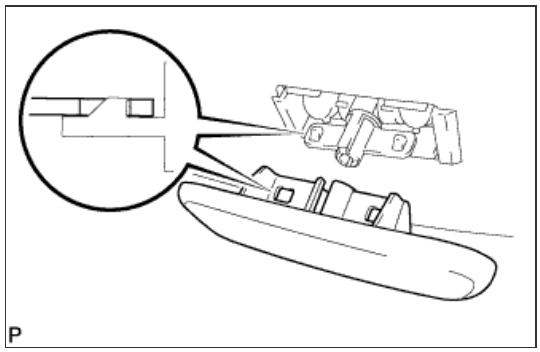
6. INSTALL HEADLIGHT WASHER ACTUATOR SUB-ASSEMBLY RH (w/ Headlight Cleaner System)

HINT:

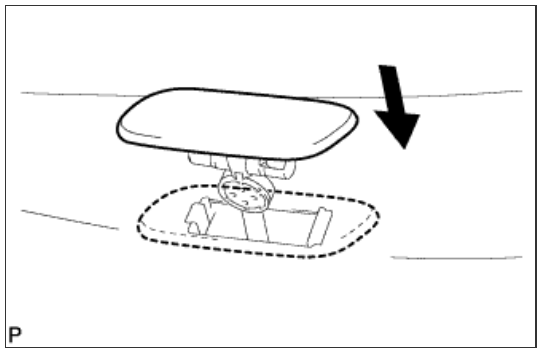
Use the same procedures described for the LH side.

7. INSTALL TYPE 1 HEADLIGHT WASHER NOZZLE SUB-ASSEMBLY LH (w/ Headlight Cleaner System)

a. Attach the 2 claws to install the headlight washer nozzle.



b. Return the headlight washer nozzle to its original position.



8. INSTALL TYPE 1 HEADLIGHT WASHER NOZZLE SUB-ASSEMBLY RH (w/ Headlight Cleaner System)

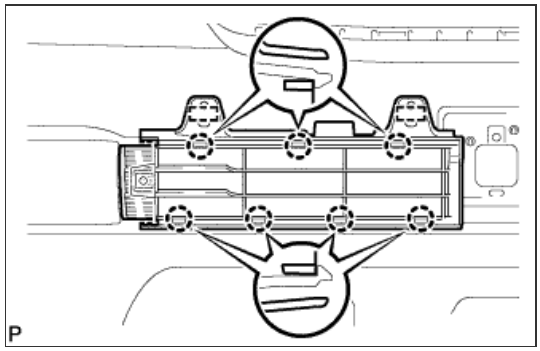
HINT:

Use the same procedures described for the LH side.

9. INSTALL LOWER RADIATOR GRILLE LH

a. Attach the 7 claws to install the lower radiator grille.

b. w/ Headlight Cleaner System:
Attach the 2 headlight cleaner hose clamps.



10. INSTALL LOWER RADIATOR GRILLE RH

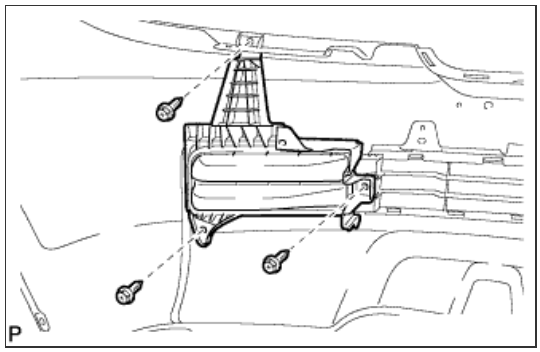
HINT:

Use the same procedures described for the LH side.

11. INSTALL FRONT BUMPER HOLE COVER LH (w/o Fog Light)

a. Install the bumper hole cover with the 3 screws.

Torque:
5.0 N*m{ 51 kgf*cm , 44 in.*lbf }



12. INSTALL FRONT BUMPER HOLE COVER RH (w/o Fog Light)

HINT:

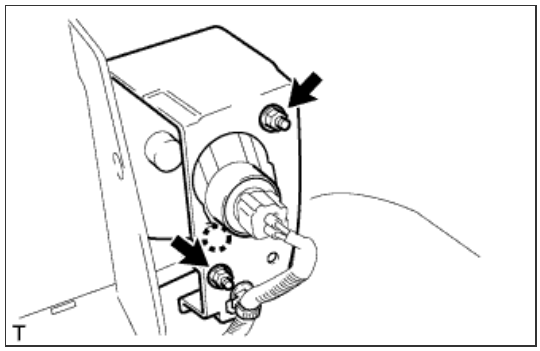
Use the same procedures described for the LH side.

13. INSTALL FOG LIGHT ASSEMBLY LH (w/ Fog Light)

a. Attach the claw.

b. Connector the connectors.

c. Install the fog light with the 2 nuts.



14. INSTALL FOG LIGHT ASSEMBLY RH (w/ Fog Light)

HINT:

Use the same procedures described for the LH side.

15. INSTALL NO. 1 ULTRASONIC SENSOR RETAINER (w/ TOYOTA Parking Assist-sensor System)

HINT:

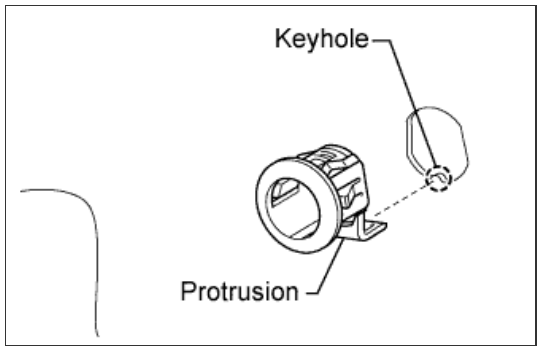
Use the same procedure to install the No. 1 ultrasonic sensor retainer on the other side.

a. Align the keyhole and protrusion as shown in the illustration.

b. Install the ultrasonic sensor retainer to the front bumper cover.

NOTICE:

Do not damage the bumper with the protrusion when installing the retainer.



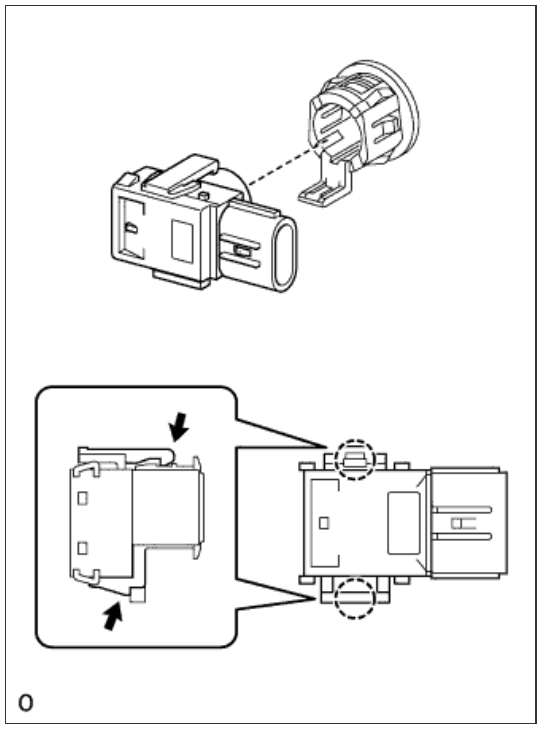
16. INSTALL NO. 1 ULTRASONIC SENSOR (w/ TOYOTA Parking Assist-sensor System)

HINT:

Use the same procedure to install the No. 1 ultrasonic sensor on the other side.

a. Attach the 2 claws to install the ultrasonic sensor.

b. Connect the connector.

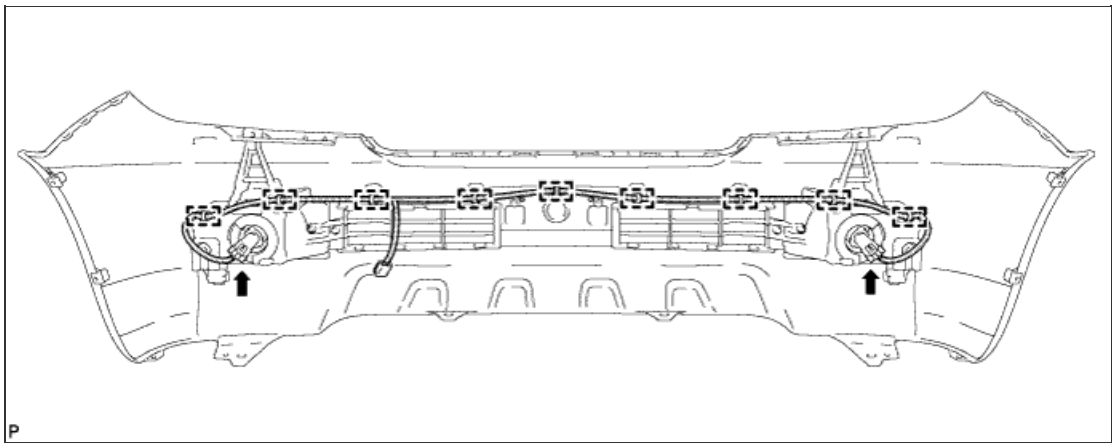


17. INSTALL NO. 4 ENGINE ROOM WIRE

a. w/o TOYOTA Parking Assist-sensor System, w/ Fog Light:
Install the No. 4 engine room wire.

i. Attach the 9 clamps to install the engine room wire.

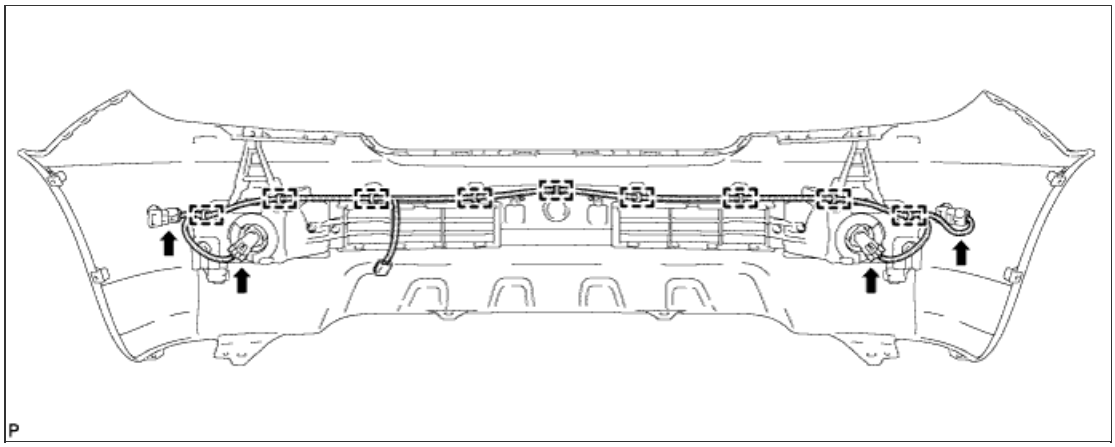
ii. Connect the 2 connectors.



b. w/ TOYOTA Parking Assist-sensor System, w/ Fog Light:
Install the No. 4 engine room wire.

i. Attach the 9 clamps to install the engine room wire.

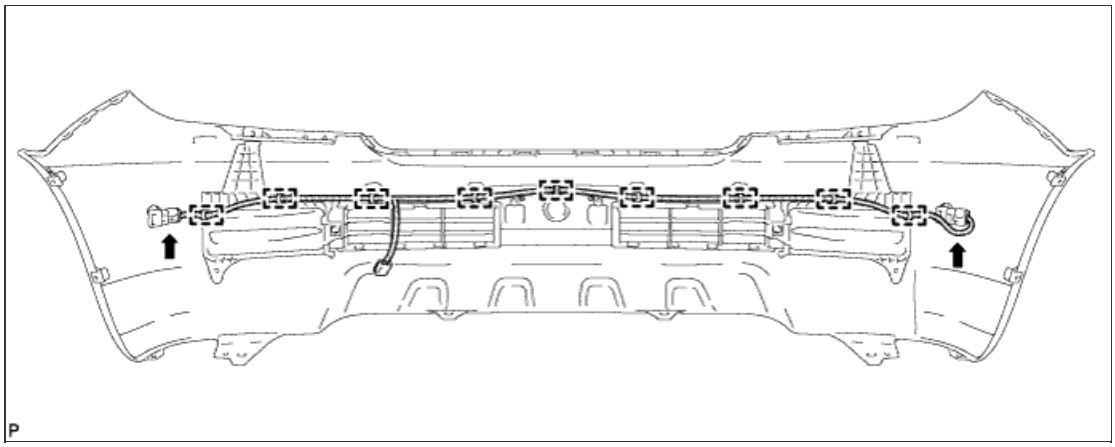
ii. Connect the 4 connectors.



c. w/ TOYOTA Parking Assist-sensor System, w/o Fog Light:
Install the No. 4 engine room wire.

i. Attach the 9 clamps to install the engine room wire.

ii. Connect the 2 connectors.



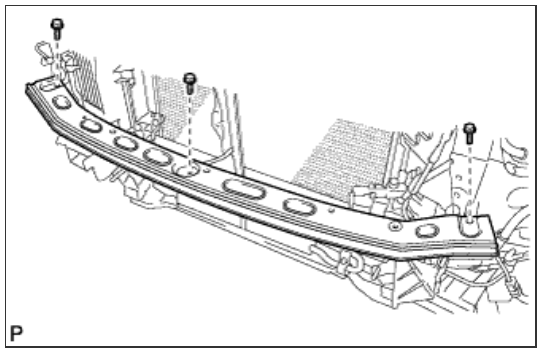
for Preparation Click here

HINT:

A bolt without a torque specification is shown in the standard bolt chart (Click here).

1. INSTALL FRONT UPPER CENTER BUMPER RETAINER

a. Install the bumper retainer with the 3 bolts.



2. INSTALL HEADLIGHT ASSEMBLY LH

a. for Standard:
Install the headlight assembly LH (Click here).

b. for HID Headlight:
Install the headlight assembly LH (Click here).

3. INSTALL HEADLIGHT ASSEMBLY RH

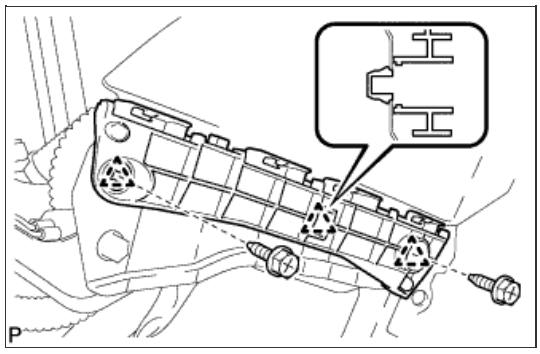
HINT:

Use the same procedures described for the LH side.

4. INSTALL FRONT BUMPER SIDE SUPPORT LH

a. Attach the 3 clips to install the side support.

b. Install the 2 screws.



5. INSTALL FRONT BUMPER SIDE SUPPORT RH

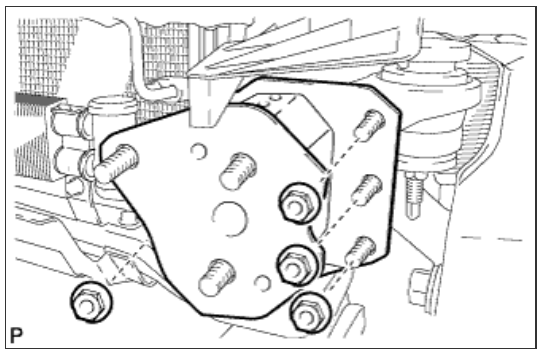
HINT:

Use the same procedures described for the LH side.

6. INSTALL FRONT NO. 2 BUMPER EXTENSION SUB-ASSEMBLY LH

a. Install the bumper e tension with the 4 nuts.

Torque:
67 N*m{ 683 kgf*cm , 49 ft.*lbf }



7. INSTALL FRONT NO. 2 BUMPER EXTENSION SUB-ASSEMBLY RH

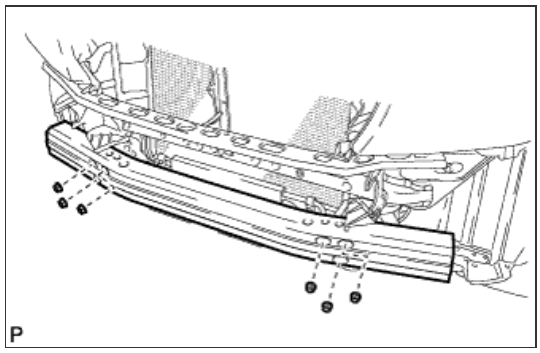
HINT:

Use the same procedures described for the LH side.

8. INSTALL FRONT BUMPER REINFORCEMENT SUB-ASSEMBLY

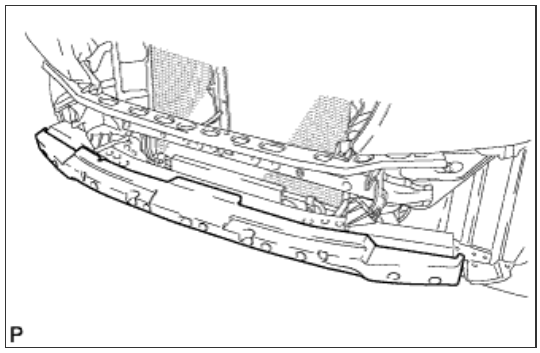
a. Install the reinforcement with the 6 nuts.

Torque:
71 N*m{ 724 kgf*cm , 52 ft.*lbf }



9. INSTALL FRONT BUMPER ENERGY ABSORBER

a. Install the energy absorber.



10. INSTALL FRONT BUMPER COVER

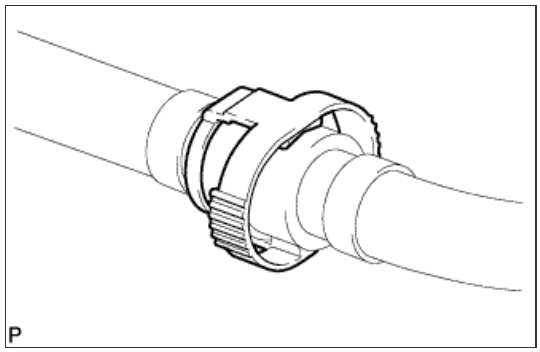
HINT:

For the front bumper cover with garnish, use the procedures described below.

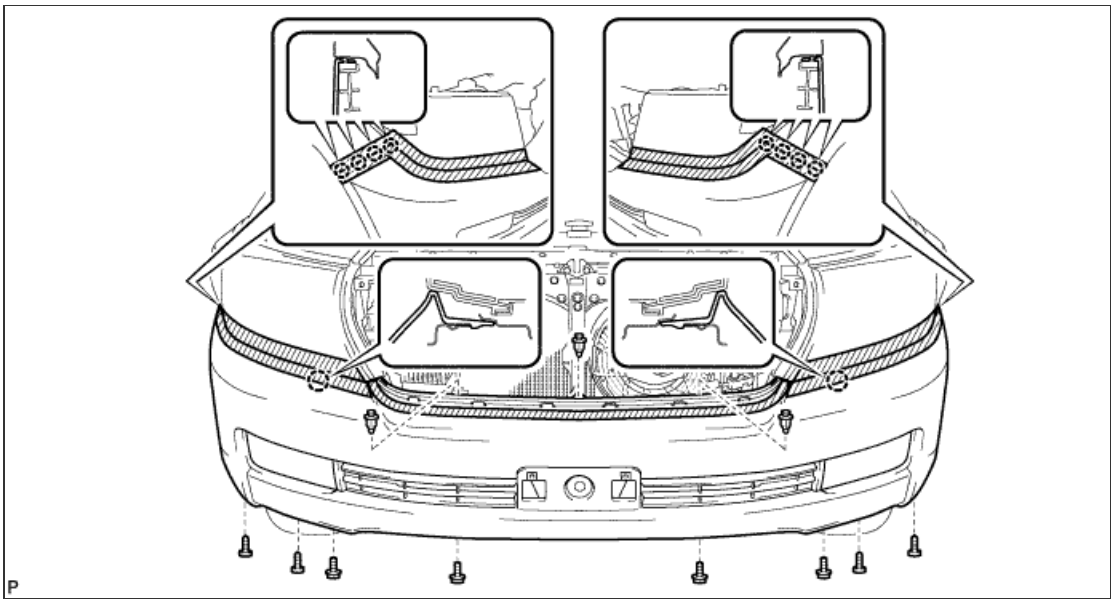
a. w/ Headlight Cleaner System:
Connect the headlight cleaner hose.

b. w/o TOYOTA Parking Assist-sensor System, w/o Fog Light:
Attach the 10 claws to install the bumper cover.

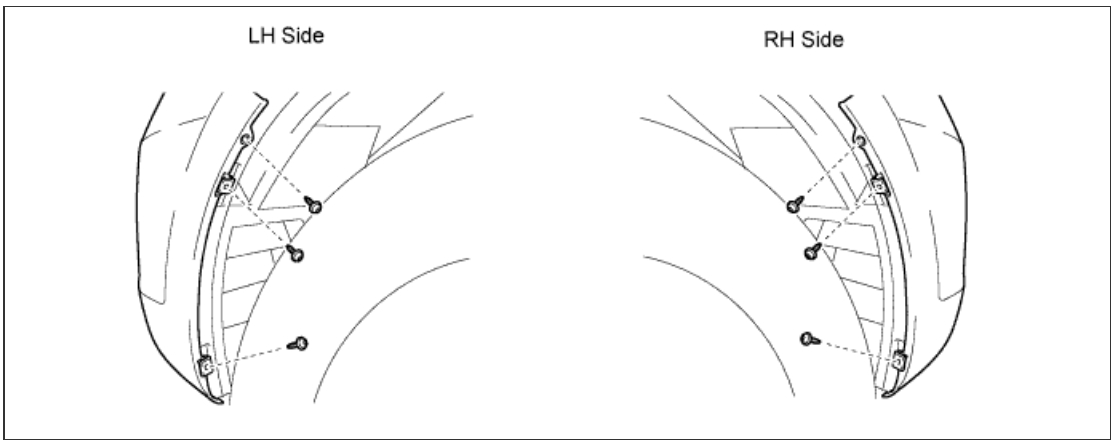
c. w/ TOYOTA Parking Assist-sensor System or w/ Fog Light:
Connect the No. 4 engine room wire connector and attach the 10 claws to install the bumper cover.



d. Install the 3 clips, 4 screws and 4 bolts.



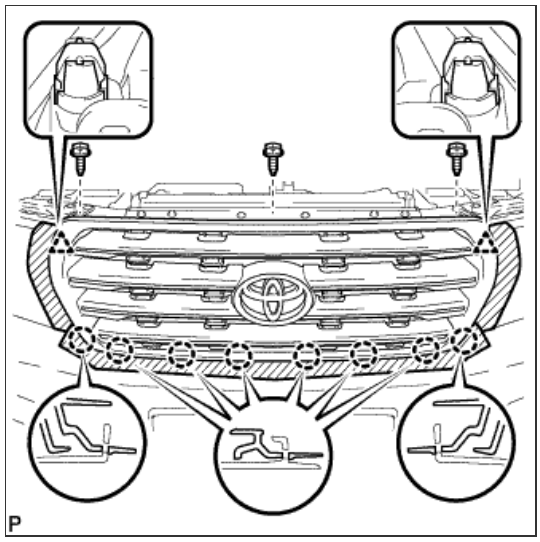
e. Using a T30 "TORX" socket, install the 6 screws.



11. INSTALL RADIATOR GRILLE ASSEMBLY

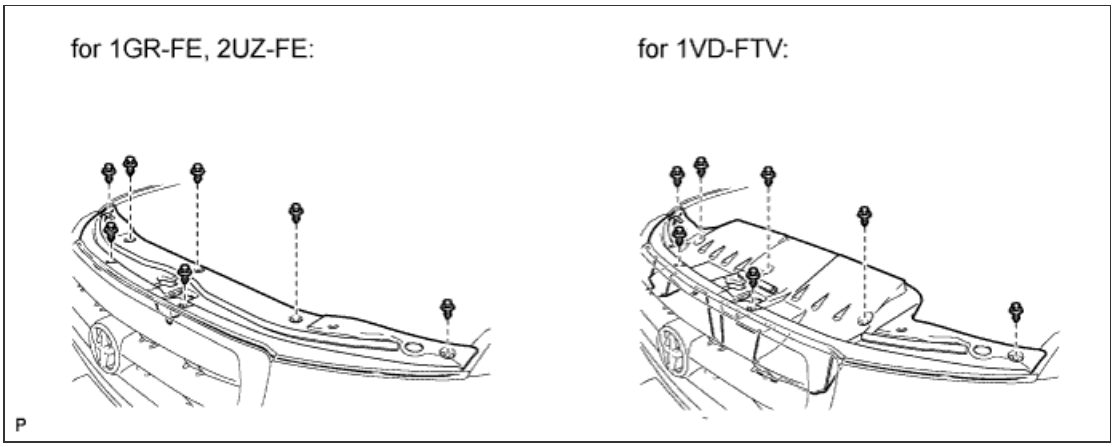
a. Attach the 2 clips and 8 claws to install the radiator grille.

b. Install the 3 screws.



12. INSTALL UPPER RADIATOR SUPPORT SEAL

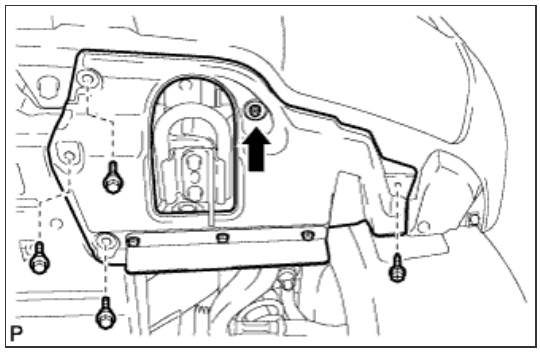
a. Install the radiator support seal with the 7 clips.



13. INSTALL FRONT FENDER SPLASH SHIELD SUB-ASSEMBLY LH

a. Push in the clip indicated by the arrow in the illustration to install the fender splash shield.

b. Install the 3 bolts and screw.



14. INSTALL FRONT FENDER SPLASH SHIELD SUB-ASSEMBLY RH

HINT:

Use the same procedures described for the LH side.

15. CONNECT CABLE TO NEGATI E BATTERY TERMINAL (for HID Headlight)

NOTICE:

hen disconnecting the cable, some systems need to be initiali ed after the cable is reconnected (Click here).

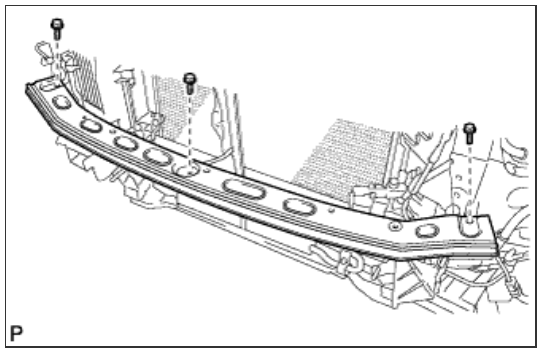
for Preparation Click here

HINT:

A bolt without a torque specification is shown in the standard bolt chart (Click here).

1. INSTALL FRONT UPPER CENTER BUMPER RETAINER

a. Install the bumper retainer with the 3 bolts.



2. INSTALL HEADLIGHT ASSEMBLY LH

a. for Standard:
Install the headlight assembly LH (Click here).

b. for HID Headlight:
Install the headlight assembly LH (Click here).

3. INSTALL HEADLIGHT ASSEMBLY RH

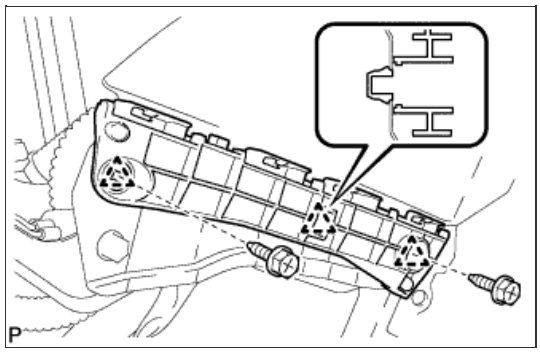
HINT:

Use the same procedures described for the LH side.

4. INSTALL FRONT BUMPER SIDE SUPPORT LH

a. Attach the 3 clips to install the side support.

b. Install the 2 screws.



5. INSTALL FRONT BUMPER SIDE SUPPORT RH

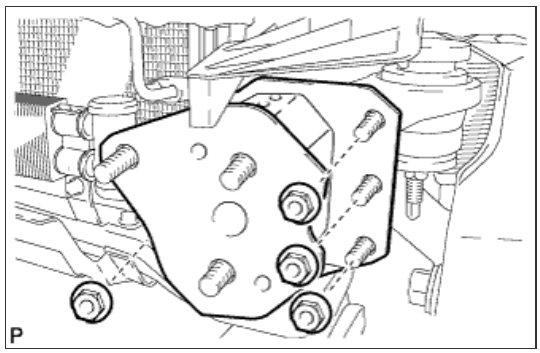
HINT:

Use the same procedures described for the LH side.

6. INSTALL FRONT NO. 2 BUMPER EXTENSION SUB-ASSEMBLY LH

a. Install the bumper e tension with the 4 nuts.

Torque:
67 N*m{ 683 kgf*cm , 49 ft.*lbf }



7. INSTALL FRONT NO. 2 BUMPER EXTENSION SUB-ASSEMBLY RH

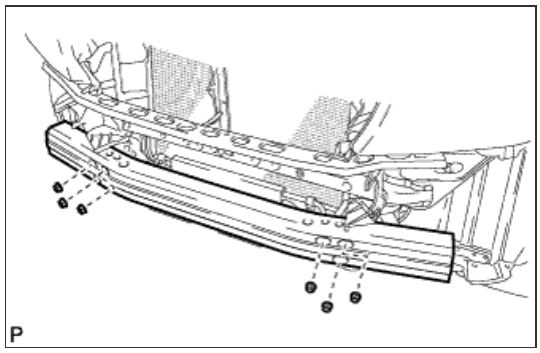
HINT:

Use the same procedures described for the LH side.

8. INSTALL FRONT BUMPER REINFORCEMENT SUB-ASSEMBLY

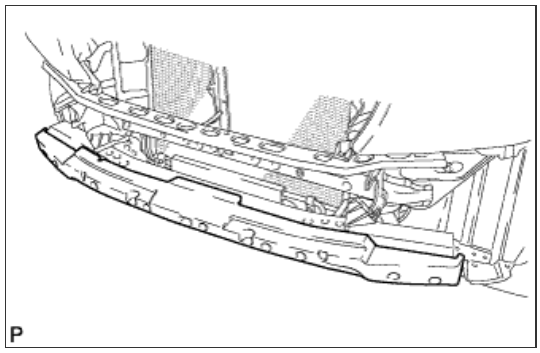
a. Install the reinforcement with the 6 nuts.

Torque:
71 N*m{ 724 kgf*cm , 52 ft.*lbf }



9. INSTALL FRONT BUMPER ENERGY ABSORBER

a. Install the energy absorber.



10. INSTALL FRONT BUMPER COVER

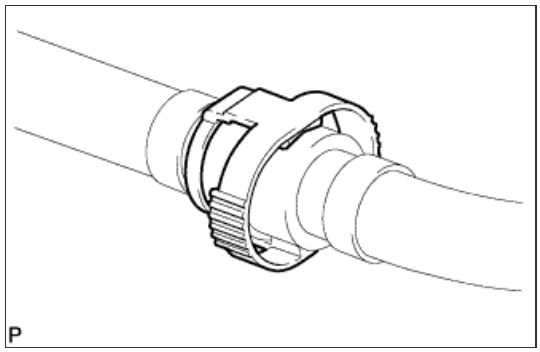
HINT:

For the front bumper cover with garnish, use the procedures described below.

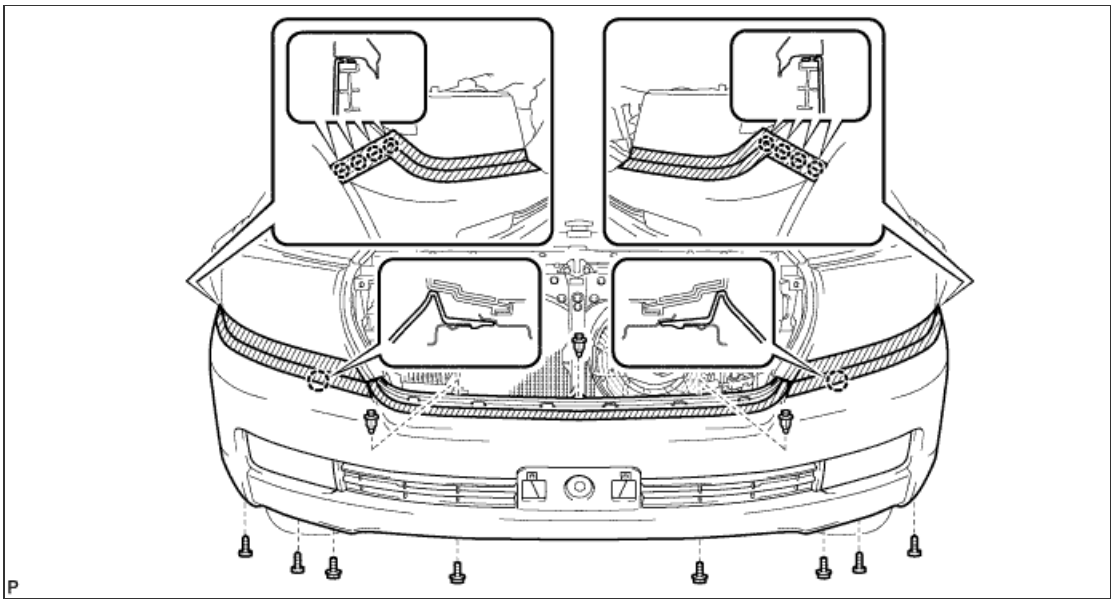
a. w/ Headlight Cleaner System:
Connect the headlight cleaner hose.

b. w/o TOYOTA Parking Assist-sensor System, w/o Fog Light:
Attach the 10 claws to install the bumper cover.

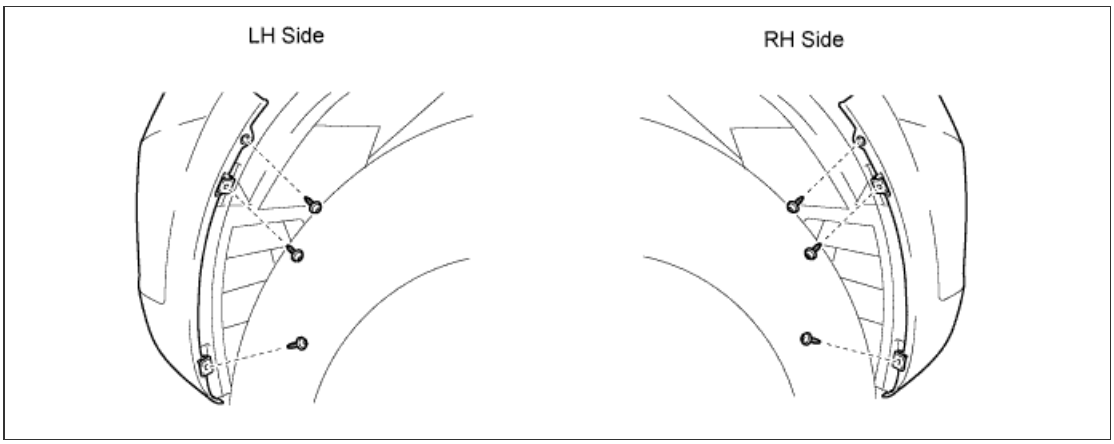
c. w/ TOYOTA Parking Assist-sensor System or w/ Fog Light:
Connect the No. 4 engine room wire connector and attach the 10 claws to install the bumper cover.



d. Install the 3 clips, 4 screws and 4 bolts.



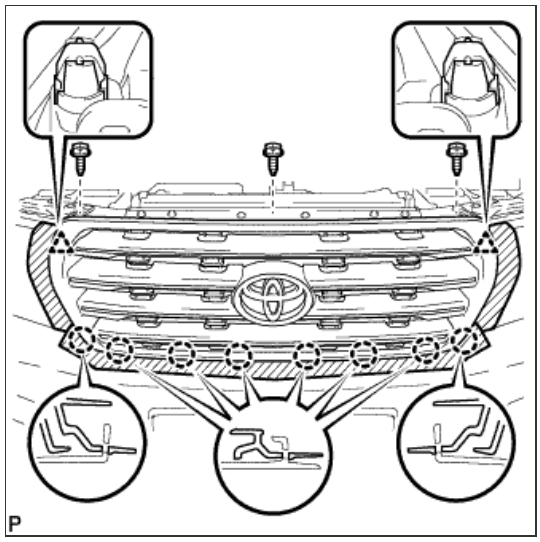
e. Using a T30 "TORX" socket, install the 6 screws.



11. INSTALL RADIATOR GRILLE ASSEMBLY

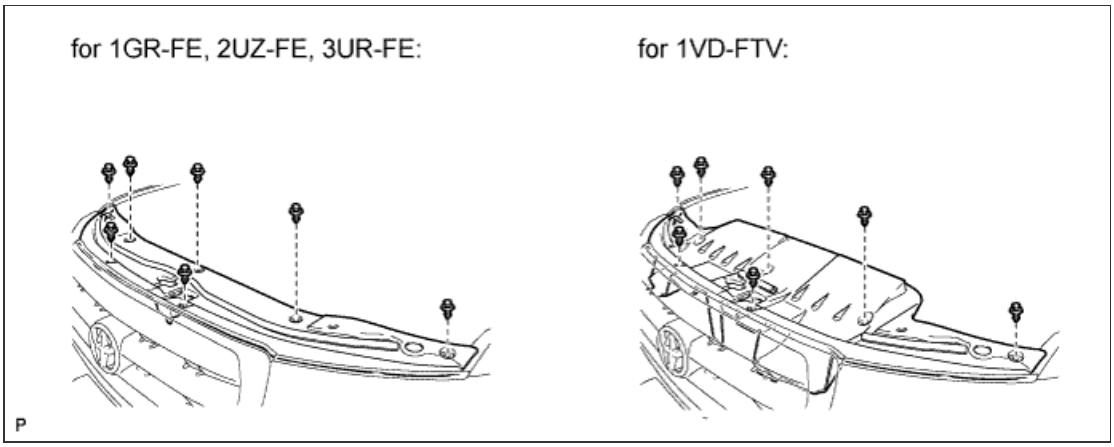
a. Attach the 2 clips and 8 claws to install the radiator grille.

b. Install the 3 screws.



12. INSTALL UPPER RADIATOR SUPPORT SEAL

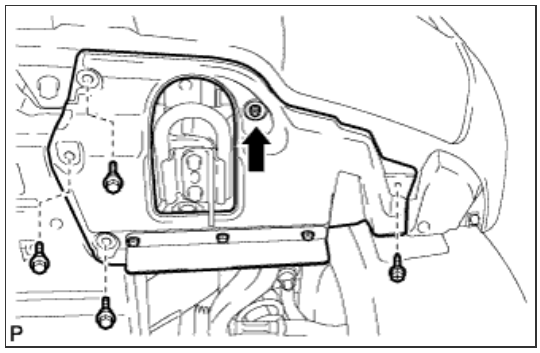
a. Install the radiator support seal with the 7 clips.



13. INSTALL FRONT FENDER SPLASH SHIELD SUB-ASSEMBLY LH

a. Push in the clip indicated by the arrow in the illustration to install the fender splash shield.

b. Install the 3 bolts and screw.



14. INSTALL FRONT FENDER SPLASH SHIELD SUB-ASSEMBLY RH

HINT:

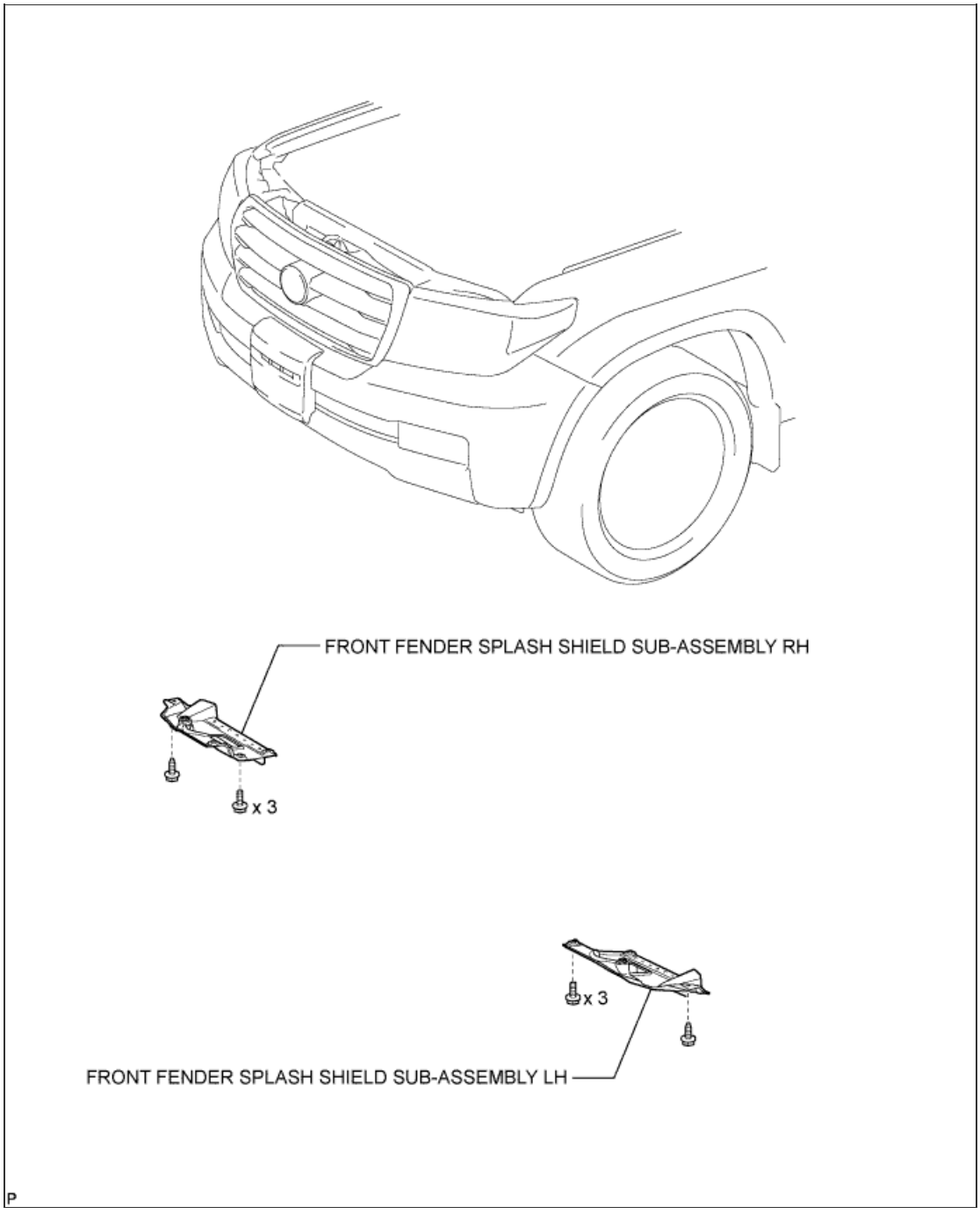
Use the same procedures described for the LH side.

15. CONNECT CABLE TO NEGATI E BATTERY TERMINAL (for HID Headlight)

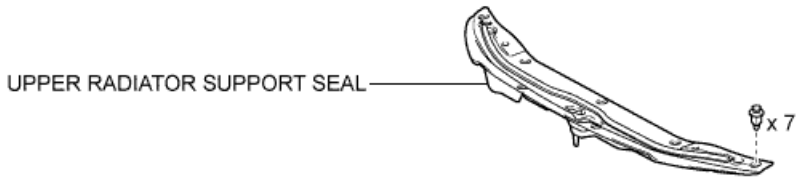
NOTICE:

hen disconnecting the cable, some systems need to be initiali ed after the cable is reconnected (Click here).

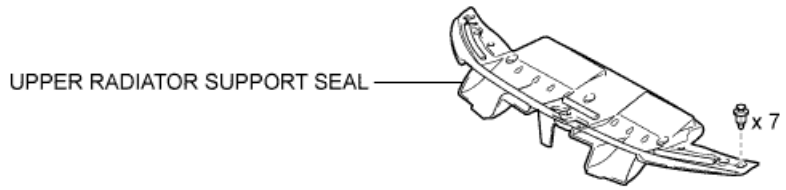
for Preparation [Click here]

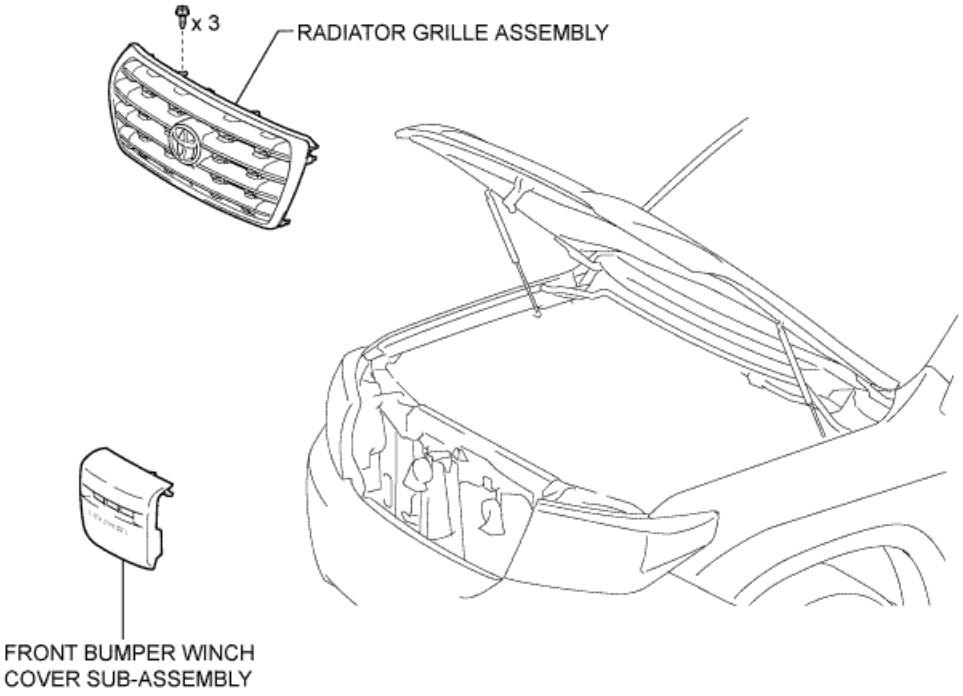


for 1GR-FE, for 2UZ-FE:

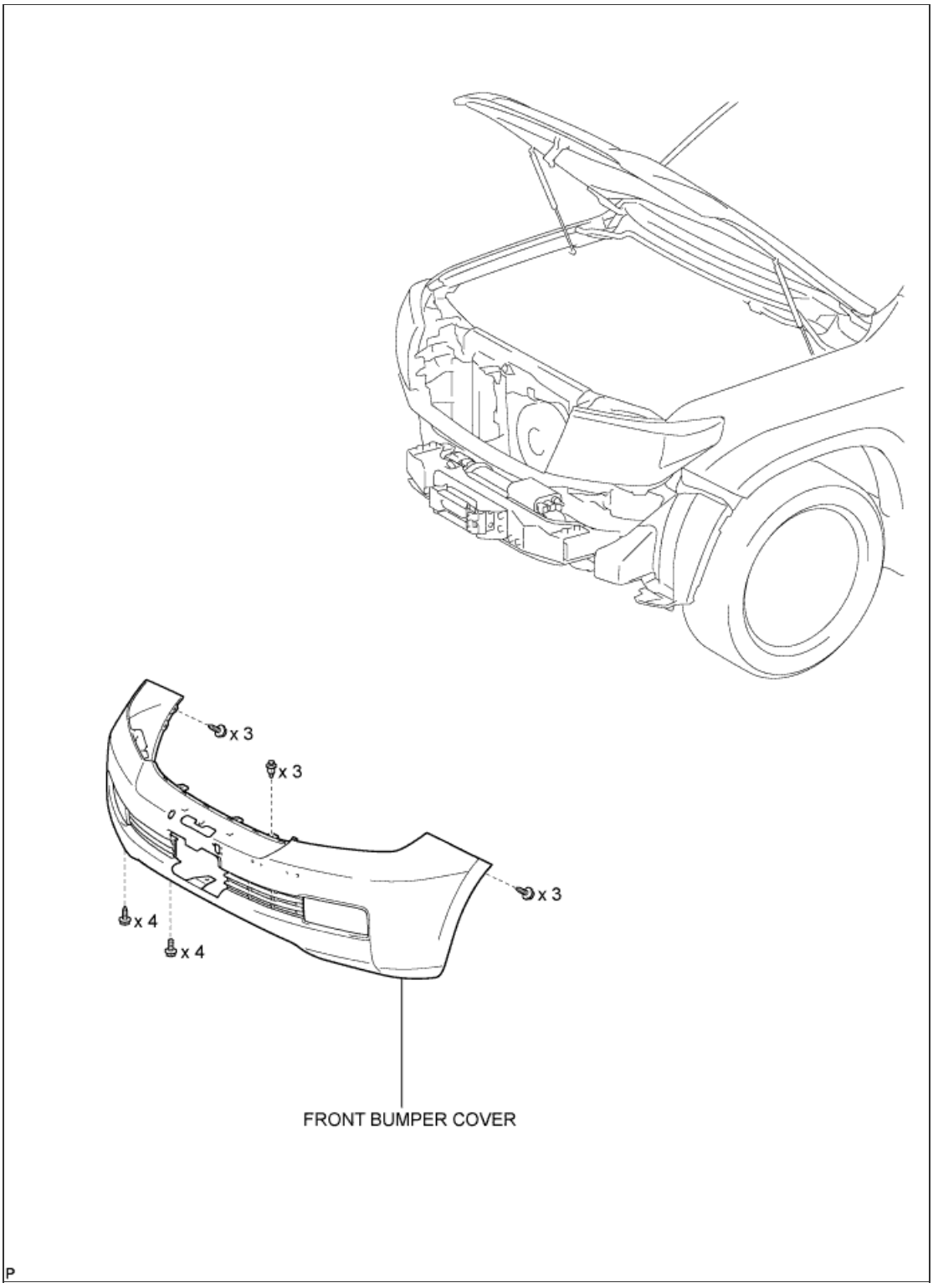


for 1VD-FTV:

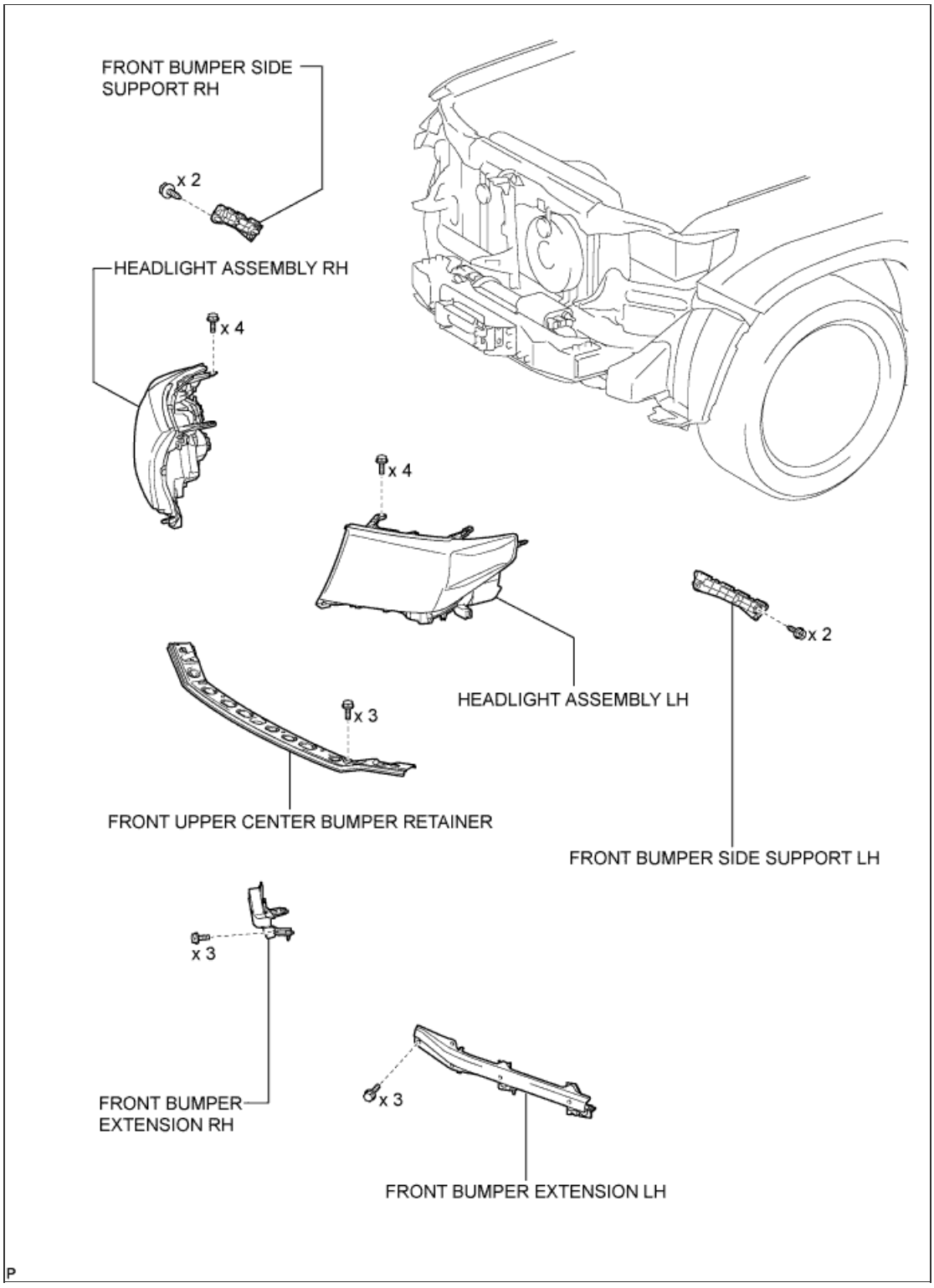




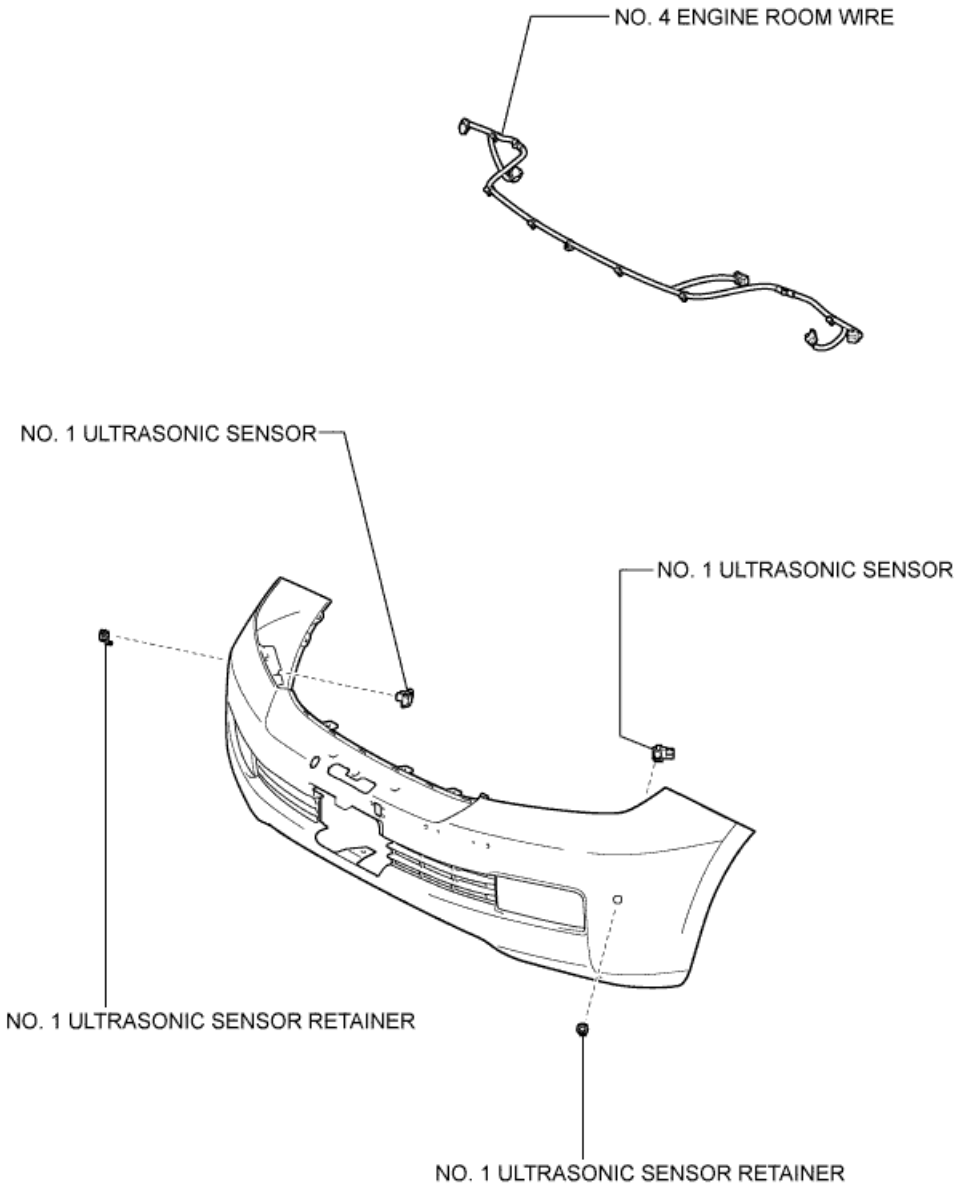
P



P

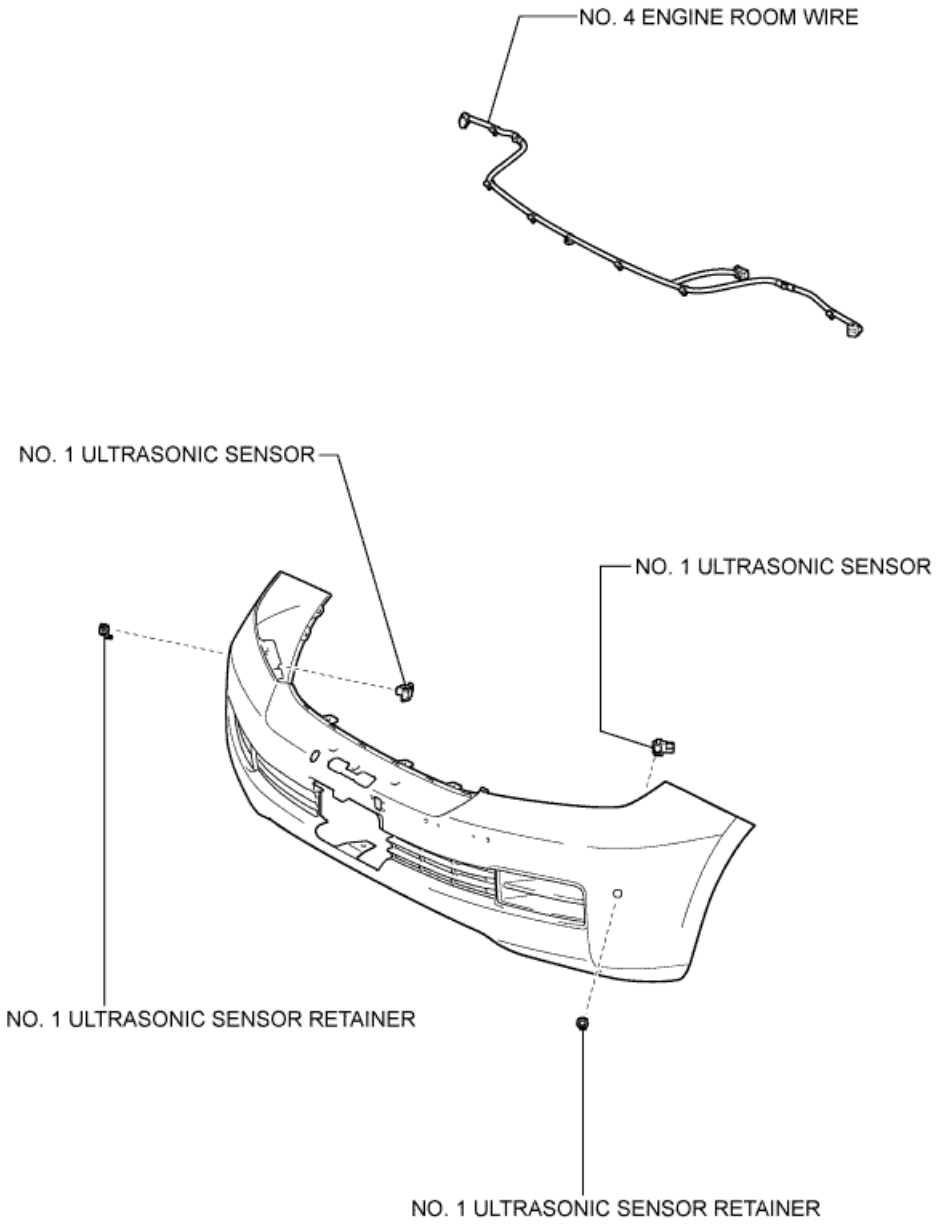

FRONT BUMPER SIDE SUPPORT RH
x 2
HEADLIGHT ASSEMBLY RH
x 4
x 4
HEADLIGHT ASSEMBLY LH
x 2
x 3
FRONT UPPER CENTER BUMPER RETAINER
FRONT BUMPER SIDE SUPPORT LH
x 3
FRONT BUMPER EXTENSION RH
x 3
FRONT BUMPER EXTENSION LH
P

w/ TOYOTA Parking Assist-sensor System, w/ Fog Light:



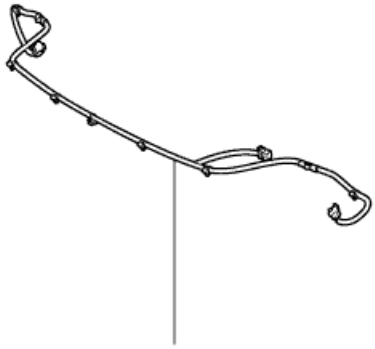
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w/ TOYOTA Parking Assist-sensor System, w/o Fog Light:

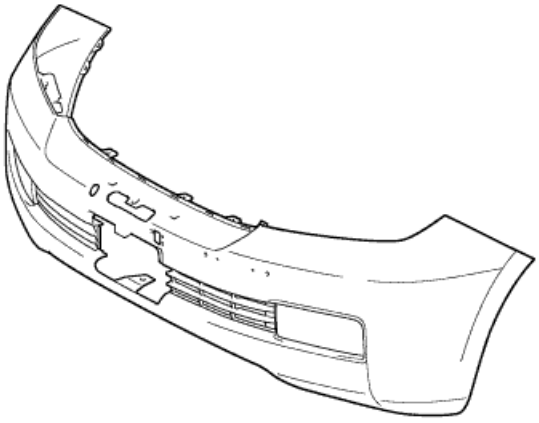


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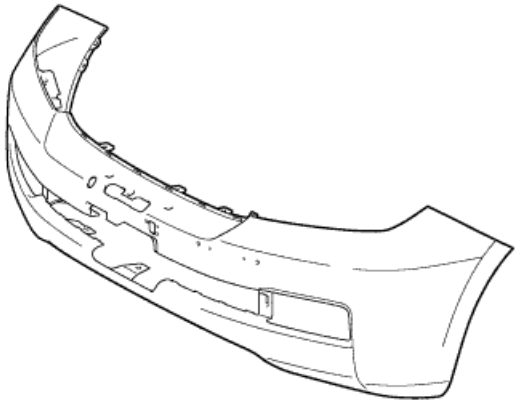
w/o TOYOTA Parking Assist-sensor System, w/ Fog Light:

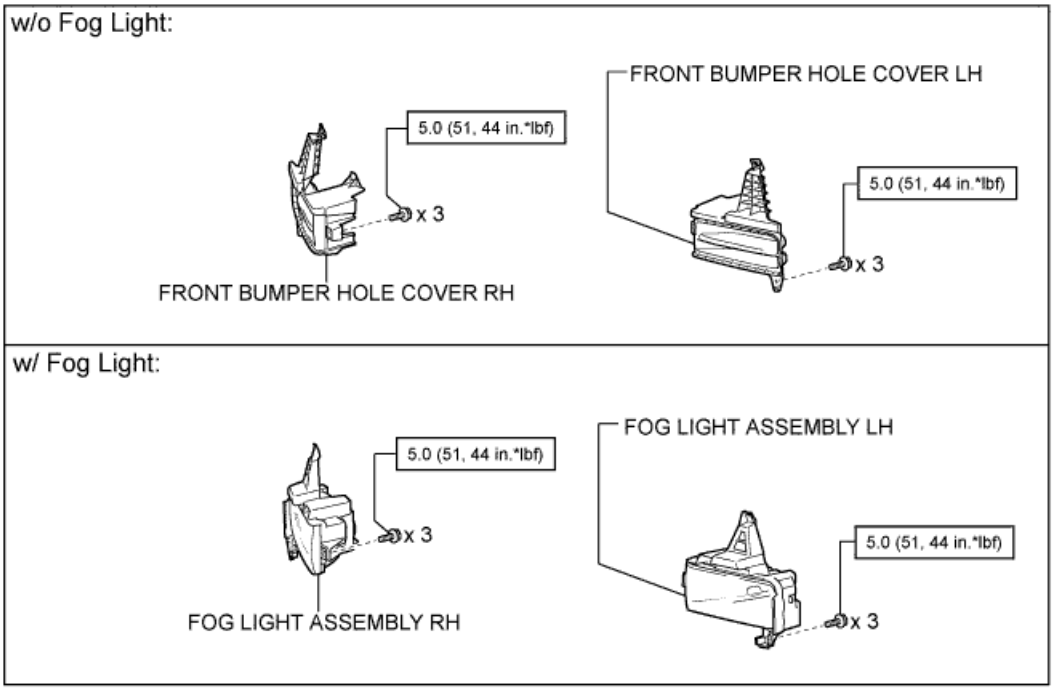


NO. 4 ENGINE ROOM WIRE



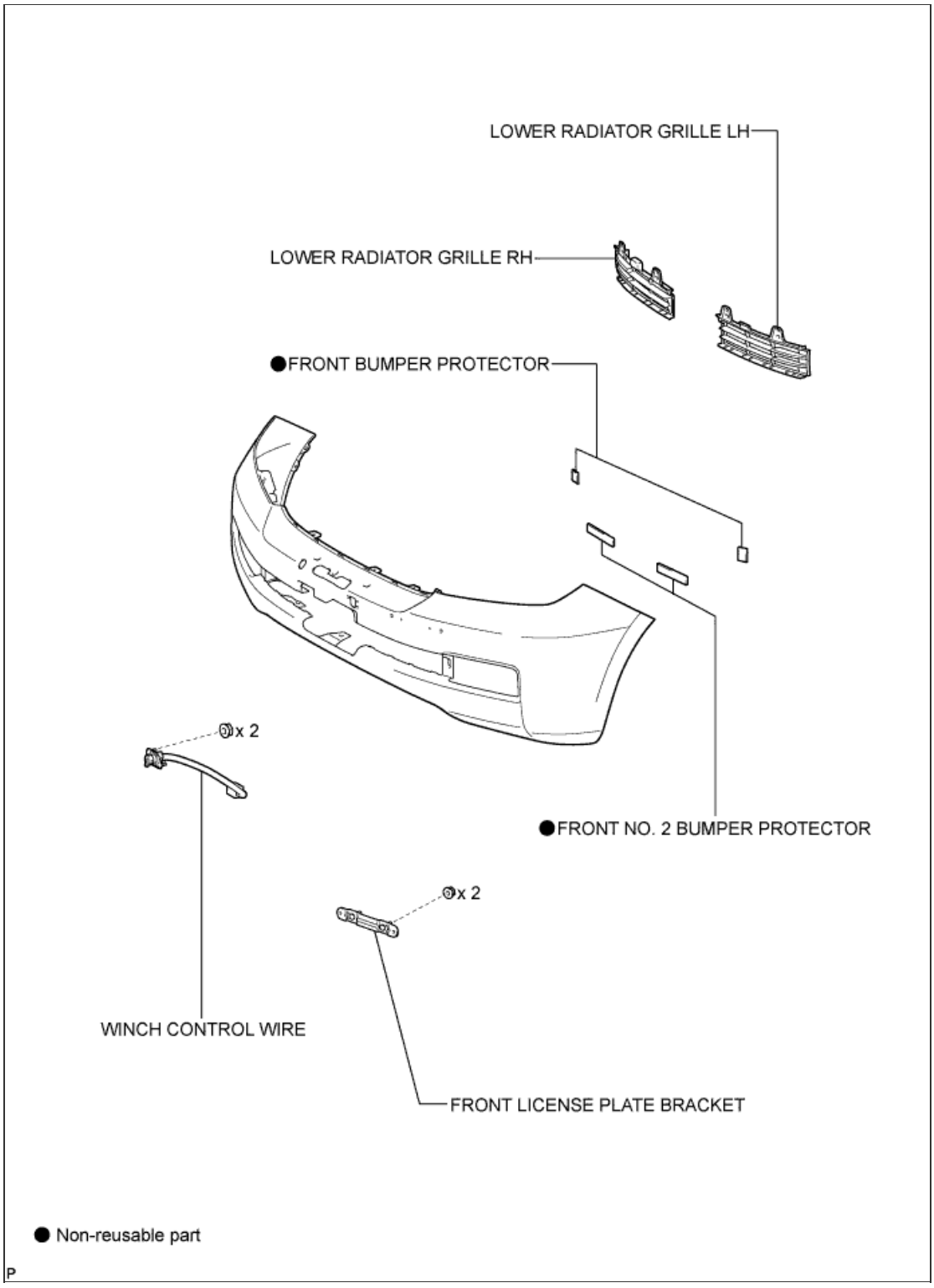
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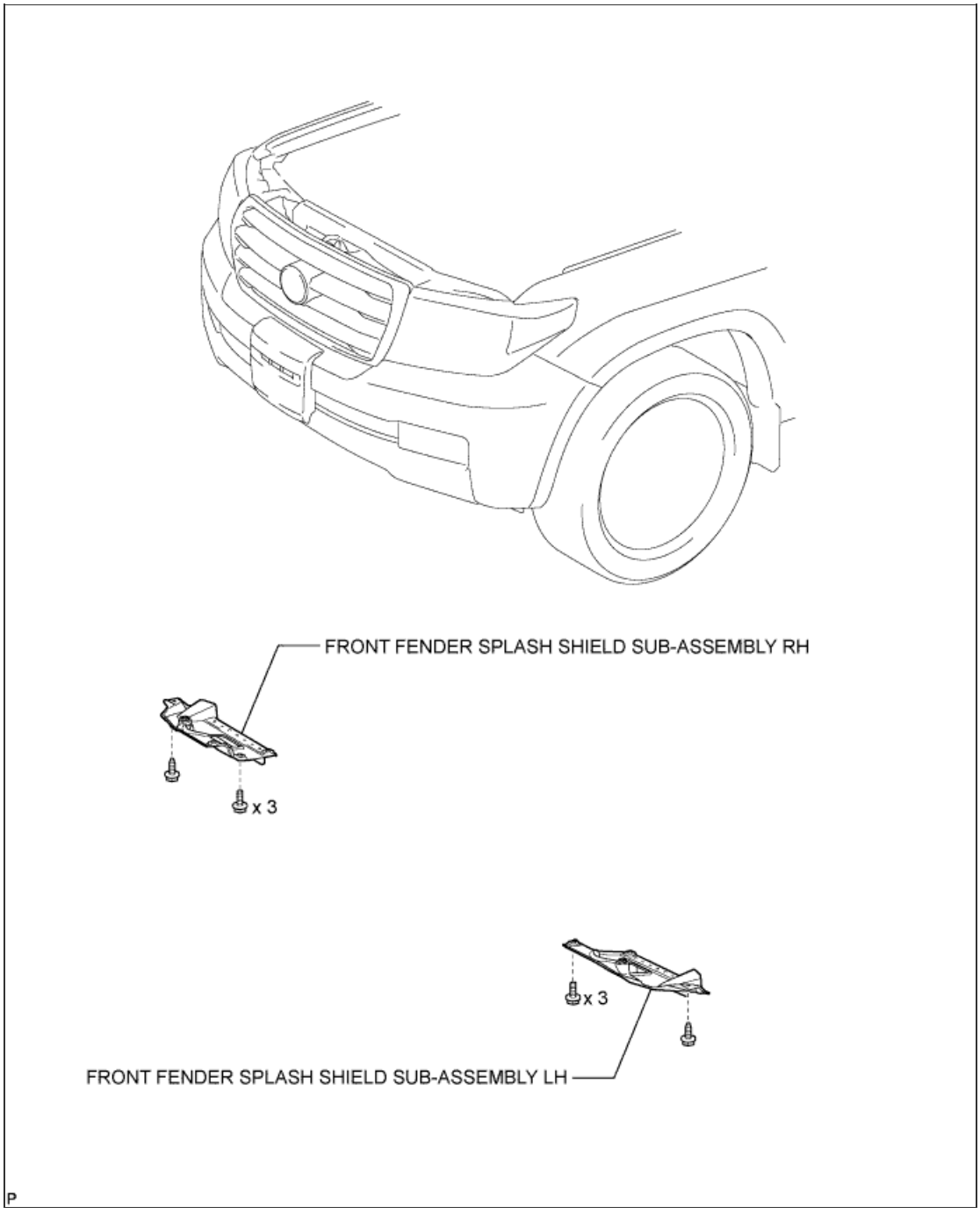
N*m (kgf*cm, ft.*lbf) : Specified torque

P

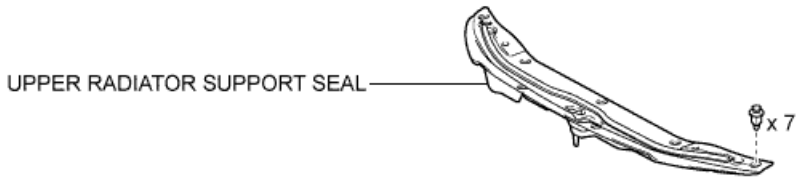

LOWER RADIATOR GRILLE LH
LOWER RADIATOR GRILLE RH
●FRONT BUMPER PROTECTOR
x 2
●FRONT NO. 2 BUMPER PROTECTOR
x 2
WINCH CONTROL WIRE
FRONT LICENSE PLATE BRACKET
● Non-reusable part

P

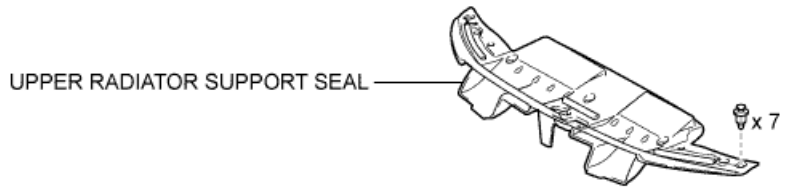
for Preparation [Click here]

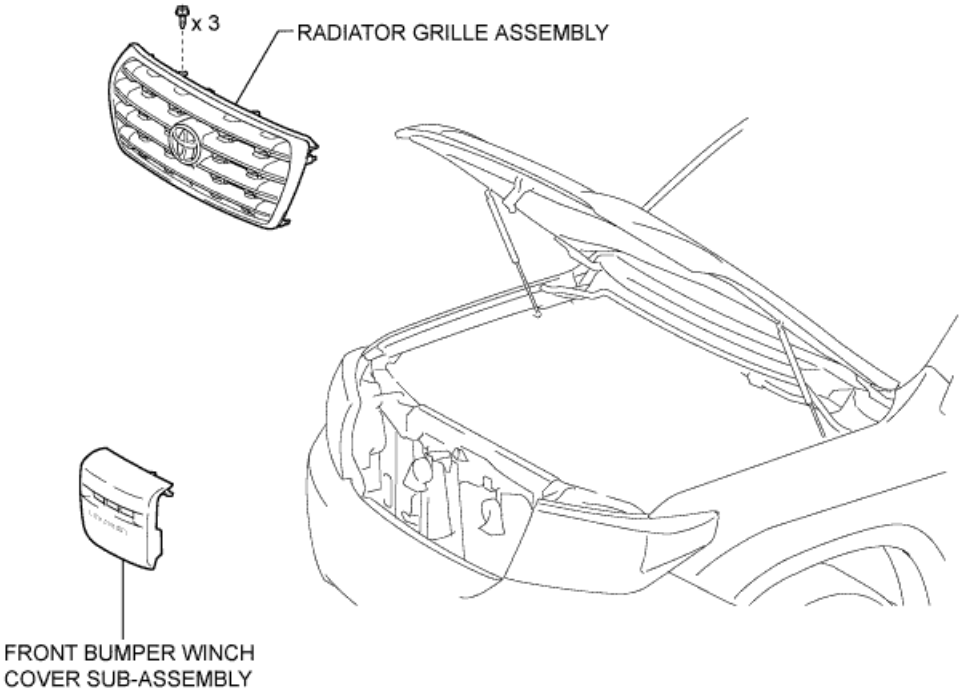


for 1GR-FE, for 2UZ-FE, 3UR-FE:

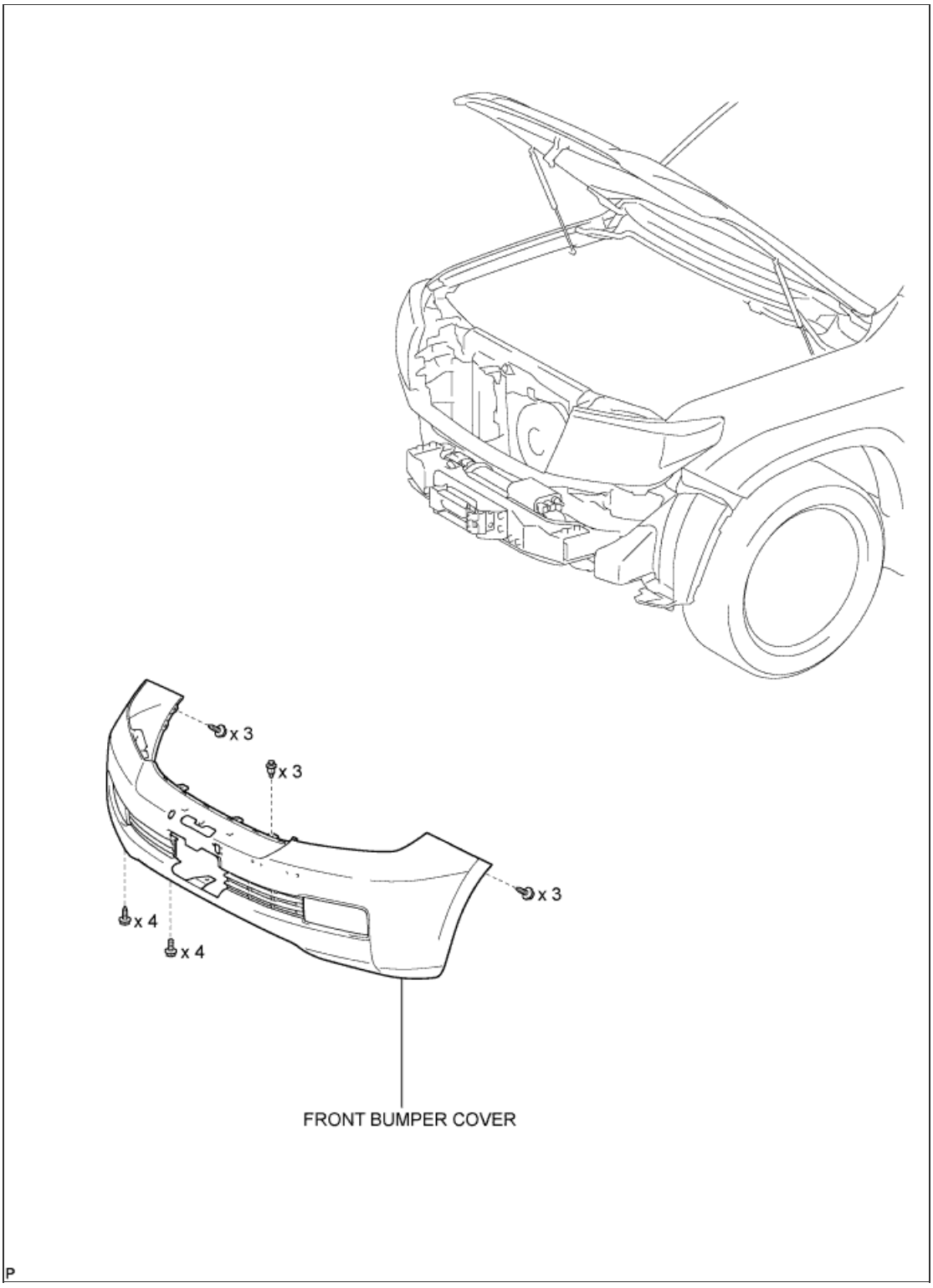


for 1VD-FTV:

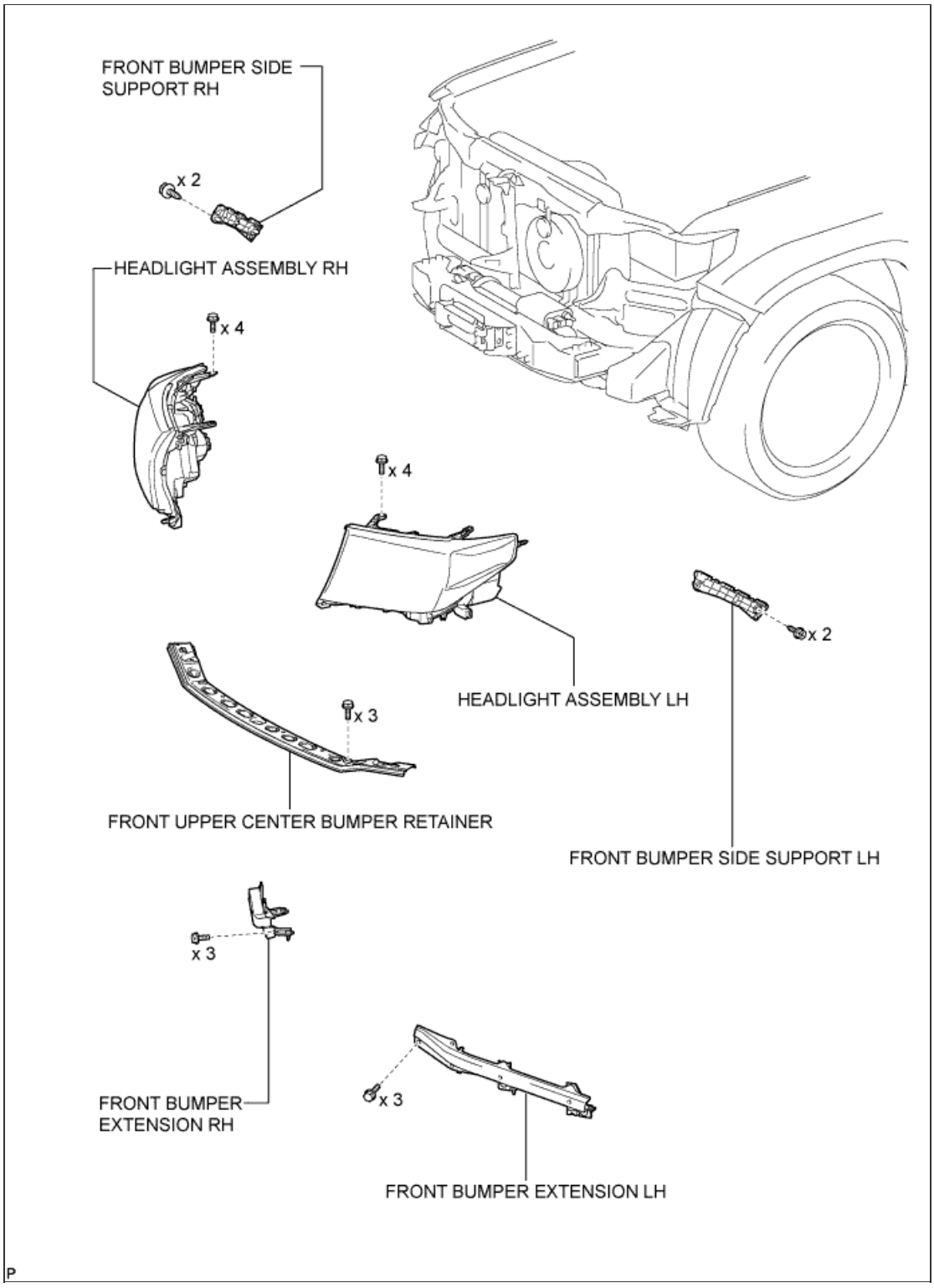




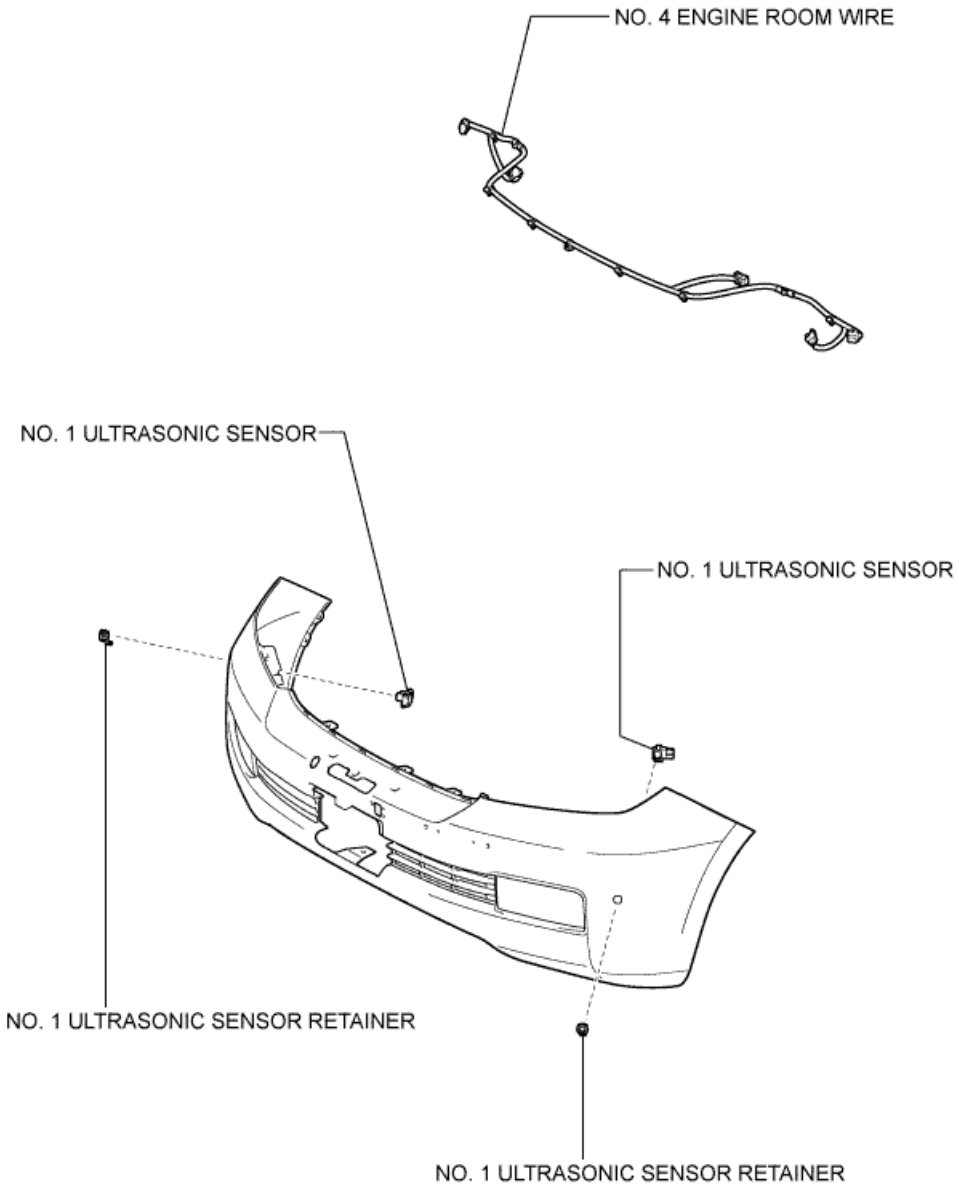
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P

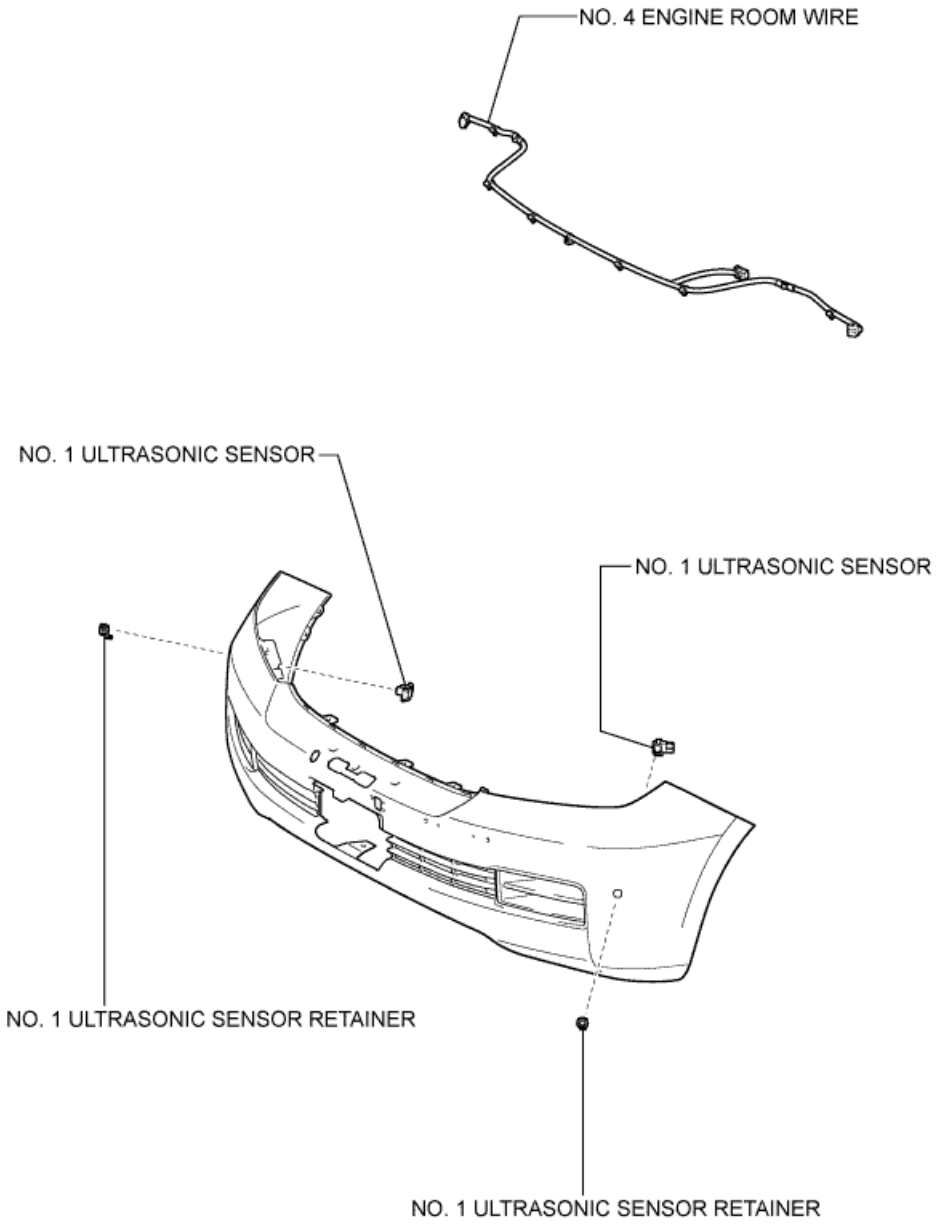

FRONT BUMPER SIDE SUPPORT RH
x 2
HEADLIGHT ASSEMBLY RH
x 4
x 4
HEADLIGHT ASSEMBLY LH
x 2
x 3
FRONT UPPER CENTER BUMPER RETAINER
FRONT BUMPER SIDE SUPPORT LH
x 3
FRONT BUMPER EXTENSION RH
x 3
FRONT BUMPER EXTENSION LH
P

w/ TOYOTA Parking Assist-sensor System, w/ Fog Light:



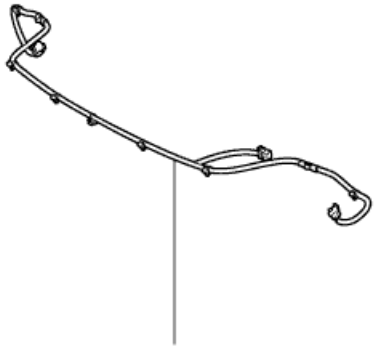
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w/ TOYOTA Parking Assist-sensor System, w/o Fog Light:

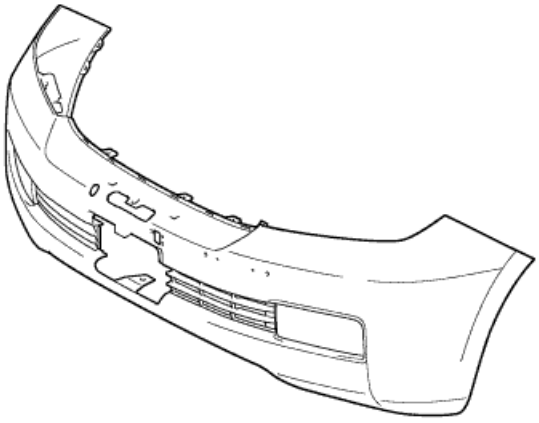


P

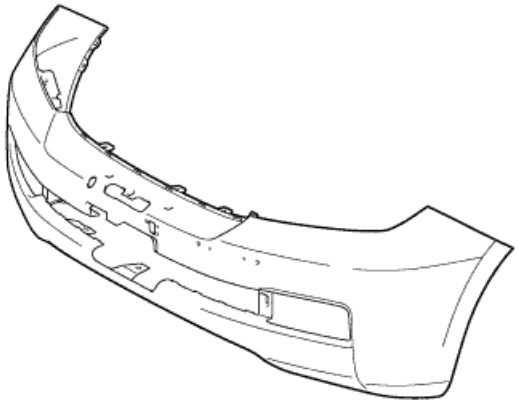
w/o TOYOTA Parking Assist-sensor System, w/ Fog Light:

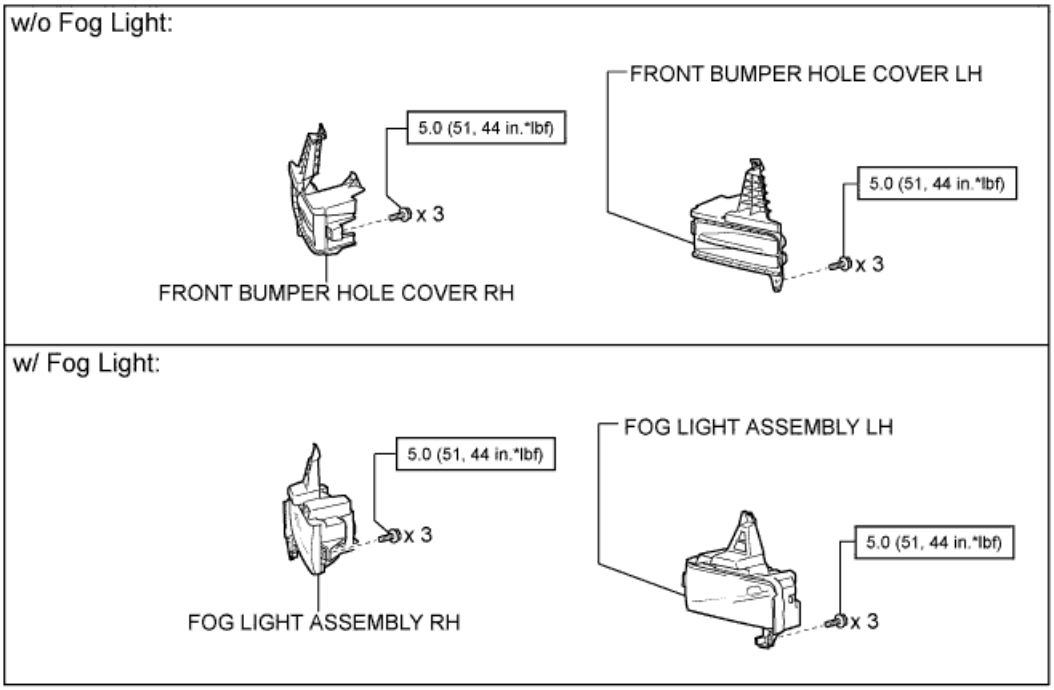


NO. 4 ENGINE ROOM WIRE



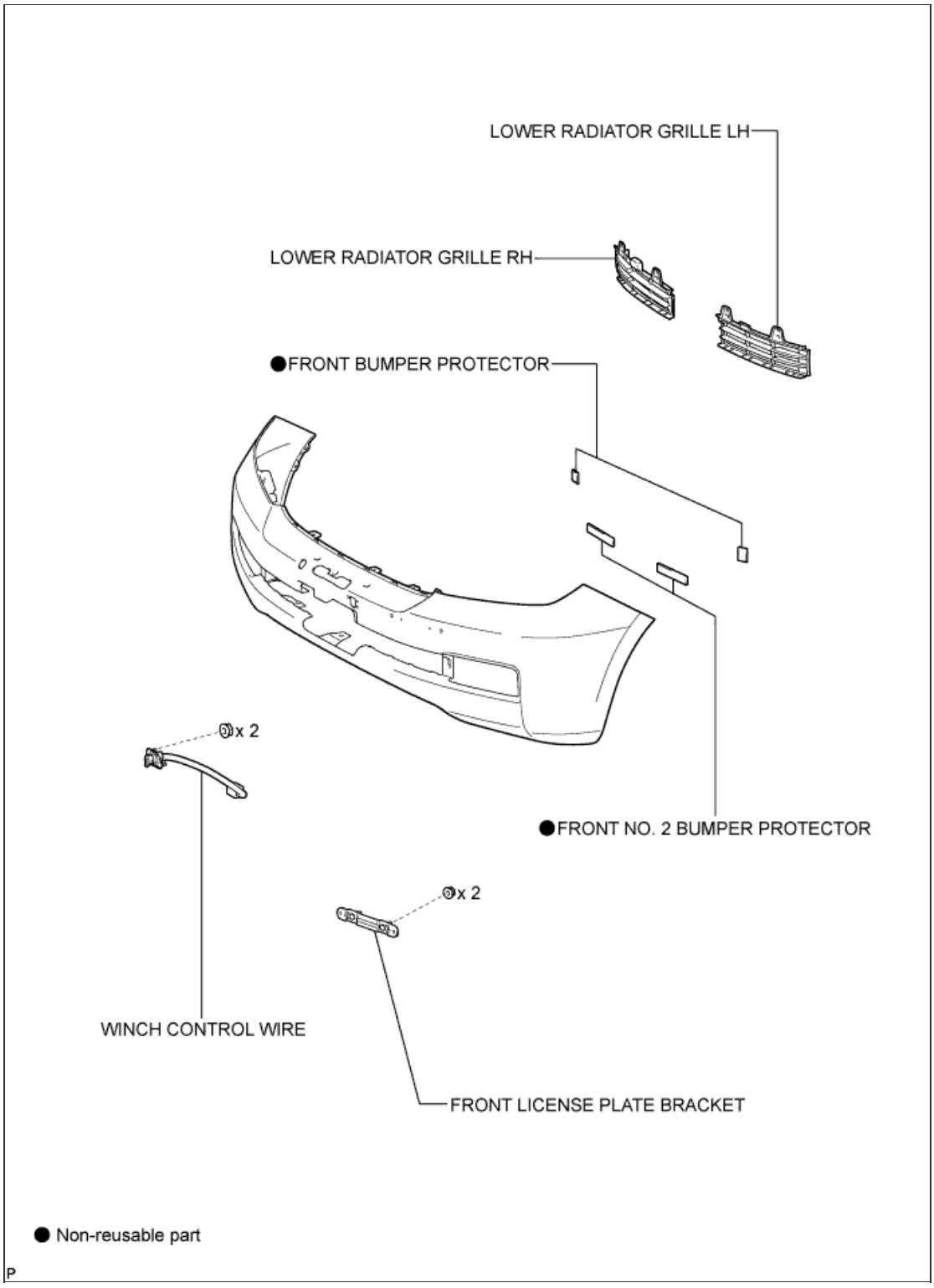
P





N*m (kgf*cm, ft.*lbf) : Specified torque

P


LOWER RADIATOR GRILLE LH
LOWER RADIATOR GRILLE RH
●FRONT BUMPER PROTECTOR
x 2
●FRONT NO. 2 BUMPER PROTECTOR
x 2
WINCH CONTROL WIRE
FRONT LICENSE PLATE BRACKET
● Non-reusable part

P

for Preparation Click here

1. DISCONNECT CABLE FROM NEGATIVE BATTERY TERMINAL (for HID Headlight)

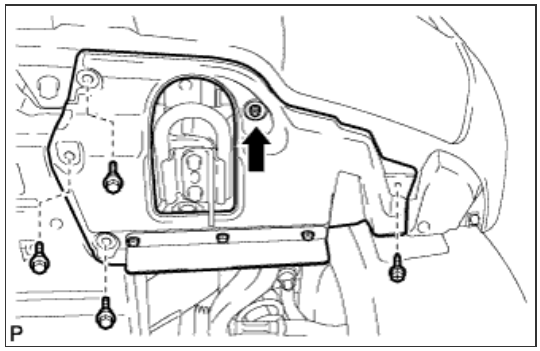
NOTICE:

When disconnecting the cable, some systems need to be initialized after the cable is reconnected (Click here).

2. REMOVE FRONT FENDER SPLASH SHIELD SUB-ASSEMBLY LH

a. Remove the 3 bolts and screw.

b. Turn the clip indicated by the arrow in the illustration to remove the fender splash shield.



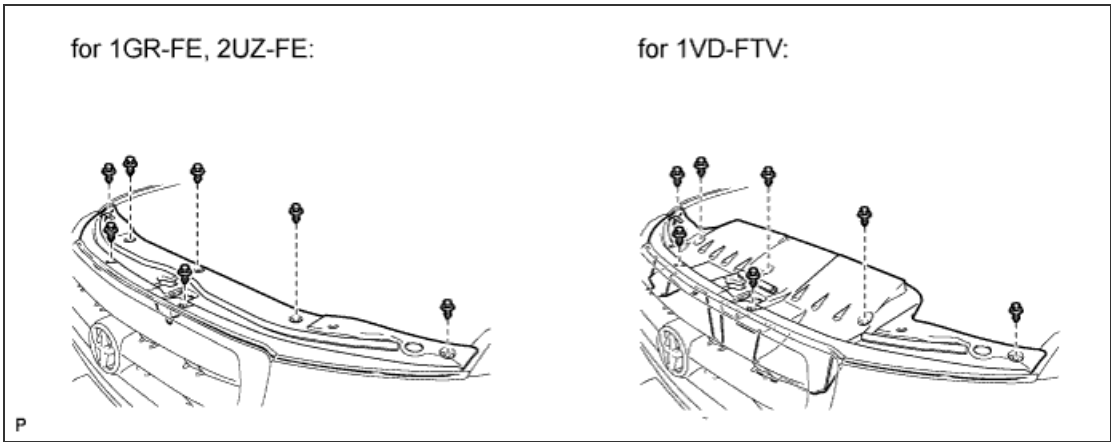
3. REMOVE FRONT FENDER SPLASH SHIELD SUB-ASSEMBLY RH

HINT:

Use the same procedures described for the LH side.

4. REMOVE UPPER RADIATOR SUPPORT SEAL

a. Remove the 7 clips and radiator support seal.



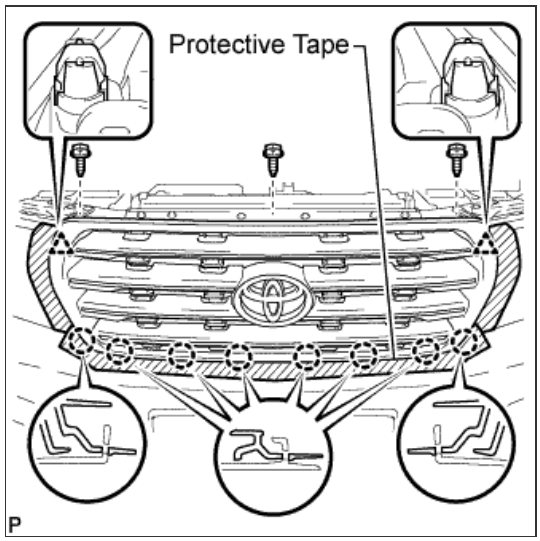
5. REMOVE FRONT BUMPER WINCH COVER SUB-ASSEMBLY

6. REMOVE RADIATOR GRILLE ASSEMBLY

a. Put protective tape around the radiator grille.

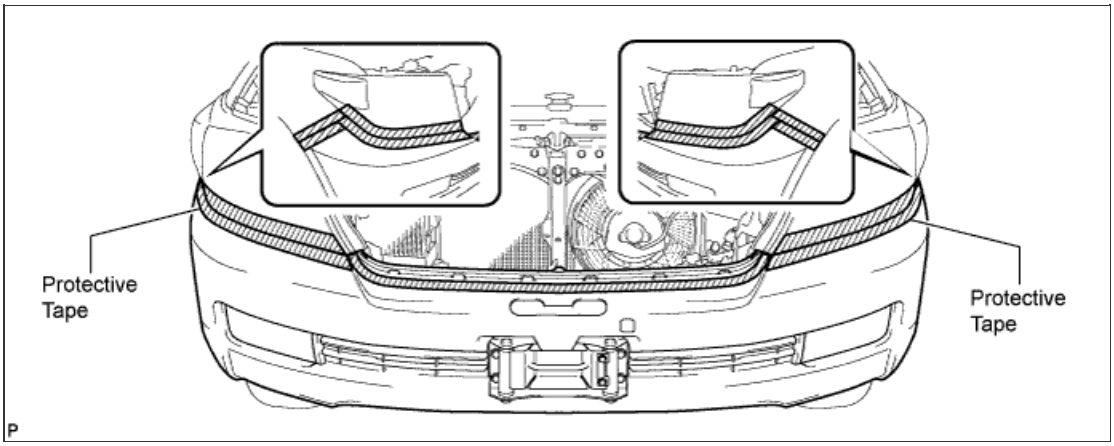
b. Remove the 3 screws.

c. Detach the 2 clips and 8 claws, and remove the radiator grille.

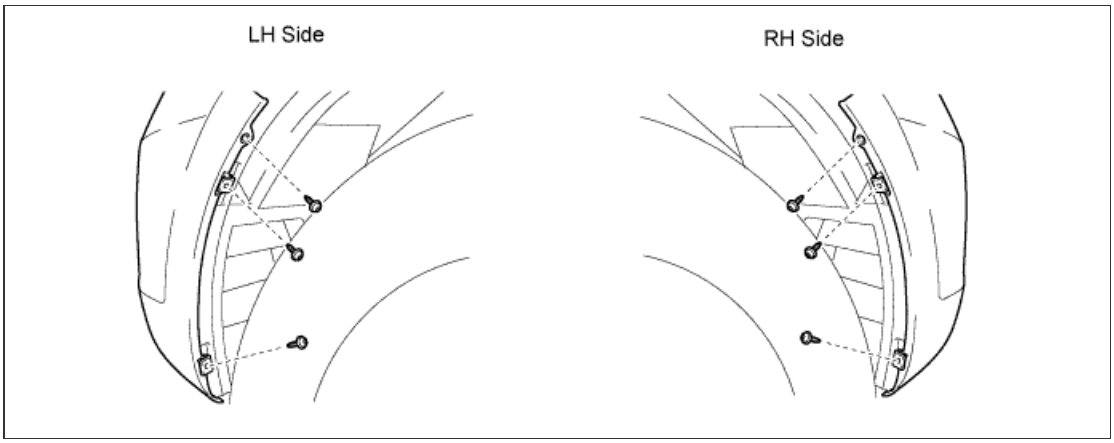


7. REMOVE FRONT BUMPER COVER

a. Put protective tape around the bumper cover.



b. Using a T30 "TOR socket, remove the 6 screws.

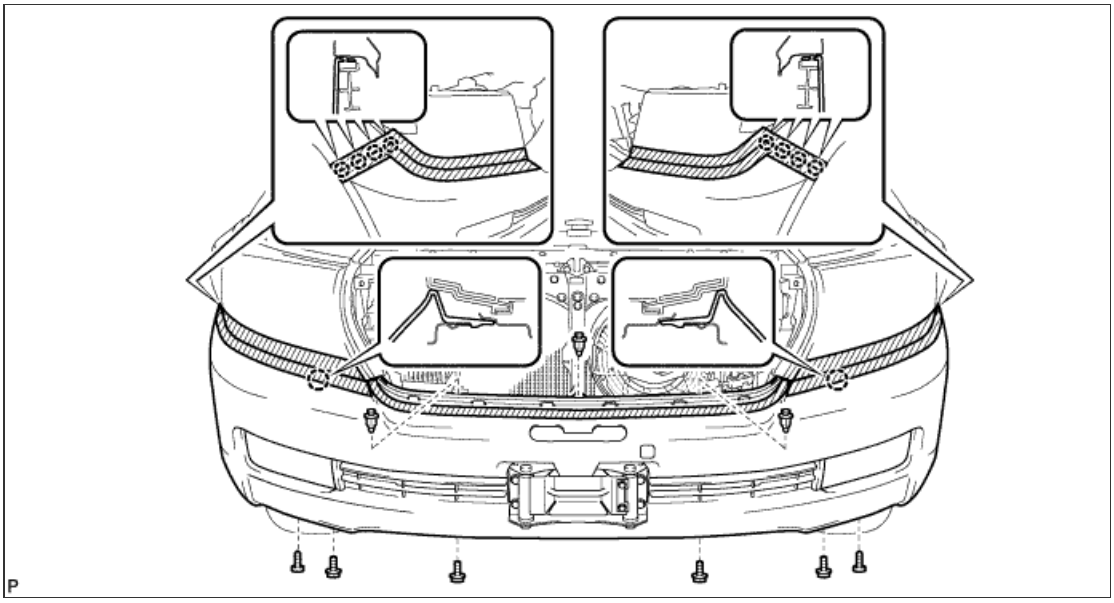


c. Remove the 3 clips, 4 screws and 4 bolts.

d. Detach the 10 claws.

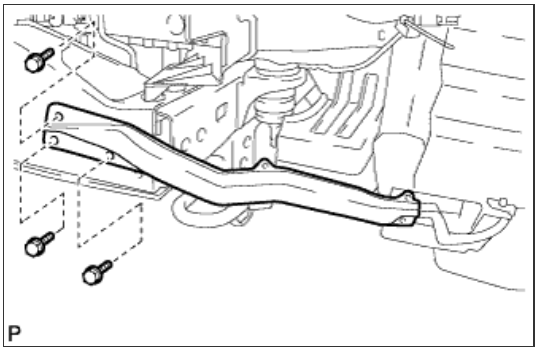
e. w/o TOYOTA Parking Assist-sensor System, w/o og Light
isconnect the winch control wire connector and remove the bumper cover.

f. w/ TOYOTA Parking Assist-sensor System or w/ og Light
isconnect the o. 4 engine room wire connector and winch control wire connector and remove the bumper cover.



8. REMOVE FRONT BUMPER EXTENSION LH

a. Remove the 3 bolts and bumper extension.



9. REMOVE FRONT BUMPER EXTENSION RH

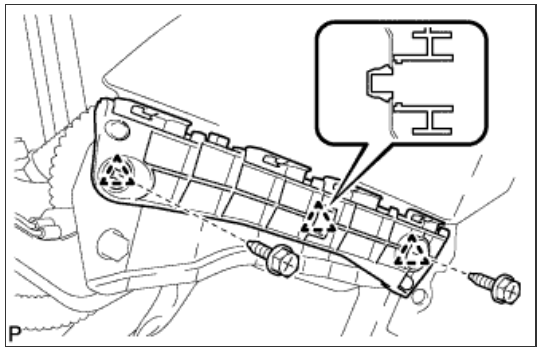
HINT:

Use the same procedures described for the LH side.

10. REMOVE FRONT BUMPER SIDE SUPPORT LH

a. Remove the 2 screws.

b. Detach the 3 clips and remove the side support.



11. REMOVE FRONT BUMPER SIDE SUPPORT RH

HINT:

Use the same procedures described for the LH side.

12. REMOVE HEADLIGHT ASSEMBLY LH

a. for Standard
Remove the headlight assembly LH (Click here).

b. for HID Headlight
Remove the headlight assembly LH (Click here).

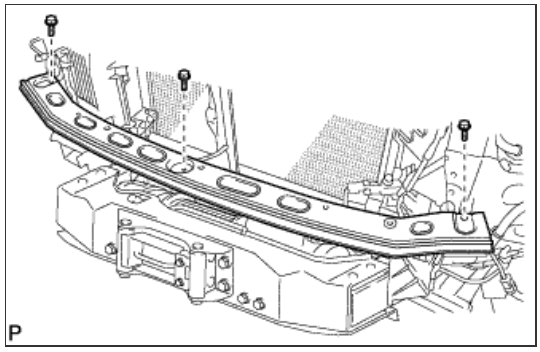
13. REMOVE HEADLIGHT ASSEMBLY RH

HINT:

Use the same procedures described for the LH side.

14. REMOVE FRONT UPPER CENTER BUMPER RETAINER

a. Remove the 3 bolts and bumper retainer.



for Preparation Click here

1. DISCONNECT CABLE FROM NEGATIVE BATTERY TERMINAL (for HID Headlight)

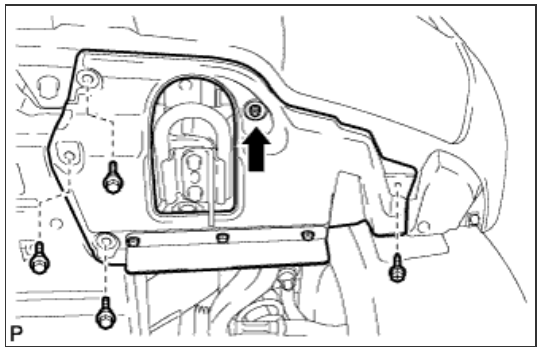
NOTICE:

When disconnecting the cable, some systems need to be initialized after the cable is reconnected (Click here).

2. REMOVE FRONT FENDER SPLASH SHIELD SUB-ASSEMBLY LH

a. Remove the 3 bolts and screw.

b. Turn the clip indicated by the arrow in the illustration to remove the fender splash shield.



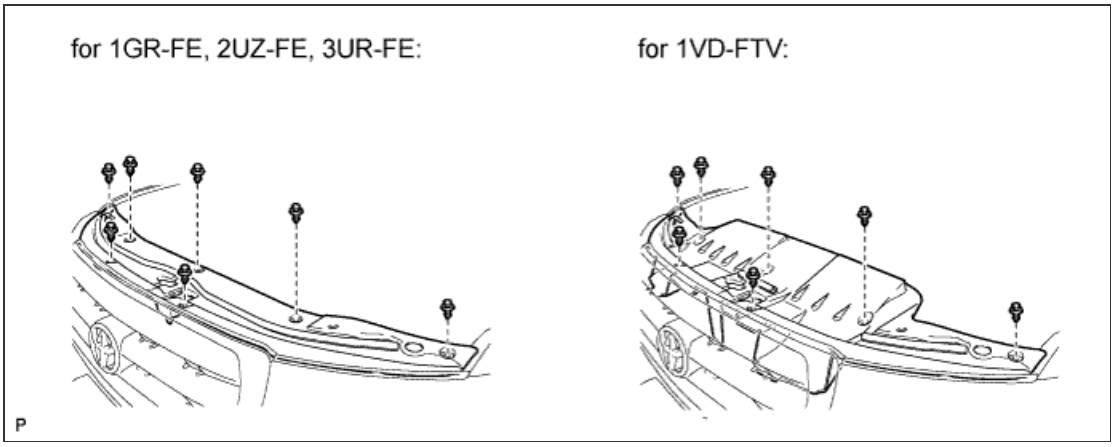
3. REMOVE FRONT FENDER SPLASH SHIELD SUB-ASSEMBLY RH

HINT:

Use the same procedures described for the LH side.

4. REMOVE UPPER RADIATOR SUPPORT SEAL

a. Remove the 7 clips and radiator support seal.



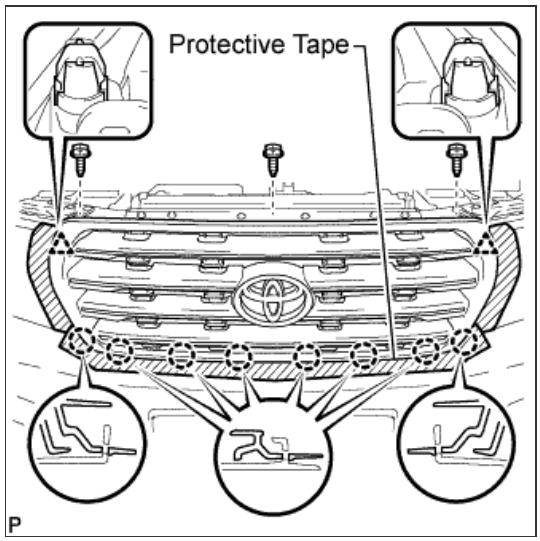
5. REMOVE FRONT BUMPER WINCH COVER SUB-ASSEMBLY

6. REMOVE RADIATOR GRILLE ASSEMBLY

a. Put protective tape around the radiator grille.

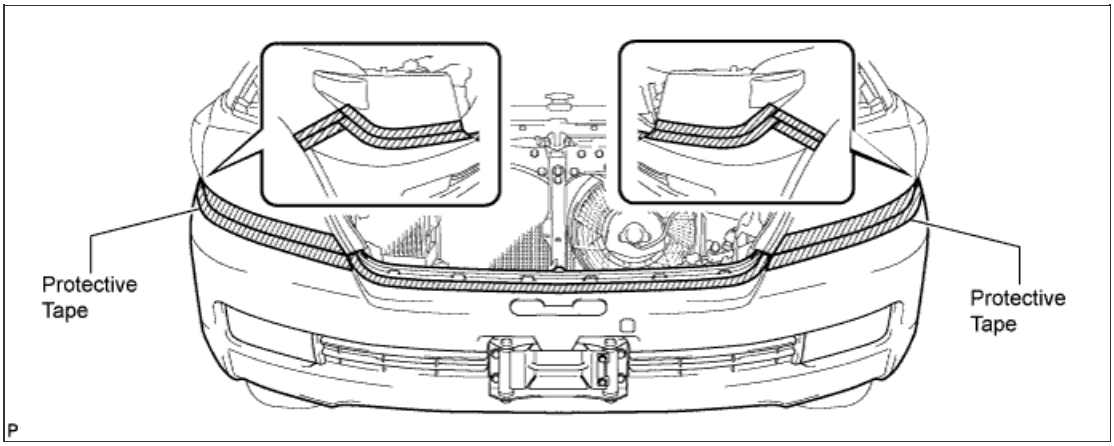
b. Remove the 3 screws.

c. Detach the 2 clips and 8 claws, and remove the radiator grille.

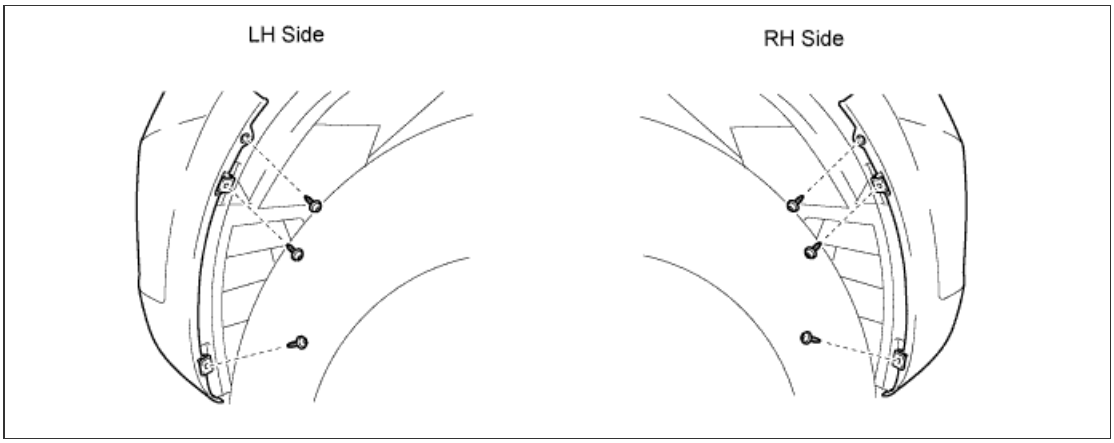


7. REMOVE FRONT BUMPER COVER

a. Put protective tape around the bumper cover.



b. Using a T30 "TOR socket, remove the 6 screws.

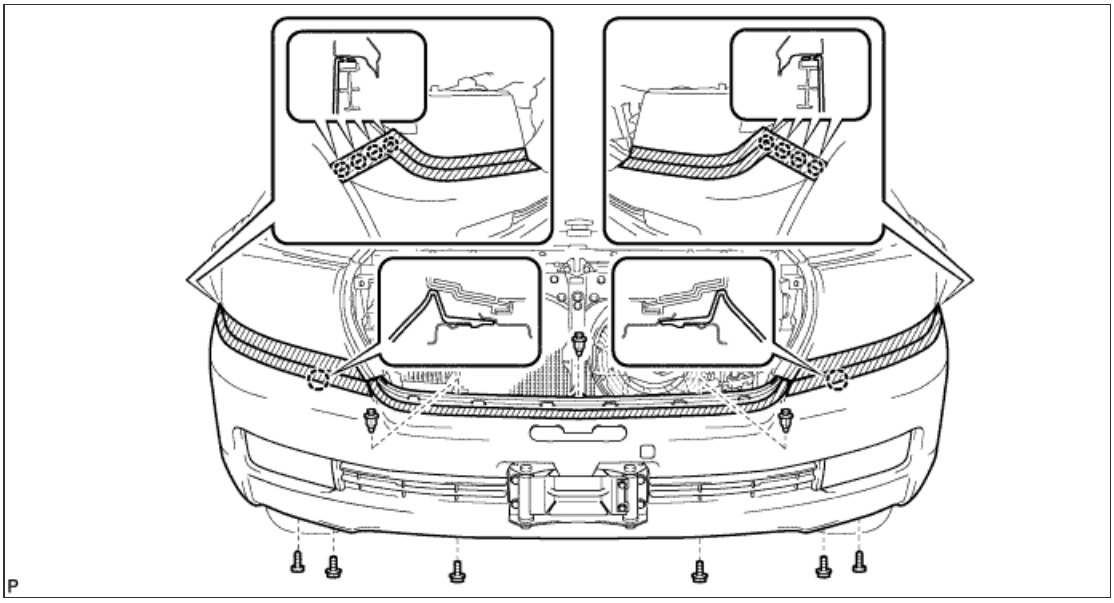


c. Remove the 3 clips, 4 screws and 4 bolts.

d. Detach the 10 claws.

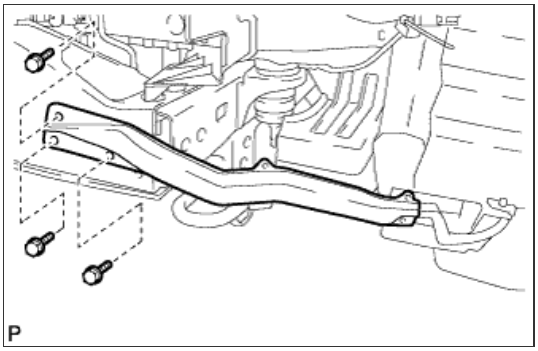
e. w/o TOYOTA Parking Assist-sensor System, w/o og Light
isconnect the winch control wire connector and remove the bumper cover.

f. w/ TOYOTA Parking Assist-sensor System or w/ og Light
isconnect the o. 4 engine room wire connector and winch control wire connector and remove the bumper cover.



8. REMOVE FRONT BUMPER EXTENSION LH

a. Remove the 3 bolts and bumper extension.



9. REMOVE FRONT BUMPER EXTENSION RH

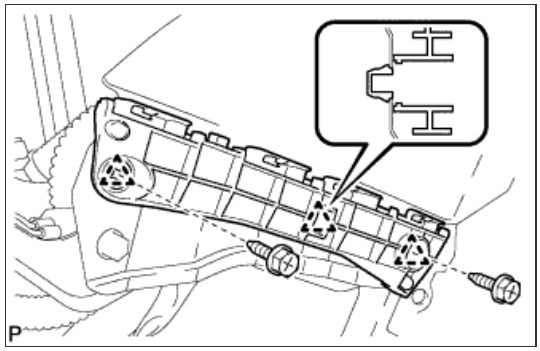
HINT:

Use the same procedures described for the LH side.

10. REMOVE FRONT BUMPER SIDE SUPPORT LH

a. Remove the 2 screws.

b. Detach the 3 clips and remove the side support.



11. REMOVE FRONT BUMPER SIDE SUPPORT RH

HINT:

Use the same procedures described for the LH side.

12. REMOVE HEADLIGHT ASSEMBLY LH

a. for Standard
Remove the headlight assembly LH (Click here).

b. for HID Headlight
Remove the headlight assembly LH (Click here).

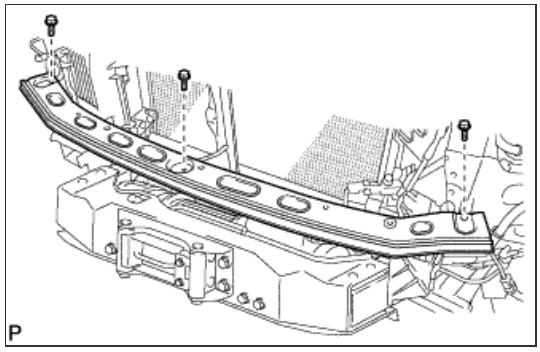
13. REMOVE HEADLIGHT ASSEMBLY RH

HINT:

Use the same procedures described for the LH side.

14. REMOVE FRONT UPPER CENTER BUMPER RETAINER

a. Remove the 3 bolts and bumper retainer.



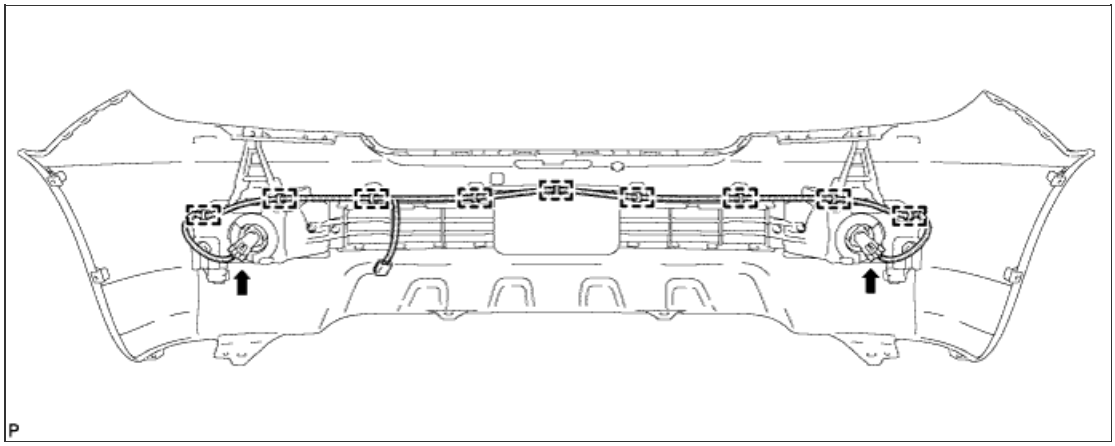
for Preparation Click here

1. REMOVE NO. 4 ENGINE ROOM WIRE

a. w/o TOYOTA Parking Assist-sensor System, w/ Fog Light:
Remove the No. 4 engine room wire.

i. Disconnect the 2 connectors.

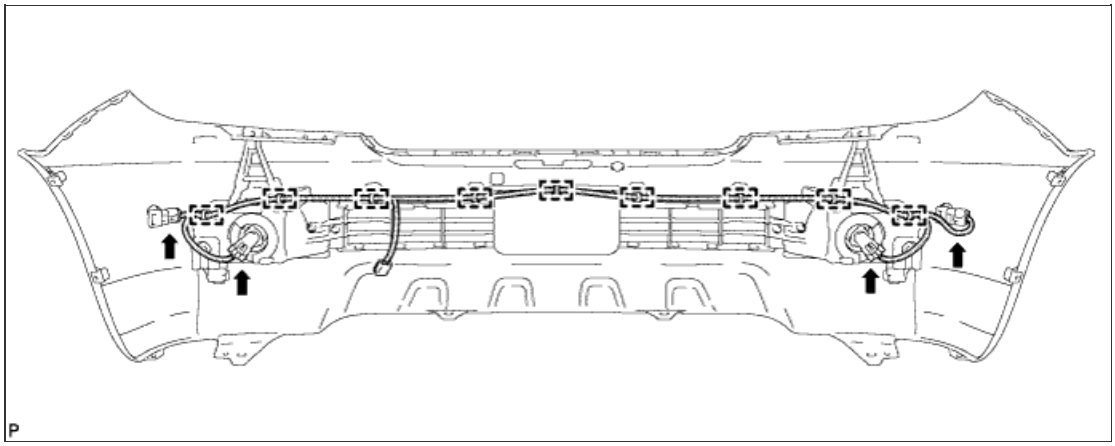
ii. Detach the 9 clamps and remove the engine room wire.



b. w/ TOYOTA Parking Assist-sensor System, w/ Fog Light:
Remove the No. 4 engine room wire.

i. Disconnect the 4 connectors.

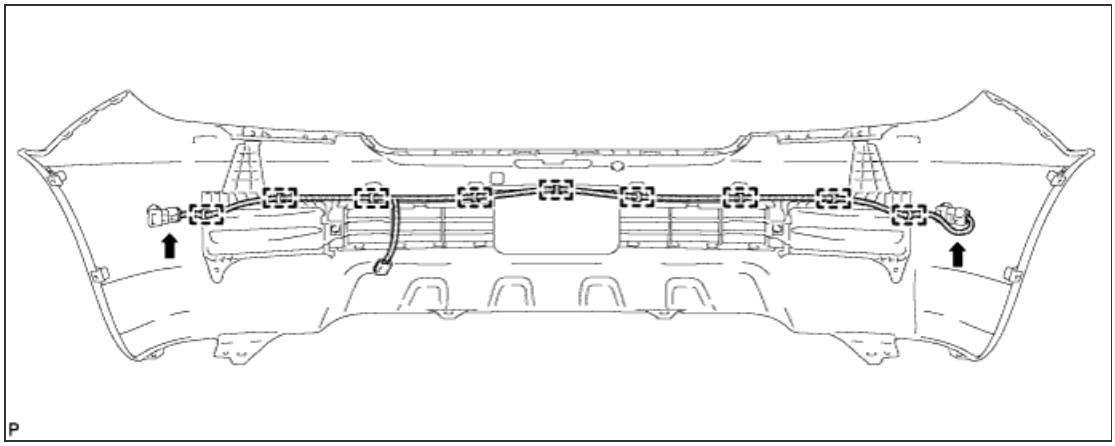
ii. Detach the 9 clamps and remove the engine room wire.



c. w/ TOYOTA Parking Assist-sensor System, w/o Fog Light:
Remove the No. 4 engine room wire.

i. Disconnect the 2 connectors.

ii. Detach the 9 clamps and remove the engine room wire.



2. REMOVE NO. 1 ULTRASONIC SENSOR (w/ TOYOTA Parking Assist-sensor System)

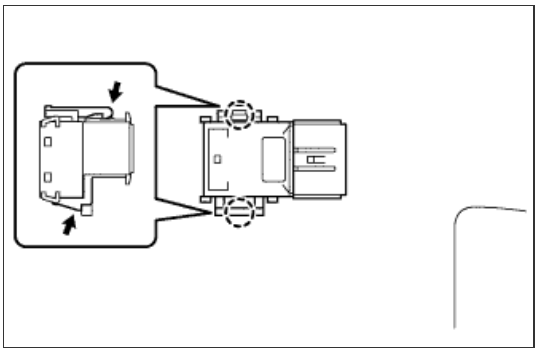
HINT:

Use the same procedure to remove the No. 1 ultrasonic sensor on the other side.

a. While pushing down on the lever with a finger to release the one claw, detach the claw on the other side to remove the ultrasonic sensor.

HINT:

The type of claw on the top and bottom of the sensor are different. Observe the claws carefully before removing the sensor.

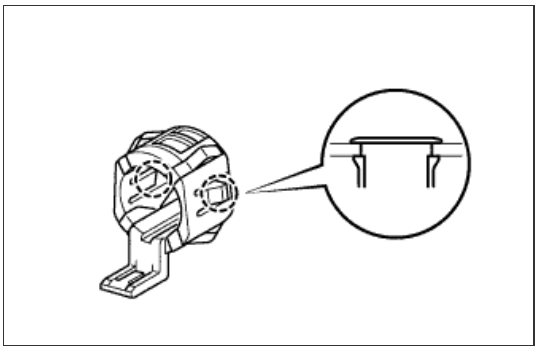


3. REMOVE NO. 1 ULTRASONIC SENSOR RETAINER (w/ TOYOTA Parking Assist-sensor System)

HINT:

Use the same procedure to remove the No. 1 ultrasonic sensor retainer on the other side.

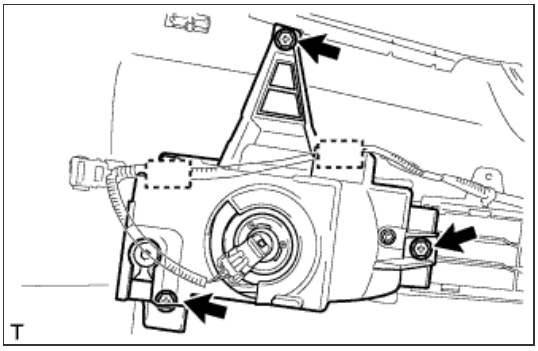
a. Detach the 2 claws and remove the ultrasonic sensor retainer from the front bumper cover.



4. REMOVE FOG LIGHT ASSEMBLY LH (w/ Fog Light)

a. Detach the 2 clamps.

b. Remove the 3 bolts and fog light.



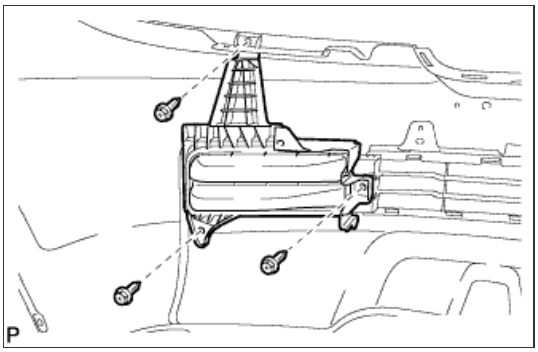
5. REMOVE FOG LIGHT ASSEMBLY RH (w/ Fog Light)

HINT:

Use the same procedures described for the LH side.

6. REMOVE FRONT BUMPER HOLE COVER LH (w/o Fog Light)

a. Remove the 3 screws and bumper hole cover.



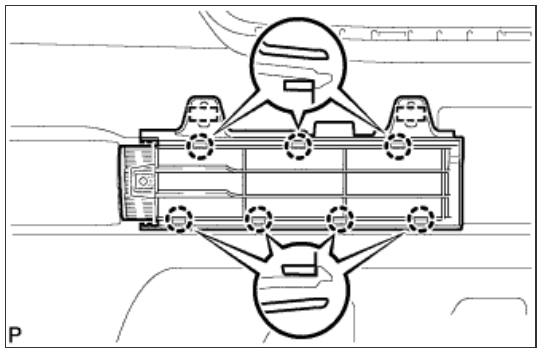
7. REMOVE FRONT BUMPER HOLE COVER RH (w/o Fog Light)

HINT:

Use the same procedures described for the LH side.

8. REMOVE LOWER RADIATOR GRILLE LH

a. Detach the 7 claws and remove the lower radiator grille.



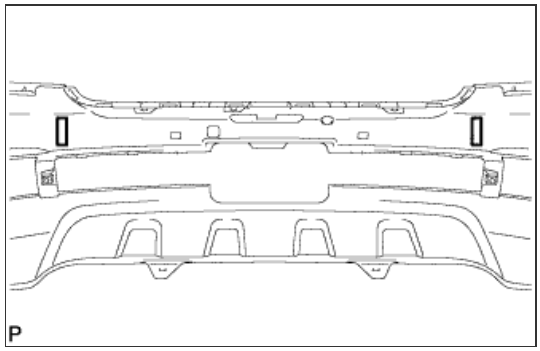
9. REMOVE LOWER RADIATOR GRILLE RH

HINT:

Use the same procedures described for the LH side.

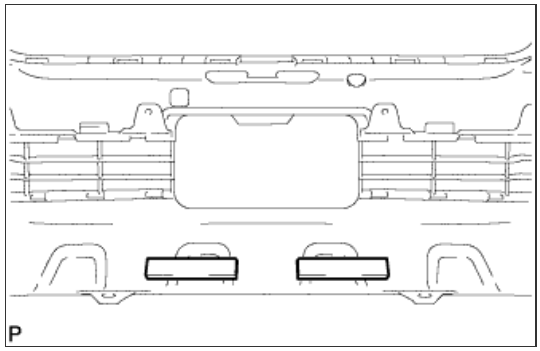
10. REMOVE FRONT BUMPER PROTECTOR

a. Remove the 2 bumper protectors.



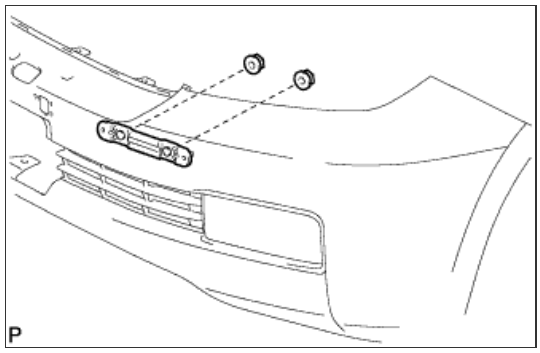
11. REMOVE FRONT NO. 2 BUMPER PROTECTOR

a. Remove the 2 bumper protectors.



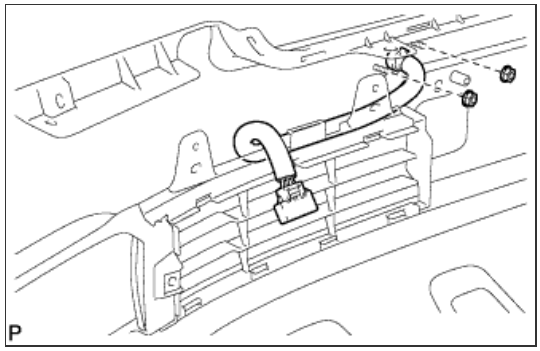
12. REMOVE FRONT LICENSE PLATE BRACKET

a. Remove the 2 nuts and license plate bracket.



13. REMOVE WINCH CONTROL WIRE

a. Remove the 2 nuts and winch control wire.



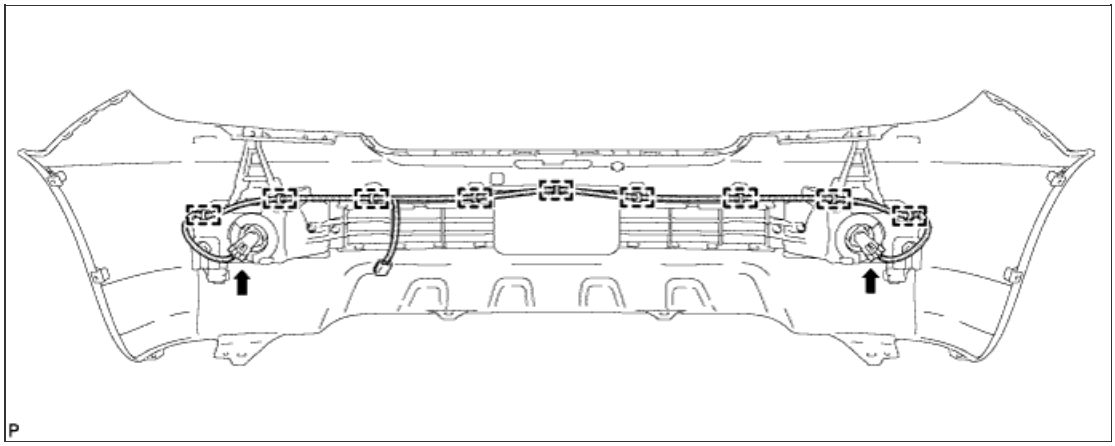
for Preparation Click here

1. REMOVE NO. 4 ENGINE ROOM WIRE

a. w/o TOYOTA Parking Assist-sensor System, w/ Fog Light:
Remove the No. 4 engine room wire.

i. Disconnect the 2 connectors.

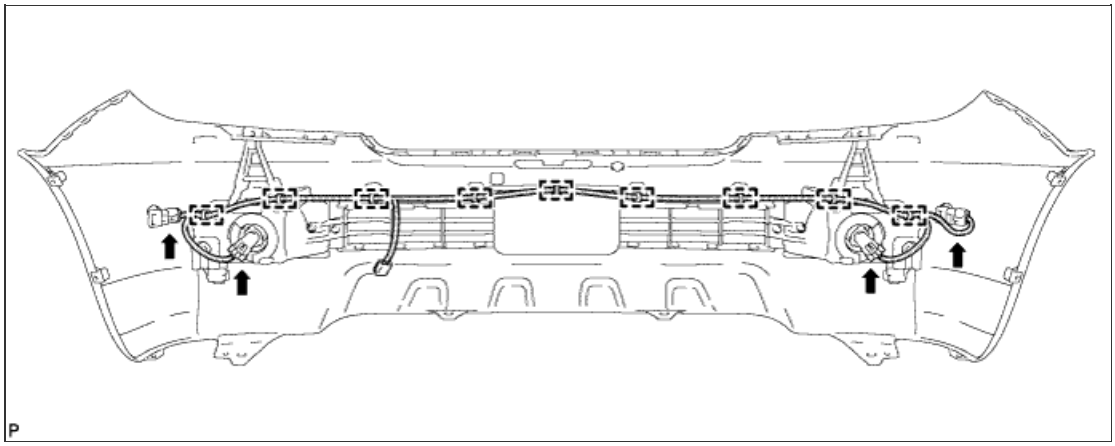
ii. Detach the 9 clamps and remove the engine room wire.



b. w/ TOYOTA Parking Assist-sensor System, w/ Fog Light:
Remove the No. 4 engine room wire.

i. Disconnect the 4 connectors.

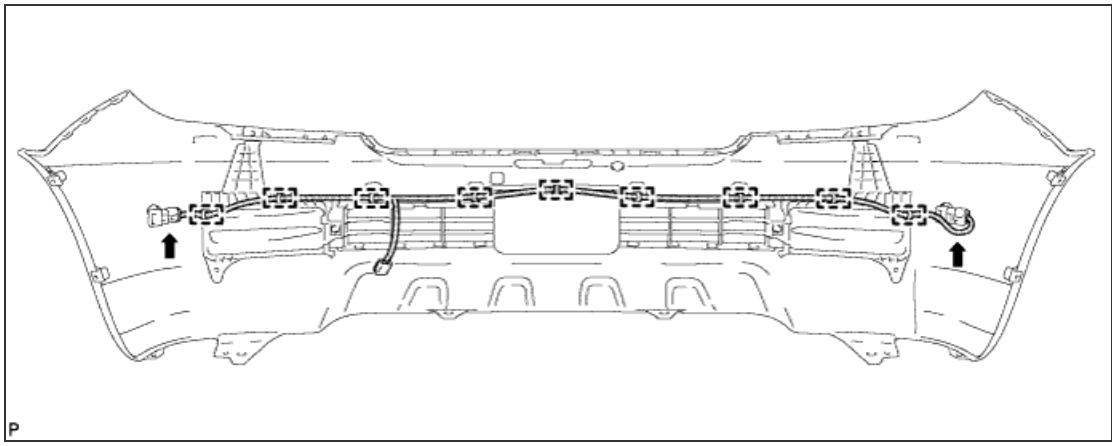
ii. Detach the 9 clamps and remove the engine room wire.



c. w/ TOYOTA Parking Assist-sensor System, w/o Fog Light:
Remove the No. 4 engine room wire.

i. Disconnect the 2 connectors.

ii. Detach the 9 clamps and remove the engine room wire.



2. REMOVE NO. 1 ULTRASONIC SENSOR (w/ TOYOTA Parking Assist-sensor System)

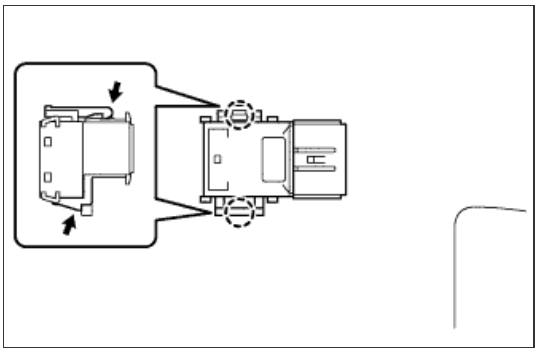
HINT:

Use the same procedure to remove the No. 1 ultrasonic sensor on the other side.

a. While pushing down on the lever with a finger to release the one claw, detach the claw on the other side to remove the ultrasonic sensor.

HINT:

The type of claw on the top and bottom of the sensor are different. Observe the claws carefully before removing the sensor.

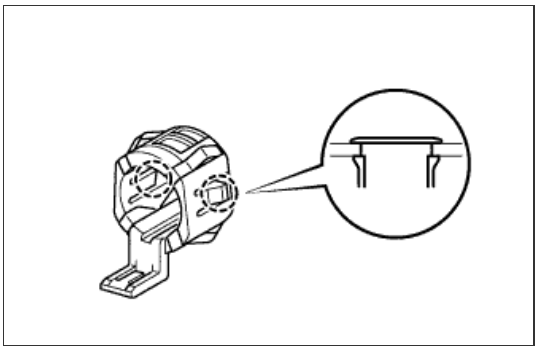


3. REMOVE NO. 1 ULTRASONIC SENSOR RETAINER (w/ TOYOTA Parking Assist-sensor System)

HINT:

Use the same procedure to remove the No. 1 ultrasonic sensor retainer on the other side.

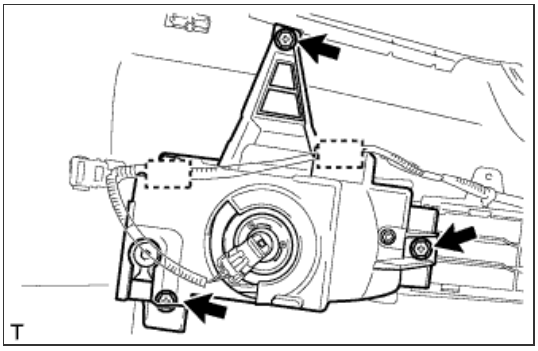
a. Detach the 2 claws and remove the ultrasonic sensor retainer from the front bumper cover.



4. REMOVE FOG LIGHT ASSEMBLY LH (w/ Fog Light)

a. Detach the 2 clamps.

b. Remove the 3 bolts and fog light.



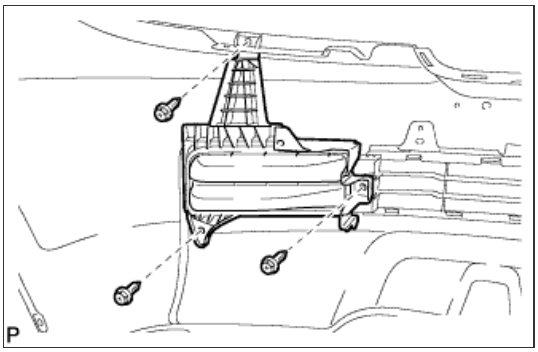
5. REMOVE FOG LIGHT ASSEMBLY RH (w/ Fog Light)

HINT:

Use the same procedures described for the LH side.

6. REMOVE FRONT BUMPER HOLE COVER LH (w/o Fog Light)

a. Remove the 3 screws and bumper hole cover.



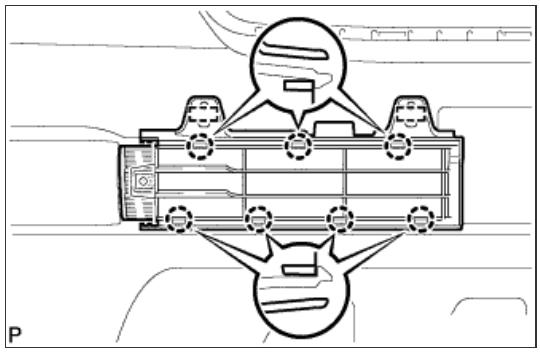
7. REMOVE FRONT BUMPER HOLE COVER RH (w/o Fog Light)

HINT:

Use the same procedures described for the LH side.

8. REMOVE LOWER RADIATOR GRILLE LH

a. Detach the 7 claws and remove the lower radiator grille.



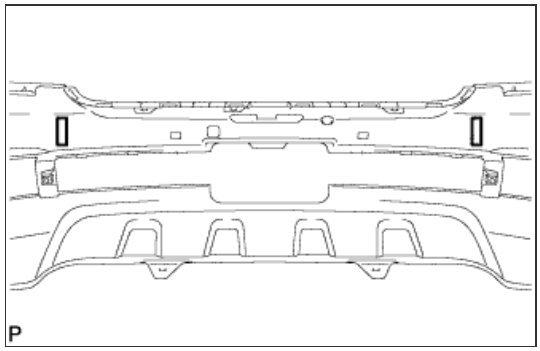
9. REMOVE LOWER RADIATOR GRILLE RH

HINT:

Use the same procedures described for the LH side.

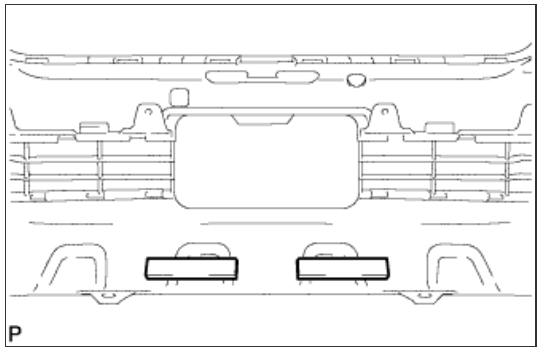
10. REMOVE FRONT BUMPER PROTECTOR

a. Remove the 2 bumper protectors.



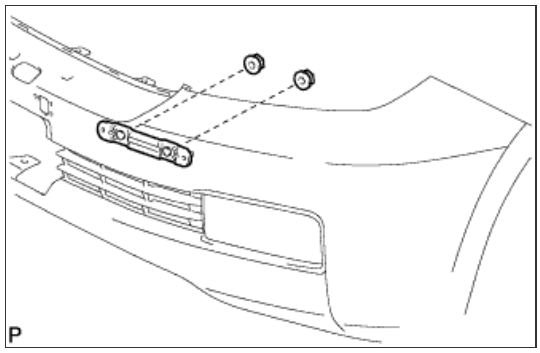
11. REMOVE FRONT NO. 2 BUMPER PROTECTOR

a. Remove the 2 bumper protectors.



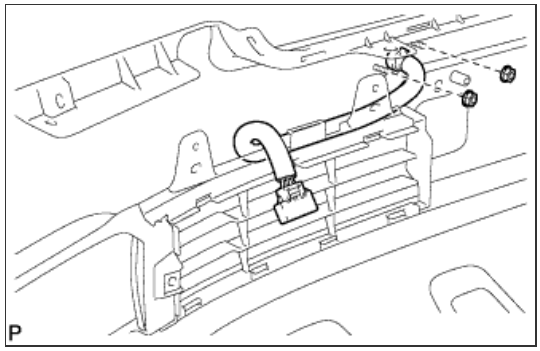
12. REMOVE FRONT LICENSE PLATE BRACKET

a. Remove the 2 nuts and license plate bracket.



13. REMOVE WINCH CONTROL WIRE

a. Remove the 2 nuts and winch control wire.



for Preparation Click here

HINT:

A bolt without a torque specification is shown in the standard bolt chart (Click here).

HINT:

When installing the front bumper protector, heat the front bumper surface using a heat light.

Standard Heating Temperature:

Item	Temperature
ront Bumper	20 to 30 C (to)

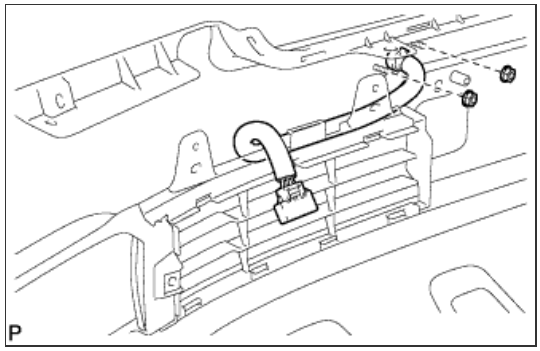
NOTICE:

o not heat the front bumper excessively.

1. INSTALL WINCH CONTROL WIRE

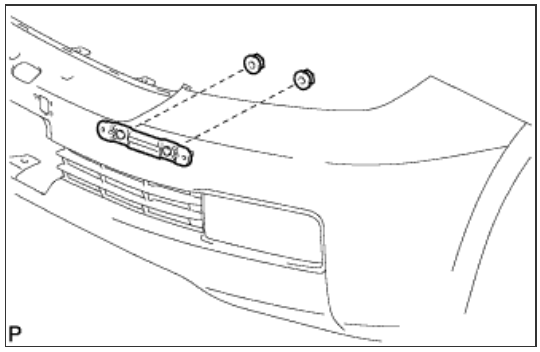
a. Install the winch control wire with the 2 nuts.

Torque:
5 N*m{ 51 kgf*cm , 45 in.*lbf }



2. INSTALL FRONT LICENSE PLATE BRACKET

a. Install the license plate bracket with the 2 nuts.



3. INSTALL FRONT NO. 2 BUMPER PROTECTOR

a. Clean the front bumper surface.

i. Using a heat light, heat the front bumper surface.

ii. Remove the double-sided tape from the front bumper.

iii. Wipe off any tape adhesive residue with cleaner.

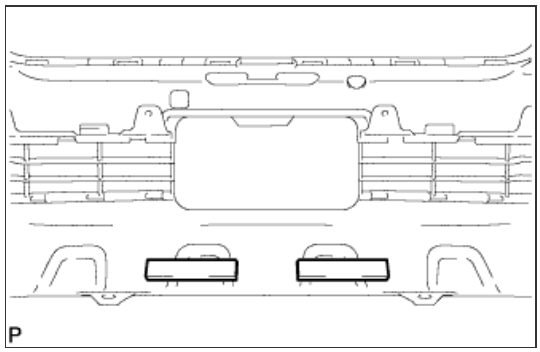
b. Install a new bumper protector.

i. Remove the peeling paper from the face of a new bumper protectors.

HINT:

After removing the peeling paper, keep the exposed adhesive free from foreign matter.

ii. Install the 2 bumper protectors as shown in the illustration.



4. INSTALL FRONT BUMPER PROTECTOR

a. Clean the front bumper surface.

i. Using a heat light, heat the front bumper surface.

ii. Remove the double-sided tape from the front bumper.

iii. Wipe off any tape adhesive residue with cleaner.

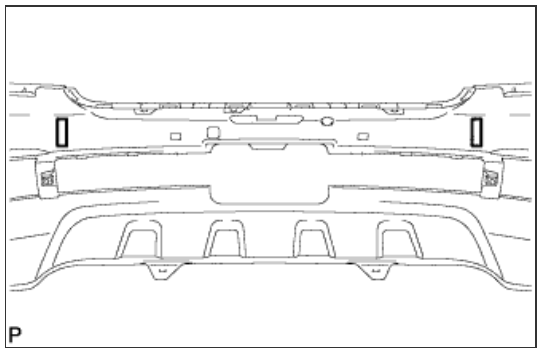
b. Install a new bumper protector.

i. Remove the peeling paper from the face of a new bumper protectors.

HINT:

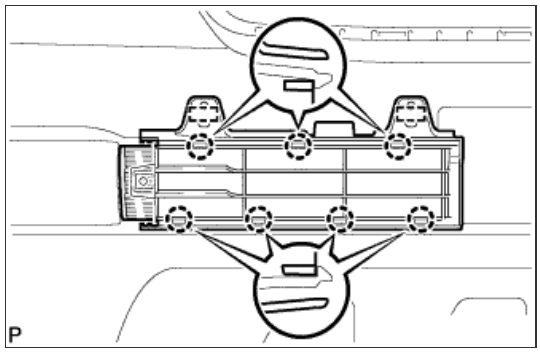
After removing the peeling paper, keep the exposed adhesive free from foreign matter.

ii. Install the 2 bumper protectors as shown in the illustration.



5. INSTALL LOWER RADIATOR GRILLE LH

a. Attach the 7 claws to install the lower radiator grille.



6. INSTALL LOWER RADIATOR GRILLE RH

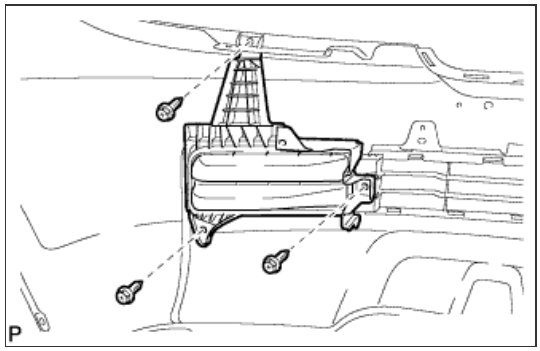
HINT:

Use the same procedures described for the L side.

7. INSTALL FRONT BUMPER HOLE COVER LH (w/o Fog Light)

a. Install the bumper hole cover with the 3 screws.

Torque:
5.0 N*m{ 51 kgf*cm , 44 in.*lbf }



8. INSTALL FRONT BUMPER HOLE COVER RH (w/o Fog Light)

HINT:

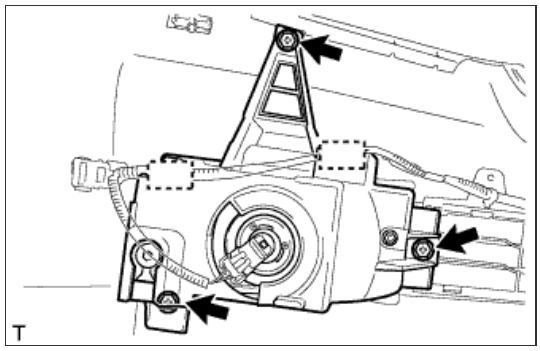
Use the same procedures described for the L side.

9. INSTALL FOG LIGHT ASSEMBLY LH (w/ Fog Light)

a. Install the fog light with the 3 bolts.

Torque:
5.0 N*m{ 51 kgf*cm , 44 in.*lbf }

b. Attach the 2 clamps.



10. INSTALL FOG LIGHT ASSEMBLY RH (w/ Fog Light)

HINT:

Use the same procedures described for the L side.

11. INSTALL NO. 1 ULTRASONIC SENSOR RETAINER (w/ TOYOTA Parking Assist-sensor System)

HINT:

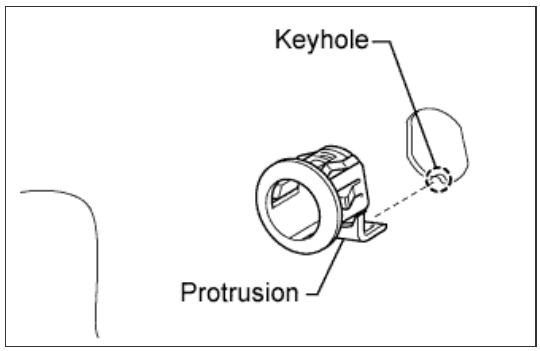
Use the same procedure to install the o. 1 ultrasonic sensor retainer on the other side.

a. Align the keyhole and protrusion as shown in the illustration.

b. Install the ultrasonic sensor retainer to the front bumper cover.

NOTICE:

Do not damage the bumper with the protrusion when installing the retainer.



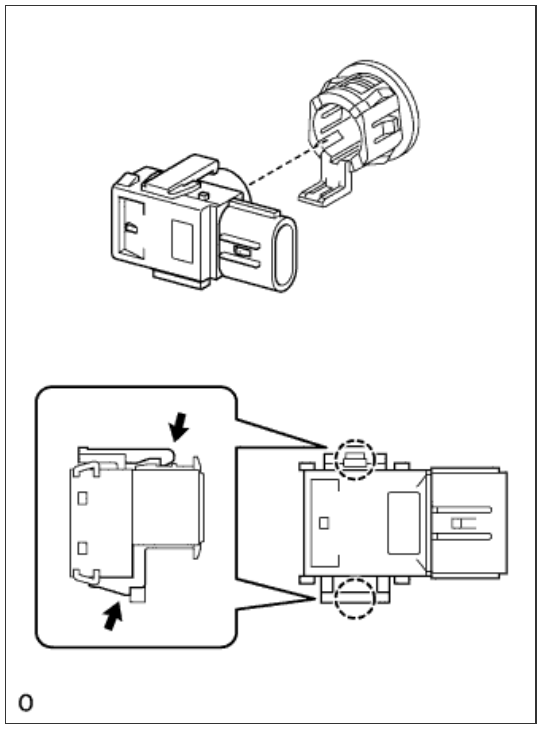
12. INSTALL NO. 1 ULTRASONIC SENSOR (w/ TOYOTA Parking Assist-sensor System)

HINT:

Use the same procedure to install the o. 1 ultrasonic sensor on the other side.

a. Attach the 2 claws to install the ultrasonic sensor.

b. Connect the connector.

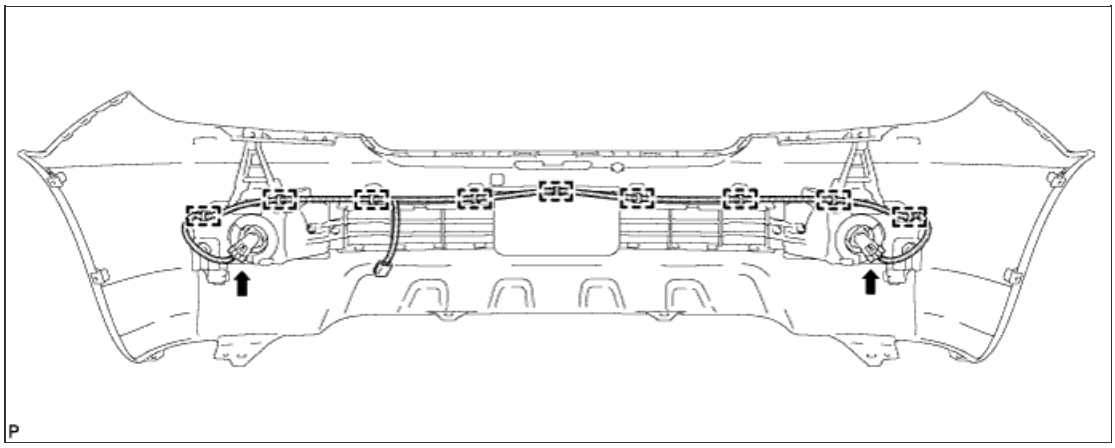


13. INSTALL NO. 4 ENGINE ROOM WIRE

a. w/o TOYOTA Parking Assist-sensor stem, w/ og Light:
Install the o. 4 engine room wire.

i. Attach the 9 clamps to install the engine room wire.

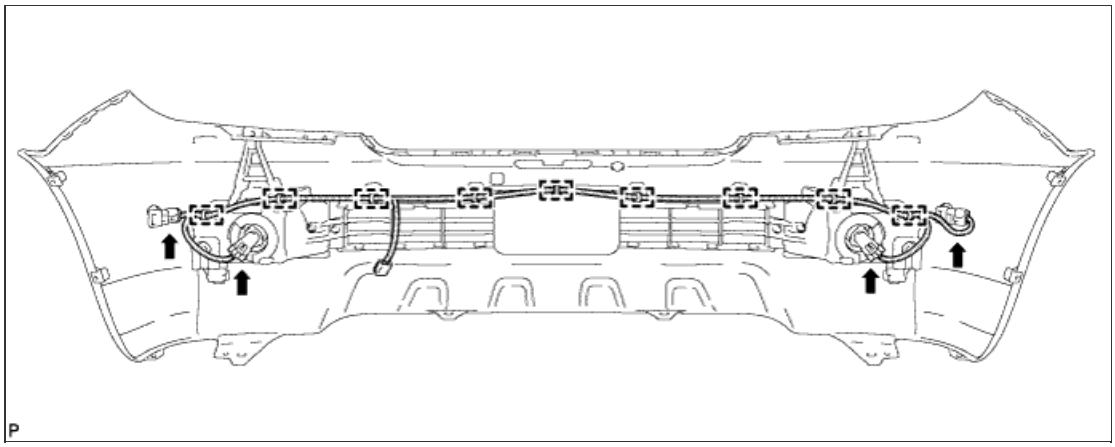
ii. Connect the 2 connectors.



b. w/ TOYOTA Parking Assist-sensor stem, w/ og Light:
Install the o. 4 engine room wire.

i. Attach the 9 clamps to install the engine room wire.

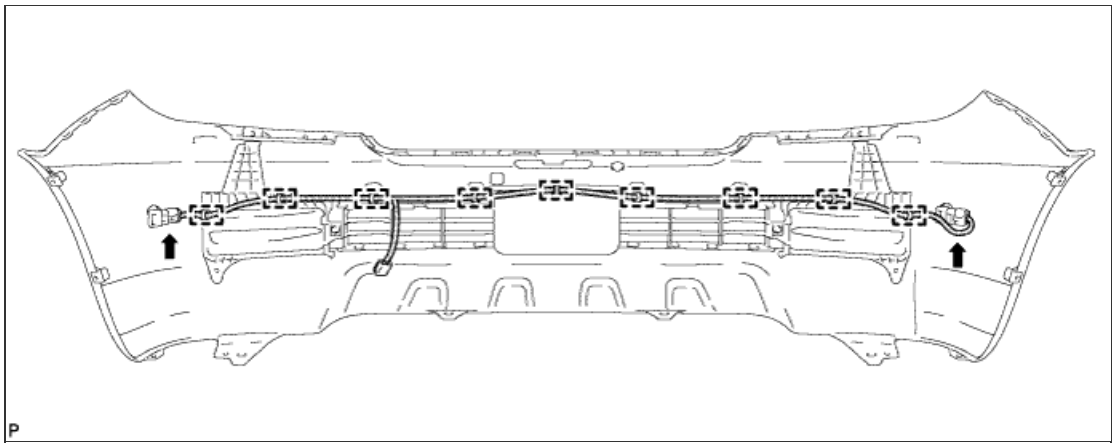
ii. Connect the 4 connectors.



c. w/ TOYOTA Parking Assist-sensor stem, w/o og Light:
Install the o. 4 engine room wire.

i. Attach the 9 clamps to install the engine room wire.

ii. Connect the 2 connectors.



for Preparation Click here

HINT:

- **A bolt without a torque specification is shown in the standard bolt chart (Click here).**
- **When installing the front bumper protector, heat the front bumper surface using a heat light.**

Standard Heating Temperature:

Item	Temperature
Front Bumper	20 to 30°C (68 to 86°F)

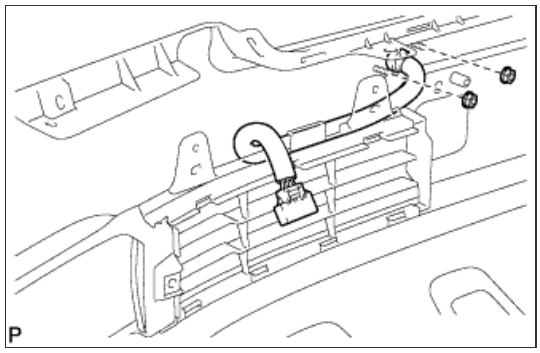
NOTICE:

Do not heat the front bumper excessively.

1. INSTALL WINCH CONTROL WIRE

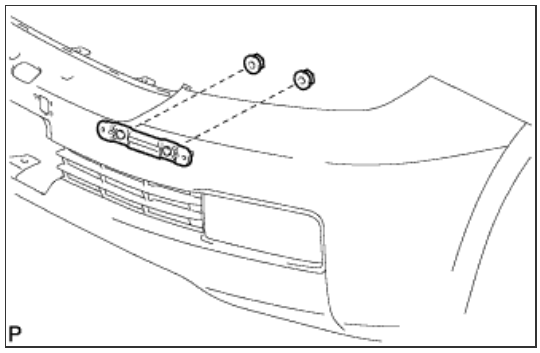
a. Install the winch control wire with the 2 nuts.

Torque:
5 N*m{ 51 kgf*cm , 45 in.*lbf }



2. INSTALL FRONT LICENSE PLATE BRACKET

a. Install the license plate bracket with the 2 nuts.



3. INSTALL FRONT NO. 2 BUMPER PROTECTOR

a. Clean the front bumper surface.

i. Using a heat light, heat the front bumper surface.

ii. Remove the double-sided tape from the front bumper.

iii. Wipe off any tape adhesive residue with cleaner.

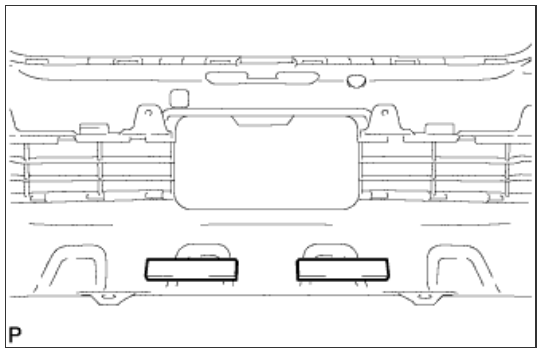
b. Install a new bumper protector.

i. Remove the peeling paper from the face of a new bumper protectors.

HINT:

After removing the peeling paper, keep the exposed adhesive free from foreign matter.

ii. Install the 2 bumper protectors as shown in the illustration.



4. INSTALL FRONT BUMPER PROTECTOR

a. Clean the front bumper surface.

i. Using a heat light, heat the front bumper surface.

ii. Remove the double-sided tape from the front bumper.

iii. Wipe off any tape adhesive residue with cleaner.

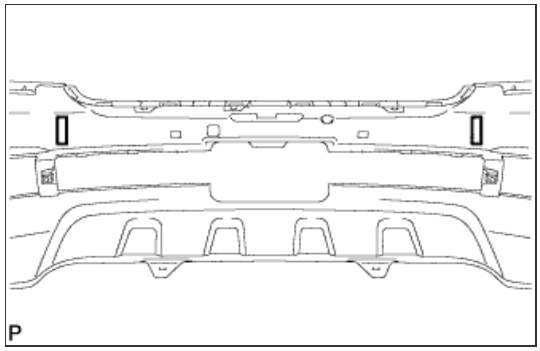
b. Install a new bumper protector.

i. Remove the peeling paper from the face of a new bumper protectors.

HINT:

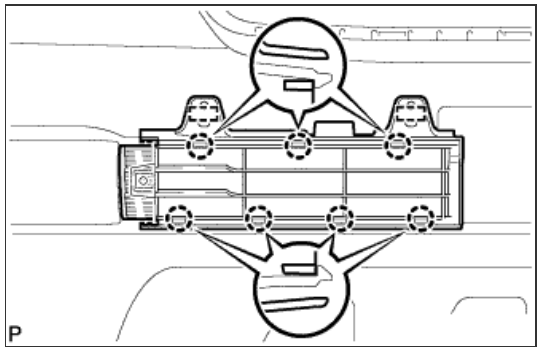
After removing the peeling paper, keep the exposed adhesive free from foreign matter.

ii. Install the 2 bumper protectors as shown in the illustration.



5. INSTALL LOWER RADIATOR GRILLE LH

a. Attach the 7 claws to install the lower radiator grille.



6. INSTALL LOWER RADIATOR GRILLE RH

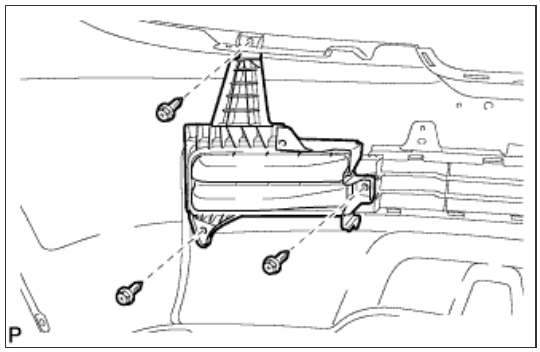
HINT:

Use the same procedures described for the LH side.

7. INSTALL FRONT BUMPER HOLE COVER LH (w/o Fog Light)

a. Install the bumper hole cover with the 3 screws.

Torque:
5.0 N*m{ 51 kgf*cm , 44 in.*lbf }



8. INSTALL FRONT BUMPER HOLE COVER RH (w/o Fog Light)

HINT:

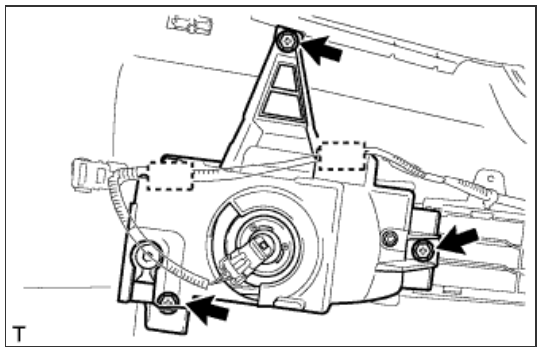
Use the same procedures described for the LH side.

9. INSTALL FOG LIGHT ASSEMBLY LH (w/ Fog Light)

a. Install the fog light with the 3 bolts.

Torque:
5.0 N*m{ 51 kgf*cm , 44 in.*lbf }

b. Attach the 2 clamps.



10. INSTALL FOG LIGHT ASSEMBLY RH (w/ Fog Light)

HINT:

Use the same procedures described for the LH side.

11. INSTALL NO. 1 ULTRASONIC SENSOR RETAINER (w/ TOYOTA Parking Assist-sensor System)

HINT:

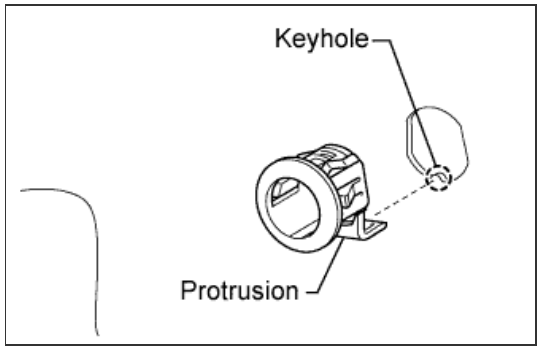
Use the same procedure to install the No. 1 ultrasonic sensor retainer on the other side.

a. Align the keyhole and protrusion as shown in the illustration.

b. Install the ultrasonic sensor retainer to the front bumper cover.

NOTICE:

Do not damage the bumper with the protrusion when installing the retainer.



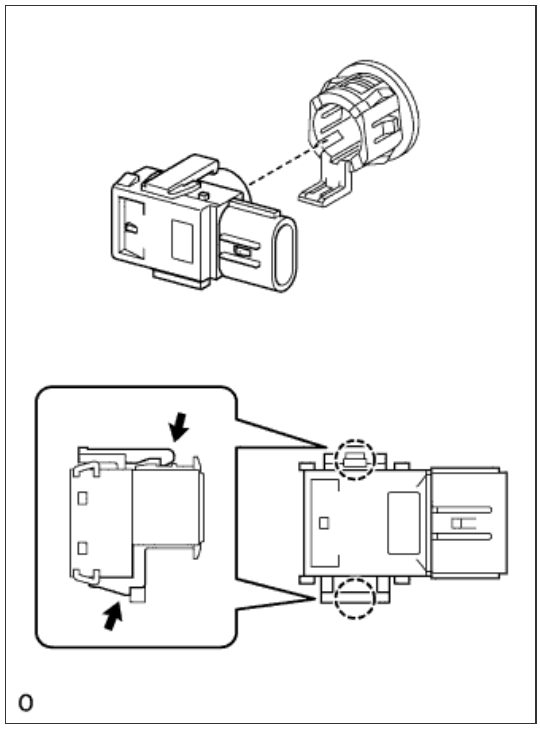
12. INSTALL NO. 1 ULTRASONIC SENSOR (w/ TOYOTA Parking Assist-sensor System)

HINT:

Use the same procedure to install the No. 1 ultrasonic sensor on the other side.

a. Attach the 2 claws to install the ultrasonic sensor.

b. Connect the connector.

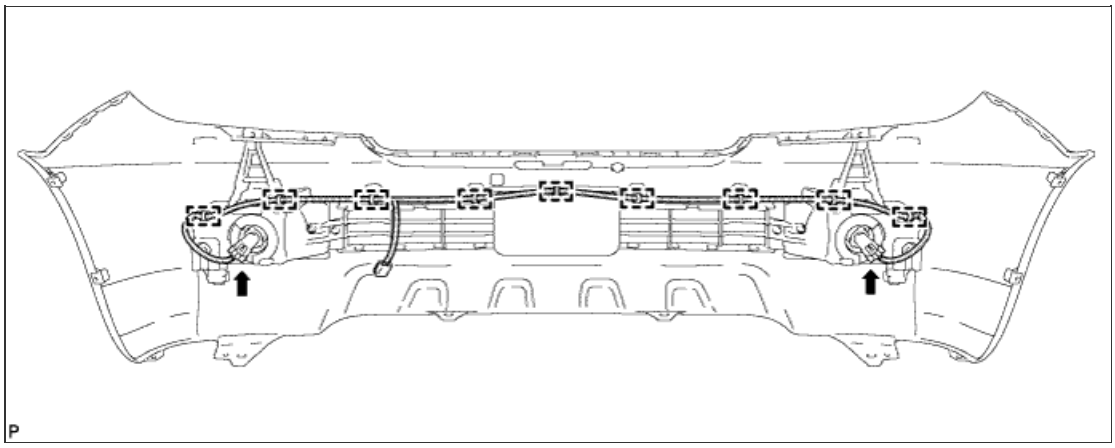


13. INSTALL NO. 4 ENGINE ROOM WIRE

a. w/o TOYOTA Parking Assist-sensor System, w/ Fog Light:
Install the No. 4 engine room wire.

i. Attach the 9 clamps to install the engine room wire.

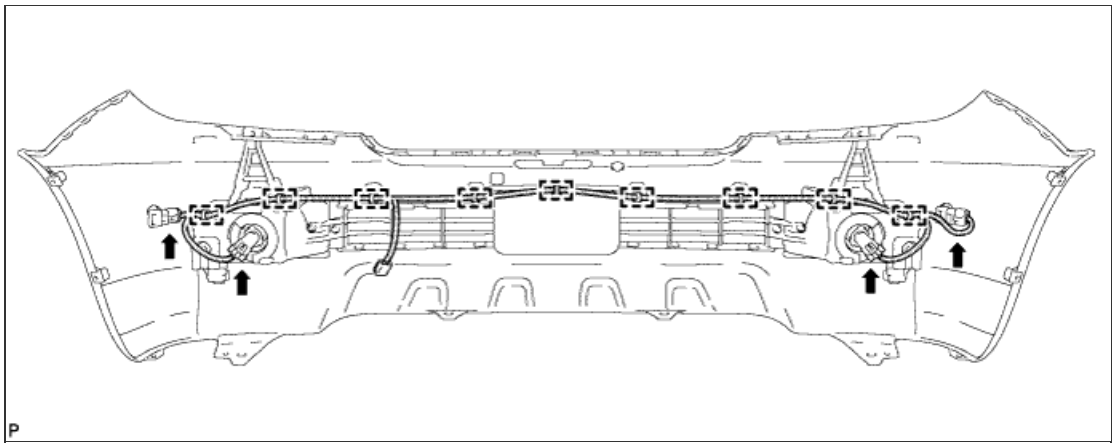
ii. Connect the 2 connectors.



b. w/ TOYOTA Parking Assist-sensor System, w/ Fog Light:
Install the No. 4 engine room wire.

i. Attach the 9 clamps to install the engine room wire.

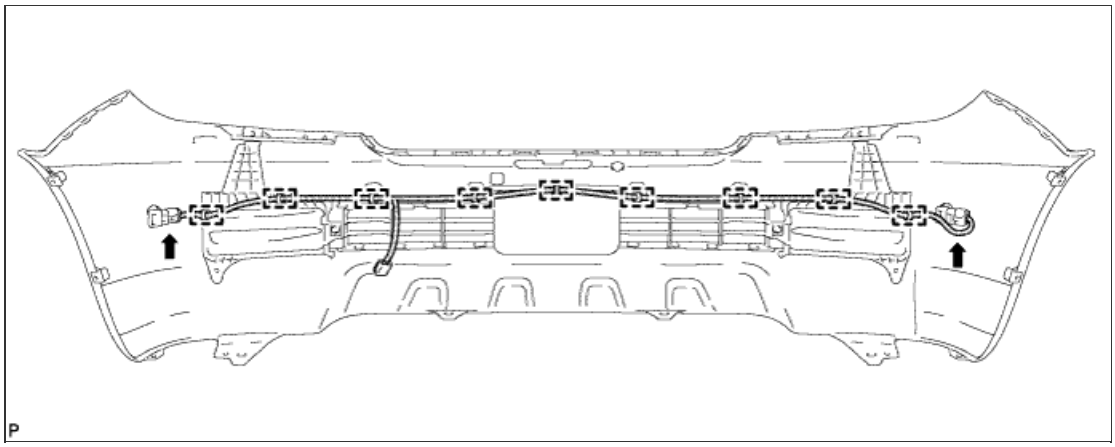
ii. Connect the 4 connectors.



c. w/ TOYOTA Parking Assist-sensor System, w/o Fog Light:
Install the No. 4 engine room wire.

i. Attach the 9 clamps to install the engine room wire.

ii. Connect the 2 connectors.



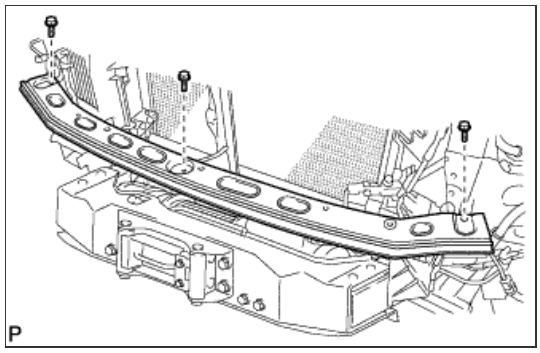
for Preparation Click here

HINT:

A bolt without a torque specification is shown in the standard bolt chart (Click here).

1. INSTALL FRONT UPPER CENTER BUMPER RETAINER

a. Install the bumper retainer with the 3 bolts.



2. INSTALL HEADLIGHT ASSEMBLY LH

a. for Standard:
Install the headlight assembly LH (Click here).

b. for HID headlight:
Install the headlight assembly LH (Click here).

3. INSTALL HEADLIGHT ASSEMBLY RH

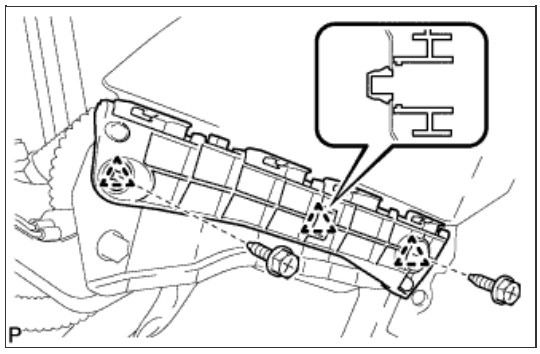
HINT:

Use the same procedures described for the LH side.

4. INSTALL FRONT BUMPER SIDE SUPPORT LH

a. Attach the 3 clips to install the side support.

b. Install the 2 screws.



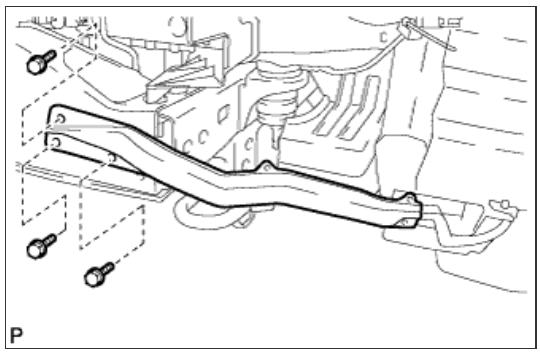
5. INSTALL FRONT BUMPER SIDE SUPPORT RH

HINT:

Use the same procedures described for the LH side.

6. INSTALL FRONT BUMPER EXTENSION LH

a. Install the bumper e tension with the 3 bolts.



7. INSTALL FRONT BUMPER EXTENSION RH

HINT:

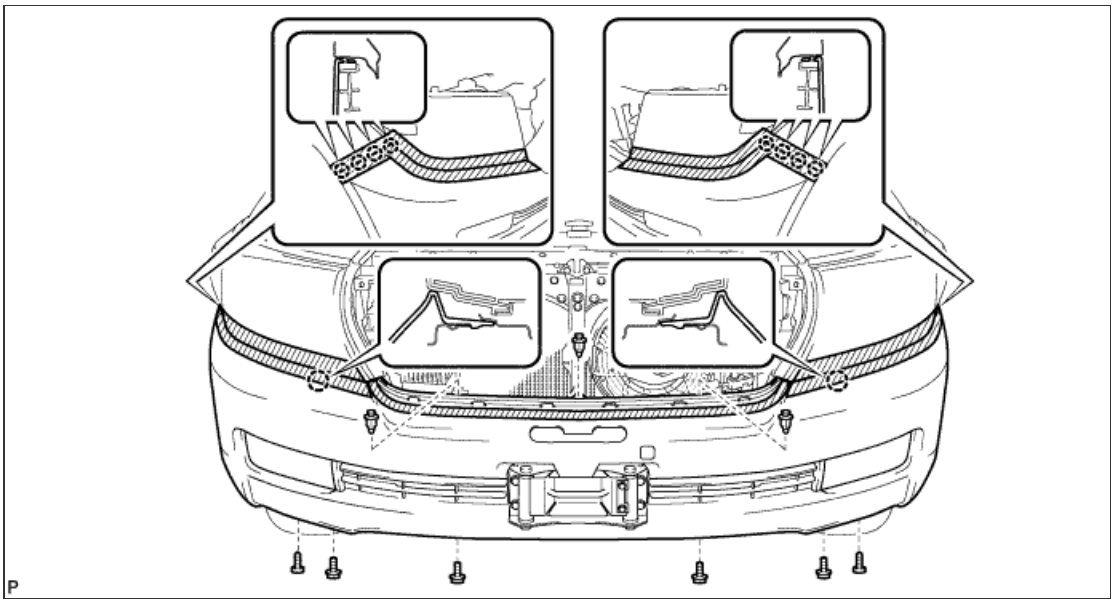
Use the same procedures described for the LH side.

8. INSTALL FRONT BUMPER COVER

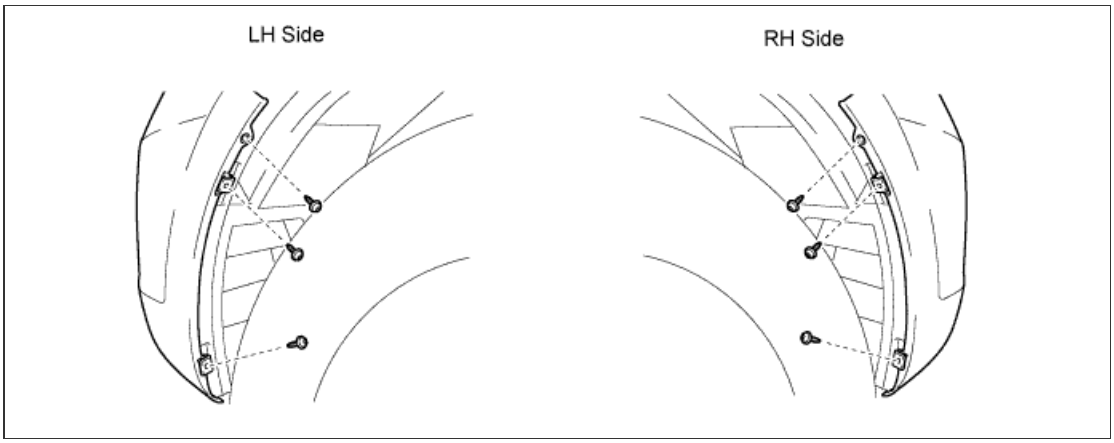
a. w/o TO Parking Assist-sensor System w/o Fog Light:
Connect the winch control wire connector and attach the 10 claws to install the bumper cover.

b. w/ TO Parking Assist-sensor System or w/ Fog Light:
Connect the o. 4 engine room wire connector and winch control wire connector and attach the 10 claws to install the bumper cover.

c. Install the 3 clips 4 screws and 4 bolts.



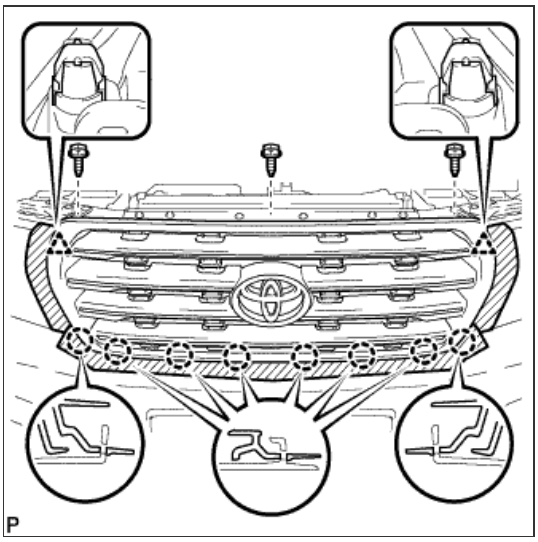
. Using a T30 "TORX" socket install the 6 screws.



9. INSTALL RADIATOR GRILLE ASSEMBLY

a. Attach the 2 clips and 8 claws to install the radiator grille.

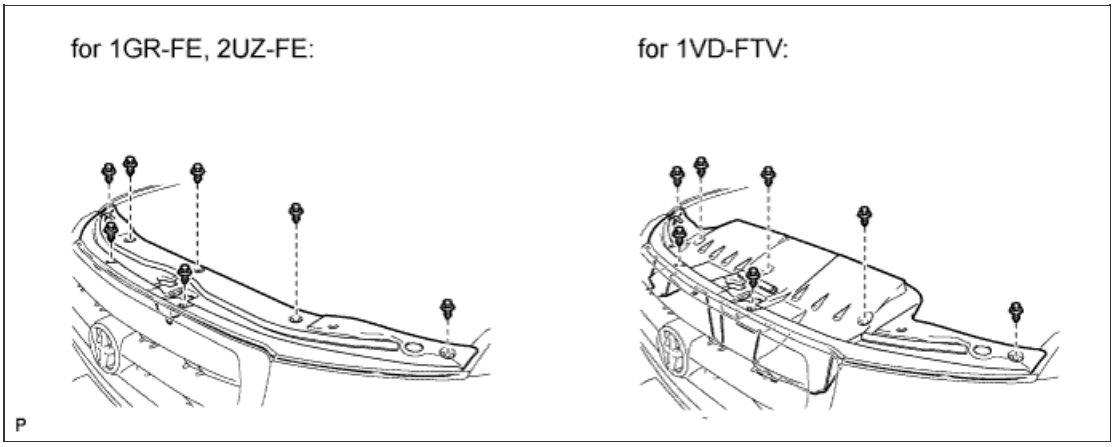
b. Install the 3 screws.



10. INSTALL FRONT BUMPER WINCH COVER SUB-ASSEMBLY

11. INSTALL UPPER RADIATOR SUPPORT SEAL

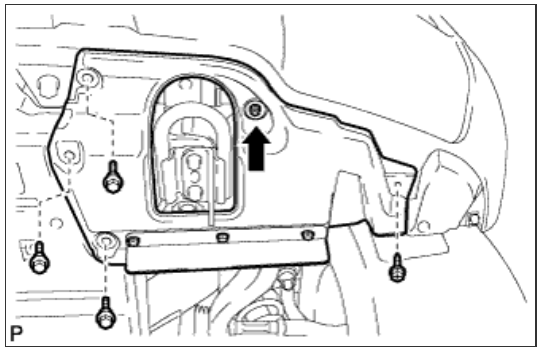
a. Install the radiator support seal with the 7 clips.



12. INSTALL FRONT FENDER SPLASH SHIELD SUB-ASSEMBLY LH

a. Push in the clip indicated by the arrow in the illustration to install the fender splash shield.

b. Install the 3 bolts and screw.



13. INSTALL FRONT FENDER SPLASH SHIELD SUB-ASSEMBLY RH

HINT:

Use the same procedures described for the LH side.

14. CONNECT CABLE TO NEGATIVE BATTERY TERMINAL (for HID Hea light)

NOTICE:

hen disconnecting the cable some systems need to be initiali ed after the cable is reconnected (Click here).

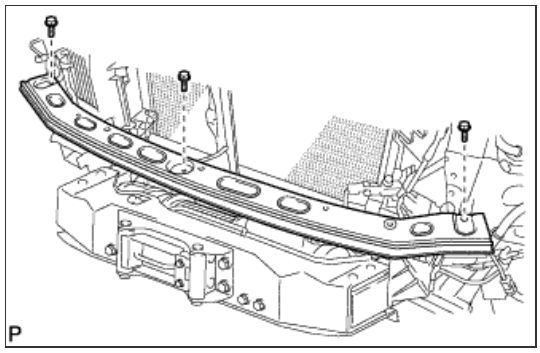
for Preparation Click here

HINT:

A bolt without a torque specification is shown in the standard bolt chart (Click here).

1. INSTALL FRONT UPPER CENTER BUMPER RETAINER

a. Install the bumper retainer with the 3 bolts.



2. INSTALL HEADLIGHT ASSEMBLY LH

a. for Standard:
Install the headlight assembly LH (Click here).

b. for HID headlight:
Install the headlight assembly LH (Click here).

3. INSTALL HEADLIGHT ASSEMBLY RH

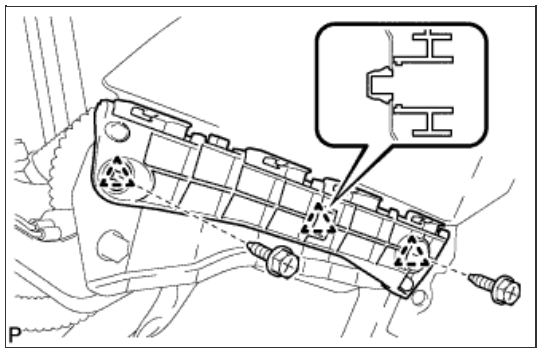
HINT:

Use the same procedures described for the LH side.

4. INSTALL FRONT BUMPER SIDE SUPPORT LH

a. Attach the 3 clips to install the side support.

b. Install the 2 screws.



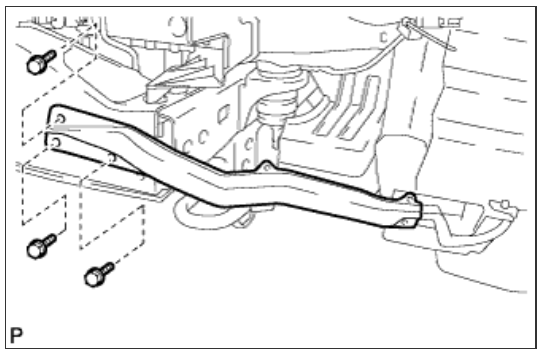
5. INSTALL FRONT BUMPER SIDE SUPPORT RH

HINT:

Use the same procedures described for the LH side.

6. INSTALL FRONT BUMPER EXTENSION LH

a. Install the bumper e tension with the 3 bolts.



7. INSTALL FRONT BUMPER EXTENSION RH

HINT:

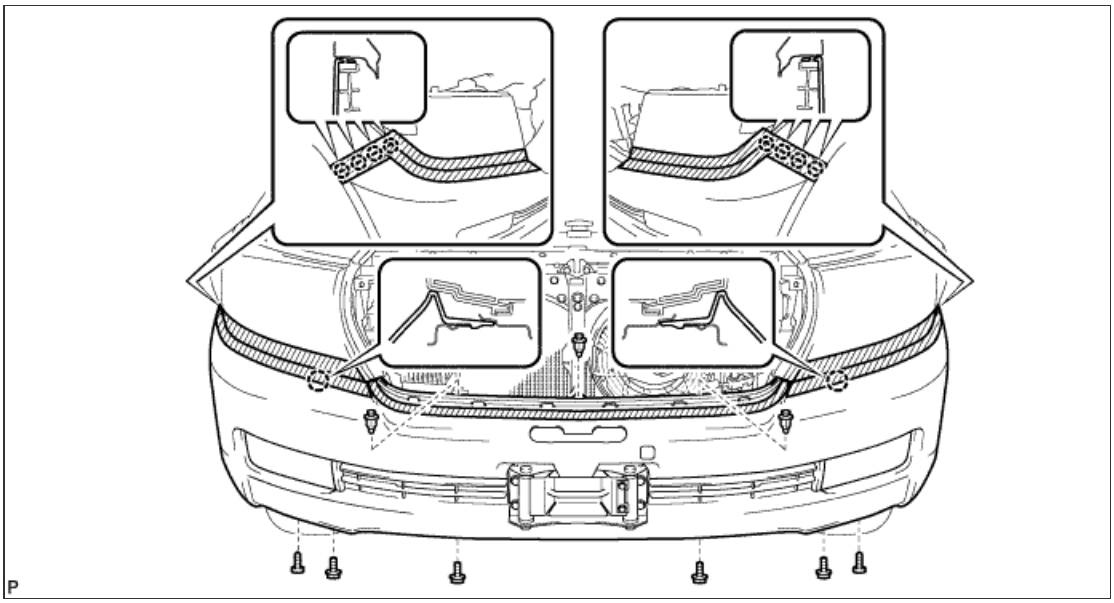
Use the same procedures described for the LH side.

8. INSTALL FRONT BUMPER COVER

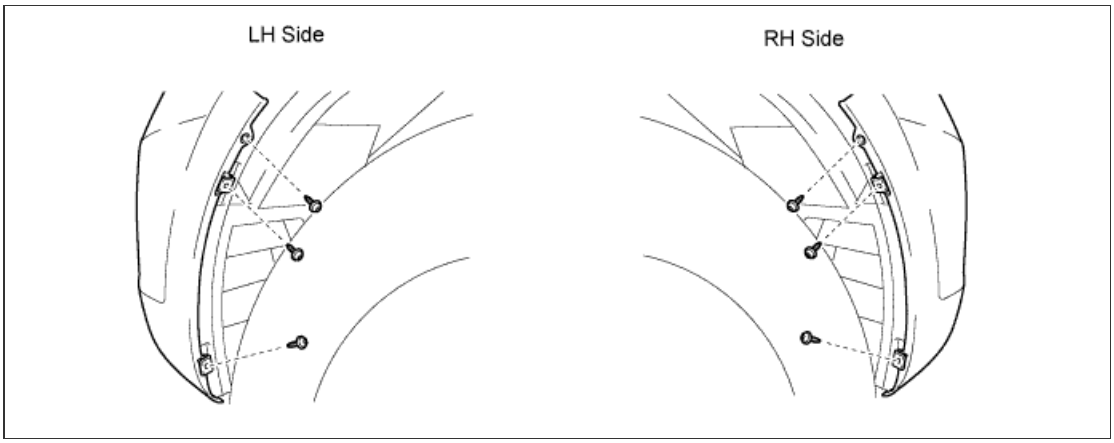
a. w/o TO Parking Assist-sensor System w/o Fog Light:
Connect the winch control wire connector and attach the 10 claws to install the bumper cover.

b. w/ TO Parking Assist-sensor System or w/ Fog Light:
Connect the o. 4 engine room wire connector and winch control wire connector and attach the 10 claws to install the bumper cover.

c. Install the 3 clips 4 screws and 4 bolts.



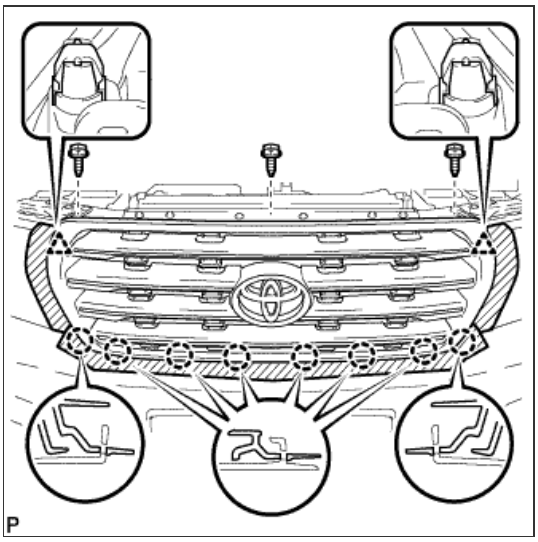
. Using a T30 "TORX" socket install the 6 screws.



9. INSTALL RADIATOR GRILLE ASSEMBLY

a. Attach the 2 clips and 8 claws to install the radiator grille.

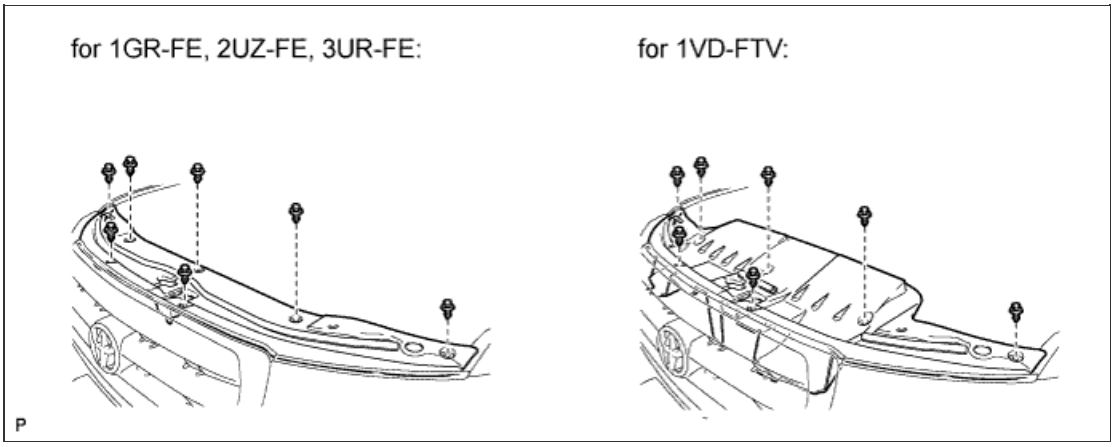
b. Install the 3 screws.



10. INSTALL FRONT BUMPER WINCH COVER SUB-ASSEMBLY

11. INSTALL UPPER RADIATOR SUPPORT SEAL

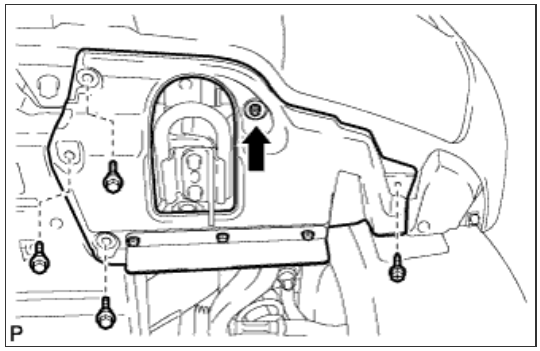
a. Install the radiator support seal with the 7 clips.



12. INSTALL FRONT FENDER SPLASH SHIELD SUB-ASSEMBLY LH

a. Push in the clip indicated by the arrow in the illustration to install the fender splash shield.

b. Install the 3 bolts and screw.



13. INSTALL FRONT FENDER SPLASH SHIELD SUB-ASSEMBLY RH

HINT:

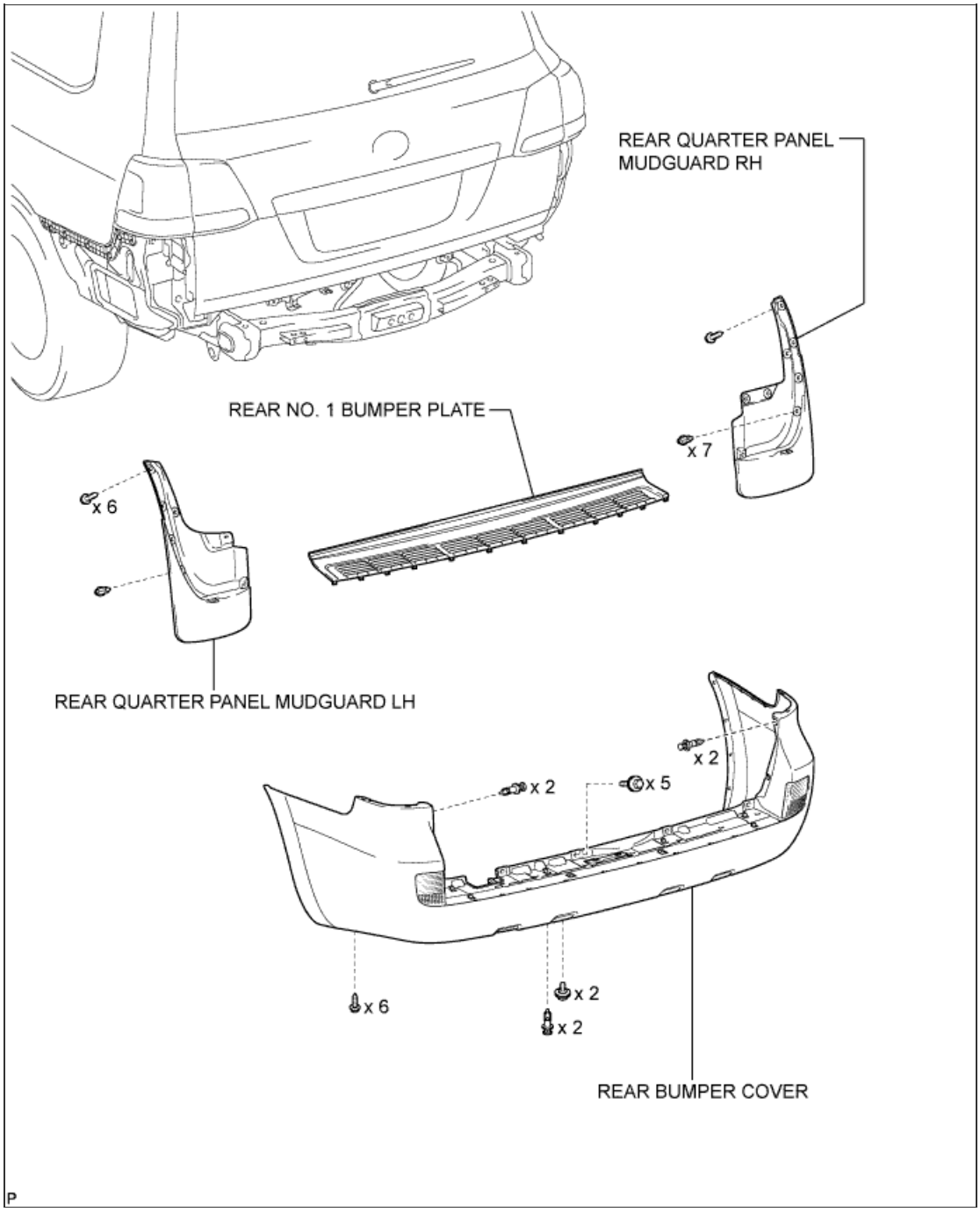
Use the same procedures described for the LH side.

14. CONNECT CABLE TO NEGATIVE BATTERY TERMINAL (for HID Hea light)

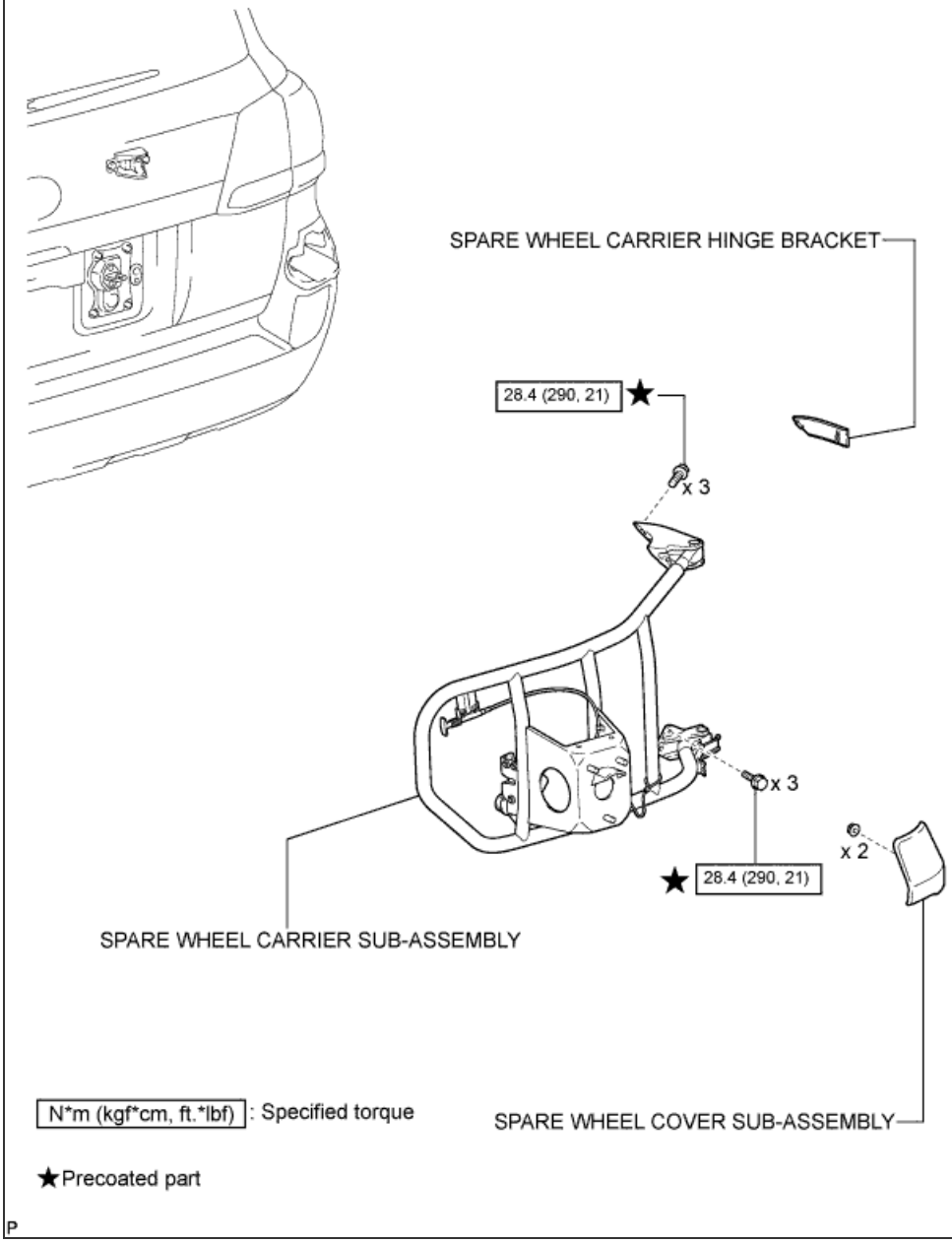
NOTICE:

hen disconnecting the cable some systems need to be initiali ed after the cable is reconnected (Click here).

for Preparation Click here



w/ Tire Carrier:

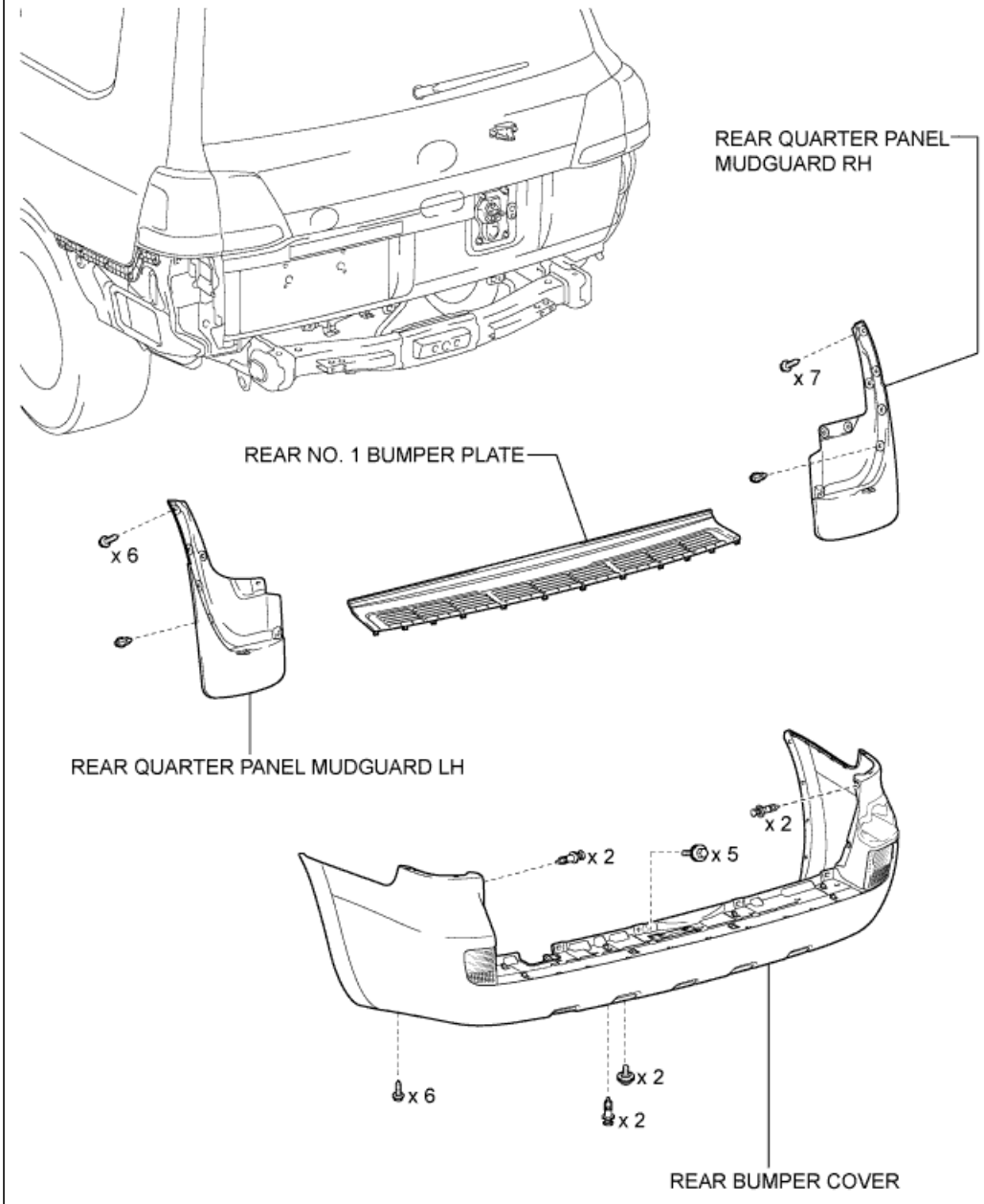


N*m (kgf*cm, ft.*lbf) : Specified torque

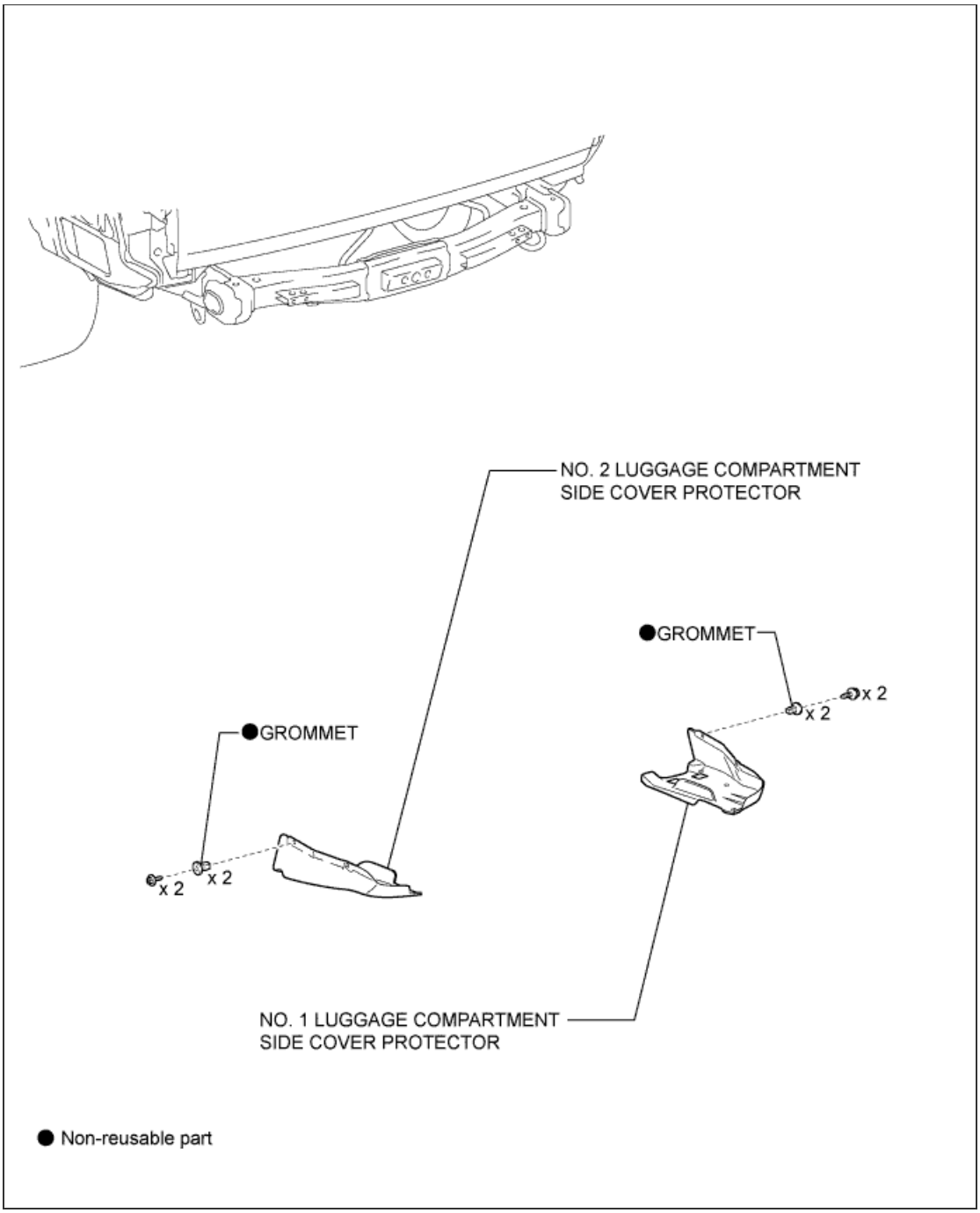
★Precoated part

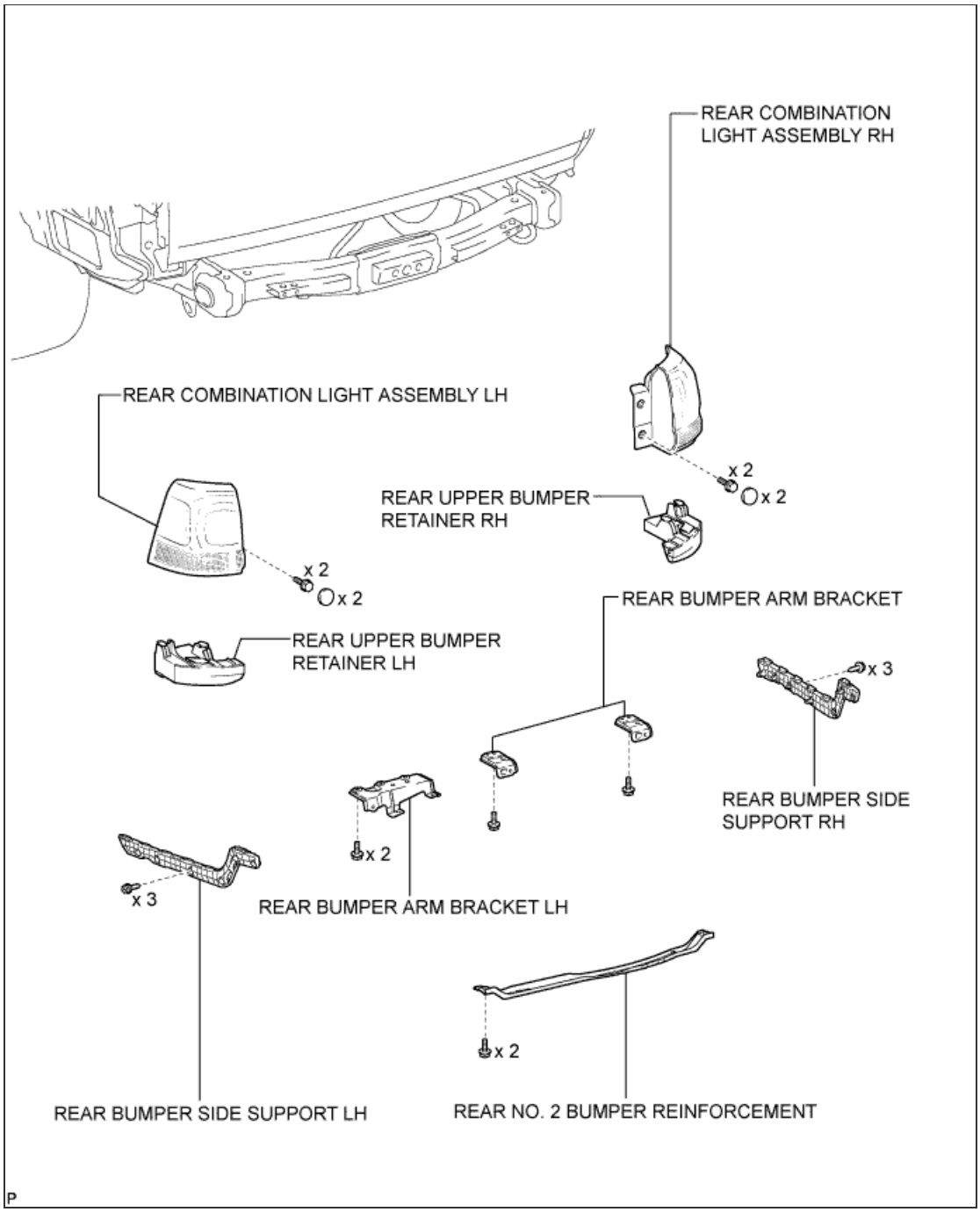
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w/ Tire Carrier:

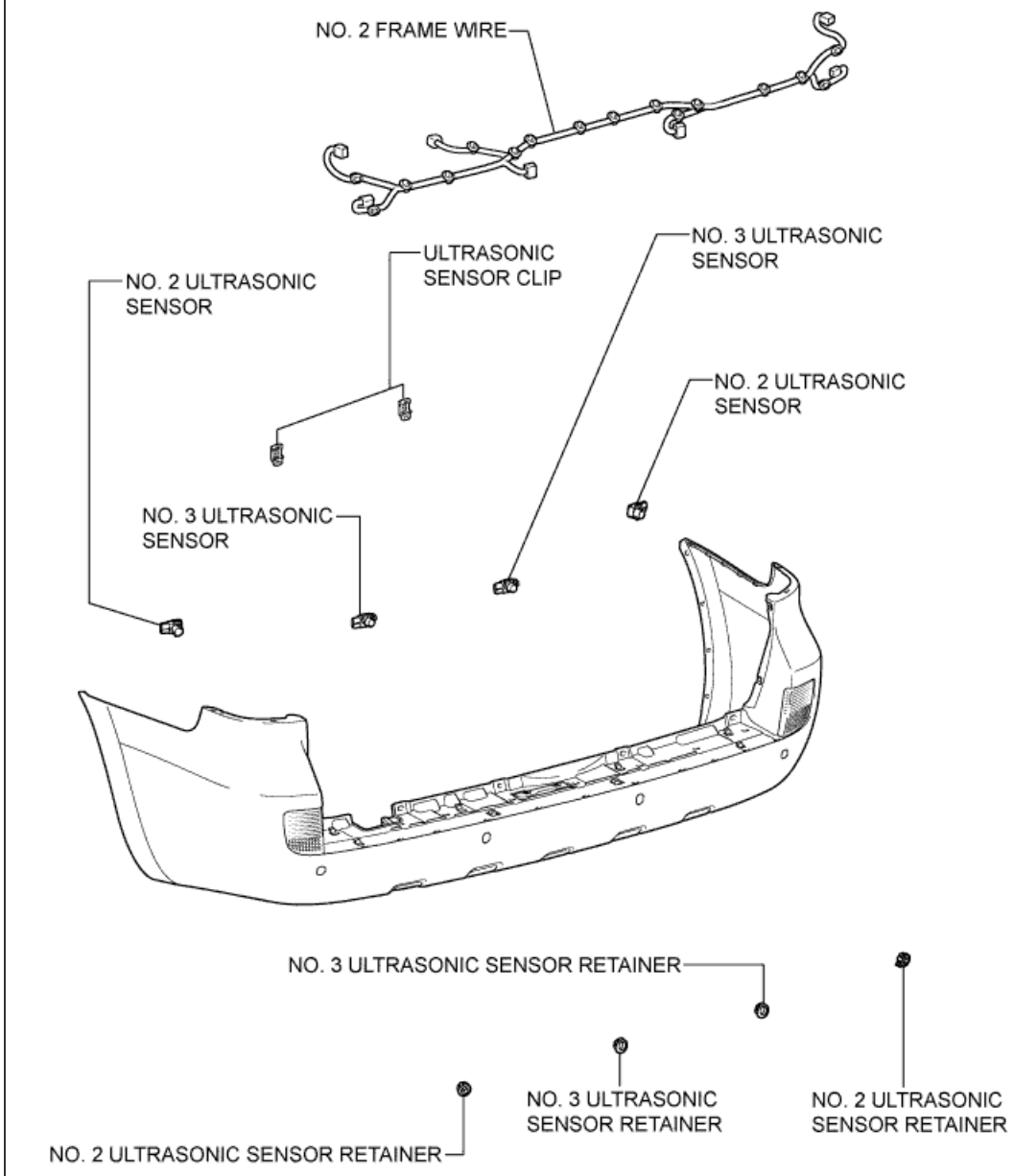


P


NO. 2 LUGGAGE COMPARTMENT
SIDE COVER PROTECTOR
GROMMET
x 2
x 2
GROMMET
x 2
x 2
NO. 1 LUGGAGE COMPARTMENT
SIDE COVER PROTECTOR
Non-reusable part

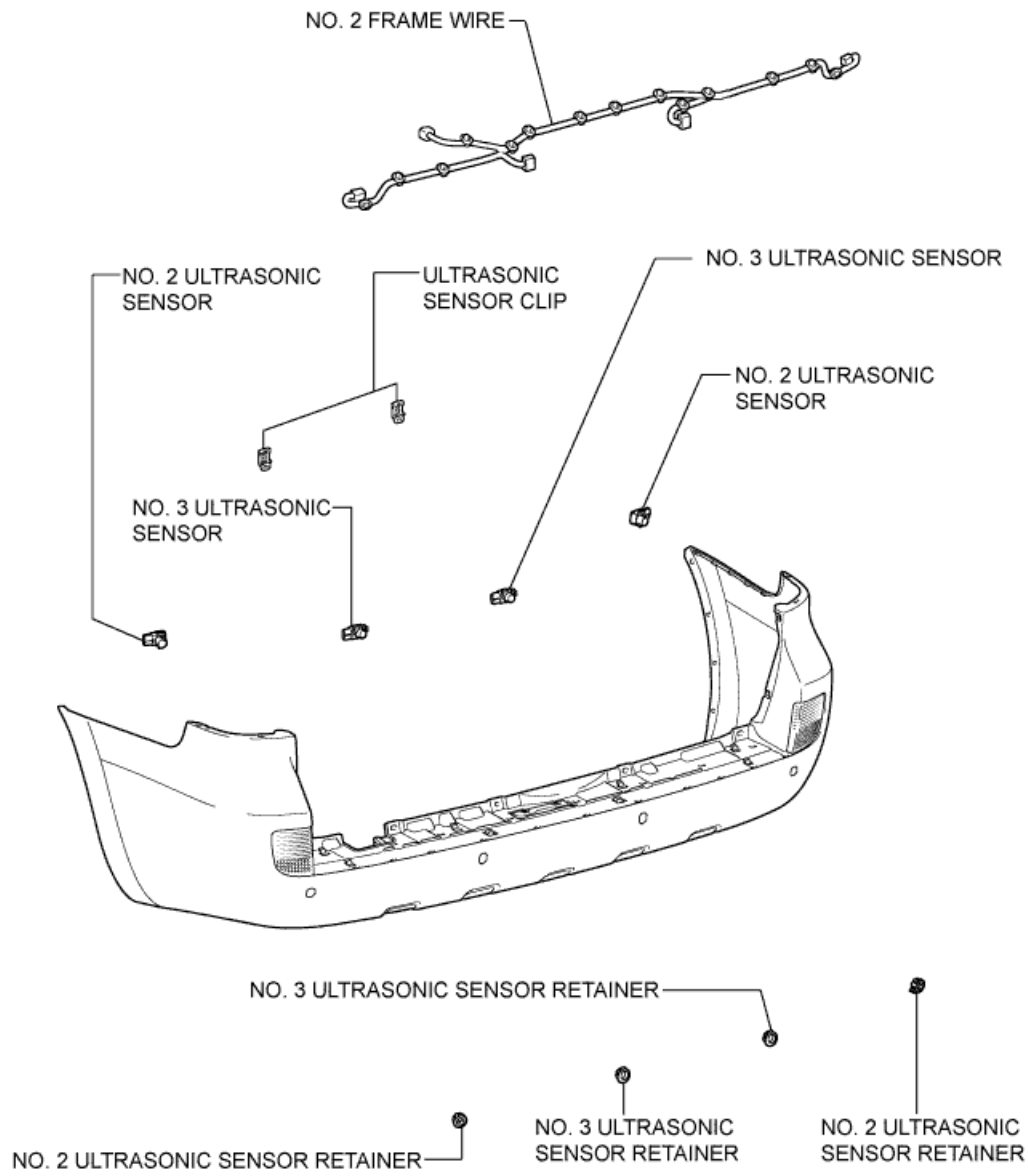

REAR COMBINATION LIGHT ASSEMBLY RH
REAR COMBINATION LIGHT ASSEMBLY LH
x 2
x 2
REAR UPPER BUMPER RETAINER RH
x 2
x 2
REAR UPPER BUMPER RETAINER LH
REAR BUMPER ARM BRACKET
x 3
REAR BUMPER SIDE SUPPORT RH
x 2
REAR BUMPER ARM BRACKET LH
x 3
x 2
REAR BUMPER SIDE SUPPORT LH
REAR NO. 2 BUMPER REINFORCEMENT
P

w/ TOYOTA Parking Assist-sensor System, w/ Rear Fog Light:



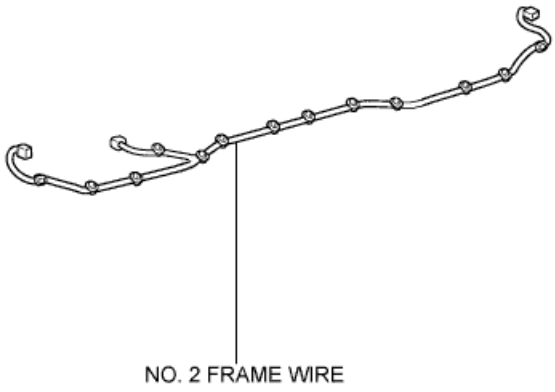
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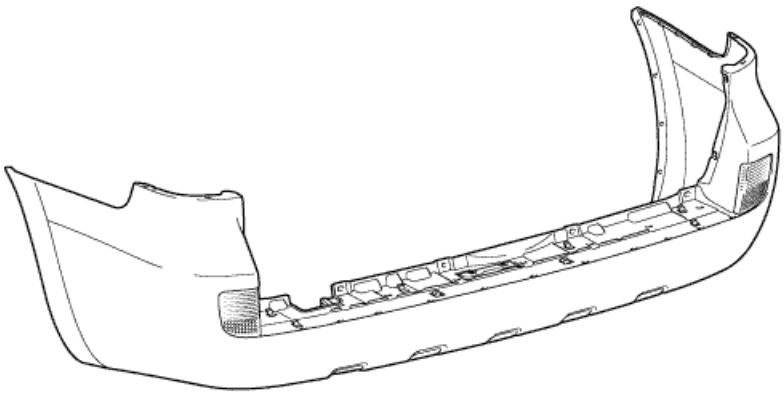
w/ TOYOTA Parking Assist-sensor System, w/o Rear Fog Light:



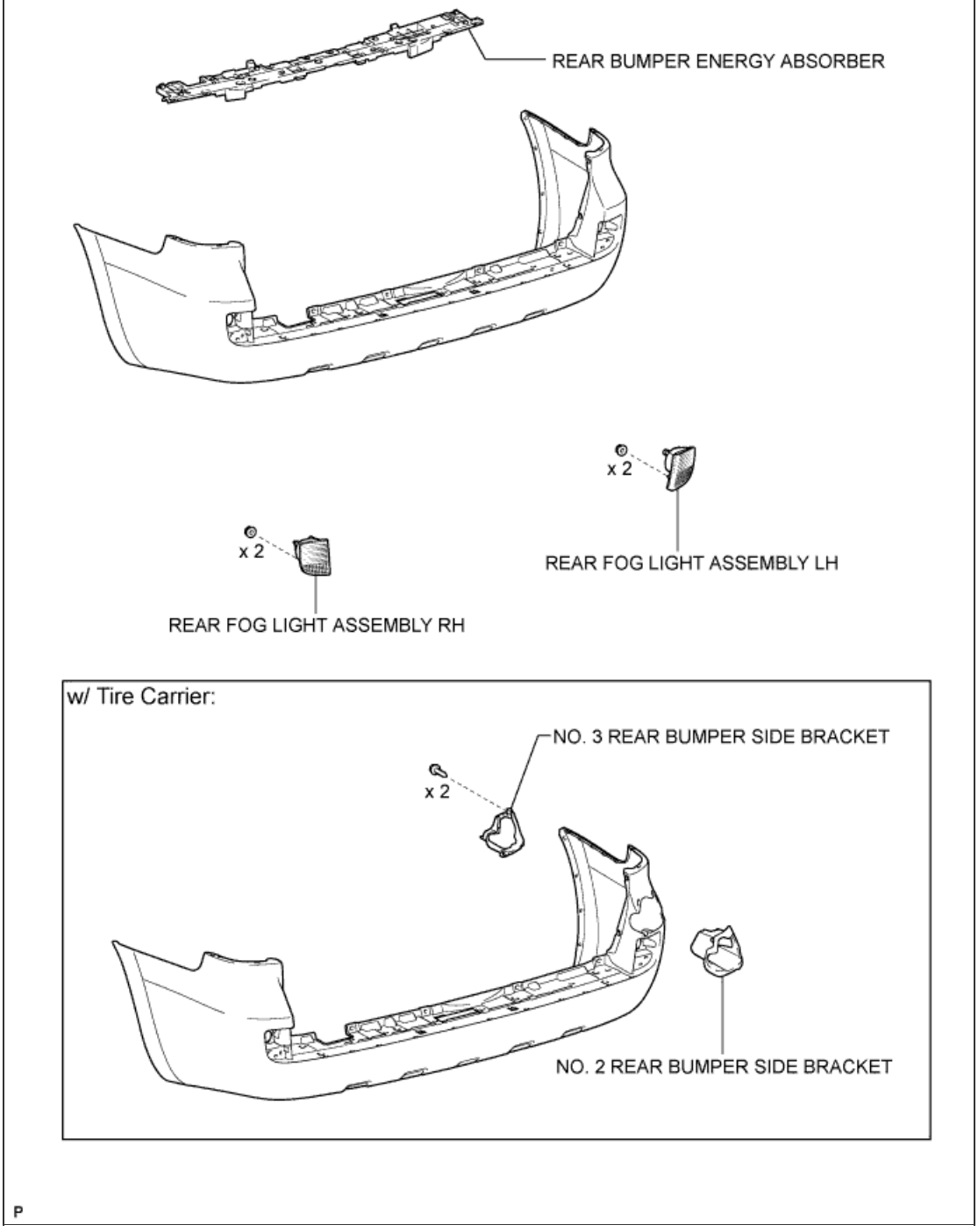
P

w/o TOYOTA Parking Assist-sensor System, w/ Rear Fog Light:





P

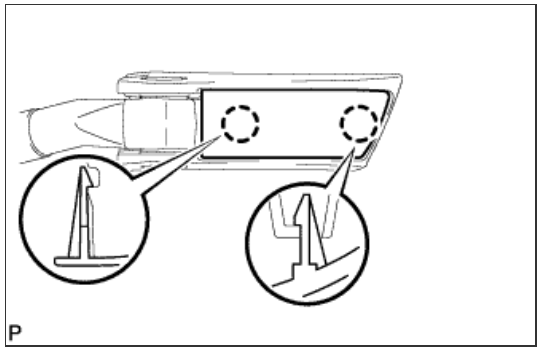

REAR BUMPER ENERGY ABSORBER
x 2
REAR FOG LIGHT ASSEMBLY LH
x 2
REAR FOG LIGHT ASSEMBLY RH
w/ Tire Carrier:
NO. 3 REAR BUMPER SIDE BRACKET
x 2
NO. 2 REAR BUMPER SIDE BRACKET

P

for Preparation Click here

1. REMOVE SPARE WHEEL CARRIER HINGE BRACKET (w/ Tire Carrier)

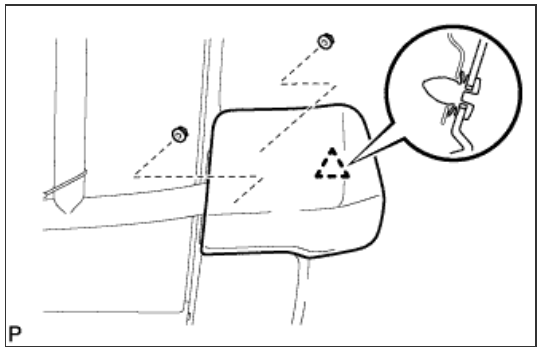
a. Detach the 2 claws and remove the bracket.



2. REMOVE SPARE WHEEL COVER SUB-ASSEMBLY (w/ Tire Carrier)

a. Remove the 2 nuts.

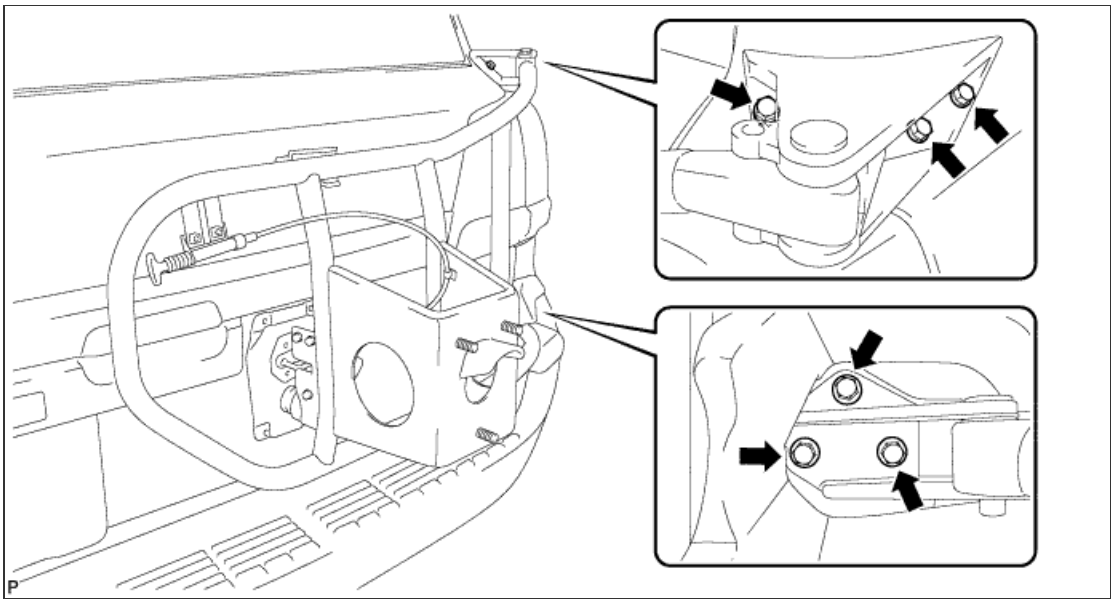
b. Detach the clip and remove the cover.



3. REMOVE SPARE WHEEL CARRIER SUB-ASSEMBLY (w/ Tire Carrier)

a. Remove the spare tire.

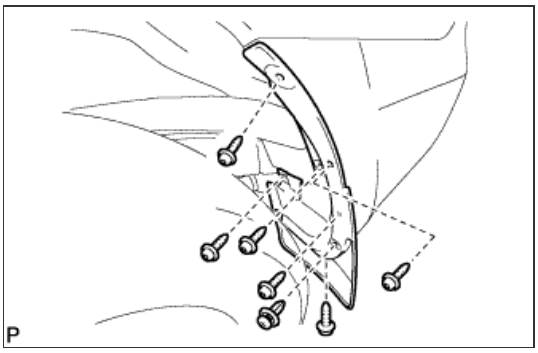
b. Remove the bolts and spare wheel carrier.



4. REMOVE REAR QUARTER PANEL MUDGUARD LH

a. emove the clip.

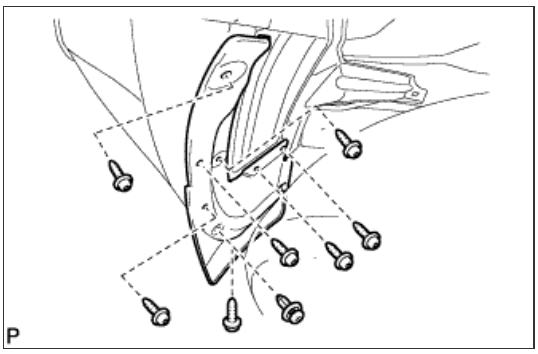
b. Using a T3 socket remove the screws and mudguard.



5. REMOVE REAR QUARTER PANEL MUDGUARD RH

a. emove the clip.

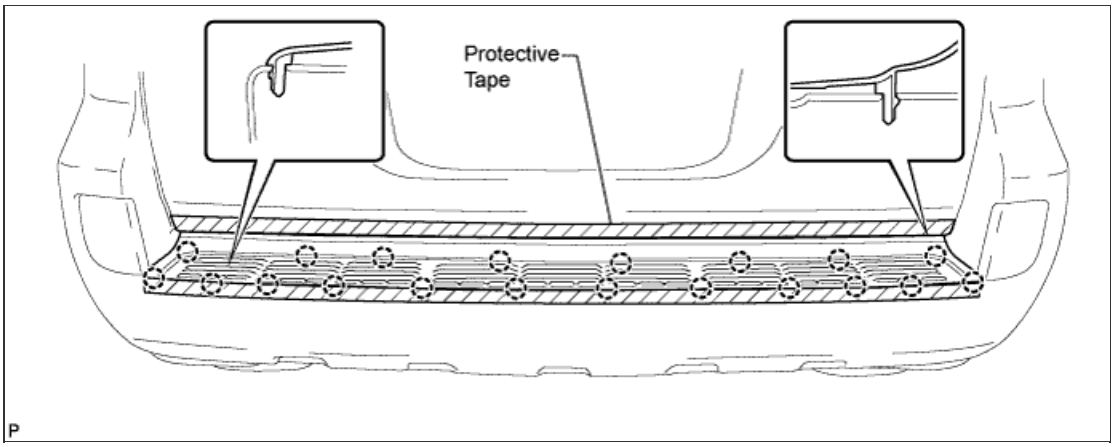
b. Using a T3 socket remove the screws and mudguard.



6. REMOVE REAR NO. 1 BUMPER PLATE

a. Put protective tape around the bumper plate.

b. Detach the 2 claws and remove the bumper plate.

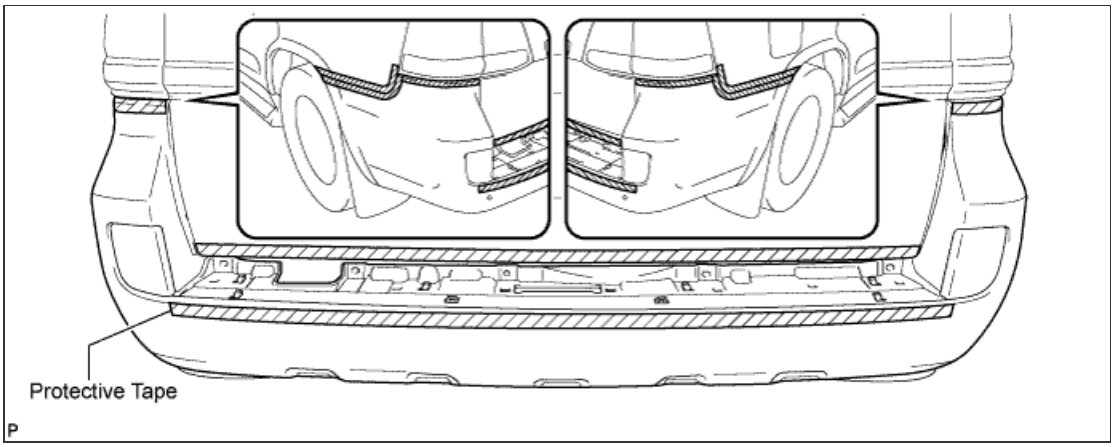


7. REMOVE REAR BUMPER COVER

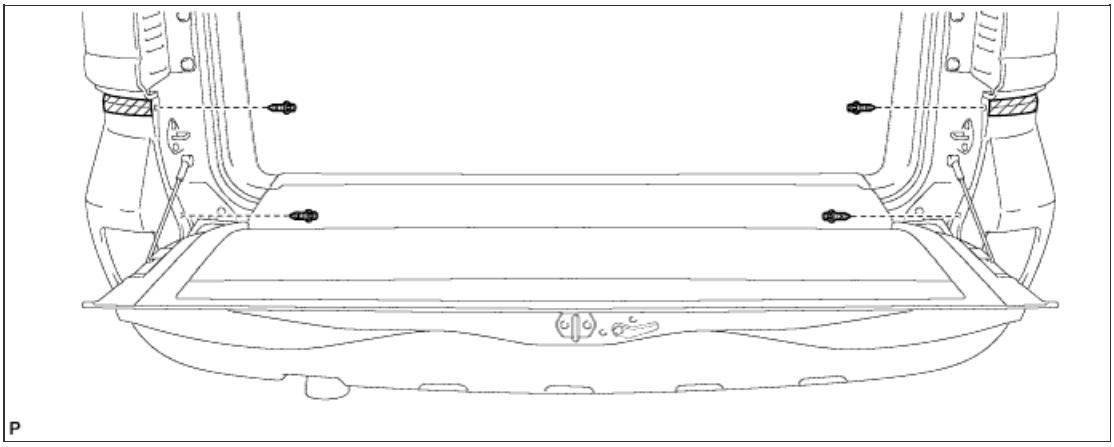
HINT:

For the rear bumper cover with tire carrier use the procedures described below.

a. Put protective tape around the bumper cover.



b. Open the tail gate and remove the 4 clips.

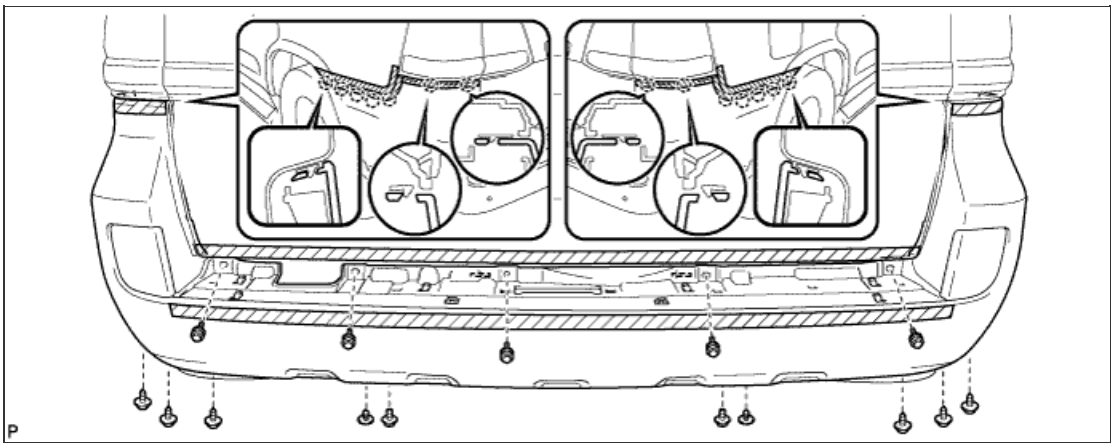


c. lose the tail gate.

d. emove the bolts screws and 2 clips.

e. w o TOYOTA Parking Assist sensor S stem w o ear Fog ht:
Detach the 14 claws and remove the bumper cover.

f. w TOYOTA Parking Assist sensor S stem or w ear Fog ht:
Detach the 14 claws disconnect the No. 2 rame wire connector and remove the bumper cover.

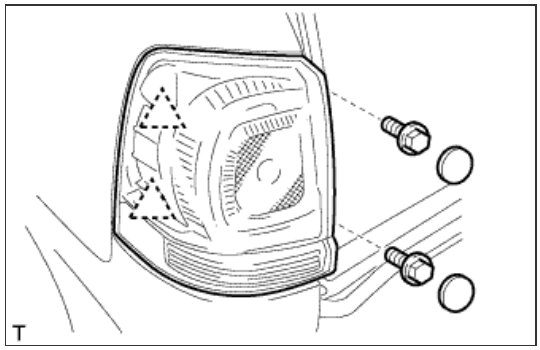


8. REMOVE REAR COMBINATION LIGHT ASSEMBLY LH

a. emove the 2 bolts.

b. Detach the 2 clips and remove the rear combination light.

c. Disconnect the connector.



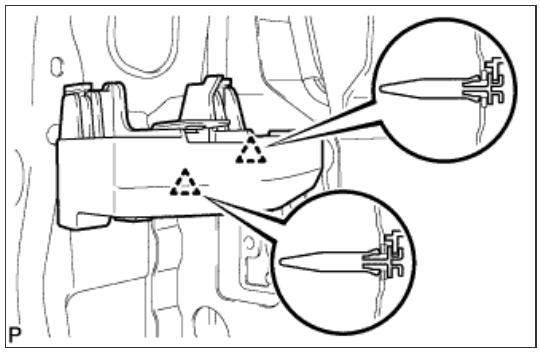
9. REMOVE REAR COMBINATION LIGHT ASSEMBLY RH

HINT:

Use the same procedures described or the side.

10. REMOVE REAR UPPER BUMPER RETAINER LH

a. Detach the 2 clips and remove the bumper retainer.



11. REMOVE REAR UPPER BUMPER RETAINER RH

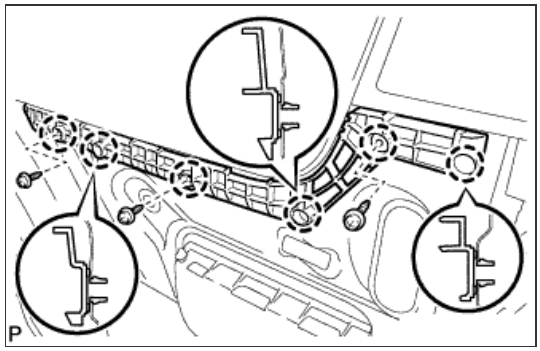
HINT:

Use the same procedures described or the side.

12. REMOVE REAR BUMPER SIDE SUPPORT LH

a. emove the 3 screws.

b. Detach the claws and remove the bumper side support.



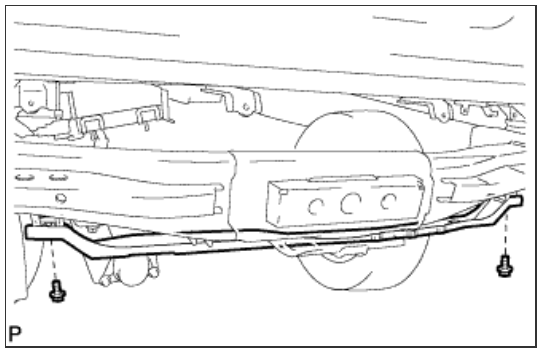
13. REMOVE REAR BUMPER SIDE SUPPORT RH

HINT:

Use the same procedures described or the side.

14. REMOVE REAR NO. 2 BUMPER REINFORCEMENT

a. emove the 2 bolts and bumper rein orcement.

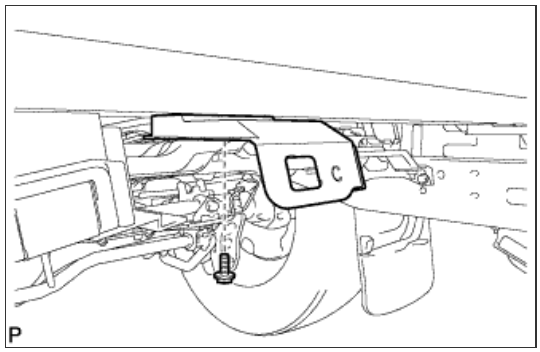


15. REMOVE REAR BUMPER ARM BRACKET

HINT:

Use the same procedure to remove the bumper arm bracket on the other side.

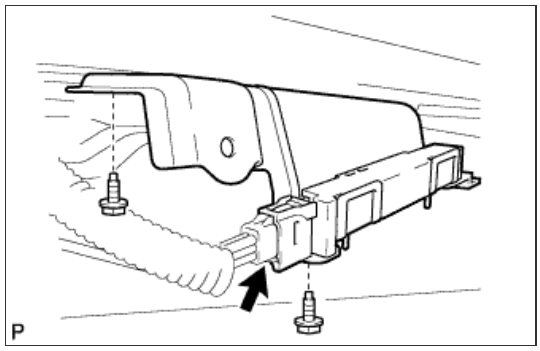
a. emove the bolt and bumper arm bracket.



16. REMOVE REAR BUMPER ARM BRACKET LH

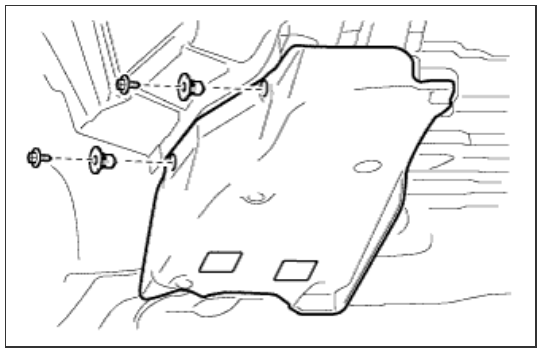
a. Disconnect the connector.

b. emove the 2 bolts and bumper arm bracket.



17. REMOVE NO. 2 LUGGAGE COMPARTMENT SIDE COVER PROTECTOR

a. emove the 2 screws 2 grommets and protector.



18. REMOVE NO. 1 LUGGAGE COMPARTMENT SIDE COVER PROTECTOR

HINT:

Use the same procedures described or the side.

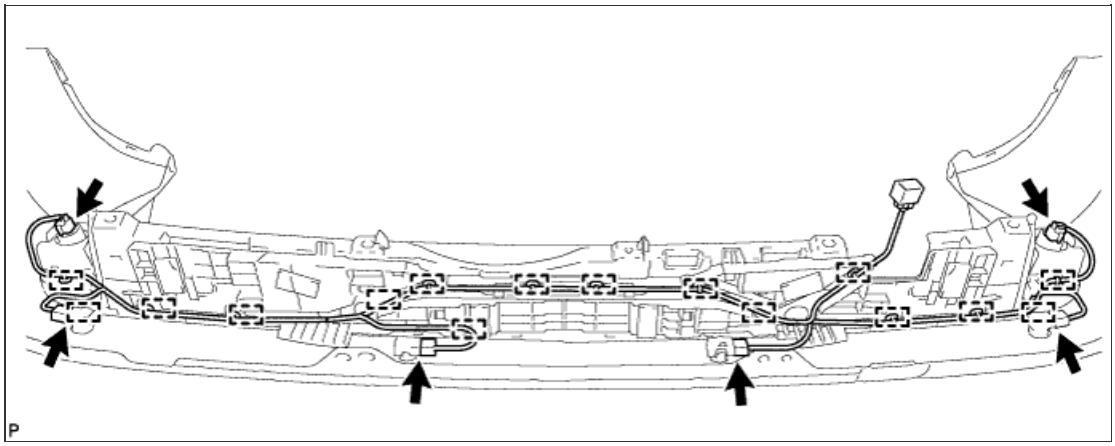
for Preparation Click here

1. REMOVE NO. 2 FRAME WIRE

a. w/ TOYOTA Parking Assist-sensor System, w/ Rear Fog Light:
Remove the No. 2 frame wire.

i. Disconnect the 6 connectors.

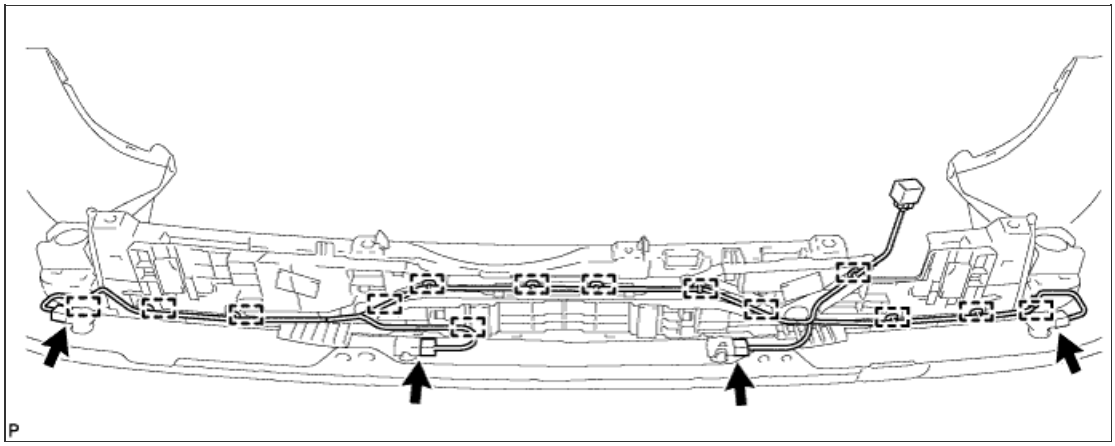
ii. Detach the 16 clamps and remove the frame wire.



b. w/ TOYOTA Parking Assist-sensor System, w/o Rear Fog Light:
Remove the No. 2 frame wire.

i. Disconnect the 4 connectors.

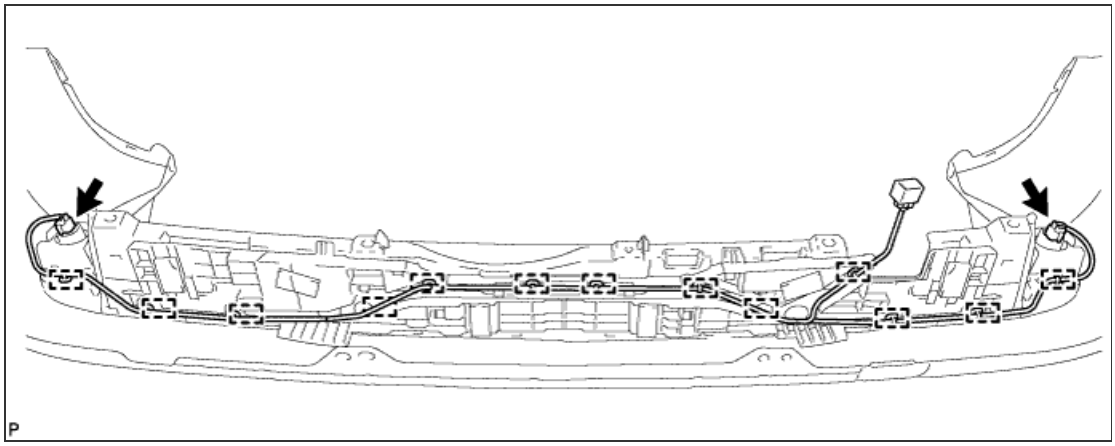
ii. Detach the 14 clamps and remove the frame wire.



c. w/o TOYOTA Parking Assist-sensor System, w/ Rear Fog Light:
Remove the No. 2 frame wire.

i. Disconnect the 2 connectors.

ii. Detach the 13 clamps and remove the frame wire.



2. REMOVE NO. 2 ULTRASONIC SENSOR (w/ TOYOTA Parking Assist-sensor System)

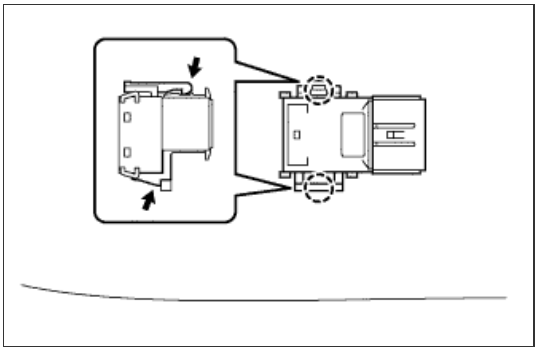
HINT:

Use the same procedure to remove the No. 2 ultrasonic sensor on the other side.

a. While pushing down on the lever with a finger to release the one claw, detach the claw on the other side to remove the ultrasonic sensor.

HINT:

The type of claw on the top and bottom of the sensor are different. Observe the claws carefully before removing the sensor.

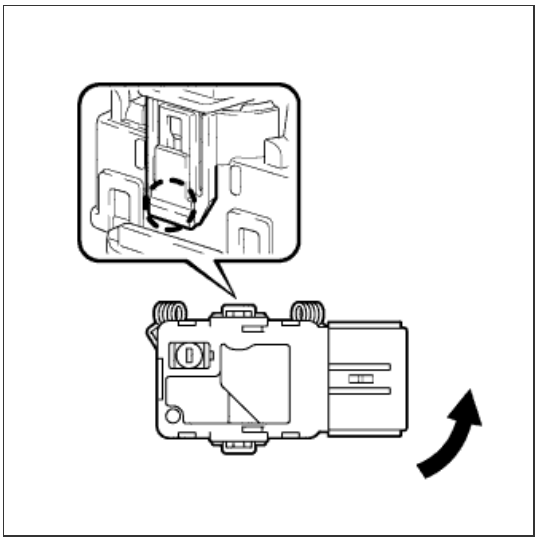


3. REMOVE NO. 3 ULTRASONIC SENSOR (w/ TOYOTA Parking Assist-sensor System)

HINT:

Use the same procedure to remove the No. 3 ultrasonic sensor on the other side.

a. Detach the claw and remove the ultrasonic sensor as shown in the illustration.

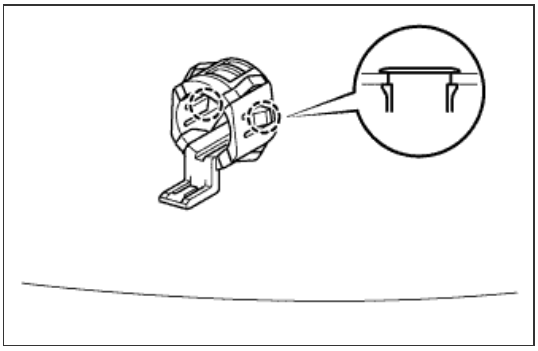


4. REMOVE NO. 2 ULTRASONIC SENSOR RETAINER (w/ TOYOTA Parking Assist-sensor System)

HINT:

Use the same procedure to remove the No. 2 ultrasonic sensor retainer on the other side.

a. Detach the 2 claws and remove the ultrasonic sensor retainer from the rear bumper cover.

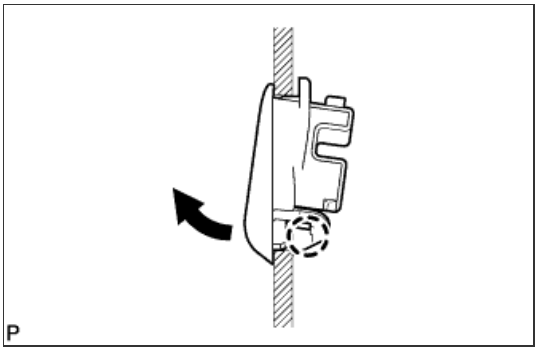


5. REMOVE NO. 3 ULTRASONIC SENSOR RETAINER (w/ TOYOTA Parking Assist-sensor System)

HINT:

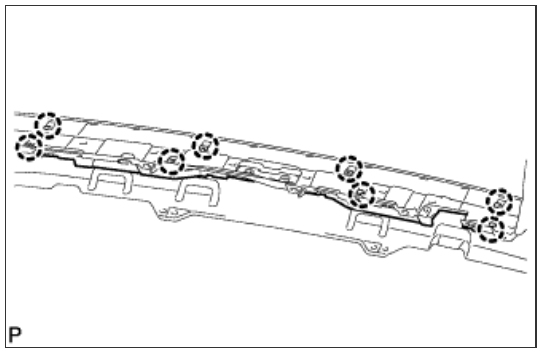
Use the same procedure to remove the No. 3 ultrasonic sensor retainer on the other side.

a. Detach the claw and remove the ultrasonic sensor retainer from the rear bumper cover.



6. REMOVE REAR BUMPER ENERGY ABSORBER

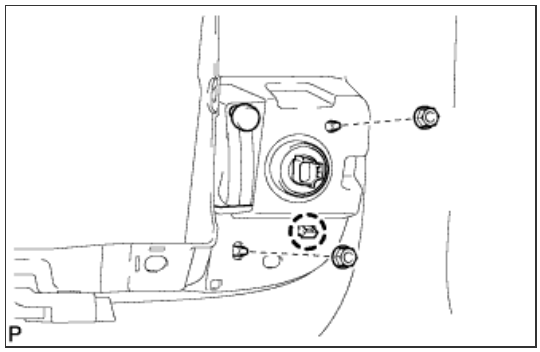
a. Detach the 8 claws and remove the energy absorber.



7. REMOVE REAR FOG LIGHT ASSEMBLY LH

a. Remove the 2 nuts.

b. Detach the claw and remove the fog light.



8. REMOVE REAR FOG LIGHT ASSEMBLY RH

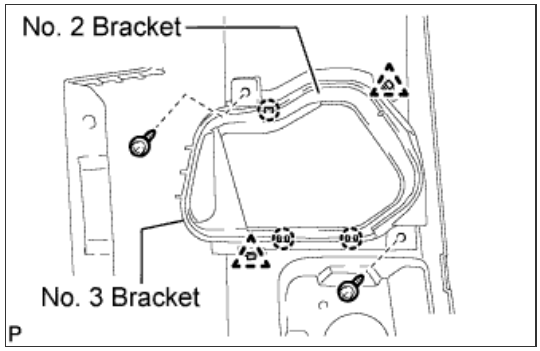
HINT:

Use the same procedures described for the LH side.

9. REMOVE NO. 2 REAR BUMPER SIDE BRACKET (w/ Tire Carrier)

a. Remove the 2 screws.

b. Detach the 3 claws and 2 clips, and remove the No. 2 and No. 3 brackets.

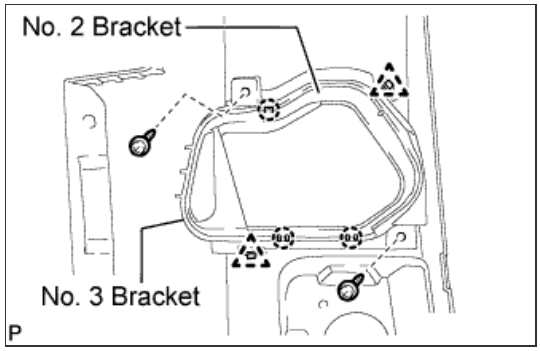


for Preparation Click here

1. INSTALL NO. 2 REAR BUMPER SIDE BRACKET (w/ Tire Carrier)

a. Attach the 3 claws and 2 clips to install the No. 2 and No. 3 brackets.

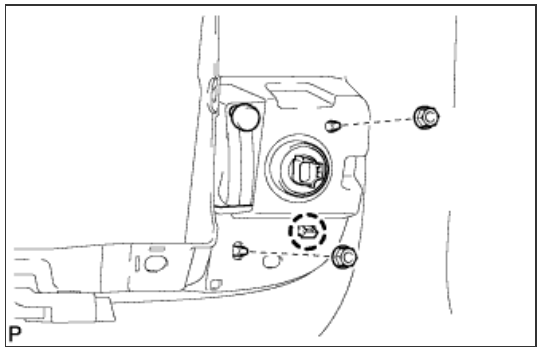
b. Install the 2 screws.



2. INSTALL REAR FOG LIGHT ASSEMBLY LH

a. Attach the claw to install the fog light.

b. Install the 2 nuts.



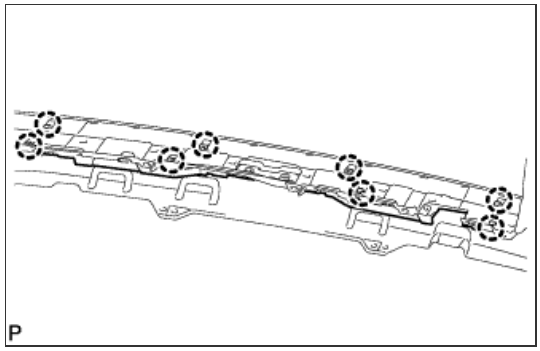
3. INSTALL REAR FOG LIGHT ASSEMBLY RH

HINT:

Use the same procedures described for the LH side.

4. INSTALL REAR BUMPER ENERGY ABSORBER

a. Attach the 8 claws to install the energy absorber.



5. INSTALL NO. 2 ULTRASONIC SENSOR RETAINER (w/ TOYOTA Parking Assist-sensor System)

HINT:

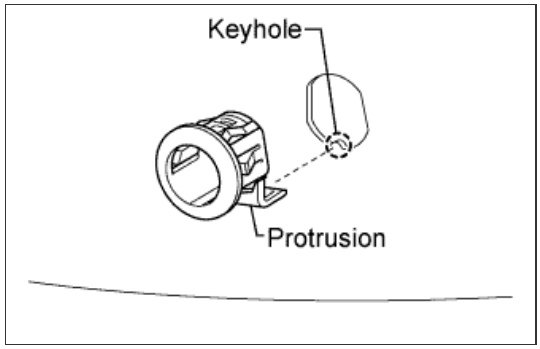
Use the same procedure to install the No. 2 ultrasonic sensor retainer on the other side.

a. Align the keyhole and protrusion as shown in the illustration.

b. Install the ultrasonic sensor retainer to the rear bumper.

NOTICE:

Do not damage the bumper with the protrusion when installing the retainer.

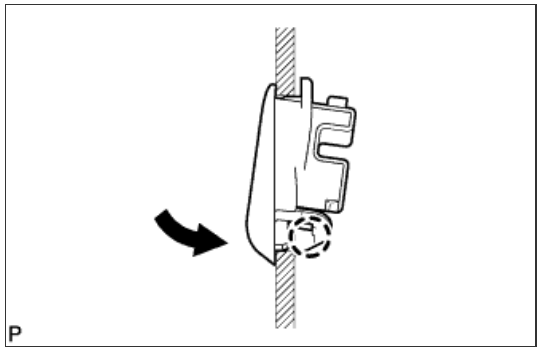


6. INSTALL NO. 3 ULTRASONIC SENSOR RETAINER (w/ TOYOTA Parking Assist-sensor System)

HINT:

Use the same procedure to install the No. 3 ultrasonic sensor retainer on the other side.

a. Attach the claw to install the ultrasonic sensor retainer as shown in the illustration.



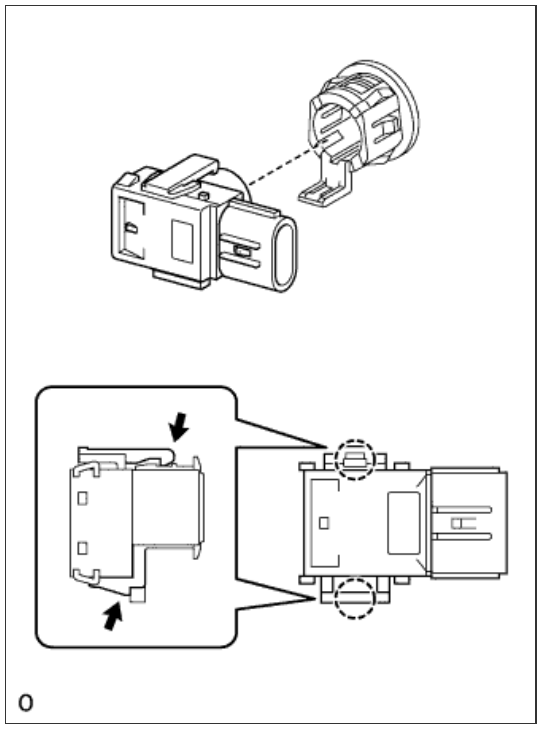
7. INSTALL NO. 2 ULTRASONIC SENSOR (w/ TOYOTA Parking Assist-sensor System)

HINT:

Use the same procedure to install the No. 2 ultrasonic sensor on the other side.

a. Attach the 2 claws to install the ultrasonic sensor.

b. Connect the connector.



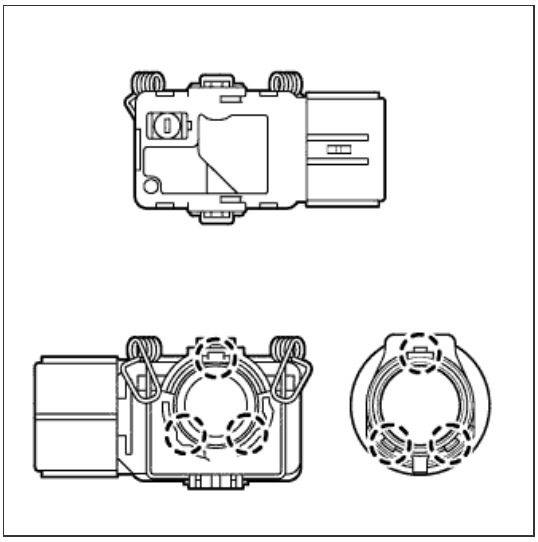
8. INSTALL NO. 3 ULTRASONIC SENSOR (w/ TOYOTA Parking Assist-sensor System)

HINT:

Use the same procedure to install the No. 3 ultrasonic sensor on the other side.

a. Attach the 3 claws to install the ultrasonic sensor.

b. Connect the connector.

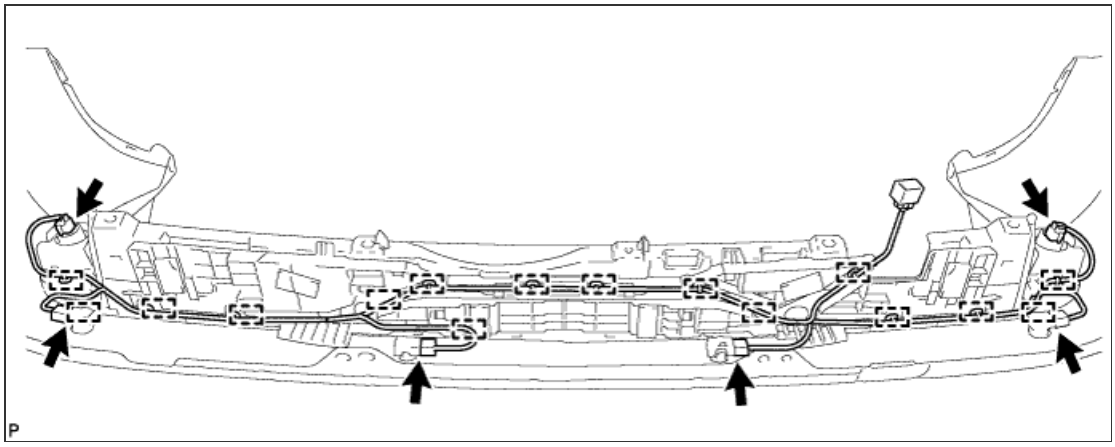


9. INSTALL NO. 2 FRAME WIRE

a. w/ TOYOTA Parking Assist-sensor System, w/ Rear Fog Light:
Install the No. 2 frame wire.

i. Attach the 16 clamps to install the frame wire.

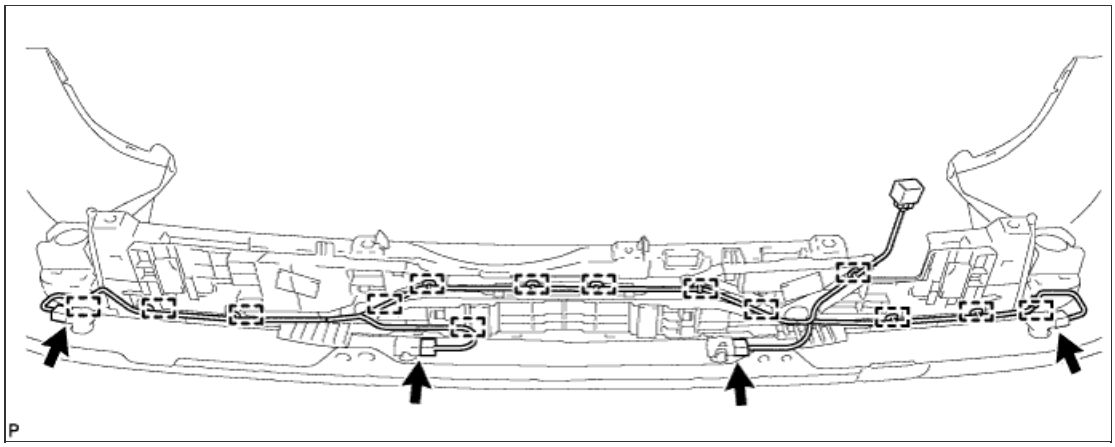
ii. Connect the 6 connectors.



b. w/ TOYOTA Parking Assist-sensor System, w/o Rear Fog Light:
Install the No. 2 frame wire.

i. Attach the 14 clamps to install the frame wire.

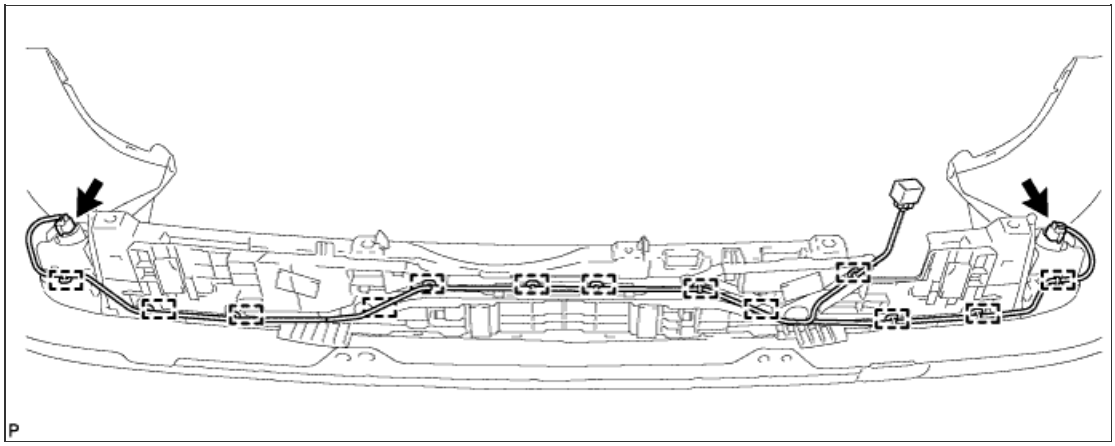
ii. Connect the 4 connectors.



c. w/o TOYOTA Parking Assist-sensor System, w/ Rear Fog Light:
Install the No. 2 frame wire.

i. Attach the 13 clamps to install the frame wire.

ii. Connect the 2 connectors.



for Preparation Click here

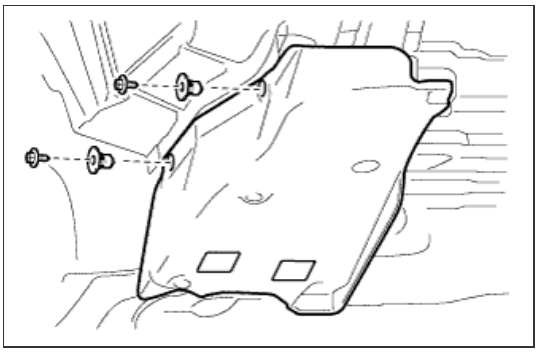
HINT:

A bolt without a torque specification is shown in the standard bolt chart (Click here).

1. INSTALL NO. 2 LUGGAGE COMPARTMENT SIDE COVER PROTECTOR

a. Install the protector with 2 new grommets.

b. Install the 2 screws.



2. INSTALL NO. 1 LUGGAGE COMPARTMENT SIDE COVER PROTECTOR

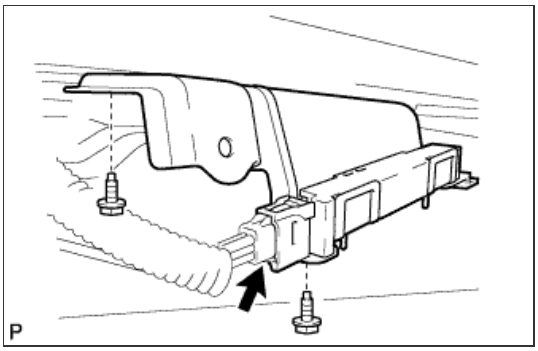
HINT:

Use the same procedures described for the LH side.

3. INSTALL REAR BUMPER ARM BRACKET LH

a. Install the bumper arm bracket with the 2 bolts.

b. Connect the connector.

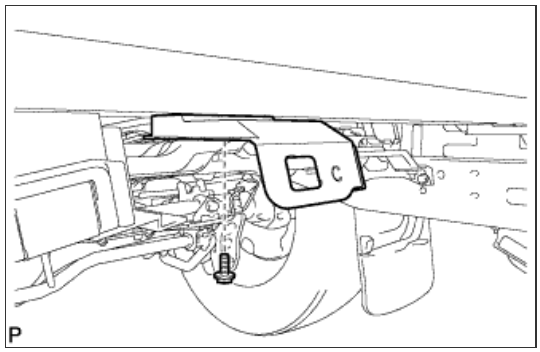


4. INSTALL REAR BUMPER ARM BRACKET

HINT:

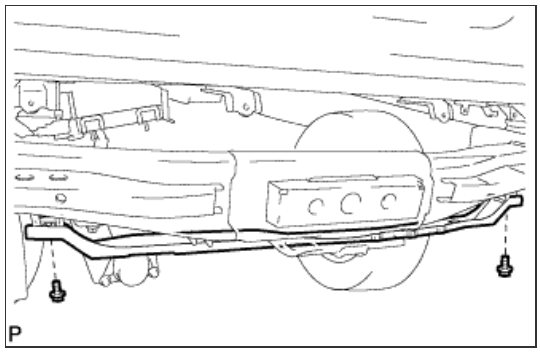
Use the same procedure to install the bumper arm bracket on the other side.

a. Install the bumper arm bracket with the bolt.



5. INSTALL REAR NO. 2 BUMPER REINFORCEMENT

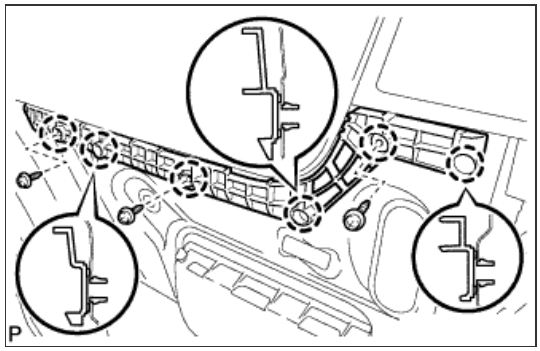
a. Install the bumper reinforcement with the 2 bolts.



6. INSTALL REAR BUMPER SIDE SUPPORT LH

a. Attach the claws to install the bumper side support.

b. Install the 3 screws.



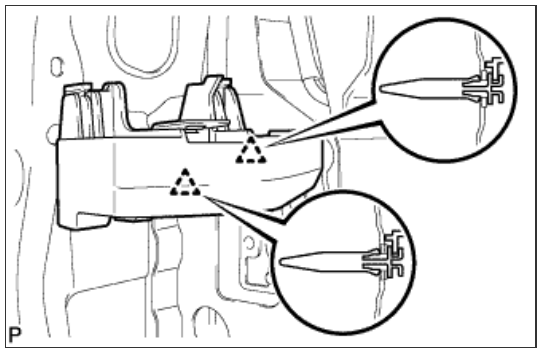
7. INSTALL REAR BUMPER SIDE SUPPORT RH

HINT:

Use the same procedures described for the LH side.

8. INSTALL UPPER REAR BUMPER RETAINER LH

a. Attach the 2 clips to install the bumper retainer.



9. INSTALL UPPER REAR BUMPER RETAINER RH

HINT:

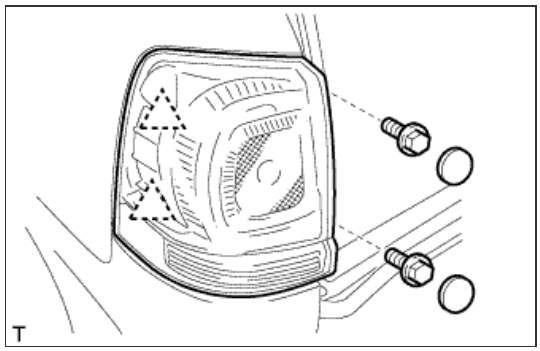
Use the same procedures described for the LH side.

10. INSTALL REAR COMBINATION LIGHT ASSEMBLY LH

a. Connect the connector.

b. Attach the 2 clips to install the rear combination light.

c. Install the 2 bolts.



11. INSTALL REAR COMBINATION LIGHT ASSEMBLY RH

HINT:

Use the same procedures described for the LH side.

12. INSTALL REAR BUMPER COVER

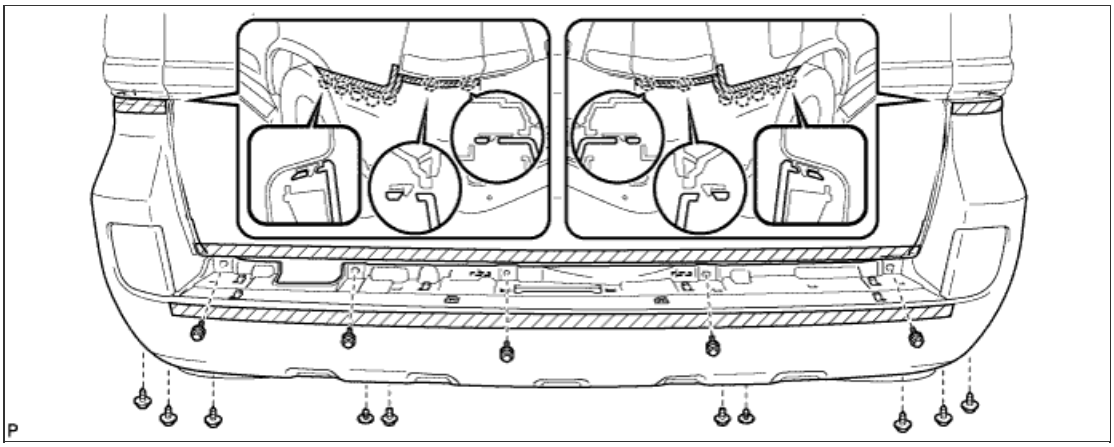
HINT:

For the rear bumper co er with tire carrier use the procedures described below.

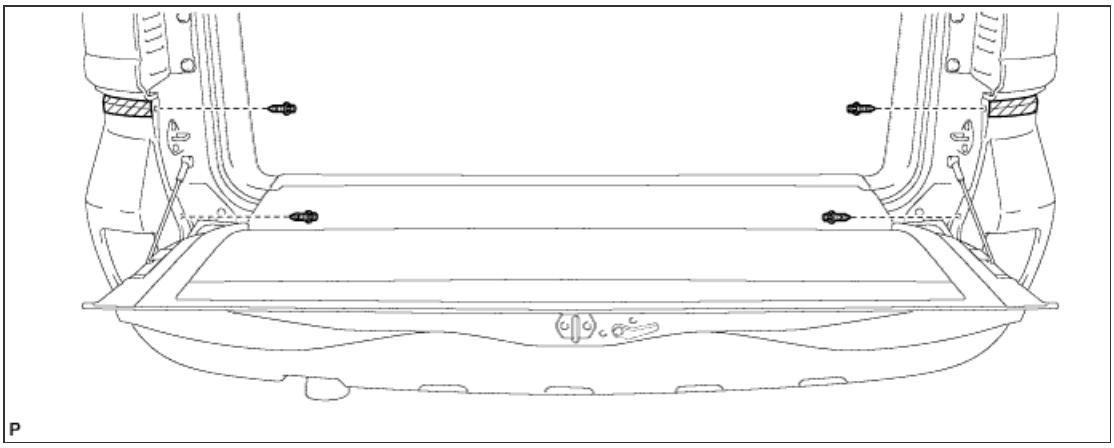
a. w o TOYOTA Parking Assist sensor S stem w o Rear Fog Light:
Attach the 1 claws to install the bumper co er.

b. w TOYOTA Parking Assist sensor S stem or w Rear Fog Light:
Connect the o. 2 frame wire connector and attach the 1 claws to install the bumper co er.

c. Install the 7 bolts screws and 2 clips.



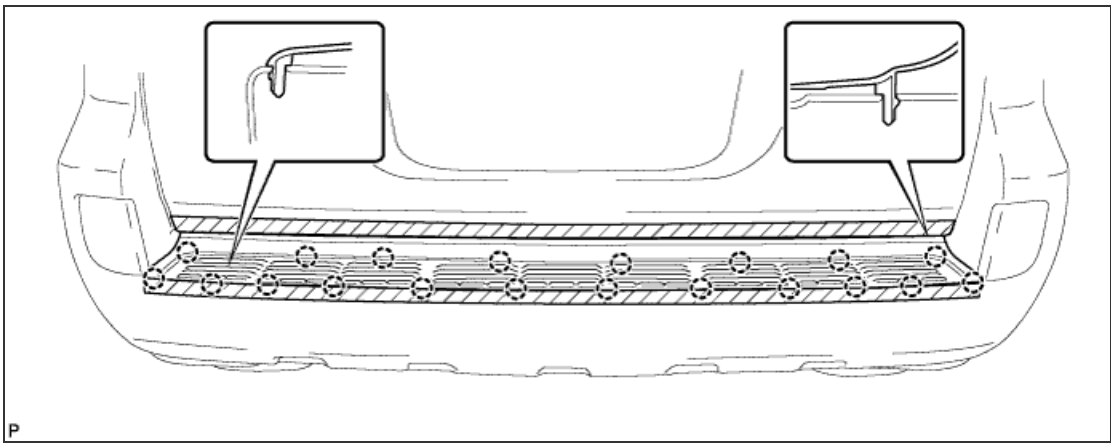
d. Open the tail gate and install the clips.



e. Close the tail gate.

13. INSTALL REAR NO. 1 BUMPER PLATE

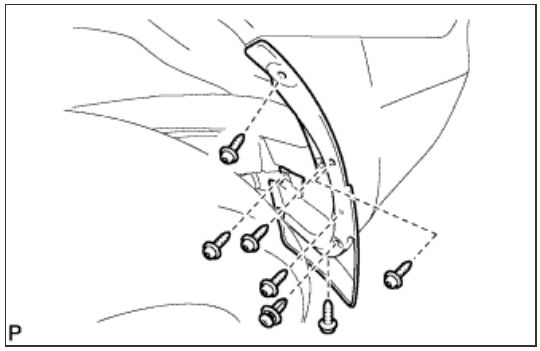
a. Attach the 20 claws to install the bumper plate.



14. INSTALL REAR QUARTER PANEL MUDGUARD LH

a. Install the mudguard with the clip.

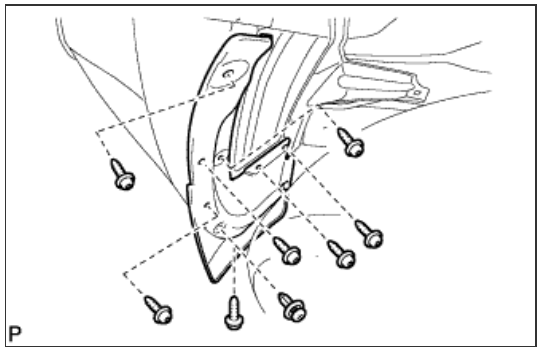
b. Using a T30 "TORX" socket install the screws.



15. INSTALL REAR QUARTER PANEL MUDGUARD RH

a. Install the mudguard with the clip.

b. Using a T30 "TORX" socket install the 7 screws.



16. INSTALL SPARE WHEEL CARRIER SUB-ASSEMBLY (w/ Tire Carrier)

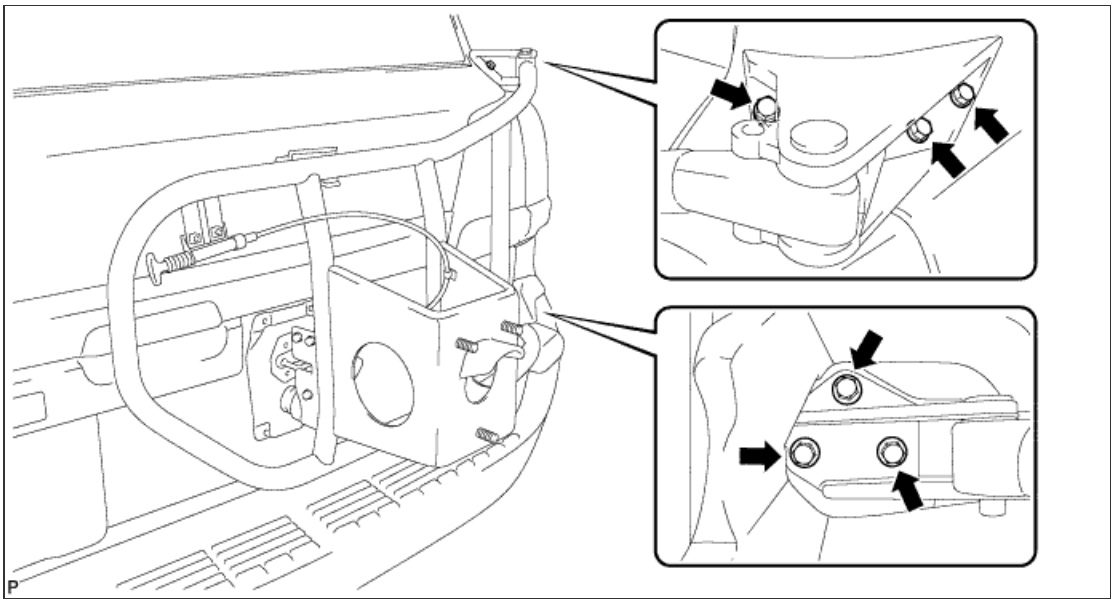
a. Clean the threaded surfaces on the ehicle bod with a non residue sol ent.

b. Appl adhesi e to the threads of the bolts.

Adhesive:
Toyota Genuine Adhesive 1324, Three Bond 1324 or equivalent

c. Install the spare wheel carrier with the bolts.

Torque:
28.4 N*m{ 290 kgf*cm , 21 ft.*lbf }



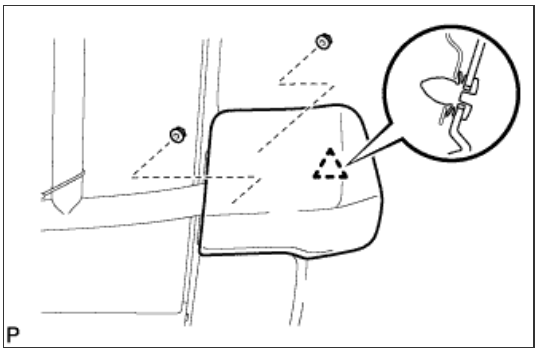
d. Install the spare tire.

Torque:
90 N*m{ 918 kgf*cm , 66 ft.*lbf }

17. INSTALL SPARE WHEEL COVER SUB-ASSEMBLY (w/ Tire Carrier)

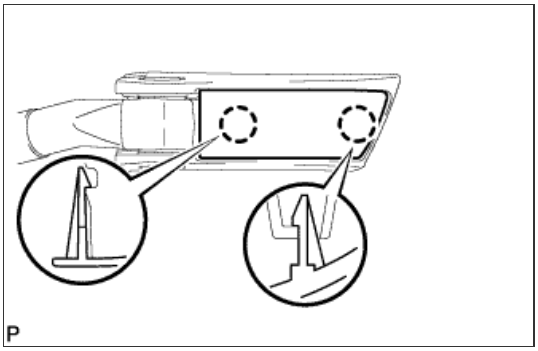
a. Attach the clip to install the co er.

b. Install the 2 nuts.

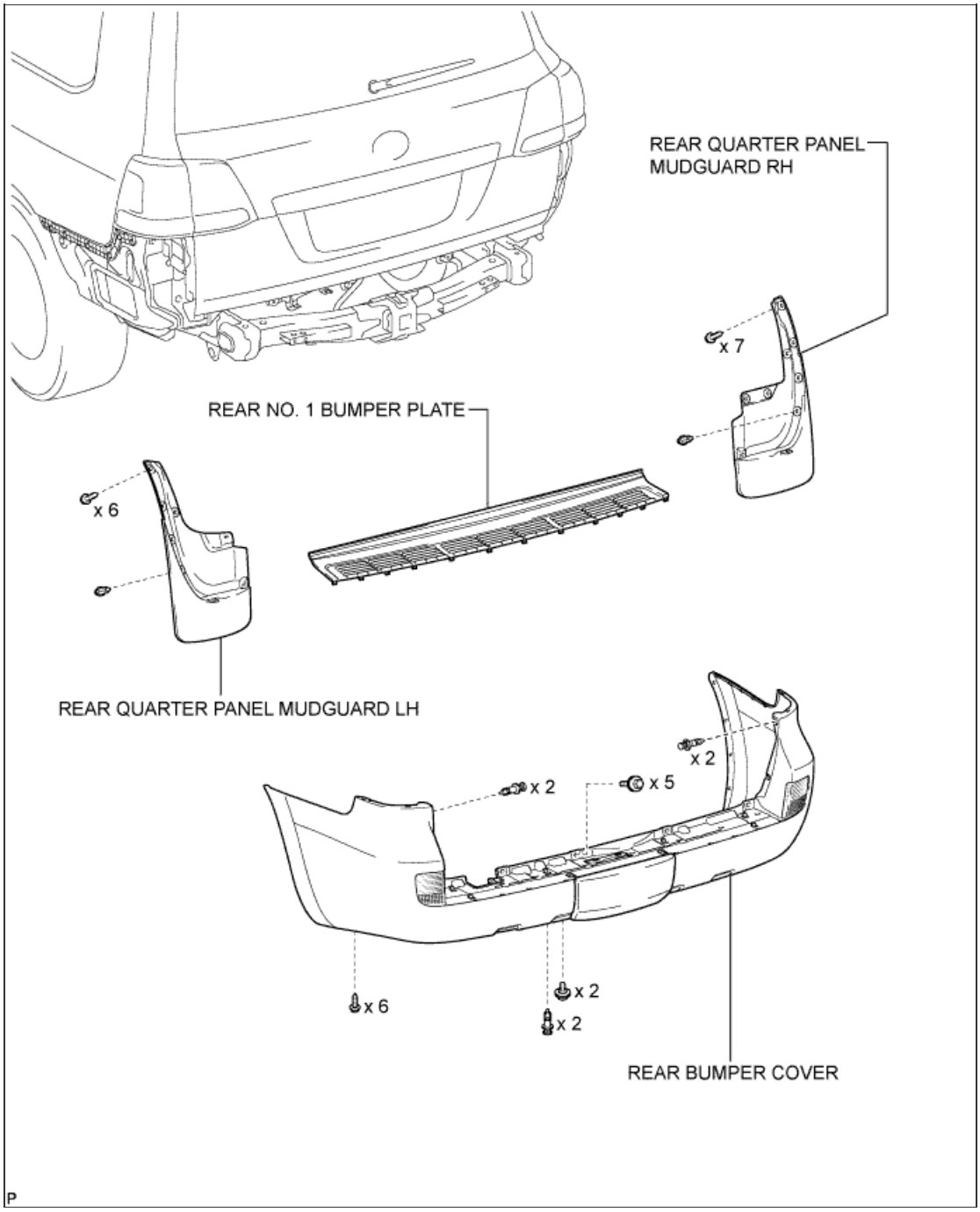


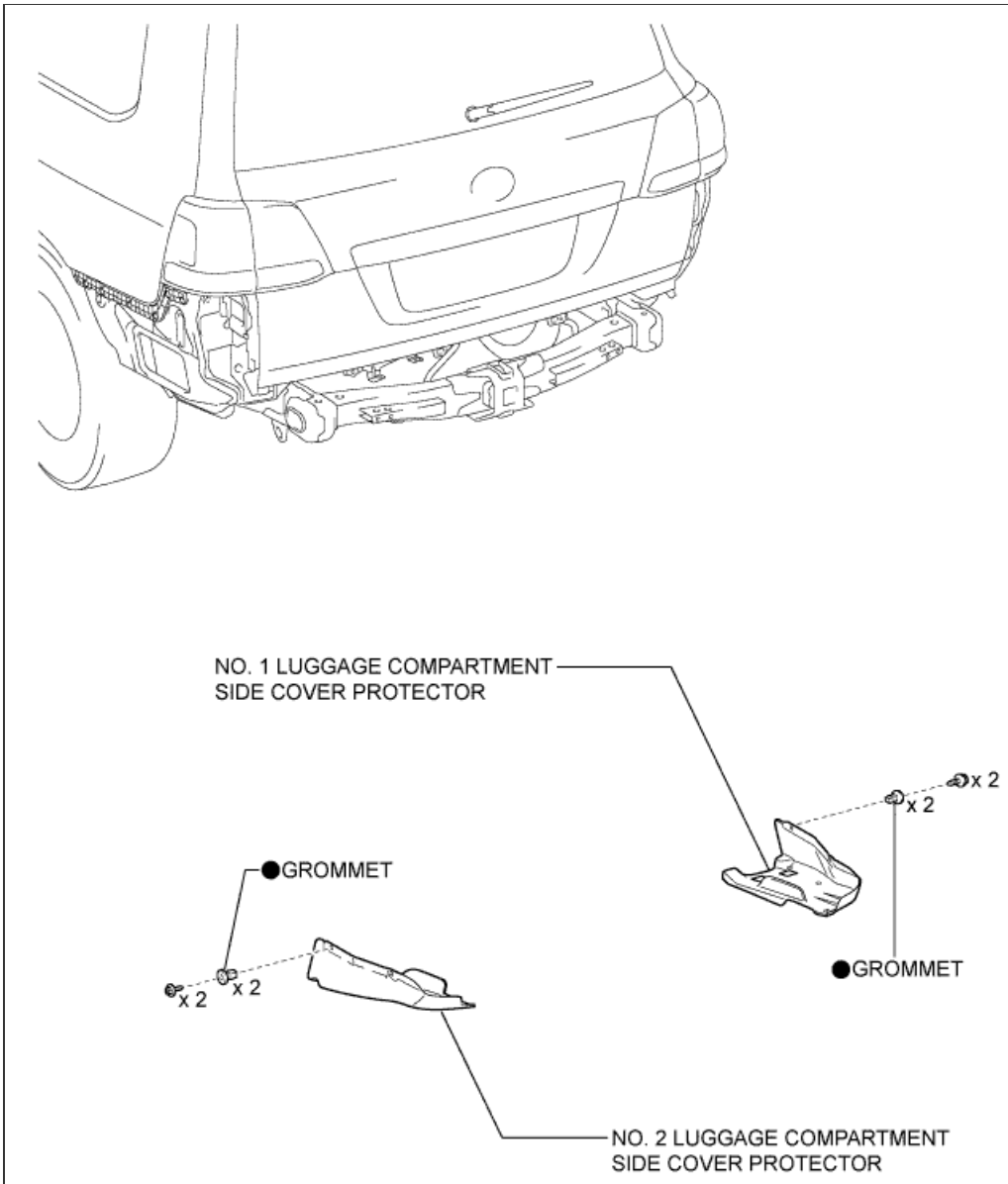
18. INSTALL SPARE WHEEL CARRIER HINGE BRACKET (w/ Tire Carrier)

a. Attach the 2 claws to install the bracket.

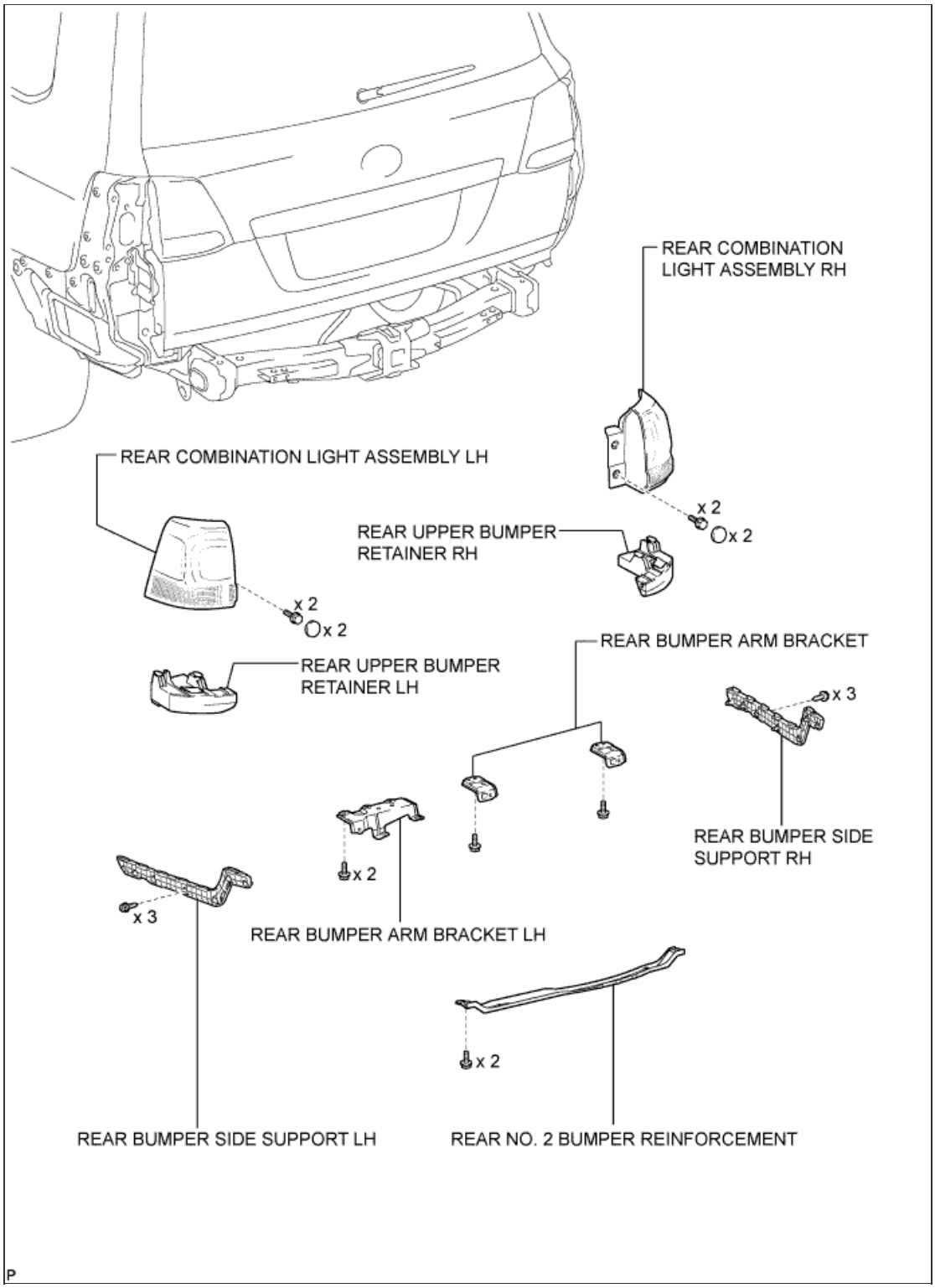


for Preparation Click here

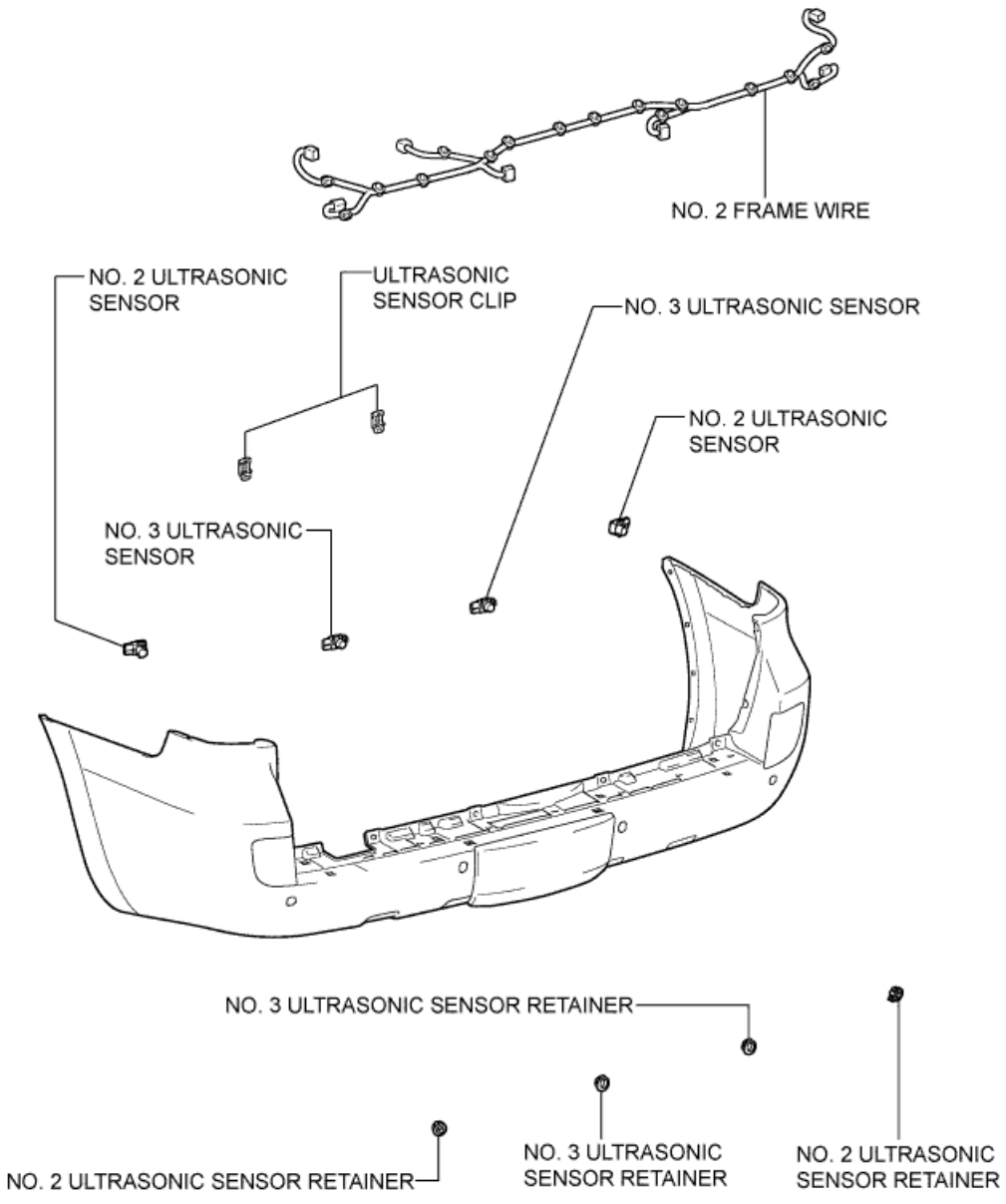




● Non-reusable part

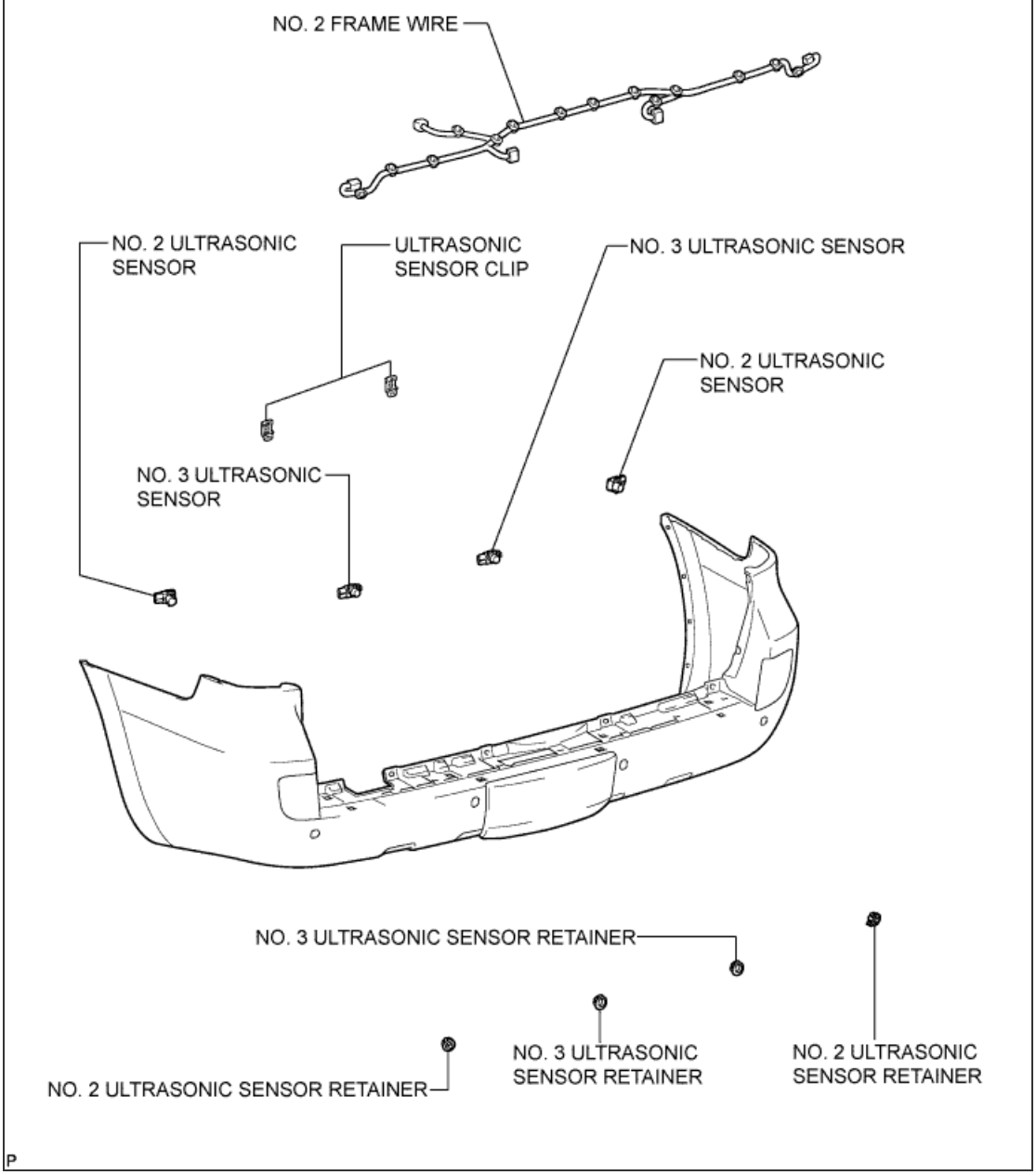

REAR COMBINATION LIGHT ASSEMBLY RH
REAR COMBINATION LIGHT ASSEMBLY LH
x 2
x 2
REAR UPPER BUMPER RETAINER RH
x 2
x 2
REAR UPPER BUMPER RETAINER LH
REAR BUMPER ARM BRACKET
x 3
REAR BUMPER SIDE SUPPORT RH
x 2
x 3
REAR BUMPER ARM BRACKET LH
x 2
REAR BUMPER SIDE SUPPORT LH
REAR NO. 2 BUMPER REINFORCEMENT
P

w/ TOYOTA Parking Assist-sensor System, w/ Rear Fog Light:

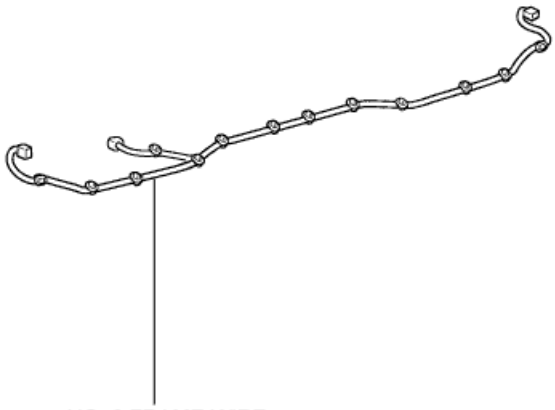


P

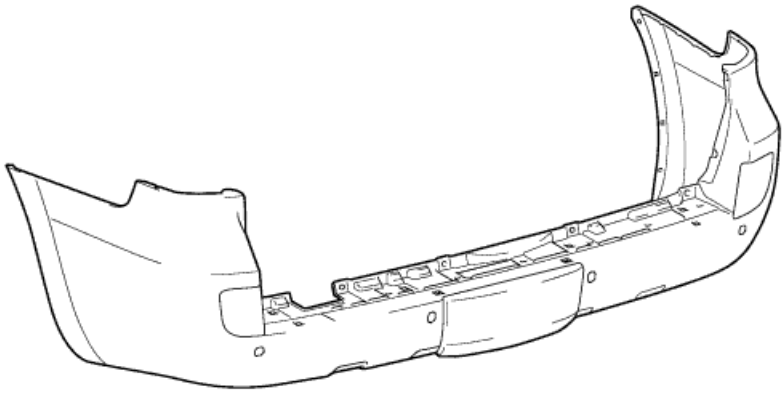
w/ TOYOTA Parking Assist-sensor System, w/o Rear Fog Light:



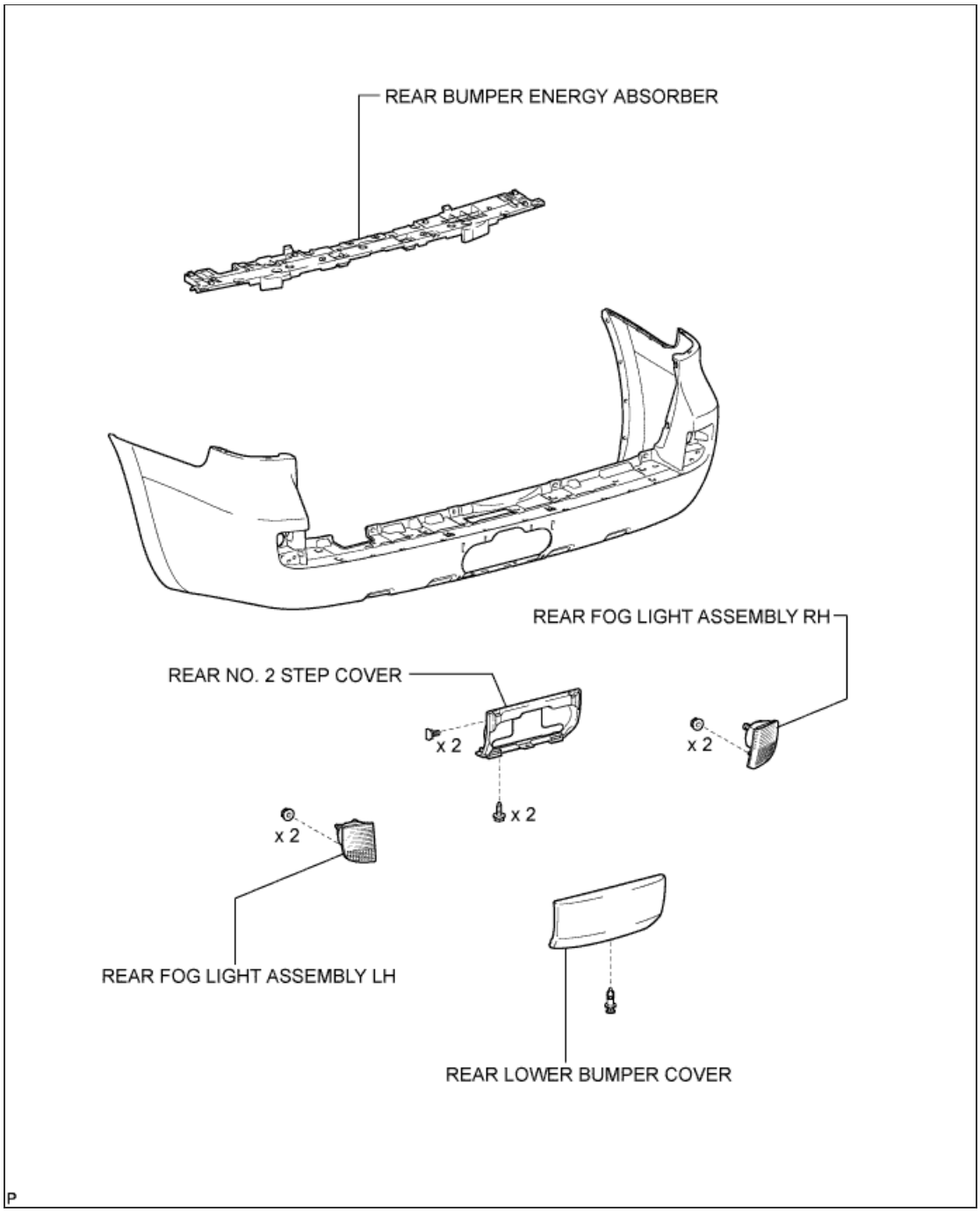
w/o TOYOTA Parking Assist-sensor System, w/ Rear Fog Light:



NO. 2 FRAME WIRE



P

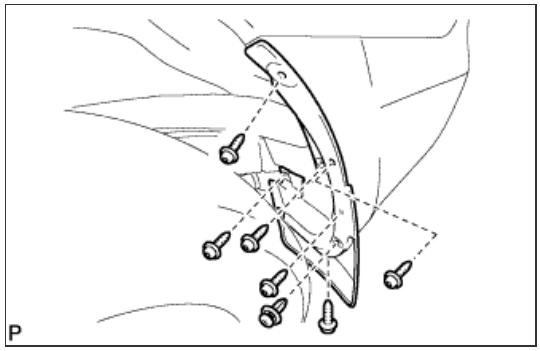

REAR BUMPER ENERGY ABSORBER
REAR FOG LIGHT ASSEMBLY RH
REAR NO. 2 STEP COVER
x 2
x 2
x 2
x 2
REAR FOG LIGHT ASSEMBLY LH
REAR LOWER BUMPER COVER
P

for Preparation Click here

1. REMOVE REAR QUARTER PANEL MUDGUARD LH

a. Remove the clip.

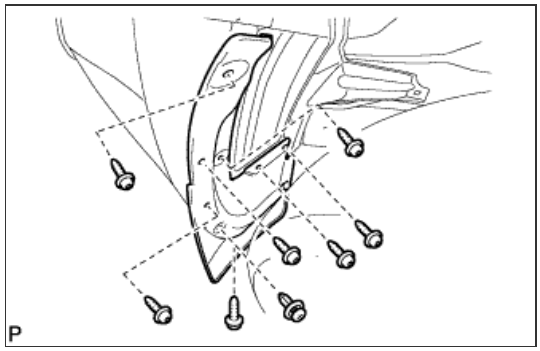
b. Using a T30 "TORX" socket, remove the screws and mudguard.



2. REMOVE REAR QUARTER PANEL MUDGUARD RH

a. Remove the clip.

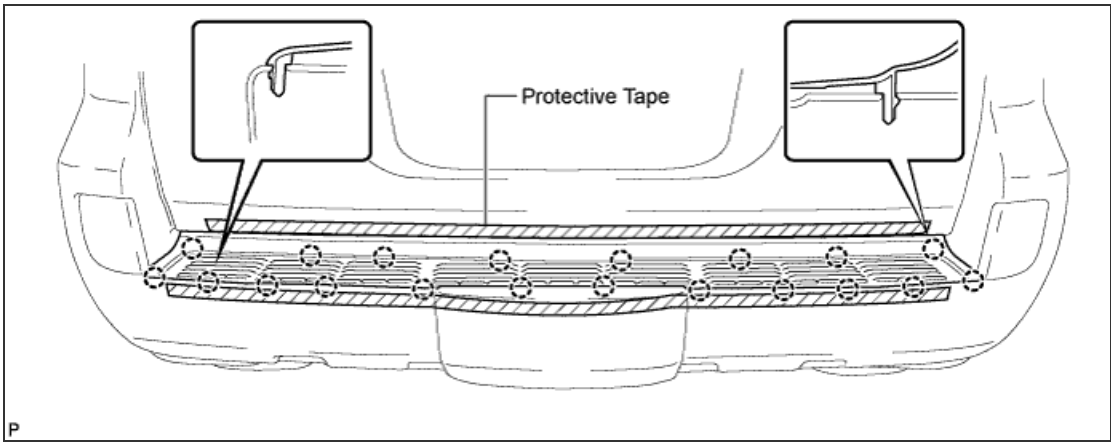
b. Using a T30 "TORX" socket, remove the 7 screws and mudguard.



3. REMOVE REAR NO. 1 BUMPER PLATE

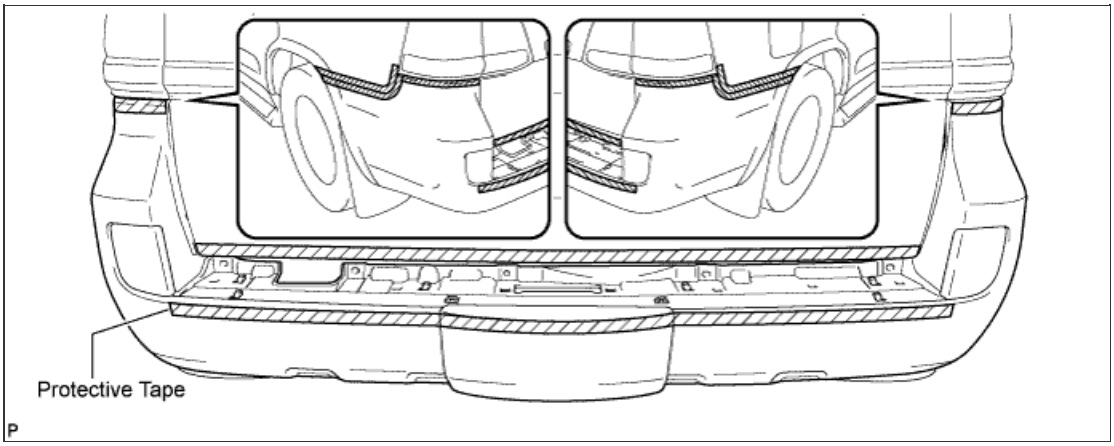
a. Put protective tape around the bumper plate.

b. Detach the 20 claws and remove the bumper plate.

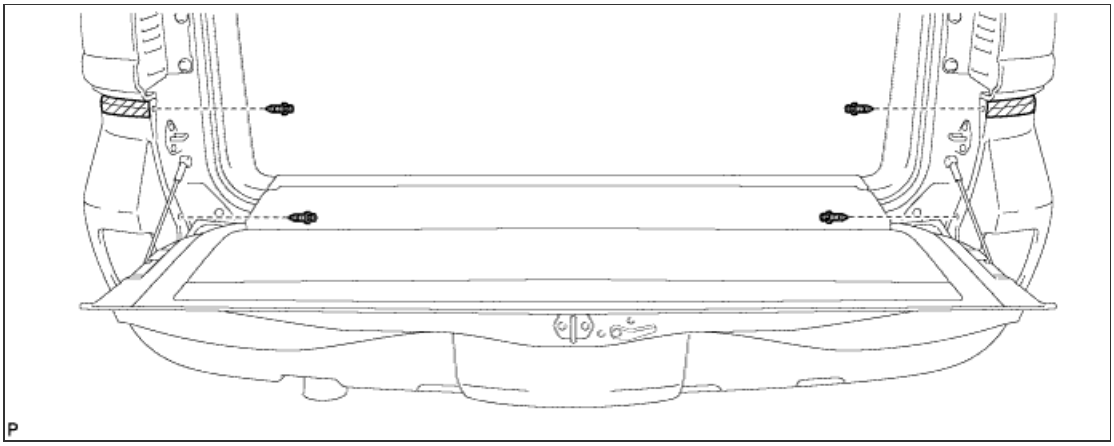


4. REMOVE REAR BUMPER COVER

a. Put protective tape around the bumper cover.



b. Open the tail gate and remove the clips.

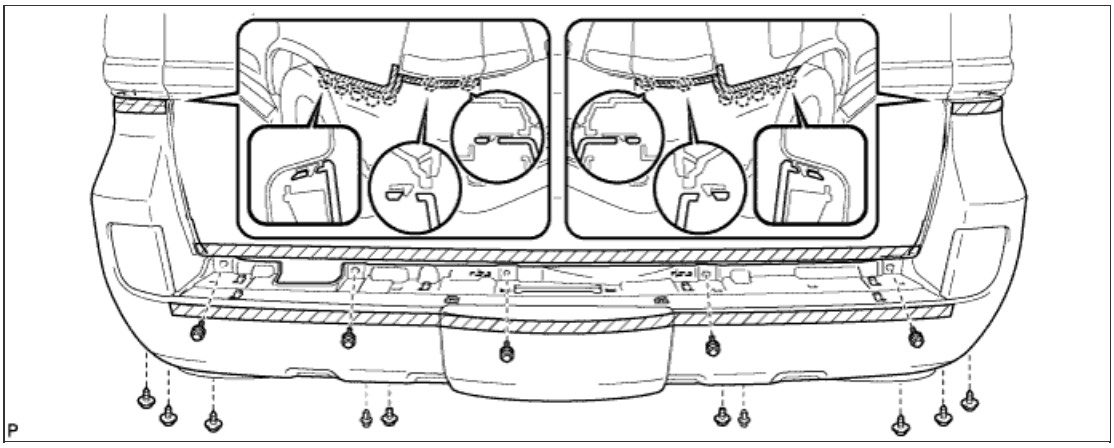


c. lose the tail gate.

d. Remove the 7 bolts, screws and 2 clips.

e. w/o TO T arking ssist-sensor S stem, w/o Rear Fog ight:
Detach the 1 claws and remove the bumper cover.

f. w/ TO T arking ssist-sensor S stem or w/ Rear Fog ight:
Detach the 1 claws, disconnect the No. 2 ame wire connector and remove the bumper cover.

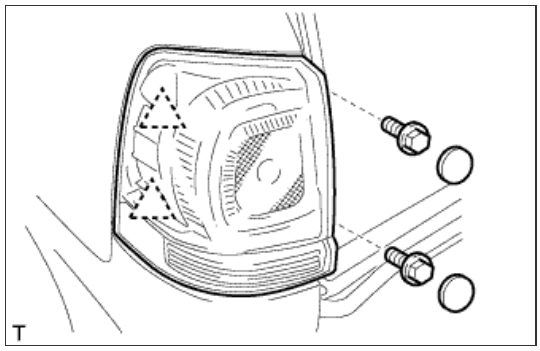


5. REMOVE REAR COMBINATION LIGHT ASSEMBLY LH

a. Remove the 2 bolts.

b. Detach the 2 clips and remove the rear combination light.

c. Disconnect the connector.



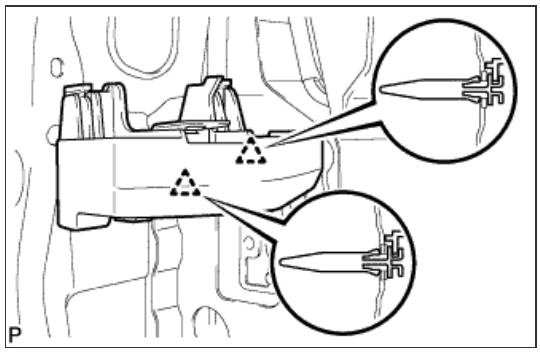
6. REMOVE REAR COMBINATION LIGHT ASSEMBLY RH

HINT:

Use the same procedures described or the side.

7. REMOVE REAR UPPER BUMPER RETAINER LH

a. Detach the 2 clips and remove the bumper retainer.



8. REMOVE REAR UPPER BUMPER RETAINER RH

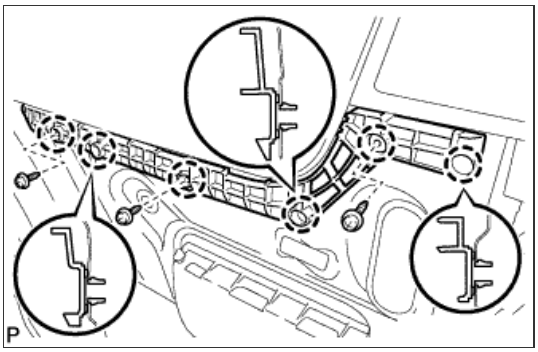
HINT:

Use the same procedures described or the side.

9. REMOVE REAR BUMPER SIDE SUPPORT LH

a. Remove the 3 screws.

b. Detach the claws and remove the bumper side support.



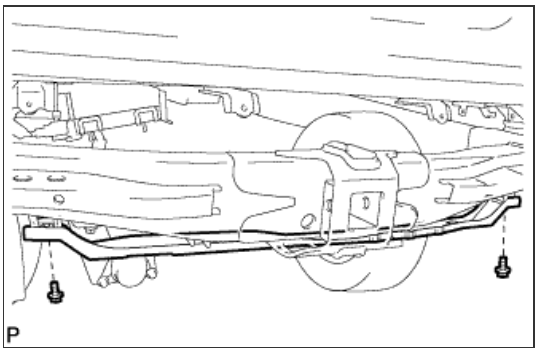
10. REMOVE REAR BUMPER SIDE SUPPORT RH

HINT:

Use the same procedures described or the side.

11. REMOVE REAR NO. 2 BUMPER REINFORCEMENT

a. Remove the 2 bolts and bumper rein orcement.

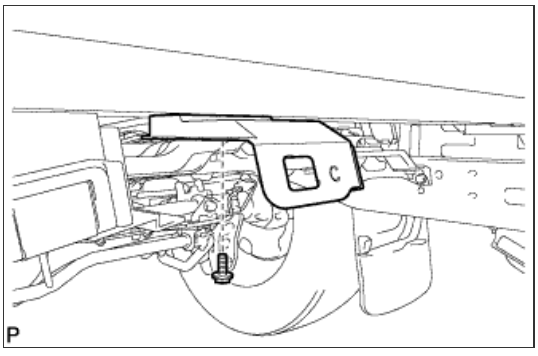


12. REMOVE REAR BUMPER ARM BRACKET

HINT:

Use the same procedure to remove the bumper arm bracket on the other side.

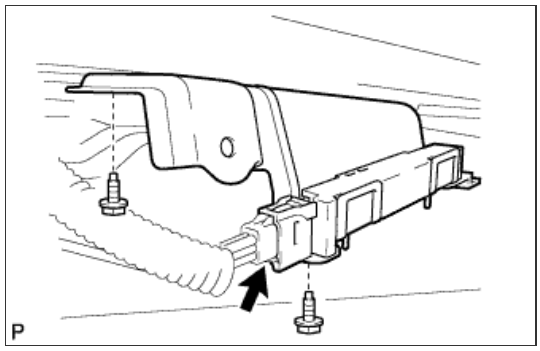
a. Remove the bolt and bumper arm bracket.



13. REMOVE REAR BUMPER ARM BRACKET LH

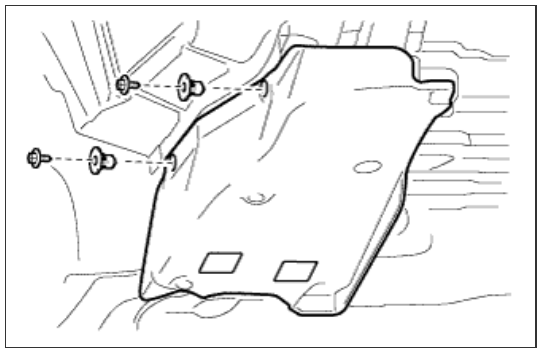
a. Disconnect the connector.

b. Remove the 2 bolts and bumper arm bracket.



14. REMOVE NO. 2 LUGGAGE COMPARTMENT SIDE COVER PROTECTOR

a. Remove the 2 screws, 2 grommets and protector.



15. REMOVE NO. 1 LUGGAGE COMPARTMENT SIDE COVER PROTECTOR

HINT:

Use the same procedures described or the side.

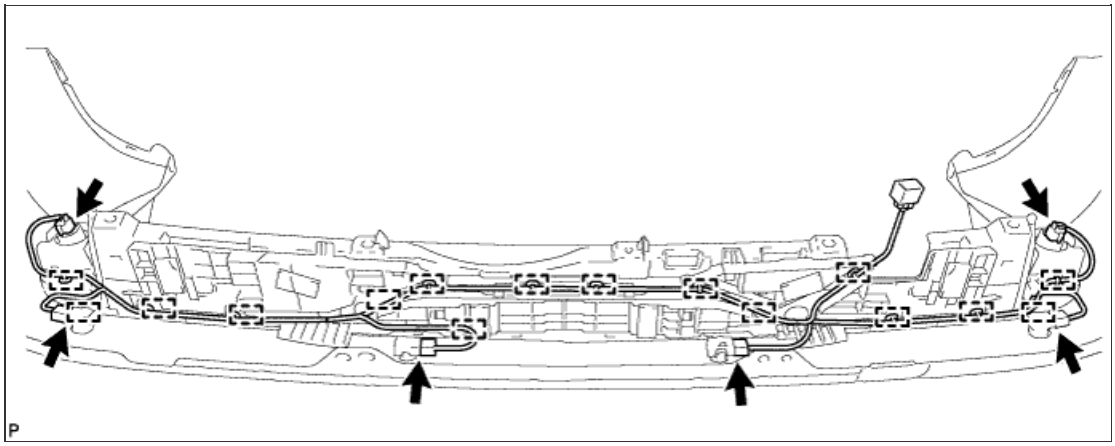
for Preparation Click here

1. REMOVE NO. 2 FRAME WIRE

a. w/ TOYOTA Parking Assist-sensor System, w/ Rear Fog Light:
Remove the No. 2 frame wire.

i. Disconnect the 6 connectors.

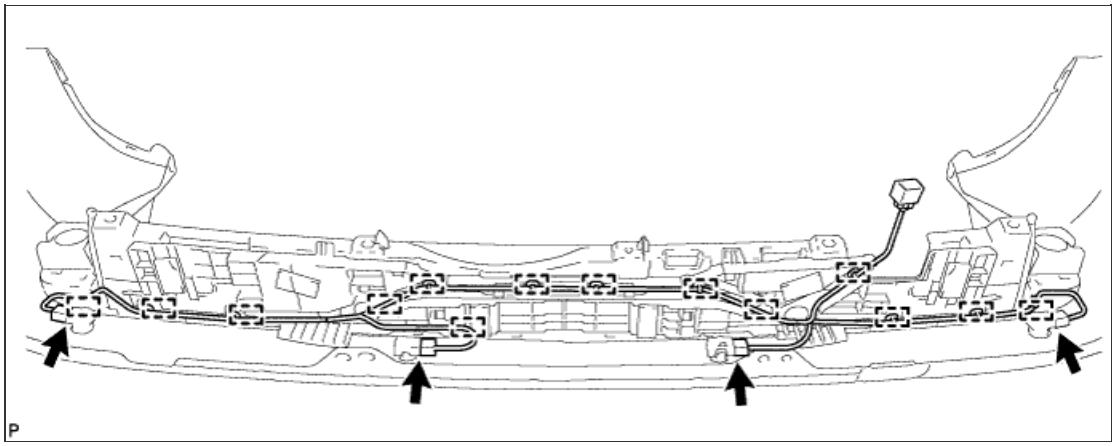
ii. Detach the 16 clamps and remove the frame wire.



b. w/ TOYOTA Parking Assist-sensor System, w/o Rear Fog Light:
Remove the No. 2 frame wire.

i. Disconnect the 4 connectors.

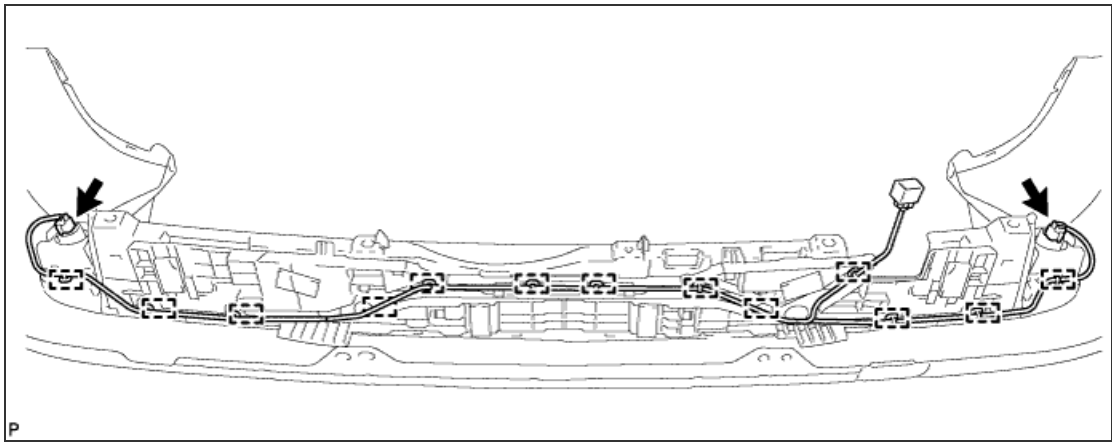
ii. Detach the 14 clamps and remove the frame wire.



c. w/o TOYOTA Parking Assist-sensor System, w/ Rear Fog Light:
Remove the No. 2 frame wire.

i. Disconnect the 2 connectors.

ii. Detach the 13 clamps and remove the frame wire.



2. REMOVE NO. 2 ULTRASONIC SENSOR (w/ TOYOTA Parking Assist-sensor System)

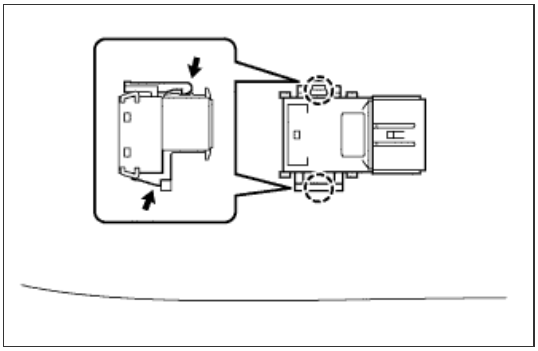
HINT:

Use the same procedure to remove the No. 2 ultrasonic sensor on the other side.

a. While pushing down on the lever with a finger to release the one claw, detach the claw on the other side to remove the ultrasonic sensor.

HINT:

The type of claw on the top and bottom of the sensor are different. Observe the claws carefully before removing the sensor.

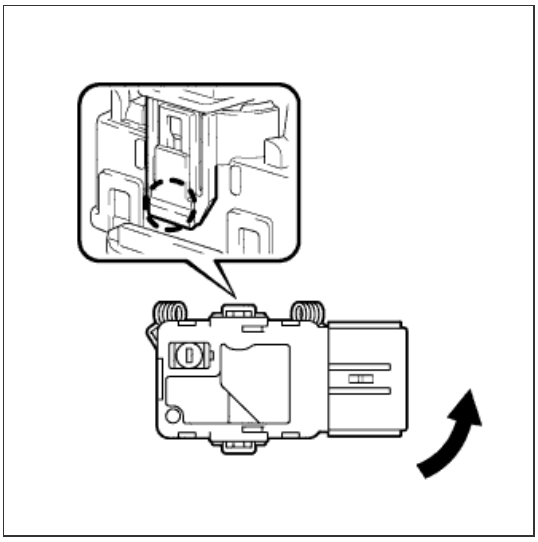


3. REMOVE NO. 3 ULTRASONIC SENSOR (w/ TOYOTA Parking Assist-sensor System)

HINT:

Use the same procedure to remove the No. 3 ultrasonic sensor on the other side.

a. Detach the claw and remove the ultrasonic sensor as shown in the illustration.

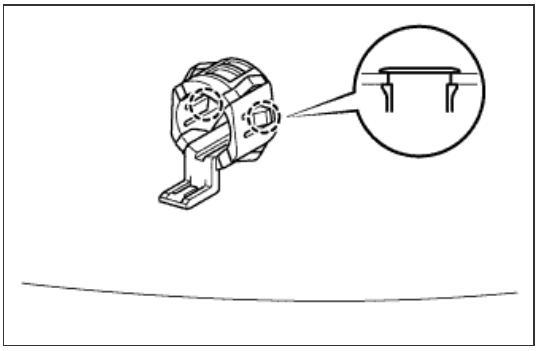


4. REMOVE NO. 2 ULTRASONIC SENSOR RETAINER (w/ TOYOTA Parking Assist-sensor System)

HINT:

Use the same procedure to remove the No. 2 ultrasonic sensor retainer on the other side.

a. Detach the 2 claws and remove the ultrasonic sensor retainer from the rear bumper cover.

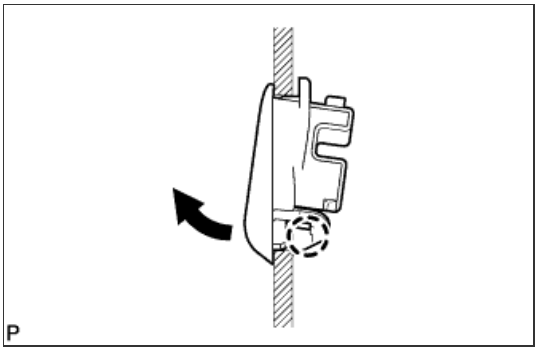


5. REMOVE NO. 3 ULTRASONIC SENSOR RETAINER (w/ TOYOTA Parking Assist-sensor System)

HINT:

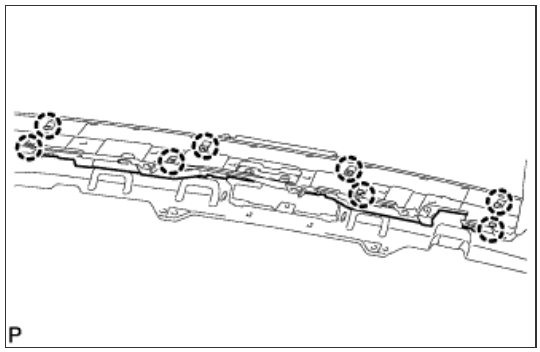
Use the same procedure to remove the No. 3 ultrasonic sensor retainer on the other side.

a. Detach the claw and remove the ultrasonic sensor retainer from the rear bumper cover.



6. REMOVE REAR BUMPER ENERGY ABSORBER

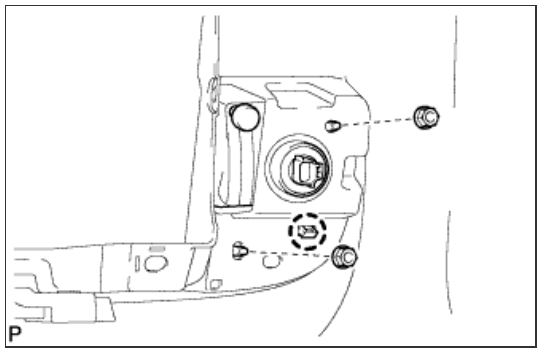
a. Detach the 8 claws and remove the energy absorber.



7. REMOVE REAR FOG LIGHT ASSEMBLY LH

a. Remove the 2 nuts.

b. Detach the claw and remove the fog light.



8. REMOVE REAR FOG LIGHT ASSEMBLY RH

HINT:

Use the same procedures described for the LH side.

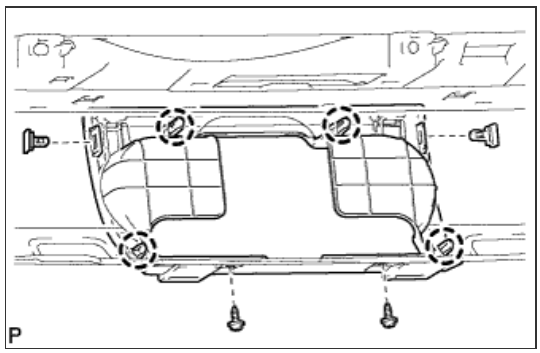
9. REMOVE REAR LOWER BUMPER COVER

a. Remove the clip and rear lower bumper cover.

10. REMOVE REAR NO. 2 STEP COVER

a. Remove the 2 screws and 2 clips.

b. Detach the 4 claws and remove the step cover.

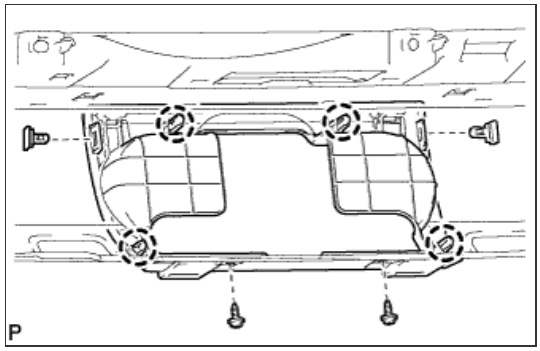


for Preparation Click here

1. INSTALL REAR NO. 2 STEP COVER

a. Attach the 4 claws to install the step cover.

b. Install the 2 screws and 2 clips.



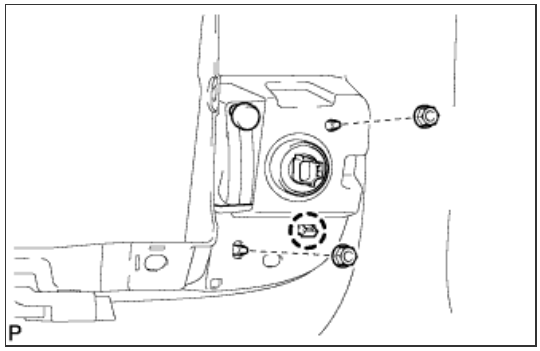
2. INSTALL REAR LOWER BUMPER COVER

a. Install the rear lower bumper cover with the clip.

3. INSTALL REAR FOG LIGHT ASSEMBLY LH

a. Attach the claw to install the fog light.

b. Install the 2 nuts.



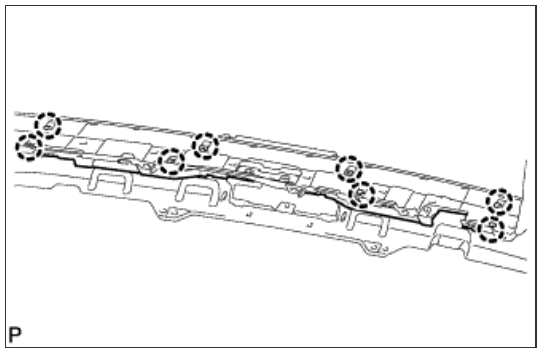
4. INSTALL REAR FOG LIGHT ASSEMBLY RH

HINT:

Use the same procedures described for the LH side.

5. INSTALL REAR BUMPER ENERGY ABSORBER

a. Attach the 8 claws to install the energy absorber.



6. INSTALL NO. 2 ULTRASONIC SENSOR RETAINER (w/ TOYOTA Parking Assist-sensor System)

HINT:

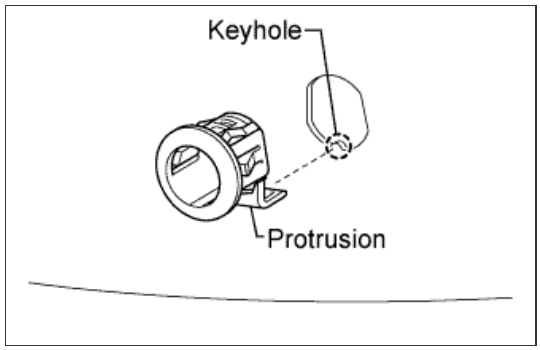
Use the same procedure to install the No. 2 ultrasonic sensor retainer on the other side.

a. Align the keyhole and protrusion as shown in the illustration.

b. Install the ultrasonic sensor retainer to the rear bumper.

NOTICE:

Do not damage the bumper with the protrusion when installing the retainer.

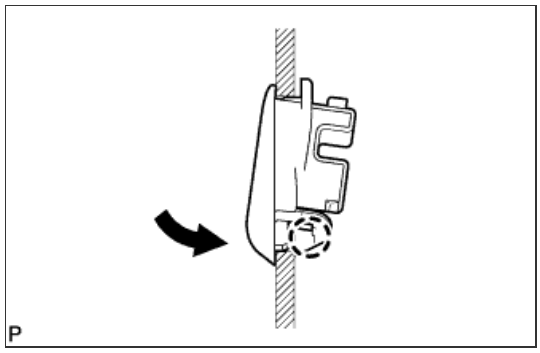


7. INSTALL NO. 3 ULTRASONIC SENSOR RETAINER (w/ TOYOTA Parking Assist-sensor System)

HINT:

Use the same procedure to install the No. 3 ultrasonic sensor retainer on the other side.

a. Attach the claw to install the ultrasonic sensor retainer as shown in the illustration.



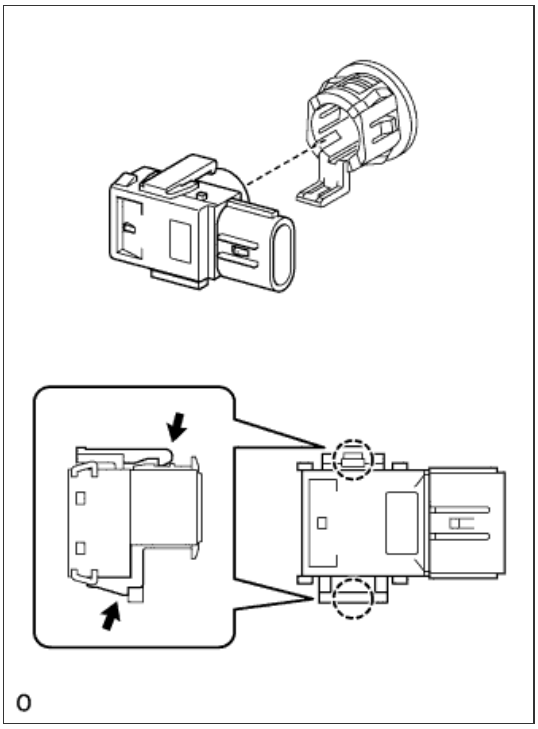
8. INSTALL NO. 2 ULTRASONIC SENSOR (w/ TOYOTA Parking Assist-sensor System)

HINT:

Use the same procedure to install the No. 2 ultrasonic sensor on the other side.

a. Attach the 2 claws to install the ultrasonic sensor.

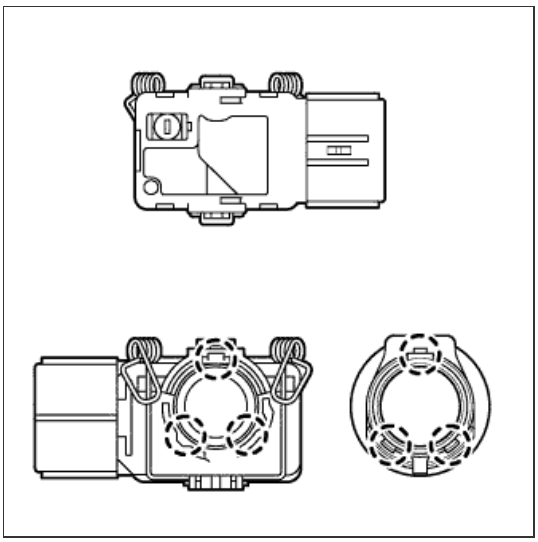
b. Connect the connector.



9. INSTALL NO. 3 ULTRASONIC SENSOR (w/ TOYOTA Parking Assist-sensor System)

HINT:

Use the same procedure to install the No. 3 ultrasonic sensor on the other side.



a. Attach the 3 claws to install the ultrasonic sensor.

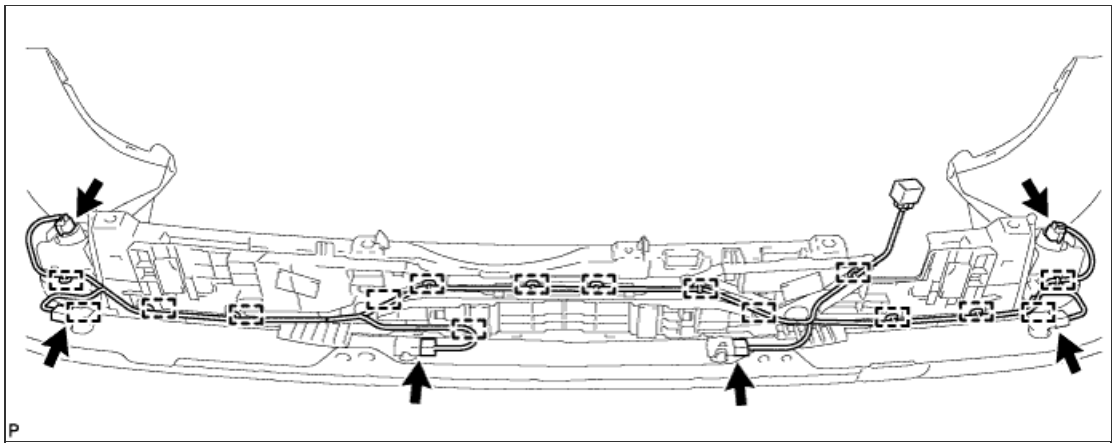
b. Connect the connector.

10. INSTALL NO. 2 FRAME WIRE

a. w/ TOYOTA Parking Assist-sensor System, w/ Rear Fog Light:
Install the No. 2 frame wire.

i. Attach the 16 clamps to install the frame wire.

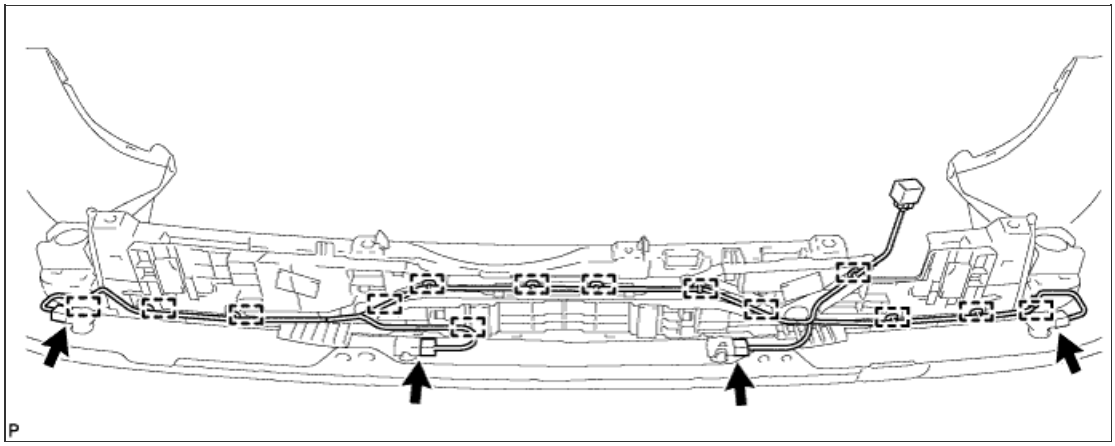
ii. Connect the 6 connectors.



b. w/ TOYOTA Parking Assist-sensor System, w/o Rear Fog Light:
Install the No. 2 frame wire.

i. Attach the 14 clamps to install the frame wire.

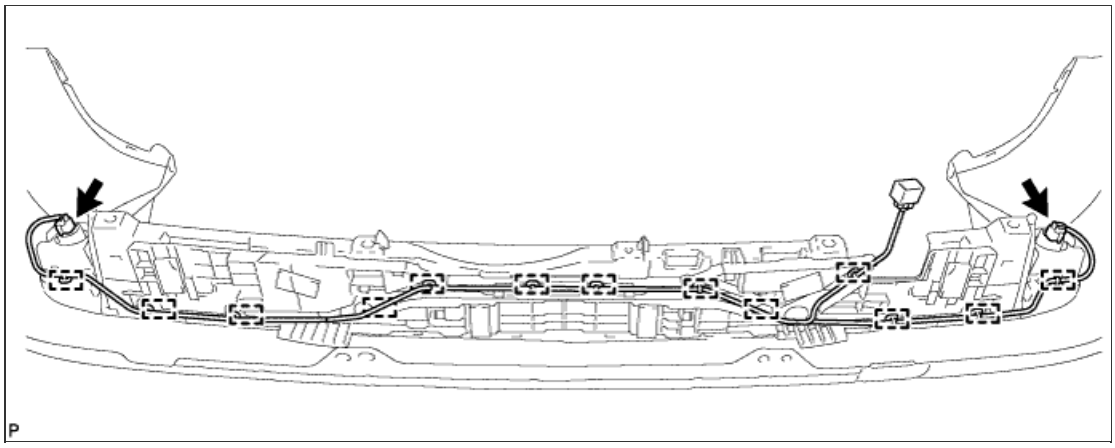
ii. Connect the 4 connectors.



c. w/o TOYOTA Parking Assist-sensor System, w/ Rear Fog Light:
Install the No. 2 frame wire.

i. Attach the 13 clamps to install the frame wire.

ii. Connect the 2 connectors.


P

for Preparation Click here

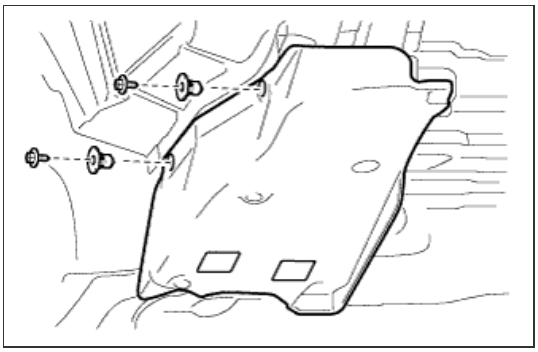
HINT:

A bolt without a torque specification is shown in the standard bolt chart (Click here).

1. INSTALL NO. 2 LUGGAGE COMPARTMENT SIDE COVER PROTECTOR

a. Install the protector with 2 new grommets.

b. Install the 2 screws.



2. INSTALL NO. 1 LUGGAGE COMPARTMENT SIDE COVER PROTECTOR

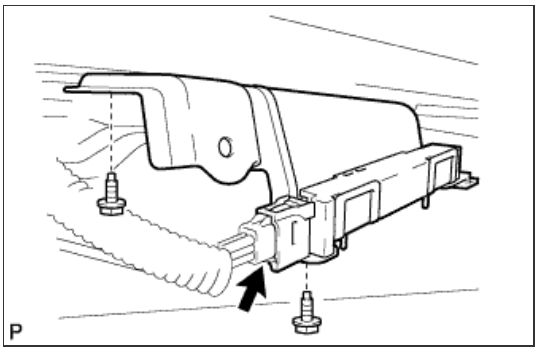
HINT:

Use the same procedures described for the LH side.

3. INSTALL REAR BUMPER ARM BRACKET LH

a. Install the bumper arm bracket with the 2 bolts.

b. Connect the connector.

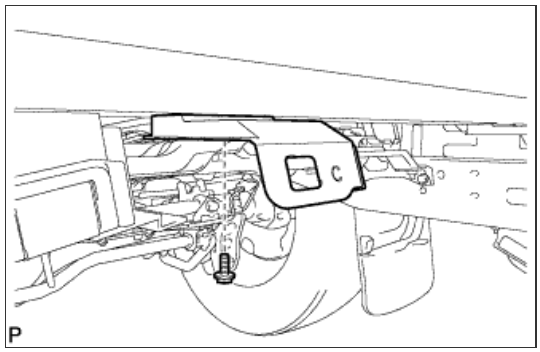


4. INSTALL REAR BUMPER ARM BRACKET

HINT:

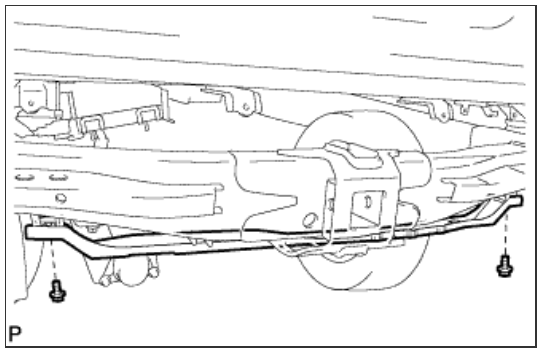
Use the same procedure to install the bumper arm bracket on the other side.

a. Install the bumper arm bracket with the bolt.



5. INSTALL REAR NO. 2 BUMPER REINFORCEMENT

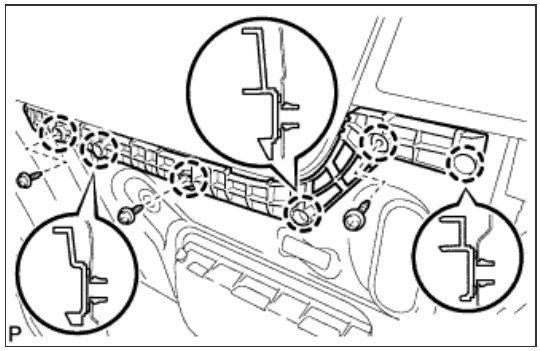
a. Install the bumper reinforcement with the 2 bolts.



6. INSTALL REAR BUMPER SIDE SUPPORT LH

a. Attach the claws to install the bumper side support.

b. Install the 3 screws.



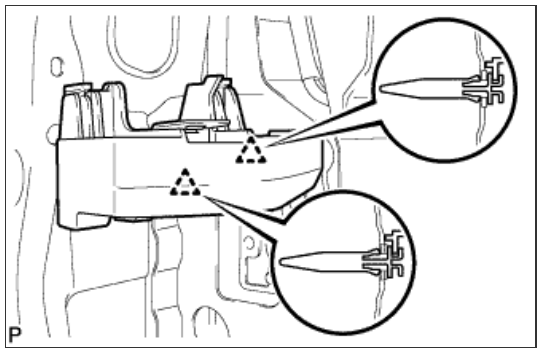
7. INSTALL REAR BUMPER SIDE SUPPORT RH

HINT:

Use the same procedures described for the LH side.

8. INSTALL UPPER REAR BUMPER RETAINER LH

a. Attach the 2 clips to install the bumper retainer.



9. INSTALL UPPER REAR BUMPER RETAINER RH

HINT:

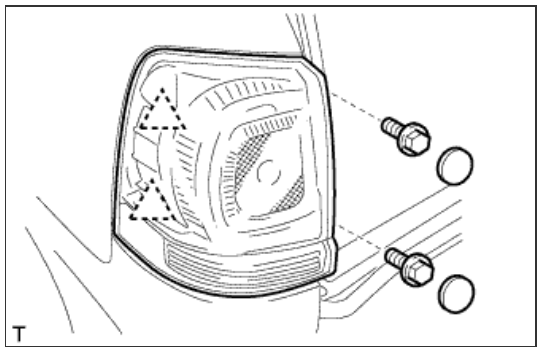
Use the same procedures described for the LH side.

10. INSTALL REAR COMBINATION LIGHT ASSEMBLY LH

a. Connect the connector.

b. Attach the 2 clips to install the rear combination light.

c. Install the 2 bolts.



11. INSTALL REAR COMBINATION LIGHT ASSEMBLY RH

HINT:

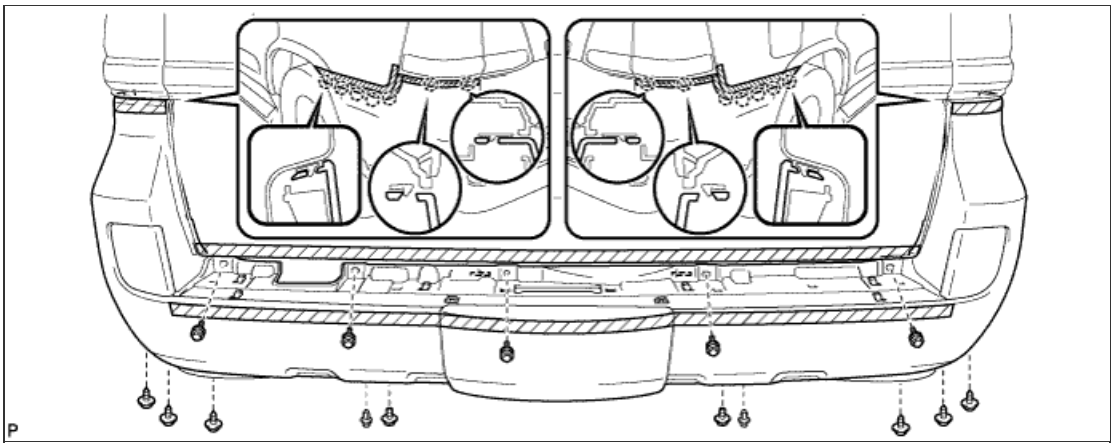
Use the same procedures described for the LH side.

12. INSTALL REAR BUMPER COVER

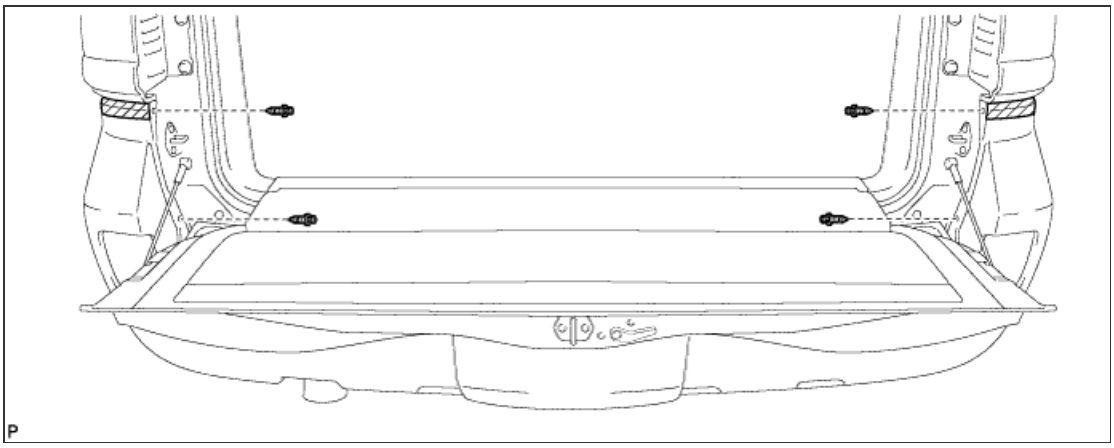
a. w/o T Pa king Assist-sensor System, w/o Fog Light:
Attach the 14 claws to install the bumper co er.

b. w/ TOYOTA Parking Assist-sensor System or w/ Fog Light:
Connect the No. 2 frame wire connector and attach the 14 claws to install the bumper co er.

c. Install the 7 bolts, 6 screws and 2 clips.



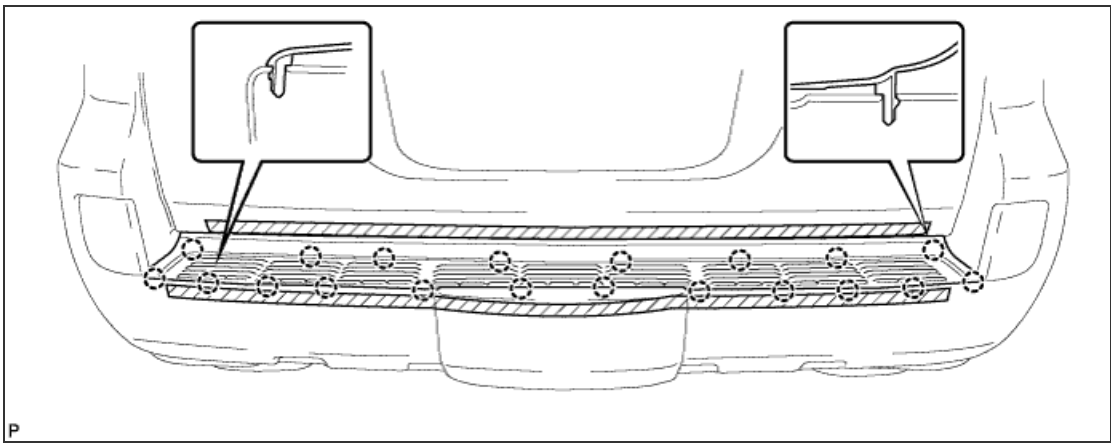
d. Open the tail gate and install the 4 clips.



e. Close the tail gate.

13. INSTALL REAR NO. 1 BUMPER PLATE

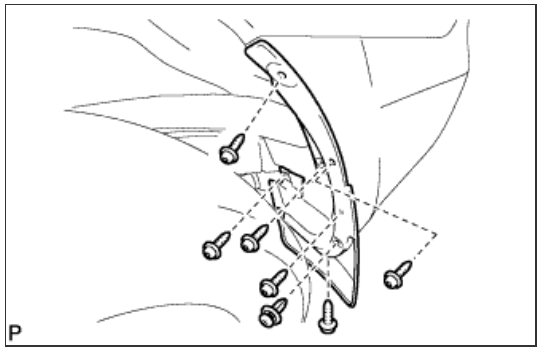
a. Attach the 20 claws to install the bumper plate.



14. INSTALL REAR QUARTER PANEL MUDGUARD LH

a. Install the mudguard with the clip.

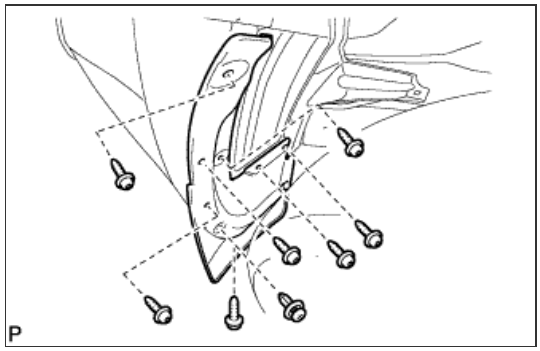
b. Using a T30 "TORX" socket, install the 6 screws.



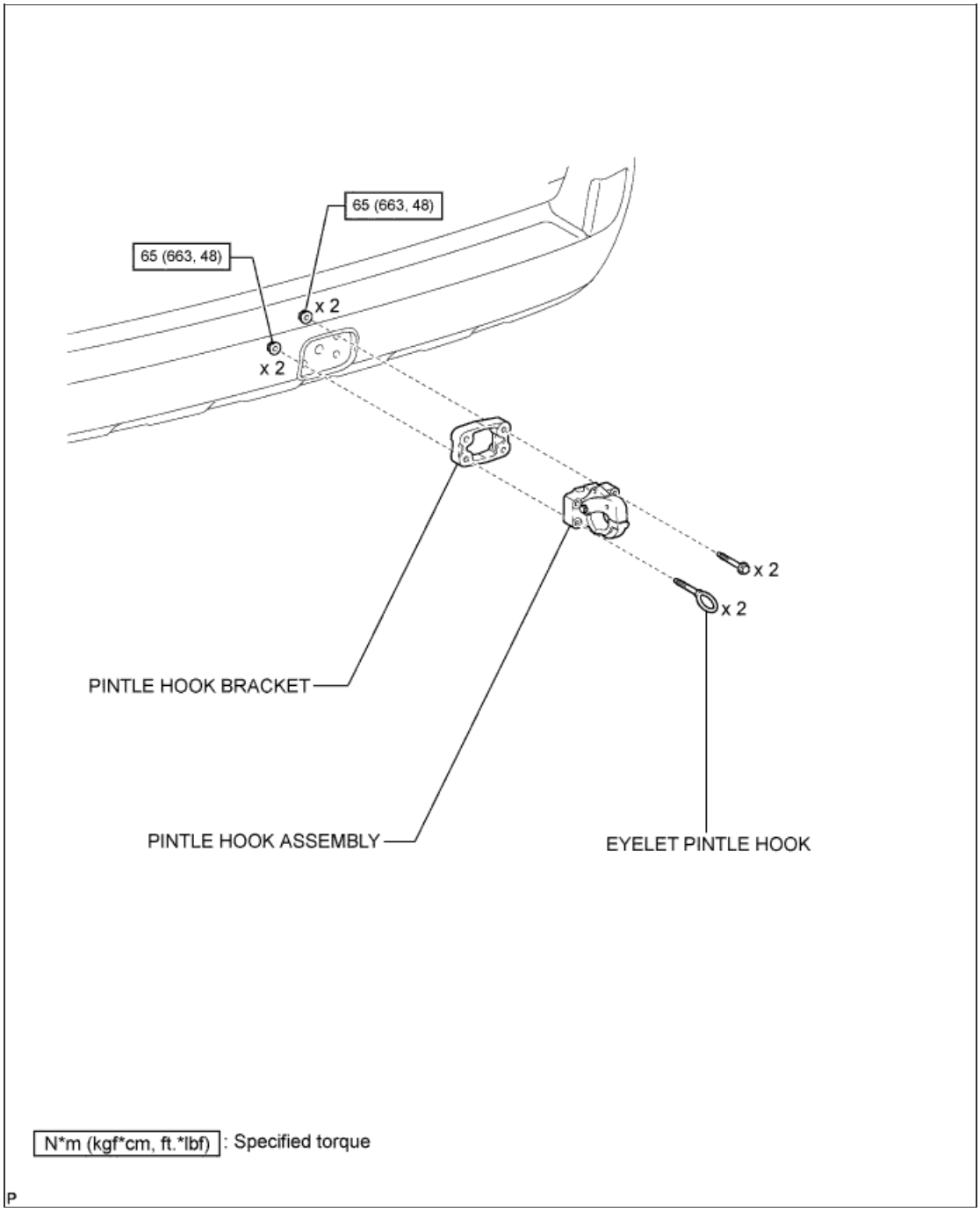
15. INSTALL REAR QUARTER PANEL MUDGUARD RH

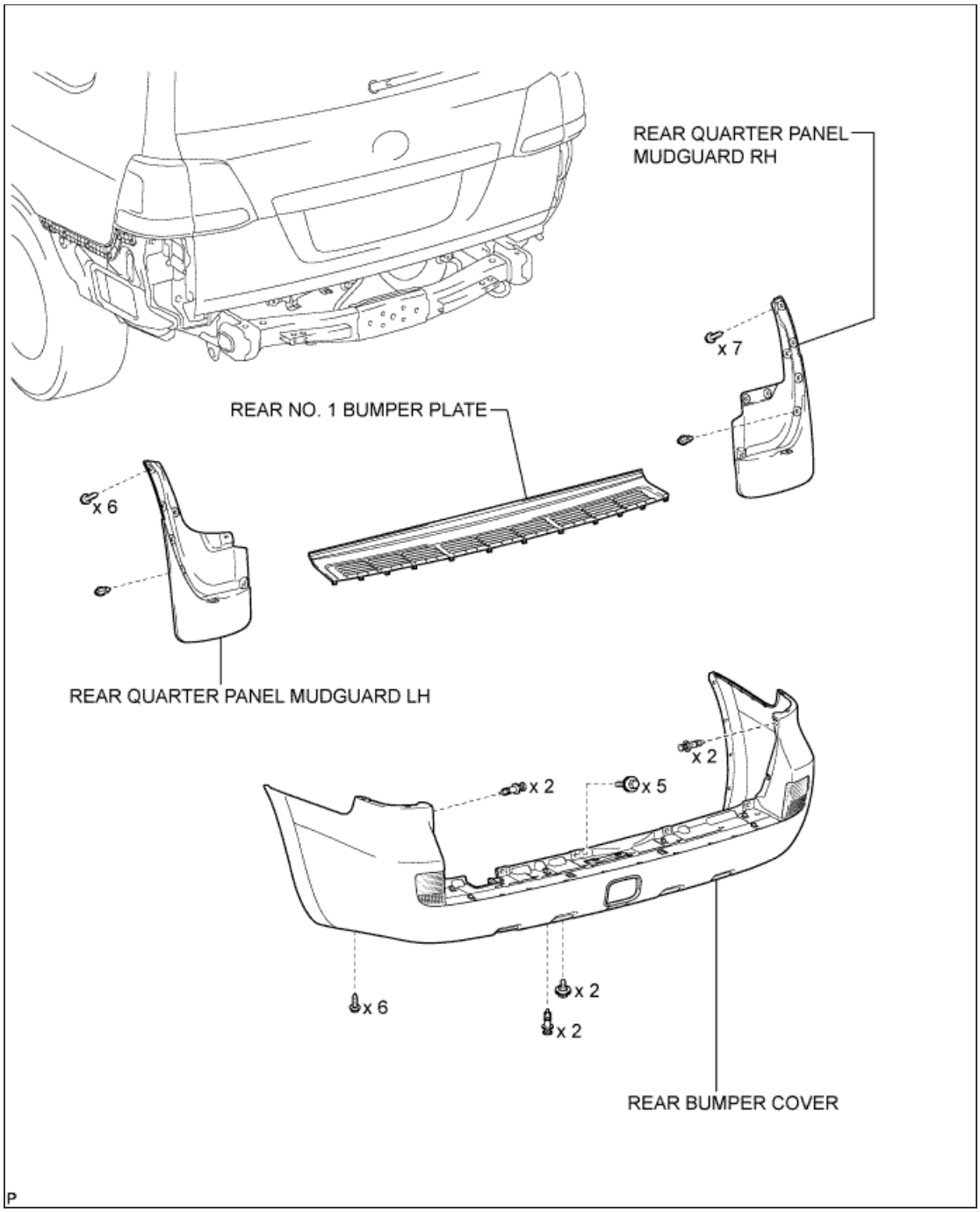
a. Install the mudguard with the clip.

b. Using a T30 "TORX" socket, install the 7 screws.

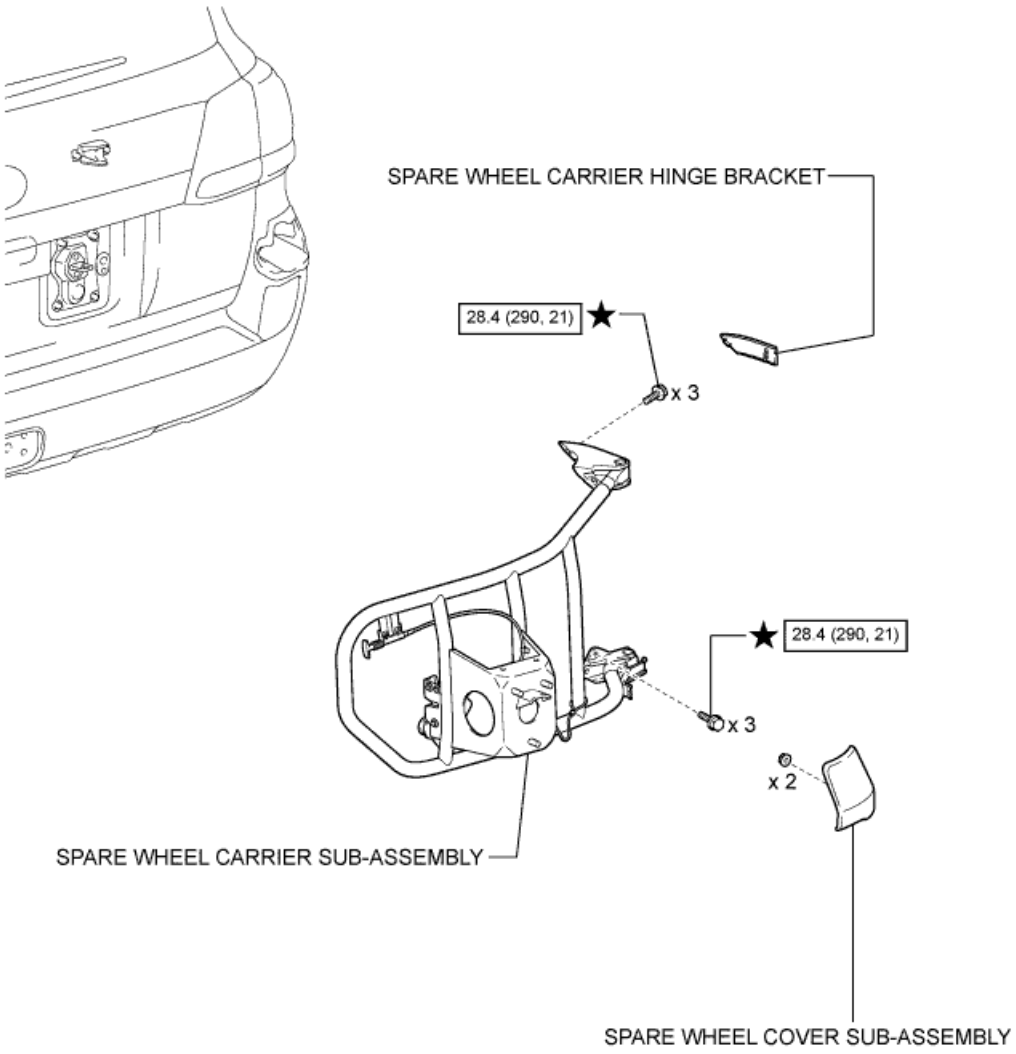


for Preparation Click here




REAR QUARTER PANEL MUDGUARD RH
x 7
REAR NO. 1 BUMPER PLATE
x 6
REAR QUARTER PANEL MUDGUARD LH
x 2
x 2
x 5
x 6
x 2
x 2
REAR BUMPER COVER
P

w/ Tire Carrier:

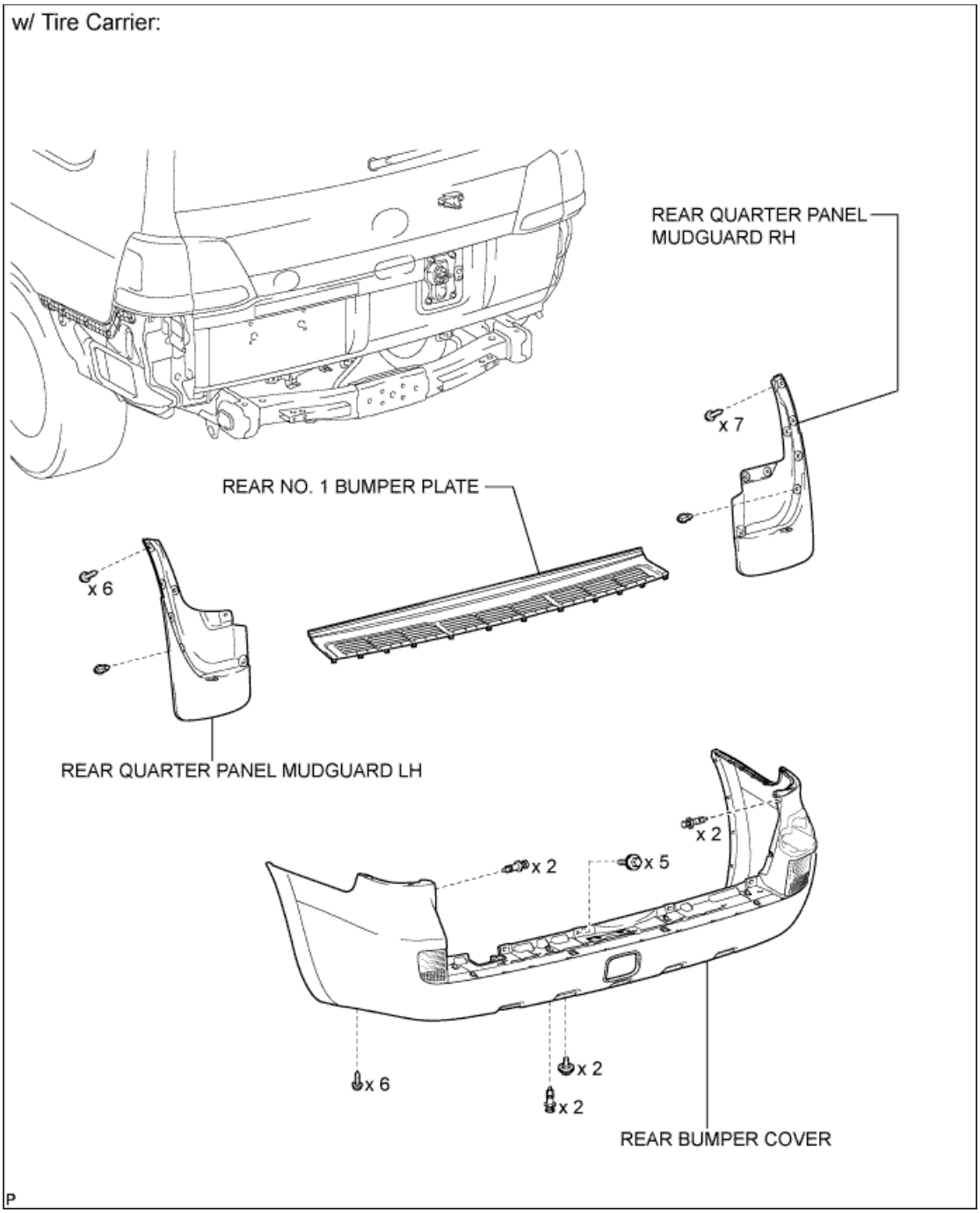


N*m (kgf*cm, ft.*lbf) : Specified torque

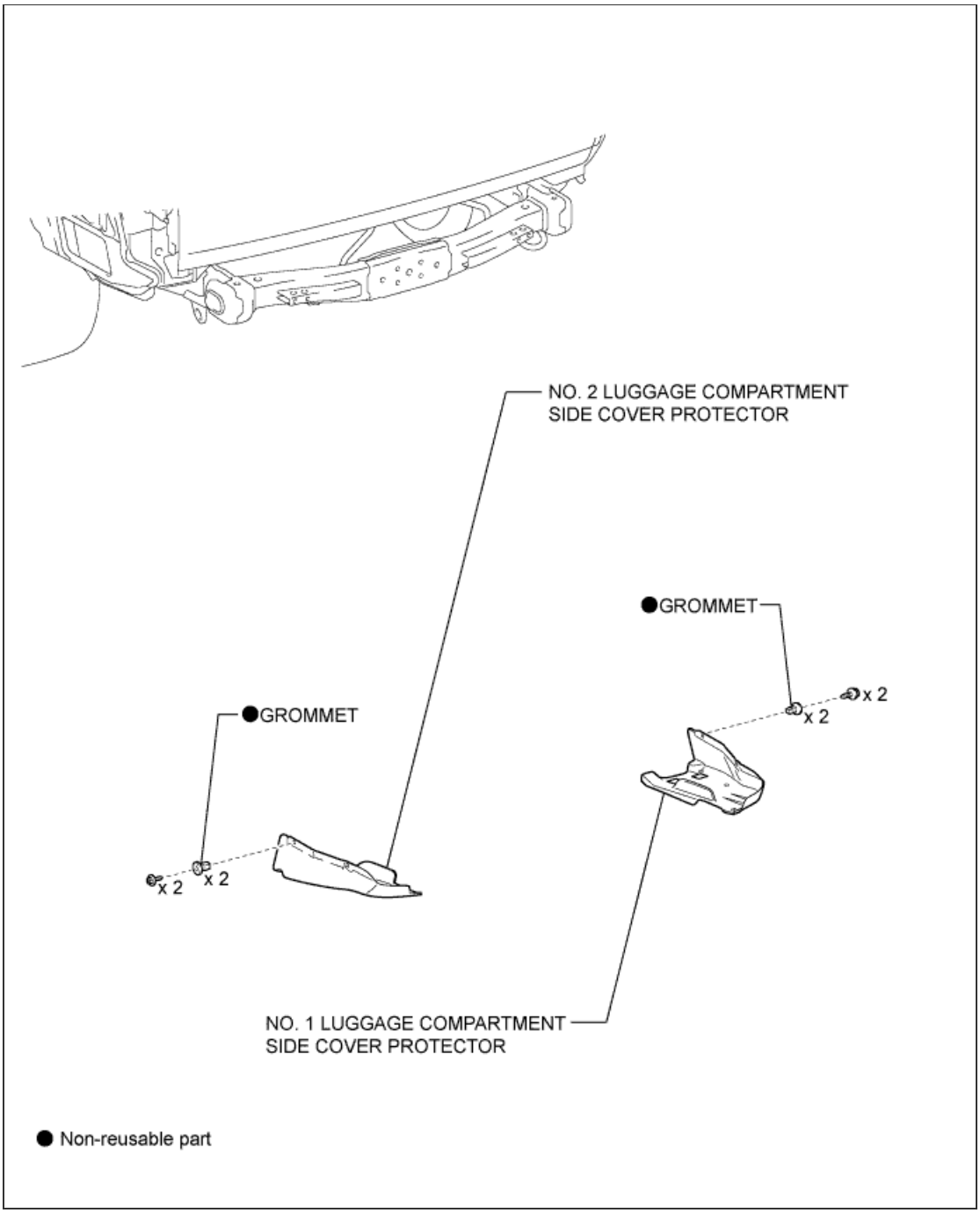
★Precoated part

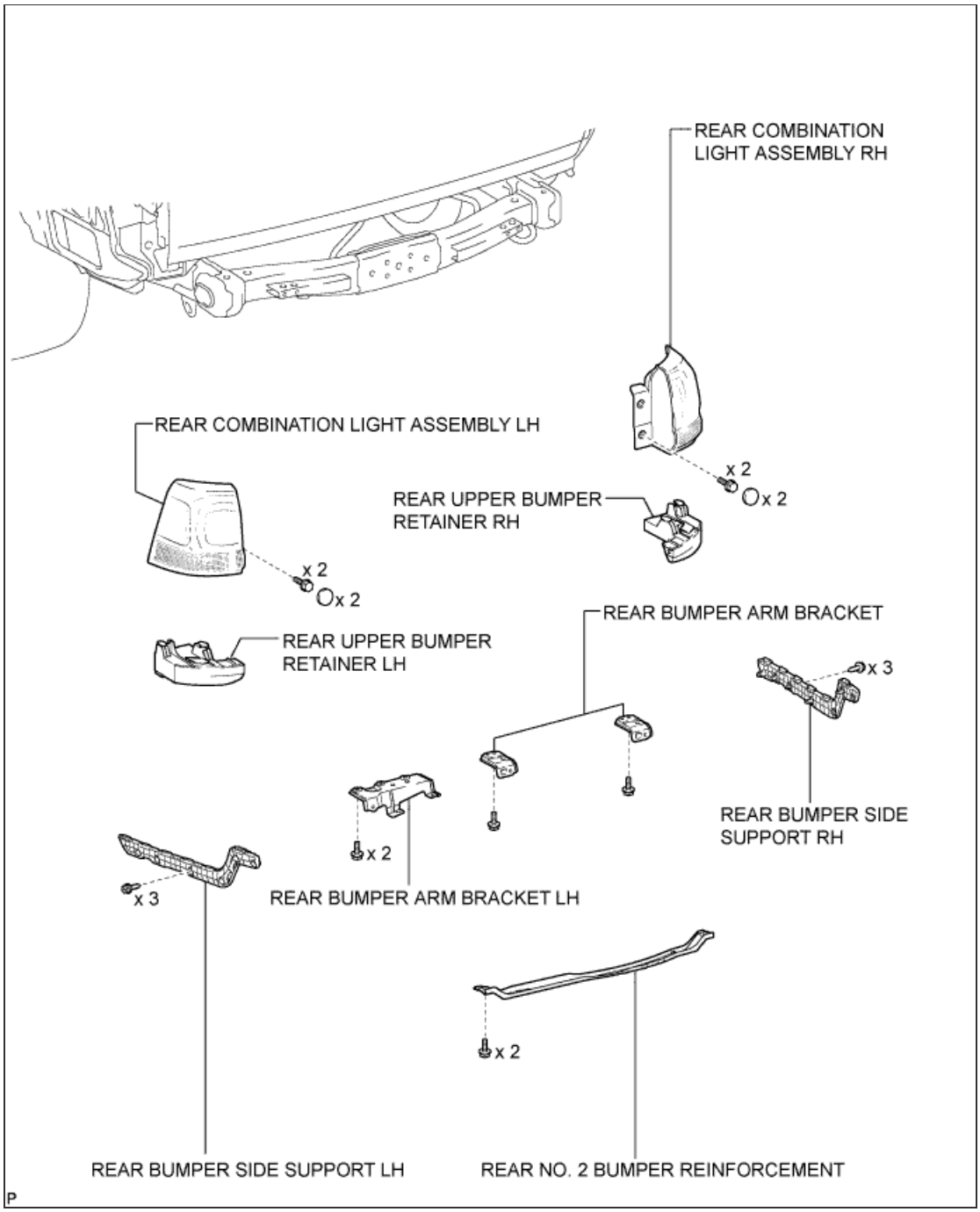
P

w/ Tire Carrier:

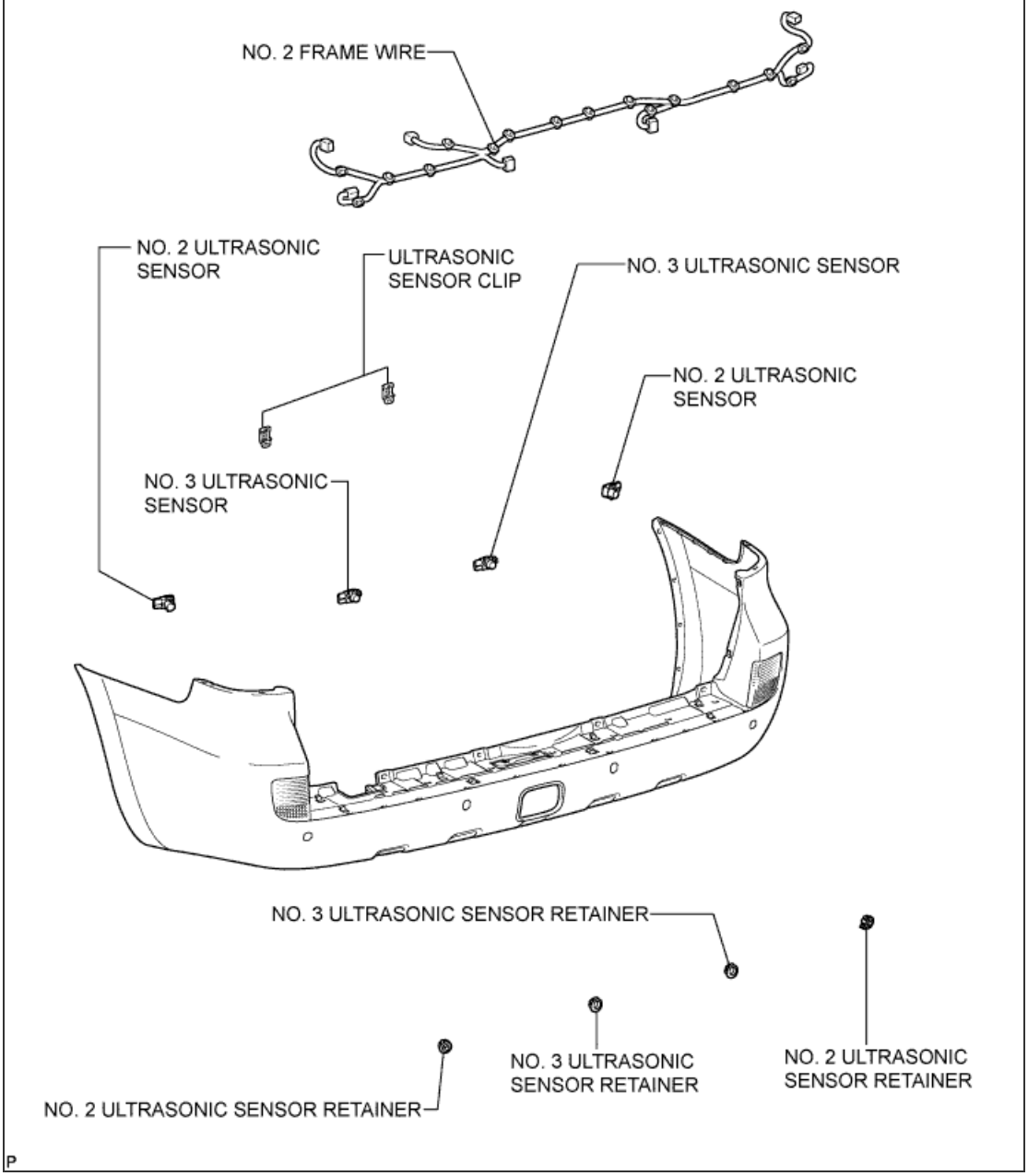


P

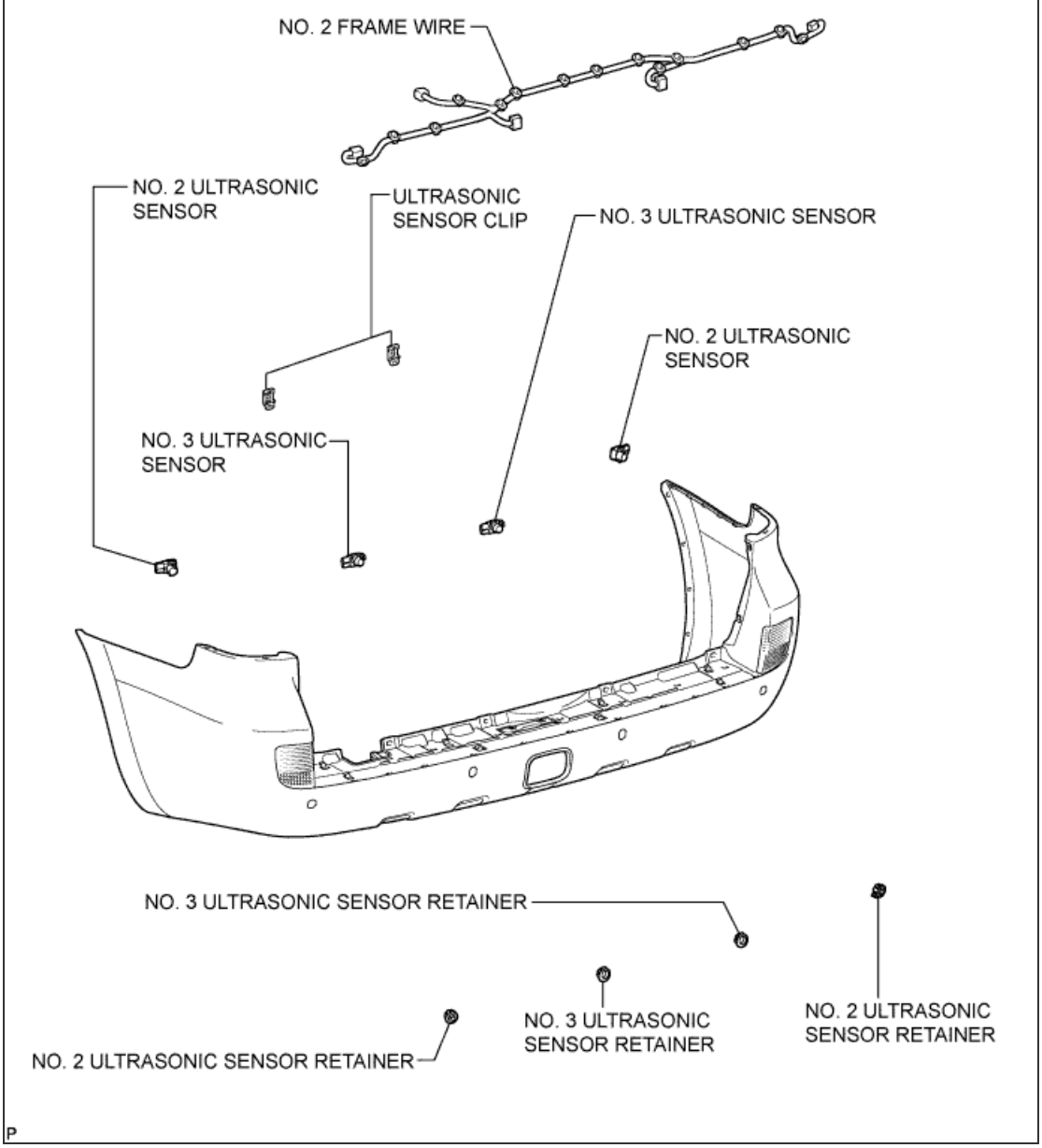

NO. 2 LUGGAGE COMPARTMENT
SIDE COVER PROTECTOR
GROMMET
x 2
x 2
GROMMET
x 2
x 2
NO. 1 LUGGAGE COMPARTMENT
SIDE COVER PROTECTOR
Non-reusable part


REAR COMBINATION LIGHT ASSEMBLY RH
REAR COMBINATION LIGHT ASSEMBLY LH
x 2
x 2
REAR UPPER BUMPER RETAINER RH
x 2
x 2
REAR UPPER BUMPER RETAINER LH
REAR BUMPER ARM BRACKET
x 3
REAR BUMPER SIDE SUPPORT RH
x 2
x 3
REAR BUMPER ARM BRACKET LH
x 2
REAR BUMPER SIDE SUPPORT LH
REAR NO. 2 BUMPER REINFORCEMENT
P

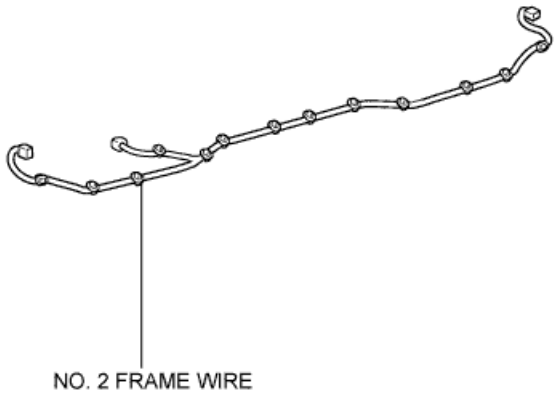
w/ TOYOTA Parking Assist-sensor System, w/ Rear Fog Light:

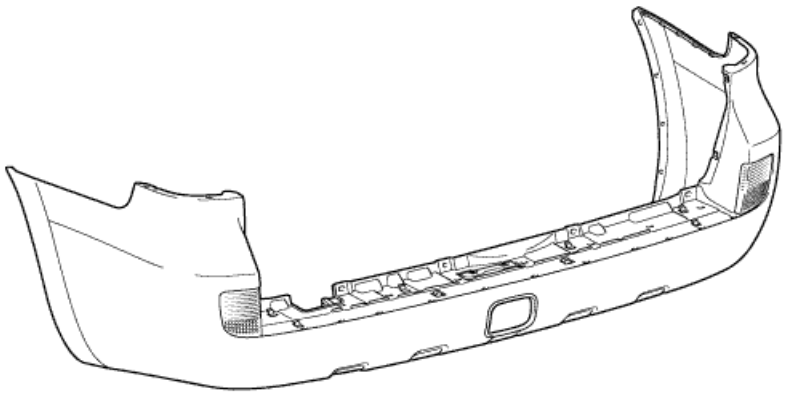


w/ TOYOTA Parking Assist-sensor System, w/o Rear Fog Light:

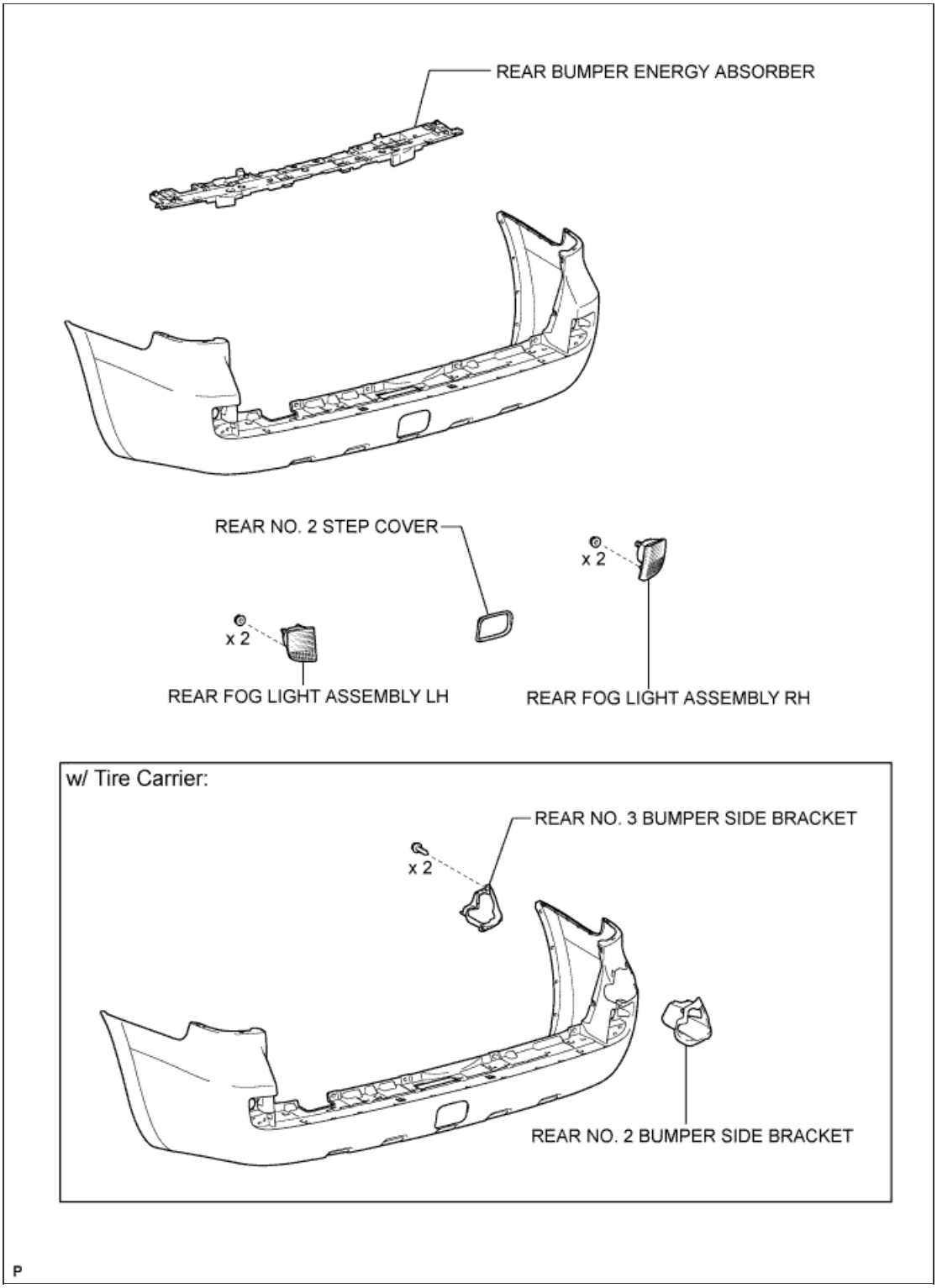


w/o TOYOTA Parking Assist-sensor System, w/ Rear Fog Light:





P


REAR BUMPER ENERGY ABSORBER
REAR NO. 2 STEP COVER
x 2
x 2
REAR FOG LIGHT ASSEMBLY LH
REAR FOG LIGHT ASSEMBLY RH
w/ Tire Carrier:
REAR NO. 3 BUMPER SIDE BRACKET
x 2
REAR NO. 2 BUMPER SIDE BRACKET
P

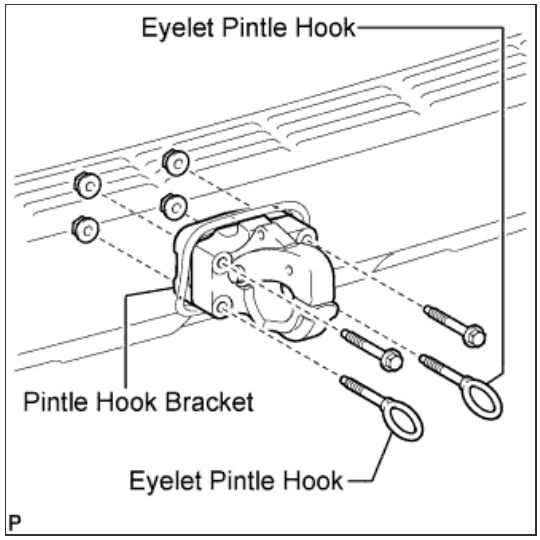
for Preparation Click here

1. REMOVE PINTLE HOOK ASSEMBLY

a. For vehicles with a spare tire installed to the underbody, remove the spare tire.

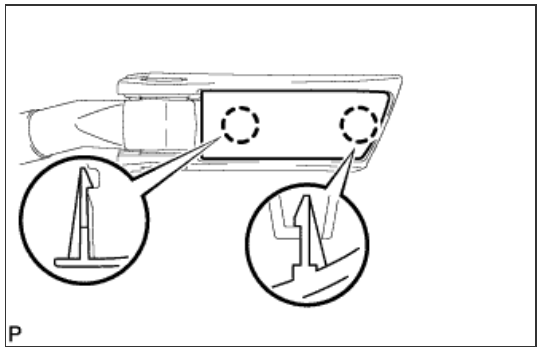
b. Remove the 4 nuts.

c. Remove the 2 bolts, 2 eyelet pintle hooks, pintle hook assembly and pintle hook bracket.



2. REMOVE SPARE WHEEL CARRIER HINGE BRACKET (w/ Tire Carrier)

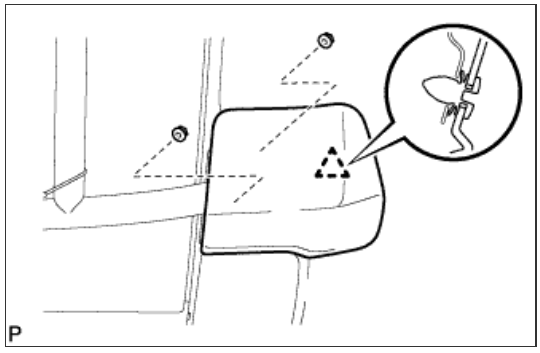
a. Detach the 2 claws and remove the bracket.



3. REMOVE SPARE WHEEL COVER SUB-ASSEMBLY (w/ Tire Carrier)

a. Remove the 2 nuts.

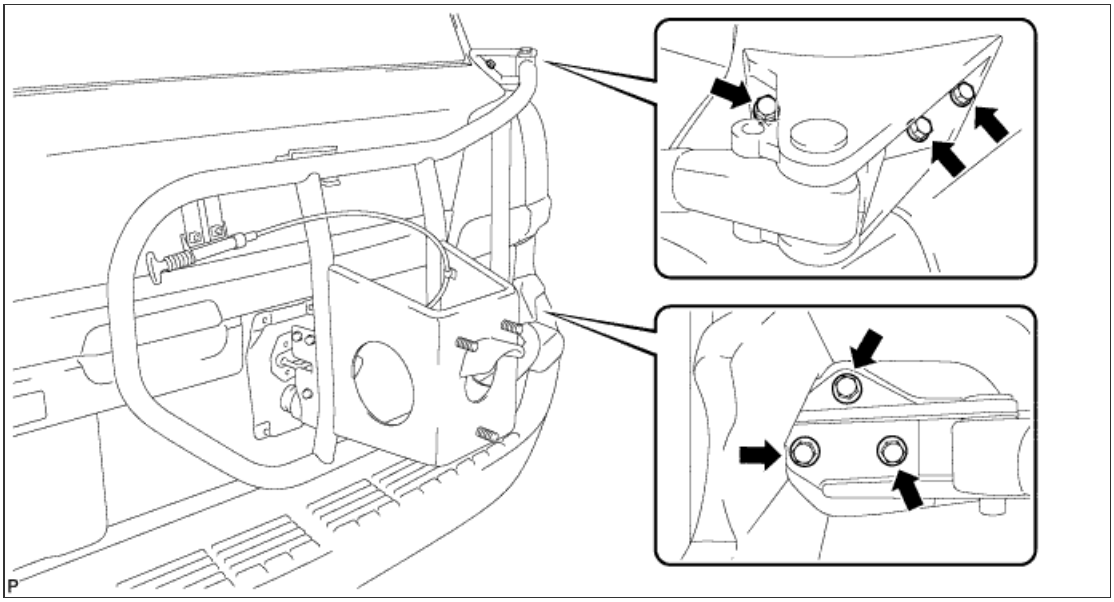
b. Detach the clip and remove the cover.



4. REMOVE SPARE WHEEL CARRIER SUB-ASSEMBLY (w/ Tire Carrier)

a. Remove the spare tire.

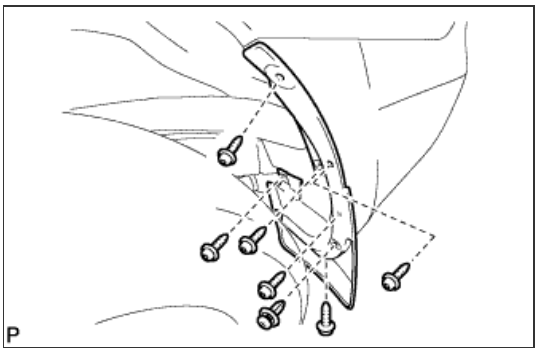
b. Remove the 6 bolts and spare wheel carrier.



5. REMOVE REAR QUARTER PANEL MUDGUARD LH

a. Remove the clip.

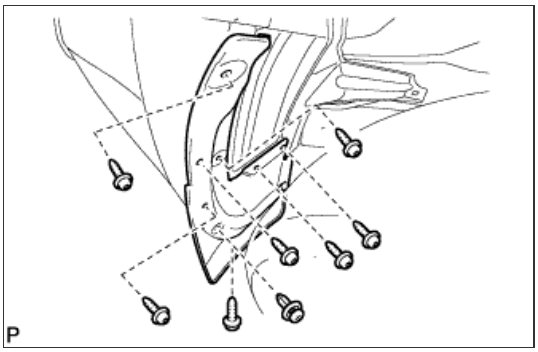
b. Using a T30 "TOR " socket, remove the 6 screws and mudguard.



6. REMOVE REAR QUARTER PANEL MUDGUARD RH

a. Remove the clip.

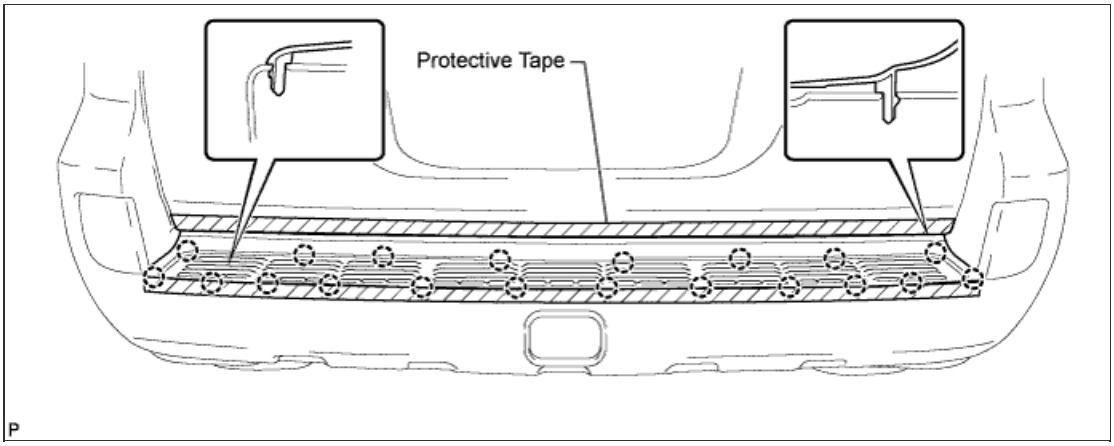
b. Using a T30 "TOR " socket, remove the screws and mudguard.



7. REMOVE REAR NO. 1 BUMPER PLATE

a. Put protective tape around the bumper plate.

b. Detach the 20 claws and remove the bumper plate.

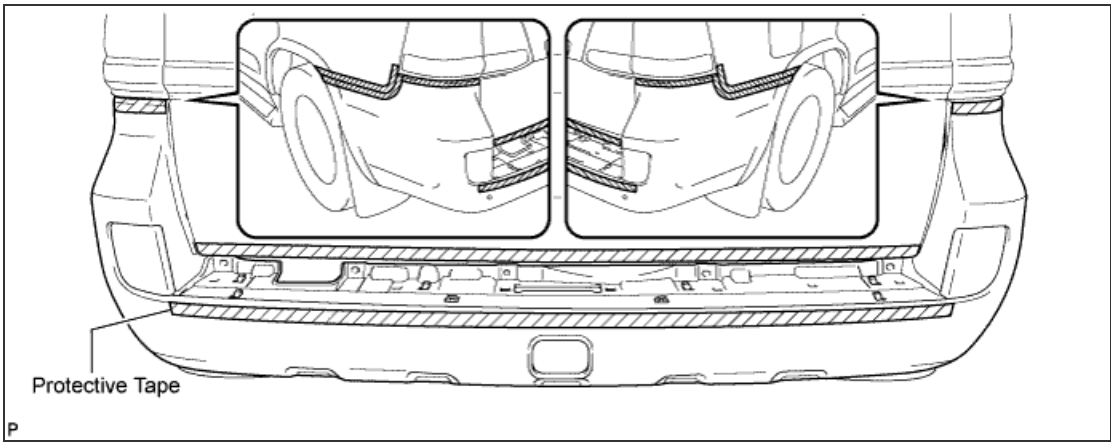


8. REMOVE REAR BUMPER COVER

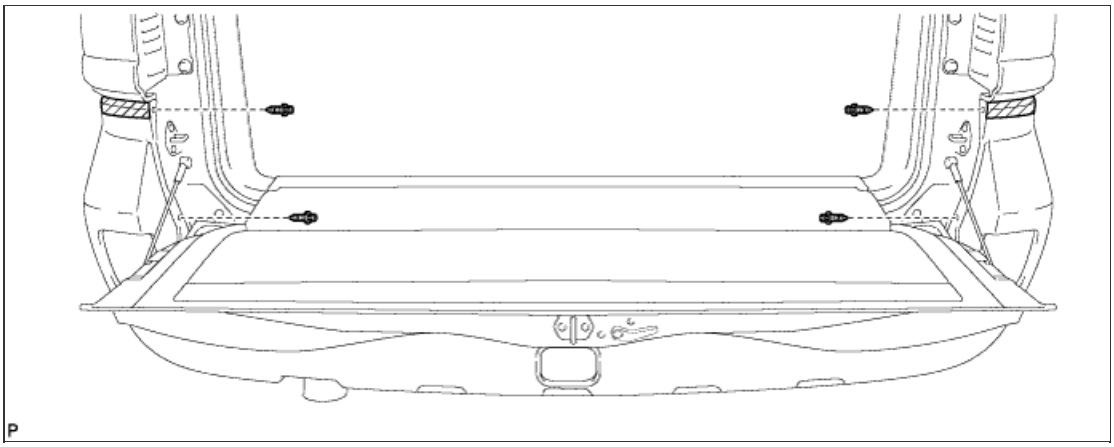
HINT:

For the rear bumper cover with tire carrier, use the procedures described below.

a. Put protective tape around the bumper cover.



b. Open the tail gate and remove the 4 clips.

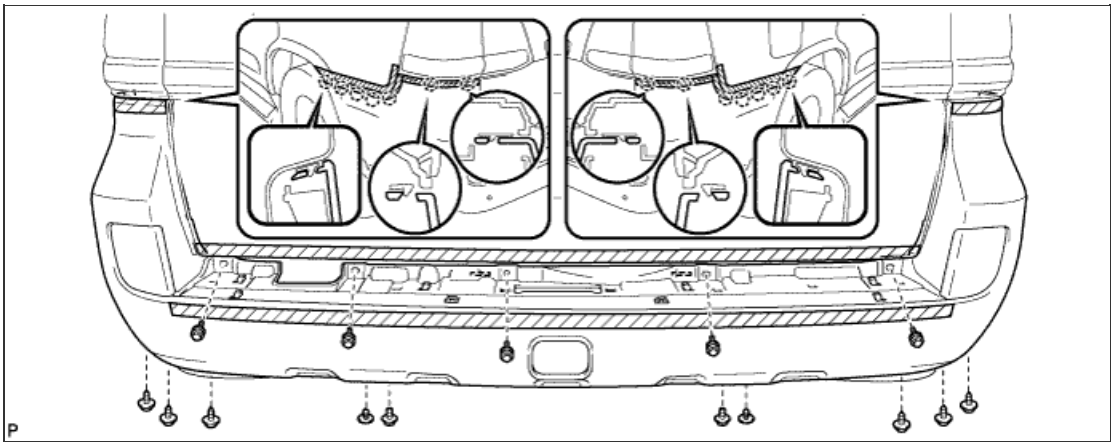


c. lose the tail gate.

d. Remove the bolts, 6 screws and 2 clips.

e. w/o TO OTA Parking Assist-sensor ystem, w/o Rear Fog ight:
Detach the 14 claws and remove the bumper cover.

f. w/ TO OTA Parking Assist-sensor ystem or w/ Rear Fog ight:
Detach the 14 claws, disconnect the No. 2 rame wire connector and remove the bumper cover.

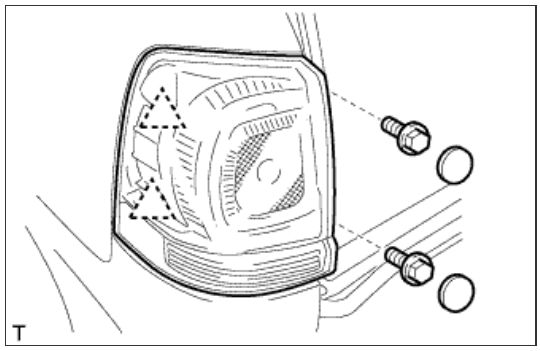


9. REMOVE REAR COMBINATION LIGHT ASSEMBLY LH

a. Remove the 2 bolts.

b. Detach the 2 clips and remove the rear combination light.

c. Disconnect the connector.



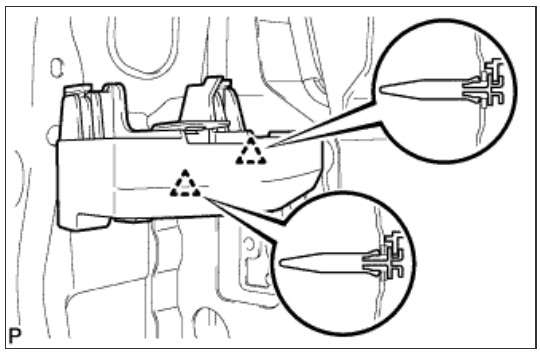
10. REMOVE REAR COMBINATION LIGHT ASSEMBLY RH

HINT:

Use the same procedures described or the side.

11. REMOVE REAR UPPER BUMPER RETAINER LH

a. Detach the 2 clips and remove the bumper retainer.



12. REMOVE REAR UPPER BUMPER RETAINER RH

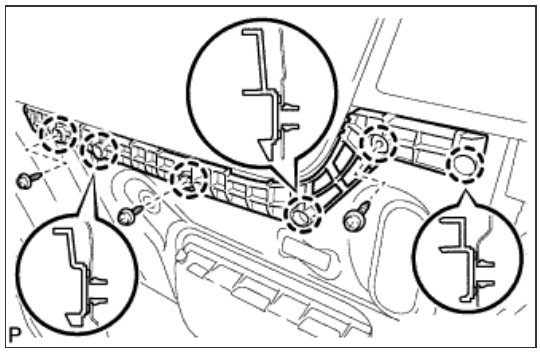
HINT:

Use the same procedures described or the side.

13. REMOVE REAR BUMPER SIDE SUPPORT LH

a. Remove the 3 screws.

b. Detach the 6 claws and remove the bumper side support.



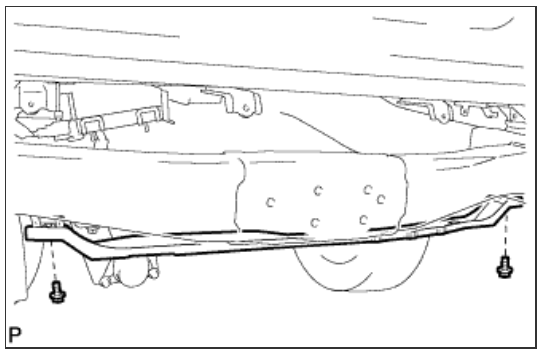
14. REMOVE REAR BUMPER SIDE SUPPORT RH

HINT:

Use the same procedures described or the side.

15. REMOVE REAR NO. 2 BUMPER REINFORCEMENT

a. Remove the 2 bolts and bumper rein orcement.

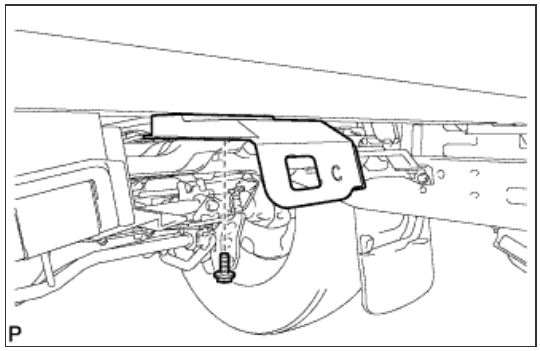


16. REMOVE REAR BUMPER ARM BRACKET

HINT:

Use the same procedure to remove the bumper arm bracket on the other side.

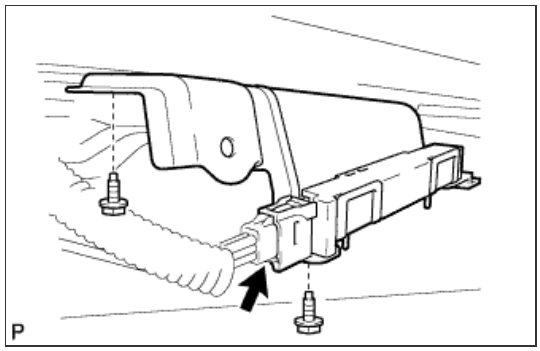
a. Remove the bolt and bumper arm bracket.



17. REMOVE REAR BUMPER ARM BRACKET LH

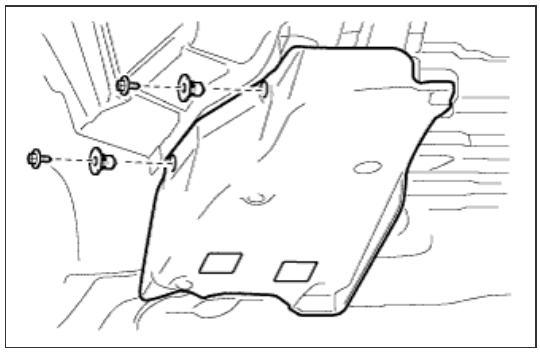
a. Disconnect the connector.

b. Remove the 2 bolts and bumper arm bracket.



18. REMOVE NO. 2 LUGGAGE COMPARTMENT SIDE COVER PROTECTOR

a. Remove the 2 screws, 2 grommets and protector.



19. REMOVE NO. 1 LUGGAGE COMPARTMENT SIDE COVER PROTECTOR

HINT:

Use the same procedures described or the side.

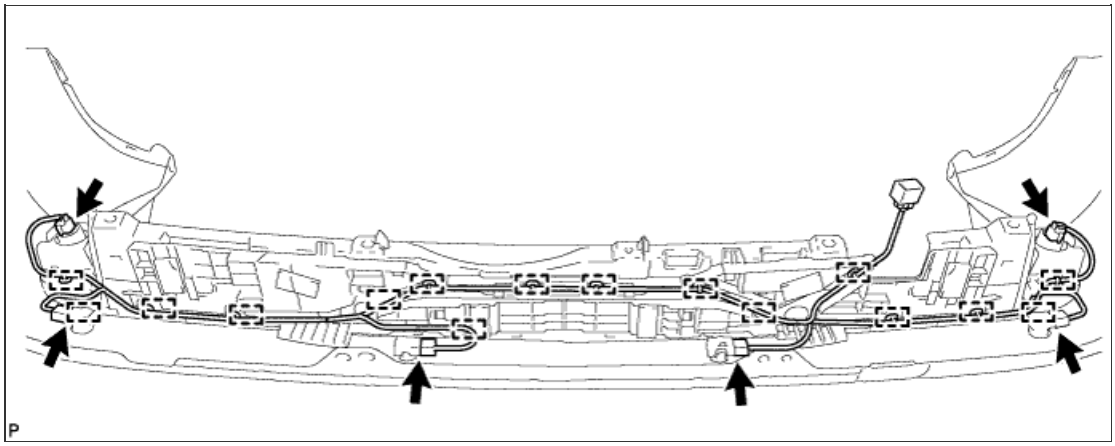
for Preparation Click here

1. REMOVE NO. 2 FRAME WIRE

a. w/ TOYOTA Parking Assist-sensor System, w/ Rear Fog Light:
Remove the No. 2 frame wire.

i. Disconnect the 6 connectors.

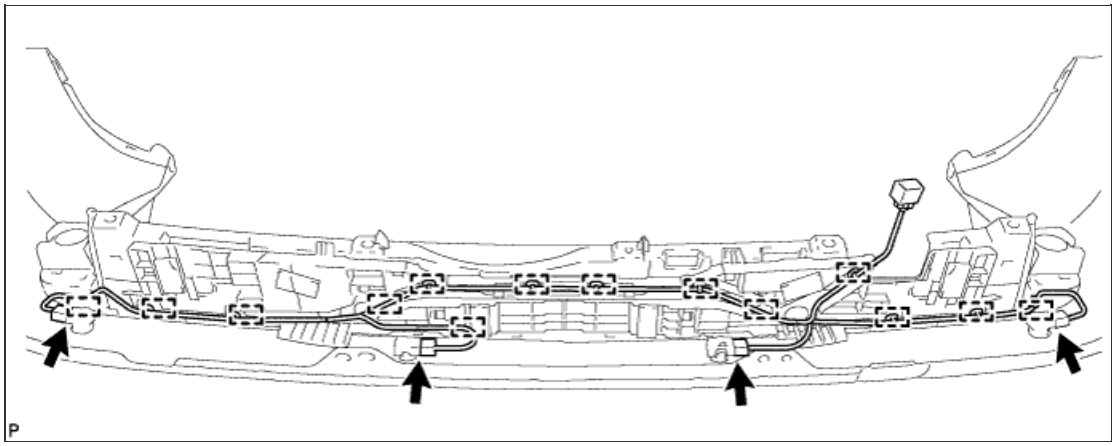
ii. Detach the 16 clamps and remove the frame wire.



b. w/ TOYOTA Parking Assist-sensor System, w/o Rear Fog Light:
Remove the No. 2 frame wire.

i. Disconnect the 4 connectors.

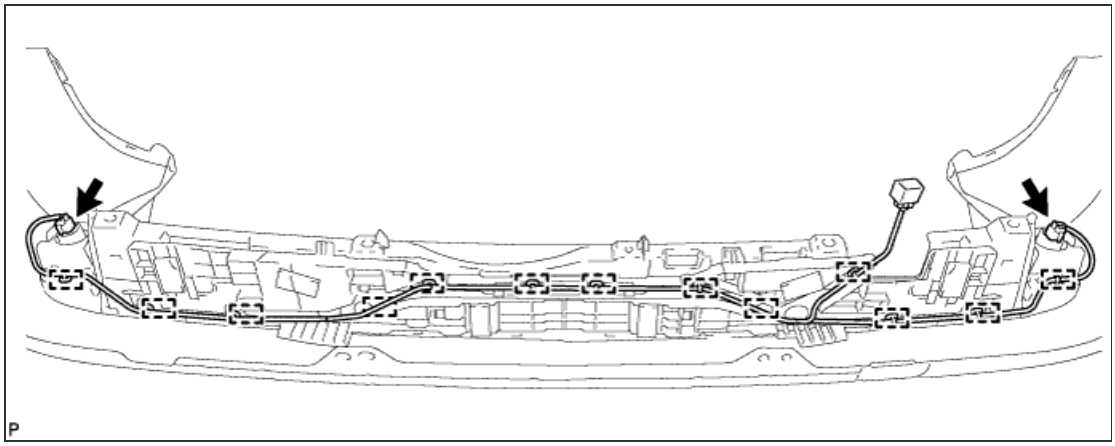
ii. Detach the 14 clamps and remove the frame wire.



c. w/o TOYOTA Parking Assist-sensor System, w/ Rear Fog Light:
Remove the No. 2 frame wire.

i. Disconnect the 2 connectors.

ii. Detach the 13 clamps and remove the frame wire.



2. REMOVE NO. 2 ULTRASONIC SENSOR (w/ TOYOTA Parking Assist-sensor System)

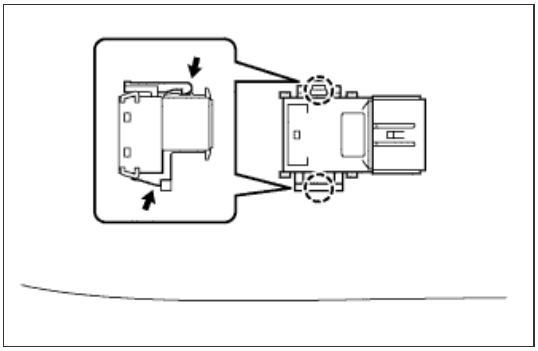
HINT:

Use the same procedure to remove the No. 2 ultrasonic sensor on the other side.

a. While pushing down on the lever with a finger to release the one claw, detach the claw on the other side to remove the ultrasonic sensor.

HINT:

The type of claw on the top and bottom of the sensor are different. Observe the claws carefully before removing the sensor.

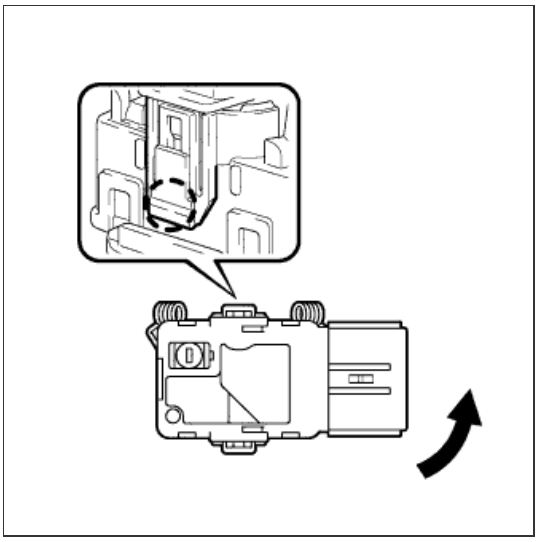


3. REMOVE NO. 3 ULTRASONIC SENSOR (w/ TOYOTA Parking Assist-sensor System)

HINT:

Use the same procedure to remove the No. 3 ultrasonic sensor on the other side.

a. Detach the claw and remove the ultrasonic sensor as shown in the illustration.

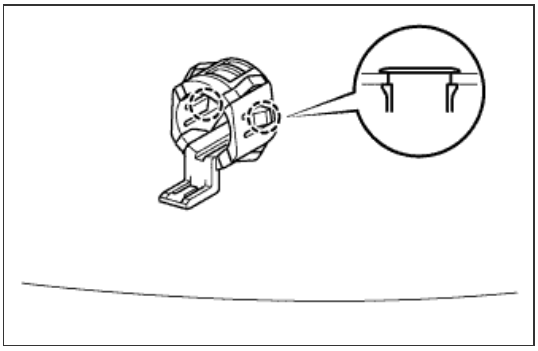


4. REMOVE NO. 2 ULTRASONIC SENSOR RETAINER (w/ TOYOTA Parking Assist-sensor System)

HINT:

Use the same procedure to remove the No. 2 ultrasonic sensor retainer on the other side.

a. Detach the 2 claws and remove the ultrasonic sensor retainer from the rear bumper cover.

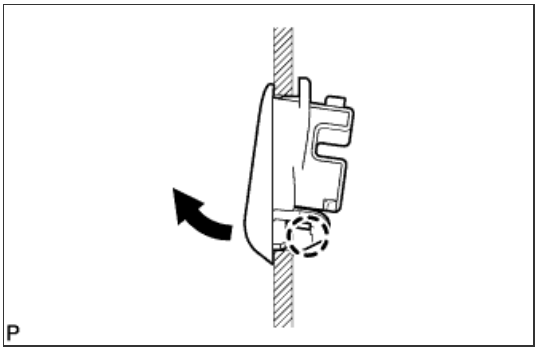


5. REMOVE NO. 3 ULTRASONIC SENSOR RETAINER (w/ TOYOTA Parking Assist-sensor System)

HINT:

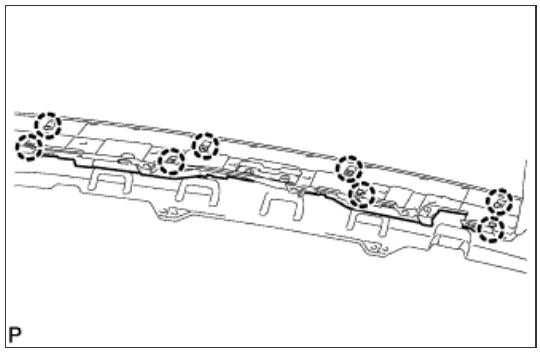
Use the same procedure to remove the No. 3 ultrasonic sensor retainer on the other side.

a. Detach the claw and remove the ultrasonic sensor retainer from the rear bumper cover.



6. REMOVE REAR BUMPER ENERGY ABSORBER

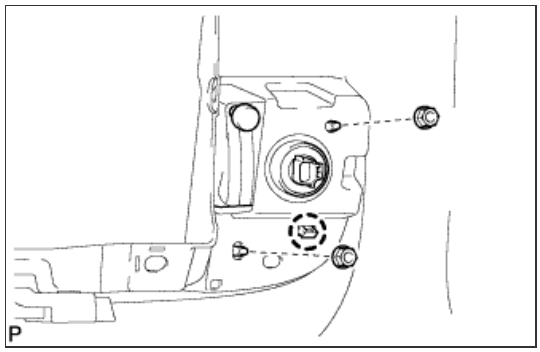
a. Detach the 8 claws and remove the energy absorber.



7. REMOVE REAR FOG LIGHT ASSEMBLY LH

a. Remove the 2 nuts.

b. Detach the claw and remove the fog light.



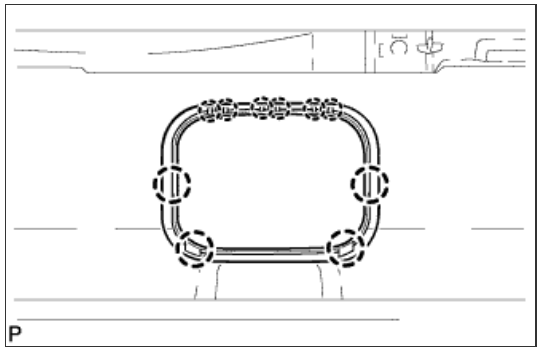
8. REMOVE REAR FOG LIGHT ASSEMBLY RH

HINT:

Use the same procedures described for the LH side.

9. REMOVE REAR NO. 2 STEP COVER

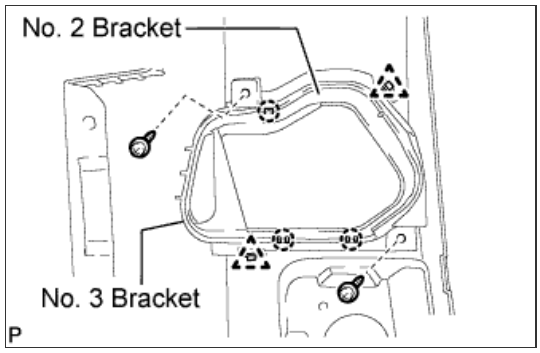
a. Detach the 10 c aws an remove the step cover.



10. REMOVE REAR NO. 2 BUMPER SIDE BRACKET (w/ Tire Carrier)

a. Remove the 2 screws.

b. Detach the 3 claws and 2 clips, and remove the No. 2 and No. 3 brackets.

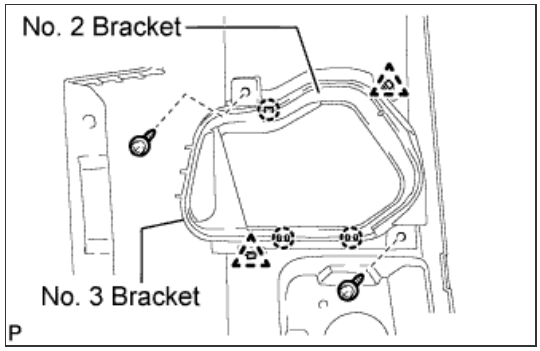

No. 2 Bracket
No. 3 Bracket
P

for Preparation Click here

1. INSTALL REAR NO. 2 BUMPER SIDE BRACKET (w/ Tire Carrier)

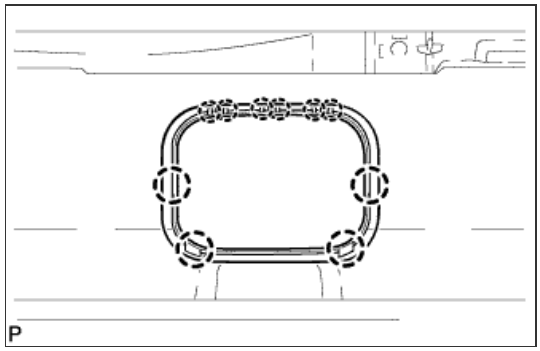
a. Attach the 3 claws and 2 clips to install the No. 2 and No. 3 brackets.

b. Install the 2 screws.



2. INSTALL REAR NO. 2 STEP COVER

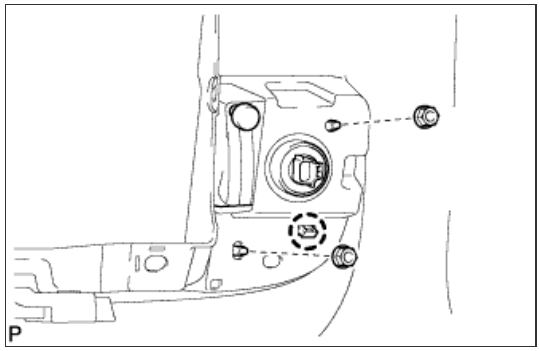
a. Attach the 10 claws to install the step cover.



3. INSTALL REAR FOG LIGHT ASSEMBLY LH

a. Attach the claw to install the fog light.

b. Install the 2 nuts.



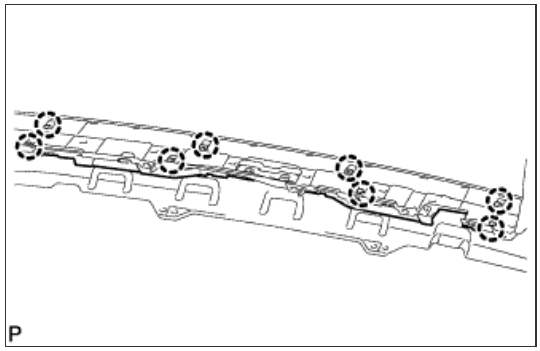
4. INSTALL REAR FOG LIGHT ASSEMBLY RH

HINT:

Use the same procedures described for the LH side.

5. INSTALL REAR BUMPER ENERGY ABSORBER

a. Attach the 8 claws to install the energy absorber.



6. INSTALL NO. 2 ULTRASONIC SENSOR RETAINER (w/ TOYOTA Parking Assist-sensor System)

HINT:

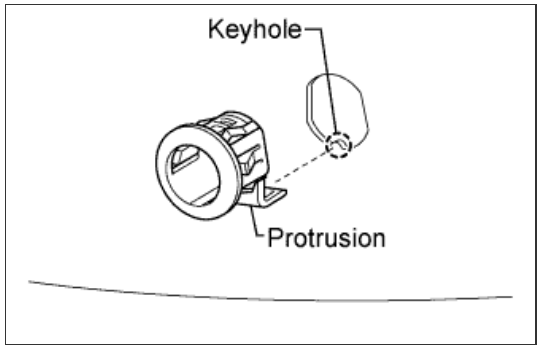
Use the same procedure to install the No. 2 ultrasonic sensor retainer on the other side.

a. Align the keyhole and protrusion as shown in the illustration.

b. Install the ultrasonic sensor retainer to the rear bumper.

NOTICE:

Do not damage the bumper with the protrusion when installing the retainer.

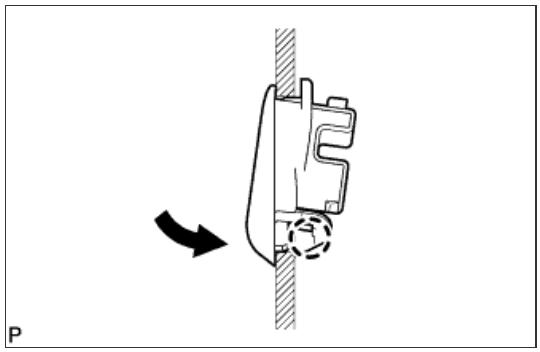


7. INSTALL NO. 3 ULTRASONIC SENSOR RETAINER (w/ TOYOTA Parking Assist-sensor System)

HINT:

Use the same procedure to install the No. 3 ultrasonic sensor retainer on the other side.

a. Attach the claw to install the ultrasonic sensor retainer as shown in the illustration.



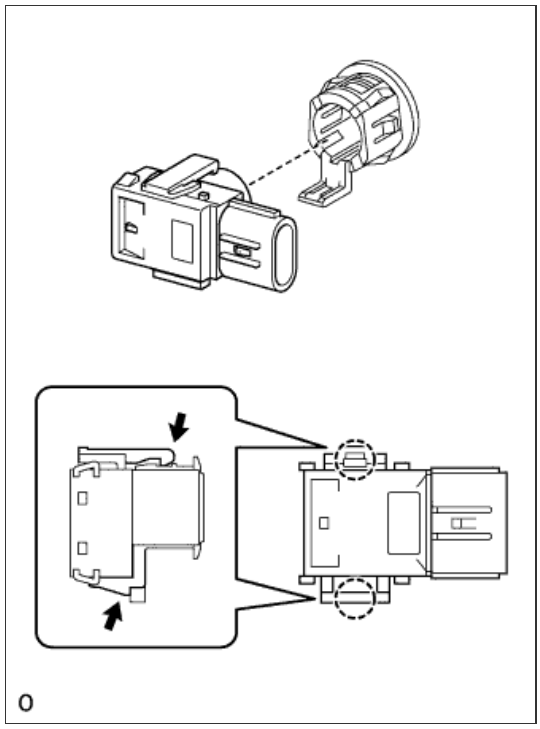
8. INSTALL NO. 2 ULTRASONIC SENSOR (w/ TOYOTA Parking Assist-sensor System)

HINT:

Use the same procedure to install the No. 2 ultrasonic sensor on the other side.

a. Attach the 2 claws to install the ultrasonic sensor.

b. Connect the connector.



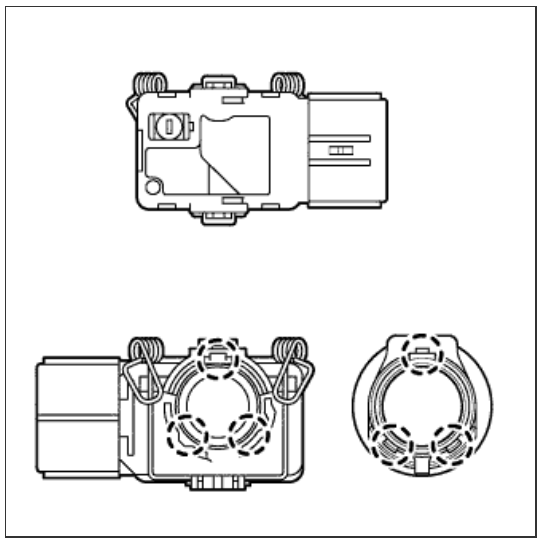
9. INSTALL NO. 3 ULTRASONIC SENSOR (w/ TOYOTA Parking Assist-sensor System)

HINT:

Use the same procedure to install the No. 3 ultrasonic sensor on the other side.

a. Attach the 3 claws to install the ultrasonic sensor.

b. Connect the connector.

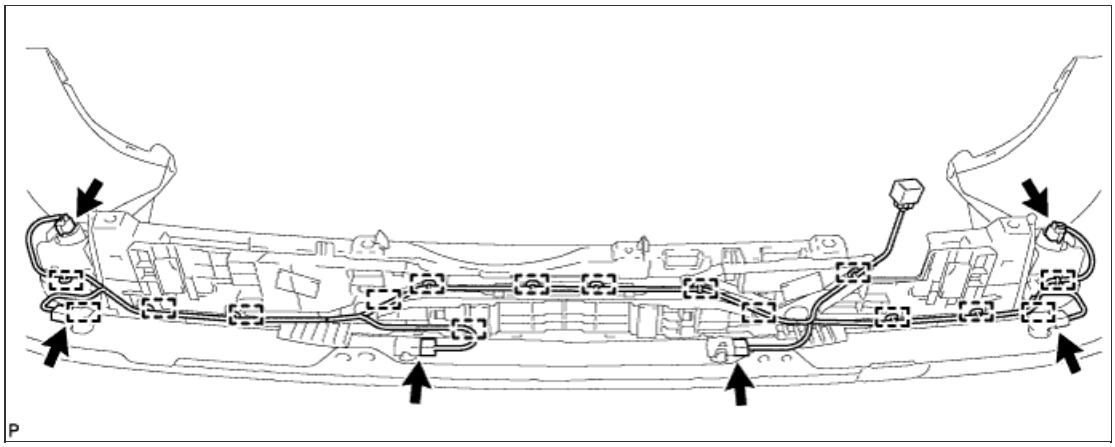


10. INSTALL NO. 2 FRAME WIRE

a. w rkiAg Assist-sensor System w r eaFog Light:
Install the No. 2 frame wire.

i. Attach the 16 clamps to install the frame wire.

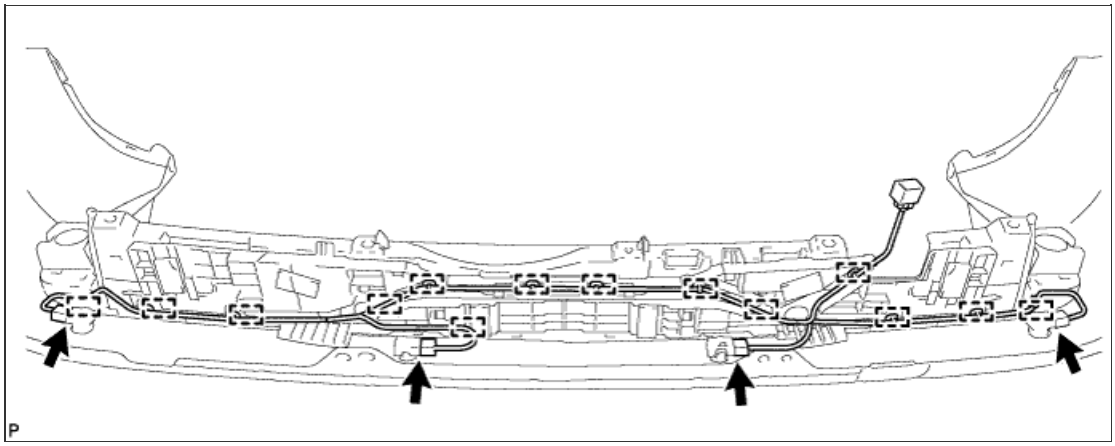
ii. Connect the 6 connectors.



b. w rkiAg Assist-sensor System wo Rear Fog Light:
Install the No. 2 frame wire.

i. Attach the 14 clamps to install the frame wire.

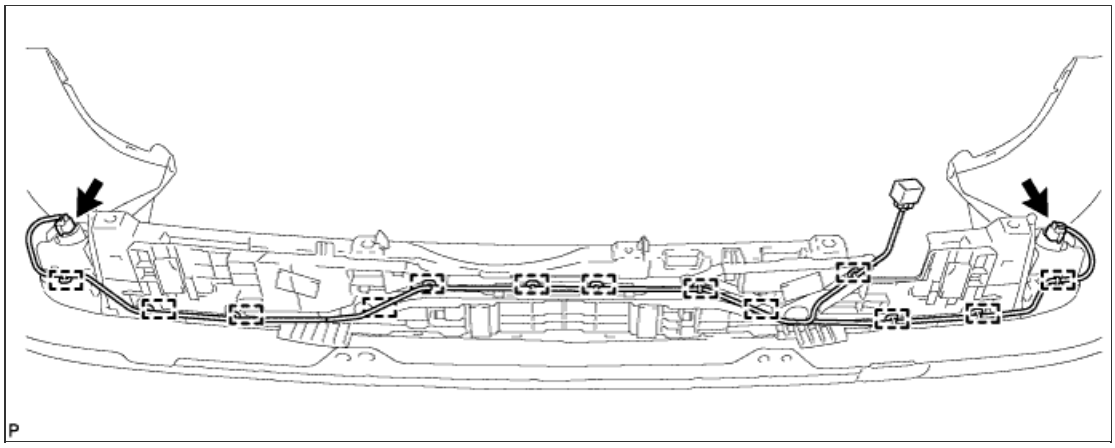
ii. Connect the 4 connectors.



c. w/o TOYOTA Parking Assist-sensor System, w/ Rear Fog Light:
Install the No. 2 frame wire.

i. Attach the 13 clamps to install the frame wire.

ii. Connect the 2 connectors.


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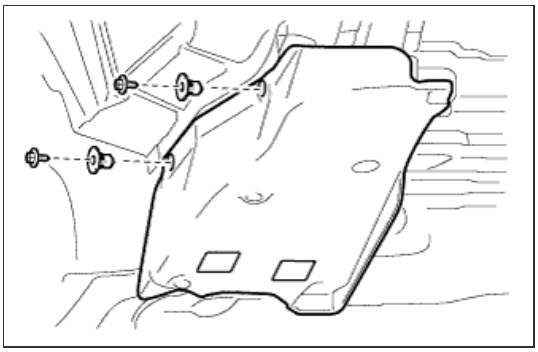
HINT:

A bolt without a torque specification is shown in the standard bolt chart (Click here).

1. INSTALL NO. 2 LUGGAGE COMPARTMENT SIDE COVER PROTECTOR

a. Install the protector with 2 new grommets.

b. Install the 2 screws.



2. INSTALL NO. 1 LUGGAGE COMPARTMENT SIDE COVER PROTECTOR

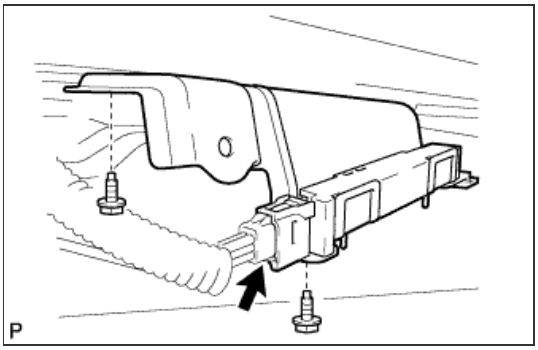
HINT:

Use the same procedures described for the LH side.

3. INSTALL REAR BUMPER ARM BRACKET LH

a. Install the bumper arm bracket with the 2 bolts.

b. Connect the connector.

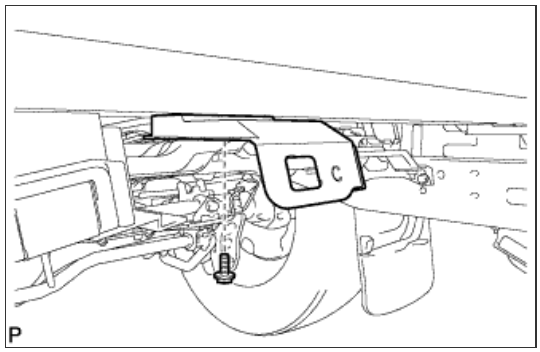


4. INSTALL REAR BUMPER ARM BRACKET

HINT:

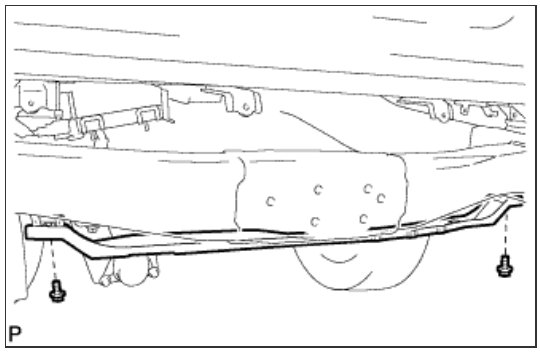
Use the same procedure to install the bumper arm bracket on the other side.

a. Install the bumper arm bracket with the bolt.



5. INSTALL REAR NO. 2 BUMPER REINFORCEMENT

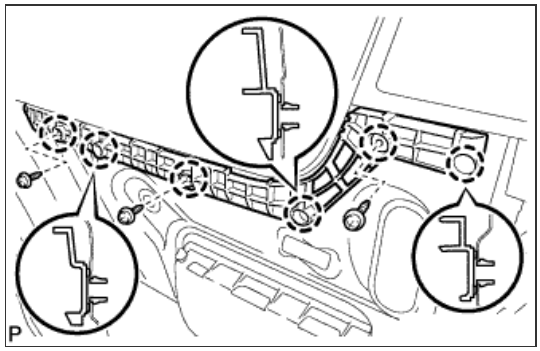
a. Install the bumper reinforcement with the 2 bolts.



6. INSTALL REAR BUMPER SIDE SUPPORT LH

a. Attach the 6 claws to install the bumper side support.

b. Install the 3 screws.



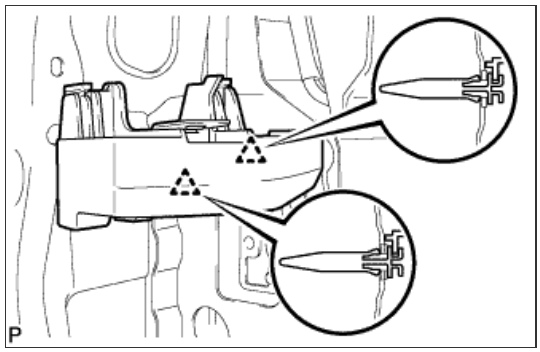
7. INSTALL REAR BUMPER SIDE SUPPORT RH

HINT:

Use the same procedures described for the LH side.

8. INSTALL UPPER REAR BUMPER RETAINER LH

a. Attach the 2 clips to install the bumper retainer.



9. INSTALL UPPER REAR BUMPER RETAINER RH

HINT:

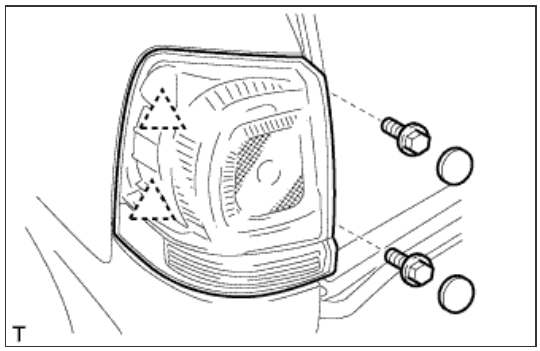
Use the same procedures described for the LH side.

10. INSTALL REAR COMBINATION LIGHT ASSEMBLY LH

a. Connect the connector.

b. Attach the 2 clips to install the rear combination light.

c. Install the 2 bolts.



11. INSTALL REAR COMBINATION LIGHT ASSEMBLY RH

HINT:

Use the same procedures described for the LH side.

12. INSTALL REAR BUMPER COVER

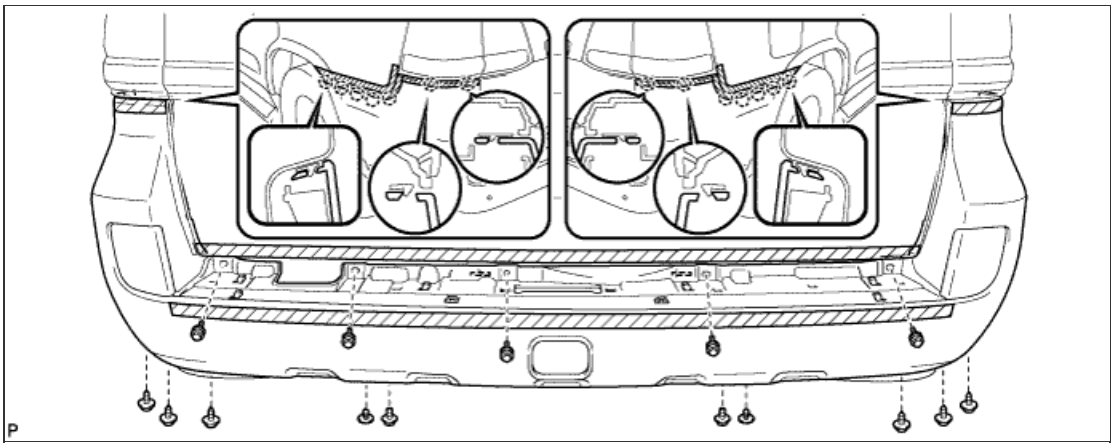
HINT:

For the rear bumper cover with tire carrier, use the procedures described below.

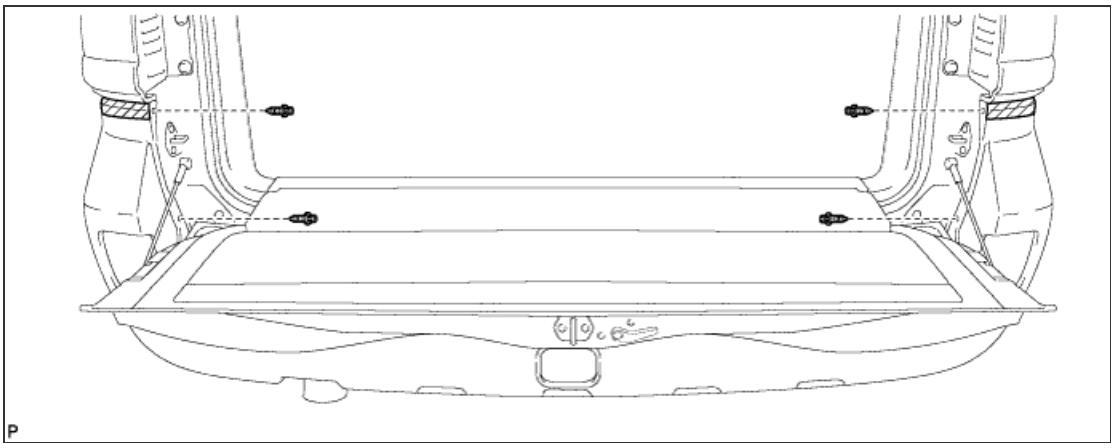
a. w o TOYOTA Parking Assist-sensor S stem, w o Rear Fog Light:
Attach the 14 claws to install the bumper cover.

b. w TOYOTA Parking Assist-sensor S stem or w Rear Fog Light:
Connect the o. 2 frame wire connector and attach the 14 claws to install the bumper cover.

c. Install the 7 bolts, 6 screws and 2 clips.



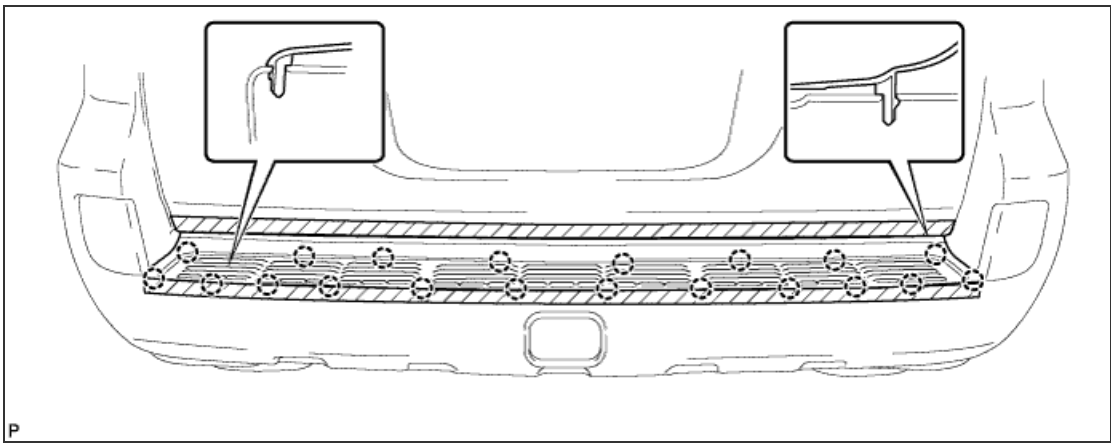
d. Open the tail gate and install the 4 clips.



e. Close the tail gate.

13. INSTALL REAR NO. 1 BUMPER PLATE

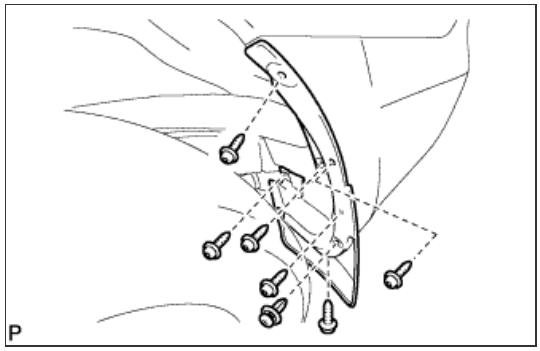
a. Attach the 20 claws to install the bumper plate.



14. INSTALL REAR QUARTER PANEL MUDGUARD LH

a. Install the mudguard with the clip.

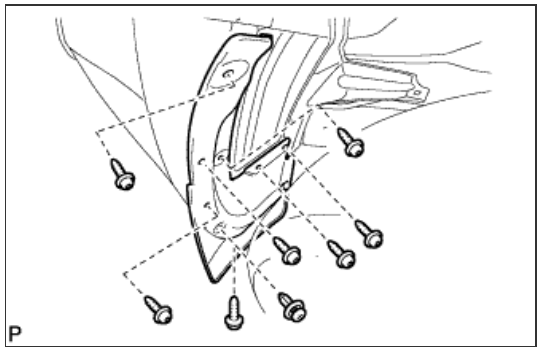
b. Using a T30 "TORX" socket, install the 6 screws.



15. INSTALL REAR QUARTER PANEL MUDGUARD RH

a. Install the mudguard with the clip.

b. Using a T30 "TORX" socket, install the 7 screws.



16. INSTALL SPARE WHEEL CARRIER SUB-ASSEMBLY (w/ Tire Carrier)

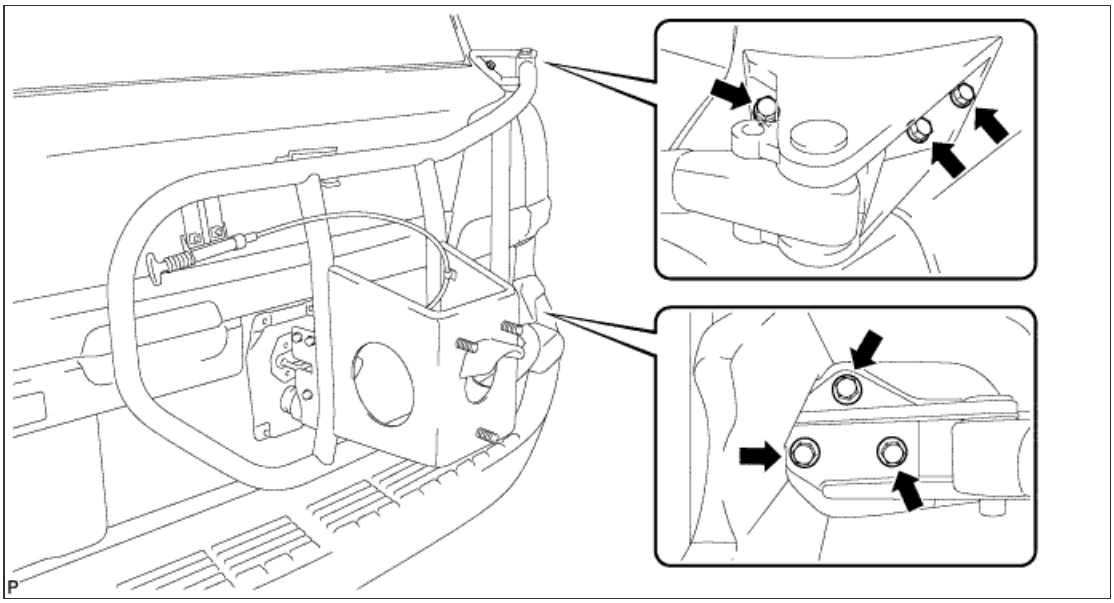
a. Clean the threaded surfaces on the vehicle bod with a non-residue solvent.

b. Appl adhesive to the threads of the 6 bolts.

Adhesive:
Toyota Genuine Adhesive 1324, Three Bond 1324 or equivalent

c. Install the spare wheel carrier with the 6 bolts.

Torque:
28.4 N*m{ 290 kgf*cm , 21 ft.*lbf }



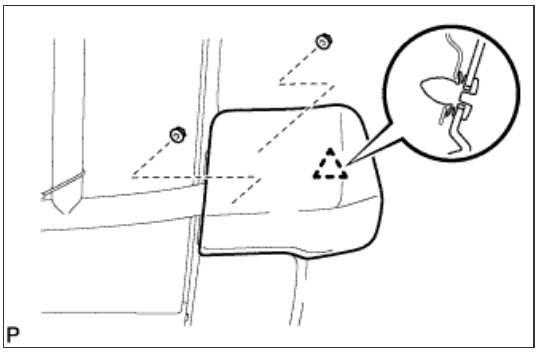
d. Install the spare tire.

Torque:
90 N*m{ 918 kgf*cm , 66 ft.*lbf }

17. INSTALL SPARE WHEEL COVER SUB-ASSEMBLY (w/ Tire Carrier)

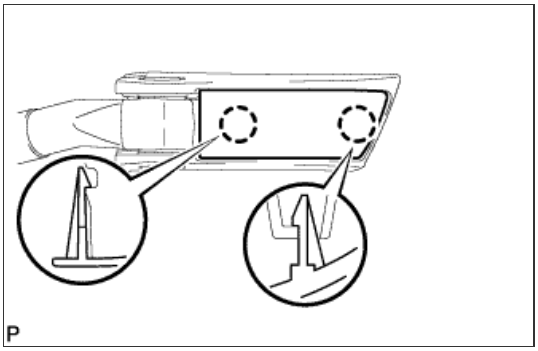
a. Attach the clip to install the cover.

b. Install the 2 nuts.



18. INSTALL SPARE WHEEL CARRIER HINGE BRACKET (w/ Tire Carrier)

a. Attach the 2 claws to install the bracket.



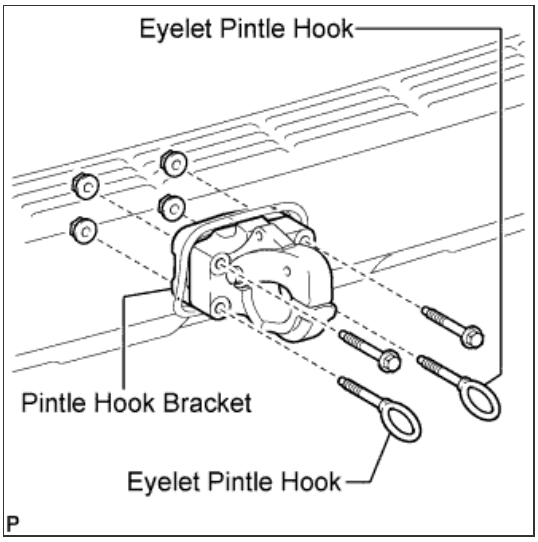
19. INSTALL PINTLE HOOK ASSEMBLY

a. Install the pintle hook assembl and pintle hook bracket with the 2 bolts, 2 e elet pintle hooks and 4 nuts.

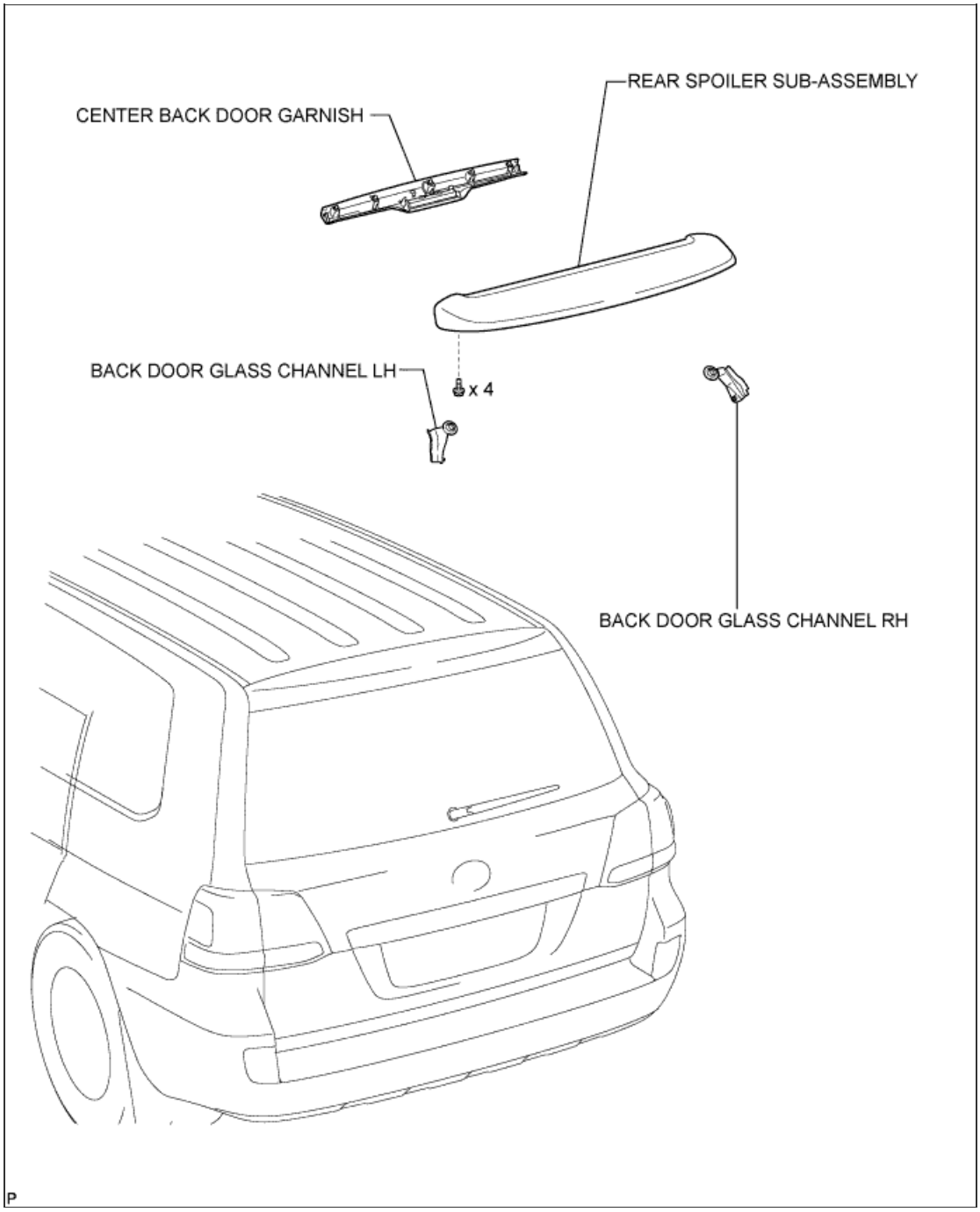
Torque:

for n ŧ
65 N*m{ 663 kgf*cm , 48 ft.*lbf }

b. For vehicles with a spare installed to the underbod install the spare tire.



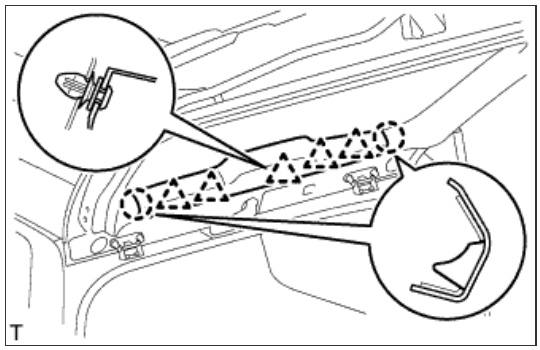
for Preparation Click here



for Preparation Click here

1. REMOVE CENTER BACK DOOR GARNISH

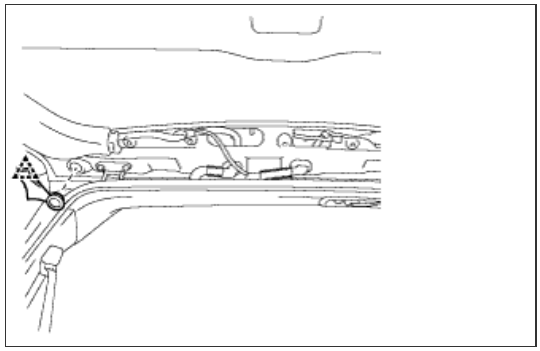
a. Detach the 5 clips and 2 claws, and remove the back door garnish.



2. REMOVE BACK DOOR GLASS CHANNEL LH

a. Using a clip remover, remove the clip.

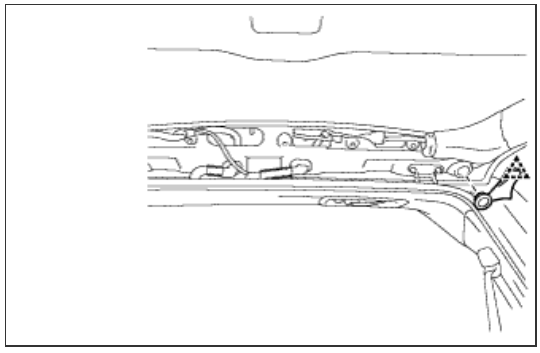
b. Remove the back door glass channel LH.



3. REMOVE BACK DOOR GLASS CHANNEL RH

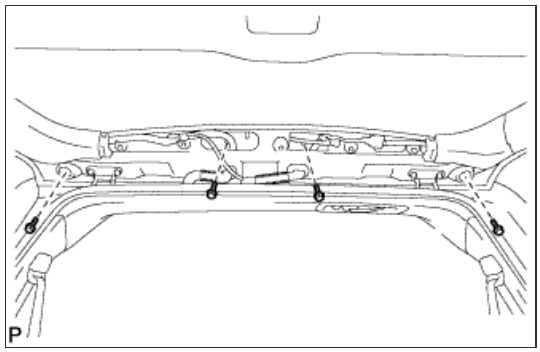
a. Using a clip remover, remove the clip.

b. Remove the back door glass channel RH.

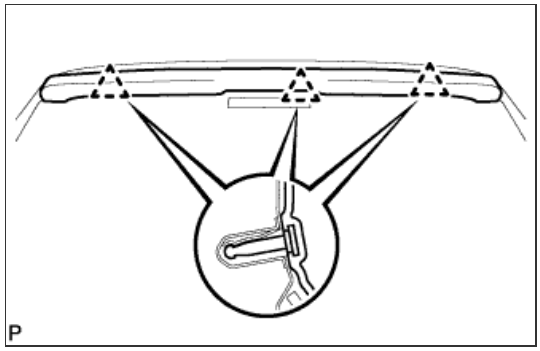


. REMOVE REAR SPOILER SUB ASSEMBLY

a. Remove the 4 bolts.



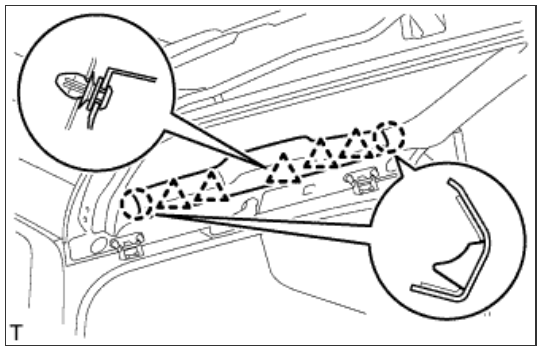
b. Detach the 3 clips and remove the rear spoiler.



for Preparation Click here

1. REMOVE CENTER BACK DOOR GARNISH

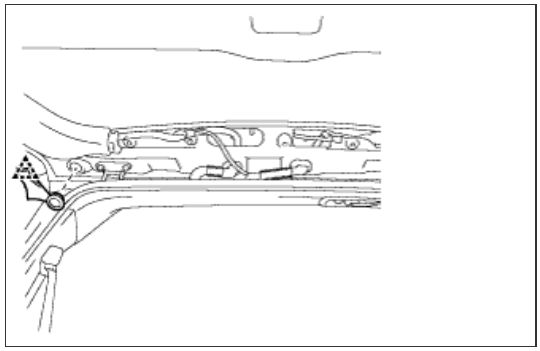
a. Detach the 5 clips and 2 claws, and remove the back door garnish.



2. REMOVE BACK DOOR GLASS CHANNEL LH

a. Using a clip remover, remove the clip.

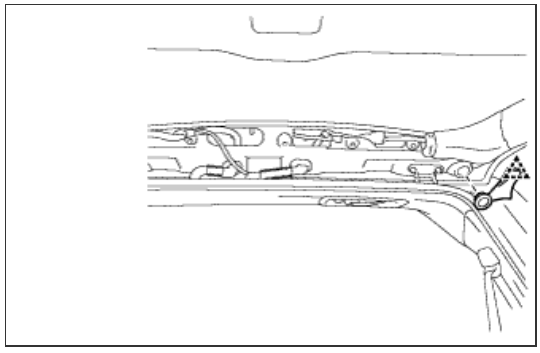
b. Remove the back door glass channel LH.



3. REMOVE BACK DOOR GLASS CHANNEL RH

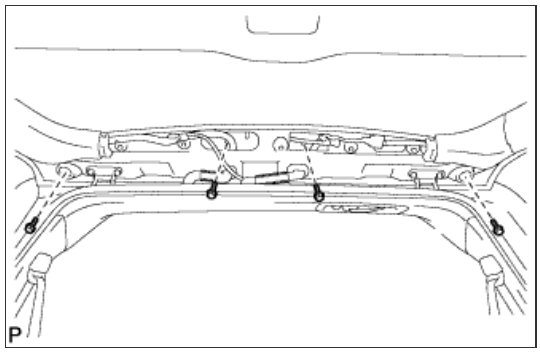
a. Using a clip remover, remove the clip.

b. Remove the back door glass channel RH.

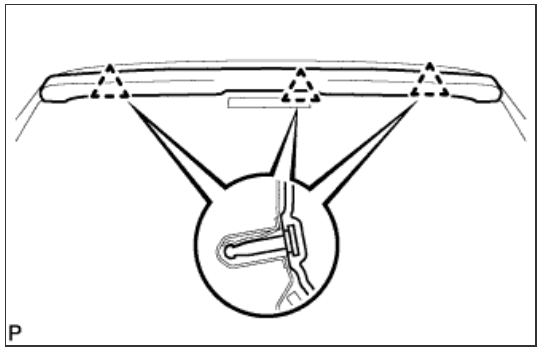


. REMOVE REAR SPOILER SUB ASSEMBLY

a. Remove the 4 bolts.



b. Detach the 3 clips and remove the rear spoiler.



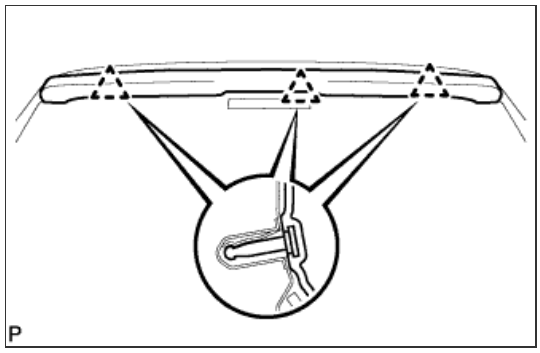
for Preparation Click here

HINT:

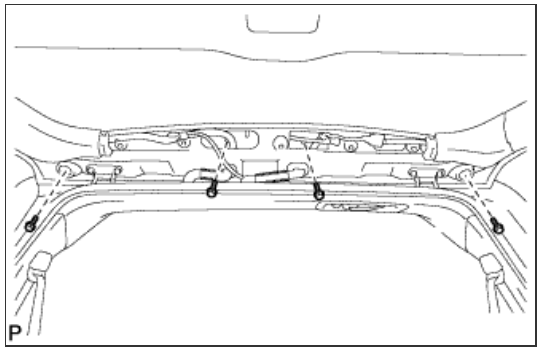
A bolt without a torque specification is shown in the standard bolt chart (Click here).

1. INSTALL REAR SPOILER SUB ASSEMBLY

a. Attach the 3 clips to install the rear spoiler.

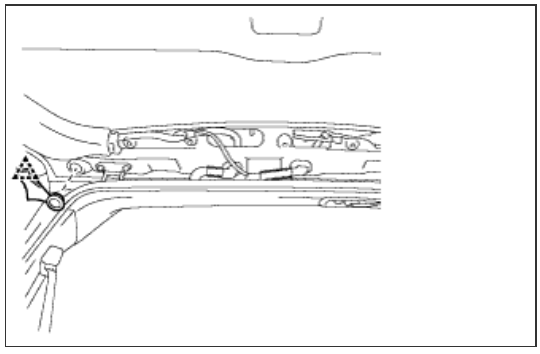


b. Install the 4 bolts.



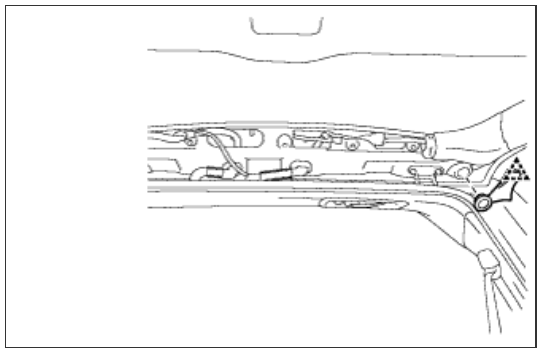
2. INSTALL BACK DOOR GLASS CHANNEL LH

a. Attach the clip and install the back door glass channel.



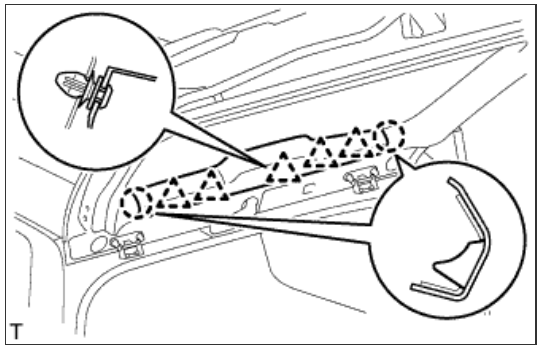
3. INSTALL BACK DOOR GLASS CHANNEL RH

a. Attach the clip and install the back door glass channel.



4. INSTALL CENTER BACK DOOR GARNISH

a. Attach the 5 clips and 2 claws to install the back door garnish.



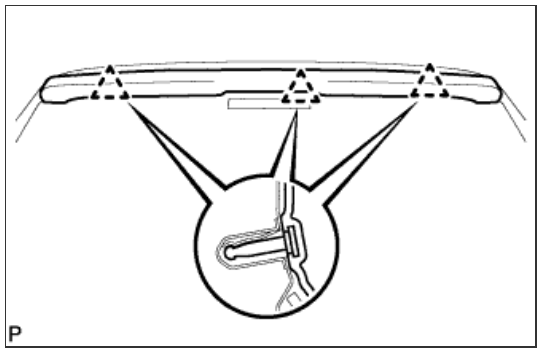
for Preparation Click here

HINT:

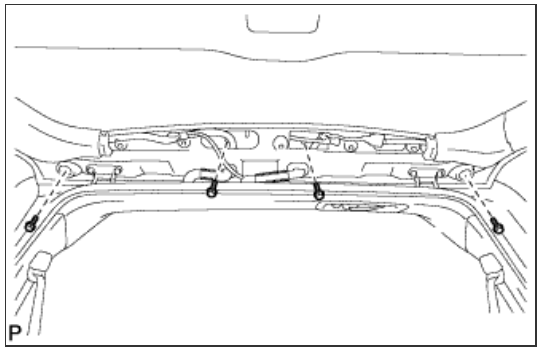
A bolt without a torque specification is shown in the standard bolt chart (Click here).

1. INSTALL REAR SPOILER SUB ASSEMBLY

a. Attach the 3 clips to install the rear spoiler.

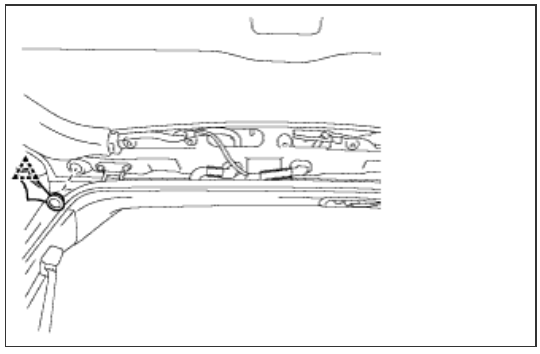


b. Install the 4 bolts.



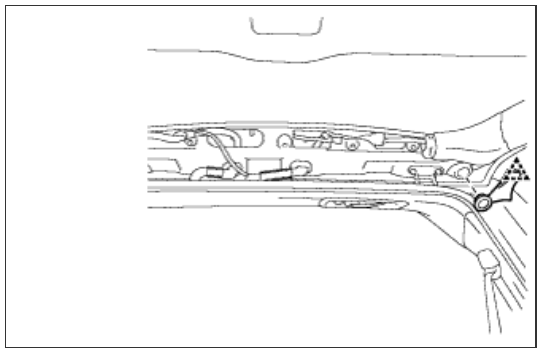
2. INSTALL BACK DOOR GLASS CHANNEL LH

a. Attach the clip and install the back door glass channel.



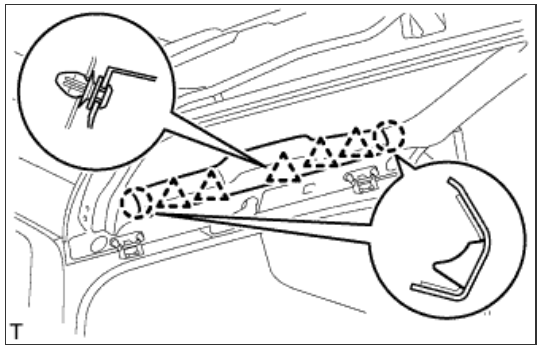
3. INSTALL BACK DOOR GLASS CHANNEL RH

a. Attach the clip and install the back door glass channel.

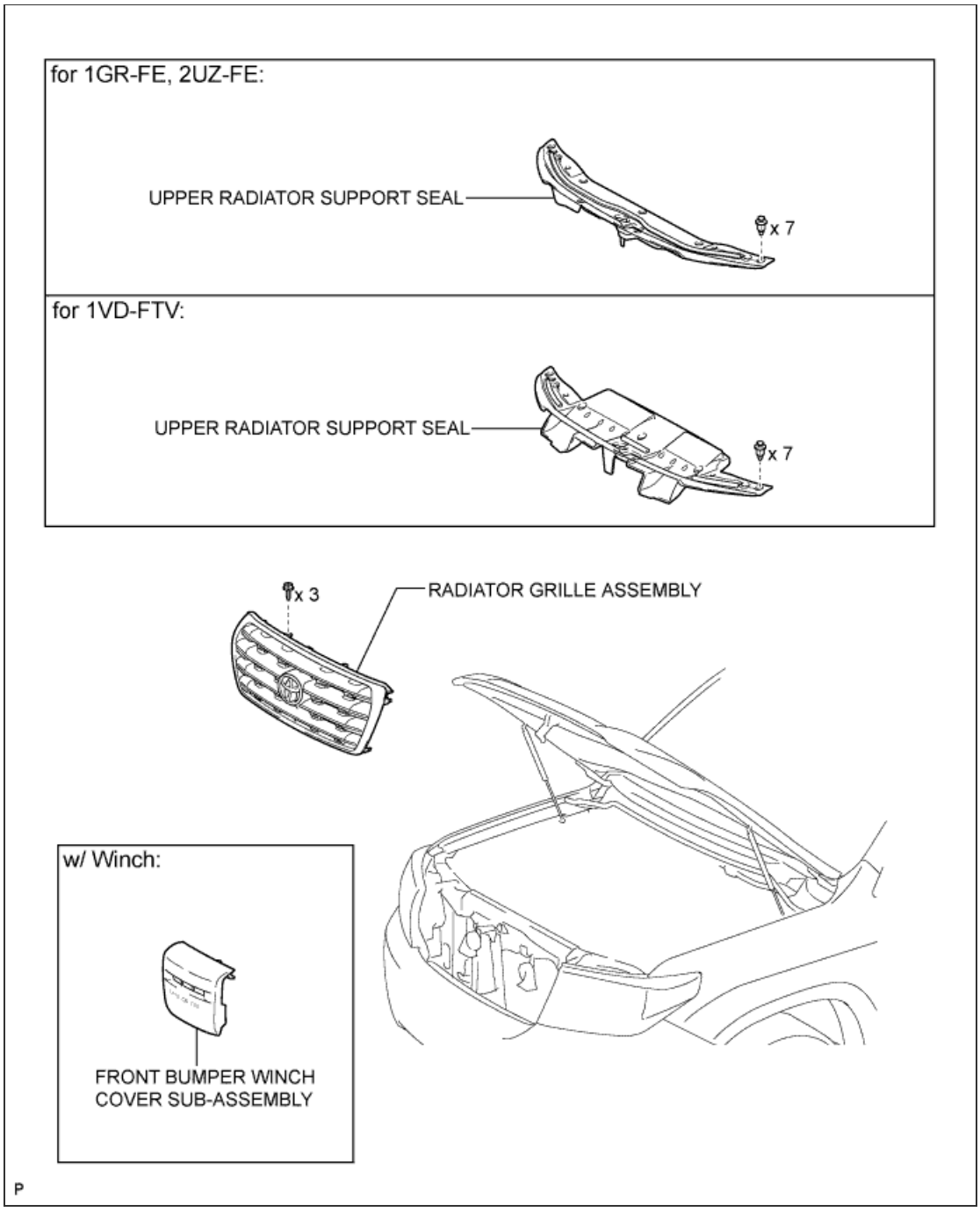


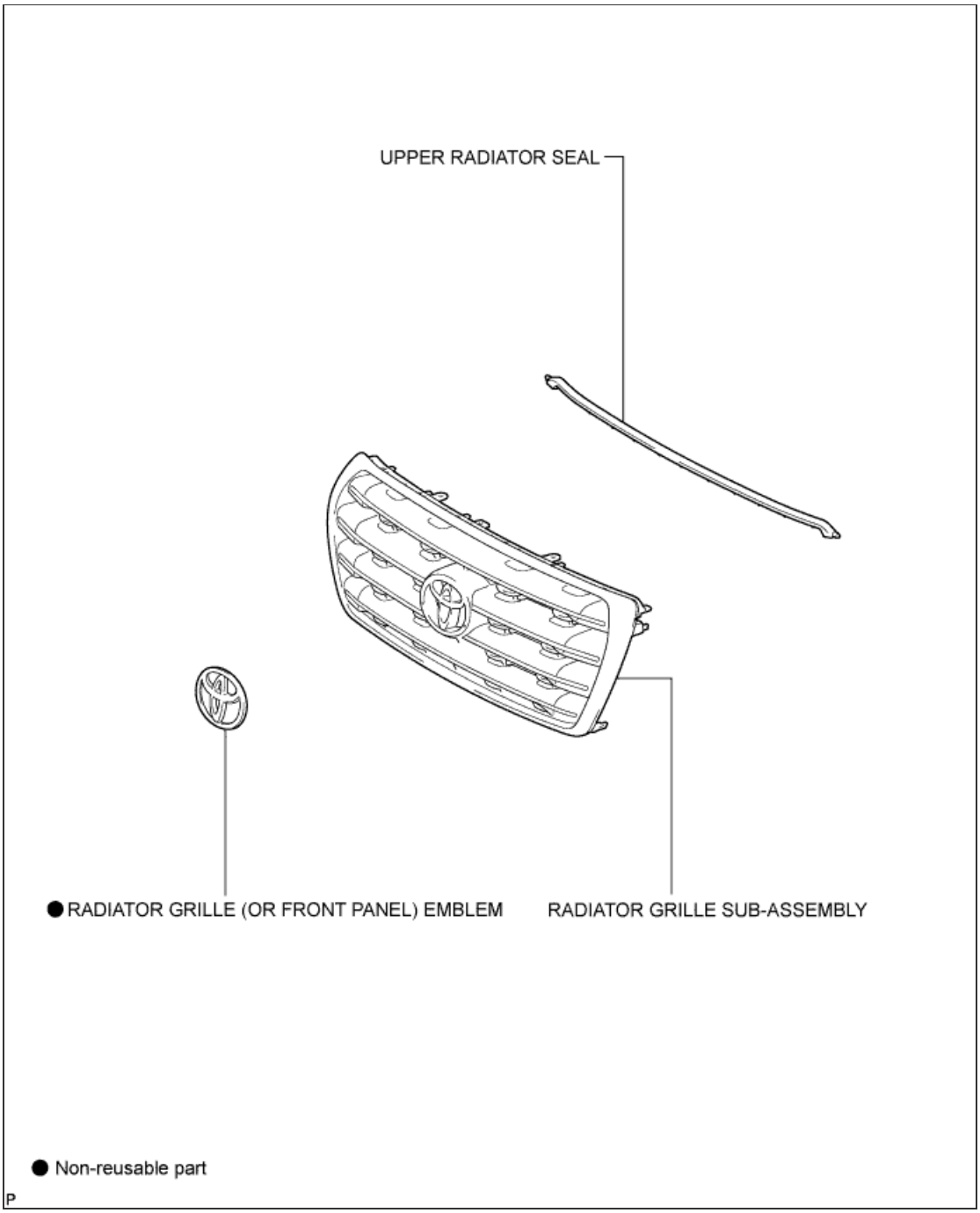
4. INSTALL CENTER BACK DOOR GARNISH

a. Attach the 5 clips and 2 claws to install the back door garnish.

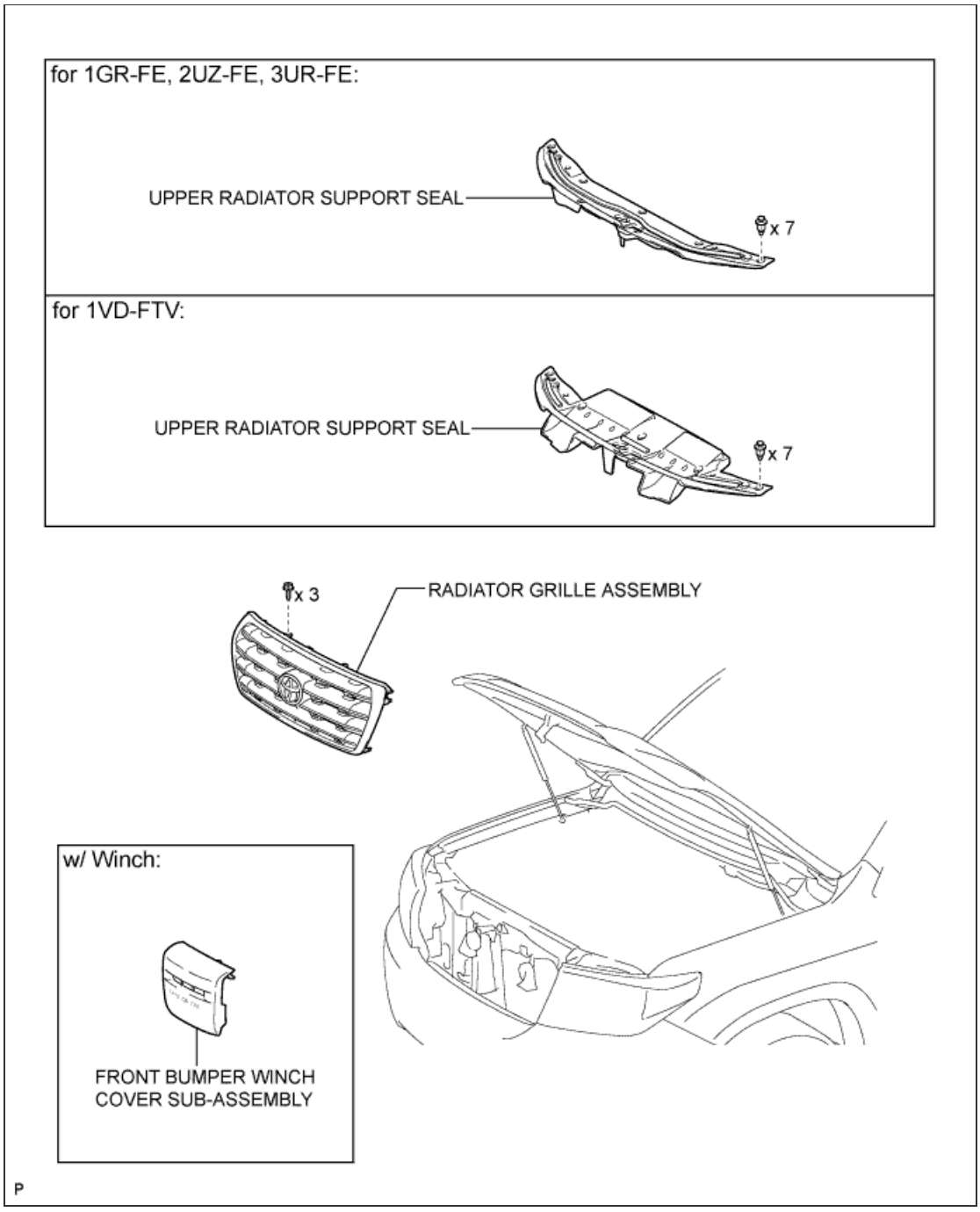


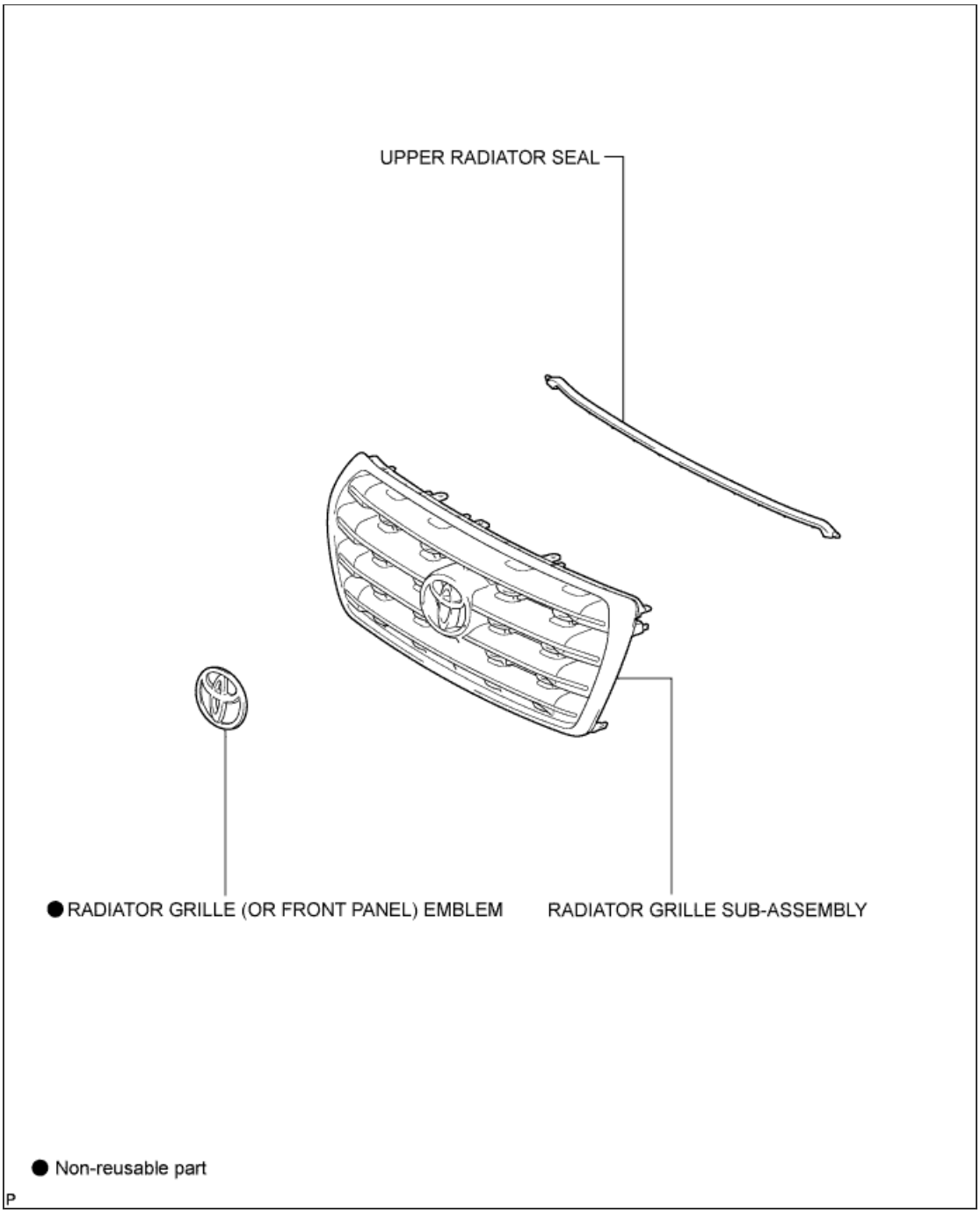
for Preparation Click here




UPPER RADIATOR SEAL
● RADIATOR GRILLE (OR FRONT PANEL) EMBLEM
RADIATOR GRILLE SUB-ASSEMBLY
● Non-reusable part
P

for Preparation Click here

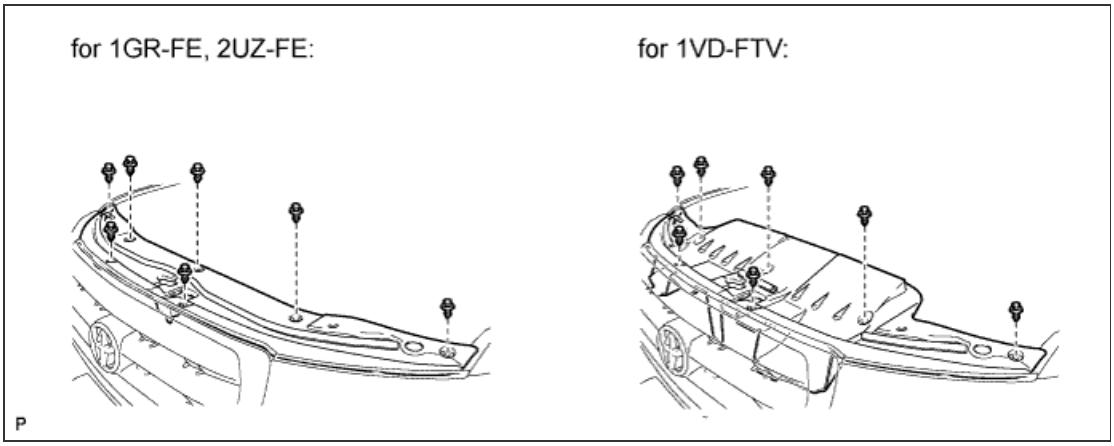



UPPER RADIATOR SEAL
● RADIATOR GRILLE (OR FRONT PANEL) EMBLEM
RADIATOR GRILLE SUB-ASSEMBLY
● Non-reusable part
P

for Preparation Click here

1. REMOVE UPPER RADIATOR SUPPORT SEAL

a. Remove the 7 clips and radiator support seal.



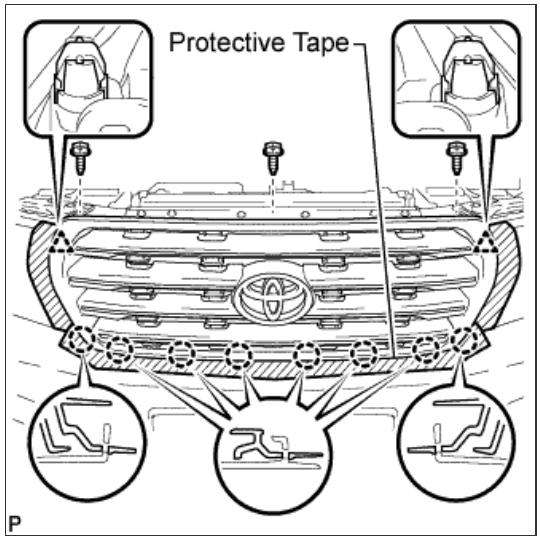
2. REMOVE FRONT BUMPER WINCH COVER SUB-ASSEMBLY (w/ Winch)

3. REMOVE RADIATOR GRILLE ASSEMBLY

a. Put protective tape around the radiator grille.

b. Remove the 3 screws.

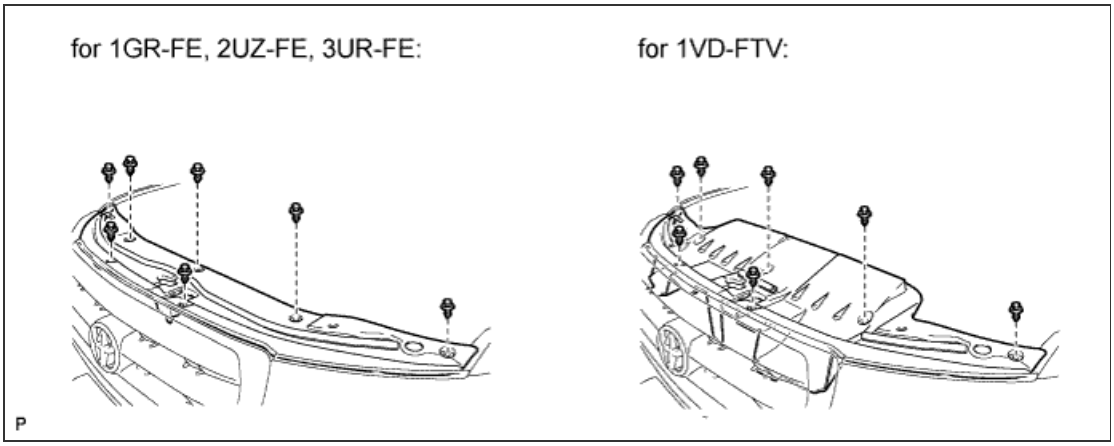
c. Detach the 2 clips and 8 claws, and remove the radiator grille.



for Preparation Click here

1. REMOVE UPPER RADIATOR SUPPORT SEAL

a. Remove the 7 clips and radiator support seal.



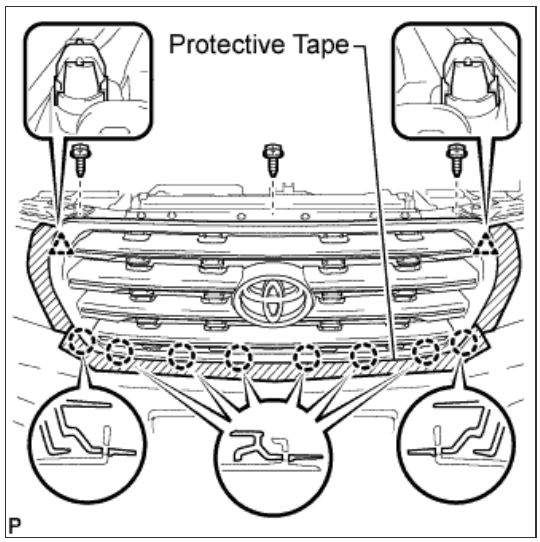
2. REMOVE FRONT BUMPER WINCH COVER SUB-ASSEMBLY (w/ Winch)

3. REMOVE RADIATOR GRILLE ASSEMBLY

a. Put protective tape around the radiator grille.

b. Remove the 3 screws.

c. Detach the 2 clips and 8 claws, and remove the radiator grille.



for Preparation Click here

HINT:

When removing the emblem, heat the radiator grille and emblem using a heat light.

Standard Heating Temperature:

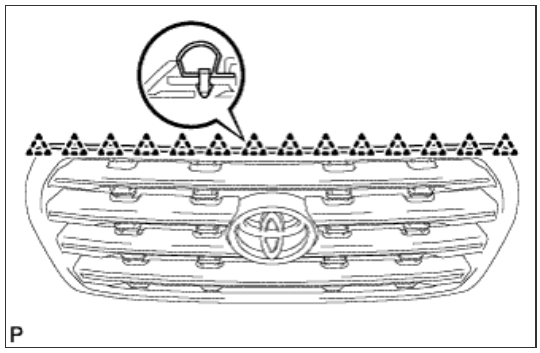
Item	Temperature
Radiator grille	20 to 30°C (68 to 86°F)
Emblem	20 to 30°C (68 to 86°F)

NOTICE:

Do not heat the radiator grille and emblem excessively.

1. REMOVE UPPER RADIATOR SEAL

a. Detach the 14 clips and remove the radiator seal.



2. REMOVE RADIATOR GRILLE (OR FRONT PANEL) EMBLEM

a. Put protective tape around the emblem.

b. Insert a piano wire between the radiator grille and emblem.

HINT:

Be careful of the boss position.

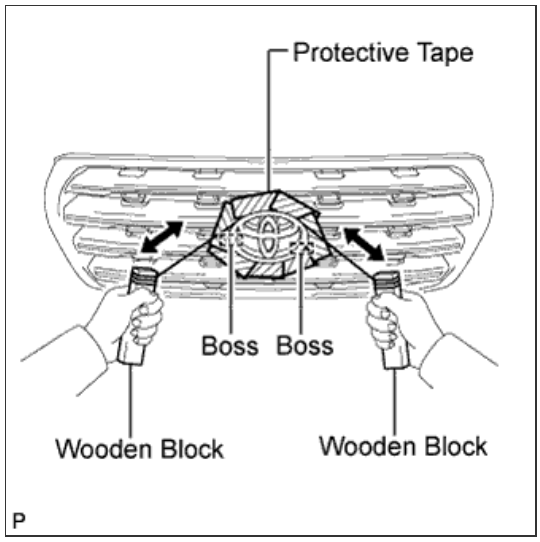
c. Tie objects that can serve as handles (for example, wooden blocks) to both wire ends.

d. Pull the piano wire and scrape off the double-sided tape that holds the emblem to the radiator grille.

NOTICE:

Be careful not to damage the radiator grille.

e. Remove the emblem.



for Preparation Click here

HINT:

When installing the emblem, heat the radiator grille and emblem using a heat light.

Standard Heating Temperature:

Item	Temperature
Radiator grille	20 to 30°C (68 to 86°F)
Emblem	20 to 30°C (68 to 86°F)

NOTICE:

Do not heat the radiator grille and emblem excessively.

1. INSTALL RADIATOR GRILLE (OR FRONT PANEL) EMBLEM

a. Clean the radiator grille surface.

i. Using a heat light, heat the radiator grille surface.

ii. Remove the double-sided tape from the radiator grille.

iii. Wipe off any tape adhesive residue with cleaner.

b. Install a new emblem.

i. Using a heat light, heat the radiator grille and a new emblem.

ii. Remove the peeling paper from the face of the emblem.

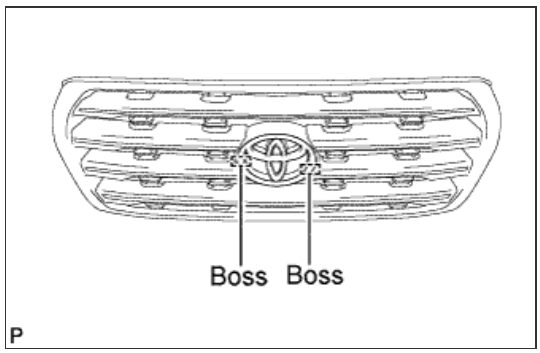
HINT:

After removing the peeling paper, keep the exposed adhesive free from foreign matter.

iii. Align the boss positions and install the emblem.

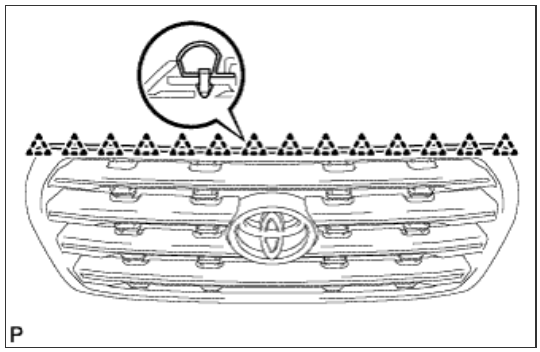
HINT:

Press the emblem firmly to install it.



2. INSTALL UPPER RADIATOR SEAL

a. Attach the 14 clips to install the radiator seal.

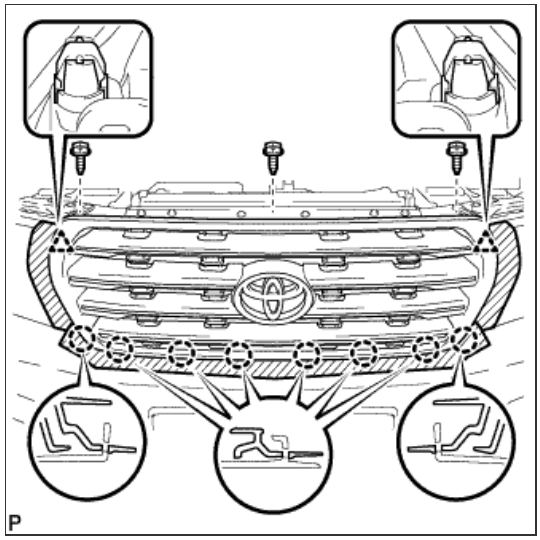

P

for Preparation Click here

1. INSTALL RADIATOR GRILLE ASSEMBL

a. Attach the 2 clips and 8 claws to install the radiator grille.

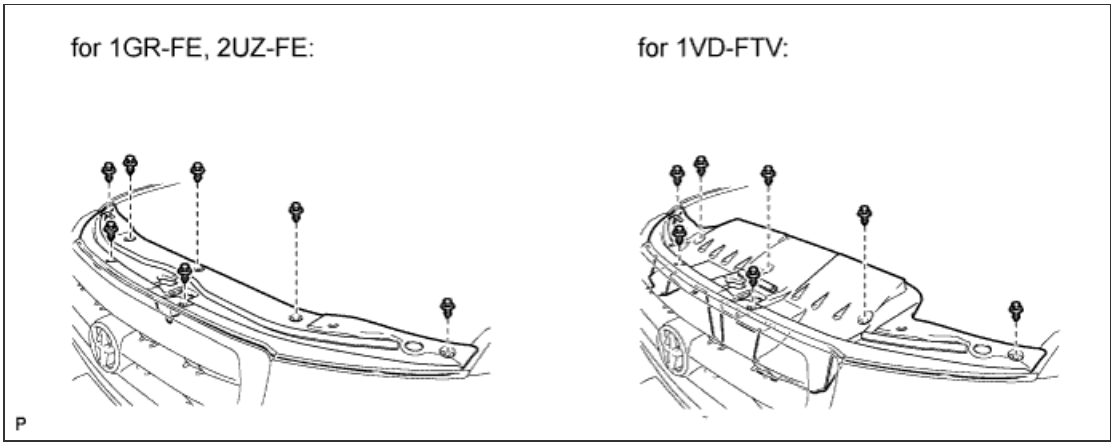
b. Install the 3 screws.



2. INSTALL FRONT BUMPER INCH COVER SUB ASSEMBL inch)

3. INSTALL UPPER RADIATOR SUPPORT SEAL

a. Install the radiator support seal with the 7 clips.

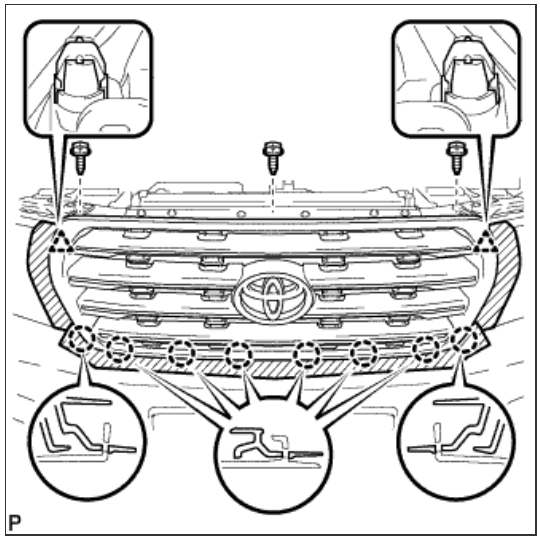


for Preparation Click here

1. INSTALL RADIATOR GRILLE ASSEMBL

a. Attach the 2 clips and 8 claws to install the radiator grille.

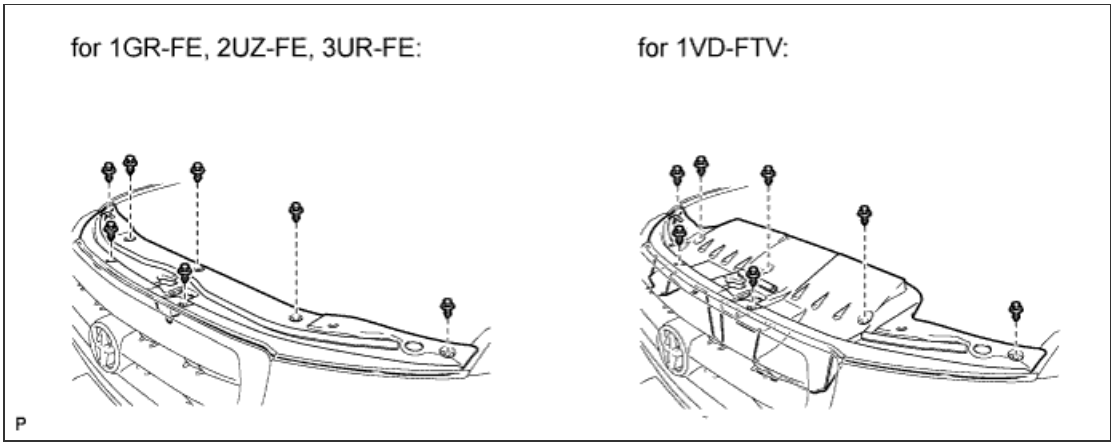
b. Install the 3 screws.



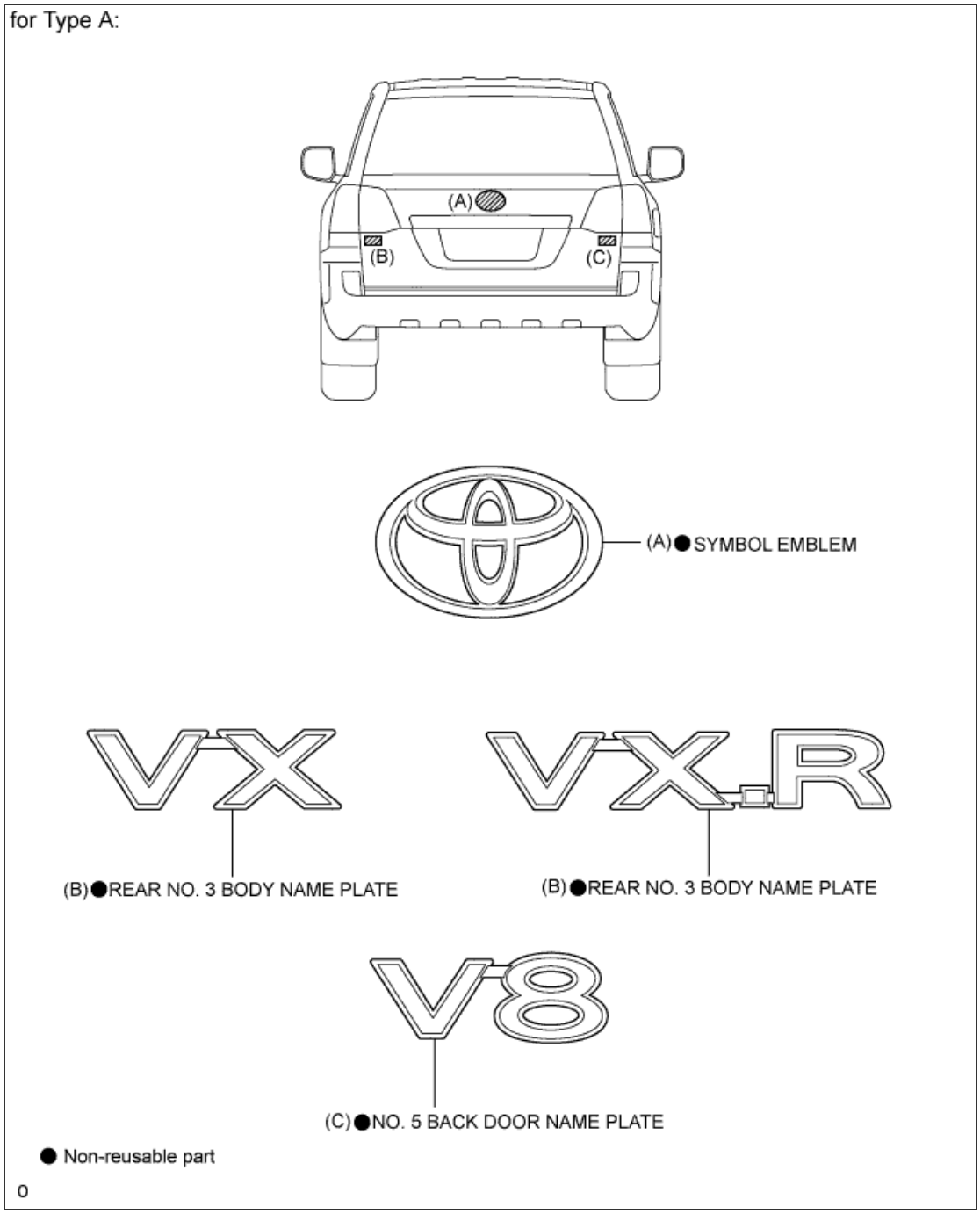
2. INSTALL FRONT BUMPER INCH COVER SUB ASSEMBL inch)

3. INSTALL UPPER RADIATOR SUPPORT SEAL

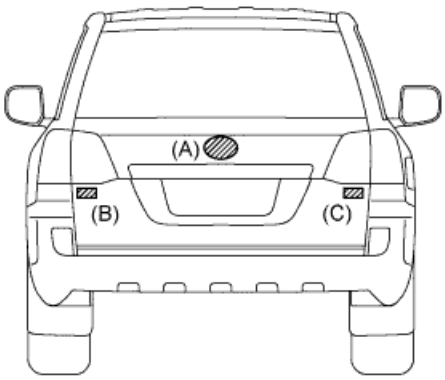
a. Install the radiator support seal with the 7 clips.

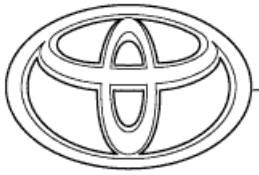


for Preparation Click here



for Type B:





(A) ● SYMBOL EMBLEM



(B) ● REAR NO. 3 BODY NAME PLATE



(B) ● REAR NO. 3 BODY NAME PLATE

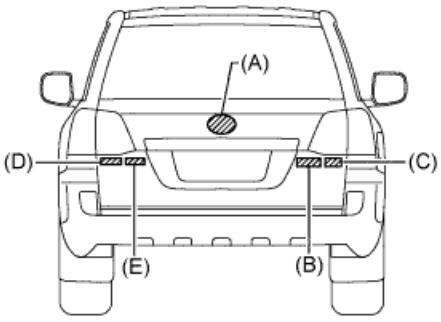


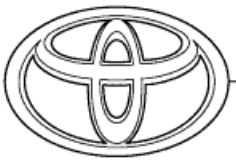
(C) ● NO. 5 BACK DOOR NAME PLATE

● Non-reusable part

0

for Type C:





(A) ● SYMBOL EMBLEM

(D) ● BACK DOOR NAME PLATE

TOYOTA

一汽丰田

(E) ● NO. 6 LUGGAGE COMPARTMENT DOOR NAME PLATE

VX

(B) ● REAR NO. 3 BODY NAME PLATE

GX

(B) ● REAR NO. 3 BODY NAME PLATE

VX.R

(B) ● REAR NO. 3 BODY NAME PLATE

GX.R

(B) ● REAR NO. 3 BODY NAME PLATE

(C) ● NO. 5 BACK DOOR NAME PLATE

V8

V6

(C) ● NO. 5 BACK DOOR NAME PLATE

● Non-reusable part

o

for Preparation Click here

HINT:

When removing the emblem and name plate, heat the vehicle body, emblem and name plate using a heat light.

Standard Heating Temperature:

Item	emperature
ehicle dy	4 to 6 (1 to 14
mblem	2 to 3 (6 to
ame Plate	2 to 3 (6 to

NOTICE:

ot heat the vehicle body, emblem and name plate excessively.

1. REMOVE SYMBOL EMBLEM

a. Put protective tape around the emblem.

b. Insert a piano re bet een the vehicle body and emblem.

HINT:

e care ul o the boss position.

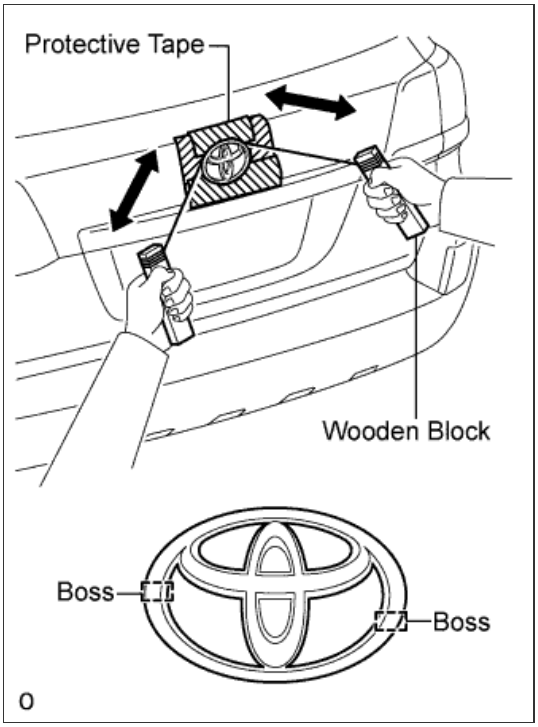
c. i ob ects that can serve as handles (oexample, oden bloc s) to both re ends.

d. Pull the piano re and scrape o the double sided tape that holds the emblem to the vehicle body.

NOTICE:

e care ul not to damage the vehicle body.

e. Remove the emblem.



2. REMOVE REAR NO. 3 BODY NAME PLATE

a. Put protective tape around the rear body name plate.

b. Insert a piano re bet een the vehicle body and rear body name plate.

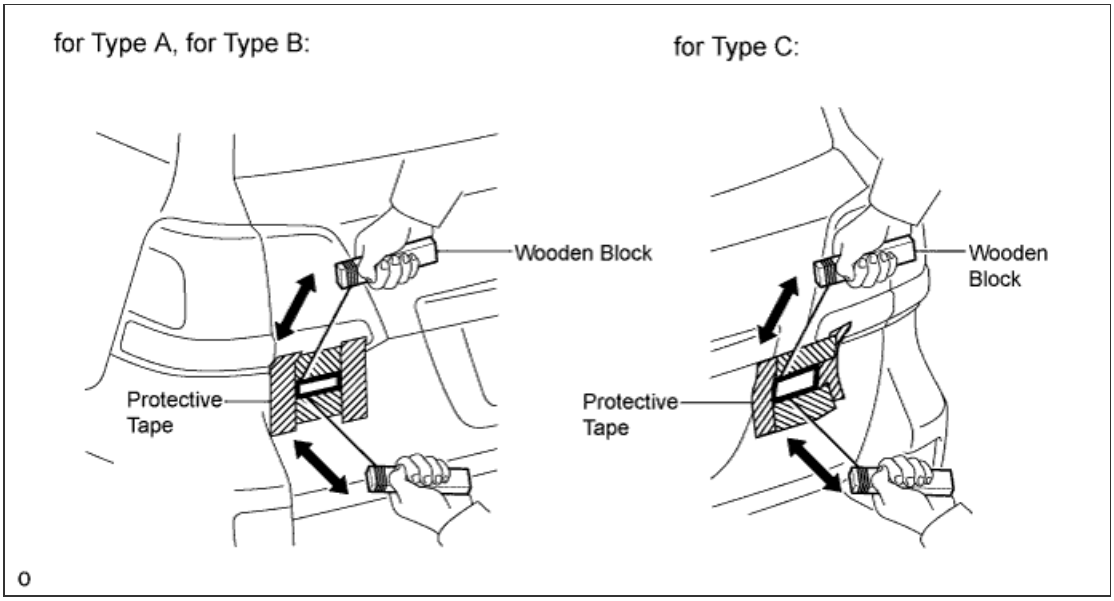
c. i ob ects that can serve as handles (oexample, oden bloc s) to both re ends.

d. Pull the piano re and scrape o the double sided tape that holds the rear body name plate to the vehicle body.

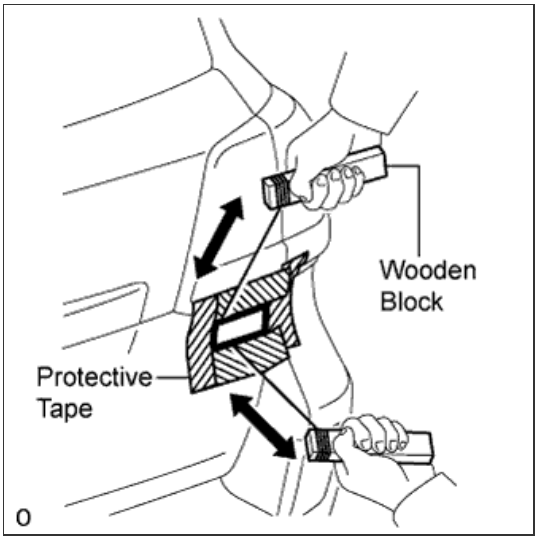
NOTICE:

e care ul not to damage the vehicle body.

e. Remove the rear body name plate.



3. REMOVE NO. 5 BACK DOOR NAME PLATE



a. Put protective tape around the bac door name plate.

b. Insert a piano re bet een the vehicle body and bac door name plate.

c. i ob ects that can serve as handles (oexample, oden bloc s) to both re ends.

d. Pull the piano re and scrape o the double sided tape that holds the bac door name plate to the vehicle body.

NOTICE:

e care ul not to damage the vehicle body.

e. Remove the bac door name plate.

4. REMOVE BACK DOOR NAME PLATE

a. Put protective tape around the rear body name plate.

b. Insert a piano re bet een the vehicle body and rear body name plate.

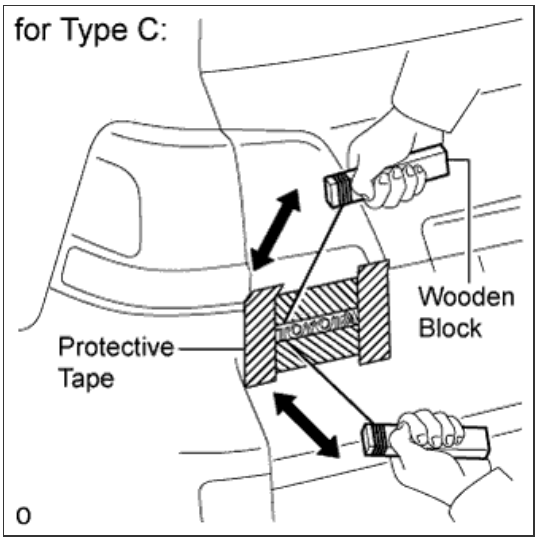
c. i ob ects that can serve as handles (oexample, oden bloc s) to both re ends.

d. Pull the piano re and scrape o the double sided tape that holds the rear body name plate to the vehicle body.

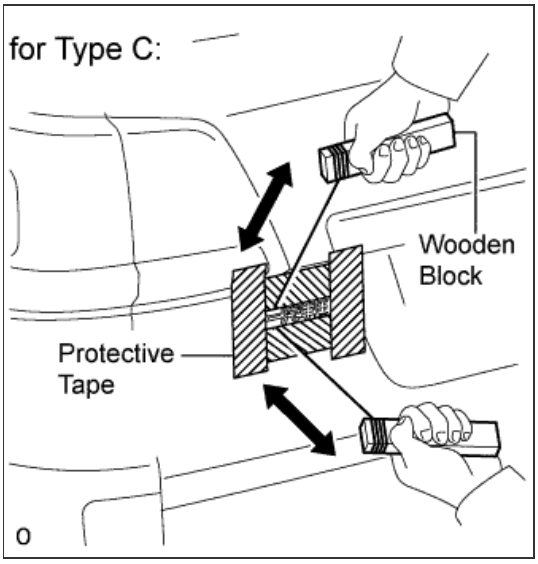
NOTICE:

e care ul not to damage the vehicle body.

e. Remove the rear body name plate.



5. REMOVE NO. 6 LUGGAGE COMPARTMENT DOOR NAME PLATE



a. Put protective tape around the rear body name plate.

b. Insert a piano re bet een the vehicle body and rear body name plate.

c. i ob ects that can serve as handles (example, oden bloc s) to both re ends.

d. Pull the piano re and scrape o the double sided tape that holds the rear body name plate to the vehicle body.

NOTICE:

e care ul not to damage the vehicle body.

e. Remove the rear body name plate.

for Preparation Click here

HINT:

When installing the emblem and name plate, heat the vehicle body, emblem and name plate using a heat light.

Standard Heating Temperature:

Item	Tempe atu e
ehicle ody	4 to 6 (1 to 14
mblem	2 to 3 (6 to
ame Plate	2 to 3 (6 to

NOTICE:

o not heat the vehicle body, emblem and name plate excessively.

1. INSTALL SYMBOL EMBLEM

a. Clean the vehicle body su ace.

i. sing a heat light, heat the vehicle body su ace.

ii. Remove the double-sided tape f om the vehicle body.

iii. Wipe off any tape adhesive esidue ith cleane .

b. Install a ne emblem.

i. sing a heat light, heat the vehicle body and a ne emblem.

ii. Remove the peeling pape f om the face of the emblem.

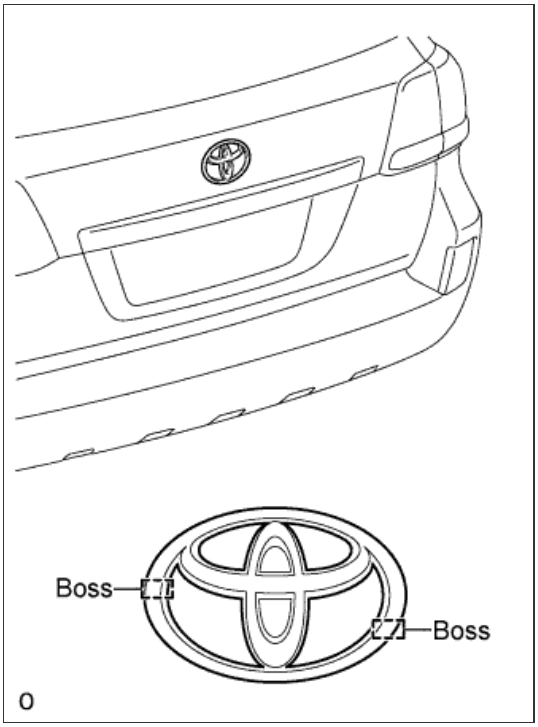
HINT:

te emoving the peeling pape , keep the exposed adhesive f ee f om fo eign matte .

iii. lign the boss positions and install the emblem.

HINT:

P ess the emblem fi mly to install it.



2. INSTALL REAR NO. 3 BODY NAME PLATE

a. Clean the vehicle body su ace.

i. sing a heat light, heat the vehicle body su ace.

ii. Remove the double-sided tape f om the vehicle body.

iii. Wipe off any tape adhesive esidue ith cleane .

b. Install a ne ea body name plate.

i. sing a heat light, heat the vehicle body and a ne ea body name plate.

ii. Remove the peeling pape f om the face of the ea body name plate.

HINT:

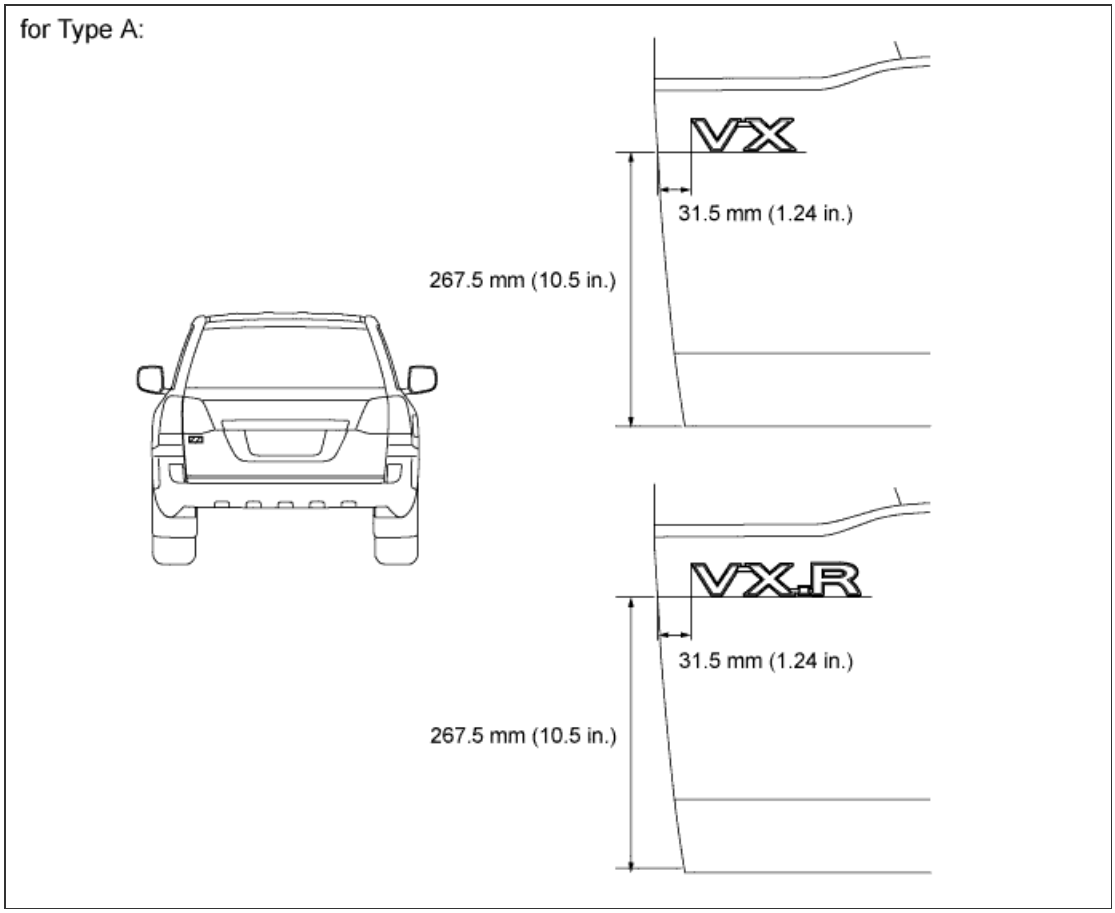
te emoving the peeling pape , keep the exposed adhesive f ee f om fo eign matte .

iii. fo Type

Install the ea body name plate in the position sho n in the illust ation.

HINT:

P ess the ea body name plate fi mly to install it.

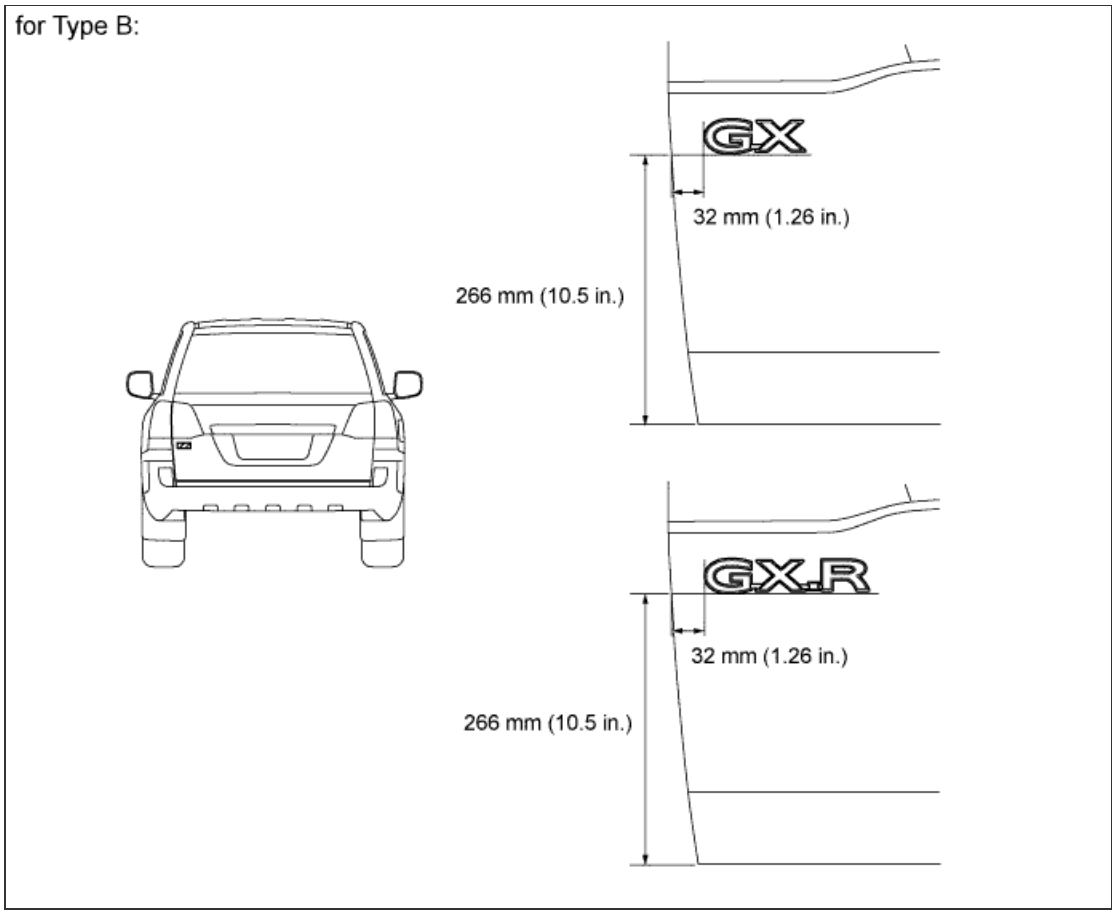


iv. fo Type

Install the ea body name plate in the position sho n in the illust ation.

HINT:

P ess the ea body name plate fi mly to install it.

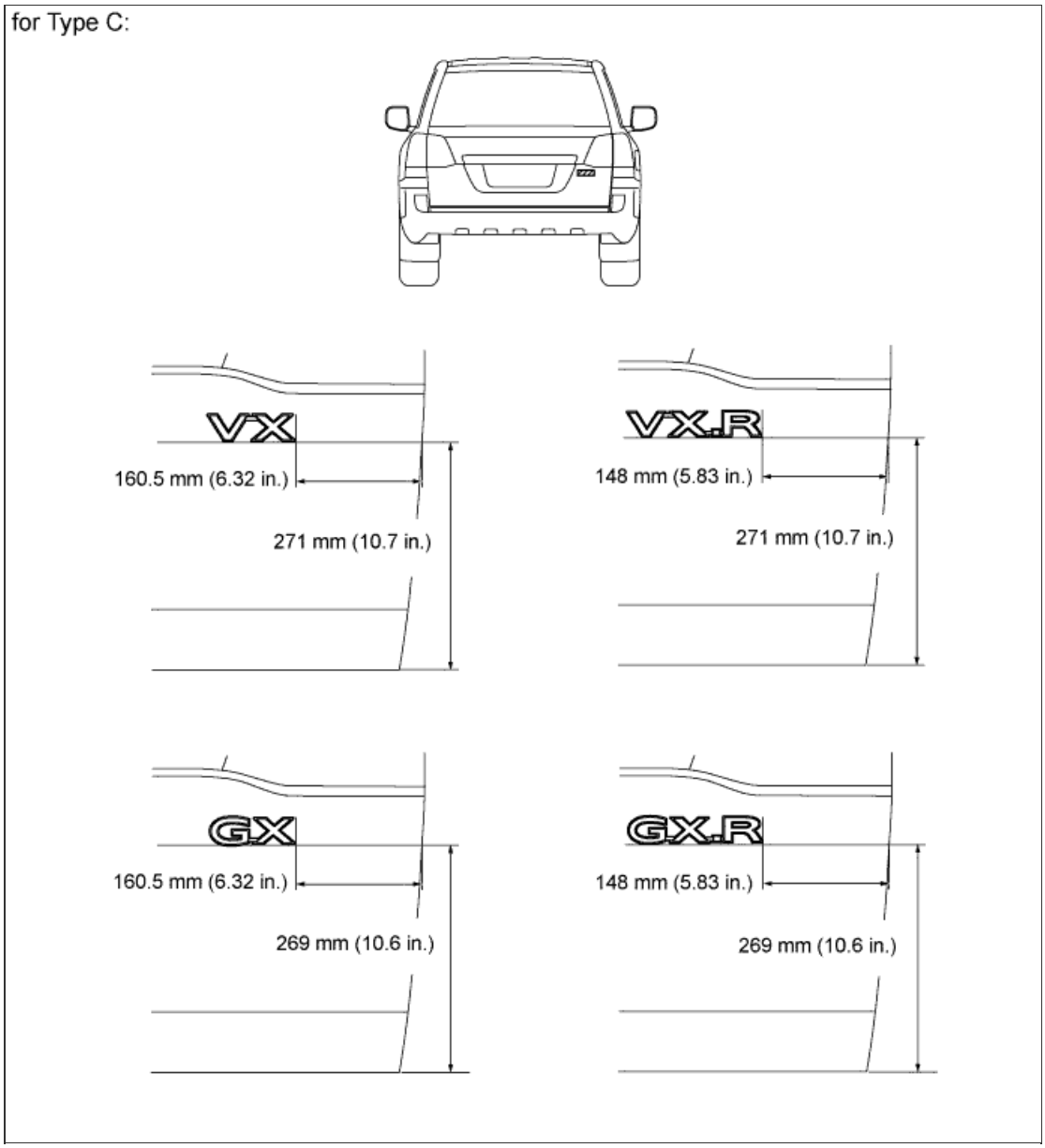


v. fo Type C:
Install the ea body name plate in the position sho n in the illust ation.

HINT:

P ess the ea body name plate fi mly to install it.

for Type C:



3. INSTALL NO. 5 BACK DOOR NAME PLATE

a. Clean the vehicle body su ace.

i. sing a heat light, heat the vehicle body su ace.

ii. Remove the double-sided tape f om the vehicle body.

iii. Wipe off any tape adhesive esidue ith cleane .

b. Install a ne back doo name plate.

i. sing a heat light, heat the vehicle body and a ne back doo name plate.

ii. Remove the peeling pape f om the face of the back doo name plate.

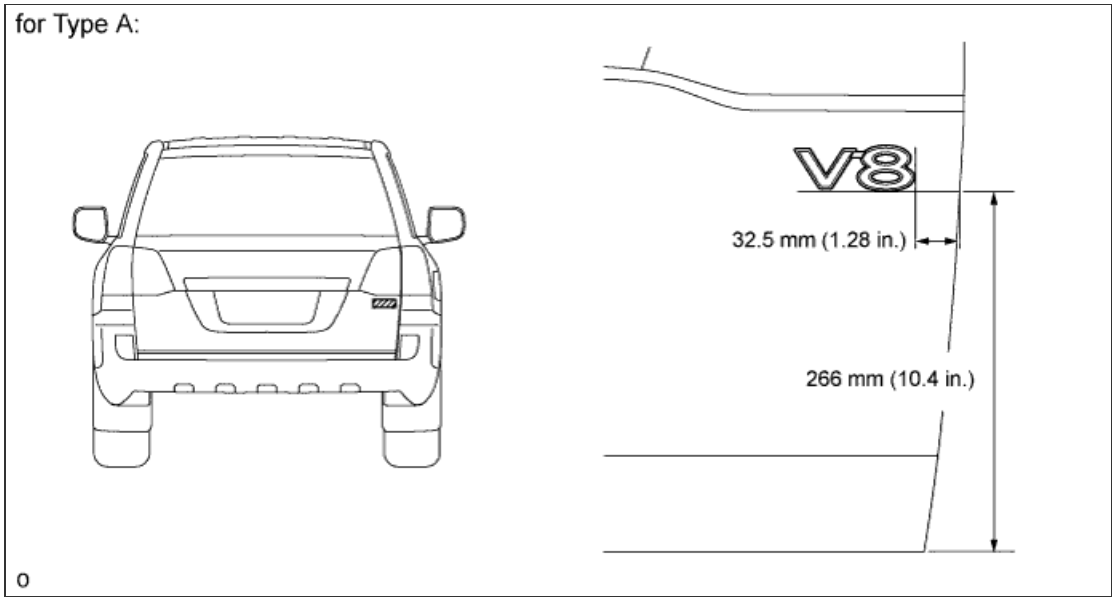
HINT:

te emoving the peeling pape , keep the exposed adhesive f ee f om fo eign matte .

iii. fo Type
Install the back doo name plate in the position sho n in the illust ation.

HINT:

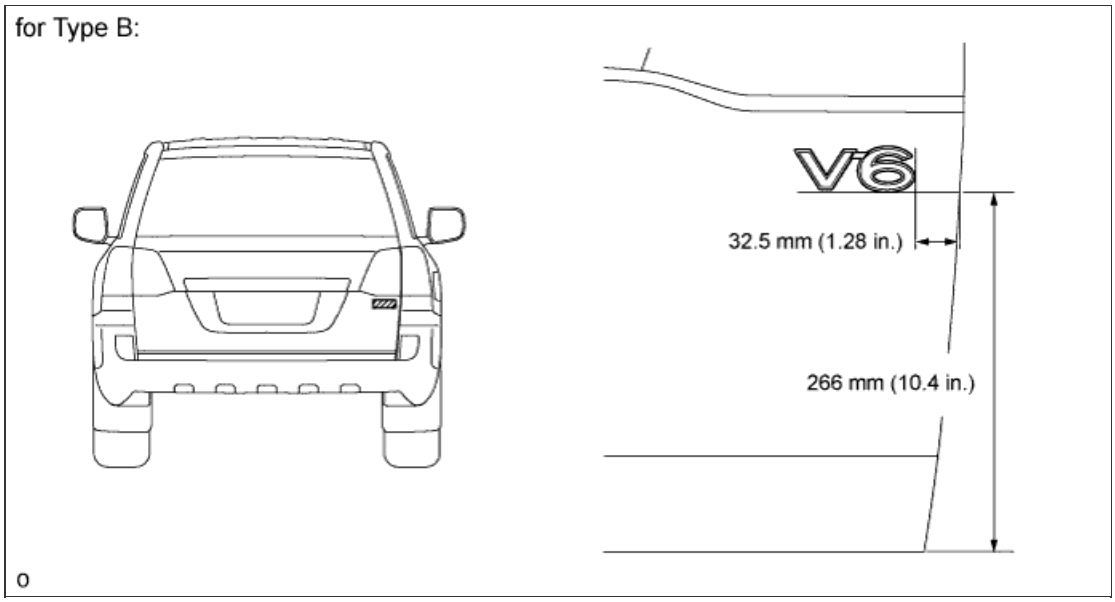
P ess the ea body name plate fi mly to install it.



iv. fo Type
Install the back doo name plate in the position sho n in the illust ation.

HINT:

P ess the ea body name plate fi mly to install it.

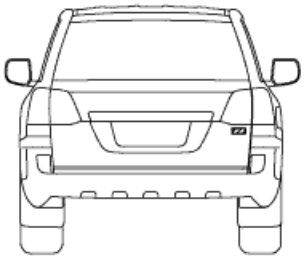


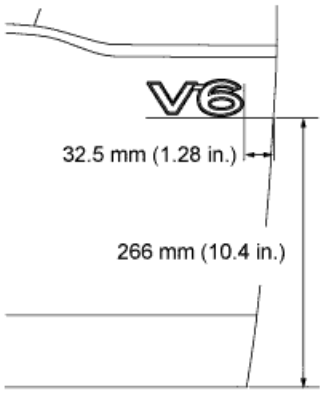
v. fo Type C:
Install the back doo name plate in the position sho n in the illust ation.

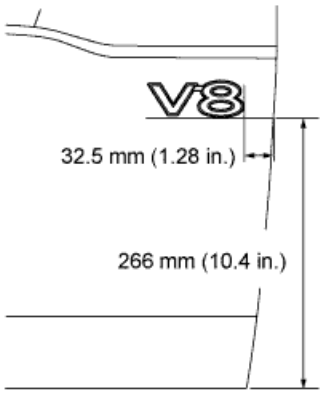
HINT:

P ess the ea body name plate fi mly to install it.

for Type C:







4. INSTALL BACK DOOR NAME PLATE

a. Clean the vehicle body su ace.

i. sing a heat light, heat the vehicle body su ace.

ii. Remove the double-sided tape f om the vehicle body.

iii. Wipe off any tape adhesive esidue ith cleane .

b. Install a ne ea body name plate.

i. sing a heat light, heat the vehicle body and a ne ea body name plate.

ii. Remove the peeling pape f om the face of the ea body name plate.

HINT:

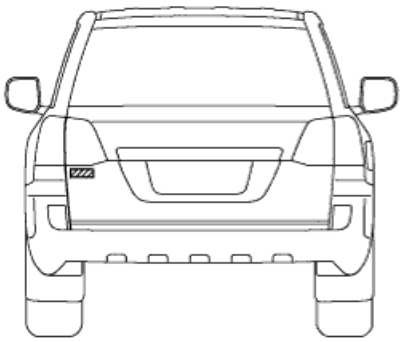
te emoving the peeling pape , keep the exposed adhesive f ee f om fo eign matte .

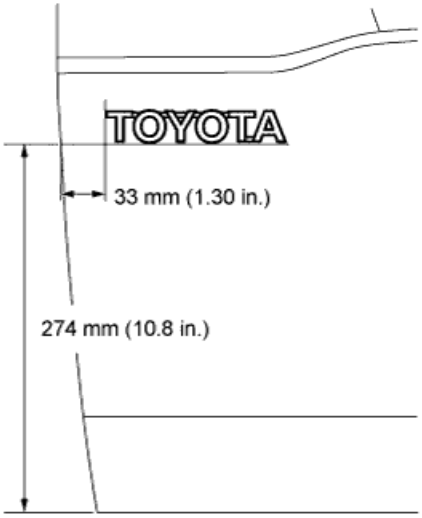
iii. Install the ea body name plate in the position sho n in the illust ation.

HINT:

P ess the ea body name plate fi mly to install it.

for Type C:





o

5. INSTALL NO. 6 LUGGAGE COMPARTMENT DOOR NAME PLATE

a. Clean the vehicle body su ace.

i. sing a heat light, heat the vehicle body su ace.

ii. Remove the double-sided tape f om the vehicle body.

iii. Wipe off any tape adhesive esidue ith cleane .

b. Install a ne ea body name plate.

i. sing a heat light, heat the vehicle body and a ne ea body name plate.

ii. Remove the peeling pape f om the face of the ea body name plate.

HINT:

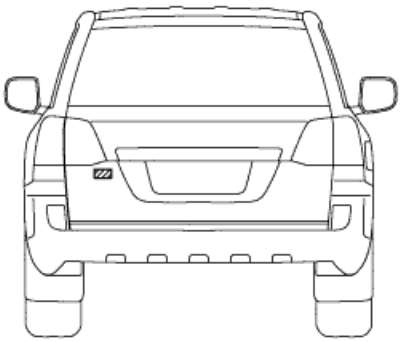
te emoving the peeling pape , keep the exposed adhesive f ee f om fo eign matte .

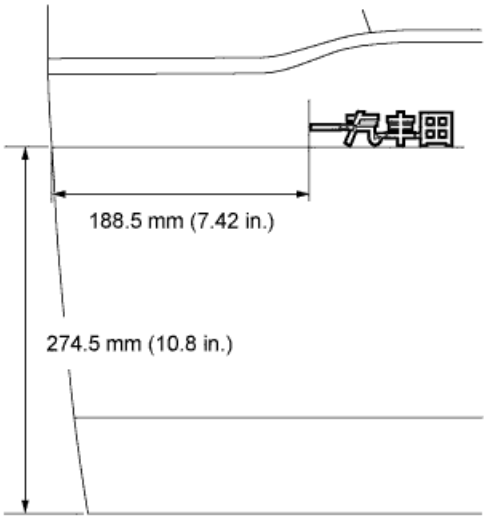
iii. Install the ea body name plate in the position sho n in the illust ation.

HINT:

P ess the ea body name plate fi mly to install it.

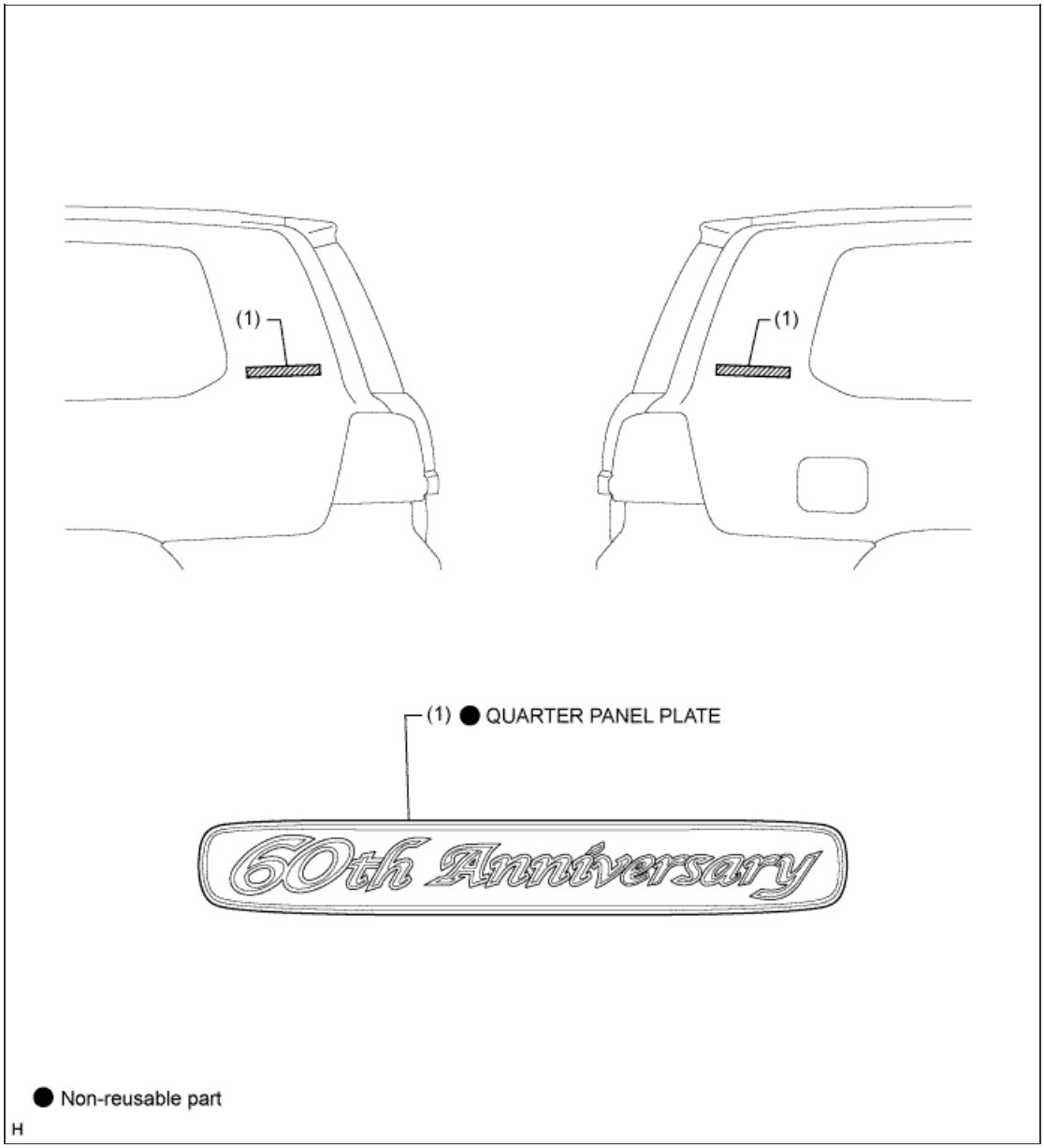
for Type C:





o

for Preparation [Click here]



for Preparation Click here

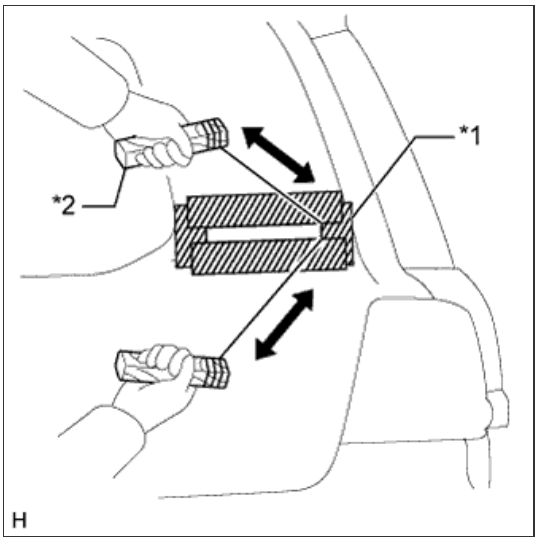
HINT:

- **Use the same procedure for the RH and LH sides.**
- **The procedure listed below is for the LH side.**

1. REMOVE QUARTER PANEL PLATE

HINT:

When removing the quarter panel plate, heat the vehicle body and quarter panel plate using a heat light.



Standard Heating Temperature:

tem	Temperature
ehicle dy	to 6 (1 to 1
uarter Panel Plate	2 to 3 (68 to 86

NOTICE:

ot heat the vehicle body or quarter panel plate excessively.

a. Put protective tape around the quarter panel plate.

b. nsert a piano re bet een the vehicle body and quarter panel plate.

c. Tie objects that can serve as handles (oexample, oden bloc s) to both re ends.

d. Pull the piano re and scrape o the double sided tape that holds the quarter panel plate to the vehicle body.

NOTICE:

e care ul not to damage the vehicle body.

e. Remove the quarter panel plate.

Text in Illustration

	rotective Tape
	Wden Block

for Preparation Click here

HINT:

- **Use the same procedure for the RH and LH sides.**
- **The procedure listed below is for the LH side.**

1. INSTALL QUARTER PANEL PLATE

HINT:

When installing the quarter panel plate, heat the vehicle body and quarter panel plate using a heat light.

Standard Heatin Temperature:

Item	Temperature
Vehicle Body	40 to 60°C (104 to 140°F)
Quarter Panel Plate	20 to 30°C (68 to 86°F)

NOTICE:

Do not heat the vehicle body or quarter panel plate excessively.

a. Clean the vehicle body surface.

i. Using a heat light, heat the vehicle body surface.

ii. Remove the double-sided tape from the vehicle body.

iii. Wipe off any tape adhesive residue with cleaner.

b. Install a new quarter panel plate.

i. Using a heat light, heat the vehicle body and a new quarter panel plate.

ii. Remove the peeling paper from the face of the quarter panel plate.

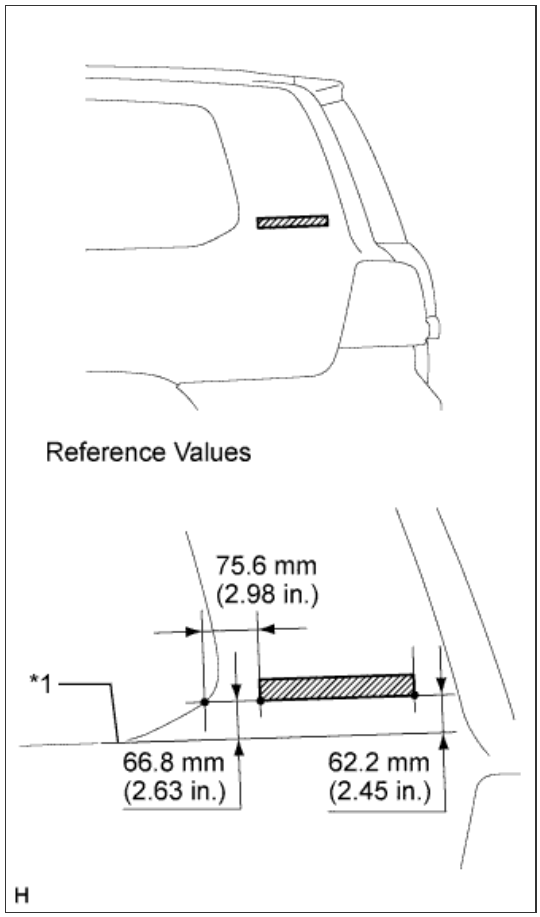
HINT:

After removing the peeling paper, keep the exposed adhesive free from foreign matter.

iii. Align the boss positions and install the quarter panel plate.

HINT:

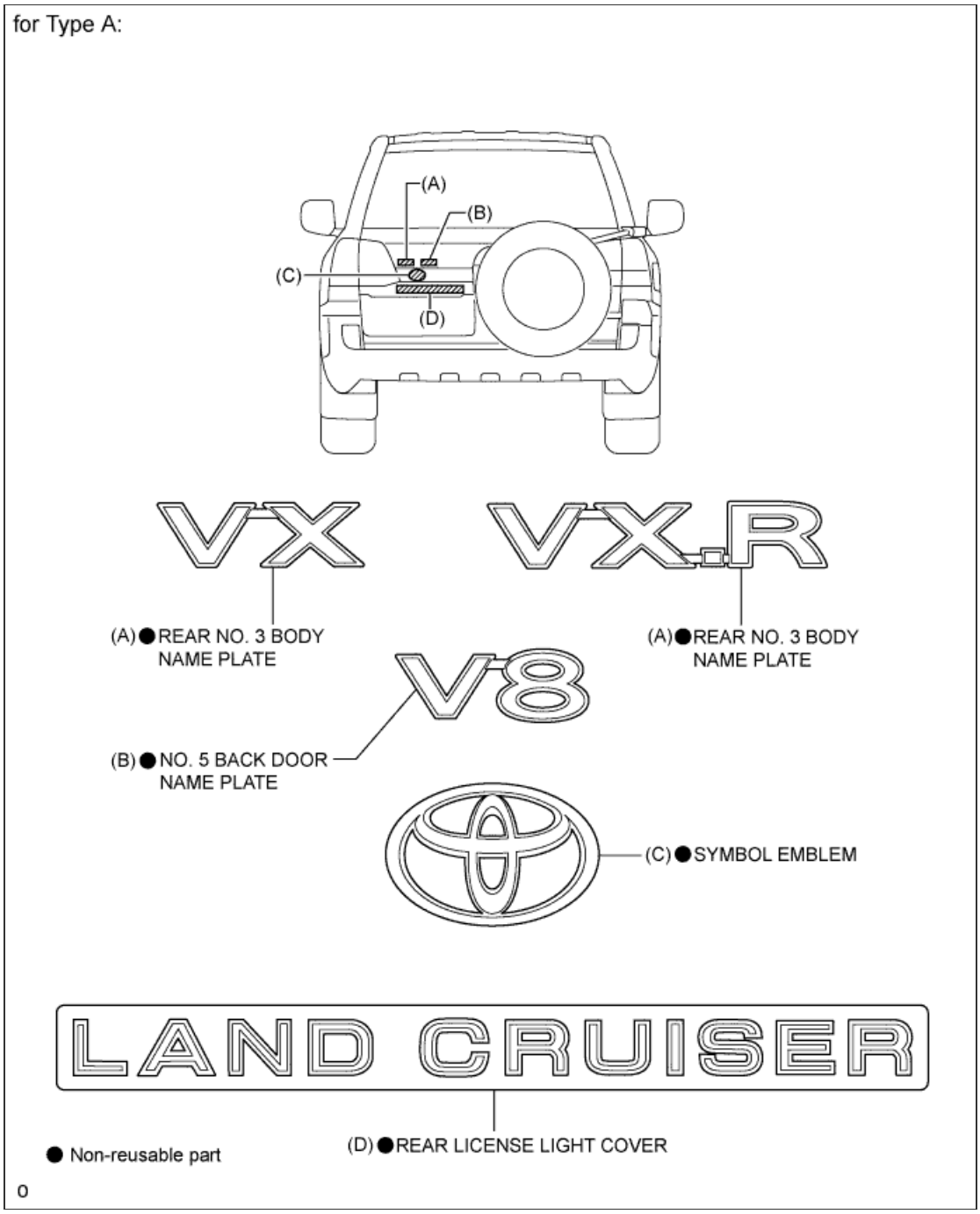
Press the quarter panel plate firmly to install it.



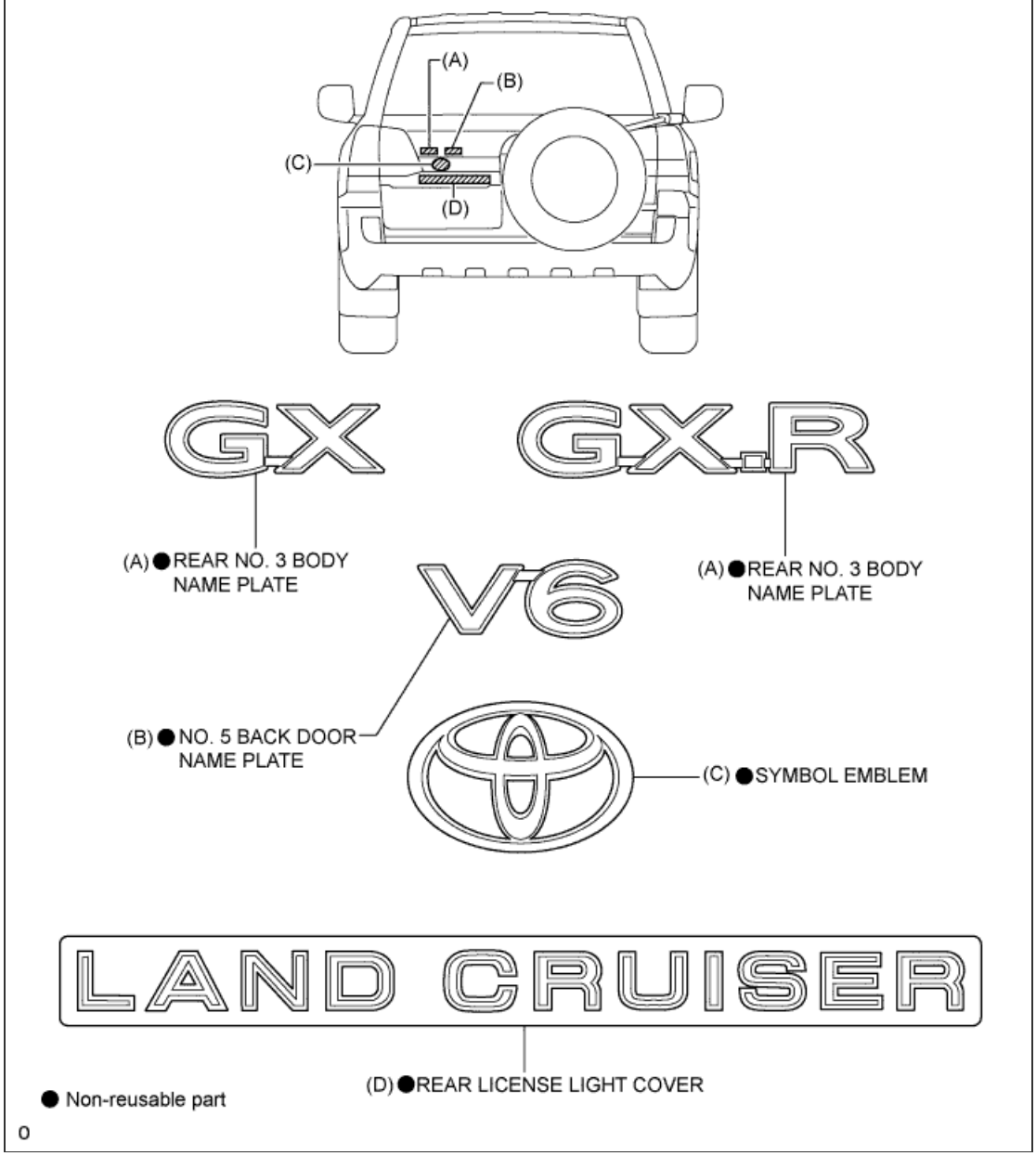
Text in Illustration

*1	Imaginary line extending from bottom edge of quarter window glass.

for Preparation Click here



for Type B:



● Non-reusable part

0

for Preparation Click here

HINT:

When removing the emblem, rear body name plate, back door name plate and rear license light cover, heat the vehicle body, emblem, rear body name plate, back door name plate and rear license light cover using a heat light.

Standard Heating Temperature:

Item	Temperature
Vehicle Body	40 to 60°C (104 to 140°F)
mblem	20 to 30°C (68 to 86°F)
Rear Body Name Plate	20 to 30°C (68 to 86°F)
Back Door Name Plate	20 to 30°C (68 to 86°F)
Rear icense ight Cover	20 to 30°C (68 to 86°F)

NOTICE:

Do not heat the vehicle body, emblem, rear body name plate, back door name plate and rear license light cover e cessively.

1. REMOVE SYMBOL EMBLEM

a. Put protective tape around the emblem.

b. Insert a piano ire bet een the vehicle body and emblem.

HINT:

Be care ul o the boss position.

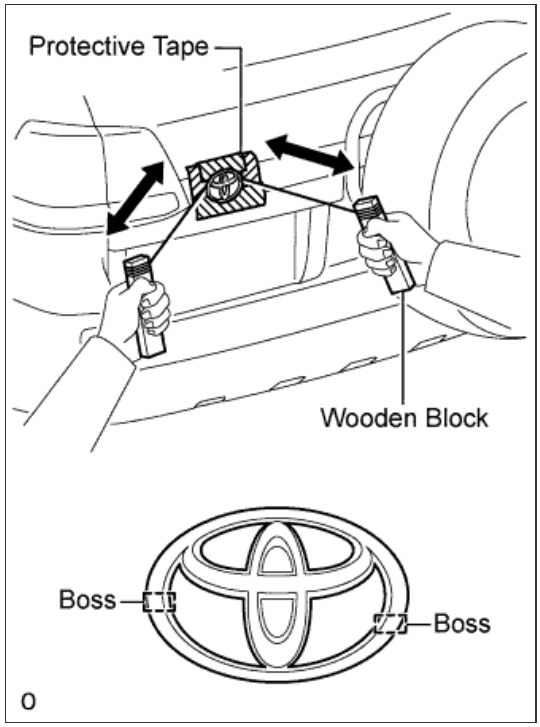
c. Tie objects that can serve as handles (or e ample, ooden blocks) to both ire ends.

d. Pull the piano ire and scrape o the double-sided tape that holds the emblem to the vehicle body.

NOTICE:

Be care ul not to damage the vehicle body.

e. Remove the emblem.



2. REMOVE REAR NO. 3 BODY NAME PLATE

a. Put protective tape around the rear body name plate.

b. Insert a piano ire bet een the vehicle body and rear body name plate.

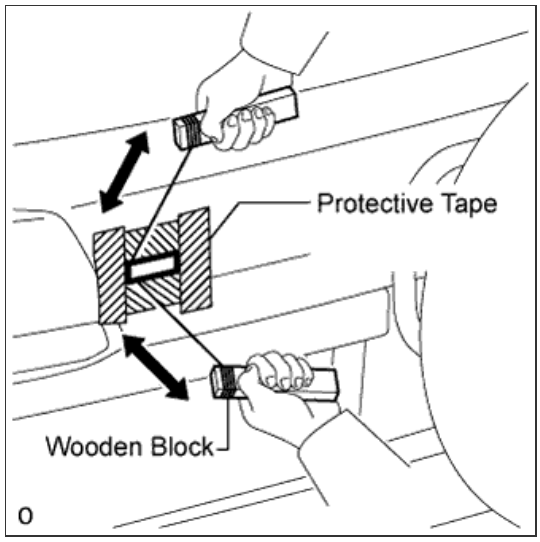
c. Tie objects that can serve as handles (or e ample, ooden blocks) to both ire ends.

d. Pull the piano ire and scrape o the double-sided tape that holds the rear body name plate to the vehicle body.

NOTICE:

Be care ul not to damage the vehicle body.

e. Remove the rear body name plate.



3. REMOVE NO. 5 BACK DOOR NAME PLATE

a. Put protective tape around the back door name plate.

b. Insert a piano ire bet een the vehicle body and back door name plate.

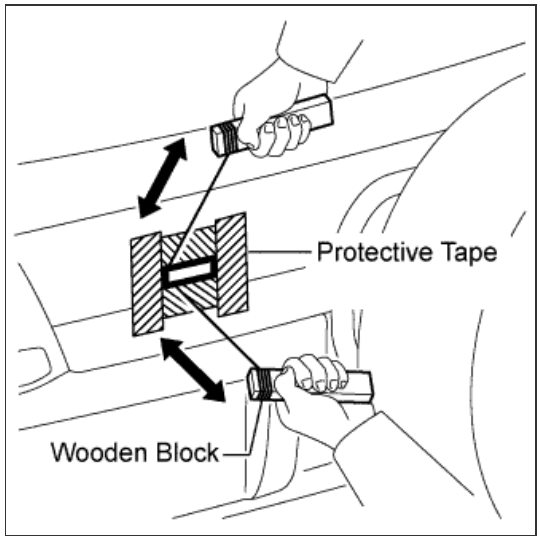
c. Tie objects that can serve as handles (or e ample, ooden blocks) to both ire ends.

d. Pull the piano ire and scrape o the double-sided tape that holds the back door name plate to the vehicle body.

NOTICE:

Be care ul not to damage the vehicle body.

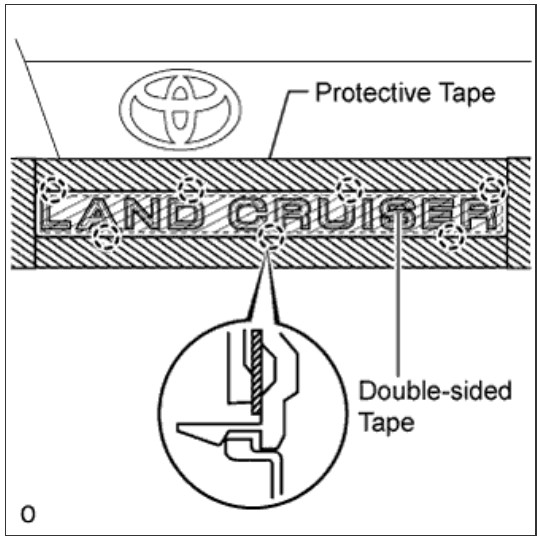
e. Remove the back door name plate.



4. REMOVE REAR LICENSE LI HT COVER

a. Put protective tape around the rear license light cover.

b. Detach the cla s and remove the double-sided tape to remove the rear license light cover.



for Preparation Click here

HINT:

When installing the emblem, rear body name plate, back door name plate and rear license light cover, heat the vehicle body, emblem, rear body name plate, back door name plate and rear license light cover using a heat light.

Standard Heating Temperature:

Item	Temperature
Vehicle Body	40 to 60°C (104 to 140°F)
mblem	20 to 30°C (68 to 86°F)
Rear Body Name Plate	20 to 30°C (68 to 86°F)
Back Door Name Plate	20 to 30°C (68 to 86°F)
Rear icense ight Cover	20 to 30°C (68 to 86°F)

NOTICE:

Do not heat the vehicle body, emblem, rear body name plate, back door name plat and rear license light cover e cessively.

1. INSTALL SYMBOL EMBLEM

a. Clean the vehicle body sur ace.

i. Using a heat light, heat the vehicle body sur ace.

ii. Remove the double sided tape rom the vehicle body.

iii. Wipe o any tape adhesive residue ith cleaner.

b. Install a ne emblem.

i. Using a heat light, heat the vehicle body and a ne emblem.

ii. Remove the peeling paper rom the ace o the emblem.

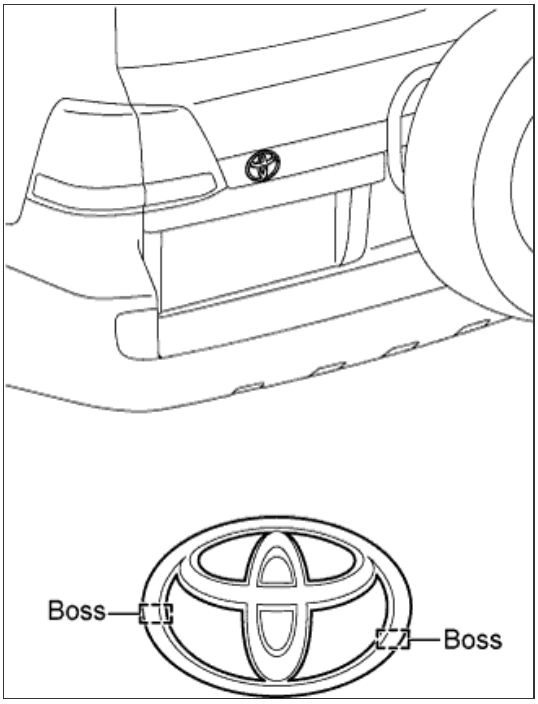
HINT:

A ter removing the peeling paper, keep the e posed adhesive ree rom oreign matter.

iii. Align the boss positions and install the emblem.

HINT:

Press the emblem irmly to install it.



2. INSTALL REAR NO. 3 BODY NAME PLATE

a. Clean the vehicle body sur ace.

i. Using a heat light, heat the vehicle body sur ace.

ii. Remove the double sided tape rom the vehicle body.

iii. Wipe o any tape adhesive residue ith cleaner.

b. Install a ne rear body name plate.

i. Using a heat light, heat the vehicle body and a ne rear body name plate.

ii. Remove the peeling paper rom the ace o the rear body name plate.

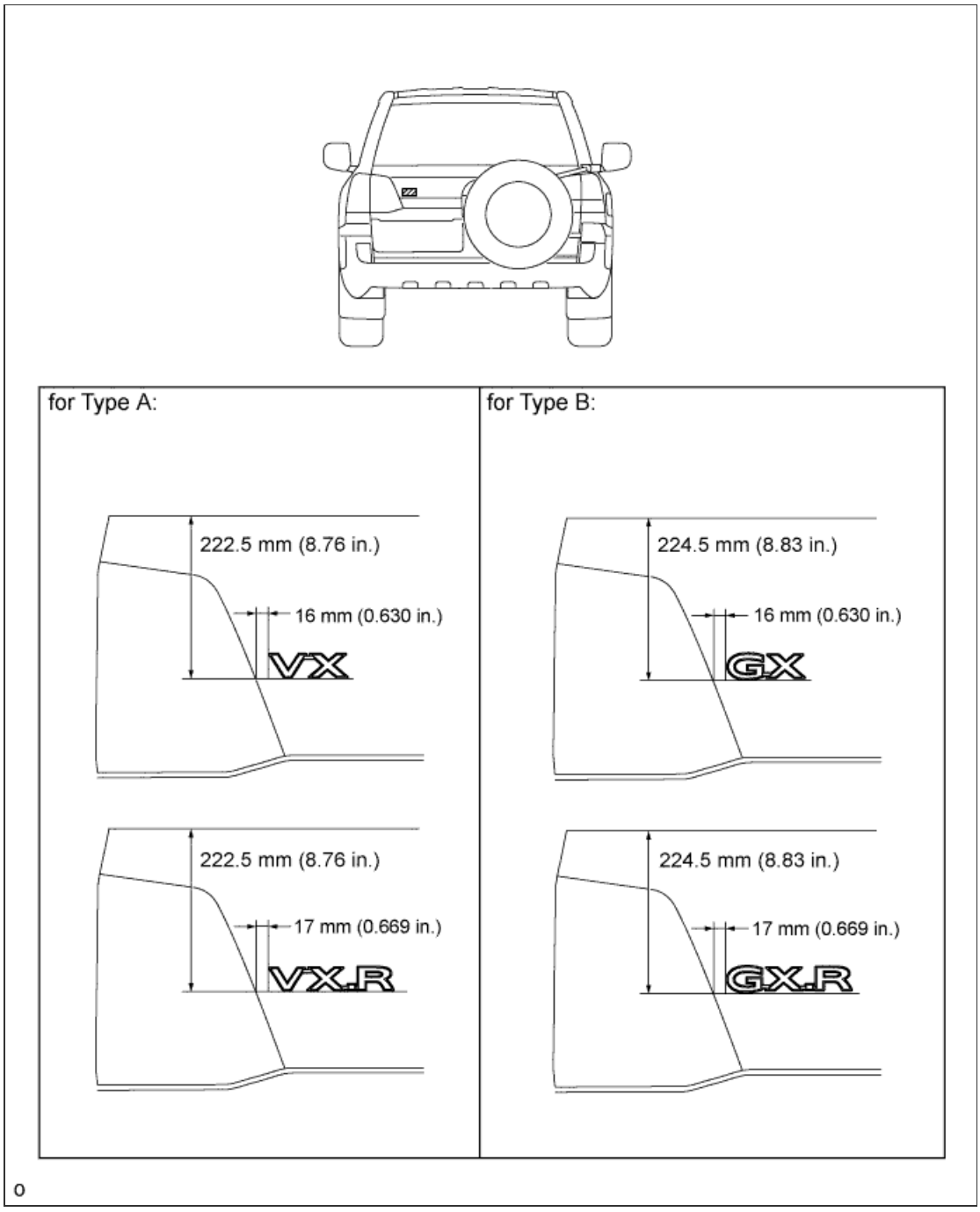
HINT:

A ter removing the peeling paper, keep the e posed adhesive ree rom oreign matter.

iii. Install the rear body name plate in the position sho n in the illustration.

HINT:

Press the rear body name plate irmly to install it.



o

3. INSTALL NO. 5 BACK DOOR NAME PLATE

a. Clean the vehicle body sur ace.

i. Using a heat light, heat the vehicle body sur ace.

ii. Remove the double sided tape rom the vehicle body.

iii. Wipe o any tape adhesive residue ith cleaner.

b. Install a ne back door name plate.

i. Using a heat light, heat the vehicle body and a ne back door name plate.

ii. Remove the peeling paper rom the ace o the back door name plate.

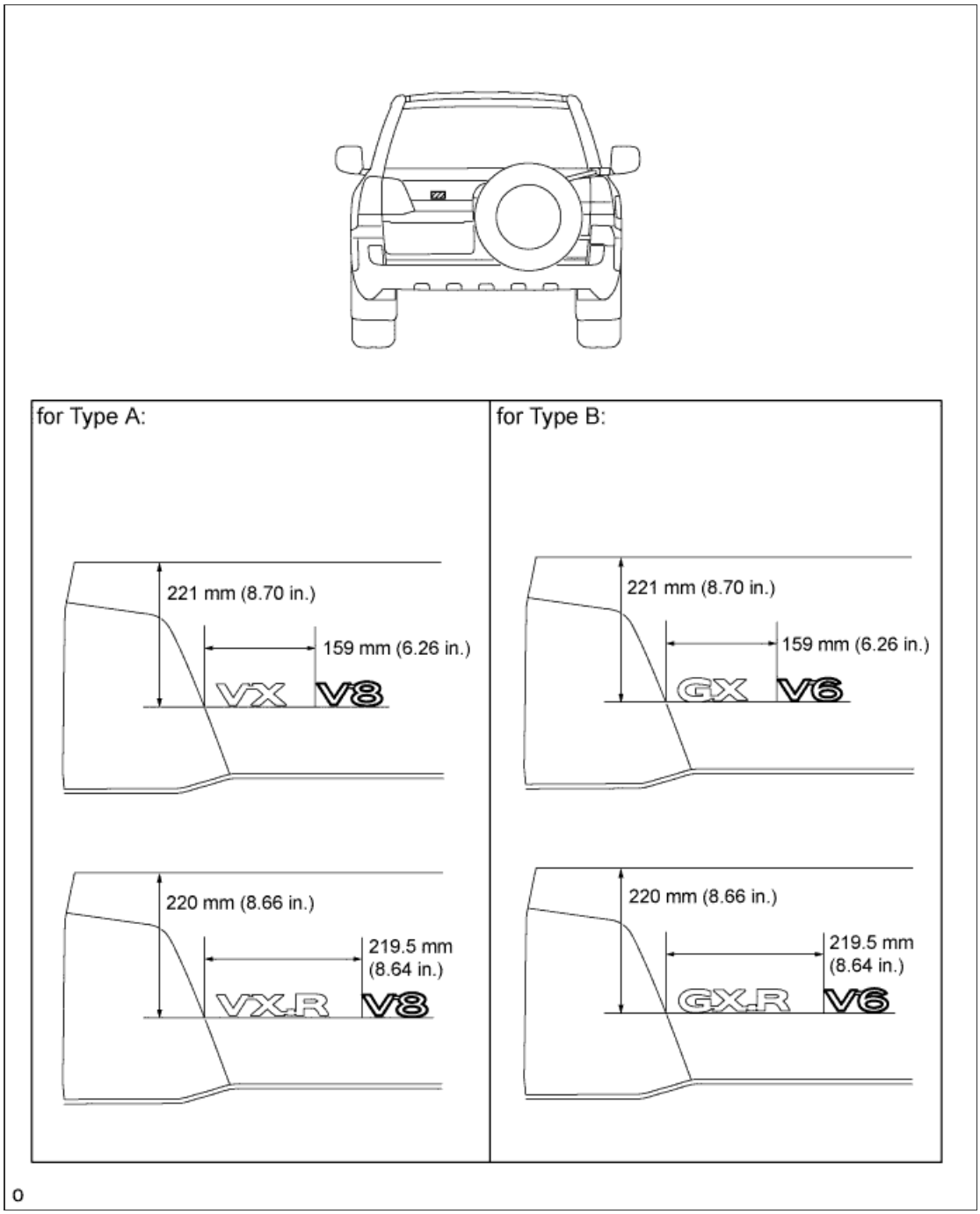
HINT:

A ter removing the peeling paper, keep the e posed adhesive ree rom oreign matter.

iii. Install the back door name plate in the position sho n in the illustration.

HINT:

Press the back door name plate irmly to install it.



o

4. INSTALL REAR LICENSE LIGHT COVER

a. Clean the vehicle body sur ace.

i. Using a heat light, heat the vehicle body sur ace.

ii. Remove the double sided tape rom the vehicle body.

iii. Wipe o any tape adhesive residue ith cleaner.

b. Install a ne rear license light cover.

i. Using a heat light, heat the vehicle body and a ne rear license light cover.

ii. Remove the peeling paper rom the ace o the emblem.

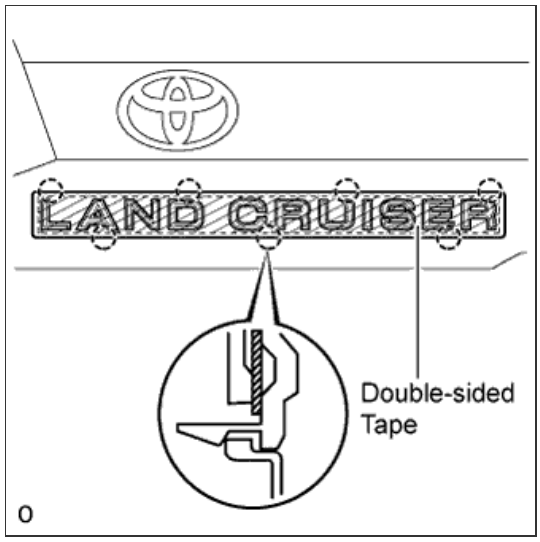
HINT:

A ter removing the peeling paper, keep the e posed adhesive ree rom oreign matter.

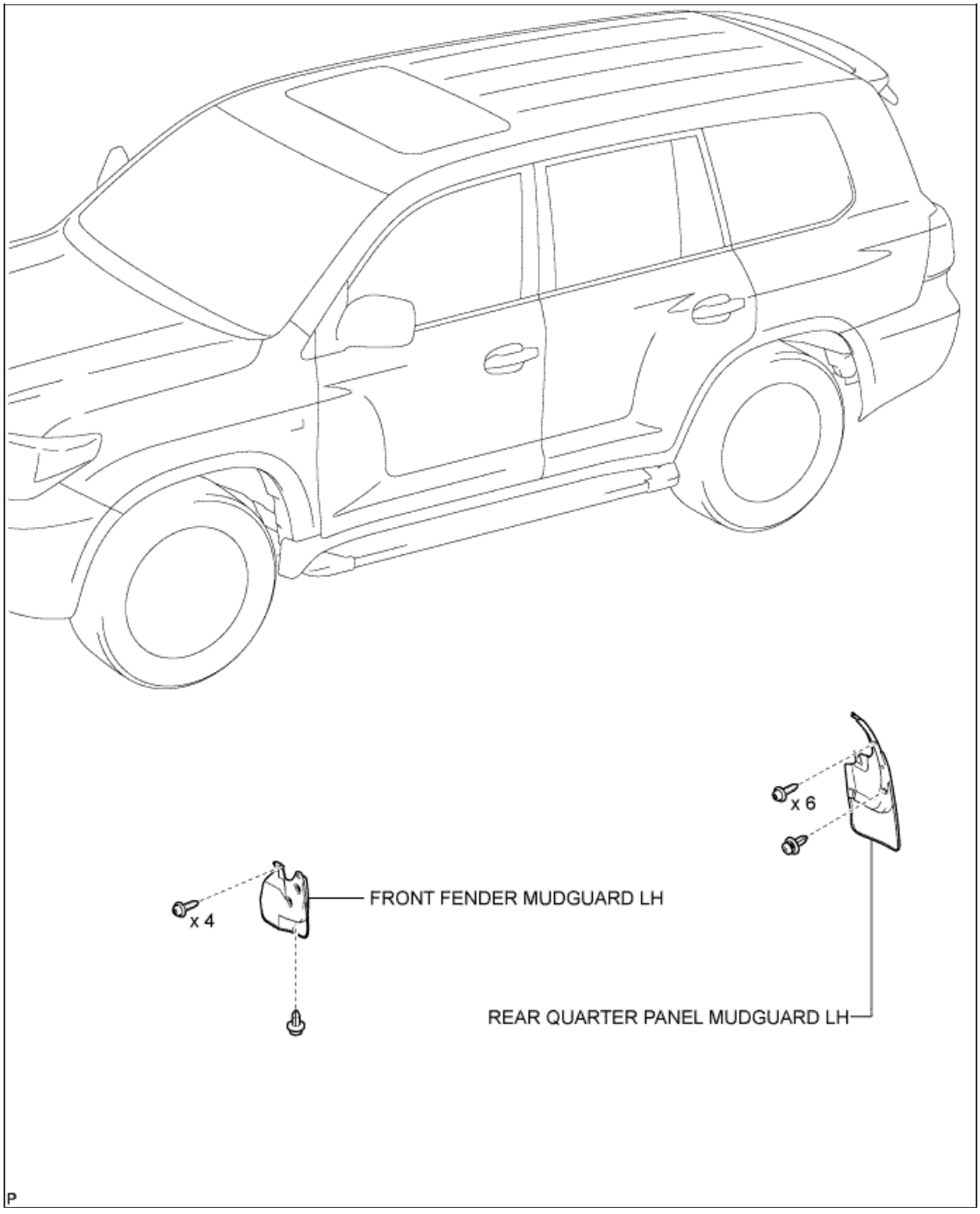
iii. Attach the 7 cla s to install the rear license light cover.

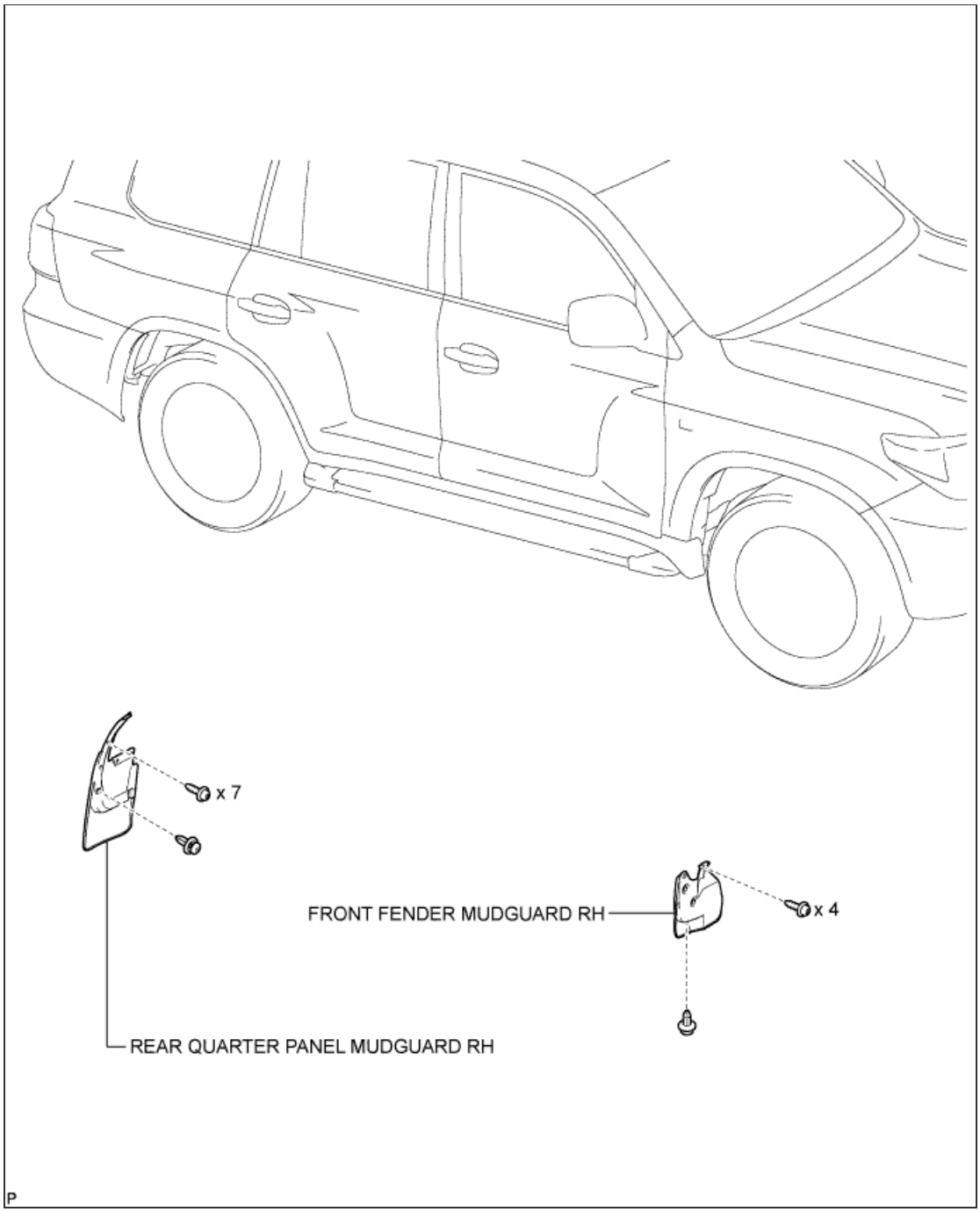
HINT:

Press the rear license light cover irmly to install it.



for Preparation [Click here]



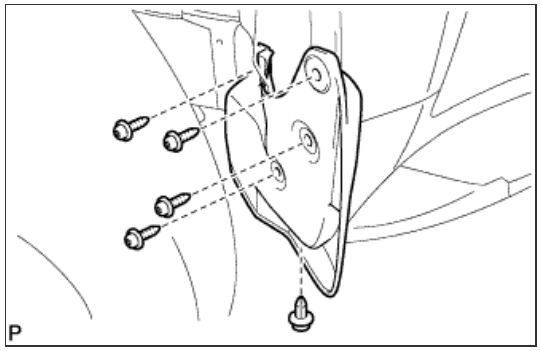

x 7
FRONT FENDER MUDGUARD RH
x 4
REAR QUARTER PANEL MUDGUARD RH
P

for Preparation Click here

1. REMOVE FRONT FENDER MUDGUARD LH

a. Remove the clip.

b. Using a T30 "TORX" socket, remove the 4 screws and mudguard.



. REMOVE FRONT FENDER MUDGUARD RH

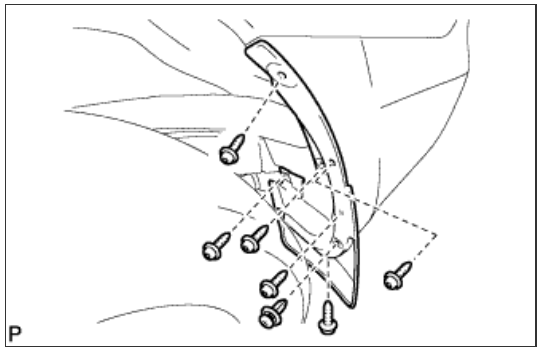
HINT:

Use the same procedures described for the LH side.

3. REMOVE REAR QUARTER PANEL MUDGUARD LH

a. Remove the clip.

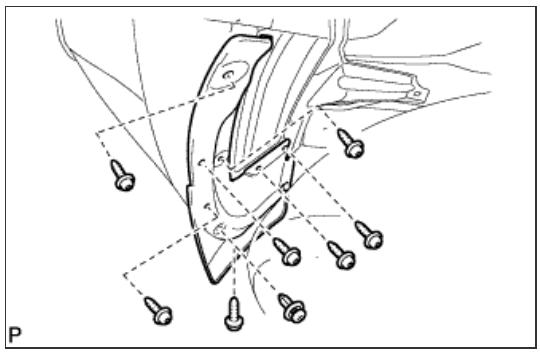
b. Using a T30 "TORX" socket, remove the 6 screws and mudguard.



4. REMOVE REAR QUARTER PANEL MUDGUARD RH

a. Remove the clip.

b. Using a T30 "TORX" socket, remove the 7 screws and mudguard.

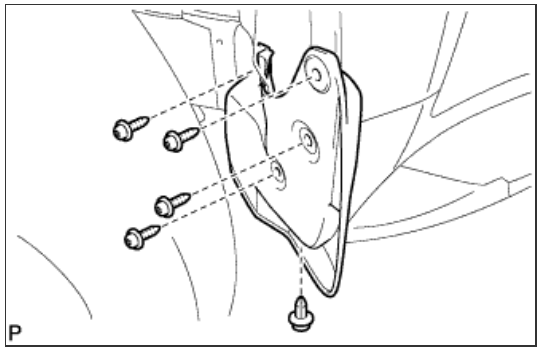


for Preparation Click here

1. INSTALL FRONT F ND R MUDGUARD LH

a. Install the mudguard with the clip.

b. Using a T30 "TOR socket, install the 4 screws.



2. INSTALL FRONT F ND R MUDGUARD RH

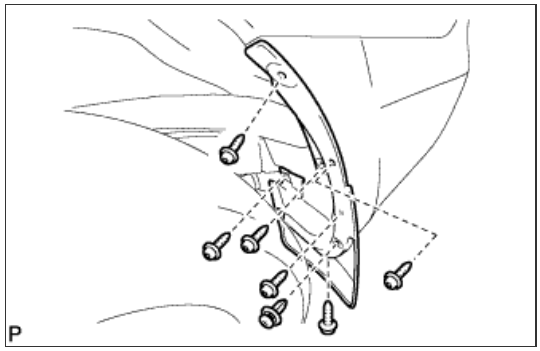
HINT:

Use the same procedures described for the LH side.

3. INSTALL R AR ART R PAN L MUDGUARD LH

a. Install the mudguard with the clip.

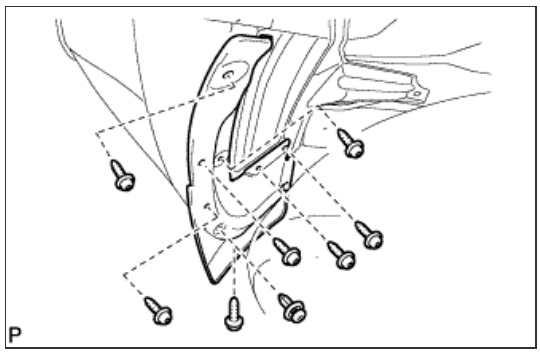
b. Using a T30 "TOR socket, install the 6 screws.



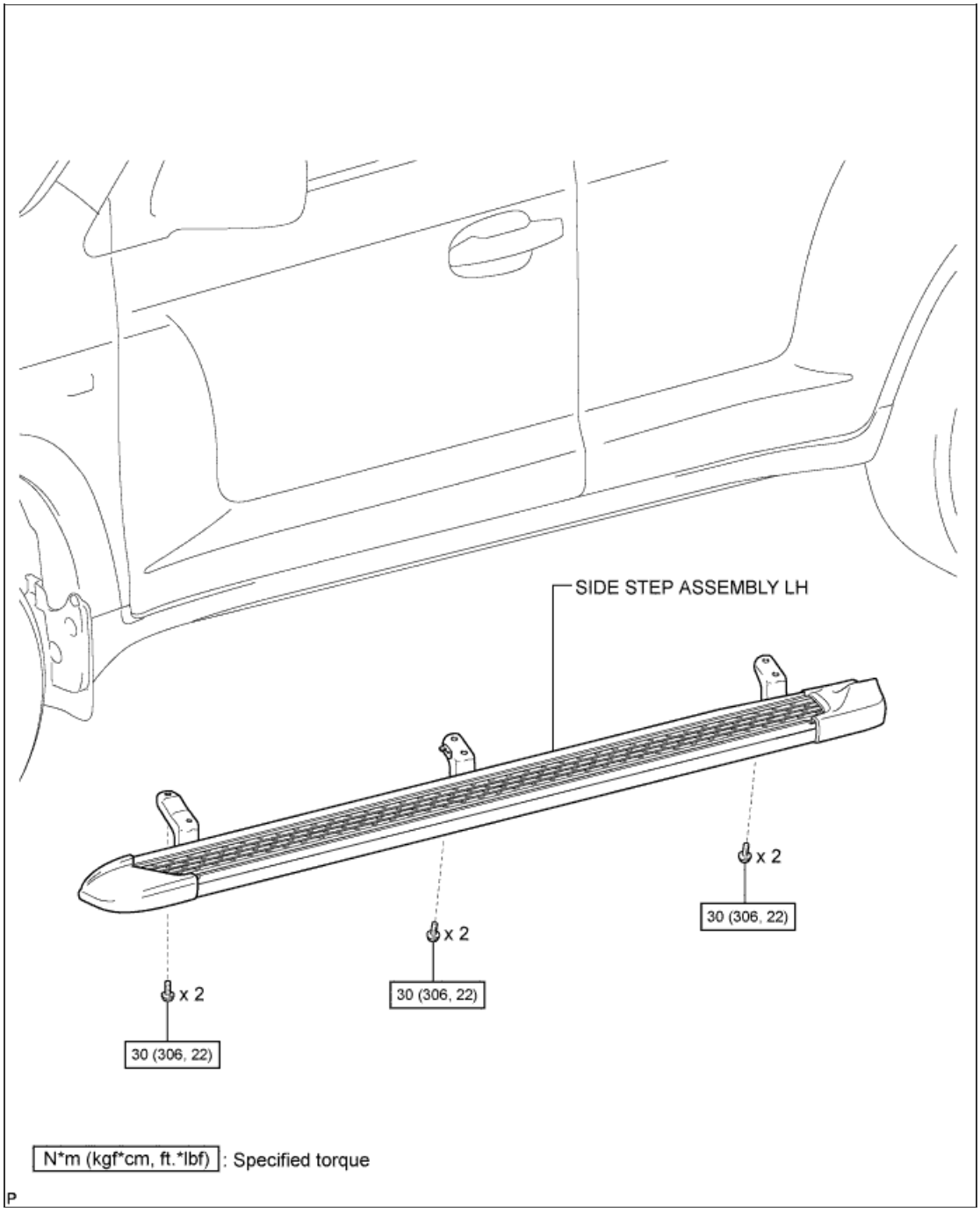
4. INSTALL R AR ART R PAN L MUDGUARD RH

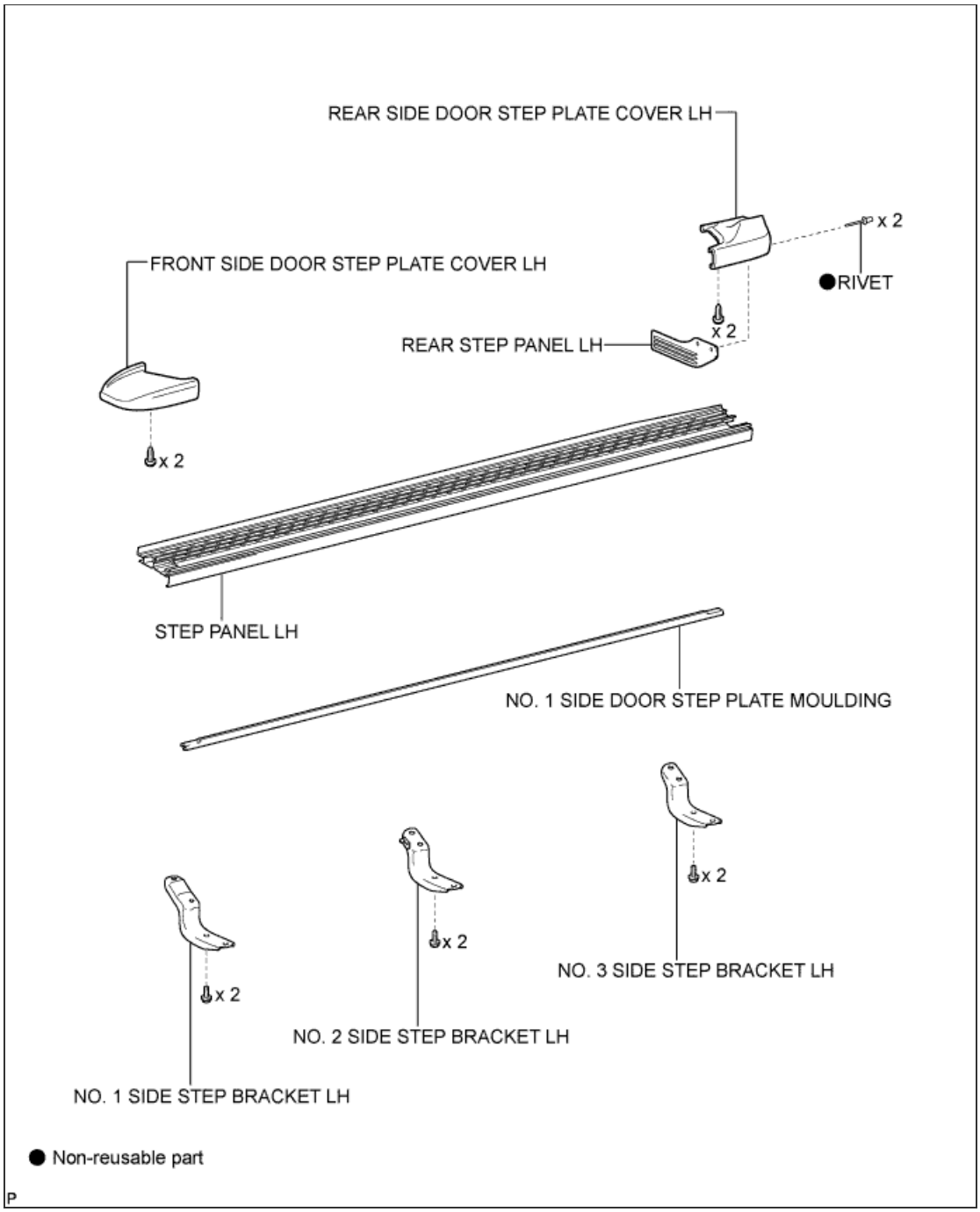
a. Install the mudguard with the clip.

b. Using a T30 "TOR socket, install the 7 screws.



for Preparation Click here




REAR SIDE DOOR STEP PLATE COVER LH
x 2
RIVET
FRONT SIDE DOOR STEP PLATE COVER LH
x 2
REAR STEP PANEL LH
x 2
STEP PANEL LH
NO. 1 SIDE DOOR STEP PLATE MOULDING
x 2
NO. 3 SIDE STEP BRACKET LH
x 2
NO. 2 SIDE STEP BRACKET LH
x 2
NO. 1 SIDE STEP BRACKET LH
● Non-reusable part
P

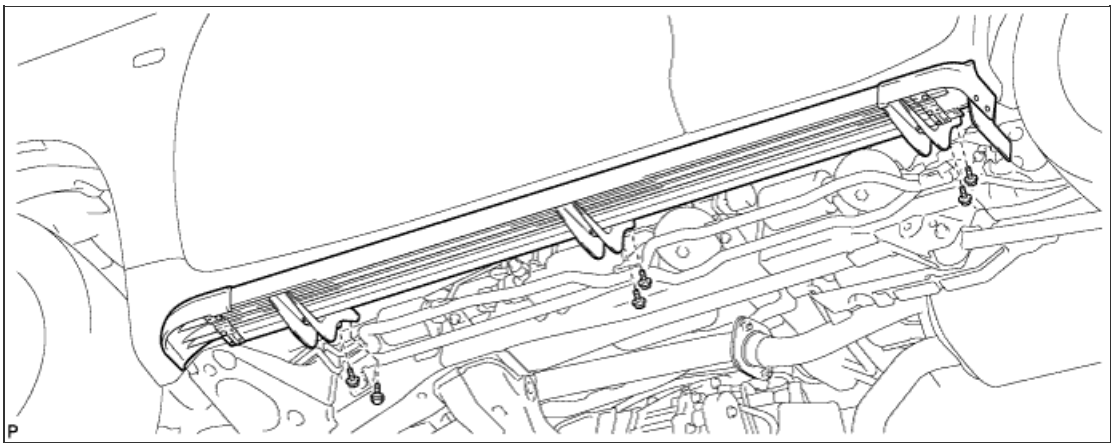
for Preparation Click here

HINT:

- **Use the same procedures for the RH side and LH side.**
- **The procedures listed below are for the LH side.**

1. REMOVE SIDE STEP ASSEMBLY LH

a. Remove the 6 bolts and side step.



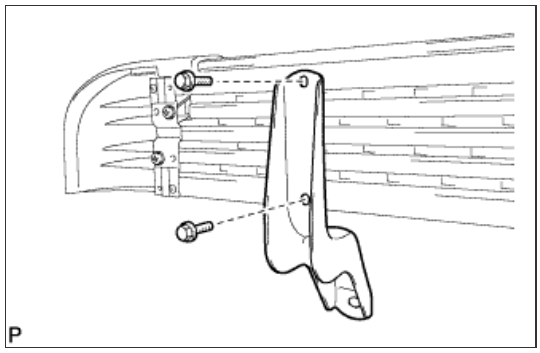
for Preparation Click here

HINT:

- **Use the same procedures for the RH side and LH side.**
- **The procedures listed below are for the LH side.**

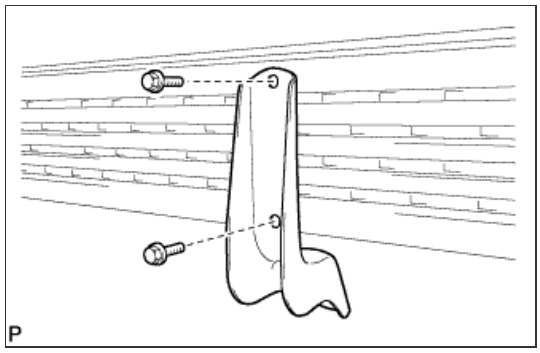
1. REMOVE NO. 1 SIDE STEP BRACKET LH

a. Remove the 2 bolts and side step bracket.



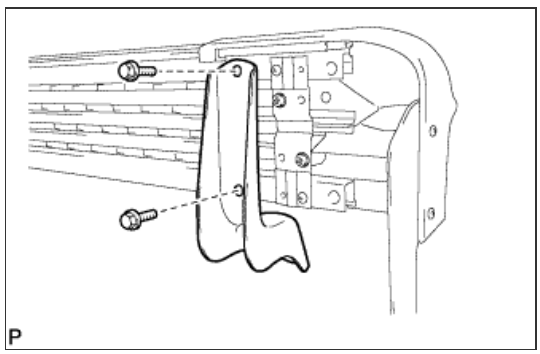
2. REMOVE NO. 2 SIDE STEP BRACKET LH

a. Remove the 2 bolts and side step bracket.



3. REMOVE NO. 3 SIDE STEP BRACKET LH

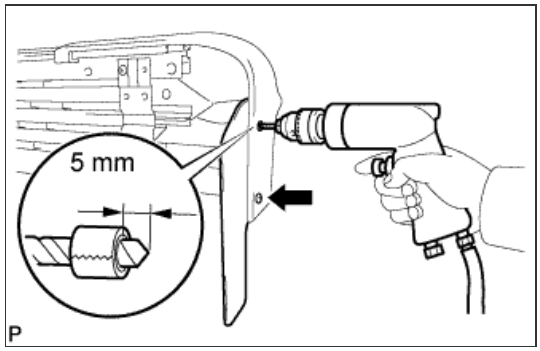
a. Remove the 2 bolts and side step bracket.



4. REMOVE REAR STEP PANEL LH

a. Put a 4 mm (0.157 in.) drill bit into a drill.

b. Wind tape around the drill bit approximately 5 mm (0.197 in.) from the tip of the drill, as shown in the illustration.



HINT:

Tape the 4 mm (0.157 in.) drill bit to prevent the drill bit from going too deep.

c. Lightly press the drill against the 2 rivets, drill off the flanges of the 2 rivets, and remove the rear step panel.

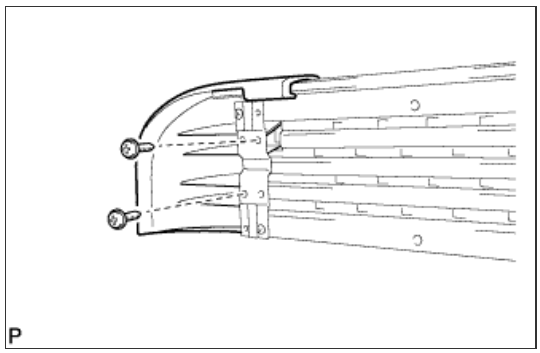
NOTICE:

- **Pressing the drill too firmly will cause the rivet to turn and result in the rivet not being drilled through.**
- **Do not pry the rivet with the drill, because this may cause damage to the installation holes of the rivet or the drill bit.**
- **Be careful of the drilled rivet as it may become hot.**

d. Using a vacuum cleaner, remove the rivet fragments and shavings from the drilled area.

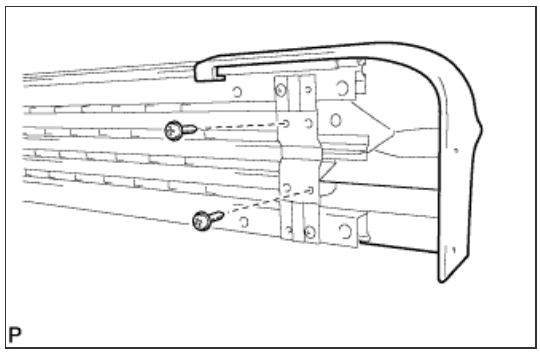
5. REMOVE FRONT SIDE DOOR STEP PLATE COVER LH

a. Remove the 2 screws and side step bracket.



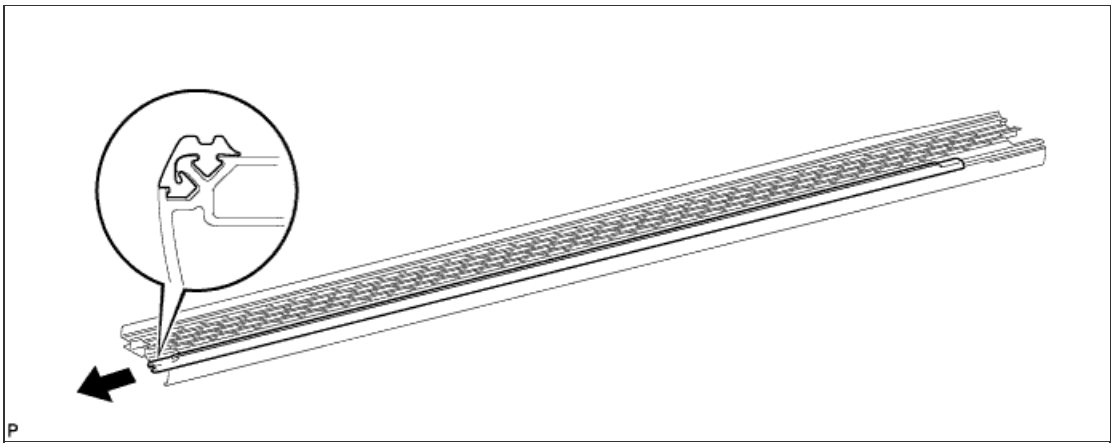
6. REMOVE REAR SIDE DOOR STEP PLATE COVER LH

a. Remove the 2 screws and side step bracket.



7. REMOVE NO. 1 SIDE DOOR STEP PLATE MOULDING

a. Remove the step plate moulding.


P

for Preparation Click here

HINT:

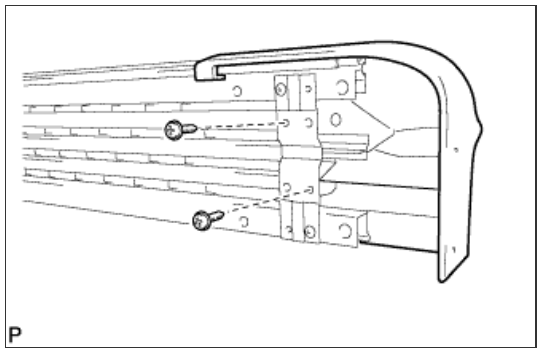
- **Use the same procedures for the RH side and LH side.**
- **The procedures listed below are for the LH side.**
- **A bolt without a torque specification is shown in the standard bolt chart (Click here).**

1. INSTALL REAR SIDE DOOR STEP PLATE COVER LH

a. Temporarily install the step plate cover with the 2 screws.

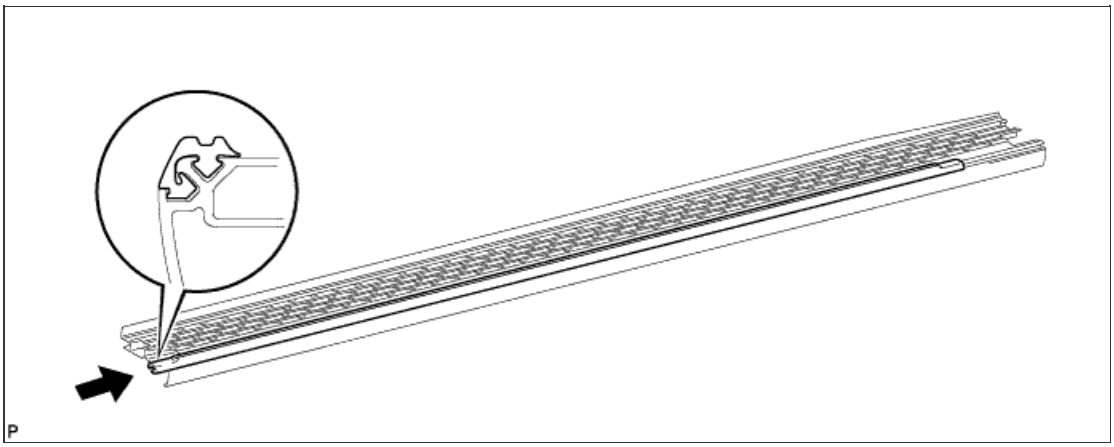
HINT:

Make sure the screws are loose so that the step plate moulding can be installed.



2. INSTALL NO. 1 SIDE DOOR STEP PLATE MOULDING

a. Install the step plate moulding.

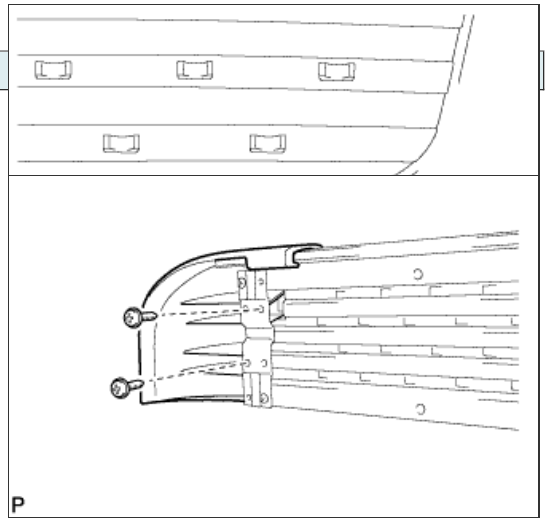


HINT:

Push in the step plate moulding until it in the position shown in the illustration.

b. Tighten the installation screws of the step plate cover.

3. INSTALL FRONT SIDE DOOR STEP PLATE COVER LH



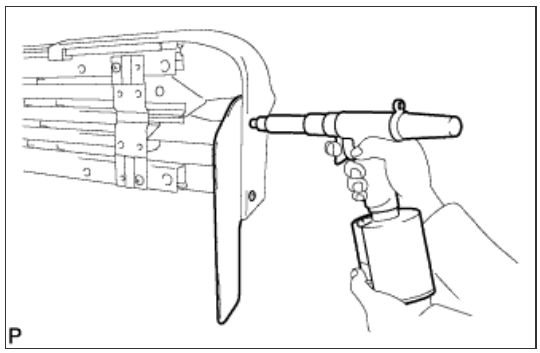
a. Install the step plate cover with the 2 screws.

4. INSTALL STEP PANEL REAR LH

a. Install a nose piece to an air riveter or hand riveter.

b. Insert the mandrel part of a new rivet into the nose piece.

c. Using the riveter, install the rear step panel shown in the illustration.

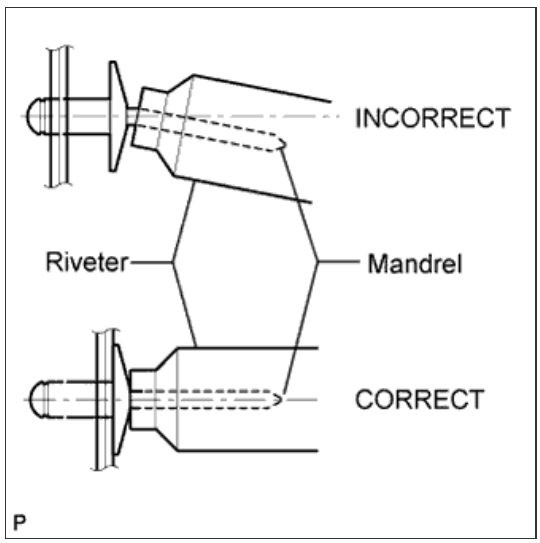


HINT:

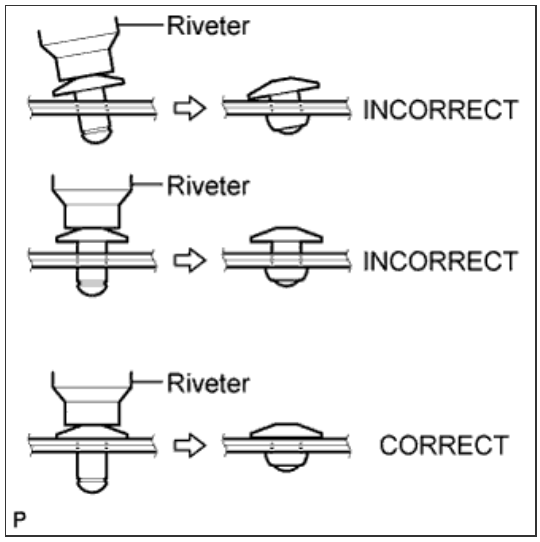
If the rivet cannot be cut, pull it once and cut it.

NOTICE:

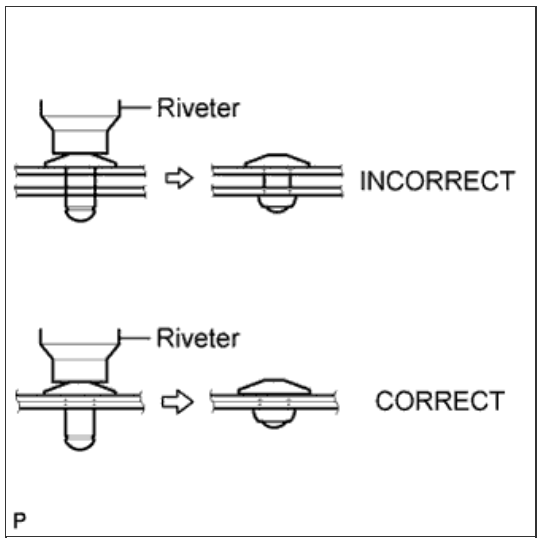
- **Do not pry the rivet with the riveter, as this will cause damage to the riveter and mandrel.**



- **Confirm that the rivets are seated properly against the rear step panel.**
- **Do not tilt the riveter when installing the rivet to the rear step panel.**
- **Do not leave any space between the rivet head and rear step panel.**

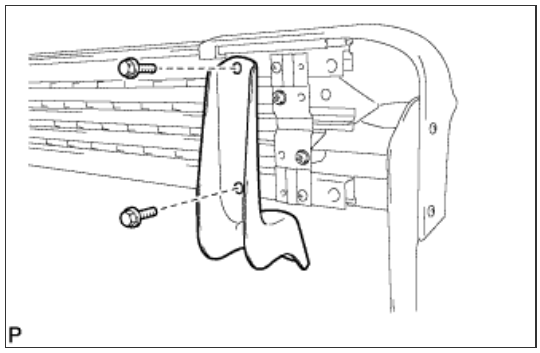


- **Do not leave any space between the rear step panel and rear side door step plate cover. Firmly hold together the 2 items while installing the rivet.**



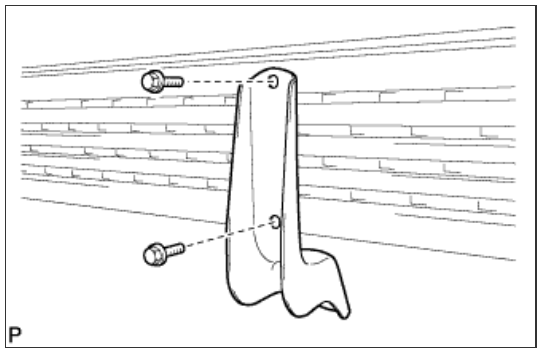
5. INSTALL NO. 3 SIDE STEP BRACKET LH

a. Install the side step bracket with the 2 bolts.



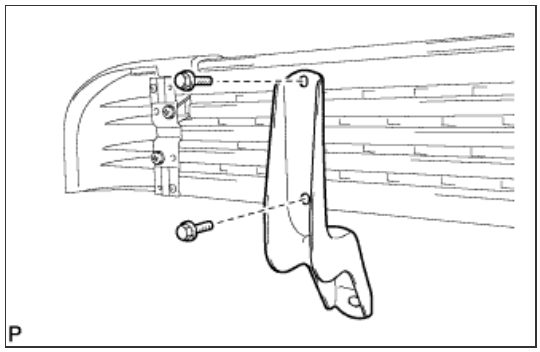
6. INSTALL NO. 2 SIDE STEP BRACKET LH

a. Install the side step bracket with the 2 bolts.



7. INSTALL NO. 1 SIDE STEP BRACKET LH

a. Install the side step bracket with the 2 bolts.



for Preparation Click here

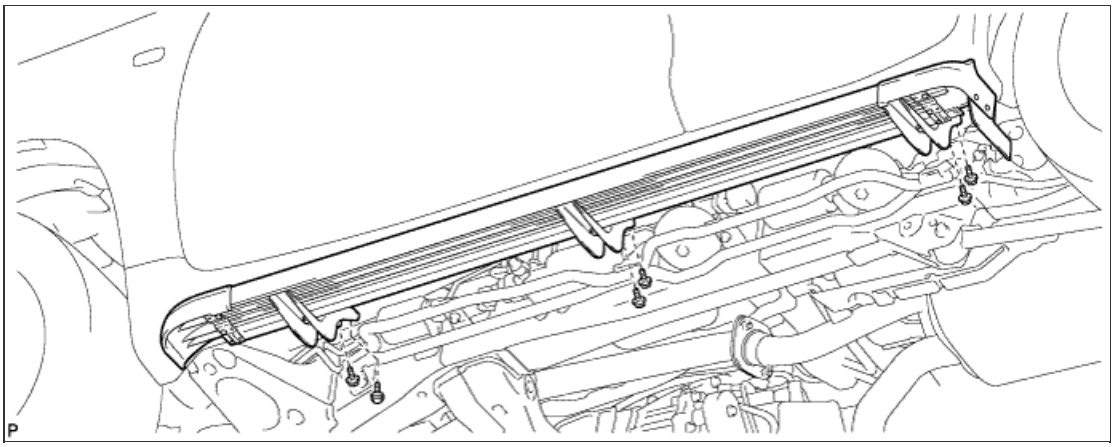
HINT:

- **Use the same procedures for the RH side and LH side.**
- **The procedures listed below are for the LH side.**

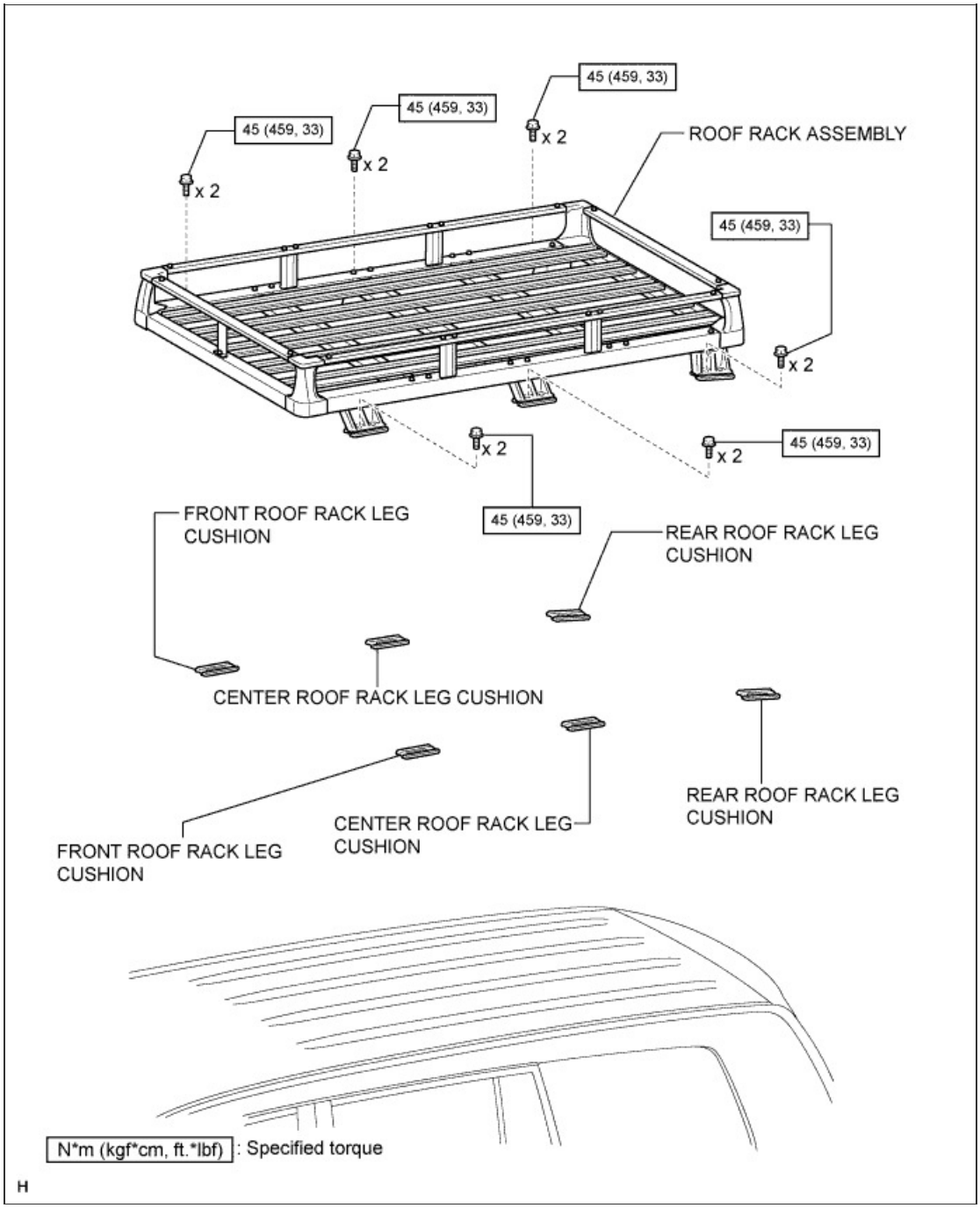
1. INSTALL SIDE STEP ASSEMBLY LH

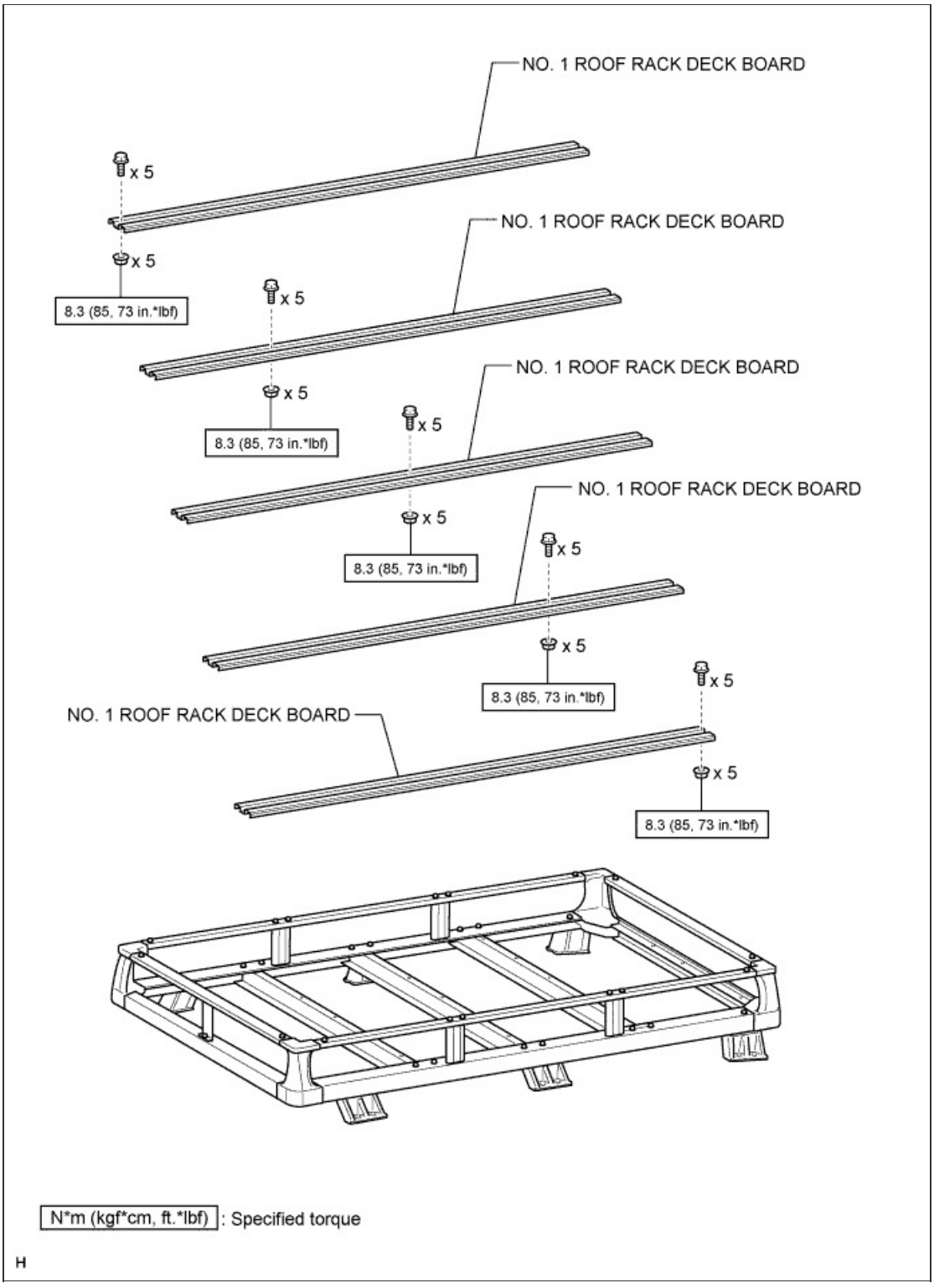
a. Install the side step with the 6 bolts.

Torque:
30 N*m{ 306 kgf*cm , 22 ft.*lbf }



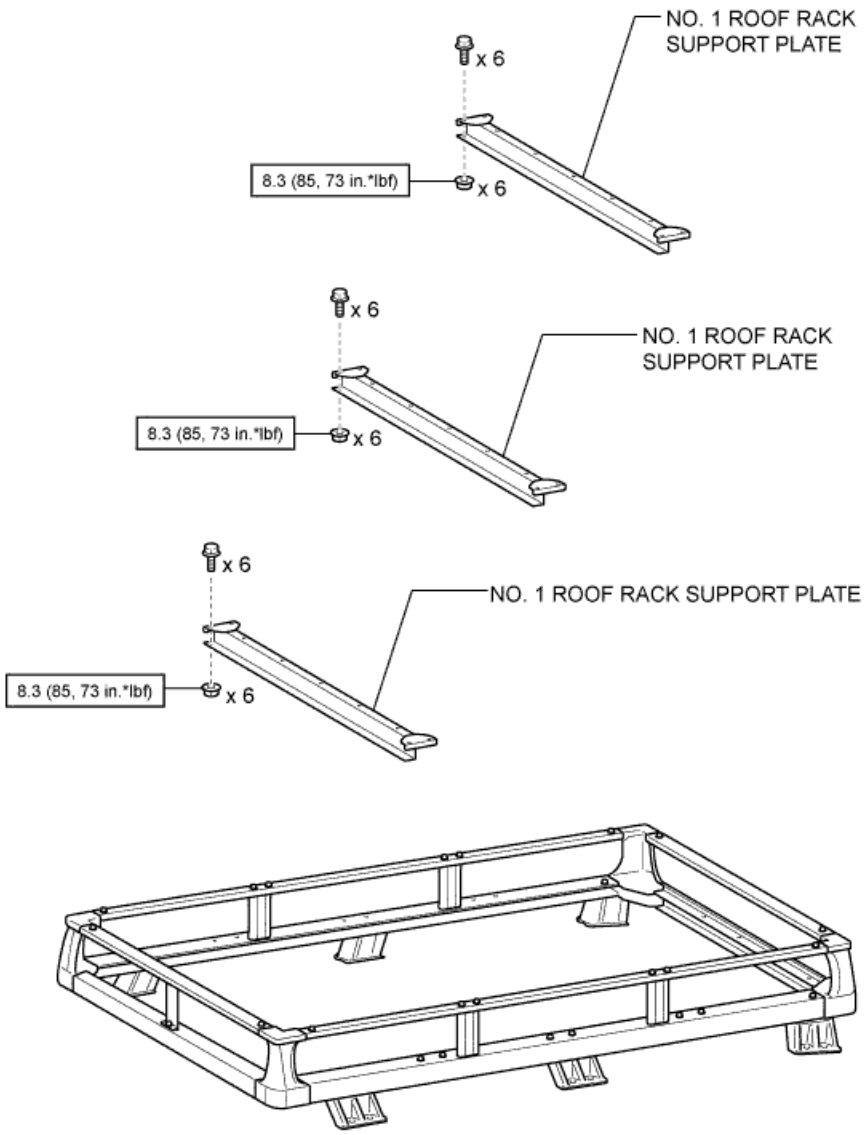
for Preparation [Click here]





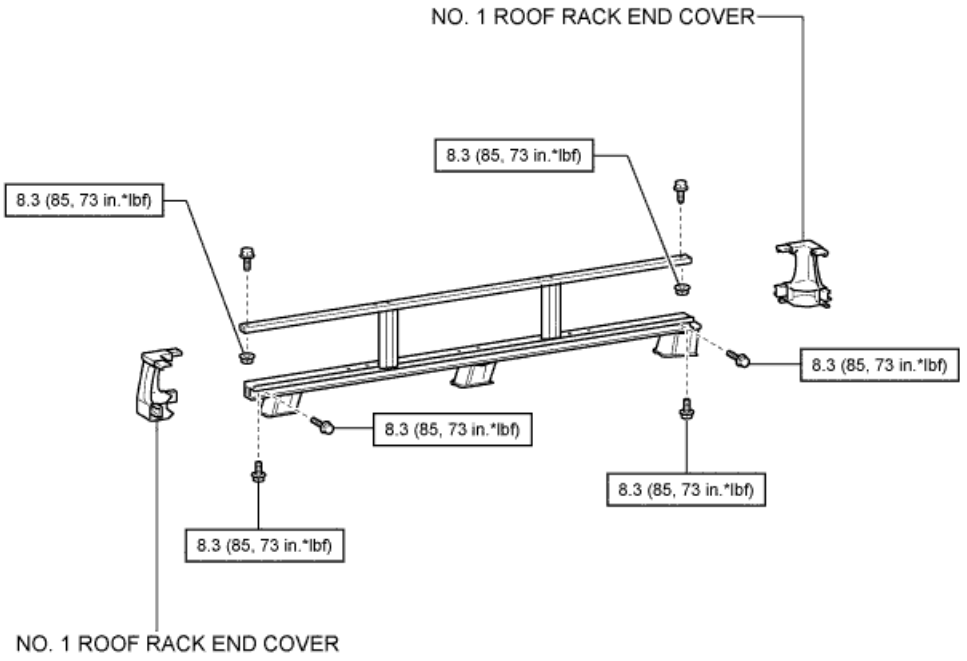
N*m (kgf*cm, ft.*lbf) : Specified torque

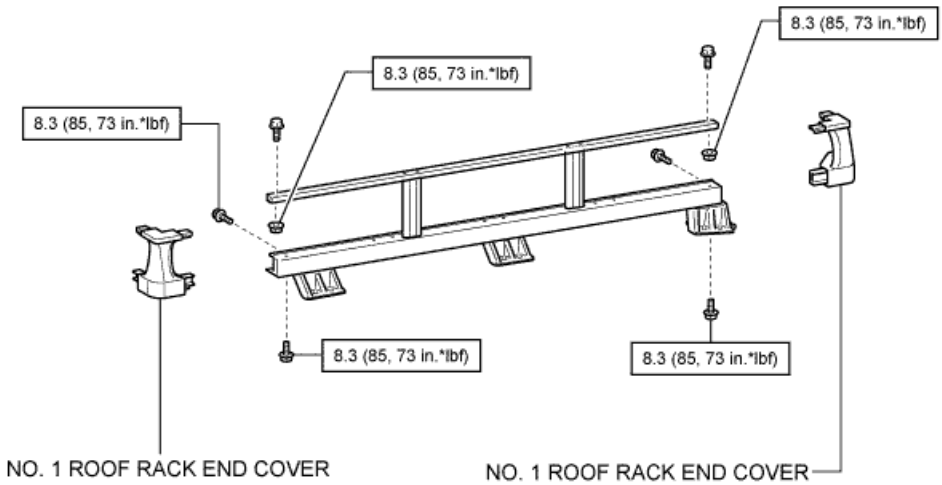
H



N*m (kgf*cm, ft.*lbf) : Specified torque

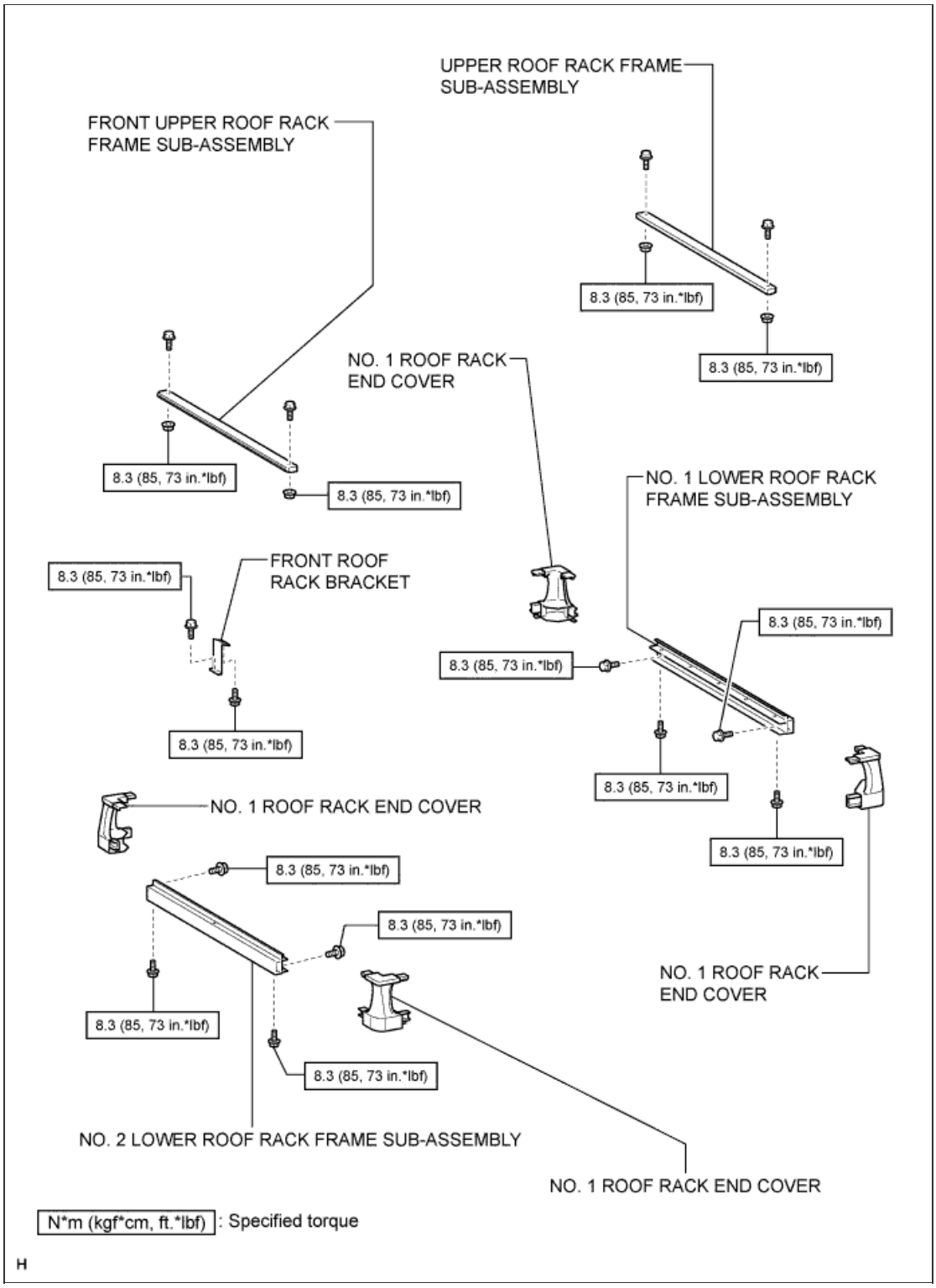
H

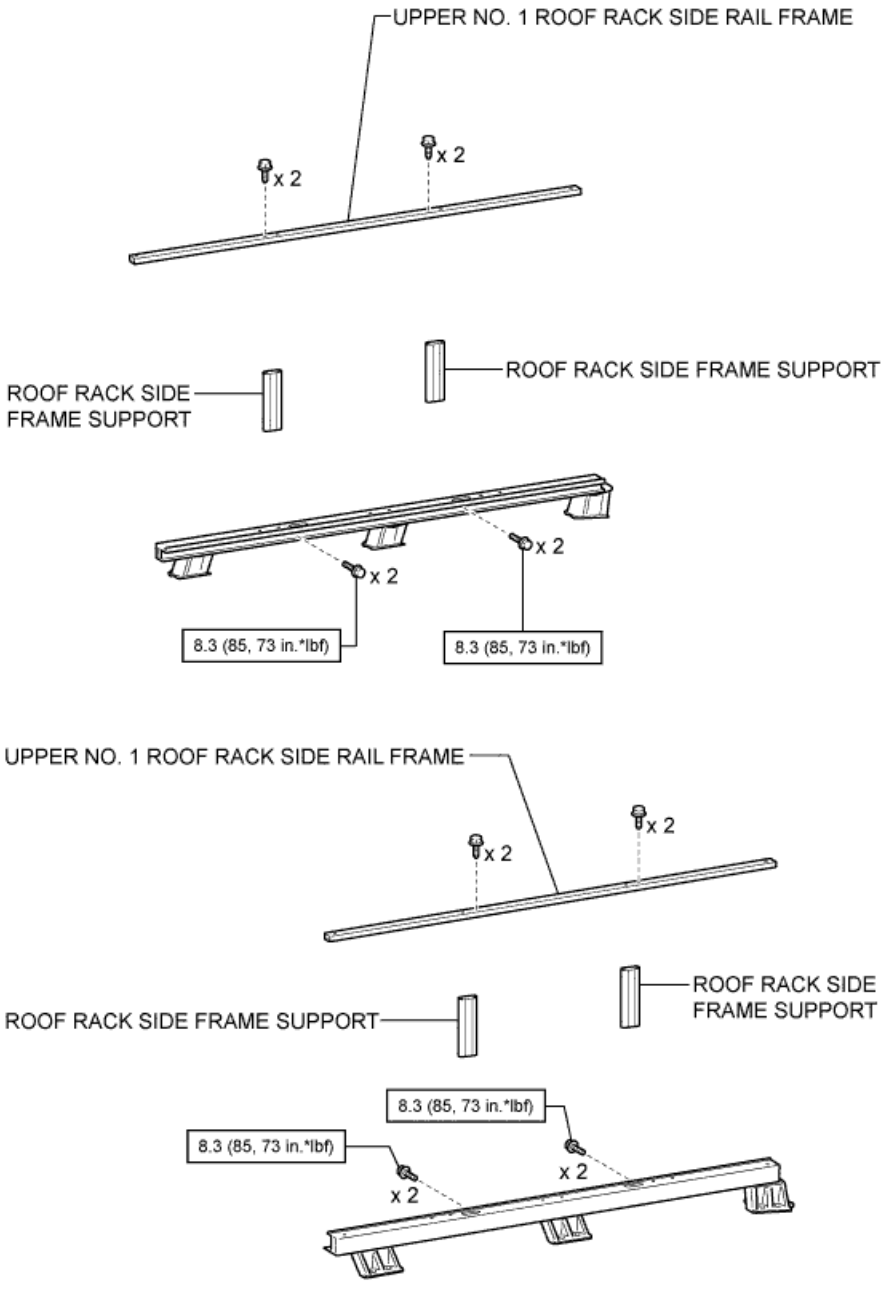




N*m (kgf*cm, ft.*lbf) : Specified torque

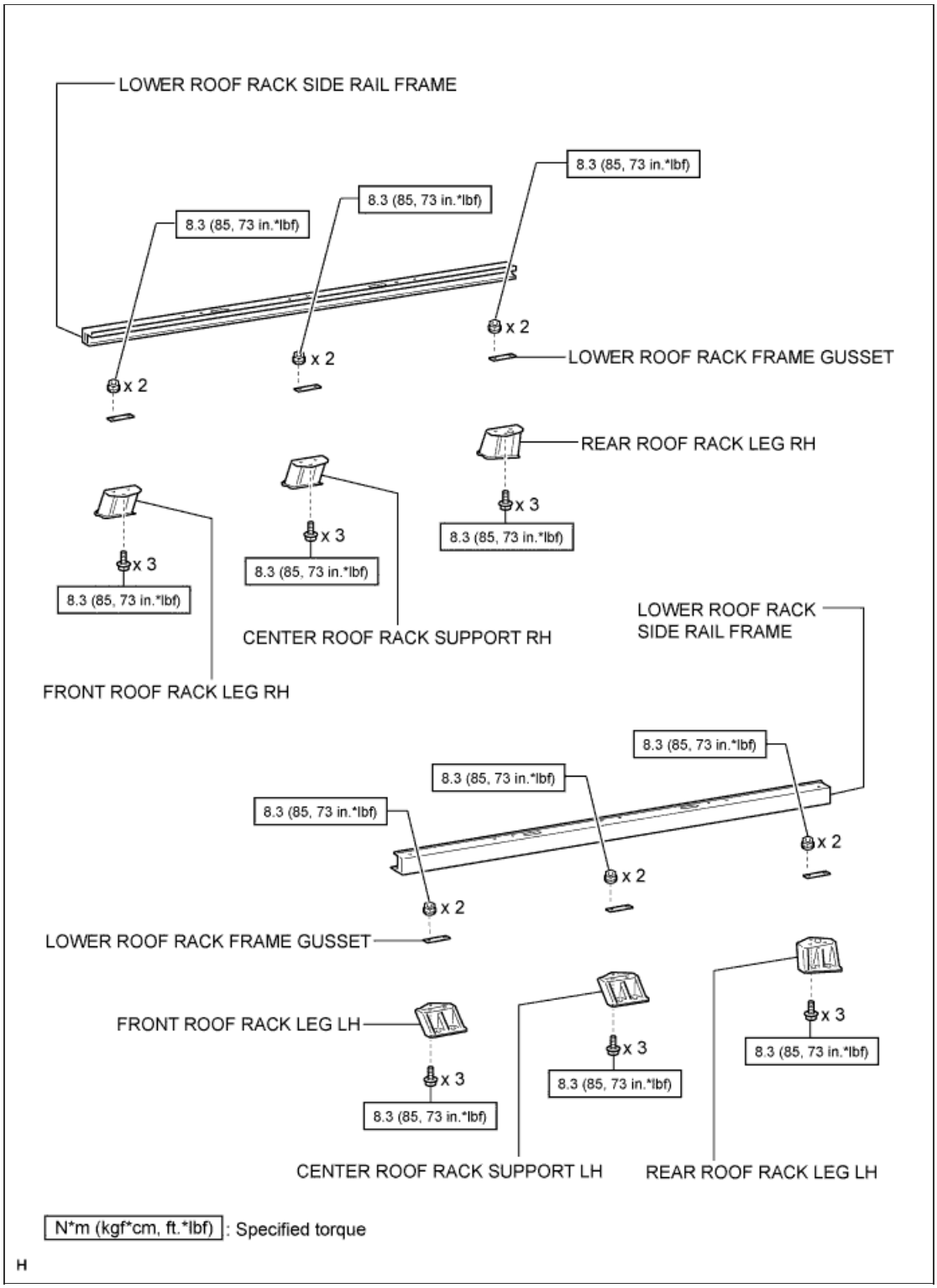
H


UPPER ROOF RACK FRAME SUB-ASSEMBLY
FRONT UPPER ROOF RACK FRAME SUB-ASSEMBLY
8.3 (85, 73 in.*lbf)
8.3 (85, 73 in.*lbf)
8.3 (85, 73 in.*lbf)
8.3 (85, 73 in.*lbf)
NO. 1 ROOF RACK END COVER
NO. 1 LOWER ROOF RACK FRAME SUB-ASSEMBLY
8.3 (85, 73 in.*lbf)
FRONT ROOF RACK BRACKET
8.3 (85, 73 in.*lbf)
8.3 (85, 73 in.*lbf)
8.3 (85, 73 in.*lbf)
8.3 (85, 73 in.*lbf)
8.3 (85, 73 in.*lbf)
NO. 1 ROOF RACK END COVER
8.3 (85, 73 in.*lbf)
8.3 (85, 73 in.*lbf)
8.3 (85, 73 in.*lbf)
8.3 (85, 73 in.*lbf)
NO. 1 ROOF RACK END COVER
NO. 2 LOWER ROOF RACK FRAME SUB-ASSEMBLY
NO. 1 ROOF RACK END COVER
N*m (kgf*cm, ft.*lbf) : Specified torque
H



N*m (kgf*cm, ft.*lbf) : Specified torque

H


LOWER ROOF RACK SIDE RAIL FRAME
8.3 (85, 73 in.*lbf)
8.3 (85, 73 in.*lbf)
8.3 (85, 73 in.*lbf)
x 2
x 2
x 2
LOWER ROOF RACK FRAME GUSSET
REAR ROOF RACK LEG RH
x 3
8.3 (85, 73 in.*lbf)
x 3
8.3 (85, 73 in.*lbf)
x 3
8.3 (85, 73 in.*lbf)
CENTER ROOF RACK SUPPORT RH
FRONT ROOF RACK LEG RH
LOWER ROOF RACK
SIDE RAIL FRAME
8.3 (85, 73 in.*lbf)
8.3 (85, 73 in.*lbf)
8.3 (85, 73 in.*lbf)
x 2
x 2
x 2
LOWER ROOF RACK FRAME GUSSET
FRONT ROOF RACK LEG LH
x 3
8.3 (85, 73 in.*lbf)
x 3
8.3 (85, 73 in.*lbf)
x 3
8.3 (85, 73 in.*lbf)
CENTER ROOF RACK SUPPORT LH
REAR ROOF RACK LEG LH
N*m (kgf*cm, ft.*lbf) : Specified torque

H

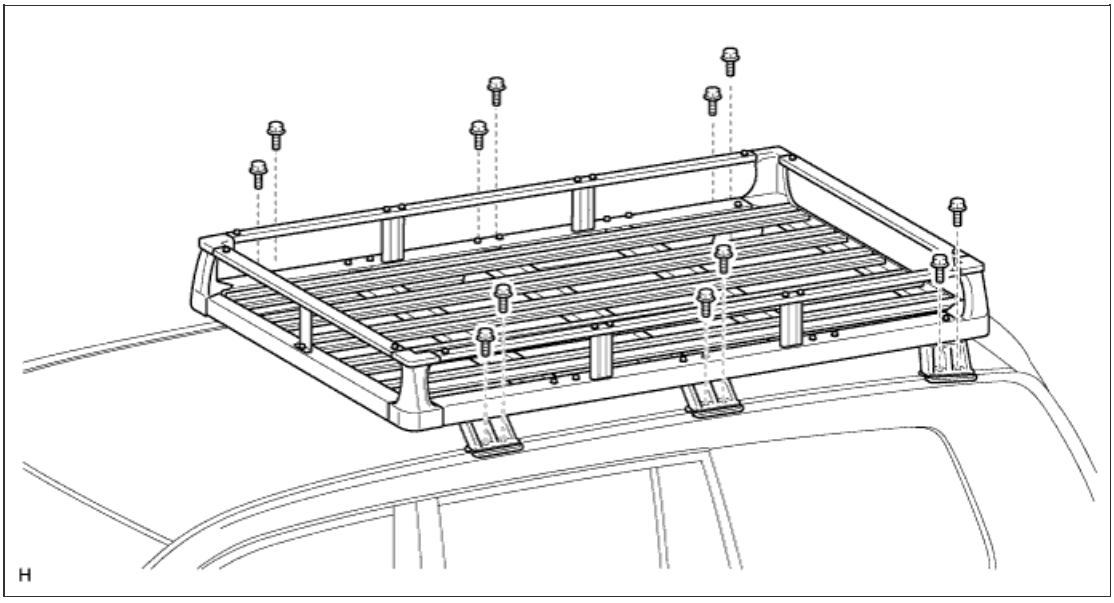
for Preparation Click here

1. REMOVE RACK LADDER SUB-ASSEMBLY

a. Remove the rack ladder sub-assembly (Click here).

2. REMOVE ROOF RACK ASSEMBLY

a. Remove the bolts, roof rack and 6 roof rack leg cushions.



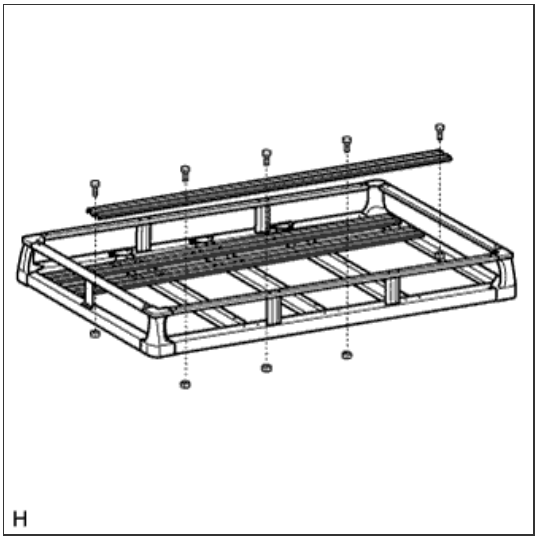
for Preparation Click here

1. REMOVE NO. 1 ROOF RACK DECK BOARD

HINT:

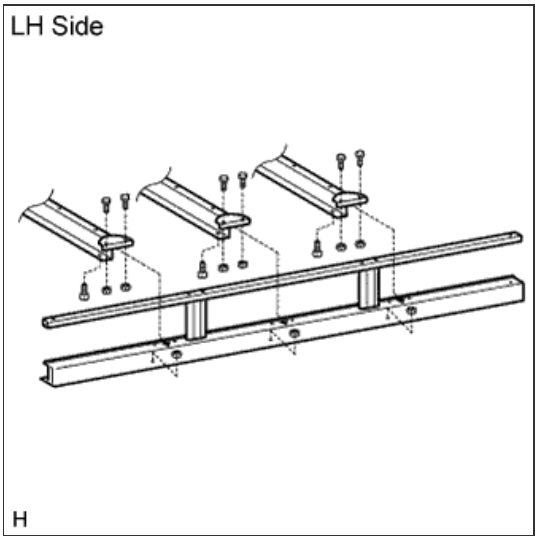
Use the same procedure for the other 4 No. 1 roof rack deck boards.

a. Remove the 5 nuts, 5 bolts and No. 1 roof rack deck board.

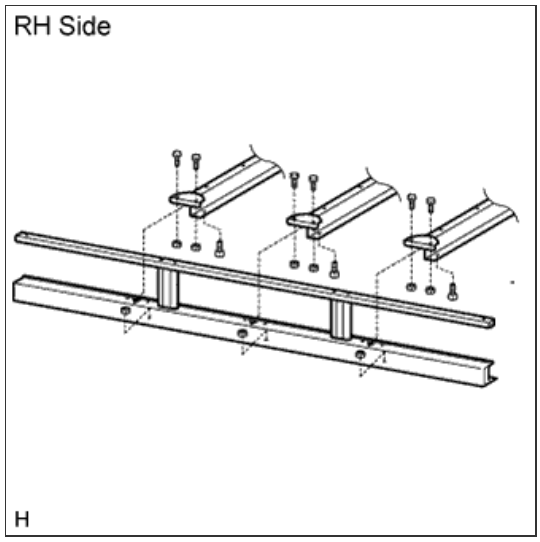


2. REMOVE NO. 1 ROOF RACK SUPPORT PLATE

a. Remove the 9 nuts and 9 bolts.



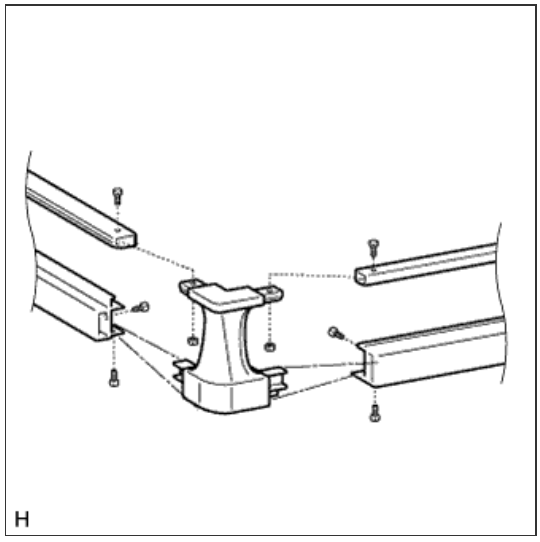
b. Remove the 9 nuts, 9 bolts and 3 No. 1 roof rack support plates.



3. REMOVE NO. 1 ROOF RACK END COVER

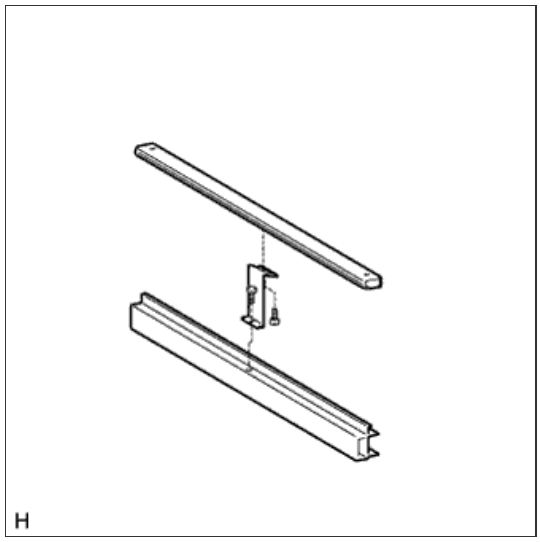
a. Remove the 2 nuts and 6 bolts from each No. 1 roof rack end cover.

b. Remove the 4 No. 1 roof rack end covers.



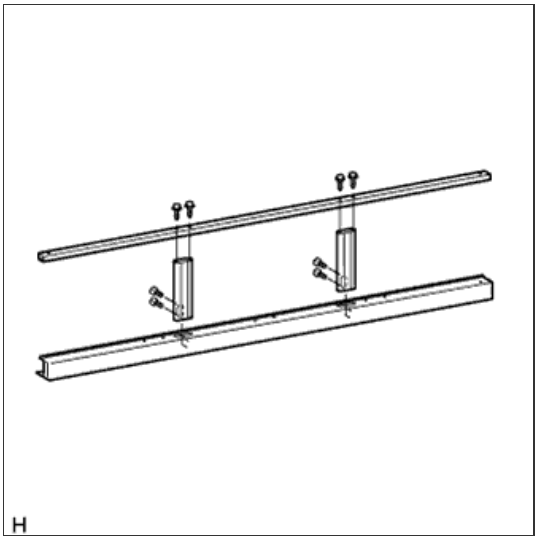
4. REMOVE FRONT UPPER ROOF RACK FRAME SUB-ASSEMBLY

a. Remove the 2 bolts and front roof rack bracket from the lower No. 2 roof rack frame sub-assembly and front upper roof rack frame sub-assembly to separate them.



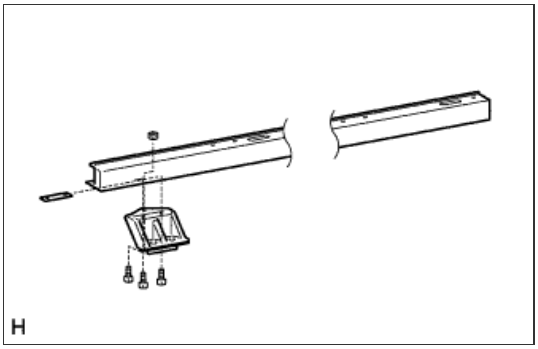
5. REMOVE UPPER NO. 1 ROOF RACK SIDE RAIL FRAME

a. Remove the 4 bolts, 4 screws and 2 roof rack side frame supports from the upper No. 1 roof rack side rail frame and lower roof rack side rail frame to separate them.



6. REMOVE FRONT ROOF RACK LEG LH

a. Remove the 2 nuts, 3 bolts, front roof rack leg and lower roof rack frame gusset.



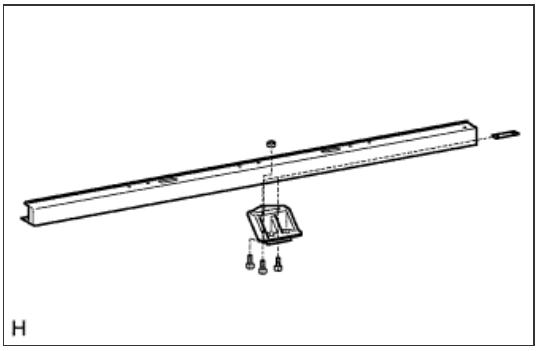
7. REMOVE FRONT ROOF RACK LEG RH

HINT:

Use the same procedures described for the LH side.

8. REMOVE CENTER ROOF RACK SUPPORT LH

a. Remove the 2 nuts, 3 bolts, center roof rack leg and lower roof rack frame gusset.



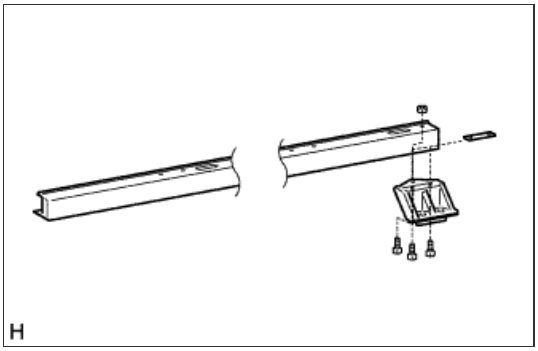
9. REMOVE CENTER ROOF RACK SUPPORT RH

HINT:

Use the same procedures described for the LH side.

10. REMOVE REAR ROOF RACK LEG LH

a. Remove the 2 nuts, 3 bolts, rear roof rack leg and lower roof rack frame gusset.



11. REMOVE REAR ROOF RACK LEG RH

HINT:

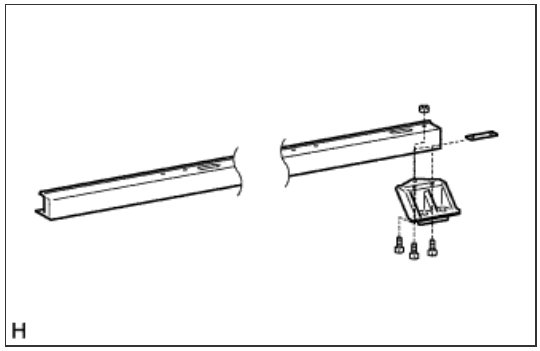
Use the same procedures described for the LH side.

for Preparation Click here

1. INSTALL REAR ROOF RACK LEG LH

a. Install the rear roof rack leg and lower roof rack frame gusset with the 2 nuts and 3 bolts.

Torque:
8.3 N*m{ 85 kgf*cm , 73 in.*lbf }



2. INSTALL REAR ROOF RACK LEG RH

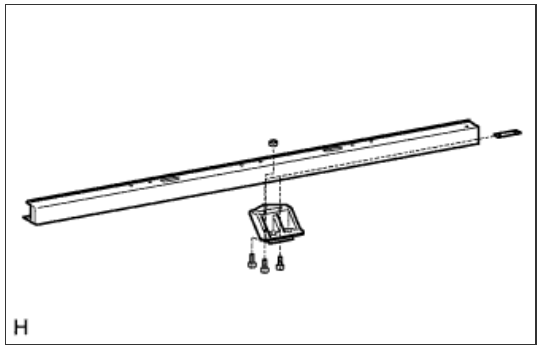
HINT:

Use the same procedures described for the LH side.

3. INSTALL CENTER ROOF RACK SUPPORT LH

a. Install the center roof rack leg and lower roof rack frame gusset with the 2 nuts and 3 bolts.

Torque:
8.3 N*m{ 85 kgf*cm , 73 in.*lbf }



4. INSTALL CENTER ROOF RACK SUPPORT RH

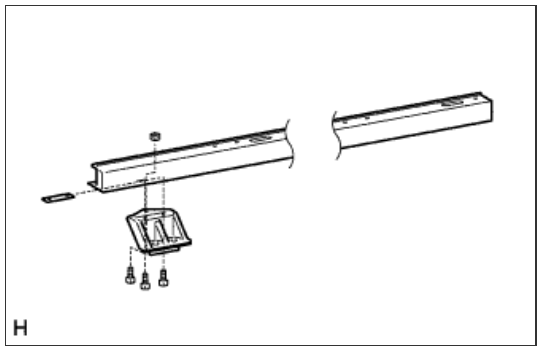
HINT:

Use the same procedures described for the LH side.

5. INSTALL FRONT ROOF RACK LEG LH

a. Install the front roof rack leg and lower roof rack frame gusset with the 2 nuts and 3 bolts.

Torque:
8.3 N*m{ 85 kgf*cm , 73 in.*lbf }



6. INSTALL FRONT ROOF RACK LEG RH

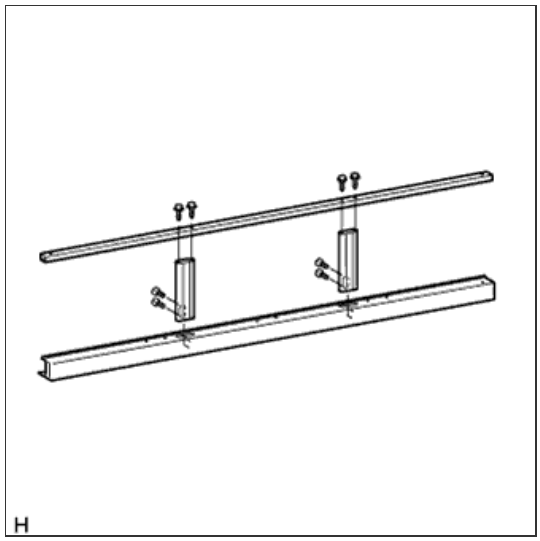
HINT:

Use the same procedures described for the LH side.

7. INSTALL UPPER NO. 1 ROOF RACK SIDE RAIL FRAME

a. Install the 2 roof rack side frame supports to the upper No. 1 roof rack side rail frame and lower roof rack side rail frame with the 4 bolts and 4 screws.

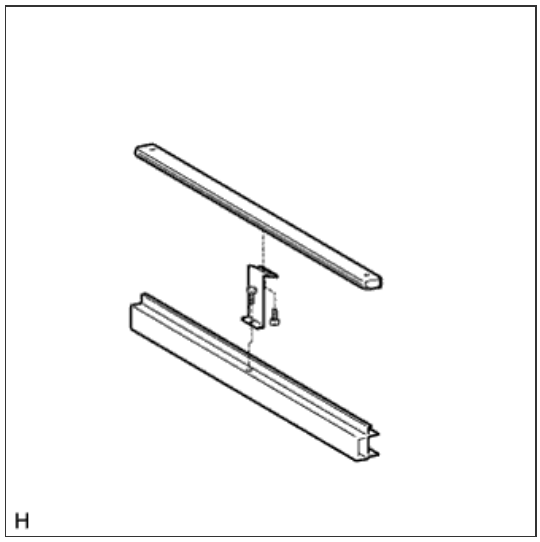
Torque:
8.3 N*m{ 85 kgf*cm , 73 in.*lbf }



8. INSTALL FRONT UPPER ROOF RACK FRAME SUB-ASSEMBLY

a. Install the front roof rack bracket to the lower No. 2 roof rack frame sub-assembly and front upper roof rack frame sub-assembly with the 2 bolts.

Torque:
8.3 N*m{ 85 kgf*cm , 73 in.*lbf }



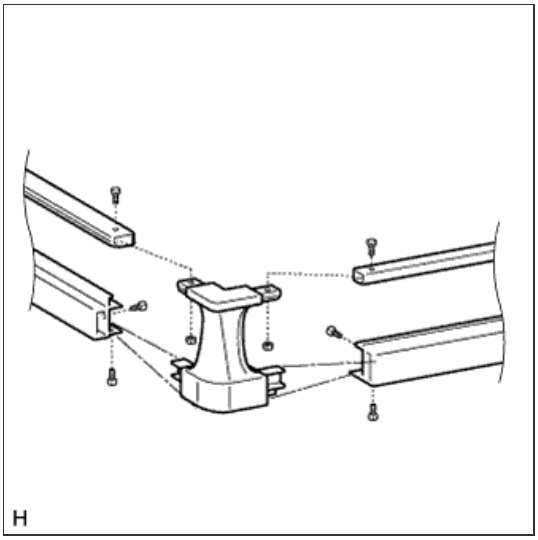
9. INSTALL NO. 1 ROOF RACK END COVER

HINT:

Use the same procedure for the other 3 No. 1 No. 1 roof rack end covers.

a. Install the No. 1 roof rack end cover with the 2 nuts and bolts.

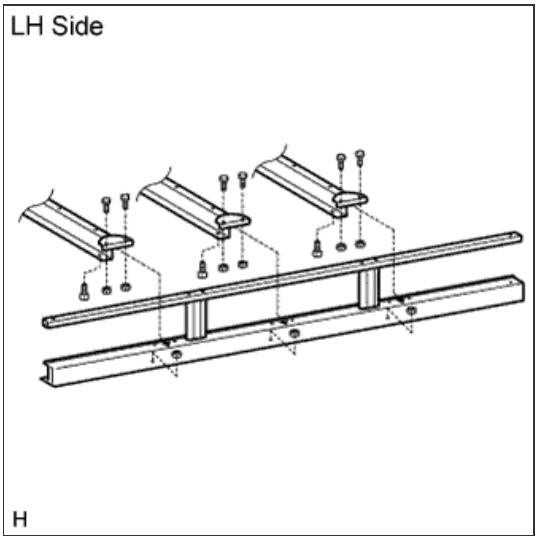
Torque:
8.3 N*m{ 85 kgf*cm , 73 in.*lbf }



10. INSTALL NO. 1 ROOF RACK SUPPORT PLATE

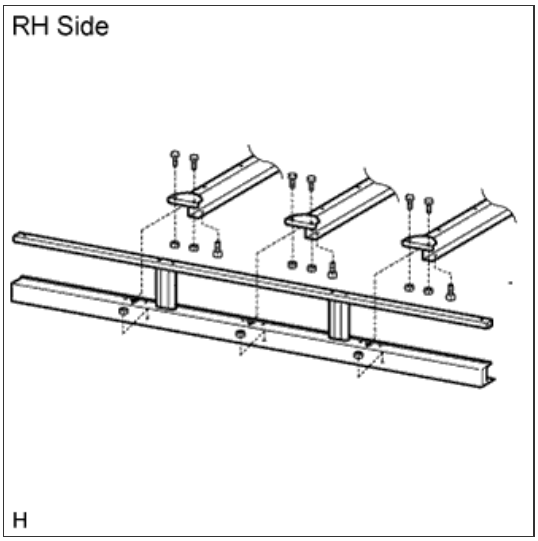
a. Install the No. 1 roof rack support plate with the 9 nuts and 9 bolts.

Torque:
8.3 N*m{ 85 kgf*cm , 73 in.*lbf }



b. Install the 9 nuts and 9 bolts.

Torque:
8.3 N*m{ 85 kgf*cm , 73 in.*lbf }



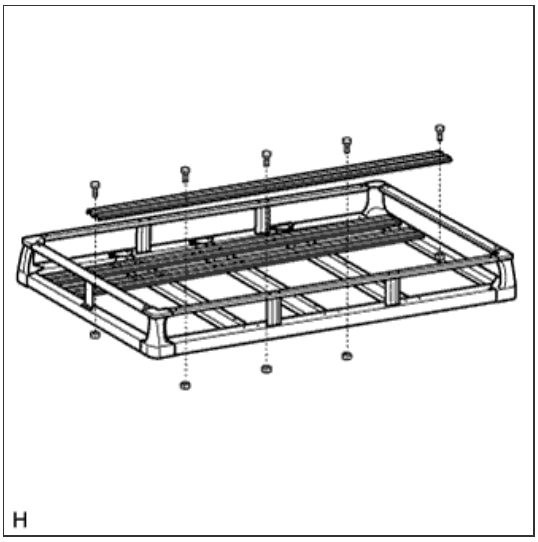
11. INSTALL NO. 1 ROOF RACK DECK BOARD

HINT:

Use the same procedure for the other 4 No. 1 roof rack deck boards.

a. Install the No. 1 roof rack deck board with the 5 nuts and 5 bolts.

Torque:
8.3 N*m{ 85 kgf*cm , 73 in.*lbf }

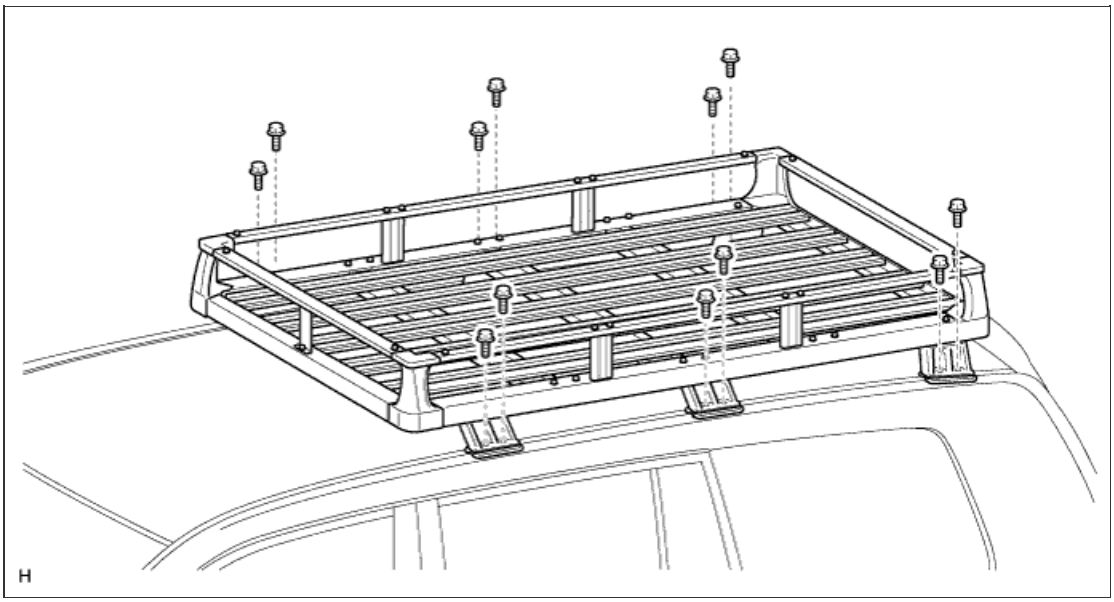


for Preparation Click here

1. INSTALL ROOF RACK ASSEMBLY

a. Install the roof rack and roof rack leg cushion with the 12 bolts.

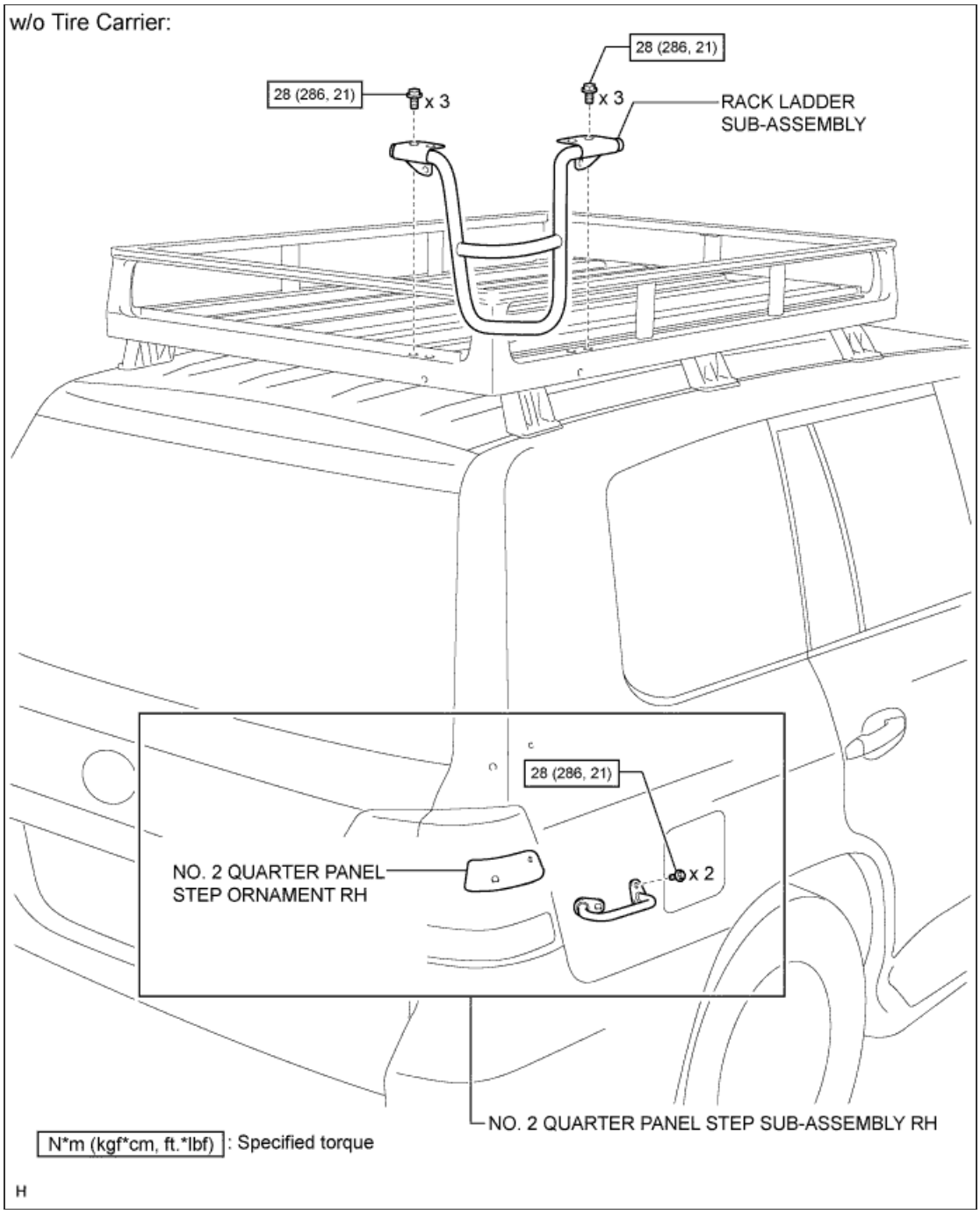
Torque:
45 N*m{ 459 kgf*cm , 33 ft.*lbf }



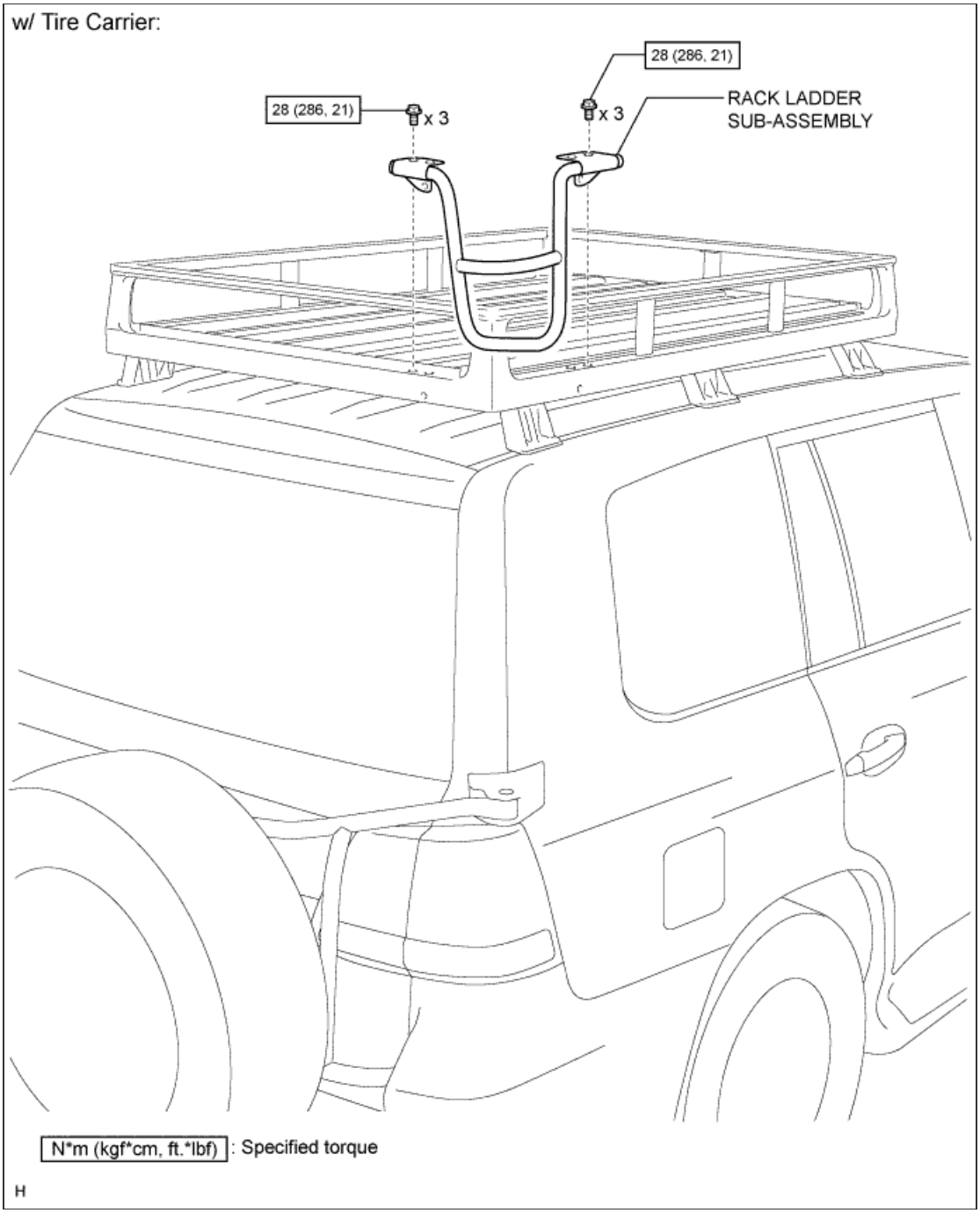
2. INSTALL RACK LADDER SUB-ASSEMBLY

a. Install the rack ladder sub-assembly (Click here).

for Preparation Click here



w/ Tire Carrier:



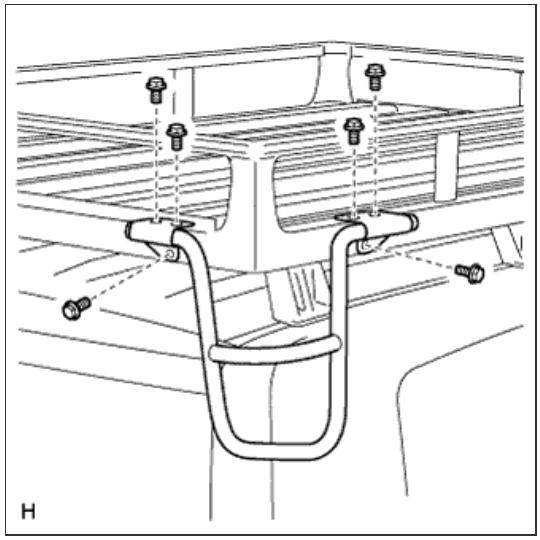
N*m (kgf*cm, ft.*lbf) : Specified torque

H

for Preparation Click here

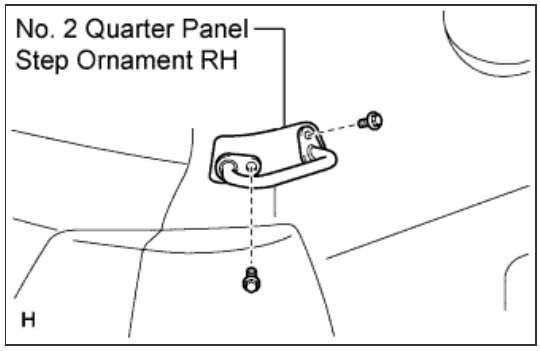
1. REMOVE RACK LADDER SUB-ASSEMBLY

a. Remove the 6 bolts and rack ladder.



2. REMOVE NO. 2 UAR ER PANEL S EP SUB-ASSEMBLY RH (w/o ire Carrier)

a. Remove the 2 bolts, quarter panel step and No. 2 quarter panel step ornament.

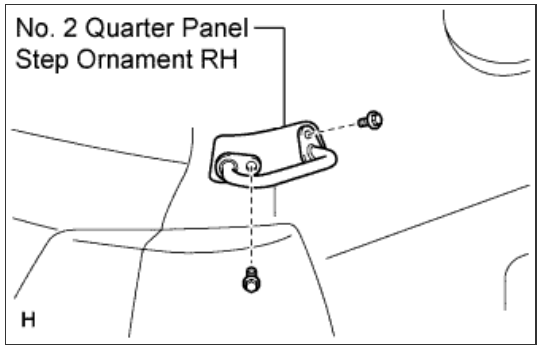


for Preparation Click here

1. INSTALL NO. 2 QUARTER PANEL STEP SUB-ASSEMBLY RH (w/o Tire Carrier)

a. Install the quarter panel step and No. 2 quarter panel step ornament with the 2 bolts.

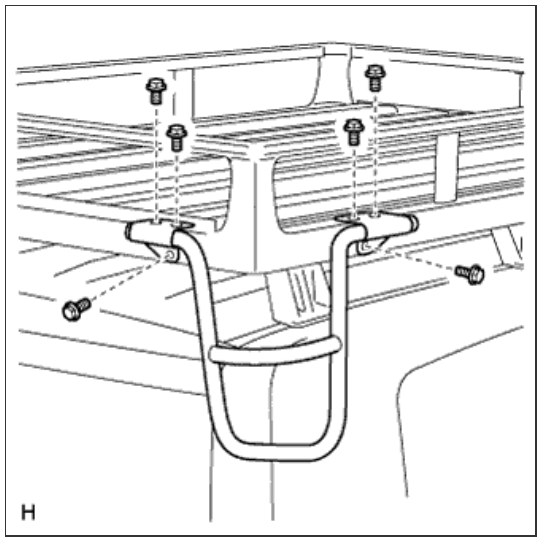
Torque:
28 N*m{ 286 kgf*cm , 21 ft.*lbf }



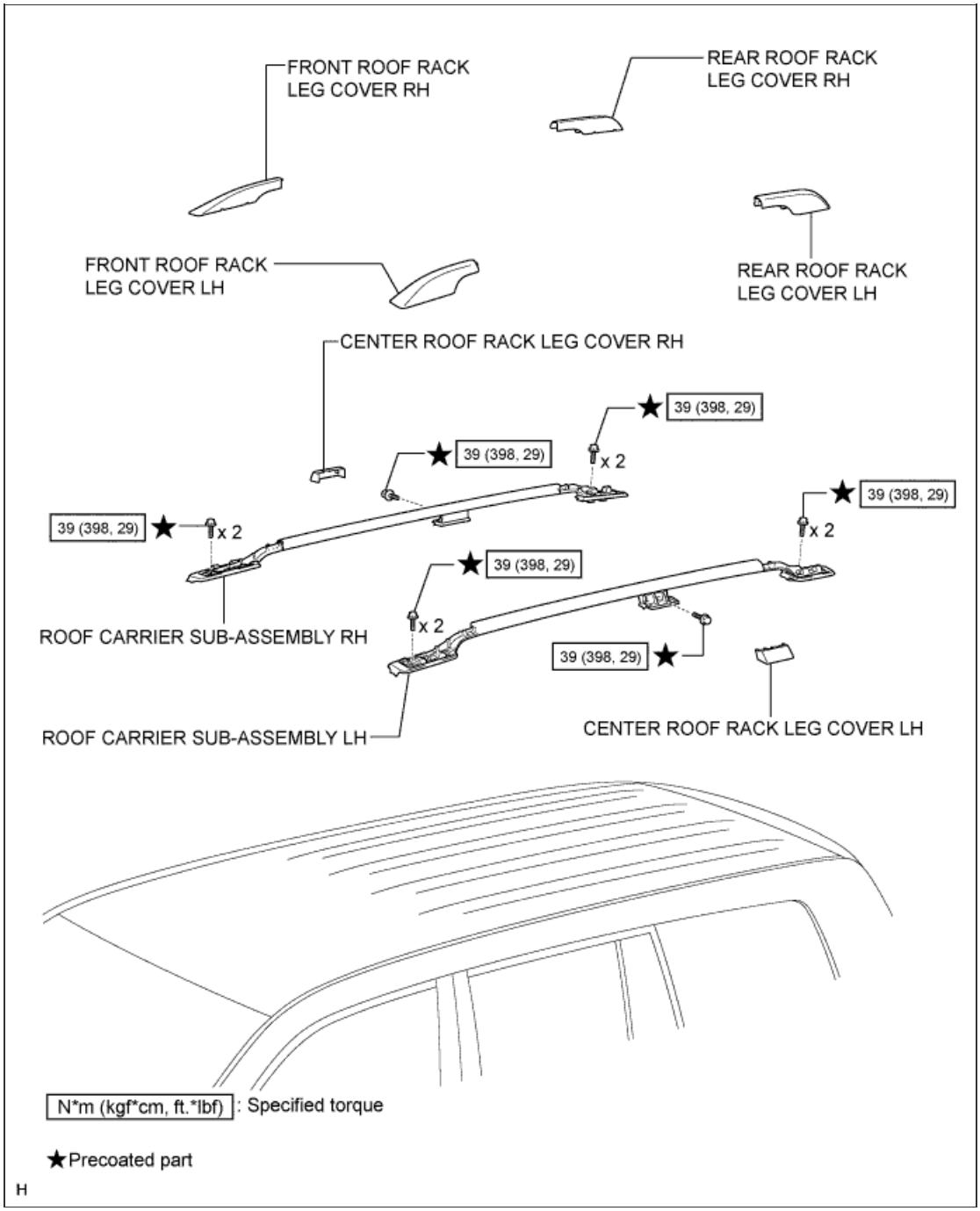
2. INSTALL RACK LADDER SUB-ASSEMBLY

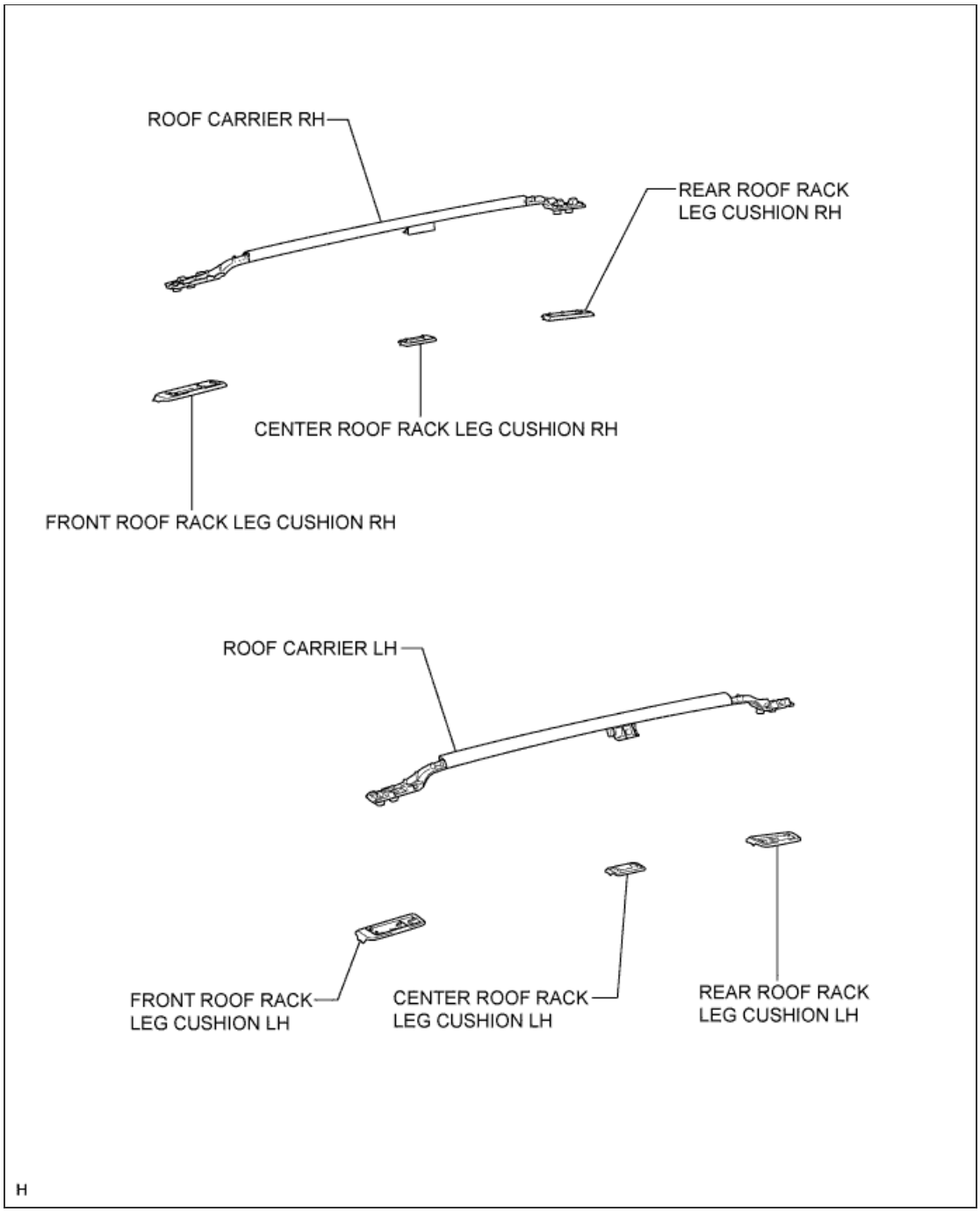
a. Install the rack ladder with the olts.

Torque:
28 N*m{ 286 kgf*cm , 21 ft.*lbf }



for Preparation Click here

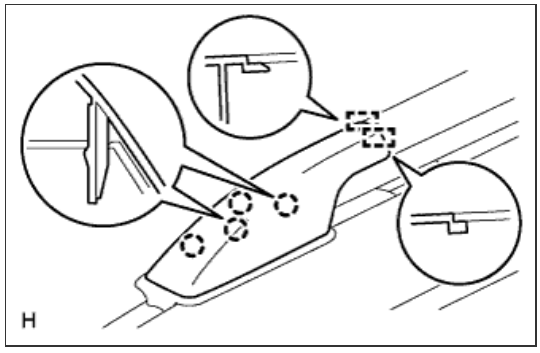



ROOF CARRIER RH
REAR ROOF RACK
LEG CUSHION RH
CENTER ROOF RACK LEG CUSHION RH
FRONT ROOF RACK LEG CUSHION RH
ROOF CARRIER LH
FRONT ROOF RACK
LEG CUSHION LH
CENTER ROOF RACK
LEG CUSHION LH
REAR ROOF RACK
LEG CUSHION LH
H

for Preparation Click here

1. REMOVE FRONT ROOF RACK LEG COVER LH

a. Detach the 2 clips and 2 guides, and remove the cover.



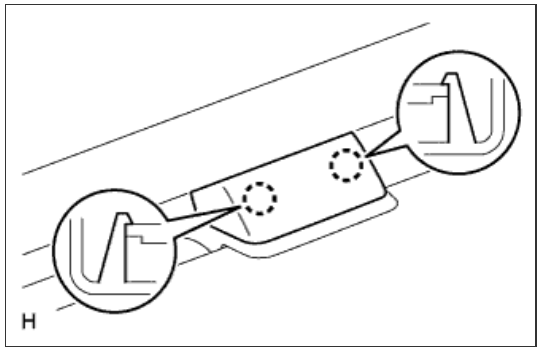
2. REMOVE FRONT ROOF RACK LEG COVER RH

HINT:

Use the same procedures described for the LH side.

3. REMOVE CENTER ROOF RACK LEG COVER LH

a. Detach the 2 claws and remove the cover.



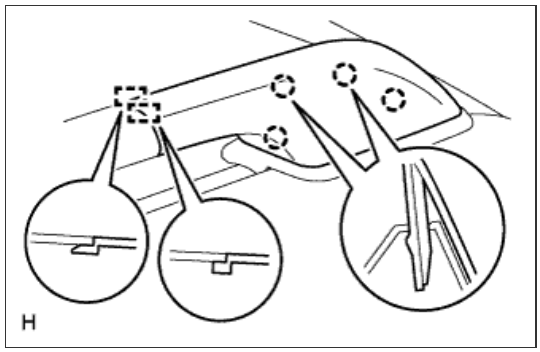
4. REMOVE CENTER ROOF RACK LEG COVER RH

HINT:

Use the same procedures described for the LH side.

5. REMOVE REAR ROOF RACK LEG COVER LH

a. Detach the 2 clips and 2 guides, and remove the cover.



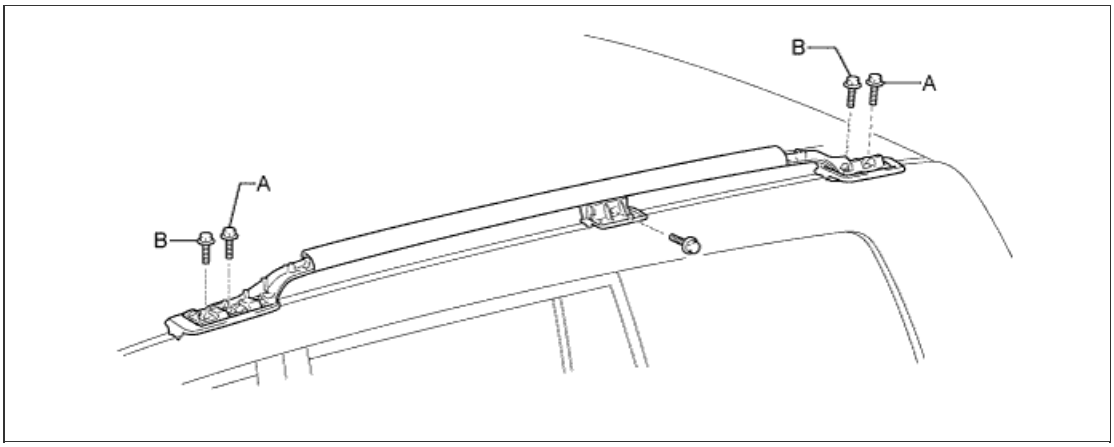
6. REMOVE REAR ROOF RACK LEG COVER RH

HINT:

Use the same procedures described for the LH side.

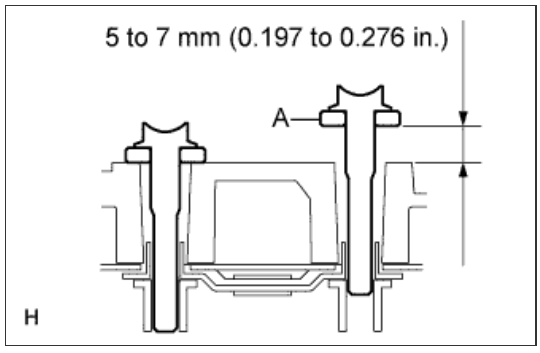
7. REMOVE ROOF CARRIER SUB-ASSEMBLY LH

a. Remove the 5 bolts and roof carrier.

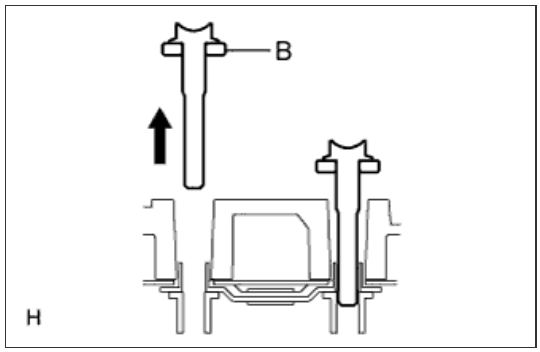


NOTICE:

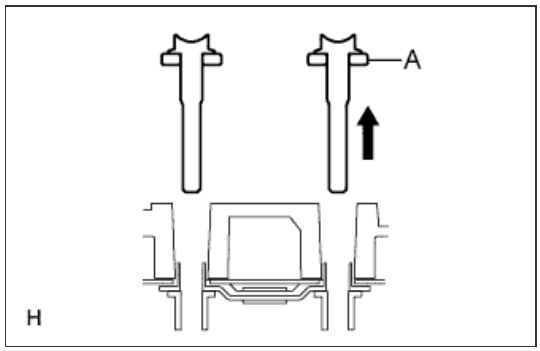
- **Loosen bolt A so that it protrudes a distance of 5 to 7 mm (0.197 to 0.276 in.) as shown in the illustration.**



- **Remove bolt B.**



- **Remove bolt A.**



8. REMOVE ROOF CARRIER SUB-ASSEMBLY RH

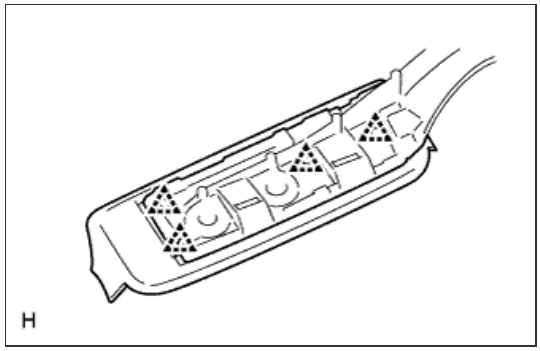
HINT:

Use the same procedures described for the LH side.

for Preparation Click here

1. REMOVE FRONT ROOF RACK LEG CUSHION LH

a. Detach the 4 clips and remove the cushion.



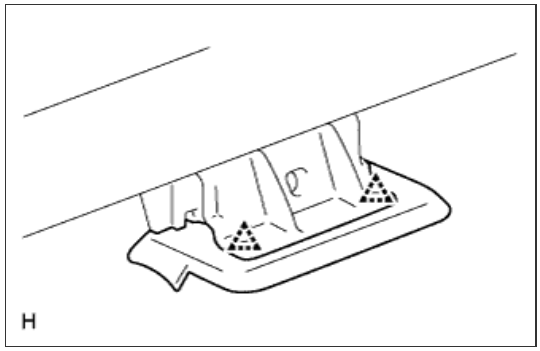
2. REMOVE FRONT ROOF RACK LEG CUSHION RH

HINT:

Use the same procedures described for the LH side.

3. REMOVE CENTER ROOF RACK LEG CUSHION LH

a. Detach the 2 clips and remove the cushion.



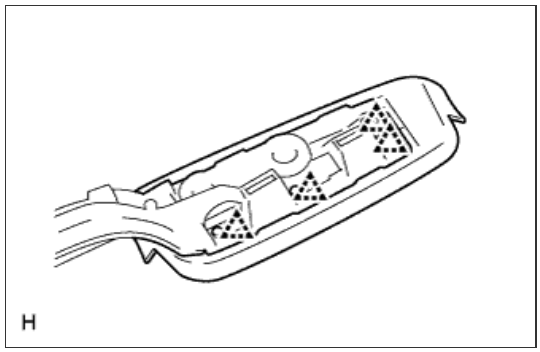
4. REMOVE CENTER ROOF RACK LEG CUSHION RH

HINT:

Use the same procedures described for the LH side.

5. REMOVE REAR ROOF RACK LEG CUSHION LH

a. Detach the 4 clips and remove the cushion.



6. REMOVE REAR ROOF RACK LEG CUSHION RH

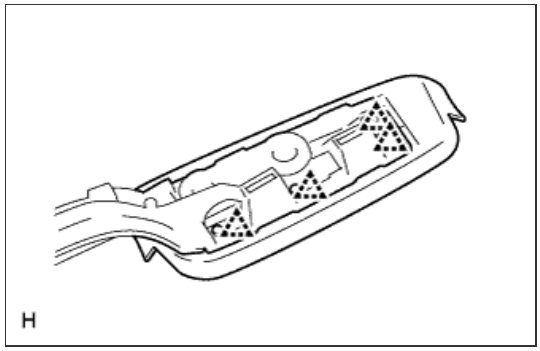
HINT:

Use the same procedures described for the LH side.

for Preparation Click here

1. INSTALL REAR ROOF RACK LEG CUSHION LH

a. Attach the 4 clips to install the cushion.



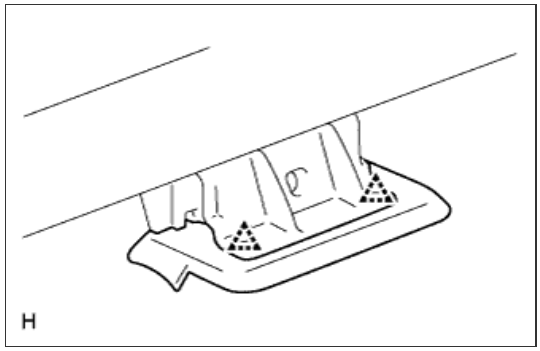
2. INSTALL REAR ROOF RACK LEG CUSHION RH

HINT:

Use the same procedures described for the L side.

3. INSTALL CENTER ROOF RACK LEG CUSHION LH

a. Attach the 2 clips to install the cushion.



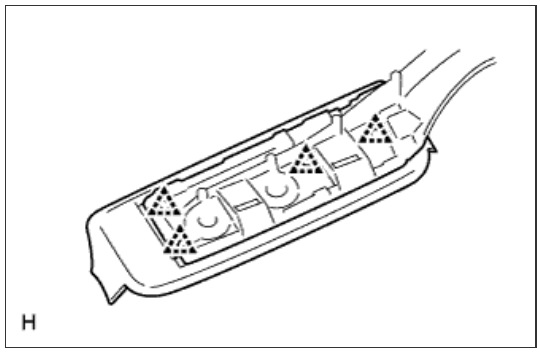
4. INSTALL CENTER ROOF RACK LEG CUSHION RH

HINT:

Use the same procedures described for the L side.

5. INSTALL FRONT ROOF RACK LEG CUSHION LH

a. Attach the 4 clips to install the cushion.



6. INSTALL FRONT ROOF RACK LEG CUSHION RH

HINT:

Use the same procedures described for the L side.

for Preparation Click here

1. INSTALL ROOF CARRIER SUB-ASSEMBLY LH

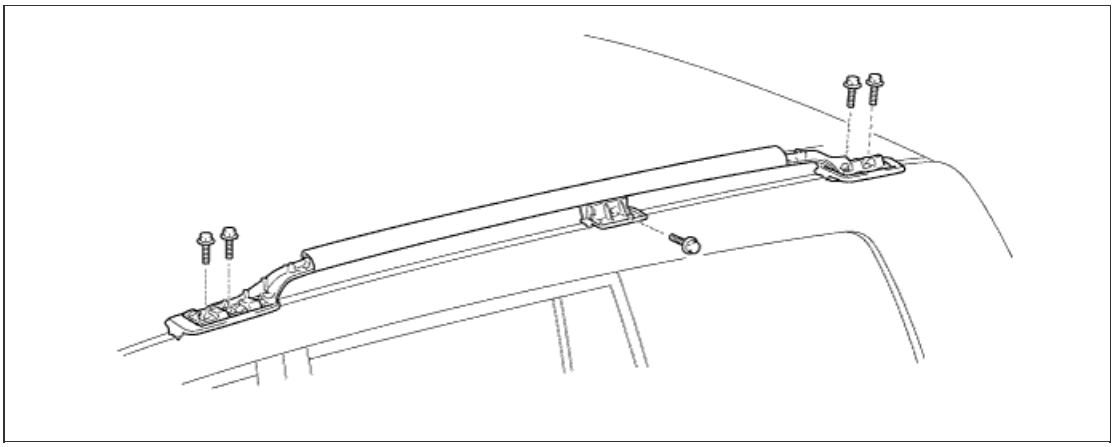
a. Clean the threaded surface on the vehicle body with a non-residue solvent.

b. Apply adhesive to the threads of the bolts.

Adhesive:
Toyota Genuine Adhesive 1324, Three Bond 1324 or equivalent

c. Install the roof carrier with the bolts.

Torque:
39 N*m{ 398 kgf*cm , 29 ft.*lbf }



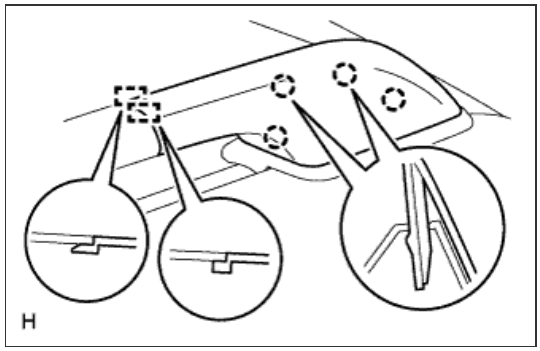
2. INSTALL ROOF CARRIER SUB-ASSEMBLY RH

HINT:

Use the same procedures described for the LH side.

3. INSTALL REAR ROOF RACK LEG COVER LH

a. Attach the 2 guides and 2 clips to install the cover.



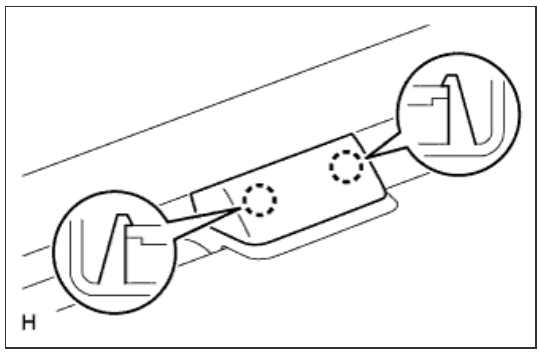
4. INSTALL REAR ROOF RACK LEG COVER RH

HINT:

Use the same procedures described for the LH side.

5. INSTALL CENTER ROOF RACK LEG COVER LH

a. Attach the 2 claws to install the cover.



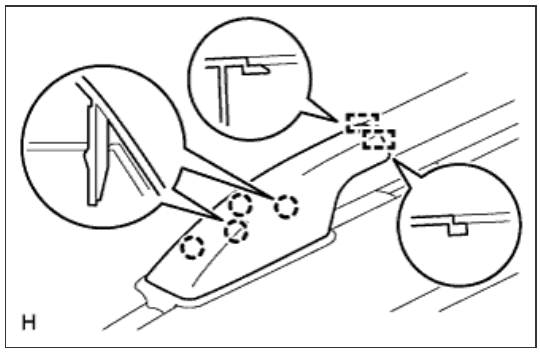
6. INSTALL CENTER ROOF RACK LEG COVER RH

HINT:

Use the same procedures described for the LH side.

7. INSTALL FRONT ROOF RACK LEG COVER LH

a. Attach the 2 guides and 2 clips to install the cover.

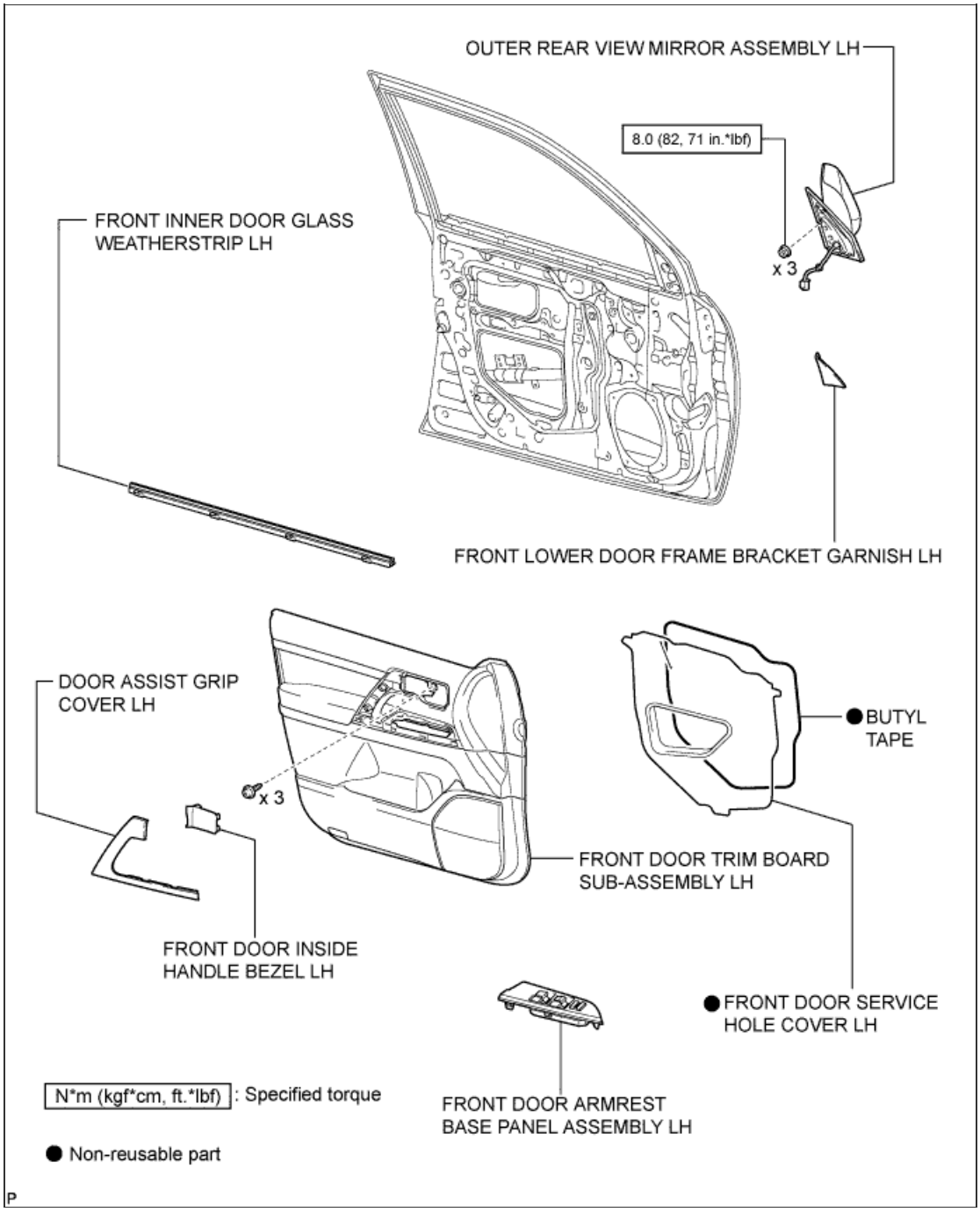


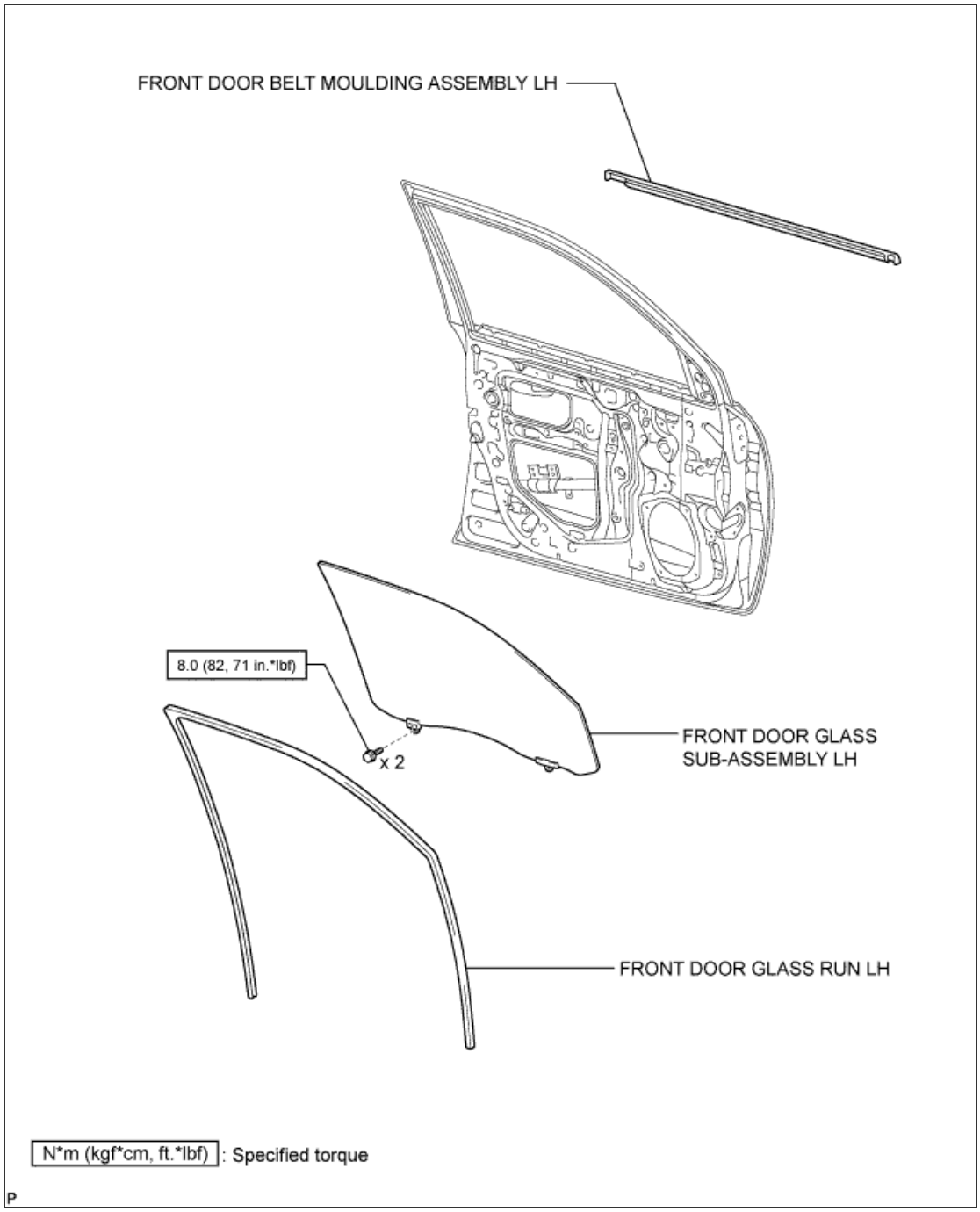
8. INSTALL FRONT ROOF RACK LEG COVER RH

HINT:

Use the same procedures described for the LH side.

for Preparation Click here




FRONT DOOR BELT MOULDING ASSEMBLY LH
8.0 (82, 71 in.*lbf)
x 2
FRONT DOOR GLASS SUB-ASSEMBLY LH
FRONT DOOR GLASS RUN LH
N*m (kgf*cm, ft.*lbf) : Specified torque
P

for Preparation Click here

HINT:

- **Use the same procedures for the RH side and LH side.**
- **The procedures listed below are for the LH side.**

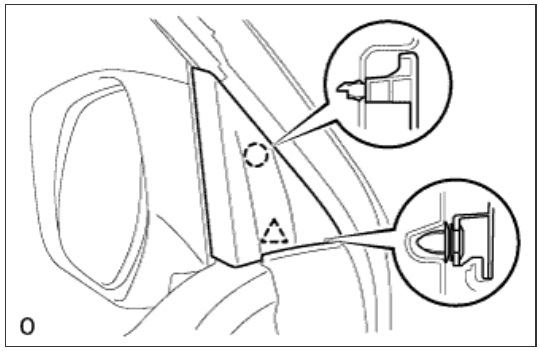
1. DISCONNECT CABLE FROM NEGATIVE BATTERY TERMINAL

NOTICE:

When disconnecting the cable, some systems need to be initialized after the cable is reconnected (Click here).

2. REMOVE FRONT LOWER DOOR FRAME BRACKET GARNISH LH

a. Detach the clip and claw, remove the front lower door frame bracket garnish.

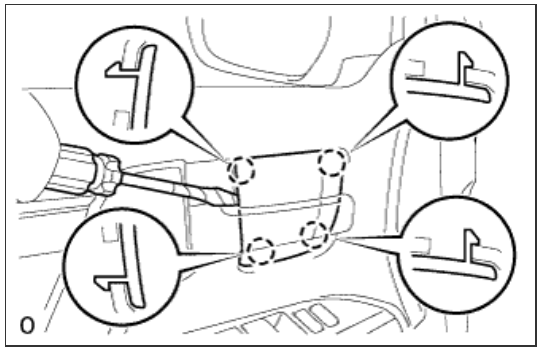


3. REMOVE FRONT DOOR INSIDE HANDLE BEZEL LH

a. Using a screwdriver, detach the 4 claws and remove the inside handle bezel.

HINT:

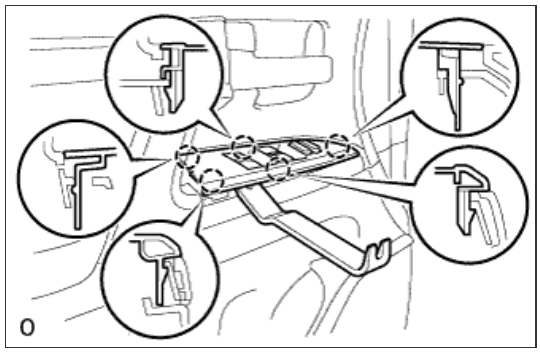
Tape the screwdriver tip before use.



4. REMOVE FRONT DOOR ARMREST BASE PANEL ASSEMBLY LH

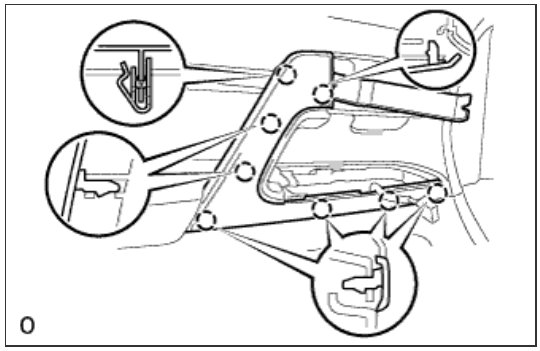
a. Using a moulding remover, detach the 5 claws.

b. Disconnect the connector and remove the front door armrest base panel and multiplex network master switch.



5. REMOVE DOOR ASSIST GRIP COVER LH

a. Using a moulding remover, detach the 8 claws and remove the door assist grip cover.

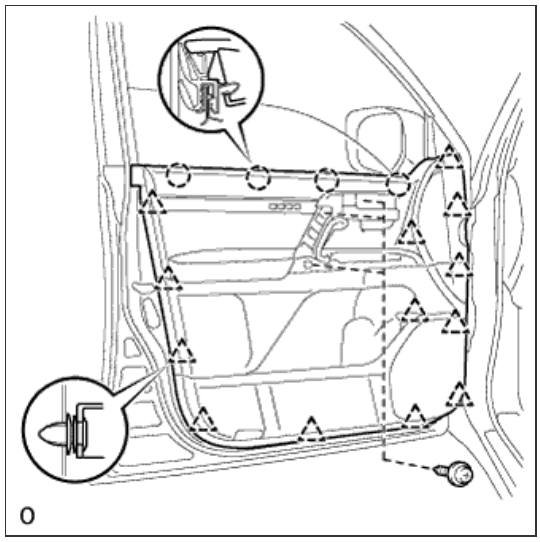


6. REMOVE FRONT DOOR TRIM BOARD SUB-ASSEMBLY LH

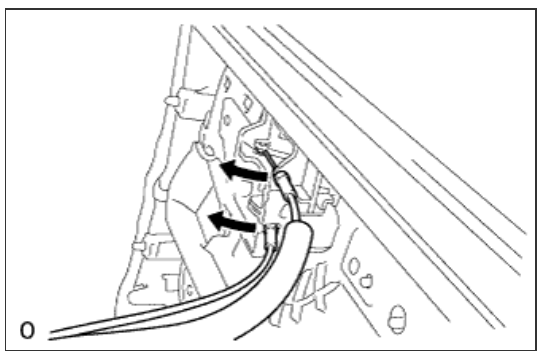
a. Remove the 3 screws.

b. Remove the 13 clips, 4 claws and trim board.

c. Disconnect the connector.



d. Disconnect the 2 cables from the inside handle.



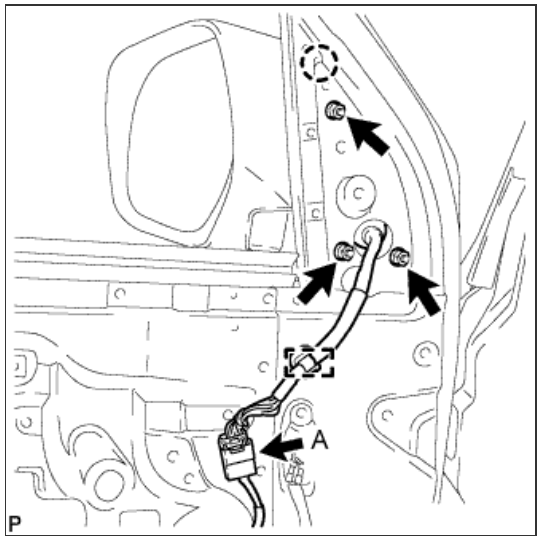
7. REMOVE OUTER REAR VIEW MIRROR ASSEMBLY LH

a. Disconnect the connector labeled A.

b. Detach the clamp.

c. Remove the 3 nuts and claw.

d. Remove the outer rear view mirror.



8. REMOVE FRONT DOOR SERVICE HOLE COVER LH

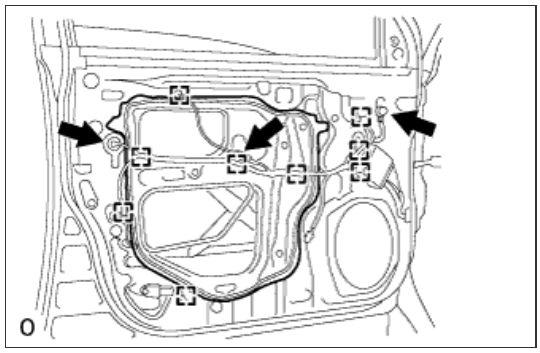
a. Using a clip remover, detach the 9 clamps.

b. Remove the bolt and disconnect the 2 connectors.

c. Remove the service hole cover.

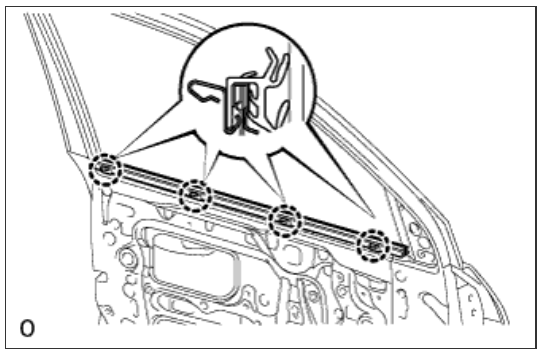
HINT:

Remove the remaining tape on the door.



9. REMOVE FRONT INNER DOOR GLASS WEATHERSTRIP LH

a. Detach the 4 claws by pulling the weatherstrip upward to remove the weatherstrip.



10. REMOVE FRONT DOOR GLASS SUB-ASSEMBLY LH

a. Driver Side:
Temporarily install the multiplex network master switch.

b. Passenger Side:
Temporarily install the power window regulator switch assembly.

c. Connect the cable to the negative (-) battery terminal.

d. Move the door glass until the bolts appear in the service holes.

e. Disconnect the cable from the negative (-) battery terminal.

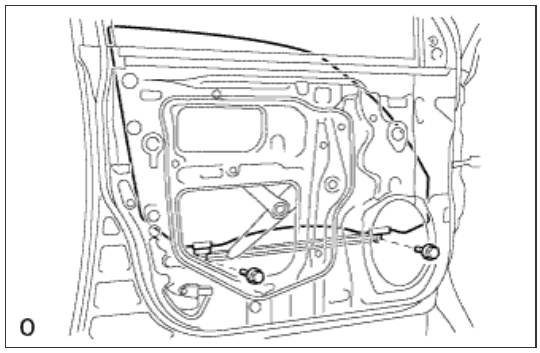
NOTICE:

When disconnecting the cable, some systems need to be initialized after the cable is reconnected (Click here).

f. Remove the 2 bolts.

NOTICE:

Be careful when removing the bolts as the glass may fall and become damaged.



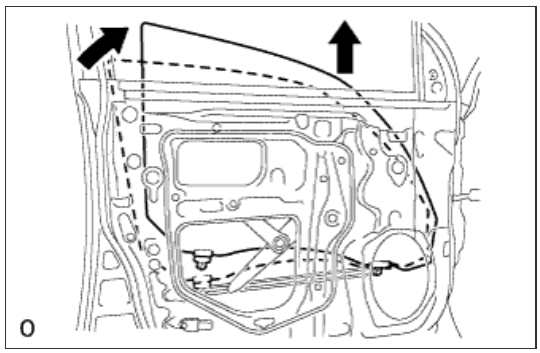
g. Remove the door glass in the direction indicated by the arrows in the illustration.

HINT:

Remove the glass upward.

NOTICE:

Be careful not to damage the glass.

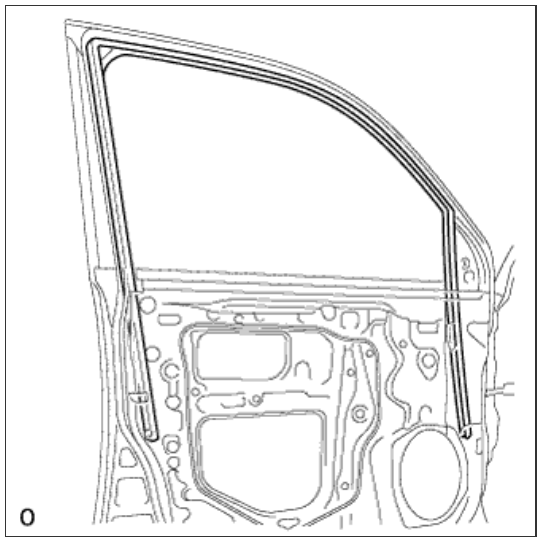


h. Driver Side:
Remove the multiplex network master switch.

i. Passenger Side:
Remove the power window regulator switch assembly.

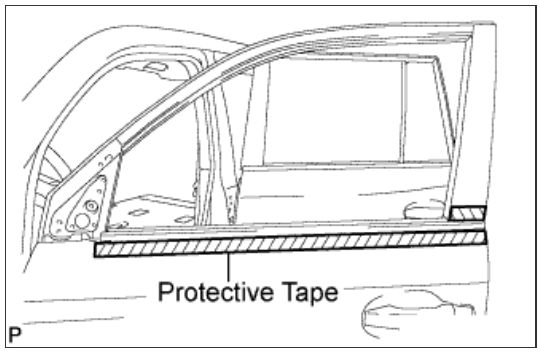
11. REMOVE FRONT DOOR GLASS RUN LH

a. Remove the front door glass run.

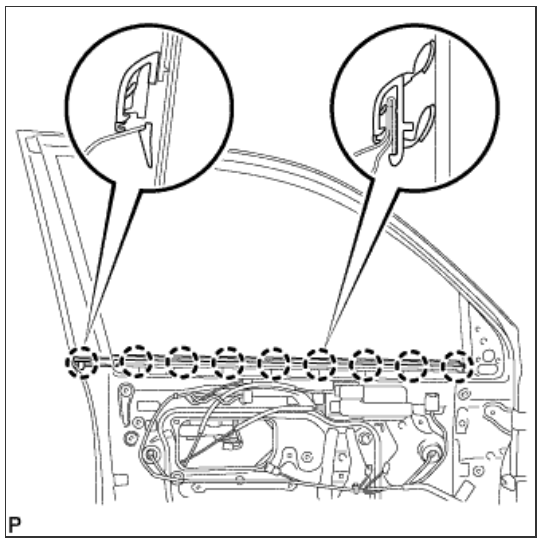


12. REMOVE FRONT DOOR BELT MOULDING ASSEMBLY LH

a. Put protective tape around the belt moulding.



b. Detach the claw and remove the belt moulding.



for Preparation Click here

HINT:

- **Use the same procedures for the RH side and LH side.**
- **The procedures listed below are for the LH side.**

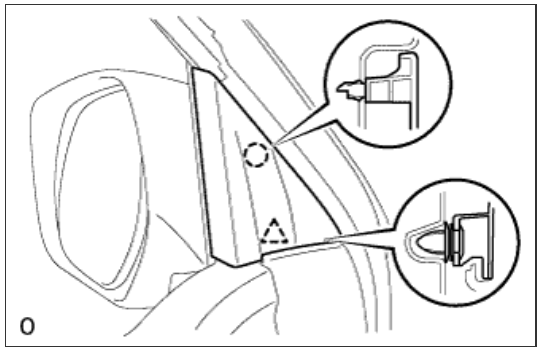
1. DISCONNECT CABLE FROM NEGATIVE BATTERY TERMINAL

NOTICE:

When disconnecting the cable, some systems need to be initialized after the cable is reconnected (Click here).

2. REMOVE FRONT LOWER DOOR FRAME BRACKET GARNISH LH

a. Detach the clip and claw, remove the front lower door frame bracket garnish.

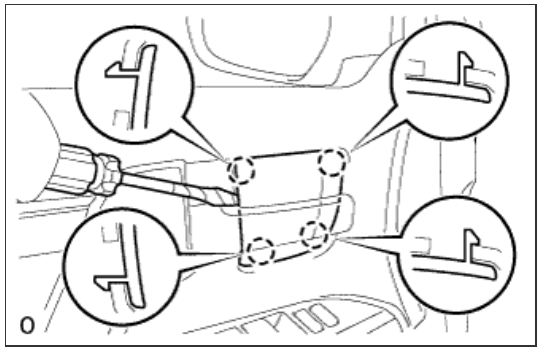


3. REMOVE FRONT DOOR INSIDE HANDLE BEZEL LH

a. Using a screwdriver, detach the 4 claws and remove the inside handle bezel.

HINT:

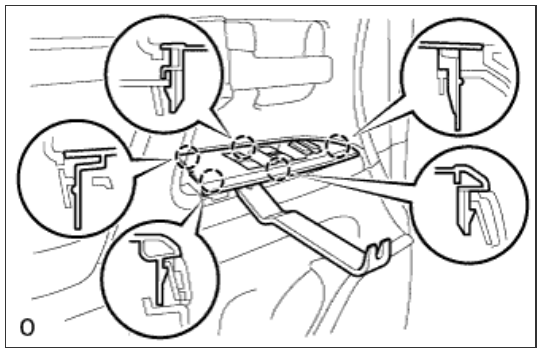
Tape the screwdriver tip before use.



4. REMOVE FRONT DOOR ARMREST BASE PANEL ASSEMBLY LH

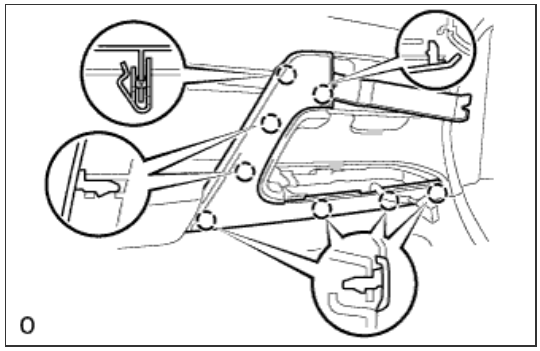
a. Using a moulding remover, detach the 5 claws.

b. Disconnect the connector and remove the armrest base panel.



5. REMOVE DOOR ASSIST GRIP COVER LH

a. Using a moulding remover, detach the 8 claws and remove the door assist grip cover.

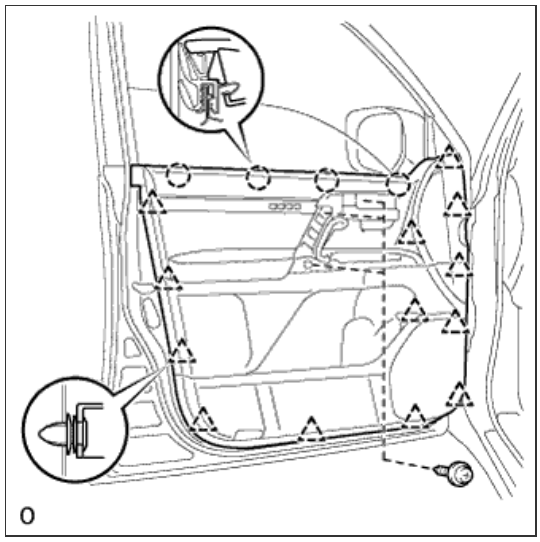


6. REMOVE FRONT DOOR TRIM BOARD SUB-ASSEMBLY LH

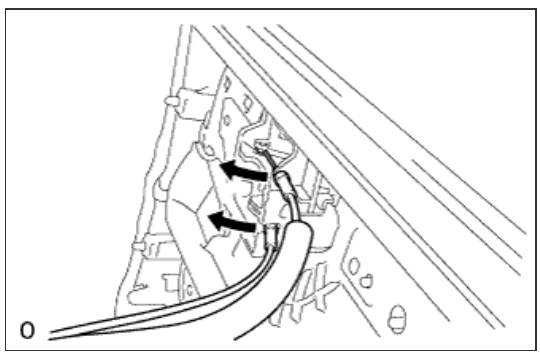
a. Remove the 3 screws.

b. Remove the 13 clips, 4 claws and trim board.

c. Disconnect the connector.



d. Disconnect the 2 cables from the inside handle.



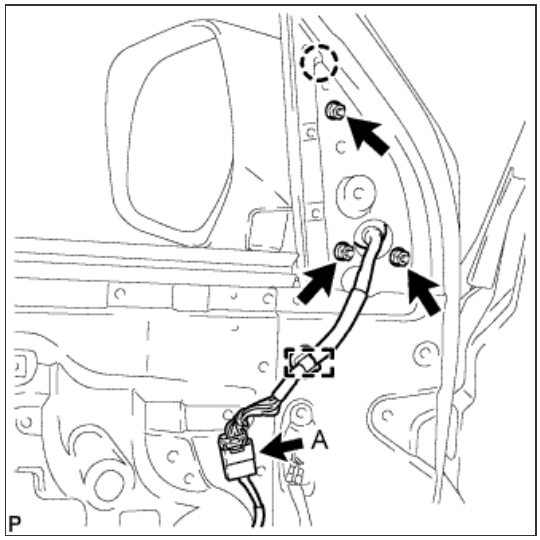
7. REMOVE OUTER REAR VIEW MIRROR ASSEMBLY LH

a. Disconnect the connector labeled A.

b. Detach the clamp.

c. Remove the 3 nuts and claw.

d. Remove the outer rear view mirror.



8. REMOVE FRONT DOOR SERVICE HOLE COVER LH

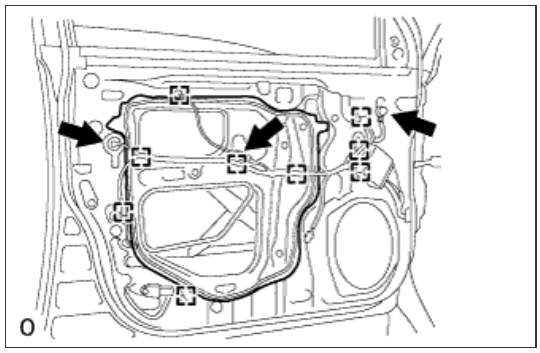
a. Using a clip remover, detach the 9 clamps.

b. Remove the bolt and disconnect the 2 connectors.

c. Remove the service hole cover.

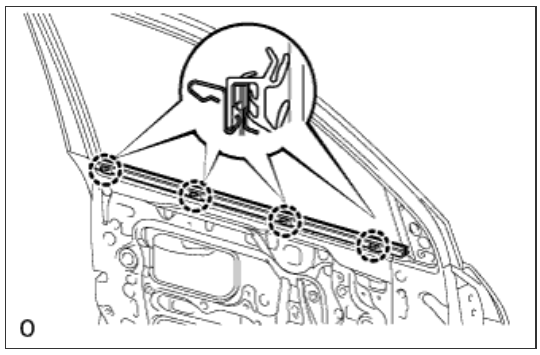
HINT:

Remove the remaining tape on the door.



9. REMOVE FRONT INNER DOOR GLASS WEATHERSTRIP LH

a. Detach the 4 claws by pulling the weatherstrip upward to remove the weatherstrip.



10. REMOVE FRONT DOOR GLASS SUB-ASSEMBLY LH

a. Driver Side:
Temporarily install the multiple network master switch.

b. Passenger Side:
Temporarily install the power window regulator switch assembly.

c. Connect the cable to the negative (-) battery terminal.

d. Move the door glass until the bolts appear in the service holes.

e. Disconnect the cable from the negative (-) battery terminal.

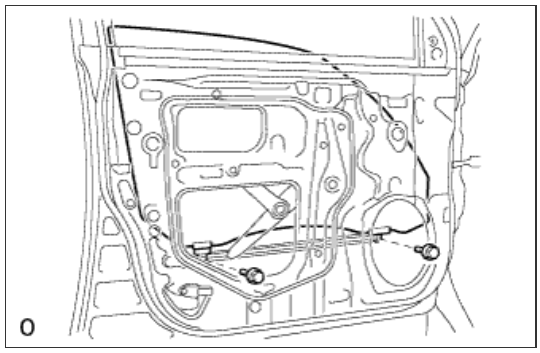
NOTICE:

When disconnecting the cable, some systems need to be initialized after the cable is reconnected (Click here).

f. Remove the 2 bolts.

NOTICE:

Be careful when removing the bolts as the glass may fall and become damaged.



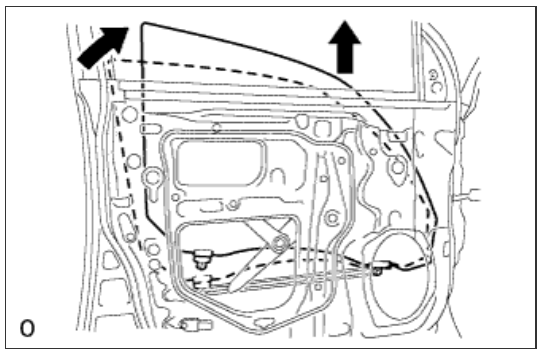
g. Remove the door glass in the direction indicated by the arrows in the illustration.

HINT:

Remove the glass upward.

NOTICE:

Be careful not to damage the glass.

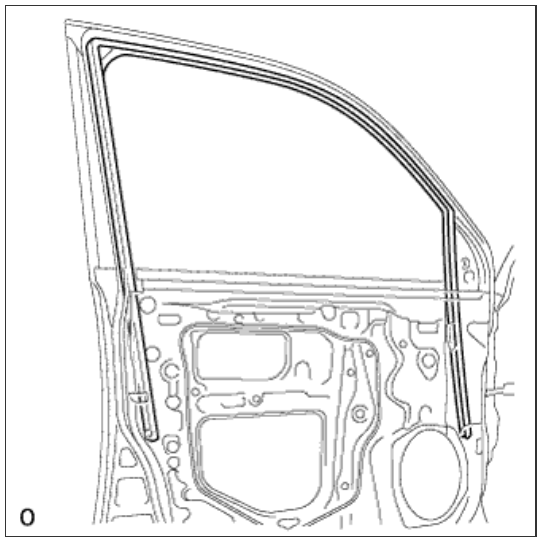


h. Driver Side:
Remove the multiple network master switch.

i. Passenger Side:
Remove the power window regulator switch assembly.

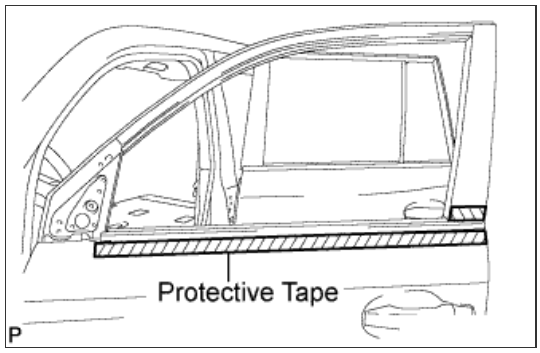
11. REMOVE FRONT DOOR GLASS RUN LH

a. Remove the front door glass run.

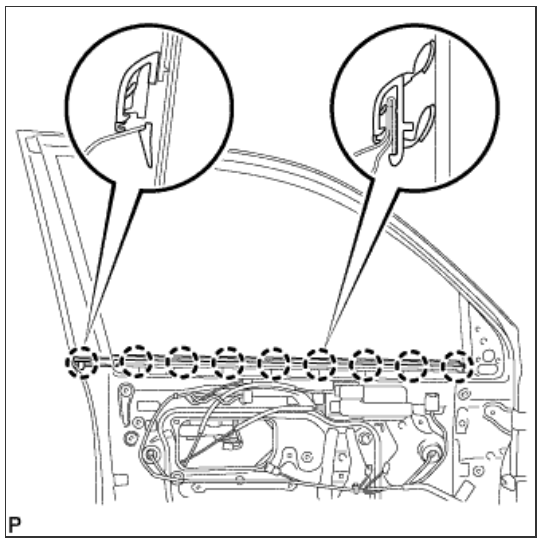


12. REMOVE FRONT DOOR BELT MOULDING ASSEMBLY LH

a. Put protective tape around the belt moulding.



b. Detach the claw and remove the belt moulding.



for Preparation Click here

HINT:

- **Use the same procedures for the RH side and LH side.**
- **The procedures listed below are for the LH side.**

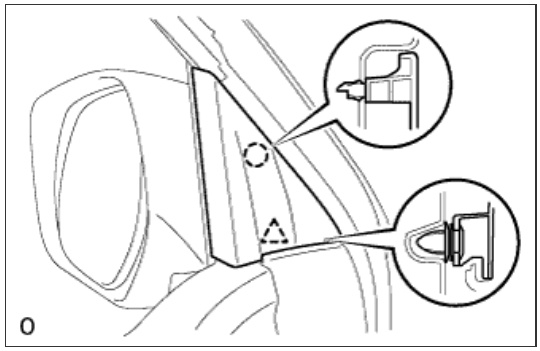
1. DISCONNECT CABLE FROM NEGATIVE BATTERY TERMINAL

NOTICE:

When disconnecting the cable, some systems need to be initialized after the cable is reconnected (Click here).

2. REMOVE FRONT LOWER DOOR FRAME BRACKET GARNISH LH

a. Detach the clip and claw, remove the front lower door frame bracket garnish.

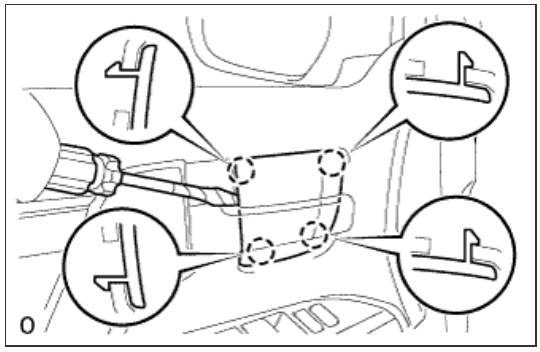


3. REMOVE FRONT DOOR INSIDE HANDLE BEZEL LH

a. Using a screwdriver, detach the 4 claws and remove the inside handle bezel.

HINT:

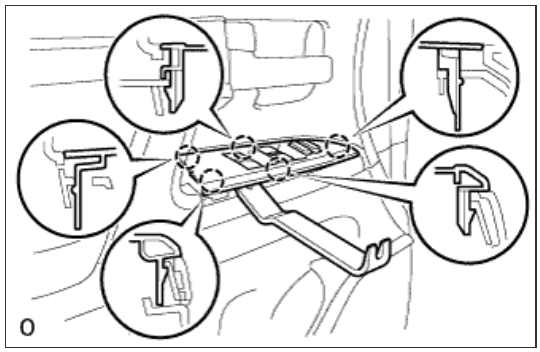
Tape the screwdriver tip before use.



4. REMOVE FRONT DOOR ARMREST BASE PANEL ASSEMBLY LH

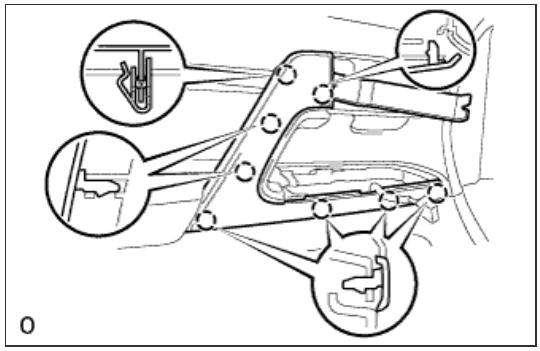
a. Using a moulding remover, detach the 5 claws.

b. Disconnect the connector and remove the armrest base panel.



5. REMOVE DOOR ASSIST GRIP COVER LH

a. Using a moulding remover, detach the 8 claws and remove the door assist grip cover.

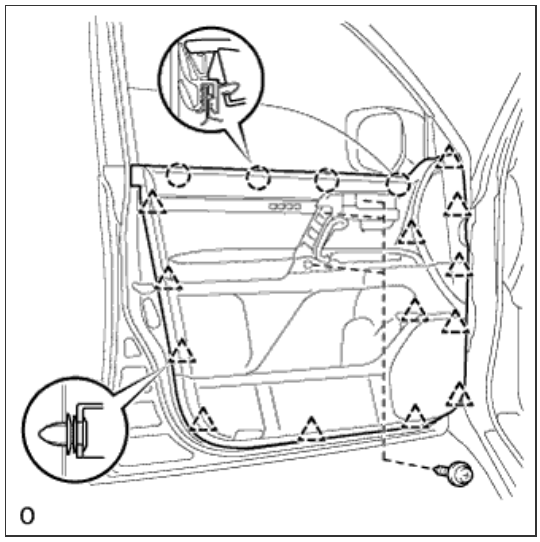


6. REMOVE FRONT DOOR TRIM BOARD SUB-ASSEMBLY LH

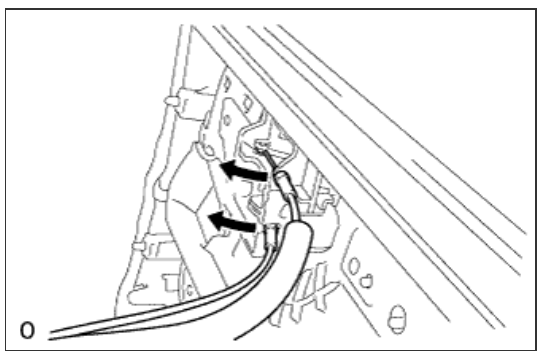
a. Remove the 3 screws.

b. Remove the 13 clips, 4 claws and trim board.

c. Disconnect the connector.



d. Disconnect the 2 cables from the inside handle.



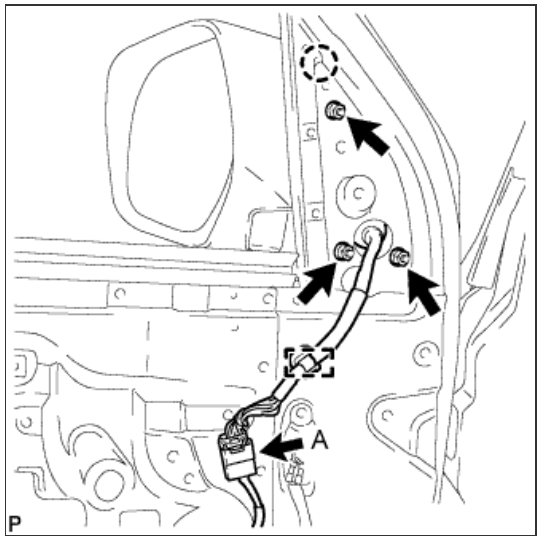
7. REMOVE OUTER REAR VIEW MIRROR ASSEMBLY LH

a. Disconnect the connector labeled A.

b. Detach the clamp.

c. Remove the 3 nuts and claw.

d. Remove the outer rear view mirror.



8. REMOVE FRONT DOOR SERVICE HOLE COVER LH

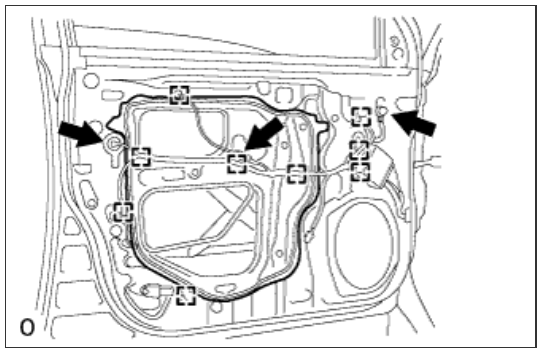
a. Using a clip remover, detach the 9 clamps.

b. Remove the bolt and disconnect the 2 connectors.

c. Remove the service hole cover.

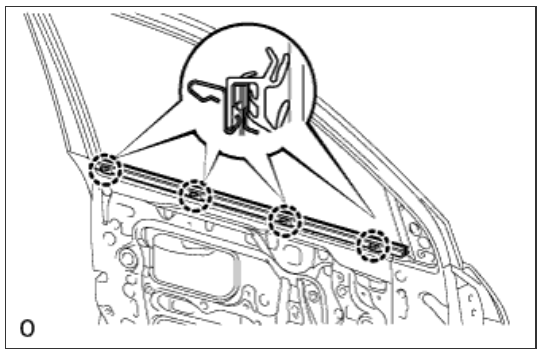
HINT:

Remove the remaining tape on the door.



9. REMOVE FRONT INNER DOOR GLASS WEATHERSTRIP LH

a. Detach the 4 claws by pulling the weatherstrip upward to remove the weatherstrip.



10. REMOVE FRONT DOOR GLASS SUB-ASSEMBLY LH

a. Driver Side:
Temporarily install the multiple network master switch.

b. Passenger Side:
Temporarily install the power window regulator switch assembly.

c. Connect the cable to the negative (-) battery terminal.

d. Move the door glass until the bolts appear in the service holes.

e. Disconnect the cable from the negative (-) battery terminal.

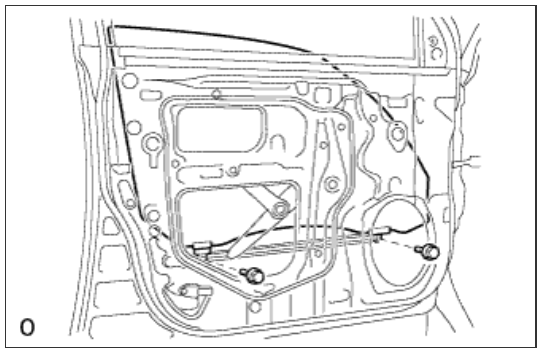
NOTICE:

When disconnecting the cable, some systems need to be initialized after the cable is reconnected (Click here).

f. Remove the 2 bolts.

NOTICE:

Be careful when removing the bolts as the glass may fall and become damaged.



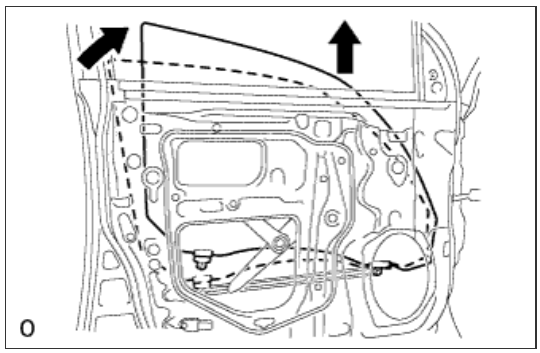
g. Remove the door glass in the direction indicated by the arrows in the illustration.

HINT:

Remove the glass upward.

NOTICE:

Be careful not to damage the glass.

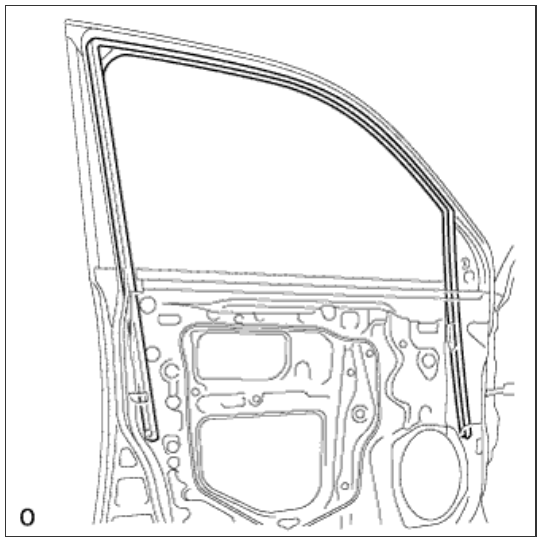


h. Driver Side:
Remove the multiple network master switch.

i. Passenger Side:
Remove the power window regulator switch assembly.

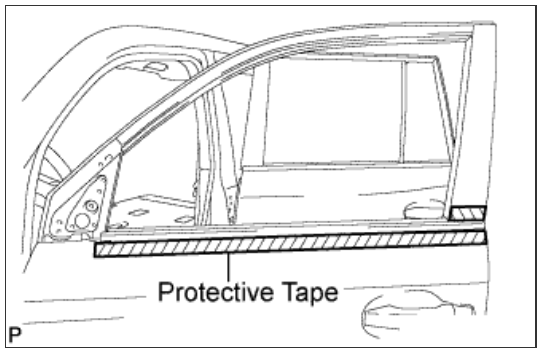
11. REMOVE FRONT DOOR GLASS RUN LH

a. Remove the front door glass run.

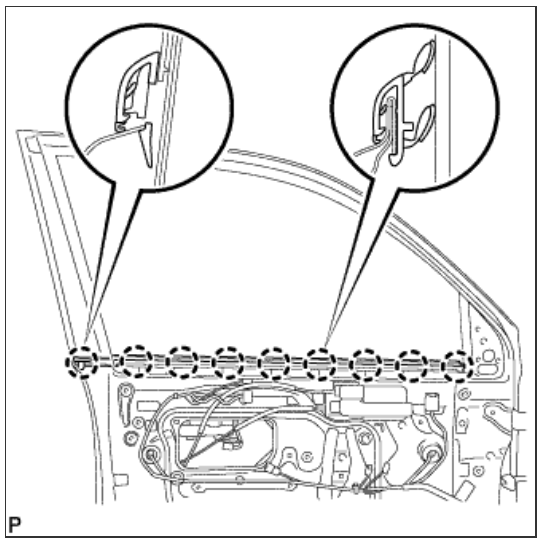


12. REMOVE FRONT DOOR BELT MOULDING ASSEMBLY LH

a. Put protective tape around the belt moulding.



b. Detach the claw and remove the belt moulding.



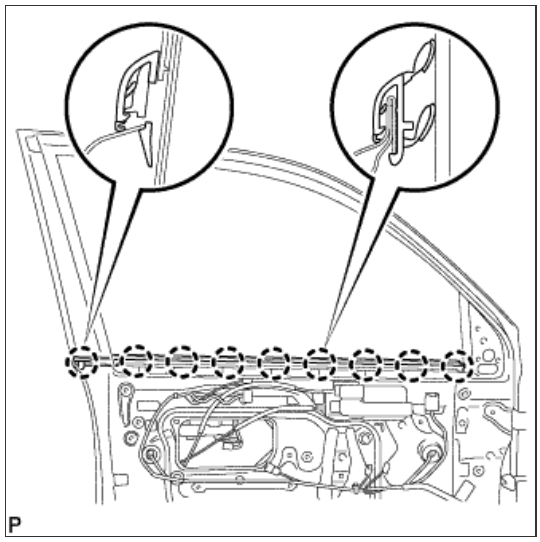
for Preparation Click here

HINT:

- **Use the same procedures for the RH side and LH side.**
- **The procedures listed below are for the LH side.**

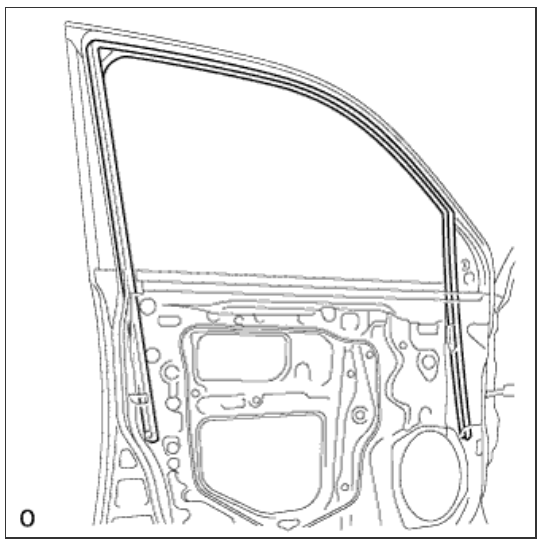
1. INSTALL FRONT DOOR BELT MOULDING ASSEMBLY LH

a. Attach the claw to install the belt moulding.



2. INSTALL FRONT DOOR GLASS RUN LH

a. Install the front door glass run.

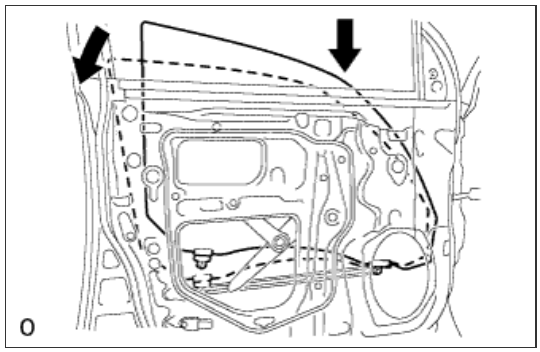


3. INSTALL FRONT DOOR GLASS SUB-ASSEMBLY LH

a. Insert the door glass into the door panel along the glass run as indicated by the arrows in the illustration.

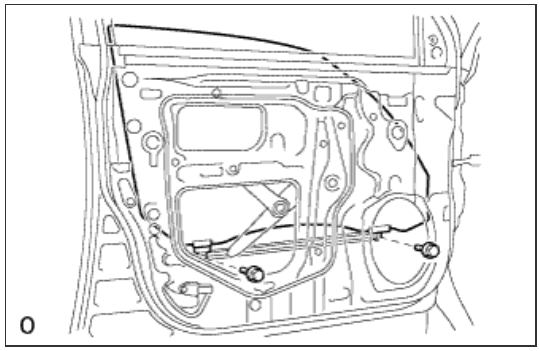
NOTICE:

Be careful not to damage the glass.



b. Install the door glass to the window regulator with the 2 bolts.

Torque:
8.0 N*m{ 82 kgf*cm , 71 in.*lbf }



4. INSTALL FRONT INNER DOOR GLASS WEATHERSTRIP LH

a. Install the front inner door glass weatherstrip LH.

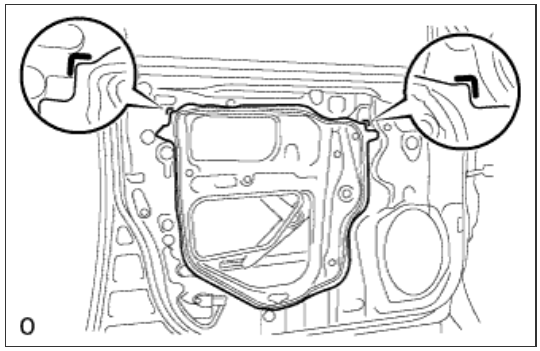
5. INSTALL FRONT DOOR SER ICE HOLE CO ER LH

a. Apply butyl tape to the door.

b. Pass the front door lock remote control cable and front door inside locking cable through a new front door service hole cover.

NOTICE:

- **When installing the service hole cover, pull the links and connectors through the service hole cover.**
- **There should be no wrinkles or folds after attaching the service hole cover.**
- **After attaching the service hole cover, check the sealing qualit .**

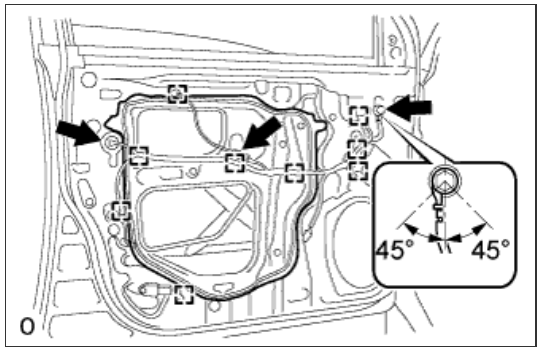


c. Connect the 2 connectors.

d. Attach the 9 clamps.

e. Install the bolt as shown in the illustration.

Torque:
8.4 N*m{ 8 gf*cm , 74 in.*lbf }



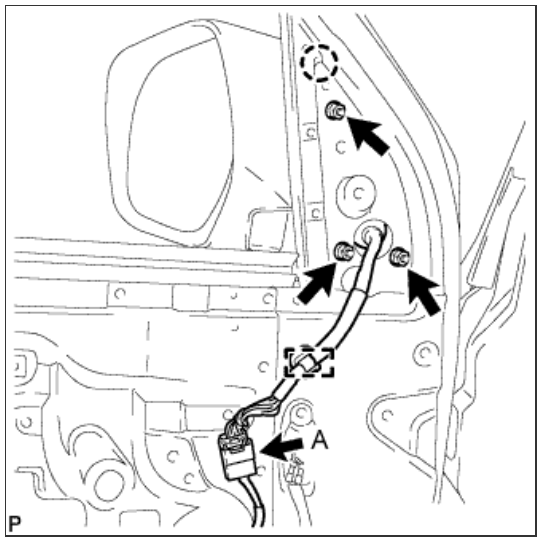
. IS TALL OUTER REAR IE V MIRROR ASSEMBLY LH

a. Attach the claw and Install the mirror with the 3 nuts.

Torque:
8.0 N*m{ 82 kgf*cm , 71 in.*lbf }

b. Attach the clamp.

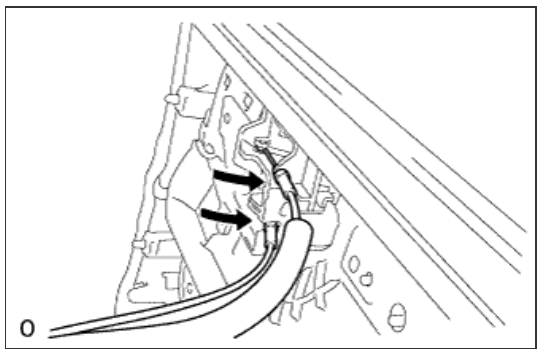
c. Connect the connector labeled A.



7. INSTALL FRONT DOOR TRIM BOARD SUB-ASSEMBLY LH

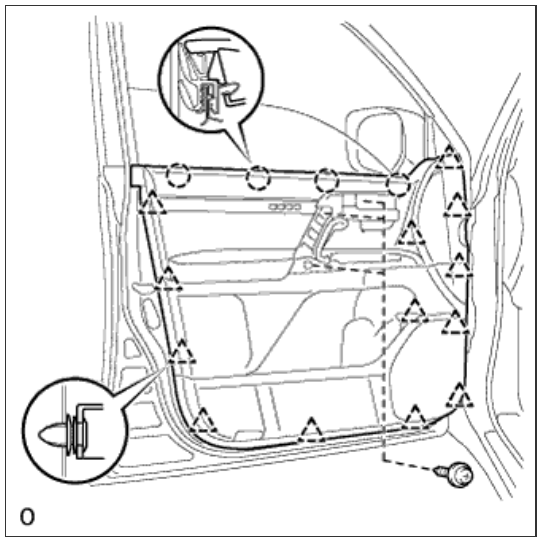
a. Connect the connector.

b. Connect the front door lock remote control cable and front door inside locking cable to the front door inside handle sub-assembly.



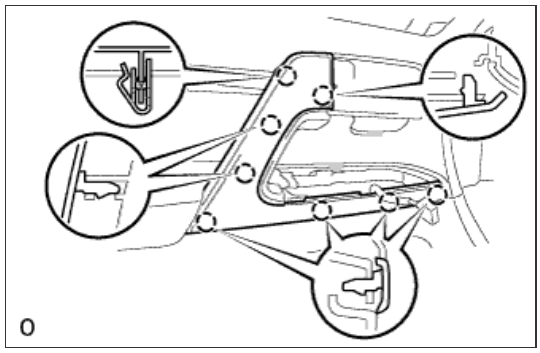
c. Attach the 4 claws and 13 clips to install the front door trim board sub-assembly.

d. Install the 3 screws.



8. INSTALL DOOR ASSIST GRIP CO ER LH

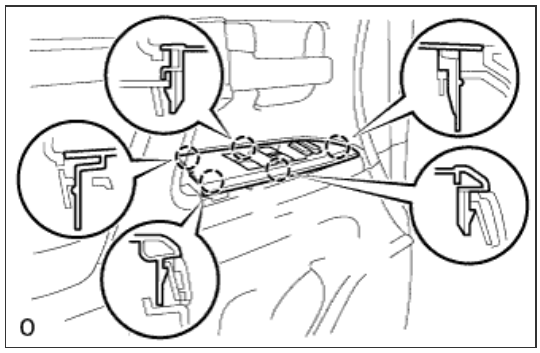
a. Attach the 8 claws to install the door assist grip cover to the door trim panel.



. INSTALL FRONT DOOR ARMREST BASE PANEL ASSEMBLY LH

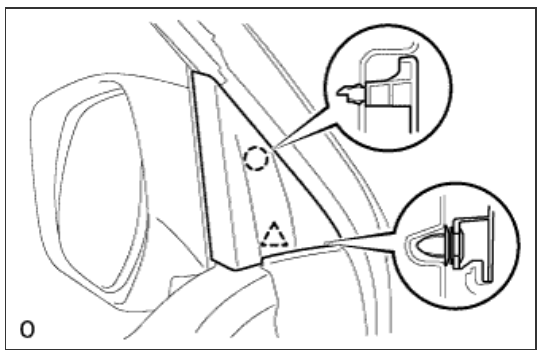
a. Connect the connector.

b. Attach the 5 claws and install the front door armrest base panel.



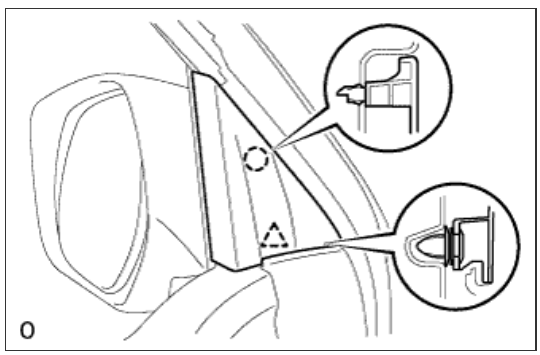
10. INSTALL FRONT DOOR INSIDE HANDLE BEZEL LH

a. Attach the clip and claw, and install the front door lower frame bracket garnish.



11. INSTALL FRONT LOWER DOOR FRAME BRACKET GARNISH LH

a. Attach the clip and claw, and install the front door lower frame bracket garnish.



12. CONNECT CABLE TO NEGATIVE BATTERY TERMINAL

NOTICE:

When disconnecting the cable, some systems need to be initiali ed after the cable is reconnected (Click here).

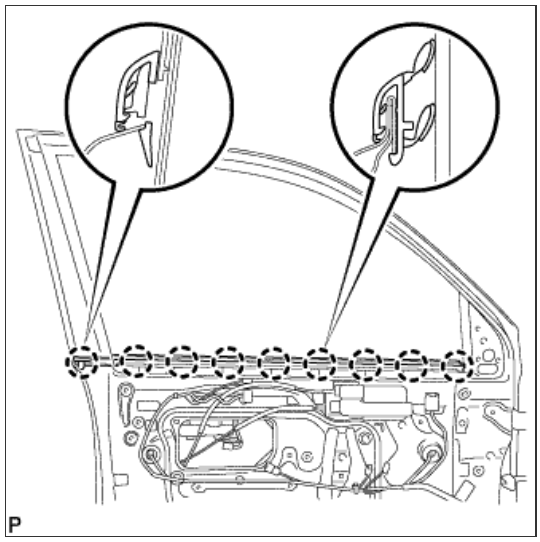
for Preparation Click here

HINT:

- **Use the same procedures for the RH side and LH side.**
- **The procedures listed below are for the LH side.**

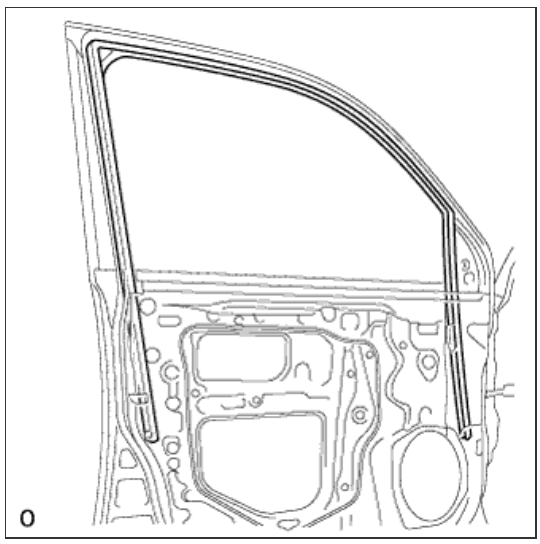
1. INSTALL FRONT DOOR BELT MOULDING ASSEMBLY LH

a. Attach the claw to install the belt moulding.



2. INSTALL FRONT DOOR GLASS RUN LH

a. Install the front door glass run.

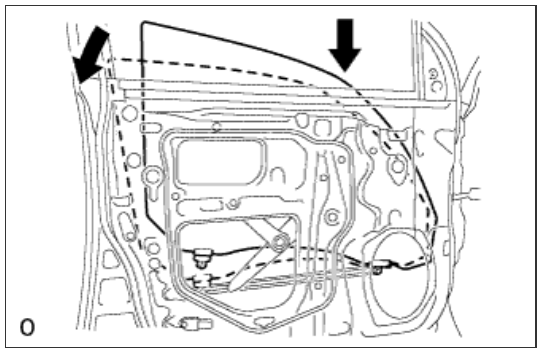


3. INSTALL FRONT DOOR GLASS SUB-ASSEMBLY LH

a. Insert the door glass into the door panel along the glass run as indicated by the arrows in the illustration.

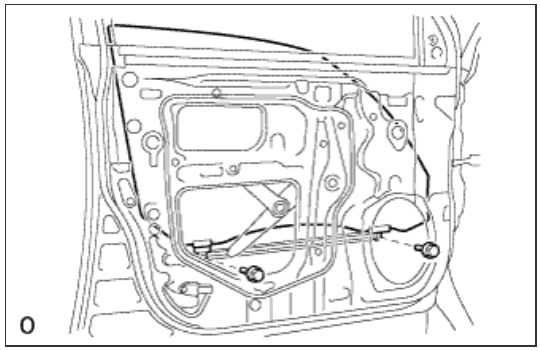
NOTICE:

Be careful not to damage the glass.



b. Install the door glass to the window regulator with the 2 bolts.

Torque:
8.0 N*m{ 82 kgf*cm , 71 in.*lbf }



4. INSTALL FRONT INNER DOOR GLASS WEATHERSTRIP LH

a. Install the front inner door glass weatherstrip LH.

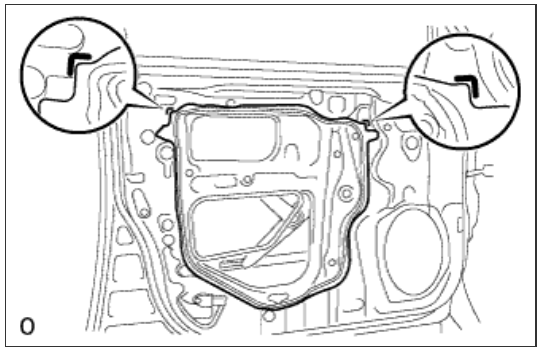
5. INSTALL FRONT DOOR SER ICE HOLE CO ER LH

a. Apply butyl tape to the door.

b. Pass the front door lock remote control cable and front door inside locking cable through a new front door service hole cover.

NOTICE:

- **When installing the service hole cover, pull the links and connectors through the service hole cover.**
- **There should be no wrinkles or folds after attaching the service hole cover.**
- **After attaching the service hole cover, check the sealing qualit .**

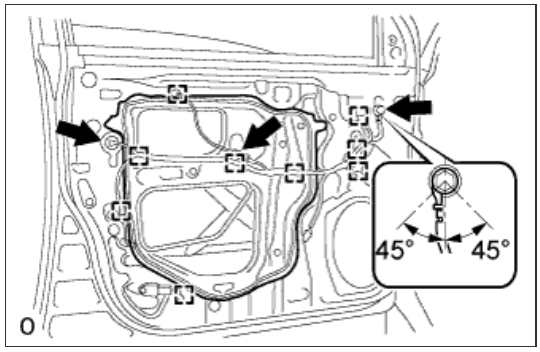


c. Connect the 2 connectors.

d. Attach the 9 clamps.

e. Install the bolt as shown in the illustration.

Torque:
8.4 N*m{ 8 gf*cm , 74 in.*lbf }



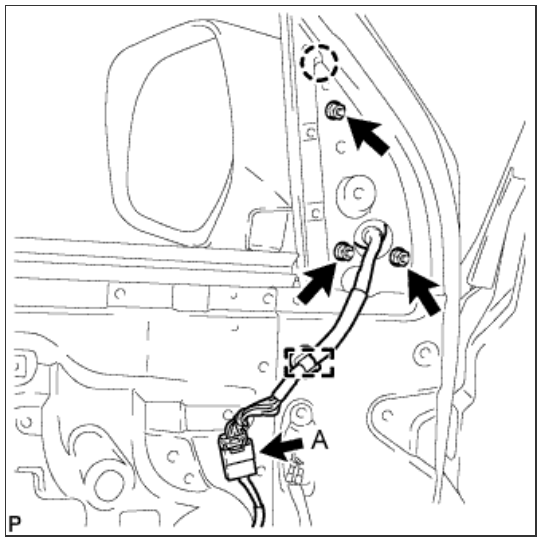
. IS TALL OUTER REAR IE V MIRROR ASSEMBLY LH

a. Attach the claw and Install the mirror with the 3 nuts.

Torque:
8.0 N*m{ 82 kgf*cm , 71 in.*lbf }

b. Attach the clamp.

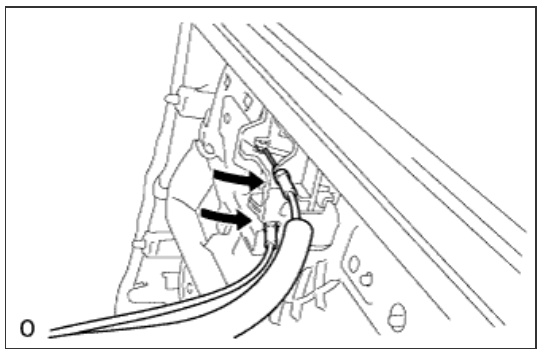
c. Connect the connector labeled A.



7. INSTALL FRONT DOOR TRIM BOARD SUB-ASSEMBLY LH

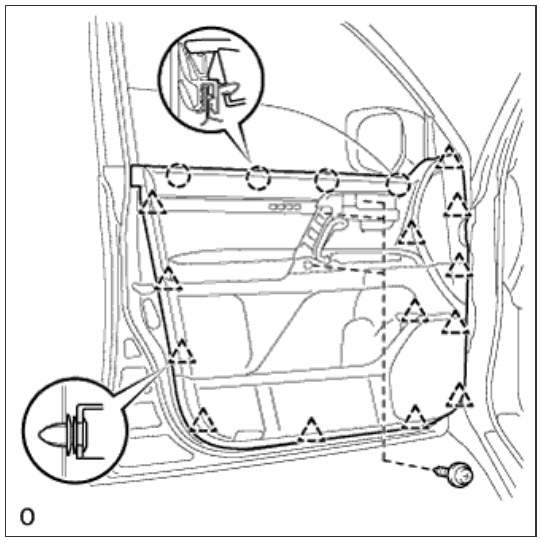
a. Connect the connector.

b. Connect the front door lock remote control cable and front door inside locking cable to the front door inside handle sub-assembly.



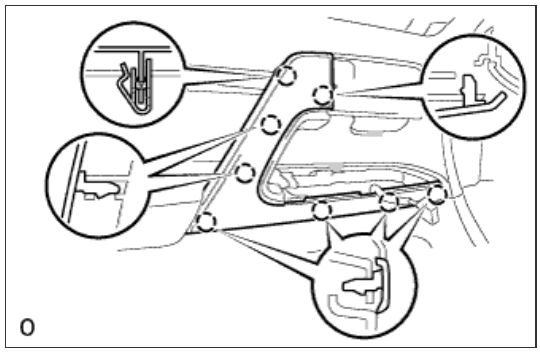
c. Attach the 4 claws and 13 clips to install the front door trim board sub-assembly.

d. Install the 3 screws.



8. INSTALL DOOR ASSIST GRIP CO ER LH

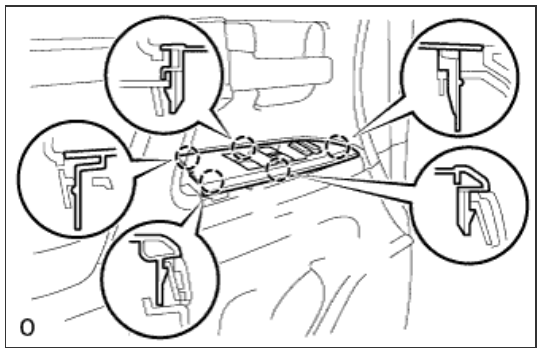
a. Attach the 8 claws to install the door assist grip cover to the door trim panel.



9. INSTALL FRONT DOOR ARMREST BASE PANEL ASSEMBLY LH

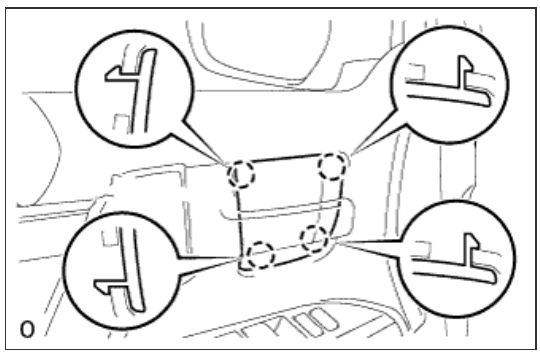
a. Connect the connector.

b. Attach the 5 claws to install the armrest base panel.



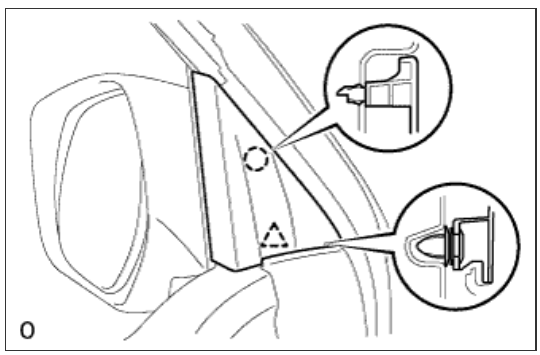
10. INSTALL FRONT DOOR INSIDE HANDLE BEZEL LH

a. Attach the 4 claws to install the bezel.



11. INSTALL FRONT LOWER DOOR FRAME BRACKET GARNISH LH

a. Attach the clip and claw, and install the front door lower frame bracket garnish.



12. CONNECT CABLE TO NEGATIVE BATTERY TERMINAL

NOTICE:

When disconnecting the cable, some systems need to be initialized after the cable is reconnected (Click here).

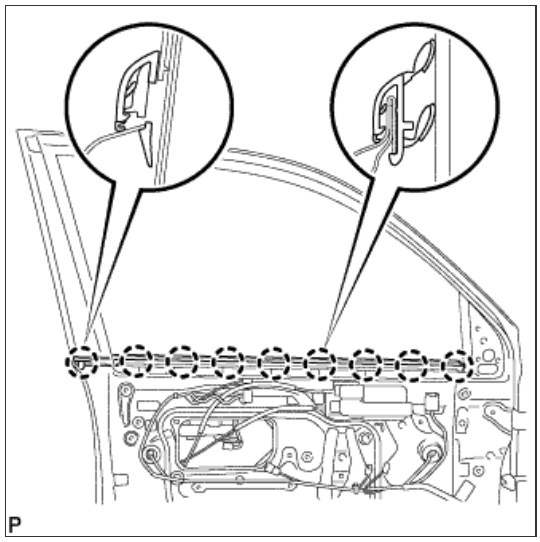
for Preparation Click here

HINT:

- **Use the same procedures for the RH side and LH side.**
- **The procedures listed below are for the LH side.**

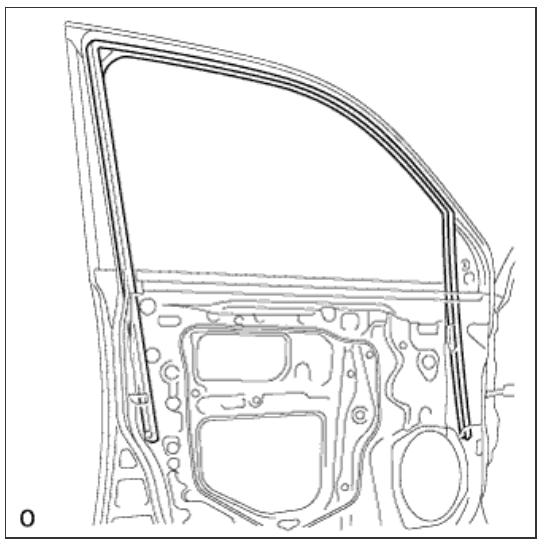
1. INSTALL FRONT DOOR BELT MOULDING ASSEMBLY LH

a. Attach the claw to install the belt moulding.



2. INSTALL FRONT DOOR GLASS RUN LH

a. Install the front door glass run.

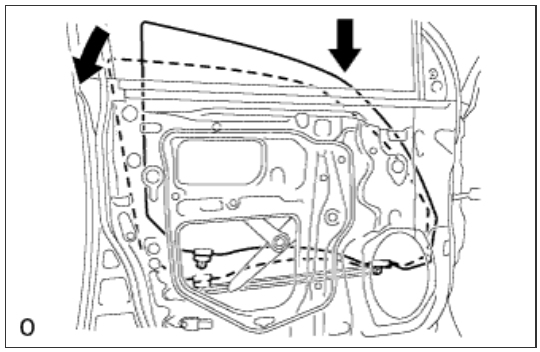


3. INSTALL FRONT DOOR GLASS SUB-ASSEMBLY LH

a. Insert the door glass into the door panel along the glass run as indicated by the arrows in the illustration.

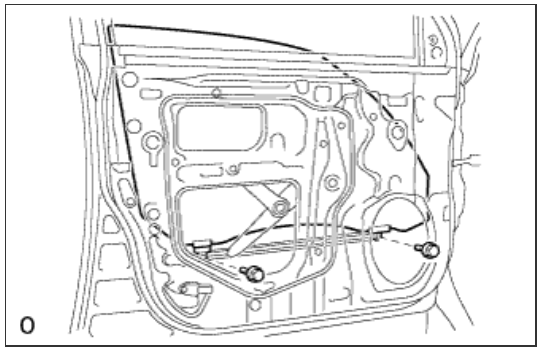
NOTICE:

Be careful not to damage the glass.



b. Install the door glass to the window regulator with the 2 bolts.

Torque:
8.0 N*m{ 82 kgf*cm , 71 in.*lbf }



4. INSTALL FRONT INNER DOOR GLASS WEATHERSTRIP LH

a. Install the front inner door glass weatherstrip LH.

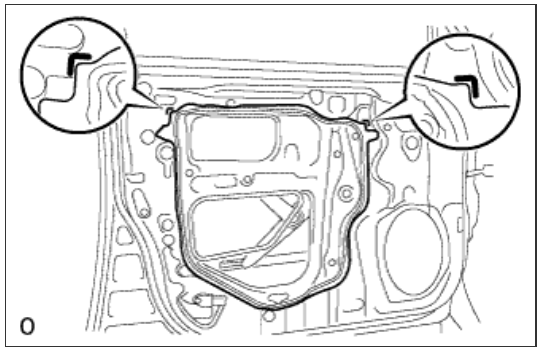
5. INSTALL FRONT DOOR SER ICE HOLE CO ER LH

a. Apply butyl tape to the door.

b. Pass the front door lock remote control cable and front door inside locking cable through a new front door service hole cover.

NOTICE:

- **When installing the service hole cover, pull the links and connectors through the service hole cover.**
- **There should be no wrinkles or folds after attaching the service hole cover.**
- **After attaching the service hole cover, check the sealing qualit .**

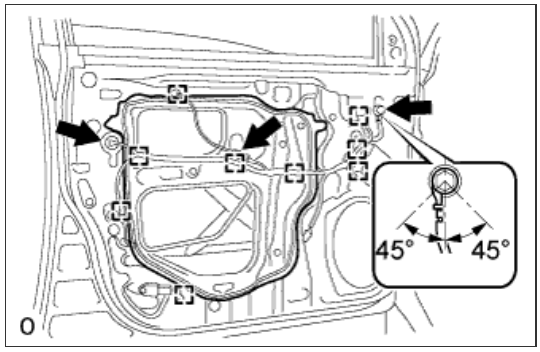


c. Connect the 2 connectors.

d. Attach the 9 clamps.

e. Install the bolt as shown in the illustration.

Torque:
8.4 N*m{ 8 gf*cm , 74 in.*lbf }



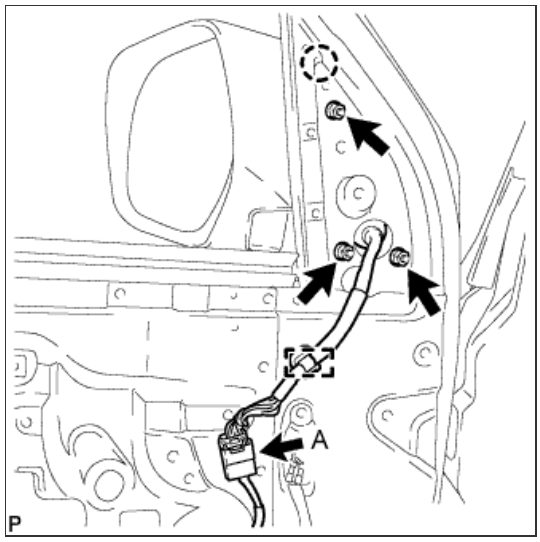
. IS TALL OUTER REAR IE V MIRROR ASSEMBLY LH

a. Attach the claw and Install the mirror with the 3 nuts.

Torque:
8.0 N*m{ 82 kgf*cm , 71 in.*lbf }

b. Attach the clamp.

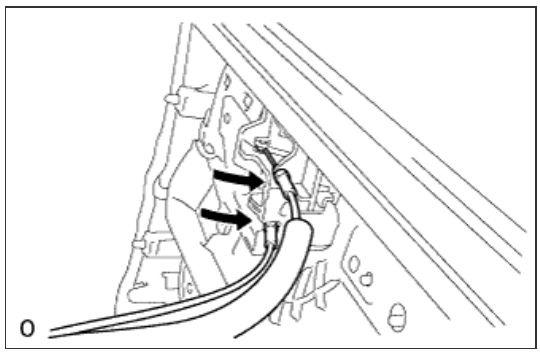
c. Connect the connector labeled A.



7. INSTALL FRONT DOOR TRIM BOARD SUB-ASSEMBLY LH

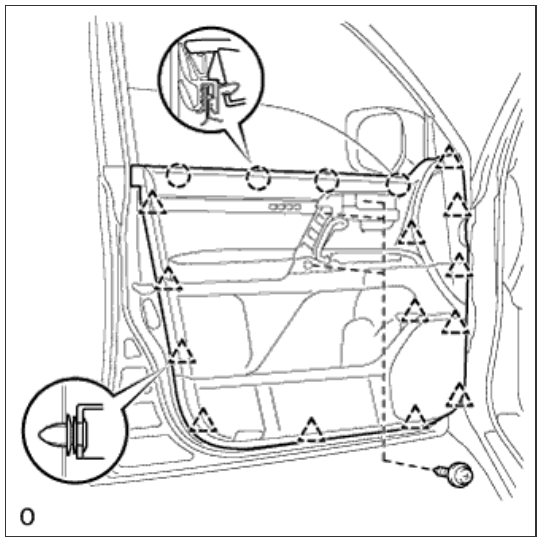
a. Connect the connector.

b. Connect the front door lock remote control cable and front door inside locking cable to the front door inside handle sub-assembly.



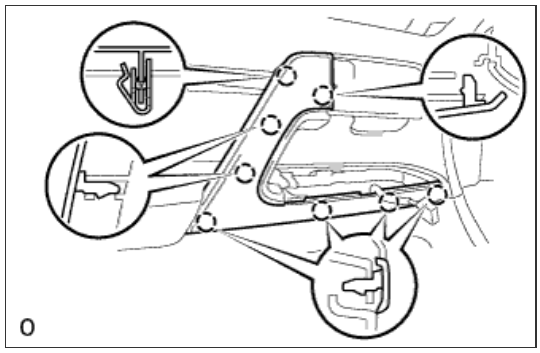
c. Attach the 4 claws and 13 clips to install the front door trim board sub-assembly.

d. Install the 3 screws.



8. INSTALL DOOR ASSIST GRIP CO ER LH

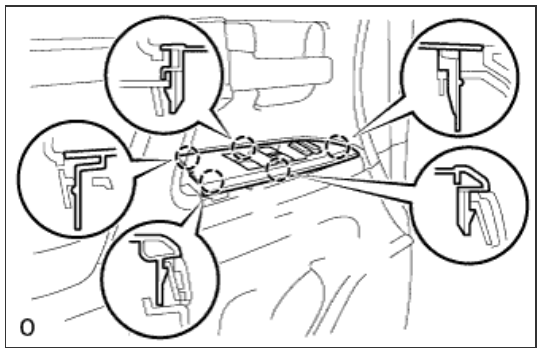
a. Attach the 8 claws to install the door assist grip cover to the door trim panel.



9. INSTALL FRONT DOOR ARMREST BASE PANEL ASSEMBLY LH

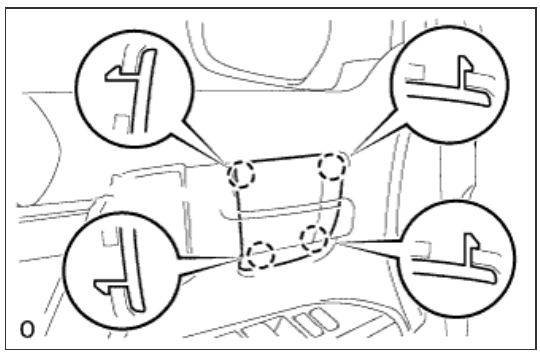
a. Connect the connector.

b. Attach the 5 claws to install the armrest base panel.



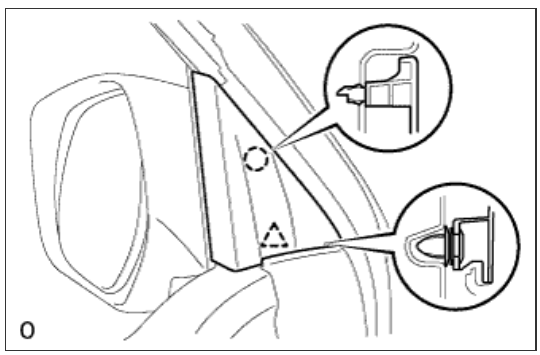
10. INSTALL FRONT DOOR INSIDE HANDLE BEZEL LH

a. Attach the 4 claws to install the bezel.



11. INSTALL FRONT LOWER DOOR FRAME BRACKET GARNISH LH

a. Attach the clip and claw, and install the front door lower frame bracket garnish.

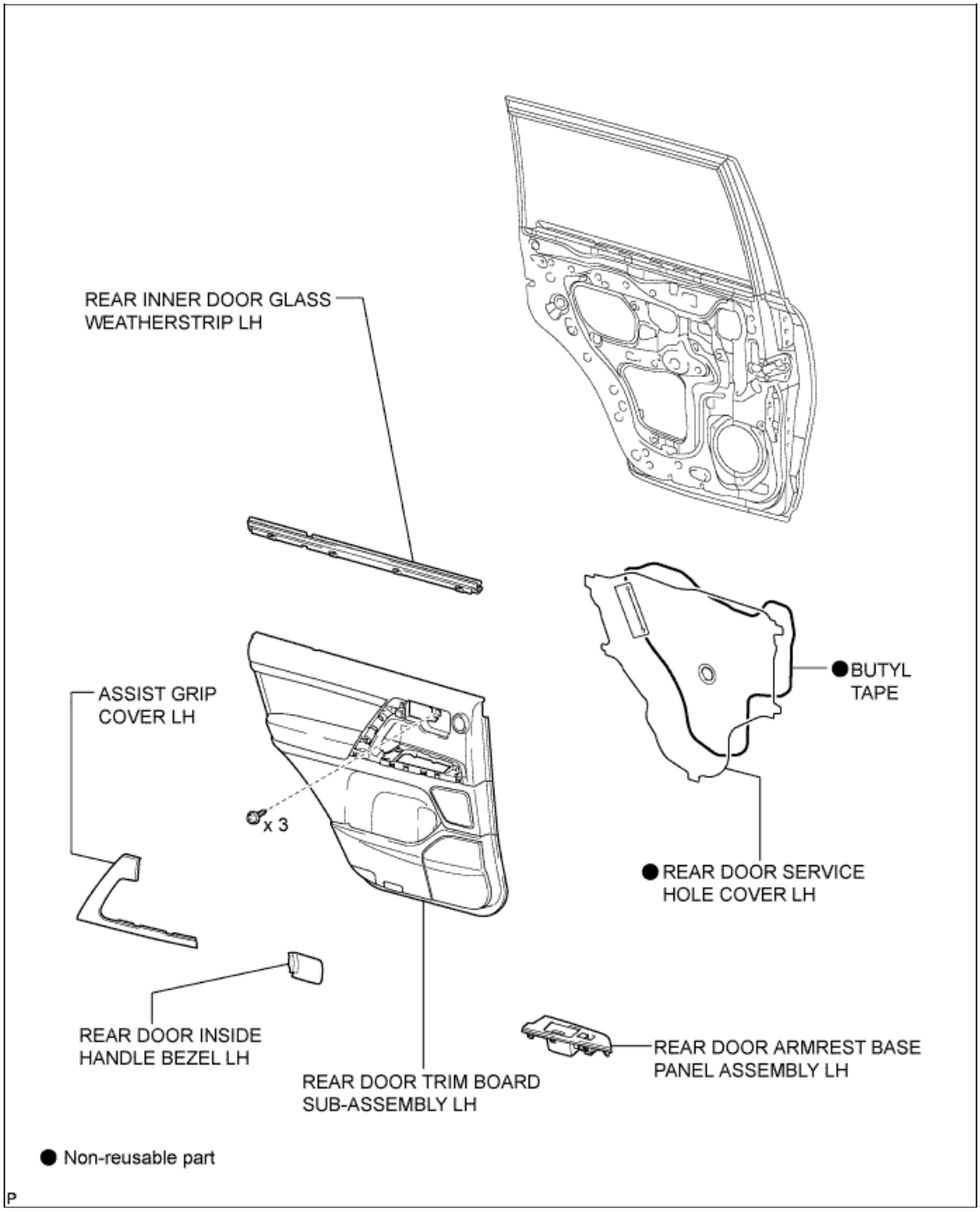


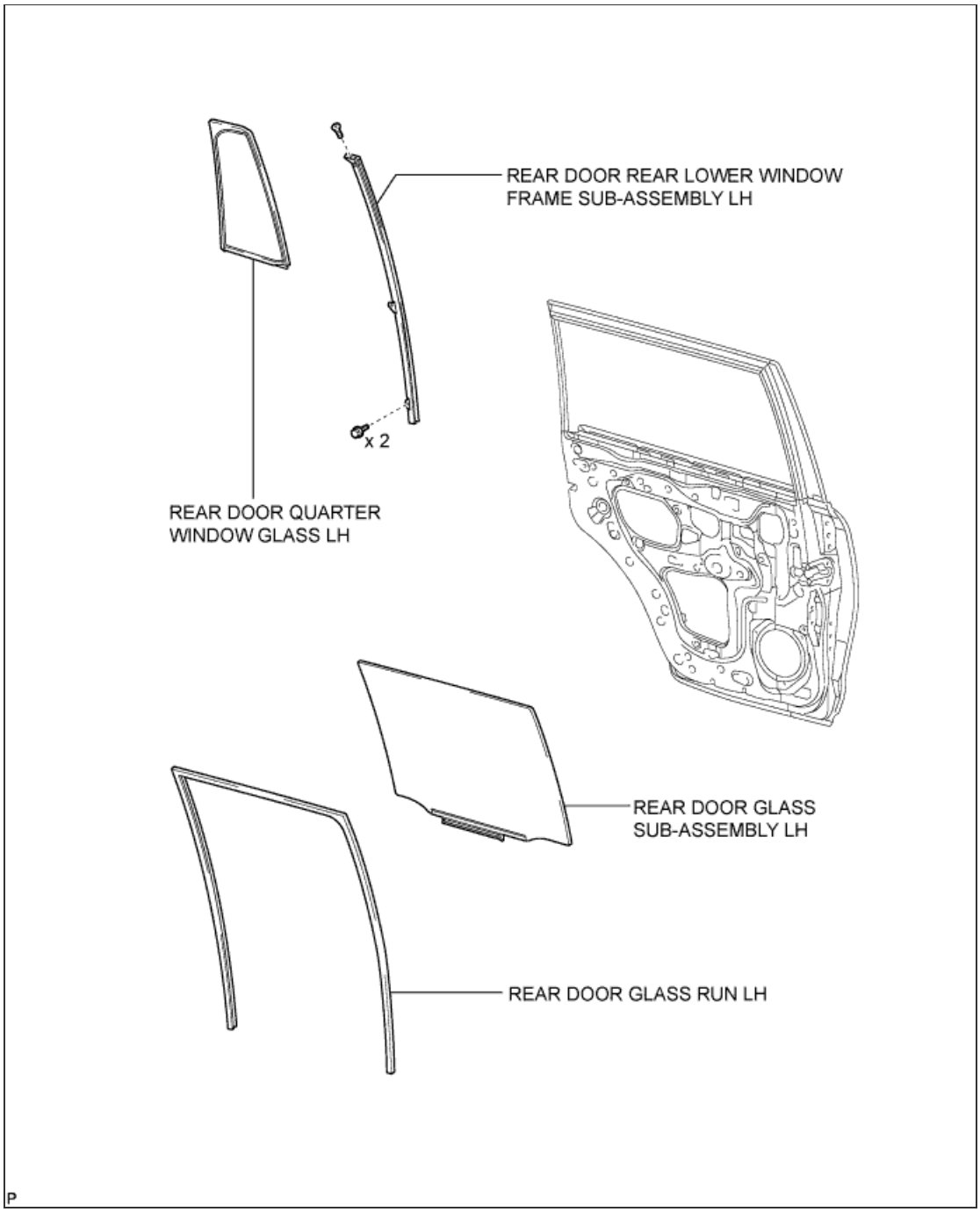
12. CONNECT CABLE TO NEGATIVE BATTERY TERMINAL

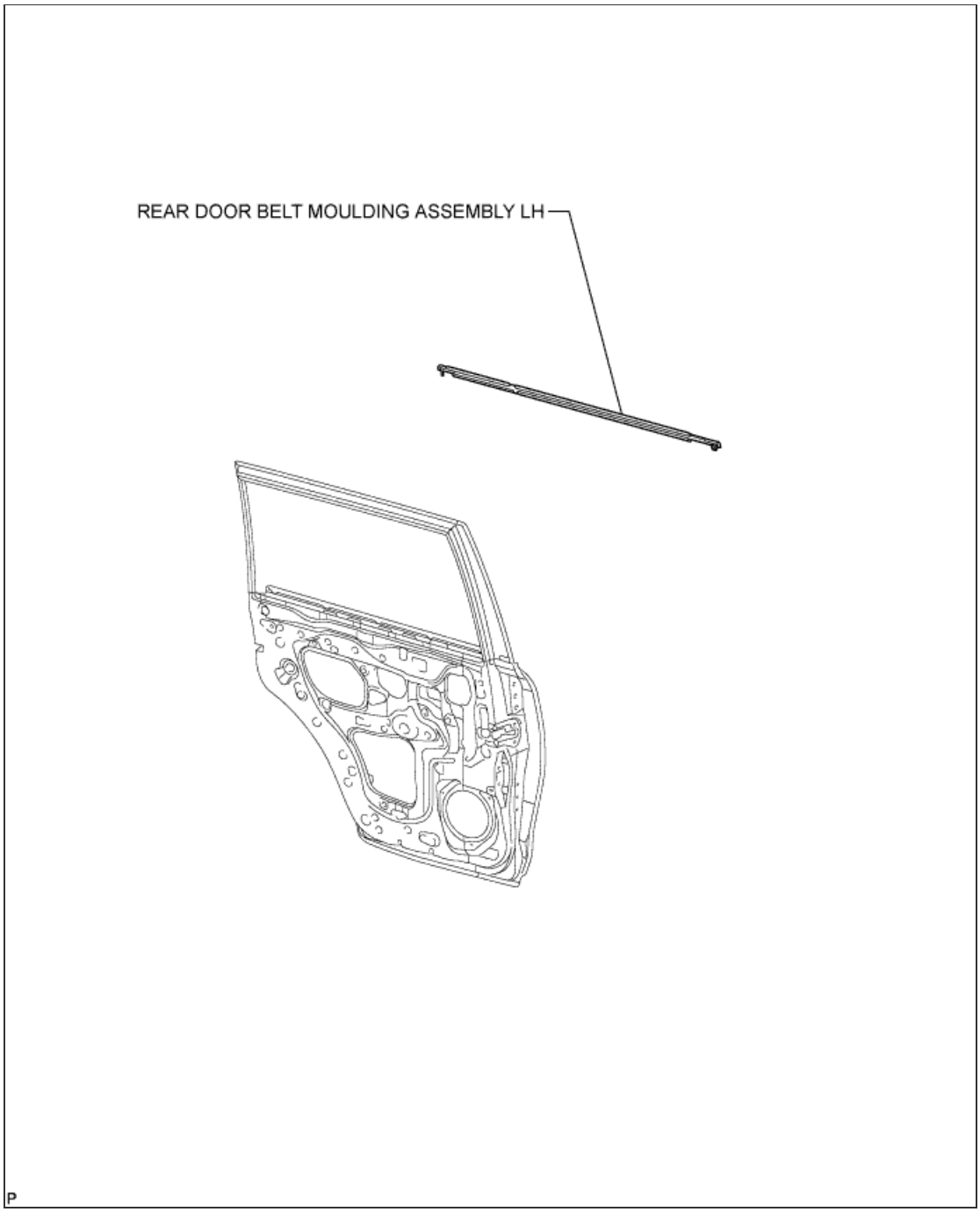
NOTICE:

When disconnecting the cable, some systems need to be initialized after the cable is reconnected (Click here).

for Preparation Click here




REAR DOOR REAR LOWER WINDOW FRAME SUB-ASSEMBLY LH
x 2
REAR DOOR QUARTER WINDOW GLASS LH
REAR DOOR GLASS SUB-ASSEMBLY LH
REAR DOOR GLASS RUN LH
P


REAR DOOR BELT MOULDING ASSEMBLY LH
P

for Preparation Click here

HINT:

- **Use the same procedures for the RH side and LH side.**
- **The procedures listed below are for the LH side.**

1. DISCONNECT CABLE FROM NEGATIVE BATTERY TERMINAL

NOTICE:

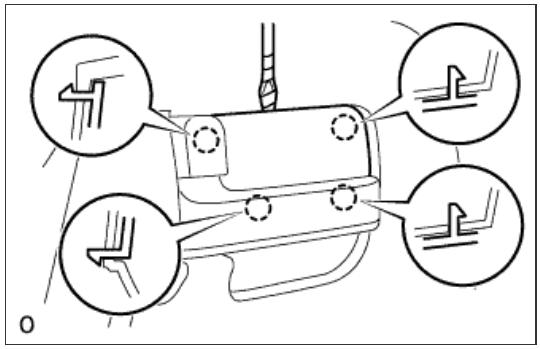
When disconnecting the cable, some systems need to be initialized after the cable is reconnected (Click here).

2. REMOVE REAR DOOR INSIDE HANDLE BEZEL LH

a. Using a screwdriver, detach the 4 claws and remove the bezel.

HINT:

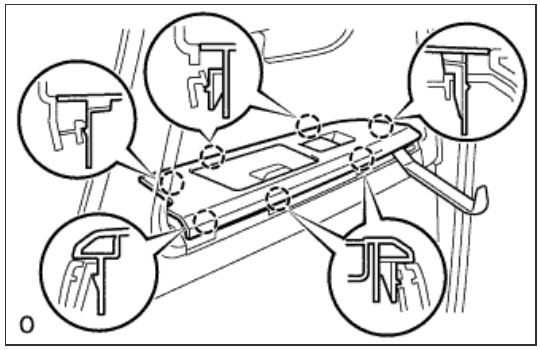
Tape the screwdriver tip before use.



3. REMOVE REAR DOOR ARMREST BASE PANEL ASSEMBLY LH

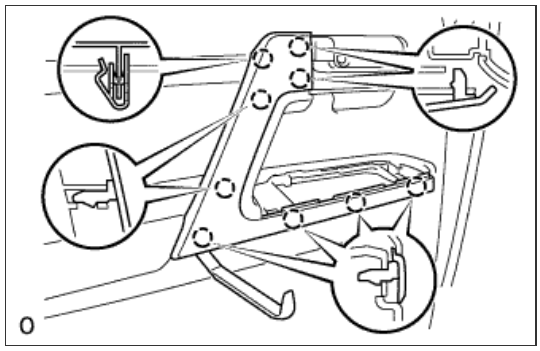
a. Using a moulding remover, detach the 7 claws.

b. Disconnect the connector and remove the rear door armrest base panel and rear power window regulator switch assembly.



4. REMOVE ASSIST GRIP COVER LH

a. Using a moulding remover, detach the 9 claws and remove the door assist grip cover.

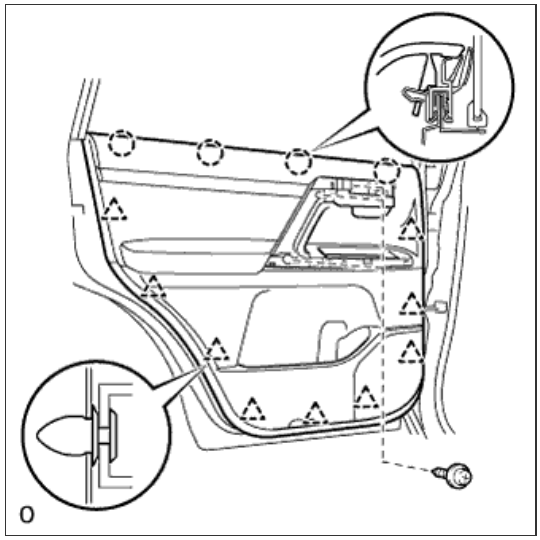


5. REMOVE REAR DOOR TRIM BOARD SUB-ASSEMBLY LH

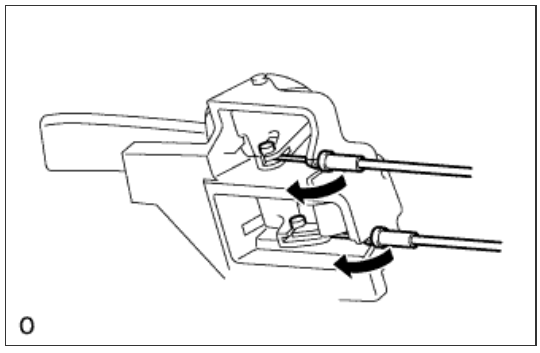
a. Remove the 3 screws.

b. Remove the 9 clips, 4 claws and trim board.

c. Disconnect the connector and remove the trim board.

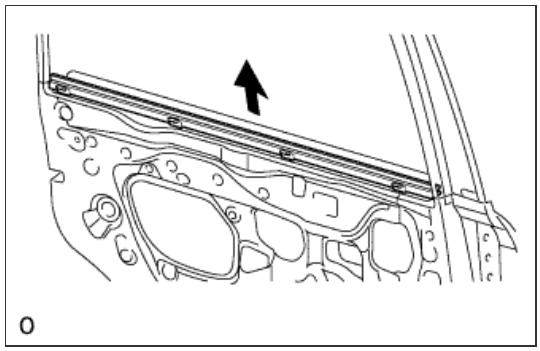


d. Disconnect the 2 cables from the inside handle.



6. REMOVE REAR INNER DOOR GLASS EATHERSTRIP LH

a. Remove the weatherstrip by pulling it upward in the direction indicated by the arrow.



7. REMOVE REAR DOOR SERVICE HOLE COVER LH

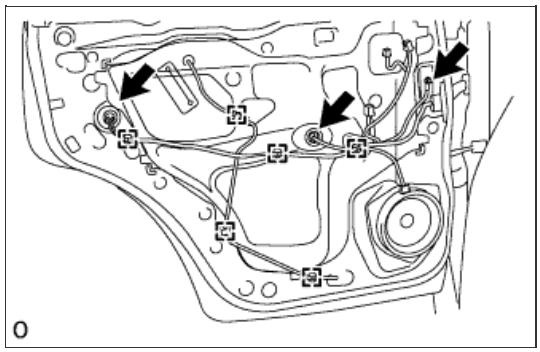
a. Using a clip remover, detach the 6 clamps.

b. Remove the bolt and disconnect the 2 connectors.

c. Remove the service hole cover.

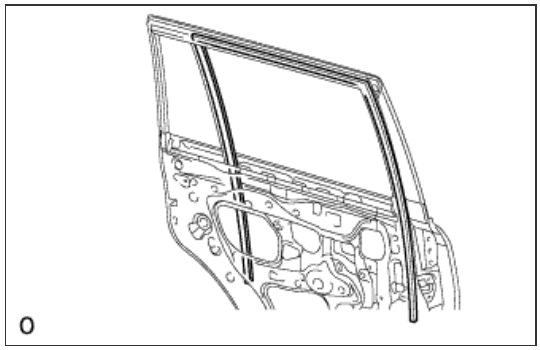
HINT:

Remove the remaining tape on the door.



8. REMOVE REAR DOOR GLASS RUN LH

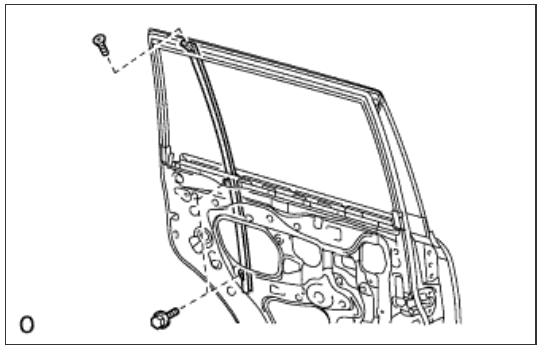
a. Remove the rear door glass run from the window frame.



9. REMOVE REAR DOOR REAR LO ER INDO FRAME SUB-ASSEMBLY LH

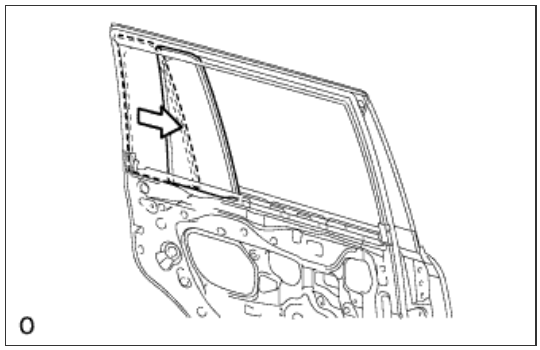
a. Remove the 2 bolts.

b. Remove the screw and window frame.



10. REMOVE REAR DOOR QUARTER INDO GLASS LH

a. Remove the rear door quarter window glass and rear door quarter window weatherstrip as a unit as shown in the illustration.

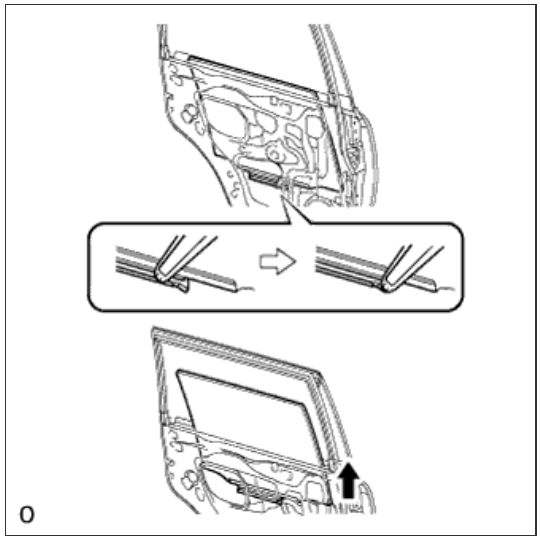


11. REMOVE REAR DOOR GLASS SUB-ASSEMBLY LH

a. Remove the rear door glass sub-assembly from the rear door window regulator sub-assembly as shown in the illustration.

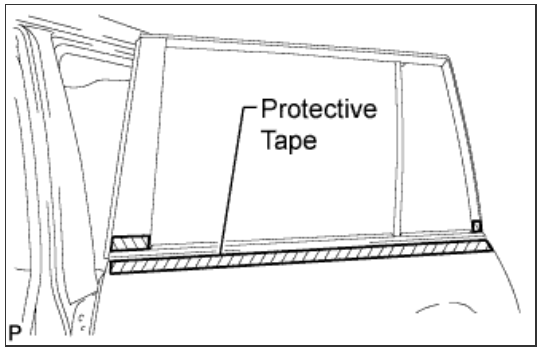
NOTICE:

Do not damage the door glass.

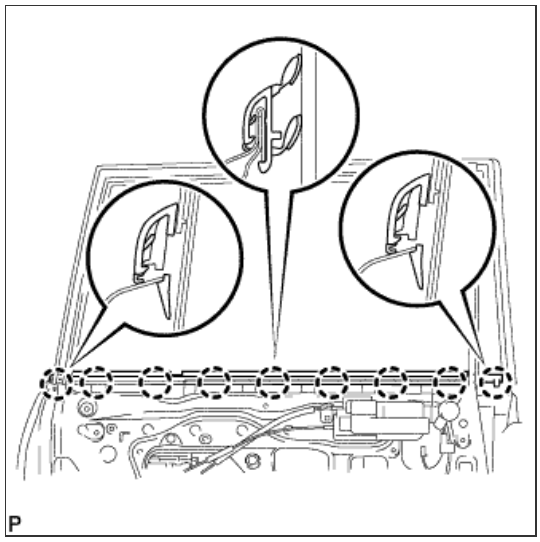


12. REMOVE REAR DOOR BELT MOULDING ASSEMBLY LH

a. Put protective tape around the belt moulding.



b. Detach the claw and remove the belt moulding.


P

for Preparation Click here

HINT:

- **Use the same procedures for the RH side and LH side.**
- **The procedures listed below are for the LH side.**

1. DISCONNECT CABLE FROM NEGATIVE BATTERY TERMINAL

NOTICE:

When disconnecting the cable, some systems need to be initialized after the cable is reconnected (Click here).

2. REMOVE REAR DOOR INSIDE HANDLE BEZEL LH

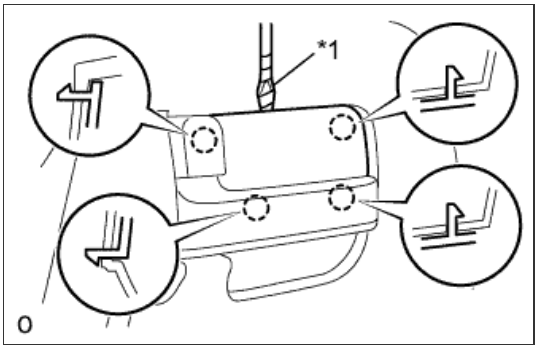
a. Using a screwdriver, detach the 4 claws and remove the bezel.

HINT:

Tape the screwdriver tip before use.

Text in Illustration

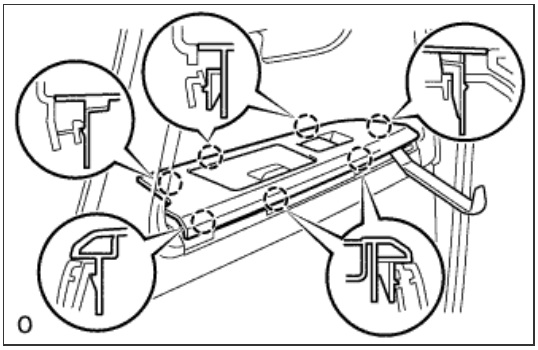
*1	Protective tape



3. REMOVE REAR DOOR ARMREST BASE PANEL ASSEMBLY LH

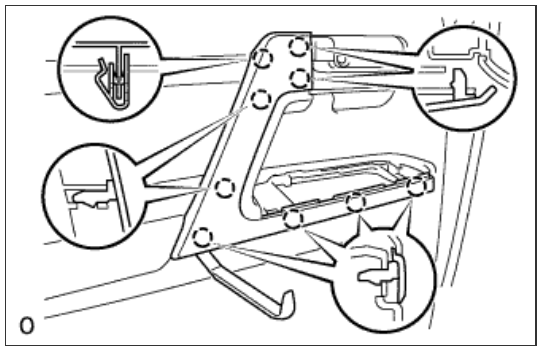
a. Using a moulding remover, detach the 7 claws.

b. Disconnect the connector and remove the armrest base panel.



4. REMOVE ASSIST GRIP COVER LH

a. Using a moulding remover, detach the 9 claws and remove the door assist grip cover.

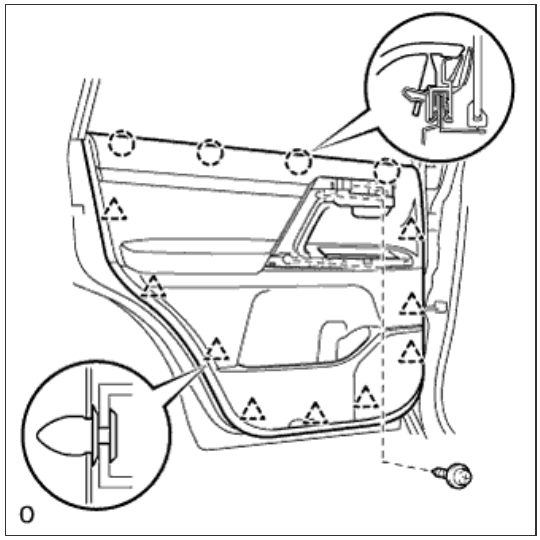


5. REMOVE REAR DOOR TRIM BOARD SUB-ASSEMBLY LH

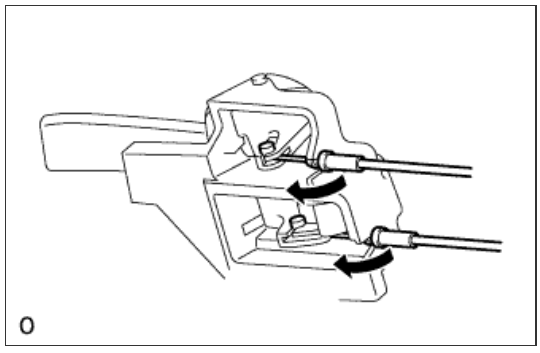
a. Remove the 3 screws.

b. Remove the 9 clips, 4 claws and trim board.

c. Disconnect the connector and remove the trim board.

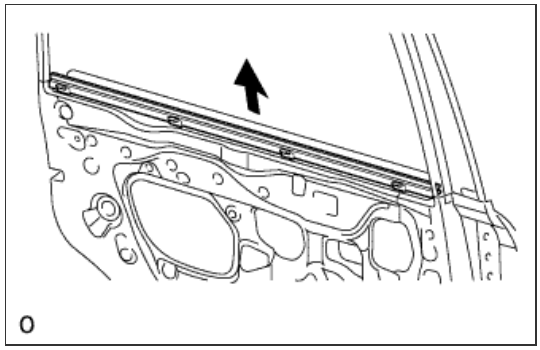


d. Disconnect the 2 cables from the inside handle.



6. REMOVE REAR INNER DOOR GLASS WEATHERSTRIP LH

a. Remove the weatherstrip by pulling it upward in the direction indicated by the arrow.



7. REMOVE REAR DOOR SERVICE HOLE COVER LH

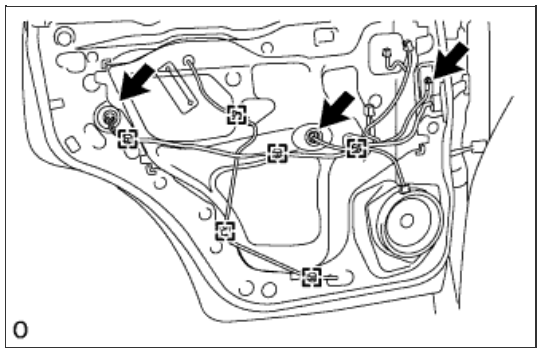
a. Using a clip remover, detach the 6 clamps.

b. Remove the bolt and disconnect the 2 connectors.

c. Remove the service hole cover.

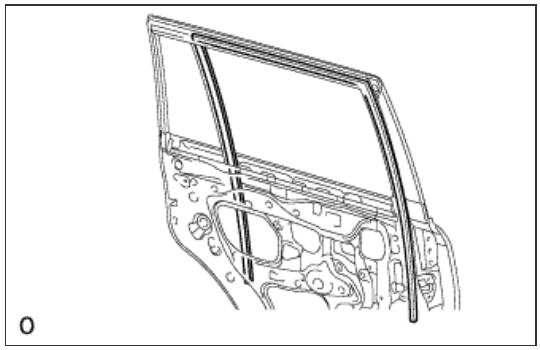
HINT:

Remove the remaining tape on the door.



8. REMOVE REAR DOOR GLASS RUN LH

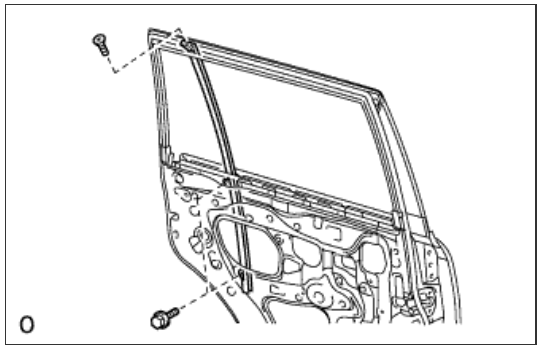
a. Remove the rear door glass run from the window frame.



9. REMOVE REAR DOOR REAR LOWER WINDOW FRAME SUB-ASSEMBLY LH

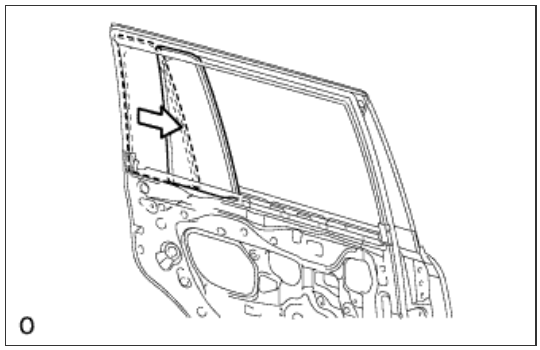
a. Remove the 2 bolts.

b. Remove the screw and window frame.



10. REMOVE REAR DOOR QUARTER WINDOW GLASS LH

a. Remove the rear door quarter window glass and rear door quarter window weatherstrip as a unit as shown in the illustration.

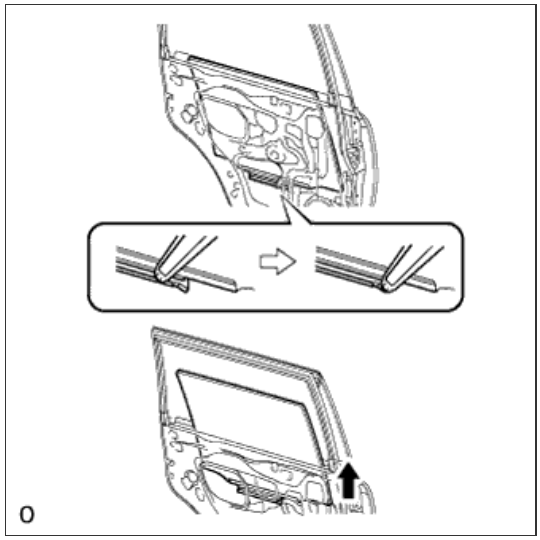


11. REMOVE REAR DOOR GLASS SUB-ASSEMBLY LH

a. Remove the rear door glass sub-assembly from the rear door window regulator sub-assembly as shown in the illustration.

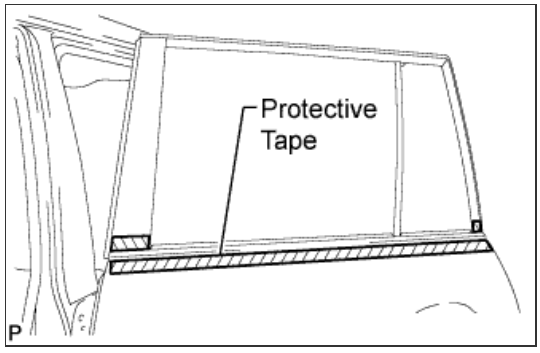
NOTICE:

Do not damage the door glass.

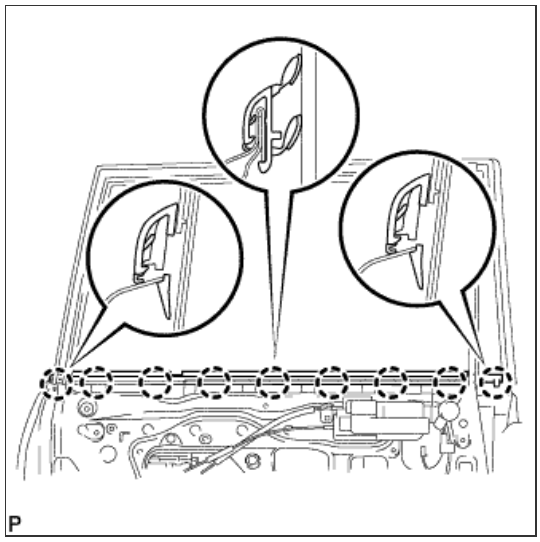


12. REMOVE REAR DOOR BELT MOULDING ASSEMBLY LH

a. Put protective tape around the belt moulding.



b. Detach the claw and remove the belt moulding.


P

for Preparation Click here

HINT:

- **Use the same procedures for the RH side and LH side.**
- **The procedures listed below are for the LH side.**

1. DISCONNECT CABLE FROM NEGATIVE BATTERY TERMINAL

NOTICE:

When disconnecting the cable, some systems need to be initialized after the cable is reconnected (Click here).

2. REMOVE REAR DOOR INSIDE HANDLE BEZEL LH

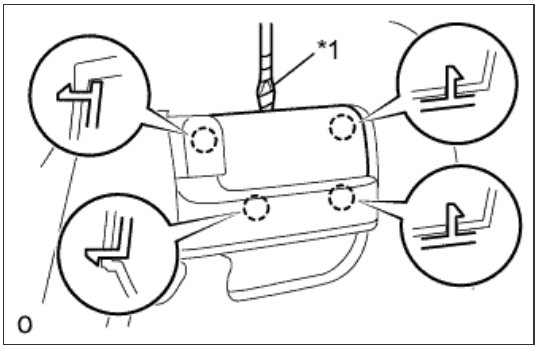
a. Using a screwdriver, detach the 4 claws and remove the bezel.

HINT:

Tape the screwdriver tip before use.

Text in Illustration

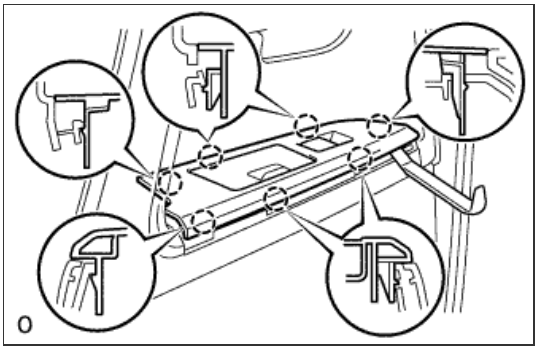
*1	Protective tape



3. REMOVE REAR DOOR ARMREST BASE PANEL ASSEMBLY LH

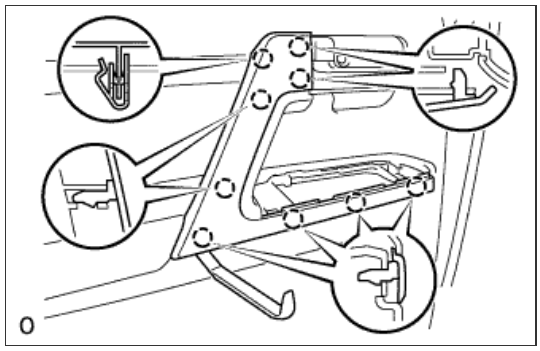
a. Using a moulding remover, detach the 7 claws.

b. Disconnect the connector and remove the armrest base panel.



4. REMOVE ASSIST GRIP COVER LH

a. Using a moulding remover, detach the 9 claws and remove the door assist grip cover.

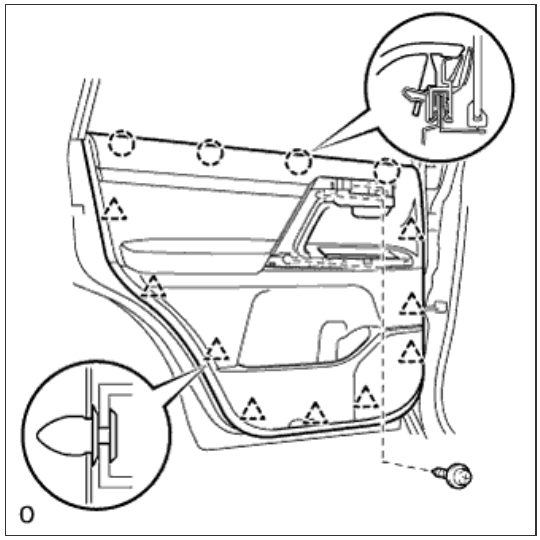


5. REMOVE REAR DOOR TRIM BOARD SUB-ASSEMBLY LH

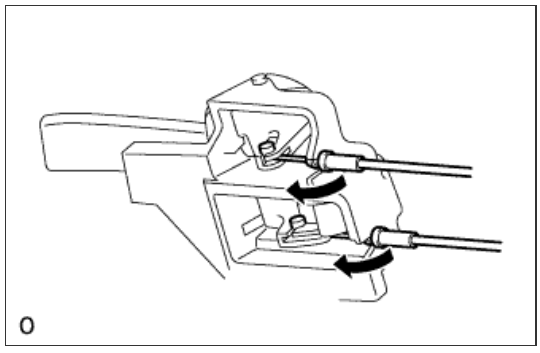
a. Remove the 3 screws.

b. Remove the 9 clips, 4 claws and trim board.

c. Disconnect the connector and remove the trim board.

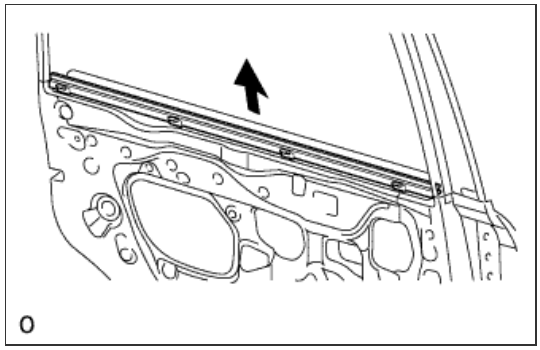


d. Disconnect the 2 cables from the inside handle.



6. REMOVE REAR INNER DOOR GLASS WEATHERSTRIP LH

a. Remove the weatherstrip by pulling it upward in the direction indicated by the arrow.



7. REMOVE REAR DOOR SERVICE HOLE COVER LH

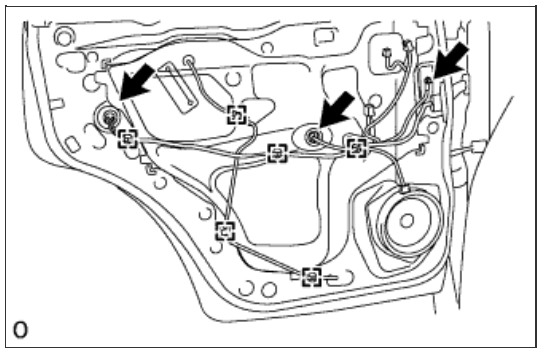
a. Using a clip remover, detach the 6 clamps.

b. Remove the bolt and disconnect the 2 connectors.

c. Remove the service hole cover.

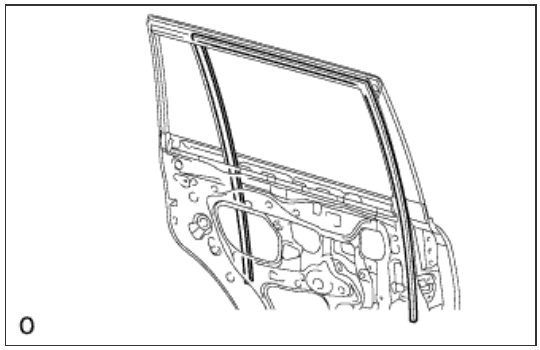
HINT:

Remove the remaining tape on the door.



8. REMOVE REAR DOOR GLASS RUN LH

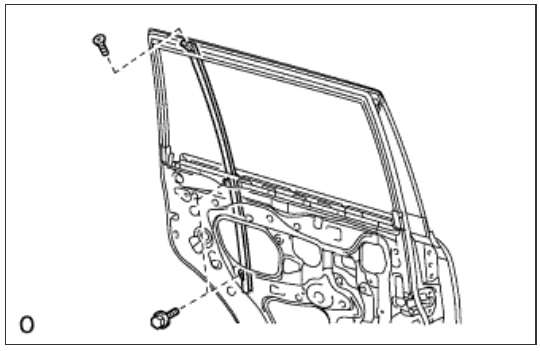
a. Remove the rear door glass run from the window frame.



9. REMOVE REAR DOOR REAR LOWER WINDOW FRAME SUB-ASSEMBLY LH

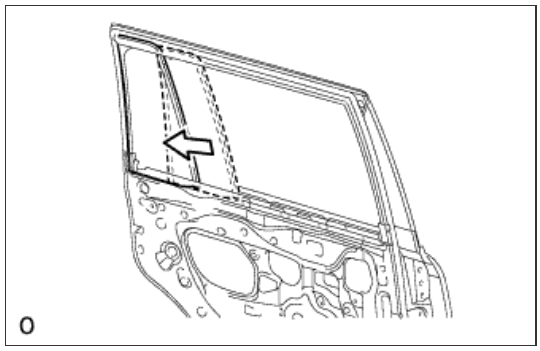
a. Remove the 2 bolts.

b. Remove the screw and window frame.



10. REMOVE REAR DOOR QUARTER WINDOW GLASS LH

a. Install the quarter glass together with the rear door quarter window weatherstrip in the direction indicated by the arrow in the illustration.

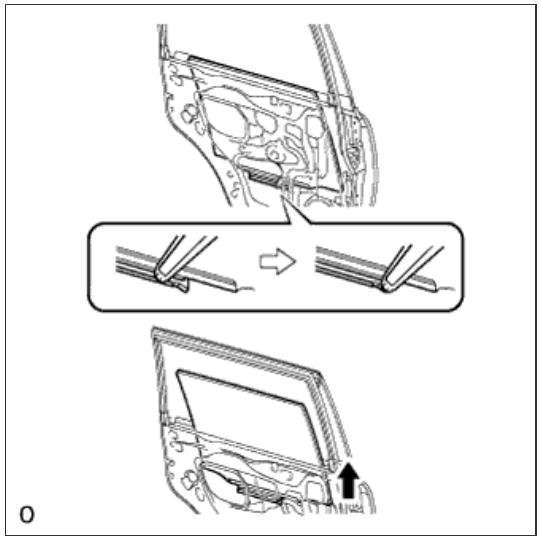


11. REMOVE REAR DOOR GLASS SUB-ASSEMBLY LH

a. Remove the rear door glass sub-assembly from the rear door window regulator sub-assembly as shown in the illustration.

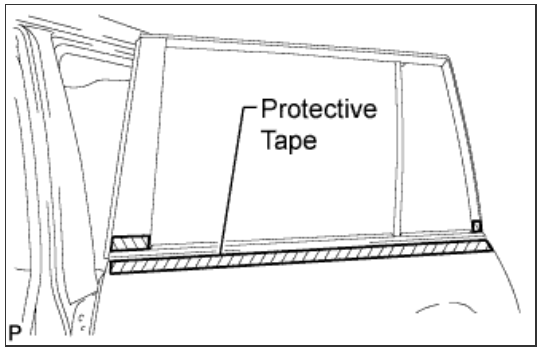
NOTICE:

Do not damage the door glass.

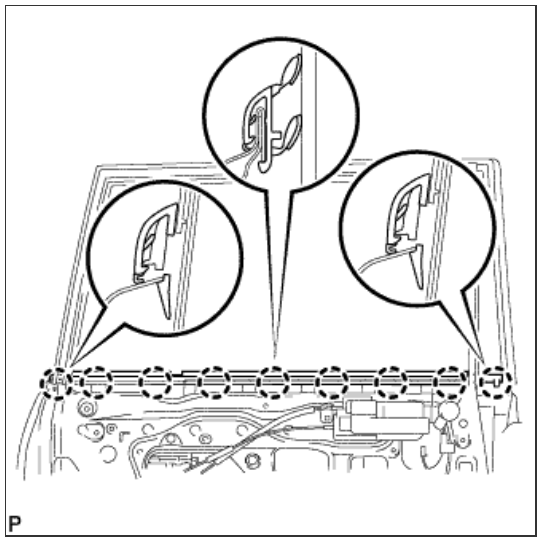


12. REMOVE REAR DOOR BELT MOULDING ASSEMBLY LH

a. Put protective tape around the belt moulding.



b. Detach the claw and remove the belt moulding.


P

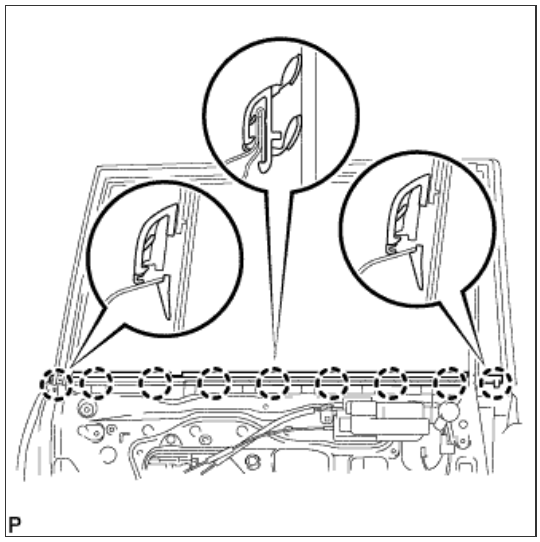
for Preparation Click here

HINT:

- **Use the same procedures for the RH side and LH side.**
- **The procedures listed below are for the LH side.**

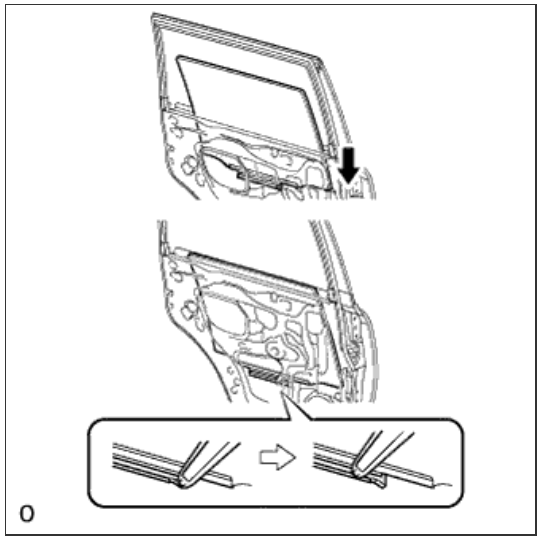
1. INSTALL REAR DOOR BELT MOULDING ASSEMBLY LH

a. Attach the claw to install the belt moulding.



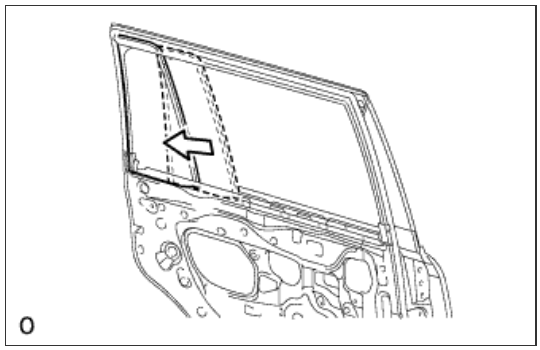
2. INSTALL REAR DOOR GLASS SUB-ASSEMBLY LH

a. Slide the rear door glass sub-assembly as shown in the illustration to install it.



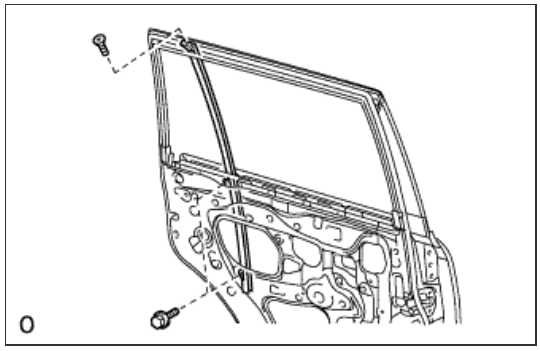
3. INSTALL REAR DOOR QUARTER WINDOW GLASS LH

a. Install the quarter glass together with the rear door quarter window weatherstrip in the direction indicated by the arrow in the illustration.



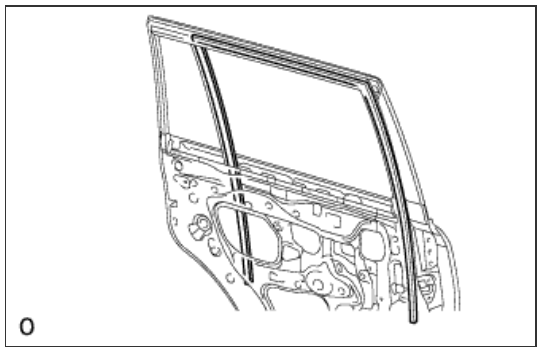
4. INSTALL REAR DOOR REAR LOWER WINDOW FRAME SUB-ASSEMBLY LH

a. Install the rear door rear lower window frame with the 2 bolts and screw.



5. INSTALL REAR DOOR GLASS RUN LH

a. Install the rear door glass run.



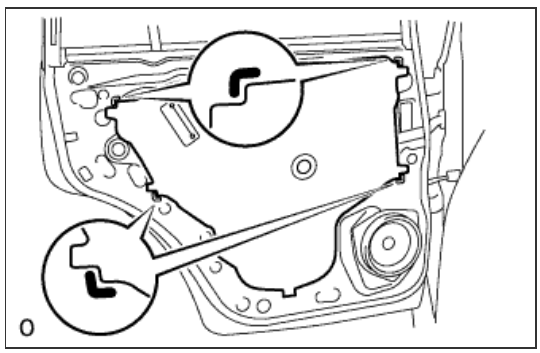
6. INSTALL REAR DOOR SERVICE HOLE COVER LH

a. Apply butyl tape to the door.

b. Pass the rear door lock remote control cable and rear door inside locking cable through a new rear door service hole cover.

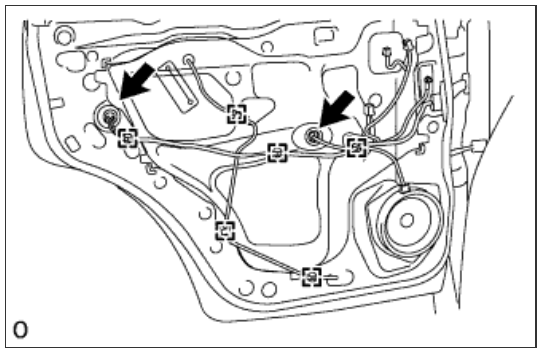
NOTICE:

- **When installing the service hole cover, pull the links and connectors through the service hole cover.**
- **There should be no wrinkles or folds after attaching the service hole cover.**
- **After attaching the service hole cover, check the sealing quality.**



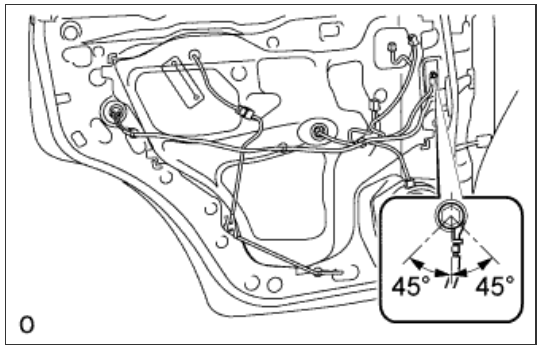
c. Connect the 2 connectors.

d. Attach the 6 clamps.



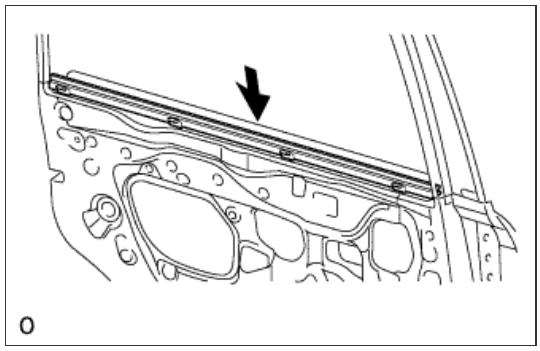
e. Install the bolt as shown in the illustration.

Torque:
8.4 N*m{ 86 kgf*cm , 74 in.*lbf }



7. INSTALL REAR INNER DOOR GLASS WEATHERSTRIP LH

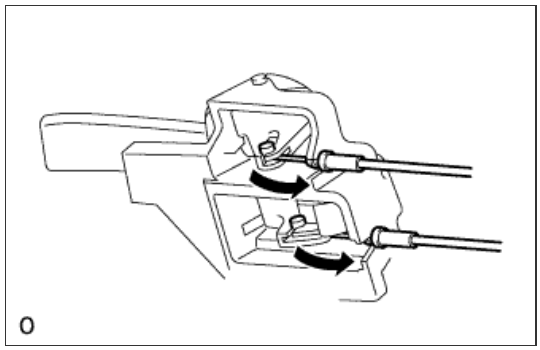
a. Install the rear inner door glass weatherstrip to the door panel.



8. INSTALL REAR DOOR TRIM BOARD SUB-ASSEMBLY LH

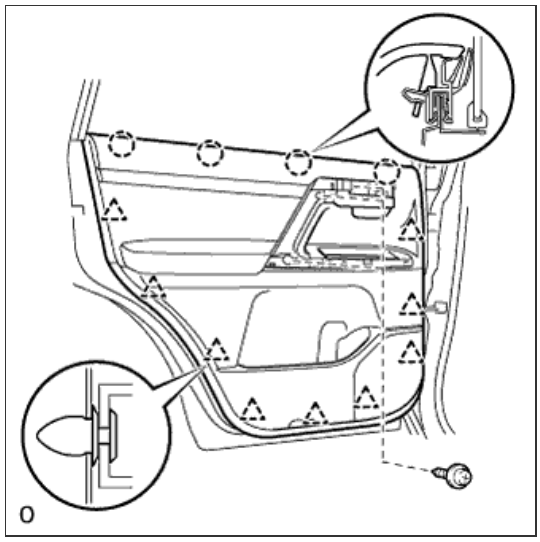
a. Connect the connector.

b. Connect the rear door lock remote control cable and rear door inside locking cable to the rear door inside handle sub-assembly.



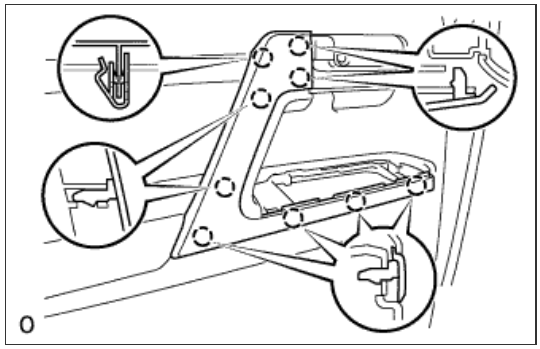
c. Attach the 4 claws and clips to install the rear door trim board sub-assembly.

d. Install the 3 screws.



9. INSTALL ASSIST GRIP COVER LH

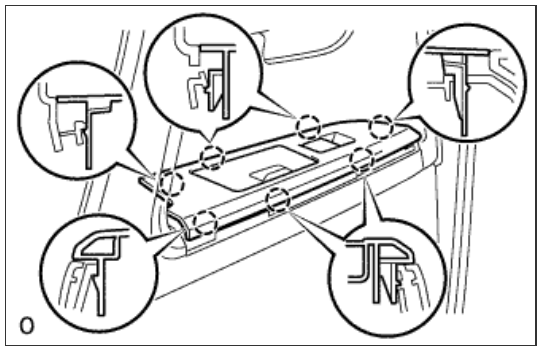
a. Attach the claws to install the door assist grip cover to the door trim panel.



10. INSTALL REAR DOOR ARMREST BASE PANEL ASSEMBLY LH

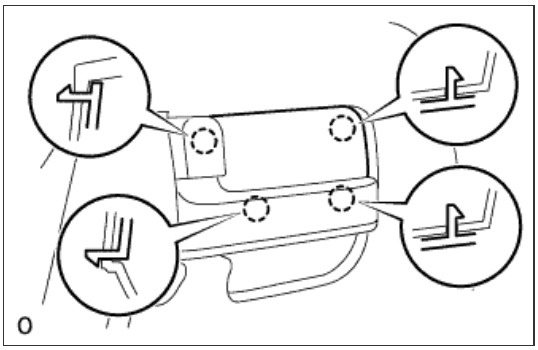
a. Connect the connector.

b. Attach the 7 claws to install the rear door armrest base panel.



11. INSTALL REAR DOOR INSIDE HANDLE BEZEL LH

a. Attach the 4 claws to install the bezel.



12. CONNECT CABLE TO NEGATIVE BATTERY TERMINAL

NOTICE:

When disconnecting the cable, some systems need to be initialized after the cable is reconnected (Click here).

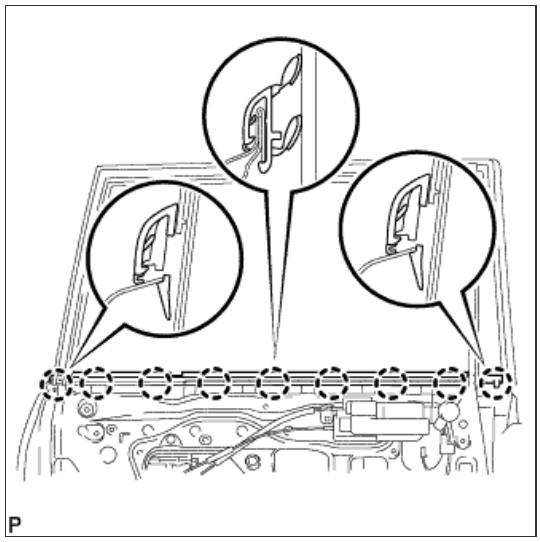
for Preparation Click here

HINT:

- **Use the same procedures for the RH side and LH side.**
- **The procedures listed below are for the LH side.**

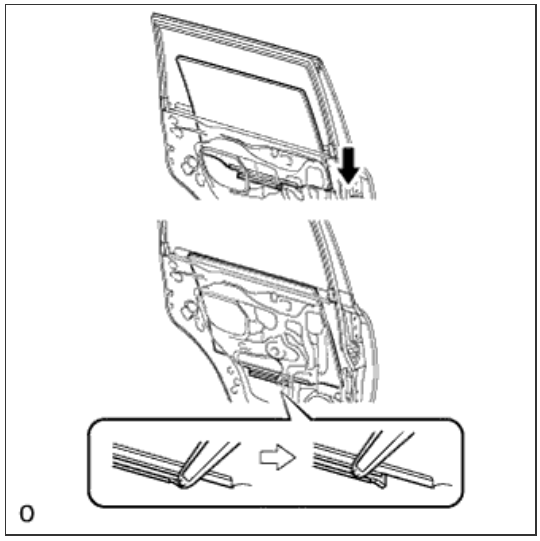
1. INSTALL REAR DOOR BELT MOULDING ASSEMBLY LH

a. Attach the claw to install the belt moulding.



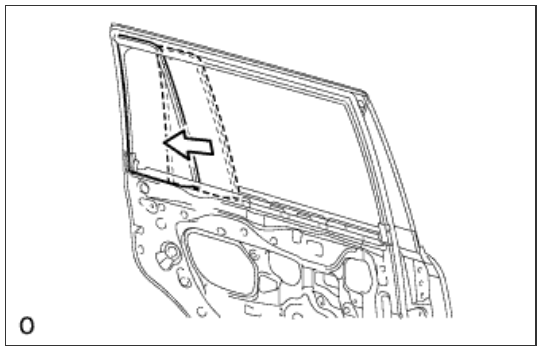
2. INSTALL REAR DOOR GLASS SUB-ASSEMBLY LH

a. Slide the rear door glass sub-assembly as shown in the illustration to install it.



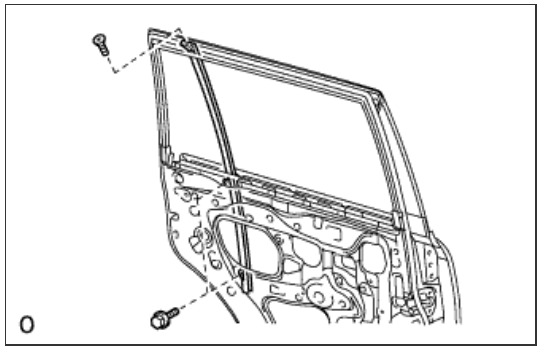
3. INSTALL REAR DOOR QUARTER WINDOW GLASS LH

a. Install the quarter glass together with the rear door quarter window weatherstrip in the direction indicated by the arrow in the illustration.



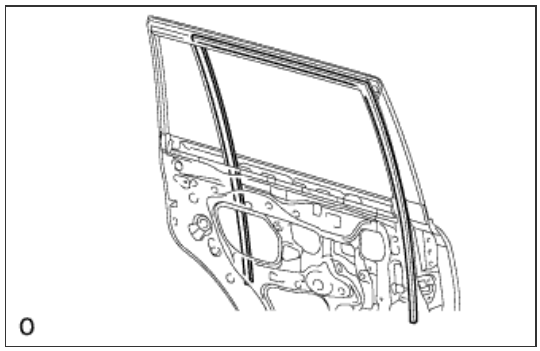
4. INSTALL REAR DOOR REAR LOWER WINDOW FRAME SUB-ASSEMBLY LH

a. Install the rear door rear lower window frame with the 2 bolts and screw.



5. INSTALL REAR DOOR GLASS RUN LH

a. Install the rear door glass run.



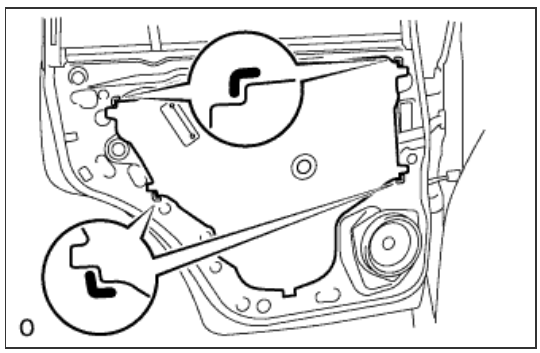
6. INSTALL REAR DOOR SERVICE HOLE COVER LH

a. Apply butyl tape to the door.

b. Pass the rear door lock remote control cable and rear door inside locking cable through a new rear door service hole cover.

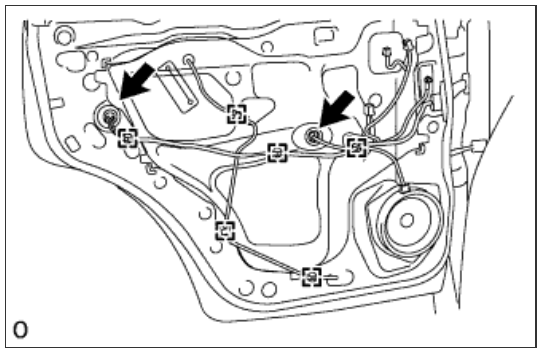
NOTICE:

- **When installing the service hole cover, pull the links and connectors through the service hole cover.**
- **There should be no wrinkles or folds after attaching the service hole cover.**
- **After attaching the service hole cover, check the sealing quality.**



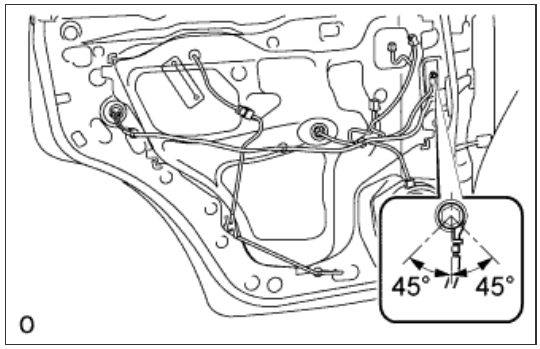
c. Connect the 2 connectors.

d. Attach the 6 clamps.



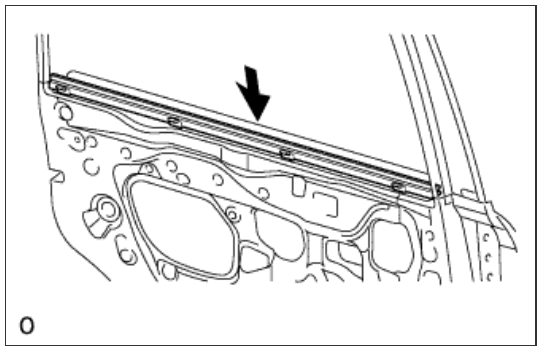
e. Install the bolt as shown in the illustration.

Torque:
8.4 N*m{ 86 kgf*cm , 74 in.*lbf }



7. INSTALL REAR INNER DOOR GLASS WEATHERSTRIP LH

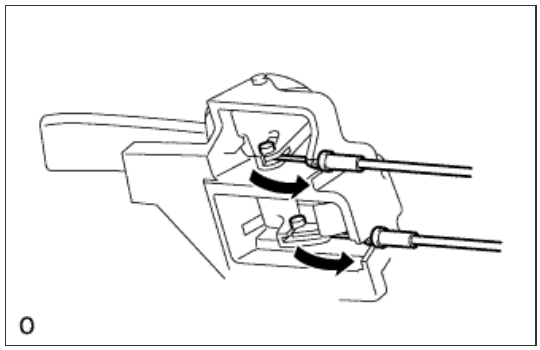
a. Install the rear inner door glass weatherstrip to the door panel.



8. INSTALL REAR DOOR TRIM BOARD SUB-ASSEMBLY LH

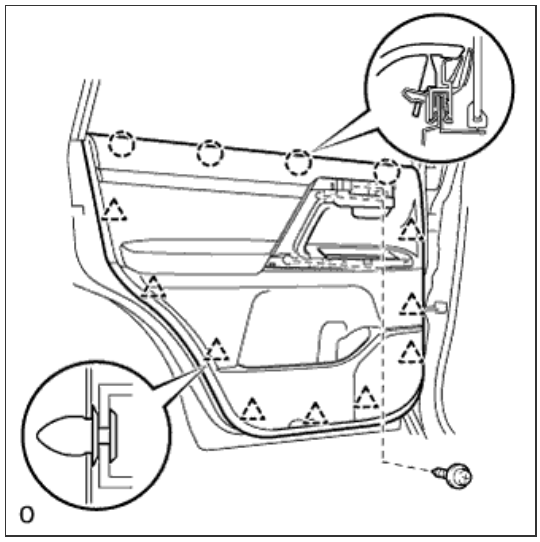
a. Connect the connector.

b. Connect the rear door lock remote control cable and rear door inside locking cable to the rear door inside handle sub-assembly.



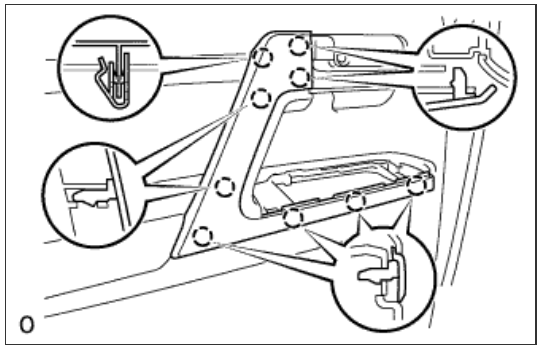
c. Attach the 4 claws and clips to install the rear door trim board sub-assembly.

d. Install the 3 screws.



9. INSTALL ASSIST GRIP COVER LH

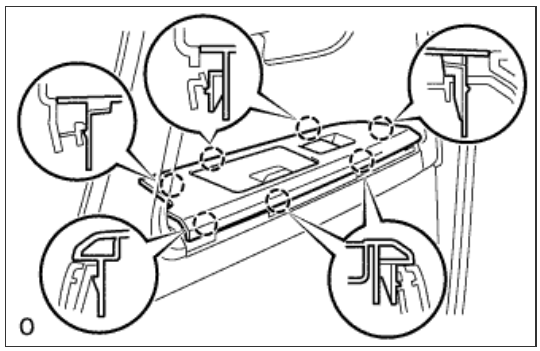
a. Attach the claws to install the door assist grip cover to the door trim panel.



10. INSTALL REAR DOOR ARMREST BASE PANEL ASSEMBLY LH

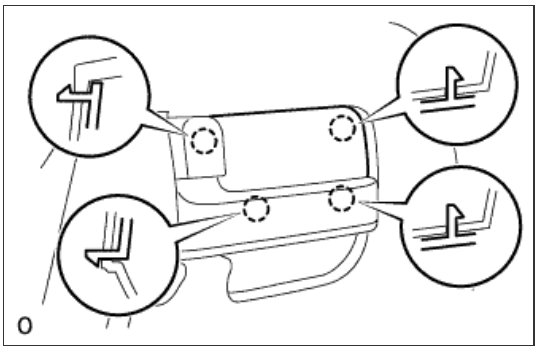
a. Connect the connector.

b. Attach the 7 claws to install the armrest base panel.



11. INSTALL REAR DOOR INSIDE HANDLE BEZEL LH

a. Attach the 4 claws to install the bezel.



12. CONNECT CABLE TO NEGATIVE BATTERY TERMINAL

NOTICE:

When disconnecting the cable, some systems need to be initialized after the cable is reconnected (Click here).

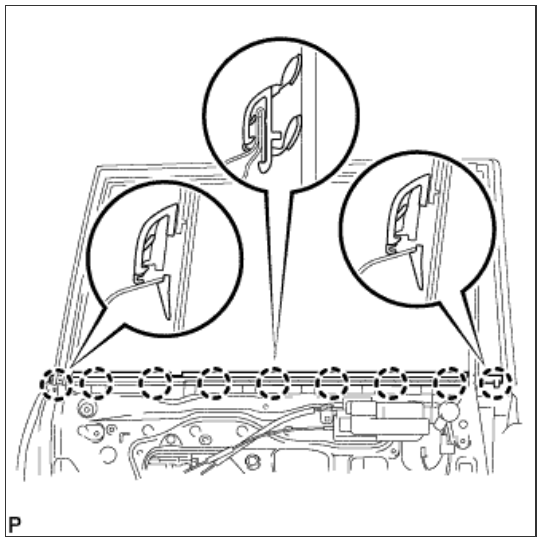
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HINT:

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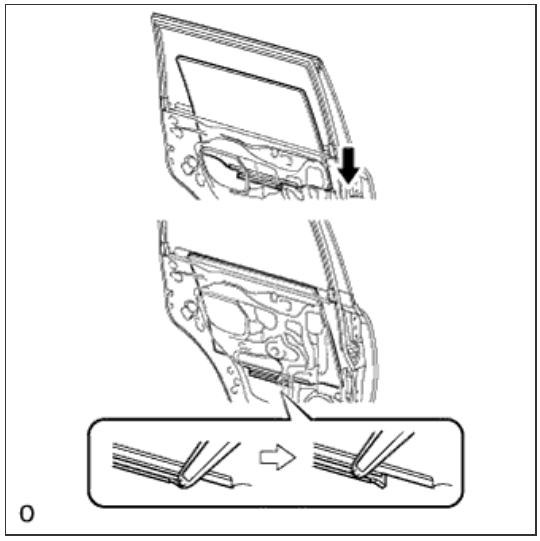
1. INSTALL REAR DOOR BELT MOULDING ASSEMBLY LH

a. Attach the claw to install the belt moulding.



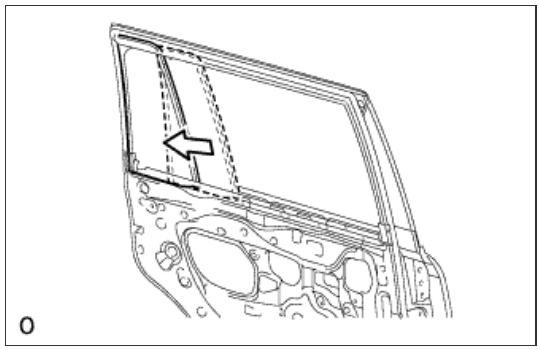
2. INSTALL REAR DOOR GLASS SUB-ASSEMBLY LH

a. Slide the rear door glass sub-assembly as shown in the illustration to install it.



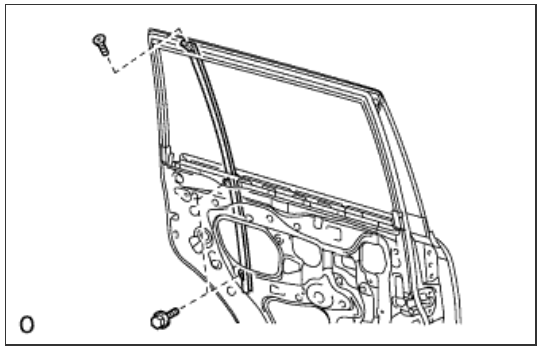
3. INSTALL REAR DOOR QUARTER WINDOW GLASS LH

a. Install the quarter glass together with the rear door quarter window weatherstrip in the direction indicated by the arrow in the illustration.



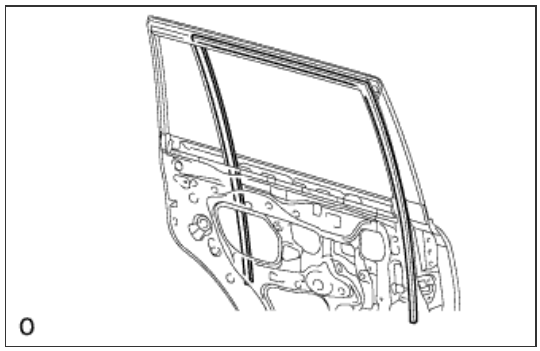
4. INSTALL REAR DOOR REAR LOWER WINDOW FRAME SUB-ASSEMBLY LH

a. Install the rear door rear lower window frame with the 2 bolts and screw.



5. INSTALL REAR DOOR GLASS RUN LH

a. Install the rear door glass run.



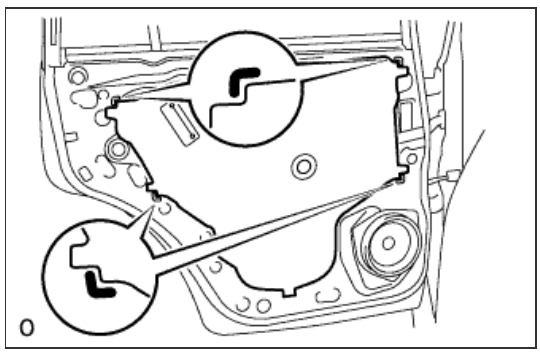
6. INSTALL REAR DOOR SERVICE HOLE COVER LH

a. Apply butyl tape to the door.

b. Pass the rear door lock remote control cable and rear door inside locking cable through a new rear door service hole cover.

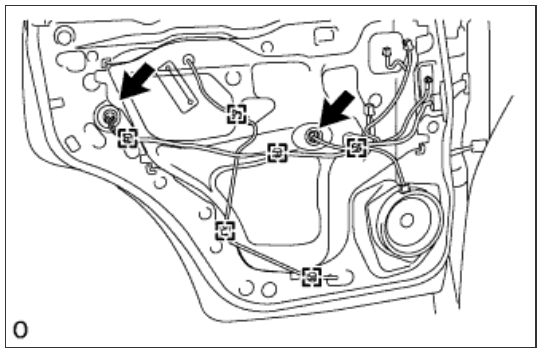
NOTICE:

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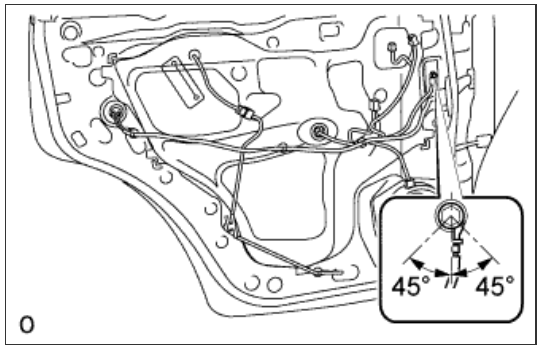
c. Connect the 2 connectors.

d. Attach the 6 clamps.



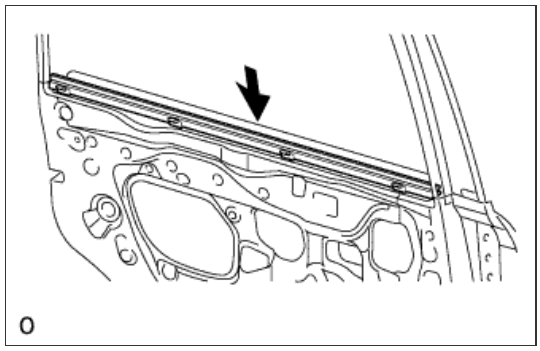
e. Install the bolt as shown in the illustration.

Torque:
8.4 N*m{ 86 kgf*cm , 74 in.*lbf }



7. INSTALL REAR INNER DOOR GLASS WEATHERSTRIP LH

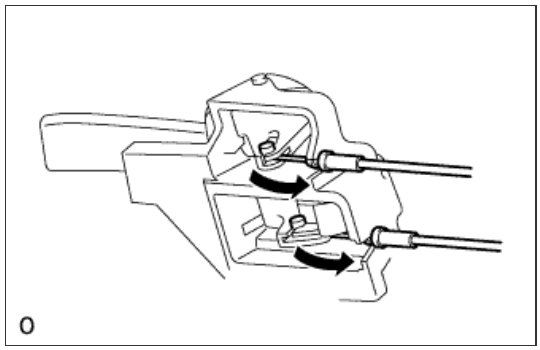
a. Install the rear inner door glass weatherstrip to the door panel.



8. INSTALL REAR DOOR TRIM BOARD SUB-ASSEMBLY LH

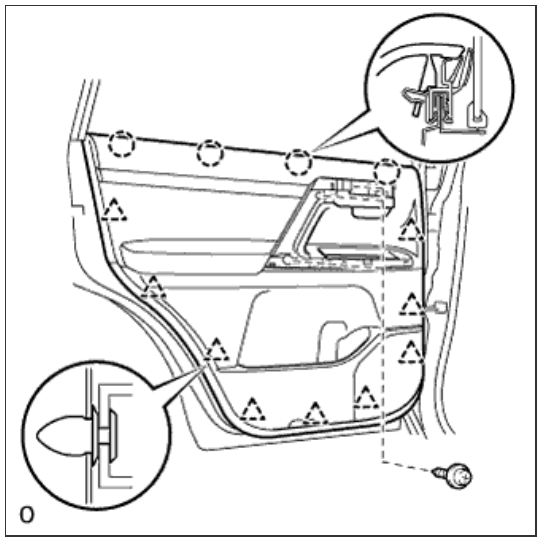
a. Connect the connector.

b. Connect the rear door lock remote control cable and rear door inside locking cable to the rear door inside handle sub-assembly.



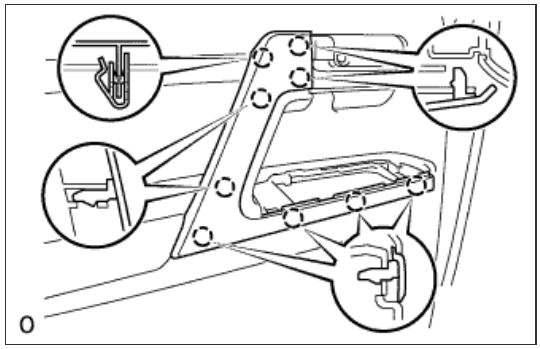
c. Attach the 4 claws and clips to install the rear door trim board sub-assembly.

d. Install the 3 screws.



9. INSTALL ASSIST GRIP COVER LH

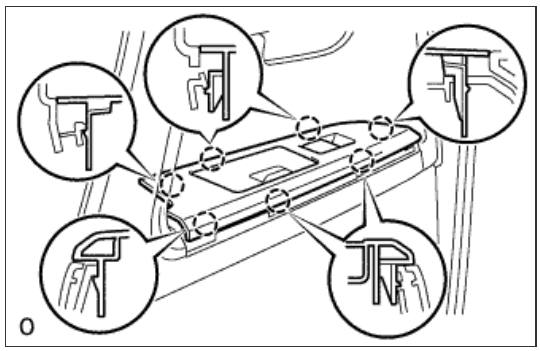
a. Attach the claws to install the door assist grip cover to the door trim panel.



10. INSTALL REAR DOOR ARMREST BASE PANEL ASSEMBLY LH

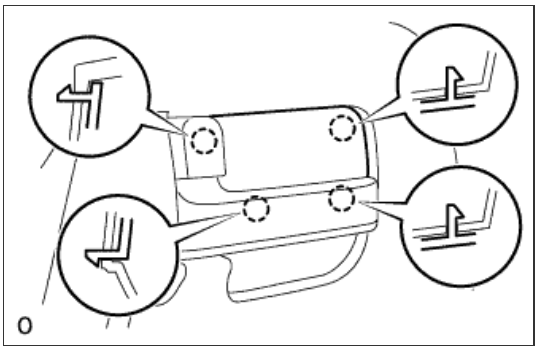
a. Connect the connector.

b. Attach the 7 claws to install the armrest base panel.



11. INSTALL REAR DOOR INSIDE HANDLE BEZEL LH

a. Attach the 4 claws to install the bezel.

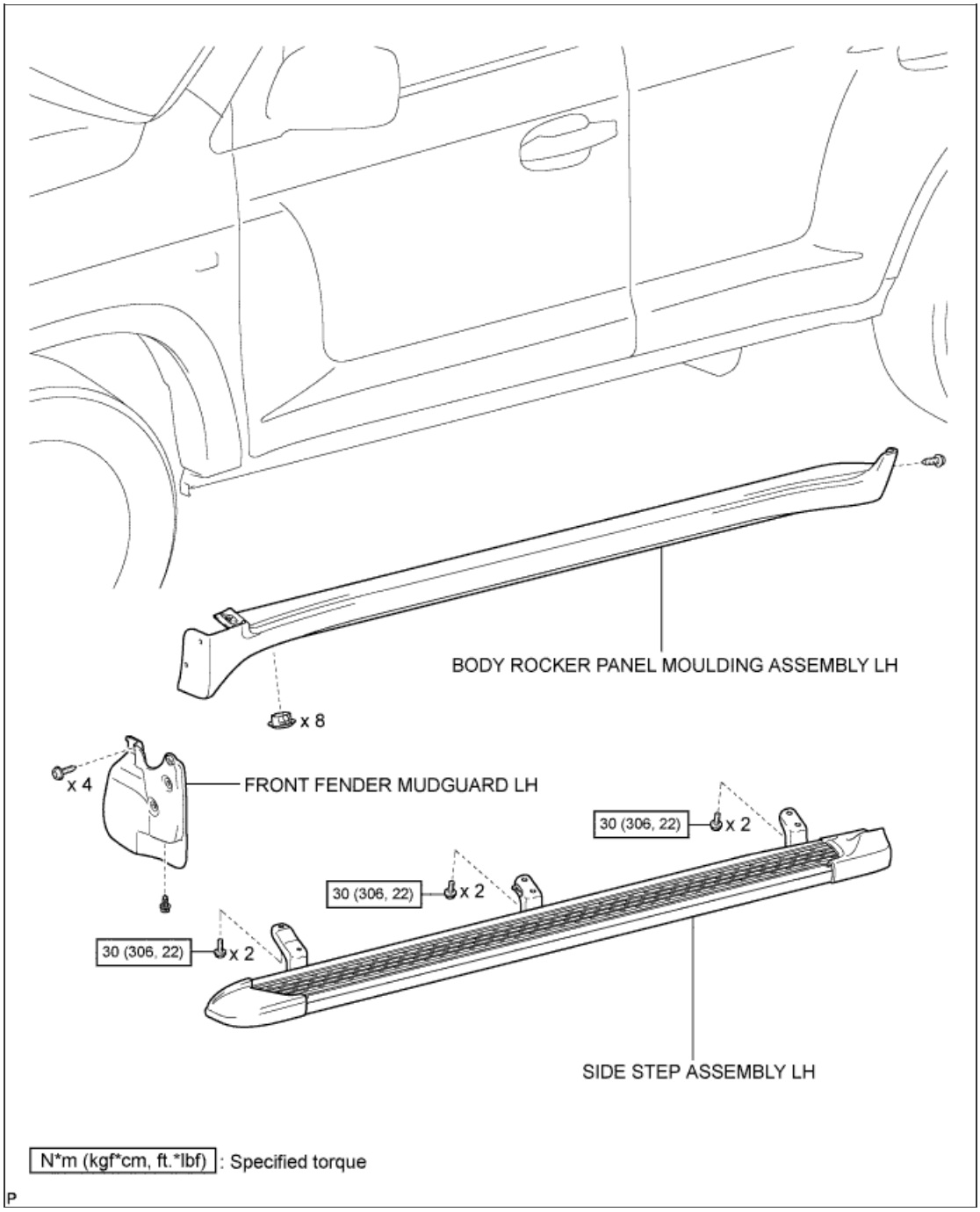


12. CONNECT CABLE TO NEGATIVE BATTERY TERMINAL

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for Preparation Click here



for Preparation Click here

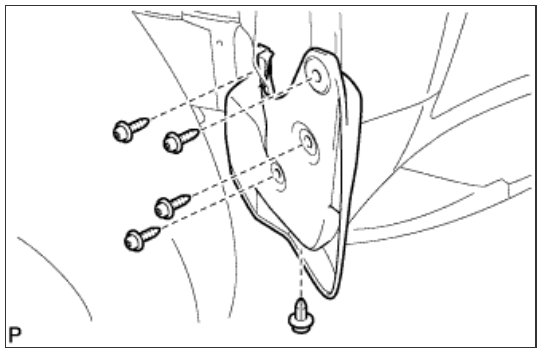
HINT:

- **Use the same procedures for the RH side and LH side.**
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1. REMOVE FRONT FENDER MUDGUARD LH

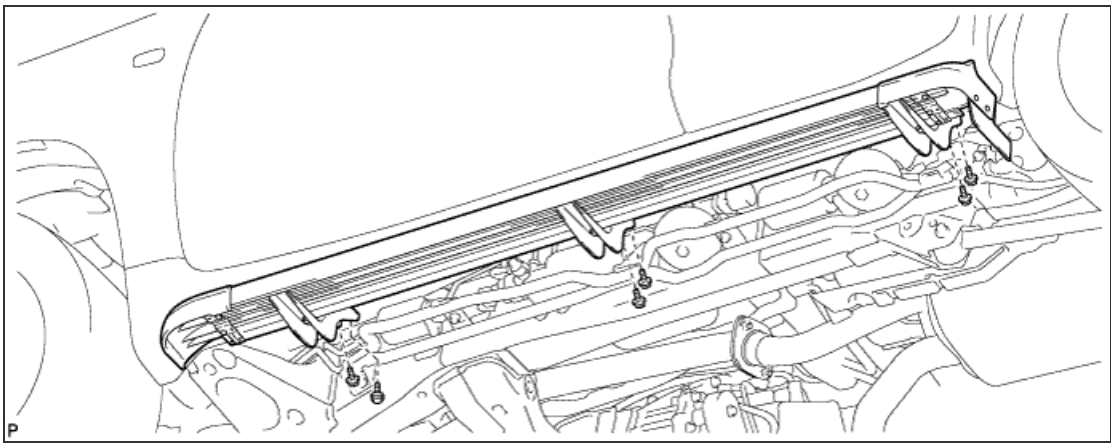
a. Remove the clip.

b. Using a T30 "TORX" socket, remove the 4 screws and mudguard.



2. REMOVE IDE TEP A EMBL LH

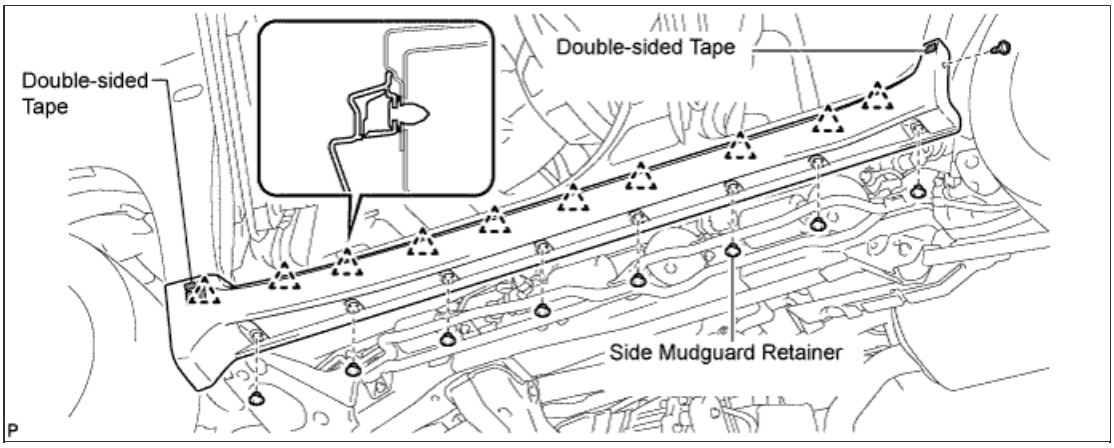
a. Remove the 6 bolts and side step.



. REMOVE BOD ROCKER PANEL MOULDING A EMBL LH

a. Remove the 8 side mudguard retainers and screw.

b. Detach the 10 clips and remove the rocker panel moulding.


Double-sided Tape
Double-sided Tape
Side Mudguard Retainer
P

for Preparation Click here

HINT:

- **Use the same procedures for the RH side and LH side.**
- **The procedures listed below are for the LH side.**
- **When installing the rocker panel moulding, heat the vehicle body and rocker panel moulding using a heat light.**

Standard Heating Temperature:

Item	Temperature
Vehicle Body	40 to 60°C (104 to 140°F)
Rocker Panel Moulding	20 to 30°C (68 to 86°F)

NOTICE:

Do not heat the vehicle body and rocker panel moulding excessively.

1. INSTALL BODY ROCKER PANEL MOULDING ASSEMBLY LH

a. Clean the vehicle body surface.

i. Using a heat light, heat the vehicle body surface.

ii. Remove the double-sided tape from the vehicle body.

iii. Wipe off any tape adhesive residue with cleaner.

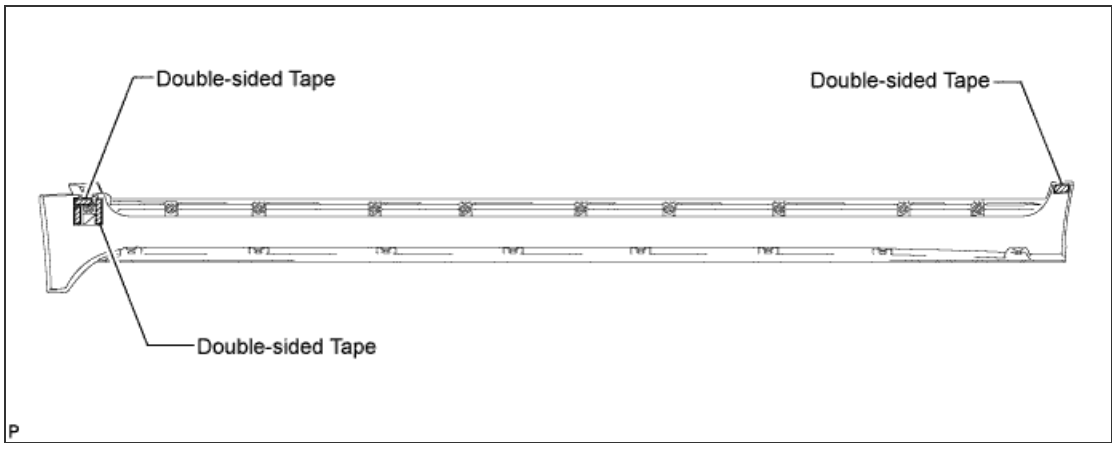
b. If reusing the rocker panel moulding:
Clean the rocker panel moulding.

i. Using a heat light, heat the rocker panel moulding.

ii. Remove the double-sided tape from the rocker panel moulding.

iii. Wipe off any tape adhesive residue with cleaner.

iv. Apply new double-sided tape to the rocker panel moulding, as shown in the illustration.



c. Install the rocker panel moulding.

i. Using a heat light, heat the vehicle body and rocker panel moulding.

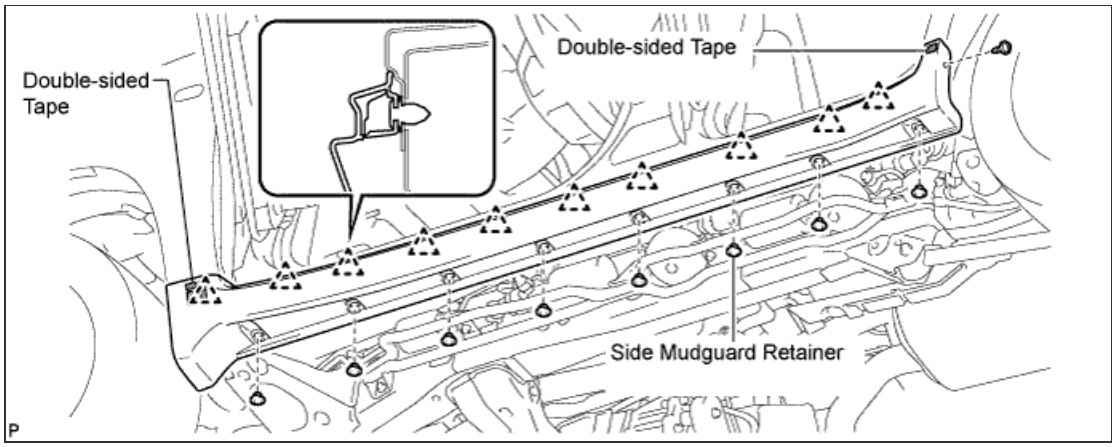
ii. Remove the peeling paper from the face of the rocker panel moulding.

HINT:

After removing the peeling paper, keep the exposed adhesive free from foreign matter.

iii. Attach the 10 clips to install the rocker panel moulding.

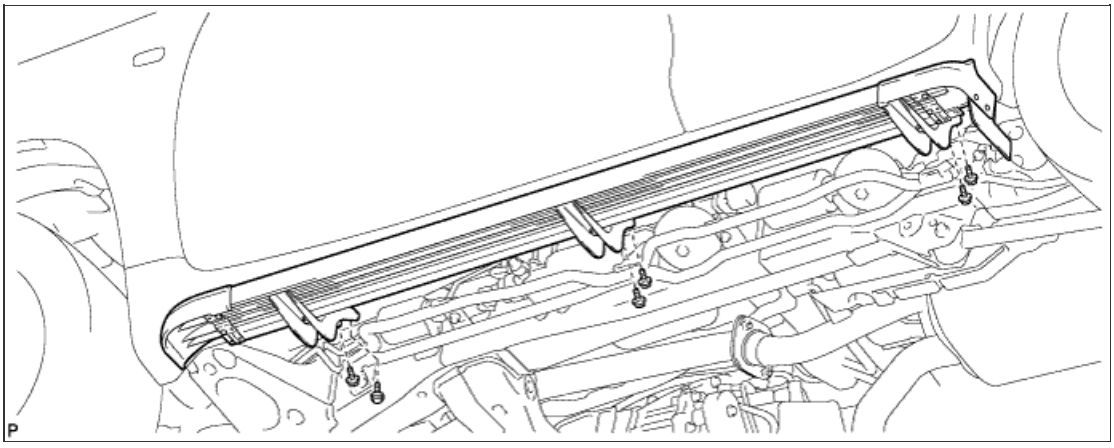
iv. Install the 8 side mudguard retainers and screw.



2. INSTALL SIDE STEP ASSEMBLY LH

a. Install the side step with the 6 bolts.

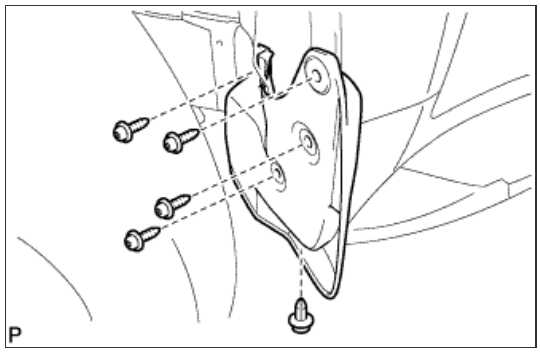
Torque:
30 N*m{ 306 kgf*cm , 22 ft.*lbf }



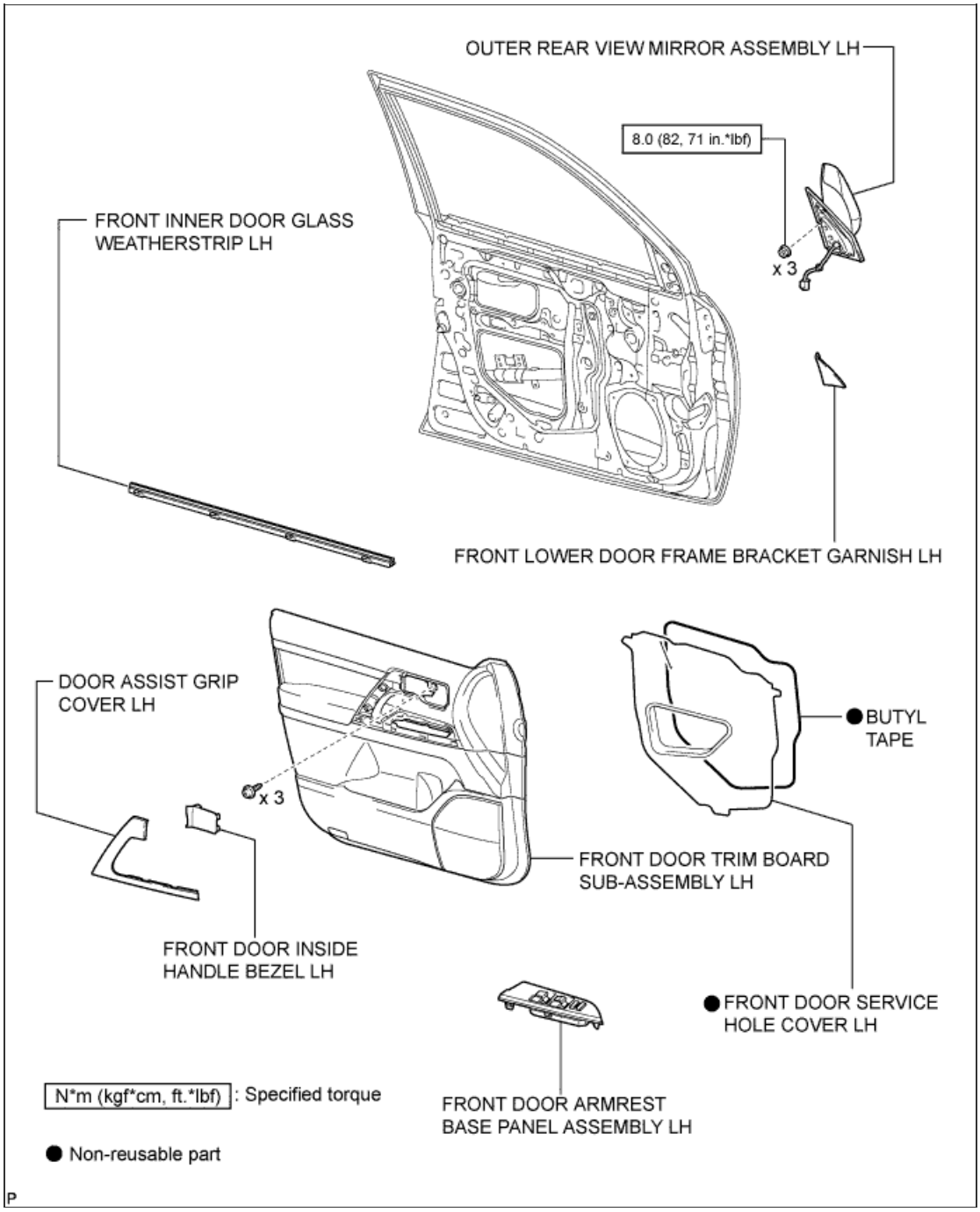
3. INSTALL FRONT FENDER MUDGUARD LH

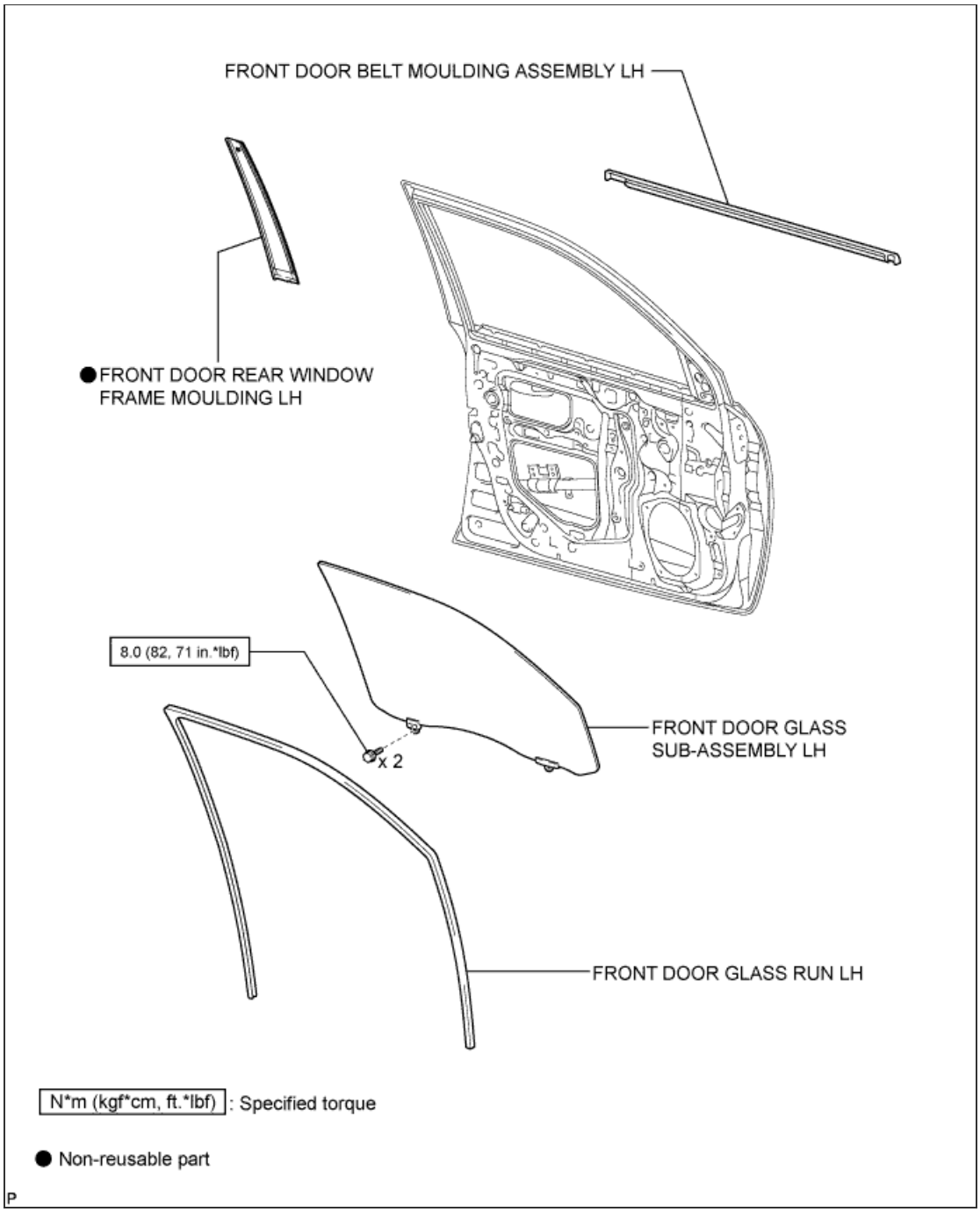
a. Install the mudguard with the clip.

b. Using a T30 "TORX" socket, install the 4 screws.



for Preparation Click here




FRONT DOOR BELT MOULDING ASSEMBLY LH
●FRONT DOOR REAR WINDOW FRAME MOULDING LH
8.0 (82, 71 in.*lbf)
x 2
FRONT DOOR GLASS SUB-ASSEMBLY LH
FRONT DOOR GLASS RUN LH
N*m (kgf*cm, ft.*lbf) : Specified torque
● Non-reusable part
P

for Preparation Click here

HINT:

- **Use the same procedures for the RH side and LH side.**
- **The procedures listed below are for the LH side.**
- **When removing window frame moulding, heat the vehicle body and window frame moulding using a heat light.**

Standard Heating Temperature:

Item	Temperature
Vehicle Body	40 to 60°C (104 to 140°F)
Wi dow Frame Mouldi	to 80°C (68 to 86°F)

NOTICE:

Do ot heat the vehicle body a d wi dow frame mouldi excessively.

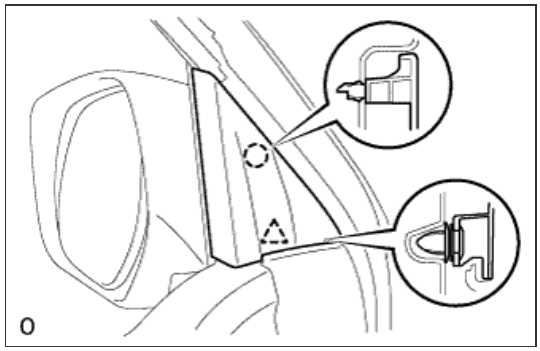
1. DISCONNECT CABLE FROM NEGATIVE BATTERY TERMINAL

NOTICE:

Whe disco ecti the cable, some systems eed to be i tialized after the cable is reco ected (Click here).

2. REMOVE FRONT LOWER DOOR FRAME BRACKET GARNISH LH

a. Detach the clip a d claw, remove the fro t lower door frame bracket ar ih.

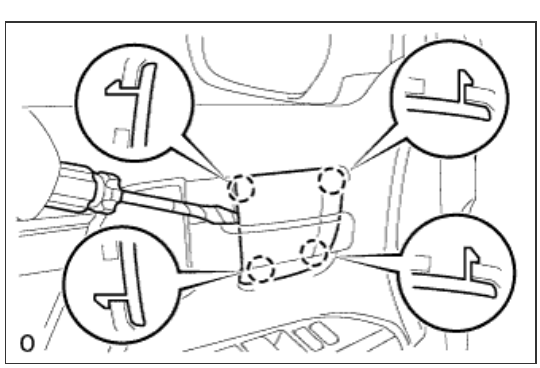


3. REMOVE FRONT DOOR INSIDE HANDLE BEZEL LH

a. Usi a screwdriver, detach the 4 claws a d remove the i de ha dle bezel.

HINT:

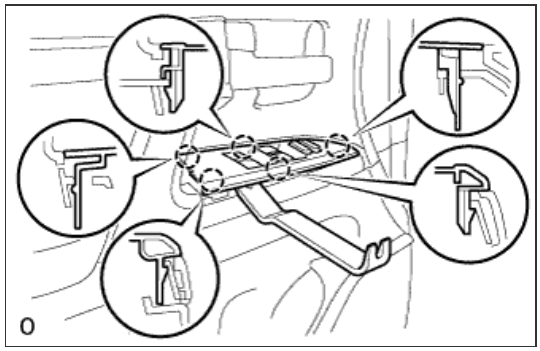
Tape the screwdriver tip before use.



4. REMOVE FRONT DOOR ARMREST BASE PANEL ASSEMBLY LH

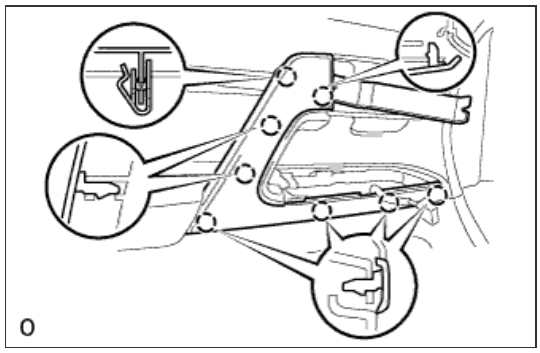
a. Usi a mouldi remover, detach the 5 claws.

b. Disco ect the co ector a d remove the fro t door armrest base pa el a d multiplex etwork master switch.



5. REMOVE DOOR ASSIST GRIP COVER LH

a. Usi a mouldi remover, detach the 8 claws a d remove the door assist rip cover.

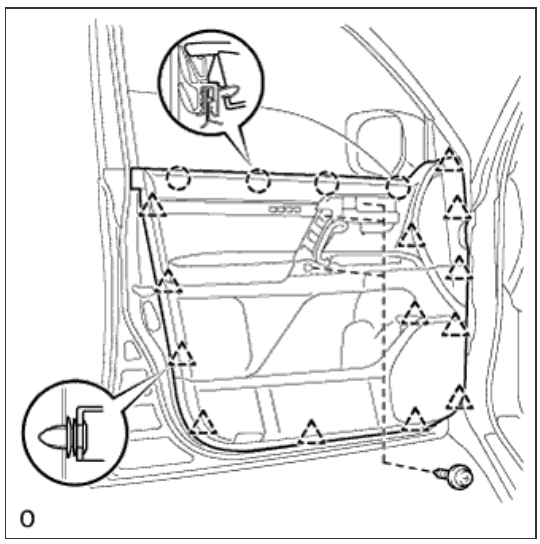


6. REMOVE FRONT DOOR TRIM BOARD SUB-ASSEMBLY LH

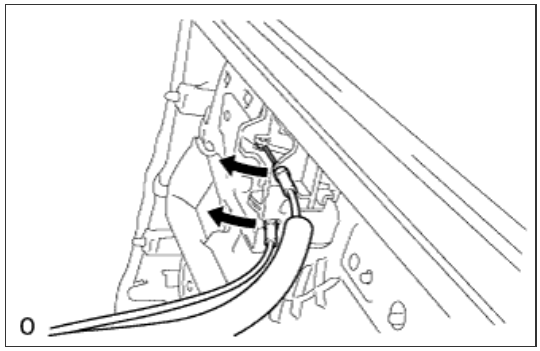
a. Remove the 3 screws.

b. Remove the 13 clips, 4 claws a d trim board.

c. Disco ect the co ector.



d. Disco ect the 2 cables from the i de ha dle.



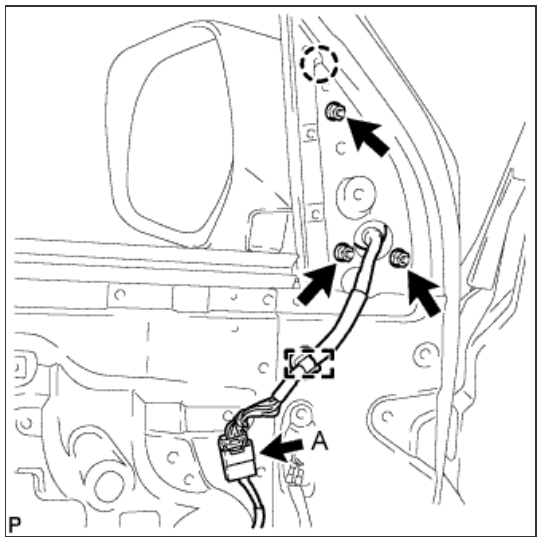
7. REMOVE OUTER REAR VIEW MIRROR ASSEMBLY LH

a. Disco ect the co ector labeled A.

b. Detach the clamp.

c. Remove the 3 ts a d claw.

d. Remove the outer rear view mirror.



8. REMOVE FRONT DOOR SERVICE HOLE COVER LH

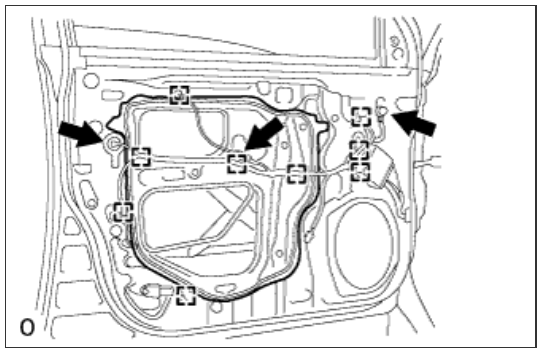
a. Usi a clip remover, detach the 9 clamps.

b. Remove the bolt a d disco ect the 2 co ectors.

c. Remove the service hole cover.

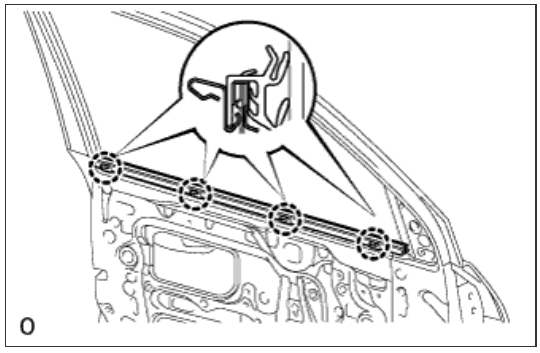
HINT:

Remove the remai i tape o the door.



9. REMOVE FRONT INNER DOOR GLASS WEATHERSTRIP LH

a. Detach the 4 claws by pulli the weatherstrip upward to remove the weatherstrip.



10. REMOVE FRONT DOOR GLASS SUB-ASSEMBLY LH

a. Driver Side
Temporarily i tall the multiplex etwork master switch.

b. Passe er Side
Temporarily i tall the power wi dow re lator switch assembly.

c. Co ect the cable to the e ative ( ) battery termi al.

d. Move the door lass u til the bolts appear i the service holes.

e. Disco ect the cable from the e ative ( ) battery termi al.

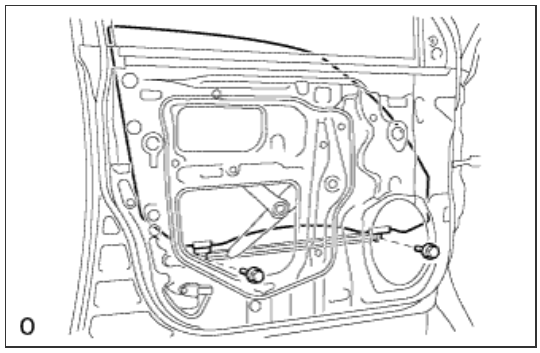
NOTICE:

Whe disco ecti the cable, some systems eed to be i tialized after the cable is reco ected (Click here).

f. Remove the 2 bolts.

NOTICE:

Be careful whe removi the bolts as the lass may fall a d become dama ed.



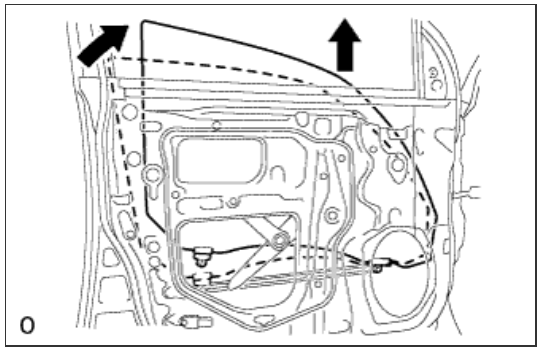
g. Remove the door lass i the directio i dicated by the arrows i the illustratio

HINT:

emove the lass upward.

NOTICE:

Be careful ot to dama e the lass.

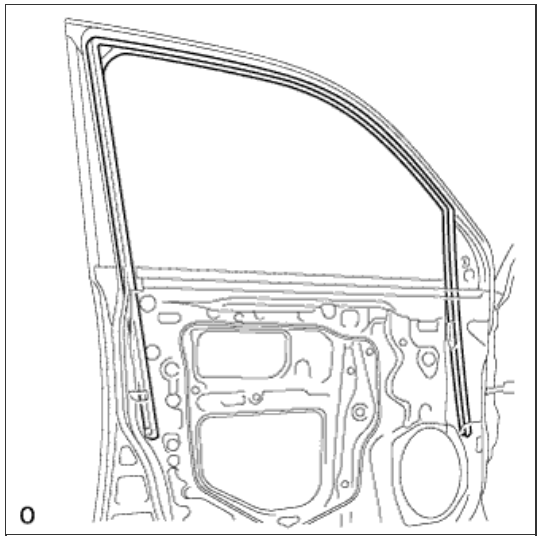


h. Driver Side
Remove the multiplex etwork master switch.

i. Passe er Side
Remove the power wi dow re lator switch assembly.

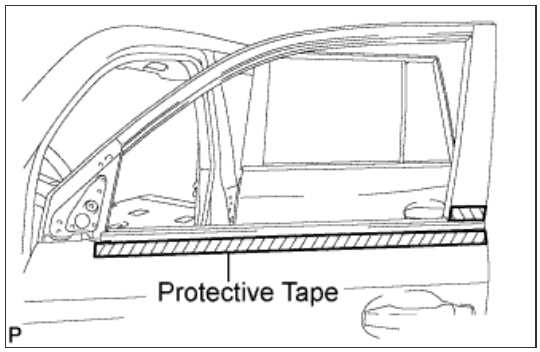
11. REMOVE FRONT DOOR GLASS RUN LH

a. Remove the fro t door lass ru

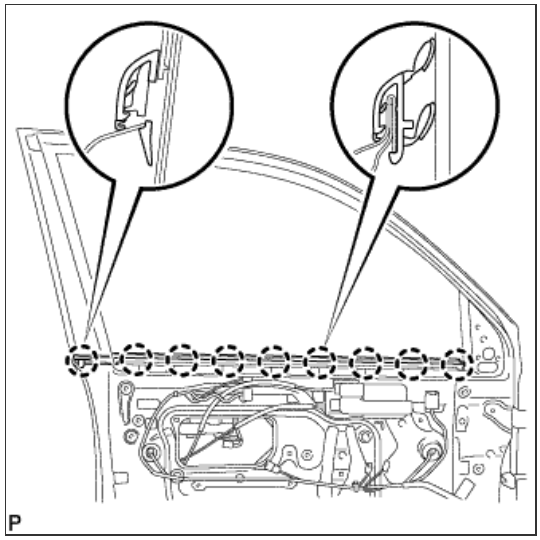


12. REMOVE FRONT DOOR BELT MOULDING ASSEMBLY LH

a. uprotective tape arou d the belt mouldi



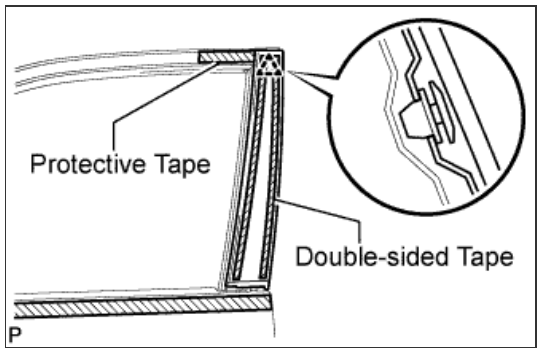
b. Detach the claw a d remove the belt mouldi



13. REMOVE FRONT DOOR REAR WINDOW FRAME MOULDING LH

a. uprotective tape arou d the wi dow frame mouldi

b. etach the clip a d remove the double sided tape to remove the wi dow frame mouldi



for Preparation Click here

HINT:

- **Use the same procedures for the RH side and LH side.**
- **The procedures listed below are for the LH side.**
- **When removing window frame moulding, heat the vehicle body and window frame moulding using a heat light.**

Standard Heating Temperature:

Item	Temperature
Vehicle Body	40 to 60°C (104 to 140°F)
Wi dow Frame Mouldi	to 80°C (68 to 86°F)

NOTICE:

Do ot heat the vehicle body a d wi dow frame mouldi excessively.

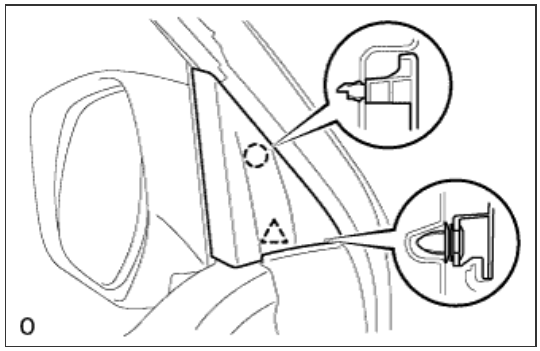
1. DISCONNECT CABLE FROM NEGATIVE BATTERY TERMINAL

NOTICE:

Whe disco ecti the cable, some systems eed to be i tialized after the cable is reco ected (Click here).

2. REMOVE FRONT LOWER DOOR FRAME BRACKET GARNISH LH

a. Detach the clip a d claw, remove the fro t lower door frame bracket ar ih.

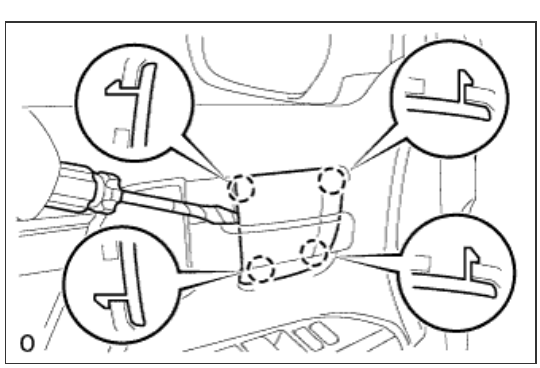


3. REMOVE FRONT DOOR INSIDE HANDLE BEZEL LH

a. Usi a screwdriver, detach the 4 claws a d remove the i de ha dle bezel.

HINT:

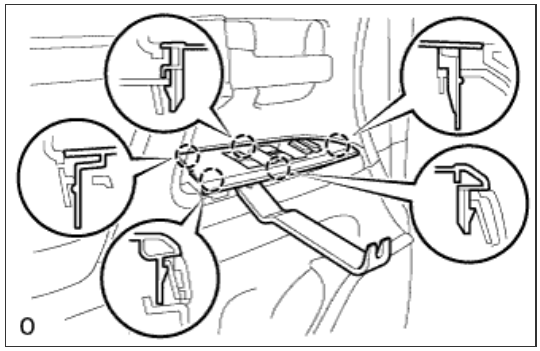
Tape the screwdriver tip before use.



4. REMOVE FRONT DOOR ARMREST BASE PANEL ASSEMBLY LH

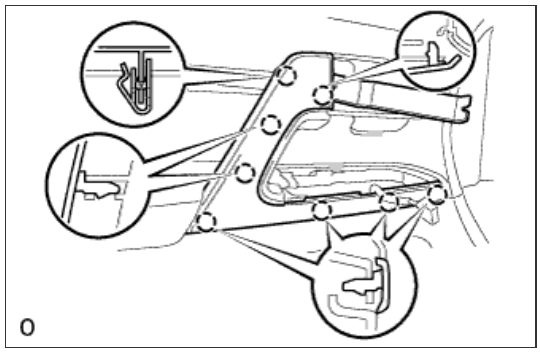
a. Usi a mouldi remover, detach the 5 claws.

b. Disco ect the co ector a d remove the armrest base pa el.



5. REMOVE DOOR ASSIST GRIP COVER LH

a. Usi a mouldi remover, detach the 8 claws a d remove the door assist rip cover.

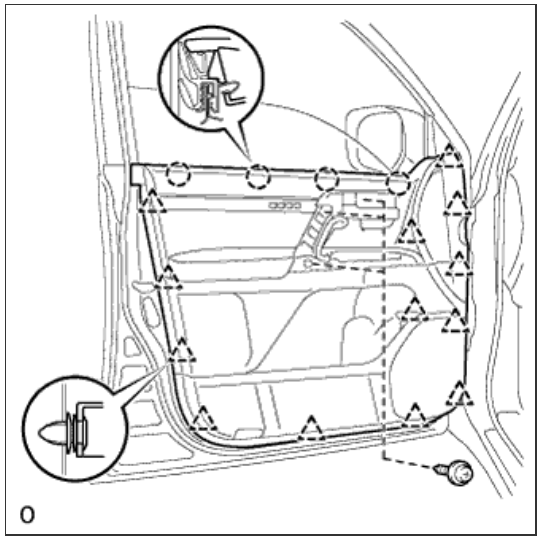


6. REMOVE FRONT DOOR TRIM BOARD SUB-ASSEMBLY LH

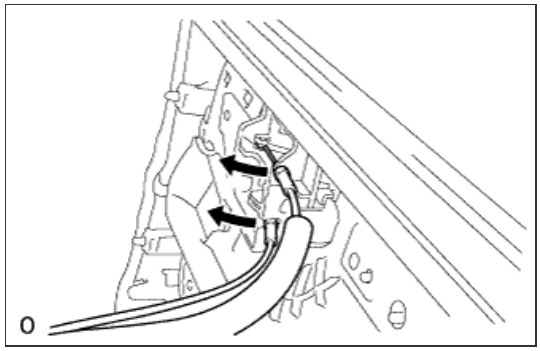
a. Remove the 3 screws.

b. Remove the 13 clips, 4 claws a d trim board.

c. Disco ect the co ector.



d. Disco ect the 2 cables from the i dɨ ha dle.



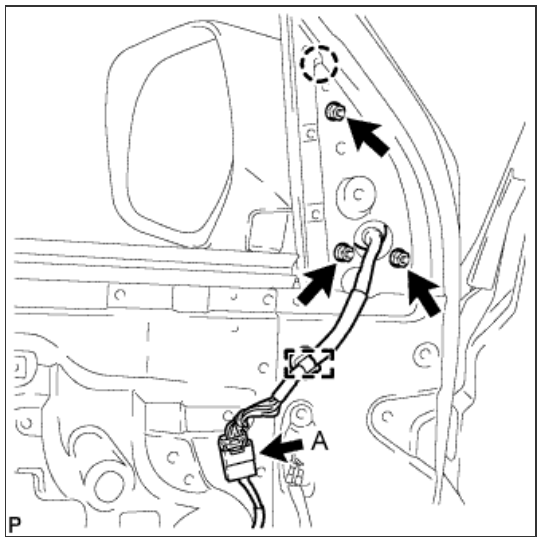
7. REMOVE OUTER REAR VIEW MIRROR ASSEMBLY LH

a. Disco ect the co ector labeled A.

b. Detach the clamp.

c. Remove the 3 ts a d claw.

d. Remove the outer rear view mirror.



8. REMOVE FRONT DOOR SERVICE HOLE COVER LH

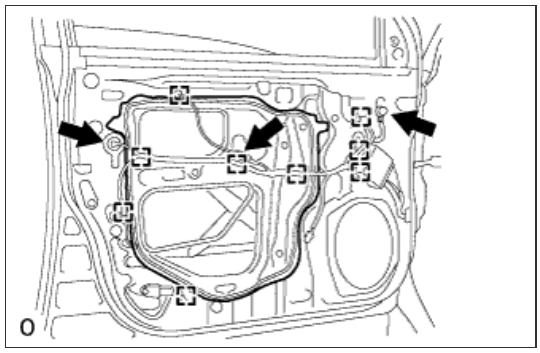
a. Usi a clip remover, detach the 9 clamps.

b. Remove the bolt a d disco ect the 2 co ectors.

c. Remove the service hole cover.

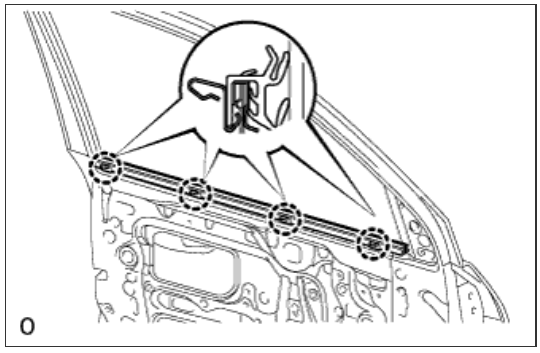
HINT:

Remove the remai i tape o the door.



9. REMOVE FRONT INNER DOOR GLASS WEATHERSTRIP LH

a. Detach the 4 claws by pulli the weatherstrip upward to remove the weatherstrip.



10. REMOVE FRONT DOOR GLASS SUB-ASSEMBLY LH

a. Driver Side
Temporarily i tall the multiplex etwork master switch.

b. Passe er Side
Temporarily i tall the power wi dow re lator switch assembly.

c. Co ect the cable to the e ative ( ) battery termi al.

d. Move the door lass u til the bolts appear i the service holes.

e. Disco ect the cable from the e ative ( ) battery termi al.

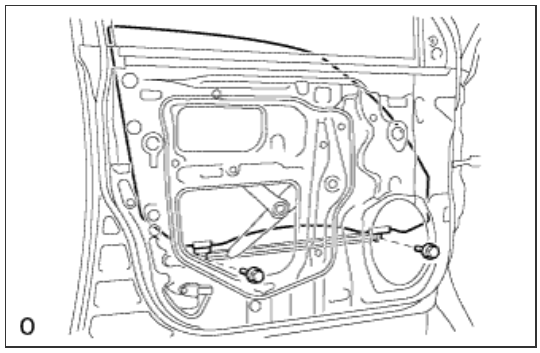
NOTICE:

Whe disco ecti the cable, some systems eed to be i tialized after the cable is reco ected (Click here).

f. Remove the 2 bolts.

NOTICE:

Be careful whe removi the bolts as the lass may fall a d become dama ed.



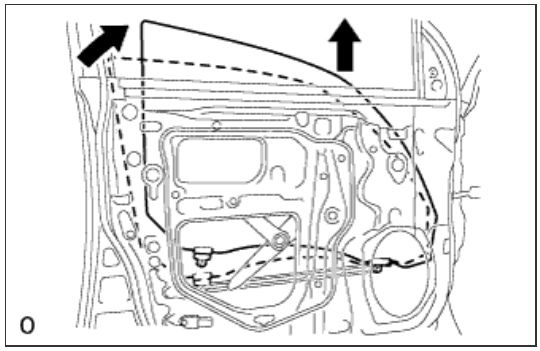
g. Remove the door lass i the directio i dicated by the arrows i the illustratio

HINT:

emove the lass upward.

NOTICE:

Be careful ot to dama e the lass.

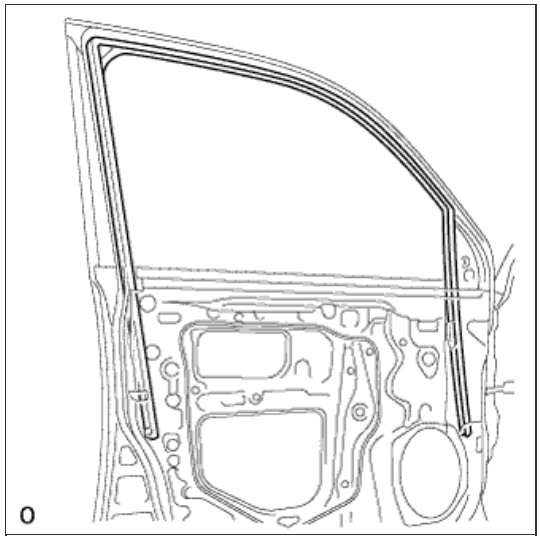


h. Driver Side
Remove the multiplex etwork master switch.

i. Passe er Side
Remove the power wi dow re lator switch assembly.

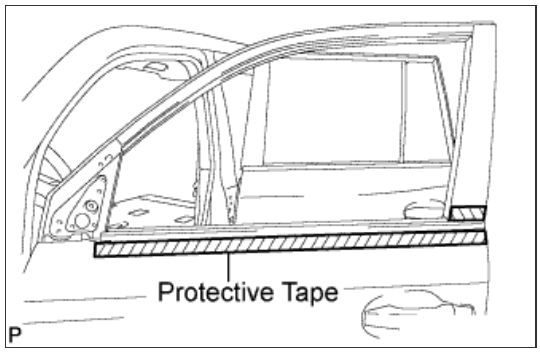
11. REMOVE FRONT DOOR GLASS RUN LH

a. Remove the fro t door lass ru

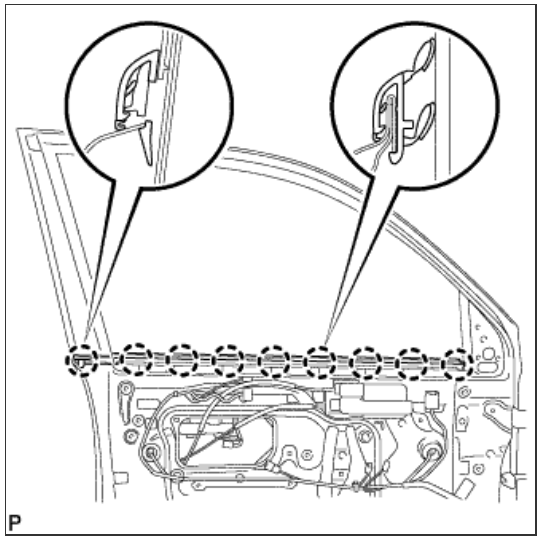


12. REMOVE FRONT DOOR BELT MOULDING ASSEMBLY LH

a. uprotective tape arou d the belt mouldi



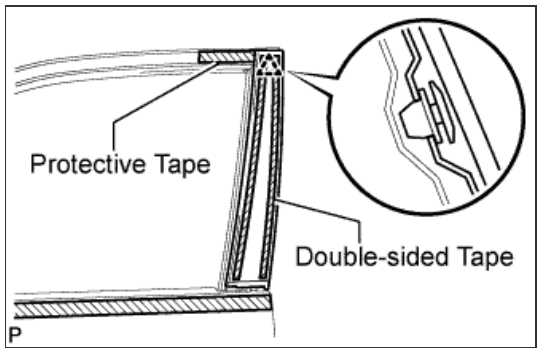
b. Detach the claw a d remove the belt mouldi



13. REMOVE FRONT DOOR REAR WINDOW FRAME MOULDING LH

a. uprotective tape arou d the wi dow frame mouldi

b. etach the clip a d remove the double sided tape to remove the wi dow frame mouldi



for Preparation Click here

HINT:

- **Use the same procedures for the RH side and LH side.**
- **The procedures listed below are for the LH side.**
- **When removing window frame moulding, heat the vehicle body and window frame moulding using a heat light.**

Standard Heating Temperature:

Item	Temperature
Vehicle Body	40 to 60°C (104 to 140°F)
Wi dow Frame Mouldi	to 80°C (68 to 86°F)

NOTICE:

Do ot heat the vehicle body a d wi dow frame mouldi excessively.

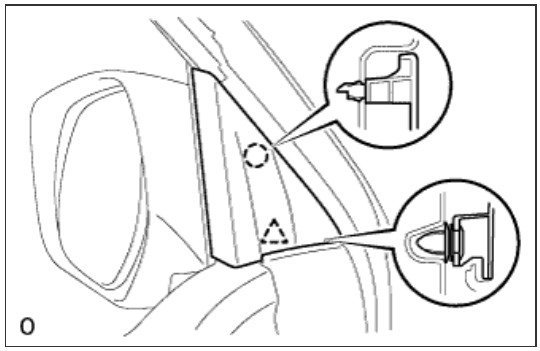
1. DISCONNECT CABLE FROM NEGATIVE BATTERY TERMINAL

NOTICE:

Whe disco ecti the cable, some systems eed to be i tialized after the cable is reco ected (Click here).

2. REMOVE FRONT LOWER DOOR FRAME BRACKET GARNISH LH

a. Detach the clip a d claw, remove the fro t lower door frame bracket ar ih.

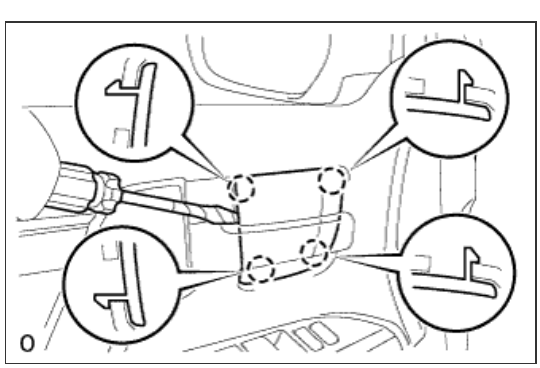


3. REMOVE FRONT DOOR INSIDE HANDLE BEZEL LH

a. Usi a screwdriver, detach the 4 claws a d remove the i de ha dle bezel.

HINT:

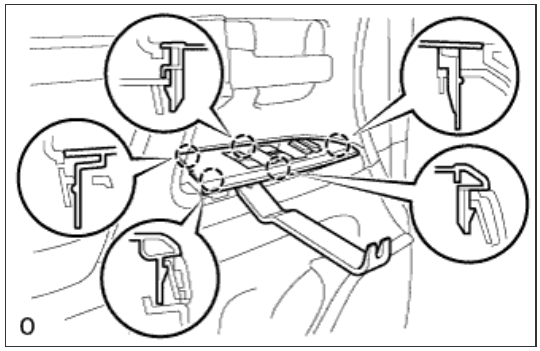
Tape the screwdriver tip before use.



4. REMOVE FRONT DOOR ARMREST BASE PANEL ASSEMBLY LH

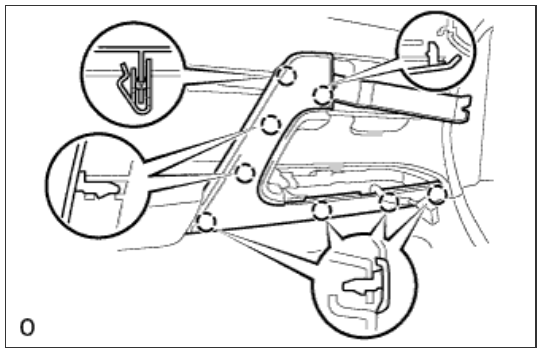
a. Usi a mouldi remover, detach the 5 claws.

b. Disco ect the co ector a d remove the armrest base pa el.



5. REMOVE DOOR ASSIST GRIP COVER LH

a. Usi a mouldi remover, detach the 8 claws a d remove the door assist rip cover.

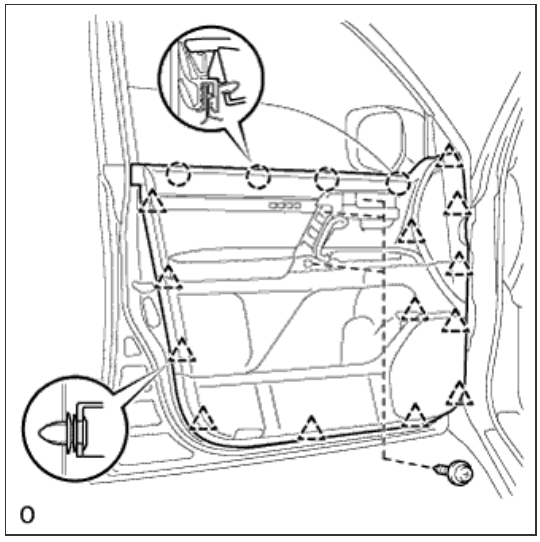


6. REMOVE FRONT DOOR TRIM BOARD SUB-ASSEMBLY LH

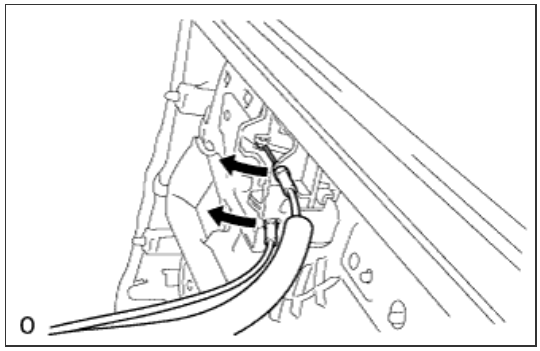
a. Remove the 3 screws.

b. Remove the 13 clips, 4 claws a d trim board.

c. Disco ect the co ector.



d. Disco ect the 2 cables from the i dɨ ha dle.



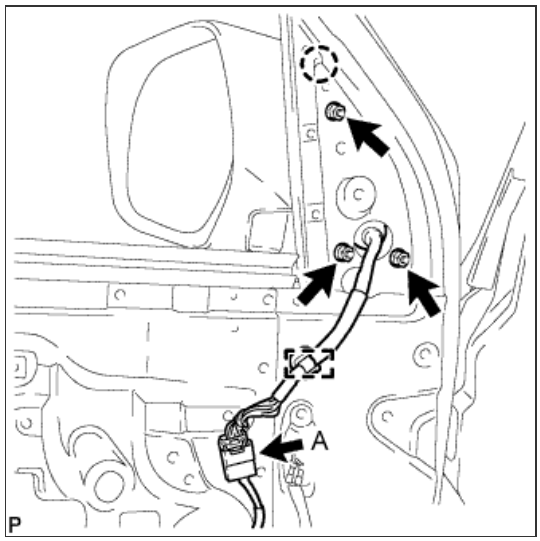
7. REMOVE OUTER REAR VIEW MIRROR ASSEMBLY LH

a. Disco ect the co ector labeled A.

b. Detach the clamp.

c. Remove the 3 ts a d claw.

d. Remove the outer rear view mirror.



8. REMOVE FRONT DOOR SERVICE HOLE COVER LH

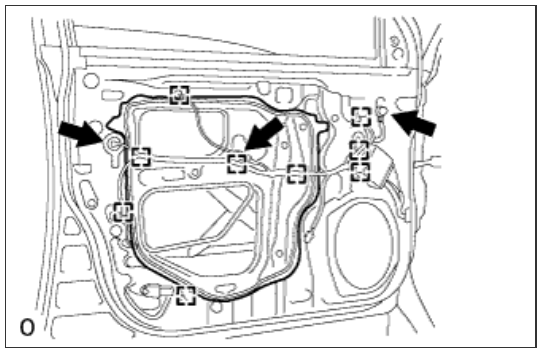
a. Usi a clip remover, detach the 9 clamps.

b. Remove the bolt a d disco ect the 2 co ectors.

c. Remove the service hole cover.

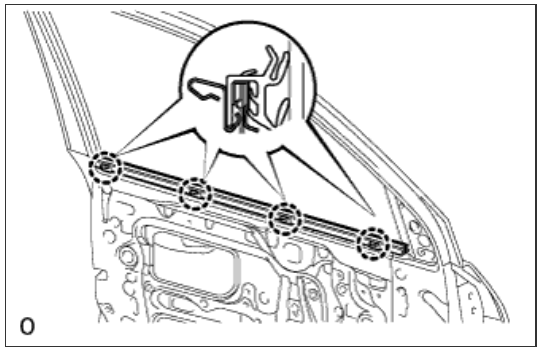
HINT:

Remove the remai i tape o the door.



9. REMOVE FRONT INNER DOOR GLASS WEATHERSTRIP LH

a. Detach the 4 claws by pulli the weatherstrip upward to remove the weatherstrip.



10. REMOVE FRONT DOOR GLASS SUB-ASSEMBLY LH

a. Driver Side
Temporarily i tall the multiplex etwork master switch.

b. Passe er Side
Temporarily i tall the power wi dow re lator switch assembly.

c. Co ect the cable to the e ative ( ) battery termi al.

d. Move the door lass u til the bolts appear i the service holes.

e. Disco ect the cable from the e ative ( ) battery termi al.

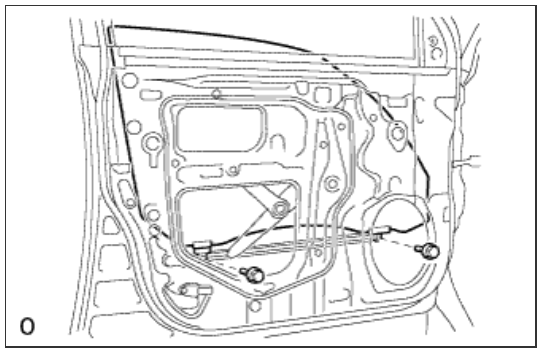
NOTICE:

Whe disco ecti the cable, some systems eed to be i tialized after the cable is reco ected (Click here).

f. Remove the 2 bolts.

NOTICE:

Be careful whe removi the bolts as the lass may fall a d become dama ed.



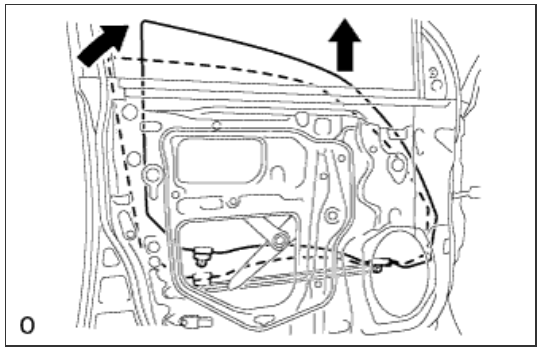
g. Remove the door lass i the directio i dicated by the arrows i the illustratio

HINT:

emove the lass upward.

NOTICE:

Be careful ot to dama e the lass.

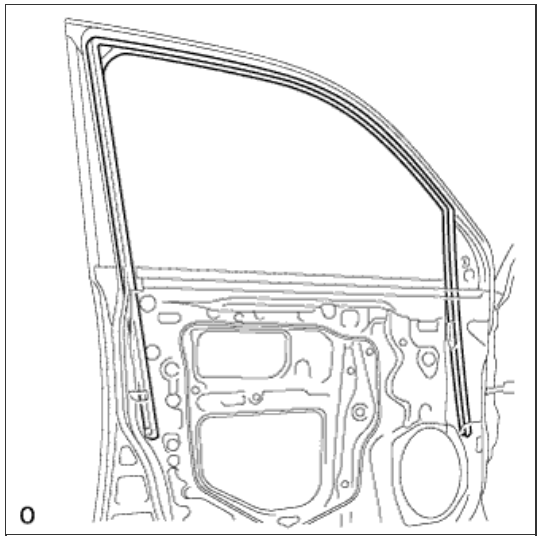


h. Driver Side
Remove the multiplex etwork master switch.

i. Passe er Side
Remove the power wi dow re lator switch assembly.

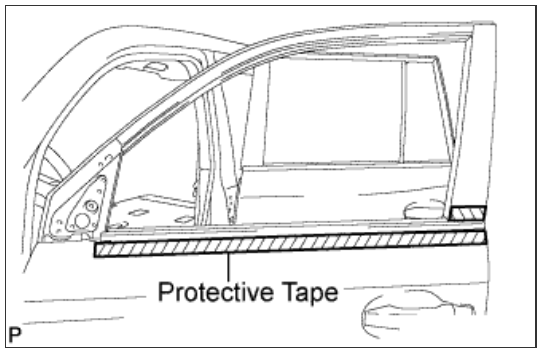
11. REMOVE FRONT DOOR GLASS RUN LH

a. Remove the fro t door lass ru

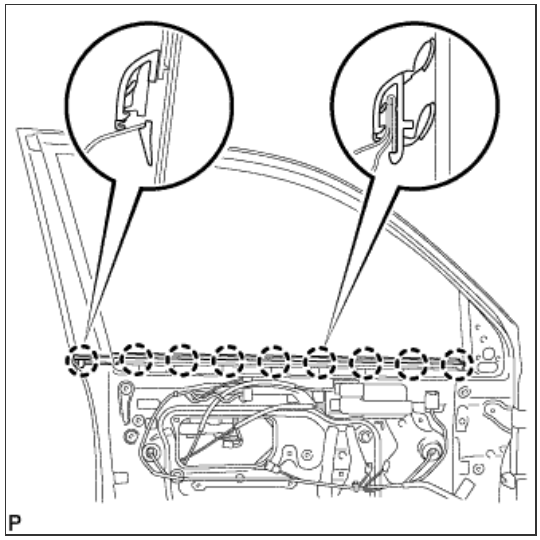


12. REMOVE FRONT DOOR BELT MOULDING ASSEMBLY LH

a. uprotective tape arou d the belt mouldi



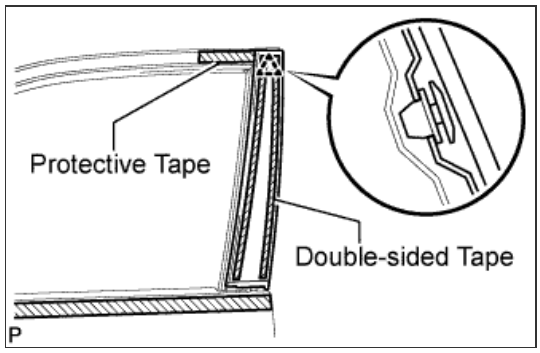
b. Detach the claw a d remove the belt mouldi



13. REMOVE FRONT DOOR REAR WINDOW FRAME MOULDING LH

a. uprotective tape arou d the wi dow frame mouldi

b. etach the clip a d remove the double sided tape to remove the wi dow frame mouldi



for Preparation Click here

HINT:

- **Use the same procedures for the RH side and LH side.**
- **The procedures listed below are for the LH side.**
- **When installing the window frame moulding, heat the vehicle body and window frame moulding using a heat light.**

Standard Heating Temperature:

Item	Temperature
Vehicle Body	40 to 60°C (104 to 140°F)
Wi dow Frame Mouldi	to 30°C (68 to 86°F)

NOTICE:

Do ot heat the vehicle body a d wi dow frame mouldi excessively.

1. INSTALL FRONT DOOR REAR WINDOW FRAME MOULDING LH

a. Clea the vehicle body surface.

i. Usi a heat li ht, heat the vehicle body surface.

ii. Remove the double-sided tape from the vehicle body surface.

iii. Wipe off a tape adhesive residue with clea er.

b. I tall a ew wi dow frame mouldi

i. i a heat li ht, heat a ew wi dow frame mouldi a d the vehicle body surface.

ii. Remove the peeli paper from the face of the wi dow frame mouldi

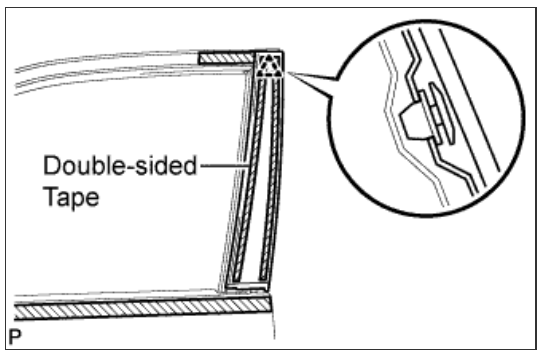
HINT:

ter removi the peeli paper, keep the exposed adhesive free from forei matter.

iii. Attach the clip a d double-sided tape to i tall the wi dow frame mouldi

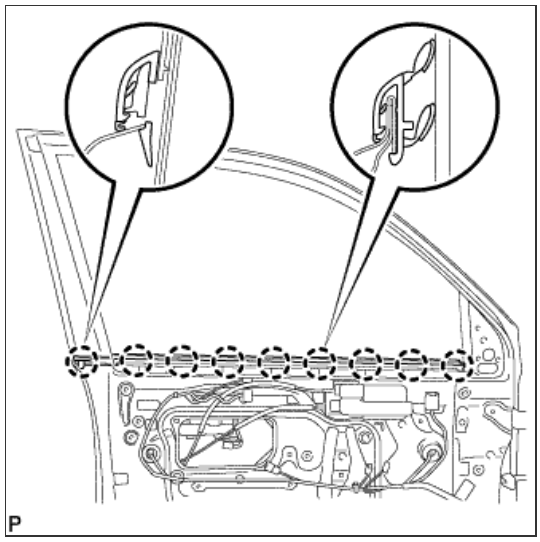
HINT:

ress the wi dow frame mouldi firmly to i tall it.



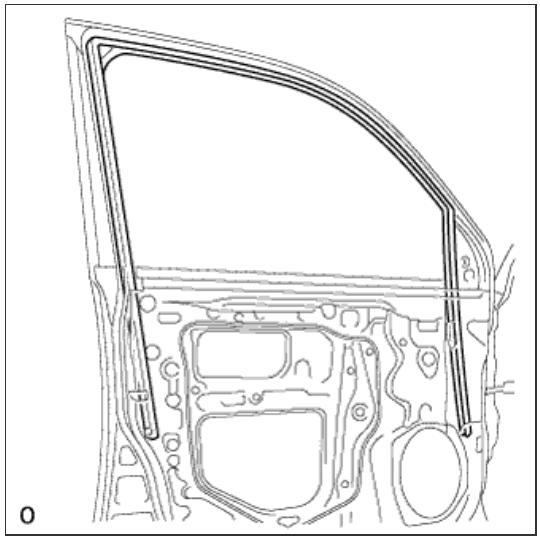
2. INSTALL FRONT DOOR BELT MOULDING ASSEMBLY LH

a. Attach the claw to i tall the belt mouldi



3. INSTALL FRONT DOOR GLASS RUN LH

a. I tall the fro t door lass ru

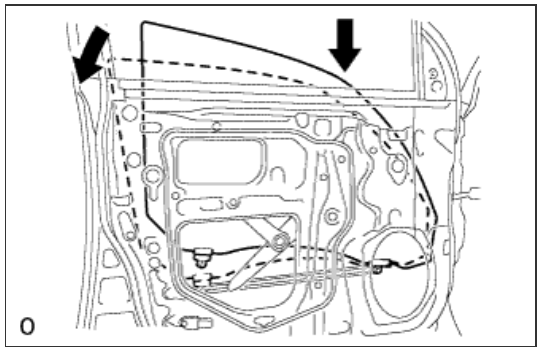


4. INSTALL FRONT DOOR GLASS SUB-ASSEMBLY LH

a. Insert the door glass into the door panel along the glass run as indicated by the arrows in the illustration.

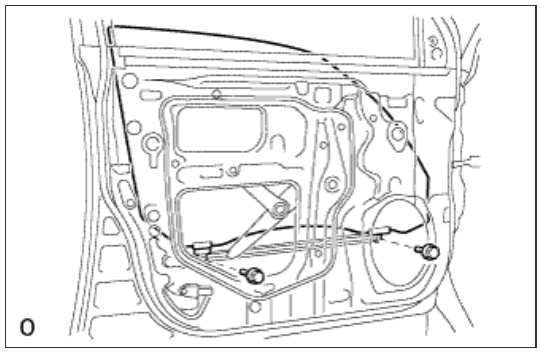
NOTICE:

Be careful not to damage the glass.



b. Install the door glass to the window regulator with the 2 bolts.

Torque:
8.0 N*m{ 82 kgf*cm , 71 in.*lbf }



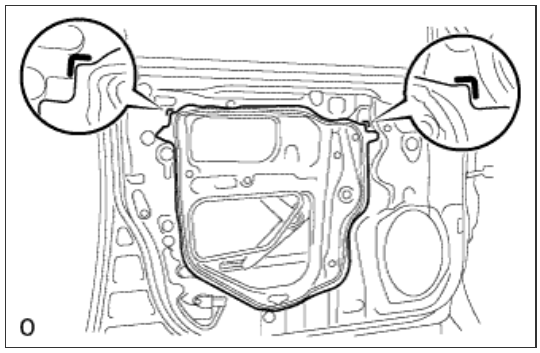
5. INSTALL FRONT INNER DOOR GLASS WEATHERSTRIP LH

a. Install the front inner door glass weatherstrip LH.

6. INSTALL FRONT DOOR SERVICE HOLE COVER LH

a. Apply butyl tape to the door.

b. Pass the front door lock remote control cable and front door inside locking cable through a new front door service hole cover.



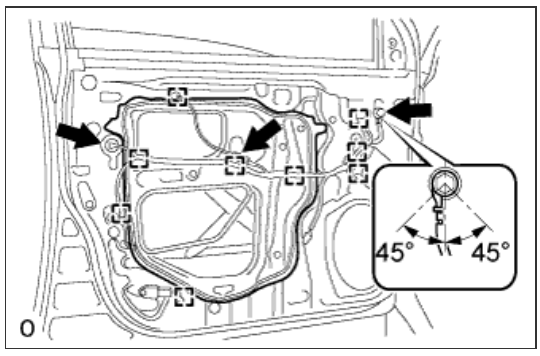
NOTICE:

- **When installing the service hole cover, pull the links and connectors through the service hole cover.**
- **There should be no wrinkles or folds after attaching the service hole cover.**
- **After attaching the service hole cover, check the sealing quality.**

c. Connect the 2 connectors.

d. Attach the 9 clamps.

e. Install the bolt as shown in the illustration.



Torque:
8.4 N*m{ 86 kgf*cm , 74 in.*lbf }

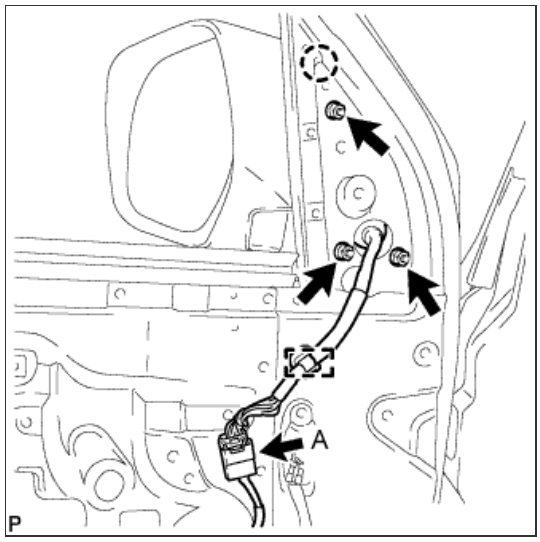
7. INSTALL OUTER REAR VIEW MIRROR ASSEMBLY LH

a. Attach the claw and Install the mirror with the 3 nuts.

Torque:
8.0 N*m{ 82 kgf*cm , 71 in.*lbf }

b. Attach the clamp.

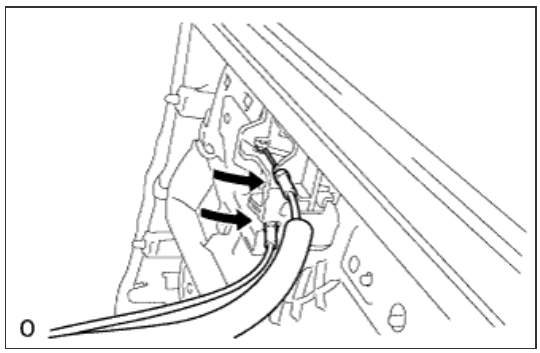
c. Connect the connector labeled A.



8. INSTALL FRONT DOOR TRIM BOARD SUB-ASSEMBLY LH

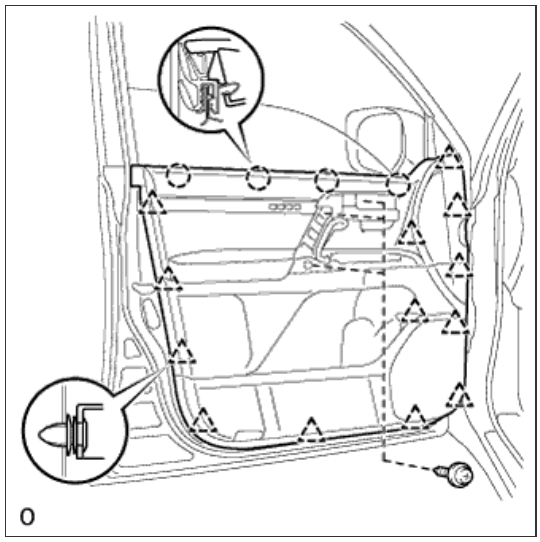
a. Connect the connector.

b. Connect the front door lock remote control cable and front door inside locking cable to the front door inside handle sub-assembly.



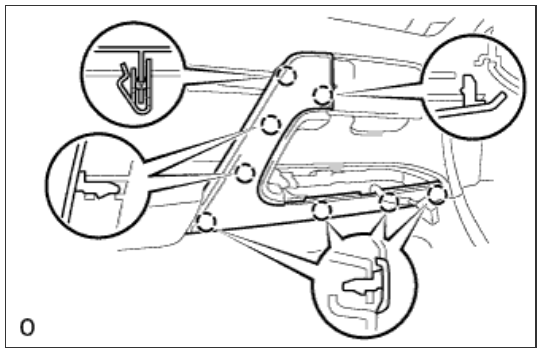
c. Attach the 4 claws and 13 clips to install the front door trim board sub-assembly.

d. Install the 3 screws.



9. INSTALL DOOR ASSIST GRIP COVER LH

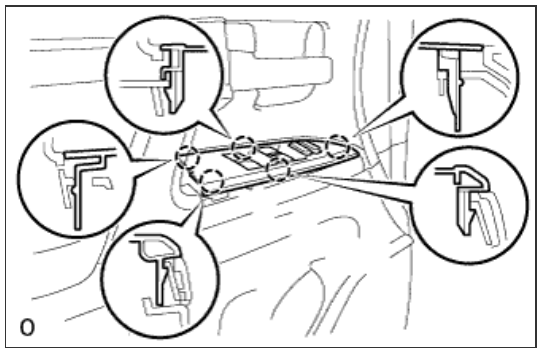
a. Attach the 8 claws to install the door assist grip cover to the door trim panel.



10. INSTALL FRONT DOOR ARMREST BASE PANEL ASSEMBLY LH

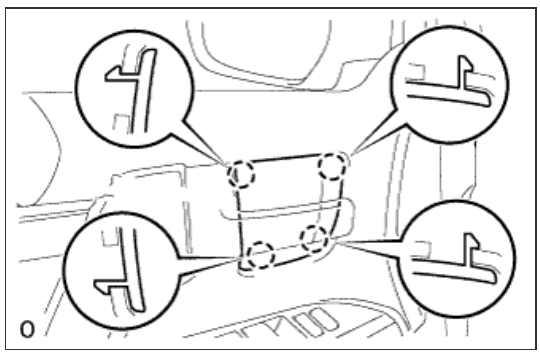
a. Connect the connector.

b. Attach the 5 claws and install the front door armrest base panel.



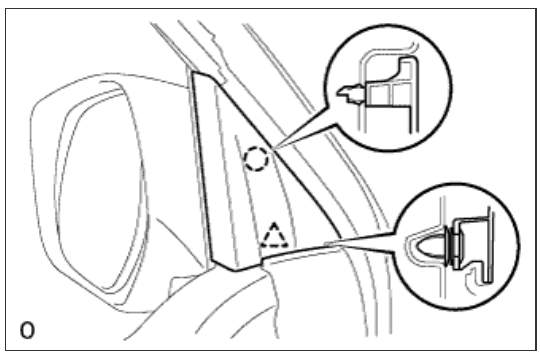
11. INSTALL FRONT DOOR INSIDE HANDLE BEZEL LH

a. Attach the 4 claws to install the bezel.



12. INSTALL FRONT LOWER DOOR FRAME BRACKET GARNISH LH

a. Attach the clip and claw, and install the front door lower frame bracket garnish.



13. CONNECT CABLE TO NEGATIVE BATTERY TERMINAL

NOTICE:

When disconnecting the cable, some systems need to be initialized after the cable is reconnected (Click here).

for Preparation Click here

HINT:

- **Use the same procedures for the RH side and LH side.**
- **The procedures listed below are for the LH side.**
- **When installing the window frame moulding, heat the vehicle body and window frame moulding using a heat light.**

Standard Heating Temperature:

Item	Temperature
Vehicle Body	40 to 60°C (104 to 140°F)
Window Frame Moulding	20 to 30°C (68 to 86°F)

NOTICE:

Do not heat the vehicle body and window frame moulding excessively.

1. INSTALL FRONT DOOR REAR WINDOW FRAME MOULDING LH

a. Clean the vehicle body surface.

i. Using a heat light, heat the vehicle body surface.

ii. Remove the double-sided tape from the vehicle body surface.

iii. Wipe off any tape adhesive residue with cleaner.

b. Install a new window frame moulding.

i. Using a heat light, heat a new window frame moulding and the vehicle body surface.

ii. Remove the peeling paper from the face of the window frame moulding.

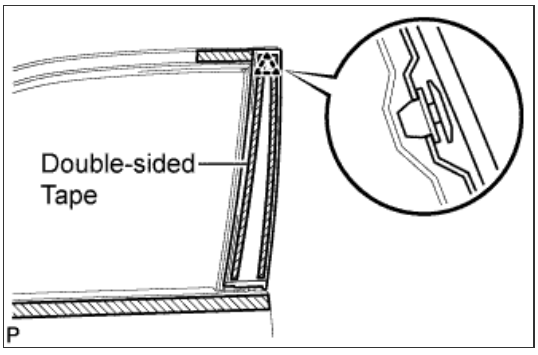
HINT:

After removing the peeling paper, keep the exposed adhesive free from foreign matter.

iii. Attach the clip and double-sided tape to install the window frame moulding.

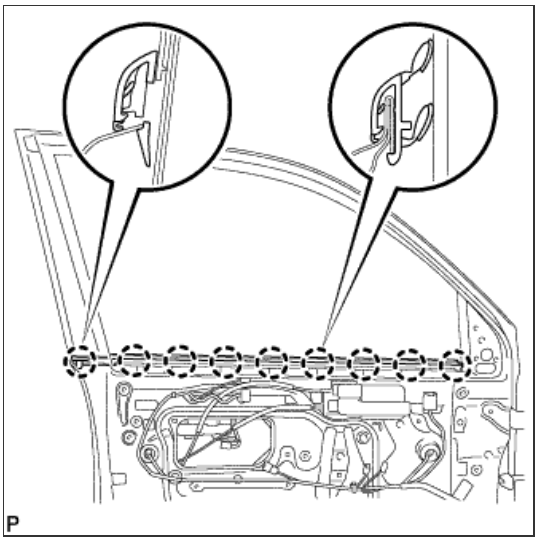
HINT:

Press the window frame moulding firmly to install it.



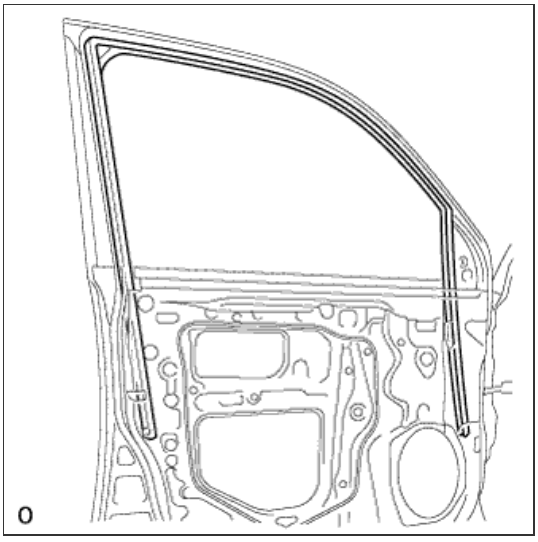
2. INSTALL FRONT DOOR BELT MOULDING ASSEMBLY LH

a. Attach the claw to install the belt moulding.



3. INSTALL FRONT DOOR GLASS RUN LH

a. Install the front door glass run.

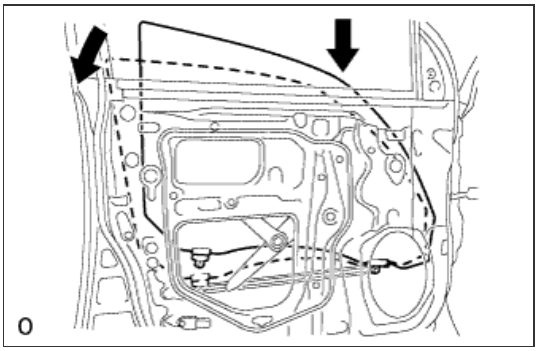


4. INSTALL FRONT DOOR GLASS SUB-ASSEMBLY LH

a. Insert the door glass into the door panel along the glass run as indicated by the arrows in the illustration.

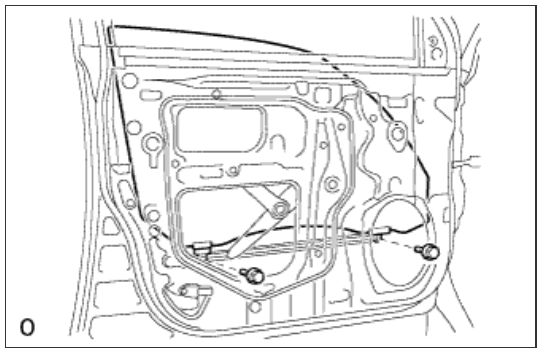
NOTICE:

Be careful not to damage the glass.



b. Install the door glass to the window regulator with the 2 bolts.

Torque:
8.0 N*m{ 82 kgf*cm , 71 in.*lbf }



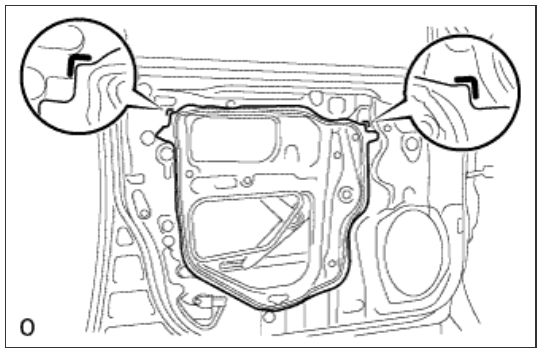
5. INSTALL FRONT INNER DOOR GLASS WEATHERSTRIP LH

a. Install the front inner door glass weatherstrip LH.

6. INSTALL FRONT DOOR SERVICE HOLE COVER LH

a. Apply butyl tape to the door.

b. Pass the front door lock remote control cable and front door inside locking cable through a new front door service hole cover.



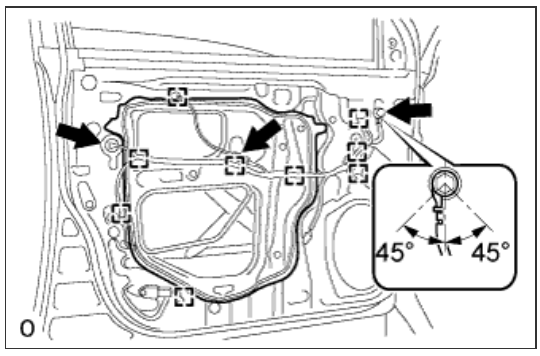
NOTICE:

- **When installing the service hole cover, pull the links and connectors through the service hole cover.**
- **There should be no wrinkles or folds after attaching the service hole cover.**
- **After attaching the service hole cover, check the sealing quality.**

c. Connect the 2 connectors.

d. Attach the 9 clamps.

e. Install the bolt as shown in the illustration.



Torque:
8.4 N*m{ 86 kgf*cm , 74 in.*lbf }

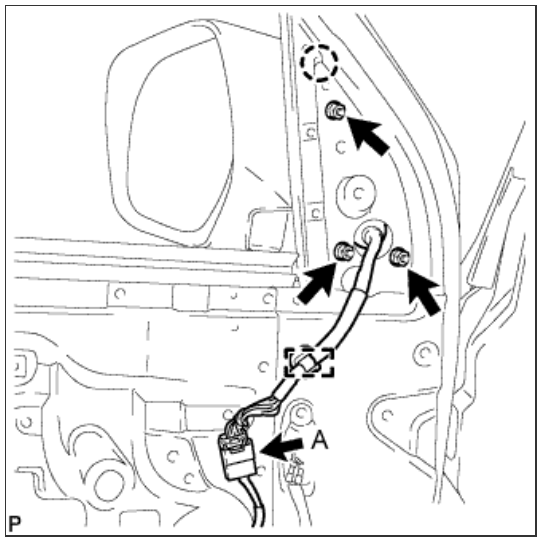
7. INSTALL OUTER REAR VIEW MIRROR ASSEMBLY LH

a. Attach the claw and Install the mirror with the 3 nuts.

Torque:
8.0 N*m{ 82 kgf*cm , 71 in.*lbf }

b. Attach the clamp.

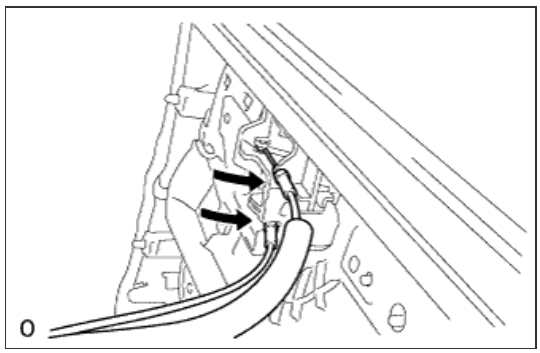
c. Connect the connector labeled A.



8. INSTALL FRONT DOOR TRIM BOARD SUB-ASSEMBLY LH

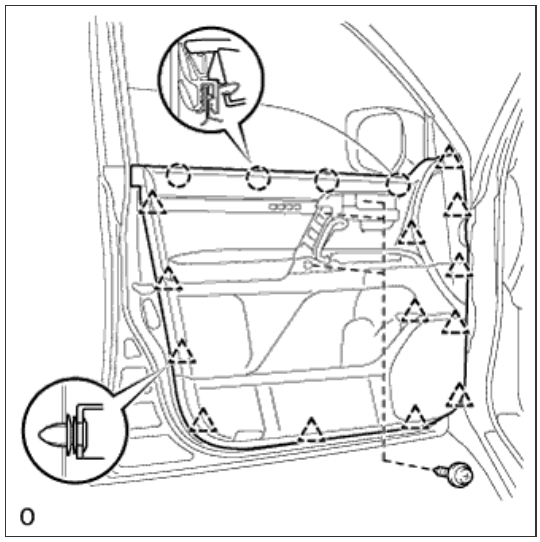
a. Connect the connector.

b. Connect the front door lock remote control cable and front door inside locking cable to the front door inside handle sub-assembly.



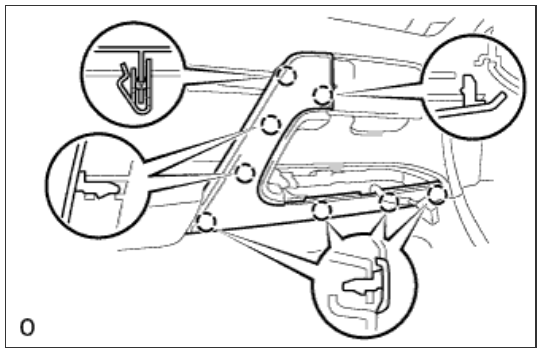
c. Attach the 4 claws and 13 clips to install the front door trim board sub-assembly.

d. Install the 3 screws.



9. INSTALL DOOR ASSIST GRIP COVER LH

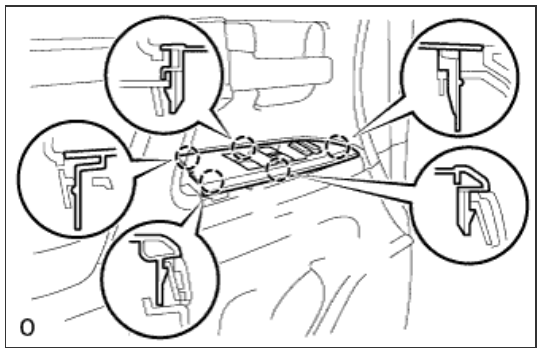
a. Attach the 8 claws to install the door assist grip cover to the door trim panel.



10. INSTALL FRONT DOOR ARMREST BASE PANEL ASSEMBLY LH

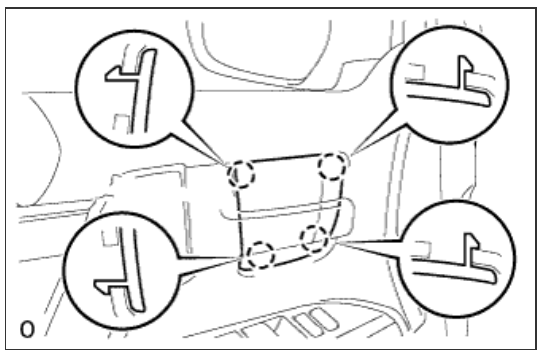
a. Connect the connector.

b. Attach the 5 claws to install the armrest base panel.



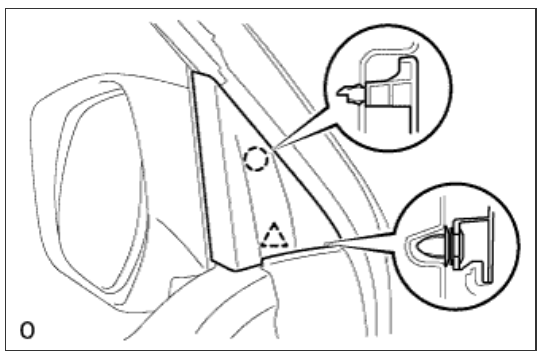
11. INSTALL FRONT DOOR INSIDE HANDLE BEZEL LH

a. Attach the 4 claws to install the bezel.



12. INSTALL FRONT LOWER DOOR FRAME BRACKET GARNISH LH

a. Attach the clip and claw, and install the front door lower frame bracket garnish.



13. CONNECT CABLE TO NEGATIVE BATTERY TERMINAL

NOTICE:

When disconnecting the cable, some systems need to be initialized after the cable is reconnected (Click here).

for Preparation Click here

HINT:

- **Use the same procedures for the RH side and LH side.**
- **The procedures listed below are for the LH side.**
- **When installing the window frame moulding, heat the vehicle body and window frame moulding using a heat light.**

Standard Heating Temperature:

Item	Temperature
Vehicle Body	40 to 60°C (104 to 140°F)
Window Frame Moulding	20 to 30°C (68 to 86°F)

NOTICE:

Do not heat the vehicle body and window frame moulding excessively.

1. INSTALL FRONT DOOR REAR WINDOW FRAME MOULDING LH

a. Clean the vehicle body surface.

i. Using a heat light, heat the vehicle body surface.

ii. Remove the double-sided tape from the vehicle body surface.

iii. Wipe off any tape adhesive residue with cleaner.

b. Install a new window frame moulding.

i. Using a heat light, heat a new window frame moulding and the vehicle body surface.

ii. Remove the peeling paper from the face of the window frame moulding.

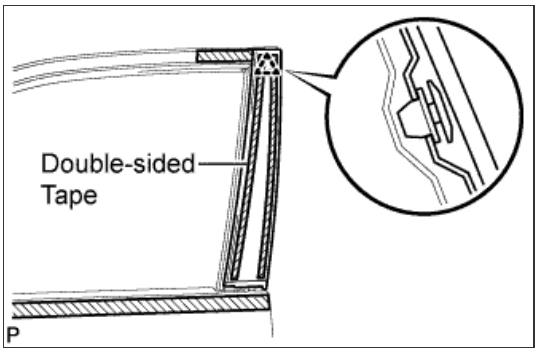
HINT:

After removing the peeling paper, keep the exposed adhesive free from foreign matter.

iii. Attach the clip and double-sided tape to install the window frame moulding.

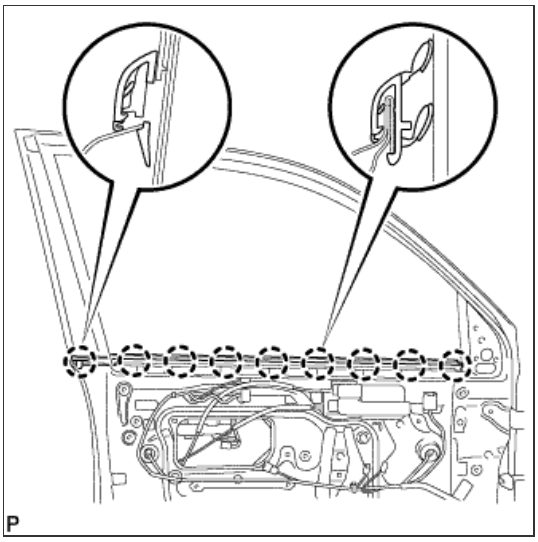
HINT:

Press the window frame moulding firmly to install it.



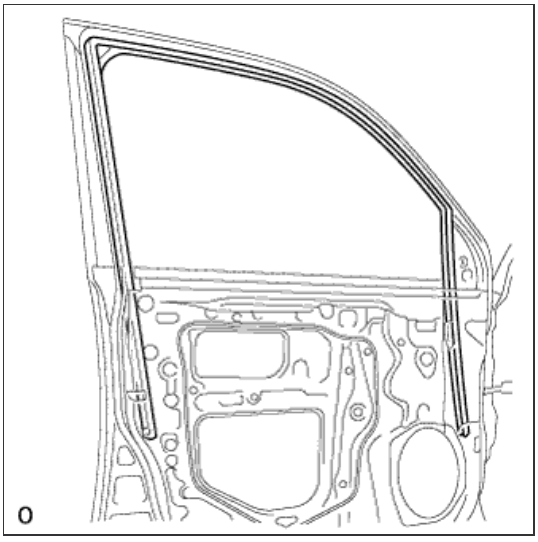
2. INSTALL FRONT DOOR BELT MOULDING ASSEMBLY LH

a. Attach the claw to install the belt moulding.



3. INSTALL FRONT DOOR GLASS RUN LH

a. Install the front door glass run.

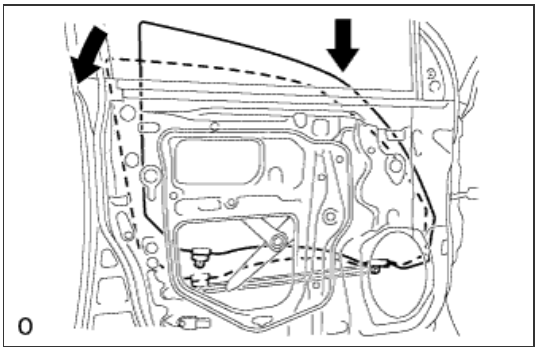


4. INSTALL FRONT DOOR GLASS SUB-ASSEMBLY LH

a. Insert the door glass into the door panel along the glass run as indicated by the arrows in the illustration.

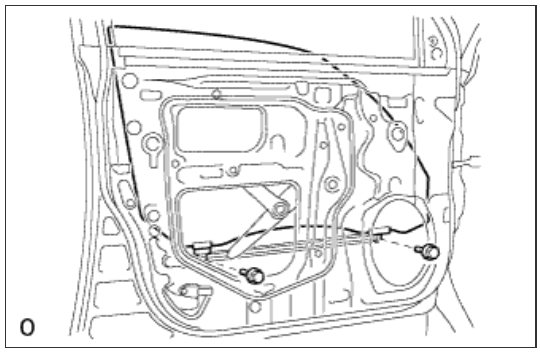
NOTICE:

Be careful not to damage the glass.



b. Install the door glass to the window regulator with the 2 bolts.

Torque:
8.0 N*m{ 82 kgf*cm , 71 in.*lbf }



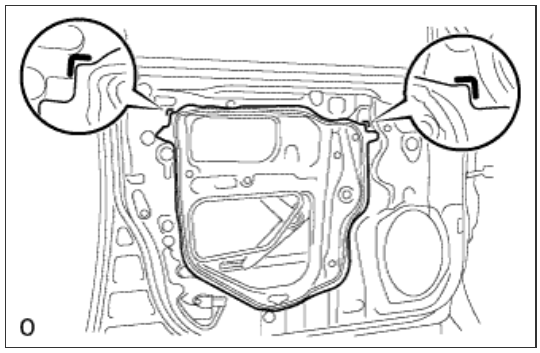
5. INSTALL FRONT INNER DOOR GLASS WEATHERSTRIP LH

a. Install the front inner door glass weatherstrip LH.

6. INSTALL FRONT DOOR SERVICE HOLE COVER LH

a. Apply butyl tape to the door.

b. Pass the front door lock remote control cable and front door inside locking cable through a new front door service hole cover.



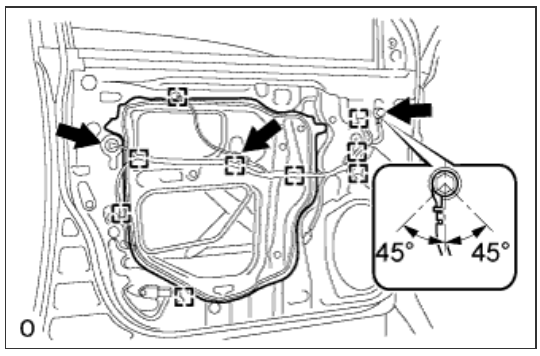
NOTICE:

- **When installing the service hole cover, pull the links and connectors through the service hole cover.**
- **There should be no wrinkles or folds after attaching the service hole cover.**
- **After attaching the service hole cover, check the sealing quality.**

c. Connect the 2 connectors.

d. Attach the 9 clamps.

e. Install the bolt as shown in the illustration.



Torque:
8.4 N*m{ 86 kgf*cm , 74 in.*lbf }

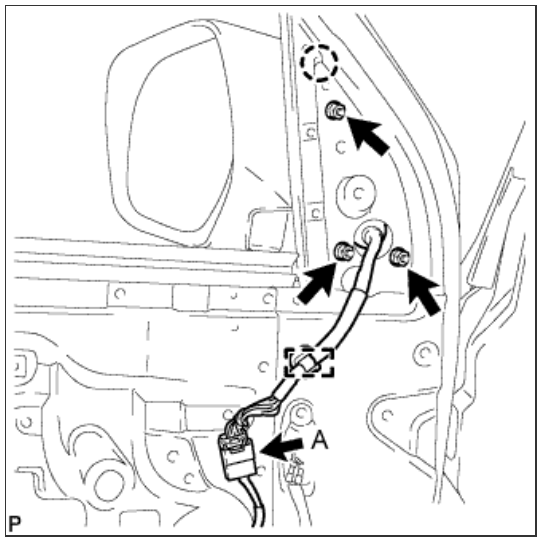
7. INSTALL OUTER REAR VIEW MIRROR ASSEMBLY LH

a. Attach the claw and Install the mirror with the 3 nuts.

Torque:
8.0 N*m{ 82 kgf*cm , 71 in.*lbf }

b. Attach the clamp.

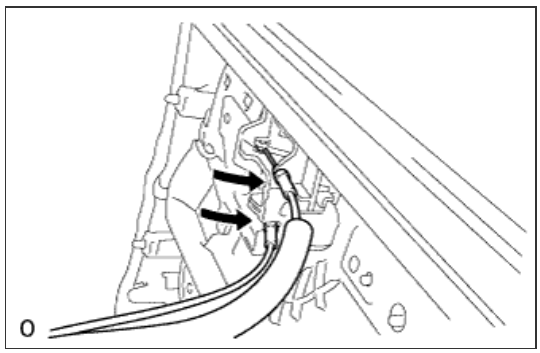
c. Connect the connector labeled A.



8. INSTALL FRONT DOOR TRIM BOARD SUB-ASSEMBLY LH

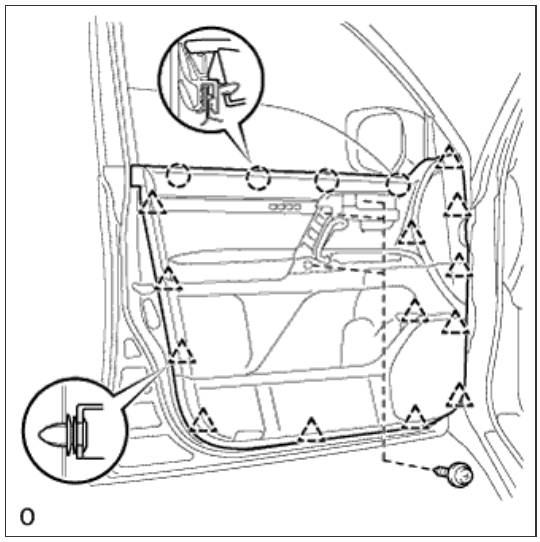
a. Connect the connector.

b. Connect the front door lock remote control cable and front door inside locking cable to the front door inside handle sub-assembly.



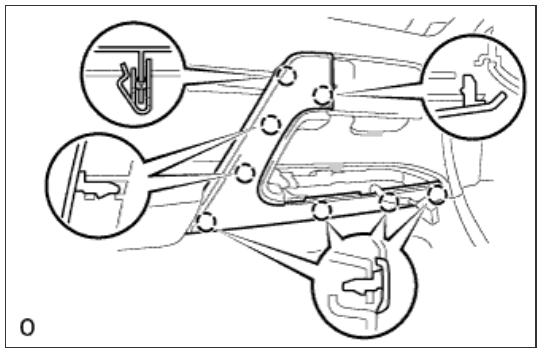
c. Attach the 4 claws and 13 clips to install the front door trim board sub-assembly.

d. Install the 3 screws.



9. INSTALL DOOR ASSIST GRIP COVER LH

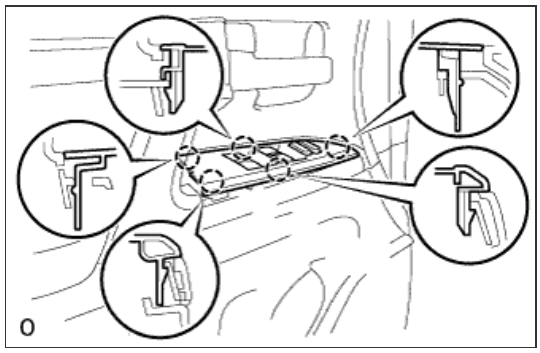
a. Attach the 8 claws to install the door assist grip cover to the door trim panel.



10. INSTALL FRONT DOOR ARMREST BASE PANEL ASSEMBLY LH

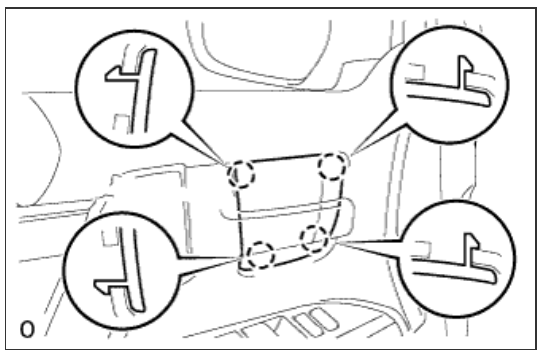
a. Connect the connector.

b. Attach the 5 claws to install the armrest base panel.



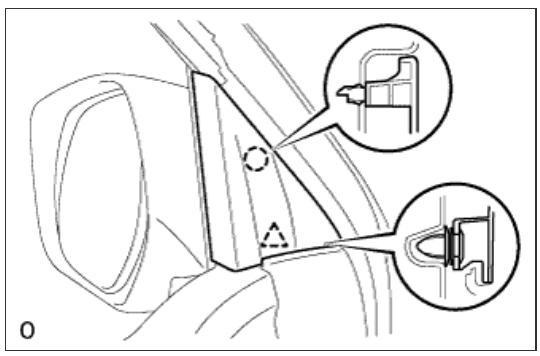
11. INSTALL FRONT DOOR INSIDE HANDLE BEZEL LH

a. Attach the 4 claws to install the bezel.



12. INSTALL FRONT LOWER DOOR FRAME BRACKET GARNISH LH

a. Attach the clip and claw, and install the front door lower frame bracket garnish.

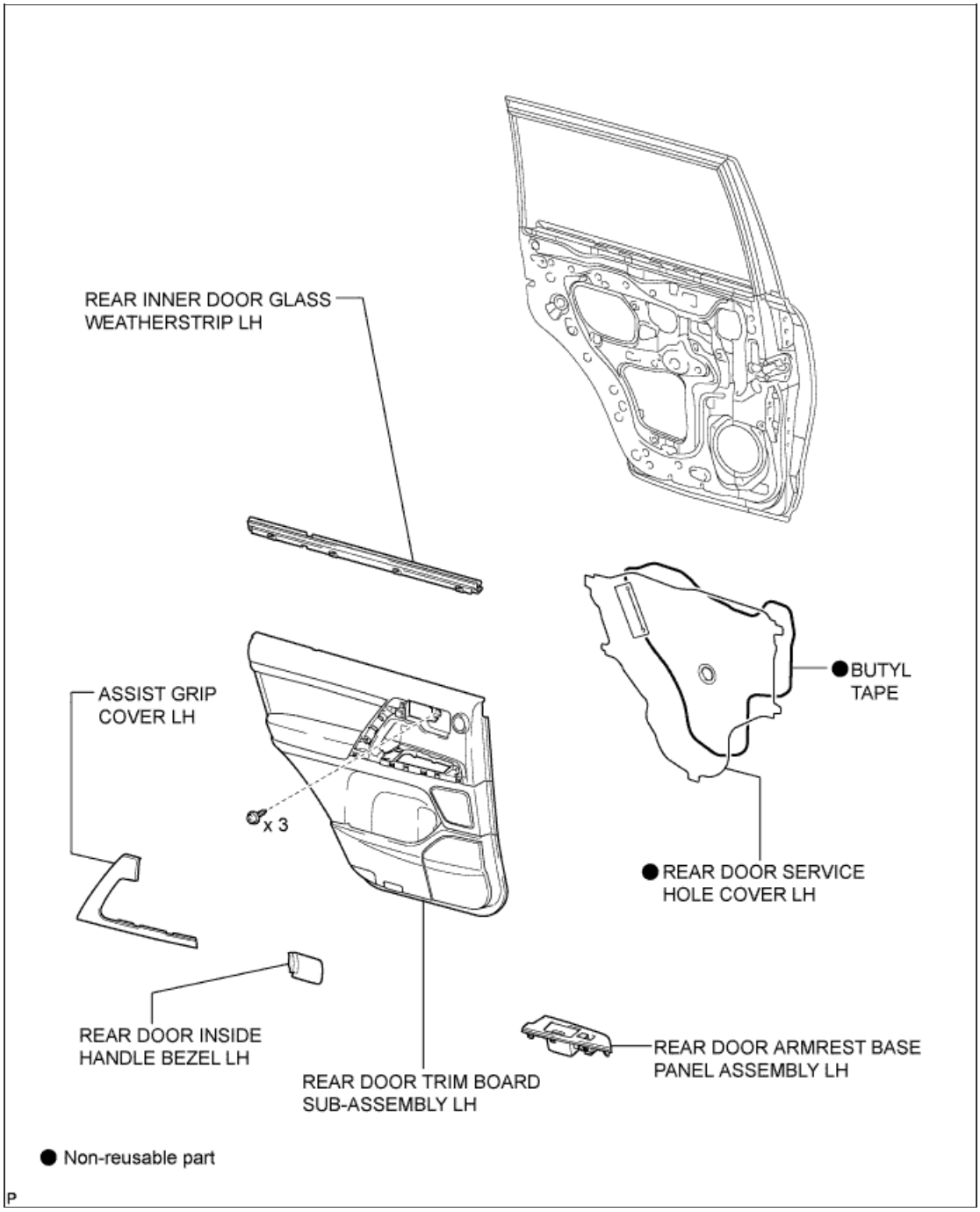


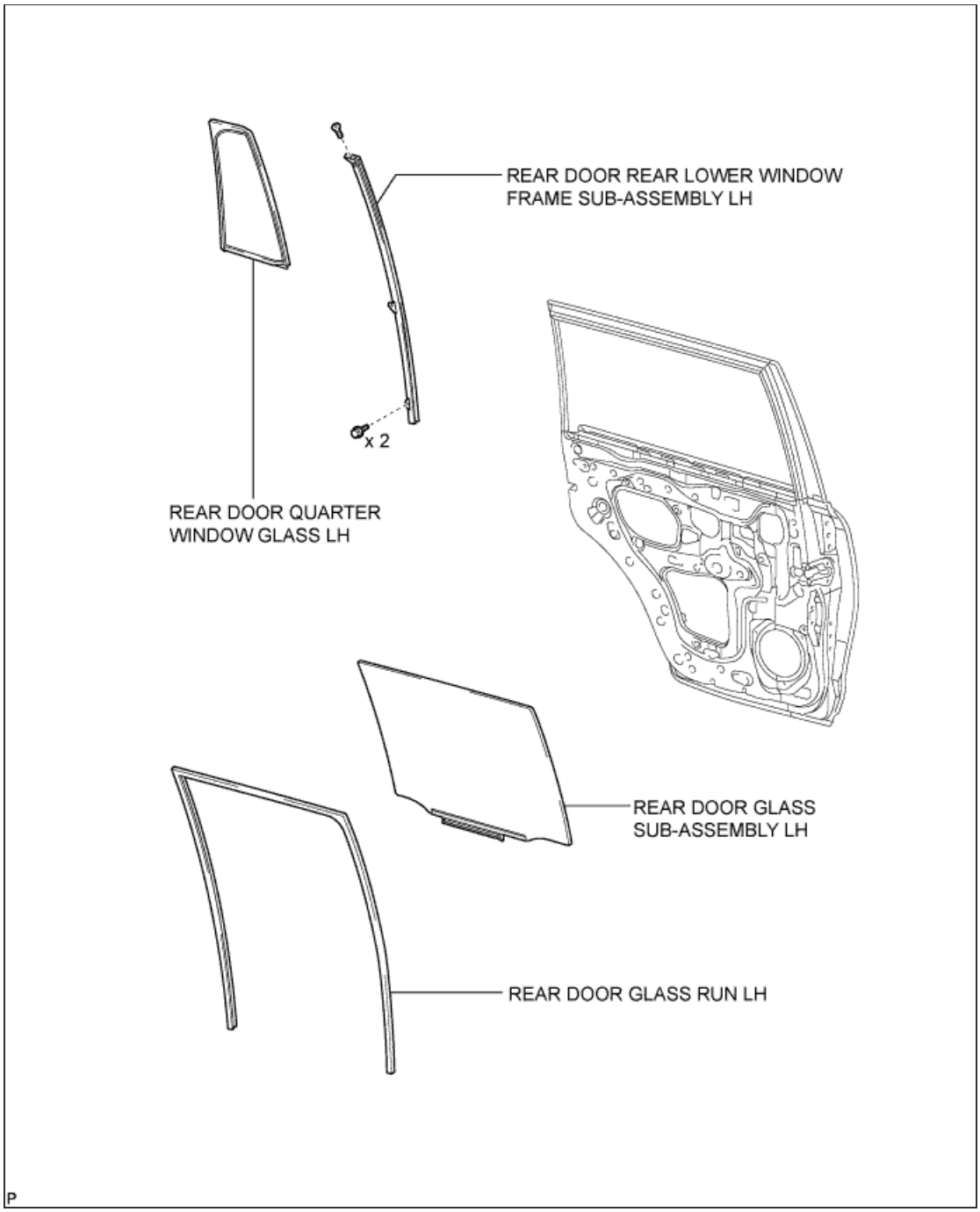
13. CONNECT CABLE TO NEGATIVE BATTERY TERMINAL

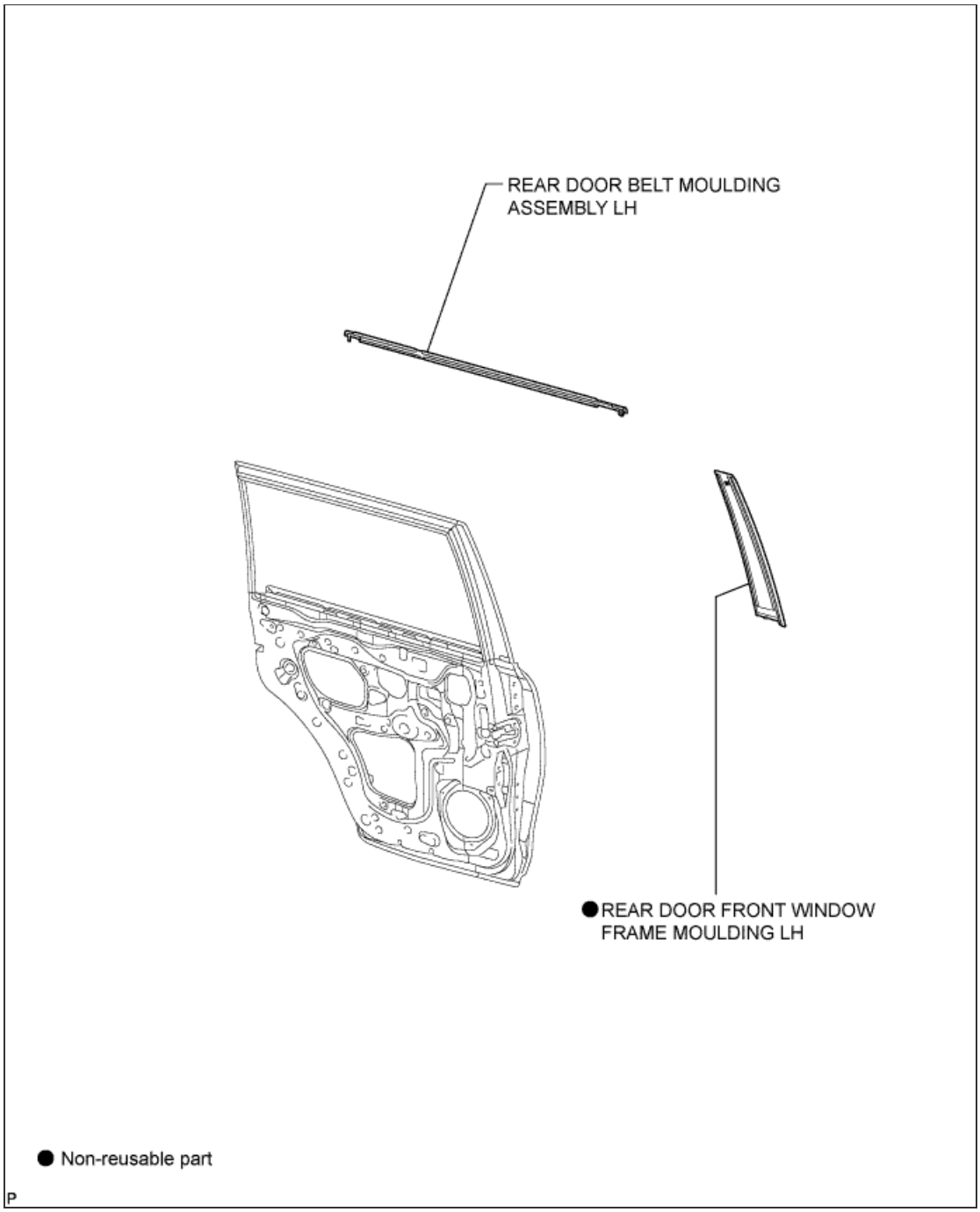
NOTICE:

When disconnecting the cable, some systems need to be initialized after the cable is reconnected (Click here).

for Preparation Click here




REAR DOOR REAR LOWER WINDOW FRAME SUB-ASSEMBLY LH
x 2
REAR DOOR QUARTER WINDOW GLASS LH
REAR DOOR GLASS SUB-ASSEMBLY LH
REAR DOOR GLASS RUN LH
P


REAR DOOR BELT MOULDING ASSEMBLY LH
●REAR DOOR FRONT WINDOW FRAME MOULDING LH
● Non-reusable part
P

for Preparation Click here

HINT:

- **Use the same procedures for the RH side and LH side.**
- **The procedures listed below are for the LH side.**
- **When removing window frame moulding, heat the vehicle body and window frame moulding using a heat light.**

Standard Heating Temperature:

Item	Temperature
Vehicle Body	40 to 60°C (104 to 140°F)
Window Frame Moulding	20 to 30°C (68 to 86°F)

NOTICE:

Do not heat the vehicle body and window frame moulding excessively.

1. DISCONNECT CABLE FROM NEGATIVE BATTERY TERMINAL

NOTICE:

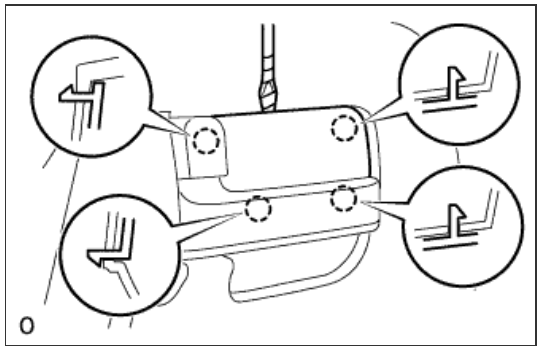
When disconnecting the cable, some systems need to be initialized after the cable is reconnected (Click here).

2. REMOVE REAR DOOR INSIDE HANDLE BEZEL LH

a. Using a screwdriver, detach the 4 claws and remove the bezel.

HINT:

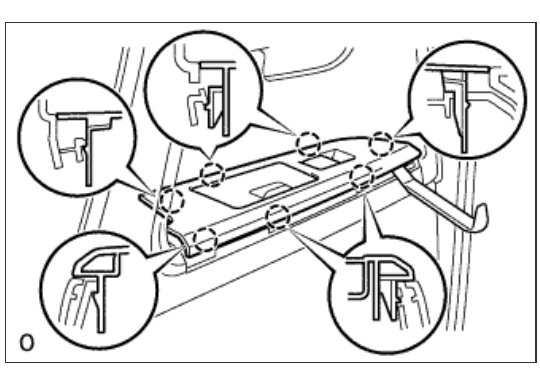
Tape the screwdriver tip before use.



3. REMOVE REAR DOOR ARMREST BASE PANEL ASSEMBLY LH

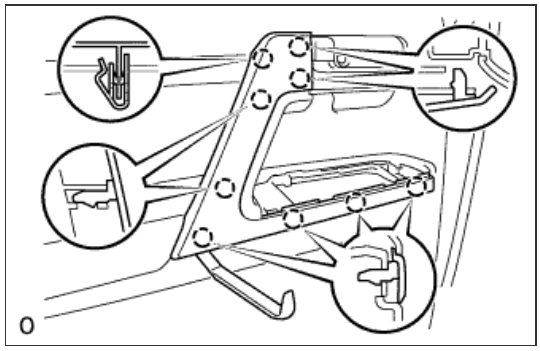
a. Using a moulding remover, detach the 7 claws.

b. Disconnect the connector and remove the rear door armrest base panel and rear power window regulator switch assembly.



4. REMOVE ASSIST GRIP COVER LH

a. Using a moulding remover, detach the 9 claws and remove the door assist grip cover.

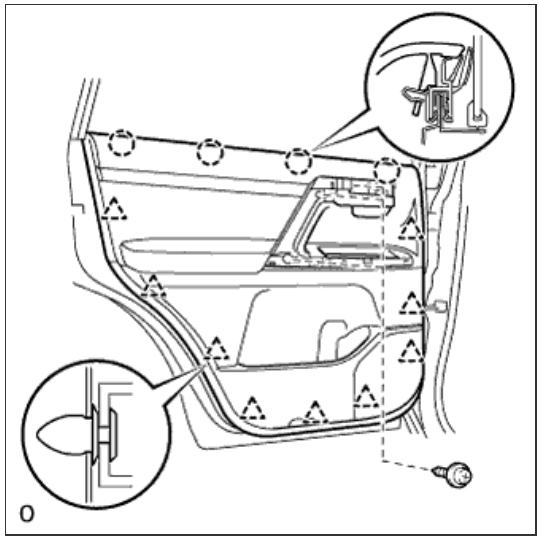


5. REMOVE REAR DOOR TRIM BOARD SUB-ASSEMBLY LH

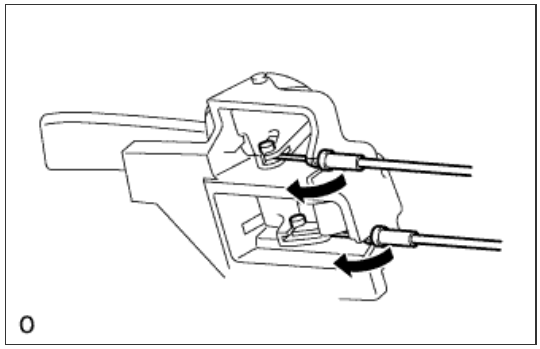
a. Remove the 3 screws.

b. Remove the 9 clips, 4 claws and trim board.

c. Disconnect the connector and remove the trim board.

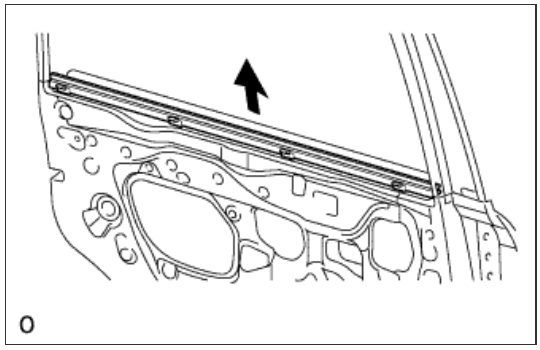


d. Disconnect the 2 cables from the inside handle.



6. REMOVE REAR INNER DOOR GLASS WEATHERSTRIP LH

a. Remove the weatherstrip by pulling it upward in the direction indicated by the arrow.



7. REMOVE REAR DOOR SERVICE HOLE COVER LH

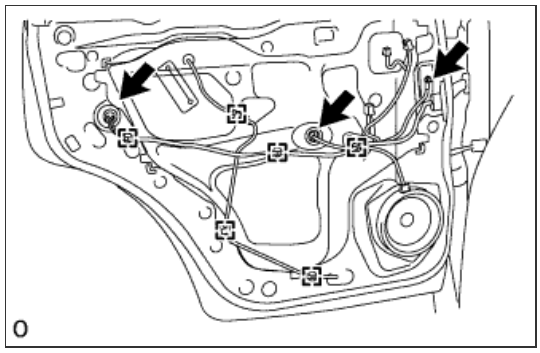
a. Using a clip remover, detach the 6 clamps.

b. Remove the bolt and disconnect the 2 connectors.

c. Remove the service hole cover.

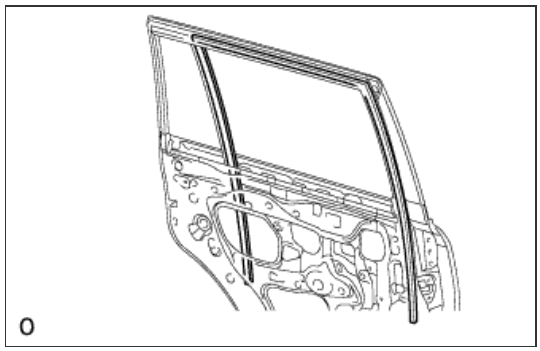
HINT:

Remove the remaining tape on the door.



8. REMOVE REAR DOOR GLASS RUN LH

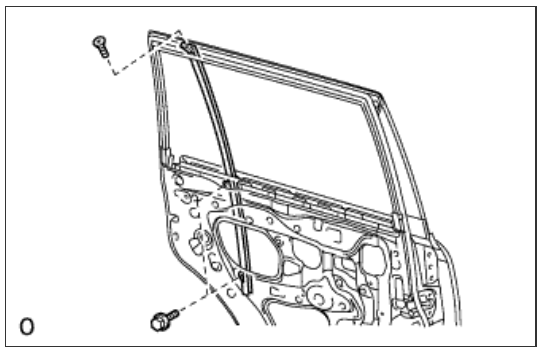
a. Remove the rear door glass run from the window frame.



9. REMOVE REAR DOOR REAR LOWER WINDOW FRAME SUB-ASSEMBLY LH

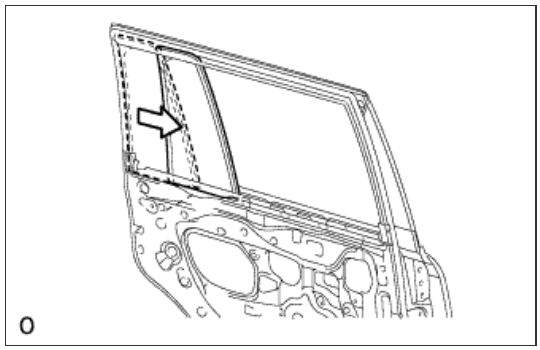
a. Remove the 2 bolts.

b. Remove the screw and window frame.



10. REMOVE REAR DOOR QUARTER WINDOW GLASS LH

a. Remove the rear door uarter window glass and rear door uarter window weatherstrip as a unit as shown in the illustration.

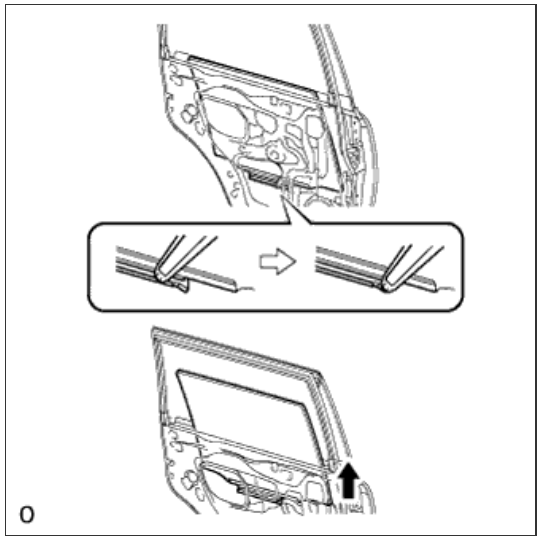


11. REMOVE REAR DOOR GLASS SUB-ASSEMBLY LH

a. Remove the rear door glass sub-assembly from the rear door window regulator sub-assembly as shown in the illustration.

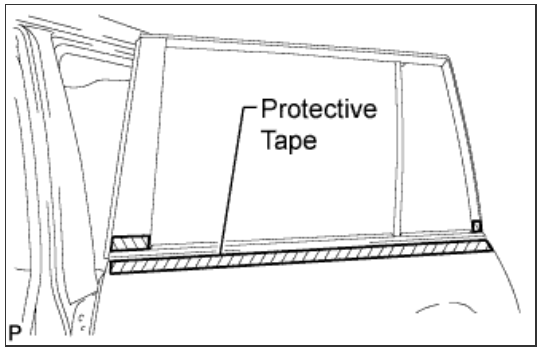
NOTICE:

Do not damage the door glass.

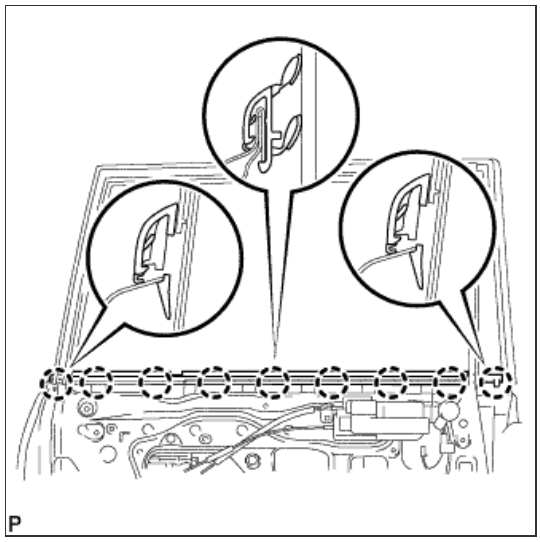


12. REMOVE REAR DOOR BELT MOULDING ASSEMBLY LH

a. ut protective tape around the belt moulding.



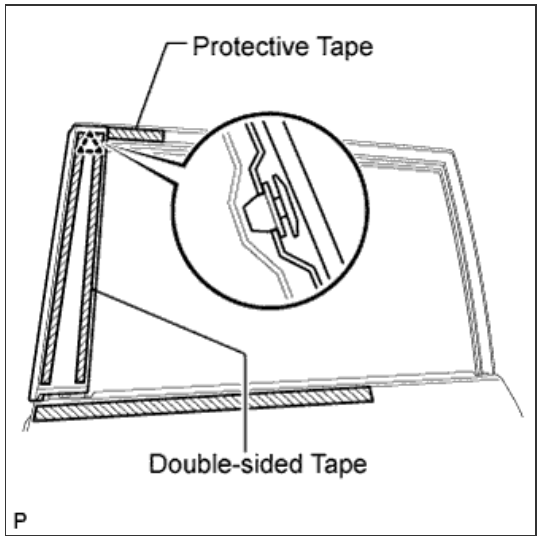
b. Detach the claw and remove the belt moulding.



13. REMOVE REAR DOOR FRONT WINDOW FRAME MOULDING LH

a. ut protective tape around the window frame moulding.

b. Detach the clip and remove the double-sided tape to remove the window frame moulding.



for Preparation Click here

HINT:

- **Use the same procedures for the RH side and LH side.**
- **The procedures listed below are for the LH side.**
- **When removing window frame moulding, heat the vehicle body and window frame moulding using a heat light.**

Standard Heating Temperature:

Item	Temperature
Vehicle Body	40 to 60°C (104 to 140°F)
Window Frame Moulding	20 to 30°C (68 to 86°F)

NOTICE:

Do not heat the vehicle body and window frame moulding excessively.

1. DISCONNECT CABLE FROM NEGATIVE BATTERY TERMINAL

NOTICE:

When disconnecting the cable, some systems need to be initialized after the cable is reconnected (Click here).

2. REMOVE REAR DOOR INSIDE HANDLE BEZEL LH

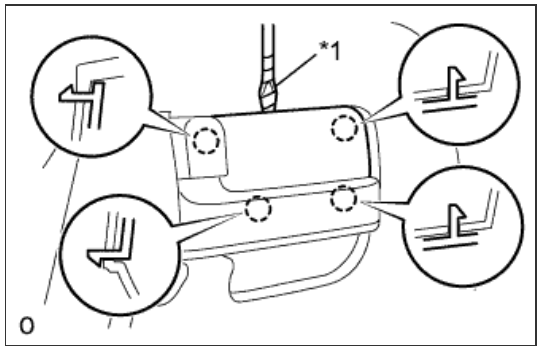
a. Using a screwdriver, detach the 4 claws and remove the bezel.

HINT:

Tape the screwdriver tip before use.

Text in Illustration

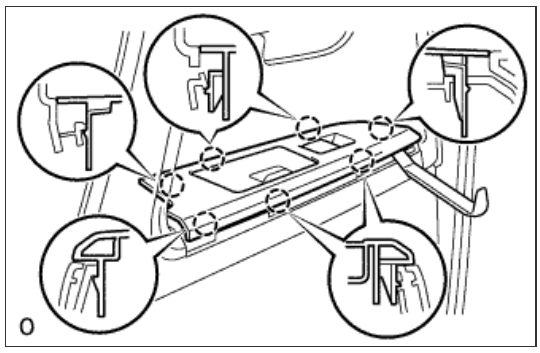
*1	Protective tape



3. REMOVE REAR DOOR ARMREST BASE PANEL ASSEMBLY LH

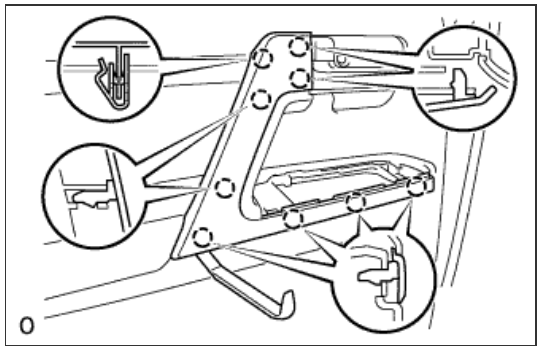
a. Using a moulding remover, detach the 7 claws.

b. Disconnect the connector and remove the armrest base panel.



4. REMOVE ASSIST GRIP COVER LH

a. Using a moulding remover, detach the 9 claws and remove the door assist grip cover.

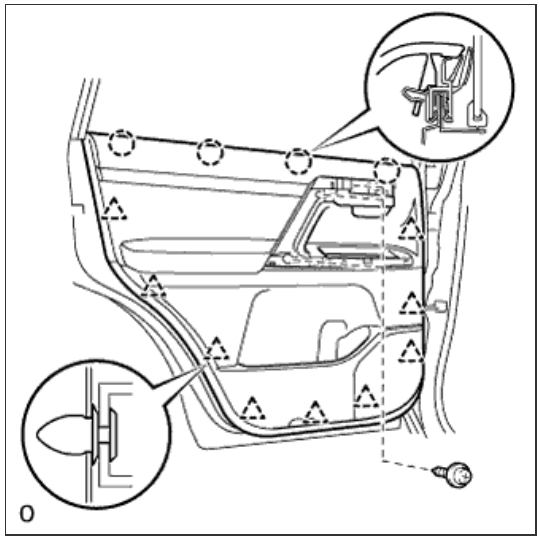


5. REMOVE REAR DOOR TRIM BOARD SUB-ASSEMBLY LH

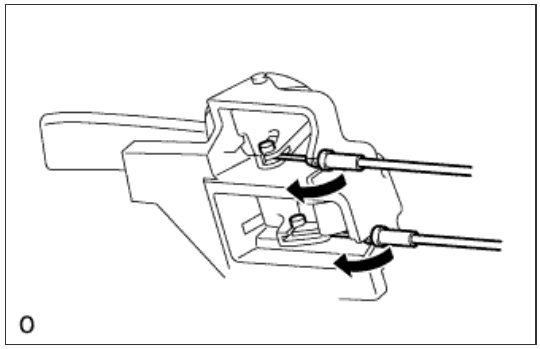
a. Remove the 3 screws.

b. Remove the 9 clips, 4 claws and trim board.

c. Disconnect the connector and remove the trim board.

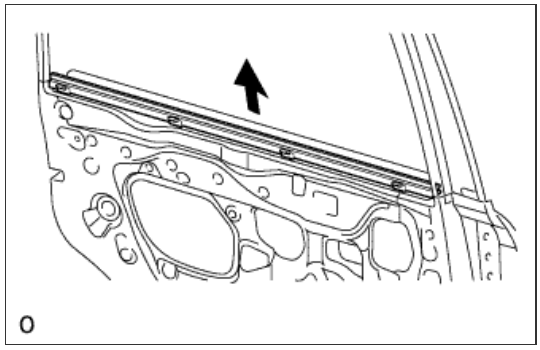


d. Disconnect the 2 cables from the inside handle.



6. REMOVE REAR INNER DOOR GLASS WEATHERSTRIP LH

a. Remove the weatherstrip by pulling it upward in the direction indicated by the arrow.



7. REMOVE REAR DOOR SERVICE HOLE COVER LH

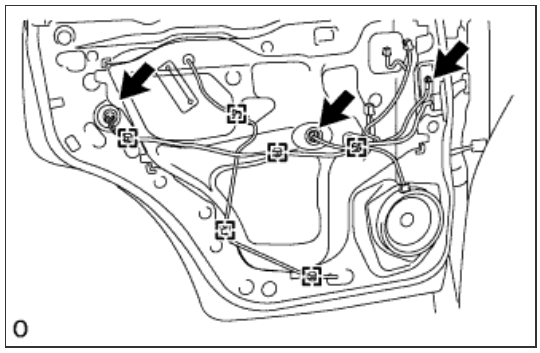
a. Using a clip remover, detach the 6 clamps.

b. Remove the bolt and disconnect the 2 connectors.

c. Remove the service hole cover.

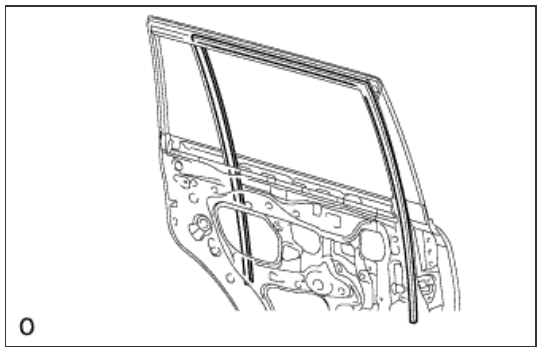
HINT:

Remove the remaining tape on the door.



8. REMOVE REAR DOOR GLASS RUN LH

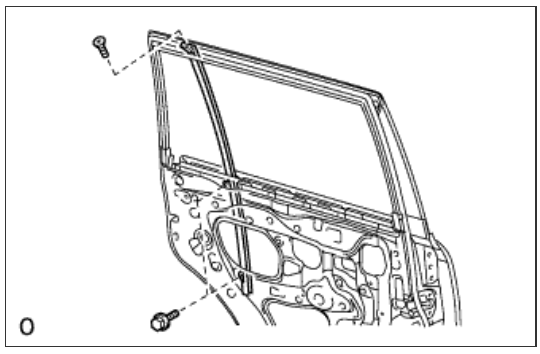
a. Remove the rear door glass run from the window frame.



9. REMOVE REAR DOOR REAR LOWER WINDOW FRAME SUB-ASSEMBLY LH

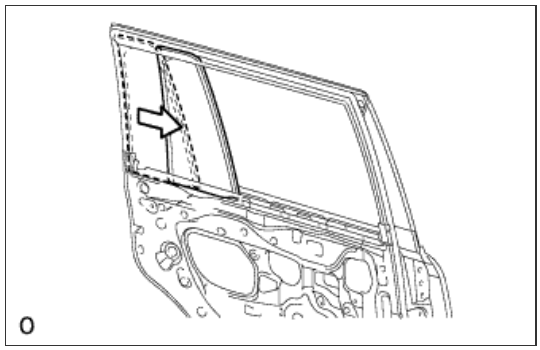
a. Remove the 2 bolts.

b. Remove the screw and window frame.



10. REMOVE REAR DOOR QUARTER WINDOW GLASS LH

a. Remove the rear door quarter window glass and rear door quarter window weatherstrip as a unit as shown in the illustration.

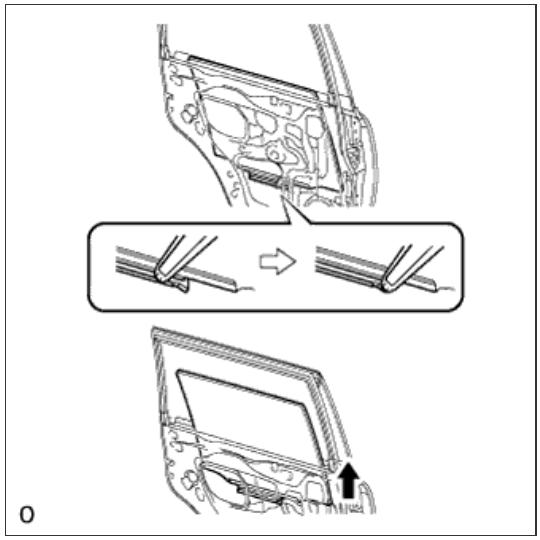


11. REMOVE REAR DOOR GLASS SUB-ASSEMBLY LH

a. Remove the rear door glass sub assembly from the rear door window regulator sub assembly as shown in the illustration.

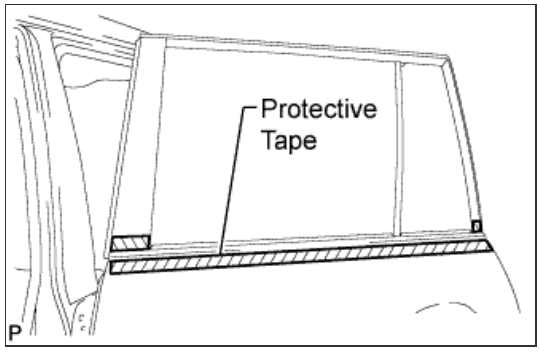
NOTICE:

Do not damage the door glass.

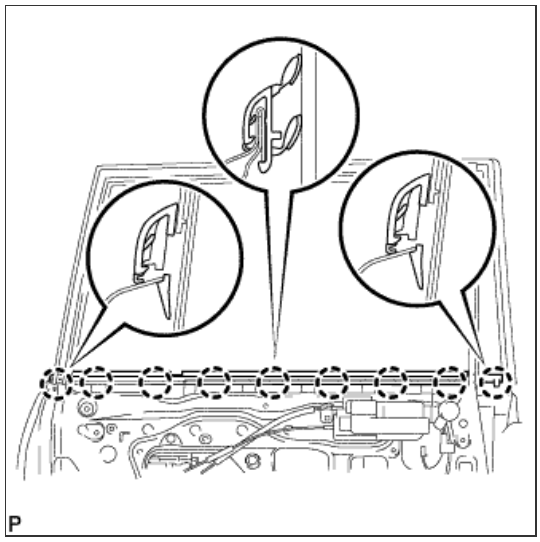


12. REMOVE REAR DOOR BELT MOULDING ASSEMBLY LH

a. Put protective tape around the belt moulding.



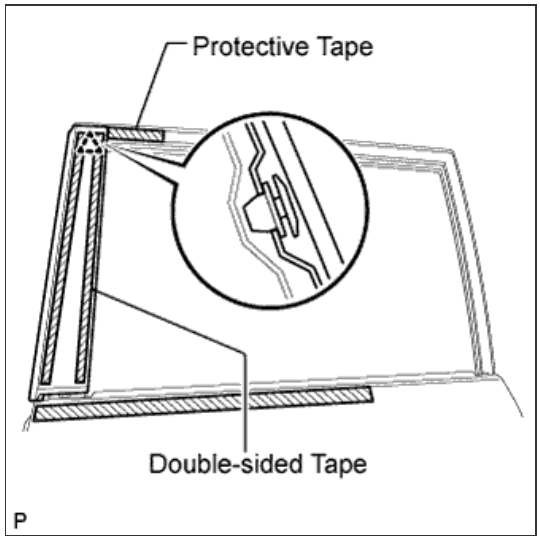
b. Detach the claw and remove the belt moulding.



13. REMOVE REAR DOOR FRONT WINDOW FRAME MOULDING LH

a. Put protective tape around the window frame moulding.

b. Detach the clip and remove the double sided tape to remove the window frame moulding.



for Preparation Click here

HINT:

- **Use the same procedures for the RH side and LH side.**
- **The procedures listed below are for the LH side.**
- **When removing window frame moulding, heat the vehicle body and window frame moulding using a heat light.**

Standard Heating Temperature:

Item	Temperature
Vehicle Body	40 to 60°C (104 to 140°F)
Window Frame Moulding	20 to 30°C (68 to 86°F)

NOTICE:

Do not heat the vehicle body and window frame moulding excessively.

1. DISCONNECT CABLE FROM NEGATIVE BATTERY TERMINAL

NOTICE:

When disconnecting the cable, some systems need to be initialized after the cable is reconnected (Click here).

2. REMOVE REAR DOOR INSIDE HANDLE BEZEL LH

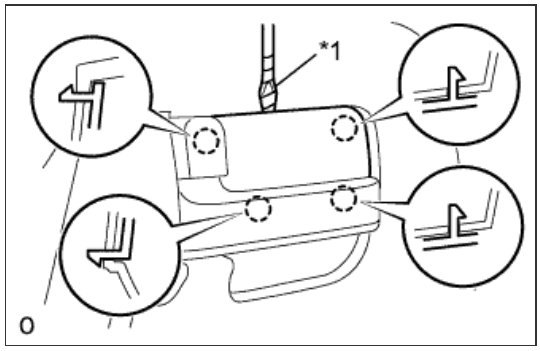
a. Using a screwdriver, detach the 4 claws and remove the bezel.

HINT:

Tape the screwdriver tip before use.

Text in Illustration

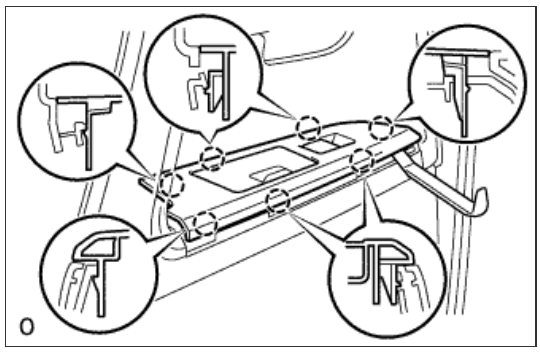
*1	Protective tape



3. REMOVE REAR DOOR ARMREST BASE PANEL ASSEMBLY LH

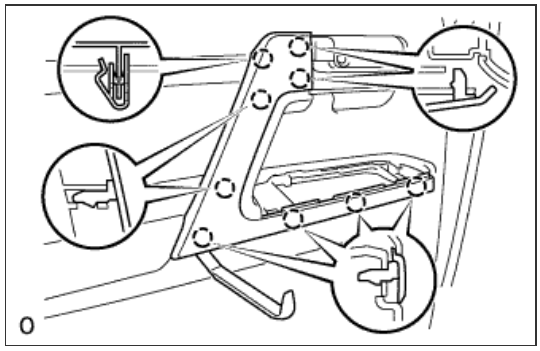
a. Using a moulding remover, detach the 7 claws.

b. Disconnect the connector and remove the armrest base panel.



4. REMOVE ASSIST GRIP COVER LH

a. Using a moulding remover, detach the 9 claws and remove the door assist grip cover.

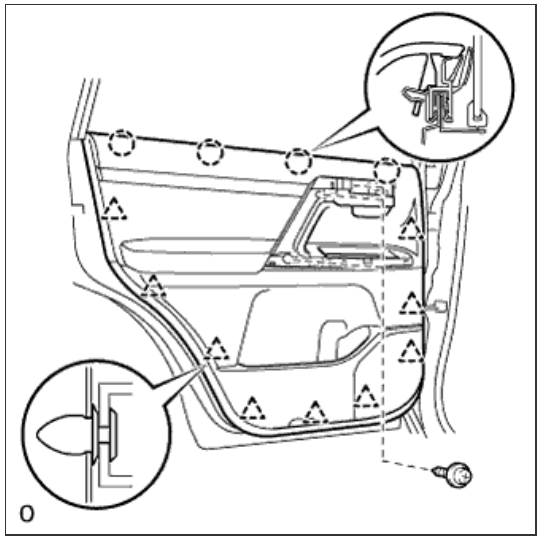


5. REMOVE REAR DOOR TRIM BOARD SUB-ASSEMBLY LH

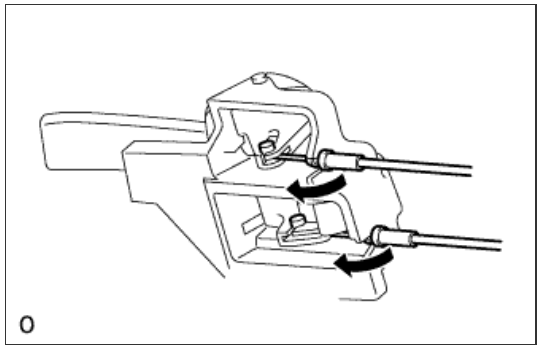
a. Remove the 3 screws.

b. Remove the 9 clips, 4 claws and trim board.

c. Disconnect the connector and remove the trim board.

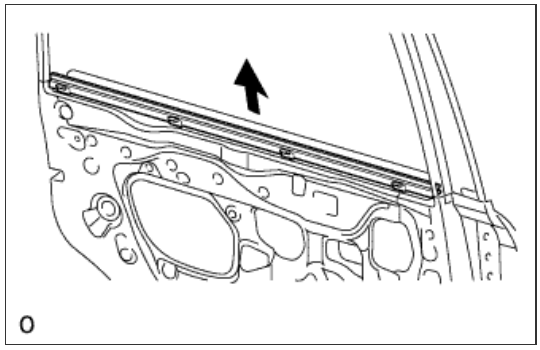


d. Disconnect the 2 cables from the inside handle.



6. REMOVE REAR INNER DOOR GLASS WEATHERSTRIP LH

a. Remove the weatherstrip by pulling it upward in the direction indicated by the arrow.



7. REMOVE REAR DOOR SERVICE HOLE COVER LH

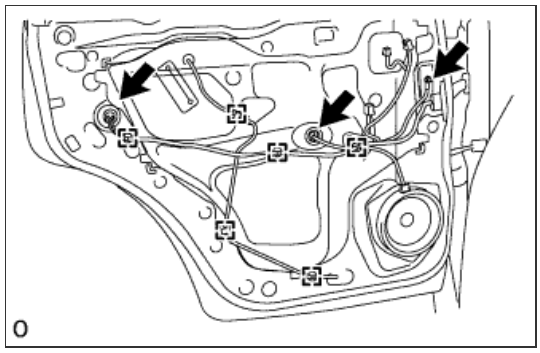
a. Using a clip remover, detach the 6 clamps.

b. Remove the bolt and disconnect the 2 connectors.

c. Remove the service hole cover.

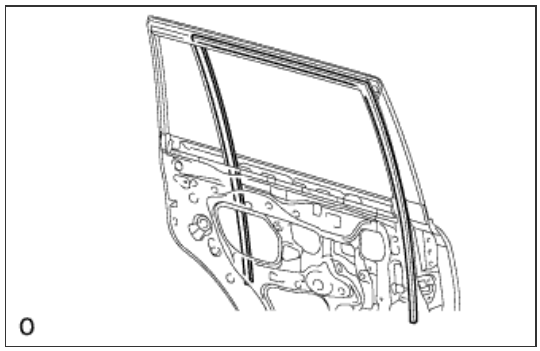
HINT:

Remove the remaining tape on the door.



8. REMOVE REAR DOOR GLASS RUN LH

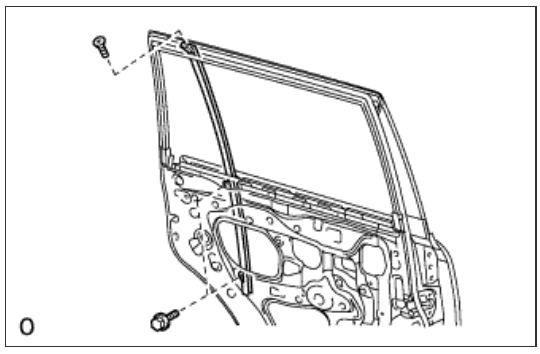
a. Remove the rear door glass run from the window frame.



9. REMOVE REAR DOOR REAR LOWER WINDOW FRAME SUB-ASSEMBLY LH

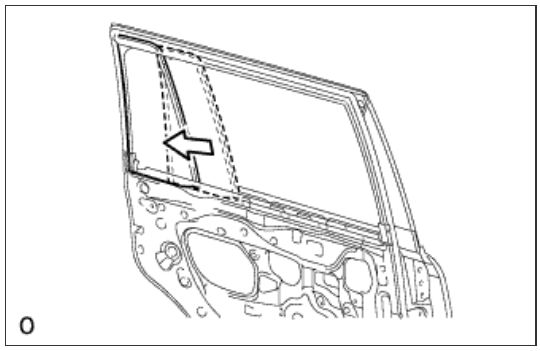
a. Remove the 2 bolts.

b. Remove the screw and window frame.



10. REMOVE REAR DOOR QUARTER WINDOW GLASS LH

a. Install the quarter glass together with the rear door quarter window weatherstrip in the direction indicated by the arrow in the illustration.

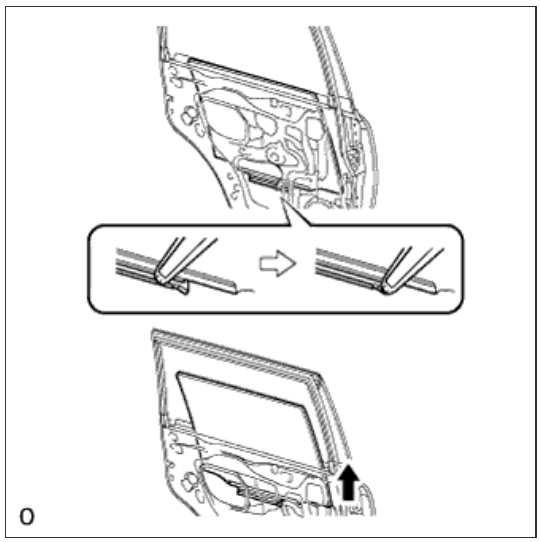


11. REMOVE REAR DOOR GLASS SUB-ASSEMBLY LH

a. Remove the rear door glass sub assembly from the rear door window regulator sub assembly as shown in the illustration.

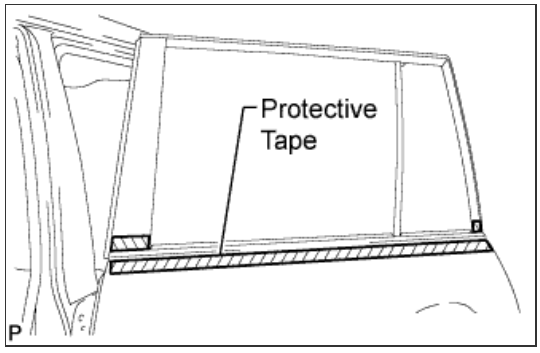
NOTICE:

Do not damage the door glass.

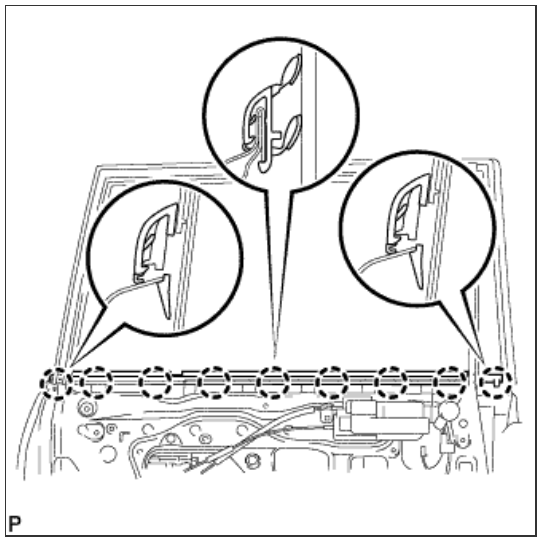


12. REMOVE REAR DOOR BELT MOULDING ASSEMBLY LH

a. Put protective tape around the belt moulding.



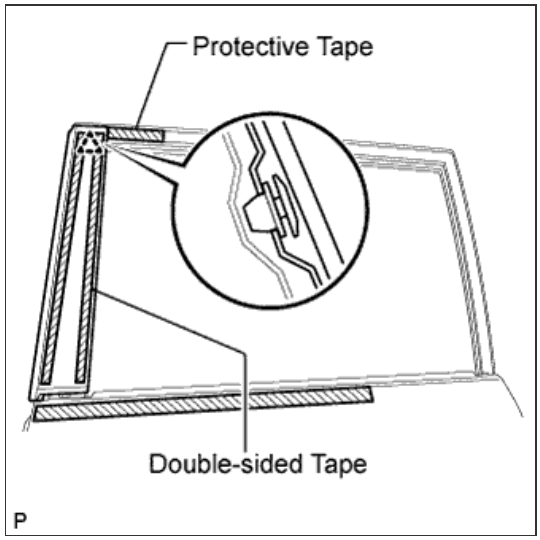
b. Detach the claw and remove the belt moulding.



13. REMOVE REAR DOOR FRONT WINDOW FRAME MOULDING LH

a. Put protective tape around the window frame moulding.

b. Detach the clip and remove the double sided tape to remove the window frame moulding.



for Preparation Click here

HINT:

- **Use the same procedures for the RH side and LH side.**
- **The procedures listed below are for the LH side.**
- **When installing the window frame moulding, heat the vehicle body and window frame moulding using a heat light.**

Standard Heating Temperature:

Item	Temperature
Vehicle Body	40 to 60°C (104 to 140°F)
Window Frame Moulding	20 to 30°C (68 to 86°F)

NOTICE:

Do not heat the vehicle body and window frame moulding excessively.

1. INSTALL REAR DOOR FRONT WINDOW FRAME MOULDING LH

a. Clean the vehicle body surface.

i. Using a heat light, heat the vehicle body surface.

ii. Remove the double-sided tape from the vehicle body surface.

iii. Wipe off any tape adhesive residue with cleaner.

b. Install a new window frame moulding.

i. Using a heat light, heat a new window frame moulding and the vehicle body surface.

ii. Remove the peeling paper from the face of the window frame moulding.

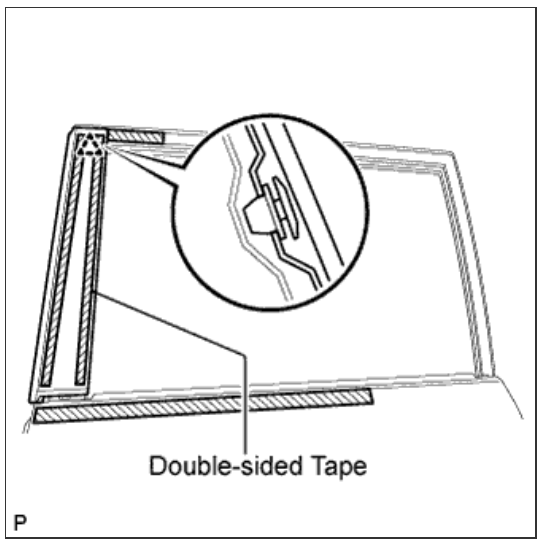
HINT:

After removing the peeling paper, keep the exposed adhesive free from foreign matter.

iii. Attach the clip and double-sided tape to install the window frame moulding.

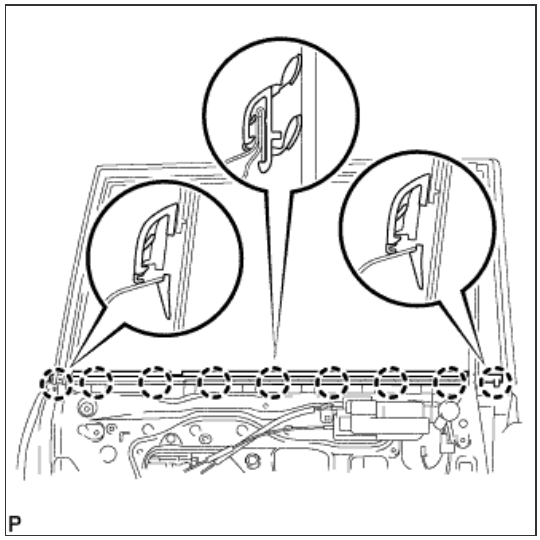
HINT:

Press the window frame moulding firmly to install it.



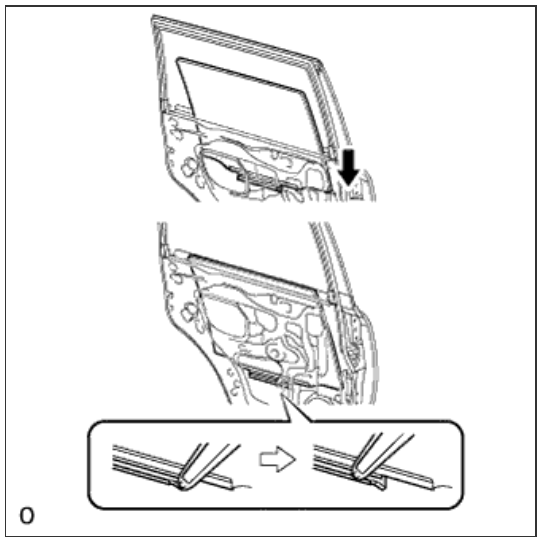
2. INSTALL REAR DOOR BELT MOULDING ASSEMBLY LH

a. Attach the claw to install the belt moulding.



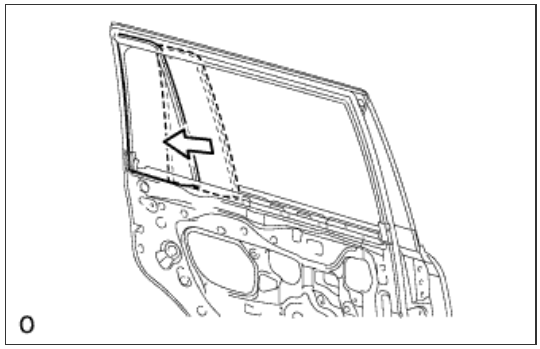
3. INSTALL REAR DOOR GLASS SUB-ASSEMBLY LH

a. lide the rear door glass sub-assembly as shown in the illustration to install it.



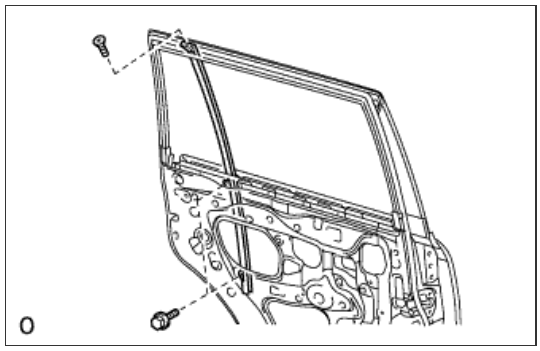
4. INSTALL REAR DOOR QUARTER WINDOW GLASS LH

a. Install the quarter glass together with the rear door quarter window weatherstrip in the direction indicated by the arrow in the illustration.



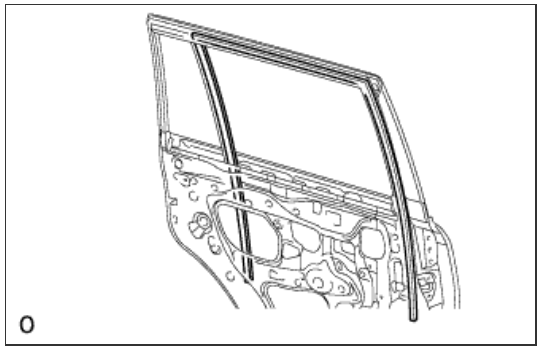
5. INSTALL REAR DOOR REAR LOWER WINDOW FRAME SUB-ASSEMBLY LH

a. Install the rear door rear lower window frame with the 2 bolts and screw.



6. INSTALL REAR DOOR GLASS RUN LH

a. Install the rear door glass run.



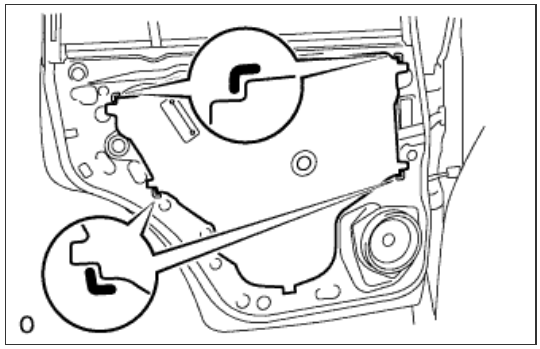
7. INSTALL REAR DOOR SERVICE HOLE COVER LH

a. Apply butyl tape to the door.

b. Pass the rear door lock remote control cable and rear door inside locking cable through a new rear door service hole cover.

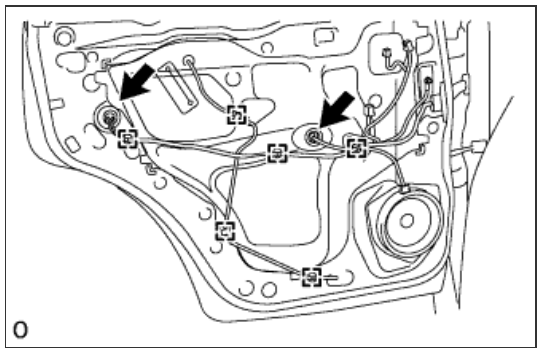
NOTICE:

- **When installing the service hole cover, pull the links and connectors through the service hole cover.**
- **There should be no wrinkles or folds after attaching the service hole cover.**
- **After attaching the service hole cover, check the sealing quality.**



c. Connect the 2 connectors.

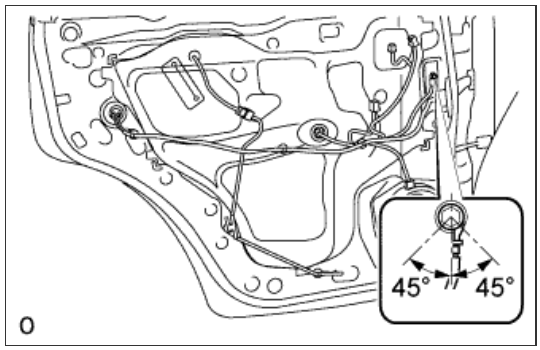
d. Attach the 6 clamps.



e. Install the bolt as shown in the illustration.

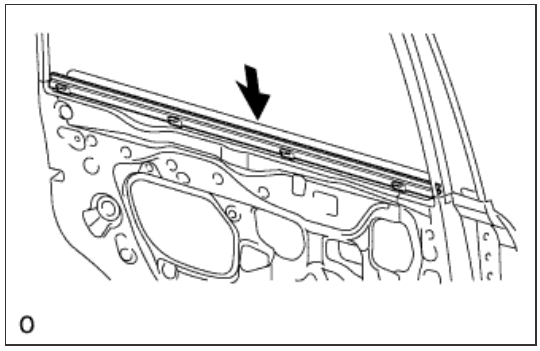
Torque:

8.4 N*m{ 86 kgf*cm , 74 in.*lbf }



8. INSTALL REAR INNER DOOR GLASS WEATHERSTRIP LH

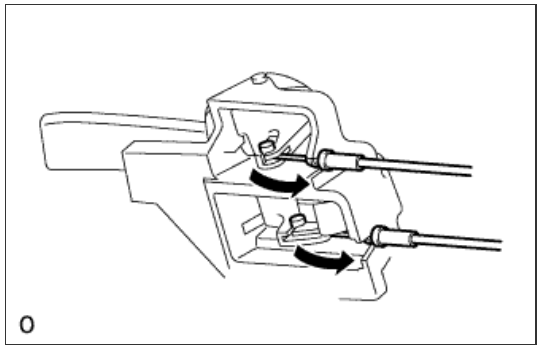
a. Install the rear inner door glass weatherstrip to the door panel.



9. INSTALL REAR DOOR TRIM BOARD SUB-ASSEMBLY LH

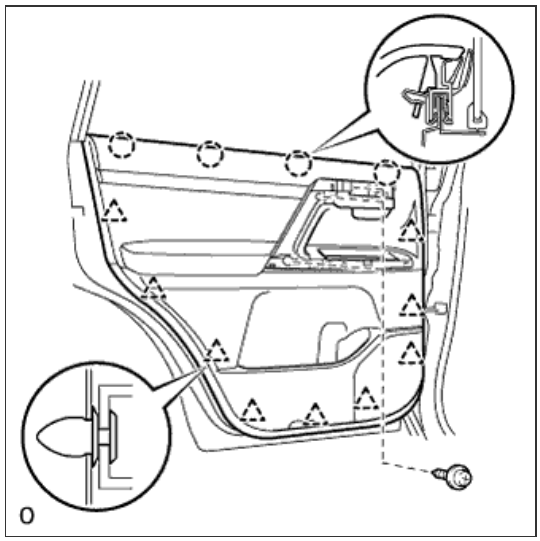
a. Connect the connector.

b. Connect the rear door lock remote control cable and rear door inside locking cable to the rear door inside handle sub-assembly.



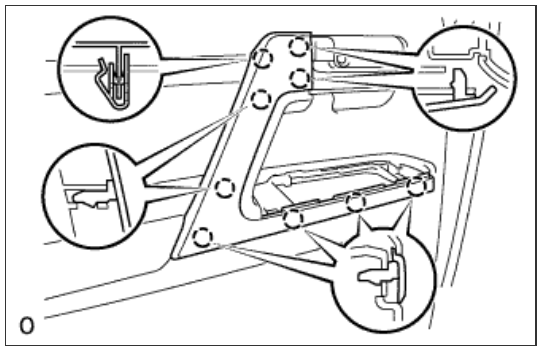
c. Attach the 4 claws and 9 clips to install the rear door trim board sub-assembly.

d. Install the 3 screws.



10. INSTALL ASSIST GRIP COVER LH

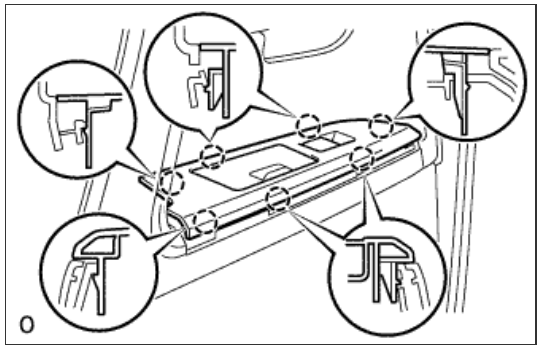
a. Attach the 9 claws to install the door assist grip cover to the door trim panel.



11. INSTALL REAR DOOR ARMREST BASE PANEL ASSEMBLY LH

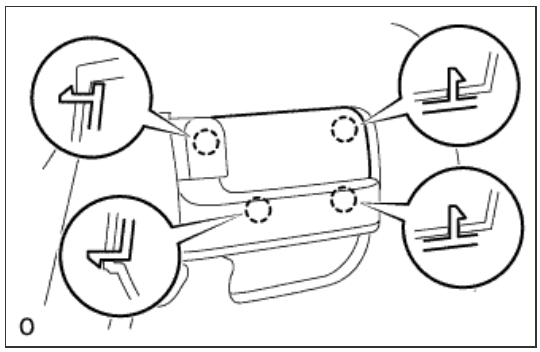
a. Connect the connector.

b. Attach the claws to install the rear door armrest base panel.



12. INSTALL REAR DOOR INSIDE HANDLE BEZEL LH

a. Attach the 4 claws to install the bezel.



13. CONNECT CABLE TO NEGATIVE BATTERY TERMINAL

NOTICE:

When disconnecting the cable, some systems need to be initialized after the cable is reconnected (Click here).

for Preparation Click here

HINT:

- **Use the same procedures for the RH side and LH side.**
- **The procedures listed below are for the LH side.**
- **When installing the window frame moulding, heat the vehicle body and window frame moulding using a heat light.**

Standard Heating Temperature:

Item	Temperature
Vehicle Body	40 to 60°C (104 to 140°F)
Window Frame Moulding	20 to 30°C (68 to 86°F)

NOTICE:

Do not heat the vehicle body and window frame moulding excessively.

1. INSTALL REAR DOOR FRONT WINDOW FRAME MOULDING LH

a. Clean the vehicle body surface.

i. Using a heat light, heat the vehicle body surface.

ii. Remove the double-sided tape from the vehicle body surface.

iii. Wipe off any tape adhesive residue with cleaner.

b. Install a new window frame moulding.

i. Using a heat light, heat a new window frame moulding and the vehicle body surface.

ii. Remove the peeling paper from the face of the window frame moulding.

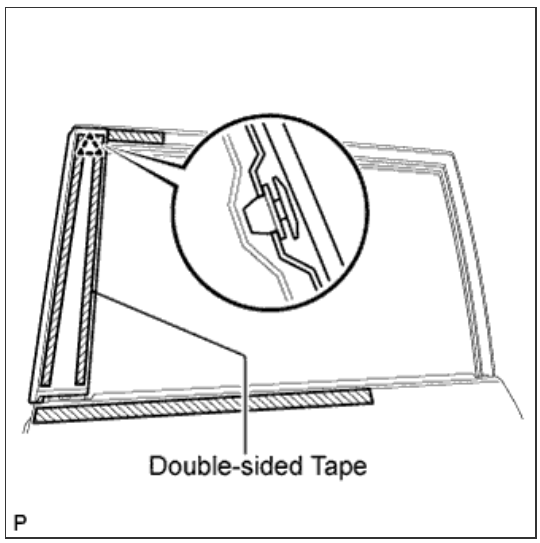
HINT:

After removing the peeling paper, keep the exposed adhesive free from foreign matter.

iii. Attach the clip and double-sided tape to install the window frame moulding.

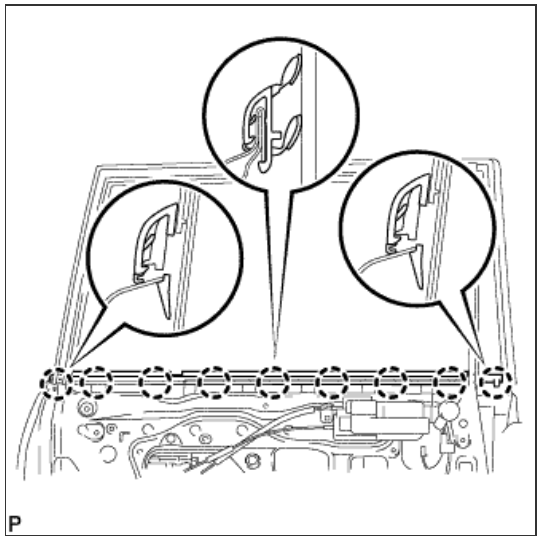
HINT:

Press the window frame moulding firmly to install it.



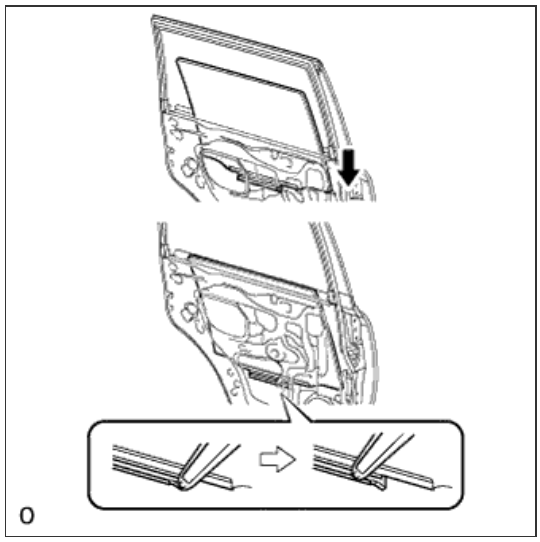
2. INSTALL REAR DOOR BELT MOULDING ASSEMBLY LH

a. Attach the claw to install the belt moulding.



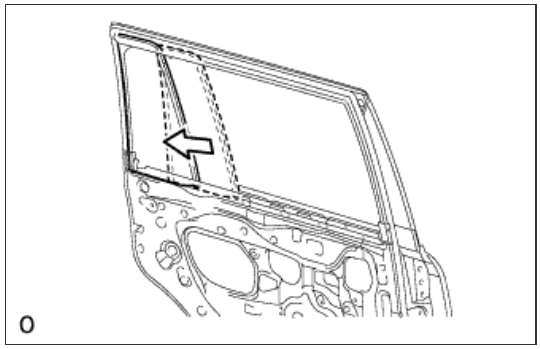
3. INSTALL REAR DOOR GLASS SUB-ASSEMBLY LH

a. lide the rear door glass sub-assembly as shown in the illustration to install it.



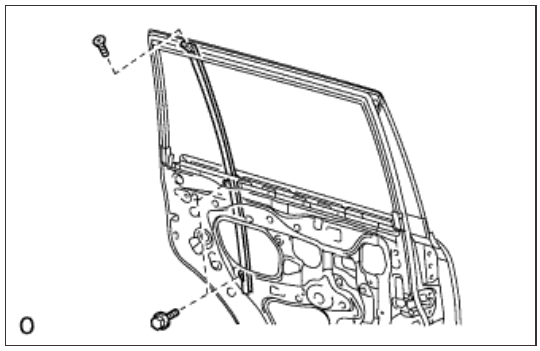
4. INSTALL REAR DOOR QUARTER WINDOW GLASS LH

a. Install the quarter glass together with the rear door quarter window weatherstrip in the direction indicated by the arrow in the illustration.



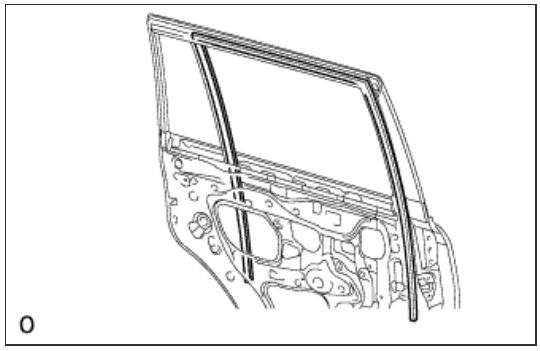
5. INSTALL REAR DOOR REAR LOWER WINDOW FRAME SUB-ASSEMBLY LH

a. Install the rear door rear lower window frame with the 2 bolts and screw.



6. INSTALL REAR DOOR GLASS RUN LH

a. Install the rear door glass run.



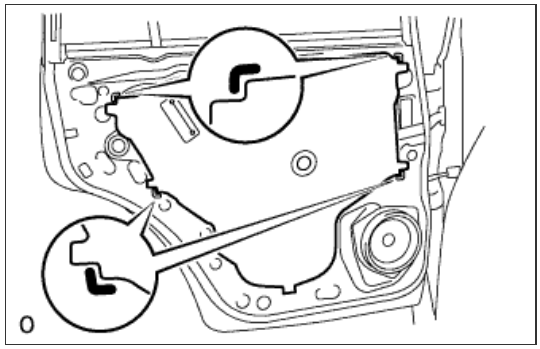
7. INSTALL REAR DOOR SERVICE HOLE COVER LH

a. Apply butyl tape to the door.

b. Pass the rear door lock remote control cable and rear door inside locking cable through a new rear door service hole cover.

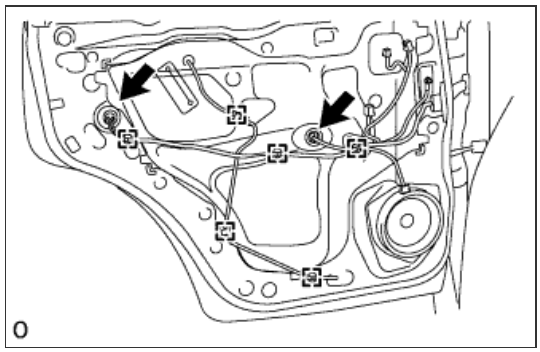
NOTICE:

- **When installing the service hole cover, pull the links and connectors through the service hole cover.**
- **There should be no wrinkles or folds after attaching the service hole cover.**
- **After attaching the service hole cover, check the sealing quality.**



c. Connect the 2 connectors.

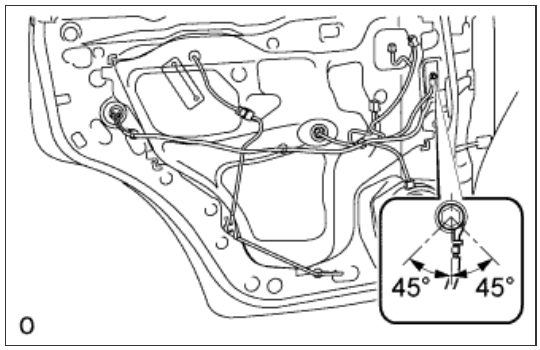
d. Attach the 6 clamps.



e. Install the bolt as shown in the illustration.

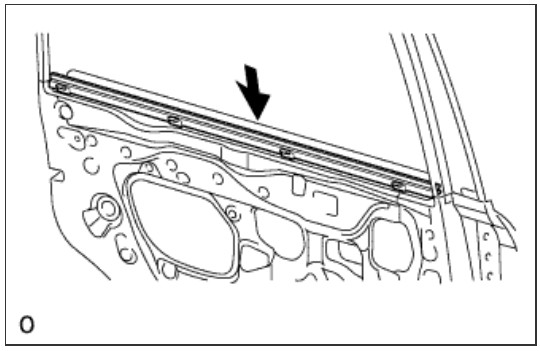
Torque:

8.4 N*m{ 86 kgf*cm , 74 in.*lbf }



8. INSTALL REAR INNER DOOR GLASS WEATHERSTRIP LH

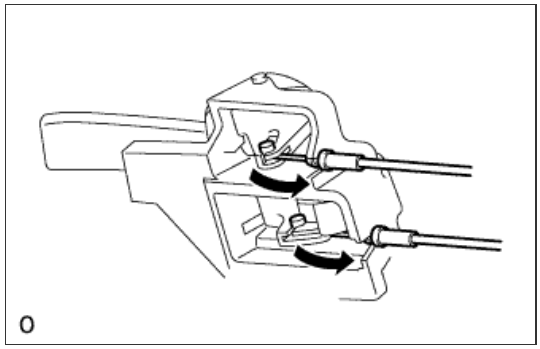
a. Install the rear inner door glass weatherstrip to the door panel.



9. INSTALL REAR DOOR TRIM BOARD SUB-ASSEMBLY LH

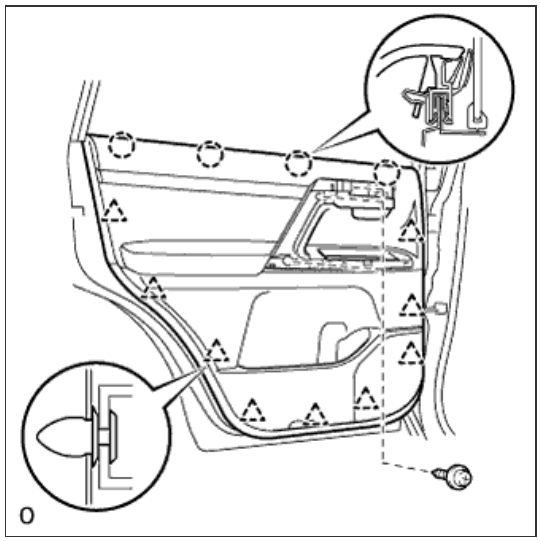
a. Connect the connector.

b. Connect the rear door lock remote control cable and rear door inside locking cable to the rear door inside handle sub-assembly.



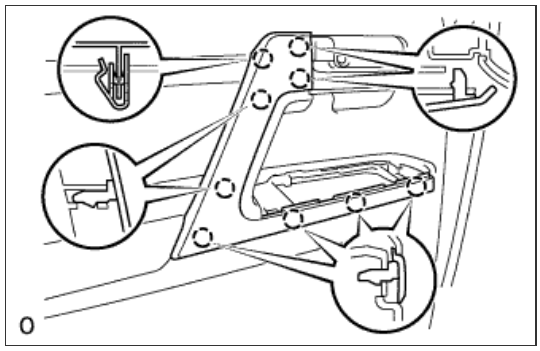
c. Attach the 4 claws and 9 clips to install the rear door trim board sub-assembly.

d. Install the 3 screws.



10. INSTALL ASSIST GRIP COVER LH

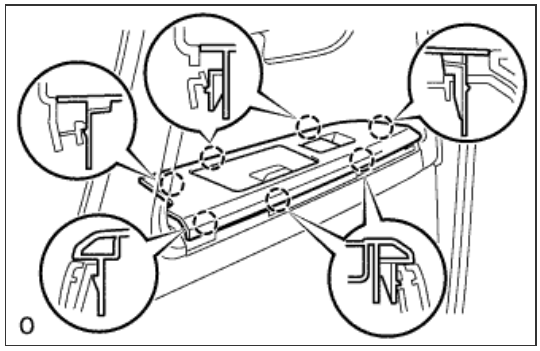
a. Attach the 9 claws to install the door assist grip cover to the door trim panel.



11. INSTALL REAR DOOR ARMREST BASE PANEL ASSEMBLY LH

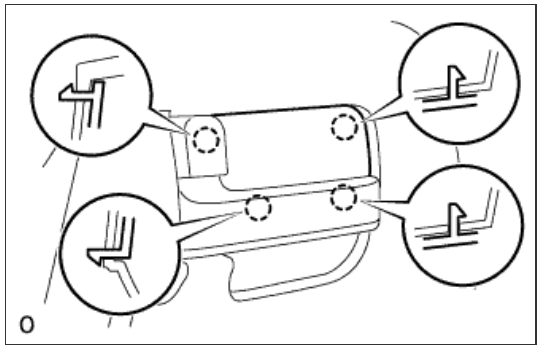
a. Connect the connector.

b. Attach the claws to install the armrest base panel.



12. INSTALL REAR DOOR INSIDE HANDLE BEZEL LH

a. Attach the 4 claws to install the bezel.



13. CONNECT CABLE TO NEGATIVE BATTERY TERMINAL

NOTICE:

When disconnecting the cable, some systems need to be initialized after the cable is reconnected (Click here).

for Preparation Click here

HINT:

- **Use the same procedures for the RH side and LH side.**
- **The procedures listed below are for the LH side.**
- **When installing the window frame moulding, heat the vehicle body and window frame moulding using a heat light.**

Standard Heating Temperature:

Item	Temperature
Vehicle Body	40 to 60°C (104 to 140°F)
Window Frame Moulding	20 to 30°C (68 to 86°F)

NOTICE:

Do not heat the vehicle body and window frame moulding excessively.

1. INSTALL REAR DOOR FRONT WINDOW FRAME MOULDING LH

a. Clean the vehicle body surface.

i. Using a heat light, heat the vehicle body surface.

ii. Remove the double-sided tape from the vehicle body surface.

iii. Wipe off any tape adhesive residue with cleaner.

b. Install a new window frame moulding.

i. Using a heat light, heat a new window frame moulding and the vehicle body surface.

ii. Remove the peeling paper from the face of the window frame moulding.

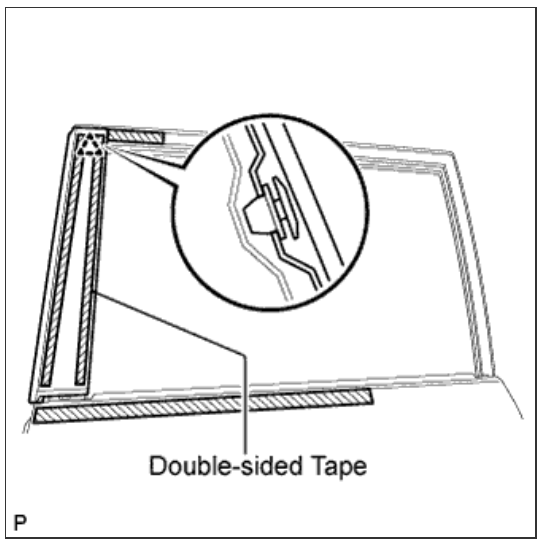
HINT:

After removing the peeling paper, keep the exposed adhesive free from foreign matter.

iii. Attach the clip and double-sided tape to install the window frame moulding.

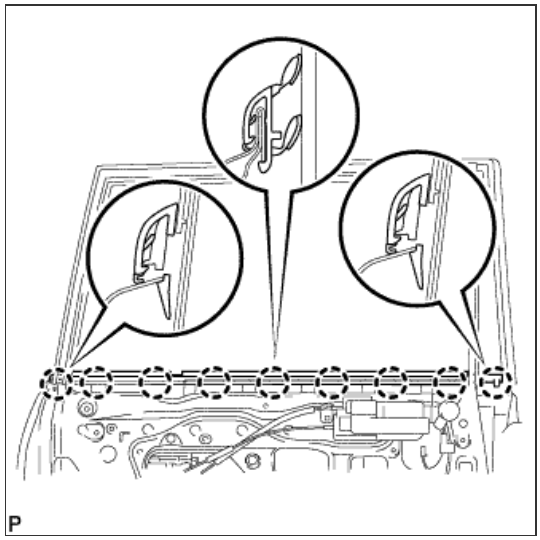
HINT:

Press the window frame moulding firmly to install it.



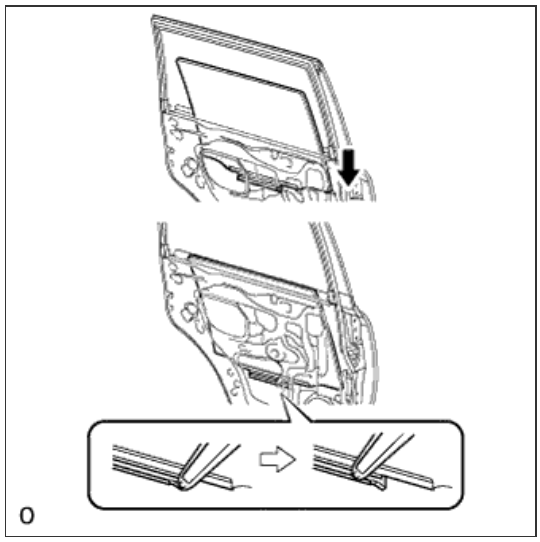
2. INSTALL REAR DOOR BELT MOULDING ASSEMBLY LH

a. Attach the claw to install the belt moulding.



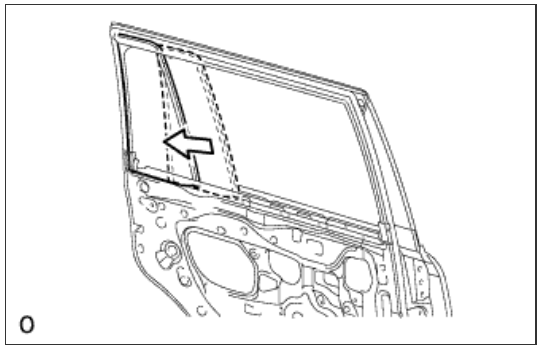
3. INSTALL REAR DOOR GLASS SUB-ASSEMBLY LH

a. lide the rear door glass sub-assembly as shown in the illustration to install it.



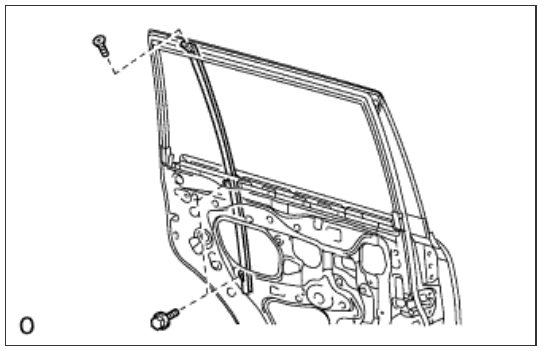
4. INSTALL REAR DOOR QUARTER WINDOW GLASS LH

a. Install the quarter glass together with the rear door quarter window weatherstrip in the direction indicated by the arrow in the illustration.



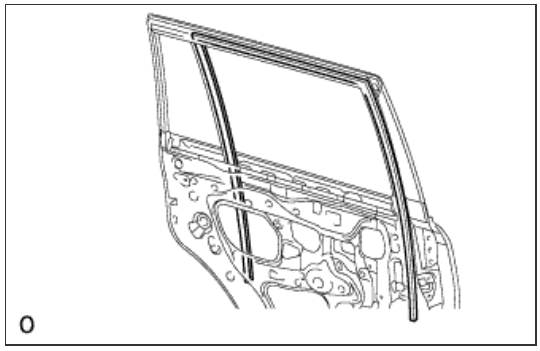
5. INSTALL REAR DOOR REAR LOWER WINDOW FRAME SUB-ASSEMBLY LH

a. Install the rear door rear lower window frame with the 2 bolts and screw.



6. INSTALL REAR DOOR GLASS RUN LH

a. Install the rear door glass run.



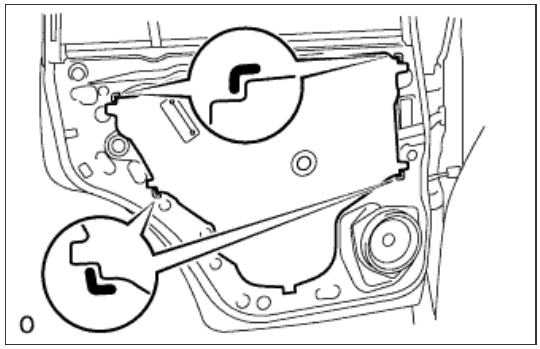
7. INSTALL REAR DOOR SERVICE HOLE COVER LH

a. Apply butyl tape to the door.

b. Pass the rear door lock remote control cable and rear door inside locking cable through a new rear door service hole cover.

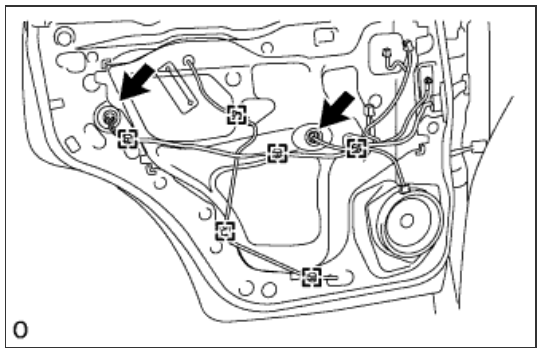
NOTICE:

- **When installing the service hole cover, pull the links and connectors through the service hole cover.**
- **There should be no wrinkles or folds after attaching the service hole cover.**
- **After attaching the service hole cover, check the sealing quality.**



c. Connect the 2 connectors.

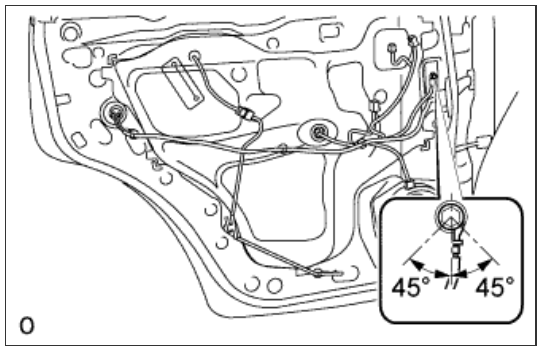
d. Attach the 6 clamps.



e. Install the bolt as shown in the illustration.

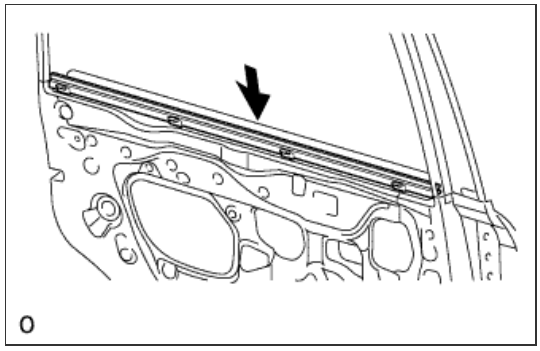
Torque:

8.4 N*m{ 86 kgf*cm , 74 in.*lbf }



8. INSTALL REAR INNER DOOR GLASS WEATHERSTRIP LH

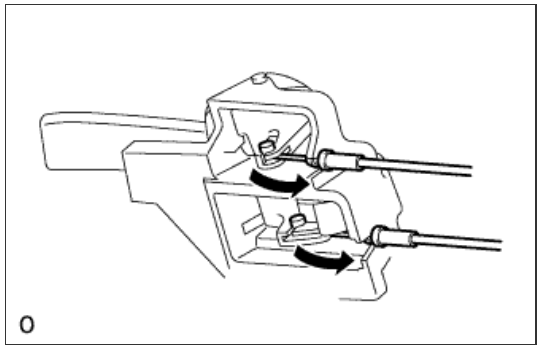
a. Install the rear inner door glass weatherstrip to the door panel.



9. INSTALL REAR DOOR TRIM BOARD SUB-ASSEMBLY LH

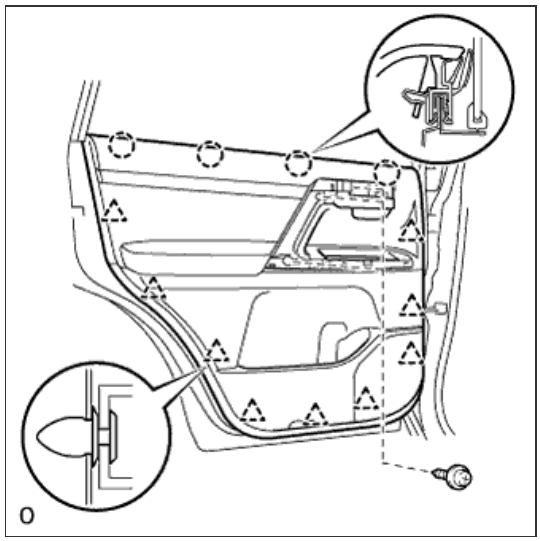
a. Connect the connector.

b. Connect the rear door lock remote control cable and rear door inside locking cable to the rear door inside handle sub-assembly.



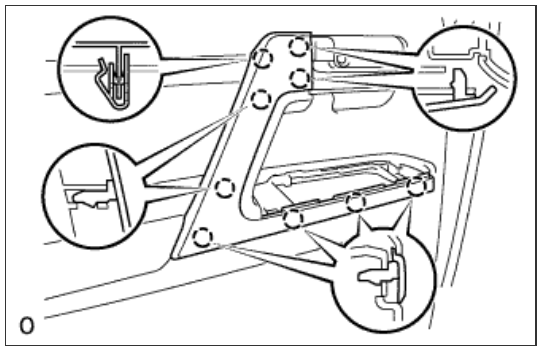
c. Attach the 4 claws and 9 clips to install the rear door trim board sub-assembly.

d. Install the 3 screws.



10. INSTALL ASSIST GRIP COVER LH

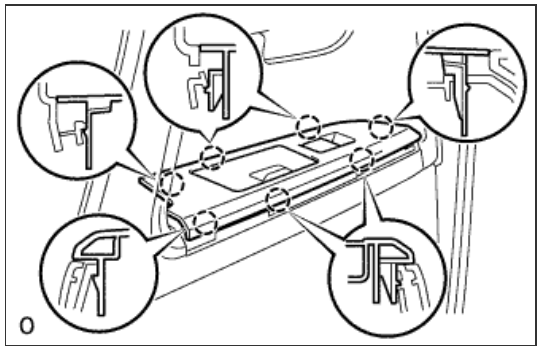
a. Attach the 9 claws to install the door assist grip cover to the door trim panel.



11. INSTALL REAR DOOR ARMREST BASE PANEL ASSEMBLY LH

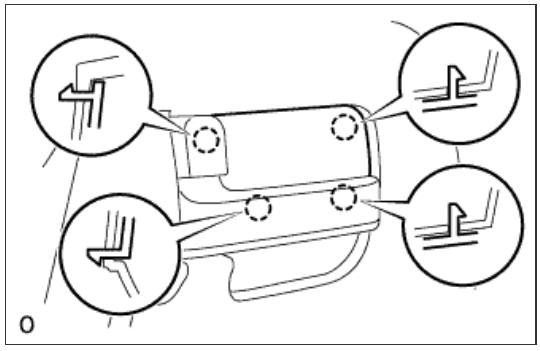
a. Connect the connector.

b. Attach the claws to install the armrest base panel.



12. INSTALL REAR DOOR INSIDE HANDLE BEZEL LH

a. Attach the 4 claws to install the bezel.

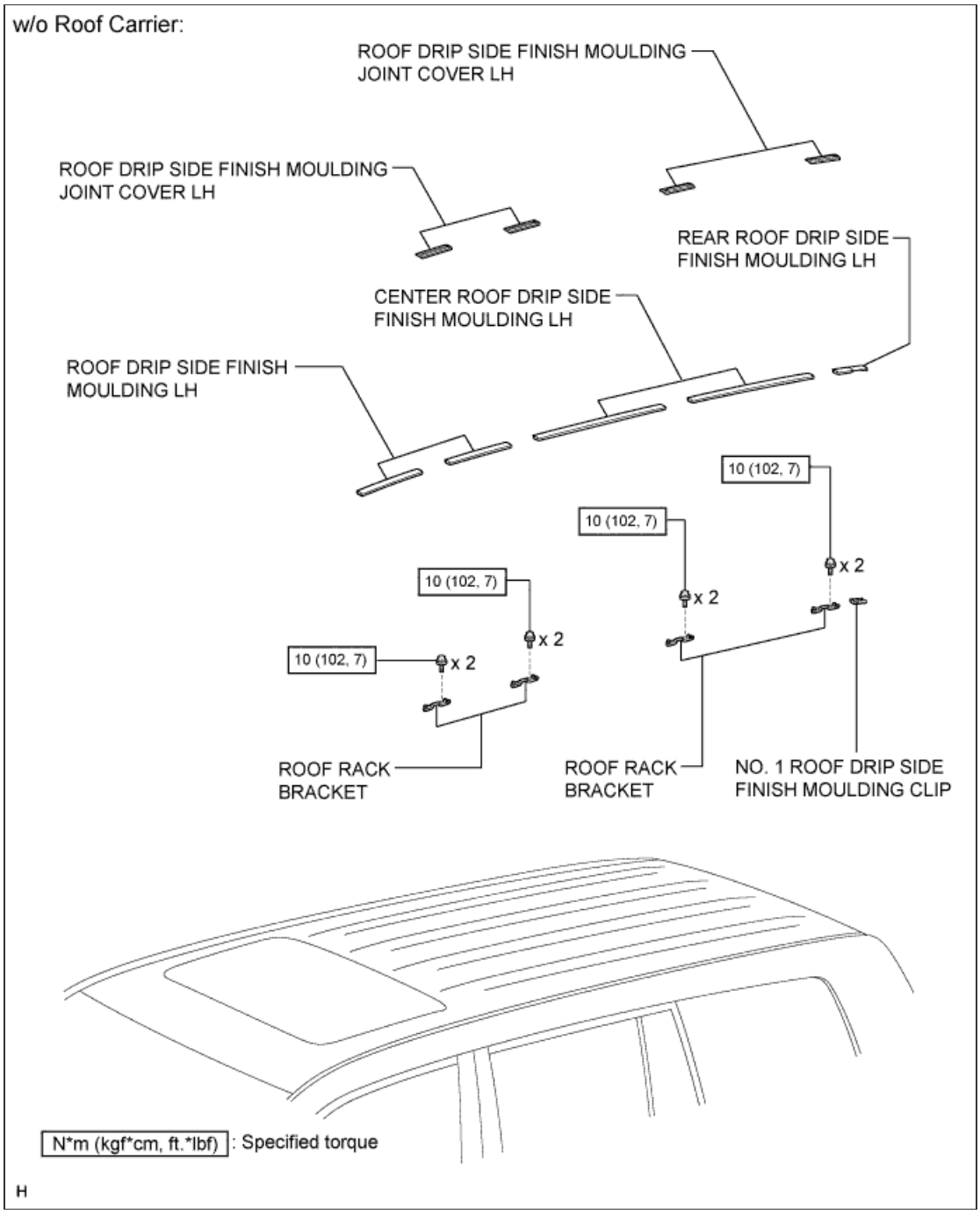


13. CONNECT CABLE TO NEGATIVE BATTERY TERMINAL

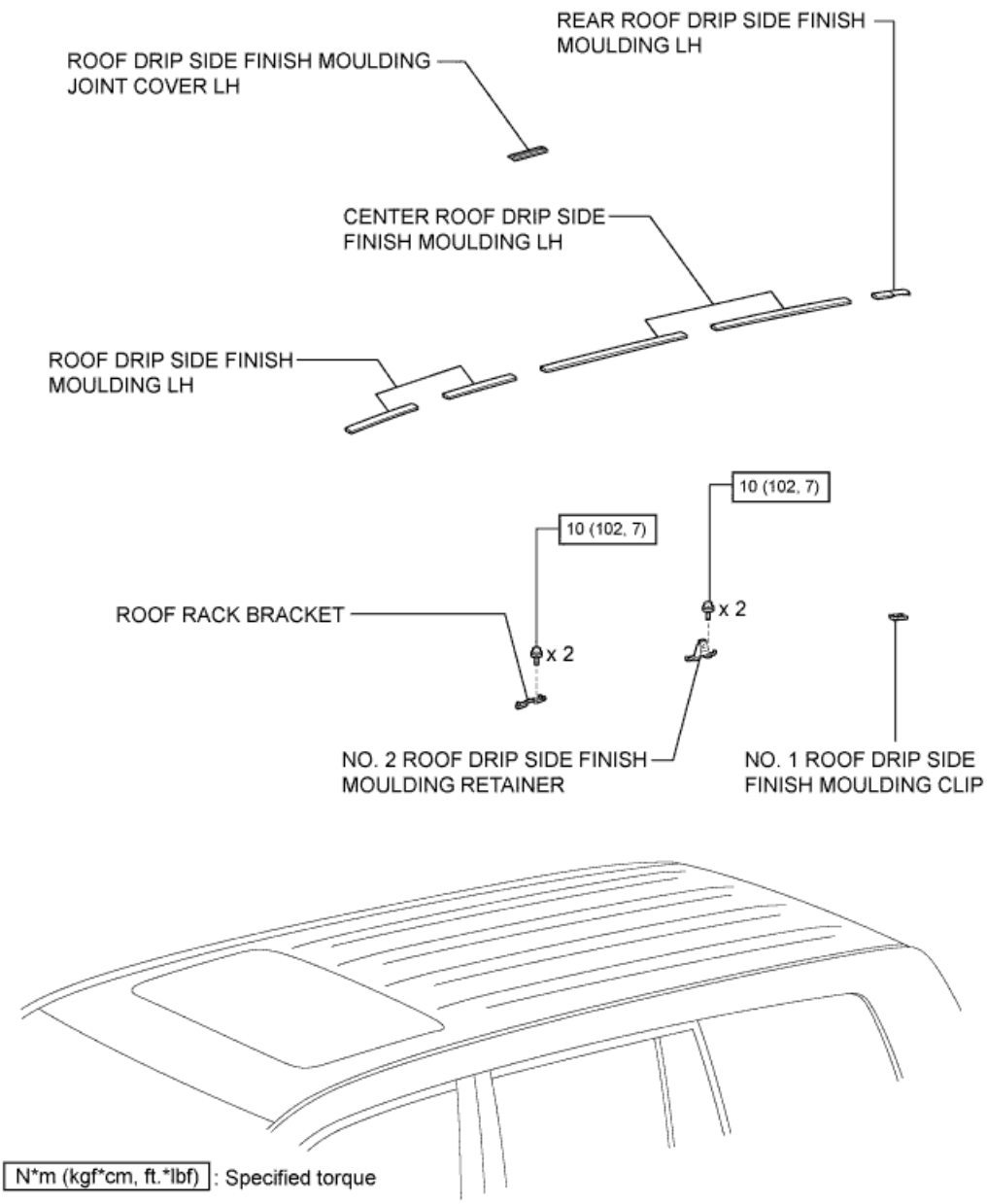
NOTICE:

When disconnecting the cable, some systems need to be initialized after the cable is reconnected (Click here).

for Preparation Click here



w/ Roof Carrier:



N*m (kgf*cm, ft.*lbf) : Specified torque

H

for Preparation Click here

HINT:

- **Use the same procedures for the RH side and LH side.**
- **The procedures listed below are for the LH side.**
- **When replacing a clip, heat the vehicle body and clip using a heat light.**

Standard Heating Temperature:

Item	Temperature
Vehicle Body	40 to 60°C (104 to 140°F)
Clip	20 to 30°C (68 to 86°F)

NOTICE:

Do not heat the vehicle body and clip excessively.

1. REMOVE ROOF CARRIER ASSEMBLY LH (w/ Roof Carrier)

a. Remove the roof carrier assembly LH (Click here).

2. REMOVE ROOF RACK ASSEMBLY (w/ Roof Rack)

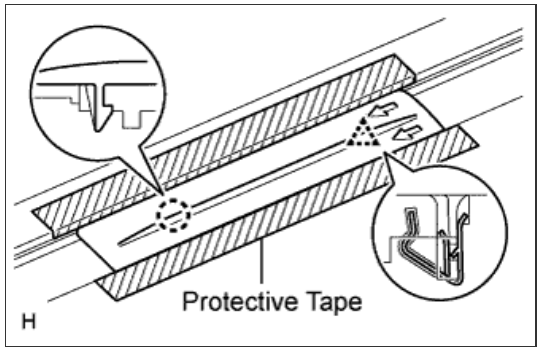
a. Remove the roof rack assembly (Click here).

3. REMOVE ROOF DRIP SIDE FINISH MOULDING JOINT COVER LH

a. Put protective tape around the cover.

b. w/o Roof Carrier:
Detach the claw and clip and remove the 4 covers.

c. w/ Roof Carrier:
Detach the claw and clip and remove the cover.



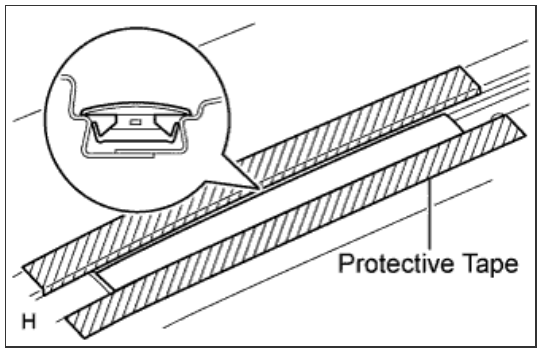
4. REMOVE ROOF DRIP SIDE FINISH MOULDING LH

HINT:

Use the same procedure to remove the moulding on the other side.

a. Put protective tape around the moulding.

b. Remove the moulding.



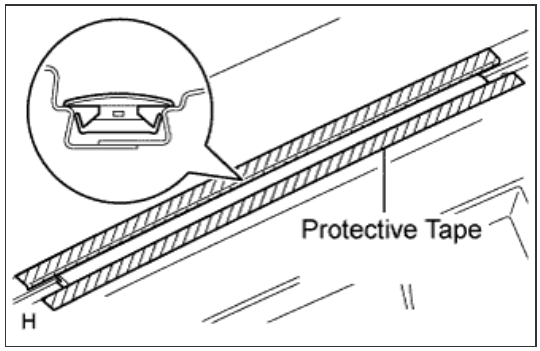
5. REMOVE CENTER ROOF DRIP SIDE FINISH MOULDING LH

HINT:

Use the same procedure to remove the moulding on the other side.

a. Put protective tape around the moulding.

b. Remove the moulding.



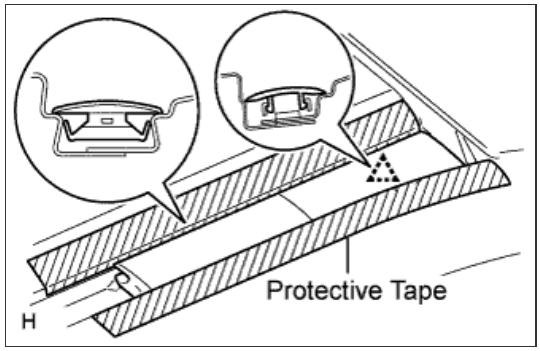
6. REMOVE REAR ROOF DRIP SIDE FINISH MOULDING LH

a. Put protective tape around the moulding.

b. Using a moulding remover, detach the clip and remove the moulding.

NOTICE:

- **When removing the rear roof drip side finish moulding, be careful not to damage the No. 1 roof drip side finish moulding clip.**
- **If the No. 1 roof drip side finish moulding clip is damaged or becomes detached from the vehicle, replace it with a new one.**



7. REMOVE NO. 1 ROOF DRIP SIDE FINISH MOULDING CLIP

HINT:

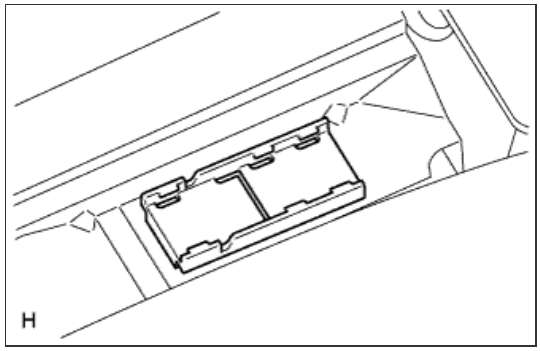
Perform the following procedures if replacing a No. 1 roof drip side finish moulding clip.

a. Using a heat light, heat the clip and vehicle body.

NOTICE:

Do not heat the clip and vehicle body excessively.

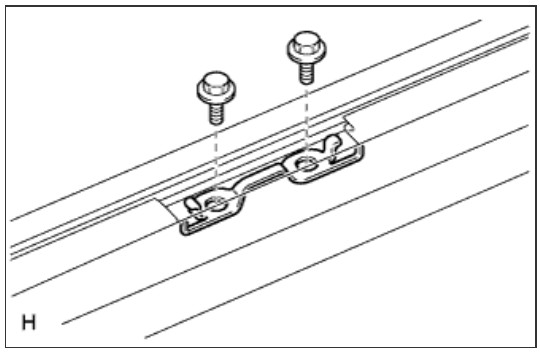
b. Remove the clip.



8. REMOVE ROOF RACK BRACKET

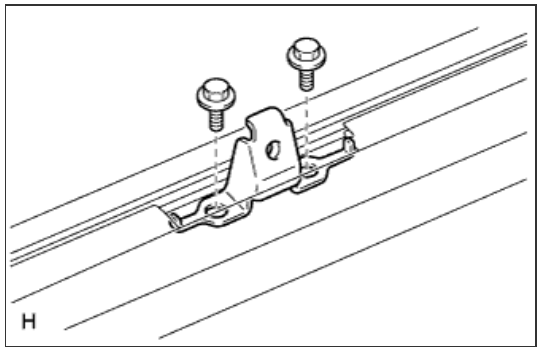
a. w/o Roof Carrier:
Remove the 8 bolts and 4 brackets.

b. w/ Roof Carrier:
Remove the 2 bolts and bracket.



9. REMOVE NO. 2 ROOF DRIP SIDE FINISH MOULDING RETAINER (w/ Roof Carrier)

a. Remove the 2 bolts and retainer.



for Preparation Click here

HINT:

- **Use the same procedures for the RH side and LH side.**
- **The procedures listed below are for the LH side.**
- **When installing the clip, heat the vehicle body and clip using a heat light.**

Standard Heating Temperature:

Item	Temperature
Vehicle Body	40 to 60°C (104 to 140°F)
Clip	20 to 30°C (68 to 86°F)

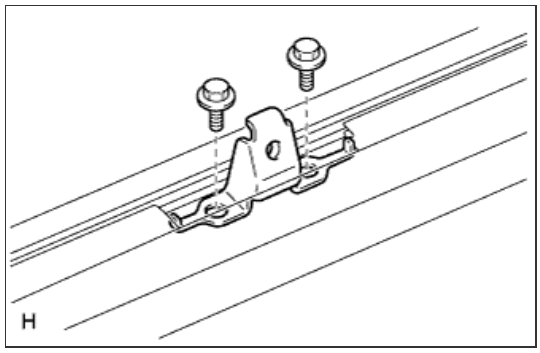
NOTICE:

Do not heat the vehicle body and clip excessively.

1. INSTALL NO. 2 ROOF DRIP SIDE FINISH MOULDING RETAINER (w/ Roof Carrier)

a. Install the retainer with the 2 bolts.

Tor ue:
10 N*m{ 102 kgf*cm , 7 ft.*lbf }



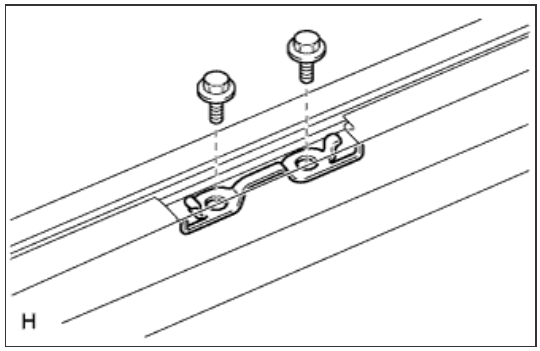
2. INSTALL ROOF RACK BRACKET

a. w/o Roof Carrier:
Install the 4 brackets with the 8 bolts.

Tor ue:
10 N*m{ 102 kgf*cm , 7 ft.*lbf }

b. w/ Roof Carrier:
Install the bracket with the 2 bolts.

Tor ue:
10 N*m{ 102 kgf*cm , 7 ft.*lbf }



3. INSTALL NO. 1 ROOF DRIP SIDE FINISH MOULDING CLIP

HINT:

Perform the following procedures when replacing the No. 1 roof drip side finish moulding clip.

NOTICE:

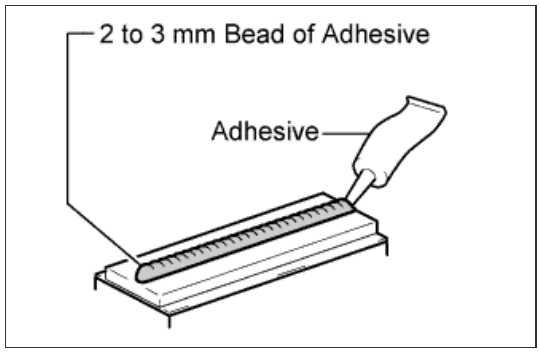
Remove the double-sided tape where the clips will be installed on the body and clean the body with a non-residue type solvent.

a. Apply a 2 to 3 mm (0.0788 to 0.118 in.) bead of adhesive (3M DP-105 or

equivalent) to a new No. 1 roof drip side finish moulding clip.

HINT:

Adhesive strength (tensile strength): 13.7 MPa (140 kgf/cm^2 1 1 psi) or more when the temperature is 23°C (73°F).

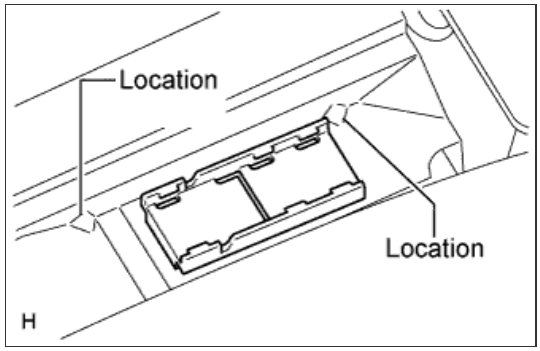


b. Apply primer to the body where the No. 1 roof drip side finish moulding clip will be installed.

NOTICE:

Do not let the primer dry.

c. hile usig the position shown in the illustration as a reference place theNo. 1 roof drip side finish moulding clip onto the roof panel. Then position and install the clip after lightly pressing against it so that the adhesive adheres to the primer.



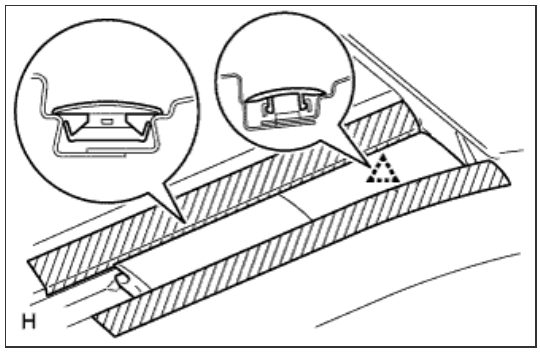
d. Install the rear roof drip side finish moulding when 40 minutes or more have elapsed after pressing and installing the No. 1 roof drip side finish moulding clip.

HINT:

- **Initial hardening time: 40 minutes**
- **Complete hardening time: 48 hours**

4. INSTALL REAR ROOF DRIP SIDE FINISH MOULDING LH

a. Attach the clip to install the moulding.

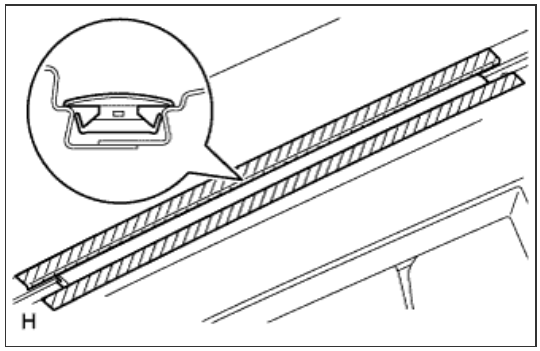


5. INSTALL CENTER ROOF DRIP SIDE FINISH MOULDING LH

HINT:

se the same procedure to install the mouldig on the other side.

a. Install the moulding as shown in the illustration.

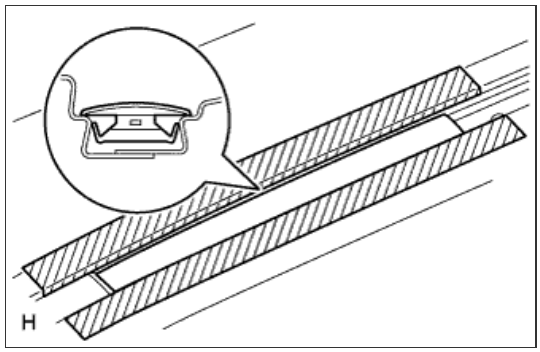


6. INSTALL ROOF DRIP SIDE FINISH MOULDING LH

HINT:

se the same procedure to install the mouldig on the other side.

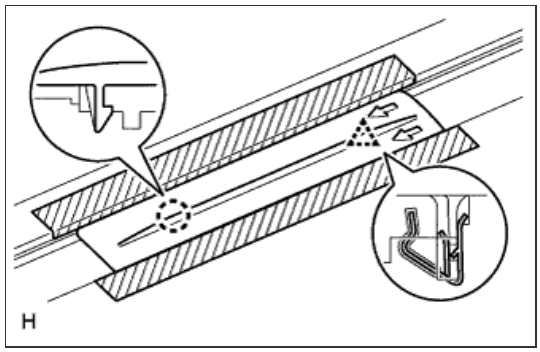
a. Install the moulding as shown in the illustration.



7. INSTALL ROOF DRIP SIDE FINISH MOULDING JOINT CO ER LH

a. w/o Roof Carrier:
Attach the claws and clips to install the 4 covers.

b. w/ Roof Carrier:
Attach the claw and clip to install the cover.



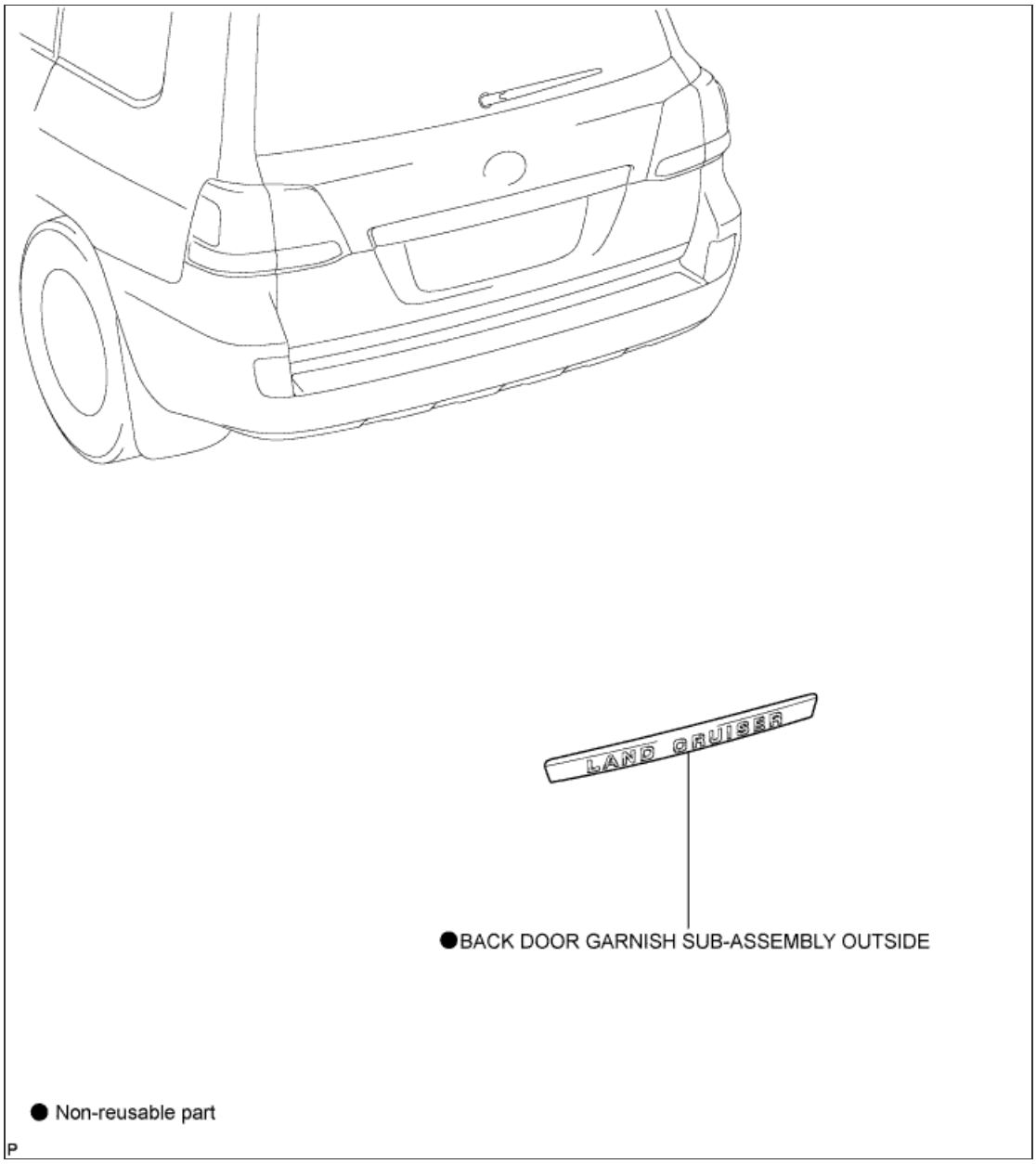
8. INSTALL ROOF RACK ASSEMBL (w/ Roof Rack)

a. Install the roof rack assembly (Click here).

9. INSTALL ROOF CARRIER ASSEMBL LH (w/ Roof Carrier)

a. Install the roof carrier assembly Click here).

for Preparation Click here



for Preparation Click here

HINT:

When removing the back door garnish, heat the back door garnish and vehicle body using a heat light.

Standard Heating Temperature:

Item	Temperature
Back Door Garnish	20 to 30°C (68 to 86°F)
Vehicle Body	40 to 60°C (104 to 140°F)

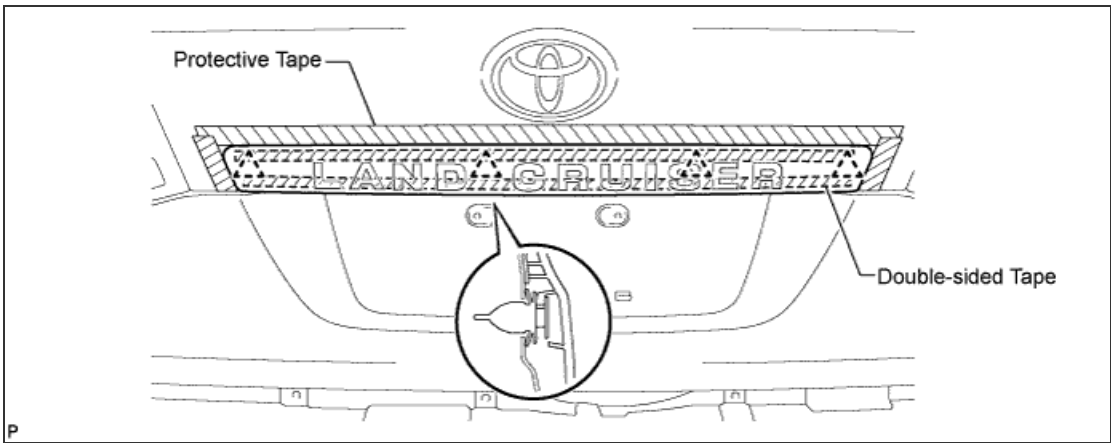
NOTICE:

Do not heat the back door garnish and vehicle body excessively.

1. REMOVE BACK DOOR GARNISH SUB ASSEMBL OUTSIDE

a. Put protective tape around the back door garnish.

b. Detach the 4 clips and remove the double-sided tape to remove the back door garnish.



for Preparation Click here

HINT:

When installing the back door garnish, heat the vehicle body and back door garnish using a heat light.

Standard Heating Temperature:

Item	Temperature
Back Door Garnish	20 to 30°C (68 to 86°F)
Vehicle Body	40 to 60°C (104 to 140°F)

NOTIC :

Do not heat the back door garnish and vehicle body excessively.

1. INSTALL BACK DOOR GARNISH SUB-ASS BLY OUTSID

a. Clean the vehicle body surface.

i. Using a heat light, heat the vehicle body surface.

ii. Remove the double-sided tape from the vehicle body surface.

iii. Wipe off any tape adhesive residue with cleaner.

. Install a new back door garnish.

i. Using a heat light, heat a new back door garnish and the vehicle body surface.

ii. Remove the peeling paper from the face of the back door garnish.

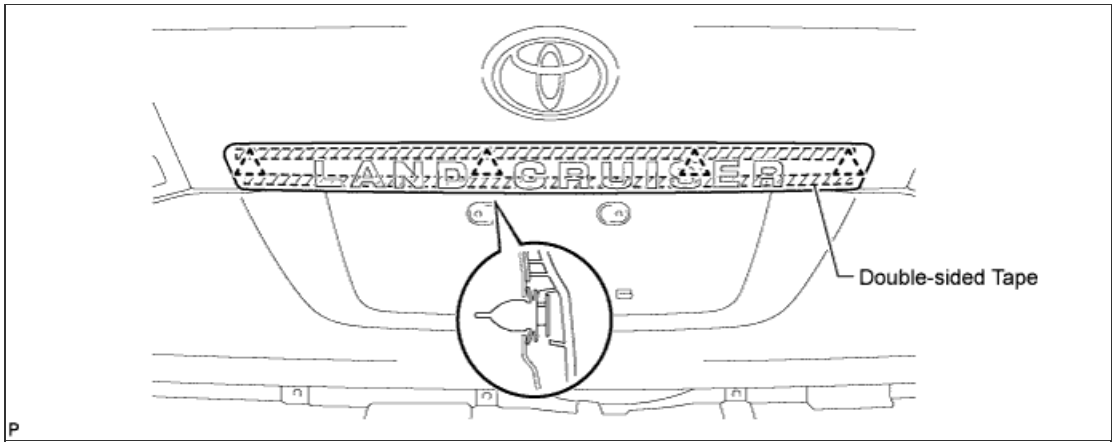
HINT:

After removing the peeling paper, keep the exposed adhesive free from foreign matter.

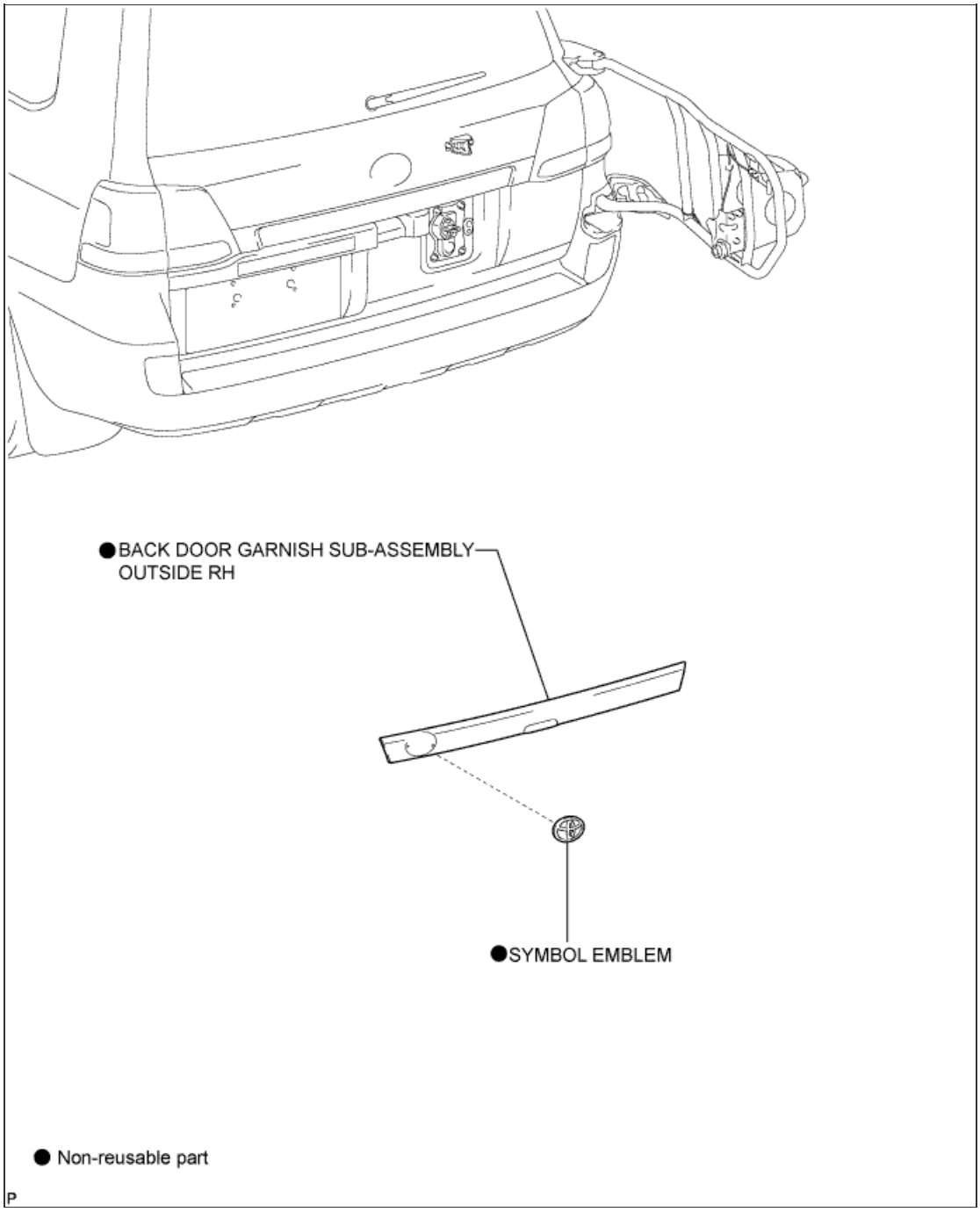
iii. Attach the 4 clips and double-sided tape to install the back door garnish.

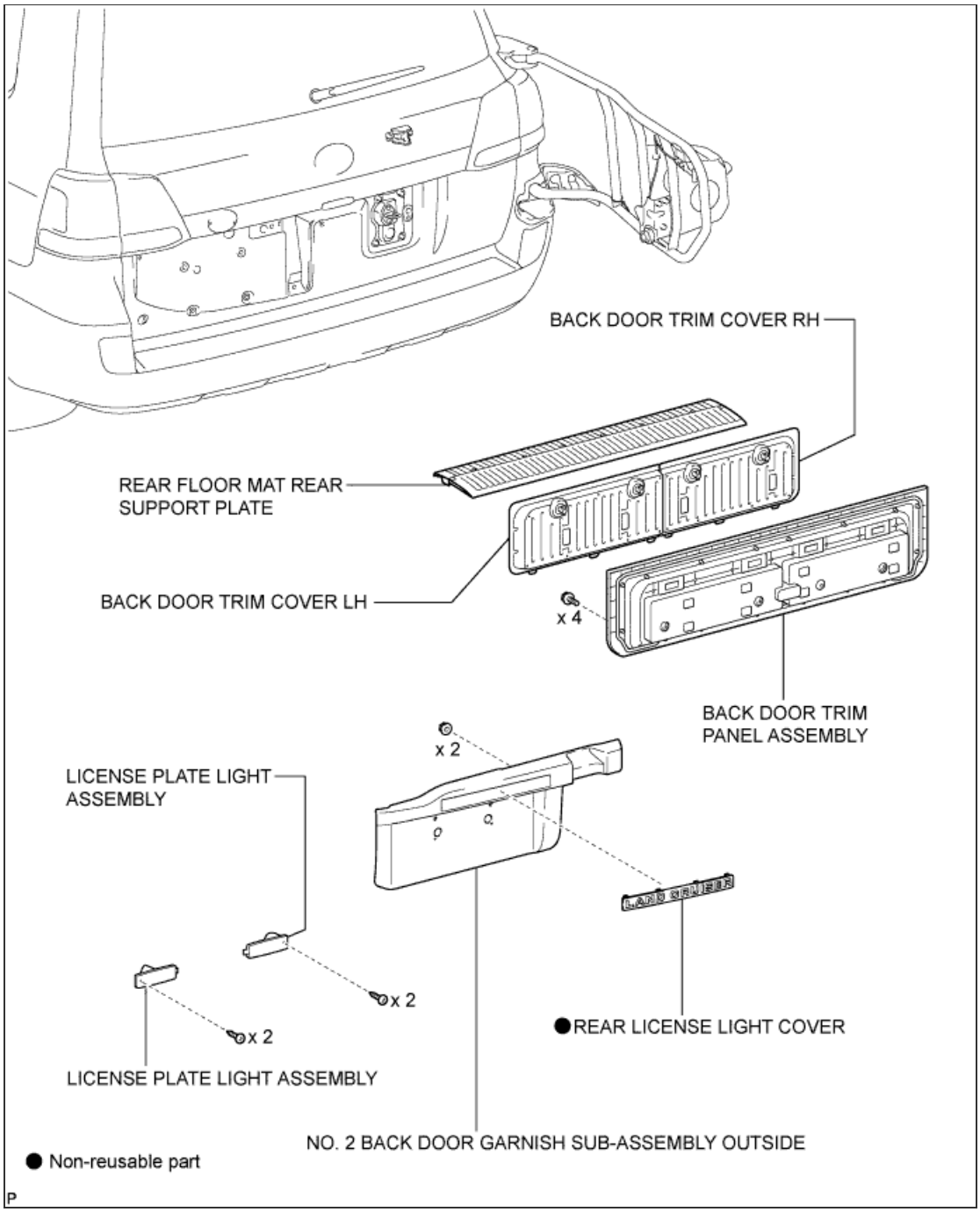
HINT:

Press the back door garnish firmly to install it.



for Preparation Click here




BACK DOOR TRIM COVER RH
REAR FLOOR MAT REAR SUPPORT PLATE
BACK DOOR TRIM COVER LH
x 4
BACK DOOR TRIM PANEL ASSEMBLY
x 2
LICENSE PLATE LIGHT ASSEMBLY
x 2
x 2
LICENSE PLATE LIGHT ASSEMBLY
REAR LICENSE LIGHT COVER
NO. 2 BACK DOOR GARNISH SUB-ASSEMBLY OUTSIDE
● Non-reusable part
P

for Preparation Click here

HINT:

When removing the back door garnish, heat the back door garnish and vehicle body using a heat light.

Standard Heating Temperature:

Item	Temperature
Back Door Garnish	20 to 30°C (68 to 86°F)
Vehicle Body	40 to 60°C (104 to 140°F)

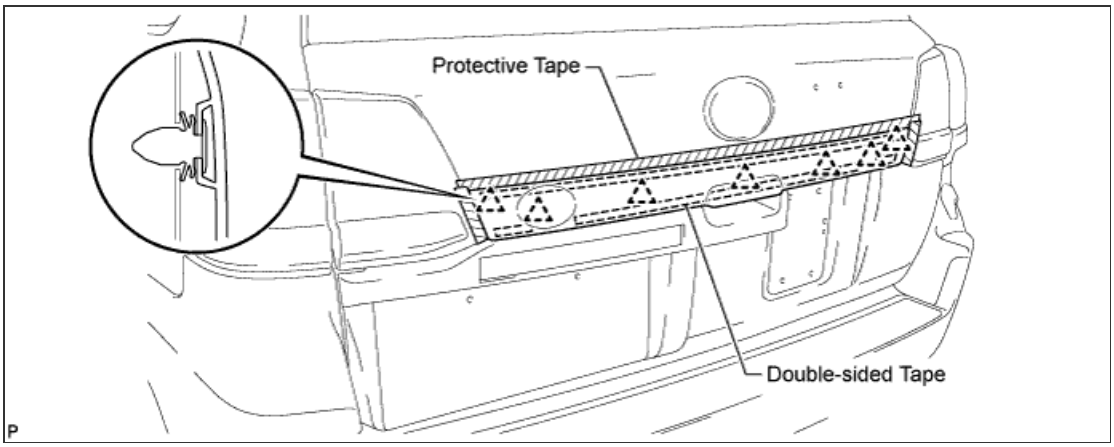
NOTICE:

Do not heat the back door garnish and vehicle body excessively.

1. REMOVE BACK DOOR GARNISH SUB-ASSEMBLY OUTSIDE RH

a. Put protective tape around the back door garnish.

b. Detach the 7 clips and remove the double-sided tape to remove the back door garnish.



2. REMOVE SYMBOL EMBLEM

a. Put protective tape around the emblem.

b. Insert a piano ire bet een the vehicle body and emblem.

HINT:

Be care ul o the boss position.

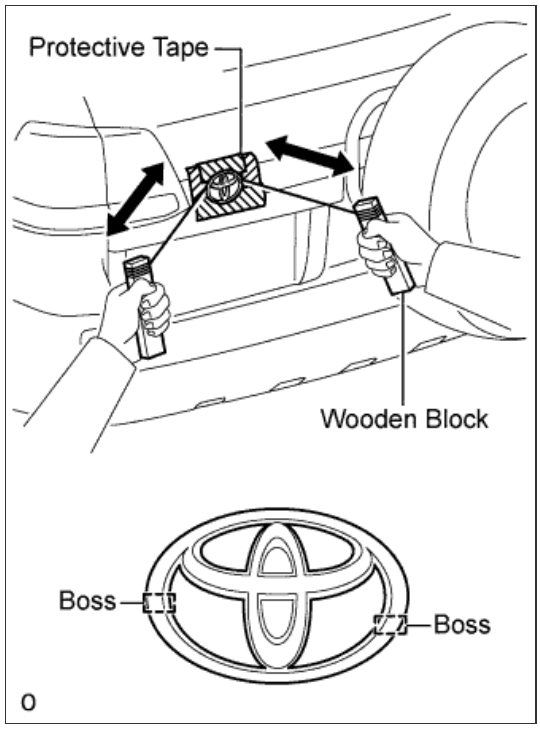
c. Tie ob ects that can serve as handles (or example, ooden blocks) to both ire ends.

d. Pull the piano ire and scrape o the double sided tape that holds the emblem to the vehicle body.

NOTICE:

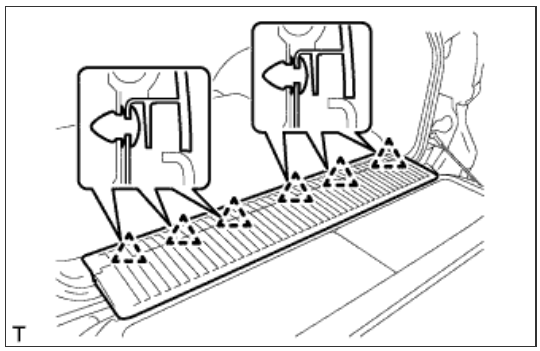
Be care ul not to damage the vehicle body.

e. emove the emblem.



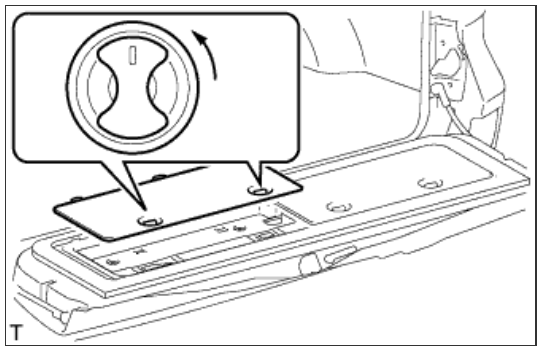
3. REMOVE REAR FLOOR MAT REAR SUPPORT PLATE

a. Detach the 6 clips and remove the support plate.



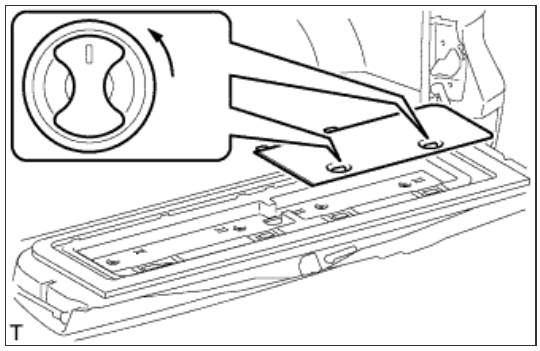
4. REMOVE BACK DOOR TRIM COVER LH

a. Remove the back door trim cover LH as sho n in the illustration.



5. REMOVE BACK DOOR TRIM COVER RH

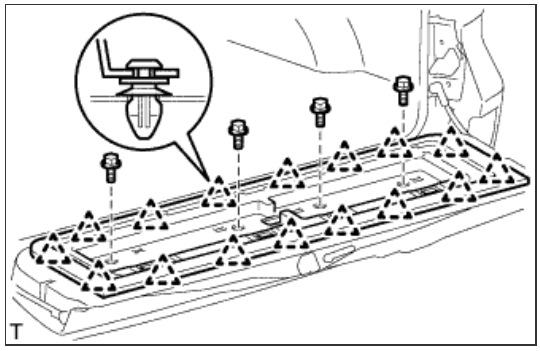
a. emove the back door trim cover as sho n in the illustration.



6. REMOVE BACK DOOR TRIM PANEL ASSEMBLY

a. Remove the 4 bolts.

b. Detach the 16 clips and remove the back door trim panel.

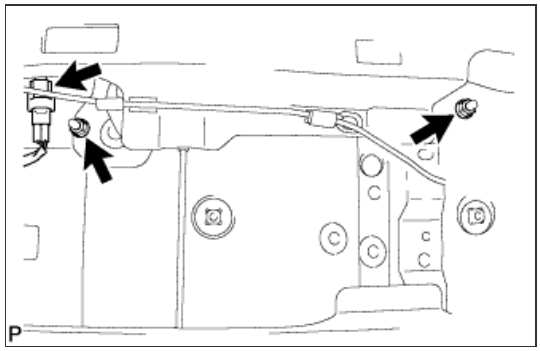


7. REMOVE NO. 2 BACK DOOR GARNISH SUB-ASSEMBLY OUTSIDE

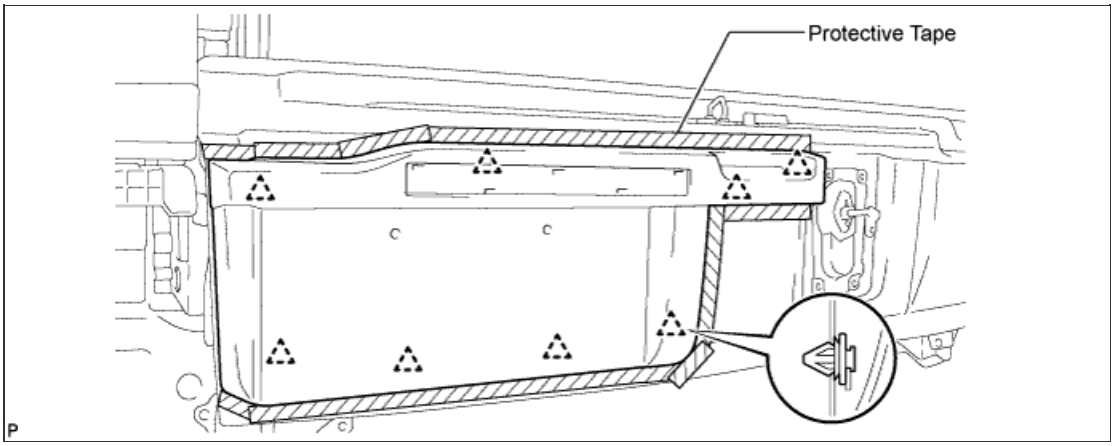
a. Remove the 2 nuts and disconnect the connector.

b. Put protective tape around the o. 2 back door garnish.

c. Detach the 8 clips.

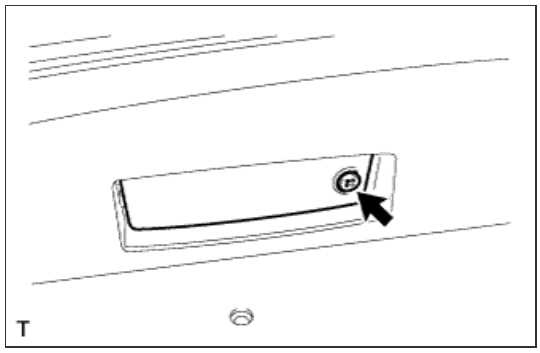


d. Pull out the ire harness o the license plate light rom the gate, and remove the o. 2 back door garnish.



8. REMOVE LICENSE PLATE LIGHT ASSEMBLY

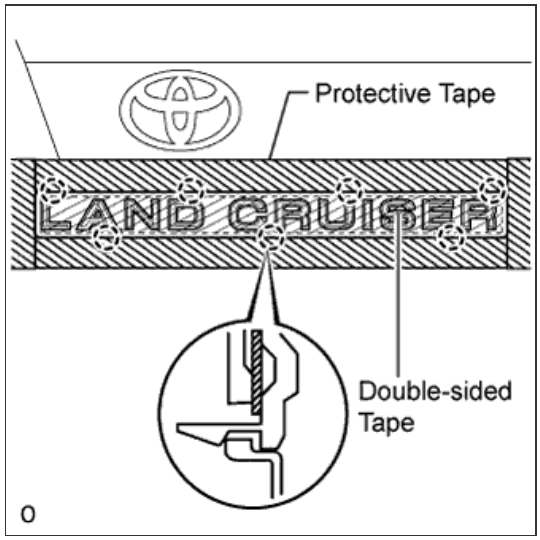
a. Remove the 2 screws and 2 lights.



9. REMOVE REAR LICENSE LIGHT COVER

a. Put protective tape around the rear license light cover.

b. Detach the 7 claws and remove the double-sided tape to remove the rear license light cover.



for Preparation Click here

HINT:

When removing the back door garnish, heat the back door garnish and vehicle body using a heat light.

Standard Heating Temperature:

Item	Temperature
Back Door Garnish	20 to 30°C (68 to 86°F)
Vehicle Body	40 to 60°C (104 to 140°F)

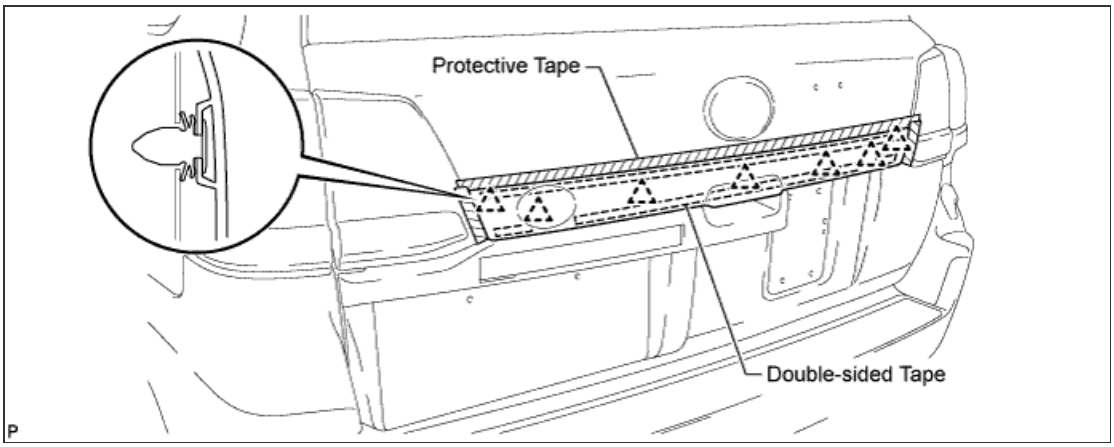
NOTICE:

Do not heat the back door garnish and vehicle body excessively.

1. REMOVE BACK DOOR GARNISH SUB-ASSEMBLY OUTSIDE RH

a. Put protective tape around the back door garnish.

b. Detach the 7 clips and remove the double-sided tape to remove the back door garnish.



2. REMOVE SYMBOL EMBLEM

a. Put protective tape around the emblem.

b. Insert a piano ire bet een the vehicle body and emblem.

HINT:

Be care ul o the boss position.

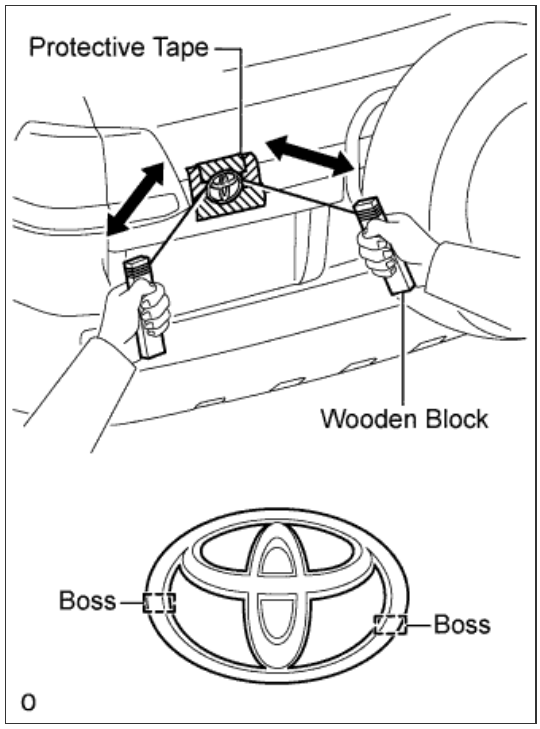
c. Tie ob ects that can serve as handles (or example, ooden blocks) to both ire ends.

d. Pull the piano ire and scrape o the double sided tape that holds the emblem to the vehicle body.

NOTICE:

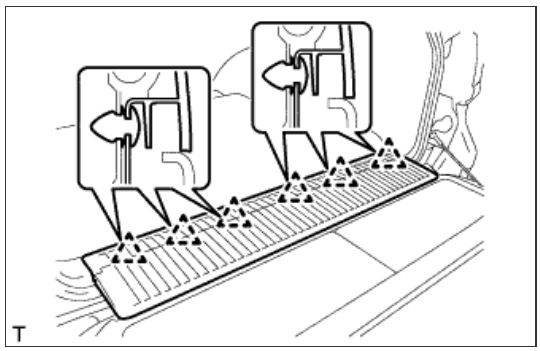
Be care ul not to damage the vehicle body.

e. emove the emblem.



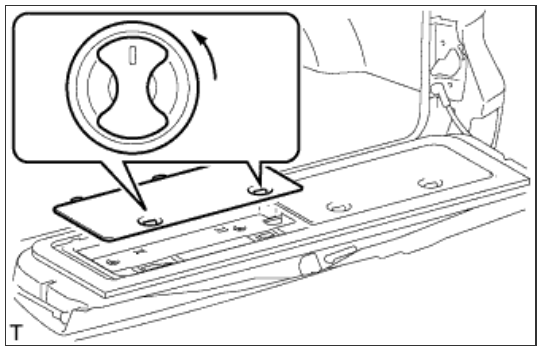
3. REMOVE REAR FLOOR MAT REAR SUPPORT PLATE

a. Detach the 6 clips and remove the support plate.



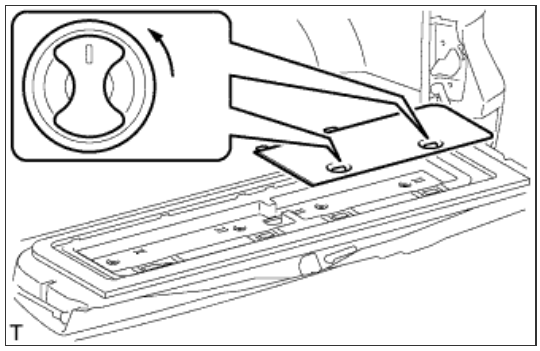
4. REMOVE BACK DOOR TRIM COVER LH

a. Remove the back door trim cover LH as sho n in the illustration.



5. REMOVE BACK DOOR TRIM COVER RH

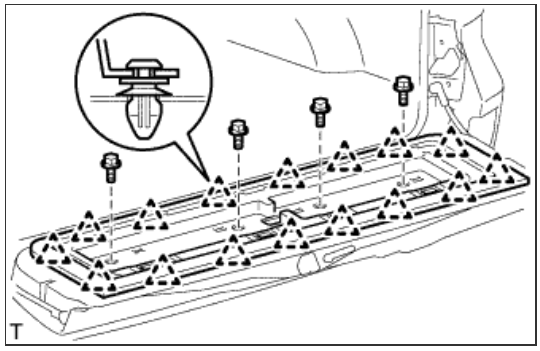
a. emove the back door trim cover as sho n in the illustration.



6. REMOVE BACK DOOR TRIM PANEL ASSEMBLY

a. Remove the 4 bolts.

b. Detach the 16 clips and remove the back door trim panel.

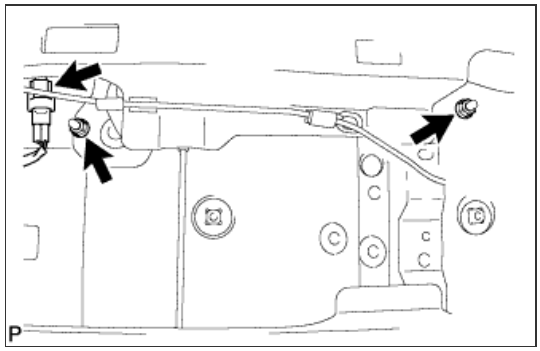


7. REMOVE NO. 2 BACK DOOR GARNISH SUB-ASSEMBLY OUTSIDE

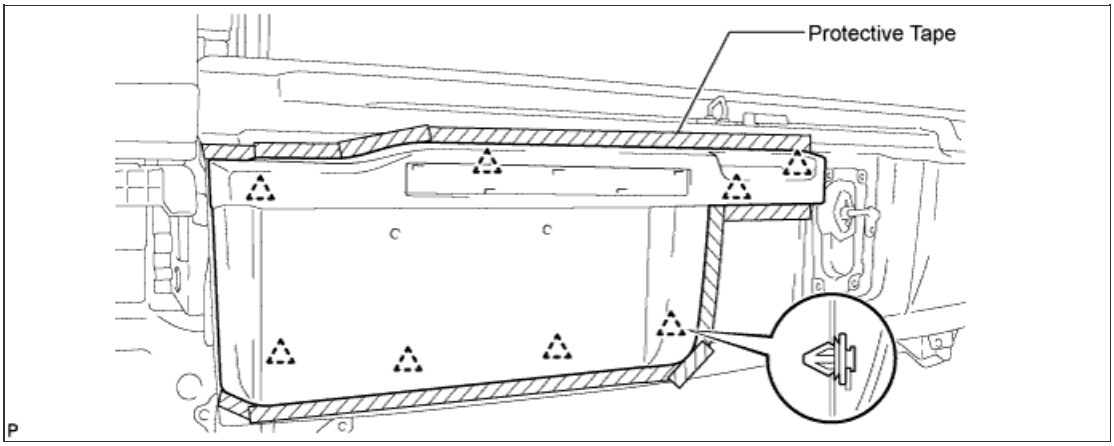
a. Remove the 2 nuts and disconnect the connector.

b. Put protective tape around the o. 2 back door garnish.

c. Detach the 8 clips.

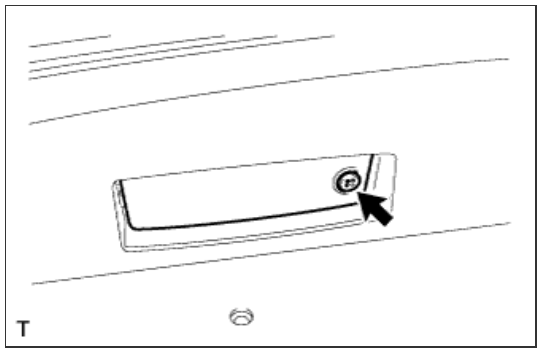


d. Pull out the ire harness o the license plate light rom the gate, and remove the o. 2 back door garnish.



8. REMOVE LICENSE PLATE LIGHT ASSEMBLY

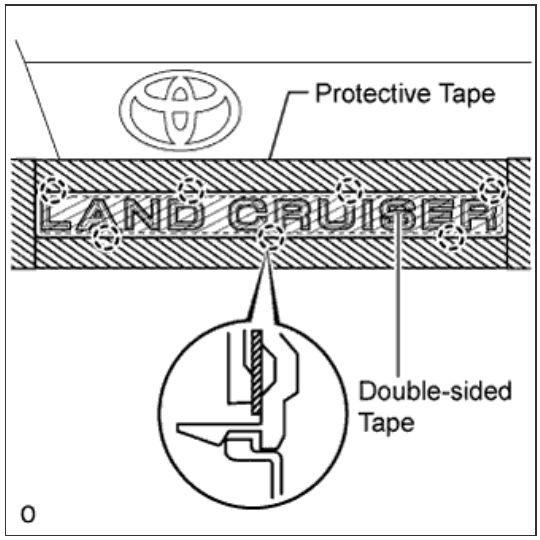
a. Remove the 2 screws and 2 lights.



9. REMOVE REAR LICENSE LIGHT COVER

a. Put protective tape around the rear license light cover.

b. Detach the 7 claws and remove the double-sided tape to remove the rear license light cover.



for Preparation Click here

HINT:

A bolt without a torque specification is shown in the standard bolt chart (Click here).

HINT:

When installing the back door garnish, heat the vehicle body and back door garnish using a heat light.

Standard Heating Temperature:

Item	Temperature
Back Door Garnish	20 to 30°C (68 to 86°F)
Vehicle Body	40 to 60°C (104 to 140°F)

NOTICE:

Do not heat the back door garnish and vehicle body excessively.

1. INSTALL REAR LICENSE LIGHT COVER

a. Clean the vehicle body surface.

i. Using a heat light, heat the vehicle body surface.

ii. Remove the double-sided tape from the vehicle body.

iii. Wipe off any tape adhesive residue with cleaner.

b. Install a new rear license light cover.

i. Using a heat light, heat the vehicle body and a new rear license light cover.

ii. Remove the peeling paper from the face of the emblem.

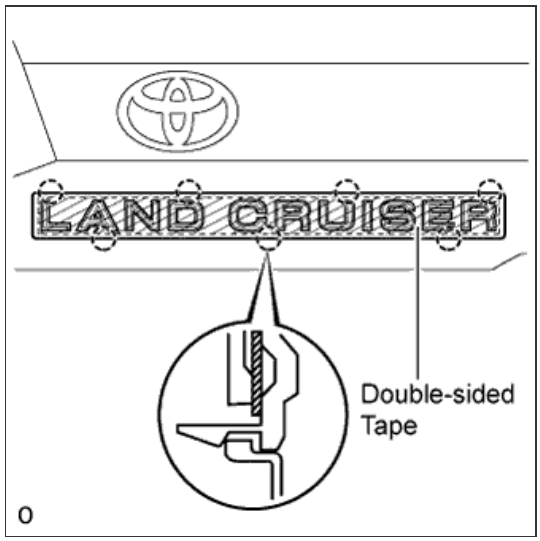
HINT:

After removing the peeling paper, keep the exposed adhesive free from foreign matter.

iii. Attach the 7 claws to install the rear license light cover.

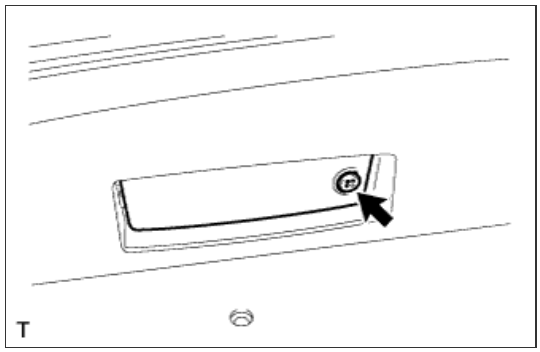
HINT:

Press the rear license light cover firmly to install it.



2. INSTALL LICENSE PLATE LIGHT ASSEMBLY

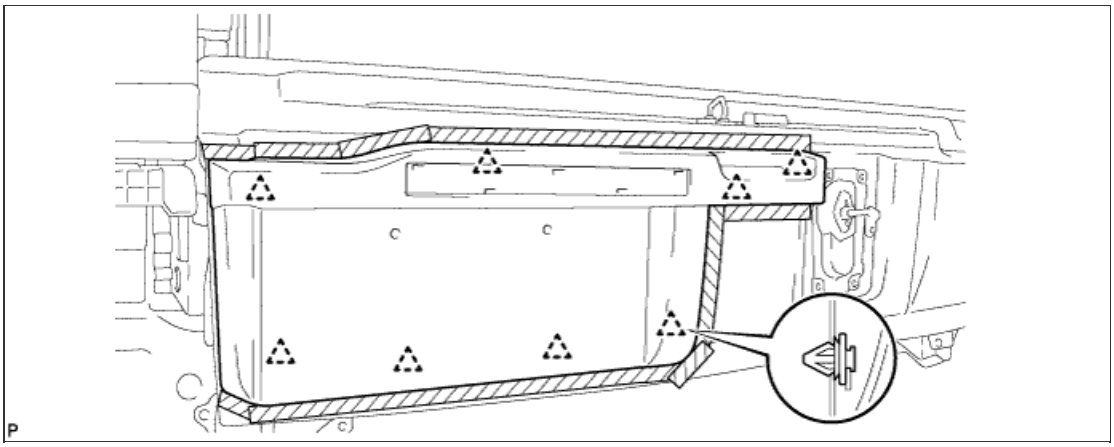
a. Install the 2 license plate lights with the 2 screws.



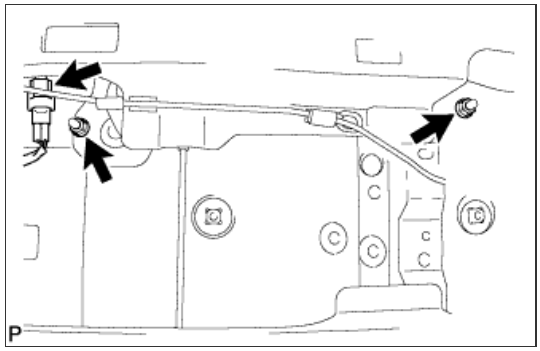
3. INSTALL NO. 2 BACK DOOR GARNISH SUB-ASSEMBLY OUTSIDE

a. Pass the wire harness of the license plate light through the tail gate, and install the wire harness.

b. Attach the 7 clips to install the No. 2 back door garnish.



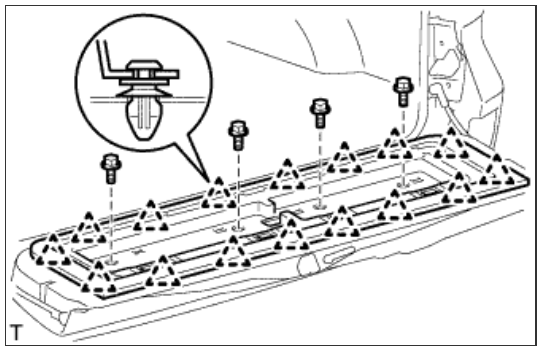
c. Install the 2 nuts and connect the connector.



4. INSTALL BACK DOOR TRIM PANEL ASSEMBLY

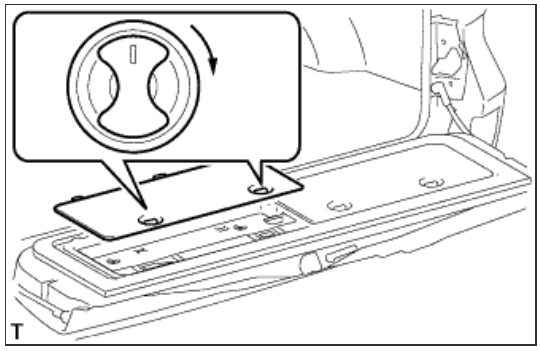
a. Attach the 16 clips to install the back door trim panel.

b. Install the 4 bolts.



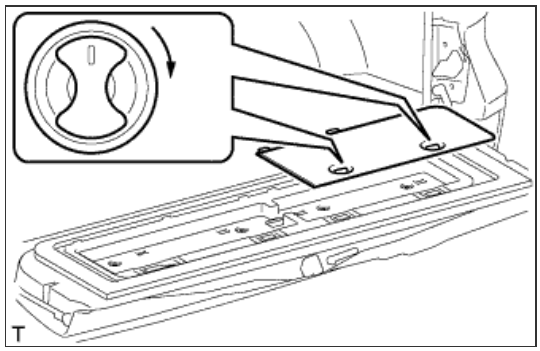
5. INSTALL BACK DOOR TRIM COVER LH

a. Install the back door trim cover LH as shown in the illustration.



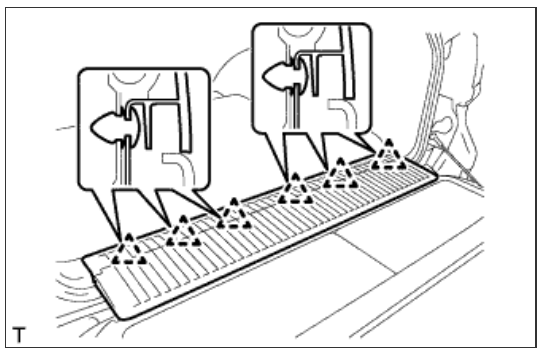
6. INSTALL BACK DOOR TRIM COVER RH

a. Install the back door trim cover RH as shown in the illustration.



7. INSTALL REAR FLOOR MAT REAR SUPPORT PLATE

a. Attach the 6 clips to install the support plate.



8. INSTALL SYMBOL EMBLEM

a. Clean the vehicle body surface.

i. Using a heat light, heat the vehicle body surface.

ii. Remove the double-sided tape from the vehicle body.

iii. Wipe off any tape adhesive residue with cleaner.

b. Install a new emblem.

i. Using a heat light, heat the vehicle body and a new emblem.

ii. Remove the peeling paper from the face of the emblem.

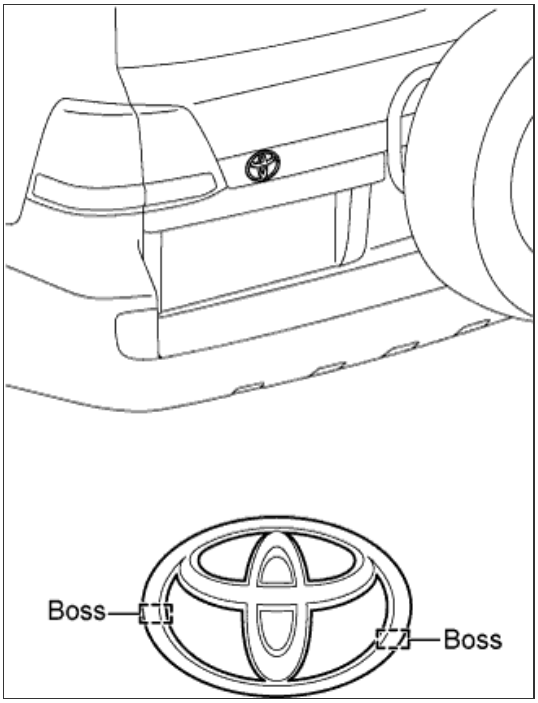
HINT:

After removing the peeling paper, keep the exposed adhesive free from foreign matter.

iii. Align the boss positions and install the emblem.

HINT:

Press the emblem firmly to install it.



9. INSTALL BACK DOOR GARNISH SUB-ASSEMBLY OUTSIDE RH

a. Clean the vehicle body surface.

i. Using a heat light, heat the vehicle body surface.

ii. Remove the double-sided tape from the vehicle body surface.

iii. Wipe off any tape adhesive residue with cleaner.

b. Install a new back door garnish.

i. Using a heat light, heat a back door garnish and the vehicle body surface.

ii. Remove the peeling paper from the face of the back door garnish.

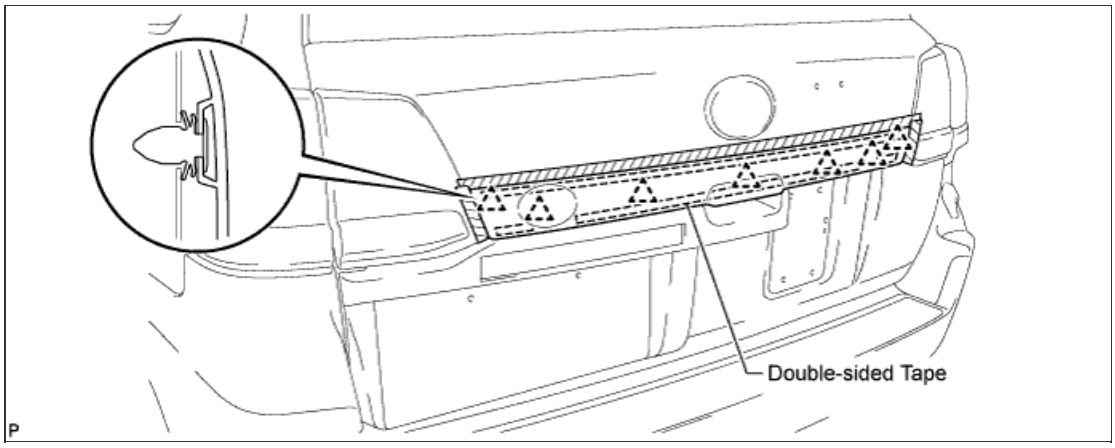
HINT:

After removing the peeling paper, keep the exposed adhesive free from foreign matter.

iii. Attach the 7 clips and double-sided tape to install the back door garnish.

HINT:

Press the back door garnish firmly to install them.


Double-sided Tape
P

for Preparation Click here

HINT:

- **A bolt without a torque specification is shown in the standard bolt chart (Click here).**
- **When installing the back door garnish, heat the vehicle body and back door garnish using a heat light.**

Standard Heating Temperature:

Item	Temperature
Back Door Garnish	20 to 30°C (68 to 86°F)
Vehicle Body	40 to 60°C (104 to 140°F)

NOTICE:

Do not heat the back door garnish and vehicle body excessively.

1. INSTALL REAR LICENSE LIGHT COVER

a. Clean the vehicle body surface.

i. Using a heat light, heat the vehicle body surface.

ii. Remove the double-sided tape from the vehicle body.

iii. Wipe off any tape adhesive residue with cleaner.

b. Install a new rear license light cover.

i. Using a heat light, heat the vehicle body and a new rear license light cover.

ii. Remove the peeling paper from the face of the emblem.

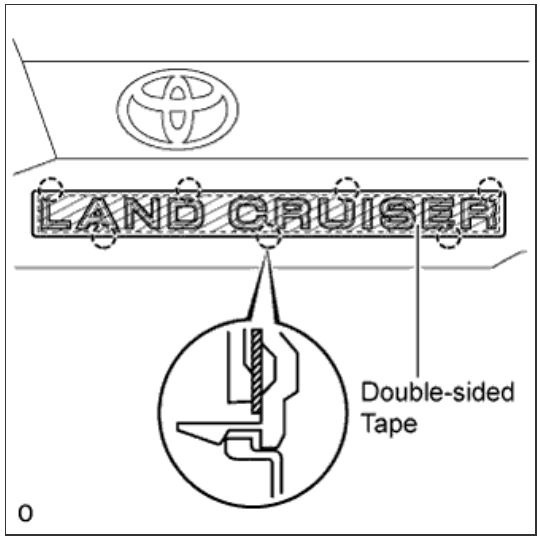
HINT:

After removing the peeling paper, keep the exposed adhesive free from foreign matter.

iii. Attach the 7 claws to install the rear license light cover.

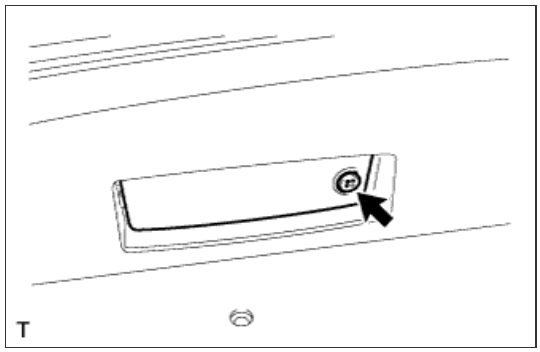
HINT:

Press the rear license light cover firmly to install it.



2. INSTALL LICENSE PLATE LIGHT ASSEMBL

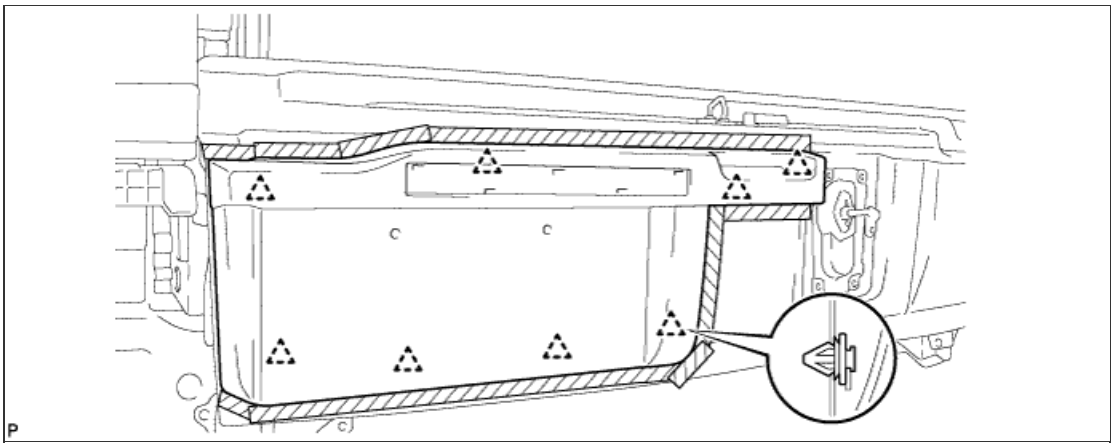
a. Install the 2 license plate lights with the 2 screws.



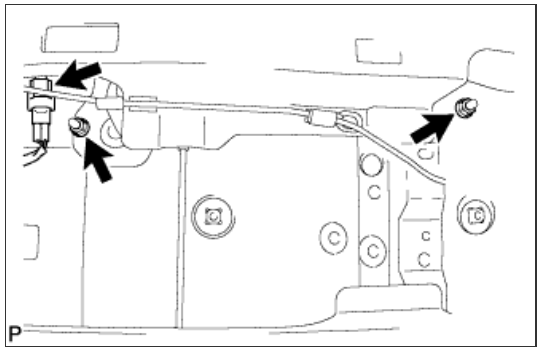
3. INSTALL NO. 2 BACK DOOR GARNISH S B-ASSEMBL O TSIDE

a. Pass the wire harness of the license plate light through the tail gate, and install the wire harness.

b. Attach the 7 clips to install the No. 2 back door garnish.



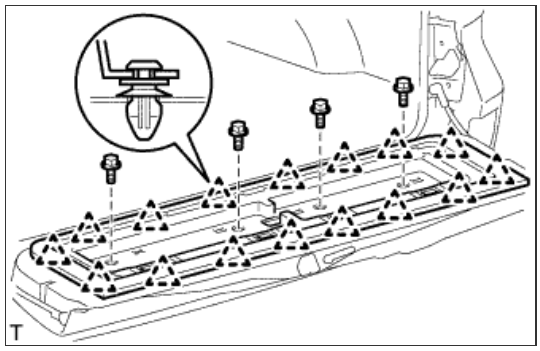
c. Install the 2 nuts and connect the connector.



4. INSTALL BACK DOOR TRIM PANEL ASSEMBL

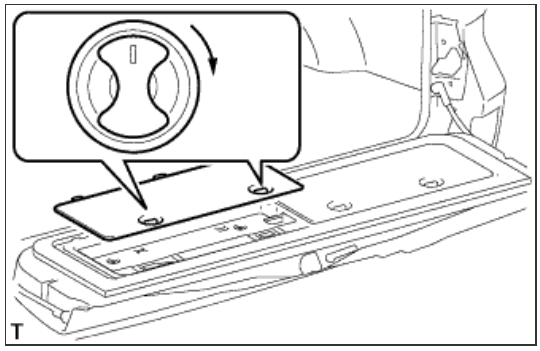
a. Attach the 16 clips to install the back door trim panel.

b. Install the 4 bolts.



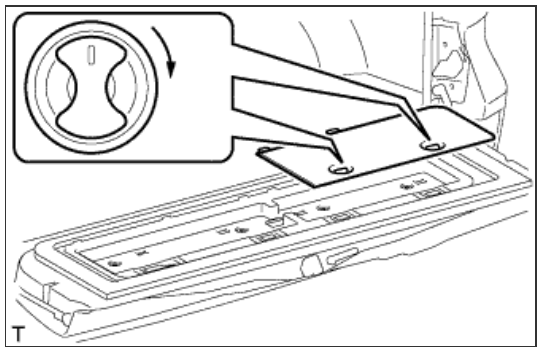
5. INSTALL BACK DOOR TRIM COVER LH

a. Install the back door trim cover LH as shown in the illustration.



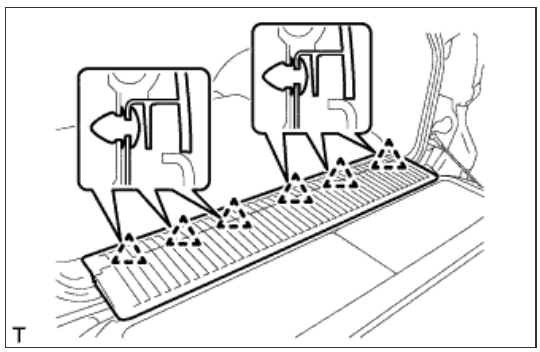
. INSTALL BACK DOOR TRIM COVER RH

a. Install the back door trim cover RH as shown in the illustration.



. INSTALL REAR FLOOR MAT REAR SUPPORT PLATE

a. Attach the 6 clips to install the support plate.



. INSTALL SYMBOL EMBLEM

a. Clean the vehicle body surface.

i. Using a heat light, heat the vehicle body surface.

ii. Remove the double-sided tape from the vehicle body.

iii. Wipe off any tape adhesive residue with cleaner.

b. Install a new emblem.

i. Using a heat light, heat the vehicle body and a new emblem.

ii. Remove the peeling paper from the face of the emblem.

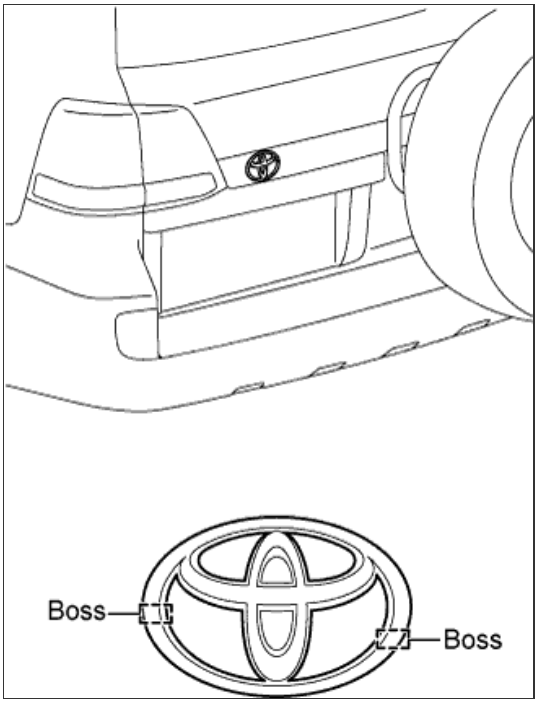
HINT:

After removing the peeling paper, keep the exposed adhesive free from foreign matter.

iii. Align the boss positions and install the emblem.

HINT:

Press the emblem firmly to install it.



. INSTALL BACK DOOR GARNISH SB-ASSEMBL O TSIDE RH

a. Clean the vehicle body surface.

i. Using a heat light, heat the vehicle body surface.

ii. Remove the double-sided tape from the vehicle body surface.

iii. Wipe off any tape adhesive residue with cleaner.

b. Install a new back door garnish.

i. Using a heat light, heat a back door garnish and the vehicle body surface.

ii. Remove the peeling paper from the face of the back door garnish.

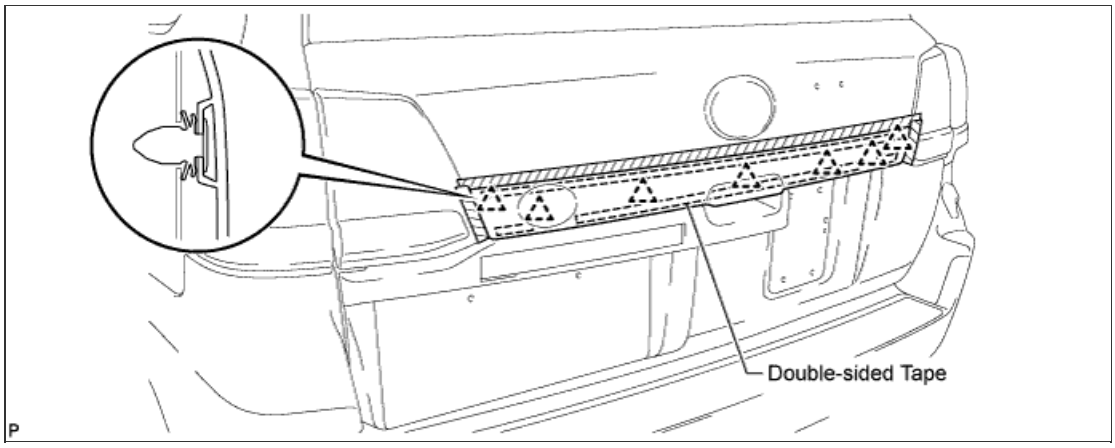
HINT:

After removing the peeling paper, keep the exposed adhesive free from foreign matter.

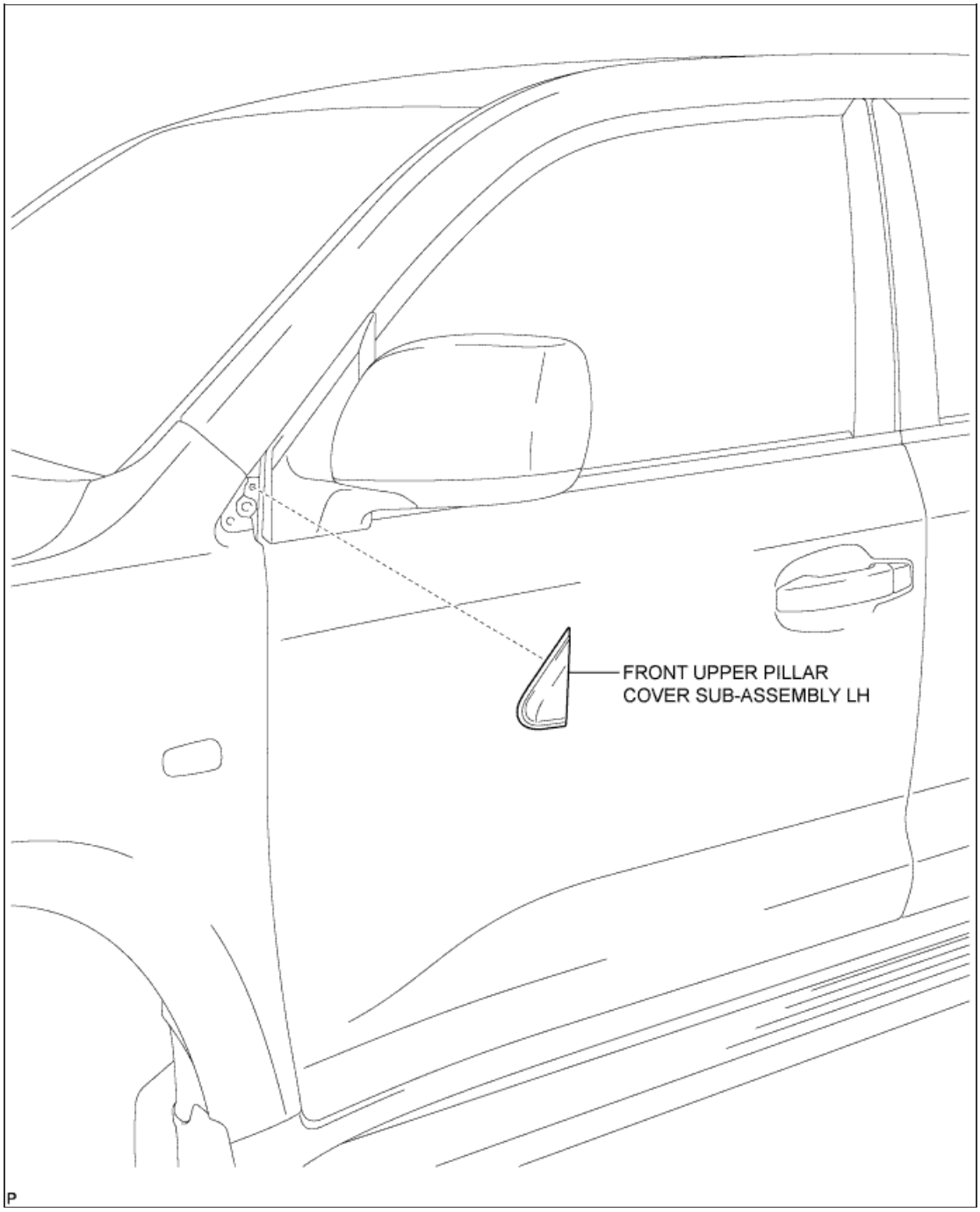
iii. Attach the 7 clips and double-sided tape to install the back door garnish.

HINT:

Press the back door garnish firmly to install them.


Double-sided Tape
P

for Preparation Click here



for Preparation Click here

HINT:

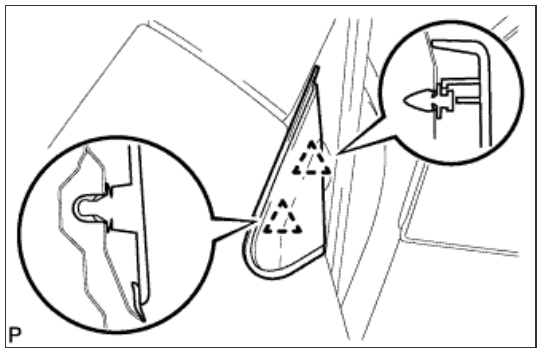
- **Use the same procedures for the RH side and LH side.**
- **The procedures listed below are for the LH side.**

1. REMOVE FRONT UPPER PILLAR COVER UB-A MBLY LH

a. Detach the 2 clips and remove the pillar cover.

HINT:

Detach the clips from the backside of the pillar cover.



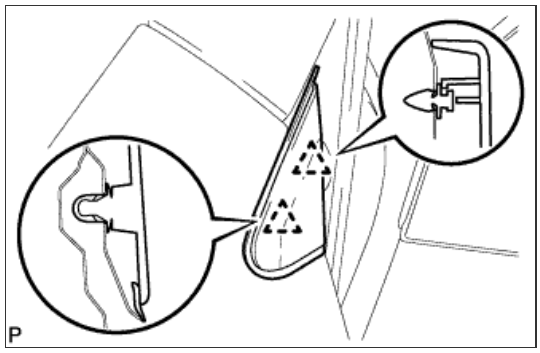
for Preparation Click here

HINT:

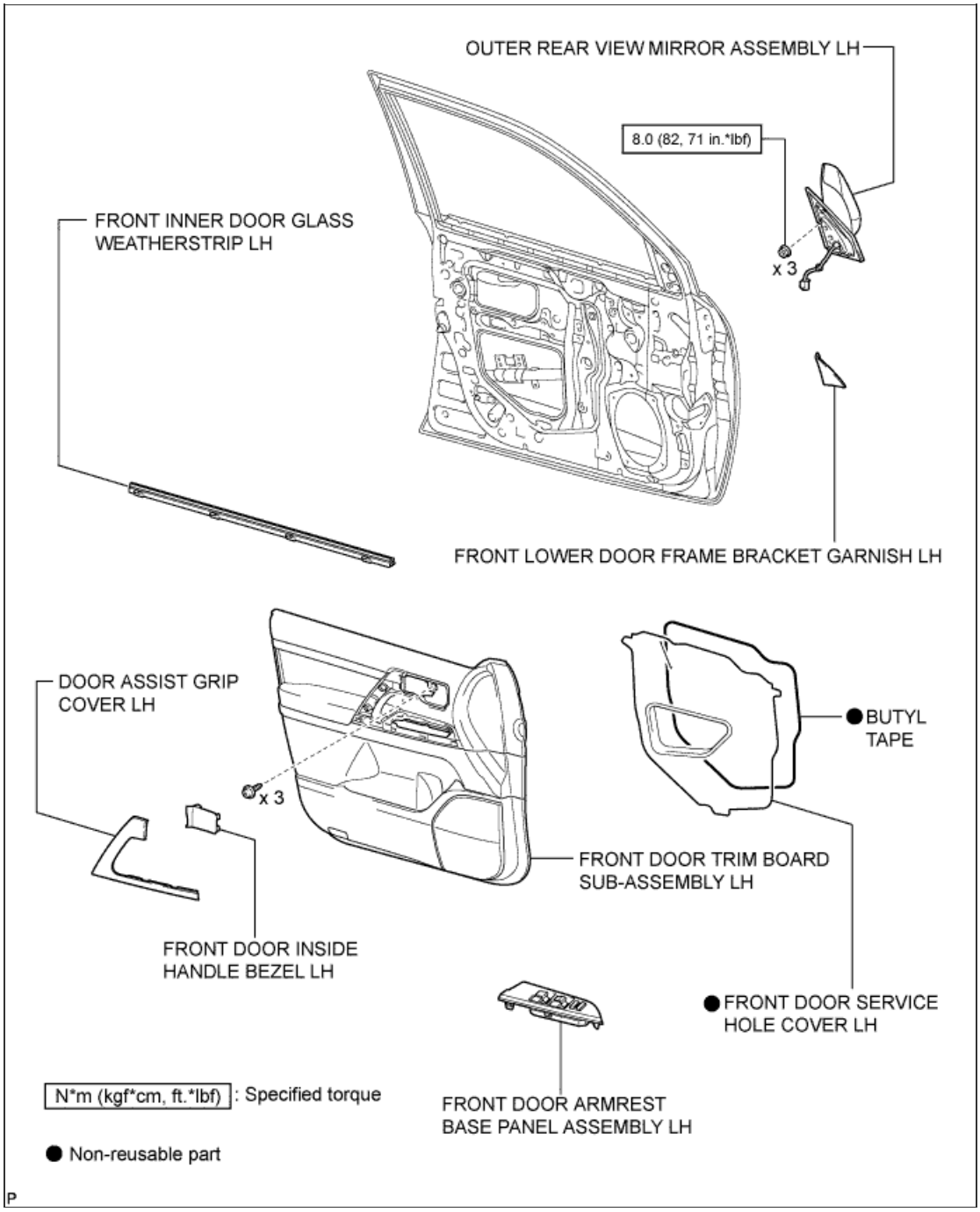
- **Use the same procedures for the RH side and LH side.**
- **The procedures listed below are for the LH side.**

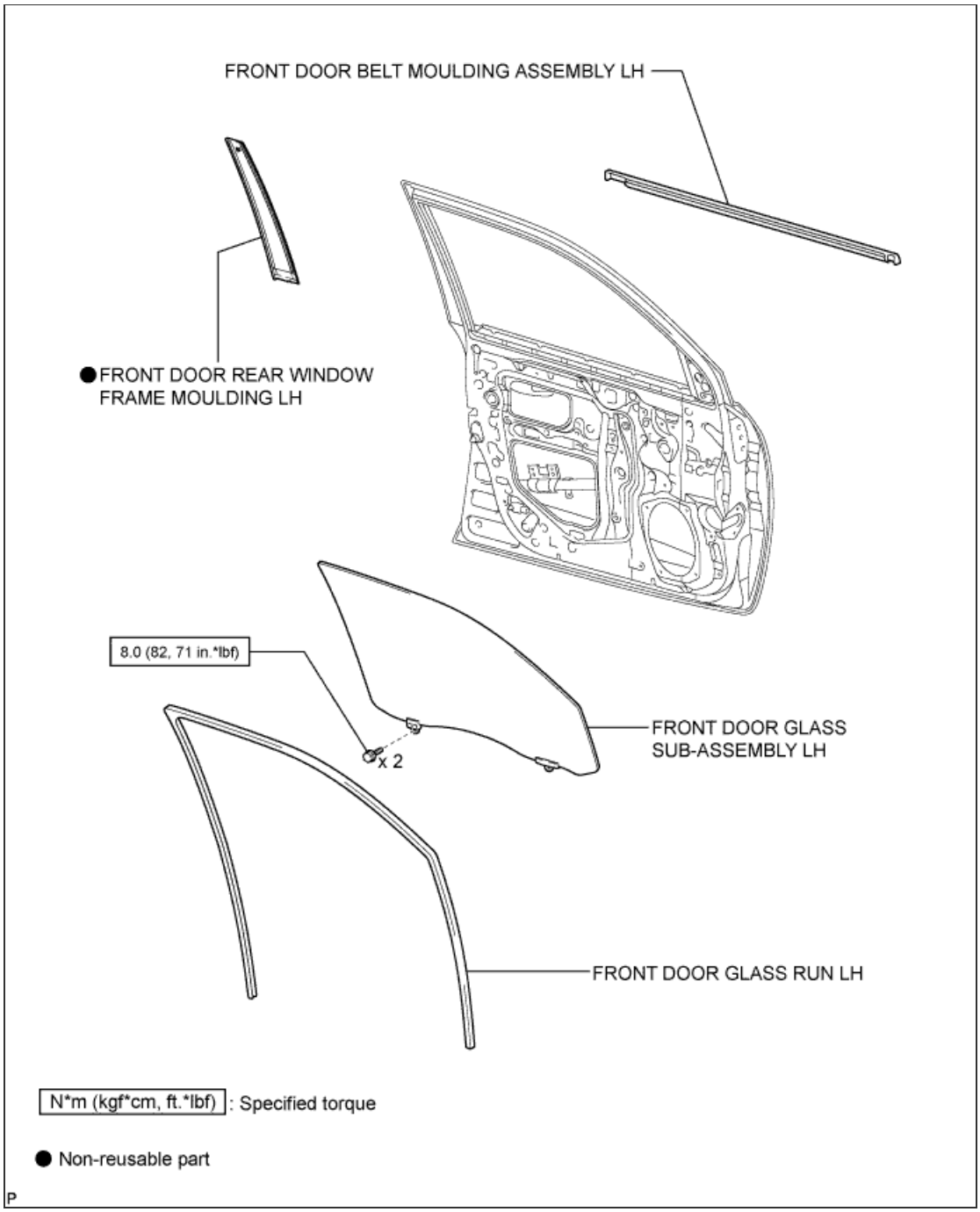
1. INSTALL FRONT UPPER PILLAR COVER SUB-ASSEMBLY LH

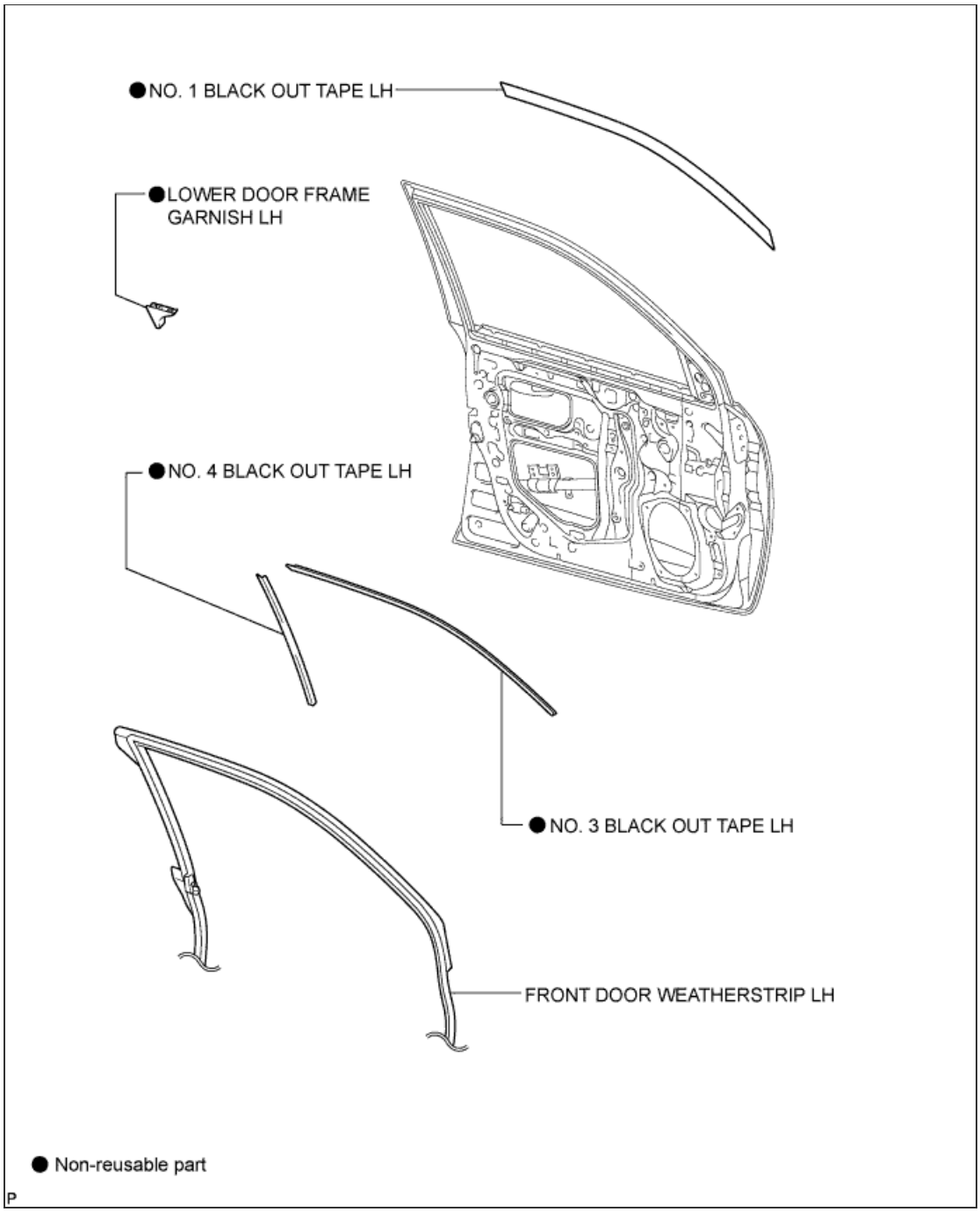
a. Attach the 2 clips to install the pillar cover.



for Preparation Click here




FRONT DOOR BELT MOULDING ASSEMBLY LH
●FRONT DOOR REAR WINDOW FRAME MOULDING LH
8.0 (82, 71 in.*lbf)
x 2
FRONT DOOR GLASS SUB-ASSEMBLY LH
FRONT DOOR GLASS RUN LH
N*m (kgf*cm, ft.*lbf) : Specified torque
● Non-reusable part
P


● NO. 1 BLACK OUT TAPE LH
● LOWER DOOR FRAME GARNISH LH
● NO. 4 BLACK OUT TAPE LH
● NO. 3 BLACK OUT TAPE LH
FRONT DOOR WEATHERSTRIP LH
● Non-reusable part
P

for Preparation Click here

HINT:

- **Use the same procedures for the RH side and LH side.**
- **The procedures listed below are for the LH side.**
- **When removing the black out tape and window frame moulding, heat the vehicle body, black out tape and window frame moulding using a heat light.**

Standard Heating Temperature:

Item	Temperature
Vehicle Body	40 to 60°C (104 to 140°F)
Black Out Tape	20 to 30°C (68 to 86°F)
Window Frame Moulding	20 to 30°C (68 to 86°F)

NOTICE:

Do not heat the vehicle body, black out tape and window frame moulding excessively.

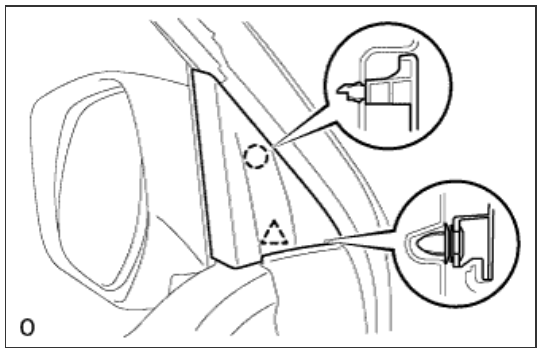
1. DISCONNECT CABLE FROM NEGATIVE BATTERY TERMINAL

NOTICE:

When disconnecting the cable, some systems need to be initialized after the cable is reconnected (Click here).

2. REMOVE FRONT LOWER DOOR FRAME BRACKET GARNISH LH

a. Detach the clip and claw, remove the front lower door frame bracket garnish.

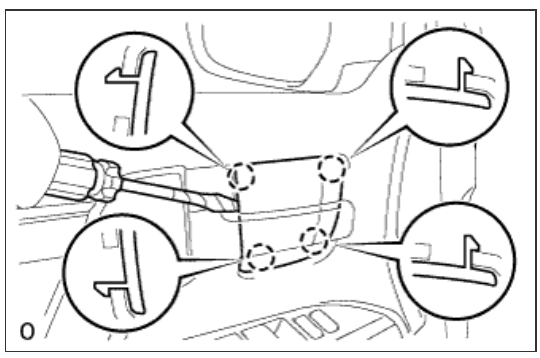


3. REMOVE FRONT DOOR INSIDE HANDLE BEZEL LH

a. Using a screwdriver, detach the 4 claws and remove the inside handle bezel.

HINT:

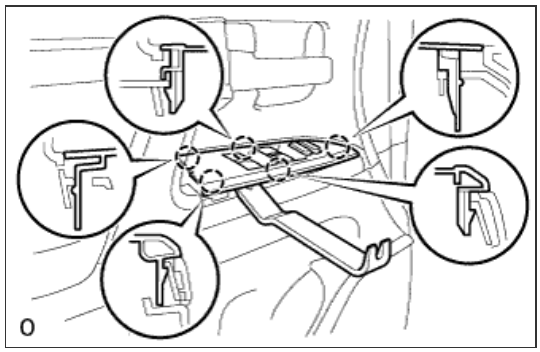
Tape the screwdriver tip before use.



4. REMOVE FRONT DOOR ARMREST BASE PANEL ASSEMBLY LH

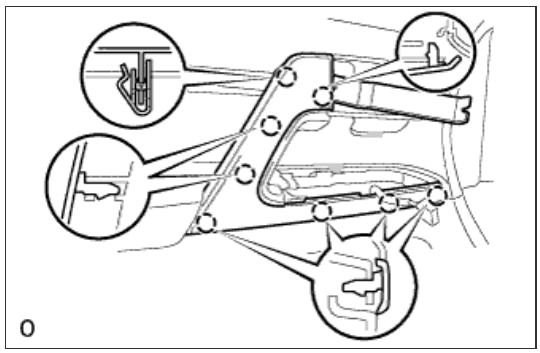
a. Using a moulding remover, detach the 5 claws.

b. Disconnect the connector and remove the front door armrest base panel and multiplex network master switch.



5. REMOVE DOOR ASSIST GRIP COVER LH

a. Using a moulding remover, detach the 8 claws and remove the door assist grip cover.

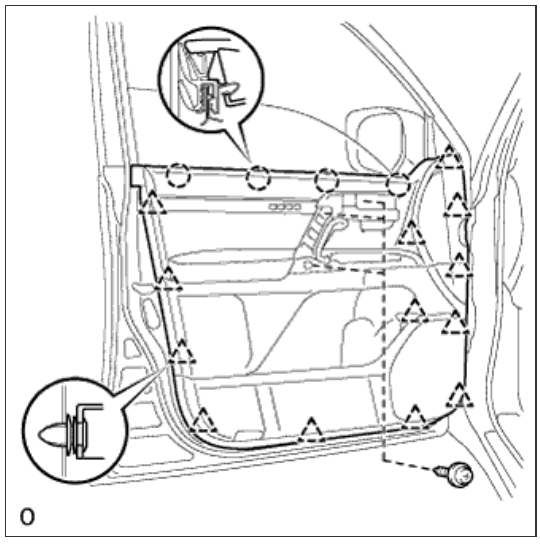


6. REMOVE FRONT DOOR TRIM BOARD SUB-ASSEMBLY LH

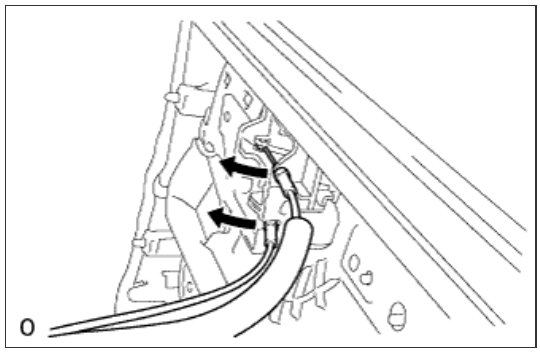
a. Remove the 3 screws.

b. Remove the 13 clips, 4 claws and trim board.

c. Disconnect the connector.



d. Disconnect the 2 cables from the inside handle.



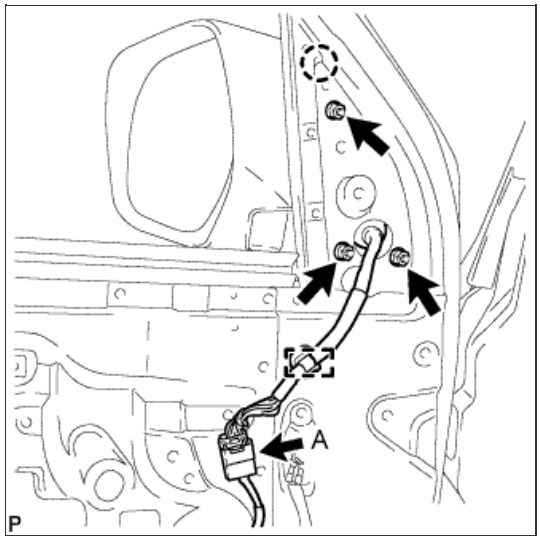
7. REMOVE OUTER REAR VIEW MIRROR ASSEMBLY LH

a. Disconnect the connector labeled A.

b. Detach the clamp.

c. Remove the 3 nuts and claw.

d. Remove the outer rear view mirror.



8. REMOVE FRONT DOOR SERVICE HOLE COVER LH

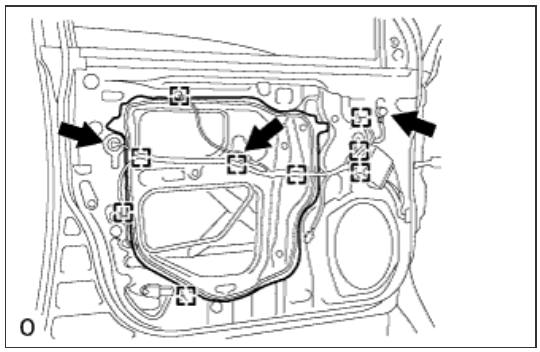
a. Using a clip remover, detach the 9 clamps.

b. Remove the bolt and disconnect the 2 connectors.

c. Remove the service hole cover.

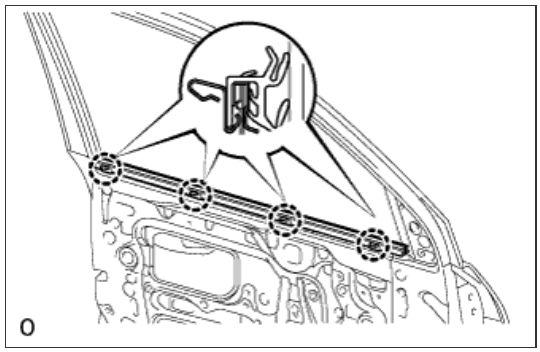
HINT:

Remove the remaining tape on the door.



9. REMOVE FRONT INNER DOOR GLASS WEATHERSTRIP LH

a. Detach the 4 claws by pulling the weatherstrip upward to remove the weatherstrip.



10. REMOVE FRONT DOOR GLASS SUB-ASSEMBLY LH

a. Driver Side:
Temporarily install the multiplex network master switch.

b. Passenger Side:
Temporarily install the power window regulator switch assembly.

c. Connect the cable to the negative (-) battery terminal.

d. Move the door glass until the bolts appear in the service holes.

e. Disconnect the cable from the negative (-) battery terminal.

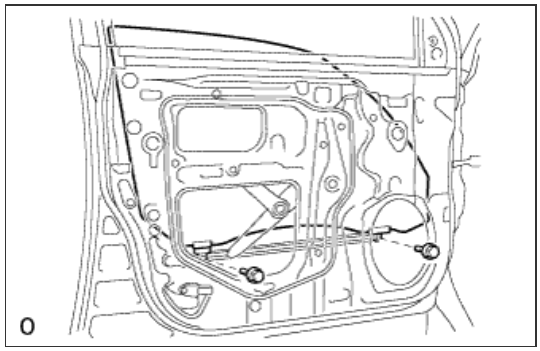
NOTICE:

When disconnecting the cable, some systems need to be initialized after the cable is reconnected (Click here).

f. Remove the 2 bolts.

NOTICE:

Be careful when removing the bolts as the glass may fall and become damaged.



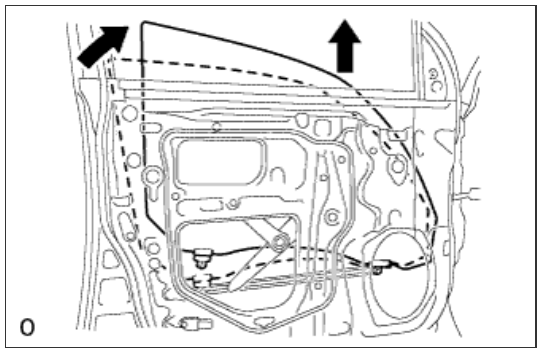
g. Remove the door glass in the direction indicated by the arrows in the illustration.

HINT:

Remove the glass upward.

NOTICE:

Be careful not to damage the glass.

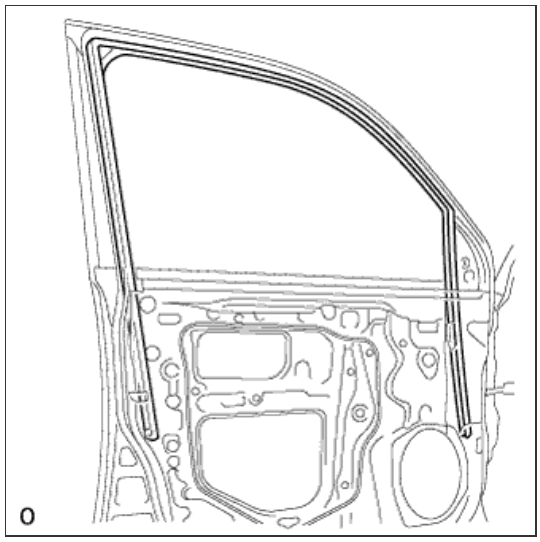


h. Driver Side:
Remove the multiplex network master switch.

i. Passenger Side:
Remove the power window regulator switch assembly.

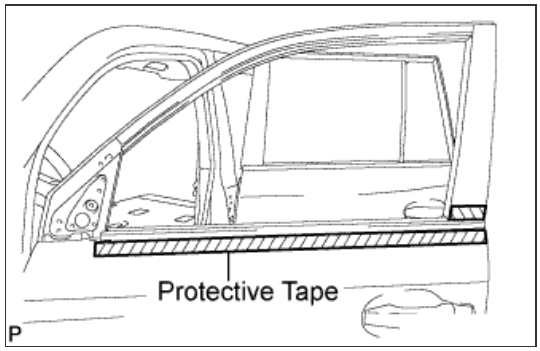
11. REMOVE FRONT DOOR GLASS RUN LH

a. Remove the front door glass run.

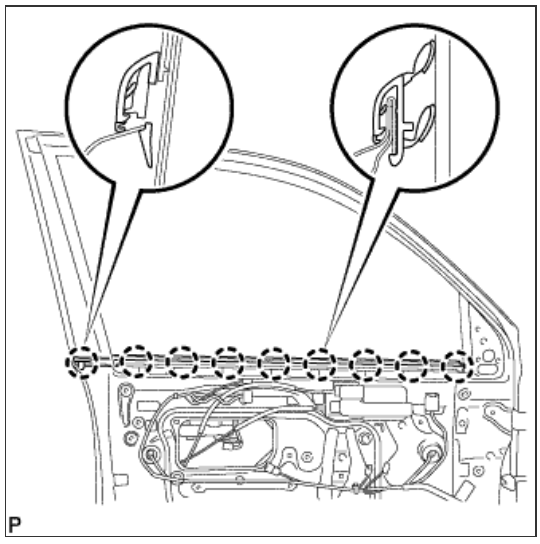


12. REMOVE FRONT DOOR BELT MOULDING ASSEMBLY LH

a. Put protective tape around the belt moulding.



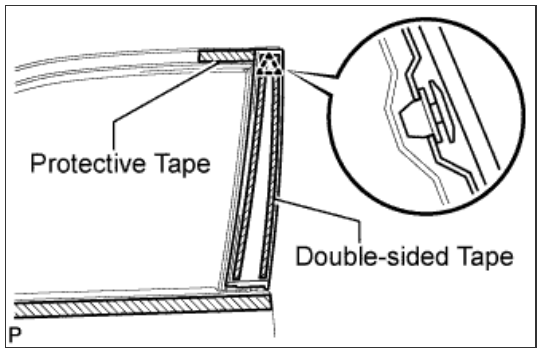
b. Detach the claw and remove the belt moulding.



13. REMOVE FRONT DOOR REAR WINDOW FRAME MOULDING LH

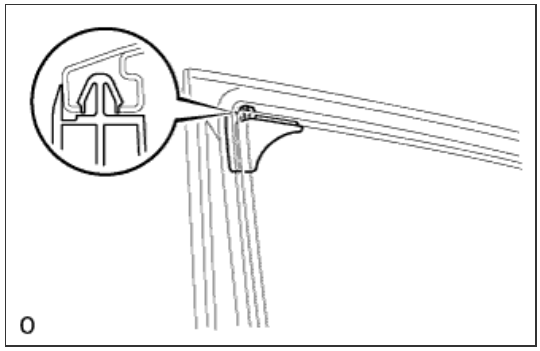
a. Put protective tape around the window frame moulding.

b. Detach the clip and remove the double-sided tape to remove the window frame moulding.



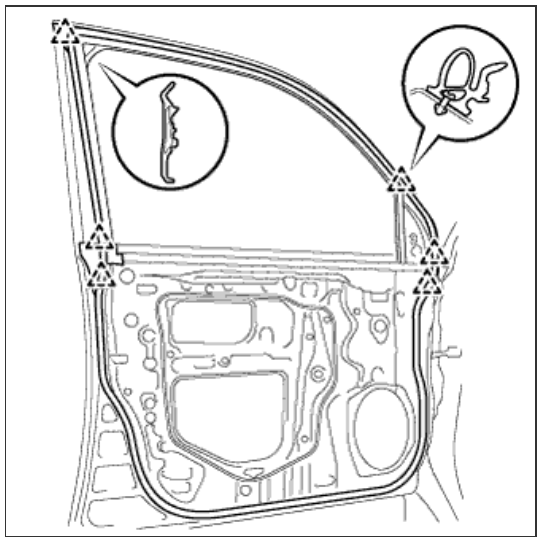
14. REMOVE LOWER DOOR FRAME GARNISH LH

a. Detach the claw and remove the lower door frame garnish.



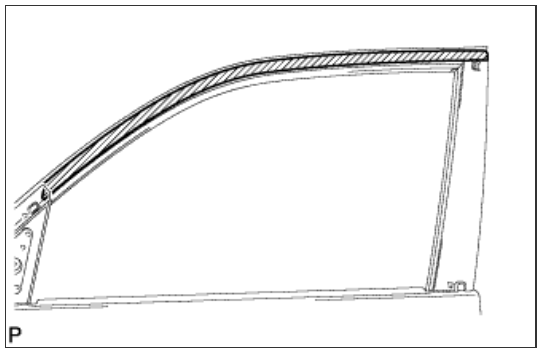
15. REMOVE FRONT DOOR WEATHERSTRIP LH

a. Detach the 6 clips, and remove the upper part of the front door weatherstrip so that the black out tape can be removed.



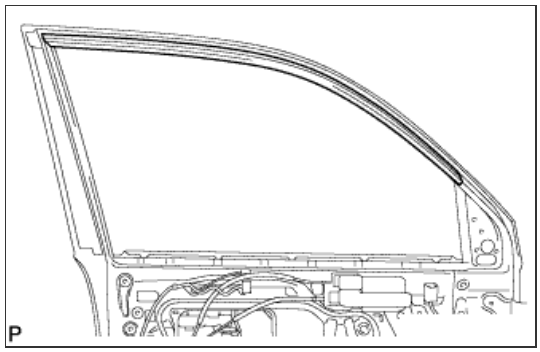
16. REMOVE NO. 1 BLACK OUT TAPE LH

a. Pull back an edge of the black out tape and pull it parallel to the vehicle body to remove it.



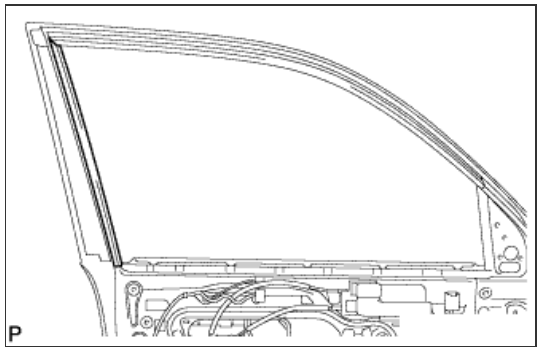
17. REMOVE NO. 3 BLACK OUT TAPE LH

a. Pull back an edge of the black out tape and pull it parallel to the vehicle body to remove it.



18. REMOVE NO. 4 BLACK OUT TAPE LH

a. Pull back an edge of the black out tape and pull it parallel to the vehicle body to remove it.



for Preparation Click here

HINT:

- **Use the same procedures for the RH side and LH side.**
- **The procedures listed below are for the LH side.**
- **When removing the black out tape and window frame moulding, heat the vehicle body, black out tape and window frame moulding using a heat light.**

Standard Heating Temperature:

Item	Temperature
Vehicle Body	40 to 60°C (104 to 140°F)
Black Out Tape	20 to 30°C (68 to 86°F)
Window Frame Moulding	20 to 30°C (68 to 86°F)

NOTICE:

Do not heat the vehicle body, black out tape and window frame moulding excessively.

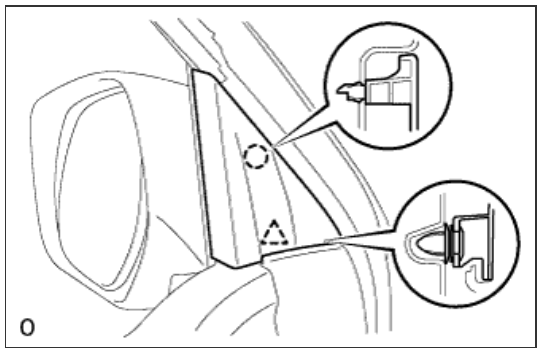
1. DISCONNECT CABLE FROM NEGATIVE BATTERY TERMINAL

NOTICE:

When disconnecting the cable, some systems need to be initialized after the cable is reconnected (Click here).

2. REMOVE FRONT LOWER DOOR FRAME BRACKET GARNISH LH

a. Detach the clip and claw, remove the front lower door frame bracket garnish.

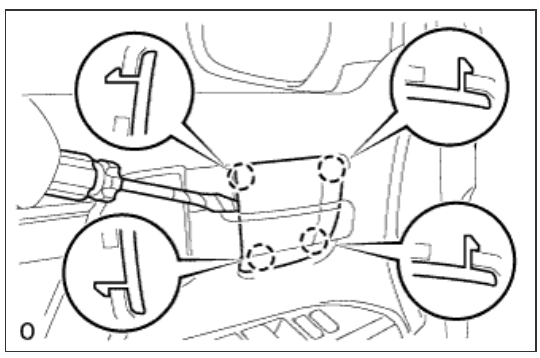


3. REMOVE FRONT DOOR INSIDE HANDLE BEZEL LH

a. Using a screwdriver, detach the 4 claws and remove the inside handle bezel.

HINT:

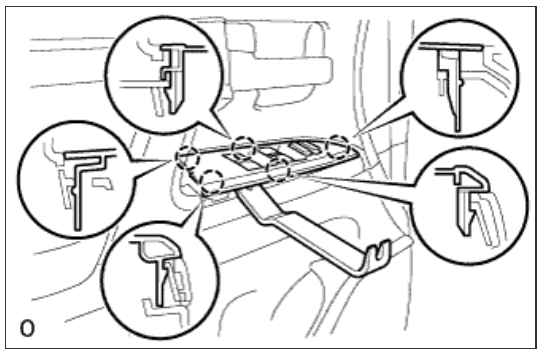
Tape the screwdriver tip before use.



4. REMOVE FRONT DOOR ARMREST BASE PANEL ASSEMBLY LH

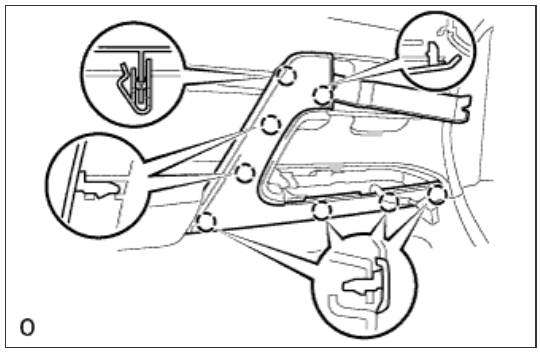
a. Using a moulding remover, detach the 5 claws.

b. Disconnect the connector and remove the armrest base panel.



5. REMOVE DOOR ASSIST GRIP COVER LH

a. Using a moulding remover, detach the 8 claws and remove the door assist grip cover.

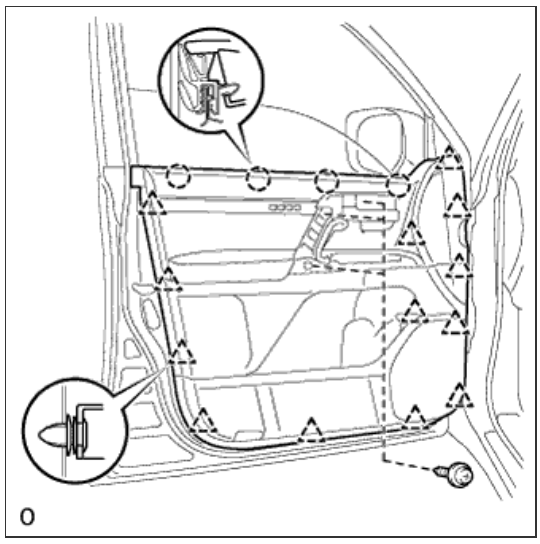


6. REMOVE FRONT DOOR TRIM BOARD SUB-ASSEMBLY LH

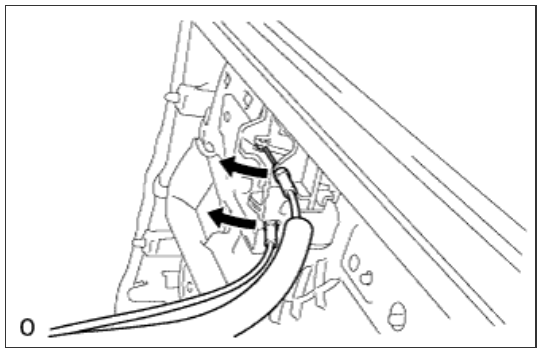
a. Remove the 3 screws.

b. Remove the 13 clips, 4 claws and trim board.

c. Disconnect the connector.



d. Disconnect the 2 cables from the inside handle.



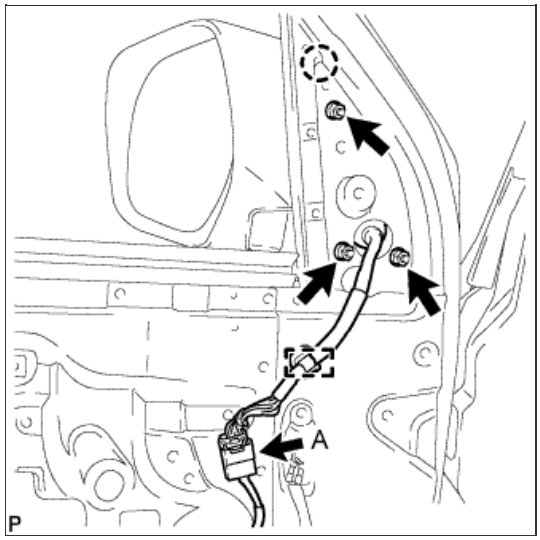
7. REMOVE OUTER REAR VIEW MIRROR ASSEMBLY LH

a. Disconnect the connector labeled A.

b. Detach the clamp.

c. Remove the 3 nuts and claw.

d. Remove the outer rear view mirror.



8. REMOVE FRONT DOOR SERVICE HOLE COVER LH

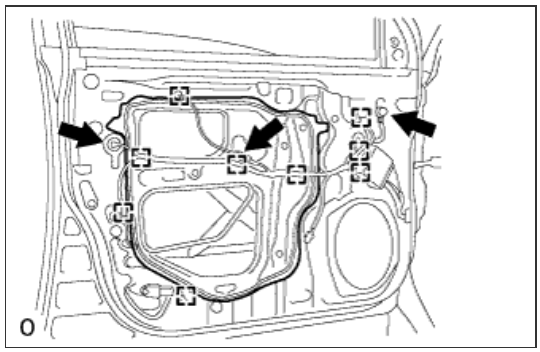
a. Using a clip remover, detach the 9 clamps.

b. Remove the bolt and disconnect the 2 connectors.

c. Remove the service hole cover.

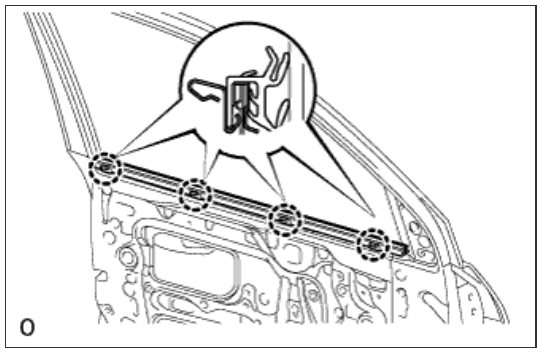
HINT:

Remove the remaining tape on the door.



9. REMOVE FRONT INNER DOOR GLASS WEATHERSTRIP LH

a. Detach the 4 claws by pulling the weatherstrip upward to remove the weatherstrip.



10. REMOVE FRONT DOOR GLASS SUB-ASSEMBLY LH

a. Driver Side:
Temporarily install the multiplex network master switch.

b. Passenger Side:
Temporarily install the power window regulator switch assembly.

c. Connect the cable to the negative (-) battery terminal.

d. Move the door glass until the bolts appear in the service holes.

e. Disconnect the cable from the negative (-) battery terminal.

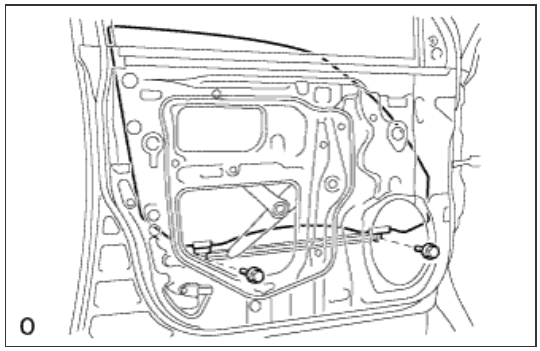
NOTICE:

When disconnecting the cable, some systems need to be initialized after the cable is reconnected (Click here).

f. Remove the 2 bolts.

NOTICE:

Be careful when removing the bolts as the glass may fall and become damaged.



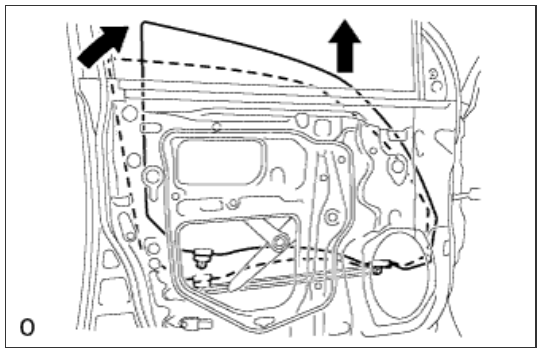
g. Remove the door glass in the direction indicated by the arrows in the illustration.

HINT:

Remove the glass upward.

NOTICE:

Be careful not to damage the glass.

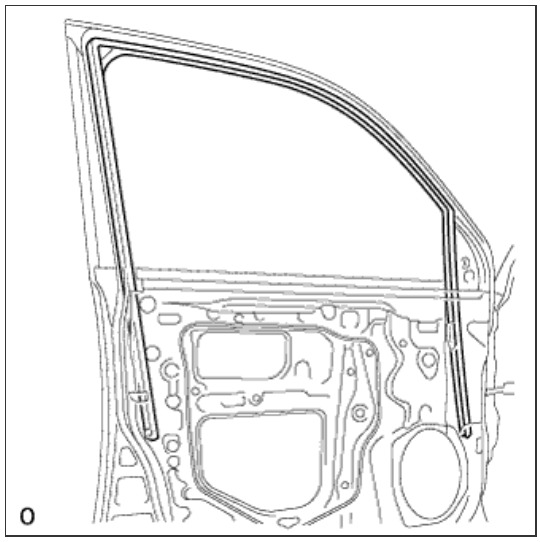


h. Driver Side:
Remove the multiplex network master switch.

i. Passenger Side:
Remove the power window regulator switch assembly.

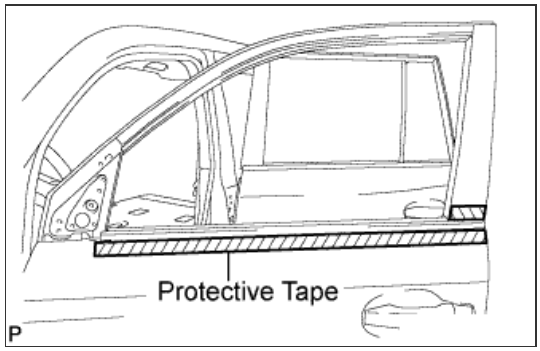
11. REMOVE FRONT DOOR GLASS RUN LH

a. Remove the front door glass run.

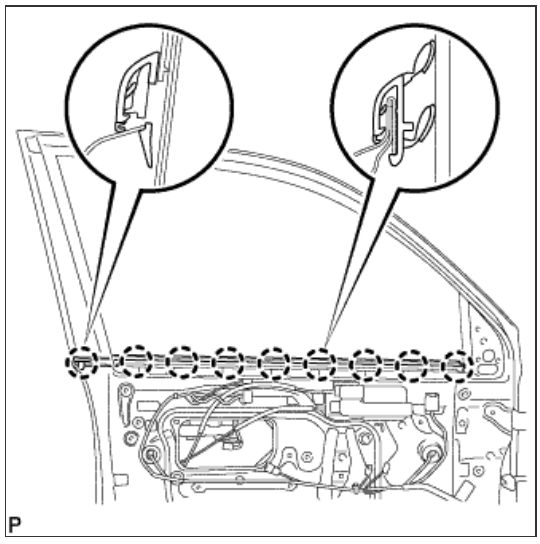


12. REMOVE FRONT DOOR BELT MOULDING ASSEMBLY LH

a. Put protective tape around the belt moulding.



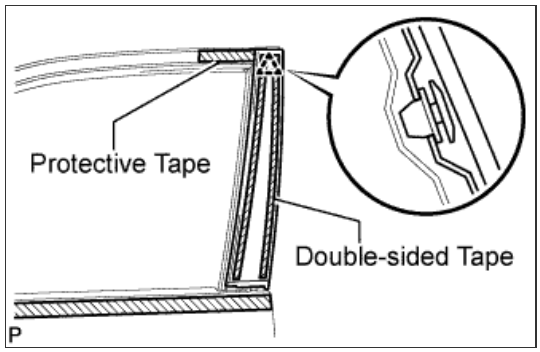
b. Detach the claw and remove the belt moulding.



13. REMOVE FRONT DOOR REAR WINDOW FRAME MOULDING LH

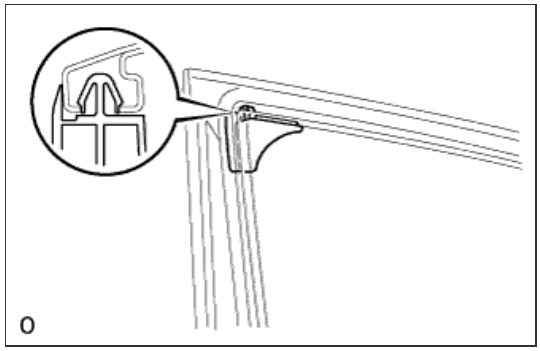
a. Put protective tape around the window frame moulding.

b. Detach the clip and remove the double-sided tape to remove the window frame moulding.



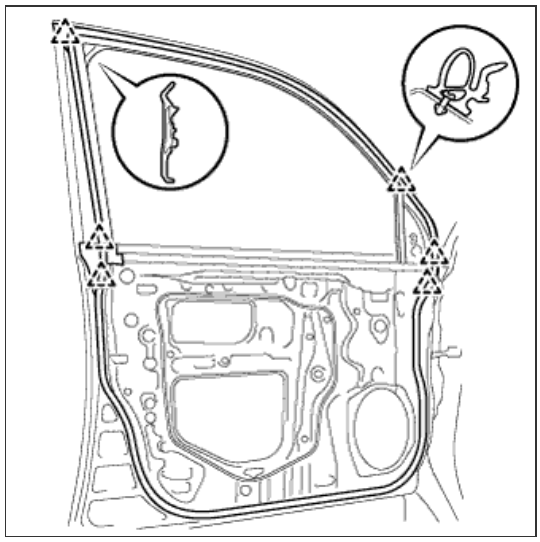
14. REMOVE LOWER DOOR FRAME GARNISH LH

a. Detach the claw and remove the lower door frame garnish.



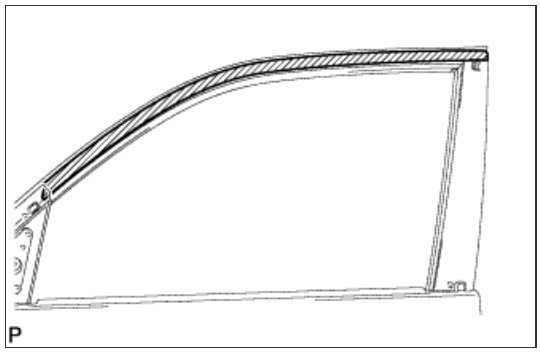
15. REMOVE FRONT DOOR WEATHERSTRIP LH

a. Detach the 6 clips, and remove the upper part of the front door weatherstrip so that the black out tape can be removed.



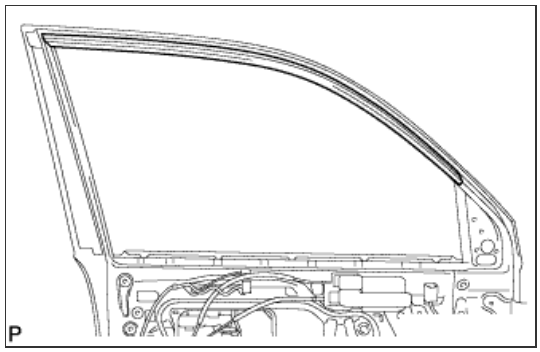
16. REMOVE NO. 1 BLACK OUT TAPE LH

a. Pull back an edge of the black out tape and pull it parallel to the vehicle body to remove it.



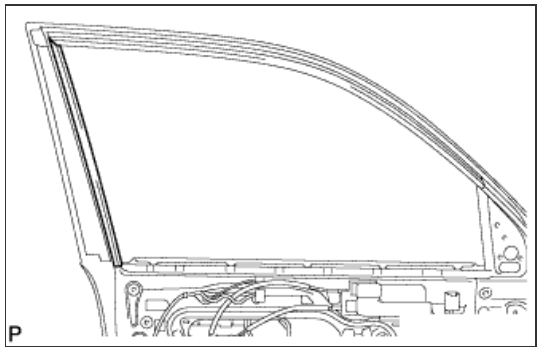
17. REMOVE NO. 3 BLACK OUT TAPE LH

a. Pull back an edge of the black out tape and pull it parallel to the vehicle body to remove it.



18. REMOVE NO. 4 BLACK OUT TAPE LH

a. Pull back an edge of the black out tape and pull it parallel to the vehicle body to remove it.



for Preparation Click here

HINT:

- **Use the same procedures for the RH side and LH side.**
- **The procedures listed below are for the LH side.**
- **When removing the black out tape and window frame moulding, heat the vehicle body, black out tape and window frame moulding using a heat light.**

Standard Heating Temperature:

Item	Temperature
Vehicle Body	40 to 60°C (104 to 140°F)
Black Out Tape	20 to 30°C (68 to 86°F)
Window Frame Moulding	20 to 30°C (68 to 86°F)

NOTICE:

Do not heat the vehicle body, black out tape and window frame moulding excessively.

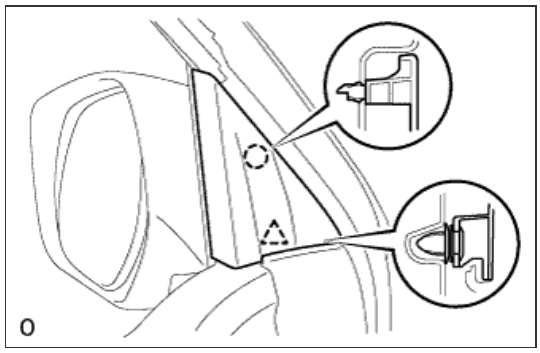
1. DISCONNECT CABLE FROM NEGATIVE BATTERY TERMINAL

NOTICE:

When disconnecting the cable, some systems need to be initialized after the cable is reconnected (Click here).

2. REMOVE FRONT LOWER DOOR FRAME BRACKET GARNISH LH

a. Detach the clip and claw, remove the front lower door frame bracket garnish.

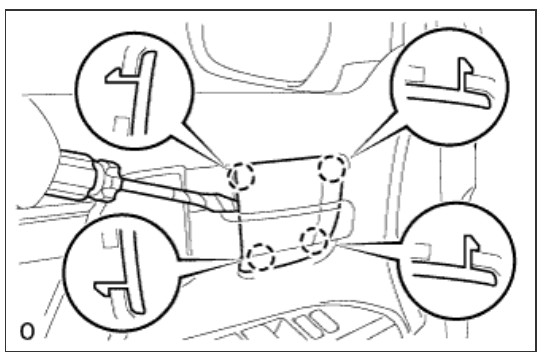


3. REMOVE FRONT DOOR INSIDE HANDLE BEZEL LH

a. Using a screwdriver, detach the 4 claws and remove the inside handle bezel.

HINT:

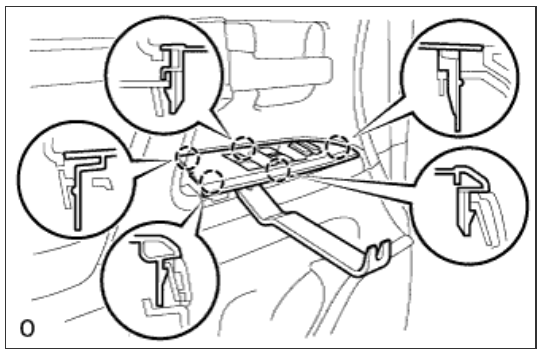
Tape the screwdriver tip before use.



4. REMOVE FRONT DOOR ARMREST BASE PANEL ASSEMBLY LH

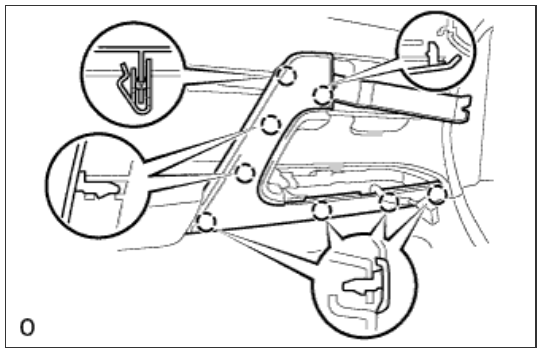
a. Using a moulding remover, detach the 5 claws.

b. Disconnect the connector and remove the armrest base panel.



5. REMOVE DOOR ASSIST GRIP COVER LH

a. Using a moulding remover, detach the 8 claws and remove the door assist grip cover.

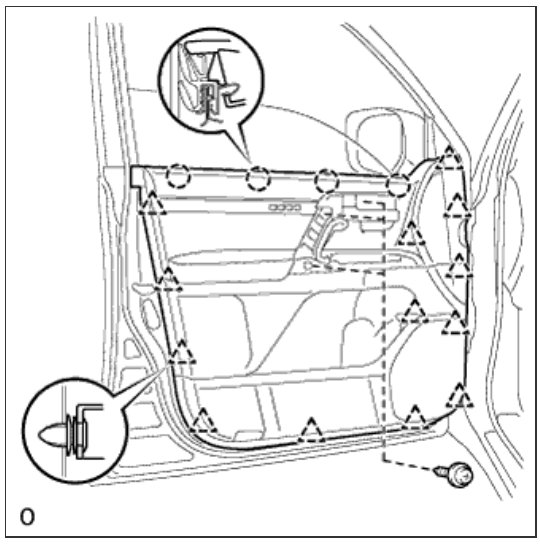


6. REMOVE FRONT DOOR TRIM BOARD SUB-ASSEMBLY LH

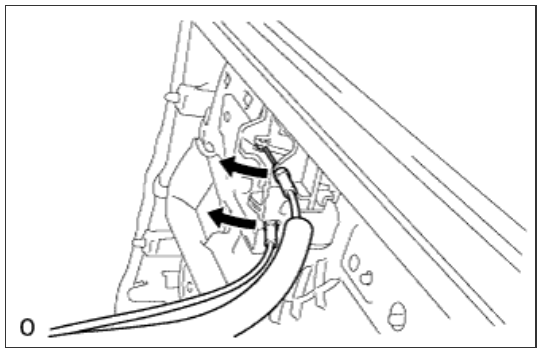
a. Remove the 3 screws.

b. Remove the 13 clips, 4 claws and trim board.

c. Disconnect the connector.



d. Disconnect the 2 cables from the inside handle.



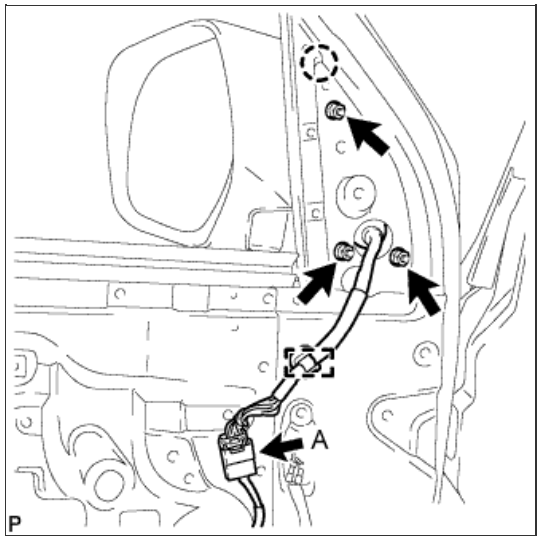
7. REMOVE OUTER REAR VIEW MIRROR ASSEMBLY LH

a. Disconnect the connector labeled A.

b. Detach the clamp.

c. Remove the 3 nuts and claw.

d. Remove the outer rear view mirror.



8. REMOVE FRONT DOOR SERVICE HOLE COVER LH

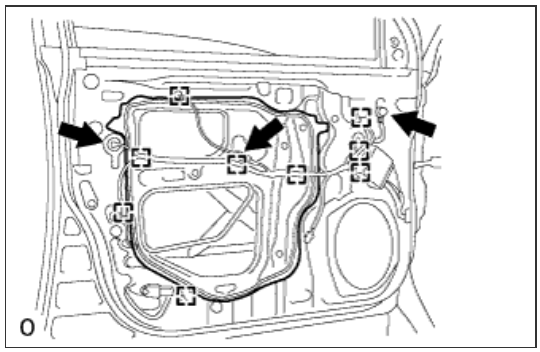
a. Using a clip remover, detach the 9 clamps.

b. Remove the bolt and disconnect the 2 connectors.

c. Remove the service hole cover.

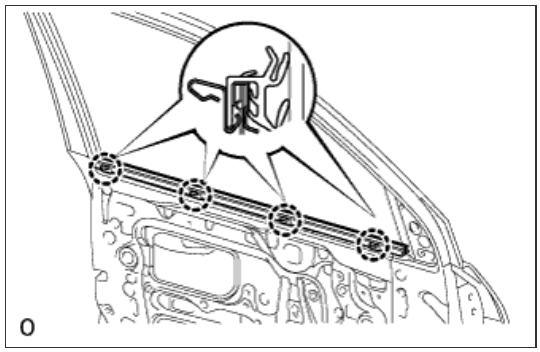
HINT:

Remove the remaining tape on the door.



9. REMOVE FRONT INNER DOOR GLASS WEATHERSTRIP LH

a. Detach the 4 claws by pulling the weatherstrip upward to remove the weatherstrip.



10. REMOVE FRONT DOOR GLASS SUB-ASSEMBLY LH

a. Driver Side:
Temporarily install the multiplex network master switch.

b. Passenger Side:
Temporarily install the power window regulator switch assembly.

c. Connect the cable to the negative (-) battery terminal.

d. Move the door glass until the bolts appear in the service holes.

e. Disconnect the cable from the negative (-) battery terminal.

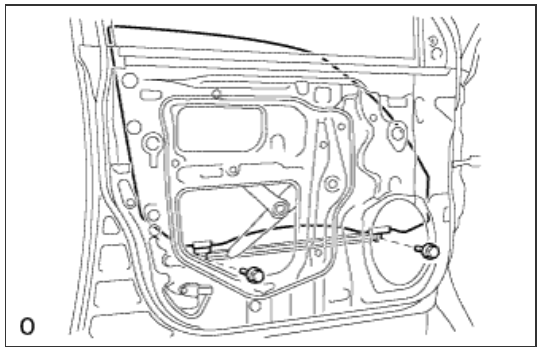
NOTICE:

When disconnecting the cable, some systems need to be initialized after the cable is reconnected (Click here).

f. Remove the 2 bolts.

NOTICE:

Be careful when removing the bolts as the glass may fall and become damaged.



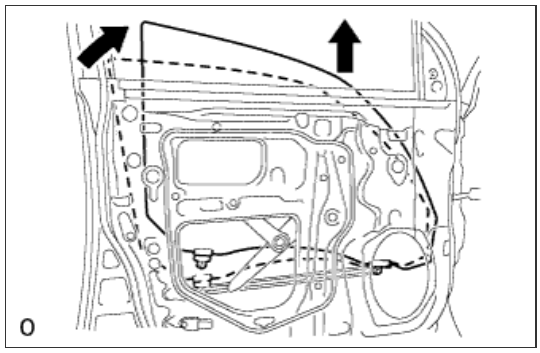
g. Remove the door glass in the direction indicated by the arrows in the illustration.

HINT:

Remove the glass upward.

NOTICE:

Be careful not to damage the glass.

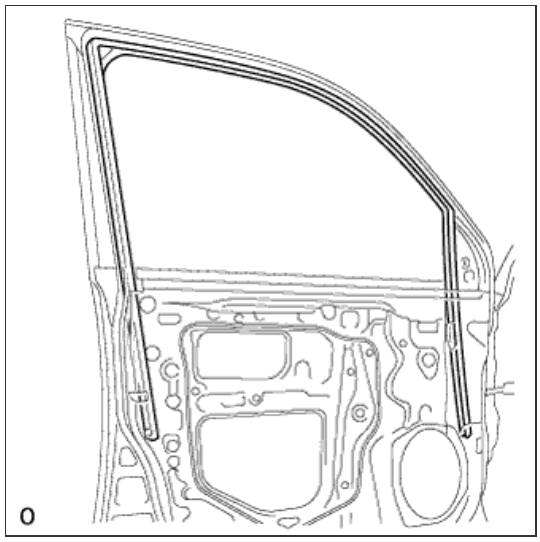


h. Driver Side:
Remove the multiplex network master switch.

i. Passenger Side:
Remove the power window regulator switch assembly.

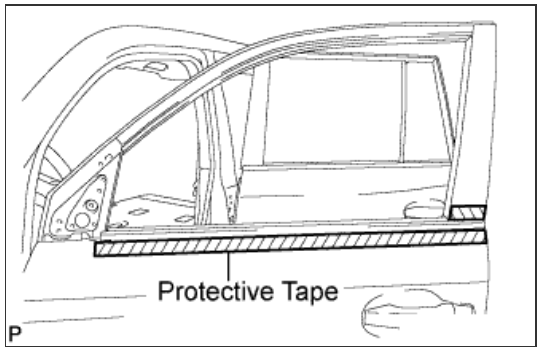
11. REMOVE FRONT DOOR GLASS RUN LH

a. Remove the front door glass run.

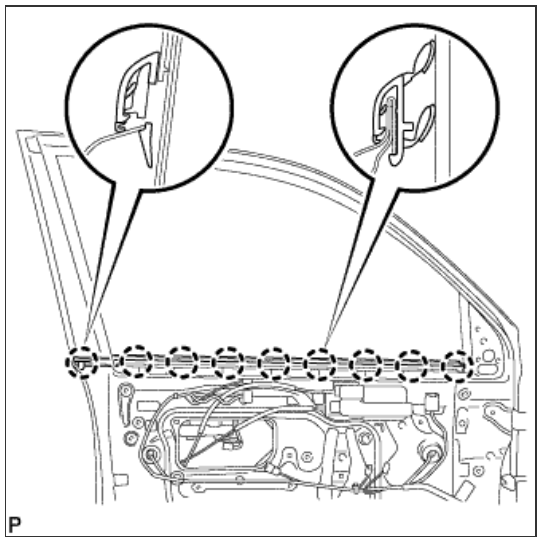


12. REMOVE FRONT DOOR BELT MOULDING ASSEMBLY LH

a. Put protective tape around the belt moulding.



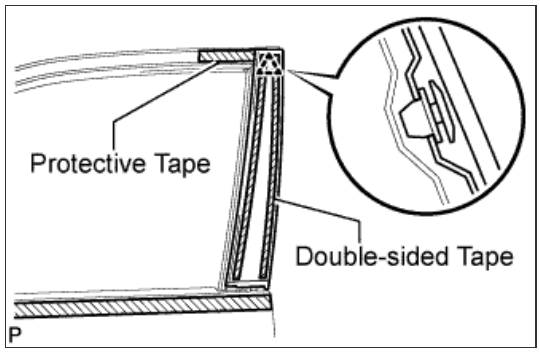
b. Detach the claw and remove the belt moulding.



13. REMOVE FRONT DOOR REAR WINDOW FRAME MOULDING LH

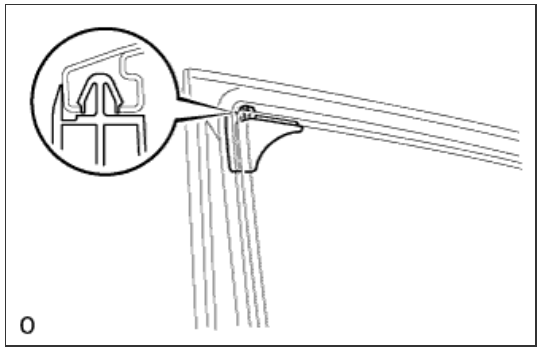
a. Put protective tape around the window frame moulding.

b. Detach the clip and remove the double-sided tape to remove the window frame moulding.



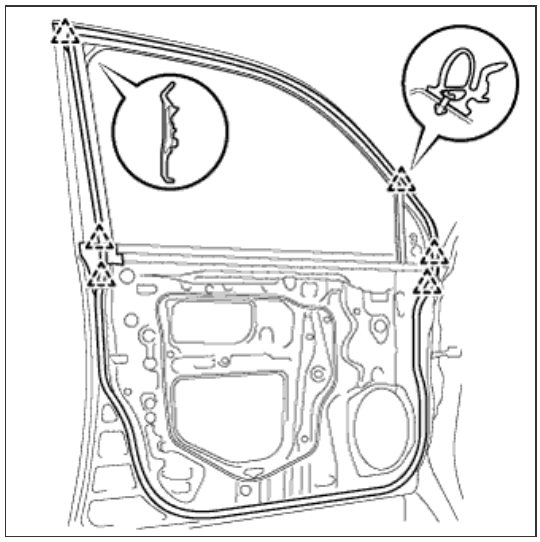
14. REMOVE LOWER DOOR FRAME GARNISH LH

a. Detach the claw and remove the lower door frame garnish.



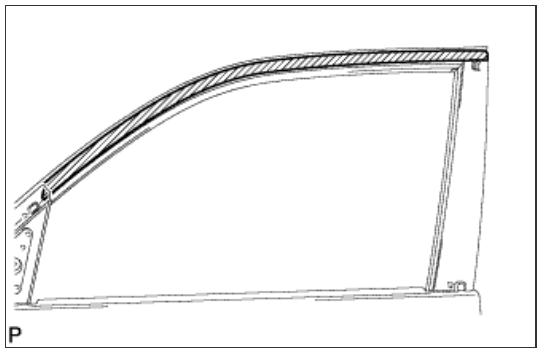
15. REMOVE FRONT DOOR WEATHERSTRIP LH

a. Detach the 6 clips, and remove the upper part of the front door weatherstrip so that the black out tape can be removed.



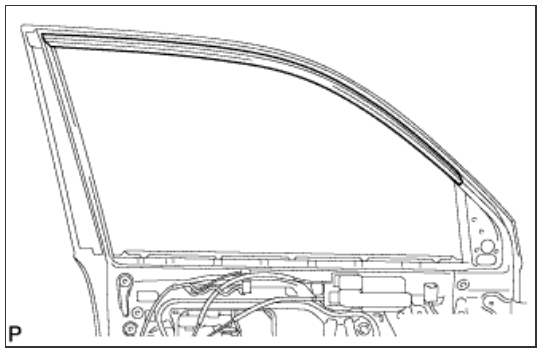
16. REMOVE NO. 1 BLACK OUT TAPE LH

a. Pull back an edge of the black out tape and pull it parallel to the vehicle body to remove it.



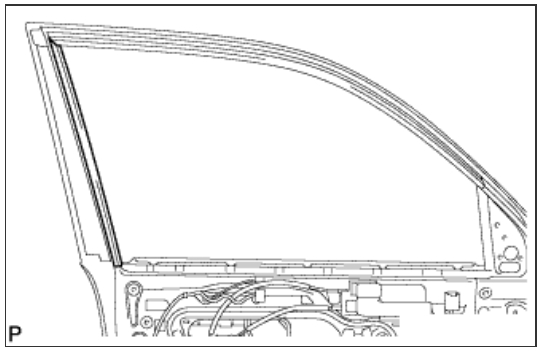
17. REMOVE NO. 3 BLACK OUT TAPE LH

a. Pull back an edge of the black out tape and pull it parallel to the vehicle body to remove it.



18. REMOVE NO. 4 BLACK OUT TAPE LH

a. Pull back an edge of the black out tape and pull it parallel to the vehicle body to remove it.



for Preparation Click here

HINT:

- **Use the same procedures for the RH side and LH side.**
- **The procedures listed below are for the LH side.**
- **When installing the black out tape and window frame moulding, heat the vehicle body, black out tape and window frame moulding using a heat light.**

Standard Heating Temperature:

Item	Temperature
Vehicle Body	40 to 60°C (104 to 140°F)
Black Out Tape	20 to 30°C (68 to 86°F)
Window Frame Moulding	20 to 30°C (68 to 86°F)

NOTICE:

Do not heat the vehicle body, black out tape and window frame moulding excessively.

1. REPAIR INSTRUCTION

a. Clean the vehicle body surface.

i. Using a heat light, heat the vehicle body surface.

ii. Wipe off any tape adhesive residue with cleaner.

b. Installation temperature

i. When the ambient temperature is below 15°C (59°F), perform the installation procedure after warming the vehicle body surface (installation surface of the door frame) and tape up to between 20 and 30°C (68 and 86°F) using a heat light. When the ambient temperature is above 35°C (95°F), cool the vehicle body surface (installation surface of the door frame) and tape down to between 20 and 30°C (68 and 86°F) prior to installation.

HINT:

- **The most appropriate temperature for installing the tape is 25°C (77°F).**
- **When the temperature is low, the tape turns stiff and falls off easily. When the temperature is high, the tape loses elasticity.**

c. Before installation

i. Make sure any dirt on and around the vehicle body surface where the tape will be installed (installation surface of the door frame) is removed, and that the surface is smooth. If the surface is rough or dirt remains when pressing the tape onto the surface, air will be trapped under the tape and result in a poor appearance.

HINT:

Spray water on the shop floor to settle any dust.

d. Key points for handling the tape

i. The tape bends and rolls up easily. Store the tape between flat pieces of cardboard or other similar objects and keep it dry and level.

NOTICE:

Do not bend the tape or leave it in high temperature places.

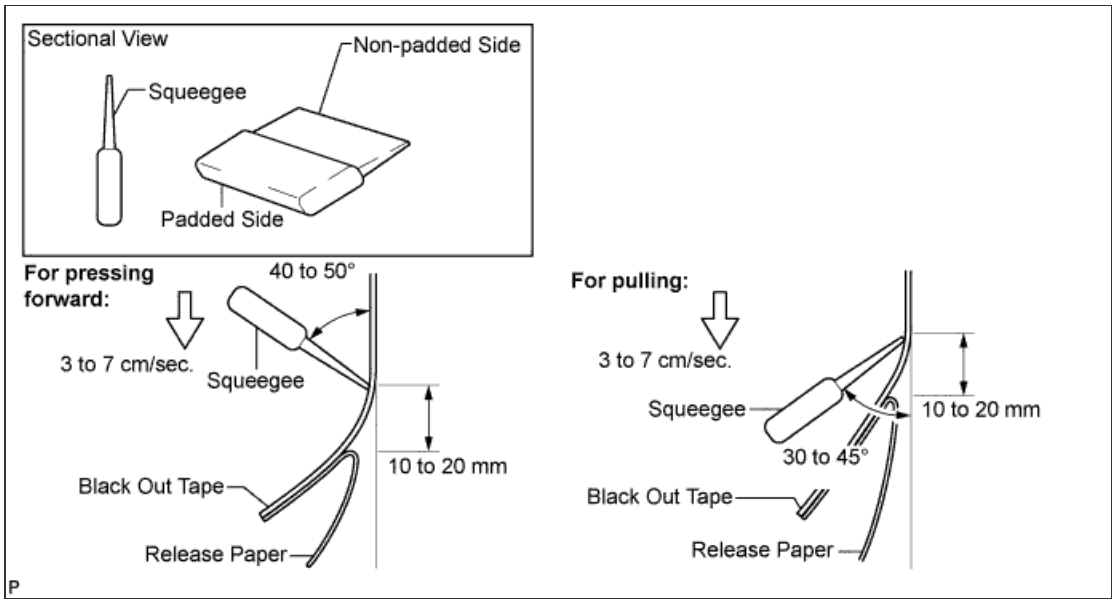
e. Key points for the installation of the tape (how to use a squeegee and the installation procedure for flat surfaces)

NOTICE:

- **Position the tape with a high level of accuracy to achieve a neat finish and to avoid peeling.**

- **The tape cannot be reused because it deforms and will not fit after removal.**

i. To avoid air bubbles, slightly raise the part of the tape that is going to be applied so that its adhesive surface does not touch the vehicle body while applying the tape. Tilt the squeegee at 40 to 50° (for pressing forward) or 30 to 45° (for pulling) to the vehicle body surface and press the tape onto the vehicle body surface with a force of 20 to 30 N (2 to 3 kgf) at a constant slow speed of 3 to 7 cm (1.2 to 2.8 in.) per second.



NOTICE:

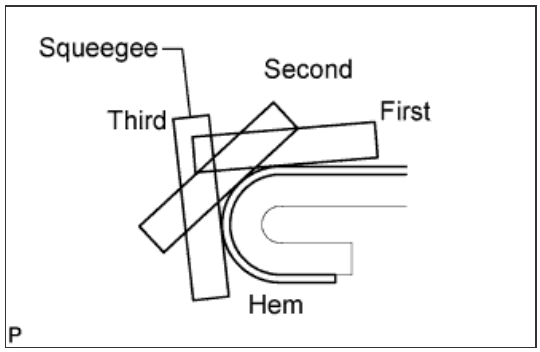
Be sure to observe the specified pressing speed, force, and angle of the squeegee to avoid wrinkles or air bubbles.

HINT:

- **Either angle of the squeegee (for pressing forward or for pulling) is acceptable.**
- **Be sure to apply the tape while removing the release paper 10 to 20 mm (0.393 to 0.787 in.) from the edge of the squeegee.**

f. Key points for the installation of the tape (how to use a squeegee and the installation procedure for hemming surfaces)

i. If it is difficult to press the tape, press it in several steps as shown in the illustration. Use your fingers or the padded surface of a squeegee to slowly apply the tape to the hem of the vehicle, especially for a small hem.



HINT:

When applying tape to the backside of a hem, remove the release paper and use your fingers or the padded surface of a squeegee.

g. Key points for the installation of the tape (how to use a squeegee and the installation procedure for corners)

i. emove the release paper and apply the tape carefully with your fingers.

ii. Before applying the tape to each corner, heat the tape using a heat light and gradually apply it to avoid wrinkles on the tape and achieve a neat finish.

h. Check after installation

i. fter completing the application, check if the tape is applied neatly. If the tape is not applied neatly, apply new tape.

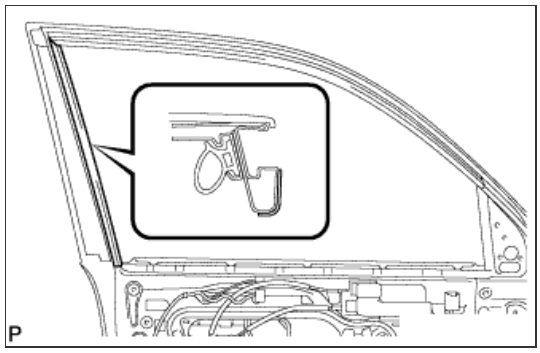
NOTICE:

Do not reuse the tape.

2. INSTALL NO. 4 BLACK OUT TAPE LH

a. fer to the illustration to position a new No. 4 black out tape.

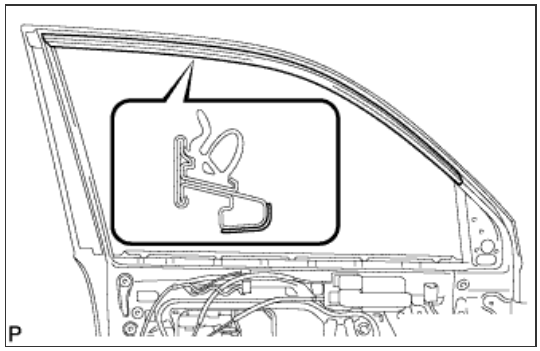
b. emove the release paper and apply the tape.



3. INSTALL NO. 3 BLACK OUT TAPE LH

a. fer to the illustration to position a new No. 3 black out tape.

b. emove the release paper and apply the tape.



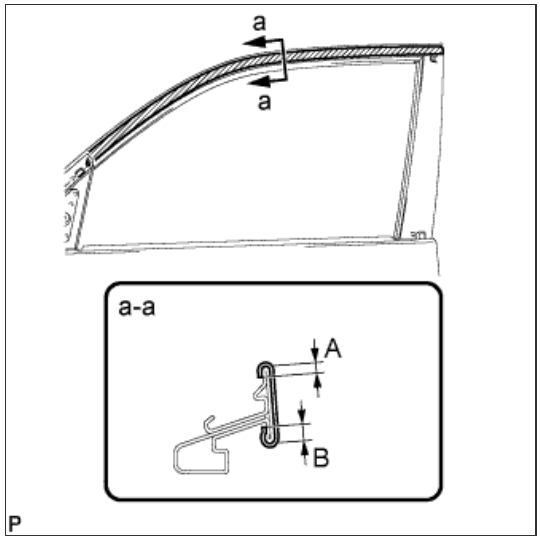
4. INSTALL NO. 1 BLACK OUT TAPE LH

a. fer to the illustration to position a new No. 1 black out tape.

Standard Dimension:

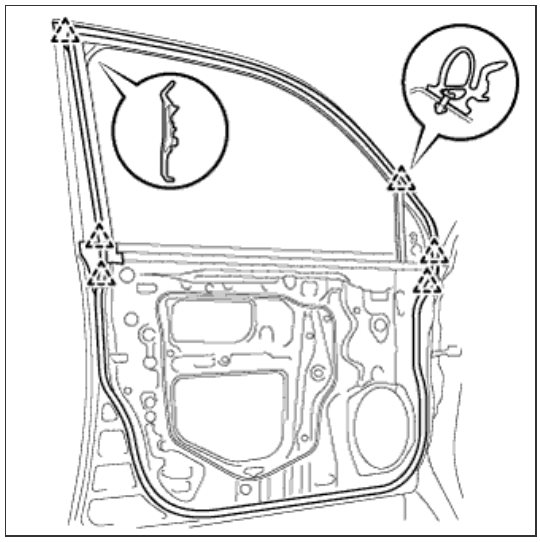
rea	Dimension
	2 to 4 mm (0.078 to 0.158 in.)
B	4 to 6 mm (0.158 to 0.236 in.)

b. emove the release paper and apply the tape.



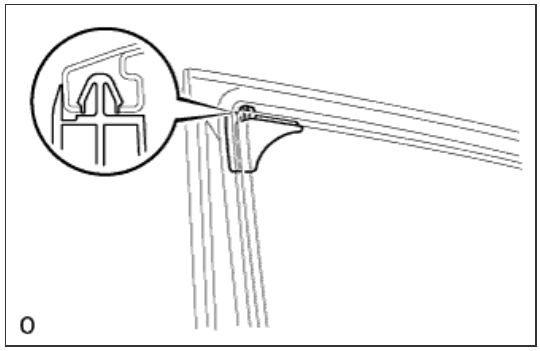
5. INSTALL FRONT DOOR WEATHERSTRIP LH

a. ttach the 6 clips and install the upper part of the front door weatherstrip.



6. INSTALL LOWER DOOR FRAME GARNISH LH

a. Attach a new clip and install the door frame garnish.



7. INSTALL FRONT DOOR REAR WINDOW FRAME MOULDING LH

a. Clean the vehicle body surface.

i. Using a heat light, heat the vehicle body surface.

ii. emove the double sided tape from the vehicle body surface.

iii. Wipe off any tape adhesive residue with cleaner.

b. Install a new window frame moulding.

i. Using a heat light, heat a new window frame moulding and the vehicle body surface.

ii. emove the peeling paper from the face of the window frame moulding.

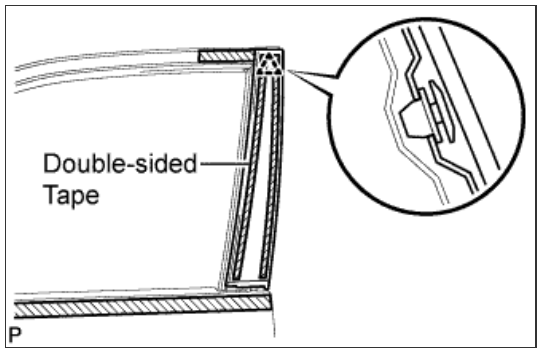
HINT:

fter removing the peeling paper, keep the exposed adhesive free from foreign matter.

iii. ttach the clip and double sided tape to install the window frame moulding.

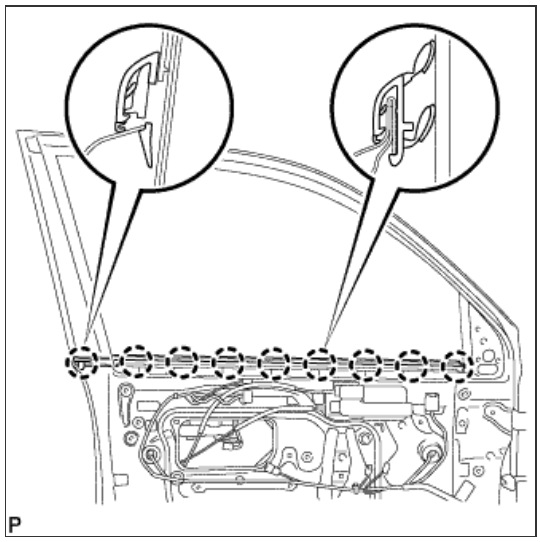
HINT:

ress the window frame moulding firmly to install it.



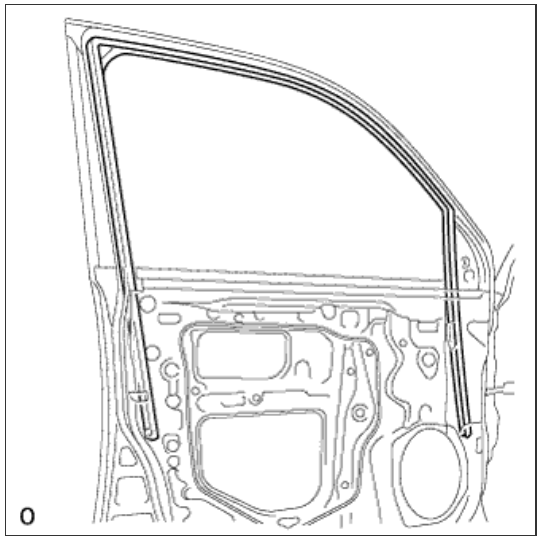
8. INSTALL FRONT DOOR BELT MOULDING ASSEMBLY LH

a. Attach the claw to install the belt moulding.



9. INSTALL FRONT DOOR GLASS RUN LH

a. Install the front door glass run.

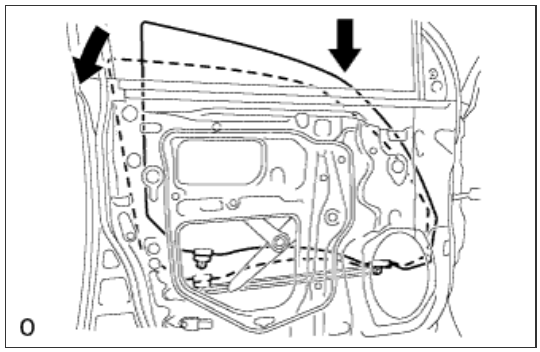


10. INSTALL FRONT DOOR GLASS SUB-ASSEMBLY LH

a. Insert the door glass into the door panel along the glass run as indicated by the arrows in the illustration.

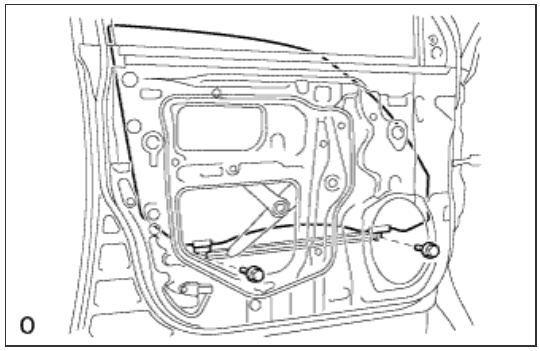
NOTICE:

Be careful not to damage the glass.



b. Install the door glass to the window regulator with the 2 bolts.

Torque:
8.0 N*m 82 kgf*cm , 71 in.*lbf }



11. INSTALL FRONT INNER DOOR GLASS WEATHERSTRIP LH

a. Install the front inner door glass weatherstrip .

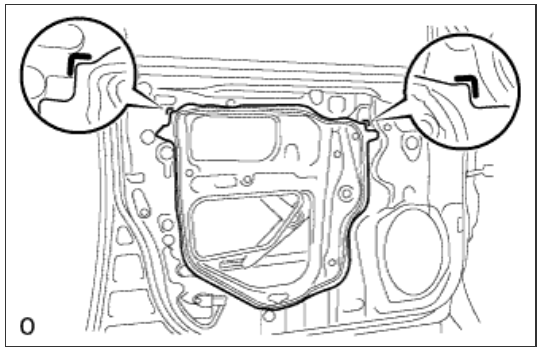
12. INSTALL FRONT DOOR SERVICE HOLE COVER LH

a. pply butyl tape to the door.

b. ass the front door lock remote control cable andrbnt door inside locking cable through a new front door service hole cover.

NOTICE:

- **When installing the service hole cover, pull the links and connectors through the service hole cover.**
- **There should be no wrinkles or folds after attaching the service hole cover.**
- **After attaching the service hole cover, check the sealing quality.**

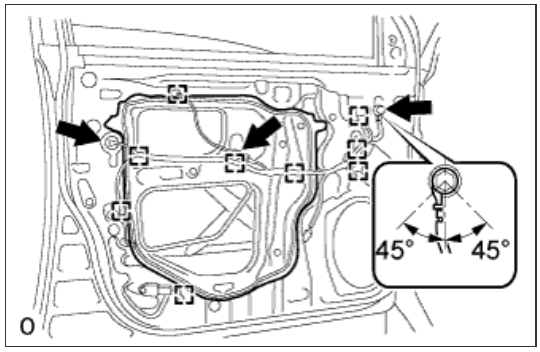


c. Connect the 2 connectors.

d. ttach the9 clamps.

e. Install the bolt as shown in the illustration.

Torque:
8.4 N*m{ 86 kgf*cm , 74 in.*lbf }



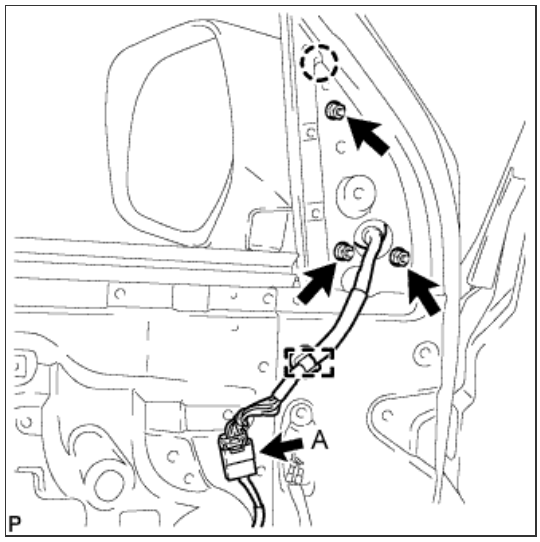
13. INSTALL OUTER REAR VIEW MIRROR ASSEMBLY LH

a. ttach the claw and Install the mirror with the 3 nts.

Torque:
8.0 N*m 82 kgf*cm , 71 in.*lbf }

b. Attach the clamp.

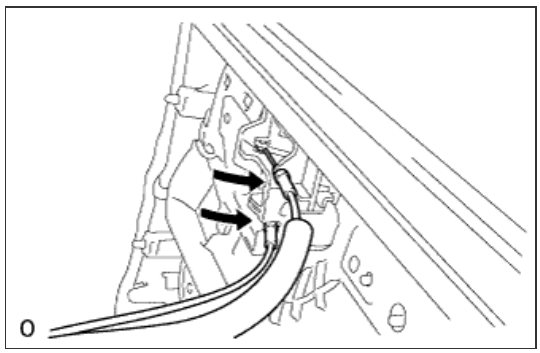
c. Connect the connector labeled .



14. INSTALL FRONT DOOR TRIM BOARD SUB-ASSEMBLY LH

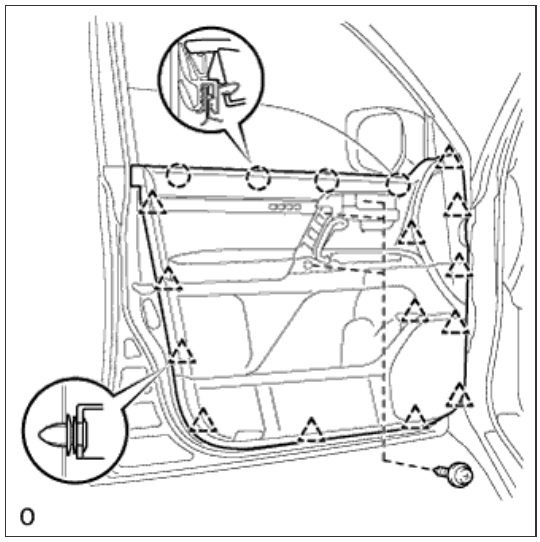
a. Connect the connector.

b. Connect the front door lock remote control cable and front door inside locking cable to the front door inside handle sub assembly.



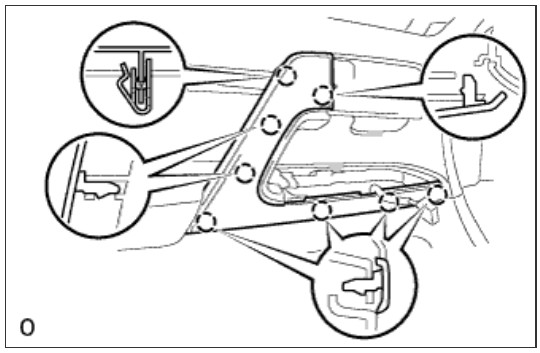
c. ttach the 4 claws and 13 clips to install the frontdoor trim board sub assembly.

d. Install the 3 screws.



15. INSTALL DOOR ASSIST GRIP COVER LH

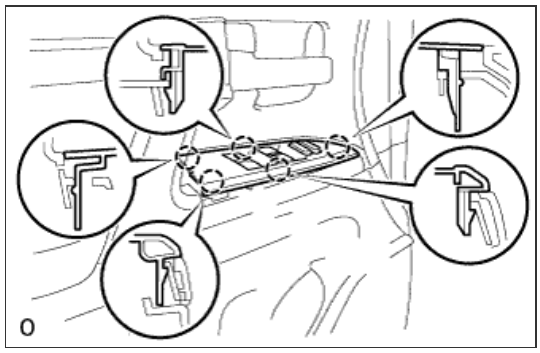
a. ttach the 8 claws to install the door assist gripcover to the door trim panel.



16. INSTALL FRONT DOOR ARMREST BASE PANEL ASSEMBLY LH

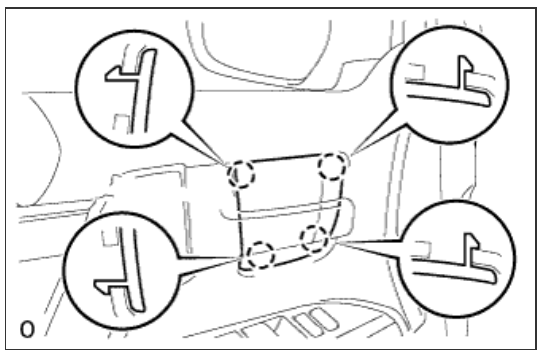
a. Connect the connector.

b. ttach the 5 claws and install the front door armrest base panel.



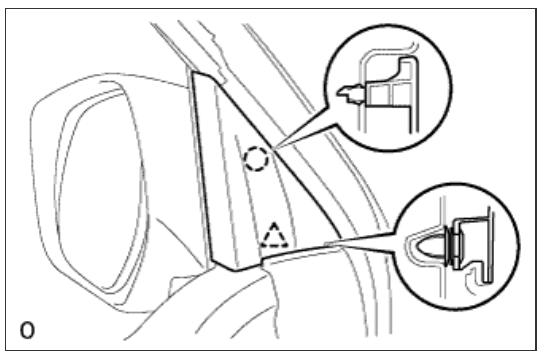
17. INSTALL FRONT DOOR INSIDE HANDLE BEZEL LH

a. ttach the 4 claws to install the be el.



18. INSTALL FRONT LOWER DOOR FRAME BRACKET GARNISH LH

a. ttach the clip and claw, and install the front doo lower frame bracket garnish.



19. CONNECT CABLE TO NEGATIVE BATTERY TERMINAL

NOTICE:

When disconnecting the cable, some systems need to be initiali ed after the cable is reconnected (Click here).

for Preparation Click here

HINT:

- **Use the same procedures for the RH side and LH side.**
- **The procedures listed below are for the LH side.**
- **When installing the black out tape and window frame moulding, heat the vehicle body, black out tape and window frame moulding using a heat light.**

Standard Heating Temperature:

Item	Temperature
Vehicle Body	40 to 60°C (104 to 140°F)
Black Out Tape	20 to 30°C (68 to 86°F)
Window Frame Moulding	20 to 30°C (68 to 86°F)

NOTICE:

Do not heat the vehicle body, black out tape and window frame moulding excessively.

1. REPAIR INSTRUCTION

a. Clean the vehicle body surface.

i. Using a heat light, heat the vehicle body surface.

ii. Wipe off any tape adhesive residue with cleaner.

b. Installation temperature

i. When the ambient temperature is below 15°C (59°F), perform the installation procedure after warming the vehicle body surface (installation surface of the door frame) and tape up to between 20 and 30°C (68 and 86°F) using a heat light. When the ambient temperature is above 35°C (95°F), cool the vehicle body surface (installation surface of the door frame) and tape down to between 20 and 30°C (68 and 86°F) prior to installation.

HINT:

- **The most appropriate temperature for installing the tape is 25°C (77°F).**
- **When the temperature is low, the tape turns stiff and falls off easily. When the temperature is high, the tape loses elasticity.**

c. Before installation

i. Make sure any dirt on and around the vehicle body surface where the tape will be installed (installation surface of the door frame) is removed, and that the surface is smooth. If the surface is rough or dirt remains when pressing the tape onto the surface, air will be trapped under the tape and result in a poor appearance.

HINT:

Spray water on the shop floor to settle any dust.

d. Key points for handling the tape

i. The tape bends and rolls up easily. Store the tape between flat pieces of cardboard or other similar objects and keep it dry and level.

NOTICE:

Do not bend the tape or leave it in high temperature places.

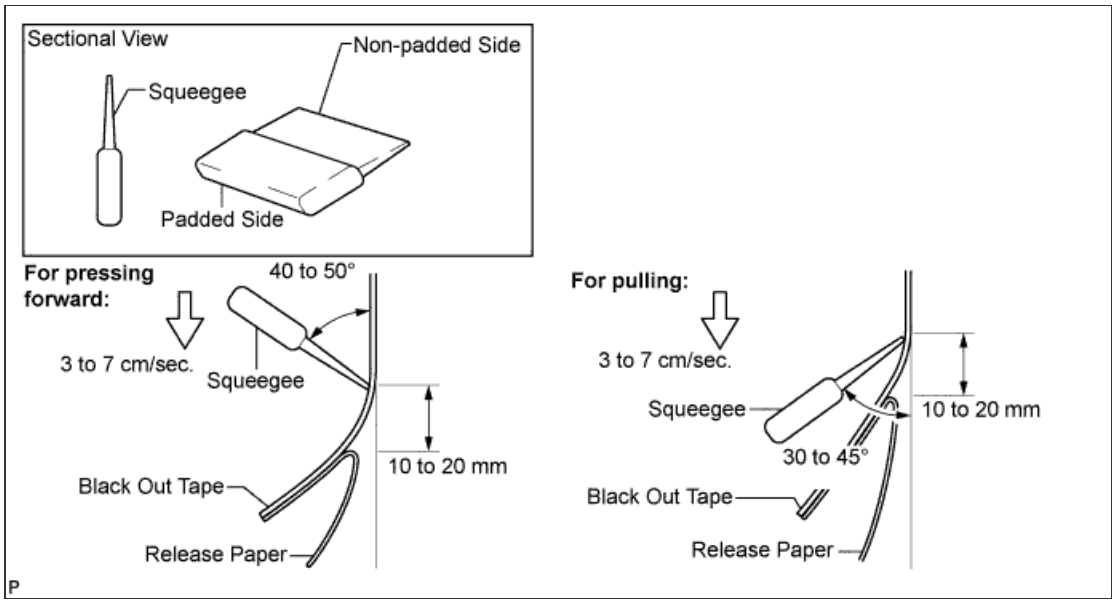
e. Key points for the installation of the tape (how to use a squeegee and the installation procedure for flat surfaces)

NOTICE:

- **Position the tape with a high level of accuracy to achieve a neat finish and to avoid peeling.**

- **The tape cannot be reused because it deforms and will not fit after removal.**

i. To avoid air bubbles, slightly raise the part of the tape that is going to be applied so that its adhesive surface does not touch the vehicle body while applying the tape. Tilt the squeegee at 40 to 50° (for pressing forward) or 30 to 45° (for pulling) to the vehicle body surface and press the tape onto the vehicle body surface with a force of 20 to 30 N (2 to 3 kgf) at a constant slow speed of 3 to 7 cm (1.2 to 2.8 in.) per second.



NOTICE:

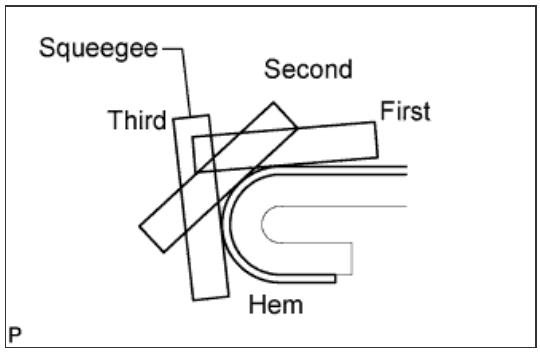
Be sure to observe the specified pressing speed, force, and angle of the squeegee to avoid wrinkles or air bubbles.

HINT:

- **Either angle of the squeegee (for pressing forward or for pulling) is acceptable.**
- **Be sure to apply the tape while removing the release paper 10 to 20 mm (0.393 to 0.787 in.) from the edge of the squeegee.**

f. Key points for the installation of the tape (how to use a squeegee and the installation procedure for hemming surfaces)

i. If it is difficult to press the tape, press it in several steps as shown in the illustration. Use your fingers or the padded surface of a squeegee to slowly apply the tape to the hem of the vehicle, especially for a small hem.



HINT:

When applying tape to the backside of a hem, remove the release paper and use your fingers or the padded surface of a squeegee.

g. Key points for the installation of the tape (how to use a squeegee and the installation procedure for corners)

i. emove the release paper and apply the tape carefully with your fingers.

ii. Before applying the tape to each corner, heat the tape using a heat light and gradually apply it to avoid wrinkles on the tape and achieve a neat finish.

h. Check after installation

i. fter completing the application, check if the tape is applied neatly. If the tape is not applied neatly, apply new tape.

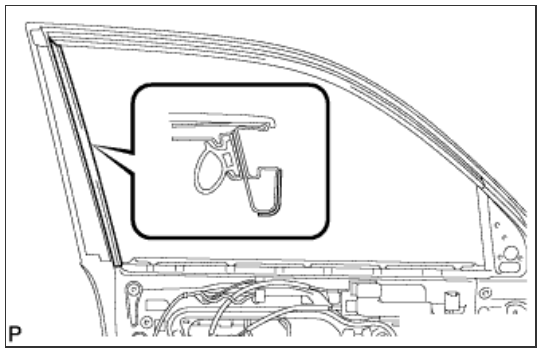
NOTICE:

Do not reuse the tape.

2. INSTALL NO. 4 BLACK OUT TAPE LH

a. fer to the illustration to position a new No. 4 black out tape.

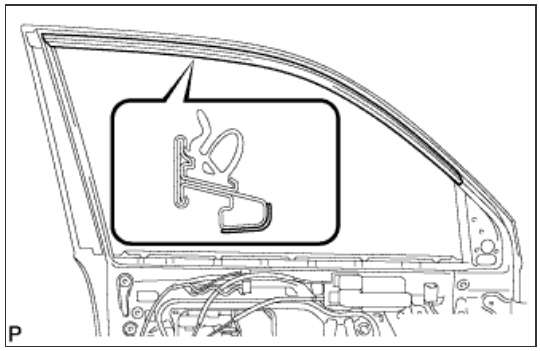
b. emove the release paper and apply the tape.



3. INSTALL NO. 3 BLACK OUT TAPE LH

a. fer to the illustration to position a new No. 3 black out tape.

b. emove the release paper and apply the tape.



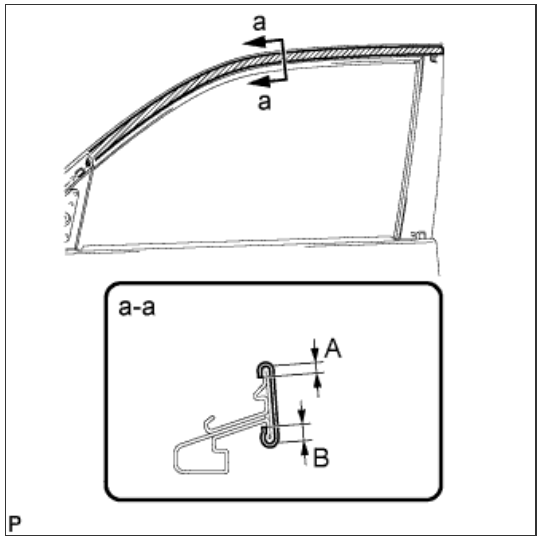
4. INSTALL NO. 1 BLACK OUT TAPE LH

a. fer to the illustration to position a new No. 1 black out tape.

Standard Dimension:

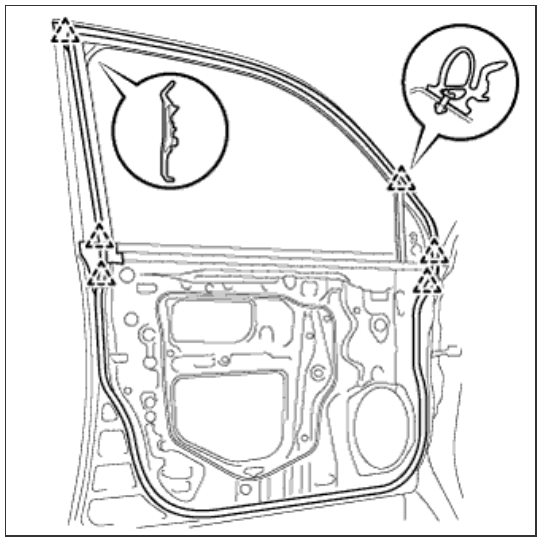
rea	Dimension
	2 to 4 mm (0.078 to 0.158 in.)
B	4 to 6 mm (0.158 to 0.236 in.)

b. emove the release paper and apply the tape.



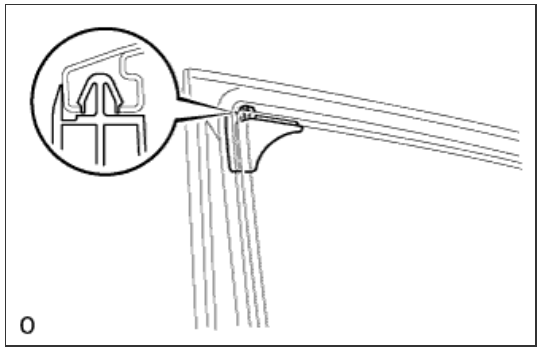
5. INSTALL FRONT DOOR WEATHERSTRIP LH

a. ttach the 6 clips and install the upper part of the front door weatherstrip.



6. INSTALL LOWER DOOR FRAME GARNISH LH

a. Attach a new clip and install the door frame garnish.



7. INSTALL FRONT DOOR REAR WINDOW FRAME MOULDING LH

a. Clean the vehicle body surface.

i. Using a heat light, heat the vehicle body surface.

ii. emove the double sided tape from the vehicle body surface.

iii. Wipe off any tape adhesive residue with cleaner.

b. Install a new window frame moulding.

i. Using a heat light, heat a new window frame moulding and the vehicle body surface.

ii. emove the peeling paper from the face of the window frame moulding.

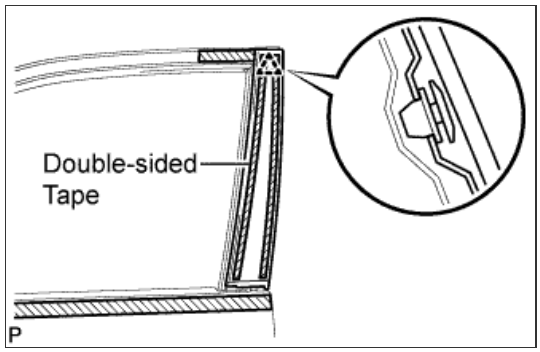
HINT:

fter removing the peeling paper, keep the exposed adhesive free from foreign matter.

iii. ttach the clip and double sided tape to install the window frame moulding.

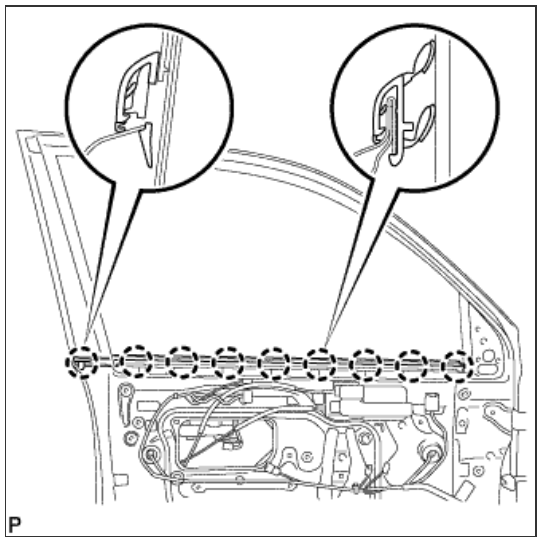
HINT:

ress the window frame moulding firmly to install it.



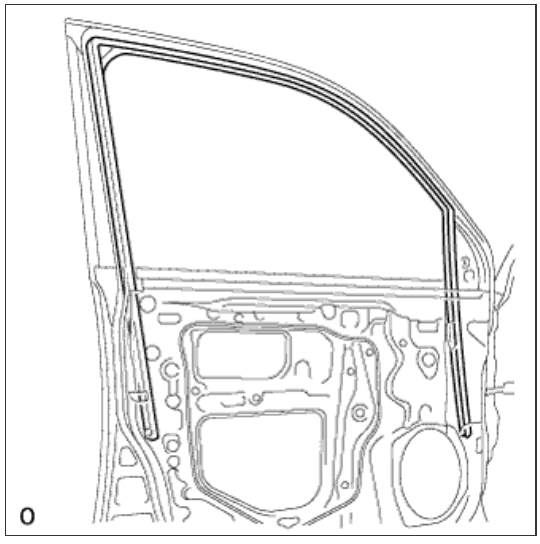
8. INSTALL FRONT DOOR BELT MOULDING ASSEMBLY LH

a. Attach the claw to install the belt moulding.



9. INSTALL FRONT DOOR GLASS RUN LH

a. Install the front door glass run.

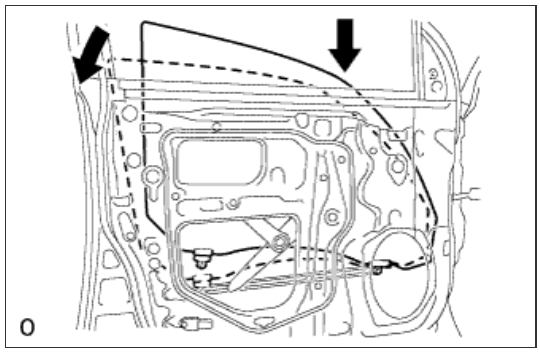


10. INSTALL FRONT DOOR GLASS SUB-ASSEMBLY LH

a. Insert the door glass into the door panel along the glass run as indicated by the arrows in the illustration.

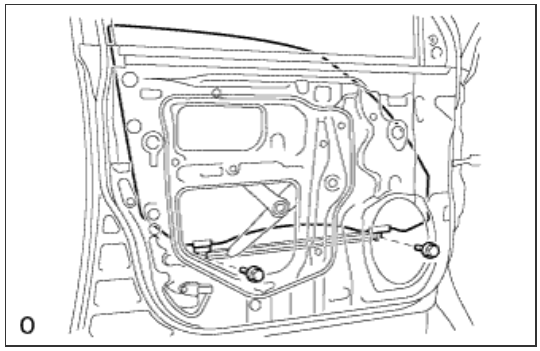
NOTICE:

Be careful not to damage the glass.



b. Install the door glass to the window regulator with the 2 bolts.

Torque:
8.0 N*m 82 kgf*cm , 71 in.*lbf }



11. INSTALL FRONT INNER DOOR GLASS WEATHERSTRIP LH

a. Install the front inner door glass weatherstrip .

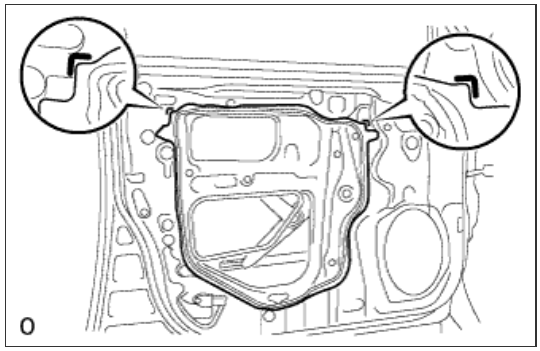
12. INSTALL FRONT DOOR SERVICE HOLE COVER LH

a. pply butyl tape to the door.

b. ass the front door lock remote control cable andrbnt door inside locking cable through a new front door service hole cover.

NOTICE:

- **When installing the service hole cover, pull the links and connectors through the service hole cover.**
- **There should be no wrinkles or folds after attaching the service hole cover.**
- **After attaching the service hole cover, check the sealing quality.**

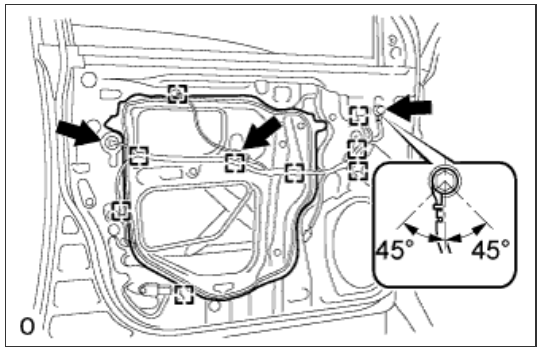


c. Connect the 2 connectors.

d. ttach the9 clamps.

e. Install the bolt as shown in the illustration.

Torque:
8.4 N*m{ 86 kgf*cm , 74 in.*lbf }



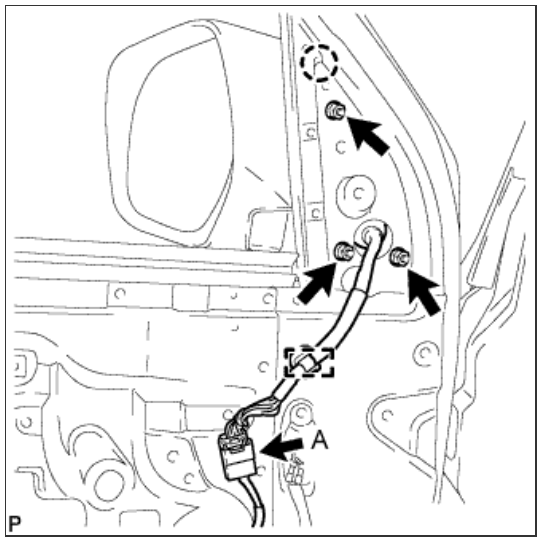
13. INSTALL OUTER REAR VIEW MIRROR ASSEMBLY LH

a. ttach the claw and Install the mirror with the 3 nts.

Torque:
8.0 N*m 82 kgf*cm , 71 in.*lbf }

b. Attach the clamp.

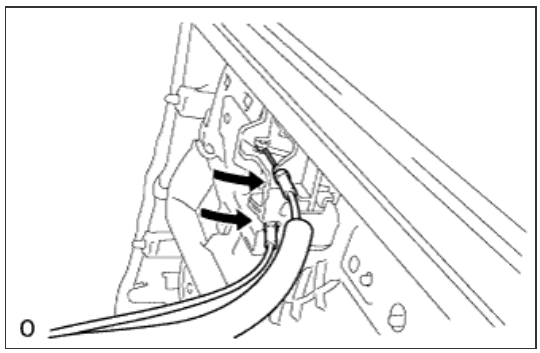
c. Connect the connector labeled .



14. INSTALL FRONT DOOR TRIM BOARD SUB-ASSEMBLY LH

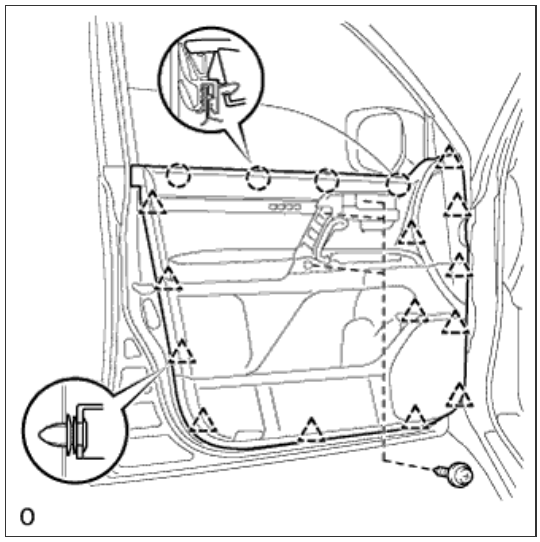
a. Connect the connector.

b. Connect the front door lock remote control cable and front door inside locking cable to the front door inside handle sub assembly.



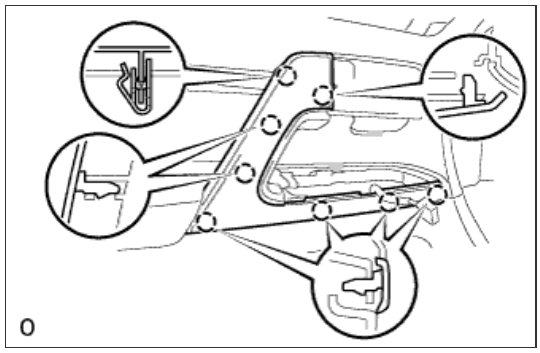
c. ttach the 4 claws and 13 clips to install the frontdoor trim board sub assembly.

d. Install the 3 screws.



15. INSTALL DOOR ASSIST GRIP COVER LH

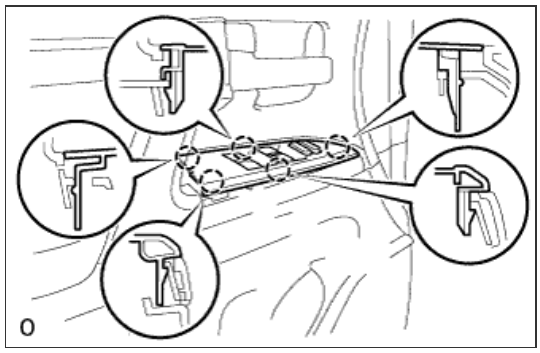
a. ttach the 8 claws to install the door assist gripcover to the door trim panel.



16. INSTALL FRONT DOOR ARMREST BASE PANEL ASSEMBLY LH

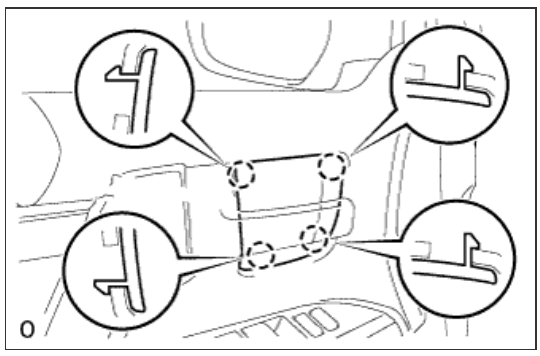
a. Connect the connector.

b. ttach the 5 claws to install the armrest base panel.



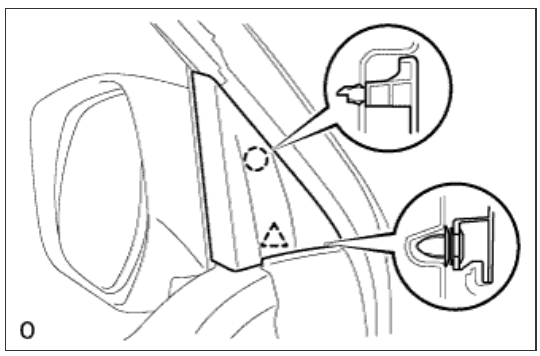
17. INSTALL FRONT DOOR INSIDE HANDLE BEZEL LH

a. ttach the 4 claws to install the be el.



18. INSTALL FRONT LOWER DOOR FRAME BRACKET GARNISH LH

a. ttach the clip and claw, and install the front doo lower frame bracket garnish.



19. CONNECT CABLE TO NEGATIVE BATTERY TERMINAL

NOTICE:

When disconnecting the cable, some systems need to be initiali ed after the cable is reconnected (Click here).

for Preparation Click here

HINT:

- **Use the same procedures for the RH side and LH side.**
- **The procedures listed below are for the LH side.**
- **When installing the black out tape and window frame moulding, heat the vehicle body, black out tape and window frame moulding using a heat light.**

Standard Heating Temperature:

Item	Temperature
Vehicle Body	40 to 60°C (104 to 140°F)
Black Out Tape	20 to 30°C (68 to 86°F)
Window Frame Moulding	20 to 30°C (68 to 86°F)

NOTICE:

Do not heat the vehicle body, black out tape and window frame moulding excessively.

1. REPAIR INSTRUCTION

a. Clean the vehicle body surface.

i. Using a heat light, heat the vehicle body surface.

ii. Wipe off any tape adhesive residue with cleaner.

b. Installation temperature

i. When the ambient temperature is below 15°C (59°F), perform the installation procedure after warming the vehicle body surface (installation surface of the door frame) and tape up to between 20 and 30°C (68 and 86°F) using a heat light. When the ambient temperature is above 35°C (95°F), cool the vehicle body surface (installation surface of the door frame) and tape down to between 20 and 30°C (68 and 86°F) prior to installation.

HINT:

- **The most appropriate temperature for installing the tape is 25°C (77°F).**
- **When the temperature is low, the tape turns stiff and falls off easily. When the temperature is high, the tape loses elasticity.**

c. Before installation

i. Make sure any dirt on and around the vehicle body surface where the tape will be installed (installation surface of the door frame) is removed, and that the surface is smooth. If the surface is rough or dirt remains when pressing the tape onto the surface, air will be trapped under the tape and result in a poor appearance.

HINT:

Spray water on the shop floor to settle any dust.

d. Key points for handling the tape

i. The tape bends and rolls up easily. Store the tape between flat pieces of cardboard or other similar objects and keep it dry and level.

NOTICE:

Do not bend the tape or leave it in high temperature places.

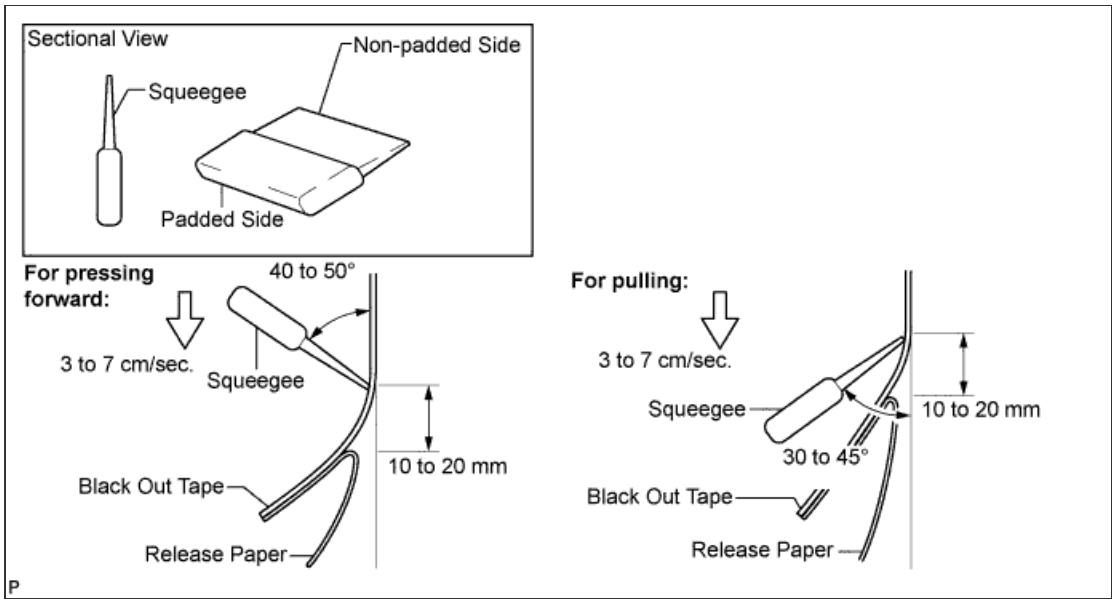
e. Key points for the installation of the tape (how to use a squeegee and the installation procedure for flat surfaces)

NOTICE:

- **Position the tape with a high level of accuracy to achieve a neat finish and to avoid peeling.**

- **The tape cannot be reused because it deforms and will not fit after removal.**

i. To avoid air bubbles, slightly raise the part of the tape that is going to be applied so that its adhesive surface does not touch the vehicle body while applying the tape. Tilt the squeegee at 40 to 50° (for pressing forward) or 30 to 45° (for pulling) to the vehicle body surface and press the tape onto the vehicle body surface with a force of 20 to 30 N (2 to 3 kgf) at a constant slow speed of 3 to 7 cm (1.2 to 2.8 in.) per second.



NOTICE:

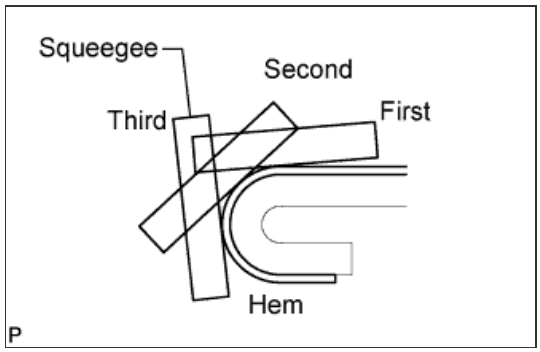
Be sure to observe the specified pressing speed, force, and angle of the squeegee to avoid wrinkles or air bubbles.

HINT:

- **Either angle of the squeegee (for pressing forward or for pulling) is acceptable.**
- **Be sure to apply the tape while removing the release paper 10 to 20 mm (0.393 to 0.787 in.) from the edge of the squeegee.**

f. Key points for the installation of the tape (how to use a squeegee and the installation procedure for hemming surfaces)

i. If it is difficult to press the tape, press it in several steps as shown in the illustration. Use your fingers or the padded surface of a squeegee to slowly apply the tape to the hem of the vehicle, especially for a small hem.



HINT:

When applying tape to the backside of a hem, remove the release paper and use your fingers or the padded surface of a squeegee.

g. Key points for the installation of the tape (how to use a squeegee and the installation procedure for corners)

i. emove the release paper and apply the tape carefully with your fingers.

ii. Before applying the tape to each corner, heat the tape using a heat light and gradually apply it to avoid wrinkles on the tape and achieve a neat finish.

h. Check after installation

i. fter completing the application, check if the tape is applied neatly. If the tape is not applied neatly, apply new tape.

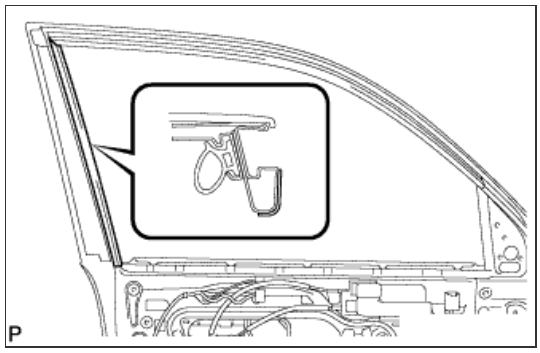
NOTICE:

Do not reuse the tape.

2. INSTALL NO. 4 BLACK OUT TAPE LH

a. fer to the illustration to position a new No. 4 black out tape.

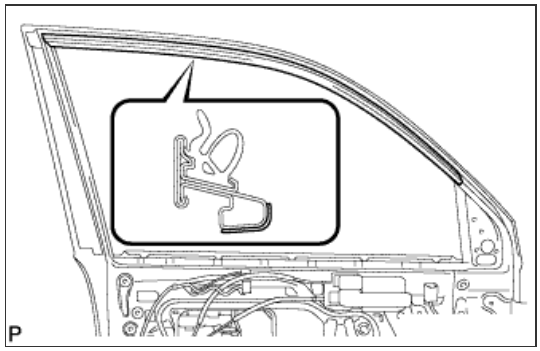
b. emove the release paper and apply the tape.



3. INSTALL NO. 3 BLACK OUT TAPE LH

a. fer to the illustration to position a new No. 3 black out tape.

b. emove the release paper and apply the tape.



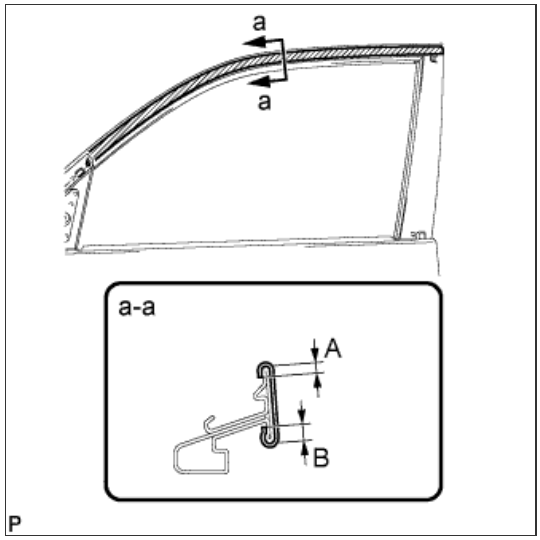
4. INSTALL NO. 1 BLACK OUT TAPE LH

a. fer to the illustration to position a new No. 1 black out tape.

Standard Dimension:

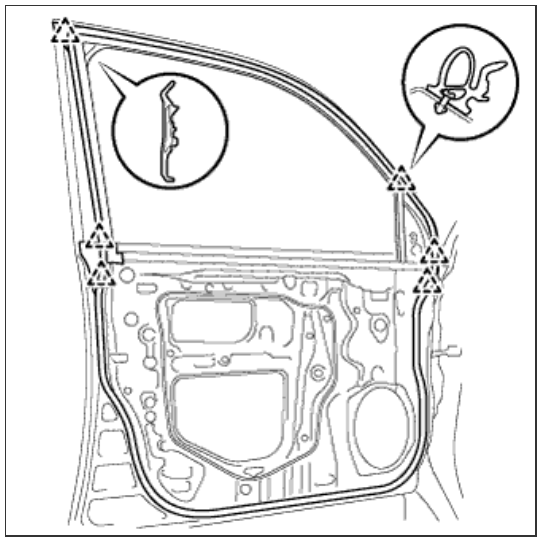
rea	Dimension
	2 to 4 mm (0.078 to 0.158 in.)
B	4 to 6 mm (0.158 to 0.236 in.)

b. emove the release paper and apply the tape.



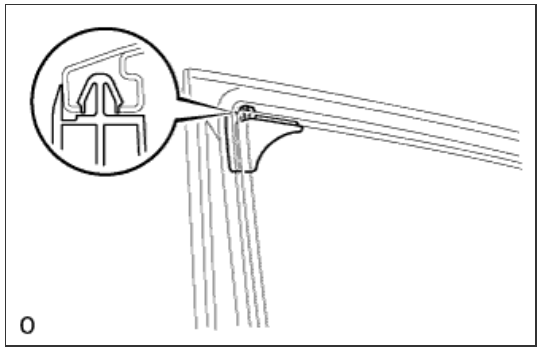
5. INSTALL FRONT DOOR WEATHERSTRIP LH

a. ttach the 6 clips and install the upper part of the front door weatherstrip.



6. INSTALL LOWER DOOR FRAME GARNISH LH

a. Attach a new clip and install the door frame garnish.



7. INSTALL FRONT DOOR REAR WINDOW FRAME MOULDING LH

a. Clean the vehicle body surface.

i. Using a heat light, heat the vehicle body surface.

ii. emove the double sided tape from the vehicle body surface.

iii. Wipe off any tape adhesive residue with cleaner.

b. Install a new window frame moulding.

i. Using a heat light, heat a new window frame moulding and the vehicle body surface.

ii. emove the peeling paper from the face of the window frame moulding.

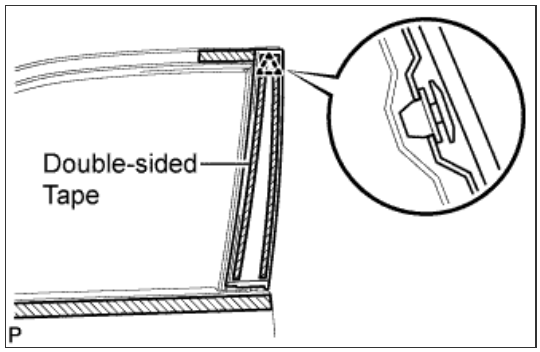
HINT:

fter removing the peeling paper, keep the exposed adhesive free from foreign matter.

iii. ttach the clip and double sided tape to install the window frame moulding.

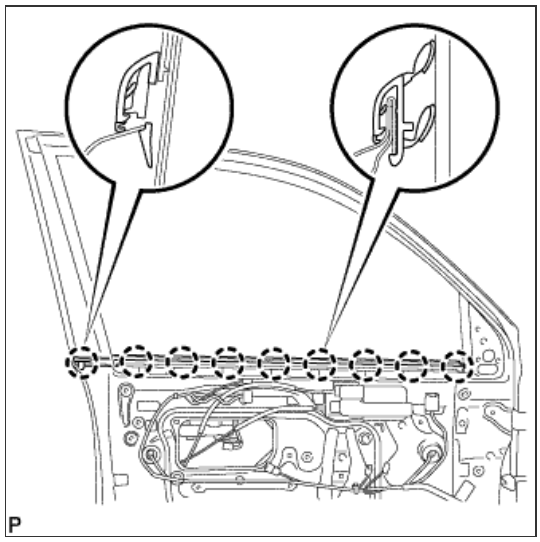
HINT:

ress the window frame moulding firmly to install it.



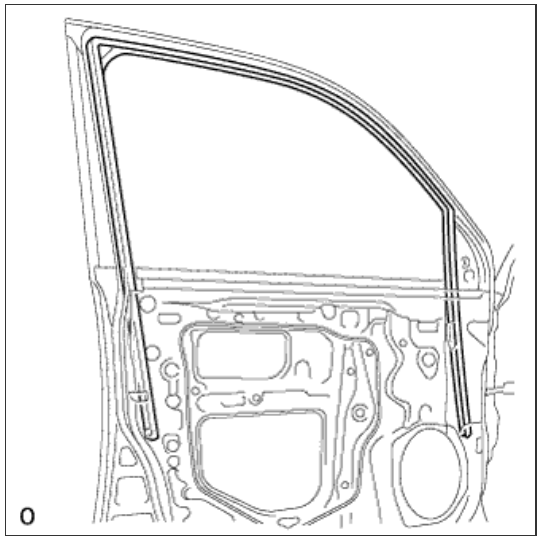
8. INSTALL FRONT DOOR BELT MOULDING ASSEMBLY LH

a. Attach the claw to install the belt moulding.



9. INSTALL FRONT DOOR GLASS RUN LH

a. Install the front door glass run.

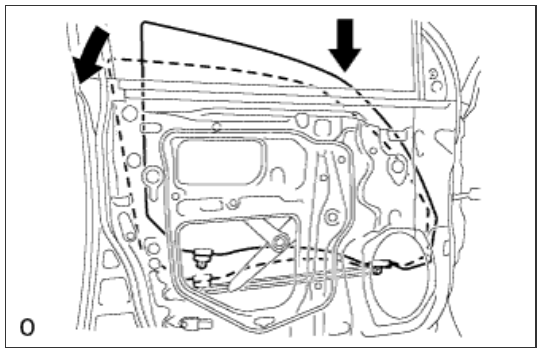


10. INSTALL FRONT DOOR GLASS SUB-ASSEMBLY LH

a. Insert the door glass into the door panel along the glass run as indicated by the arrows in the illustration.

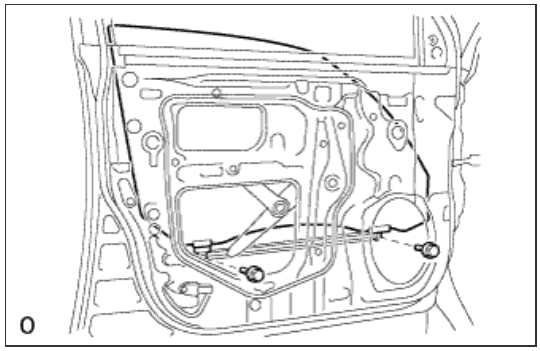
NOTICE:

Be careful not to damage the glass.



b. Install the door glass to the window regulator with the 2 bolts.

Torque:
8.0 N*m 82 kgf*cm , 71 in.*lbf }



11. INSTALL FRONT INNER DOOR GLASS WEATHERSTRIP LH

a. Install the front inner door glass weatherstrip .

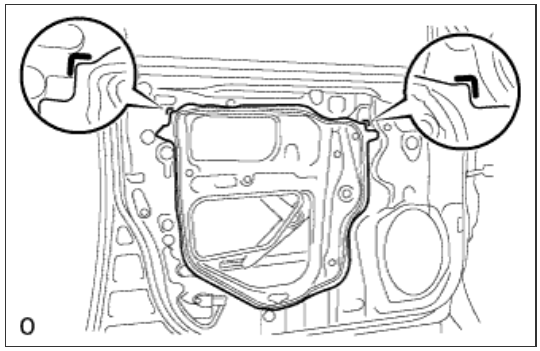
12. INSTALL FRONT DOOR SERVICE HOLE COVER LH

a. pply butyl tape to the door.

b. ass the front door lock remote control cable andrbnt door inside locking cable through a new front door service hole cover.

NOTICE:

- **When installing the service hole cover, pull the links and connectors through the service hole cover.**
- **There should be no wrinkles or folds after attaching the service hole cover.**
- **After attaching the service hole cover, check the sealing quality.**

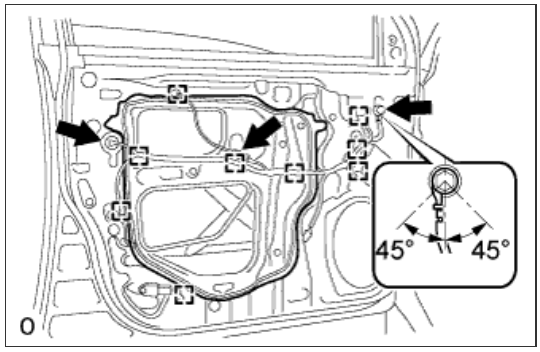


c. Connect the 2 connectors.

d. ttach the9 clamps.

e. Install the bolt as shown in the illustration.

Torque:
8.4 N*m{ 86 kgf*cm , 74 in.*lbf }



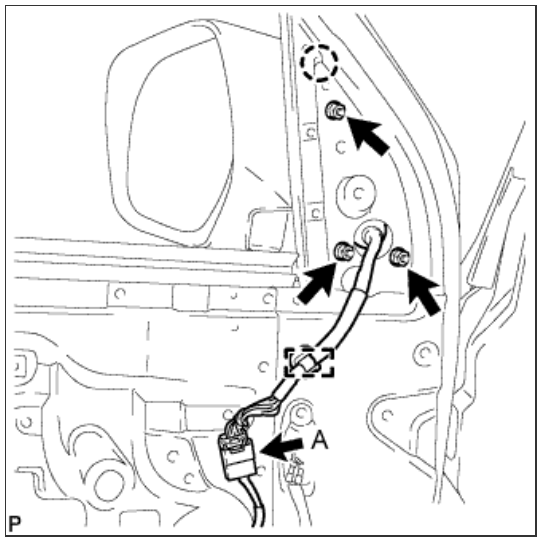
13. INSTALL OUTER REAR VIEW MIRROR ASSEMBLY LH

a. ttach the claw and Install the mirror with the 3 nts.

Torque:
8.0 N*m 82 kgf*cm , 71 in.*lbf }

b. Attach the clamp.

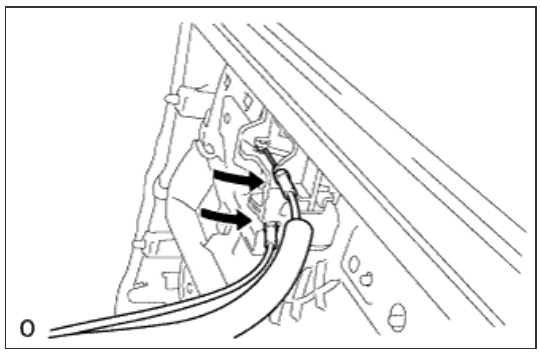
c. Connect the connector labeled .



14. INSTALL FRONT DOOR TRIM BOARD SUB-ASSEMBLY LH

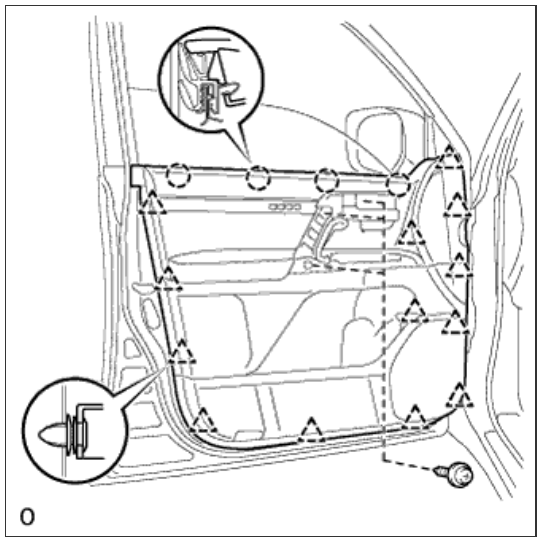
a. Connect the connector.

b. Connect the front door lock remote control cable and front door inside locking cable to the front door inside handle sub assembly.



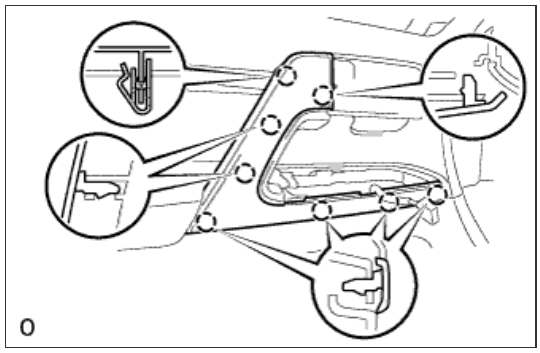
c. ttach the 4 claws and 13 clips to install the frontdoor trim board sub assembly.

d. Install the 3 screws.



15. INSTALL DOOR ASSIST GRIP COVER LH

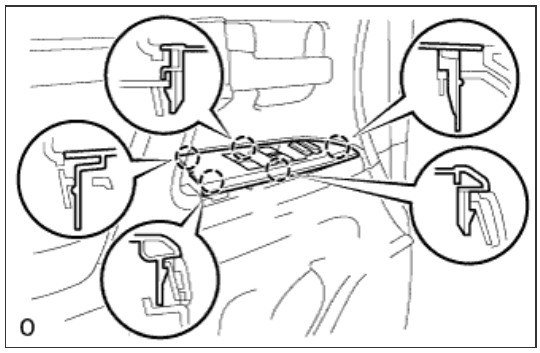
a. ttach the 8 claws to install the door assist gripcover to the door trim panel.



16. INSTALL FRONT DOOR ARMREST BASE PANEL ASSEMBLY LH

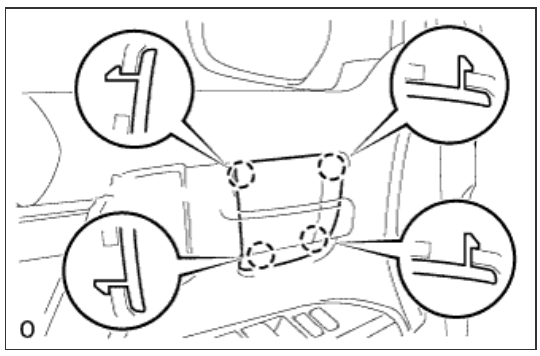
a. Connect the connector.

b. ttach the 5 claws to install the armrest base panel.



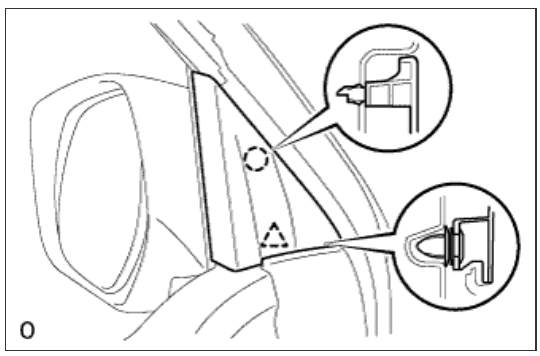
17. INSTALL FRONT DOOR INSIDE HANDLE BEZEL LH

a. ttach the 4 claws to install the be el.



18. INSTALL FRONT LOWER DOOR FRAME BRACKET GARNISH LH

a. ttach the clip and claw, and install the front doo lower frame bracket garnish.

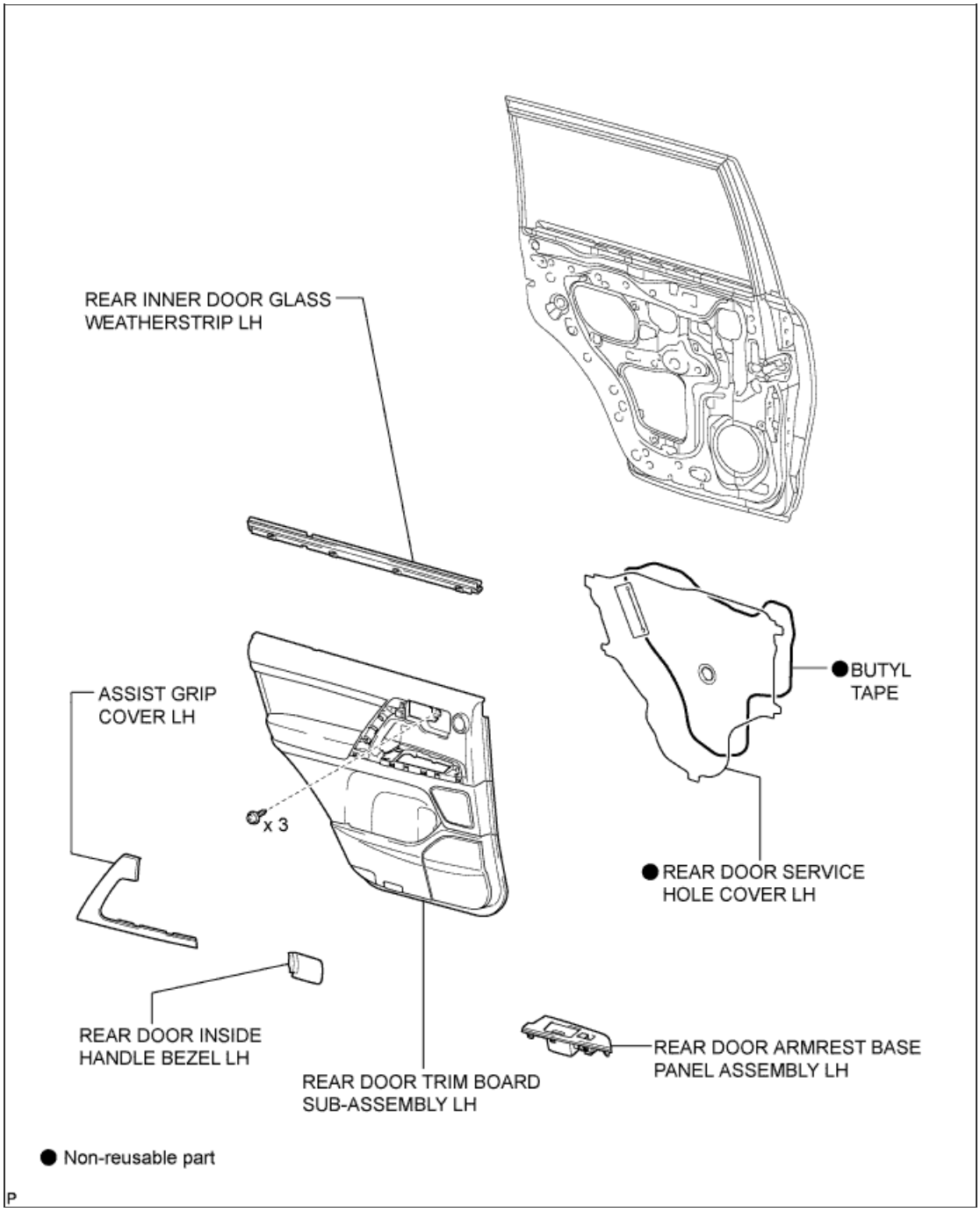


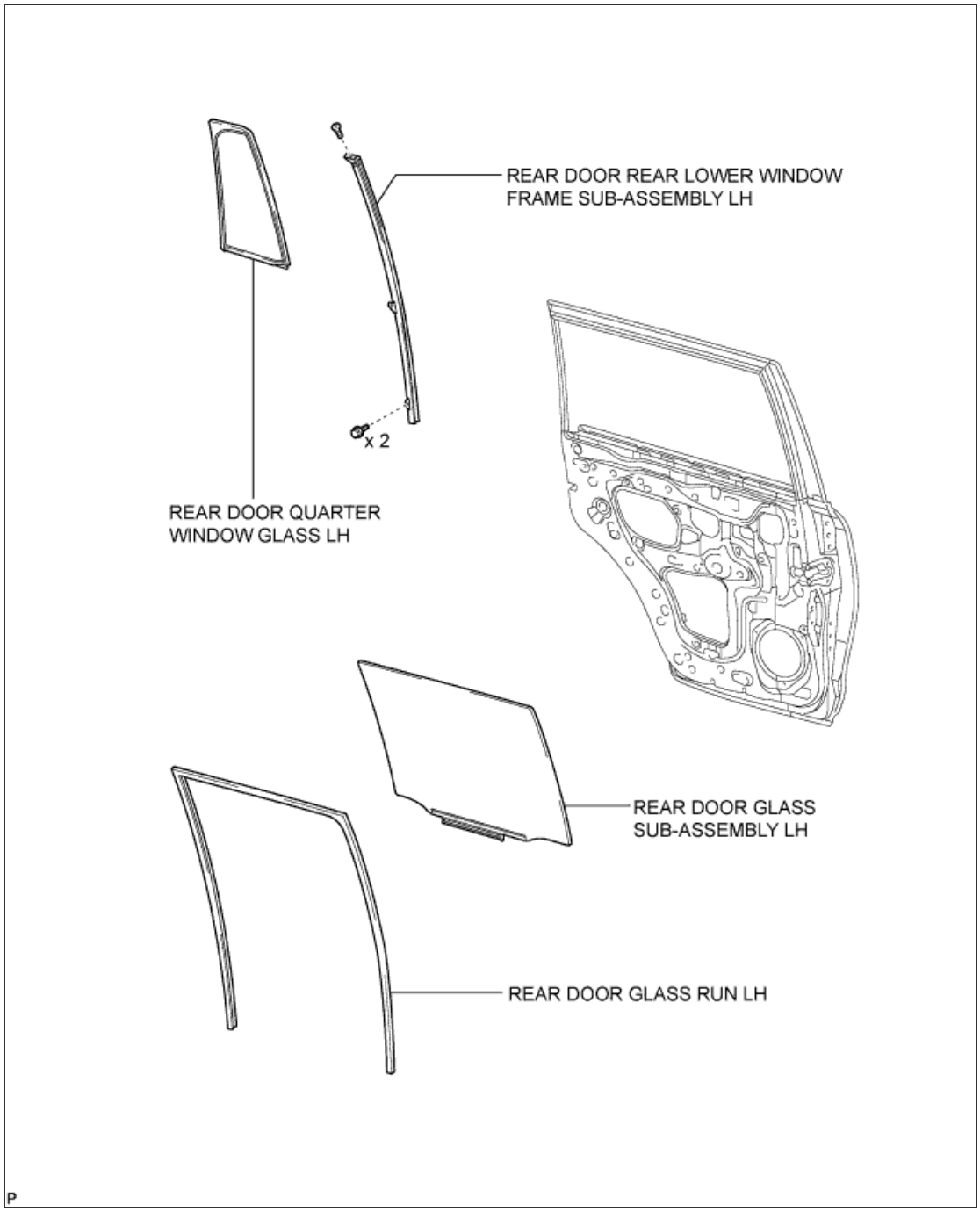
19. CONNECT CABLE TO NEGATIVE BATTERY TERMINAL

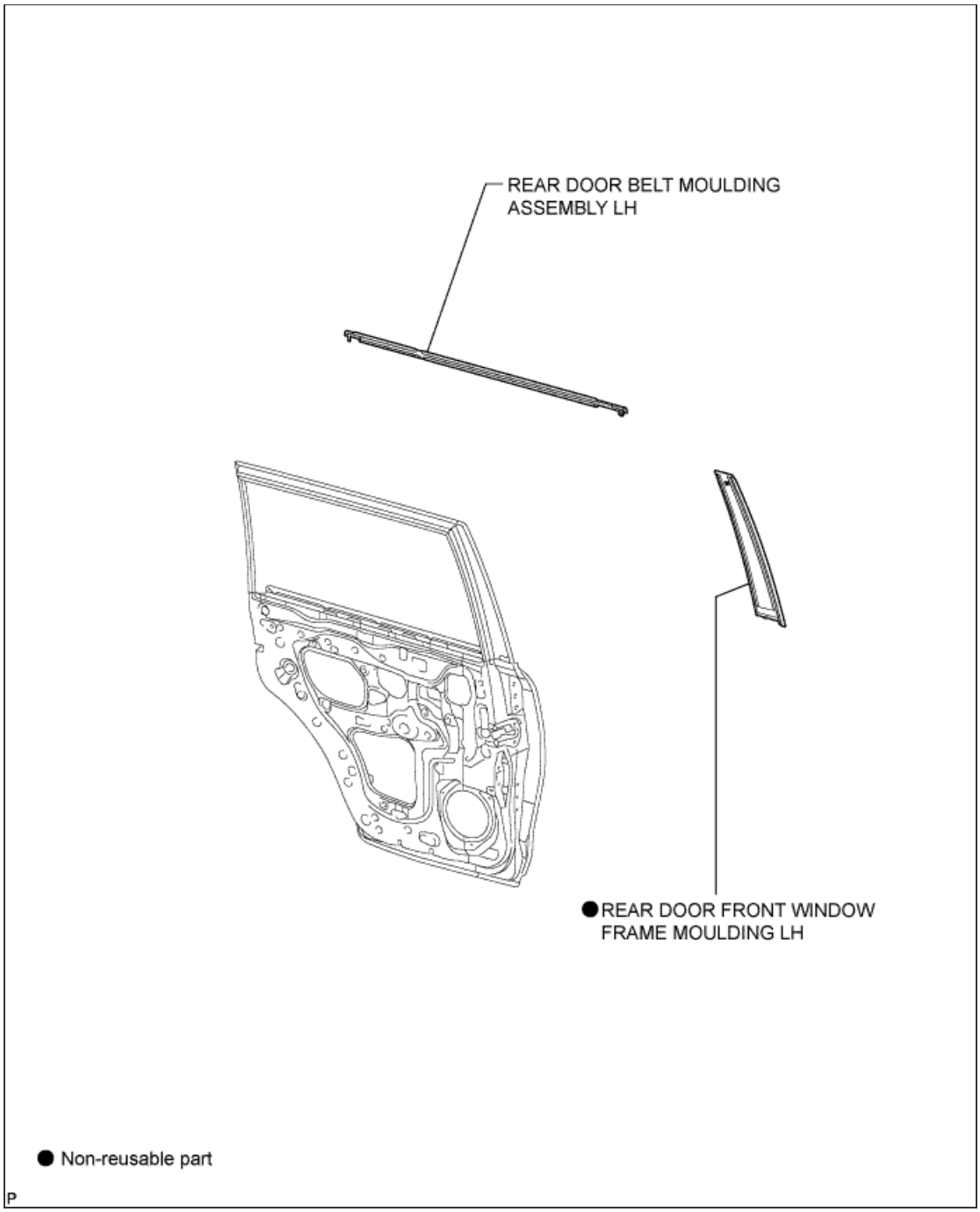
NOTICE:

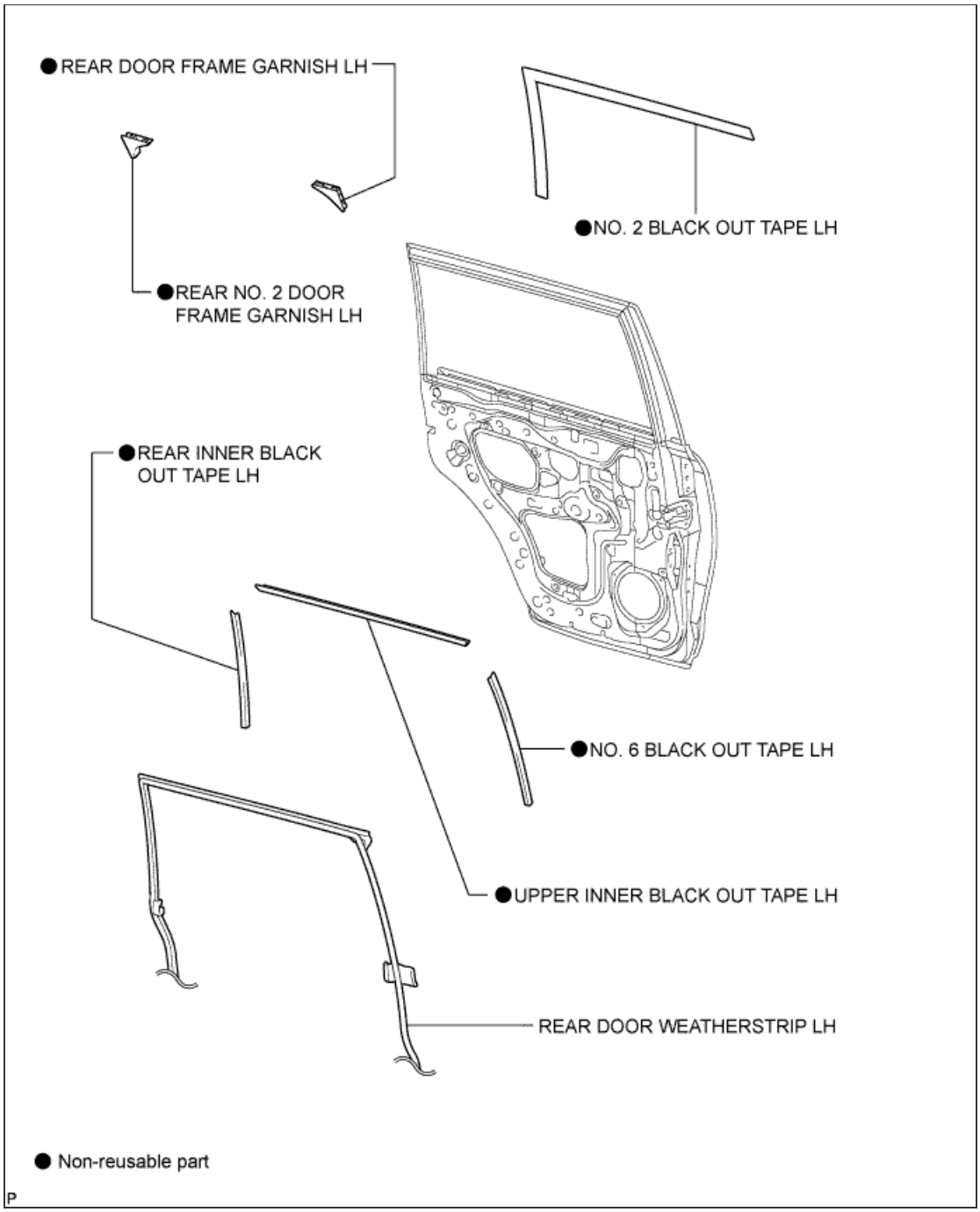
When disconnecting the cable, some systems need to be initiali ed after the cable is reconnected (Click here).

for Preparation Click here




REAR DOOR REAR LOWER WINDOW FRAME SUB-ASSEMBLY LH
x 2
REAR DOOR QUARTER WINDOW GLASS LH
REAR DOOR GLASS SUB-ASSEMBLY LH
REAR DOOR GLASS RUN LH
P


REAR DOOR BELT MOULDING ASSEMBLY LH
●REAR DOOR FRONT WINDOW FRAME MOULDING LH
● Non-reusable part
P


● REAR DOOR FRAME GARNISH LH
● NO. 2 BLACK OUT TAPE LH
● REAR NO. 2 DOOR FRAME GARNISH LH
● REAR INNER BLACK OUT TAPE LH
● NO. 6 BLACK OUT TAPE LH
● UPPER INNER BLACK OUT TAPE LH
REAR DOOR WEATHERSTRIP LH
● Non-reusable part
P

for Preparation Click here

HINT:

- **Use the same procedures for the RH side and LH side.**
- **The procedures listed below are for the LH side.**
- **When removing the black out tape and window frame moulding, heat the vehicle body, black out tape and window frame moulding using a heat light.**

Standard Heating Temperature:

Item	Temperature
Vehicle Body	40 to 60°C (104 to 140°F)
Black Out Tape	20 to 30°C (68 to 86°F)
Window Frame Moulding	20 to 30°C (68 to 86°F)

NOTICE:

Do not heat the vehicle body, black out tape and window frame moulding excessively.

1. DISCONNECT CABLE FROM NEGATIVE BATTERY TERMINAL

NOTICE:

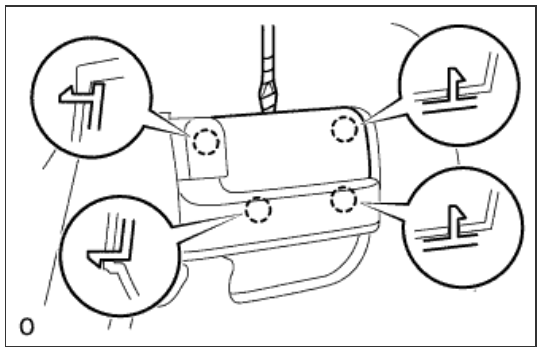
When disconnecting the cable, some systems need to be initialized after the cable is reconnected (Click here).

2. REMOVE REAR DOOR INSIDE HANDLE BEZEL LH

a. Using a screwdriver, detach the 4 claws and remove the bezel.

HINT:

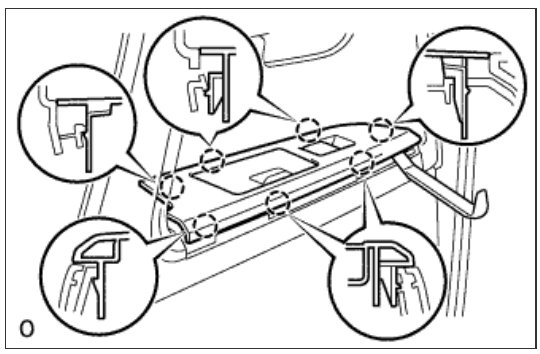
Tape the screwdriver tip before use.



3. REMOVE REAR DOOR ARMREST BASE PANEL ASSEMBLY LH

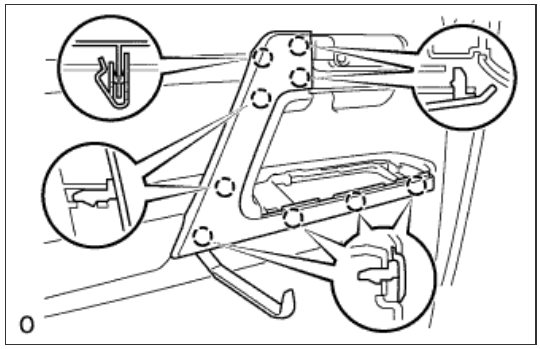
a. Using a moulding remover, detach the 7 claws.

b. Disconnect the connector and remove the rear door armrest base panel and rear power window regulator switch assembly.



4. REMOVE ASSIST GRIP COVER LH

a. Using a moulding remover, detach the 9 claws and remove the door assist grip cover.

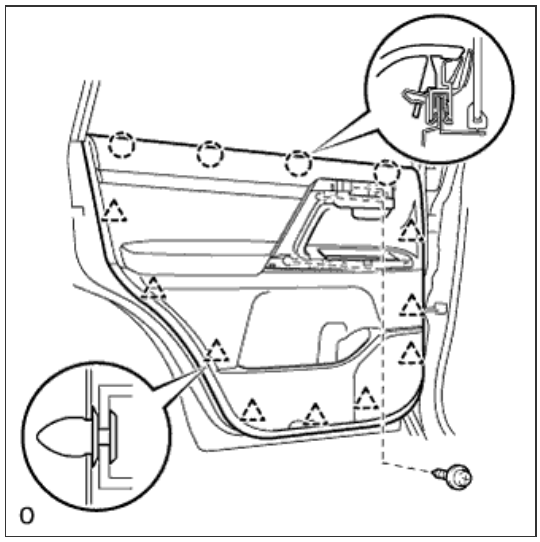


5. REMOVE REAR DOOR TRIM BOARD SUB-ASSEMBLY LH

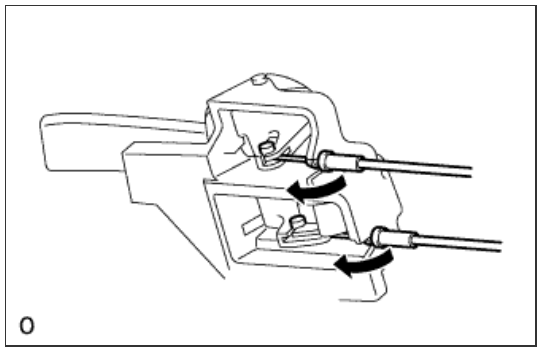
a. Remove the 3 screws.

b. Remove the 9 clips, 4 claws and trim board.

c. Disconnect the connector and remove the trim board.

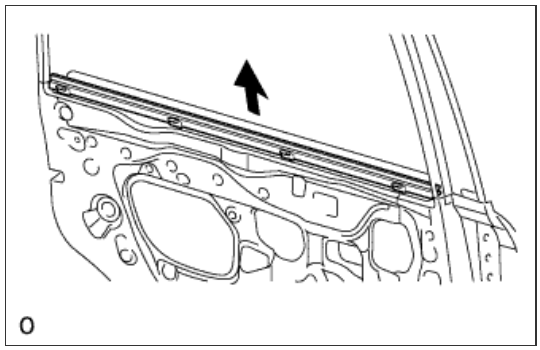


d. Disconnect the 2 cables from the inside handle.



6. REMOVE REAR INNER DOOR GLASS WEATHERSTRIP LH

a. Remove the weatherstrip by pulling it upward in the direction indicated by the arrow.



7. REMOVE REAR DOOR SERVICE HOLE COVER LH

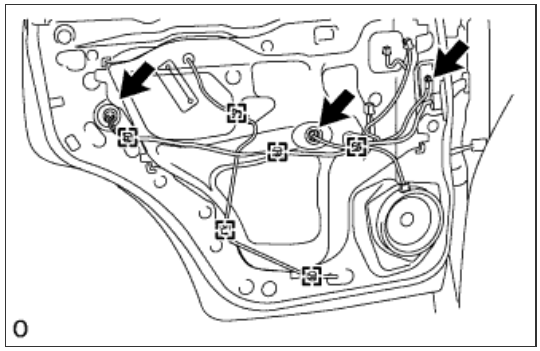
a. Using a clip remover, detach the 6 clamps.

b. Remove the bolt and disconnect the 2 connectors.

c. Remove the service hole cover.

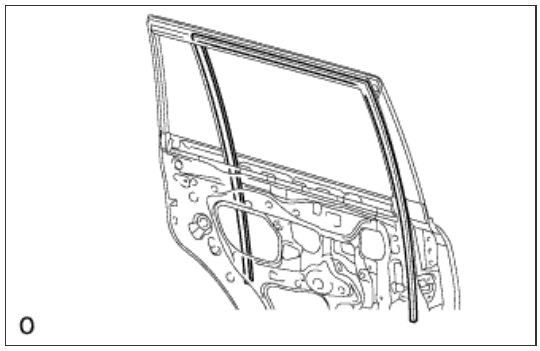
HINT:

Remove the remaining tape on the door.



8. REMOVE REAR DOOR GLASS RUN LH

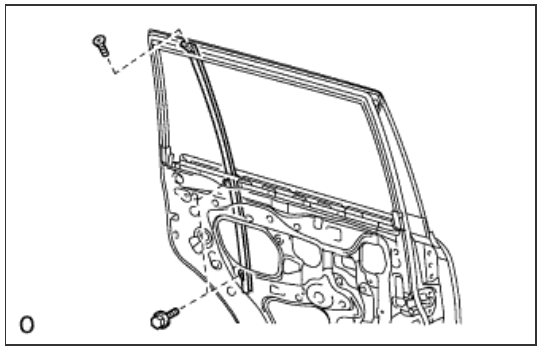
a. Remove the rear door glass run from the window frame.



9. REMOVE REAR DOOR REAR LOWER WINDOW FRAME SUB-ASSEMBLY LH

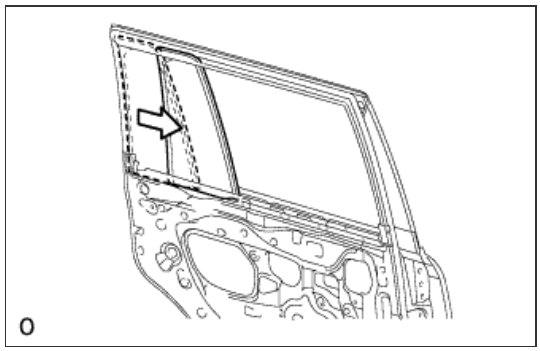
a. Remove the 2 bolts.

b. Remove the screw and window frame.



10. REMOVE REAR DOOR QUARTER WINDOW GLASS LH

a. Remove the rear door quarter window glass and rear door quarter window weatherstrip as a unit as shown in the illustration.

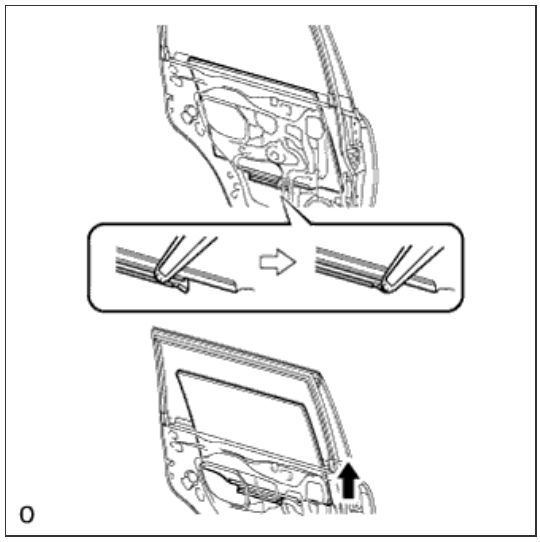


11. REMOVE REAR DOOR GLASS SUB-ASSEMBLY LH

a. Remove the rear door glass sub-assembly from the rear door window regulator sub-assembly as shown in the illustration.

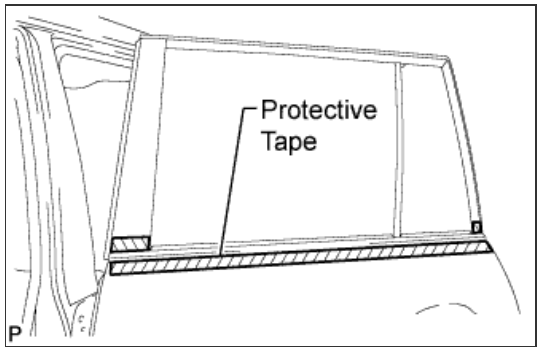
NOTICE:

Do not damage the door glass.

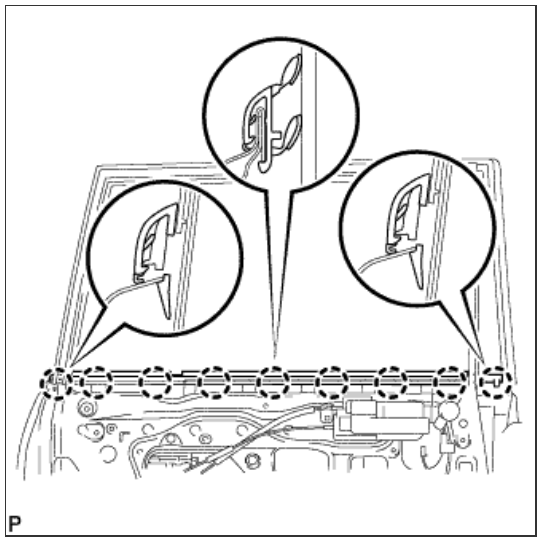


12. REMOVE REAR DOOR BELT MOULDING ASSEMBLY LH

a. Put protective tape around the belt moulding.



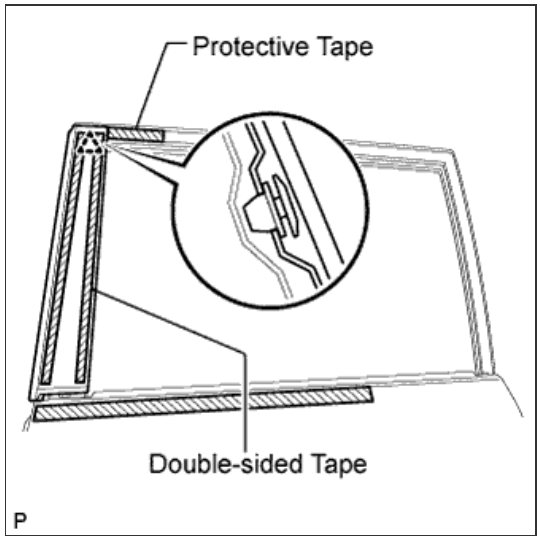
b. Detach the claw and remove the belt moulding.



13. REMOVE REAR DOOR FRONT WINDOW FRAME MOULDING LH

a. Put protective tape around the window frame moulding.

b. Detach the clip and remove the double-sided tape to remove the window frame moulding.

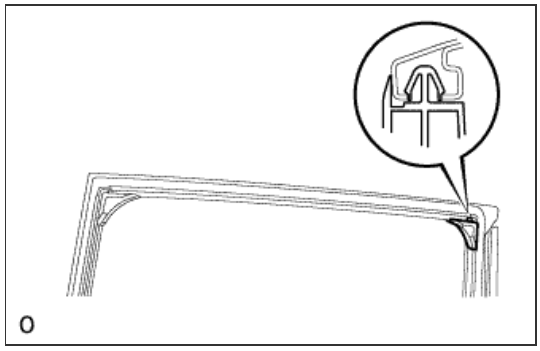


14. REMOVE REAR DOOR FRAME GARNISH LH

a. Detach the clip and remove the rear door frame garnish.

HINT:

This clip needs to be replaced with a new one because the clip will break when removing the rear door frame garnish.

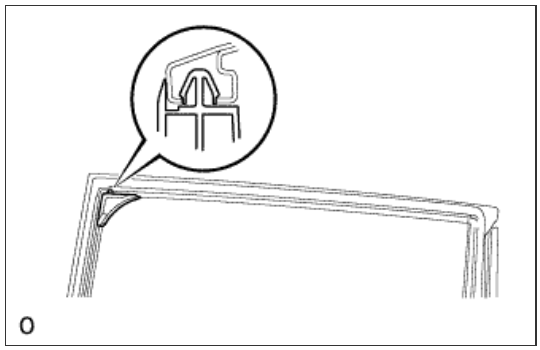


15. REMOVE REAR NO. 2 DOOR FRAME GARNISH LH

a. Detach the clip and remove the rear door frame garnish.

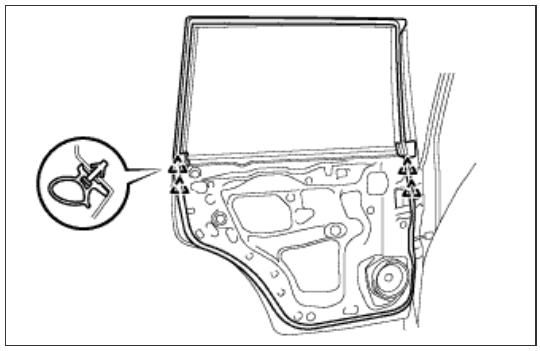
HINT:

This clip needs to be replaced with a new one because the clip will break when removing the rear door frame garnish.



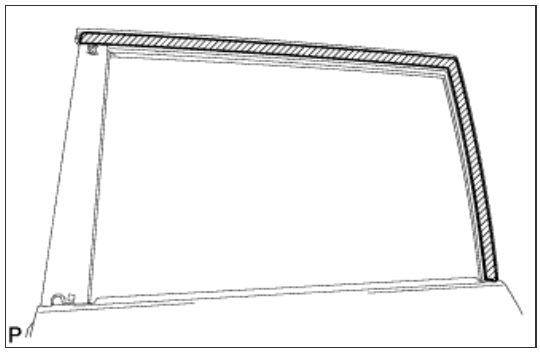
16. REMOVE REAR DOOR WEATHERSTRIP LH

a. Detach the 4 clips, and remove the upper part of the rear door weatherstrip so that the black out tape can be removed.



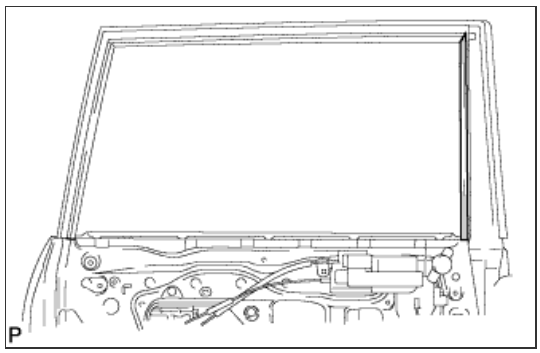
17. REMOVE NO. 2 BLACK OUT TAPE LH

a. Pull back an edge of the black out tape and pull it parallel to the vehicle body to remove it.



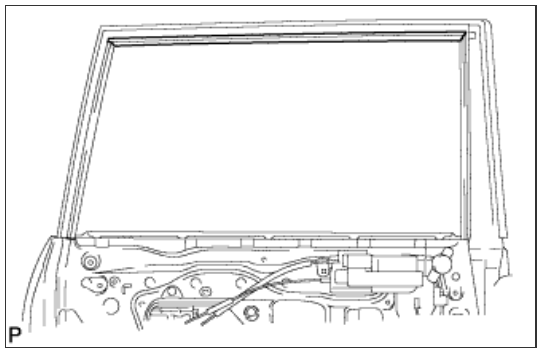
18. REMOVE NO. 6 BLACK OUT TAPE LH

a. Pull back an edge of the black out tape and pull it parallel to the vehicle body to remove it.



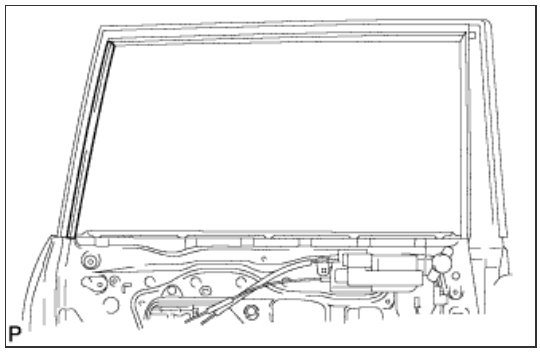
19. REMOVE UPPER INNER BLACK OUT TAPE LH

a. Pull back an edge of the black out tape and pull it parallel to the vehicle body to remove it.



20. REMOVE REAR INNER BLACK OUT TAPE LH

a. Pull back an edge of the black out tape and pull it parallel to the vehicle body to remove it.



for Preparation Click here

HINT:

- **Use the same procedures for the RH side and LH side.**
- **The procedures listed below are for the LH side.**
- **When removing the black out tape and window frame moulding, heat the vehicle body, black out tape and window frame moulding using a heat light.**

Standard Heating Temperature:

Item	Temperature
Vehicle Body	40 to 60°C (104 to 140°F)
Black Out Tape	20 to 30°C (68 to 86°F)
Window Frame Moulding	20 to 30°C (68 to 86°F)

NOTICE:

Do not heat the vehicle body, black out tape and window frame moulding excessively.

1. DISCONNECT CABLE FROM NEGATIVE BATTERY TERMINAL

NOTICE:

When disconnecting the cable, some systems need to be initialized after the cable is reconnected (Click here).

2. REMOVE REAR DOOR INSIDE HANDLE BEZEL LH

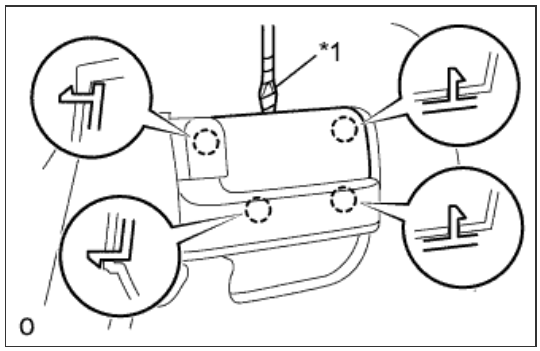
a. Using a screwdriver, detach the 4 claws and remove the bezel.

HINT:

Tape the screwdriver tip before use.

Text in Illustration

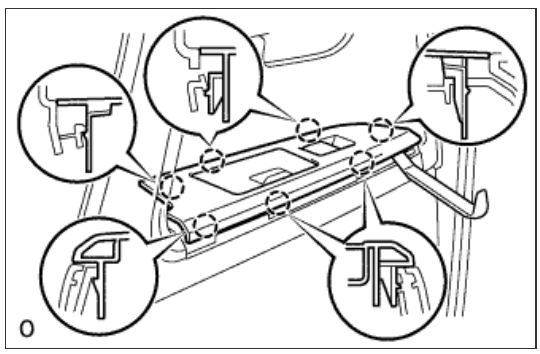
1	Protective tape



3. REMOVE REAR DOOR ARMREST BASE PANEL ASSEMBLY LH

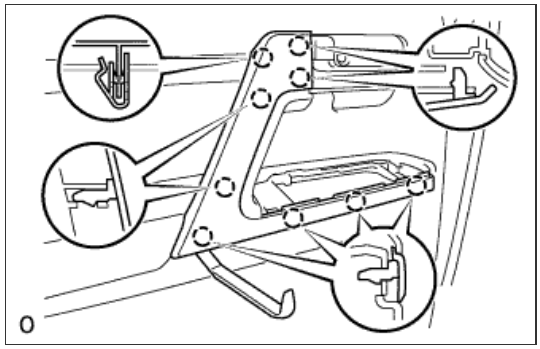
a. Using a moulding remover, detach the 7 claws.

b. Disconnect the connector and remove the armrest base panel.



4. REMOVE ASSIST GRIP COVER LH

a. Using a moulding remover, detach the 9 claws and remove the door assist grip cover.

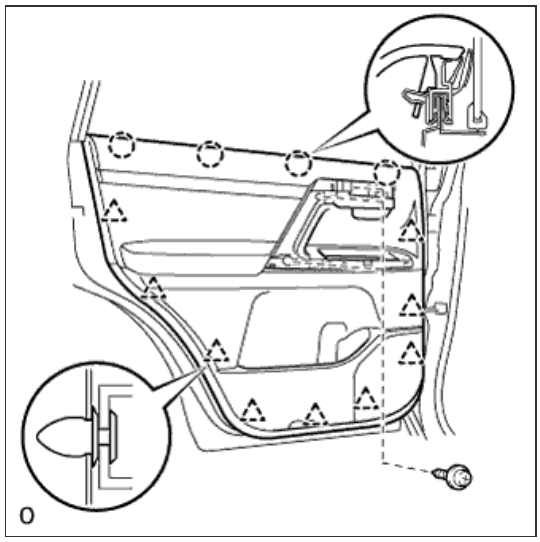


5. REMOVE REAR DOOR TRIM BOARD SUB-ASSEMBLY LH

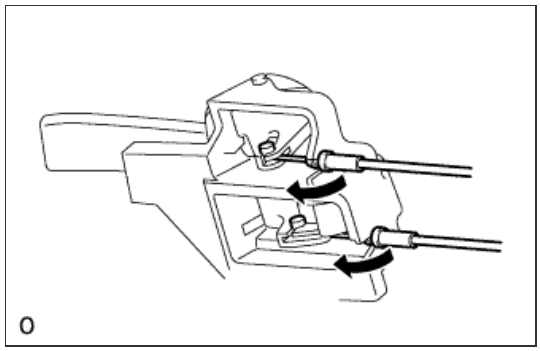
a. Remove the 3 screws.

b. Remove the 9 clips, 4 claws and trim board.

c. Disconnect the connector and remove the trim board.

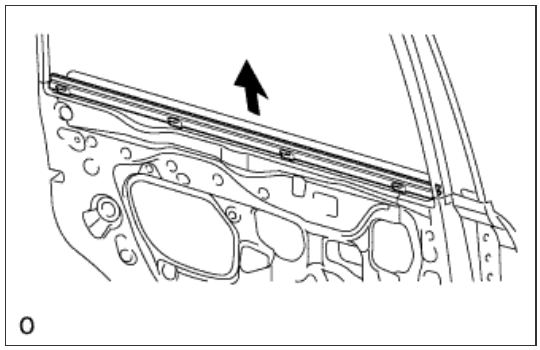


d. Disconnect the 2 cables from the inside handle.



6. REMOVE REAR INNER DOOR GLASS WEATHERSTRIP LH

a. Remove the weatherstrip by pulling it upward in the direction indicated by the arrow.



7. REMOVE REAR DOOR SERVICE HOLE COVER LH

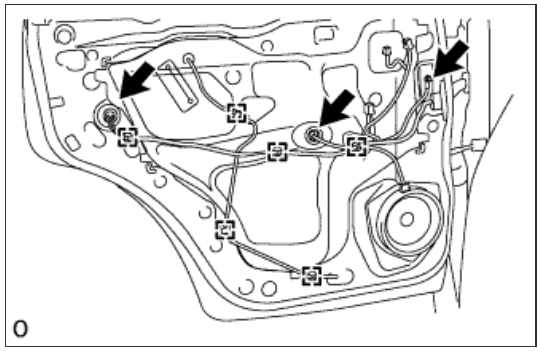
a. Using a clip remover, detach the 6 clamps.

b. Remove the bolt and disconnect the 2 connectors.

c. Remove the service hole cover.

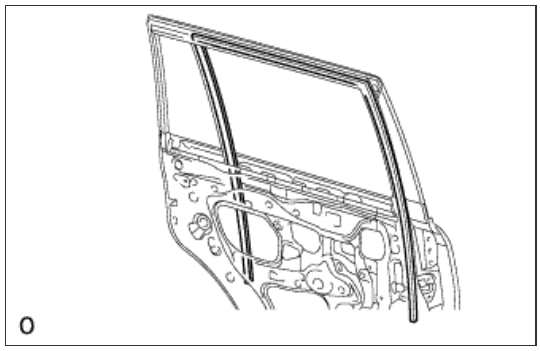
HINT:

Remove the remaining tape on the door.



8. REMOVE REAR DOOR GLASS RUN LH

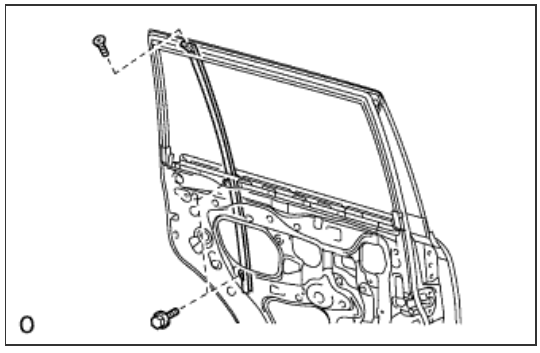
a. Remove the rear door glass run from the window frame.



9. REMOVE REAR DOOR REAR LOWER WINDOW FRAME SUB-ASSEMBLY LH

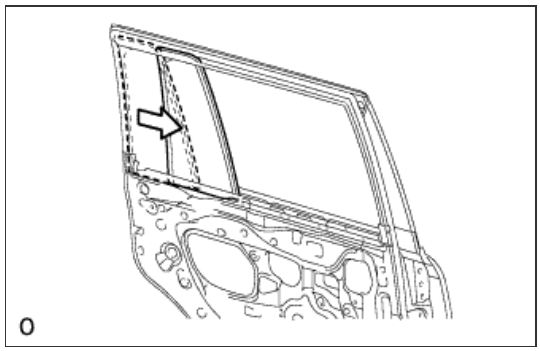
a. Remove the 2 bolts.

b. Remove the screw and window frame.



10. REMOVE REAR DOOR UARTER WINDOW GLASS LH

a. Remove the rear door uarter window glass and rear door uarter window weatherstrip as a unit as shown in the illustration.

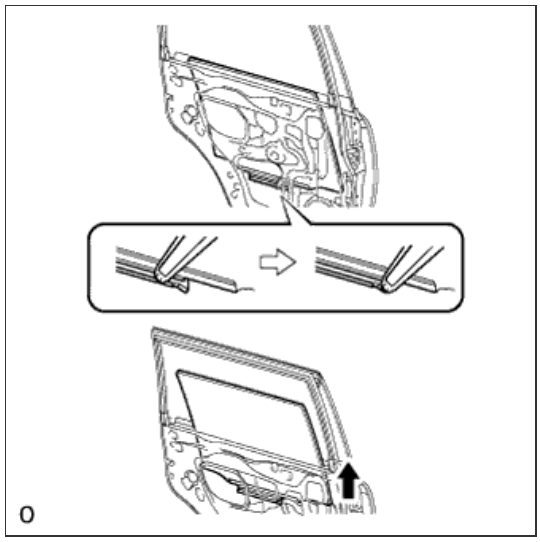


11. REMOVE REAR DOOR GLASS SUB-ASSEMBLY LH

a. Remove the rear door glass sub assembly from the rear door window regulator sub assembly as shown in the illustration.

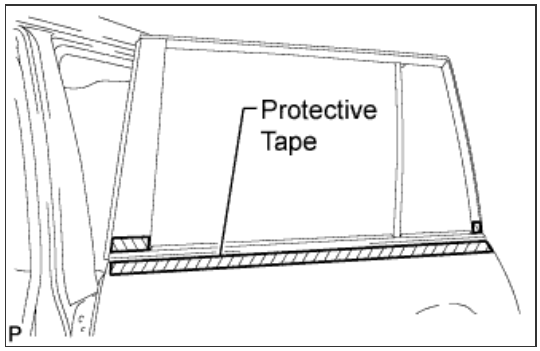
NOTICE:

Do not damage the door glass.

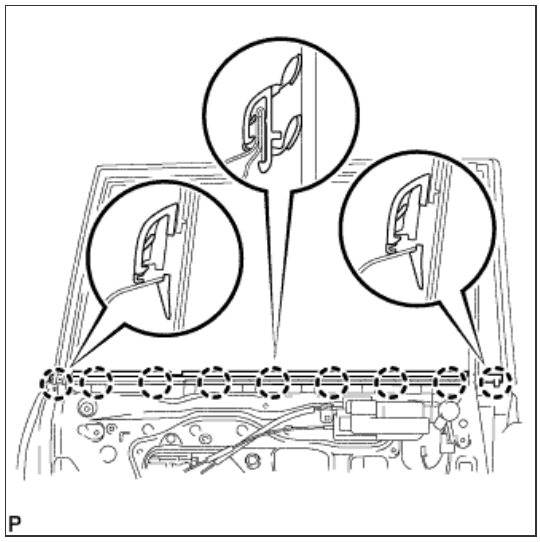


12. REMOVE REAR DOOR BELT MOULDING ASSEMBLY LH

a. Put protective tape around the belt moulding.



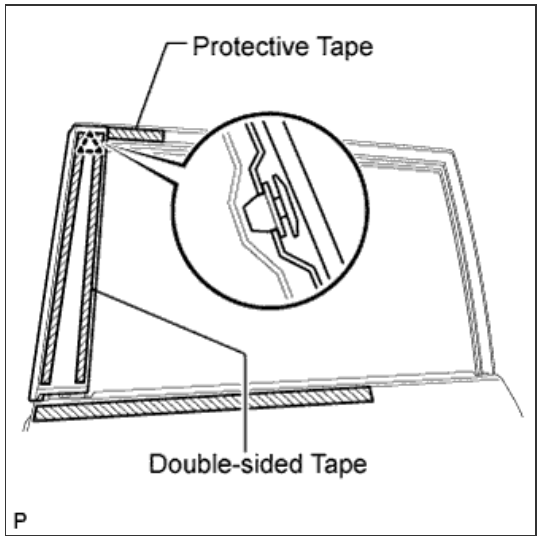
b. Detach the claw and remove the belt moulding.



13. REMOVE REAR DOOR FRONT WINDOW FRAME MOULDING LH

a. Put protective tape around the window frame moulding.

b. Detach the clip and remove the double sided tape to remove the window frame moulding.

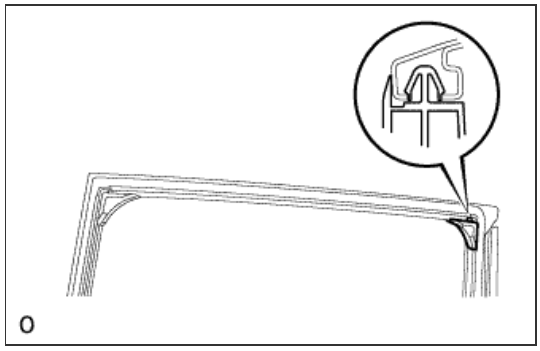


14. REMOVE REAR DOOR FRAME GARNISH LH

a. Detach the clip and remove the rear door frame garnish.

HINT:

This clip needs to be replaced with a new one because the clip will break when removing the rear door frame garnish.

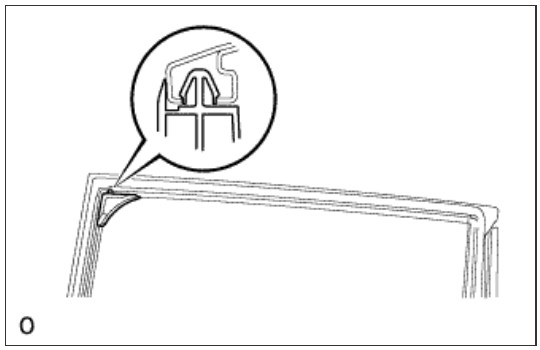


15. REMOVE REAR NO. 2 DOOR FRAME GARNISH LH

a. Detach the clip and remove the rear door frame garnish.

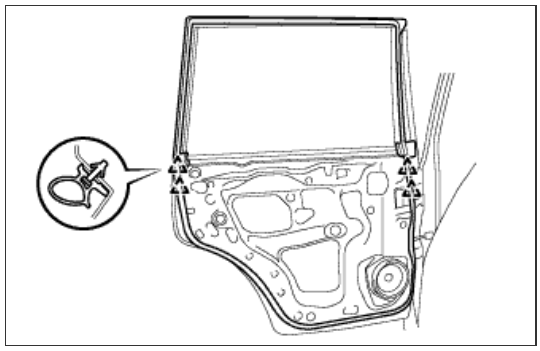
HINT:

This clip needs to be replaced with a new one because the clip will break when removing the rear door frame garnish.



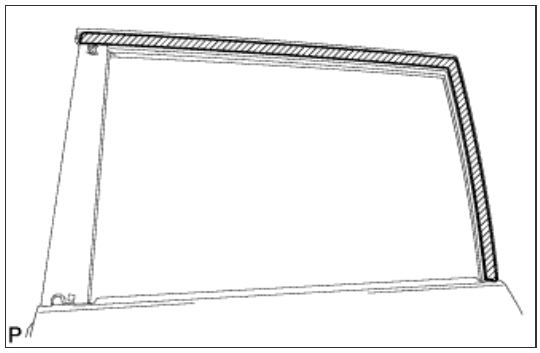
16. REMOVE REAR DOOR WEATHERSTRIP LH

a. Detach the 4 clips, and remove the upper part of the rear door weatherstrip so that the black out tape can be removed.



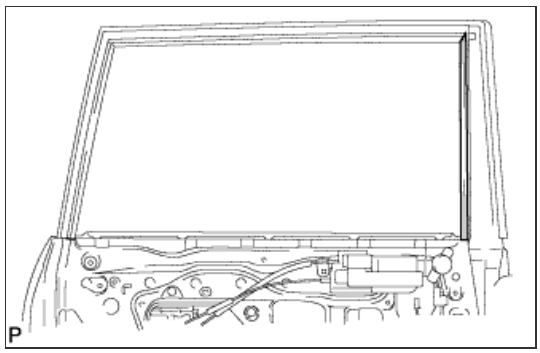
17. REMOVE NO. 2 BLACK OUT TAPE LH

a. Pull back an edge of the black out tape and pull it parallel to the vehicle body to remove it.



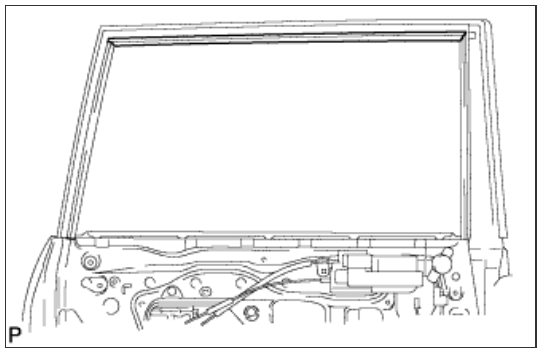
18. REMOVE NO. 6 BLACK OUT TAPE LH

a. Pull back an edge of the black out tape and pull it parallel to the vehicle body to remove it.



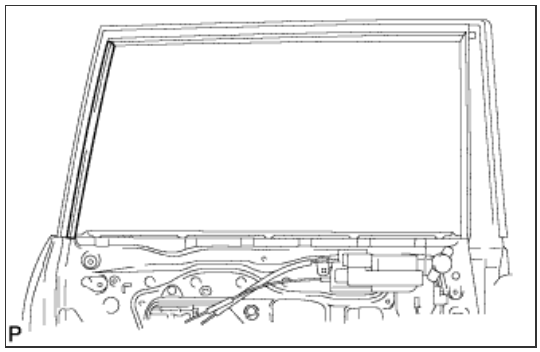
19. REMOVE UPPER INNER BLACK OUT TAPE LH

a. Pull back an edge of the black out tape and pull it parallel to the vehicle body to remove it.



20. REMOVE REAR INNER BLACK OUT TAPE LH

a. Pull back an edge of the black out tape and pull it parallel to the vehicle body to remove it.



for Preparation Click here

HINT:

- **Use the same procedures for the RH side and LH side.**
- **The procedures listed below are for the LH side.**
- **When removing the black out tape and window frame moulding, heat the vehicle body, black out tape and window frame moulding using a heat light.**

Standard Heating Temperature:

Item	Temperature
Vehicle Body	40 to 60°C (104 to 140°F)
Black Out Tape	20 to 30°C (68 to 86°F)
Window Frame Moulding	20 to 30°C (68 to 86°F)

NOTICE:

Do not heat the vehicle body, black out tape and window frame moulding excessively.

1. DISCONNECT CABLE FROM NEGATIVE BATTERY TERMINAL

NOTICE:

When disconnecting the cable, some systems need to be initialized after the cable is reconnected (Click here).

2. REMOVE REAR DOOR INSIDE HANDLE BEZEL LH

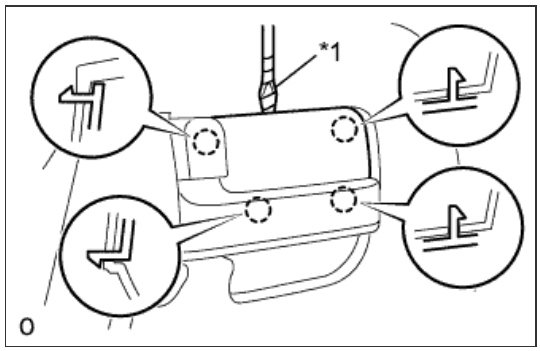
a. Using a screwdriver, detach the 4 claws and remove the bezel.

HINT:

Tape the screwdriver tip before use.

Text in Illustration

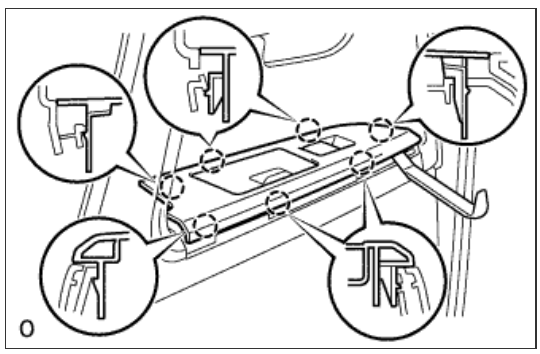
1	Protective tape



3. REMOVE REAR DOOR ARMREST BASE PANEL ASSEMBLY LH

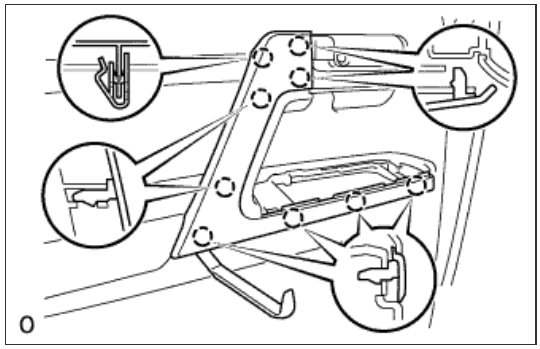
a. Using a moulding remover, detach the 7 claws.

b. Disconnect the connector and remove the armrest base panel.



4. REMOVE ASSIST GRIP COVER LH

a. Using a moulding remover, detach the 9 claws and remove the door assist grip cover.

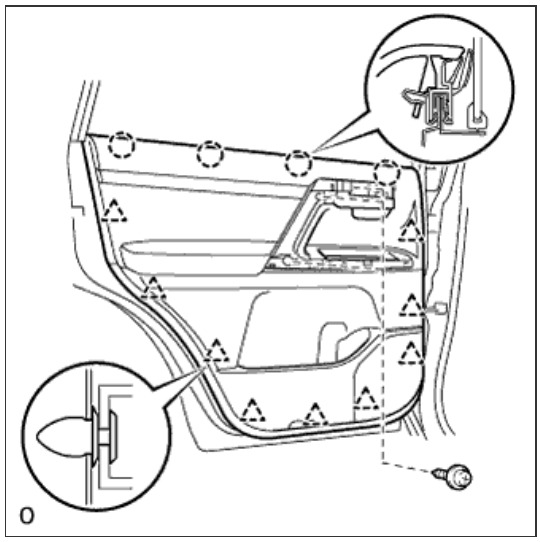


5. REMOVE REAR DOOR TRIM BOARD SUB-ASSEMBLY LH

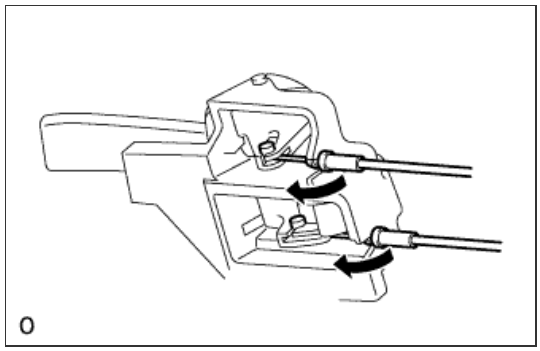
a. Remove the 3 screws.

b. Remove the 9 clips, 4 claws and trim board.

c. Disconnect the connector and remove the trim board.

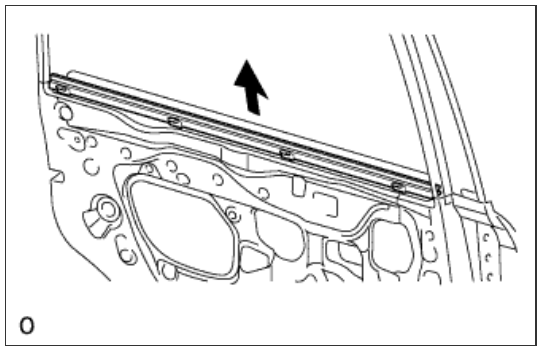


d. Disconnect the 2 cables from the inside handle.



6. REMOVE REAR INNER DOOR GLASS WEATHERSTRIP LH

a. Remove the weatherstrip by pulling it upward in the direction indicated by the arrow.



7. REMOVE REAR DOOR SERVICE HOLE COVER LH

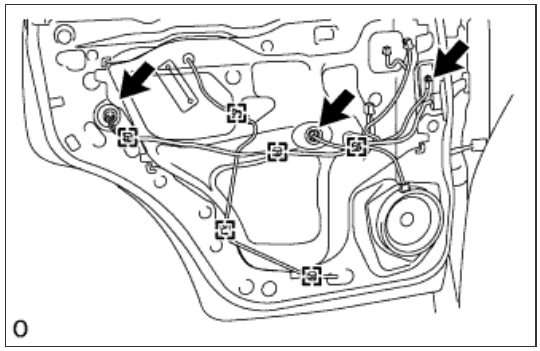
a. Using a clip remover, detach the 6 clamps.

b. Remove the bolt and disconnect the 2 connectors.

c. Remove the service hole cover.

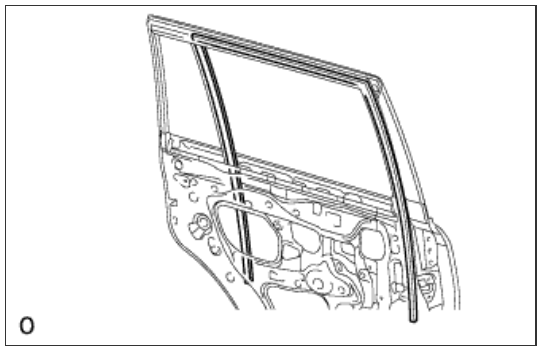
HINT:

Remove the remaining tape on the door.



8. REMOVE REAR DOOR GLASS RUN LH

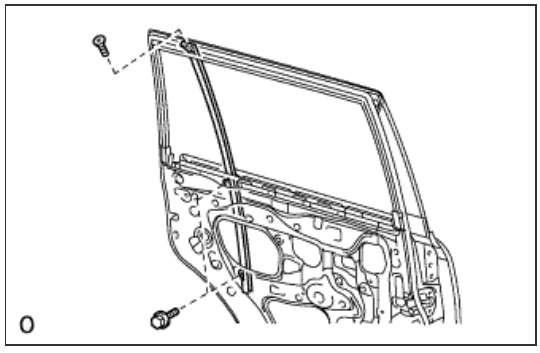
a. Remove the rear door glass run from the window frame.



9. REMOVE REAR DOOR REAR LOWER WINDOW FRAME SUB-ASSEMBLY LH

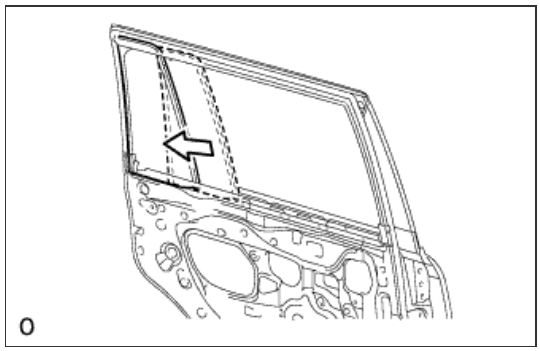
a. Remove the 2 bolts.

b. Remove the screw and window frame.



10. REMOVE REAR DOOR UARTER WINDOW GLASS LH

a. Install the quarter glass together with the rear door quarter window weatherstrip in the direction indicated by the arrow in the illustration.

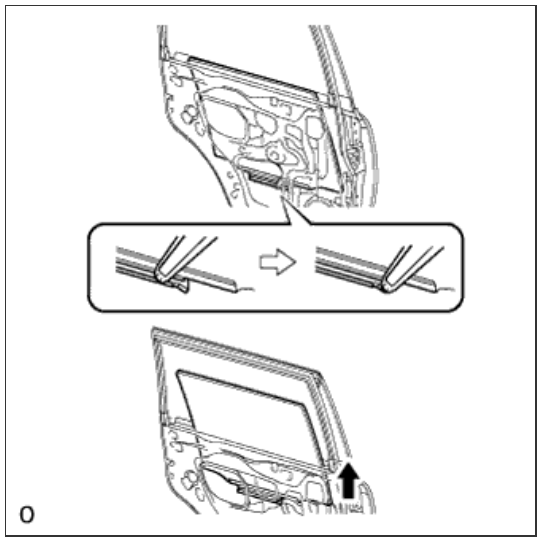


11. REMOVE REAR DOOR GLASS SUB-ASSEMBLY LH

a. Remove the rear door glass sub assembly from the rear door window regulator sub assembly as shown in the illustration.

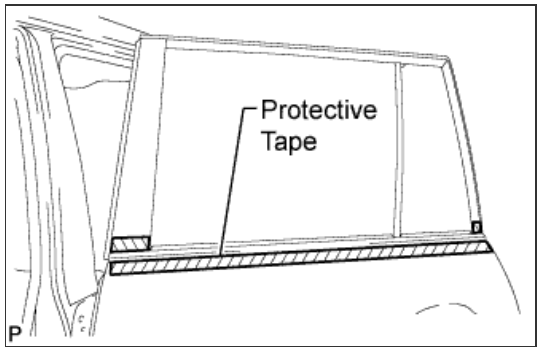
NOTICE:

Do not damage the door glass.

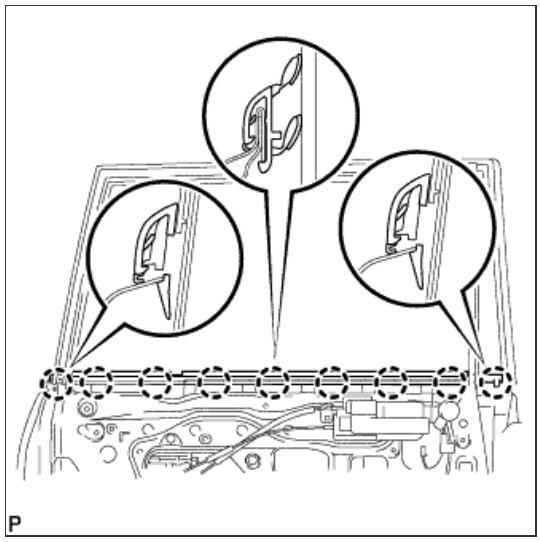


12. REMOVE REAR DOOR BELT MOULDING ASSEMBLY LH

a. Put protective tape around the belt moulding.



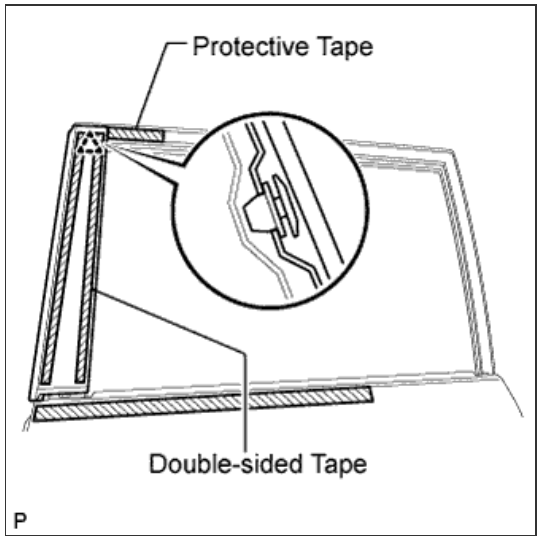
b. Detach the claw and remove the belt moulding.



13. REMOVE REAR DOOR FRONT WINDOW FRAME MOULDING LH

a. Put protective tape around the window frame moulding.

b. Detach the clip and remove the double sided tape to remove the window frame moulding.

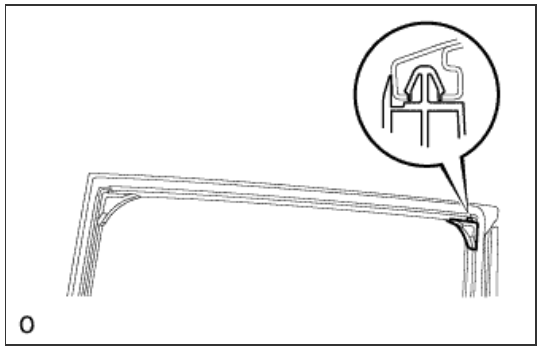


14. REMOVE REAR DOOR FRAME GARNISH LH

a. Detach the clip and remove the rear door frame garnish.

HINT:

This clip needs to be replaced with a new one because the clip will break when removing the rear door frame garnish.

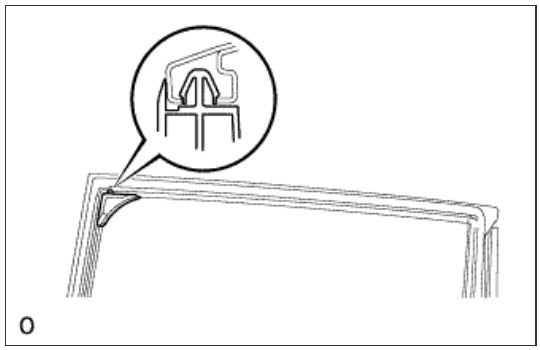


15. REMOVE REAR NO. 2 DOOR FRAME GARNISH LH

a. Detach the clip and remove the rear door frame garnish.

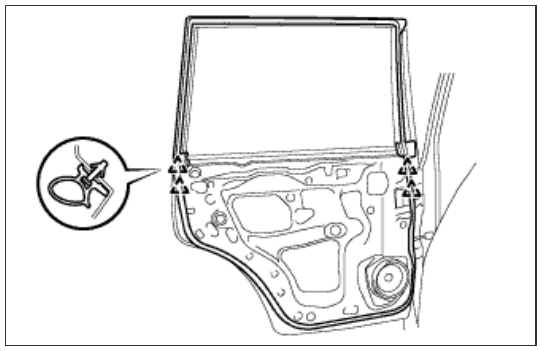
HINT:

This clip needs to be replaced with a new one because the clip will break when removing the rear door frame garnish.



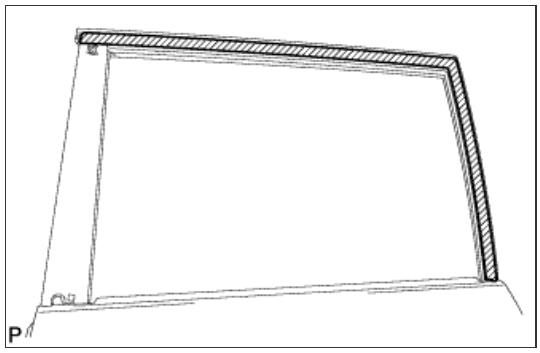
16. REMOVE REAR DOOR WEATHERSTRIP LH

a. Detach the 4 clips, and remove the upper part of the rear door weatherstrip so that the black out tape can be removed.



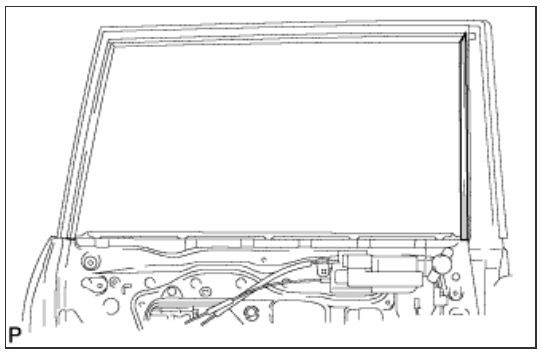
17. REMOVE NO. 2 BLACK OUT TAPE LH

a. Pull back an edge of the black out tape and pull it parallel to the vehicle body to remove it.



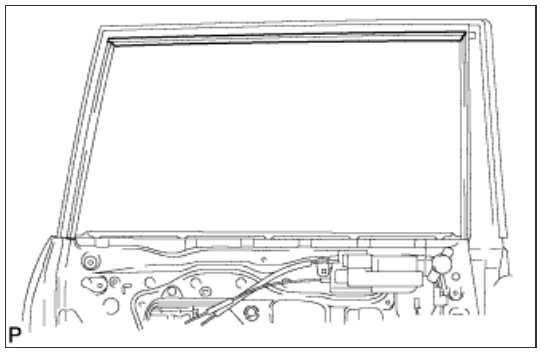
18. REMOVE NO. 6 BLACK OUT TAPE LH

a. Pull back an edge of the black out tape and pull it parallel to the vehicle body to remove it.



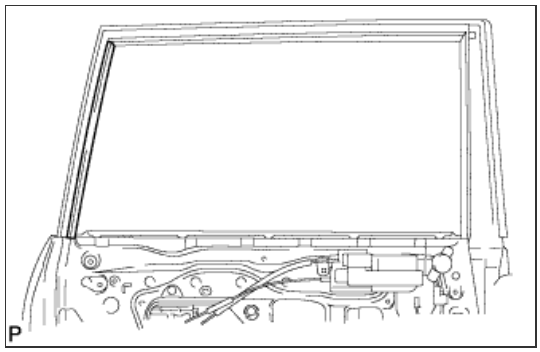
19. REMOVE UPPER INNER BLACK OUT TAPE LH

a. Pull back an edge of the black out tape and pull it parallel to the vehicle body to remove it.



20. REMOVE REAR INNER BLACK OUT TAPE LH

a. Pull back an edge of the black out tape and pull it parallel to the vehicle body to remove it.



for Preparation Click here

HINT:

- **Use the same procedures for the RH side and LH side.**
- **The procedures listed below are for the LH side.**
- **When installing the black out tape and window frame moulding, heat the vehicle body, black out tape and window frame moulding using a heat light.**

Standard Heating Temperature:

Item	Temperature
Vehicle Body	40 to 60°C (104 to 140°F)
Black Out Tape	20 to 30°C (68 to 86°F)
Window Frame Moulding	20 to 30°C (68 to 86°F)

NOTICE:

Do not heat the vehicle body, black out tape and window frame moulding excessively.

1. REPAIR INSTRUCTION

a. Clean the vehicle body surface.

i. Using a heat light, heat the vehicle body surface.

ii. Wipe off any tape adhesive residue with cleaner.

b. Installation temperature

i. When the ambient temperature is below 15°C (59°F), perform the installation procedure after warming the vehicle body surface (installation surface of the door frame) and tape up to between 20 and 30°C (68 and 86°F) using a heat light. When the ambient temperature is above 35°C (95°F), cool the vehicle body surface (installation surface of the door frame) and tape down to between 20 and 30°C (68 and 86°F) prior to installation.

HINT:

- **The most appropriate temperature for installing the tape is 25°C (77°F).**
- **When the temperature is low, the tape turns stiff and falls off easily. When the temperature is high, the tape loses elasticity.**

c. Before installation

i. Make sure any dirt on and around the vehicle body surface where the tape will be installed (installation surface of the door frame) is removed, and that the surface is smooth. If the surface is rough or dirt remains when pressing the tape onto the surface, air will be trapped under the tape and result in a poor appearance.

HINT:

Spray water on the shop floor to settle any dust.

d. Key points for handling the tape

i. The tape bends and rolls up easily. Store the tape between flat pieces of cardboard or other similar objects and keep it dry and level.

NOTICE:

Do not bend the tape or leave it in high temperature places.

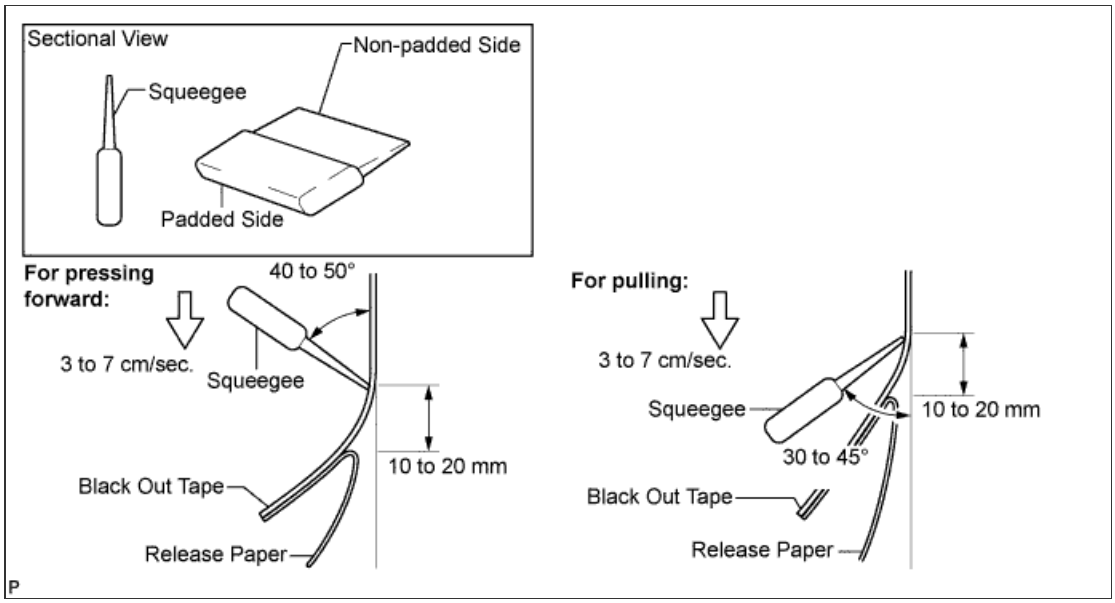
e. Key points for the installation of the tape (how to use a squeegee and the installation procedure for flat surfaces)

NOTICE:

- **Position the tape with a high level of accuracy to achieve a neat finish and to avoid peeling.**

- **The tape cannot be reused because it deforms and will not fit after removal.**

i. To avoid air bubbles, slightly raise the part of the tape that is going to be applied so that its adhesive surface does not touch the vehicle body while applying the tape. Tilt the squeegee at 40 to 50° (for pressing forward) or 30 to 45° (for pulling) to the vehicle body surface and press the tape onto the vehicle body surface with a force of 20 to 30 N (2 to 3 kgf) at a constant slow speed of 3 to 7 cm (1.2 to 2.8 in.) per second.



NOTICE:

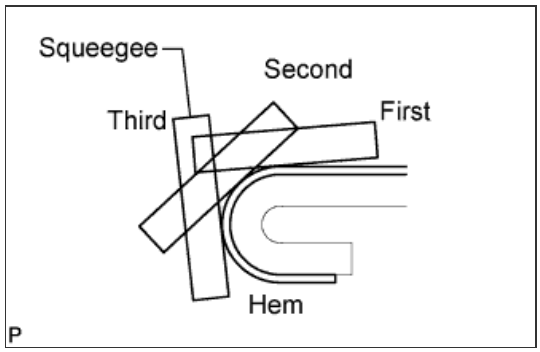
Be sure to observe the specified pressing speed, force, and angle of the squeegee to avoid wrinkles or air bubbles.

HINT:

- **Either angle of the squeegee (for pressing forward or for pulling) is acceptable.**
- **Be sure to apply the tape while removing the release paper 10 to 20 mm (0.393 to 0.787 in.) from the edge of the squeegee.**

f. Key points for the installation of the tape (how to use a squeegee and the installation procedure for hemming surfaces)

i. If it is difficult to press the tape, press it in several steps as shown in the illustration. Use your fingers or the padded surface of a squeegee to slowly apply the tape to the hem of the vehicle, especially for a small hem.



HINT:

When applying tape to the backside of a hem, remove the release paper and use your fingers or the padded surface of a squeegee.

g. Key points for the installation of the tape (how to use a squeegee and the installation procedure for corners)

i. emove the release paper and apply the tape carefully with your fingers.

ii. Before applying the tape to each corner, heat the tape using a heat light and gradually apply it to avoid wrinkles on the tape and achieve a neat finish.

h. Check after installation

i. fter completing the application, check if the tape is applied neatly. If the tape is not applied neatly, apply new tape.

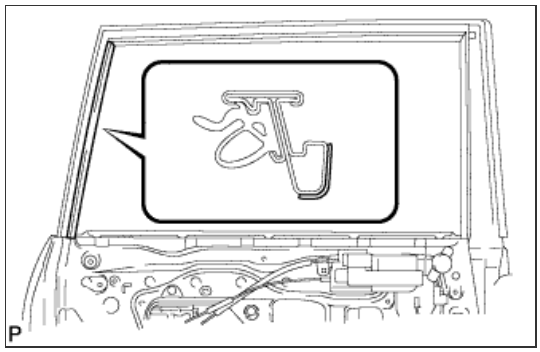
NOTICE:

Do not reuse the tape.

2. INSTALL REAR INNER BLACK OUT TAPE LH

a. fer to the illustration to position a new rear inner black out tape.

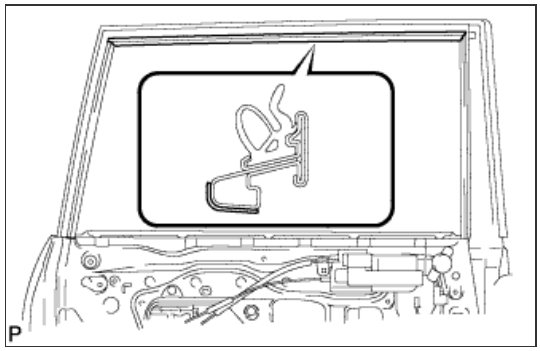
b. emove the release paper and apply the tape.



3. INSTALL UPPER INNER BLACK OUT TAPE LH

a. fer to the illustration to position a new upper inner black out tape.

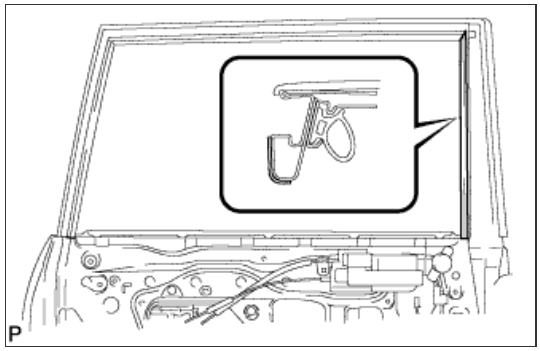
b. emove the release paper and apply the tape.



4. INSTALL NO.6 BLACK OUT TAPE LH

a. fer to the illustration to position a new No. 6 black out tape.

b. emove the release paper and apply the tape.



5. INSTALL NO. 2 BLACK OUT TAPE LH

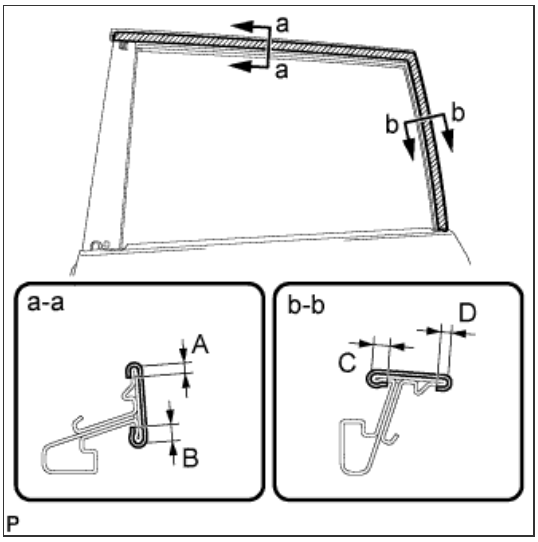
a. fer to the illustration to position a new No. 2 black out tape.

Standard Dimension:

rea	Dimension
	2 to 4 mm (0.078 to 0.158 in.)
B	4 to 6 mm (0.158 to 0.236 in.)

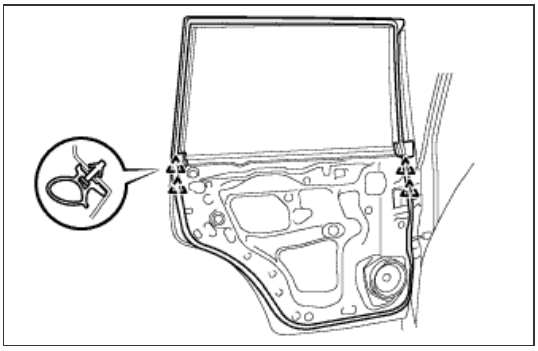
C	4 to 6 mm (0.158 to 0.236 in.)
D	2 to 4 mm (0.078 to 0.158 in.)

b. Remove the release paper and apply the tape.



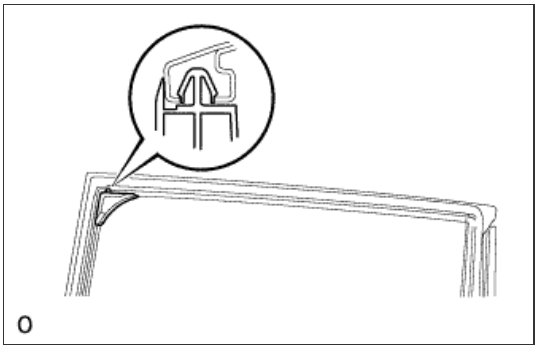
6. INSTALL REAR DOOR WEATHERSTRIP LH

a. Attach the 4 clips and install the upper part of the rear door weatherstrip.



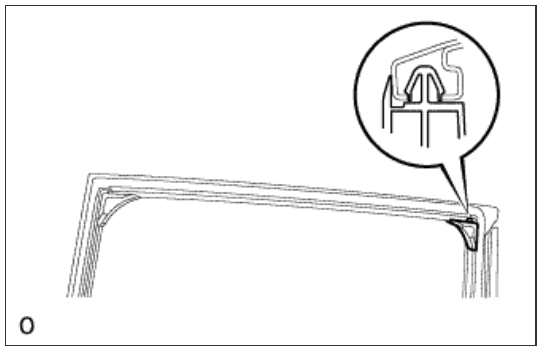
7. INSTALL REAR NO. 2 DOOR FRAME GARNISH LH

a. Attach a new clip to install the rear door frame garnish.



8. INSTALL REAR DOOR FRAME GARNISH LH

a. Attach a new clip to install the rear door frame garnish.



O

9. INSTALL REAR DOOR FRONT WINDOW FRA E OLDING LH

a. Clean the vehicle body surface.

i. Using a heat light, heat the vehicle body surface.

ii. emove the double sided tape from the vehicle body surface.

iii. Wipe off any tape adhesive residue with cleaner.

b. Install a new window frame moulding.

i. Using a heat light, heat a new window frame moulding and the vehicle body surface.

ii. emove the peeling paper from the face of the window frame moulding.

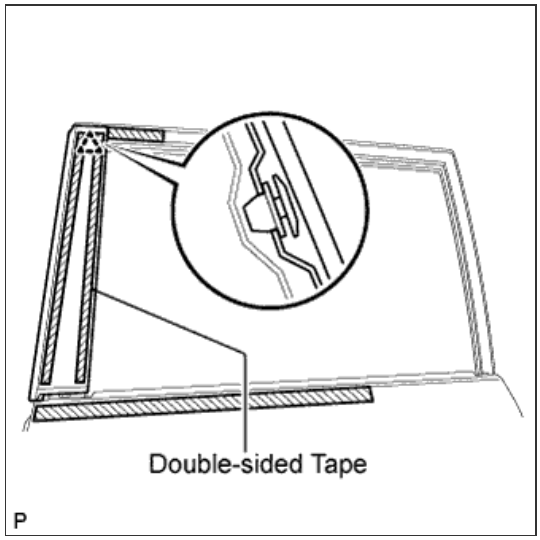
HINT:

fter removing the peeling paper, keep the exposed adhesive free from foreign matter.

iii. ttach the clip and double sided tape to installed window frame moulding.

HINT:

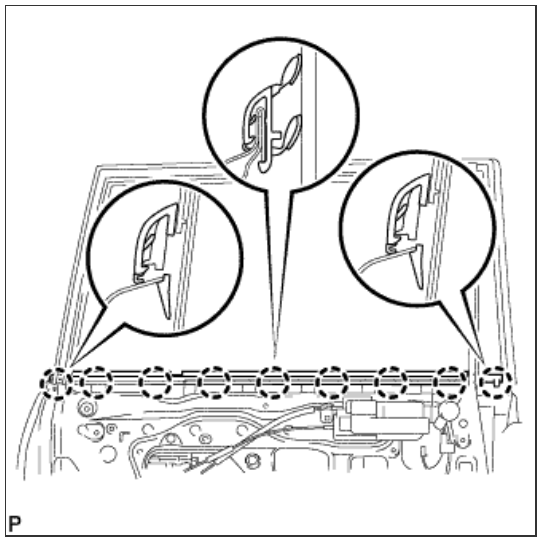
ress the window frame moulding firmly to installi



P

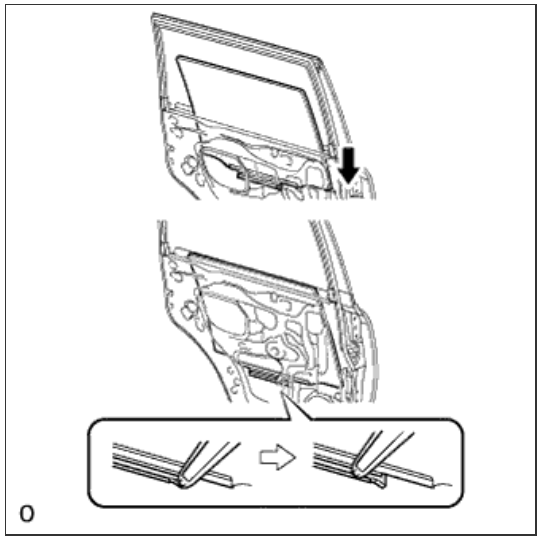
10. INSTALL REAR DOOR BELT OLDING ASSE B LH

a. ttach the claw to install the belt moulding.



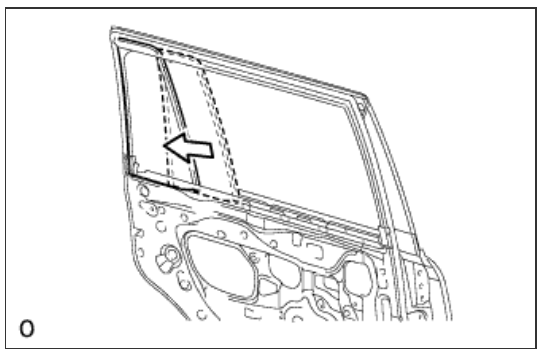
11. INSTALL REAR DOOR GLASS SUB ASSE B LH

a. Slide the rear door glass sub assembly as shown in the illustration to install it.



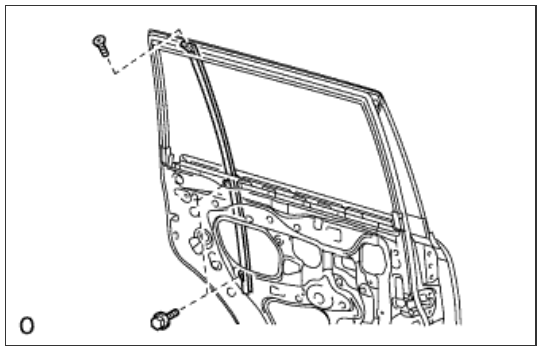
12. INSTALL REAR DOOR QUARTER WINDOW GLASS LH

a. Install the quarter glass together with the rear door quarter window weatherstrip in the direction indicated by the arrow in the illustration.



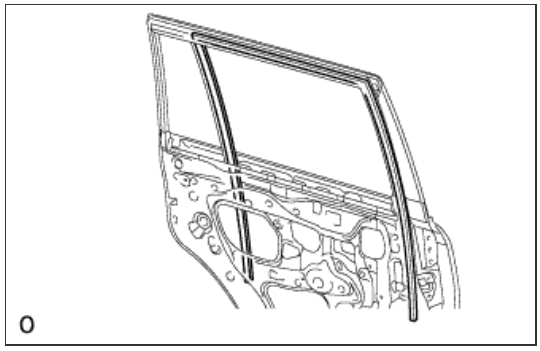
13. INSTALL REAR DOOR REAR LOWER WINDOW FRA E SUB ASSE B LH

a. Install the rear door rear lower window frame with the 2 bolts and screw.



14. INSTALL REAR DOOR GLASS RUN LH

a. Install the rear door glass run.



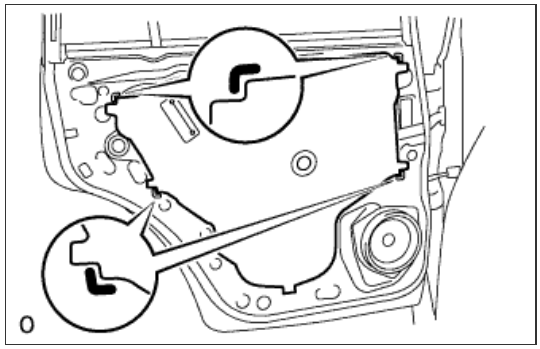
15. INSTALL REAR DOOR SER ICE HOLE CO ER H

a. pply butyl tape to the door.

b. ass the rear door lock remote control cable and rear door inside locking cable through a new rear door service hole cover.

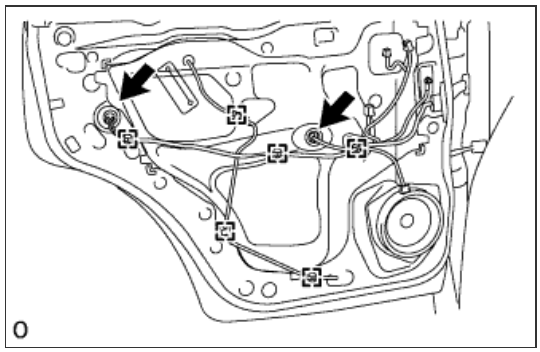
NOTICE:

- **When installing the service hole cover, pull the links and connectors through the service hole cover.**
- **There should be no wrinkles or folds after attaching the service hole cover.**
- **After attaching the service hole cover, check the sealing quality.**



c. Connect the 2 connectors.

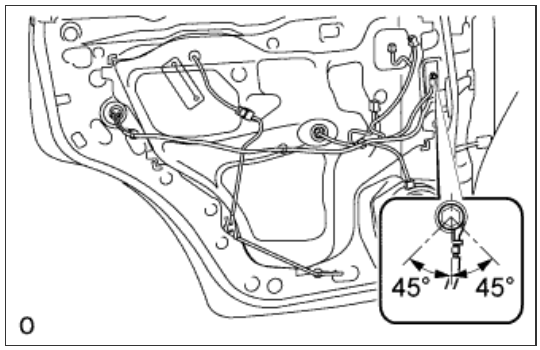
d. ttach the 6 clamps.



e. Install the bolt as shown in the illustration.

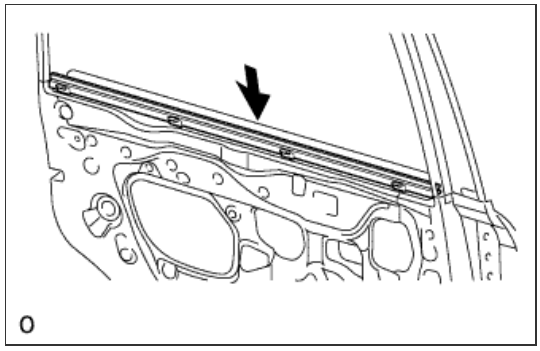
Torque:

8.4 N m 86 kgf cm , 74 in. lbf



16. INSTALL REAR INNER DOOR GLASS WEATHERSTRIP LH

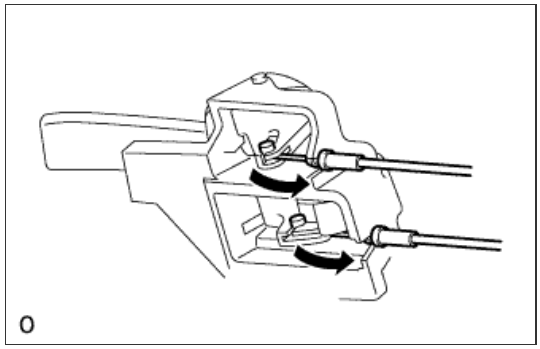
a. Install the rear inner door glass weatherstrip to the door panel.



17. INSTALL REAR DOOR TRIM BOARD SUB ASSEMBLY LH

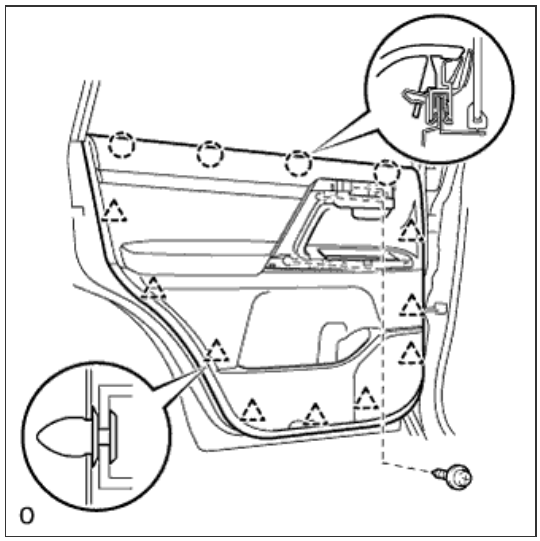
a. Connect the connector.

b. Connect the rear door lock remote control cable and rear door inside locking cable to the rear door inside handle sub assembly.



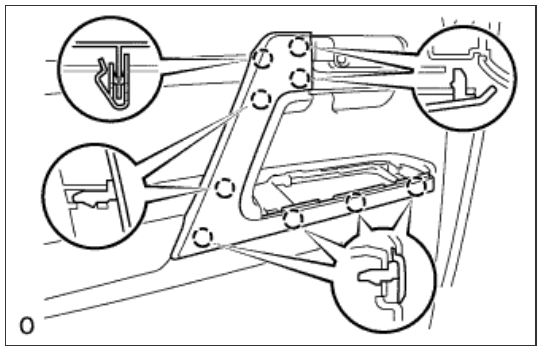
c. Attach the 4 claws and 9 clips to install the rear door trim board sub assembly.

d. Install the 3 screws.



18. INSTALL ASSIST GRIP CO ER H

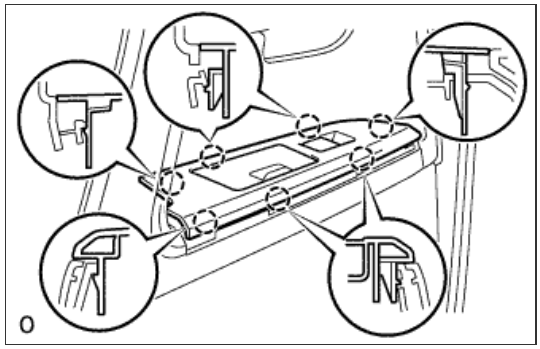
a. Attach the 9 claws to install the door assist grip cover to the door trim panel.



19. INSTALL REAR DOOR AR REST BASE PANEL ASSE B LH

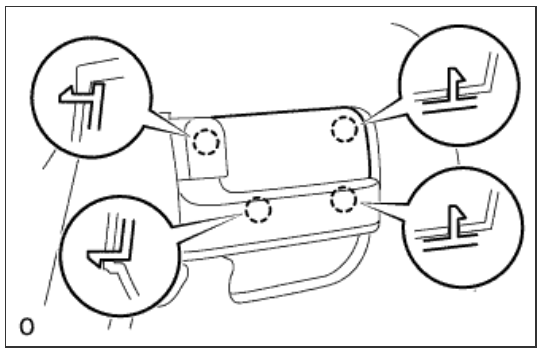
a. Connect the connector.

b. ttach the 7 claws to install the rear door armrest base panel.



20. INSTALL REAR DOOR INSIDE HANDLE BE EL H

a. ttach the 4 claws to install the be el.



21. CONNECT CABLE TO NEGATI E BATTER TER INAL

NOTICE:

When disconnecting the cable, some systems need to be initiali ed after the cable is reconnected (Click here).

for Preparation Click here

HINT:

- **Use the same procedures for the RH side and LH side.**
- **The procedures listed below are for the LH side.**
- **When installing the black out tape and window frame moulding, heat the vehicle body, black out tape and window frame moulding using a heat light.**

Standard Heating Temperature:

Item	Temperature
Vehicle Body	40 to 60°C (104 to 140°F)
Black Out Tape	20 to 30°C (68 to 86°F)
Window Frame Moulding	20 to 30°C (68 to 86°F)

NOTICE:

Do not heat the vehicle body, black out tape and window frame moulding excessively.

1. REPAIR INSTRUCTION

a. Clean the vehicle body surface.

i. Using a heat light, heat the vehicle body surface.

ii. Wipe off any tape adhesive residue with cleaner.

b. Installation temperature

i. When the ambient temperature is below 15°C (59°F), perform the installation procedure after warming the vehicle body surface (installation surface of the door frame) and tape up to between 20 and 30°C (68 and 86°F) using a heat light. When the ambient temperature is above 35°C (95°F), cool the vehicle body surface (installation surface of the door frame) and tape down to between 20 and 30°C (68 and 86°F) prior to installation.

HINT:

- **The most appropriate temperature for installing the tape is 25°C (77°F).**
- **When the temperature is low, the tape turns stiff and falls off easily. When the temperature is high, the tape loses elasticity.**

c. Before installation

i. Make sure any dirt on and around the vehicle body surface where the tape will be installed (installation surface of the door frame) is removed, and that the surface is smooth. If the surface is rough or dirt remains when pressing the tape onto the surface, air will be trapped under the tape and result in a poor appearance.

HINT:

Spray water on the shop floor to settle any dust.

d. Key points for handling the tape

i. The tape bends and rolls up easily. Store the tape between flat pieces of cardboard or other similar objects and keep it dry and level.

NOTICE:

Do not bend the tape or leave it in high temperature places.

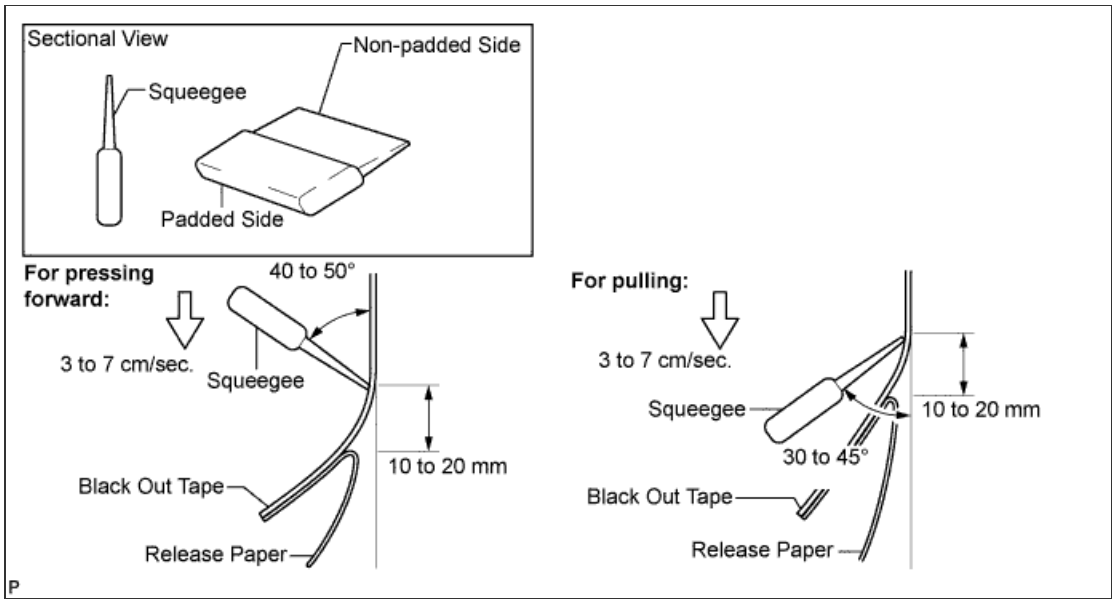
e. Key points for the installation of the tape (how to use a squeegee and the installation procedure for flat surfaces)

NOTICE:

- **Position the tape with a high level of accuracy to achieve a neat finish and to avoid peeling.**

- **The tape cannot be reused because it deforms and will not fit after removal.**

i. To avoid air bubbles, slightly raise the part of the tape that is going to be applied so that its adhesive surface does not touch the vehicle body while applying the tape. Tilt the squeegee at 40 to 50° (for pressing forward) or 30 to 45° (for pulling) to the vehicle body surface and press the tape onto the vehicle body surface with a force of 20 to 30 N (2 to 3 kgf) at a constant slow speed of 3 to 7 cm (1.2 to 2.8 in.) per second.



NOTICE:

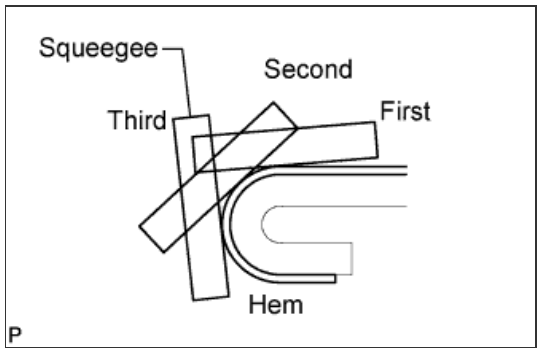
Be sure to observe the specified pressing speed, force, and angle of the squeegee to avoid wrinkles or air bubbles.

HINT:

- **Either angle of the squeegee (for pressing forward or for pulling) is acceptable.**
- **Be sure to apply the tape while removing the release paper 10 to 20 mm (0.393 to 0.787 in.) from the edge of the squeegee.**

f. Key points for the installation of the tape (how to use a squeegee and the installation procedure for hemming surfaces)

i. If it is difficult to press the tape, press it in several steps as shown in the illustration. Use your fingers or the padded surface of a squeegee to slowly apply the tape to the hem of the vehicle, especially for a small hem.



HINT:

When applying tape to the backside of a hem, remove the release paper and use your fingers or the padded surface of a squeegee.

g. Key points for the installation of the tape (how to use a squeegee and the installation procedure for corners)

i. emove the release paper and apply the tape carefully with your fingers.

ii. Before applying the tape to each corner, heat the tape using a heat light and gradually apply it to avoid wrinkles on the tape and achieve a neat finish.

h. Check after installation

i. fter completing the application, check if the tape is applied neatly. If the tape is not applied neatly, apply new tape.

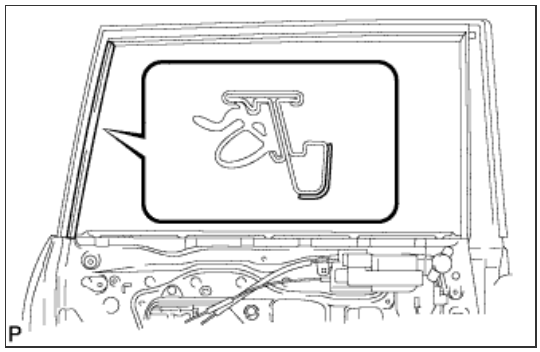
NOTICE:

Do not reuse the tape.

2. INSTALL REAR INNER BLACK OUT TAPE LH

a. fer to the illustration to position a new rear inner black out tape.

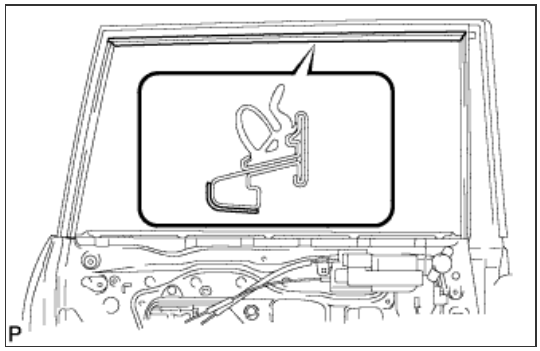
b. emove the release paper and apply the tape.



3. INSTALL UPPER INNER BLACK OUT TAPE LH

a. fer to the illustration to position a new upper inner black out tape.

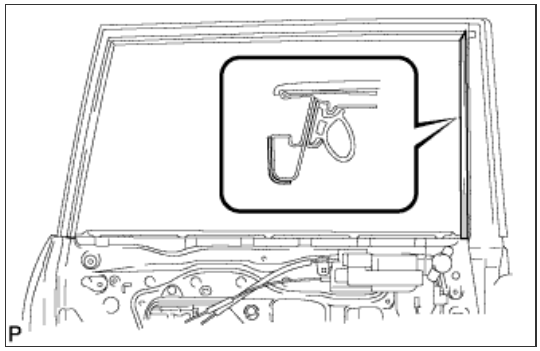
b. emove the release paper and apply the tape.



4. INSTALL NO.6 BLACK OUT TAPE LH

a. fer to the illustration to position a new No. 6 black out tape.

b. emove the release paper and apply the tape.



5. INSTALL NO. 2 BLACK OUT TAPE LH

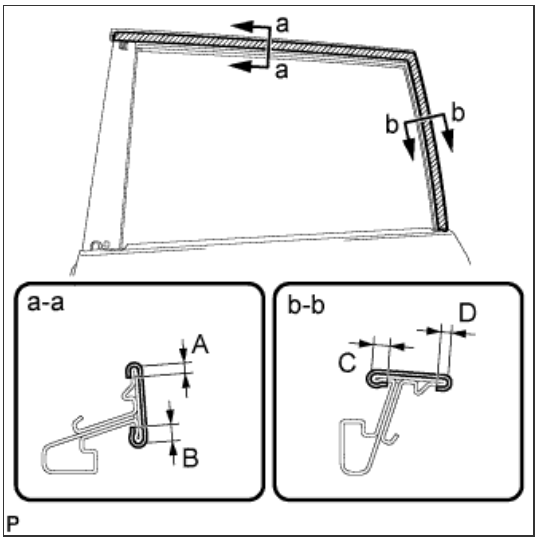
a. fer to the illustration to position a new No. 2 black out tape.

Standard Dimension:

rea	Dimension
	2 to 4 mm (0.078 to 0.158 in.)
B	4 to 6 mm (0.158 to 0.236 in.)

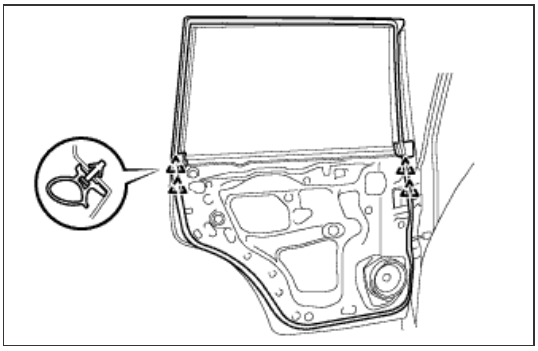
C	4 to 6 mm (0.158 to 0.236 in.)
D	2 to 4 mm (0.078 to 0.158 in.)

b. Remove the release paper and apply the tape.



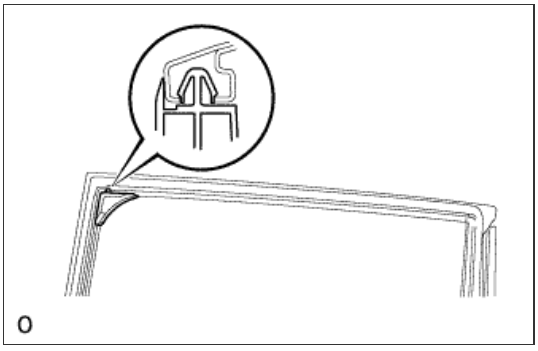
6. INSTALL REAR DOOR WEATHERSTRIP LH

a. Attach the 4 clips and install the upper part of the rear door weatherstrip.



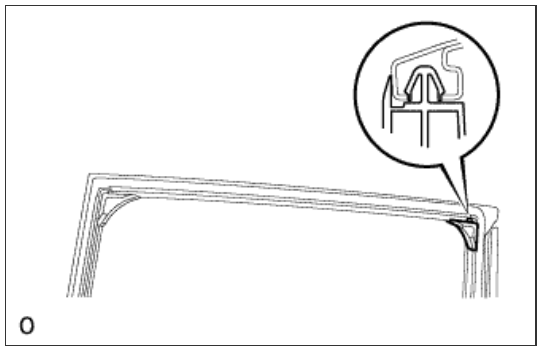
7. INSTALL REAR NO. 2 DOOR FRAME GARNISH LH

a. Attach a new clip to install the rear door frame garnish.



8. INSTALL REAR DOOR FRAME GARNISH LH

a. Attach a new clip to install the rear door frame garnish.



O

9. INSTALL REAR DOOR FRONT WINDOW FRA E OLDING LH

a. Clean the vehicle body surface.

i. Using a heat light, heat the vehicle body surface.

ii. emove the double sided tape from the vehicle body surface.

iii. Wipe off any tape adhesive residue with cleaner.

b. Install a new window frame moulding.

i. Using a heat light, heat a new window frame moulding and the vehicle body surface.

ii. emove the peeling paper from the face of the window frame moulding.

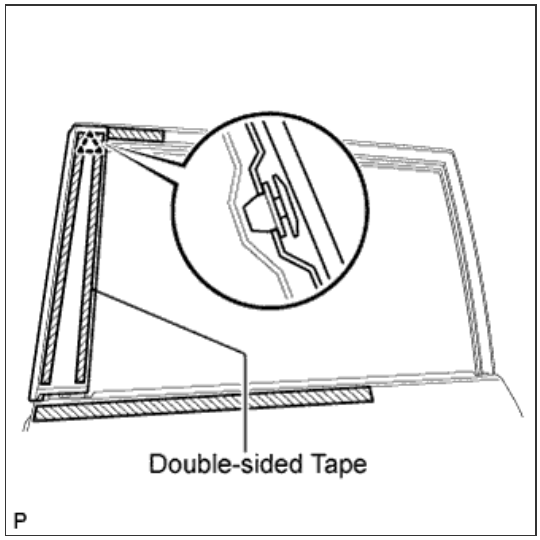
HINT:

fter removing the peeling paper, keep the exposed adhesive free from foreign matter.

iii. ttach the clip and double sided tape to installed window frame moulding.

HINT:

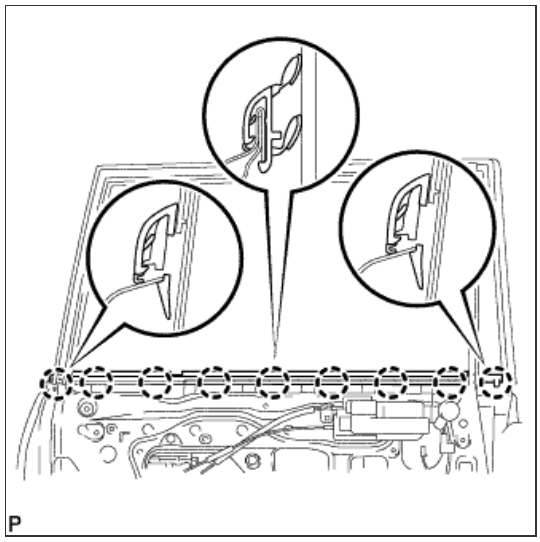
ress the window frame moulding firmly to installi



P

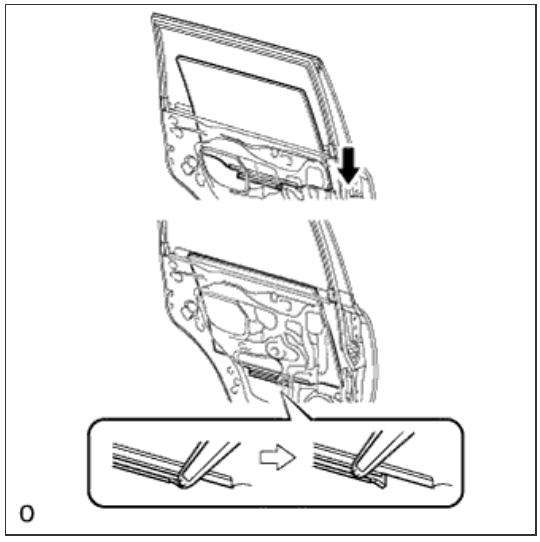
10. INSTALL REAR DOOR BELT OLDING ASSE B LH

a. ttach the claw to install the belt moulding.



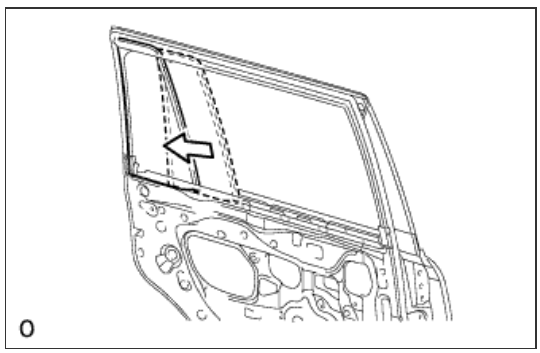
11. INSTALL REAR DOOR GLASS SUB ASSE B LH

a. Slide the rear door glass sub assembly as shown in the illustration to install it.



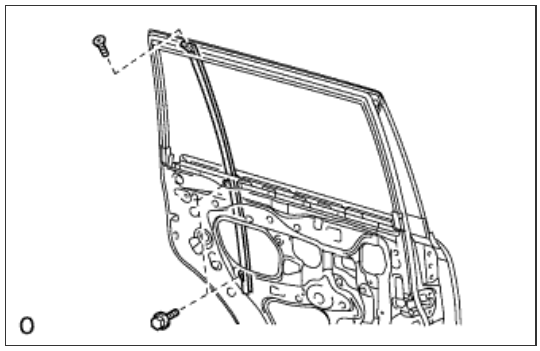
12. INSTALL REAR DOOR QUARTER WINDOW GLASS LH

a. Install the quarter glass together with the rear door quarter window weatherstrip in the direction indicated by the arrow in the illustration.



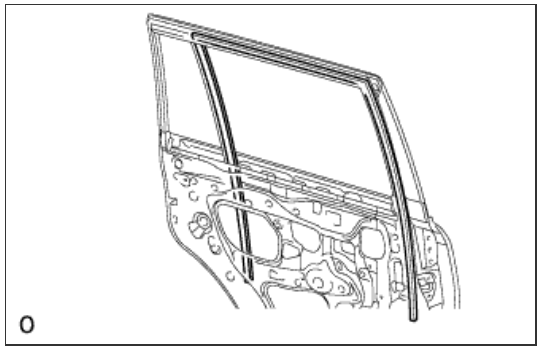
13. INSTALL REAR DOOR REAR LOWER WINDOW FRA E SUB ASSE B LH

a. Install the rear door rear lower window frame with the 2 bolts and screw.



14. INSTALL REAR DOOR GLASS RUN LH

a. Install the rear door glass run.



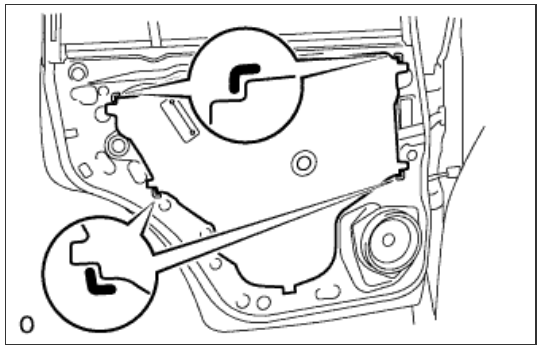
15. INSTALL REAR DOOR SER ICE HOLE CO ER H

a. pply butyl tape to the door.

b. ass the rear door lock remote control cable and rear door inside locking cable through a new rear door service hole cover.

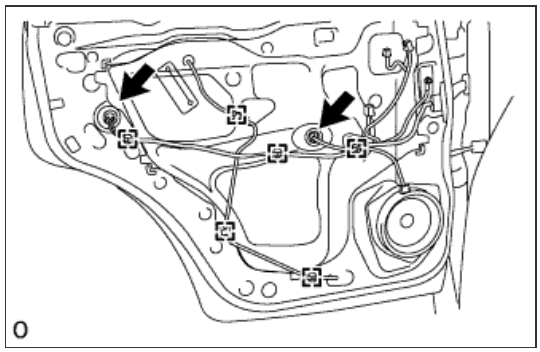
NOTICE:

- **When installing the service hole cover, pull the links and connectors through the service hole cover.**
- **There should be no wrinkles or folds after attaching the service hole cover.**
- **After attaching the service hole cover, check the sealing quality.**



c. Connect the 2 connectors.

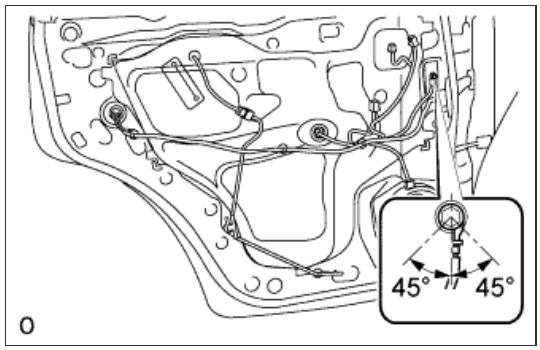
d. ttach the 6 clamps.



e. Install the bolt as shown in the illustration.

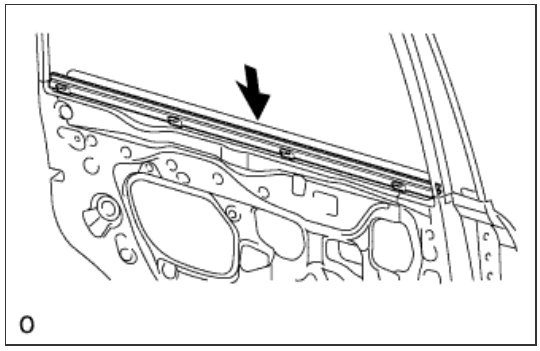
Torque:

8.4 N m 86 kgf cm , 74 in. lbf



16. INSTALL REAR INNER DOOR GLASS WEATHERSTRIP LH

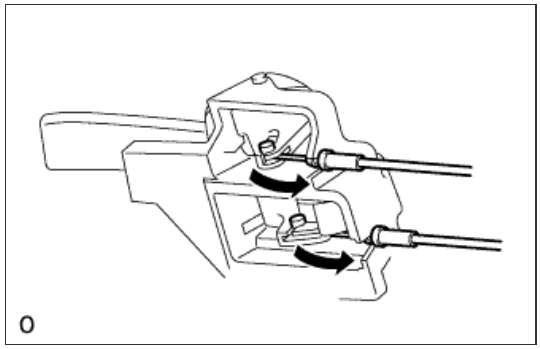
a. Install the rear inner door glass weatherstrip to the door panel.



17. INSTALL REAR DOOR TRIM BOARD SUB ASSEMBLY LH

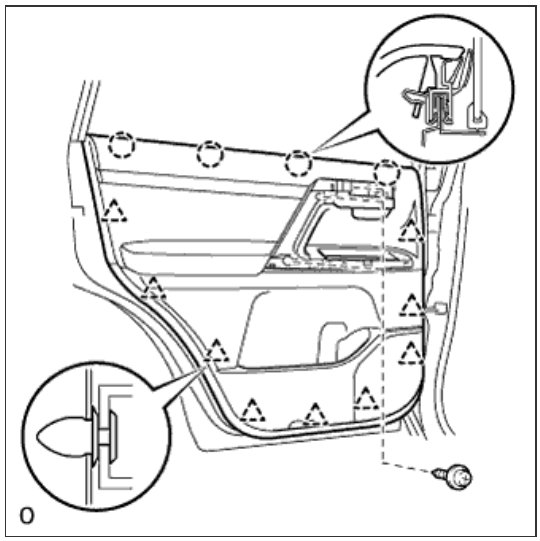
a. Connect the connector.

b. Connect the rear door lock remote control cable and rear door inside locking cable to the rear door inside handle sub assembly.



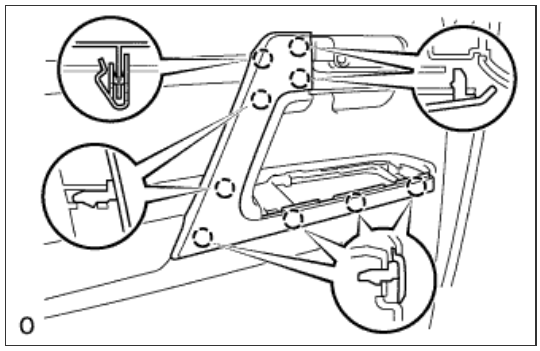
c. Attach the 4 claws and 9 clips to install the rear door trim board sub assembly.

d. Install the 3 screws.



18. INSTALL ASSIST GRIP CO ER LH

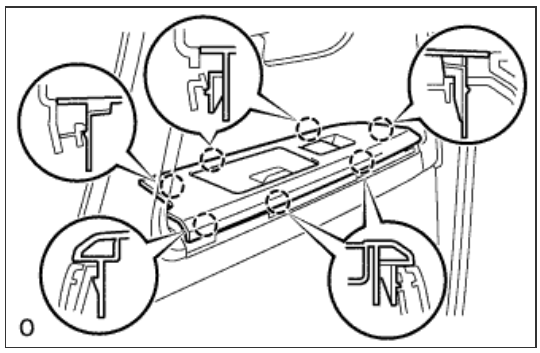
a. Attach the 9 claws to install the door assist grip cover to the door trim panel.



19. INSTALL REAR DOOR AR REST BASE PANEL ASSE B LH

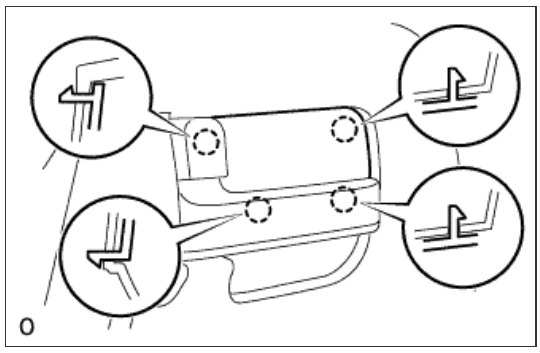
a. Connect the connector.

b. ttach the 7 claws to install the armrest base panel.



20. INSTALL REAR DOOR INSIDE HANDLE BE EL LH

a. ttach the 4 claws to install the be el.



21. CONNECT CABLE TO NEGATI E BATTER TER INAL

NOTICE:

When disconnecting the cable, some systems need to be initiali ed after the cable is reconnected (Click here).

for Preparation Click here

HINT:

- **Use the same procedures for the RH side and LH side.**
- **The procedures listed below are for the LH side.**
- **When installing the black out tape and window frame moulding, heat the vehicle body, black out tape and window frame moulding using a heat light.**

Standard Heating Temperature:

Item	Temperature
Vehicle Body	40 to 60°C (104 to 140°F)
Black Out Tape	20 to 30°C (68 to 86°F)
Window Frame Moulding	20 to 30°C (68 to 86°F)

NOTICE:

Do not heat the vehicle body, black out tape and window frame moulding excessively.

1. REPAIR INSTRUCTION

a. Clean the vehicle body surface.

i. Using a heat light, heat the vehicle body surface.

ii. Wipe off any tape adhesive residue with cleaner.

b. Installation temperature

i. When the ambient temperature is below 15°C (59°F), perform the installation procedure after warming the vehicle body surface (installation surface of the door frame) and tape up to between 20 and 30°C (68 and 86°F) using a heat light. When the ambient temperature is above 35°C (95°F), cool the vehicle body surface (installation surface of the door frame) and tape down to between 20 and 30°C (68 and 86°F) prior to installation.

HINT:

- **The most appropriate temperature for installing the tape is 25°C (77°F).**
- **When the temperature is low, the tape turns stiff and falls off easily. When the temperature is high, the tape loses elasticity.**

c. Before installation

i. Make sure any dirt on and around the vehicle body surface where the tape will be installed (installation surface of the door frame) is removed, and that the surface is smooth. If the surface is rough or dirt remains when pressing the tape onto the surface, air will be trapped under the tape and result in a poor appearance.

HINT:

Spray water on the shop floor to settle any dust.

d. Key points for handling the tape

i. The tape bends and rolls up easily. Store the tape between flat pieces of cardboard or other similar objects and keep it dry and level.

NOTICE:

Do not bend the tape or leave it in high temperature places.

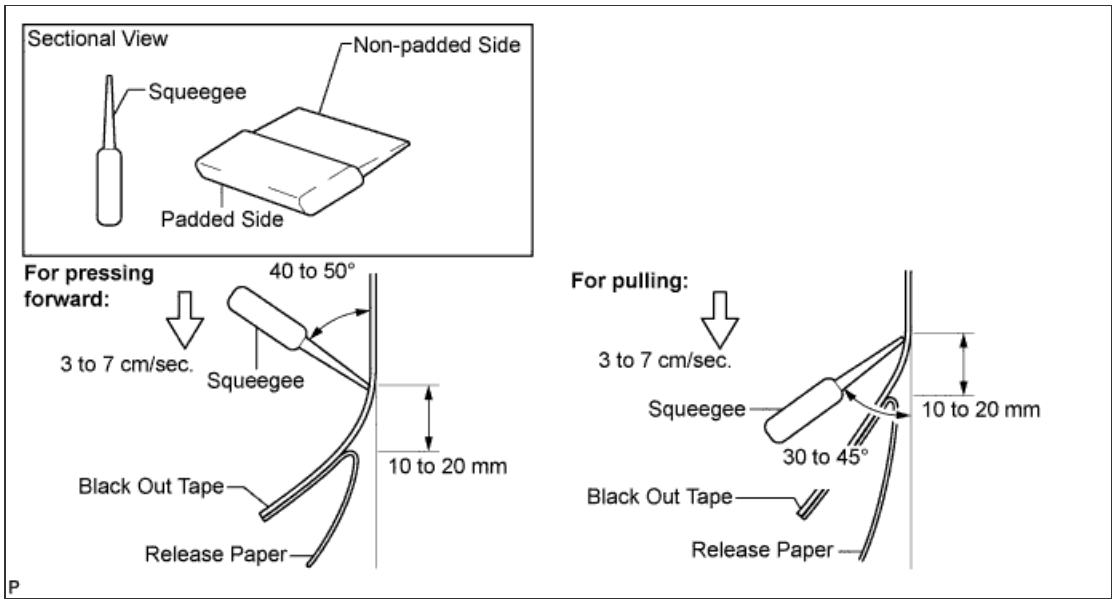
e. Key points for the installation of the tape (how to use a squeegee and the installation procedure for flat surfaces)

NOTICE:

- **Position the tape with a high level of accuracy to achieve a neat finish and to avoid peeling.**

- **The tape cannot be reused because it deforms and will not fit after removal.**

i. To avoid air bubbles, slightly raise the part of the tape that is going to be applied so that its adhesive surface does not touch the vehicle body while applying the tape. Tilt the squeegee at 40 to 50° (for pressing forward) or 30 to 45° (for pulling) to the vehicle body surface and press the tape onto the vehicle body surface with a force of 20 to 30 N (2 to 3 kgf) at a constant slow speed of 3 to 7 cm (1.2 to 2.8 in.) per second.



NOTICE:

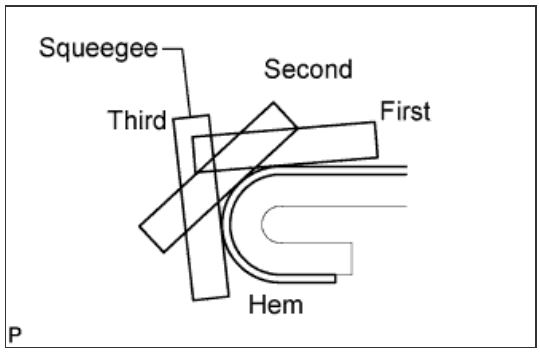
Be sure to observe the specified pressing speed, force, and angle of the squeegee to avoid wrinkles or air bubbles.

HINT:

- **Either angle of the squeegee (for pressing forward or for pulling) is acceptable.**
- **Be sure to apply the tape while removing the release paper 10 to 20 mm (0.393 to 0.787 in.) from the edge of the squeegee.**

f. Key points for the installation of the tape (how to use a squeegee and the installation procedure for hemming surfaces)

i. If it is difficult to press the tape, press it in several steps as shown in the illustration. Use your fingers or the padded surface of a squeegee to slowly apply the tape to the hem of the vehicle, especially for a small hem.



HINT:

When applying tape to the backside of a hem, remove the release paper and use your fingers or the padded surface of a squeegee.

g. Key points for the installation of the tape (how to use a squeegee and the installation procedure for corners)

i. emove the release paper and apply the tape carefully with your fingers.

ii. Before applying the tape to each corner, heat the tape using a heat light and gradually apply it to avoid wrinkles on the tape and achieve a neat finish.

h. Check after installation

i. fter completing the application, check if the tape is applied neatly. If the tape is not applied neatly, apply new tape.

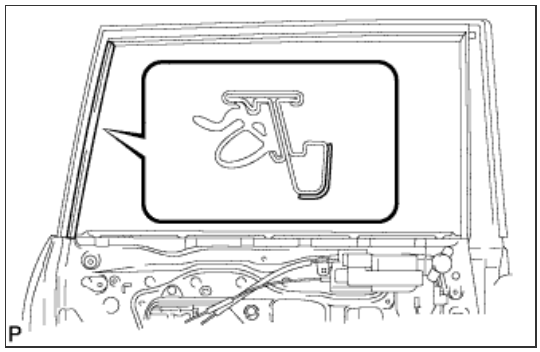
NOTICE:

Do not reuse the tape.

2. INSTALL REAR INNER BLACK OUT TAPE LH

a. fer to the illustration to position a new rear inner black out tape.

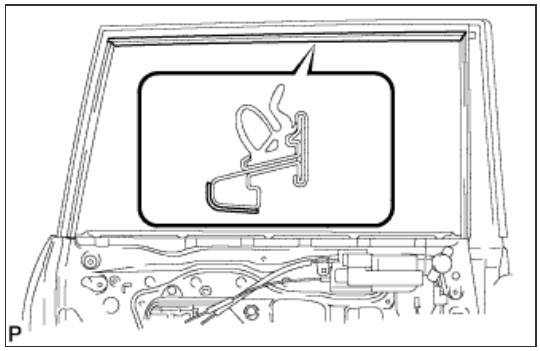
b. emove the release paper and apply the tape.



3. INSTALL UPPER INNER BLACK OUT TAPE LH

a. fer to the illustration to position a new upper inner black out tape.

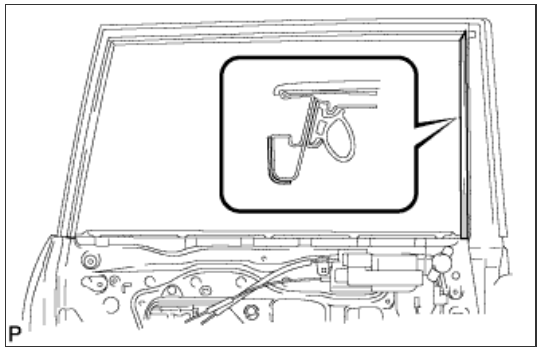
b. emove the release paper and apply the tape.



4. INSTALL NO.6 BLACK OUT TAPE LH

a. fer to the illustration to position a new No. 6 black out tape.

b. emove the release paper and apply the tape.



5. INSTALL NO. 2 BLACK OUT TAPE LH

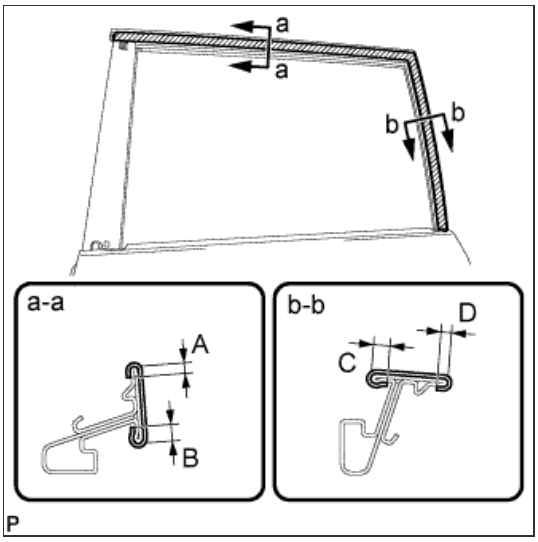
a. fer to the illustration to position a new No. 2 black out tape.

Standard Dimension:

rea	Dimension
	2 to 4 mm (0.078 to 0.158 in.)
B	4 to 6 mm (0.158 to 0.236 in.)

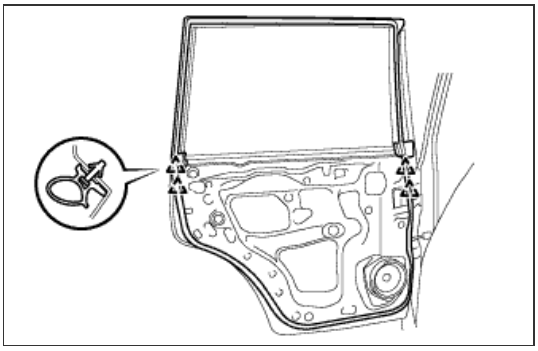
C	4 to 6 mm (0.158 to 0.236 in.)
D	2 to 4 mm (0.078 to 0.158 in.)

b. Remove the release paper and apply the tape.



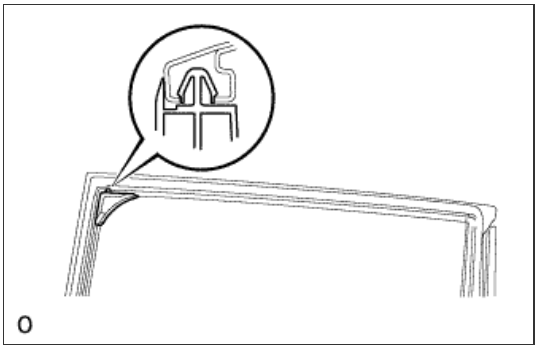
6. INSTALL REAR DOOR WEATHERSTRIP LH

a. Attach the 4 clips and install the upper part of the rear door weatherstrip.



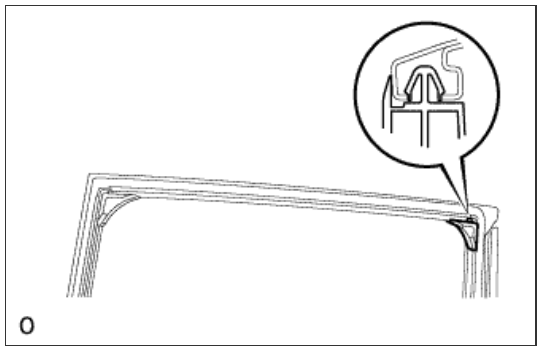
7. INSTALL REAR NO. 2 DOOR FRAME GARNISH LH

a. Attach a new clip to install the rear door frame garnish.



8. INSTALL REAR DOOR FRAME GARNISH LH

a. Attach a new clip to install the rear door frame garnish.



O

9. INSTALL REAR DOOR FRONT WINDOW FRA E OLDING LH

a. Clean the vehicle body surface.

i. Using a heat light, heat the vehicle body surface.

ii. emove the double sided tape from the vehicle body surface.

iii. Wipe off any tape adhesive residue with cleaner.

b. Install a new window frame moulding.

i. Using a heat light, heat a new window frame moulding and the vehicle body surface.

ii. emove the peeling paper from the face of the window frame moulding.

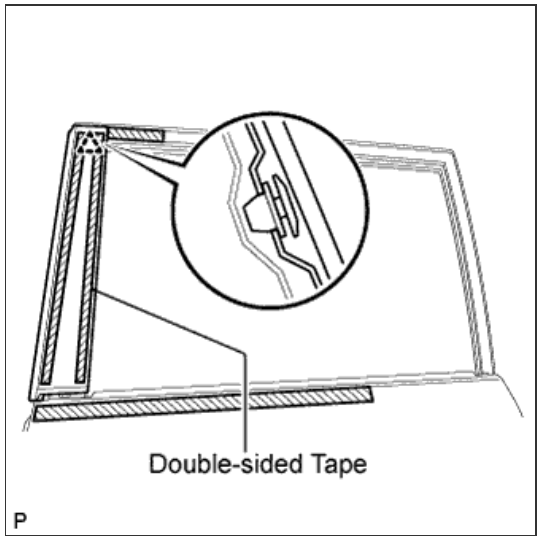
HINT:

fter removing the peeling paper, keep the exposed adhesive free from foreign matter.

iii. ttach the clip and double sided tape to installed window frame moulding.

HINT:

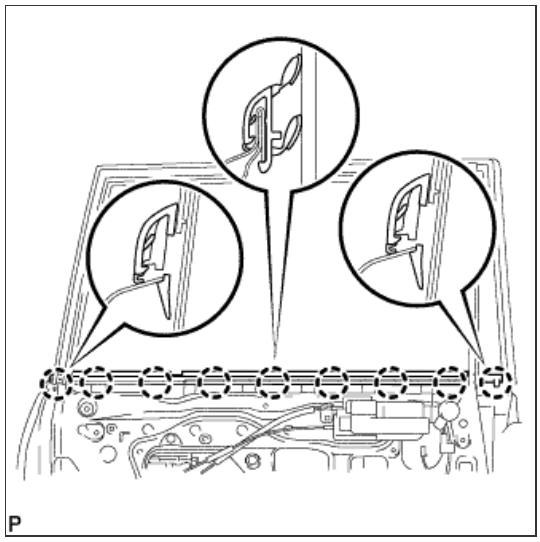
ress the window frame moulding firmly to installi



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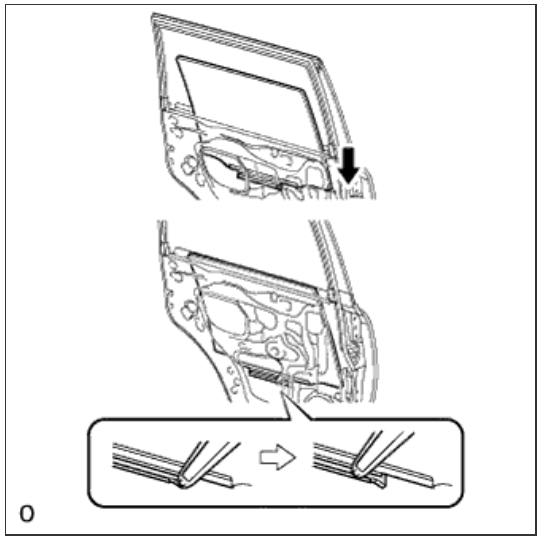
10. INSTALL REAR DOOR BELT OLDING ASSE B LH

a. ttach the claw to install the belt moulding.



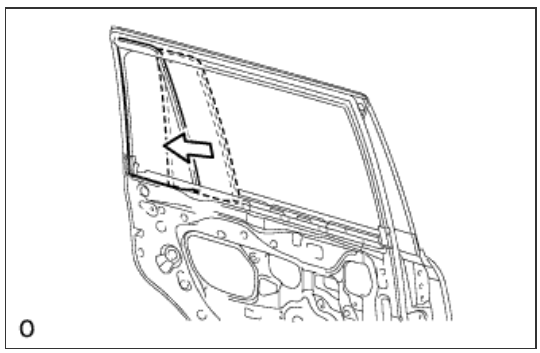
11. INSTALL REAR DOOR GLASS SUB ASSE B LH

a. Slide the rear door glass sub assembly as shown in the illustration to install it.



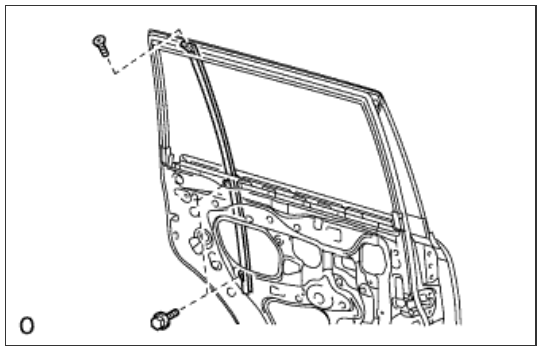
12. INSTALL REAR DOOR QUARTER WINDOW GLASS LH

a. Install the quarter glass together with the rear door quarter window weatherstrip in the direction indicated by the arrow in the illustration.



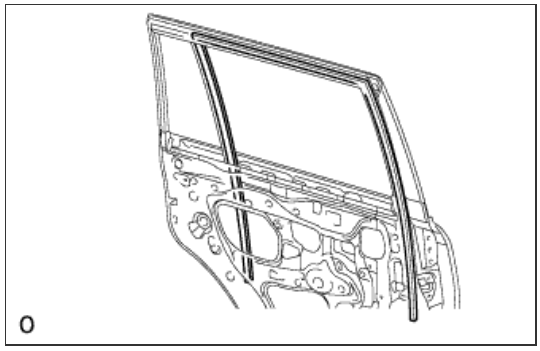
13. INSTALL REAR DOOR REAR LOWER WINDOW FRA E SUB ASSE B LH

a. Install the rear door rear lower window frame with the 2 bolts and screw.



14. INSTALL REAR DOOR GLASS RUN LH

a. Install the rear door glass run.



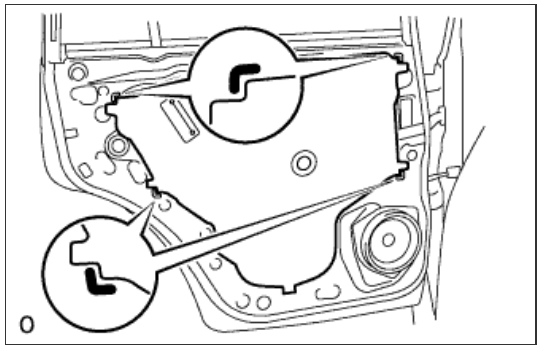
15. INSTALL REAR DOOR SER ICE HOLE CO ER H

a. pply butyl tape to the door.

b. ass the rear door lock remote control cable and rear door inside locking cable through a new rear door service hole cover.

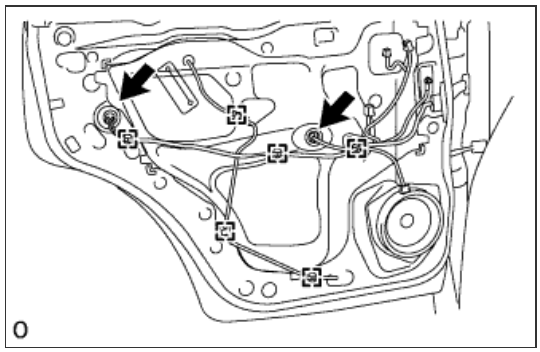
NOTICE:

- **When installing the service hole cover, pull the links and connectors through the service hole cover.**
- **There should be no wrinkles or folds after attaching the service hole cover.**
- **After attaching the service hole cover, check the sealing quality.**



c. Connect the 2 connectors.

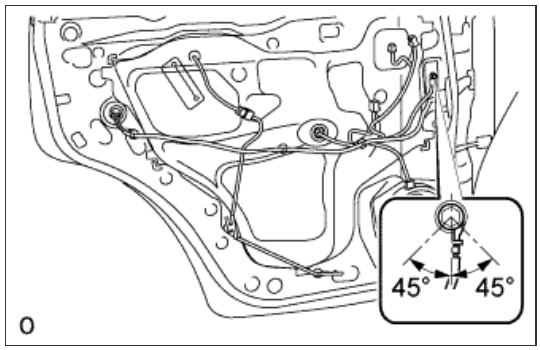
d. ttach the 6 clamps.



e. Install the bolt as shown in the illustration.

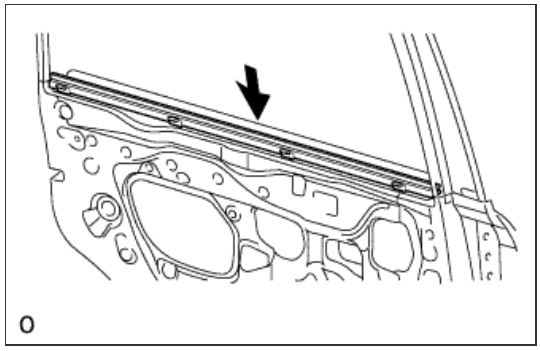
Torque:

8.4 N m 86 kgf cm , 74 in. lbf



16. INSTALL REAR INNER DOOR GLASS WEATHERSTRIP LH

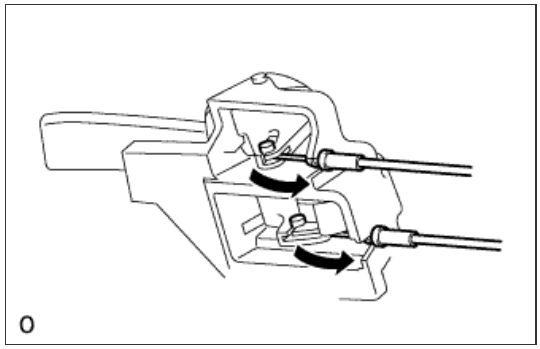
a. Install the rear inner door glass weatherstrip to the door panel.



17. INSTALL REAR DOOR TRIM BOARD SUB ASSEMBLY LH

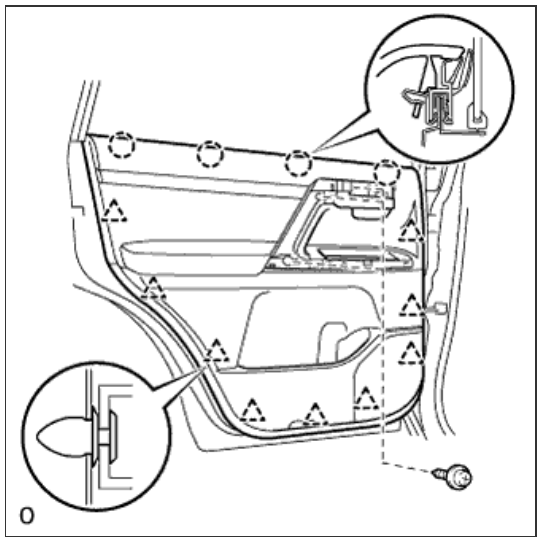
a. Connect the connector.

b. Connect the rear door lock remote control cable and rear door inside locking cable to the rear door inside handle sub assembly.



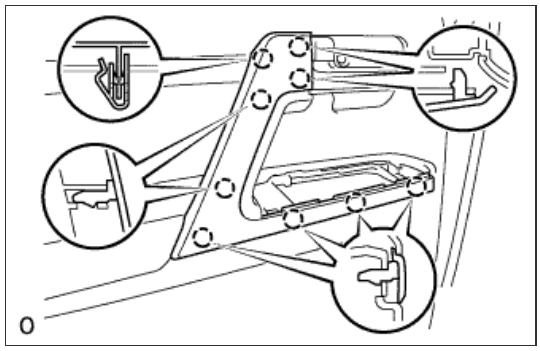
c. Attach the 4 claws and 9 clips to install the rear door trim board sub assembly.

d. Install the 3 screws.



18. INSTALL ASSIST GRIP CO ER LH

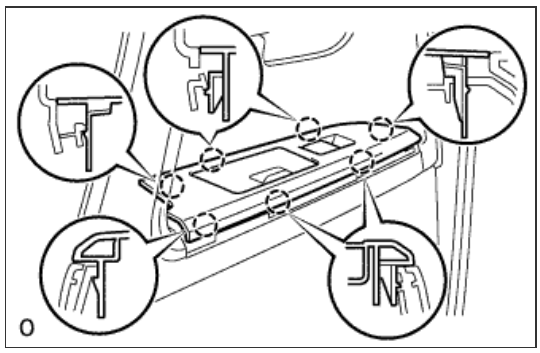
a. Attach the 9 claws to install the door assist grip cover to the door trim panel.



19. INSTALL REAR DOOR AR REST BASE PANEL ASSE B LH

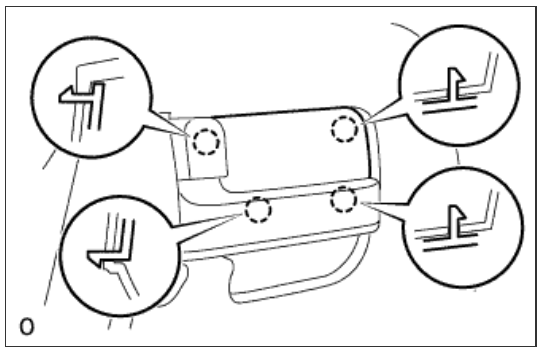
a. Connect the connector.

b. ttach the 7 claws to install the armrest base panel.



20. INSTALL REAR DOOR INSIDE HANDLE BE EL LH

a. ttach the 4 claws to install the be el.

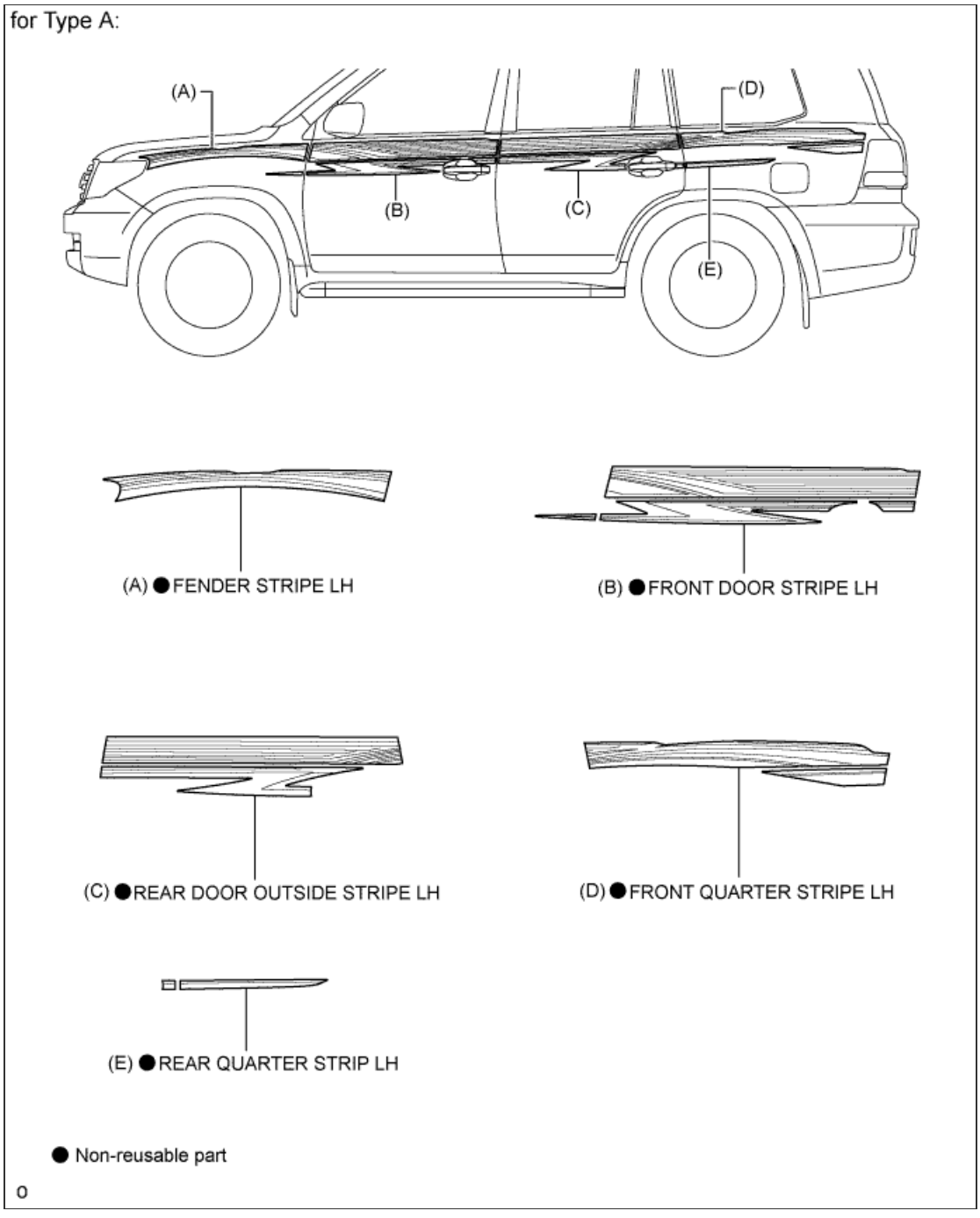


21. CONNECT CABLE TO NEGATI E BATTER TER INAL

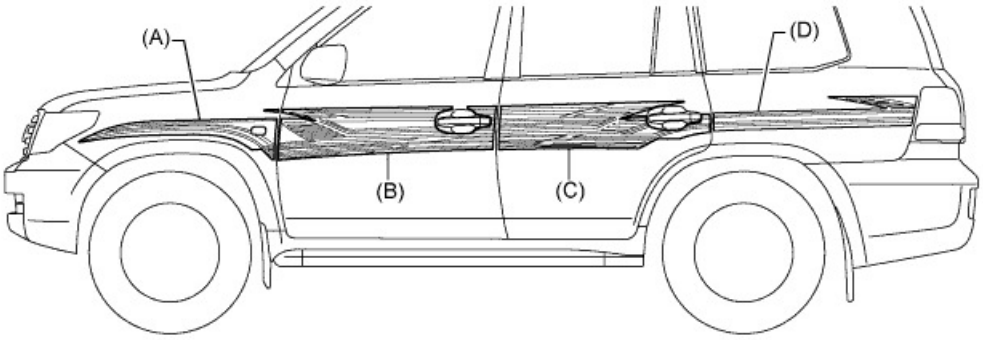
NOTICE:

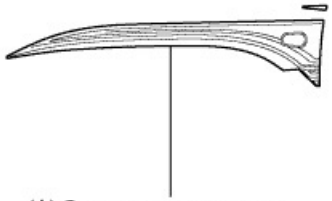
When disconnecting the cable, some systems need to be initiali ed after the cable is reconnected (Click here).

for Preparation Click here

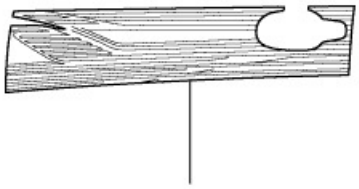


for Type B:

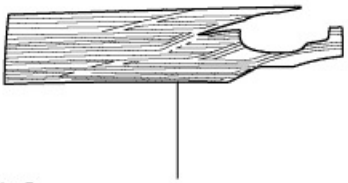




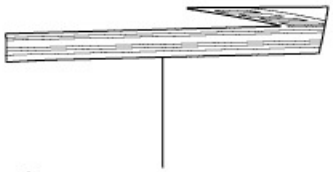
(A) ● FENDER STRIPE LH



(B) ● FRONT DOOR STRIPE LH



(C) ● REAR DOOR OUTSIDE STRIPE LH

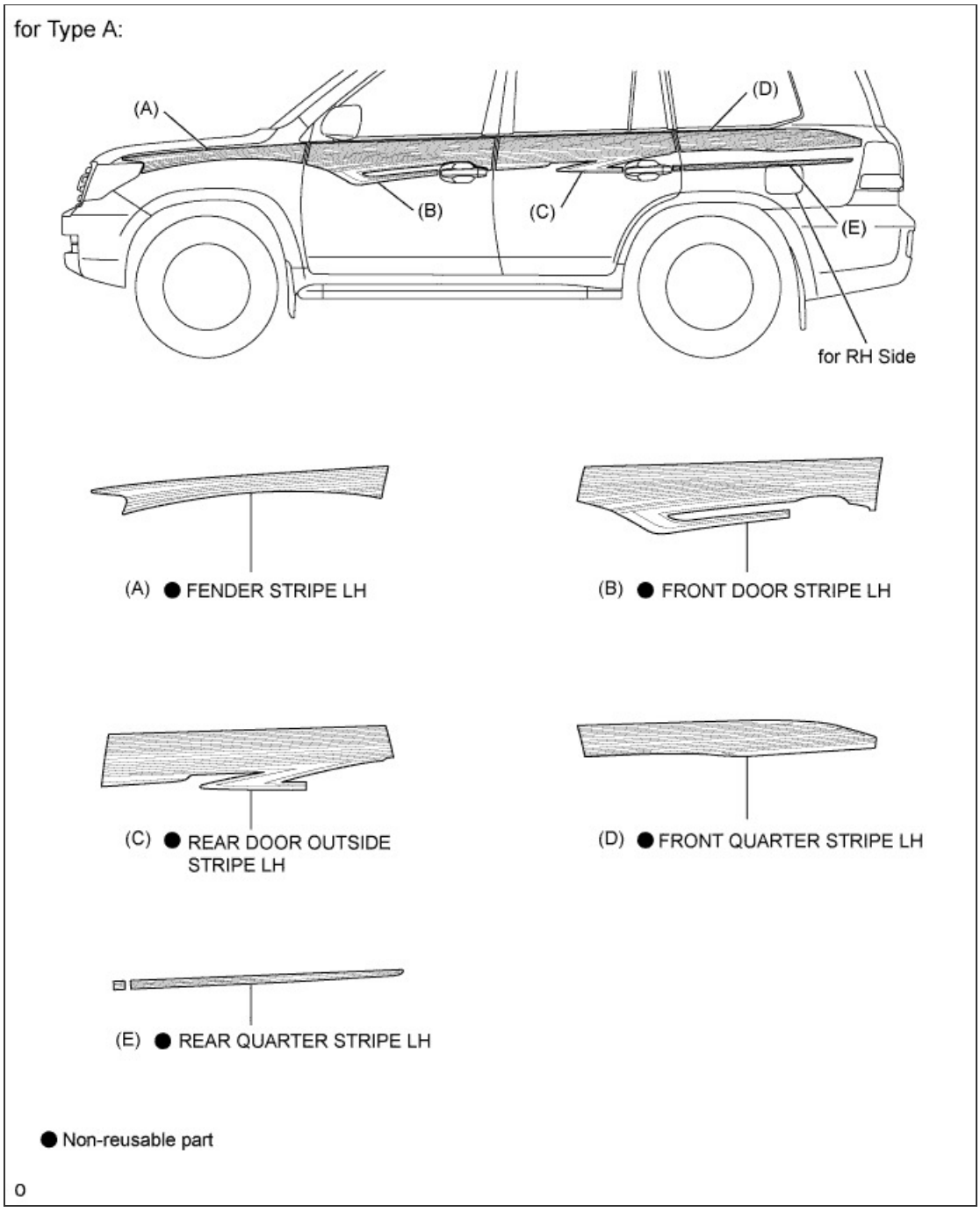


(D) ● FRONT QUARTER STRIPE LH

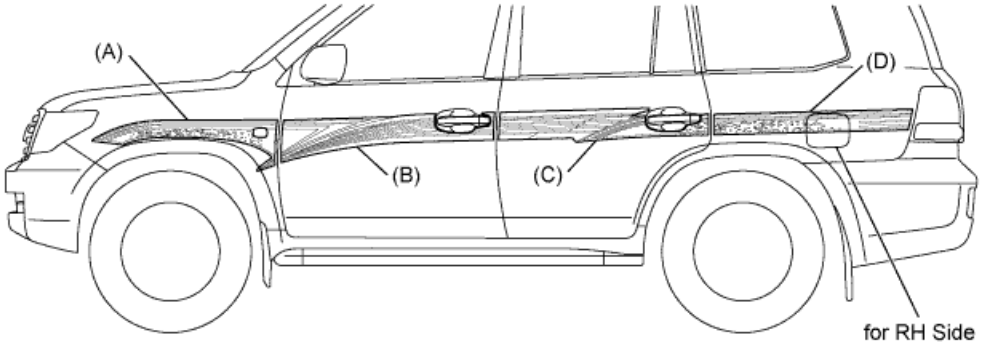
● Non-reusable part

o

for Preparation Click here

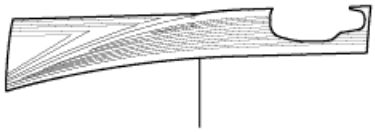


for Type B:





(A) ● FENDER STRIPE LH



(B) ● FRONT DOOR STRIPE LH



(C) ● REAR DOOR OUTSIDE STRIPE LH



(D) ● FRONT QUARTER STRIPE LH

● Non-reusable part

o

for Preparation Click here

HINT:

- **Use the same procedures for the RH side and LH side.**
- **The procedures listed below are for the LH side.**
- **When removing the stripe tape, heat the vehicle body and stripe tape using a heat light.**

Standard Heating Temperature:

Item	Temperature
Vehicle Body	40 to 60°C (104 to 140°F)
Stripe Tape	20 to 30°C (68 to 86°F)

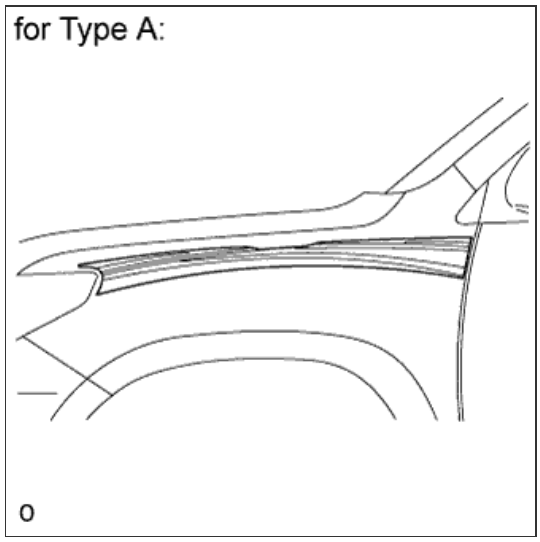
NOTICE:

Do not heat the vehicle body and stripe tape excessively.

1. REMOVE FENDER STRIPE LH

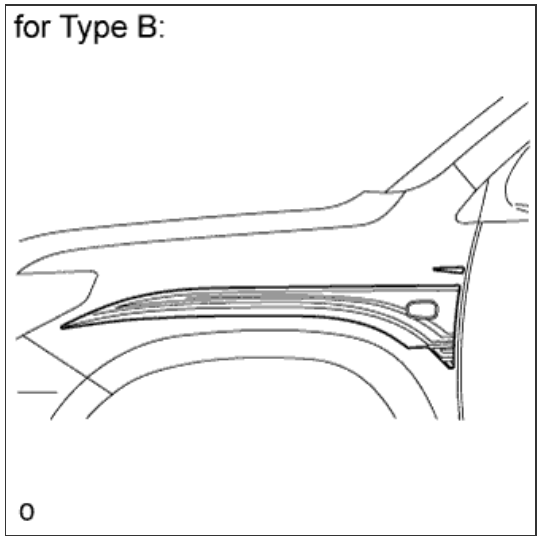
a. for Type A:
Remove the fender stripe.

i. Pull back an edge of the stripe tape and pull it parallel to the vehicle body to remove it.



b. for Type B:
Remove the fender stripe.

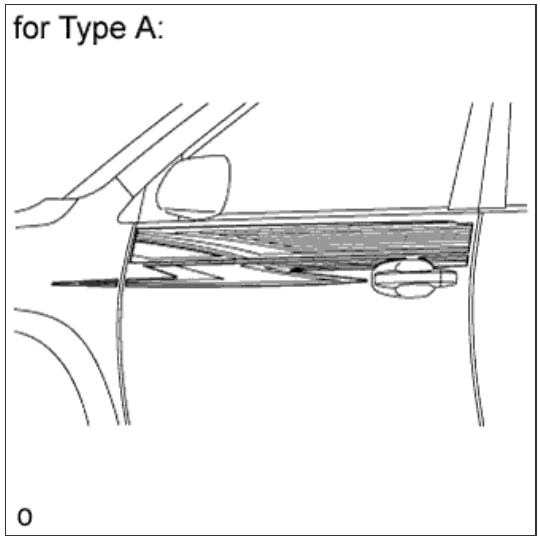
i. Pull back an edge of the stripe tape and pull it parallel to the vehicle body to remove it.



2. REMOVE FRONT DOOR STRIPE LH

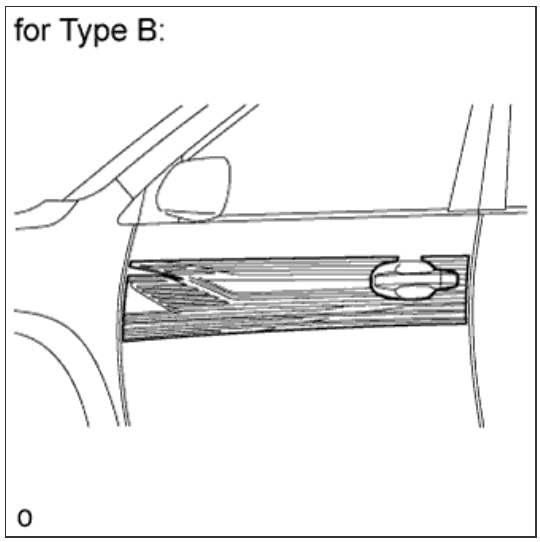
a. for Type A:
Remove the front door stripe.

i. Pull back an edge of the stripe tape and pull it parallel to the vehicle body to remove it.



b. for Type B:
Remove the front door stripe.

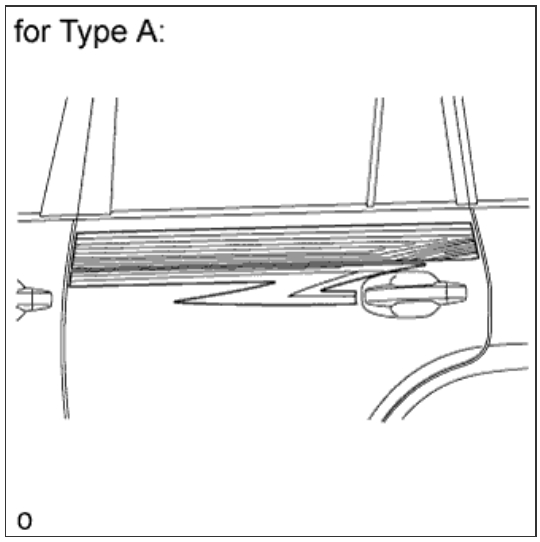
i. Pull back an edge of the stripe tape and pull it parallel to the vehicle body to remove it.



3. REMOVE REAR DOOR OUTSIDE STRIPE LH

a. for Type A:
Remove the rear door outside stripe.

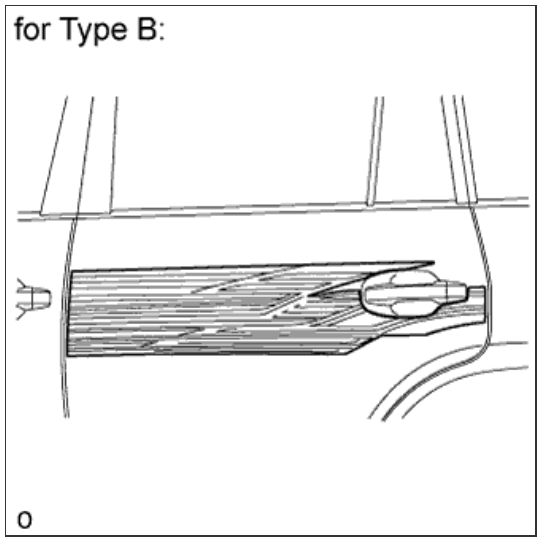
i. Pull back an edge of the stripe tape and pull it parallel to the vehicle body to remove it.



b. for Type A:
Remove the rear door outside stripe.

i. Pull back an edge of the stripe tape and pull it parallel to the vehicle

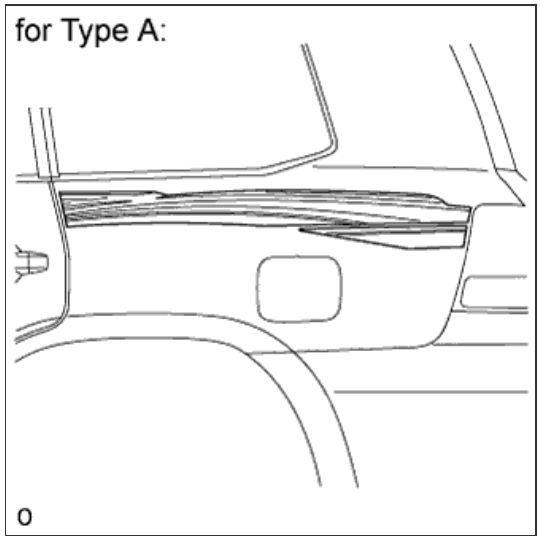
body to remove it.



4. REMOVE FRONT QUARTER STRIPE LH

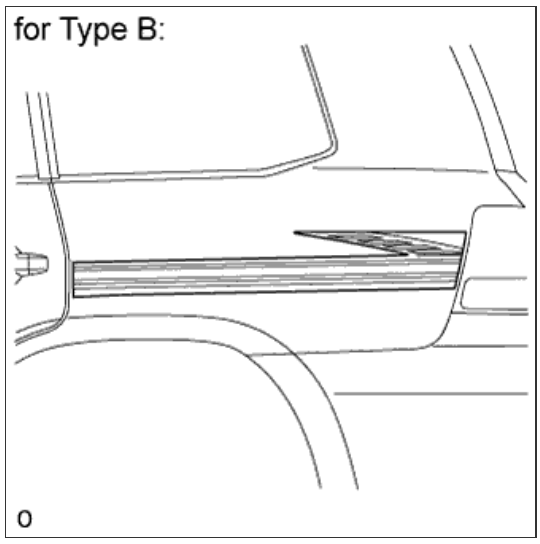
a. for Type A:
Remove the front quarter stripe.

i. Pull back an edge of the stripe tape and pull it parallel to the vehicle body to remove it.



b. for Type B:
Remove the front quarter stripe.

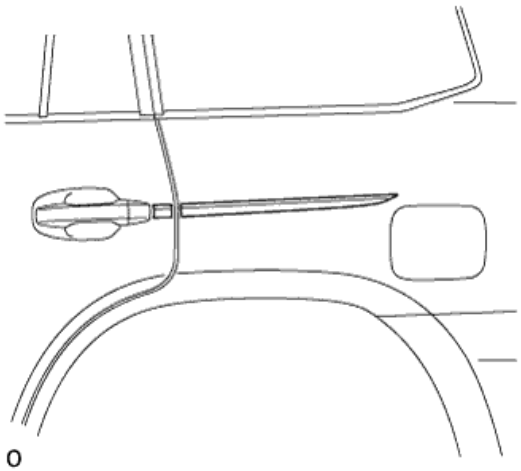
i. Pull back an edge of the stripe tape and pull it parallel to the vehicle body to remove it.



5. REMOVE REAR QUARTER STRIP LH

a. Pull back an edge of the stripe tape and pull it parallel to the vehicle body to remove it.

for Type A:



o

for Preparation Click here

HINT:

- **Use the same procedures for the RH side and LH side.**
- **The procedures listed below are for the LH side.**
- **When removing the stripe tape, heat the vehicle body and stripe tape using a heat light.**

Standard Heating Temperature:

Item	Temperature
Vehicle Body	40 to 60°C (104 to 140°F)
Stripe Tape	20 to 30°C (68 to 86°F)

NOTICE:

Do not heat the vehicle body and stripe tape excessively.

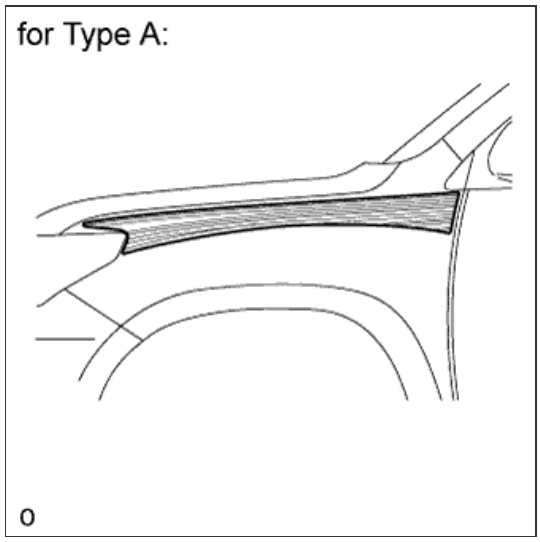
1. REMOVE FENDER STRIPE LH

a. for Type A:
Remove the fender stripe.

i. Pull back an edge of the stripe tape and pull it parallel to the vehicle body to remove it.

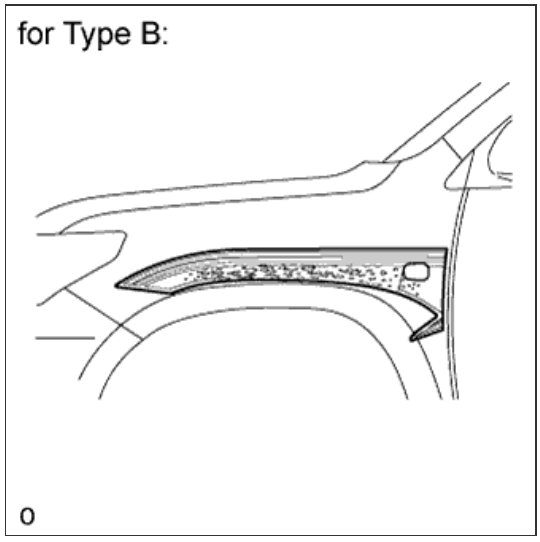
HINT:

For snorkel-e uipped vehicles there is no Fender Stripe R .



b. for Type B:
Remove the fender stripe.

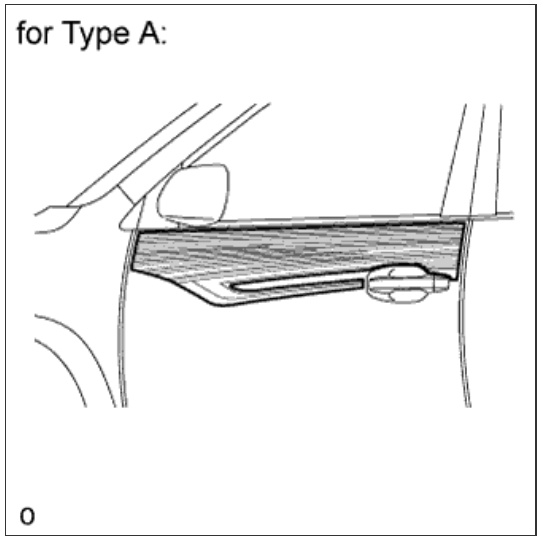
i. Pull back an edge of the stripe tape and pull it parallel to the vehicle body to remove it.



2. REMOVE FRONT DOOR STRIPE LH

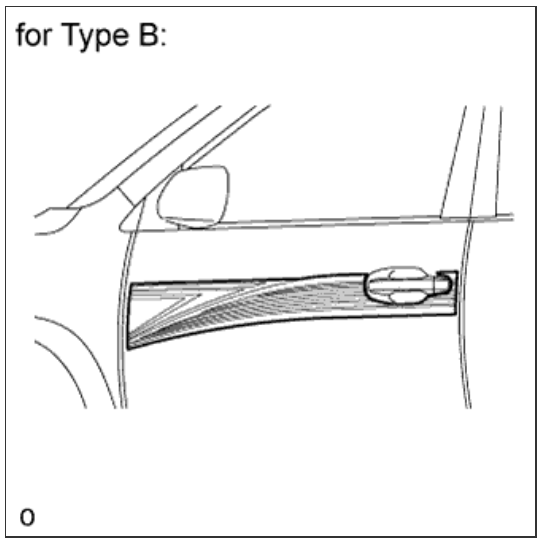
a. for Type A:
Remove the front door stripe.

i. Pull back an edge of the stripe tape and pull it parallel to the vehicle body to remove it.



b. for Type B:
Remove the front door stripe.

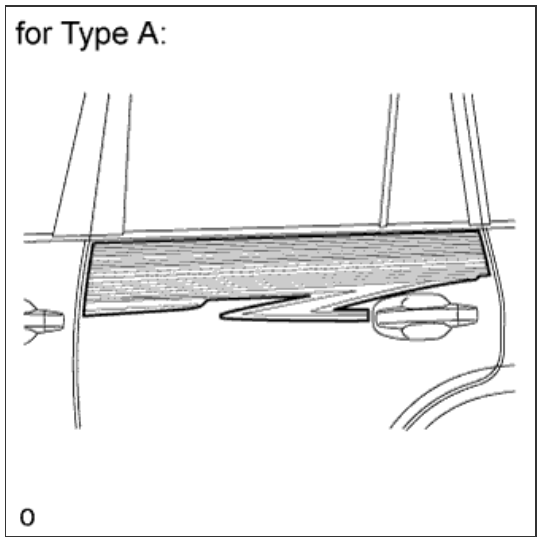
i. Pull back an edge of the stripe tape and pull it parallel to the vehicle body to remove it.



3. REMOVE REAR DOOR OUTSIDE STRIPE LH

a. for Type A:
Remove the rear door outside stripe.

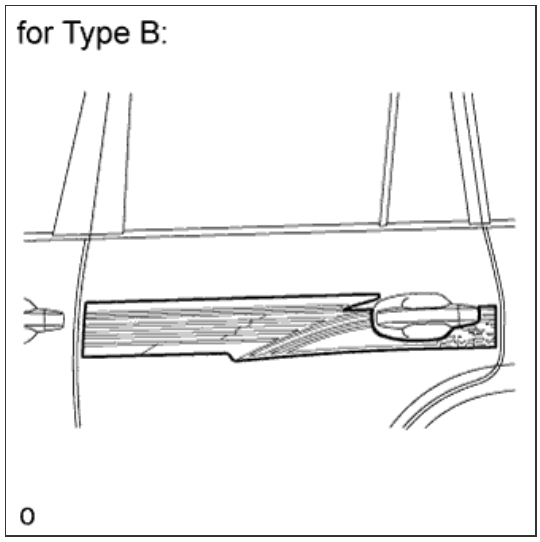
i. Pull back an edge of the stripe tape and pull it parallel to the vehicle body to remove it.



b. for Type B:
Remove the rear door outside stripe.

i. Pull back an edge of the stripe tape and pull it parallel to the vehicle

body to remove it.



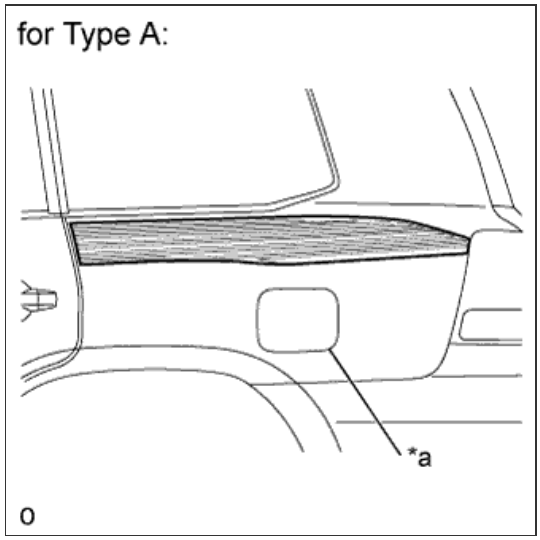
4. REMOVE FRONT QUARTER STRIPE LH

a. for Type A:
Remove the front uarter stripe.

i. Pull back an edge of the stripe tape and pull it parallel to the vehicle body to remove it.

Text in Illustration

a	for R Side

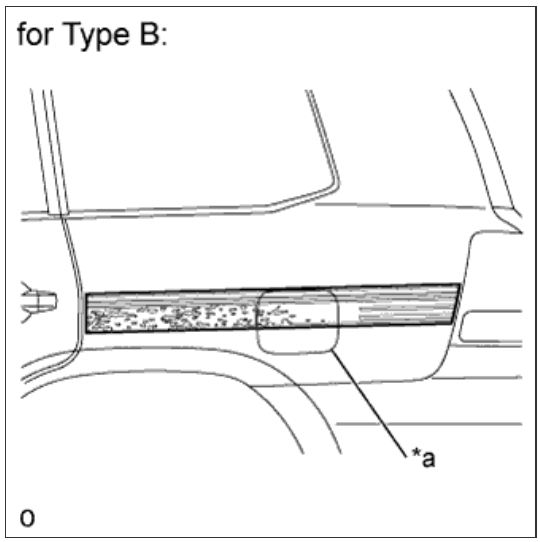


b. for Type B:
Remove the front uarter stripe.

i. Pull back an edge of the stripe tape and pull it parallel to the vehicle body to remove it.

Text in Illustration

a	for R Side

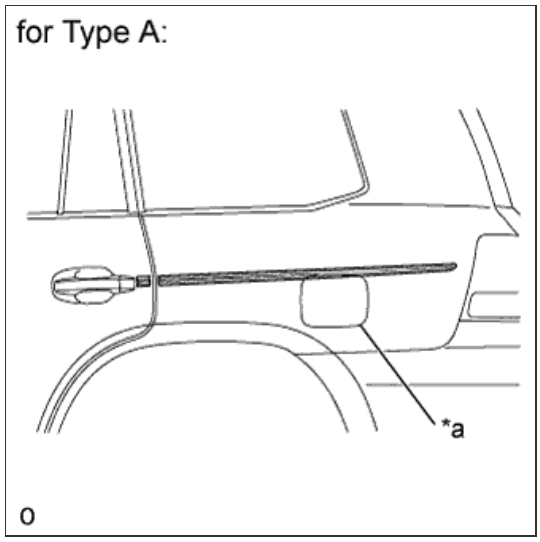


. REMOVE REAR QUARTER STRIPE LH

a. Pull back an edge of the stripe tape and pull it parallel to the vehicle body to remove it.

Text in Illustration

*a	for R Side



for Preparation Click here

HINT:

- **Use the same procedures for the RH side and LH side.**
- **The procedures listed below are for the LH side.**
- **When installing the stripe tape, heat the vehicle body and stripe tape using a heat light.**

Standard Heating Temperature:

Item	Temperature
Vehicle Body	40 to 60°C (104 to 140°F)
Stripe Tape	20 to 30°C (68 to 86°F)

NOTICE:

Do not heat the vehicle body and stripe tape excessively.

1. REPAIR INSTRUCTION

a. Clean the vehicle body surface

i. Using a heat light, heat the vehicle body surface.

ii. Wipe off any tape adhesive residue with cleaner.

b. Installation temperature

i. When the ambient temperature is below 15°C (59°F), perform the installation procedure after warming the vehicle body surface (installation surface of the door frame) and tape up to between 20 and 30°C (68 and 86°F) using a heat light. When the ambient temperature is above 35°C (95°F), cool the vehicle body surface (installation surface of the door frame) and tape down to between 20 and 30°C (68 and 86°F) prior to installation.

HINT:

- **The most appropriate temperature for installing the tape is 25°C (77°F).**
- **When the temperature is low, the tape turns stiff and falls off easily. When the temperature is high, the tape loses elasticity.**

c. Before installation

i. a e sure any dirt on and around the vehicle body surface where the tape will be installed (installation surface of the door frame) is removed, and that the surface is smooth. If the surface is rough or dirt remains when pressing the tape onto the surface, air will be trapped under the tape and result in a poor appearance.

HINT:

Spray water on the shop floor to settle any dust.

d. ey points for handlig the tape

i. The tape bends and rolls up easily. Store the tape between flat pieces of cardboard or other similar ob ects and keep it dry and level.

NOTICE:

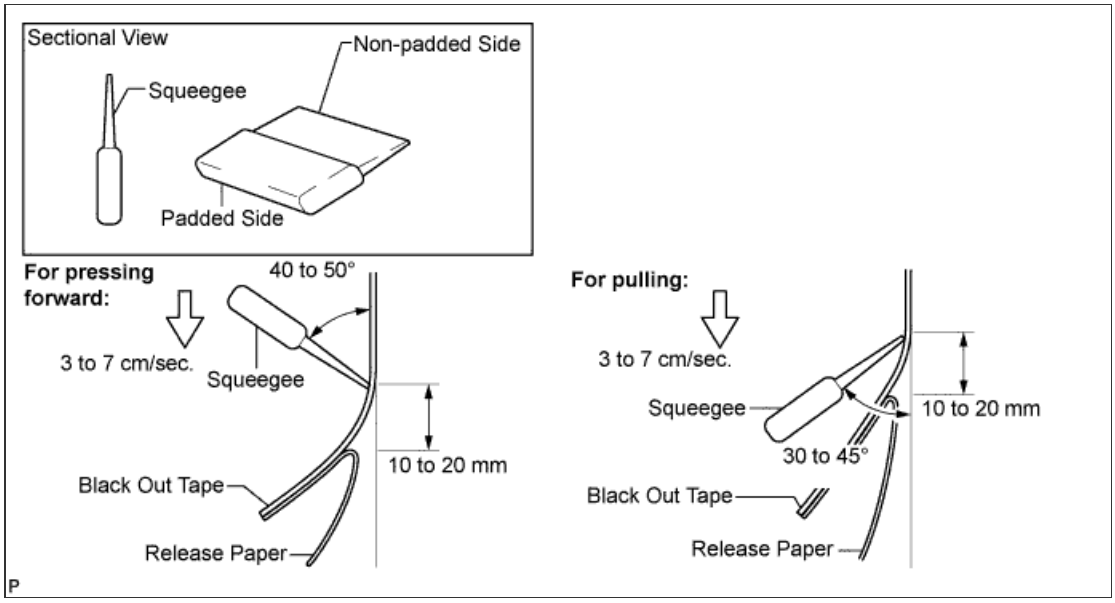
Do not bend the tape or leave it in high temperature places.

e. ey points for the installation of the tape (how to use a squeegee and the installation procedure for flat surfaces)

NOTICE:

- **Position the tape with a high level of accuracy to achieve a neat finish and to avoid peeling.**
- **The tape cannot be reused because it deforms and will not fit after removal.**

i. To avoid air bubbles, slightly raise the part of the tape that is going to be applied so that its adhesive surface does not touch the vehicle body while applying the tape. Tilt the s uegee at 40 to 50° (for pressing forward) or 30 to 45° (for pulling) to the vehicle body surface and press the tape onto the vehicle body surface with a force of 20 to 30 N (2 to 3 kgf) at a constant slow speed of 3 to cm (1.2 to 2.8 in.) per second.



NOTICE:

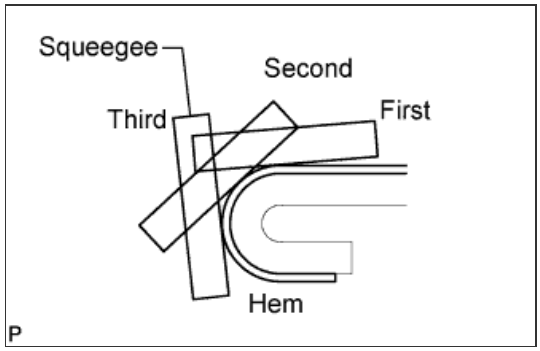
Be sure to observe the specified pressing speed, force, and angle of the squeegee to avoid wrinkles or air bubbles.

HINT:

- **Either angle of the squeegee (for pressing forward or for pulling) is acceptable.**
- **Be sure to apply the tape while removing the release paper 10 to 20 mm (0.393 to 0.787 in.) from the edge of the squeegee.**

f. ey points for the installation of the tape (hw to use a squeegee and the installation procedure for hemming surfaces)

i. If it is difficult to press the tape, press it in several steps as shown in the illustration. Use your fingers or the padded surface of a squeegee to slowly apply the tape to the hem of the vehicle, especially for a small hem.



HINT:

When applying tape to the backside of a hem, remove the release paper and use your fingers or the padded surface of a squeegee.

g. ey points for the installation of the tape (hw to use a squeegee and the installation procedure for corners)

i. emve the release paper and apply the tape carefully with your fingers.

ii. Before applying the tape to each corner, heat the tape using a heat light and gradually apply it to avoid wrinkles on the tape and achieve a neat finish.

h. Chec after installation

i. fter completig the application, check if the tape is applied neatly. If the tape is not applied neatly, apply new tape.

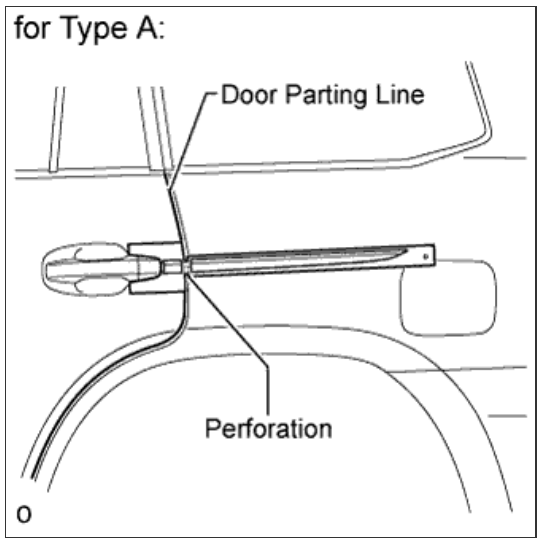
NOTICE:

Do not reuse the tape.

2. INSTALL REAR QUARTER STRIPE LH

a. Align the perforation of the stripe tape with the door parting line as shown in the illustration and apply the stripe tape.

b. emove the application sheet.

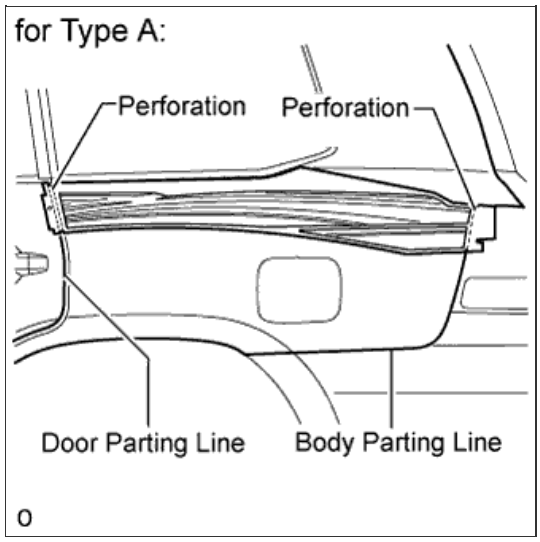


3. INSTALL FRONT QUARTER STRIPE LH

a. for Type
Install the front uarter stripe.

i. gn the perforations of the stripe tape with the door parting line and body parting line as shown in the illustration and apply the stripe tape.

ii. emove the application sheet.



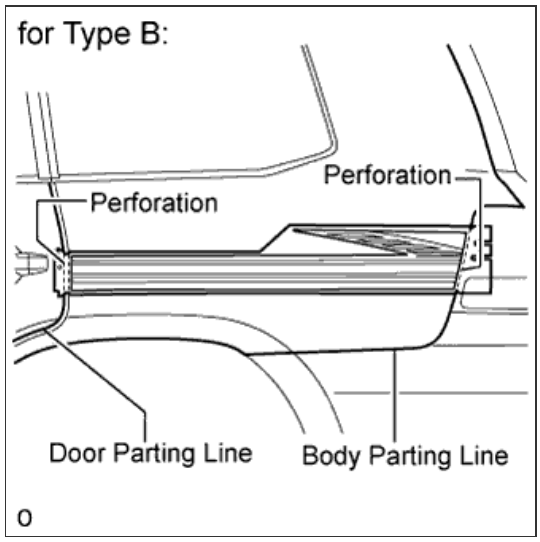
b. for Type B
Install the front uarter stripe.

i. gn the perforations of the stripe tape with the door parting line and body parting line as shown in the illustration and apply the stripe tape.

HINT:

n the side, align the perforation of the stripe tape with the fuel lid parting line.

ii. emove the application sheet.

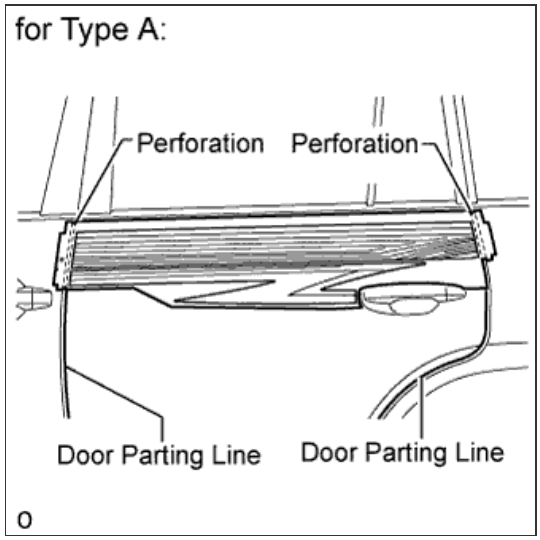


4. INSTALL REAR DOOR OUTSIDE STRIPE LH

a. for Type A
Install the rear door outside stripe.

i. gn the perforations of the stripe tape with the door parting lines as shown in the illustration and apply the stripe tape.

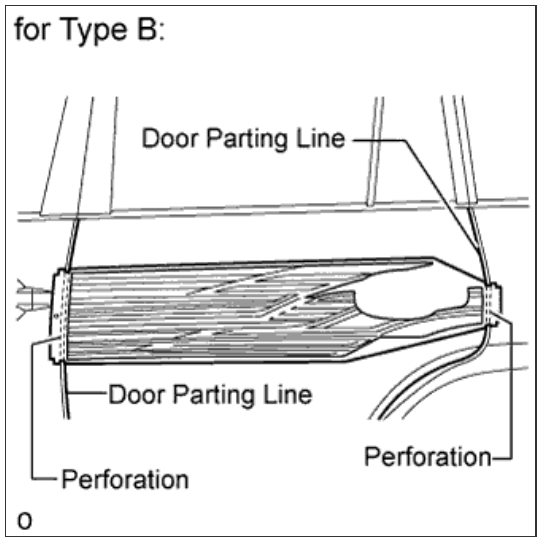
ii. emove the application sheet.



b. for Type B
Install the rear door outside stripe.

i. gn the perforations of the stripe tape with the door parting lines as shown in the illustration and apply the stripe tape.

ii. emove the application sheet.

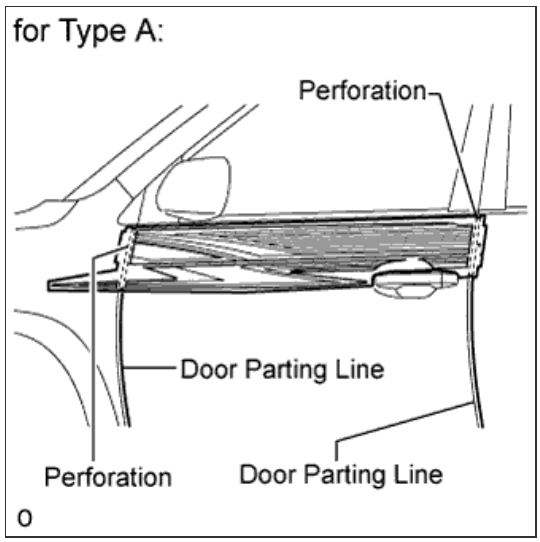


5. INSTALL FRONT DOOR STRIPE LH

a. for Type
Install the front door stripe.

i. gn the perforations of the stripe tape with the door parting lines as shown in the illustration and apply the stripe tape.

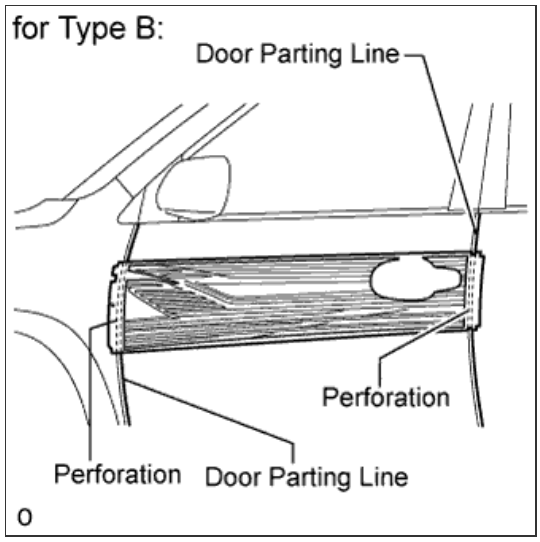
ii. emove the application sheet.



b. for Type B
Install the front door stripe.

i. Align the perforations of the stripe tape with the door parting lines as shown in the illustration and apply the stripe tape.

ii. emove the application sheet.

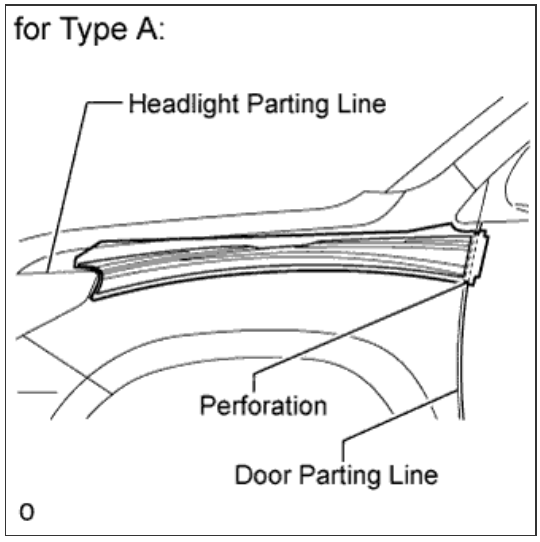


6. INSTALL FENDER STRIPE LH

a. for Type
Install the fender stripe.

i. gn the perforated end of the stripe tape with the door parting line and the other end of the stripe tape with the headlight parting line as shown in the illustration, and apply the stripe tape.

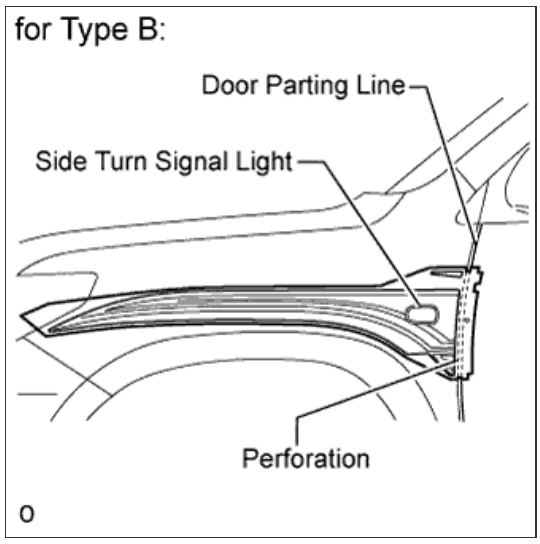
ii. emove the application sheet.



b. for Type B
Install the fender stripe.

i. gn the perforation of the stripe tape with the door parting line and the stripe tape with the side turn signal light as shown in the illustration, and apply the stripe tape.

ii. emove the application sheet.



for Preparation Click here

HINT:

- **Use the same procedures for the RH side and LH side.**
- **The procedures listed below are for the LH side.**
- **When installing the stripe tape, heat the vehicle body and stripe tape using a heat light.**

Standard Heating Temperature:

Item	Temperature
Vehicle Body	40 to 60°C (104 to 140°F)
Stripe Tape	20 to 30°C (68 to 86°F)

NOTICE:

Do not heat the vehicle body and stripe tape excessively.

1. REPAIR INSTRUCTION

a. Clean the vehicle body surface

i. Using a heat light, heat the vehicle body surface.

ii. Wipe off any tape adhesive residue with cleaner.

b. Installation temperature

i. When the ambient temperature is below 15°C (59°F), perform the installation procedure after warming the vehicle body surface (installation surface of the door frame) and tape up to between 20 and 30°C (68 and 86°F) using a heat light. When the ambient temperature is above 35°C (95°F), cool the vehicle body surface (installation surface of the door frame) and tape down to between 20 and 30°C (68 and 86°F) prior to installation.

HINT:

- **The most appropriate temperature for installing the tape is 25°C (77°F).**
- **When the temperature is low, the tape turns stiff and falls off easily. When the temperature is high, the tape loses elasticity.**

c. Before installation

i. a e sure any dirt on and around the vehicle body surface where the tape will be installed (installation surface of the door frame) is removed, and that the surface is smooth. If the surface is rough or dirt remains when pressing the tape onto the surface, air will be trapped under the tape and result in a poor appearance.

HINT:

Spray water on the shop floor to settle any dust.

d. ey points for handlig the tape

i. The tape bends and rolls up easily. Store the tape between flat pieces of cardboard or other similar ob ects and keep it dry and level.

NOTICE:

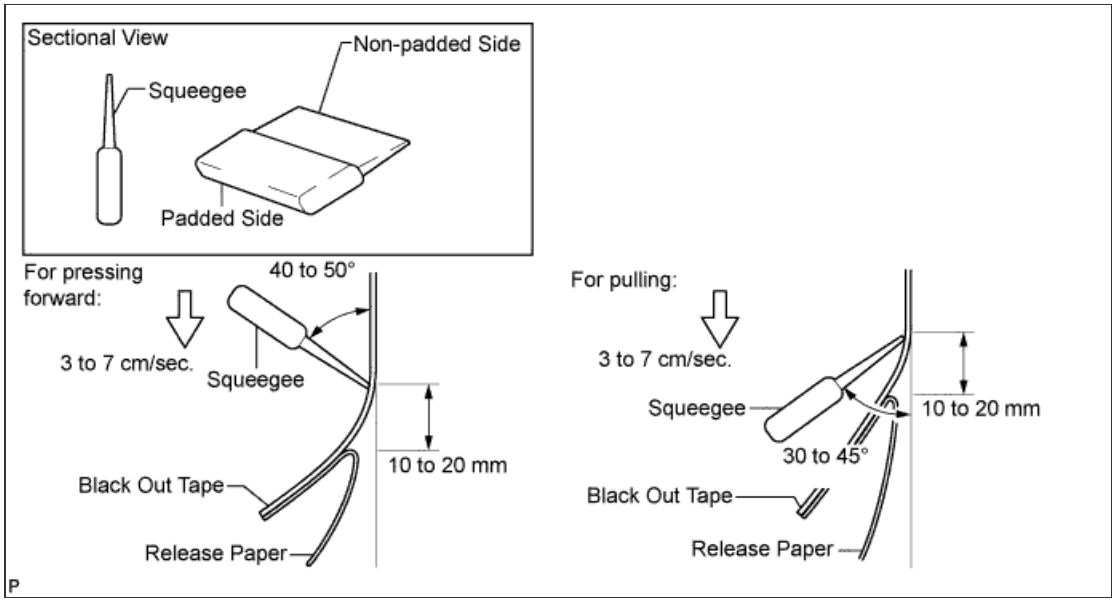
Do not bend the tape or leave it in high temperature places.

e. ey points for the installation of the tape (how to use a squeegee and the installation procedure for flat surfaces)

NOTICE:

- **Position the tape with a high level of accuracy to achieve a neat finish and to avoid peeling.**
- **The tape cannot be reused because it deforms and will not fit after removal.**

i. To avoid air bubbles, slightly raise the part of the tape that is going to be applied so that its adhesive surface does not touch the vehicle body while applying the tape. Tilt the s uegee at 40 to 50° (for pressing forward) or 30 to 45° (for pulling) to the vehicle body surface and press the tape onto the vehicle body surface with a force of 20 to 30 N (2 to 3 kgf) at a constant slow speed of 3 to cm (1.2 to 2.8 in.) per second.



NOTICE:

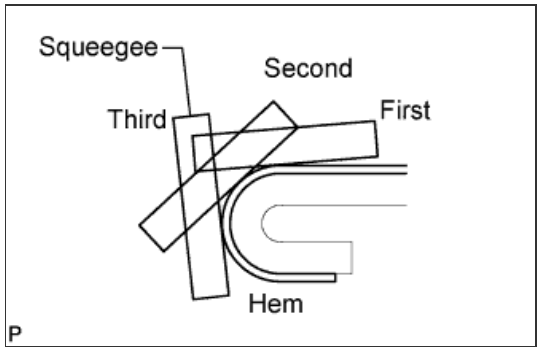
Be sure to observe the specified pressing speed, force, and angle of the squeegee to avoid wrinkles or air bubbles.

HINT:

- **Either angle of the squeegee (for pressing forward or for pulling) is acceptable.**
- **Be sure to apply the tape while removing the release paper 10 to 20 mm (0.393 to 0.787 in.) from the edge of the squeegee.**

f. ey points for the installation of the tape (hw to use a squeegee and the installation procedure for hemming surfaces)

i. If it is difficult to press the tape, press it in several steps as shown in the illustration. Use your fingers or the padded surface of a squeegee to slowly apply the tape to the hem of the vehicle, especially for a small hem.



HINT:

When applying tape to the backside of a hem, remove the release paper and use your fingers or the padded surface of a squeegee.

g. ey points for the installation of the tape (hw to use a squeegee and the installation procedure for corners)

i. emve the release paper and apply the tape carefully with your fingers.

ii. Before applying the tape to each corner, heat the tape using a heat light and gradually apply it to avoid wrinkles on the tape and achieve a neat finish.

h. Chec after installation

i. fter completig the application, check if the tape is applied neatly. If the tape is not applied neatly, apply new tape.

NOTICE:

Do not reuse the tape.

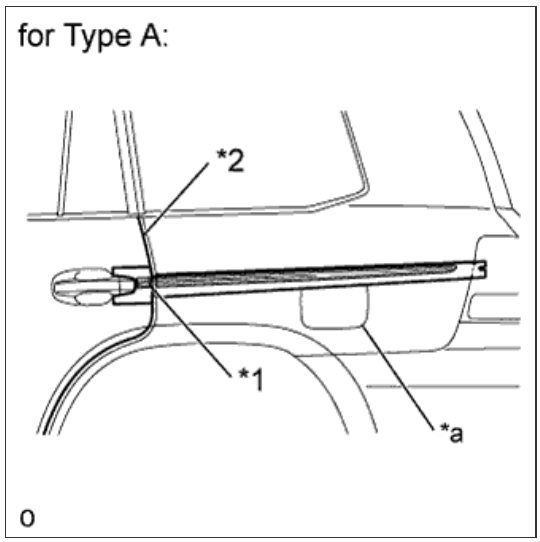
2. INSTALL REAR QUARTER STRIPE LH

a. Align the perforation of the stripe tape with the door parting line as shown in the illustration and apply the stripe tape.

Text in Illustration

1	erforation
2	Door partig line
a	for Side

b. emove the application sheet.



3. INSTALL FRONT QUARTER STRIPE LH

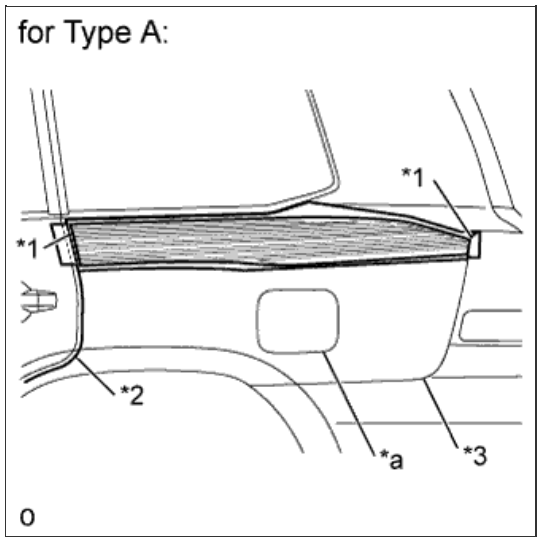
a. for Type
Install the front uarter stripe.

i. gn the perforations of the stripe tape with the door parting line and body parting line as shown in the illustration and apply the stripe tape.

Text in Illustration

1	erforation
2	Door partig line
3	Body parting line
a	for Side

ii. emove the application sheet.



b. for Type B
Install the front uarter stripe.

i. gn the perforations of the stripe tape with the door parting line and body parting line as shown in the illustration and apply the stripe tape.

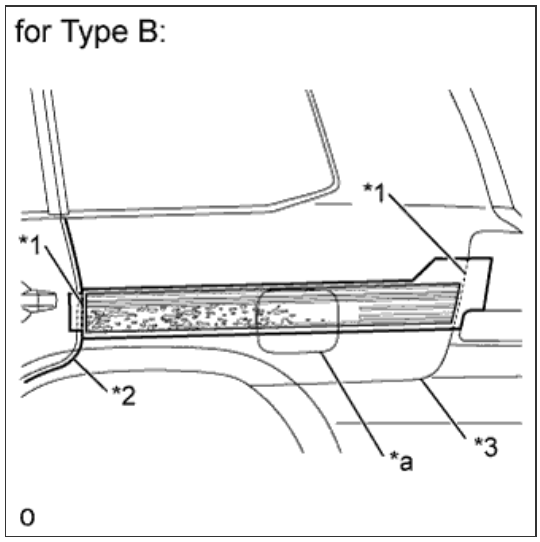
Text in Illustration

1	erforation
2	Door partig line
3	Body parting line
a	for Side

HINT:

On the side, align the perforation of the stripe tape with the fuel lid parting line.

ii. emove the application sheet.



4. INSTALL REAR DOOR OUTSIDE STRIPE LH

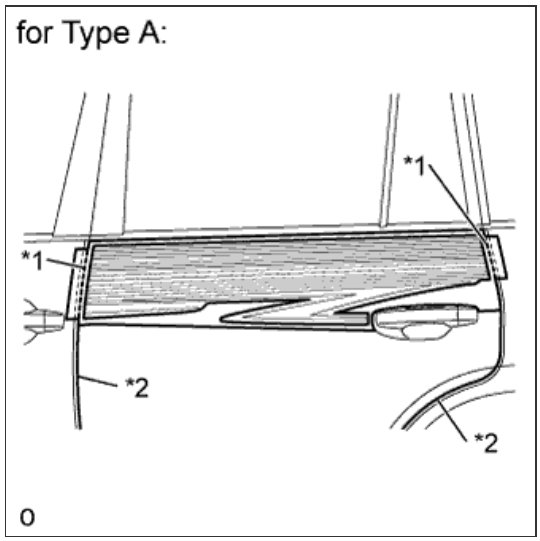
a. for Type A:
Install the rear door outside stripe.

i. gn the perforations of the stripe tape with the door parting lines as shown in the illustration and apply the stripe tape.

Text in Illustration

1	erforation
2	Door partig line

ii. erove the application sheet.



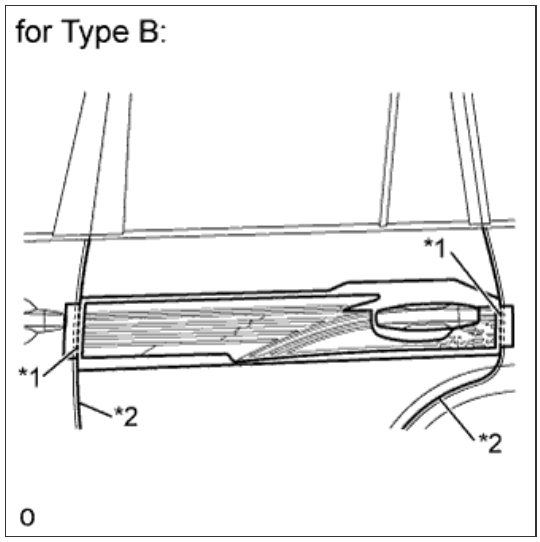
b. for Type B
Install the rear door outside stripe.

i. gn the perforations of the stripe tape with the door parting lines as shown in the illustration and apply the stripe tape.

Text in Illustration

1	erforation
2	Door partig line

ii. erove the application sheet.



5. INSTALL FRONT DOOR STRIPE LH

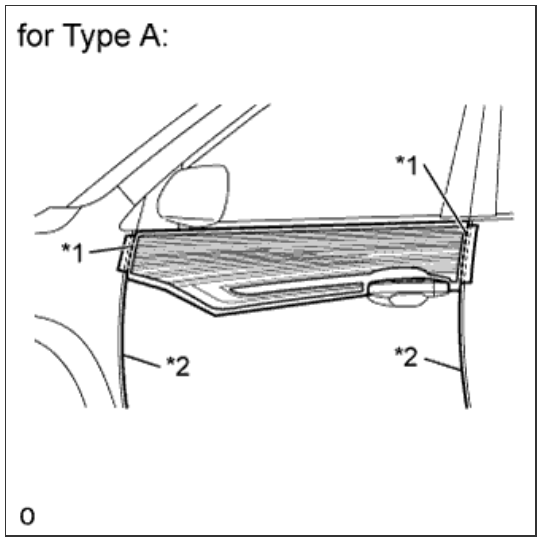
a. for Type
Install the front door stripe.

i. gn the perforations of the stripe tape with the door parting lines as shown in the illustration and apply the stripe tape.

Text in Illustration

1	erforation
2	Door partig line

ii. erove the application sheet.



b. for Type B

Install the front door stripe.

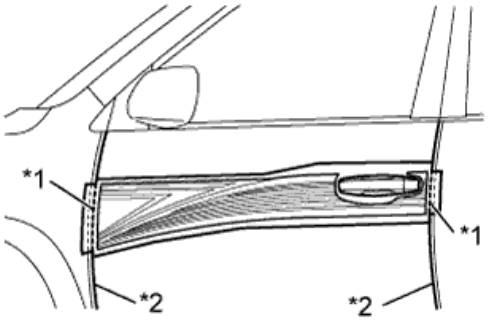
i. Align the perforations of the stripe tape with the door parting lines as shown in the illustration and apply the stripe tape.

Text in Illustration

1	Perforation
2	Door parting line

ii. Remove the application sheet.

for Type B:



OK

6. INSTALL FENDER STRIPE LH

a. for Type
Install the fender stripe.

i. Align the perforated end of the stripe tape with the door parting line and the other end of the stripe tape with the headlight parting line as shown in the illustration, and apply the stripe tape.

Text in Illustration

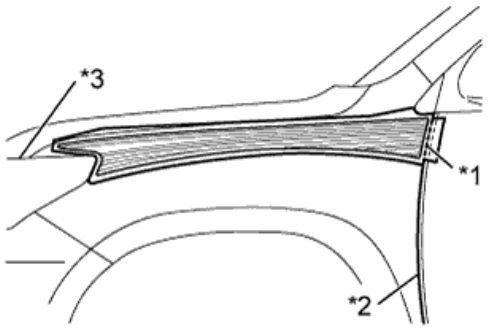
1	Perforation
2	Door parting line
3	Headlight parting line

HINT:

For snorkel-equipped vehicles, there is no Fender Stripe .

ii. Remove the application sheet.

for Type A:



OK

b. for Type B
Install the fender stripe.

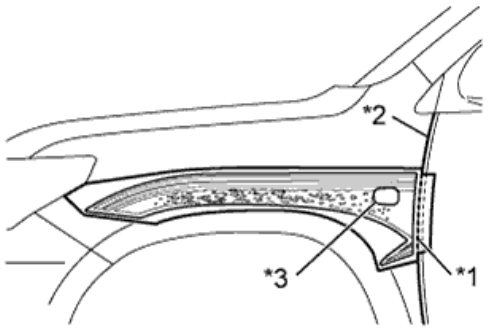
i. Align the perforation of the stripe tape with the door parting line and the stripe tape with the side turn signal light as shown in the illustration, and apply the stripe tape.

Text in Illustration

1	Perforation
2	Door parting line
3	Side turn signal light

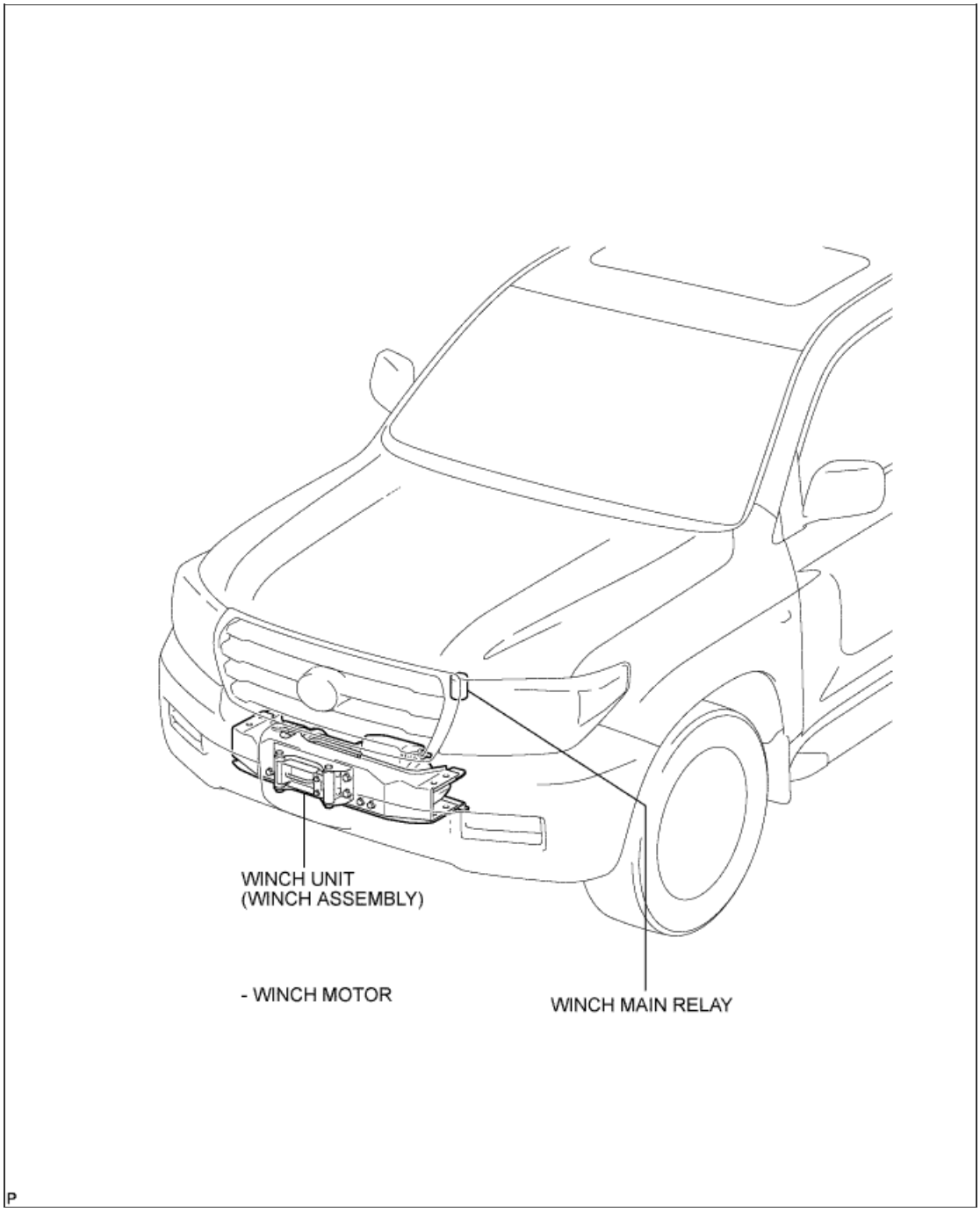
ii. Remove the application sheet.

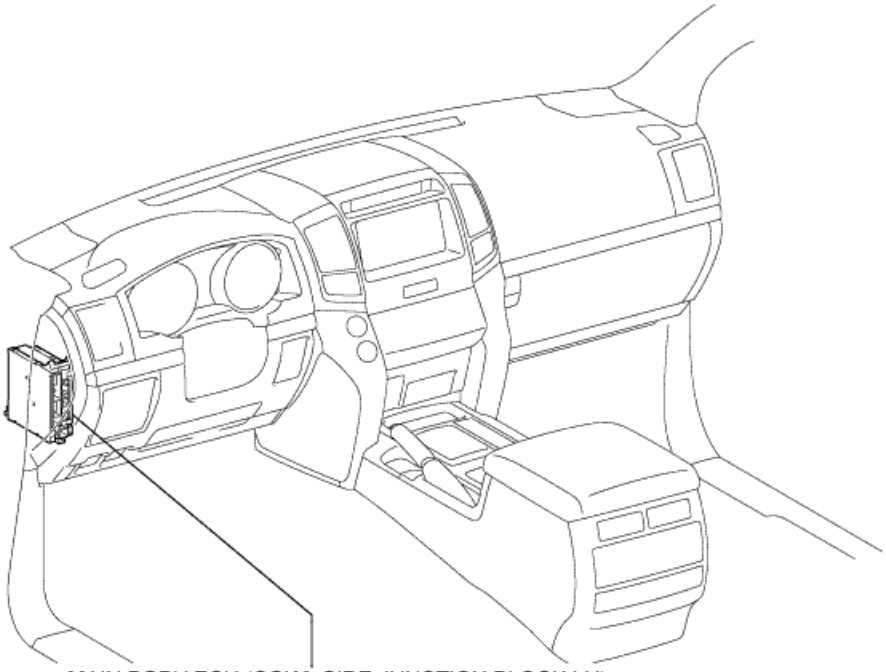
for Type B:



OK

for Preparation Click here

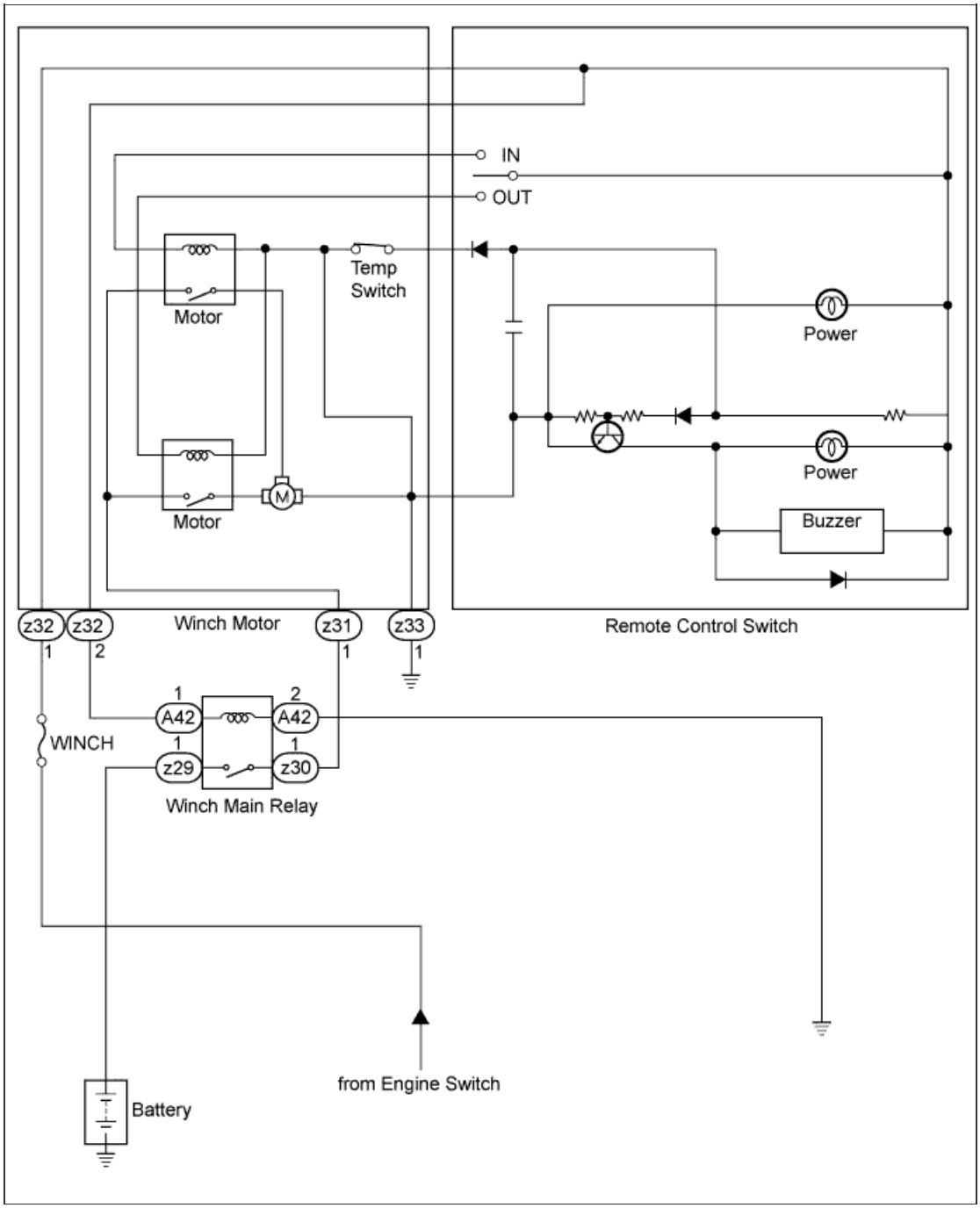




MAIN BODY ECU (COWL SIDE JUNCTION BLOCK LH)

- WINCH FUSE

for Preparation Click here



for Preparation Click here

DESCRIPTION

a. The winch winds and releases the winch wire by reducing the speed of the motor force with a 3 stage planetary gear reducer that consists of 3 ring gear and planetary gear sets.

b. During the release operation, as the motor rotates clockwise, the outer clutch sub-assembly also rotates clockwise. Then the screw connection operates in the loosening direction and the clutch releases. However, the driving force is transmitted and the winch drum rotates clockwise due to the screw connection between the outer clutch sub-assembly and inner clutch sub-assembly.

c. During the wind operation, as the motor rotates counterclockwise, the outer clutch sub-assembly also rotates counterclockwise. As the clutch outer disc and clutch inner disc are secured together by the screw connection, the outer and inner clutch sub-assembly become a single unit, which rotates and transfers the driving force to rotate the winch drum counterclockwise.

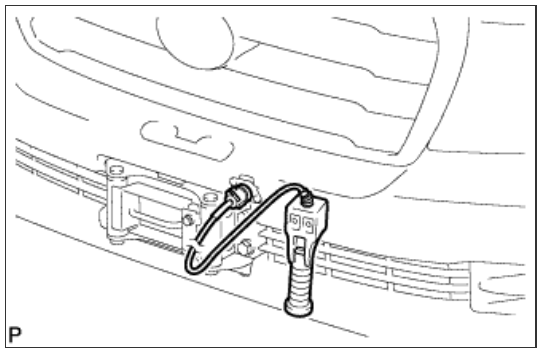
d. The winch can be operated remotely using the remote control switch. The switch has a wire that is 3 m (9.84 ft.) long.

e. The remote control switch has the following built-in components: a power indicator light that indicates the power supply, and a motor overheat temperature indicator light and buzzer that indicate when the motor is overheating.

for Preparation Click here

1. INSPECT REMOTE CONTROL SWITCH ASSEMBLY

a. Connect the remote control switch connector.



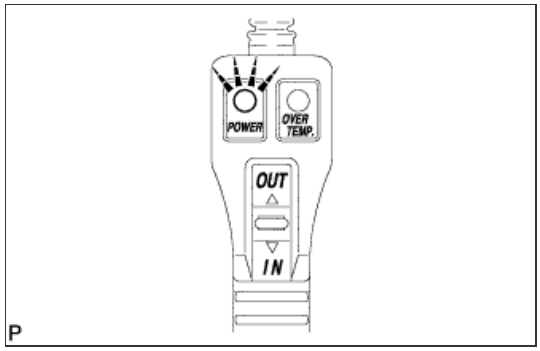
b. Turn the engine switch on (IG) and check that the power indicator light illuminates.

c. Press the winch control switch, and check that the winch operates.

NOTICE:

Be careful not to tighten or strain the winch wire.

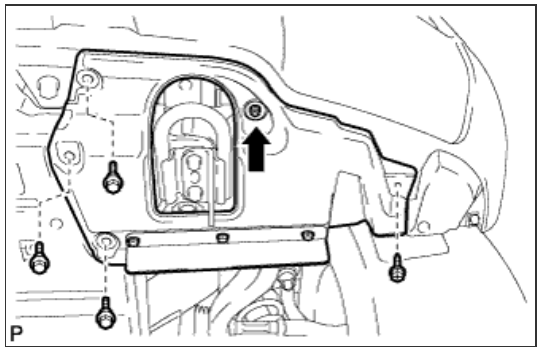
d. Turn the engine switch off.



2. REMOVE FRONT FENDER SPLASH SHIELD SUB-ASSEMBLY LH

a. Remove the 3 bolts and screw.

b. Turn the clip indicated by the arrow in the illustration to remove the fender splash shield.



3. REMOVE FRONT FENDER SPLASH SHIELD SUB-ASSEMBLY RH

HINT:

Use the same procedures described for the LH side.

4. REMOVE UPPER RADIATOR SUPPORT SEAL

a. for Gasoline Engine:
Remove the upper radiator support seal (Click here).

b. for Diesel Engine:

Remove the upper radiator support seal (Click here).

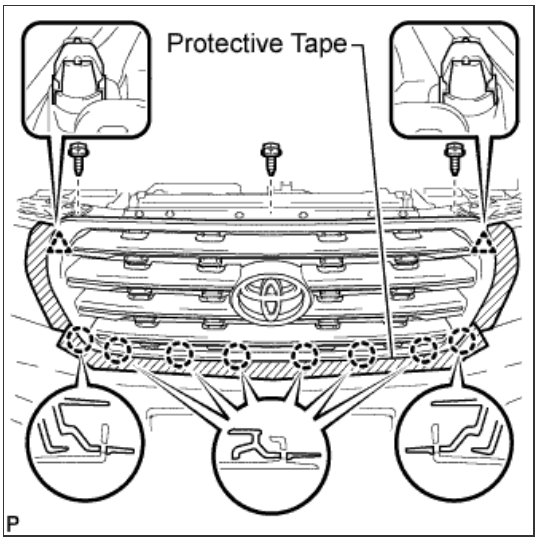
5. REMOVE FRONT BUMPER WINCH COVER SUB-ASSEMBLY

6. REMOVE RADIATOR GRILLE ASSEMBLY

a. Put protective tape around the radiator grille.

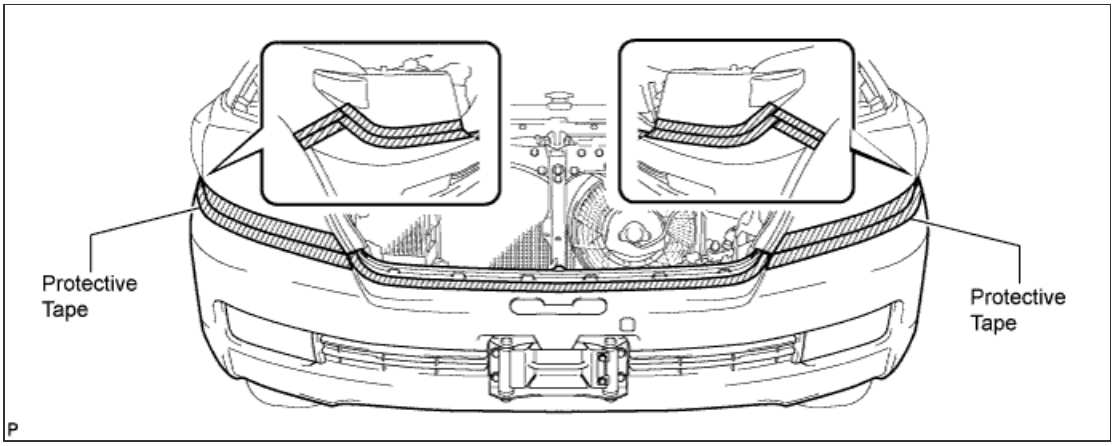
b. Remove the 3 screws.

c. Detach the 2 clips and 8 claws, and remove the radiator grille.

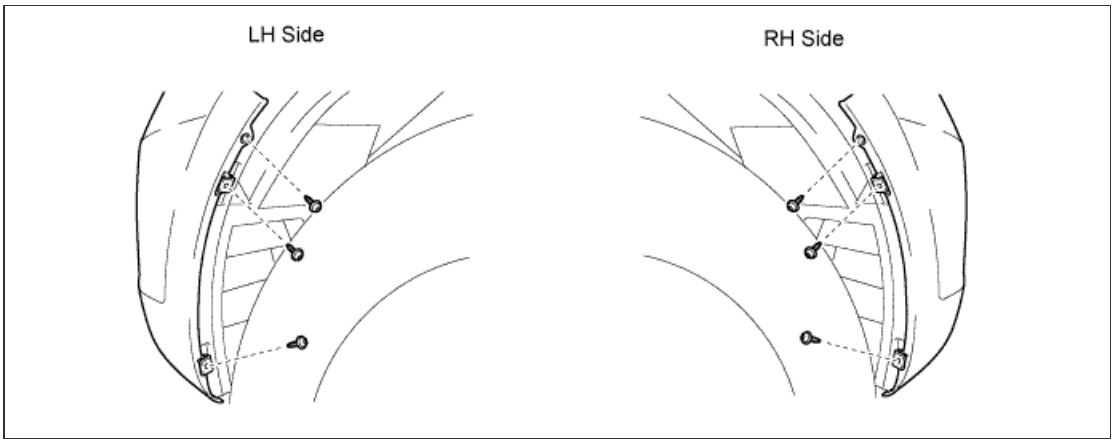


7. REMOVE FRONT BUMPER COVER

a. Put protective tape around the bumper cover.



b. Using a T30 TORX socket, remove the 6 screws.

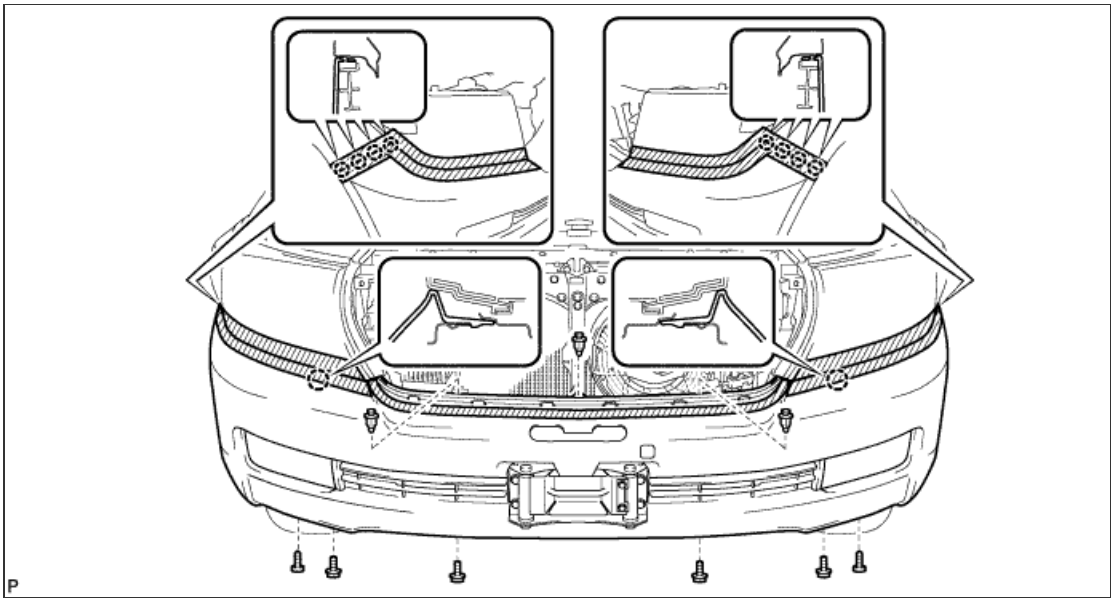


c. Remove the 3 clips, 4 screws and 4 bolts.

d. Detach the 10 claws.

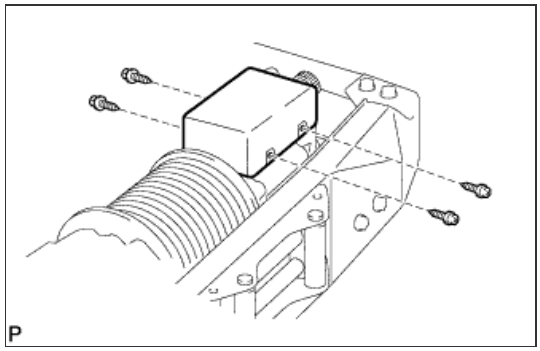
e. w/o TO OTA Parking Assist-sensor ystem, w/o Fog Light:
Disconnect the winch control wire connector and remove the bumper cover.

f. w/ TO OTA Parking Assist-sensor ystem or w/ Fog Light:
Disconnect the No. 4 engine room wire connector and winch control wire connector and remove the bumper cover.

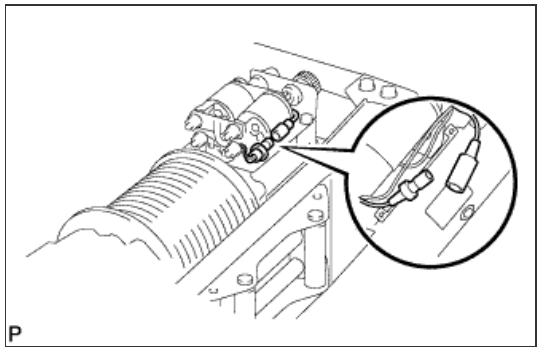


8. INSPECT OVERHEAT TEMPERATURE INDICATOR

a. Remove the 4 screws and cover.



b. Disconnect the motor relay connector.

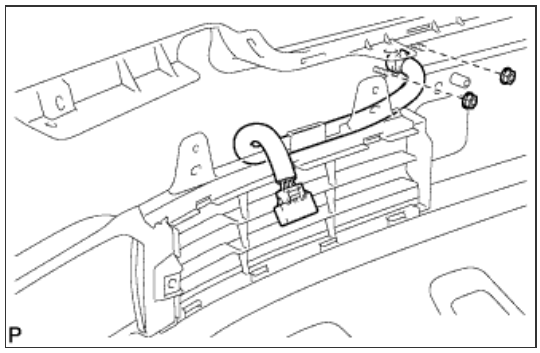


c. Remove the 2 nuts.

d. Pull the bumper side winch control wire out of the bumper.

e. Connect the bumper side winch control wire connector to the vehicle side winch control wire connector.

f. Connect the bumper side winch control wire connector to the winch control switch connector.



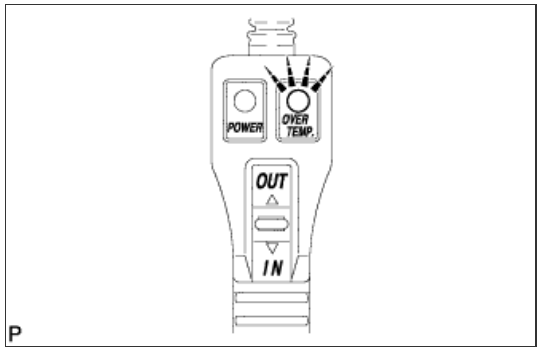
g. Turn the engine switch on (IG) and check that the overheat temperature indicator light illuminates and the bu er sounds.

h. Turn the engine switch off.

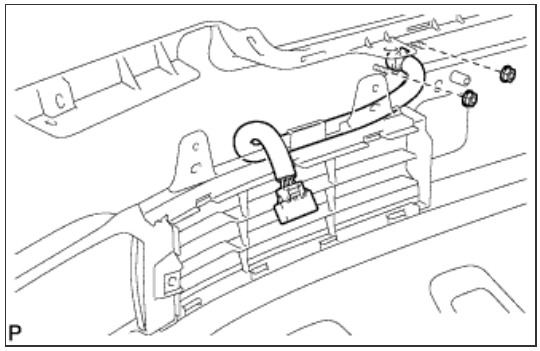
i. Disconnect the bumper side winch control wire connector from the winch control switch connector.

j. Disconnect the bumper side winch control wire connector from the vehicle side winch control wire connector.

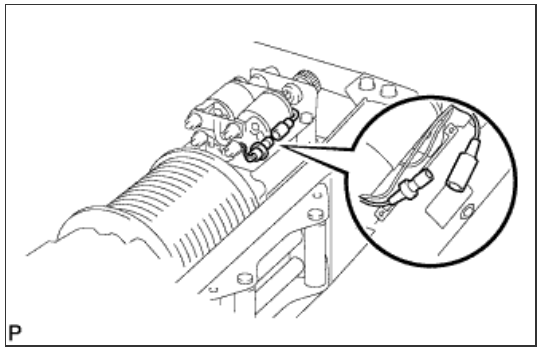
k. Pass the bumper side winch control wire through the bumper.



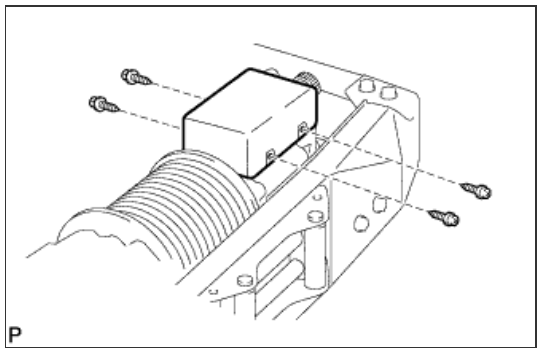
l. Install the 2 nuts.



m. Connect the motor relay connector.



n. Install the cover with the 4 screws.

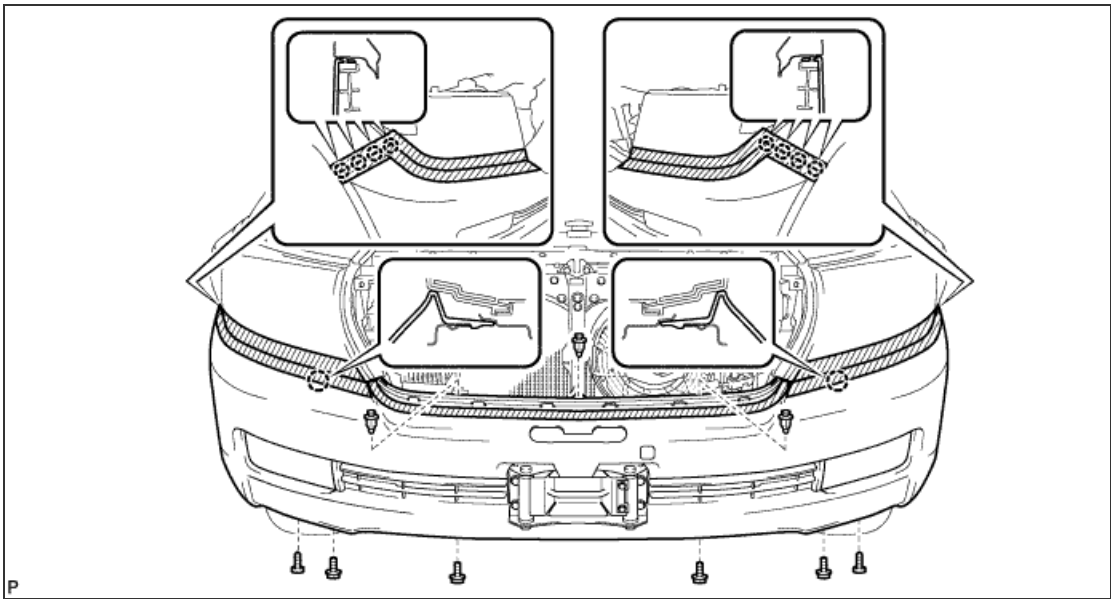


9. INSTALL FRONT BUMPER COVER

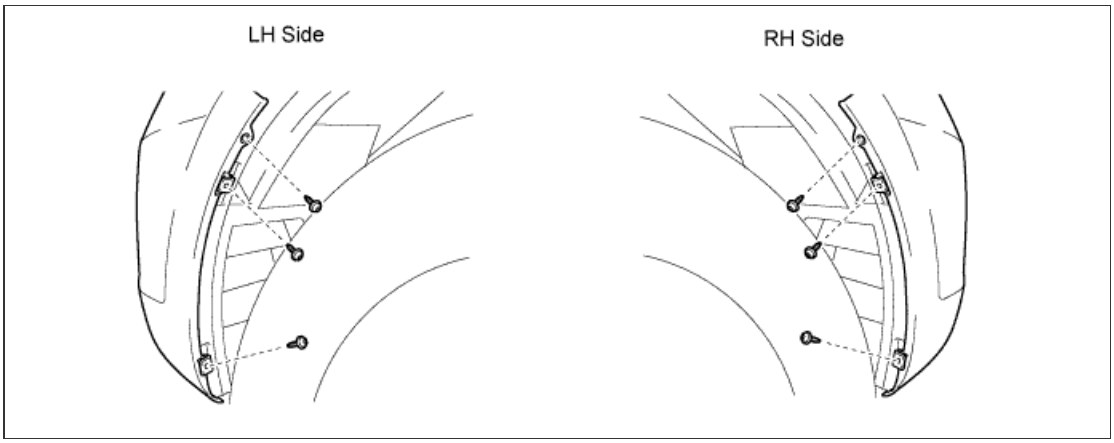
a. w/o TO OTA Parking Assist-sensor ystem, w/o Fog Light:
Connect the winch control wire connector and attach the 10 claws to install the bumper cover.

b. w/ TO OTA Parking Assist-sensor ystem or w/ Fog Light:
Connect the No. 4 engine room wire connector and winch control wire connector, and attach the 10 claws to install the bumper cover.

c. Install the 3 clips, 4 screws and 4 bolts.



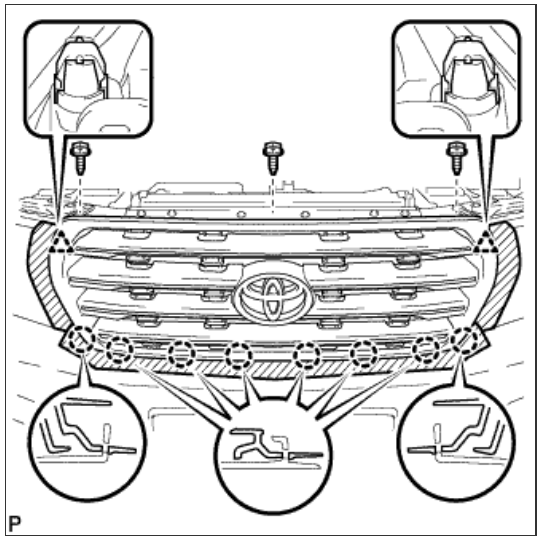
d. Using a T30 TORX socket, install the 6 screws.



10. INSTALL RADIATOR GRILLE ASSEMBLY

a. Attach the 2 clips and 8 claws to install the radiator grille.

b. Install the 3 screws.



11. INSTALL FRONT BUMPER WINCH COVER SUB-ASSEMBLY

12. INSTALL UPPER RADIATOR SUPPORT SEAL

a. for Gasoline Engine:
Install the upper radiator support seal (Click here).

b. for Diesel Engine:
Install the upper radiator support seal (Click here).

13. INSTALL FRONT FENDER SPLASH SHIELD SUB-ASSEMBLY RH

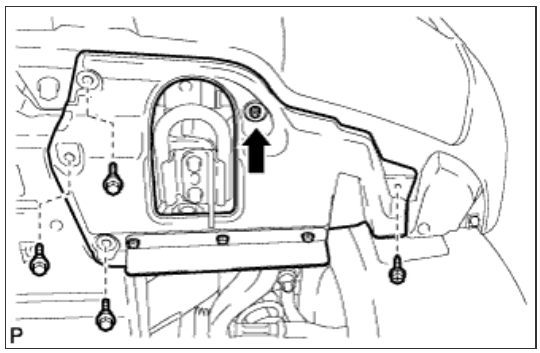
HINT:

Use the same procedures described for the LH side.

14. INSTALL FRONT FENDER SPLASH SHIELD SUB-ASSEMBLY LH

a. Push in the clip indicated by the arrow in the illustration to install the fender splash shield.

b. Install the 3 bolts and screw.

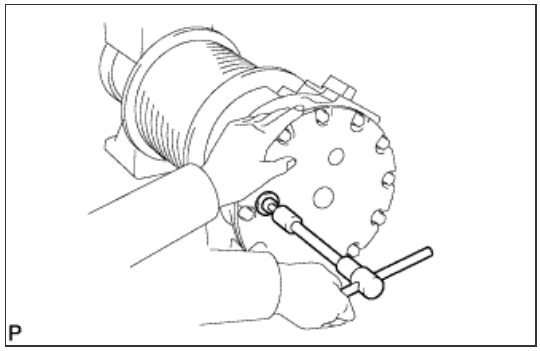


for Preparation Click here

1. DRAIN WINCH FLUID

a. Using a hexagon wrench, remove the drain plug.

b. Drain the winch fluid.



2. ADD WINCH FLUID

a. Fill the winch with ATF and install the drain plug.

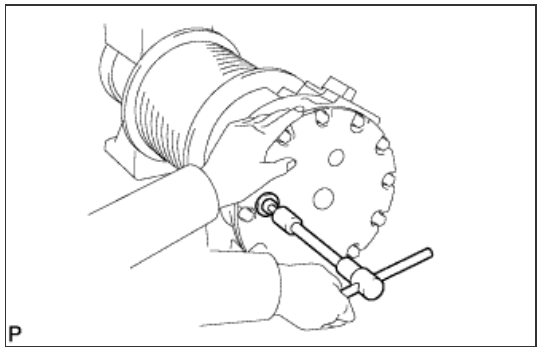
Torque:
14.7 to 19.6 N*m{ 150 to 199 kgf*cm , 11 to 14 ft.*lbf }

Fluid type:
ATF D-II or "DEXRON III (DEXRON II)"

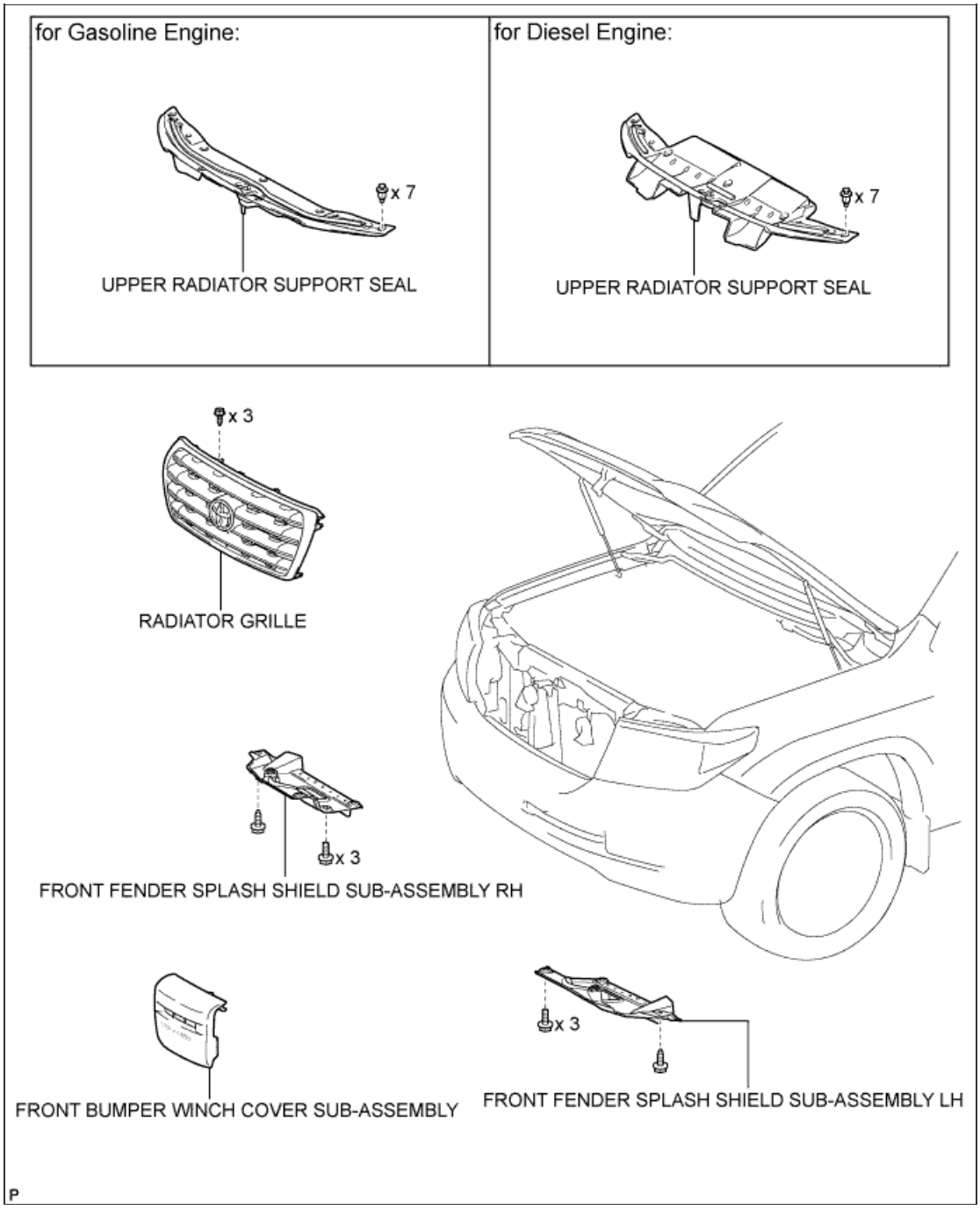
Standard Capacity:
0.9 liters (1.0 US qts, 0.8 Imp. qts)

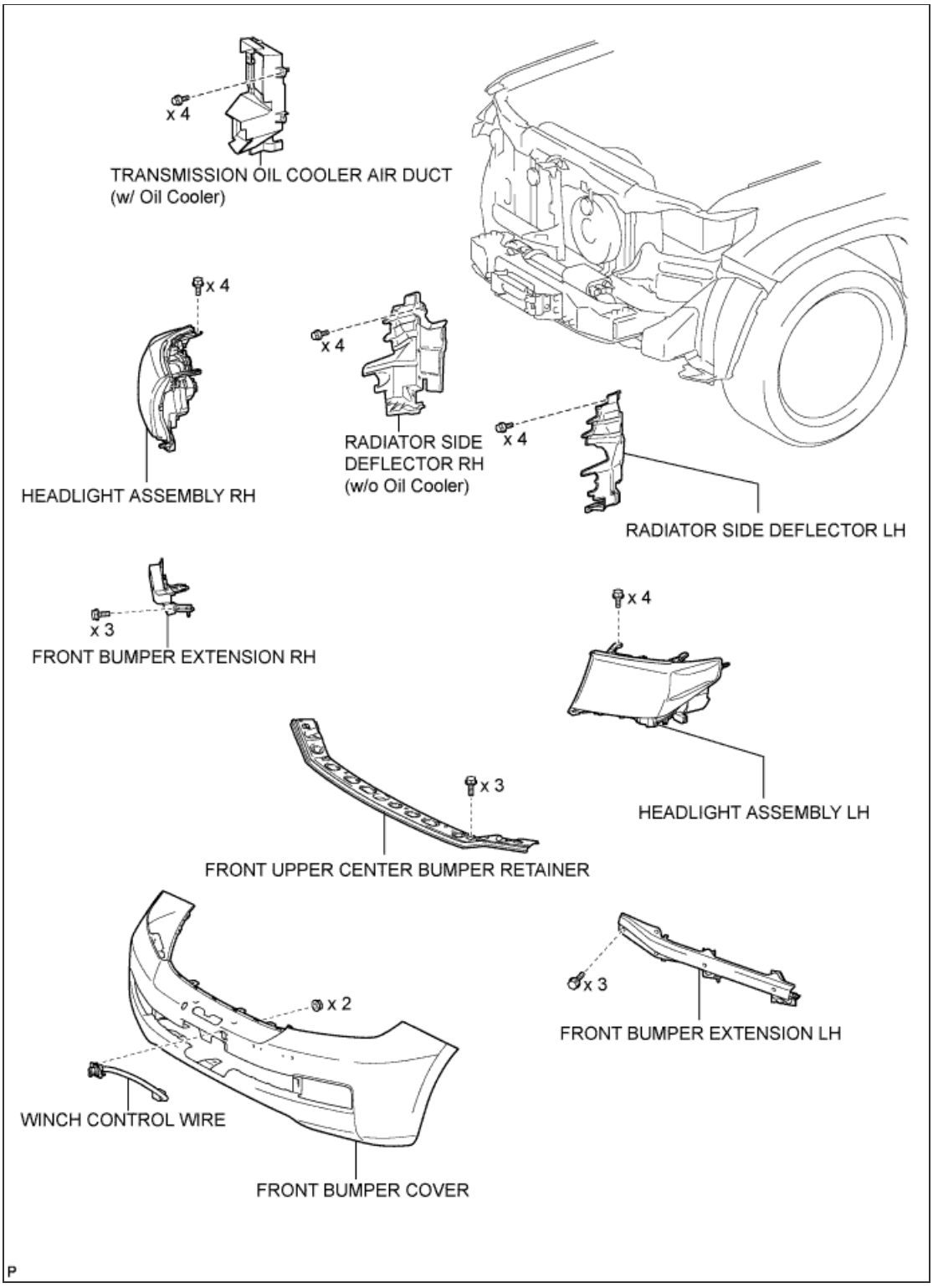
NOTICE:

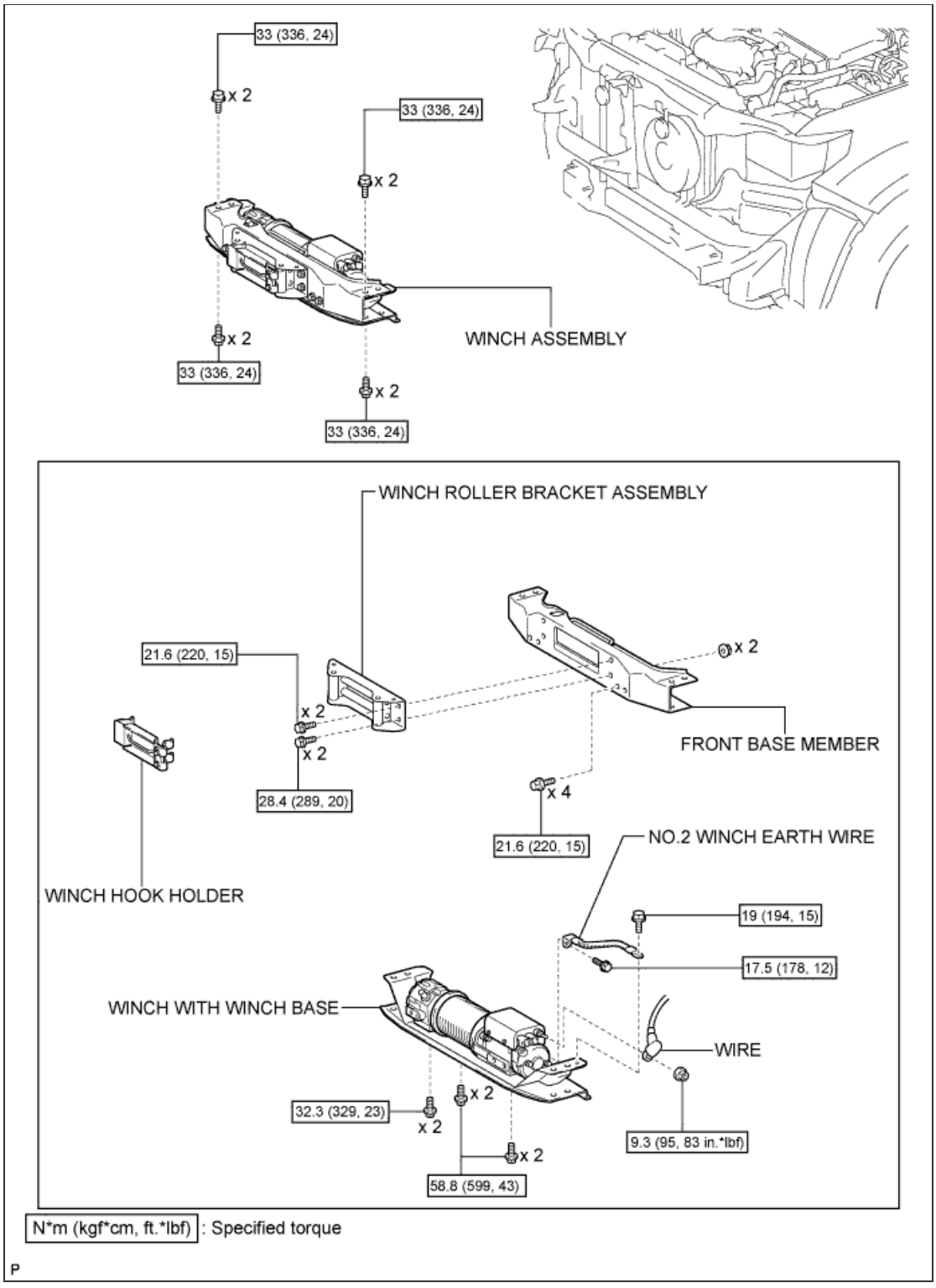
Do not overfill the winch.

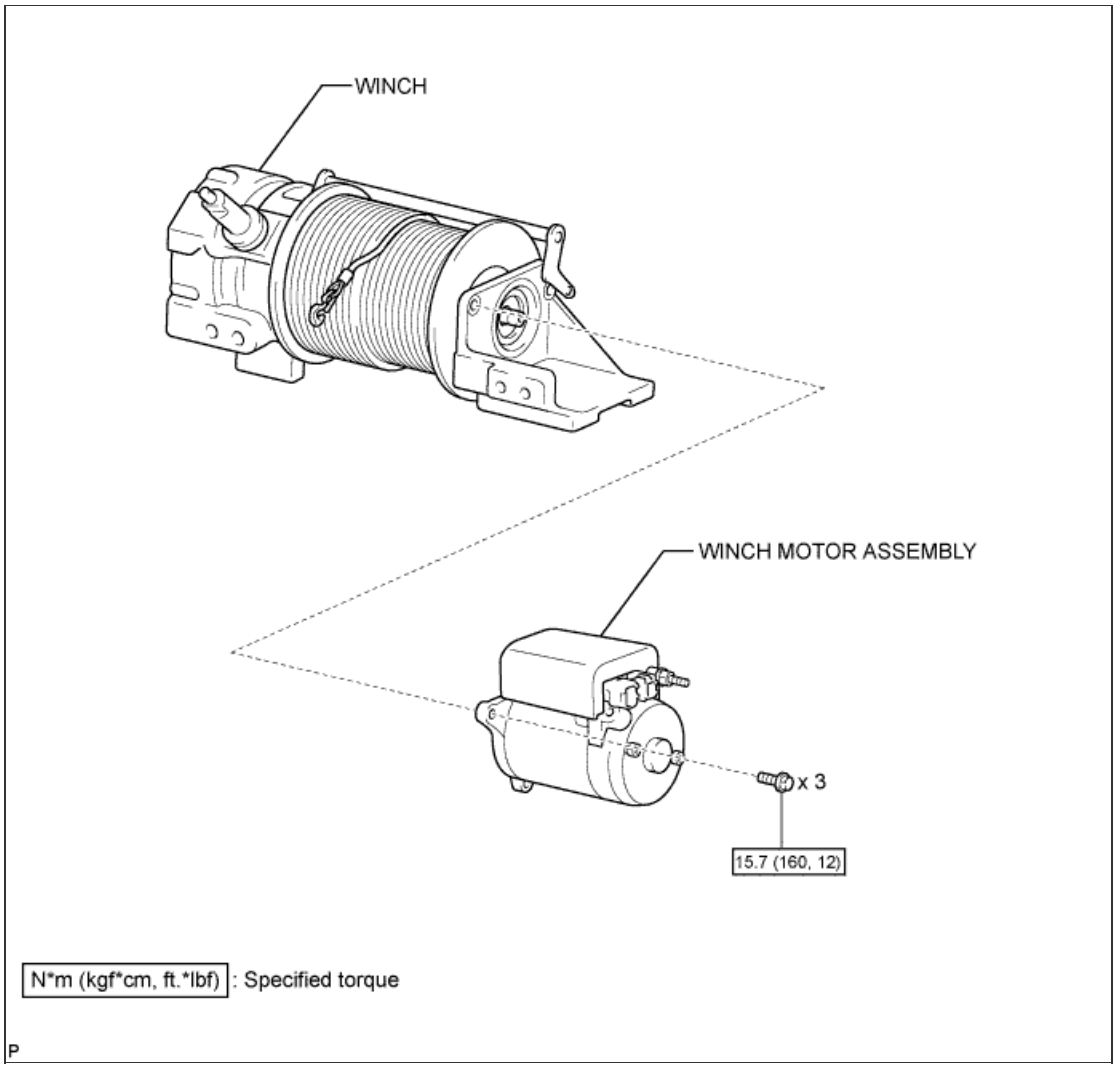


for Preparation Click here



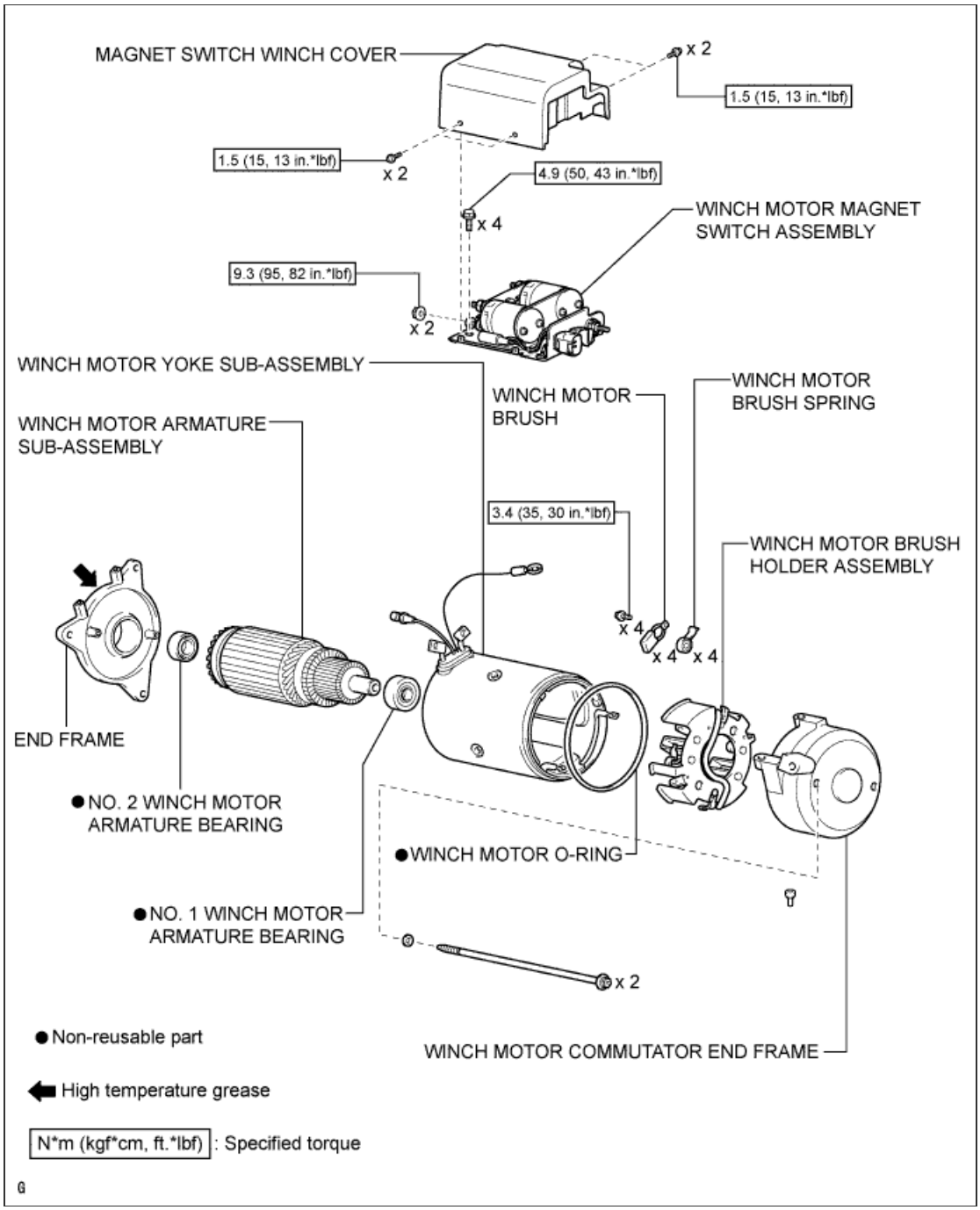

x 4
TRANSMISSION OIL COOLER AIR DUCT
(w/ Oil Cooler)
x 4
HEADLIGHT ASSEMBLY RH
x 4
RADIATOR SIDE
DEFLECTOR RH
(w/o Oil Cooler)
x 4
RADIATOR SIDE DEFLECTOR LH
x 3
FRONT BUMPER EXTENSION RH
x 4
HEADLIGHT ASSEMBLY LH
x 3
FRONT UPPER CENTER BUMPER RETAINER
x 2
WINCH CONTROL WIRE
x 3
FRONT BUMPER EXTENSION LH
FRONT BUMPER COVER
P


33 (336, 24)
x 2
33 (336, 24)
x 2
WINCH ASSEMBLY
x 2
33 (336, 24)
x 2
33 (336, 24)
WINCH ROLLER BRACKET ASSEMBLY
21.6 (220, 15)
x 2
x 2
28.4 (289, 20)
x 2
FRONT BASE MEMBER
x 4
21.6 (220, 15)
NO.2 WINCH EARTH WIRE
WINCH HOOK HOLDER
19 (194, 15)
17.5 (178, 12)
WINCH WITH WINCH BASE
WIRE
32.3 (329, 23)
x 2
x 2
x 2
9.3 (95, 83 in.*lbf)
58.8 (599, 43)
N*m (kgf*cm, ft.*lbf) : Specified torque
P



N*m (kgf*cm, ft.*lbf) : Specified torque

P


MAGNET SWITCH WINCH COVER
x 2
1.5 (15, 13 in.*lbf)
1.5 (15, 13 in.*lbf)
x 2
4.9 (50, 43 in.*lbf)
x 4
WINCH MOTOR MAGNET SWITCH ASSEMBLY
9.3 (95, 82 in.*lbf)
x 2
WINCH MOTOR YOKE SUB-ASSEMBLY
WINCH MOTOR BRUSH
WINCH MOTOR BRUSH SPRING
WINCH MOTOR ARMATURE SUB-ASSEMBLY
3.4 (35, 30 in.*lbf)
WINCH MOTOR BRUSH HOLDER ASSEMBLY
x 4
x 4
x 4
END FRAME
● NO. 2 WINCH MOTOR ARMATURE BEARING
● WINCH MOTOR O-RING
● NO. 1 WINCH MOTOR ARMATURE BEARING
x 2
● Non-reusable part
WINCH MOTOR COMMUTATOR END FRAME
High temperature grease
N*m (kgf*cm, ft.*lbf) : Specified torque
G

for Preparation Click here

1. DISCONNECT CABLE FROM NEGATIVE BATTERY TERMINAL

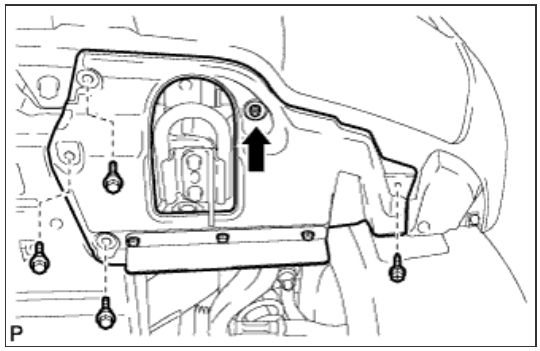
NOTICE:

When disconnecting the cable, some systems need to be initialized after the cable is reconnected (Click here).

2. REMOVE FRONT FENDER SPLASH SHIELD SUB-ASSEMBLY LH

a. Remove the 3 bolts and screw.

b. Turn the clip indicated by the arrow in the illustration to remove the fender splash shield.



3. REMOVE FRONT FENDER SPLASH SHIELD SUB-ASSEMBLY RH

HINT:

Use the same procedures described for the LH side.

4. REMOVE UPPER RADIATOR SUPPORT SEAL

a. for Gasoline Engine:
Remove the upper radiator support seal (Click here).

b. for Diesel Engine:
Remove the upper radiator support seal (Click here).

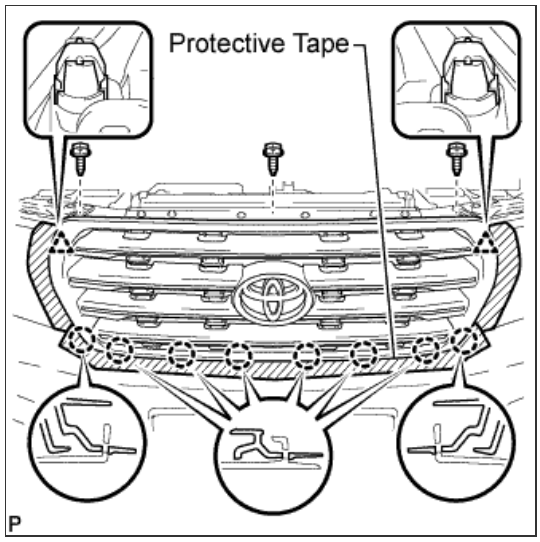
5. REMOVE FRONT BUMPER WINCH COVER SUB-ASSEMBLY

6. REMOVE RADIATOR GRILLE ASSEMBLY

a. Put protective tape around the radiator grille.

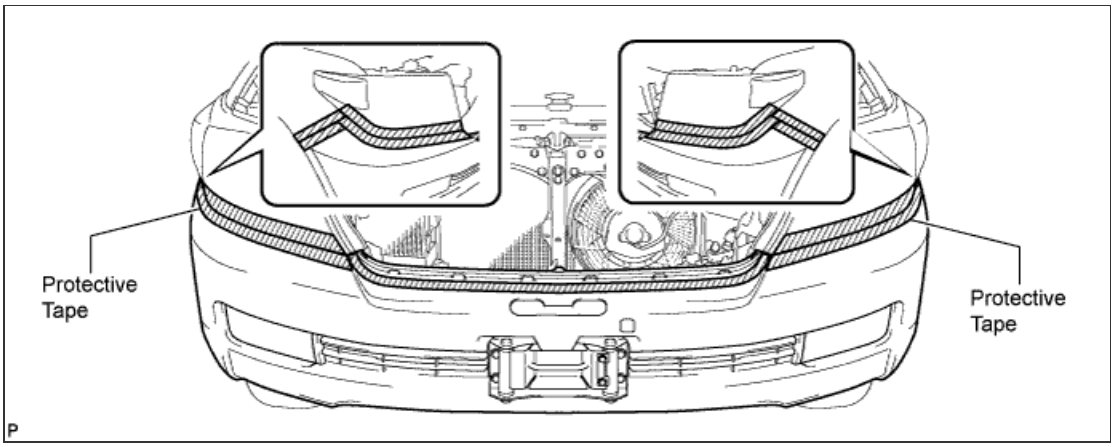
b. Remove the 3 screws.

c. Detach the 2 clips and 8 claws, and remove the radiator grille.

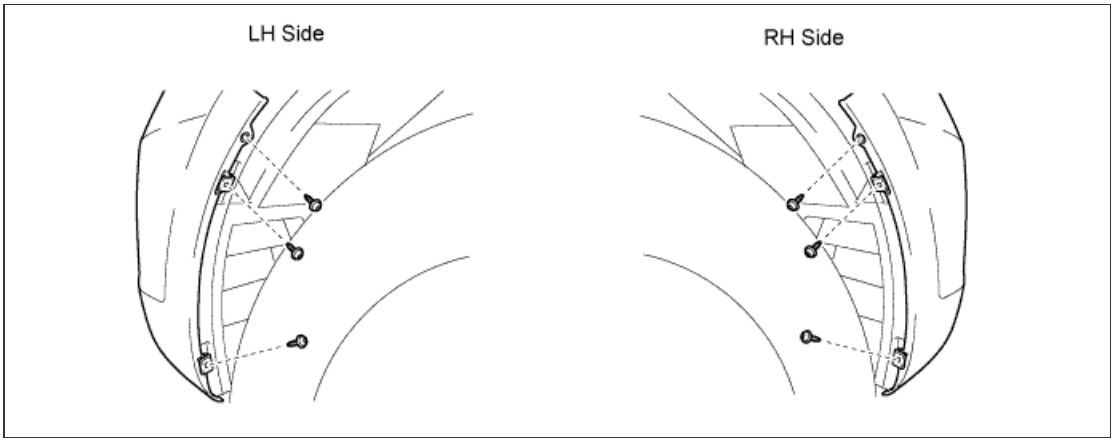


7. REMOVE FRONT BUMPER COVER

a. Put protective tape around the bumper cover.



b. Using a T30 "TORX" socket, remove the 6 screws.

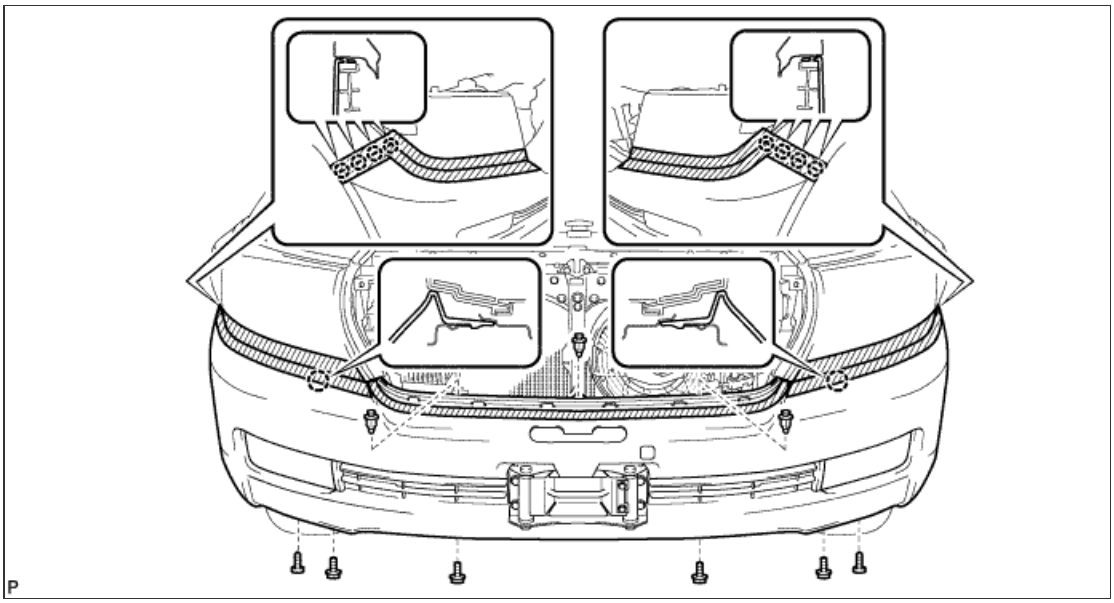


c. Remove the 3 clips, 4 screws and 4 bolts.

d. Detach the 10 claws.

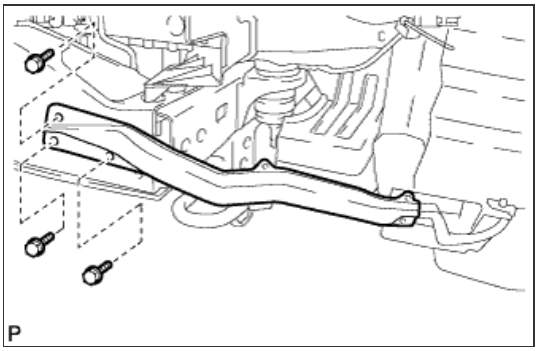
e. w/o TO OTA Parking Assist-sensor ystem, w/o Fog Light:
Disconnect the winch control wire connector and remove the bumper cover.

f. w/ TOYOTA Parking Assist-sensor System or w/ Fog Light:
Disconnect the No. 4 engine room wire connector and winch control wire connector and remove the bumper cover.



8. REMOVE FRONT BUMPER EXTENSION LH

a. Remove the 3 bolts and bumper extension.



9. REMOVE FRONT BUMPER EXTENSION RH

HINT:

Use the same procedures described for the LH side.

10. REMOVE HEADLIGHT ASSEMBLY LH

a. for Standard:
Remove the headlight assembly LH (Click here).

b. for HID Headlight:
Remove the headlight assembly LH (Click here).

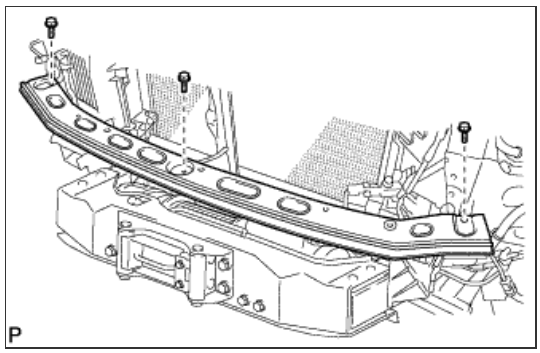
11. REMOVE HEADLIGHT ASSEMBLY RH

HINT:

Use the same procedures described for the LH side.

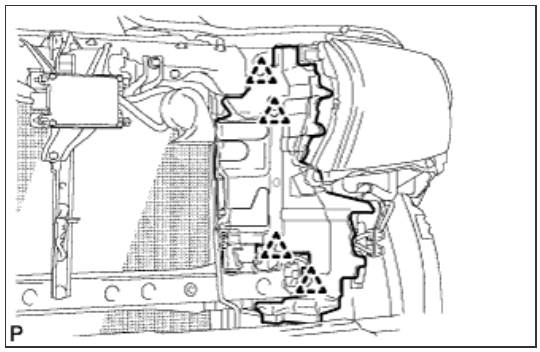
12. REMOVE FRONT UPPER CENTER BUMPER RETAINER

a. Remove the 3 bolts and bumper retainer.



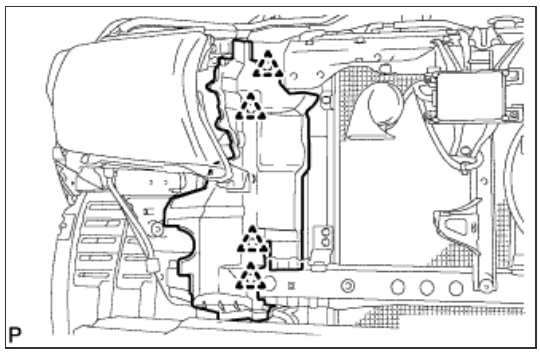
13. REMOVE RADIATOR SIDE DEFLECTOR LH

a. Using a clip remover, remove the 4 clips, and remove the side deflector.



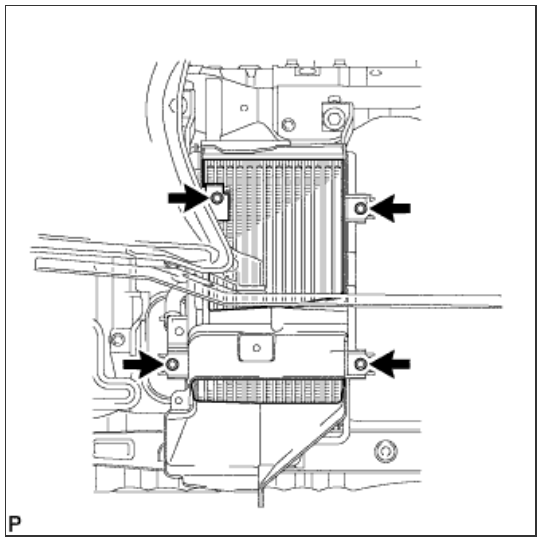
14. REMOVE RADIATOR SIDE DEFLECTOR RH (w/o Oil Cooler)

a. Using a clip remover, remove the 4 clips, and remove the side deflector.



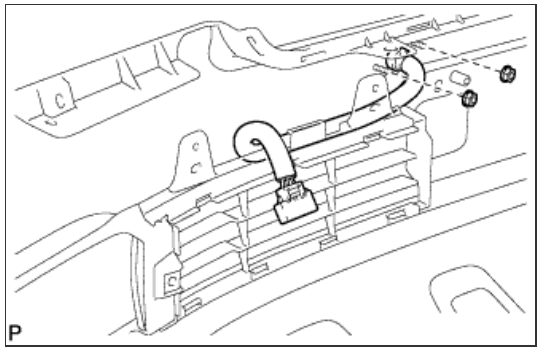
15. REMOVE TRANSMISSION OIL COOLER AIR DUCT (w/ Oil Cooler)

a. Remove the 4 bolts and oil cooler air duct.



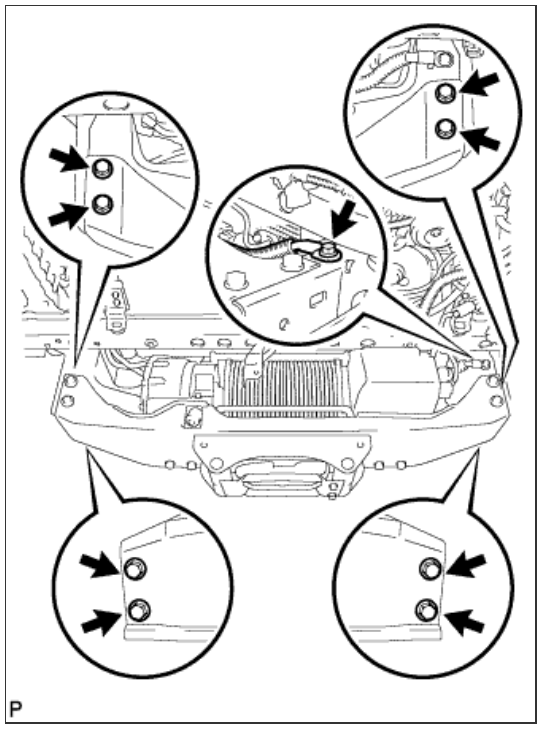
16. REMOVE WINCH CONTROL WIRE

a. Remove the 2 nuts and winch control wire.



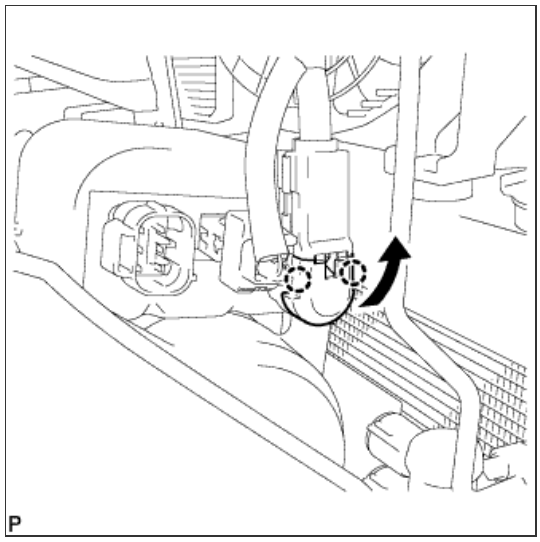
17. REMOVE WINCH ASSEMBLY

a. Remove the 9 bolts and mounting bracket.



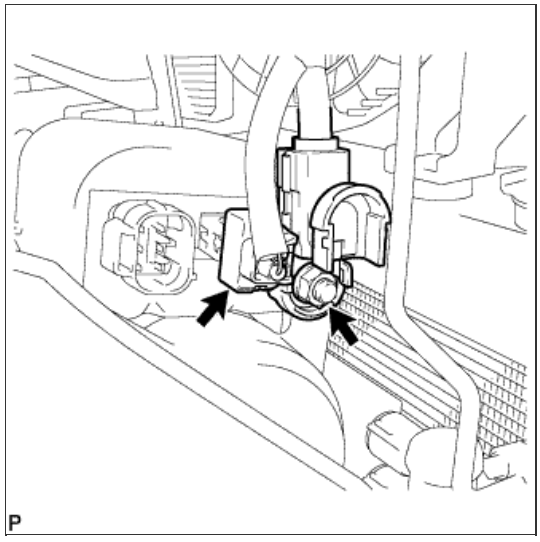
b. Detach the 2 claws and move the cover in the direction indicated by the arrow

shown in the illustration.



c. Disconnect the connector.

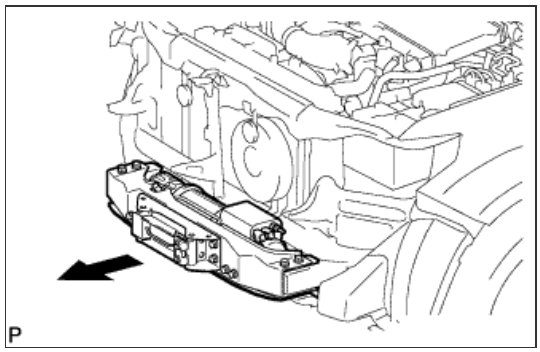
d. Remove the nut and disconnect the wire.



e. Using a crane or e uivalent, remove the winch assembly.

CAUTION:

Be careful as the winch assembly is very heavy.



for Preparation Click here

1. DISCONNECT CABLE FROM NEGATIVE BATTERY TERMINAL

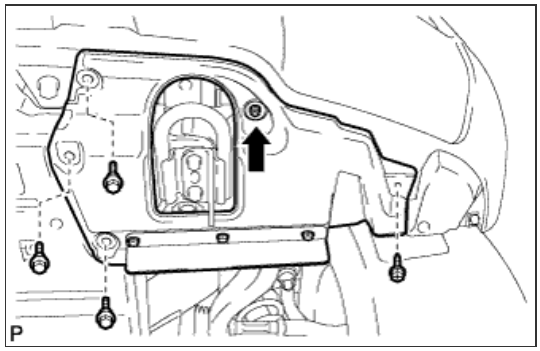
NOTICE:

When disconnecting the cable, some systems need to be initialized after the cable is reconnected (Click here).

2. REMOVE FRONT FENDER SPLASH SHIELD SUB-ASSEMBLY LH

a. Remove the 3 bolts and screw.

b. Turn the clip indicated by the arrow in the illustration to remove the fender splash shield.



3. REMOVE FRONT FENDER SPLASH SHIELD SUB-ASSEMBLY RH

HINT:

Use the same procedures described for the LH side.

4. REMOVE UPPER RADIATOR SUPPORT SEAL

a. for Gasoline Engine:
Remove the upper radiator support seal (Click here).

b. for Diesel Engine:
Remove the upper radiator support seal (Click here).

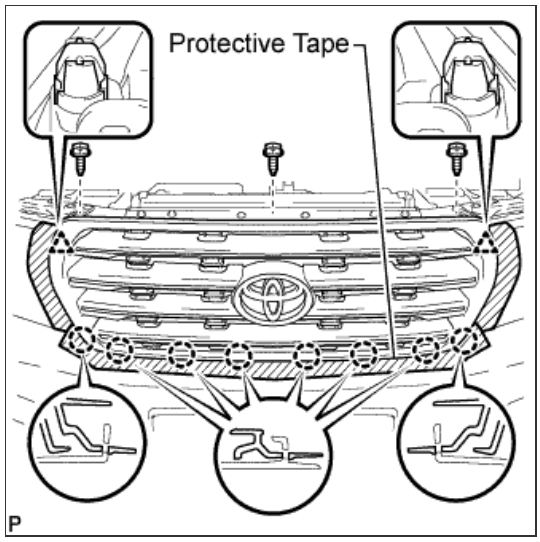
5. REMOVE FRONT BUMPER WINCH COVER SUB-ASSEMBLY

6. REMOVE RADIATOR GRILLE ASSEMBLY

a. Put protective tape around the radiator grille.

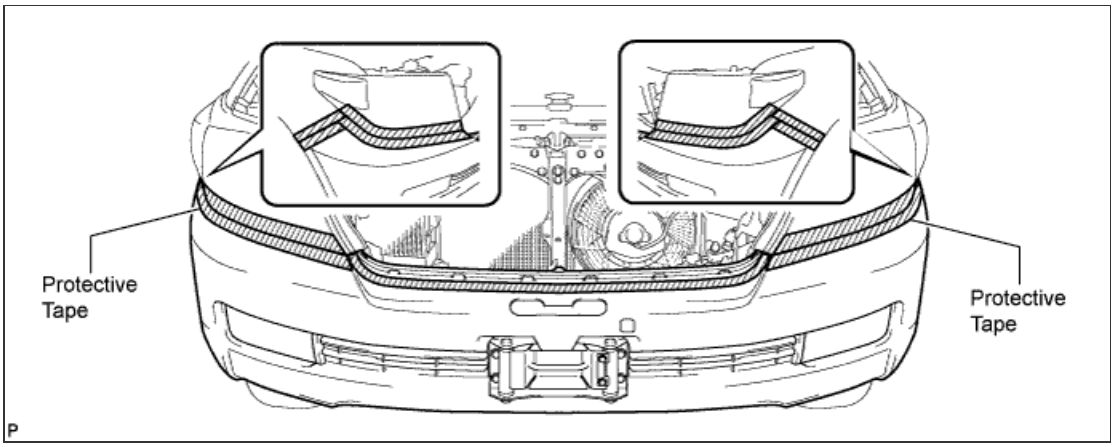
b. Remove the 3 screws.

c. Detach the 2 clips and 8 claws, and remove the radiator grille.

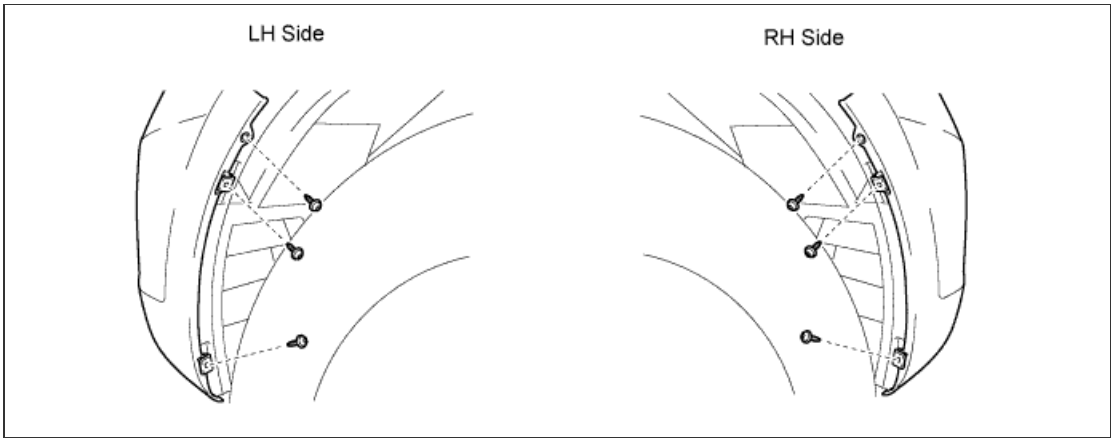


7. REMOVE FRONT BUMPER COVER

a. Put protective tape around the bumper cover.



b. Using a T30 "TORX" socket, remove the 6 screws.

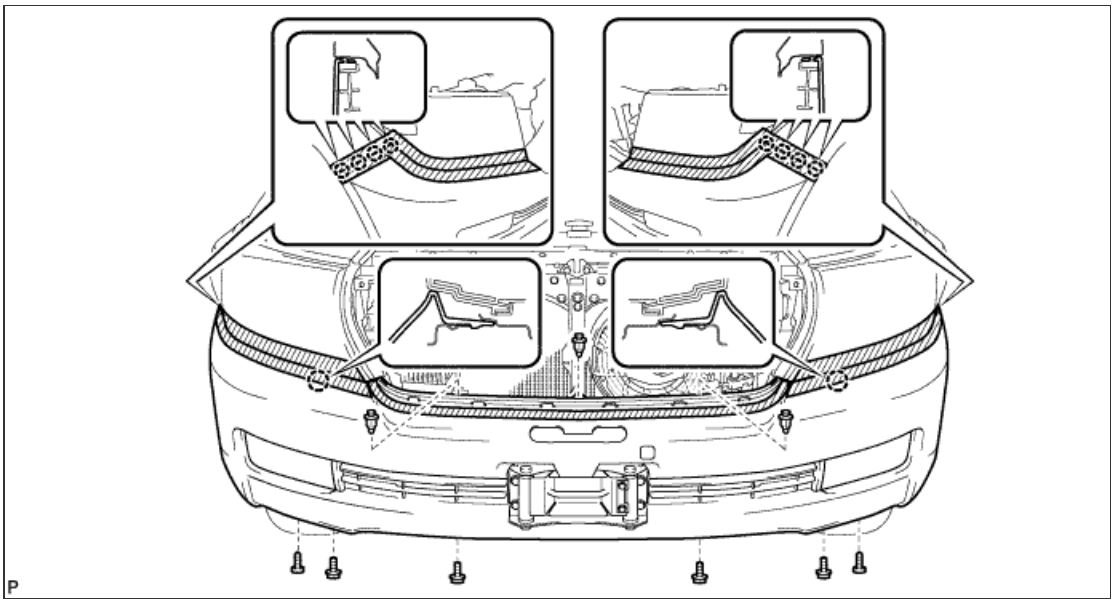


c. Remove the 3 clips, 4 screws and 4 bolts.

d. Detach the 10 claws.

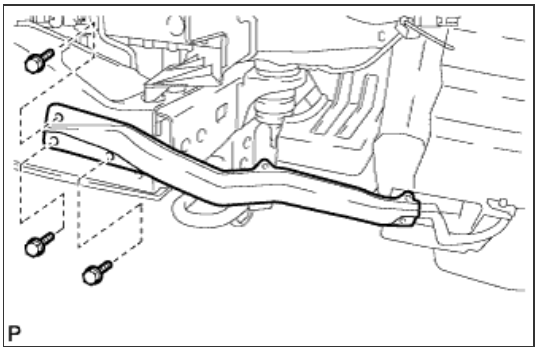
e. w/o TO OTA Parking Assist-sensor ystem, w/o Fog Light:
Disconnect the winch control wire connector and remove the bumper cover.

f. w/ TOYOTA Parking Assist-sensor System or w/ Fog Light:
Disconnect the No. 4 engine room wire connector and winch control wire connector and remove the bumper cover.



8. REMOVE FRONT BUMPER EXTENSION LH

a. Remove the 3 bolts and bumper extension.



9. REMOVE FRONT BUMPER EXTENSION RH

HINT:

Use the same procedures described for the LH side.

10. REMOVE HEADLIGHT ASSEMBLY LH

a. for Standard:
Remove the headlight assembly LH (Click here).

b. for HID Headlight:
Remove the headlight assembly LH (Click here).

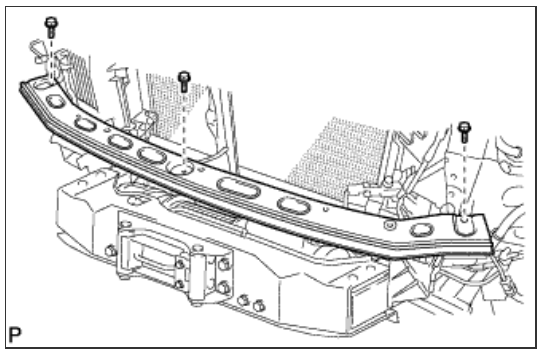
11. REMOVE HEADLIGHT ASSEMBLY RH

HINT:

Use the same procedures described for the LH side.

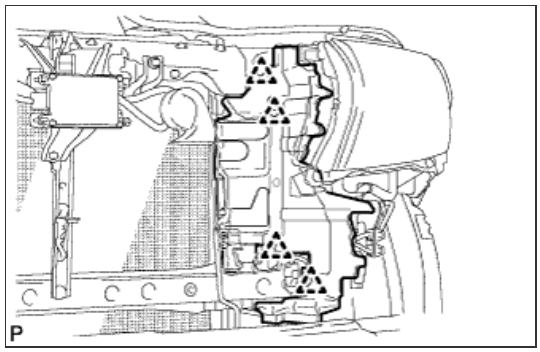
12. REMOVE FRONT UPPER CENTER BUMPER RETAINER

a. Remove the 3 bolts and bumper retainer.



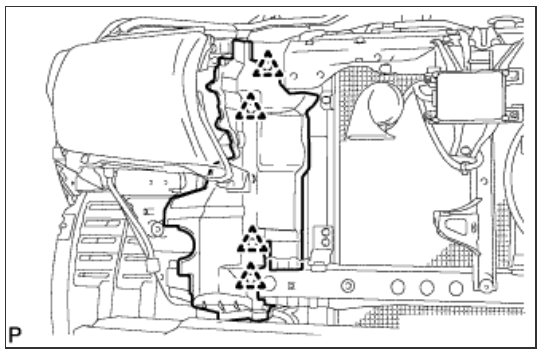
13. REMOVE RADIATOR SIDE DEFLECTOR LH

a. Using a clip remover, remove the 4 clips, and remove the side deflector.



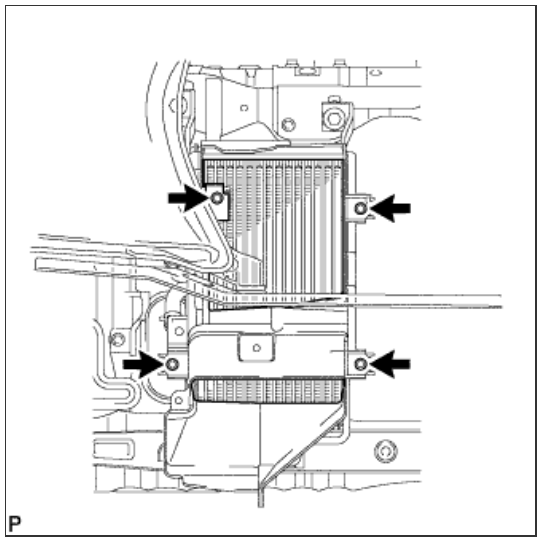
14. REMOVE RADIATOR SIDE DEFLECTOR RH (w/o Oil Cooler)

a. Using a clip remover, remove the 4 clips, and remove the side deflector.



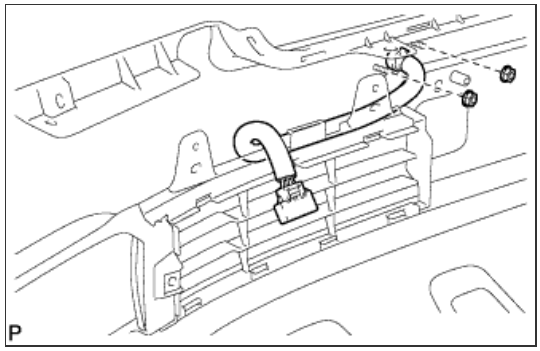
15. REMOVE TRANSMISSION OIL COOLER AIR DUCT (w/ Oil Cooler)

a. Remove the 4 bolts and oil cooler air duct.



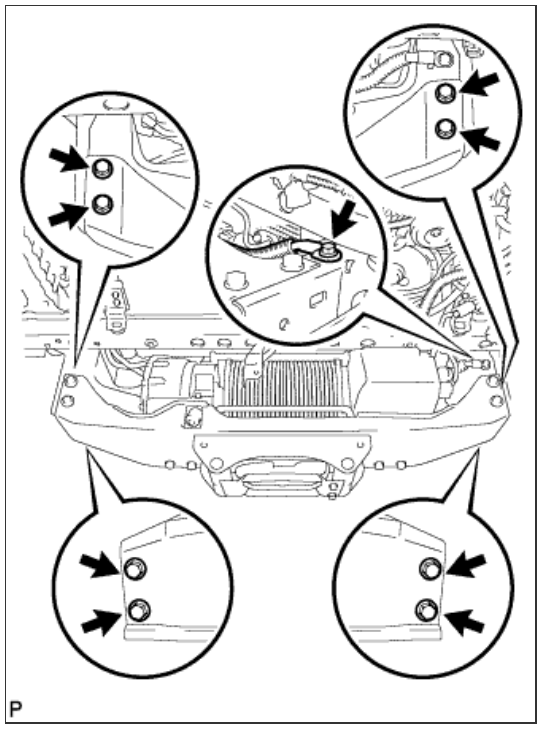
16. REMOVE WINCH CONTROL WIRE

a. Remove the 2 nuts and winch control wire.



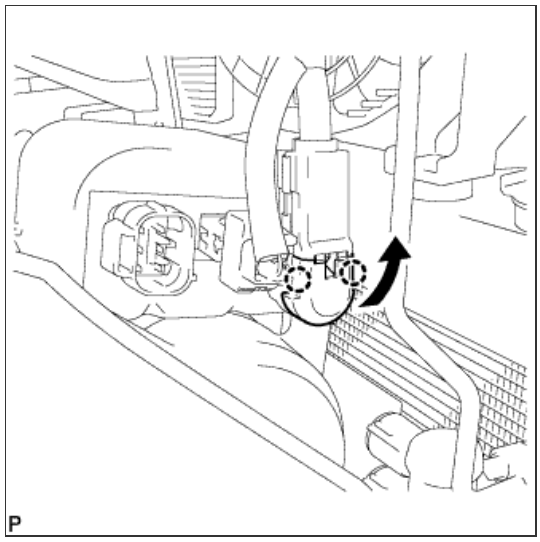
17. REMOVE WINCH ASSEMBLY

a. Remove the 9 bolts and mounting bracket.



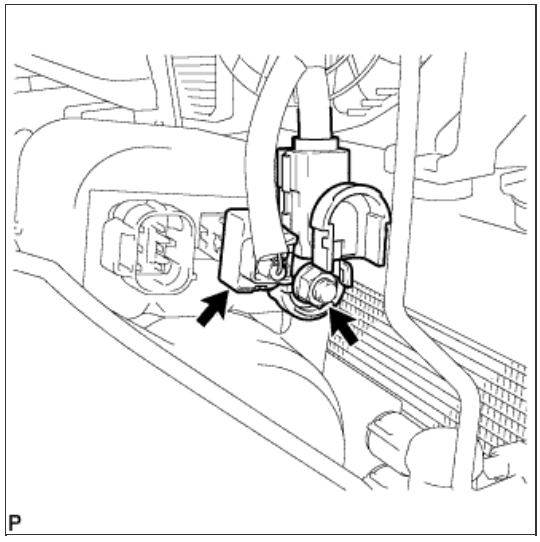
b. Detach the 2 claws and move the cover in the direction indicated by the arrow

shown in the illustration.



c. Disconnect the connector.

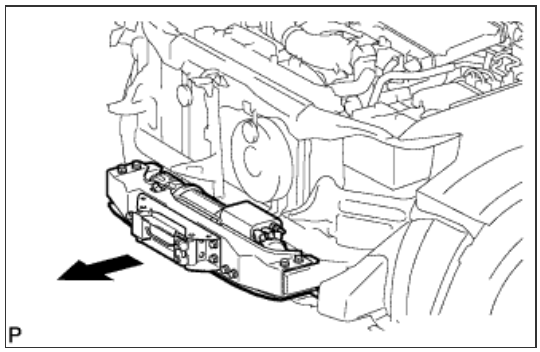
d. Remove the nut and disconnect the wire.



e. Using a crane or e uivalent, remove the winch assembly.

CAUTION:

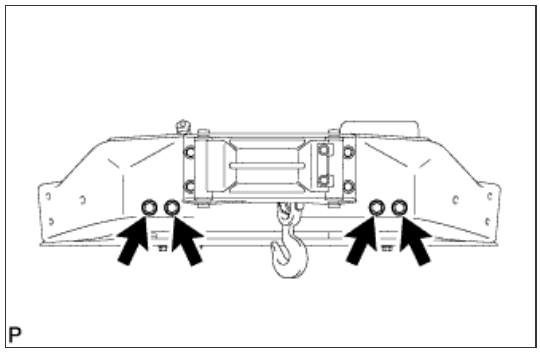
Be careful as the winch assembly is very heavy.



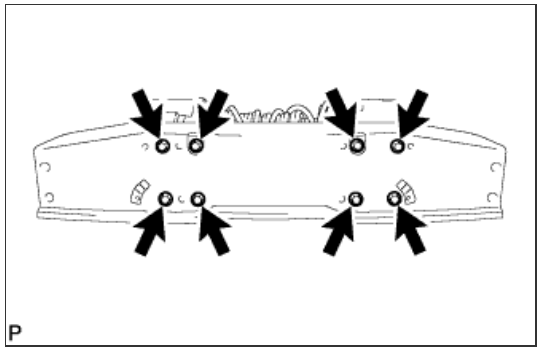
for Preparation Click here

1. REMOVE WINCH MOTOR ASSEMBLY

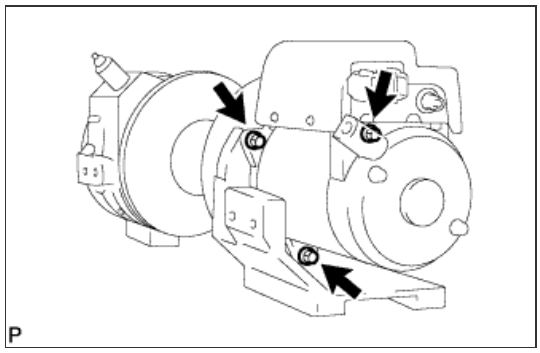
a. Remove the 4 bolts and member.



b. Remove the 8 bolts and winch base.

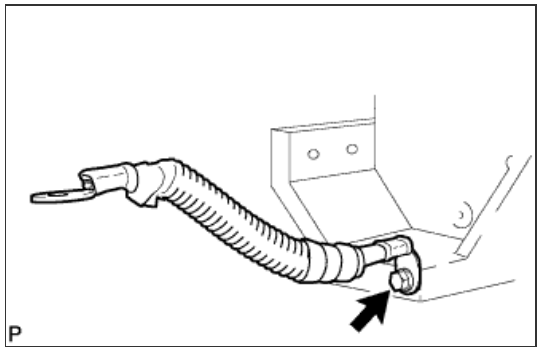


c. Remove the 3 bolts and winch motor.



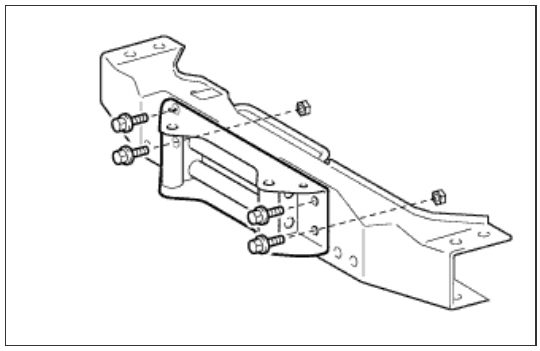
2. REMOVE NO. 2 WINCH EARTH WIRE

a. Remove the bolt and winch earth wire.



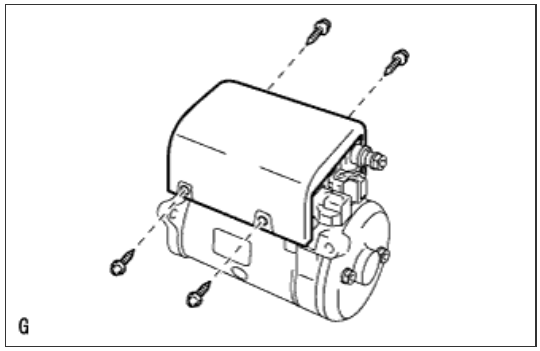
3. REMOVE WINCH ROLLER BRACKET ASSEMBLY

a. Remove the 2 nuts, 4 bolts and winch roller bracket.



4. REMOVE MAGNET SWITCH WINCH COVER

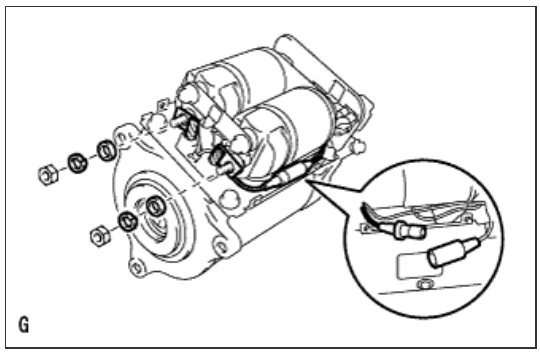
a. Remove the 4 screws and cover.



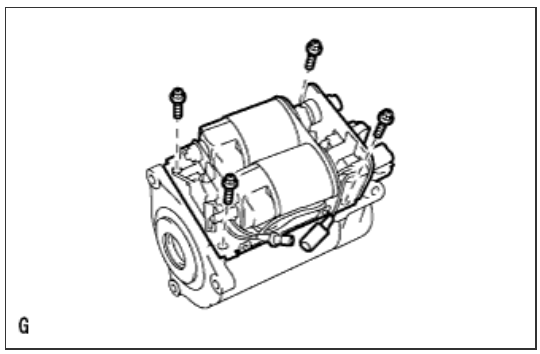
5. REMOVE WINCH MOTOR MAGNET SWITCH ASSEMBLY

a. Disconnect the connector.

b. Remove the 2 nuts, 2 spring washers, 2 washers and wire harness.

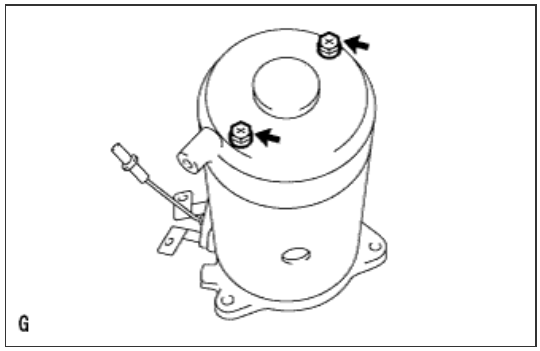


c. Remove the 4 bolts and magnet switch from the motor.



6. REMOVE WINCH MOTOR COMMUTATOR END FRAME

a. Remove the 2 bolts and commutator end frame.

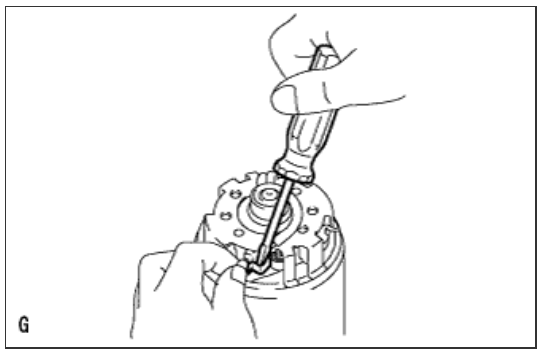


7. REMOVE WINCH MOTOR O-RING

a. Remove the O-ring.

8. REMOVE WINCH MOTOR BRUSH

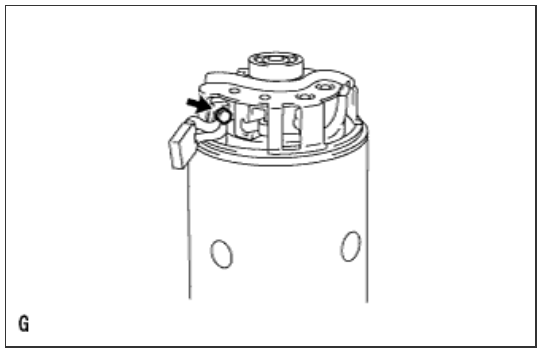
a. Using a screwdriver, pry the bush spring forward and pull the brush out of the holder.



b. Remove the bolt and brush from the brush holder.

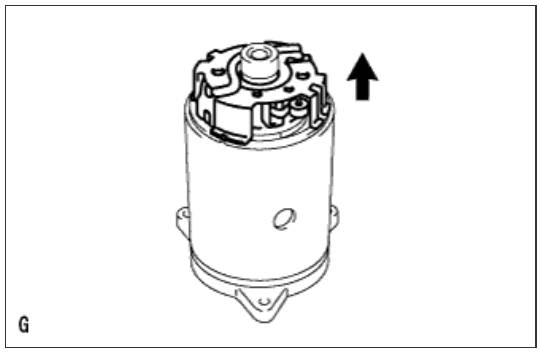
HINT:

Use the same procedures to remove the 3 remaining brushes.



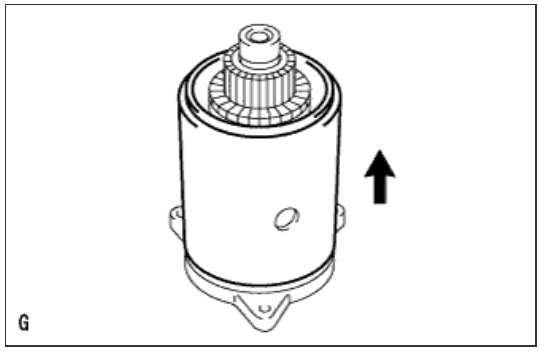
9. REMOVE WINCH MOTOR BRUSH HOLDER ASSEMBLY

a. Remove the brush holder in the direction of the arrow shown in the illustration.



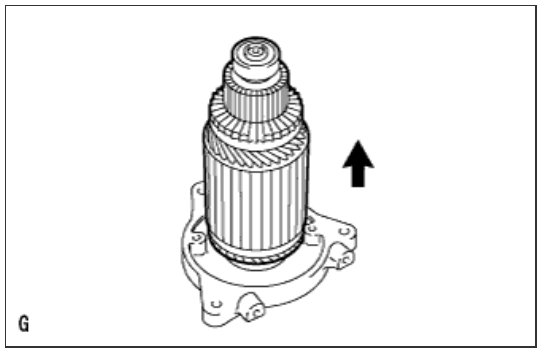
10. REMOVE WINCH MOTOR YOKE SUB-ASSEMBLY

a. Remove the yoke in the direction of the arrow shown in the illustration.



11. REMOVE WINCH MOTOR ARMATURE SUB-ASSEMBLY

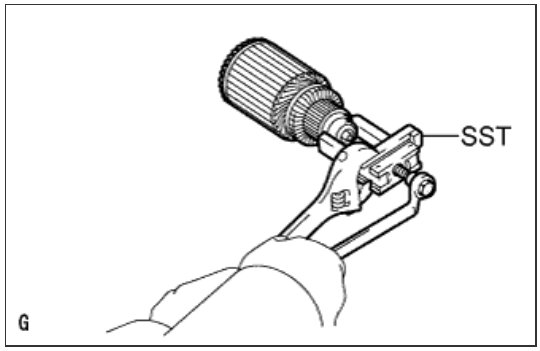
a. Remove the armature in the direction of the arrow shown in the illustration.



12. REMOVE NO. 1 WINCH MOTOR ARMATURE BEARING

a. Using SST, remove the bearing.

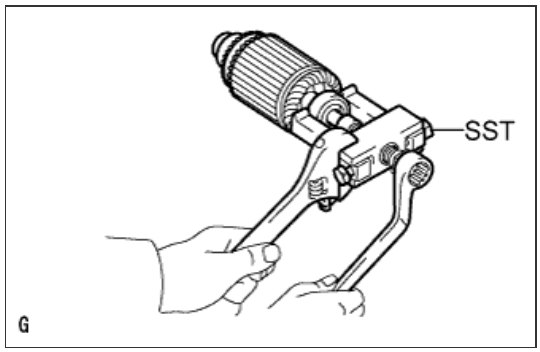
SST
09286-46011



13. REMOVE NO. 2 WINCH MOTOR ARMATURE BEARING

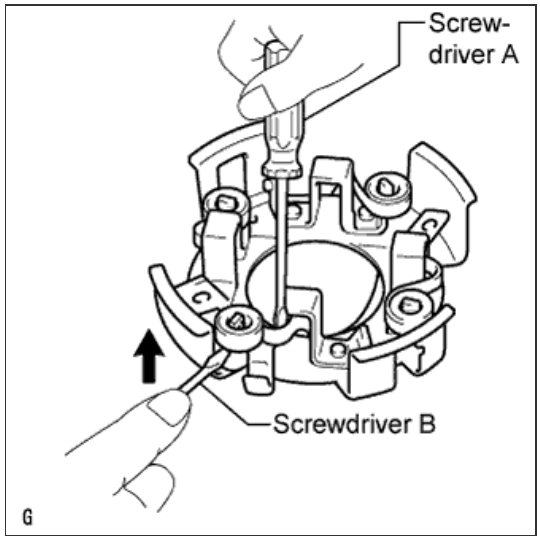
a. Using SST, remove the bearing.

SST
09628-62011



14. REMOVE WINCH MOTOR BRUSH SPRING

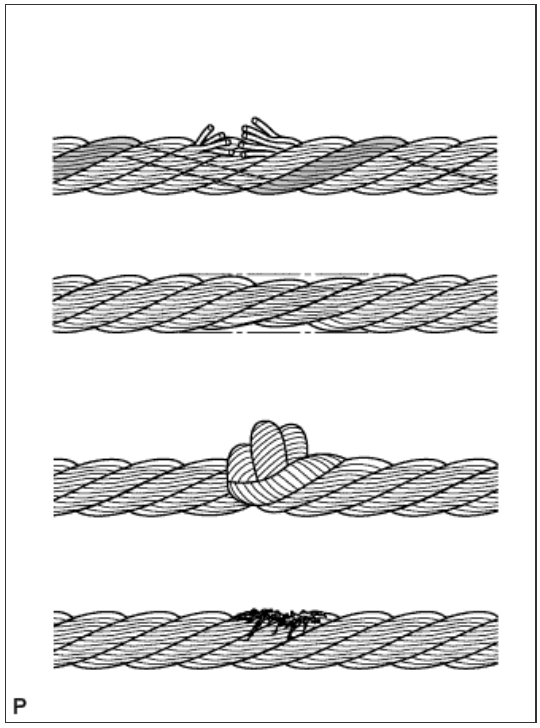
a. Insert a screwdriver, labeled A, as shown in the illustration and pry the spring forward, then move the spring in the direction of the arrow shown in the illustration with a screwdriver, labeled B, to remove it from the holder.



for Preparation Click here

1. INSPECT WINCH WIRE

a. Inspect the wire for the following damage: 1) areas where several strands are severed; 2) areas where the diameter is less than 7.5 mm (0.295 in.); 3) kinks; 4) corrosion; and 5) fraying.
If the wire is damaged, replace it with a new one.



2. INSPECT WINCH MOTOR ARMATURE SUB-ASSEMBLY

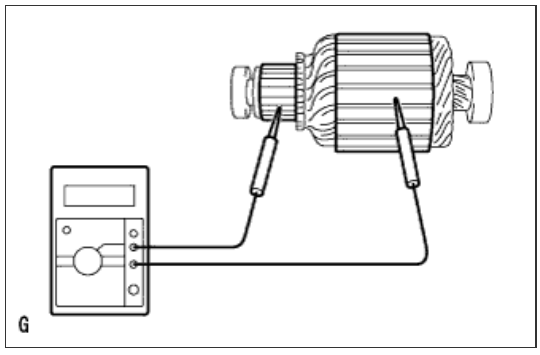
a. Inspect the commutator for a shot circuit.

i. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
Commutator - Armature core	Always	10 kΩ or higher

If the result is not as specified, replace the armature sub-assembly.

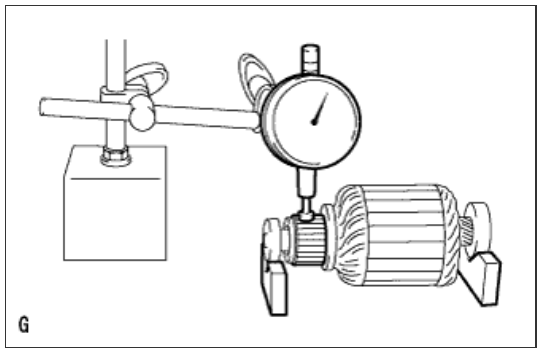


b. Using a dial indicator, measure the circle runout of the commutator.

Standard runout:
0.05 mm (0.0020 in.) or less

Maximum runout:
0.2 mm (0.008 in.)

If the circle runout is more than the maximum, correct it with a lathe.

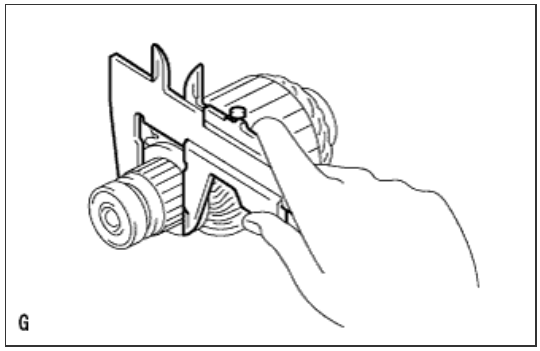


c. Using a vernier caliper, measure the diameter of the commutator.

Standard diameter:
43 mm (1.69 in.)

Minimum diameter:
41 mm (1.61 in.)

If the diameter of the commutator is less than the minimum, replace the armature.

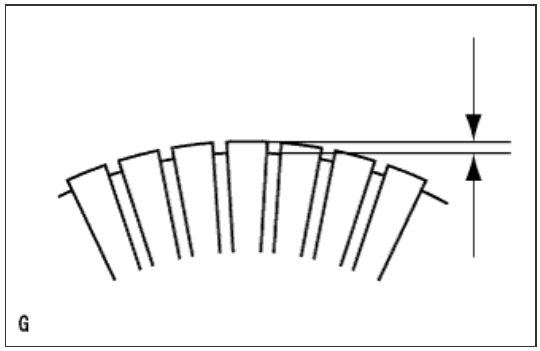


d. Check that the undercut depth is clean and free of foreign particles. Then smooth off the edge and measure the undercut depth.

Standard undercut depth:
0.5 to 0.8 mm (0.020 to 0.031 in.)

Minimum undercut depth:
0.2 mm (0.008 in.)

If the undercut depth is less that the minimum, correct it with a hacksaw blade.



3. INSPECT WINCH MOTOR YOKE SUB-ASSEMBLY

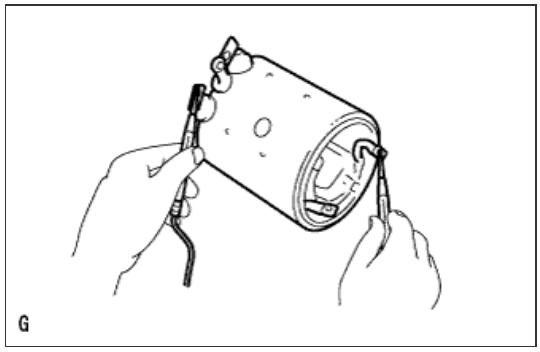
a. Inspect for an open circuit.

i. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
Lead wire - Field coil brush lead	Always	10 kΩ or higher

If the result is not as specified, replace the winch motor yoke sub-assembly.



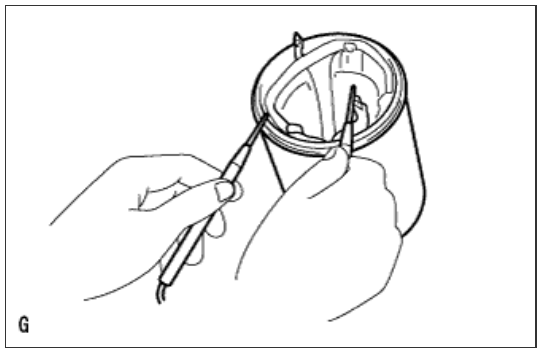
b. Inspect the shunt coil for an open circuit.

i. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
Field coil brush lead - Field frame	Always	Below 1 Ω

If the result is not as specified, replace the winch motor yoke sub-assembly.



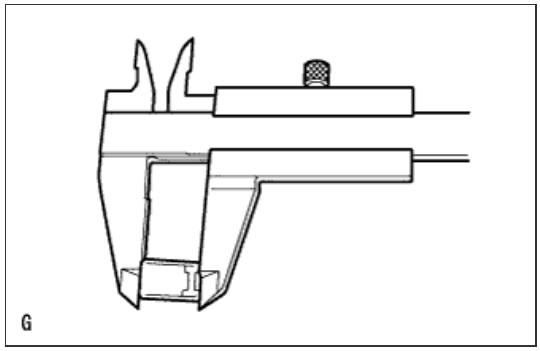
4. INSPECT WINCH MOTOR BRUSH

a. Using a vernier caliper, measure the length of the brush.

Standard length:
22 mm (0.87 in.)

Minimum length:
15 mm (0.59 in.)

If the brush length is less than the minimum, replace the brush.



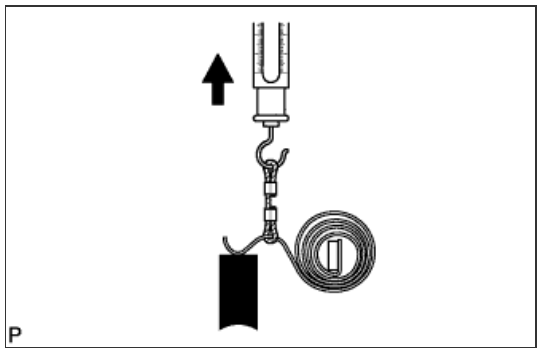
5. INSPECT WINCH MOTOR BRUSH SPRING

a. Using a pull scale, measure the installed load of the brush spring.

Standard installed load:
16 to 20 N (1.6 to 2.0 kgf 3.6 to 4.4 lbf)

HINT:

Take the pull scale reading at the very instant the brush spring separates from the brush.



6. INSPECT WINCH MOTOR BRUSH HOLDER ASSEMBLY

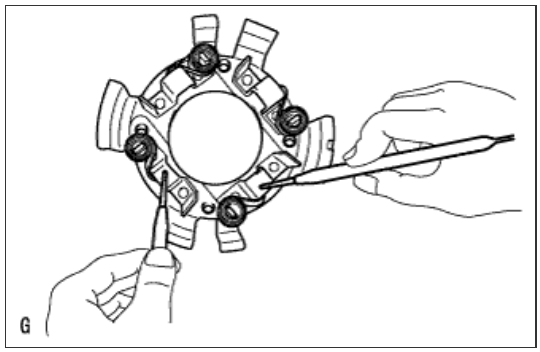
a. Inspect for an open circuit.

i. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

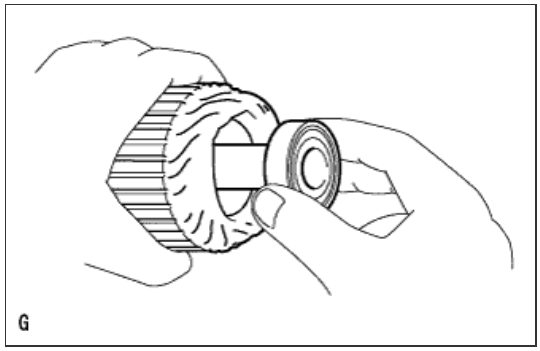
Tester Connection	Condition	Specified Condition
Positive (+) brush holder - Negative (-) brush holder	Always	Below 1 Ω

If the result is not specified, replace the brush holder assembly.



7. INSPECT NO. 1 WINCH MOTOR ARMATURE BEARING

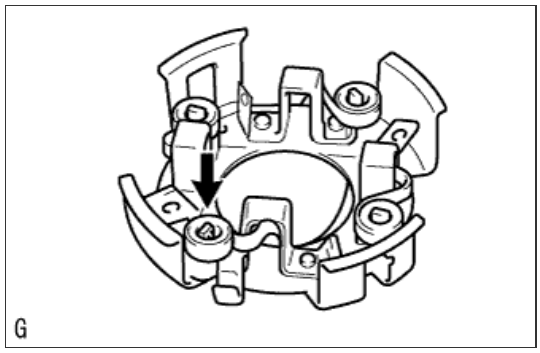
a. Turn each bearing by hand while applying inward force.
If the bearing sticks or resists, replace it.



for Preparation Click here

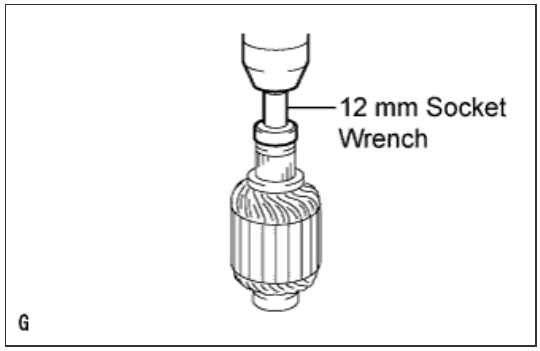
1. INSTALL WINCH MOTOR BRUSH SPRING

a. Install the brush spring as shown in the illustration.



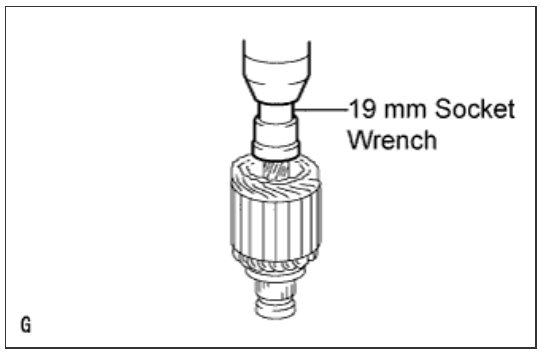
2. INSTALL NO. 1 WINCH MOTOR ARMATURE BEARING

a. Using a 12 mm socket wrench and press, press in a new bearing.



3. INSTALL NO. 2 WINCH MOTOR ARMATURE BEARING

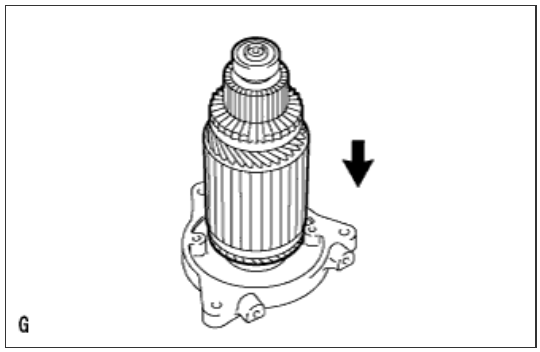
a. Using a 19 mm socket wrench and press, press in a new bearing.



4. INSTALL WINCH MOTOR ARMATURE SUB-ASSEMBLY

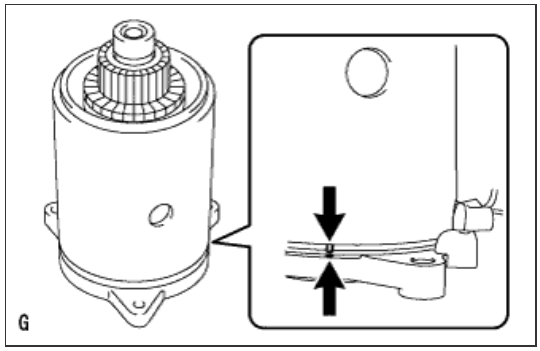
a. Apply high temperature grease to the inside of the end frame bushing.

b. Install the armature to the end frame.



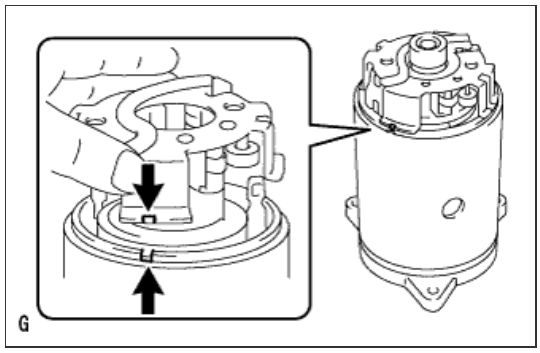
5. INSTALL WINCH MOTOR YOKE SUB-ASSEMBLY

a. Align the alignment marks and install the yoke to the end frame.



6. INSTALL WINCH MOTOR BRUSH HOLDER ASSEMBLY

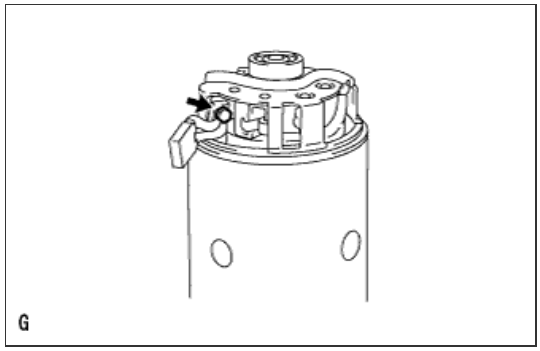
a. Align the alignment marks and install the brush holder to the yoke.



7. INSTALL WINCH MOTOR BRUSH

a. Install the brush with the bolt.

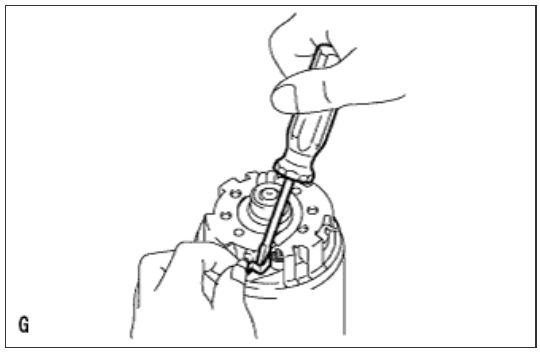
Torque:
3.4 N*m{ 35 kgf*cm , 30 in.*lbf }



b. Using a screwdriver, pry the brush spring forward and insert the brush into the holder as shown in the illustration, then remove the screwdriver from the spring.

HINT:

Use the same procedures to install the 3 remaining brushes.



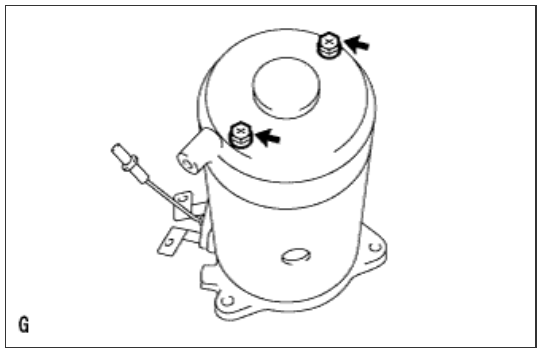
8. INSTALL WINCH MOTOR O-RING

a. Install a new O-ring to the yoke.

9. INSTALL WINCH MOTOR COMMUTATOR END FRAME

a. Install the end frame with the 2 bolts.

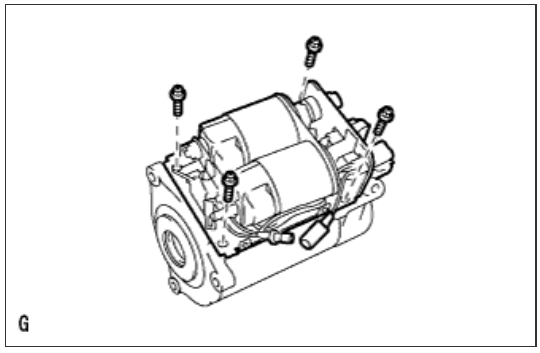
Torque:
7.7 N*m{ 79 kgf*cm , 69 in.*lbf }



10. INSTALL WINCH MOTOR MAGNET SWITCH ASSEMBLY

a. Install the switch to the motor with the 4 bolts.

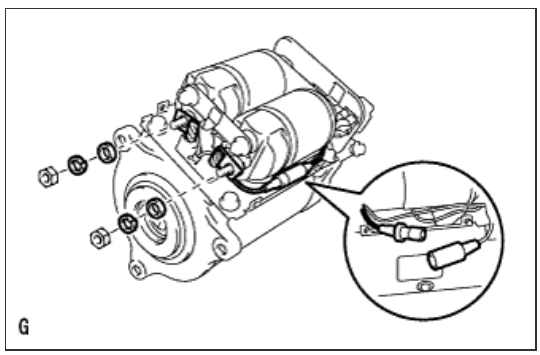
Torque:
4.9 N*m{ 50 kgf*cm , 43 in.*lbf }



b. Install the wire harness with the 2 washers, 2 spring washers and 2 nuts.

Torque:
9.3 N*m{ 95 kgf*cm , 82 in.*lbf }

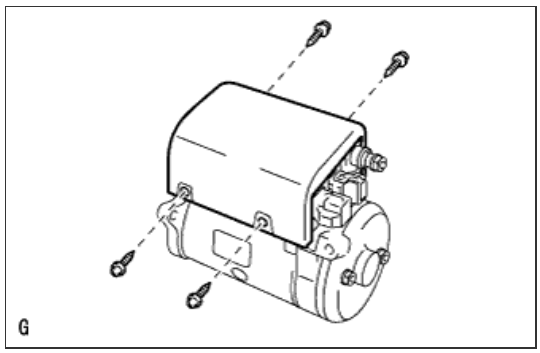
c. Connect the connector.



11. INSTALL MAGNET SWITCH WINCH COVER

a. Install the cover with the 4 screws.

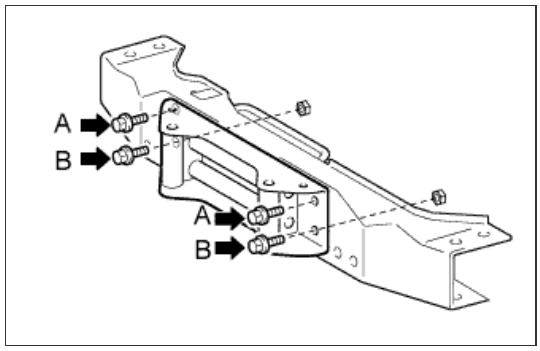
Torque:
1.5 N*m{ 15 kgf*cm , 13 in.*lbf }



12. INSTALL WINCH ROLLER BRACKET ASSEMBLY

a. Install the roller bracket with the 4 bolts and 2 nuts.

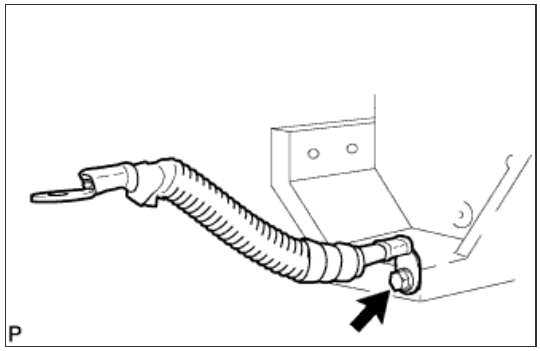
Torque:
for bolt A:
21.6 N*m{ 220 kgf*cm , 15 ft.*lbf }
for bolt B:
28.4 N*m{ 289 kgf*cm , 20 ft.*lbf }



13. INSTALL NO. 2 WINCH EARTH WIRE

a. Install the winch earth wire with the bolt.

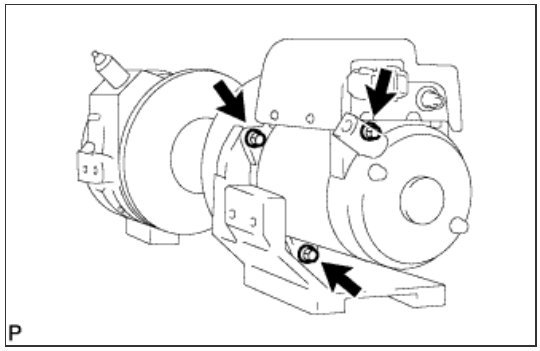
Torque:
17.5 N*m{ 178 kgf*cm , 12 ft.*lbf }



14. INSTALL WINCH MOTOR ASSEMBLY

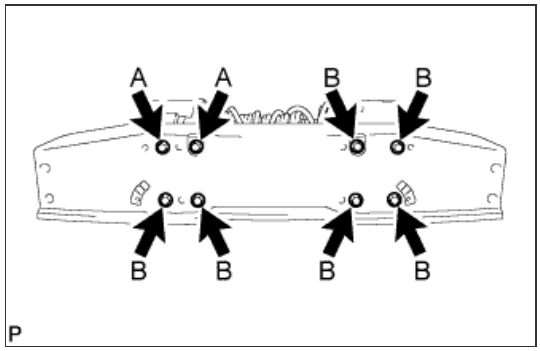
a. Install the winch motor with the 3 bolts.

Torque:
15.7 N*m{ 160 kgf*cm , 11 ft.*lbf }



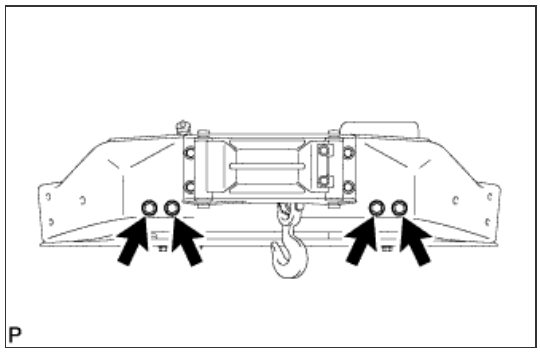
b. Install the winch base with the 8 bolts.

Torque:
for bolt A:
32.3 N*m{ 329 kgf*cm , 23 ft.*lbf }
for bolt B:
58.8 N*m{ 599 kgf*cm , 43 ft.*lbf }



c. Install the member with the 4 bolts.

Torque:
21.6 N*m{ 220 kgf*cm , 15 ft.*lbf }



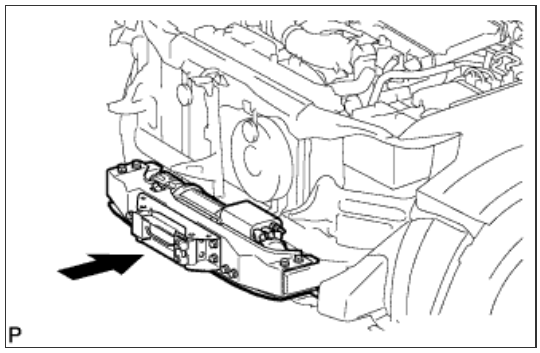
for Preparation Click here

1. INSTALL WINCH ASSEMBLY

a. Using a crane or equivalent, install the winch assembly.

CAUTION:

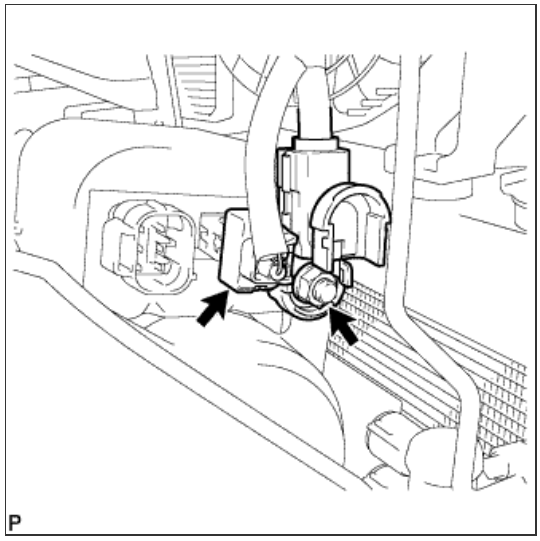
Be careful as the winch assembly is very heavy.



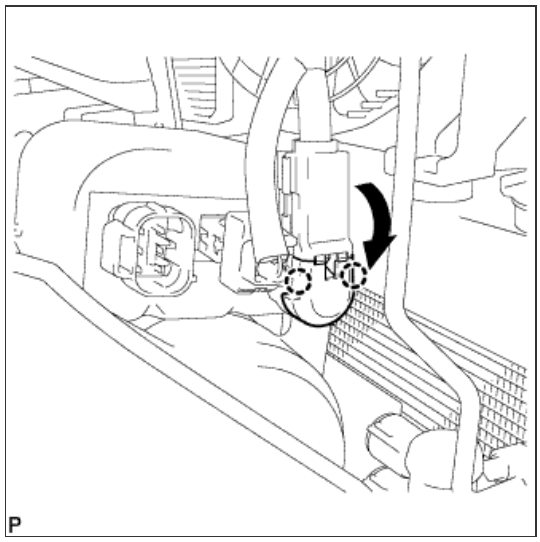
b. Connect the wire with the nut.

Torque:
9.3 N*m{ 95 kgf*cm , 83 in.*lbf }

c. Connect the connector.



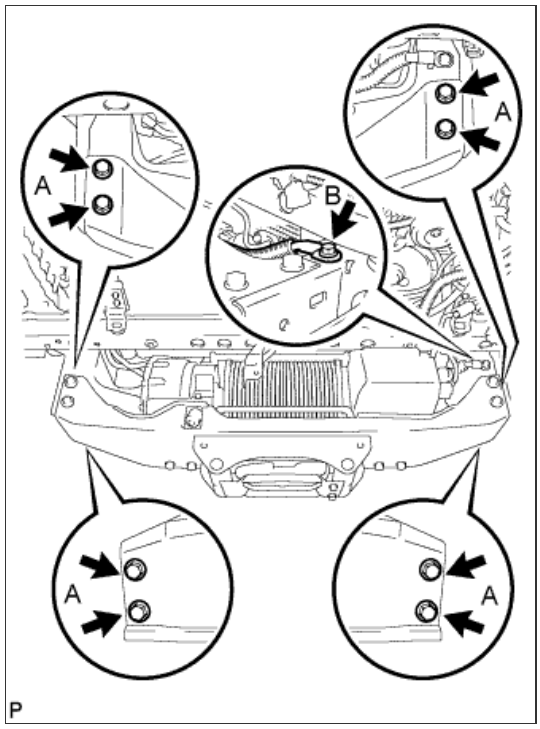
d. Move the cover in the direction indicated by the arrow shown in the illustration and attach the 2 claws.



e. Install the mounting bracket with the 9 bolts.

Torque:
for bolt A:
33 N*m{ 336 kgf*cm , 24 ft.*lbf }

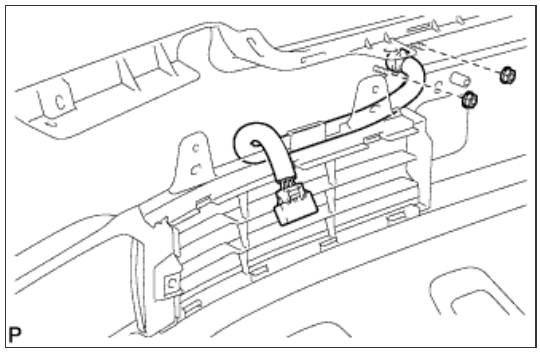
for bolt B:
19 N*m{ 194 kgf*cm , 15 ft.*lbf }



2. INSTALL WINCH CONTROL WIRE

a. Install the winch control wire with the 2 nuts.

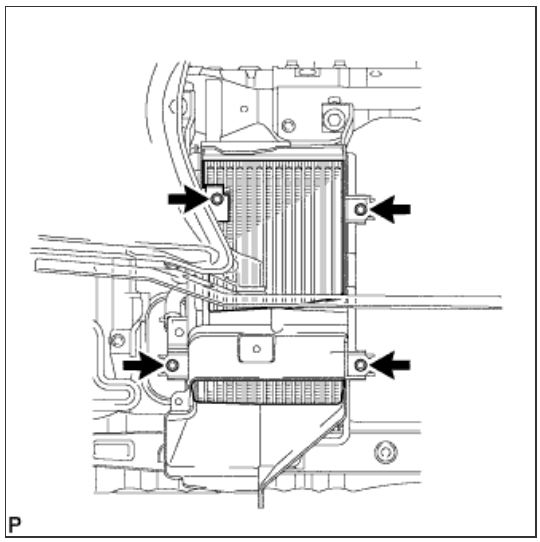
Torque:
5 N*m{ 51 kgf*cm , 45 in.*lbf }



3. INSTALL TRANSMISSION OIL COOLER AIR DUCT (w/ Oil Cooler)

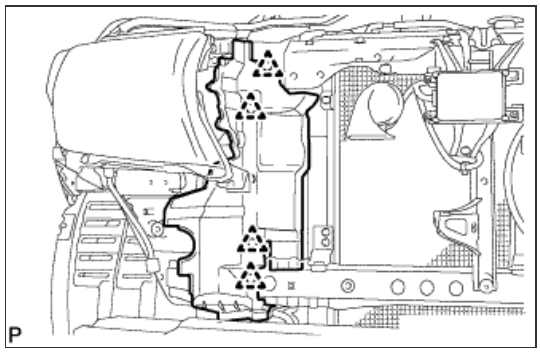
a. Install the oil cooler air duct with the 4 bolts.

Torque:
4.9 N*m{ 50 kgf*cm , 43 in.*lbf }



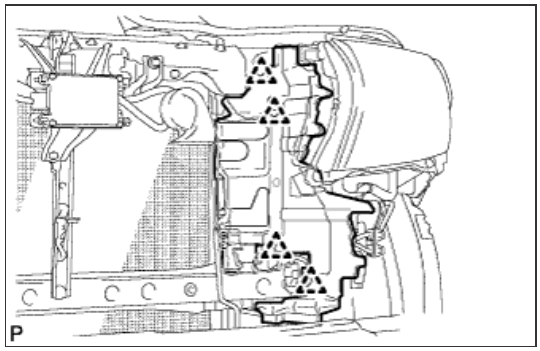
4. INSTALL RADIATOR SIDE DEFLECTOR RH (w/o Oil Cooler)

a. Install the deflector with the 4 clips.



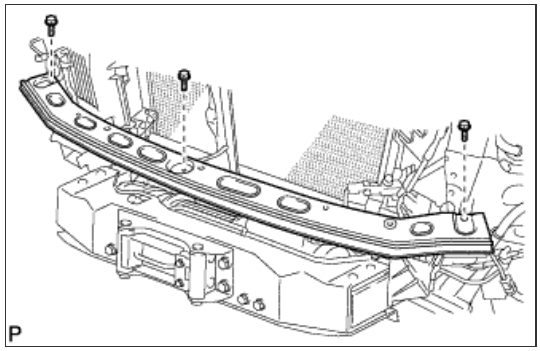
5. INSTALL RADIATOR SIDE DEFLECTOR LH

a. Install the side deflector with the 4 clips.



6. INSTALL FRONT UPPER CENTER BUMPER RETAINER

a. Install the bumper retainer with the 3 bolts.



7. INSTALL HEADLIGHT ASSEMBLY RH

HINT:

Use the same procedures described for the LH side.

8. INSTALL HEADLIGHT ASSEMBLY LH

a. for Standard
Install the headlight assembly LH (Click here).

b. for HI headlight
Install the headlight assembly LH (Click here).

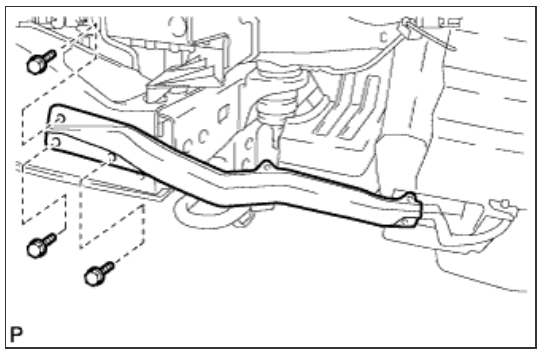
9. INSTALL FRONT BUMPER EXTENSION RH

HINT:

Use the same procedures described for the LH side.

10. INSTALL RONT BUMPER EXTENSION LH

a. Install the bumper extension with the 3 bolts.

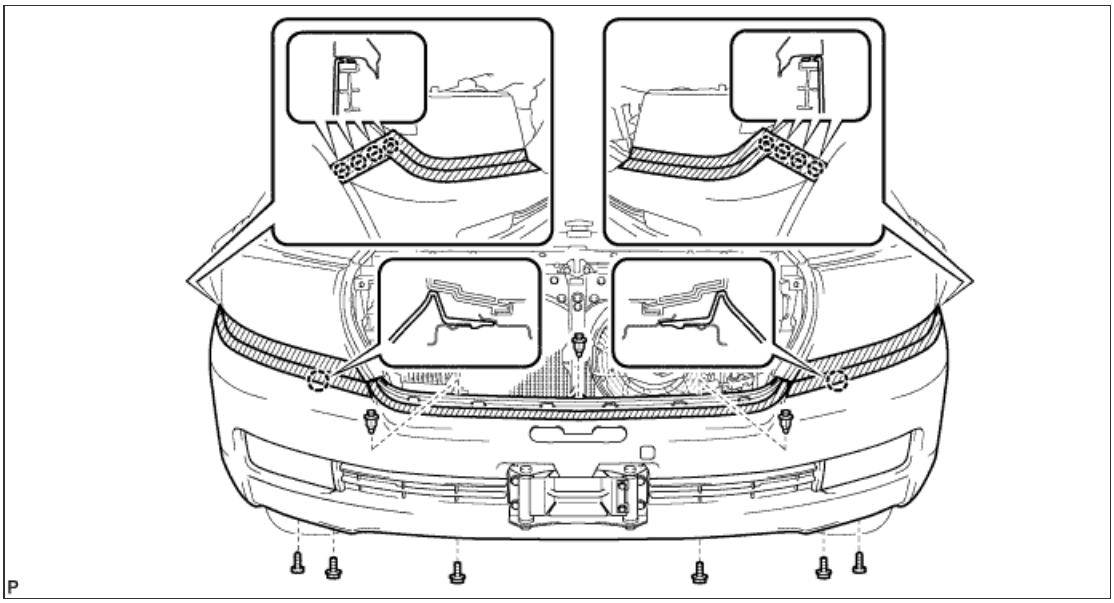


11. INSTALL FRONT BUMPER COVER

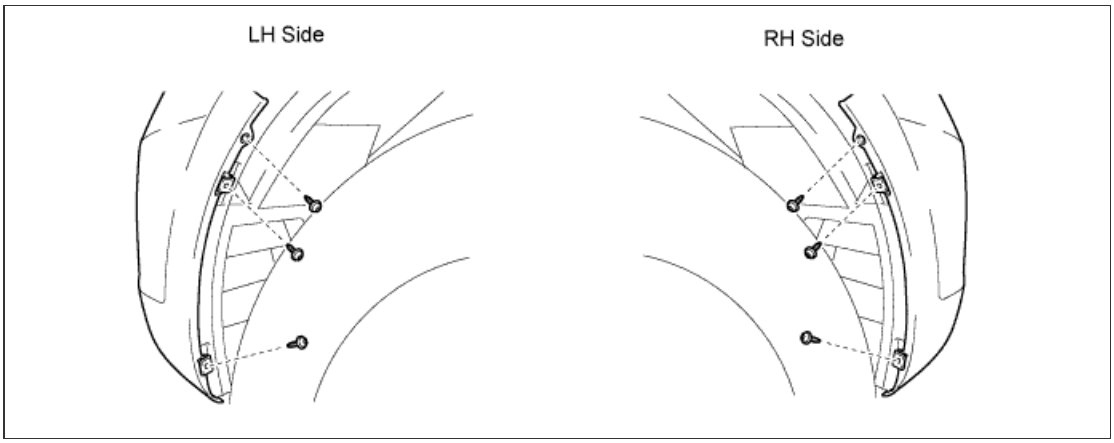
a. w o arking Assist sensor System, w o og Light
Connect the winch control wire connector and attach the claws to install the bumper cover.

b. w arking Assist sensor System or w og Light
Connect the o. 4 engine room wire connector and winch control wire connector, and attach the claws to install the bumper cover.

c. Install the 3 clips, 4 screws and 4 bolts.



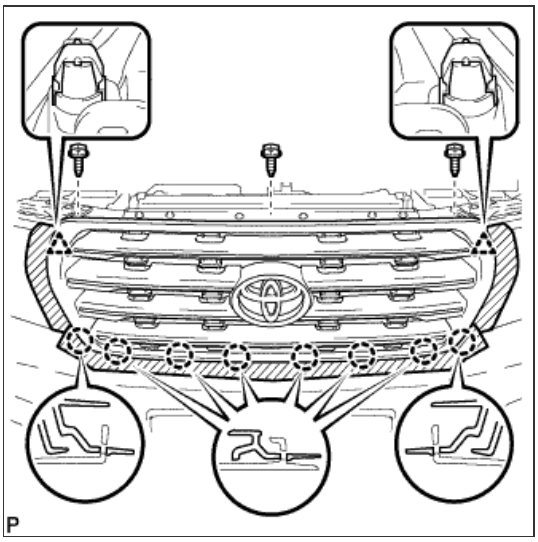
d. Using a 30 socket, install the 6 screws.



12. INSTALL RADIATOR GRILLE ASSEMBLY

a. Attach the 2 clips and claws to install the radiator grille.

b. Install the 3 screws.



13. INSTALL FRONT BUMPER WINCH COVER SUB-ASSEMBLY

14. INSTALL UPPER RADIATOR SUPPORT SEAL

a. for asoline ngine
Install the upper radiator support seal (Click here).

b. for iesel ngine
Install the upper radiator support seal (Click here).

15. INSTALL FRONT FENDER SPLASH SHIELD SUB-ASSEMBLY RH

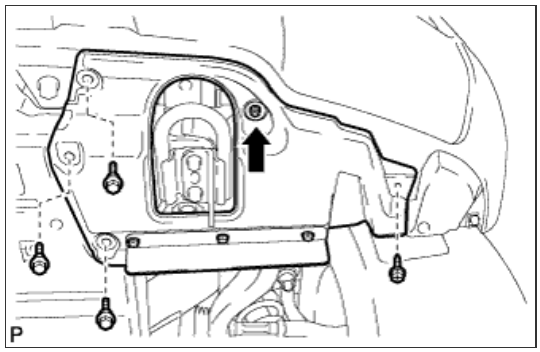
HINT:

Use the same procedures described for the LH side.

16. INSTALL FRONT FENDER SPLASH SHIELD SUB-ASSEMBLY LH

a. ush in the clip indicated by the arrow in the illustration to install the fender splash shield.

b. Install the 3 bolts and screw.



17. CONNECT CABLE TO NEGATIVE BATTERY TERMINAL

NOTICE:

hen disconnecting the cable, some systems need to be initiali ed after the cable is reconnected (Click here).

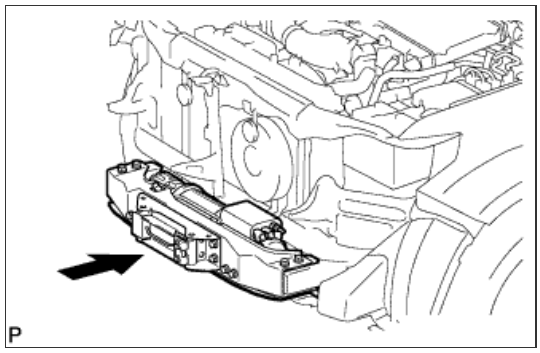
for Preparation Click here

1. INSTALL WINCH ASSEMBLY

a. Using a crane or equivalent, install the winch assembly.

CAUTION:

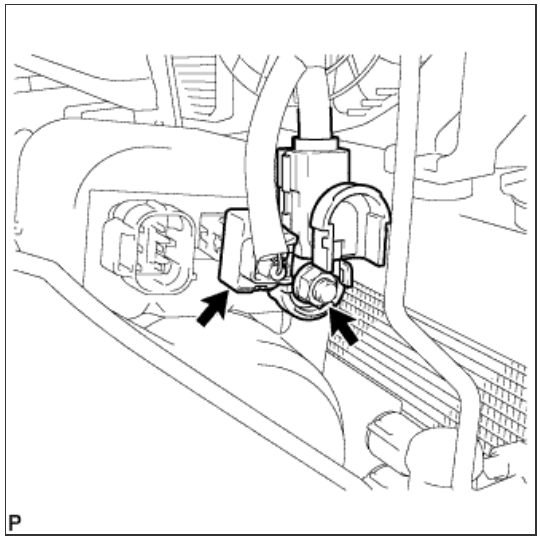
Be careful as the winch assembly is very heavy.



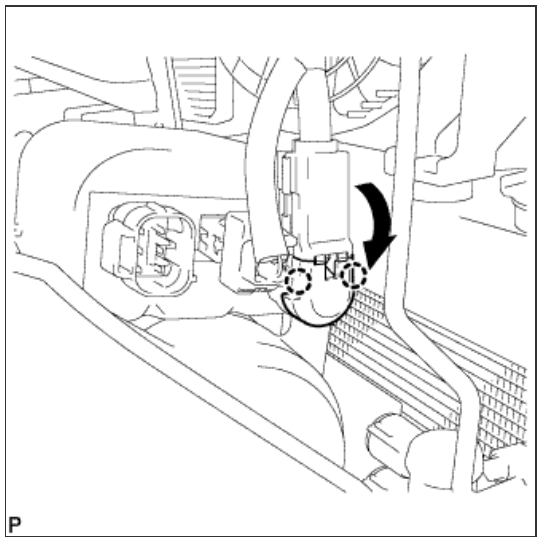
b. Connect the wire with the nut.

Torque:
9.3 N*m{ 95 kgf*cm , 83 in.*lbf }

c. Connect the connector.



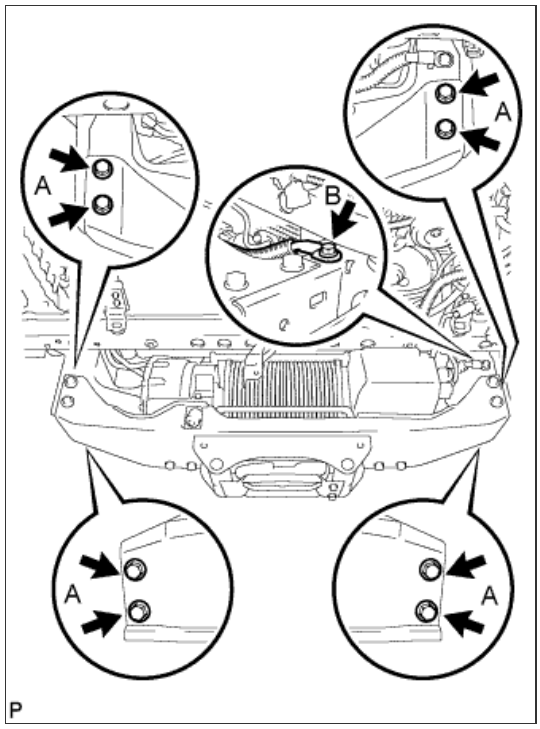
d. Move the cover in the direction indicated by the arrow shown in the illustration and attach the 2 claws.



e. Install the mounting bracket with the 9 bolts.

Torque:
for bolt A:
33 N*m{ 336 kgf*cm , 24 ft.*lbf }

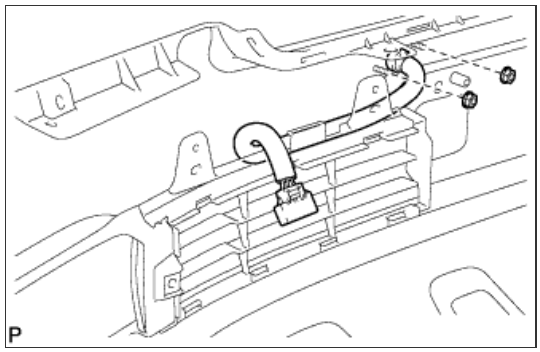
for bolt B:
19 N*m{ 194 kgf*cm , 15 ft.*lbf }



2. INSTALL WINCH CONTROL WIRE

a. Install the winch control wire with the 2 nuts.

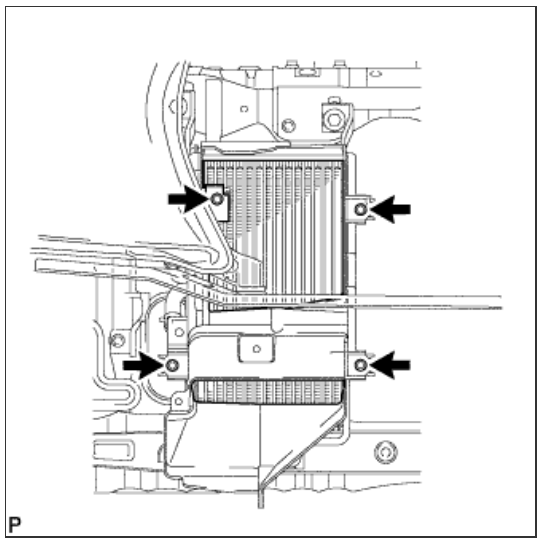
Torque:
5 N*m{ 51 kgf*cm , 45 in.*lbf }



3. INSTALL TRANSMISSION OIL COOLER AIR DUCT (w/ Oil Cooler)

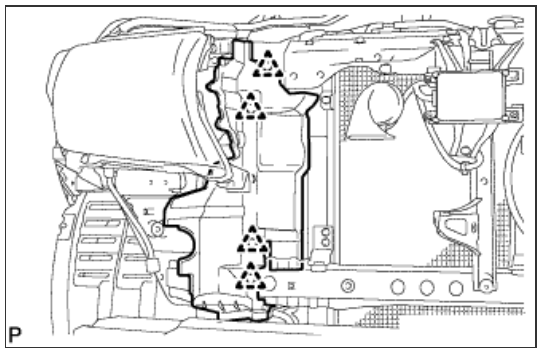
a. Install the oil cooler air duct with the 4 bolts.

Torque:
4.9 N*m{ 50 kgf*cm , 43 in.*lbf }



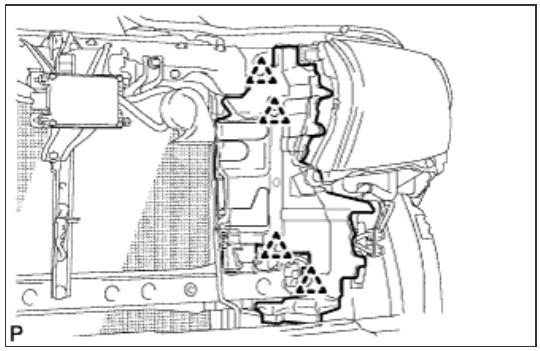
4. INSTALL RADIATOR SIDE DEFLECTOR RH (w/o Oil Cooler)

a. Install the deflector with the 4 clips.



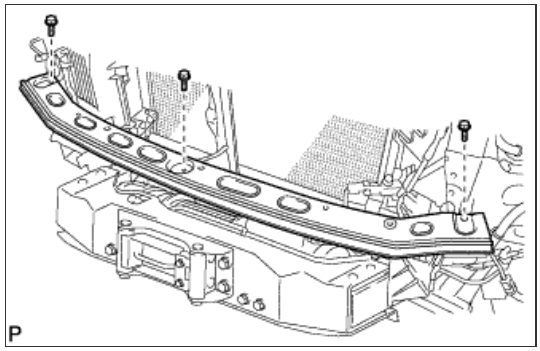
5. INSTALL RADIATOR SIDE DEFLECTOR LH

a. Install the side deflector with the 4 clips.



6. INSTALL FRONT UPPER CENTER BUMPER RETAINER

a. Install the bumper retainer with the 3 bolts.



7. INSTALL HEADLIGHT ASSEMBLY RH

HINT:

Use the same procedures described for the LH side.

8. INSTALL HEADLIGHT ASSEMBLY LH

a. for Standard
Install the headlight assembly LH (Click here).

b. for HI headlight
Install the headlight assembly LH (Click here).

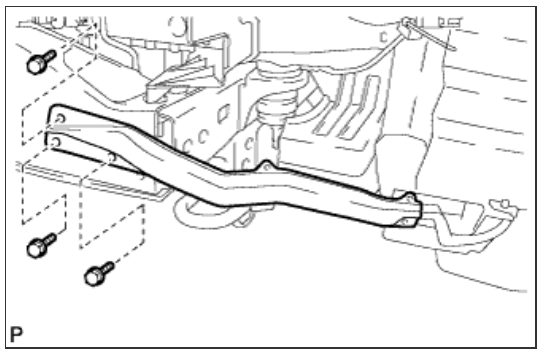
9. INSTALL FRONT BUMPER EXTENSION RH

HINT:

Use the same procedures described for the LH side.

10. INSTALL RONT BUMPER EXTENSION LH

a. Install the bumper extension with the 3 bolts.

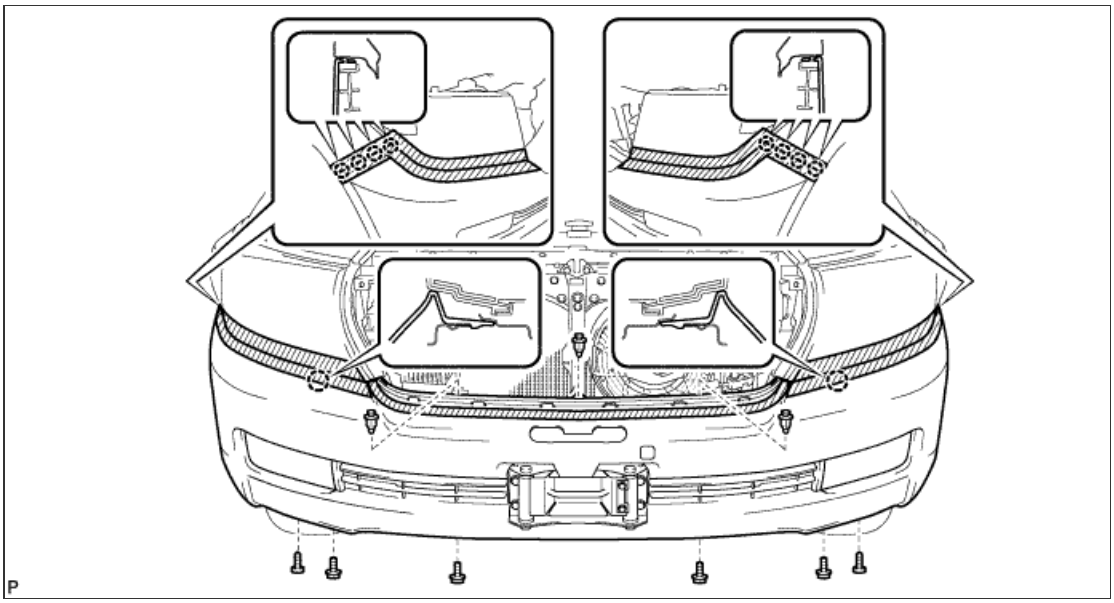


11. INSTALL FRONT BUMPER COVER

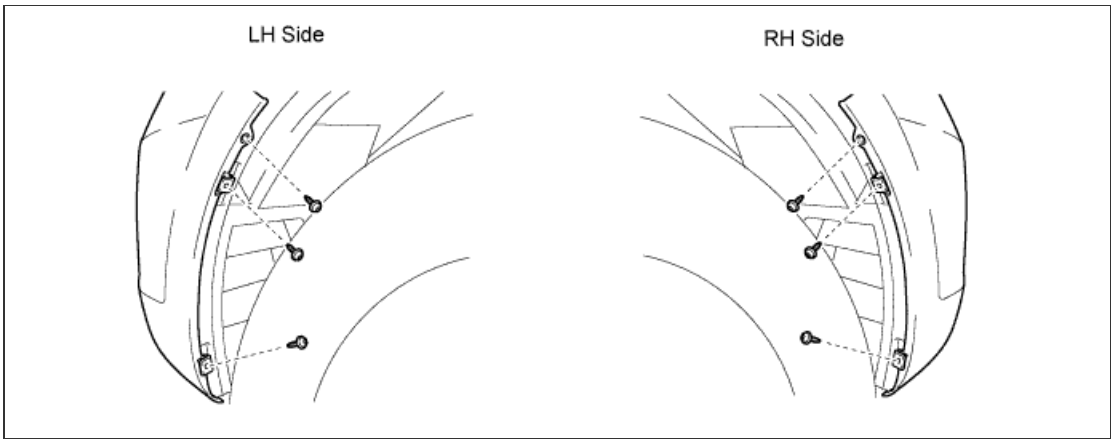
a. w o arking Assist sensor System, w o og Light
Connect the winch control wire connector and attach the claws to install the bumper cover.

b. w arking Assist sensor System or w og Light
Connect the o. 4 engine room wire connector and winch control wire connector, and attach the claws to install the bumper cover.

c. Install the 3 clips, 4 screws and 4 bolts.



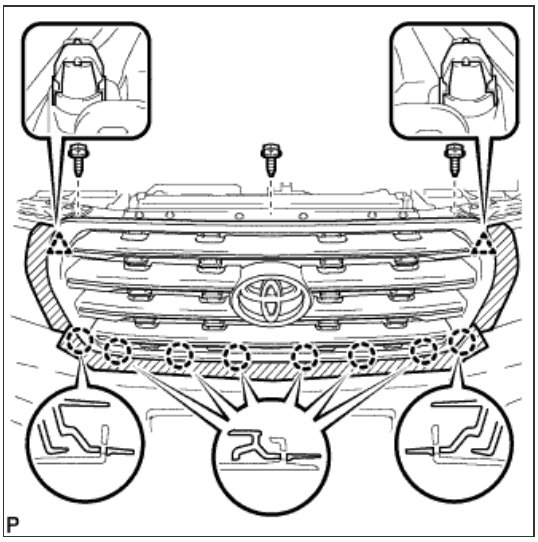
d. Using a 30 socket, install the 6 screws.



12. INSTALL RADIATOR GRILLE ASSEMBLY

a. Attach the 2 clips and claws to install the radiator grille.

b. Install the 3 screws.



13. INSTALL FRONT BUMPER WINCH COVER SUB-ASSEMBLY

14. INSTALL UPPER RADIATOR SUPPORT SEAL

a. for asoline ngine
Install the upper radiator support seal (Click here).

b. for iesel ngine
Install the upper radiator support seal (Click here).

15. INSTALL FRONT FENDER SPLASH SHIELD SUB-ASSEMBLY RH

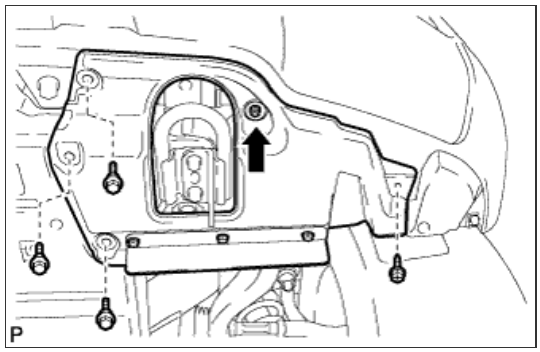
HINT:

Use the same procedures described for the LH side.

16. INSTALL FRONT FENDER SPLASH SHIELD SUB-ASSEMBLY LH

a. ush in the clip indicated by the arrow in the illustration to install the fender splash shield.

b. Install the 3 bolts and screw.

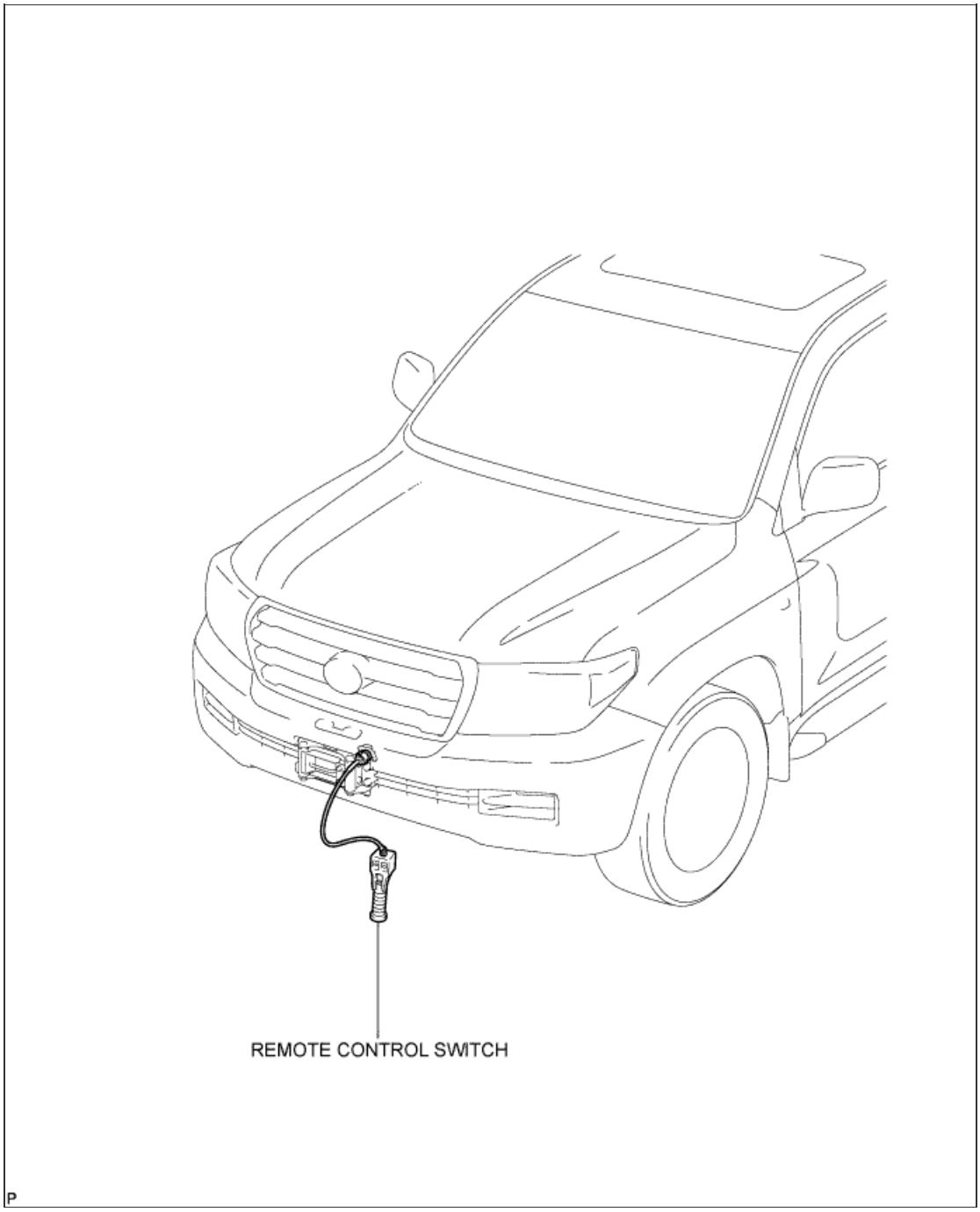


17. CONNECT CABLE TO NEGATIVE BATTERY TERMINAL

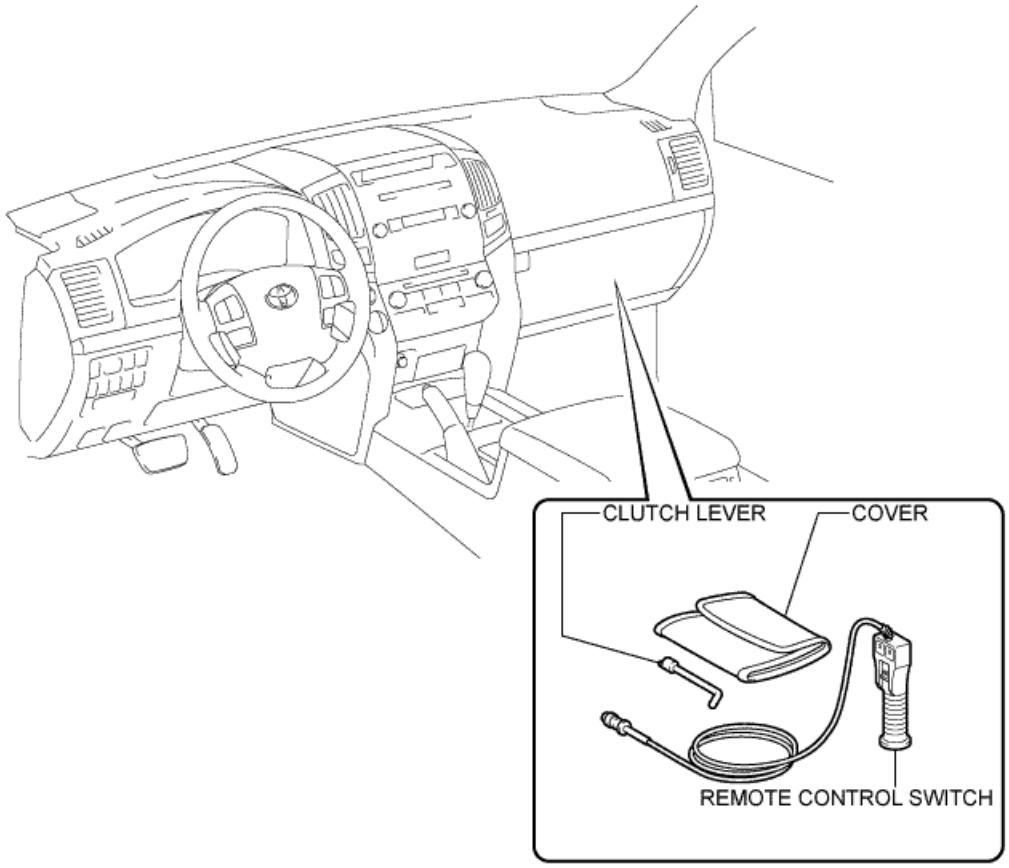
NOTICE:

hen disconnecting the cable, some systems need to be initiali ed after the cable is reconnected (Click here).

for Preparation Click here

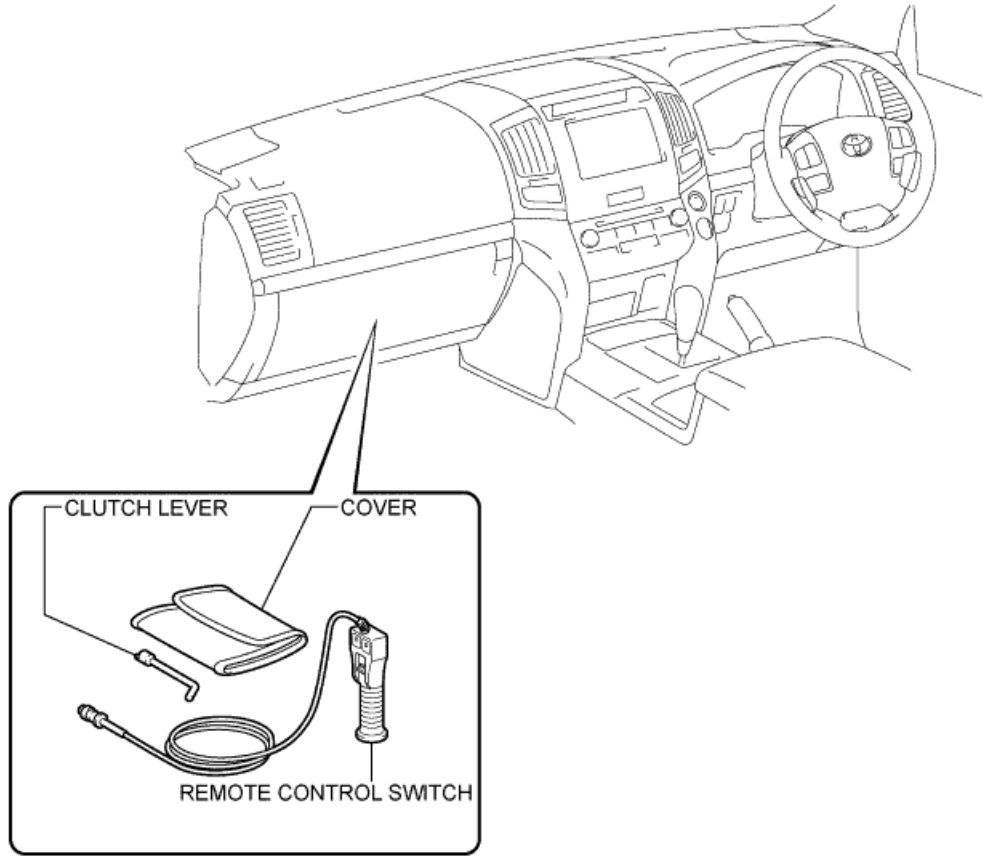


for LHD:



P

for RHD:

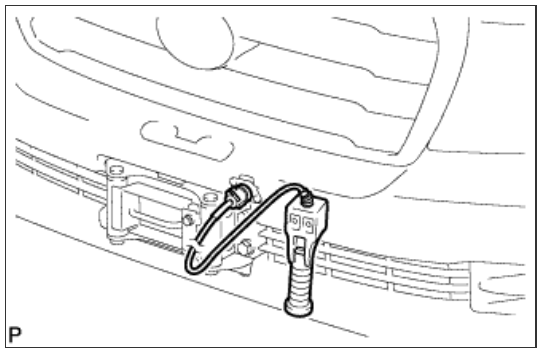


P

for Preparation Click here

1. INSPECT REMOTE CONTROL SWITCH ASSEMBLY

a. Connect the remote control switch connector.



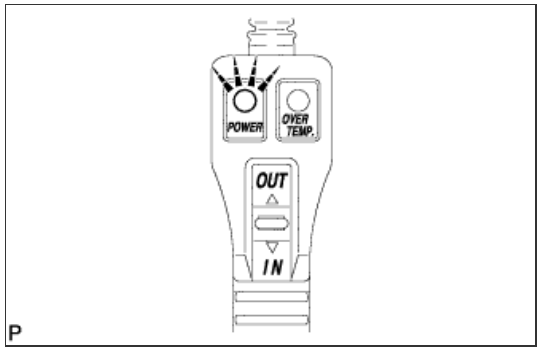
b. Turn the engine switch on (IG) and check that the power indicator light illuminates.

c. Press the remote control switch, and check that the winch operates.

NOTICE:

Be careful not to tighten or strain the winch wire.

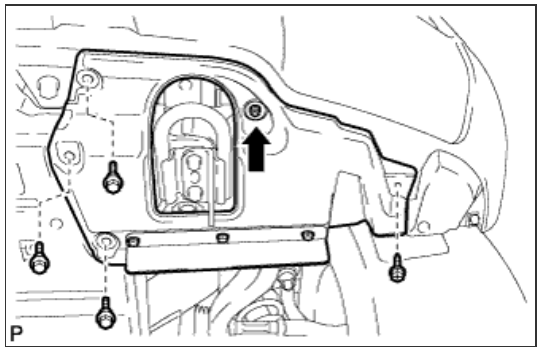
d. Turn the engine switch off.



2. REMOVE FRONT FENDER SPLASH SHIELD SUB-ASSEMBLY LH

a. Remove the 3 bolts and screw.

b. Turn the clip indicated by the arrow in the illustration to remove the fender splash shield.



3. REMOVE FRONT FENDER SPLASH SHIELD SUB-ASSEMBLY RH

HINT:

Use the same procedures described for the LH side.

4. REMOVE UPPER RADIATOR SUPPORT SEAL

a. for Gasoline Engine:
Remove the upper radiator support seal (Click here).

b. for Diesel Engine:

Remove the upper radiator support seal (Click here).

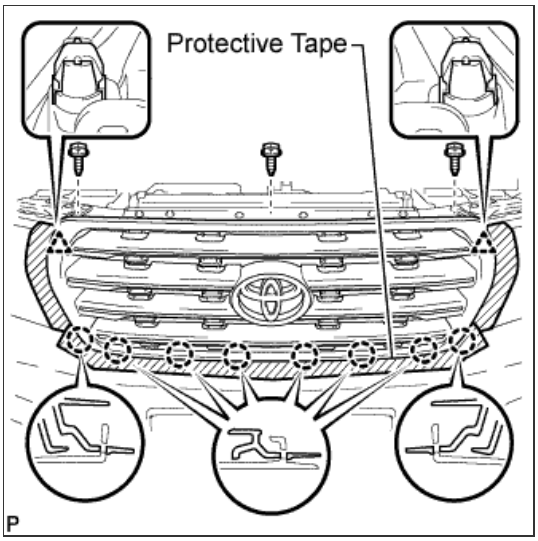
5. REMOVE FRONT BUMPER WINCH COVER SUB-ASSEMBLY

6. REMOVE RADIATOR GRILLE ASSEMBLY

a. Put protective tape around the radiator grille.

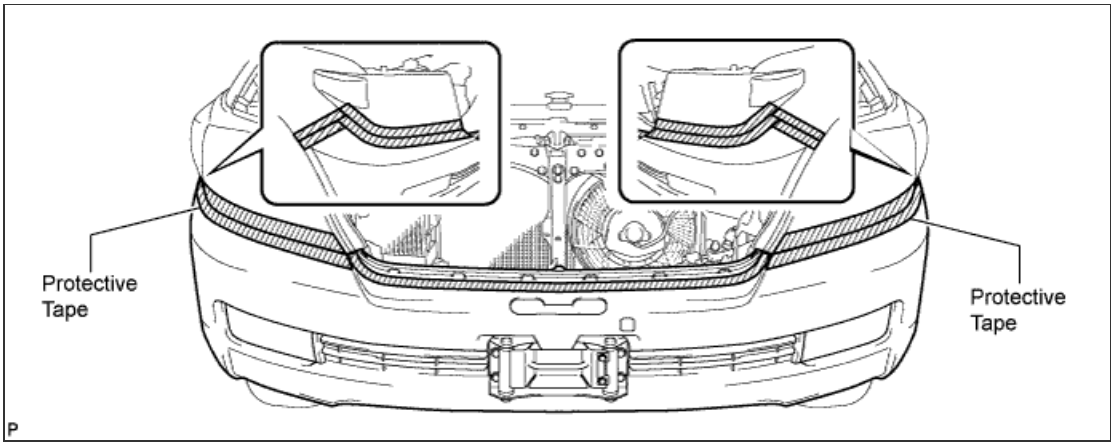
b. Remove the 3 screws.

c. Detach the 2 clips and 8 claws, and remove the radiator grille.

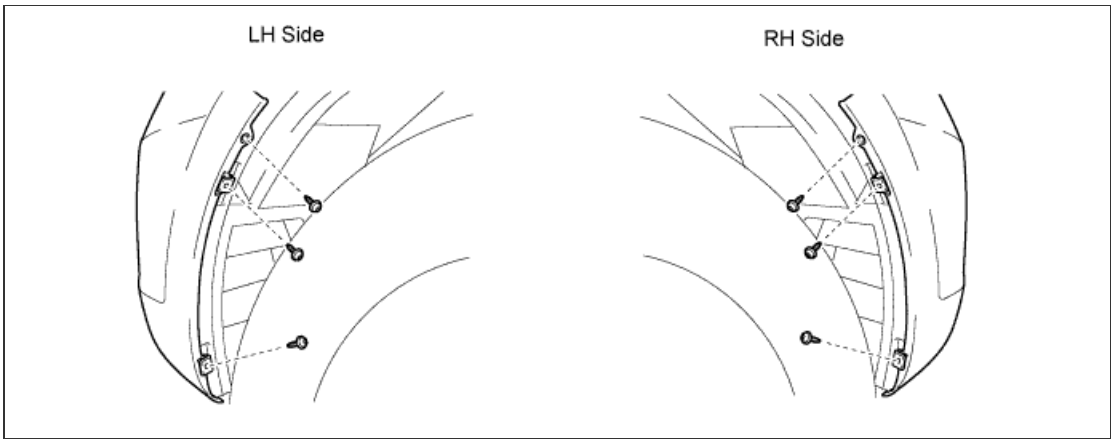


7. REMOVE FRONT BUMPER COVER

a. Put protective tape around the bumper cover.



b. Using a T30 "TORX" socket, remove the 6 screws.

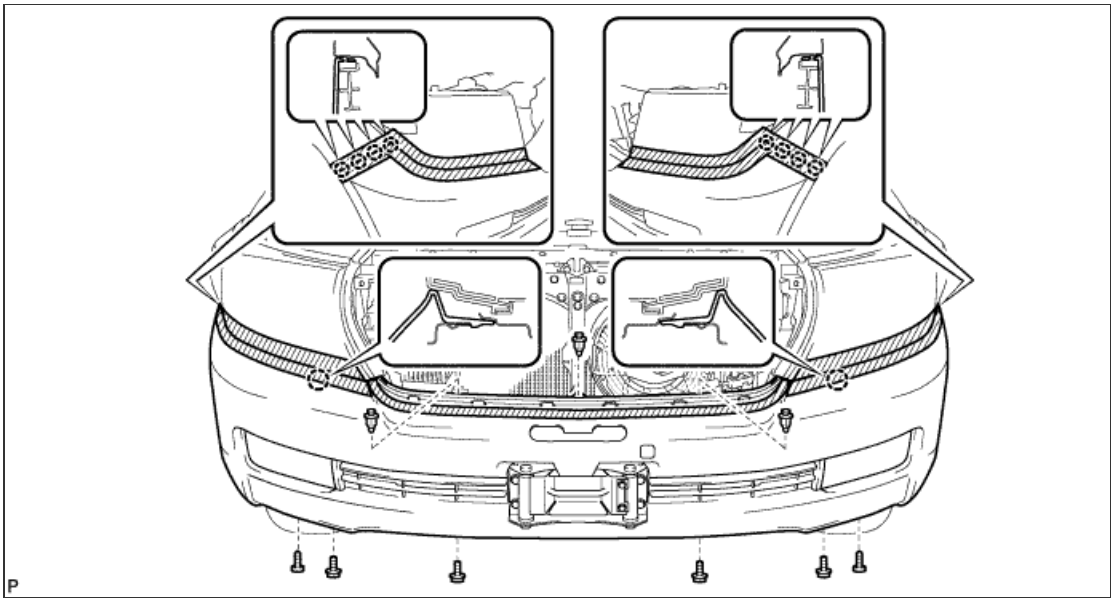


c. Remove the 3 clips, 4 screws and 4 bolts.

d. Detach the 10 claws.

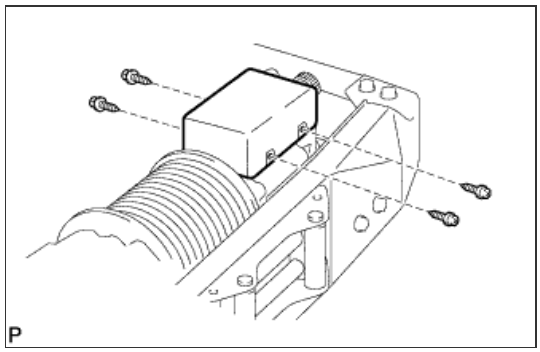
e. w/o TOYOTA Parking Assist sensor system, w/o Fog Light:
Disconnect the winch control wire connector and remove the bumper cover.

f. w/ TOYOTA Parking Assist sensor system or w/ Fog Light:
Disconnect the No. 4 engine room wire connector and winch control wire connector and remove the bumper cover.

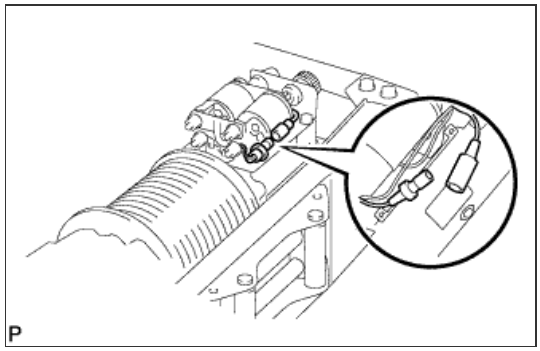


8. INSPECT OVERHEAT TEMPERATURE INDICATOR

a. Remove the 4 screws and cover.



b. Disconnect the motor relay connector.

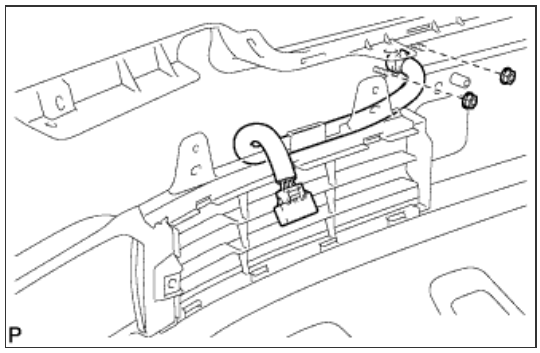


c. Remove the 2 nuts.

d. Pull the bumper side winch control wire out of the bumper.

e. Connect the bumper side winch control wire connector to the vehicle side winch control wire connector.

f. Connect the bumper side winch control wire connector to the winch control switch connector.



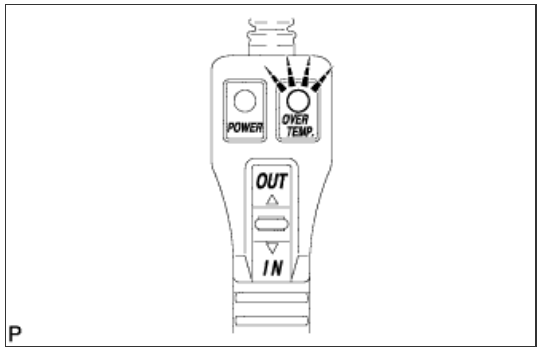
g. Turn the engine switch on (IG) and check that the overheat temperature indicator light illuminates and the bu er sounds.

h. Turn the engine switch off.

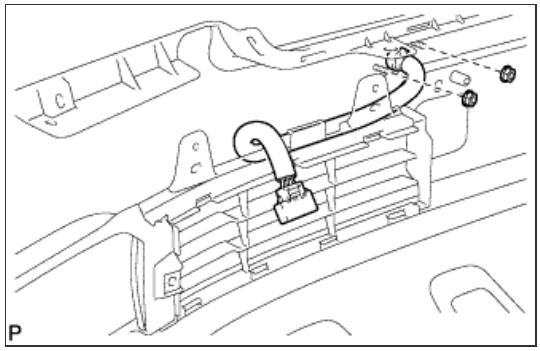
i. Disconnect the bumper side winch control wire connector from the winch control switch connector.

j. Disconnect the bumper side winch control wire connector from the vehicle side winch control wire connector.

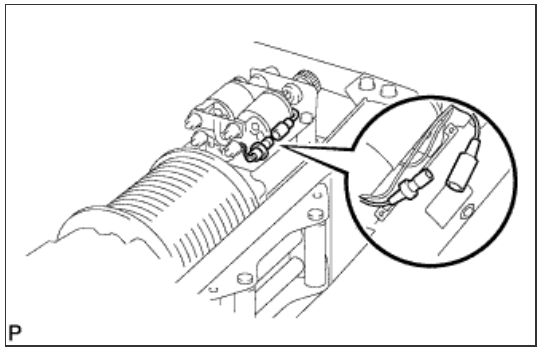
k. Pass the bumper side winch control wire through the bumper.



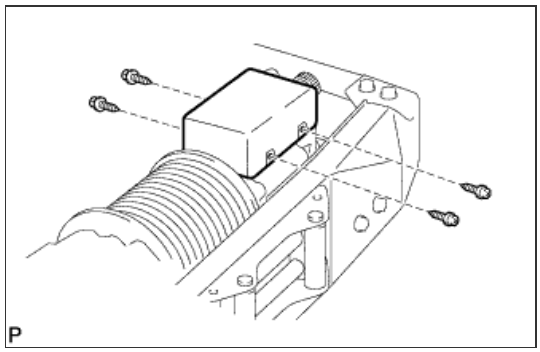
l. Install the 2 nuts.



m. Connect the motor relay connector.



n. Install the cover with the 4 screws.

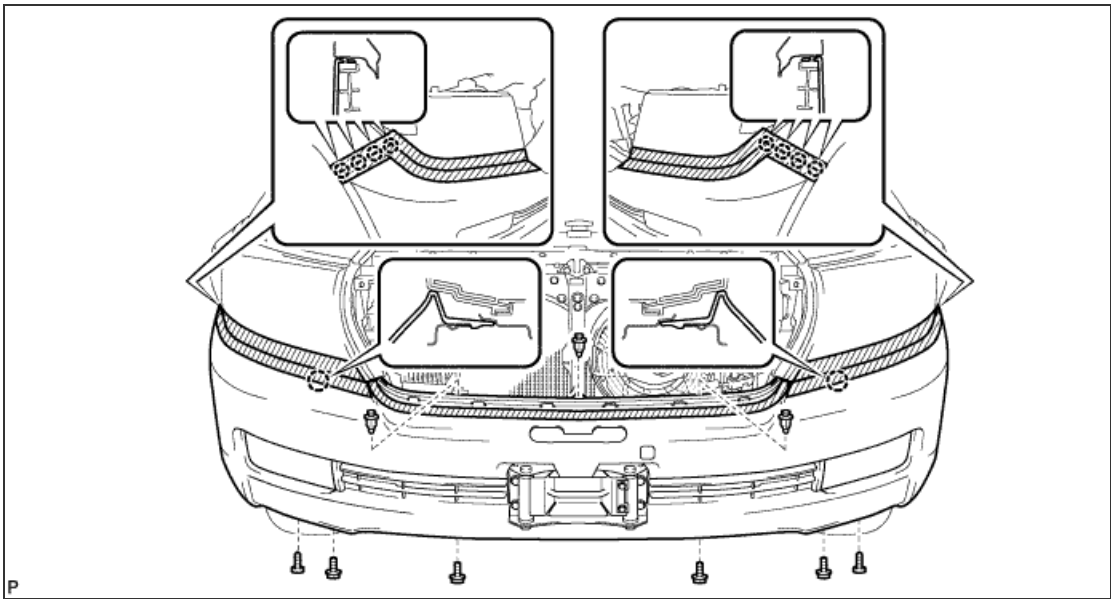


9. INSTALL FRONT BUMPER COVER

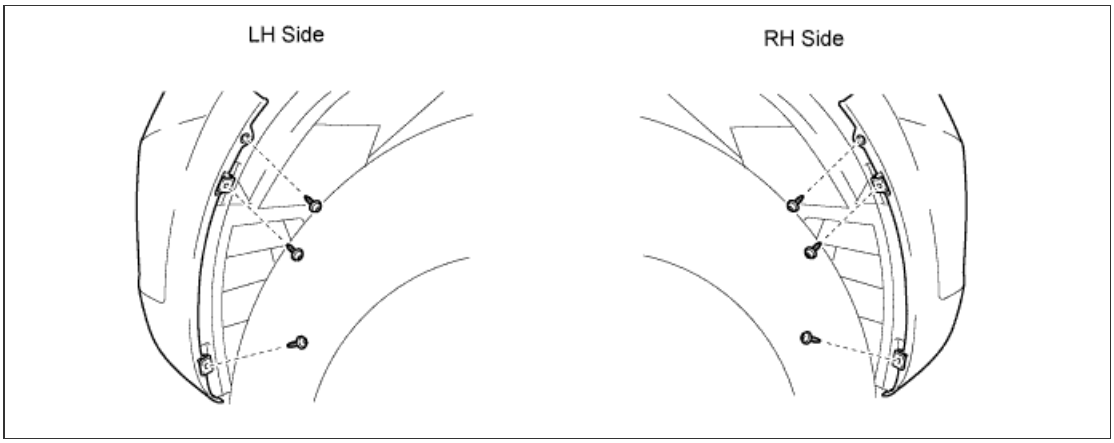
a. w/o TOYOTA Parking Assist sensor system, w/o Fog Light:
Connect the winch control wire connector and attach the 10 claws to install the bumper cover.

b. w/ TOYOTA Parking Assist sensor system or w/ Fog Light:
Connect the No. 4 engine room wire connector and winch control wire connector, and attach the 10 claws to install the bumper cover.

c. Install the 3 clips, 4 screws and 4 bolts.



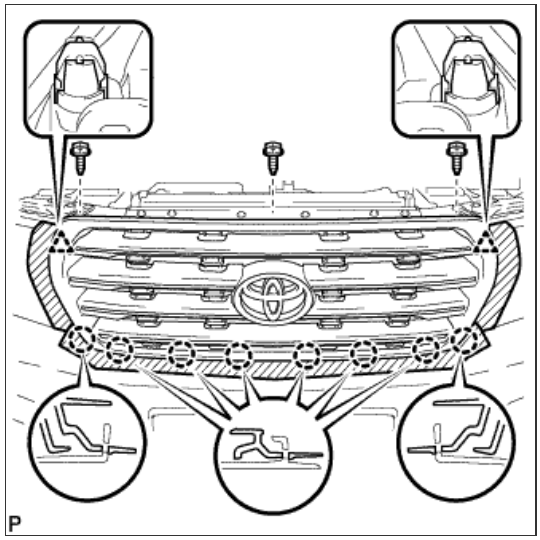
d. Using a T30 "TORX" socket, install the 6 screws.



10. INSTALL RADIATOR GRILLE ASSEMBLY

a. Attach the 2 clips and 8 claws to install the radiator grille.

b. Install the 3 screws.



11. INSTALL FRONT BUMPER WINCH COVER SUB-ASSEMBLY

12. INSTALL UPPER RADIATOR SUPPORT SEAL

a. for Gasoline Engine:
Install the upper radiator support seal (Click here).

b. for Diesel Engine:
Install the upper radiator support seal (Click here).

13. INSTALL FRONT FENDER SPLASH SHIELD SUB-ASSEMBLY RH

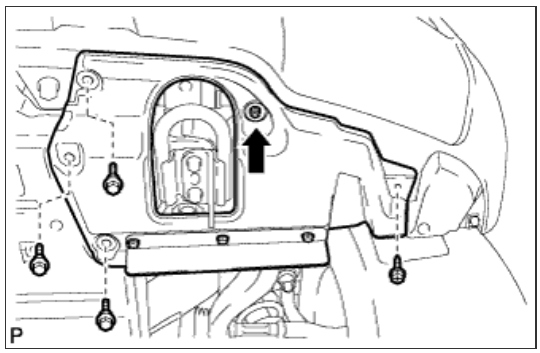
HINT:

Use the same procedures described for the LH side.

14. INSTALL FRONT FENDER SPLASH SHIELD SUB-ASSEMBLY LH

a. Push in the clip indicated by the arrow in the illustration to install the fender splash shield.

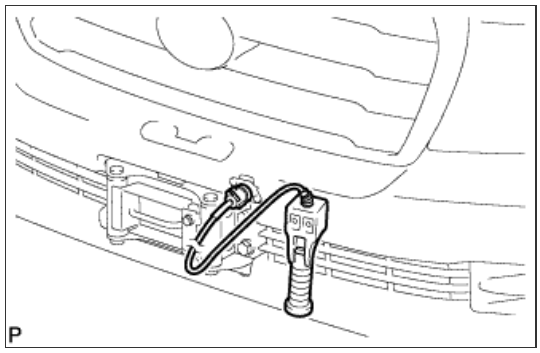
b. Install the 3 bolts and screw.



for Preparation Click here

1. INSPECT REMOTE CONTROL SWITCH ASSEMBLY

a. Connect the remote control switch connector.



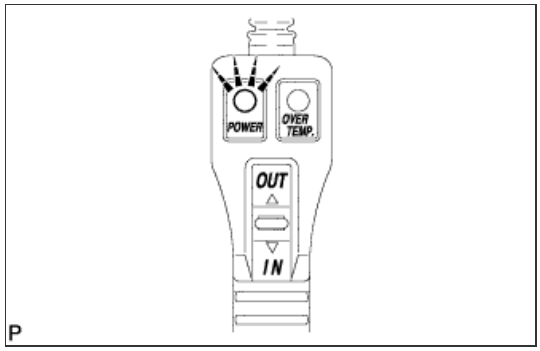
b. Turn the engine switch on (IG) and check that the power indicator light illuminates.

c. Press the remote control switch, and check that the winch operates.

NOTICE:

Be careful not to tighten or strain the winch wire.

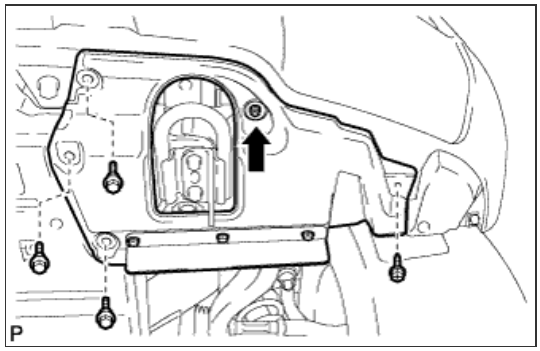
d. Turn the engine switch off.



2. REMOVE FRONT FENDER SPLASH SHIELD SUB-ASSEMBLY LH

a. Remove the 3 bolts and screw.

b. Turn the clip indicated by the arrow in the illustration to remove the fender splash shield.



3. REMOVE FRONT FENDER SPLASH SHIELD SUB-ASSEMBLY RH

HINT:

Use the same procedures described for the LH side.

4. REMOVE UPPER RADIATOR SUPPORT SEAL

a. for Gasoline Engine:
Remove the upper radiator support seal (Click here).

b. for Diesel Engine:

Remove the upper radiator support seal (Click here).

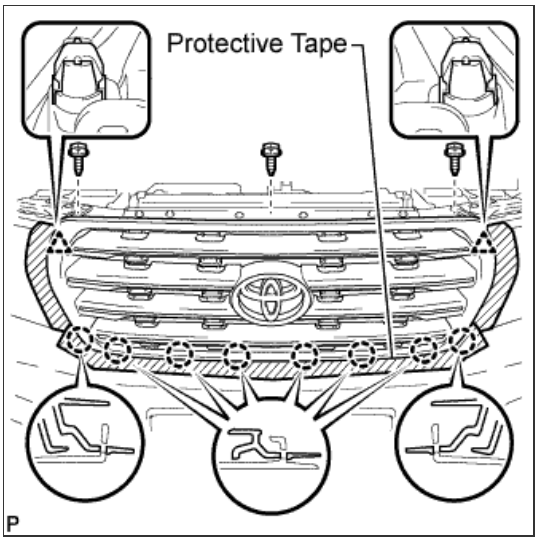
5. REMOVE FRONT BUMPER WINCH COVER SUB-ASSEMBLY

6. REMOVE RADIATOR GRILLE ASSEMBLY

a. Put protective tape around the radiator grille.

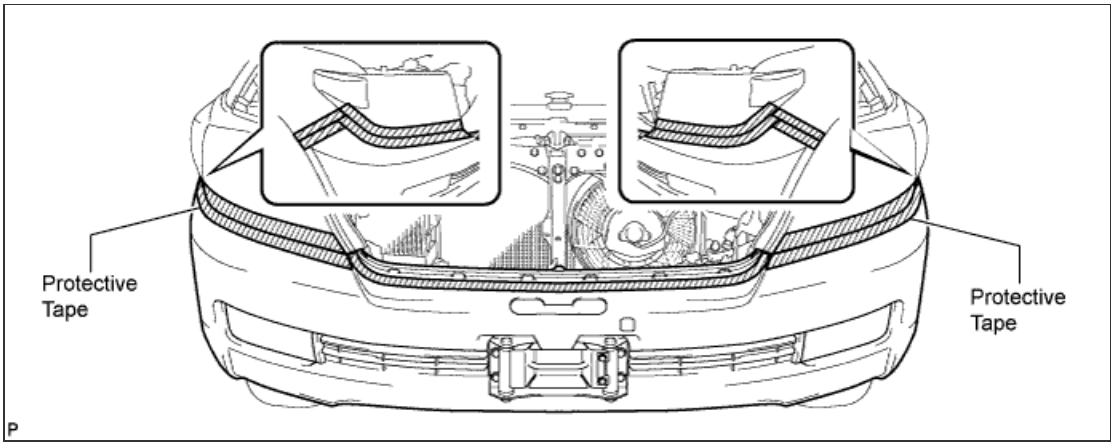
b. Remove the 3 screws.

c. Detach the 2 clips and 8 claws, and remove the radiator grille.

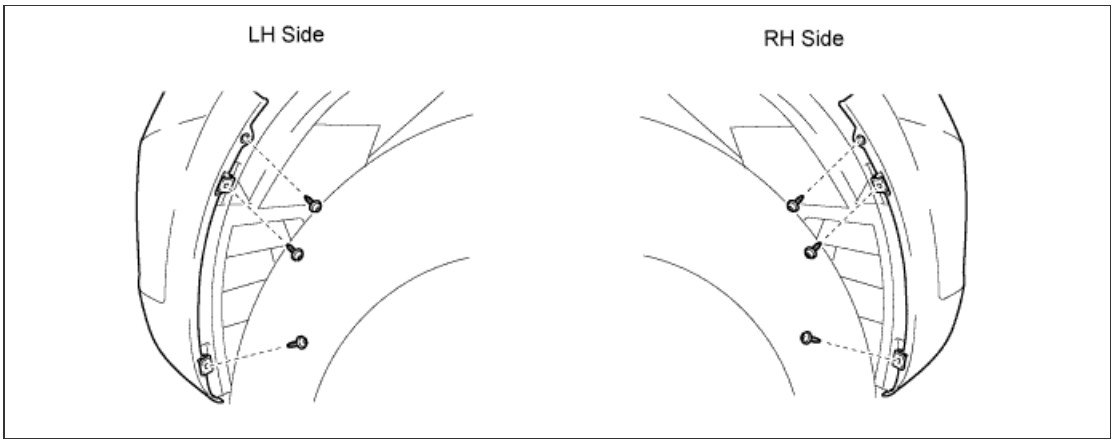


7. REMOVE FRONT BUMPER COVER

a. Put protective tape around the bumper cover.



b. Using a T30 "TORX" socket, remove the 6 screws.

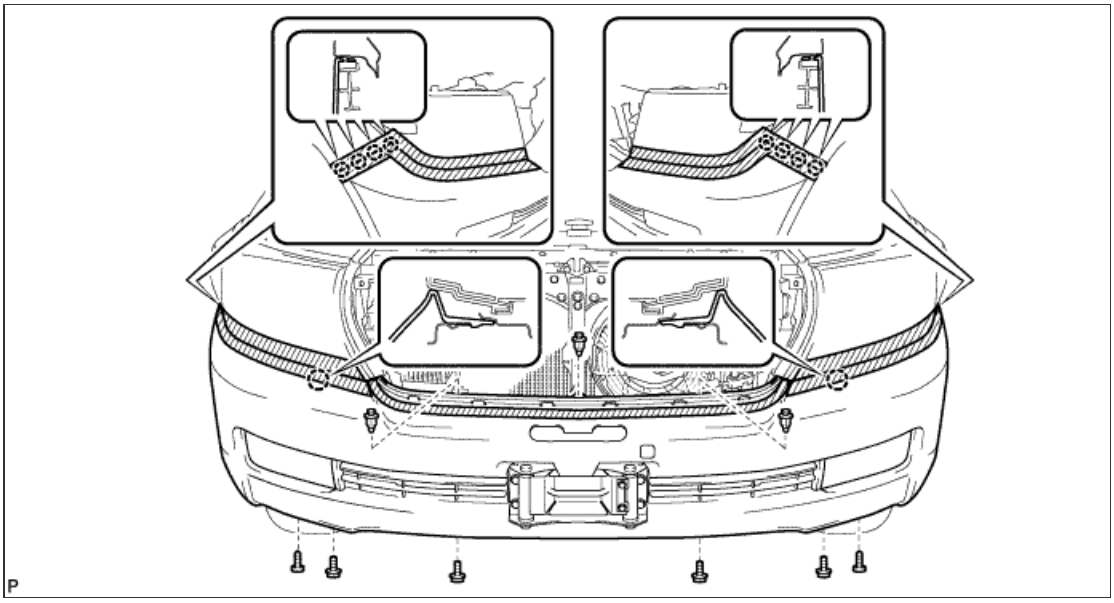


c. Remove the 3 clips, 4 screws and 4 bolts.

d. Detach the 10 claws.

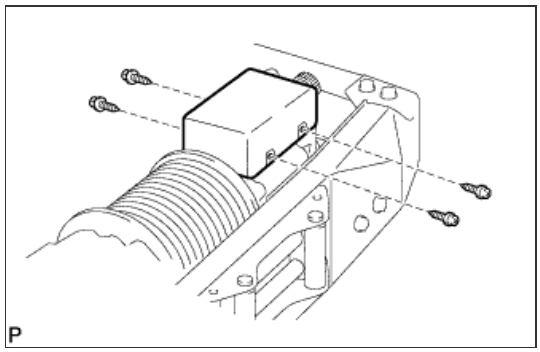
e. w/o TOYOTA Parking Assist sensor system, w/o Fog Light:
Disconnect the winch control wire connector and remove the bumper cover.

f. w/ TOYOTA Parking Assist sensor system or w/ Fog Light:
Disconnect the No. 4 engine room wire connector and winch control wire connector and remove the bumper cover.

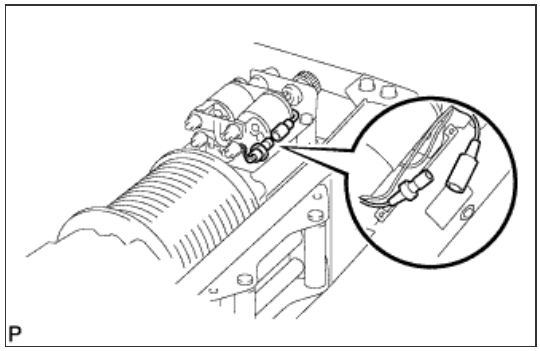


8. INSPECT OVERHEAT TEMPERATURE INDICATOR

a. Remove the 4 screws and cover.



b. Disconnect the motor relay connector.

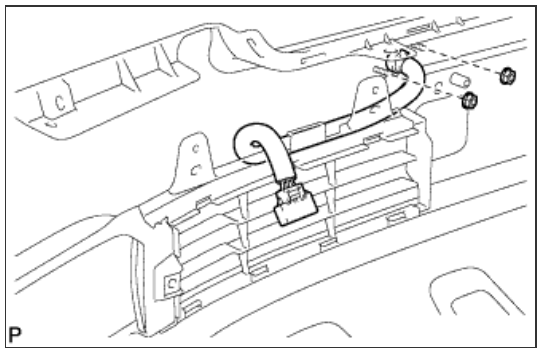


c. Remove the 2 nuts.

d. Pull the bumper side winch control wire out of the bumper.

e. Connect the bumper side winch control wire connector to the vehicle side winch control wire connector.

f. Connect the bumper side winch control wire connector to the winch control switch connector.



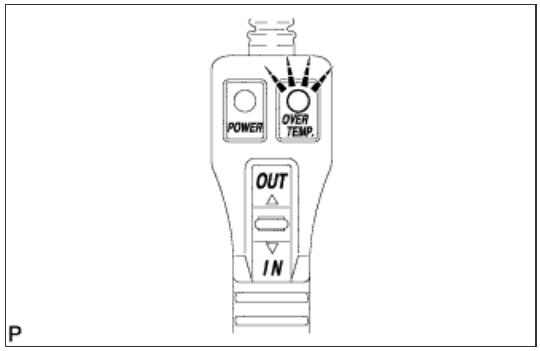
g. Turn the engine switch on (IG) and check that the overheat temperature indicator light illuminates and the bu er sounds.

h. Turn the engine switch off.

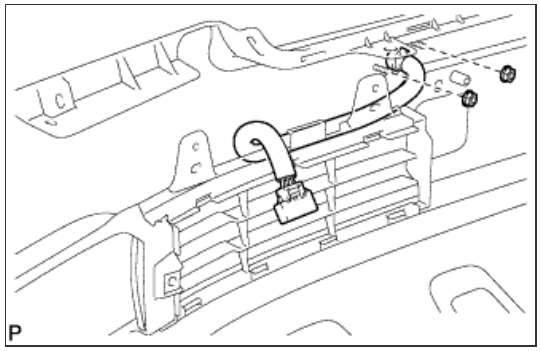
i. Disconnect the bumper side winch control wire connector from the winch control switch connector.

j. Disconnect the bumper side winch control wire connector from the vehicle side winch control wire connector.

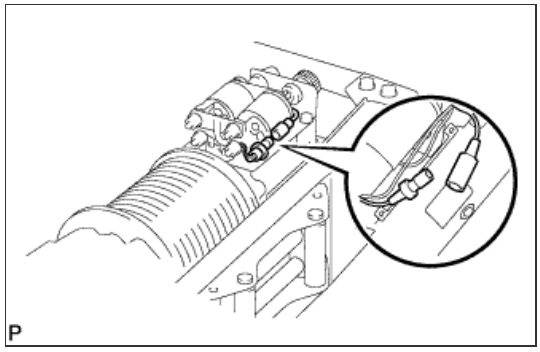
k. Pass the bumper side winch control wire through the bumper.



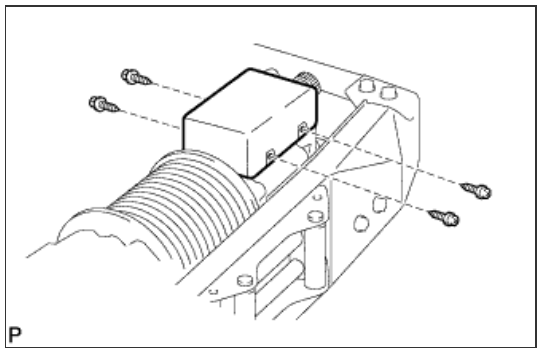
l. Install the 2 nuts.



m. Connect the motor relay connector.



n. Install the cover with the 4 screws.

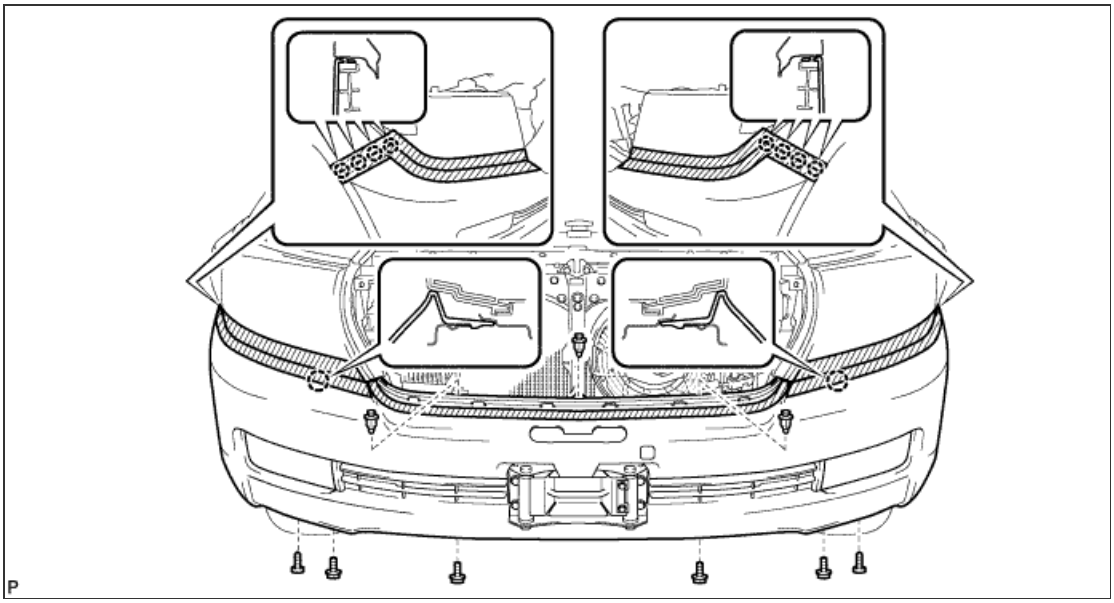


9. INSTALL FRONT BUMPER COVER

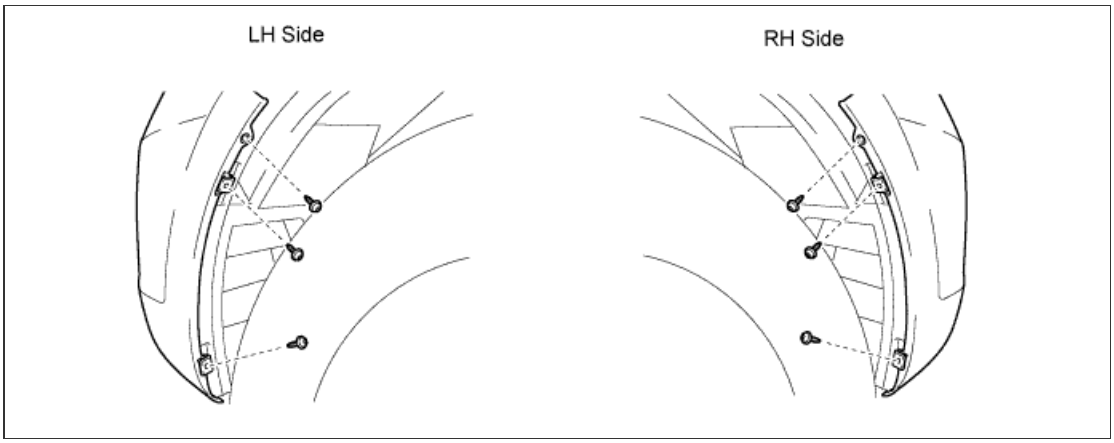
a. w/o TOYOTA Parking Assist sensor system, w/o Fog Light:
Connect the winch control wire connector and attach the 10 claws to install the bumper cover.

b. w/ TOYOTA Parking Assist sensor system or w/ Fog Light:
Connect the No. 4 engine room wire connector and winch control wire connector, and attach the 10 claws to install the bumper cover.

c. Install the 3 clips, 4 screws and 4 bolts.



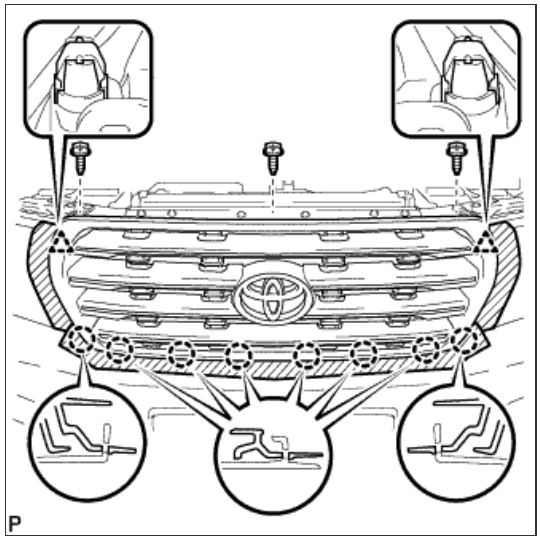
d. Using a T30 "TORX" socket, install the 6 screws.



10. INSTALL RADIATOR GRILLE ASSEMBLY

a. Attach the 2 clips and 8 claws to install the radiator grille.

b. Install the 3 screws.



11. INSTALL FRONT BUMPER WINCH COVER SUB-ASSEMBLY

12. INSTALL UPPER RADIATOR SUPPORT SEAL

a. for Gasoline Engine:
Install the upper radiator support seal (Click here).

b. for Diesel Engine:
Install the upper radiator support seal (Click here).

13. INSTALL FRONT FENDER SPLASH SHIELD SUB-ASSEMBLY RH

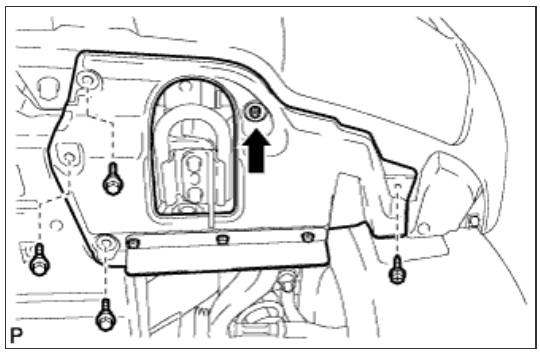
HINT:

Use the same procedures described for the LH side.

14. INSTALL FRONT FENDER SPLASH SHIELD SUB-ASSEMBLY LH

a. Push in the clip indicated by the arrow in the illustration to install the fender splash shield.

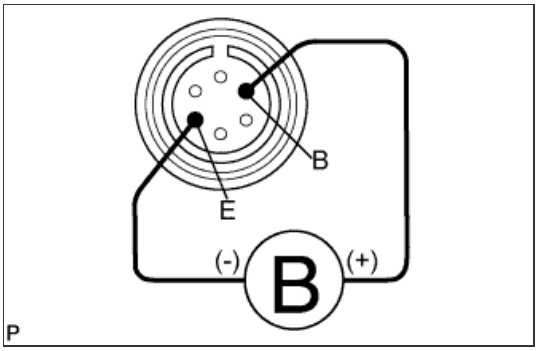
b. Install the 3 bolts and screw.



for Preparation Click here

1. INSPECT OVERHEAT TEMPERATURE INDICATOR

a. Apply battery voltage and check operation of the remote control switch, as shown in the table below.



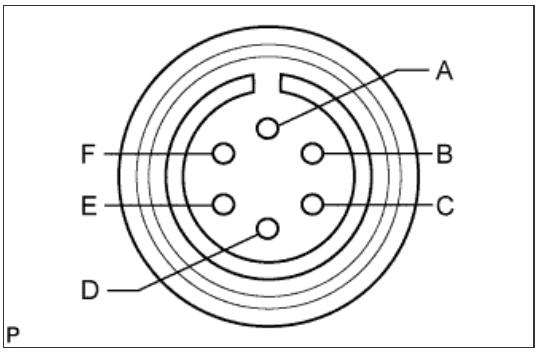
OK:

Measurement Condition	Specified Condition
Battery positive (+) → Terminal B Battery negative (-) → Terminal E	Overheat temperature indicator light illuminates and buzzer sounds

If the result is not as specified, replace the remote control switch assembly.

2. INSPECT REMOTE CONTROL SWITCH CIRCUIT

a. Measure the resistance according to the value(s) in the table below.



Standard Resistance:

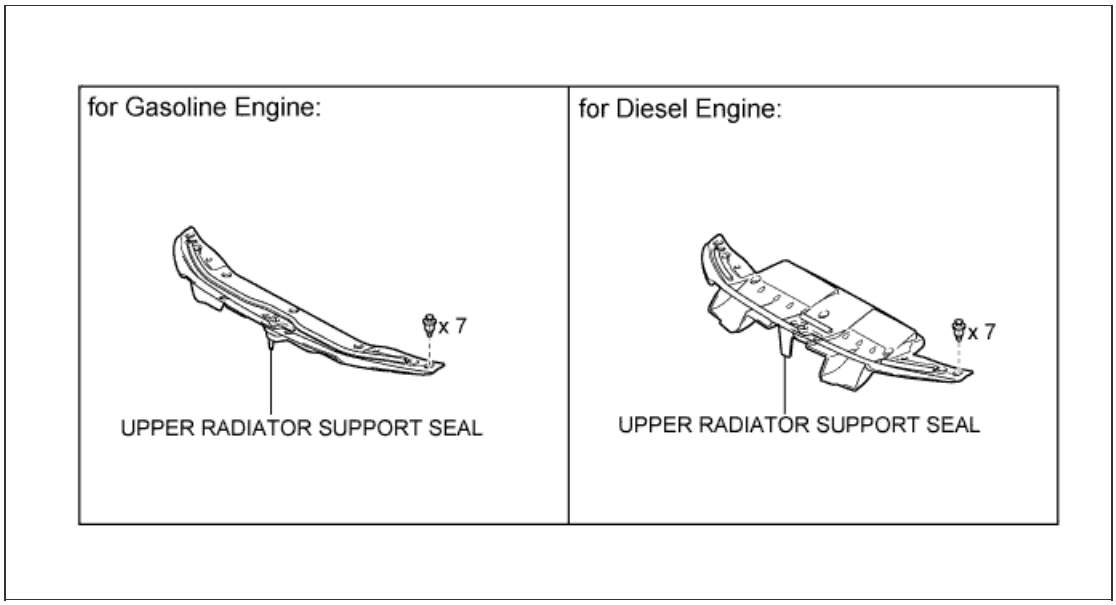
Tester Connection	Switch Condition	Specified Condition
A - B*1 B - C B - E*2	Not pushed	Below 1 Ω
B - D	Pushed to IN	Below 1 Ω
B - F	Pushed to OUT	Below 1 Ω

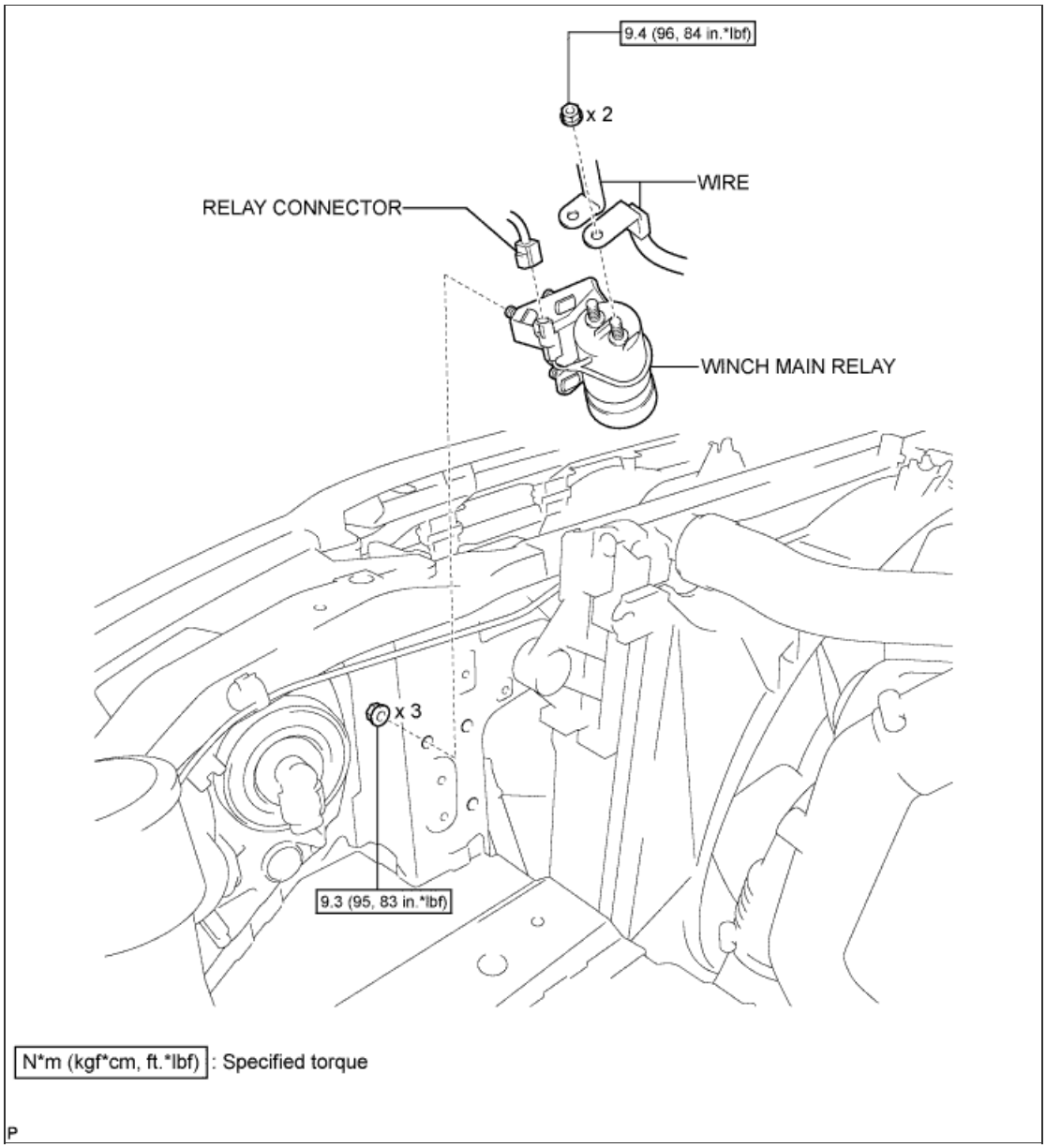
HINT:

- ***1: Connect the positive (lead of the ohmmeter to terminal B and the negative (-) lead to terminal A.**
- ***2: Connect the positive (lead of the ohmmeter to terminal E and the negative (-) lead to terminal B.**

If the result is not as specified, replace the remote control switch assembly.

for Preparation Click here





N*m (kgf*cm, ft.*lbf) : Specified torque

P

for Preparation Click here

1. DISCONNECT CABLE FROM NEGATIVE BATTERY TERMINAL

NOTICE:

When disconnecting the cable, some systems need to be initialized after the cable is reconnected (Click here).

2. REMOVE UPPER RADIATOR SUPPORT SEAL

a. for Gasoline Engine
emove the upper radiator support seal (Click here).

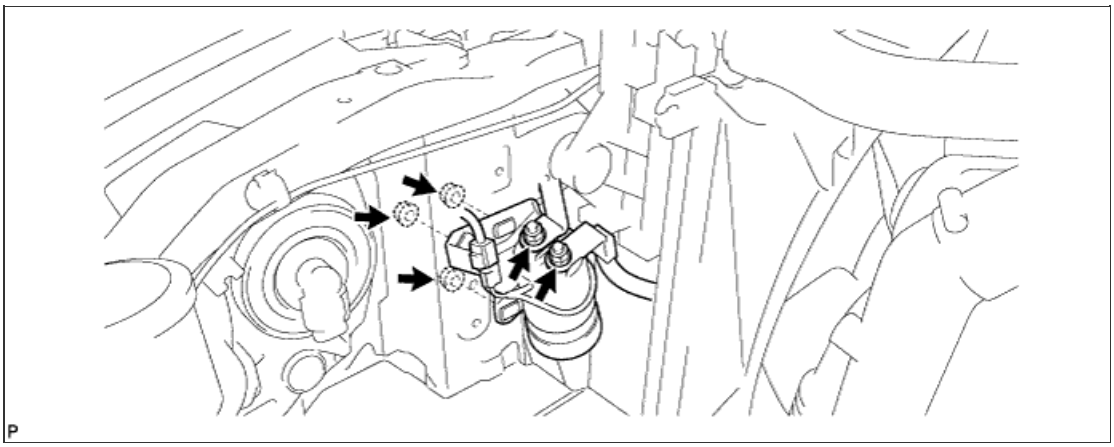
b. for Diesel Engine
emove the upper radiator support seal (Click here).

3. REMOVE WINCH MAIN RELAY

a. Disconnect the connector.

b. Remove the 2 nuts and disconnect the 2 wires.

c. Remove the 3 nuts and relay.



for Preparation Click here

1. DISCONNECT CABLE FROM NEGATIVE BATTERY TERMINAL

NOTICE:

When disconnecting the cable, some systems need to be initialized after the cable is reconnected (Click here).

2. REMOVE UPPER RADIATOR SUPPORT SEAL

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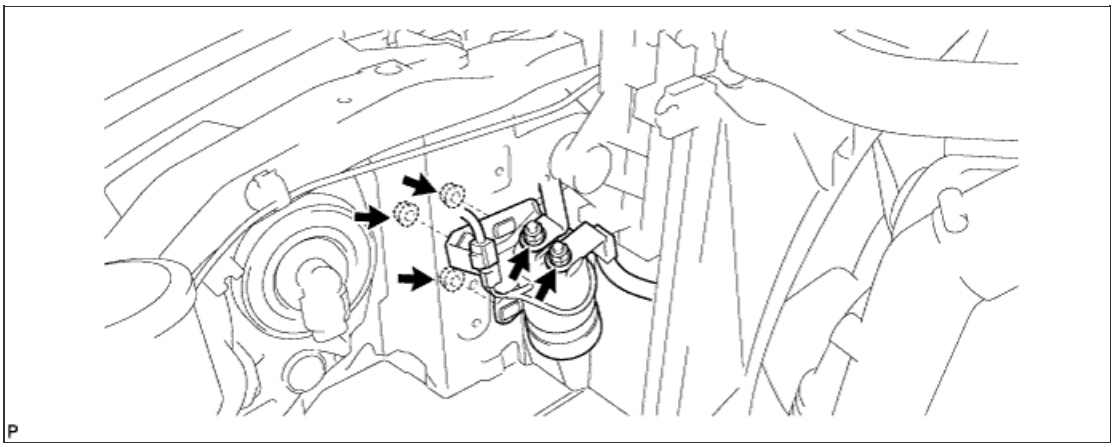
b. for Diesel Engine
emove the upper radiator support seal (Click here).

3. REMOVE WINCH MAIN RELAY

a. Disconnect the connector.

b. Remove the 2 nuts and disconnect the 2 wires.

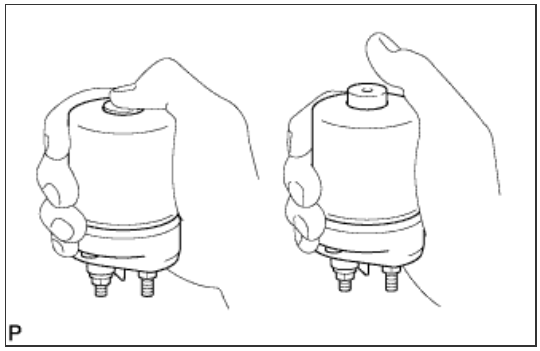
c. Remove the 3 nuts and relay.



for Preparation [Click here]

1. INSPECT NCH MAIN RELAY

a. Push in the plunger and release it. Check that it returns quickly to its original position.

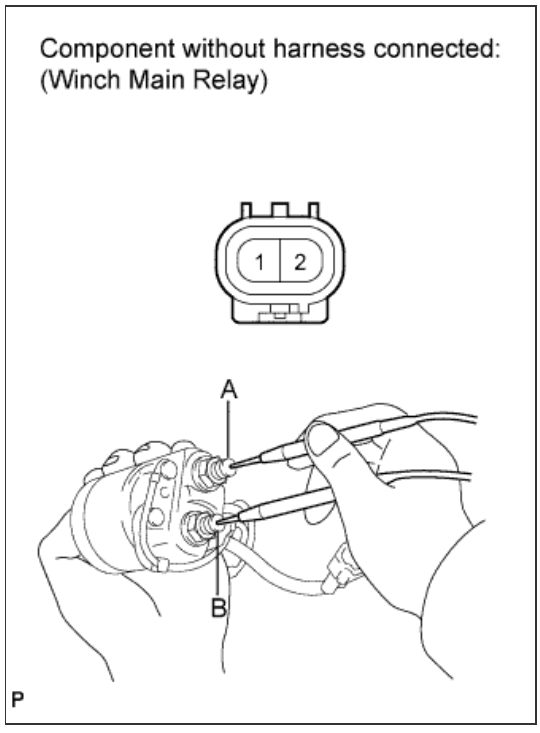


b. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
A - B	Battery voltage is not applied to terminals 1 and 2	10 MΩ or higher
	Battery voltage is applied to terminals 1 and 2	Below 1 Ω

If the result is not as specified, replace the winch main relay.



for Preparation Click here

1. INSTALL WINCH MAIN RELAY

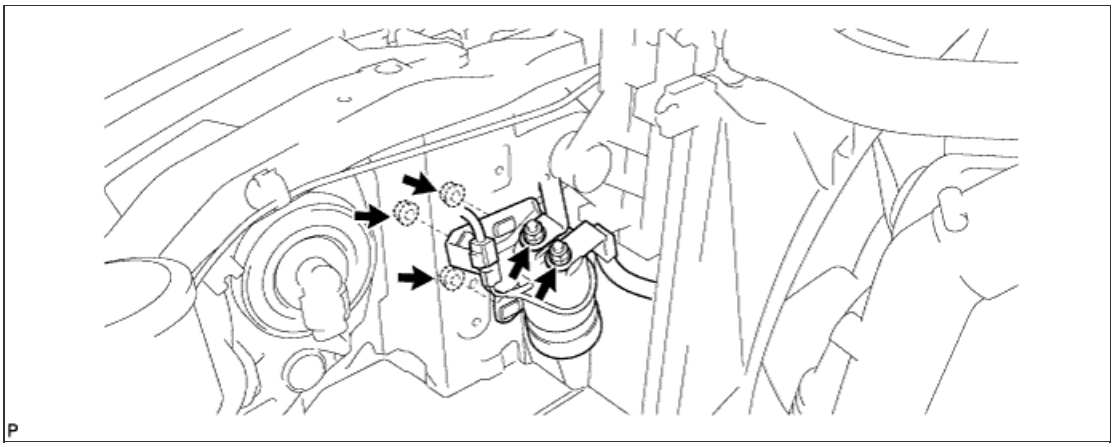
a. Install the relay with the 3 nuts.

Torque:
9.3 N*m{ 95 kgf*cm , 83 in.*lbf }

b. Connect the 2 wires with the 2 nuts.

Torque:
9.4 N*m{ 96 kgf*cm , 84 in.*lbf }

c. Connect the connector.



2. INSTALL UPPER RADIATOR SUPPORT SEAL

a. for Gasoline Engine:
Install the upper radiator support seal (Click here).

b. for Diesel Engine:
Install the upper radiator support seal (Click here).

3. CONNECT CABLE TO NEGATIVE BATTERY TERMINAL

NOTICE:

When disconnecting the cable, some systems need to be initialized after the cable is reconnected (Click here).

for Preparation Click here

1. INSTALL WINCH MAIN RELAY

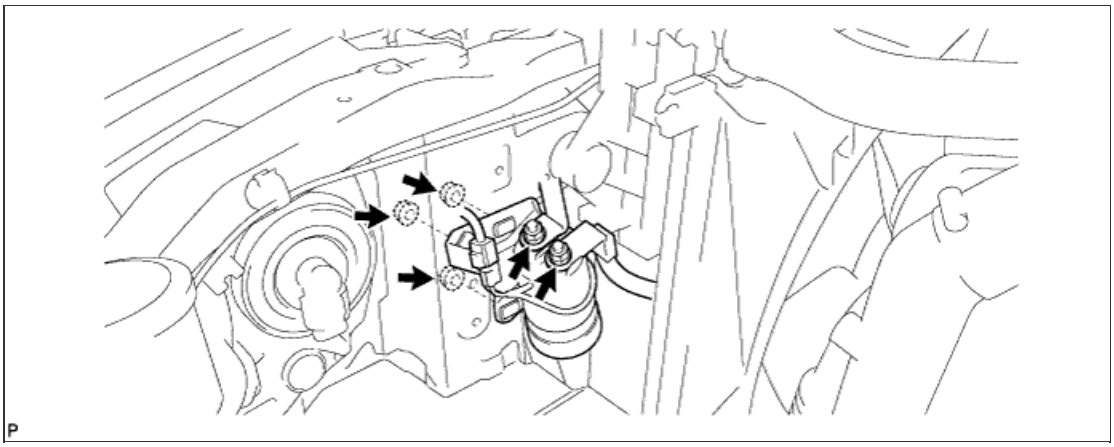
a. Install the relay with the 3 nuts.

Torque:
9.3 N*m{ 95 kgf*cm , 83 in.*lbf }

b. Connect the 2 wires with the 2 nuts.

Torque:
9.4 N*m{ 96 kgf*cm , 84 in.*lbf }

c. Connect the connector.



2. INSTALL UPPER RADIATOR SUPPORT SEAL

a. for Gasoline Engine:
Install the upper radiator support seal (Click here).

b. for Diesel Engine:
Install the upper radiator support seal (Click here).

3. CONNECT CABLE TO NEGATIVE BATTERY TERMINAL

NOTICE:

When disconnecting the cable, some systems need to be initialized after the cable is reconnected (Click here).