for Preparation Click here

1.When working on the vehicle, disconnect the cable from the negative (-) battery terminal.

2.Do not carelessly loosen any oil pressure pipes or bleeder plugs, as high pressure remains in the actuators even if the engine is stopped.

3.When parts and/or pipes have been removed, make sure that foreign matter does not enter them, and replace all O-rings and gaskets with new ones.

4.Do not reuse oil drained from the vehicle.

5.Only use suspension fluid AHC. Do not use other types of oil.

6.When depressing the brake pedal, vehicle height control is only possible for 5 seconds. After that, vehicle height control stops.

for Preparation Click here

HINT:

Use the table below to help determine the cause of problem symptoms. If multiple suspected areas are listed, the potential causes of the symptoms are listed in order of probability in the "Suspected Area" column of the table. Check each symptom by checking the suspected areas in the order they are listed. Replace parts as necessary.

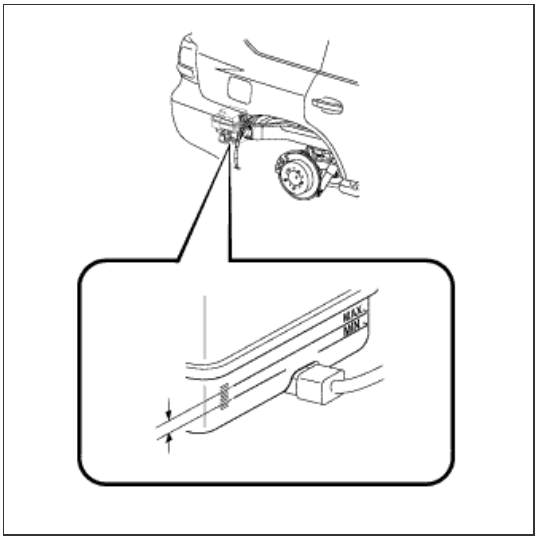
Suspension Control System

Symptom	Suspected Area	See page
Vehicle height is extremely low when vehicle is parked	Check for fluid leakage	Click here
Vehicle leans to right or left	Check for fluid leakage	Click here
	Check for DTC	-
	Check vehicle height	Click here
	Height offset calibration	Click here
	Adjust height control sensor link for front	Click here
	Adjust height control sensor link for rear	Click here
	Front shock absorber (worn)	Click here
	Rear shock absorber (worn)	Click here
Vehicle leans to front or rear	Check for fluid leakage	Click here
	Check that height control switch is not off	-
	Check for DTC	-
	Height offset calibration	Click here
	Adjust height control sensor link for front	Click here
	Adjust height control sensor link for rear	Click here
	Front shock absorber (worn)	Click here
	Rear shock absorber (worn)	Click here
Vehicle ride is uncomfortable	Check for fluid leakage	Click here
	Check for DTC	-
	Check damping force control actuator for front side	Click here
	Check damping force control actuator for rear side	Click here
	Front shock absorber (worn)	Click here
	Rear shock absorber (worn)	Click here
Vehicle ride is too soft	Check for fluid leakage	Click here
	Check for DTC	-
	Check damping force control actuator for front side	Click here
	Check damping force control actuator for rear side	Click here
	Front shock absorber (worn)	Click here
	Rear shock absorber (worn)	Click here
Vehicle steering roll is different from right and left turn	Check for fluid leakage	Click here
	Check for DTC	-
	Suspension control cylinder	Click here
	Check damping force control actuator for front side	Click here
	Check damping force control actuator for rear side	Click here
	Front shock absorber (worn)	Click here
	Rear shock absorber (worn)	Click here

for Preparation Click here

1. CHECK FLUID LEVEL IN RESERVOIR

a. With the vehicle empty, after setting the vehicle height to NORMAL from LO, check the indicator to make sure the vehicle height is NORMAL and check that the fluid level in the reservoir tank is within the specified range (MAX, MIN).



HINT:

After changing the vehicle height from LO to NORMAL, do not stop the engine for 25 seconds because the pressure control for the main accumulator is operating. After that, check the fluid level.

2. INSPECT FOR SUSPENSION FLUID LEAK

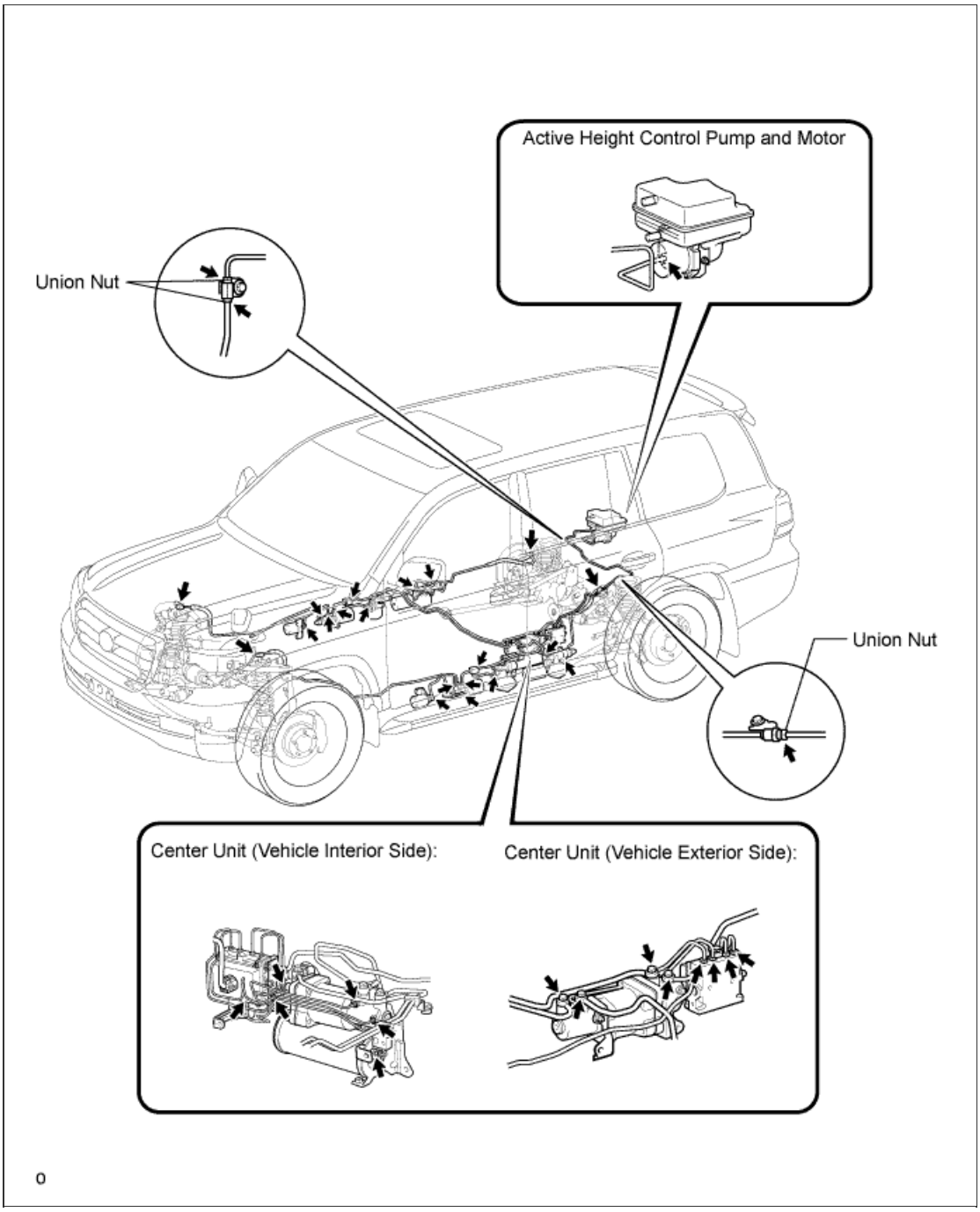
a. Check that the union nuts shown in the illustration are tightened to the specified torque.

Torque:
without union nut wrench:
15 N*m{ 155 kgf*cm , 11 ft.*lbf }
with union nut wrench:
14 N*m{ 143 kgf*cm , 10 ft.*lbf }

HINT:

- **Use a torque wrench with a fulcrum length of 300 mm (11.8 in.).**
- **The torque value for use with a union nut wrench is effective when the union nut wrench is parallel to the torque wrench.**

b. Check for fluid leakage from the parts and connections.



o

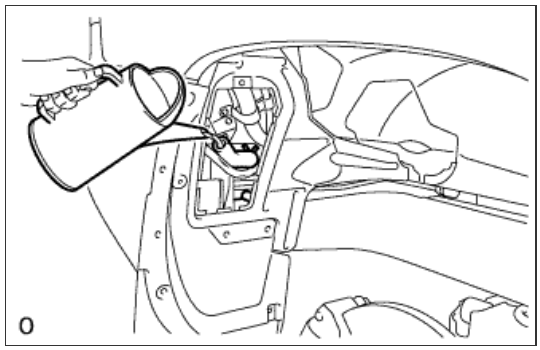
HINT:

For union nuts and union bolts not shown in the illustration, refer to the installation procedures for each title.

for Preparation Click here

1. BLEED AIR FROM SUSPENSION FLUID

a. With the engine stopped, fill the reservoir tank with fluid.



NOTICE:

When the engine starts, the pump operates and fluid is supplied to each cylinder from the reservoir tank. Therefore, add the necessary amount of fluid so that the reservoir tank does not become empty.

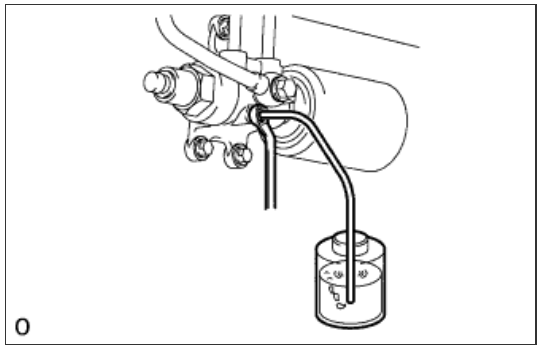
HINT:

At this point, the vehicle height is low because the pressure of the cylinders is low.

b. With the vehicle on a level surface, start the engine and set the vehicle height to NORMAL with the suspension control switch.

c. When the vehicle height becomes NORMAL and the pump stops, stop the engine.

d. Connect a hose to the bleeder plug of the front left side or right side control valve, then loosen the bleeder plug.



CAUTION:

Be careful when loosening the control valve bleeder plug because the front vehicle height drops rapidly.

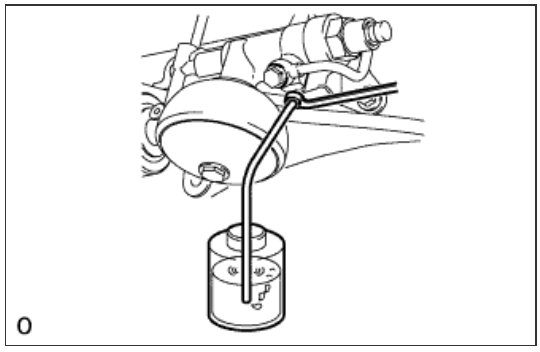
e. After the fluid containing air stops coming out, retighten the bleeder plug.

Torque:
8.3 N*m{ 85 kgf*cm , 73 in.*lbf }

HINT:

If the procedures are performed for the first time on the left side, perform the procedures on the right side for the second time.

f. Connect a hose to the bleeder plug of the rear left side or right side control valve, then loosen the bleeder plug.



CAUTION:

Be careful when loosening the control valve bleeder plug because the rear vehicle height drops rapidly.

g. After the fluid containing air stops coming out, retighten the bleeder plug.

Torque:
8.3 N*m{ 85 kgf*cm , 73 in.*lbf }

HINT:

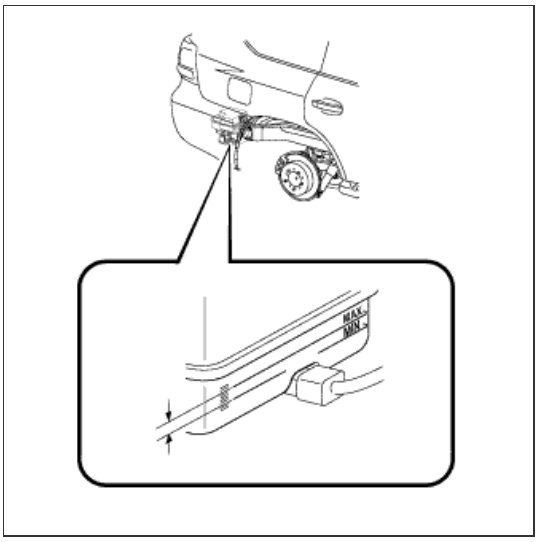
If the procedures are performed for the first time on the left side, perform the procedures on the right side for the second time.

h. Repeat the previous 4 procedures until the fluid containing air stop coming out.

2. CHECK SUSPENSION FLUID LEVEL IN RESERVOIR

a. With the vehicle empty, after setting the vehicle height to NORMAL from LO

d. With the vehicle empty, after setting the vehicle height to NORMAL from LO, check the indicator to make sure the vehicle height is NORMAL and check that the fluid level in the reservoir tank is within the specified range (MAX, MIN).



HINT:

After changing the vehicle height from LO to NORMAL, do not stop the engine for 25 seconds because the pressure control for the main accumulator is operating. After that, check the fluid level.

for Preparation Click here

1.Kinetic Dynamic Suspension System

CAUTION:

- **Make sure to check the pipe connections and whether or not any hydraulic circuit parts are damaged before performing work, as the hydraulic circuits become highly pressurized during air bleeding.**
- **The pipes become highly pressurized when bleeding air. If a fluid leak is discovered, immediately release the pressure and repair the fluid leak as there is danger involved.**

a. Before removing, installing and disassembling hydraulic circuit parts, clean each part to prevent mud and dirt from entering the hydraulic circuit.

b. Always drain fluid from the bleeder plug of the stabilizer control housing to reduce pressure before removing parts, as the fluid is sealed under high pressure in the hydraulic circuit.

c. Protect the removed/disassembled parts with plastic bags to prevent foreign matter from adhering to or entering them, and store them in a safe place.

d. Be careful when removing, installing and disassembling the hydraulic circuit related parts, such as bleeder plugs and tube flare nuts, as fluid may leak when the parts are damaged.

for Preparation Click here

HINT:

Use the table below to help determine the cause of problem symptoms. If multiple suspected areas are listed, the potential causes of the symptoms are listed in order of probability in the "Suspected Area" column of the table. Check each symptom by checking the suspected areas in the order they are listed. Replace parts as necessary.

Kinetic Dynamic Suspension System

Symptom	Suspected Area	See page
The height of the left and right side of the vehicle is different	After confirming the difference between the left and right sides, perform vehicle tilt calibration	Click here
The height of the left and right side of the vehicle is different even after performing vehicle tilt calibration	Perform air bleeding	Click here
The height of the left and right side of the vehicle is different even after bleeding air	Front stabilizer control cylinder	Click here
	Rear stabilizer control cylinder	Click here
	Stabilizer control with accumulator housing assembly	Click here
Excessive roll (Decrease in roll stiffness)	Bush parts are missing or damaged	-
	Oil leakage	Click here
	Perform air bleeding	Click here
Excessive roll even after bleeding air	Stabilizer control with accumulator housing assembly	Click here
Excessive roll even after replacing stabilizer control with accumulator housing assembly	Front stabilizer control cylinder	Click here
	Rear stabilizer control cylinder	Click here

for Preparation Click here

1. MEASURE VEHICLE HEIGHT

NOTICE:

- **Perform the inspection on a level surface.**
- **Ensure that the wheels are on the ground and facing straight ahead.**
- **Perform the inspection with the vehicle load completely on the suspension.**

HINT:

- **Perform this step with the fuel tank full.**
- **If there are any parts installed to the vehicle which place any unbalanced load on the left or right side of the vehicle, remove them.**

a. Set the tire pressure to the specified value(s) (Click here).

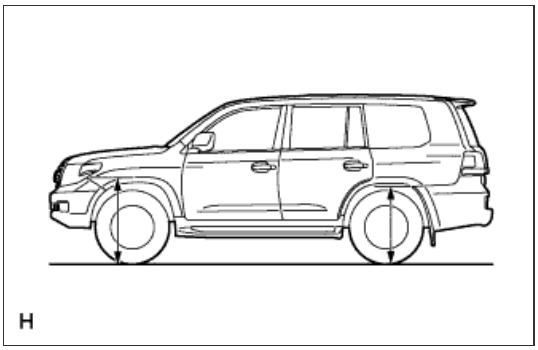
b. Bounce the vehicle to stabilize the suspension.

c. Measure the distance from the ground to the top of the bumper and calculate the difference in the vehicle height between left and right. Perform this procedure for both the front and rear wheels.

Height difference of left and right sides:
15 mm (0.591 in.) or less

HINT:

If not as specified, perform the vehicle tilt calibration.



2. VEHICLE TILT CALIBRATION

NOTICE:

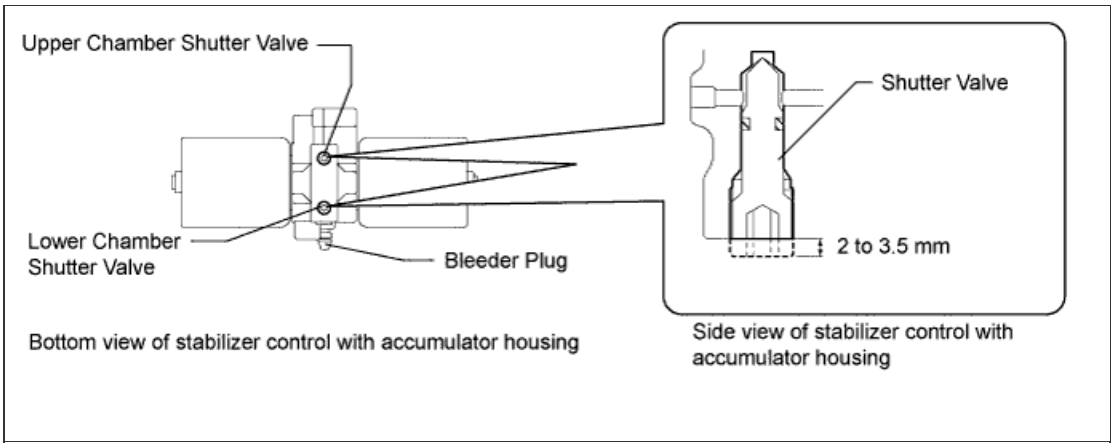
- **Perform the inspection on a level surface.**
- **Ensure that the wheels are on the ground and facing straight ahead.**
- **Perform the inspection with the vehicle load completely on the suspension.**

HINT:

- **Perform this step with the fuel tank full.**
- **If there are any parts installed to the vehicle which place any unbalanced load on the left or right side of the vehicle, remove them.**

a. Remove the stabilizer control valve protector (Click here).

b. Using a 5 mm socket hexagon wrench, loosen the lower and upper chamber shutter valves of the stabilizer control with accumulator housing 2.0 to 3.5 turns.



NOTICE:

- **When loosening a shutter valve, make sure that the end protrudes 2 to 3.5 mm (0.0787 to 0.137 in.) from the surface of the block, and do not turn the shutter valve any further.**
- **Do not remove the shutter valves.**

HINT:

By loosening the shutter valves, the upper and lower chamber will be fully connected, and the vehicle height is corrected by the equalization of the upper and lower chamber oil pressure.

c. Bounce the vehicle to stabilize the suspension.

d. Check the difference in height between the left and right sides of the vehicle. Refer to Measure Vehicle Height.

HINT:

When the vehicle height of the left and right side of the vehicle is not within the specified range, bleed the air (Click here).

e. Using a 5 mm socket hexagon wrench, tighten the lower and upper chamber shutter valves of the stabilizer control with accumulator housing.

Torque:
14 N*m{ 143 kgf*cm , 10 ft.*lbf }

f. Install the stabilizer control valve protector (Click here).

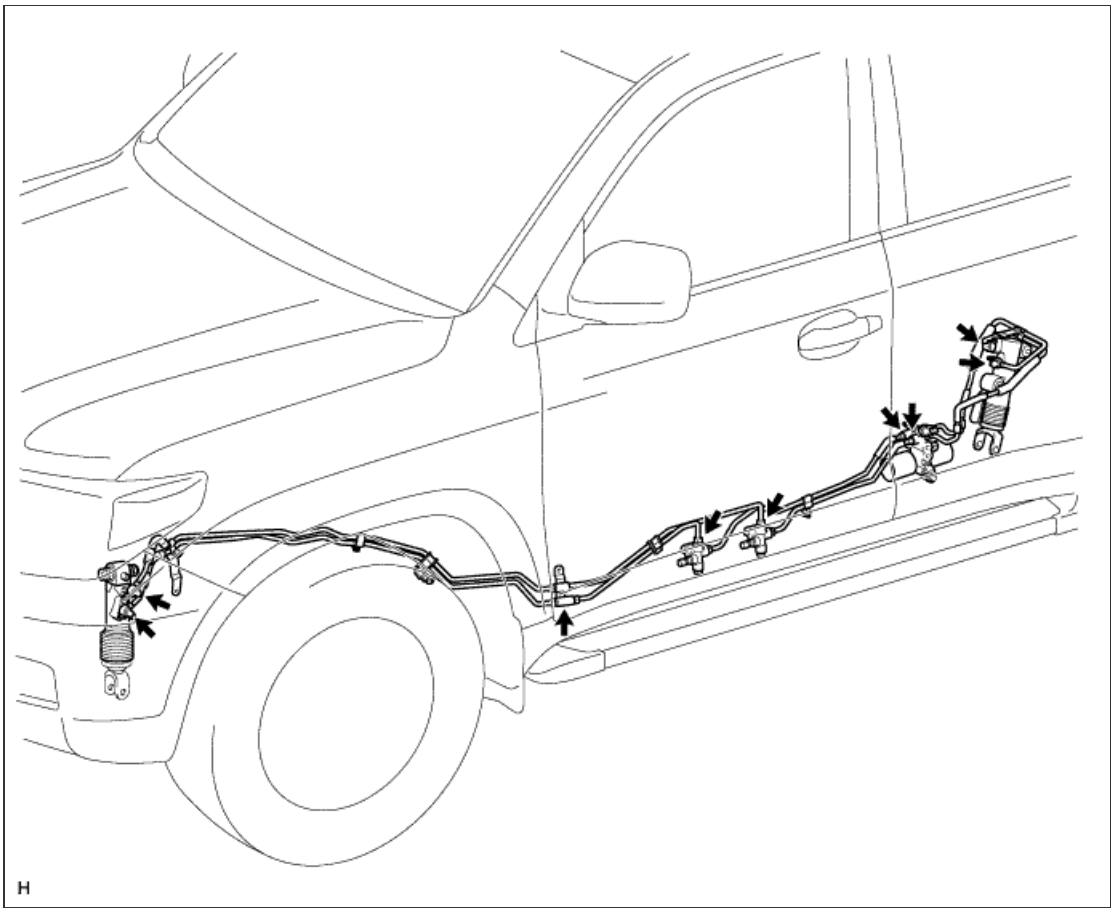
3. INSPECT FOR SUSPENSION FLUID LEAK

CAUTION:

Fluid is pumped into the system at a high pressure of approximately 3 MPa (30.6 kgf/cm ^{2}, 435 psi). If a fluid leak is discovered, immediately release the pressure and repair the fluid leak.

a. Perform a driving test.

b. Check for fluid leakage from the parts and connections.


H

for Preparation Click here

1. BLEED AIR FROM SUSPENSION FLUID

CAUTION:

- **Make sure to check the pipe connections and whether or not any hydraulic circuit parts are damaged before performing work, as the hydraulic circuits become highly pressurized during air bleeding.**
- **The pipes become highly pressurized when bleeding air. If a fluid leak is discovered, immediately release the pressure and repair the fluid leak as there is danger involved.**

HINT:

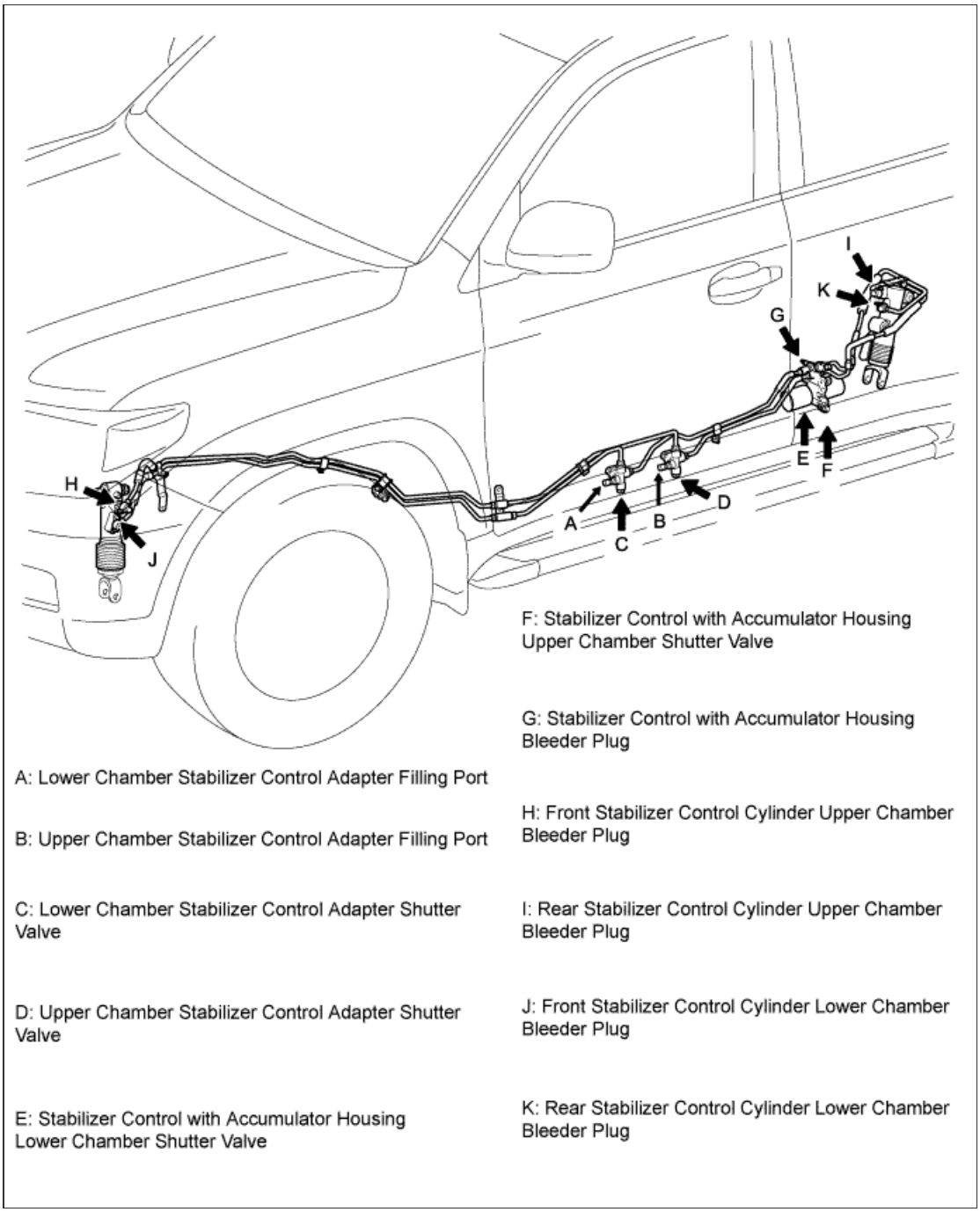
When bleeding air, approximately 6 liters of fluid is needed.

a. Remove the stabilizer control valve protector (Click here).

b. Remove the rear stabilizer control tube insulator (Click here).

c. Remove the stabilizer control tube protector (Click here).

d. Check the pipe connections and whether or not any hydraulic circuit parts are damaged.



F: Stabilizer Control with Accumulator Housing Upper Chamber Shutter Valve

G: Stabilizer Control with Accumulator Housing Bleeder Plug

A: Lower Chamber Stabilizer Control Adapter Filling Port

H: Front Stabilizer Control Cylinder Upper Chamber Bleeder Plug

B: Upper Chamber Stabilizer Control Adapter Filling Port

I: Rear Stabilizer Control Cylinder Upper Chamber Bleeder Plug

C: Lower Chamber Stabilizer Control Adapter Shutter Valve

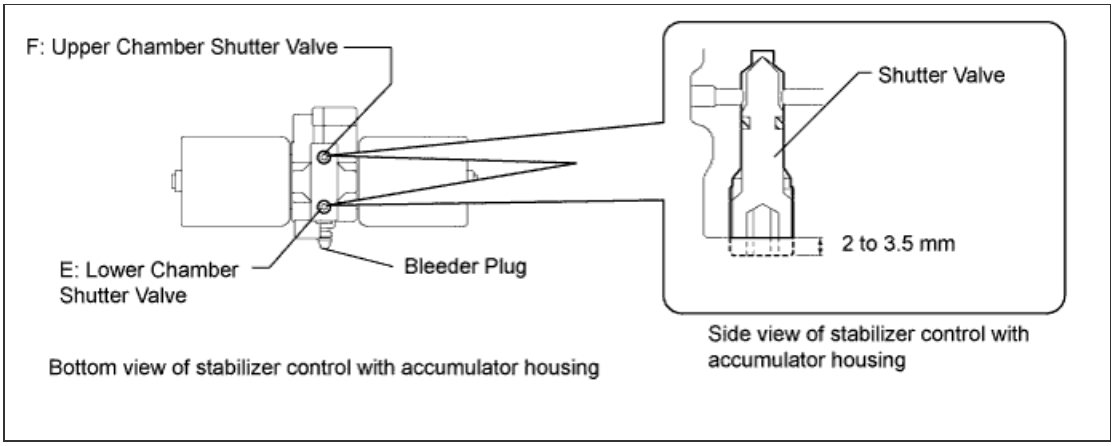
J: Front Stabilizer Control Cylinder Lower Chamber Bleeder Plug

D: Upper Chamber Stabilizer Control Adapter Shutter Valve

K: Rear Stabilizer Control Cylinder Lower Chamber Bleeder Plug

E: Stabilizer Control with Accumulator Housing Lower Chamber Shutter Valve

e. Using a 5 mm socket hexagon wrench, loosen the shutter valves (E, F) of the stabilizer control with accumulator housing 2.0 to 3.5 turns.



Bottom view of stabilizer control with accumulator housing

Side view of stabilizer control with accumulator housing

NOTICE:

- **When loosening the shutter valves (E, F), make sure that the end protrudes 2 to 3.5 mm (0.0787 to 0.137 in.) from the surface of the block, and do not turn the shutter valve any further.**
- **Do not remove the shutter valves.**

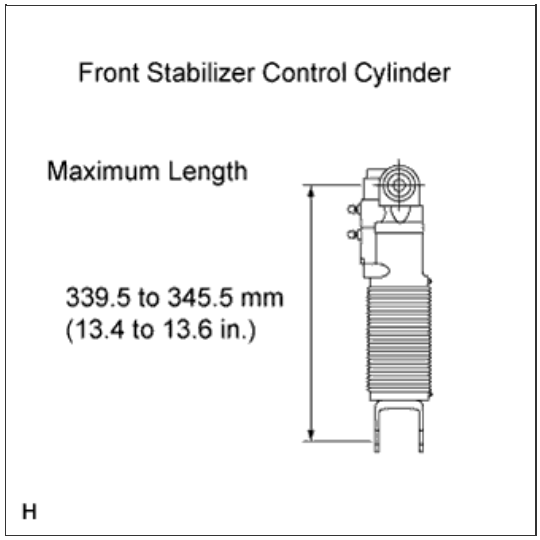
f. Disconnect the front stabilizer control arm and front stabilizer link LH, and set the front stabilizer control cylinder to the maximum length.

NOTICE:

Set the front stabilizer control cylinder to the maximum length to completely bleed the air.

HINT:

Refer to the following procedures to disconnect the front stabilizer control arm and front stabilizer link LH (Click here).



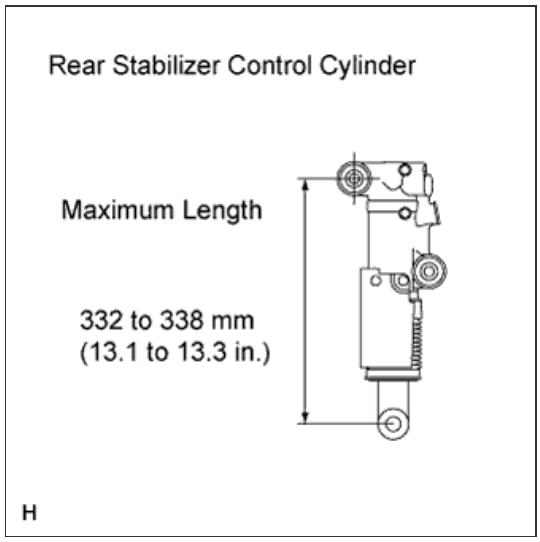
g. Disconnect the rear stabilizer bar and rear stabilizer link, and set the rear stabilizer control cylinder to the maximum length.

NOTICE:

Set the rear stabilizer control cylinder to the maximum length to completely bleed the air.

HINT:

Refer to the following procedures to disconnect the rear stabilizer bar and rear stabilizer link (Click here).



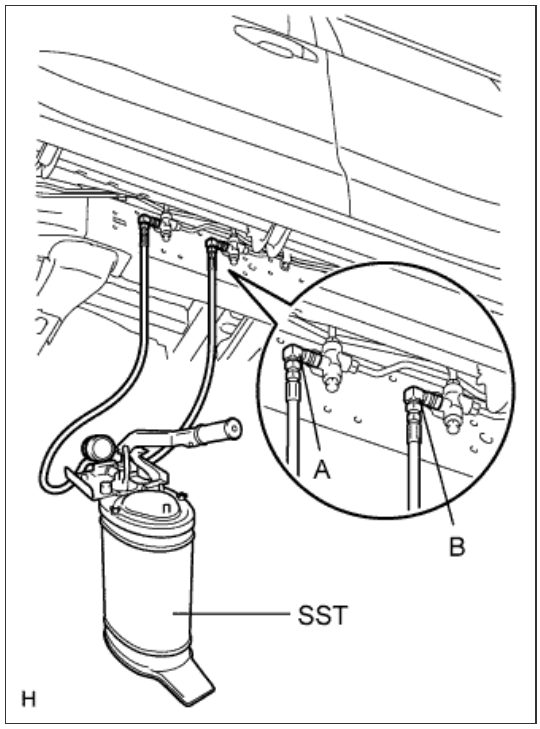
h. Add fluid to SST (high pressure oil pump), and bleed air from the SST hoses.

SST
09760-60020

NOTICE:

If air is not bled from the hoses, the air will mix into the hydraulic circuit.

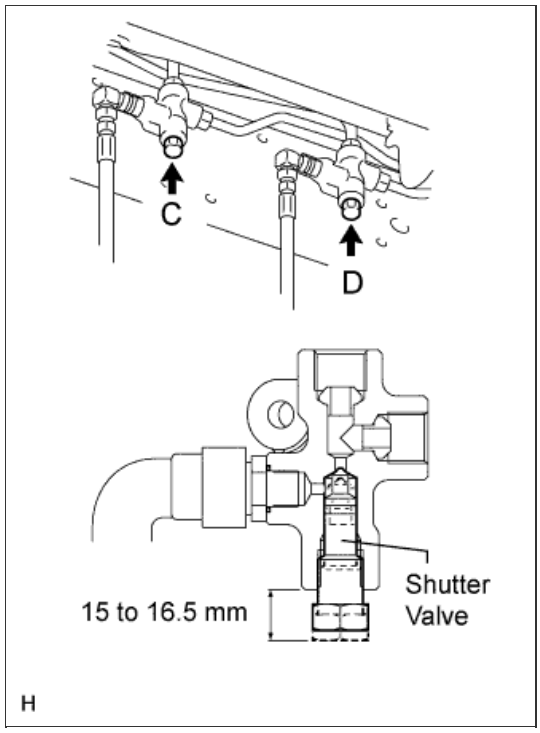
i. Remove the service valve caps of the stabilizer control adapter filling ports (A, B). Then put fluid into SST (high pressure oil pump), and connect SST to the stabilizer control adapter filling ports.



j. Loosen the stabilizer control adapter shutter valves (C, D) 1.5 to 2.5 turns.

NOTICE:

- **When loosening a shutter valve, make sure that the end of the part that is protruding is 15 to 16.5 mm (0.591 to 0.649 in.) from the surface of the block, and do not turn the shutter valve any further.**
- **Do not remove the shutter valves.**



k. Using SST (high pressure oil pump), add fluid.

CAUTION:

If a fluid leak is discovered, immediately release the pressure and repair the fluid leak as there is danger involved due to high pressure.

NOTICE:

Do not apply 8 MPa (81.6 kgf/cm ^{2}, 1160 psi) or more of pressure, as the accumulator may be damaged.

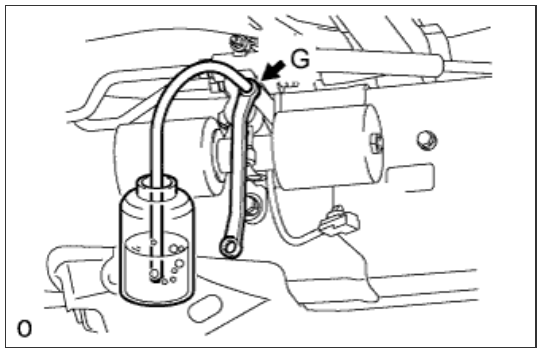
i. Pump SST (high pressure oil pump) to add fluid until the pressure reaches 5 MPa (51.0 kgf/cm ^{2}, 725 psi).*1

ii. Check for fluid leaks from the pipe connections and hydraulic circuit parts.

iii. Add fluid to the stabilizer control with accumulator housing.*2

1. Loosen the bleeder plug (G) of the stabilizer control with accumulator housing.
2. Pump SST (high pressure oil pump) and maintain a pressure of approximately 3 MPa (30.6 kgf/cm^2, 435 psi) until air stops coming out.
3. Tighten the bleeder plug (G) of the stabilizer control with accumulator housing.

Torque:
8.3 N*m{ 85 kgf*cm , 73 in.*lbf }

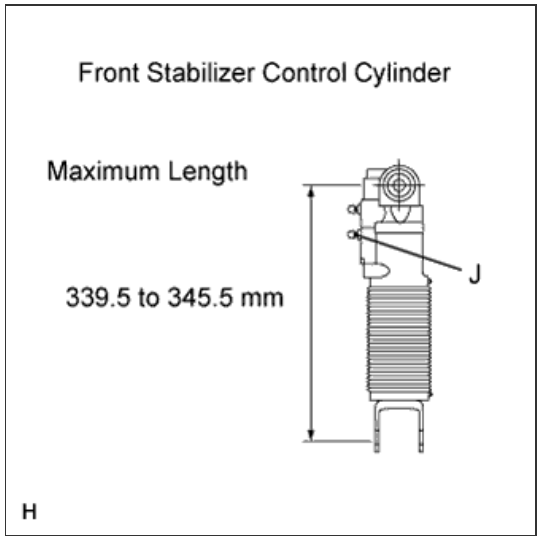


iv. Check that the front stabilizer control cylinder is at the maximum length (339.5 to 345.5 mm (13.4 to 13.6 in.)).

v. Add fluid to the lower chamber of the front stabilizer control cylinder.*3

1. Pump SST (high pressure oil pump) to add fluid until the pressure reaches 5 MPa (51.0 kgf/cm^2, 725 psi).
2. Loosen the lower chamber bleeder plug (J) of the front stabilizer control cylinder.
3. Pump SST (high pressure oil pump) and maintain a pressure of approximately 3 MPa (30.6 kgf/cm^2, 435 psi) until air stops coming out.
4. Tighten the lower chamber bleeder plug (J) of the front stabilizer control cylinder.

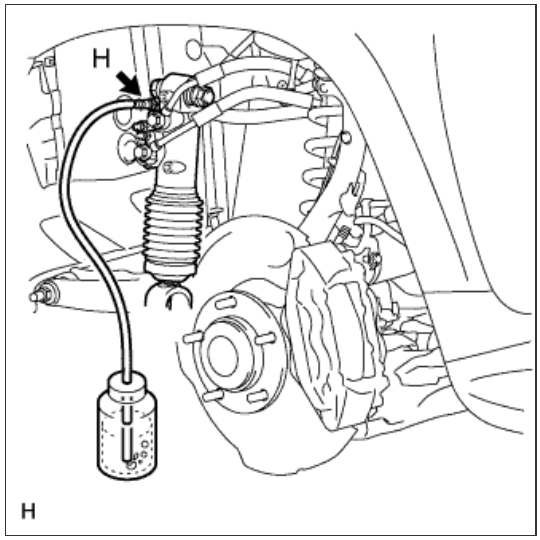
Torque:
8.3 N*m{ 85 kgf*cm , 73 in.*lbf }



vi. Add fluid to the upper chamber of the front stabilizer control cylinder.*4

1. Pump SST (high pressure oil pump) to add fluid until the pressure reaches 5 MPa (51.0 kgf/cm^2, 725 psi).
2. Loosen the upper chamber bleeder plug (H) of the front stabilizer control cylinder.
3. Pump SST (high pressure oil pump) and maintain a pressure of approximately 3 MPa (30.6 kgf/cm^2, 435 psi) until air stops coming out.
4. Tighten the upper chamber bleeder plug (H) of the front stabilizer control cylinder.

Torque:
8.3 N*m{ 85 kgf*cm , 73 in.*lbf }



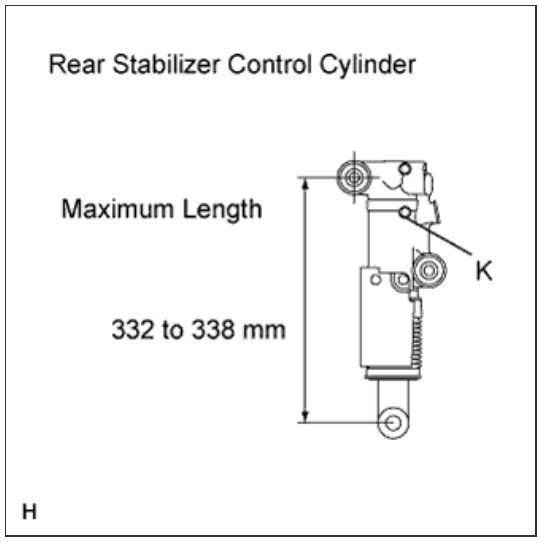
vii. Check that the rear stabilizer control cylinder is at the maximum length (332 to 328 mm (13.1 to 13.3 in.)).

viii. Add fluid to the lower chamber of the rear stabilizer control cylinder.*5

1. Pump SST (high pressure oil pump) to add fluid until the pressure reaches 5 MPa (51.0 kgf/cm^2, 725 psi).
2. Loosen the lower chamber bleeder plug (K) of the rear stabilizer control cylinder.
3. Pump SST (high pressure oil pump) and maintain a pressure of approximately 3 MPa (30.6 kgf/cm^2, 435 psi) until air stops coming out.
4. Tighten the lower chamber bleeder plug (K) of the rear stabilizer control cylinder.

Torque:

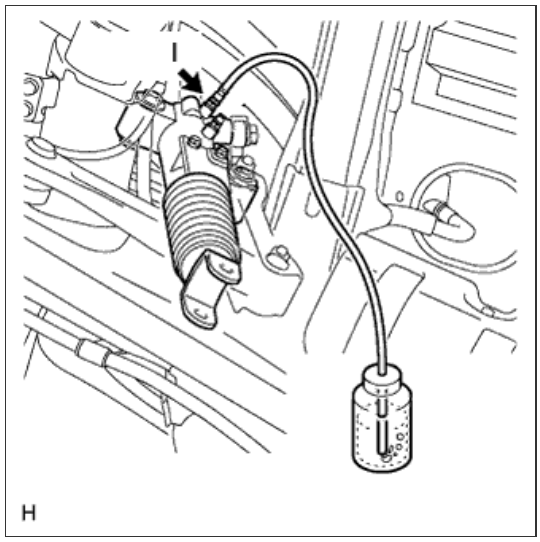
8.3 N*m{ 85 kgf*cm , 73 in.*lbf }



ix. Add fluid to the upper chamber of the rear stabilizer control cylinder.*6

1. Pump SST (high pressure oil pump) to add fluid until the pressure reaches 5 MPa (51.0 kgf/cm^2, 725 psi).
2. Loosen the upper chamber bleeder plug (I) of the rear stabilizer control cylinder.
3. Pump SST (high pressure oil pump) and maintain a pressure of approximately 3 MPa (30.6 kgf/cm^2, 435 psi) until air stops coming out.
4. Tighten the upper chamber bleeder plug (I) of the rear stabilizer control cylinder.

Torque:
8.3 N*m{ 85 kgf*cm , 73 in.*lbf }



x. Repeat procedures *1 to *6 until the air in the fluid is gone.

l. Using SST (high pressure oil pump), bleed the air.

NOTICE:

- **Make sure to apply 7 MPa (71.4 kgf/cm^2, 1015 psi) of pressure to all parts. If the pressure is low, the air may not be released.**
- **Do not apply 8 MPa (81.6 kgf/cm^2, 1160 psi) or more of pressure, as the accumulator may be damaged.**

i. Bleed air from the stabilizer control with accumulator housing.

1. Pump SST (high pressure oil pump) to apply 7 MPa (71.4 kgf/cm^2, 1015 psi) of pressure.
2. Loosen the bleeder plug (G) of the stabilizer control with accumulator housing to bleed the air.
3. Tighten the bleeder plug so pressure can be applied and repeat until the air in the fluid is gone.
4. Tighten the bleeder plug (G) of the stabilizer control with accumulator housing.

Torque:
8.3 N*m{ 85 kgf*cm , 73 in.*lbf }

ii. Bleed air from the upper chamber of the front stabilizer control cylinder.

1. Pump SST (high pressure oil pump) to apply 7 MPa (71.4 kgf/cm^2, 1015 psi) of pressure.
2. Loosen the upper chamber bleeder plug (H) of the front stabilizer control cylinder to bleed the air.
3. Tighten the bleeder plug so pressure can be applied and repeat until the air in the fluid is gone.
4. Tighten the upper chamber bleeder plug (H) of the front stabilizer control cylinder.

Torque:
8.3 N*m{ 85 kgf*cm , 73 in.*lbf }

iii. Bleed air from the upper chamber of the rear stabilizer control cylinder.

1. Pump SST (high pressure oil pump) to apply 7 MPa (71.4 kgf/cm^2, 1015 psi) of pressure.
2. Loosen the upper chamber bleeder plug (I) of the rear stabilizer control cylinder to bleed the air.
3. Tighten the bleeder plug so pressure can be applied and repeat until the air in the fluid is gone.
4. Tighten the upper chamber bleeder plug (I) of the rear stabilizer control cylinder.

Torque:

8.3 N*m{ 85 kgf*cm , 73 in.*lbf }

iv. Bleed air from the lower chamber of the front stabilizer control cylinder.

1. Pump SST (high pressure oil pump) to apply 7 MPa (71.4 kgf/cm ^{2}, 1015 psi) of pressure.
2. Loosen the lower chamber bleeder plug (J) of the front stabilizer control cylinder to bleed the air.
3. Tighten the bleeder plug so pressure can be applied and repeat until the air in the fluid is gone.
4. Tighten the lower chamber bleeder plug (J) of the front stabilizer control cylinder.

Torque:
8.3 N*m{ 85 kgf*cm , 73 in.*lbf }

v. Bleed air from the lower chamber of the rear stabilizer control cylinder.

1. Pump SST (high pressure oil pump) to apply 7 MPa (71.4 kgf/cm ^{2}, 1015 psi) of pressure.
2. Loosen the lower chamber bleeder plug (K) of the rear stabilizer control cylinder to bleed the air.
3. Tighten the bleeder plug so pressure can be applied and repeat until the air in the fluid is gone.
4. Tighten the lower chamber bleeder plug (K) of the rear stabilizer control cylinder.

Torque:
8.3 N*m{ 85 kgf*cm , 73 in.*lbf }

m. Connect the front stabilizer control arm to the front stabilizer link LH and the rear stabilizer bar to the rear stabilizer link.

HINT:

- **For the front side, refer to the following procedures (Click here).**
- **For the rear side, refer to the following procedures (Click here).**

n. With all wheels on the ground, apply the specified amount of pressure using SST. Maintain this pressure for 2 to 3 minutes to stabilize the pressure.

NOTICE:

- **Refer to the Temperature Management Chart when Filling Fluid, as the specified pressure changes according to the fluid temperature.**
- **Perform the inspection with the vehicle load completely on the suspension.**

HINT:

- **Perform this step with the fuel tank full.**
- **If there are any parts installed to the vehicle which place any unbalanced load on the left or right side of the vehicle, remove them.**

Standard Fluid Pressure:

Condition	Specified Pressure
Fluid temperature is 20°C (68°F)	2.8 to 3 MPa (28.6 to 30.6 kgf/cm ^{2}, 406 to 435 psi)

o. Tighten the shutter valves (C, D) of the stabilizer control adapter.

Torque:
14 N*m{ 140 kgf*cm , 10 ft.*lbf }

p. Remove SST (high pressure oil pump) from the stabilizer control adapter (A, B).

NOTICE:

Make sure that no pressure is applied to SST (high pressure oil pump).

q. Install the service valve caps to the stabilizer control adapter.

Torque:
0.6 N*m{ 6.0 kgf*cm , 5.0 in.*lbf }

r. With all wheels on the ground, check that the difference in height between the left and right side of the vehicle is within 15 mm (0.591 in.).

s. With all wheels on the ground, tighten the shutter valves (E, F) of the stabilizer control with accumulator housing with a 5 mm socket hexagon wrench.

Torque:
14 N*m{ 140 kgf*cm , 10 ft.*lbf }

NOTICE:

Perform the inspection with the vehicle load completely on the suspension.

HINT:

- **Perform this step with the fuel tank full.**
- **If there are any parts installed to the vehicle which place any unbalanced load on the left or right side of the vehicle,**

remove them.

t. Inspect for suspension fluid leak (Click here).

u. Install the stabilizer control valve protector.

Torque:
18 N*m{ 184 kgf*cm , 13 ft.*lbf }

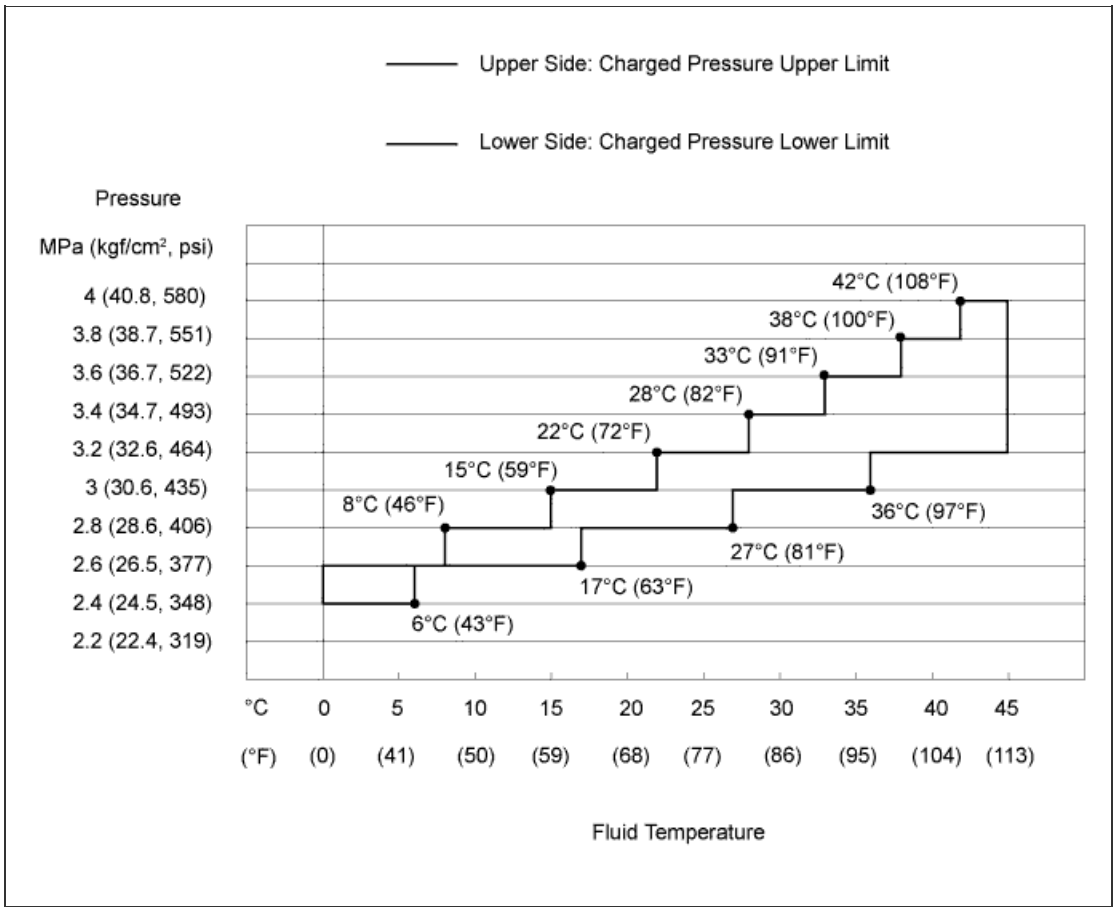
v. Install the rear stabilizer control tube insulator.

Torque:
18 N*m{ 184 kgf*cm , 13 ft.*lbf }

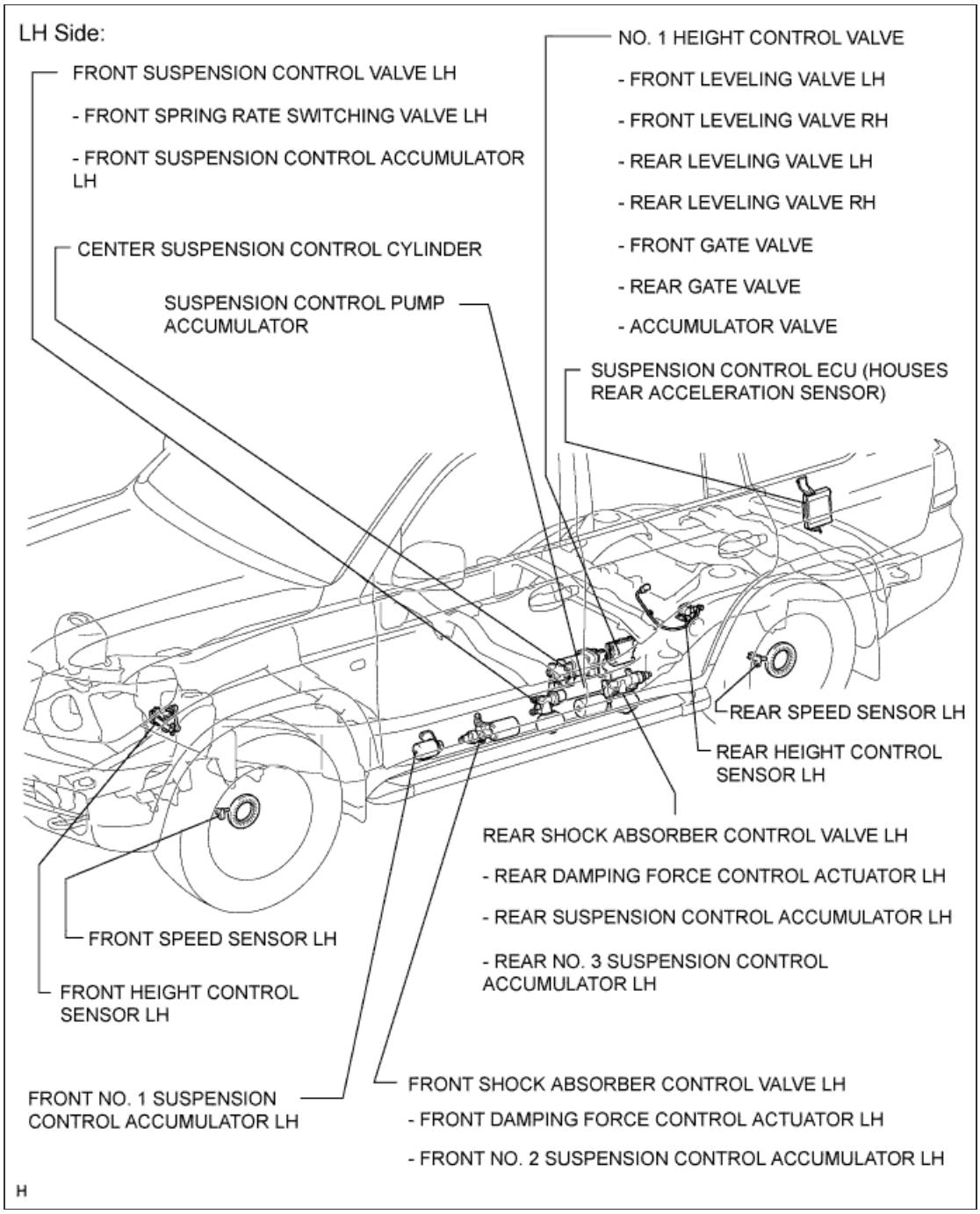
w. Install the stabilizer control tube protector.

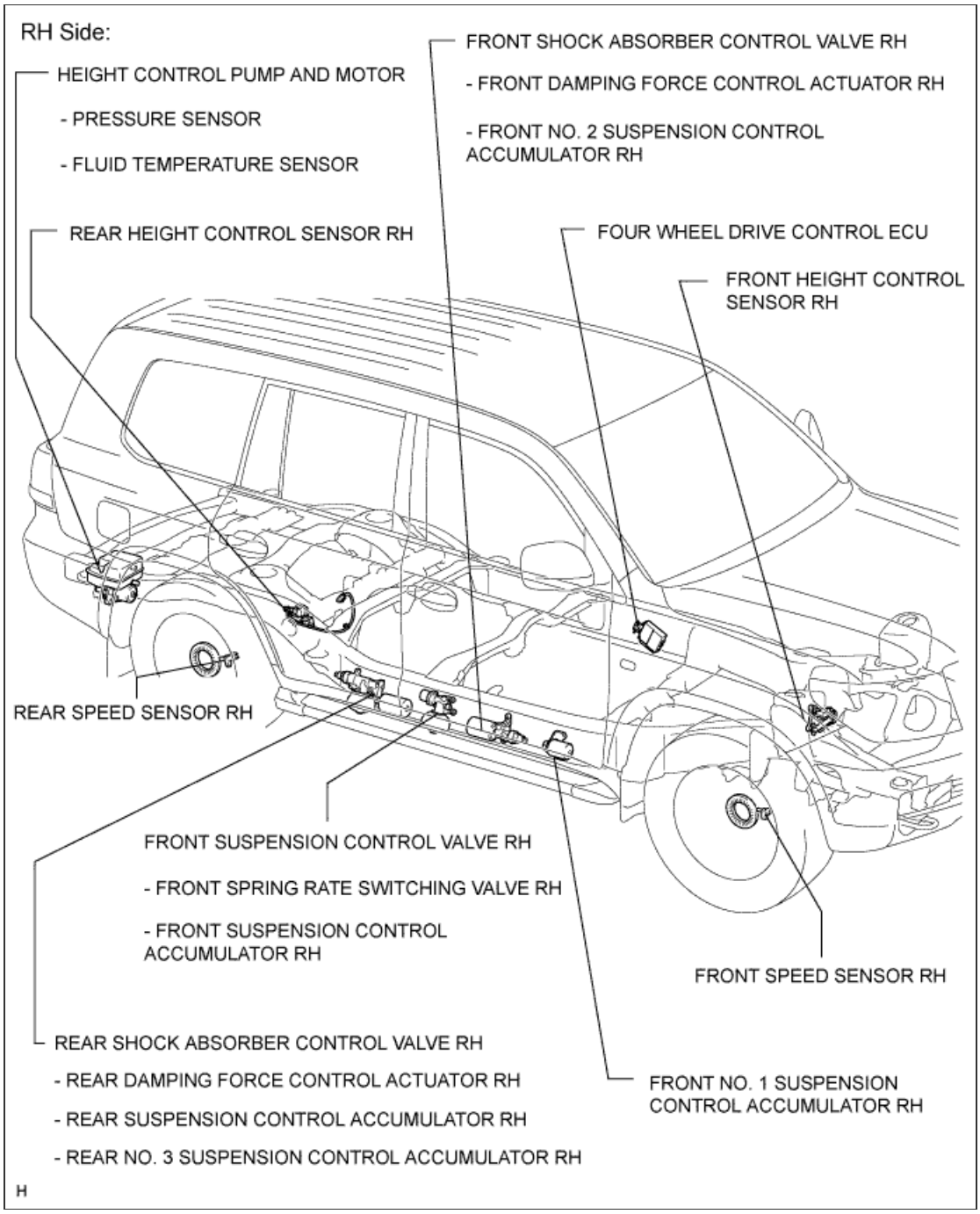
Torque:
15 N*m{ 153 kgf*cm , 11 ft.*lbf }

2. TEMPERATURE MANAGEMENT CHART WHEN FILLING FLUID

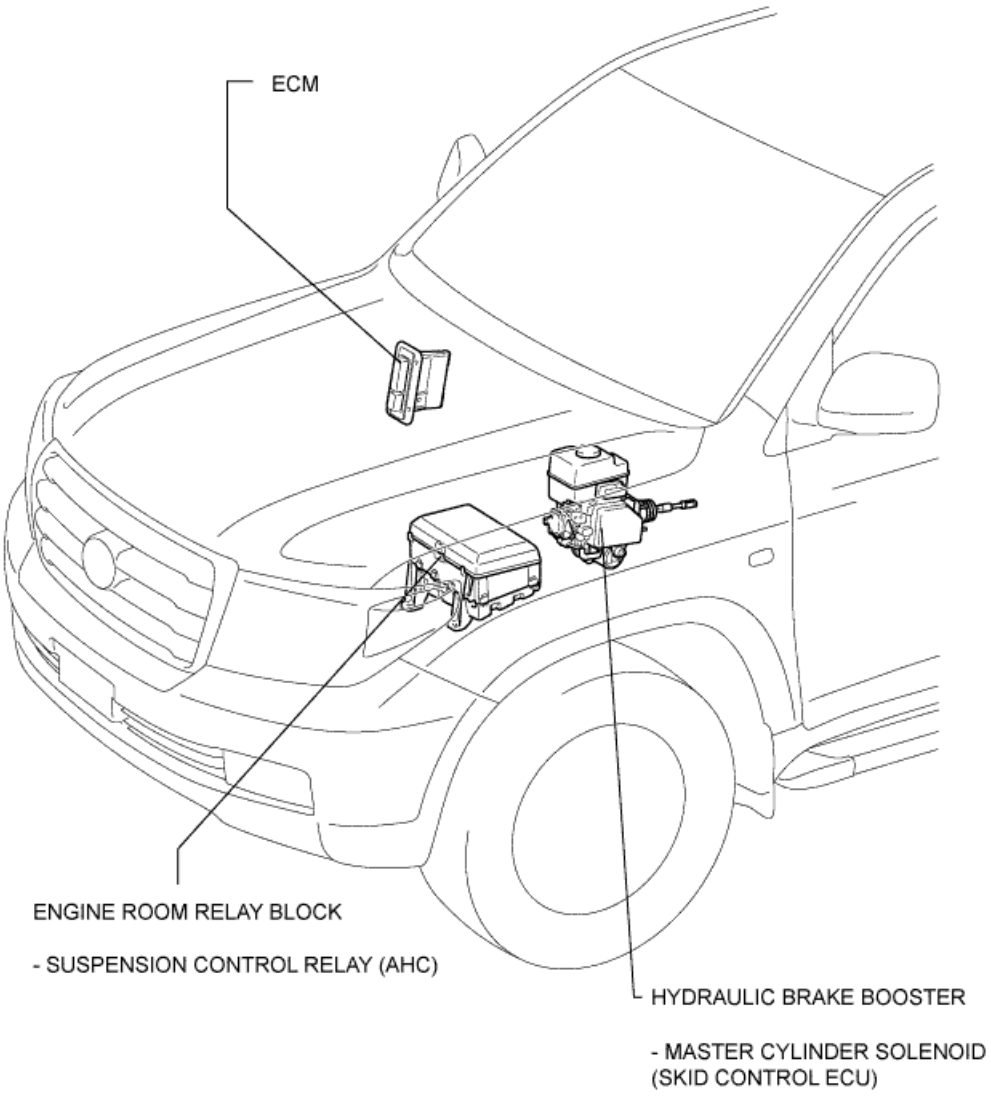


for Preparation Click here



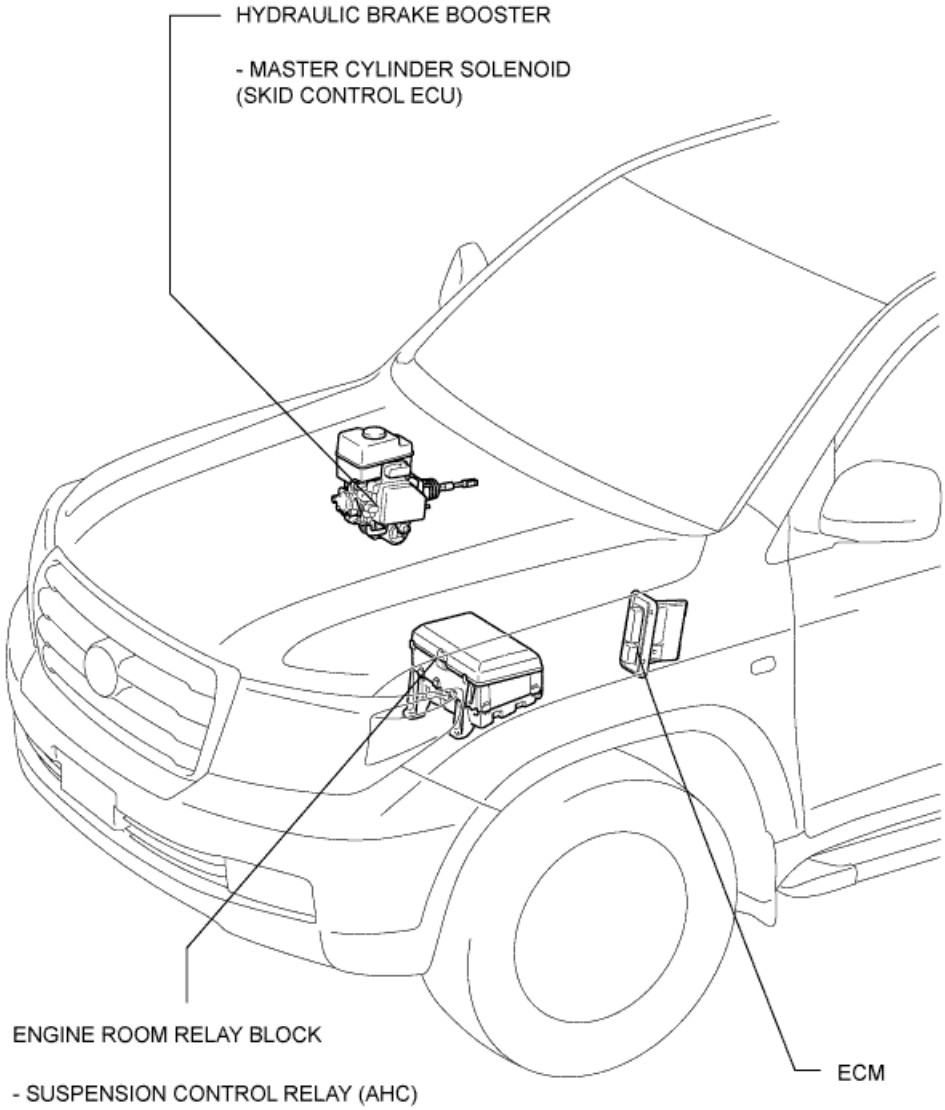

RH Side:
HEIGHT CONTROL PUMP AND MOTOR
- PRESSURE SENSOR
- FLUID TEMPERATURE SENSOR
REAR HEIGHT CONTROL SENSOR RH
FRONT SHOCK ABSORBER CONTROL VALVE RH
- FRONT DAMPING FORCE CONTROL ACTUATOR RH
- FRONT NO. 2 SUSPENSION CONTROL ACCUMULATOR RH
FOUR WHEEL DRIVE CONTROL ECU
FRONT HEIGHT CONTROL SENSOR RH
REAR SPEED SENSOR RH
FRONT SUSPENSION CONTROL VALVE RH
- FRONT SPRING RATE SWITCHING VALVE RH
- FRONT SUSPENSION CONTROL ACCUMULATOR RH
FRONT SPEED SENSOR RH
REAR SHOCK ABSORBER CONTROL VALVE RH
- REAR DAMPING FORCE CONTROL ACTUATOR RH
- REAR SUSPENSION CONTROL ACCUMULATOR RH
- REAR NO. 3 SUSPENSION CONTROL ACCUMULATOR RH
FRONT NO. 1 SUSPENSION CONTROL ACCUMULATOR RH
H

for LHD:

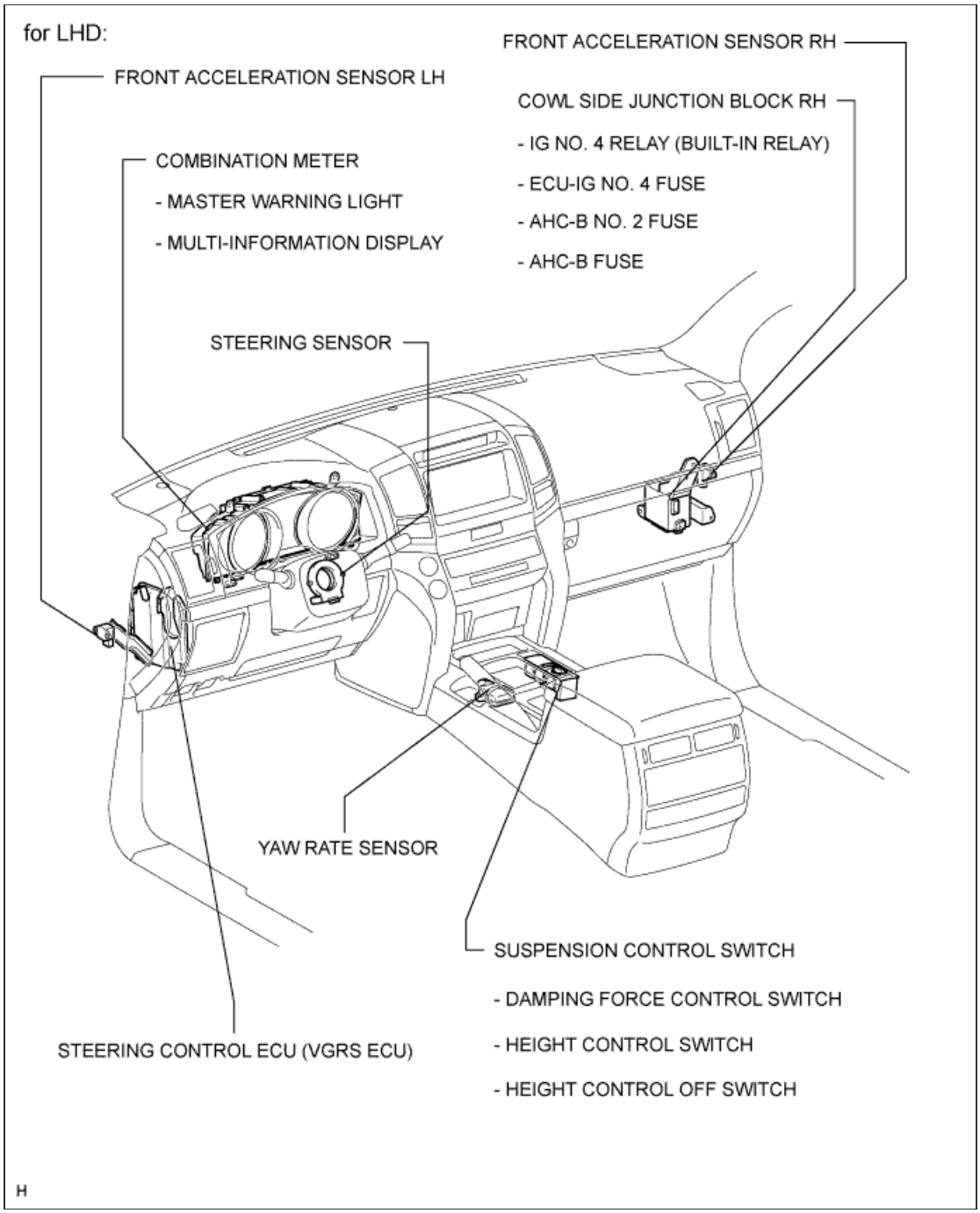

ECM
ENGINE ROOM RELAY BLOCK
- SUSPENSION CONTROL RELAY (AHC)
HYDRAULIC BRAKE BOOSTER
- MASTER CYLINDER SOLENOID
(SKID CONTROL ECU)

H

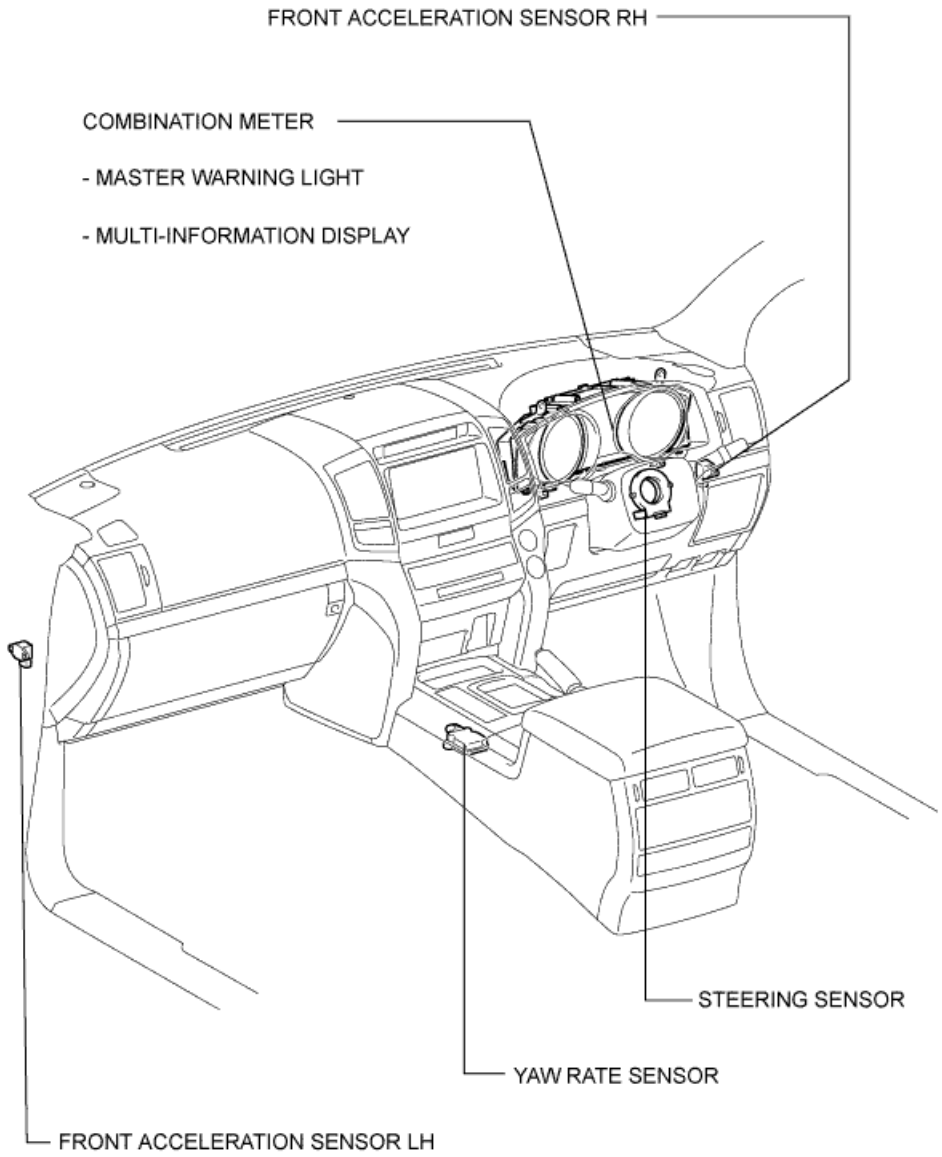
for RHD:


HYDRAULIC BRAKE BOOSTER
- MASTER CYLINDER SOLENOID
(SKID CONTROL ECU)
ENGINE ROOM RELAY BLOCK
- SUSPENSION CONTROL RELAY (AHC)
ECM

H

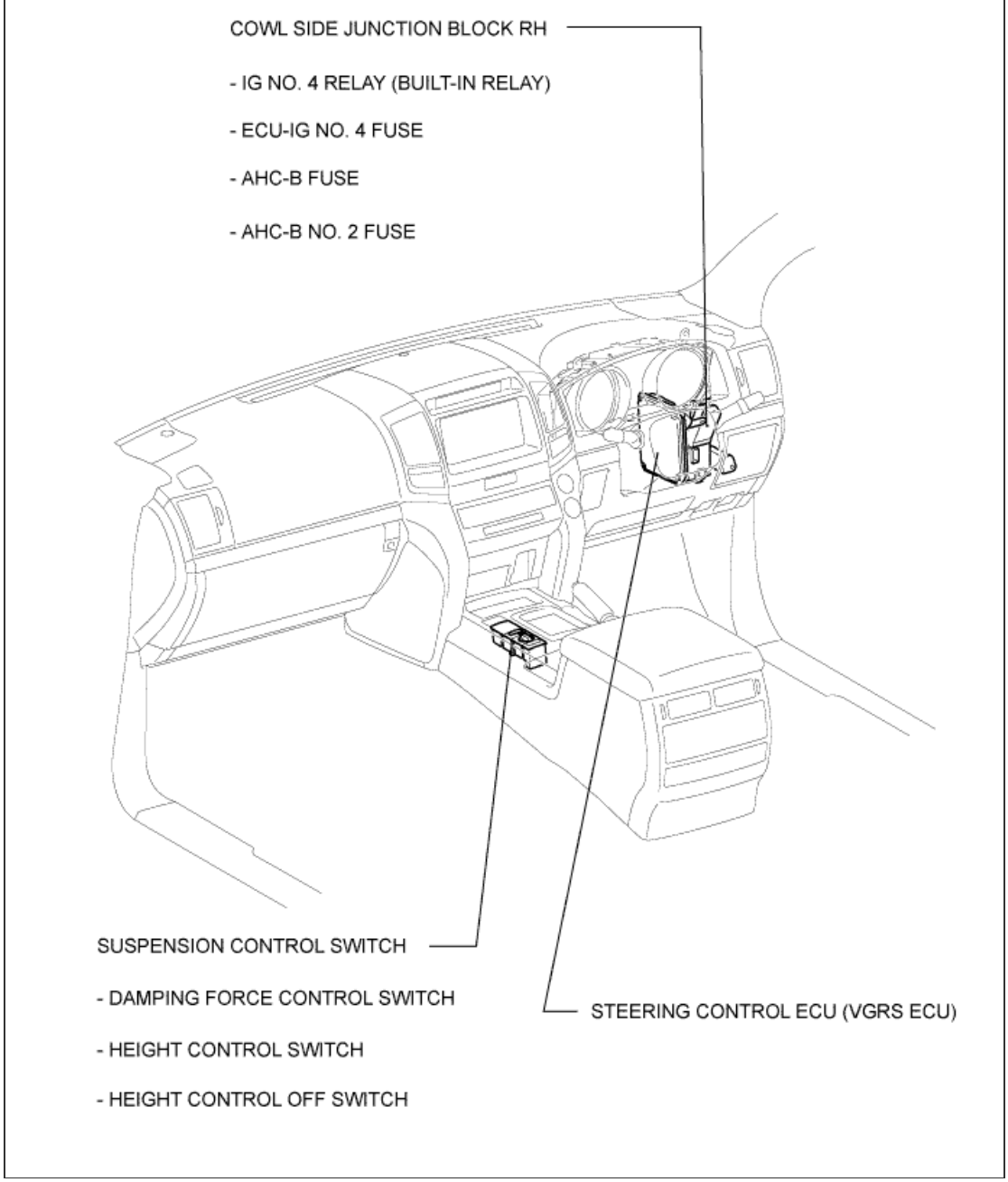

for LHD:
FRONT ACCELERATION SENSOR RH
FRONT ACCELERATION SENSOR LH
COWL SIDE JUNCTION BLOCK RH
- IG NO. 4 RELAY (BUILT-IN RELAY)
- ECU-IG NO. 4 FUSE
- AHC-B NO. 2 FUSE
- AHC-B FUSE
COMBINATION METER
- MASTER WARNING LIGHT
- MULTI-INFORMATION DISPLAY
STEERING SENSOR
YAW RATE SENSOR
SUSPENSION CONTROL SWITCH
- DAMPING FORCE CONTROL SWITCH
- HEIGHT CONTROL SWITCH
- HEIGHT CONTROL OFF SWITCH
STEERING CONTROL ECU (VGRS ECU)
H

for RHD:

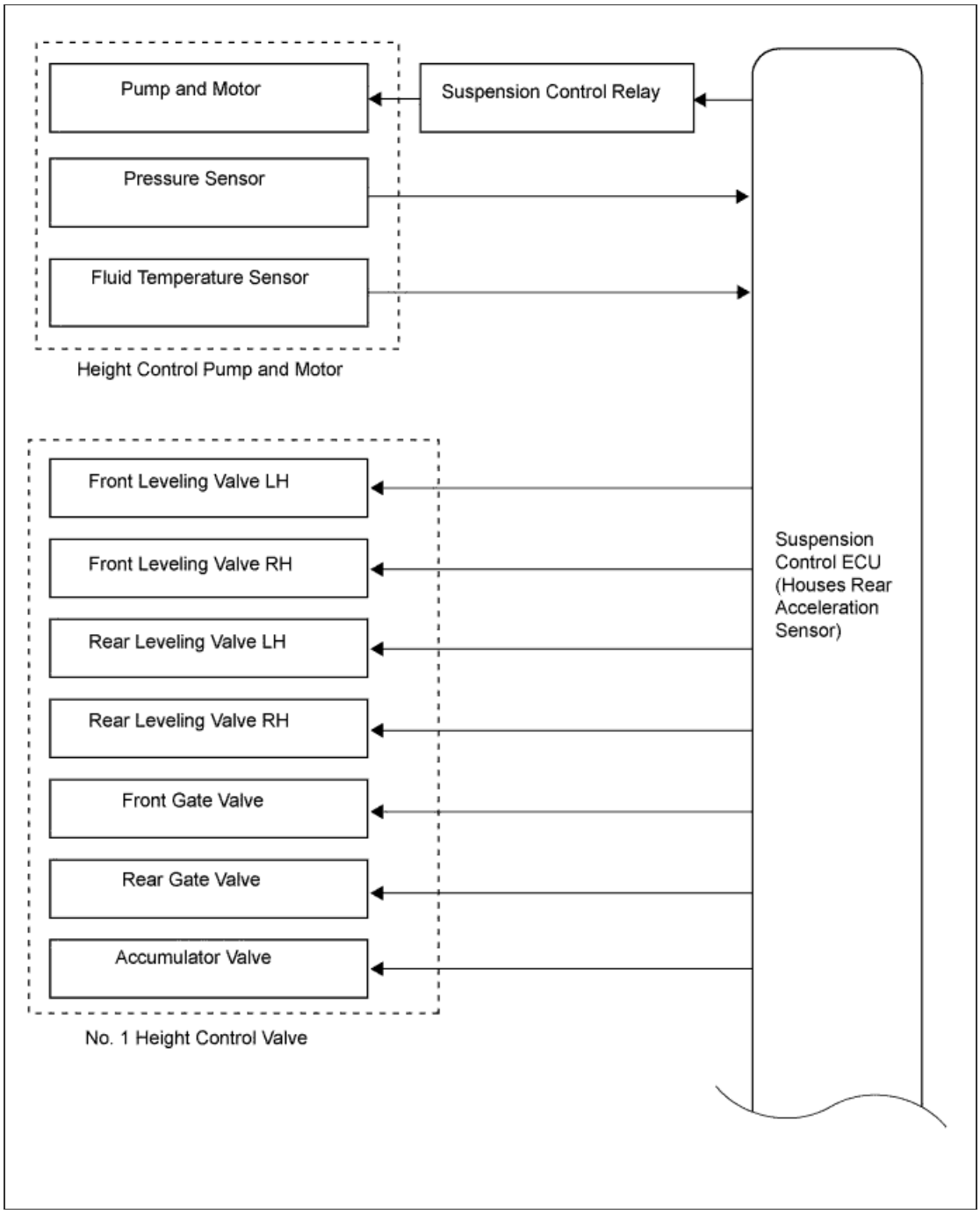

FRONT ACCELERATION SENSOR RH
COMBINATION METER
- MASTER WARNING LIGHT
- MULTI-INFORMATION DISPLAY
STEERING SENSOR
YAW RATE SENSOR
FRONT ACCELERATION SENSOR LH

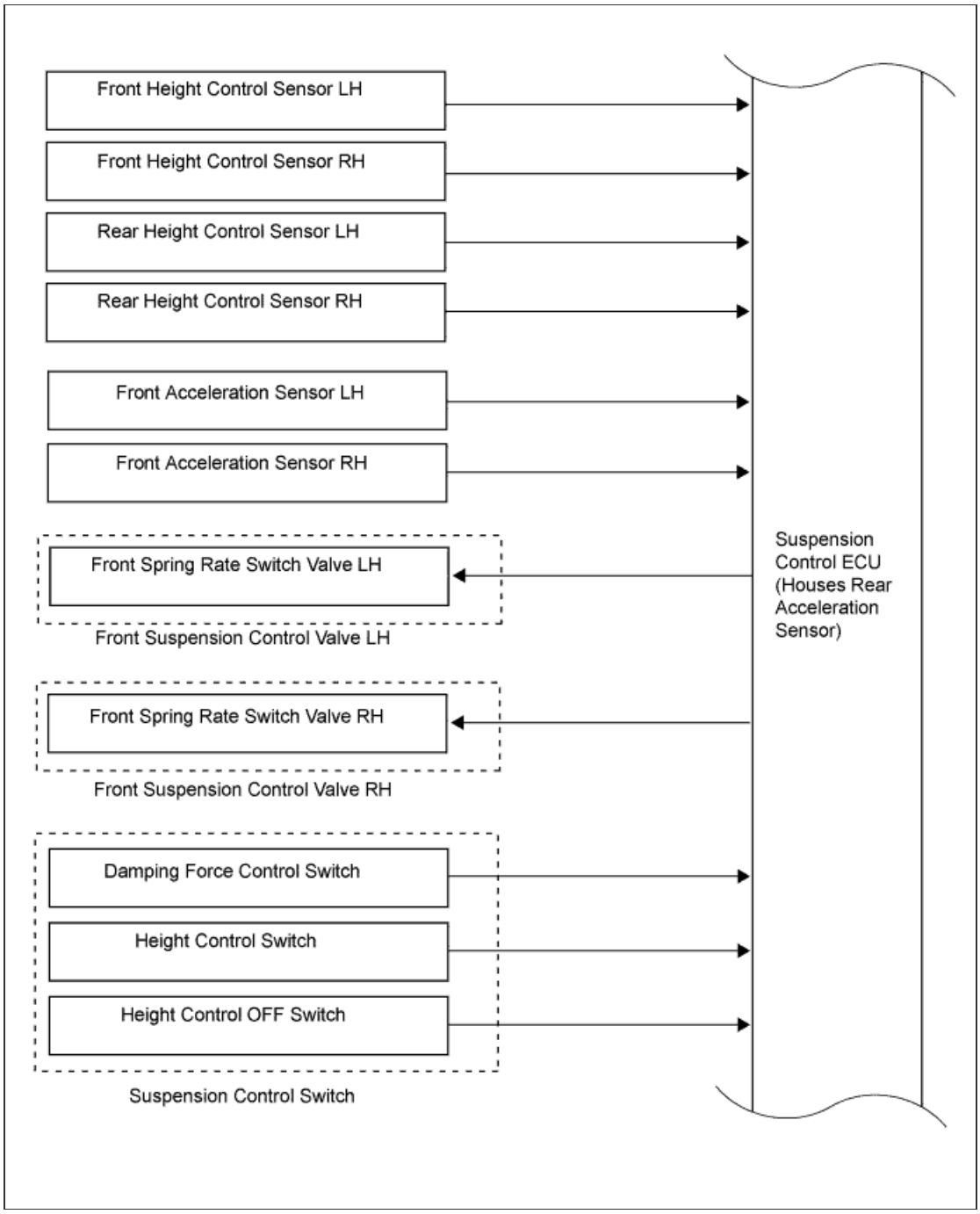
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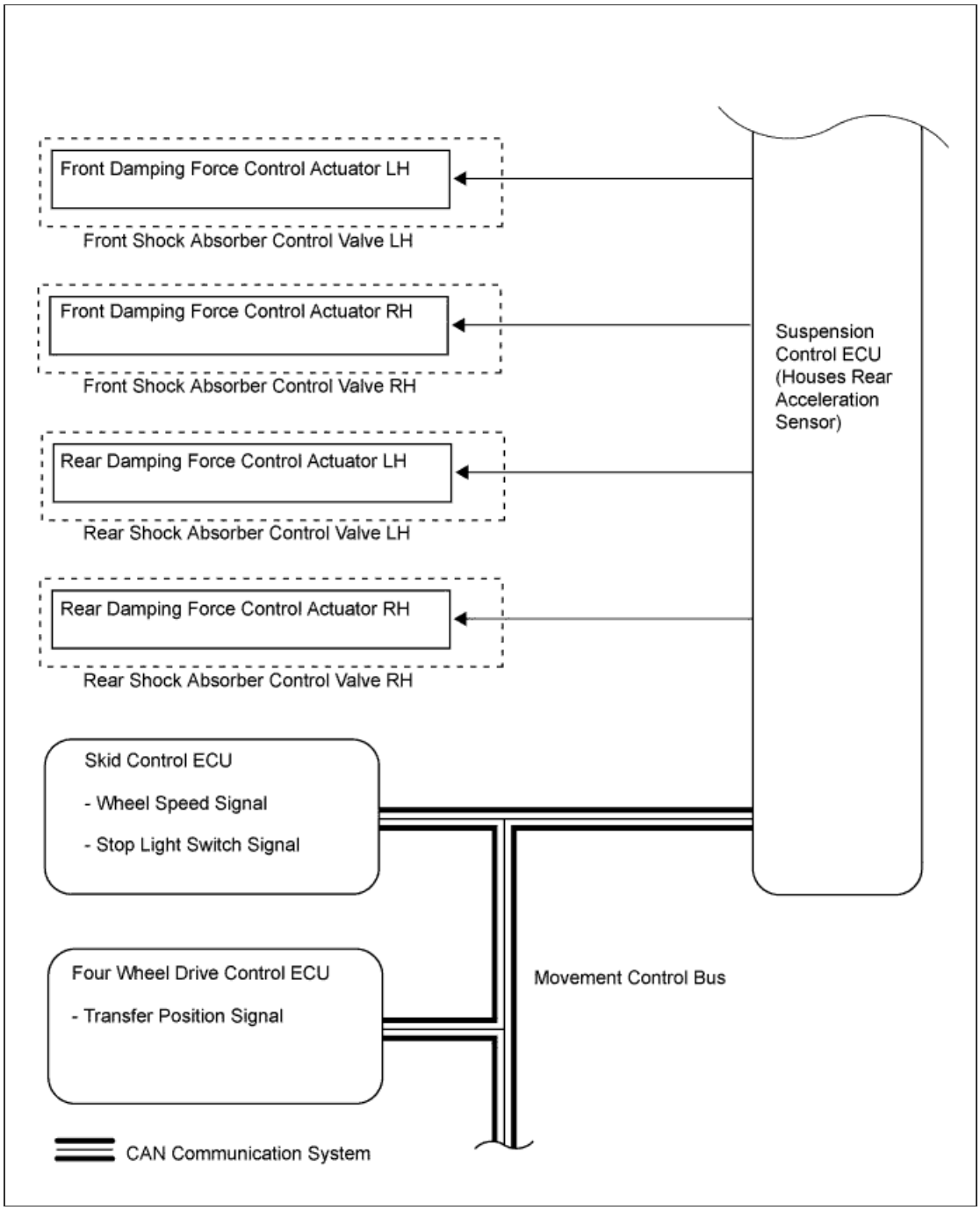
for RHD:

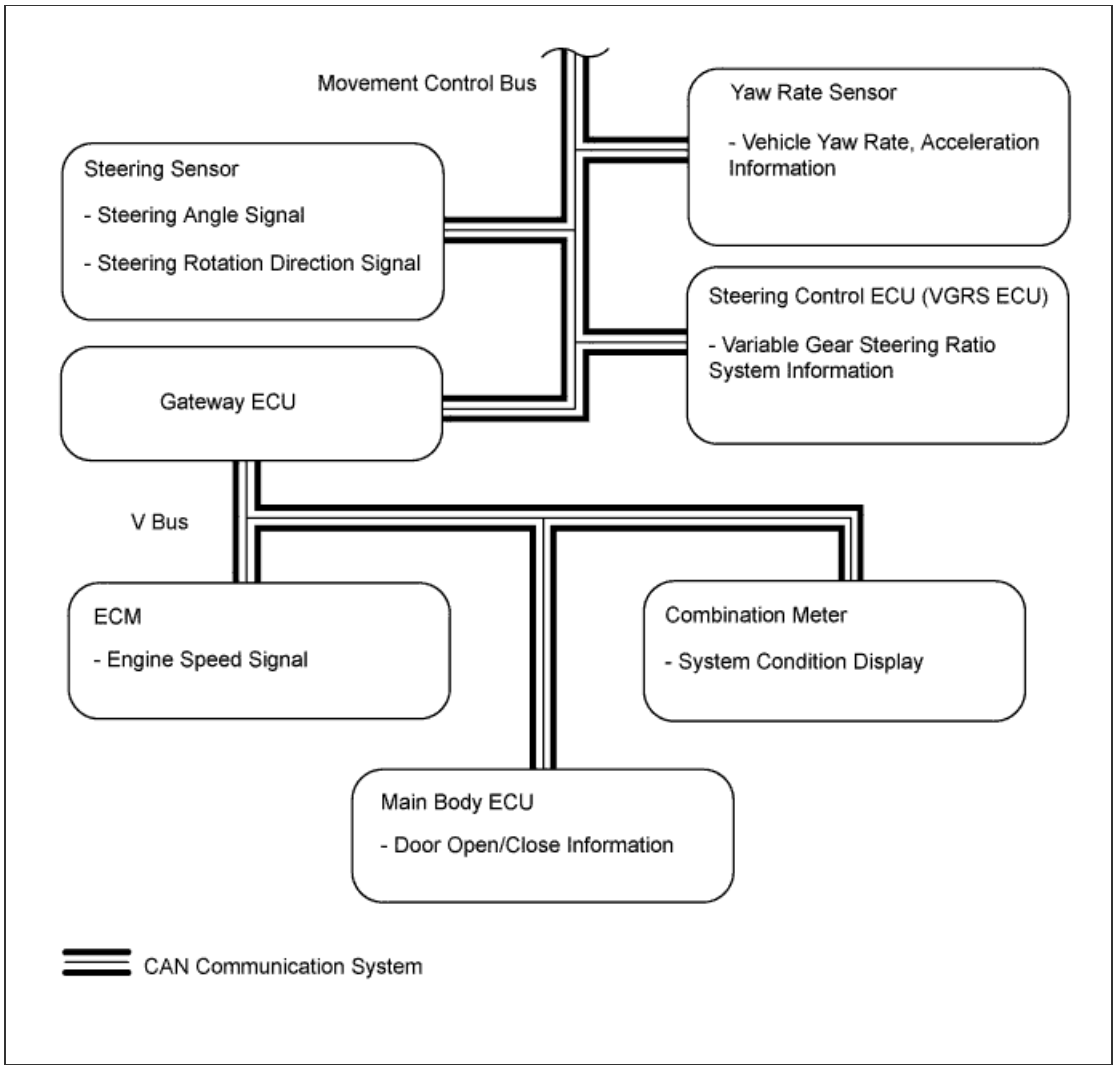

COWL SIDE JUNCTION BLOCK RH
- IG NO. 4 RELAY (BUILT-IN RELAY)
- ECU-IG NO. 4 FUSE
- AHC-B FUSE
- AHC-B NO. 2 FUSE
SUSPENSION CONTROL SWITCH
- DAMPING FORCE CONTROL SWITCH
- HEIGHT CONTROL SWITCH
- HEIGHT CONTROL OFF SWITCH
STEERING CONTROL ECU (VGRS ECU)

for Preparation Click here




Front Height Control Sensor LH
Front Height Control Sensor RH
Rear Height Control Sensor LH
Rear Height Control Sensor RH
Front Acceleration Sensor LH
Front Acceleration Sensor RH
Front Spring Rate Switch Valve LH
Front Suspension Control Valve LH
Front Spring Rate Switch Valve RH
Front Suspension Control Valve RH
Damping Force Control Switch
Height Control Switch
Height Control OFF Switch
Suspension Control Switch
Suspension Control ECU (Houses Rear Acceleration Sensor)


Front Damping Force Control Actuator LH
Front Shock Absorber Control Valve LH
Front Damping Force Control Actuator RH
Front Shock Absorber Control Valve RH
Rear Damping Force Control Actuator LH
Rear Shock Absorber Control Valve LH
Rear Damping Force Control Actuator RH
Rear Shock Absorber Control Valve RH
Suspension Control ECU (Houses Rear Acceleration Sensor)
Skid Control ECU
- Wheel Speed Signal
- Stop Light Switch Signal
Four Wheel Drive Control ECU
- Transfer Position Signal
Movement Control Bus
CAN Communication System


Movement Control Bus
Yaw Rate Sensor
- Vehicle Yaw Rate, Acceleration Information
Steering Sensor
- Steering Angle Signal
- Steering Rotation Direction Signal
Steering Control ECU (VGRS ECU)
- Variable Gear Steering Ratio System Information
Gateway ECU
V Bus
ECM
- Engine Speed Signal
Combination Meter
- System Condition Display
Main Body ECU
- Door Open/Close Information
CAN Communication System

for Preparation Click here

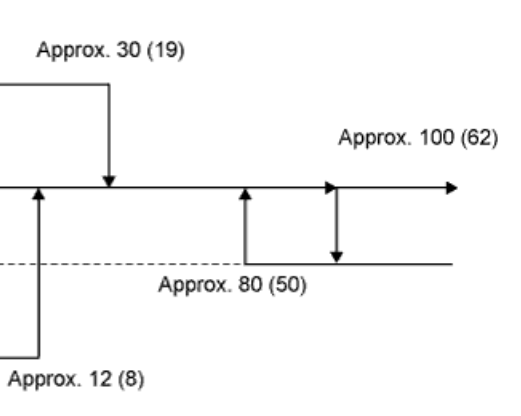
SYSTEM DESCRIPTION

a Vehicle height auto-leveling function:
This function maintains a fixed vehicle height regardless of load conditions (occupants, cargo).

Vehicle speed sensing function:

- When the vehicle height is NORMAL and the vehicle speed is approximately 100 km/h (62 mph), the vehicle height automatically lowers to FAST LO. When the vehicle speed decreases to approximately 80 km/h (50 mph), the vehicle height automatically returns to NORMAL. When the vehicle height is HI, the vehicle height automatically returns to NORMAL at a vehicle speed of approximately 30 km/h (19 mph). When the vehicle height is LO, the vehicle height automatically returns to NORMAL at a vehicle speed of 12 km/h (8 mph).

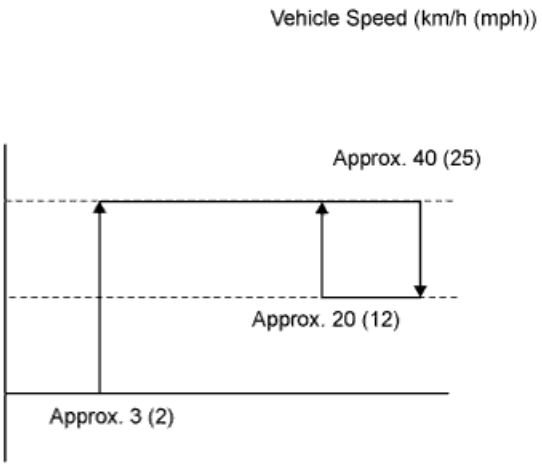
Vehicle Condition	Vehicle Height Change Values (mm (in.))	
	Front	Rear
HI	+50 (+1.97)	+60 (+2.36)
NORMAL	0	0
FAST LO	-20 (-0.787)	-15 (-0.591)
LO	-60 (-2.36)	-40 (-1.57)



- When the transfer position switch is set to L4, the vehicle height automatically changes to HI at a vehicle speed of approximately 3 km/h (2 mph). When the vehicle speed reaches approximately 40 km/h (25 mph), the vehicle height automatically lowers to L4 HI. When the vehicle speed decreases to approximately 20 km/h (12 mph), the vehicle height automatically rises to HI.

Transfer Position Switch L4

Vehicle Height Condition	Vehicle Height Change Values (mm (in.))	
	Front	Rear
HI	+50 (+1.97)	+60 (+2.36)
L4 HI	+25 (+0.984)	+25 (+0.984)
NORMAL	0	0



c Extra-high vehicle height control:

- When the transfer is in the L4 position and the vehicle height is HI, the vehicle height automatically rises +20 mm (+0.787 in.)

from HI if the suspension control ECU receives a stuck signal from the skid control ECU via CAN communication.

- For vehicles with CRAWL (CRAWL control), when the transfer is in the L4 position, the vehicle height automatically rises +20 mm (+0.787 in.) from HI if the suspension control ECU receives information from the skid control ECU via CAN communication that CRAWL control is operating.

Spring rate switching control (front only):
Located in the front suspension control valve.

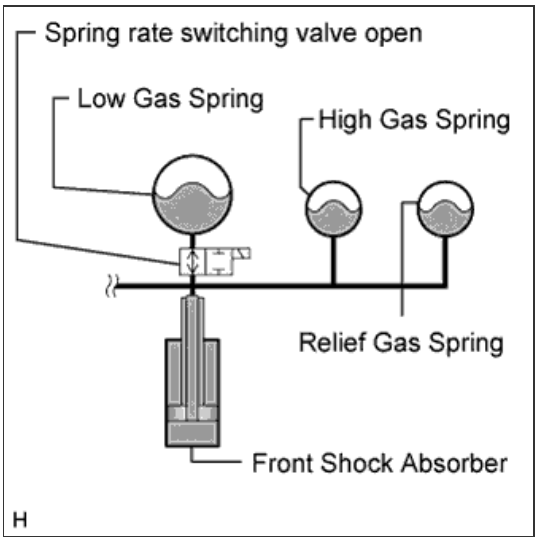
i During normal driving, the low gas, high gas, and relief gas springs are used to maintain a low wheel rate with the spring rate switching valve open.

HINT

Low Gas Spring: Front suspension control accumulator

High Gas Spring: Front No. 2 suspension control accumulator

Relief Gas Spring: Front No. 1 suspension control accumulator



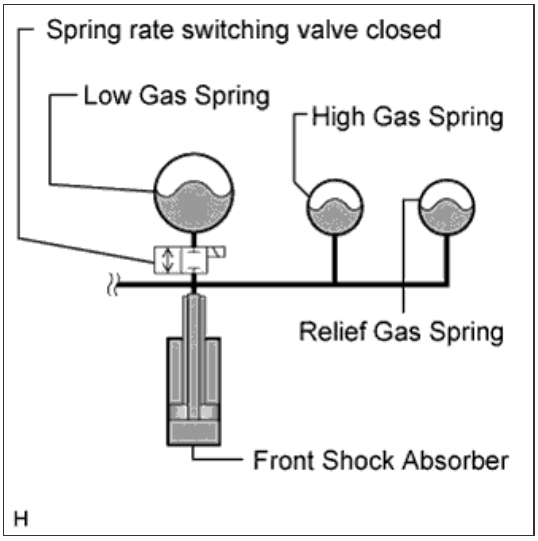
ii When the steering wheel is turned and a yaw rate is detected while the vehicle is driven at a speed of 30 km/h (19 mph) or more, or when the brake pedal is depressed while the vehicle speed is 50 km/h (31 mph) or more, the high gas and relief gas springs are used to maintain a high wheel rate with the spring rate switching valve closed.

HINT

Low Gas Spring: Front suspension control accumulator

High Gas Spring: Front No. 2 suspension control accumulator

Relief Gas Spring: Front No. 1 suspension control accumulator



UNCTION O COMPONENTS

Component	Function
Damping force Control Switch	Selects the damping force (COMFORT/NORMAL/SPORT). Located in the suspension control switch.
Height Control Switch	Selects the vehicle height (low/normal/high). Located in the suspension control switch.
Height Control OFF Switch	Stops vehicle height control. However, when the vehicle is driven, vehicle height control automatically becomes enabled according to the vehicle speed (Vehicle height NORMAL: approximately 80 km/h (50 mph), vehicle height not NORMAL: approximately 30 km/h (19 mph)).
Height Control Sensors	Detects the vehicle height and displacement volume of the suspension caused by unevenness of the road.
Steering Sensor	Detects the steering angle and steering rotation direction.
Acceleration Sensors	Detects the front body vertical accelerated motion.
Height control pump and motor	Creates the high oil pressure essential for vehicle height adjustment.
	Leveling valves: There is a leveling valve for each wheel (total of 4). They open and close the

No. 1 Height Control Valve	oil paths from the pump to the wheels according to suspension control ECU signals. Normally, they are open. Gate valves: Used for centering of the piston inside the center cylinder (front gate valve and rear gate valve). Accumulator valve: Used for accumulating pressure.
Pressure Sensor	Detects the fluid pressure. Located in the height control pump and motor assembly.
Fluid Temperature Sensor	Detects the fluid temperature. Located in the height control pump and motor assembly.
Damping force Control Actuators	• Located in the shock absorber valve. Changes the damping force. The damping force is set from 1 to 16 and becomes stiffer as the number increases. • When the transfer is in the L4 position, the damping force is fixed at 8.
Yaw Rate Sensor	Detects the yaw rate and acceleration.
Skid Control ECU	Receives the signals of the stop light switch and speed sensor, and sends them to the suspension control ECU.
ECM	Sends engine speed information to the suspension control ECU.
Suspension Control ECU	• Controls the damping force and vehicle height according to the operation modes. • When a malfunction in the active height control suspension is detected, the driver is informed of the malfunction using the multi-information display. • When changed to the diagnostic mode, indicates any malfunction by DTCs. • Detects the rear body vertical accelerated motion.
Suspension Control Pump Accumulator	When the vehicle height rises, the accumulated oil pressure is released to increase the speed at which the vehicle rises.
Center Suspension Control Cylinder	Mechanically operates to send and receive oil to and from the wheels according to the pressure balance of the 4 wheels.

AIL SA E UNCTION

a When the system is determined to be malfunctioning, the vehicle height is returned to NORMAL at a vehicle speed of 30 km/h (19 mph) only when possible.

Conditions when vehicle height control stops:

- When the stop light switch is on, after operating for a few seconds, control stops. However, when the transfer is in the L4 position, control does not stop.
- When the vehicle is driving on an uneven road and the vehicle height increases or decreases rapidly due to bumps, etc., control stops.
- On an inclined road, when the inclination is approximately 20° front to back or approximately 17° side to side, control stops.
- When the height control pump and motor continuously operates for approximately 85 seconds, control stops.
- When the oil temperature is -30°C (-22°F) or less, or 100°C (212°F) or more, control stops.

for Preparation Click here

HINT:

- **Use these procedures to troubleshoot the active height control suspension.**
- ***: Use the intelligent tester.**

1.VEHICLE BROUGHT TO WORKSHOP

NEXT

2.INSPECT BATTERY VOLTAGE

Standard voltage:
11 to 14 V

If the voltage is below 11 V, recharge or replace the battery before proceeding.

NEXT

3.CHECK FOR DTC*

a. Check for DTCs (Click here).

b. Clear the DTCs.

c. Recheck for DTCs.

Result

Result	Proceed to
DTC is not output	A
CAN DTC is output	B
DTC is output	C

B. Go to CAN communication system

C. Go to step 6

A

4.PROBLEM SYMPTOMS TABLE*

Result:

Result	Proceed to
Fault is not listed in problem symptoms table	A
Fault is listed in problem symptoms table	B

B. Go to step 6

A

5.OVERALL ANALYSIS AND TROUBLESHOOTING

a. Terminals of ECU (Click here).

NEXT

6.ADJUST, REPAIR OR REPLACE*

NEXT

7.CONFIRMATION TEST

NEXT

END

for Preparation Click here

DESCRIPTION

a. If replacing the suspension control ECU and/or height control sensor, perform the vehicle height offset calibration.

VEHICLE HEIGHT OFFSET CALIBRATION

NOTICE:

- **Make sure that the pressure of the tires is normal.**
- **Make sure that the vehicle is empty.**
- **Make sure that the parking brake is released and that the shift lever is in N.**

1.PERFORM VEHICLE HEIGHT INSPECTION

a. Adjust the pressure of the tires.

b. Stabilize the suspension by releasing the parking brake and bouncing the corners of the vehicle up and down.

c. Start the engine.

d. Perform the following operation twice:

Set the vehicle height to LO with the height control switch, and then return the vehicle height to NORMAL.

e. Turn the engine switch off.

f. Connect the intelligent tester to the DLC3.

g. Move the shift lever to N and move the vehicle forward and rearward.

h. Turn the engine switch on (IG) and the tester on.

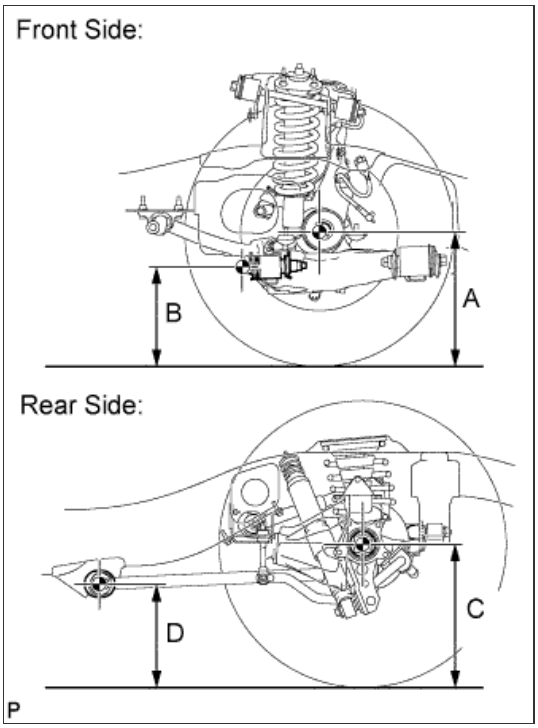
i. Check that the vehicle height is NORMAL.

HINT:

The N of the multi-information display height control indicator in the combination meter turns on.

j. Perform the vehicle height inspection.

Measuring points:
A:
Ground clearance of front wheel center
B:
Ground clearance of the front adjusting cam bolt center
C:
Ground clearance of the rear axle shaft center
D:
Ground clearance of the rear lower control arm front side center



Standard Vehicle Height:

Front (A minus B)	Rear (C minus D)
101 mm (3.98 in.)	94 mm (3.70 in.)

k. Using a jack, set the vehicle to the standard vehicle height and eliminate any difference in height between the left and right sides of the vehicle.

NOTICE:

The vehicle height may be outside the calibration range if there is a difference in height between the left and right sides of the vehicle.

l. Using the intelligent tester, enter the following menus: Chassis / AHC / Data List. Then read and record the values for "After Height Adjust" and "Height Adjust" for each wheel.

AHC

Tester Display	Measurement Item/Range	Normal Condition	Diagnosis Note
FR Height Adjust	Display of vehicle height offset recorded value of front right wheel / min.: -3276.8 mm (-129 in.) max.: 3276.7 mm (129 in.)	-	-
FL Height Adjust	Display of vehicle height offset recorded value of front left wheel / min.: -3276.8 mm (-129 in.) max.: 3276.7 mm (129 in.)	-	-
RR Height Adjust	Display of vehicle height offset recorded value of rear right wheel / min.: -3276.8 mm (-129 in.) max.: 3276.7 mm (129 in.)	-	-
RL Height Adjust	Display of vehicle height offset recorded value of rear left wheel / min.: -3276.8 mm (-129 in.) max.: 3276.7 mm (129 in.)	-	-
FR After Height Adjust	Display of after-calibration vehicle height value of front right wheel / min.: -3276.8 mm (-129 in.) max.: 3276.7 mm (129 in.)	-	-
FL After Height Adjust	Display of after-calibration vehicle height value of front left wheel / min.: -3276.8 mm (-129 in.) max.: 3276.7 mm (129 in.)	-	-
RR After Height Adjust	Display of after-calibration vehicle height value of rear right wheel / min.: -3276.8 mm (-129 in.) max.: 3276.7 mm (129 in.)	-	-
RL After Height Adjust	Display of after-calibration vehicle height value of rear left wheel / min.: -3276.8 mm (-129 in.) max.: 3276.7 mm (129 in.)	-	-

m. Turn the engine switch off.

NEXT

2.PERFORM VEHICLE HEIGHT OFFSET CALIBRATION

NOTICE:

The possible vehicle height automatic adjustment value is 20 mm (0.787 in.). If the "Height Adjust value + (Standard value - Measurement value - After Height Adjust value)" is 20 mm (0.787 in.) or more, first perform the vehicle height adjustment for the front side (Click here), and for the rear side (Click here).

a. Turn the engine switch off.

b. Connect the intelligent tester to the DLC3.

c. Turn the engine switch on (IG) and the tester on.

d. Enter the following menus: Chassis / AHC / Utility / Height offset.

e. For each wheel, follow the instructions on the tester screen and input the input value to complete the vehicle height offset calibration.

HINT:

Input value = Measurement value and standard value

f. Remove the jack.

g. Start the engine.

h. Set the vehicle height to LO and check that LO of the multi-information display height control indicator stops blinking and illuminates.

i. Set the vehicle height to NORMAL and check that N of the height control indicator stops blinking and illuminates.

j. Turn the engine switch off.

k. Perform the vehicle height inspection. Check that the result is within +/-8 mm (+/-0.315 in.) of the standard value.

l. Perform yaw rate and G sensor zero point calibration (Click here).

NEXT

END

for Preparation Click here

TEST MODE PROCEDURE

HINT:

- **When entering the test mode, the suspension control ECU stores all the test mode DTCs first. After completing the test mode for each check item, the test mode DTCs that are determined to be normal by the suspension control ECU will be cleared. The test mode DTCs for other check items may not be cleared when only a certain signal is inspected.**
- **When the test mode returns back to the normal mode, all the test mode DTCs will be cleared.**

a. Turn the engine switch off.

b. Connect the intelligent tester to the DLC3.

c. Turn the engine switch on (IG) and the tester on.

d. Enter the following menus: Chassis / AHC / Utility / Signal Check.

e. Read the test mode DTCs by following the prompts on the tester screen.

f. After completing the test mode, disconnect the tester and turn the engine switch off.

TEST MODE DTC CHART

If a trouble code is output during the test mode DTC check, check the circuit listed for that code. For details of each code, refer to the "See page" for the respective DTC code in the chart.

HINT:

When entering test mode, the suspension control ECU outputs all the test mode DTCs. If the clear conditions for a test mode DTC are met, it is cleared.

DTC Code	Detection Item	Trouble Area	Clear Condition	See page
C1791	Damping force control switch circuit malfunction	• Harness or connector • Suspension control switch • Suspension control ECU	When each position (COMF/NORMAL/SPORT) of the damping force control switch is detected.	Click here
C1792	Height control switch circuit malfunction	• Harness or connector • Suspension control switch • Suspension control ECU	When the height control switch up and down operation is detected.	Click here
C1794	Height control off switch circuit malfunction	• Harness or connector • Suspension control switch • Suspension control ECU	When the signal of the height control OFF switch is detected.	Click here
C1796	Front acceleration sensor RH circuit malfunction	• Front acceleration sensor RH • Harness or connector • Suspension control ECU	On a level surface, the G sensor input is +/-1.96 m/s^2 for 1 second.	Click here
C1797	Front acceleration sensor LH circuit malfunction	• Front acceleration sensor LH • Harness or connector • Suspension control ECU		
C1798	Rear acceleration sensor circuit malfunction	Suspension control ECU (houses rear acceleration sensor)		

for Preparation Click here

HINT:

- **Use the table below to help determine the cause of problem symptoms. If multiple suspected areas are listed, the potential causes of the symptoms are listed in order of probability in the "Suspected Area" column of the table. Check each symptom by checking the suspected areas in the order they are listed. Replace parts as necessary.**
- **Inspect the fuses and relays related to this system before inspecting the suspected areas below.**

Active Height Control Suspension

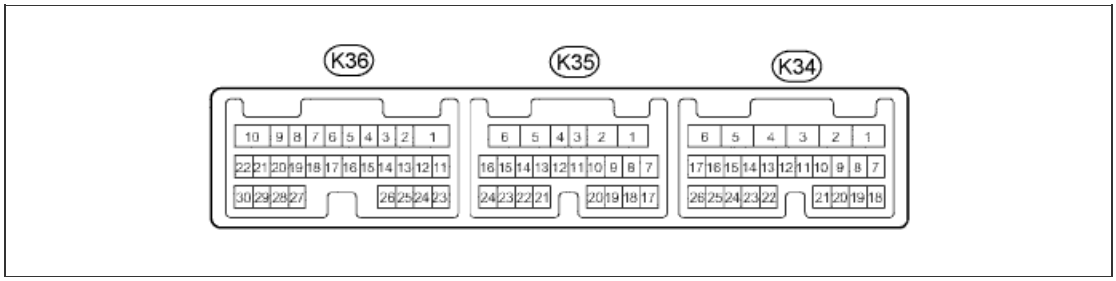
Symptom	Suspected Area	See page
Lifting up position of height control indicator does not change according to operation of height control switch	Check that the height control is not off.	-
	Check test mode DTC	Click here
	Indicator circuit	Click here
Vehicle height control function does not operate	Check test mode DTC	Click here
	ECU power source circuit	Click here
	Indicator circuit	Click here
Height control function is normal, but vehicle height is uneven	Initialization	Click here
	Height control sensor link	-
	Suspension control ECU	Click here
Drivability problem	Fluid leakage	Click here
	Center suspension control cylinder	Click here

for Preparation Click here

CHECK SUSPENSION CONTROL ECU

HINT:

Inspect the connectors from the back side while the connectors are connected.



Terminal No. (Symbol)	Wiring Color	Terminal Description	Condition	Specified Condition
K36-1 (SLB) - K34-1 (GND)	R - W-B	No. 1 height control valve assembly and front suspension control valve power supply	Engine running	9 to 14 V
K36-2 (FBL+) - K34-1 (GND)	R - W-B	Front damping force control actuator LH	Engine switch off	12.0 to 13.6 Ω
K36-3 (FAL-) - K34-1 (GND)	L - W-B	Front damping force control actuator LH	Engine switch off	12.0 to 13.6 Ω
K36-4 (FAL+) - K34-1 (GND)	B - W-B	Front damping force control actuator LH	Engine switch off	12.0 to 13.6 Ω
K36-5 (FAR-) - K34-1 (GND)	L - W-B	Front damping force control actuator RH	Engine switch off	12.0 to 13.6 Ω
K36-6 (FAR+) - K34-1 (GND)	R - W-B	Front damping force control actuator RH	Engine switch off	12.0 to 13.6 Ω
K36-7 (SLFR) - K34-1 (GND)	R - W-B	Front leveling valve RH	• Engine running • Up or Down button of height control switch pushed when vehicle height NORMAL	During control: Alternating between 10 and 15.5 V After control: 0 to 0.5 V
K36-8 (SLFL) - K34-1 (GND)	W - W-B	Front leveling valve LH	• Engine running • Up or Down button of height control switch pushed when vehicle height NORMAL	During control: Alternating between 10 and 15.5 V After control: 0 to 0.5 V
K36-9 (SLRR) - K34-1 (GND)	R - W-B	Rear leveling valve RH	• Engine running • Up or Down button of height control switch pushed when vehicle height NORMAL	During control: Alternating between 10 and 15.5 V After control: 0 to 0.5 V
K36-10 (SLAC) - K34-1 (GND)	B - W-B	Accumulator valve	• Engine running • Up or Down button of height control switch pushed when vehicle height NORMAL	During control: Alternating between 10 and 15.5 V After control: 0 to 0.5 V
K36-11 (CRFR) - K34-1 (GND)	G - W-B	Front spring rate switch valve RH	• Engine running • Shift lever in P • Down button of height control switch pushed when vehicle height NORMAL	During control: Alternating between 10 and 15.5 V After control: 0 to 0.5 V
K36-12 (FBL-) - K34-1 (GND)	P - W-B	Front damping force control actuator LH	Engine switch off	12.0 to 13.6 Ω
K36-13 (SHB3) - K34-1 (GND)	B - W-B	Rear height control sensor RH power source	Engine switch on (IG)	4.75 to 5.25 V

K36-14 (SHB2) - K34-1 (GND)	B - W-B	Front height control sensor LH power source	Engine switch on (IG)	4.75 to 5.25 V
K36-15 (SHG2) - K34-1 (GND)	G - W-B	Front height control sensor LH ground	Always	Below 1 Ω
K36-16 (RC) - K34-1 (GND)	G - W-B	Pump motor relay	Engine switch on (IG)	Below 1 V
			• Engine running • Up button of height control switch pushed when vehicle height NORMAL	0 to 14 V
K36-17 (FBR-) - K34-1 (GND)	P - W-B	Front damping force control actuator RH	Engine switch off	12.0 to 13.6 Ω
K36-18 (FBR+) - K34-1 (GND)	R - W-B	Front damping force control actuator RH	Engine switch off	12.0 to 13.6 Ω
K36-19 (SHG4) - K34-1 (GND)	G - W-B	Rear height control sensor LH ground	Always	Below 1 Ω
K36-20 (SHG3) - K34-1 (GND)	G - W-B	Rear height control sensor RH ground	Always	Below 1 Ω
K36-22 (SLRL) - K34-1 (GND)	G - W-B	Rear leveling valve LH	• Engine running • Up or Down button of height control switch pushed when vehicle height NORMAL	During control: Alternating between 10 and 15.5 V After control: 0 to 0.5 V
K36-23 (CRFL) - K34-1 (GND)	B - W-B	Front spring rate switch valve RH	• Engine running • Shift lever in P • Down button of height control switch pushed when vehicle height NORMAL	During control: Alternating between 10 and 15.5 V After control: 0 to 0.5 V
K36-24 (SHRR) - K34-1 (GND)	W - W-B	Rear height control sensor RH	Engine switch on (IG)	0.5 to 4.5 V
			• Engine running • Completion of vehicle height control from HI to NORMAL	Approx. 2.5 V
K36-25 (SHB4) - K34-1 (GND)	B - W-B	Rear height control sensor LH power source	Engine switch on (IG)	4.75 to 5.25 V
K36-26 (SHFR) - K34-1 (GND)	L - W-B	Front height control sensor RH	Engine switch on (IG)	0.5 to 4.5 V
			• Engine running • Completion of vehicle height control from HI to NORMAL	Approx. 2.5 V
K36-27 (SHRL) - K34-1 (GND)	R - W-B	Rear height control sensor LH	Engine switch on (IG)	0.5 to 4.5 V
			• Engine running • Completion of vehicle height control from HI to NORMAL	Approx. 2.5 V
K36-29 (SLRG) - K34-1 (GND)	L - W-B	Rear gate valve	Rear Gate Valve item of Active Test activated	ON: Alternating between 10 and 15.5 V OFF: 0 to 0.5 V
K36-30 (SLFG) - K34-1 (GND)	GR - W-B	Front gate valve	Front Gate Valve item of Active Test activated	ON: Alternating between 10 and 15.5 V OFF: 0 to 0.5 V
K35-1 (BAT) - K34-1 (GND)	W - W-B	Power supply for damping force control actuator	Always	11 to 14 V
K35-2 (RAL-) - K34-1 (GND)	R - W-B	Rear damping force control actuator LH	Engine switch off	12.0 to 13.6 Ω
K35-3 (RAL+) - K34-1 (GND)	W - W-B	Rear damping force control actuator LH	Engine switch off	12.0 to 13.6 Ω
K35-4 (RBR-) - K34-1 (GND)	G - W-B	Rear suspension control actuator RH	Engine switch off	12.0 to 13.6 Ω
K35-5 (RAR+) - K34-1 (GND)	W - W-B	Rear damping force control actuator RH	Engine switch off	12.0 to 13.6 Ω
K35-6 (GND) - Body ground	W-B - Body ground	Ground	Always	Below 1 Ω
K35-7 (RBL-) - K34-1 (GND)	G - W-B	Rear damping force control actuator LH	Engine switch off	12.0 to 13.6 Ω

K35-8 (RBL+) - K34-1 (GND)	L - W-B	Rear damping force control actuator LH	Engine switch off	12.0 to 13.6 Ω
K35-10 (SPB) - K34-1 (GND)	B - W-B	Fluid pressure sensor power source	Engine switch on (IG)	4.75 to 5.25 V
K35-12 (SHG1) - K34-1 (GND)	G - W-B	Front height control sensor RH ground	Always	Below 1 Ω
K35-13 (RBR+) - K34-1 (GND)	L - W-B	Rear damping force control actuator RH	Engine switch off	12.0 to 13.6 Ω
K35-14 (RAR-) - K34-1 (GND)	R - W-B	Rear damping force control actuator RH	Engine switch off	12.0 to 13.6 Ω
K35-15 (SHB1) - K34-1 (GND)	B - W-B	Front height control sensor RH power source	Engine switch on (IG)	4.75 to 5.25 V
K35-17 (TOIL) - K34-1 (GND)	W - W-B	Fluid temperature sensor	Engine switch on (IG)	0.15 to 4.79 V
K35-18 (STG) - K34-1 (GND)	G - W-B	Fluid temperature sensor ground	Always	Below 1 Ω
K35-19 (SPG) - K34-1 (GND)	G - W-B	Fluid pressure sensor ground	Always	Below 1 Ω
K35-20 (PACC) - K34-1 (GND)	W - W-B	Fluid pressure sensor	Engine switch on (IG)	0.47 to 4.62 V
			• Engine running • While vehicle height changing from NORMAL to LO	Approx. 0.5V
K35-21 (SHFL) - K34-1 (GND)	W - W-B	Front height control sensor LH	Engine switch on (IG)	0.5 to 4.5 V
			• Engine running • Completion of vehicle height control from HI to NORMAL	Approx. 2.5 V
K34-1 (GND) - Body ground	W-B - Body ground	Ground	Always	Below 1 Ω
K34-2 (TSW1) - K34-1 (GND)	GR - W-B	Absorber control switch	• Engine switch on (IG) • Damping force control switch in normal or "COMF" position	9 to 14 V
			• Engine switch on (IG) • Damping force control switch in "SPORT" position	Below 1.5 V
K34-3 (BAT2) - K34-1 (GND)	R - W-B	Power supply for No. 1 height control valve and front suspension control valve	Always	11 to 14 V
K34-5 (IG) - K34-1 (GND)	G - W-B	IG power supply	Engine switch on (IG)	11 to 14 V
K34-7 (CANH) - K34-8 (CANL)	V - L	CAN communication line	Engine switch off	54 to 69 Ω
K34-9 (TSW2) - K34-1 (GND)	B - W-B	Damping force control switch	• Engine switch on (IG) • Damping force control switch in normal or "SPORT" position	9 to 14 V
			• Engine switch on (IG) • Damping force control switch in "COMF" position	Below 1.5 V
K34-11 (TD) - K34-1 (GND)	W - W-B	Height control OFF switch	• Engine switch on (IG) • Height control off	9 to 14 V
			• Engine switch on (IG) • Height control on	Below 1.5 V
K34-13 (SGG2) - K34-1 (GND)	G - W-B	Front acceleration sensor LH ground	Always	Below 1 Ω
K34-14 (SGG1) - K34-1 (GND)	G - W-B	Front acceleration sensor RH ground	Always	Below 1 Ω
K34-15 (SGB1) - K34-1 (GND)	B - W-B	Front acceleration sensor RH power source	Engine switch on (IG)	4.75 to 5.25 V
		Height control switch	• Engine switch on (IG) • Up button of height control switch	

K34-20 (UPSW) - K34-1 (GND)	LG - W-B	(Up)	pushed	Below 1.5 V
K34-21 (DNSW) - K34-1 (GND)	G - W-B	Height control switch (Down)	• Engine switch on (IG) • Down button of height control switch pushed	Below 1.5 V
K34-22 (SGFL) - K34-1 (GND)	W - W-B	Front acceleration sensor LH	• Engine switch on (IG) • Vehicle kept still without any vertical movement for 1 second	Approx. 2.5 V
K34-23 (SGB2) - K34-1 (GND)	B - W-B	Front acceleration sensor LH power source	Engine switch on (IG)	4.75 to 5.25 V
K34-24 (SGFR) - K34-1 (GND)	W - W-B	Front acceleration sensor RH	• Engine switch on (IG) • Vehicle kept still without any vertical movement for 1 second	Approx. 2.5 V

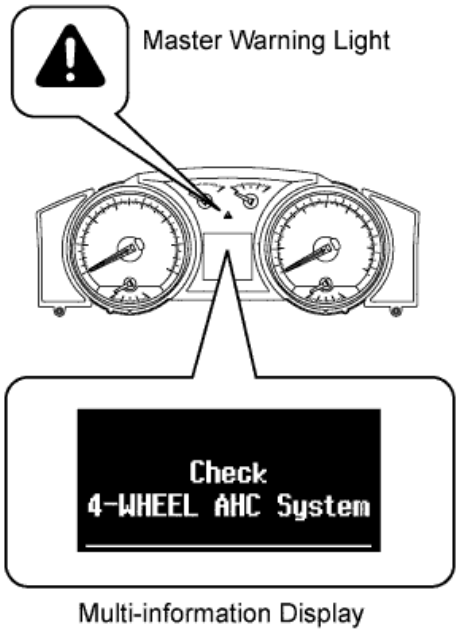
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DIAGNOSIS SYSTEM

a. If a malfunction is detected in the active height control suspension, the master warning light illuminates, and "Check 4-WHEEL AHC System" is displayed on the multi-information display.

b. Test mode

i. By switching from normal mode into test mode, the front acceleration sensor, rear acceleration sensor and suspension control switch can be inspected (Click here).



Multi-information Display

H

INITIAL CHECK

a. The initial check operates for approximately 3 seconds after the engine switch is turned on (IG). Therefore, the vehicle height information does not display on the height control indicator in the multi-information display. After the initial check is finished, the vehicle height information is displayed.



H

for Preparation Click here

CHECK DTC

a. Connect the intelligent tester to the DLC3.

b. Turn the engine switch on (IG) and the tester on.

c. Enter the following menus: Chassis / AHC / DTC.

d. Read the DTCs by following the prompts on the tester screen.

e. Refer to the Diagnostic Trouble Code Chart for DTC information (Click here).

CLEAR DTC

a. Connect the intelligent tester to the DLC3.

b. Turn the engine switch on (IG) and the tester on.

c. Enter the following menus: Chassis / AHC / DTC.

d. Clear DTCs.

for Preparation Click here

READ DATA LIST

HINT:

Using the intelligent tester to read the Data List allows the values or states of switches, sensors, actuators and other items to be read without removing any parts. This non-intrusive inspection can be very useful because intermittent conditions or signals may be discovered before parts or wiring is disturbed. Reading the Data List information early in troubleshooting is one way to save diagnostic time.

NOTICE:

In the table below, the values listed under "Normal Condition" are reference values. Do not depend solely on these reference values when deciding whether a part is faulty or not.

a. Turn the engine switch off.

b. Connect the intelligent tester to the DLC3.

c. Turn the engine switch on (IG) and the tester on.

d. Enter the following menus: Chassis / AHC / Data List.

e. According to the display on the tester, read the Data List.

AHC

Tester Display	Measurement Item/Range	Normal Condition	Diagnostic Note
(Up&Down)G Sensor FR	G (up and down) front acceleration sensor RH reading / min.: -1045.29 m/s^2 max.: 1045.26 m/s^2	0 +/-0.98 m/s^2 at still condition.	Reading changes when vehicle (Front RH) is bounced.
(Up&Down)G Sensor FL	G (up and down) front acceleration sensor LH reading / min.: -1045.29 m/s^2 max.: 1045.26 m/s^2	0 +/-0.98 m/s^2 at still condition.	Reading changes when vehicle (Front LH) is bounced.
(Up&Down)G Sensor Rear	G (up and down) rear acceleration sensor reading / min.: -1045.29 m/s^2 max.: 1045.26 m/s^2	0 +/-0.98 m/s^2 at still condition.	Reading changes when vehicle (Rear) is bounced.
(Back&Forth)G Sensor	G sensor reading / min.: -4.5952 m/s^2 max.: 4.5953 m/s^2	0 +/-0.98 m/s^2 at still condition.	Reading changes when vehicle is bounced.
Oil Pressure Sensor	Fluid pressure sensor reading / min.: -784.79 MPa (-8002.540 kgf/cm^2, -113824.688 psi) max.: 784.76 MPa (8002.296 kgf/cm^2, 113821.215 psi)	-	-
Oil Temperature Sensor	Fluid temperature sensor reading / min.: -3276.8°C (-5866.24°F) max.: 3276.7°C (5930.06°F)	-	-
Gravity Sensor(Side to Side)	Yaw rate sensor information / min.: -1176.37 m/s^2 max.: 1176.33 m/s^2	-	-
FR Height Control Sensor	Front height control sensor RH reading / min.: -3276.8 mm (-129 in.) max.: 3276.7 mm (129 in.)	-	-
FL Height Control Sensor	Front height control sensor LH reading / min.: -3276.8 mm (-129 in.) max.: 3276.7 mm (129 in.)	-	-
RR Height Control Sensor	Rear height control sensor RH reading / min.: -3276.8 mm (-129 in.) max.: 3276.7 mm (129 in.)	-	-
RL Height Control Sensor	Rear height control sensor LH reading / min.: -3276.8 mm (-129 in.) max.: 3276.7 mm (129 in.)	-	-

Height Offset Max	Display of amount of vehicle height calibration that is possible / min.: 0 mm (0 in.) max.: 655.35 mm (25.801 in.)	min.: 0 mm (0 in.) max.: 20 mm (0.787 in.)	-
FR Height Adjust	Display of vehicle height offset recorded value of front right wheel / min.: -3276.8 mm (-129 in.) max.: 3276.7 mm (129 in.)	-	-
FL Height Adjust	Display of vehicle height offset recorded value of front left wheel / min.: -3276.8 mm (-129 in.) max.: 3276.7 mm (129 in.)	-	-
RR Height Adjust	Display of vehicle height offset recorded value of rear right wheel / min.: -3276.8 mm (-129 in.) max.: 3276.7 mm (129 in.)	-	-
RL Height Adjust	Display of vehicle height offset recorded value of rear left wheel / min.: -3276.8 mm (-129 in.) max.: 3276.7 mm (129 in.)	-	-
FR After Height Adjust	Display of after-calibration vehicle height value of front right wheel / min.: -3276.8 mm (-129 in.) max.: 3276.7 mm (129 in.)	-	-
FL After Height Adjust	Display of after-calibration vehicle height value of front left wheel / min.: -3276.8 mm (-129 in.) max.: 3276.7 mm (129 in.)	-	-
RR After Height Adjust	Display of after-calibration vehicle height value of rear right wheel / min.: -3276.8 mm (-129 in.) max.: 3276.7 mm (129 in.)	-	-
RL After Height Adjust	Display of after-calibration vehicle height value of rear left wheel / min.: -3276.8 mm (-129 in.) max.: 3276.7 mm (129 in.)	-	-
Stop Light Switch	Stop light switch / ON or OFF	ON: Brake pedal depressed. OFF: Brake pedal released.	-
SPORT Switch	Damping force control switch (SPORT) / ON or OFF	ON: SPORT OFF: NORMAL or COMFORT	-
COMFORT Switch	Damping force control switch (COMFORT) / ON or OFF	ON: COMFORT OFF: NORMAL or SPORT	-
Door Switch	Door switch / ON or OFF	ON: Door open. OFF: All doors closed.	-
Access Mode Switch	Access mode switch / ON or OFF	OFF	-
Height Control Switch(Up)	Height control switch (Up) / ON or OFF	ON: Up button of the height control switch pushed. OFF: Height control switch not pushed.	-
Height Control Switch(Down)	Height control switch (Down) / ON or OFF	ON: Down button of the height control switch pushed. OFF: Height control switch not pushed.	-
Height Offset	Vehicle height offset calibration condition reading / ON or OFF	ON: Vehicle height offset calibration complete. OFF: Before vehicle height offset calibration.	-
TD Terminal	TD terminal / ON or OFF	ON: Height control OFF switch pushed. OFF: Height control OFF switch not pushed.	-
TC Terminal	TC terminal / ON or OFF	ON: DTC output. OFF: DTC not output.	-
TS Terminal	TS terminal / ON or OFF	ON: During test mode. OFF: Normal mode.	-
Differential Lock Switch	Center differential lock switch / ON or OFF	ON: Center differential locked.	-

		OFF: Center differential free.	
L4 Switch	Transfer position switch / ON or OFF	ON: Transfer position switch set to L4. OFF: Transfer position switch set to H4.	-
IG Power Source Voltage	ECU power supply voltage / min.: 0 V max.: 25.5 V	Engine switch on (IG): 11 to 14 V	-
+B Power Source Voltage	Power supply for damping force control actuator / min.: 0 V max.: 25.5 V	Engine switch on (IG): 11 to 14 V	-
+B2 Power Source Voltage	Power supply for No. 1 height control valve and front suspension control valve / min.: 0 V max.: 25.5 V	Engine switch on (IG): 11 to 14 V	-
Steering Angle	Steering angle sensor reading / min.: -49152° max. 49150.5°	Actual steering angle. Left turn: reading increases. Right turn: reading decreases.	-
Engine Speed	Engine speed / min.: 0 rpm max.: 25500 rpm	Actual engine speed.	Speed indicated on the combination meter.
FR Wheel Speed	Front right wheel speed reading / min.: 0 km/h (0 mph) max.: 255 km/h (159 mph)	-	-
FL Wheel Speed	Front left wheel speed reading / min.: 0 km/h (0 mph) max.: 255 km/h (159 mph)	-	-
RR Wheel Speed	Rear right wheel speed reading / min.: 0 km/h (0 mph) max.: 255 km/h (159 mph)	-	-
RL Wheel Speed	Rear left wheel speed reading / min.: 0 km/h (0 mph) max.: 255 km/h (159 mph)	-	-
Driving Torque	Actual driving torque / min.: -1024 Nm max.: 1023 Nm	-	-
Damper Step FR	Damper step (Front RH) / min.: 1 step max.: 255 step	min.: 1 step max.: 16 step	-
Damper Step FL	Damper step (Front LH) / min.: 1 step max.: 255 step	min.: 1 step max.: 16 step	-
Damper Step RR	Damper step (Rear RH) / min.: 1 step max.: 255 step	min.: 1 step max.: 16 step	-
Damper Step RL	Damper step (Rear LH) / min.: 1 step max.: 255 step	min.: 1 step max.: 16 step	-
Max Damper Step FR	Damper step (Front RH) / min.: 0 step max.: 255 step	16 step	-
Max Damper Step FL	Damper step (Front LH) / min.: 0 step max.: 255 step	16 step	-
Max Damper Step RR	Damper step (Rear RH) / min.: 0 step max.: 255 step	16 step	-
Max Damper Step RL	Damper step (Rear LH) / min.: 0 step max.: 255 step	16 step	-
Adaptive Variable Suspension(AVS) Mode	Adaptive variable suspension mode / NORMAL / COMFORT / SEMI CO / SEMI SP / SPORTS	Actual conditions displayed.	-
Height Mode	Height mode / NORMAL / ACCE LO / LO / STAN LO / FAST LO / L4 HI / HI / EX HI	Actual conditions displayed.	-
Access Mode	Access mode /	OFF	-

Height Control Prohibition	ON or OFF Vehicle height control prohibition information / Permiss or Prohibi	-	-
Front Right Height Solenoid	Front height solenoid RH / ON or OFF	-	-
Front Left Height Solenoid	Front height solenoid LH / ON or OFF	-	-
Rear Right Height Solenoid	Rear height solenoid RH / ON or OFF	-	-
Rear Left Height Solenoid	Rear height solenoid LH / ON or OFF	-	-
Front Gate Valve	Front gate valve / ON or OFF	-	-
Rear Gate Valve	Rear gate valve / ON or OFF	-	-
Accumulator Valve	Accumulator valve / ON or OFF	-	-
FR Gas spring Switch Valve	Front gas spring switch valve RH / ON or OFF	-	-
FL Gas spring Switch Valve	Front gas spring switch valve LH / ON or OFF	-	-
Pump Motor Relay	Pump motor relay / ON or OFF	-	-
Main Relay for Valve	Main relay for valve / ON or OFF	-	-
Main Relay for Actuator	Main relay for actuator / ON or OFF	-	-
Number of Trouble Codes	Number of DTCs recorded / min.: 0 max.: 255	-	-

PER OR ACTIVE TEST

HINT:

Using the intelligent tester to perform Active Tests allows relays, VSVs, actuators and other items to be operated without removing any parts. This non-intrusive functional inspection can be very useful because intermittent operation may be discovered before parts or wiring is disturbed. Performing Active Tests early in troubleshooting is one way to save diagnostic time. Data List information can be displayed while performing Active Tests.

a. Turn the engine switch off.

b. Connect the intelligent tester to the DLC3.

c. Turn the engine switch on (IG) and the tester on.

d. Enter the following menus: Chassis / AHC / Active Test.

e. According to the display on the tester, perform the Active Test.

AHC

Tester Display	Test Part	Control Range	Diagnostic Note
Damper Step FR	Changes front damper RH step	min.: 1 step max.: 16 step	The Damper Step item of the Data List changes to the step selected in the Active Test.
Damper Step FL	Changes front damper LH step	min.: 1 step max.: 16 step	The Damper Step item of the Data List changes to the step selected in the Active Test.
Damper Step RR	Changes rear damper RH step	min.: 1 step max.: 16 step	The Damper Step item of the Data List changes to the step selected in the Active Test.
Damper Step RL	Changes rear damper LH step	min.: 1 step max.: 16 step	The Damper Step item of the Data List changes to the step selected in the Active Test.

Front Right Height Solenoid	Front height control solenoid valve RH	ON or OFF	Operation of solenoid can be heard.
Front Left Height Solenoid	Front height control solenoid valve LH	ON or OFF	Operation of solenoid can be heard.
Rear Right Height Solenoid	Rear height control solenoid valve RH	ON or OFF	Operation of solenoid can be heard.
Rear Left Height Solenoid	Rear height control solenoid valve LH	ON or OFF	Operation of solenoid can be heard.
Front Gate Valve	Front gate valve	ON or OFF	When the Front Gate Valve item of the Active Test is operated, the Front Gate Valve item of the Data List changes to ON/OFF.
Rear Gate Valve	Rear gate valve	ON or OFF	When the Rear Gate Valve item of the Active Test is operated, the Rear Gate Valve item of the Data List changes to ON/OFF.
Accumulator Valve	Accumulator valve	ON or OFF	Operation of solenoid can be heard.
FR Gas Spring Switch Valve	Front gas spring switch valve RH	ON or OFF	When the FR Gas Spring Switch Valve item of the Active Test is operated, the FR Gas Spring Switch Valve item of the Data List changes to ON/OFF.
FL Gas Spring Switch Valve	Front gas spring switch valve LH	ON or OFF	When the FL Gas Spring Switch Valve item of the Active Test is operated, the FL Gas Spring Switch Valve item of the Data List changes to ON/OFF.
Front Right Wheel Up/Down	Right front vehicle height	UP, DOWN or OFF	-
Front Left Wheel Up/Down	Left front vehicle height	UP, DOWN or OFF	-
Rear Right Wheel Up/Down	Right rear vehicle height	UP, DOWN or OFF	-
Rear Left Wheel Up/Down	Left rear vehicle height	UP, DOWN or OFF	-
Front Wheel Up/Down	Front vehicle height	UP, DOWN or OFF	-
Rear Wheel Up/Down	Rear vehicle height	UP, DOWN or OFF	-
Front Wheel Up by Accumulator	Raising of front vehicle height	UP or OFF	-
Rear Wheel Up by Accumulator	Raising of rear vehicle height.	UP or OFF	-

for Preparation Click here

HINT:

If a trouble code is output during the DTC check, inspect the trouble areas listed for that code. For details of the code, refer to the "See page" below.

Active Height Control Suspension

DTC Code	Detection Item	Trouble Area	See page
C1711	Front Height Control Sensor RH Circuit Malfunction	- Harness or connector - Front height control sensor RH - Suspension control ECU	Click here
C1712	Front Height Control Sensor LH Circuit Malfunction	- Harness or connector - Front height control sensor LH - Suspension control ECU	Click here
C1713	Rear Height Control Sensor RH Circuit Malfunction	- Harness or connector - Rear height control sensor RH - Suspension control ECU	Click here
C1714	Rear Height Control Sensor LH Circuit Malfunction	- Harness or connector - Rear height control sensor LH - Suspension control ECU	Click here
C1715	Front Acceleration Sensor RH Malfunction	- Harness or connector - Front acceleration sensor RH - Suspension control ECU	Click here
C1716	Front Acceleration Sensor LH Malfunction	- Harness or connector - Front acceleration sensor LH - Suspension control ECU	Click here
C1717	Rear Acceleration Sensor Malfunction	Suspension control ECU (Houses rear acceleration sensor)	Click here
C1718	Pressure Sensor Circuit Malfunction	- Harness or connector - Height control pump and motor (Pressure sensor) - Suspension control ECU	Click here
C1719	Oil Temperature Sensor Circuit Malfunction	- Harness or connector - Height control pump and motor (Fluid temperature sensor) - Suspension control ECU	Click here
C1731	Front Damping Force Control Actuator RH Circuit Malfunction	- Harness or connector - Front shock absorber control valve RH (Front damping force control actuator RH) - Suspension control ECU	Click here
C1732	Front Damping Force Control Actuator LH Circuit Malfunction	- Harness or connector - Front shock absorber control valve LH (Front damping force control actuator LH) - Suspension control ECU	Click here
C1733	Rear Damping Force Control Actuator RH Circuit Malfunction	- Harness or connector - Rear shock absorber control valve RH (Rear damping force control actuator RH) - Suspension control ECU	Click here
C1734	Rear Damping Force Control Actuator LH Circuit Malfunction	- Harness or connector - Rear shock absorber control valve LH (Rear damping force control actuator LH) - Suspension control ECU	Click here
C1736	Front Suspension Control Valve RH Malfunction	- Harness or connector - Front suspension control valve RH (Front spring rate switching valve RH) - Suspension control ECU - No. 1 height control valve	Click here
C1737	Front Suspension Control Valve LH Malfunction	- Harness or connector - Front suspension control valve LH (Front spring rate switching valve LH) - Suspension control ECU - No. 1 height control valve	Click here
C1741	Front Height Control Solenoid Valve RH Circuit	- Harness or connector - No. 1 height control valve - Suspension control ECU	Click

	Malfunction	- Each front suspension control valve (Each front spring rate switching valve)	here
C1742	Front Height Control Solenoid Valve LH Circuit Malfunction	- Harness or connector - No. 1 height control valve - Suspension control ECU - Each front suspension control valve (Each front spring rate switching valve)	Click here
C1743	Rear Height Control Solenoid Valve RH Circuit Malfunction	- Harness or connector - No. 1 height control valve - Suspension control ECU - Each front suspension control valve (Each front spring rate switching valve)	Click here
C1744	Rear Height Control Solenoid Valve LH Circuit Malfunction	- Harness or connector - No. 1 height control valve - Suspension control ECU - Each front suspension control valve (Each front spring rate switching valve)	Click here
C1753	Accumulator Solenoid Valve Malfunction	- Harness or connector - No. 1 height control valve - Suspension control ECU - Each front suspension control valve (Each front spring rate switching valve)	Click here
C1754	Front Gate Solenoid Valve Malfunction	- Harness or connector - No. 1 height control valve - Suspension control ECU - Each front suspension control valve (Each front spring rate switching valve)	Click here
C1755	Rear Gate Solenoid Valve Malfunction	- Harness or connector - No. 1 height control valve - Suspension control ECU - Each front suspension control valve (Each front spring rate switching valve)	Click here
C1756	Suspension Control Relay Malfunction	- Harness or connector - Suspension control relay - Suspension control ECU	Click here
C1763	Abnormal Pump Motor Oil Pressure	- Harness or connector - Suspension control relay - Height control pump and motor - Suspension control ECU	Click here
C1764	Abnormal Leveling Valve Oil Pressure	- No. 1 height control valve (Each solenoid valve is stuck) - Clog in the fluid line - Suspension control ECU	Click here
C1765	Abnormal Accumulator Valve Oil Pressure	- No. 1 height control valve (Each solenoid valve is stuck) - Clog in the fluid line - Suspension control ECU	Click here
C1766	Height Control Pump Motor Current	- Fluid leakage - No. 1 height control valve - Suspension control relay - Height control pump and motor - Clog in the fluid line - Suspension control ECU	Click here
C1781	Suspension Control ECU Malfunction	Suspension control ECU	Click here
C1782	Power Source Voltage Malfunction	- Battery - Charging system - Harness or connector - AHC-B fuse - AHC-B No. 2 fuse - Suspension control ECU	Click here
C1783	Speed Signal Communication Error	- Vehicle stability control system - Suspension control ECU	Click here
C1784	Steering Angle Sensor Communication Error	- Vehicle stability control system - Suspension control ECU	Click here
C1785	Steering Control ECU Communication Error	- Variable gear ratio steering system (VGRS system) - Suspension control ECU	Click here
C1787	Forward/Rearward/Sideways G Sensor Communication Error	- Vehicle stability control system - Suspension control ECU	Click here
C1791	Absorber Control Switch Circuit (Test Mode DTC)	- Harness or connector - Suspension control switch (Damping force control switch) - Suspension control ECU	Click here

C1792	Height Control Switch Circuit (Test Mode DTC)	- Harness or connector - Suspension control switch (Height control switch) - Suspension control ECU	Click here
C1794	Height Control OFF Switch Circuit (Test Mode DTC)	- Harness or connector - Suspension control switch (Height control OFF switch) - Suspension control ECU	Click here
C1796	Front Acceleration Sensor RH Malfunction (Test Mode DTC)	- Harness or connector - Front acceleration sensor RH - Suspension control ECU	Click here
C1797	Front Acceleration Sensor LH Malfunction (Test Mode DTC)	- Harness or connector - Front acceleration sensor LH - Suspension control ECU	Click here
C1798	Rear Acceleration Sensor Malfunction (Test Mode DTC)	Suspension control ECU (Houses rear acceleration sensor)	Click here
U0100	Lost Communication with ECM / PCM "A"	- CAN communication system - ECM - Suspension control ECU	Click here
U0101	Lost Communication with TCM	- CAN communication system - ECM - Suspension control ECU	Click here
U0114	Lost Communication with 4WD Control ECU	- CAN communication system - Four wheel drive control ECU - Suspension control ECU	Click here
U0122	Lost Communication with Vehicle Dynamics Control Module	- CAN communication system - Skid control ECU - Suspension control ECU	Click here
U0124	Lost Communication with Lateral Acceleration Sensor Module	- CAN communication system - Yaw rate sensor - Suspension control ECU	Click here
U0126	Lost Communication with Steering Angle Sensor Module	- CAN communication system - Steering sensor - Suspension control ECU	Click here
U0130	Lost Communication with VGRS	- CAN communication system - Steering control ECU - Suspension control ECU	Click here
U0140	Lost Communication with Main Body ECU	- CAN communication system - Main body ECU - Suspension control ECU	Click here

DTC C1711 Front Height Control Sensor RH Circuit Malfunction

DTC C1712 Front Height Control Sensor LH Circuit Malfunction

DTC C1713 Rear Height Control Sensor RH Circuit Malfunction

DTC C1714 Rear Height Control Sensor LH Circuit Malfunction

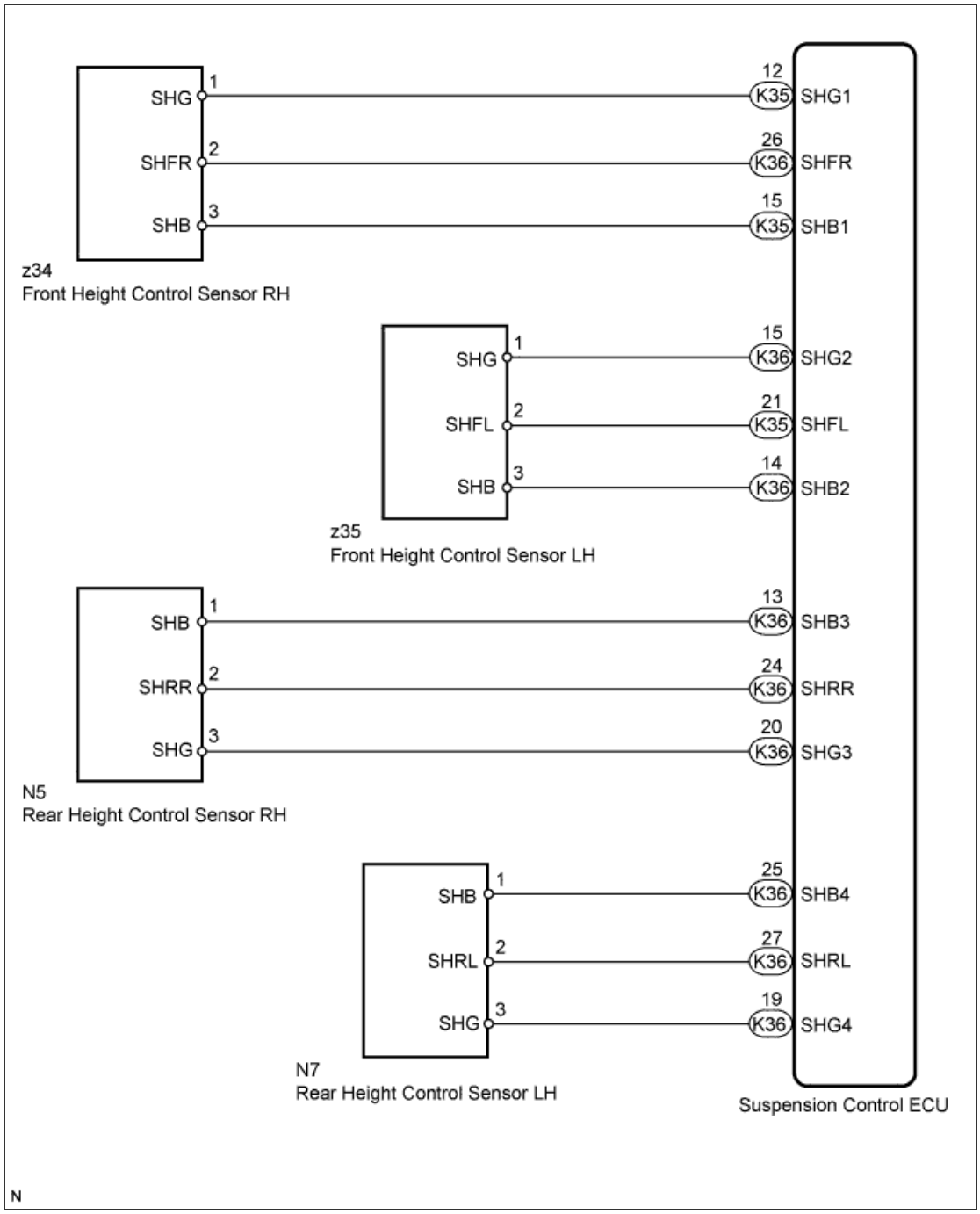
for Preparation Click here

DESCRIPTION

The height control sensor changes its resistance value based on changes in vehicle height. The suspension control ECU outputs a fixed voltage of 5 V to the SHB terminal of the height control sensor. If the sensor resistance value changes, the sensor voltage value changes accordingly. The suspension control ECU then receives the voltage value from the sensor to detect the vehicle height change.

DTC Code	Detection Condition	Trouble Area
C1711	When one of the following conditions is met: • With the engine switch on (IG), a voltage of 4.7 V or higher, or 0.3 V or less at the front height control sensor RH is detected for 1 second. • When there is a height control sensor power supply voltage malfunction. • When the height control sensor is determined to be stuck (When the sensor output is constant while the vehicle is turning, the sensor is determined to be stuck).	• Harness or connector • Front height control sensor RH • Suspension control ECU
C1712	When one of the following conditions is met: • With the engine switch on (IG), a voltage of 4.7 V or higher, or 0.3 V or less at the front height control sensor LH is detected for 1 second. • When there is a height control sensor power supply voltage malfunction. • When the height control sensor is determined to be stuck (When the sensor output is constant while the vehicle is turning, the sensor is determined to be stuck).	• Harness or connector • Front height control sensor LH • Suspension control ECU
C1713	When one of the following conditions is met: • With the engine switch on (IG), a voltage of 4.7 V or higher, or 0.3 V or less at the rear height control sensor RH is detected for 1 second. • When there is a height control sensor power supply voltage malfunction. • When the height control sensor is determined to be stuck (When the sensor output is constant while the vehicle is turning, the sensor is determined to be stuck).	• Harness or connector • Rear height control sensor RH • Suspension control ECU
C1714	When one of the following conditions is met: • With the engine switch on (IG), a voltage of 4.7 V or higher, or 0.3 V or less at the rear height control sensor LH is detected for 1 second. • When there is a height control sensor power supply voltage malfunction. • When the height control sensor is determined to be stuck (When the sensor output is constant while the vehicle is turning, the sensor is determined to be stuck).	• Harness or connector • Rear height control sensor LH • Suspension control ECU

WIRING DIAGRAM



INSPECTION PROCEDURE

NOTICE:

- **Before performing troubleshooting, inspect the connectors of related circuits.**
- **If the suspension control ECU or height control sensor is replaced, the vehicle height offset calibration must be performed (Click here).**

1.CHECK HARNESS AND CONNECTOR (HEIGHT CONTROL SENSOR - SUSPENSION CONTROL ECU)

NOTICE:

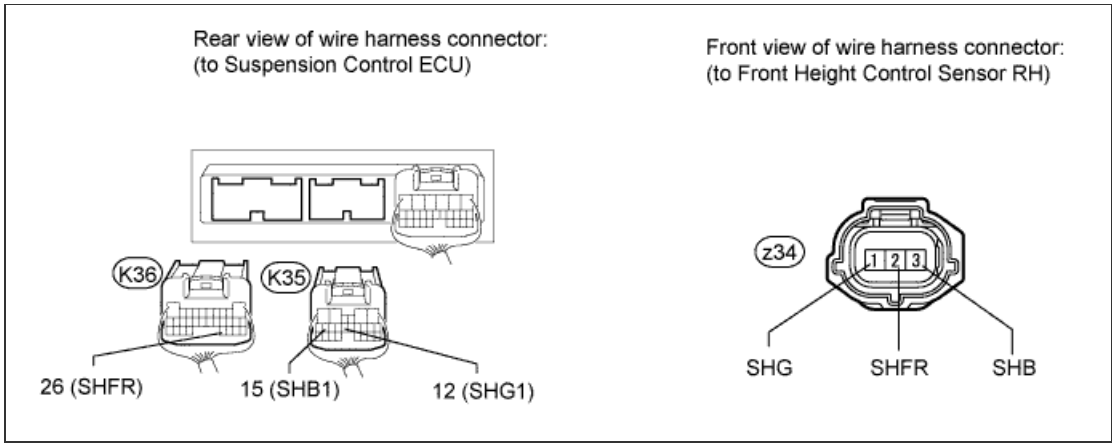
When inspecting the wire harnesses between the suspension control ECU and each sensor, it is difficult to determine the malfunctioning area if there is a sensor power supply malfunction. Therefore, disconnect each sensor connector (front RH, front LH, rear RH and rear LH) on the ECU side.

a. Check the front height control sensor RH side: (C1711)

i. Disconnect the K35 and K36 ECU connectors.

ii. Disconnect the z34 sensor connector.

iii. Measure the resistance according to the value(s) in the table below.



Standard Resistance:

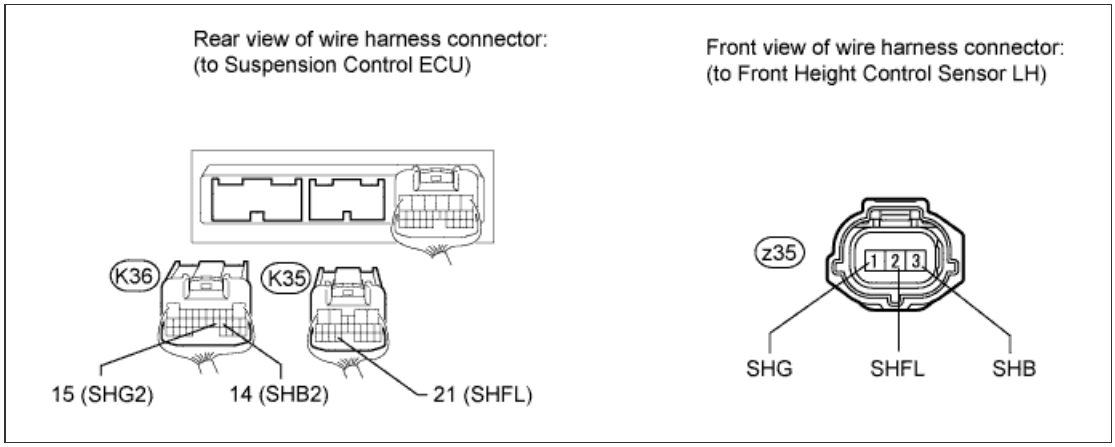
Tester Connection	Condition	Specified Condition
z34-1 (SHG) - K35-12 (SHG1)	Always	Below 1 Ω
z34-2 (SHFR) - K36-26 (SHFR)	Always	Below 1 Ω
z34-3 (SHB) - K35-15 (SHB1)	Always	Below 1 Ω
z34-1 (SHG) - Body ground	Always	10 kΩ or higher
z34-2 (SHFR) - Body ground	Always	10 kΩ or higher
z34-3 (SHB) - Body ground	Always	10 kΩ or higher

b. Check the front height control sensor LH side: (C1712)

i. Disconnect the K35 and K36 ECU connectors.

ii. Disconnect the z35 sensor connector.

iii. Measure the resistance according to the value(s) in the table below.



Standard Resistance:

Tester Connection	Condition	Specified Condition

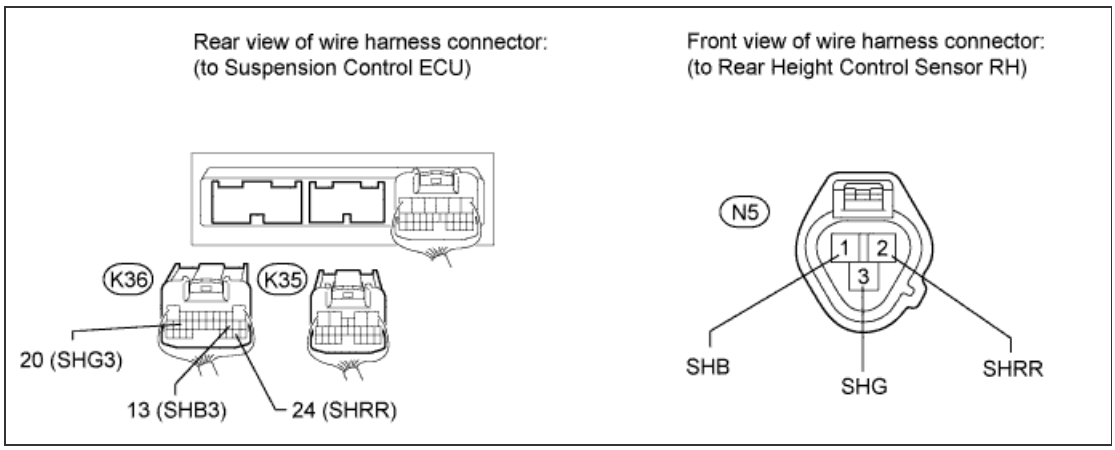
z35-1 (SHG) - K36-15 (SHG2)	Always	Below 1 Ω
z35-2 (SHFL) - K35-21 (SHFL)	Always	Below 1 Ω
z35-3 (SHB) - K36-14 (SHB2)	Always	Below 1 Ω
z35-1 (SHG) - Body ground	Always	10 kΩ or higher
z35-2 (SHFL) - Body ground	Always	10 kΩ or higher
z35-3 (SHB) - Body ground	Always	10 kΩ or higher

c. Check the rear height control sensor RH side: (C1713)

i. Disconnect the K35 and K36 ECU connectors.

ii. Disconnect the N5 sensor connector.

iii. Measure the resistance according to the value(s) in the table below.



Standard Resistance:

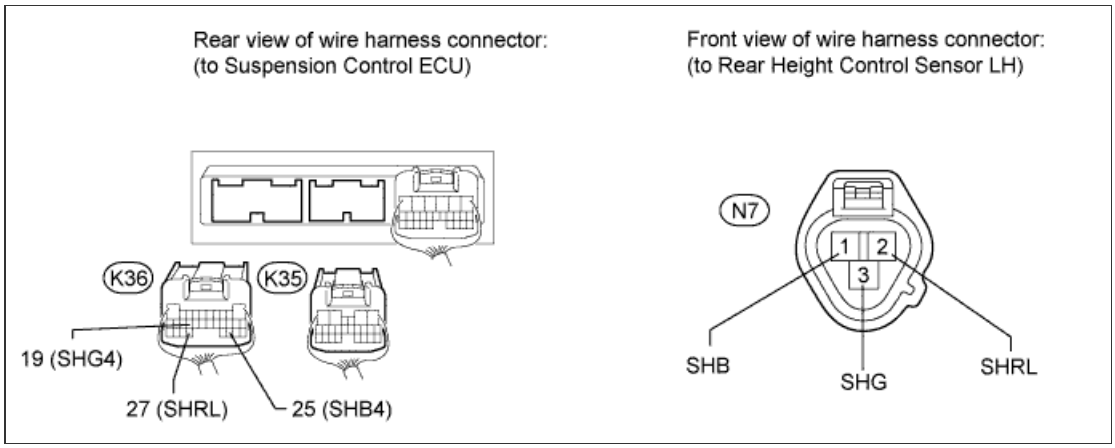
Tester Connection	Condition	Specified Condition
N5-3 (SHG) - K36-20 (SHG3)	Always	Below 1 Ω
N5-2 (SHRR) - K36-24 (SHRR)	Always	Below 1 Ω
N5-1 (SHB) - K36-13 (SHB3)	Always	Below 1 Ω
N5-3 (SHG) - Body ground	Always	10 kΩ or higher
N5-2 (SHRR) - Body ground	Always	10 kΩ or higher
N5-1 (SHB) - Body ground	Always	10 kΩ or higher

d. Check the rear height control sensor LH side: (C1714)

i. Disconnect the K35 and K36 ECU connectors.

ii. Disconnect the N7 sensor connector.

iii. Measure the resistance according to the value(s) in the table below.



Standard Resistance:

Tester Connection	Condition	Specified Condition
N7-3 (SHG) - K36-19 (SHG4)	Always	Below 1 Ω
N7-2 (SHRL) - K36-27 (SHRL)	Always	Below 1 Ω
N7-1 (SHB) - K36-25 (SHB4)	Always	Below 1 Ω
N7-3 (SHG) - Body ground	Always	10 kΩ or higher
N7-2 (SHRL) - Body ground	Always	10 kΩ or higher
N7-1 (SHB) - Body ground	Always	10 kΩ or higher

NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

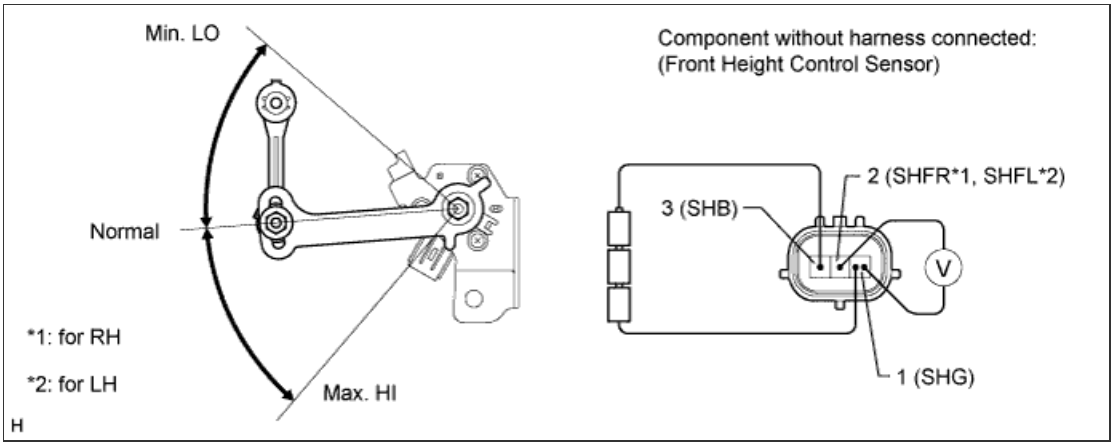
2.INSPECT HEIGHT CONTROL SENSOR

a. Check the front height control sensor:

i. Remove the front height control sensor RH or front height control sensor LH (Click here).

NOTICE:

Do not drop the height control sensor. If it is dropped, replace it with a new one.



ii. Connect 3 1.5 V dry cell batteries in series.

iii. Connect the positive (+) end of the batteries to terminal 3 (SHB) of the height control sensor and the negative (-) end of the batteries to terminal 1 (SHG). While slowly moving the sensor link up and down, measure the voltage between terminal 2 (SHFR*1 or SHFL*2) and terminal 1 (SHG).

NOTICE:

Do not apply a voltage of higher than 6 V.

HINT:

*1: for RH

*2: for LH

iv. Measure the voltage according to the value(s) in the table below.

Standard Voltage:

for RH

Tester Connection	Condition	Specified Condition
2 (SHFR) - 1 (SHG)	Max. HI	Approx. 4.1 V
	Normal	Approx. 2.25 V
	Min. LO	Approx. 0.45 V

for LH

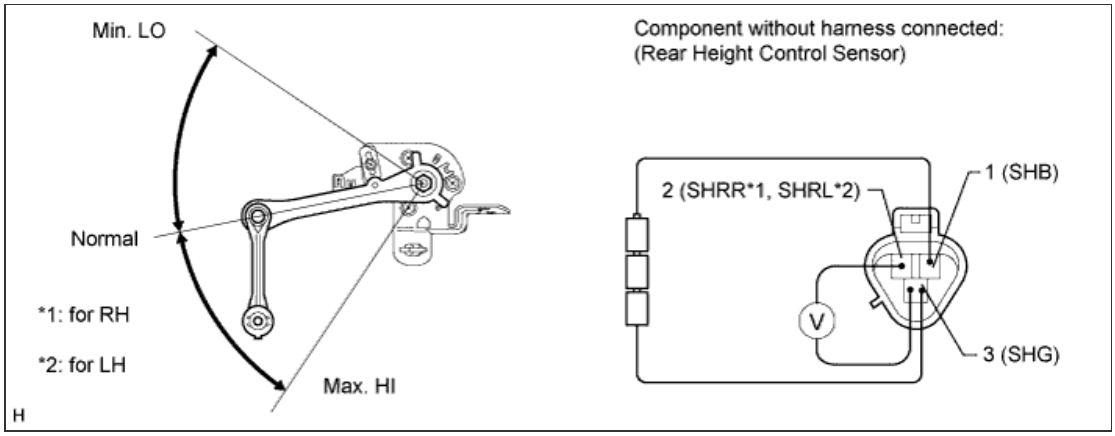
Tester Connection	Condition	Specified Condition
2 (SHFL) - 1 (SHG)	Max. HI	Approx. 4.1 V
	Normal	Approx. 2.25 V
	Min. LO	Approx. 0.45 V

b. Check the rear height control sensor.

i. Remove the rear height control sensor RH or rear height control sensor LH (Click here).

NOTICE:

Do not drop the height control sensor. If it is dropped, replace it with a new one.



ii. Connect 3 1.5 V dry cell batteries in series.

iii. Connect the positive (+) end of the batteries to terminal 1 (SHB) of the height control sensor and the negative (-) end of the batteries to terminal 3 (SHG). While slowly moving the sensor link up and down, measure the voltage between terminal 2 (SHRR*1 or SHRL*2) and terminal 3 (SHG).

NOTICE:

Do not apply a voltage of higher than 6 V.

HINT:

*1: for RH

*2: for LH

iv. Measure the voltage according to the value(s) in the table below.

Standard Voltage:

for RH

Tester Connection	Condition	Specified Condition
2 (SHRR) - 3 (SHG)	Max. HI	Approx. 4.1 V
	Normal	Approx. 2.25 V
	Min. LO	Approx. 0.45 V

for LH

Tester Connection	Condition	Specified Condition
2 (SHRL) - 3 (SHG)	Max. HI	Approx. 4.1 V
	Normal	Approx. 2.25 V
	Min. LO	Approx. 0.45 V

Result

Result	Proceed to
OK	A
Front height control sensor RH malfunction	B
Front height control sensor LH malfunction	C
Rear height control sensor RH malfunction	D
Rear height control sensor LH malfunction	E

B → REPLACE FRONT HEIGHT CONTROL SENSOR RH (Click here)

C → REPLACE FRONT HEIGHT CONTROL SENSOR LH (Click here)

D → REPLACE REAR HEIGHT CONTROL SENSOR RH (Click here)

E → REPLACE REAR HEIGHT CONTROL SENSOR LH (Click here)

A

REPLACE SUSPENSION CONTROL ECU (Click here)

DTC C1741 Front Height Control Solenoid Valve RH Circuit Malfunction

DTC C1742 Front Height Control Solenoid Valve LH Circuit Malfunction

DTC C1743 Rear Height Control Solenoid Valve RH Circuit Malfunction

DTC C1744 Rear Height Control Solenoid Valve LH Circuit Malfunction

DTC C1753 Accumulator Solenoid Valve Malfunction

DTC C1754 Front Gate Solenoid Valve Malfunction

DTC C1755 Rear Gate Solenoid Valve Malfunction

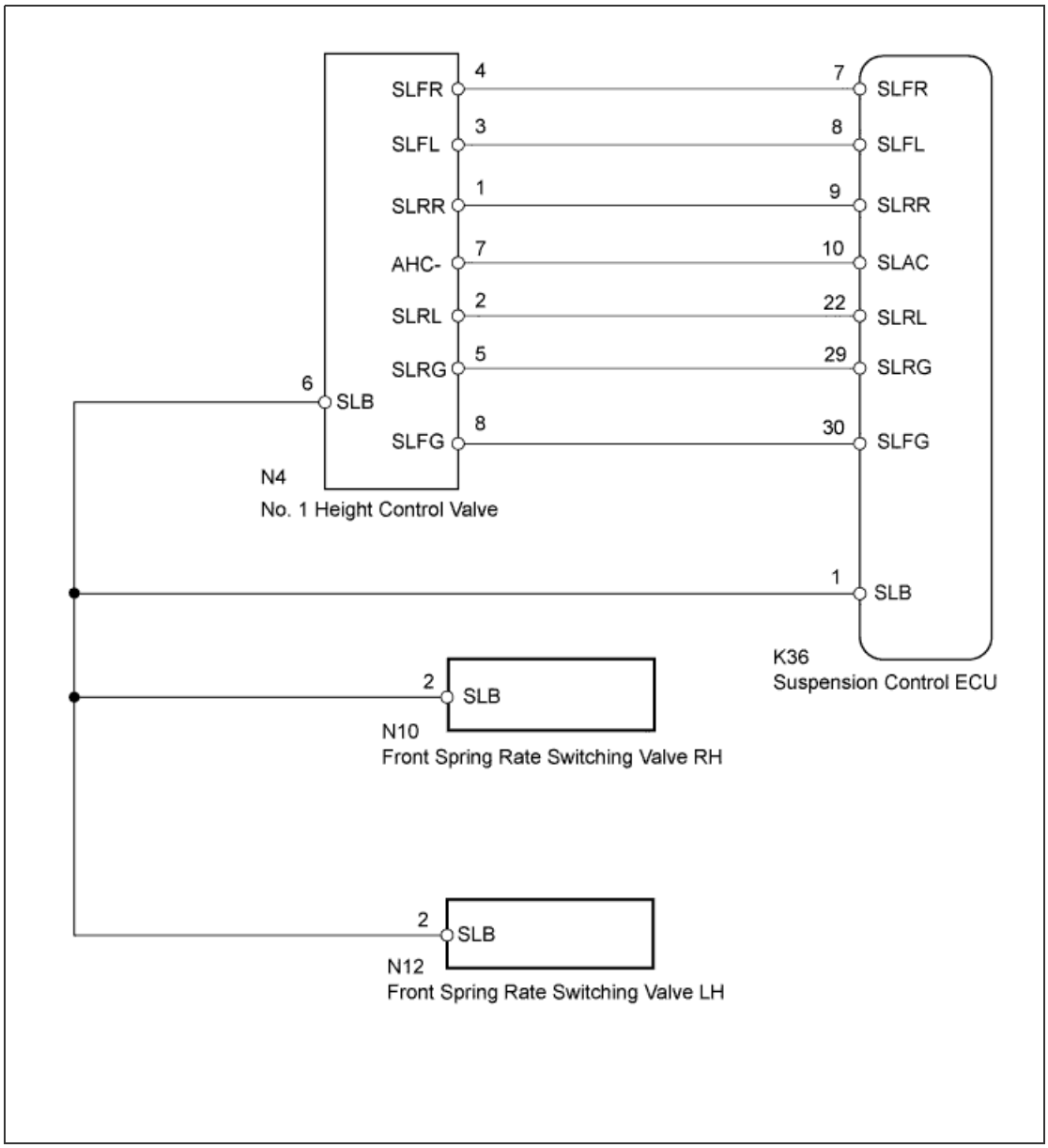
for Preparation Click here

DESCRIPTION

The control valve solenoid assembly consists of each front and rear leveling valve, gate valve and accumulator valve. It performs the height control and connects and disconnects the fluid line of the right and left shock absorber by operating the solenoid valve with the control signal from the ECU.

DTC Code	Detection Condition	Trouble Area
C1741	When either of the following is detected: • With the front leveling valve RH not activated, an open signal of the front leveling valve RH is detected for 1 second or more. • With the front leveling valve RH activated, a short signal of the front leveling valve RH is detected 8 times successively.	• Harness or connector • No. 1 height control valve • Suspension control ECU • Each front suspension control valve (Each front spring rate switching valve)
C1742	When either of the following is detected: • With the front leveling valve LH not activated, an open signal of the front leveling valve LH is detected for 1 second or more. • With the front leveling valve LH activated, a short signal of the front leveling valve LH is detected 8 times successively.	• Harness or connector • No. 1 height control valve • Suspension control ECU • Each front suspension control valve (Each front spring rate switching valve)
C1743	When either of the following is detected: • With the rear leveling valve RH not activated, an open signal of the rear leveling valve RH is detected for 1 second or more. • With the rear leveling valve RH activated, a short signal of the rear leveling valve RH is detected 8 times successively.	• Harness or connector • No. 1 height control valve • Suspension control ECU • Each front suspension control valve (Each front spring rate switching valve)
C1744	When either of the following is detected: • With the rear leveling valve LH not activated, an open signal of the rear leveling valve LH is detected for 1 second or more. • With the rear leveling valve LH activated, a short signal of the rear leveling valve LH is detected 8 times successively.	• Harness or connector • No. 1 height control valve • Suspension control ECU • Each front suspension control valve (Each front spring rate switching valve)
C1753	When either of the following is detected: • With the accumulator valve not activated, an open signal of the accumulator valve is detected for 1 second or more. • With the accumulator valve activated, a short signal of the accumulator valve is detected 8 times successively.	• Harness or connector • No. 1 height control valve • Suspension control ECU • Each front suspension control valve (Each front spring rate switching valve)
C1754	When either of the following is detected: • With the front gate valve not activated, an open signal of the front gate valve is detected for 1 second or more. • With the front gate valve activated, a short signal of the front gate valve is detected 8 times successively.	• Harness or connector • No. 1 height control valve • Suspension control ECU • Each front suspension control valve (Each front spring rate switching valve)
C1755	When either of the following is detected: • With the rear gate valve not activated, an open signal of the rear gate valve is detected for 1 second or more. • With the rear gate valve activated, a short signal of the rear gate valve is detected 8 times successively.	• Harness or connector • No. 1 height control valve • Suspension control ECU • Each front suspension control valve (Each front spring rate switching valve)

WIRING DIAGRAM



INSPECTION PROCEDURE

NOTICE:

- **Before performing troubleshooting, inspect the connectors of related circuits.**
- **If the suspension control ECU or height control sensor is replaced, the vehicle height offset calibration must be performed (Click here).**

HINT:

Power is supplied to the No. 1 height control valve and front suspension control valve from the suspension control ECU. If a short occurs in the power supply circuit in the front suspension control valve, DTC C1741, C1742, C1743, C1744, C1753, C1754 and/or C1755 will be stored. In this case, DTC C1736 and/or C1737 will also be stored.

1.PERFORM ACTIVE TEST USING INTELLIGENT TESTER (NO. 1 HEIGHT CONTROL VALVE)

a. Connect the intelligent tester to the DLC3.

b. Start the engine and turn the tester on.

c. Select the Active Test mode on the intelligent tester.

d. Check the operation of the leveling valve solenoid, accumulator valve solenoid and gate valve solenoid when operating the solenoid with the intelligent tester.

AHC

Tester Display	Test Part	Control Range	Diagnostic Note
Front Right Height Solenoid	Front height control solenoid valve RH	ON or OFF	Operation of solenoid can be heard.
Front Left Height Solenoid	Front height control solenoid valve LH	ON or OFF	Operation of solenoid can be heard.
Rear Right Height Solenoid	Rear height control solenoid valve RH	ON or OFF	Operation of solenoid can be heard.
Rear Left Height Solenoid	Rear height control solenoid valve LH	ON or OFF	Operation of solenoid can be heard.
Accumulator Valve	Accumulator solenoid valve	ON or OFF	Operation of solenoid can be heard.
Front Gate Valve	Front gate solenoid valve	ON or OFF	When the Front Gate Valve item of the Active Test is operated, the Front Gate Valve item of the Data List changes to ON/OFF.
Rear Gate Valve	Rear gate solenoid valve	ON or OFF	When the Rear Gate Valve item of the Active Test is operated, the Rear Gate Valve item of the Data List changes to ON/OFF.

OK:

The leveling valve solenoid, accumulator solenoid and/or gate valve solenoid operates.

NG → Go to step 3

OK ↓

2.RECONFIRM DTC OUTPUT

a. Clear the DTCs (Click here).

b. Perform a road test.

c. Check for DTCs.

Result

Result	Proceed to
DTC is output	A
DTC is not output	B

B → USE SIMULATION METHOD TO CHECK (**Click here**)

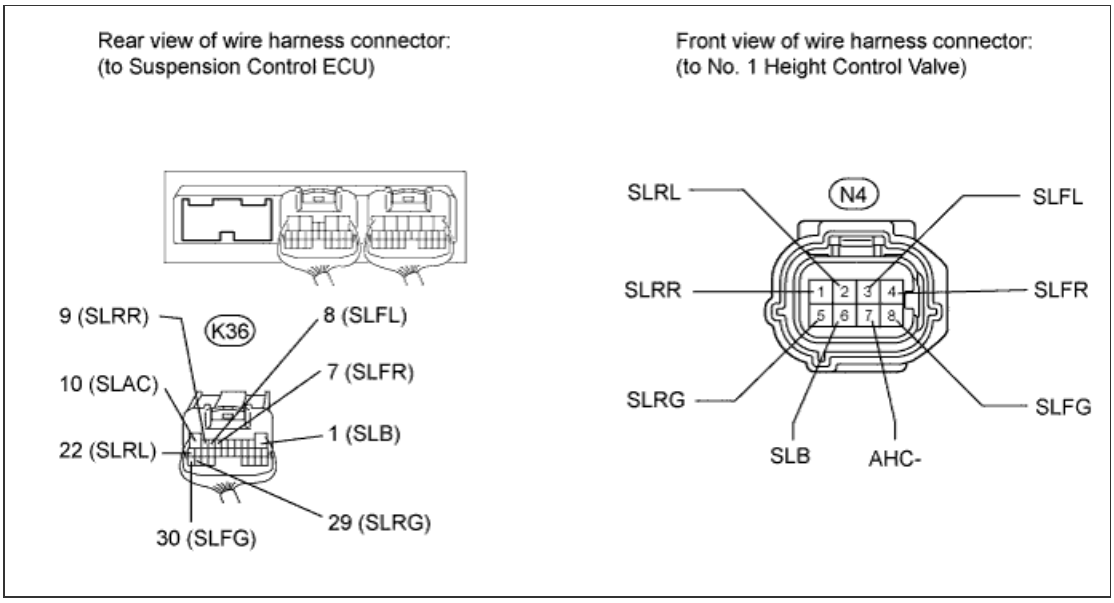
A ↓

REPLACE SUSPENSION CONTROL ECU (Click here)

3.CHECK HARNESS AND CONNECTOR (NO. 1 HEIGHT CONTROL VALVE - SUSPENSION CONTROL ECU)

a. Disconnect the N4 No. 1 height control valve connector.

b. Disconnect the K36 ECU connector.



c. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
K36-1 (SLB) - N4-6 (SLB)	Always	Below 1 Ω
K36-7 (SLFR) - N4-4 (SLFR)	Always	Below 1 Ω
K36-7 (SLFR) - Body ground	Always	10 kΩ or higher
K36-8 (SLFL) - N4-3 (SLFL)	Always	Below 1 Ω
K36-8 (SLFL) - Body ground	Always	10 kΩ or higher
K36-9 (SLRR) - N4-1 (SLRR)	Always	Below 1 Ω
K36-9 (SLRR) - Body ground	Always	10 kΩ or higher
K36-10 (SLAC) - N4-7 (AHC-)	Always	Below 1 Ω
K36-10 (SLAC) - Body ground	Always	10 kΩ or higher
K36-22 (SLRL) - N4-2 (SLRL)	Always	Below 1 Ω
K36-22 (SLRL) - Body ground	Always	10 kΩ or higher
K36-29 (SLRG) - N4-5 (SLRG)	Always	Below 1 Ω
K36-29 (SLRG) - Body ground	Always	10 kΩ or higher
K36-30 (SLFG) - N4-8 (SLFG)	Always	Below 1 Ω
K36-30 (SLFG) - Body ground	Always	10 kΩ or higher

NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

4.CHECK HARNESS AND CONNECTOR (BODY GROUND BETWEEN ECU - NO. 1 HEIGHT CONTROL VALVE)

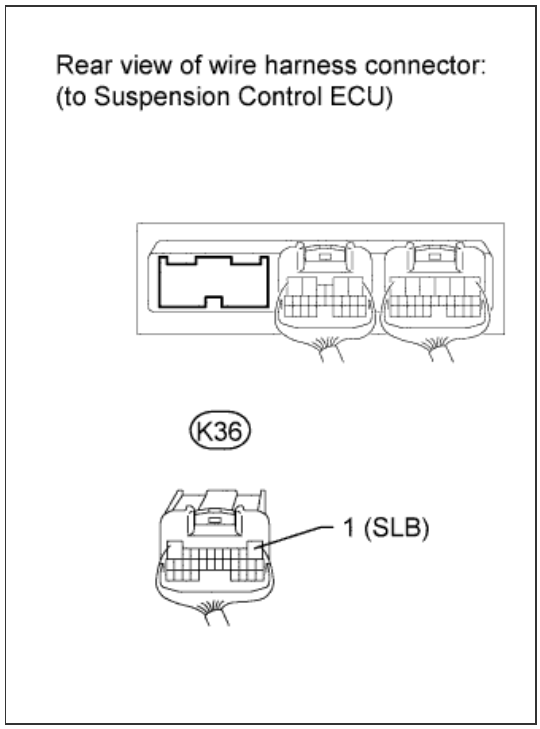
a. Disconnect the N4 No. 1 height control valve connector.

b. Disconnect the K36 ECU connector.

c. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
K36-1 (SLB) - Body ground	Always	10 kΩ or higher



NG → Go to step 6

OK

5.INSPECT NO. 1 HEIGHT CONTROL VALVE

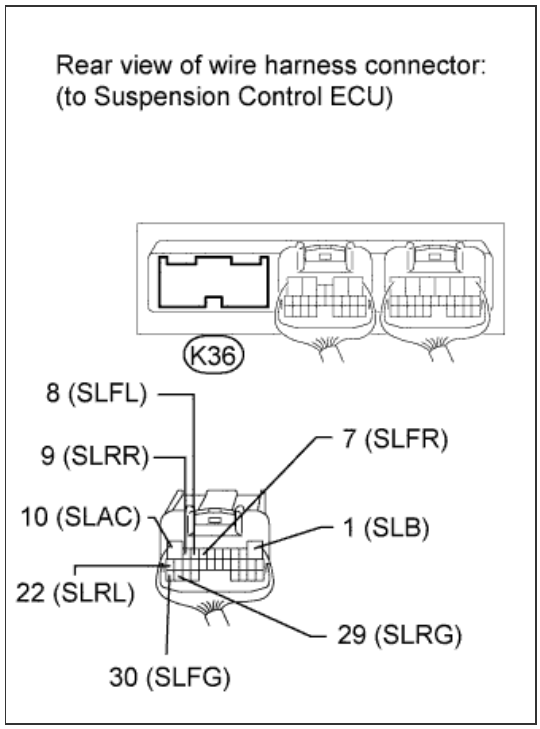
a. Connect the N4 No. 1 height control valve connector.

b. Disconnect the K36 ECU connector.

c. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
K36-7 (SLFR) - K36-1 (SLB)	Always	3 to 3.8 Ω
K36-7 (SLFR) - Body ground	Always	10 kΩ or higher
K36-8 (SLFL) - K36-1 (SLB)	Always	3 to 3.8 Ω
K36-8 (SLFL) - Body ground	Always	10 kΩ or higher
K36-9 (SLRR) - K36-1 (SLB)	Always	3 to 3.8 Ω
K36-9 (SLRR) - Body ground	Always	10 kΩ or higher
K36-10 (SLAC) - K36-1 (SLB)	Always	3 to 3.8 Ω
K36-10 (SLAC) - Body ground	Always	10 kΩ or higher
K36-22 (SLRL) - K36-1 (SLB)	Always	3 to 3.8 Ω
K36-22 (SLRL) - Body ground	Always	10 kΩ or higher
K36-29 (SLRG) - K36-1 (SLB)	Always	3 to 3.8 Ω
K36-29 (SLRG) - Body ground	Always	10 kΩ or higher
K36-30 (SLFG) - K36-1		



(SLB)	Always	3 to 3.8 Ω
K36-30 (SLFG) - Body ground	Always	10 kΩ or higher
K36-1 (SLB) - Body ground	Always	10 kΩ or higher

NG → REPLACE NO. 1 HEIGHT CONTROL VALVE (Click here)

OK

REPLACE SUSPENSION CONTROL ECU (Click here)

6.CHECK HARNESS AND CONNECTOR (BODY GROUND BETWEEN ECU - FRONT SUSPENSION CONTROL VALVE)

a. Disconnect the N10 and N12 front suspension control valve connectors.

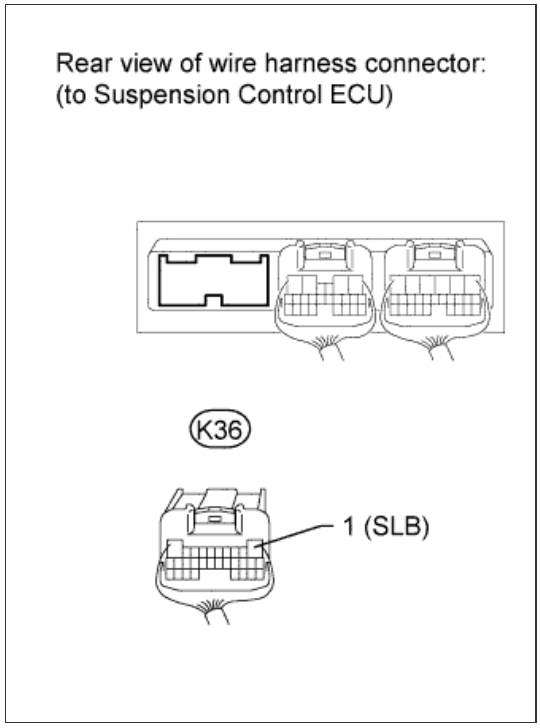
b. Disconnect the N4 No. 1 height control valve connector.

c. Disconnect the K36 ECU connector.

d. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
K36-1 (SLB) - Body ground	Always	10 kΩ or higher



NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

7.CHECK HARNESS AND CONNECTOR (SUSPENSION CONTROL ECU - FRONT SUSPENSION CONTROL VALVE)

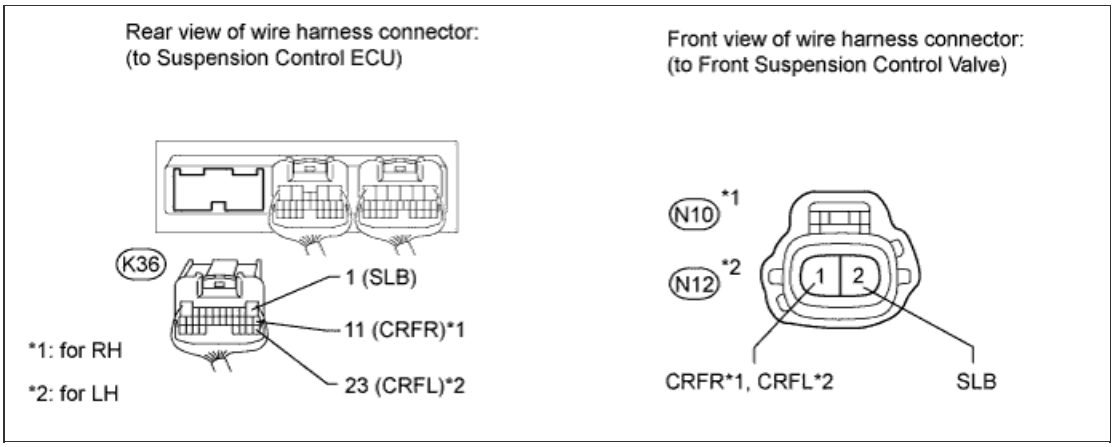
a. Disconnect the N10*1 and/or N12*2 front suspension control valve connector.

HINT:

*1: for RH

*2: for LH

b. Disconnect the K36 ECU connector.



c. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
K36-11 (CRFR) - N10-1 (CRFR)	Always	Below 1 Ω
K36-11 (CRFR) - Body ground	Always	10 kΩ or higher
K36-23 (CRFL) - N12-1 (CRFL)	Always	Below 1 Ω
K36-23 (CRFL) - Body ground	Always	10 kΩ or higher
K36-1 (SLB) - N10-2 (SLB)	Always	Below 1 Ω
K36-1 (SLB) - N12-2 (SLB)	Always	Below 1 Ω

NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK → REPLACE FRONT SUSPENSION CONTROL VALVE

DTC C1711 Front Height Control Sensor RH Circuit Malfunction

DTC C1712 Front Height Control Sensor LH Circuit Malfunction

DTC C1713 Rear Height Control Sensor RH Circuit Malfunction

DTC C1714 Rear Height Control Sensor LH Circuit Malfunction

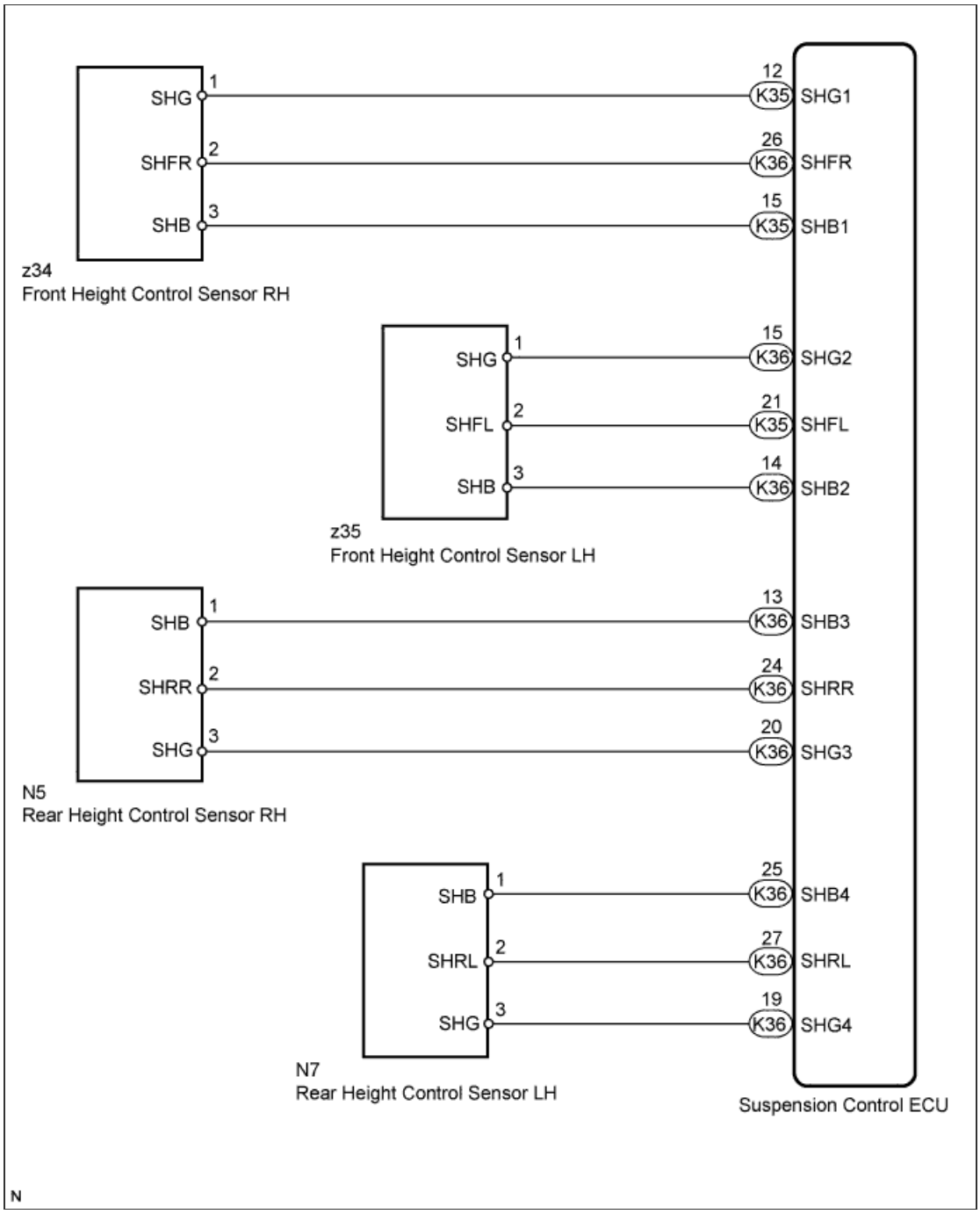
for Preparation Click here

DESCRIPTION

The height control sensor changes its resistance value based on changes in vehicle height. The suspension control ECU outputs a fixed voltage of 5 V to the SHB terminal of the height control sensor. If the sensor resistance value changes, the sensor voltage value changes accordingly. The suspension control ECU then receives the voltage value from the sensor to detect the vehicle height change.

DTC Code	Detection Condition	Trouble Area
C1711	When one of the following conditions is met: • With the engine switch on (IG), a voltage of 4.7 V or higher, or 0.3 V or less at the front height control sensor RH is detected for 1 second. • When there is a height control sensor power supply voltage malfunction. • When the height control sensor is determined to be stuck (When the sensor output is constant while the vehicle is turning, the sensor is determined to be stuck).	• Harness or connector • Front height control sensor RH • Suspension control ECU
C1712	When one of the following conditions is met: • With the engine switch on (IG), a voltage of 4.7 V or higher, or 0.3 V or less at the front height control sensor LH is detected for 1 second. • When there is a height control sensor power supply voltage malfunction. • When the height control sensor is determined to be stuck (When the sensor output is constant while the vehicle is turning, the sensor is determined to be stuck).	• Harness or connector • Front height control sensor LH • Suspension control ECU
C1713	When one of the following conditions is met: • With the engine switch on (IG), a voltage of 4.7 V or higher, or 0.3 V or less at the rear height control sensor RH is detected for 1 second. • When there is a height control sensor power supply voltage malfunction. • When the height control sensor is determined to be stuck (When the sensor output is constant while the vehicle is turning, the sensor is determined to be stuck).	• Harness or connector • Rear height control sensor RH • Suspension control ECU
C1714	When one of the following conditions is met: • With the engine switch on (IG), a voltage of 4.7 V or higher, or 0.3 V or less at the rear height control sensor LH is detected for 1 second. • When there is a height control sensor power supply voltage malfunction. • When the height control sensor is determined to be stuck (When the sensor output is constant while the vehicle is turning, the sensor is determined to be stuck).	• Harness or connector • Rear height control sensor LH • Suspension control ECU

WIRING DIAGRAM



INSPECTION PROCEDURE

NOTICE:

- **Before performing troubleshooting, inspect the connectors of related circuits.**
- **If the suspension control ECU or height control sensor is replaced, the vehicle height offset calibration must be performed (Click here).**

1.CHECK HARNESS AND CONNECTOR (HEIGHT CONTROL SENSOR - SUSPENSION CONTROL ECU)

NOTICE:

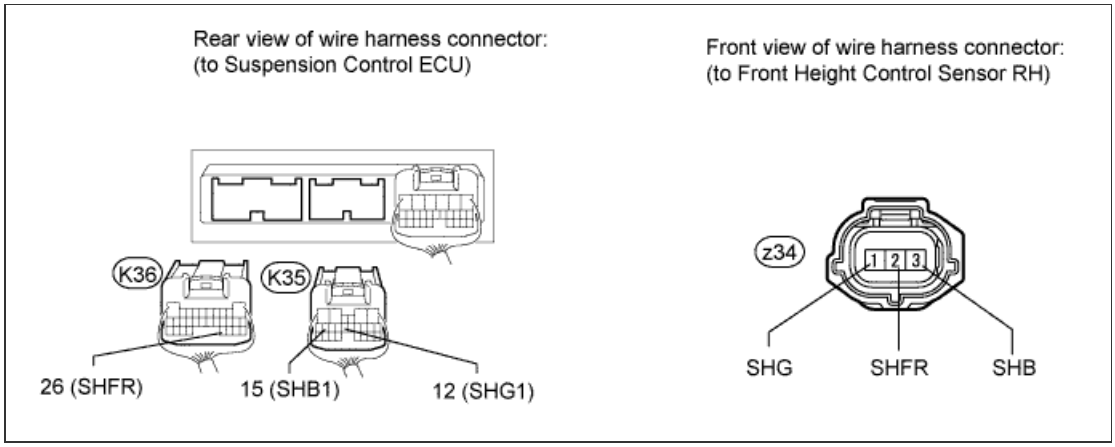
When inspecting the wire harnesses between the suspension control ECU and each sensor, it is difficult to determine the malfunctioning area if there is a sensor power supply malfunction. Therefore, disconnect each sensor connector (front RH, front LH, rear RH and rear LH) on the ECU side.

a. Check the front height control sensor RH side: (C1711)

i. Disconnect the K35 and K36 ECU connectors.

ii. Disconnect the z34 sensor connector.

iii. Measure the resistance according to the value(s) in the table below.



Standard Resistance:

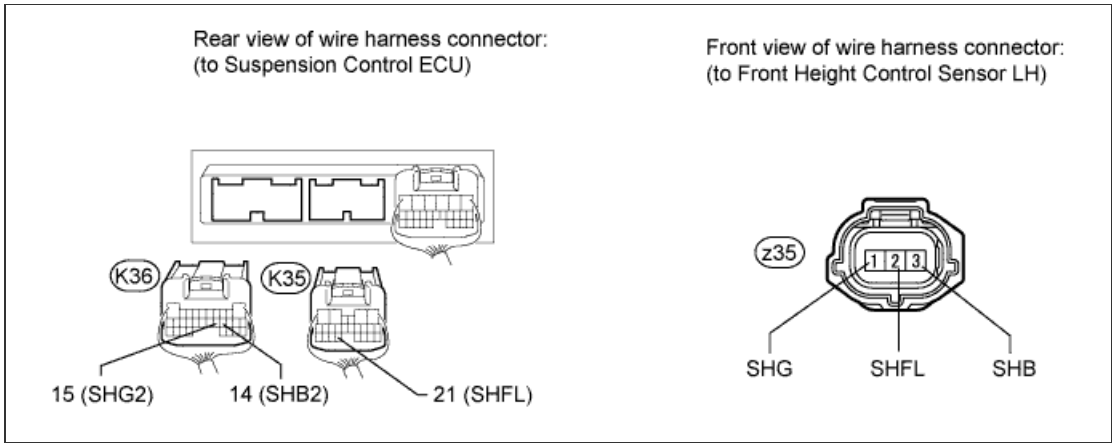
Tester Connection	Condition	Specified Condition
z34-1 (SHG) - K35-12 (SHG1)	Always	Below 1 Ω
z34-2 (SHFR) - K36-26 (SHFR)	Always	Below 1 Ω
z34-3 (SHB) - K35-15 (SHB1)	Always	Below 1 Ω
z34-1 (SHG) - Body ground	Always	10 kΩ or higher
z34-2 (SHFR) - Body ground	Always	10 kΩ or higher
z34-3 (SHB) - Body ground	Always	10 kΩ or higher

b. Check the front height control sensor LH side: (C1712)

i. Disconnect the K35 and K36 ECU connectors.

ii. Disconnect the z35 sensor connector.

iii. Measure the resistance according to the value(s) in the table below.



Standard Resistance:

Tester Connection	Condition	Specified Condition

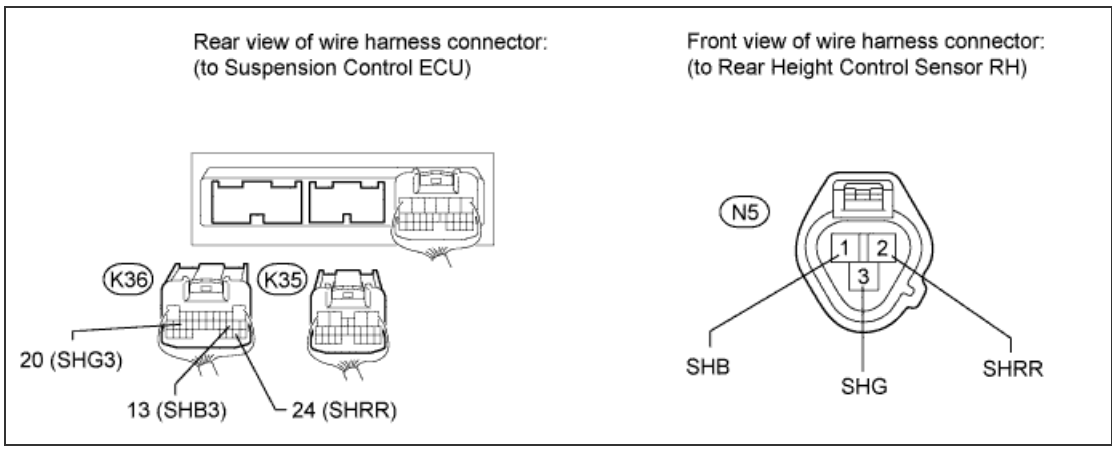
z35-1 (SHG) - K36-15 (SHG2)	Always	Below 1 Ω
z35-2 (SHFL) - K35-21 (SHFL)	Always	Below 1 Ω
z35-3 (SHB) - K36-14 (SHB2)	Always	Below 1 Ω
z35-1 (SHG) - Body ground	Always	10 kΩ or higher
z35-2 (SHFL) - Body ground	Always	10 kΩ or higher
z35-3 (SHB) - Body ground	Always	10 kΩ or higher

c. Check the rear height control sensor RH side: (C1713)

i. Disconnect the K35 and K36 ECU connectors.

ii. Disconnect the N5 sensor connector.

iii. Measure the resistance according to the value(s) in the table below.



Standard Resistance:

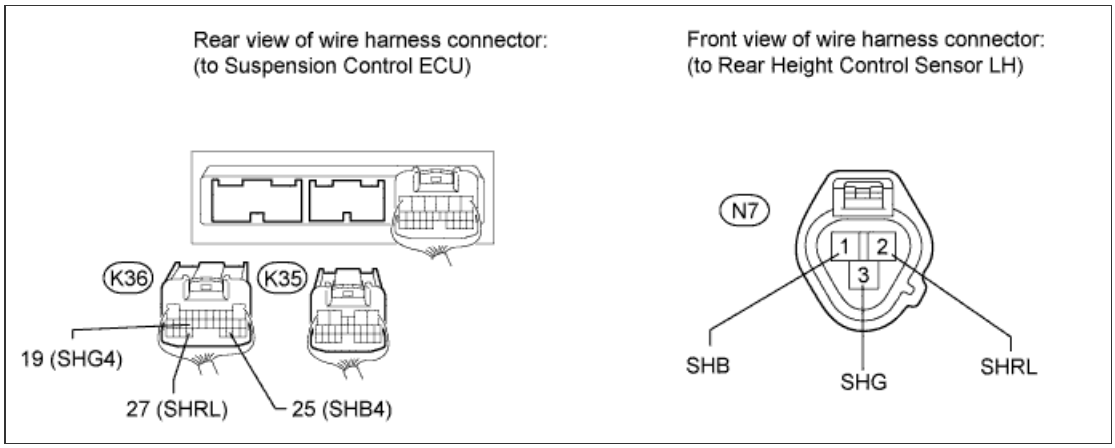
Tester Connection	Condition	Specified Condition
N5-3 (SHG) - K36-20 (SHG3)	Always	Below 1 Ω
N5-2 (SHRR) - K36-24 (SHRR)	Always	Below 1 Ω
N5-1 (SHB) - K36-13 (SHB3)	Always	Below 1 Ω
N5-3 (SHG) - Body ground	Always	10 kΩ or higher
N5-2 (SHRR) - Body ground	Always	10 kΩ or higher
N5-1 (SHB) - Body ground	Always	10 kΩ or higher

d. Check the rear height control sensor LH side: (C1714)

i. Disconnect the K35 and K36 ECU connectors.

ii. Disconnect the N7 sensor connector.

iii. Measure the resistance according to the value(s) in the table below.



Standard Resistance:

Tester Connection	Condition	Specified Condition
N7-3 (SHG) - K36-19 (SHG4)	Always	Below 1 Ω
N7-2 (SHRL) - K36-27 (SHRL)	Always	Below 1 Ω
N7-1 (SHB) - K36-25 (SHB4)	Always	Below 1 Ω
N7-3 (SHG) - Body ground	Always	10 kΩ or higher
N7-2 (SHRL) - Body ground	Always	10 kΩ or higher
N7-1 (SHB) - Body ground	Always	10 kΩ or higher

NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

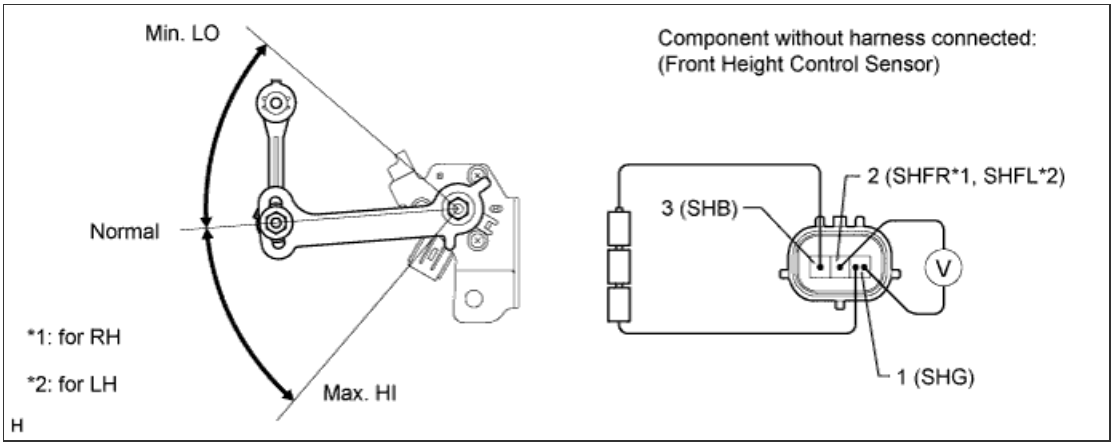
2.INSPECT HEIGHT CONTROL SENSOR

a. Check the front height control sensor:

i. Remove the front height control sensor RH or front height control sensor LH (Click here).

NOTICE:

Do not drop the height control sensor. If it is dropped, replace it with a new one.



ii. Connect 3 1.5 V dry cell batteries in series.

iii. Connect the positive (+) end of the batteries to terminal 3 (SHB) of the height control sensor and the negative (-) end of the batteries to terminal 1 (SHG). While slowly moving the sensor link up and down, measure the voltage between terminal 2 (SHFR*1 or SHFL*2) and terminal 1 (SHG).

NOTICE:

Do not apply a voltage of higher than 6 V.

HINT:

*1: for RH

*2: for LH

iv. Measure the voltage according to the value(s) in the table below.

Standard Voltage:

for RH

Tester Connection	Condition	Specified Condition
2 (SHFR) - 1 (SHG)	Max. HI	Approx. 4.1 V
	Normal	Approx. 2.25 V
	Min. LO	Approx. 0.45 V

for LH

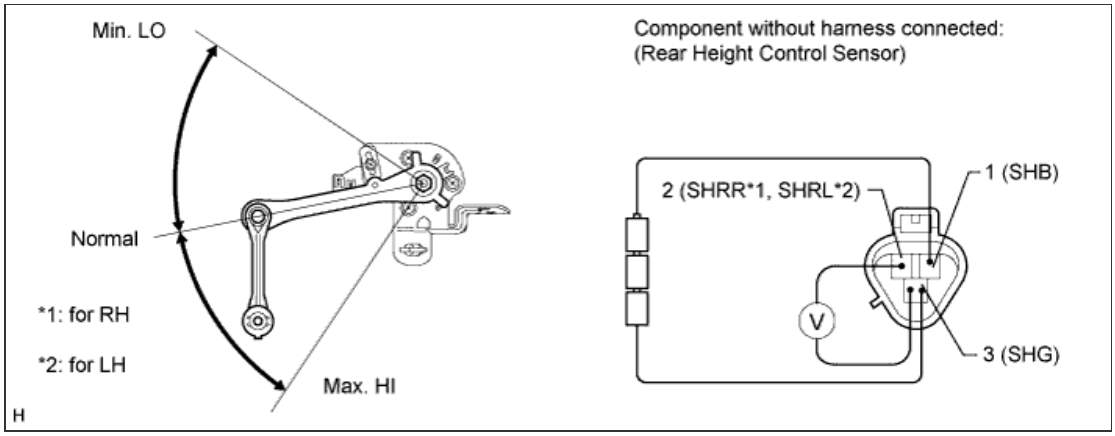
Tester Connection	Condition	Specified Condition
2 (SHFL) - 1 (SHG)	Max. HI	Approx. 4.1 V
	Normal	Approx. 2.25 V
	Min. LO	Approx. 0.45 V

b. Check the rear height control sensor.

i. Remove the rear height control sensor RH or rear height control sensor LH (Click here).

NOTICE:

Do not drop the height control sensor. If it is dropped, replace it with a new one.



ii. Connect 3 1.5 V dry cell batteries in series.

iii. Connect the positive (+) end of the batteries to terminal 1 (SHB) of the height control sensor and the negative (-) end of the batteries to terminal 3 (SHG). While slowly moving the sensor link up and down, measure the voltage between terminal 2 (SHRR*1 or SHRL*2) and terminal 3 (SHG).

NOTICE:

Do not apply a voltage of higher than 6 V.

HINT:

*1: for RH

*2: for LH

iv. Measure the voltage according to the value(s) in the table below.

Standard Voltage:

for RH

Tester Connection	Condition	Specified Condition
2 (SHRR) - 3 (SHG)	Max. HI	Approx. 4.1 V
	Normal	Approx. 2.25 V
	Min. LO	Approx. 0.45 V

for LH

Tester Connection	Condition	Specified Condition
2 (SHRL) - 3 (SHG)	Max. HI	Approx. 4.1 V
	Normal	Approx. 2.25 V
	Min. LO	Approx. 0.45 V

Result

Result	Proceed to
OK	A
Front height control sensor RH malfunction	B
Front height control sensor LH malfunction	C
Rear height control sensor RH malfunction	D
Rear height control sensor LH malfunction	E

B → REPLACE FRONT HEIGHT CONTROL SENSOR RH (Click here)

C → REPLACE FRONT HEIGHT CONTROL SENSOR LH (Click here)

D → REPLACE REAR HEIGHT CONTROL SENSOR RH (Click here)

E → REPLACE REAR HEIGHT CONTROL SENSOR LH (Click here)

A

REPLACE SUSPENSION CONTROL ECU (Click here)

DTC C1756 Suspension Control Relay Malfunction

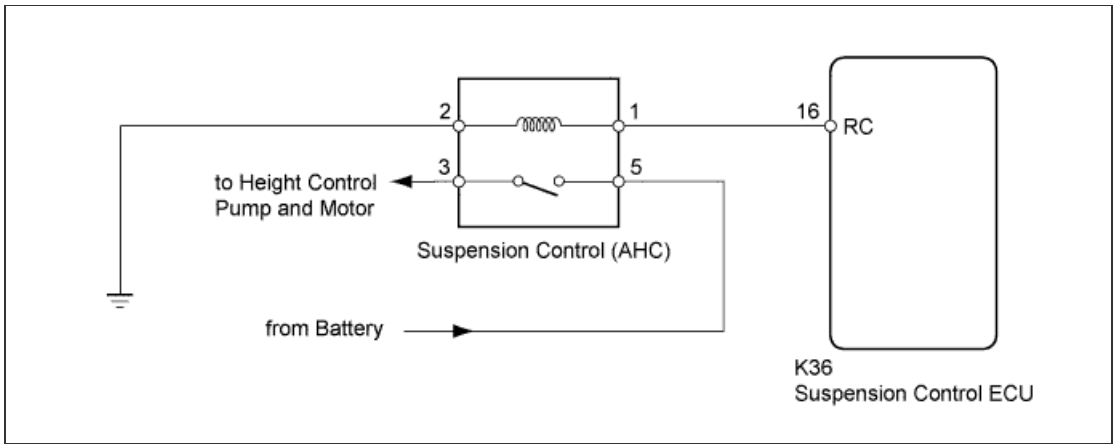
for Preparation Click here

DESCRIPTION

This relay is to supply the power source to the pump and motor. The relay stays on while the height control is operated.

DTC Code	Detection Condition	Trouble Area
C1756	When either of the following is detected: • With the suspension control relay not activated, an open signal of the suspension control relay is detected for 1 second or more. • With the suspension control relay activated, a short signal of the suspension control relay is detected 8 times successively.	• Harness or connector • Suspension control relay • Suspension control ECU

WIRING DIAGRAM



INSPECTION PROCEDURE

NOTICE:

- **Before performing troubleshooting, inspect the connectors of related circuits.**
- **If the suspension control ECU or height control sensor is replaced, the vehicle height offset calibration must be performed (Click here).**

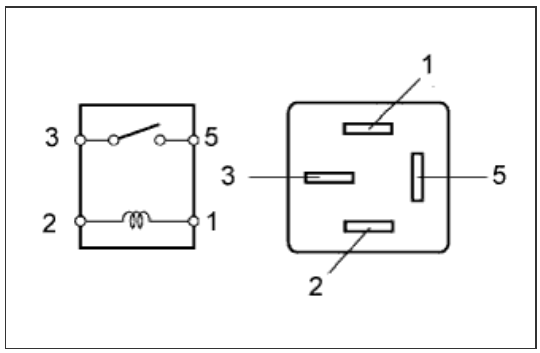
1.INSPECT SUSPENSION CONTROL RELAY (AHC)

a. Remove the suspension control relay from the engine room relay block.

b. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

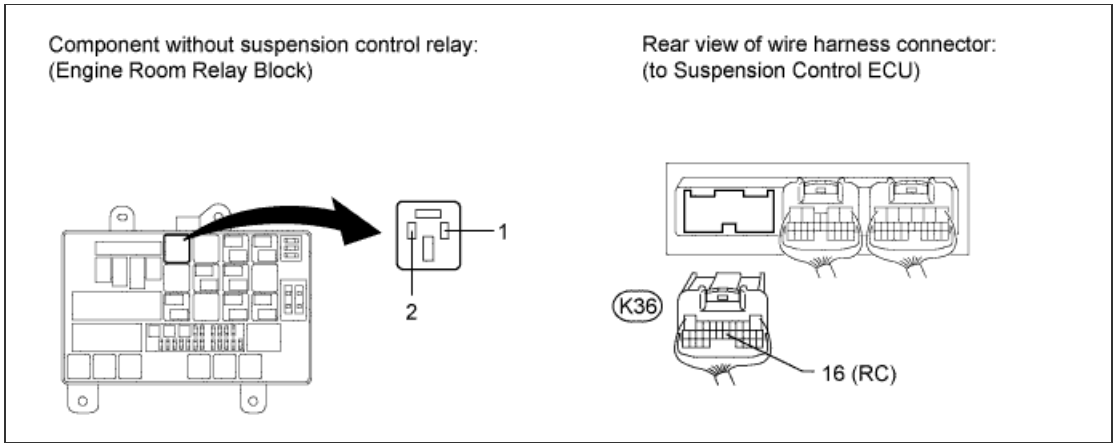
Tester Connection	Condition	Specified Condition
3 - 5	Battery voltage is not applied to terminal 1 and 2	10 kΩ or higher
	Battery voltage is applied to terminal 1 and 2	Below 1 Ω



NG → REPLACE SUSPENSION CONTROL RELAY

OK

2.CHECK HARNESS AND CONNECTOR (SUSPENSION CONTROL ECU - RELAY BLOCK AND BODY GROUND)



a. Remove the suspension control relay from the engine room relay block.

b. Disconnect the K36 ECU connector.

c. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
K36-16 (RC) - Relay block suspension control relay terminal 1	Always	Below 1 Ω
K36-16 (RC) - Body ground	Always	10 kΩ or higher
Relay block suspension control relay terminal 2 - Body ground	Always	Below 1 Ω

NG → REPAIR OR REPLACE HARNESS AND CONNECTOR

OK

REPLACE SUSPENSION CONTROL ECU (Click here)

DTC C1711 Front Height Control Sensor RH Circuit Malfunction

DTC C1712 Front Height Control Sensor LH Circuit Malfunction

DTC C1713 Rear Height Control Sensor RH Circuit Malfunction

DTC C1714 Rear Height Control Sensor LH Circuit Malfunction

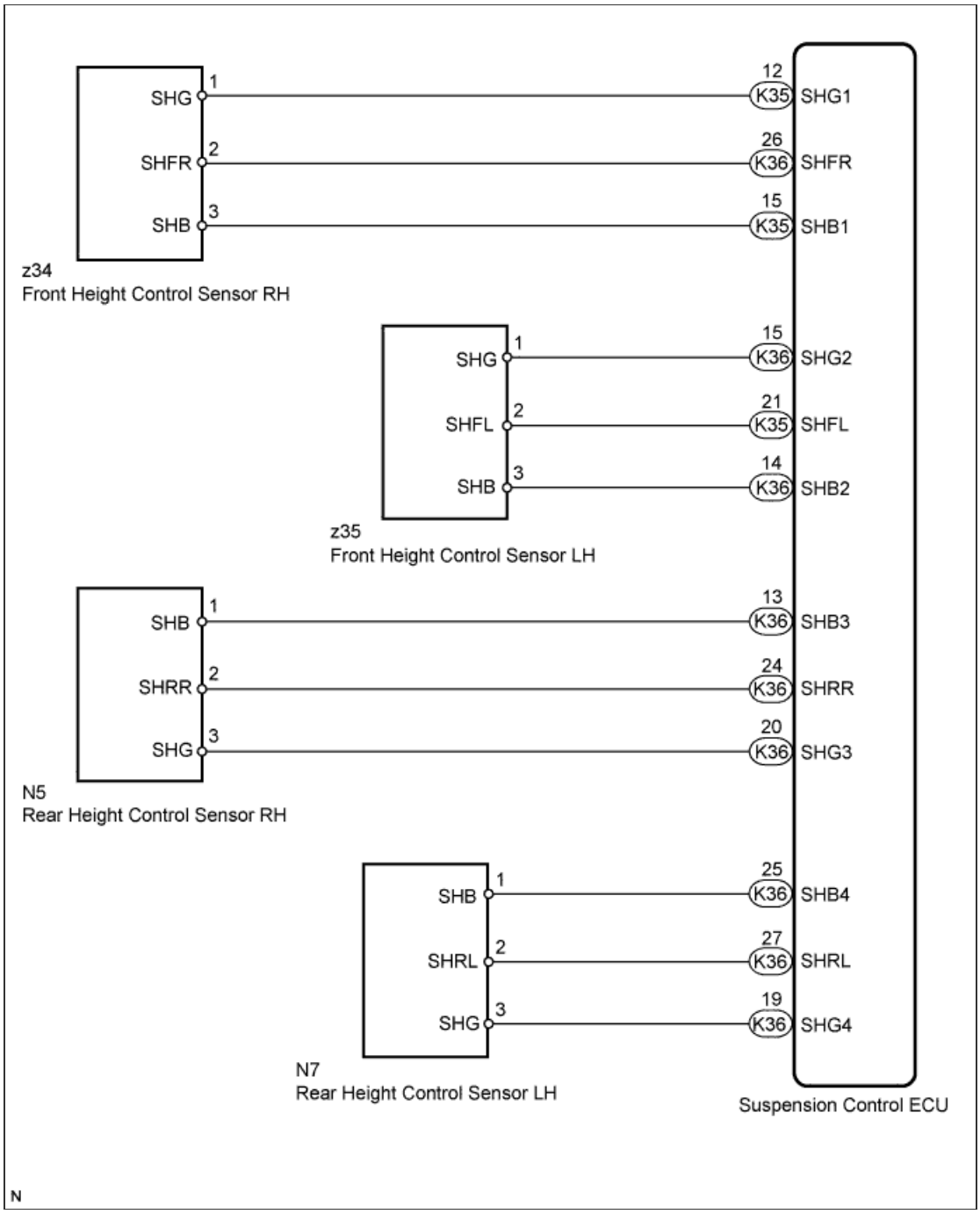
for Preparation Click here

DESCRIPTION

The height control sensor changes its resistance value based on changes in vehicle height. The suspension control ECU outputs a fixed voltage of 5 V to the SHB terminal of the height control sensor. If the sensor resistance value changes, the sensor voltage value changes accordingly. The suspension control ECU then receives the voltage value from the sensor to detect the vehicle height change.

DTC Code	Detection Condition	Trouble Area
C1711	When one of the following conditions is met: • With the engine switch on (IG), a voltage of 4.7 V or higher, or 0.3 V or less at the front height control sensor RH is detected for 1 second. • When there is a height control sensor power supply voltage malfunction. • When the height control sensor is determined to be stuck (When the sensor output is constant while the vehicle is turning, the sensor is determined to be stuck).	• Harness or connector • Front height control sensor RH • Suspension control ECU
C1712	When one of the following conditions is met: • With the engine switch on (IG), a voltage of 4.7 V or higher, or 0.3 V or less at the front height control sensor LH is detected for 1 second. • When there is a height control sensor power supply voltage malfunction. • When the height control sensor is determined to be stuck (When the sensor output is constant while the vehicle is turning, the sensor is determined to be stuck).	• Harness or connector • Front height control sensor LH • Suspension control ECU
C1713	When one of the following conditions is met: • With the engine switch on (IG), a voltage of 4.7 V or higher, or 0.3 V or less at the rear height control sensor RH is detected for 1 second. • When there is a height control sensor power supply voltage malfunction. • When the height control sensor is determined to be stuck (When the sensor output is constant while the vehicle is turning, the sensor is determined to be stuck).	• Harness or connector • Rear height control sensor RH • Suspension control ECU
C1714	When one of the following conditions is met: • With the engine switch on (IG), a voltage of 4.7 V or higher, or 0.3 V or less at the rear height control sensor LH is detected for 1 second. • When there is a height control sensor power supply voltage malfunction. • When the height control sensor is determined to be stuck (When the sensor output is constant while the vehicle is turning, the sensor is determined to be stuck).	• Harness or connector • Rear height control sensor LH • Suspension control ECU

WIRING DIAGRAM



INSPECTION PROCEDURE

NOTICE:

- **Before performing troubleshooting, inspect the connectors of related circuits.**
- **If the suspension control ECU or height control sensor is replaced, the vehicle height offset calibration must be performed (Click here).**

1.CHECK HARNESS AND CONNECTOR (HEIGHT CONTROL SENSOR - SUSPENSION CONTROL ECU)

NOTICE:

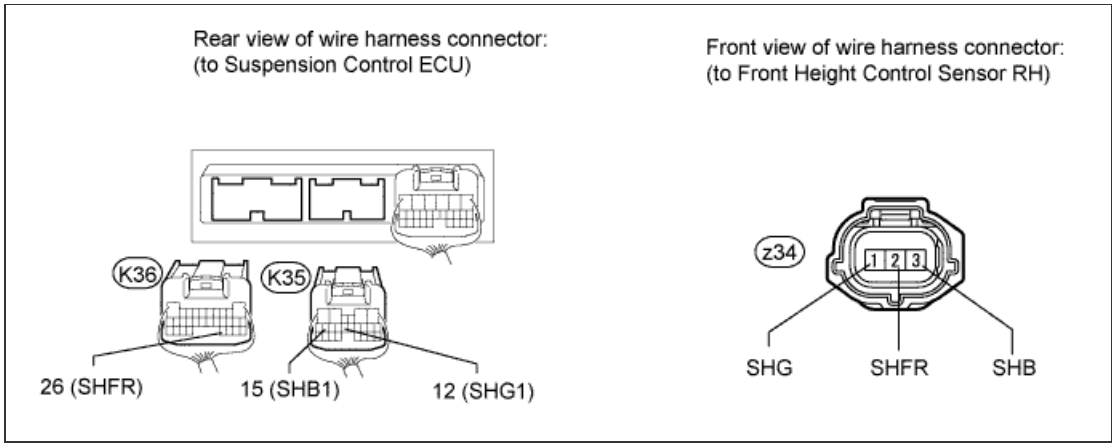
When inspecting the wire harnesses between the suspension control ECU and each sensor, it is difficult to determine the malfunctioning area if there is a sensor power supply malfunction. Therefore, disconnect each sensor connector (front RH, front LH, rear RH and rear LH) on the ECU side.

a. Check the front height control sensor RH side: (C1711)

i. Disconnect the K35 and K36 ECU connectors.

ii. Disconnect the z34 sensor connector.

iii. Measure the resistance according to the value(s) in the table below.



Standard Resistance:

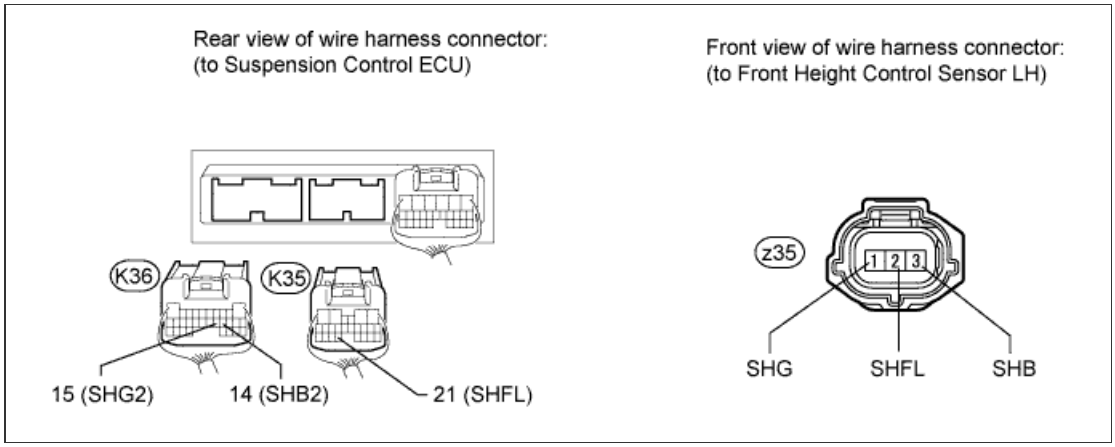
Tester Connection	Condition	Specified Condition
z34-1 (SHG) - K35-12 (SHG1)	Always	Below 1 Ω
z34-2 (SHFR) - K36-26 (SHFR)	Always	Below 1 Ω
z34-3 (SHB) - K35-15 (SHB1)	Always	Below 1 Ω
z34-1 (SHG) - Body ground	Always	10 kΩ or higher
z34-2 (SHFR) - Body ground	Always	10 kΩ or higher
z34-3 (SHB) - Body ground	Always	10 kΩ or higher

b. Check the front height control sensor LH side: (C1712)

i. Disconnect the K35 and K36 ECU connectors.

ii. Disconnect the z35 sensor connector.

iii. Measure the resistance according to the value(s) in the table below.



Standard Resistance:

Tester Connection	Condition	Specified Condition

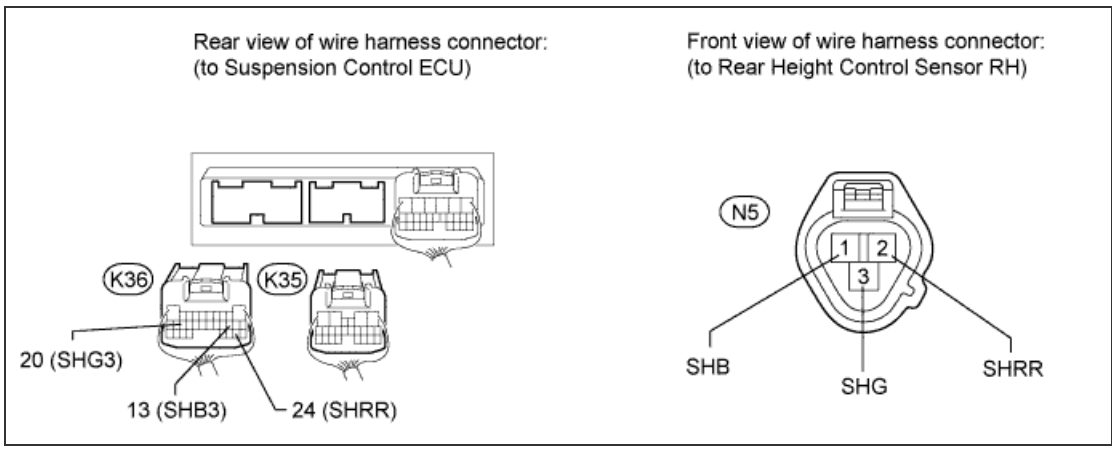
z35-1 (SHG) - K36-15 (SHG2)	Always	Below 1 Ω
z35-2 (SHFL) - K35-21 (SHFL)	Always	Below 1 Ω
z35-3 (SHB) - K36-14 (SHB2)	Always	Below 1 Ω
z35-1 (SHG) - Body ground	Always	10 kΩ or higher
z35-2 (SHFL) - Body ground	Always	10 kΩ or higher
z35-3 (SHB) - Body ground	Always	10 kΩ or higher

c. Check the rear height control sensor RH side: (C1713)

i. Disconnect the K35 and K36 ECU connectors.

ii. Disconnect the N5 sensor connector.

iii. Measure the resistance according to the value(s) in the table below.



Standard Resistance:

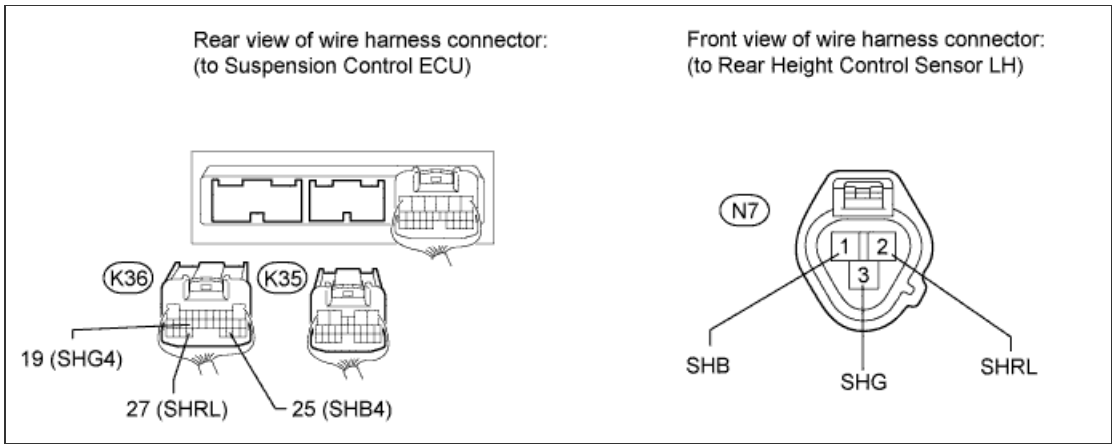
Tester Connection	Condition	Specified Condition
N5-3 (SHG) - K36-20 (SHG3)	Always	Below 1 Ω
N5-2 (SHRR) - K36-24 (SHRR)	Always	Below 1 Ω
N5-1 (SHB) - K36-13 (SHB3)	Always	Below 1 Ω
N5-3 (SHG) - Body ground	Always	10 kΩ or higher
N5-2 (SHRR) - Body ground	Always	10 kΩ or higher
N5-1 (SHB) - Body ground	Always	10 kΩ or higher

d. Check the rear height control sensor LH side: (C1714)

i. Disconnect the K35 and K36 ECU connectors.

ii. Disconnect the N7 sensor connector.

iii. Measure the resistance according to the value(s) in the table below.



Standard Resistance:

Tester Connection	Condition	Specified Condition
N7-3 (SHG) - K36-19 (SHG4)	Always	Below 1 Ω
N7-2 (SHRL) - K36-27 (SHRL)	Always	Below 1 Ω
N7-1 (SHB) - K36-25 (SHB4)	Always	Below 1 Ω
N7-3 (SHG) - Body ground	Always	10 kΩ or higher
N7-2 (SHRL) - Body ground	Always	10 kΩ or higher
N7-1 (SHB) - Body ground	Always	10 kΩ or higher

NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

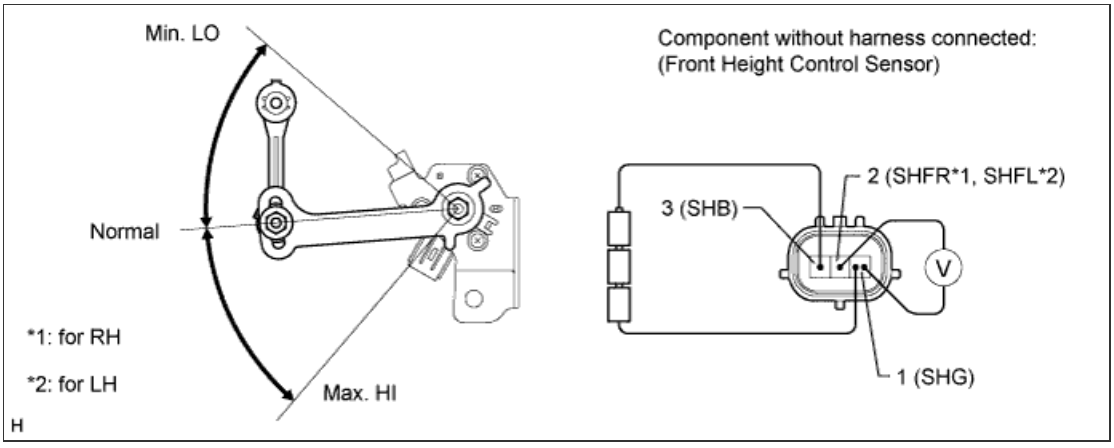
2.INSPECT HEIGHT CONTROL SENSOR

a. Check the front height control sensor:

i. Remove the front height control sensor RH or front height control sensor LH (Click here).

NOTICE:

Do not drop the height control sensor. If it is dropped, replace it with a new one.



ii. Connect 3 1.5 V dry cell batteries in series.

iii. Connect the positive (+) end of the batteries to terminal 3 (SHB) of the height control sensor and the negative (-) end of the batteries to terminal 1 (SHG). While slowly moving the sensor link up and down, measure the voltage between terminal 2 (SHFR*1 or SHFL*2) and terminal 1 (SHG).

NOTICE:

Do not apply a voltage of higher than 6 V.

HINT:

*1: for RH

*2: for LH

iv. Measure the voltage according to the value(s) in the table below.

Standard Voltage:

for RH

Tester Connection	Condition	Specified Condition
2 (SHFR) - 1 (SHG)	Max. HI	Approx. 4.1 V
	Normal	Approx. 2.25 V
	Min. LO	Approx. 0.45 V

for LH

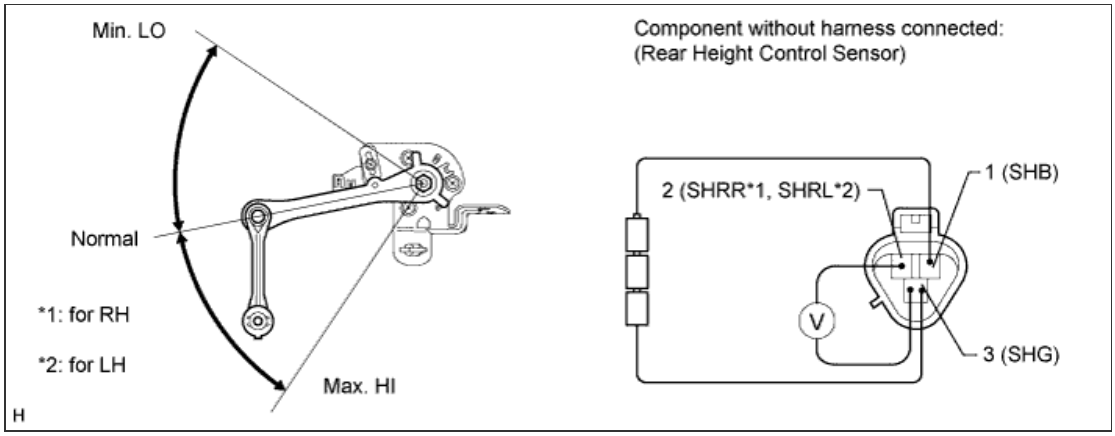
Tester Connection	Condition	Specified Condition
2 (SHFL) - 1 (SHG)	Max. HI	Approx. 4.1 V
	Normal	Approx. 2.25 V
	Min. LO	Approx. 0.45 V

b. Check the rear height control sensor.

i. Remove the rear height control sensor RH or rear height control sensor LH (Click here).

NOTICE:

Do not drop the height control sensor. If it is dropped, replace it with a new one.



ii. Connect 3 1.5 V dry cell batteries in series.

iii. Connect the positive (+) end of the batteries to terminal 1 (SHB) of the height control sensor and the negative (-) end of the batteries to terminal 3 (SHG). While slowly moving the sensor link up and down, measure the voltage between terminal 2 (SHRR*1 or SHRL*2) and terminal 3 (SHG).

NOTICE:

Do not apply a voltage of higher than 6 V.

HINT:

*1: for RH

*2: for LH

iv. Measure the voltage according to the value(s) in the table below.

Standard Voltage:

for RH

Tester Connection	Condition	Specified Condition
2 (SHRR) - 3 (SHG)	Max. HI	Approx. 4.1 V
	Normal	Approx. 2.25 V
	Min. LO	Approx. 0.45 V

for LH

Tester Connection	Condition	Specified Condition
2 (SHRL) - 3 (SHG)	Max. HI	Approx. 4.1 V
	Normal	Approx. 2.25 V
	Min. LO	Approx. 0.45 V

Result

Result	Proceed to
OK	A
Front height control sensor RH malfunction	B
Front height control sensor LH malfunction	C
Rear height control sensor RH malfunction	D
Rear height control sensor LH malfunction	E

B → REPLACE FRONT HEIGHT CONTROL SENSOR RH (Click here)

C → REPLACE FRONT HEIGHT CONTROL SENSOR LH (Click here)

D → REPLACE REAR HEIGHT CONTROL SENSOR RH (Click here)

E → REPLACE REAR HEIGHT CONTROL SENSOR LH (Click here)

A

REPLACE SUSPENSION CONTROL ECU (Click here)

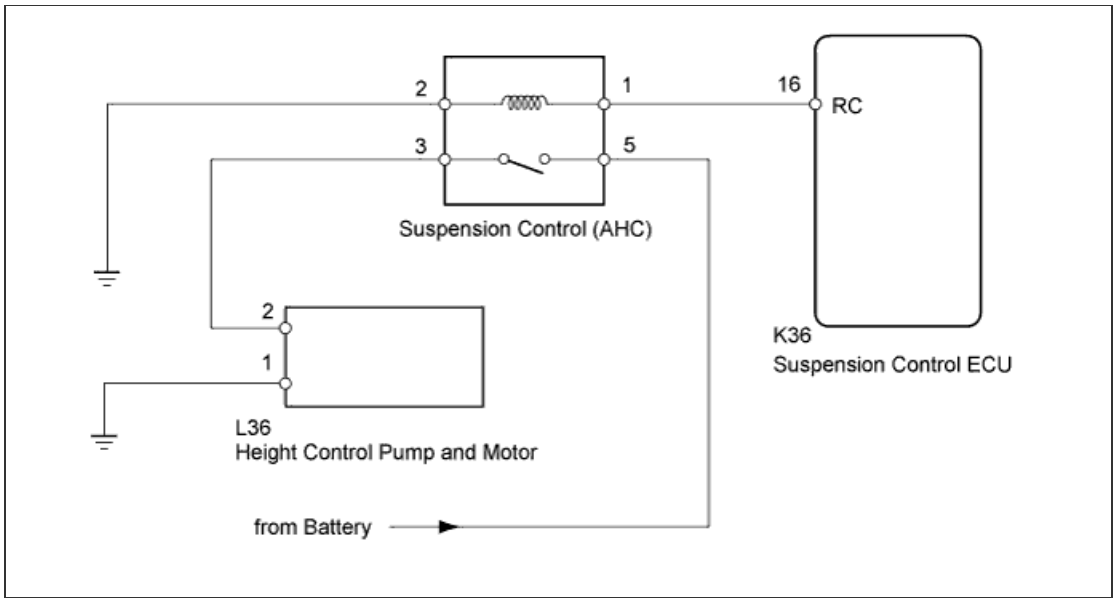
DTC C1763 Abnormal Pump Motor Oil Pressure

for Preparation Click here

DESCRIPTION

DTC Code	Detection Condition	Trouble Area
C1763	While the motor relay is in operation, the condition that the fluid pressure is 0.6 MPa (6.1 kgf/cm^2, 87 psi) or less continues for 0.6 seconds.	• Harness or connector • Suspension control relay • Height control pump and motor • Suspension control ECU

WIRING DIAGRAM



INSPECTION PROCEDURE

NOTICE:

- **Before performing troubleshooting, inspect the connectors of related circuits.**
- **If the suspension control ECU or height control sensor is replaced, the vehicle height offset calibration must be performed (Click here).**

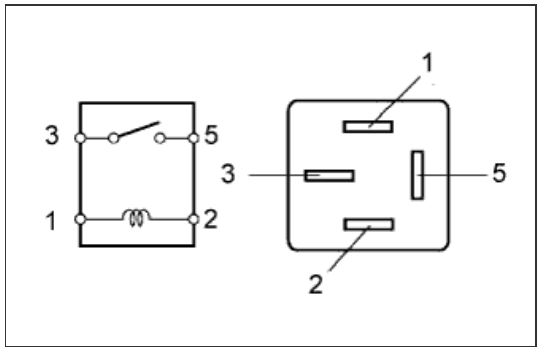
1.INSPECT SUSPENSION CONTROL RELAY (AHC)

a. Remove the suspension control relay from the engine room relay block.

b. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

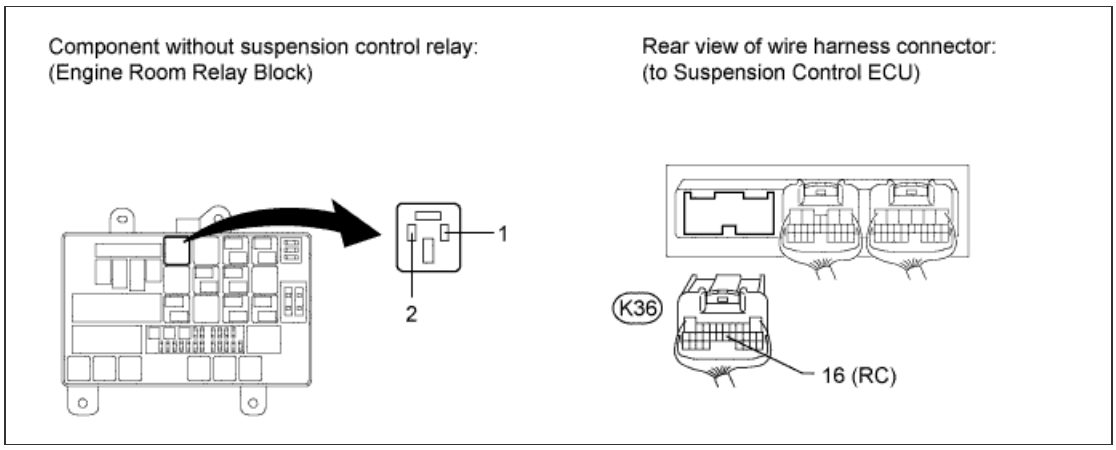
Tester Connection	Condition	Specified Condition
3 - 5	Battery voltage is not applied to terminal 1 and 2	10 kΩ or higher
	Battery voltage is applied to terminal 1 and 2	Below 1 Ω



NG → REPLACE SUSPENSION CONTROL RELAY

OK

2.CHECK HARNESS AND CONNECTOR (SUSPENSION CONTROL ECU - RELAY (AHC) AND BODY GROUND)



a. Remove the suspension control relay from the engine room relay block.

b. Disconnect the K36 ECU connector.

c. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
K36-16 (RC) - Relay block suspension control relay terminal 1	Always	Below 1 Ω
K36-16 (RC) - Body ground	Always	10 kΩ or higher
Relay block suspension control relay terminal 2 - Body ground	Always	Below 1 Ω

NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

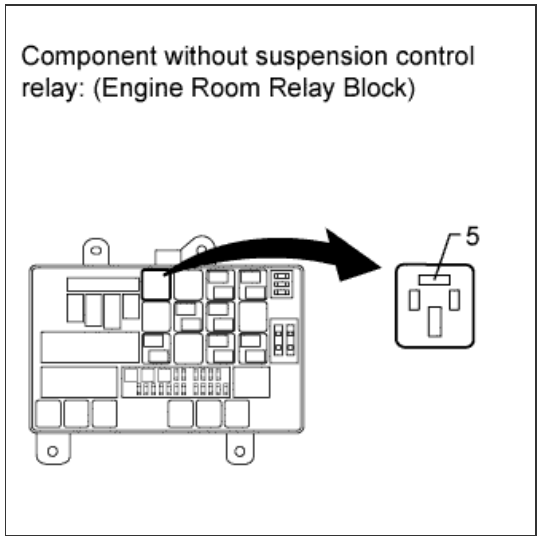
3.CHECK HARNESS AND CONNECTOR (BATTERY - SUSPENSION CONTROL RELAY)

a. Remove the suspension control relay from the engine room relay block.

b. Measure the voltage according to the value(s) in the table below.

Standard Voltage:

Tester Connection	Condition	Specified Condition
Relay block suspension control relay terminal 5 - Body ground	Always	11 to 14 V



NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

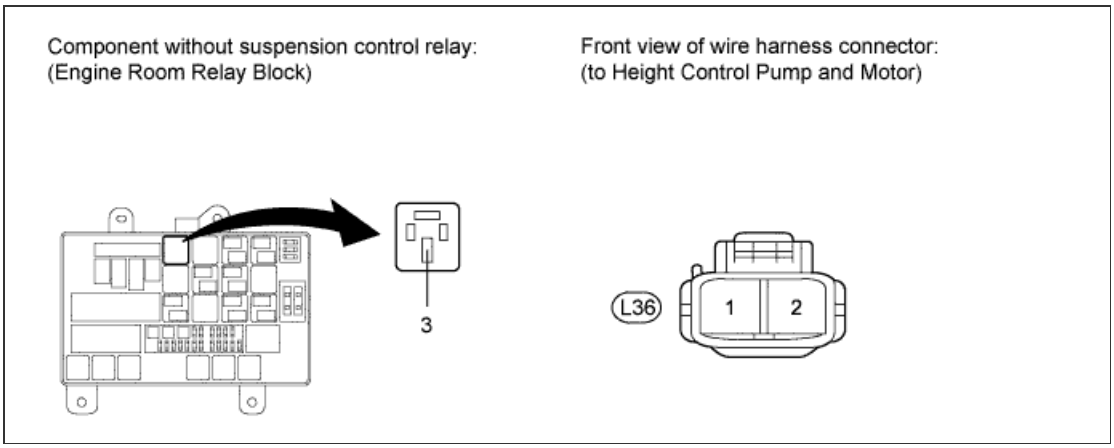
OK

4.CHECK HARNESS AND CONNECTOR (SUSPENSION CONTROL RELAY - PUMP AND MOTOR AND BODY GROUND)

a. Remove the suspension control relay from the engine room relay block.

b. Disconnect the L36 pump and motor connector.

c. Measure the resistance according to the value(s) in the table below.



Standard Resistance:

Tester Connection	Condition	Specified Condition
Relay block suspension control relay terminal 3 - L36-2	Always	Below 1 Ω
Relay block suspension control relay terminal 3 - Body ground	Always	10 kΩ or higher
L36-1 - Body ground	Always	Below 1 Ω

NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

5.CHECK OPERATION OF HEIGHT CONTROL PUMP AND MOTOR

a. Remove the height control pump and motor (Click here).

b. Apply battery voltage to the height control pump and motor and check the operation of the motor.

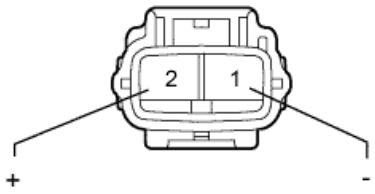
OK:

Measurement Condition	Specified Condition
Battery positive (+) → Terminal 2 Battery negative (-) → Terminal 1	Motor operates

NOTICE:

- **Be careful of fluid spray when the height control pump and motor is operating.**
- **Do not allow the motor to operate for 60 seconds or more.**
- **If the height control pump and motor is shorted, locked, or has a similar type of malfunction, a large amount of current will be flowing. Therefore, if the motor does not operate, immediately stop this inspection.**

Component without harness connected:
(Height Control Pump and Motor)



NG → REPLACE HEIGHT CONTROL PUMP AND MOTOR (Click here)

OK → REPLACE SUSPENSION CONTROL ECU (Click here)

DTC C1711 Front Height Control Sensor RH Circuit Malfunction

DTC C1712 Front Height Control Sensor LH Circuit Malfunction

DTC C1713 Rear Height Control Sensor RH Circuit Malfunction

DTC C1714 Rear Height Control Sensor LH Circuit Malfunction

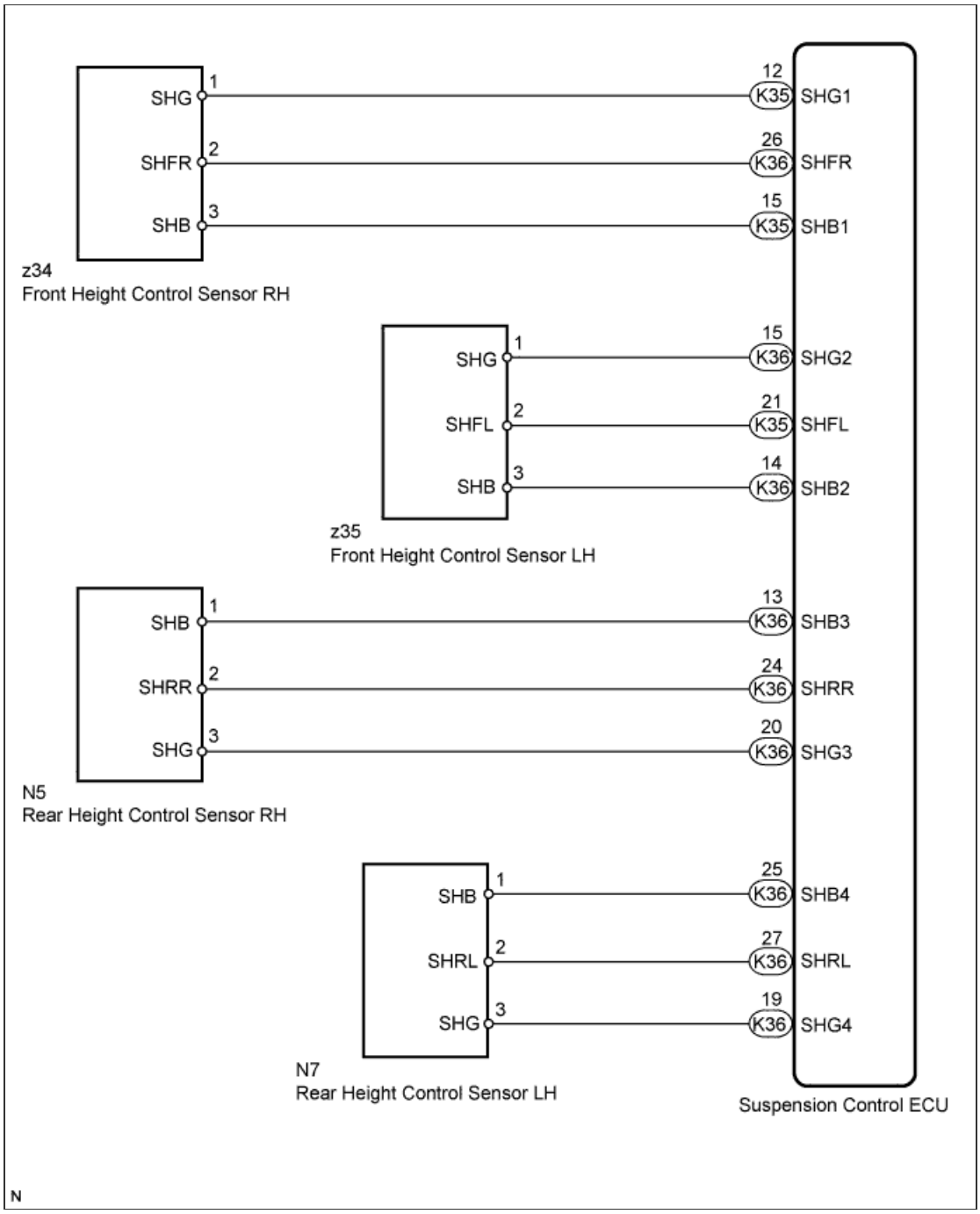
for Preparation Click here

DESCRIPTION

The height control sensor changes its resistance value based on changes in vehicle height. The suspension control ECU outputs a fixed voltage of 5 V to the SHB terminal of the height control sensor. If the sensor resistance value changes, the sensor voltage value changes accordingly. The suspension control ECU then receives the voltage value from the sensor to detect the vehicle height change.

DTC Code	Detection Condition	Trouble Area
C1711	When one of the following conditions is met: • With the engine switch on (IG), a voltage of 4.7 V or higher, or 0.3 V or less at the front height control sensor RH is detected for 1 second. • When there is a height control sensor power supply voltage malfunction. • When the height control sensor is determined to be stuck (When the sensor output is constant while the vehicle is turning, the sensor is determined to be stuck).	• Harness or connector • Front height control sensor RH • Suspension control ECU
C1712	When one of the following conditions is met: • With the engine switch on (IG), a voltage of 4.7 V or higher, or 0.3 V or less at the front height control sensor LH is detected for 1 second. • When there is a height control sensor power supply voltage malfunction. • When the height control sensor is determined to be stuck (When the sensor output is constant while the vehicle is turning, the sensor is determined to be stuck).	• Harness or connector • Front height control sensor LH • Suspension control ECU
C1713	When one of the following conditions is met: • With the engine switch on (IG), a voltage of 4.7 V or higher, or 0.3 V or less at the rear height control sensor RH is detected for 1 second. • When there is a height control sensor power supply voltage malfunction. • When the height control sensor is determined to be stuck (When the sensor output is constant while the vehicle is turning, the sensor is determined to be stuck).	• Harness or connector • Rear height control sensor RH • Suspension control ECU
C1714	When one of the following conditions is met: • With the engine switch on (IG), a voltage of 4.7 V or higher, or 0.3 V or less at the rear height control sensor LH is detected for 1 second. • When there is a height control sensor power supply voltage malfunction. • When the height control sensor is determined to be stuck (When the sensor output is constant while the vehicle is turning, the sensor is determined to be stuck).	• Harness or connector • Rear height control sensor LH • Suspension control ECU

WIRING DIAGRAM



INSPECTION PROCEDURE

NOTICE:

- **Before performing troubleshooting, inspect the connectors of related circuits.**
- **If the suspension control ECU or height control sensor is replaced, the vehicle height offset calibration must be performed (Click here).**

1.CHECK HARNESS AND CONNECTOR (HEIGHT CONTROL SENSOR - SUSPENSION CONTROL ECU)

NOTICE:

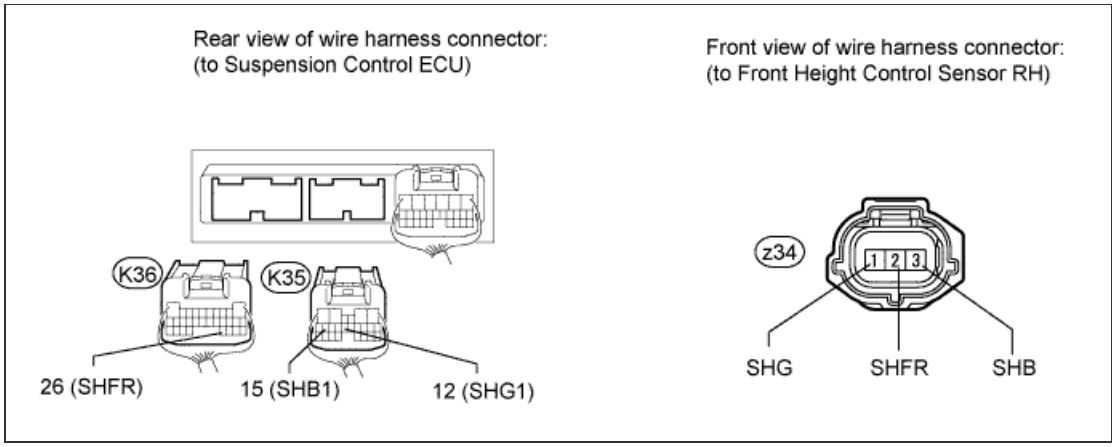
When inspecting the wire harnesses between the suspension control ECU and each sensor, it is difficult to determine the malfunctioning area if there is a sensor power supply malfunction. Therefore, disconnect each sensor connector (front RH, front LH, rear RH and rear LH) on the ECU side.

a. Check the front height control sensor RH side: (C1711)

i. Disconnect the K35 and K36 ECU connectors.

ii. Disconnect the z34 sensor connector.

iii. Measure the resistance according to the value(s) in the table below.



Standard Resistance:

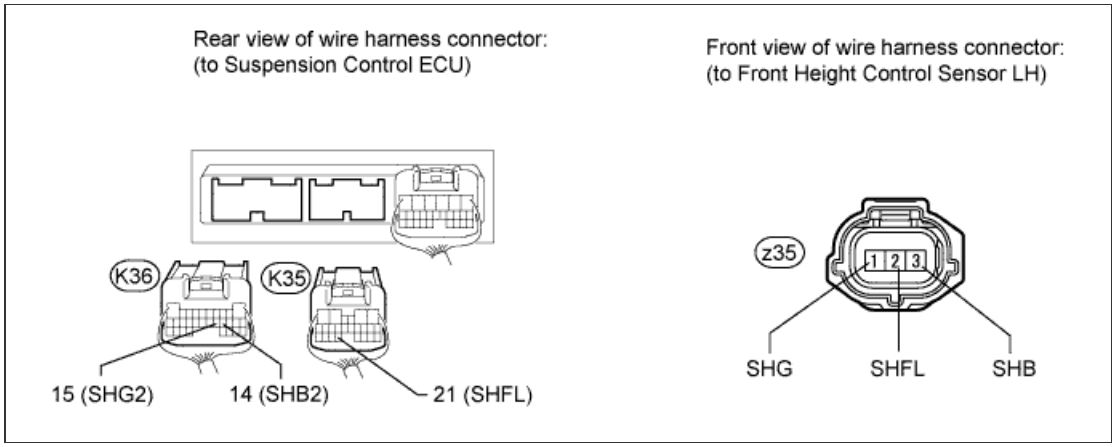
Tester Connection	Condition	Specified Condition
z34-1 (SHG) - K35-12 (SHG1)	Always	Below 1 Ω
z34-2 (SHFR) - K36-26 (SHFR)	Always	Below 1 Ω
z34-3 (SHB) - K35-15 (SHB1)	Always	Below 1 Ω
z34-1 (SHG) - Body ground	Always	10 kΩ or higher
z34-2 (SHFR) - Body ground	Always	10 kΩ or higher
z34-3 (SHB) - Body ground	Always	10 kΩ or higher

b. Check the front height control sensor LH side: (C1712)

i. Disconnect the K35 and K36 ECU connectors.

ii. Disconnect the z35 sensor connector.

iii. Measure the resistance according to the value(s) in the table below.



Standard Resistance:

Tester Connection	Condition	Specified Condition

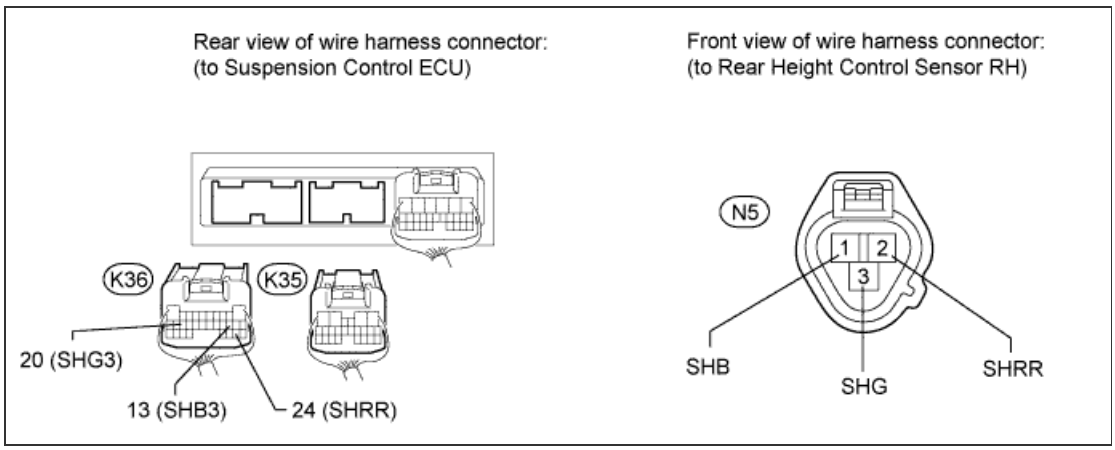
z35-1 (SHG) - K36-15 (SHG2)	Always	Below 1 Ω
z35-2 (SHFL) - K35-21 (SHFL)	Always	Below 1 Ω
z35-3 (SHB) - K36-14 (SHB2)	Always	Below 1 Ω
z35-1 (SHG) - Body ground	Always	10 kΩ or higher
z35-2 (SHFL) - Body ground	Always	10 kΩ or higher
z35-3 (SHB) - Body ground	Always	10 kΩ or higher

c. Check the rear height control sensor RH side: (C1713)

i. Disconnect the K35 and K36 ECU connectors.

ii. Disconnect the N5 sensor connector.

iii. Measure the resistance according to the value(s) in the table below.



Standard Resistance:

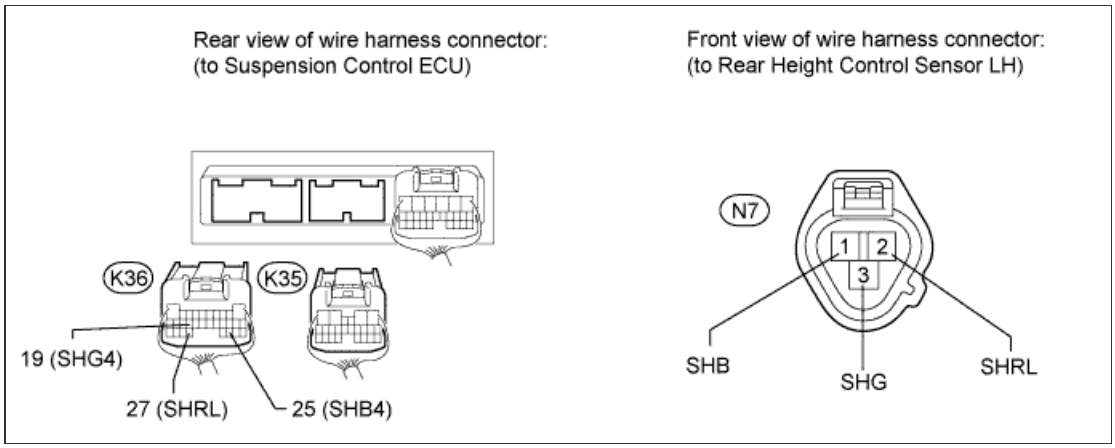
Tester Connection	Condition	Specified Condition
N5-3 (SHG) - K36-20 (SHG3)	Always	Below 1 Ω
N5-2 (SHRR) - K36-24 (SHRR)	Always	Below 1 Ω
N5-1 (SHB) - K36-13 (SHB3)	Always	Below 1 Ω
N5-3 (SHG) - Body ground	Always	10 kΩ or higher
N5-2 (SHRR) - Body ground	Always	10 kΩ or higher
N5-1 (SHB) - Body ground	Always	10 kΩ or higher

d. Check the rear height control sensor LH side: (C1714)

i. Disconnect the K35 and K36 ECU connectors.

ii. Disconnect the N7 sensor connector.

iii. Measure the resistance according to the value(s) in the table below.



Standard Resistance:

Tester Connection	Condition	Specified Condition
N7-3 (SHG) - K36-19 (SHG4)	Always	Below 1 Ω
N7-2 (SHRL) - K36-27 (SHRL)	Always	Below 1 Ω
N7-1 (SHB) - K36-25 (SHB4)	Always	Below 1 Ω
N7-3 (SHG) - Body ground	Always	10 kΩ or higher
N7-2 (SHRL) - Body ground	Always	10 kΩ or higher
N7-1 (SHB) - Body ground	Always	10 kΩ or higher

NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

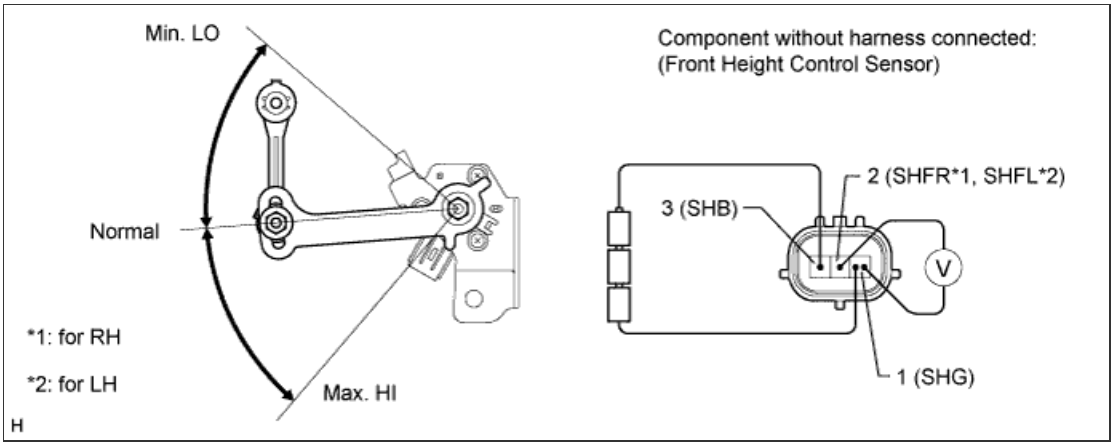
2.INSPECT HEIGHT CONTROL SENSOR

a. Check the front height control sensor:

i. Remove the front height control sensor RH or front height control sensor LH (Click here).

NOTICE:

Do not drop the height control sensor. If it is dropped, replace it with a new one.



ii. Connect 3 1.5 V dry cell batteries in series.

iii. Connect the positive (+) end of the batteries to terminal 3 (SHB) of the height control sensor and the negative (-) end of the batteries to terminal 1 (SHG). While slowly moving the sensor link up and down, measure the voltage between terminal 2 (SHFR*1 or SHFL*2) and terminal 1 (SHG).

NOTICE:

Do not apply a voltage of higher than 6 V.

HINT:

*1: for RH

*2: for LH

iv. Measure the voltage according to the value(s) in the table below.

Standard Voltage:

for RH

Tester Connection	Condition	Specified Condition
2 (SHFR) - 1 (SHG)	Max. HI	Approx. 4.1 V
	Normal	Approx. 2.25 V
	Min. LO	Approx. 0.45 V

for LH

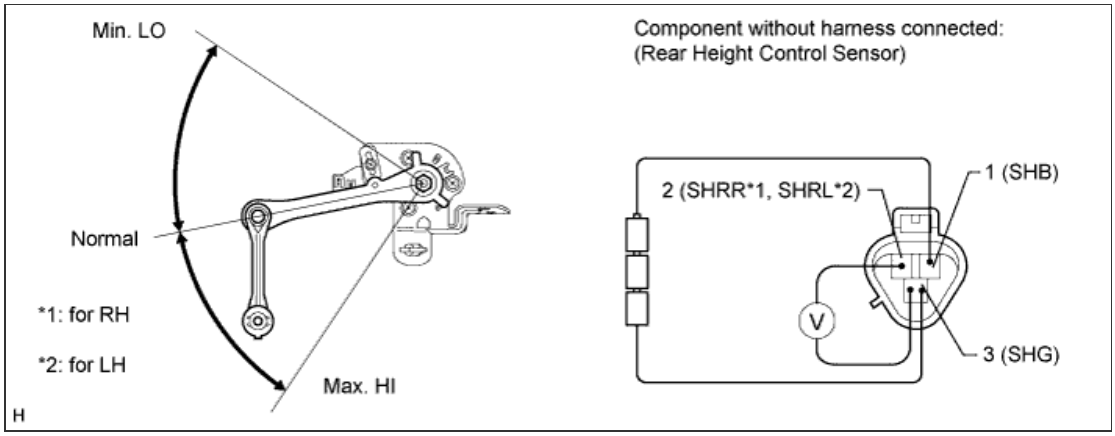
Tester Connection	Condition	Specified Condition
2 (SHFL) - 1 (SHG)	Max. HI	Approx. 4.1 V
	Normal	Approx. 2.25 V
	Min. LO	Approx. 0.45 V

b. Check the rear height control sensor.

i. Remove the rear height control sensor RH or rear height control sensor LH (Click here).

NOTICE:

Do not drop the height control sensor. If it is dropped, replace it with a new one.



ii. Connect 3 1.5 V dry cell batteries in series.

iii. Connect the positive (+) end of the batteries to terminal 1 (SHB) of the height control sensor and the negative (-) end of the batteries to terminal 3 (SHG). While slowly moving the sensor link up and down, measure the voltage between terminal 2 (SHRR*1 or SHRL*2) and terminal 3 (SHG).

NOTICE:

Do not apply a voltage of higher than 6 V.

HINT:

*1: for RH

*2: for LH

iv. Measure the voltage according to the value(s) in the table below.

Standard Voltage:

for RH

Tester Connection	Condition	Specified Condition
2 (SHRR) - 3 (SHG)	Max. HI	Approx. 4.1 V
	Normal	Approx. 2.25 V
	Min. LO	Approx. 0.45 V

for LH

Tester Connection	Condition	Specified Condition
2 (SHRL) - 3 (SHG)	Max. HI	Approx. 4.1 V
	Normal	Approx. 2.25 V
	Min. LO	Approx. 0.45 V

Result

Result	Proceed to
OK	A
Front height control sensor RH malfunction	B
Front height control sensor LH malfunction	C
Rear height control sensor RH malfunction	D
Rear height control sensor LH malfunction	E

B → REPLACE FRONT HEIGHT CONTROL SENSOR RH (Click here)

C → REPLACE FRONT HEIGHT CONTROL SENSOR LH (Click here)

D → REPLACE REAR HEIGHT CONTROL SENSOR RH (Click here)

E → REPLACE REAR HEIGHT CONTROL SENSOR LH (Click here)

A

REPLACE SUSPENSION CONTROL ECU (Click here)

DTC C1764 Abnormal Leveling Valve Oil Pressure

DTC C1765 Abnormal Accumulator Valve Oil Pressure

for Preparation Click here

DESCRIPTION

The solenoid valve is located in the No. 1 height control valve. When the vehicle height is adjusted, the fluid line is opened or closed according to the signal from the suspension control ECU. If the height control pump and motor activates when the fluid line is closed due to the solenoid valve malfunctioning, the solenoid valve being stuck, or foreign matter clogging the fluid line, fluid pressure increases abnormally. When this problem with the fluid pressure is detected, DTC C1764 and/or DTC C1765 is stored.

DTC Code	Detection Condition	Trouble Area
C1764	When the height control pump and motor activates and the fluid pressure is 18.5 MPa (188.6 kgf/cm^2, 2683 psi) or more for 0.3 seconds.	• No. 1 height control valve (Each solenoid valve is stuck) • Clog in the fluid line • Suspension control ECU
C1765	When the height control pump and motor activates and the fluid pressure is 18.5 MPa (188.6 kgf/cm^2, 2683 psi) or more for 0.3 seconds.	• No. 1 height control valve (Each solenoid valve is stuck) • Clog in the fluid line • Suspension control ECU

INSPECTION PROCEDURE

NOTICE:

- **Before performing troubleshooting, inspect the connectors of related circuits.**
- **If the suspension control ECU or height control sensor is replaced, the vehicle height offset calibration must be performed (Click here).**

1.PERFORM ACTIVE TEST USING INTELLIGENT TESTER (EACH LEVELING VALVE AND ACCUMULATOR VALVE)

a. Connect the intelligent tester to the DLC3.

b. Start the engine and turn the tester on.

c. Select the Active Test mode on the intelligent tester.

d. Check the operation sound of the solenoid or vibration of the leveling valve solenoid and accumulator valve solenoid when operating the solenoid with the intelligent tester.

AHC

Tester Display	Test Part	Control Range	Diagnostic Note
Front Right Height Solenoid	Front height control solenoid valve RH	ON or OFF	Operation of solenoid can be heard.
Front Left Height Solenoid	Front height control solenoid valve LH	ON or OFF	Operation of solenoid can be heard.
Rear Right Height Solenoid	Rear height control solenoid valve RH	ON or OFF	Operation of solenoid can be heard.
Rear Left Height Solenoid	Rear height control solenoid valve LH	ON or OFF	Operation of solenoid can be heard.
Accumulator Valve	Accumulator solenoid valve	ON or OFF	Operation of solenoid can be heard.

OK:

The operation sound of the solenoid should be heard or the vibration of the leveling valve solenoid or accumulator valve solenoid should be felt.

NG → REPLACE NO. 1 HEIGHT CONTROL VALVE (Click here)

OK

2.CHECK FLUID LINE

a. Check if the fluid line is clogged.

HINT:

- **Check if the fluid line that connects the height control pump and motor and No. 1 height control valve is clogged. If it is not clogged, there probably is foreign matter clogging the interior of the No. 1 height control valve.**

- Follow the removal and installation procedures for each part, as all parts need to be removed.

NG → REPAIR OR REPLACE CLOGGED PARTS

OK

REPLACE SUSPENSION CONTROL ECU (Click here)

DTC C1715 Front Acceleration Sensor RH Malfunction

DTC C1716 Front Acceleration Sensor LH Malfunction

DTC C1717 Rear Acceleration Sensor Malfunction

DTC C1796 Front Acceleration Sensor RH Malfunction (Test Mode DTC)

DTC C1797 Front Acceleration Sensor LH Malfunction (Test Mode DTC)

DTC C1798 Rear Acceleration Sensor Malfunction (Test Mode DTC)

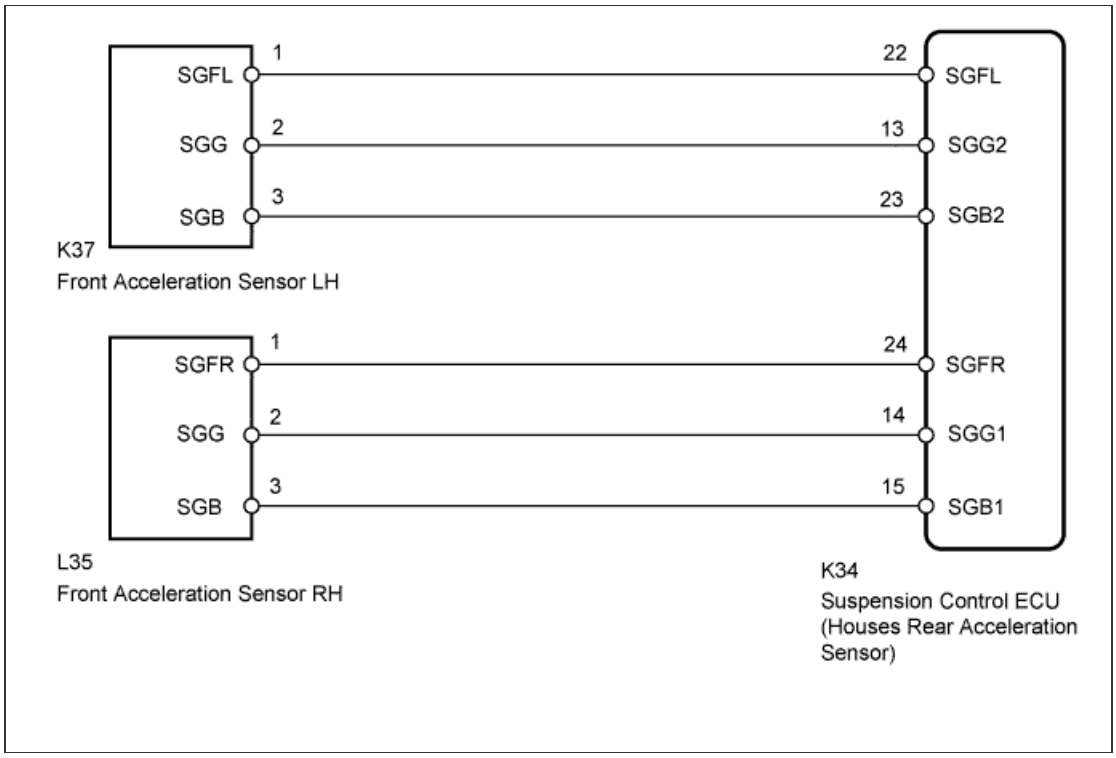
for Preparation Click here

DESCRIPTION

The acceleration sensor (up and down G sensor) detects the upward and downward acceleration of the vehicle, and outputs it as a voltage to the suspension control ECU. Up and down G sensors are installed in 3 locations: 1) the suspension control ECU, 2) the driver side instrument panel, and 3) the passenger side instrument panel. Each up and down G sensor independently detects the upward and downward acceleration. During a test mode inspection, the suspension control ECU reads the fluctuations in the signal of each sensor. When the sensor cannot detect +/-1.96 m/s^2 for 1 second or more during test mode, DTCs C1796, C1797 and C1798 are stored.

DTC Code	Detection Condition	Trouble Area
C1715 C1796	When either of the following conditions is met: • With the engine switch on (IG), a voltage of 4.7 V or higher, or 0.3 V or less at the front acceleration sensor RH is detected for 1 second. • When there is a front acceleration sensor RH power supply voltage malfunction.	• Harness or connector • Front acceleration sensor RH • Suspension control ECU
C1716 C1797	When either of the following conditions is met: • With the engine switch on (IG), a voltage of 4.7 V or higher, or 0.3 V or less at the front acceleration sensor LH is detected for 1 second. • When there is a front acceleration sensor LH power supply voltage malfunction.	• Harness or connector • Front acceleration sensor LH • Suspension control ECU
C1717 C1798	When either of the following conditions is met: • With the engine switch on (IG), a voltage of 4.7 V or higher, or 0.3 V or less at the rear acceleration sensor is detected for 1 second. • When there is a rear acceleration sensor power supply voltage malfunction.	Suspension control ECU (Houses rear acceleration sensor)

WIRING DIAGRAM



INSPECTION PROCEDURE

NOTICE:

- **Before performing troubleshooting, inspect the connectors of related circuits.**
- **If the suspension control ECU or height control sensor is replaced, the vehicle height offset calibration must be performed (Click here).**
- **If DTCs C1717 and C1798 (Rear Acceleration Sensor Malfunction) are stored, replace the suspension control ECU (houses rear acceleration sensor).**

1.CHECK ACCELERATION SENSOR (DATA LIST)

a. Turn the engine switch off.

b. Connect the intelligent tester to the DLC3.

c. Turn the engine switch on (IG) and the tester on.

d. Enter the following menus: Chassis / AHC / Data List.

e. According to the display on the tester, read the Data List.

AHC

Tester Display	Measurement Item/Range	Normal Condition	Diagnostic Note
(Up & Down)G Sensor FR	G (up and down) front acceleration sensor RH reading/ min.: -1045.29 m/s^2 max.: 1045.26 m/s^2	0 +/-0.98 m/s^2 at still condition	Reading changes when vehicle (FR) is bounced
(Up & Down)G Sensor FL	G (up and down) front acceleration sensor LH reading/ min.: -1045.29 m/s^2 max.: 1045.26 m/s^2	0 +/-0.98 m/s^2 at still condition	Reading changes when vehicle (FL) is bounced
(Up & Down)G Sensor Rear	G (up and down) rear acceleration sensor reading/ min.: -1045.29 m/s^2 max.: 1045.26 m/s^2	0 +/-0.98 m/s^2 at still condition	Reading changes when vehicle (rear) is bounced

OK:

Reading changes when vehicle is bounced.

NG → Go to step 3

OK

2.RECONFIRM DTC OUTPUT

a. Clear the DTCs (Click here).

b. Perform a road test.

c. Check for DTCs.

Result

Result	Proceed to
DTC is output	A
DTC is not output	B

B → USE SIMULATION METHOD TO CHECK (Click here)

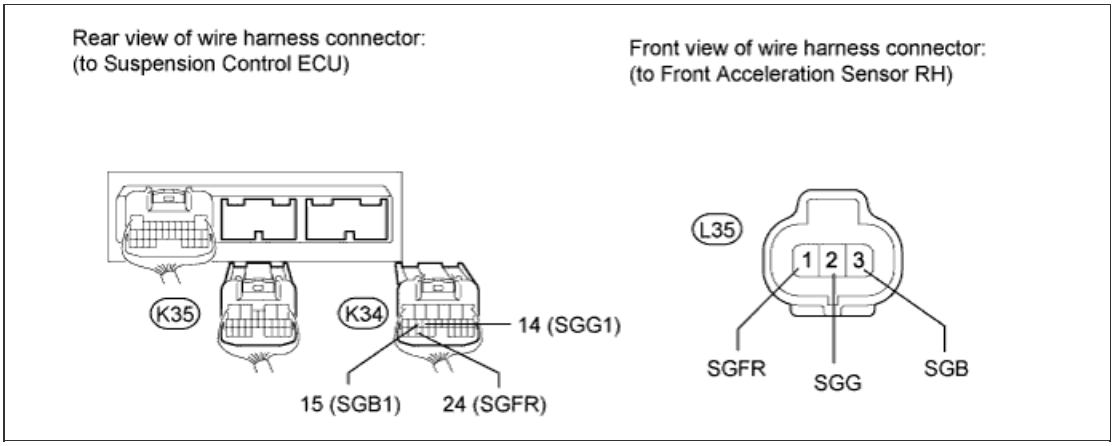
A

3.CHECK HARNESS AND CONNECTOR (ACCELERATION SENSOR - SUSPENSION CONTROL ECU)

NOTICE:

When inspecting the wire harnesses between the suspension control ECU and acceleration sensors, it is difficult to determine the malfunctioning area if there is a sensor power supply malfunction. Therefore, disconnect the connectors for the acceleration sensors (front RH, front LH), the fluid temperature sensor, and fluid pressure sensor on the ECU side.

a. Check the front acceleration sensor RH side: (C1715)



i. Disconnect the K34 and K35 ECU connectors.

ii. Disconnect the L35 sensor connector.

iii. Measure the resistance according to the value(s) in the table below.

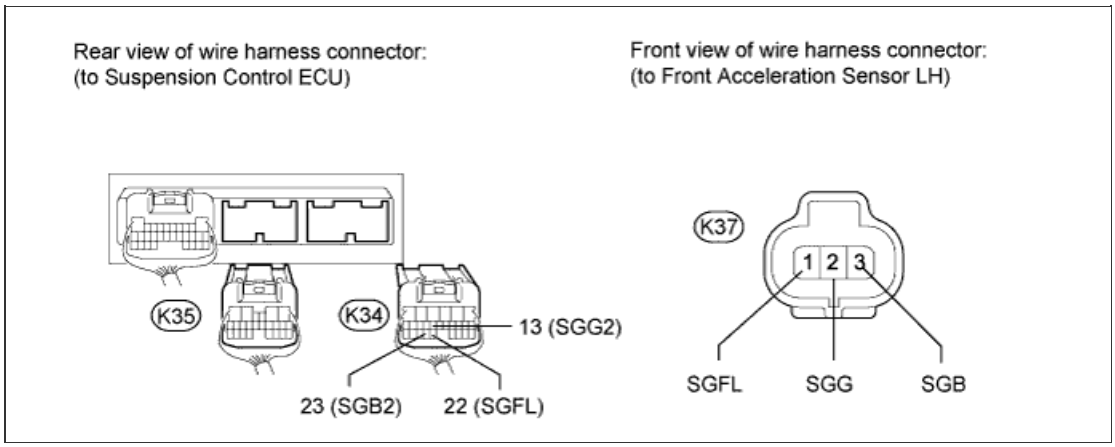
Standard Resistance:

Tester Connection	Condition	Specified Condition
L35-1 (SGFR) - K34-24 (SGFR)	Always	Below 1 Ω
L35-2 (SGG) - K34-14 (SGG1)	Always	Below 1 Ω
L35-3 (SGB) - K34-15 (SGB1)	Always	Below 1 Ω
K34-24 (SGFR) - Body ground	Always	10 kΩ or higher
K34-14 (SGG1) - Body ground	Always	10 kΩ or higher
K34-15 (SGB1) - Body ground	Always	10 kΩ or higher

b. Check the front acceleration sensor LH side: (C1716)

i. Disconnect the K34 and K35 ECU connectors.

ii. Disconnect the K37 sensor connector.



iii. Measure the resistance according to the value(s) in the table below.

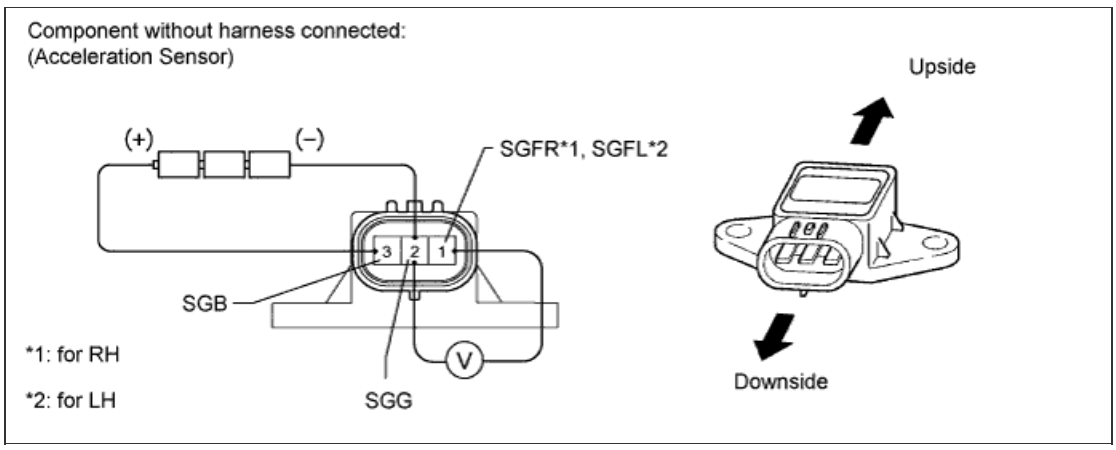
Standard Resistance:

Tester Connection	Condition	Specified Condition
K37-1 (SGFL) - K34-22 (SGFL)	Always	Below 1 Ω
K37-2 (SGG) - K34-13 (SGG2)	Always	Below 1 Ω
K37-3 (SGB) - K34-23 (SGB2)	Always	Below 1 Ω
K34-22 (SGFL) - Body ground	Always	10 kΩ or higher
K34-13 (SGG2) - Body ground	Always	10 kΩ or higher
K34-23 (SGB2) - Body ground	Always	10 kΩ or higher

NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

4.INSPECT ACCELERATION SENSOR



a. Turn the engine switch off.

b. Remove the front acceleration sensor (Click here).

NOTICE:

Do not drop the acceleration sensor. If it is dropped, replace it with a new one.

c. Connect 3 1.5 V dry cell batteries in series.

d. Connect the positive (+) end of the batteries to terminal 3 (SGB) of the acceleration sensor and the negative (-) end of the batteries to terminal 2 (SGG). Then measure the voltage between terminal 1 (SGFR*1, SGFL*2) and terminal 2 (SGG).

HINT:

*1: for RH

*2: for LH

NOTICE:

Do not apply a voltage of more than 6 V.

HINT:

The voltage may differ according to the amount that the sensor is tilted.

Standard Voltage:

for RH

Tester Connection	Condition	Specified Condition
1 (SGFR) - 2 (SGG)	Sensor stationary	Approx. 2.0 to 2.5 V
	Sensor is tilted	Change between approx. 0.9 to 2.3 V

for LH

Tester Connection	Condition	Specified Condition
1 (SGFL) - 2 (SGG)	Sensor stationary	Approx. 2.0 to 2.5 V
	Sensor is tilted	Change between approx. 0.9 to 2.3 V

NG → REPLACE ACCELERATION SENSOR (Click here)

OK → REPLACE SUSPENSION CONTROL ECU (Click here)

DTC C1764 Abnormal Leveling Valve Oil Pressure

DTC C1765 Abnormal Accumulator Valve Oil Pressure

for Preparation Click here

DESCRIPTION

The solenoid valve is located in the No. 1 height control valve. When the vehicle height is adjusted, the fluid line is opened or closed according to the signal from the suspension control ECU. If the height control pump and motor activates when the fluid line is closed due to the solenoid valve malfunctioning, the solenoid valve being stuck, or foreign matter clogging the fluid line, fluid pressure increases abnormally. When this problem with the fluid pressure is detected, DTC C1764 and/or DTC C1765 is stored.

DTC Code	Detection Condition	Trouble Area
C1764	When the height control pump and motor activates and the fluid pressure is 18.5 MPa (188.6 kgf/cm^2, 2683 psi) or more for 0.3 seconds.	• No. 1 height control valve (Each solenoid valve is stuck) • Clog in the fluid line • Suspension control ECU
C1765	When the height control pump and motor activates and the fluid pressure is 18.5 MPa (188.6 kgf/cm^2, 2683 psi) or more for 0.3 seconds.	• No. 1 height control valve (Each solenoid valve is stuck) • Clog in the fluid line • Suspension control ECU

INSPECTION PROCEDURE

NOTICE:

- **Before performing troubleshooting, inspect the connectors of related circuits.**
- **If the suspension control ECU or height control sensor is replaced, the vehicle height offset calibration must be performed (Click here).**

1.PERFORM ACTIVE TEST USING INTELLIGENT TESTER (EACH LEVELING VALVE AND ACCUMULATOR VALVE)

a. Connect the intelligent tester to the DLC3.

b. Start the engine and turn the tester on.

c. Select the Active Test mode on the intelligent tester.

d. Check the operation sound of the solenoid or vibration of the leveling valve solenoid and accumulator valve solenoid when operating the solenoid with the intelligent tester.

AHC

Tester Display	Test Part	Control Range	Diagnostic Note
Front Right Height Solenoid	Front height control solenoid valve RH	ON or OFF	Operation of solenoid can be heard.
Front Left Height Solenoid	Front height control solenoid valve LH	ON or OFF	Operation of solenoid can be heard.
Rear Right Height Solenoid	Rear height control solenoid valve RH	ON or OFF	Operation of solenoid can be heard.
Rear Left Height Solenoid	Rear height control solenoid valve LH	ON or OFF	Operation of solenoid can be heard.
Accumulator Valve	Accumulator solenoid valve	ON or OFF	Operation of solenoid can be heard.

OK:

The operation sound of the solenoid should be heard or the vibration of the leveling valve solenoid or accumulator valve solenoid should be felt.

NG → REPLACE NO. 1 HEIGHT CONTROL VALVE (Click here)

OK

2.CHECK FLUID LINE

a. Check if the fluid line is clogged.

HINT:

- **Check if the fluid line that connects the height control pump and motor and No. 1 height control valve is clogged. If it is not clogged, there probably is foreign matter clogging the interior of the No. 1 height control valve.**

- Follow the removal and installation procedures for each part, as all parts need to be removed.

NG → REPAIR OR REPLACE CLOGGED PARTS

OK

REPLACE SUSPENSION CONTROL ECU (Click here)

DTC C1715 Front Acceleration Sensor RH Malfunction

DTC C1716 Front Acceleration Sensor LH Malfunction

DTC C1717 Rear Acceleration Sensor Malfunction

DTC C1796 Front Acceleration Sensor RH Malfunction (Test Mode DTC)

DTC C1797 Front Acceleration Sensor LH Malfunction (Test Mode DTC)

DTC C1798 Rear Acceleration Sensor Malfunction (Test Mode DTC)

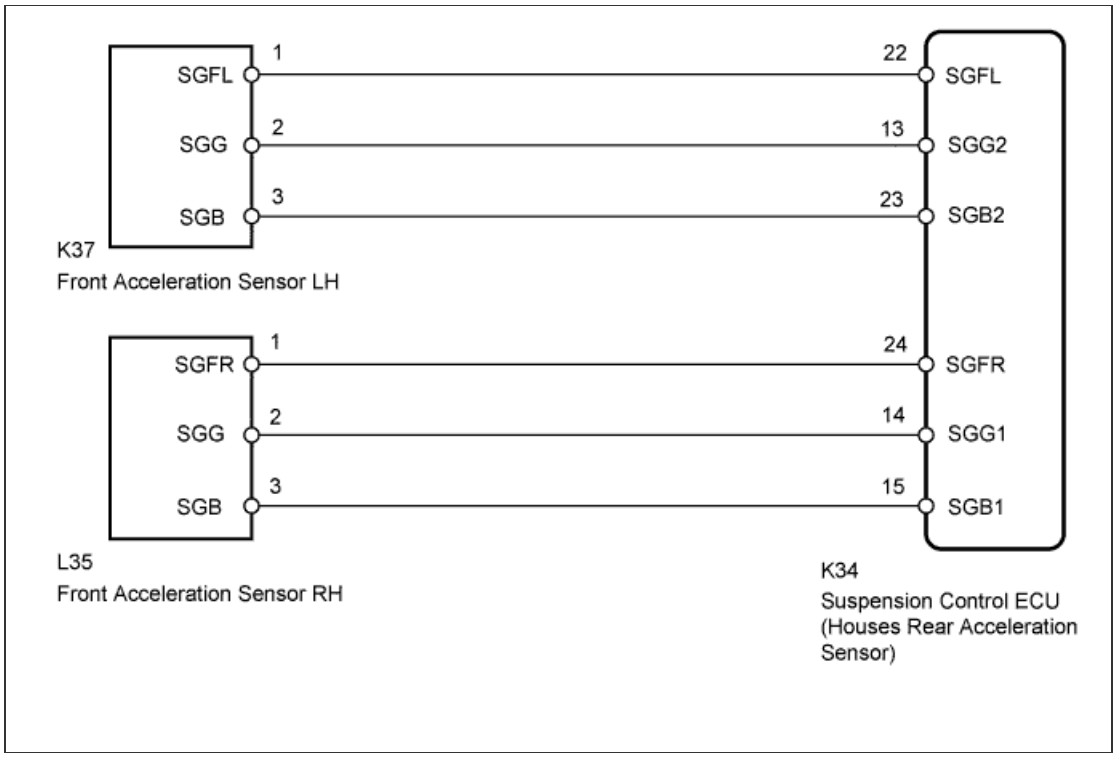
for Preparation Click here

DESCRIPTION

The acceleration sensor (up and down G sensor) detects the upward and downward acceleration of the vehicle, and outputs it as a voltage to the suspension control ECU. Up and down G sensors are installed in 3 locations: 1) the suspension control ECU, 2) the driver side instrument panel, and 3) the passenger side instrument panel. Each up and down G sensor independently detects the upward and downward acceleration. During a test mode inspection, the suspension control ECU reads the fluctuations in the signal of each sensor. When the sensor cannot detect +/-1.96 m/s^2 for 1 second or more during test mode, DTCs C1796, C1797 and C1798 are stored.

DTC Code	Detection Condition	Trouble Area
C1715 C1796	When either of the following conditions is met: • With the engine switch on (IG), a voltage of 4.7 V or higher, or 0.3 V or less at the front acceleration sensor RH is detected for 1 second. • When there is a front acceleration sensor RH power supply voltage malfunction.	• Harness or connector • Front acceleration sensor RH • Suspension control ECU
C1716 C1797	When either of the following conditions is met: • With the engine switch on (IG), a voltage of 4.7 V or higher, or 0.3 V or less at the front acceleration sensor LH is detected for 1 second. • When there is a front acceleration sensor LH power supply voltage malfunction.	• Harness or connector • Front acceleration sensor LH • Suspension control ECU
C1717 C1798	When either of the following conditions is met: • With the engine switch on (IG), a voltage of 4.7 V or higher, or 0.3 V or less at the rear acceleration sensor is detected for 1 second. • When there is a rear acceleration sensor power supply voltage malfunction.	Suspension control ECU (Houses rear acceleration sensor)

WIRING DIAGRAM



INSPECTION PROCEDURE

NOTICE:

- **Before performing troubleshooting, inspect the connectors of related circuits.**
- **If the suspension control ECU or height control sensor is replaced, the vehicle height offset calibration must be performed (Click here).**
- **If DTCs C1717 and C1798 (Rear Acceleration Sensor Malfunction) are stored, replace the suspension control ECU (houses rear acceleration sensor).**

1.CHECK ACCELERATION SENSOR (DATA LIST)

a. Turn the engine switch off.

b. Connect the intelligent tester to the DLC3.

c. Turn the engine switch on (IG) and the tester on.

d. Enter the following menus: Chassis / AHC / Data List.

e. According to the display on the tester, read the Data List.

AHC

Tester Display	Measurement Item/Range	Normal Condition	Diagnostic Note
(Up & Down)G Sensor FR	G (up and down) front acceleration sensor RH reading/ min.: -1045.29 m/s^2 max.: 1045.26 m/s^2	0 +/-0.98 m/s^2 at still condition	Reading changes when vehicle (FR) is bounced
(Up & Down)G Sensor FL	G (up and down) front acceleration sensor LH reading/ min.: -1045.29 m/s^2 max.: 1045.26 m/s^2	0 +/-0.98 m/s^2 at still condition	Reading changes when vehicle (FL) is bounced
(Up & Down)G Sensor Rear	G (up and down) rear acceleration sensor reading/ min.: -1045.29 m/s^2 max.: 1045.26 m/s^2	0 +/-0.98 m/s^2 at still condition	Reading changes when vehicle (rear) is bounced

OK:

Reading changes when vehicle is bounced.

NG → Go to step 3

OK

2.RECONFIRM DTC OUTPUT

a. Clear the DTCs (Click here).

b. Perform a road test.

c. Check for DTCs.

Result

Result	Proceed to
DTC is output	A
DTC is not output	B

B → USE SIMULATION METHOD TO CHECK (Click here)

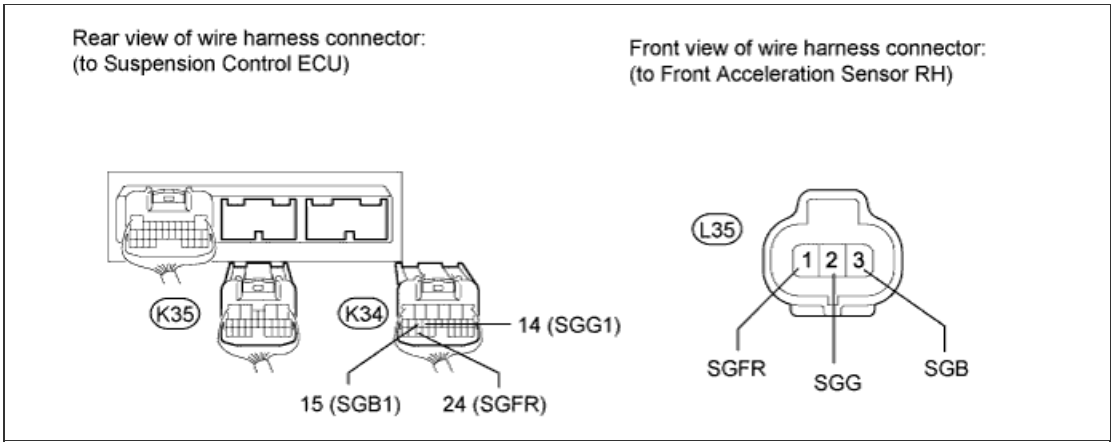
A

3.CHECK HARNESS AND CONNECTOR (ACCELERATION SENSOR - SUSPENSION CONTROL ECU)

NOTICE:

When inspecting the wire harnesses between the suspension control ECU and acceleration sensors, it is difficult to determine the malfunctioning area if there is a sensor power supply malfunction. Therefore, disconnect the connectors for the acceleration sensors (front RH, front LH), the fluid temperature sensor, and fluid pressure sensor on the ECU side.

a. Check the front acceleration sensor RH side: (C1715)



i. Disconnect the K34 and K35 ECU connectors.

ii. Disconnect the L35 sensor connector.

iii. Measure the resistance according to the value(s) in the table below.

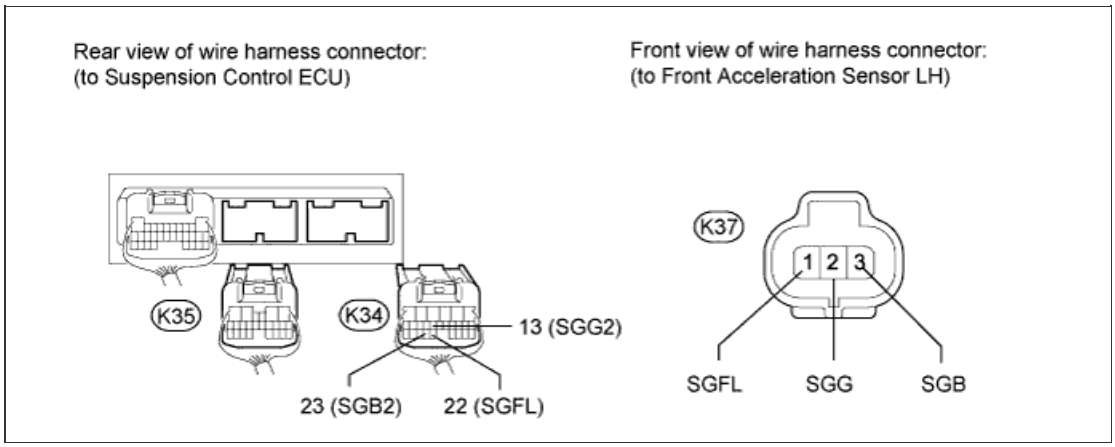
Standard Resistance:

Tester Connection	Condition	Specified Condition
L35-1 (SGFR) - K34-24 (SGFR)	Always	Below 1 Ω
L35-2 (SGG) - K34-14 (SGG1)	Always	Below 1 Ω
L35-3 (SGB) - K34-15 (SGB1)	Always	Below 1 Ω
K34-24 (SGFR) - Body ground	Always	10 kΩ or higher
K34-14 (SGG1) - Body ground	Always	10 kΩ or higher
K34-15 (SGB1) - Body ground	Always	10 kΩ or higher

b. Check the front acceleration sensor LH side: (C1716)

i. Disconnect the K34 and K35 ECU connectors.

ii. Disconnect the K37 sensor connector.



iii. Measure the resistance according to the value(s) in the table below.

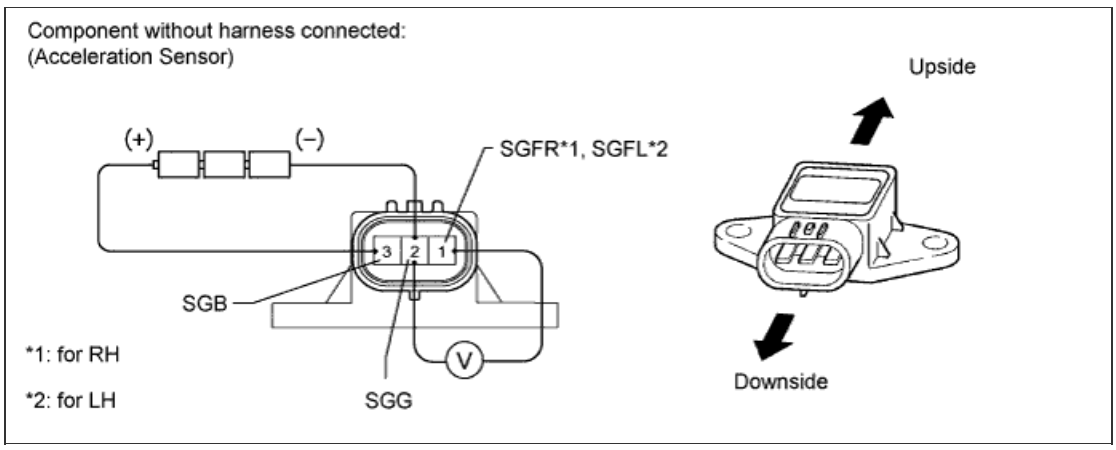
Standard Resistance:

Tester Connection	Condition	Specified Condition
K37-1 (SGFL) - K34-22 (SGFL)	Always	Below 1 Ω
K37-2 (SGG) - K34-13 (SGG2)	Always	Below 1 Ω
K37-3 (SGB) - K34-23 (SGB2)	Always	Below 1 Ω
K34-22 (SGFL) - Body ground	Always	10 kΩ or higher
K34-13 (SGG2) - Body ground	Always	10 kΩ or higher
K34-23 (SGB2) - Body ground	Always	10 kΩ or higher

NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

4.INSPECT ACCELERATION SENSOR



a. Turn the engine switch off.

b. Remove the front acceleration sensor (Click here).

NOTICE:

Do not drop the acceleration sensor. If it is dropped, replace it with a new one.

c. Connect 3 1.5 V dry cell batteries in series.

d. Connect the positive (+) end of the batteries to terminal 3 (SGB) of the acceleration sensor and the negative (-) end of the batteries to terminal 2 (SGG). Then measure the voltage between terminal 1 (SGFR*1, SGFL*2) and terminal 2 (SGG).

HINT:

*1: for RH

*2: for LH

NOTICE:

Do not apply a voltage of more than 6 V.

HINT:

The voltage may differ according to the amount that the sensor is tilted.

Standard Voltage:

for RH

Tester Connection	Condition	Specified Condition
1 (SGFR) - 2 (SGG)	Sensor stationary	Approx. 2.0 to 2.5 V
	Sensor is tilted	Change between approx. 0.9 to 2.3 V

for LH

Tester Connection	Condition	Specified Condition
1 (SGFL) - 2 (SGG)	Sensor stationary	Approx. 2.0 to 2.5 V
	Sensor is tilted	Change between approx. 0.9 to 2.3 V

NG → REPLACE ACCELERATION SENSOR (Click here)

OK → REPLACE SUSPENSION CONTROL ECU (Click here)

DTC C1766 Height Control Pump Motor Current

for Preparation Click here

DESCRIPTION

In case that the height control has not finished in spite of performing the raise control for a certain period of time, the ECU interrupts the height control.

DTC Code	Detection Condition	Trouble Area
C1766	When the height control pump and motor operates continuously for 135 seconds.	• Fluid leakage • No. 1 height control valve • Suspension control relay • Height control pump and motor • Clog in the fluid line • Suspension control ECU

INSPECTION PROCEDURE

NOTICE:

- **If the suspension control ECU or height control sensor is replaced, the vehicle height offset calibration must be performed (Click here).**
- **When the cargo weight is extremely heavy, this DTC may be stored.**

1.INSPECT FOR FLUID LEAK

a. Inspect for fluid leaks (Click here).

NG → **REPAIR FLUID LEAK OR REPLACE LEAKING PART(S)**

OK

2.PERFORM ACTIVE TEST USING INTELLIGENT TESTER (LEVELING VALVE, ACCUMULATOR VALVE AND GATE VALVE)

a. Connect the intelligent tester to the DLC3.

b. Start the engine and turn the tester on.

c. Select the Active Test mode on the intelligent tester.

d. Check the operation of the leveling valve solenoid, accumulator valve solenoid and gate valve solenoid when operating the solenoid with the intelligent tester.

AHC

Tester Display	Test Part	Control Range	Diagnostic Note
Front Right Height Solenoid	Front height control solenoid valve RH	ON or OFF	Operation of solenoid can be heard.
Front Left Height Solenoid	Front height control solenoid valve LH	ON or OFF	Operation of solenoid can be heard.
Rear Right Height Solenoid	Rear height control solenoid valve RH	ON or OFF	Operation of solenoid can be heard.
Rear Left Height Solenoid	Rear height control solenoid valve LH	ON or OFF	Operation of solenoid can be heard.
Accumulator Valve	Accumulator solenoid valve	ON or OFF	Operation of solenoid can be heard.
Front Gate Valve	Front gate solenoid valve	ON or OFF	When the Front Gate Valve item of the Active Test is operated, the Front Gate Valve item of the Data List changes to ON/OFF.
Rear Gate Valve	Rear gate solenoid valve	ON or OFF	When the Rear Gate Valve item of the Active Test is operated, the Rear Gate Valve item of the Data List changes to ON/OFF.

OK:

The leveling valve solenoid, accumulator valve solenoid and/or gate valve solenoid operates.

NG → **REPLACE NO. 1 HEIGHT CONTROL VALVE (Click here)**

OK

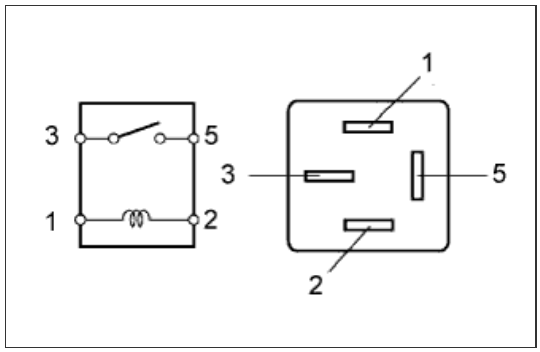
3.INSPECT SUSPENSION CONTROL RELAY (AHC)

a. Remove the suspension control relay from the engine room relay block.

b. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
3 - 5	Battery voltage is not applied to terminal 1 and 2	10 kΩ or higher
	Battery voltage is applied to terminal 1 and 2	Below 1 Ω



NG → REPLACE SUSPENSION CONTROL RELAY

OK

4.CHECK HEIGHT CONTROL PUMP AND MOTOR

a. Remove the height control pump and motor (Click here).

b. Inspect if the compressor is stuck.

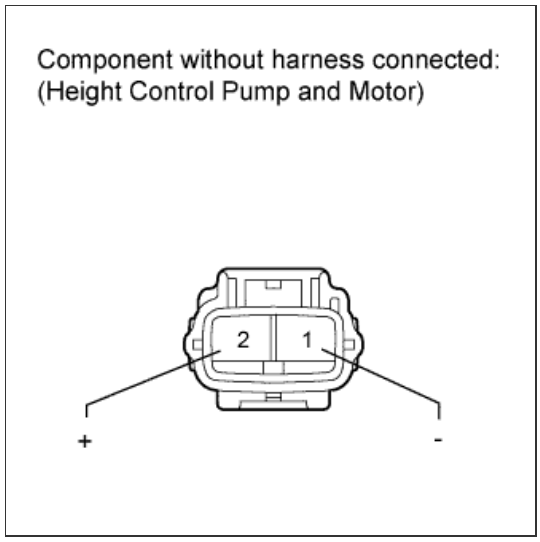
i. Apply battery voltage to the compressor motor and check the operation of the motor.

OK:

Measurement Condition	Specified Condition
Battery positive (+) → Terminal 2 Battery negative (-) → Terminal 1	Motor operates

NOTICE:

- **Do not allow the motor to operate for 60 seconds or more.**
- **If the height control pump and motor is shorted, locked, or has a similar type of malfunction, a large amount of current will be flowing. Therefore, if the motor does not operate, immediately stop this inspection.**



NG → REPLACE HEIGHT CONTROL PUMP AND MOTOR (Click here)

OK

5.INSPECT FLUID LINE

a. Check if the fluid line is clogged.

HINT:

- **Check if the fluid line that connects the height control pump and motor and No. 1 height control valve is clogged. If it is not clogged, there probably is foreign matter clogging the interior of the No. 1 height control valve.**

- Follow the removal and installation procedures for each part, as all parts need to be removed.

NG → REPAIR OR REPLACE CLOGGED PARTS

OK

REPLACE SUSPENSION CONTROL ECU (Click here)

DTC C1715 Front Acceleration Sensor RH Malfunction

DTC C1716 Front Acceleration Sensor LH Malfunction

DTC C1717 Rear Acceleration Sensor Malfunction

DTC C1796 Front Acceleration Sensor RH Malfunction (Test Mode DTC)

DTC C1797 Front Acceleration Sensor LH Malfunction (Test Mode DTC)

DTC C1798 Rear Acceleration Sensor Malfunction (Test Mode DTC)

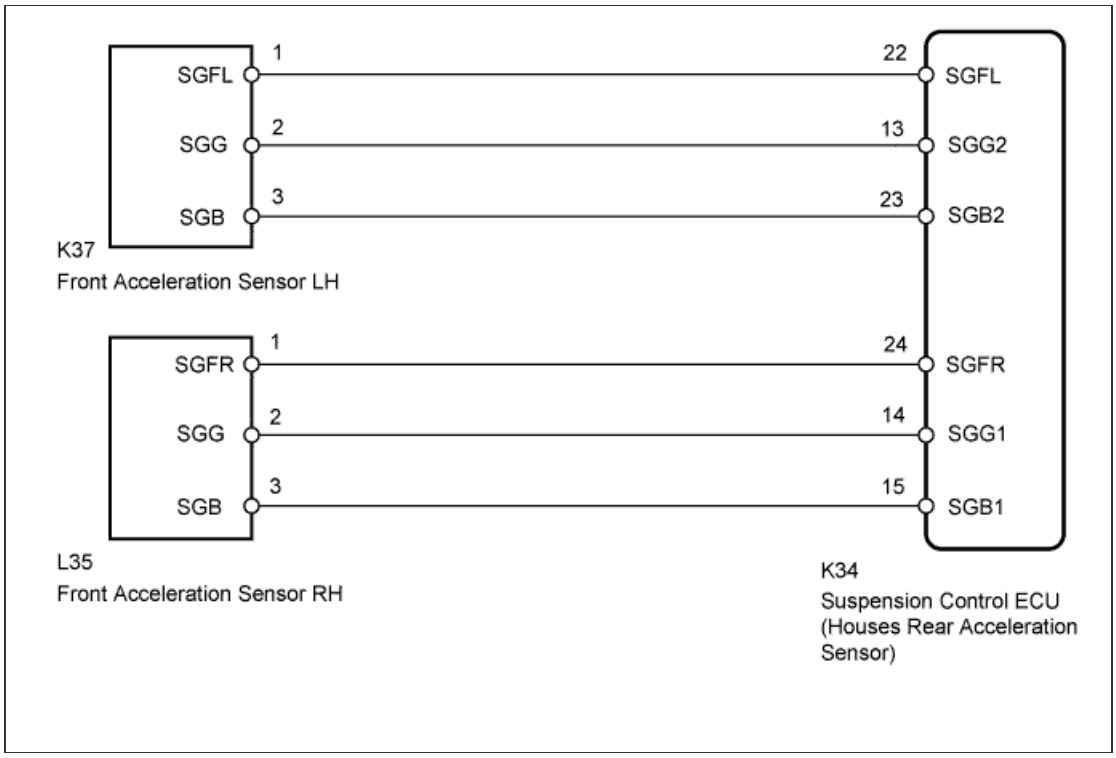
for Preparation Click here

DESCRIPTION

The acceleration sensor (up and down G sensor) detects the upward and downward acceleration of the vehicle, and outputs it as a voltage to the suspension control ECU. Up and down G sensors are installed in 3 locations: 1) the suspension control ECU, 2) the driver side instrument panel, and 3) the passenger side instrument panel. Each up and down G sensor independently detects the upward and downward acceleration. During a test mode inspection, the suspension control ECU reads the fluctuations in the signal of each sensor. When the sensor cannot detect +/-1.96 m/s^2 for 1 second or more during test mode, DTCs C1796, C1797 and C1798 are stored.

DTC Code	Detection Condition	Trouble Area
C1715 C1796	When either of the following conditions is met: • With the engine switch on (IG), a voltage of 4.7 V or higher, or 0.3 V or less at the front acceleration sensor RH is detected for 1 second. • When there is a front acceleration sensor RH power supply voltage malfunction.	• Harness or connector • Front acceleration sensor RH • Suspension control ECU
C1716 C1797	When either of the following conditions is met: • With the engine switch on (IG), a voltage of 4.7 V or higher, or 0.3 V or less at the front acceleration sensor LH is detected for 1 second. • When there is a front acceleration sensor LH power supply voltage malfunction.	• Harness or connector • Front acceleration sensor LH • Suspension control ECU
C1717 C1798	When either of the following conditions is met: • With the engine switch on (IG), a voltage of 4.7 V or higher, or 0.3 V or less at the rear acceleration sensor is detected for 1 second. • When there is a rear acceleration sensor power supply voltage malfunction.	Suspension control ECU (Houses rear acceleration sensor)

WIRING DIAGRAM



INSPECTION PROCEDURE

NOTICE:

- **Before performing troubleshooting, inspect the connectors of related circuits.**
- **If the suspension control ECU or height control sensor is replaced, the vehicle height offset calibration must be performed (Click here).**
- **If DTCs C1717 and C1798 (Rear Acceleration Sensor Malfunction) are stored, replace the suspension control ECU (houses rear acceleration sensor).**

1.CHECK ACCELERATION SENSOR (DATA LIST)

a. Turn the engine switch off.

b. Connect the intelligent tester to the DLC3.

c. Turn the engine switch on (IG) and the tester on.

d. Enter the following menus: Chassis / AHC / Data List.

e. According to the display on the tester, read the Data List.

AHC

Tester Display	Measurement Item/Range	Normal Condition	Diagnostic Note
(Up & Down)G Sensor FR	G (up and down) front acceleration sensor RH reading/ min.: -1045.29 m/s^2 max.: 1045.26 m/s^2	0 +/-0.98 m/s^2 at still condition	Reading changes when vehicle (FR) is bounced
(Up & Down)G Sensor FL	G (up and down) front acceleration sensor LH reading/ min.: -1045.29 m/s^2 max.: 1045.26 m/s^2	0 +/-0.98 m/s^2 at still condition	Reading changes when vehicle (FL) is bounced
(Up & Down)G Sensor Rear	G (up and down) rear acceleration sensor reading/ min.: -1045.29 m/s^2 max.: 1045.26 m/s^2	0 +/-0.98 m/s^2 at still condition	Reading changes when vehicle (rear) is bounced

OK:

Reading changes when vehicle is bounced.

NG → Go to step 3

OK

2.RECONFIRM DTC OUTPUT

a. Clear the DTCs (Click here).

b. Perform a road test.

c. Check for DTCs.

Result

Result	Proceed to
DTC is output	A
DTC is not output	B

B → USE SIMULATION METHOD TO CHECK (Click here)

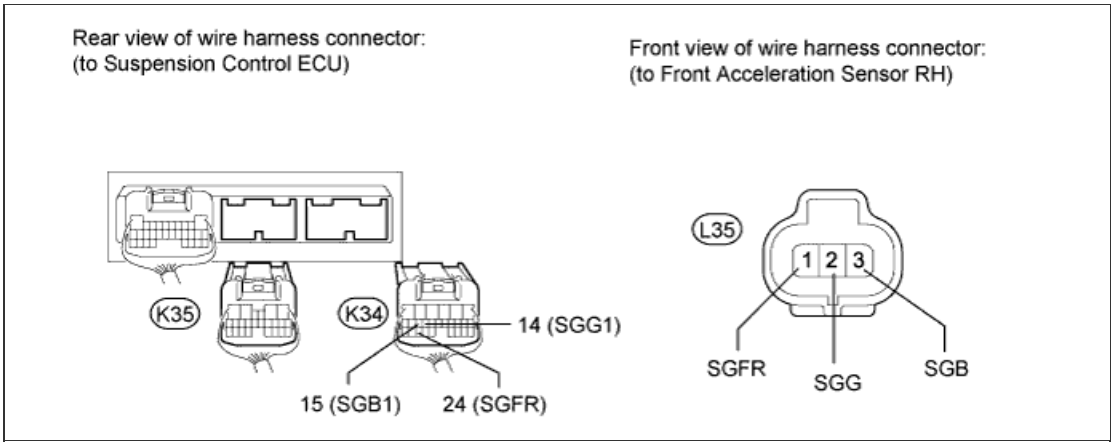
A

3.CHECK HARNESS AND CONNECTOR (ACCELERATION SENSOR - SUSPENSION CONTROL ECU)

NOTICE:

When inspecting the wire harnesses between the suspension control ECU and acceleration sensors, it is difficult to determine the malfunctioning area if there is a sensor power supply malfunction. Therefore, disconnect the connectors for the acceleration sensors (front RH, front LH), the fluid temperature sensor, and fluid pressure sensor on the ECU side.

a. Check the front acceleration sensor RH side: (C1715)



i. Disconnect the K34 and K35 ECU connectors.

ii. Disconnect the L35 sensor connector.

iii. Measure the resistance according to the value(s) in the table below.

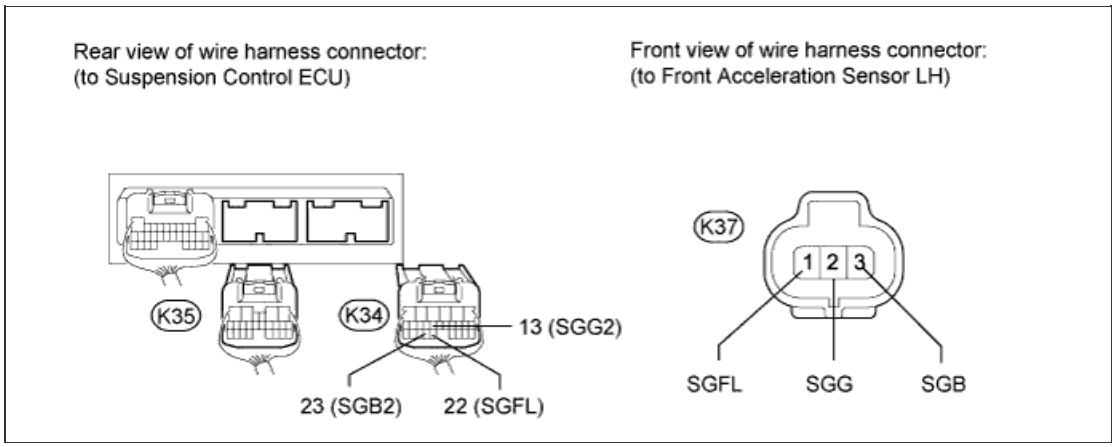
Standard Resistance:

Tester Connection	Condition	Specified Condition
L35-1 (SGFR) - K34-24 (SGFR)	Always	Below 1 Ω
L35-2 (SGG) - K34-14 (SGG1)	Always	Below 1 Ω
L35-3 (SGB) - K34-15 (SGB1)	Always	Below 1 Ω
K34-24 (SGFR) - Body ground	Always	10 kΩ or higher
K34-14 (SGG1) - Body ground	Always	10 kΩ or higher
K34-15 (SGB1) - Body ground	Always	10 kΩ or higher

b. Check the front acceleration sensor LH side: (C1716)

i. Disconnect the K34 and K35 ECU connectors.

ii. Disconnect the K37 sensor connector.



iii. Measure the resistance according to the value(s) in the table below.

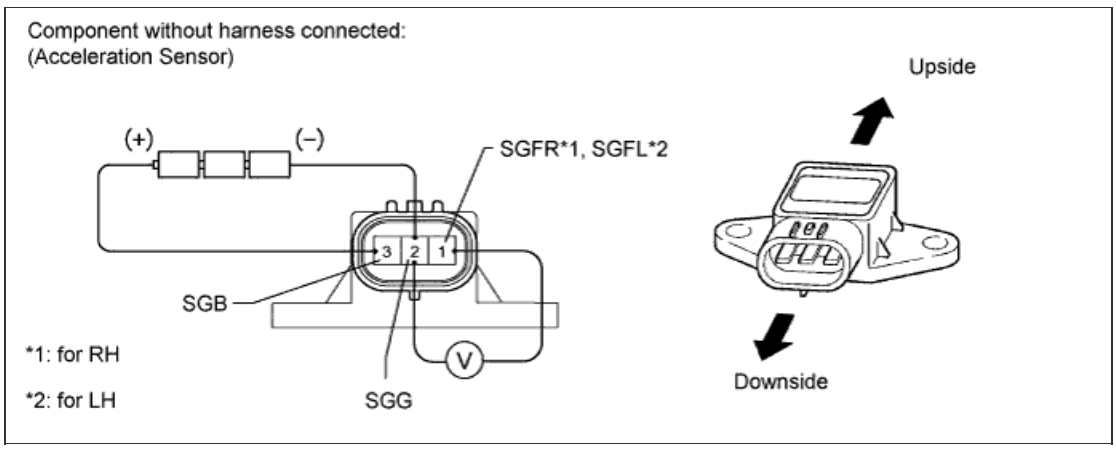
Standard Resistance:

Tester Connection	Condition	Specified Condition
K37-1 (SGFL) - K34-22 (SGFL)	Always	Below 1 Ω
K37-2 (SGG) - K34-13 (SGG2)	Always	Below 1 Ω
K37-3 (SGB) - K34-23 (SGB2)	Always	Below 1 Ω
K34-22 (SGFL) - Body ground	Always	10 kΩ or higher
K34-13 (SGG2) - Body ground	Always	10 kΩ or higher
K34-23 (SGB2) - Body ground	Always	10 kΩ or higher

NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

4.INSPECT ACCELERATION SENSOR



a. Turn the engine switch off.

b. Remove the front acceleration sensor (Click here).

NOTICE:

Do not drop the acceleration sensor. If it is dropped, replace it with a new one.

c. Connect 3 1.5 V dry cell batteries in series.

d. Connect the positive (+) end of the batteries to terminal 3 (SGB) of the acceleration sensor and the negative (-) end of the batteries to terminal 2 (SGG). Then measure the voltage between terminal 1 (SGFR*1, SGFL*2) and terminal 2 (SGG).

HINT:

*1: for RH

*2: for LH

NOTICE:

Do not apply a voltage of more than 6 V.

HINT:

The voltage may differ according to the amount that the sensor is tilted.

Standard Voltage:

for RH

Tester Connection	Condition	Specified Condition
1 (SGFR) - 2 (SGG)	Sensor stationary	Approx. 2.0 to 2.5 V
	Sensor is tilted	Change between approx. 0.9 to 2.3 V

for LH

Tester Connection	Condition	Specified Condition
1 (SGFL) - 2 (SGG)	Sensor stationary	Approx. 2.0 to 2.5 V
	Sensor is tilted	Change between approx. 0.9 to 2.3 V

NG → REPLACE ACCELERATION SENSOR (Click here)

OK → REPLACE SUSPENSION CONTROL ECU (Click here)

DTC C1781 Suspension Control ECU Malfunction

for Preparation Click here

DESCRIPTION

DTC Code	Detection Condition	Trouble Area
C1781	A suspension control ECU malfunction is detected.	Suspension control ECU

INSPECTION PROCEDURE

NOTICE:

- **If DTC C1782 is stored at the same time, perform the inspection for DTC C1782 first.**
- **If the suspension control ECU or height control sensor is replaced, the vehicle height offset calibration must be performed (Click here).**

1.CLEAR DTC

a. Clear the DTCs (Click here).

NEXT

2.CHECK FOR DTC

a. Check for DTCs (Click here).

OK:
C1781 is not output.

NG → REPLACE SUSPENSION CONTROL ECU (**Click here**)

OK

USE SIMULATION METHOD TO CHECK (**Click here**)

DTC C1715 Front Acceleration Sensor RH Malfunction

DTC C1716 Front Acceleration Sensor LH Malfunction

DTC C1717 Rear Acceleration Sensor Malfunction

DTC C1796 Front Acceleration Sensor RH Malfunction (Test Mode DTC)

DTC C1797 Front Acceleration Sensor LH Malfunction (Test Mode DTC)

DTC C1798 Rear Acceleration Sensor Malfunction (Test Mode DTC)

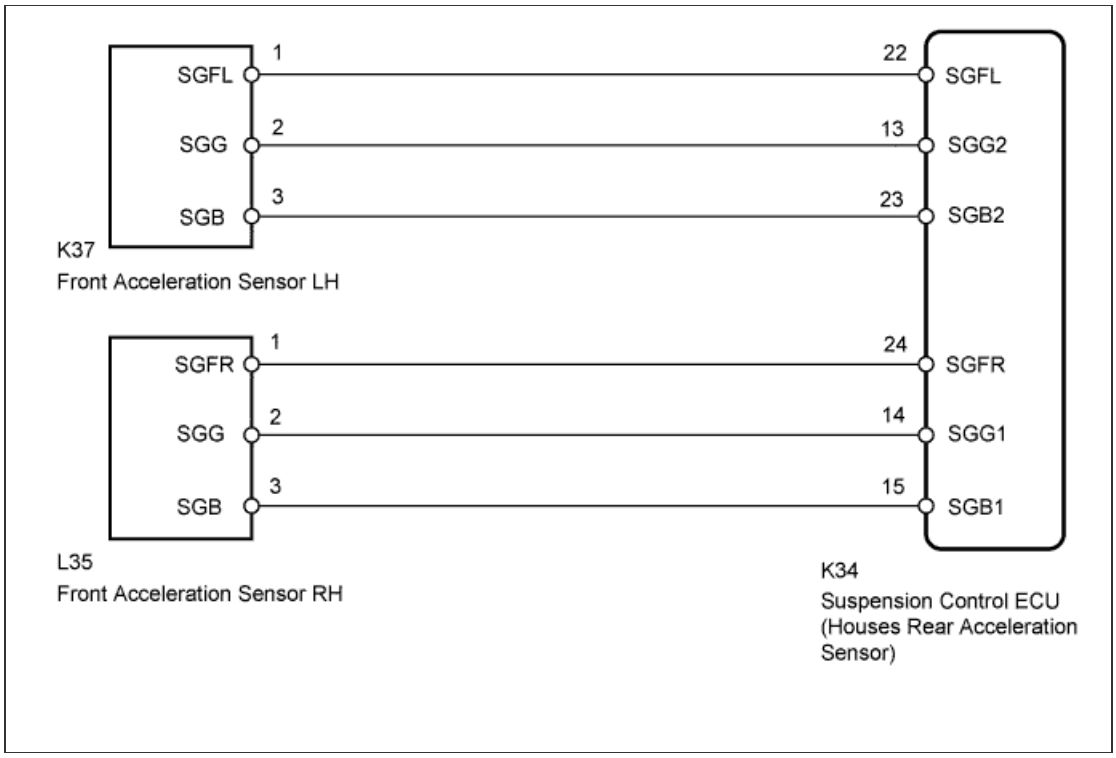
for Preparation Click here

DESCRIPTION

The acceleration sensor (up and down G sensor) detects the upward and downward acceleration of the vehicle, and outputs it as a voltage to the suspension control ECU. Up and down G sensors are installed in 3 locations: 1) the suspension control ECU, 2) the driver side instrument panel, and 3) the passenger side instrument panel. Each up and down G sensor independently detects the upward and downward acceleration. During a test mode inspection, the suspension control ECU reads the fluctuations in the signal of each sensor. When the sensor cannot detect +/-1.96 m/s^2 for 1 second or more during test mode, DTCs C1796, C1797 and C1798 are stored.

DTC Code	Detection Condition	Trouble Area
C1715 C1796	When either of the following conditions is met: • With the engine switch on (IG), a voltage of 4.7 V or higher, or 0.3 V or less at the front acceleration sensor RH is detected for 1 second. • When there is a front acceleration sensor RH power supply voltage malfunction.	• Harness or connector • Front acceleration sensor RH • Suspension control ECU
C1716 C1797	When either of the following conditions is met: • With the engine switch on (IG), a voltage of 4.7 V or higher, or 0.3 V or less at the front acceleration sensor LH is detected for 1 second. • When there is a front acceleration sensor LH power supply voltage malfunction.	• Harness or connector • Front acceleration sensor LH • Suspension control ECU
C1717 C1798	When either of the following conditions is met: • With the engine switch on (IG), a voltage of 4.7 V or higher, or 0.3 V or less at the rear acceleration sensor is detected for 1 second. • When there is a rear acceleration sensor power supply voltage malfunction.	Suspension control ECU (Houses rear acceleration sensor)

WIRING DIAGRAM



INSPECTION PROCEDURE

NOTICE:

- **Before performing troubleshooting, inspect the connectors of related circuits.**
- **If the suspension control ECU or height control sensor is replaced, the vehicle height offset calibration must be performed (Click here).**
- **If DTCs C1717 and C1798 (Rear Acceleration Sensor Malfunction) are stored, replace the suspension control ECU (houses rear acceleration sensor).**

1.CHECK ACCELERATION SENSOR (DATA LIST)

a. Turn the engine switch off.

b. Connect the intelligent tester to the DLC3.

c. Turn the engine switch on (IG) and the tester on.

d. Enter the following menus: Chassis / AHC / Data List.

e. According to the display on the tester, read the Data List.

AHC

Tester Display	Measurement Item/Range	Normal Condition	Diagnostic Note
(Up & Down)G Sensor FR	G (up and down) front acceleration sensor RH reading/ min.: -1045.29 m/s^2 max.: 1045.26 m/s^2	0 +/-0.98 m/s^2 at still condition	Reading changes when vehicle (FR) is bounced
(Up & Down)G Sensor FL	G (up and down) front acceleration sensor LH reading/ min.: -1045.29 m/s^2 max.: 1045.26 m/s^2	0 +/-0.98 m/s^2 at still condition	Reading changes when vehicle (FL) is bounced
(Up & Down)G Sensor Rear	G (up and down) rear acceleration sensor reading/ min.: -1045.29 m/s^2 max.: 1045.26 m/s^2	0 +/-0.98 m/s^2 at still condition	Reading changes when vehicle (rear) is bounced

OK:

Reading changes when vehicle is bounced.

NG → Go to step 3

OK

2.RECONFIRM DTC OUTPUT

a. Clear the DTCs (Click here).

b. Perform a road test.

c. Check for DTCs.

Result

Result	Proceed to
DTC is output	A
DTC is not output	B

B → USE SIMULATION METHOD TO CHECK (Click here)

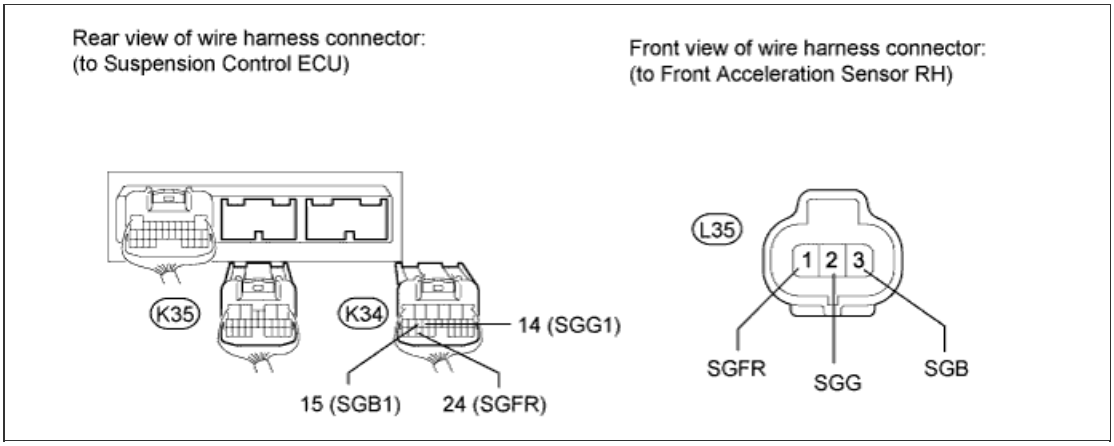
A

3.CHECK HARNESS AND CONNECTOR (ACCELERATION SENSOR - SUSPENSION CONTROL ECU)

NOTICE:

When inspecting the wire harnesses between the suspension control ECU and acceleration sensors, it is difficult to determine the malfunctioning area if there is a sensor power supply malfunction. Therefore, disconnect the connectors for the acceleration sensors (front RH, front LH), the fluid temperature sensor, and fluid pressure sensor on the ECU side.

a. Check the front acceleration sensor RH side: (C1715)



i. Disconnect the K34 and K35 ECU connectors.

ii. Disconnect the L35 sensor connector.

iii. Measure the resistance according to the value(s) in the table below.

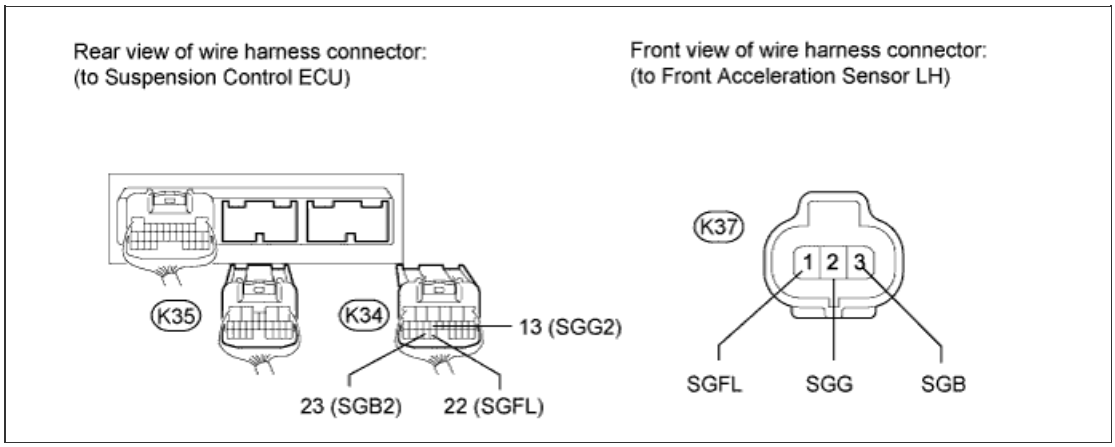
Standard Resistance:

Tester Connection	Condition	Specified Condition
L35-1 (SGFR) - K34-24 (SGFR)	Always	Below 1 Ω
L35-2 (SGG) - K34-14 (SGG1)	Always	Below 1 Ω
L35-3 (SGB) - K34-15 (SGB1)	Always	Below 1 Ω
K34-24 (SGFR) - Body ground	Always	10 kΩ or higher
K34-14 (SGG1) - Body ground	Always	10 kΩ or higher
K34-15 (SGB1) - Body ground	Always	10 kΩ or higher

b. Check the front acceleration sensor LH side: (C1716)

i. Disconnect the K34 and K35 ECU connectors.

ii. Disconnect the K37 sensor connector.



iii. Measure the resistance according to the value(s) in the table below.

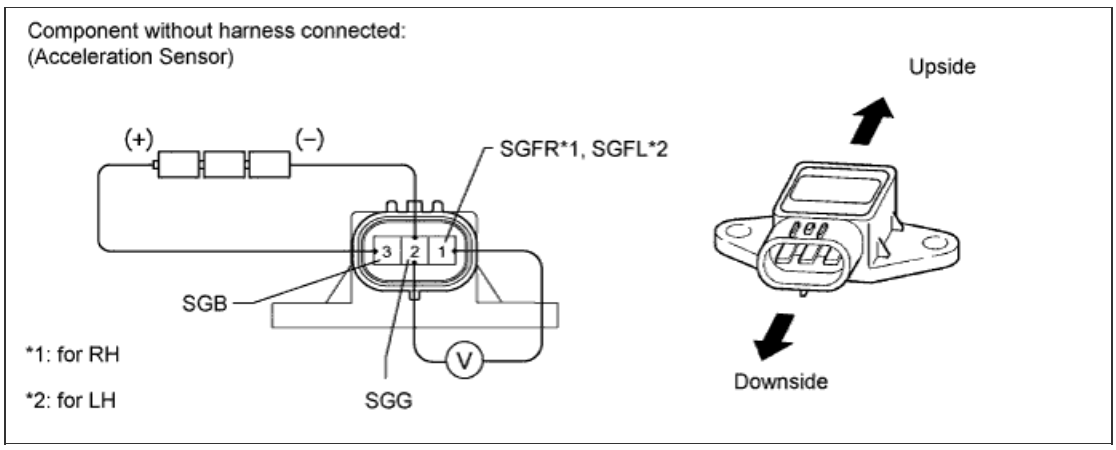
Standard Resistance:

Tester Connection	Condition	Specified Condition
K37-1 (SGFL) - K34-22 (SGFL)	Always	Below 1 Ω
K37-2 (SGG) - K34-13 (SGG2)	Always	Below 1 Ω
K37-3 (SGB) - K34-23 (SGB2)	Always	Below 1 Ω
K34-22 (SGFL) - Body ground	Always	10 kΩ or higher
K34-13 (SGG2) - Body ground	Always	10 kΩ or higher
K34-23 (SGB2) - Body ground	Always	10 kΩ or higher

NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

4.INSPECT ACCELERATION SENSOR



a. Turn the engine switch off.

b. Remove the front acceleration sensor (Click here).

NOTICE:

Do not drop the acceleration sensor. If it is dropped, replace it with a new one.

c. Connect 3 1.5 V dry cell batteries in series.

d. Connect the positive (+) end of the batteries to terminal 3 (SGB) of the acceleration sensor and the negative (-) end of the batteries to terminal 2 (SGG). Then measure the voltage between terminal 1 (SGFR*1, SGFL*2) and terminal 2 (SGG).

HINT:

*1: for RH

*2: for LH

NOTICE:

Do not apply a voltage of more than 6 V.

HINT:

The voltage may differ according to the amount that the sensor is tilted.

Standard Voltage:

for RH

Tester Connection	Condition	Specified Condition
1 (SGFR) - 2 (SGG)	Sensor stationary	Approx. 2.0 to 2.5 V
	Sensor is tilted	Change between approx. 0.9 to 2.3 V

for LH

Tester Connection	Condition	Specified Condition
1 (SGFL) - 2 (SGG)	Sensor stationary	Approx. 2.0 to 2.5 V
	Sensor is tilted	Change between approx. 0.9 to 2.3 V

NG → REPLACE ACCELERATION SENSOR (Click here)

OK → REPLACE SUSPENSION CONTROL ECU (Click here)

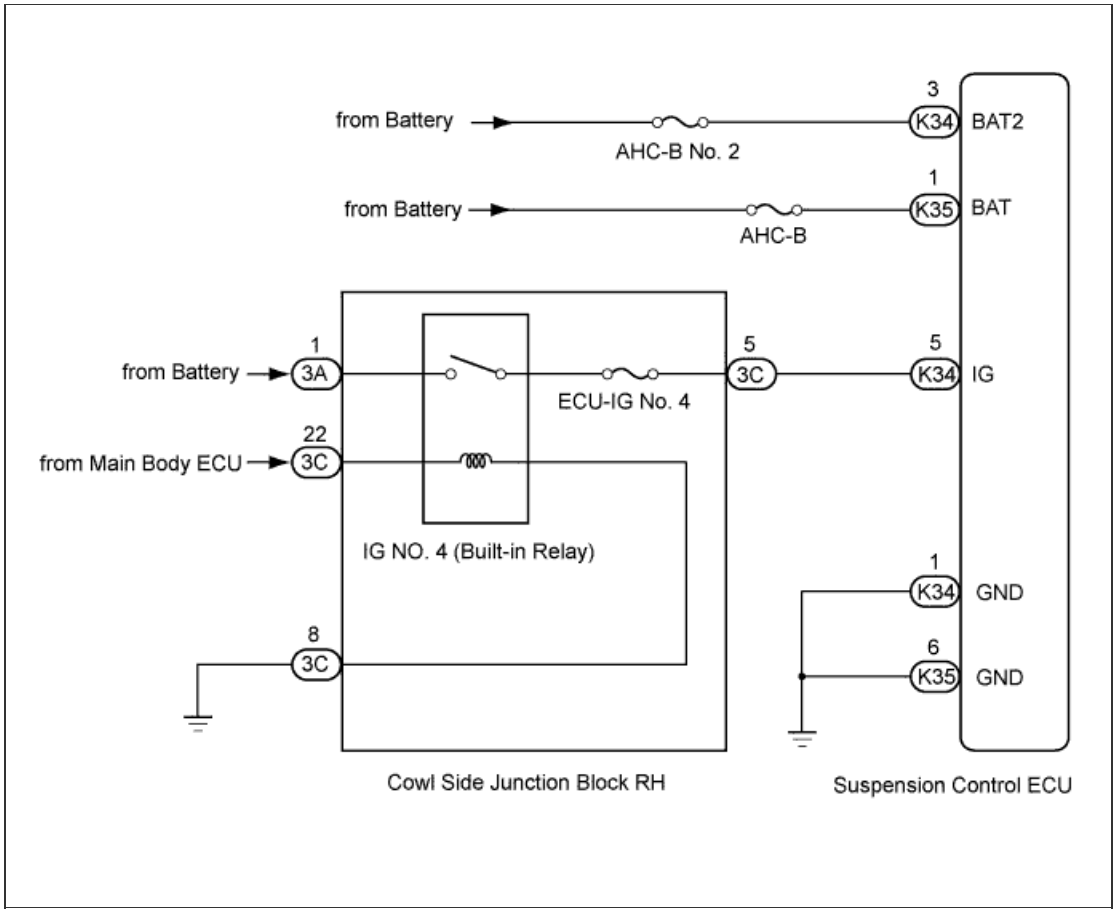
DTC C1782 Power Source Voltage Malfunction

for Preparation Click here

DESCRIPTION

DTC Code	Detection Condition	Trouble Area
C1782	While the engine switch is on (IG), voltage at terminal IG, BAT and/or BAT2 is 10 V or less, or 16 V or more for 0.5 seconds.	• Battery • Charging system • Harness or connector • AHC-B fuse • AHC-B No. 2 fuse • Suspension control ECU

WIRING DIAGRAM



INSPECTION PROCEDURE

NOTICE:

- **Even if DTC C1781 is stored at the same time, perform the inspection for DTC C1782 first.**
- **Before performing troubleshooting, inspect the connectors of related circuits.**
- **If the suspension control ECU or height control sensor is replaced, the vehicle height offset calibration must be performed (Click here).**

1.READ VALUE USING INTELLIGENT TESTER (IG VOLTAGE)

a. Connect the intelligent tester to the DLC3.

b. Turn the engine switch on (IG) and the tester on.

c. Read the "IG Power Source Voltage" item in the Data List.

AHC

Tester Display	Measurement Item/Range	Normal Condition	Diagnostic Note

IG Power Source Voltage	Power supply voltage / min.: 0 V max.: 255 V	Engine switch on (IG): 11 to 14 V	-

OK:
11 to 14 V

NG → **Go to step 6**

OK

2.RECONFIRM DTC OUTPUT

a. Clear the DTCs (Click here).

b. Check for DTCs.

Result

Result	Proceed to
DTC is output	A
DTC is not output	B

B → **USE SIMULATION METHOD TO CHECK (Click here)**

A

3.READ VALUE USING INTELLIGENT TESTER (+B POWER SOURCE VOLTAGE, +B2 POWER SOURCE VOLTAGE)

a. Connect the intelligent tester to the DLC3.

b. Turn the engine switch on (IG) and the tester on.

c. Read the "+B Power Source Voltage" and "+B2 Power Source Voltage" items in the Data List.

AHC

Tester Display	Measurement Item/Range	Normal Condition	Diagnostic Note
+B Power Source Voltage	Power supply for absorber control actuator / min.: 0 V max.: 255 V	Engine switch on (IG): 11 to 14 V	-
+B2 Power Source Voltage	Power supply for No. 1 height control valve and front suspension control valve / min.: 0 V max.: 255 V	Engine switch on (IG): 11 to 14 V	-

OK:
11 to 14 V

NG → **Go to step 4**

OK

REPLACE SUSPENSION CONTROL ECU (Click here)

4.INSPECT FUSE (AHC-B, AHC-B NO. 2)

a. Remove the AHC-B and AHC-B No. 2 fuses from the cowl side junction block RH.

b. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
AHC-B fuse	Always	Below 1 Ω
AHC-B No. 2 fuse	Always	Below 1 Ω

NG → CHECK FOR SHORT IN ALL HARNESSES AND CONNECTORS CONNECTED TO FUSE AND REPLACE FUSE

OK

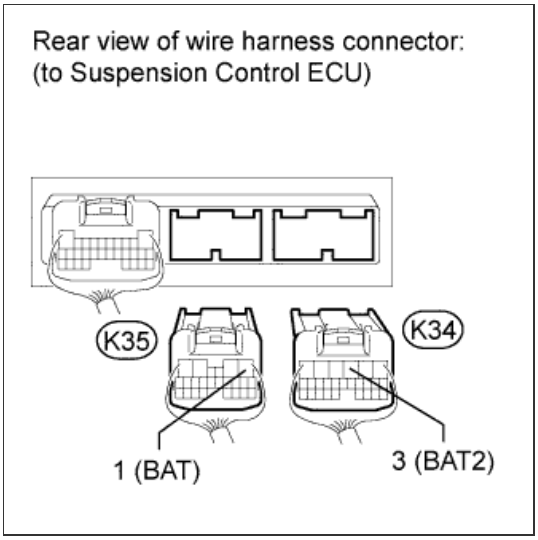
5.CHECK HARNESS AND CONNECTOR (BATTERY - SUSPENSION CONTROL ECU)

a. Disconnect the K34 and K35 ECU connectors.

b. Measure the voltage according to the value(s) in the table below.

Standard Voltage:

Tester Connection	Switch Condition	Specified Condition
K34-3 (BAT2) - Body ground	Engine switch on (IG)	11 to 14 V
K35-1 (BAT) - Body ground	Engine switch on (IG)	11 to 14 V



NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

REPLACE SUSPENSION CONTROL ECU (Click here)

6.CHECK HARNESS AND CONNECTOR (BATTERY - ECU AND BODY GROUND)

a. Disconnect the K34 ECU connector.

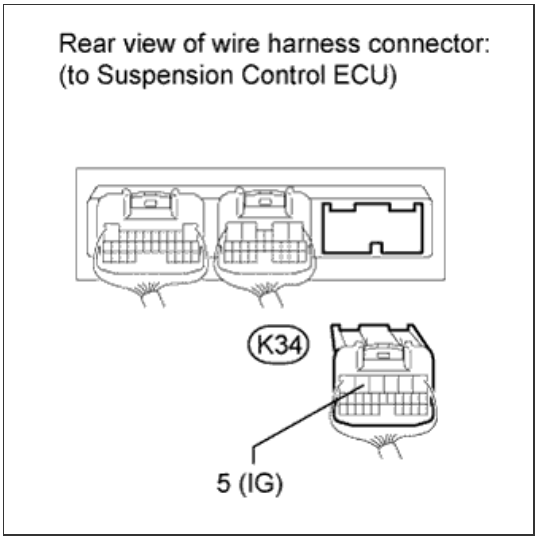
b. Measure the voltage according to the value(s) in the table below.

Standard Voltage:

Tester Connection	Switch Condition	Specified Condition
K34-5 (IG) - Body ground	Engine switch on (IG)	11 to 14 V

Result

Result	Proceed to
OK	A
NG (2UZ-FE)	B
NG (1VD-FTV)	C



B → BATTERY VOLTAGE IS LOW OR CHARGING SYSTEM HAS MALFUNCTION

C → BATTERY VOLTAGE IS LOW OR CHARGING SYSTEM HAS MALFUNCTION

A

REPLACE SUSPENSION CONTROL ECU (Click here)

DTC C1715 Front Acceleration Sensor RH Malfunction

DTC C1716 Front Acceleration Sensor LH Malfunction

DTC C1717 Rear Acceleration Sensor Malfunction

DTC C1796 Front Acceleration Sensor RH Malfunction (Test Mode DTC)

DTC C1797 Front Acceleration Sensor LH Malfunction (Test Mode DTC)

DTC C1798 Rear Acceleration Sensor Malfunction (Test Mode DTC)

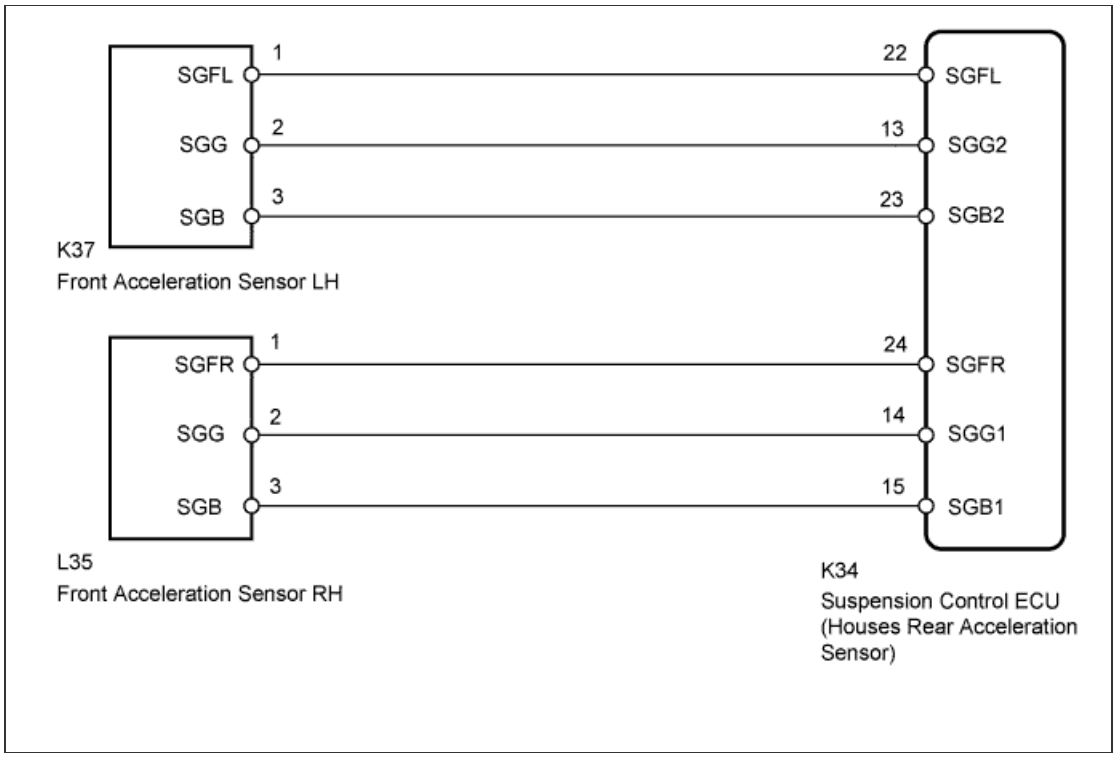
for Preparation Click here

DESCRIPTION

The acceleration sensor (up and down G sensor) detects the upward and downward acceleration of the vehicle, and outputs it as a voltage to the suspension control ECU. Up and down G sensors are installed in 3 locations: 1) the suspension control ECU, 2) the driver side instrument panel, and 3) the passenger side instrument panel. Each up and down G sensor independently detects the upward and downward acceleration. During a test mode inspection, the suspension control ECU reads the fluctuations in the signal of each sensor. When the sensor cannot detect +/-1.96 m/s^2 for 1 second or more during test mode, DTCs C1796, C1797 and C1798 are stored.

DTC Code	Detection Condition	Trouble Area
C1715 C1796	When either of the following conditions is met: • With the engine switch on (IG), a voltage of 4.7 V or higher, or 0.3 V or less at the front acceleration sensor RH is detected for 1 second. • When there is a front acceleration sensor RH power supply voltage malfunction.	• Harness or connector • Front acceleration sensor RH • Suspension control ECU
C1716 C1797	When either of the following conditions is met: • With the engine switch on (IG), a voltage of 4.7 V or higher, or 0.3 V or less at the front acceleration sensor LH is detected for 1 second. • When there is a front acceleration sensor LH power supply voltage malfunction.	• Harness or connector • Front acceleration sensor LH • Suspension control ECU
C1717 C1798	When either of the following conditions is met: • With the engine switch on (IG), a voltage of 4.7 V or higher, or 0.3 V or less at the rear acceleration sensor is detected for 1 second. • When there is a rear acceleration sensor power supply voltage malfunction.	Suspension control ECU (Houses rear acceleration sensor)

WIRING DIAGRAM



INSPECTION PROCEDURE

NOTICE:

- **Before performing troubleshooting, inspect the connectors of related circuits.**
- **If the suspension control ECU or height control sensor is replaced, the vehicle height offset calibration must be performed (Click here).**
- **If DTCs C1717 and C1798 (Rear Acceleration Sensor Malfunction) are stored, replace the suspension control ECU (houses rear acceleration sensor).**

1.CHECK ACCELERATION SENSOR (DATA LIST)

a. Turn the engine switch off.

b. Connect the intelligent tester to the DLC3.

c. Turn the engine switch on (IG) and the tester on.

d. Enter the following menus: Chassis / AHC / Data List.

e. According to the display on the tester, read the Data List.

AHC

Tester Display	Measurement Item/Range	Normal Condition	Diagnostic Note
(Up & Down)G Sensor FR	G (up and down) front acceleration sensor RH reading/ min.: -1045.29 m/s^2 max.: 1045.26 m/s^2	0 +/-0.98 m/s^2 at still condition	Reading changes when vehicle (FR) is bounced
(Up & Down)G Sensor FL	G (up and down) front acceleration sensor LH reading/ min.: -1045.29 m/s^2 max.: 1045.26 m/s^2	0 +/-0.98 m/s^2 at still condition	Reading changes when vehicle (FL) is bounced
(Up & Down)G Sensor Rear	G (up and down) rear acceleration sensor reading/ min.: -1045.29 m/s^2 max.: 1045.26 m/s^2	0 +/-0.98 m/s^2 at still condition	Reading changes when vehicle (rear) is bounced

OK:

Reading changes when vehicle is bounced.

NG → Go to step 3

OK

2.RECONFIRM DTC OUTPUT

a. Clear the DTCs (Click here).

b. Perform a road test.

c. Check for DTCs.

Result

Result	Proceed to
DTC is output	A
DTC is not output	B

B → USE SIMULATION METHOD TO CHECK (Click here)

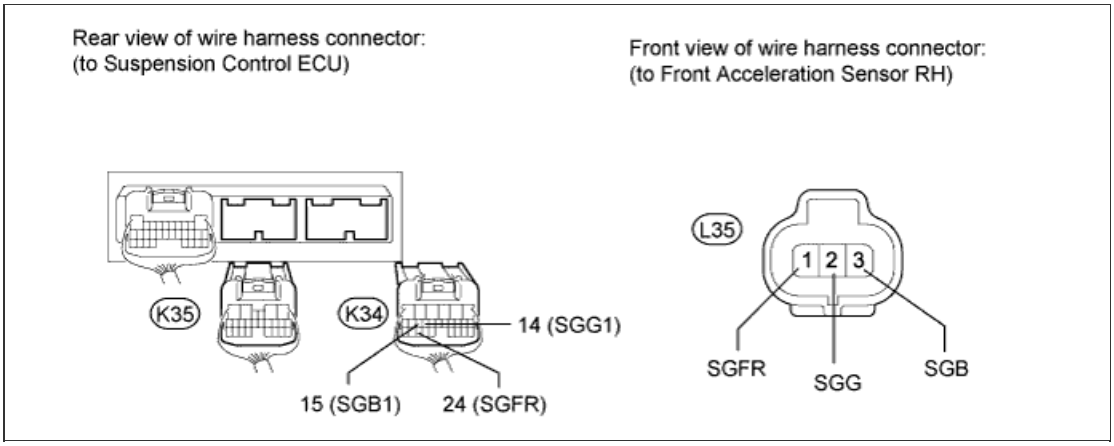
A

3.CHECK HARNESS AND CONNECTOR (ACCELERATION SENSOR - SUSPENSION CONTROL ECU)

NOTICE:

When inspecting the wire harnesses between the suspension control ECU and acceleration sensors, it is difficult to determine the malfunctioning area if there is a sensor power supply malfunction. Therefore, disconnect the connectors for the acceleration sensors (front RH, front LH), the fluid temperature sensor, and fluid pressure sensor on the ECU side.

a. Check the front acceleration sensor RH side: (C1715)



i. Disconnect the K34 and K35 ECU connectors.

ii. Disconnect the L35 sensor connector.

iii. Measure the resistance according to the value(s) in the table below.

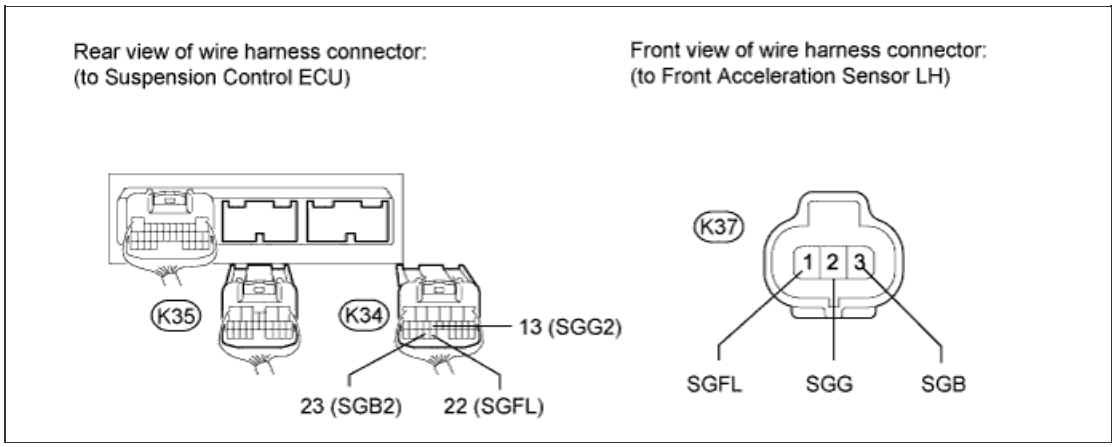
Standard Resistance:

Tester Connection	Condition	Specified Condition
L35-1 (SGFR) - K34-24 (SGFR)	Always	Below 1 Ω
L35-2 (SGG) - K34-14 (SGG1)	Always	Below 1 Ω
L35-3 (SGB) - K34-15 (SGB1)	Always	Below 1 Ω
K34-24 (SGFR) - Body ground	Always	10 kΩ or higher
K34-14 (SGG1) - Body ground	Always	10 kΩ or higher
K34-15 (SGB1) - Body ground	Always	10 kΩ or higher

b. Check the front acceleration sensor LH side: (C1716)

i. Disconnect the K34 and K35 ECU connectors.

ii. Disconnect the K37 sensor connector.



iii. Measure the resistance according to the value(s) in the table below.

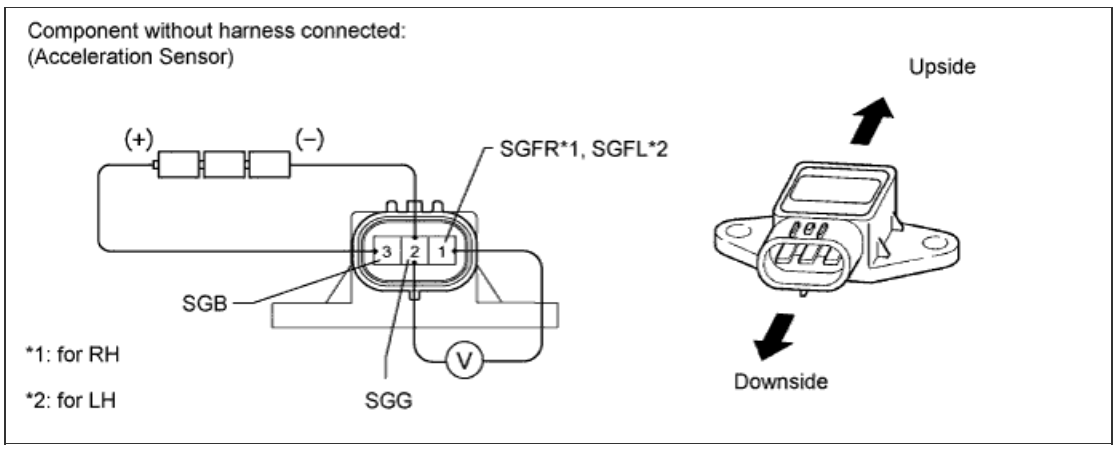
Standard Resistance:

Tester Connection	Condition	Specified Condition
K37-1 (SGFL) - K34-22 (SGFL)	Always	Below 1 Ω
K37-2 (SGG) - K34-13 (SGG2)	Always	Below 1 Ω
K37-3 (SGB) - K34-23 (SGB2)	Always	Below 1 Ω
K34-22 (SGFL) - Body ground	Always	10 kΩ or higher
K34-13 (SGG2) - Body ground	Always	10 kΩ or higher
K34-23 (SGB2) - Body ground	Always	10 kΩ or higher

NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

4.INSPECT ACCELERATION SENSOR



a. Turn the engine switch off.

b. Remove the front acceleration sensor (Click here).

NOTICE:

Do not drop the acceleration sensor. If it is dropped, replace it with a new one.

c. Connect 3 1.5 V dry cell batteries in series.

d. Connect the positive (+) end of the batteries to terminal 3 (SGB) of the acceleration sensor and the negative (-) end of the batteries to terminal 2 (SGG). Then measure the voltage between terminal 1 (SGFR*1, SGFL*2) and terminal 2 (SGG).

HINT:

*1: for RH

*2: for LH

NOTICE:

Do not apply a voltage of more than 6 V.

HINT:

The voltage may differ according to the amount that the sensor is tilted.

Standard Voltage:

for RH

Tester Connection	Condition	Specified Condition
1 (SGFR) - 2 (SGG)	Sensor stationary	Approx. 2.0 to 2.5 V
	Sensor is tilted	Change between approx. 0.9 to 2.3 V

for LH

Tester Connection	Condition	Specified Condition
1 (SGFL) - 2 (SGG)	Sensor stationary	Approx. 2.0 to 2.5 V
	Sensor is tilted	Change between approx. 0.9 to 2.3 V

NG → REPLACE ACCELERATION SENSOR (Click here)

OK → REPLACE SUSPENSION CONTROL ECU (Click here)

DTC C1783 Speed Signal Communication Error

for Preparation Click here

DESCRIPTION

The speed sensors monitor the speed of the wheels, and send appropriate speed signals to the suspension control ECU through the skid control ECU. If trouble occurs in either the front speed sensor or rear speed sensor, DTC (C1783) is output.

DTC Code	Detection Condition	Trouble Area
C1783	A speed sensor circuit malfunction for 1 second or more.	• Vehicle stability control system • Suspension control ECU

INSPECTION PROCEDURE

NOTICE:

- **Before performing troubleshooting, inspect the connectors of related circuits.**
- **If the suspension control ECU or height control sensor is replaced, the vehicle height offset calibration must be performed (Click here).**

1.CHECK FOR DTC (VEHICLE STABILITY CONTROL SYSTEM)

a. Check if a speed sensor malfunction DTC is output under the vehicle stability control system (Click here).

Result

Result	Proceed to
DTC is not output	A
DTC is output	B

B → GO TO VEHICLE STABILITY CONTROL SYSTEM (DIAGNOSTIC TROUBLE CODE CHART) (Click here)

A

2.CLEAR DTC

a. Clear the DTCs (Click here).

NEXT

3.CHECK DTC

a. Check for DTCs.

Result

Result	Proceed to
DTC C1783 is output	A
DTC C1783 is not output	B

B → USE SIMULATION METHOD TO CHECK (Click here)

A

REPLACE SUSPENSION CONTROL ECU (Click here)

DTC C1715 Front Acceleration Sensor RH Malfunction

DTC C1716 Front Acceleration Sensor LH Malfunction

DTC C1717 Rear Acceleration Sensor Malfunction

DTC C1796 Front Acceleration Sensor RH Malfunction (Test Mode DTC)

DTC C1797 Front Acceleration Sensor LH Malfunction (Test Mode DTC)

DTC C1798 Rear Acceleration Sensor Malfunction (Test Mode DTC)

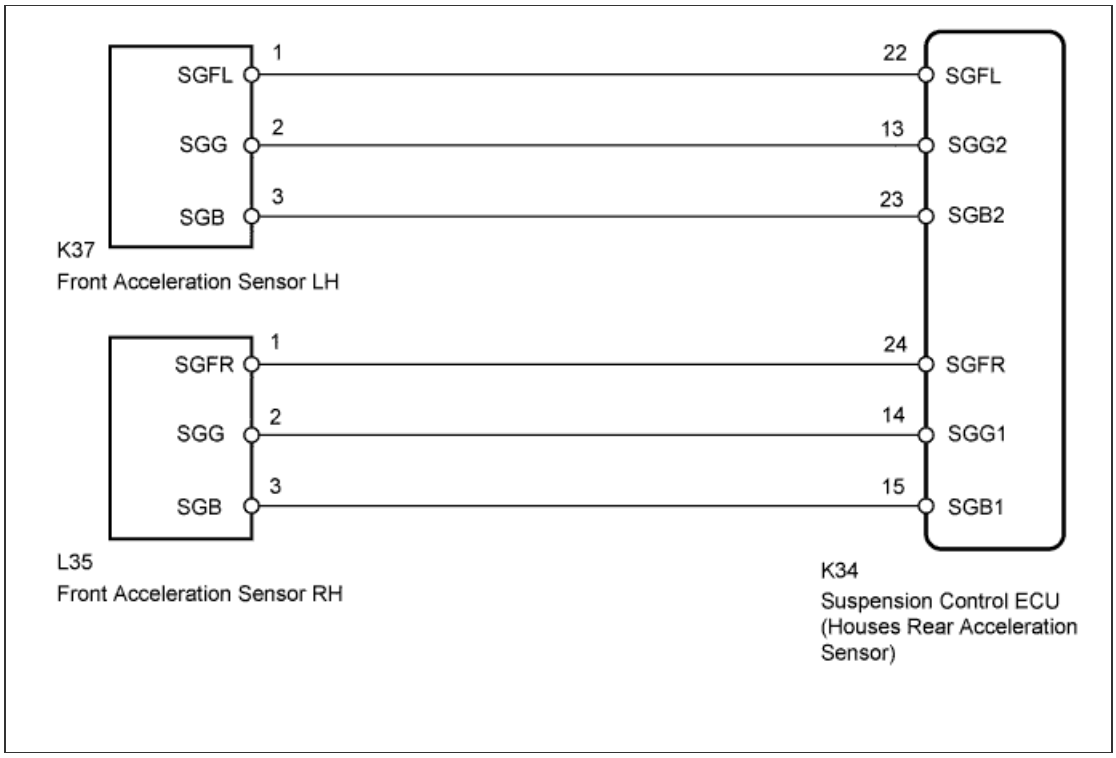
for Preparation Click here

DESCRIPTION

The acceleration sensor (up and down G sensor) detects the upward and downward acceleration of the vehicle, and outputs it as a voltage to the suspension control ECU. Up and down G sensors are installed in 3 locations: 1) the suspension control ECU, 2) the driver side instrument panel, and 3) the passenger side instrument panel. Each up and down G sensor independently detects the upward and downward acceleration. During a test mode inspection, the suspension control ECU reads the fluctuations in the signal of each sensor. When the sensor cannot detect +/-1.96 m/s^2 for 1 second or more during test mode, DTCs C1796, C1797 and C1798 are stored.

DTC Code	Detection Condition	Trouble Area
C1715 C1796	When either of the following conditions is met: • With the engine switch on (IG), a voltage of 4.7 V or higher, or 0.3 V or less at the front acceleration sensor RH is detected for 1 second. • When there is a front acceleration sensor RH power supply voltage malfunction.	• Harness or connector • Front acceleration sensor RH • Suspension control ECU
C1716 C1797	When either of the following conditions is met: • With the engine switch on (IG), a voltage of 4.7 V or higher, or 0.3 V or less at the front acceleration sensor LH is detected for 1 second. • When there is a front acceleration sensor LH power supply voltage malfunction.	• Harness or connector • Front acceleration sensor LH • Suspension control ECU
C1717 C1798	When either of the following conditions is met: • With the engine switch on (IG), a voltage of 4.7 V or higher, or 0.3 V or less at the rear acceleration sensor is detected for 1 second. • When there is a rear acceleration sensor power supply voltage malfunction.	Suspension control ECU (Houses rear acceleration sensor)

WIRING DIAGRAM



INSPECTION PROCEDURE

NOTICE:

- **Before performing troubleshooting, inspect the connectors of related circuits.**
- **If the suspension control ECU or height control sensor is replaced, the vehicle height offset calibration must be performed (Click here).**
- **If DTCs C1717 and C1798 (Rear Acceleration Sensor Malfunction) are stored, replace the suspension control ECU (houses rear acceleration sensor).**

1.CHECK ACCELERATION SENSOR (DATA LIST)

a. Turn the engine switch off.

b. Connect the intelligent tester to the DLC3.

c. Turn the engine switch on (IG) and the tester on.

d. Enter the following menus: Chassis / AHC / Data List.

e. According to the display on the tester, read the Data List.

AHC

Tester Display	Measurement Item/Range	Normal Condition	Diagnostic Note
(Up & Down)G Sensor FR	G (up and down) front acceleration sensor RH reading/ min.: -1045.29 m/s^2 max.: 1045.26 m/s^2	0 +/-0.98 m/s^2 at still condition	Reading changes when vehicle (FR) is bounced
(Up & Down)G Sensor FL	G (up and down) front acceleration sensor LH reading/ min.: -1045.29 m/s^2 max.: 1045.26 m/s^2	0 +/-0.98 m/s^2 at still condition	Reading changes when vehicle (FL) is bounced
(Up & Down)G Sensor Rear	G (up and down) rear acceleration sensor reading/ min.: -1045.29 m/s^2 max.: 1045.26 m/s^2	0 +/-0.98 m/s^2 at still condition	Reading changes when vehicle (rear) is bounced

OK:

Reading changes when vehicle is bounced.

NG → Go to step 3

OK

2.RECONFIRM DTC OUTPUT

a. Clear the DTCs (Click here).

b. Perform a road test.

c. Check for DTCs.

Result

Result	Proceed to
DTC is output	A
DTC is not output	B

B → USE SIMULATION METHOD TO CHECK (Click here)

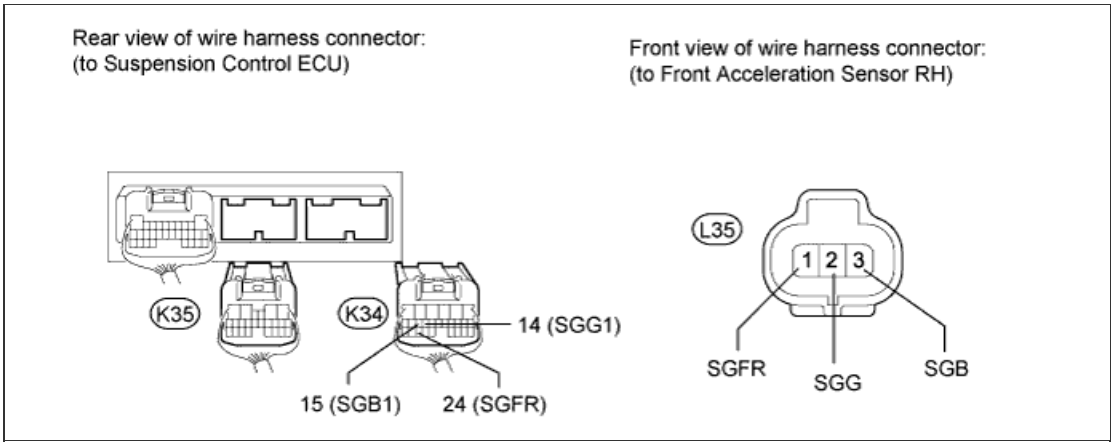
A

3.CHECK HARNESS AND CONNECTOR (ACCELERATION SENSOR - SUSPENSION CONTROL ECU)

NOTICE:

When inspecting the wire harnesses between the suspension control ECU and acceleration sensors, it is difficult to determine the malfunctioning area if there is a sensor power supply malfunction. Therefore, disconnect the connectors for the acceleration sensors (front RH, front LH), the fluid temperature sensor, and fluid pressure sensor on the ECU side.

a. Check the front acceleration sensor RH side: (C1715)



i. Disconnect the K34 and K35 ECU connectors.

ii. Disconnect the L35 sensor connector.

iii. Measure the resistance according to the value(s) in the table below.

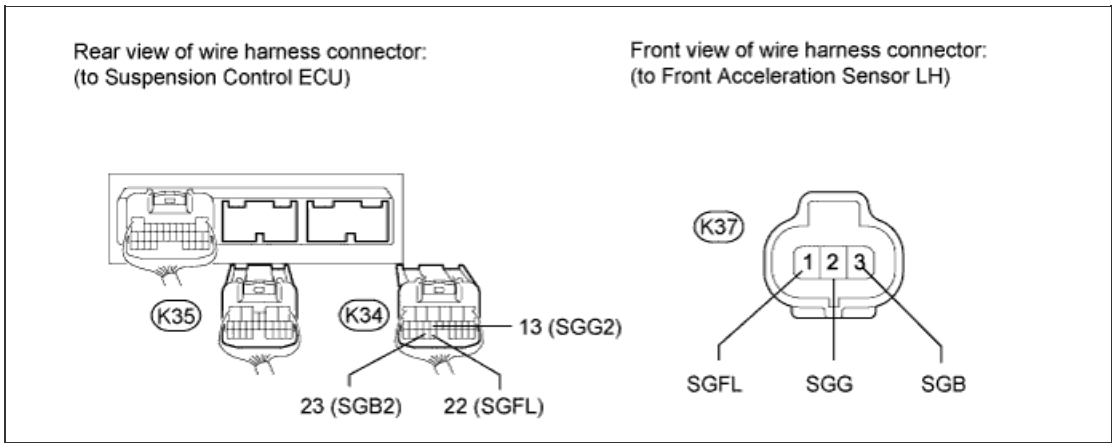
Standard Resistance:

Tester Connection	Condition	Specified Condition
L35-1 (SGFR) - K34-24 (SGFR)	Always	Below 1 Ω
L35-2 (SGG) - K34-14 (SGG1)	Always	Below 1 Ω
L35-3 (SGB) - K34-15 (SGB1)	Always	Below 1 Ω
K34-24 (SGFR) - Body ground	Always	10 kΩ or higher
K34-14 (SGG1) - Body ground	Always	10 kΩ or higher
K34-15 (SGB1) - Body ground	Always	10 kΩ or higher

b. Check the front acceleration sensor LH side: (C1716)

i. Disconnect the K34 and K35 ECU connectors.

ii. Disconnect the K37 sensor connector.



iii. Measure the resistance according to the value(s) in the table below.

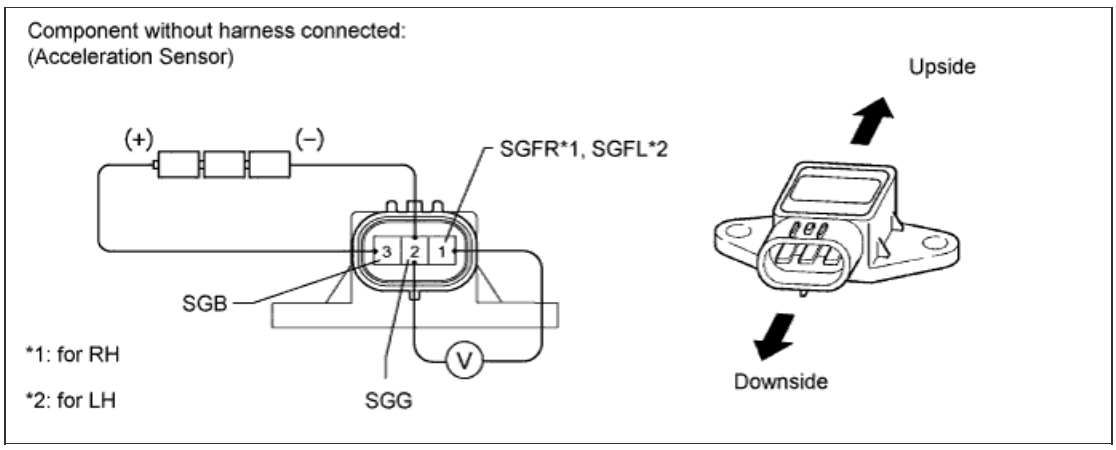
Standard Resistance:

Tester Connection	Condition	Specified Condition
K37-1 (SGFL) - K34-22 (SGFL)	Always	Below 1 Ω
K37-2 (SGG) - K34-13 (SGG2)	Always	Below 1 Ω
K37-3 (SGB) - K34-23 (SGB2)	Always	Below 1 Ω
K34-22 (SGFL) - Body ground	Always	10 kΩ or higher
K34-13 (SGG2) - Body ground	Always	10 kΩ or higher
K34-23 (SGB2) - Body ground	Always	10 kΩ or higher

NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

4.INSPECT ACCELERATION SENSOR



a. Turn the engine switch off.

b. Remove the front acceleration sensor (Click here).

NOTICE:

Do not drop the acceleration sensor. If it is dropped, replace it with a new one.

c. Connect 3 1.5 V dry cell batteries in series.

d. Connect the positive (+) end of the batteries to terminal 3 (SGB) of the acceleration sensor and the negative (-) end of the batteries to terminal 2 (SGG). Then measure the voltage between terminal 1 (SGFR*1, SGFL*2) and terminal 2 (SGG).

HINT:

*1: for RH

*2: for LH

NOTICE:

Do not apply a voltage of more than 6 V.

HINT:

The voltage may differ according to the amount that the sensor is tilted.

Standard Voltage:

for RH

Tester Connection	Condition	Specified Condition
1 (SGFR) - 2 (SGG)	Sensor stationary	Approx. 2.0 to 2.5 V
	Sensor is tilted	Change between approx. 0.9 to 2.3 V

for LH

Tester Connection	Condition	Specified Condition
1 (SGFL) - 2 (SGG)	Sensor stationary	Approx. 2.0 to 2.5 V
	Sensor is tilted	Change between approx. 0.9 to 2.3 V

NG → REPLACE ACCELERATION SENSOR (Click here)

OK → REPLACE SUSPENSION CONTROL ECU (Click here)

DTC C1784 Steering Angle Sensor Communication Error

for Preparation Click here

DESCRIPTION

The steering sensor signal is sent to the suspension control ECU through the CAN communication system. When there is a communication malfunction, it will be detected by the diagnosis function.

DTC Code	Detection Condition	Trouble Area
C1784	A steering angle sensor signal malfunction is detected, or the steering angle sensor power malfunction signal is detected for 5 seconds or more.	• Vehicle stability control system • Suspension control ECU

INSPECTION PROCEDURE

NOTICE:

- **Before performing troubleshooting, inspect the connectors of related circuits.**
- **If the suspension control ECU or height control sensor is replaced, the vehicle height offset calibration must be performed (Click here).**

1.CHECK DTC (VEHICLE STABILITY CONTROL SYSTEM)

a. Check if a steering sensor malfunction DTC is output under the vehicle stability control system (Click here).

Result

Result	Proceed to
DTC is not output	A
DTC is output	B

B → GO TO VEHICLE STABILITY CONTROL SYSTEM (DIAGNOSTIC TROUBLE CODE CHART) (Click here)

A

2.CLEAR DTC

a. Clear the DTCs (Click here).

NEXT

3.CHECK DTC

a. Check for DTCs.

Result

Result	Proceed to
DTC C1784 is output	A
DTC C1784 is not output	B

B → USE SIMULATION METHOD TO CHECK (Click here)

A

REPLACE SUSPENSION CONTROL ECU (Click here)

DTC C1718 Pressure Sensor Circuit Malfunction

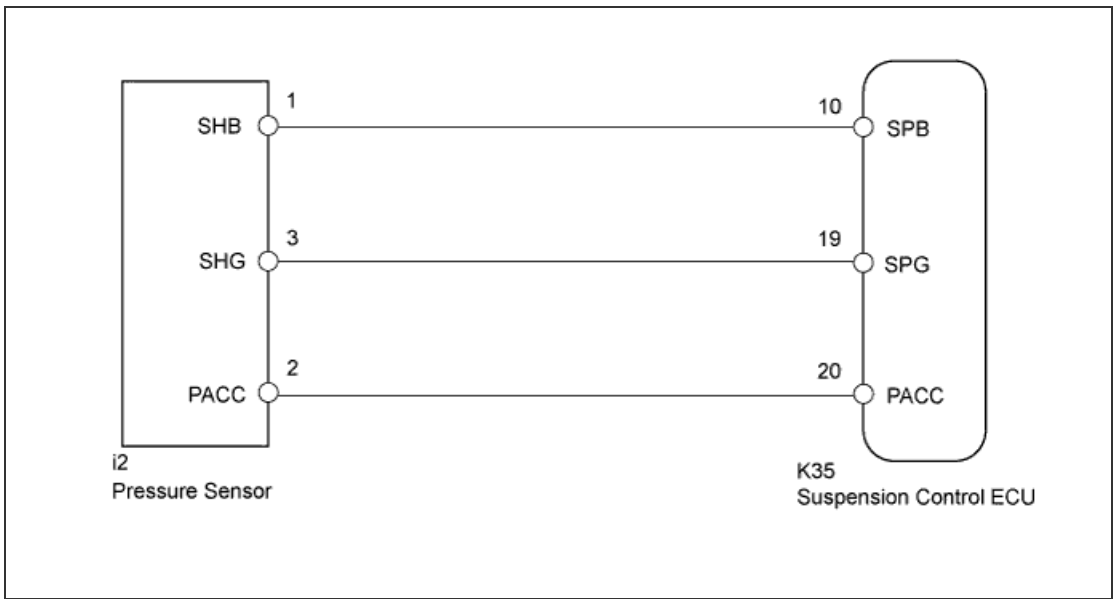
for Preparation Click here

DESCRIPTION

This circuit is used for sending the data to detect the pressure output from the pump. The abnormality of the fluid pressure is judged by the ECU.

DTC Code	Detecting Condition	Trouble Area
C1718	When one of the following conditions is met: • When detecting an abnormal signal from the pressure sensor (pressure sensor terminal voltage of ECU is 0.3 V or less or 4.6 V or more) for 1 second. • When there is a pressure sensor power supply voltage malfunction. • When a pressure of 1 MPa (10.2 kgf/cm ^{2}, 145 psi) or more is placed on the pressure sensor for 20 seconds or more, no voltage is flowing to the height control pump and motor, and the vehicle height control is not operating, it is determined that there is a sensor stuck malfunction.	• Harness or connector • Height control pump and motor (Pressure sensor) • Suspension control ECU

WIRING DIAGRAM



INSPECTION PROCEDURE

NOTICE:

- **Before performing troubleshooting, inspect the connectors of related circuits.**
- **If the suspension control ECU or height control sensor is replaced, the vehicle height offset calibration must be performed (Click here).**

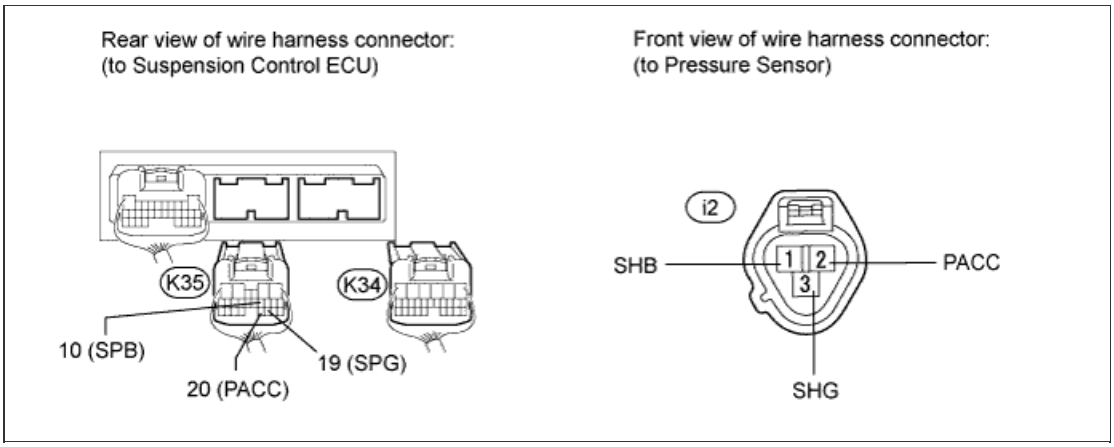
1.CHECK HARNESS AND CONNECTOR (PRESSURE SENSOR - SUSPENSION CONTROL ECU)

NOTICE:

When inspecting the wire harness between the suspension control ECU and pressure sensor, it is difficult to determine the malfunctioning area if there is a sensor power supply malfunction. Therefore, disconnect the connectors for the pressure sensor, the acceleration sensors (front RH, front LH) and fluid temperature sensor on the ECU side.

a. Disconnect the i2 pressure sensor connector.

b. Disconnect the K34 and K35 ECU connectors.



c. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
K35-10 (SPB) - i2-1 (SHB)	Always	Below 1 Ω
K35-19 (SPG) - i2-3 (SHG)	Always	Below 1 Ω
K35-20 (PACC) - i2-2 (PACC)	Always	Below 1 Ω
K35-10 (SPB) - Body ground	Always	10 kΩ or higher
K35-19 (SPG) - Body ground	Always	10 kΩ or higher
K35-20 (PACC) - Body ground	Always	10 kΩ or higher

NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

2.CHECK SUSPENSION CONTROL ECU

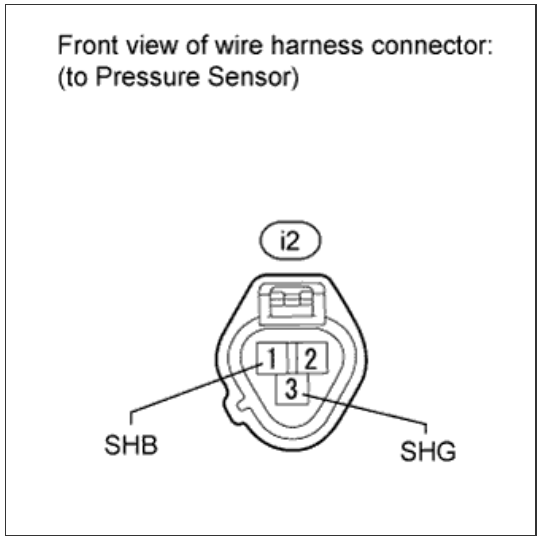
a. Connect the K34 and K35 suspension control ECU connectors.

b. Disconnect the i2 pressure sensor connector.

c. Measure the voltage according to the value(s) in the table below.

Standard Voltage:

Tester Connection	Switch Condition	Specified Condition
i2-1 (SHB) - i2-3 (SHG)	Engine switch on (IG)	4.75 to 5.25 V



NG → REPLACE SUSPENSION CONTROL ECU (Click here)

OK

3.CHECK PRESSURE SENSOR

a. Connect the K34 and K35 suspension control ECU connectors.

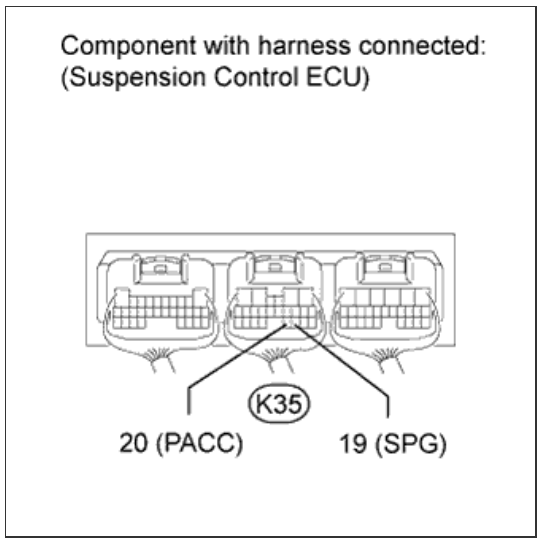
b. Connect the i2 pressure sensor connector.

c. Start the engine and push the up button of the height control switch to activate height control.

d. Measure the voltage according to the value(s) in the table below.

Standard Voltage:

Tester Connection	Condition	Specified Condition
K35-20 (PACC) - K35-19 (SPG)	While height control is operating.	1.48 to 2.54 V



NG → REPLACE HEIGHT CONTROL PUMP AND MOTOR

OK

REPLACE SUSPENSION CONTROL ECU (Click here)

DTC C1785 Steering Control ECU Communication Error

for Preparation Click here

DESCRIPTION

The suspension control ECU receives signals from the steering control ECU via CAN communication.

DTC Code	Detection Condition	Trouble Area
C1785	While the engine switch is on (IG), the steering control ECU malfunction signal is received for 5 seconds.	• Variable gear ratio steering system (VGRS system) • Suspension control ECU

INSPECTION PROCEDURE

NOTICE:

- **Before performing troubleshooting, inspect the connectors of related circuits.**
- **If the suspension control ECU or height control sensor is replaced, the vehicle height offset calibration must be performed (Click here).**

1.CHECK DTC (VARIABLE GEAR RATIO STEERING SYSTEM)

a. Check if a DTC is output from the variable gear ratio steering system (Click here).

Result

Result	Proceed to
DTC is not output	A
DTC is output	B

B → GO TO VARIABLE GEAR RATIO STEERING SYSTEM (DIAGNOSTIC TROUBLE CODE CHART) (Click here)

A

2.CLEAR DTC

a. Clear the DTCs (Click here).

NEXT

3.CHECK DTC

a. Check for DTCs.

Result

Result	Proceed to
DTC C1785 is output	A
DTC C1785 is not output	B

B → USE SIMULATION METHOD TO CHECK (Click here)

A

REPLACE SUSPENSION CONTROL ECU (Click here)

DTC C1719 Oil Temperature Sensor Circuit Malfunction

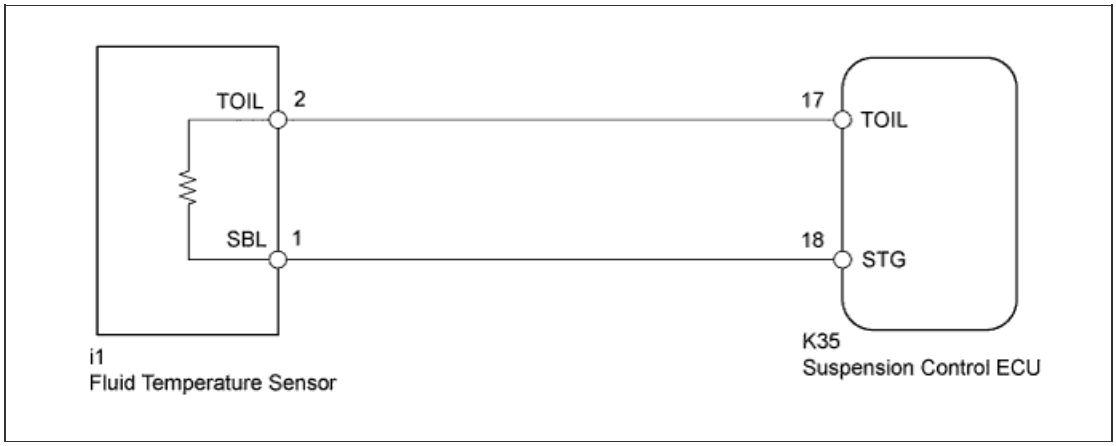
for Preparation Click here

DESCRIPTION

This circuit is used for sending the data to detect the fluid temperature of the pump. The abnormality of the fluid is judged by the ECU.

DTC Code	Detection Condition	Trouble Area
C1719	When one of the following conditions is met: • When detecting an abnormal signal from the fluid temperature sensor (fluid temperature sensor terminal voltage of ECU is 0.1 V or less or 4.8 V or higher) for 1 second. • When there is a fluid temperature sensor power supply voltage malfunction.	• Harness or connector • Height control pump and motor (Fluid temperature sensor) • Suspension control ECU

WIRING DIAGRAM



INSPECTION PROCEDURE

NOTICE:

- **Before performing troubleshooting, inspect the connectors of related circuits.**
- **If the suspension control ECU or height control sensor is replaced, the vehicle height offset calibration must be performed (Click here).**

1.READ VALUE USING INTELLIGENT TESTER (OIL TEMPERATURE SENSOR)

a. Connect the intelligent tester to the DLC3.

b. Turn the engine switch on (IG) and the tester on.

c. Select the Data List mode on the intelligent tester.

d. Check the fluid temperature value of the temperature sensor displayed on the intelligent tester.

AHC

Tester Display	Measurement Item/Range	Normal Condition	Diagnostic Note
Oil Temperature Sensor	Fluid temperature sensor reading / min.: -3276.8°C (-5866.24°F) max.: 3276.7°C (5930.06°F)	Actual fluid temperature	-

OK:

Same as actual fluid temperature

NG → Go to step 3

OK

2.RECONFIRM DTC OUTPUT

a Clear the DTCs (Click here).

Perform a road test.

c Check for DTCs.

Result

Result	Proceed to
DTC C1719 is output	A
DTC C1719 is not output	B

B → USE SIMULATION METHOD TO CHECK (Click here)

A

REPLACE SUSPENSION CONTROL ECU (Click here)

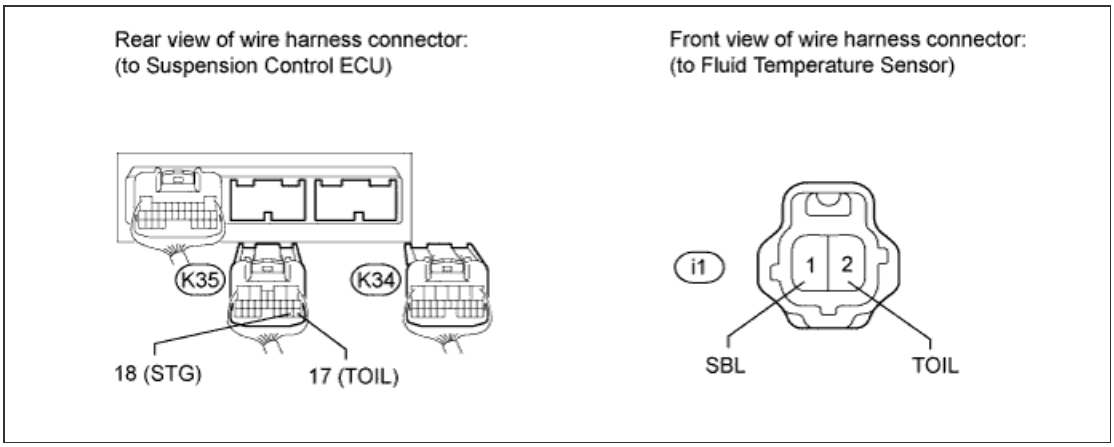
3.CHECK HARNESS AND CONNECTOR (TEMPERATURE SENSOR - SUSPENSION CONTROL ECU)

NOTICE:

When inspecting the wire harness between the suspension control ECU and temperature sensor, it is difficult to determine the malfunctioning area if there is a sensor power supply malfunction. Therefore, disconnect the connectors for the temperature sensor, the acceleration sensors (front RH, front LH) and pressure accumulator sensor on the ECU side.

a. Disconnect the K34 and K35 ECU connectors.

b. Disconnect the i1 sensor connector.



c. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
K35-17 (TOIL) - i1-2 (TOIL)	Always	Below 1 Ω
K35-17 (TOIL) - Body ground	Always	10 kΩ or higher
K35-18 (STG) - i1-1 (SBL)	Always	Below 1 Ω
K35-18 (STG) - Body ground	Always	10 kΩ or higher

NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

4.INSPECT FLUID TEMPERATURE SENSOR

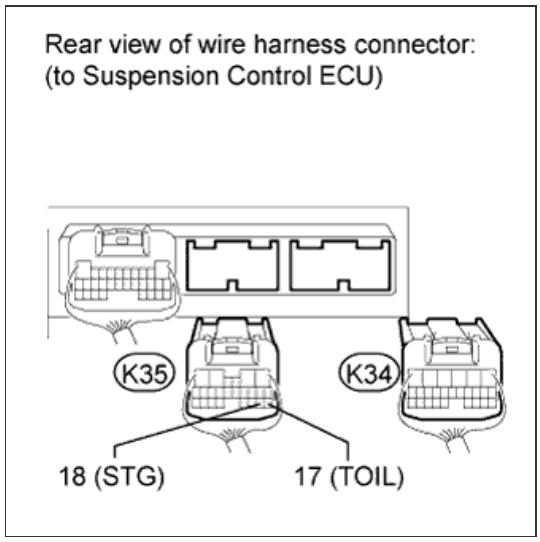
a Connect the i2 temperature sensor connector.

Disconnect the K34 and K35 ECU connectors.

c Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
K35-17 (TOIL) - K35-18 (STG)	20°C (68°F)	2.32 to 2.59 kΩ



NG → REPLACE HEIGHT CONTROL PUMP AND MOTOR (Click here)

OK → REPLACE SUSPENSION CONTROL ECU (Click here)

DTC C1787 Forward/Rearward/Sideways G Sensor Communication Error

for Preparation Click here

DESCRIPTION

The suspension control ECU receives signals from the yaw rate sensor via CAN communication.

DTC Code	Detection Condition	Trouble Area
C1787	While the engine switch is on (IG), the yaw rate sensor malfunction signal is detected for 1 second or more.	• Vehicle stability control system • Suspension control ECU

INSPECTION PROCEDURE

NOTICE:

- **Before performing troubleshooting, inspect the connectors of related circuits.**
- **If the suspension control ECU or height control sensor is replaced, the vehicle height offset calibration must be performed (Click here).**

1.CHECK DTC (VEHICLE STABILITY CONTROL SYSTEM)

a. Check if a yaw rate sensor malfunction DTC is output under the vehicle stability control system (Click here).

Result

Result	Proceed to
DTC is not output	A
DTC is output	B

B → GO TO VEHICLE STABILITY CONTROL SYSTEM (DIAGNOSTIC TROUBLE CODE CHART) (Click here)

A

2.CLEAR DTC

a. Clear the DTCs (Click here).

NEXT

3.CHECK DTC

a. Check for DTCs.

Result

Result	Proceed to
DTC C1787 is output	A
DTC C1787 is not output	B

B → USE SIMULATION METHOD TO CHECK (Click here)

A

REPLACE SUSPENSION CONTROL ECU (Click here)

DTC C1731 Front Damping Force Control Actuator RH Circuit Malfunction

DTC C1732 Front Damping Force Control Actuator LH Circuit Malfunction

DTC C1733 Rear Damping Force Control Actuator RH Circuit Malfunction

DTC C1734 Rear Damping Force Control Actuator LH Circuit Malfunction

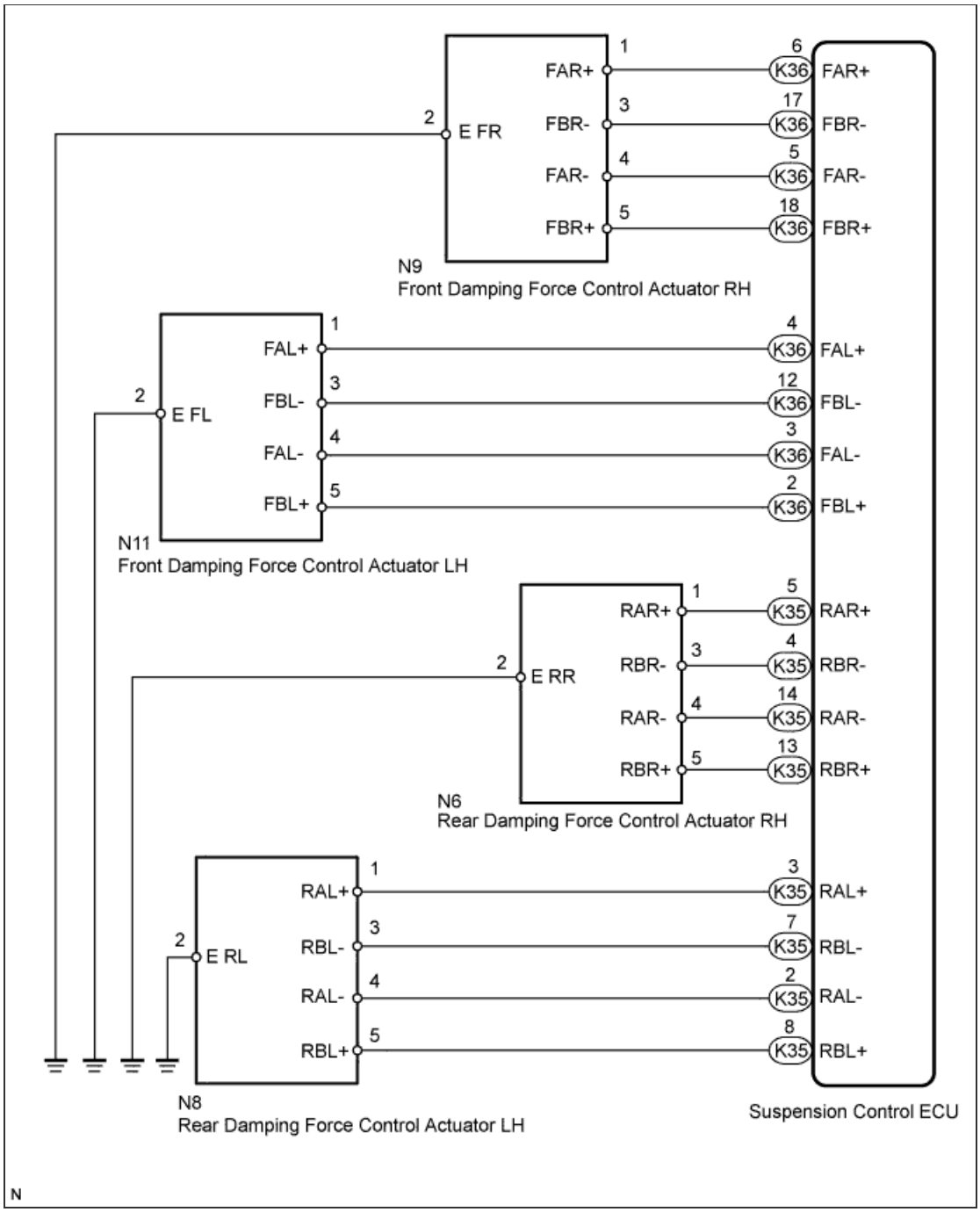
for Preparation Click here

DESCRIPTION

The ECU sends a signal to the damping force control actuator to drive the rotary valve of the shock absorber changing the shock absorber damping force.
The actuator is driven electromagnetically by a step motor so that it can accurately follow the driving conditions that change frequently.

DTC Code	Detection Condition	Trouble Area
C1731	When either of the following is detected: • An actuator open-circuit signal is detected for at least 1 second when the actuator operates. • An actuator short-circuit signal is consecutively detected 8 times when the actuator operates.	• Harness or connector • Front shock absorber control valve RH (Front damping force control actuator RH) • Suspension control ECU
C1732	When either of the following is detected: • An actuator open-circuit signal is detected for at least 1 second when the actuator operates. • An actuator short-circuit signal is consecutively detected 8 times when the actuator operates.	• Harness or connector • Front shock absorber control valve LH (Front damping force control actuator LH) • Suspension control ECU
C1733	When either of the following is detected: • An actuator open-circuit signal is detected for at least 1 second when the actuator operates. • An actuator short-circuit signal is consecutively detected 8 times when the actuator operates.	• Harness or connector • Rear shock absorber control valve RH (Rear damping force control actuator RH) • Suspension control ECU
C1734	When either of the following is detected: • An actuator open-circuit signal is detected for at least 1 second when the actuator operates. • An actuator short-circuit signal is consecutively detected 8 times when the actuator operates.	• Harness or connector • Rear shock absorber control valve LH (Rear damping force control actuator LH) • Suspension control ECU

WIRING DIAGRAM



INSPECTION PROCEDURE

NOTICE:

- **Before performing troubleshooting, inspect the connectors of related circuits.**
- **If the suspension control ECU or height control sensor is replaced, the vehicle height offset calibration must be performed (Click here).**

1.PERFORM ACTIVE TEST USING INTELLIGENT TESTER (DAMPER STEP)

a. According to the display on the intelligent tester, perform the Active Test.

b. Check if the damping force control actuator operates in accordance with the Active Test.

AHC

Tester Display	Test Part	Control Range	Diagnostic Note
Damper Step FR	Changes front damper RH step	min.: 1 step max.: 16 step	The Damper Step item of the Data List changes to the step selected in the Active Test.
Damper Step FL	Changes front damper LH step	min.: 1 step max.: 16 step	The Damper Step item of the Data List changes to the step selected in the Active Test.

Damper Step RR	Changes rear damper RH step	min.: 1 step max.: 16 step	The Damper Step item of the Data List changes to the step selected in the Active Test.
Damper Step RL	Changes rear damper LH step	min.: 1 step max.: 16 step	The Damper Step item of the Data List changes to the step selected in the Active Test.

OK:

The damping force control actuator operates.

NG → Go to step 3

OK

2.RECONFIRM DTC OUTPUT

a. Clear the DTCs (Click here).

b. Perform a road test.

c. Check for DTCs.

Result

Result	Proceed to
DTC is output	A
DTC is not output	B

B → USE SIMULATION METHOD TO CHECK (Click here)

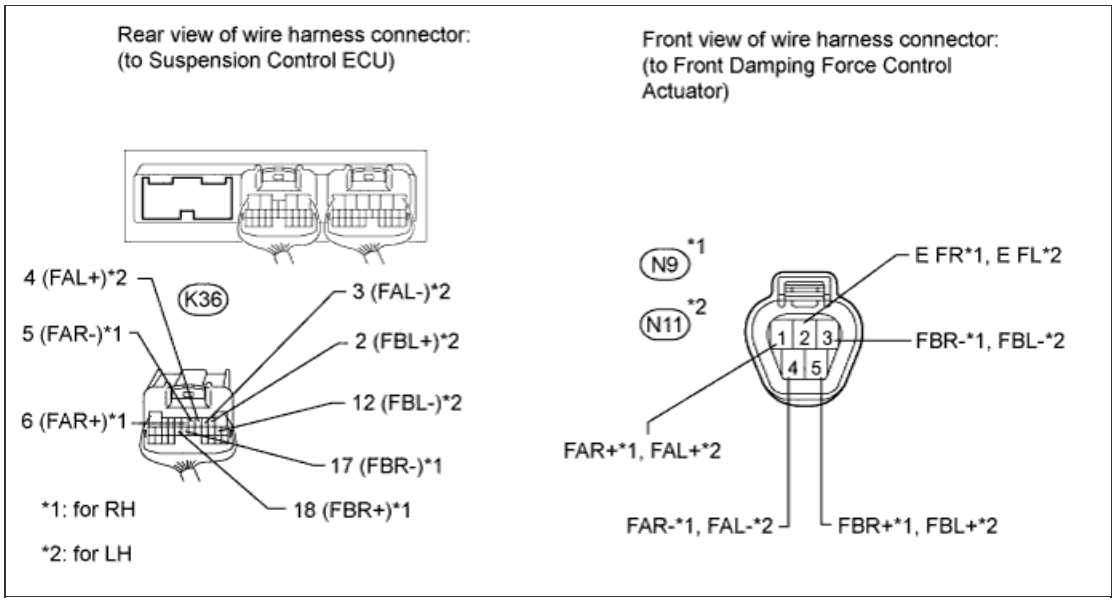
A

3.CHECK HARNESS AND CONNECTOR (DAMPING FORCE CONTROL ACTUATOR - SUSPENSION CONTROL ECU)

a. Check the front side damping force control actuator.

i. Disconnect the N9 and/or N11 actuator connector.

ii. Disconnect the K36 ECU connector.



iii. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

for RH (C1731)

Tester Connection	Condition	Specified Condition
K36-5 (FAR-) - N9-4 (FAR-)	Always	Below 1 Ω
K36-5 (FAR-) - Body ground	Always	10 kΩ or higher
K36-6 (FAR+) - N9-1 (FAR+)	Always	Below 1 Ω
K36-6 (FAR+) - Body ground	Always	10 kΩ or higher
K36-17 (FBR-) - N9-3 (FBR-)	Always	Below 1 Ω
K36-17 (FBR-) - Body ground	Always	10 kΩ or higher
K36-18 (FBR+) - N9-5 (FBR+)	Always	Below 1 Ω
K36-18 (FBR+) - Body ground	Always	10 kΩ or higher
N9-2 (E FR) - Body ground	Always	Below 1 Ω

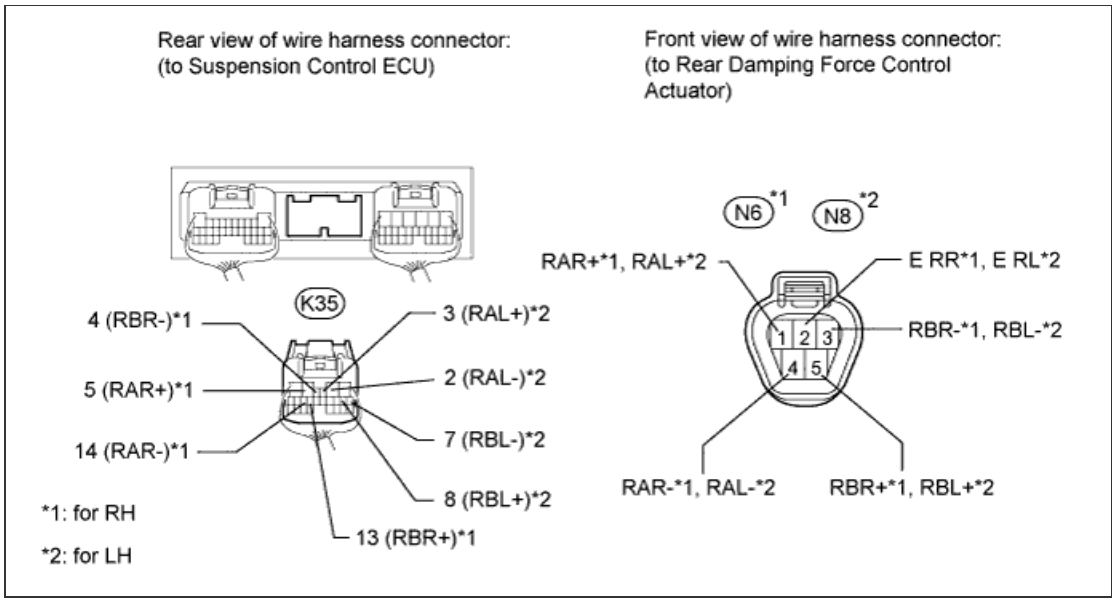
for LH (C1732)

Tester Connection	Condition	Specified Condition
K36-2 (FBL+) - N11-5 (FBL+)	Always	Below 1 Ω
K36-2 (FBL+) - Body ground	Always	10 kΩ or higher
K36-3 (FAL-) - N11-4 (FAL-)	Always	Below 1 Ω
K36-3 (FAL-) - Body ground	Always	10 kΩ or higher
K36-4 (FAL+) - N11-1 (FAL+)	Always	Below 1 Ω
K36-4 (FAL+) - Body ground	Always	10 kΩ or higher
K36-12 (FBL-) - N11-3 (FBL-)	Always	Below 1 Ω
K36-12 (FBL-) - Body ground	Always	10 kΩ or higher
N11-2 (E FL) - Body ground	Always	Below 1 Ω

b. Check the rear side damping force control actuator.

i. Disconnect the N6 and/or N8 actuator connector.

ii. Disconnect the K35 ECU connector.



iii Measure the resistance according to the value(s) in the table below.

Standard Resistance:

for RH (C1733)

Tester Connection	Condition	Specified Condition
K35-4 (RBR-) - N6-3 (RBR-)	Always	Below 1 Ω
K35-4 (RBR-) - Body ground	Always	10 kΩ or higher
K35-5 (RAR+) - N6-1 (RAR+)	Always	Below 1 Ω
K35-5 (RAR+) - Body ground	Always	10 kΩ or higher
K35-13 (RBR+) - N6-5 (RBR+)	Always	Below 1 Ω
K35-13 (RBR+) - Body ground	Always	10 kΩ or higher
K35-14 (RAR-) - N6-4 (RAR-)	Always	Below 1 Ω
K35-14 (RAR-) - Body ground	Always	10 kΩ or higher
N6-2 (E RR) - Body ground	Always	Below 1 Ω

for LH (C1734)

Tester Connection	Condition	Specified Condition
K35-2 (RAL-) - N8-4 (RAL-)	Always	Below 1 Ω
K35-2 (RAL-) - Body ground	Always	10 kΩ or higher
K35-3 (RAL+) - N8-1 (RAL+)	Always	Below 1 Ω
K35-3 (RAL+) - Body ground	Always	10 kΩ or higher
K35-7 (RBL-) - N8-3 (RBL-)	Always	Below 1 Ω
K35-7 (RBL-) - Body ground	Always	10 kΩ or higher
K35-8 (RBL+) - N8-5 (RBL+)	Always	Below 1 Ω
K35-8 (RBL+) - Body ground	Always	10 kΩ or higher
N8-2 (E RL) - Body ground	Always	Below 1 Ω

NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

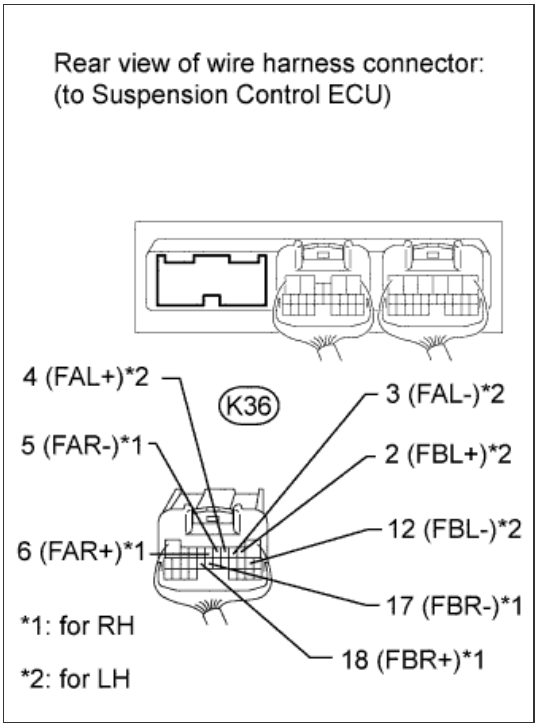
4.INSPECT DAMPING FORCE CONTROL ACTUATOR

a. Check the front side damping force control actuator.

i. Connect the N9 and/or N11 front absorber control actuator connector.

ii. Disconnect the K36 ECU connector.

iii. Measure the resistance according to the value(s) in the table below.



Standard Resistance:

for RH (C1731)

Tester Connection	Condition	Specified Condition
K36-5 (FAR-) - Body ground	Always	12.0 to 13.6 Ω
K36-6 (FAR+) - Body ground	Always	12.0 to 13.6 Ω
K36-17 (FBR-) - Body ground	Always	12.0 to 13.6 Ω
K36-18 (FBR+) - Body ground	Always	12.0 to 13.6 Ω

for LH (C1732)

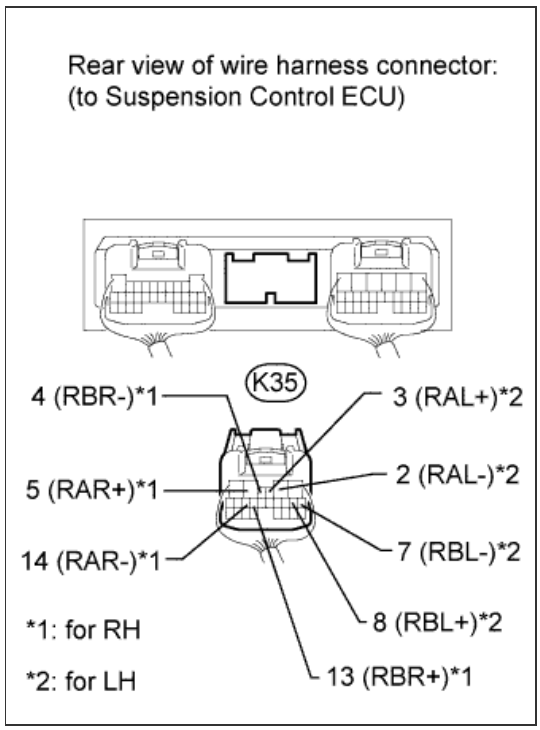
Tester Connection	Condition	Specified Condition
K36-2 (FBL+) - Body ground	Always	12.0 to 13.6 Ω
K36-3 (FAL-) - Body ground	Always	12.0 to 13.6 Ω
K36-4 (FAL+) - Body ground	Always	12.0 to 13.6 Ω
K36-12 (FBL-) - Body ground	Always	12.0 to 13.6 Ω

Check the rear side damping force control actuator.

i Connect the N6 and/or N8 rear absorber control actuator connector.

ii Disconnect the K35 ECU connector.

iii Measure the resistance according to the value(s) in the table below.



Standard Resistance:

for RH (C1733)

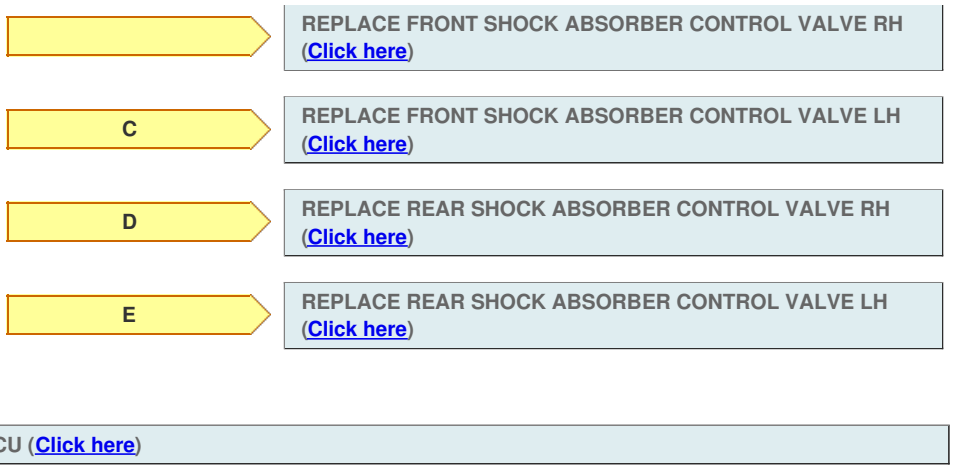
Tester Connection	Condition	Specified Condition
K35-4 (RBR-) - Body ground	Always	12.0 to 13.6 Ω
K35-5 (RAR+) - Body ground	Always	12.0 to 13.6 Ω
K35-13 (RBR+) - Body ground	Always	12.0 to 13.6 Ω
K35-14 (RAR-) - Body ground	Always	12.0 to 13.6 Ω

for LH (C1734)

Tester Connection	Condition	Specified Condition
K35-2 (FAL-) - Body ground	Always	12.0 to 13.6 Ω
K35-3 (RAL+) - Body ground	Always	12.0 to 13.6 Ω
K35-7 (RBL-) - Body ground	Always	12.0 to 13.6 Ω
K35-8 (RBL+) - Body ground	Always	12.0 to 13.6 Ω

Result

Result	Proceed to
OK	A
Front damping force control actuator RH malfunction	B
Front damping force control actuator LH malfunction	C
Rear damping force control actuator RH malfunction	D
Rear damping force control actuator LH malfunction	E


REPLACE FRONT SHOCK ABSORBER CONTROL VALVE RH (Click here)
C
REPLACE FRONT SHOCK ABSORBER CONTROL VALVE LH (Click here)
D
REPLACE REAR SHOCK ABSORBER CONTROL VALVE RH (Click here)
E
REPLACE REAR SHOCK ABSORBER CONTROL VALVE LH (Click here)
A
REPLACE SUSPENSION CONTROL ECU (Click here)

DTC C1791 Absorber Control Switch Circuit (Test Mode DTC)

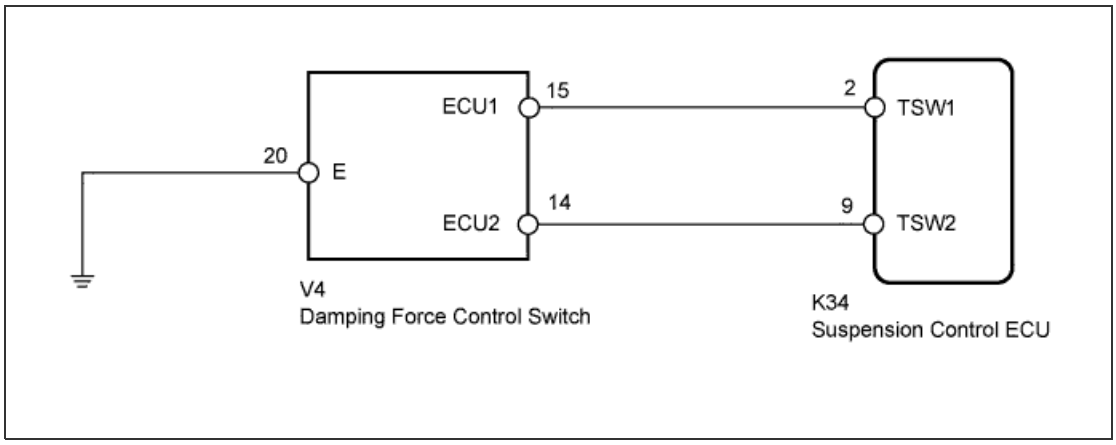
for Preparation Click here

DESCRIPTION

This circuit is used for sending the signal to the suspension control ECU to switch to the damping mode selected by the damping force control switch.

DTC Code	Detection Condition	Trouble Area
C1791	The test mode procedure is performed.	• Harness or connector • Suspension control switch (Damping forcer control switch) • Suspension control ECU

WIRING DIAGRAM



INSPECTION PROCEDURE

NOTICE:

- **Before performing troubleshooting, inspect the connectors of related circuits.**
- **If the suspension control ECU or height control sensor is replaced, the vehicle height offset calibration must be performed (Click here).**

1.READ VALUE USING INTELLIGENT TESTER (SPORT SWITCH, COMFORT SWITCH)

a. Turn the engine switch off.

b. Connect the intelligent tester to the DLC3.

c. Turn the engine switch on (IG) and the tester on.

d. Enter the following menus: Chassis / AHC / Data List.

e. According to the display on the tester, read the Data List.

AHC

Tester Display	Measurement Item/Range	Normal Condition	Diagnostic Note
SPORT Switch	Damping force control switch (SPORT) / ON or OFF	ON: SPORT OFF: NORMAL or COMFORT	-
COMFORT Switch	Damping force control switch (COMFORT) / ON or OFF	ON: COMFORT OFF: NORMAL or SPORT	-

OK:

On the tester screen, item changes between ON and OFF according to switch operation.

NG → Go to step 3

OK

TEST MODE INSPECTION

a. Refer to the Test Mode Procedure and perform the signal check. Check that test mode DTC C1791 is cleared (Click here).

Result

Result	Proceed to
DTC C1791 is not cleared	A
DTC C1791 is cleared	B

B → USE SIMULATION METHOD TO CHECK (**Click here**)

A → REPLACE SUSPENSION CONTROL ECU (**Click here**)

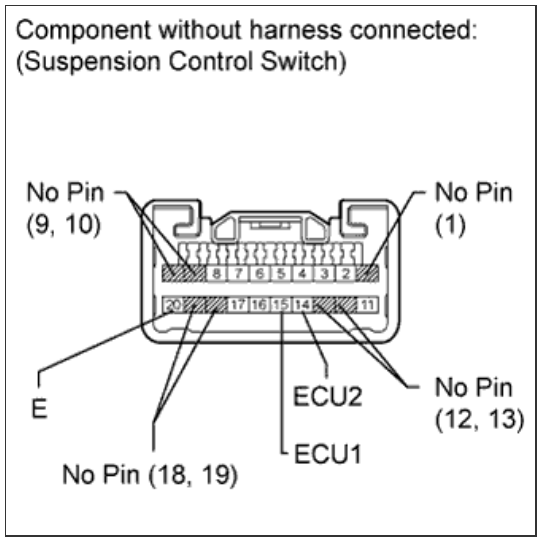
3.INSPECT SUSPENSION CONTROL SWITCH (DAMPING FORCE CONTROL SWITCH)

a. Remove the suspension control switch (Click here).

b. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

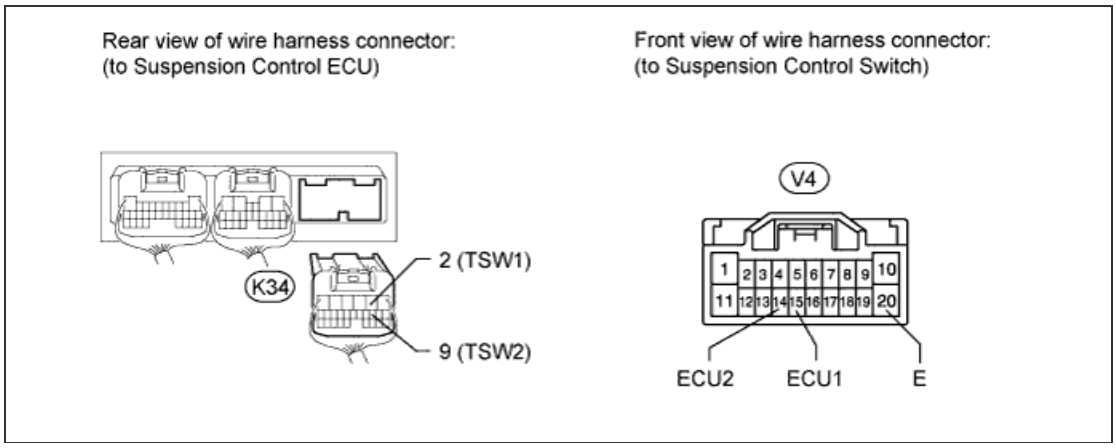
Tester Connection	Switch Condition	Specified Condition
14 (ECU2) - 20 (E)	COMF	Below 1 Ω
	Except COMF	10 kΩ or higher
15 (ECU1) - 20 (E)	SPORT	Below 1 Ω
	Except SPORT	10 kΩ or higher



NG → REPLACE SUSPENSION CONTROL SWITCH (**Click here**)

OK

4.CHECK HARNESS AND CONNECTOR (SUSPENSION CONTROL ECU - SWITCH AND BODY GROUND)



a. Disconnect the K34 ECU connector.

b. Disconnect the V4 switch connector.

c. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
K34-2 (TSW1) - V4-15 (ECU1)	Always	Below 1 Ω
K34-2 (TSW1) - Body ground	Always	10 kΩ or higher
K34-9 (TSW2) - V4-14 (ECU2)	Always	Below 1 Ω
K34-9 (TSW2) - Body ground	Always	10 kΩ or higher
V4-20 (E) - Body ground	Always	Below 1 Ω

NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK → REPLACE SUSPENSION CONTROL ECU (Click here)

DTC C1731 Front Damping Force Control Actuator RH Circuit Malfunction

DTC C1732 Front Damping Force Control Actuator LH Circuit Malfunction

DTC C1733 Rear Damping Force Control Actuator RH Circuit Malfunction

DTC C1734 Rear Damping Force Control Actuator LH Circuit Malfunction

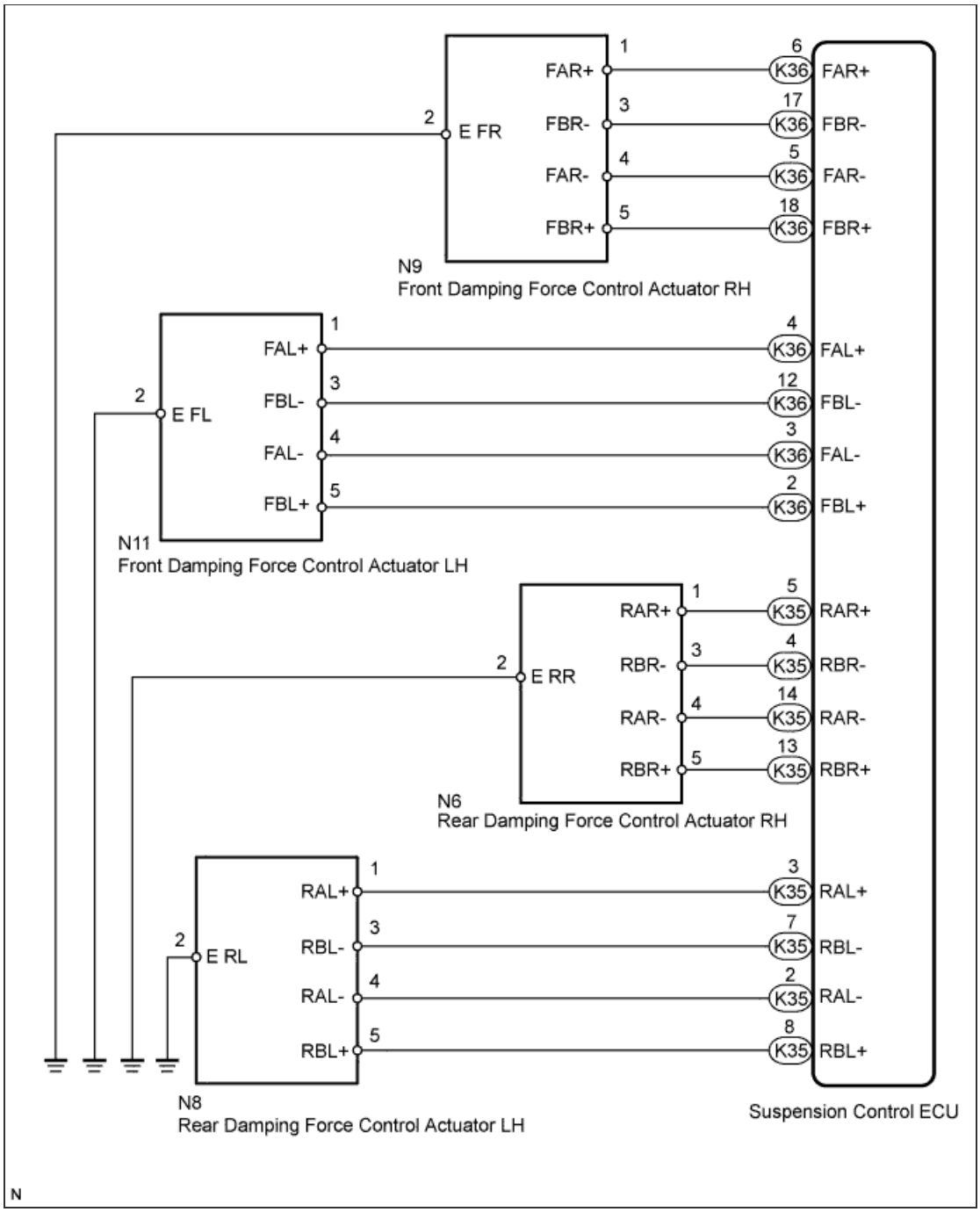
for Preparation Click here

DESCRIPTION

The ECU sends a signal to the damping force control actuator to drive the rotary valve of the shock absorber changing the shock absorber damping force.
The actuator is driven electromagnetically by a step motor so that it can accurately follow the driving conditions that change frequently.

DTC Code	Detection Condition	Trouble Area
C1731	When either of the following is detected: • An actuator open-circuit signal is detected for at least 1 second when the actuator operates. • An actuator short-circuit signal is consecutively detected 8 times when the actuator operates.	• Harness or connector • Front shock absorber control valve RH (Front damping force control actuator RH) • Suspension control ECU
C1732	When either of the following is detected: • An actuator open-circuit signal is detected for at least 1 second when the actuator operates. • An actuator short-circuit signal is consecutively detected 8 times when the actuator operates.	• Harness or connector • Front shock absorber control valve LH (Front damping force control actuator LH) • Suspension control ECU
C1733	When either of the following is detected: • An actuator open-circuit signal is detected for at least 1 second when the actuator operates. • An actuator short-circuit signal is consecutively detected 8 times when the actuator operates.	• Harness or connector • Rear shock absorber control valve RH (Rear damping force control actuator RH) • Suspension control ECU
C1734	When either of the following is detected: • An actuator open-circuit signal is detected for at least 1 second when the actuator operates. • An actuator short-circuit signal is consecutively detected 8 times when the actuator operates.	• Harness or connector • Rear shock absorber control valve LH (Rear damping force control actuator LH) • Suspension control ECU

WIRING DIAGRAM



INSPECTION PROCEDURE

NOTICE:

- **Before performing troubleshooting, inspect the connectors of related circuits.**
- **If the suspension control ECU or height control sensor is replaced, the vehicle height offset calibration must be performed (Click here).**

1.PERFORM ACTIVE TEST USING INTELLIGENT TESTER (DAMPER STEP)

a. According to the display on the intelligent tester, perform the Active Test.

b. Check if the damping force control actuator operates in accordance with the Active Test.

AHC

Tester Display	Test Part	Control Range	Diagnostic Note
Damper Step FR	Changes front damper RH step	min.: 1 step max.: 16 step	The Damper Step item of the Data List changes to the step selected in the Active Test.
Damper Step FL	Changes front damper LH step	min.: 1 step max.: 16 step	The Damper Step item of the Data List changes to the step selected in the Active Test.

Damper Step RR	Changes rear damper RH step	min.: 1 step max.: 16 step	The Damper Step item of the Data List changes to the step selected in the Active Test.
Damper Step RL	Changes rear damper LH step	min.: 1 step max.: 16 step	The Damper Step item of the Data List changes to the step selected in the Active Test.

OK:

The damping force control actuator operates.

NG → Go to step 3

OK

2.RECONFIRM DTC OUTPUT

a. Clear the DTCs (Click here).

b. Perform a road test.

c. Check for DTCs.

Result

Result	Proceed to
DTC is output	A
DTC is not output	B

B → USE SIMULATION METHOD TO CHECK (Click here)

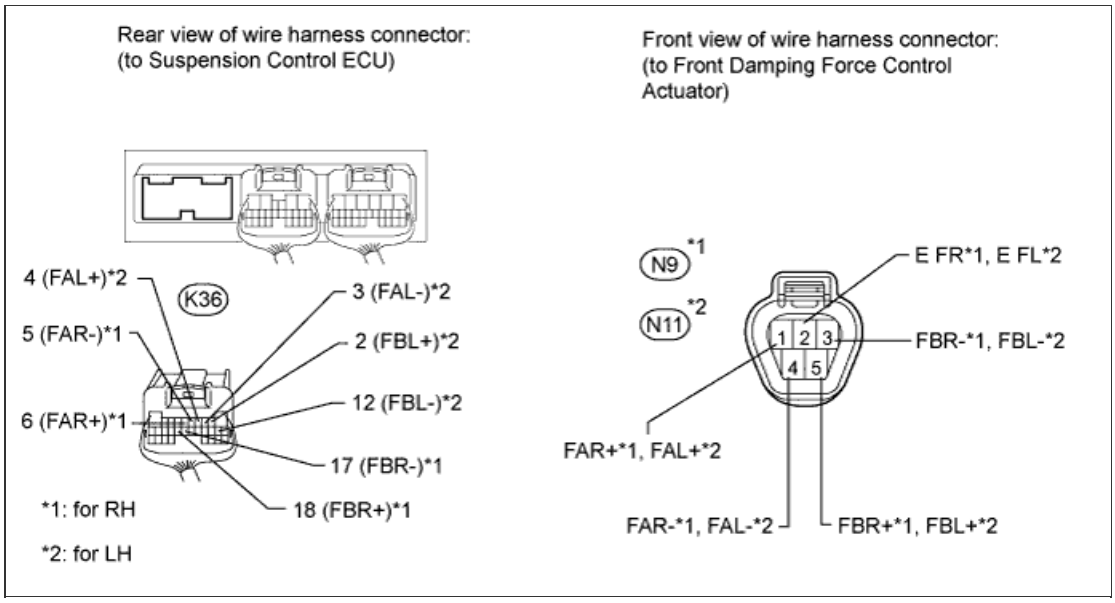
A

3.CHECK HARNESS AND CONNECTOR (DAMPING FORCE CONTROL ACTUATOR - SUSPENSION CONTROL ECU)

a. Check the front side damping force control actuator.

i. Disconnect the N9 and/or N11 actuator connector.

ii. Disconnect the K36 ECU connector.



iii. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

for RH (C1731)

Tester Connection	Condition	Specified Condition
K36-5 (FAR-) - N9-4 (FAR-)	Always	Below 1 Ω
K36-5 (FAR-) - Body ground	Always	10 kΩ or higher
K36-6 (FAR+) - N9-1 (FAR+)	Always	Below 1 Ω
K36-6 (FAR+) - Body ground	Always	10 kΩ or higher
K36-17 (FBR-) - N9-3 (FBR-)	Always	Below 1 Ω
K36-17 (FBR-) - Body ground	Always	10 kΩ or higher
K36-18 (FBR+) - N9-5 (FBR+)	Always	Below 1 Ω
K36-18 (FBR+) - Body ground	Always	10 kΩ or higher
N9-2 (E FR) - Body ground	Always	Below 1 Ω

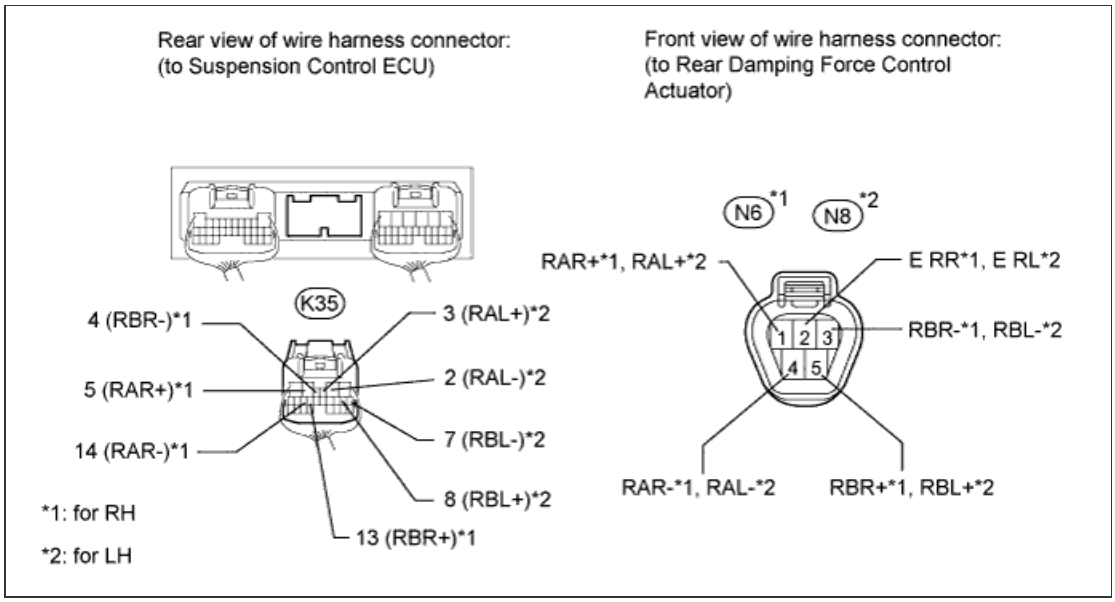
for LH (C1732)

Tester Connection	Condition	Specified Condition
K36-2 (FBL+) - N11-5 (FBL+)	Always	Below 1 Ω
K36-2 (FBL+) - Body ground	Always	10 kΩ or higher
K36-3 (FAL-) - N11-4 (FAL-)	Always	Below 1 Ω
K36-3 (FAL-) - Body ground	Always	10 kΩ or higher
K36-4 (FAL+) - N11-1 (FAL+)	Always	Below 1 Ω
K36-4 (FAL+) - Body ground	Always	10 kΩ or higher
K36-12 (FBL-) - N11-3 (FBL-)	Always	Below 1 Ω
K36-12 (FBL-) - Body ground	Always	10 kΩ or higher
N11-2 (E FL) - Body ground	Always	Below 1 Ω

b. Check the rear side damping force control actuator.

i. Disconnect the N6 and/or N8 actuator connector.

ii. Disconnect the K35 ECU connector.



iii Measure the resistance according to the value(s) in the table below.

Standard Resistance:

for RH (C1733)

Tester Connection	Condition	Specified Condition
K35-4 (RBR-) - N6-3 (RBR-)	Always	Below 1 Ω
K35-4 (RBR-) - Body ground	Always	10 kΩ or higher
K35-5 (RAR+) - N6-1 (RAR+)	Always	Below 1 Ω
K35-5 (RAR+) - Body ground	Always	10 kΩ or higher
K35-13 (RBR+) - N6-5 (RBR+)	Always	Below 1 Ω
K35-13 (RBR+) - Body ground	Always	10 kΩ or higher
K35-14 (RAR-) - N6-4 (RAR-)	Always	Below 1 Ω
K35-14 (RAR-) - Body ground	Always	10 kΩ or higher
N6-2 (E RR) - Body ground	Always	Below 1 Ω

for LH (C1734)

Tester Connection	Condition	Specified Condition
K35-2 (RAL-) - N8-4 (RAL-)	Always	Below 1 Ω
K35-2 (RAL-) - Body ground	Always	10 kΩ or higher
K35-3 (RAL+) - N8-1 (RAL+)	Always	Below 1 Ω
K35-3 (RAL+) - Body ground	Always	10 kΩ or higher
K35-7 (RBL-) - N8-3 (RBL-)	Always	Below 1 Ω
K35-7 (RBL-) - Body ground	Always	10 kΩ or higher
K35-8 (RBL+) - N8-5 (RBL+)	Always	Below 1 Ω
K35-8 (RBL+) - Body ground	Always	10 kΩ or higher
N8-2 (E RL) - Body ground	Always	Below 1 Ω

NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

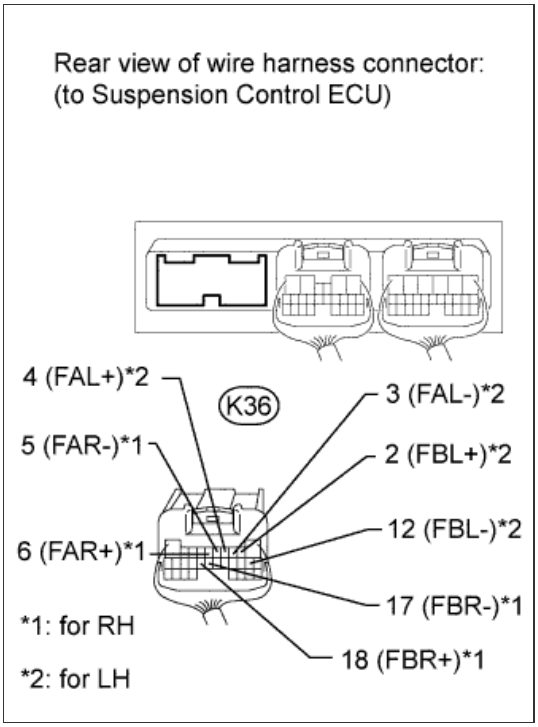
4.INSPECT DAMPING FORCE CONTROL ACTUATOR

a. Check the front side damping force control actuator.

i. Connect the N9 and/or N11 front absorber control actuator connector.

ii. Disconnect the K36 ECU connector.

iii. Measure the resistance according to the value(s) in the table below.



Standard Resistance:

for RH (C1731)

Tester Connection	Condition	Specified Condition
K36-5 (FAR-) - Body ground	Always	12.0 to 13.6 Ω
K36-6 (FAR+) - Body ground	Always	12.0 to 13.6 Ω
K36-17 (FBR-) - Body ground	Always	12.0 to 13.6 Ω
K36-18 (FBR+) - Body ground	Always	12.0 to 13.6 Ω

for LH (C1732)

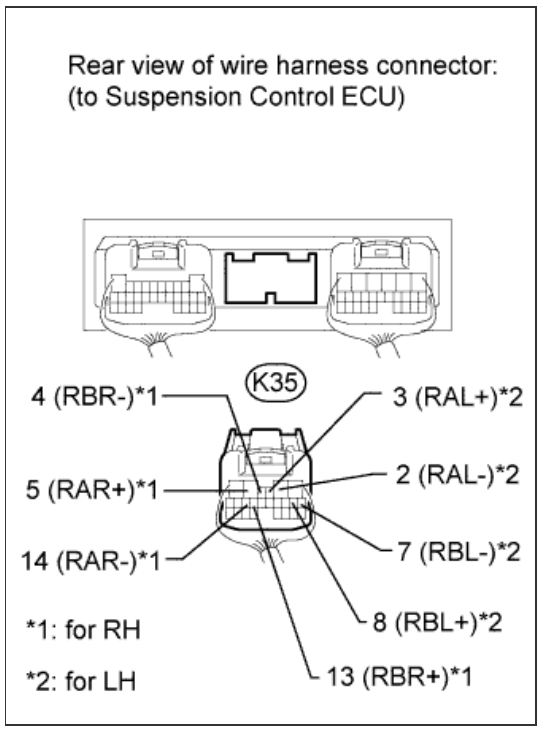
Tester Connection	Condition	Specified Condition
K36-2 (FBL+) - Body ground	Always	12.0 to 13.6 Ω
K36-3 (FAL-) - Body ground	Always	12.0 to 13.6 Ω
K36-4 (FAL+) - Body ground	Always	12.0 to 13.6 Ω
K36-12 (FBL-) - Body ground	Always	12.0 to 13.6 Ω

Check the rear side damping force control actuator.

i Connect the N6 and/or N8 rear absorber control actuator connector.

ii Disconnect the K35 ECU connector.

iii Measure the resistance according to the value(s) in the table below.



Standard Resistance:

for RH (C1733)

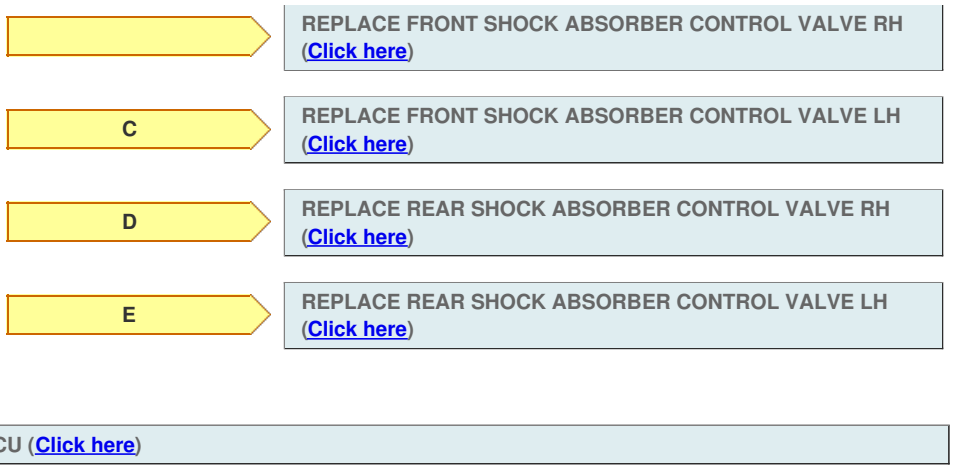
Tester Connection	Condition	Specified Condition
K35-4 (RBR-) - Body ground	Always	12.0 to 13.6 Ω
K35-5 (RAR+) - Body ground	Always	12.0 to 13.6 Ω
K35-13 (RBR+) - Body ground	Always	12.0 to 13.6 Ω
K35-14 (RAR-) - Body ground	Always	12.0 to 13.6 Ω

for LH (C1734)

Tester Connection	Condition	Specified Condition
K35-2 (FAL-) - Body ground	Always	12.0 to 13.6 Ω
K35-3 (RAL+) - Body ground	Always	12.0 to 13.6 Ω
K35-7 (RBL-) - Body ground	Always	12.0 to 13.6 Ω
K35-8 (RBL+) - Body ground	Always	12.0 to 13.6 Ω

Result

Result	Proceed to
OK	A
Front damping force control actuator RH malfunction	B
Front damping force control actuator LH malfunction	C
Rear damping force control actuator RH malfunction	D
Rear damping force control actuator LH malfunction	E


REPLACE FRONT SHOCK ABSORBER CONTROL VALVE RH (Click here)
C
REPLACE FRONT SHOCK ABSORBER CONTROL VALVE LH (Click here)
D
REPLACE REAR SHOCK ABSORBER CONTROL VALVE RH (Click here)
E
REPLACE REAR SHOCK ABSORBER CONTROL VALVE LH (Click here)
A
REPLACE SUSPENSION CONTROL ECU (Click here)

DTC C1792 Height Control Switch Circuit (Test Mode DTC)

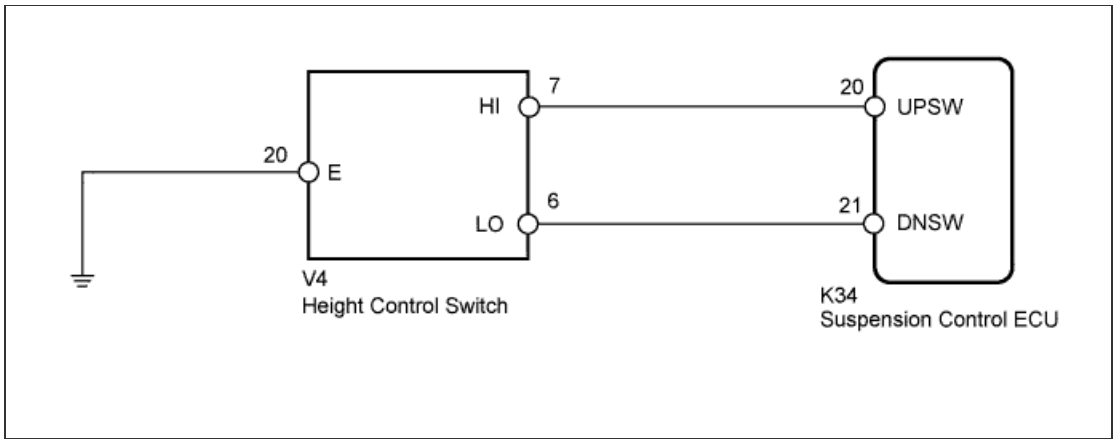
for Preparation Click here

DESCRIPTION

This circuit sends a signal to the suspension control ECU in order to adjust the height to the selected height by the height control switch.

DTC Code	Detection Condition	Trouble Area
C1792	The test mode procedure is performed.	• Harness or connector • Suspension control switch (Height control switch) • Suspension control ECU

WIRING DIAGRAM



INSPECTION PROCEDURE

NOTICE:

- **Before performing troubleshooting, inspect the connectors of related circuits.**
- **If the suspension control ECU or height control sensor is replaced, the vehicle height offset calibration must be performed (Click here).**

1.READ VALUE USING INTELLIGENT TESTER (HEIGHT CONTROL SWITCH (UP), HEIGHT CONTROL SWITCH (DOWN))

a. Turn the engine switch off.

b. Connect the intelligent tester to the DLC3.

c. Turn the engine switch on (IG) and the tester on.

d. Enter the following menus: Chassis / AHC / Data List.

e. According to the display on the tester, read the Data List.

AHC

Tester Display	Measurement Item/Range	Normal Condition	Diagnostic Note
Height Control Switch(Up)	Height control switch (Up) / ON or OFF	ON: Up button of the height control switch is pushed. OFF: Height control switch is not pushed.	-
Height Control Switch(Down)	Height control switch (Down) / ON or OFF	ON: Down button of the height control switch is pushed. OFF: Height control switch is not pushed.	-

OK:

On the tester screen, item changes between ON and OFF according to switch operation.

NG → Go to step 3

OK

2 TEST MODE INSPECTION

a. Refer to the Test Mode Procedure and perform the signal check. Check that test mode DTC C1792 is cleared (Click here).

Result

Result	Proceed to
DTC C1792 is not cleared	A
DTC C1792 is cleared	B

B → USE SIMULATION METHOD TO CHECK (Click here)

A →

REPLACE SUSPENSION CONTROL ECU (Click here)

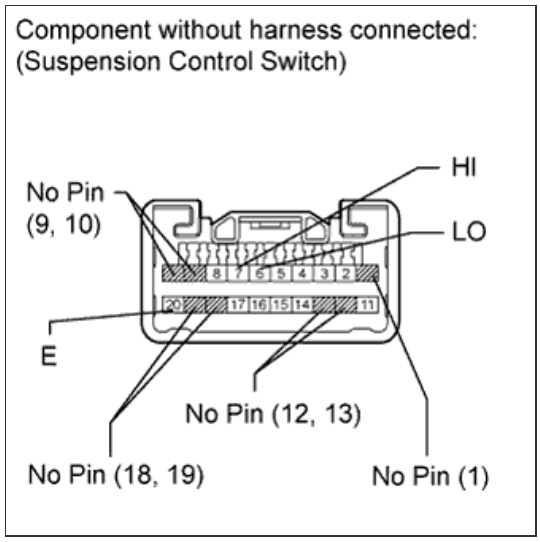
3.INSPECT SUSPENSION CONTROL SWITCH (HEIGHT CONTROL SWITCH)

a. Remove the suspension control switch (Click here).

b. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

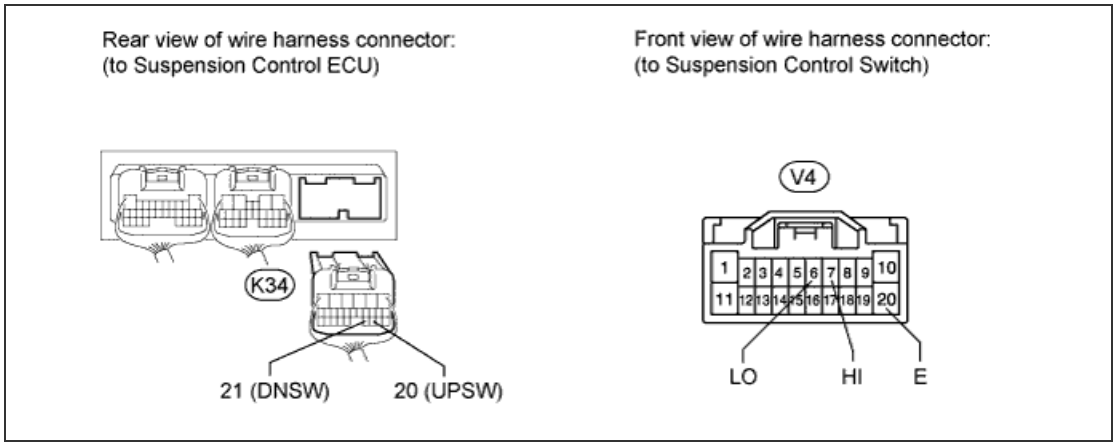
Tester Connection	Switch Condition	Specified Condition
6 (LO) - 20 (E)	Down button of the height control switch is pushed.	Below 1 Ω
	Height control switch is not pushed or the up button is pushed.	10 kΩ or higher
7 (HI) - 20 (E)	Up button of the height control switch is pushed.	Below 1 Ω
	Height control switch is not pushed or the down button is pushed.	10 kΩ or higher



NG → REPLACE SUSPENSION CONTROL SWITCH (Click here)

OK →

4.CHECK HARNESS AND CONNECTOR (SUSPENSION CONTROL ECU - SWITCH AND BODY GROUND)



a. Disconnect the K34 ECU connector.

Disconnect the V4 switch connector.

c Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
K34-20 (UPSW) - V4-7 (HI)	Always	Below 1 Ω
K34-20 (UPSW) - Body ground	Always	10 kΩ or higher
K34-21 (DNSW) - V4-6 (LO)	Always	Below 1 Ω
K34-21 (DNSW) - Body ground	Always	10 kΩ or higher
V4-20 (E) - Body ground	Always	Below 1 Ω

NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

REPLACE SUSPENSION CONTROL ECU (Click here)

DTC C1731 Front Damping Force Control Actuator RH Circuit Malfunction

DTC C1732 Front Damping Force Control Actuator LH Circuit Malfunction

DTC C1733 Rear Damping Force Control Actuator RH Circuit Malfunction

DTC C1734 Rear Damping Force Control Actuator LH Circuit Malfunction

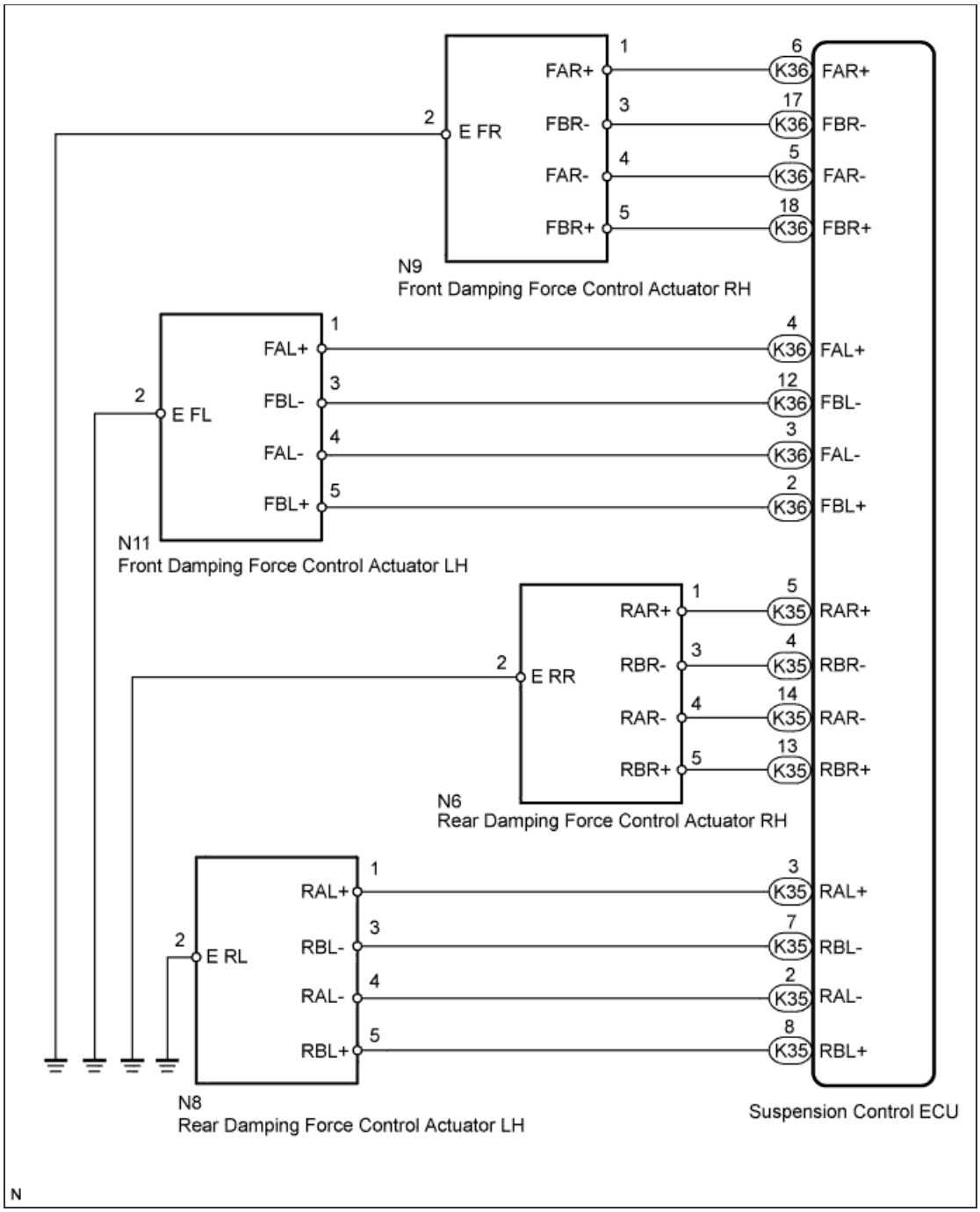
for Preparation Click here

DESCRIPTION

The ECU sends a signal to the damping force control actuator to drive the rotary valve of the shock absorber changing the shock absorber damping force.
The actuator is driven electromagnetically by a step motor so that it can accurately follow the driving conditions that change frequently.

DTC Code	Detection Condition	Trouble Area
C1731	When either of the following is detected: • An actuator open-circuit signal is detected for at least 1 second when the actuator operates. • An actuator short-circuit signal is consecutively detected 8 times when the actuator operates.	• Harness or connector • Front shock absorber control valve RH (Front damping force control actuator RH) • Suspension control ECU
C1732	When either of the following is detected: • An actuator open-circuit signal is detected for at least 1 second when the actuator operates. • An actuator short-circuit signal is consecutively detected 8 times when the actuator operates.	• Harness or connector • Front shock absorber control valve LH (Front damping force control actuator LH) • Suspension control ECU
C1733	When either of the following is detected: • An actuator open-circuit signal is detected for at least 1 second when the actuator operates. • An actuator short-circuit signal is consecutively detected 8 times when the actuator operates.	• Harness or connector • Rear shock absorber control valve RH (Rear damping force control actuator RH) • Suspension control ECU
C1734	When either of the following is detected: • An actuator open-circuit signal is detected for at least 1 second when the actuator operates. • An actuator short-circuit signal is consecutively detected 8 times when the actuator operates.	• Harness or connector • Rear shock absorber control valve LH (Rear damping force control actuator LH) • Suspension control ECU

WIRING DIAGRAM



INSPECTION PROCEDURE

NOTICE:

- **Before performing troubleshooting, inspect the connectors of related circuits.**
- **If the suspension control ECU or height control sensor is replaced, the vehicle height offset calibration must be performed (Click here).**

1.PERFORM ACTIVE TEST USING INTELLIGENT TESTER (DAMPER STEP)

a. According to the display on the intelligent tester, perform the Active Test.

b. Check if the damping force control actuator operates in accordance with the Active Test.

AHC

Tester Display	Test Part	Control Range	Diagnostic Note
Damper Step FR	Changes front damper RH step	min.: 1 step max.: 16 step	The Damper Step item of the Data List changes to the step selected in the Active Test.
Damper Step FL	Changes front damper LH step	min.: 1 step max.: 16 step	The Damper Step item of the Data List changes to the step selected in the Active Test.

Damper Step RR	Changes rear damper RH step	min.: 1 step max.: 16 step	The Damper Step item of the Data List changes to the step selected in the Active Test.
Damper Step RL	Changes rear damper LH step	min.: 1 step max.: 16 step	The Damper Step item of the Data List changes to the step selected in the Active Test.

O

The damping force control actuator operates.

NG → **Go to step 3**

OK

2.RECONFIRM DTC OUTPUT

a. Clear the DTCs (Click here).

b. Perform a road test.

c. Check for DTCs.

Result

Result	Proceed to
DTC is output	A
DTC is not output	B

B → **USE SIMULATION METHOD TO CHECK (Click here)**

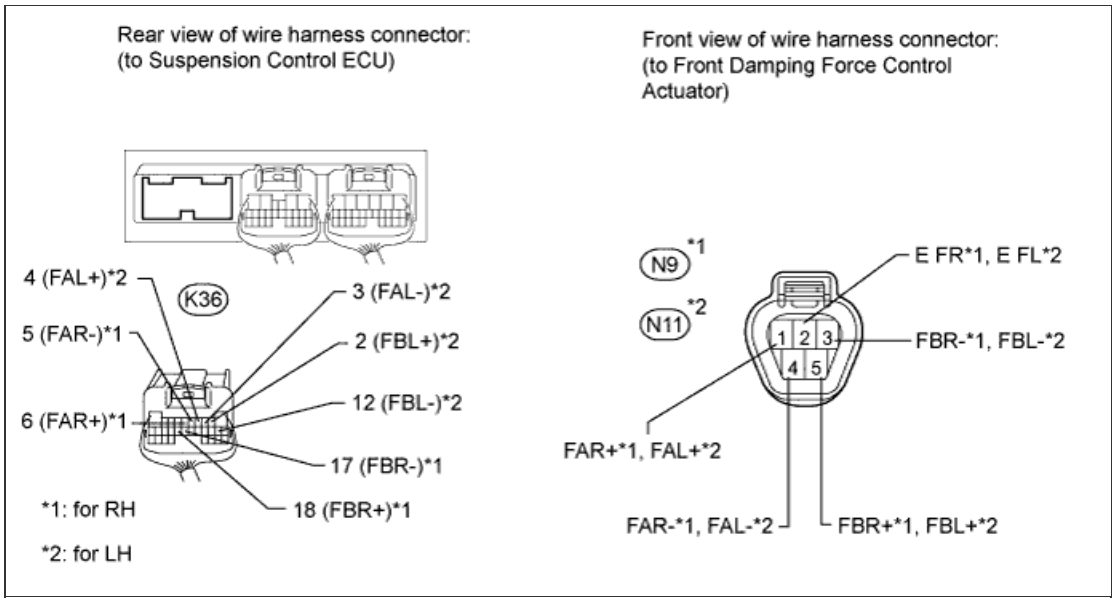
A

3.CHECK HARNESS AND CONNECTOR (DAMPING FORCE CONTROL ACTUATOR - SUSPENSION CONTROL ECU)

a. Check the front side damping force control actuator.

i. Disconnect the N9 and/or N11 actuator connector.

ii. Disconnect the K36 ECU connector.



iii. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

for RH (C1731)

Tester Connection	Condition	Specified Condition
K36-5 (FAR-) - N9-4 (FAR-)	Always	Below 1 Ω
K36-5 (FAR-) - Body ground	Always	10 kΩ or higher
K36-6 (FAR+) - N9-1 (FAR+)	Always	Below 1 Ω
K36-6 (FAR+) - Body ground	Always	10 kΩ or higher
K36-17 (FBR-) - N9-3 (FBR-)	Always	Below 1 Ω
K36-17 (FBR-) - Body ground	Always	10 kΩ or higher
K36-18 (FBR+) - N9-5 (FBR+)	Always	Below 1 Ω
K36-18 (FBR+) - Body ground	Always	10 kΩ or higher
N9-2 (E FR) - Body ground	Always	Below 1 Ω

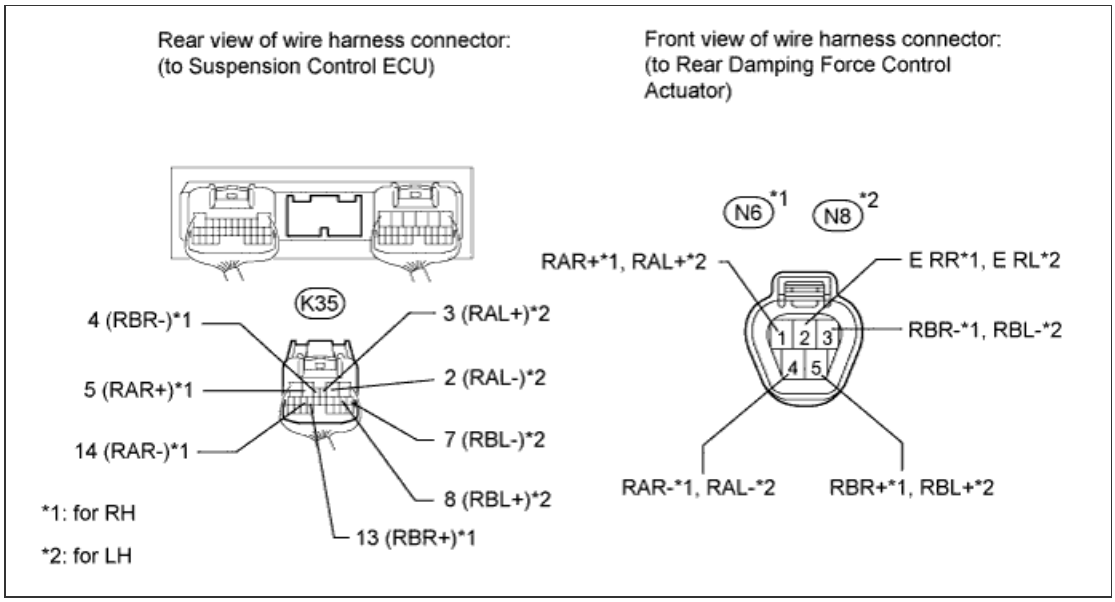
for LH (C1732)

Tester Connection	Condition	Specified Condition
K36-2 (FBL+) - N11-5 (FBL+)	Always	Below 1 Ω
K36-2 (FBL+) - Body ground	Always	10 kΩ or higher
K36-3 (FAL-) - N11-4 (FAL-)	Always	Below 1 Ω
K36-3 (FAL-) - Body ground	Always	10 kΩ or higher
K36-4 (FAL+) - N11-1 (FAL+)	Always	Below 1 Ω
K36-4 (FAL+) - Body ground	Always	10 kΩ or higher
K36-12 (FBL-) - N11-3 (FBL-)	Always	Below 1 Ω
K36-12 (FBL-) - Body ground	Always	10 kΩ or higher
N11-2 (E FL) - Body ground	Always	Below 1 Ω

b. Check the rear side damping force control actuator.

i. Disconnect the N6 and/or N8 actuator connector.

ii. Disconnect the K35 ECU connector.



iii Measure the resistance according to the value(s) in the table below.

Standard Resistance:

for RH (C1733)

Tester Connection	Condition	Specified Condition
K35-4 (RBR-) - N6-3 (RBR-)	Always	Below 1 Ω
K35-4 (RBR-) - Body ground	Always	10 kΩ or higher
K35-5 (RAR+) - N6-1 (RAR+)	Always	Below 1 Ω
K35-5 (RAR+) - Body ground	Always	10 kΩ or higher
K35-13 (RBR+) - N6-5 (RBR+)	Always	Below 1 Ω
K35-13 (RBR+) - Body ground	Always	10 kΩ or higher
K35-14 (RAR-) - N6-4 (RAR-)	Always	Below 1 Ω
K35-14 (RAR-) - Body ground	Always	10 kΩ or higher
N6-2 (E RR) - Body ground	Always	Below 1 Ω

for LH (C1734)

Tester Connection	Condition	Specified Condition
K35-2 (RAL-) - N8-4 (RAL-)	Always	Below 1 Ω
K35-2 (RAL-) - Body ground	Always	10 kΩ or higher
K35-3 (RAL+) - N8-1 (RAL+)	Always	Below 1 Ω
K35-3 (RAL+) - Body ground	Always	10 kΩ or higher
K35-7 (RBL-) - N8-3 (RBL-)	Always	Below 1 Ω
K35-7 (RBL-) - Body ground	Always	10 kΩ or higher
K35-8 (RBL+) - N8-5 (RBL+)	Always	Below 1 Ω
K35-8 (RBL+) - Body ground	Always	10 kΩ or higher
N8-2 (E RL) - Body ground	Always	Below 1 Ω

NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

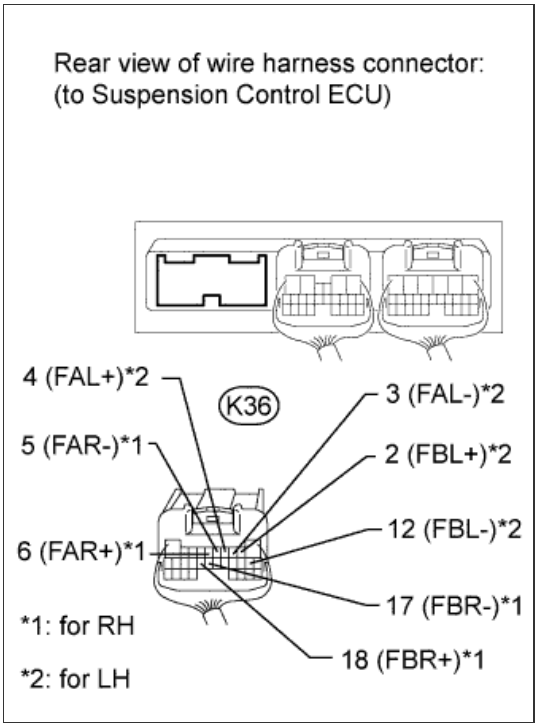
4.INSPECT DAMPING FORCE CONTROL ACTUATOR

a. Check the front side damping force control actuator.

i. Connect the N9 and/or N11 front absorber control actuator connector.

ii. Disconnect the K36 ECU connector.

iii. Measure the resistance according to the value(s) in the table below.



Standard Resistance:

for RH (C1731)

Tester Connection	Condition	Specified Condition
K36-5 (FAR-) - Body ground	Always	12.0 to 13.6 Ω
K36-6 (FAR+) - Body ground	Always	12.0 to 13.6 Ω
K36-17 (FBR-) - Body ground	Always	12.0 to 13.6 Ω
K36-18 (FBR+) - Body ground	Always	12.0 to 13.6 Ω

for LH (C1732)

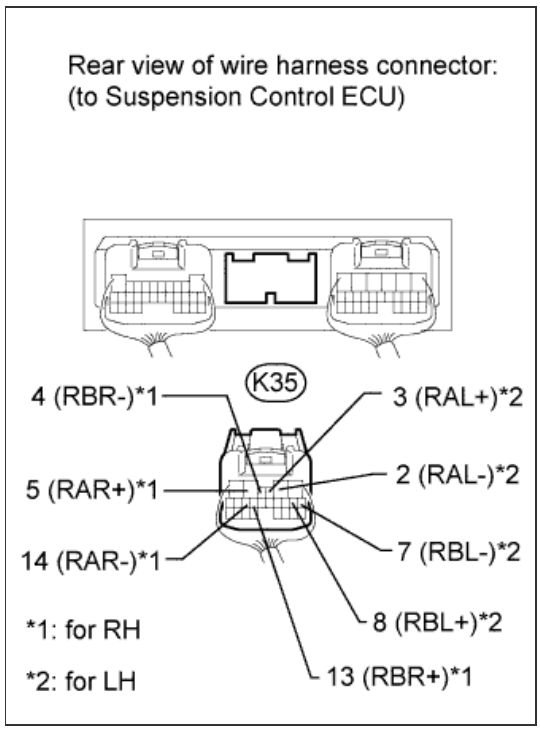
Tester Connection	Condition	Specified Condition
K36-2 (FBL+) - Body ground	Always	12.0 to 13.6 Ω
K36-3 (FAL-) - Body ground	Always	12.0 to 13.6 Ω
K36-4 (FAL+) - Body ground	Always	12.0 to 13.6 Ω
K36-12 (FBL-) - Body ground	Always	12.0 to 13.6 Ω

Check the rear side damping force control actuator.

i Connect the N6 and/or N8 rear absorber control actuator connector.

ii Disconnect the K35 ECU connector.

iii Measure the resistance according to the value(s) in the table below.



Standard Resistance:

for RH (C1733)

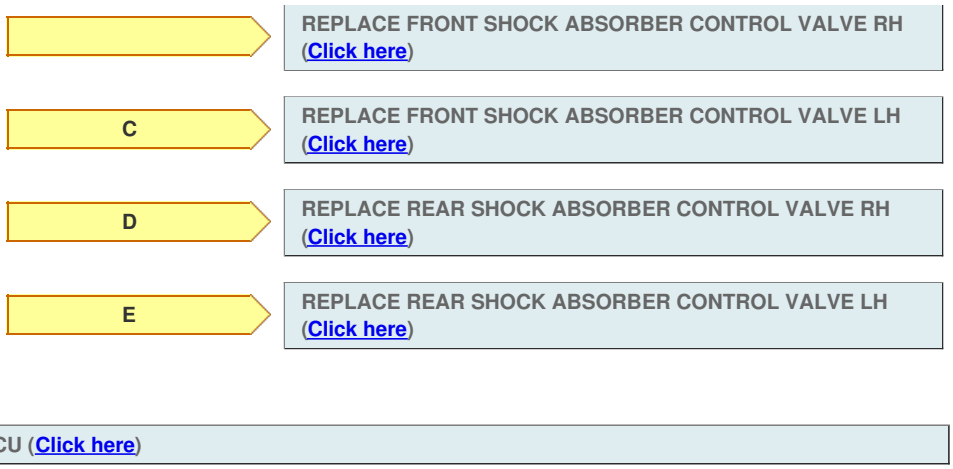
Tester Connection	Condition	Specified Condition
K35-4 (RBR-) - Body ground	Always	12.0 to 13.6 Ω
K35-5 (RAR+) - Body ground	Always	12.0 to 13.6 Ω
K35-13 (RBR+) - Body ground	Always	12.0 to 13.6 Ω
K35-14 (RAR-) - Body ground	Always	12.0 to 13.6 Ω

for LH (C1734)

Tester Connection	Condition	Specified Condition
K35-2 (FAL-) - Body ground	Always	12.0 to 13.6 Ω
K35-3 (RAL+) - Body ground	Always	12.0 to 13.6 Ω
K35-7 (RBL-) - Body ground	Always	12.0 to 13.6 Ω
K35-8 (RBL+) - Body ground	Always	12.0 to 13.6 Ω

Result

Result	Proceed to
OK	A
Front damping force control actuator RH malfunction	B
Front damping force control actuator LH malfunction	C
Rear damping force control actuator RH malfunction	D
Rear damping force control actuator LH malfunction	E


REPLACE FRONT SHOCK ABSORBER CONTROL VALVE RH (Click here)
C
REPLACE FRONT SHOCK ABSORBER CONTROL VALVE LH (Click here)
D
REPLACE REAR SHOCK ABSORBER CONTROL VALVE RH (Click here)
E
REPLACE REAR SHOCK ABSORBER CONTROL VALVE LH (Click here)
A
REPLACE SUSPENSION CONTROL ECU (Click here)

DTC C1794 Height Control OFF Switch Circuit (Test Mode DTC)

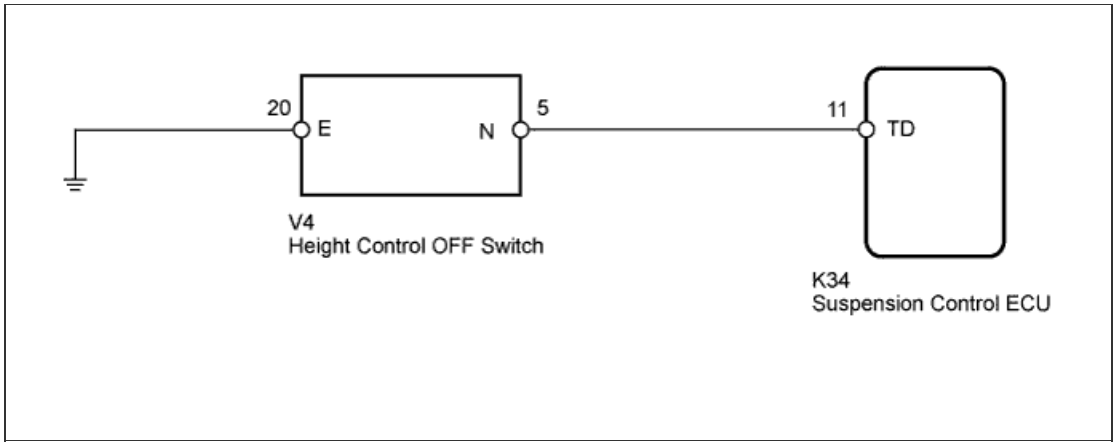
for Preparation Click here

DESCRIPTION

This is the height control system main switch. When the height control switch is pushed, the height control OFF indicator light lights up and height control turns off.
The off condition of the height control will not be canceled until the height control switch is pushed again or the vehicle is driven.

DTC Code	Detection Condition	Trouble Area
C1794	The test mode procedure is performed.	• Harness or connector • Suspension control switch (Height control OFF switch) • Suspension control ECU

WIRING DIAGRAM



INSPECTION PROCEDURE

NOTICE:

- **Before performing troubleshooting, inspect the connectors of related circuits.**
- **If the suspension control ECU or height control sensor is replaced, the vehicle height offset calibration must be performed (Click here).**

1.INSPECT SUSPENSION CONTROL SWITCH (HEIGHT CONTROL OFF SWITCH)

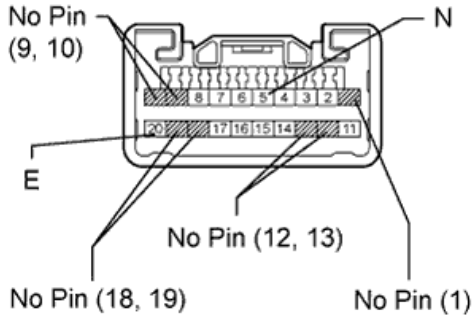
a. Remove the suspension control switch (Click here).

b. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Switch Condition	Specified Condition
5 (N) - 20 (E)	Height control OFF switch is pushed.	Below 1 Ω
	Height control OFF switch is not pushed.	10 kΩ or higher

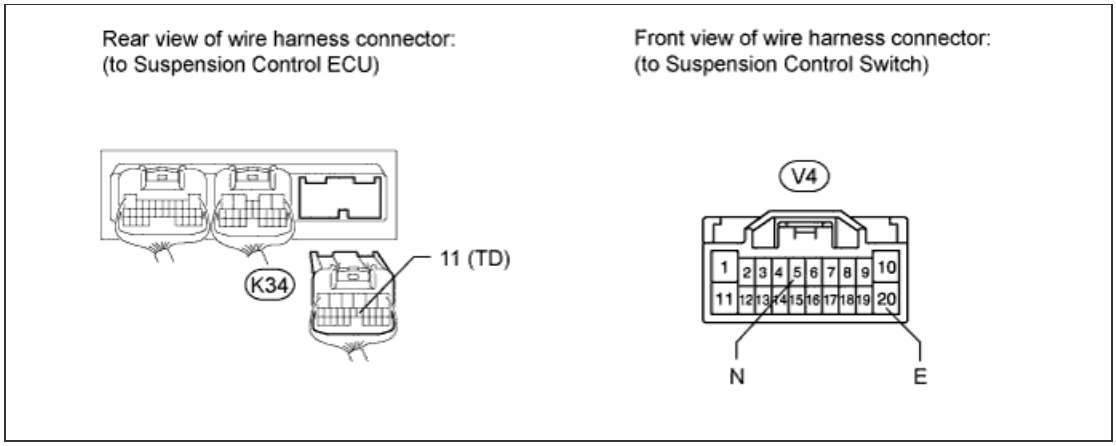
Component without harness connected:
(Suspension Control Switch)



REPLACE SUSPENSION CONTROL SWITCH (Click here)

OK

2.CHECK HARNESS AND CONNECTOR (SUSPENSION CONTROL ECU - SWITCH AND BODY GROUND)



a. Disconnect the K34 ECU connector.

b. Disconnect the V4 switch connector.

c. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
K34-11 (TD) - V4-5 (N)	Always	Below 1 Ω
K34-11 (TD) - Body ground	Always	10 kΩ or higher
V4-20 (E) - Body ground	Always	Below 1 Ω

NG

REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

REPLACE SUSPENSION CONTROL ECU (Click here)

DTC C1731 Front Damping Force Control Actuator RH Circuit Malfunction

DTC C1732 Front Damping Force Control Actuator LH Circuit Malfunction

DTC C1733 Rear Damping Force Control Actuator RH Circuit Malfunction

DTC C1734 Rear Damping Force Control Actuator LH Circuit Malfunction

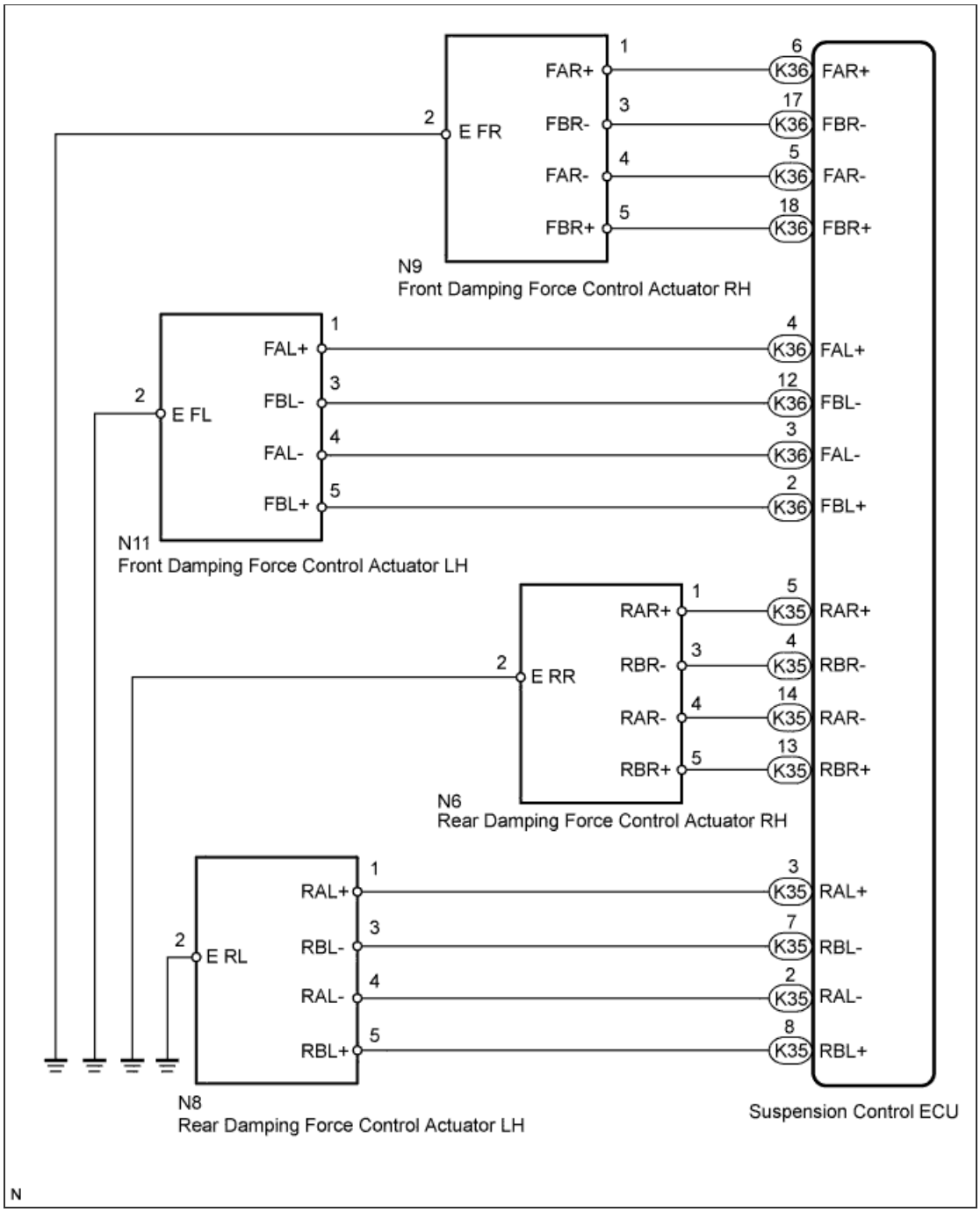
for Preparation Click here

DESCRIPTION

The ECU sends a signal to the damping force control actuator to drive the rotary valve of the shock absorber changing the shock absorber damping force.
The actuator is driven electromagnetically by a step motor so that it can accurately follow the driving conditions that change frequently.

DTC Code	Detection Condition	Trouble Area
C1731	When either of the following is detected: • An actuator open-circuit signal is detected for at least 1 second when the actuator operates. • An actuator short-circuit signal is consecutively detected 8 times when the actuator operates.	• Harness or connector • Front shock absorber control valve RH (Front damping force control actuator RH) • Suspension control ECU
C1732	When either of the following is detected: • An actuator open-circuit signal is detected for at least 1 second when the actuator operates. • An actuator short-circuit signal is consecutively detected 8 times when the actuator operates.	• Harness or connector • Front shock absorber control valve LH (Front damping force control actuator LH) • Suspension control ECU
C1733	When either of the following is detected: • An actuator open-circuit signal is detected for at least 1 second when the actuator operates. • An actuator short-circuit signal is consecutively detected 8 times when the actuator operates.	• Harness or connector • Rear shock absorber control valve RH (Rear damping force control actuator RH) • Suspension control ECU
C1734	When either of the following is detected: • An actuator open-circuit signal is detected for at least 1 second when the actuator operates. • An actuator short-circuit signal is consecutively detected 8 times when the actuator operates.	• Harness or connector • Rear shock absorber control valve LH (Rear damping force control actuator LH) • Suspension control ECU

WIRING DIAGRAM



INSPECTION PROCEDURE

NOTICE:

- **Before performing troubleshooting, inspect the connectors of related circuits.**
- **If the suspension control ECU or height control sensor is replaced, the vehicle height offset calibration must be performed (Click here).**

1.PERFORM ACTIVE TEST USING INTELLIGENT TESTER (DAMPER STEP)

a. According to the display on the intelligent tester, perform the Active Test.

b. Check if the damping force control actuator operates in accordance with the Active Test.

AHC

Tester Display	Test Part	Control Range	Diagnostic Note
Damper Step FR	Changes front damper RH step	min.: 1 step max.: 16 step	The Damper Step item of the Data List changes to the step selected in the Active Test.
Damper Step FL	Changes front damper LH step	min.: 1 step max.: 16 step	The Damper Step item of the Data List changes to the step selected in the Active Test.

Damper Step RR	Changes rear damper RH step	min.: 1 step max.: 16 step	The Damper Step item of the Data List changes to the step selected in the Active Test.
Damper Step RL	Changes rear damper LH step	min.: 1 step max.: 16 step	The Damper Step item of the Data List changes to the step selected in the Active Test.

O

The damping force control actuator operates.

NG → **Go to step 3**

OK

2.RECONFIRM DTC OUTPUT

a. Clear the DTCs (Click here).

b. Perform a road test.

c. Check for DTCs.

Result

Result	Proceed to
DTC is output	A
DTC is not output	B

B → **USE SIMULATION METHOD TO CHECK (Click here)**

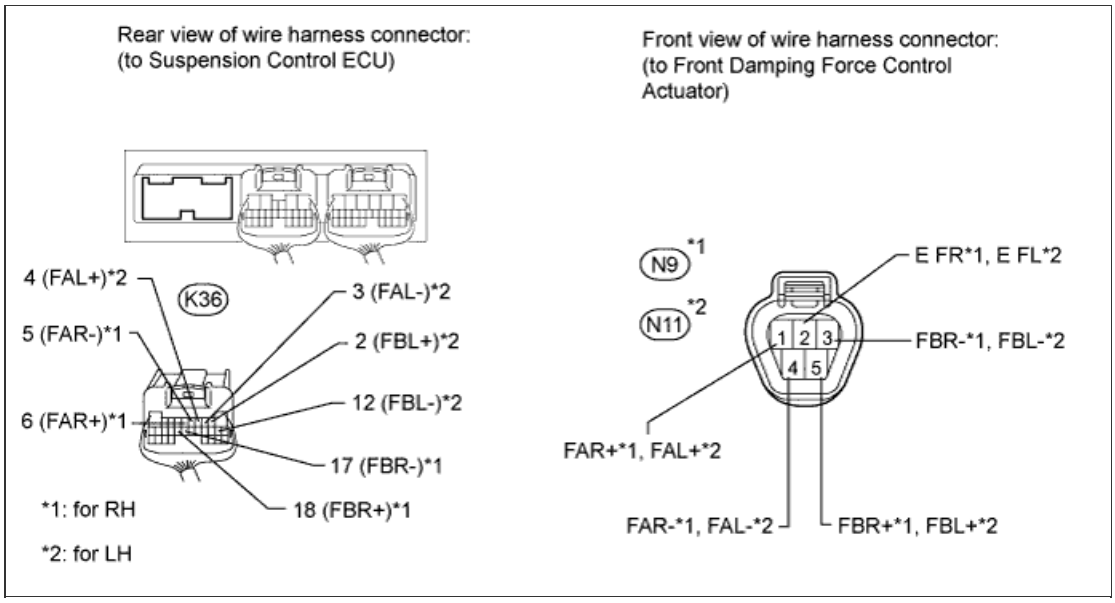
A

3.CHECK HARNESS AND CONNECTOR (DAMPING FORCE CONTROL ACTUATOR - SUSPENSION CONTROL ECU)

a. Check the front side damping force control actuator.

i. Disconnect the N9 and/or N11 actuator connector.

ii. Disconnect the K36 ECU connector.



iii. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

for RH (C1731)

Tester Connection	Condition	Specified Condition
K36-5 (FAR-) - N9-4 (FAR-)	Always	Below 1 Ω
K36-5 (FAR-) - Body ground	Always	10 kΩ or higher
K36-6 (FAR+) - N9-1 (FAR+)	Always	Below 1 Ω
K36-6 (FAR+) - Body ground	Always	10 kΩ or higher
K36-17 (FBR-) - N9-3 (FBR-)	Always	Below 1 Ω
K36-17 (FBR-) - Body ground	Always	10 kΩ or higher
K36-18 (FBR+) - N9-5 (FBR+)	Always	Below 1 Ω
K36-18 (FBR+) - Body ground	Always	10 kΩ or higher
N9-2 (E FR) - Body ground	Always	Below 1 Ω

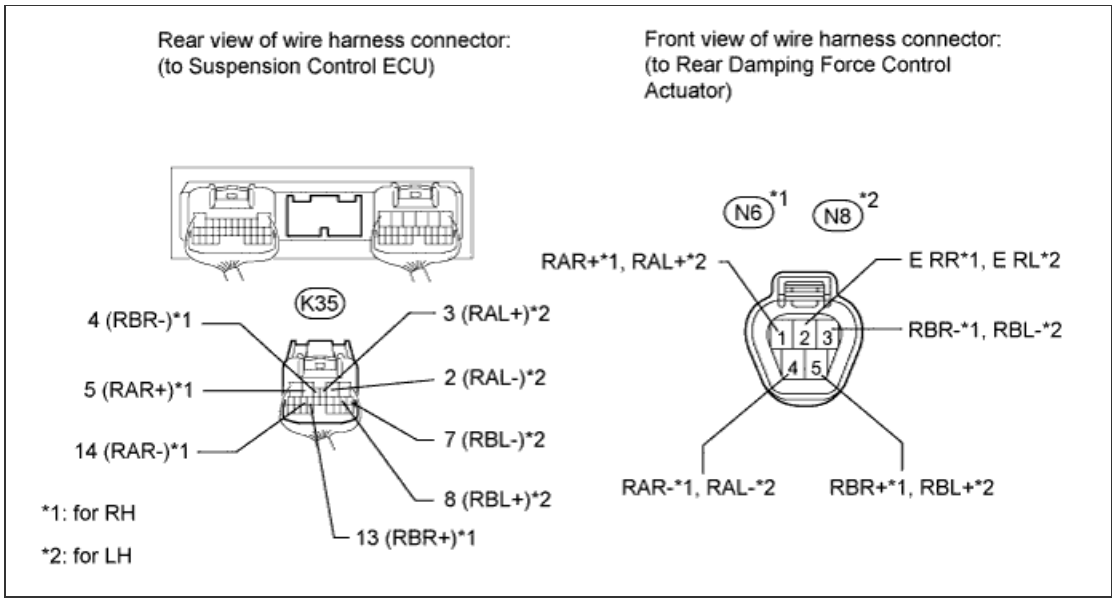
for LH (C1732)

Tester Connection	Condition	Specified Condition
K36-2 (FBL+) - N11-5 (FBL+)	Always	Below 1 Ω
K36-2 (FBL+) - Body ground	Always	10 kΩ or higher
K36-3 (FAL-) - N11-4 (FAL-)	Always	Below 1 Ω
K36-3 (FAL-) - Body ground	Always	10 kΩ or higher
K36-4 (FAL+) - N11-1 (FAL+)	Always	Below 1 Ω
K36-4 (FAL+) - Body ground	Always	10 kΩ or higher
K36-12 (FBL-) - N11-3 (FBL-)	Always	Below 1 Ω
K36-12 (FBL-) - Body ground	Always	10 kΩ or higher
N11-2 (E FL) - Body ground	Always	Below 1 Ω

b. Check the rear side damping force control actuator.

i. Disconnect the N6 and/or N8 actuator connector.

ii. Disconnect the K35 ECU connector.



iii Measure the resistance according to the value(s) in the table below.

Standard Resistance:

for RH (C1733)

Tester Connection	Condition	Specified Condition
K35-4 (RBR-) - N6-3 (RBR-)	Always	Below 1 Ω
K35-4 (RBR-) - Body ground	Always	10 kΩ or higher
K35-5 (RAR+) - N6-1 (RAR+)	Always	Below 1 Ω
K35-5 (RAR+) - Body ground	Always	10 kΩ or higher
K35-13 (RBR+) - N6-5 (RBR+)	Always	Below 1 Ω
K35-13 (RBR+) - Body ground	Always	10 kΩ or higher
K35-14 (RAR-) - N6-4 (RAR-)	Always	Below 1 Ω
K35-14 (RAR-) - Body ground	Always	10 kΩ or higher
N6-2 (E RR) - Body ground	Always	Below 1 Ω

for LH (C1734)

Tester Connection	Condition	Specified Condition
K35-2 (RAL-) - N8-4 (RAL-)	Always	Below 1 Ω
K35-2 (RAL-) - Body ground	Always	10 kΩ or higher
K35-3 (RAL+) - N8-1 (RAL+)	Always	Below 1 Ω
K35-3 (RAL+) - Body ground	Always	10 kΩ or higher
K35-7 (RBL-) - N8-3 (RBL-)	Always	Below 1 Ω
K35-7 (RBL-) - Body ground	Always	10 kΩ or higher
K35-8 (RBL+) - N8-5 (RBL+)	Always	Below 1 Ω
K35-8 (RBL+) - Body ground	Always	10 kΩ or higher
N8-2 (E RL) - Body ground	Always	Below 1 Ω

NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

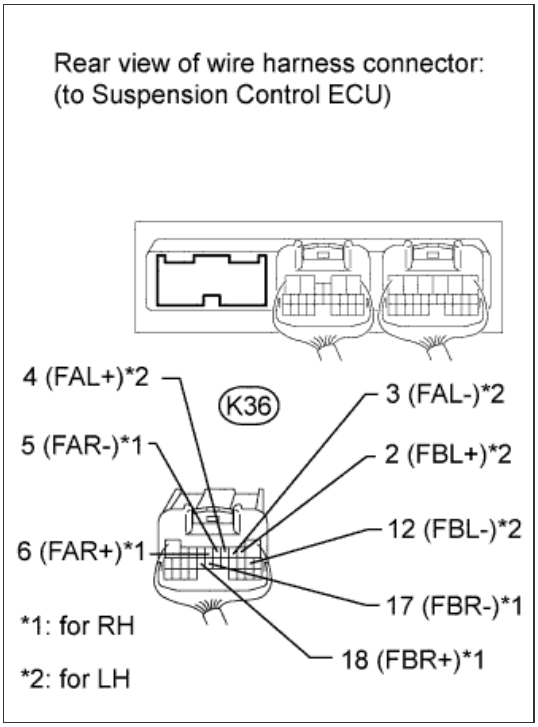
4.INSPECT DAMPING FORCE CONTROL ACTUATOR

a. Check the front side damping force control actuator.

i. Connect the N9 and/or N11 front absorber control actuator connector.

ii. Disconnect the K36 ECU connector.

iii. Measure the resistance according to the value(s) in the table below.



Standard Resistance:

for RH (C1731)

Tester Connection	Condition	Specified Condition
K36-5 (FAR-) - Body ground	Always	12.0 to 13.6 Ω
K36-6 (FAR+) - Body ground	Always	12.0 to 13.6 Ω
K36-17 (FBR-) - Body ground	Always	12.0 to 13.6 Ω
K36-18 (FBR+) - Body ground	Always	12.0 to 13.6 Ω

for LH (C1732)

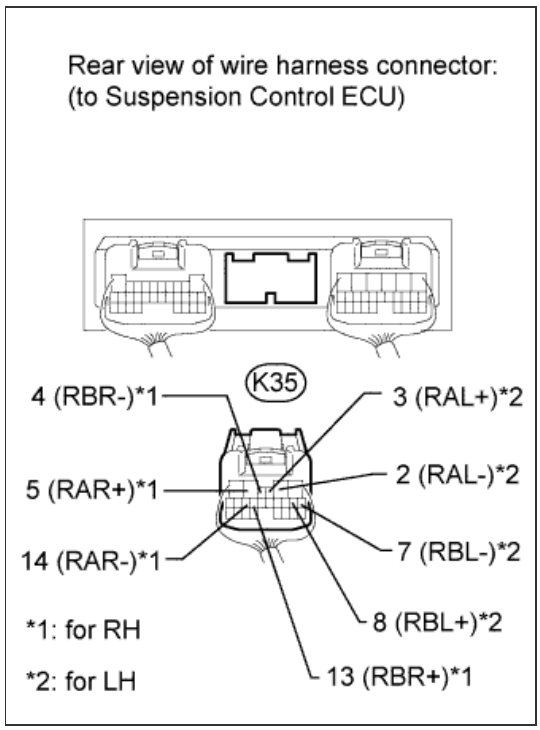
Tester Connection	Condition	Specified Condition
K36-2 (FBL+) - Body ground	Always	12.0 to 13.6 Ω
K36-3 (FAL-) - Body ground	Always	12.0 to 13.6 Ω
K36-4 (FAL+) - Body ground	Always	12.0 to 13.6 Ω
K36-12 (FBL-) - Body ground	Always	12.0 to 13.6 Ω

Check the rear side damping force control actuator.

i Connect the N6 and/or N8 rear absorber control actuator connector.

ii Disconnect the K35 ECU connector.

iii Measure the resistance according to the value(s) in the table below.



Standard Resistance:

for RH (C1733)

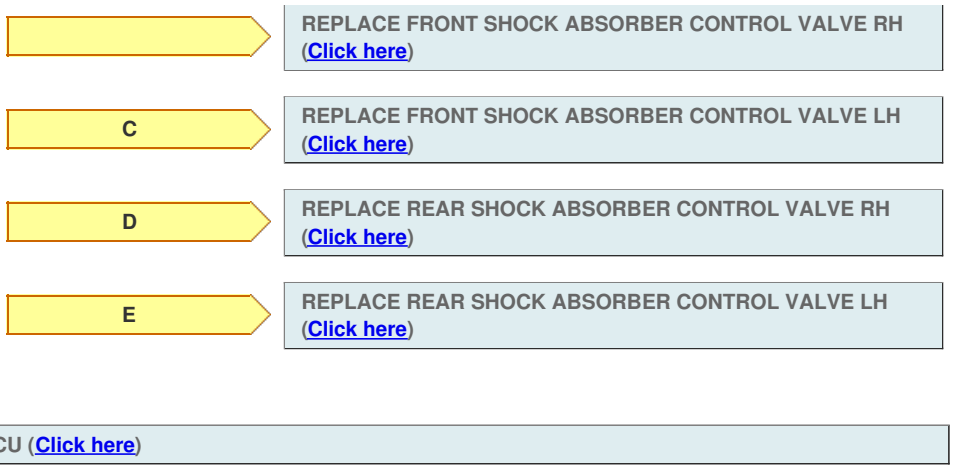
Tester Connection	Condition	Specified Condition
K35-4 (RBR-) - Body ground	Always	12.0 to 13.6 Ω
K35-5 (RAR+) - Body ground	Always	12.0 to 13.6 Ω
K35-13 (RBR+) - Body ground	Always	12.0 to 13.6 Ω
K35-14 (RAR-) - Body ground	Always	12.0 to 13.6 Ω

for LH (C1734)

Tester Connection	Condition	Specified Condition
K35-2 (FAL-) - Body ground	Always	12.0 to 13.6 Ω
K35-3 (RAL+) - Body ground	Always	12.0 to 13.6 Ω
K35-7 (RBL-) - Body ground	Always	12.0 to 13.6 Ω
K35-8 (RBL+) - Body ground	Always	12.0 to 13.6 Ω

Result

Result	Proceed to
OK	A
Front damping force control actuator RH malfunction	B
Front damping force control actuator LH malfunction	C
Rear damping force control actuator RH malfunction	D
Rear damping force control actuator LH malfunction	E


REPLACE FRONT SHOCK ABSORBER CONTROL VALVE RH (Click here)
C
REPLACE FRONT SHOCK ABSORBER CONTROL VALVE LH (Click here)
D
REPLACE REAR SHOCK ABSORBER CONTROL VALVE RH (Click here)
E
REPLACE REAR SHOCK ABSORBER CONTROL VALVE LH (Click here)
A
REPLACE SUSPENSION CONTROL ECU (Click here)

DTC U0100 Lost Communication with ECM / PCM "A"

DTC U0101 Lost Communication with TCM

DTC U0114 Lost Communication with 4WD Control ECU

DTC U0122 Lost Communication with Vehicle Dynamics Control Module

DTC U0124 Lost Communication with Lateral Acceleration Sensor Module

DTC U0126 Lost Communication with Steering Angle Sensor Module

DTC U0130 Lost Communication with VGRS

DTC U0140 Lost Communication with Main Body ECU

for Preparation Click here

DESCRIPTION

The suspension control ECU receives signals from the ECM, four wheel drive control ECU, skid control ECU, yaw rate sensor, steering sensor, steering control ECU and main body ECU via CAN communication. When DTCs indicating a CAN communication system malfunction are output, repair the CAN communication system first.

DTC Code	Detection Condition	Trouble Area
U0100	While driving at 30 km/h (19 mph), CAN communication between the suspension control ECU and ECM stops for 3 seconds or more.	• CAN communication system • ECM • Suspension control ECU
U0101	While driving at 30 km/h (19 mph), CAN communication between the suspension control ECU and ECM stops for 3 seconds or more.	• CAN communication system • ECM • Suspension control ECU
U0114	While driving at 30 km/h (19 mph), CAN communication between the suspension control ECU and four wheel drive control ECU stops for 3 seconds or more.	• CAN communication system • Four wheel drive control ECU • Suspension control ECU
U0122	CAN communication between the suspension control ECU and skid control ECU stops for 3 seconds or more.	• CAN communication system • Skid control ECU • Suspension control ECU
U0124	CAN communication between the suspension control ECU and yaw rate sensor stops for 3 seconds or more.	• CAN communication system • Yaw rate sensor • Suspension control ECU
U0126	CAN communication between the suspension control ECU and steering sensor stops for 3 seconds or more.	• CAN communication system • Steering sensor • Suspension control ECU
U0130	5 seconds after the engine switch is turned on (IG), CAN communication between the suspension control ECU and steering control ECU stops for 3 seconds or more.	• CAN communication system • Steering control ECU • Suspension control ECU
U0140	CAN communication between the suspension control ECU and main body ECU stops for 5 seconds or more.	• CAN communication system • Main body ECU • Suspension control ECU

INSPECTION PROCEDURE

NOTICE:

- **Before performing troubleshooting, inspect the connectors of related circuits.**
- **If the suspension control ECU or height control sensor is replaced, the vehicle height offset calibration must be performed (Click here).**

1.CLEAR DTC

a. Clear the DTCs (Click here).

NEXT

2.CHECK DTC

a. Perform a road test.

b. Check for DTCs.

OK:
DTC is not output.

Result

Result	Proceed to
OK	A
NG (for LHD)	B
NG (for RHD)	C

B → GO TO CAN COMMUNICATION SYSTEM (HOW TO PROCEED WITH TROUBLESHOOTING) (Click here)

C → GO TO CAN COMMUNICATION SYSTEM (HOW TO PROCEED WITH TROUBLESHOOTING) (Click here)

A

USE SIMULATION METHOD TO CHECK (Click here)

DTC C1736 Front Suspension Control Valve RH Malfunction

DTC C1737 Front Suspension Control Valve LH Malfunction

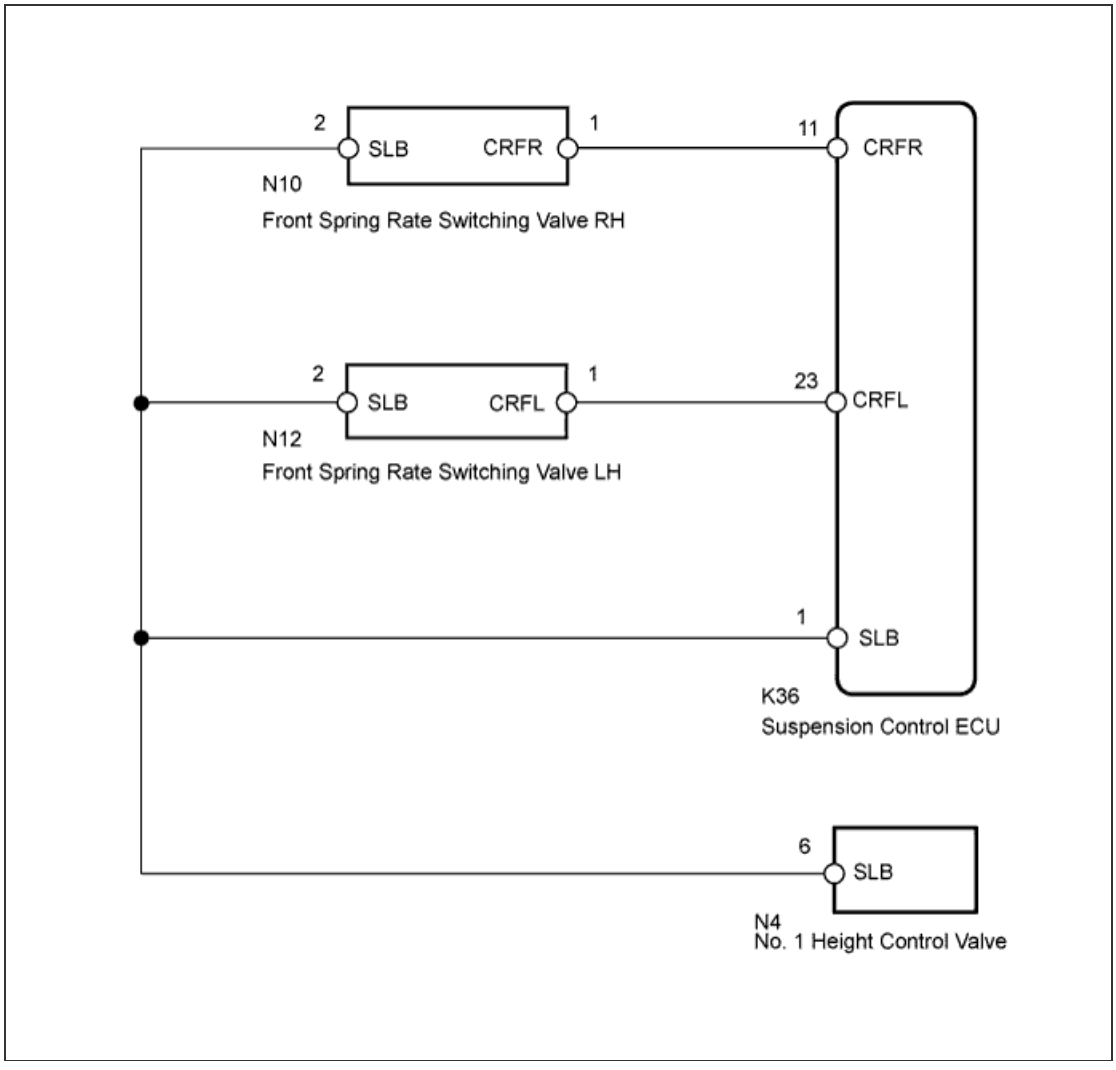
for Preparation Click here

DESCRIPTION

In order to decrease roll angle/pitch angle, the suspension control ECU turns the spring rate switching valve in the front suspension control valve off/on to change the fluid lines when the acceleration sensor or yaw rate sensor signal is input into the suspension control ECU. Normally, the spring rate switching valve is open.

DTC Code	Detection Condition	Trouble area
C1736	When either of the following is detected: • With the spring rate switch valve RH not activated, an open signal of the spring rate switch valve RH is detected for 1 second or more. • With the spring rate switch valve RH activated, a short signal of the spring rate switch valve RH is detected 8 times successively.	• Harness or connector • Front suspension control valve RH (Front spring rate switching valve RH) • Suspension control ECU • No. 1 height control valve
C1737	When either of the following is detected: • With the spring rate switch valve LH not activated, an open signal of the spring rate switch valve LH is detected for 1 second or more. • With the spring rate switch valve LH activated, a short signal of the spring rate switch valve LH is detected 8 times successively.	• Harness or connector • Front suspension control valve LH (Front spring rate switching valve LH) • Suspension control ECU • No. 1 height control valve

WIRING DIAGRAM



INSPECTION PROCEDURE

NOTICE:

- **Before performing troubleshooting, inspect the connectors of related circuits.**
- **If the suspension control ECU or height control sensor is replaced, the vehicle height offset calibration must be performed (Click here).**

HINT:

Power is supplied to the front suspension control valve and No. 1 height control valve from the suspension control ECU. If a short occurs in the power supply circuit in the No. 1 height control valve, DTC C1736 and/or C1737 will be stored. In this case, DTC C1741, C1742, C1743, C1744, C1753, C1754 and/or C1755 will also be stored.

1.PERFORM ACTIVE TEST USING INTELLIGENT TESTER (FRONT SPRING RATE SWITCHING VALVE)

a. Connect the intelligent tester to the DLC3.

b. Start the engine and turn the tester on.

c. Select the Active Test mode on the intelligent tester.

d. Check the operation of the front spring rate switching valve solenoid when operating the solenoid with the intelligent tester.

AHC

Tester Display	Test Part	Control Range	Diagnostic Note
FR Gas Spring Switch Valve	Front spring rate switching valve RH	ON or OFF	When the FR Gas Spring Switch Valve item of the Active Test is operated, the FR Gas Spring Switch Valve item of the Data List changes to ON/OFF.
FL Gas Spring Switch Valve	Front spring rate switching valve LH	ON or OFF	When the FL Gas Spring Switch Valve item of the Active Test is operated, the FL Gas Spring Switch Valve item of the Data List changes to ON/OFF.

OK:
The front spring rate switching valve operates.

NG → **Go to step 3**

OK

2.RECONFIRM DTC OUTPUT

a. Clear the DTCs (Click here).

b. Perform a road test.

c. Check for DTCs.

Result

Result	Proceed to
DTC is output	A
DTC is not output	B

B → **USE SIMULATION METHOD TO CHECK (Click here)**

A

REPLACE SUSPENSION CONTROL ECU (Click here)

3.CHECK HARNESS AND CONNECTOR (SUSPENSION CONTROL ECU - FRONT SUSPENSION CONTROL VALVE)

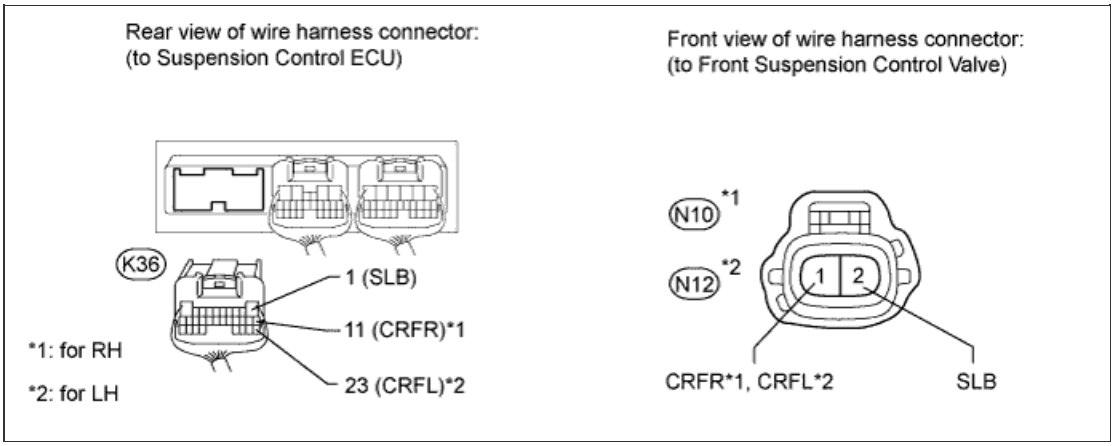
a. Disconnect the N10*1 and/or N12*2 front suspension control valve connector.

HINT:

*1: for RH

*2: for LH

b. Disconnect the K36 ECU connector.



c. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
K36-11 (CRFR) - N10-1 (CRFR)	Always	Below 1 Ω
K36-11 (CRFR) - Body ground	Always	10 kΩ or higher
K36-23 (CRFL) - N12-1 (CRFL)	Always	Below 1 Ω
K36-23 (CRFL) - Body ground	Always	10 kΩ or higher
K36-1 (SLB) - N10-2 (SLB)	Always	Below 1 Ω
K36-1 (SLB) - N12-2 (SLB)	Always	Below 1 Ω

NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

4.CHECK HARNESS AND CONNECTOR (BODY GROUND BETWEEN ECU - FRONT SUSPENSION CONTROL VALVE)

a. Disconnect the K36 ECU connector.

b. Disconnect the N10*1 and/or N12*2 front suspension control valve connector.

HINT:

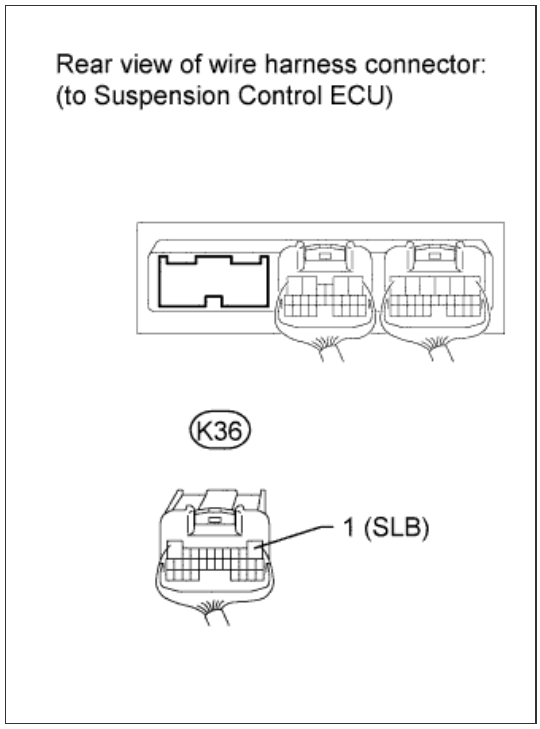
*1: for RH

*2: for LH

c. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
K36-1 (SLB) - Body ground	Always	10 kΩ or higher



NG → Go to step 6

OK

5.INSPECT FRONT SUSPENSION CONTROL VALVE

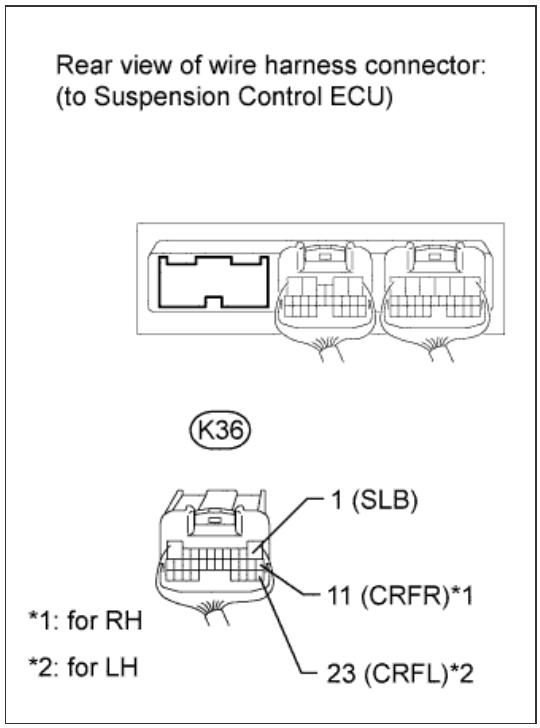
a. Connect the N10 and/or N12 front suspension control valve connector.

b. Disconnect the K36 ECU connector.

c. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
K36-11 (CRFR) - K36-1 (SLB)	at 20°C (68°F)	4.58 to 5.02 Ω
K36-23 (CRFL) - K36-1 (SLB)	at 20°C (68°F)	4.58 to 5.02 Ω



NG → REPLACE FRONT SUSPENSION CONTROL VALVE (Click here)

OK

REPLACE SUSPENSION CONTROL ECU (Click here)

6.CHECK HARNESS AND CONNECTOR (BODY GROUND BETWEEN ECU - NO. 1 HEIGHT CONTROL VALVE)

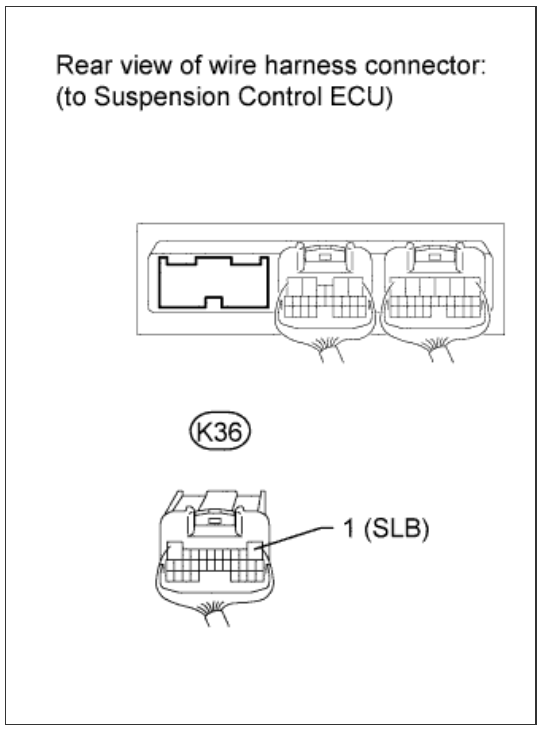
a. Disconnect the N4 No. 1 height control valve connector.

b. Disconnect the K36 ECU connector.

c. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
K36-1 (SLB) - Body ground	Always	10 kΩ or higher



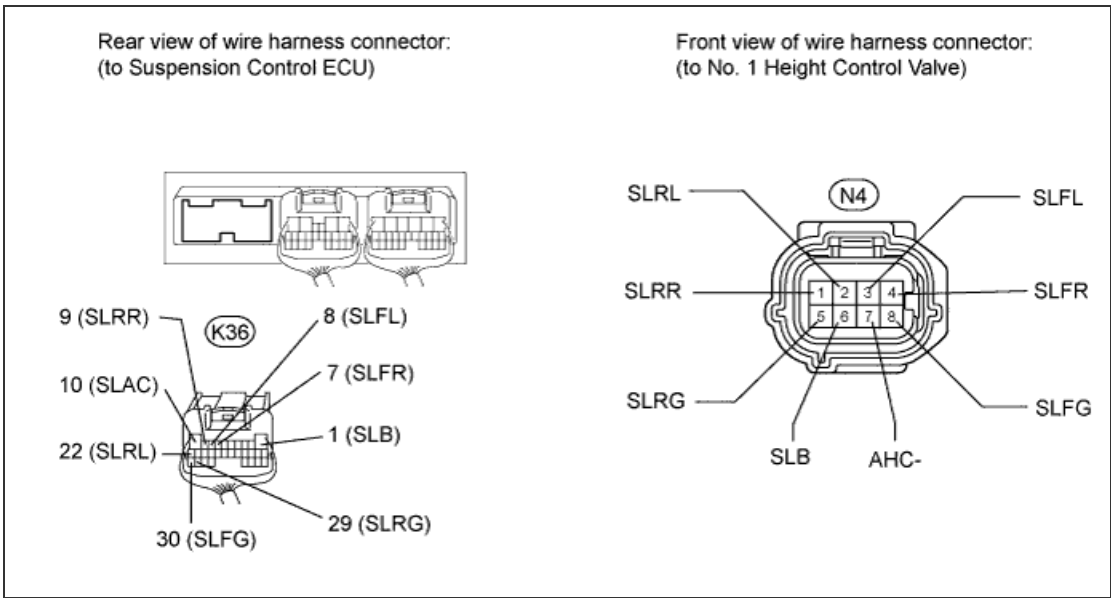
NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

7.CHECK HARNESS AND CONNECTOR (NO. 1 HEIGHT CONTROL VALVE - SUSPENSION CONTROL ECU)

a. Disconnect the N4 No. 1 height control valve connector.

b. Disconnect the K36 ECU connector.



c. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

		Specified

Tester Connection	Condition	Condition
K36-1 (SLB) - N4-6 (SLB)	Always	Below 1 Ω
K36-7 (SLFR) - N4-4 (SLFR)	Always	Below 1 Ω
K36-7 (SLFR) - Body ground	Always	10 kΩ or higher
K36-8 (SLFL) - N4-3 (SLFL)	Always	Below 1 Ω
K36-8 (SLFL) - Body ground	Always	10 kΩ or higher
K36-9 (SLRR) - N4-1 (SLRR)	Always	Below 1 Ω
K36-9 (SLRR) - Body ground	Always	10 kΩ or higher
K36-10 (SLAC) - N4-7 (AHC-)	Always	Below 1 Ω
K36-10 (SLAC) - Body ground	Always	10 kΩ or higher
K36-22 (SLRL) - N4-2 (SLRL)	Always	Below 1 Ω
K36-22 (SLRL) - Body ground	Always	10 kΩ or higher
K36-29 (SLRG) - N4-5 (SLRG)	Always	Below 1 Ω
K36-29 (SLRG) - Body ground	Always	10 kΩ or higher
K36-30 (SLFG) - N4-8 (SLFG)	Always	Below 1 Ω
K36-30 (SLFG) - Body ground	Always	10 kΩ or higher

NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

REPLACE NO. 1 HEIGHT CONTROL VALVE (Click here)

DTC U0100 Lost Communication with ECM / PCM "A"

DTC U0101 Lost Communication with TCM

DTC U0114 Lost Communication with 4WD Control ECU

DTC U0122 Lost Communication with Vehicle Dynamics Control Module

DTC U0124 Lost Communication with Lateral Acceleration Sensor Module

DTC U0126 Lost Communication with Steering Angle Sensor Module

DTC U0130 Lost Communication with VGRS

DTC U0140 Lost Communication with Main Body ECU

for Preparation Click here

DESCRIPTION

The suspension control ECU receives signals from the ECM, four wheel drive control ECU, skid control ECU, yaw rate sensor, steering sensor, steering control ECU and main body ECU via CAN communication. When DTCs indicating a CAN communication system malfunction are output, repair the CAN communication system first.

DTC Code	Detection Condition	Trouble Area
U0100	While driving at 30 km/h (19 mph), CAN communication between the suspension control ECU and ECM stops for 3 seconds or more.	• CAN communication system • ECM • Suspension control ECU
U0101	While driving at 30 km/h (19 mph), CAN communication between the suspension control ECU and ECM stops for 3 seconds or more.	• CAN communication system • ECM • Suspension control ECU
U0114	While driving at 30 km/h (19 mph), CAN communication between the suspension control ECU and four wheel drive control ECU stops for 3 seconds or more.	• CAN communication system • Four wheel drive control ECU • Suspension control ECU
U0122	CAN communication between the suspension control ECU and skid control ECU stops for 3 seconds or more.	• CAN communication system • Skid control ECU • Suspension control ECU
U0124	CAN communication between the suspension control ECU and yaw rate sensor stops for 3 seconds or more.	• CAN communication system • Yaw rate sensor • Suspension control ECU
U0126	CAN communication between the suspension control ECU and steering sensor stops for 3 seconds or more.	• CAN communication system • Steering sensor • Suspension control ECU
U0130	5 seconds after the engine switch is turned on (IG), CAN communication between the suspension control ECU and steering control ECU stops for 3 seconds or more.	• CAN communication system • Steering control ECU • Suspension control ECU
U0140	CAN communication between the suspension control ECU and main body ECU stops for 5 seconds or more.	• CAN communication system • Main body ECU • Suspension control ECU

INSPECTION PROCEDURE

NOTICE:

- **Before performing troubleshooting, inspect the connectors of related circuits.**
- **If the suspension control ECU or height control sensor is replaced, the vehicle height offset calibration must be performed (Click here).**

1.CLEAR DTC

a. Clear the DTCs (Click here).

NEXT

2.CHECK DTC

a. Perform a road test.

b. Check for DTCs.

OK:
DTC is not output.

Result

Result	Proceed to
OK	A
NG (for LHD)	B
NG (for RHD)	C

B → GO TO CAN COMMUNICATION SYSTEM (HOW TO PROCEED WITH TROUBLESHOOTING) (Click here)

C → GO TO CAN COMMUNICATION SYSTEM (HOW TO PROCEED WITH TROUBLESHOOTING) (Click here)

A

USE SIMULATION METHOD TO CHECK (Click here)

DTC C1736 Front Suspension Control Valve RH Malfunction

DTC C1737 Front Suspension Control Valve LH Malfunction

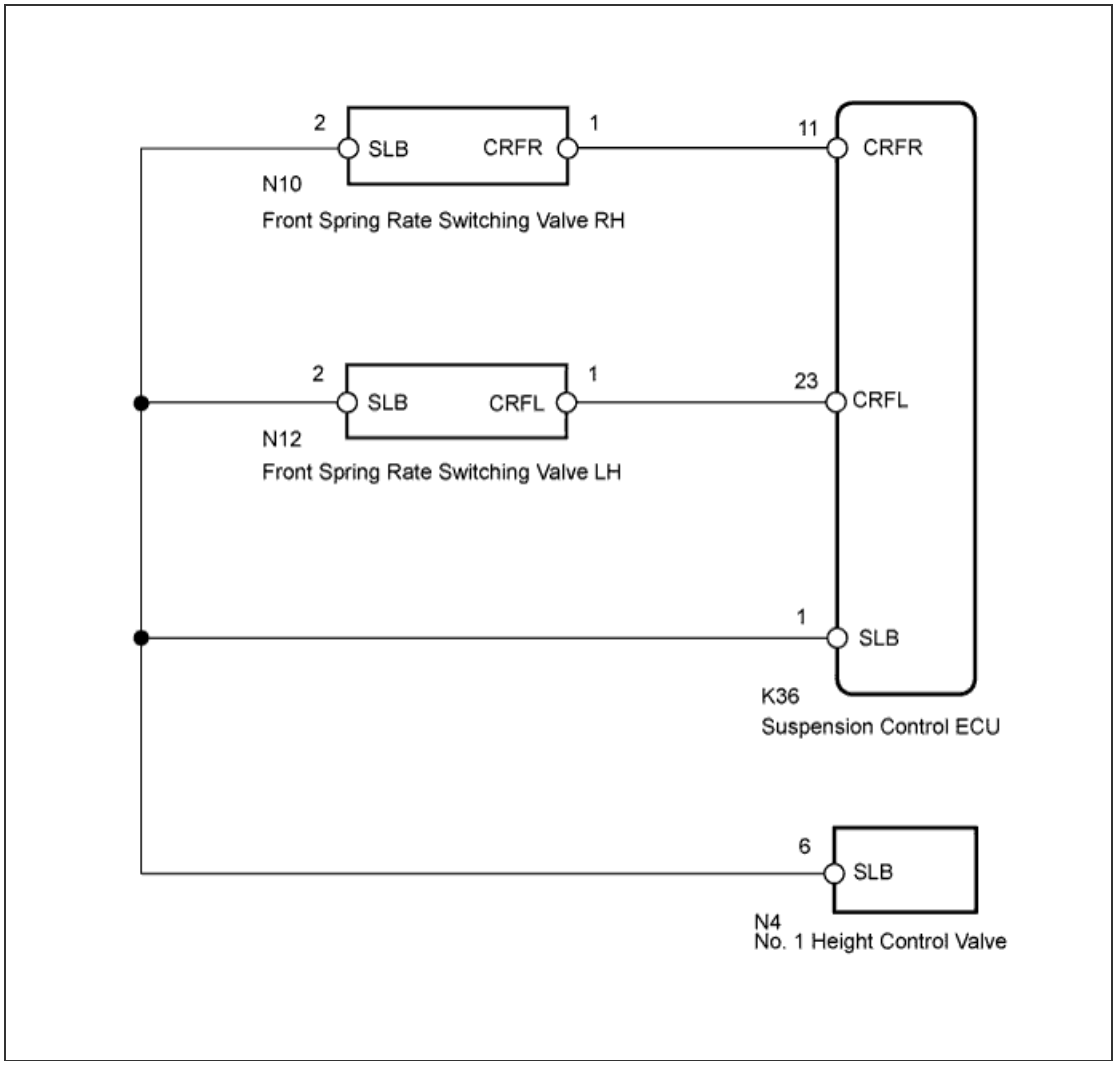
for Preparation Click here

DESCRIPTION

In order to decrease roll angle/pitch angle, the suspension control ECU turns the spring rate switching valve in the front suspension control valve off/on to change the fluid lines when the acceleration sensor or yaw rate sensor signal is input into the suspension control ECU. Normally, the spring rate switching valve is open.

DTC Code	Detection Condition	Trouble area
C1736	When either of the following is detected: • With the spring rate switch valve RH not activated, an open signal of the spring rate switch valve RH is detected for 1 second or more. • With the spring rate switch valve RH activated, a short signal of the spring rate switch valve RH is detected 8 times successively.	• Harness or connector • Front suspension control valve RH (Front spring rate switching valve RH) • Suspension control ECU • No. 1 height control valve
C1737	When either of the following is detected: • With the spring rate switch valve LH not activated, an open signal of the spring rate switch valve LH is detected for 1 second or more. • With the spring rate switch valve LH activated, a short signal of the spring rate switch valve LH is detected 8 times successively.	• Harness or connector • Front suspension control valve LH (Front spring rate switching valve LH) • Suspension control ECU • No. 1 height control valve

WIRING DIAGRAM



INSPECTION PROCEDURE

NOTICE:

- **Before performing troubleshooting, inspect the connectors of related circuits.**
- **If the suspension control ECU or height control sensor is replaced, the vehicle height offset calibration must be performed (Click here).**

HINT:

Power is supplied to the front suspension control valve and No. 1 height control valve from the suspension control ECU. If a short occurs in the power supply circuit in the No. 1 height control valve, DTC C1736 and/or C1737 will be stored. In this case, DTC C1741, C1742, C1743, C1744, C1753, C1754 and/or C1755 will also be stored.

1.PERFORM ACTIVE TEST USING INTELLIGENT TESTER (FRONT SPRING RATE SWITCHING VALVE)

a. Connect the intelligent tester to the DLC3.

b. Start the engine and turn the tester on.

c. Select the Active Test mode on the intelligent tester.

d. Check the operation of the front spring rate switching valve solenoid when operating the solenoid with the intelligent tester.

AHC

Tester Display	Test Part	Control Range	Diagnostic Note
FR Gas Spring Switch Valve	Front spring rate switching valve RH	ON or OFF	When the FR Gas Spring Switch Valve item of the Active Test is operated, the FR Gas Spring Switch Valve item of the Data List changes to ON/OFF.
FL Gas Spring Switch Valve	Front spring rate switching valve LH	ON or OFF	When the FL Gas Spring Switch Valve item of the Active Test is operated, the FL Gas Spring Switch Valve item of the Data List changes to ON/OFF.

OK:
The front spring rate switching valve operates.

NG → **Go to step 3**

OK

2.RECONFIRM DTC OUTPUT

a. Clear the DTCs (Click here).

b. Perform a road test.

c. Check for DTCs.

Result

Result	Proceed to
DTC is output	A
DTC is not output	B

B → **USE SIMULATION METHOD TO CHECK (Click here)**

A

REPLACE SUSPENSION CONTROL ECU (Click here)

3.CHECK HARNESS AND CONNECTOR (SUSPENSION CONTROL ECU - FRONT SUSPENSION CONTROL VALVE)

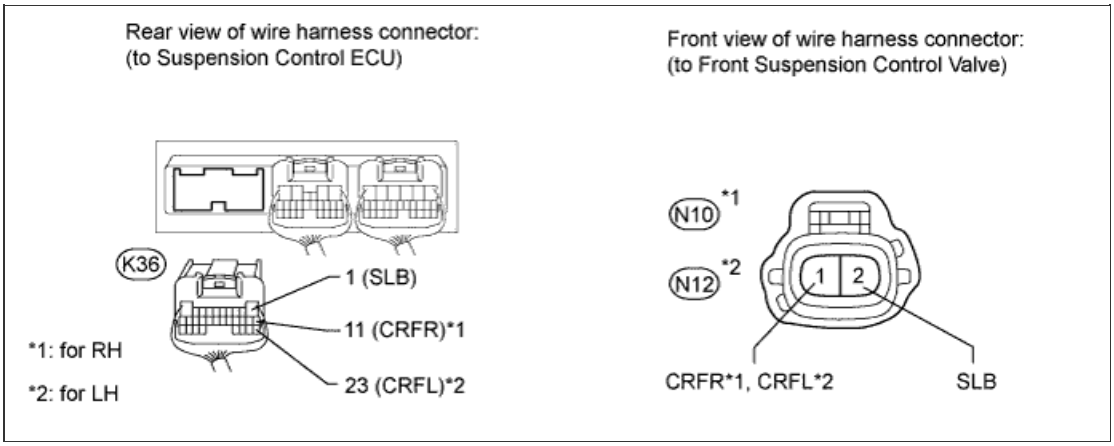
a. Disconnect the N10*1 and/or N12*2 front suspension control valve connector.

HINT:

*1: for RH

*2: for LH

b. Disconnect the K36 ECU connector.



c. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
K36-11 (CRFR) - N10-1 (CRFR)	Always	Below 1 Ω
K36-11 (CRFR) - Body ground	Always	10 kΩ or higher
K36-23 (CRFL) - N12-1 (CRFL)	Always	Below 1 Ω
K36-23 (CRFL) - Body ground	Always	10 kΩ or higher
K36-1 (SLB) - N10-2 (SLB)	Always	Below 1 Ω
K36-1 (SLB) - N12-2 (SLB)	Always	Below 1 Ω

NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

4.CHECK HARNESS AND CONNECTOR (BODY GROUND BETWEEN ECU - FRONT SUSPENSION CONTROL VALVE)

a. Disconnect the K36 ECU connector.

b. Disconnect the N10*1 and/or N12*2 front suspension control valve connector.

HINT:

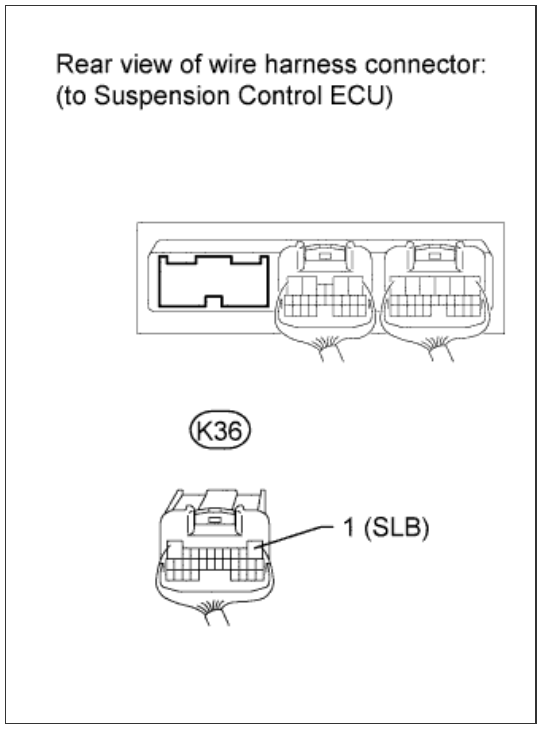
*1: for RH

*2: for LH

c. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
K36-1 (SLB) - Body ground	Always	10 kΩ or higher



NG → Go to step 6

OK

5.INSPECT FRONT SUSPENSION CONTROL VALVE

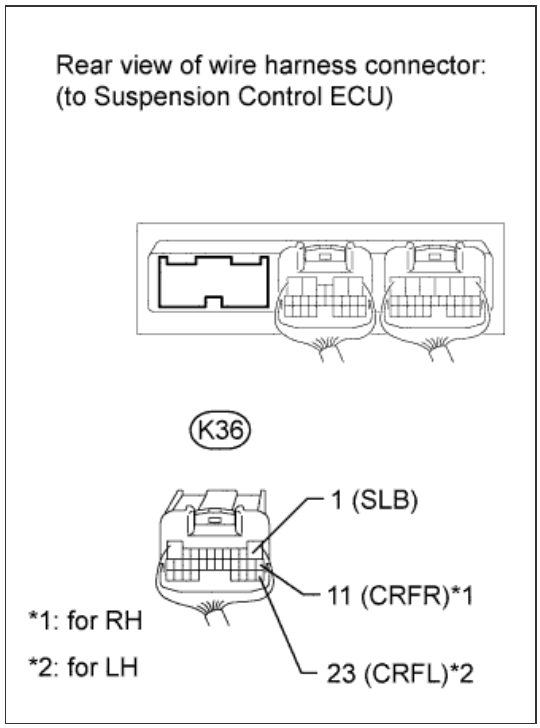
a. Connect the N10 and/or N12 front suspension control valve connector.

b. Disconnect the K36 ECU connector.

c. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
K36-11 (CRFR) - K36-1 (SLB)	at 20°C (68°F)	4.58 to 5.02 Ω
K36-23 (CRFL) - K36-1 (SLB)	at 20°C (68°F)	4.58 to 5.02 Ω



NG → REPLACE FRONT SUSPENSION CONTROL VALVE (Click here)

OK

REPLACE SUSPENSION CONTROL ECU (Click here)

6.CHECK HARNESS AND CONNECTOR (BODY GROUND BETWEEN ECU - NO. 1 HEIGHT CONTROL VALVE)

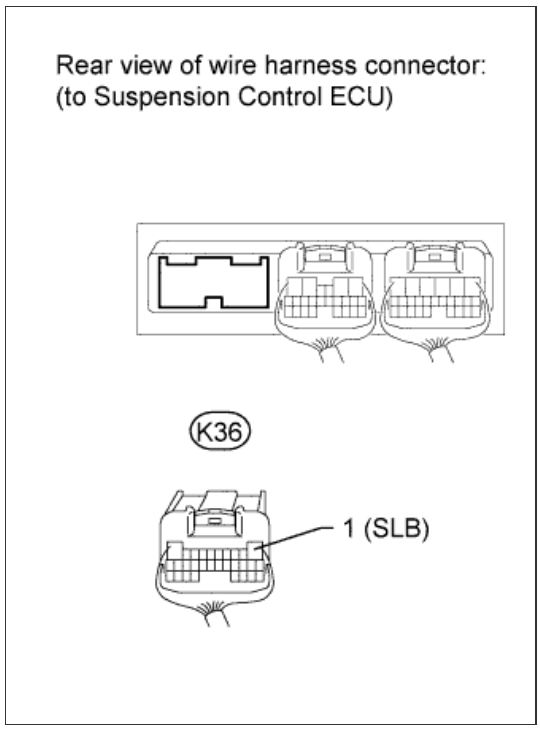
a. Disconnect the N4 No. 1 height control valve connector.

b. Disconnect the K36 ECU connector.

c. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
K36-1 (SLB) - Body ground	Always	10 kΩ or higher



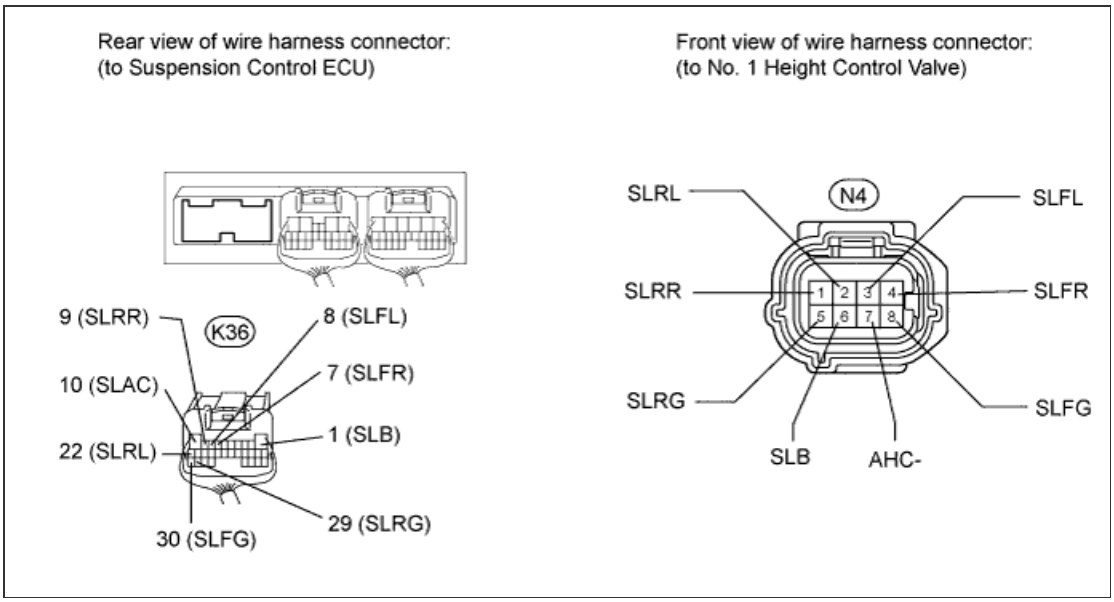
NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

7.CHECK HARNESS AND CONNECTOR (NO. 1 HEIGHT CONTROL VALVE - SUSPENSION CONTROL ECU)

a. Disconnect the N4 No. 1 height control valve connector.

b. Disconnect the K36 ECU connector.



c. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

		Specified

Tester Connection	Condition	Condition
K36-1 (SLB) - N4-6 (SLB)	Always	Below 1 Ω
K36-7 (SLFR) - N4-4 (SLFR)	Always	Below 1 Ω
K36-7 (SLFR) - Body ground	Always	10 kΩ or higher
K36-8 (SLFL) - N4-3 (SLFL)	Always	Below 1 Ω
K36-8 (SLFL) - Body ground	Always	10 kΩ or higher
K36-9 (SLRR) - N4-1 (SLRR)	Always	Below 1 Ω
K36-9 (SLRR) - Body ground	Always	10 kΩ or higher
K36-10 (SLAC) - N4-7 (AHC-)	Always	Below 1 Ω
K36-10 (SLAC) - Body ground	Always	10 kΩ or higher
K36-22 (SLRL) - N4-2 (SLRL)	Always	Below 1 Ω
K36-22 (SLRL) - Body ground	Always	10 kΩ or higher
K36-29 (SLRG) - N4-5 (SLRG)	Always	Below 1 Ω
K36-29 (SLRG) - Body ground	Always	10 kΩ or higher
K36-30 (SLFG) - N4-8 (SLFG)	Always	Below 1 Ω
K36-30 (SLFG) - Body ground	Always	10 kΩ or higher

NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

REPLACE NO. 1 HEIGHT CONTROL VALVE (Click here)

DTC U0100 Lost Communication with ECM / PCM "A"

DTC U0101 Lost Communication with TCM

DTC U0114 Lost Communication with 4WD Control ECU

DTC U0122 Lost Communication with Vehicle Dynamics Control Module

DTC U0124 Lost Communication with Lateral Acceleration Sensor Module

DTC U0126 Lost Communication with Steering Angle Sensor Module

DTC U0130 Lost Communication with VGRS

DTC U0140 Lost Communication with Main Body ECU

for Preparation Click here

DESCRIPTION

The suspension control ECU receives signals from the ECM, four wheel drive control ECU, skid control ECU, yaw rate sensor, steering sensor, steering control ECU and main body ECU via CAN communication. When DTCs indicating a CAN communication system malfunction are output, repair the CAN communication system first.

DTC Code	Detection Condition	Trouble Area
U0100	While driving at 30 km/h (19 mph), CAN communication between the suspension control ECU and ECM stops for 3 seconds or more.	• CAN communication system • ECM • Suspension control ECU
U0101	While driving at 30 km/h (19 mph), CAN communication between the suspension control ECU and ECM stops for 3 seconds or more.	• CAN communication system • ECM • Suspension control ECU
U0114	While driving at 30 km/h (19 mph), CAN communication between the suspension control ECU and four wheel drive control ECU stops for 3 seconds or more.	• CAN communication system • Four wheel drive control ECU • Suspension control ECU
U0122	CAN communication between the suspension control ECU and skid control ECU stops for 3 seconds or more.	• CAN communication system • Skid control ECU • Suspension control ECU
U0124	CAN communication between the suspension control ECU and yaw rate sensor stops for 3 seconds or more.	• CAN communication system • Yaw rate sensor • Suspension control ECU
U0126	CAN communication between the suspension control ECU and steering sensor stops for 3 seconds or more.	• CAN communication system • Steering sensor • Suspension control ECU
U0130	5 seconds after the engine switch is turned on (IG), CAN communication between the suspension control ECU and steering control ECU stops for 3 seconds or more.	• CAN communication system • Steering control ECU • Suspension control ECU
U0140	CAN communication between the suspension control ECU and main body ECU stops for 5 seconds or more.	• CAN communication system • Main body ECU • Suspension control ECU

INSPECTION PROCEDURE

NOTICE:

- **Before performing troubleshooting, inspect the connectors of related circuits.**
- **If the suspension control ECU or height control sensor is replaced, the vehicle height offset calibration must be performed (Click here).**

1.CLEAR DTC

a. Clear the DTCs (Click here).

NEXT

2.CHECK DTC

a. Perform a road test.

b. Check for DTCs.

OK:
DTC is not output.

Result

Result	Proceed to
OK	A
NG (for LHD)	B
NG (for RHD)	C

B → GO TO CAN COMMUNICATION SYSTEM (HOW TO PROCEED WITH TROUBLESHOOTING) (Click here)

C → GO TO CAN COMMUNICATION SYSTEM (HOW TO PROCEED WITH TROUBLESHOOTING) (Click here)

A

USE SIMULATION METHOD TO CHECK (Click here)

DTC C1741 Front Height Control Solenoid Valve RH Circuit Malfunction

DTC C1742 Front Height Control Solenoid Valve LH Circuit Malfunction

DTC C1743 Rear Height Control Solenoid Valve RH Circuit Malfunction

DTC C1744 Rear Height Control Solenoid Valve LH Circuit Malfunction

DTC C1753 Accumulator Solenoid Valve Malfunction

DTC C1754 Front Gate Solenoid Valve Malfunction

DTC C1755 Rear Gate Solenoid Valve Malfunction

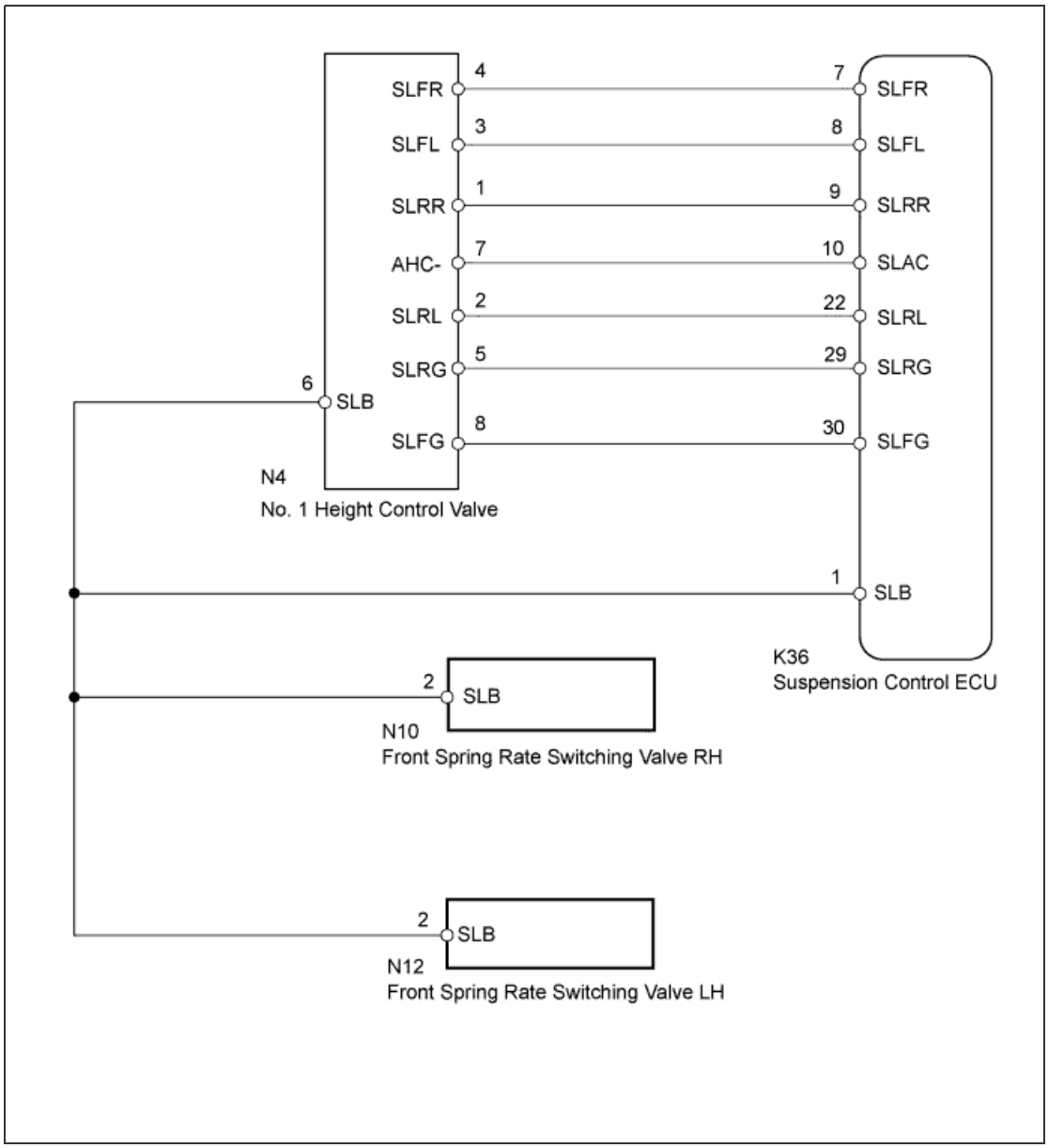
for Preparation Click here

DESCRIPTION

The control valve solenoid assembly consists of each front and rear leveling valve, gate valve and accumulator valve. It performs the height control and connects and disconnects the fluid line of the right and left shock absorber by operating the solenoid valve with the control signal from the ECU.

DTC Code	Detection Condition	Trouble Area
C1741	When either of the following is detected: • With the front leveling valve RH not activated, an open signal of the front leveling valve RH is detected for 1 second or more. • With the front leveling valve RH activated, a short signal of the front leveling valve RH is detected 8 times successively.	• Harness or connector • No. 1 height control valve • Suspension control ECU • Each front suspension control valve (Each front spring rate switching valve)
C1742	When either of the following is detected: • With the front leveling valve LH not activated, an open signal of the front leveling valve LH is detected for 1 second or more. • With the front leveling valve LH activated, a short signal of the front leveling valve LH is detected 8 times successively.	• Harness or connector • No. 1 height control valve • Suspension control ECU • Each front suspension control valve (Each front spring rate switching valve)
C1743	When either of the following is detected: • With the rear leveling valve RH not activated, an open signal of the rear leveling valve RH is detected for 1 second or more. • With the rear leveling valve RH activated, a short signal of the rear leveling valve RH is detected 8 times successively.	• Harness or connector • No. 1 height control valve • Suspension control ECU • Each front suspension control valve (Each front spring rate switching valve)
C1744	When either of the following is detected: • With the rear leveling valve LH not activated, an open signal of the rear leveling valve LH is detected for 1 second or more. • With the rear leveling valve LH activated, a short signal of the rear leveling valve LH is detected 8 times successively.	• Harness or connector • No. 1 height control valve • Suspension control ECU • Each front suspension control valve (Each front spring rate switching valve)
C1753	When either of the following is detected: • With the accumulator valve not activated, an open signal of the accumulator valve is detected for 1 second or more. • With the accumulator valve activated, a short signal of the accumulator valve is detected 8 times successively.	• Harness or connector • No. 1 height control valve • Suspension control ECU • Each front suspension control valve (Each front spring rate switching valve)
C1754	When either of the following is detected: • With the front gate valve not activated, an open signal of the front gate valve is detected for 1 second or more. • With the front gate valve activated, a short signal of the front gate valve is detected 8 times successively.	• Harness or connector • No. 1 height control valve • Suspension control ECU • Each front suspension control valve (Each front spring rate switching valve)
C1755	When either of the following is detected: • With the rear gate valve not activated, an open signal of the rear gate valve is detected for 1 second or more. • With the rear gate valve activated, a short signal of the rear gate valve is detected 8 times successively.	• Harness or connector • No. 1 height control valve • Suspension control ECU • Each front suspension control valve (Each front spring rate switching valve)

WIRING DIAGRAM



INSPECTION PROCEDURE

NOTICE:

- **Before performing troubleshooting, inspect the connectors of related circuits.**
- **If the suspension control ECU or height control sensor is replaced, the vehicle height offset calibration must be performed (Click here).**

HINT:

Power is supplied to the No. 1 height control valve and front suspension control valve from the suspension control ECU. If a short occurs in the power supply circuit in the front suspension control valve, DTC C1741, C1742, C1743, C1744, C1753, C1754 and/or C1755 will be stored. In this case, DTC C1736 and/or C1737 will also be stored.

1.PERFORM ACTIVE TEST USING INTELLIGENT TESTER (NO. 1 HEIGHT CONTROL VALVE)

a. Connect the intelligent tester to the DLC3.

b. Start the engine and turn the tester on.

c. Select the Active Test mode on the intelligent tester.

d. Check the operation of the leveling valve solenoid, accumulator valve solenoid and gate valve solenoid when operating the solenoid with the intelligent tester.

AHC

Tester Display	Test Part	Control Range	Diagnostic Note
Front Right Height Solenoid	Front height control solenoid valve RH	ON or OFF	Operation of solenoid can be heard.
Front Left Height Solenoid	Front height control solenoid valve LH	ON or OFF	Operation of solenoid can be heard.
Rear Right Height Solenoid	Rear height control solenoid valve RH	ON or OFF	Operation of solenoid can be heard.
Rear Left Height Solenoid	Rear height control solenoid valve LH	ON or OFF	Operation of solenoid can be heard.
Accumulator Valve	Accumulator solenoid valve	ON or OFF	Operation of solenoid can be heard.
Front Gate Valve	Front gate solenoid valve	ON or OFF	When the Front Gate Valve item of the Active Test is operated, the Front Gate Valve item of the Data List changes to ON/OFF.
Rear Gate Valve	Rear gate solenoid valve	ON or OFF	When the Rear Gate Valve item of the Active Test is operated, the Rear Gate Valve item of the Data List changes to ON/OFF.

OK:

The leveling valve solenoid, accumulator solenoid and/or gate valve solenoid operates.

NG → Go to step 3

OK ↓

2.RECONFIRM DTC OUTPUT

a. Clear the DTCs (Click here).

b. Perform a road test.

c. Check for DTCs.

Result

Result	Proceed to
DTC is output	A
DTC is not output	B

B → USE SIMULATION METHOD TO CHECK (Click here)

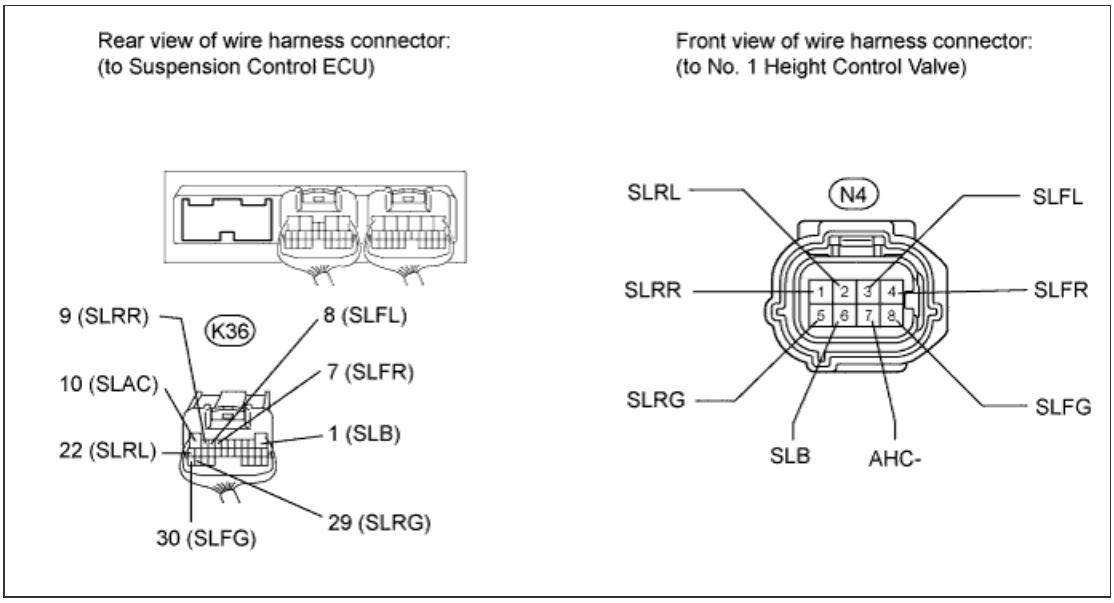
A ↓

REPLACE SUSPENSION CONTROL ECU (Click here)

3.CHECK HARNESS AND CONNECTOR (NO. 1 HEIGHT CONTROL VALVE - SUSPENSION CONTROL ECU)

a. Disconnect the N4 No. 1 height control valve connector.

b. Disconnect the K36 ECU connector.



c. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
K36-1 (SLB) - N4-6 (SLB)	Always	Below 1 Ω
K36-7 (SLFR) - N4-4 (SLFR)	Always	Below 1 Ω
K36-7 (SLFR) - Body ground	Always	10 kΩ or higher
K36-8 (SLFL) - N4-3 (SLFL)	Always	Below 1 Ω
K36-8 (SLFL) - Body ground	Always	10 kΩ or higher
K36-9 (SLRR) - N4-1 (SLRR)	Always	Below 1 Ω
K36-9 (SLRR) - Body ground	Always	10 kΩ or higher
K36-10 (SLAC) - N4-7 (AHC-)	Always	Below 1 Ω
K36-10 (SLAC) - Body ground	Always	10 kΩ or higher
K36-22 (SLRL) - N4-2 (SLRL)	Always	Below 1 Ω
K36-22 (SLRL) - Body ground	Always	10 kΩ or higher
K36-29 (SLRG) - N4-5 (SLRG)	Always	Below 1 Ω
K36-29 (SLRG) - Body ground	Always	10 kΩ or higher
K36-30 (SLFG) - N4-8 (SLFG)	Always	Below 1 Ω
K36-30 (SLFG) - Body ground	Always	10 kΩ or higher

NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

4.CHECK HARNESS AND CONNECTOR (BODY GROUND BETWEEN ECU - NO. 1 HEIGHT CONTROL VALVE)

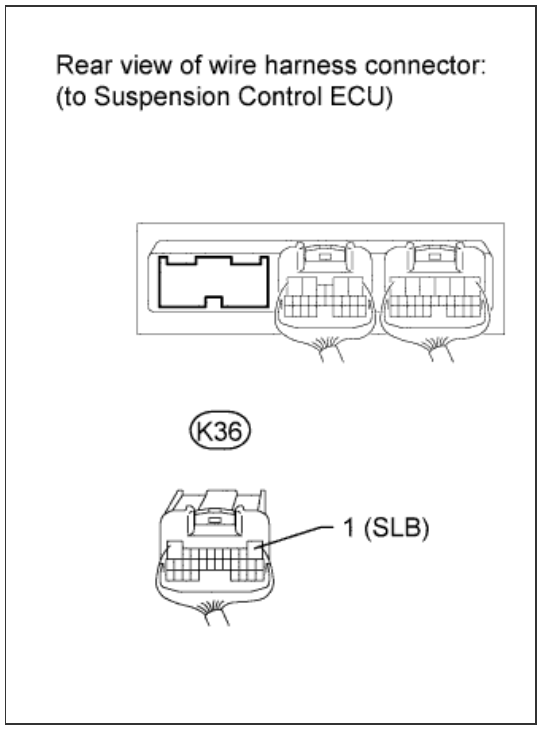
a. Disconnect the N4 No. 1 height control valve connector.

b. Disconnect the K36 ECU connector.

c. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
K36-1 (SLB) - Body ground	Always	10 kΩ or higher



NG → Go to step 6

OK

5.INSPECT NO. 1 HEIGHT CONTROL VALVE

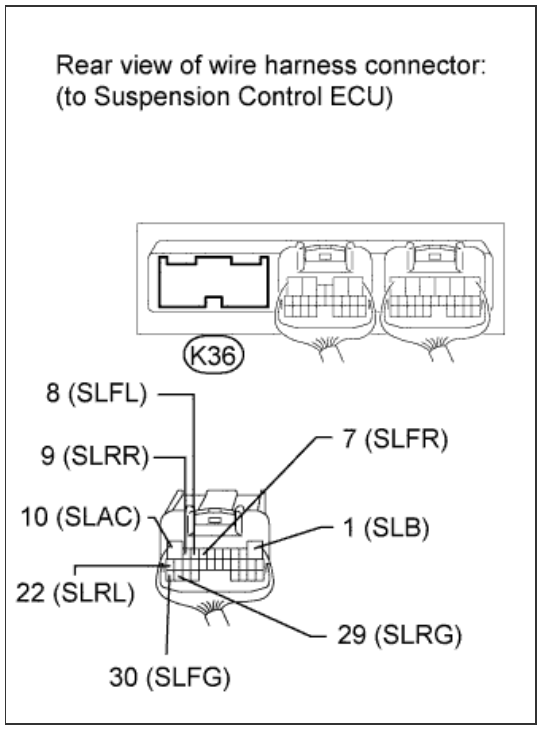
a. Connect the N4 No. 1 height control valve connector.

b. Disconnect the K36 ECU connector.

c. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
K36-7 (SLFR) - K36-1 (SLB)	Always	3 to 3.8 Ω
K36-7 (SLFR) - Body ground	Always	10 kΩ or higher
K36-8 (SLFL) - K36-1 (SLB)	Always	3 to 3.8 Ω
K36-8 (SLFL) - Body ground	Always	10 kΩ or higher
K36-9 (SLRR) - K36-1 (SLB)	Always	3 to 3.8 Ω
K36-9 (SLRR) - Body ground	Always	10 kΩ or higher
K36-10 (SLAC) - K36-1 (SLB)	Always	3 to 3.8 Ω
K36-10 (SLAC) - Body ground	Always	10 kΩ or higher
K36-22 (SLRL) - K36-1 (SLB)	Always	3 to 3.8 Ω
K36-22 (SLRL) - Body ground	Always	10 kΩ or higher
K36-29 (SLRG) - K36-1 (SLB)	Always	3 to 3.8 Ω
K36-29 (SLRG) - Body ground	Always	10 kΩ or higher
K36-30 (SLFG) - K36-1		



(SLB)	Always	3 to 3.8 Ω
K36-30 (SLFG) - Body ground	Always	10 kΩ or higher
K36-1 (SLB) - Body ground	Always	10 kΩ or higher

NG → REPLACE NO. 1 HEIGHT CONTROL VALVE (Click here)

OK

REPLACE SUSPENSION CONTROL ECU (Click here)

6.CHECK HARNESS AND CONNECTOR (BODY GROUND BETWEEN ECU - FRONT SUSPENSION CONTROL VALVE)

a. Disconnect the N10 and N12 front suspension control valve connectors.

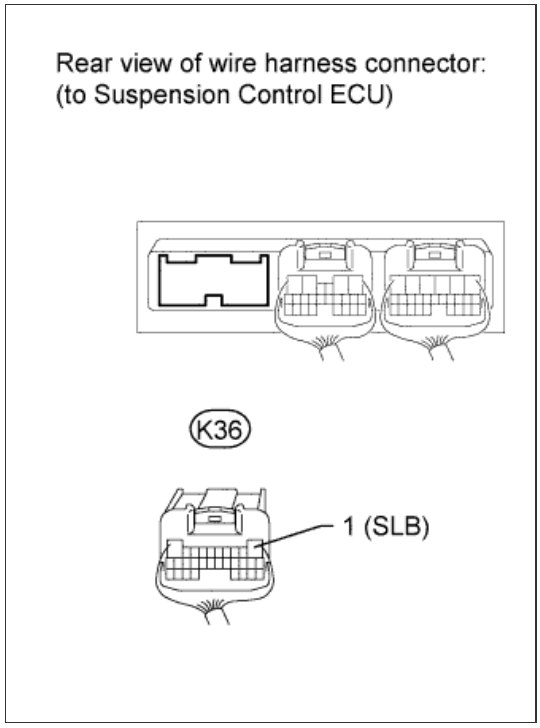
b. Disconnect the N4 No. 1 height control valve connector.

c. Disconnect the K36 ECU connector.

d. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
K36-1 (SLB) - Body ground	Always	10 kΩ or higher



NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

7.CHECK HARNESS AND CONNECTOR (SUSPENSION CONTROL ECU - FRONT SUSPENSION CONTROL VALVE)

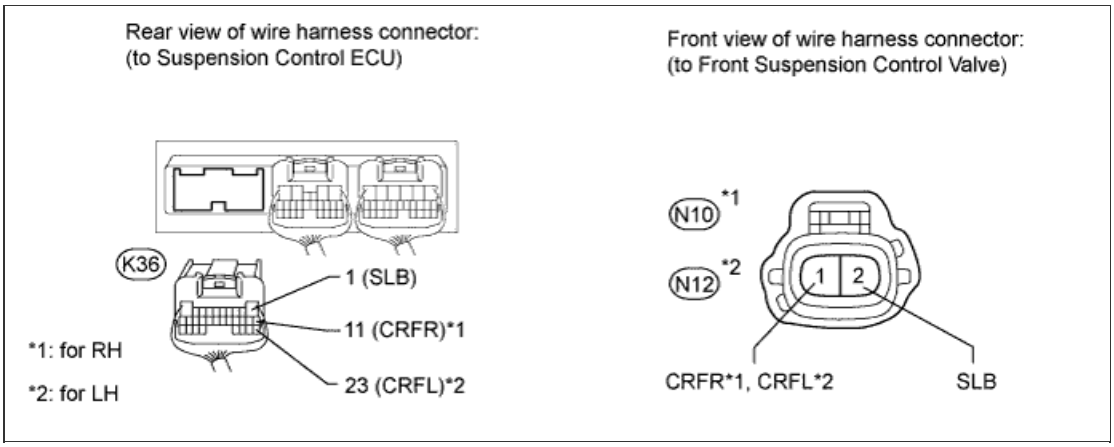
a. Disconnect the N10*1 and/or N12*2 front suspension control valve connector.

HINT:

*1: for RH

*2: for LH

b. Disconnect the K36 ECU connector.



c. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
K36-11 (CRFR) - N10-1 (CRFR)	Always	Below 1 Ω
K36-11 (CRFR) - Body ground	Always	10 kΩ or higher
K36-23 (CRFL) - N12-1 (CRFL)	Always	Below 1 Ω
K36-23 (CRFL) - Body ground	Always	10 kΩ or higher
K36-1 (SLB) - N10-2 (SLB)	Always	Below 1 Ω
K36-1 (SLB) - N12-2 (SLB)	Always	Below 1 Ω

NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK → REPLACE FRONT SUSPENSION CONTROL VALVE

DTC U0100 Lost Communication with ECM / PCM "A"

DTC U0101 Lost Communication with TCM

DTC U0114 Lost Communication with 4WD Control ECU

DTC U0122 Lost Communication with Vehicle Dynamics Control Module

DTC U0124 Lost Communication with Lateral Acceleration Sensor Module

DTC U0126 Lost Communication with Steering Angle Sensor Module

DTC U0130 Lost Communication with VGRS

DTC U0140 Lost Communication with Main Body ECU

for Preparation Click here

DESCRIPTION

The suspension control ECU receives signals from the ECM, four wheel drive control ECU, skid control ECU, yaw rate sensor, steering sensor, steering control ECU and main body ECU via CAN communication. When DTCs indicating a CAN communication system malfunction are output, repair the CAN communication system first.

DTC Code	Detection Condition	Trouble Area
U0100	While driving at 30 km/h (19 mph), CAN communication between the suspension control ECU and ECM stops for 3 seconds or more.	• CAN communication system • ECM • Suspension control ECU
U0101	While driving at 30 km/h (19 mph), CAN communication between the suspension control ECU and ECM stops for 3 seconds or more.	• CAN communication system • ECM • Suspension control ECU
U0114	While driving at 30 km/h (19 mph), CAN communication between the suspension control ECU and four wheel drive control ECU stops for 3 seconds or more.	• CAN communication system • Four wheel drive control ECU • Suspension control ECU
U0122	CAN communication between the suspension control ECU and skid control ECU stops for 3 seconds or more.	• CAN communication system • Skid control ECU • Suspension control ECU
U0124	CAN communication between the suspension control ECU and yaw rate sensor stops for 3 seconds or more.	• CAN communication system • Yaw rate sensor • Suspension control ECU
U0126	CAN communication between the suspension control ECU and steering sensor stops for 3 seconds or more.	• CAN communication system • Steering sensor • Suspension control ECU
U0130	5 seconds after the engine switch is turned on (IG), CAN communication between the suspension control ECU and steering control ECU stops for 3 seconds or more.	• CAN communication system • Steering control ECU • Suspension control ECU
U0140	CAN communication between the suspension control ECU and main body ECU stops for 5 seconds or more.	• CAN communication system • Main body ECU • Suspension control ECU

INSPECTION PROCEDURE

NOTICE:

- **Before performing troubleshooting, inspect the connectors of related circuits.**
- **If the suspension control ECU or height control sensor is replaced, the vehicle height offset calibration must be performed (Click here).**

1.CLEAR DTC

a. Clear the DTCs (Click here).

NEXT

2.CHECK DTC

a. Perform a road test.

b. Check for DTCs.

OK:
DTC is not output.

Result

Result	Proceed to
OK	A
NG (for LHD)	B
NG (for RHD)	C

B → GO TO CAN COMMUNICATION SYSTEM (HOW TO PROCEED WITH TROUBLESHOOTING) (Click here)

C → GO TO CAN COMMUNICATION SYSTEM (HOW TO PROCEED WITH TROUBLESHOOTING) (Click here)

A

USE SIMULATION METHOD TO CHECK (Click here)

DTC C1741 Front Height Control Solenoid Valve RH Circuit Malfunction

DTC C1742 Front Height Control Solenoid Valve LH Circuit Malfunction

DTC C1743 Rear Height Control Solenoid Valve RH Circuit Malfunction

DTC C1744 Rear Height Control Solenoid Valve LH Circuit Malfunction

DTC C1753 Accumulator Solenoid Valve Malfunction

DTC C1754 Front Gate Solenoid Valve Malfunction

DTC C1755 Rear Gate Solenoid Valve Malfunction

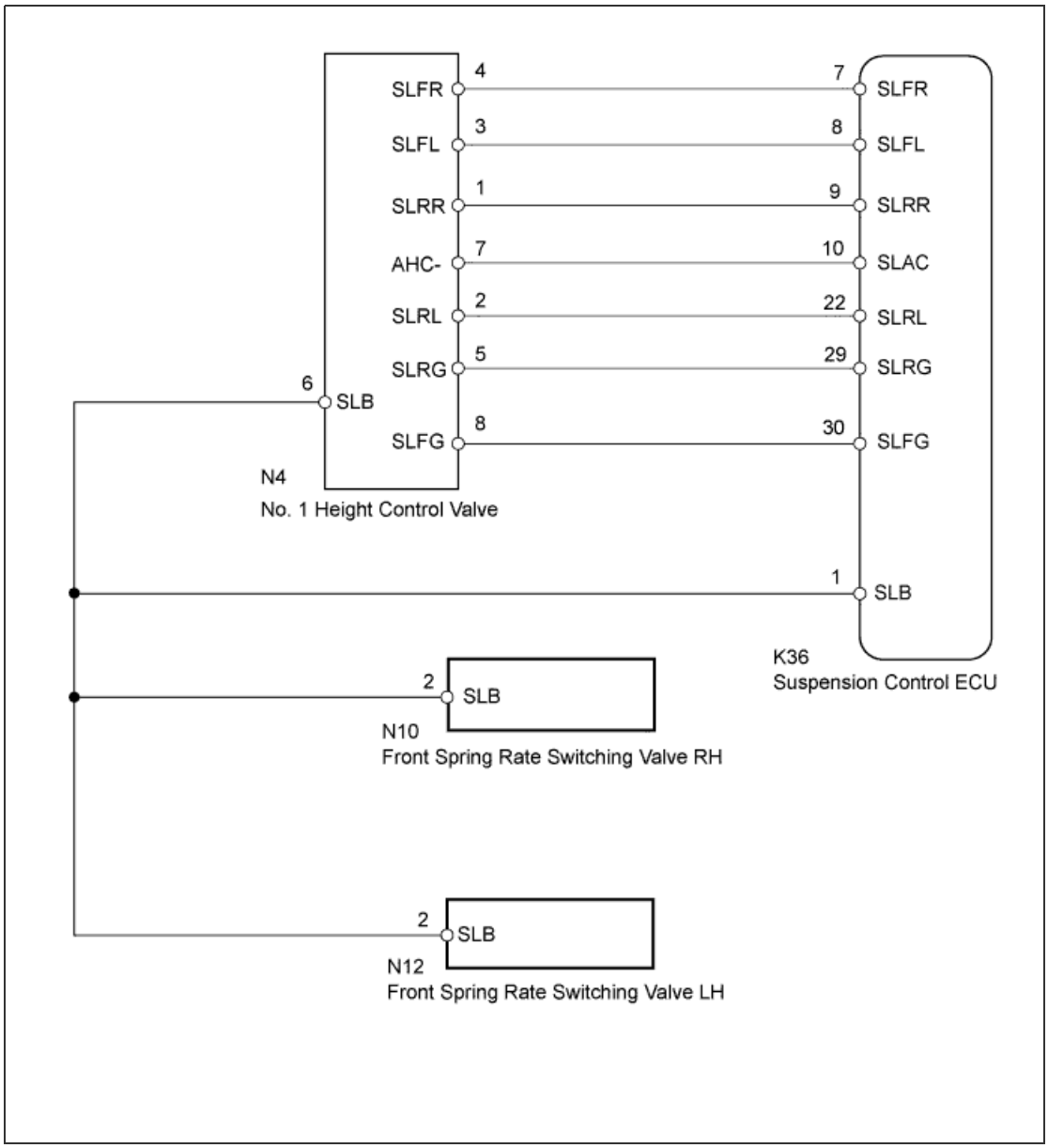
for Preparation Click here

DESCRIPTION

The control valve solenoid assembly consists of each front and rear leveling valve, gate valve and accumulator valve. It performs the height control and connects and disconnects the fluid line of the right and left shock absorber by operating the solenoid valve with the control signal from the ECU.

DTC Code	Detection Condition	Trouble Area
C1741	When either of the following is detected: • With the front leveling valve RH not activated, an open signal of the front leveling valve RH is detected for 1 second or more. • With the front leveling valve RH activated, a short signal of the front leveling valve RH is detected 8 times successively.	• Harness or connector • No. 1 height control valve • Suspension control ECU • Each front suspension control valve (Each front spring rate switching valve)
C1742	When either of the following is detected: • With the front leveling valve LH not activated, an open signal of the front leveling valve LH is detected for 1 second or more. • With the front leveling valve LH activated, a short signal of the front leveling valve LH is detected 8 times successively.	• Harness or connector • No. 1 height control valve • Suspension control ECU • Each front suspension control valve (Each front spring rate switching valve)
C1743	When either of the following is detected: • With the rear leveling valve RH not activated, an open signal of the rear leveling valve RH is detected for 1 second or more. • With the rear leveling valve RH activated, a short signal of the rear leveling valve RH is detected 8 times successively.	• Harness or connector • No. 1 height control valve • Suspension control ECU • Each front suspension control valve (Each front spring rate switching valve)
C1744	When either of the following is detected: • With the rear leveling valve LH not activated, an open signal of the rear leveling valve LH is detected for 1 second or more. • With the rear leveling valve LH activated, a short signal of the rear leveling valve LH is detected 8 times successively.	• Harness or connector • No. 1 height control valve • Suspension control ECU • Each front suspension control valve (Each front spring rate switching valve)
C1753	When either of the following is detected: • With the accumulator valve not activated, an open signal of the accumulator valve is detected for 1 second or more. • With the accumulator valve activated, a short signal of the accumulator valve is detected 8 times successively.	• Harness or connector • No. 1 height control valve • Suspension control ECU • Each front suspension control valve (Each front spring rate switching valve)
C1754	When either of the following is detected: • With the front gate valve not activated, an open signal of the front gate valve is detected for 1 second or more. • With the front gate valve activated, a short signal of the front gate valve is detected 8 times successively.	• Harness or connector • No. 1 height control valve • Suspension control ECU • Each front suspension control valve (Each front spring rate switching valve)
C1755	When either of the following is detected: • With the rear gate valve not activated, an open signal of the rear gate valve is detected for 1 second or more. • With the rear gate valve activated, a short signal of the rear gate valve is detected 8 times successively.	• Harness or connector • No. 1 height control valve • Suspension control ECU • Each front suspension control valve (Each front spring rate switching valve)

WIRING DIAGRAM



INSPECTION PROCEDURE

NOTICE:

- **Before performing troubleshooting, inspect the connectors of related circuits.**
- **If the suspension control ECU or height control sensor is replaced, the vehicle height offset calibration must be performed (Click here).**

HINT:

Power is supplied to the No. 1 height control valve and front suspension control valve from the suspension control ECU. If a short occurs in the power supply circuit in the front suspension control valve, DTC C1741, C1742, C1743, C1744, C1753, C1754 and/or C1755 will be stored. In this case, DTC C1736 and/or C1737 will also be stored.

1.PERFORM ACTIVE TEST USING INTELLIGENT TESTER (NO. 1 HEIGHT CONTROL VALVE)

a. Connect the intelligent tester to the DLC3.

b. Start the engine and turn the tester on.

c. Select the Active Test mode on the intelligent tester.

d. Check the operation of the leveling valve solenoid, accumulator valve solenoid and gate valve solenoid when operating the solenoid with the intelligent tester.

AHC

Tester Display	Test Part	Control Range	Diagnostic Note
Front Right Height Solenoid	Front height control solenoid valve RH	ON or OFF	Operation of solenoid can be heard.
Front Left Height Solenoid	Front height control solenoid valve LH	ON or OFF	Operation of solenoid can be heard.
Rear Right Height Solenoid	Rear height control solenoid valve RH	ON or OFF	Operation of solenoid can be heard.
Rear Left Height Solenoid	Rear height control solenoid valve LH	ON or OFF	Operation of solenoid can be heard.
Accumulator Valve	Accumulator solenoid valve	ON or OFF	Operation of solenoid can be heard.
Front Gate Valve	Front gate solenoid valve	ON or OFF	When the Front Gate Valve item of the Active Test is operated, the Front Gate Valve item of the Data List changes to ON/OFF.
Rear Gate Valve	Rear gate solenoid valve	ON or OFF	When the Rear Gate Valve item of the Active Test is operated, the Rear Gate Valve item of the Data List changes to ON/OFF.

OK:

The leveling valve solenoid, accumulator solenoid and/or gate valve solenoid operates.

NG → Go to step 3

OK ↓

2.RECONFIRM DTC OUTPUT

a. Clear the DTCs (Click here).

b. Perform a road test.

c. Check for DTCs.

Result

Result	Proceed to
DTC is output	A
DTC is not output	B

B → USE SIMULATION METHOD TO CHECK (Click here)

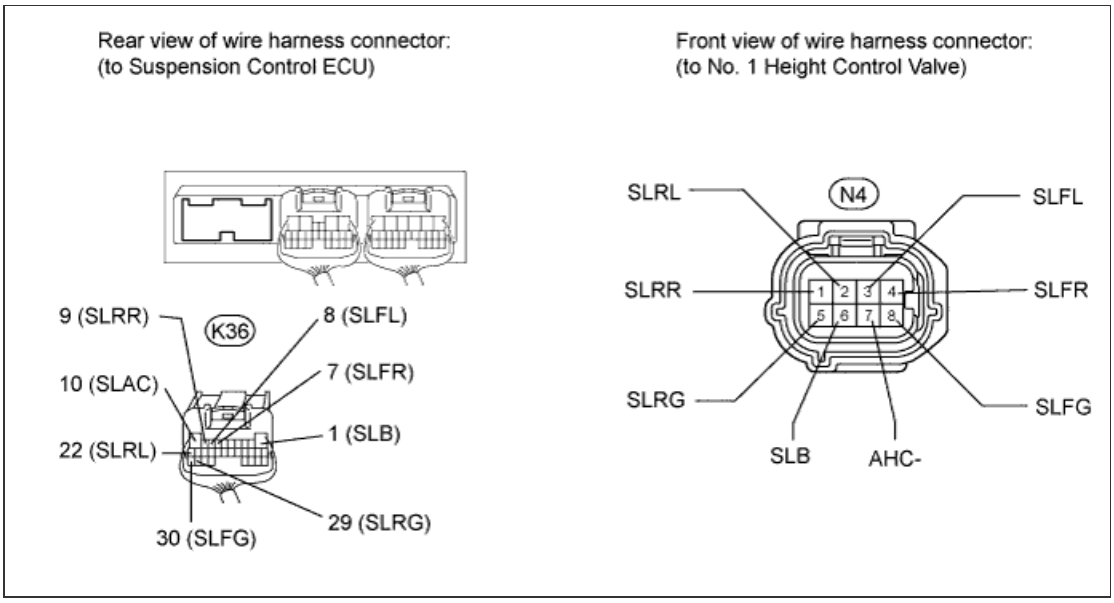
A ↓

REPLACE SUSPENSION CONTROL ECU (Click here)

3.CHECK HARNESS AND CONNECTOR (NO. 1 HEIGHT CONTROL VALVE - SUSPENSION CONTROL ECU)

a. Disconnect the N4 No. 1 height control valve connector.

b. Disconnect the K36 ECU connector.



c. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
K36-1 (SLB) - N4-6 (SLB)	Always	Below 1 Ω
K36-7 (SLFR) - N4-4 (SLFR)	Always	Below 1 Ω
K36-7 (SLFR) - Body ground	Always	10 kΩ or higher
K36-8 (SLFL) - N4-3 (SLFL)	Always	Below 1 Ω
K36-8 (SLFL) - Body ground	Always	10 kΩ or higher
K36-9 (SLRR) - N4-1 (SLRR)	Always	Below 1 Ω
K36-9 (SLRR) - Body ground	Always	10 kΩ or higher
K36-10 (SLAC) - N4-7 (AHC-)	Always	Below 1 Ω
K36-10 (SLAC) - Body ground	Always	10 kΩ or higher
K36-22 (SLRL) - N4-2 (SLRL)	Always	Below 1 Ω
K36-22 (SLRL) - Body ground	Always	10 kΩ or higher
K36-29 (SLRG) - N4-5 (SLRG)	Always	Below 1 Ω
K36-29 (SLRG) - Body ground	Always	10 kΩ or higher
K36-30 (SLFG) - N4-8 (SLFG)	Always	Below 1 Ω
K36-30 (SLFG) - Body ground	Always	10 kΩ or higher

NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

4.CHECK HARNESS AND CONNECTOR (BODY GROUND BETWEEN ECU - NO. 1 HEIGHT CONTROL VALVE)

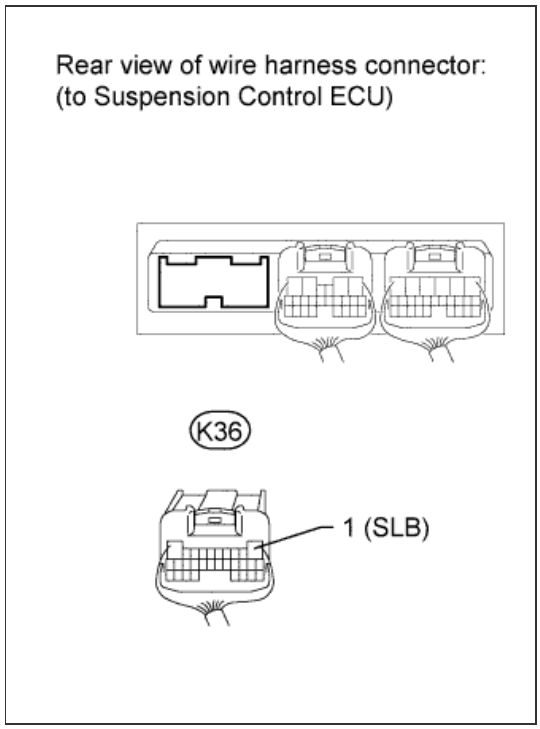
a. Disconnect the N4 No. 1 height control valve connector.

b. Disconnect the K36 ECU connector.

c. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
K36-1 (SLB) - Body ground	Always	10 kΩ or higher



NG → Go to step 6

OK

5.INSPECT NO. 1 HEIGHT CONTROL VALVE

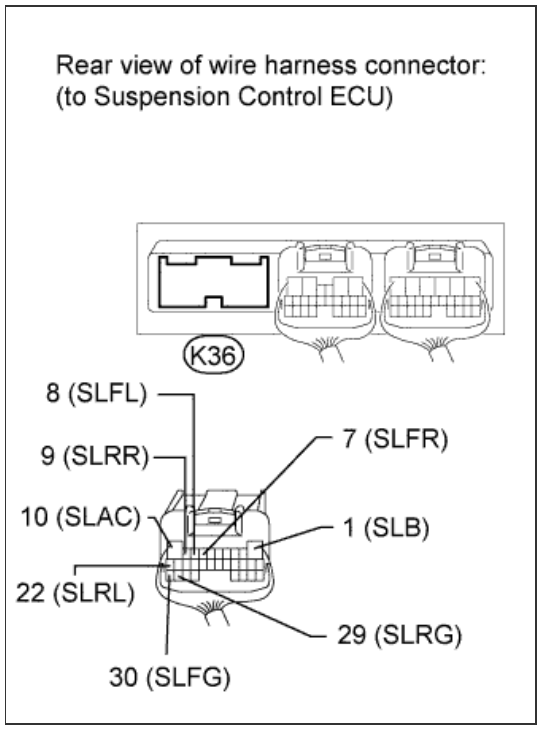
a. Connect the N4 No. 1 height control valve connector.

b. Disconnect the K36 ECU connector.

c. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
K36-7 (SLFR) - K36-1 (SLB)	Always	3 to 3.8 Ω
K36-7 (SLFR) - Body ground	Always	10 kΩ or higher
K36-8 (SLFL) - K36-1 (SLB)	Always	3 to 3.8 Ω
K36-8 (SLFL) - Body ground	Always	10 kΩ or higher
K36-9 (SLRR) - K36-1 (SLB)	Always	3 to 3.8 Ω
K36-9 (SLRR) - Body ground	Always	10 kΩ or higher
K36-10 (SLAC) - K36-1 (SLB)	Always	3 to 3.8 Ω
K36-10 (SLAC) - Body ground	Always	10 kΩ or higher
K36-22 (SLRL) - K36-1 (SLB)	Always	3 to 3.8 Ω
K36-22 (SLRL) - Body ground	Always	10 kΩ or higher
K36-29 (SLRG) - K36-1 (SLB)	Always	3 to 3.8 Ω
K36-29 (SLRG) - Body ground	Always	10 kΩ or higher
K36-30 (SLFG) - K36-1		



(SLB)	Always	3 to 3.8 Ω
K36-30 (SLFG) - Body ground	Always	10 kΩ or higher
K36-1 (SLB) - Body ground	Always	10 kΩ or higher

NG → REPLACE NO. 1 HEIGHT CONTROL VALVE (Click here)

OK

REPLACE SUSPENSION CONTROL ECU (Click here)

6.CHECK HARNESS AND CONNECTOR (BODY GROUND BETWEEN ECU - FRONT SUSPENSION CONTROL VALVE)

a. Disconnect the N10 and N12 front suspension control valve connectors.

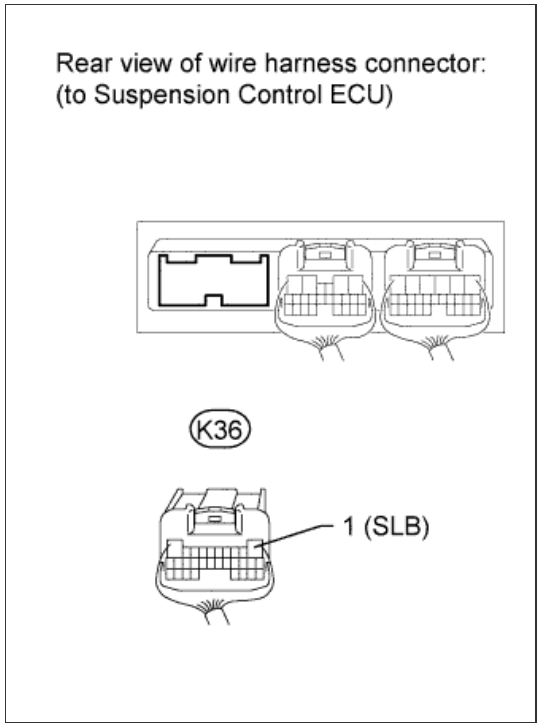
b. Disconnect the N4 No. 1 height control valve connector.

c. Disconnect the K36 ECU connector.

d. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
K36-1 (SLB) - Body ground	Always	10 kΩ or higher



NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

7.CHECK HARNESS AND CONNECTOR (SUSPENSION CONTROL ECU - FRONT SUSPENSION CONTROL VALVE)

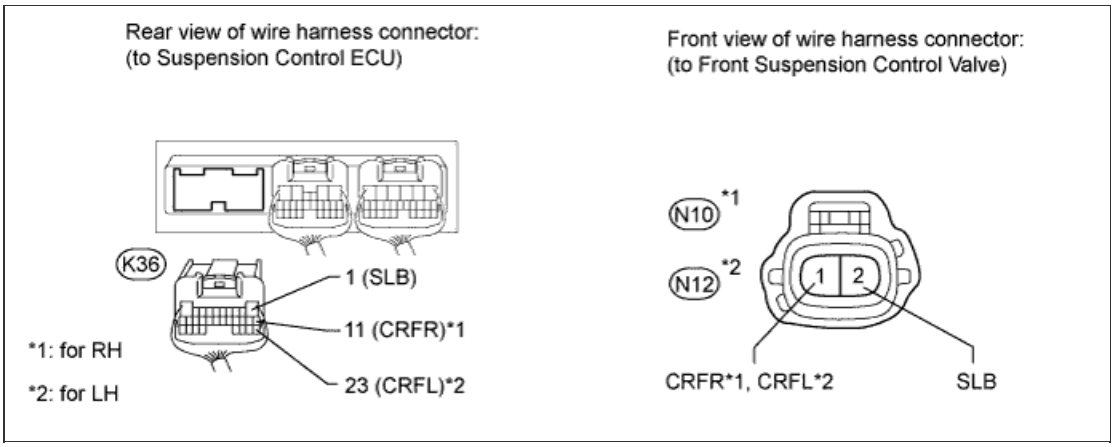
a. Disconnect the N10*1 and/or N12*2 front suspension control valve connector.

HINT:

*1: for RH

*2: for LH

b. Disconnect the K36 ECU connector.



c. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
K36-11 (CRFR) - N10-1 (CRFR)	Always	Below 1 Ω
K36-11 (CRFR) - Body ground	Always	10 kΩ or higher
K36-23 (CRFL) - N12-1 (CRFL)	Always	Below 1 Ω
K36-23 (CRFL) - Body ground	Always	10 kΩ or higher
K36-1 (SLB) - N10-2 (SLB)	Always	Below 1 Ω
K36-1 (SLB) - N12-2 (SLB)	Always	Below 1 Ω

NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK → REPLACE FRONT SUSPENSION CONTROL VALVE

DTC U0100 Lost Communication with ECM / PCM "A"

DTC U0101 Lost Communication with TCM

DTC U0114 Lost Communication with 4WD Control ECU

DTC U0122 Lost Communication with Vehicle Dynamics Control Module

DTC U0124 Lost Communication with Lateral Acceleration Sensor Module

DTC U0126 Lost Communication with Steering Angle Sensor Module

DTC U0130 Lost Communication with VGRS

DTC U0140 Lost Communication with Main Body ECU

for Preparation Click here

DESCRIPTION

The suspension control ECU receives signals from the ECM, four wheel drive control ECU, skid control ECU, yaw rate sensor, steering sensor, steering control ECU and main body ECU via CAN communication. When DTCs indicating a CAN communication system malfunction are output, repair the CAN communication system first.

DTC Code	Detection Condition	Trouble Area
U0100	While driving at 30 km/h (19 mph), CAN communication between the suspension control ECU and ECM stops for 3 seconds or more.	• CAN communication system • ECM • Suspension control ECU
U0101	While driving at 30 km/h (19 mph), CAN communication between the suspension control ECU and ECM stops for 3 seconds or more.	• CAN communication system • ECM • Suspension control ECU
U0114	While driving at 30 km/h (19 mph), CAN communication between the suspension control ECU and four wheel drive control ECU stops for 3 seconds or more.	• CAN communication system • Four wheel drive control ECU • Suspension control ECU
U0122	CAN communication between the suspension control ECU and skid control ECU stops for 3 seconds or more.	• CAN communication system • Skid control ECU • Suspension control ECU
U0124	CAN communication between the suspension control ECU and yaw rate sensor stops for 3 seconds or more.	• CAN communication system • Yaw rate sensor • Suspension control ECU
U0126	CAN communication between the suspension control ECU and steering sensor stops for 3 seconds or more.	• CAN communication system • Steering sensor • Suspension control ECU
U0130	5 seconds after the engine switch is turned on (IG), CAN communication between the suspension control ECU and steering control ECU stops for 3 seconds or more.	• CAN communication system • Steering control ECU • Suspension control ECU
U0140	CAN communication between the suspension control ECU and main body ECU stops for 5 seconds or more.	• CAN communication system • Main body ECU • Suspension control ECU

INSPECTION PROCEDURE

NOTICE:

- **Before performing troubleshooting, inspect the connectors of related circuits.**
- **If the suspension control ECU or height control sensor is replaced, the vehicle height offset calibration must be performed (Click here).**

1.CLEAR DTC

a. Clear the DTCs (Click here).

NEXT

2.CHECK DTC

a. Perform a road test.

b. Check for DTCs.

OK:
DTC is not output.

Result

Result	Proceed to
OK	A
NG (for LHD)	B
NG (for RHD)	C

B → GO TO CAN COMMUNICATION SYSTEM (HOW TO PROCEED WITH TROUBLESHOOTING) (Click here)

C → GO TO CAN COMMUNICATION SYSTEM (HOW TO PROCEED WITH TROUBLESHOOTING) (Click here)

A

USE SIMULATION METHOD TO CHECK (Click here)

DTC C1741 Front Height Control Solenoid Valve RH Circuit Malfunction

DTC C1742 Front Height Control Solenoid Valve LH Circuit Malfunction

DTC C1743 Rear Height Control Solenoid Valve RH Circuit Malfunction

DTC C1744 Rear Height Control Solenoid Valve LH Circuit Malfunction

DTC C1753 Accumulator Solenoid Valve Malfunction

DTC C1754 Front Gate Solenoid Valve Malfunction

DTC C1755 Rear Gate Solenoid Valve Malfunction

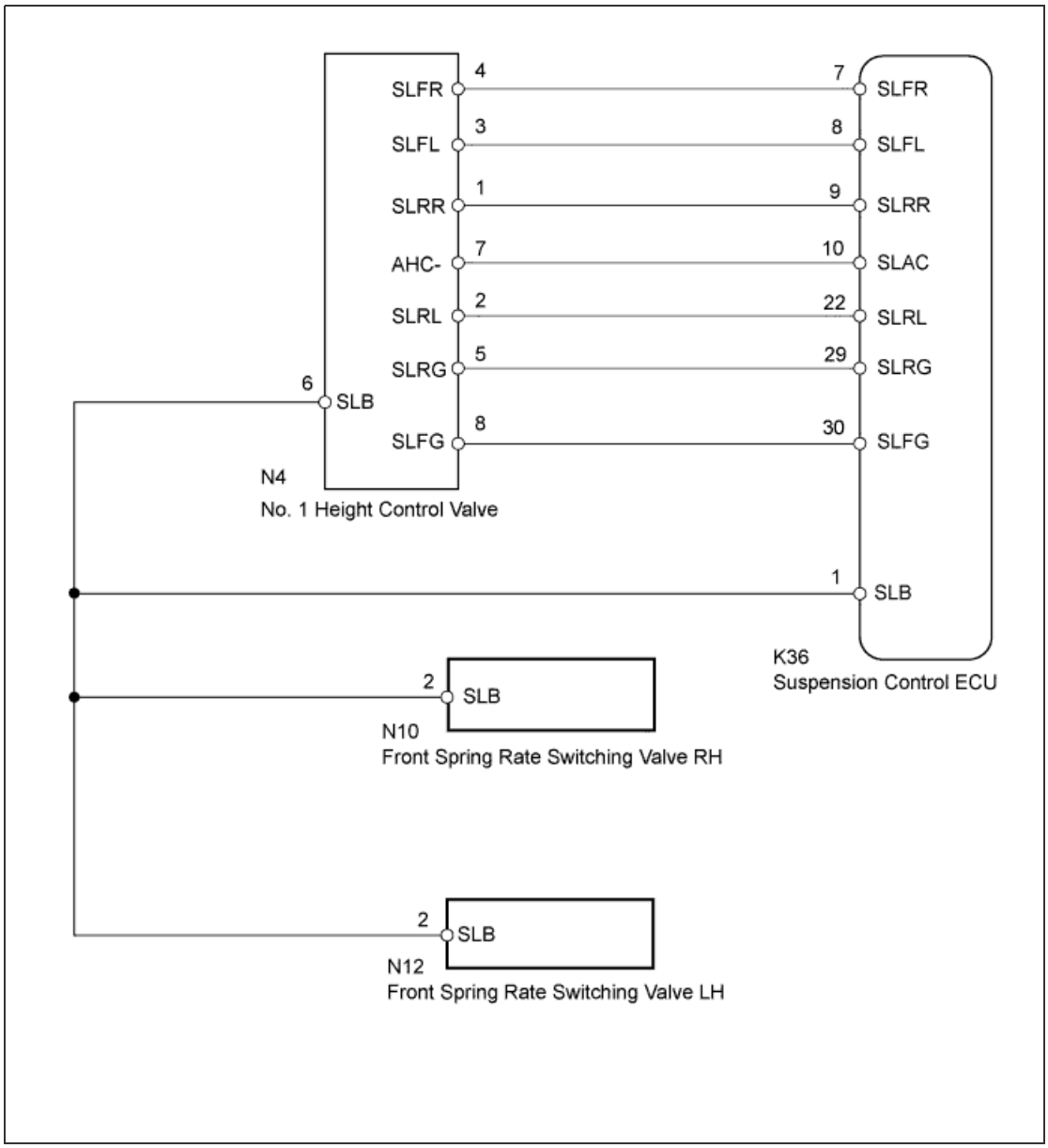
for Preparation Click here

DESCRIPTION

The control valve solenoid assembly consists of each front and rear leveling valve, gate valve and accumulator valve. It performs the height control and connects and disconnects the fluid line of the right and left shock absorber by operating the solenoid valve with the control signal from the ECU.

DTC Code	Detection Condition	Trouble Area
C1741	When either of the following is detected: • With the front leveling valve RH not activated, an open signal of the front leveling valve RH is detected for 1 second or more. • With the front leveling valve RH activated, a short signal of the front leveling valve RH is detected 8 times successively.	• Harness or connector • No. 1 height control valve • Suspension control ECU • Each front suspension control valve (Each front spring rate switching valve)
C1742	When either of the following is detected: • With the front leveling valve LH not activated, an open signal of the front leveling valve LH is detected for 1 second or more. • With the front leveling valve LH activated, a short signal of the front leveling valve LH is detected 8 times successively.	• Harness or connector • No. 1 height control valve • Suspension control ECU • Each front suspension control valve (Each front spring rate switching valve)
C1743	When either of the following is detected: • With the rear leveling valve RH not activated, an open signal of the rear leveling valve RH is detected for 1 second or more. • With the rear leveling valve RH activated, a short signal of the rear leveling valve RH is detected 8 times successively.	• Harness or connector • No. 1 height control valve • Suspension control ECU • Each front suspension control valve (Each front spring rate switching valve)
C1744	When either of the following is detected: • With the rear leveling valve LH not activated, an open signal of the rear leveling valve LH is detected for 1 second or more. • With the rear leveling valve LH activated, a short signal of the rear leveling valve LH is detected 8 times successively.	• Harness or connector • No. 1 height control valve • Suspension control ECU • Each front suspension control valve (Each front spring rate switching valve)
C1753	When either of the following is detected: • With the accumulator valve not activated, an open signal of the accumulator valve is detected for 1 second or more. • With the accumulator valve activated, a short signal of the accumulator valve is detected 8 times successively.	• Harness or connector • No. 1 height control valve • Suspension control ECU • Each front suspension control valve (Each front spring rate switching valve)
C1754	When either of the following is detected: • With the front gate valve not activated, an open signal of the front gate valve is detected for 1 second or more. • With the front gate valve activated, a short signal of the front gate valve is detected 8 times successively.	• Harness or connector • No. 1 height control valve • Suspension control ECU • Each front suspension control valve (Each front spring rate switching valve)
C1755	When either of the following is detected: • With the rear gate valve not activated, an open signal of the rear gate valve is detected for 1 second or more. • With the rear gate valve activated, a short signal of the rear gate valve is detected 8 times successively.	• Harness or connector • No. 1 height control valve • Suspension control ECU • Each front suspension control valve (Each front spring rate switching valve)

WIRING DIAGRAM



INSPECTION PROCEDURE

NOTICE:

- **Before performing troubleshooting, inspect the connectors of related circuits.**
- **If the suspension control ECU or height control sensor is replaced, the vehicle height offset calibration must be performed (Click here).**

HINT:

Power is supplied to the No. 1 height control valve and front suspension control valve from the suspension control ECU. If a short occurs in the power supply circuit in the front suspension control valve, DTC C1741, C1742, C1743, C1744, C1753, C1754 and/or C1755 will be stored. In this case, DTC C1736 and/or C1737 will also be stored.

1.PERFORM ACTIVE TEST USING INTELLIGENT TESTER (NO. 1 HEIGHT CONTROL VALVE)

a. Connect the intelligent tester to the DLC3.

b. Start the engine and turn the tester on.

c. Select the Active Test mode on the intelligent tester.

d. Check the operation of the leveling valve solenoid, accumulator valve solenoid and gate valve solenoid when operating the solenoid with the intelligent tester.

AHC

Tester Display	Test Part	Control Range	Diagnostic Note
Front Right Height Solenoid	Front height control solenoid valve RH	ON or OFF	Operation of solenoid can be heard.
Front Left Height Solenoid	Front height control solenoid valve LH	ON or OFF	Operation of solenoid can be heard.
Rear Right Height Solenoid	Rear height control solenoid valve RH	ON or OFF	Operation of solenoid can be heard.
Rear Left Height Solenoid	Rear height control solenoid valve LH	ON or OFF	Operation of solenoid can be heard.
Accumulator Valve	Accumulator solenoid valve	ON or OFF	Operation of solenoid can be heard.
Front Gate Valve	Front gate solenoid valve	ON or OFF	When the Front Gate Valve item of the Active Test is operated, the Front Gate Valve item of the Data List changes to ON/OFF.
Rear Gate Valve	Rear gate solenoid valve	ON or OFF	When the Rear Gate Valve item of the Active Test is operated, the Rear Gate Valve item of the Data List changes to ON/OFF.

OK:

The leveling valve solenoid, accumulator solenoid and/or gate valve solenoid operates.

NG → Go to step 3

OK ↓

2.RECONFIRM DTC OUTPUT

a. Clear the DTCs (Click here).

b. Perform a road test.

c. Check for DTCs.

Result

Result	Proceed to
DTC is output	A
DTC is not output	B

B → USE SIMULATION METHOD TO CHECK (Click here)

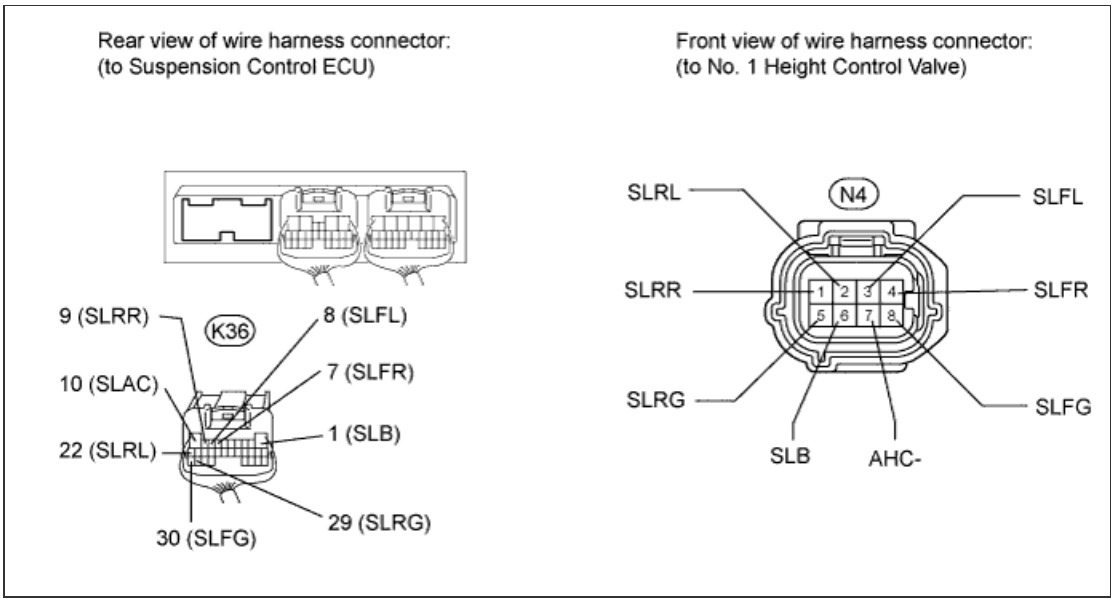
A ↓

REPLACE SUSPENSION CONTROL ECU (Click here)

3.CHECK HARNESS AND CONNECTOR (NO. 1 HEIGHT CONTROL VALVE - SUSPENSION CONTROL ECU)

a. Disconnect the N4 No. 1 height control valve connector.

b. Disconnect the K36 ECU connector.



c. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
K36-1 (SLB) - N4-6 (SLB)	Always	Below 1 Ω
K36-7 (SLFR) - N4-4 (SLFR)	Always	Below 1 Ω
K36-7 (SLFR) - Body ground	Always	10 kΩ or higher
K36-8 (SLFL) - N4-3 (SLFL)	Always	Below 1 Ω
K36-8 (SLFL) - Body ground	Always	10 kΩ or higher
K36-9 (SLRR) - N4-1 (SLRR)	Always	Below 1 Ω
K36-9 (SLRR) - Body ground	Always	10 kΩ or higher
K36-10 (SLAC) - N4-7 (AHC-)	Always	Below 1 Ω
K36-10 (SLAC) - Body ground	Always	10 kΩ or higher
K36-22 (SLRL) - N4-2 (SLRL)	Always	Below 1 Ω
K36-22 (SLRL) - Body ground	Always	10 kΩ or higher
K36-29 (SLRG) - N4-5 (SLRG)	Always	Below 1 Ω
K36-29 (SLRG) - Body ground	Always	10 kΩ or higher
K36-30 (SLFG) - N4-8 (SLFG)	Always	Below 1 Ω
K36-30 (SLFG) - Body ground	Always	10 kΩ or higher

NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

4.CHECK HARNESS AND CONNECTOR (BODY GROUND BETWEEN ECU - NO. 1 HEIGHT CONTROL VALVE)

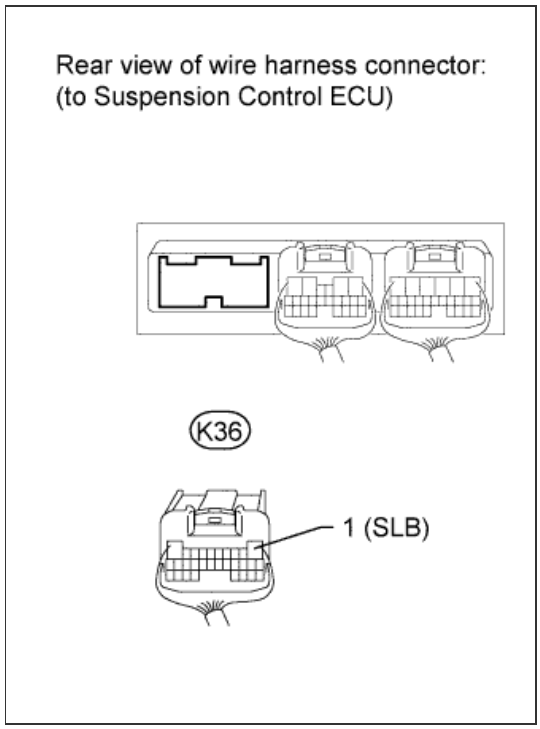
a. Disconnect the N4 No. 1 height control valve connector.

b. Disconnect the K36 ECU connector.

c. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
K36-1 (SLB) - Body ground	Always	10 kΩ or higher



NG → Go to step 6

OK

5.INSPECT NO. 1 HEIGHT CONTROL VALVE

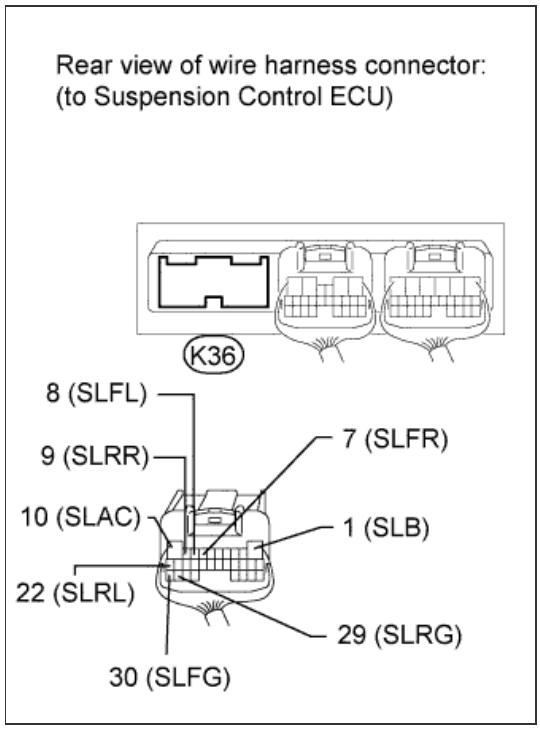
a. Connect the N4 No. 1 height control valve connector.

b. Disconnect the K36 ECU connector.

c. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
K36-7 (SLFR) - K36-1 (SLB)	Always	3 to 3.8 Ω
K36-7 (SLFR) - Body ground	Always	10 kΩ or higher
K36-8 (SLFL) - K36-1 (SLB)	Always	3 to 3.8 Ω
K36-8 (SLFL) - Body ground	Always	10 kΩ or higher
K36-9 (SLRR) - K36-1 (SLB)	Always	3 to 3.8 Ω
K36-9 (SLRR) - Body ground	Always	10 kΩ or higher
K36-10 (SLAC) - K36-1 (SLB)	Always	3 to 3.8 Ω
K36-10 (SLAC) - Body ground	Always	10 kΩ or higher
K36-22 (SLRL) - K36-1 (SLB)	Always	3 to 3.8 Ω
K36-22 (SLRL) - Body ground	Always	10 kΩ or higher
K36-29 (SLRG) - K36-1 (SLB)	Always	3 to 3.8 Ω
K36-29 (SLRG) - Body ground	Always	10 kΩ or higher
K36-30 (SLFG) - K36-1		



(SLB)	Always	3 to 3.8 Ω
K36-30 (SLFG) - Body ground	Always	10 kΩ or higher
K36-1 (SLB) - Body ground	Always	10 kΩ or higher

NG → REPLACE NO. 1 HEIGHT CONTROL VALVE (Click here)

OK

REPLACE SUSPENSION CONTROL ECU (Click here)

6.CHECK HARNESS AND CONNECTOR (BODY GROUND BETWEEN ECU - FRONT SUSPENSION CONTROL VALVE)

a. Disconnect the N10 and N12 front suspension control valve connectors.

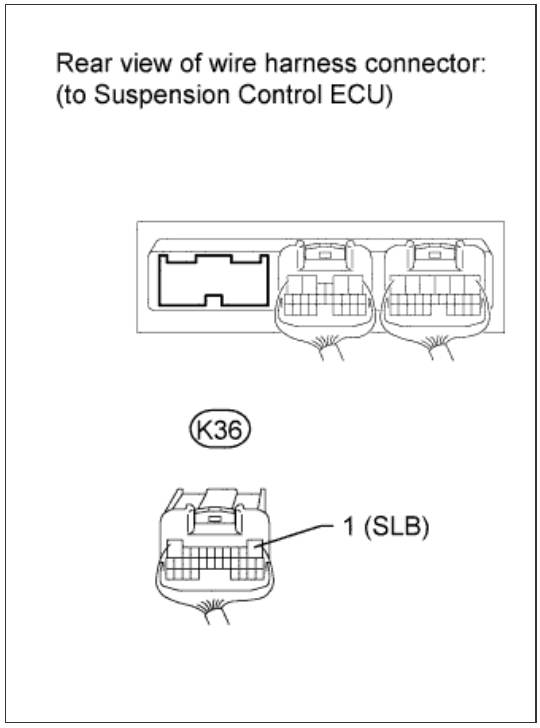
b. Disconnect the N4 No. 1 height control valve connector.

c. Disconnect the K36 ECU connector.

d. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
K36-1 (SLB) - Body ground	Always	10 kΩ or higher



NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

7.CHECK HARNESS AND CONNECTOR (SUSPENSION CONTROL ECU - FRONT SUSPENSION CONTROL VALVE)

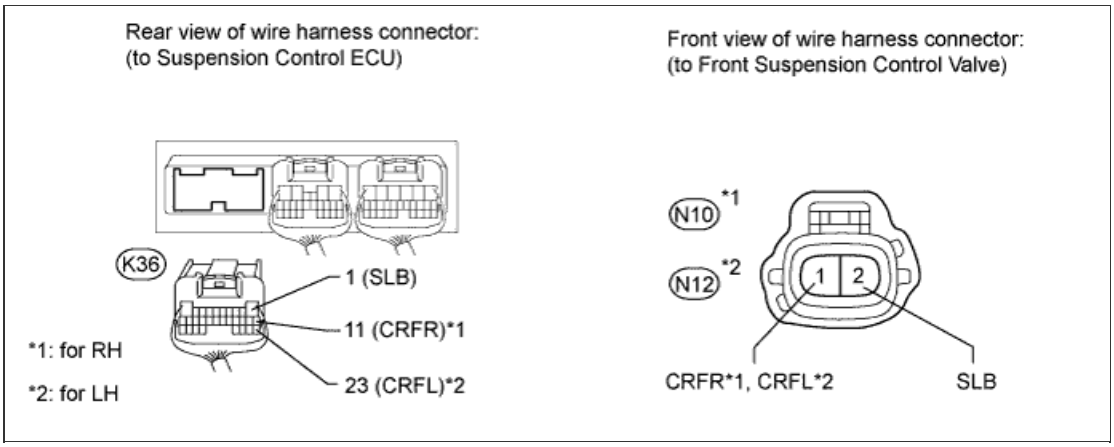
a. Disconnect the N10*1 and/or N12*2 front suspension control valve connector.

HINT:

*1: for RH

*2: for LH

b. Disconnect the K36 ECU connector.



c. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
K36-11 (CRFR) - N10-1 (CRFR)	Always	Below 1 Ω
K36-11 (CRFR) - Body ground	Always	10 kΩ or higher
K36-23 (CRFL) - N12-1 (CRFL)	Always	Below 1 Ω
K36-23 (CRFL) - Body ground	Always	10 kΩ or higher
K36-1 (SLB) - N10-2 (SLB)	Always	Below 1 Ω
K36-1 (SLB) - N12-2 (SLB)	Always	Below 1 Ω

NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK → REPLACE FRONT SUSPENSION CONTROL VALVE

DTC U0100 Lost Communication with ECM / PCM "A"

DTC U0101 Lost Communication with TCM

DTC U0114 Lost Communication with 4WD Control ECU

DTC U0122 Lost Communication with Vehicle Dynamics Control Module

DTC U0124 Lost Communication with Lateral Acceleration Sensor Module

DTC U0126 Lost Communication with Steering Angle Sensor Module

DTC U0130 Lost Communication with VGRS

DTC U0140 Lost Communication with Main Body ECU

for Preparation Click here

DESCRIPTION

The suspension control ECU receives signals from the ECM, four wheel drive control ECU, skid control ECU, yaw rate sensor, steering sensor, steering control ECU and main body ECU via CAN communication. When DTCs indicating a CAN communication system malfunction are output, repair the CAN communication system first.

DTC Code	Detection Condition	Trouble Area
U0100	While driving at 30 km/h (19 mph), CAN communication between the suspension control ECU and ECM stops for 3 seconds or more.	• CAN communication system • ECM • Suspension control ECU
U0101	While driving at 30 km/h (19 mph), CAN communication between the suspension control ECU and ECM stops for 3 seconds or more.	• CAN communication system • ECM • Suspension control ECU
U0114	While driving at 30 km/h (19 mph), CAN communication between the suspension control ECU and four wheel drive control ECU stops for 3 seconds or more.	• CAN communication system • Four wheel drive control ECU • Suspension control ECU
U0122	CAN communication between the suspension control ECU and skid control ECU stops for 3 seconds or more.	• CAN communication system • Skid control ECU • Suspension control ECU
U0124	CAN communication between the suspension control ECU and yaw rate sensor stops for 3 seconds or more.	• CAN communication system • Yaw rate sensor • Suspension control ECU
U0126	CAN communication between the suspension control ECU and steering sensor stops for 3 seconds or more.	• CAN communication system • Steering sensor • Suspension control ECU
U0130	5 seconds after the engine switch is turned on (IG), CAN communication between the suspension control ECU and steering control ECU stops for 3 seconds or more.	• CAN communication system • Steering control ECU • Suspension control ECU
U0140	CAN communication between the suspension control ECU and main body ECU stops for 5 seconds or more.	• CAN communication system • Main body ECU • Suspension control ECU

INSPECTION PROCEDURE

NOTICE:

- **Before performing troubleshooting, inspect the connectors of related circuits.**
- **If the suspension control ECU or height control sensor is replaced, the vehicle height offset calibration must be performed (Click here).**

1.CLEAR DTC

a. Clear the DTCs (Click here).

NEXT

2.CHECK DTC

a. Perform a road test.

b. Check for DTCs.

OK:
DTC is not output.

Result

Result	Proceed to
OK	A
NG (for LHD)	B
NG (for RHD)	C

B → GO TO CAN COMMUNICATION SYSTEM (HOW TO PROCEED WITH TROUBLESHOOTING) (Click here)

C → GO TO CAN COMMUNICATION SYSTEM (HOW TO PROCEED WITH TROUBLESHOOTING) (Click here)

A

USE SIMULATION METHOD TO CHECK (Click here)

DTC C1741 Front Height Control Solenoid Valve RH Circuit Malfunction

DTC C1742 Front Height Control Solenoid Valve LH Circuit Malfunction

DTC C1743 Rear Height Control Solenoid Valve RH Circuit Malfunction

DTC C1744 Rear Height Control Solenoid Valve LH Circuit Malfunction

DTC C1753 Accumulator Solenoid Valve Malfunction

DTC C1754 Front Gate Solenoid Valve Malfunction

DTC C1755 Rear Gate Solenoid Valve Malfunction

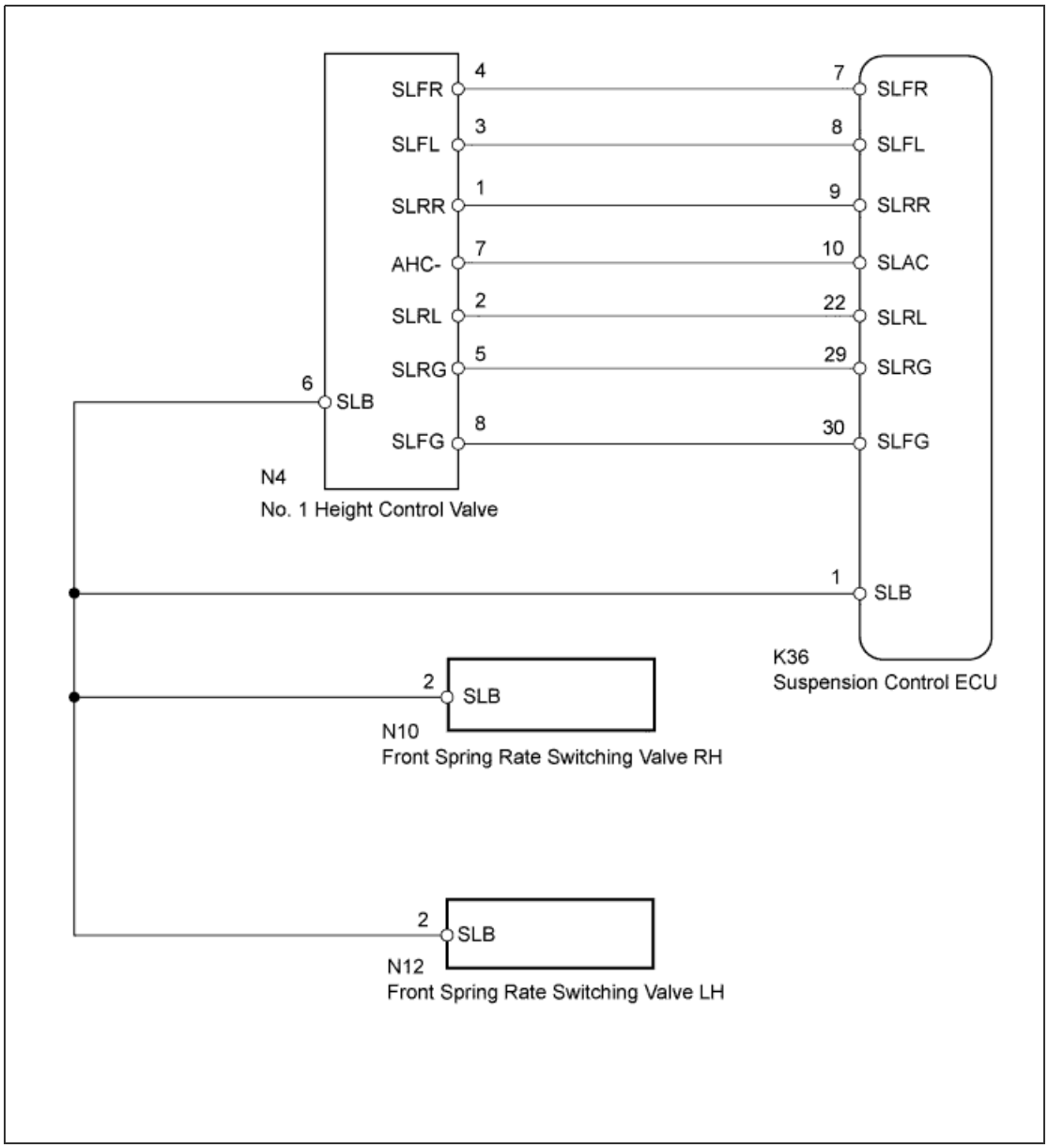
for Preparation Click here

DESCRIPTION

The control valve solenoid assembly consists of each front and rear leveling valve, gate valve and accumulator valve. It performs the height control and connects and disconnects the fluid line of the right and left shock absorber by operating the solenoid valve with the control signal from the ECU.

DTC Code	Detection Condition	Trouble Area
C1741	When either of the following is detected: • With the front leveling valve RH not activated, an open signal of the front leveling valve RH is detected for 1 second or more. • With the front leveling valve RH activated, a short signal of the front leveling valve RH is detected 8 times successively.	• Harness or connector • No. 1 height control valve • Suspension control ECU • Each front suspension control valve (Each front spring rate switching valve)
C1742	When either of the following is detected: • With the front leveling valve LH not activated, an open signal of the front leveling valve LH is detected for 1 second or more. • With the front leveling valve LH activated, a short signal of the front leveling valve LH is detected 8 times successively.	• Harness or connector • No. 1 height control valve • Suspension control ECU • Each front suspension control valve (Each front spring rate switching valve)
C1743	When either of the following is detected: • With the rear leveling valve RH not activated, an open signal of the rear leveling valve RH is detected for 1 second or more. • With the rear leveling valve RH activated, a short signal of the rear leveling valve RH is detected 8 times successively.	• Harness or connector • No. 1 height control valve • Suspension control ECU • Each front suspension control valve (Each front spring rate switching valve)
C1744	When either of the following is detected: • With the rear leveling valve LH not activated, an open signal of the rear leveling valve LH is detected for 1 second or more. • With the rear leveling valve LH activated, a short signal of the rear leveling valve LH is detected 8 times successively.	• Harness or connector • No. 1 height control valve • Suspension control ECU • Each front suspension control valve (Each front spring rate switching valve)
C1753	When either of the following is detected: • With the accumulator valve not activated, an open signal of the accumulator valve is detected for 1 second or more. • With the accumulator valve activated, a short signal of the accumulator valve is detected 8 times successively.	• Harness or connector • No. 1 height control valve • Suspension control ECU • Each front suspension control valve (Each front spring rate switching valve)
C1754	When either of the following is detected: • With the front gate valve not activated, an open signal of the front gate valve is detected for 1 second or more. • With the front gate valve activated, a short signal of the front gate valve is detected 8 times successively.	• Harness or connector • No. 1 height control valve • Suspension control ECU • Each front suspension control valve (Each front spring rate switching valve)
C1755	When either of the following is detected: • With the rear gate valve not activated, an open signal of the rear gate valve is detected for 1 second or more. • With the rear gate valve activated, a short signal of the rear gate valve is detected 8 times successively.	• Harness or connector • No. 1 height control valve • Suspension control ECU • Each front suspension control valve (Each front spring rate switching valve)

WIRING DIAGRAM



INSPECTION PROCEDURE

NOTICE:

- **Before performing troubleshooting, inspect the connectors of related circuits.**
- **If the suspension control ECU or height control sensor is replaced, the vehicle height offset calibration must be performed (Click here).**

HINT:

Power is supplied to the No. 1 height control valve and front suspension control valve from the suspension control ECU. If a short occurs in the power supply circuit in the front suspension control valve, DTC C1741, C1742, C1743, C1744, C1753, C1754 and/or C1755 will be stored. In this case, DTC C1736 and/or C1737 will also be stored.

1.PERFORM ACTIVE TEST USING INTELLIGENT TESTER (NO. 1 HEIGHT CONTROL VALVE)

a. Connect the intelligent tester to the DLC3.

b. Start the engine and turn the tester on.

c. Select the Active Test mode on the intelligent tester.

d. Check the operation of the leveling valve solenoid, accumulator valve solenoid and gate valve solenoid when operating the solenoid with the intelligent tester.

AHC

Tester Display	Test Part	Control Range	Diagnostic Note
Front Right Height Solenoid	Front height control solenoid valve RH	ON or OFF	Operation of solenoid can be heard.
Front Left Height Solenoid	Front height control solenoid valve LH	ON or OFF	Operation of solenoid can be heard.
Rear Right Height Solenoid	Rear height control solenoid valve RH	ON or OFF	Operation of solenoid can be heard.
Rear Left Height Solenoid	Rear height control solenoid valve LH	ON or OFF	Operation of solenoid can be heard.
Accumulator Valve	Accumulator solenoid valve	ON or OFF	Operation of solenoid can be heard.
Front Gate Valve	Front gate solenoid valve	ON or OFF	When the Front Gate Valve item of the Active Test is operated, the Front Gate Valve item of the Data List changes to ON/OFF.
Rear Gate Valve	Rear gate solenoid valve	ON or OFF	When the Rear Gate Valve item of the Active Test is operated, the Rear Gate Valve item of the Data List changes to ON/OFF.

OK:

The leveling valve solenoid, accumulator solenoid and/or gate valve solenoid operates.

NG → Go to step 3

OK ↓

2.RECONFIRM DTC OUTPUT

a. Clear the DTCs (Click here).

b. Perform a road test.

c. Check for DTCs.

Result

Result	Proceed to
DTC is output	A
DTC is not output	B

B → USE SIMULATION METHOD TO CHECK (Click here)

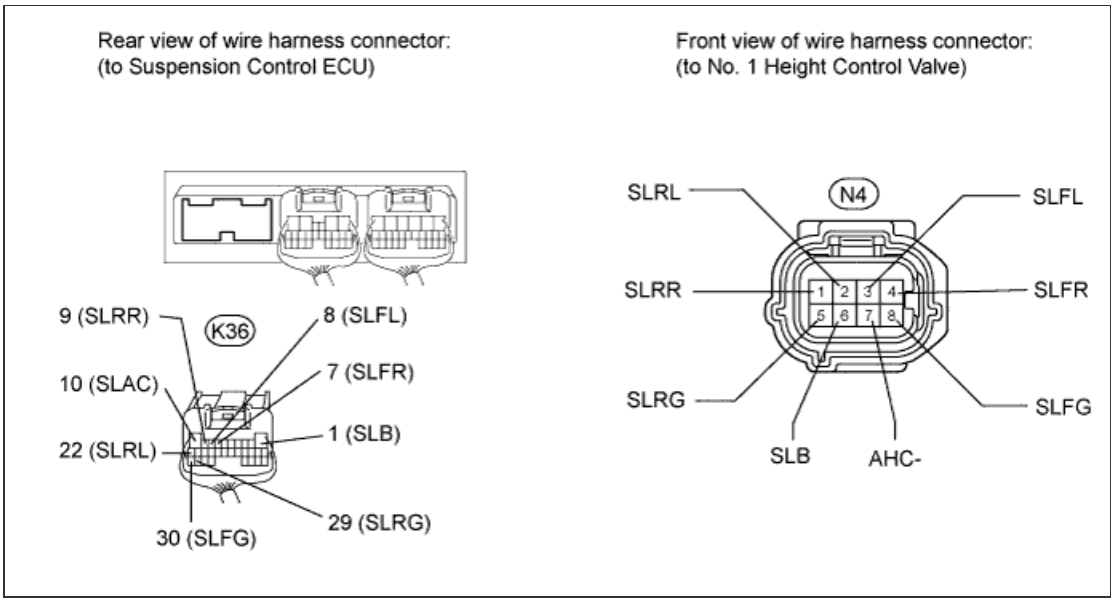
A ↓

REPLACE SUSPENSION CONTROL ECU (Click here)

3.CHECK HARNESS AND CONNECTOR (NO. 1 HEIGHT CONTROL VALVE - SUSPENSION CONTROL ECU)

a. Disconnect the N4 No. 1 height control valve connector.

b. Disconnect the K36 ECU connector.



c. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
K36-1 (SLB) - N4-6 (SLB)	Always	Below 1 Ω
K36-7 (SLFR) - N4-4 (SLFR)	Always	Below 1 Ω
K36-7 (SLFR) - Body ground	Always	10 kΩ or higher
K36-8 (SLFL) - N4-3 (SLFL)	Always	Below 1 Ω
K36-8 (SLFL) - Body ground	Always	10 kΩ or higher
K36-9 (SLRR) - N4-1 (SLRR)	Always	Below 1 Ω
K36-9 (SLRR) - Body ground	Always	10 kΩ or higher
K36-10 (SLAC) - N4-7 (AHC-)	Always	Below 1 Ω
K36-10 (SLAC) - Body ground	Always	10 kΩ or higher
K36-22 (SLRL) - N4-2 (SLRL)	Always	Below 1 Ω
K36-22 (SLRL) - Body ground	Always	10 kΩ or higher
K36-29 (SLRG) - N4-5 (SLRG)	Always	Below 1 Ω
K36-29 (SLRG) - Body ground	Always	10 kΩ or higher
K36-30 (SLFG) - N4-8 (SLFG)	Always	Below 1 Ω
K36-30 (SLFG) - Body ground	Always	10 kΩ or higher

NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

4.CHECK HARNESS AND CONNECTOR (BODY GROUND BETWEEN ECU - NO. 1 HEIGHT CONTROL VALVE)

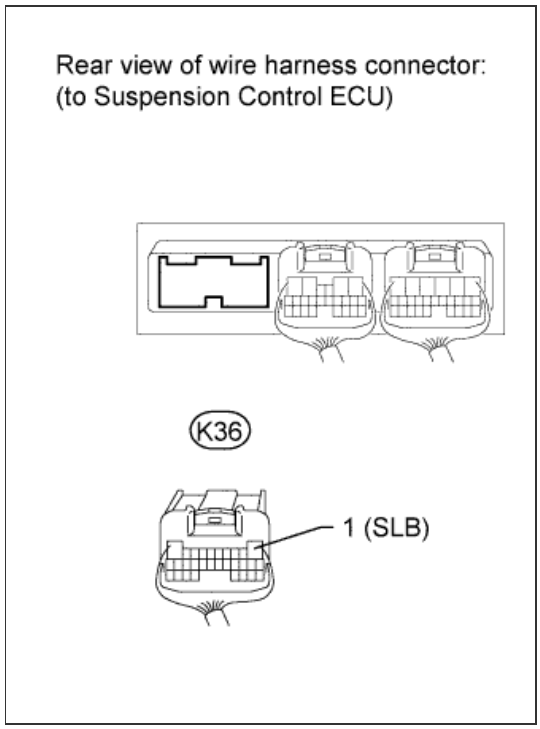
a. Disconnect the N4 No. 1 height control valve connector.

b. Disconnect the K36 ECU connector.

c. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
K36-1 (SLB) - Body ground	Always	10 kΩ or higher



NG → Go to step 6

OK

5.INSPECT NO. 1 HEIGHT CONTROL VALVE

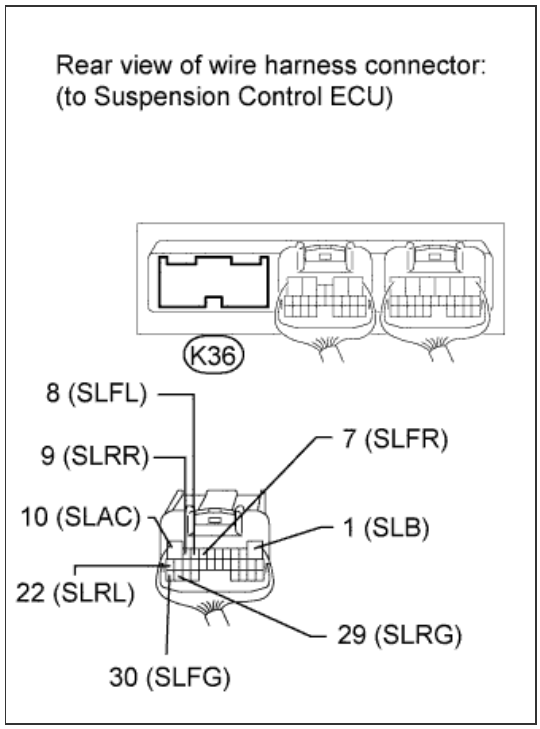
a. Connect the N4 No. 1 height control valve connector.

b. Disconnect the K36 ECU connector.

c. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
K36-7 (SLFR) - K36-1 (SLB)	Always	3 to 3.8 Ω
K36-7 (SLFR) - Body ground	Always	10 kΩ or higher
K36-8 (SLFL) - K36-1 (SLB)	Always	3 to 3.8 Ω
K36-8 (SLFL) - Body ground	Always	10 kΩ or higher
K36-9 (SLRR) - K36-1 (SLB)	Always	3 to 3.8 Ω
K36-9 (SLRR) - Body ground	Always	10 kΩ or higher
K36-10 (SLAC) - K36-1 (SLB)	Always	3 to 3.8 Ω
K36-10 (SLAC) - Body ground	Always	10 kΩ or higher
K36-22 (SLRL) - K36-1 (SLB)	Always	3 to 3.8 Ω
K36-22 (SLRL) - Body ground	Always	10 kΩ or higher
K36-29 (SLRG) - K36-1 (SLB)	Always	3 to 3.8 Ω
K36-29 (SLRG) - Body ground	Always	10 kΩ or higher
K36-30 (SLFG) - K36-1		



(SLB)	Always	3 to 3.8 Ω
K36-30 (SLFG) - Body ground	Always	10 kΩ or higher
K36-1 (SLB) - Body ground	Always	10 kΩ or higher

NG → REPLACE NO. 1 HEIGHT CONTROL VALVE (Click here)

OK

REPLACE SUSPENSION CONTROL ECU (Click here)

6.CHECK HARNESS AND CONNECTOR (BODY GROUND BETWEEN ECU - FRONT SUSPENSION CONTROL VALVE)

a. Disconnect the N10 and N12 front suspension control valve connectors.

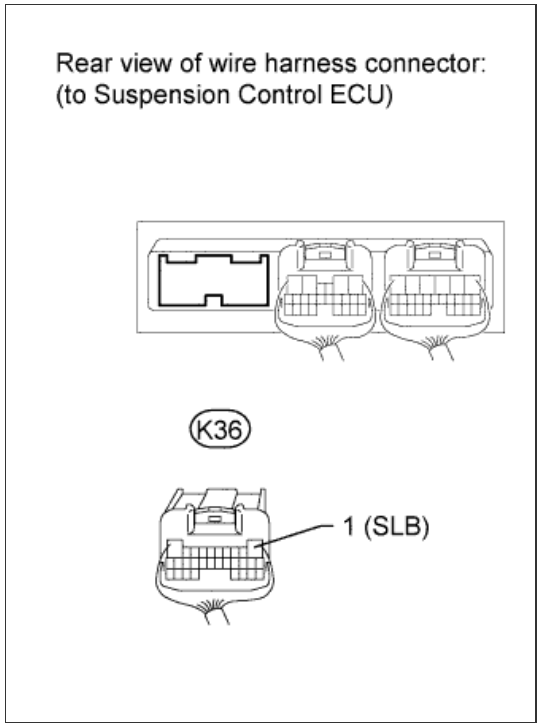
b. Disconnect the N4 No. 1 height control valve connector.

c. Disconnect the K36 ECU connector.

d. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
K36-1 (SLB) - Body ground	Always	10 kΩ or higher



NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

7.CHECK HARNESS AND CONNECTOR (SUSPENSION CONTROL ECU - FRONT SUSPENSION CONTROL VALVE)

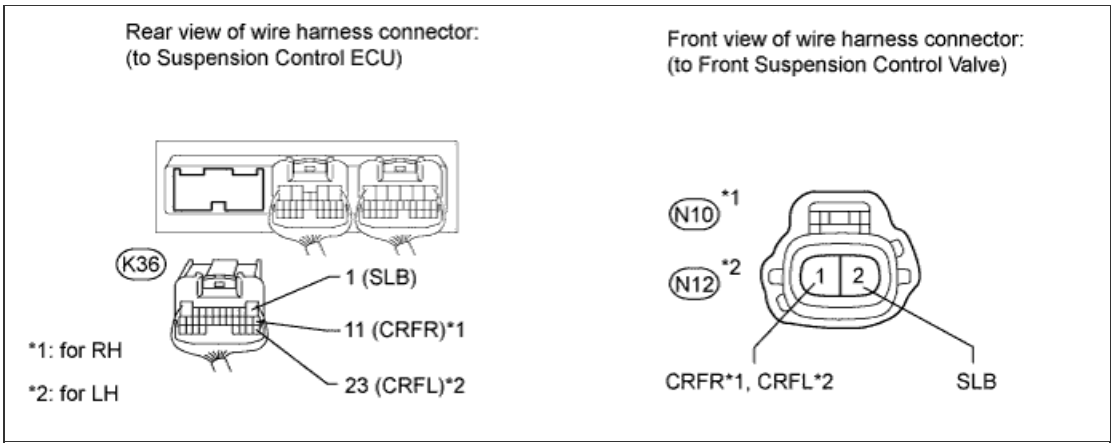
a. Disconnect the N10*1 and/or N12*2 front suspension control valve connector.

HINT:

*1: for RH

*2: for LH

b. Disconnect the K36 ECU connector.



c. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
K36-11 (CRFR) - N10-1 (CRFR)	Always	Below 1 Ω
K36-11 (CRFR) - Body ground	Always	10 kΩ or higher
K36-23 (CRFL) - N12-1 (CRFL)	Always	Below 1 Ω
K36-23 (CRFL) - Body ground	Always	10 kΩ or higher
K36-1 (SLB) - N10-2 (SLB)	Always	Below 1 Ω
K36-1 (SLB) - N12-2 (SLB)	Always	Below 1 Ω

NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK → REPLACE FRONT SUSPENSION CONTROL VALVE

DTC U0100 Lost Communication with ECM / PCM "A"

DTC U0101 Lost Communication with TCM

DTC U0114 Lost Communication with 4WD Control ECU

DTC U0122 Lost Communication with Vehicle Dynamics Control Module

DTC U0124 Lost Communication with Lateral Acceleration Sensor Module

DTC U0126 Lost Communication with Steering Angle Sensor Module

DTC U0130 Lost Communication with VGRS

DTC U0140 Lost Communication with Main Body ECU

for Preparation Click here

DESCRIPTION

The suspension control ECU receives signals from the ECM, four wheel drive control ECU, skid control ECU, yaw rate sensor, steering sensor, steering control ECU and main body ECU via CAN communication. When DTCs indicating a CAN communication system malfunction are output, repair the CAN communication system first.

DTC Code	Detection Condition	Trouble Area
U0100	While driving at 30 km/h (19 mph), CAN communication between the suspension control ECU and ECM stops for 3 seconds or more.	• CAN communication system • ECM • Suspension control ECU
U0101	While driving at 30 km/h (19 mph), CAN communication between the suspension control ECU and ECM stops for 3 seconds or more.	• CAN communication system • ECM • Suspension control ECU
U0114	While driving at 30 km/h (19 mph), CAN communication between the suspension control ECU and four wheel drive control ECU stops for 3 seconds or more.	• CAN communication system • Four wheel drive control ECU • Suspension control ECU
U0122	CAN communication between the suspension control ECU and skid control ECU stops for 3 seconds or more.	• CAN communication system • Skid control ECU • Suspension control ECU
U0124	CAN communication between the suspension control ECU and yaw rate sensor stops for 3 seconds or more.	• CAN communication system • Yaw rate sensor • Suspension control ECU
U0126	CAN communication between the suspension control ECU and steering sensor stops for 3 seconds or more.	• CAN communication system • Steering sensor • Suspension control ECU
U0130	5 seconds after the engine switch is turned on (IG), CAN communication between the suspension control ECU and steering control ECU stops for 3 seconds or more.	• CAN communication system • Steering control ECU • Suspension control ECU
U0140	CAN communication between the suspension control ECU and main body ECU stops for 5 seconds or more.	• CAN communication system • Main body ECU • Suspension control ECU

INSPECTION PROCEDURE

NOTICE:

- **Before performing troubleshooting, inspect the connectors of related circuits.**
- **If the suspension control ECU or height control sensor is replaced, the vehicle height offset calibration must be performed (Click here).**

1.CLEAR DTC

a. Clear the DTCs (Click here).

NEXT

2.CHECK DTC

a. Perform a road test.

b. Check for DTCs.

OK:
DTC is not output.

Result

Result	Proceed to
OK	A
NG (for LHD)	B
NG (for RHD)	C

B → GO TO CAN COMMUNICATION SYSTEM (HOW TO PROCEED WITH TROUBLESHOOTING) (Click here)

C → GO TO CAN COMMUNICATION SYSTEM (HOW TO PROCEED WITH TROUBLESHOOTING) (Click here)

A

USE SIMULATION METHOD TO CHECK (Click here)

DTC C1741 Front Height Control Solenoid Valve RH Circuit Malfunction

DTC C1742 Front Height Control Solenoid Valve LH Circuit Malfunction

DTC C1743 Rear Height Control Solenoid Valve RH Circuit Malfunction

DTC C1744 Rear Height Control Solenoid Valve LH Circuit Malfunction

DTC C1753 Accumulator Solenoid Valve Malfunction

DTC C1754 Front Gate Solenoid Valve Malfunction

DTC C1755 Rear Gate Solenoid Valve Malfunction

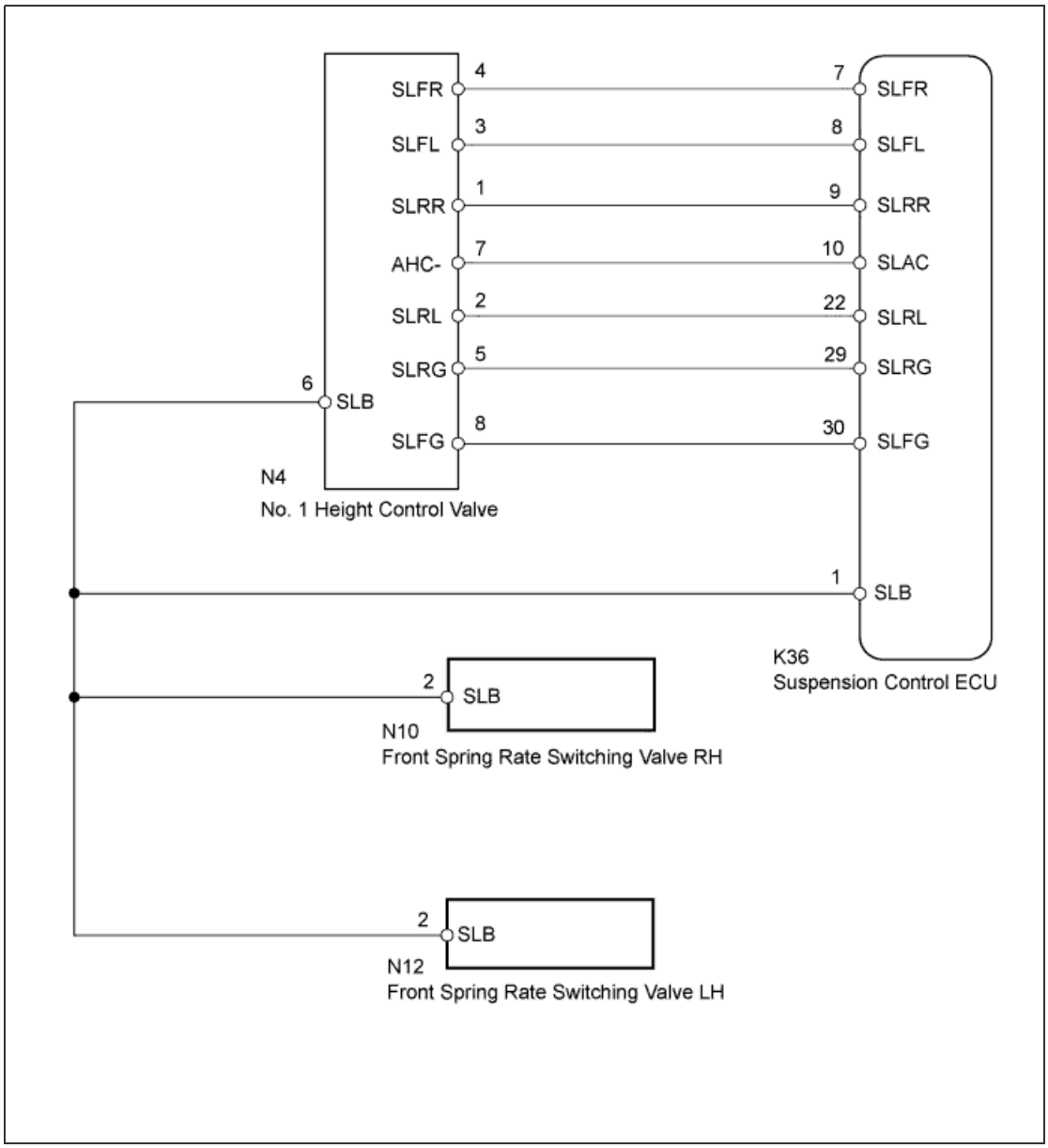
for Preparation Click here

DESCRIPTION

The control valve solenoid assembly consists of each front and rear leveling valve, gate valve and accumulator valve. It performs the height control and connects and disconnects the fluid line of the right and left shock absorber by operating the solenoid valve with the control signal from the ECU.

DTC Code	Detection Condition	Trouble Area
C1741	When either of the following is detected: • With the front leveling valve RH not activated, an open signal of the front leveling valve RH is detected for 1 second or more. • With the front leveling valve RH activated, a short signal of the front leveling valve RH is detected 8 times successively.	• Harness or connector • No. 1 height control valve • Suspension control ECU • Each front suspension control valve (Each front spring rate switching valve)
C1742	When either of the following is detected: • With the front leveling valve LH not activated, an open signal of the front leveling valve LH is detected for 1 second or more. • With the front leveling valve LH activated, a short signal of the front leveling valve LH is detected 8 times successively.	• Harness or connector • No. 1 height control valve • Suspension control ECU • Each front suspension control valve (Each front spring rate switching valve)
C1743	When either of the following is detected: • With the rear leveling valve RH not activated, an open signal of the rear leveling valve RH is detected for 1 second or more. • With the rear leveling valve RH activated, a short signal of the rear leveling valve RH is detected 8 times successively.	• Harness or connector • No. 1 height control valve • Suspension control ECU • Each front suspension control valve (Each front spring rate switching valve)
C1744	When either of the following is detected: • With the rear leveling valve LH not activated, an open signal of the rear leveling valve LH is detected for 1 second or more. • With the rear leveling valve LH activated, a short signal of the rear leveling valve LH is detected 8 times successively.	• Harness or connector • No. 1 height control valve • Suspension control ECU • Each front suspension control valve (Each front spring rate switching valve)
C1753	When either of the following is detected: • With the accumulator valve not activated, an open signal of the accumulator valve is detected for 1 second or more. • With the accumulator valve activated, a short signal of the accumulator valve is detected 8 times successively.	• Harness or connector • No. 1 height control valve • Suspension control ECU • Each front suspension control valve (Each front spring rate switching valve)
C1754	When either of the following is detected: • With the front gate valve not activated, an open signal of the front gate valve is detected for 1 second or more. • With the front gate valve activated, a short signal of the front gate valve is detected 8 times successively.	• Harness or connector • No. 1 height control valve • Suspension control ECU • Each front suspension control valve (Each front spring rate switching valve)
C1755	When either of the following is detected: • With the rear gate valve not activated, an open signal of the rear gate valve is detected for 1 second or more. • With the rear gate valve activated, a short signal of the rear gate valve is detected 8 times successively.	• Harness or connector • No. 1 height control valve • Suspension control ECU • Each front suspension control valve (Each front spring rate switching valve)

WIRING DIAGRAM



INSPECTION PROCEDURE

NOTICE:

- **Before performing troubleshooting, inspect the connectors of related circuits.**
- **If the suspension control ECU or height control sensor is replaced, the vehicle height offset calibration must be performed (Click here).**

HINT:

Power is supplied to the No. 1 height control valve and front suspension control valve from the suspension control ECU. If a short occurs in the power supply circuit in the front suspension control valve, DTC C1741, C1742, C1743, C1744, C1753, C1754 and/or C1755 will be stored. In this case, DTC C1736 and/or C1737 will also be stored.

1.PERFORM ACTIVE TEST USING INTELLIGENT TESTER (NO. 1 HEIGHT CONTROL VALVE)

a. Connect the intelligent tester to the DLC3.

b. Start the engine and turn the tester on.

c. Select the Active Test mode on the intelligent tester.

d. Check the operation of the leveling valve solenoid, accumulator valve solenoid and gate valve solenoid when operating the solenoid with the intelligent tester.

AHC

Tester Display	Test Part	Control Range	Diagnostic Note
Front Right Height Solenoid	Front height control solenoid valve RH	ON or OFF	Operation of solenoid can be heard.
Front Left Height Solenoid	Front height control solenoid valve LH	ON or OFF	Operation of solenoid can be heard.
Rear Right Height Solenoid	Rear height control solenoid valve RH	ON or OFF	Operation of solenoid can be heard.
Rear Left Height Solenoid	Rear height control solenoid valve LH	ON or OFF	Operation of solenoid can be heard.
Accumulator Valve	Accumulator solenoid valve	ON or OFF	Operation of solenoid can be heard.
Front Gate Valve	Front gate solenoid valve	ON or OFF	When the Front Gate Valve item of the Active Test is operated, the Front Gate Valve item of the Data List changes to ON/OFF.
Rear Gate Valve	Rear gate solenoid valve	ON or OFF	When the Rear Gate Valve item of the Active Test is operated, the Rear Gate Valve item of the Data List changes to ON/OFF.

OK:

The leveling valve solenoid, accumulator solenoid and/or gate valve solenoid operates.

NG → Go to step 3

OK ↓

2.RECONFIRM DTC OUTPUT

a. Clear the DTCs (Click here).

b. Perform a road test.

c. Check for DTCs.

Result

Result	Proceed to
DTC is output	A
DTC is not output	B

B → USE SIMULATION METHOD TO CHECK (Click here)

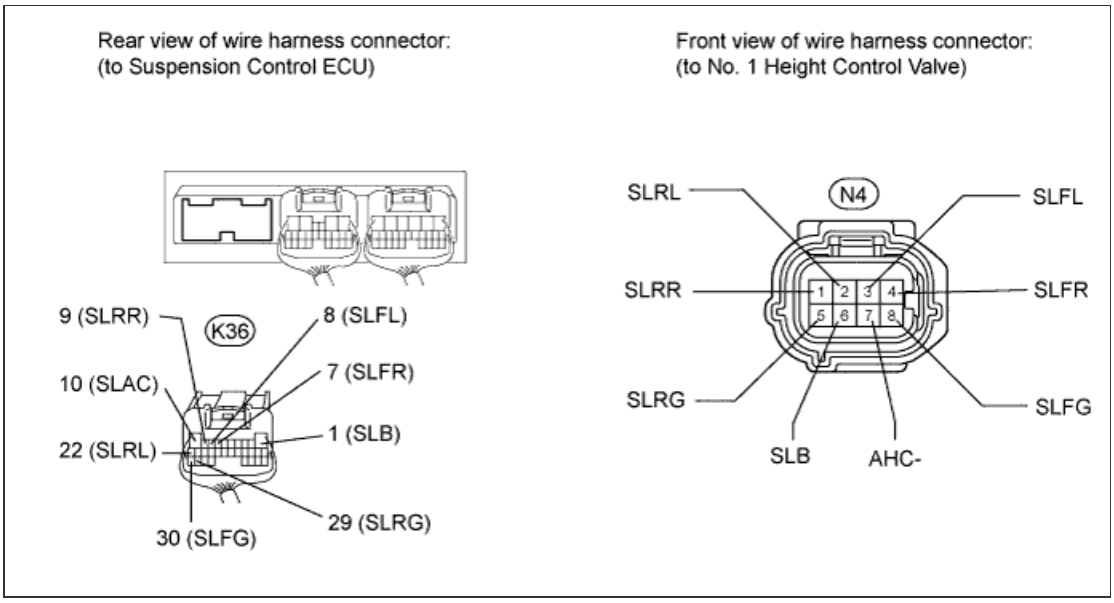
A ↓

REPLACE SUSPENSION CONTROL ECU (Click here)

3.CHECK HARNESS AND CONNECTOR (NO. 1 HEIGHT CONTROL VALVE - SUSPENSION CONTROL ECU)

a. Disconnect the N4 No. 1 height control valve connector.

b. Disconnect the K36 ECU connector.



c. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
K36-1 (SLB) - N4-6 (SLB)	Always	Below 1 Ω
K36-7 (SLFR) - N4-4 (SLFR)	Always	Below 1 Ω
K36-7 (SLFR) - Body ground	Always	10 kΩ or higher
K36-8 (SLFL) - N4-3 (SLFL)	Always	Below 1 Ω
K36-8 (SLFL) - Body ground	Always	10 kΩ or higher
K36-9 (SLRR) - N4-1 (SLRR)	Always	Below 1 Ω
K36-9 (SLRR) - Body ground	Always	10 kΩ or higher
K36-10 (SLAC) - N4-7 (AHC-)	Always	Below 1 Ω
K36-10 (SLAC) - Body ground	Always	10 kΩ or higher
K36-22 (SLRL) - N4-2 (SLRL)	Always	Below 1 Ω
K36-22 (SLRL) - Body ground	Always	10 kΩ or higher
K36-29 (SLRG) - N4-5 (SLRG)	Always	Below 1 Ω
K36-29 (SLRG) - Body ground	Always	10 kΩ or higher
K36-30 (SLFG) - N4-8 (SLFG)	Always	Below 1 Ω
K36-30 (SLFG) - Body ground	Always	10 kΩ or higher

NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

4.CHECK HARNESS AND CONNECTOR (BODY GROUND BETWEEN ECU - NO. 1 HEIGHT CONTROL VALVE)

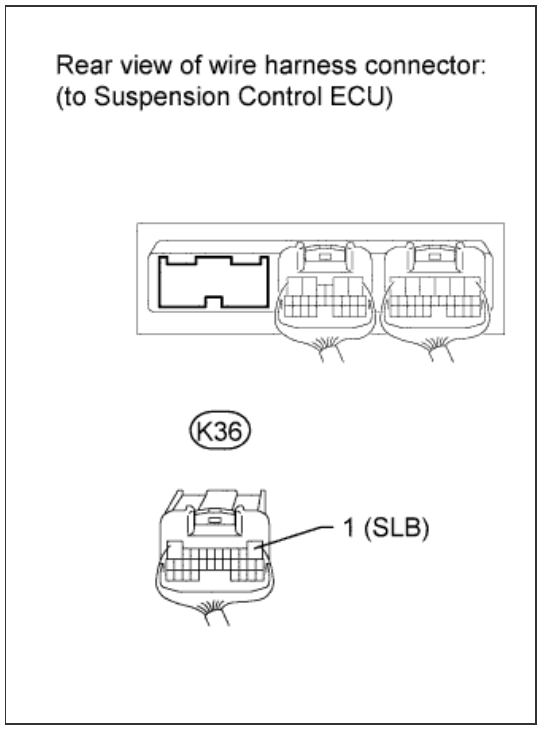
a. Disconnect the N4 No. 1 height control valve connector.

b. Disconnect the K36 ECU connector.

c. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
K36-1 (SLB) - Body ground	Always	10 kΩ or higher



NG → Go to step 6

OK

5.INSPECT NO. 1 HEIGHT CONTROL VALVE

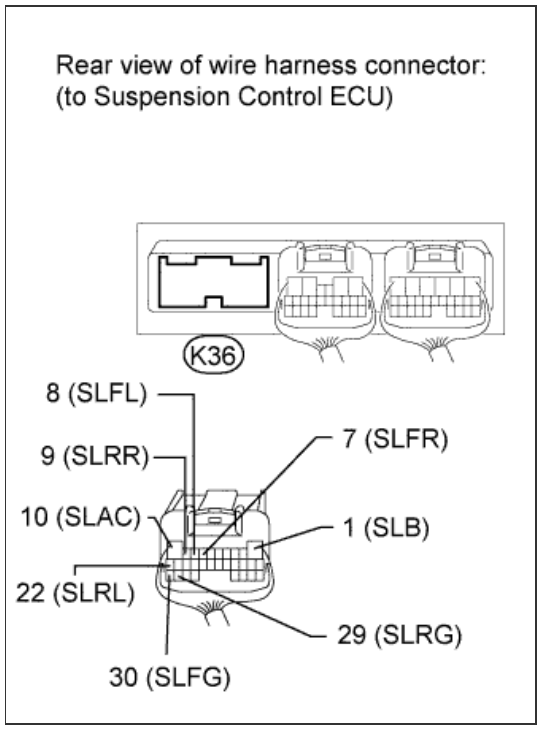
a. Connect the N4 No. 1 height control valve connector.

b. Disconnect the K36 ECU connector.

c. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
K36-7 (SLFR) - K36-1 (SLB)	Always	3 to 3.8 Ω
K36-7 (SLFR) - Body ground	Always	10 kΩ or higher
K36-8 (SLFL) - K36-1 (SLB)	Always	3 to 3.8 Ω
K36-8 (SLFL) - Body ground	Always	10 kΩ or higher
K36-9 (SLRR) - K36-1 (SLB)	Always	3 to 3.8 Ω
K36-9 (SLRR) - Body ground	Always	10 kΩ or higher
K36-10 (SLAC) - K36-1 (SLB)	Always	3 to 3.8 Ω
K36-10 (SLAC) - Body ground	Always	10 kΩ or higher
K36-22 (SLRL) - K36-1 (SLB)	Always	3 to 3.8 Ω
K36-22 (SLRL) - Body ground	Always	10 kΩ or higher
K36-29 (SLRG) - K36-1 (SLB)	Always	3 to 3.8 Ω
K36-29 (SLRG) - Body ground	Always	10 kΩ or higher
K36-30 (SLFG) - K36-1		



(SLB)	Always	3 to 3.8 Ω
K36-30 (SLFG) - Body ground	Always	10 kΩ or higher
K36-1 (SLB) - Body ground	Always	10 kΩ or higher

NG → REPLACE NO. 1 HEIGHT CONTROL VALVE (Click here)

OK

REPLACE SUSPENSION CONTROL ECU (Click here)

6.CHECK HARNESS AND CONNECTOR (BODY GROUND BETWEEN ECU - FRONT SUSPENSION CONTROL VALVE)

a. Disconnect the N10 and N12 front suspension control valve connectors.

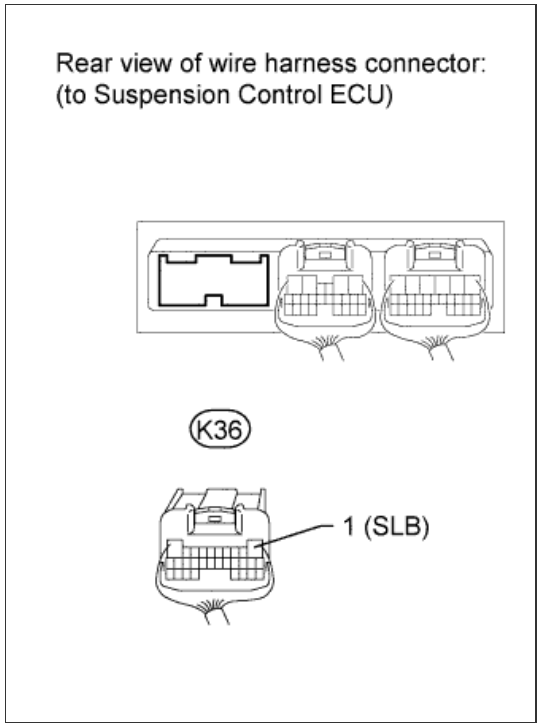
b. Disconnect the N4 No. 1 height control valve connector.

c. Disconnect the K36 ECU connector.

d. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
K36-1 (SLB) - Body ground	Always	10 kΩ or higher



NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

7.CHECK HARNESS AND CONNECTOR (SUSPENSION CONTROL ECU - FRONT SUSPENSION CONTROL VALVE)

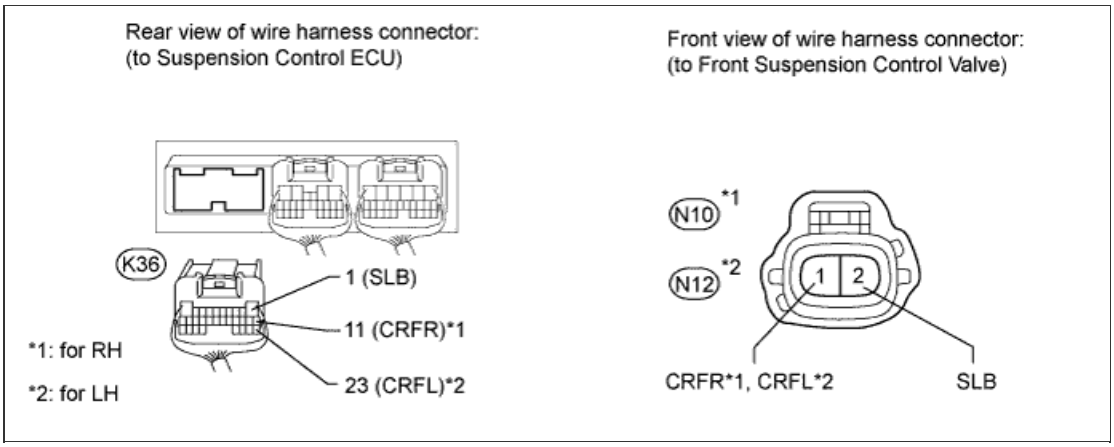
a. Disconnect the N10*1 and/or N12*2 front suspension control valve connector.

HINT:

*1: for RH

*2: for LH

b. Disconnect the K36 ECU connector.



c. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
K36-11 (CRFR) - N10-1 (CRFR)	Always	Below 1 Ω
K36-11 (CRFR) - Body ground	Always	10 kΩ or higher
K36-23 (CRFL) - N12-1 (CRFL)	Always	Below 1 Ω
K36-23 (CRFL) - Body ground	Always	10 kΩ or higher
K36-1 (SLB) - N10-2 (SLB)	Always	Below 1 Ω
K36-1 (SLB) - N12-2 (SLB)	Always	Below 1 Ω

NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK → REPLACE FRONT SUSPENSION CONTROL VALVE

DTC U0100 Lost Communication with ECM / PCM "A"

DTC U0101 Lost Communication with TCM

DTC U0114 Lost Communication with 4WD Control ECU

DTC U0122 Lost Communication with Vehicle Dynamics Control Module

DTC U0124 Lost Communication with Lateral Acceleration Sensor Module

DTC U0126 Lost Communication with Steering Angle Sensor Module

DTC U0130 Lost Communication with VGRS

DTC U0140 Lost Communication with Main Body ECU

for Preparation Click here

DESCRIPTION

The suspension control ECU receives signals from the ECM, four wheel drive control ECU, skid control ECU, yaw rate sensor, steering sensor, steering control ECU and main body ECU via CAN communication. When DTCs indicating a CAN communication system malfunction are output, repair the CAN communication system first.

DTC Code	Detection Condition	Trouble Area
U0100	While driving at 30 km/h (19 mph), CAN communication between the suspension control ECU and ECM stops for 3 seconds or more.	• CAN communication system • ECM • Suspension control ECU
U0101	While driving at 30 km/h (19 mph), CAN communication between the suspension control ECU and ECM stops for 3 seconds or more.	• CAN communication system • ECM • Suspension control ECU
U0114	While driving at 30 km/h (19 mph), CAN communication between the suspension control ECU and four wheel drive control ECU stops for 3 seconds or more.	• CAN communication system • Four wheel drive control ECU • Suspension control ECU
U0122	CAN communication between the suspension control ECU and skid control ECU stops for 3 seconds or more.	• CAN communication system • Skid control ECU • Suspension control ECU
U0124	CAN communication between the suspension control ECU and yaw rate sensor stops for 3 seconds or more.	• CAN communication system • Yaw rate sensor • Suspension control ECU
U0126	CAN communication between the suspension control ECU and steering sensor stops for 3 seconds or more.	• CAN communication system • Steering sensor • Suspension control ECU
U0130	5 seconds after the engine switch is turned on (IG), CAN communication between the suspension control ECU and steering control ECU stops for 3 seconds or more.	• CAN communication system • Steering control ECU • Suspension control ECU
U0140	CAN communication between the suspension control ECU and main body ECU stops for 5 seconds or more.	• CAN communication system • Main body ECU • Suspension control ECU

INSPECTION PROCEDURE

NOTICE:

- **Before performing troubleshooting, inspect the connectors of related circuits.**
- **If the suspension control ECU or height control sensor is replaced, the vehicle height offset calibration must be performed (Click here).**

1.CLEAR DTC

a. Clear the DTCs (Click here).

NEXT

2.CHECK DTC

a. Perform a road test.

b. Check for DTCs.

OK:
DTC is not output.

Result

Result	Proceed to
OK	A
NG (for LHD)	B
NG (for RHD)	C

B → GO TO CAN COMMUNICATION SYSTEM (HOW TO PROCEED WITH TROUBLESHOOTING) (Click here)

C → GO TO CAN COMMUNICATION SYSTEM (HOW TO PROCEED WITH TROUBLESHOOTING) (Click here)

A

USE SIMULATION METHOD TO CHECK (Click here)

DTC C1741 Front Height Control Solenoid Valve RH Circuit Malfunction

DTC C1742 Front Height Control Solenoid Valve LH Circuit Malfunction

DTC C1743 Rear Height Control Solenoid Valve RH Circuit Malfunction

DTC C1744 Rear Height Control Solenoid Valve LH Circuit Malfunction

DTC C1753 Accumulator Solenoid Valve Malfunction

DTC C1754 Front Gate Solenoid Valve Malfunction

DTC C1755 Rear Gate Solenoid Valve Malfunction

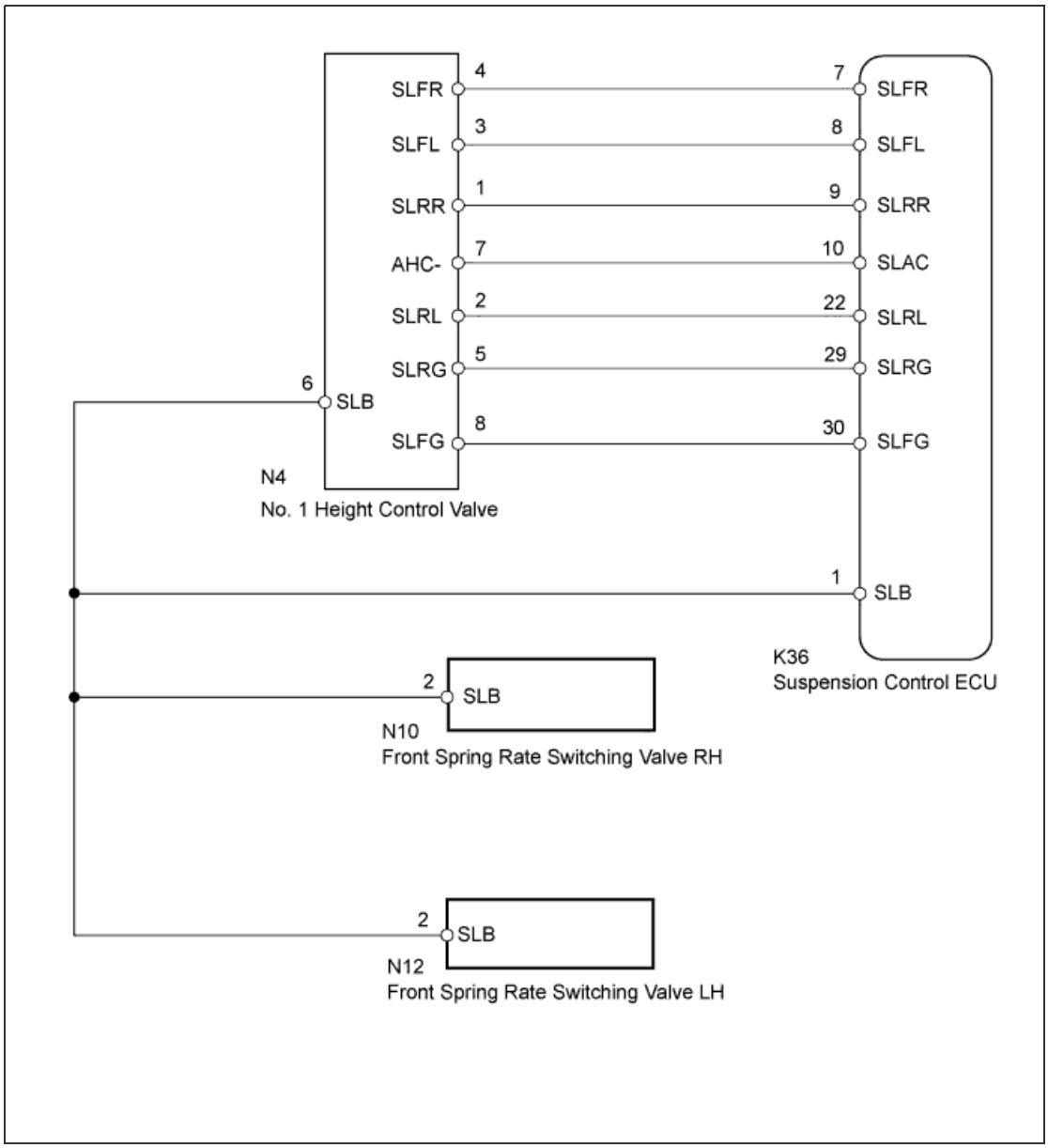
for Preparation Click here

DESCRIPTION

The control valve solenoid assembly consists of each front and rear leveling valve, gate valve and accumulator valve. It performs the height control and connects and disconnects the fluid line of the right and left shock absorber by operating the solenoid valve with the control signal from the ECU.

DTC Code	Detection Condition	Trouble Area
C1741	When either of the following is detected: • With the front leveling valve RH not activated, an open signal of the front leveling valve RH is detected for 1 second or more. • With the front leveling valve RH activated, a short signal of the front leveling valve RH is detected 8 times successively.	• Harness or connector • No. 1 height control valve • Suspension control ECU • Each front suspension control valve (Each front spring rate switching valve)
C1742	When either of the following is detected: • With the front leveling valve LH not activated, an open signal of the front leveling valve LH is detected for 1 second or more. • With the front leveling valve LH activated, a short signal of the front leveling valve LH is detected 8 times successively.	• Harness or connector • No. 1 height control valve • Suspension control ECU • Each front suspension control valve (Each front spring rate switching valve)
C1743	When either of the following is detected: • With the rear leveling valve RH not activated, an open signal of the rear leveling valve RH is detected for 1 second or more. • With the rear leveling valve RH activated, a short signal of the rear leveling valve RH is detected 8 times successively.	• Harness or connector • No. 1 height control valve • Suspension control ECU • Each front suspension control valve (Each front spring rate switching valve)
C1744	When either of the following is detected: • With the rear leveling valve LH not activated, an open signal of the rear leveling valve LH is detected for 1 second or more. • With the rear leveling valve LH activated, a short signal of the rear leveling valve LH is detected 8 times successively.	• Harness or connector • No. 1 height control valve • Suspension control ECU • Each front suspension control valve (Each front spring rate switching valve)
C1753	When either of the following is detected: • With the accumulator valve not activated, an open signal of the accumulator valve is detected for 1 second or more. • With the accumulator valve activated, a short signal of the accumulator valve is detected 8 times successively.	• Harness or connector • No. 1 height control valve • Suspension control ECU • Each front suspension control valve (Each front spring rate switching valve)
C1754	When either of the following is detected: • With the front gate valve not activated, an open signal of the front gate valve is detected for 1 second or more. • With the front gate valve activated, a short signal of the front gate valve is detected 8 times successively.	• Harness or connector • No. 1 height control valve • Suspension control ECU • Each front suspension control valve (Each front spring rate switching valve)
C1755	When either of the following is detected: • With the rear gate valve not activated, an open signal of the rear gate valve is detected for 1 second or more. • With the rear gate valve activated, a short signal of the rear gate valve is detected 8 times successively.	• Harness or connector • No. 1 height control valve • Suspension control ECU • Each front suspension control valve (Each front spring rate switching valve)

WIRING DIAGRAM



INSPECTION PROCEDURE

NOTICE:

- **Before performing troubleshooting, inspect the connectors of related circuits.**
- **If the suspension control ECU or height control sensor is replaced, the vehicle height offset calibration must be performed (Click here).**

HINT:

Power is supplied to the No. 1 height control valve and front suspension control valve from the suspension control ECU. If a short occurs in the power supply circuit in the front suspension control valve, DTC C1741, C1742, C1743, C1744, C1753, C1754 and/or C1755 will be stored. In this case, DTC C1736 and/or C1737 will also be stored.

1.PERFORM ACTIVE TEST USING INTELLIGENT TESTER (NO. 1 HEIGHT CONTROL VALVE)

a. Connect the intelligent tester to the DLC3.

b. Start the engine and turn the tester on.

c. Select the Active Test mode on the intelligent tester.

d. Check the operation of the leveling valve solenoid, accumulator valve solenoid and gate valve solenoid when operating the solenoid with the intelligent tester.

AHC

Tester Display	Test Part	Control Range	Diagnostic Note
Front Right Height Solenoid	Front height control solenoid valve RH	ON or OFF	Operation of solenoid can be heard.
Front Left Height Solenoid	Front height control solenoid valve LH	ON or OFF	Operation of solenoid can be heard.
Rear Right Height Solenoid	Rear height control solenoid valve RH	ON or OFF	Operation of solenoid can be heard.
Rear Left Height Solenoid	Rear height control solenoid valve LH	ON or OFF	Operation of solenoid can be heard.
Accumulator Valve	Accumulator solenoid valve	ON or OFF	Operation of solenoid can be heard.
Front Gate Valve	Front gate solenoid valve	ON or OFF	When the Front Gate Valve item of the Active Test is operated, the Front Gate Valve item of the Data List changes to ON/OFF.
Rear Gate Valve	Rear gate solenoid valve	ON or OFF	When the Rear Gate Valve item of the Active Test is operated, the Rear Gate Valve item of the Data List changes to ON/OFF.

OK:

The leveling valve solenoid, accumulator solenoid and/or gate valve solenoid operates.

NG → Go to step 3

OK ↓

2.RECONFIRM DTC OUTPUT

a. Clear the DTCs (Click here).

b. Perform a road test.

c. Check for DTCs.

Result

Result	Proceed to
DTC is output	A
DTC is not output	B

B → USE SIMULATION METHOD TO CHECK (Click here)

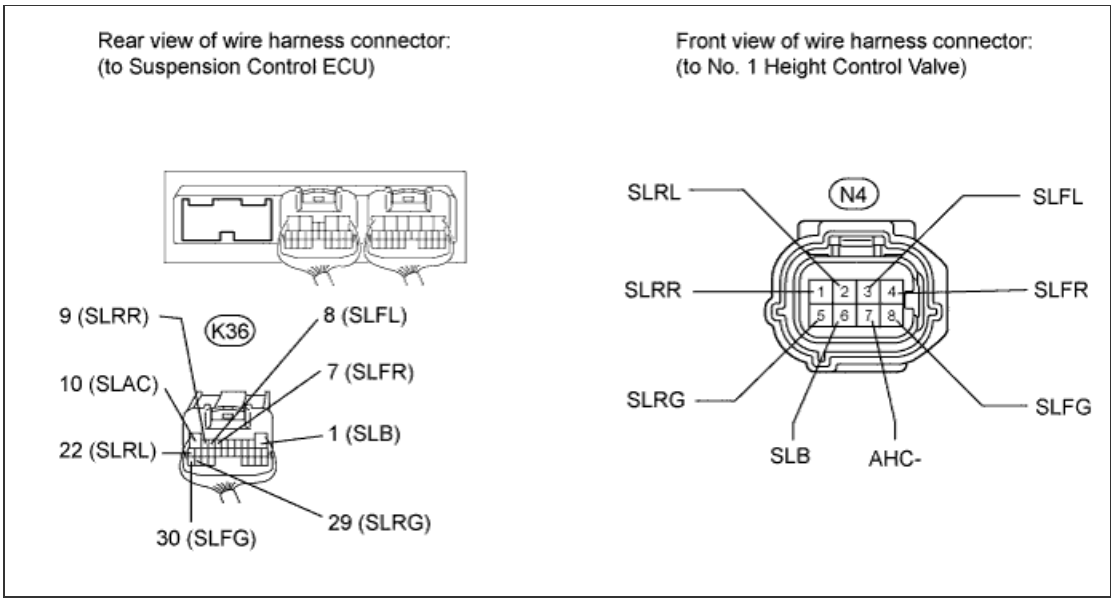
A ↓

REPLACE SUSPENSION CONTROL ECU (Click here)

3.CHECK HARNESS AND CONNECTOR (NO. 1 HEIGHT CONTROL VALVE - SUSPENSION CONTROL ECU)

a. Disconnect the N4 No. 1 height control valve connector.

b. Disconnect the K36 ECU connector.



c. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
K36-1 (SLB) - N4-6 (SLB)	Always	Below 1 Ω
K36-7 (SLFR) - N4-4 (SLFR)	Always	Below 1 Ω
K36-7 (SLFR) - Body ground	Always	10 kΩ or higher
K36-8 (SLFL) - N4-3 (SLFL)	Always	Below 1 Ω
K36-8 (SLFL) - Body ground	Always	10 kΩ or higher
K36-9 (SLRR) - N4-1 (SLRR)	Always	Below 1 Ω
K36-9 (SLRR) - Body ground	Always	10 kΩ or higher
K36-10 (SLAC) - N4-7 (AHC-)	Always	Below 1 Ω
K36-10 (SLAC) - Body ground	Always	10 kΩ or higher
K36-22 (SLRL) - N4-2 (SLRL)	Always	Below 1 Ω
K36-22 (SLRL) - Body ground	Always	10 kΩ or higher
K36-29 (SLRG) - N4-5 (SLRG)	Always	Below 1 Ω
K36-29 (SLRG) - Body ground	Always	10 kΩ or higher
K36-30 (SLFG) - N4-8 (SLFG)	Always	Below 1 Ω
K36-30 (SLFG) - Body ground	Always	10 kΩ or higher

NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

4.CHECK HARNESS AND CONNECTOR (BODY GROUND BETWEEN ECU - NO. 1 HEIGHT CONTROL VALVE)

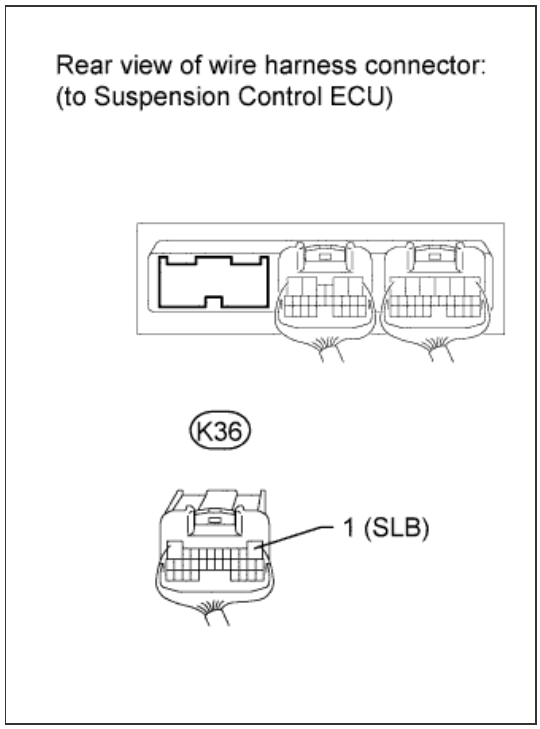
a. Disconnect the N4 No. 1 height control valve connector.

b. Disconnect the K36 ECU connector.

c. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
K36-1 (SLB) - Body ground	Always	10 kΩ or higher



NG → Go to step 6

OK

5.INSPECT NO. 1 HEIGHT CONTROL VALVE

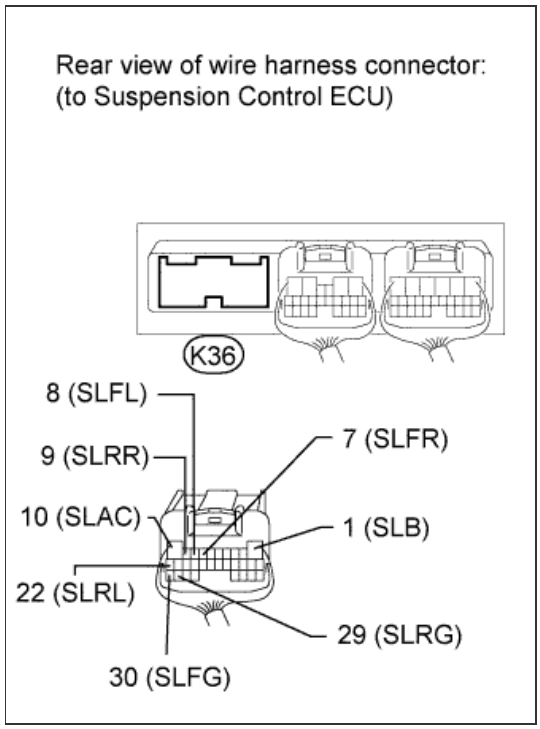
a. Connect the N4 No. 1 height control valve connector.

b. Disconnect the K36 ECU connector.

c. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
K36-7 (SLFR) - K36-1 (SLB)	Always	3 to 3.8 Ω
K36-7 (SLFR) - Body ground	Always	10 kΩ or higher
K36-8 (SLFL) - K36-1 (SLB)	Always	3 to 3.8 Ω
K36-8 (SLFL) - Body ground	Always	10 kΩ or higher
K36-9 (SLRR) - K36-1 (SLB)	Always	3 to 3.8 Ω
K36-9 (SLRR) - Body ground	Always	10 kΩ or higher
K36-10 (SLAC) - K36-1 (SLB)	Always	3 to 3.8 Ω
K36-10 (SLAC) - Body ground	Always	10 kΩ or higher
K36-22 (SLRL) - K36-1 (SLB)	Always	3 to 3.8 Ω
K36-22 (SLRL) - Body ground	Always	10 kΩ or higher
K36-29 (SLRG) - K36-1 (SLB)	Always	3 to 3.8 Ω
K36-29 (SLRG) - Body ground	Always	10 kΩ or higher
K36-30 (SLFG) - K36-1		



(SLB)	Always	3 to 3.8 Ω
K36-30 (SLFG) - Body ground	Always	10 kΩ or higher
K36-1 (SLB) - Body ground	Always	10 kΩ or higher

NG → REPLACE NO. 1 HEIGHT CONTROL VALVE (Click here)

OK

REPLACE SUSPENSION CONTROL ECU (Click here)

6.CHECK HARNESS AND CONNECTOR (BODY GROUND BETWEEN ECU - FRONT SUSPENSION CONTROL VALVE)

a. Disconnect the N10 and N12 front suspension control valve connectors.

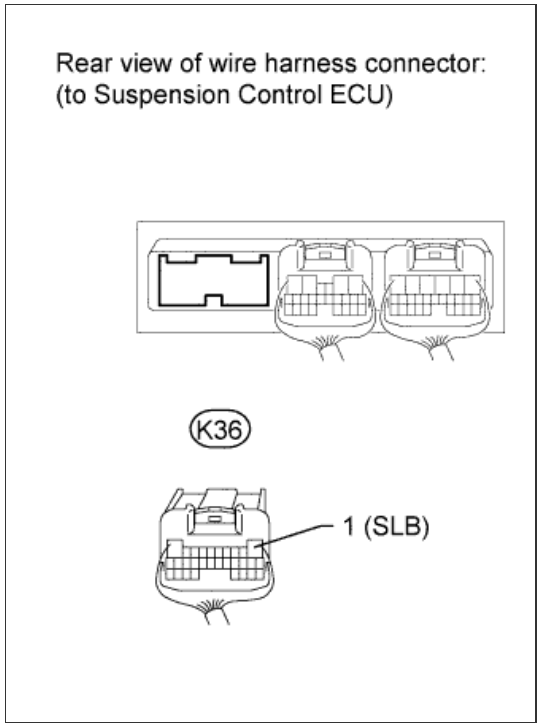
b. Disconnect the N4 No. 1 height control valve connector.

c. Disconnect the K36 ECU connector.

d. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
K36-1 (SLB) - Body ground	Always	10 kΩ or higher



NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

7.CHECK HARNESS AND CONNECTOR (SUSPENSION CONTROL ECU - FRONT SUSPENSION CONTROL VALVE)

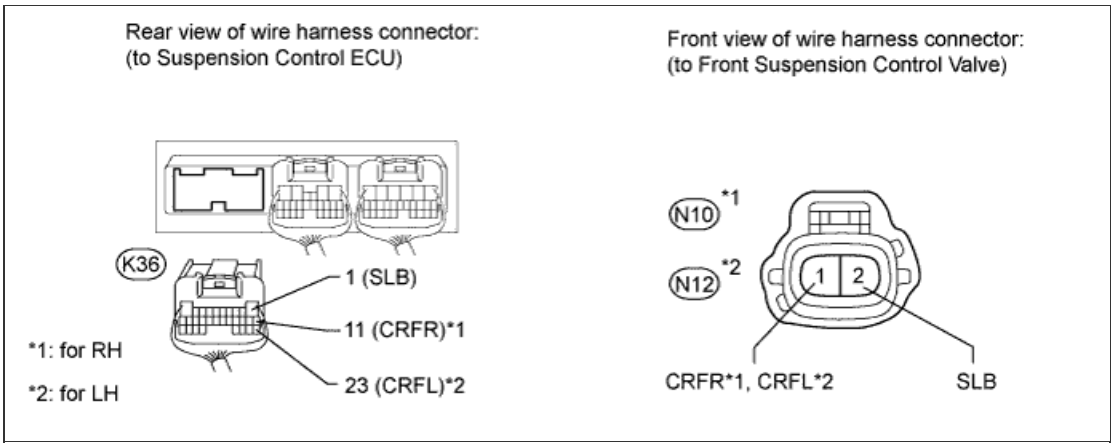
a. Disconnect the N10*1 and/or N12*2 front suspension control valve connector.

HINT:

*1: for RH

*2: for LH

b. Disconnect the K36 ECU connector.



c. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
K36-11 (CRFR) - N10-1 (CRFR)	Always	Below 1 Ω
K36-11 (CRFR) - Body ground	Always	10 kΩ or higher
K36-23 (CRFL) - N12-1 (CRFL)	Always	Below 1 Ω
K36-23 (CRFL) - Body ground	Always	10 kΩ or higher
K36-1 (SLB) - N10-2 (SLB)	Always	Below 1 Ω
K36-1 (SLB) - N12-2 (SLB)	Always	Below 1 Ω

NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK → REPLACE FRONT SUSPENSION CONTROL VALVE

for Preparation Click here

1. OPERATE HEIGHT CONTROL SWITCH AND CHECK CHANGE OF VEHICLE HEIGHT

NOTICE:

- **Perform the inspection with the vehicle empty.**
- **When operating the height control switch, operate the switch with the driver door opened, and then close the driver door after getting out of the vehicle.**

HINT:

Vehicle height control starts just after closing the door.

a. Set the tires to the specified tire pressure, and adjust all 4 wheels.

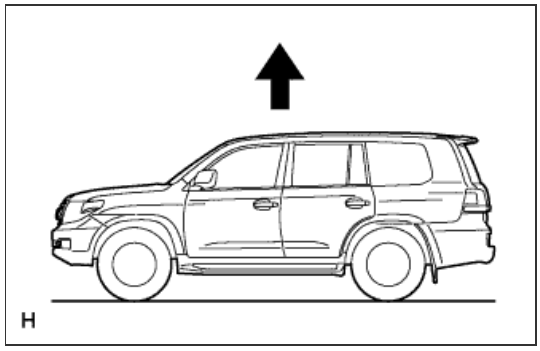
b. For the front side, measure the ground clearance of the front adjusting cam bolt center.
For the rear side, measure the ground clearance of the rear lower control arm front side center.

HINT:

Refer to the following for the measurements (Click here).

c. Start the engine.

d. Push the height control switch to change from "N" to "HI" mode.



e. Check the time required for the height change and the changed amount of the vehicle height.

Standard Value:

Vehicle Condition	Fluid Temperature Condition	Reference Value
"HI" mode (Up time)	20°C (68°F) +/- 10°C (50°F)	Approximately 15 seconds or less

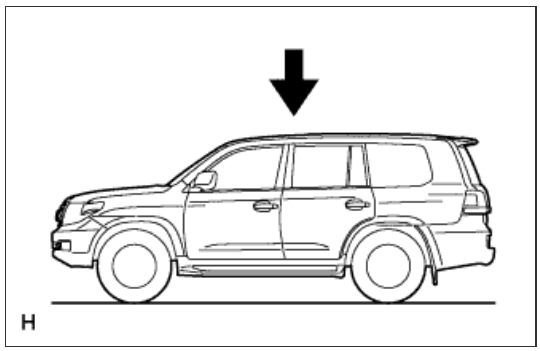
Amount of Change in Vehicle Height:

Item	Specified Condition
Front	Approximately +50 mm (+1.97 in.)
Rear	Approximately +60 mm (+2.36 in.)

NOTICE:

After vehicle height control has been completed, wait for approximately 20 seconds until the height is fixed securely, then check the changed amount of vehicle height.

f. Push the height control switch to change from "N" to "LO" mode.



g. Check the time required for the height change and the changed amount of the vehicle height.

Standard Value:

Vehicle Condition	Fluid Temperature Condition	Reference Value
"LO" mode (Down time)	20°C (68°F) +/- 10°C (50°F)	Approximately 10 seconds or less

Amount of Change in Vehicle Height:

Item	Specified Condition
Front	Approximately -60 mm (-2.36 in.)
Rear	Approximately -40 mm (-1.57 in.)

NOTICE:

After vehicle height control has been completed, wait for approximately 20 seconds until the height is fixed securely, then check the changed amount of vehicle height.

. INSPECT FLUID PRESSURE

NOTICE:

With the vehicle empty, perform this inspection with 1 person sitting in the driver seat in order to confirm that the switch operation and vehicle height change have been completed.

HINT:

The average weight for one person is about 55 kg (121.3 lb).

a. Turn the engine switch off.

b. Connect the intelligent tester to the DLC3.

c. Start the engine and turn the tester on.

d. Press the UP button of the height control switch. Using the Data List, check the oil pressure when the vehicle height changes from NORMAL to HI.

AHC

Tester Display	Measurement Item/Range	Normal Condition	Diagnostic Note
Oil Pressure Sensor	Fluid pressure sensor reading / min.: -784.79 MPa (-8002.66 kgf/cm^2, -113794.55 psi) max.: 784.76 MPa (8002.354 kgf/cm^2, 113790.2 psi)	-	-

Standard Pressure:

Vehicle Condition	Fluid Temperature Condition	Reference Value
When vehicle height changes from NORMAL to HI	20°C (68°F) +/-10°C (50°F)	The oil pressure begins rising when control is started and reaches approximately 13 MPa (132.6 kfg/cm^2, 1885 psi) when the vehicle height is almost finished changing to HI.

e. Set the vehicle height to LO and press the UP button of the height control switch. Then check the oil pressure when the vehicle height changes from LO to NORMAL.

Standard Pressure:

Vehicle Condition	Fluid Temperature Condition	Reference Value
When vehicle height changes from LO to NORMAL	20°C (68°F) +/-10°C (50°F)	The oil pressure begins rising when control is started and reaches approximately 8 MPa (81.6 kfg/cm^2, 1160 psi) when the vehicle height is almost finished changing to NORMAL.

3. INSPECT VEHICLE SPEED SENSING FUNCTION

HINT:

When the vehicle speed sensing function control operates, nothing displays on the indicator in the combination meter.

a. Turn the engine switch off.

b. Connect the intelligent tester to the DLC3.

c. Turn the engine switch on (IG) and the tester on.

d. Using the Data List, check the vehicle speed sensing function.

AHC

Tester Display	Measurement Item/Range	Normal Condition	Diagnostic Note
Height Mode	Height mode / NORMAL / ACCE LO / LO / STAN LO / FAST LO / L4 HI / HI / EX	Actual conditions are	-

	HI	displayed.	

e. When the transfer is in the L4 position:

i. When the vehicle is driven at a speed of approximately 3 km/h (2 mph) or more, check that the vehicle height changes to HI using the Data List.

OK:
The display changes to HI.

ii. Using the Data List, check if the vehicle height changes from HI to L4 HI when the vehicle speed is 40 km/h (25 mph) or more.

OK:
The display changes to L4 HI.

f. When driving at a high speed:

i. Using the Data List, check that the vehicle height lowers when the vehicle height is NORMAL and the vehicle speed is 100 km/h (62 mph) or more.

OK:
The display changes to FAST LO.

ii. Using the Data List, check that the vehicle height returns to NORMAL when the vehicle speed is reduced to less than 80 km/h (50 mph).

OK:
The display changes to NORMAL.

g. When vehicle height control is prohibited:

i. Press the height control OFF switch to prohibit vehicle height control.

ii. Drive the vehicle at 80 km/h (50 mph) or more with the vehicle height NORMAL, or drive the vehicle at 30 km/h (19 mph) or more with the vehicle height not NORMAL and, using the Data List, check that vehicle height control prohibition is canceled.

AHC

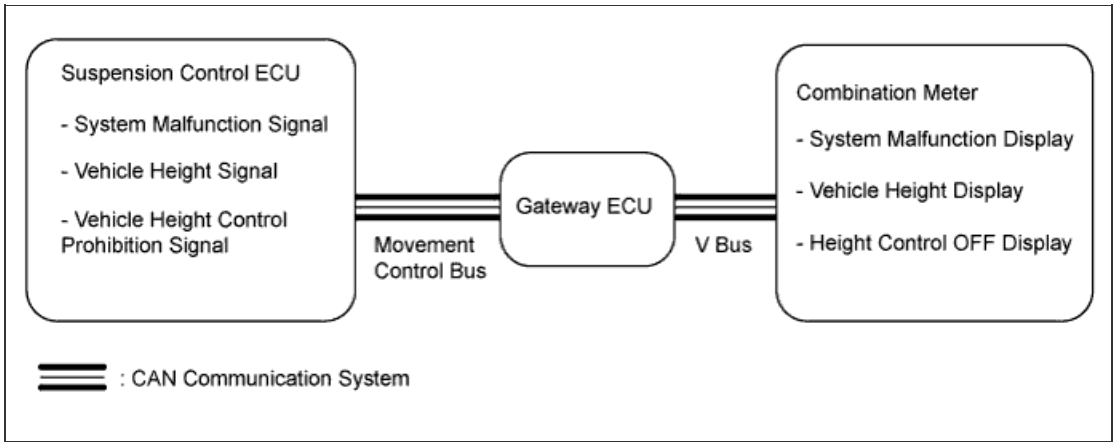
Tester Display	Measurement Item/Range	Normal Condition	Diagnostic Note
Height Control Prohibition	Vehicle height control prohibition information/ Permiss or Prohibi	Actual conditions are displayed.	-

OK:
The display changes from Prohibi to Permiss.

for Preparation Click here

DESCRIPTION

The multi-information display in the combination meter displays the vehicle height, the state of the height control OFF switch, and system malfunctions. To display items, the multi-information display uses CAN communication between the combination meter and suspension control ECU via the gateway ECU.



INSPECTION PROCEDURE

1.CHECK ECUS CONNECTED TO CAN BUS

a. Turn the engine switch off.

b. Connect the intelligent tester to the DLC3.

c. Check the ECUs connected to the CAN bus for LHD (Click here) or for RHD (Click here).

Result

Result	Proceed to
No malfunction appears	A
Malfunction appears (for LHD)	B
Malfunction appears (for RHD)	C

B → GO TO CAN COMMUNICATION SYSTEM (HOW TO PROCEED WITH TROUBLESHOOTING) (**Click here**)

C → GO TO CAN COMMUNICATION SYSTEM (HOW TO PROCEED WITH TROUBLESHOOTING) (**Click here**)

A

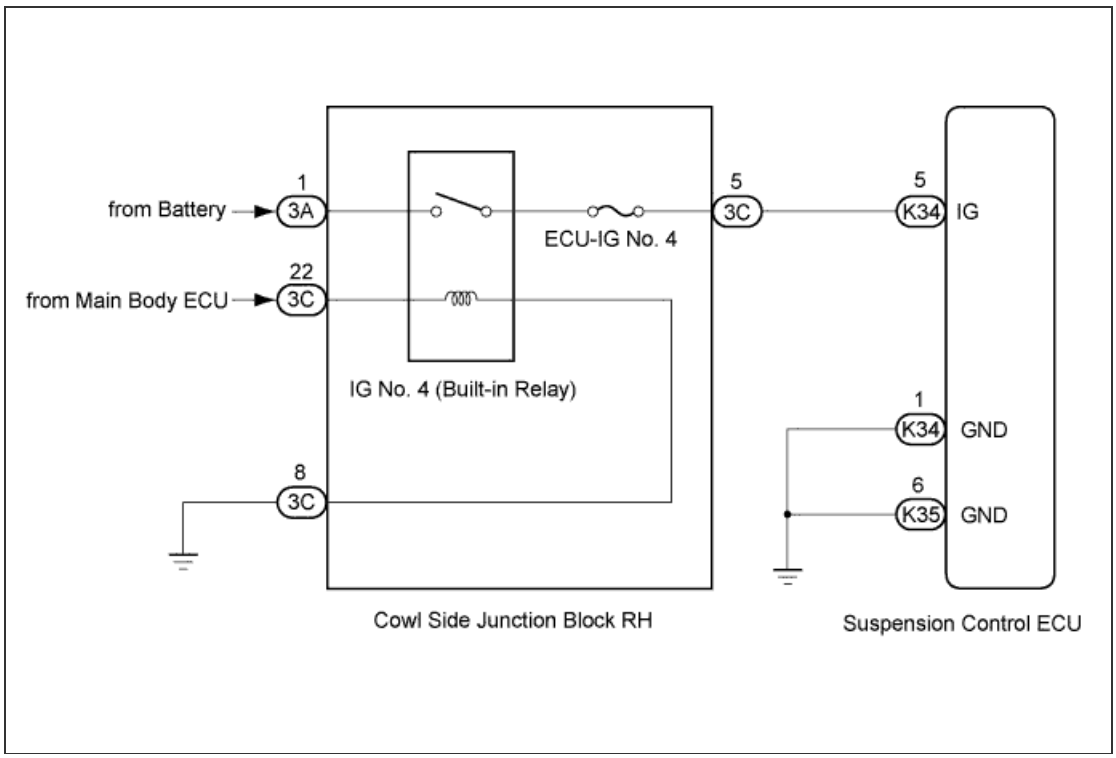
GO TO METER / GAUGE SYSTEM (HOW TO PROCEED WITH TROUBLESHOOTING) (**Click here**)

for Preparation Click here

DESCRIPTION

This circuit supplies the power source to the suspension control ECU.

WIRING DIAGRAM



INSPECTION PROCEDURE

NOTICE:

- **Before performing troubleshooting, inspect the connectors of related circuits.**
- **If the suspension control ECU or height control sensor is replaced, the vehicle height offset calibration must be performed (Click here).**

1.READ VALUE USING INTELLIGENT TESTER (IG POWER SOURCE VOLTAGE)

a. Connect the intelligent tester to the DLC3.

b. Turn the engine switch on (IG) and the tester on.

c. Read the "IG Power Source Voltage" item in the Data List.

AHC

Tester Display	Measurement Item/Range	Normal Condition	Diagnostic Note
IG Power Source Voltage	Power supply voltage / min.: 0 V max.: 255 V	Engine switch on (IG): 11 to 14 V	-

OK:

11 to 14 V

NG → Go to step 2

OK

CHECK INDICATOR CIRCUIT (Click here)

2.INSPECT FUSE (ECU-IG NO. 4)

a. Remove the ECU-IG No. 4 fuse from the cowl side junction block RH.

b. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
ECU-IG No. 4 fuse	Always	Below 1 Ω

NG → Go to step 7

OK

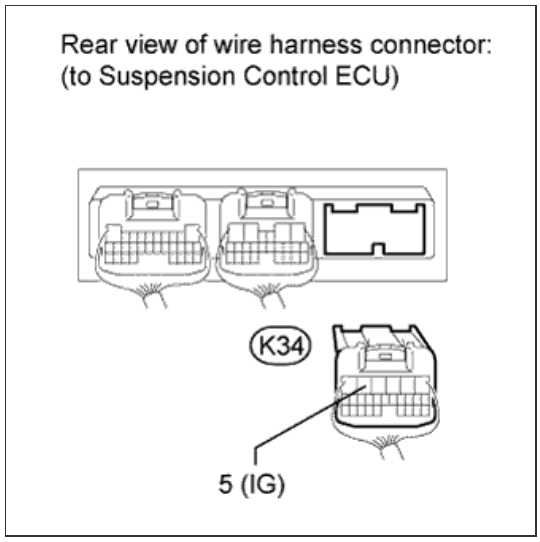
3.INSPECT COWL SIDE JUNCTION BLOCK RH (IG NO. 4 RELAY)

a. Disconnect the K34 ECU connector.

b. Measure the voltage according to the value(s) in the table below.

Standard Voltage:

Tester Connection	Condition	Specified Condition
K34-5 (IG) - Body ground	Engine switch on (IG)	11 to 14 V

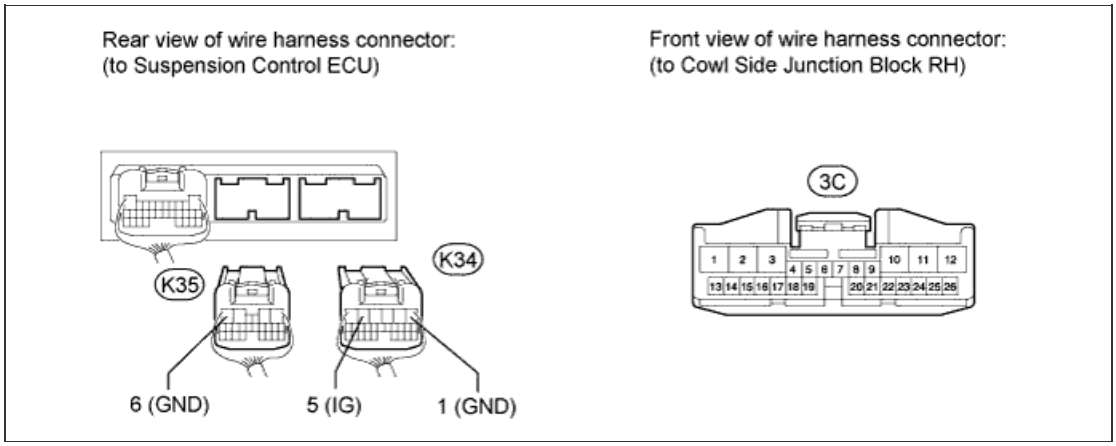


NG → Go to step 4

OK

REPLACE SUSPENSION CONTROL ECU (Click here)

4.CHECK HARNESS AND CONNECTOR (COWL SIDE JUNCTION BLOCK RH - ECU AND BODY GROUND)



a. Disconnect the K34 and K35 ECU connectors.

b. Disconnect the 3C cowl side junction block RH connector.

c. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
K34-5 (IG) - 3C-5	Always	Below 1 Ω
K34-1 (GND) - Body ground	Always	Below 1 Ω
K35-6 (GND) - Body ground	Always	Below 1 Ω

NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

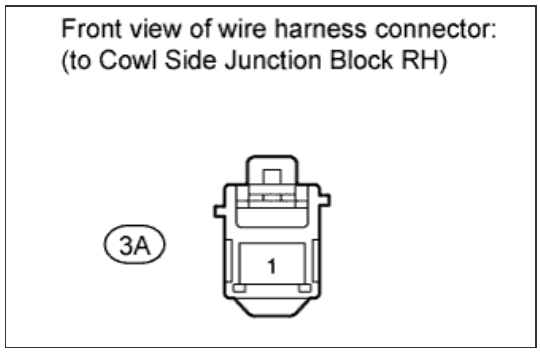
5.CHECK HARNESS AND CONNECTOR (BATTERY - COWL SIDE JUNCTION BLOCK RH)

a. Disconnect the 3A cowl side junction block RH connector.

b. Measure the voltage according to the value(s) in the table below.

Standard Voltage:

Tester Connection	Condition	Specified Condition
3A-1 - Body ground	Always	11 to 14 V



NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

6.CHECK HARNESS AND CONNECTOR (MAIN BODY ECU - COWL SIDE JUNCTION BLOCK RH AND BODY GROUND)

a. Disconnect the 3C cowl side junction block RH connector.

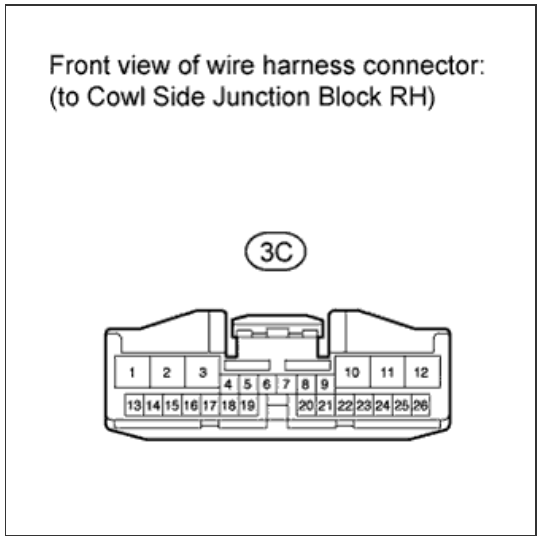
b. Measure the voltage and resistance according to the value(s) in the tables below.

Standard Voltage:

Tester Connection	Condition	Specified Condition
3C-22 - Body ground	Engine switch on (IG)	11 to 14 V

Standard Resistance:

Tester Connection	Condition	Specified Condition
3C-8 - Body ground	Always	Below 1 Ω



NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK

.CHECK HARNESS AND CONNECTOR (COWL SIDE JUNCTION BLOCK RH - ECU)

a. Disconnect the K34 ECU connector.

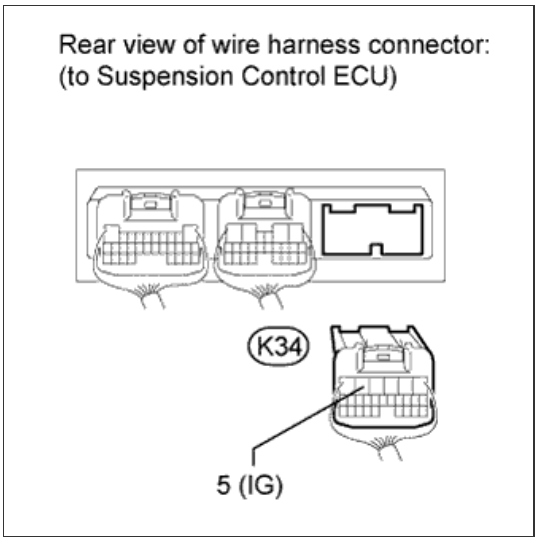
b. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
K34-5 (IG) - Body ground	Always	10 kΩ or higher

HINT:

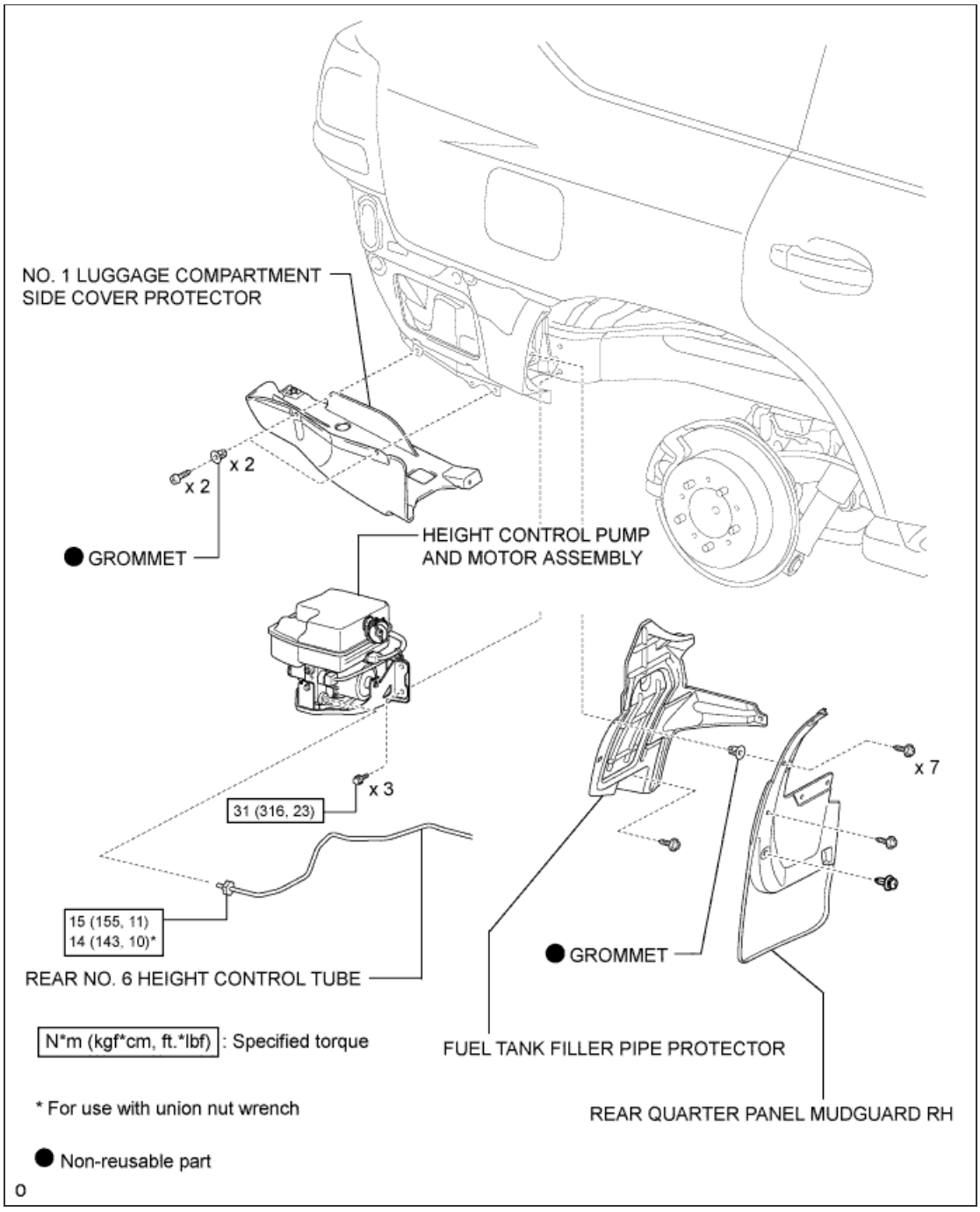
If a fuse is blown, replace the fuse.

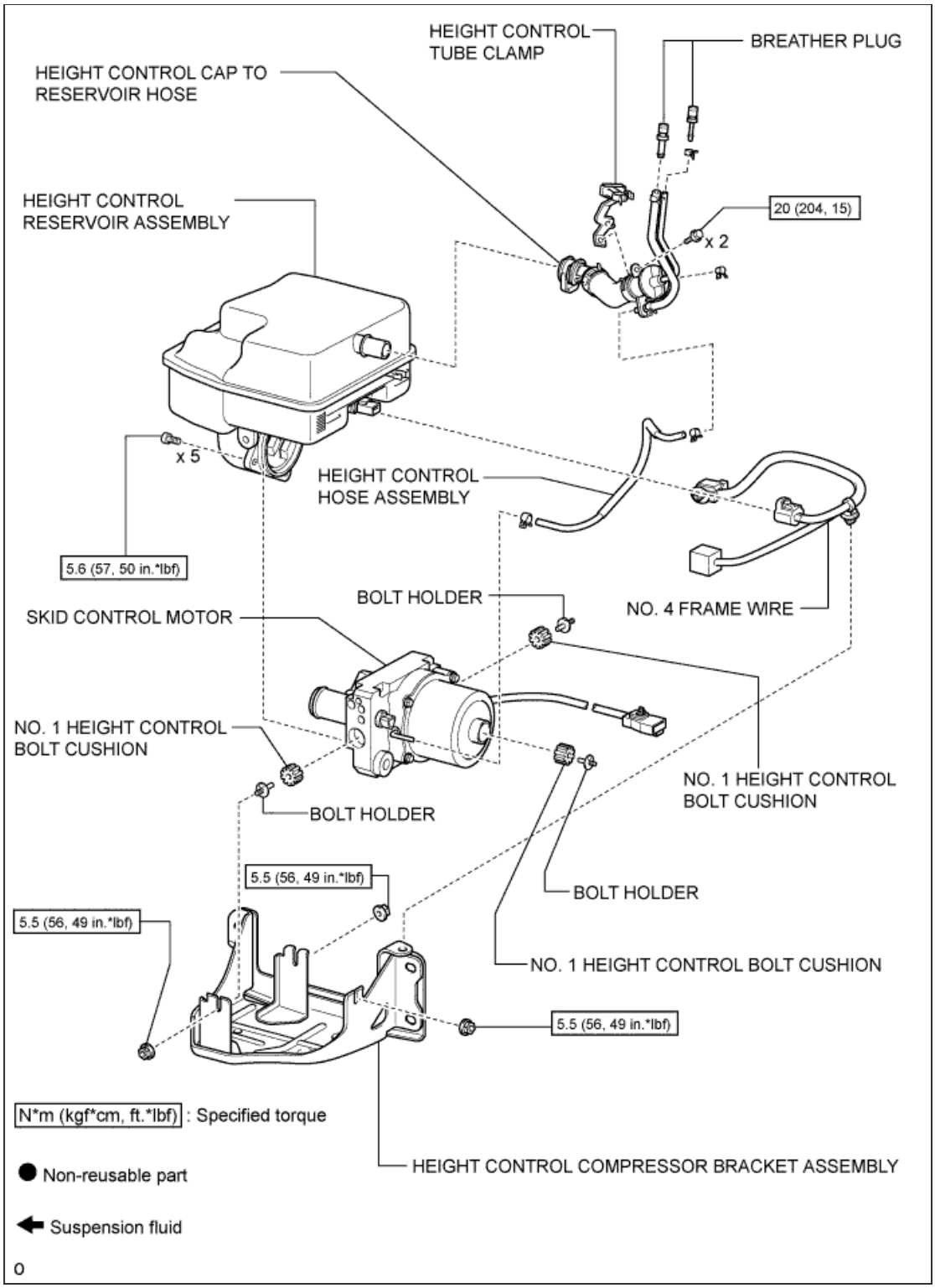


NG → REPAIR OR REPLACE HARNESS OR CONNECTOR

OK → REPLACE COWL SIDE JUNCTION BLOCK RH

for Preparation Click here




HEIGHT CONTROL TUBE CLAMP
BREATHER PLUG
HEIGHT CONTROL CAP TO RESERVOIR HOSE
HEIGHT CONTROL RESERVOIR ASSEMBLY
20 (204, 15)
x 2
x 5
HEIGHT CONTROL HOSE ASSEMBLY
5.6 (57, 50 in.*lbf)
BOLT HOLDER
NO. 4 FRAME WIRE
SKID CONTROL MOTOR
NO. 1 HEIGHT CONTROL BOLT CUSHION
BOLT HOLDER
NO. 1 HEIGHT CONTROL BOLT CUSHION
5.5 (56, 49 in.*lbf)
BOLT HOLDER
5.5 (56, 49 in.*lbf)
NO. 1 HEIGHT CONTROL BOLT CUSHION
5.5 (56, 49 in.*lbf)
N*m (kgf*cm, ft.*lbf) : Specified torque
HEIGHT CONTROL COMPRESSOR BRACKET ASSEMBLY
Non-reusable part
Suspension fluid
0

for Preparation Click here

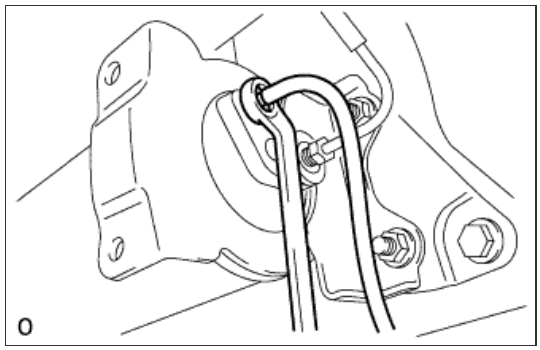
1. DISCHARGE SUSPENSION FLUID PRESSURE

a. Connect a hose to the bleeder plug for the height control accumulator and loosen the bleeder plug.

b. Discharge the suspension fluid pressure.

c. After the fluid pressure has dropped and oil has drained out, tighten the bleeder plug and remove the hose.

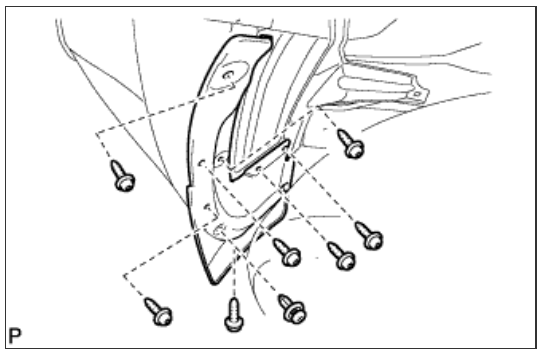
Torque:
6.9 N*m{ 70 kgf*cm , 61 in.*lbf }



2. REMOVE REAR QUARTER PANEL MUDGUARD RH

a. Remove the clip.

b. Using a T30 "TORX" socket, remove the 7 screws and mudguard.



3. REMOVE REAR BUMPER COVER

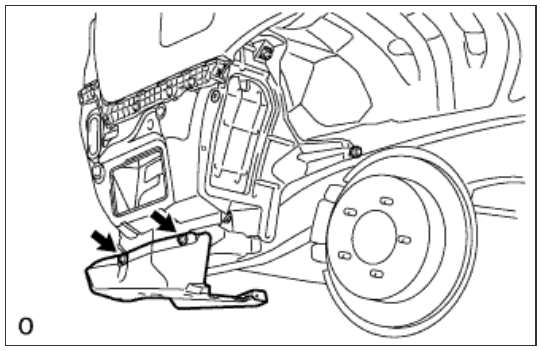
a. for Standard:
Remove the bumper cover (Click here).

b. w/ Towing Hitch:
Remove the bumper cover (Click here).

c. w/ Pintle Hook:
Remove the bumper cover (Click here).

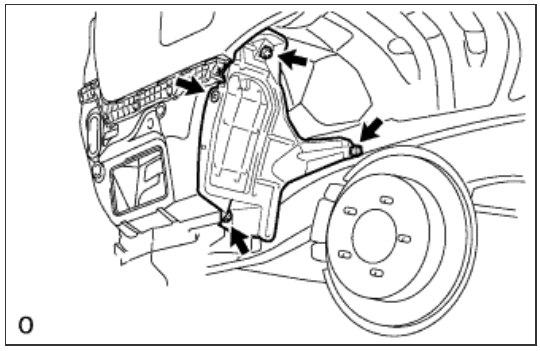
4. REMOVE NO. 1 LUGGAGE COMPARTMENT SIDE COVER PROTECTOR

a. Remove the 2 screws, 2 grommets and protector.



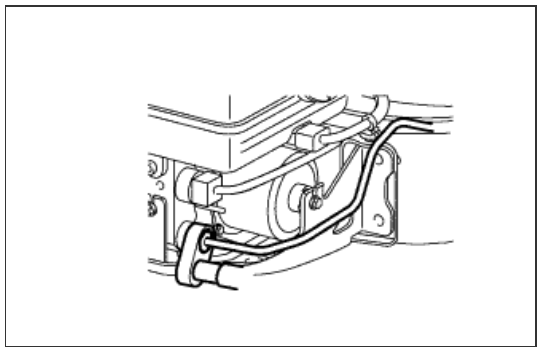
. REMOVE FUEL TANK FILLER PIPE PROTECTOR

a. Using a T30 "TORX" socket wrench, remove the 3 screws, grommet and pipe protector.



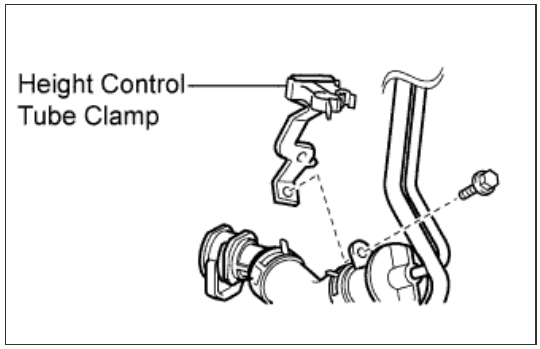
6. DISCONNECT REAR NO. 6 HEIGHT CONTROL TUBE

a. Using a union nut wrench, disconnect the No. 6 height control tube from the pump and motor.



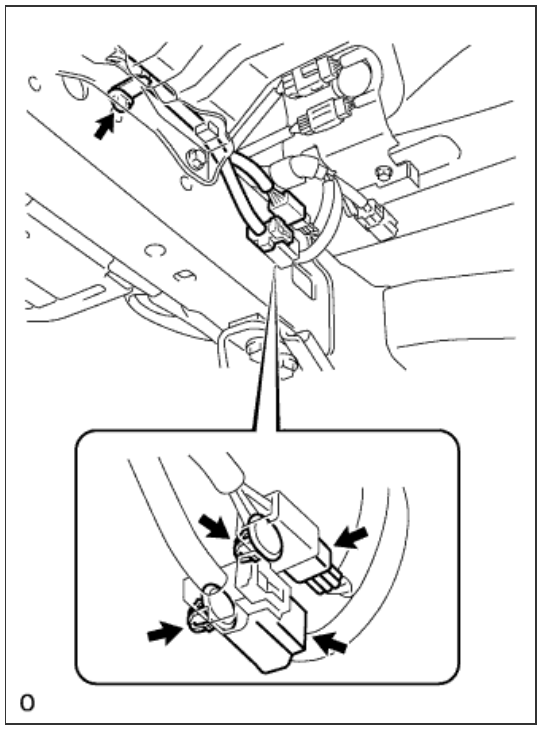
7. REMOVE HEIGHT CONTROL TUBE CLAMP

a. Disconnect the tube clamp from the hose, then remove the 2 bolts and tube clamp.

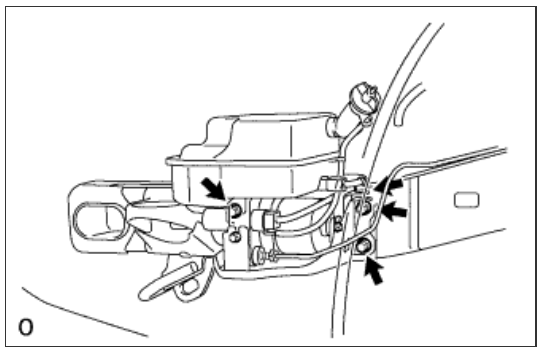


8. REMOVE HEIGHT CONTROL PUMP AND MOTOR ASSEMBLY

a. Disconnect the 2 connectors and 3 clamps.



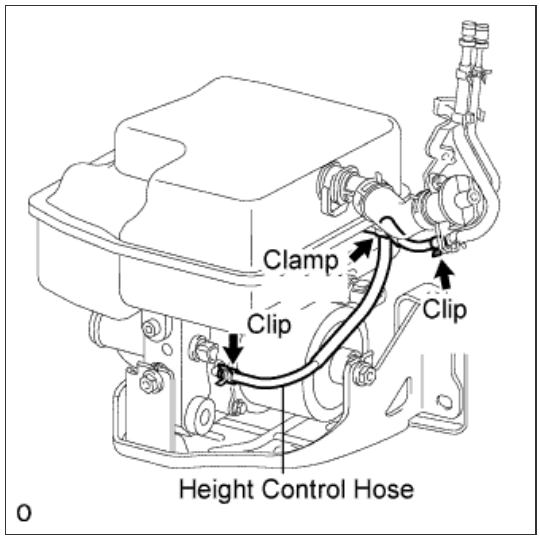
b. Remove the 3 bolts and pump and motor.



for Preparation Click here

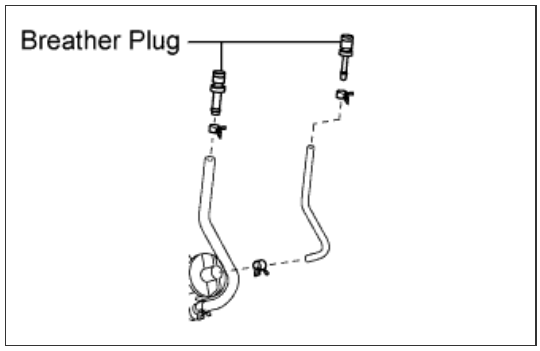
1. REMOVE HEIGHT CONTROL HOSE ASSEMBLY

a. Disconnect the clamp from the reservoir, then remove the 2 clips and hose.

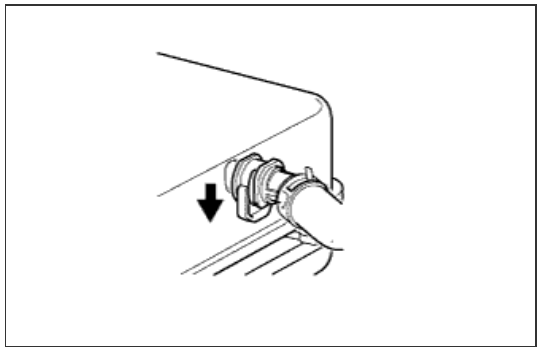


2. REMOVE HEIGHT CONTROL CAP TO RESERVOIR HOSE

a. Remove the 3 clips, 2 breather plugs, and hose from the reservoir hose.

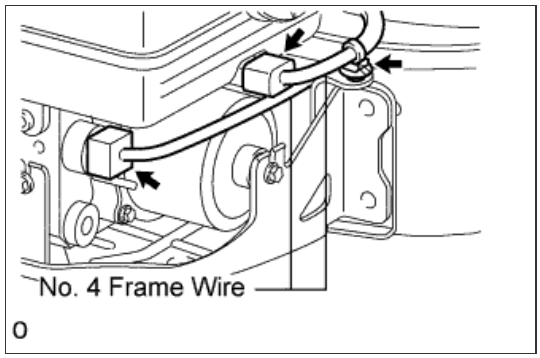


b. Pull the connector down to detach it and remove the hose from the reservoir tank.



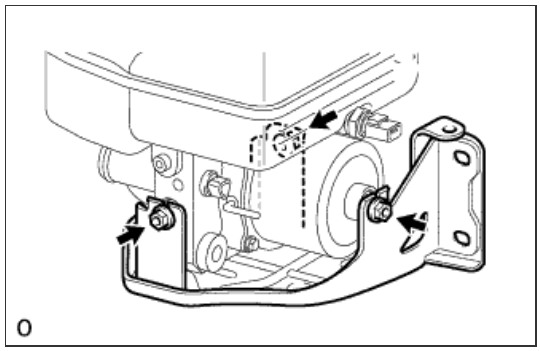
3. DISCONNECT NO. 4 FRAME WIRE

a. Disconnect the 2 connectors, clamp and frame wire.



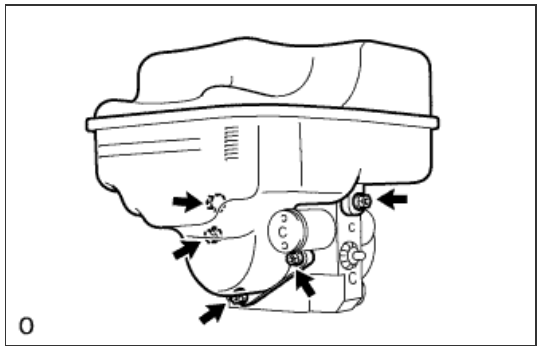
4. REMOVE HEIGHT CONTROL COMPRESSOR BRACKET ASSEMBLY

a. Remove the 3 nuts and bracket from the pump and motor.



5. REMOVE HEIGHT CONTROL RESERVOIR ASSEMBLY

a. Using a 5 mm hexagon wrench, remove the 5 bolts and reservoir from the pump and motor.



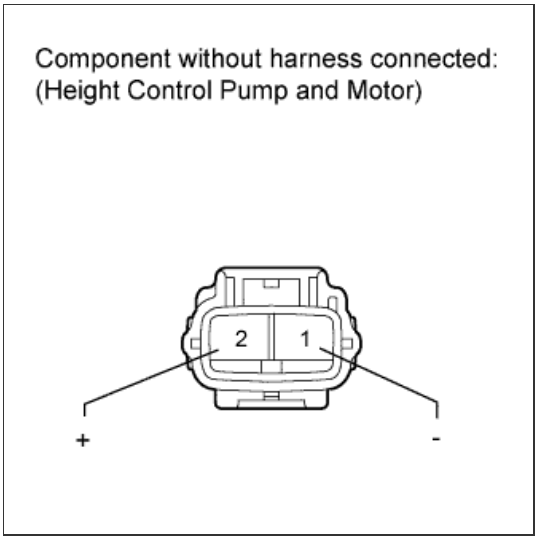
6. REMOVE NO. 1 HEIGHT CONTROL BOLT CUSHION

a. Remove the 3 bolt holders and 3 bolt cushions from the pump and motor.

for Preparation Click here

1. INSPECT HEIGHT CONTROL PUMP AND MOTOR

a. Check the pump and motor operation.



i. Apply battery voltage to the pump and motor and check the operating sound of the height control pump and motor.

NOTICE:

- **Be careful of fluid spray when the height control pump and motor is operated.**
- **Do not allow the motor to operate for 60 seconds or more.**
- **If the height control pump and motor is shorted, locked, or has a similar type of malfunction, a large amount of current will be flowing. Therefore, if the motor does not operate, immediately stop this inspection.**

OK:

Measurement Condition	Specified Condition
Battery positive (+) → Terminal 2 Battery negative (-) → Terminal 1	Motor operates

If the result is not as specified, replace the height control pump and motor.

for Preparation Click here

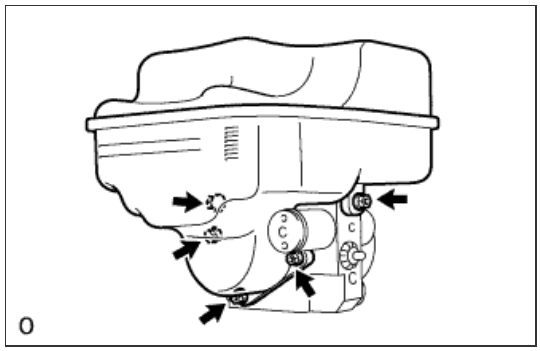
1. INSTALL NO. 1 HEIGHT CONTROL BOLT CUSHION

a. Install the 3 bolt cushions and 3 bolt holders to the pump and motor.

2. INSTALL HEIGHT CONTROL RESERVOIR ASSEMBLY

a. Using a 5 mm hexagon wrench, install the reservoir with the 5 bolts.

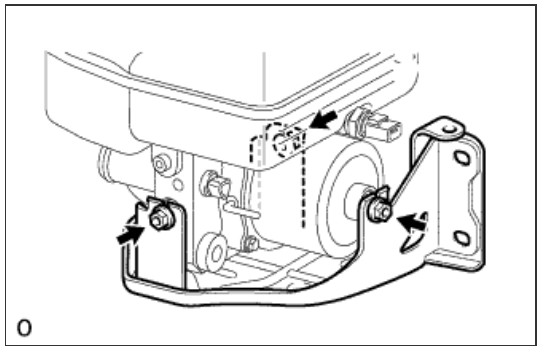
Torque:
5.5 N*m{ 56 kgf*cm , 49 in.*lbf }



3. INSTALL HEIGHT CONTROL COMPRESSOR BRACKET ASSEMBLY

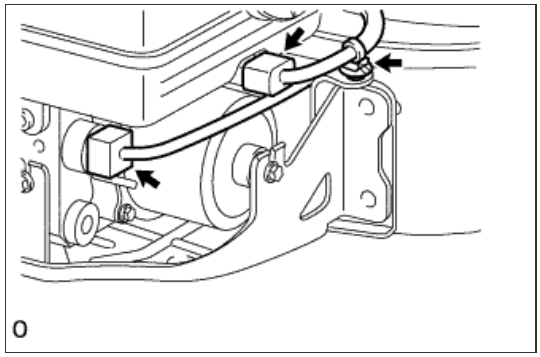
a. Install the bracket with the 3 nuts.

Torque:
5.5 N*m{ 56 kgf*cm , 49 in.*lbf }



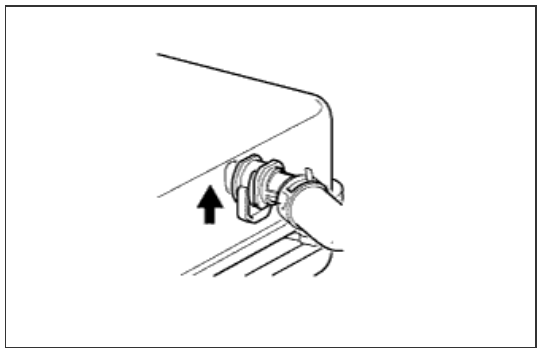
4. CONNECT NO. 4 FRAME WIRE

a. Connect the 2 connectors, clamp and frame wire.

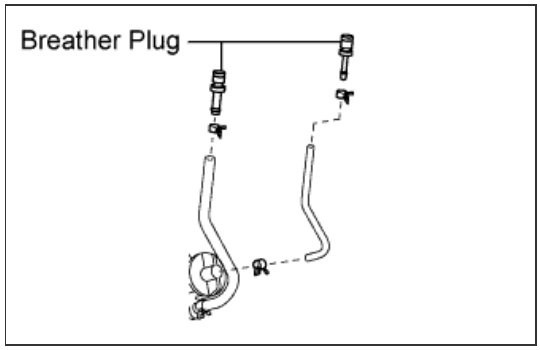


5. INSTALL HEIGHT CONTROL CAP TO RESERVOIR HOSE

a. Install the hose to the reservoir tank, and push the connector up to attach it.



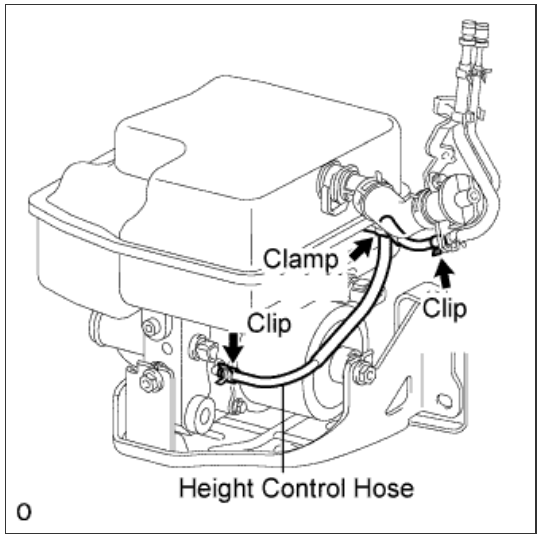
b. Install the hose, 2 breather plugs and 3 clips to the reservoir hose.



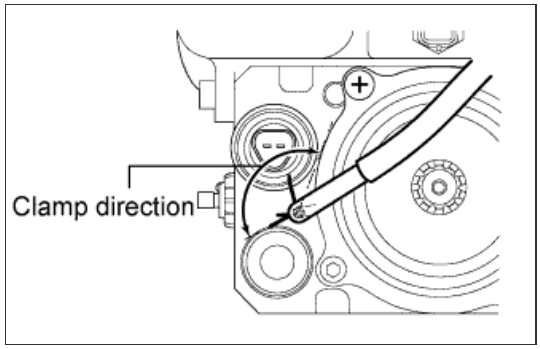
6. INSTALL HEIGHT CONTROL HOSE ASSEMBLY

a. Install the hose to the reservoir and motor with the 2 clips.

b. Connect the clamp to the reservoir.



c. Check that the direction of the hose clamp is as shown in the illustration.

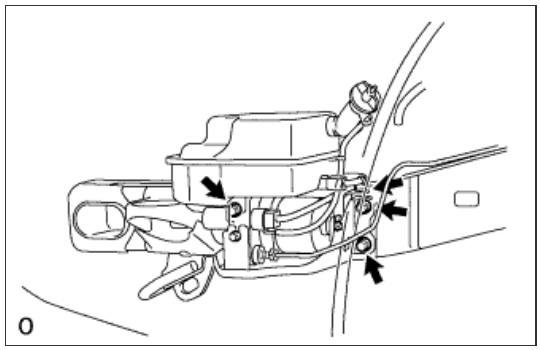


for Preparation Click here

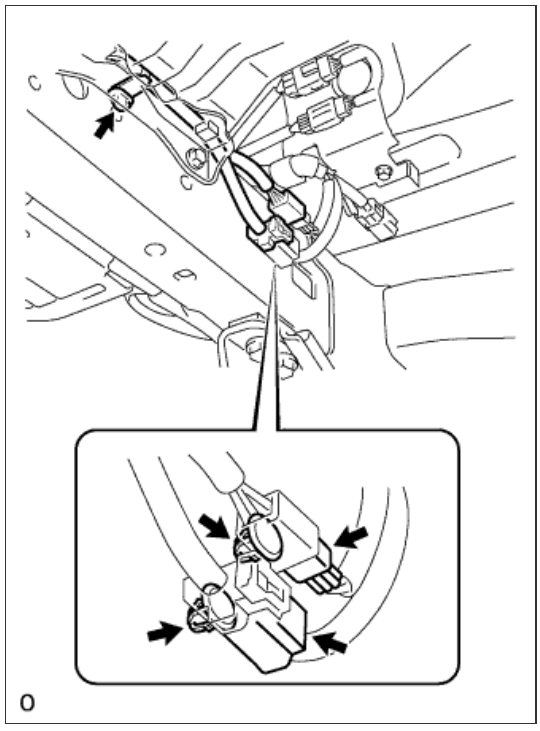
1. INSTALL HEIGHT CONTROL PUMP AND MOTOR ASSEMBLY

a. Install the pump and motor with the 3 bolts.

Torque:
31 N*m{ 316 kgf*cm , 23 ft.*lbf }



b. Connect the 2 connectors and 3 clamps.

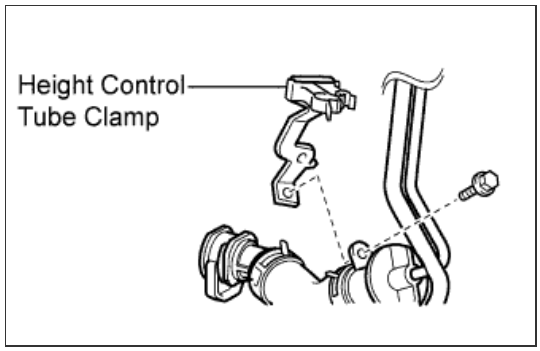


2. INSTALL HEIGHT CONTROL TUBE CLAMP

a. Install the tube clamp with the 2 bolts.

Torque:
20 N*m{ 204 kgf*cm , 15 ft.*lbf }

b. Connect the reservoir hose to the tube clamp.



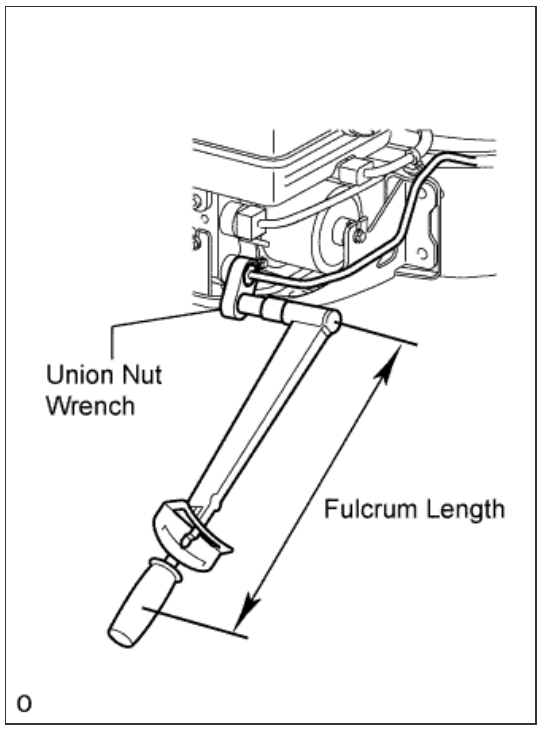
3. CONNECT REAR NO. 6 HEIGHT CONTROL TUBE

a. Using a union nut wrench, connect the control tube to the pump and motor.

Torque:
without union nut wrench:
15 N*m{ 155 kgf*cm , 11 ft.*lbf }
with union nut wrench:
14 N*m{ 143 kgf*cm , 10 ft.*lbf }

HINT:

- **Use a torque wrench with a fulcrum length of 300 mm (11.8 in.).**
- **The torque value for use with a union nut wrench is effective when the union nut wrench is parallel to the torque wrench.**



4. BLEED AIR FROM SUSPENSION FLUID

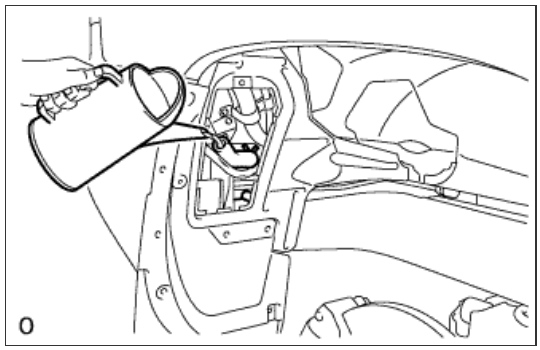
a. With the engine stopped, fill the reservoir tank with fluid.

NOTICE:

When the engine starts, the pump operates and fluid is supplied to each cylinder from the reservoir tank. Therefore, add the necessary amount of fluid so that the reservoir tank does not become empty.

HINT:

At this point, the vehicle height is low because the pressure of the cylinders is low.



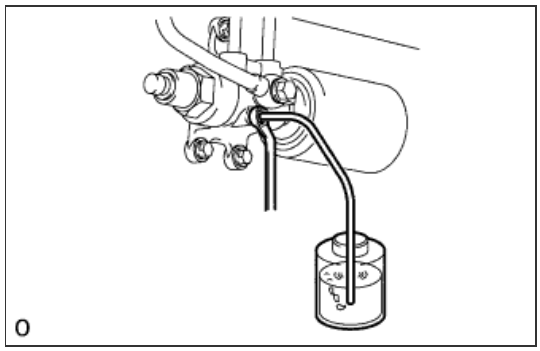
b. With the vehicle on a level surface, start the engine and set the vehicle height to NORMAL with the suspension control switch.

c. When the vehicle height becomes NORMAL and the pump stops, stop the engine.

d. Connect a hose to the bleeder plug of the front left side or right side control valve, then loosen the bleeder plug.

CAUTION:

Be careful when loosening the control valve bleeder plug because the front vehicle height drops rapidly.



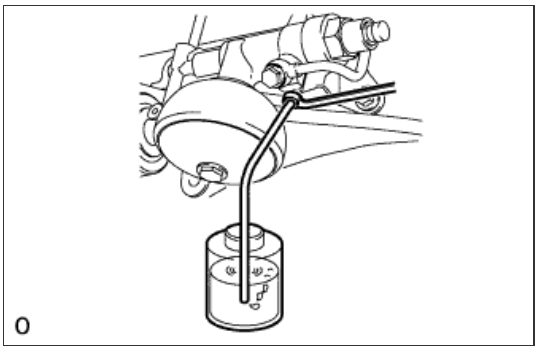
e. After the fluid containing air stops coming out, retighten the bleeder plug.

Torque:
8.3 N*m{ 85 kgf*cm , 73 in.*lbf }

HINT:

If the procedures are performed for the first time on the left side, perform the procedures on the right side for the second time.

f. Connect a hose to the bleeder plug of the rear left side or right side control valve, then loosen the bleeder plug.



CAUTION:

Be careful when loosening the control valve bleeder plug because the rear vehicle height drops rapidly.

g. After the fluid containing air stops coming out, retighten the bleeder plug.

Torque:
8.3 N*m{ 85 kgf*cm , 73 in.*lbf }

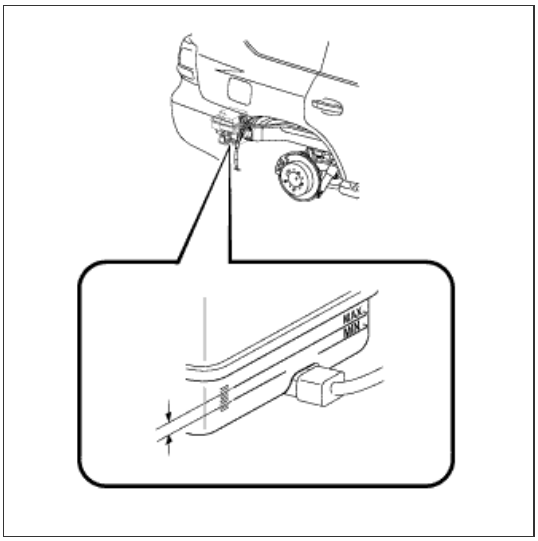
HINT:

If the procedures are performed for the first time on the left side, perform the procedures on the right side for the second time.

h. Repeat the previous 4 procedures until the fluid containing air stop coming out.

5. CHECK FLUID LEVEL IN RESERVOIR

a. With the vehicle empty, after setting the vehicle height to NORMAL from LO, check the indicator to make sure the vehicle height is NORMAL and check that the fluid level in the reservoir tank is within the specified range (MAX, MIN).



HINT:

After changing the vehicle height from LO to NORMAL, do not stop the engine for 25 seconds because the pressure control for the main accumulator is operating. After that, check the fluid level.

6. INSPECT FOR SUSPENSION FLUID LEAK

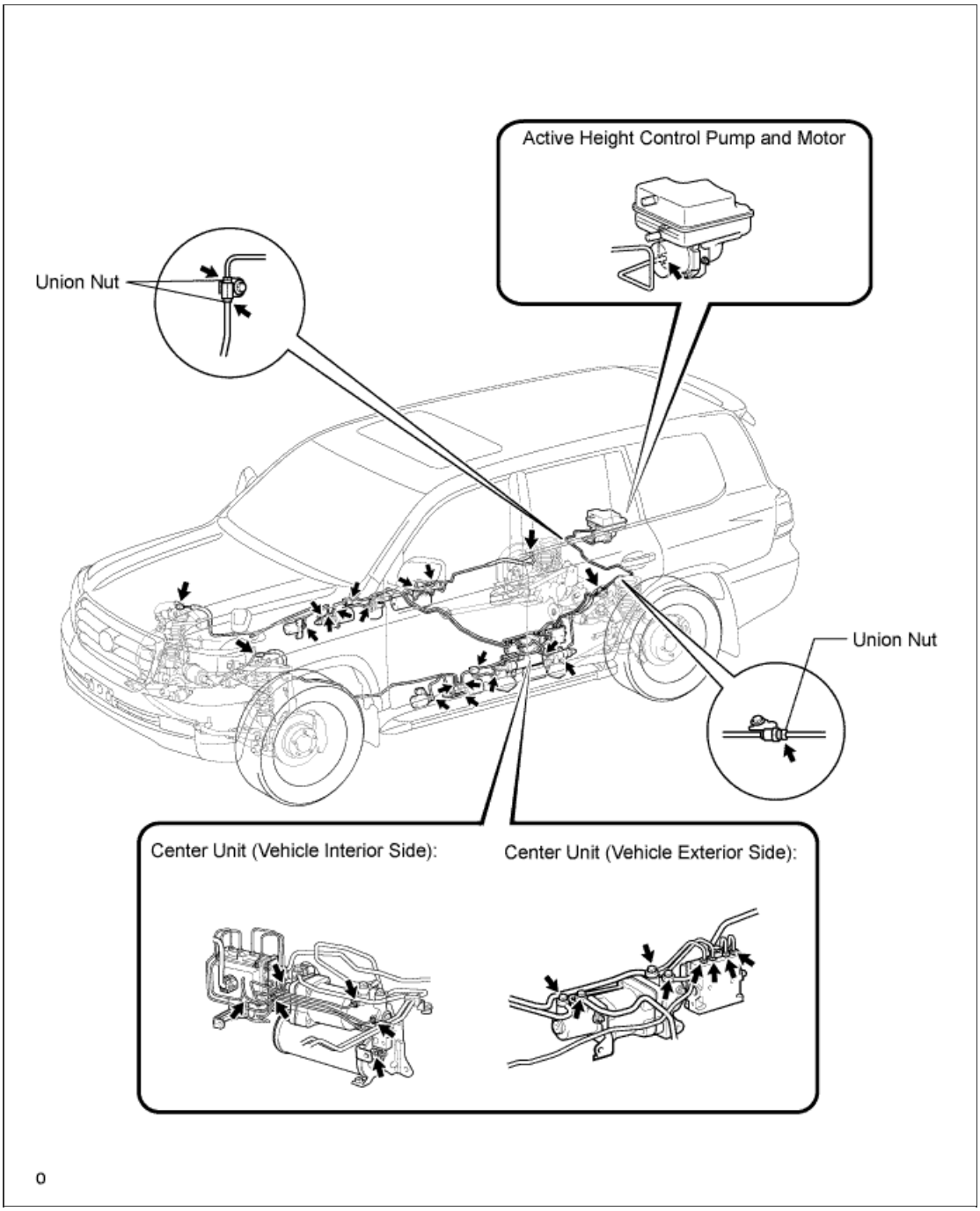
a. Check that the union nuts shown in the illustration are tightened to the specified torque.

Torque:
without union nut wrench:
15 N*m{ 155 kgf*cm , 11 ft.*lbf }
with union nut wrench:
14 N*m{ 143 kgf*cm , 10 ft.*lbf }

HINT:

- **Use a torque wrench with a fulcrum length of 300 mm (11.8 in.).**
- **The torque value for use with a union nut wrench is effective when the union nut wrench is parallel to the torque wrench.**

b. Check for fluid leakage from the parts and connections.



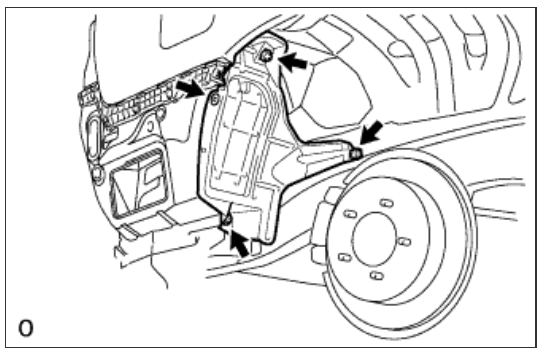
HINT:

For union nuts and union bolts not shown in the illustration, refer to the installation procedures for each title.

7. INSTALL FUEL TANK FILLER PIPE PROTECTOR

a. Using a T30 "TORX" socket wrench, install the pipe protector with the 3 screws and grommet.

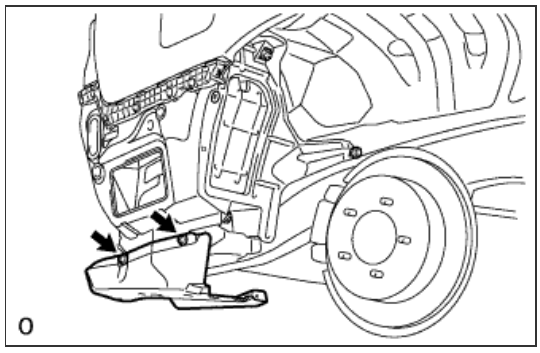
b. Install the new grommet.



8. INSTALL NO. 1 LUGGAGE COMPARTMENT SIDE COVER PROTECTOR

a. Install the protector with 2 new grommets.

b. Install the 2 screws.



9. INSTALL REAR BUMPER COVER

a. for Standard:
Install the bumper cover (Click here).

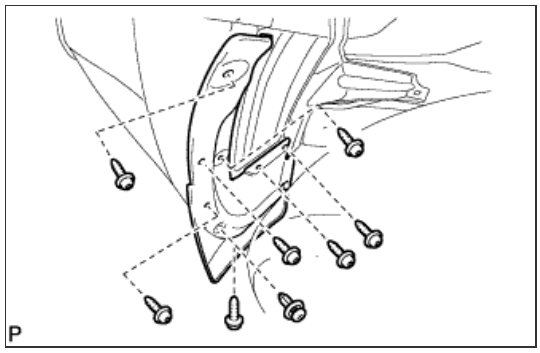
b. w/ Towing Hitch:
Install the bumper cover (Click here).

c. w/ Pintle Hook:
Install the bumper cover (Click here).

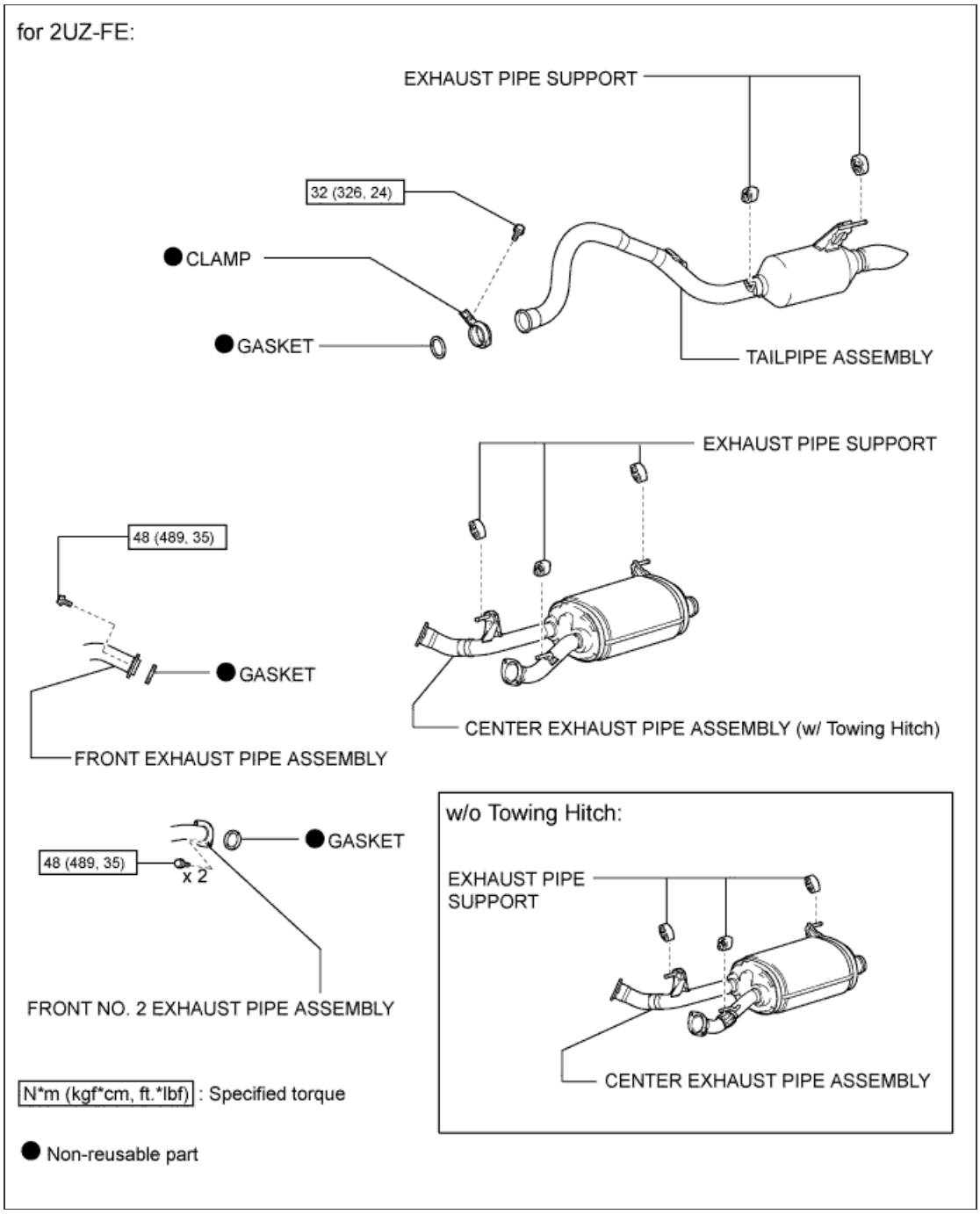
10. INSTALL REAR QUARTER PANEL MUDGUARD RH

a. Install the mudguard with the clip.

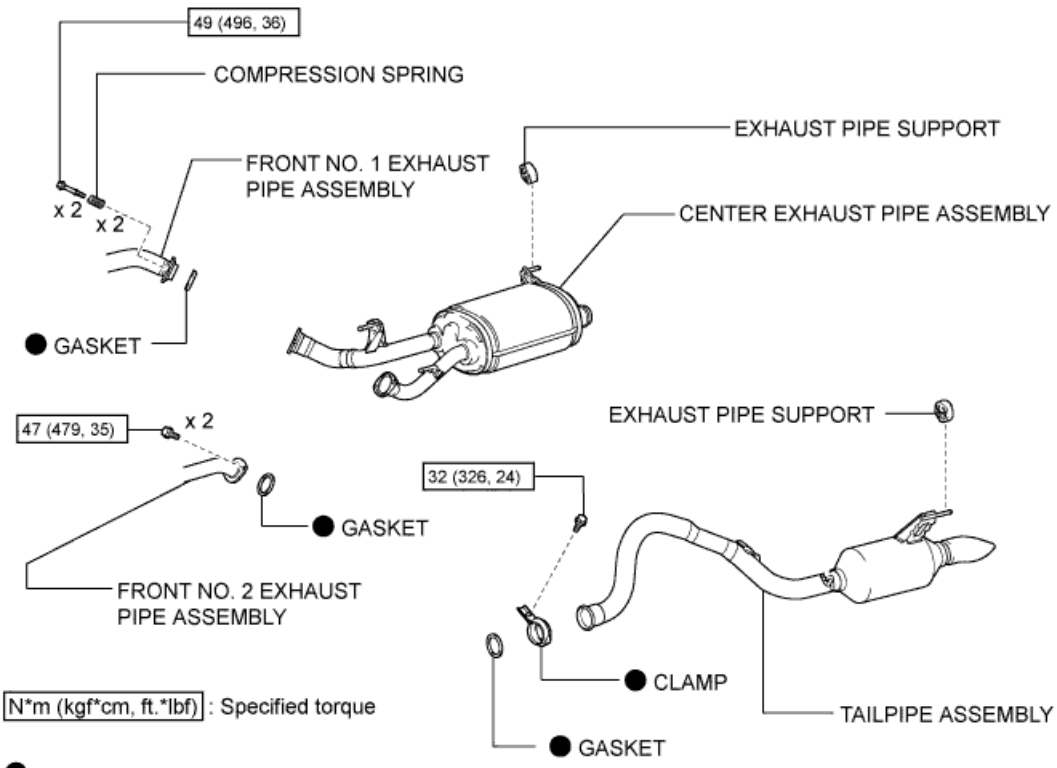
b. Using a T30 "TORX" socket, install the 7 screws.

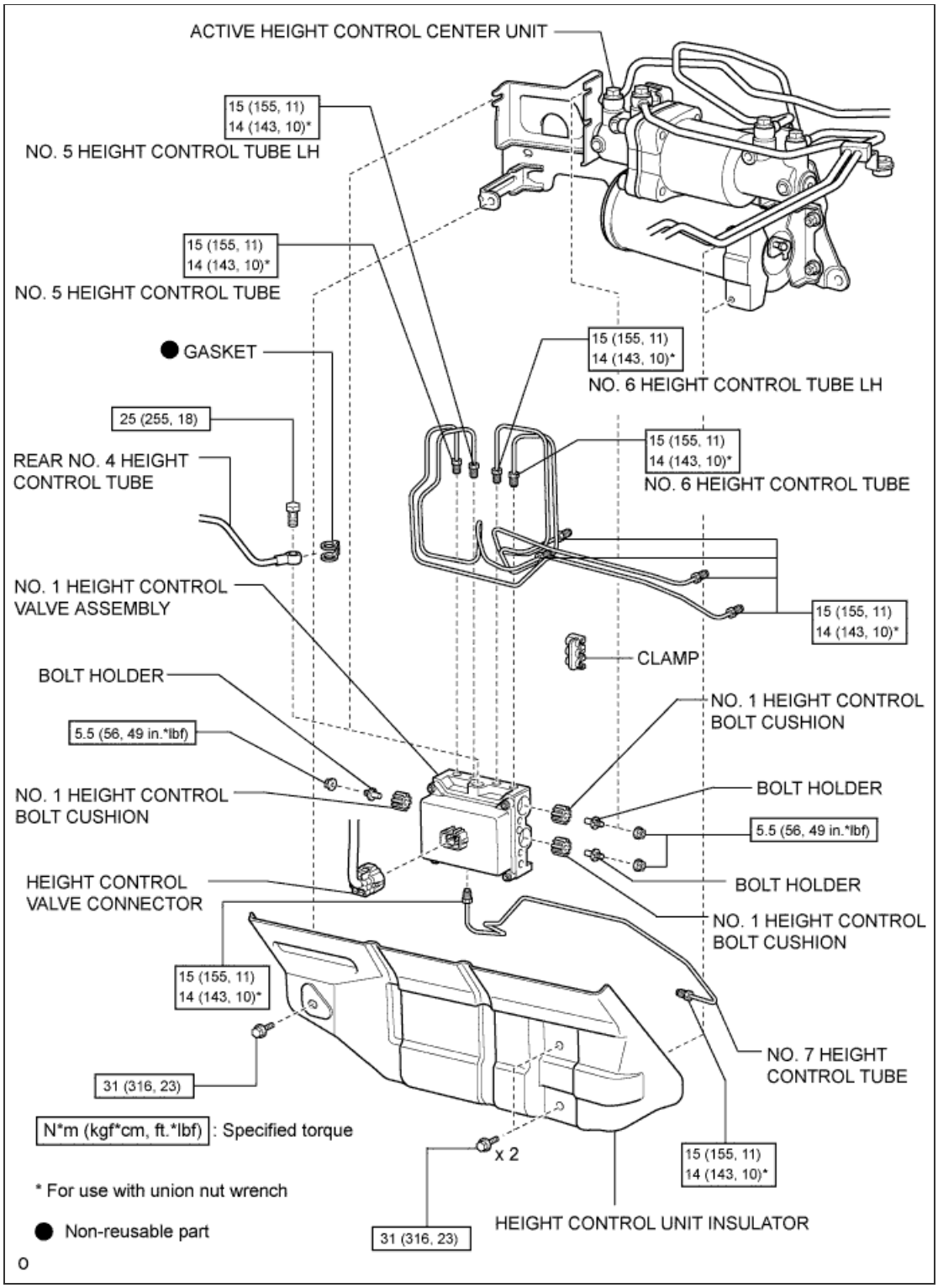


for Preparation Click here



for 1VD-FTV:


49 (496, 36)
COMPRESSION SPRING
FRONT NO. 1 EXHAUST PIPE ASSEMBLY
x 2
x 2
GASKET
EXHAUST PIPE SUPPORT
CENTER EXHAUST PIPE ASSEMBLY
47 (479, 35)
x 2
GASKET
FRONT NO. 2 EXHAUST PIPE ASSEMBLY
EXHAUST PIPE SUPPORT
32 (326, 24)
CLAMP
TAILPIPE ASSEMBLY
GASKET
N*m (kgf*cm, ft.*lbf) : Specified torque
Non-reusable part


ACTIVE HEIGHT CONTROL CENTER UNIT
15 (155, 11)
14 (143, 10)*
NO. 5 HEIGHT CONTROL TUBE LH
15 (155, 11)
14 (143, 10)*
NO. 5 HEIGHT CONTROL TUBE
GASKET
15 (155, 11)
14 (143, 10)*
NO. 6 HEIGHT CONTROL TUBE LH
25 (255, 18)
REAR NO. 4 HEIGHT
CONTROL TUBE
15 (155, 11)
14 (143, 10)*
NO. 6 HEIGHT CONTROL TUBE
NO. 1 HEIGHT CONTROL
VALVE ASSEMBLY
15 (155, 11)
14 (143, 10)*
CLAMP
BOLT HOLDER
NO. 1 HEIGHT CONTROL
BOLT CUSHION
5.5 (56, 49 in.*lbf)
NO. 1 HEIGHT CONTROL
BOLT CUSHION
BOLT HOLDER
5.5 (56, 49 in.*lbf)
BOLT HOLDER
HEIGHT CONTROL
VALVE CONNECTOR
NO. 1 HEIGHT CONTROL
BOLT CUSHION
15 (155, 11)
14 (143, 10)*
NO. 7 HEIGHT
CONTROL TUBE
31 (316, 23)
N*m (kgf*cm, ft.*lbf) : Specified torque
x 2
15 (155, 11)
14 (143, 10)*
* For use with union nut wrench
Non-reusable part
31 (316, 23)
HEIGHT CONTROL UNIT INSULATOR
o

for Preparation Click here

1. REMOVE TAILPIPE ASSEMBLY

a. for 2UZ-FE:
Remove the tailpipe (Click here).

b. for 1VD-FTV:
Remove the tailpipe (Click here).

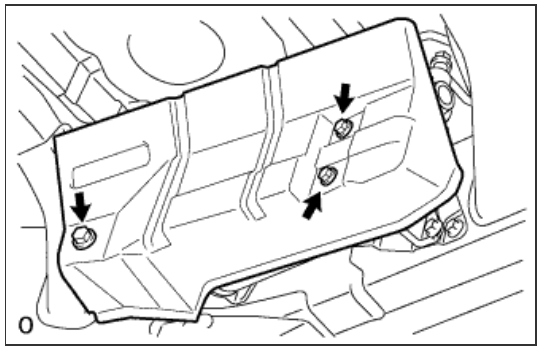
2. REMOVE CENTER EXHAUST PIPE ASSEMBLY

a. for 2UZ-FE:
Remove the center exhaust pipe (Click here).

b. 1VD-FTV:
Remove the center exhaust pipe for (Click here).

3. REMOVE HEIGHT CONTROL UNIT INSULATOR

a. Remove the 3 bolts and insulator from the control unit.



4. REMOVE CLAMP

a. Remove the clamp from the 3 height control tubes.

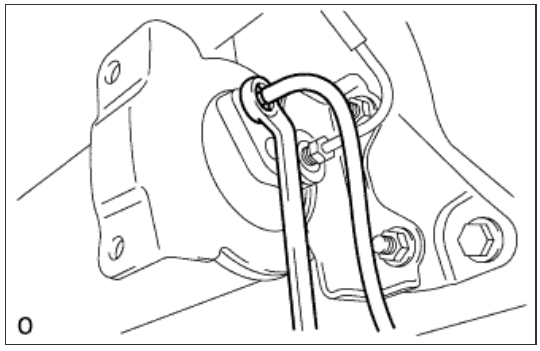
5. DISCHARGE SUSPENSION FLUID PRESSURE

a. Connect a hose to the bleeder plug for the height control accumulator and loosen the bleeder plug.

b. Discharge the suspension fluid pressure.

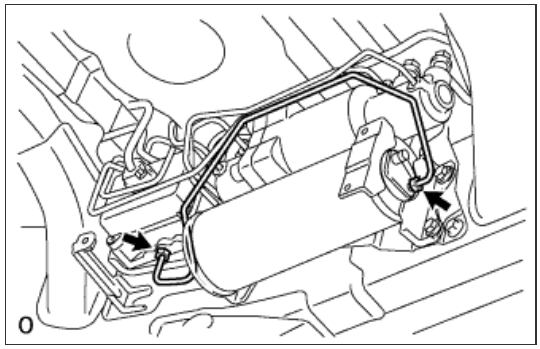
c. After the fluid pressure has dropped and oil has drained out, tighten the bleeder plug and remove the hose.

Torque:
6.9 N*m{ 70 kgf*cm , 61 in.*lbf }



6. REMOVE NO. 7 HEIGHT CONTROL TUBE

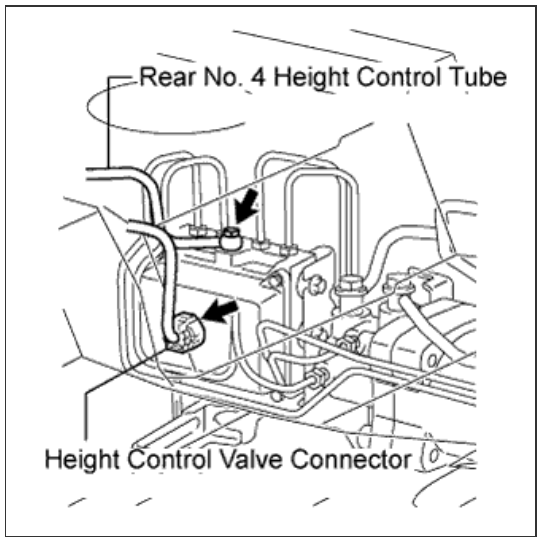
a. Using a union nut wrench, remove the control tube from the control valve and pump accumulator.



7. DISCONNECT REAR NO. 4 HEIGHT CONTROL TUBE

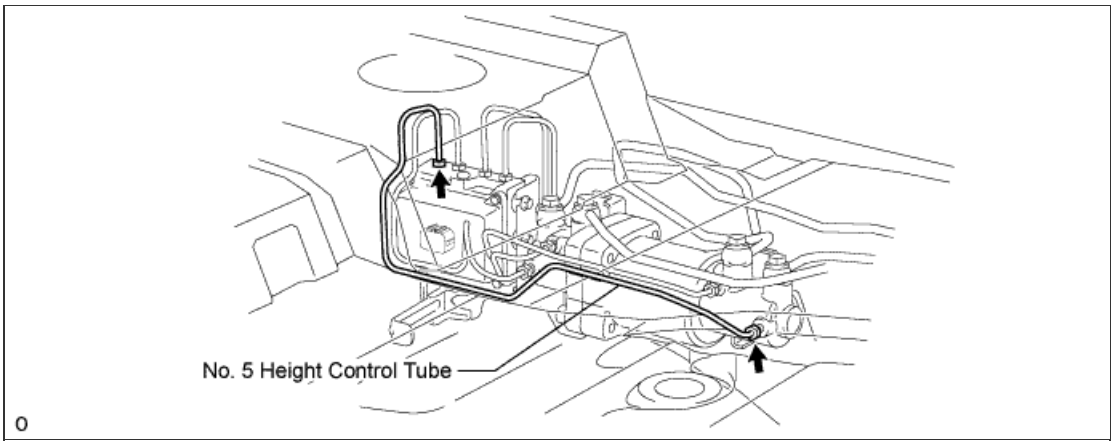
a. Disconnect the connector.

b. Remove the union bolt and gasket, then disconnect the rear No. 4 height control tube from the control valve.



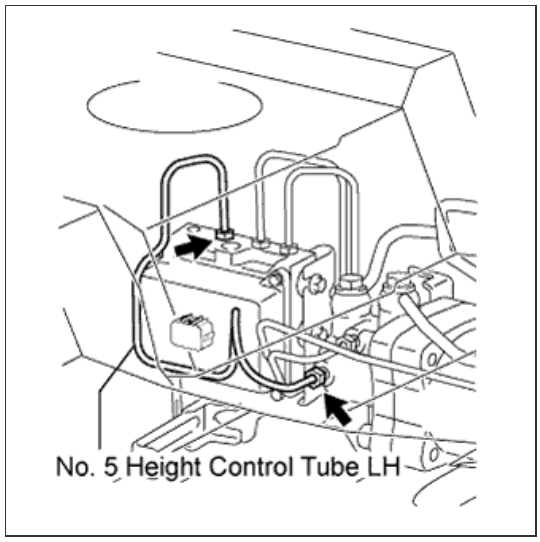
8. REMOVE NO. 5 HEIGHT CONTROL TUBE

a. Using a union nut wrench, remove the No. 5 height control tube from the control valve and center cylinder.



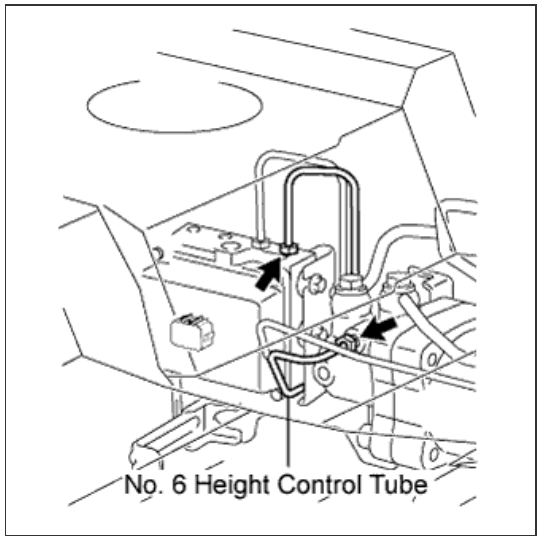
9. REMOVE NO. 5 HEIGHT CONTROL TUBE LH

a. Using a union nut wrench, remove the No. 5 height control tube LH from the control valve and center cylinder.



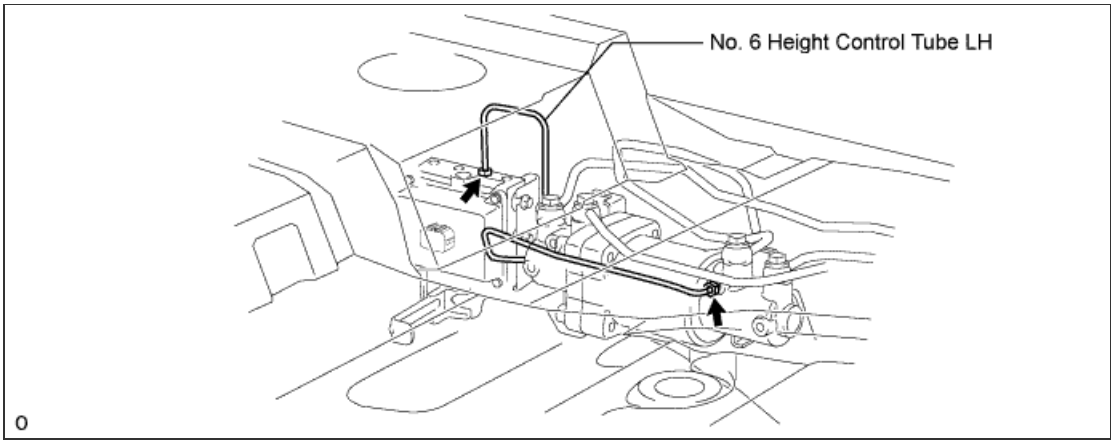
10. REMOVE NO. 6 HEIGHT CONTROL TUBE

a. Using a union nut wrench, remove the No. 6 height control tube from the control valve and center cylinder.



11. REMOVE NO. 6 HEIGHT CONTROL TUBE LH

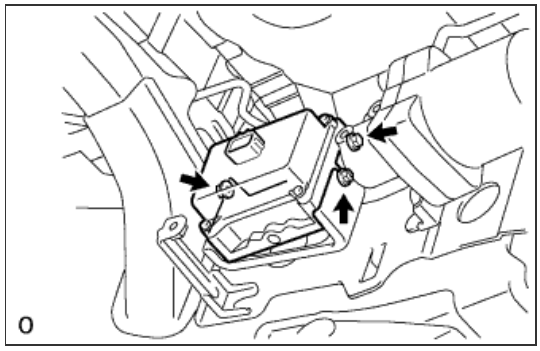
a. Using a union nut wrench, remove the No. 6 height control tube LH from the control valve and center cylinder.



12. REMOVE NO. 1 HEIGHT CONTROL VALVE ASSEMBLY

a. Remove the 3 nuts and control valve.

b. Remove the 3 bolt holders and 3 bolt cushions from the control valve.



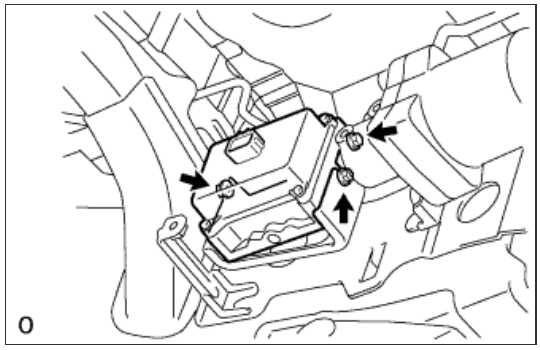
for Preparation Click here

1. INSTALL NO. 1 HEIGHT CONTROL VALVE ASSEMBLY

a. Install the 3 bolt cushions and 3 bolt holders to the control valve.

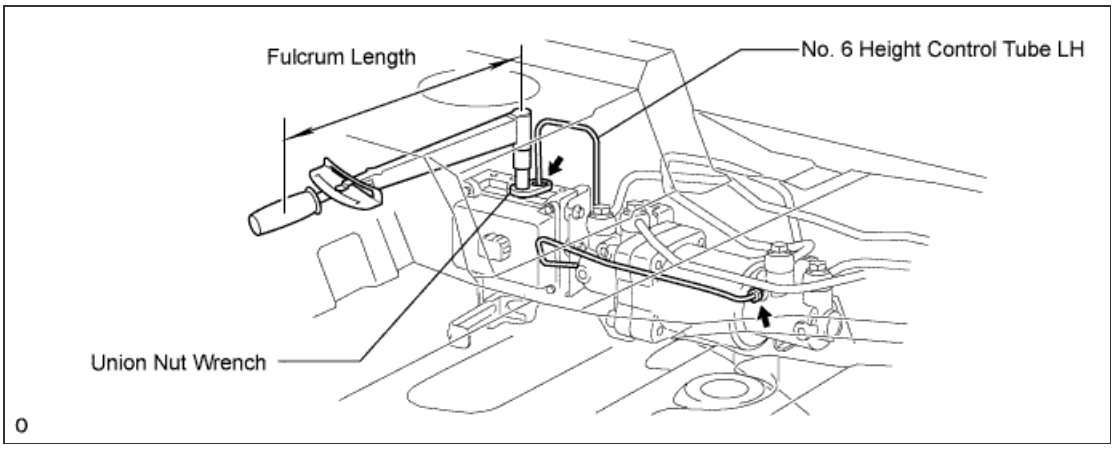
b. Install the control valve with the 3 nuts.

Torque:
5.5 N*m{ 56 kgf*cm , 49 in.*lbf }



2. INSTALL NO. 6 HEIGHT CONTROL TUBE LH

a. Using a union nut wrench, install the No. 6 control tube to the control valve and center cylinder.



Torque:
without union nut wrench:
15 N*m{ 155 kgf*cm , 11 ft.*lbf }
with union nut wrench:
14 N*m{ 143 kgf*cm , 10 ft.*lbf }

HINT:

- **Use a torque wrench with a fulcrum length of 300 mm (11.8 in.).**
- **The torque value for use with a union nut wrench is effective when the union nut wrench is parallel to the torque wrench.**

3. INSTALL NO. 6 HEIGHT CONTROL TUBE

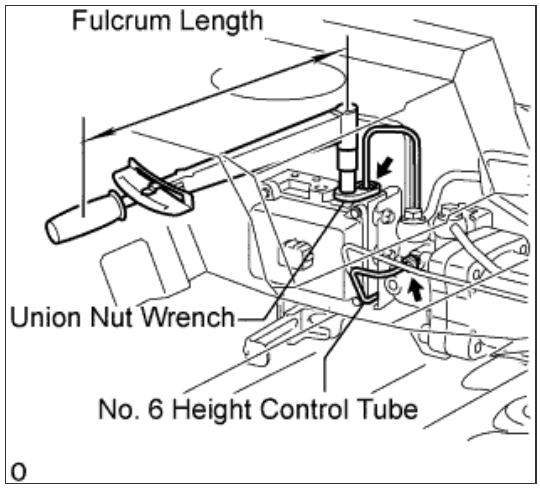
a. Using a union nut wrench, install the No. 6 control tube to the control valve and center cylinder.

Torque:

without union nut wrench:
15 N*m{ 155 kgf*cm , 11 ft.*lbf }
with union nut wrench:
14 N*m{ 143 kgf*cm , 10 ft.*lbf }

HINT:

- **Use a torque wrench with a fulcrum length of 300 mm (11.8 in.).**
- **The torque value for use with a union nut wrench is effective when the union nut wrench is parallel to the torque wrench.**



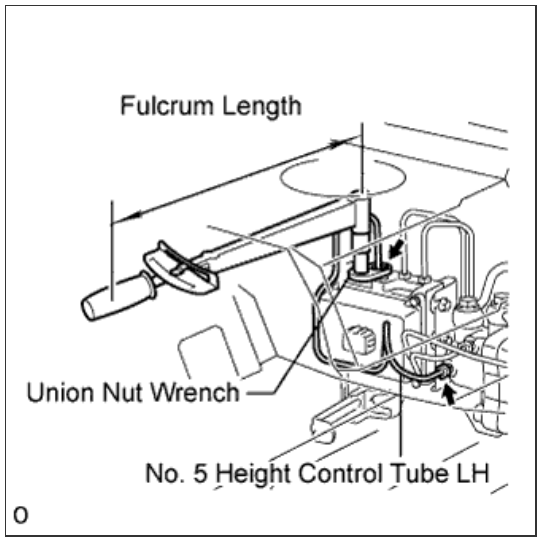
4. INSTALL NO. 5 HEIGHT CONTROL TUBE LH

a. Using a union nut wrench, install the No. 5 control tube to the control valve and center cylinder.

Torque:
without union nut wrench:
15 N*m{ 155 kgf*cm , 11 ft.*lbf }
with union nut wrench:
14 N*m{ 143 kgf*cm , 10 ft.*lbf }

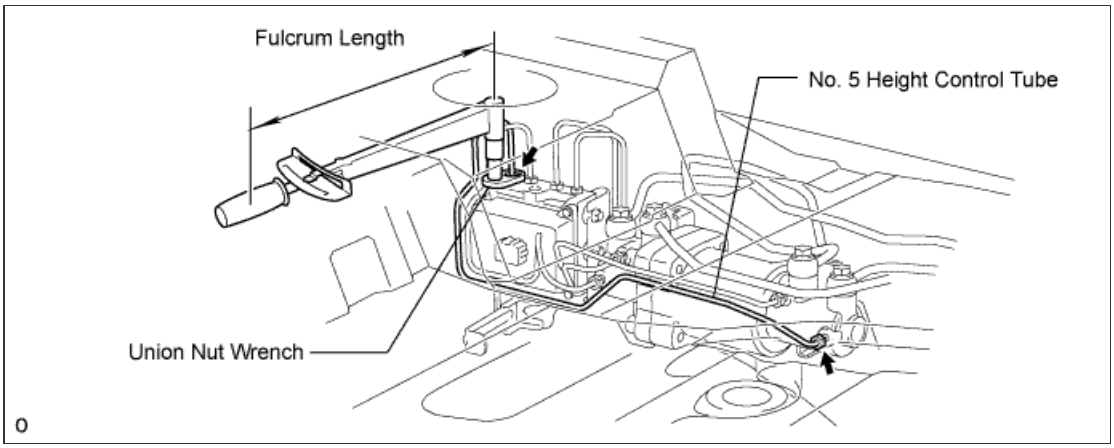
HINT:

- **Use a torque wrench with a fulcrum length of 300 mm (11.8 in.).**
- **The torque value for use with a union nut wrench is effective when the union nut wrench is parallel to the torque wrench.**



5. INSTALL NO. 5 HEIGHT CONTROL TUBE

a. Using a union nut wrench, install the No. 5 control tube to the control valve and center cylinder.



Torque:
without union nut wrench:
15 N*m{ 155 kgf*cm , 11 ft.*lbf }

with union nut wrench:
14 N*m{ 143 kgf*cm , 10 ft.*lbf }

HINT:

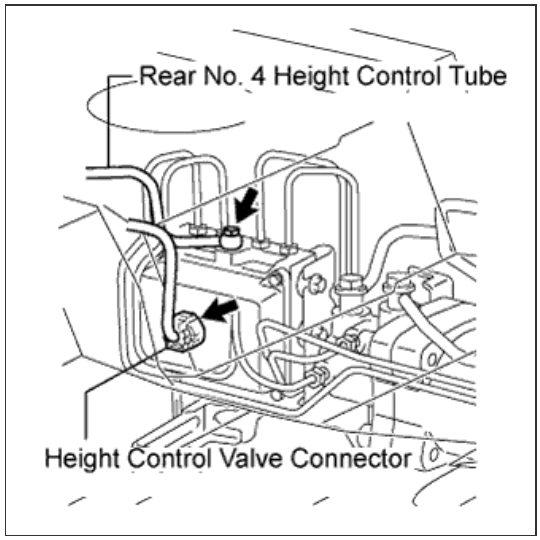
- **Use a torque wrench with a fulcrum length of 300 mm (11.8 in.).**
- **The torque value for use with a union nut wrench is effective when the union nut wrench is parallel to the torque wrench.**

6. CONNECT REAR NO. 4 HEIGHT CONTROL TUBE

a. Install a new gasket to the control tube, and connect the control tube with the union bolt.

Torque:
25 N*m{ 255 kgf*cm , 18 ft.*lbf }

b. Connect the height control valve connector.



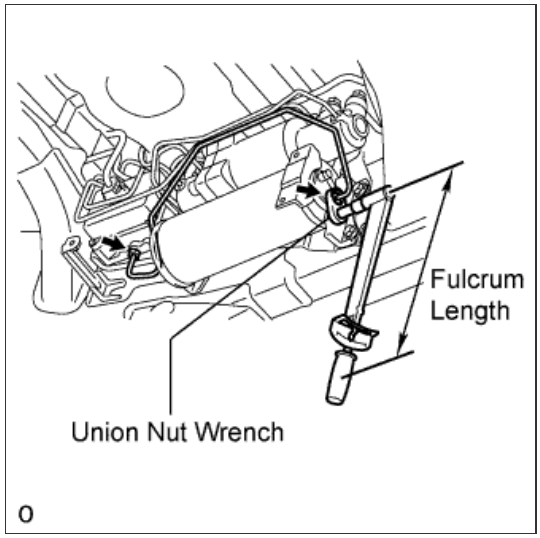
7. INSTALL NO. 7 HEIGHT CONTROL TUBE

a. Using a union nut wrench, install the No. 7 control tube to the control valve and accumulator.

Torque:
without union nut wrench:
15 N*m{ 155 kgf*cm , 11 ft.*lbf }
with union nut wrench:
14 N*m{ 143 kgf*cm , 10 ft.*lbf }

HINT:

- **Use a torque wrench with a fulcrum length of 300 mm (11.8 in.).**
- **The torque value for use with a union nut wrench is effective when the union nut wrench is parallel to the torque wrench.**



8. INSTALL CLAMP

a. Install the clamp to the 3 height control tube.

9. INSTALL CENTER EXHAUST PIPE ASSEMBLY

a. for 2UZ-FE:
Install the center exhaust pipe (Click here).

b. for 1VD-FTV:
Install the center exhaust pipe (Click here).

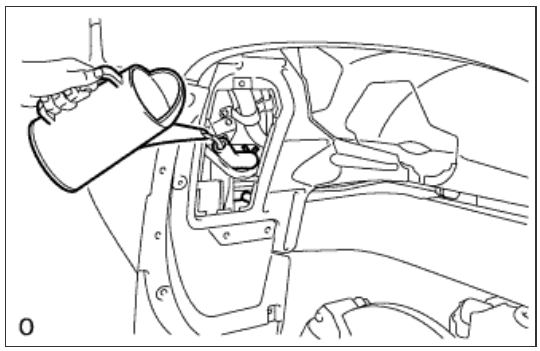
10. INSTALL TAILPIPE ASSEMBLY

a. for 2UZ-FE:
Install the tailpipe (Click here).

b. for 1VD-FTV:
Install the tailpipe (Click here).

11. BLEED AIR FROM SUSPENSION FLUID

a. With the engine stopped, fill the reservoir tank with fluid.



NOTICE:

When the engine starts, the pump operates and fluid is supplied to each cylinder from the reservoir tank. Therefore, add the necessary amount of fluid so that the reservoir tank does not become empty.

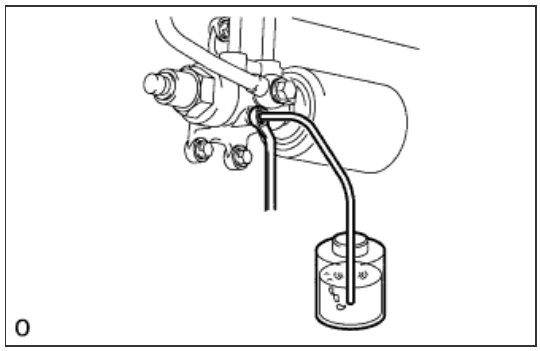
HINT:

At this point, the vehicle height is low because the pressure of the cylinders is low.

b. With the vehicle on a level surface, start the engine and set the vehicle height to NORMAL with the suspension control switch.

c. When the vehicle height becomes NORMAL and the pump stops, stop the engine.

d. Connect a hose to the bleeder plug of the front left side or right side control valve, then loosen the bleeder plug.



CAUTION:

Be careful when loosening the control valve bleeder plug because the front vehicle height drops rapidly.

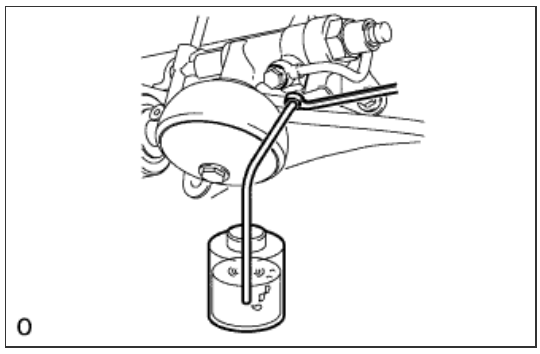
e. After the fluid containing air stops coming out, retighten the bleeder plug.

Torque:
8.3 N*m{ 85 kgf*cm , 73 in.*lbf }

HINT:

If the procedures are performed for the first time on the left side, perform the procedures on the right side for the second time.

f. Connect a hose to the bleeder plug of the rear left side or right side control valve, then loosen the bleeder plug.



CAUTION:

Be careful when loosening the control valve bleeder plug because the rear vehicle height drops rapidly.

g. After the fluid containing air stops coming out, retighten the bleeder plug.

Torque:
8.3 N*m{ 85 kgf*cm , 73 in.*lbf }

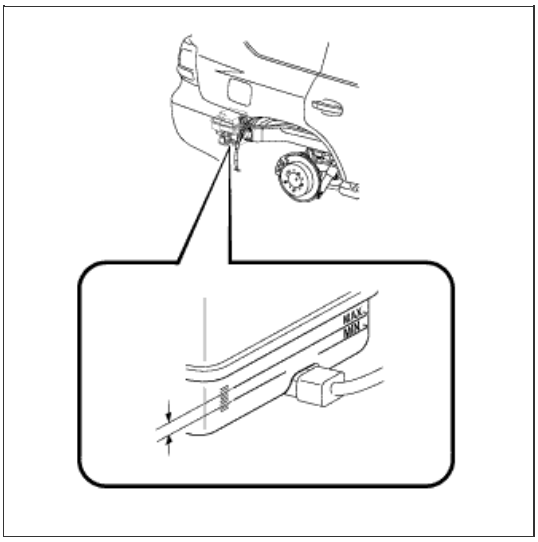
HINT:

If the procedures are performed for the first time on the left side, perform the procedures on the right side for the second time.

h. Repeat the previous 4 procedures until the fluid containing air stop coming out.

12. CHECK FLUID LEVEL IN RESERVOIR

a. With the vehicle empty, after setting the vehicle height to NORMAL from LO, check the indicator to make sure the vehicle height is NORMAL and check that the fluid level in the reservoir tank is within the specified range (MAX, MIN).



HINT:

After changing the vehicle height from LO to NORMAL, do not stop the engine for 25 seconds because the pressure control for the main accumulator is operating. After that, check the fluid level.

13. INSPECT FOR SUSPENSION FLUID LEAK

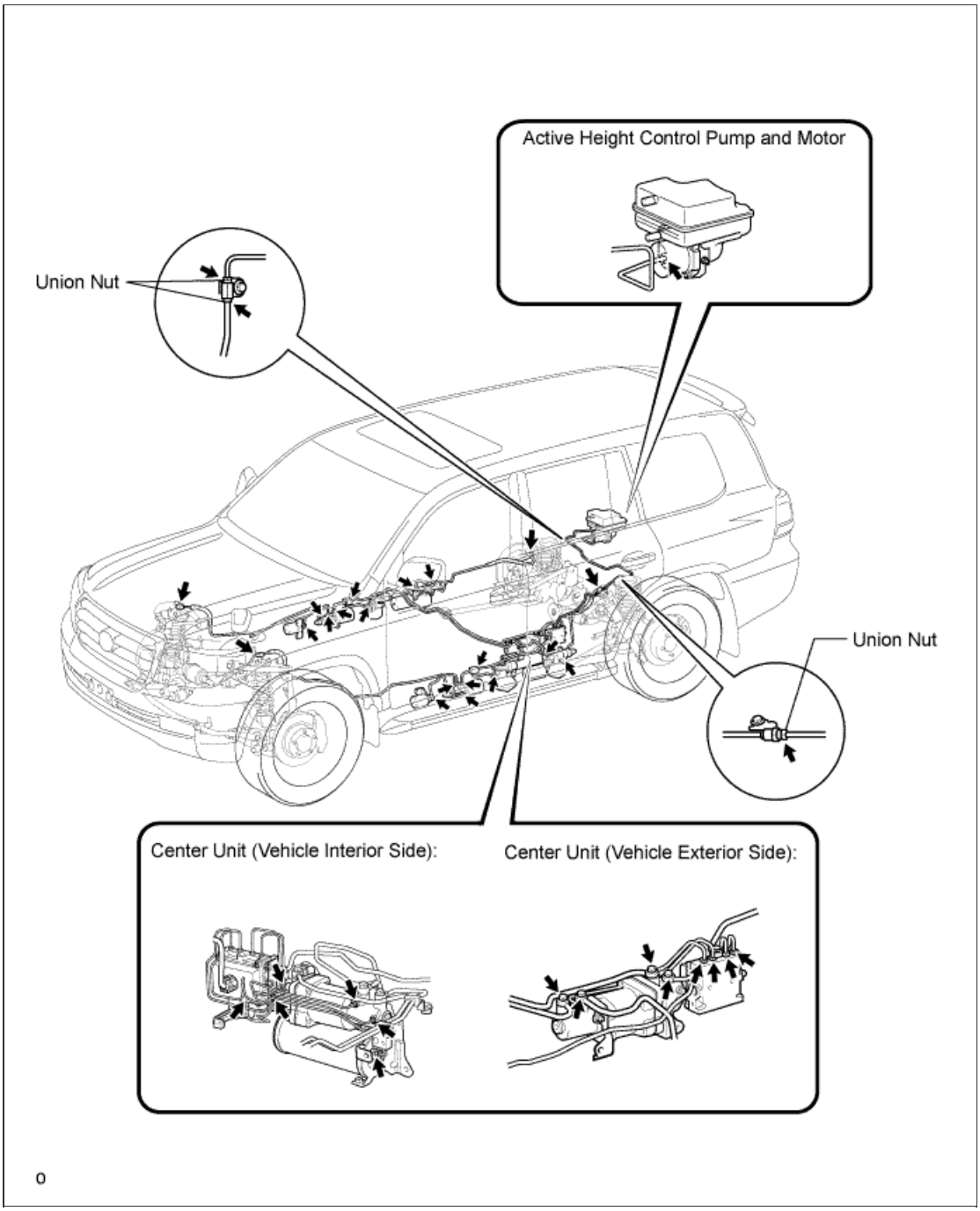
a. Check that the union nuts shown in the illustration are tightened to the specified torque.

Torque:
without union nut wrench:
15 N*m{ 155 kgf*cm , 11 ft.*lbf }
with union nut wrench:
14 N*m{ 143 kgf*cm , 10 ft.*lbf }

HINT:

- **Use a torque wrench with a fulcrum length of 300 mm (11.8 in.).**
- **The torque value for use with a union nut wrench is effective when the union nut wrench is parallel to the torque wrench.**

b. Check for fluid leakage from the parts and connections.



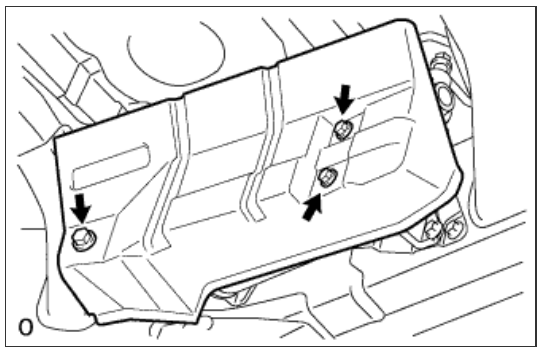
HINT:

For union nuts and union bolts not shown in the illustration, refer to the installation procedures for each title.

14. INSTALL HEIGHT CONTROL UNIT INSULATOR

a. Install the insulator to the height control unit with the 3 bolts.

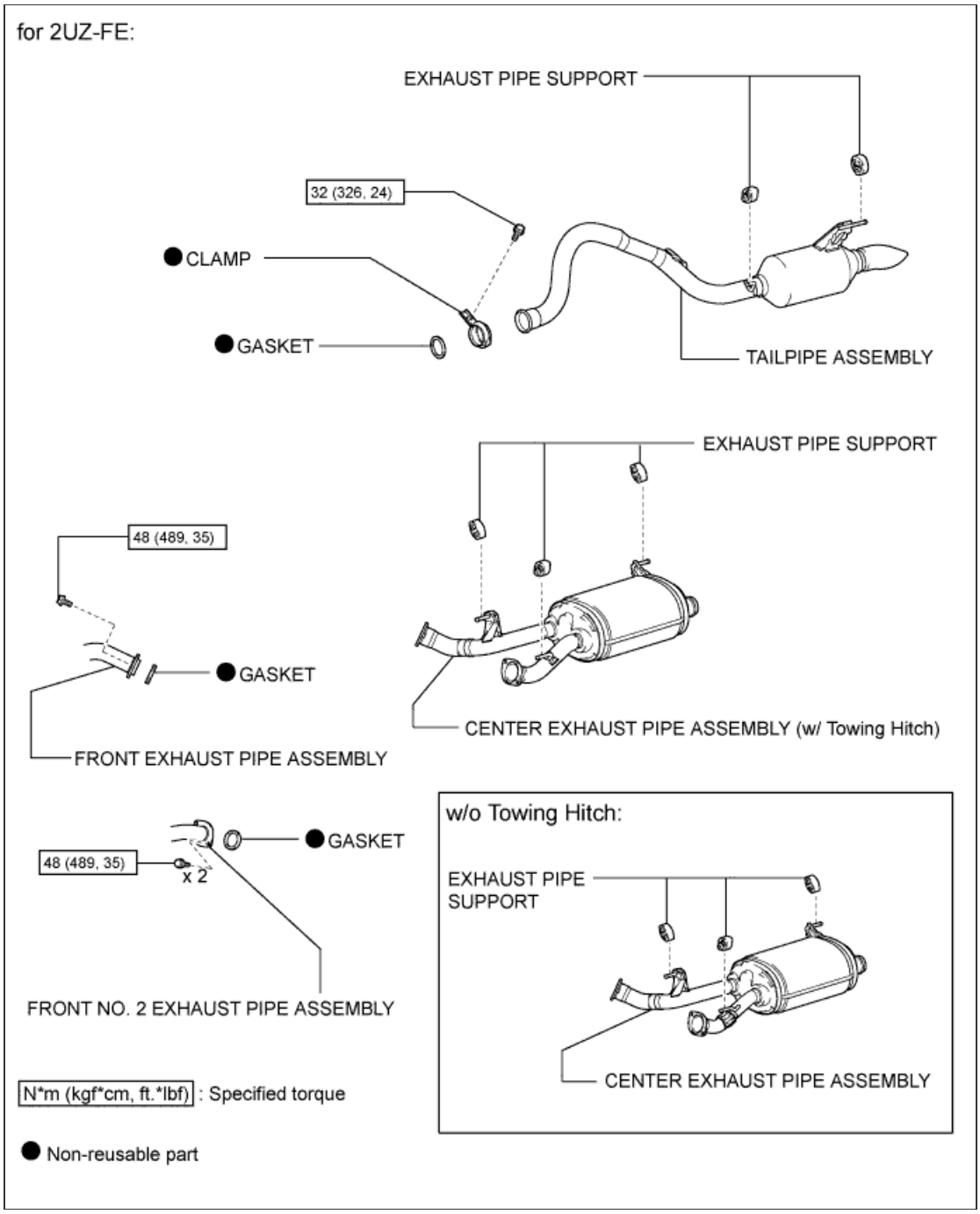
Torque:
31 N*m{ 316 kgf*cm , 23 ft.*lbf }



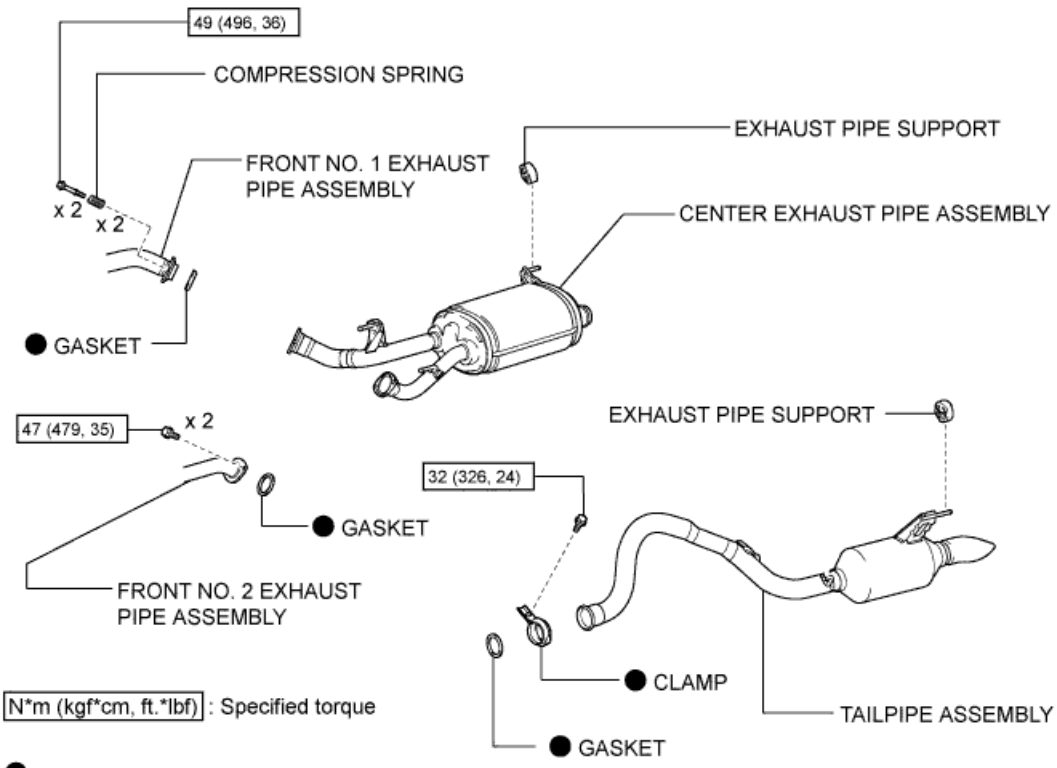
15. INSPECT FOR EXHAUST GAS LEAK

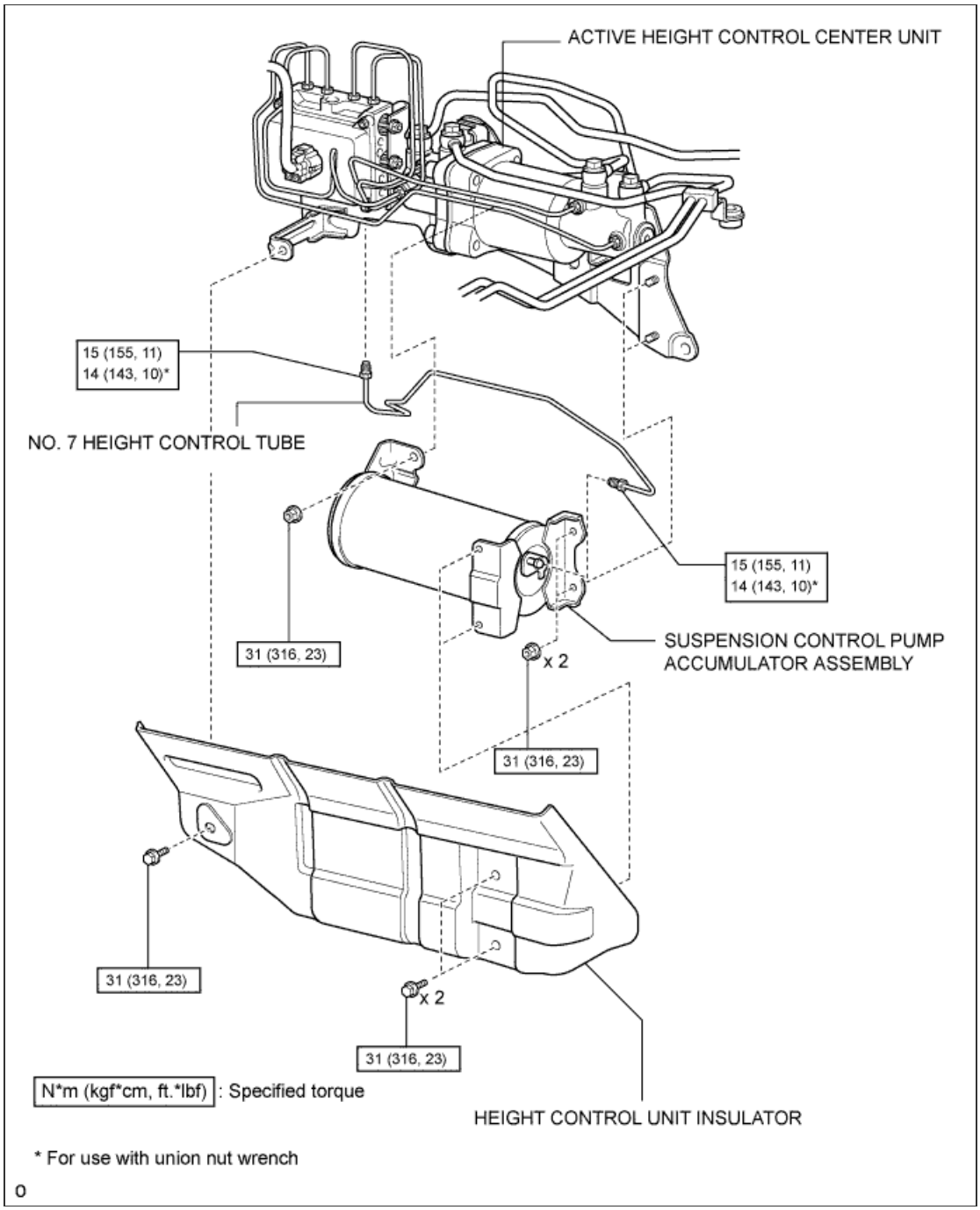
If gas is leaking, tighten the areas necessary to stop the leak. Replace damaged parts as necessary.

for Preparation Click here



for 1VD-FTV:


49 (496, 36)
COMPRESSION SPRING
FRONT NO. 1 EXHAUST PIPE ASSEMBLY
x 2
x 2
GASKET
EXHAUST PIPE SUPPORT
CENTER EXHAUST PIPE ASSEMBLY
47 (479, 35)
x 2
GASKET
FRONT NO. 2 EXHAUST PIPE ASSEMBLY
EXHAUST PIPE SUPPORT
32 (326, 24)
CLAMP
TAILPIPE ASSEMBLY
GASKET
N*m (kgf*cm, ft.*lbf) : Specified torque
Non-reusable part


ACTIVE HEIGHT CONTROL CENTER UNIT
15 (155, 11)
14 (143, 10)*
NO. 7 HEIGHT CONTROL TUBE
15 (155, 11)
14 (143, 10)*
31 (316, 23)
x 2
SUSPENSION CONTROL PUMP
ACCUMULATOR ASSEMBLY
31 (316, 23)
31 (316, 23)
x 2
31 (316, 23)
N*m (kgf*cm, ft.*lbf) : Specified torque
HEIGHT CONTROL UNIT INSULATOR
* For use with union nut wrench

o

for Preparation Click here

1. REMOVE TAILPIPE ASSEMBLY

a. for 2UZ-FE:
Remove the tailpipe (Click here).

b. for 1VD-FTV:
Remove the tailpipe (Click here).

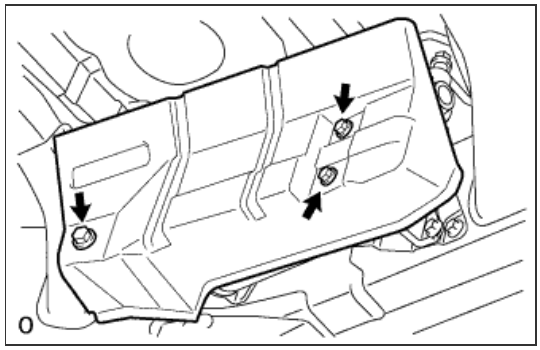
2. REMOVE CENTER EXHAUST PIPE ASSEMBLY

a. for 2UZ-FE:
Remove the center exhaust pipe (Click here).

b. for 1VD-FTV:
Remove the center exhaust pipe (Click here).

3. REMOVE HEIGHT CONTROL UNIT INSULATOR

a. Remove the 3 bolts and insulator from the control unit.



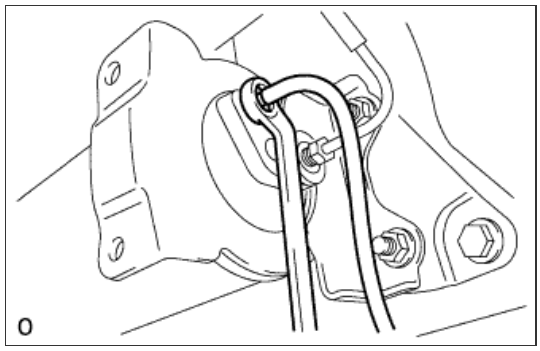
4. DISCHARGE SUSPENSION FLUID PRESSURE

a. Connect a hose to the bleeder plug for the height control accumulator and loosen the bleeder plug.

b. Discharge the suspension fluid pressure.

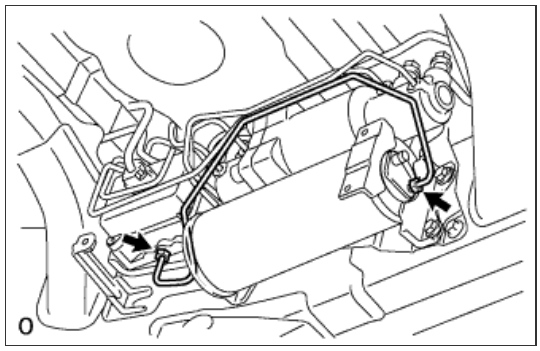
c. After the fluid pressure has dropped and oil has drained out, tighten the bleeder plug and remove the hose.

Torque:
6.9 N*m{ 70 kgf*cm , 61 in.*lbf }



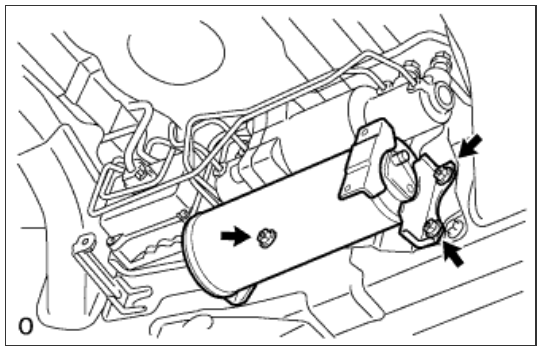
5. REMOVE NO. 7 HEIGHT CONTROL TUBE

a. Using a union nut wrench, remove the control tube from the control valve and pump accumulator.



6. REMOVE SUSPENSION CONTROL PUMP ACCUMULATOR ASSEMBLY

a. Remove the 3 nuts and pump accumulator.

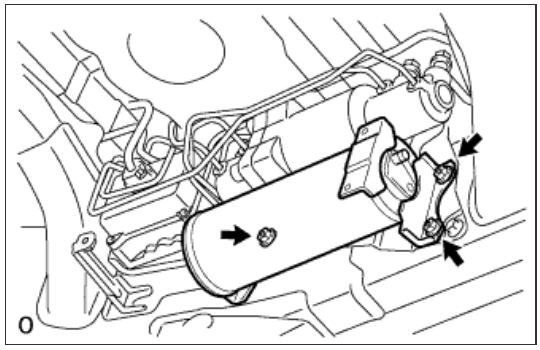


for Preparation Click here

1. INSTALL SUSPENSION CONTROL PUMP ACCUMULATOR ASSEMBLY

a. Install the accumulator with the 3 nuts.

Torque:
31 N*m{ 316 kgf*cm , 23 ft.*lbf }



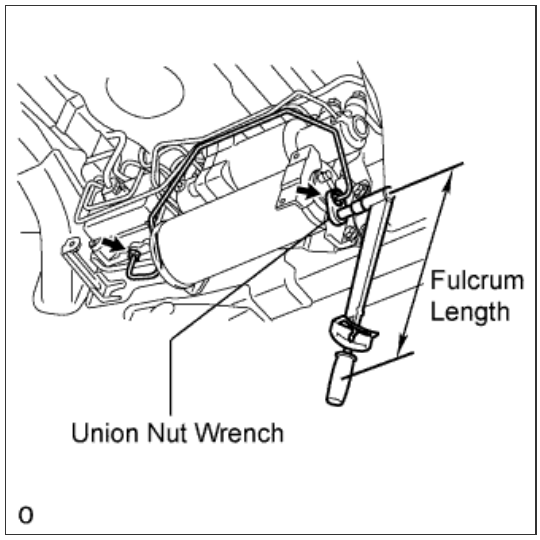
2. INSTALL NO. 7 HEIGHT CONTROL TUBE

a. Using a union nut wrench, install the No. 7 control tube to the control valve and accumulator.

Torque:
without union nut wrench:
15 N*m{ 155 kgf*cm , 11 ft.*lbf }
with union nut wrench:
14 N*m{ 143 kgf*cm , 10 ft.*lbf }

HINT:

- **Use a torque wrench with a fulcrum length of 300 mm (11.8 in.).**
- **The torque value for use with a union nut wrench is effective when the union nut wrench is parallel to the torque wrench.**



3. INSTALL CENTER EXHAUST PIPE ASSEMBLY

a. for 2UZ-FE:
Install the center exhaust pipe (Click here).

b. for 1VD-FTV:
Install the center exhaust pipe (Click here).

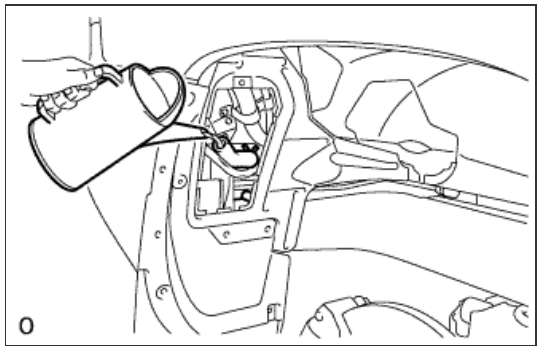
4. INSTALL TAILPIPE ASSEMBLY

a. for 2UZ-FE:
Install the tailpipe (Click here).

b. for 1VD-FTV:
Install the tailpipe (Click here).

5. BLEED AIR FROM SUSPENSION FLUID

a. With the engine stopped, fill the reservoir tank with fluid.



NOTICE:

When the engine starts, the pump operates and fluid is supplied to each cylinder from the reservoir tank. Therefore, add the necessary amount of fluid so that the reservoir tank does not become empty.

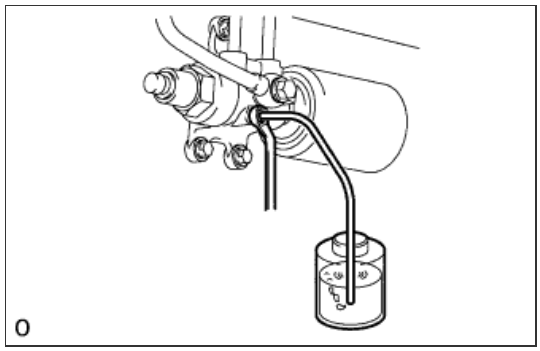
HINT:

At this point, the vehicle height is low because the pressure of the cylinders is low.

b. With the vehicle on a level surface, start the engine and set the vehicle height to NORMAL with the suspension control switch.

c. When the vehicle height becomes NORMAL and the pump stops, stop the engine.

d. Connect a hose to the bleeder plug of the front left side or right side control valve, then loosen the bleeder plug.



CAUTION:

Be careful when loosening the control valve bleeder plug because the front vehicle height drops rapidly.

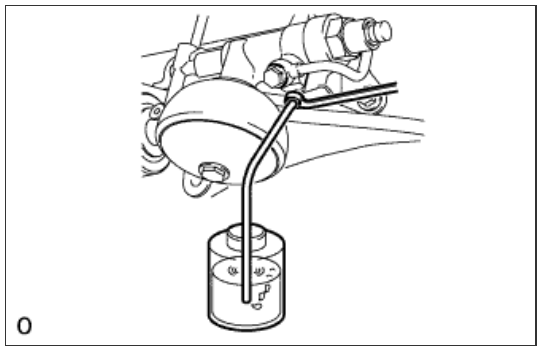
e. After the fluid containing air stops coming out, retighten the bleeder plug.

Torque:
8.3 N*m{ 85 kgf*cm , 73 in.*lbf }

HINT:

If the procedures are performed for the first time on the left side, perform the procedures on the right side for the second time.

f. Connect a hose to the bleeder plug of the rear left side or right side control valve, then loosen the bleeder plug.



CAUTION:

Be careful when loosening the control valve bleeder plug because the rear vehicle height drops rapidly.

g. After the fluid containing air stops coming out, retighten the bleeder plug.

Torque:
8.3 N*m{ 85 kgf*cm , 73 in.*lbf }

HINT:

If the procedures are performed for the first time on the left side, perform the procedures on the right side for the second time.

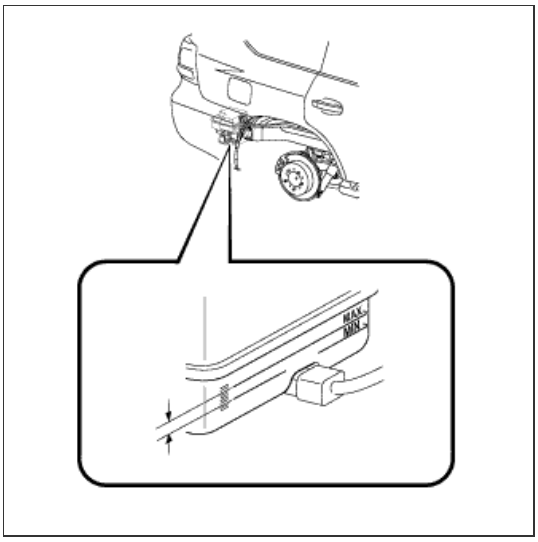
h. Repeat the previous 4 procedures until the fluid containing air stop coming out.

6. CHECK FLUID LEVEL IN RESERVOIR

a. With the vehicle empty, after setting the vehicle height to NORMAL from LO, check the indicator to make sure the vehicle height is NORMAL and check that the fluid level in the reservoir tank is within the specified range (MAX, MIN).

HINT:

After changing the vehicle height from LO to NORMAL, do not stop the engine for 25 seconds because the pressure control for the main accumulator is operating. After that, check the fluid level.



7. INSPECT FOR SUSPENSION FLUID LEAK

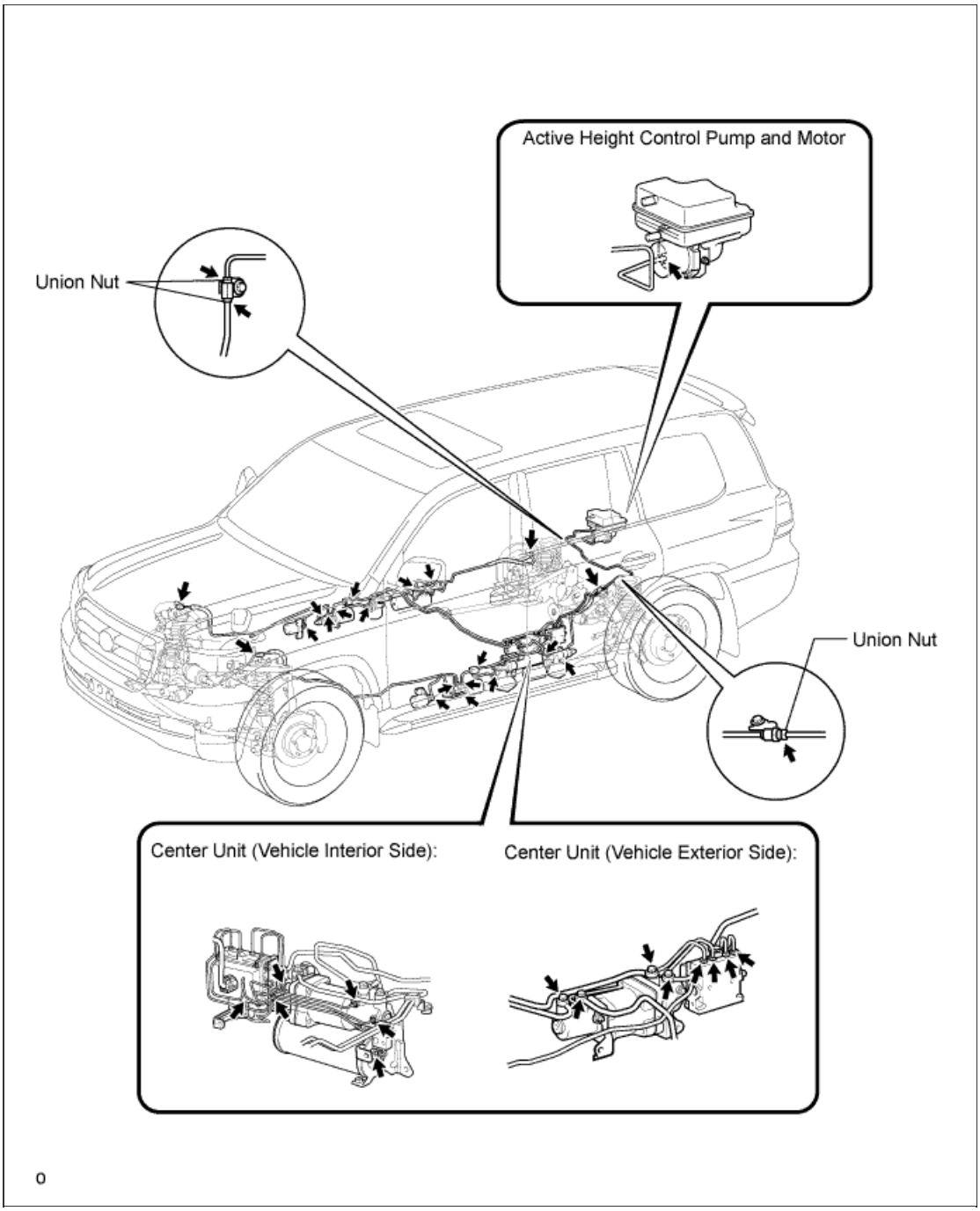
a. Check that the union nuts shown in the illustration are tightened to the specified torque.

Torque:
without union nut wrench:
15 N*m{ 155 kgf*cm , 11 ft.*lbf }
with union nut wrench:
14 N*m{ 143 kgf*cm , 10 ft.*lbf }

HINT:

- **Use a torque wrench with a fulcrum length of 300 mm (11.8 in.).**
- **The torque value for use with a union nut wrench is effective when the union nut wrench is parallel to the torque wrench.**

b. Check for fluid leakage from the parts and connections.



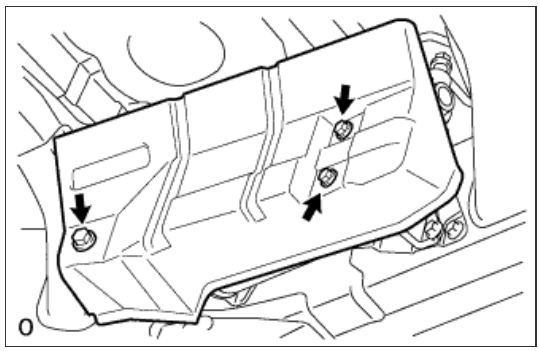
HINT:

For union nuts and union bolts not shown in the illustration, refer to the installation procedures for each title.

8. INSTALL HEIGHT CONTROL UNIT INSULATOR

a. Install the insulator to the height control unit with the 3 bolts.

Torque:
31 N*m{ 316 kgf*cm , 23 ft.*lbf }



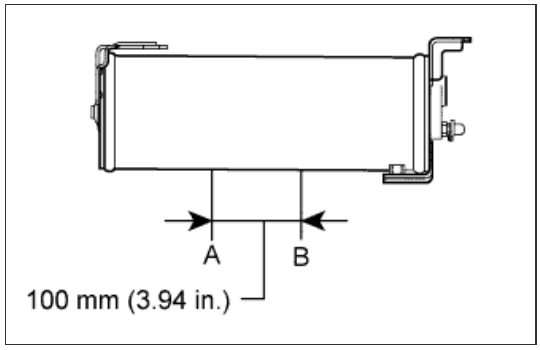
. CHECK FOR EXHAUST GAS LEAK

If gas is leaking, tighten the areas necessary to stop the leak. Replace damaged parts as necessary.

for Preparation Click here

1. DISPOSE OF SUSPENSION CONTROL PUMP ACCUMULATOR ASSEMBLY

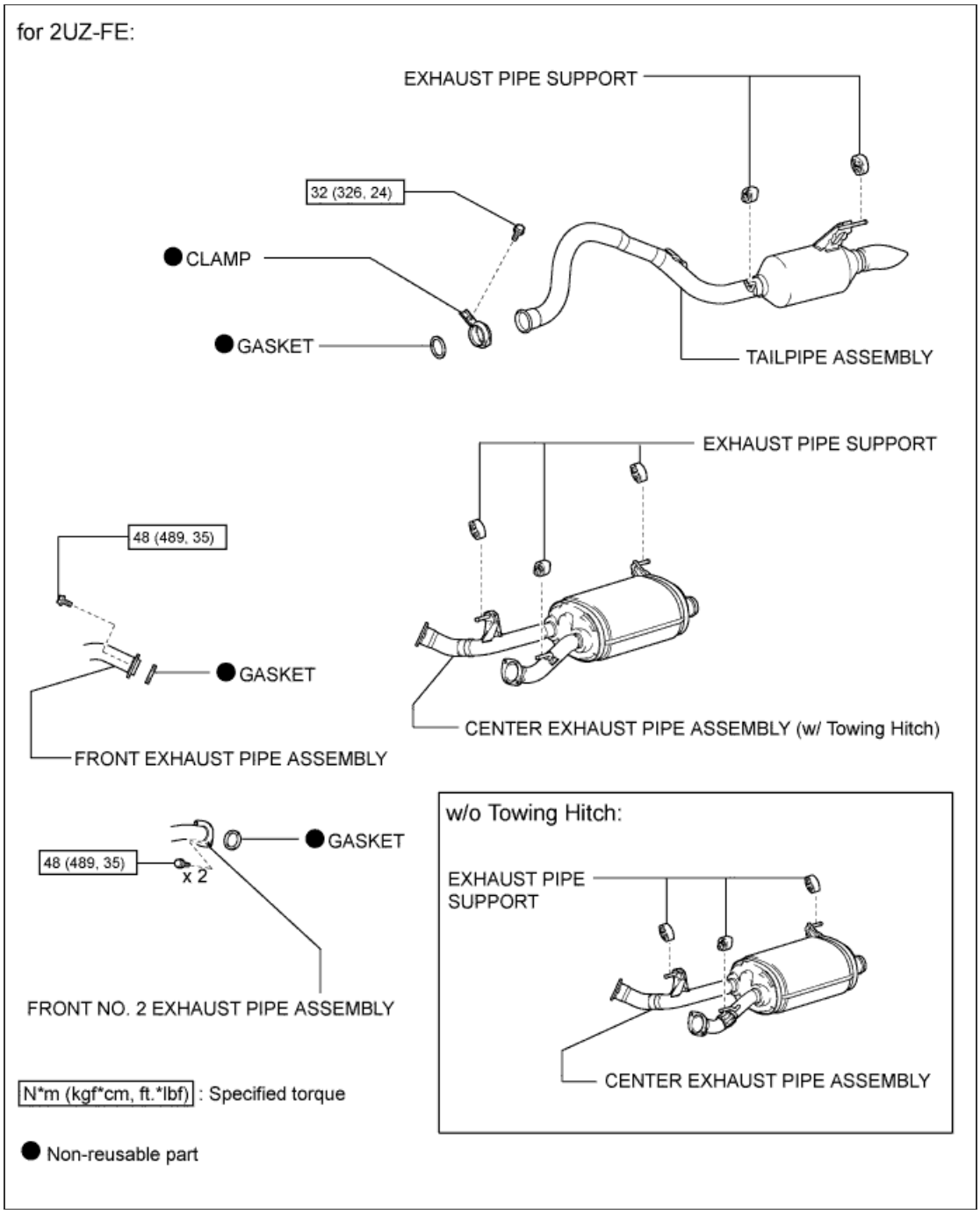
a. Place the accumulator in a vise and saw a hole between A and B shown in the illustration using a saw to discharge the gas inside.



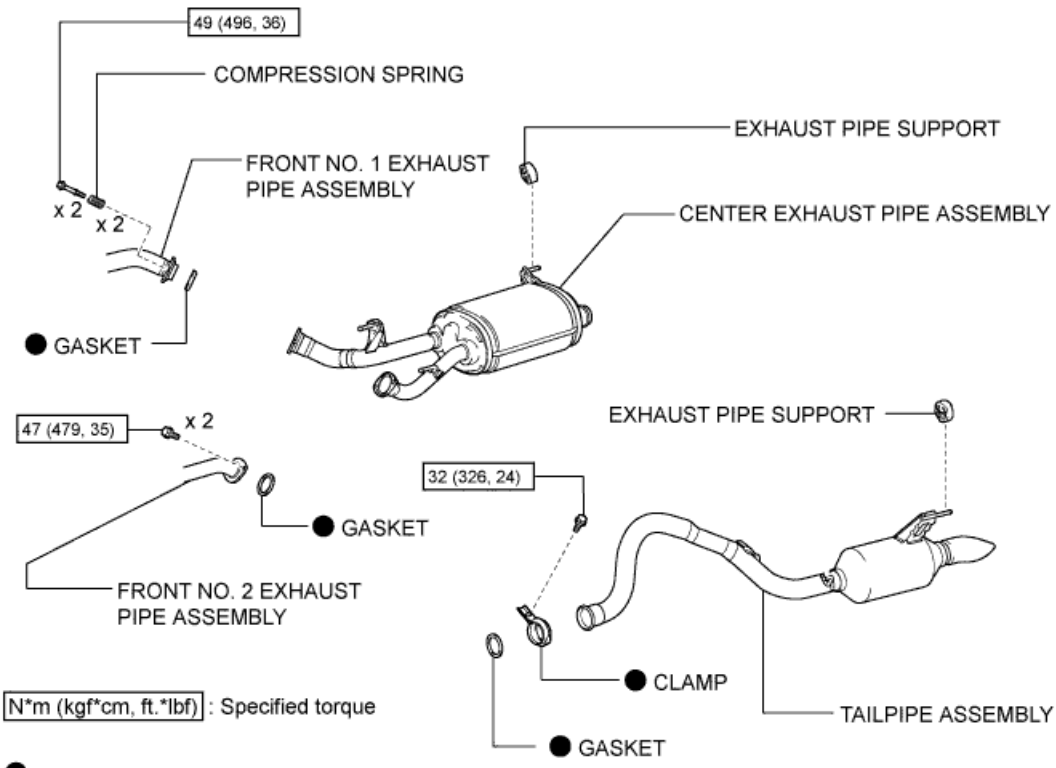
CAUTION:

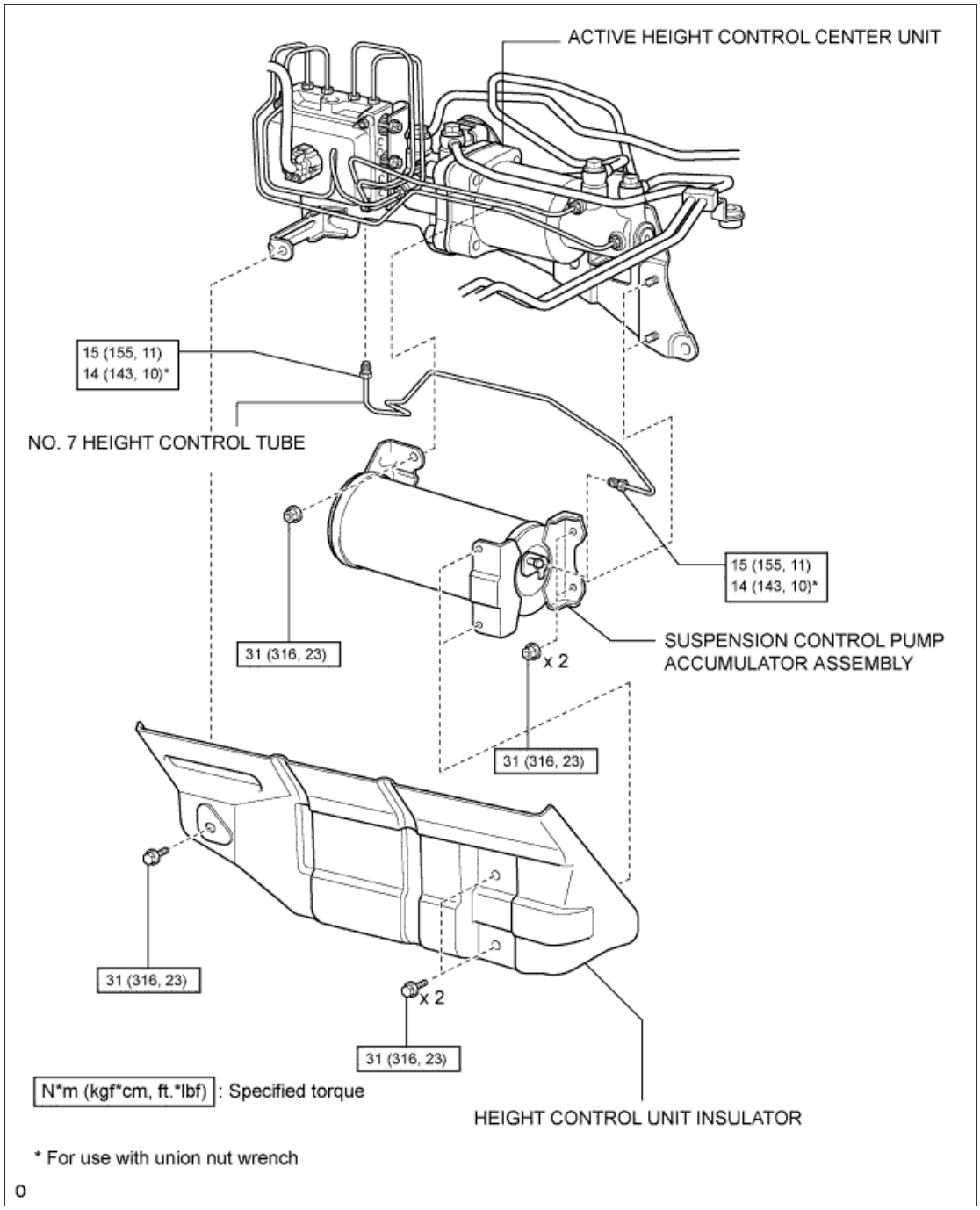
- **Before discharging the gas, loosen the bleeder plug to bleed high pressure oil.**
- **The gas is colorless, odorless and harmless.**
- **Saw a hole while covering the saw with a cloth because chips may fly up.**

for Preparation Click here

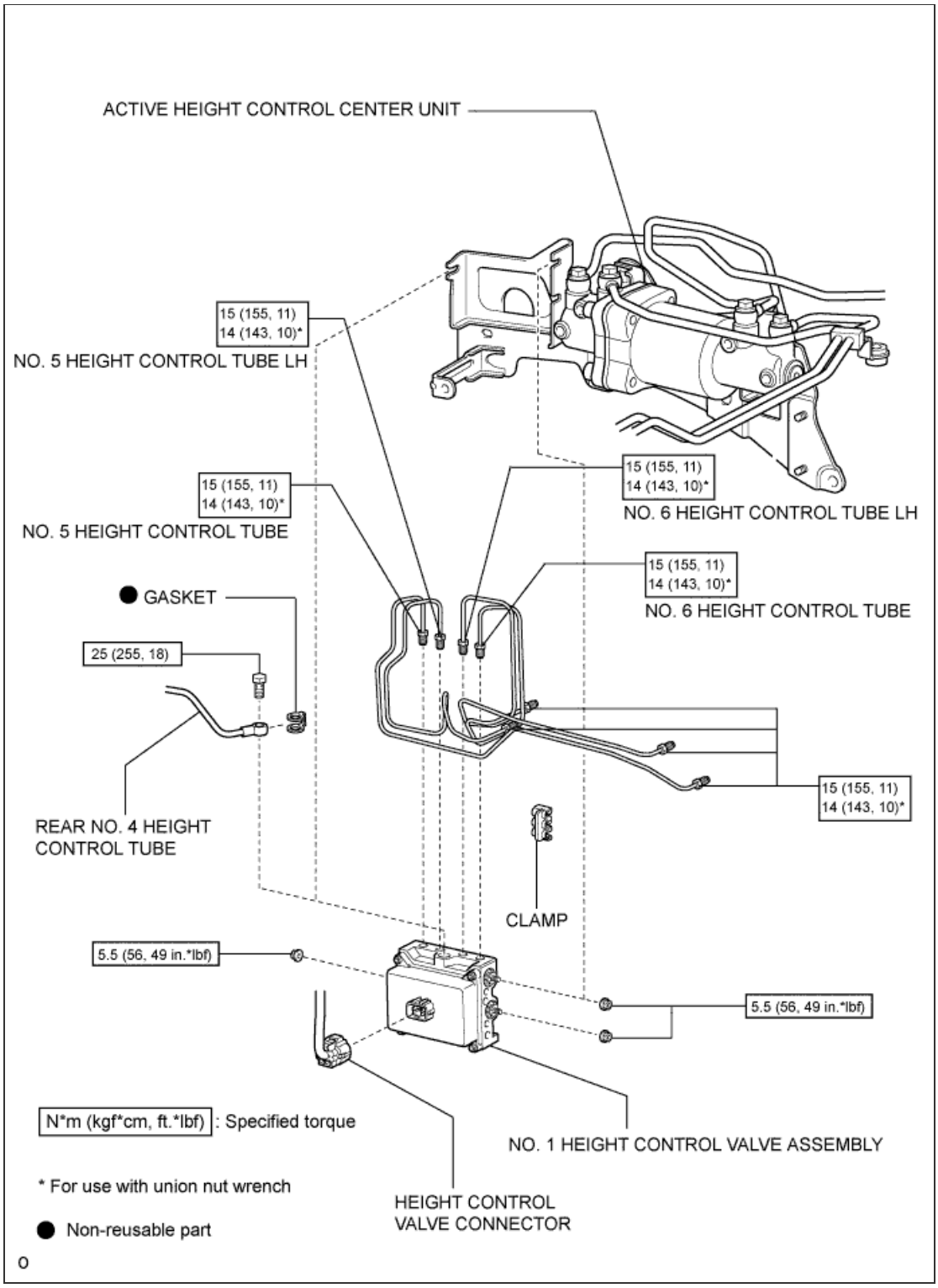


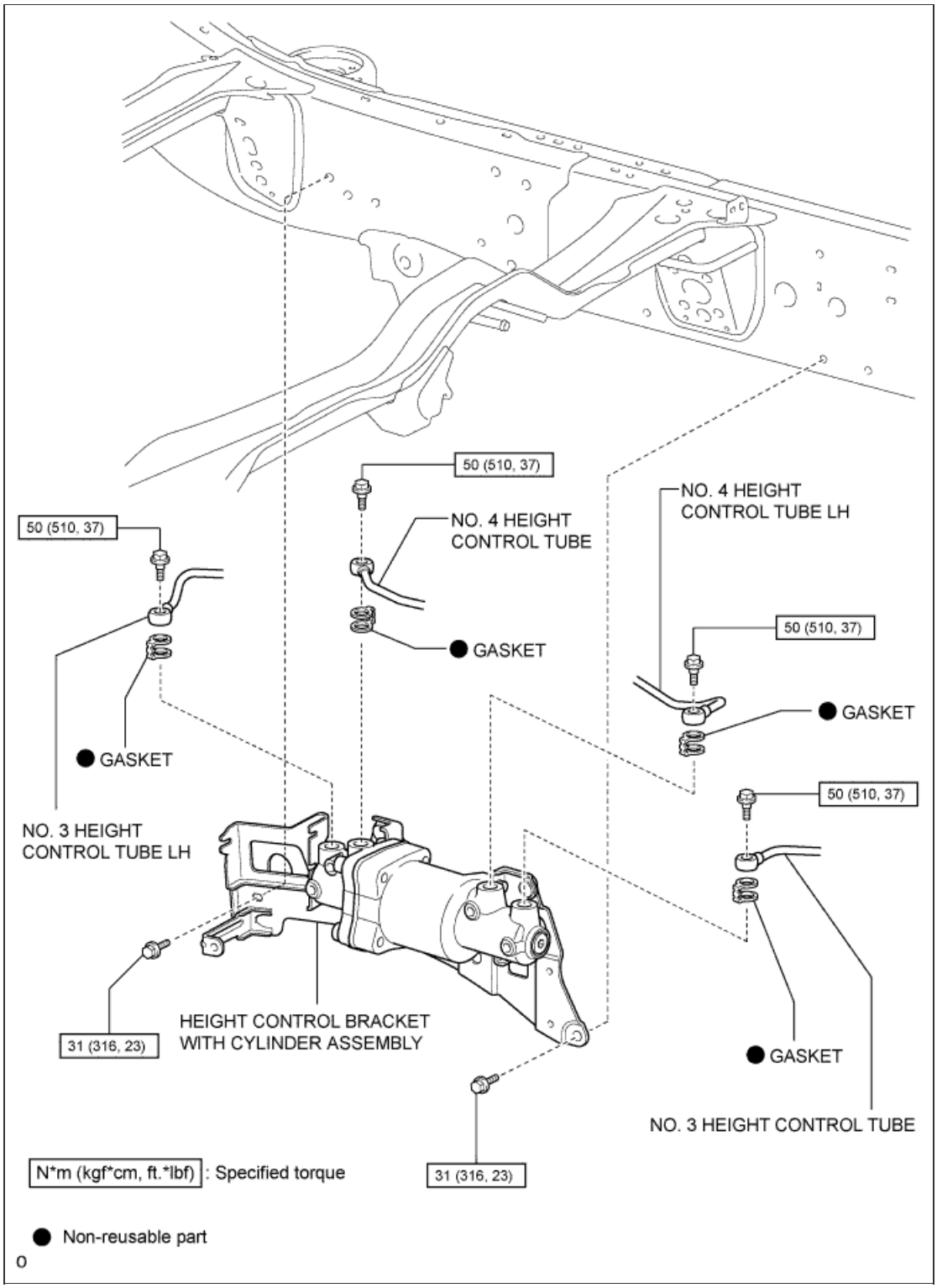
for 1VD-FTV:


49 (496, 36)
COMPRESSION SPRING
FRONT NO. 1 EXHAUST PIPE ASSEMBLY
x 2
x 2
GASKET
EXHAUST PIPE SUPPORT
CENTER EXHAUST PIPE ASSEMBLY
47 (479, 35)
x 2
GASKET
FRONT NO. 2 EXHAUST PIPE ASSEMBLY
EXHAUST PIPE SUPPORT
32 (326, 24)
CLAMP
TAILPIPE ASSEMBLY
GASKET
N*m (kgf*cm, ft.*lbf) : Specified torque
Non-reusable part

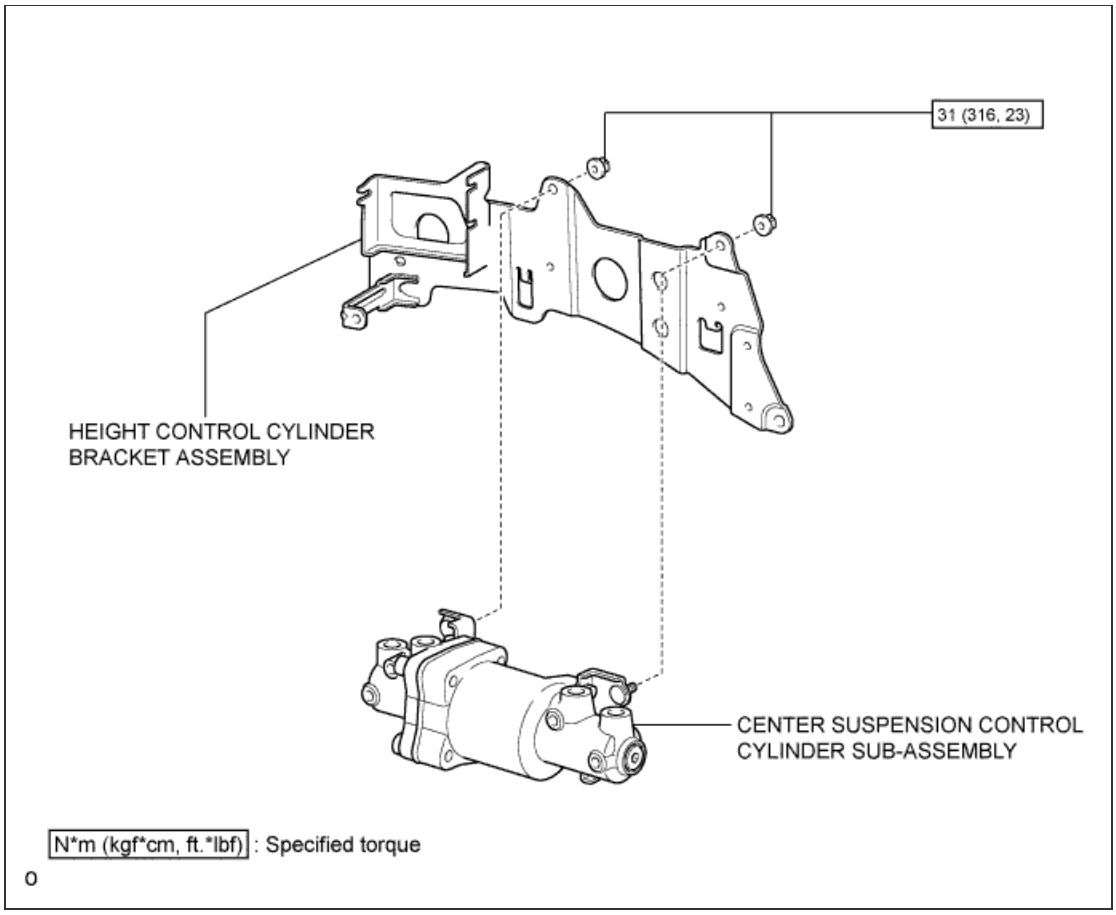

ACTIVE HEIGHT CONTROL CENTER UNIT
15 (155, 11)
14 (143, 10)*
NO. 7 HEIGHT CONTROL TUBE
15 (155, 11)
14 (143, 10)*
31 (316, 23)
x 2
SUSPENSION CONTROL PUMP
ACCUMULATOR ASSEMBLY
31 (316, 23)
31 (316, 23)
x 2
31 (316, 23)
N*m (kgf*cm, ft.*lbf) : Specified torque
HEIGHT CONTROL UNIT INSULATOR
* For use with union nut wrench

o


ACTIVE HEIGHT CONTROL CENTER UNIT
15 (155, 11)
14 (143, 10)*
NO. 5 HEIGHT CONTROL TUBE LH
15 (155, 11)
14 (143, 10)*
NO. 5 HEIGHT CONTROL TUBE
15 (155, 11)
14 (143, 10)*
NO. 6 HEIGHT CONTROL TUBE LH
15 (155, 11)
14 (143, 10)*
NO. 6 HEIGHT CONTROL TUBE
GASKET
25 (255, 18)
REAR NO. 4 HEIGHT
CONTROL TUBE
15 (155, 11)
14 (143, 10)*
CLAMP
5.5 (56, 49 in.*lbf)
5.5 (56, 49 in.*lbf)
N*m (kgf*cm, ft.*lbf) : Specified torque
* For use with union nut wrench
Non-reusable part
NO. 1 HEIGHT CONTROL VALVE ASSEMBLY
HEIGHT CONTROL
VALVE CONNECTOR


50 (510, 37)
NO. 4 HEIGHT CONTROL TUBE
NO. 4 HEIGHT CONTROL TUBE LH
50 (510, 37)
GASKET
50 (510, 37)
GASKET
50 (510, 37)
GASKET
NO. 3 HEIGHT CONTROL TUBE LH
HEIGHT CONTROL BRACKET WITH CYLINDER ASSEMBLY
31 (316, 23)
GASKET
NO. 3 HEIGHT CONTROL TUBE
N*m (kgf*cm, ft.*lbf) : Specified torque
31 (316, 23)
Non-reusable part

0


31 (316, 23)
HEIGHT CONTROL CYLINDER
BRACKET ASSEMBLY
CENTER SUSPENSION CONTROL
CYLINDER SUB-ASSEMBLY
N*m (kgf*cm, ft.*lbf) : Specified torque

o

for Preparation Click here

1. REMOVE TAILPIPE ASSEMBLY

a. for 2UZ-FE:
Remove the tailpipe (Click here).

b. for 1VD-FTV:
Remove the tailpipe (Click here).

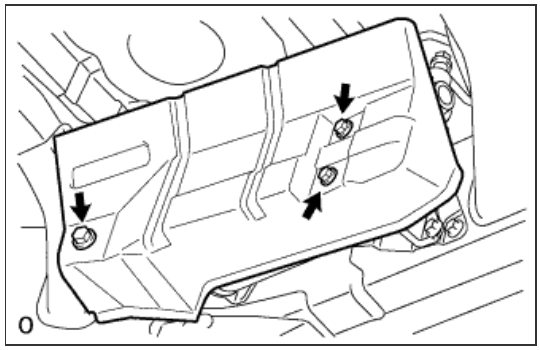
2. REMOVE CENTER EXHAUST PIPE ASSEMBLY

a. for 2UZ-FE:
Remove the center exhaust pipe (Click here).

b. for 1VD-FTV:
Remove the center exhaust pipe (Click here).

3. REMOVE HEIGHT CONTROL UNIT INSULATOR

a. Remove the 3 bolts and insulator from the control unit.



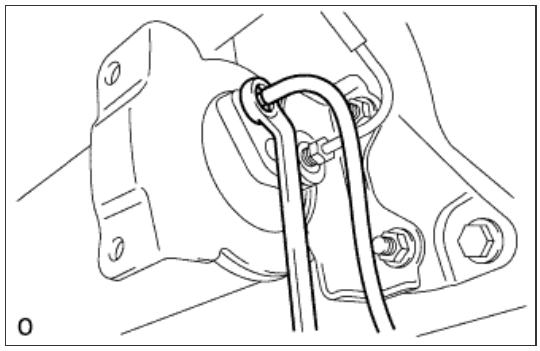
4. DISCHARGE SUSPENSION FLUID PRESSURE

a. Connect a hose to the bleeder plug for the height control accumulator and loosen the bleeder plug.

b. Discharge the suspension fluid pressure.

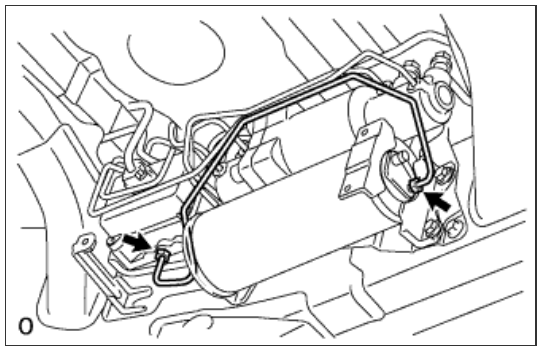
c. After the fluid pressure has dropped and oil has drained out, tighten the bleeder plug and remove the hose.

Torque:
6.9 N*m{ 70 kgf*cm , 61 in.*lbf }



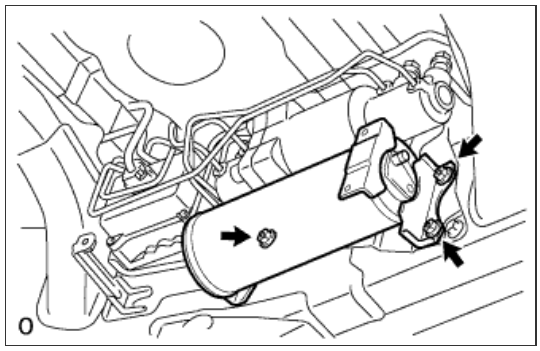
5. REMOVE NO. 7 HEIGHT CONTROL TUBE

a. Using a union nut wrench, remove the control tube from the control valve and pump accumulator.



6. REMOVE SUSPENSION CONTROL PUMP ACCUMULATOR ASSEMBLY

a. Remove the 3 nuts and pump accumulator.

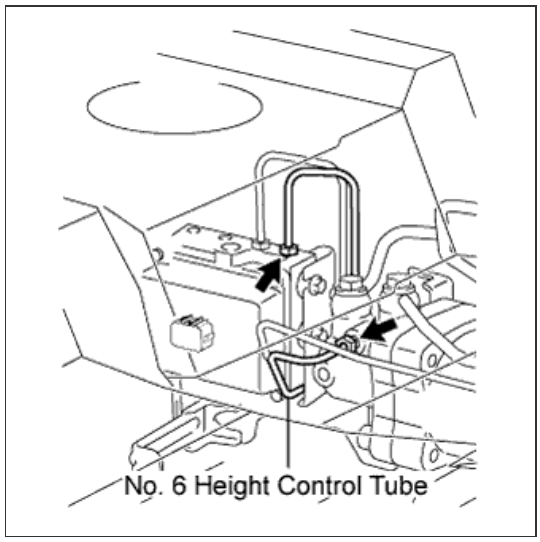


7. REMOVE CLAMP

a. Remove the clamp from the 3 height control tubes.

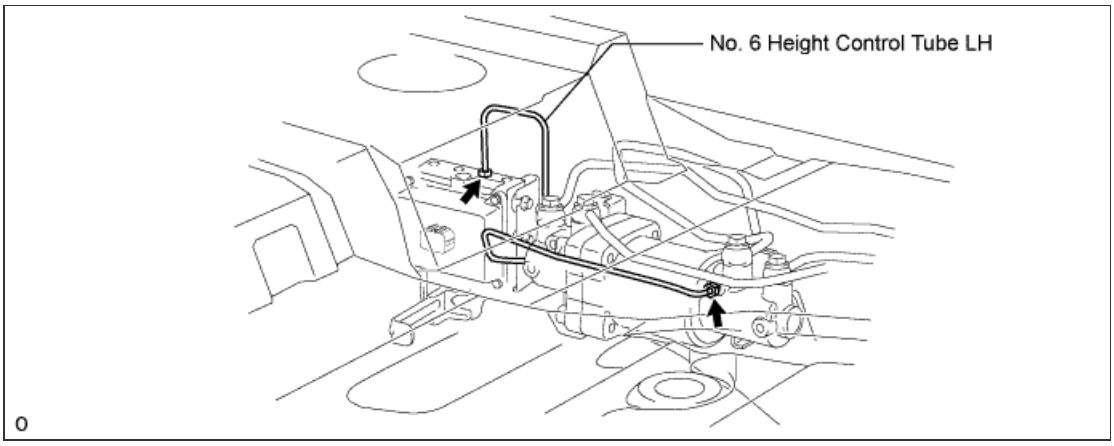
8. REMOVE NO. 6 HEIGHT CONTROL TUBE

a. Using a union nut wrench, remove the No. 6 height control tube from the control valve and center cylinder.



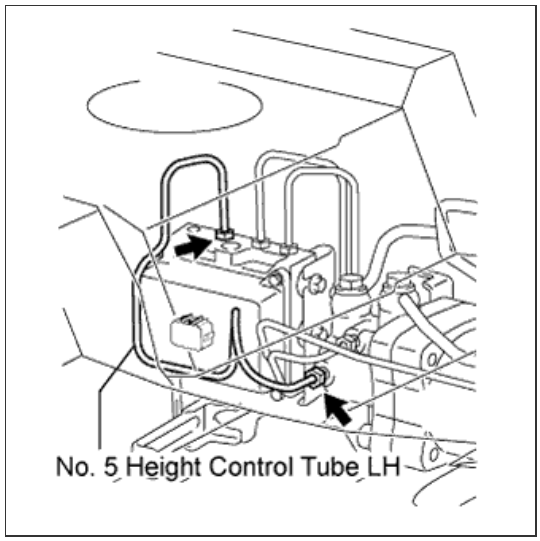
9. REMOVE NO. 6 HEIGHT CONTROL TUBE LH

a. Using a union nut wrench, remove the No. 6 height control tube LH from the control valve and center cylinder.



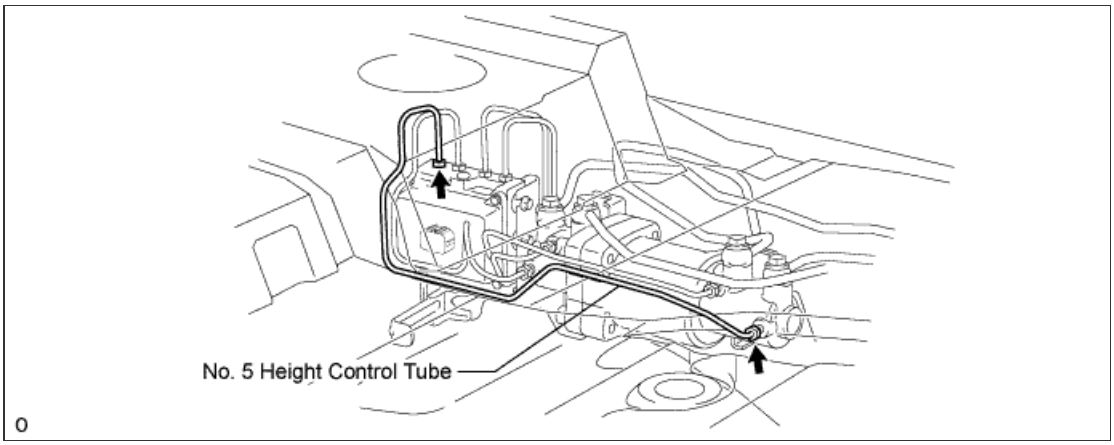
10. REMOVE NO. 5 HEIGHT CONTROL TUBE LH

a. Using a union nut wrench, remove the No. 5 height control tube LH from the control valve and center cylinder.



11. REMOVE NO. 5 HEIGHT CONTROL TUBE

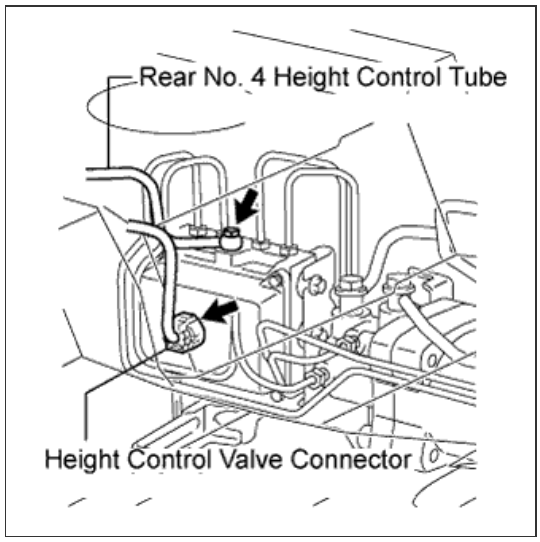
a. Using a union nut wrench, remove the No. 5 height control tube from the control valve and center cylinder.



12. DISCONNECT REAR NO. 4 HEIGHT CONTROL TUBE

a. Disconnect the connector.

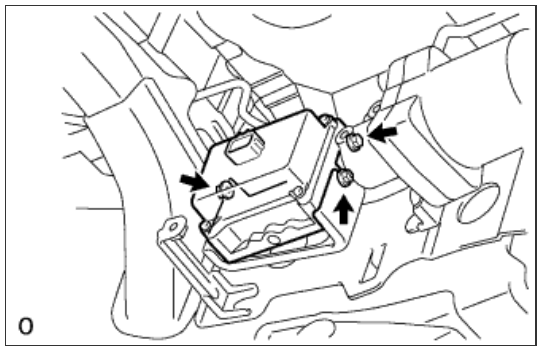
b. Remove the union bolt and gasket, then disconnect the rear No. 4 height control tube from the control valve.



13. REMOVE NO. 1 HEIGHT CONTROL VALVE ASSEMBLY

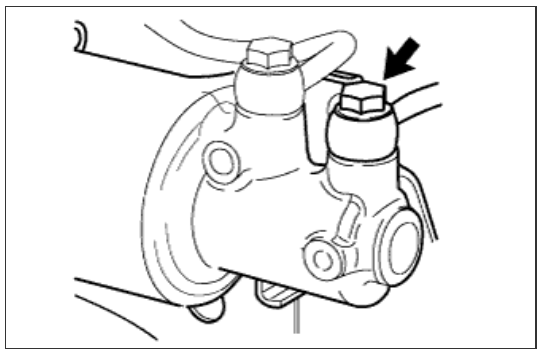
a. Remove the 3 nuts and control valve.

b. Remove the 3 bolt holders and 3 bolt cushions from the control valve.



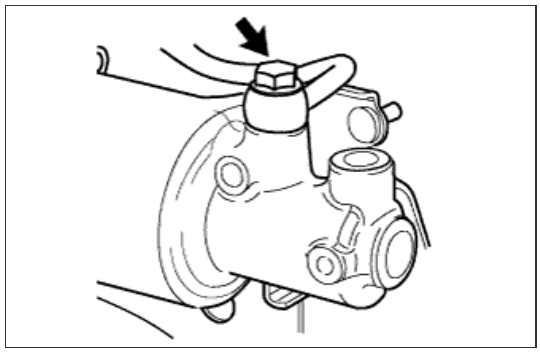
14. DISCONNECT NO. 3 HEIGHT CONTROL TUBE

a. Remove the union bolt and gasket, then disconnect the No. 3 height control tube from the control cylinder.



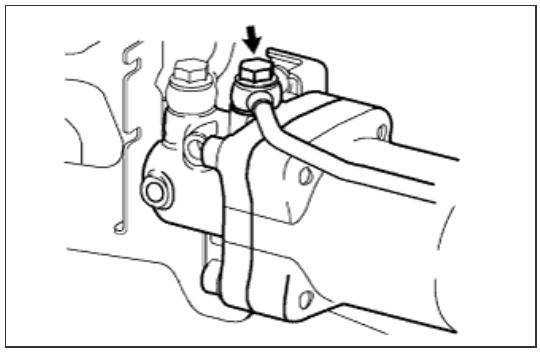
15. DISCONNECT NO. 4 HEIGHT CONTROL TUBE LH

a. Remove the union bolt and gasket, then disconnect the No. 4 height control tube from the control cylinder.



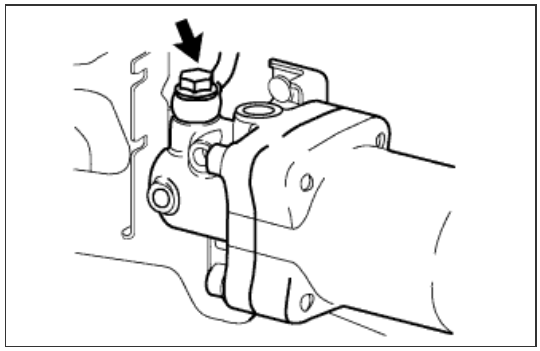
16. DISCONNECT NO. 4 HEIGHT CONTROL TUBE

a. Remove the union bolt and gasket, then disconnect the No. 4 height control tube from the control cylinder.



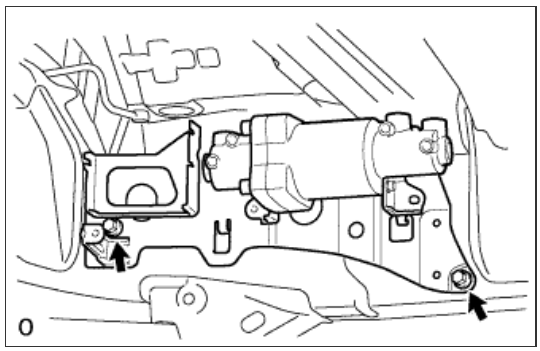
17. DISCONNECT NO. 3 HEIGHT CONTROL TUBE LH

a. Remove the union bolt and gasket, then disconnect the No. 3 height control tube from the control cylinder.



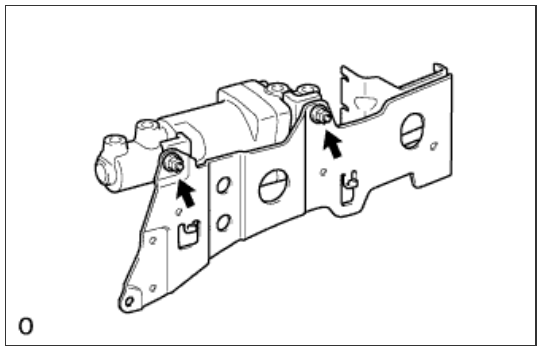
18. REMOVE HEIGHT CONTROL BRACKET WITH CYLINDER ASSEMBLY

a. Remove the 2 bolts and bracket with cylinder.



19. REMOVE CENTER SUSPENSION CONTROL CYLINDER SUB-ASSEMBLY

a. Remove the 2 nuts and cylinder from the bracket.

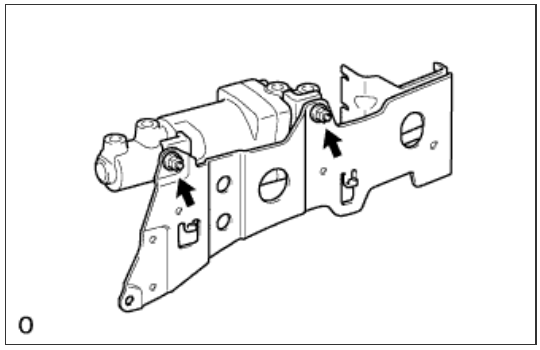


for Preparation Click here

1. INSTALL CENTER SUSPENSION CONTROL CYLINDER SUB-ASSEMBLY

a. Install the cylinder to the bracket with the 2 nuts.

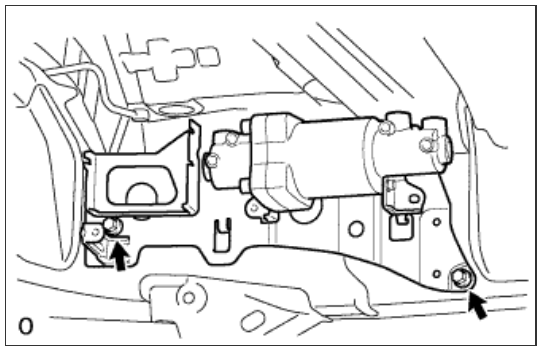
Torque:
31 N*m{ 316 kgf*cm , 23 ft.*lbf }



2. INSTALL HEIGHT CONTROL BRACKET WITH CYLINDER ASSEMBLY

a. Install the bracket with cylinder with the 2 bolts.

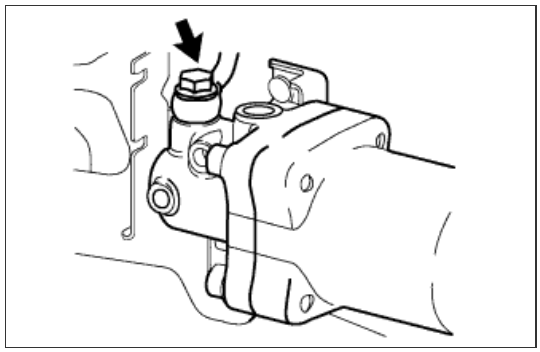
Torque:
31 N*m{ 316 kgf*cm , 23 ft.*lbf }



3. CONNECT NO. 3 HEIGHT CONTROL TUBE LH

a. Install a new gasket to the No. 3 height control tube, and then connect the height control tube to the control cylinder with the union bolt.

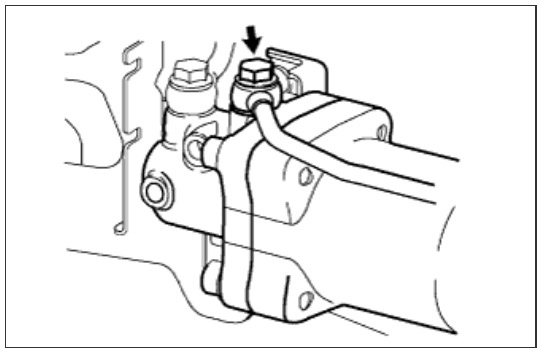
Torque:
50 N*m{ 510 kgf*cm , 37 ft.*lbf }



4. CONNECT NO. 4 HEIGHT CONTROL TUBE

a. Install a new gasket to the No. 4 height control tube, and then connect the height control tube to the control cylinder with the union bolt.

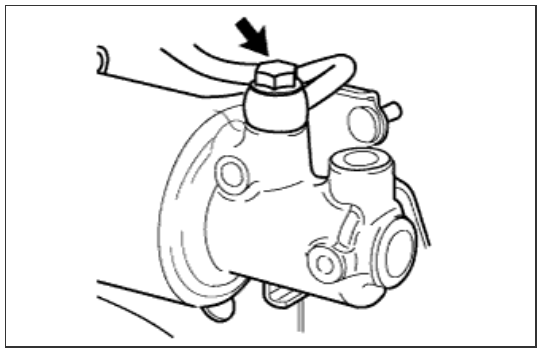
Torque:
50 N*m{ 510 kgf*cm , 37 ft.*lbf }



5. CONNECT NO. 4 HEIGHT CONTROL TUBE LH

a. Install a new gasket to the No. 4 height control tube, and then connect the height control tube to the control cylinder with the union bolt.

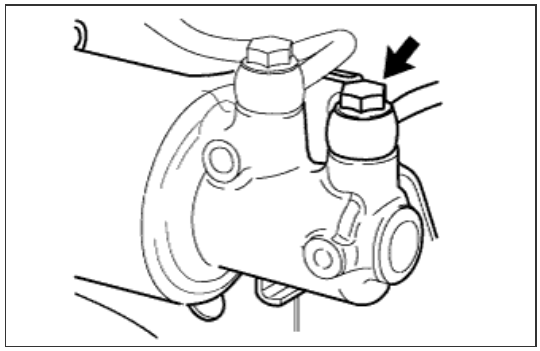
Torque:
50 N*m{ 510 kgf*cm , 37 ft.*lbf }



6. CONNECT NO. 3 HEIGHT CONTROL TUBE

a. Install a new gasket to the No. 3 height control tube, and then connect the height control tube to the control cylinder with the union bolt.

Torque:
50 N*m{ 510 kgf*cm , 37 ft.*lbf }

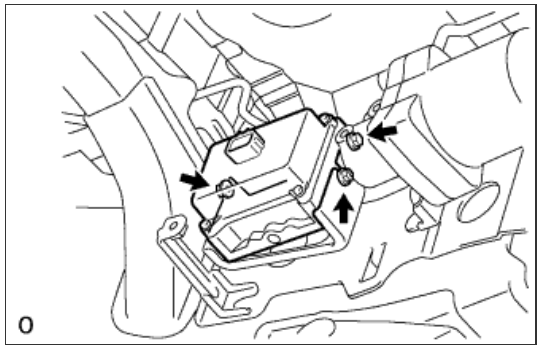


7. INSTALL NO. 1 HEIGHT CONTROL VALVE ASSEMBLY

a. Install the 3 bolt cushions and 3 bolt holders to the control valve.

b. Install the control valve with the 3 nuts.

Torque:
5.5 N*m{ 56 kgf*cm , 49 in.*lbf }

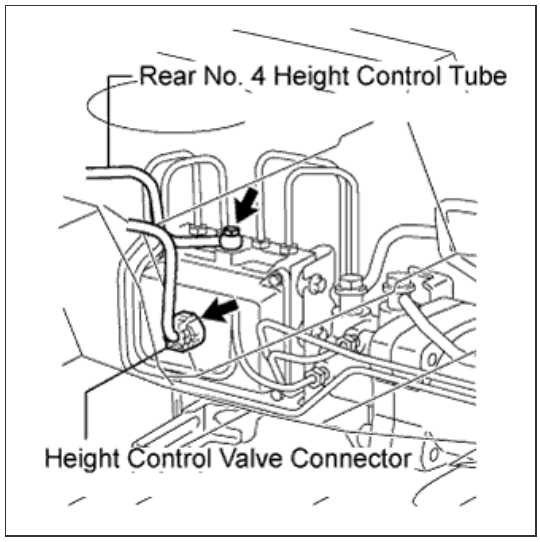


8. CONNECT REAR NO. 4 HEIGHT CONTROL TUBE

a. Install a new gasket to the control tube, and connect the control tube with the union bolt.

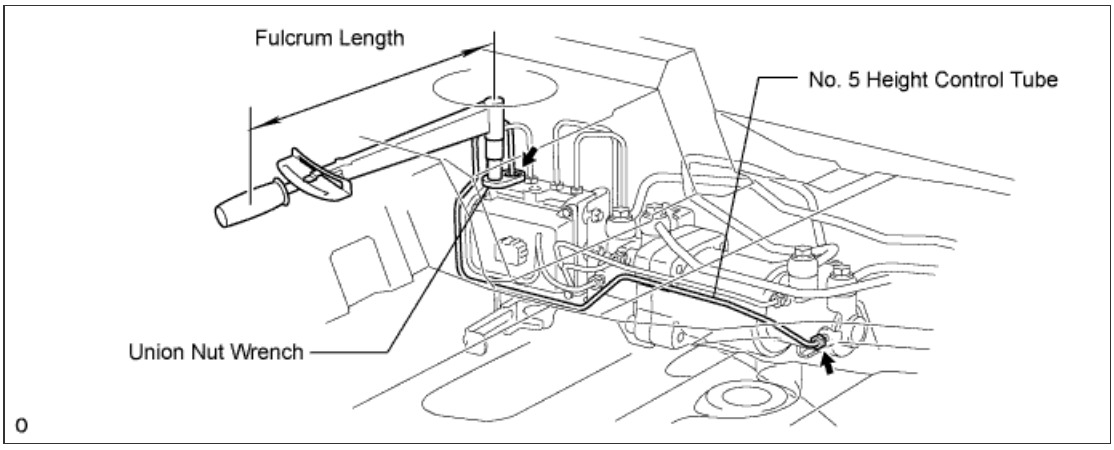
Torque:
25 N*m{ 255 kgf*cm , 1 ft.*lbf }

b. Connect the height control valve connector.



. INSTALL NO. 5 HEIGHT CONTROL TUBE

a. Using a union nut wrench, install the No. 5 control tube to the control valve and center cylinder.



Torque:
without union nut wrench:
15 N*m{ 155 kgf*cm , 11 ft.*lbf }
with union nut wrench:
14 N*m{ 143 kgf*cm , 10 ft.*lbf }

HINT:

- **Use a torque wrench with a fulcrum length of 300 mm (11.8 in.).**
- **The torque value for use with a union nut wrench is effective when the union nut wrench is parallel to the torque wrench.**

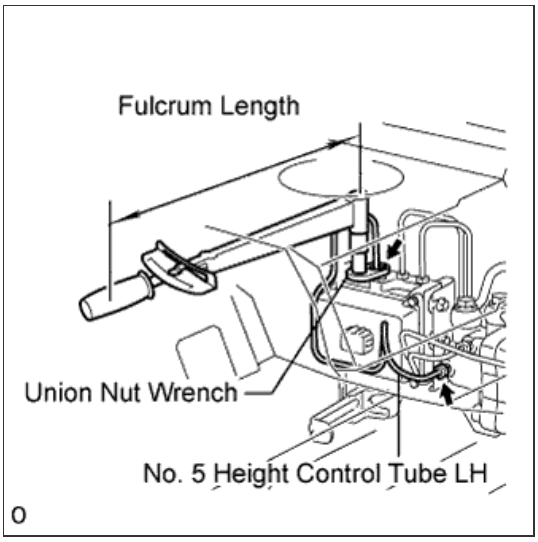
10. INSTALL NO. 5 HEIGHT CONTROL TUBE LH

a. Using a union nut wrench, install the No. 5 control tube to the control valve and center cylinder.

Torque:
without union nut wrench:
15 N*m{ 155 kgf*cm , 11 ft.*lbf }
with union nut wrench:
14 N*m{ 143 kgf*cm , 10 ft.*lbf }

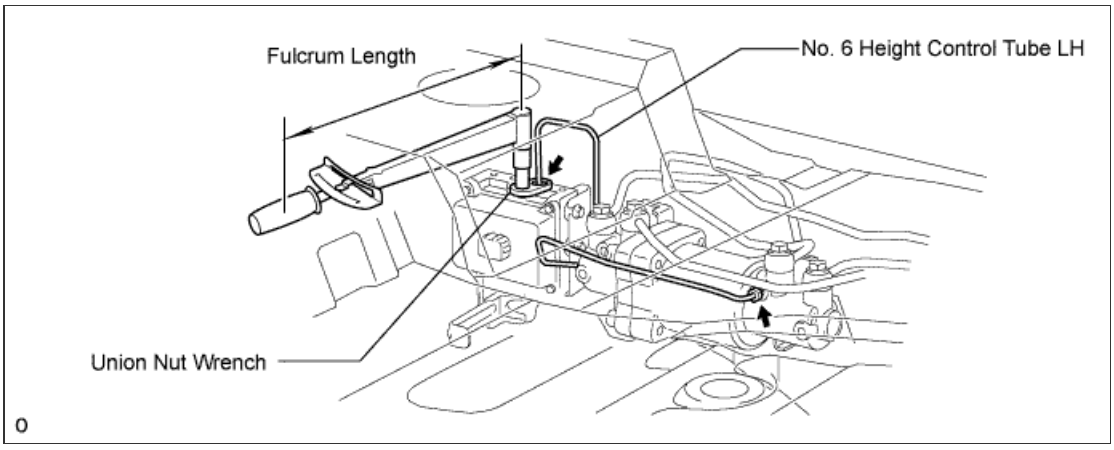
HINT:

- **Use a torque wrench with a fulcrum length of 300 mm (11.8 in.).**
- **The torque value for use with a union nut wrench is effective when the union nut wrench is parallel to the torque wrench.**



11. INSTALL NO. 6 HEIGHT CONTROL TUBE LH

a. Using a union nut wrench, install the No. 6 control tube to the control valve and center cylinder.



Torque:
without union nut wrench:
15 N*m{ 155 kgf*cm , 11 ft.*lbf }
with union nut wrench:
14 N*m{ 143 kgf*cm , 10 ft.*lbf }

HINT:

- **Use a torque wrench with a fulcrum length of 300 mm (11.8 in.).**
- **The torque value for use with a union nut wrench is effective when the union nut wrench is parallel to the torque wrench.**

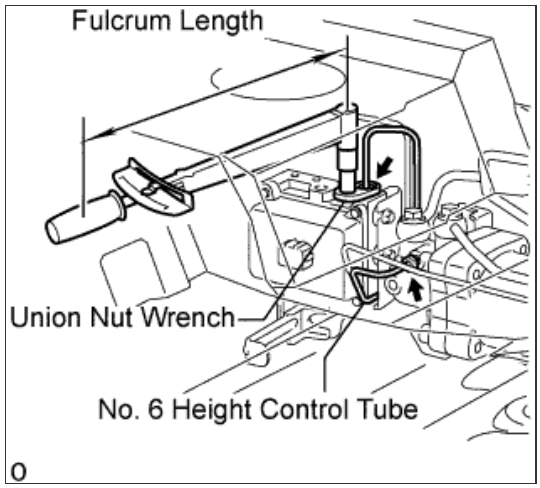
12. INSTALL NO. 6 HEIGHT CONTROL TUBE

a. Using a union nut wrench, install the No. 6 control tube to the control valve and center cylinder.

Torque:
without union nut wrench:
15 N*m{ 155 kgf*cm , 11 ft.*lbf }
with union nut wrench:
14 N*m{ 143 kgf*cm , 10 ft.*lbf }

HINT:

- **Use a torque wrench with a fulcrum length of 300 mm (11.8 in.).**
- **The torque value for use with a union nut wrench is effective when the union nut wrench is parallel to the torque wrench.**



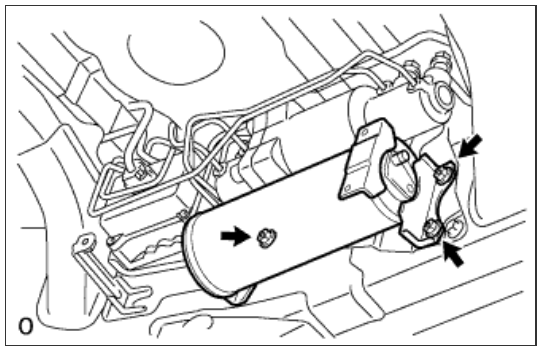
13. INSTALL CLAMP

a. Install the clamp to the 3 height control tube.

14. INSTALL SUSPENSION CONTROL PUMP ACCUMULATOR ASSEMBLY

a. Install the accumulator with the 3 nuts.

Torque:
31 N*m{ 316 kgf*cm , 23 ft.*lbf }



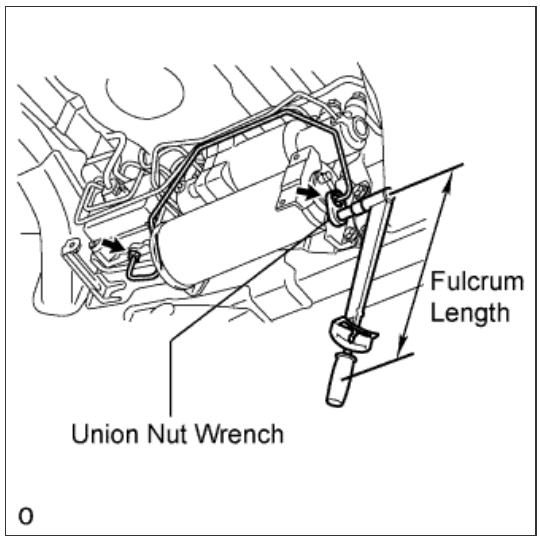
15. INSTALL NO. 7 HEIGHT CONTROL TUBE

a. Using a union nut wrench, install the No. 7 control tube to the control valve and accumulator.

Torque:
without union nut wrench:
15 N*m{ 155 kgf*cm , 11 ft.*lbf }
with union nut wrench:
14 N*m{ 143 kgf*cm , 10 ft.*lbf }

HINT:

- **Use a torque wrench with a fulcrum length of 300 mm (11.8 in.).**
- **The torque value for use with a union nut wrench is effective when the union nut wrench is parallel to the torque wrench.**



16. BLEED AIR FROM SUSPENSION FLUID

a. With the engine stopped, fill the reservoir tank with fluid.

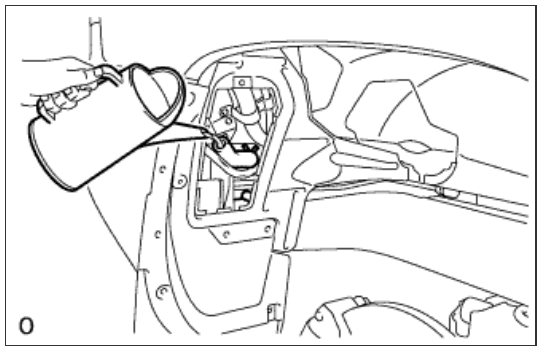
a. With the engine stopped, fill the reservoir tank with fluid.

NOTICE:

When the engine starts, the pump operates and fluid is supplied to each cylinder from the reservoir tank. Therefore, add the necessary amount of fluid so that the reservoir tank does not become empty.

HINT:

At this point, the vehicle height is low because the pressure of the cylinders is low.



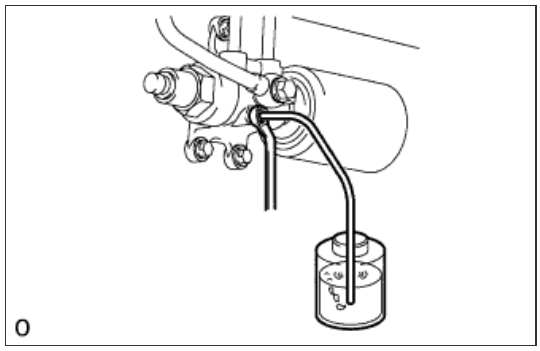
b. With the vehicle on a level surface, start the engine and set the vehicle height to NORMAL with the suspension control switch.

c. When the vehicle height becomes NORMAL and the pump stops, stop the engine.

d. Connect a hose to the bleeder plug of the front left side or right side control valve, then loosen the bleeder plug.

CAUTION:

Be careful when loosening the control valve bleeder plug because the front vehicle height drops rapidly.



e. After the fluid containing air stops coming out, retighten the bleeder plug.

Torque:
8.3 N*m{ 85 kgf*cm , 73 in.*lbf }

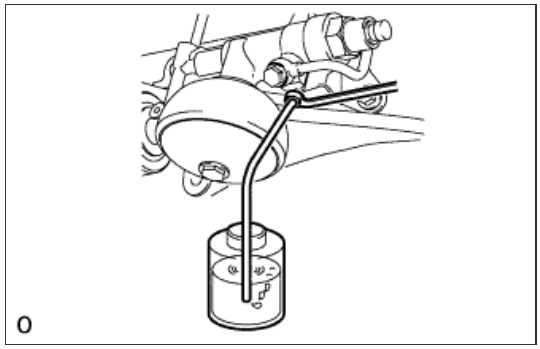
HINT:

If the procedures are performed for the first time on the left side, perform the procedures on the right side for the second time.

f. Connect a hose to the bleeder plug of the rear left side or right side control valve, then loosen the bleeder plug.

CAUTION:

Be careful when loosening the control valve bleeder plug because the rear vehicle height drops rapidly.



g. After the fluid containing air stops coming out, retighten the bleeder plug.

Torque:
8.3 N*m{ 85 kgf*cm , 73 in.*lbf }

HINT:

If the procedures are performed for the first time on the left side, perform the procedures on the right side for the second time.

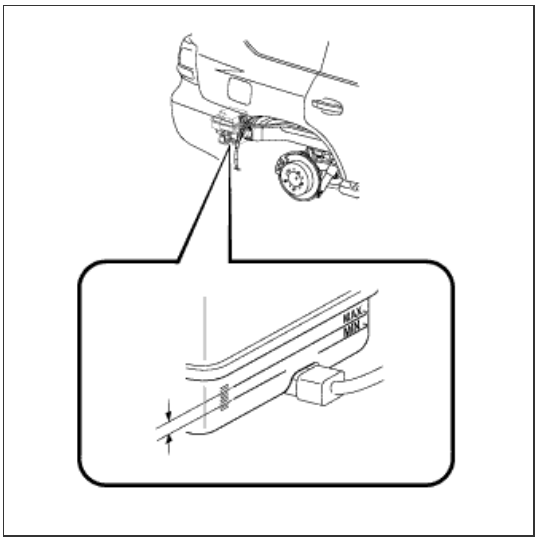
h. Repeat the previous 4 procedures until the fluid containing air stop coming out.

17. CHECK FLUID LEVEL IN RESERVOIR

a. With the vehicle empty, after setting the vehicle height to NORMAL from LO, check the indicator to make sure the vehicle height is NORMAL and check that the fluid level in the reservoir tank is within the specified range (MAX, MIN).

HINT:

After changing the vehicle height from LO to NORMAL, do not stop the engine for 25 seconds because the pressure control for the main accumulator is operating. After that, check the fluid level.



1 . INSPECT OR SUSPENSION LUID LEAK

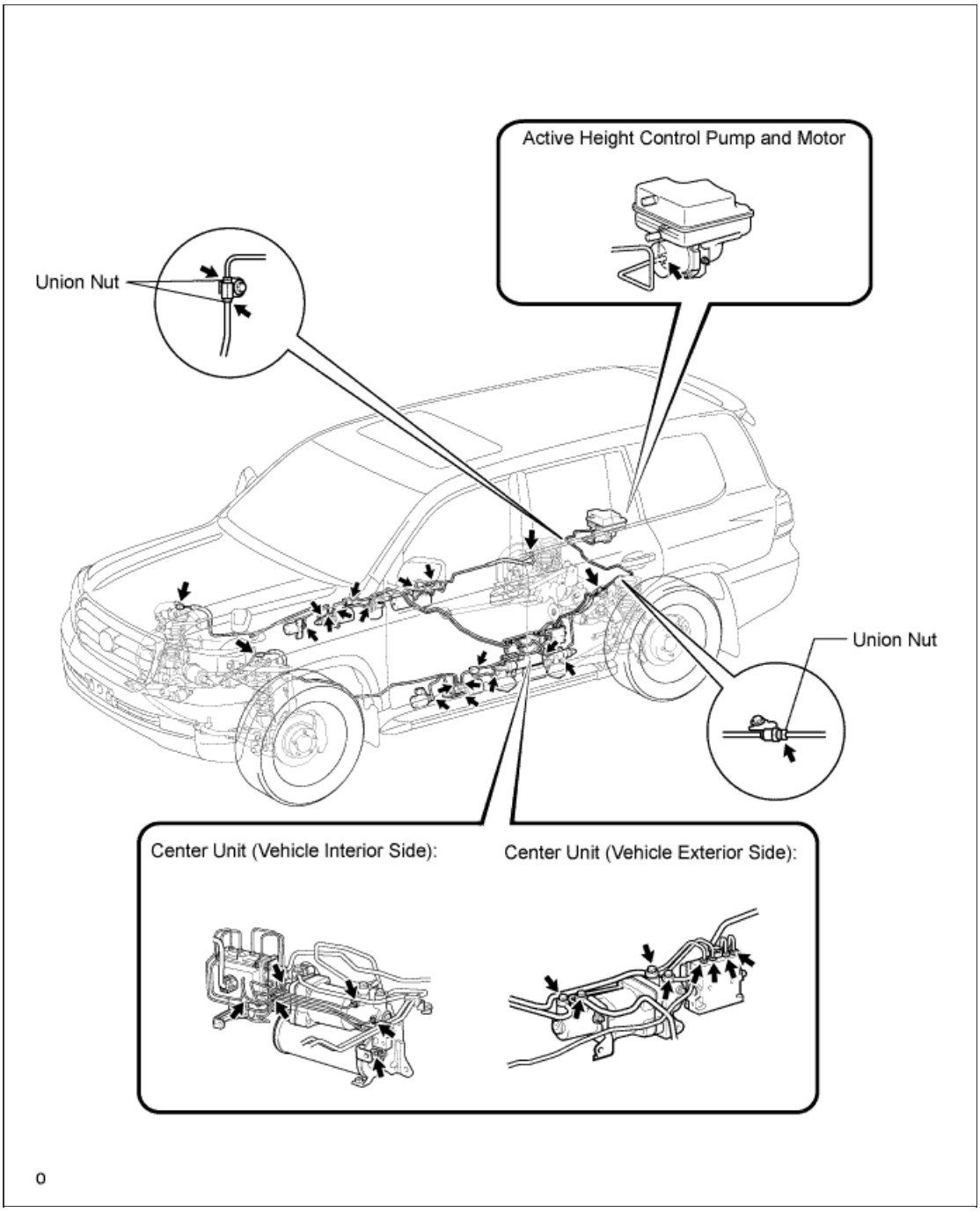
a. Check that the union nuts shown in the illustration are tightened to the specified torque.

Torque:
without union nut wrench:
15 N*m{ 155 kgf*cm , 11 ft.*lbf }
with union nut wrench:
14 N*m{ 143 kgf*cm , 10 ft.*lbf }

HINT:

- **Use a torque wrench with a fulcrum length of 300 mm (11.8 in.).**
- **The torque value for use with a union nut wrench is effective when the union nut wrench is parallel to the torque wrench.**

b. Check for fluid leakage from the parts and connections.



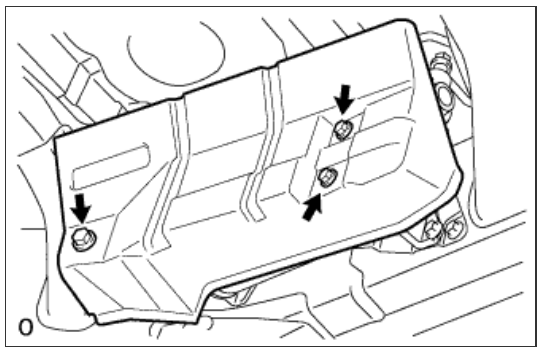
HINT:

For union nuts and union bolts not shown in the illustration, refer to the installation procedures for each title.

19. INSTALL HEIGHT CONTROL UNIT INSULATOR

a. Install the insulator to the height control unit with the 3 bolts.

Torque:
31 N*m{ 316 kgf*cm , 23 ft.*lbf }



20. INSTALL CENTER E HAUST PIPE ASSEMBLY

a. for 2UZ-FE:
Install the center exhaust pipe (Click here).

b. for 1VD-FTV:
Install the center exhaust pipe (Click here).

21. INSTALL TAILPIPE ASSEMBLY

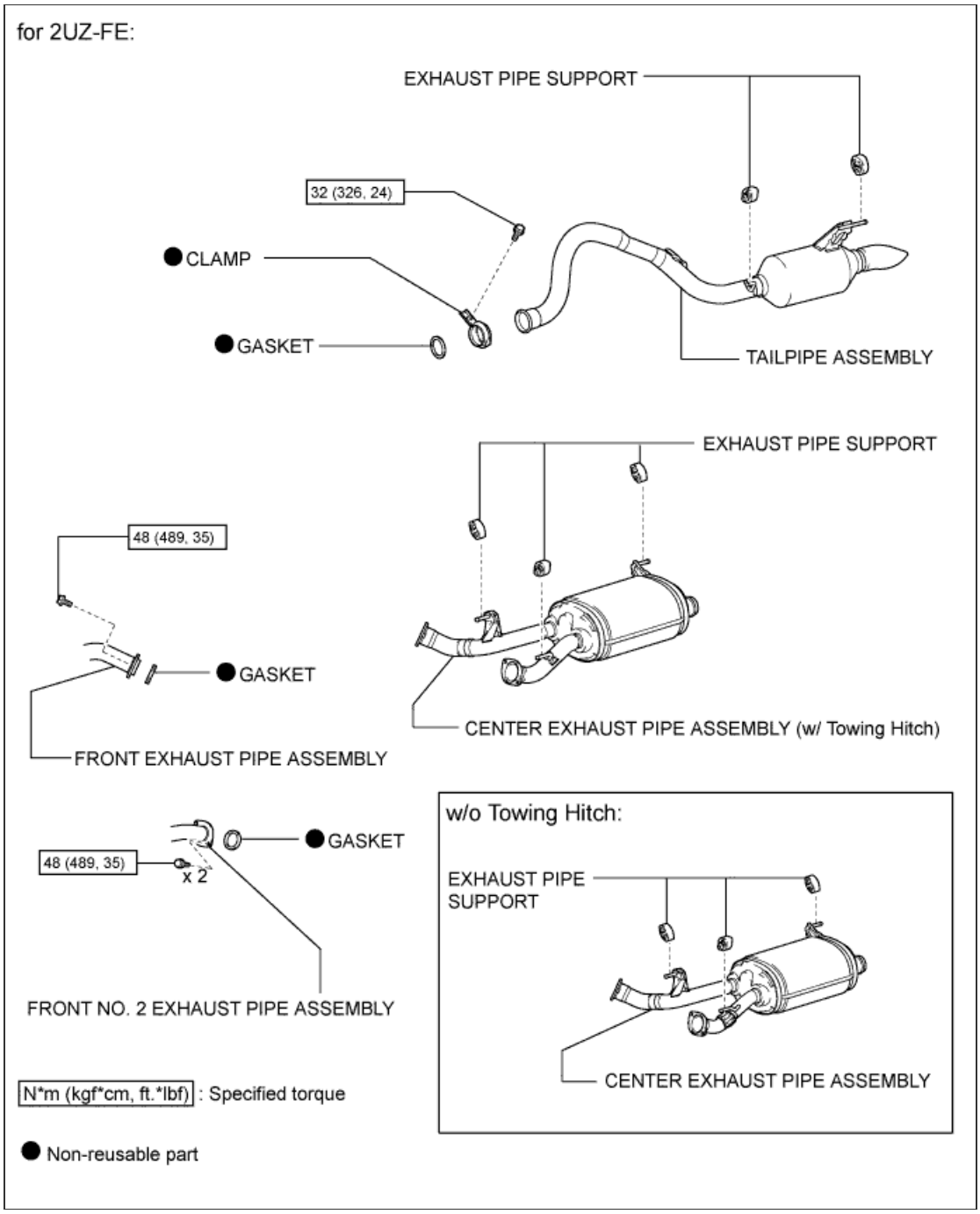
a. for 2UZ-FE:
Install the tailpipe (Click here).

b. for 1VD-FTV:
Install the tailpipe (Click here).

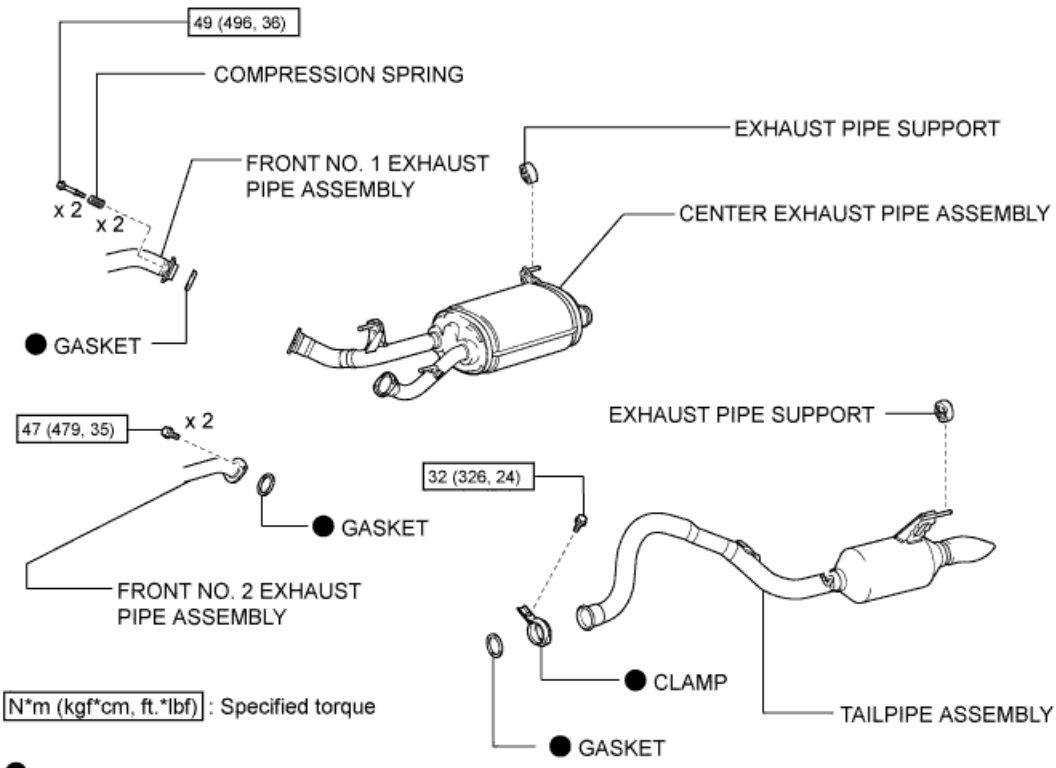
22. INSPECT FOR EXHAUST GAS LEAK

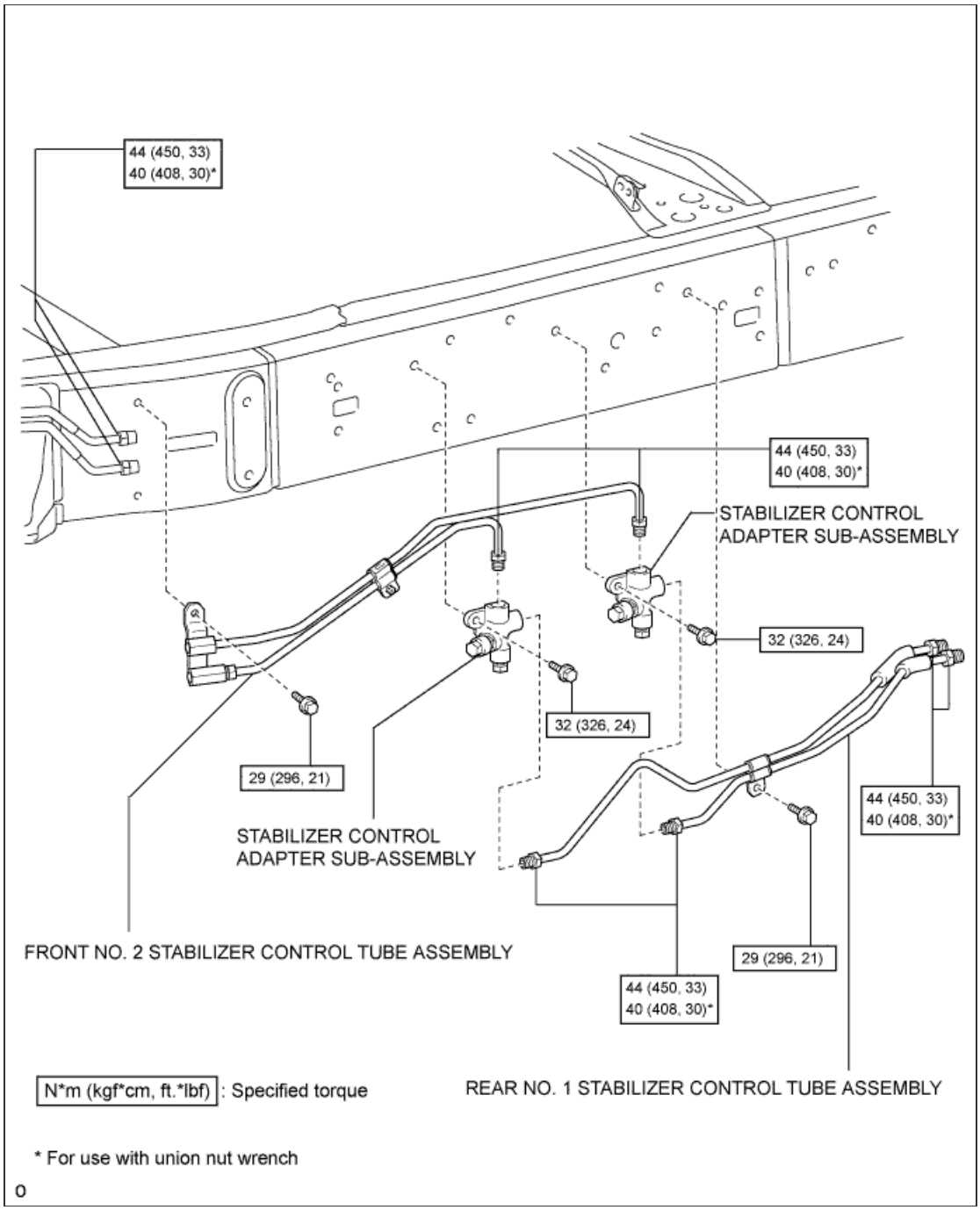
If gas is leaking, tighten the areas necessary to stop the leak. Replace damaged parts as necessary.

for Preparation Click here

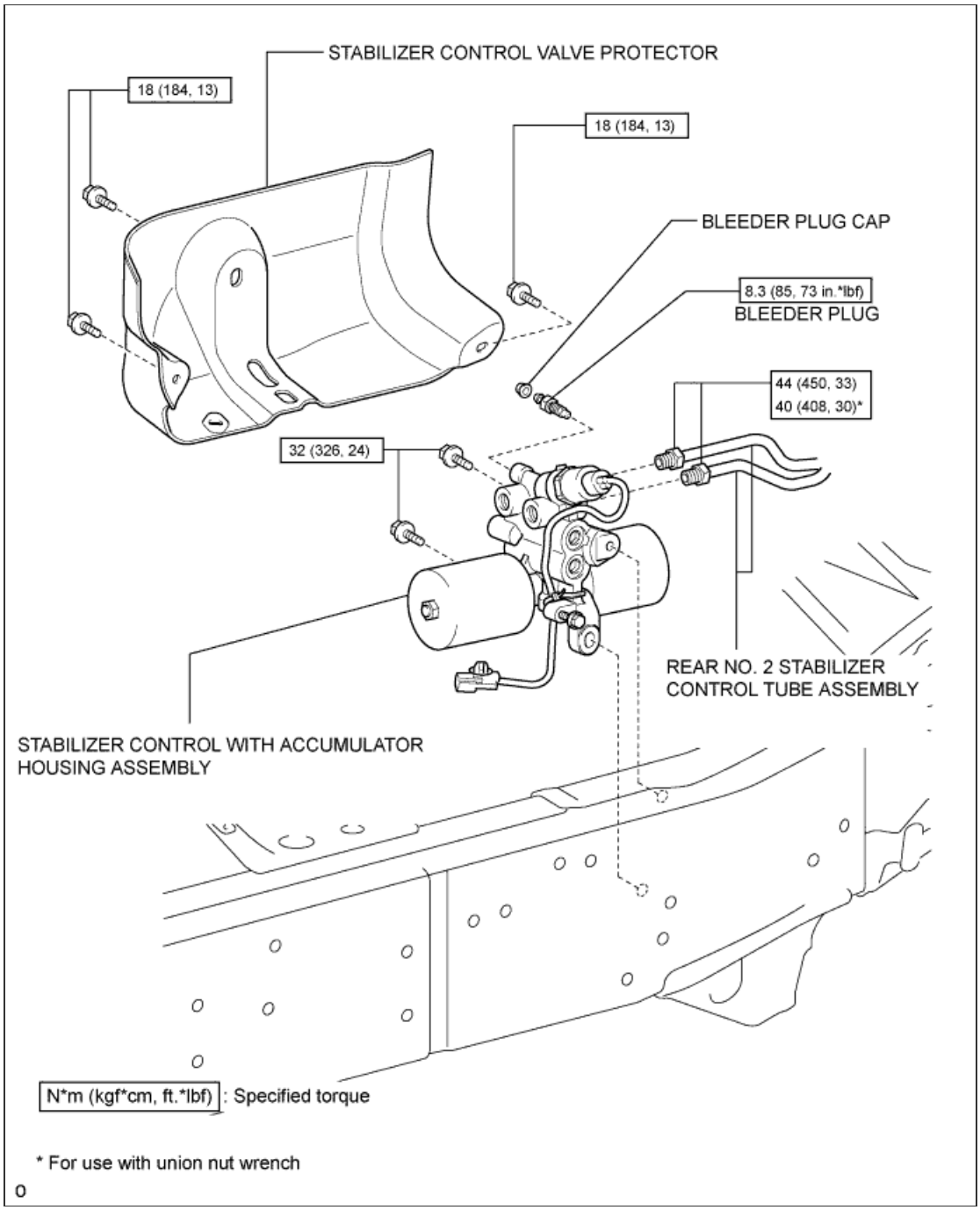


for 1VD-FTV:

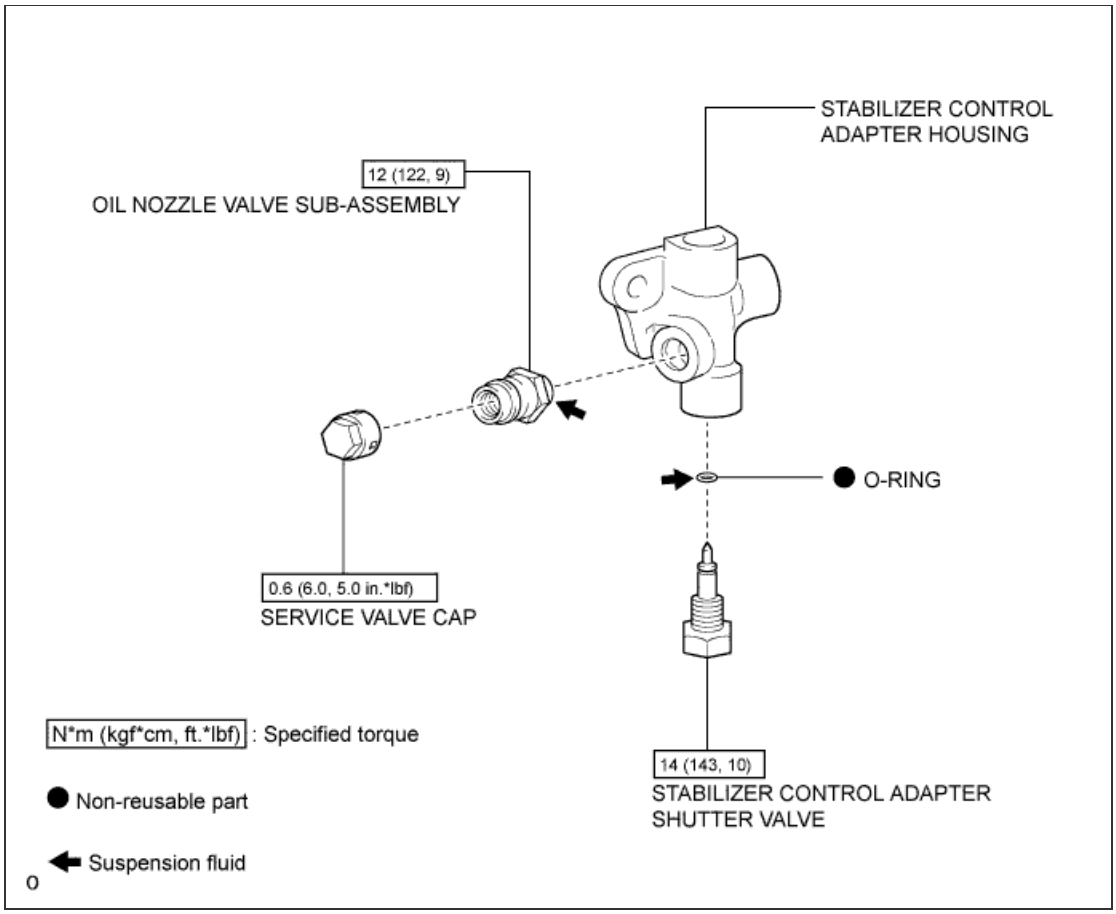

49 (496, 36)
COMPRESSION SPRING
FRONT NO. 1 EXHAUST PIPE ASSEMBLY
x 2
x 2
GASKET
EXHAUST PIPE SUPPORT
CENTER EXHAUST PIPE ASSEMBLY
47 (479, 35)
x 2
GASKET
FRONT NO. 2 EXHAUST PIPE ASSEMBLY
EXHAUST PIPE SUPPORT
32 (326, 24)
CLAMP
TAILPIPE ASSEMBLY
GASKET
N*m (kgf*cm, ft.*lbf) : Specified torque
Non-reusable part


44 (450, 33)
40 (408, 30)*
44 (450, 33)
40 (408, 30)*
STABILIZER CONTROL
ADAPTER SUB-ASSEMBLY
32 (326, 24)
32 (326, 24)
29 (296, 21)
STABILIZER CONTROL
ADAPTER SUB-ASSEMBLY
44 (450, 33)
40 (408, 30)*
FRONT NO. 2 STABILIZER CONTROL TUBE ASSEMBLY
29 (296, 21)
44 (450, 33)
40 (408, 30)*
N*m (kgf*cm, ft.*lbf) : Specified torque
REAR NO. 1 STABILIZER CONTROL TUBE ASSEMBLY
* For use with union nut wrench

o


STABILIZER CONTROL VALVE PROTECTOR
18 (184, 13)
18 (184, 13)
BLEEDER PLUG CAP
8.3 (85, 73 in.*lbf)
BLEEDER PLUG
44 (450, 33)
40 (408, 30)*
32 (326, 24)
REAR NO. 2 STABILIZER CONTROL TUBE ASSEMBLY
STABILIZER CONTROL WITH ACCUMULATOR HOUSING ASSEMBLY
N*m (kgf*cm, ft.*lbf) : Specified torque
* For use with union nut wrench

o

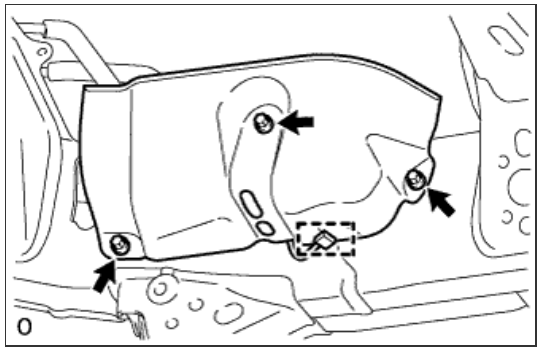

STABILIZER CONTROL ADAPTER HOUSING
12 (122, 9)
OIL NOZZLE VALVE SUB-ASSEMBLY
O-RING
0.6 (6.0, 5.0 in.*lbf)
SERVICE VALVE CAP
14 (143, 10)
STABILIZER CONTROL ADAPTER SHUTTER VALVE
N*m (kgf*cm, ft.*lbf) : Specified torque
Non-reusable part
Suspension fluid

for Preparation Click here

1. REMOVE STABILIZER CONTROL VALVE PROTECTOR

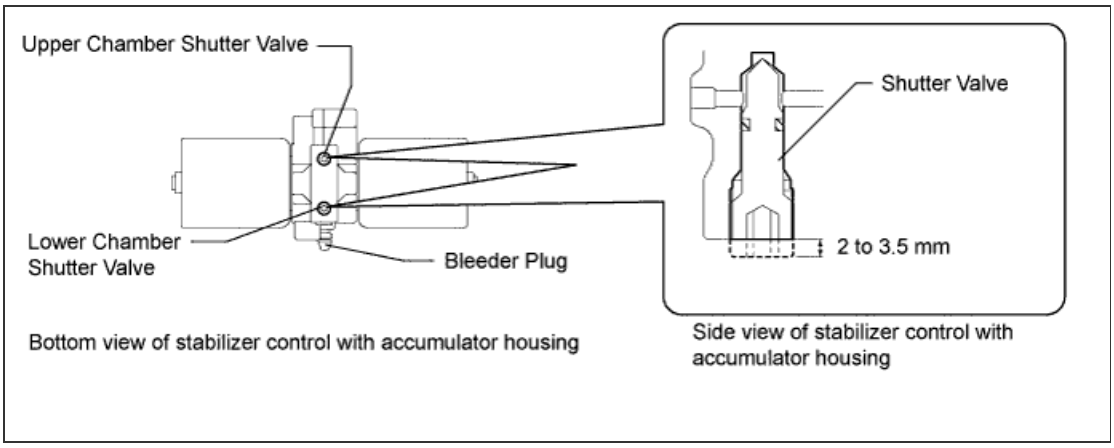
a. Detach the clamp, and disconnect the connector from the protector.

b. Remove the 3 bolts and protector.



2. OPEN STABILIZER CONTROL WITH ACCUMULATOR HOUSING SHUTTER VALVE

a. Using a 5 mm hexagon socket wrench, loosen the lower and upper chamber shutter valves of the stabilizer control with accumulator housing 2.0 to 3.5 turns.



NOTICE:

- **When loosening a shutter valve, make sure that the end protrudes 2 to 3.5 mm (0.0787 to 0.137 in.) from the surface of the block, and do not turn the shutter valve any further.**
- **Do not remove the shutter valves.**

3. REMOVE TAILPIPE ASSEMBLY

a. for 2UZ-FE:
Remove the tailpipe (Click here).

b. for 1VD-FTV:
Remove the tailpipe (Click here).

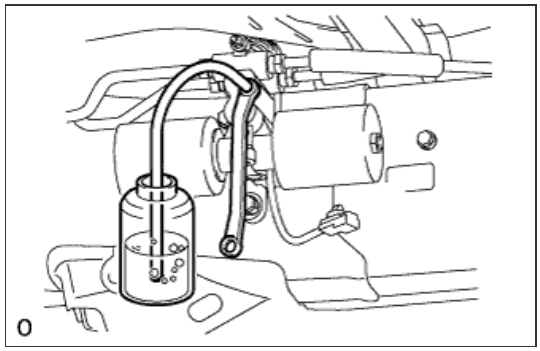
4. REMOVE CENTER EXHAUST PIPE ASSEMBLY

a. for 2UZ-FE:

Remove the center exhaust pipe (Click here).

b. for 1VD-FTV:
Remove the center exhaust pipe (Click here).

5. DISCHARGE SUSPENSION FLUID PRESSURE



a. Connect the hose to the bleeder plug for the stabilizer control with accumulator housing and loosen the bleeder plug.

CAUTION:

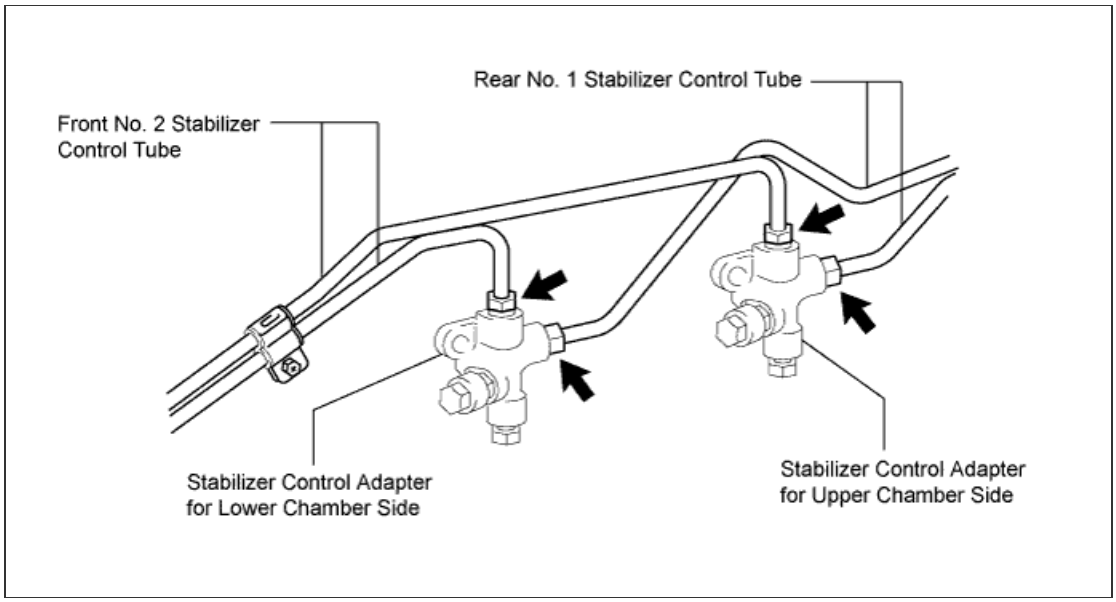
Be careful as the vehicle height will rapidly decrease when the bleeder plug of the stabilizer control with accumulator housing is loosened.

b. Discharge the suspension fluid from the stabilizer control with accumulator housing.

c. After the fluid pressure has dropped and oil has drained out, tighten the bleeder plug and remove the hose.

Torque:
8.3 N*m{ 85 kgf*cm , 73 in.*lbf }

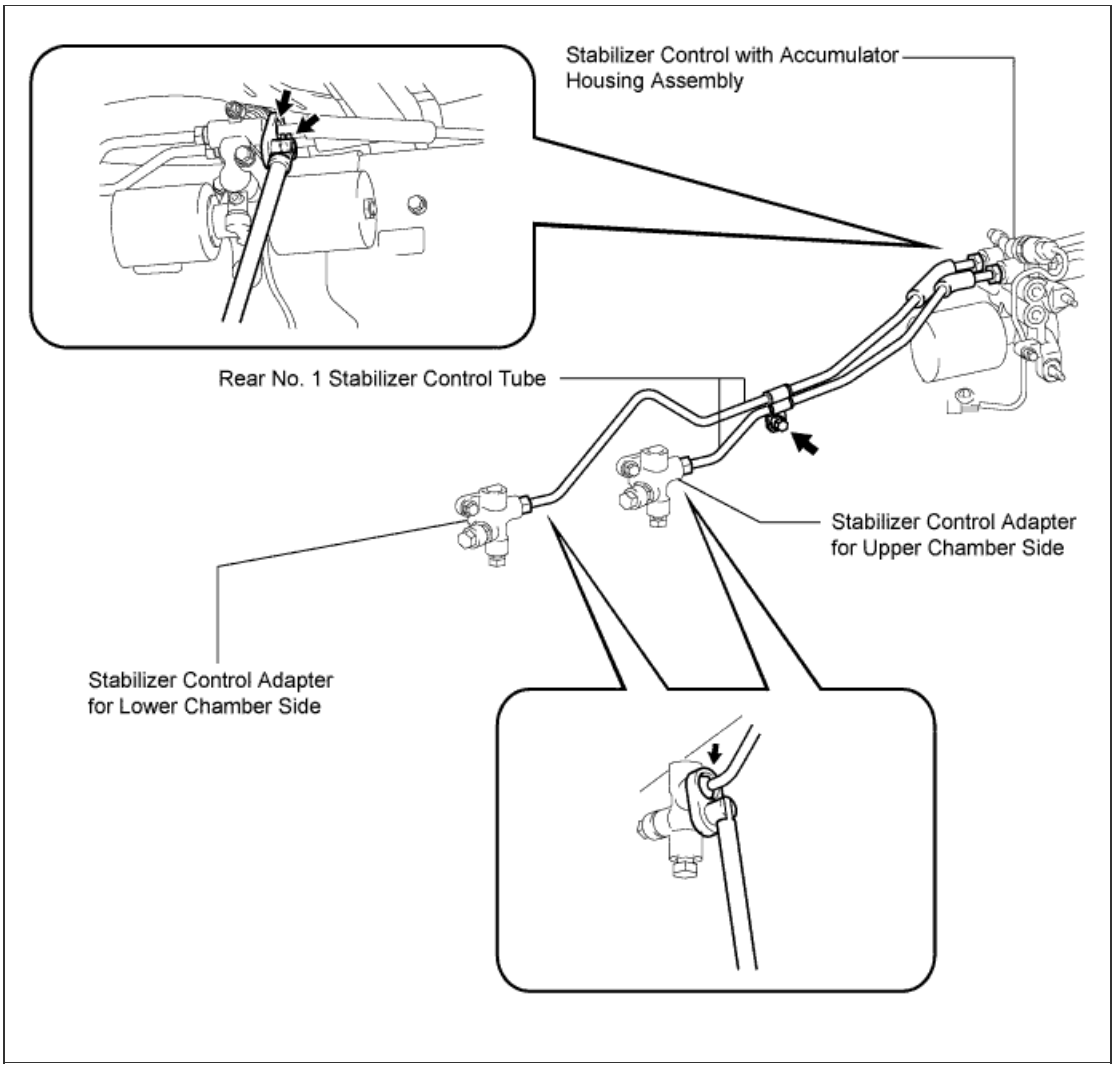
6. REMOVE NO. 2 FRONT STABILIZER CONTROL TUBE ASSEMBLY



a. Using a union nut wrench, disconnect the front No. 2 stabilizer control tube from the front No. 1 stabilizer control tube and 2 control adapters.

b. Remove the bolt and front No. 2 stabilizer control tube from the vehicle.

7. REMOVE NO. 1 REAR STABILIZER CONTROL TUBE ASSEMBLY

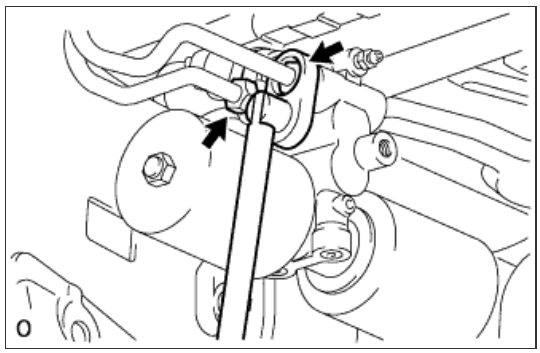


a. Using a union nut wrench, disconnect the rear No. 1 stabilizer control tube from the 2 control adapters and stabilizer control with accumulator housing.

b. Remove the bolt and rear No. 1 stabilizer control tube from the vehicle.

8. DISCONNECT NO. 2 REAR STABILIZER CONTROL TUBE ASSEMBLY

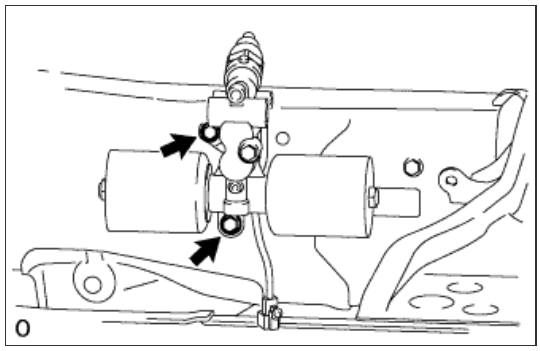
a. Using a union nut wrench, disconnect the rear No. 2 stabilizer control tube from the stabilizer control with accumulator housing.



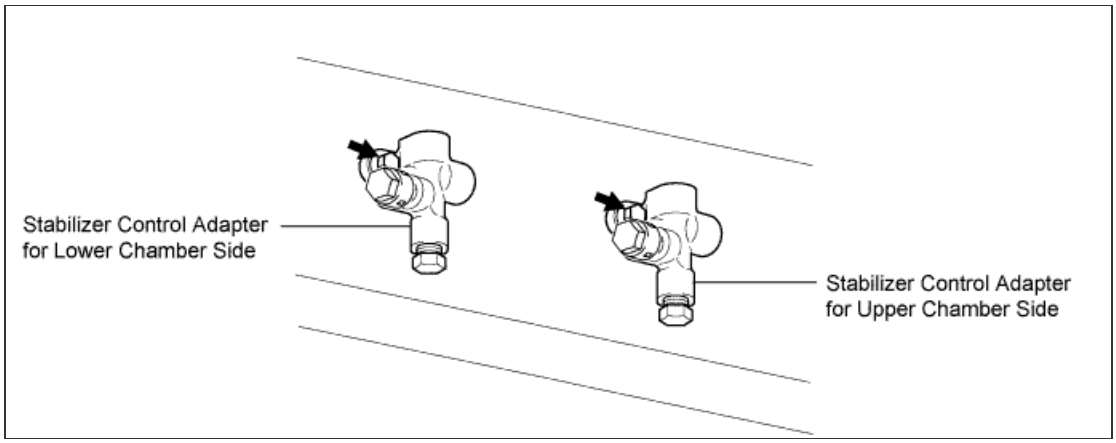
9. REMOVE STABILIZER CONTROL WITH ACCUMULATOR HOUSING ASSEMBLY

a. Remove the cap and bleeder plug from the accumulator housing.

b. Remove the 2 bolts and stabilizer control with accumulator housing.



10. REMOVE STABILIZER CONTROL ADAPTER SUB-ASSEMBLY

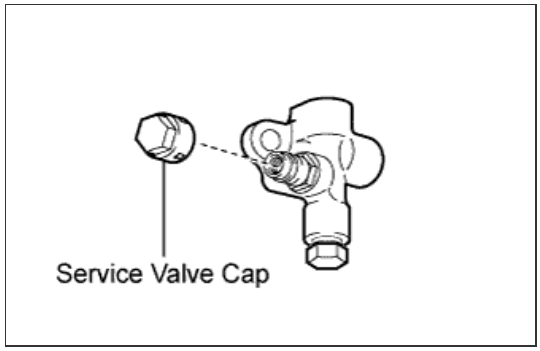


a. Remove the 2 bolts and 2 stabilizer control adapters from the vehicle.

for Preparation Click here

1. REMOVE SERVICE VALVE CAP (for Lower Chamber Side)

a. Remove the cap from the oil nozzle valve.



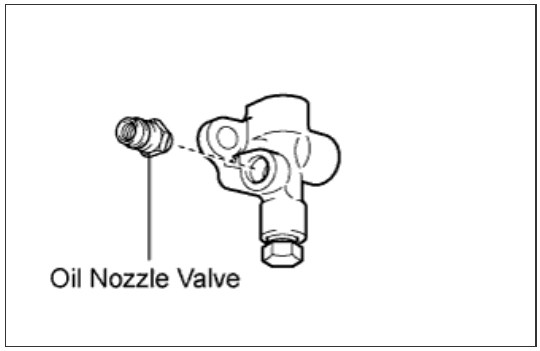
2. REMOVE SERVICE VALVE CAP (for Upper Chamber Side)

HINT:

Use the same procedures described for the lower chamber side.

3. REMOVE OIL NOZZLE VALVE SUB-ASSEMBLY (for Lower Chamber Side)

a. Remove the oil nozzle valve from the adapter housing.



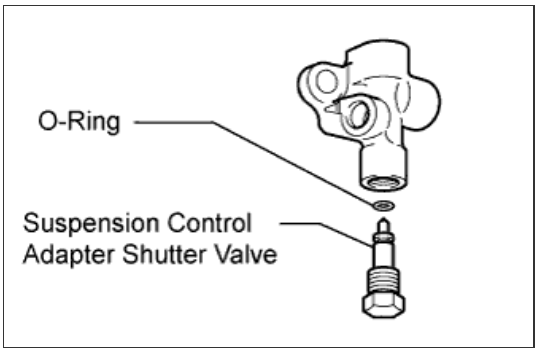
4. REMOVE OIL NOZZLE VALVE SUB-ASSEMBLY (for Upper Chamber Side)

HINT:

Use the same procedures described for the lower chamber side.

5. REMOVE STABILIZER CONTROL ADAPTER SHUTTER VALVE (for Lower Chamber Side)

a. Remove the shutter valve and O-ring from the adapter housing.



6. REMOVE STABILIZER CONTROL ADAPTER SHUTTER VALVE (for Upper Chamber Side)

HINT:

Use the same procedures described for the lower chamber side.

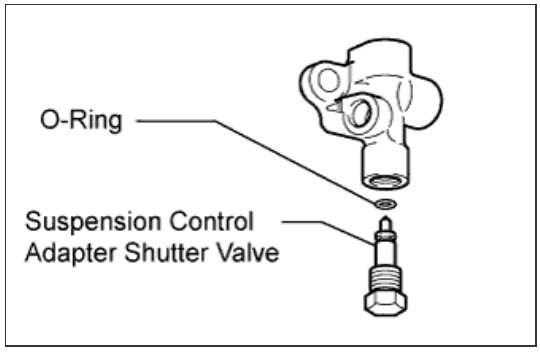
for Preparation Click here

1. INSTALL STABILIZER CONTROL ADAPTER SHUTTER VALVE (for Lower Chamber Side)

a. Apply a small amount of suspension fluid to a new O-ring and install it to the shutter valve.

b. Install the shutter valve to the adapter housing.

Torque:
14 N*m{ 143 kgf*cm , 10 ft.*lbf }



2. INSTALL STABILIZER CONTROL ADAPTER SHUTTER VALVE (for Upper Chamber Side)

HINT:

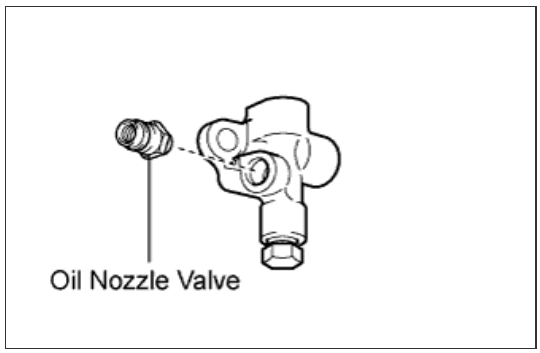
Use the same procedures described for the lower chamber side.

3. INSTALL OIL NOZZLE VALVE SUB-ASSEMBLY (for Lower Chamber Side)

a. Before installing the oil nozzle valve, apply suspension fluid to the oil nozzle valve O-ring.

b. Install the oil nozzle valve to the adapter housing.

Torque:
12 N*m{ 122 kgf*cm , 9 ft.*lbf }



4. INSTALL OIL NOZZLE VALVE SUB-ASSEMBLY (for Upper Chamber Side)

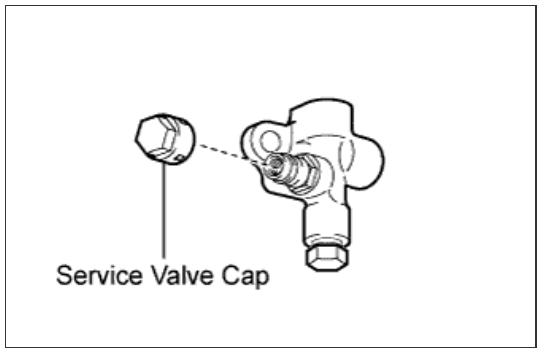
HINT:

Use the same procedures described for the lower chamber side.

5. INSTALL SERVICE VALVE CAP (for Lower Chamber Side)

a. Install the valve cap to the oil nozzle valve.

Torque:
0.6 N*m{ 6.0 kgf*cm , 5.0 in.*lbf }



. INSTALL SERVICE VALVE CAP (for Upper Chamber Side)

HINT:

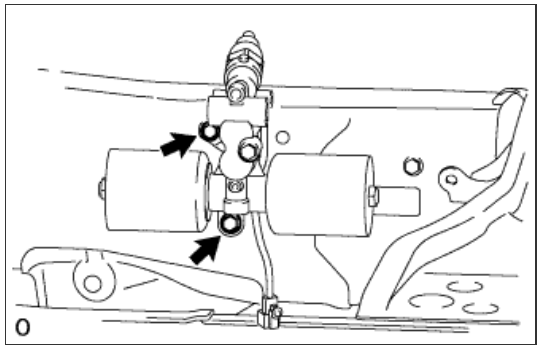
Use the same procedures described for the lower chamber side.

for Preparation Click here

1. INSTALL STABILIZER CONTROL WITH ACCUMULATOR HOUSING ASSEMBLY

a. Install the stabilizer control with accumulator housing with the 2 bolts.

Torque:
32 N*m{ 326 kgf*cm , 24 ft.*lbf }

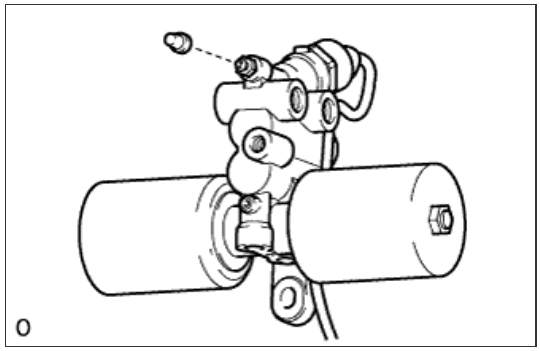


b. Install the bleeder plug.

Torque:
8.3 N*m{ 85 kgf*cm , 73 in.*lbf }

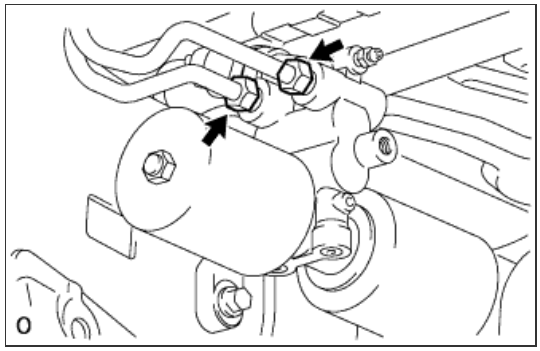
HINT:

The bleeder plug cap will be installed after bleeding air.



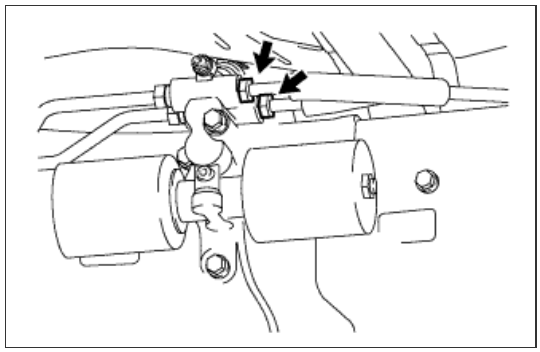
2. CONNECT REAR NO. 2 STABILIZER CONTROL TUBE ASSEMBLY

a. Connect the rear No. 2 stabilizer control tube to the stabilizer control with accumulator housing.



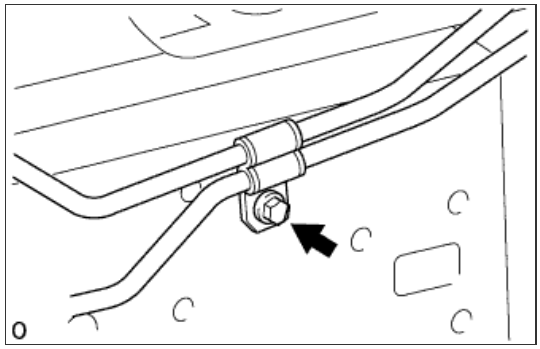
3. TEMPORARILY INSTALL REAR NO. 1 STABILIZER CONTROL TUBE ASSEMBLY

a. Temporarily install the rear No. 1 stabilizer control tube to the stabilizer control with accumulator housing.



b. Install the bolt to the vehicle.

Torque:
29 N*m{ 296 kgf*cm , 21 ft.*lbf }

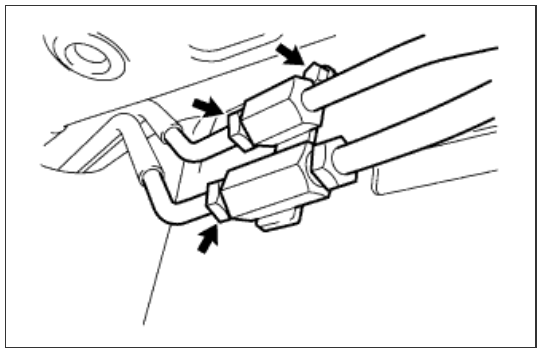


4. TEMPORARILY INSTALL FRONT NO. 2 STABILIZER CONTROL TUBE ASSEMBLY

a. Temporarily install the front No. 2 stabilizer control tube to the front No. 1 stabilizer control tube.

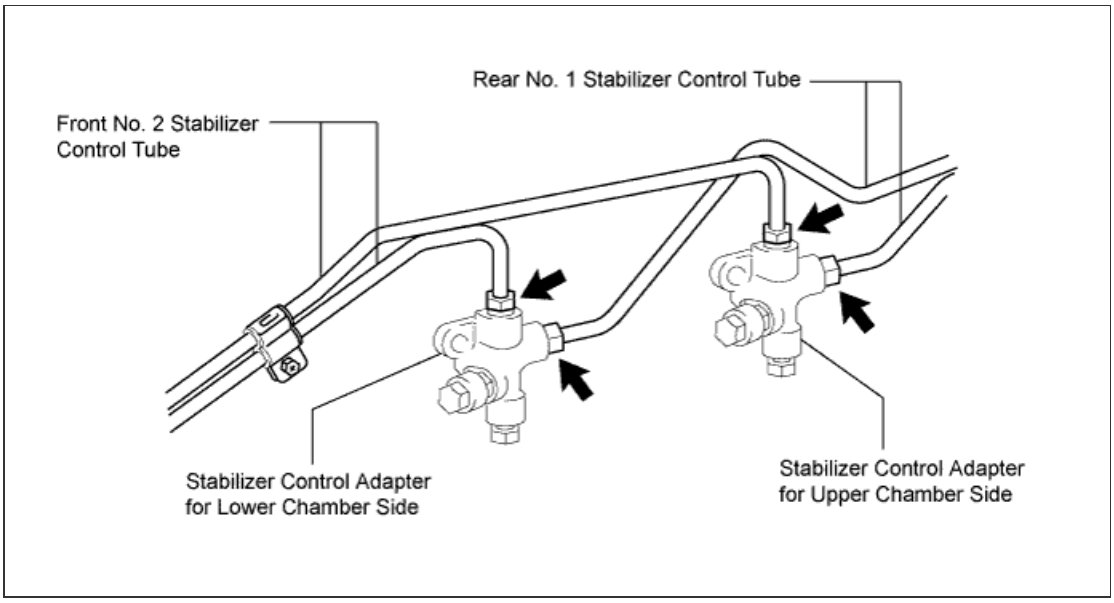
b. Install the bolt to the vehicle.

Torque:
29 N*m{ 296 kgf*cm , 21 ft.*lbf }

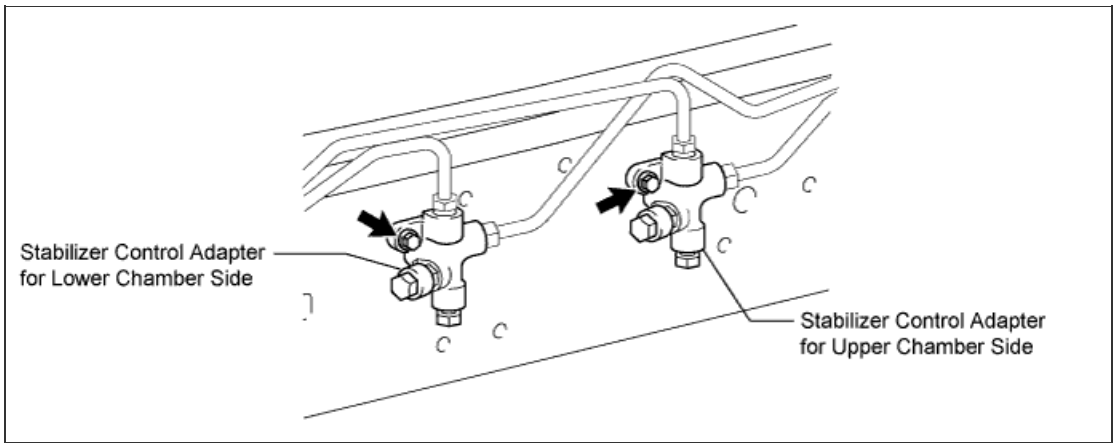


5. TEMPORARILY INSTALL FRONT NO. 2 AND REAR NO. 1 STABILIZER CONTROL TUBE ASSEMBLY

a. Temporarily install the front No. 2 and rear No. 1 stabilizer control tube to the 2 stabilizer control adapters.



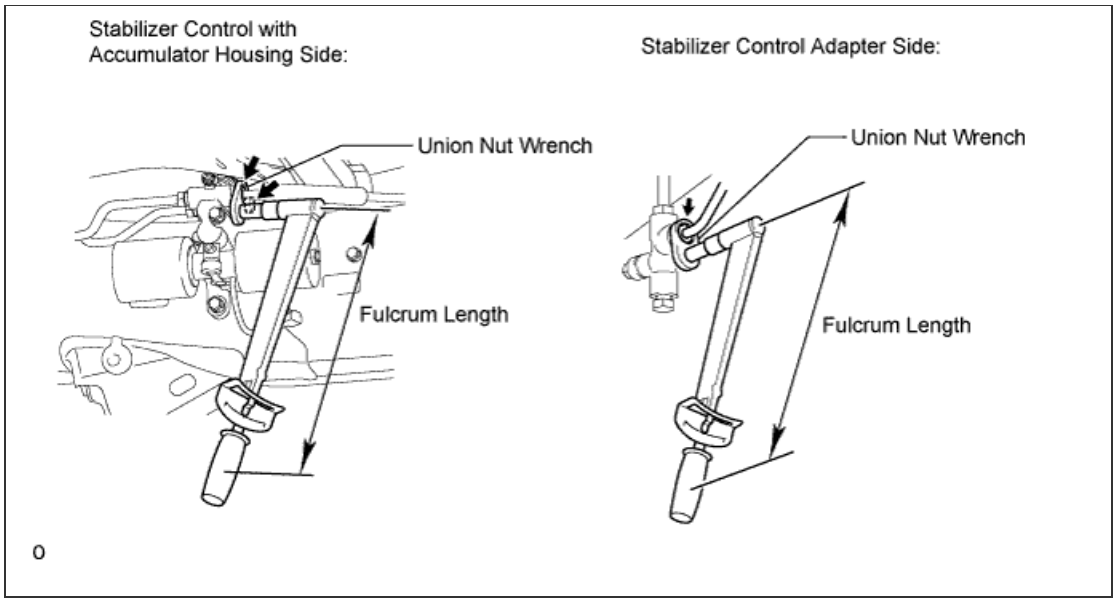
6. INSTALL STABILIZER CONTROL ADAPTER SUB-ASSEMBLY



a. Install the 2 stabilizer control adapters to the vehicle with the 2 bolts.

Torque:
32 N*m{ 326 kgf*cm , 24 ft.*lbf }

7. TIGHTEN REAR NO. 1 STABILIZER CONTROL TUBE ASSEMBLY



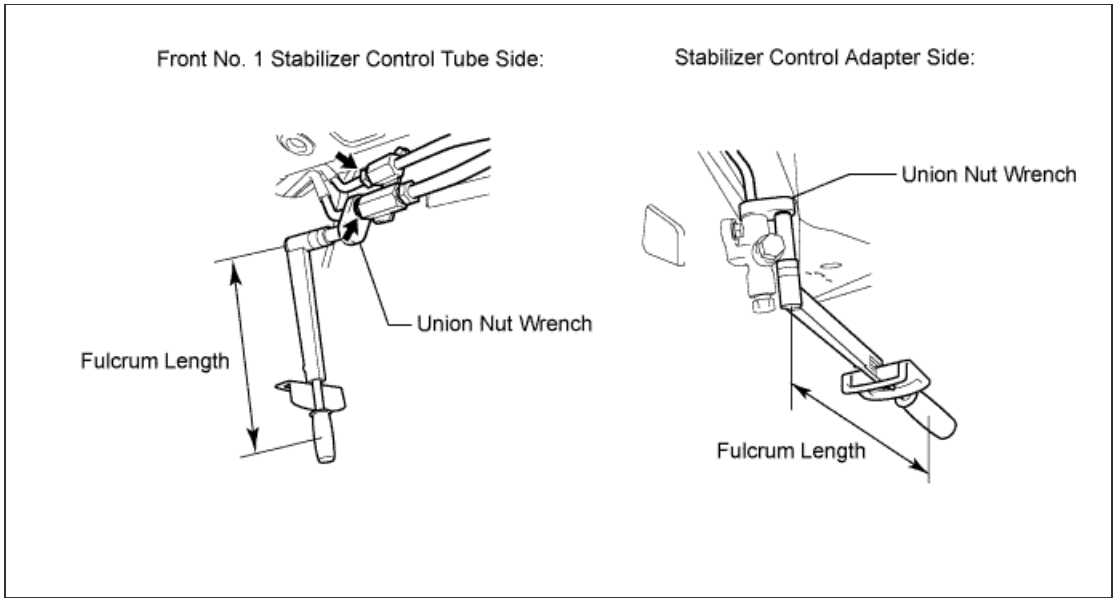
a. Using a union nut wrench, tighten the rear No. 1 stabilizer control tube.

Torque:
without union nut wrench:
44 N*m{ 450 kgf*cm , 33 ft.*lbf }
with union nut wrench:
40 N*m{ 408 kgf*cm , 30 ft.*lbf }

HINT:

- **Use a torque wrench with a fulcrum length of 300 mm (11.8 in.).**
- **The torque value for use with a union nut wrench is effective when the union nut wrench is parallel to the torque wrench.**

8. TIGHTEN FRONT NO. 2 STABILIZER CONTROL TUBE ASSEMBLY



a. Using a union nut wrench, tighten the front No. 2 stabilizer control tube.

Torque:
without union nut wrench:
44 N*m{ 450 kgf*cm , 33 ft.*lbf }
with union nut wrench:
40 N*m{ 408 kgf*cm , 30 ft.*lbf }

HINT:

- **Use a torque wrench with a fulcrum length of 300 mm (11.8 in.).**
- **The torque value for use with a union nut wrench is effective when the union nut wrench is parallel to the torque wrench.**

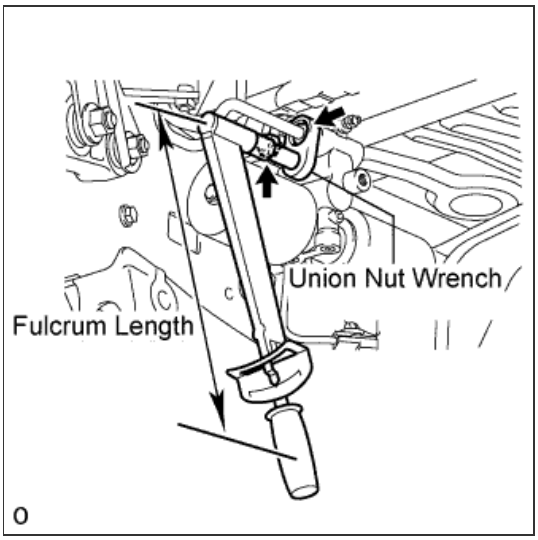
9. TIGHTEN REAR NO. 2 STABILIZER CONTROL TUBE ASSEMBLY

a. Using a union nut wrench, tighten the rear No. 2 stabilizer control tube.

Torque:
without union nut wrench:
44 N*m{ 450 kgf*cm , 33 ft.*lbf }
with union nut wrench:
40 N*m{ 408 kgf*cm , 30 ft.*lbf }

HINT:

- **Use a torque wrench with a fulcrum length of 300 mm (11.8 in.).**
- **The torque value for use with a union nut wrench is effective when the union nut wrench is parallel to the torque wrench.**



10. INSTALL CENTER EXHAUST PIPE ASSEMBLY

a. for 2UZ-FE:
Install the center exhaust pipe (Click here).

b. for 1VD-FTV:
Install the center exhaust pipe (Click here).

11. INSTALL TAILPIPE ASSEMBLY

a. for 2UZ-FE:
Install the tailpipe (Click here).

b. for 1VD-FTV:
Install the tailpipe (Click here).

12. BLEED AIR FROM SUSPENSION FLUID

a. Bleed the air from the suspension fluid (Click here).

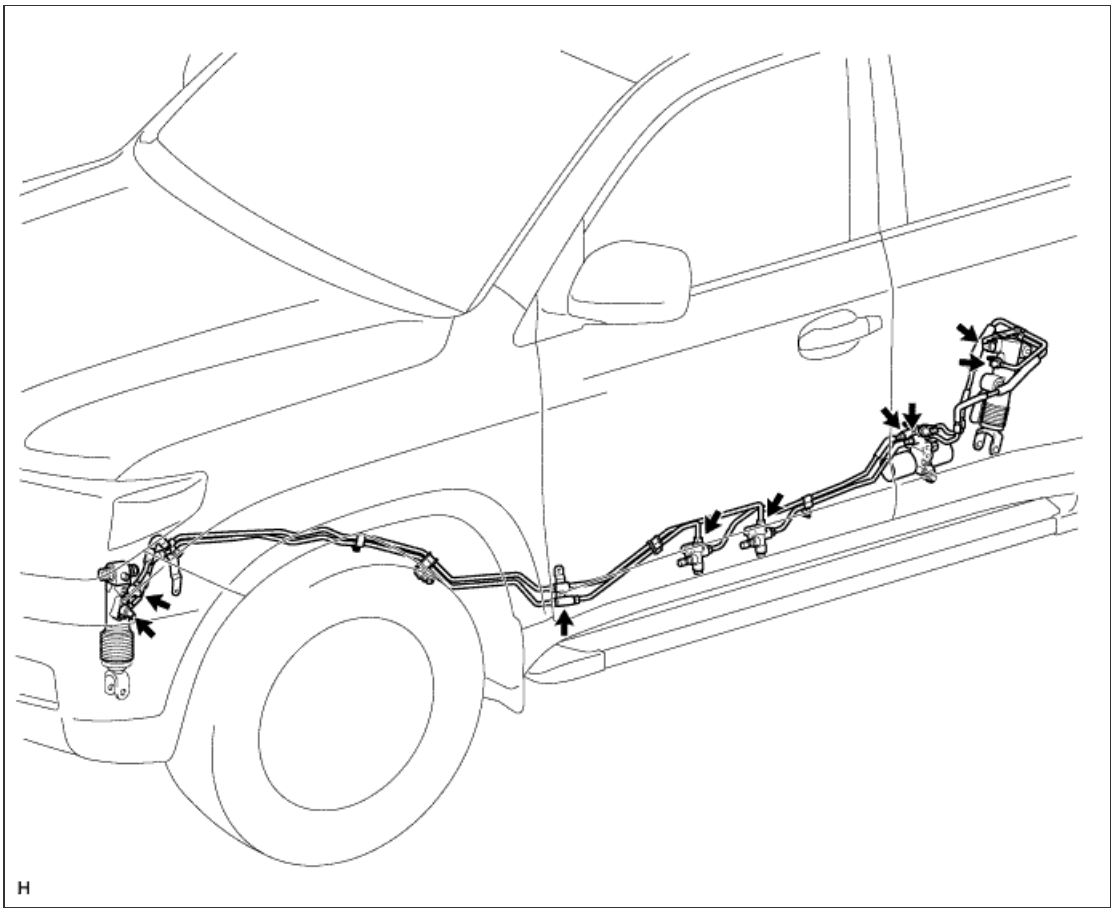
13. INSPECT FOR SUSPENSION FLUID LEAK

CAUTION:

Fluid is pumped into the system at a high pressure of approximately 3 MPa (30.6 kgf/cm ^{2}, 435 psi). If a fluid leak is discovered, immediately release the pressure and repair the fluid leak.

a. Perform a driving test.

b. Check for fluid leakage from the parts and connections.



14. INSPECT FOR EXHAUST GAS LEAK

If gas is leaking, tighten the areas necessary to stop the leak. Replace damaged parts as necessary.

15. MEASURE VEHICLE HEIGHT

NOTICE:

- **Perform the inspection on a level surface.**
- **Ensure that the wheels are on the ground and facing straight ahead.**
- **Perform the inspection with the vehicle load completely on the suspension.**

HINT:

- **Perform this step with the fuel tank full.**
- **If there are any parts installed to the vehicle which place any unbalanced load on the left or right side of the vehicle, remove them.**

a. Set the tire pressure to the specified value(s) (Click here).

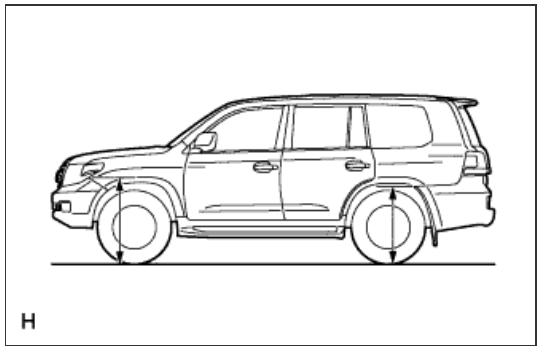
b. Bounce the vehicle to stabilize the suspension.

c. Measure the distance from the ground to the top of the bumper and calculate the difference in the vehicle height between left and right. Perform this procedure for both the front and rear wheels.

Height difference of left and right sides:
15 mm (0.591 in.) or less

HINT:

If not as specified, perform the vehicle tilt calibration.



16. CLOSE STABILIZER CONTROL WITH ACCUMULATOR HOUSING SHUTTER VALVE

NOTICE:

- **Perform the inspection on a level surface.**
- **Ensure that the wheels are on the ground and facing straight ahead.**
- **Perform the inspection with the vehicle load completely on the suspension.**

HINT:

- **Perform this step with the fuel tank full.**
- **If there are any parts installed to the vehicle which place any unbalanced load on the left or right side of the vehicle, remove them.**

a. Using a 5 mm hexagon socket wrench, tighten the lower and upper chamber shutter valves of the stabilizer control with accumulator housing.

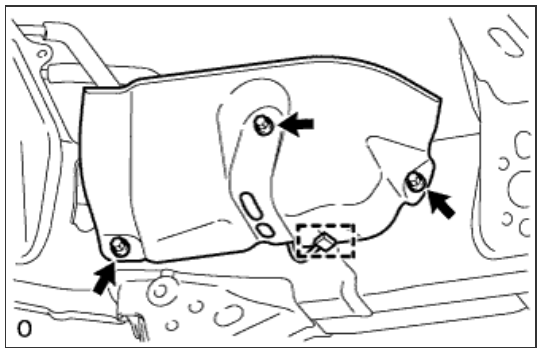
Torque:
14 N*m{ 143 kgf*cm , 10 ft.*lbf }

17. INSTALL STABILIZER CONTROL VALVE PROTECTOR

a. Install the valve protector with the 3 bolts.

Torque:
18 N*m{ 184 kgf*cm , 13 ft.*lbf }

b. Attach the clamp, and connect the connector to the valve protector.



for Preparation Click here

1. DISPOSE OF STABILIZER CONTROL ACCUMULATOR

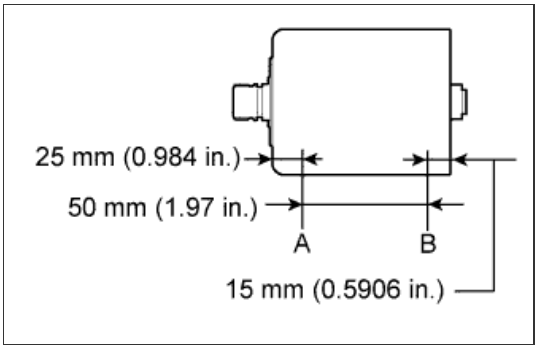
a. Using a drill, make a hole in the area between A and B of the accumulator housing indicated in the illustration to discharge the inside gas and oil.

CAUTION:

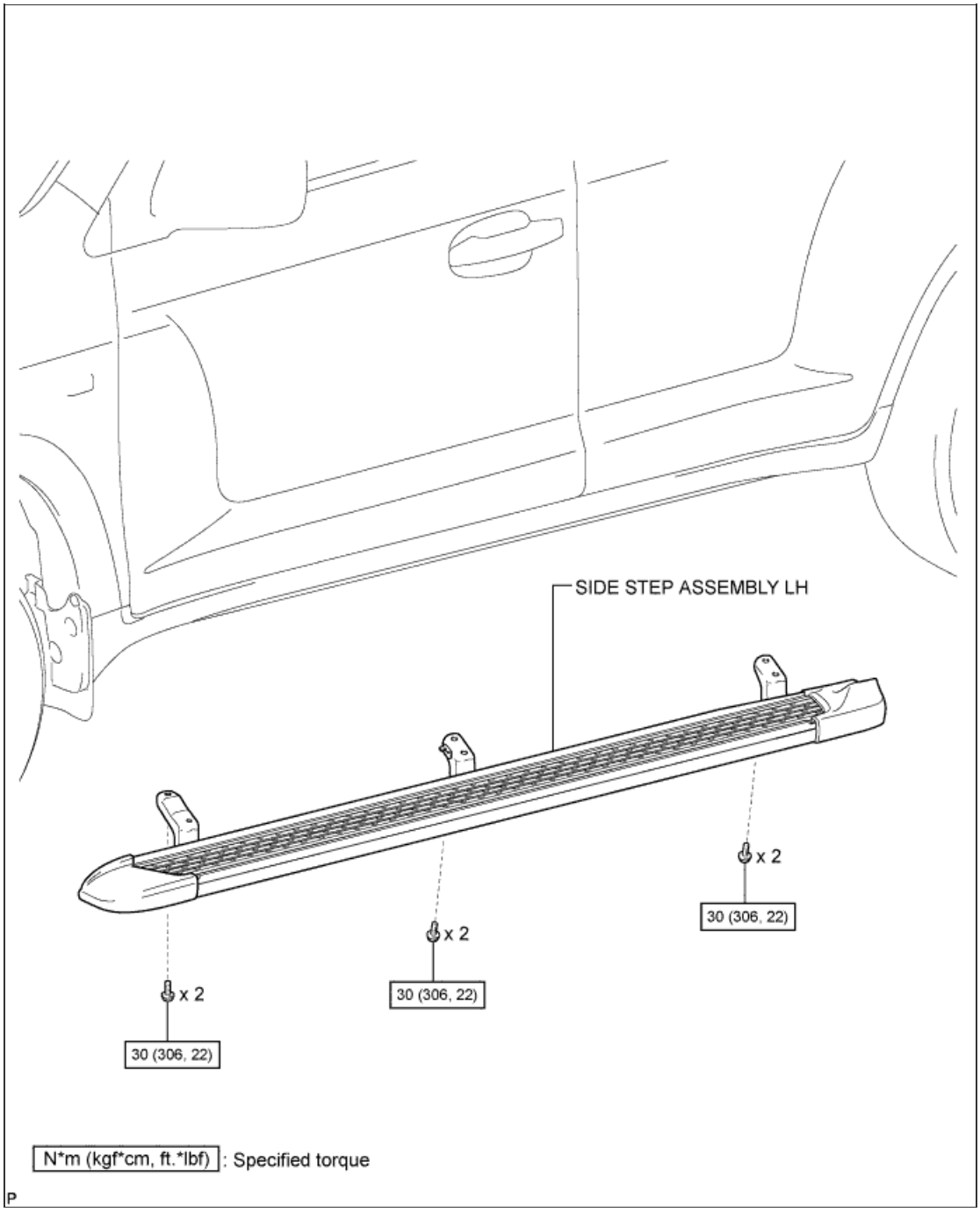
Be careful when drilling because shards of metal may fly about, so always use the proper safety equipment.

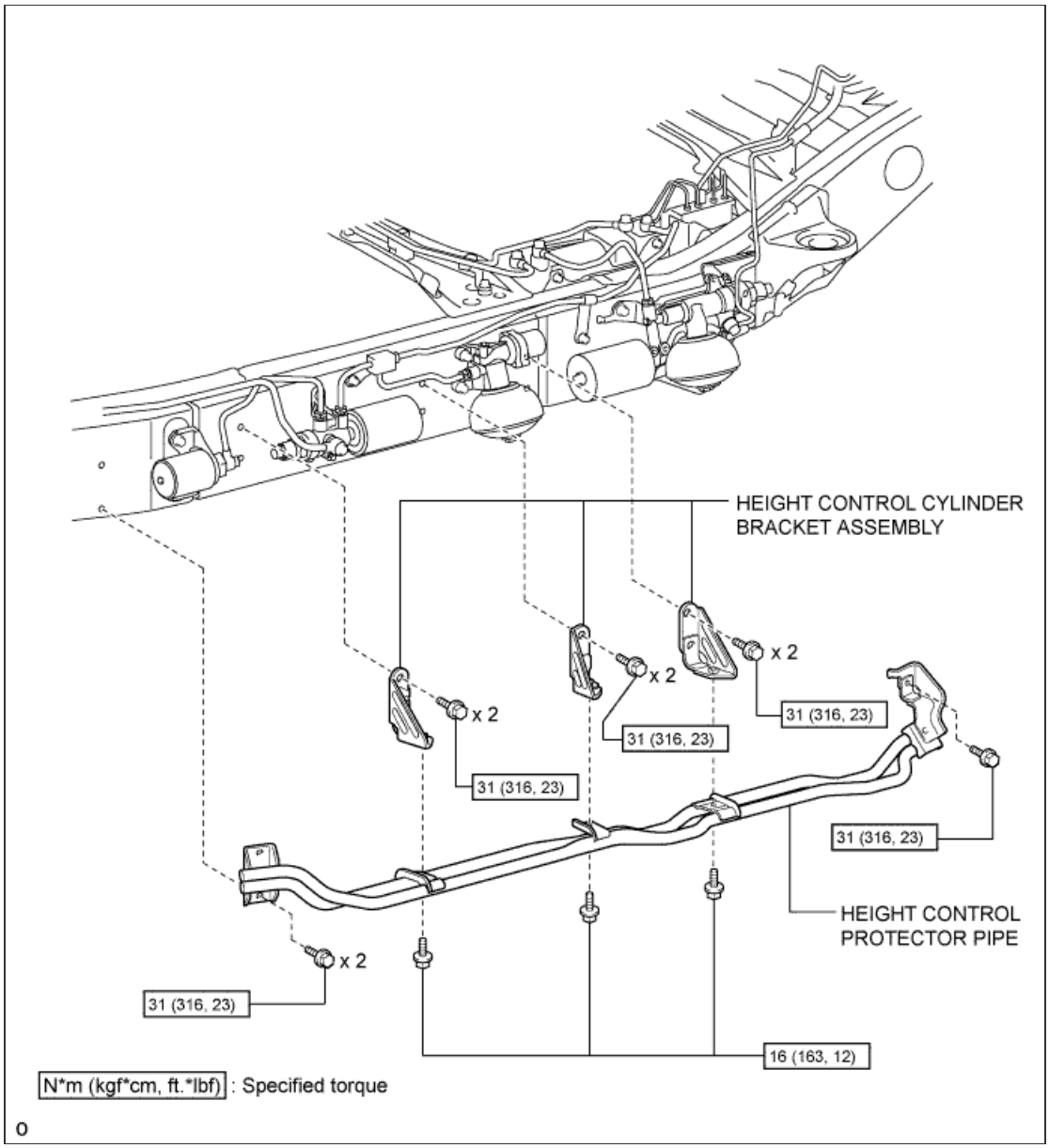
NOTICE:

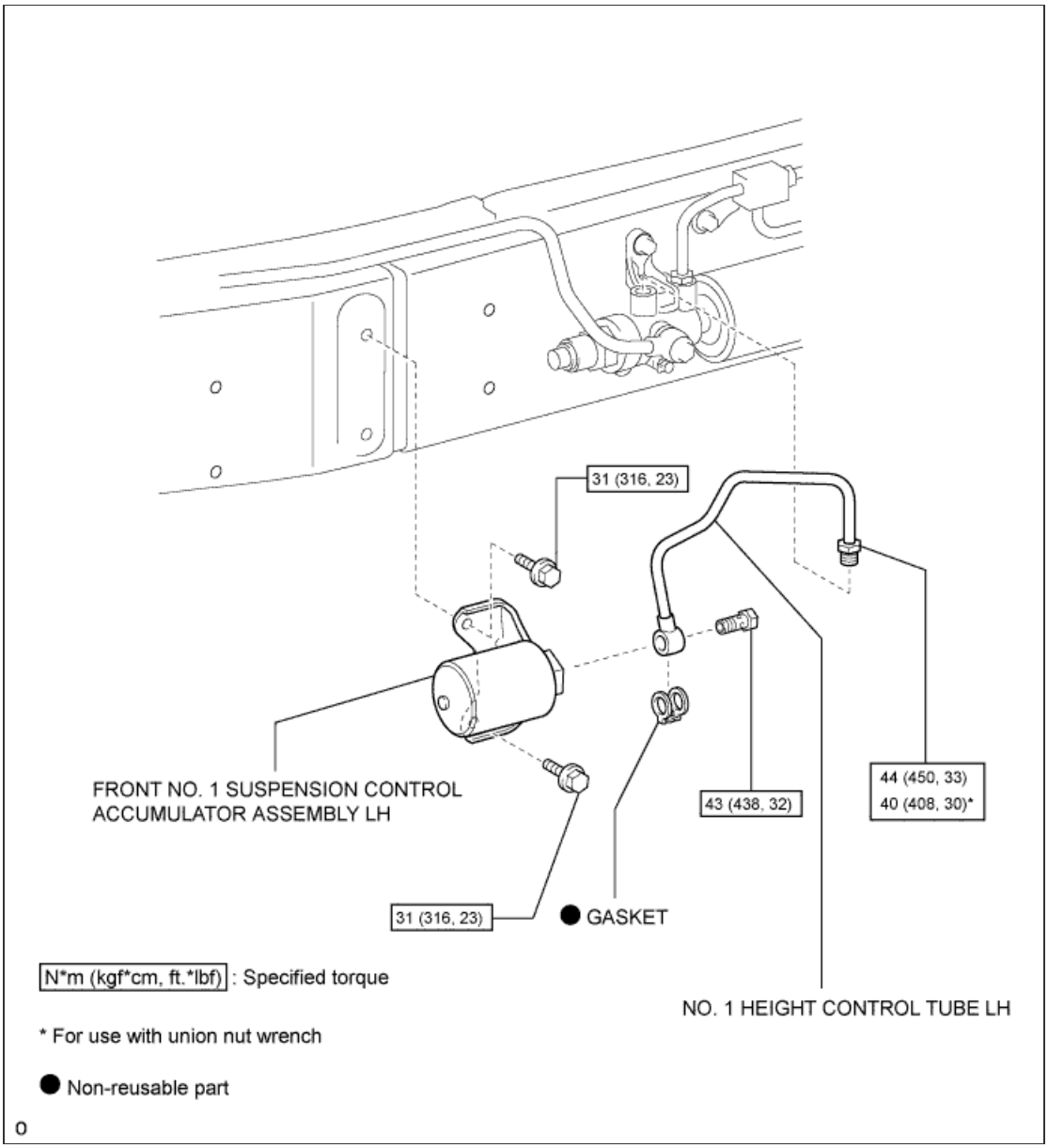
The gas is colorless, odorless and nonpoisonous.

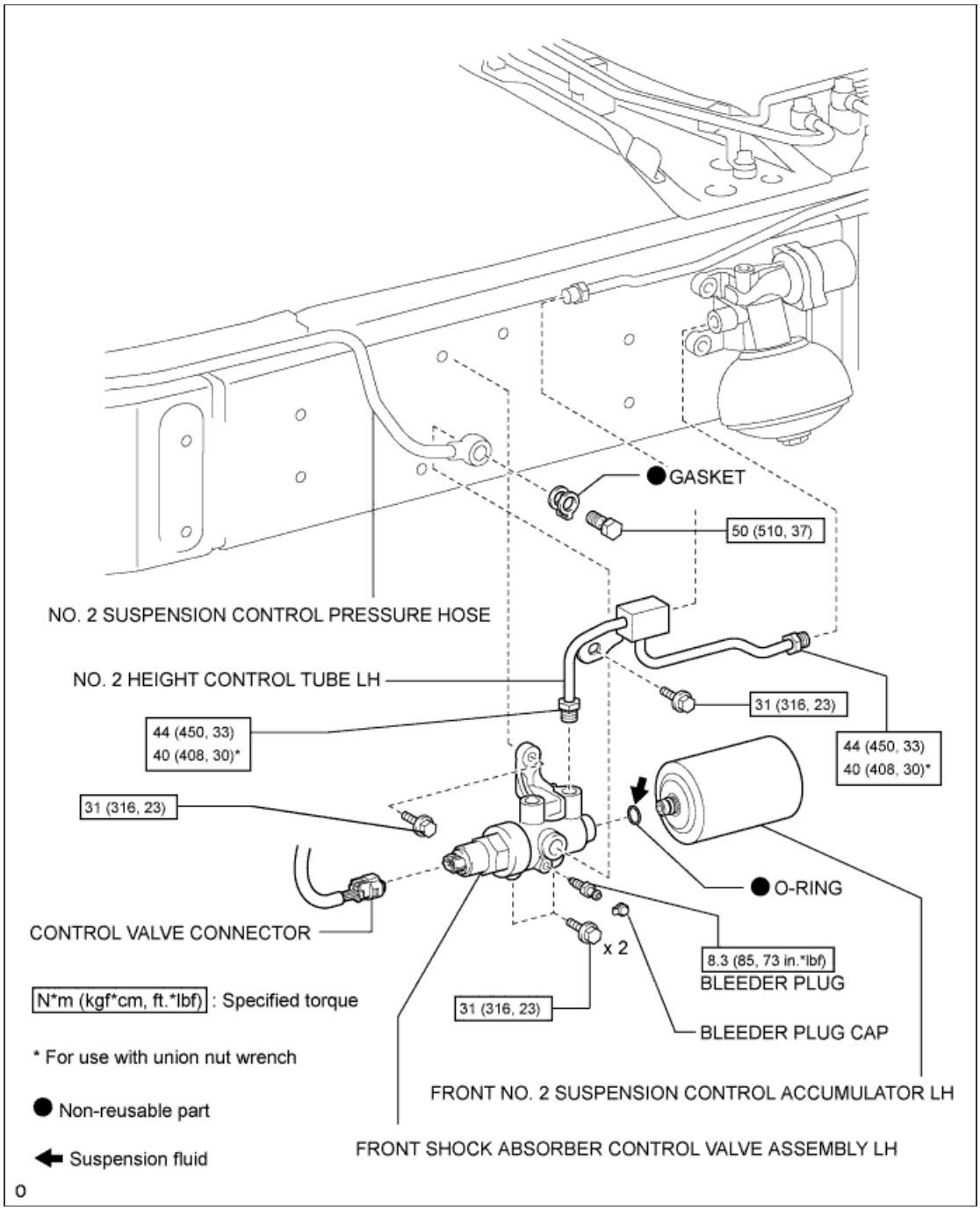


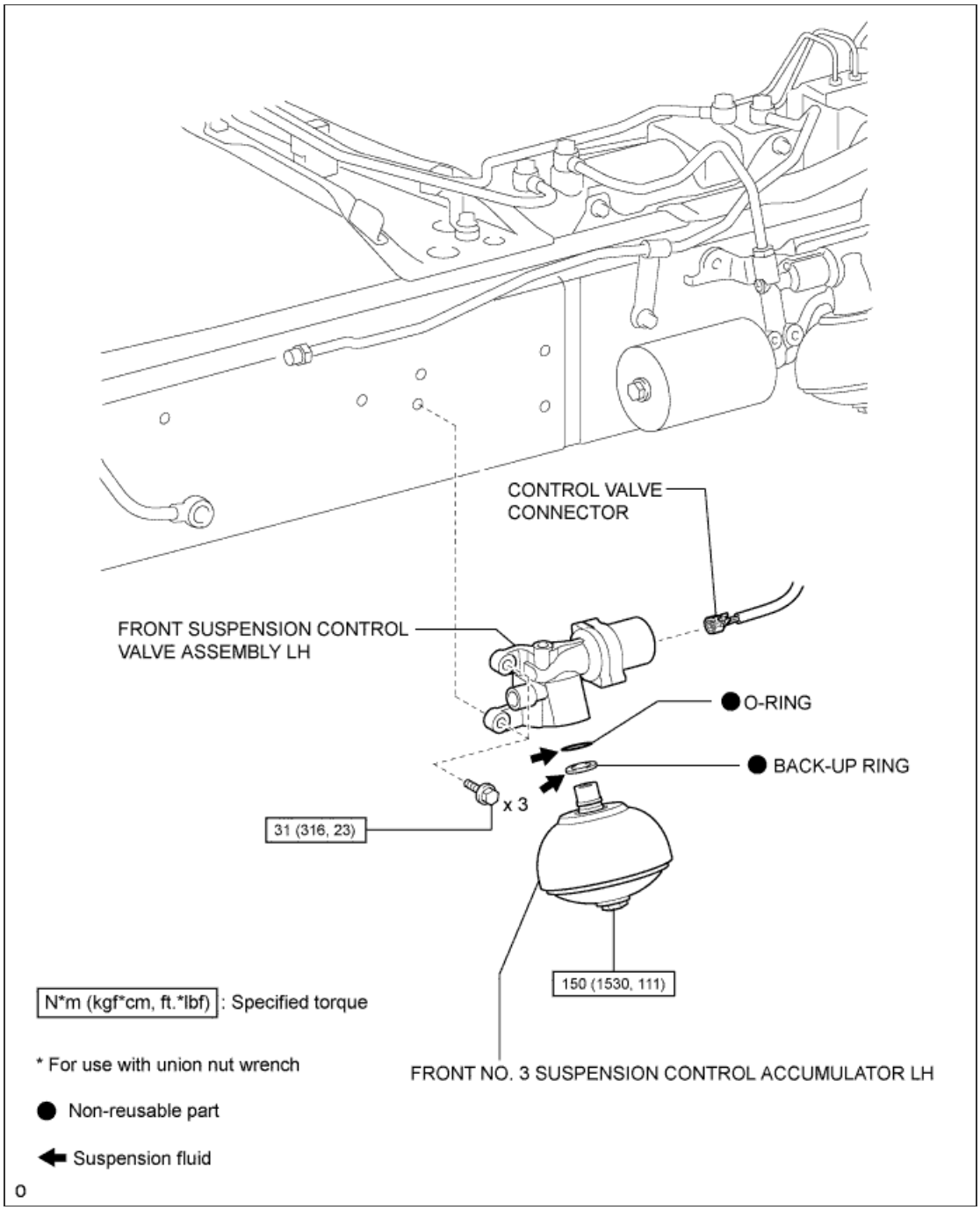
for Preparation Click here




HEIGHT CONTROL CYLINDER BRACKET ASSEMBLY
x 2
31 (316, 23)
x 2
31 (316, 23)
x 2
31 (316, 23)
31 (316, 23)
HEIGHT CONTROL PROTECTOR PIPE
x 2
31 (316, 23)
16 (163, 12)
N*m (kgf*cm, ft.*lbf) : Specified torque


31 (316, 23)
FRONT NO. 1 SUSPENSION CONTROL ACCUMULATOR ASSEMBLY LH
43 (438, 32)
44 (450, 33)
40 (408, 30)*
31 (316, 23)
GASKET
N*m (kgf*cm, ft.*lbf) : Specified torque
NO. 1 HEIGHT CONTROL TUBE LH
* For use with union nut wrench
Non-reusable part


GASKET
50 (510, 37)
NO. 2 SUSPENSION CONTROL PRESSURE HOSE
NO. 2 HEIGHT CONTROL TUBE LH
31 (316, 23)
44 (450, 33)
40 (408, 30)*
44 (450, 33)
40 (408, 30)*
31 (316, 23)
O-RING
CONTROL VALVE CONNECTOR
x 2
8.3 (85, 73 in.*lbf)
BLEEDER PLUG
31 (316, 23)
BLEEDER PLUG CAP
N*m (kgf*cm, ft.*lbf) : Specified torque
* For use with union nut wrench
Non-reusable part
Suspension fluid
FRONT NO. 2 SUSPENSION CONTROL ACCUMULATOR LH
FRONT SHOCK ABSORBER CONTROL VALVE ASSEMBLY LH

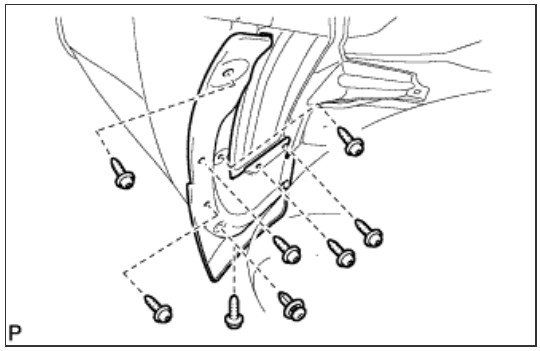

CONTROL VALVE CONNECTOR
FRONT SUSPENSION CONTROL VALVE ASSEMBLY LH
O-RING
BACK-UP RING
x 3
31 (316, 23)
150 (1530, 111)
N*m (kgf*cm, ft.*lbf) : Specified torque
* For use with union nut wrench
Non-reusable part
Suspension fluid
FRONT NO. 3 SUSPENSION CONTROL ACCUMULATOR LH

for Preparation Click here

1. REMOVE REAR QUARTER PANEL MUDGUARD RH

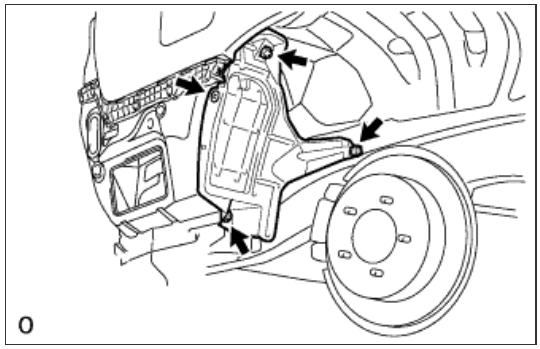
a. Remove the clip.

b. Using a T30 "TORX" socket, remove the 7 screws and mudguard.



2. REMOVE FUEL TANK FILLER PIPE PROTECTOR

a. Using a T30 "TORX" socket wrench, remove the 3 screws, grommet and pipe protector.



3. INSPECT FRONT SUSPENSION CONTROL ACCUMULATOR ASSEMBLY LH

NOTICE:

Perform the following after inspecting and adjusting the vehicle height.

a. With the vehicle empty, start the engine and set the vehicle height to LOW.

b. Record the reservoir tank fluid level (A).

c. Set the vehicle height to HIGH.

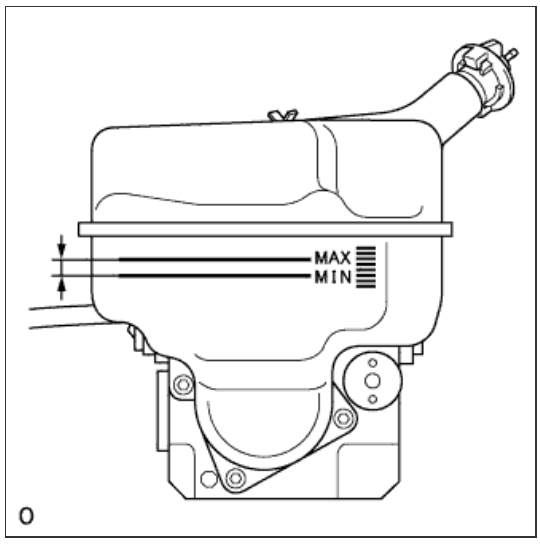
HINT:

Make sure to check the fluid level approximately 30 seconds after the vehicle height changes to HIGH.

d. Record the reservoir tank fluid level (B), and check that A minus B is within the specified value.

Specified Value:
A - B = 5 or more

If the result is not as specified, replace all suspension control accumulators.



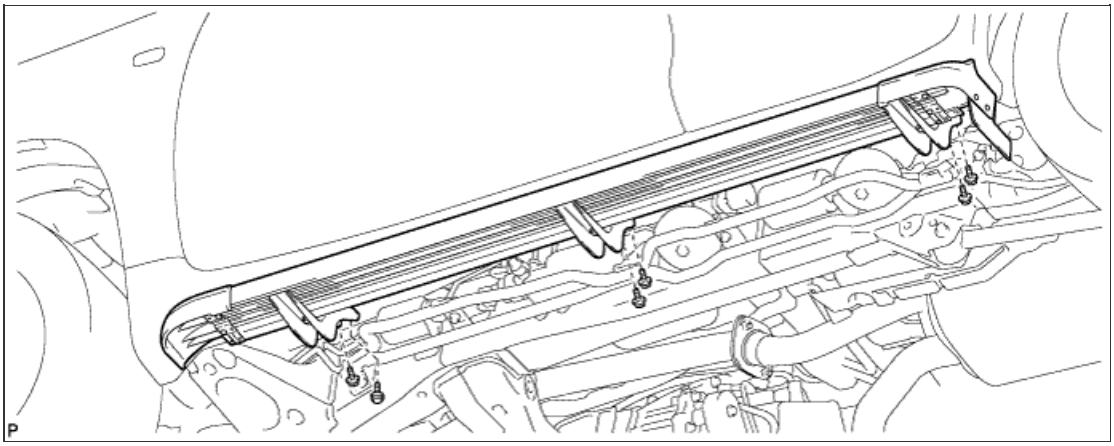
for Preparation Click here

HINT:

- **Use the same procedures for the RH side and LH side.**
- **The procedures listed below are for the LH side.**

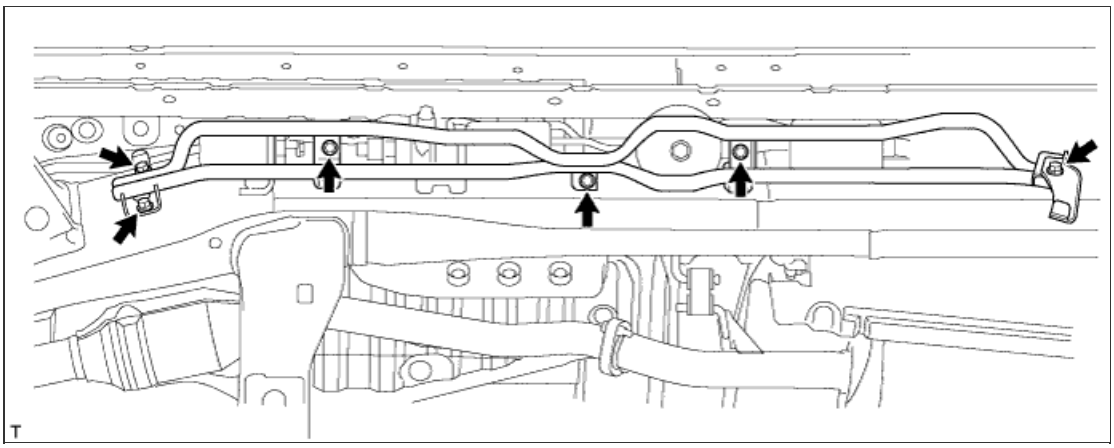
1. REMOVE SIDE STEP ASSEMBLY LH

a. Remove the 6 bolts and side step.



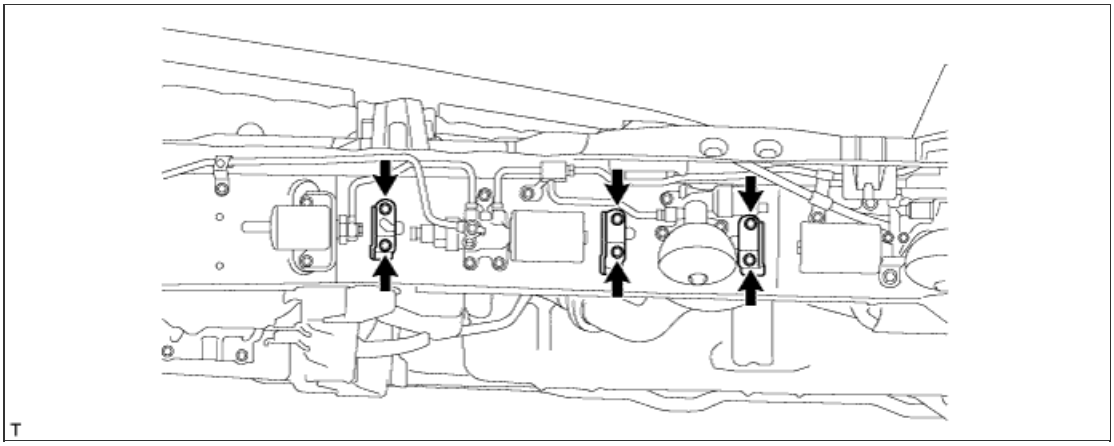
2. REMOVE HEIGHT CONTROL PROTECTOR PIPE

a. Remove the 6 bolts and protector pipe.



3. REMOVE HEIGHT CONTROL CYLINDER BRACKET ASSEMBLY

a. Remove the 6 bolts and 3 brackets from the frame.



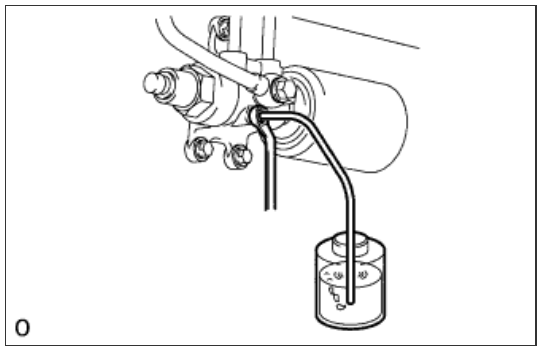
4. DISCHARGE SUSPENSION FLUID PRESSURE

a. Connect a hose to the bleeder plug for the shock absorber control valve and loosen the bleeder plug.

b. Discharge the suspension fluid pressure.

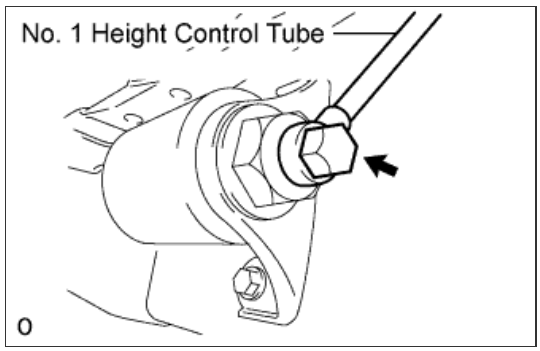
c. After the fluid pressure has dropped and oil has drained out, tighten the bleeder plug and remove the hose.

Torque:
8.3 N*m{ 85 kgf*cm , 73 in.*lbf }

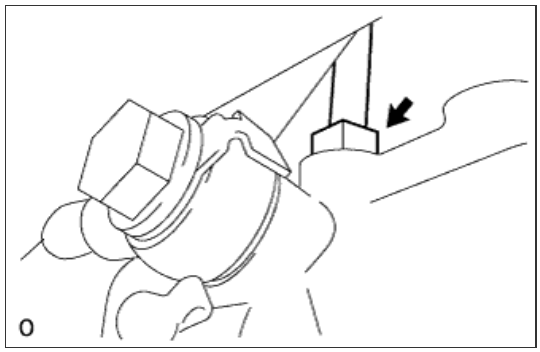


5. REMOVE NO. 1 HEIGHT CONTROL TUBE LH

a. Remove the union bolt and gasket from the front No. 1 accumulator.

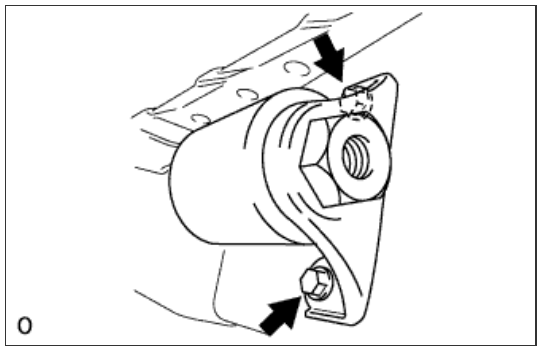


b. Using a union nut wrench, remove the No. 1 control tube from the shock absorber control valve.



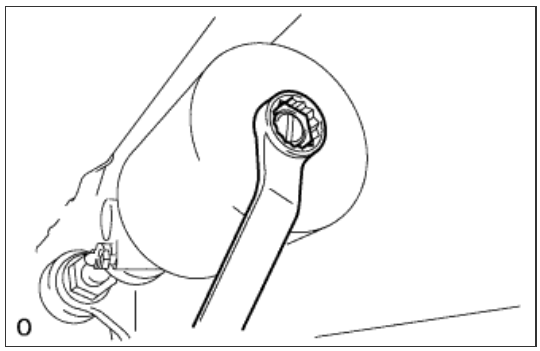
. REMOVE FRONT NO. 1 SUSPENSION CONTROL ACCUMULATOR ASSEMBLY LH

a. Remove the 2 bolts and No. 1 suspension control accumulator from the vehicle.



7. REMOVE FRONT NO. 2 SUSPENSION CONTROL ACCUMULATOR LH

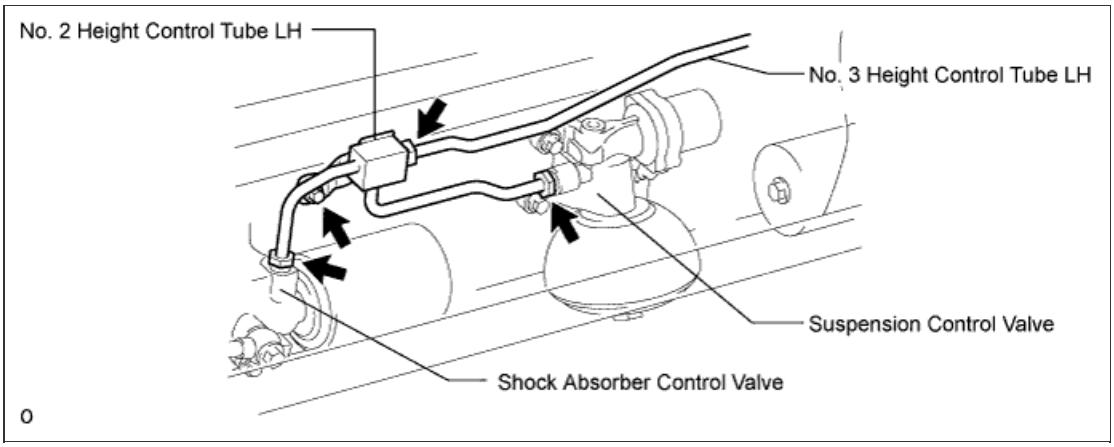
a. Remove the No. 2 control accumulator and O-ring from the front shock absorber control valve.



8. REMOVE NO. 2 HEIGHT CONTROL TUBE LH

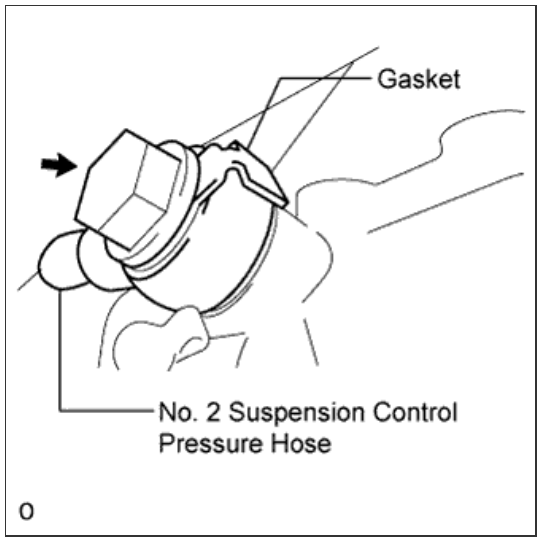
a. Using a union nut wrench, disconnect the No. 2 control tube from the No. 3 height control tube, shock absorber control valve and control valve.

b. Remove the bolt and No. 2 control tube.



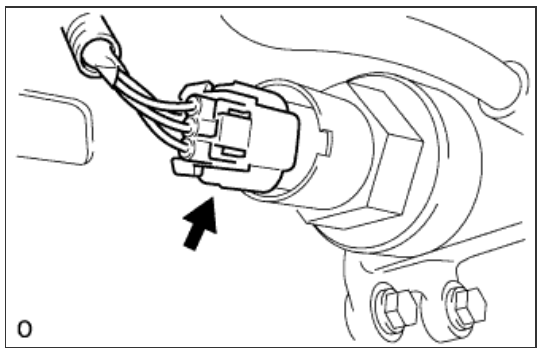
9. DISCONNECT NO. 2 SUSPENSION CONTROL PRESSURE HOSE

a. Remove the union bolt and gasket, then disconnect the No. 2 pressure hose from the shock absorber control valve.



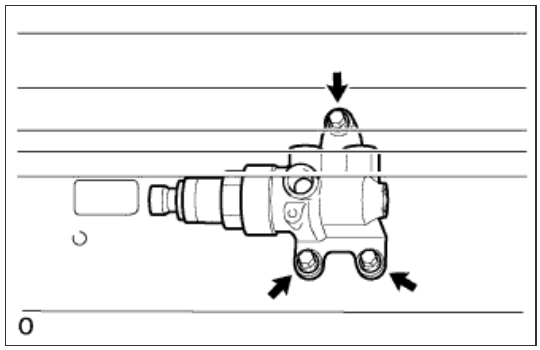
10. REMOVE FRONT SHOCK ABSORBER CONTROL VALVE ASSEMBLY LH

a. Disconnect the connector.



b. Remove the 3 bolts and control valve.

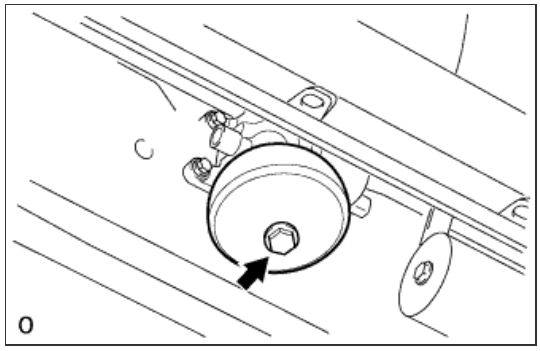
c. Remove the cap and bleeder plug.



11. REMOVE FRONT NO. 3 SUSPENSION CONTROL ACCUMULATOR LH

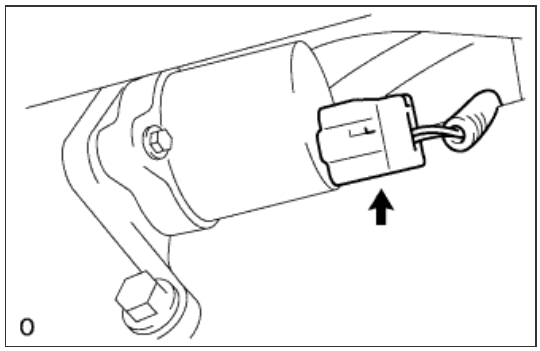
a. Remove the control accumulator from the control valve.

b. Remove the O-ring and back-up ring from the accumulator.

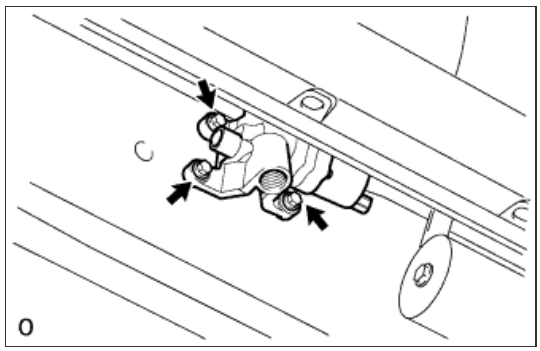


12. REMOVE FRONT SUSPENSION CONTROL VALVE ASSEMBLY LH

a. Disconnect the connector from the control valve.



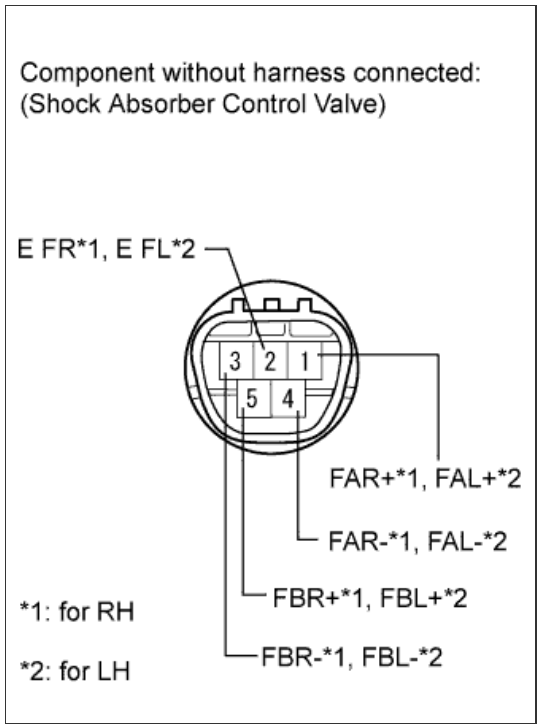
b. Remove the 3 bolts and control valve.



for Preparation Click here

1. INSPECT FRONT SHOCK ABSORBER CONTROL VALVE ASSEMBLY

a. Measure the resistance according to the value(s) in the table below.



Standard Resistance:

for RH

Tester Connection	Condition	Specified Condition
1 (FAR+) - 2 (E FR)	Always	12.0 to 13.6 Ω
3 (FBR-) - 2 (E FR)		
4 (FAR-) - 2 (E FR)		
5 (FBR+) - 2 (E FR)		

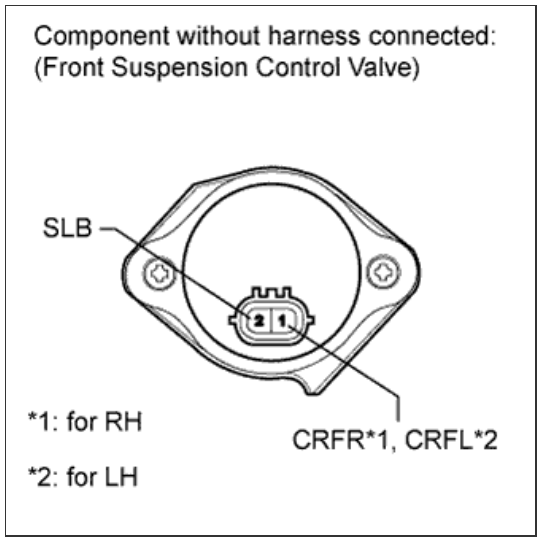
for LH

Tester Connection	Condition	Specified Condition
1 (FAL+) - 2 (E FL)	Always	12.0 to 13.6 Ω
3 (FBL-) - 2 (E FL)		
4 (FAL-) - 2 (E FL)		
5 (FBL+) - 2 (E FL)		

If the result is not as specified, replace the shock absorber control valve.

2. INSPECT FRONT SUSPENSION CONTROL VALVE ASSEMBLY

a. Measure the resistance according to the value(s) in the table below.



Standard Resistance:

for RH

Tester Connection	Condition	Specified Condition
1 (CRFR) - 2 (SLB)	20°C (68°F)	4.58 to 5.02 Ω

for LH

Tester Connection	Condition	Specified Condition
1 (CRFL) - 2 (SLB)	20°C (68°F)	4.58 to 5.02 Ω

If the result is not as specified, replace the shock absorber control valve.

for Preparation Click here

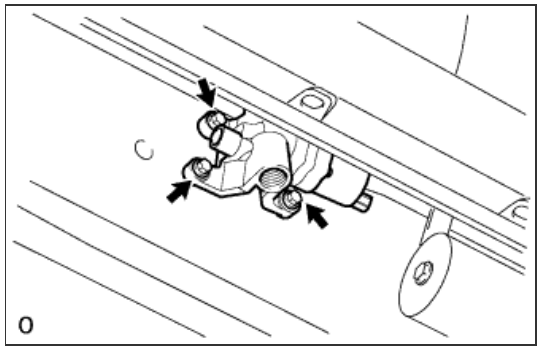
HINT:

- **Use the same procedures for the RH side and LH side.**
- **The procedures listed below are for the LH side.**
- **A bolt without a torque specification is shown in the standard bolt chart (Click here).**

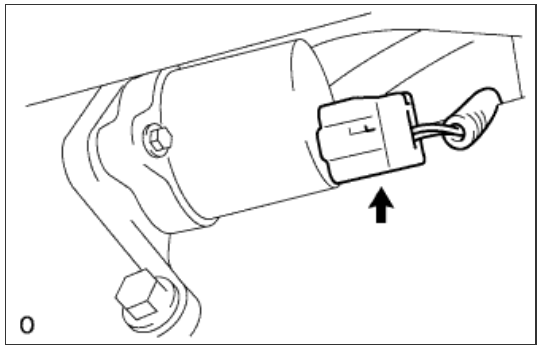
1. INSTALL FRONT SUSPENSION CONTROL VALVE ASSEMBLY LH

a. Install the control valve to the vehicle with the 3 bolts.

Torque:
31 N*m{ 316 kgf*cm , 23 ft.*lbf }



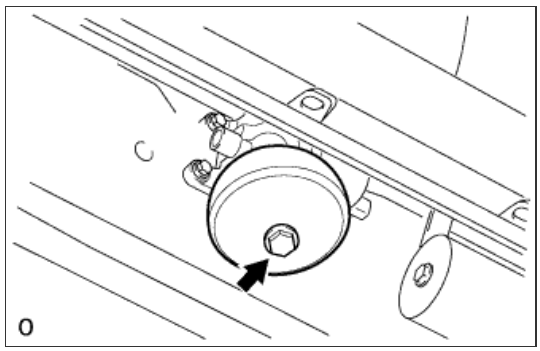
b. Connect the control valve connector.



c. Apply a small amount of suspension fluid to a new O-ring and new back-up ring and install then to the accumulator.

d. Install the accumulator to the control valve.

Torque:
150 N*m{ 1530 kgf*cm , 111 ft.*lbf }



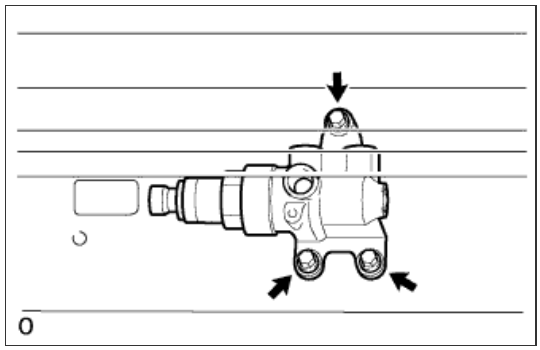
2. INSTALL FRONT SHOCK ABSORBER CONTROL VALVE ASSEMBLY LH

a. Install the bleeder plug and bleeder plug cap to the control accumulator.

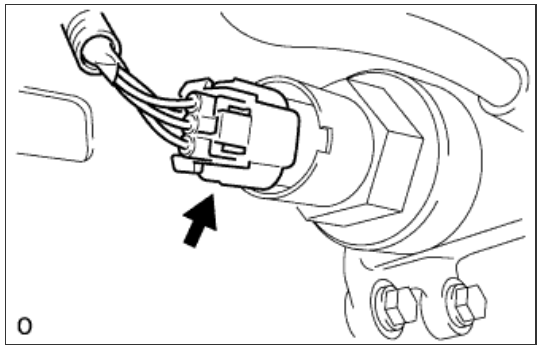
Torque:
8.3 N*m{ 85 kgf*cm , 73 in.*lbf }

b. Install the control valve to the vehicle with the 3 bolts.

Torque:
31 N*m{ 316 kgf*cm , 23 ft.*lbf }



c. Connect the connector.

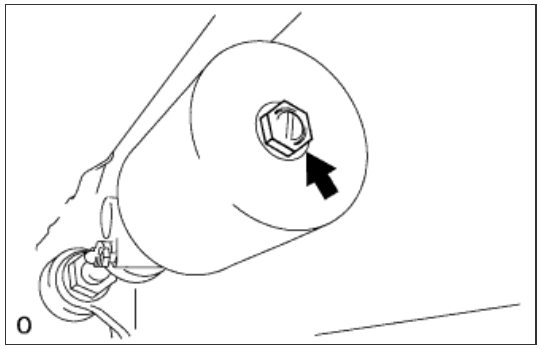


3. INSTALL FRONT NO. 2 SUSPENSION CONTROL ACCUMULATOR ASSEMBLY LH

a. Apply a small amount of suspension fluid to a new O-ring and install it to the accumulator.

b. Install the accumulator to the shock absorber control valve.

Torque:
57 N*m{ 581 kgf*cm , 42 ft.*lbf }



4. CONNECT NO. 2 SUSPENSION CONTROL PRESSURE HOSE

a. Install a new gasket to the No. 2 suspension control pressure hose, then connect the pressure hose to the control valve with the union bolt.

Torque:
50 N*m{ 510 kgf*cm , 37 ft.*lbf }

5. INSTALL NO. 2 HEIGHT CONTROL TUBE LH

a. Using a union nut wrench, connect the No. 2 control tube to the No. 3 height control tube, shock absorber control valve and control valve.

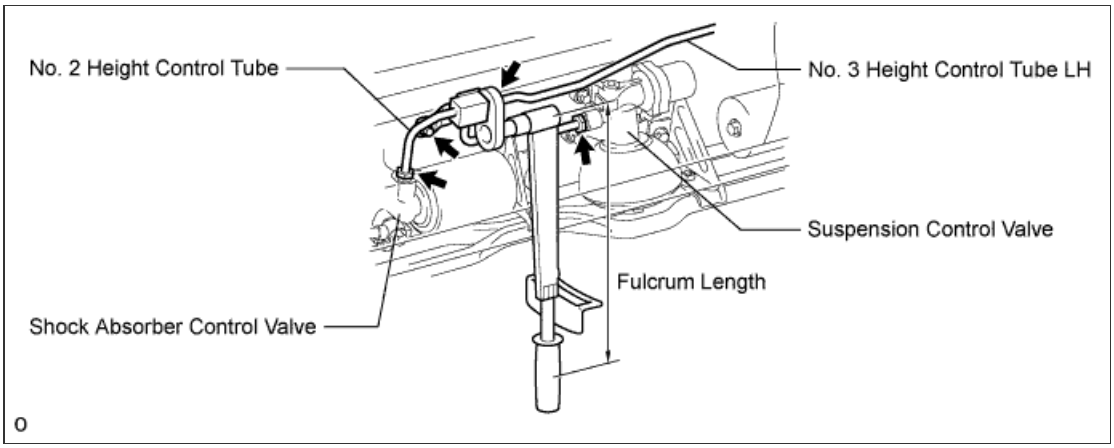
Torque:
without union nut wrench:
44 N*m{ 450 kgf*cm , 33 ft.*lbf }
with union nut wrench:
40 N*m{ 408 kgf*cm , 30 ft.*lbf }

HINT:

- **Use a torque wrench with a fulcrum length of 300 mm (11.8 in.).**
- **The torque value for use with a union nut wrench is effective when the union nut wrench is parallel to the torque wrench.**

b. Install the No. 2 control tube with the bolt.

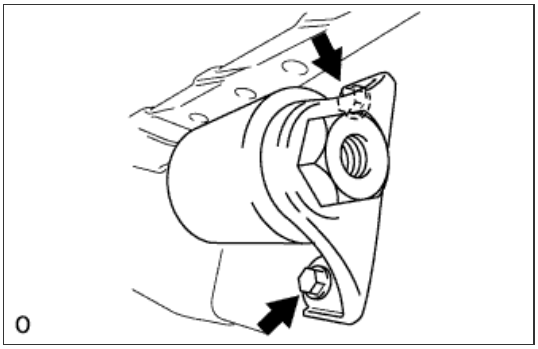
Torque:
31 N*m{ 316 kgf*cm , 23 ft.*lbf }



6. INSTALL FRONT NO. 1 SUSPENSION CONTROL ACCUMULATOR ASSEMBLY LH

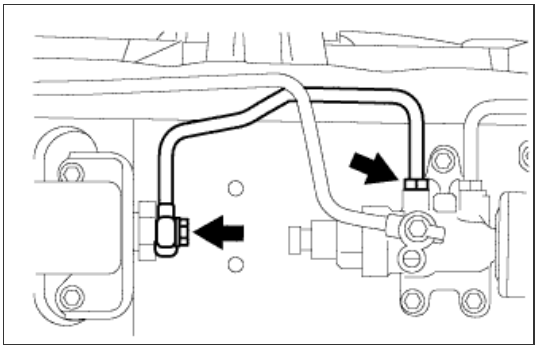
a. Install the No. 1 suspension control accumulator to the frame with the 2 bolts.

Torque:
31 N*m{ 316 kgf*cm , 23 ft.*lbf }



7. INSTALL NO. 1 HEIGHT CONTROL TUBE LH

a. Install a new gasket to the No. 1 height control tube, then temporarily install No. 1 height control tube to the control valve and control accumulator with the union bolt and union nut.

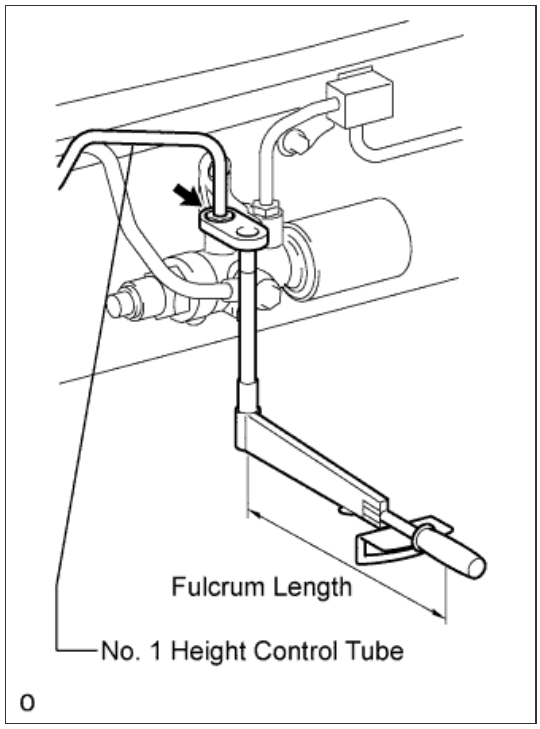


b. Using a union nut wrench, tighten the No. 1 height control tube.

Torque:
without union nut wrench:
44 N*m{ 450 kgf*cm , 33 ft.*lbf }
with union nut wrench:
40 N*m{ 408 kgf*cm , 30 ft.*lbf }

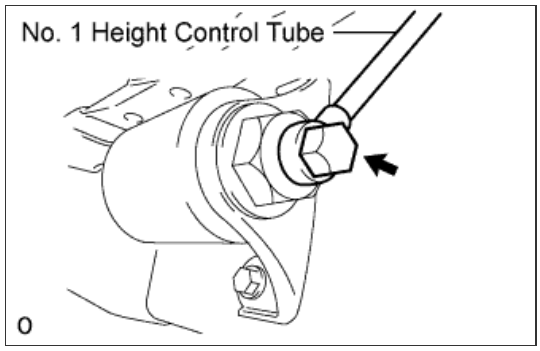
HINT:

- **Use a torque wrench with a fulcrum length of 300 mm (11.8 in.).**
- **The torque value for use with a union nut wrench is effective when the union nut wrench is parallel to the torque wrench.**



c. Tighten the union bolt.

Torque:
43 N*m{ 438 kgf*cm , 32 ft.*lbf }



8. BLEED AIR FROM SUSPENSION FLUID

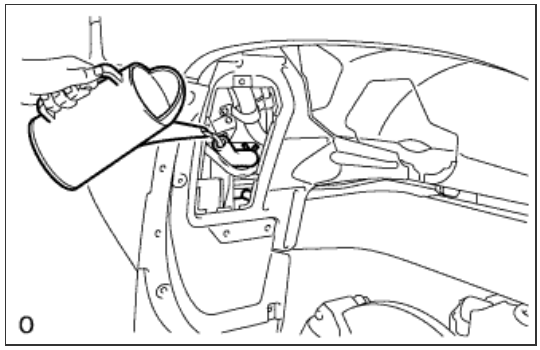
a. With the engine stopped, fill the reservoir tank with fluid.

NOTICE:

When the engine starts, the pump operates and fluid is supplied to each cylinder from the reservoir tank. Therefore, add the necessary amount of fluid so that the reservoir tank does not become empty.

HINT:

At this point, the vehicle height is low because the pressure of the cylinders is low.



b. With the vehicle on a level surface, start the engine and set the vehicle height to NORMAL with the suspension control switch.

c. When the vehicle height becomes NORMAL and the pump stops, stop the engine.

d. Connect a hose to the bleeder plug of the front left side or right side control valve, then loosen the bleeder plug.

CAUTION:

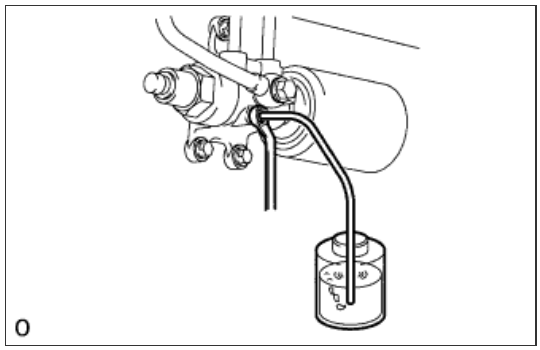
Be careful when loosening the control valve bleeder plug because the front vehicle height drops rapidly.

e. After the fluid containing air stops coming out, retighten the bleeder plug.

Torque:
8.3 N*m{ 85 kgf*cm , 73 in.*lbf }

HINT:

If the procedures are performed for the first time on the left side, perform the procedures on the right side for the second time.



f. Connect a hose to the bleeder plug of the rear left side or right side control valve, then loosen the bleeder plug.

CAUTION:

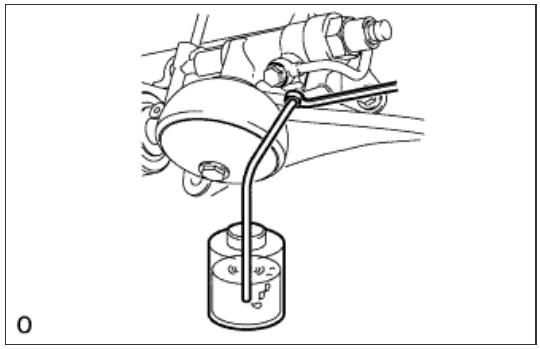
Be careful when loosening the control valve bleeder plug because the rear vehicle height drops rapidly.

g. After the fluid containing air stops coming out, retighten the bleeder plug.

Torque:
8.3 N*m{ 85 kgf*cm , 73 in.*lbf }

HINT:

If the procedures are performed for the first time on the left side, perform the procedures on the right side for the second time.



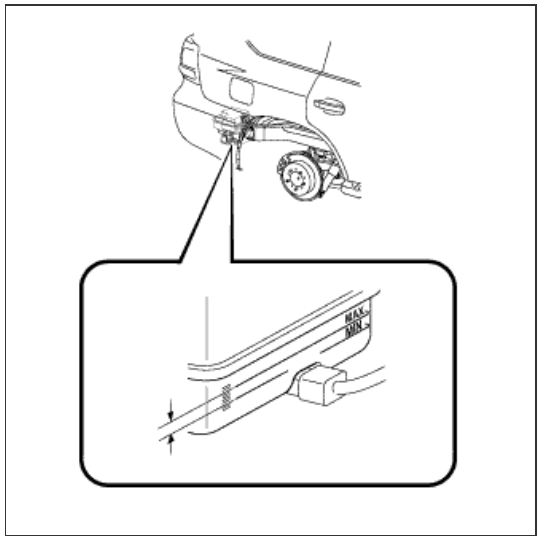
h. Repeat the previous 4 procedures until the fluid containing air stop coming out.

9. CHECK FLUID LEVEL IN RESERVOIR

a. With the vehicle empty, after setting the vehicle height to NORMAL from LO, check the indicator to make sure the vehicle height is NORMAL and check that the fluid level in the reservoir tank is within the specified range (MAX, MIN).

HINT:

After changing the vehicle height from LO to NORMAL, do not stop the engine for 25 seconds because the pressure control for the main accumulator is operating. After that, check the fluid level.



10. INSPECT FOR SUSPENSION FLUID LEAK

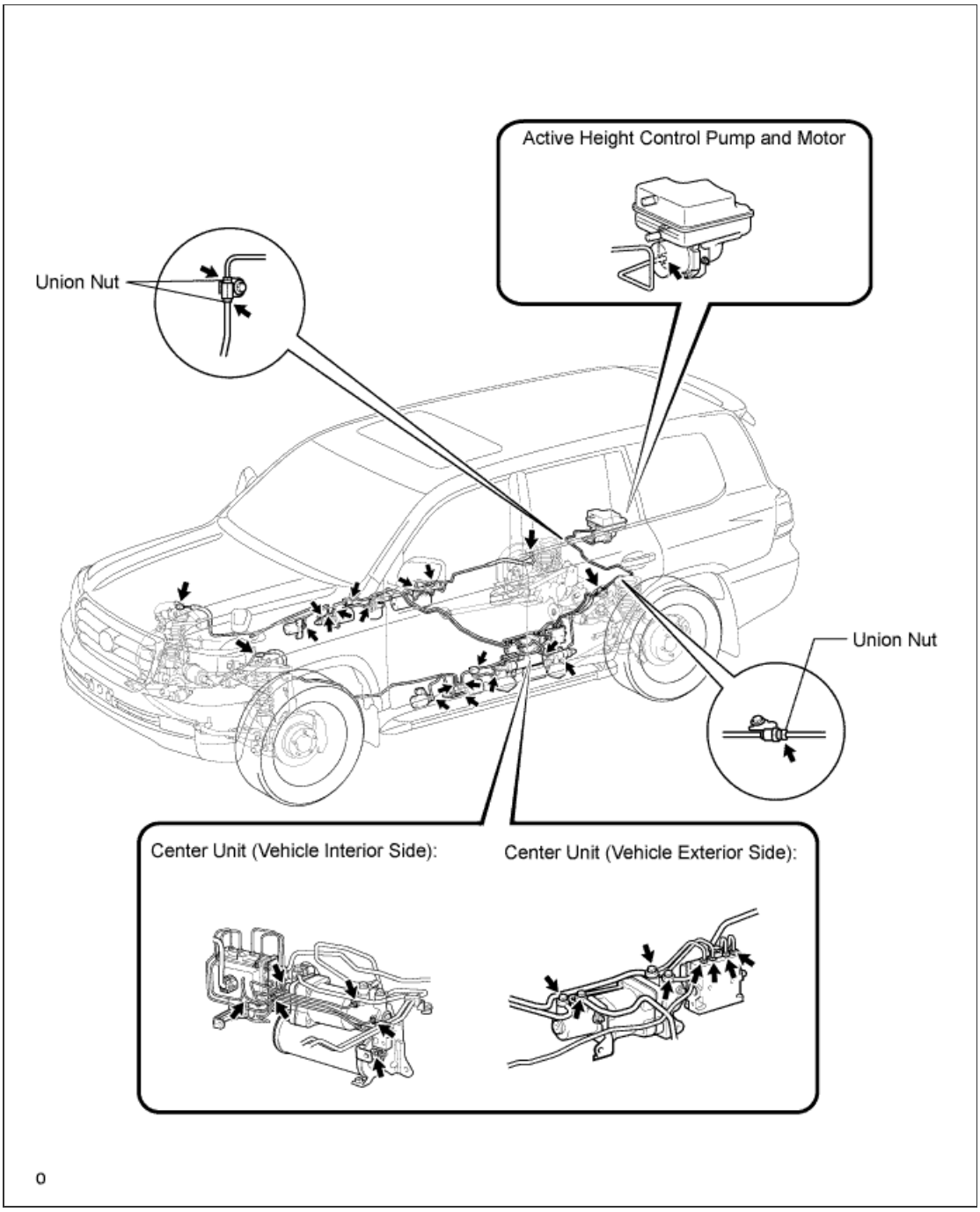
a. Check that the union nuts shown in the illustration are tightened to the specified torque.

Torque:
without union nut wrench:
15 N*m{ 155 kgf*cm , 11 ft.*lbf }
with union nut wrench:
14 N*m{ 143 kgf*cm , 10 ft.*lbf }

HINT:

- **Use a torque wrench with a fulcrum length of 300 mm (11.8 in.).**
- **The torque value for use with a union nut wrench is effective when the union nut wrench is parallel to the torque wrench.**

b. Check for fluid leakage from the parts and connections.



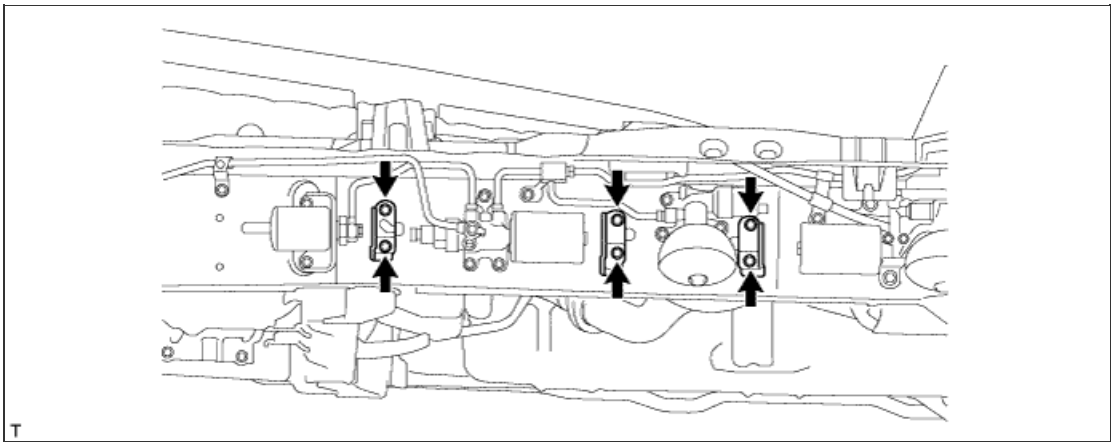
HINT:

For union nuts and union bolts not shown in the illustration, refer to the installation procedures for each title.

11. INSTALL HEIGHT CONTROL CYLINDER BRACKET ASSEMBLY

a. Install the 3 brackets with the 6 bolts.

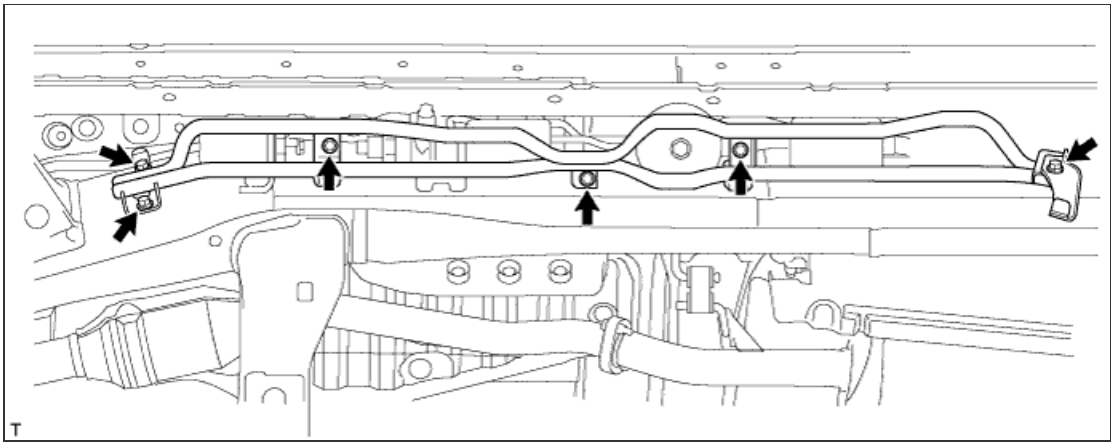
Torque:
31 N*m{ 316 kgf*cm , 23 ft.*lbf }



12. INSTALL HEIGHT CONTROL PROTECTOR PIPE

a. Install the protector pipe with the 6 bolts.

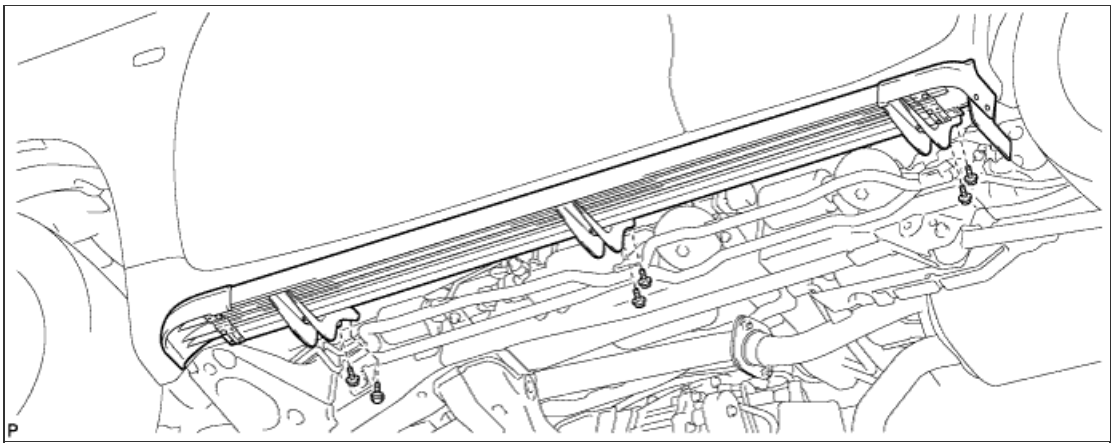
Torque:
16 N*m{ 163 kgf*cm , 12 ft.*lbf }



13. INSTALL SIDE STEP ASSEMBLY LH

a. Install the side step with the 6 bolts.

Torque:
30 N*m{ 306 kgf*cm , 22 ft.*lbf }


P

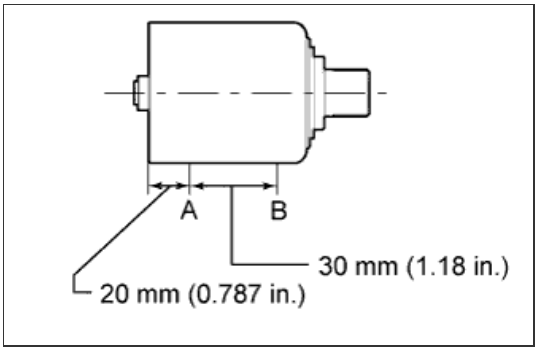
for Preparation Click here

1. DISPOSE OF FRONT NO. 1 SUSPENSION CONTROL ACCUMULATOR ASSEMBLY LH

a. Place the accumulator in a vise and saw a hole between A and B shown in the illustration using a saw to discharge the gas inside.

CAUTION:

- **The gas is colorless, odorless and harmless.**
- **Saw a hole while covering the saw with a cloth because chips may fly up.**

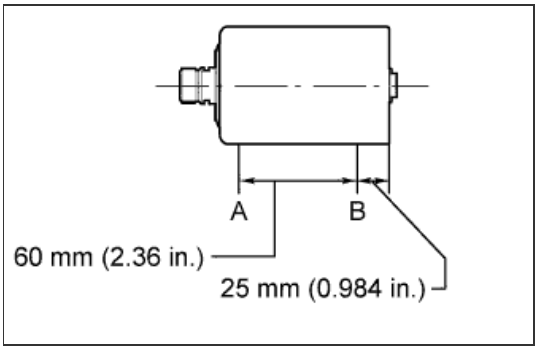


2. DISPOSE OF FRONT NO. 2 SUSPENSION CONTROL ACCUMULATOR

a. Place the accumulator in a vise and saw a hole between A and B shown in the illustration using a saw to discharge the gas inside.

CAUTION:

- **The gas is colorless, odorless and harmless.**
- **Saw a hole while covering the saw with a cloth because chips may fly up.**

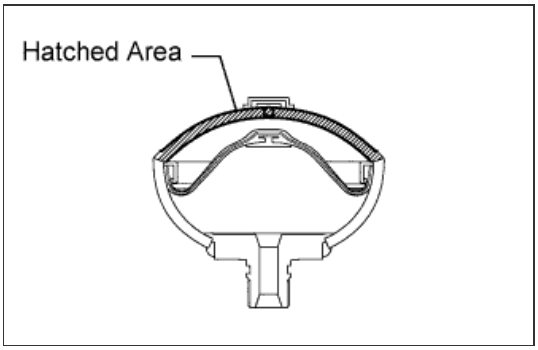


3. DISPOSE OF FRONT NO. 3 SUSPENSION CONTROL ACCUMULATOR

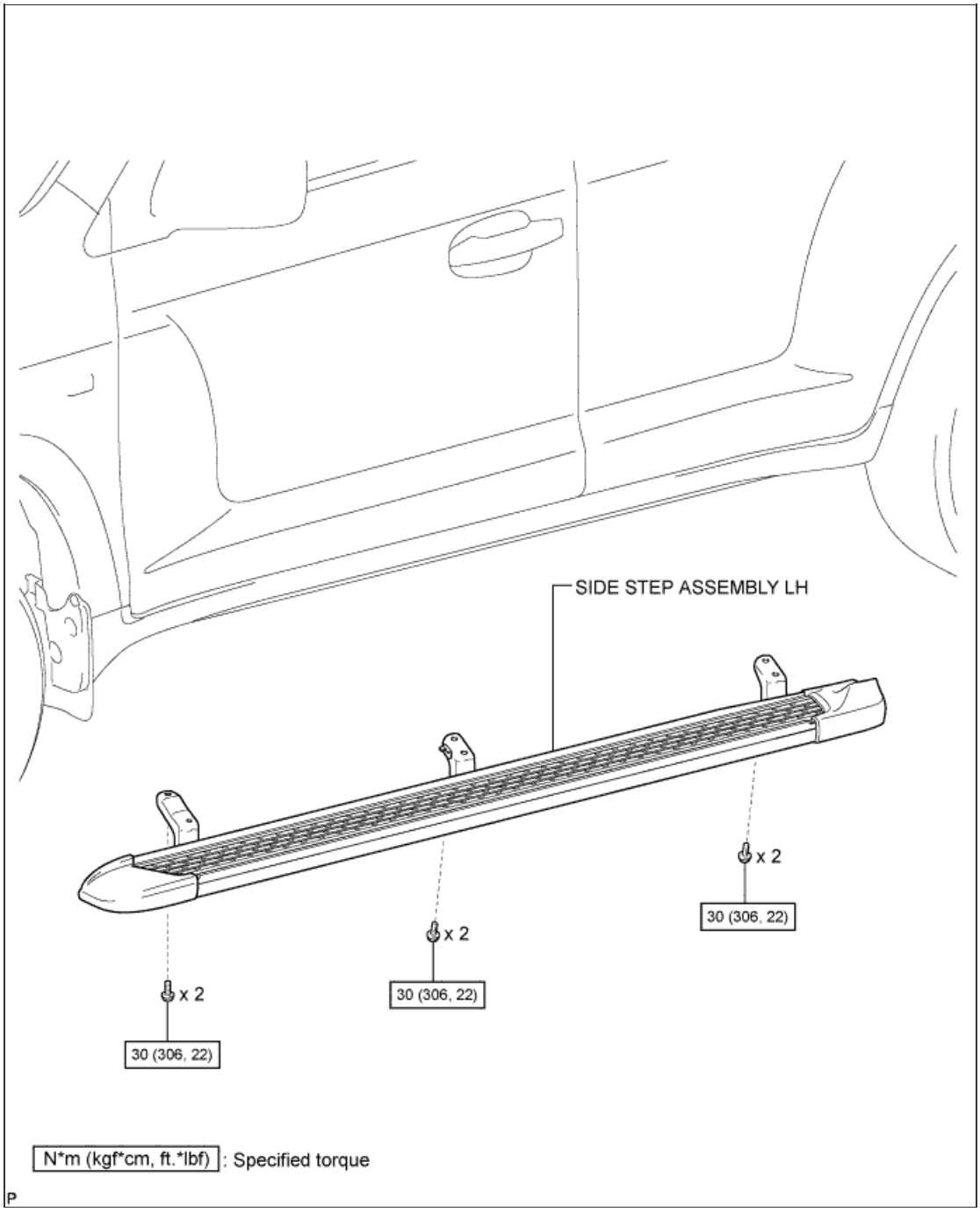
a. Place the gas camber in a vise and saw a hole in the hatched area shown in the illustration using a saw to discharge the gas inside.

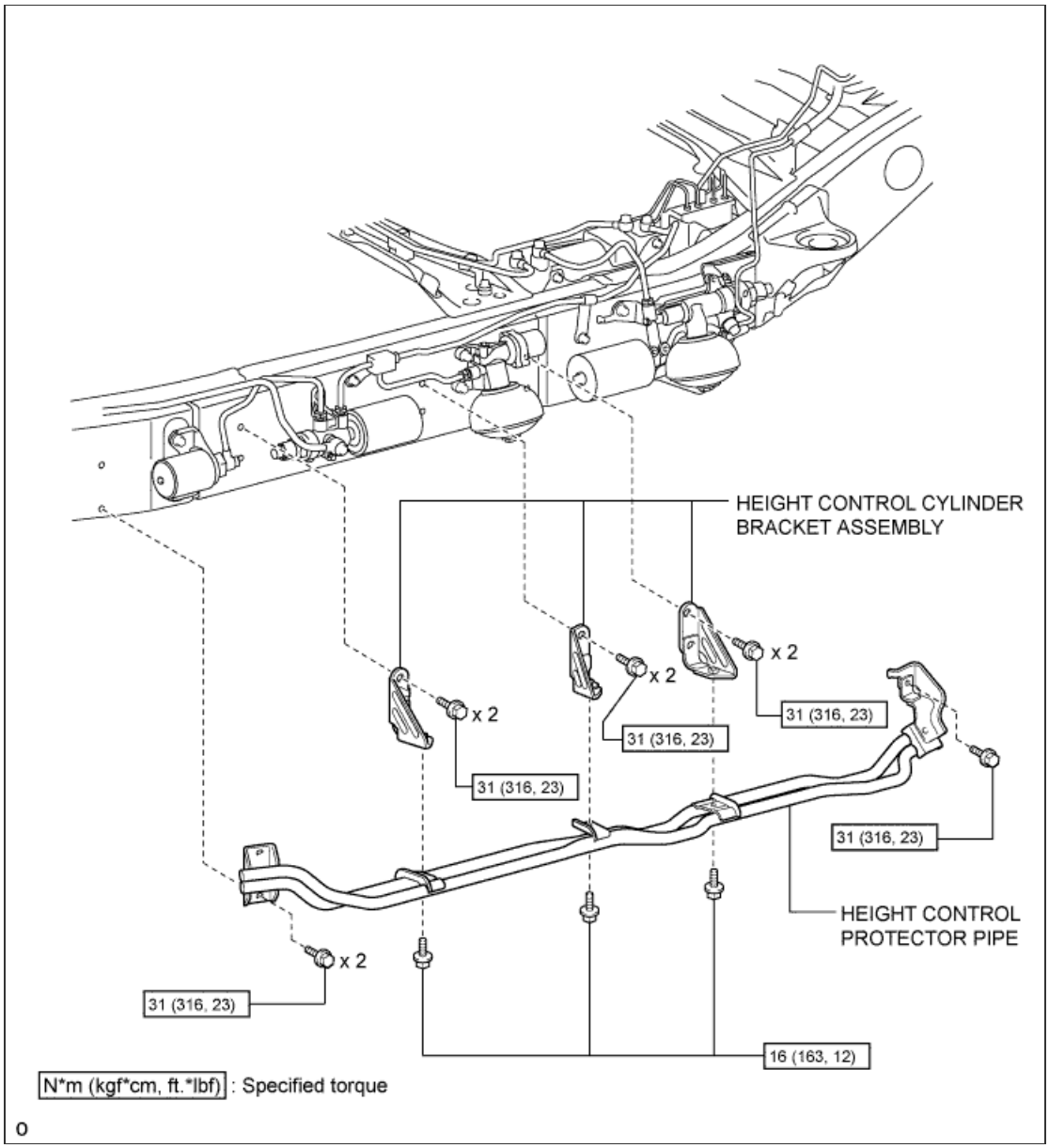
CAUTION:

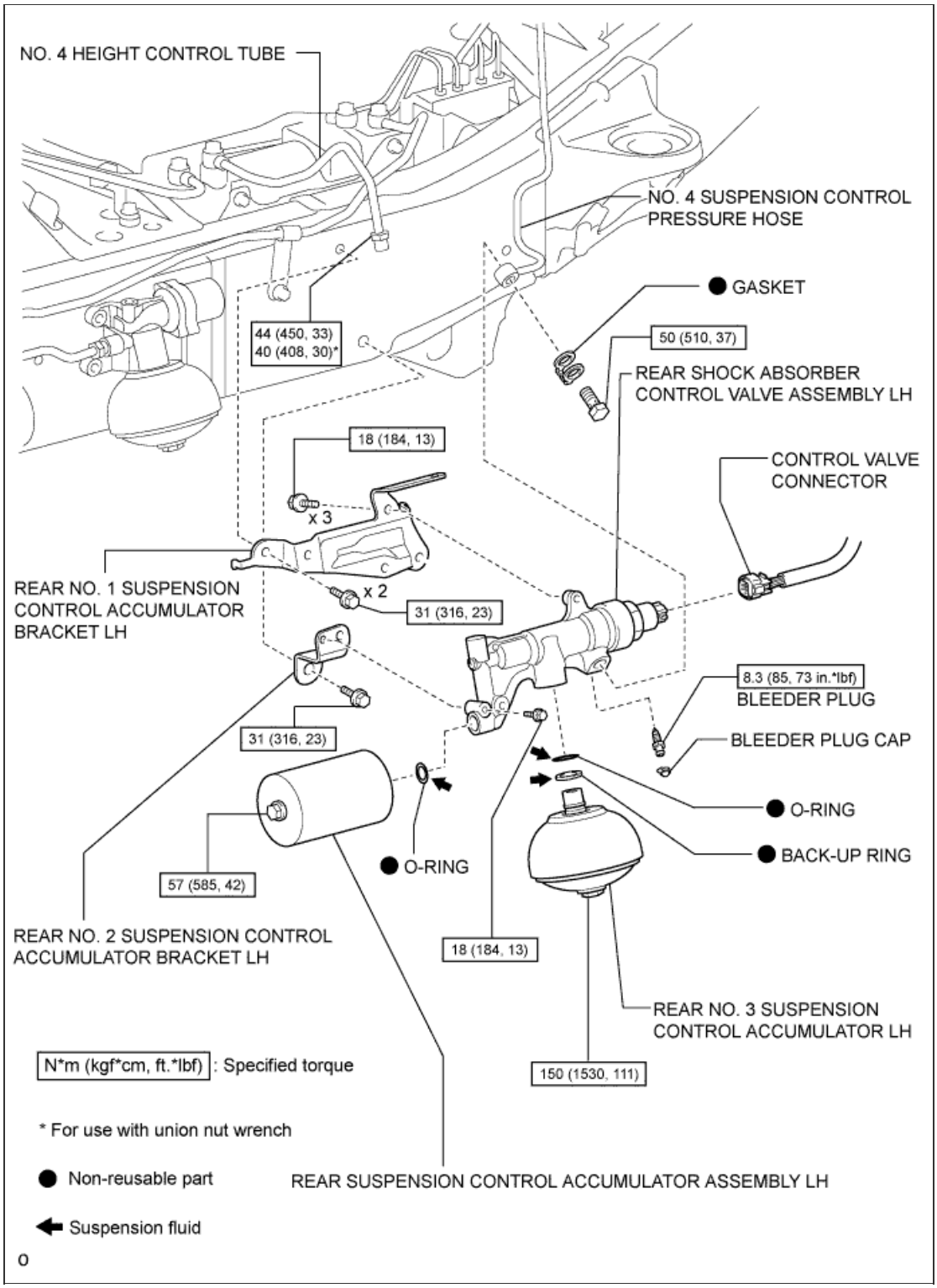
- **The gas is colorless, odorless and harmless.**
- **Saw a hole while covering the saw with a cloth because chips may fly up.**



for Preparation Click here




HEIGHT CONTROL CYLINDER BRACKET ASSEMBLY
x 2
31 (316, 23)
x 2
31 (316, 23)
x 2
31 (316, 23)
31 (316, 23)
HEIGHT CONTROL PROTECTOR PIPE
x 2
31 (316, 23)
16 (163, 12)
N*m (kgf*cm, ft.*lbf) : Specified torque

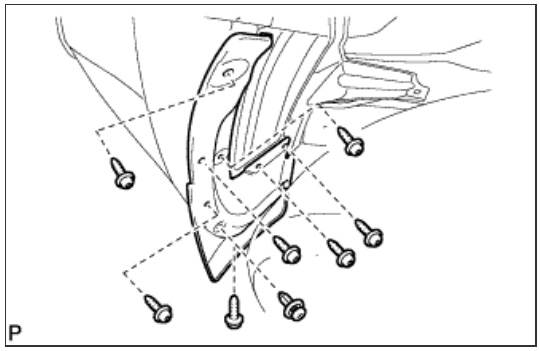

NO. 4 HEIGHT CONTROL TUBE
NO. 4 SUSPENSION CONTROL PRESSURE HOSE
GASKET
44 (450, 33)
40 (408, 30)*
50 (510, 37)
REAR SHOCK ABSORBER CONTROL VALVE ASSEMBLY LH
18 (184, 13)
x 3
CONTROL VALVE CONNECTOR
REAR NO. 1 SUSPENSION CONTROL ACCUMULATOR BRACKET LH
x 2
31 (316, 23)
8.3 (85, 73 in.*lbf)
BLEEDER PLUG
31 (316, 23)
BLEEDER PLUG CAP
O-RING
BACK-UP RING
O-RING
57 (585, 42)
REAR NO. 2 SUSPENSION CONTROL ACCUMULATOR BRACKET LH
18 (184, 13)
REAR NO. 3 SUSPENSION CONTROL ACCUMULATOR LH
150 (1530, 111)
N*m (kgf*cm, ft.*lbf) : Specified torque
* For use with union nut wrench
Non-reusable part
Suspension fluid
REAR SUSPENSION CONTROL ACCUMULATOR ASSEMBLY LH
o

for Preparation Click here

1. REMOVE REAR QUARTER PANEL MUDGUARD RH

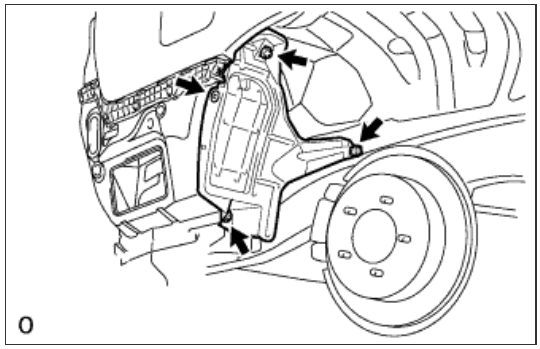
a. Remove the clip.

b. Using a T30 "TORX" socket, remove the 7 screws and mudguard.



2. REMOVE FUEL TANK FILLER PIPE PROTECTOR

a. Using a T30 "TORX" socket wrench, remove the 3 screws, grommet and pipe protector.



3. INSPECT REAR SUSPENSION CONTROL ACCUMULATOR ASSEMBLY LH

NOTICE:

Perform the following after inspecting and adjusting the vehicle height.

a. With the vehicle empty, start the engine and set the vehicle height to LOW.

b. Record the reservoir tank fluid level (A).

c. Set the vehicle height to HIGH.

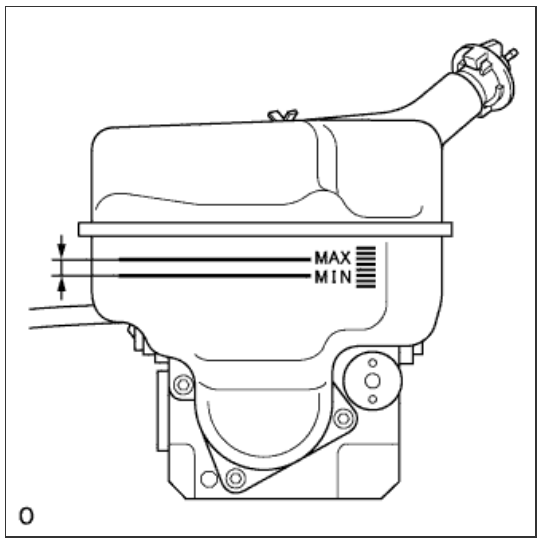
HINT:

Make sure to check the fluid level approximately 30 seconds after the vehicle height changes to HIGH.

d. Record the reservoir tank fluid level (B), and check that A minus B is within the specified value.

Specified Value:
A - B = 5 or more

If the result is not as specified, replace all suspension control accumulators.



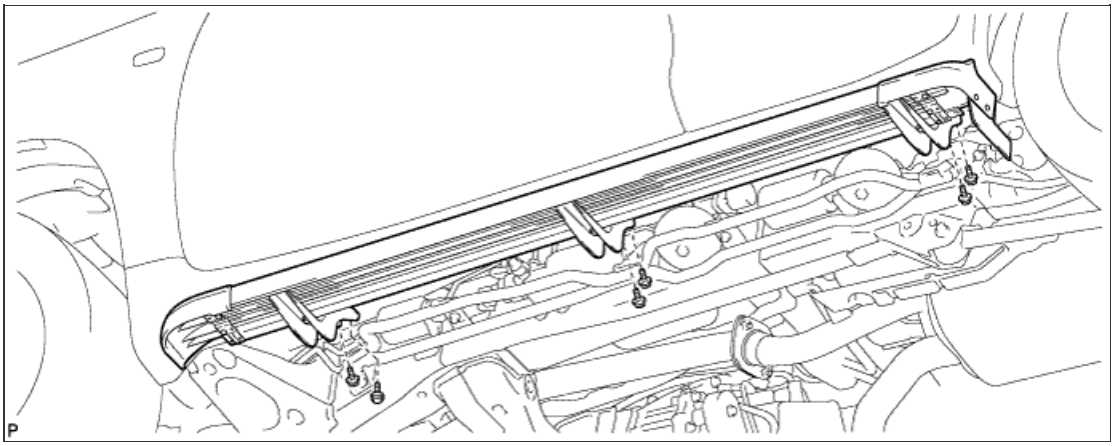
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HINT:

- **Use the same procedures for the RH side and LH side.**
- **The procedures listed below are for the LH side.**

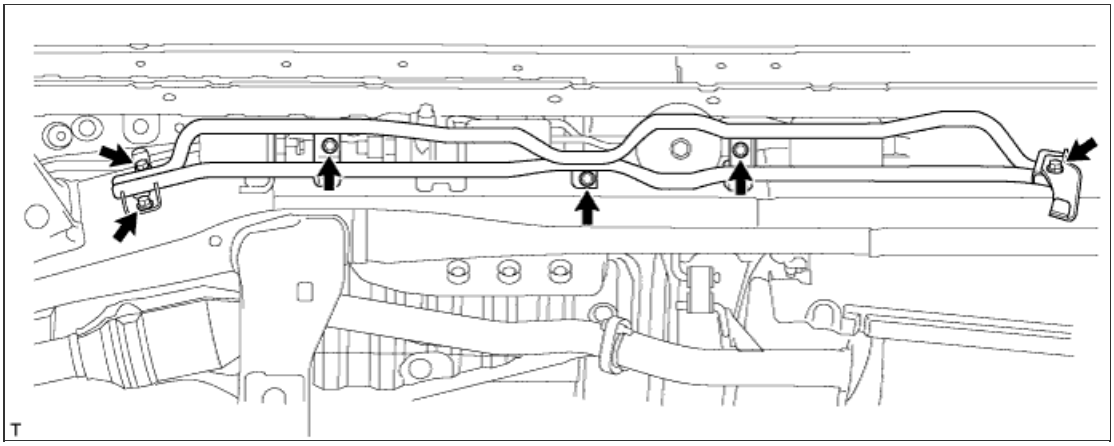
1. REMOVE SIDE STEP ASSEMBLY LH

a. Remove the 6 bolts and side step.



2. REMOVE HEIGHT CONTROL UNIT PROTECTOR ASSEMBLY LH

a. Remove the 6 bolts and protector pipe.



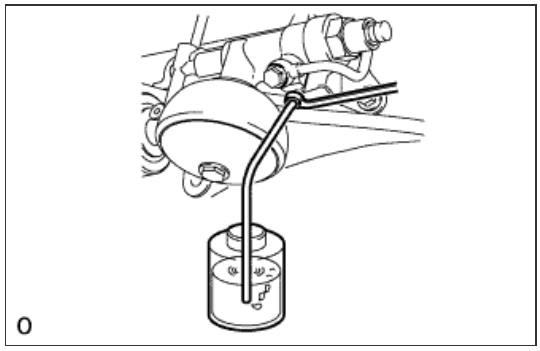
3. DISCHARGE SUSPENSION FLUID PRESSURE

a. Connect a hose to the bleeder plug for the shock absorber control valve and loosen the bleeder plug.

b. Discharge the suspension fluid pressure.

c. After the fluid pressure has dropped and oil has drained out, tighten the bleeder plug and remove the hose.

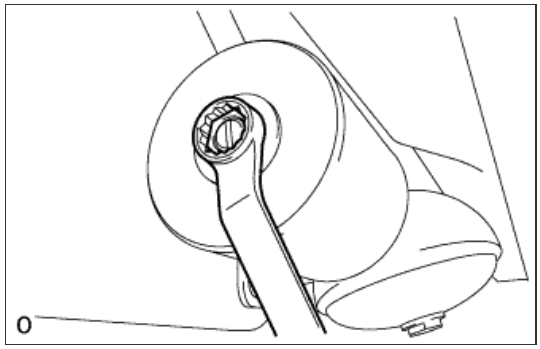
Torque:
8.3 N*m{ 85 kgf*cm , 73 in.*lbf }



4. REMOVE REAR SUSPENSION CONTROL ACCUMULATOR ASSEMBLY LH

a. Remove the control accumulator from the control valve.

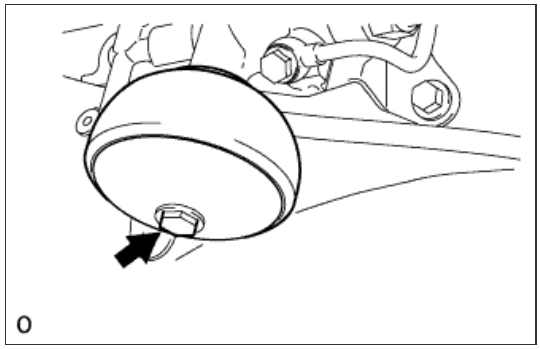
b. Remove the O-ring from the accumulator.



5. REMOVE REAR NO. 3 SUSPENSION CONTROL ACCUMULATOR LH

a. Remove the No. 3 control accumulator from the control valve.

b. Remove the O-ring and back-up ring from the control accumulator.

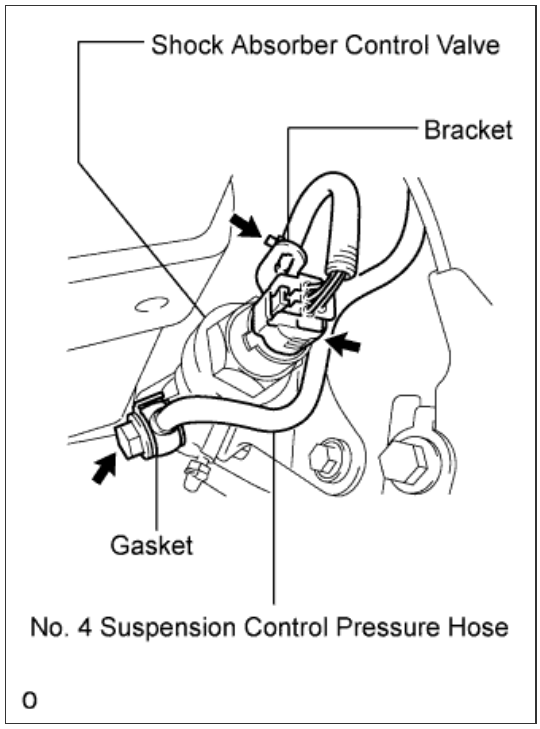


6. REMOVE REAR SHOCK ABSORBER CONTROL VALVE ASSEMBLY LH

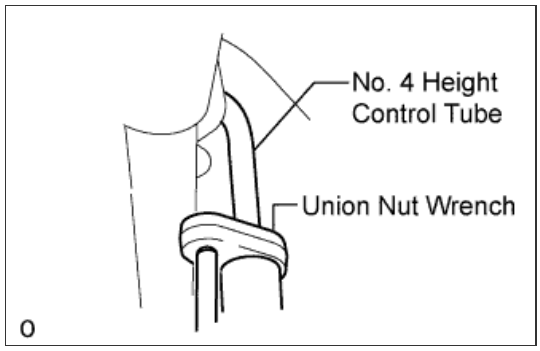
a. Disconnect the control valve connector from the control valve.

b. Remove the union bolt and gasket from the No. 4 suspension control pressure hose.

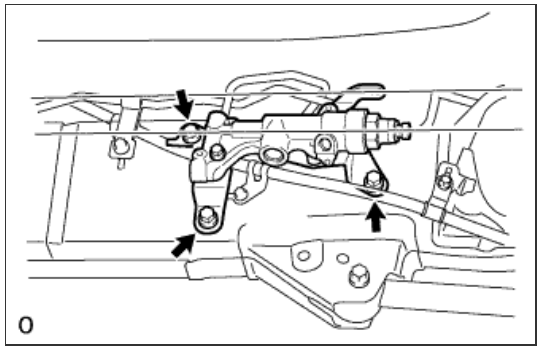
c. Disconnect the wire harness clamp from the control valve bracket.



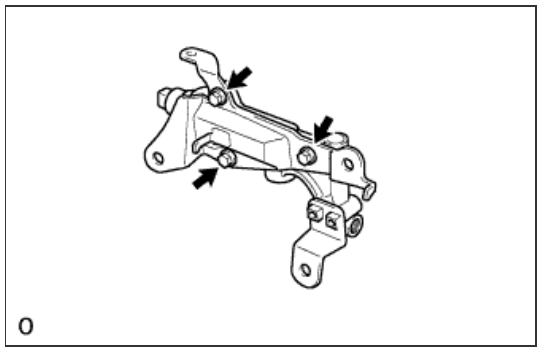
d. Using a union nut wrench, disconnect the No. 4 height control tube from the control valve.



e. Remove the 3 bolts and control valve with the bracket from the vehicle.



f. Remove the 3 bolts and bracket from the control valve.



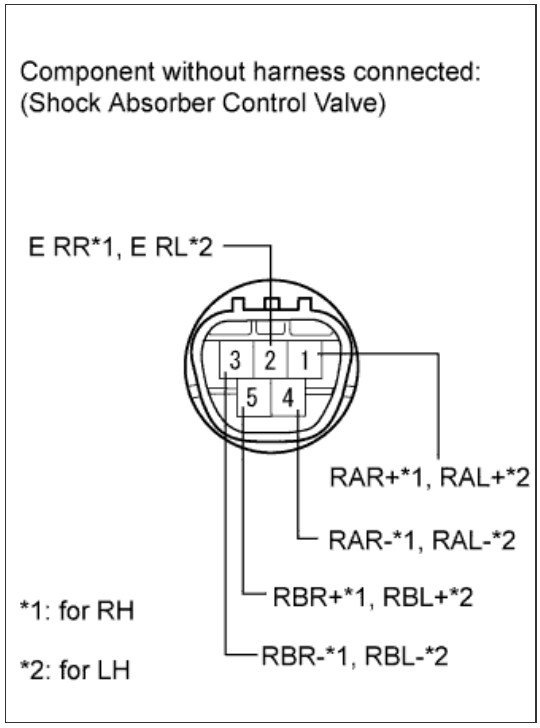
7. REMOVE REAR NO. 2 SUSPENSION CONTROL ACCUMULATOR BRACKET LH

a. Remove the bolt and bracket from the shock absorber control valve.

for Preparation Click here

1. INSPECT REAR SHOCK ABSORBER CONTROL VALVE ASSEMBLY

a. Measure the resistance according to the value(s) in the table below.



Standard Resistance

for RH

Tester Connection	Condition	Specified Condition
1 (RAR+) - 2 (E RR)	Always	12.0 to 13.6 Ω
3 (RBR-) - 2 (E RR)		
4 (RAR-) - 2 (E RR)		
5 (RBR+) - 2 (E RR)		

for LH

Tester Connection	Condition	Specified Condition
1 (RAL+) - 2 (E RL)	Always	12.0 to 13.6 Ω
3 (RBL-) - 2 (E RL)		
4 (RAL-) - 2 (E RL)		
5 (RBL+) - 2 (E RL)		

If the result is not as specified, replace the shock absorber control valve.

for Preparation Click here

HINT:

- **Use the same procedures for the RH side and LH side.**
- **The procedures listed below are for the LH side.**
- **A bolt without a torque specification is shown in the standard bolt chart (Click here).**

1. INSTALL REAR NO. 2 SUSPENSION CONTROL ACCUMULATOR BRACKET LH

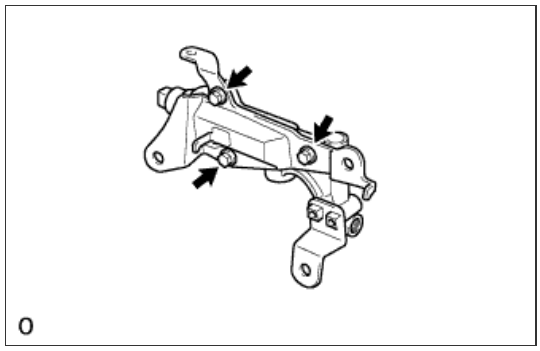
a. Install the bracket to the shock absorber control valve with the bolt.

Torque:
18 N*m{ 184 kgf*cm , 13 ft.*lbf }

2. INSTALL REAR SHOCK ABSORBER CONTROL VALVE ASSEMBLY LH

a. Install the bracket to the control valve with the 3 bolts.

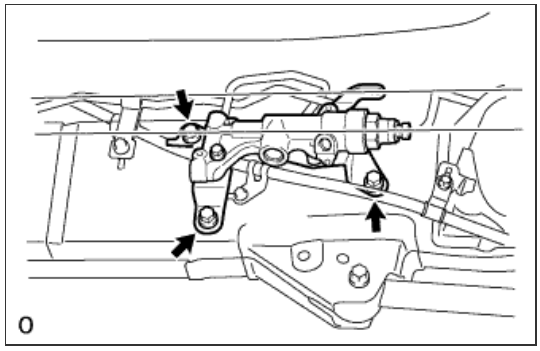
Torque:
18 N*m{ 184 kgf*cm , 13 ft.*lbf }



b. Install the control valve together with the bracket to the vehicle with the 3 bolts.

Torque:
31 N*m{ 316 kgf*cm , 23 ft.*lbf }

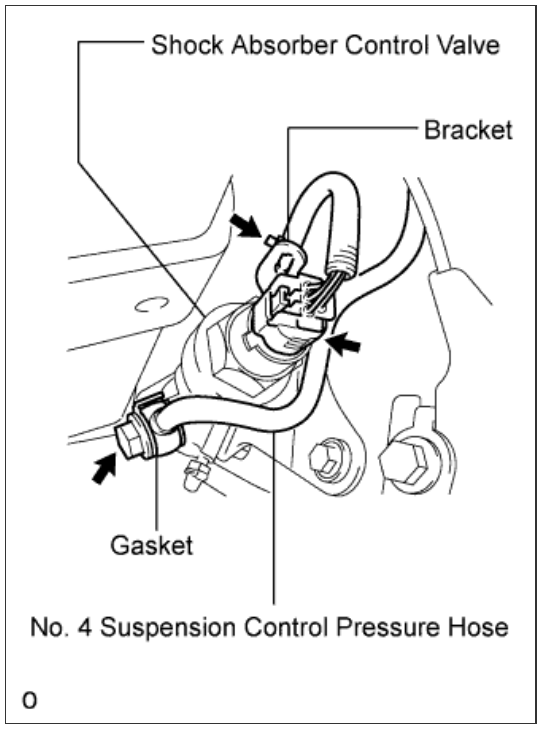
c. Connect the control valve connector.



d. Connect the wire harness clamp to the control valve bracket.

e. Install a new gasket to the No. 4 suspension control pressure hose, and connect the hose to the control valve with the union bolt.

Torque:
50 N*m{ 510 kgf*cm , 37 ft.*lbf }

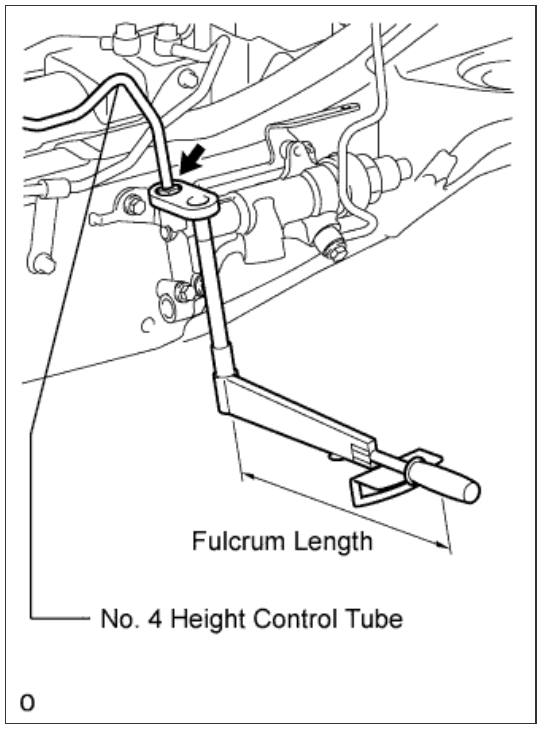


f. Using a union nut wrench, connect the No. 4 height control tube to the control valve.

Torque:
without union nut wrench:
44 N*m{ 450 kgf*cm , 33 ft.*lbf }
with union nut wrench:
40 N*m{ 408 kgf*cm , 30 ft.*lbf }

HINT:

- **Use a torque wrench with a fulcrum length of 300 mm (11.8 in.).**
- **The torque value for use with a union nut wrench is effective when the union nut wrench is parallel to the torque wrench.**

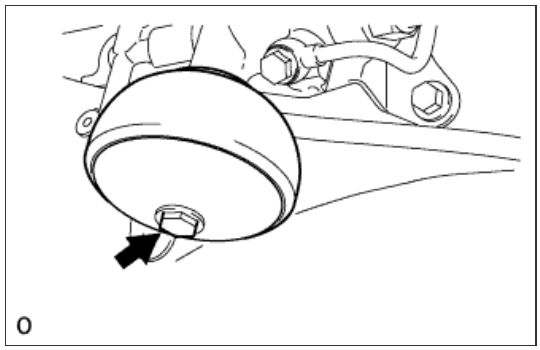


3. INSTALL REAR NO. 3 SUSPENSION CONTROL ACCUMULATOR LH

a. Apply a small amount of suspension fluid to a new O-ring and new back-up ring and install them to the accumulator.

b. Install the No. 3 control accumulator to the control valve.

Torque:
150 N*m{ 1530 kgf*cm , 111 ft.*lbf }

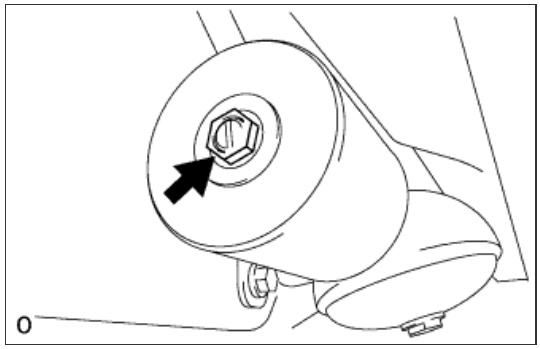


4. INSTALL REAR SUSPENSION CONTROL ACCUMULATOR ASSEMBLY LH

a. Apply a small amount of suspension fluid to a new O-ring and install it to the accumulator.

b. Install the control accumulator to the control valve.

Torque:
57 N*m{ 585 kgf*cm , 42 ft.*lbf }



5. BLEED AIR FROM SUSPENSION FLUID

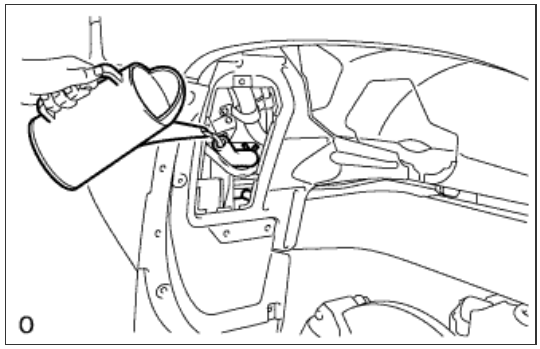
a. With the engine stopped, fill the reservoir tank with fluid.

NOTICE:

When the engine starts, the pump operates and fluid is supplied to each cylinder from the reservoir tank. Therefore, add the necessary amount of fluid so that the reservoir tank does not become empty.

HINT:

At this point, the vehicle height is low because the pressure of the cylinders is low.



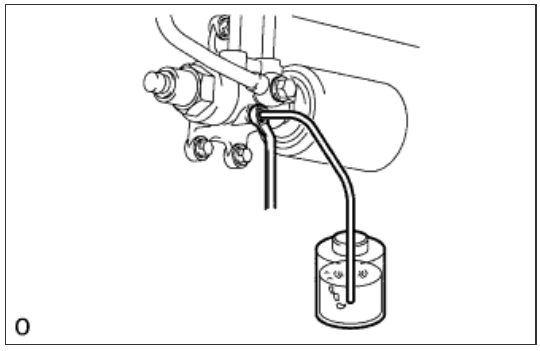
b. With the vehicle on a level surface, start the engine and set the vehicle height to NORMAL with the suspension control switch.

c. When the vehicle height becomes NORMAL and the pump stops, stop the engine.

d. Connect a hose to the bleeder plug of the front left side or right side control valve, then loosen the bleeder plug.

CAUTION:

Be careful when loosening the control valve bleeder plug because the front vehicle height drops rapidly.



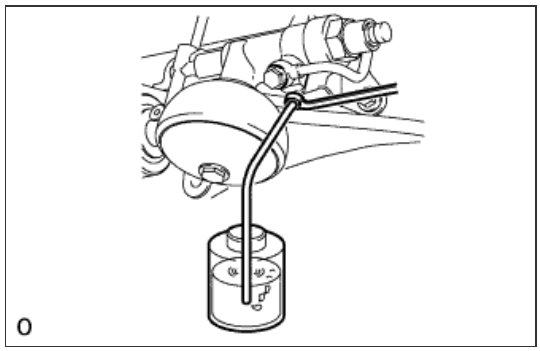
e. After the fluid containing air stops coming out, retighten the bleeder plug.

Torque:
8.3 N*m{ 85 kgf*cm , 73 in.*lbf }

HINT:

If the procedures are performed for the first time on the left side, perform the procedures on the right side for the second time.

f. Connect a hose to the bleeder plug of the rear left side or right side control valve, then loosen the bleeder plug.



CAUTION:

Be careful when loosening the control valve bleeder plug because the rear vehicle height drops rapidly.

g. After the fluid containing air stops coming out, retighten the bleeder plug.

Torque:
8.3 N*m{ 85 kgf*cm , 73 in.*lbf }

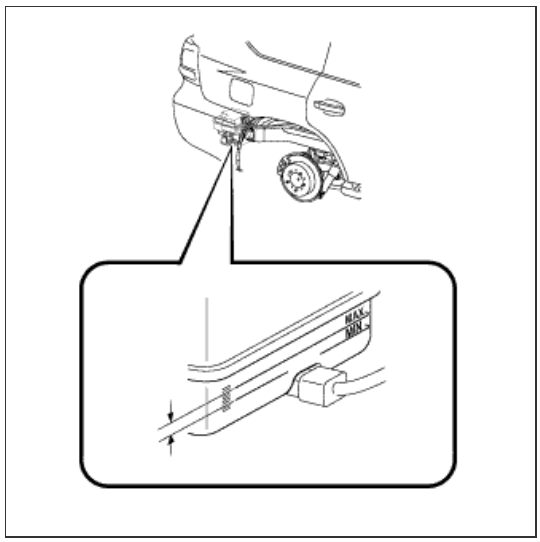
HINT:

If the procedures are performed for the first time on the left side, perform the procedures on the right side for the second time.

h. Repeat the previous 4 procedures until the fluid containing air stop coming out.

6. CHECK FLUID LEVEL IN RESERVOIR

a. With the vehicle empty, after setting the vehicle height to NORMAL from LO, check the indicator to make sure the vehicle height is NORMAL and check that the fluid level in the reservoir tank is within the specified range (MAX, MIN).



HINT:

After changing the vehicle height from LO to NORMAL, do not stop the engine for 25 seconds because the pressure control for the main accumulator is operating. After that, check the fluid level.

7. INSPECT FOR SUSPENSION FLUID LEAK

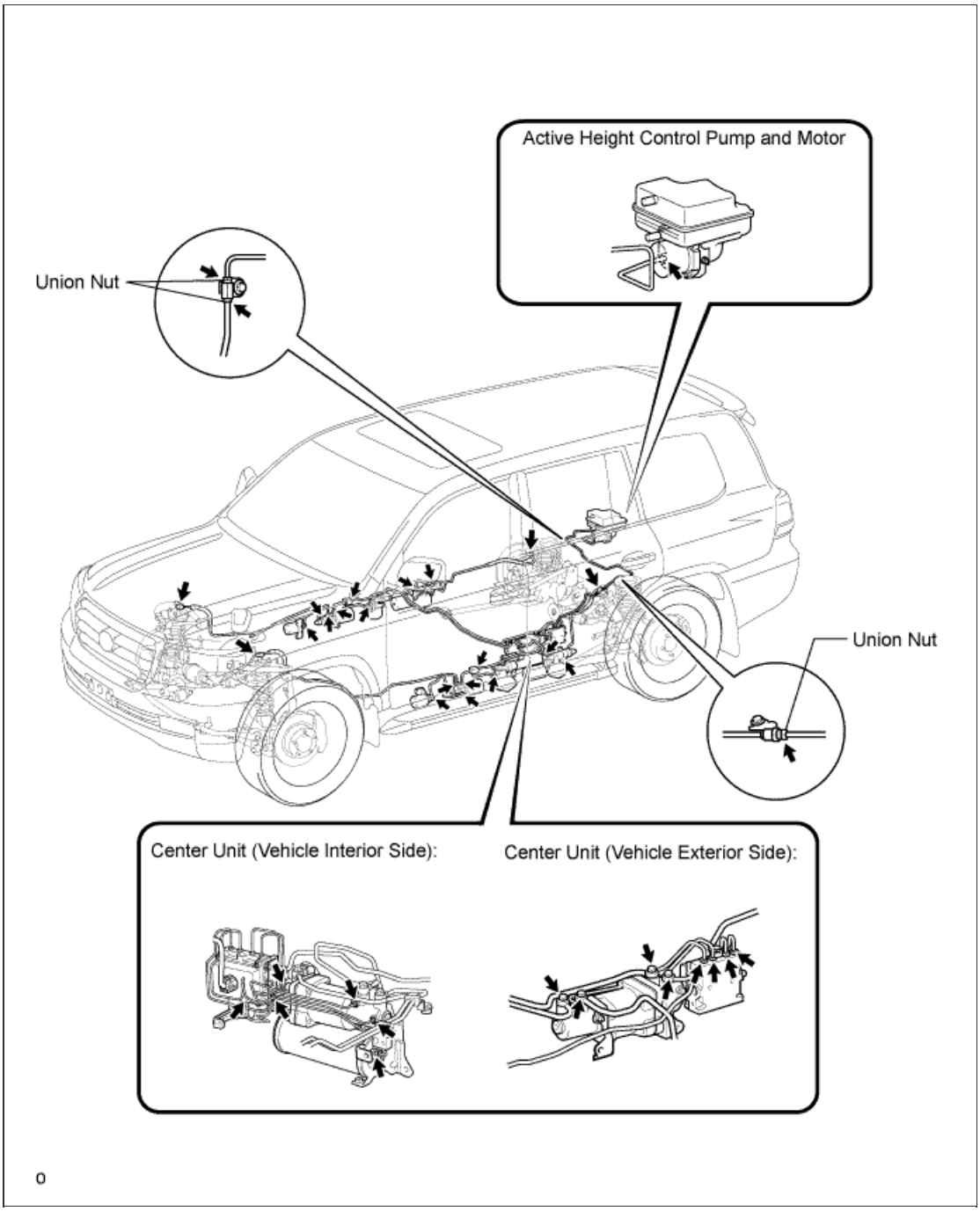
a. Check that the union nuts shown in the illustration are tightened to the specified torque.

Torque:
without union nut wrench:
15 N*m{ 155 kgf*cm , 11 ft.*lbf }
with union nut wrench:
14 N*m{ 143 kgf*cm , 10 ft.*lbf }

HINT:

- **Use a torque wrench with a fulcrum length of 300 mm (11.8 in.).**
- **The torque value for use with a union nut wrench is effective when the union nut wrench is parallel to the torque wrench.**

b. Check for fluid leakage from the parts and connections.



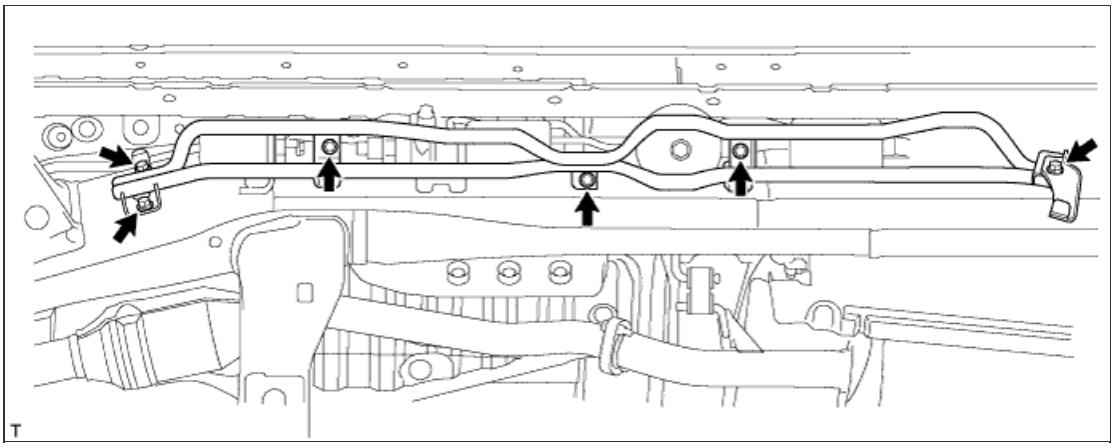
HINT:

or union nuts and union bolts not shown in the illustration, refer to the installation procedures for each title.

8. INSTALL HEIGHT CONTROL UNIT PROTECTOR ASSEMBLY LH

a. Install the protector pipe with the 6 bolts.

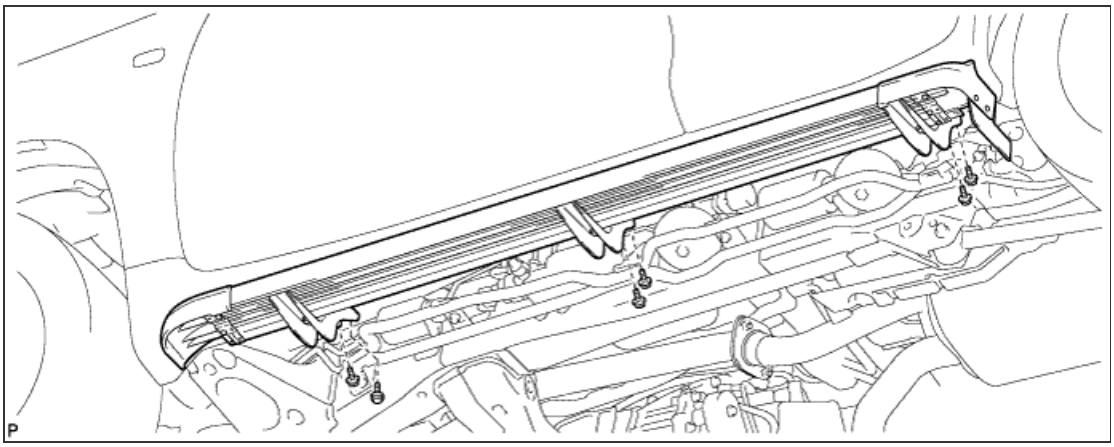
Torque:
16 N*m{ 163 kgf*cm , 12 ft.*lbf }



9. INSTALL SIDE STEP ASSEMBLY LH

a. Install the side step with the bolts.

Torque:
30 N*m{ 306 kgf*cm , 22 ft.*lbf }



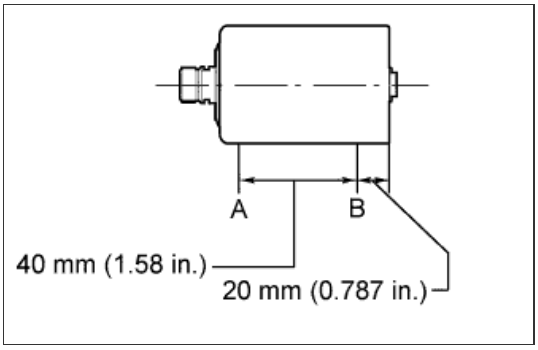
for Preparation Click here

1. DISPOSE OF REAR SUSPENSION CONTROL ACCUMULATOR

a. Place the accumulator in a vise and saw a hole between A and B shown in the illustration using a saw to discharge the gas inside.

CAUTION:

- **The gas is colorless, odorless and harmless.**
- **Saw a hole while covering the saw with a cloth because chips may fly up.**

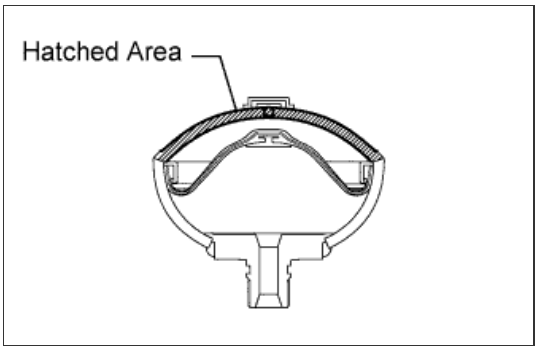


2. DISPOSE OF REAR NO. SUSPENSION CONTROL ACCUMULATOR

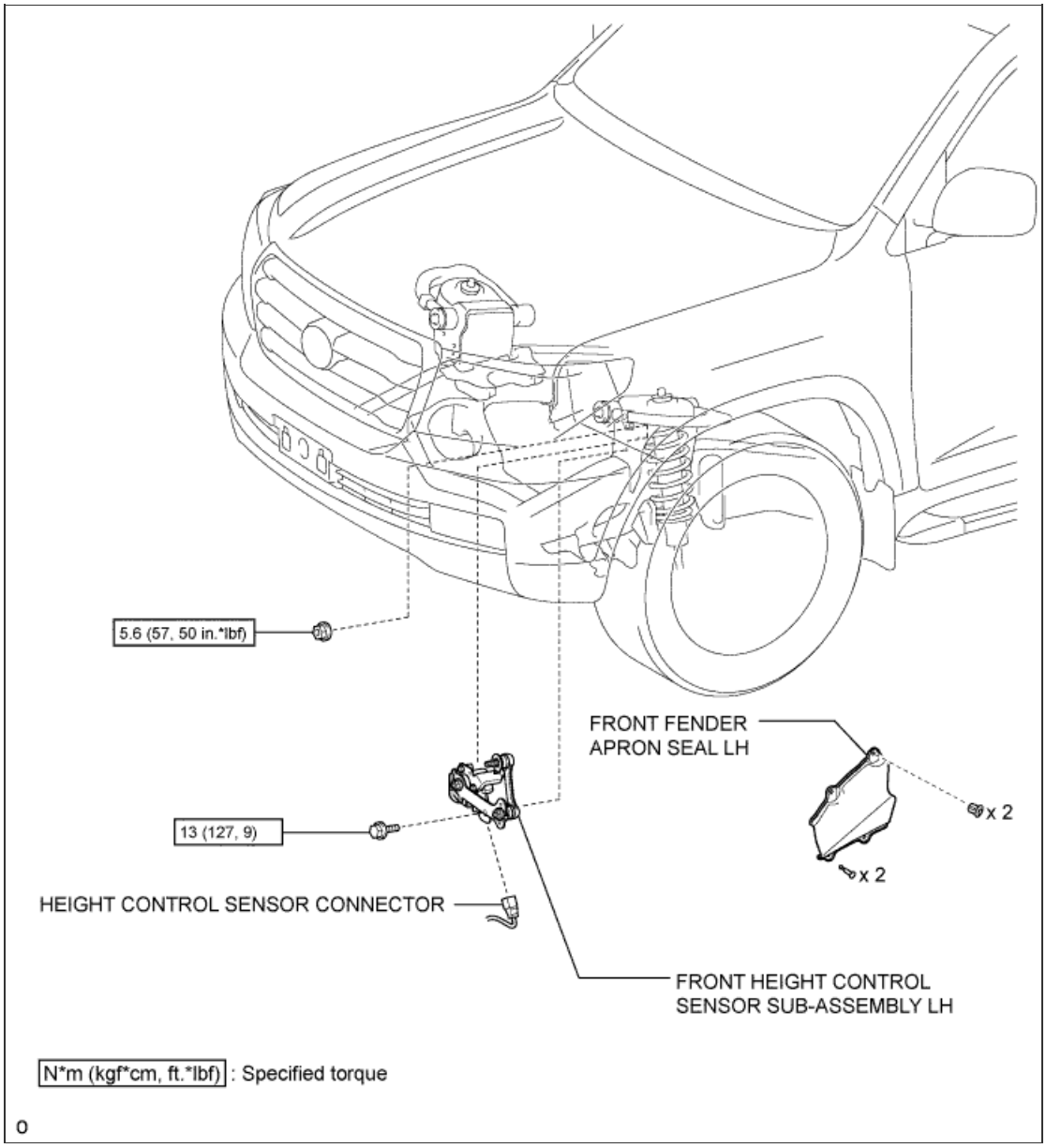
a. Place the gas camber in a vise and saw a hole in the hatched area shown in the illustration using a saw to discharge the gas inside.

CAUTION:

- **The gas is colorless, odorless and harmless.**
- **Saw a hole while covering the saw with a cloth because chips may fly up.**



for Preparation Click here



for Preparation Click here

HINT:

- **Use the same procedures for the RH side and LH side.**
- **The procedures listed below are for the LH side.**

1. DISCONNECT CABLE FROM NEGATIVE BATTERY TERMINAL

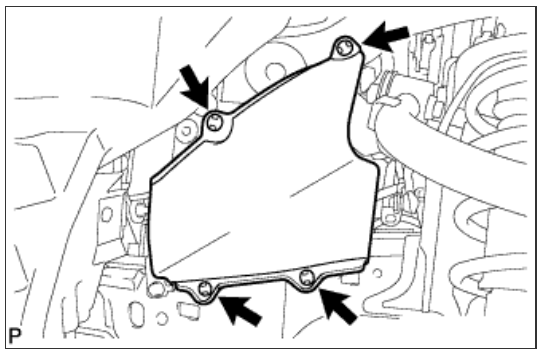
NOTICE:

When disconnecting the cable, some systems need to be initialized after the cable is reconnected (Click here).

2. REMOVE FRONT WHEEL

3. REMOVE FRONT FENDER APRON SEAL LH

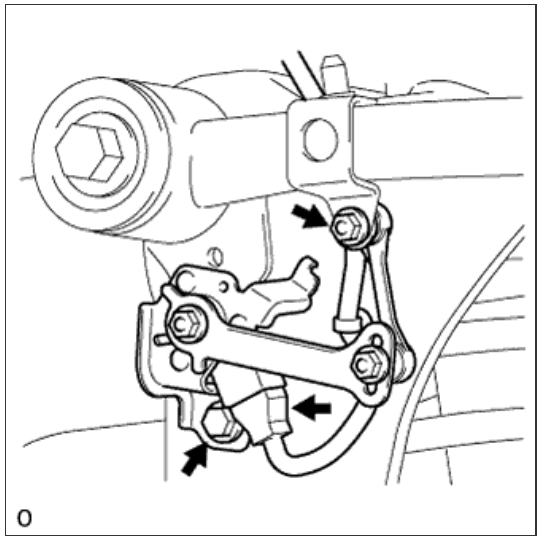
a. Using a clip remover, remove the 4 clips and apron seal.



4. REMOVE FRONT HEIGHT CONTROL SENSOR SUB-ASSEMBLY LH

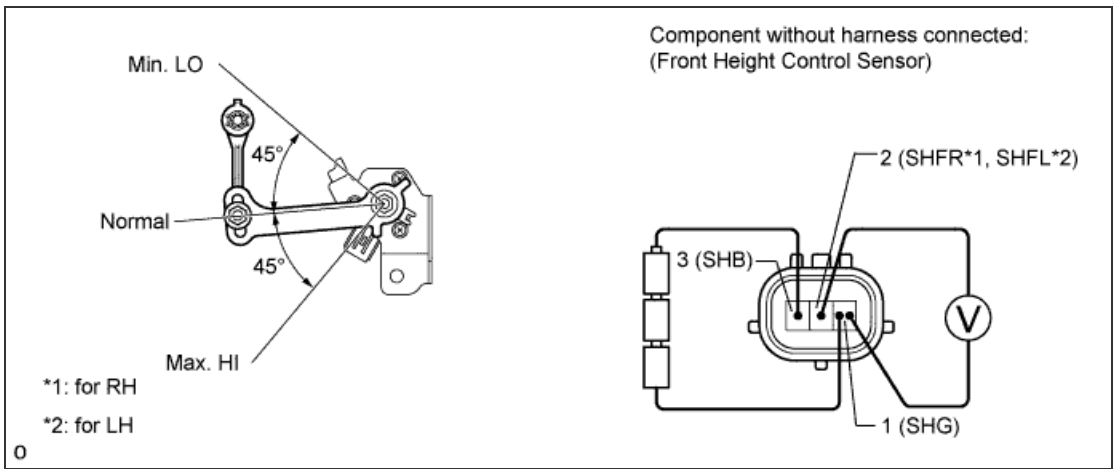
a. Disconnect the connector.

b. Remove the nut, bolt and sensor.



for Preparation Click here

1. INSPECT FRONT HEIGHT CONTROL SENSOR SUB-ASSEMBLY LH



NOTICE:

Do not drop the height control sensor. If it is dropped, replace it with a new one.

a. Connect 3 dry batteries of 1.5 V in series.

b. Connect the positive (+) end of the batteries to terminal 3 (SHB) of the height control sensor and the negative (-) end of the batteries to terminal 1 (SHG). While slowly moving the sensor link up and down, measure the voltage between terminal 2 (SHFR*1, SHFL*2) and terminal 1 (SHG).

HINT:

*1: for RH

*2: for LH

i. Measure the voltage according to the value(s) in the table below.

Standard Voltage:

for RH

Tester Connection	Condition	Specified Condition
2 (SHFR) - 1 (SHG)	Max. HI	Approx. 4.1 V
	Normal	Approx. 2.25 V
	Min. LO	Approx. 0.45 V

for LH

Tester Connection	Condition	Specified Condition
2 (SHFL) - 1 (SHG)	Max. HI	Approx. 4.1 V
	Normal	Approx. 2.25 V
	Min. LO	Approx. 0.45 V

NOTICE:

Do not apply a voltage of higher than 6 V.

If the result is not as specified, replace the front height control sensor.

for Preparation Click here

1. ADJUST FRONT HEIGHT CONTROL SENSOR LINK SUB-ASSEMBLY

NOTICE:

- **Make adjustments from the link that deviates the most from the specified vehicle height value.**
- **When the front and rear are at the same level, make adjustments from the front first.**
- **If adjustment cannot be completed through the vehicle height offset calibration, adjust the sensor link using the following procedure.**

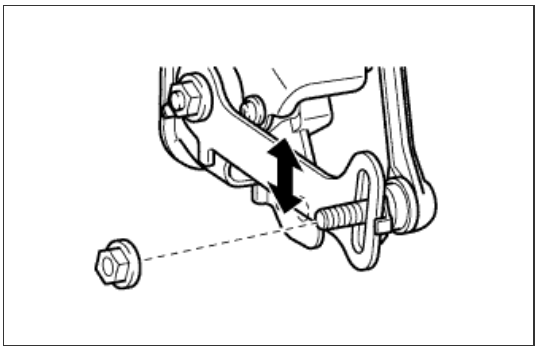
a. Loosen the nut and adjust the link installation position by moving the height control sensor link up or down in the long hole of the bracket.

HINT:

When the link is moved 1 mm (0.0394 in.), the vehicle height changes by approximately 2 mm (0.0787 in.).

b. Tighten the nut of the height control sensor link.

Torque:
5.6 N*m{ 57 kgf*cm , 50 in.*lbf }



2. PERFORM VEHICLE HEIGHT OFFSET CALIBRATION

a. Perform the vehicle height offset calibration (Click here).

3. PERFORM ZERO POINT CALIBRATION OF G SENSOR

a. Perform the zero point calibration of G sensor (Click here).

4. ADJUST FRONT WHEEL ALIGNMENT

a. Adjust the front wheel alignment (Click here).

5. ADJUST HEADLIGHT ASSEMBLY

a. for Standard:
Adjust the headlight (Click here).

b. for HID Headlight:
Adjust the headlight (Click here).

for Preparation Click here

HINT:

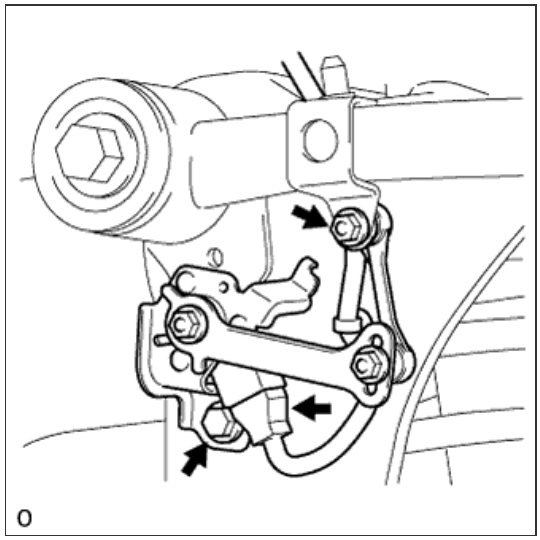
- **Use the same procedures for the RH side and LH side.**
- **The procedures listed below are for the LH side.**
- **A bolt without a torque specification is shown in the standard bolt chart (Click here).**

1. INSTALL FRONT HEIGHT CONTROL SENSOR SUB-ASSEMBLY LH

a. Install the sensor with the bolt and nut.

Torque:
for bolt:
13 N*m{ 127 kgf*cm , 9 ft.*lbf }
for nut:
5.6 N*m{ 57 kgf*cm , 50 in.*lbf }

b. Connect the connector.



2. INSTALL FRONT WHEEL

Torque:
for Aluminum Wheel:
131 N*m{ 1336 kgf*cm , 97 ft.*lbf }
for Steel Wheel:
209 N*m{ 2131 kgf*cm , 154 ft.*lbf }

3. CONNECT CABLE TO NEGATIVE BATTERY TERMINAL

NOTICE:

When disconnecting the cable, some systems need to be initialized after the cable is reconnected (Click here).

4. PERFORM VEHICLE HEIGHT OFFSET CALIBRATION

a. Perform the vehicle height offset calibration (Click here).

5. ADJUST FRONT HEIGHT CONTROL SENSOR LINK SUB-ASSEMBLY

NOTICE:

- **Make adjustments from the link that deviates the most from the specified vehicle height value.**
- **When the front and rear are at the same level, make adjustments from the front first.**
- **If adjustment cannot be completed through the vehicle height offset calibration, adjust the sensor link using the following procedure.**

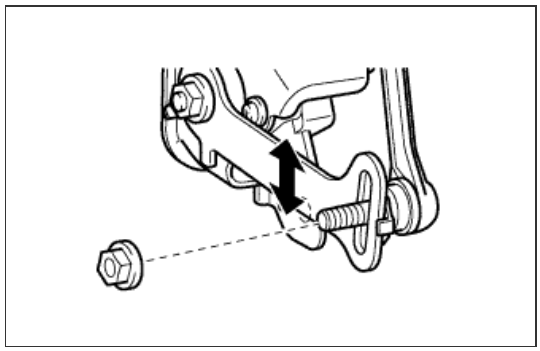
a. Loosen the nut and adjust the link installation position by moving the height control sensor link up or down in the long hole of the bracket.

HINT:

When the link is moved 1 mm (0.0394 in.), the vehicle height changes by approximately 2 mm (0.0787 in.).

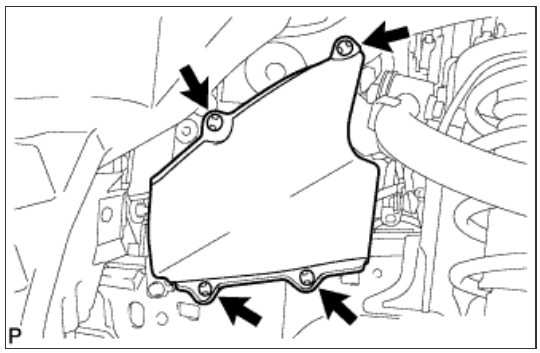
b. Tighten the nut of the height control sensor link.

Torque:
5.6 N*m{ 57 kgf*cm , 50 in.*lbf }



6. INSTALL FRONT FENDER APRON SEAL LH

a. Install the apron seal with the 4 clips.



7. PERFORM ZERO POINT CALIBRATION OF G SENSOR

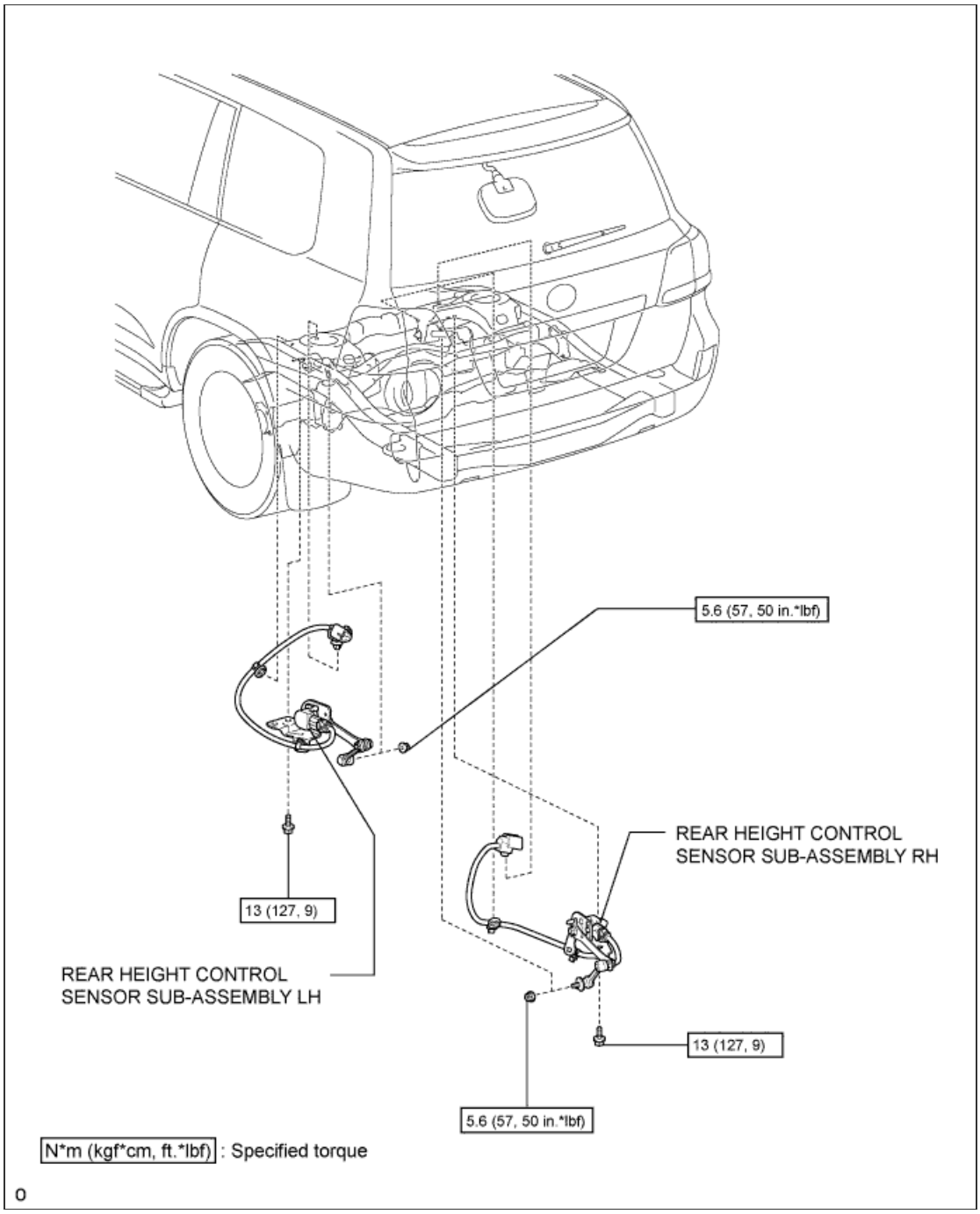
a. Perform the zero point calibration of G sensor (Click here).

8. ADJUST HEADLIGHT ASSEMBLY

a. for Standard:
Adjust the headlight (Click here).

b. for HID Headlight:
Adjust the headlight (Click here).

for Preparation Click here



for Preparation Click here

1. DISCONNECT CABLE FROM NEGATIVE BATTERY TERMINAL

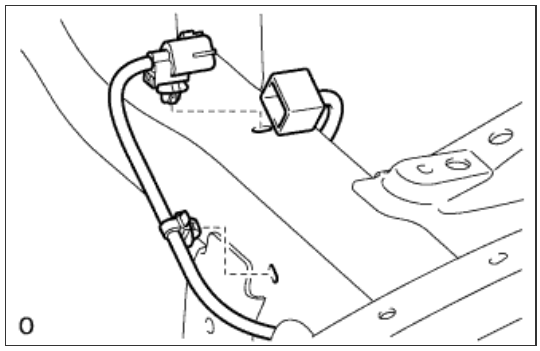
NOTICE:

When disconnecting the cable, some systems need to be initialized after the cable is reconnected (Click here).

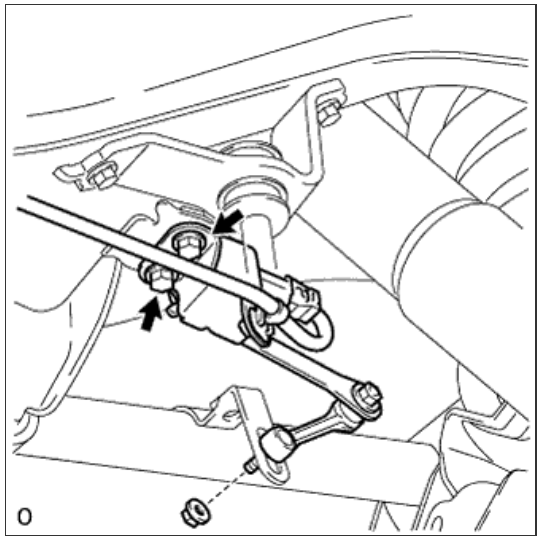
2. REMOVE REAR WHEEL

3. REMOVE REAR HEIGHT CONTROL SENSOR SUB-ASSEMBLY LH

a. Disconnect the connector and 2 clamps.

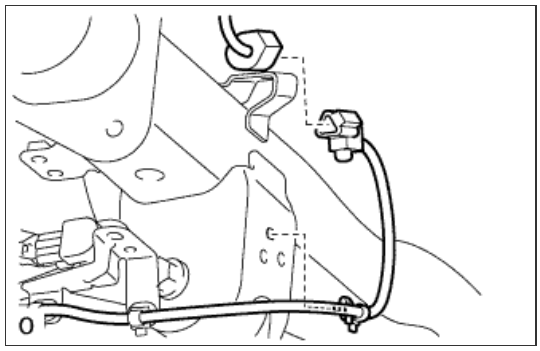


b. Remove the 2 bolts, nut and sensor.

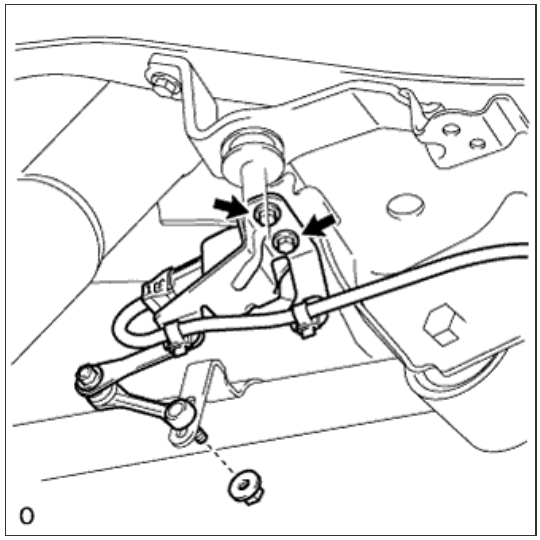


4. REMOVE REAR HEIGHT CONTROL SENSOR SUB-ASSEMBLY RH

a. Disconnect the connector and 2 clamps.

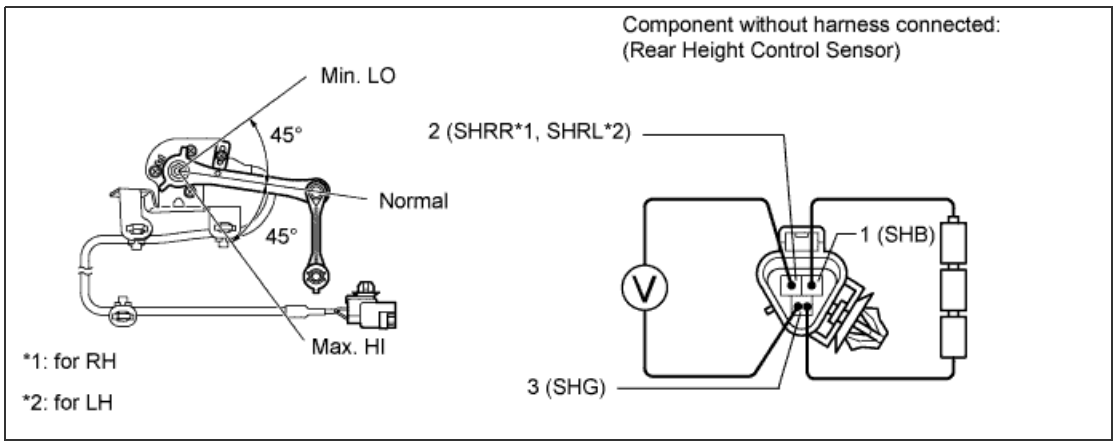


b. Remove the 2 bolts, nut and sensor.



for Preparation Click here

1. INSPECT REAR HEIGHT CONTROL SENSOR SUB-ASSEMBLY LH



NOTICE:

Do not drop the height control sensor. If it is dropped, replace it with a new one.

a. Connect 3 dry batteries of 1.5 V in series.

b. Connect the positive (+) end of the batteries to terminal 1 (SHB) of the height control sensor and the negative (-) end of the batteries to terminal 3 (SHG). While slowly moving the sensor link up and down, measure the voltage between terminal 2 (SHRR*1, SHRL*2) and terminal 3 (SHG).

HINT:

*1: for RH

*2: for LH

c. Measure the voltage according to the value(s) in the table below.

Standard Voltage:

for RH

Tester Connection	Condition	Specified Condition
2 (SHRR) - 3 (SHG)	Max. HI	Approx. 4.1 V
	Normal	Approx. 2.25 V
	Min. LO	Approx. 0.45 V

for LH

Tester Connection	Condition	Specified Condition
2 (SHRL) - 3 (SHG)	Max. HI	Approx. 4.1 V
	Normal	Approx. 2.25 V
	Min. LO	Approx. 0.45 V

NOTICE:

Do not apply a voltage of higher than 6 V.

If the result is not as specified, replace the rear height control sensor.

for Preparation Click here

1. ADJUST REAR HEIGHT CONTROL SENSOR LINK SUB-ASSEMBLY

NOTICE:

- **Make adjustments from the link that deviates the most from the specified vehicle height value.**
- **When the front and rear are at the same level, make adjustments from the front first.**
- **If adjustment cannot be completed through the vehicle height offset calibration, adjust the sensor link using the following procedure.**

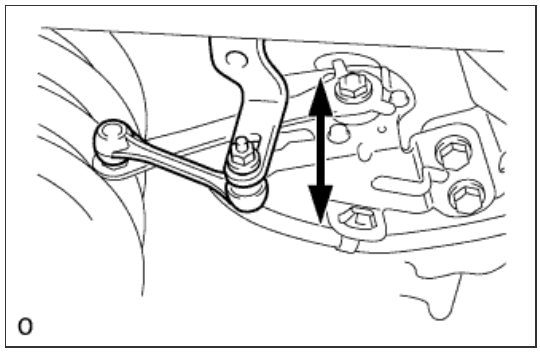
a. Loosen the nut and adjust the link installation position by moving the height control sensor link up or down in the long hole of the bracket.

HINT:

When the link is moved 1 mm (0.0394 in.), the vehicle height changes by approximately 2 mm (0.0787 in.).

b. Tighten the nut of the height control sensor link.

Torque:
5.6 N*m{ 57 kgf*cm , 50 in.*lbf }



2. PERFORM VEHICLE HEIGHT OFFSET CALIBRATION

a. Perform the vehicle height offset calibration (Click here).

3. PERFORM ZERO POINT CALIBRATION OF G SENSOR

a. Perform the zero point calibration of G sensor (Click here).

4. ADJUST FRONT WHEEL ALIGNMENT

a. Adjust the front wheel alignment (Click here).

5. ADJUST HEADLIGHT ASSEMBLY

a. for Standard:
Adjust the headlight (Click here).

b. for HID Headlight:
Adjust the headlight (Click here).

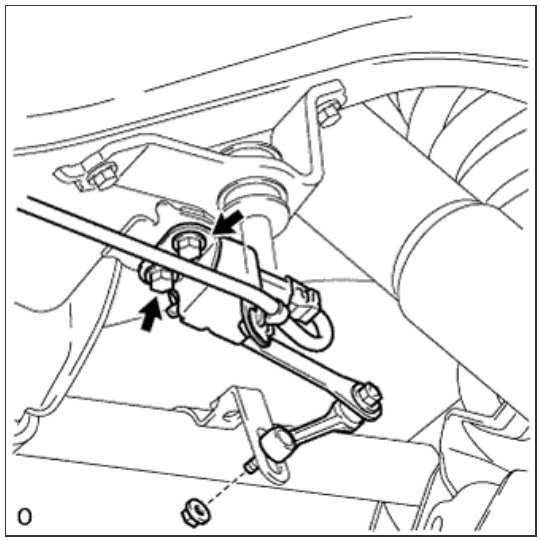
for Preparation Click here

1. INSTALL REAR HEIGHT CONTROL SENSOR SUB-ASSEMBLY LH

a. Install the sensor with the 2 bolts and nut.

Torque:
for bolt:
13 N*m{ 127 kgf*cm , 9 ft.*lbf }
for nut:
5.6 N*m{ 57 kgf*cm , 50 in.*lbf }

b. Connect the connector and 2 clamps.

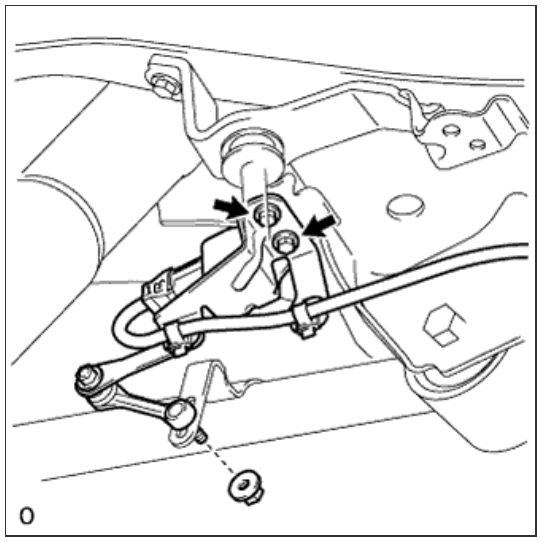


2. INSTALL REAR HEIGHT CONTROL SENSOR SUB-ASSEMBLY RH

a. Install the sensor with the 2 bolts and nut.

Torque:
for bolt:
13 N*m{ 127 kgf*cm , 9 ft.*lbf }
for nut:
5.6 N*m{ 57 kgf*cm , 50 in.*lbf }

b. Connect the connector and 2 clamps.



3. INSTALL REAR WHEEL

Torque:
for Aluminum Wheel:
131 N*m{ 1336 kgf*cm , 97 ft.*lbf }
for Steel Wheel:
209 N*m{ 2131 kgf*cm , 154 ft.*lbf }

4. CONNECT CABLE TO NEGATIVE BATTERY TERMINAL

NOTICE:

When disconnecting the cable, some systems need to be initialized after the cable is reconnected (Click here).

5. PERFORM VEHICLE HEIGHT OFFSET CALIBRATION

a. Perform the vehicle height offset calibration (Click here).

6. ADJUST REAR HEIGHT SENSOR LINK SUB-ASSEMBLY

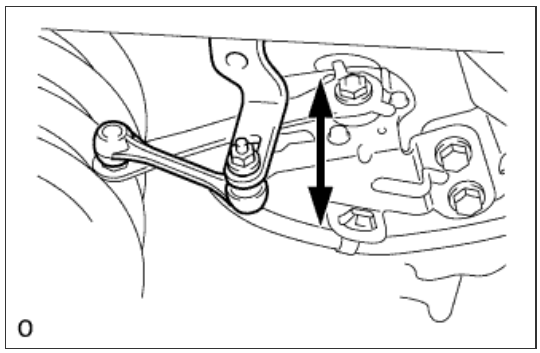
NOTICE:

- **Make adjustments from the link that deviates the most from the specified vehicle height value.**
- **When the front and rear are at the same level, make adjustments from the front first.**
- **If adjustment cannot be completed through the vehicle height offset calibration, adjust the sensor link using the following procedure.**

a. Loosen the nut and adjust the link installation position by moving the height control sensor link up or down in the long hole of the bracket.

HINT:

When the link is moved 1 mm (0.0394 in.), the vehicle height changes by approximately 2 mm (0.0787 in.).



b. Tighten the nut of the height control sensor link.

Torque:
5.6 N*m{ 57 kgf*cm , 50 in.*lbf }

7. PERFORM ZERO POINT CALIBRATION OF G SENSOR

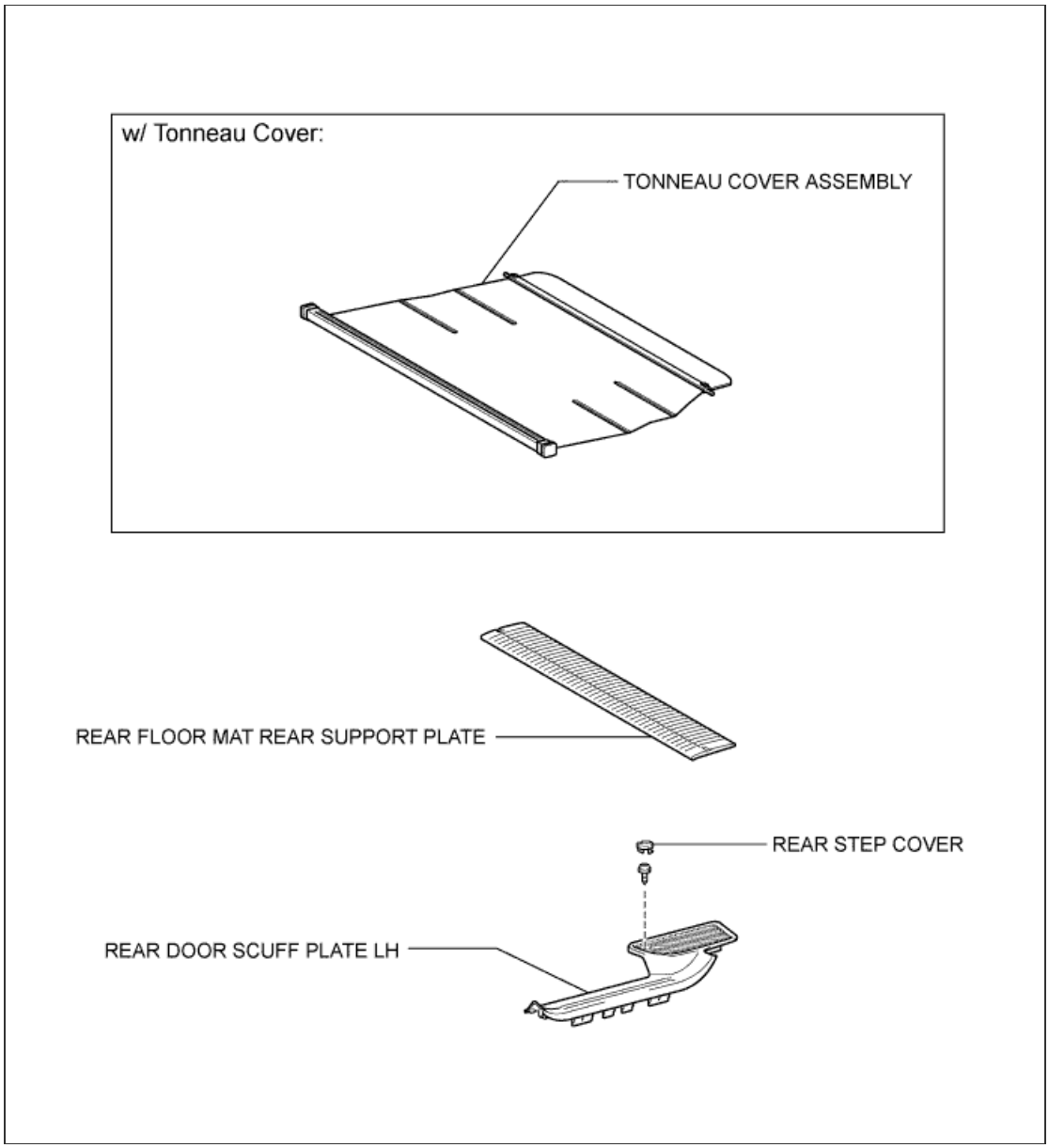
a. Perform the zero point calibration of G sensor (Click here).

8. ADJUST HEADLIGHT ASSEMBLY

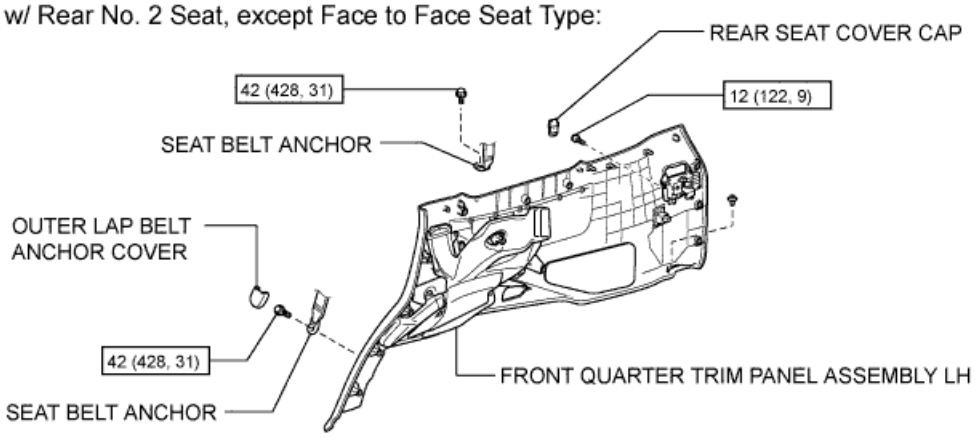
a. for Standard:
Adjust the headlight (Click here).

b. for HID Headlight:
Adjust the headlight (Click here).

for Preparation Click here

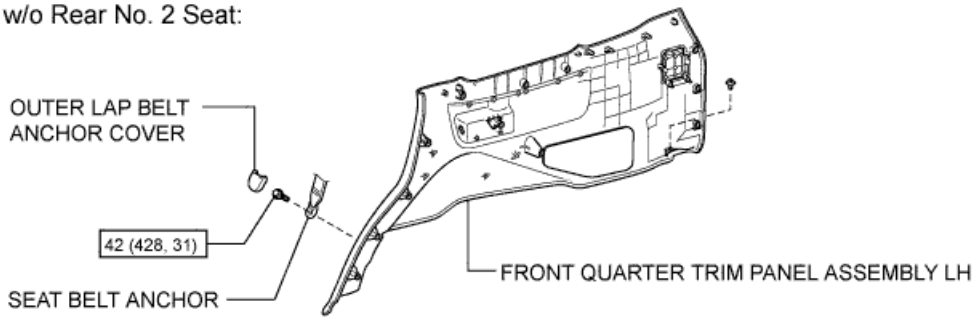


w/ Rear No. 2 Seat, except Face to Face Seat Type:

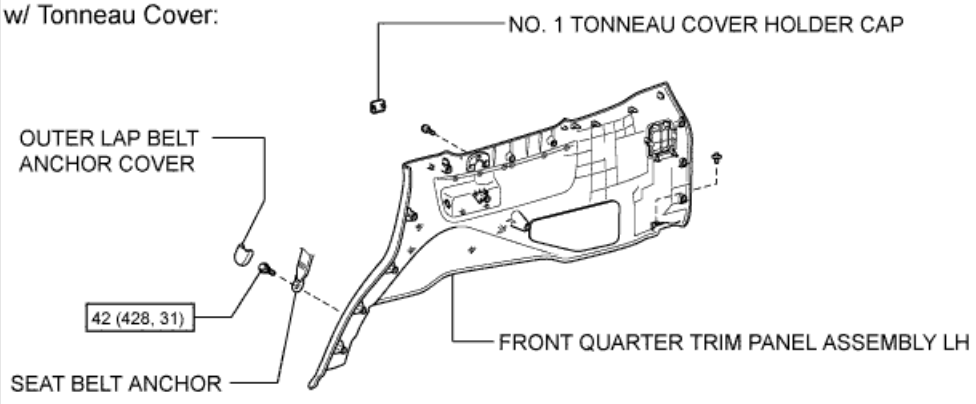


w/ Rear No. 2 Seat, for Face to Face Seat Type:

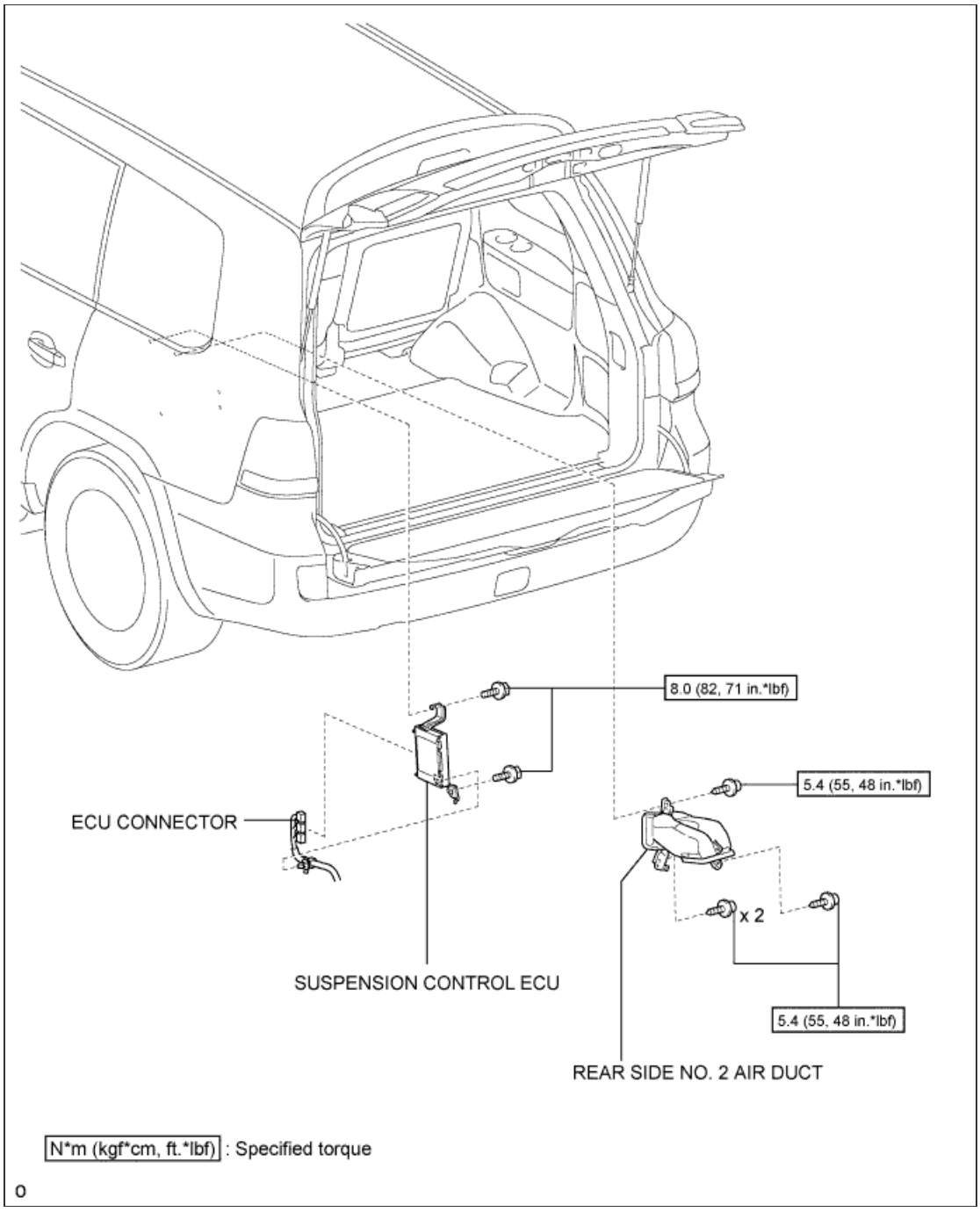
w/o Rear No. 2 Seat:



w/ Tonneau Cover:



N*m (kgf*cm, ft.*lbf) : Specified torque


8.0 (82, 71 in.*lbf)
5.4 (55, 48 in.*lbf)
ECU CONNECTOR
x 2
SUSPENSION CONTROL ECU
5.4 (55, 48 in.*lbf)
REAR SIDE NO. 2 AIR DUCT
N*m (kgf*cm, ft.*lbf) : Specified torque

o

for Preparation Click here

1. DISCONNECT CABLE FROM NEGATIVE BATTERY TERMINAL

NOTICE:

When disconnecting the cable, some systems need to be initialized after the cable is reconnected (Click here).

2. REMOVE TONNEAU COVER ASSEMBLY (w/ Tonneau Cover)

a. Remove the tonneau cover.

3. REMOVE REAR NO. 2 SEAT ASSEMBLY LH (except Face to Face Seat Type)

a. Remove the rear No. 2 seat assembly LH (Click here).

4. REMOVE REAR NO. 2 SEAT ASSEMBLY RH (except Face to Face Seat Type)

HINT:

Use the same procedures described for the LH side.

5. REMOVE REAR NO. 2 SEAT ASSEMBLY LH (for Face to Face Seat Type)

a. Remove the rear No. 2 seat assembly LH (Click here).

6. REMOVE REAR NO. 2 SEAT ASSEMBLY RH (for Face to Face Seat Type)

HINT:

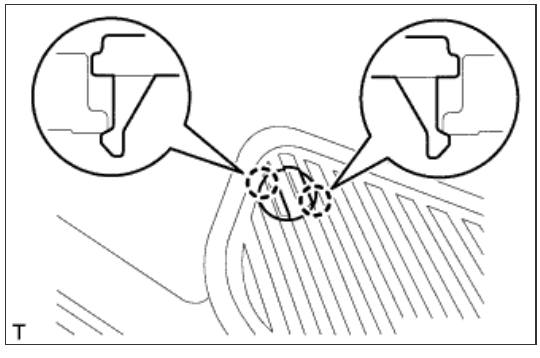
Use the same procedures described for the LH side.

7. REMOVE REAR STEP COVER

HINT:

Use the same procedure to remove the step cover on the other side.

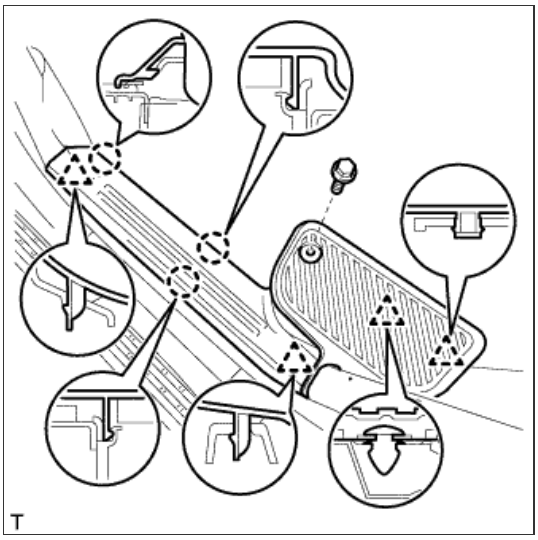
a. Detach the 2 claws and remove the step cover.



8. REMOVE REAR DOOR SCUFF PLATE LH

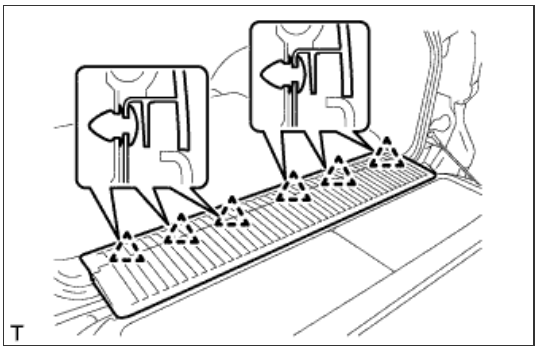
a. Remove the screw.

b. Detach the 3 claws and 4 clips, and remove the scuff plate.



9. REMOVE REAR FLOOR MAT REAR SUPPORT PLATE

a. Detach the 6 clips and remove the support plate.

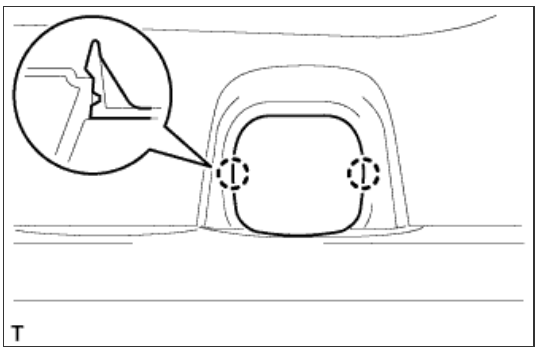


10. REMOVE NO. 1 TONNEAU COVER HOLDER CAP (w/ Tonneau Cover)

HINT:

Use the same procedure to remove the tonneau cover holder cap on the other side.

a. Detach the 2 claws and remove the tonneau cover holder cap.



11. REMOVE REAR SEAT COVER CAP (w/ Rear No. 2 Seat, except Face to Face Seat Type)

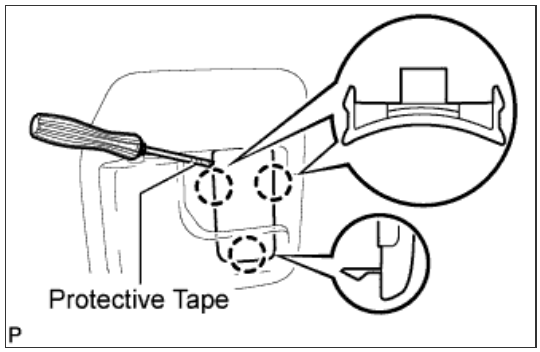
HINT:

Use the same procedure to remove the rear seat cover cap on the other side.

a. Using a screwdriver, detach the 3 claws and remove the rear seat cover cap.

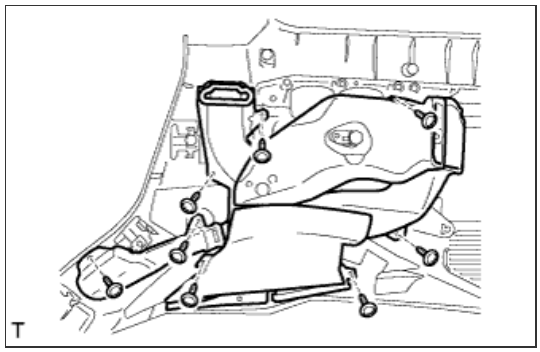
HINT:

Tape the screwdriver tip before use.



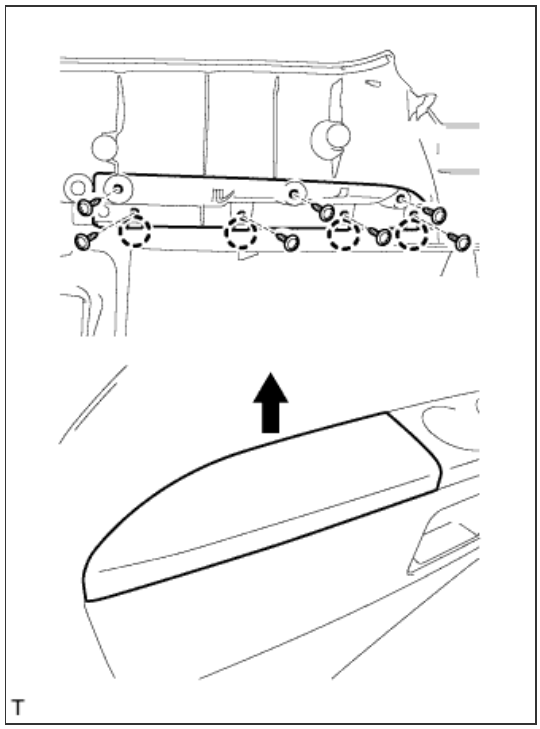
12. REMOVE FRONT QUARTER TRIM PANEL ASSEMBLY LH

a. w/ Rear Heater:
Remove the 8 screws and duct.



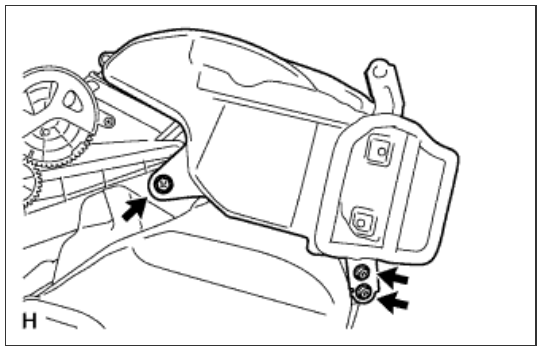
b. Remove the 7 screws.

c. Detach the 4 claws and remove the quarter trim cover.



13. REMOVE REAR SIDE NO. 2 AIR DUCT (w/ Heater)

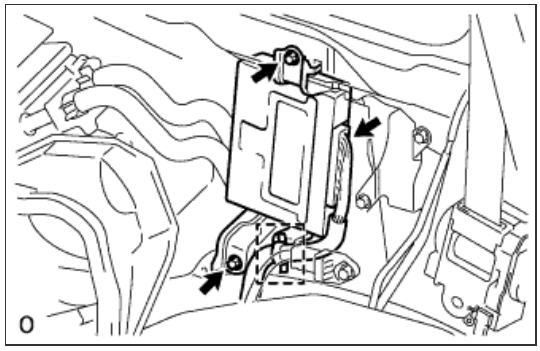
a. Remove the 3 screws and duct.



14. REMOVE SUSPENSION CONTROL ECU

a. Detach the wire harness clamp and disconnect the connector.

b. Remove the 2 bolts and ECU.



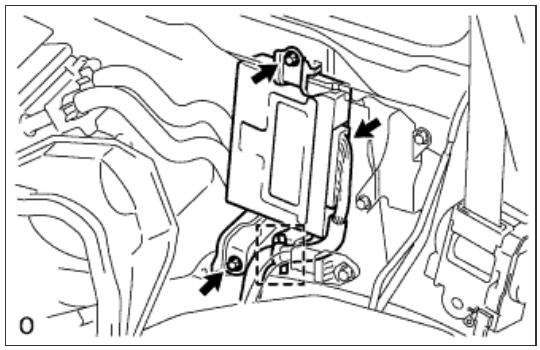
for Preparation Click here

1. INSTALL SUSPENSION CONTROL ECU

a. Attach the wire harness clamp and connect the connector.

b. Install the ECU with the 2 bolts.

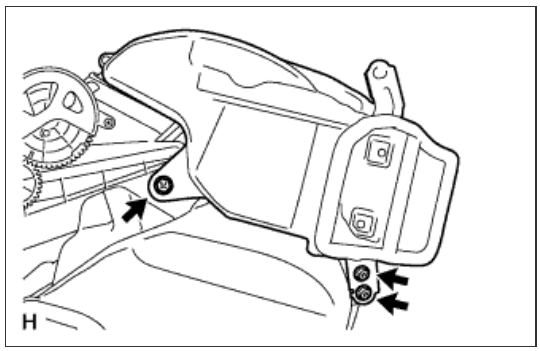
Torque:
8.0 N*m{ 82 kgf*cm , 71 in.*lbf }



2. INSTALL REAR SIDE NO. 2 AIR DUCT (w/ Heater)

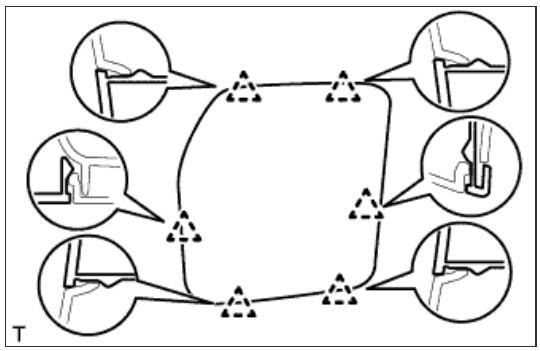
a. Install the duct with the 3 screws.

Torque:
5.4 N*m{ 55 kgf*cm , 48 in.*lbf }



3. INSTALL FRONT QUARTER TRIM PANEL ASSEMBLY LH

a. Attach the 6 clips to install the quarter trim cover.

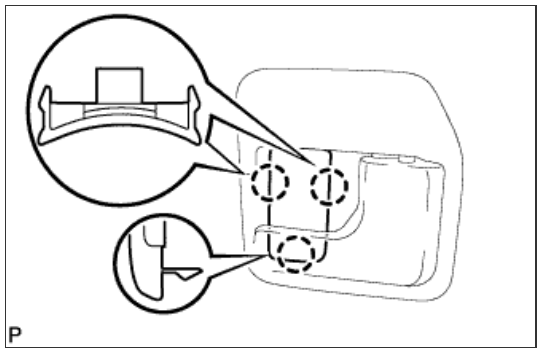


4. INSTALL REAR SEAT COVER CAP (w/ Rear No. 2 Seat, except Face to Face Seat Type)

HINT:

Use the same procedure to install the rear seat cover cap on the other side.

a. Attach the 3 claws to install the rear seat cover cap.

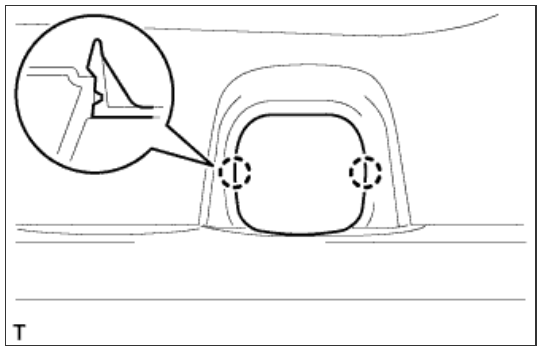


5. INSTALL NO. 1 TONNEAU COVER HOLDER CAP (w/ Tonneau Cover)

HINT:

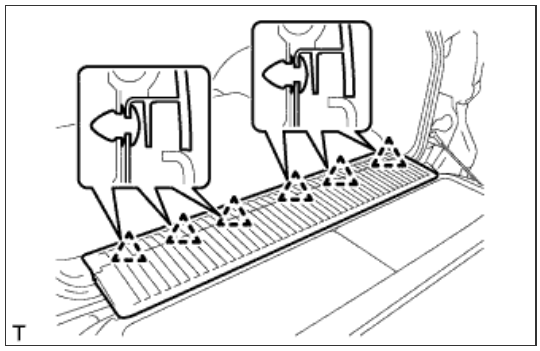
Use the same procedure to install the tonneau cover holder cap on the other side.

a. Attach the 2 claws to install the tonneau cover holder cap.



6. INSTALL REAR FLOOR MAT REAR SUPPORT PLATE

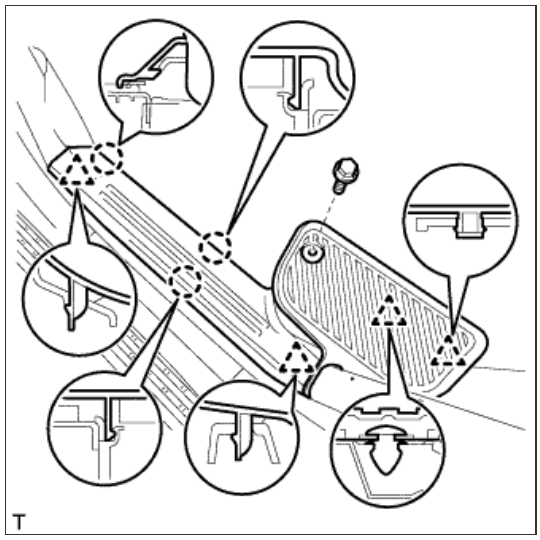
a. Attach the 6 clips to install the support plate.



7. INSTALL REAR DOOR SCUFF PLATE LH

a. Attach the 3 claws and 4 clips to install the scuff plate.

b. Install the screw.

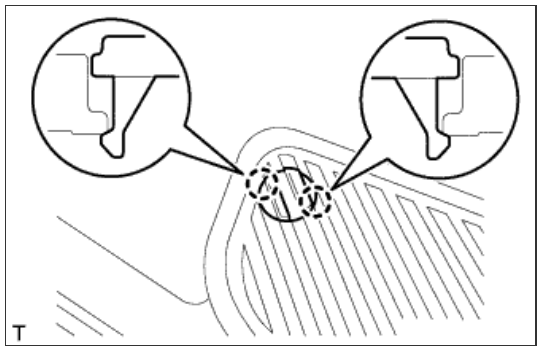


8. INSTALL REAR STEP COVER

HINT:

Use the same procedure to install the step cover on the other side.

a. Attach the 2 claws to install the step cover.



9. INSTALL REAR NO. 2 SEAT ASSEMBLY LH (except Face to Face Seat Type)

a. Install the rear No. 2 seat assembly LH (Click here).

10. INSTALL REAR NO. 2 SEAT ASSEMBLY RH (except Face to Face Seat Type)

HINT:

Use the same procedures described for the LH side.

11. INSTALL REAR NO. 2 SEAT ASSEMBLY LH (for Face to Face Seat Type)

a. Install the rear No. 2 seat assembly LH (Click here).

12. INSTALL REAR NO. 2 SEAT ASSEMBLY RH (for Face to Face Seat Type)

HINT:

Use the same procedures described for the LH side.

13. INSTALL TONNEAU COVER ASSEMBLY (w/ Tonneau Cover)

a. Install the tonneau cover assembly.

14. CONNECT CABLE TO NEGATIVE BATTERY TERMINAL

NOTICE:

hen disconnecting the cable, some systems need to be initialized after the cable is reconnected (Click here).

15. PERFORM VEHICLE HEIGHT OFFSET CALIBRATION

a. Perform the vehicle height offset calibration (Click here).

16. PERFORM ZERO POINT CALIBRATION OF G SENSOR

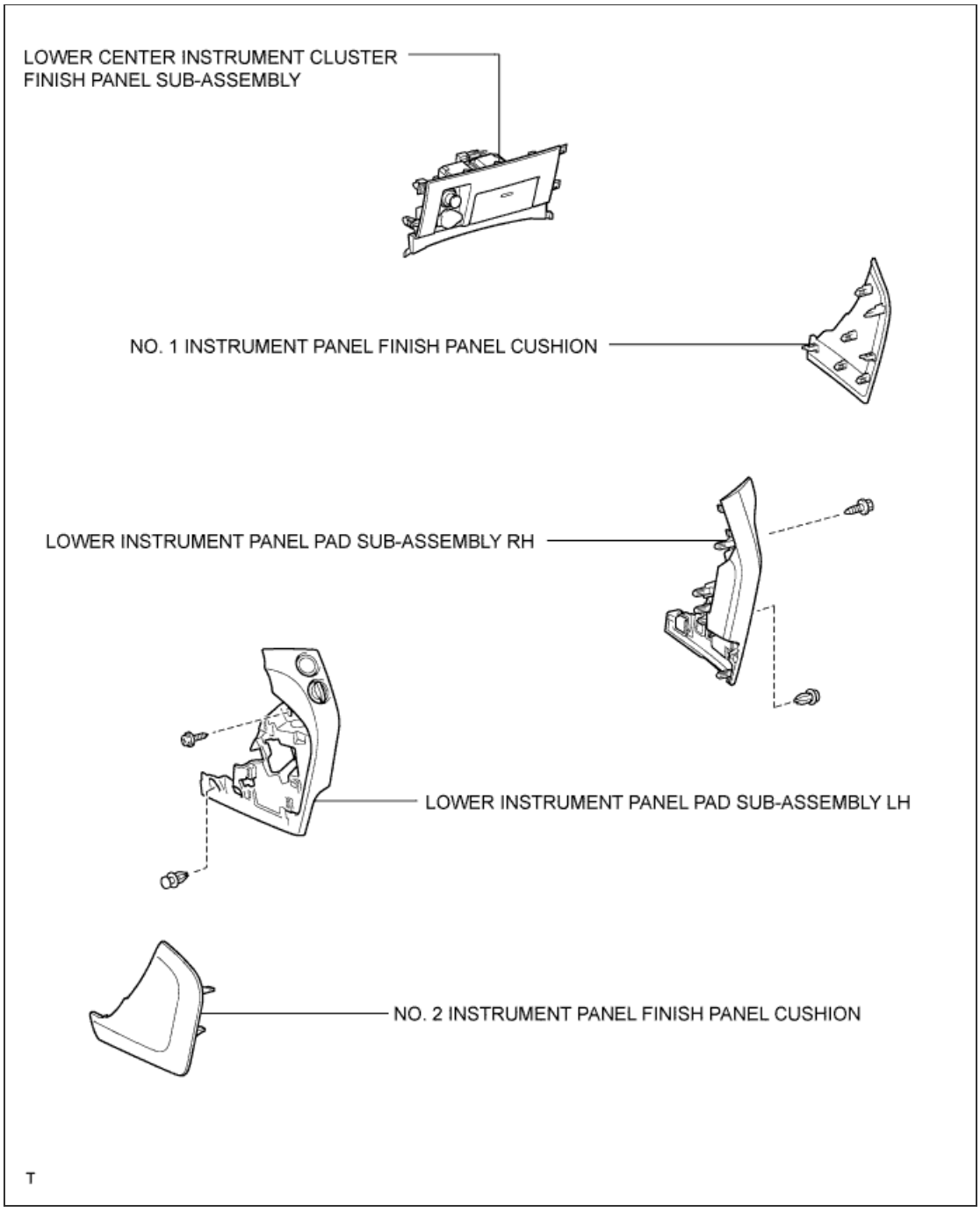
a. Perform the zero point calibration of G sensor (Click here).

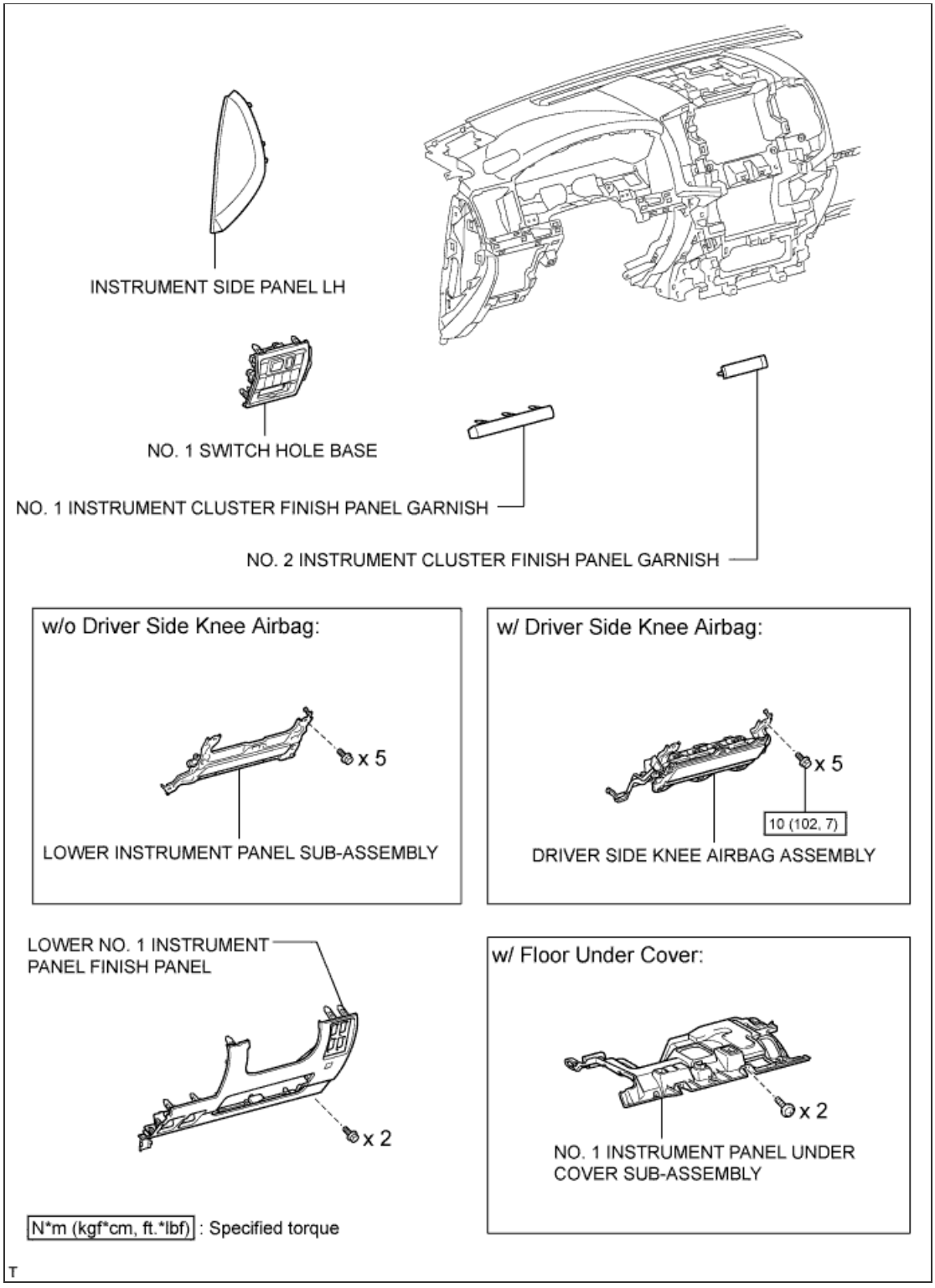
17. ADJUST HEADLIGHT ASSEMBLY

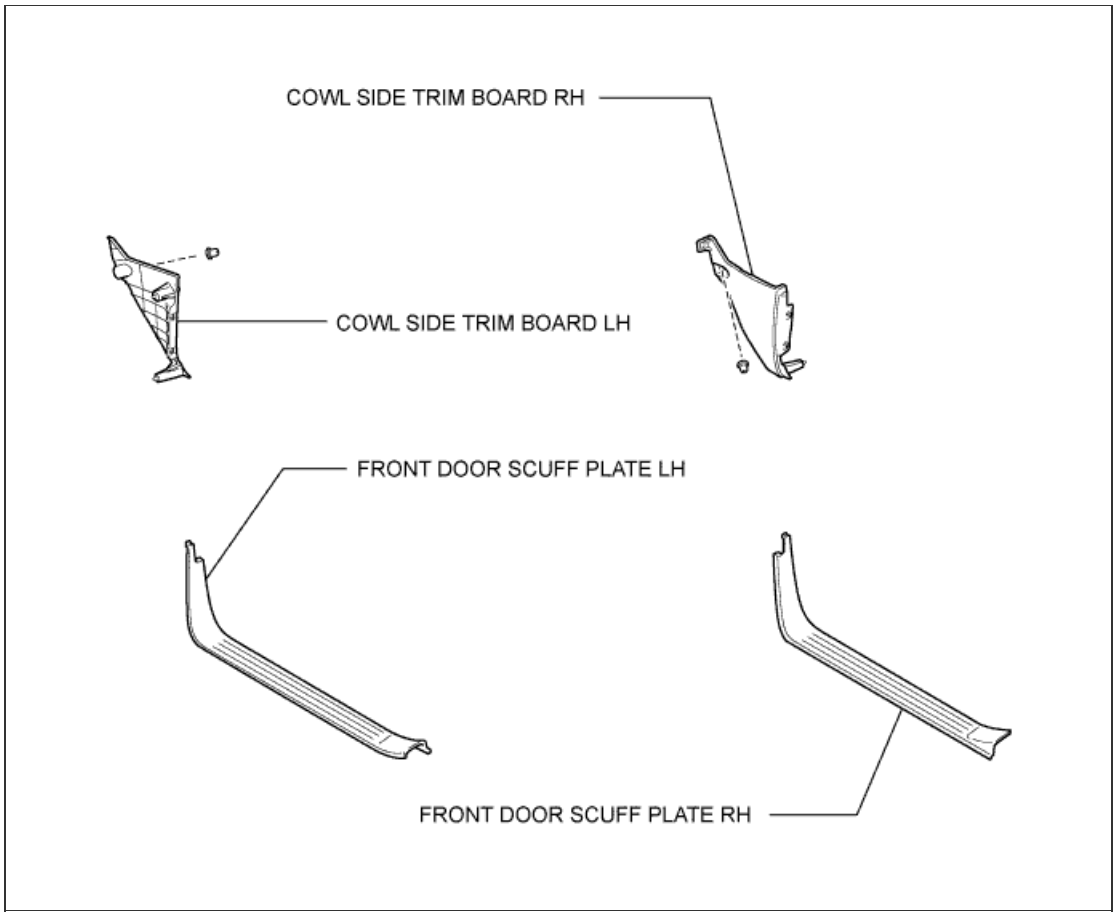
a. for Standard:
Adjust the headlight (Click here).

b. for HID Headlight:
Adjust the headlight (Click here).

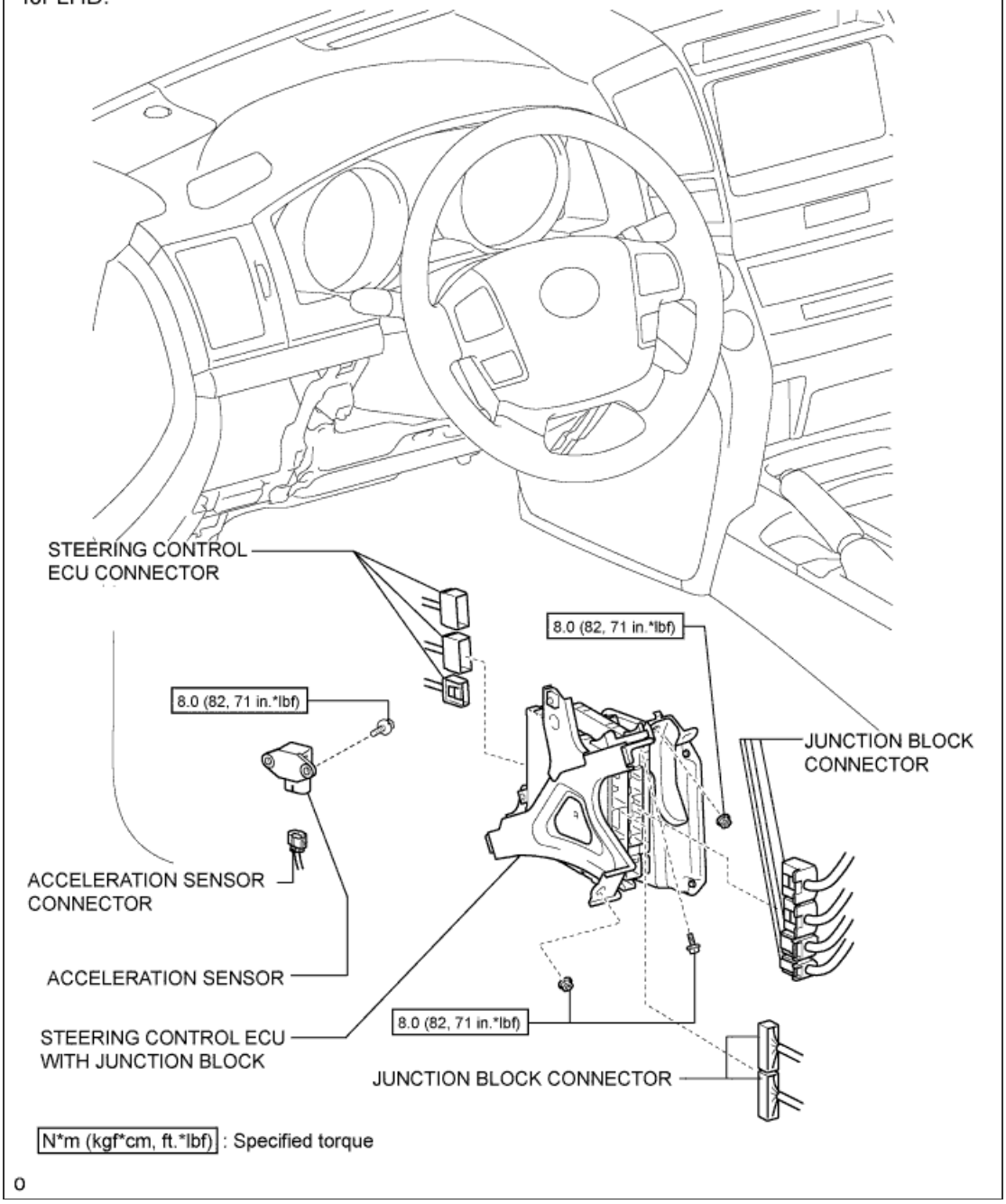
for Preparation Click here




INSTRUMENT SIDE PANEL LH
NO. 1 SWITCH HOLE BASE
NO. 1 INSTRUMENT CLUSTER FINISH PANEL GARNISH
NO. 2 INSTRUMENT CLUSTER FINISH PANEL GARNISH
w/o Driver Side Knee Airbag:
x 5
LOWER INSTRUMENT PANEL SUB-ASSEMBLY
w/ Driver Side Knee Airbag:
x 5
10 (102, 7)
DRIVER SIDE KNEE AIRBAG ASSEMBLY
LOWER NO. 1 INSTRUMENT PANEL FINISH PANEL
x 2
w/ Floor Under Cover:
x 2
NO. 1 INSTRUMENT PANEL UNDER COVER SUB-ASSEMBLY
N*m (kgf*cm, ft.*lbf) : Specified torque
T


COWL SIDE TRIM BOARD RH
COWL SIDE TRIM BOARD LH
FRONT DOOR SCUFF PLATE LH
FRONT DOOR SCUFF PLATE RH

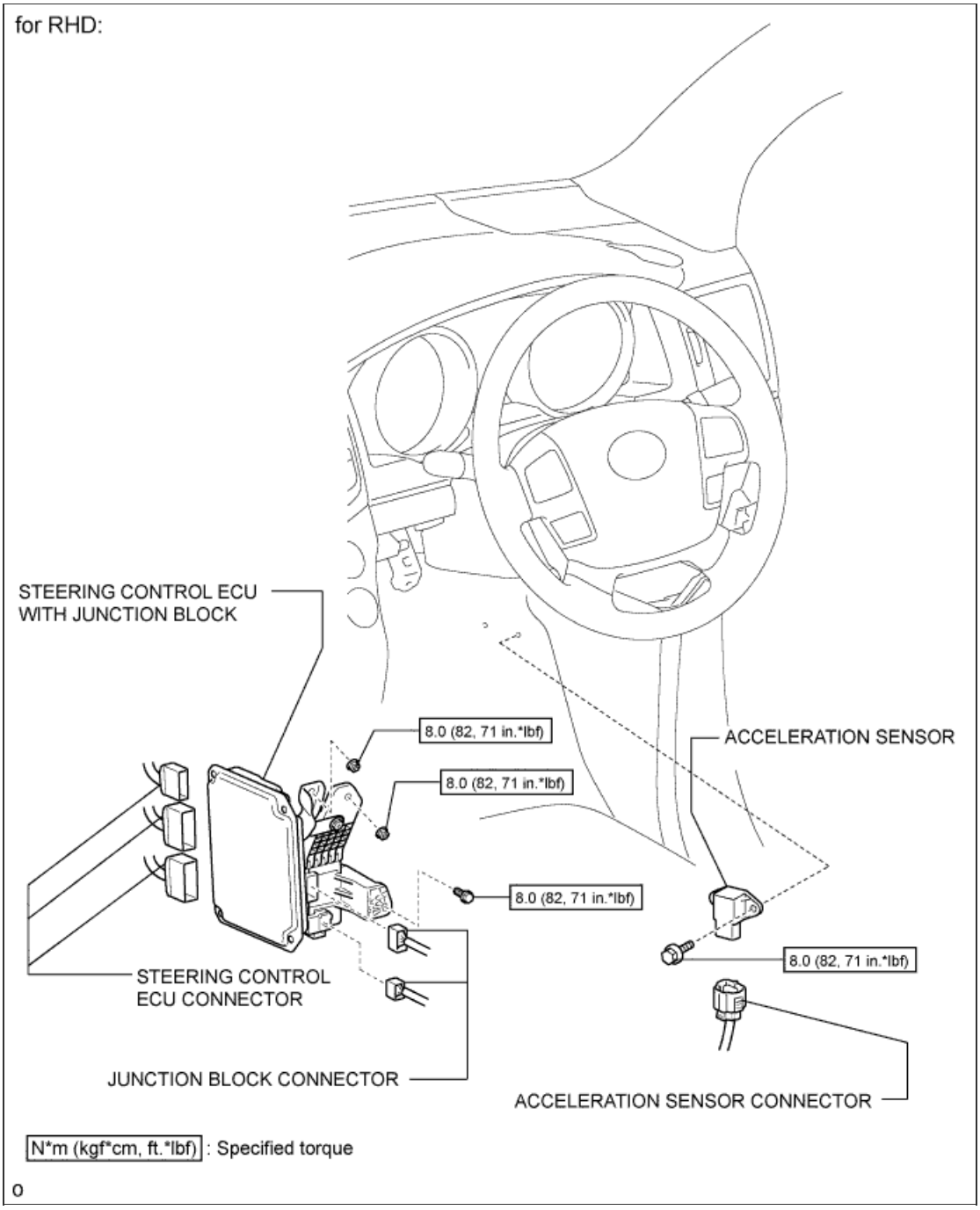
for LHD:



N*m (kgf*cm, ft.*lbf) : Specified torque

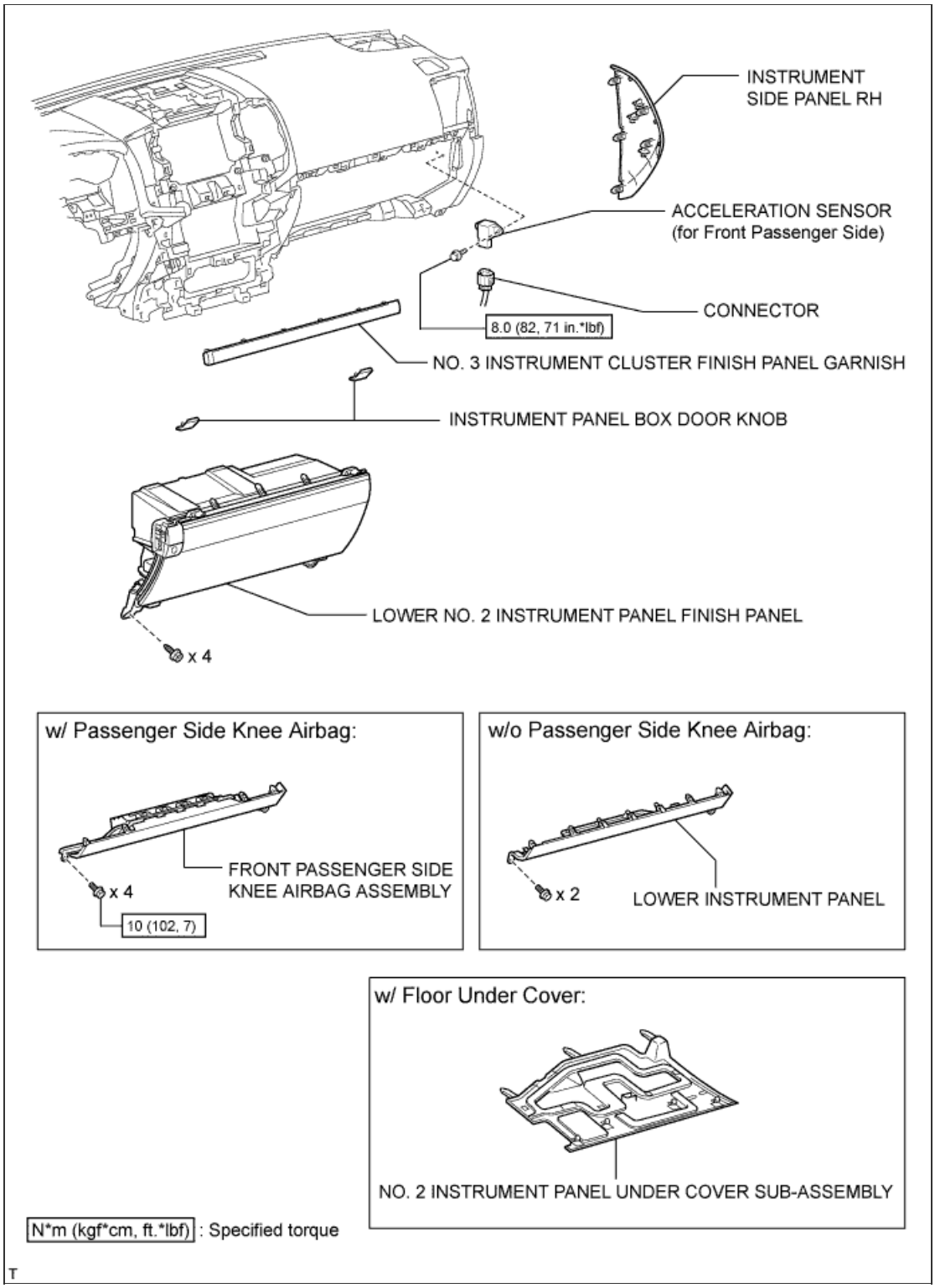
o

for RHD:



N*m (kgf*cm, ft.*lbf) : Specified torque

o


INSTRUMENT SIDE PANEL RH
ACCELERATION SENSOR (for Front Passenger Side)
CONNECTOR
8.0 (82, 71 in.*lbf)
NO. 3 INSTRUMENT CLUSTER FINISH PANEL GARNISH
INSTRUMENT PANEL BOX DOOR KNOB
LOWER NO. 2 INSTRUMENT PANEL FINISH PANEL
x 4
w/ Passenger Side Knee Airbag:
FRONT PASSENGER SIDE KNEE AIRBAG ASSEMBLY
x 4
10 (102, 7)
w/o Passenger Side Knee Airbag:
x 2
LOWER INSTRUMENT PANEL
w/ Floor Under Cover:
NO. 2 INSTRUMENT PANEL UNDER COVER SUB-ASSEMBLY
N*m (kgf*cm, ft.*lbf) : Specified torque

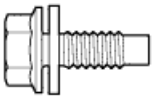
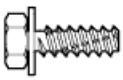
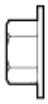
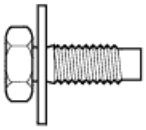
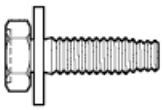
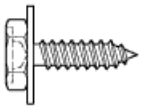
T

for Preparation Click here

1. TABLE OF BOLT, SCREW AND NUT

HINT:

All bolts, screws and nuts relevant to installing and removing the instrument panel are shown along with their alphabet code in the table below.

Code	Shape	Code	Shape	Code	Shape
<A>	 φ 6 (0.236) L=16 (0.630)	<B>	 φ 5 (0.197) L=15 (0.590)	<C>	 φ 6 (0.236)
<D>	 φ 8 (0.315) L=20 (0.787)	<E>	 φ 6 (0.236) L=21 (0.826)	<F>	 φ 5 (0.197) L=18 (0.709)

mm (in.) (L = Length)

2. DISCONNECT CABLE FROM NEGATIVE BATTERY TERMINAL

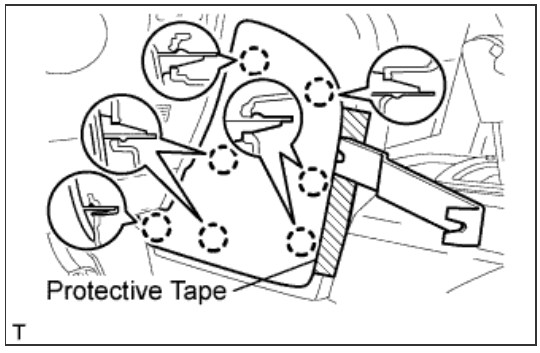
NOTICE:

When disconnecting the cable, some systems need to be initialized after the cable is reconnected (Click here).

3. REMOVE NO. 2 INSTRUMENT PANEL FINISH PANEL CUSHION

a. Place protective tape as shown in the illustration.

b. Using a moulding remover, detach the 7 claws and remove the panel cushion.



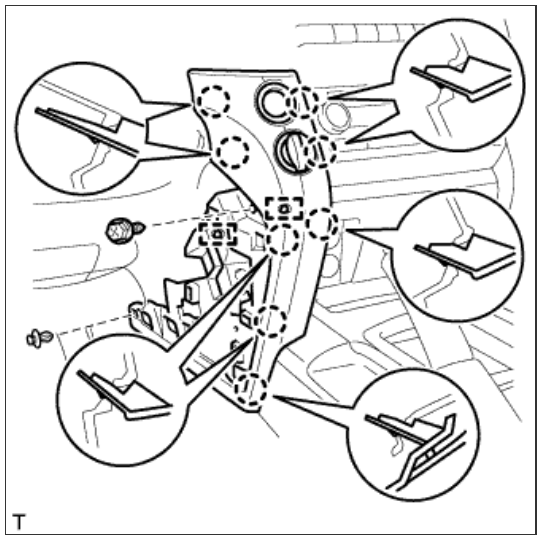
4. REMOVE LOWER INSTRUMENT PANEL PAD SUB-ASSEMBLY LH

a. Remove the clip.

b. Remove the screw.

c. Detach the 8 claws.

d. Remove the panel pad and disconnect the connectors and 2 clamps.



5. REMOVE NO. 1 INSTRUMENT PANEL FINISH PANEL CUSHION

a. Place protective tape as shown in the illustration.

b. Using a moulding remover, detach the 7 claws and remove the panel cushion.

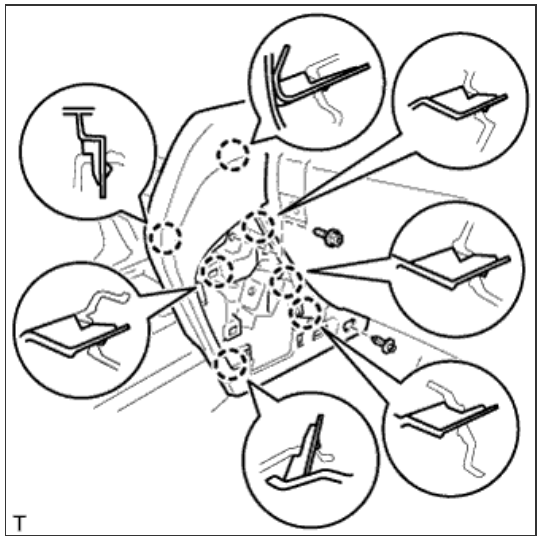


6. REMOVE LOWER INSTRUMENT PANEL PAD SUB-ASSEMBLY RH

a. Remove the clip.

b. Remove the screw.

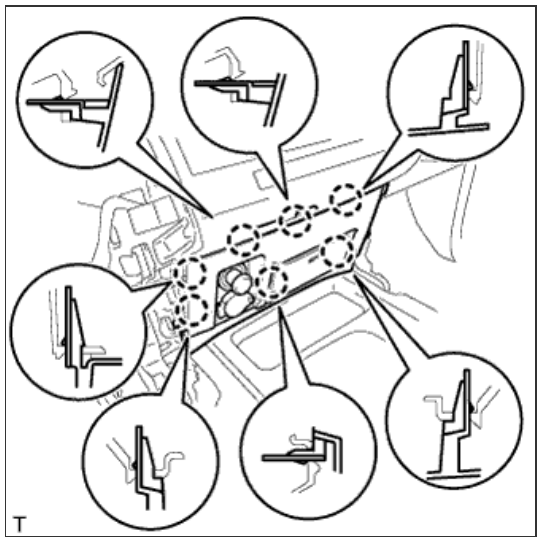
c. Detach the 7 claws and remove the panel.



7. REMOVE LOWER CENTER INSTRUMENT CLUSTER FINISH PANEL SUB-ASSEMBLY

a. Detach the 7 claws.

b. Disconnect the connectors and remove the panel.



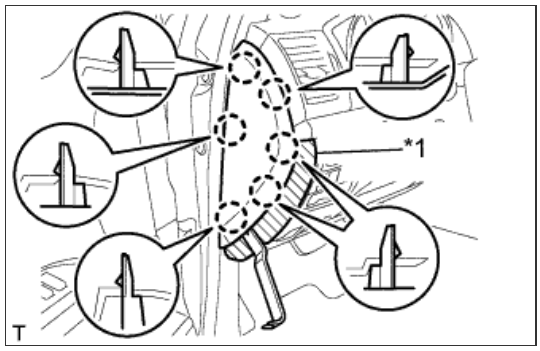
8. REMOVE INSTRUMENT SIDE PANEL LH

a. Place protective tape as shown in the illustration.

Text in Illustration

*1	Protective Tape

b. Using a moulding remover, detach the 6 claws and remove the instrument side panel.



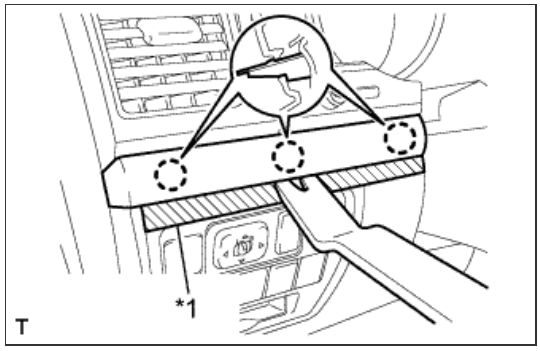
9. REMOVE NO. 1 INSTRUMENT CLUSTER FINISH PANEL GARNISH

a. Place protective tape as shown in the illustration.

Text in Illustration

*1	Protective Tape

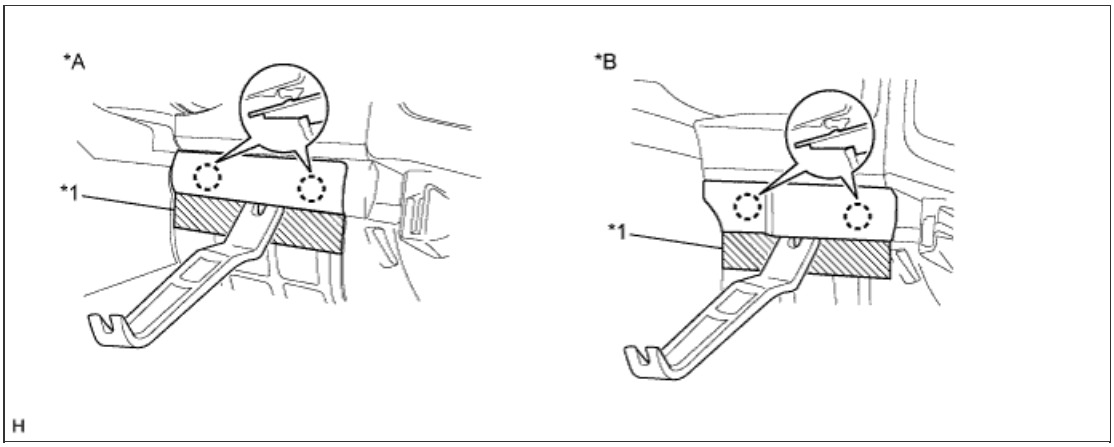
b. Using a moulding remover, detach the 3 claws and remove the No. 1 instrument cluster finish panel garnish.



10. REMOVE NO. 2 INSTRUMENT CLUSTER FINISH PANEL GARNISH

a. Place protective tape as shown in the illustration.

b. Using a moulding remover, detach the 2 claws and remove the No. 2 instrument cluster finish panel garnish.



Text in Illustration

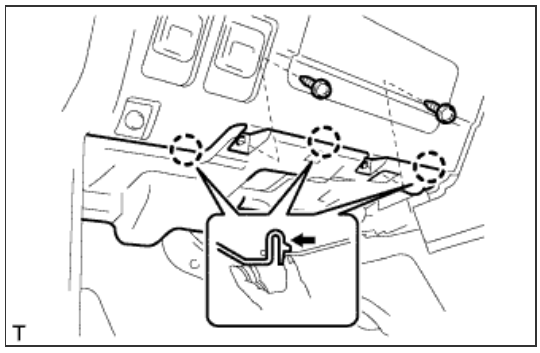
*A	w/ Entry and Start System	*B	w/o Entry and Start System
*1	Protective Tape	-	-

11. REMOVE NO. 1 INSTRUMENT PANEL UNDER COVER SUB-ASSEMBLY (w/ Floor Under Cover)

a. Remove the 2 screws.

b. Detach the 3 claws.

c. Disconnect the connectors and remove the No. 1 instrument panel under cover.

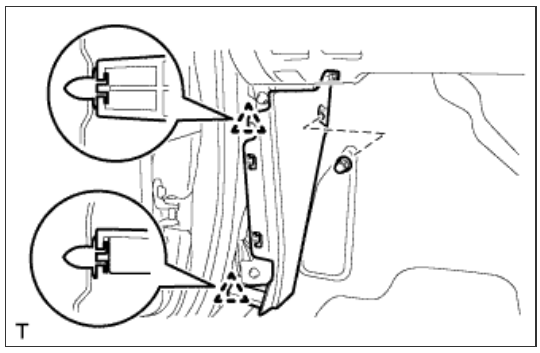


12. REMOVE FRONT DOOR SCUFF PLATE LH

13. REMOVE COWL SIDE TRIM BOARD LH

a. Remove the cap nut.

b. Detach the 2 clips and remove the cowl side trim board.



14. REMOVE LOWER NO. 1 INSTRUMENT PANEL FINISH PANEL

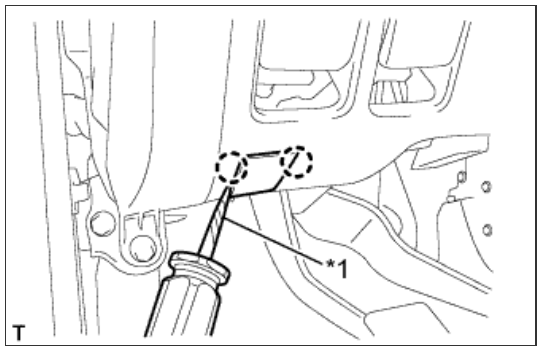
a. Using a screwdriver, detach the 2 claws and open the hole cover.

HINT:

Tape the screwdriver tip before use.

Text in Illustration

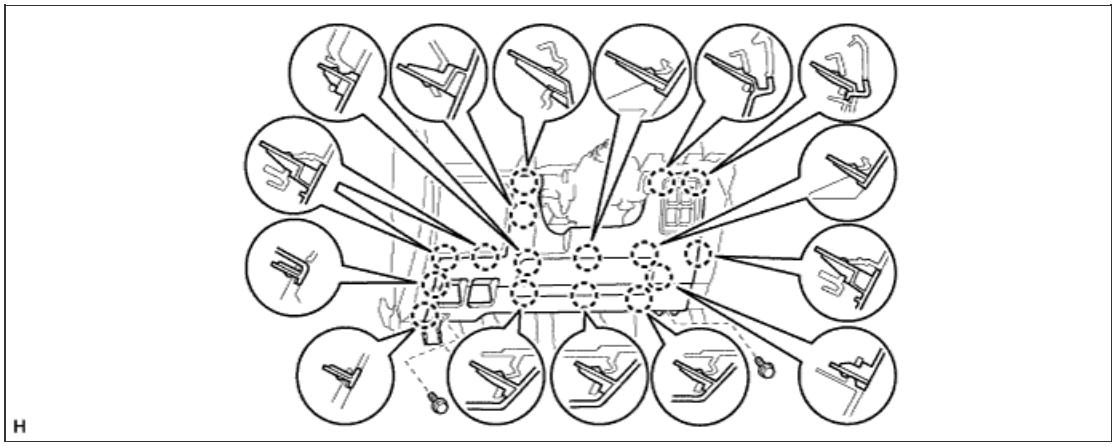
*1	Protective Tape



b. w/ Driver Side Knee Airbag:

i. Remove the 2 bolts.

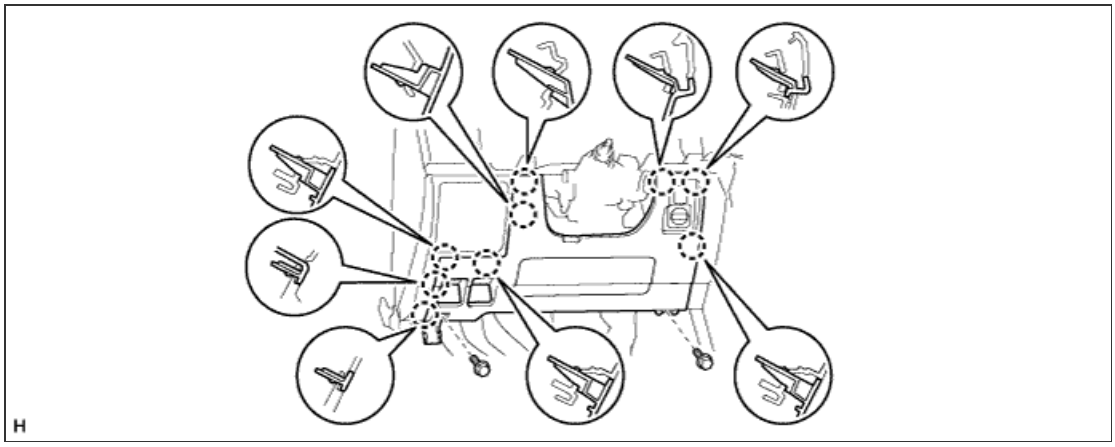
ii. Detach the 16 claws.



c. w/o Driver Side Knee Airbag:

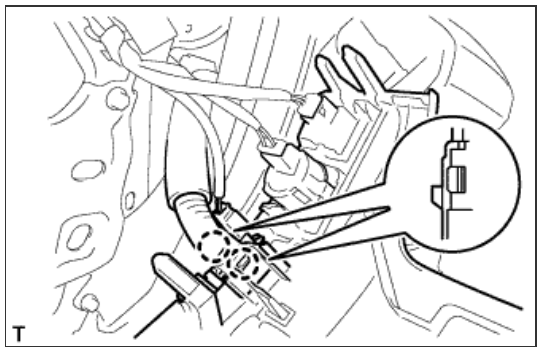
i. Remove the 2 bolts.

ii. Detach the 9 claws.



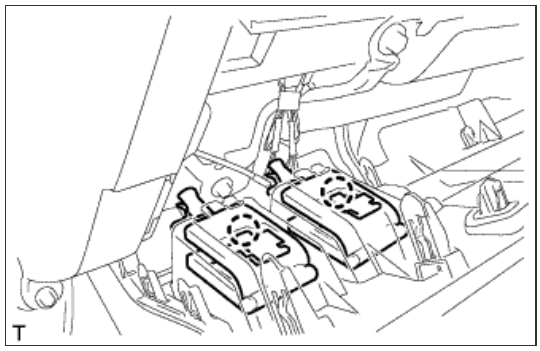
d. for Automatic Air Conditioning System:

i. Detach the 2 claws and remove the room temperature sensor.



e. Detach the 2 claws and disconnect the 2 control cables.

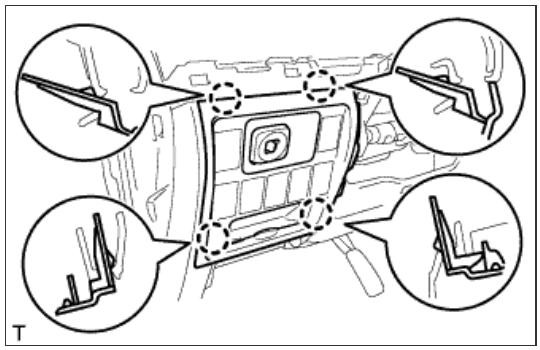
f. Disconnect the connectors and remove the lower No. 1 instrument panel finish panel.



15. REMOVE NO. 1 SWITCH HOLE BASE

a. Detach the 4 claws.

b. Disconnect the connectors and remove the No. 1 switch hole cover.



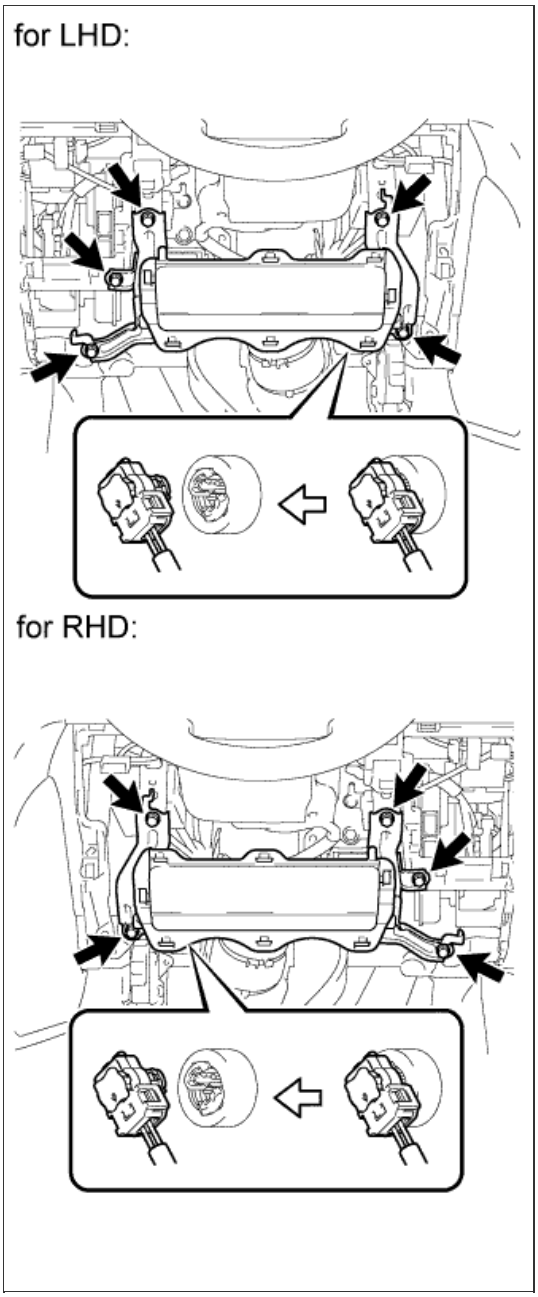
16. REMOVE DRIVER SIDE KNEE AIRBAG ASSEMBLY (w/ Driver Side Knee Airbag)

a. Remove the 5 bolts and driver side knee airbag.

b. Disconnect the connector.

NOTICE:

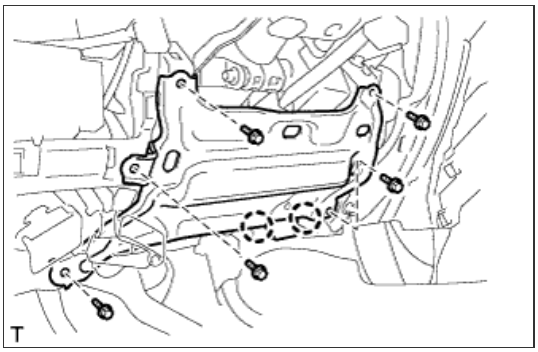
When handling the airbag connector, take care not to damage the airbag wire harness.



17. REMOVE LOWER INSTRUMENT PANEL SUB-ASSEMBLY (w/o Driver Side Knee Airbag)

a. Detach the 2 claws and disconnect the DLC3.

b. Remove the 5 bolts and lower instrument panel.



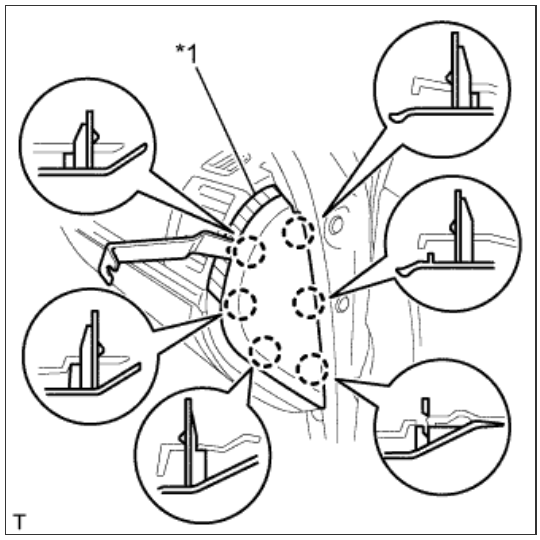
18. REMOVE INSTRUMENT SIDE PANEL RH (w/o Airbag Cut Off Switch)

a. Place protective tape as shown in the illustration.

Text in Illustration

*1	Protective Tape

b. Using a moulding remover, detach the 6 claws and remove the instrument side panel.



19. REMOVE INSTRUMENT SIDE PANEL RH (w/ Airbag Cut Off Switch)

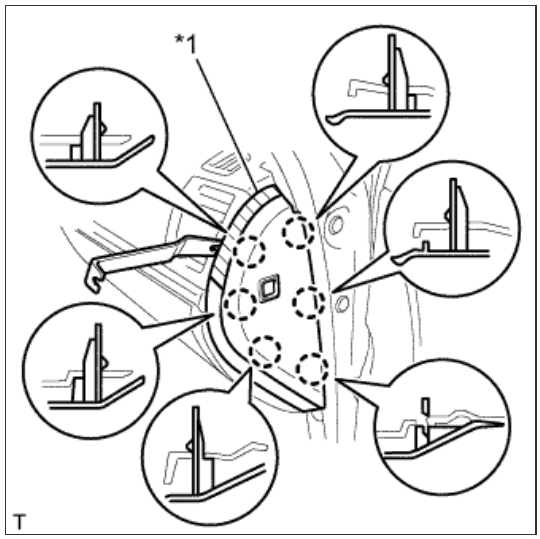
a. Place protective tape as shown in the illustration.

Text in Illustration

*1	Protective Tape

b. Using a moulding remover, detach the 6 claws.

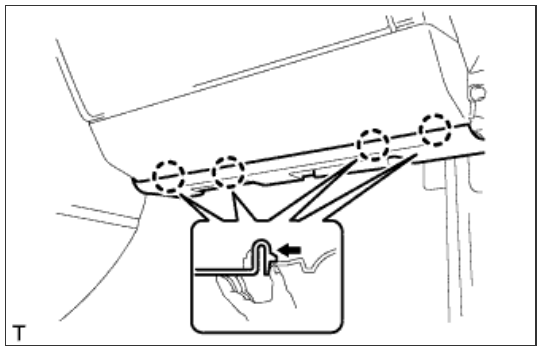
c. Disconnect the connector and remove the instrument side panel.



20. REMOVE FRONT DOOR SCUFF PLATE RH

21. REMOVE NO. 2 INSTRUMENT PANEL UNDER COVER SUB-ASSEMBLY (w/ Floor Under Cover)

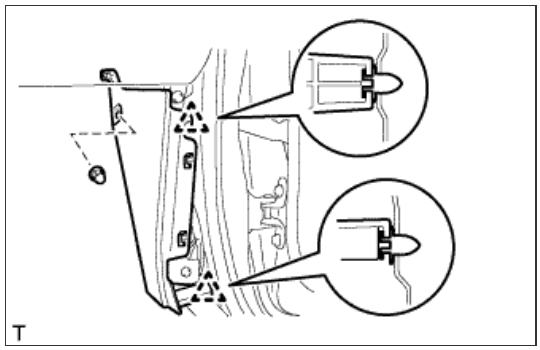
a. Detach the 4 claws and remove the No. 2 instrument panel under cover.



22. REMOVE COWL SIDE TRIM BOARD RH

a. Remove the cap nut.

b. Detach the 2 clips and remove the cowl side trim board.



23. REMOVE FRONT PASSENGER SIDE KNEE AIRBAG ASSEMBLY (w/ Passenger Side Knee Airbag)

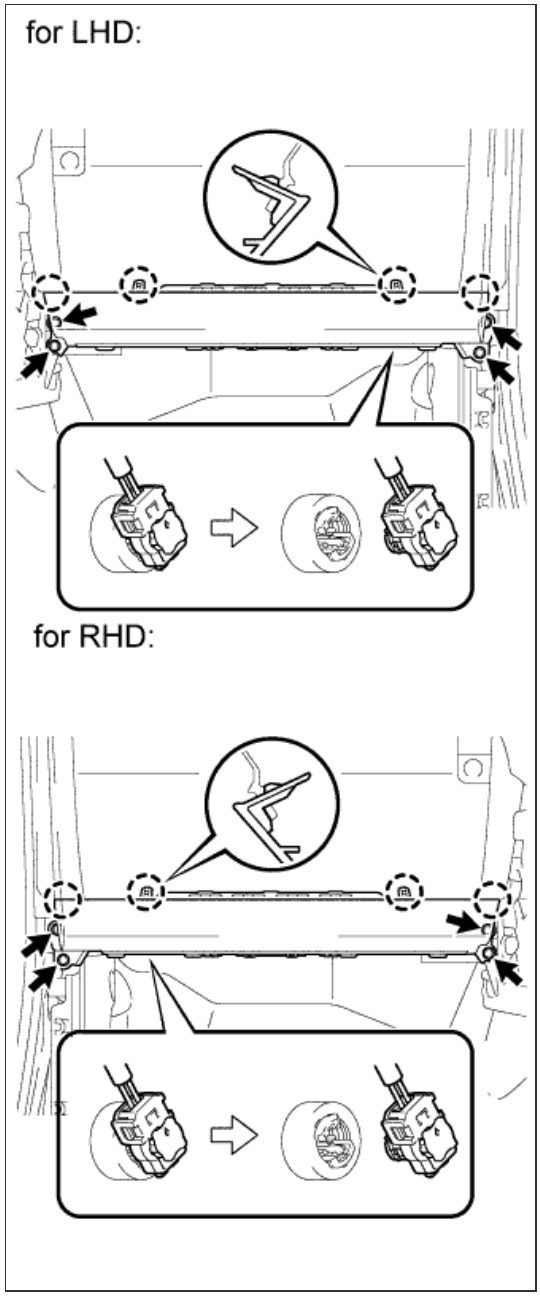
a. Remove the 4 bolts.

b. Detach the 4 claws and remove the front passenger side knee airbag.

c. Disconnect the connector.

NOTICE:

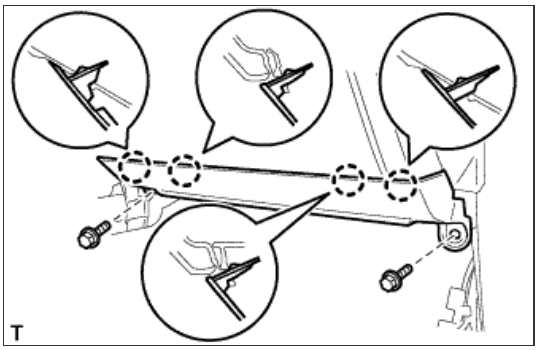
When handling the airbag connector, take care not to damage the airbag wire harness.



24. REMOVE LOWER INSTRUMENT PANEL (w/o Passenger Side Knee Airbag)

a. Remove the 2 bolts.

b. Detach the 4 claws and remove the lower instrument panel.



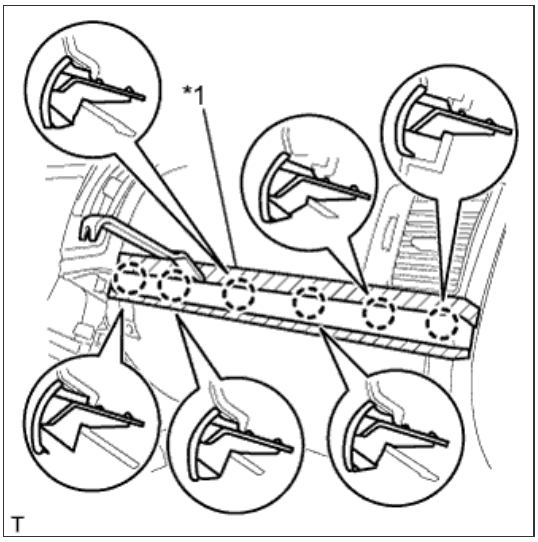
25. REMOVE NO. 3 INSTRUMENT CLUSTER FINISH PANEL GARNISH

a. Place protective tape as shown in the illustration.

Text in Illustration

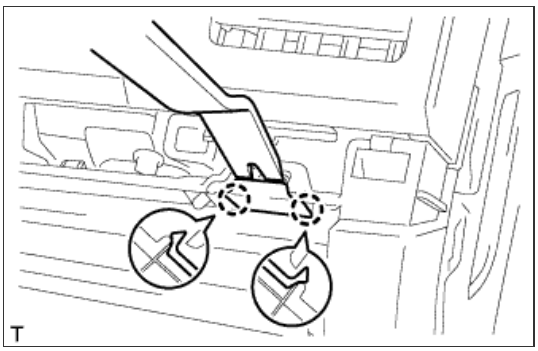
*1	Protective Tape

b. Using a moulding remover, detach the 6 claws and remove the No. 3 instrument cluster finish panel garnish.



26. REMOVE INSTRUMENT PANEL BOX DOOR KNOB

a. Using a moulding remover, detach the 2 claws and remove the instrument panel box door knob.

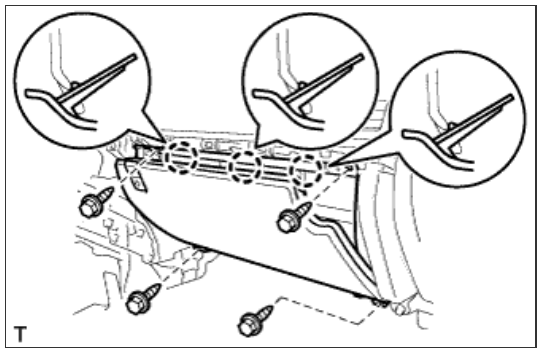


27. REMOVE LOWER NO. 2 INSTRUMENT PANEL FINISH PANEL

a. Remove the 4 bolts.

b. Detach the 3 claws.

c. Disconnect the connector and remove the lower No. 2 instrument panel finish panel.



28. REMOVE STEERING CONTROL ECU WITH JUNCTION BLOCK (for LHD)

a. Vehicle rear side:

i. Disconnect the 7 connectors.

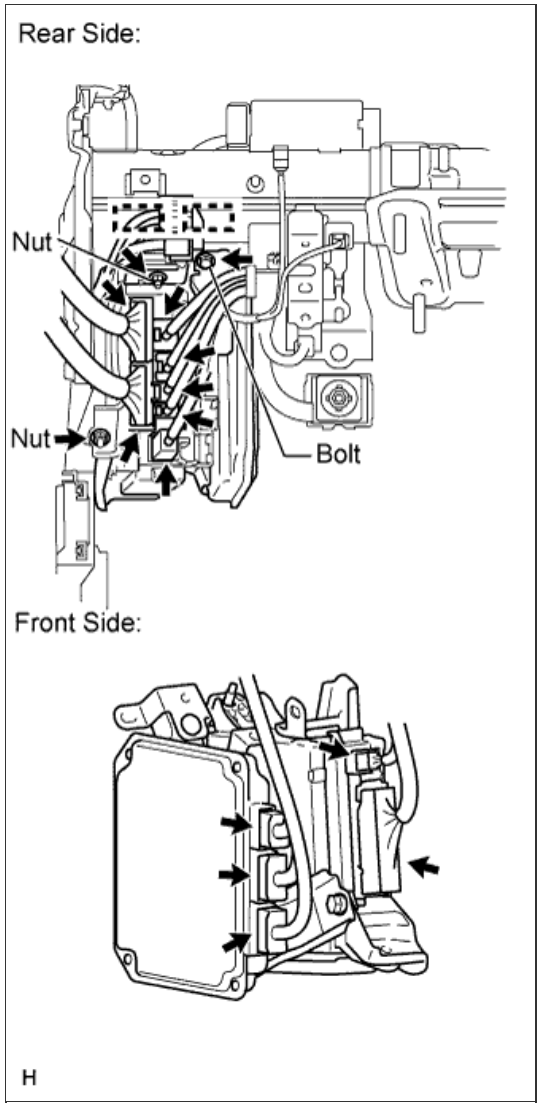
ii. Detach the 2 clamps.

iii. Remove the bolt and 2 nuts.

b. Vehicle front side:

i. Disconnect the 5 connectors.

c. Remove the steering control ECU with junction block from the vehicle.



29. REMOVE STEERING CONTROL ECU WITH JUNCTION BLOCK (for RHD)

a. Vehicle rear side:

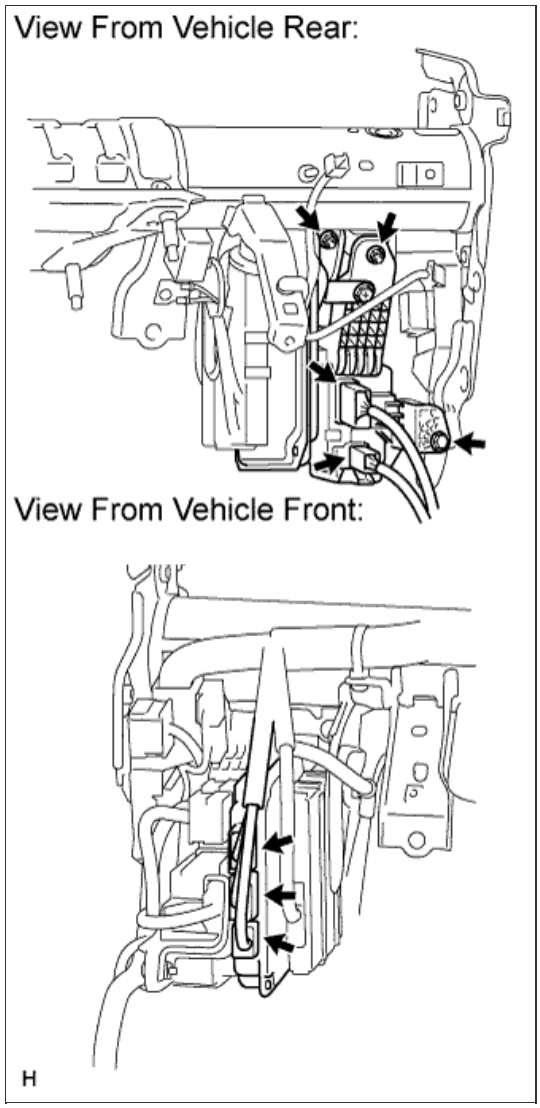
i. Disconnect the 2 connectors.

ii. Remove the bolt and 2 nuts.

b. Vehicle front side:

i. Disconnect the connector.

c. Remove the steering control ECU with junction block from the vehicle.



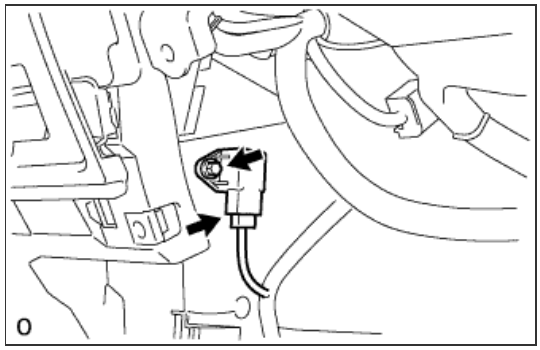
30. REMOVE ACCELERATION SENSOR (for Driver Side)

a. Disconnect the connector.

b. Remove the bolt and sensor.

HINT:

Use the same procedures for LHD and RHD vehicles.



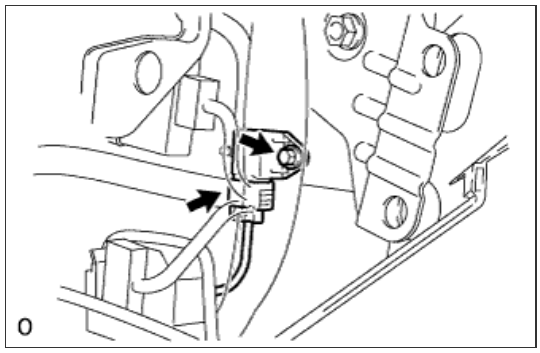
31. REMOVE ACCELERATION SENSOR (for Front Passenger Side)

a. Disconnect the connector.

b. Remove the bolt and sensor.

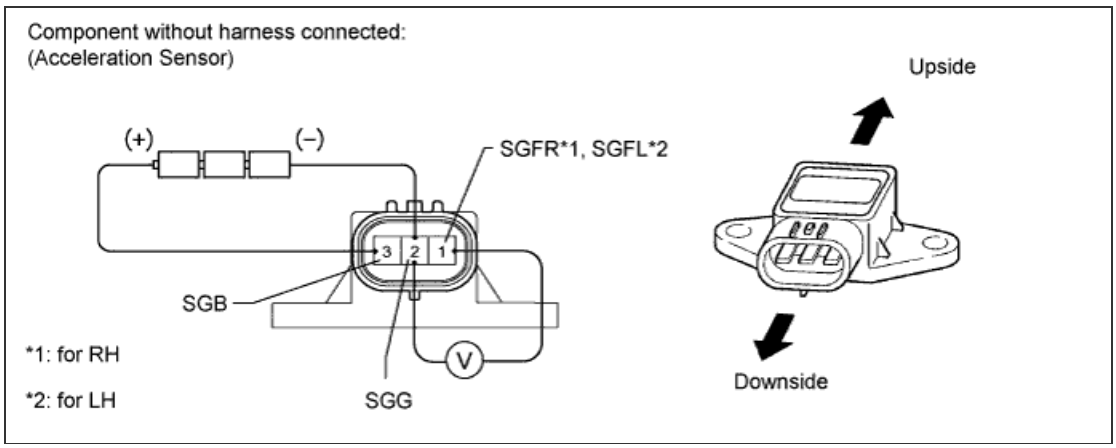
HINT:

Use the same procedures for LHD and RHD vehicles.



for Preparation Click here

1. INSPECT ACCELERATION SENSOR



NOTICE:

Do not drop the acceleration sensor. If it is dropped, replace it with a new one.

a. Connect 3 dry batteries of 1.5 V in series.

b. Connect the positive (+) end of the battery to terminal 3 (SGB) of the acceleration sensor and the negative (-) end of the battery to terminal 2 (SGG). Then measure the voltage between terminal 1 (SGFR*1, SGFL*2) and terminal 2 (SGG).

HINT:

*1: for RH

*2: for LH

c. Measure the voltage according to the value(s) in the table below.

Standard Voltage:

for RH

Tester Connection	Condition	Specified Condition
1 (SGFR) - 2 (SGG)	Sensor is stationary	Approx. 2.0 to 2.5 V
	Sensor is tilted	Change between approx. 0.9 to 2.3 V

for LH

Tester Connection	Condition	Specified Condition
1 (SGFL) - 2 (SGG)	Sensor is stationary	Approx. 2.0 to 2.5 V
	Sensor is tilted	Change between approx. 0.9 to 2.3 V

NOTICE:

Do not apply a voltage of higher than 6 V.

HINT:

The voltage may differ according to the amount that the sensor is tilted.

If the result is not as specified, replace the acceleration sensor.

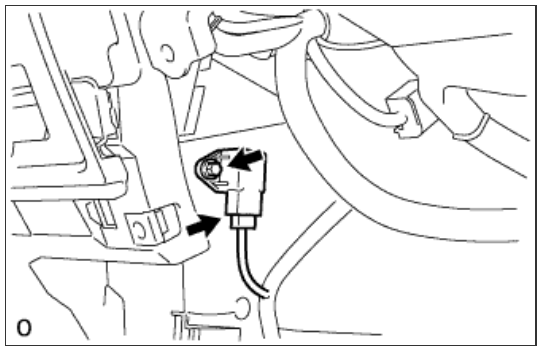
for Preparation Click here

1. INSTALL ACCELERATION SENSOR (for Driver Side)

a. Install the sensor with the bolt.

Torque:
8.0 N*m{ 82 kgf*cm , 71 in.*lbf }

b. Connect the connector.

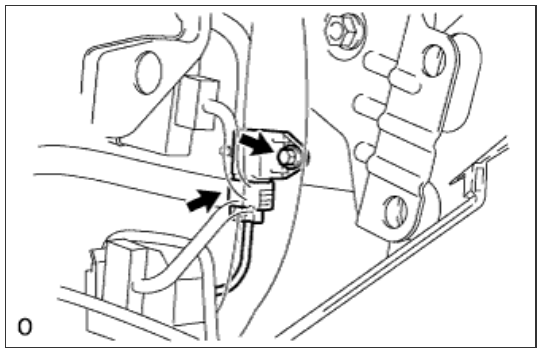


2. INSTALL ACCELERATION SENSOR (for Front Passenger Side)

a. Install the sensor with the bolt.

Torque:
8.0 N*m{ 82 kgf*cm , 71 in.*lbf }

b. Connect the connector.



3. INSTALL STEERING CONTROL ECU WITH JUNCTION BLOCK (for LHD)

a. Vehicle front side:

i. Connect the 5 connectors.

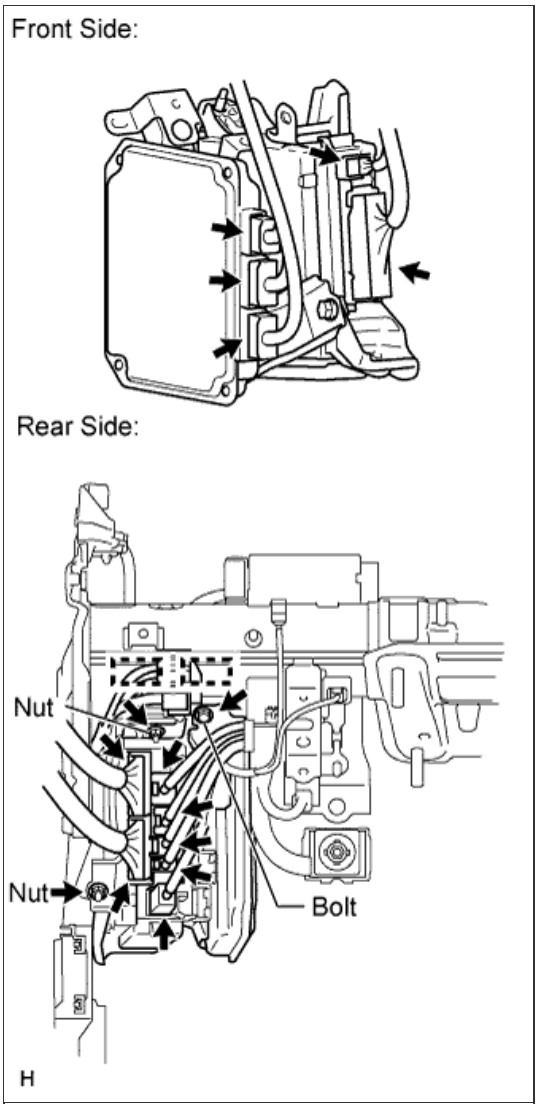
b. Vehicle rear side:

i. Install the steering control ECU with junction block to the vehicle with the 2 bolts and nut .

Torque:
8.0 N*m{ 82 kgf*cm , 71 in.*lbf }

ii. Attach the 2 clamps.

iii. Connect the 7 connectors.



. INSTALL STEERING CONTROL ECU WITH JUNCTION BLOCK (for RHD)

a. Vehicle front side:

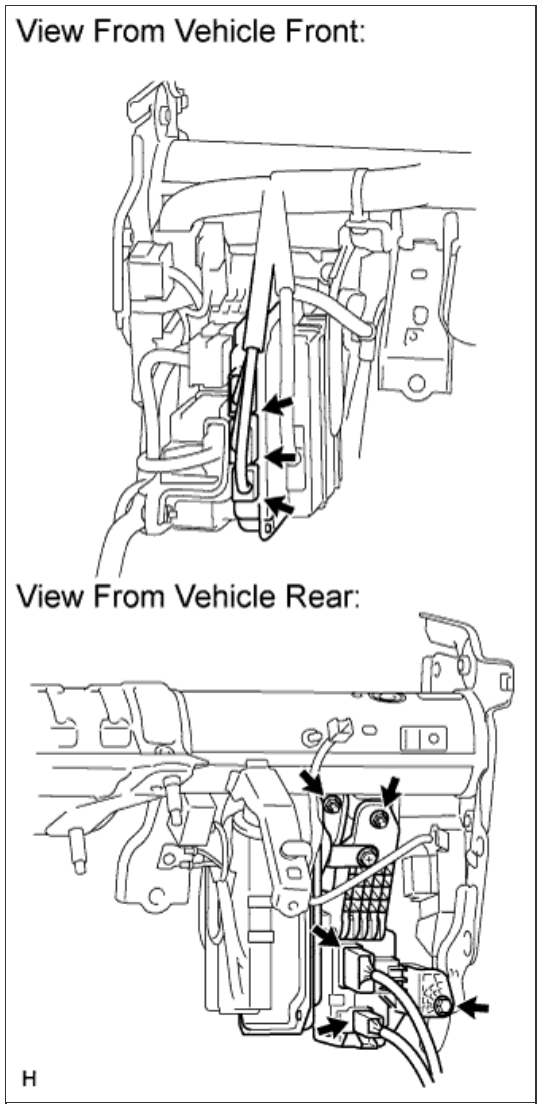
i. Connect the 3 connectors.

b. Vehicle rear side:

i. Install the steering control ECU with junction block to the vehicle with the bolt and 2 nuts.

Torque:
8.0 N*m{ 82 kgf*cm , 71 in.*lbf }

ii. Connect the 2 connectors.

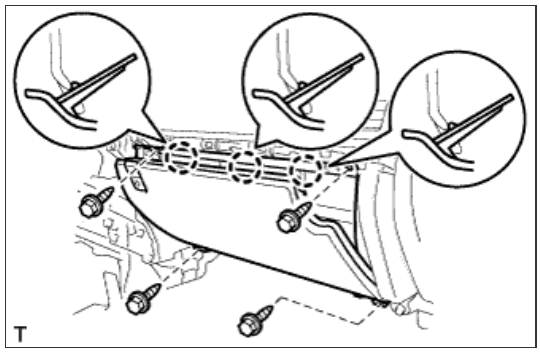


INSTALL LOWER NO. 2 INSTRUMENT PANEL FINISH PANEL

a. Connect the connector.

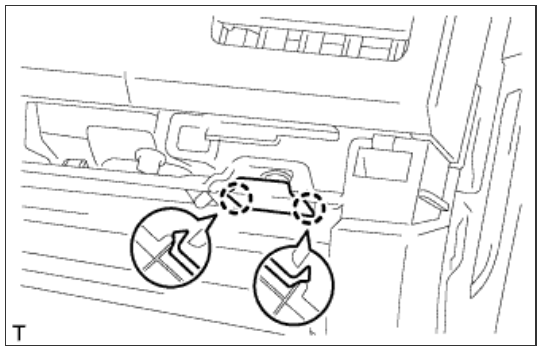
b. Attach the 3 claws to install the lower No. 2 instrument panel finish panel.

c. Install the 4 bolts.



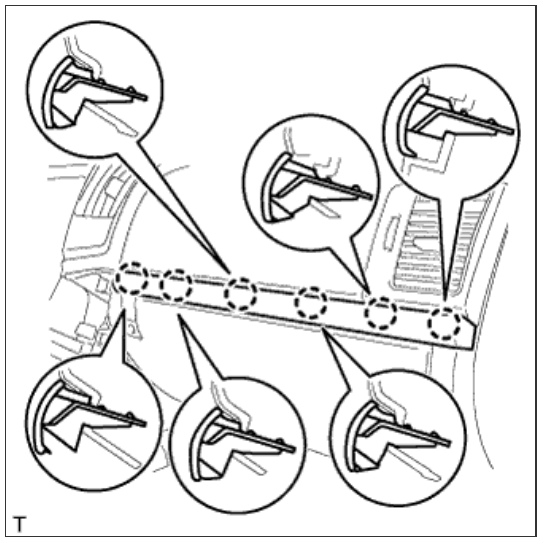
6. INSTALL INSTRUMENT PANEL BOX DOOR KNOB

a. Attach the 2 claws to install the instrument panel box door knob.



7. INSTALL NO. 3 INSTRUMENT CLUSTER FINISH PANEL GARNISH

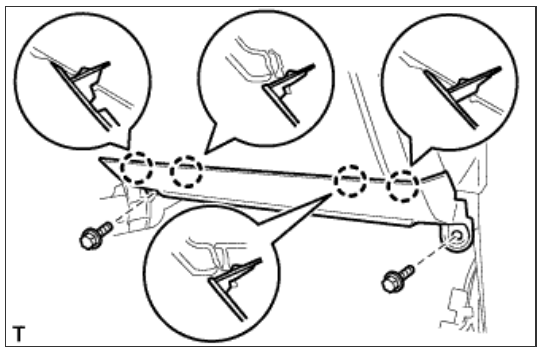
a. Attach the 6 claws to install the No. 3 instrument cluster finish panel garnish.



8. INSTALL LOWER INSTRUMENT PANEL (w/o Passenger Side Knee Airbag)

a. Attach the 4 claws to install the lower instrument panel.

b. Install the 2 bolts.



9. INSTALL FRONT PASSENGER SIDE KNEE AIRBAG ASSEMBLY (w/ Passenger Side Knee Airbag)

a. Connect the connector.

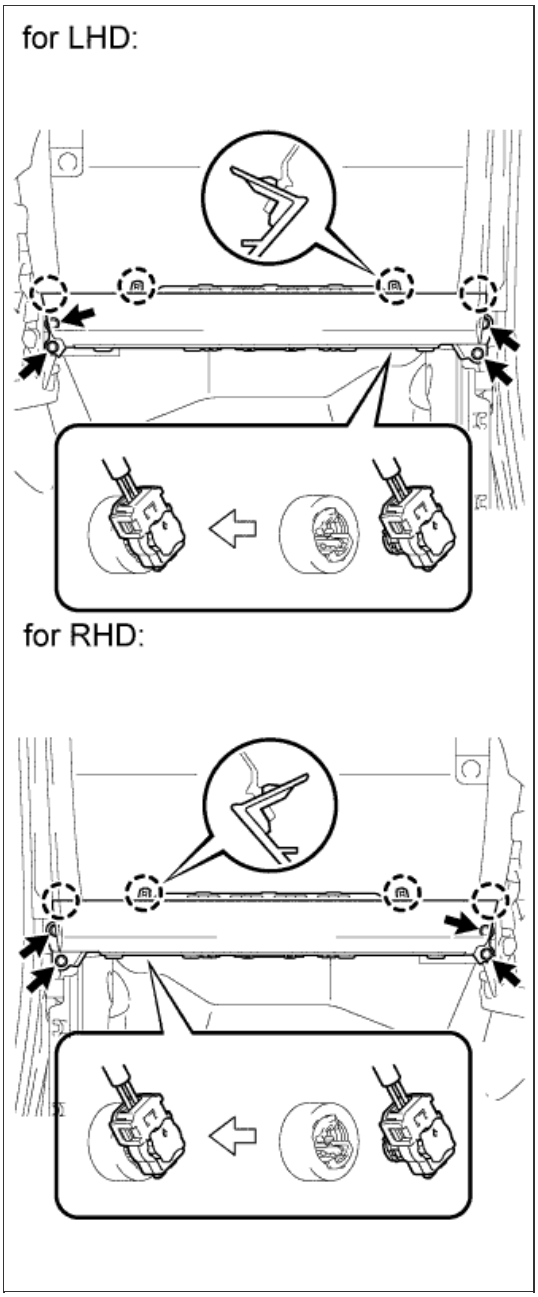
NOTICE:

When handling the airbag connector, take care not to damage the airbag wire harness.

b. Attach the 4 claws to install the front passenger side knee airbag.

c. Install the 4 bolts.

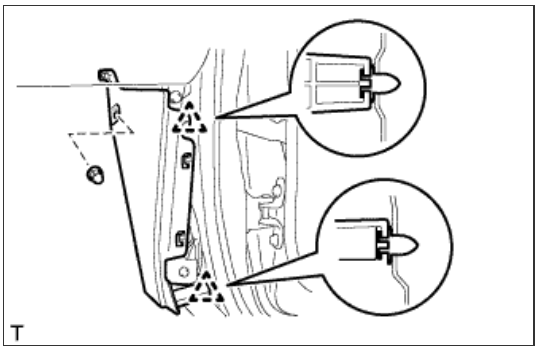
Torque:
10 N*m{ 102 kgf*cm , 7 ft.*lbf }



10. INSTALL COWL SIDE TRIM BOARD RH

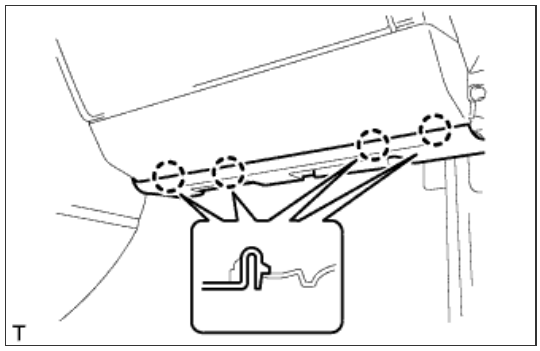
a. Attach the 2 clips to install the cowl side trim board.

b. Install the cap nut.



11. INSTALL NO. 2 INSTRUMENT PANEL UNDER COVER SUB-ASSEMBLY (w/ Floor Under Cover)

a. Attach the 4 claws to install the No. 2 instrument panel under cover.

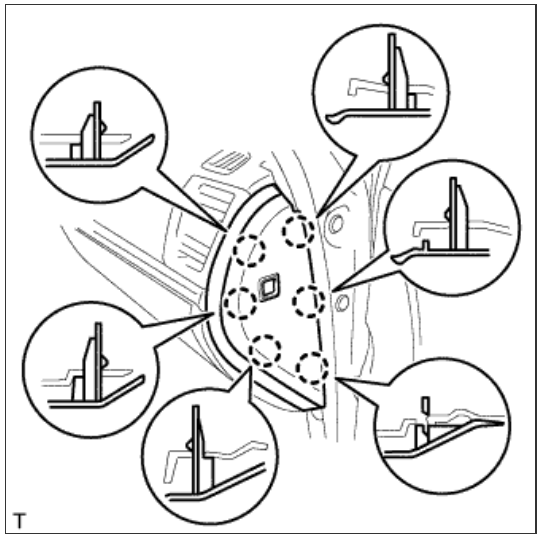


12. INSTALL FRONT DOOR SCUFF PLATE RH

13. INSTALL INSTRUMENT SIDE PANEL RH (w/ Airbag Cut Off Switch)

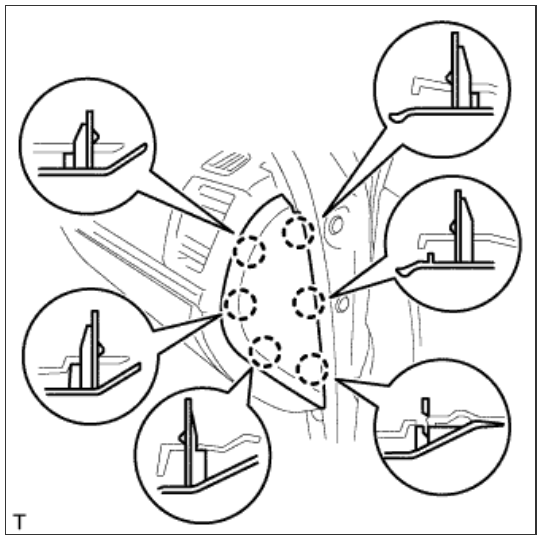
a. Connect the connector.

b. Attach the 6 claws to install the instrument side panel.



14. INSTALL INSTRUMENT SIDE PANEL RH (w/o Airbag Cut Off Switch)

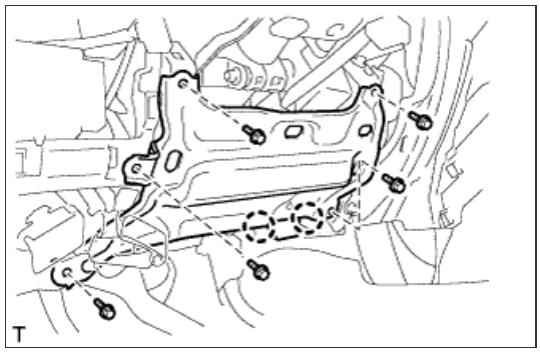
a. Attach the 6 claws to install the instrument side panel.



15. INSTALL LOWER INSTRUMENT PANEL SUB-ASSEMBLY (w/o Driver Side Knee Airbag)

a. Attach the 2 claws and connect the DLC3.

b. Install the lower instrument panel with the 5 bolts.



16. INSTALL DRIVER SIDE KNEE AIRBAG ASSEMBLY (w/ Driver Side Knee Airbag)

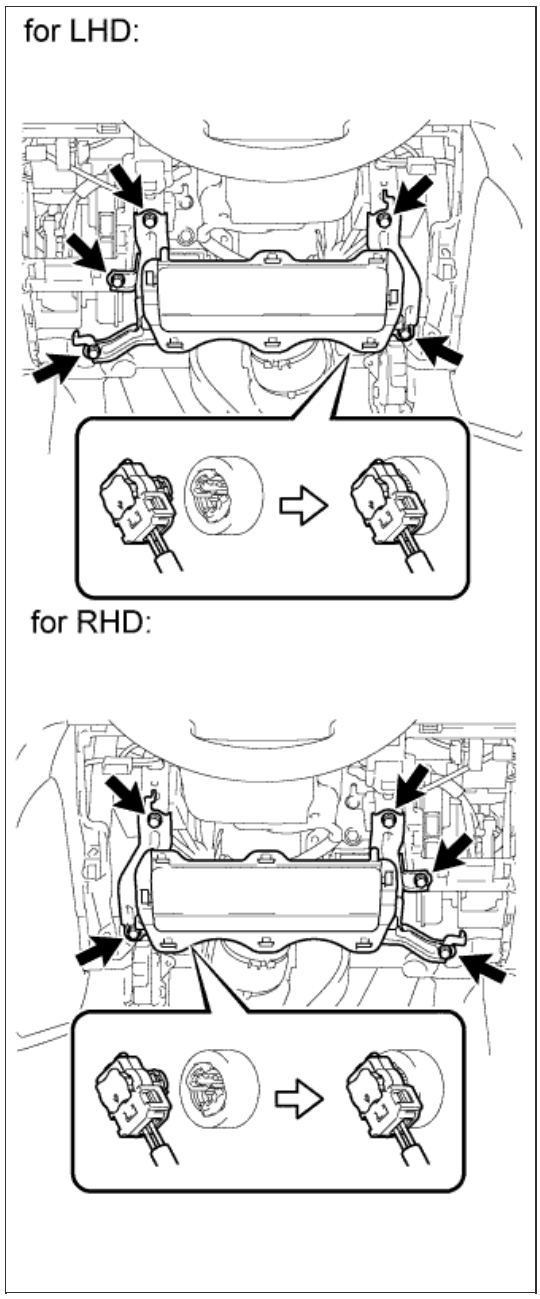
a. Connect the connector.

NOTICE:

When handling the airbag connector, take care not to damage the airbag wire harness.

b. Install the driver side knee airbag with the 5 bolts.

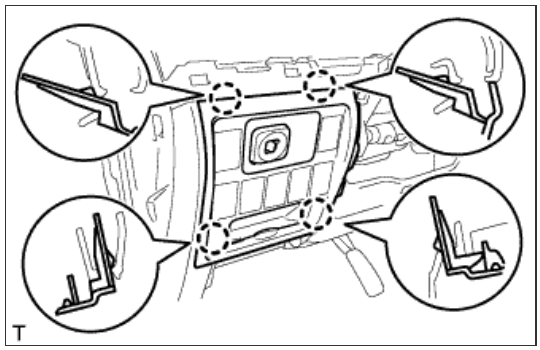
Torque:
10 N*m{ 102 kgf*cm , 7 ft.*lbf }



17. INSTALL NO. 1 SWITCH HOLE BASE

a. Connect the connectors.

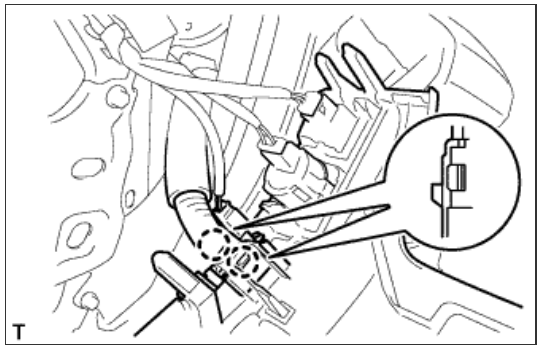
b. Attach the 4 claws to install the No. 1 switch hole base.



18. INSTALL LOWER NO. 1 INSTRUMENT PANEL FINISH PANEL

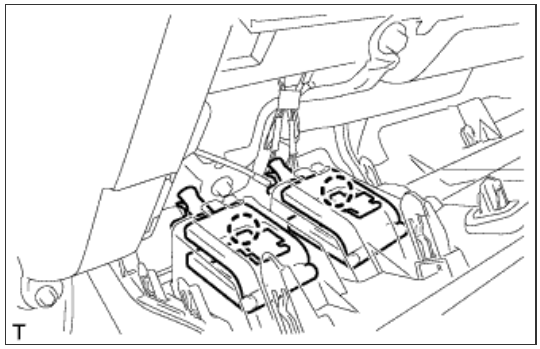
a. Connect the connectors.

b. for Automatic Air Conditioning System:



i. Attach the 2 claws to install the room temperature sensor.

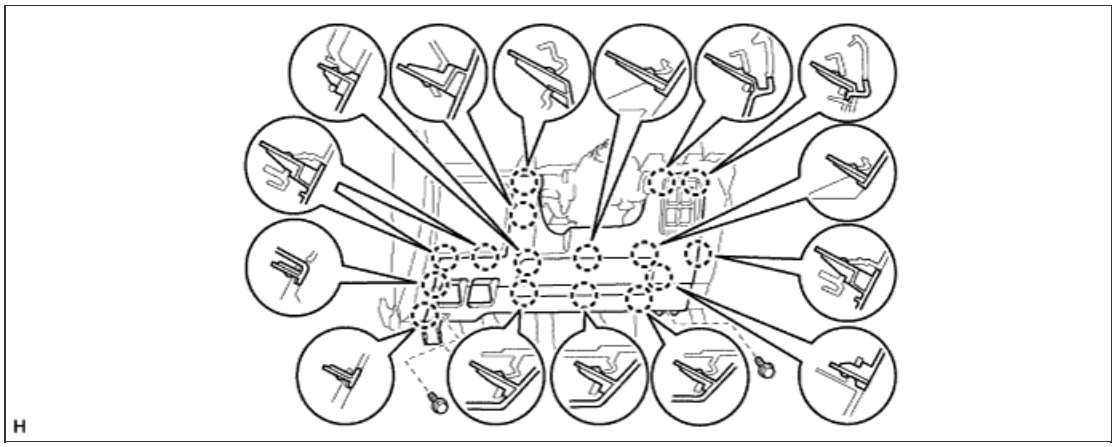
c. Attach the 2 claws to connect the 2 control cables.



d. w/ Driver Side Knee Airbag:

i. Attach the 16 claws to install the lower No. 1 instrument panel finish panel.

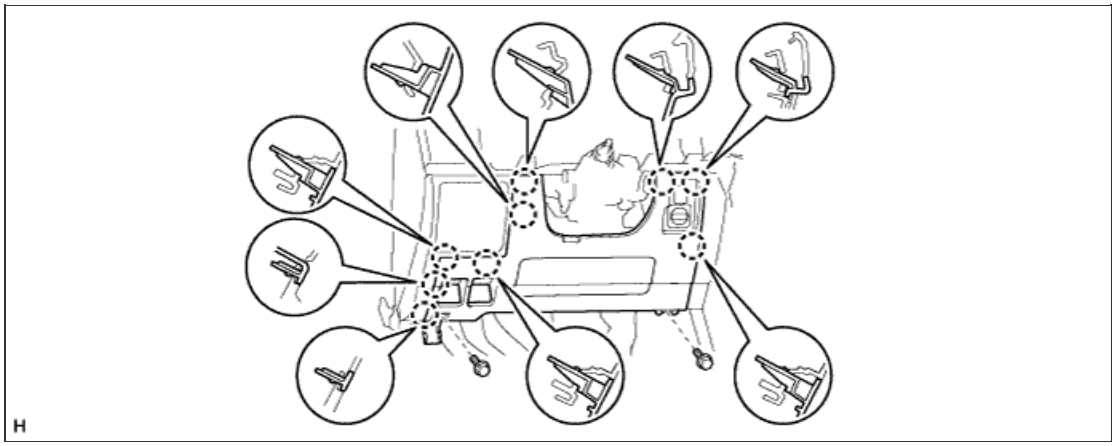
ii. Install the 2 bolts.



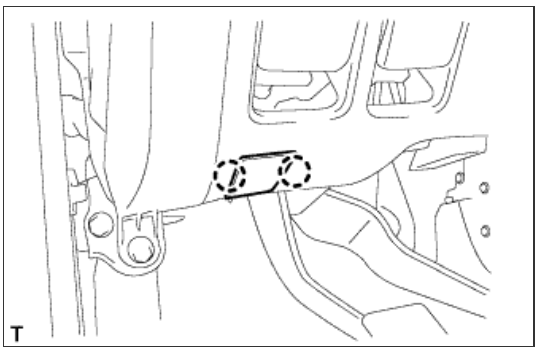
e. w/o Driver Side Knee Airbag:

i. Attach the 9 claws to install the lower No. 1 instrument panel finish panel.

ii. Install the 2 bolts.



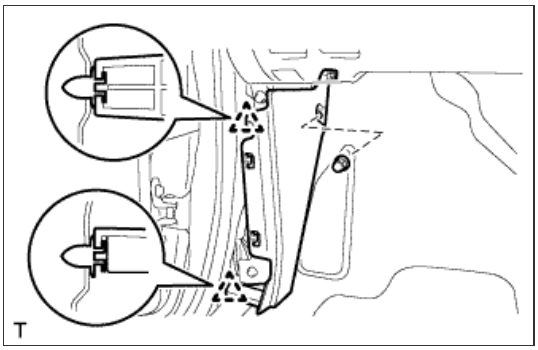
f. Attach the 2 claws to close the hole cover.



19. INSTALL COWL SIDE TRIM BOARD LH

a. Attach the 2 clips to install the cowl side trim board.

b. Install the cap nut.

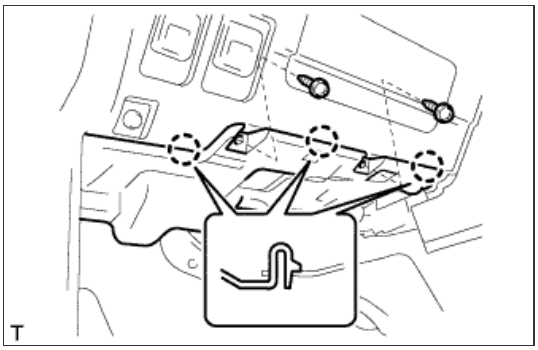


20. INSTALL NO. 1 INSTRUMENT PANEL UNDER COVER SUB-ASSEMBLY (w/ Floor Under Cover)

a. Connect the connectors.

b. Attach the 3 claws to install the No. 1 instrument panel under cover.

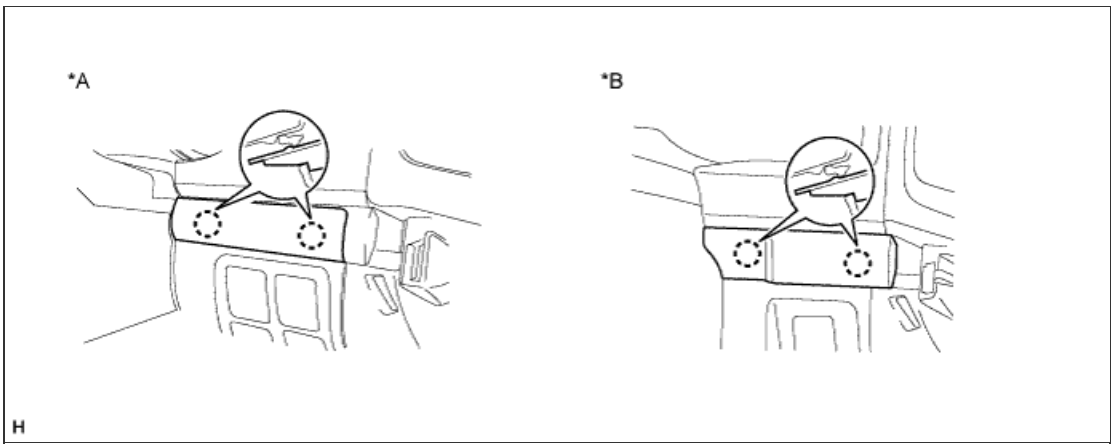
c. Install the 2 screws.



21. INSTALL FRONT DOOR SCUFF PLATE LH

22. INSTALL NO. 2 INSTRUMENT CLUSTER FINISH PANEL GARNISH

a. Attach the 2 claws to install the No. 2 instrument cluster finish panel garnish.

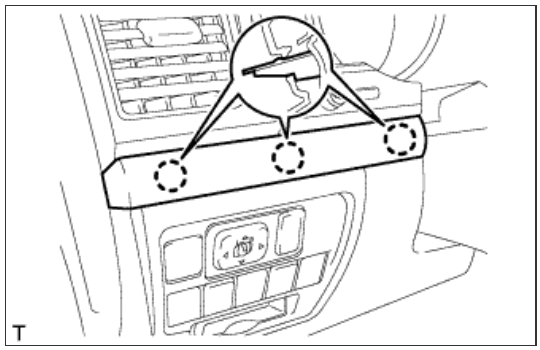


Text in Illustration

*A	w/ Entry and Start System	*B	w/o Entry and Start System

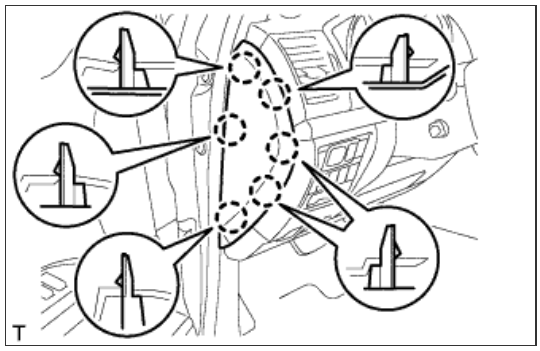
23. INSTALL NO. 1 INSTRUMENT CLUSTER FINISH PANEL GARNISH

a. Attach the 3 claws to install the No. 1 instrument cluster finish panel garnish.



24. INSTALL INSTRUMENT SIDE PANEL LH

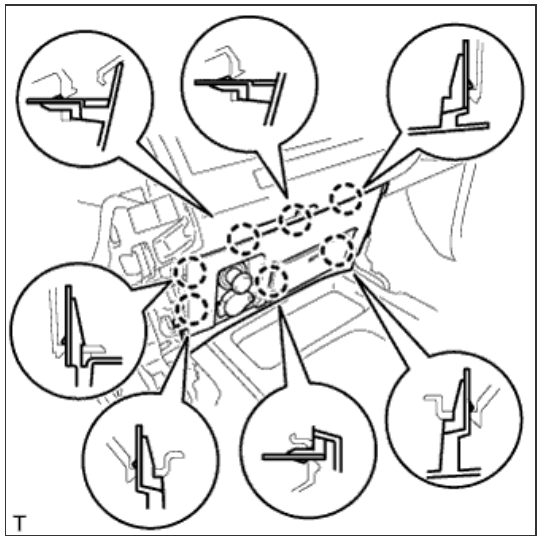
a. Attach the 6 claws to install the instrument side panel.



25. INSTALL LOWER CENTER INSTRUMENT CLUSTER FINISH PANEL SUB-ASSEMBLY

a. Connect the connectors.

b. Attach the 7 claws to install the panel.

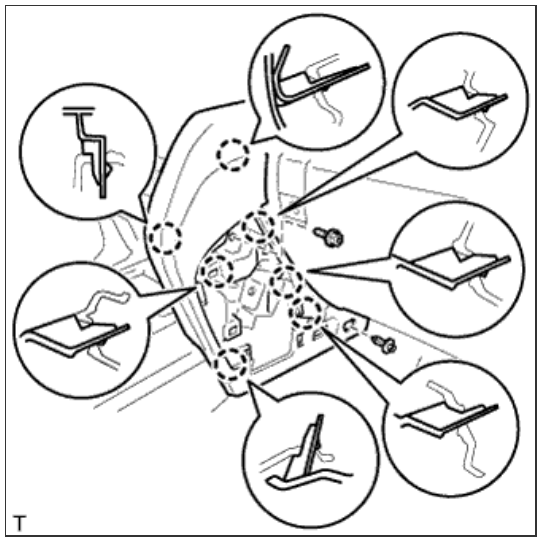


26. INSTALL LOWER INSTRUMENT PANEL PAD SUB-ASSEMBLY RH

a. Attach the 7 claws to install the panel pad.

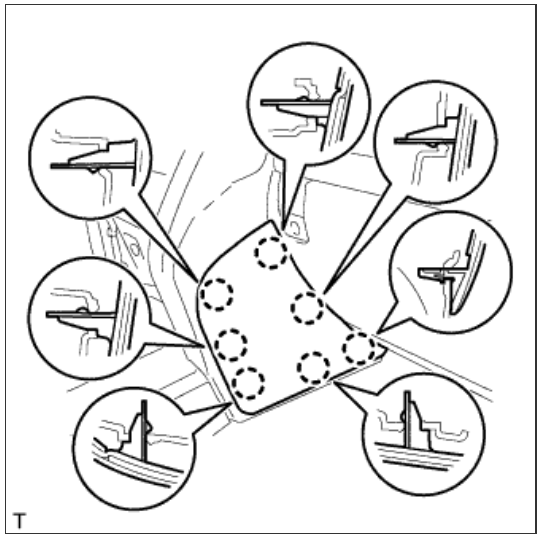
b. Install the screw.

c. Install the clip.



27. INSTALL NO. 1 INSTRUMENT PANEL FINISH PANEL CUSHION

a. Attach the 7 claws to install the panel cushion.



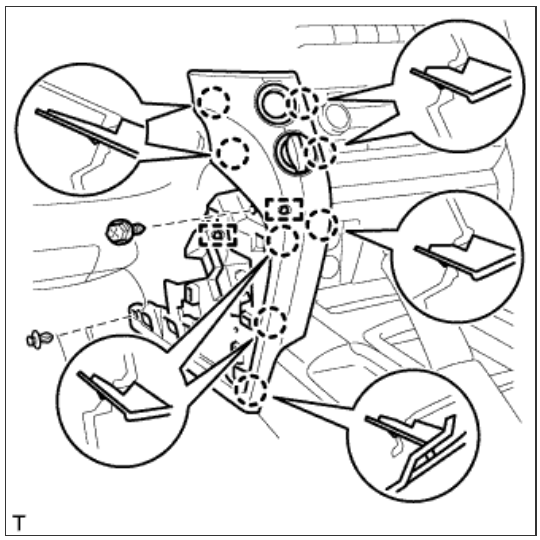
28. INSTALL LOWER INSTRUMENT PANEL PAD SUB-ASSEMBLY LH

a. Connect the connectors and 2 clamps.

b. Attach the 8 claws to install the panel pad.

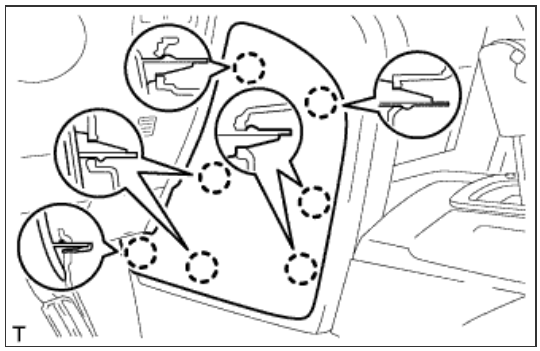
c. Install the screw.

d. Install the clip.



29. INSTALL NO. 2 INSTRUMENT PANEL FINISH PANEL CUSHION

a. Attach the 7 claws to install the panel cushion.



30. CONNECT CABLE TO NEGATIVE BATTERY TERMINAL

NOTICE:

When disconnecting the cable, some systems need to be initialized after the cable is reconnected (Click here).

31. CHECK SRS WARNING LIGHT

a. Check the SRS warning light (Click here).

for Preparation Click here

1. DISCONNECT CABLE FROM NEGATIVE BATTERY TERMINAL

NOTICE:

When disconnecting the cable, some systems need to be initialized after the cable is reconnected (Click here).

2. REMOVE SUSPENSION CONTROL RELAY

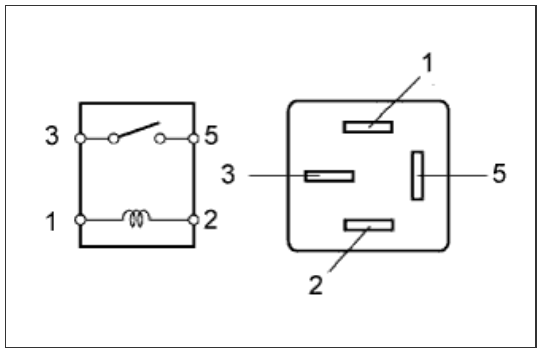
a. Remove the suspension control relay from the engine room relay block.

3. INSPECT SUSPENSION CONTROL RELAY (AHC)

a. Measure the resistance according to the value(s) in the table below.

Standard Resistance:

Tester Connection	Condition	Specified Condition
3 - 5	Battery voltage is not applied to terminals 1 and 2	10 kΩ or higher
	Battery voltage is applied to terminals 1 and 2	Below 1 Ω



If the result is not as specified, replace the suspension control relay.

4. INSTALL SUSPENSION CONTROL RELAY

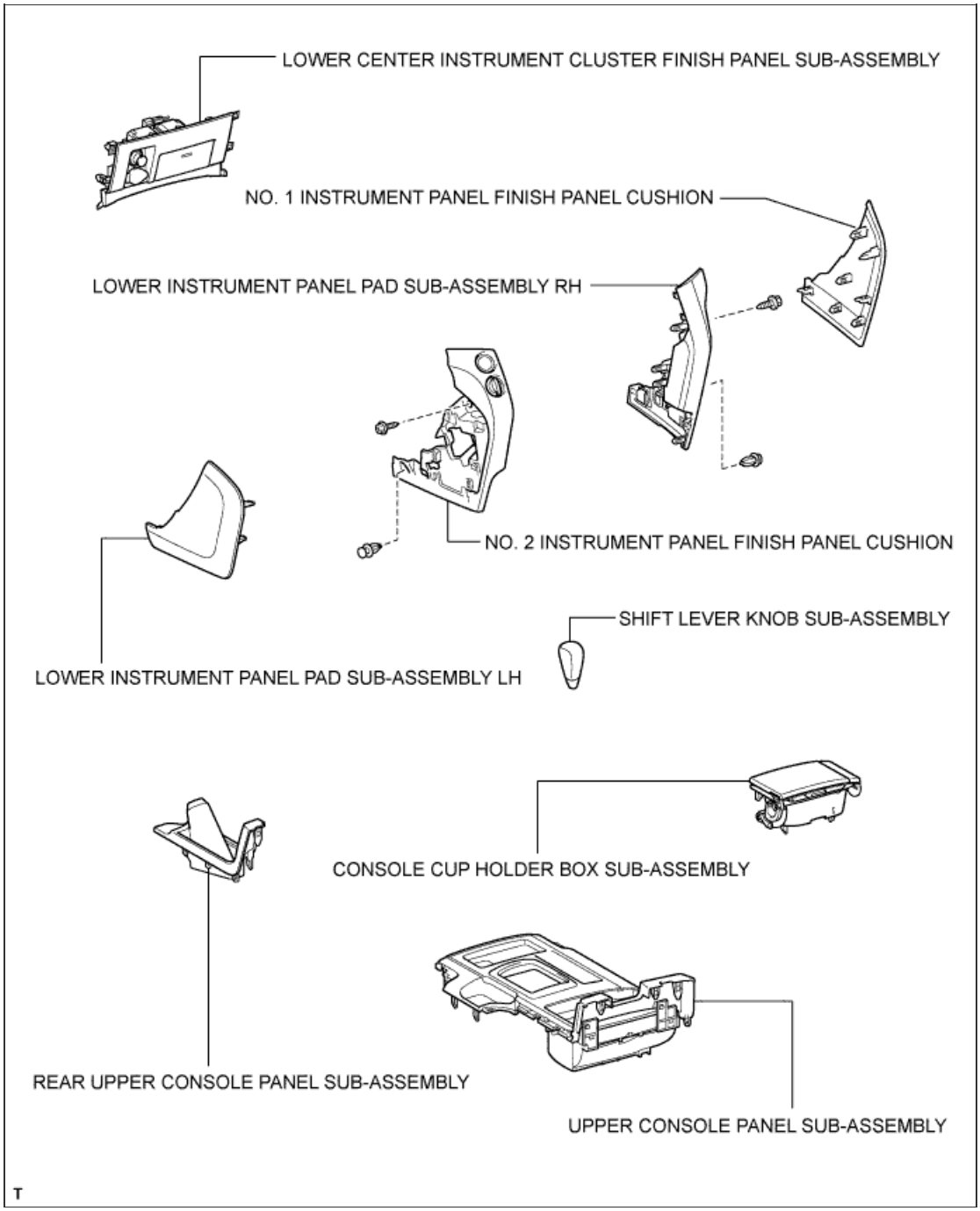
a. Install the relay to the engine room relay block.

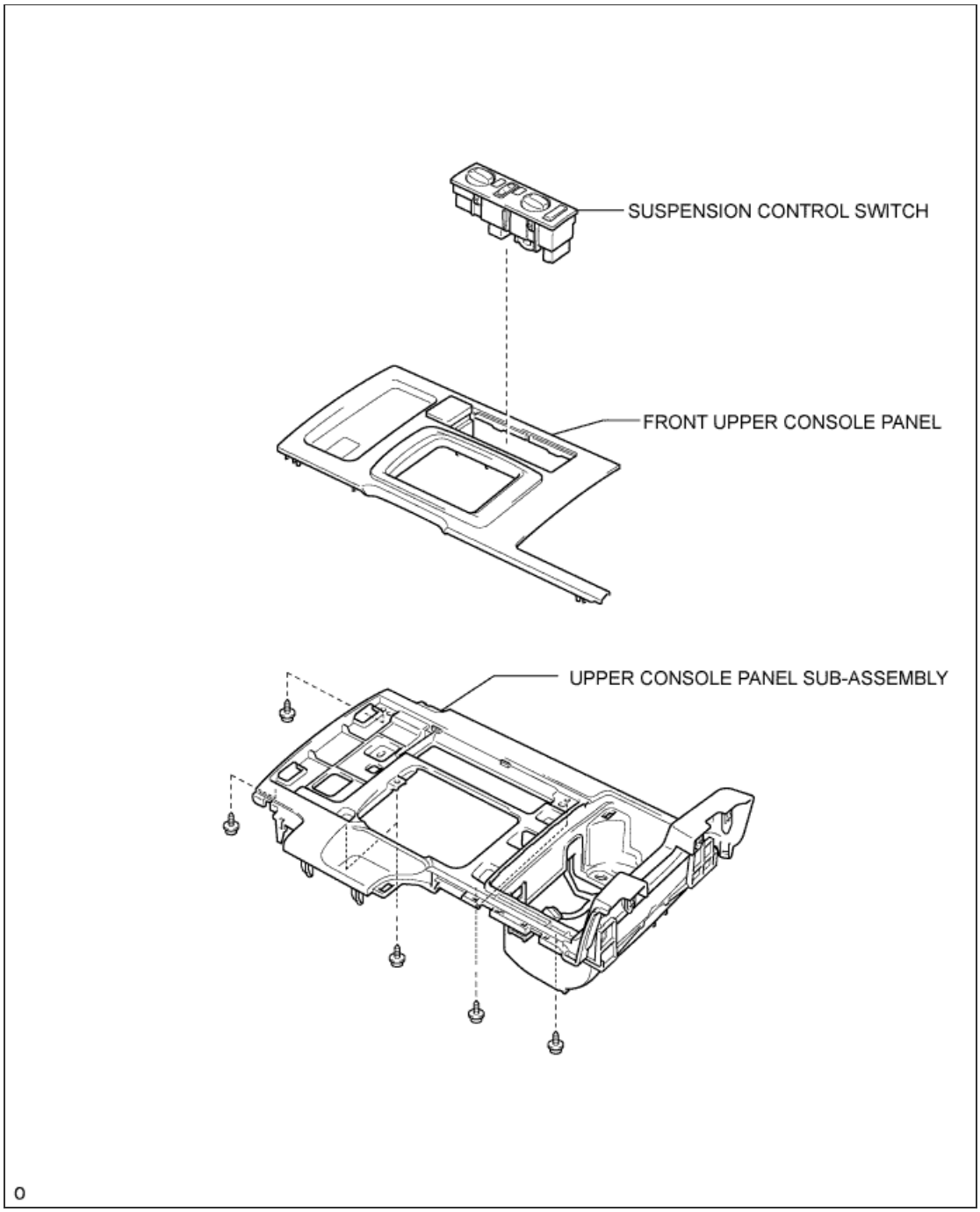
5. CONNECT CABLE TO NEGATIVE BATTERY TERMINAL

NOTICE:

When disconnecting the cable, some systems need to be initialized after the cable is reconnected (Click here).

for Preparation Click here




SUSPENSION CONTROL SWITCH
FRONT UPPER CONSOLE PANEL
UPPER CONSOLE PANEL SUB-ASSEMBLY

o

for Preparation Click here

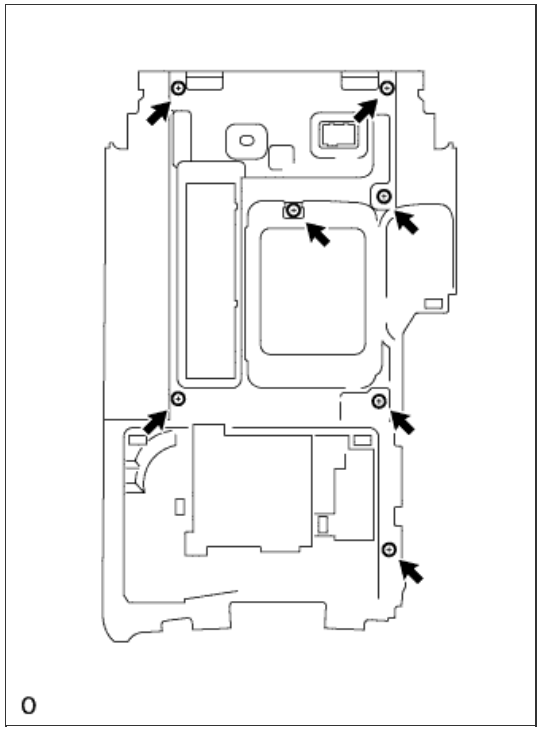
1. REMOVE UPPER CONSOLE PANEL SUB-ASSEMBLY

a. w/ Cool Box:
(Click here)

b. w/o Cool Box:
(Click here)

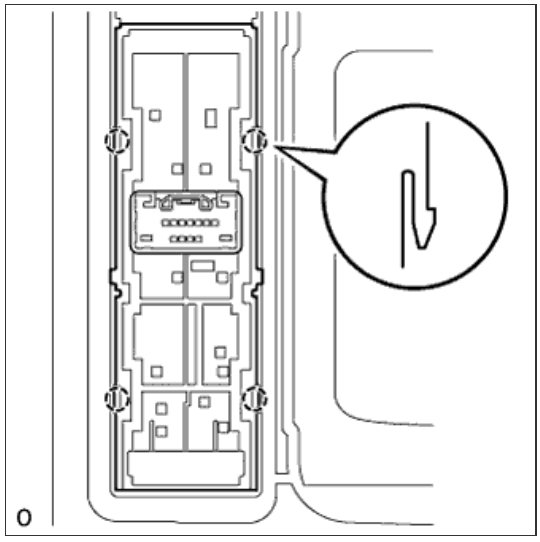
2. REMOVE FRONT UPPER CONSOLE PANEL

a. Using a screwdriver, remove the 7 screws and console panel.



3. REMOVE SUSPENSION CONTROL SWITCH

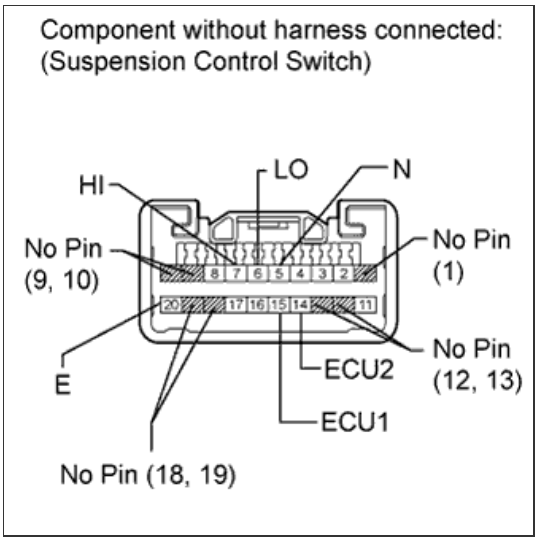
a. Detach the 4 claws and remove the control switch from the control panel.



for Preparation Click here

1. INSPECT SUSPENSION CONTROL SWITCH

a. Measure the resistance according to the value(s) in the table below.



Standard Resistance:

Damping Force Control Switch

Tester Connection	Switch Condition	Specified Condition
14 (ECU2) - 20 (E)	COMF	Below 1 Ω
	Except COMF	10 kΩ or higher
15 (ECU1) - 20 (E)	SPORT	Below 1 Ω
	Except SPORT	10 kΩ or higher

Height Control Switch

Tester Connection	Switch Condition	Specified Condition
6 (LO) - 20 (E)	Down button of height control switch is pushed.	Below 1 Ω
	Height control switch is not pushed or up button is pushed.	10 kΩ or higher
7 (HI) - 20 (E)	Up button of height control switch is pushed.	Below 1 Ω
	Height control switch is not pushed or down button is pushed.	10 kΩ or higher

Height Control OFF Switch

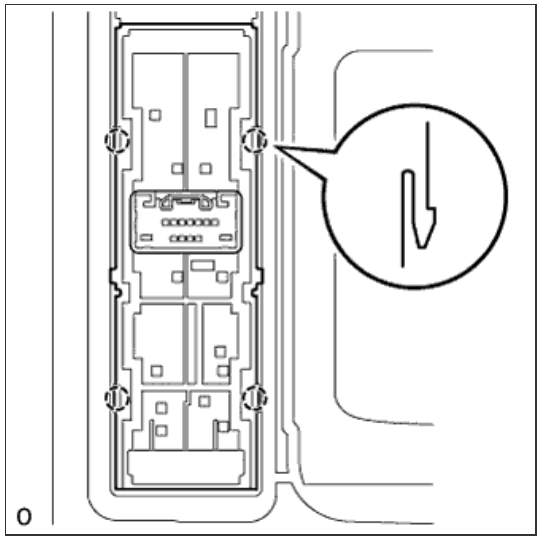
Tester Connection	Switch Condition	Specified Condition
5 (N) - 20 (E)	Height control OFF switch is pushed.	Below 1 Ω
	Height control OFF switch is not pushed.	10 kΩ or higher

If the result is not as specified, replace the suspension control switch.

for Preparation Click here

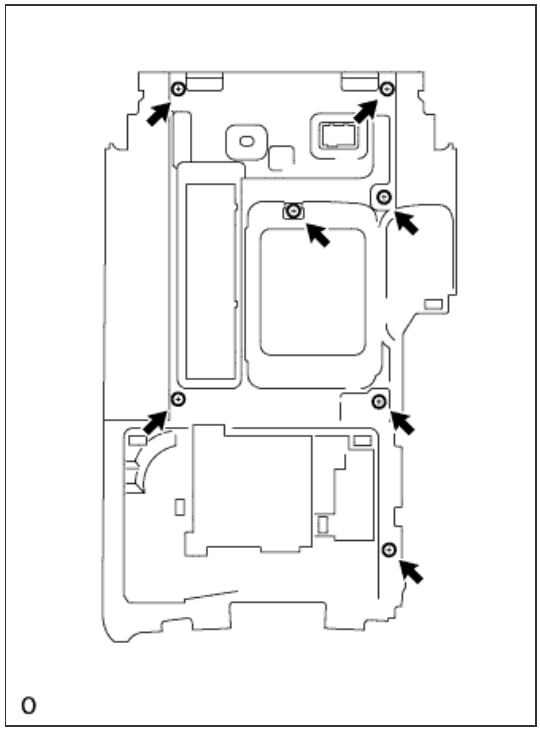
1. INSTALL SUSPENSION CONTROL SWITCH

a. Attach the 4 claws to install the control switch.



2. INSTALL FRONT UPPER CONSOLE PANEL

a. Install the console panel with the 7 screws.



3. INSTALL UPPER CONSOLE PANEL SUB-ASSEMBLY

a. w/ Cool Box:
(Click here)

b. w/o Cool Box:
(Click here)

for Preparation Click here

NOTICE:

For vehicles equipped with VSC, if wheel alignment has been adjusted, and if suspension or underbody components have been removed/installed or replaced, be sure to perform the following initialization procedure in order for the system to function normally:

1. **Check that the steering wheel is in the centered position.**
2. **Disconnect the negative battery terminal for more than 2 seconds.**
3. **Reconnect the negative battery terminal.**
4. **Perform zero point calibration of the yaw rate and deceleration sensor and test mode inspection (Click here).**

1. INSPECT TIRE

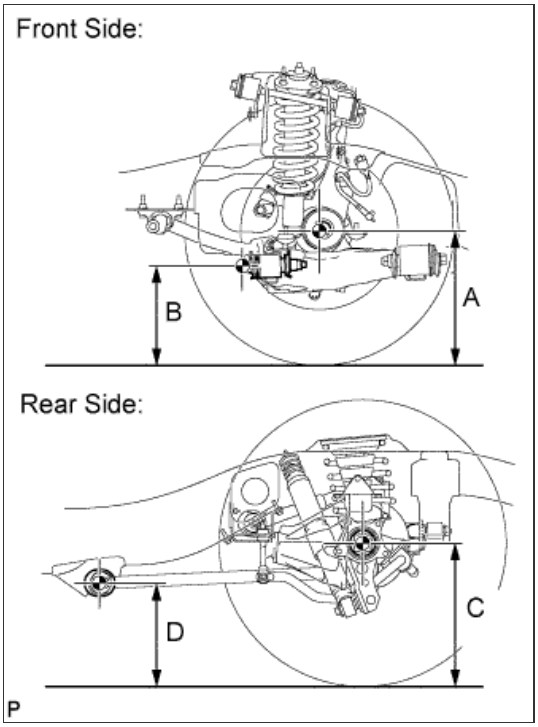
a. Inspect the tires (Click here).

2. MEASURE VEHICLE HEIGHT

NOTICE:

Before inspecting the wheel alignment, adjust the vehicle height to the specification.

a. Press down on the vehicle several times to stabilize the suspension, and then measure the vehicle height.



Standard Vehicle Height (Unloaded Vehicle):

Vehicle Model	Front A - B	Rear C - D
GRJ200L-GMMNK	97 mm (3.82 in.)	60 mm (2.36 in.)
GRJ200L/R-GNMNK	97 mm (3.82 in.)	60 mm (2.36 in.)
GRJ200L-GPMNK	97 mm (3.82 in.)	60 mm (2.36 in.)
UZJ200L-GNAEK	97 mm (3.82 in.)	60 mm (2.36 in.)
VDJ200L-GMMNZ	97 mm (3.82 in.)	60 mm (2.36 in.)
VDJ200L/R-GNMNZ	97 mm (3.82 in.)	60 mm (2.36 in.)
VDJ200L/R-GNTEZ	97 mm (3.82 in.)	60 mm (2.36 in.)
VDJ200L/R-GNTNZ	97 mm (3.82 in.)	60 mm (2.36 in.)

VDJ200L/R-GPMNZ		97 mm (3.82 in.)	60 mm (2.36 in.)
VDJ200R-GMMNZ		97 mm (3.82 in.)	60 mm (2.36 in.)
GRJ200L-GNANKV		88 mm (3.46 in.)	80 mm (3.15 in.)
GRJ200L-GNMNKV		88 mm (3.46 in.)	80 mm (3.15 in.)
GRJ200L-GPANKV		88 mm (3.46 in.)	80 mm (3.15 in.)
GRJ200L-GPMNKV		88 mm (3.46 in.)	80 mm (3.15 in.)
UZJ200L-GNANKV		88 mm (3.46 in.)	80 mm (3.15 in.)
UZJ200L-GNAEKV		88 mm (3.46 in.)	80 mm (3.15 in.)
VDJ200L-GNMNZV		88 mm (3.46 in.)	80 mm (3.15 in.)
VDJ200L-GPMNZV		88 mm (3.46 in.)	80 mm (3.15 in.)
VDJ200L-GNTNZV		88 mm (3.46 in.)	80 mm (3.15 in.)
UZJ200R-GNAEKQ	w/o Bull Bar	88 mm (3.46 in.)	60 mm (2.36 in.)
	w/ Bull Bar	97 mm (3.82 in.)	60 mm (2.36 in.)
UZJ200R-GNANKQ	w/o Bull Bar	88 mm (3.46 in.)	60 mm (2.36 in.)
	w/ Bull Bar	97 mm (3.82 in.)	60 mm (2.36 in.)
VDJ200R-GNTEZQ	w/o Bull Bar	88 mm (3.46 in.)	60 mm (2.36 in.)
	w/ Bull Bar	97 mm (3.82 in.)	60 mm (2.36 in.)
VDJ200R-GNTNZQ	w/o Bull Bar	88 mm (3.46 in.)	60 mm (2.36 in.)
	w/ Bull Bar	97 mm (3.82 in.)	60 mm (2.36 in.)
UZJ200L-GMAEKW	w/o Active Height Control	97 mm (3.82 in.)	60 mm (2.36 in.)
	w/ Active Height Control	101 mm (3.98 in.)	94 mm (3.70 in.)
UZJ200L/R-GNAEKW	w/o Active Height Control	97 mm (3.82 in.)	60 mm (2.36 in.)
	w/ Active Height Control	101 mm (3.98 in.)	94 mm (3.70 in.)
VDJ200L-GMTEZW	w/o Active Height Control	97 mm (3.82 in.)	60 mm (2.36 in.)
	w/ Active Height Control	101 mm (3.98 in.)	94 mm (3.70 in.)
VDJ200L/R-GNTEZW	w/o Active Height Control	97 mm (3.82 in.)	60 mm (2.36 in.)
	w/ Active Height Control	101 mm (3.98 in.)	94 mm (3.70 in.)
URJ200L-GNTEKV	w/ KDSS Option Less	88.5 mm (3.48 in.)	79.2 mm (3.12 in.)
	w/ KDSS Spare Tire x 2	85.5 mm (3.37 in.)	80.1 mm (3.15 in.)
	w/ KDSS Full Option	94.6 mm (3.72 in.)	81.3 mm (3.20 in.)
UZJ200L-GNAEKC	w/ KDSS	100.7 mm (3.96 in.)	55.6 mm (2.19 in.)
UZJ200L-GNANKC	Option Less	94.9 mm (3.74 in.)	66.2 mm (2.61 in.)
	Winch	96.3 mm (3.79 in.)	65.2 mm (2.57 in.)
	Full Option	98.1 mm (3.86 in.)	65.5 mm (2.58 in.)
GRJ200L-GNANKC	Option Less	92.3 mm (3.63 in.)	66.0 mm (2.60 in.)
	Winch	92.6 mm (3.65 in.)	64.8 mm (2.55 in.)
	Full Option	94.5 mm (3.72 in.)	65.1 mm (2.56 in.)
VDJ200R-KCMRZ	Option Less	90.0 mm (3.54 in.)	52.0 mm (2.05 in.)
	Full Option	93.9 mm (3.70 in.)	60.4 mm (2.38 in.)
VDJ200R-KDMRZ	9-passenger Option Less	91.2 mm (3.59 in.)	52.0 mm (2.05 in.)
	9-passenger Full Option	92.4 mm (3.64 in.)	58.5 mm (2.30 in.)
	10-passenger Option Less	91.8 mm (3.61 in.)	52.1 mm (2.05 in.)
	10-passenger Full Option	93.0 mm (3.66 in.)	58.7 mm (2.31 in.)
VDJ200L-KCMRZ	5-passenger Option Less	87.4 mm (3.44 in.)	57.2 mm (2.25 in.)
	5-passenger Full Option	92.1 mm (3.63 in.)	61.0 mm (2.40 in.)
	6-passenger Option Less	88.0 mm (3.46 in.)	57.4 mm (2.26 in.)
	6-passenger Full Option	92.7 mm (3.65 in.)	61.2 mm (2.41 in.)
	9-passenger Option Less	87.7 mm (3.45 in.)	52.9 mm (2.08 in.)

VDJ200L-KDMRZ	9-passenger Full Option	93.0 mm (3.66 in.)	58.3 mm (2.30 in.)
	10-passenger Option Less	88.4 mm (3.48 in.)	53.1 mm (2.09 in.)
	10-passenger Full Option	93.5 mm (3.68 in.)	58.4 mm (2.30 in.)
GRJ200R-KDMRK	9-passenger Option Less	98.3 mm (3.87 in.)	59.2 mm (2.33 in.)
	9-passenger Full Option	108.9 mm (4.29 in.)	61.7 mm (2.43 in.)
	10-passenger Option Less	99.0 mm (3.90 in.)	59.4 mm (2.34 in.)
	10-passenger Full Option	109.6 mm (4.31 in.)	61.8 mm (2.43 in.)
GRJ200L-KCMRK	5-passenger Option Less	97.1 mm (3.82 in.)	56.7 mm (2.23 in.)
	5-passenger Full Option	96.5 mm (3.80 in.)	59.3 mm (2.33 in.)
	6-passenger Option Less	97.9 mm (3.85 in.)	56.4 mm (2.22 in.)
	6-passenger Full Option	97.2 mm (3.83 in.)	59.5 mm (2.34 in.)
GRJ200L-KDMRK	9-passenger Option Less	96.7 mm (3.81 in.)	58.8 mm (2.31 in.)
	9-passenger Full Option	97.2 mm (3.83 in.)	58.9 mm (2.32 in.)
	10-passenger Option Less	97.4 mm (3.83 in.)	59.0 mm (2.32 in.)
	10-passenger Full Option	97.8 mm (3.85 in.)	59.1 mm (2.33 in.)
GRJ200L-KDMNKV	Option Less	86.2 mm (3.39 in.)	75.9 mm (2.99 in.)
	Full Option	89.5 mm (3.52 in.)	81.4 mm (3.20 in.)
GRJ200L-KDMRKV	9-passenger Option Less	86.4 mm (3.40 in.)	76.8 mm (3.02 in.)
	9-passenger Full Option	86.9 mm (3.42 in.)	77.8 mm (3.06 in.)
	10-passenger Option Less	87.1 mm (3.43 in.)	77.0 mm (3.03 in.)
	10-passenger Full Option	87.6 mm (3.45 in.)	78.0 mm (3.07 in.)
VDJ200L-KDMNZV	Option Less	87.5 mm (3.44 in.)	77.6 mm (3.06 in.)
	Full Option	90.4 mm (3.56 in.)	84.4 mm (3.32 in.)
VDJ200L-KDMRZV	9-passenger Option Less	87.5 mm (3.44 in.)	79.0 mm (3.11 in.)
	9-passenger Full Option	87.3 mm (3.44 in.)	80.8 mm (3.18 in.)
	10-passenger Option Less	88.1 mm (3.47 in.)	79.2 mm (3.12 in.)
	10-passenger Full Option	88.0 mm (3.46 in.)	81.0 mm (3.19 in.)
VDJ200R-KCTRZQ	Option Less	80.1 mm (3.15 in.)	54.5 mm (2.15 in.)
	Full Option	83.1 mm (3.27 in.)	55.4 mm (2.18 in.)
VDJ200R-GCMRZ	Option Less	90.0 mm (3.54 in.)	52.0 mm (2.05 in.)
	Full Option	93.9 mm (3.70 in.)	60.4 mm (2.38 in.)
VDJ200R-GDMRZ	9-passenger Option Less	91.2 mm (3.59 in.)	52.0 mm (2.05 in.)
	9-passenger Full Option	92.4 mm (3.64 in.)	58.5 mm (2.30 in.)
	10-passenger Option Less	91.8 mm (3.61 in.)	52.1 mm (2.05 in.)
	10-passenger Full Option	93.0 mm (3.66 in.)	58.7 mm (2.31 in.)
	5-passenger Option Less	87.4 mm (3.44 in.)	57.2 mm (2.25 in.)

VDJ200L-GCMRZ	5-passenger Full Option	92.1 mm (3.63 in.)	61.0 mm (2.40 in.)
	6-passenger Option Less	88.0 mm (3.46 in.)	57.4 mm (2.26 in.)
	6-passenger Full Option	92.7 mm (3.65 in.)	61.2 mm (2.41 in.)
VDJ200L-GDMRZ	9-passenger Option Less	87.7 mm (3.45 in.)	52.9 mm (2.08 in.)
	9-passenger Full Option	93.0 mm (3.66 in.)	58.3 mm (2.30 in.)
	10-passenger Option Less	88.4 mm (3.48 in.)	53.1 mm (2.09 in.)
	10-passenger Full Option	93.5 mm (3.68 in.)	58.4 mm (2.30 in.)
GRJ200R-GDMRK	9-passenger Option Less	98.3 mm (3.87 in.)	59.2 mm (2.33 in.)
	9-passenger Full Option	108.9 mm (4.29 in.)	61.7 mm (2.43 in.)
	10-passenger Option Less	99.0 mm (3.90 in.)	59.4 mm (2.34 in.)
	10-passenger Full Option	109.6 mm (4.31 in.)	61.8 mm (2.43 in.)
GRJ200L-GCMRK	5-passenger Option Less	97.1 mm (3.82 in.)	56.7 mm (2.23 in.)
	5-passenger Full Option	96.5 mm (3.80 in.)	59.3 mm (2.33 in.)
	6-passenger Option Less	97.9 mm (3.85 in.)	56.4 mm (2.22 in.)
	6-passenger Full Option	97.2 mm (3.83 in.)	59.5 mm (2.34 in.)
GRJ200L-GDMRK	9-passenger Option Less	96.7 mm (3.81 in.)	58.8 mm (2.31 in.)
	9-passenger Full Option	97.2 mm (3.83 in.)	58.9 mm (2.32 in.)
	10-passenger Option Less	97.4 mm (3.83 in.)	59.0 mm (2.32 in.)
	10-passenger Full Option	97.8 mm (3.85 in.)	59.1 mm (2.33 in.)
GRJ200L-GDMNKV	Option Less	86.2 mm (3.39 in.)	75.9 mm (2.99 in.)
	Full Option	89.5 mm (3.52 in.)	81.4 mm (3.20 in.)
GRJ200L-GDMRKV	9-passenger Option Less	86.4 mm (3.40 in.)	76.8 mm (3.02 in.)
	9-passenger Full Option	86.9 mm (3.42 in.)	77.8 mm (3.06 in.)
	10-passenger Option Less	87.1 mm (3.43 in.)	77.0 mm (3.03 in.)
	10-passenger Full Option	87.6 mm (3.45 in.)	78.0 mm (3.07 in.)
VDJ200L-GDMNZV	Option Less	87.5 mm (3.44 in.)	77.6 mm (3.06 in.)
	Full Option	90.4 mm (3.56 in.)	84.4 mm (3.32 in.)
VDJ200L-GDMRZV	9-passenger Option Less	87.5 mm (3.44 in.)	79.0 mm (3.11 in.)
	9-passenger Full Option	87.3 mm (3.44 in.)	80.8 mm (3.18 in.)
	10-passenger Option Less	88.1 mm (3.47 in.)	79.2 mm (3.12 in.)
	10-passenger Full Option	88.0 mm (3.46 in.)	81.0 mm (3.19 in.)
VDJ200R-GCTRZQ	Option Less	80.1 mm (3.15 in.)	54.5 mm (2.15 in.)
	Full Option	83.1 mm (3.27 in.)	55.4 mm (2.18 in.)

Measuring points:

A:

Ground clearance of the front drive shaft center

B:

Ground clearance of the front adjusting cam bolt center
C:
Ground clearance of the rear axle shaft center
D:
Ground clearance of the rear lower control arm front side center

If the vehicle height is not as specified, adjust the height by pressing down on the vehicle several times to stabilize the suspension.

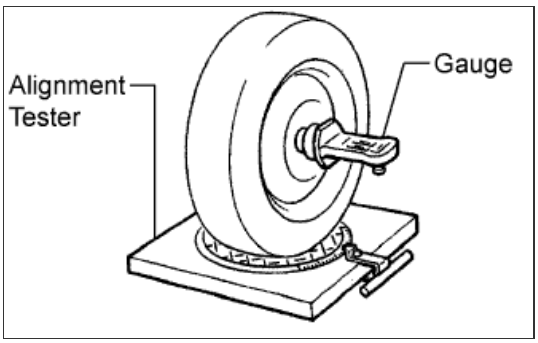
NOTICE:

The standard value shown here is a value that is used for adjusting the wheel alignment and does not indicate the height of an actual vehicle.

3. INSPECT CAMBER, CASTER AND STEERING AXIS INCLINATION

a. Install the camber-caster-kingpin gauge or place the front wheels on the center of the wheel alignment tester.

b. Inspect the camber, caster and steering axis inclination.



Standard Camber Inclination (Unloaded):

Vehicle Model	Camber Inclination	
GRJ200L-GMMNK	Camber Left - right error	-0°10' +/-45' (-0.16° +/-0.75°) 45' (0.75°) or less
GRJ200L/R-GNMNK	Camber Left - right error	0°10' +/-45' (0.16° +/-0.75°) 45' (0.75°) or less
GRJ200L-GPMNK	Camber Left - right error	0°10' +/-45' (0.16° +/-0.75°) 45' (0.75°) or less
UZJ200L-GNAEK	Camber Left - right error	0°10' +/-45' (0.16° +/-0.75°) 45' (0.75°) or less
VDJ200L-GMMNZ	Camber Left - right error	0°10' +/-45' (0.16° +/-0.75°) 45' (0.75°) or less
VDJ200L/R-GNMNZ	Camber Left - right error	0°10' +/-45' (0.16° +/-0.75°) 45' (0.75°) or less
VDJ200L/R-GNTEZ	Camber Left - right error	0°10' +/-45' (0.16° +/-0.75°) 45' (0.75°) or less
VDJ200L/R-GNTNZ	Camber Left - right error	0°10' +/-45' (0.16° +/-0.75°) 45' (0.75°) or less
VDJ200L/R-GPMNZ	Camber Left - right error	0°10' +/-45' (0.16° +/-0.75°) 45' (0.75°) or less
VDJ200R-GMMNZ	Camber Left - right error	0°10' +/-45' (0.16° +/-0.75°) 45' (0.75°) or less
GRJ200L-GNANKV	Camber Left - right error	0°18' +/-45' (0.30° +/-0.75°) 45' (0.75°) or less
GRJ200L-GNMNKV	Camber Left - right error	0°18' +/-45' (0.30° +/-0.75°) 45' (0.75°) or less
GRJ200L-GPANKV	Camber Left - right error	0°18' +/-45' (0.30° +/-0.75°) 45' (0.75°) or less
GRJ200L-GPMNKV	Camber Left - right error	0°18' +/-45' (0.30° +/-0.75°) 45' (0.75°) or less
UZJ200L-GNANKV	Camber Left - right error	0°18' +/-45' (0.30° +/-0.75°) 45' (0.75°) or less
UZJ200L-GNAEKV	Camber Left - right error	0°18' +/-45' (0.30° +/-0.75°) 45' (0.75°) or less
VDJ200L-GNMNZV	Camber Left - right error	0°18' +/-45' (0.30° +/-0.75°) 45' (0.75°) or less

VDJ200L-GPMNZV		Camber Left - right error	0°18' +/-45' (0.30° +/-0.75°) 45' (0.75°) or less
VDJ200L-GNTNZV		Camber Left - right error	0°18' +/-45' (0.30° +/-0.75°) 45' (0.75°) or less
UZJ200R-GNAEKQ	w/o Bull Bar	Camber Left - right error	0°20' +/-45' (0.34° +/-0.75°) 45' (0.75°) or less
	w/ Bull Bar	Camber Left - right error	0°10' +/-45' (0.16° +/-0.75°) 45' (0.75°) or less
UZJ200R-GNANKQ	w/o Bull Bar	Camber Left - right error	0°20' +/-45' (0.34° +/-0.75°) 45' (0.75°) or less
	w/ Bull Bar	Camber Left - right error	0°10' +/-45' (0.16° +/-0.75°) 45' (0.75°) or less
VDJ200R-GNTEZQ	w/o Bull Bar	Camber Left - right error	0°20' +/-45' (0.34° +/-0.75°) 45' (0.75°) or less
	w/ Bull Bar	Camber Left - right error	0°10' +/-45' (0.16° +/-0.75°) 45' (0.75°) or less
VDJ200R-GNTNZQ	w/o Bull Bar	Camber Left - right error	0°20' +/-45' (0.34° +/-0.75°) 45' (0.75°) or less
	w/ Bull Bar	Camber Left - right error	0°10' +/-45' (0.16° +/-0.75°) 45' (0.75°) or less
UZJ200L-GMAEKW	w/o Active Height Control	Camber Left - right error	0°10' +/-45' (0.16° +/-0.75°) 45' (0.75°) or less
	w/ Active Height Control	Camber Left - right error	0°00' +/-45' (0.00° +/-0.75°) 45' (0.75°) or less
UZJ200L/R-GNAEKW	w/o Active Height Control	Camber Left - right error	0°10' +/-45' (0.16° +/-0.75°) 45' (0.75°) or less
	w/ Active Height Control	Camber Left - right error	0°00' +/-45' (0.00° +/-0.75°) 45' (0.75°) or less
VDJ200L-GMTEZW	w/o Active Height Control	Camber Left - right error	0°10' +/-45' (0.16° +/-0.75°) 45' (0.75°) or less
	w/ Active Height Control	Camber Left - right error	0°00' +/-45' (0.00° +/-0.75°) 45' (0.75°) or less
VDJ200L/R-GNTEZW	w/o Active Height Control	Camber Left - right error	0°10' +/-45' (0.16° +/-0.75°) 45' (0.75°) or less
	w/ Active Height Control	Camber Left - right error	0°00' +/-45' (0.00° +/-0.75°) 45' (0.75°) or less
URJ200L-GNTEKV	w/ KDSS Option Less	Camber Left - right error	0°18' +/-45' (0.30° +/-0.75°) 45' (0.75°) or less
	w/ KDSS Spare Tire x 2	Camber Left - right error	0°22' +/-45' (0.36° +/-0.75°) 45' (0.75°) or less
	w/ KDSS Full Option	Camber Left - right error	0°10' +/-45' (0.17° +/-0.75°) 45' (0.75°) or less
UZJ200L-GNAEKC	w/ KDSS	Camber Left - right error	0°6' +/-45' (0.10° +/-0.75°) 45' (0.75°) or less
UZJ200L-GNANKC	Option Less	Camber Left - right error	0°12' +/-45' (0.20° +/-0.75°) 45' (0.75°) or less
	Winch	Camber Left - right error	0°10' +/-45' (0.17° +/-0.75°) 45' (0.75°) or less
	Full Option	Camber Left - right error	0°8' +/-45' (0.13° +/-0.75°) 45' (0.75°) or less
GRJ200L-GNANKC	Option Less	Camber Left - right error	0°15' +/-45' (0.25° +/-0.75°) 45' (0.75°) or less
	Winch	Camber Left - right error	0°15' +/-45' (0.25° +/-0.75°) 45' (0.75°) or less
	Full Option	Camber Left - right error	0°13' +/-45' (0.21° +/-0.75°) 45' (0.75°) or less
VDJ200R-KCMRZ	Option Less	Camber Left - right error	0°20' +/-45' (0.33° +/-0.75°) 45' (0.75°) or less
	Full Option	Camber Left - right error	0°14' +/-45' (0.23° +/-0.75°) 45' (0.75°) or less
VDJ200R-KDMRZ	9-passenger Option Less	Camber Left - right error	0°19' +/-45' (0.31° +/-0.75°) 45' (0.75°) or less
	9-passenger Full Option	Camber Left - right error	0°16' +/-45' (0.27° +/-0.75°) 45' (0.75°) or less
	10-passenger	Camber	0°17' +/-45' (0.29° +/-0.75°)

	ption Less	Left - right error	45' (0.75°) or less
	10-passenger Full Option	Camber Left - right error	0°16' +/-45' (0.26° +/-0.75°) 45' (0.75°) or less
VDJ200L-KCMRZ	5-passenger Option Less	Camber Left - right error	0°22' +/-45' (0.37° +/-0.75°) 45' (0.75°) or less
	5-passenger Full Option	Camber Left - right error	0°16' +/-45' (0.27° +/-0.75°) 45' (0.75°) or less
	6-passenger Option Less	Camber Left - right error	0°22' +/-45' (0.36° +/-0.75°) 45' (0.75°) or less
	6-passenger Full Option	Camber Left - right error	0°16' +/-45' (0.26° +/-0.75°) 45' (0.75°) or less
VDJ200L-KDMRZ	9-passenger Option Less	Camber Left - right error	0°22' +/-45' (0.37° +/-0.75°) 45' (0.75°) or less
	9-passenger Full Option	Camber Left - right error	0°16' +/-45' (0.26° +/-0.75°) 45' (0.75°) or less
	10-passenger Option Less	Camber Left - right error	0°22' +/-45' (0.36° +/-0.75°) 45' (0.75°) or less
	10-passenger Full Option	Camber Left - right error	0°15' +/-45' (0.25° +/-0.75°) 45' (0.75°) or less
GRJ200R-KDMRK	9-passenger Option Less	Camber Left - right error	0°8' +/-45' (0.14° +/-0.75°) 45' (0.75°) or less
	9-passenger Full Option	Camber Left - right error	-0°6' +/-45' (-0.10° +/-0.75°) 45' (0.75°) or less
	10-passenger Option Less	Camber Left - right error	0°8' +/-45' (0.13° +/-0.75°) 45' (0.75°) or less
	10-passenger Full Option	Camber Left - right error	-0°7' +/-45' (-0.11° +/-0.75°) 45' (0.75°) or less
GRJ200L-KCMRK	5-passenger Option Less	Camber Left - right error	0°10' +/-45' (0.17° +/-0.75°) 45' (0.75°) or less
	5-passenger Full Option	Camber Left - right error	0°11' +/-45' (0.18° +/-0.75°) 45' (0.75°) or less
	6-passenger Option Less	Camber Left - right error	0°10' +/-45' (0.16° +/-0.75°) 45' (0.75°) or less
	6-passenger Full Option	Camber Left - right error	0°10' +/-45' (0.16° +/-0.75°) 45' (0.75°) or less
GRJ200L-KDMRK	9-passenger Option Less	Camber Left - right error	0°10' +/-45' (0.17° +/-0.75°) 45' (0.75°) or less
	9-passenger Full Option	Camber Left - right error	0°10' +/-45' (0.16° +/-0.75°) 45' (0.75°) or less
	10-passenger Option Less	Camber Left - right error	0°10' +/-45' (0.16° +/-0.75°) 45' (0.75°) or less
	10-passenger Full Option	Camber Left - right error	0°9' +/-45' (0.15° +/-0.75°) 45' (0.75°) or less
GRJ200L-KDMNKV	Option Less	Camber Left - right error	0°21' +/-45' (0.35° +/-0.75°) 45' (0.75°) or less
	Full Option	Camber Left - right error	0°16' +/-45' (0.27° +/-0.75°) 45' (0.75°) or less
GRJ200L-KDMRKV	9-passenger Option Less	Camber Left - right error	0°21' +/-45' (0.35° +/-0.75°) 45' (0.75°) or less
	9-passenger Full Option	Camber Left - right error	0°20' +/-45' (0.33° +/-0.75°) 45' (0.75°) or less
	10-passenger Option Less	Camber Left - right error	0°20' +/-45' (0.33° +/-0.75°) 45' (0.75°) or less
	10-passenger Full Option	Camber Left - right error	0°19' +/-45' (0.32° +/-0.75°) 45' (0.75°) or less
VDJ200L-KDMNZV	Option Less	Camber Left - right error	0°20' +/-45' (0.33° +/-0.75°) 45' (0.75°) or less
	Full Option	Camber Left - right error	0°16' +/-45' (0.26° +/-0.75°) 45' (0.75°) or less
VDJ200L-KDMRZV	9-passenger Option Less	Camber Left - right error	0°20' +/-45' (0.33° +/-0.75°) 45' (0.75°) or less
	9-passenger Full Option	Camber Left - right error	0°19' +/-45' (0.32° +/-0.75°) 45' (0.75°) or less
	10-passenger Option Less	Camber Left - right error	0°19' +/-45' (0.31° +/-0.75°) 45' (0.75°) or less

	-passenger Full Option	Camber Left - right error	0°19' +/-45' (0.31° +/-0.75°) 45' (0.75°) or less
VDJ200R-KCTRZQ	Option Less	Camber Left - right error	0°31' +/-45' (0.51° +/-0.75°) 45' (0.75°) or less
	Full Option	Camber Left - right error	0°28' +/-45' (0.46° +/-0.75°) 45' (0.75°) or less
VDJ200R-GCMRZ	Option Less	Camber Left - right error	0°20' +/-45' (0.33° +/-0.75°) 45' (0.75°) or less
	Full Option	Camber Left - right error	0°14' +/-45' (0.23° +/-0.75°) 45' (0.75°) or less
VDJ200R-GDMRZ	9-passenger Option Less	Camber Left - right error	0°19' +/-45' (0.31° +/-0.75°) 45' (0.75°) or less
	9-passenger Full Option	Camber Left - right error	0°16' +/-45' (0.27° +/-0.75°) 45' (0.75°) or less
	10-passenger Option Less	Camber Left - right error	0°17' +/-45' (0.29° +/-0.75°) 45' (0.75°) or less
	10-passenger Full Option	Camber Left - right error	0°16' +/-45' (0.26° +/-0.75°) 45' (0.75°) or less
VDJ200L-GCMRZ	5-passenger Option Less	Camber Left - right error	0°22' +/-45' (0.37° +/-0.75°) 45' (0.75°) or less
	5-passenger Full Option	Camber Left - right error	0°16' +/-45' (0.26° +/-0.75°) 45' (0.75°) or less
	6-passenger Option Less	Camber Left - right error	0°22' +/-45' (0.37° +/-0.75°) 45' (0.75°) or less
	6-passenger Full Option	Camber Left - right error	0°16' +/-45' (0.26° +/-0.75°) 45' (0.75°) or less
VDJ200L-GDMRZ	9-passenger Option Less	Camber Left - right error	0°22' +/-45' (0.37° +/-0.75°) 45' (0.75°) or less
	9-passenger Full Option	Camber Left - right error	0°16' +/-45' (0.26° +/-0.75°) 45' (0.75°) or less
	10-passenger Option Less	Camber Left - right error	0°22' +/-45' (0.37° +/-0.75°) 45' (0.75°) or less
	10-passenger Full Option	Camber Left - right error	0°15' +/-45' (0.25° +/-0.75°) 45' (0.75°) or less
GRJ200R-GDMRK	9-passenger Option Less	Camber Left - right error	0°8' +/-45' (0.14° +/-0.75°) 45' (0.75°) or less
	9-passenger Full Option	Camber Left - right error	-0°6' +/-45' (-0.10° +/-0.75°) 45' (0.75°) or less
	10-passenger Option Less	Camber Left - right error	0°8' +/-45' (0.13° +/-0.75°) 45' (0.75°) or less
	10-passenger Full Option	Camber Left - right error	-0°7' +/-45' (-0.11° +/-0.75°) 45' (0.75°) or less
GRJ200L-GCMRK	5-passenger Option Less	Camber Left - right error	0°10' +/-45' (0.17° +/-0.75°) 45' (0.75°) or less
	5-passenger Full Option	Camber Left - right error	0°11' +/-45' (0.18° +/-0.75°) 45' (0.75°) or less
	6-passenger Option Less	Camber Left - right error	0°10' +/-45' (0.16° +/-0.75°) 45' (0.75°) or less
	6-passenger Full Option	Camber Left - right error	0°10' +/-45' (0.16° +/-0.75°) 45' (0.75°) or less
GRJ200L-GDMRK	9-passenger Option Less	Camber Left - right error	0°10' +/-45' (0.17° +/-0.75°) 45' (0.75°) or less
	9-passenger Full Option	Camber Left - right error	0°10' +/-45' (0.16° +/-0.75°) 45' (0.75°) or less
	10-passenger Option Less	Camber Left - right error	0°10' +/-45' (0.16° +/-0.75°) 45' (0.75°) or less
	10-passenger Full Option	Camber Left - right error	0°9' +/-45' (0.15° +/-0.75°) 45' (0.75°) or less
GRJ200L-GDMNKV	Option Less	Camber Left - right error	0°21' +/-45' (0.35° +/-0.75°) 45' (0.75°) or less
	Full Option	Camber Left - right error	0°16' +/-45' (0.27° +/-0.75°) 45' (0.75°) or less
	9-passenger Option Less	Camber Left - right error	0°21' +/-45' (0.35° +/-0.75°) 45' (0.75°) or less
	9-passenger Full Option	Camber Left - right error	0°20' +/-45' (0.33° +/-0.75°) 45' (0.75°) or less

-GDMRKV	10-passenger Option Less	Camber Left - right error	0°20' +/-45' (0.33° +/-0.75°) 45' (0.75°) or less
	10-passenger Full Option	Camber Left - right error	0°19' +/-45' (0.32° +/-0.75°) 45' (0.75°) or less
VDJ200L-GDMNZV	Option Less	Camber Left - right error	0°20' +/-45' (0.33° +/-0.75°) 45' (0.75°) or less
	Full Option	Camber Left - right error	0°16' +/-45' (0.26° +/-0.75°) 45' (0.75°) or less
VDJ200L-GDMRZV	9-passenger Option Less	Camber Left - right error	0°20' +/-45' (0.33° +/-0.75°) 45' (0.75°) or less
	9-passenger Full Option	Camber Left - right error	0°19' +/-45' (0.32° +/-0.75°) 45' (0.75°) or less
	10-passenger Option Less	Camber Left - right error	0°19' +/-45' (0.31° +/-0.75°) 45' (0.75°) or less
	10-passenger Full Option	Camber Left - right error	0°19' +/-45' (0.32° +/-0.75°) 45' (0.75°) or less
VDJ200R-GCTRZQ	Option Less	Camber Left - right error	0°31' +/-45' (0.51° +/-0.75°) 45' (0.75°) or less
	Full Option	Camber Left - right error	0°28' +/-45' (0.46° +/-0.75°) 45' (0.75°) or less

Standard Caster Inclination (Unloaded):

Vehicle Model	Caster Inclination	
GRJ200L-GMMNK	Caster Left - right error	2°26' +/-45' (2.44° +/-0.75°) 45' (0.75°) or less
GRJ200L/R-GNMNK	Caster Left - right error	2°26' +/-45' (2.44° +/-0.75°) 45' (0.75°) or less
GRJ200L-GPMNK	Caster Left - right error	2°26' +/-45' (2.44° +/-0.75°) 45' (0.75°) or less
UZJ200L-GNAEK	Caster Left - right error	2°26' +/-45' (2.44° +/-0.75°) 45' (0.75°) or less
VDJ200L-GMMNZ	Caster Left - right error	2°26' +/-45' (2.44° +/-0.75°) 45' (0.75°) or less
VDJ200L/R-GNMNZ	Caster Left - right error	2°26' +/-45' (2.44° +/-0.75°) 45' (0.75°) or less
VDJ200L/R-GNTEZ	Caster Left - right error	2°26' +/-45' (2.44° +/-0.75°) 45' (0.75°) or less
VDJ200L/R-GNTNZ	Caster Left - right error	2°26' +/-45' (2.44° +/-0.75°) 45' (0.75°) or less
VDJ200L/R-GPMNZ	Caster Left - right error	2°26' +/-45' (2.44° +/-0.75°) 45' (0.75°) or less
VDJ200R-GMMNZ	Caster Left - right error	2°26' +/-45' (2.44° +/-0.75°) 45' (0.75°) or less
GRJ200L-GNANKV	Caster Left - right error	3°02' +/-45' (3.04° +/-0.75°) 45' (0.75°) or less
GRJ200L-GNMNKV	Caster Left - right error	3°02' +/-45' (3.04° +/-0.75°) 45' (0.75°) or less
GRJ200L-GPANKV	Caster Left - right error	3°02' +/-45' (3.04° +/-0.75°) 45' (0.75°) or less
GRJ200L-GPMNKV Option Less	Caster Left - right error	3°02' +/-45' (3.04° +/-0.75°) 45' (0.75°) or less
UZJ200L-GNANKV	Caster Left - right error	3°02' +/-45' (3.04° +/-0.75°) 45' (0.75°) or less
UZJ200L-GNAEKV	Caster Left - right error	3°02' +/-45' (3.04° +/-0.75°) 45' (0.75°) or less
VDJ200L-GNMNZV	Caster Left - right error	3°02' +/-45' (3.04° +/-0.75°) 45' (0.75°) or less
VDJ200L-GPMNZV	Caster Left - right error	3°02' +/-45' (3.04° +/-0.75°) 45' (0.75°) or less
VDJ200L-GNTNZV	Caster Left - right error	3°02' +/-45' (3.04° +/-0.75°) 45' (0.75°) or less
	Caster	2°28' +/-45' (2.47° +/-0.75°)

-GNAEKQ	w/o Bull Bar	Left - right error	45' (0.75°) or less
	w/ Bull Bar	Caster Left - right error	2°26' +/-45' (2.44° +/-0.75°) 45' (0.75°) or less
UZJ200R-GNANKQ	w/o Bull Bar	Caster Left - right error	2°28' +/-45' (2.47° +/-0.75°) 45' (0.75°) or less
	w/ Bull Bar	Caster Left - right error	2°26' +/-45' (2.44° +/-0.75°) 45' (0.75°) or less
VDJ200R-GNTEZQ	w/o Bull Bar	Caster Left - right error	2°28' +/-45' (2.47° +/-0.75°) 45' (0.75°) or less
	w/ Bull Bar	Caster Left - right error	2°26' +/-45' (2.44° +/-0.75°) 45' (0.75°) or less
VDJ200R-GNTNZQ	w/o Bull Bar	Caster Left - right error	2°28' +/-45' (2.47° +/-0.75°) 45' (0.75°) or less
	w/ Bull Bar	Caster Left - right error	2°26' +/-45' (2.44° +/-0.75°) 45' (0.75°) or less
UZJ200L-GMAEKW	w/o Active Height Control	Caster Left - right error	2°26' +/-45' (2.44° +/-0.75°) 45' (0.75°) or less
	w/ Active Height Control	Caster Left - right error	3°23' +/-45' (3.38° +/-0.75°) 45' (0.75°) or less
UZJ200L/R-GNAEKW	w/o Active Height Control	Caster Left - right error	2°26' +/-45' (2.44° +/-0.75°) 45' (0.75°) or less
	w/ Active Height Control	Caster Left - right error	3°23' +/-45' (3.38° +/-0.75°) 45' (0.75°) or less
VDJ200L-GMTEZW	w/o Active Height Control	Caster Left - right error	2°26' +/-45' (2.44° +/-0.75°) 45' (0.75°) or less
	w/ Active Height Control	Caster Left - right error	3°23' +/-45' (3.38° +/-0.75°) 45' (0.75°) or less
VDJ200L/R-GNTEZW	w/o Active Height Control	Caster Left - right error	2°26' +/-45' (2.44° +/-0.75°) 45' (0.75°) or less
	w/ Active Height Control	Caster Left - right error	3°23' +/-45' (3.38° +/-0.75°) 45' (0.75°) or less
URJ200L-GNTEKV	w/ KDSS Option Less	Caster Left - right error	2°58' +/-45' (2.97° +/-0.75°) 45' (0.75°) or less
	w/ KDSS Spare Tire x 2	Caster Left - right error	3°02' +/-45' (3.04° +/-0.75°) 45' (0.75°) or less
	w/ KDSS Full Option	Caster Left - right error	3°02' +/-45' (3.03° +/-0.75°) 45' (0.75°) or less
UZJ200L-GNAEKC	w/ KDSS	Caster Left - right error	2°21' +/-45' (2.35° +/-0.75°) 45' (0.75°) or less
UZJ200L-GNANKC	Option Less	Caster Left - right error	2°38' +/-45' (2.64° +/-0.75°) 45' (0.75°) or less
	Winch	Caster Left - right error	2°34' +/-45' (2.57° +/-0.75°) 45' (0.75°) or less
	Full Option	Caster Left - right error	2°34' +/-45' (2.57° +/-0.75°) 45' (0.75°) or less
GRJ200L-GNANKC	Option Less	Caster Left - right error	2°41' +/-45' (2.69° +/-0.75°) 45' (0.75°) or less
	Winch	Caster Left - right error	2°37' +/-45' (2.61° +/-0.75°) 45' (0.75°) or less
	Full Option	Caster Left - right error	2°37' +/-45' (2.61° +/-0.75°) 45' (0.75°) or less
VDJ200R-KCMRZ	Option Less	Caster Left - right error	2°9' +/-45' (2.15° +/-0.75°) 45' (0.75°) or less
	Full Option	Caster Left - right error	2°25' +/-45' (2.41° +/-0.75°) 45' (0.75°) or less
VDJ200R-KDMRZ	9-passenger Option Less	Caster Left - right error	2°9' +/-45' (2.15° +/-0.75°) 45' (0.75°) or less
	9-passenger Full Option	Caster Left - right error	2°22' +/-45' (2.36° +/-0.75°) 45' (0.75°) or less
	10-passenger Option Less	Caster Left - right error	2°10' +/-45' (2.16° +/-0.75°) 45' (0.75°) or less
	10-passenger Full Option	Caster Left - right error	2°22' +/-45' (2.36° +/-0.75°) 45' (0.75°) or less
	5-passenger Option Less	Caster Left - right error	2°17' +/-45' (2.29° +/-0.75°) 45' (0.75°) or less

VDJ200L-KCMRZ	5-passenger Full Option	Caster Left - right error	2°25' +/-45' (2.42° +/-0.75°) 45' (0.75°) or less
	6-passenger Option Less	Caster Left - right error	2°17' +/-45' (2.29° +/-0.75°) 45' (0.75°) or less
	6-passenger Full Option	Caster Left - right error	2°25' +/-45' (2.42° +/-0.75°) 45' (0.75°) or less
VDJ200L-KDMRZ	9-passenger Option Less	Caster Left - right error	2°11' +/-45' (2.19° +/-0.75°) 45' (0.75°) or less
	9-passenger Full Option	Caster Left - right error	2°21' +/-45' (2.35° +/-0.75°) 45' (0.75°) or less
	10-passenger Option Less	Caster Left - right error	2°11' +/-45' (2.19° +/-0.75°) 45' (0.75°) or less
	10-passenger Full Option	Caster Left - right error	2°21' +/-45' (2.35° +/-0.75°) 45' (0.75°) or less
GRJ200R-KDMRK	9-passenger Option Less	Caster Left - right error	2°26' +/-45' (2.43° +/-0.75°) 45' (0.75°) or less
	9-passenger Full Option	Caster Left - right error	2°31' +/-45' (2.52° +/-0.75°) 45' (0.75°) or less
	10-passenger Option Less	Caster Left - right error	2°26' +/-45' (2.43° +/-0.75°) 45' (0.75°) or less
	10-passenger Full Option	Caster Left - right error	2°31' +/-45' (2.52° +/-0.75°) 45' (0.75°) or less
GRJ200L-KCMRK	5-passenger Option Less	Caster Left - right error	2°22' +/-45' (2.36° +/-0.75°) 45' (0.75°) or less
	5-passenger Full Option	Caster Left - right error	2°27' +/-45' (2.45° +/-0.75°) 45' (0.75°) or less
	6-passenger Option Less	Caster Left - right error	2°20' +/-45' (2.34° +/-0.75°) 45' (0.75°) or less
	6-passenger Full Option	Caster Left - right error	2°28' +/-45' (2.46° +/-0.75°) 45' (0.75°) or less
GRJ200L-KDMRK	9-passenger Option Less	Caster Left - right error	2°25' +/-45' (2.42° +/-0.75°) 45' (0.75°) or less
	9-passenger Full Option	Caster Left - right error	2°28' +/-45' (2.46° +/-0.75°) 45' (0.75°) or less
	10-passenger Option Less	Caster Left - right error	2°26' +/-45' (2.43° +/-0.75°) 45' (0.75°) or less
	10-passenger Full Option	Caster Left - right error	2°28' +/-45' (2.46° +/-0.75°) 45' (0.75°) or less
GRJ200L-KDMNKV	Option Less	Caster Left - right error	2°55' +/-45' (2.92° +/-0.75°) 45' (0.75°) or less
	Full Option	Caster Left - right error	3°4' +/-45' (3.06° +/-0.75°) 45' (0.75°) or less
GRJ200L-KDMRKV	9-passenger Option Less	Caster Left - right error	2°57' +/-45' (2.95° +/-0.75°) 45' (0.75°) or less
	9-passenger Full Option	Caster Left - right error	2°58' +/-45' (2.96° +/-0.75°) 45' (0.75°) or less
	10-passenger Option Less	Caster Left - right error	2°57' +/-45' (2.95° +/-0.75°) 45' (0.75°) or less
	10-passenger Full Option	Caster Left - right error	2°58' +/-45' (2.96° +/-0.75°) 45' (0.75°) or less
VDJ200L-KDMNZV	Option Less	Caster Left - right error	2°52' +/-45' (2.86° +/-0.75°) 45' (0.75°) or less
	Full Option	Caster Left - right error	3°5' +/-45' (3.08° +/-0.75°) 45' (0.75°) or less
VDJ200L-KDMRZV	9-passenger Option Less	Caster Left - right error	2°54' +/-45' (2.90° +/-0.75°) 45' (0.75°) or less
	9-passenger Full Option	Caster Left - right error	2°59' +/-45' (2.99° +/-0.75°) 45' (0.75°) or less
	10-passenger Option Less	Caster Left - right error	2°55' +/-45' (2.91° +/-0.75°) 45' (0.75°) or less
	10-passenger Full Option	Caster Left - right error	2°59' +/-45' (2.99° +/-0.75°) 45' (0.75°) or less
VDJ200R-KCTRZQ	Option Less	Caster Left - right error	2°14' +/-45' (2.24° +/-0.75°) 45' (0.75°) or less
	Full Option	Caster	2°15' +/-45' (2.25° +/-0.75°)

		Left - right error	45' (0.75°) or less
VDJ200R-GCMRZ	Option Less	Caster Left - right error	2°9' +/-45' (2.15° +/-0.75°) 45' (0.75°) or less
	Full Option	Caster Left - right error	2°25' +/-45' (2.41° +/-0.75°) 45' (0.75°) or less
VDJ200R-GDMRZ	9-passenger Option Less	Caster Left - right error	2°9' +/-45' (2.15° +/-0.75°) 45' (0.75°) or less
	9-passenger Full Option	Caster Left - right error	2°22' +/-45' (2.36° +/-0.75°) 45' (0.75°) or less
	10-passenger Option Less	Caster Left - right error	2°10' +/-45' (2.16° +/-0.75°) 45' (0.75°) or less
	10-passenger Full Option	Caster Left - right error	2°22' +/-45' (2.36° +/-0.75°) 45' (0.75°) or less
VDJ200L-GCMRZ	5-passenger Option Less	Caster Left - right error	2°17' +/-45' (2.29° +/-0.75°) 45' (0.75°) or less
	5-passenger Full Option	Caster Left - right error	2°25' +/-45' (2.42° +/-0.75°) 45' (0.75°) or less
	6-passenger Option Less	Caster Left - right error	2°17' +/-45' (2.29° +/-0.75°) 45' (0.75°) or less
	6-passenger Full Option	Caster Left - right error	2°25' +/-45' (2.42° +/-0.75°) 45' (0.75°) or less
VDJ200L-GDMRZ	9-passenger Option Less	Caster Left - right error	2°11' +/-45' (2.19° +/-0.75°) 45' (0.75°) or less
	9-passenger Full Option	Caster Left - right error	2°21' +/-45' (2.35° +/-0.75°) 45' (0.75°) or less
	10-passenger Option Less	Caster Left - right error	2°11' +/-45' (2.19° +/-0.75°) 45' (0.75°) or less
	10-passenger Full Option	Caster Left - right error	2°21' +/-45' (2.35° +/-0.75°) 45' (0.75°) or less
GRJ200R-GDMRK	9-passenger Option Less	Caster Left - right error	2°26' +/-45' (2.43° +/-0.75°) 45' (0.75°) or less
	9-passenger Full Option	Caster Left - right error	2°31' +/-45' (2.52° +/-0.75°) 45' (0.75°) or less
	10-passenger Option Less	Caster Left - right error	2°26' +/-45' (2.43° +/-0.75°) 45' (0.75°) or less
	10-passenger Full Option	Caster Left - right error	2°31' +/-45' (2.52° +/-0.75°) 45' (0.75°) or less
GRJ200L-GCMRK	5-passenger Option Less	Caster Left - right error	2°22' +/-45' (2.36° +/-0.75°) 45' (0.75°) or less
	5-passenger Full Option	Caster Left - right error	2°27' +/-45' (2.45° +/-0.75°) 45' (0.75°) or less
	6-passenger Option Less	Caster Left - right error	2°20' +/-45' (2.34° +/-0.75°) 45' (0.75°) or less
	6-passenger Full Option	Caster Left - right error	2°28' +/-45' (2.46° +/-0.75°) 45' (0.75°) or less
GRJ200L-GDMRK	9-passenger Option Less	Caster Left - right error	2°25' +/-45' (2.42° +/-0.75°) 45' (0.75°) or less
	9-passenger Full Option	Caster Left - right error	2°28' +/-45' (2.46° +/-0.75°) 45' (0.75°) or less
	10-passenger Option Less	Caster Left - right error	2°26' +/-45' (2.43° +/-0.75°) 45' (0.75°) or less
	10-passenger Full Option	Caster Left - right error	2°28' +/-45' (2.46° +/-0.75°) 45' (0.75°) or less
GRJ200L-GDMNKV	Option Less	Caster Left - right error	2°55' +/-45' (2.92° +/-0.75°) 45' (0.75°) or less
	Full Option	Caster Left - right error	3°4' +/-45' (3.06° +/-0.75°) 45' (0.75°) or less
GRJ200L-GDMRKV	9-passenger Option Less	Caster Left - right error	2°57' +/-45' (2.95° +/-0.75°) 45' (0.75°) or less
	9-passenger Full Option	Caster Left - right error	2°58' +/-45' (2.96° +/-0.75°) 45' (0.75°) or less
	10-passenger Option Less	Caster Left - right error	2°57' +/-45' (2.95° +/-0.75°) 45' (0.75°) or less
	10-passenger Full Option	Caster Left - right error	2°58' +/-45' (2.96° +/-0.75°) 45' (0.75°) or less

VDJ200L-GDMNZV	Option Less	Caster Left - right error	2°52' +/-45' (2.86° +/-0.75°) 45' (0.75°) or less
	Full Option	Caster Left - right error	3°5' +/-45' (3.08° +/-0.75°) 45' (0.75°) or less
VDJ200L-GDMRZV	9-passenger Option Less	Caster Left - right error	2°54' +/-45' (2.90° +/-0.75°) 45' (0.75°) or less
	9-passenger Full Option	Caster Left - right error	2°59' +/-45' (2.99° +/-0.75°) 45' (0.75°) or less
	10-passenger Option Less	Caster Left - right error	2°55' +/-45' (2.91° +/-0.75°) 45' (0.75°) or less
	10-passenger Full Option	Caster Left - right error	2°59' +/-45' (2.99° +/-0.75°) 45' (0.75°) or less
VDJ200R-GCTRZQ	Option Less	Caster Left - right error	2°14' +/-45' (2.24° +/-0.75°) 45' (0.75°) or less
	Full Option	Caster Left - right error	2°15' +/-45' (2.25° +/-0.75°) 45' (0.75°) or less

Standard Steering Axis Inclination (Unloaded Vehicle):

Vehicle Model		Steering Axis Inclination : Reference	
GRJ200L-GMMNK		Steering Axis	12°50' (12.83°)
GRJ200L/R-GNMNK		Steering Axis	12°50' (12.83°)
GRJ200L-GPMNK		Steering Axis	12°50' (12.83°)
UZJ200L-GNAEK		Steering Axis	12°50' (12.83°)
VDJ200L-GMMNZ		Steering Axis	12°50' (12.83°)
VDJ200L/R-GNMNZ		Steering Axis	12°50' (12.83°)
VDJ200L/R-GNTEZ		Steering Axis	12°50' (12.83°)
VDJ200L/R-GNTNZ		Steering Axis	12°50' (12.83°)
VDJ200L/R-GPMNZ		Steering Axis	12°50' (12.83°)
VDJ200R-GMMNZ		Steering Axis	12°50' (12.83°)
GRJ200L-GNANKV		Steering Axis	12°41' (12.68°)
GRJ200L-GNMNKV		Steering Axis	12°41' (12.68°)
GRJ200L-GPANKV		Steering Axis	12°41' (12.68°)
GRJ200L-GPMNKV		Steering Axis	12°41' (12.68°)
UZJ200L-GNANKV		Steering Axis	12°41' (12.68°)
UZJ200L-GNAEKV		Steering Axis	12°41' (12.68°)
VDJ200L-GNMNZV		Steering Axis	12°41' (12.68°)
VDJ200L-GPMNZV		Steering Axis	12°41' (12.68°)
VDJ200L-GNTNZV		Steering Axis	12°41' (12.68°)
UZJ200R-GNAEKQ	w/o Bull Bar	Steering Axis	12°38' (12.64°)
	w/ Bull Bar	Steering Axis	12°50' (12.83°)
UZJ200R-GNANKQ	w/o Bull Bar	Steering Axis	12°38' (12.64°)
	w/ Bull Bar	Steering Axis	12°50' (12.83°)
VDJ200R-GNTEZQ	w/o Bull Bar	Steering Axis	12°38' (12.64°)
	w/ Bull Bar	Steering Axis	12°50' (12.83°)
VDJ200R-GNTNZQ	w/o Bull Bar	Steering Axis	12°38' (12.64°)
	w/ Bull Bar	Steering Axis	12°50' (12.83°)
UZJ200L-GMAEKW	w/o Active Height Control	Steering Axis	12°50' (12.83°)
	w/ Active Height Control	Steering Axis	13°00' (13.00°)
UZJ200L/R-GNAEKW	w/o Active Height Control	Steering Axis	12°50' (12.83°)
	w/ Active Height Control	Steering Axis	13°00' (13.00°)
VDJ200L-GMTEZW	w/o Active Height Control	Steering Axis	12°50' (12.83°)
	w/ Active Height Control	Steering Axis	13°00' (13.00°)
VDJ200L/R-GNTEZW	w/o Active Height Control	Steering Axis	12°50' (12.83°)
	w/ Active Height Control	Steering Axis	13°00' (13.00°)
URJ200L-GNTEKV	w/ KDSS Option Less	Steering Axis	12°41' (12.68°)
	w/ KDSS Spare Tire x 2	Steering Axis	12°38' (12.63°)

	w/ KDSS Full Option	Steering Axis	12°49' (12.82°)
UZJ200L-GNAEKC	w/ KDSS	Steering Axis	12°54' (12.90°)
UZJ200L-GNANKC	Option Less	Steering Axis	12°47' (12.79°)
	Winch	Steering Axis	12°49' (12.82°)
	Full Option	Steering Axis	12°52' (12.86°)
GRJ200L-GNANKC	Option Less	Steering Axis	12°44' (12.74°)
	Winch	Steering Axis	12°44' (12.74°)
	Full Option	Steering Axis	12°47' (12.78°)
VDJ200R-KCMRZ	Option Less	Steering Axis	12°39' (12.65°)
	Full Option	Steering Axis	12°46' (12.76°)
VDJ200R-KDMRZ	9-passenger Option Less	Steering Axis	12°41' (12.68°)
	9-passenger Full Option	Steering Axis	12°43' (12.72°)
	10-passenger Option Less	Steering Axis	12°41' (12.69°)
	10-passenger Full Option	Steering Axis	12°44' (12.73°)
VDJ200L-KCMRZ	5-passenger Option Less	Steering Axis	12°37' (12.61°)
	5-passenger Full Option	Steering Axis	12°43' (12.72°)
	6-passenger Option Less	Steering Axis	12°37' (12.62°)
	6-passenger Full Option	Steering Axis	12°44' (12.73°)
VDJ200L-KDMRZ	9-passenger Option Less	Steering Axis	12°37' (12.61°)
	9-passenger Full Option	Steering Axis	12°44' (12.73°)
	10-passenger Option Less	Steering Axis	12°37' (12.62°)
	10-passenger Full Option	Steering Axis	12°44' (12.74°)
GRJ200R-KDMRK	9-passenger Option Less	Steering Axis	12°51' (12.85°)
	9-passenger Full Option	Steering Axis	13°6' (13.10°)
	10-passenger Option Less	Steering Axis	12°52' (12.87°)
	10-passenger Full Option	Steering Axis	13°7' (13.12°)
GRJ200L-KCMRK	5-passenger Option Less	Steering Axis	12°49' (12.82°)
	5-passenger Full Option	Steering Axis	12°49' (12.81°)
	6-passenger Option Less	Steering Axis	12°50' (12.84°)
	6-passenger Full Option	Steering Axis	12°50' (12.83°)
GRJ200L-KDMRK	9-passenger Option Less	Steering Axis	12°49' (12.82°)
	9-passenger Full Option	Steering Axis	12°50' (12.83°)
	10-passenger Option Less	Steering Axis	12°50' (12.83°)
	10-passenger Full Option	Steering Axis	12°50' (12.84°)
GRJ200L-KDMNKV	Option Less	Steering Axis	12°38' (12.63°)
	Full Option	Steering Axis	12°43' (12.71°)
	9-passenger Option Less	Steering Axis	12°38' (12.64°)

-KDMRKV	9-passenger Full Option	Steering Axis	12°39' (12.65°)
	10-passenger Option Less	Steering Axis	12°39' (12.65°)
	10-passenger Full Option	Steering Axis	12°40' (12.66°)
VDJ200L-KDMNZV	Option Less	Steering Axis	12°40' (12.66°)
	Full Option	Steering Axis	12°44' (12.73°)
VDJ200L-KDMRZV	9-passenger Option Less	Steering Axis	12°40' (12.66°)
	9-passenger Full Option	Steering Axis	12°40' (12.66°)
	10-passenger Option Less	Steering Axis	12°40' (12.67°)
	10-passenger Full Option	Steering Axis	12°40' (12.67°)
VDJ200R-KCTRZQ	Option Less	Steering Axis	12°28' (12.46°)
	Full Option	Steering Axis	12°31' (12.52°)
VDJ200R-GCMRZ	Option Less	Steering Axis	12°39' (12.65°)
	Full Option	Steering Axis	12°46' (12.76°)
VDJ200R-GDMRZ	9-passenger Option Less	Steering Axis	12°41' (12.68°)
	9-passenger Full Option	Steering Axis	12°43' (12.72°)
	10-passenger Option Less	Steering Axis	12°41' (12.69°)
	10-passenger Full Option	Steering Axis	12°44' (12.73°)
VDJ200L-GCMRZ	5-passenger Option Less	Steering Axis	12°37' (12.61°)
	5-passenger Full Option	Steering Axis	12°43' (12.72°)
	6-passenger Option Less	Steering Axis	12°37' (12.62°)
	6-passenger Full Option	Steering Axis	12°44' (12.73°)
VDJ200L-GDMRZ	9-passenger Option Less	Steering Axis	12°37' (12.61°)
	9-passenger Full Option	Steering Axis	12°44' (12.73°)
	10-passenger Option Less	Steering Axis	12°37' (12.62°)
	10-passenger Full Option	Steering Axis	12°44' (12.74°)
GRJ200R-GDMRK	9-passenger Option Less	Steering Axis	12°51' (12.85°)
	9-passenger Full Option	Steering Axis	13°6' (13.10°)
	10-passenger Option Less	Steering Axis	12°52' (12.87°)
	10-passenger Full Option	Steering Axis	13°7' (13.12°)
GRJ200L-GCMRK	5-passenger Option Less	Steering Axis	12°49' (12.82°)
	5-passenger Full Option	Steering Axis	12°49' (12.81°)
	6-passenger Option Less	Steering Axis	12°50' (12.84°)
	6-passenger Full Option	Steering Axis	12°50' (12.83°)
	9-passenger Option Less	Steering Axis	12°49' (12.81°)
	9-passenger Full Option	Steering Axis	12°50' (12.83°)

-GDMRK	10-passenger Option Less	Steering Axis	12°50' (12.83°)
	10-passenger Full Option	Steering Axis	12°50' (12.84°)
GRJ200L-GDMNKV	Option Less	Steering Axis	12°38' (12.63°)
	Full Option	Steering Axis	12°43' (12.71°)
GRJ200L-GDMRKV	9-passenger Option Less	Steering Axis	12°38' (12.64°)
	9-passenger Full Option	Steering Axis	12°39' (12.65°)
	10-passenger Option Less	Steering Axis	12°39' (12.65°)
	10-passenger Full Option	Steering Axis	12°40' (12.66°)
VDJ200L-GDMNZV	Option Less	Steering Axis	12°40' (12.66°)
	Full Option	Steering Axis	12°44' (12.73°)
VDJ200L-GDMRZV	9-passenger Option Less	Steering Axis	12°40' (12.66°)
	9-passenger Full Option	Steering Axis	12°40' (12.66°)
	10-passenger Option Less	Steering Axis	12°40' (12.67°)
	10-passenger Full Option	Steering Axis	12°40' (12.67°)
VDJ200R-GCTRZQ	Option Less	Steering Axis	12°28' (12.46°)
	Full Option	Steering Axis	12°31' (12.52°)

HINT:

The steering axis inclination is a reference value.

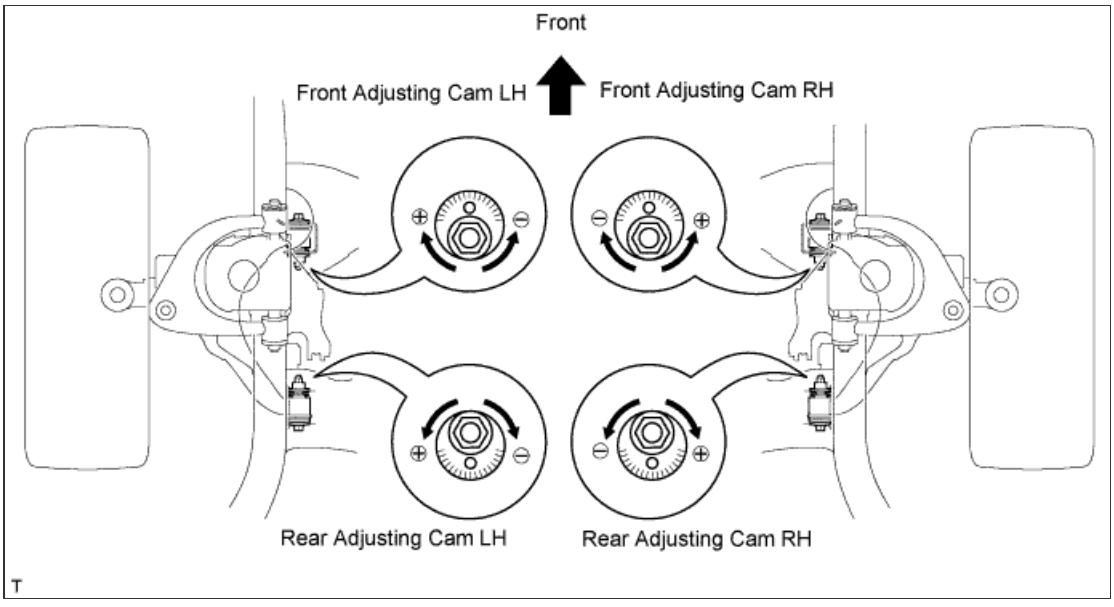
4. ADJUST CAMBER AND CASTER

HINT:

After the camber has been adjusted, inspect the toe-in.

a. Loosen the front adjusting cam bolt and rear adjusting cam nut.

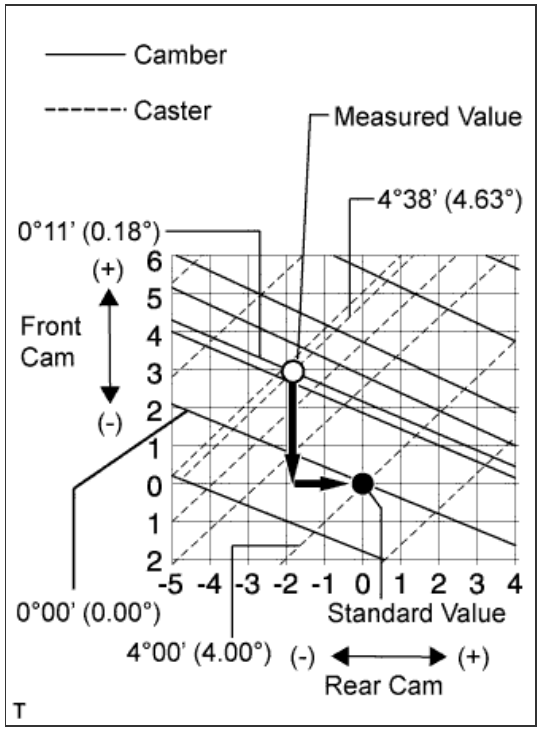
b. Turn the front adjusting cam and rear adjusting cam in both directions, and adjust the camber and caster to the center value.



HINT:

- **The camber and caster should be as close as possible to the center value.**
- **Make sure the difference between the left and right camber and caster is within +/-30' (0.5°).**

c. ead the adjustment chart (example).



i. Find the wheel alignment standard value applicable for the particular model.

ii. Mark the selected standard value on the adjustment chart.

Standard Value (Reference):

Camber	Caster
0°00' (0.00°)	4°00' (4.00°)

iii. Mark the alignment value measured when the vehicle is unloaded on the adjustment chart.

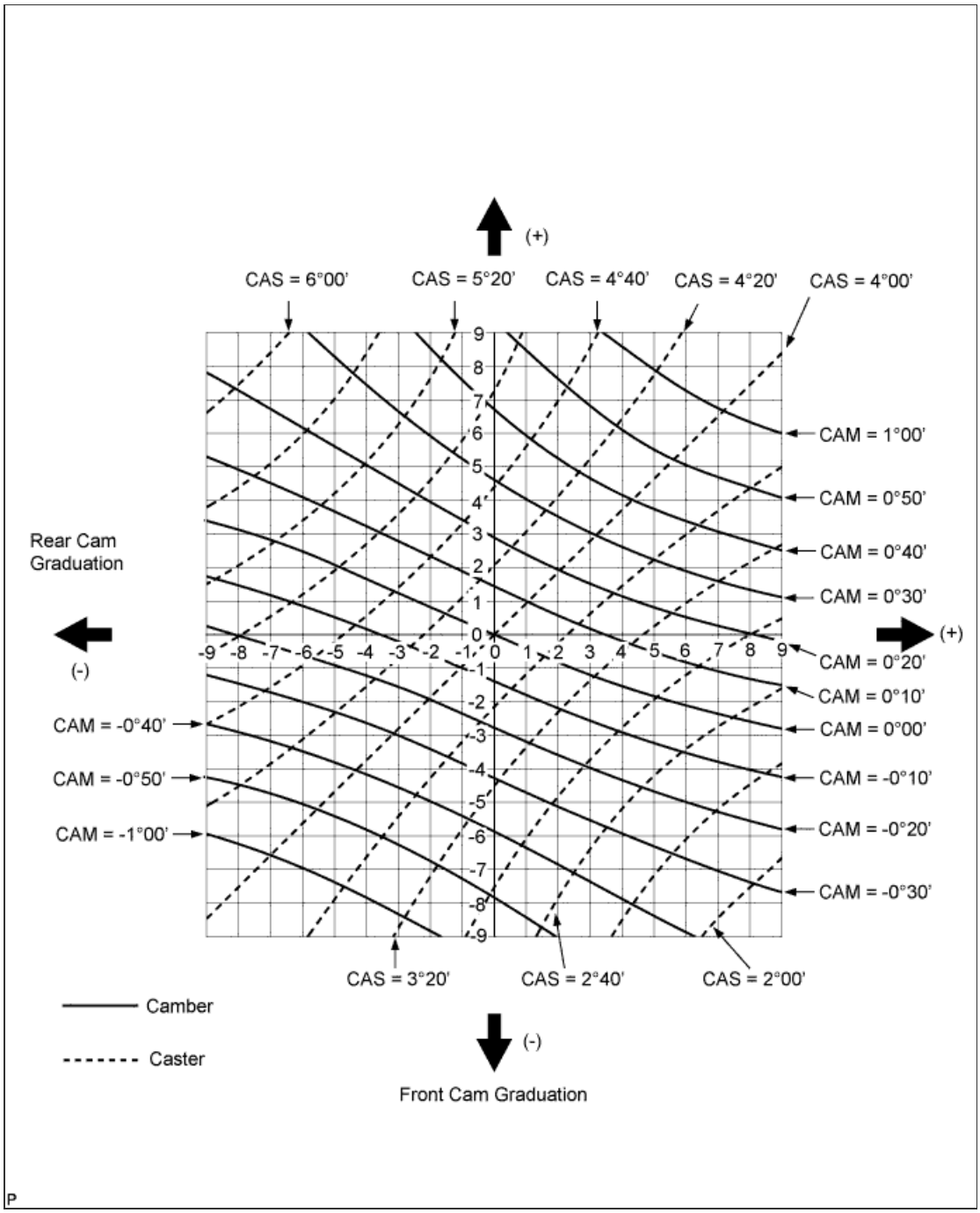
Measured Value (Reference):

Camber	Caster
0°11' (0.18°)	4°38' (4.63°)

iv. As shown in the chart, read the distance from the marked point to 0, and adjust the front and/ or rear adjusting cams accordingly.

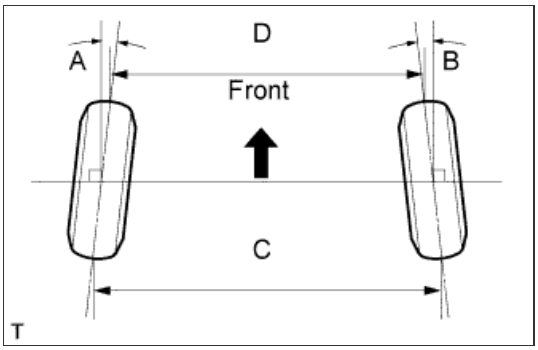
Amount to Turn Adjusting Cams (by Gradation):

Front adjusting cam	Rear adjusting cam
+3.0	-2.0



. INSPECT TOE-IN

a. Bounce the vehicle up and down at the corners to stabilize the suspension and inspect the toe-in.



Standard Toe-in (Unloaded Vehicle):

Vehicle Model	Item	A + B C - D
w/o Active Height Control	Toe-in (total)	A + B: 0°13' +/-10' (0.22° +/-0.17°) C - D: 3 +/-2 mm (0.118 +/-0.0787 in.)
w/ Active Height Control	Toe-in (total)	A + B: 0°00' +/-10' (0.00° +/-0.17°) C - D: 0 +/-2 mm (0 +/-0.0787 in.)

If the toe-in is not as specified, adjust it at the rack ends.

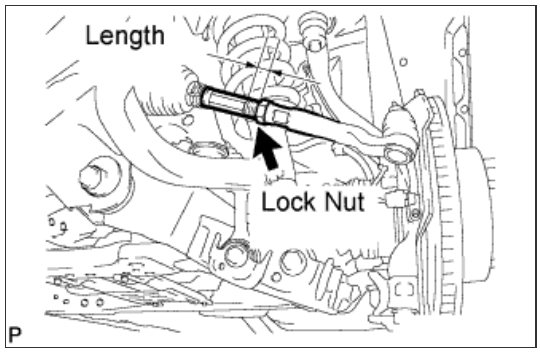
. ADJUST TOE-IN

a. elease the rack boot set clips.

b. Loosen the tie rod end lock nuts.

c. Turn the right and left rack ends by an equal amount to adjust the toe-in to the center value.

d. Check that the length of the right and left rack ends are approximately the same.



Standard difference:
0 +/-1 mm (0 +/-0.0394 in.) or less

e. Tighten the tie rod end lock nuts.

Torque:
82 N*m{ 836 kgf*cm , 60 ft.*lbf }

f. Place the boots on the seats and install the clips.

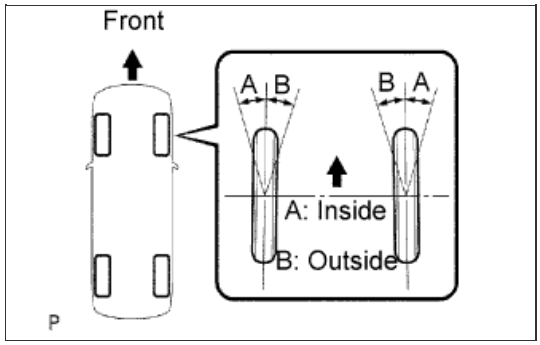
HINT:

Make sure that the boots are not twisted.

g. Perform the VGRS system calibration (Click here).

7. INSPECT WHEEL ANGLE

a. Turn the steering wheel to the left and right full lock positions, and measure the turning angle.



Standard Wheel Turning Angle (Unloaded Vehicle):

Vehicle Model	Inside wheel angle	Outside wheel angle : Reference
GRJ200L/R-GMMNK	-33°31' to -36°31' (-33.52° to -36.52°)	32°14' (32.24°)
GRJ200L/R-GNMNK	-33°31' to -36°31' (-33.52° to -36.52°)	32°14' (32.24°)
GRJ200L-GPMNK	-33°31' to -36°31' (33.52° to 36.52°)	32°14' (32.24°)
UZJ200L-GNAEK	-33°31' to -36°31' (-33.52° to -36.52°)	32°14' (32.24°)
VDJ200L-GMMNZ	-33°31' to -36°31' (-33.52° to -36.52°)	32°14' (32.24°)
VDJ200L/R-GNMNZ	-33°31' to -36°31' (-33.52° to -36.52°)	32°14' (32.24°)
VDJ200L/R-GNTEZ	-33°31' to -36°31' (-33.52° to -36.52°)	32°14' (32.24°)
VDJ200L/R-GNTNZ	-33°31' to -36°31' (-33.52° to -36.52°)	32°14' (32.24°)
VDJ200L/R-GPMNZ	-33°31' to -36°31' (-33.52°to -36.52°)	32°14' (32.24°)

VDJ200R-GMMNZ		-33°31' to -36°31' (-33.52° to -36.52°)	32°14' (32.24°)
GRJ200L-GNANKV		-33°34' to -36°34' (-33.56° to -36.56°)	32°26' (32.44°)
GRJ200L-GNMNKV		-33°34' to -36°34' (-33.56° to -36.56°)	32°26' (32.44°)
GRJ200L-GPANKV		-33°34' to -36°34' (-33.56° to -36.56°)	32°26' (32.44°)
GRJ200L-GPMNKV		-33°34' to -36°34' (-33.56° to -36.56°)	32°26' (32.44°)
UZJ200L-GNANKV		-33°34' to -36°34' (-33.56° to -36.56°)	32°26' (32.44°)
UZJ200L-GNAEKV		-33°34' to -36°34' (-33.56° to -36.56°)	32°26' (32.44°)
VDJ200L-GNMNZV		-33°34' to -36°34' (-33.56° to -36.56°)	32°26' (32.44°)
VDJ200L-GPMNZV		-33°34' to -36°34' (-33.56° to -36.56°)	32°26' (32.44°)
VDJ200L-GNTNZV		-33°34' to -36°34' (-33.56° to -36.56°)	32°26' (32.44°)
UZJ200R-GNAEKQ	w/o Bull Bar	-33°35' to -36°35' (-33.58° to -36.58°)	32°29' (32.49°)
	w/ Bull Bar	-33°31' to -36°31' (-33.52° to -36.52°)	32°14' (32.24°)
UZJ200R-GNANKQ	w/o Bull Bar	-33°35' to -36°35' (-33.58° to -36.58°)	32°29' (32.49°)
	w/ Bull Bar	-33°31' to -36°31' (-33.52° to -36.52°)	32°14' (32.24°)
VDJ200R-GNTEZQ	w/o Bull Bar	-33°35' to -36°35' (-33.58° to -36.58°)	32°29' (32.49°)
	w/ Bull Bar	-33°31' to -36°31' (-33.52° to -36.52°)	32°14' (32.24°)
VDJ200R-GNTNZQ	w/o Bull Bar	-33°35' to -36°35' (-33.58° to -36.58°)	32°29' (32.49°)
	w/ Bull Bar	-33°31' to -36°31' (-33.52° to -36.52°)	32°14' (32.24°)
UZJ200L-GMAEKW	w/o Active Height Control	-33°31' to -36°31' (-33.52° to -36.52°)	32°14' (32.24°)
	w/ Active Height Control	-33°28' to -36°28' (-33.46° to -36.46°)	32°02' (32.03°)
UZJ200L/R-GNAEKW	w/o Active Height Control	-33°31' to -36°31' (-33.52° to -36.52°)	32°14' (32.24°)
	w/ Active Height Control	-33°28' to -36°28' (-33.46° to -36.46°)	32°02' (32.03°)
VDJ200L-GMTEZW	w/o Active Height Control	-33°31' to -36°31' (-33.52° to -36.52°)	32°14' (32.24°)
	w/ Active Height Control	-33°28' to -36°28' (-33.46° to -36.46°)	32°02' (32.03°)
VDJ200L/R-GNTEZW	w/o Active Height Control	-33°31' to -36°31' (-33.52° to -36.52°)	32°14' (32.24°)
	w/ Active Height Control	-33°28' to -36°28' (-33.46° to -36.46°)	32°02' (32.03°)
URJ200L-GNTEKV	w/ KDSS Option Less	-33°34' to -36°34' (-33.56° to -36.56°)	32°26' (32.43°)
	w/ KDSS Spare Tire x 2	-33°35' to -36°35' (-33.58° to -36.58°)	32°31' (32.51°)
	w/ KDSS Full Option	-33°31' to -36°31' (-33.52° to -36.52°)	32°15' (32.25°)
UZJ200L-GNAEKC	w/ KDSS	-33°29' to -36°29' (-33.49° to -36.49°)	32°9' (32.15°)
UZJ200L-GNANKC	Option Less	-33°32' to -36°32' (-33.53° to -36.53°)	32°17' (32.29°)
	Winch	-33°31' to -36°31' (-33.52° to -36.52°)	32°15' (32.25°)
		-33°31' to -36°31'	32°12'

	Full Option	(-33.51° to -36.51°)	(32.20°)
GRJ200L-GNANKC	Option Less	-33°33' to -36°33' (-33.55° to -36.55°)	32°22' (32.36°)
	Winch	-33°33' to -36°33' (-33.55° to -36.55°)	32°22' (32.36°)
	Full Option	-33°32' to -36°32' (-33.53° to -36.53°)	32°18' (32.30°)
VDJ200R-KCMRZ	Option Less	-33°34' to -36°34' (-33.57° to -36.57°)	32°29' (32.48°)
	Full Option	-33°32' to -36°32' (-33.54° to -36.54°)	32°20' (32.34°)
VDJ200R-KDMRZ	9-passenger Option Less	-33°34' to -36°34' (-33.57° to -36.57°)	32°26' (32.44°)
	9-passenger Full Option	-33°33' to -36°33' (-33.55° to -36.55°)	32°23' (32.39°)
	10-passenger Option Less	-33°34' to -36°34' (-33.56° to -36.56°)	32°25' (32.42°)
	10-passenger Full Option	-33°33' to -36°33' (-33.55° to -36.55°)	32°22' (32.37°)
VDJ200L-KCMRZ	5-passenger Option Less	-33°35' to -36°35' (-33.59° to -36.59°)	32°32' (32.54°)
	5-passenger Full Option	-33°33' to -36°33' (-33.55° to -36.55°)	32°23' (32.39°)
	6-passenger Option Less	-33°35' to -36°35' (-33.58° to -36.58°)	32°31' (32.52°)
	6-passenger Full Option	-33°33' to -36°33' (-33.55° to -36.55°)	32°22' (32.37°)
VDJ200L-KDMRZ	9-passenger Option Less	-33°35' to -36°35' (-33.59° to -36.59°)	32°32' (32.54°)
	9-passenger Full Option	-33°33' to -36°33' (-33.55° to -36.55°)	32°22' (32.37°)
	10-passenger Option Less	-33°35' to -36°35' (-33.58° to -36.58°)	32°31' (32.52°)
	10-passenger Full Option	-33°33' to -36°33' (-33.55° to -36.55°)	32°22' (32.36°)
GRJ200R-KDMRK	9-passenger Option Less	-33°31' to -36°31' (-33.51° to -36.51°)	32°13' (32.21°)
	9-passenger Full Option	-33°25' to -36°25' (-33.42° to -36.42°)	31°55' (31.91°)
	10-passenger Option Less	-33°30' to -36°30' (-33.50° to -36.50°)	32°11' (32.19°)
	10-passenger Full Option	-33°25' to -36°25' (-33.42° to -36.42°)	31°53' (31.89°)
GRJ200L-KCMRK	5-passenger Option Less	-33°31' to -36°31' (-33.52° to -36.52°)	32°15' (32.25°)
	5-passenger Full Option	-33°31' to -36°31' (-33.52° to -36.52°)	32°16' (32.26°)
	6-passenger Option Less	-33°31' to -36°31' (-33.52° to -36.52°)	32°14' (32.23°)
	6-passenger Full Option	-33°31' to -36°31' (-33.52° to -36.52°)	32°14' (32.24°)
GRJ200L-KDMRK	9-passenger Option Less	-33°31' to -36°31' (-33.52° to -36.52°)	32°16' (32.26°)
	9-passenger Full Option	-33°31' to -36°31' (-33.52° to -36.52°)	32°14' (32.24°)
	10-passenger Option Less	-33°31' to -36°31' (-33.52° to -36.52°)	32°14' (32.24°)
	10-passenger Full Option	-33°31' to -36°31' (-33.51° to -36.51°)	32°13' (32.22°)
GRJ200L-KDMNKV	Option Less	-33°35' to -36°35' (-33.58° to -36.58°)	32°30' (32.50°)
	Full Option	-33°33' to -36°33' (-33.55° to -36.55°)	32°23' (32.39°)
	9-passenger Option Less	-33°35' to -36°35' (-33.58° to -36.58°)	32°30' (32.50°)

-KDMRKV	9-passenger Full Option	-33°34' to -36°34' (-33.57° to -36.57°)	32°29' (32.48°)
	10-passenger Option Less	-33°34' to -36°34' (-33.57° to -36.57°)	32°29' (32.48°)
	10-passenger Full Option	-33°34' to -36°34' (-33.57° to -36.57°)	32°28' (32.46°)
VDJ200L-KDMNZV	Option Less	-33°34' to -36°34' (-33.57° to -36.57°)	32°28' (32.47°)
	Full Option	-33°33' to -36°33' (-33.55° to -36.55°)	32°22' (32.37°)
VDJ200L-KDMRZV	9-passenger Option Less	-33°34' to -36°34' (-33.57° to -36.57°)	32°28' (32.47°)
	9-passenger Full Option	-33°34' to -36°34' (-33.57° to -36.57°)	32°28' (32.47°)
	10-passenger Option Less	-33°34' to -36°34' (-33.57° to -36.57°)	32°27' (32.45°)
	10-passenger Full Option	-33°34' to -36°34' (-33.57° to -36.57°)	32°27' (32.45°)
VDJ200R-KCTRZQ	Option Less	-33°38' to -36°38' (-33.63° to -36.63°)	32°45' (32.75°)
	Full Option	-33°37' to -36°37' (-33.61° to -36.61°)	32°40' (32.66°)
VDJ200R-GCMRZ	Option Less	-33°34' to -36°34' (-33.57° to -36.57°)	32°29' (32.48°)
	Full Option	-33°32' to -36°32' (-33.54° to -36.54°)	32°20' (32.34°)
VDJ200R-GDMRZ	9-passenger Option Less	-33°34' to -36°34' (-33.57° to -36.57°)	32°26' (32.44°)
	9-passenger Full Option	-33°33' to -36°33' (-33.55° to -36.55°)	32°23' (32.39°)
	10-passenger Option Less	-33°34' to -36°34' (-33.56° to -36.56°)	32°25' (32.42°)
	10-passenger Full Option	-33°33' to -36°33' (-33.55° to -36.55°)	32°22' (32.37°)
VDJ200L-GCMRZ	5-passenger Option Less	-33°35' to -36°35' (-33.59° to -36.59°)	32°32' (32.54°)
	5-passenger Full Option	-33°33' to -36°33' (-33.55° to -36.55°)	32°23' (32.39°)
	6-passenger Option Less	-33°35' to -36°35' (-33.58° to -36.58°)	32°31' (32.52°)
	6-passenger Full Option	-33°33' to -36°33' (-33.55° to -36.55°)	32°22' (32.37°)
VDJ200L-GDMRZ	9-passenger Option Less	-33°35' to -36°35' (-33.59° to -36.59°)	32°32' (32.54°)
	9-passenger Full Option	-33°33' to -36°33' (-33.55° to -36.55°)	32°22' (32.37°)
	10-passenger Option Less	-33°35' to -36°35' (-33.59° to -36.59°)	32°31' (32.52°)
	10-passenger Full Option	-33°33' to -36°33' (-33.55° to -36.55°)	32°22' (32.36°)
GRJ200R-GDMRK	9-passenger Option Less	-33°31' to -36°31' (-33.51° to -36.51°)	32°13' (32.21°)
	9-passenger Full Option	-33°25' to -36°25' (-33.42° to -36.42°)	31°55' (31.91°)
	10-passenger Option Less	-33°30' to -36°30' (-33.50° to -36.50°)	32°11' (32.19°)
	10-passenger Full Option	-33°25' to -36°25' (-33.42° to -36.42°)	31°53' (31.89°)
GRJ200L-GCMRK	5-passenger Option Less	-33°31' to -36°31' (-33.52° to -36.52°)	32°15' (32.25°)
	5-passenger Full Option	-33°31' to -36°31' (-33.52° to -36.52°)	32°16' (32.26°)
	6-passenger Option Less	-33°31' to -36°31' (-33.52° to -36.52°)	32°14' (32.23°)
	6-passenger	-33°31' to -36°31'	32°14'

	Full Option	(-33.52° to -36.52°)	(32.24°)
GRJ200L-GDMRK	9-passenger Option Less	-33°31' to -36°31' (-33.52° to -36.52°)	32°16' (32.26°)
	9-passenger Full Option	-33°31' to -36°31' (-33.52° to -36.52°)	32°14' (32.24°)
	10-passenger Option Less	-33°31' to -36°31' (-33.52° to -36.52°)	32°14' (32.24°)
	10-passenger Full Option	-33°31' to -36°31' (-33.51° to -36.51°)	32°13' (32.22°)
GRJ200L-GDMNKV	Option Less	-33°35' to -36°35' (-33.58° to -36.58°)	32°30' (32.50°)
	Full Option	-33°33' to -36°33' (-33.55° to -36.55°)	32°23' (32.39°)
GRJ200L-GDMRKV	9-passenger Option Less	-33°35' to -36°35' (-33.58° to -36.58°)	32°30' (32.50°)
	9-passenger Full Option	-33°34' to -36°34' (-33.57° to -36.57°)	32°29' (32.48°)
	10-passenger Option Less	-33°34' to -36°34' (-33.57° to -36.57°)	32°29' (32.48°)
	10-passenger Full Option	-33°34' to -36°34' (-33.57° to -36.57°)	32°28' (32.46°)
VDJ200L-GDMNZV	Option Less	-33°34' to -36°34' (-33.57° to -36.57°)	32°28' (32.47°)
	Full Option	-33°33' to -36°33' (-33.55° to -36.55°)	32°22' (32.37°)
VDJ200L-GDMRZV	9-passenger Option Less	-33°34' to -36°34' (-33.57° to -36.57°)	32°28' (32.47°)
	9-passenger Full Option	-33°34' to -36°34' (-33.57° to -36.57°)	32°28' (32.47°)
	10-passenger Option Less	-33°34' to -36°34' (-33.57° to -36.57°)	32°27' (32.45°)
	10-passenger Full Option	-33°34' to -36°34' (-33.57° to -36.57°)	32°27' (32.45°)
VDJ200R-GCTRZQ	Option Less	-33°38' to -36°38' (-33.63° to -36.63°)	32°45' (32.75°)
	Full Option	-33°37' to -36°37' (-33.61° to -36.61°)	32°40' (32.66°)

If the right and left inside wheel angles differ from the specified range, check the right and left rack end lengths.

. PLACE FRONT WHEELS FACING STRAIGHT AHEAD

9. DISCONNECT CABLE FROM NEGATIVE BATTERY TERMINAL

NOTICE:

Disconnect the cable from the negative battery terminal for 2 seconds or more.

10. CONNECT CABLE TO NEGATIVE BATTERY TERMINAL

NOTICE:

When disconnecting the cable, some systems need to be initialized after the cable is reconnected (Click here).

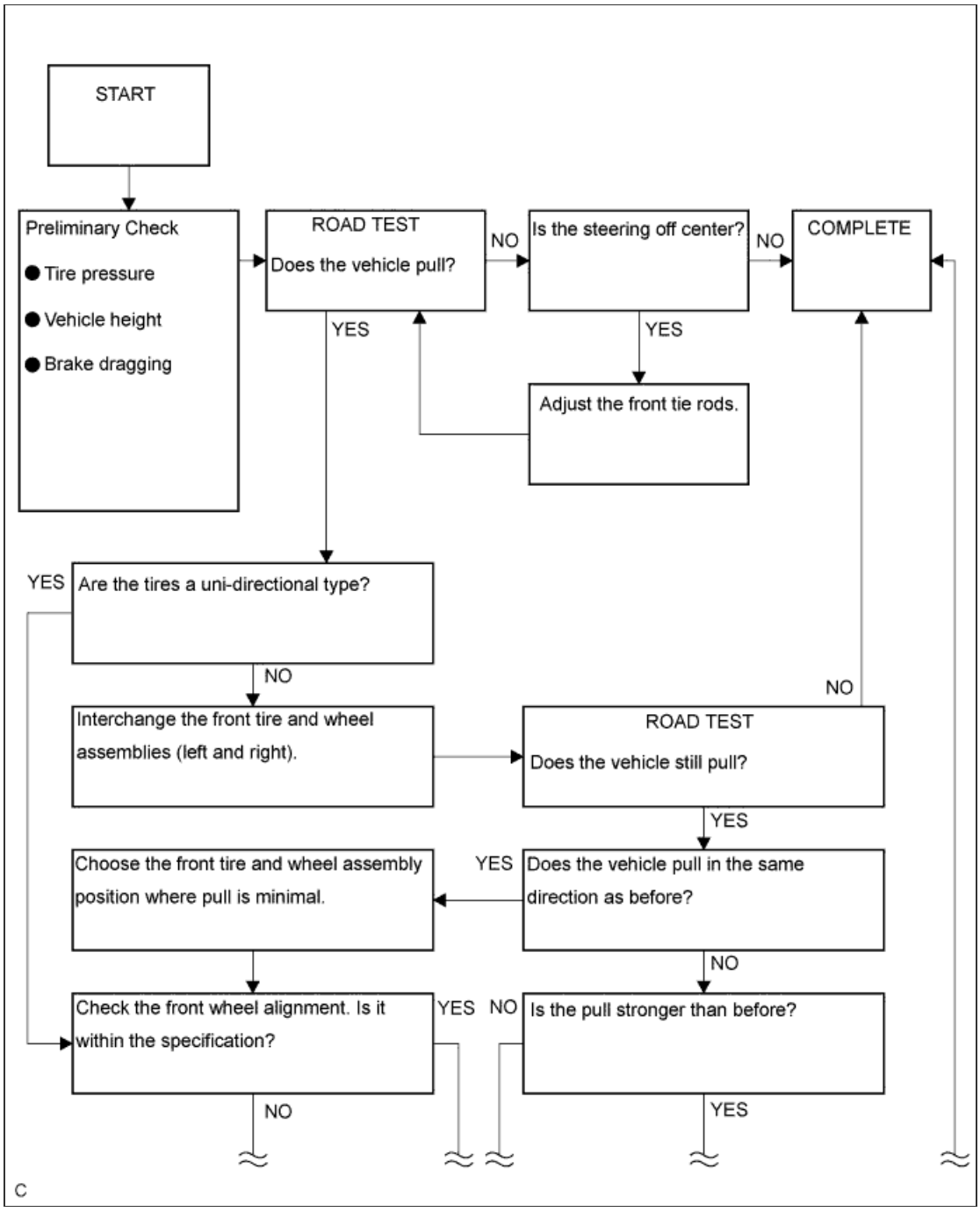
11. PERFORM YAW RATE AND DECELERATION SENSOR ZERO POINT CALIBRATION

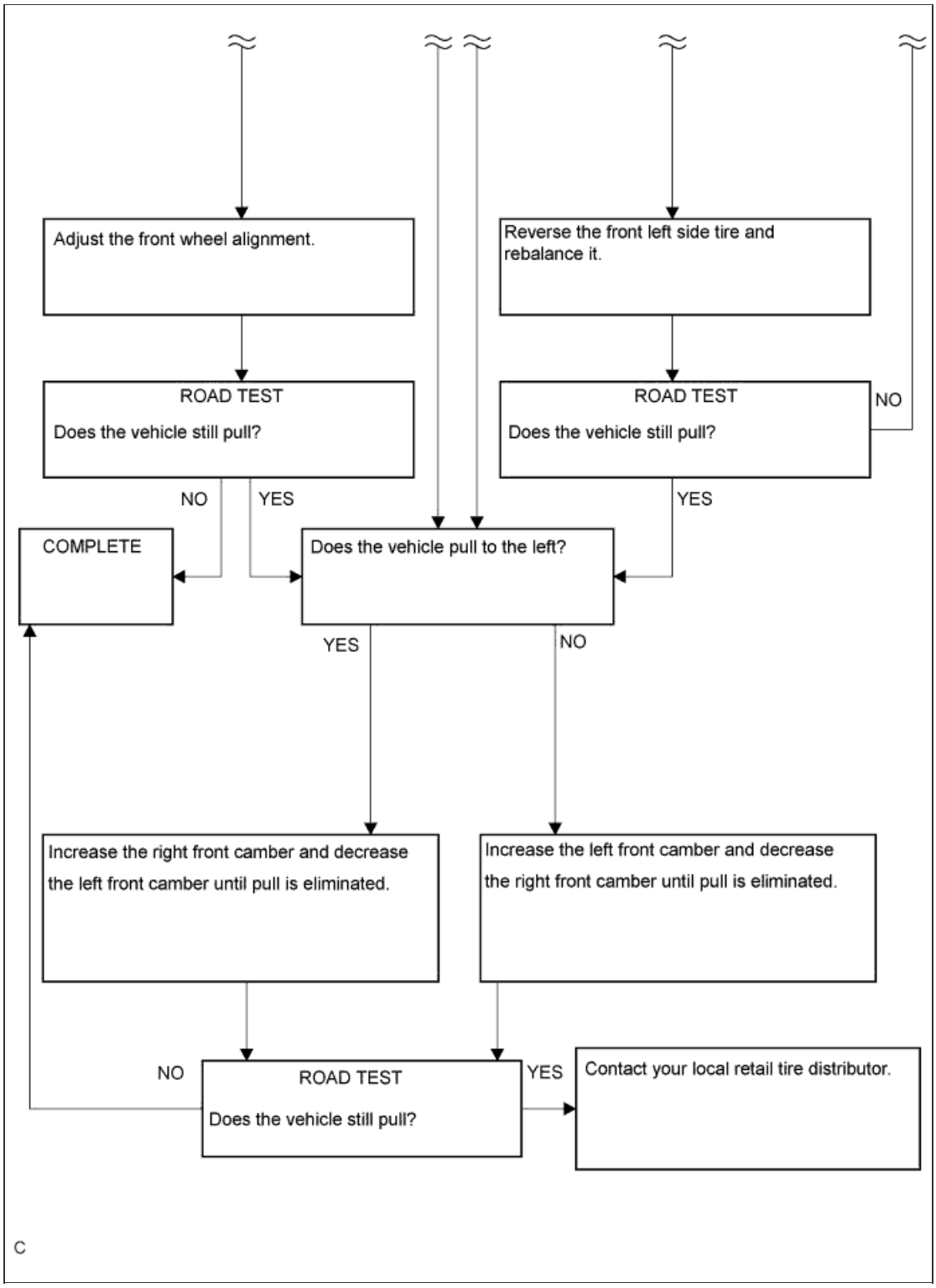
a. Perform the yaw rate and deceleration sensor zero point calibration (Click here).

for Preparation Click here

HINT:

This is a flowchart for vehicle pull.




Adjust the front wheel alignment.
Reverse the front left side tire and rebalance it.
ROAD TEST
Does the vehicle still pull?
ROAD TEST
Does the vehicle still pull?
NO
NO
YES
YES
COMPLETE
Does the vehicle pull to the left?
YES
NO
Increase the right front camber and decrease the left front camber until pull is eliminated.
Increase the left front camber and decrease the right front camber until pull is eliminated.
NO
ROAD TEST
Does the vehicle still pull?
YES
Contact your local retail tire distributor.
C

for Preparation Click here

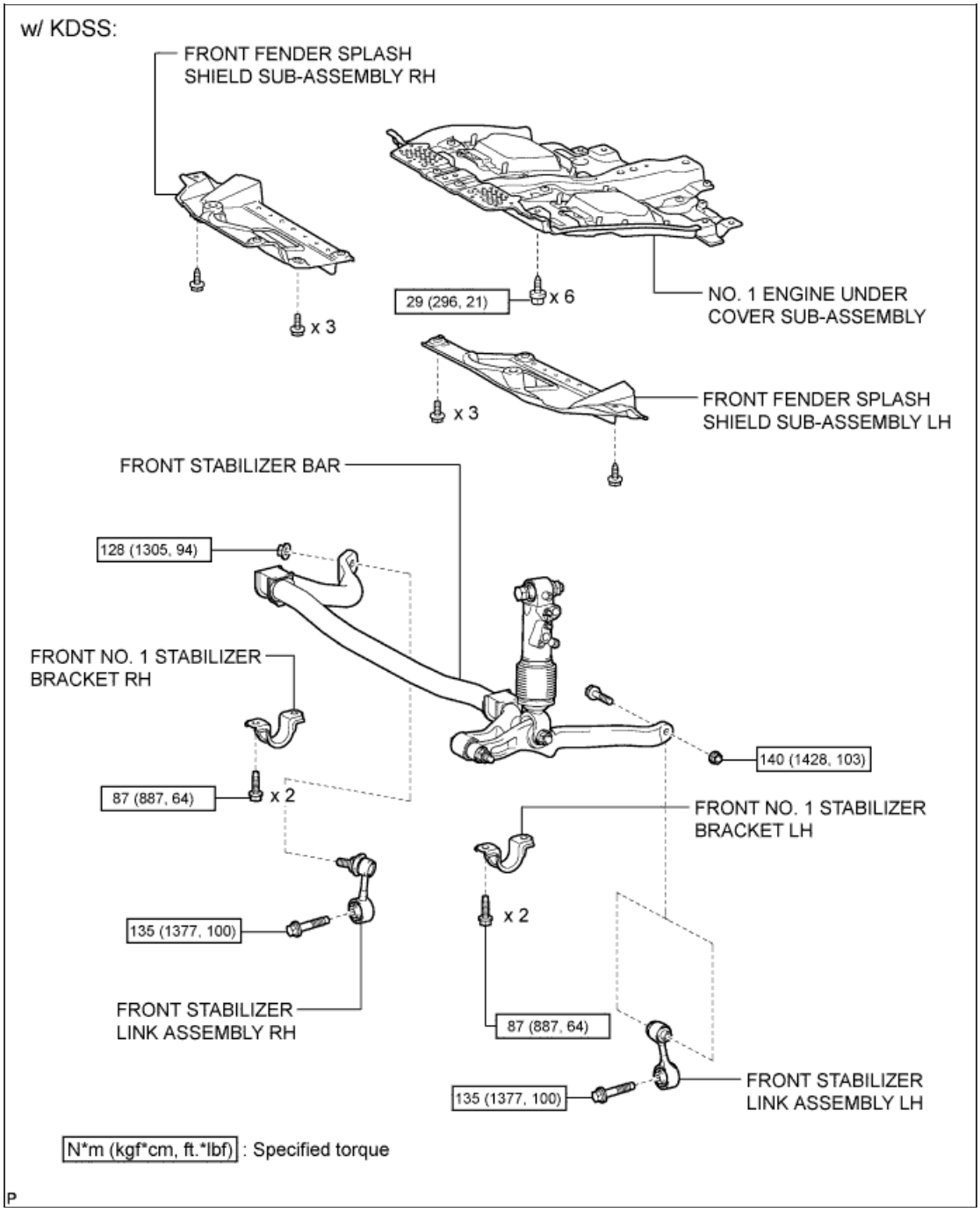
HINT:

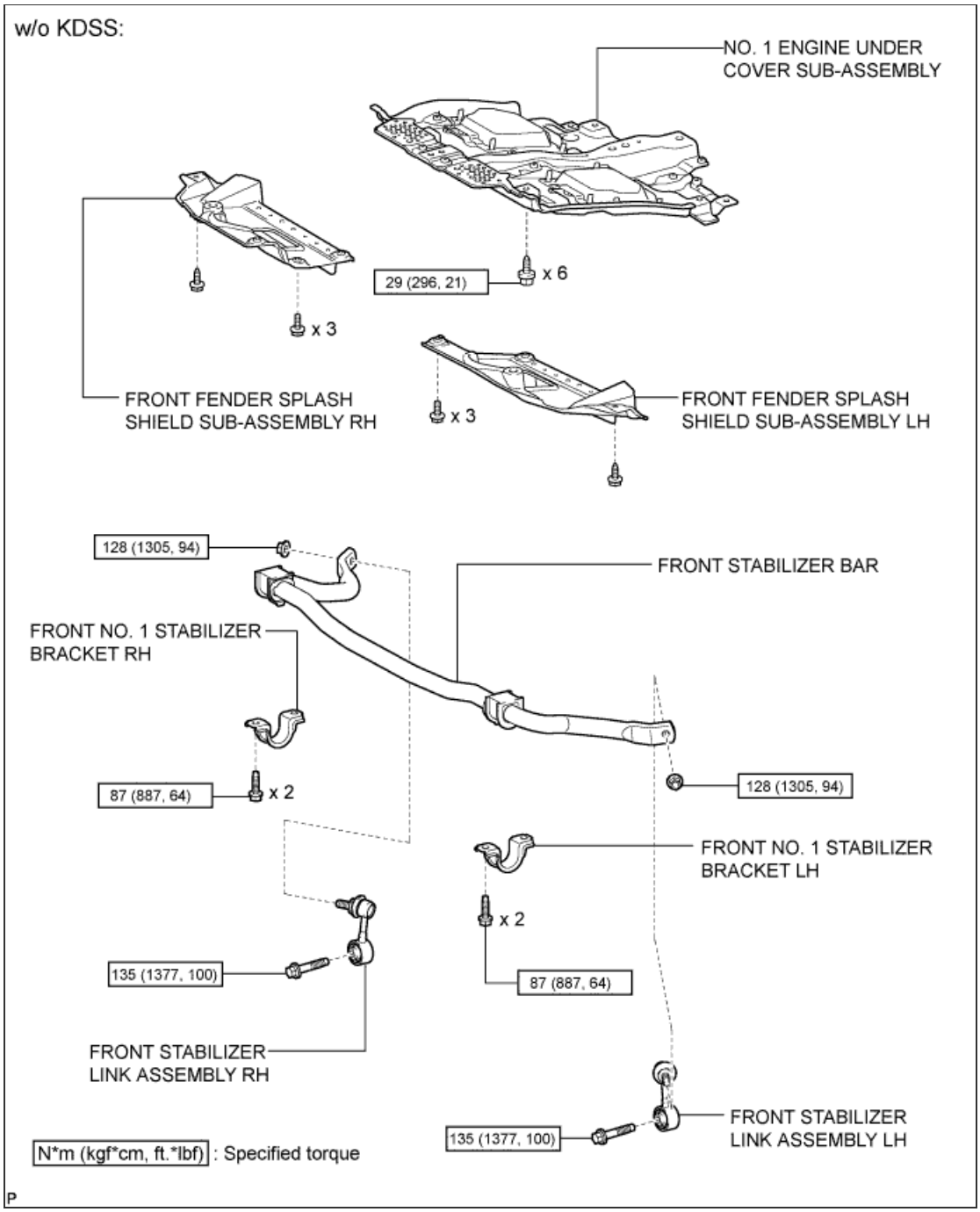
Use the table below to help determine the cause of problem symptoms. If multiple suspected areas are listed, the potential causes of the symptoms are listed in order of probability in the "Suspected Area" column of the table. Check each symptom by checking the suspected areas in the order they are listed. Replace parts as necessary.

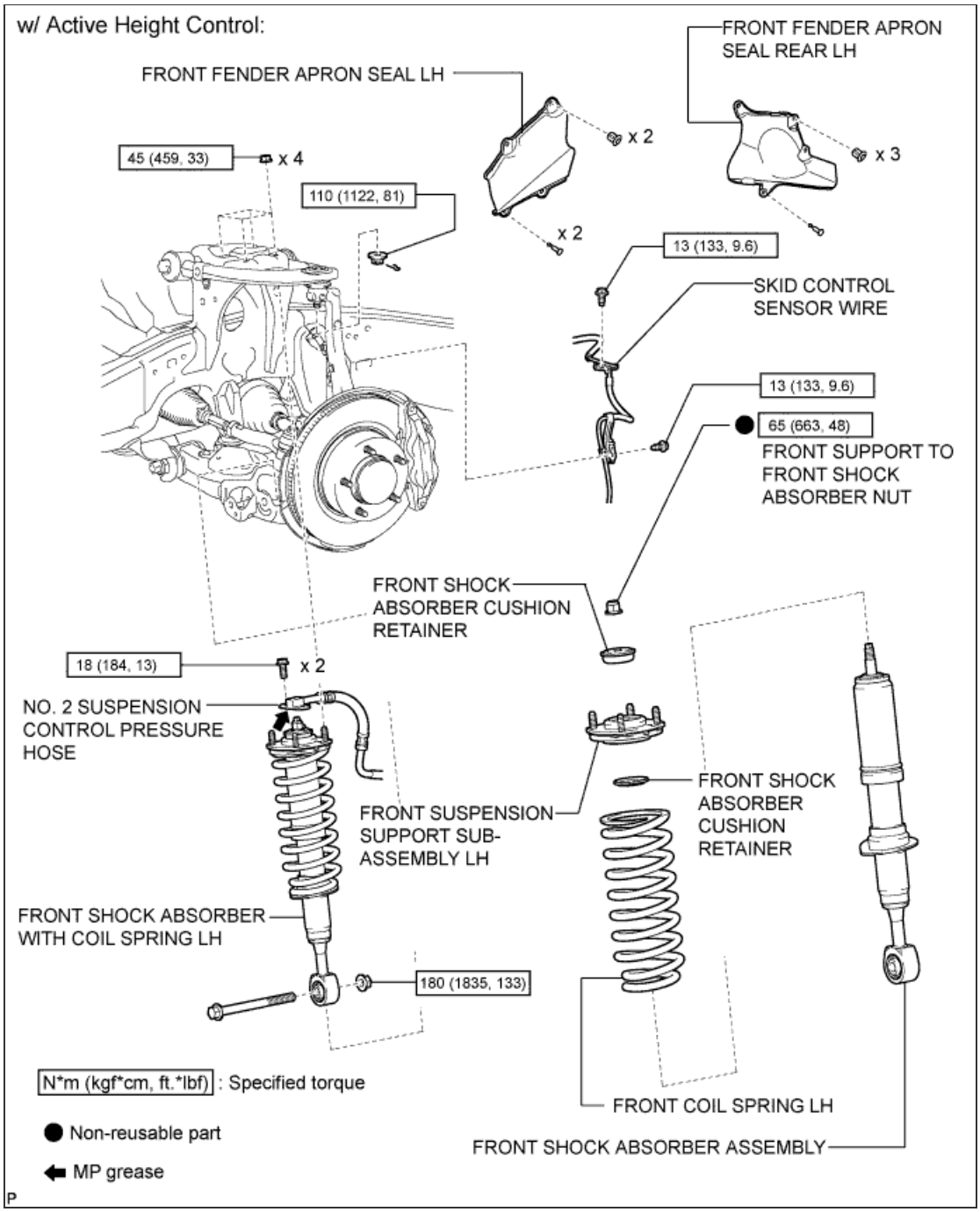
Front Suspension System

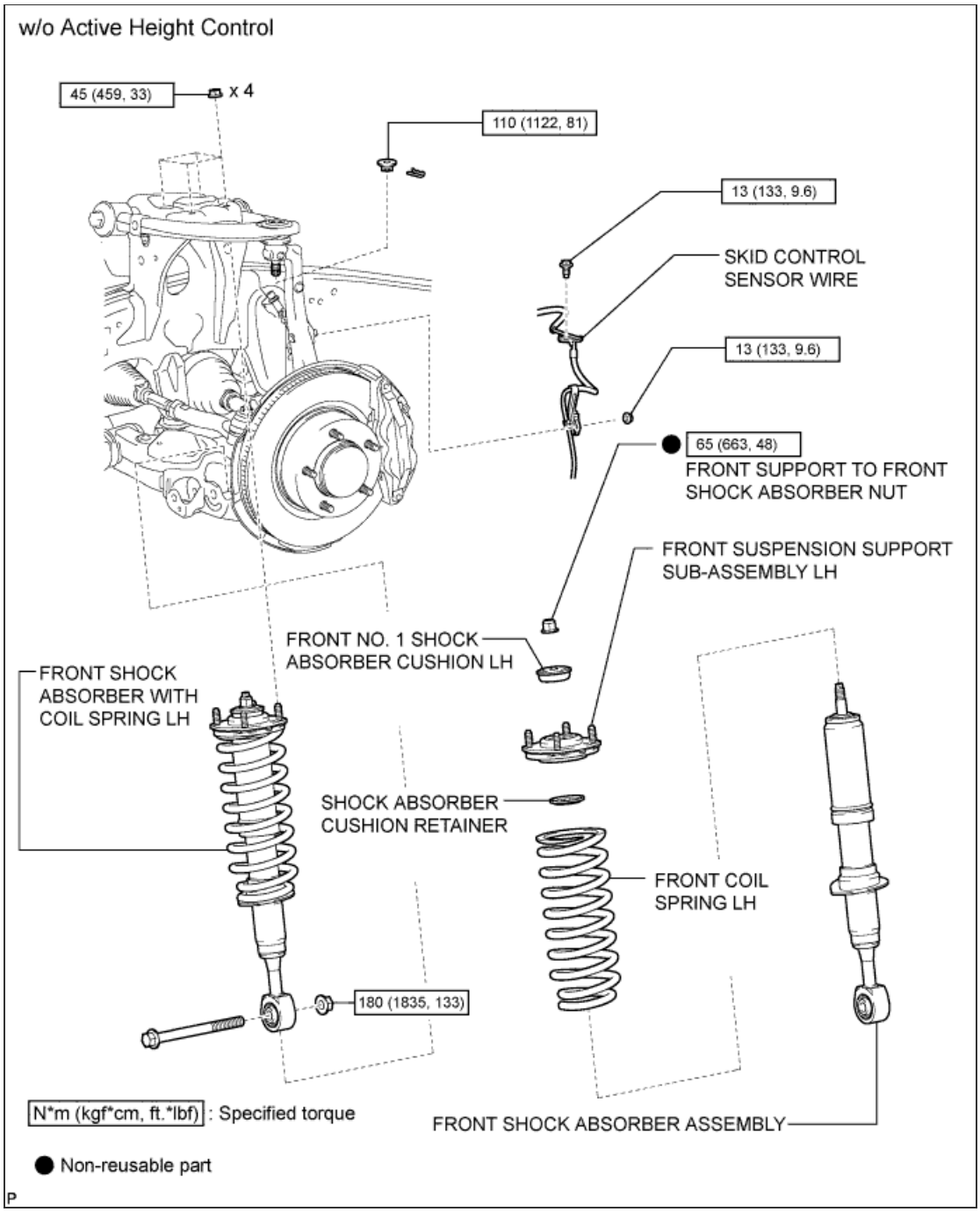
Symptom	Suspected Area	See page
Bottoming	Vehicle (overloaded)	-
	Front coil spring (weak)	Click here
	Front shock absorber (worn)	Click here
Sways/pitches	Tire (worn or improperly inflated)	Click here
	Stabilizer bar (bent or broken) (w/ KDSS)	Click here
	Stabilizer bar (bent or broken) (w/o KDSS)	Click here
	Front shock absorber (worn)	Click here
Wheel shimmy	Tire (worn or improperly inflated)	Click here
	Wheel (out of balance)	Click here
	Front shock absorber (worn)	Click here
	Wheel alignment (incorrect)	Click here
	Front upper arm ball joint (worn)	Click here
	Front lower arm ball joint (worn)	Click here
	Front hub bearing (loose or worn)	Click here
	Steering linkage (loose or worn)	-
	Steering gear (out of adjustment or broken)	-
Abnormal tire wear	Tire (improperly inflated)	Click here
	Wheel alignment (incorrect)	Click here
	Front shock absorber (worn)	Click here
	Suspension parts (worn)	-

for Preparation Click here




w/o KDSS:
NO. 1 ENGINE UNDER COVER SUB-ASSEMBLY
29 (296, 21)
x 6
x 3
FRONT FENDER SPLASH SHIELD SUB-ASSEMBLY RH
x 3
FRONT FENDER SPLASH SHIELD SUB-ASSEMBLY LH
128 (1305, 94)
FRONT STABILIZER BAR
FRONT NO. 1 STABILIZER BRACKET RH
87 (887, 64)
x 2
128 (1305, 94)
FRONT NO. 1 STABILIZER BRACKET LH
x 2
87 (887, 64)
135 (1377, 100)
FRONT STABILIZER LINK ASSEMBLY RH
135 (1377, 100)
FRONT STABILIZER LINK ASSEMBLY LH
N*m (kgf*cm, ft.*lbf) : Specified torque
P


w/ Active Height Control:
FRONT FENDER APRON SEAL LH
FRONT FENDER APRON SEAL REAR LH
x 2
x 3
x 2
45 (459, 33)
x 4
110 (1122, 81)
13 (133, 9.6)
SKID CONTROL SENSOR WIRE
13 (133, 9.6)
65 (663, 48)
FRONT SUPPORT TO FRONT SHOCK ABSORBER NUT
FRONT SHOCK ABSORBER CUSHION RETAINER
18 (184, 13)
x 2
NO. 2 SUSPENSION CONTROL PRESSURE HOSE
FRONT SUSPENSION SUPPORT SUB-ASSEMBLY LH
FRONT SHOCK ABSORBER CUSHION RETAINER
FRONT SHOCK ABSORBER WITH COIL SPRING LH
180 (1835, 133)
N*m (kgf*cm, ft.*lbf) : Specified torque
Non-reusable part
MP grease
FRONT COIL SPRING LH
FRONT SHOCK ABSORBER ASSEMBLY
P


w/o Active Height Control
45 (459, 33)
x 4
110 (1122, 81)
13 (133, 9.6)
SKID CONTROL SENSOR WIRE
13 (133, 9.6)
65 (663, 48)
FRONT SUPPORT TO FRONT SHOCK ABSORBER NUT
FRONT SUSPENSION SUPPORT SUB-ASSEMBLY LH
FRONT NO. 1 SHOCK ABSORBER CUSHION LH
FRONT SHOCK ABSORBER WITH COIL SPRING LH
SHOCK ABSORBER CUSHION RETAINER
FRONT COIL SPRING LH
180 (1835, 133)
N*m (kgf*cm, ft.*lbf) : Specified torque
FRONT SHOCK ABSORBER ASSEMBLY
Non-reusable part
P

for Preparation Click here

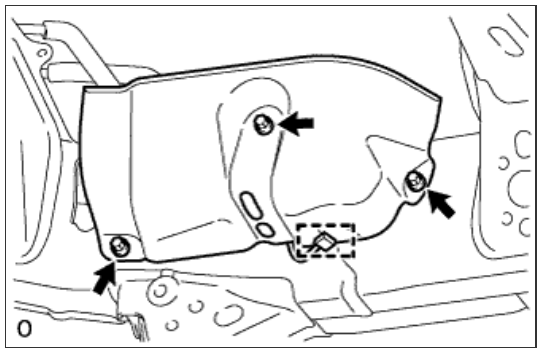
HINT:

- **Use the same procedures for the RH side and LH side.**
- **The procedures listed below are for the LH side.**

1. REMOVE STABILIZER CONTROL VALVE PROTECTOR (w/ KDSS)

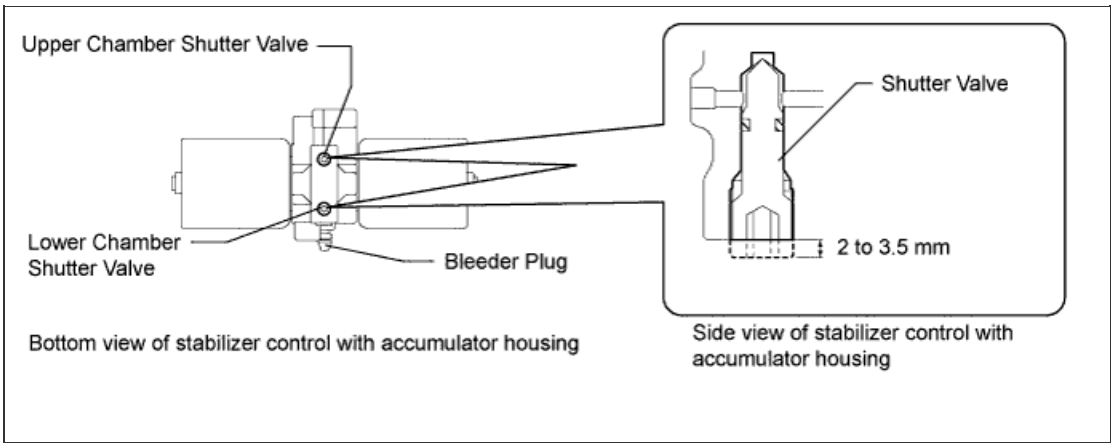
a. Detach the clamp, and disconnect the connector from the protector.

b. Remove the 3 bolts and protector.



2. OPEN STABILIZER CONTROL WITH ACCUMULATOR HOUSING SHUTTER VALVE (w/ KDSS)

a. Using a 5 mm hexagon socket wrench, loosen the lower and upper chamber shutter valves of the stabilizer control with accumulator housing 2.0 to 3.5 turns.



NOTICE:

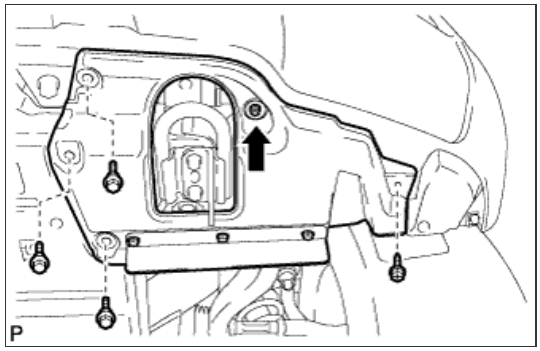
- **When loosening a shutter valve, make sure that the end protrudes 2 to 3.5 mm (0.0787 to 0.137 in.) from the surface of the block, and do not turn the shutter valve any further.**
- **Do not remove the shutter valves.**

3. REMOVE FRONT WHEEL

4. REMOVE FRONT FENDER SPLASH SHIELD SUB-ASSEMBLY LH

a. Remove the 3 bolts and screw.

b. urn the clip indicated b the arrow in the illustration to remove the fender splash shield.



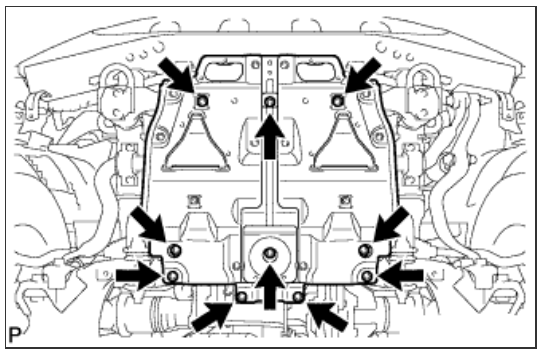
5. REMOVE FRONT FENDER SPLASH SHIELD SUB-ASSEMBLY RH

HINT:

Use the same procedures described for the side.

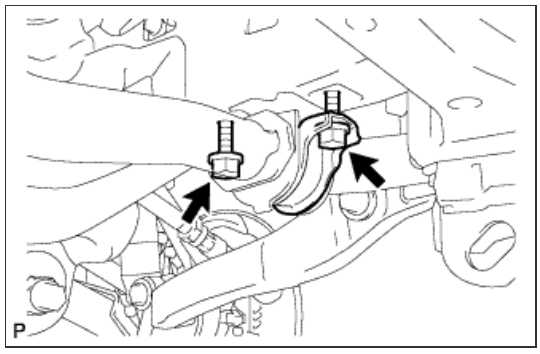
6. REMOVE NO. 1 ENGINE UNDER COVER SUB-ASSEMBLY

a. Remove the bolts and o. engine under cover.



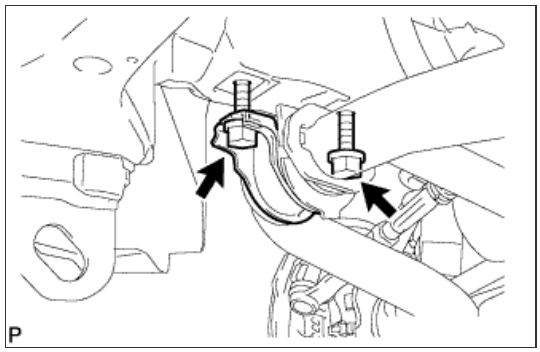
7. LOOSEN FRONT NO. 1 STABILIZER BRACKET LH

a. oosen the 2 bolts of the front stabilizer brackets.



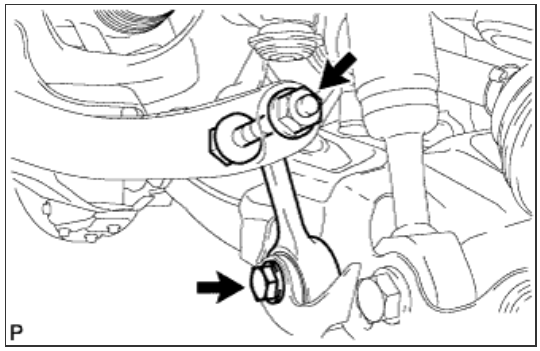
8. LOOSEN FRONT NO. 1 STABILIZER BRACKET RH

a. oosen the 2 bolts of the front stabilizer brackets.



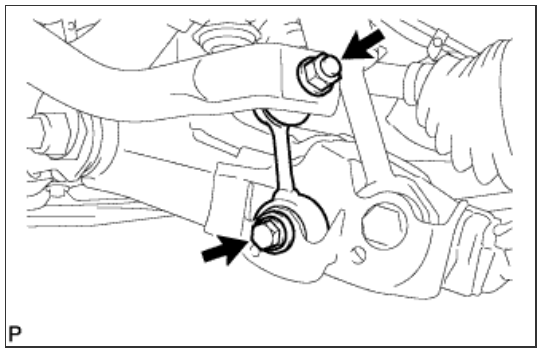
9. REMOVE FRONT STABILIZER LINK ASSEMBLY LH (w/ KDSS)

a. Remove the 2 bolts, nut and stabilizer link.



10. REMOVE FRONT STABILIZER LINK ASSEMBLY LH (w/o KDSS)

a. Remove the bolt, nut and stabilizer link.

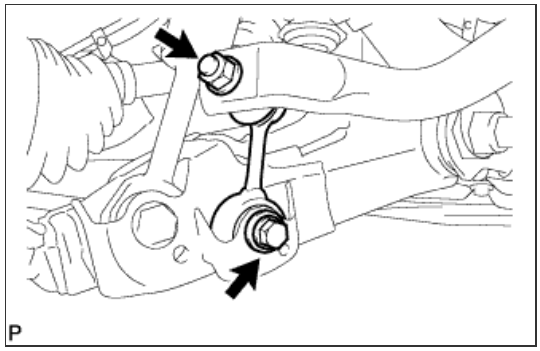


11. REMOVE FRONT STABILIZER LINK ASSEMBLY RH

a. Remove the bolt, nut and stabilizer link.

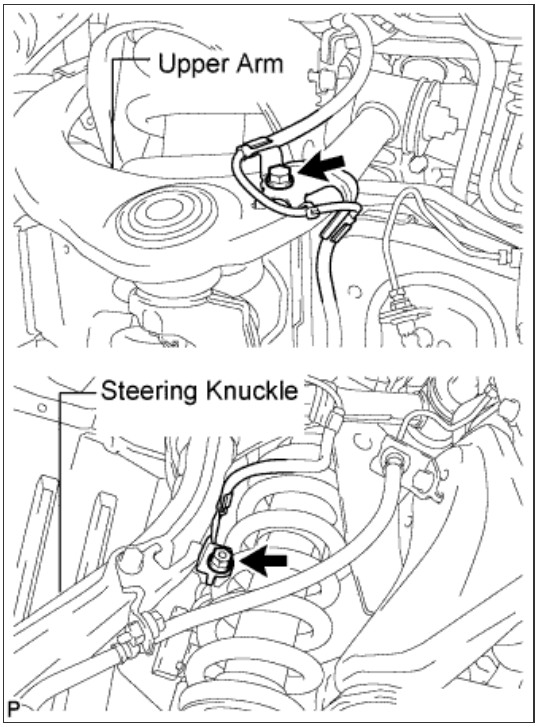
HINT:

f the ball oint turns together with the nut, use a 6 mm hexagon wrench to hold the stud.



12. DISCONNECT SKID CONTROL SENSOR WIRE

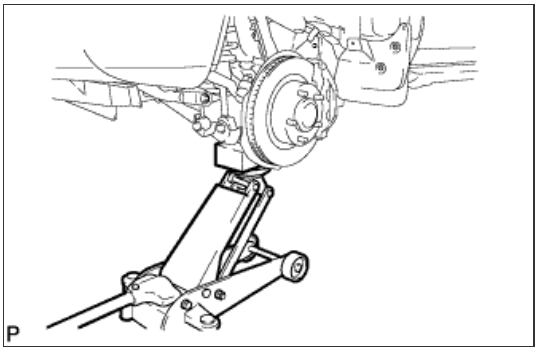
a. Remove the bolt and nut, and disconnect the sensor wire from the steering knuckle and suspension upper arm.



13. DISCONNECT STEERING KNUCKLE LH

a. upport the front suspension lower arm with a ack.

b. Remove the clip and the nut.

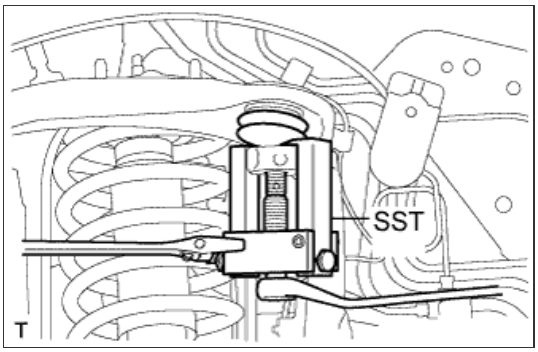


c. Using , disconnect the upper ball oint from the steering knuckle.

SST
09628-62011

NOTICE:

Do not damage the ball oint dust cover.



14. DISCHARGE SUSPENSION FLUID PRESSURE (w/ Active Height Control)

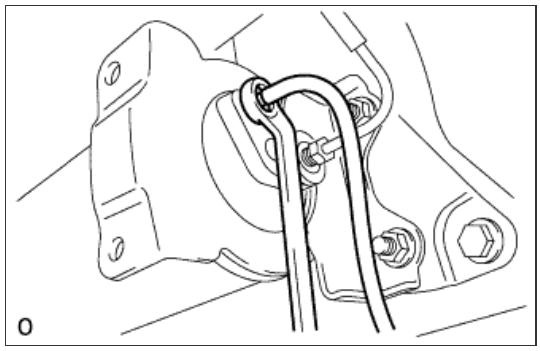
a. onnect a hose to the bleeder plug for the height control accumulator and loosen the bleeder plug.

b. Discharge the suspension fluid pressure.

c. fter the fluid pressure has dropped and oil has drained out, tighten the bleeder

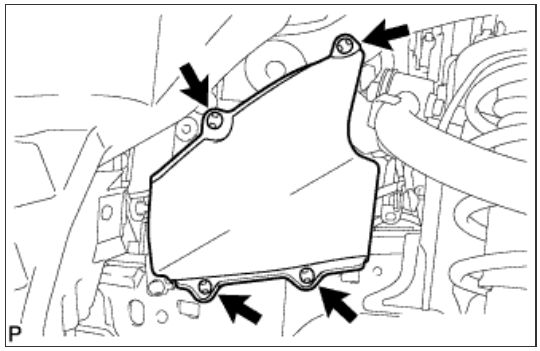
plug and remove the hose.

Torque:
6.9 N*m{ 70 kgf*cm , 61 in.*lbf }



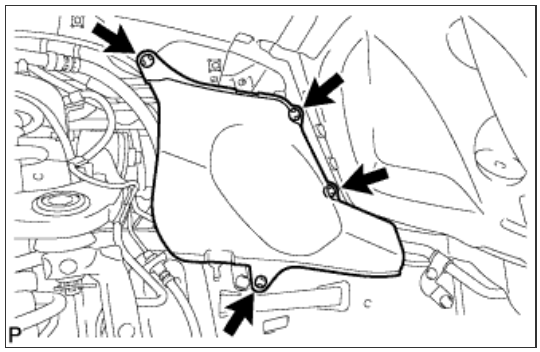
15. REMOVE FRONT FENDER APRON SEAL LH (w/ Active Height Control)

a. Using a clip remover, remove the clips and apron seal.



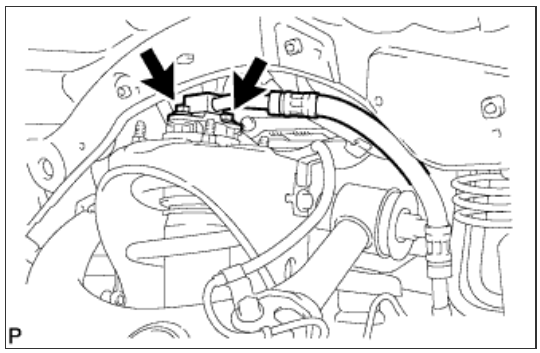
16. REMOVE FRONT FENDER APRON SEAL REAR LH (w/ Active Height Control)

a. Using a clip remover, remove the clips and apron seal.



17. DISCONNECT NO. 2 SUSPENSION CONTROL PRESSURE HOSE (w/ Active Height Control)

a. Remove the 2 bolts and disconnect the pressure hose from the shock absorber.

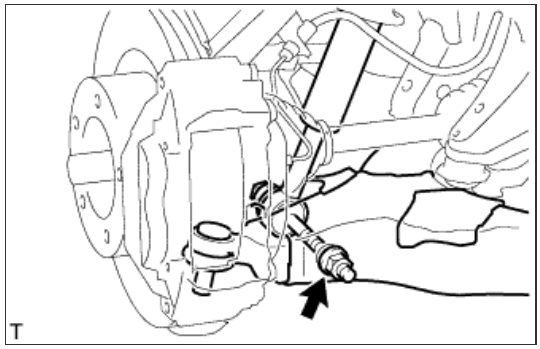


18. REMOVE FRONT SHOCK ABSORBER WITH COIL SPRING LH

a. Remove the nut from the shock absorber lower side.

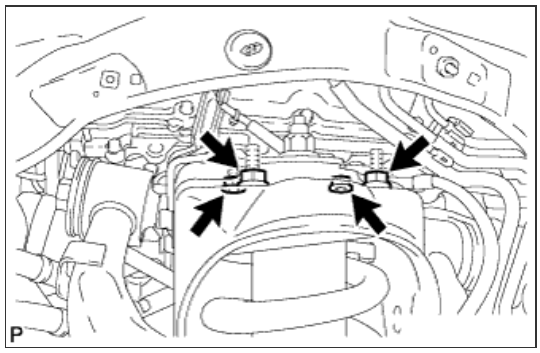
NOTICE:

o prevent the shock absorber with coil spring from falling, leave the bolt inserted.



b. Remove the nuts.

c. Remove the bolt lower side and shock absorber with coil spring.



for Preparation Click here

1. REMOVE FRONT SUPPORT TO FRONT SHOCK ABSORBER NUT

a. Using SST, compress the coil spring.

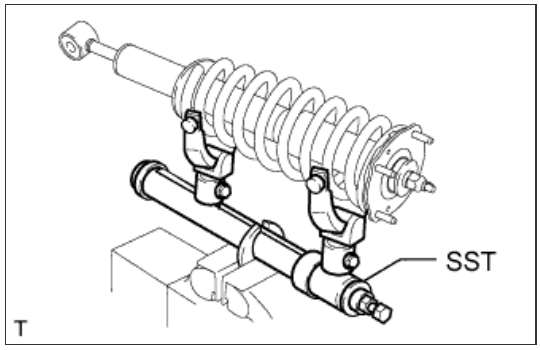
SST
09727-30021 (09727-00010, 09727-00021, 09727-00031)

CAUTION:

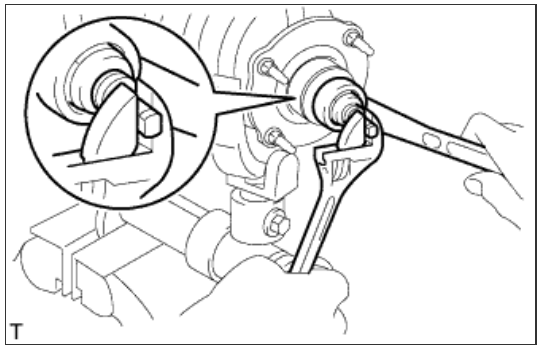
Be careful as the coil spring may spring upward and cause an injury.

NOTICE:

- **Make sure that the suspension support is free from the coil spring.**
- **Do not compress the coil spring more than necessary.**
- **Do not use an impact wrench. It will damage SST.**
- **Do not place yourself over the top of the shock absorber.**



b. Remove the front support to front shock absorber nut.



2. REMOVE FRONT SUSPENSION SUPPORT SUB-ASSEMBLY LH

a. Remove the suspension support, 2 retainers and 2 cushions from the shock absorber rod.

3. REMOVE FRONT COIL SPRING LH

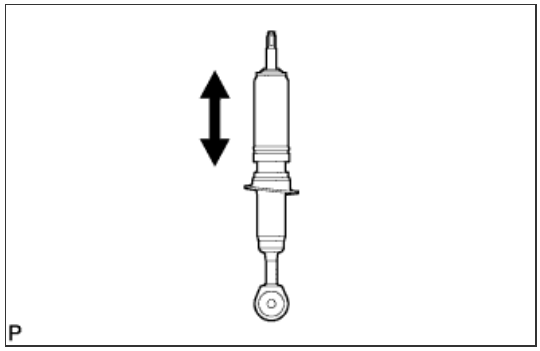
a. Remove the coil spring from the shock absorber.

for Preparation Click here

1. INSPECT FRONT SHOCK ABSORBER ASSEMBLY LH

a. Compress and extend the shock absorber rod 4 times or more. Check that there is no abnormal resistance or unusual sound during the operation.

If there is any abnormality, replace the shock absorber assembly with a new one.



NOTICE:

When disposing of the shock absorber, see Disposal (Click here).

for Preparation Click here

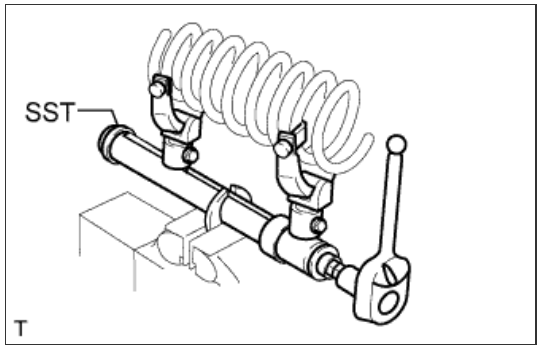
1. INSTALL FRONT COIL SPRING LH

a. Using SST, compress the coil spring.

SST
09727-30021 (09727-00010, 09727-00021, 09727-00031)

NOTICE:

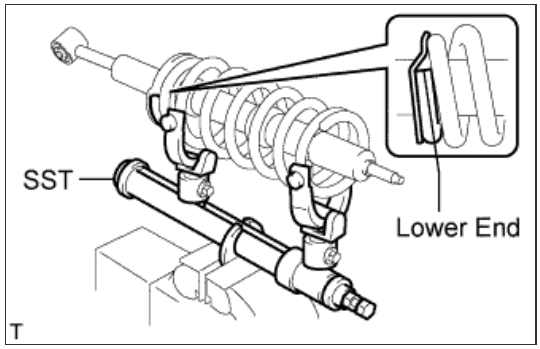
- **Do not compress the coil spring more than necessary.**
- **Do not use an impact wrench. It will damage SST.**



b. nst ll the coil spring to the shock sorber.

HINT:

Fit the lower end of the coil spring into the recess of the spring se t of the shock sorber.

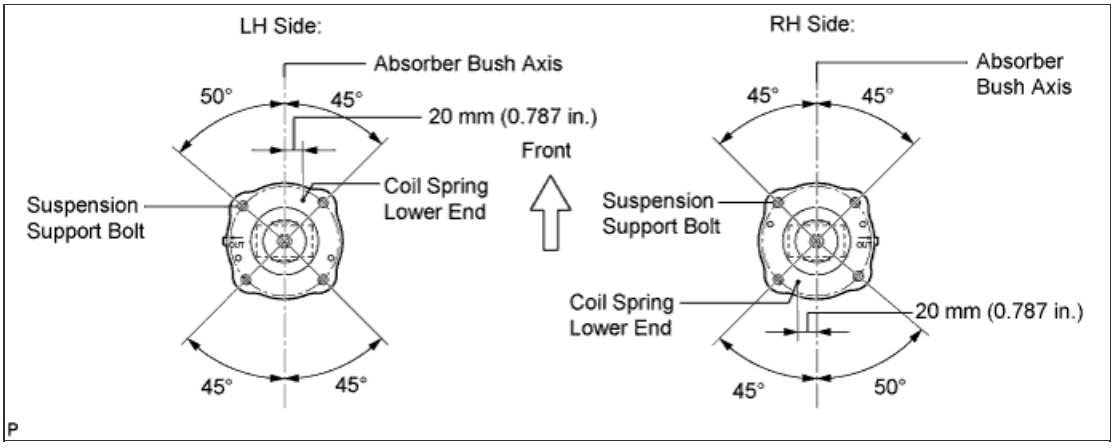


2. INSTALL FRONT SUSPENSION SUPPORT SUB-ASSEMBLY LH

a. nst ll the 2 cushions, 2 ret niers nd suspension support to the piston rod.

b. Temporaril inst ll new front shock sorber nut to the suspension support.

c. Position the suspension support s shown in the illustr tion.



d. Remove SST.

NOTICE:

o not use n imp ct wrench. t will d m ge the shock sorber rod.

HINT:

Rele se the coil spring while checking the position of the suspension support.

3. TIGHTEN FRONT SUPPORT TO FRONT SHOCK ABSORBER NUT

a. Tighten the nut.

Torque:
65 N*m{ 575 kgf*cm , 48 ft.*lbf }

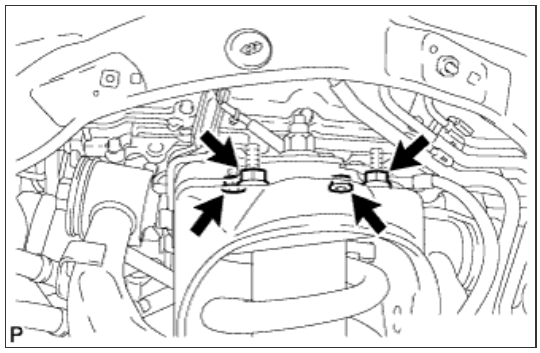
for Preparation Click here

HINT:

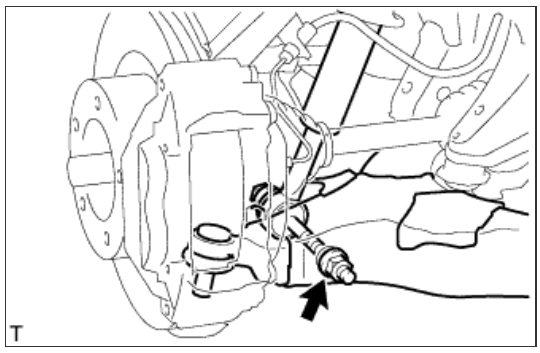
- **Use the same procedures for the RH side and LH side.**
- **The procedures listed below are for the LH side.**
- **A bolt without a torque specification is shown in the standard bolt chart (Click here).**

1. TEMPORARILY INSTALL FRONT SHOCK ABSORBER WITH COIL SPRING

a. Temporarily install the upper side of the shock absorber to the chassis frame with the 4 nuts.



b. Temporarily install the lower side of the shock absorber to the lower suspension arm with the bolt and nut.



2. CONNECT NO. 2 SUSPENSION CONTROL PRESSURE HOSE (w/ Active Height Control)

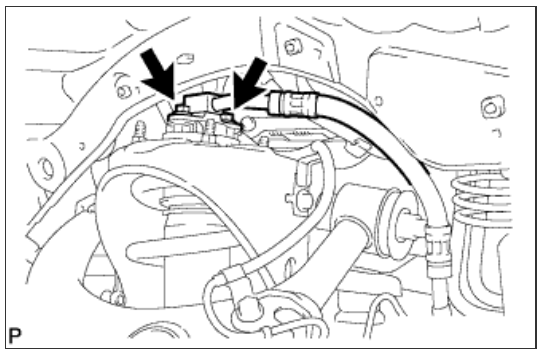
a. Apply MP grease to the O-ring and back -up ring of the suspension control pressure hose.

b. Connect the suspension control pressure hose to the shock absorber with the 2 bolts.

Torque:
18 N*m{ 184 kgf*cm , 13 ft.*lbf }

NOTICE:

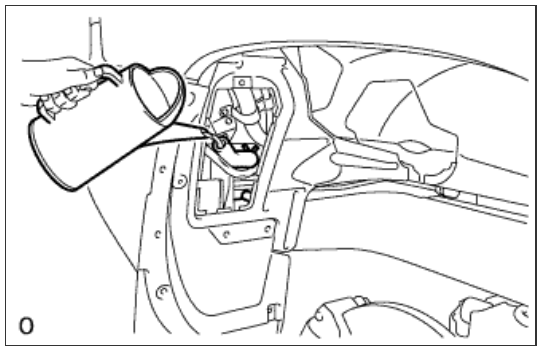
Do not allow any foreign matter such as dirt and dust to enter the suspension control pressure hose from the connecting point.



3. BLEED AIR FROM SUSPENSION FLUID (w/ Active Height Control)

a. With the engine stopped, fill the reservoir tank with fluid.

a. With the engine stopped, fill the reservoir tank with fluid.



NOTICE:

When the engine starts, the pump operates and fluid is supplied to each cylinder from the reservoir tank. Therefore, add the necessary amount of fluid so that the reservoir tank does not become empty.

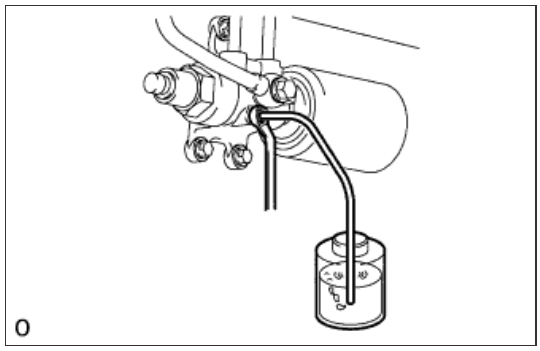
HINT:

At this point, the vehicle height is low because the pressure of the cylinders is low.

b. With the vehicle on a level surface, start the engine and set the vehicle height to NORMAL with the suspension control switch.

c. When the vehicle height becomes NORMAL and the pump stops, stop the engine.

d. Connect a hose to the bleeder plug of the front left side or right side control valve, then loosen the bleeder plug.



CAUTION:

Be careful when loosening the control valve bleeder plug because the front vehicle height drops rapidly.

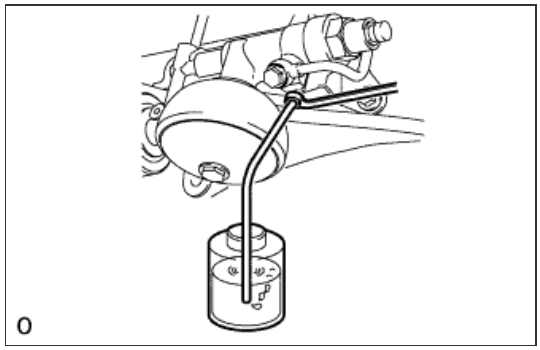
e. After the fluid containing air stops coming out, retighten the bleeder plug.

Torque:
8.3 N*m{ 85 kgf*cm , 73 in.*lbf }

HINT:

If the procedures are performed for the first time on the left side, perform the procedures on the right side for the second time.

f. Connect a hose to the bleeder plug of the rear left side or right side control valve, then loosen the bleeder plug.



CAUTION:

Be careful when loosening the control valve bleeder plug because the rear vehicle height drops rapidly.

g. After the fluid containing air stops coming out, retighten the bleeder plug.

Torque:
8.3 N*m{ 85 kgf*cm , 73 in.*lbf }

HINT:

If the procedures are performed for the first time on the left side, perform the procedures on the right side for the second time.

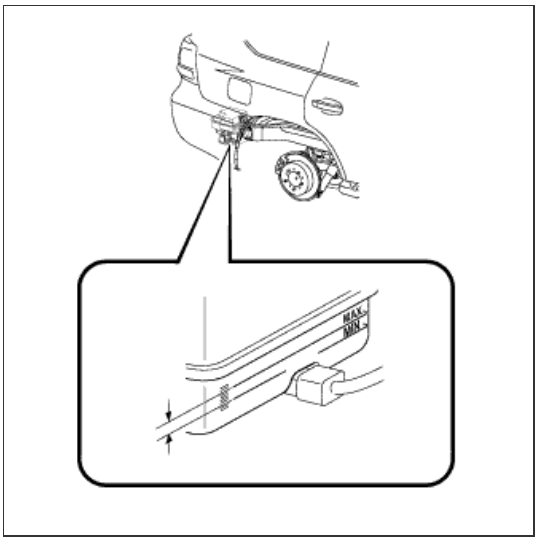
h. Repeat the previous 4 procedures until the fluid containing air stop coming out.

4. CHECK FLUID LEVEL IN RESERVOIR (w/ Active Height Control)

a. With the vehicle empty, after setting the vehicle height to NORMAL from LO, check the indicator to make sure the vehicle height is NORMAL and check that the fluid level in the reservoir tank is within the specified range (MAX, MIN).

HINT:

After changing the vehicle height from LO to NORMAL, do not stop the engine for 25 seconds because the pressure control for the main accumulator is operating. After that, check the fluid level.



. INSPECT FOR SUSPENSION FLUID LEAK (w/ Active Height Control)

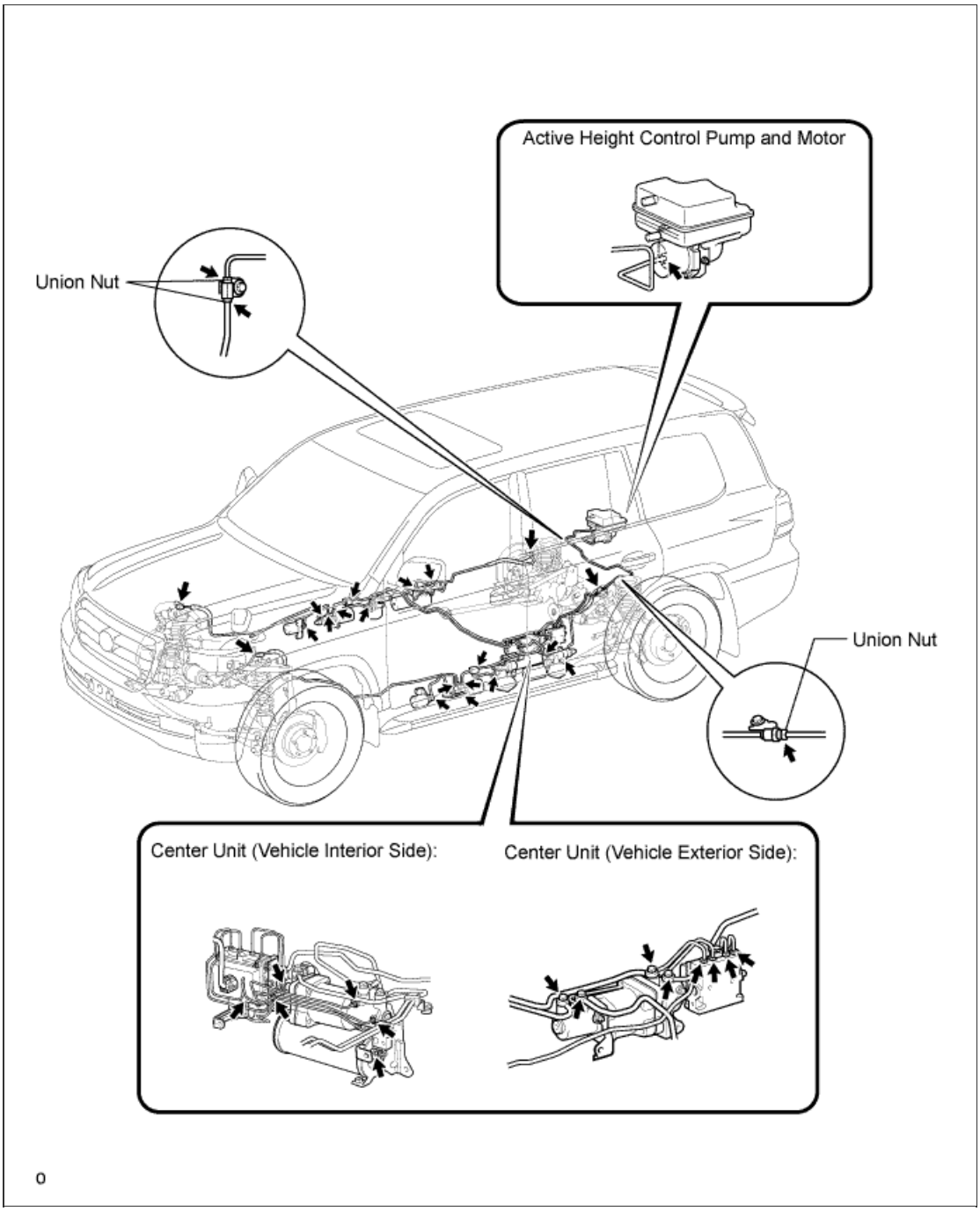
a. Check that the union nuts shown in the illustration are tightened to the specified torque.

Torque:
without union nut wrench:
15 N*m{ 155 kgf*cm , 11 ft.*lbf }
with union nut wrench:
14 N*m{ 143 kgf*cm , 10 ft.*lbf }

HINT:

- **Use a torque wrench with a fulcrum length of 300 mm (11.8 in.).**
- **The torque value for use with a union nut wrench is effective when the union nut wrench is parallel to the torque wrench.**

b. Check for fluid leakage from the parts and connections.



o

HINT:

or union nuts and union bolts not shown in the illustration, refer to the installation procedures for each title.

6. CONNECT STEERING KNUCKLE LH

a. Connect the steering knuckle to the suspension upper arm.

b. Install the nut and a new cotter pin.

Torque:
110 N*m{ 1122 kgf*cm , 81 ft.*lbf }

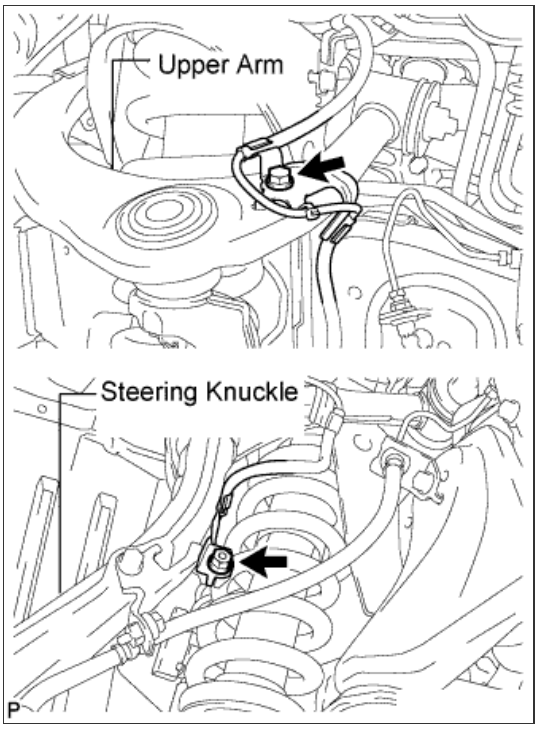
NOTICE:

If the holes for the cotter pin are not aligned, tighten the nut further up to 60°.

7. CONNECT SKID CONTROL SENSOR WIRE

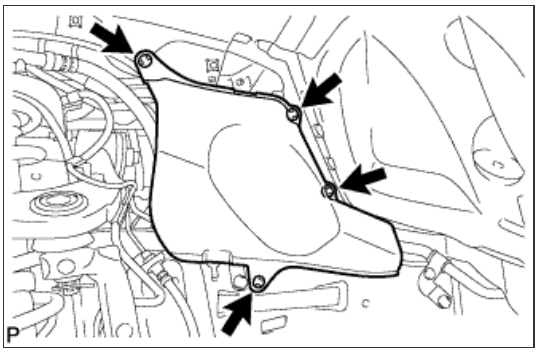
a. Connect the sensor wire to the steering knuckle and upper arm with the bolt and nut.

Torque:
13 N*m{ 133 kgf*cm , 9.6 ft.*lbf }



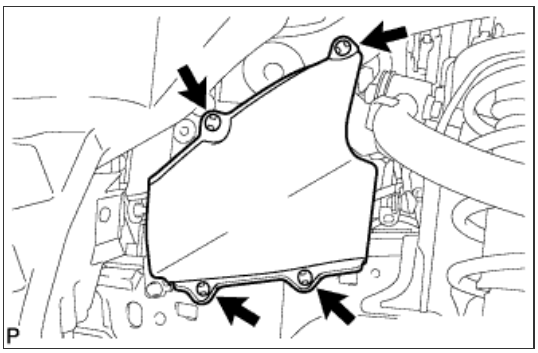
8. INSTALL FRONT FENDER APRON SEAL REAR LH (w/ Active Height Control)

a. Install the apron seal with the 4 clips.



9. INSTALL FRONT FENDER APRON SEAL LH (w/ Active Height Control)

a. Install the apron seal with the 4 clips.



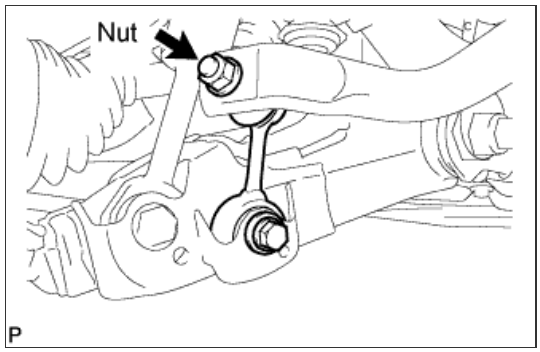
10. TEMPORARILY INSTALL FRONT STABILIZER LINK ASSEMBLY RH

a. Temporarily install the stabilizer link with the bolt.

b. Temporarily install the stabilizer link with the nut.

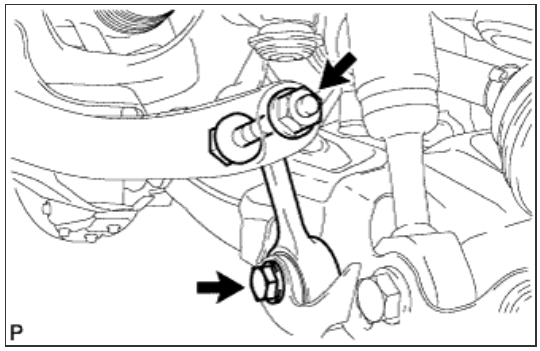
c. Tighten the nut.

Torque:
128 N*m{ 1305 kgf*cm , 94 ft.*lbf }



11. TEMPORARILY INSTALL FRONT STABILIZER LINK ASSEMBLY LH (w/ KDSS)

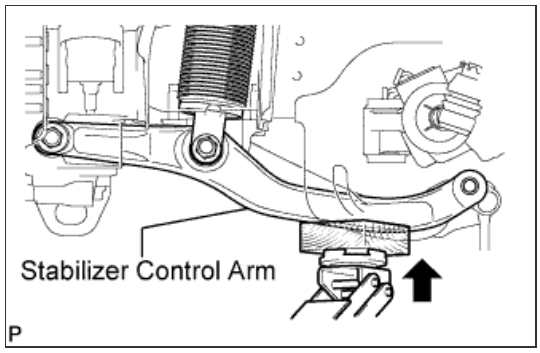
a. Temporarily install the stabilizer link to the lower arm with the bolt.



b. Temporarily install the stabilizer link to the stabilizer control arm with the bolt and nut.

HINT:

If the front stabilizer control cylinder extends and it is difficult to temporarily install the stabilizer link to the stabilizer control arm, raise the stabilizer control arm with a jack and temporarily install the stabilizer link.

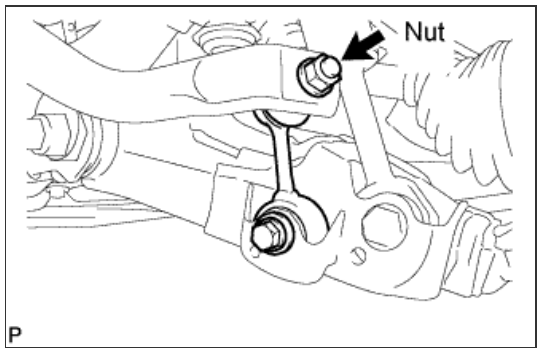


12. TEMPORARILY INSTALL FRONT STABILIZER LINK ASSEMBLY LH (w/o KDSS)

a. Temporarily install the stabilizer link with the nut and bolt.

b. Tighten the nut.

Torque:
128 N*m{ 1305 kgf*cm , ft.*lbf }



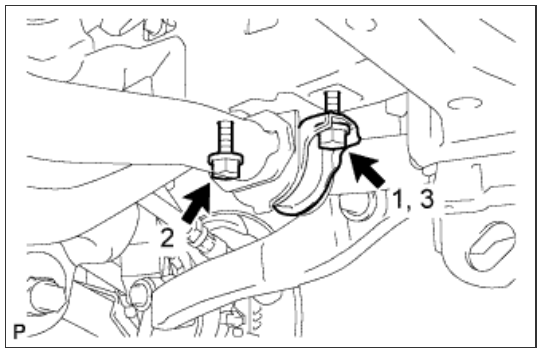
13. TIGHTEN FRONT NO. 1 STABILIZER BRACKET LH

a. Tighten the 2 bolts of the front stabilizer brackets.

Torque:
87 N*m{ 887 kgf*cm , 64 ft.*lbf }

NOTICE:

Tighten the bolts in 3 steps, in the order shown in the illustration.



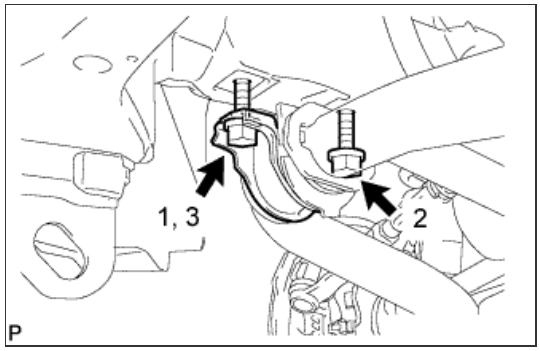
14. TIGHTEN FRONT NO. 1 STABILIZER BRACKET RH

a. Tighten the 2 bolts of the front stabilizer brackets.

Torque:
87 N*m{ 887 kgf*cm , 64 ft.*lbf }

NOTICE:

Tighten the bolts in 3 steps, in the order shown in the illustration.



15. INSTALL NO. 1 ENGINE UNDER COVER SUB-ASSEMBLY

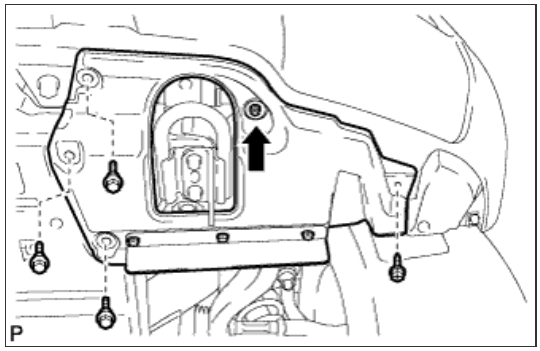
a. Install the No. 1 engine under cover with the 10 bolts.

Torque:
29 N*m{ 296 kgf*cm , 21 ft.*lbf }

16. INSTALL FRONT FENDER SPLASH SHIELD SUB-ASSEMBLY LH

a. Push in the clip indicated by the arrow in the illustration to install the fender splash shield.

b. Install the 3 bolts and screw.



17. INSTALL FRONT FENDER SPLASH SHIELD SUB-ASSEMBLY RH

HINT:

Use the same procedures described for the LH side.

18. STABILIZE SUSPENSION

a. Install the front wheels.

Torque:

for aluminum wheel:
131 N*m{ 1336 kgf*cm , 97 ft.*lbf }
for steel wheel:
209 N*m{ 2131 kgf*cm , 154 ft.*lbf }

b. Lower the vehicle.

c. Press down on the vehicle several times to stabilize the suspension.

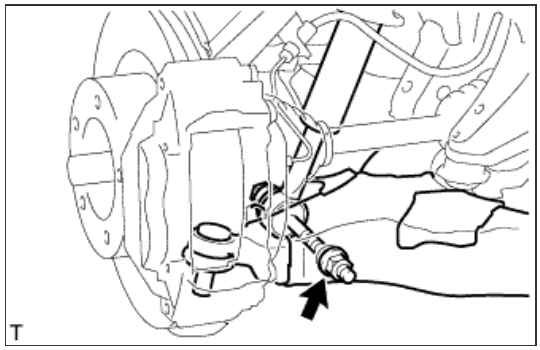
19. TIGHTEN FRONT SHOCK ABSORBER WITH COIL SPRING

a. Tighten the nut.

Torque:
180 N*m{ 1835 kgf*cm , 133 ft.*lbf }

NOTICE:

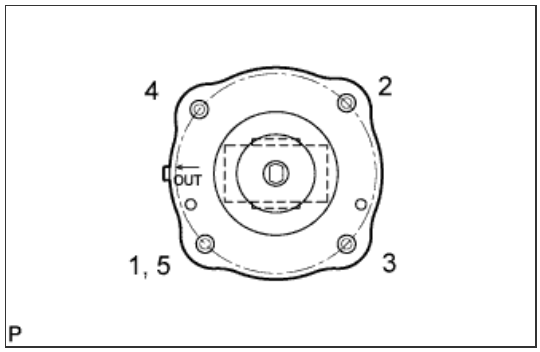
Perform this procedure with all 4 wheels on the ground.



b. Tighten the 4 upper nuts in diametrically opposite pairs.

Torque:
45 N*m{ 459 kgf*cm , 33 ft.*lbf }

c. Check that the first nut that was tightened is at the torque specification.



20. TIGHTEN FRONT STABILIZER LINK ASSEMBLY LH (w/ KDSS)

a. Tighten the bolt.

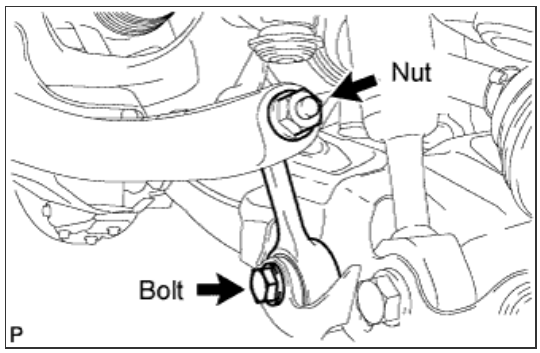
Torque:
135 N*m{ 1377 kgf*cm , 100 ft.*lbf }

b. Tighten the nut.

Torque:
140 N*m{ 1428 kgf*cm , 103 ft.*lbf }

NOTICE:

Perform this procedure with all 4 wheels on the ground.



21. TIGHTEN FRONT STABILIZER LINK ASSEMBLY LH (w/o KDSS)

a. Tighten the bolt.

Torque:
135 N*m{ 1377 kgf*cm , 100 ft.*lbf }

NOTICE:

Perform this procedure with all 4 wheels on the ground.

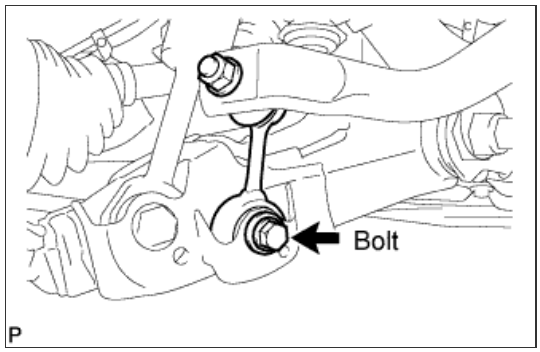
22. TIGHTEN FRONT STABILIZER LINK ASSEMBLY RH

a. Tighten the bolt.

Torque:
135 N*m{ 1377 kgf*cm , 100 ft.*lbf }

NOTICE:

Perform this procedure with all 4 wheels on the ground.



23. PERFORM VEHICLE HEIGHT OFFSET CALIBRATION (w/ Active Height Control)

a. Perform the vehicle height offset calibration (Click here).

24. MEASURE VEHICLE HEIGHT (w/ KDSS)

NOTICE:

- **Perform the inspection on a level surface.**
- **Ensure that the wheels are on the ground and facing straight ahead.**
- **Perform the inspection with the vehicle load completely on the suspension.**

HINT:

- **Perform this step with the fuel tank full.**
- **If there are any parts installed to the vehicle which place any unbalanced load on the left or right side of the vehicle, remove them.**

a. Set the tire pressure to the specified value(s) (Click here).

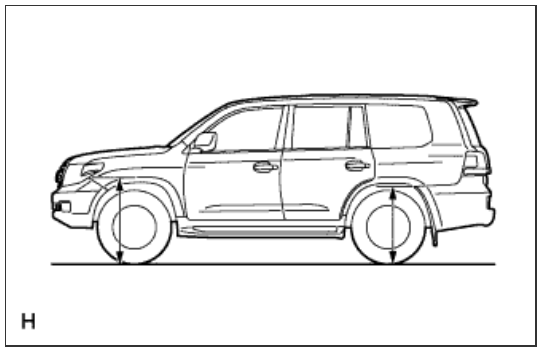
b. Bounce the vehicle to stabilize the suspension.

c. Measure the distance from the ground to the top of the bumper and calculate the difference in the vehicle height between left and right. Perform this procedure for both the front and rear wheels.

Height difference of left and right sides:
15 mm (0.591 in.) or less

HINT:

If not as specified, perform the vehicle tilt calibration.



25. CLOSE STABILIZER CONTROL WITH ACCUMULATOR HOUSING SHUTTER VALVE (w/ KDSS)

NOTICE:

- **Perform the inspection on a level surface.**
- **Ensure that the wheels are on the ground and facing straight ahead.**
- **Perform the inspection with the vehicle load completely on the suspension.**

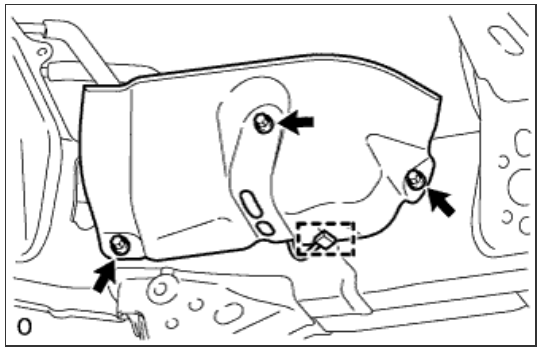
HINT:

- **Perform this step with the fuel tank full.**
- **If there are any parts installed to the vehicle which place any unbalanced load on the left or right side of the vehicle, remove them.**

a. Using a 5 mm hexagon socket wrench, tighten the lower and upper chamber shutter valves of the stabilizer control with accumulator housing.

Torque:
14 N*m{ 143 kgf*cm , 10 ft.*lbf }

26. INSTALL STABILIZER CONTROL VALVE PROTECTOR (w/ KDSS)



a. Install the valve protector with the 3 bolts.

Torque:
18 N*m{ 184 kgf*cm , 13 ft.*lbf }

b. Attach the clamp, and connect the connector to the valve protector.

for Preparation Click here

1. DISPOSE OF FRONT SHOCK ABSORBER ASSEMBLY LH

a. Set the front shock absorber assembly on its side.

b. Fully extend the shock absorber rod.

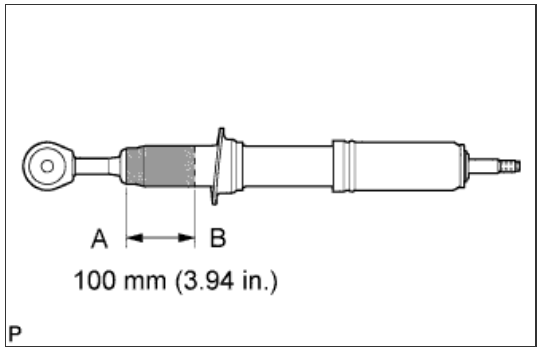
c. Using a drill, make a hole in the cylinder between A and B shown in the illustration to discharge the gas inside.

CAUTION:

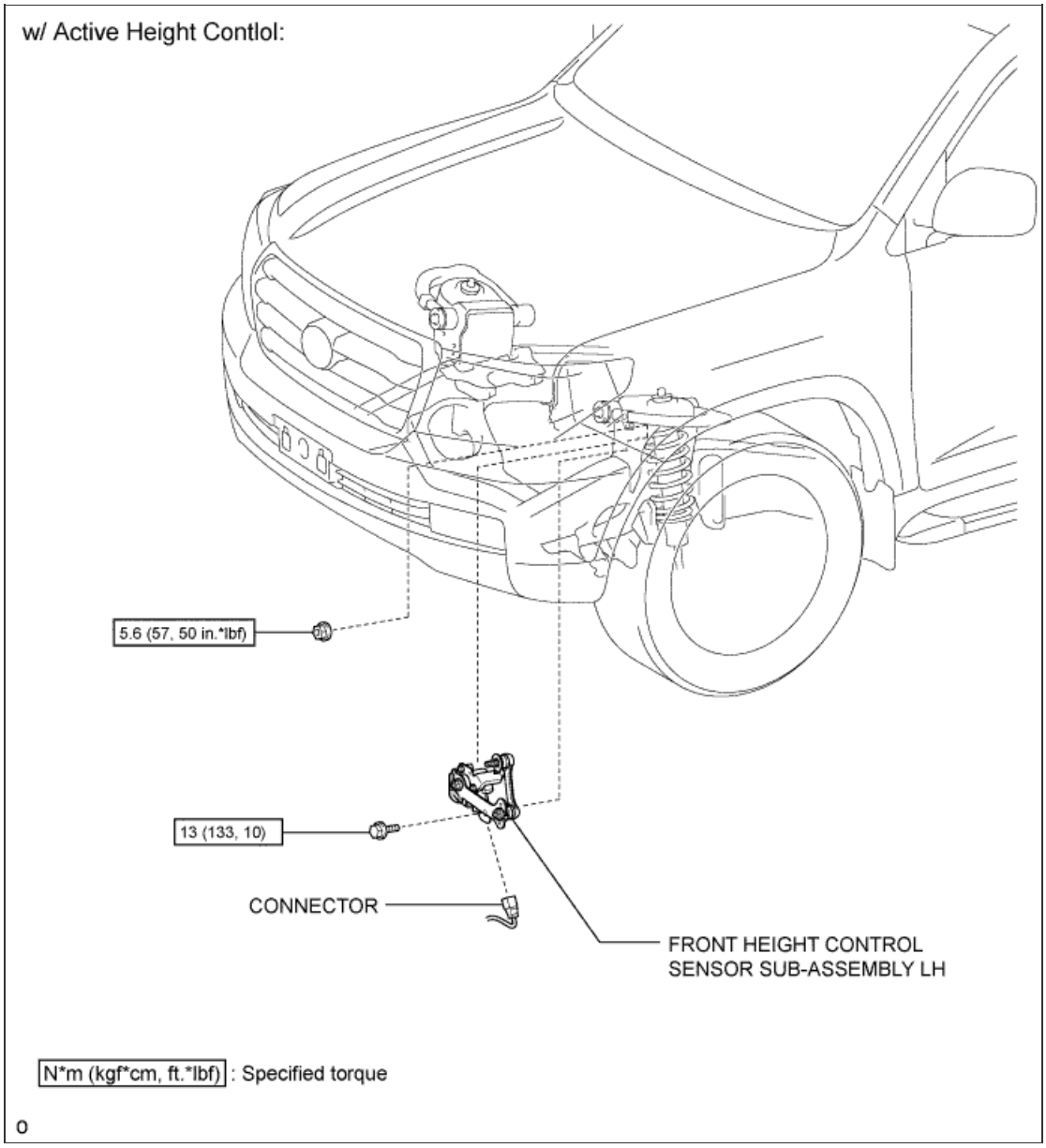
Be careful when drilling because shards of metal may fly about. Always use the proper safety equipment.

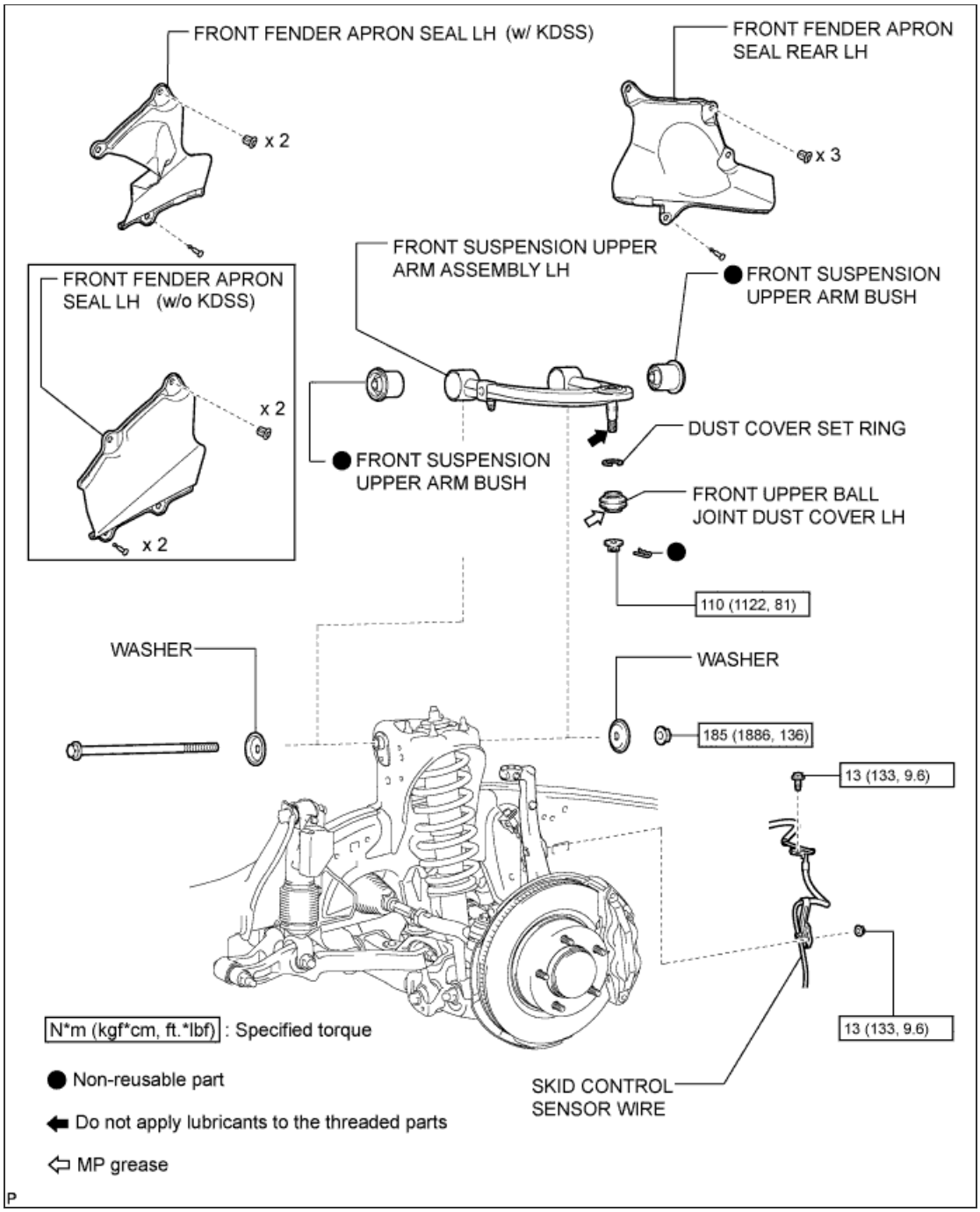
NOTICE:

The gas is colorless, odorless and nonpoisonous.



for Preparation Click here




FRONT FENDER APRON SEAL LH (w/ KDSS)
x 2
FRONT FENDER APRON SEAL REAR LH
x 3
FRONT FENDER APRON SEAL LH (w/o KDSS)
x 2
x 2
FRONT SUSPENSION UPPER ARM ASSEMBLY LH
FRONT SUSPENSION UPPER ARM BUSH
FRONT SUSPENSION UPPER ARM BUSH
DUST COVER SET RING
FRONT UPPER BALL JOINT DUST COVER LH
110 (1122, 81)
WASHER
WASHER
185 (1886, 136)
13 (133, 9.6)
13 (133, 9.6)
SKID CONTROL SENSOR WIRE
N*m (kgf*cm, ft.*lbf) : Specified torque
Non-reusable part
Do not apply lubricants to the threaded parts
MP grease
P

for Preparation Click here

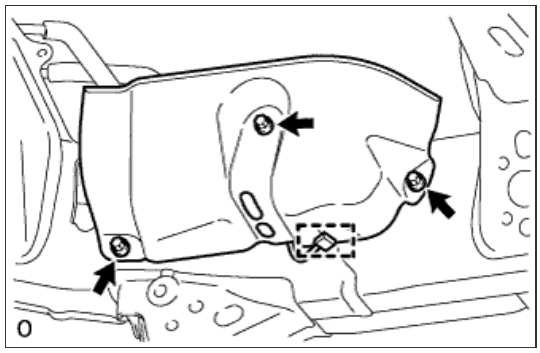
HINT:

- **Use the same procedures for the RH side and LH side.**
- **The procedures listed below are for the LH side.**

1. REMOVE STABILIZER CONTROL VALVE PROTECTOR (w/ KDSS)

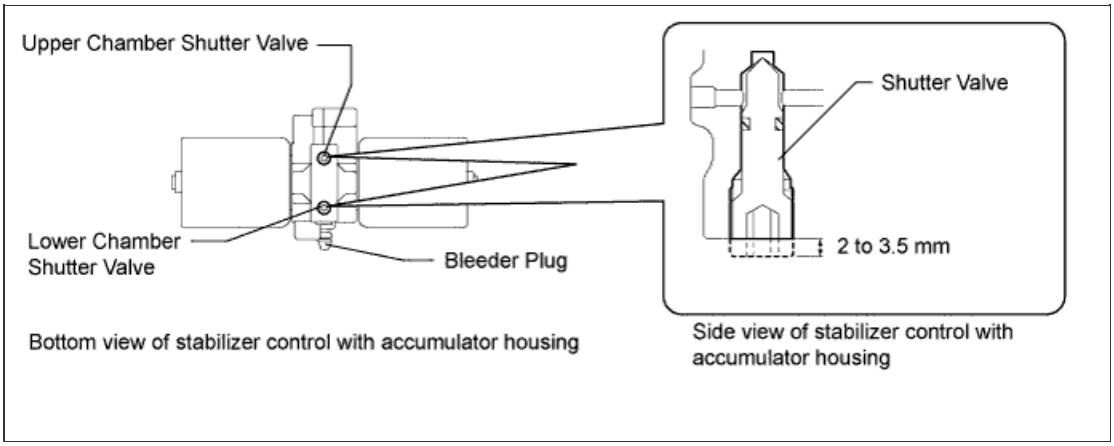
a. Detach the clamp, and disconnect the connector from the protector.

b. Remove the 3 bolts and protector.



2. OPEN STABILIZER CONTROL WITH ACCUMULATOR HOUSING SHUTTER VALVE (w/ KDSS)

a. Using a 5 mm hexagon socket wrench, loosen the lower and upper chamber shutter valves of the stabilizer control with accumulator housing 2.0 to 3.5 turns.



NOTICE:

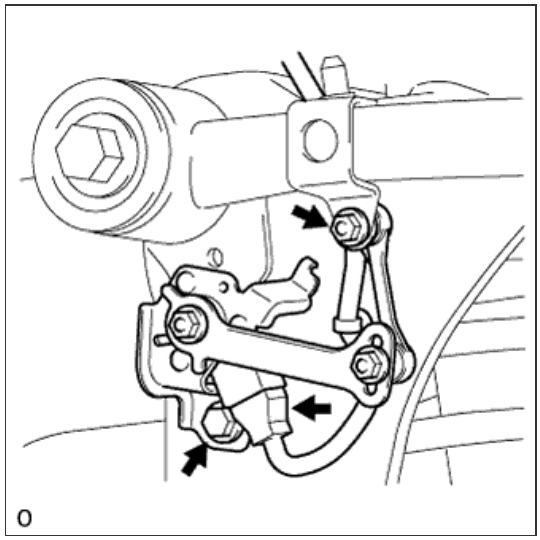
- **When loosening a shutter valve, make sure that the end protrudes 2 to 3.5 mm (0.0787 to 0.137 in.) from the surface of the block, and do not turn the shutter valve any further.**
- **Do not remove the shutter valves.**

3. REMOVE FRONT WHEEL

4. REMOVE FRONT HEIGHT CONTROL SENSOR SUB-ASSEMBLY LH (w/ Active Height Control)

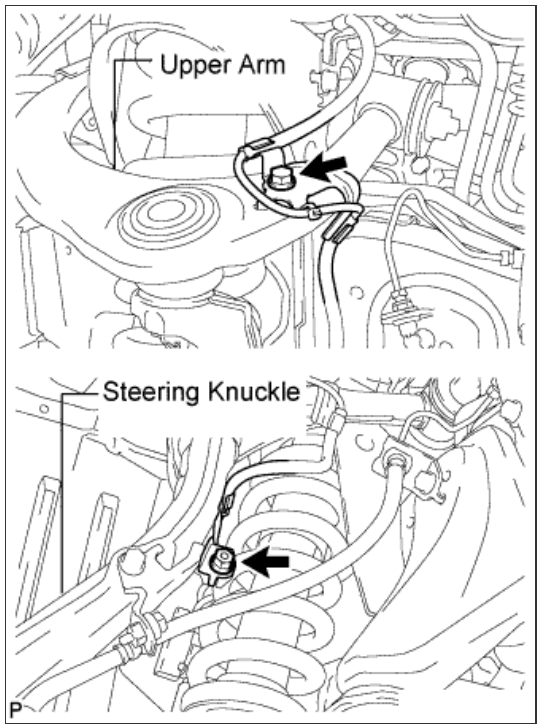
a. Disconnect the connector.

b. Remove the nut, bolt and sensor.



5. DISCONNECT SKID CONTROL SENSOR WIRE

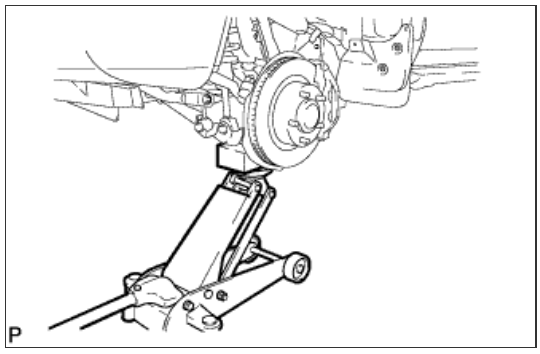
a. Remove the bolt and nut, and disconnect the sensor wire from the steering knuckle and suspension upper arm.



6. DISCONNECT STEERING KNUCKLE LH

a. Support the front suspension lower arm LH with a ack.

b. Remove the clip and the nut.



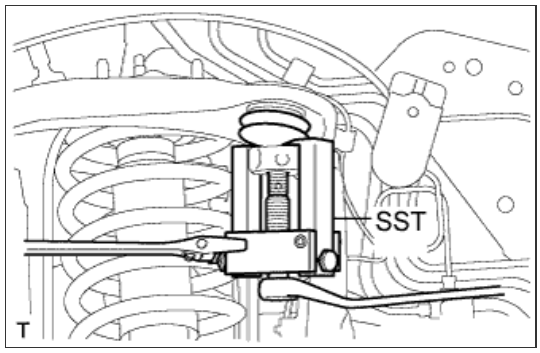
c. Using SS , disconnect the upper ball joint from the steering knuckle.

c. Using SST , disconnect the upper ball joint from the steering knuckle.

SST
09628-62011

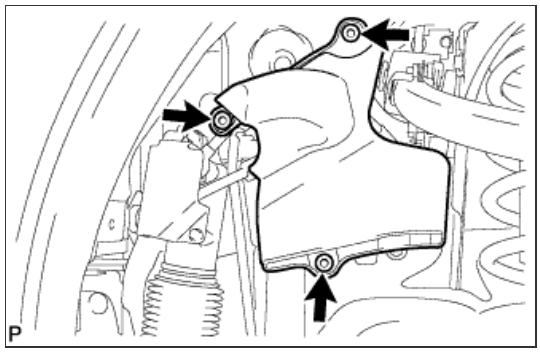
NOTICE:

Do not damage the ball joint dust cover.



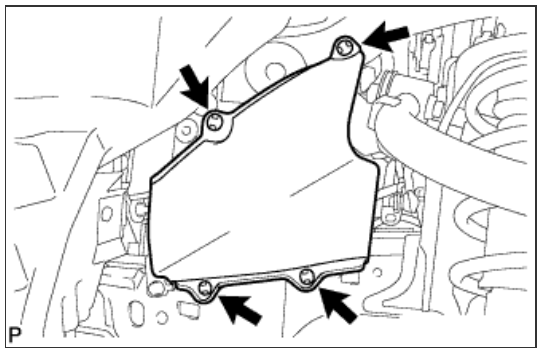
7. REMOVE FRONT FENDER APRON SEAL LH (w/ KDSS)

a. Using a clip remover, remove the 3 clips and apron seal.



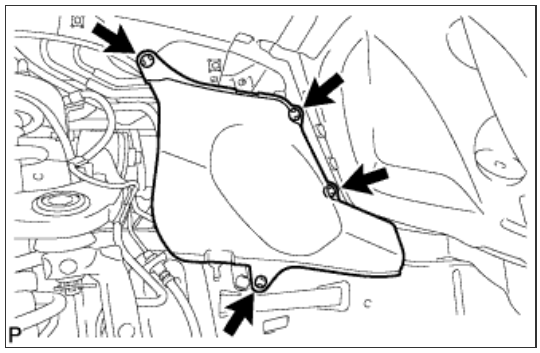
8. REMOVE FRONT FENDER APRON SEAL LH (w/o KDSS)

a. Using a clip remover, remove the 4 clips and apron seal.



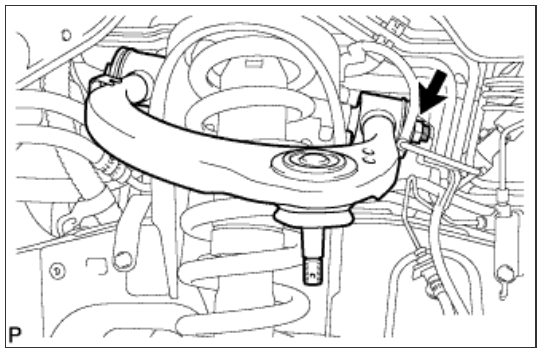
9. REMOVE FRONT FENDER APRON SEAL REAR LH

a. Using a clip remover, remove the 4 clips and apron seal.



10. REMOVE FRONT SUSPENSION UPPER ARM ASSEMBLY

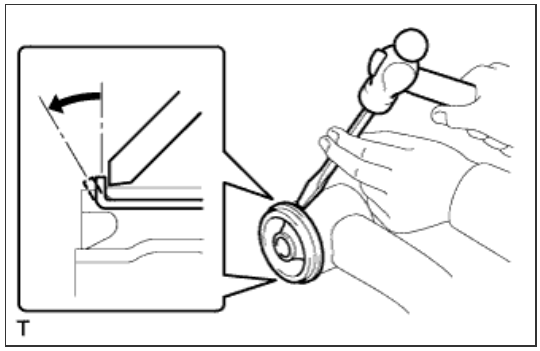
a. Remove the nut, bolt, 2 washers and suspension upper arm.



for Preparation Click here

1. REMOVE FRONT SUSPENSION UPPER ARM BUSH

a. Using a hammer and chisel, strike and bend the entire flange of the upper arm bush as shown in the illustration.

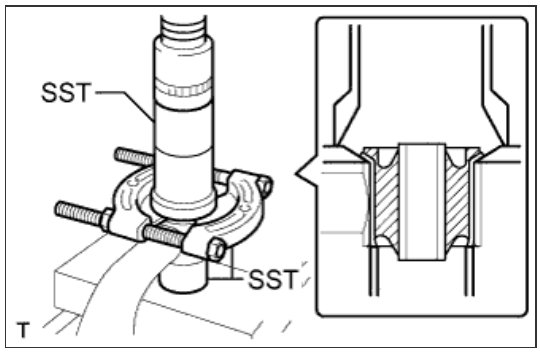


b. Using SST and a press, press out the bush.

SST
09613-26010
09710-22021 (09710-01031)
09950-00020

HINT:

Remove the rear side bush using the same procedure as for the front side.

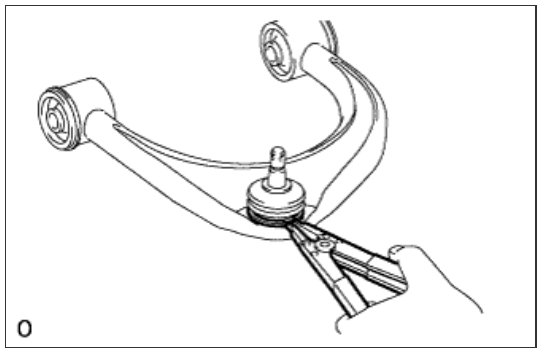


2. REMOVE FRONT UPPER BALL JOINT DUST COVER LH

a. Using a snap ring expander, remove the dust cover set ring and dust cover from the upper arm.

NOTICE:

- **Do not damage the ball joint dust cover.**
- **If the ball joint dust cover is damaged, replace it.**



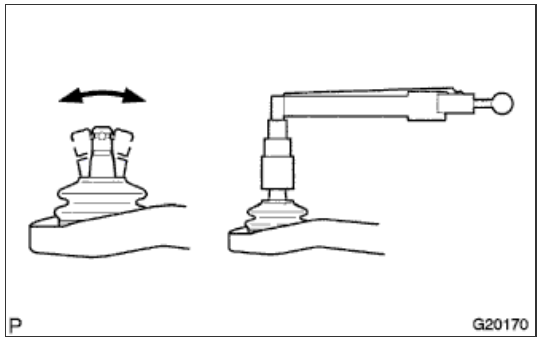
for Preparation Click here

1. INSPECT FRONT SUSPENSION UPPER ARM ASSEMBLY LH

a. As shown in the illustration, flip the ball joint stud back and forth 5 times, before installing the nut.

b. Using a torque wrench, turn the nut continuously at a rate of 3 to 5 seconds per 1 turn and take the torque reading on the fifth turn.

Standard turning torque:
0.98 to 4.41 N*m (1.0 to 45 kgf*cm, 9 to 39 in.*lbf)



for Preparation Click here

1. INSTALL FRONT UPPER BALL JOINT DUST COVER LH

a. Pack the upper arm ball joint with MP grease.

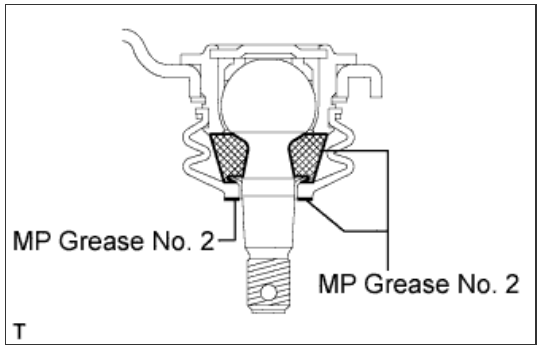
Grease capacity:
8.0 g (0.282 oz.)

b. Apply MP grease to the locations shown in the illustration.

NOTICE:

Do not apply MP grease to the tapered or threaded parts of the ball joint.

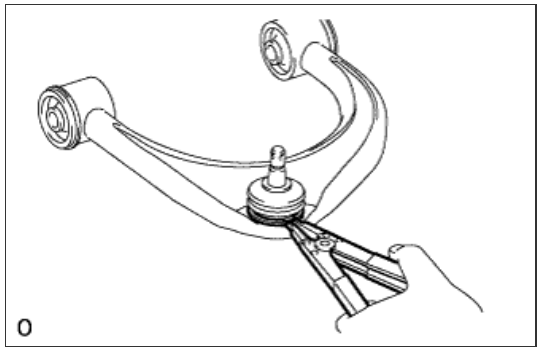
c. Install the dust cover to the upper arm.



d. Using a snap ring expander, install the dust cover set ring.

NOTICE:

Make sure the set ring is securely installed in the groove.



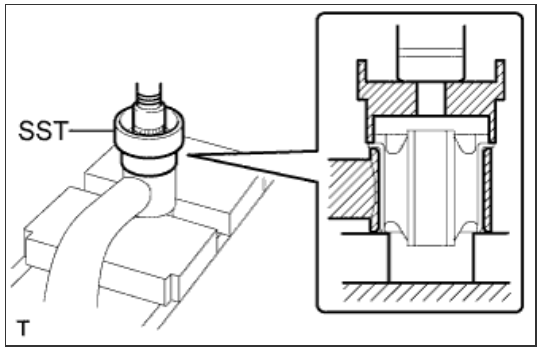
2. INSTALL FRONT SUSPENSION UPPER ARM BUSH

a. Using SST and a press, press in a new bush.

SST
09710-26011 (09710-05061)

HINT:

Press in the rear side bush using the same procedure as for the front side.



for Preparation Click here

HINT:

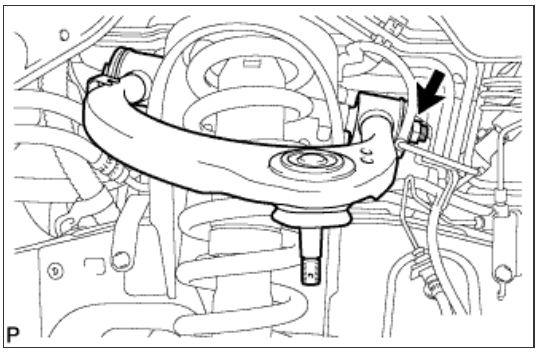
- **Use the same procedures for the RH side and LH side.**
- **The procedures listed below are for the LH side.**
- **A bolt without a torque specification is shown in the standard bolt chart (Click here).**

1. TEMPORARILY INSTALL FRONT SUSPENSION UPPER ARM ASSEMBLY LH

a. Temporarily install the suspension upper arm with the 2 washers, bolt and nut.

HINT:

After stabilizing the suspension, tighten the nut.



2. CONNECT STEERING KNUCKLE LH

a. Connect the steering knuckle to the suspension upper arm.

b. Install the nut and a new cotter pin.

Torque:
110 N*m{ 1122 kgf*cm , 81 ft.*lbf }

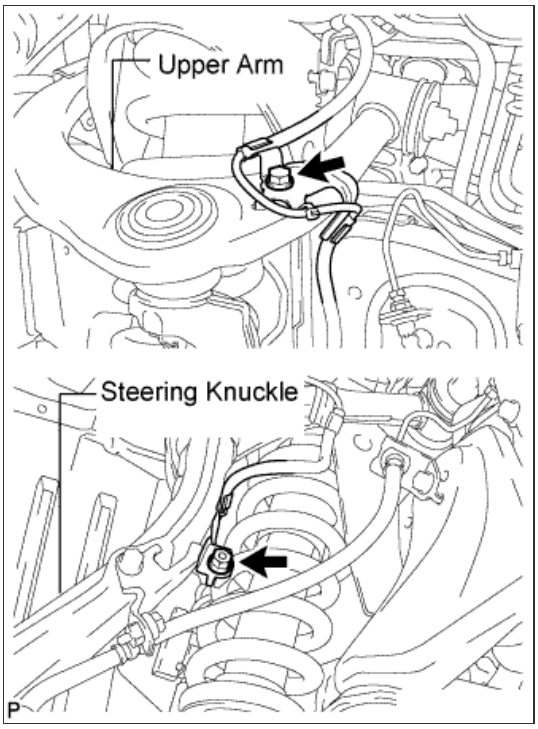
NOTICE:

If the holes for the cotter pin are not aligned, tighten the nut further up to 60°.

3. CONNECT SKID CONTROL SENSOR WIRE

a. Connect the sensor wire to the steering knuckle and upper arm with the bolt and nut.

Torque:
13 N*m{ 133 kgf*cm , 9.6 ft.*lbf }



4. STABILIZE SUSPENSION

a. Install the front wheels.

Torque:
for aluminum wheel:
131 N*m{ 1336 kgf*cm , 97 ft.*lbf }
for steel wheel:
209 N*m{ 2131 kgf*cm , 154 ft.*lbf }

b. Lower the vehicle.

c. Press down on the vehicle several times to stabilize the suspension.

5. TIGHTEN FRONT SUSPENSION UPPER ARM ASSEMBLY LH

a. Tighten the nut.

Torque:
185 N*m{ 1886 kgf*cm , 136 ft.*lbf }

NOTICE:

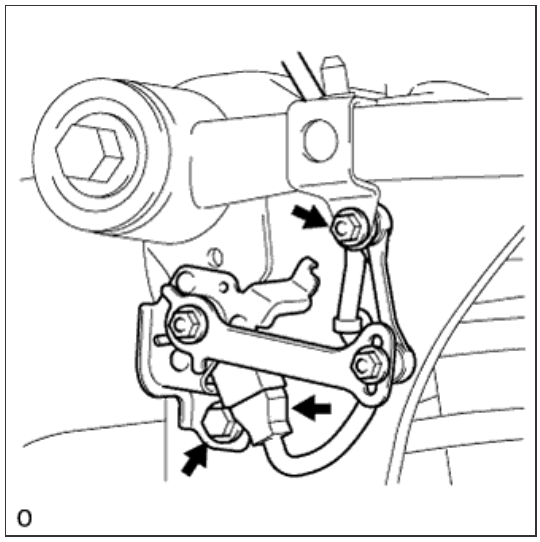
Perform this procedure with all 4 wheels on the ground.

6. INSTALL FRONT HEIGHT CONTROL SENSOR SUB-ASSEMBLY LH (w/ Active Height Control)

a. Install the sensor with the bolt and nut.

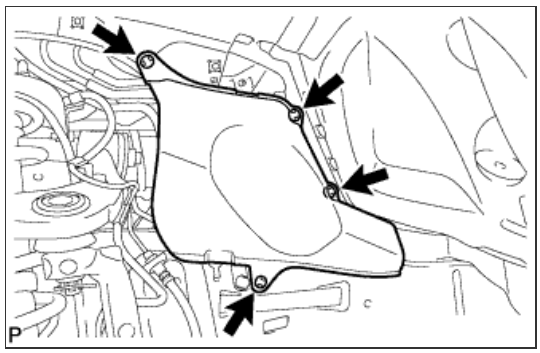
Torque:
for bolt:
13 N*m{ 127 kgf*cm , 9 ft.*lbf }
for nut:
5.6 N*m{ 57 kgf*cm , 50 in.*lbf }

b. Connect the connector.



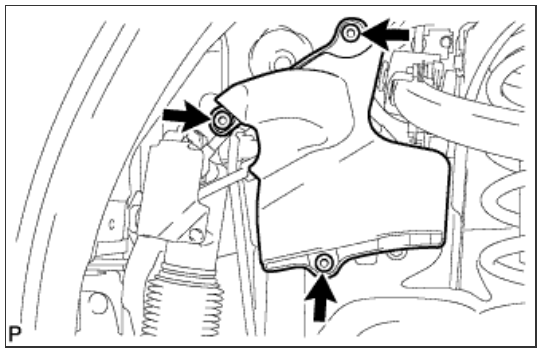
7. INSTALL FRONT FENDER APRON SEAL REAR LH

a. Install the apron seal with the 4 clips.



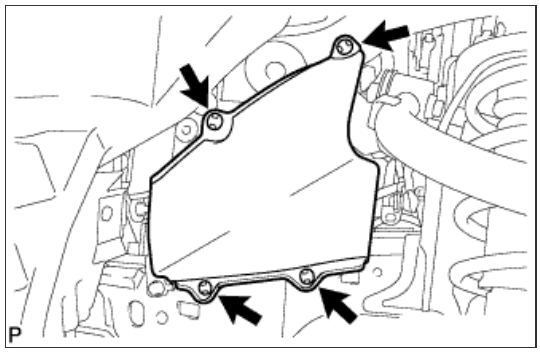
8. INSTALL FRONT FENDER APRON SEAL LH (w/ KDSS)

a. Install the apron seal with the 3 clips.



9. INSTALL FRONT FENDER APRON SEAL LH (w/o KDSS)

a. Install the apron seal with the 4 clips.



10. CONNECT CABLE TO NEGATIVE BATTERY TERMINAL (w/ Active Height Control)

NOTICE:

When disconnecting the cable, some systems need to be initialized after the cable is reconnected (Click here).

11. PERFORM VEHICLE HEIGHT OFFSET CALIBRATION (w/ Active Height Control)

a. Perform the vehicle height offset calibration (Click here).

12. ADJUST FRONT HEIGHT CONTROL SENSOR SUB-ASSEMBLY LH (w/ Active Height Control)

NOTICE:

- **Make adjustments from the link that deviates the most from the specified vehicle height value.**
- **When the front and rear are at the same level, make adjustments from the front first.**
- **If adjustment cannot be completed through the vehicle height offset calibration, adjust the sensor link using the following procedure.**

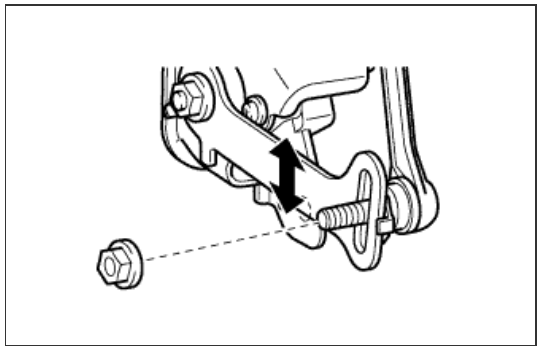
a. Loosen the nut and adjust the link installation position by moving the height control sensor link up or down in the long hole of the bracket.

HINT:

When the link is moved 1 mm (0.0394 in.), the vehicle height changes by approximately 2 mm (0.0787 in.).

b. Tighten the nut of the height control sensor link.

Torque:
5.6 N*m{ 57 kgf*cm , 50 in.*lbf }



13. PERFORM ZERO POINT CALIBRATION OF G SENSOR (w/ Active Height Control)

a. Perform the zero point calibration of G sensor (Click here).

14. MEASURE VEHICLE HEIGHT (w/ KDSS)

NOTICE:

- **Perform the inspection on a level surface.**
- **Ensure that the wheels are on the ground and facing straight ahead.**
- **Perform the inspection with the vehicle load completely on the suspension.**

HINT:

- **Perform this step with the fuel tank full.**
- **If there are any parts installed to the vehicle which place any unbalanced load on the left or right side of the vehicle, remove them.**

a. Set the tire pressure to the specified value(s) (Click here).

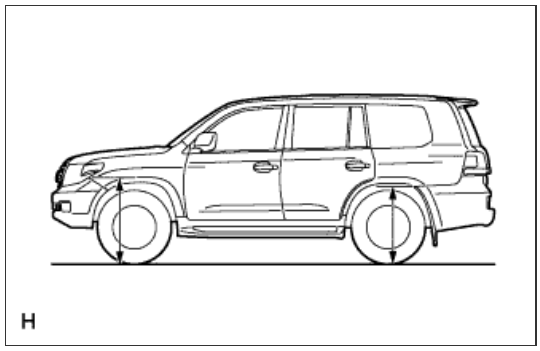
b. ounce the vehicle to stabilize the suspension.

c. Measure the distance from the ground to the top of the bumper and calculate the difference in the vehicle height between left and right. Perform this procedure for both the front and rear wheels.

Height difference of left and right sides:
15 mm (0.591 in.) or less

HINT:

If not as specified, perform the vehicle tilt calibration.



15. CLOSE STABILIZER CONTROL WITH ACCUMULATOR HOUSING SHUTTER VALVE (w/ KDSS)

NOTICE:

- **Perform the inspection on a level surface.**
- **Ensure that the wheels are on the ground and facing straight ahead.**
- **Perform the inspection with the vehicle load completely on the suspension.**

HINT:

- **Perform this step with the fuel tank full.**
- **If there are any parts installed to the vehicle which place any unbalanced load on the left or right side of the vehicle, remove them.**

a. Using a 5 mm hexagon socket wrench, tighten the lower and upper chamber shutter valves of the stabilizer control with accumulator housing.

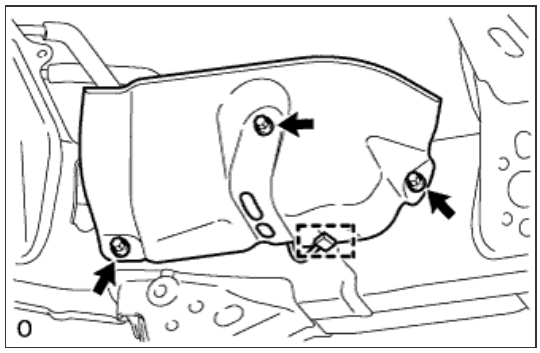
Torque:
14 N*m{ 143 kgf*cm , 10 ft.*lbf }

16. INSTALL STABILIZER CONTROL VALVE PROTECTOR (w/ KDSS)

a. Install the valve protector with the 3 bolts.

Torque:
18 N*m{ 184 kgf*cm , 13 ft.*lbf }

b. Attach the clamp, and connect the connector to the valve protector.

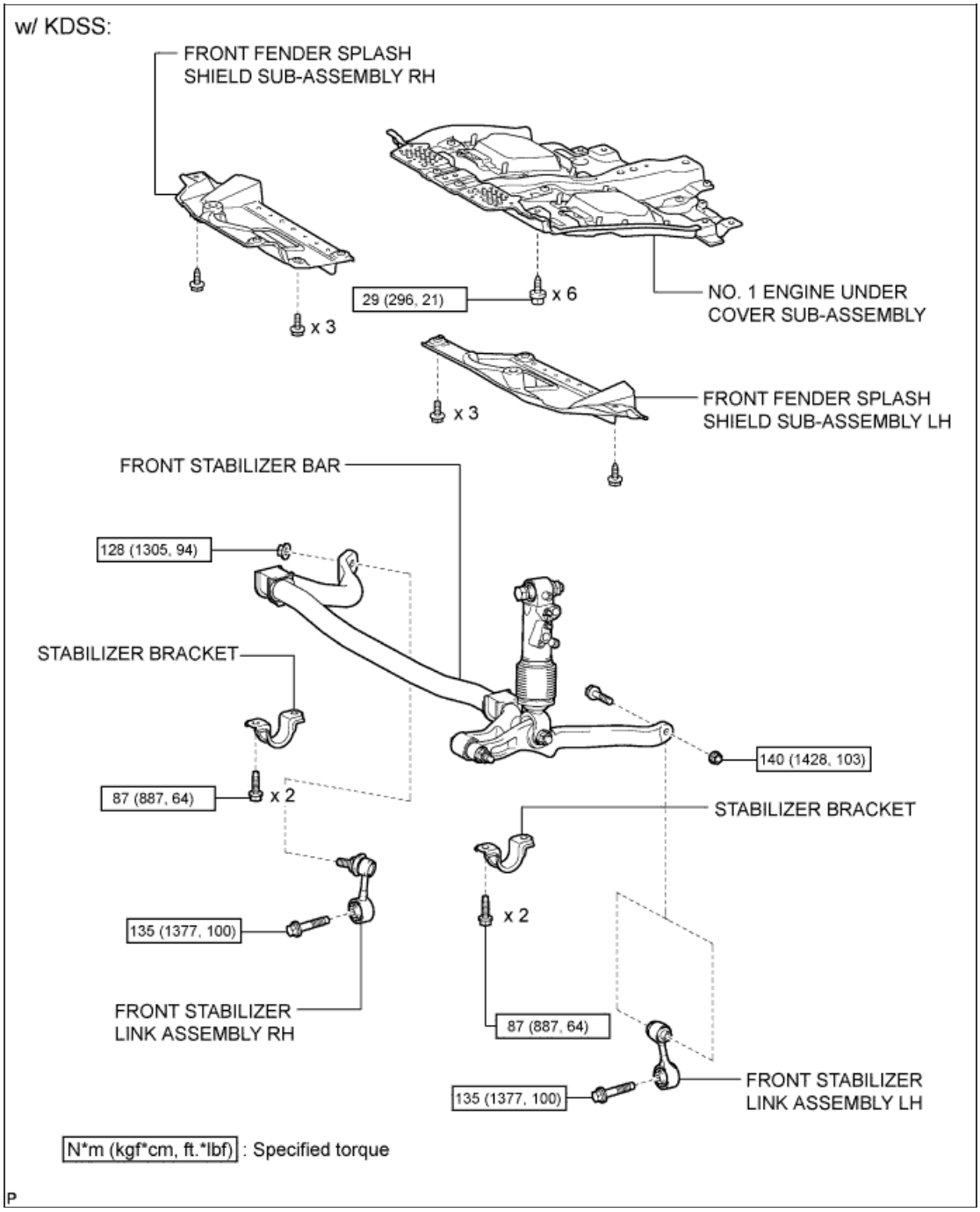


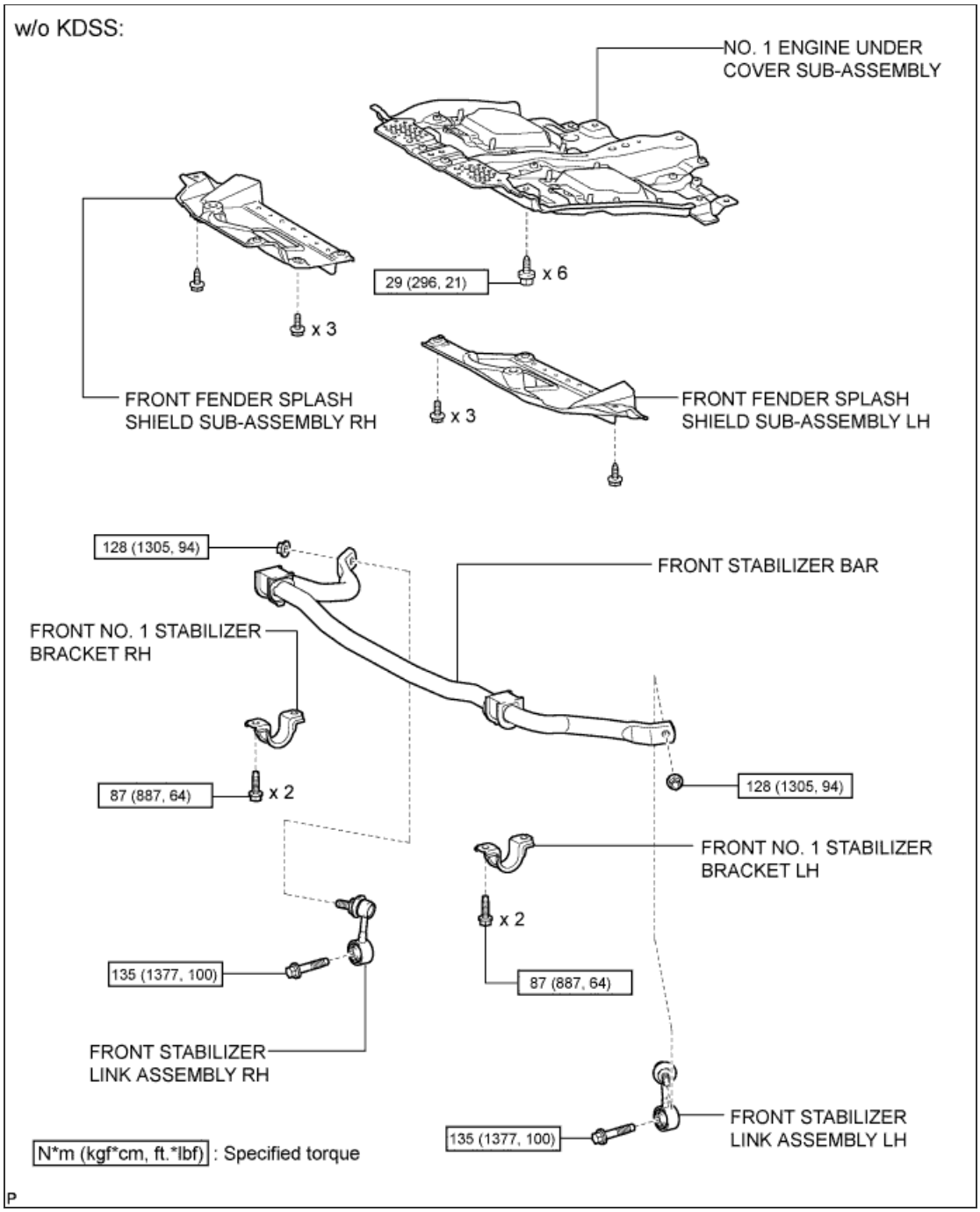
17. ADJUST HEADLIGHT ASSEMBLY

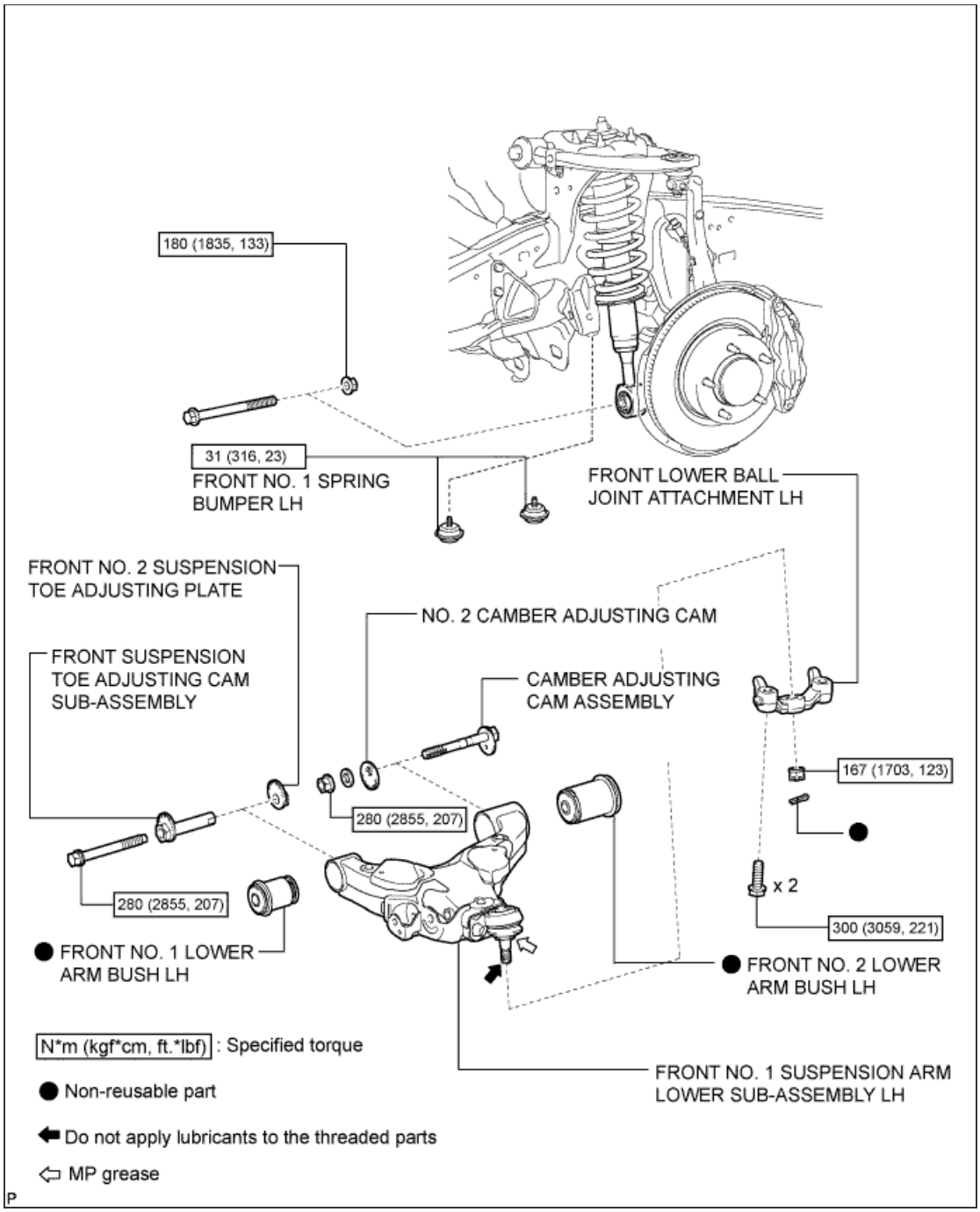
a. for Standard:
Adjust the headlight (Click here).

b. for HID Headlight:
Adjust the headlight (Click here).

for Preparation Click here




w/o KDSS:
NO. 1 ENGINE UNDER COVER SUB-ASSEMBLY
29 (296, 21)
x 6
x 3
FRONT FENDER SPLASH SHIELD SUB-ASSEMBLY RH
x 3
FRONT FENDER SPLASH SHIELD SUB-ASSEMBLY LH
128 (1305, 94)
FRONT STABILIZER BAR
FRONT NO. 1 STABILIZER BRACKET RH
87 (887, 64)
x 2
128 (1305, 94)
FRONT NO. 1 STABILIZER BRACKET LH
x 2
87 (887, 64)
135 (1377, 100)
FRONT STABILIZER LINK ASSEMBLY RH
135 (1377, 100)
FRONT STABILIZER LINK ASSEMBLY LH
N*m (kgf*cm, ft.*lbf) : Specified torque
P


180 (1835, 133)
31 (316, 23)
FRONT NO. 1 SPRING BUMPER LH
FRONT LOWER BALL JOINT ATTACHMENT LH
FRONT NO. 2 SUSPENSION TOE ADJUSTING PLATE
NO. 2 CAMBER ADJUSTING CAM
FRONT SUSPENSION TOE ADJUSTING CAM SUB-ASSEMBLY
CAMBER ADJUSTING CAM ASSEMBLY
167 (1703, 123)
280 (2855, 207)
x 2
280 (2855, 207)
300 (3059, 221)
● FRONT NO. 1 LOWER ARM BUSH LH
● FRONT NO. 2 LOWER ARM BUSH LH
N*m (kgf*cm, ft.*lbf) : Specified torque
● Non-reusable part
Do not apply lubricants to the threaded parts
MP grease
FRONT NO. 1 SUSPENSION ARM LOWER SUB-ASSEMBLY LH
P

for Preparation Click here

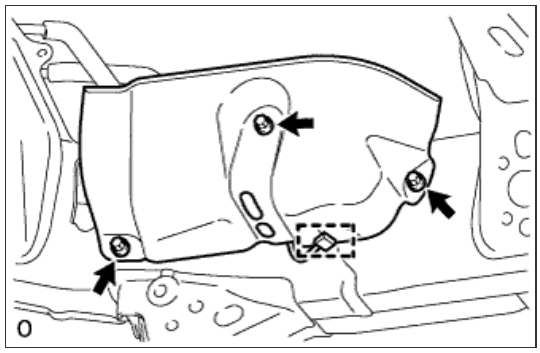
HINT:

- **Use the same procedures for the RH side and LH side.**
- **The procedures listed below are for the LH side.**

1. REMOVE STABILIZER CONTROL VALVE PROTECTOR (w/ KDSS)

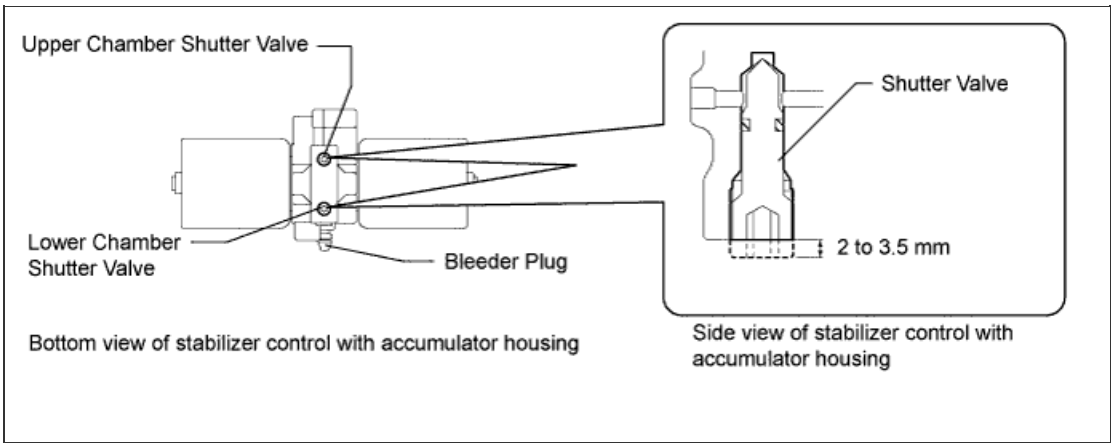
a. Detach the clamp, and disconnect the connector from the protector.

b. Remove the 3 bolts and protector.



2. OPEN STABILIZER CONTROL WITH ACCUMULATOR HOUSING SHUTTER VALVE (w/ KDSS)

a. Using a 5 mm hexagon socket wrench, loosen the lower and upper chamber shutter valves of the stabilizer control with accumulator housing 2.0 to 3.5 turns.



NOTICE:

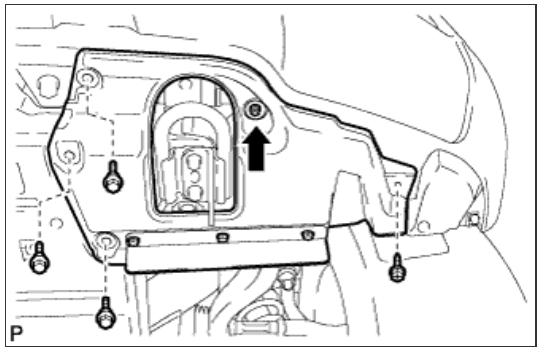
- **When loosening a shutter valve, make sure that the end protrudes 2 to 3.5 mm (0.0787 to 0.137 in.) from the surface of the block, and do not turn the shutter valve any further.**
- **Do not remove the shutter valves.**

3. REMOVE FRONT WHEEL

4. REMOVE FRONT FENDER SPLASH SHIELD SUB-ASSEMBLY LH

a. Remove the 3 bolts and screw.

b. urn the clip indicated by the arrow in the illustration to remove the fender splash shield.



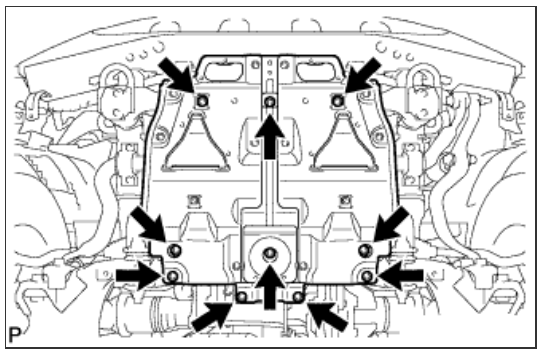
5. REMOVE FRONT FENDER SPLASH SHIELD SUB-ASSEMBLY RH

HINT:

Use the same procedures described for the side.

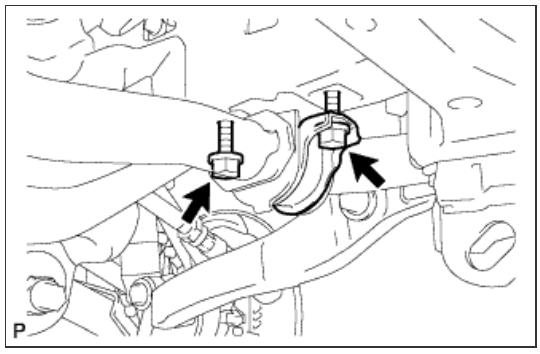
6. REMOVE NO. 1 ENGINE UNDER COVER SUB-ASSEMBLY

a. Remove the bolts and No. engine under cover.



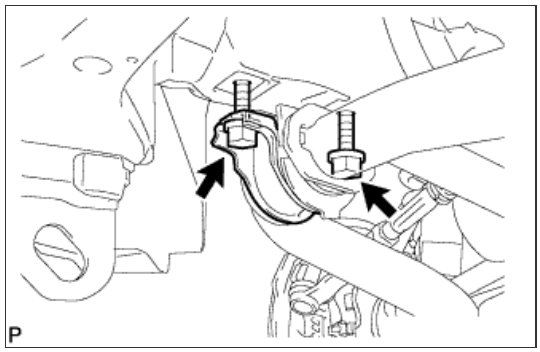
7. LOOSEN FRONT NO. 1 STABILIZER BRACKET LH

a. oosen the 2 bolts of the front stabilizer brackets.



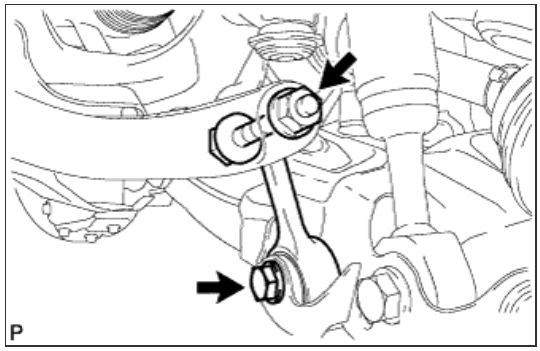
8. LOOSEN FRONT NO. 1 STABILIZER BRACKET RH

a. oosen the 2 bolts of the front stabilizer brackets.



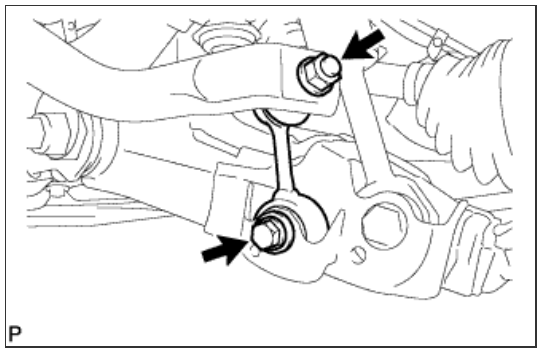
9. REMOVE FRONT STABILIZER LINK ASSEMBLY LH (w/ KDSS)

a. Remove the 2 bolts, nut and stabilizer link.



10. REMOVE FRONT STABILIZER LINK ASSEMBLY LH (w/o KDSS)

a. Remove the bolt, nut and stabilizer link.

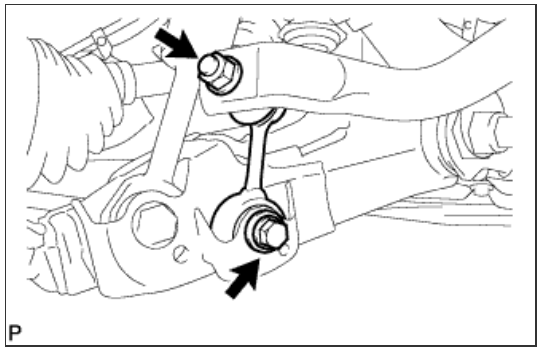


11. REMOVE FRONT STABILIZER LINK ASSEMBLY RH

a. Remove the bolt, nut and stabilizer link.

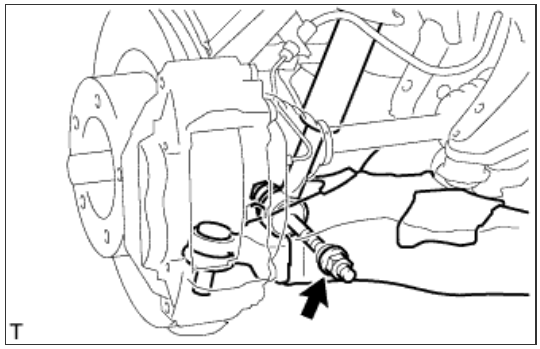
HINT:

If the ball oint turns together with the nut, use a 6 mm hexagon wrench to hold the stud.



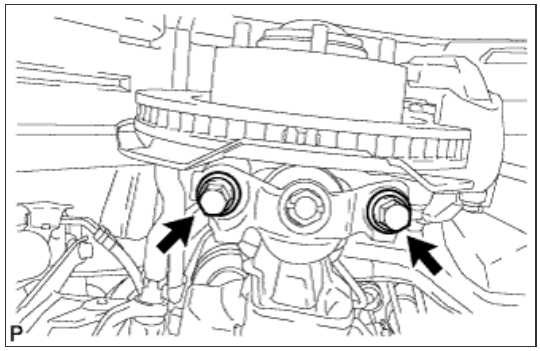
12. DISCONNECT FRONT SHOCK ABSORBER WITH COIL SPRING LH

a. Remove the nut and bolt, and disconnect the shock absorber from the lower side.



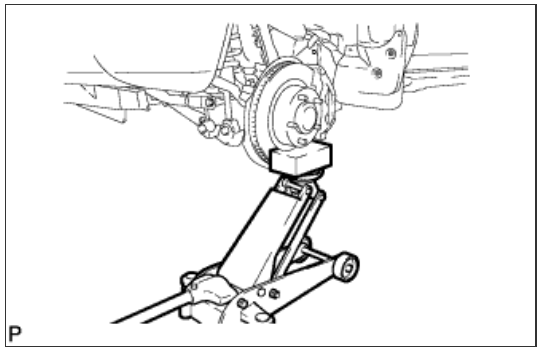
13. DISCONNECT FRONT LOWER BALL JOINT ATTACHMENT LH

a. Remove the 2 bolts and disconnect the attachment from the steering knuckle.



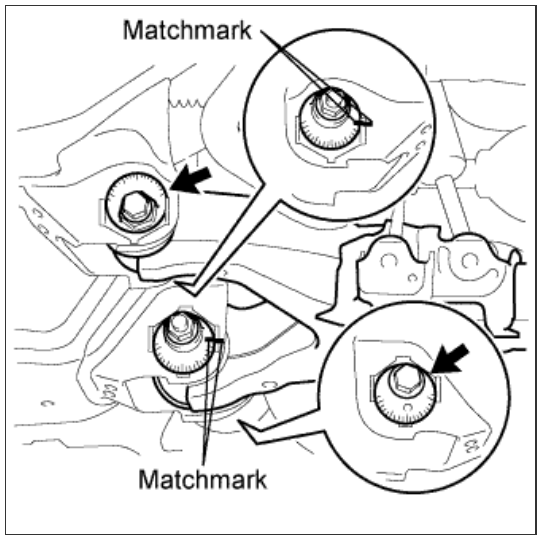
14. REMOVE FRONT NO. 1 SUSPENSION ARM LOWER SUB-ASSEMBLY LH

a. Support the front suspension with a ack.



b. Place matchmarks on the No. 2 camber ad usting cam and No. 2 suspension toe ad usting plate.

c. Remove the nut, washer, No. 2 camber ad usting cam, camber ad usting cam assembly, bolt, toe ad usting cam, No. 2 suspension toe ad usting plate and front No. suspension arm lower .



15. REMOVE FRONT LOWER BALL JOINT ATTACHMENT LH

a. Remove the cotter pin and nut.

b. Using SS , remove the lower ball oint attachment.

SST

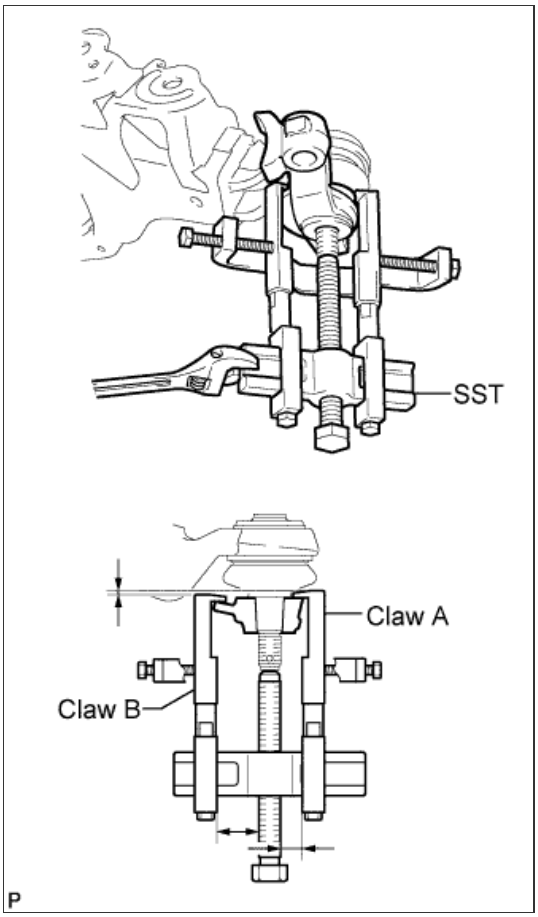
09950-40011 (09951-04010, 09953-04020, 09954-04010, 09955-04031, 09958-04011, 09952-04010)

09955-04090

HINT:

law A 0 55-040

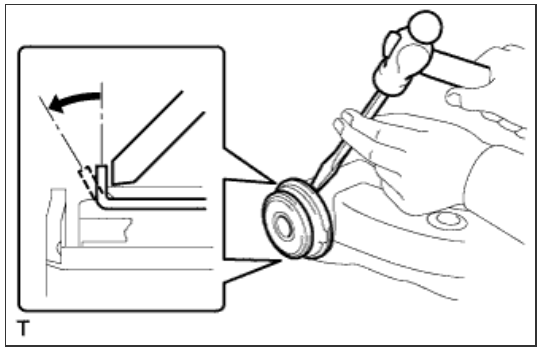
law B 0 55-0403



for Preparation Click here

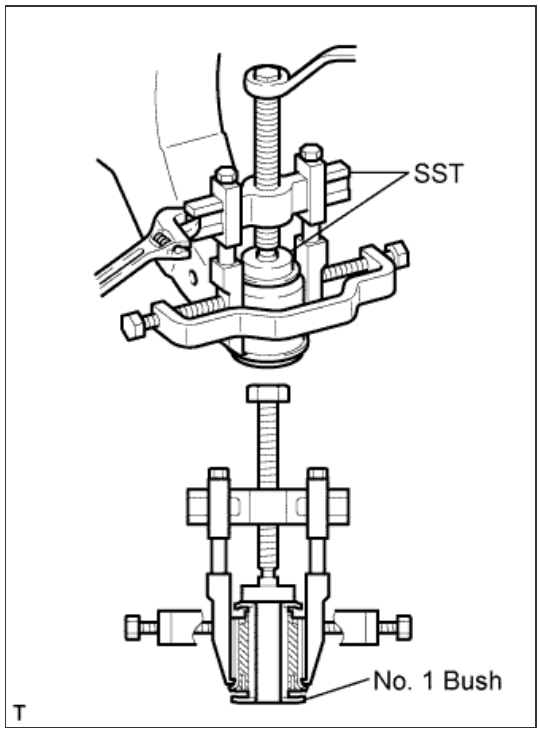
1. REMOVE FRONT NO. 1 LOWER ARM BUSH LH

a. Using a chisel and hammer, pry the flange of the bush outward.



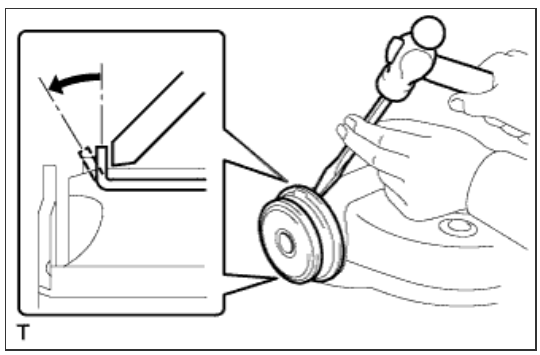
b. Using SST, remove the bush.

SST
09950-40011 (09951-04010, 09952-04010, 09953-04020, 09954-04010, 09955-04011, 09957-04010, 09958-04011)
09950-60010 (09951-00540)



2. REMOVE FRONT NO. 2 LOWER ARM BUSH LH

a. Using a chisel and hammer, pry the flange of the bush outward.

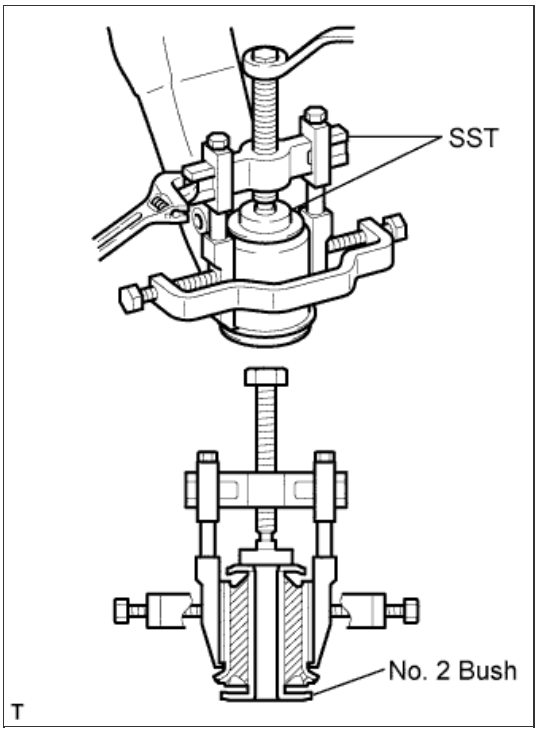


b. Using SST, remove the bush.

SST

09950-40011 (09951-04010, 09952-04010, 09953-04020, 09954-04020, 09955-04011, 09957-04010, 09958-04011)

09950-60010 (09951-00650)



3. REMOVE FRONT NO. 1 SPRING BUMPER LH

a. Remove the 2 No. 1 spring bumpers from the vehicle.

for Preparation Click here

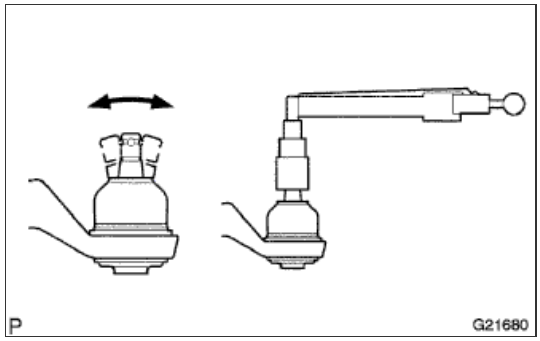
1. INSPECT FRONT NO. 1 SUSPENSION ARM LOWER SUB-ASSEMBLY LH

a. As shown in the illustration, move the ball joint stud back and forth times before installing the nut.

b. Using a torque wrench, turn the nut continuously at a rate of 3 to seconds per turn and take the torque reading on the fifth turn.

Standard turning torque:
3.0 to 10.0 N*m (31 to 102 kgf*cm, 27 to 89 in.*lbf)

c. heck for any cracks and grease leaks on the ball joint dust cover.



for Preparation Click here

1. INSTALL FRONT NO. 1 SPRING BUMPER LH

a. Install the 2 No. 1 spring bumpers.

Torque:
31 N*m{ 316 kgf*cm , 23 ft.*lbf }

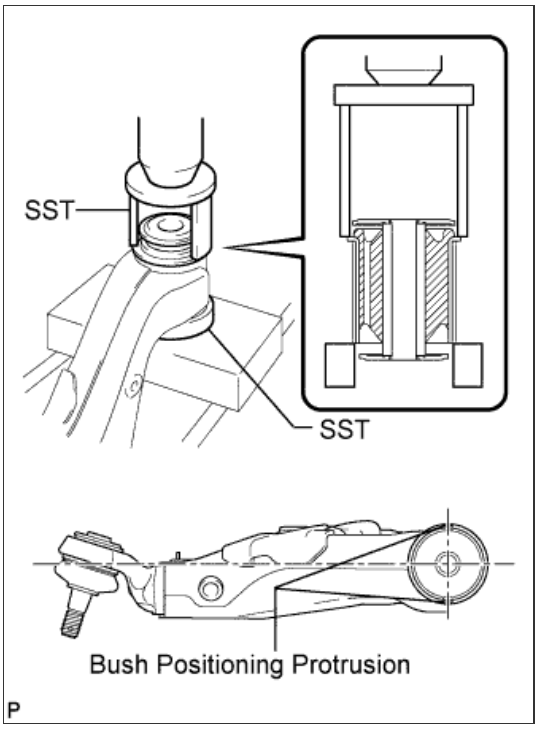
2. INSTALL FRONT NO. 2 LOWER ARM BUSH LH

a. Using SST and a press, press in a new bush.

SST
09710-26011 (09710-05081)

NOTICE:

Press the bush while making sure the bush positioning protrusions are perpendicular to the lower arm, as shown in the illustration.



3. INSTALL FRONT NO. 1 LOWER ARM BUSH LH

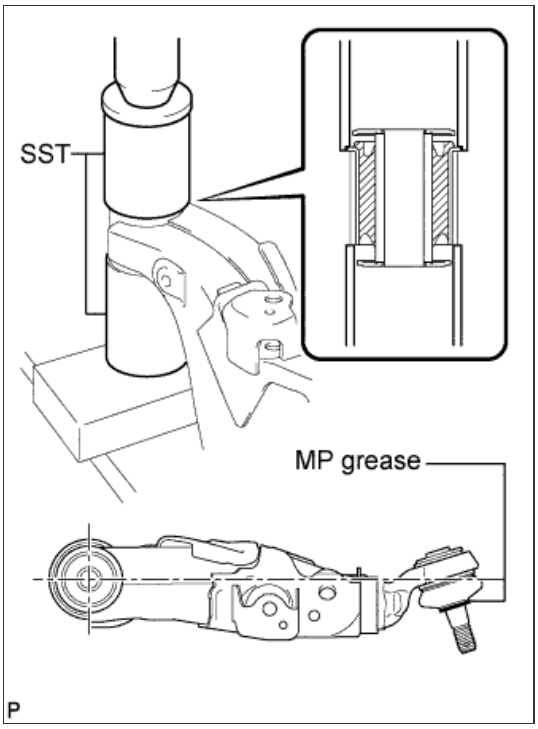
a. Using SST and a press, press in a new bush.

SST
09223-00010
09612-30012

b. Apply MP grease to the locations shown in the illustration.

NOTICE:

Do not apply MP grease to the tapered or threaded parts of the ball joint.



. INSTALL FRONT LOWER BALL OINT ATTACHMENT LH

a. Install the attachment with the nut and a new cotter pin.

Torque:
167 N*m{ 1703 kgf*cm , 123 ft.*lbf }

NOTICE:

If the holes for the cotter pin are not aligned, tighten the nut further up to 60°.

for Preparation Click here

HINT:

- **Use the same procedures for the RH side and LH side.**
- **The procedures listed below are for the LH side.**
- **A bolt without a torque specification is shown in the standard bolt chart (Click here).**

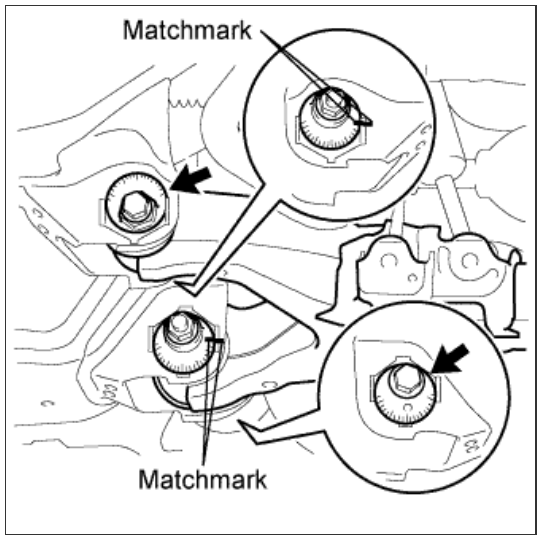
1. TEMPORARILY INSTALL FRONT NO. 1 SUSPENSION ARM LOWER SUB-ASSEMBLY LH

a. Temporarily install the lower suspension arm, camber adjusting cam, No. 2 camber adjusting cam, No. 2 suspension toe adjusting plate, toe adjusting cam and washer with the bolt and nut.

b. Align the matchmarks on the No. 2 camber adjusting cam and No. 2 suspension toe adjusting plate with the matchmarks on the vehicle body. Tighten the bolt and nut.

HINT:

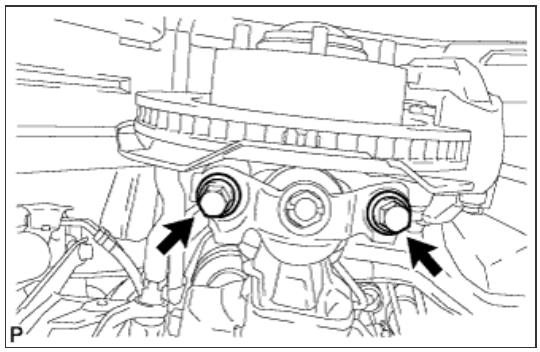
The bolt and nut will be tightened to the torque specification in the "Tighten Front No. 1 Suspension Arm Lower Sub-assembly LH" procedure.



2. CONNECT FRONT LOWER BALL JOINT ATTACHMENT LH

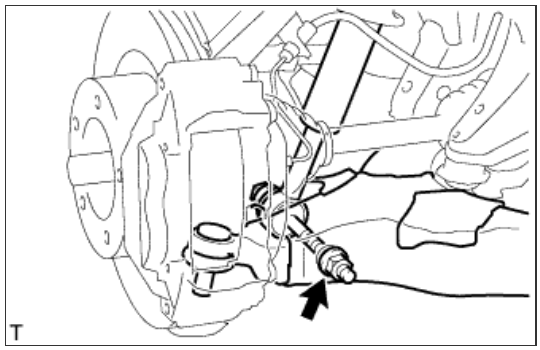
a. Connect the attachment to the steering knuckle with the 2 bolts.

Torque:
300 N*m{ 3059 kgf*cm , 221 ft.*lbf }



3. CONNECT FRONT SHOCK ABSORBER WITH COIL SPRING LH

a. Connect the shock absorber with the bolt and nut.



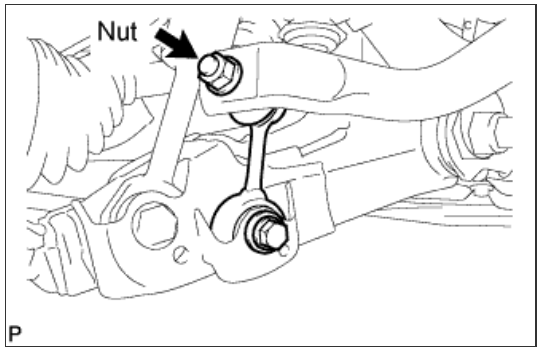
4. TEMPORARILY INSTALL FRONT STABILIZER LINK ASSEMBLY RH

a. Temporarily install the stabilizer link with the bolt.

b. Temporarily install the stabilizer link with the nut.

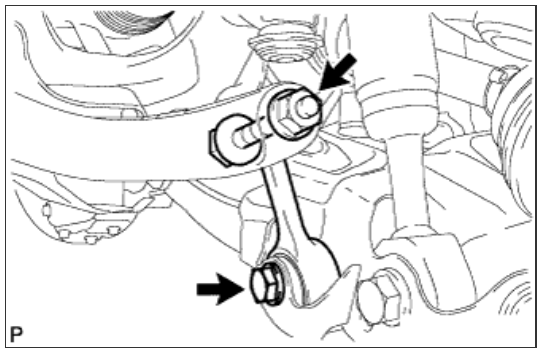
c. Tighten the nut.

Torque:
128 N*m{ 1305 kgf*cm , 94 ft.*lbf }



5. TEMPORARILY INSTALL FRONT STABILIZER LINK ASSEMBLY LH (w/ KDSS)

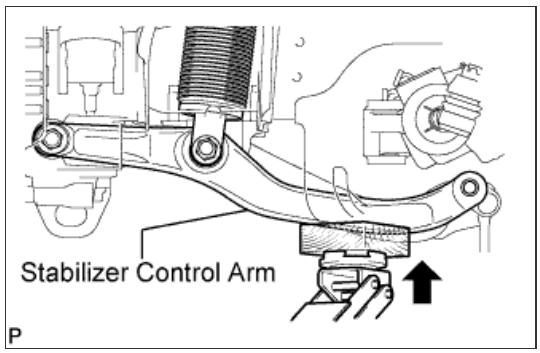
a. Temporarily install the stabilizer link to the lower arm with the bolt.



b. Temporarily install the stabilizer link to the stabilizer control arm with the bolt and nut.

HINT:

If the front stabilizer control cylinder extends and it is difficult to temporarily install the stabilizer link to the stabilizer control arm, raise the stabilizer control arm with a jack and temporarily install the stabilizer link.

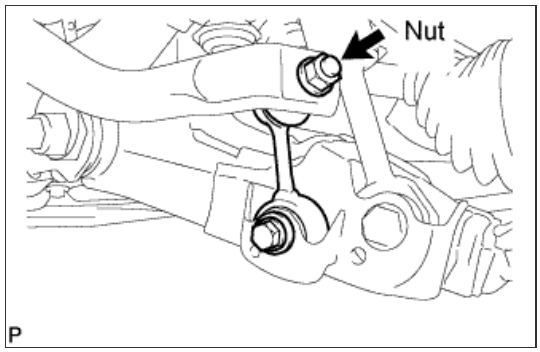


6. TEMPORARILY INSTALL FRONT STABILIZER LINK ASSEMBLY LH (w/o KDSS)

a. Temporarily install the stabilizer link with the nut and bolt.

b. Tighten the nut.

Torque:
128 N*m{ 1305 kgf*cm , ft.*lbf }



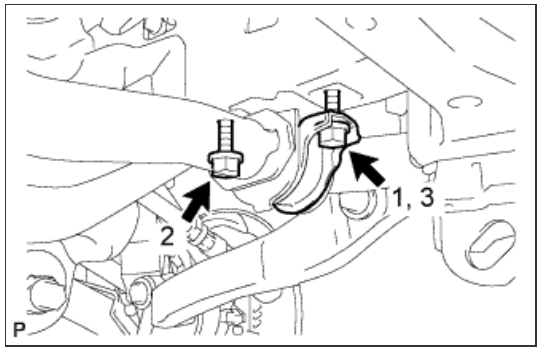
7. TIGHTEN FRONT NO. 1 STABILIZER BRACKET LH

a. Tighten the 2 bolts of the front stabilizer brackets.

Torque:
87 N*m{ 887 kgf*cm , 64 ft.*lbf }

NOTICE:

Tighten the bolts in 3 steps, in the order shown in the illustration.



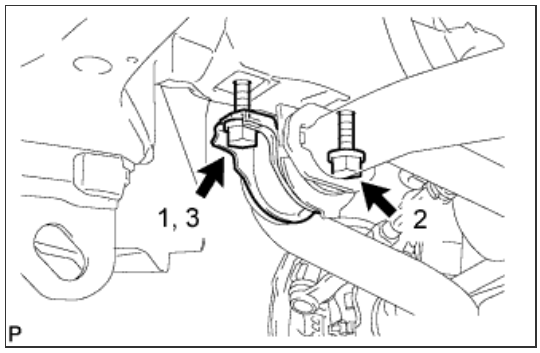
8. TIGHTEN FRONT NO. 1 STABILIZER BRACKET RH

a. Tighten the 2 bolts of the front stabilizer brackets.

Torque:
87 N*m{ 887 kgf*cm , 64 ft.*lbf }

NOTICE:

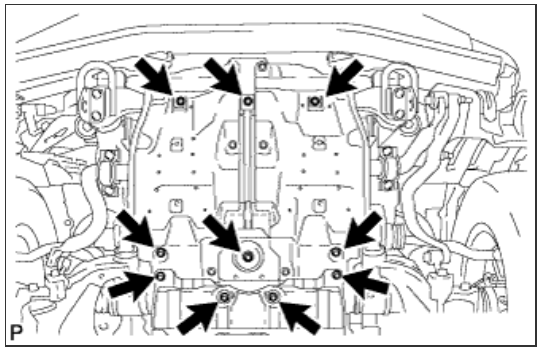
Tighten the bolts in 3 steps, in the order shown in the illustration.



9. INSTALL NO. 1 ENGINE UNDER COVER SUB-ASSEMBLY

a. Install the No. 1 engine under cover with the 10 bolts.

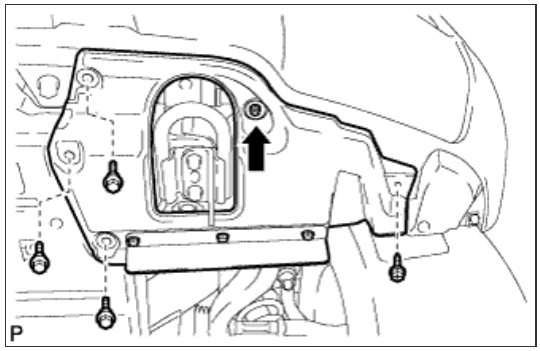
Torque:
29 N*m{ 296 kgf*cm , 21 ft.*lbf }



10. INSTALL FRONT FENDER SPLASH SHIELD SUB-ASSEMBLY LH

a. Push in the clip indicated by the arrow in the illustration to install the fender splash shield.

b. Install the 3 bolts and screw.



11. INSTALL FRONT FENDER SPLASH SHIELD SUB-ASSEMBLY RH

HINT:

Use the same procedures described for the LH side.

12. STABILIZE SUSPENSION

a. Install the front wheels.

Torque:
for aluminum wheel:
131 N*m{ 1336 kgf*cm , 97 ft.*lbf }
for steel wheel:
209 N*m{ 2131 kgf*cm , 154 ft.*lbf }

b. Lower the vehicle.

c. Press down on the vehicle several times to stabilize the suspension.

13. TIGHTEN FRONT NO. 1 SUSPENSION ARM LOWER SUB-ASSEMBLY LH

a. Tighten the bolt and nut.

Torque:
280 N*m{ 2855 kgf*cm , 207 ft.*lbf }

NOTICE:

Perform this procedure with all 4 wheels on the ground.

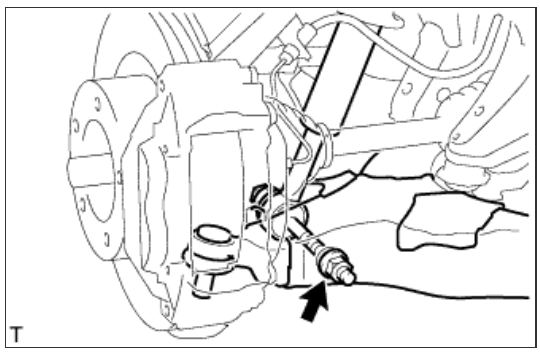
14. TIGHTEN FRONT SHOCK ABSORBER WITH COIL SPRING

a. Tighten the nut.

Torque:
180 N*m{ 1835 kgf*cm , 133 ft.*lbf }

NOTICE:

Perform this procedure with all 4 wheels on the ground.



15. TIGHTEN FRONT STABILIZER LINK ASSEMBLY LH (w/ KDSS)

a. Tighten the bolt.

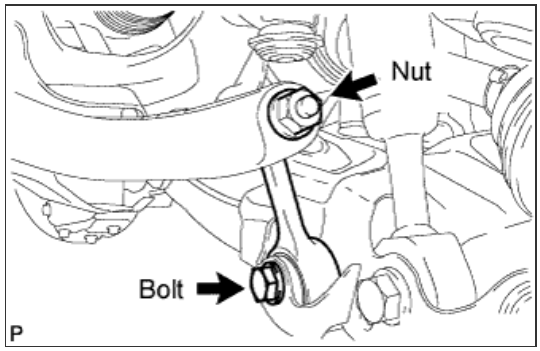
Torque:
135 N*m{ 1377 kgf*cm , 100 ft.*lbf }

b. Tighten the nut.

Torque:
140 N*m{ 1428 kgf*cm , 103 ft.*lbf }

NOTICE:

Perform this procedure with all 4 wheels on the ground.



16. TIGHTEN FRONT STABILIZER LINK ASSEMBLY LH (w/o KDSS)

a. Tighten the bolt.

Torque:
135 N*m{ 1377 kgf*cm , 100 ft.*lbf }

NOTICE:

Perform this procedure with all 4 wheels on the ground.

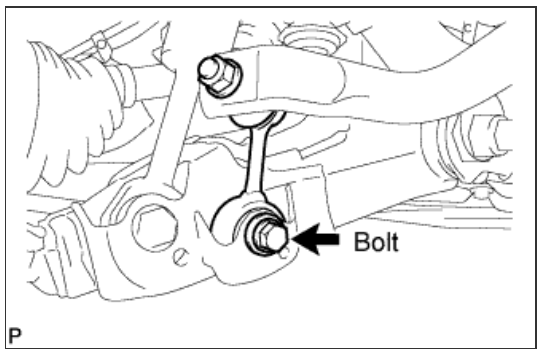
17. TIGHTEN FRONT STABILIZER LINK ASSEMBLY RH

a. Tighten the bolt.

Torque:
135 N*m{ 1377 kgf*cm , 100 ft.*lbf }

NOTICE:

Perform this procedure with all 4 wheels on the ground.



18. MEASURE VEHICLE HEIGHT (w/ KDSS)

NOTICE:

- **Perform the inspection on a level surface.**
- **Ensure that the wheels are on the ground and facing straight ahead.**
- **Perform the inspection with the vehicle load completely on the suspension.**

HINT:

- **Perform this step with the fuel tank full.**
- **If there are any parts installed to the vehicle which place any unbalanced load on the left or right side of the vehicle, remove them.**

a. Set the tire pressure to the specified value(s) (Click here).

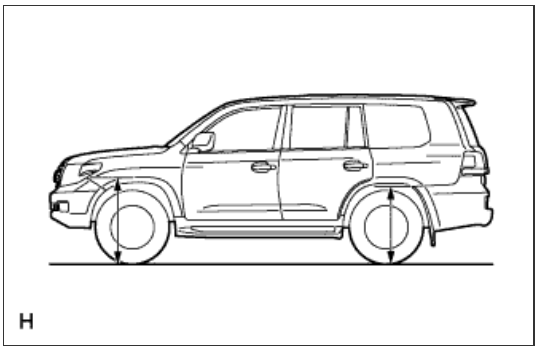
b. Bounce the vehicle to stabilize the suspension.

c. Measure the distance from the ground to the top of the bumper and calculate the difference in the vehicle height between left and right. Perform this procedure for both the front and rear wheels.

Height difference of left and right sides:
15 mm (0.591 in.) or less

HINT:

If not as specified, perform the vehicle tilt calibration.



19. CLOSE STABILIZER CONTROL WITH ACCUMULATOR HOUSING SHUTTER VALVE (w/ KDSS)

NOTICE:

- **Perform the inspection on a level surface.**
- **Ensure that the wheels are on the ground and facing straight ahead.**
- **Perform the inspection with the vehicle load completely on the suspension.**

HINT:

- **Perform this step with the fuel tank full.**
- **If there are any parts installed to the vehicle which place any unbalanced load on the left or right side of the vehicle, remove them.**

a. Using a 5 mm hexagon socket wrench, tighten the lower and upper chamber shutter valves of the stabilizer control with accumulator housing.

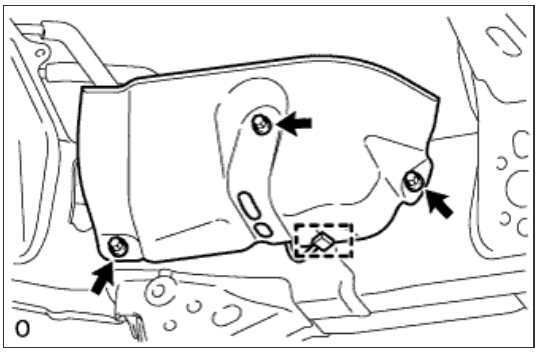
Torque:
14 N*m{ 143 kgf*cm , 10 ft.*lbf }

20. INSTALL STABILIZER CONTROL VALVE PROTECTOR (w/ KDSS)

a. Install the valve protector with the 3 bolts.

Torque:
18 N*m{ 184 kgf*cm , 13 ft.*lbf }

b. Attach the clamp, and connect the connector to the valve protector.



21. INSPECT AND ADJUST FRONT WHEEL ALIGNMENT

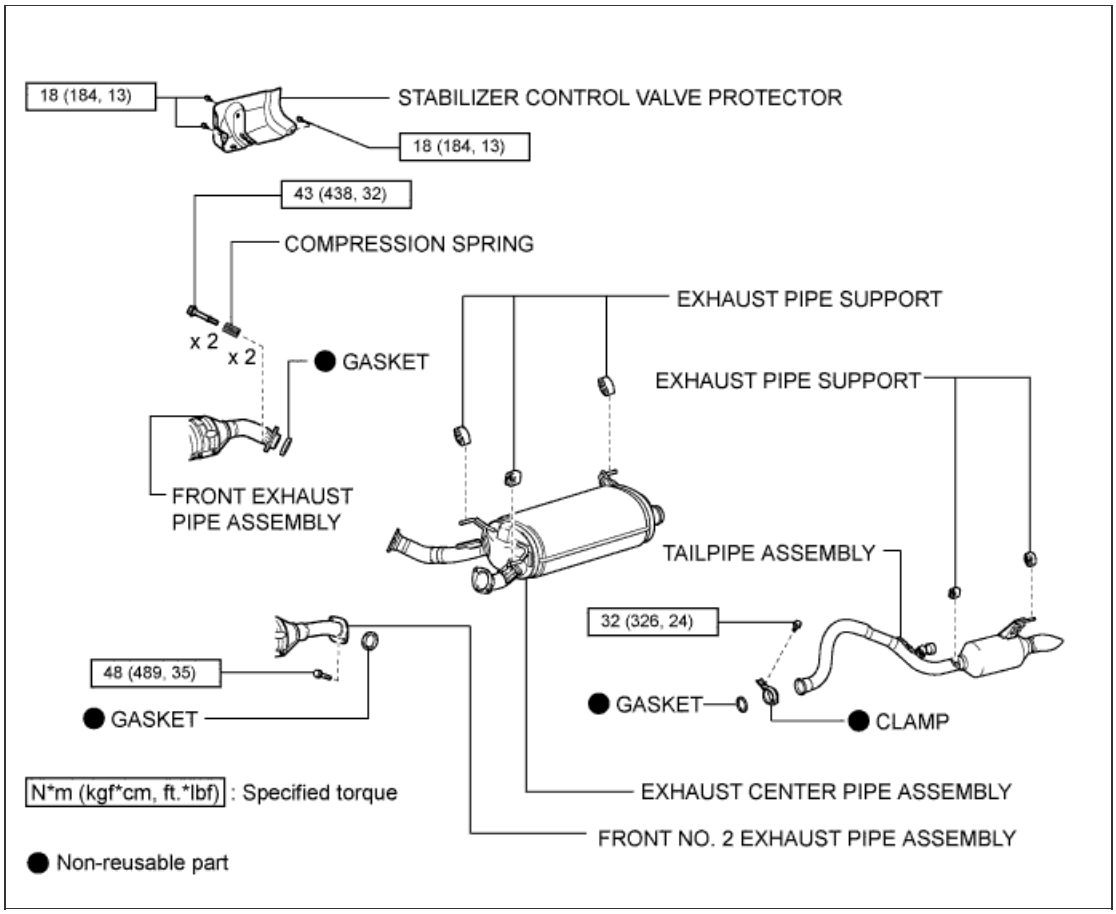
a. Inspect and adjust the front wheel alignment (Click here).

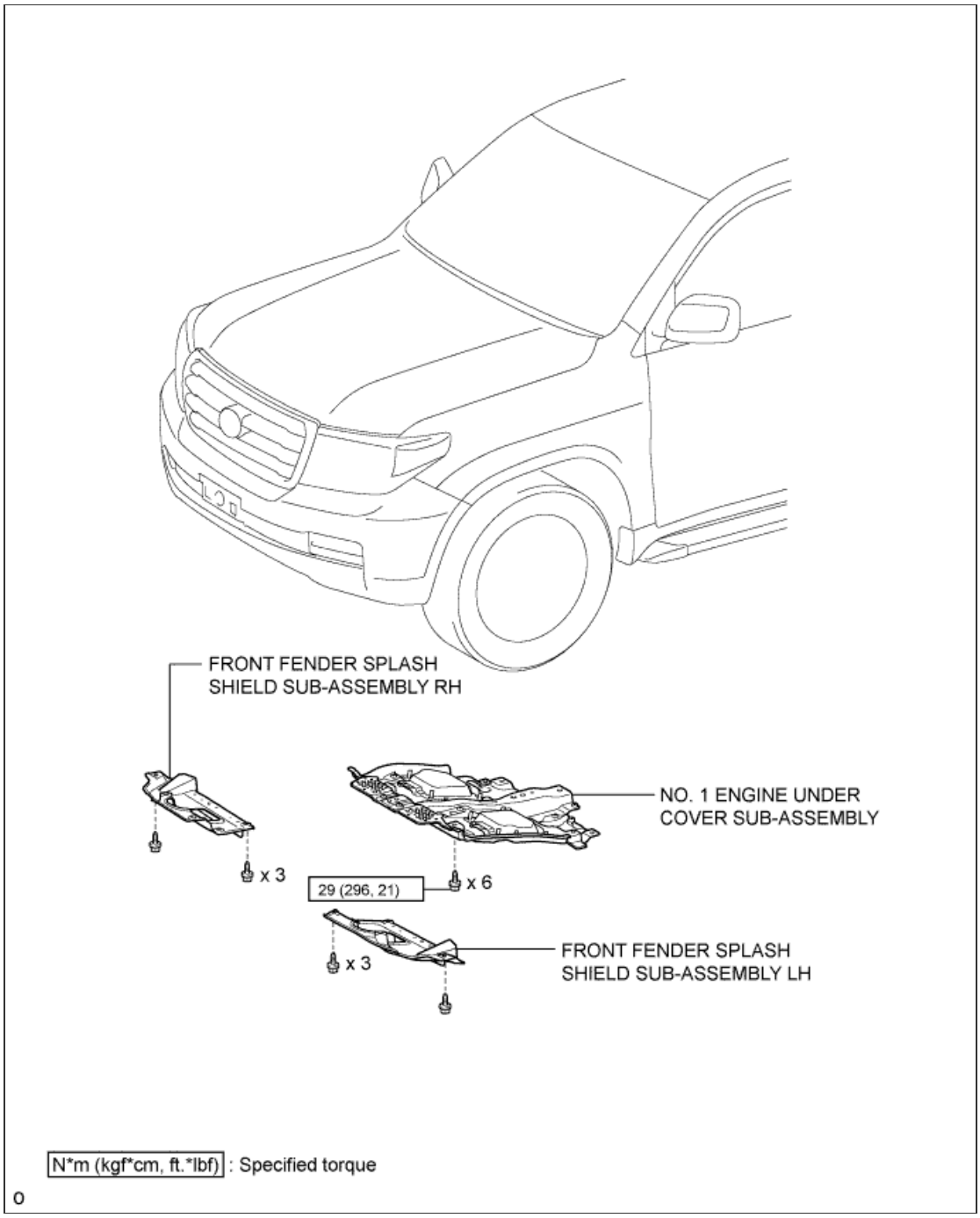
22. ADJUST HEADLIGHT ASSEMBLY

a. for Standard:
Adjust the headlight (Click here).

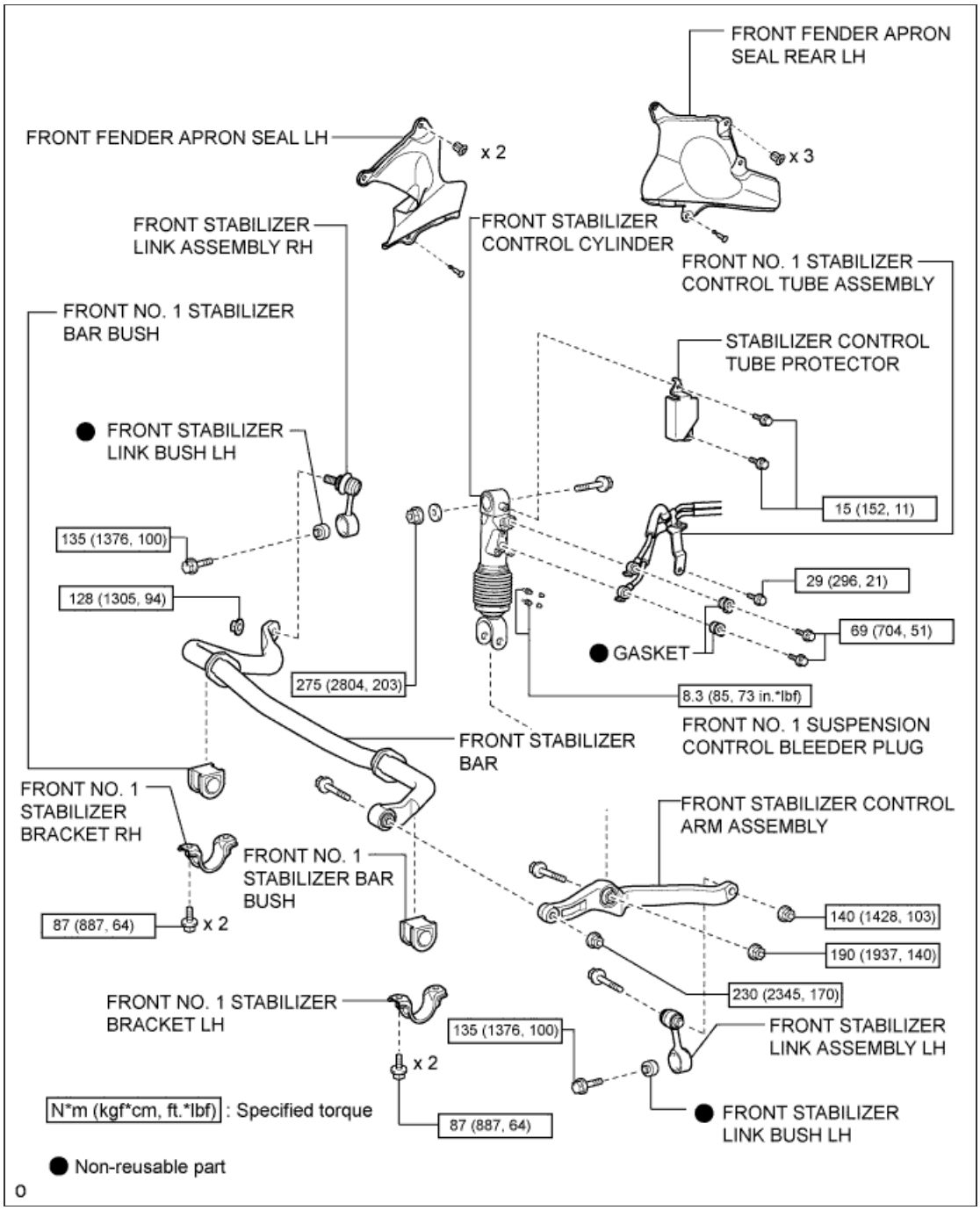
b. for HID Headlight:
Adjust the headlight (Click here).

for Preparation [Click here]




FRONT FENDER SPLASH
SHIELD SUB-ASSEMBLY RH
NO. 1 ENGINE UNDER
COVER SUB-ASSEMBLY
x 3
29 (296, 21)
x 6
x 3
FRONT FENDER SPLASH
SHIELD SUB-ASSEMBLY LH
N*m (kgf*cm, ft.*lbf) : Specified torque

o

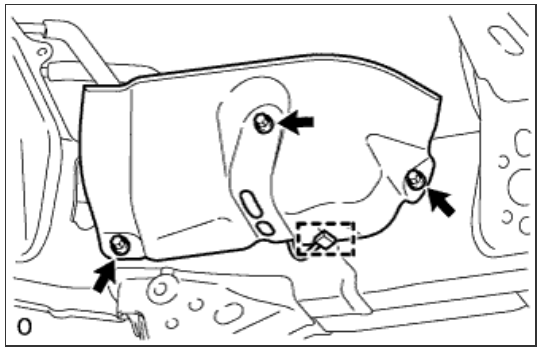

FRONT FENDER APRON SEAL REAR LH
FRONT FENDER APRON SEAL LH
x 2
x 3
FRONT STABILIZER LINK ASSEMBLY RH
FRONT STABILIZER CONTROL CYLINDER
FRONT NO. 1 STABILIZER CONTROL TUBE ASSEMBLY
FRONT NO. 1 STABILIZER BAR BUSH
STABILIZER CONTROL TUBE PROTECTOR
● FRONT STABILIZER LINK BUSH LH
15 (152, 11)
135 (1376, 100)
29 (296, 21)
128 (1305, 94)
69 (704, 51)
● GASKET
275 (2804, 203)
8.3 (85, 73 in.*lbf)
FRONT NO. 1 SUSPENSION CONTROL BLEEDER PLUG
FRONT STABILIZER BAR
FRONT NO. 1 STABILIZER BRACKET RH
FRONT STABILIZER CONTROL ARM ASSEMBLY
FRONT NO. 1 STABILIZER BAR BUSH
140 (1428, 103)
87 (887, 64)
x 2
190 (1937, 140)
230 (2345, 170)
FRONT NO. 1 STABILIZER BRACKET LH
135 (1376, 100)
FRONT STABILIZER LINK ASSEMBLY LH
x 2
N*m (kgf*cm, ft.*lbf) : Specified torque
87 (887, 64)
● FRONT STABILIZER LINK BUSH LH
● Non-reusable part
o

for Preparation Click here

1. REMOVE STABILIZER CONTROL VALVE PROTECTOR

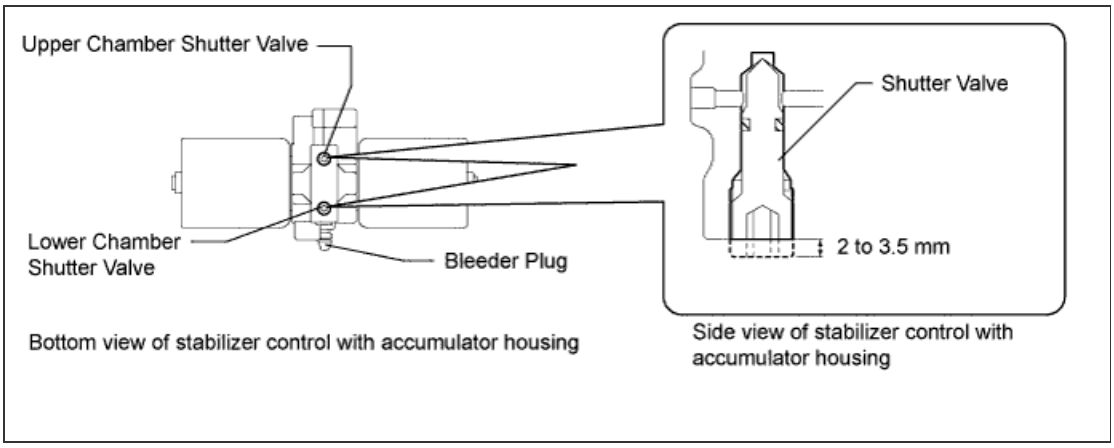
a. Detach the clamp, and disconnect the connector from the protector.

b. Remove the 3 bolts and protector.



2. OPEN STABILIZER CONTROL WITH ACCUMULATOR HOUSING SHUTTER VALVE

a. Using a 5 mm hexagon socket wrench, loosen the lower and upper chamber shutter valves of the stabilizer control with accumulator housing 2.0 to 3.5 turns.



NOTICE:

- **When loosening a shutter valve, make sure that the end protrudes 2 to 3.5 mm (0.0787 to 0.137 in.) from the surface of the block, and do not turn the shutter valve any further.**
- **Do not remove the shutter valves.**

3. REMOVE FRONT WHEEL

4. REMOVE TAILPIPE ASSEMBLY

a. for 2UZ-FE:
Remove the tailpipe (Click here).

b. for 1VD-FTV:
Remove the tailpipe (Click here).

5. REMOVE E HAUST CENTER PIPE ASSEMBLY

a. for 2UZ-FE:
Remove the center exhaust pipe (Click here).

b. for 1VD-FTV:
Remove the center exhaust pipe (Click here).

6. DISCHARGE SUSPENSION FLUID PRESSURE

a. Connect the hose to the bleeder plug for the stabilizer control with accumulator housing and loosen the bleeder plug.

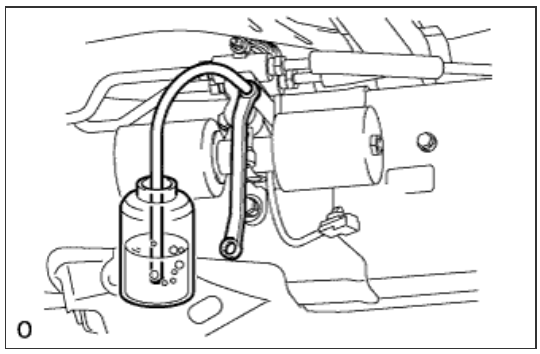
CAUTION:

Be careful as the vehicle height will rapidly decrease when the bleeder plug of the stabilizer control with accumulator housing is loosened.

b. Discharge the suspension fluid from the stabilizer control with accumulator housing.

c. After the fluid pressure has dropped and oil has drained out, tighten the bleeder plug and remove the hose.

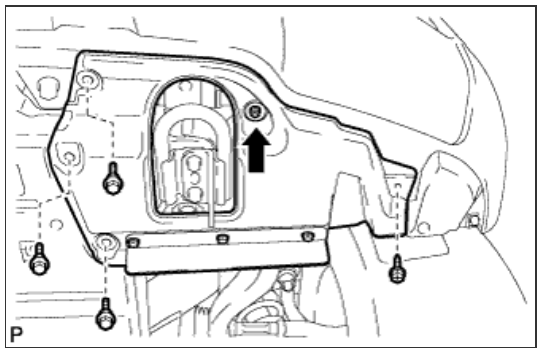
Torque:
8.3 N*m{ 85 kgf*cm , 73 in.*lbf }



7. REMOVE FRONT FENDER SPLASH SHIELD SUB-ASSEMBLY LH

a. Remove the 3 bolts and screw.

b. Turn the clip indicated by the arrow in the illustration to remove the fender splash shield.



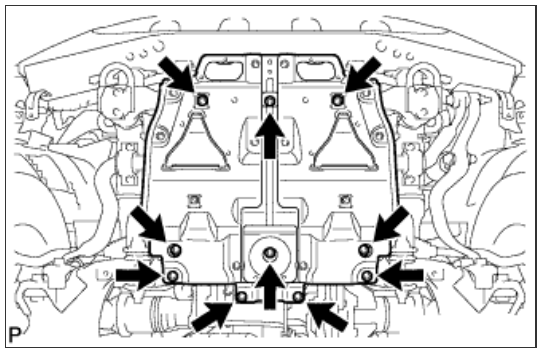
8. REMOVE FRONT FENDER SPLASH SHIELD SUB-ASSEMBLY RH

HINT:

Use the same procedures described for the side.

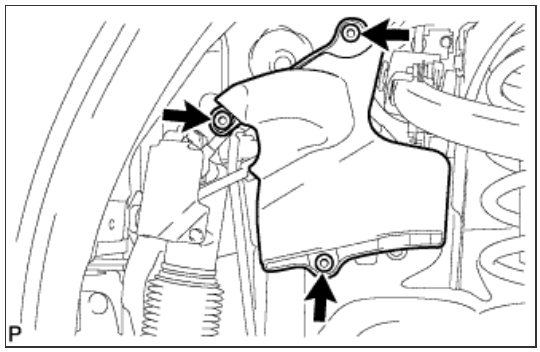
9. REMOVE NO. 1 ENGINE UNDER COVER SUB-ASSEMBLY

a. Remove the 10 bolts and No. 1 engine under cover.



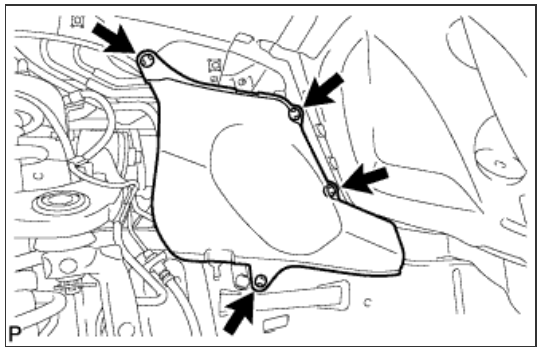
10. REMOVE FRONT FENDER APRON SEAL LH

a. Using a clip remover, remove the 3 clips and apron seal.



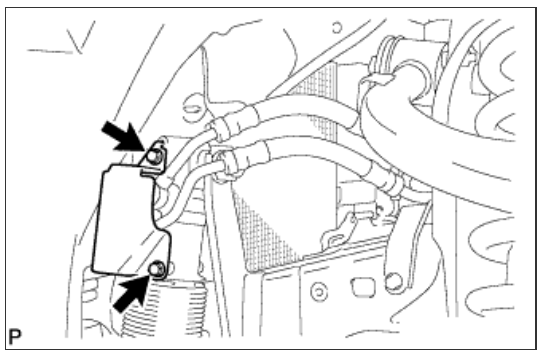
11. REMOVE FRONT FENDER APRON SEAL REAR LH

a. Using a clip remover, remove the 4 clips and apron seal.



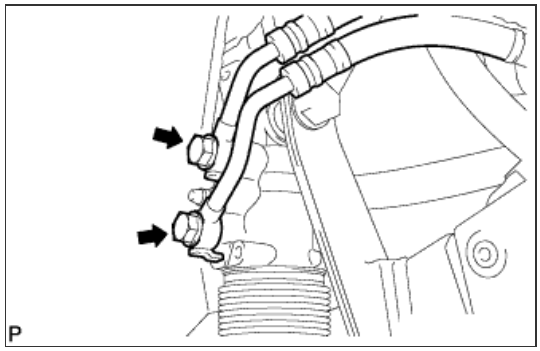
12. REMOVE STABILIZER CONTROL TUBE PROTECTOR

a. Remove the 2 bolts and tube protector.



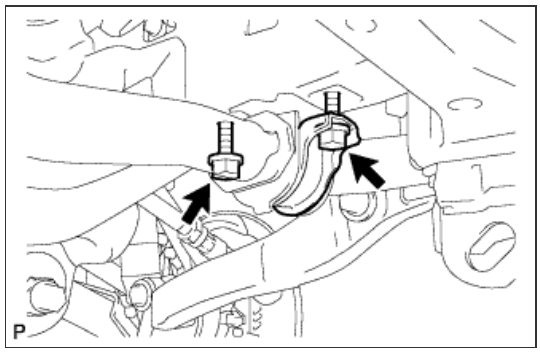
13. DISCONNECT FRONT NO. 1 STABILIZER CONTROL TUBE ASSEMBLY

a. Remove the 2 union bolts and 2 gaskets, and disconnect the stabilizer control tube.



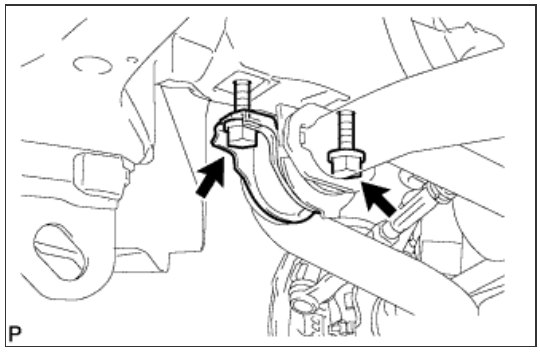
14. LOOSEN FRONT NO. 1 STABILIZER BRACKET LH

a. oosen the 2 bolts of the front stabilizer brackets.



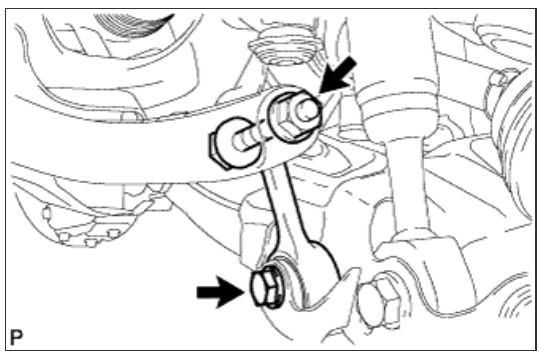
15. LOOSEN FRONT NO. 1 STABILIZER BRACKET RH

a. oosen the 2 bolts of the front stabilizer brackets.



16. REMOVE FRONT STABILIZER LINK ASSEMBLY LH

a. Remove the 2 bolts, nut and stabilizer link.

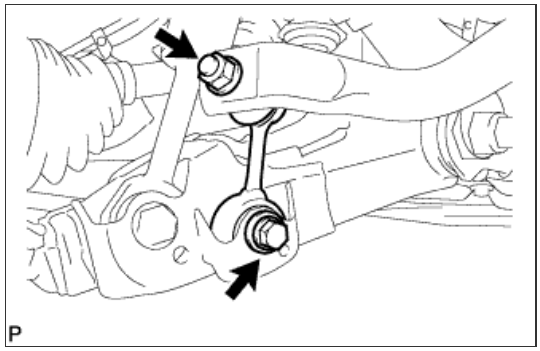


17. REMOVE FRONT STABILIZER LINK ASSEMBLY RH

a. Remove the bolt, nut and stabilizer link.

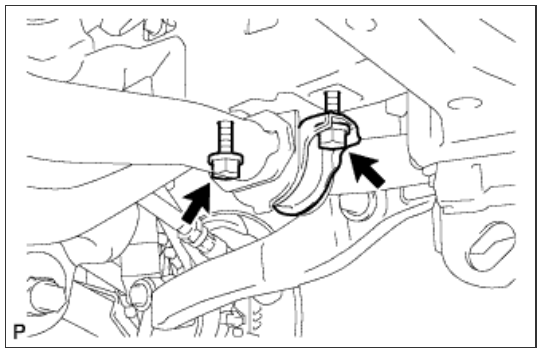
HINT:

f the ball oint turns together with the nut, use a 6 mm hexagon wrench to hold the stud.



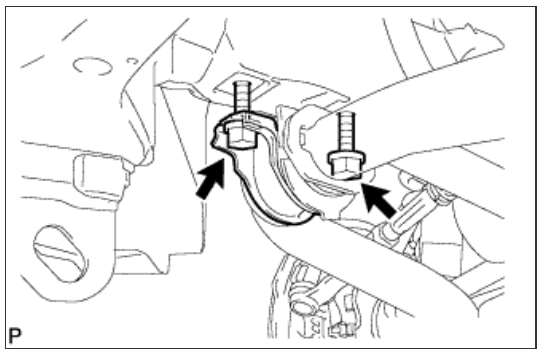
18. REMOVE FRONT NO. 1 STABILIZER BRACKET LH

a. Remove the 2 bolts and stabilizer bracket from the front frame assembly.



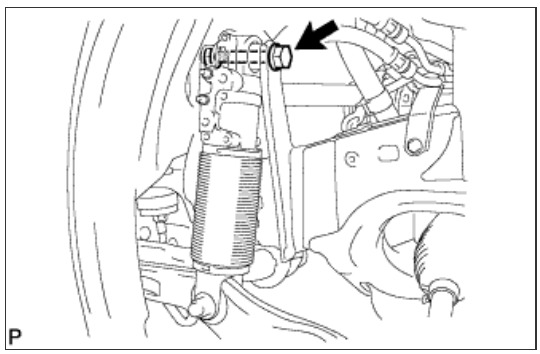
19. REMOVE FRONT NO. 1 STABILIZER BRACKET RH

a. Remove the 2 bolts and stabilizer bracket from the front frame assembly.



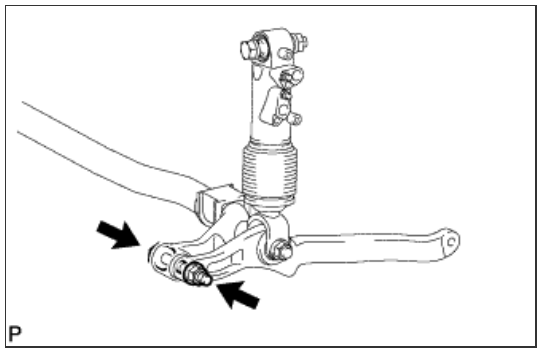
20. DISCONNECT FRONT STABILIZER CONTROL CYLINDER

a. Remove the bolt, washer, nut, and stabilizer control cylinder from the frame assembly.



21. REMOVE FRONT STABILIZER BAR

a. Remove the bolt, nut and front stabilizer bar from the stabilizer control arm.

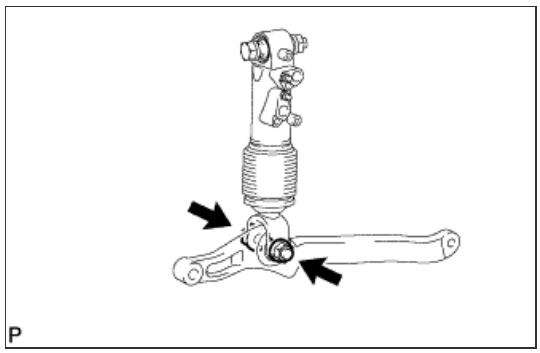


22. REMOVE FRONT NO. 1 STABILIZER BAR BUSH

a. Remove the 2 stabilizer bar bushes from the front stabilizer bar.

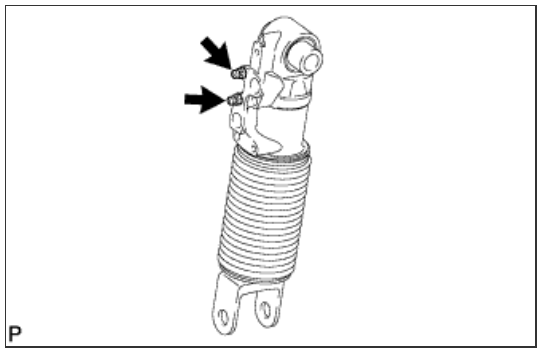
23. REMOVE FRONT STABILIZER CONTROL ARM ASSEMBLY

a. Remove the bolt, nut and front stabilizer control arm from the front stabilizer control cylinder.



24. REMOVE FRONT NO. 1 SUSPENSION CONTROL BLEEDER PLUG

a. Remove the 2 front suspension control bleeder plugs from the front stabilizer control cylinder.

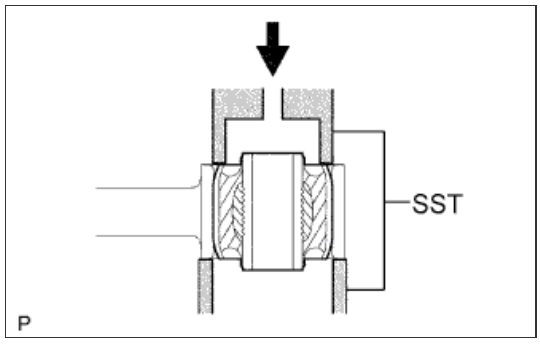


for Preparation Click here

1. REMOVE FRONT STABILIZER LINK BUSH LH

a. Using SST and a press, press out the bush.

SST
09710-30012 (09710-04071, 09710-04081)



for Preparation Click here

1. INSPECT FRONT STABILIZER LINK ASSEMBLY RH

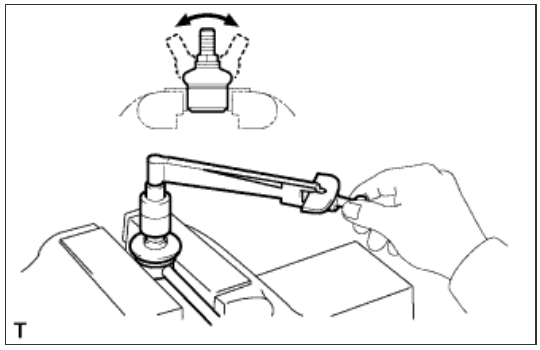
a. Temporarily install the nut, and flip the ball oint stud ba and forth times as shown in the illustration.

b. Use a torque wren h to turn the nut ontinuously at a rate of to 3 se onds per turn. Ta e the torque readin on the fifth turn.

Standard turning torque:
0.5 to 3.4 N*m (5.1 to 36 kgf*cm, 4.4 to 30 in.*lbf)

If the value is not within the spe fied ran e, repla e the front stabili er lin with a new one.

c. he the dust boot for ra s or rease lea ae.

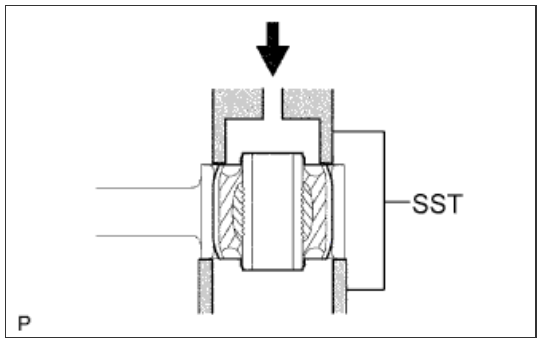


for Preparation Click here

1. INSTALL FRONT STABILIZER LINK BUSH LH

a. Using SST and a press, press in a new bush.

SST
09710-30012 (09710-04071, 09710-04081)

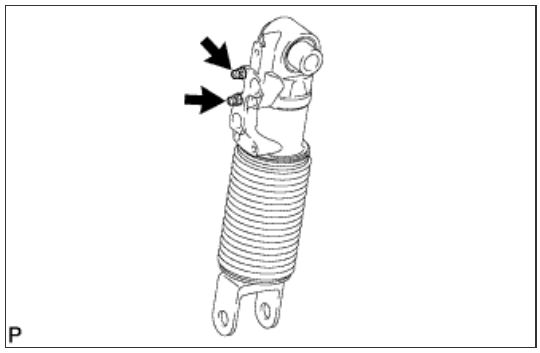


for Preparation Click here

1. INSTALL FRONT NO. 1 SUSPENSION CONTROL BLEEDER PLUG

a. Install the 2 suspension control bleeder plugs to the front stabilizer control cylinder.

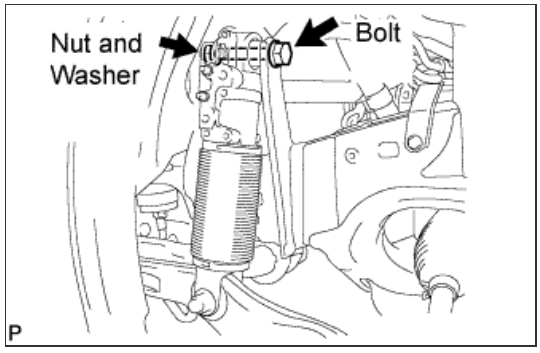
Torque:
8.3 N*m{ 85 kgf*cm , 73 in.*lbf }



2. INSTALL FRONT STABILIZER CONTROL CYLINDER

a. Install the front stabilizer control cylinder to the frame with the bolt, washer and nut.

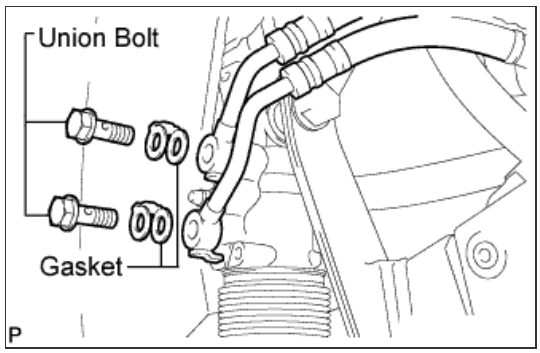
Torque:
275 N*m{ 2804 kgf*cm , 203 ft.*lbf }



3. CONNECT FRONT NO. 1 STABILIZER CONTROL TUBE ASSEMBLY

a. Install 2 new gaskets and the front stabilizer control cylinder to the front stabilizer control cylinder with the 2 union bolts.

Torque:
69 N*m{ 704 kgf*cm , 51 ft.*lbf }



4. INSTALL EXHAUST CENTER PIPE ASSEMBLY

a. for 2UZ-FE:
Install the center exhaust pipe (Click here).

b. for 1VD-FTV:
Install the center exhaust pipe (Click here).

5. INSTALL TAILPIPE ASSEMBLY

a. for 2UZ-FE:
Install the tailpipe (Click here).

b. for 1VD-FTV:
Install the tailpipe (Click here).

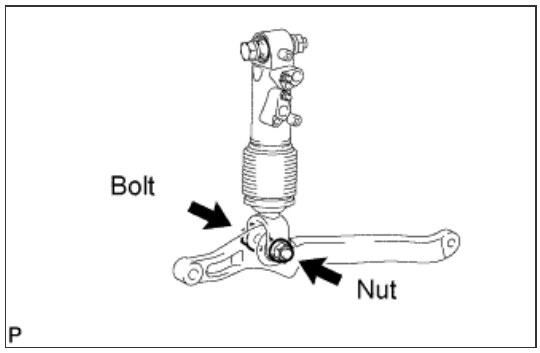
6. INSTALL STABILIZER CONTROL TUBE PROTECTOR

a. Install the tube protector with the 2 bolts.

Torque:
15 N*m{ 152 kgf*cm , 11 ft.*lbf }

7. TEMPORARILY INSTALL FRONT STABILIZER CONTROL ARM ASSEMBLY

a. Temporarily install the stabilizer control arm to the front stabilizer control cylinder with the nut and bolt.



8. BLEED AIR FROM SUSPENSION FLUID

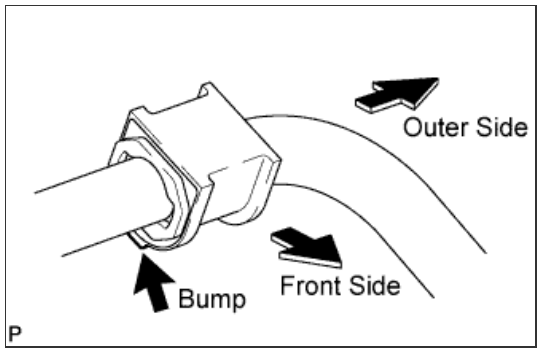
a. Bleed the air from the suspension fluid (Click here).

9. INSTALL FRONT NO. 1 STABILIZER BAR BUSH

a. Install the 2 bushes to the outer side of the bush stoppers on the front stabilizer bar as shown in the illustration.

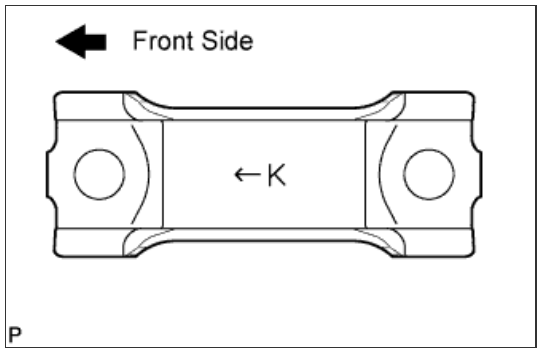
NOTICE:

Be sure to install the front No. 1 stabilizer bar bushes so that the bump of each bush faces the inside of the vehicle.

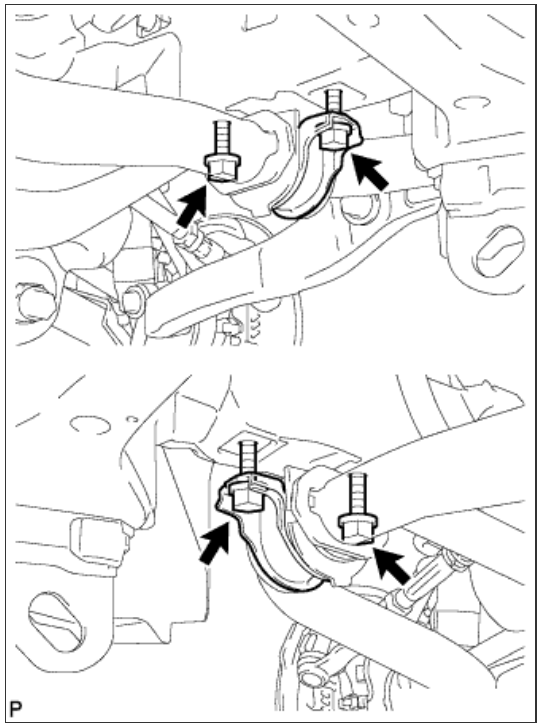


10. TEMPORARILY INSTALL FRONT STABILIZER BAR

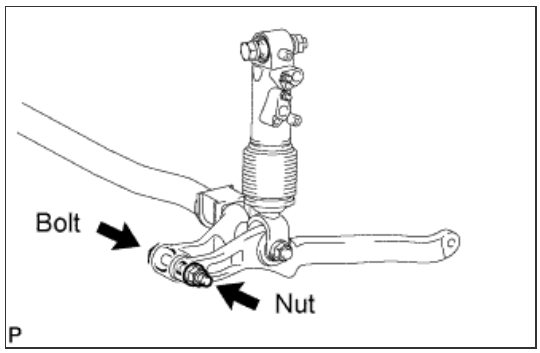
a. Set the stabilizer bracket so that the arrow mark is facing the front side of the vehicle.



b. Temporarily install the 2 stabilizer brackets and front stabilizer bar with the 4 bolts.



c. Temporarily install the front stabilizer bar to the stabilizer control arm with the bolt and nut.



11. TEMPORARILY INSTALL FRONT STABILIZER LINK ASSEMBLY RH

a. Temporarily install the stabilizer link with the bolt.

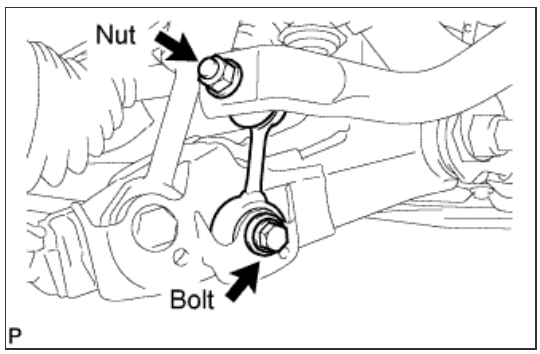
b. Temporarily install the stabilizer link with the nut.

c. Tighten the nut.

Torque:
128 N*m{ 1305 kgf*cm , 94 ft.*lbf }

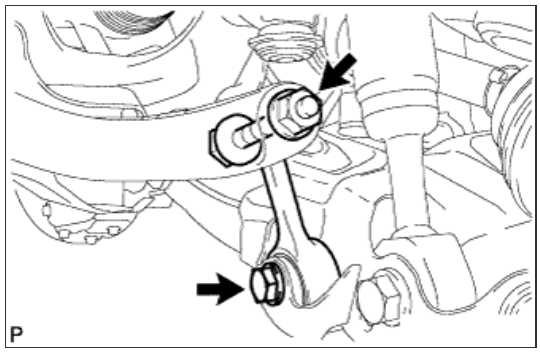
HINT:

If the ball joint turns together with the nut, use a 6 mm hexagon wrench to hold the stud bolt.



12. TEMPORARILY INSTALL FRONT STABILIZER LINK ASSEMBLY LH

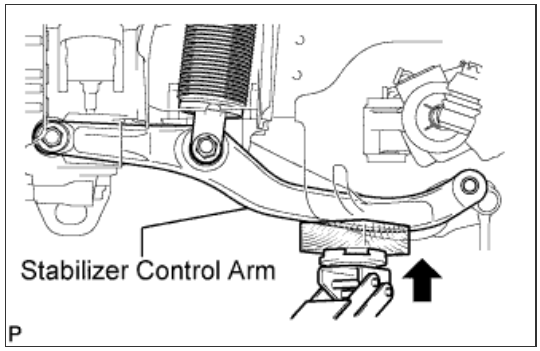
a. Temporarily install the stabilizer link to the lower arm with the bolt.



b. Temporarily install the stabilizer link to the stabilizer control arm with the bolt and nut.

HINT:

If the front stabilizer control cylinder extends and it is difficult to temporarily install the stabilizer link to the stabilizer control arm, raise the stabilizer control arm with a jack and temporarily install the stabilizer link.



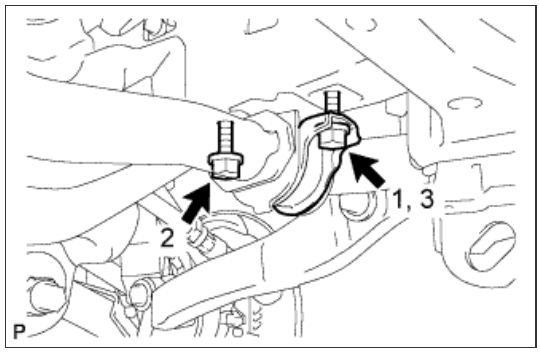
13. TIGHTEN FRONT NO. 1 STABILIZER BRACKET LH

a. Tighten the 2 bolts of the front stabilizer brackets.

Torque:
87 N*m{ 887 kgf*cm , 64 ft.*lbf }

NOTICE:

Tighten the bolts in 3 steps, in the order shown in the illustration.



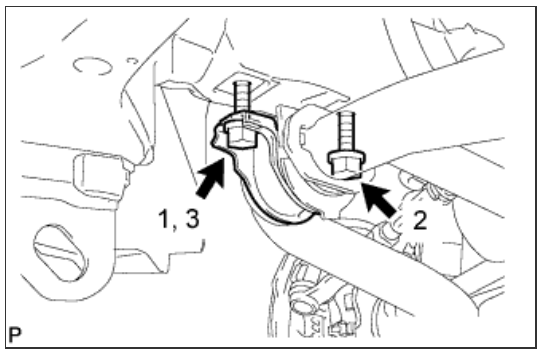
14. TIGHTEN FRONT NO. 1 STABILIZER BRACKET RH

a. Tighten the 2 bolts of the front stabilizer brackets.

Torque:
87 N*m{ 887 kgf*cm , 64 ft.*lbf }

NOTICE:

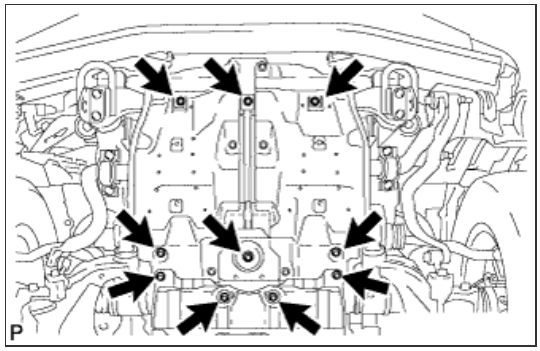
Tighten the bolts in 3 steps, in the order shown in the illustration.



15. INSTALL NO. 1 ENGINE UNDER COVER SUB-ASSEMBLY

a. Install the No. 1 engine under cover with the 10 bolts.

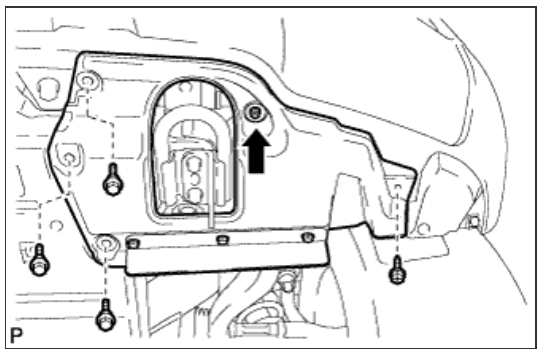
Torque:
29 N*m{ 296 kgf*cm , 21 ft.*lbf }



16. INSTALL FRONT FENDER SPLASH SHIELD SUB-ASSEMBLY LH

a. Push in the clip indicated by the arrow in the illustration to install the fender splash shield.

b. Install the 3 bolts and screw.



17. INSTALL FRONT FENDER SPLASH SHIELD SUB-ASSEMBLY RH

HINT:

Use the same procedures described for the LH side.

18. STABILIZE SUSPENSION

a. Install the front wheels.

Torque:
for aluminum wheel:
131 N*m{ 1336 kgf*cm , 97 ft.*lbf }
for steel wheel:
209 N*m{ 2131 kgf*cm , 154 ft.*lbf }

b. Lower the vehicle.

c. Press down on the vehicle several times to stabilize the suspension.

19. TIGHTEN FRONT STABILIZER LINK ASSEMBLY LH

NOTICE:

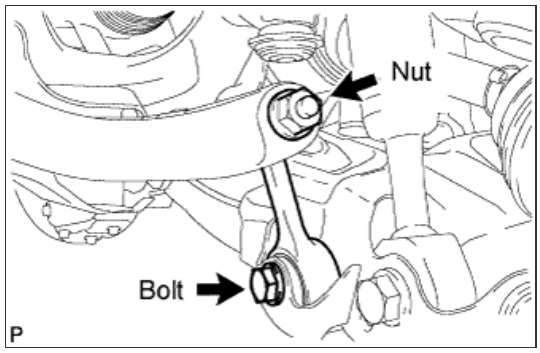
Perform this procedure with all 4 wheels on the ground.

a. Tighten the bolt.

Torque:
135 N*m{ 1377 kgf*cm , 100 ft.*lbf }

b. Tighten the nut.

Torque:
140 N*m{ 1428 kgf*cm , 103 ft.*lbf }



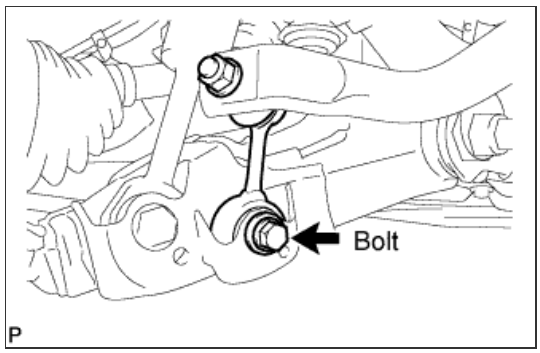
20. TIGHTEN FRONT STABILIZER LINK ASSEMBLY RH

a. Tighten the bolt.

Torque:
135 N*m{ 1376 kgf*cm , 100 ft.*lbf }

NOTICE:

Perform this procedure with all 4 wheels on the ground.



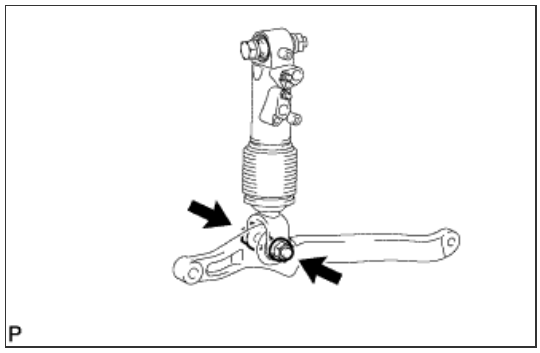
21. TIGHTEN FRONT STABILIZER CONTROL ARM ASSEMBLY

a. Tighten the nut.

Torque:
190 N*m{ 1937 kgf*cm , 140 ft.*lbf }

NOTICE:

Perform this procedure with all 4 wheels on the ground.



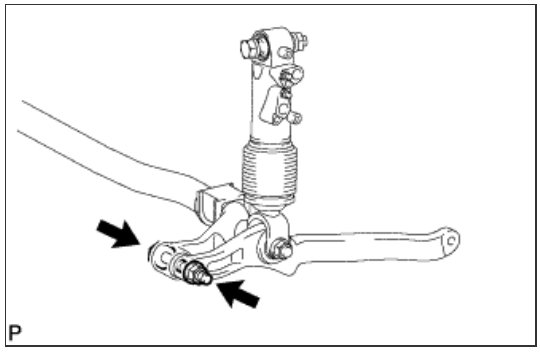
22. TIGHTEN FRONT STABILIZER BAR

a. Tighten the nut.

Torque:
230 N*m{ 2345 kgf*cm , 170 ft.*lbf }

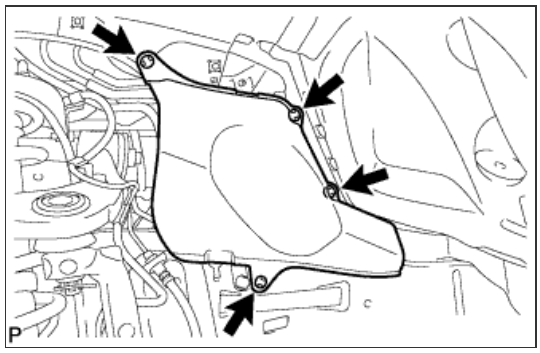
NOTICE:

Perform this procedure with all 4 wheels on the ground.



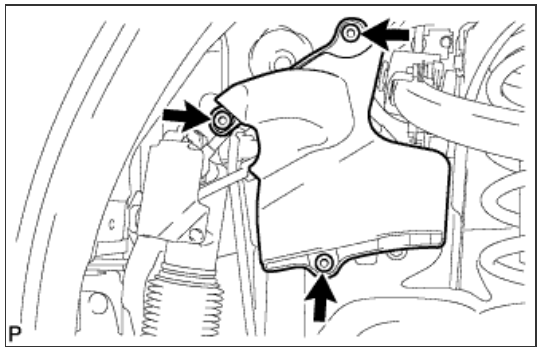
23. INSTALL FRONT FENDER APRON SEAL REAR LH

a. Install the apron seal with the 4 clips.



24. INSTALL FRONT FENDER APRON SEAL LH

a. Install the apron seal with the 3 clips.



25. INSPECT FOR SUSPENSION FLUID LEAK

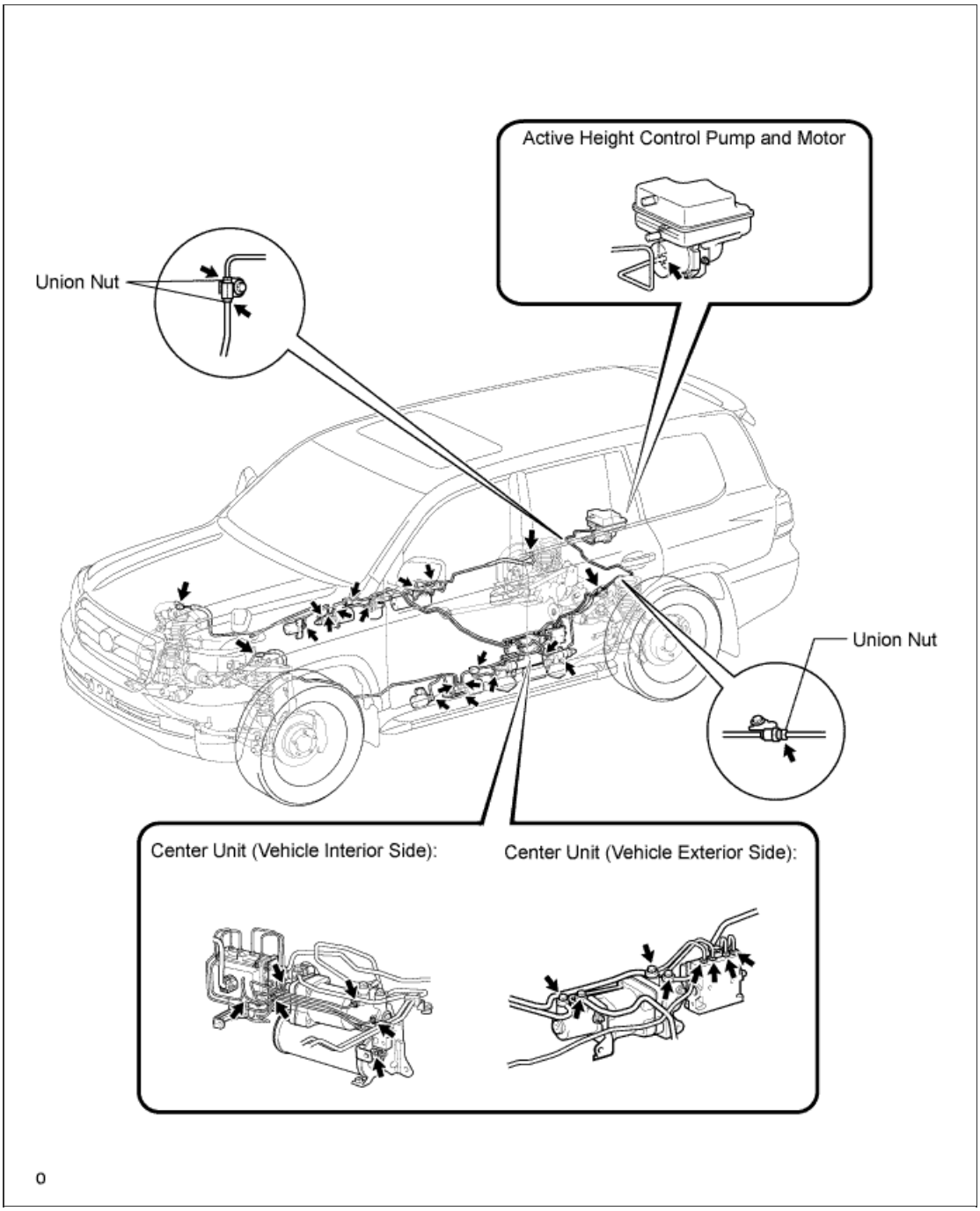
a. Check that the union nuts shown in the illustration are tightened to the specified torque.

Torque:
without union nut wrench:
15 N*m{ 155 kgf*cm , 11 ft.*lbf }
with union nut wrench:
14 N*m{ 143 kgf*cm , 10 ft.*lbf }

HINT:

- **Use a torque wrench with a fulcrum length of 300 mm (11.8 in.).**
- **The torque value for use with a union nut wrench is effective when the union nut wrench is parallel to the torque wrench.**

b. Check for fluid leakage from the parts and connections.



HINT:

For union nuts and union bolts not shown in the illustration, refer to the installation procedures for each title.

26. MEASURE VEHICLE HEIGHT

NOTICE:

- **Perform the inspection on a level surface.**
- **Ensure that the wheels are on the ground and facing straight ahead.**
- **Perform the inspection with the vehicle load completely on the suspension.**

HINT:

- **Perform this step with the fuel tank full.**
- **If there are any parts installed to the vehicle which place any unbalanced load on the left or right side of the vehicle, remove them.**

a. Set the tire pressure to the specified value(s) (Click here).

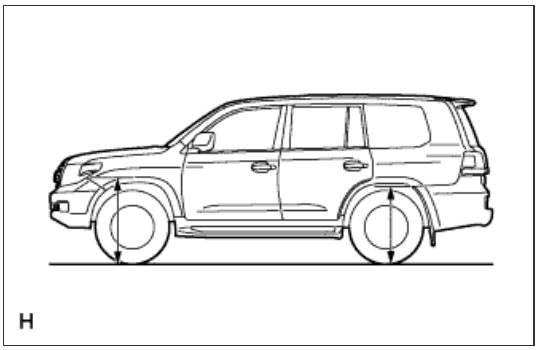
b. Bounce the vehicle to stabilize the suspension.

c. Measure the distance from the ground to the top of the bumper and calculate the difference in the vehicle height between left and right. Perform this procedure for both the front and rear wheels.

Height difference of left and right sides:
15 mm (0.591 in.) or less

HINT:

If not as specified, perform the vehicle tilt calibration.



27. CLOSE STABILIZER CONTROL WITH ACCUMULATOR HOUSING SHUTTER VALVE

NOTICE:

- **Perform the inspection on a level surface.**
- **Ensure that the wheels are on the ground and facing straight ahead.**
- **Perform the inspection with the vehicle load completely on the suspension.**

HINT:

- **Perform this step with the fuel tank full.**
- **If there are any parts installed to the vehicle which place any unbalanced load on the left or right side of the vehicle, remove them.**

a. Using a 5 mm hexagon socket wrench, tighten the lower and upper chamber shutter valves of the stabilizer control with accumulator housing.

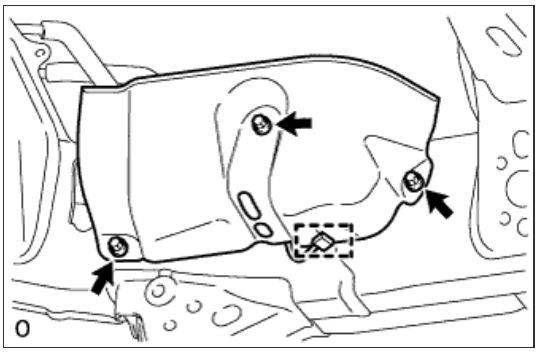
Torque:
14 N*m{ 143 kgf*cm , 10 ft.*lbf }

28. INSTALL STABILIZER CONTROL VALVE PROTECTOR

a. Install the valve protector with the 3 bolts.

Torque:
18 N*m{ 184 kgf*cm , 13 ft.*lbf }

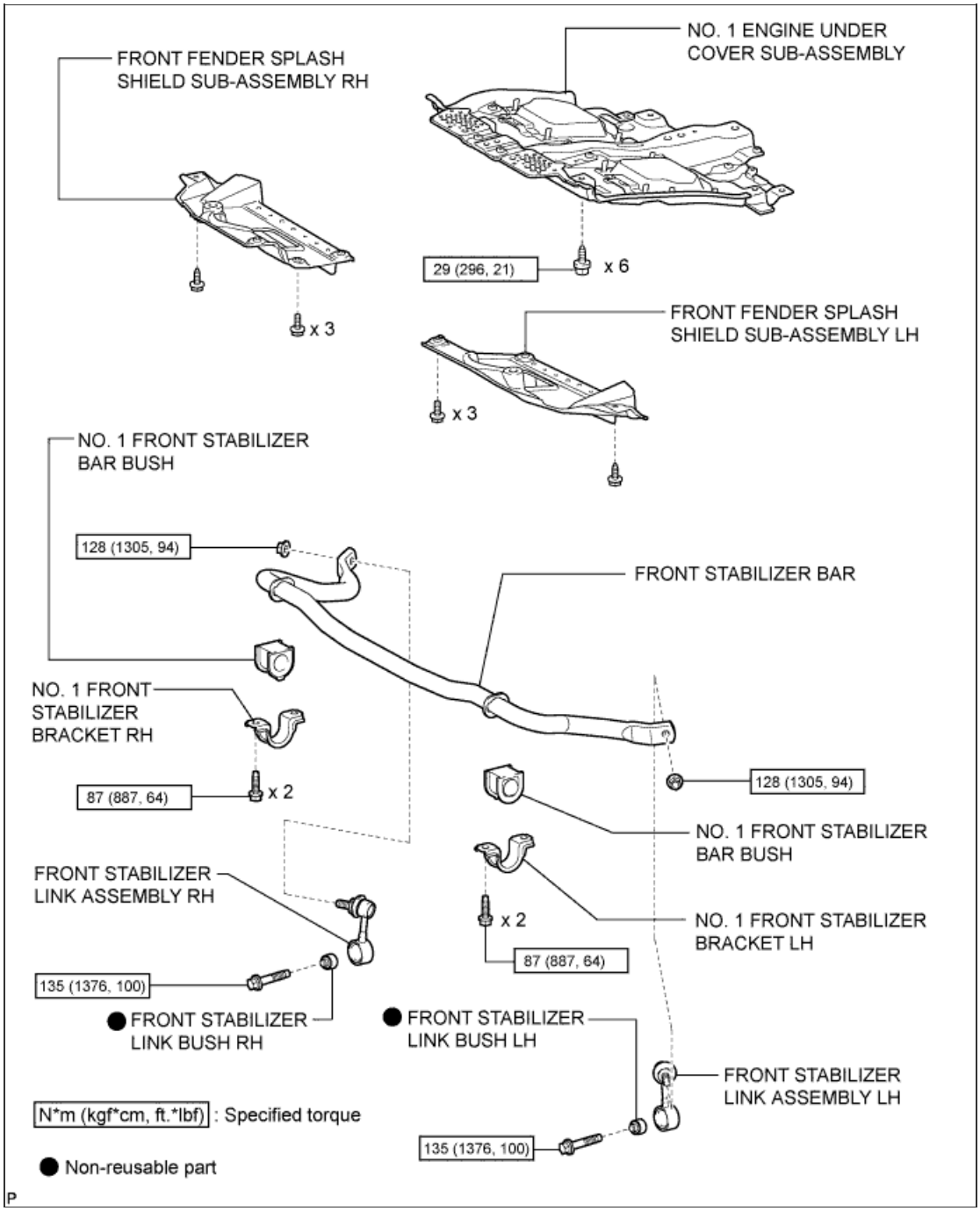
b. Attach the clamp, and connect the connector to the valve protector.



29. INSPECT FOR EXHAUST GAS LEAK

If gas is leaking, tighten the areas necessary to stop the leak. Replace damaged parts as necessary.

for Preparation Click here



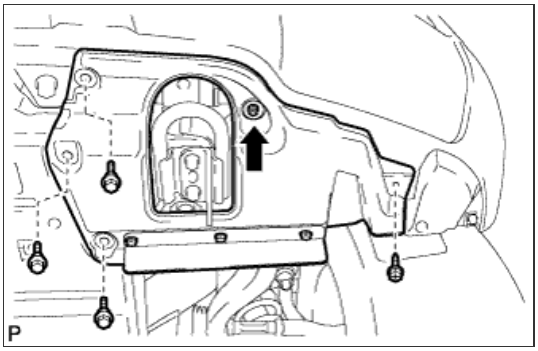
for Preparation Click here

1. REMOVE FRONT WHEEL

2. REMOVE FRONT FENDER SPLASH SHIELD SUB-ASSEMBLY LH

a. Remove the 3 bolts and screw.

b. Turn the clip indicated by the arrow in the illustration to remove the fender splash shield.



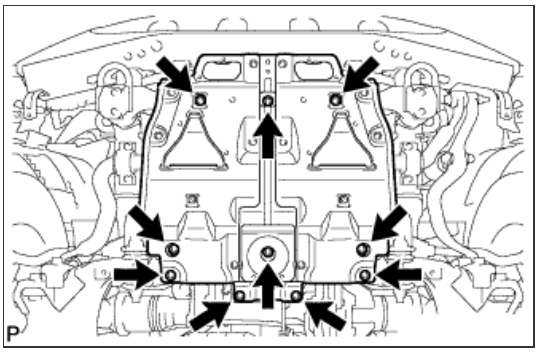
3. REMOVE FRONT FENDER SPLASH SHIELD SUB-ASSEMBLY RH

HINT:

Use the same procedures described for the LH side.

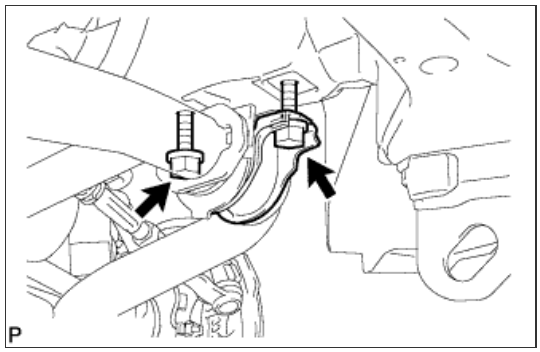
4. REMOVE NO. 1 ENGINE UNDER COVER SUB-ASSEMBLY

a. Remove the 10 bolts and No. 1 engine under cover.



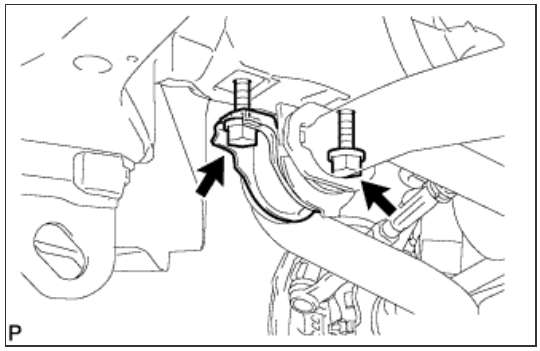
5. LOOSEN NO. 1 FRONT STABILIZER BRACKET LH

a. Loosen the 2 bolts of the front stabilizer brackets.



6. LOOSEN NO. 1 FRONT STABILIZER BRACKET RH

a. oosen the 2 bolts of the front stab l er brac ets.

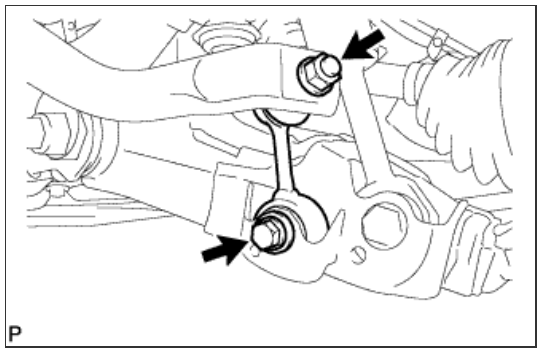


7. REMOVE FRONT STABILIZER LINK ASSEMBLY LH

a. Remove the bolt n t and stab l er l n .

HINT:

the ball o nt t rns to ether w th the n t se a mm he a on wrench to hold the st d.

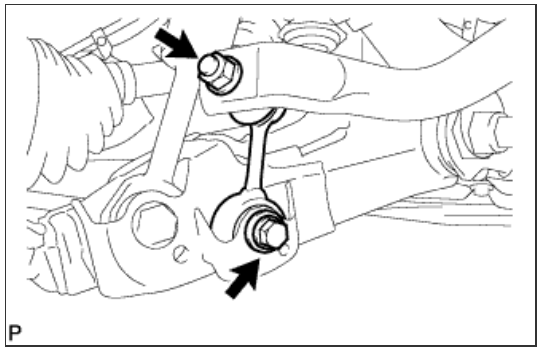


8. REMOVE FRONT STABILIZER LINK ASSEMBLY RH

a. Remove the bolt n t and stab l er l n .

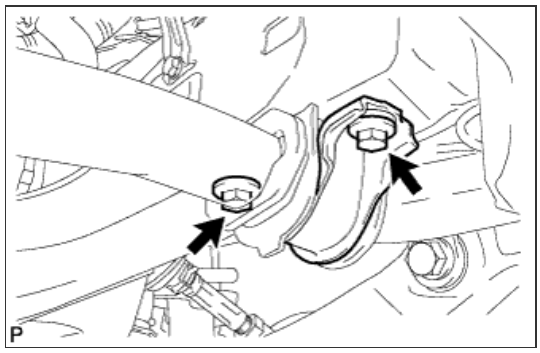
HINT:

the ball o nt t rns to ether w th the n t se a mm he a on wrench to hold the st d.



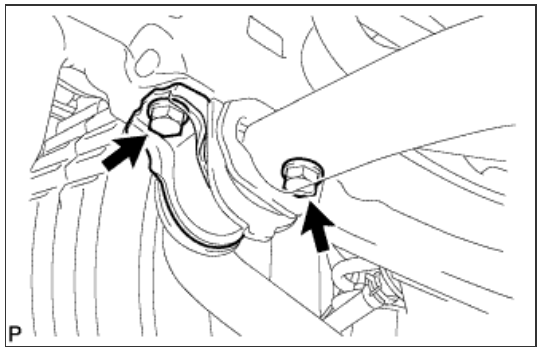
9. REMOVE NO. 1 FRONT STABILIZER BRACKET LH

a. Remove the 2 bolts and stab l er brac et from the front frame assembly.



10. REMOVE NO. 1 FRONT STABILIZER BRACKET RH

a. Remove the 2 bolts and stab l er brac et from the front frame assembly.



11. REMOVE FRONT STABILIZER BAR

a. Remove the front stab l er bar from the frame assembly.

12. REMOVE NO. 1 FRONT STABILIZER BAR BUSH

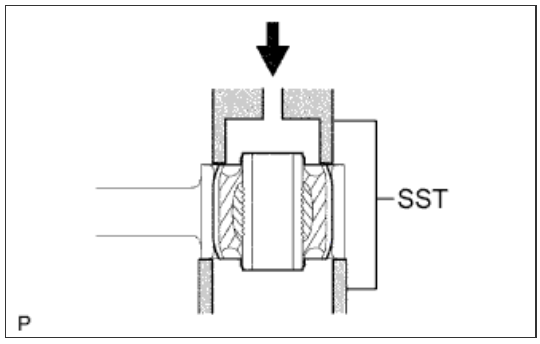
a. Remove the front stab l er bar b sh from the front stab l er bar.

for Preparation Click here

1. REMOVE FRONT STABILIZER LINK BUSH LH

a. Using SST and a press, press out the bush.

SST
09710-30012 (09710-04071, 09710-04081)



for Preparation Click here

1. INSPECT FRONT STABILIZER LINK ASSEMBLY LH

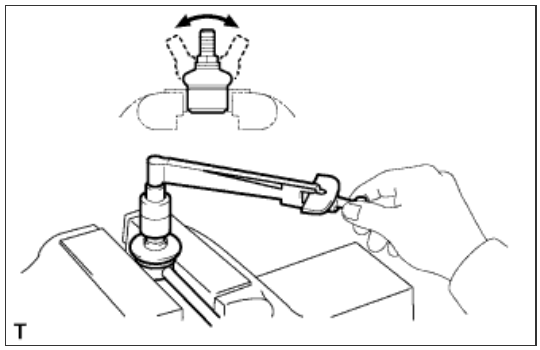
a. Temporarily install the nut, and flip the ball oint stud ba and forth times as shown in the illustration.

b. Use a torque wren h to turn the nut otinuously at a rate of to 3 se ods per turn. Ta e the torque readin on the fifth turn.

Torque:
Standard turning torque:
0.5 to 3.4 N*m{ 5.1 to 36 kgf*cm , 4.4 to 30 in.*lbf }

If the value is not within the spe fied ran e, repla e the front suspension toe otrol lin with a new one.

c. he the dust boot for ra s or rease lea ae.

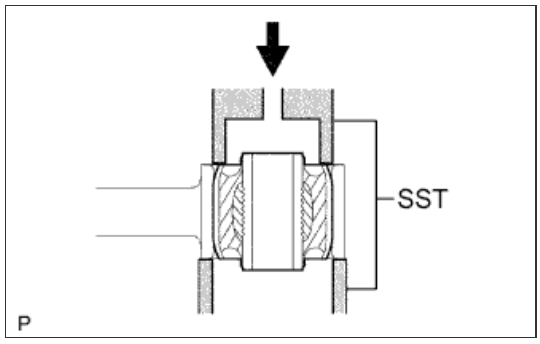


for Preparation Click here

1. INSTALL FRONT STABILIZER LINK BUSH LH

a. Using SST and a press, press in a new bush.

SST
09710-30012 (09710-04071, 09710-04081)



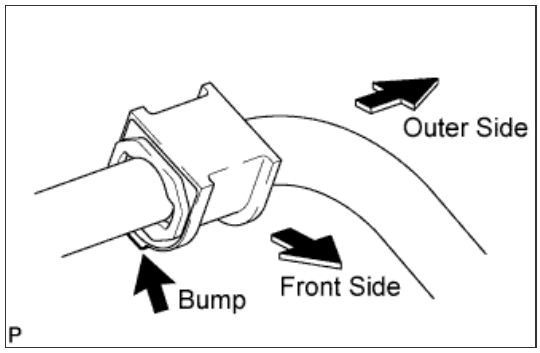
for Preparation Click here

1. INSTALL NO. 1 FRONT STABILIZER BAR BUSH

a. Install the 2 bushes to the outer side of the bush stoppers on the front stabilizer bar as shown in the illustration.

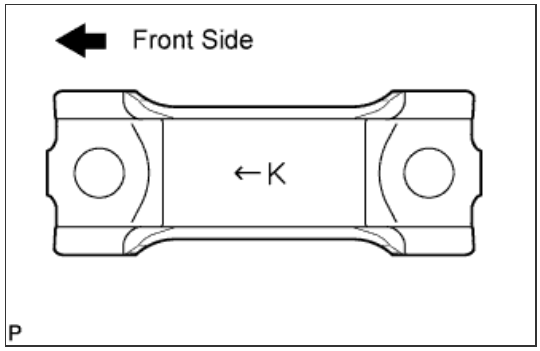
NOTICE:

Be sure to install the front No. 1 stabilizer bar bushes so that the cut and bump of each bush faces the under of the vehicle.

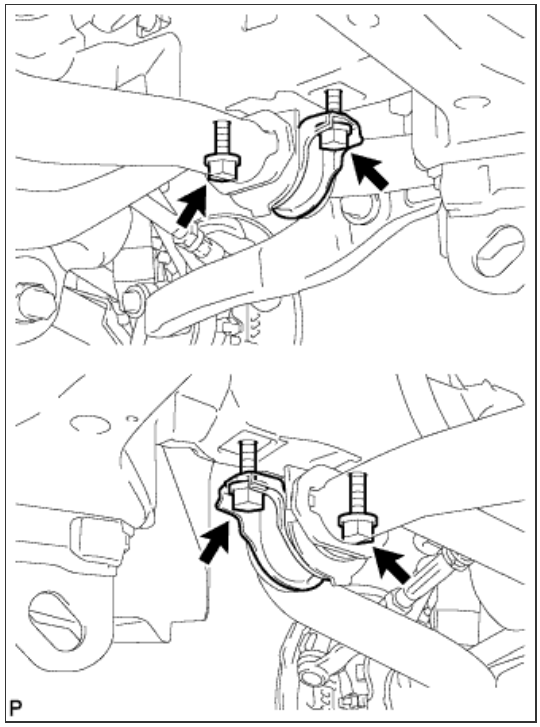


2. INSTALL FRONT STABILIZER BAR

a. Set the stabilizer bracket so that the arrow mark is facing the front side of the vehicle.



b. Temporarily install the 2 stabilizer brackets and front stabilizer bar with the 4 bolts.

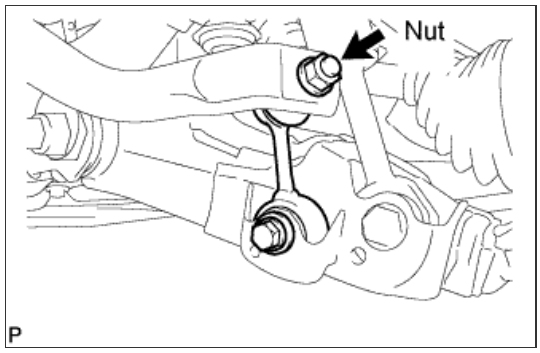


3. TEMPORARILY INSTALL FRONT STABILIZER LINK ASSEMBLY LH

a. Temporarily install the stabilizer link with the nut and bolt.

b. Tighten the nut.

Torque:
128 N*m{ 1305 k f*cm ft.*lbf

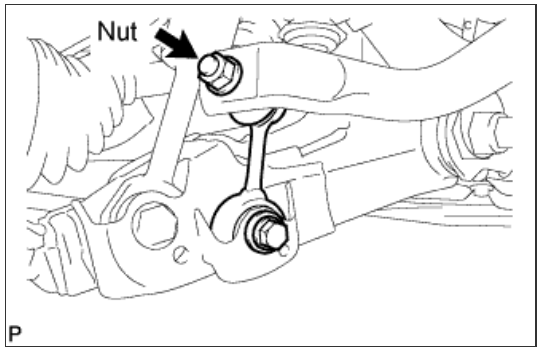


. TEMPORARILY INSTALL FRONT STABILIZER LINK ASSEMBLY RH

a. Temporarily install the stabilizer link with the nut and bolt.

b. Tighten the nut.

Torque:
128 N*m{ 1305 k f*cm ft.*lbf



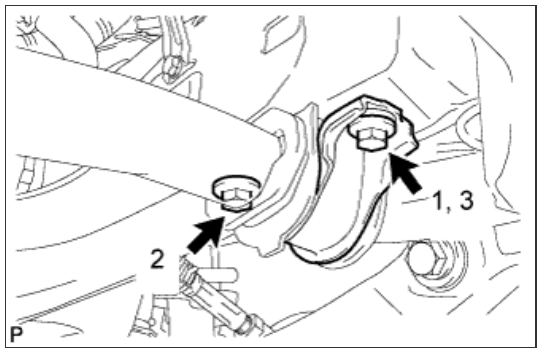
5. TIGHTEN NO. 1 FRONT STABILIZER BRACKET LH

a. Tighten the 2 bolts.

Torque:
87 N*m{ 887 k f*cm ft.*lbf

NOTICE:

Tighten the bolts in 3 steps, in the order shown in the illustration.



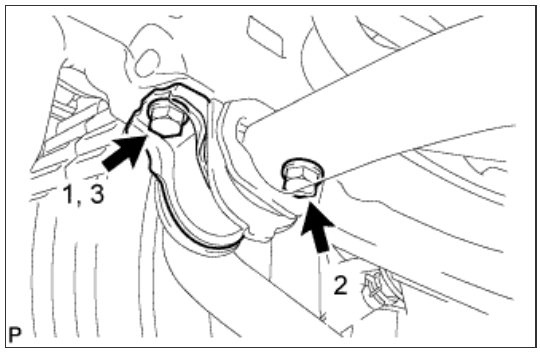
. TIGHTEN NO. 1 FRONT STABILIZER BRACKET RH

a. Tighten the 2 bolts.

Torque:
87 N*m{ 887 k f*cm ft.*lbf

NOTICE:

Tighten the bolts in 3 steps, in the order shown in the illustration.



7. INSTALL NO. 1 ENGINE UNDER CO ER SUB-ASSEMBLY

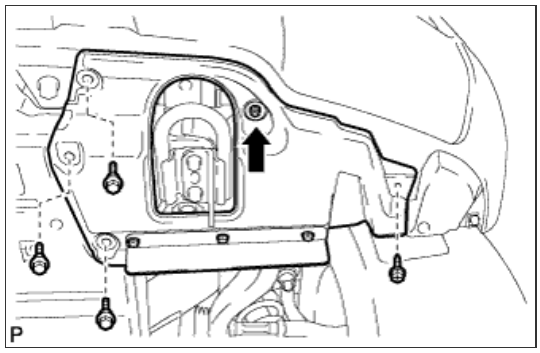
a. Install the No. 1 engine under cover with the 10 bolts.

Torque:
29 N*m{ 29 k f*cm 21 ft.*lbf

8. INSTALL FRONT FENDER SPLASH SHIELD SUB-ASSEMBLY LH

a. Push in the clip indicated by the arrow in the illustration to install the fender splash shield.

b. Install the 3 bolts and screw.



9. INSTALL FRONT FENDER SPLASH SHIELD SUB-ASSEMBLY RH

HINT:

Use the same procedures described for the LH side.

10. STABILIZE SUSPENSION

a. Install the front wheels.

Torque:
for aluminum wheel:
131 N*m{ 133 k f*cm ft.*lbf
for teel wheel:
209 N*m{ 2131 k f*cm 154 ft.*lbf

b. Lower the vehicle.

c. Press down on the vehicle several times to stabilize the suspension.

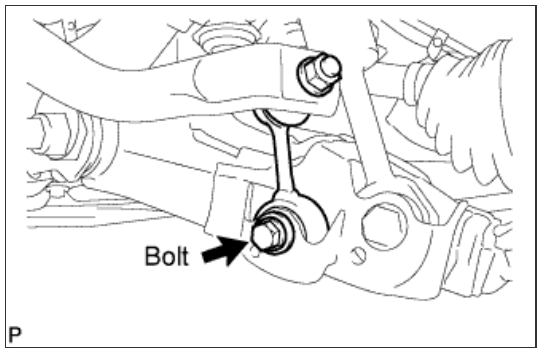
11. TIGHTEN FRONT STABILIZER LINK ASSEMBLY LH

a. Tighten the bolt.

Torque:
135 N*m{ 13 k f*cm 100 ft.*lbf

NOTICE:

Perform this procedure with all 4 wheels on the ground.



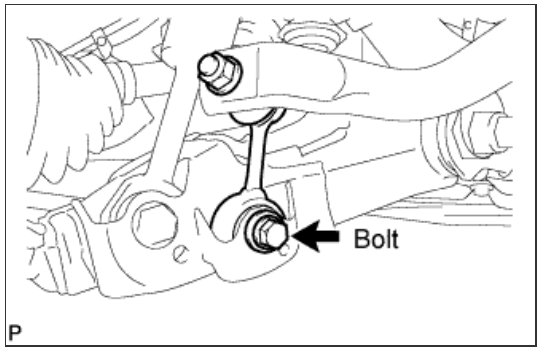
12. TIGHTEN FRONT STABILIZER LINK ASSEMBLY RH

a. Tighten the bolt.

Torque:
135 N*m{ 13 k f*cm 100 ft.*lbf

NOTICE:

Perform this procedure with all 4 wheels on the ground.



for Preparation Click here

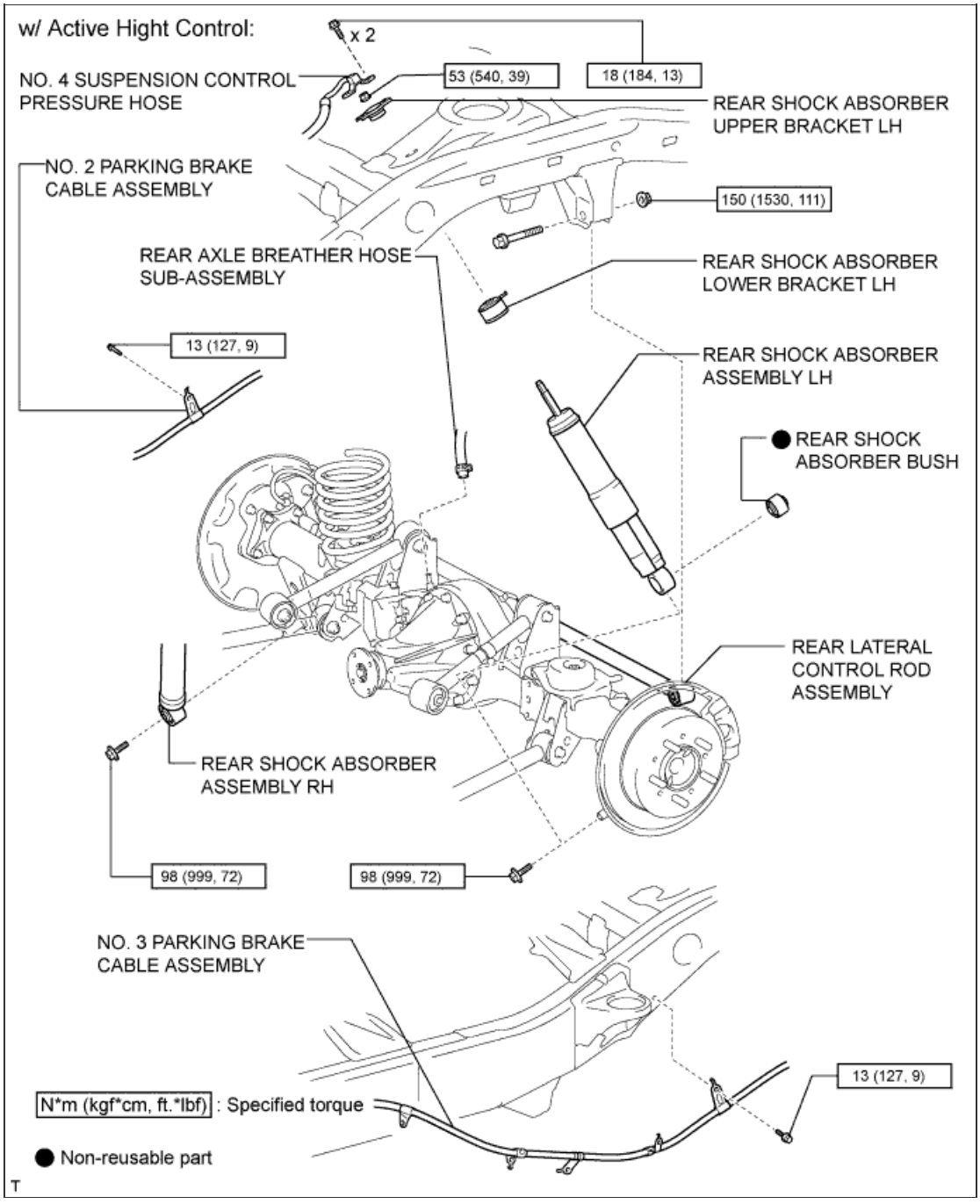
HINT:

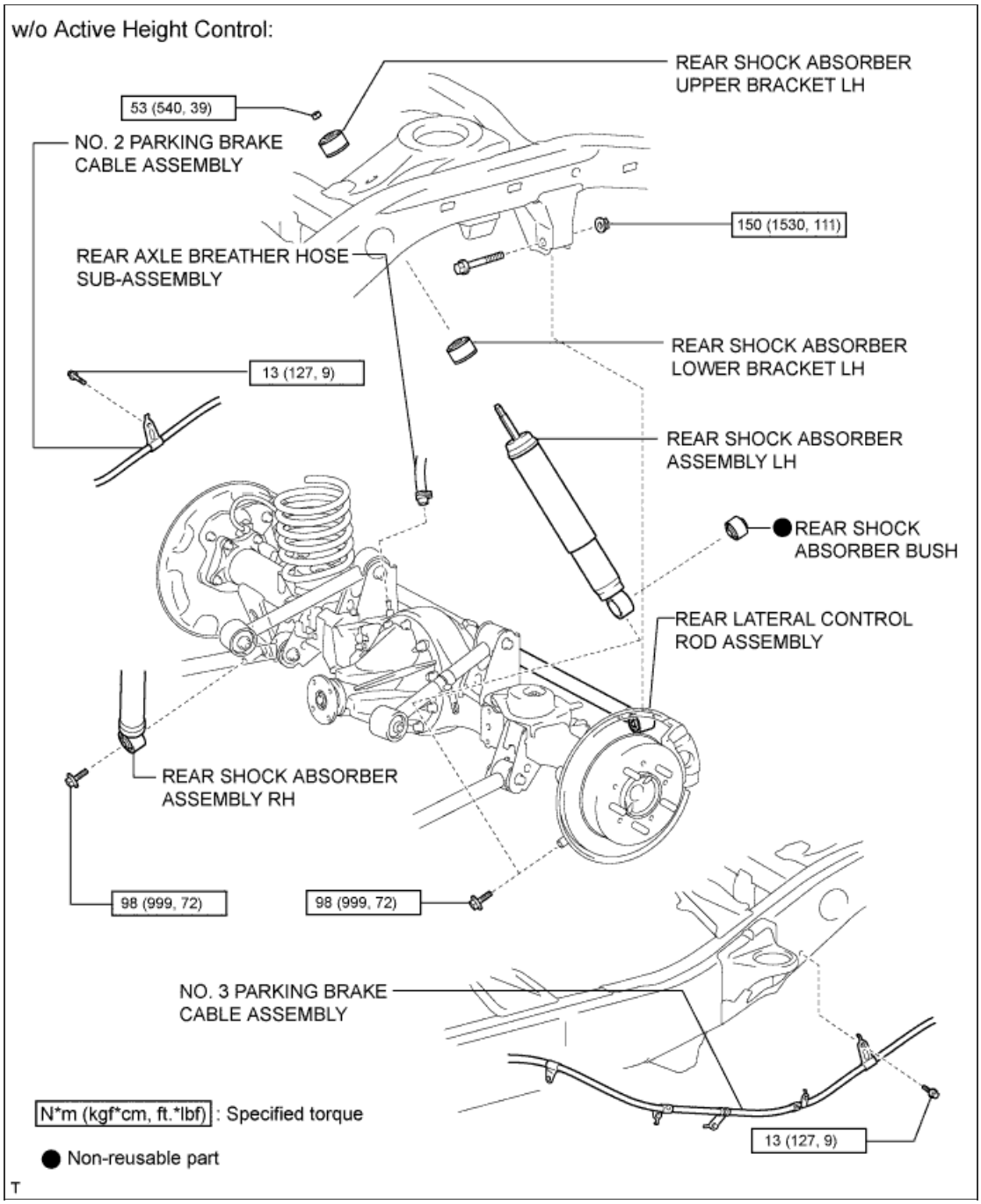
Use the table below to help determine the cause of problem symptoms. If multiple suspected areas are listed, the potential causes of the symptoms are listed in order of probability in the "Suspected Area" column of the table. Check each symptom by checking the suspected areas in the order they are listed. Replace parts as necessary.

Rear Suspension System

Symptom	Suspected Area	See page
Wander pulls	ire (worn or improperly inflated)	Click here
	Wheel alignment (incorrect)	Click here
	Rear axle shaft (worn)	Click here
	Suspension parts (worn)	
ottoming	Vehicle (o erloaded)	
	Rear coil spring (weak)	Click here
	Rear shock absorber (worn)	Click here
Sways pitches	ire (worn or improperly inflated)	Click here
	Stabili er bar (bent or broken)	
	Rear shock absorber (worn)	Click here
Wheel shimmy	ire (worn or improperly inflated)	Click here
	Wheel (out of balance)	Click here
	Rear shock absorber (worn)	Click here
	Rear axle shaft (loose or worn)	Click here
Abnormal tire wear	ire (improperly inflated)	Click here
	Rear shock absorber (worn)	Click here
	Suspension parts (worn)	

for Preparation Click here




w/o Active Height Control:
REAR SHOCK ABSORBER UPPER BRACKET LH
53 (540, 39)
NO. 2 PARKING BRAKE CABLE ASSEMBLY
150 (1530, 111)
REAR AXLE BREATHER HOSE SUB-ASSEMBLY
REAR SHOCK ABSORBER LOWER BRACKET LH
13 (127, 9)
REAR SHOCK ABSORBER ASSEMBLY LH
● REAR SHOCK ABSORBER BUSH
REAR LATERAL CONTROL ROD ASSEMBLY
REAR SHOCK ABSORBER ASSEMBLY RH
98 (999, 72)
98 (999, 72)
NO. 3 PARKING BRAKE CABLE ASSEMBLY
13 (127, 9)
N*m (kgf*cm, ft.*lbf) : Specified torque
● Non-reusable part
T

for Preparation Click here

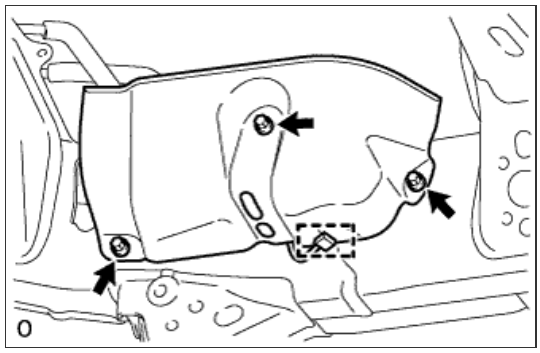
HINT:

- **Use the same procedures for the RH side and LH side.**
- **The procedures listed below are for the LH side.**

1. REMOVE STABILIZER CONTROL VALVE PROTECTOR (w/ KDSS)

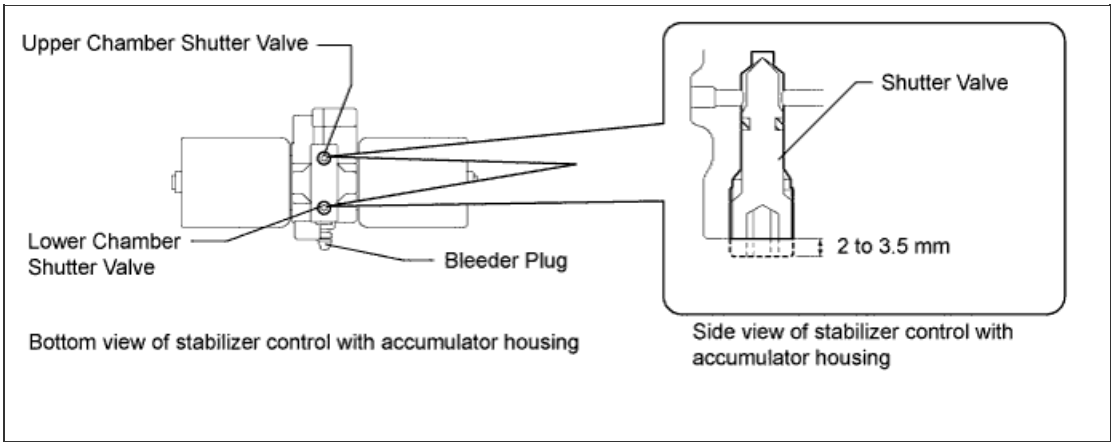
a. Detach the clamp, and disconnect the connector from the protector.

b. Remove the 3 bolts and protector.



2. OPEN STABILIZER CONTROL WITH ACCUMULATOR HOUSING SHUTTER VALVE (w/ KDSS)

a. Using a 5 mm hexagon socket wrench, loosen the lower and upper chamber shutter valves of the stabilizer control with accumulator housing 2.0 to 3.5 turns.



NOTICE:

- **When loosening a shutter valve, make sure that the end protrudes 2 to 3.5 mm (0.0787 to 0.137 in.) from the surface of the block, and do not turn the shutter valve any further.**
- **Do not remove the shutter valves.**

3. REMOVE REAR WHEEL

4. DISCONNECT NO. 3 PARKING BRAKE CABLE ASSEMBLY

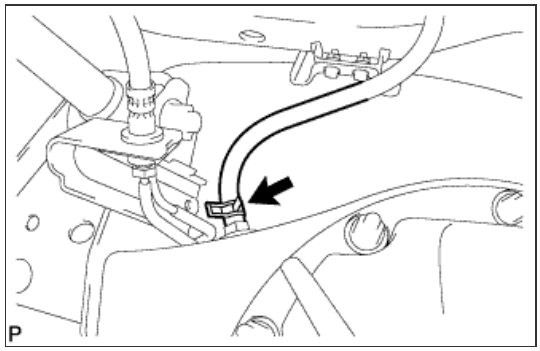
a. Remove the bolt and disconnect the o. parking bra e cable.

5. DISCONNECT NO. 2 PARKING BRAKE CABLE ASSEMBLY

a. Remove the bolt and disconnect the o. parking bra e cable.

6. DISCONNECT REAR AXLE BREATHER HOSE SUB-ASSEMBLY

a. Disconnect the rear a le breather hose from the rear axle housing assembl .



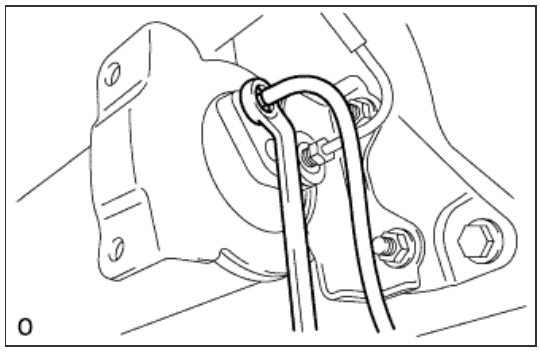
7. DISCHARGE SUSPENSION FLUID PRESSURE (w/ Active Height Control)

a. Connect a hose to the bleeder pl for the height control acc mulator and loosen the bleeder plug.

b. Discharge the suspension fluid pressure.

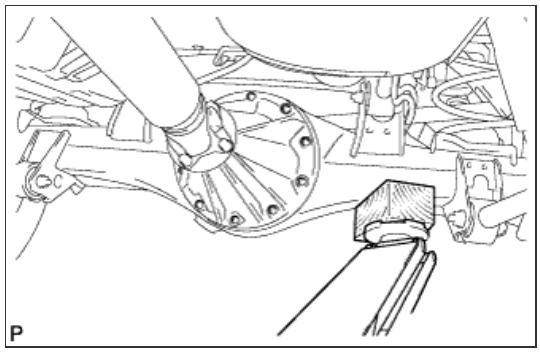
c. fter the fl id press re has dropped and oil has drained o t, tighten the bleeder pl and remove the hose.

Torque:
6.9 N*m{ 70 kgf*cm , 61 in.*lbf }



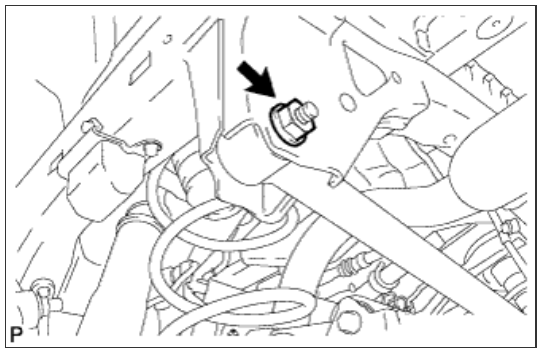
8. SUPPORT REAR AXLE HOUSING ASSEMBLY

a. pport the rear a le ho sing ith a ac sing a ooden bloc to avoid damage.



9. DISCONNECT REAR LATERAL CONTROL ROD ASSEMBLY

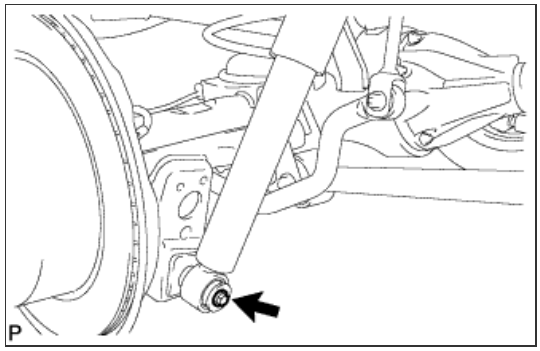
a. Remove the bolt and nut, and disconnect the rear lateral control rod from the frame.



10. DISCONNECT REAR SHOCK ABSORBER ASSEMBLY RH

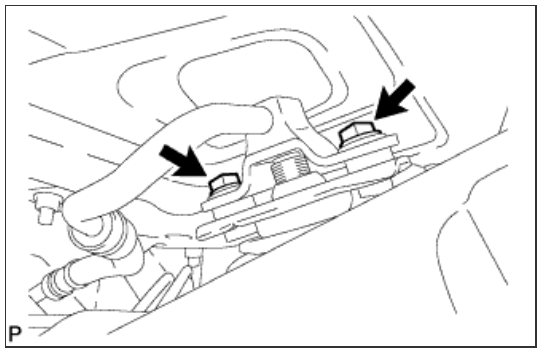
a. Remove the bolt on the lower side of the shock absorber.

b. Disconnect the shock absorber from the axle housing.



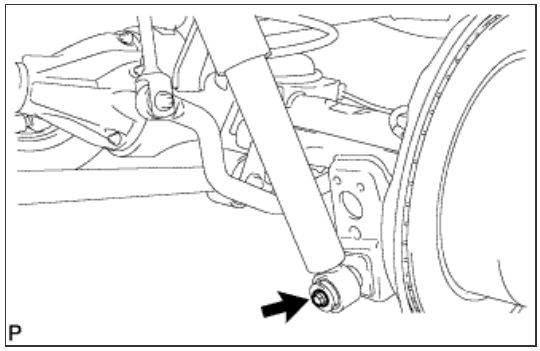
11. DISCONNECT NO. 4 SUSPENSION CONTROL PRESSURE HOSE (w/ Active Height Control)

a. Remove the 2 bolts and disconnect the pressure hose from the shock absorber.



12. REMOVE REAR SHOCK ABSORBER ASSEMBLY LH (w/ Active Height Control)

a. Remove the bolt on the lower side of the shock absorber.

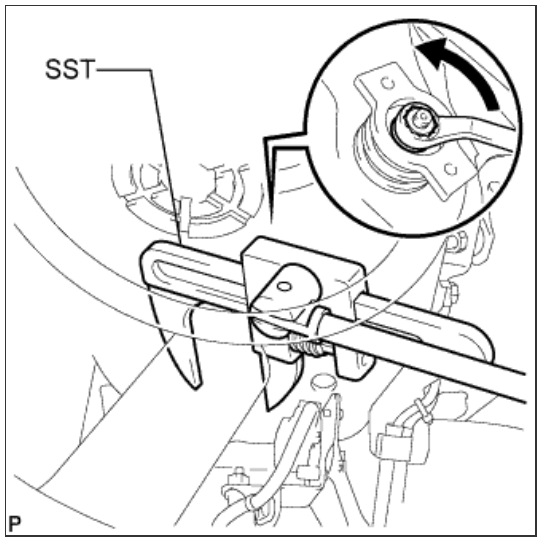


b. Using , hold the rear shoc absorber in place.

SST
0 22-10010

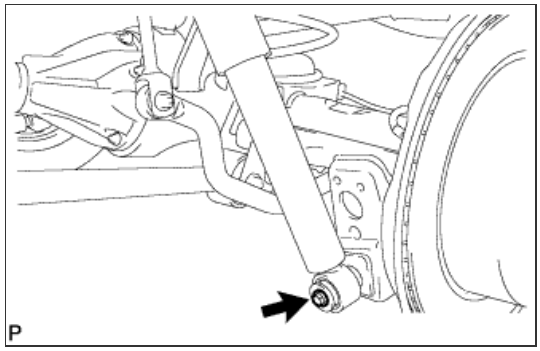
c. Remove the nut, upper bracket and shock absorber assembl .

d. Remove the lower bracket from the shock absorber.



13. REMOVE REAR SHOCK ABSORBER ASSEMBLY LH (w/o Active Height Control)

a. Remove the bolt on the lower side of the shock absorber.

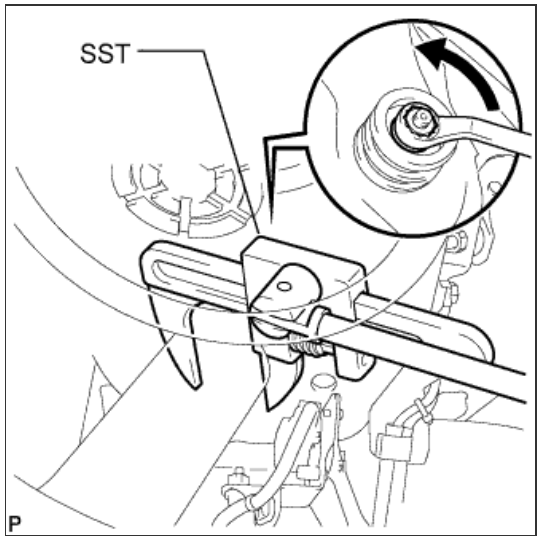


b. Using , hold the rear shoc absorber in place.

SST
09922-10010

c. Remove the nut, upper bracket and shock absorber assembl .

d. Remove the lower bracket from the shock absorber.

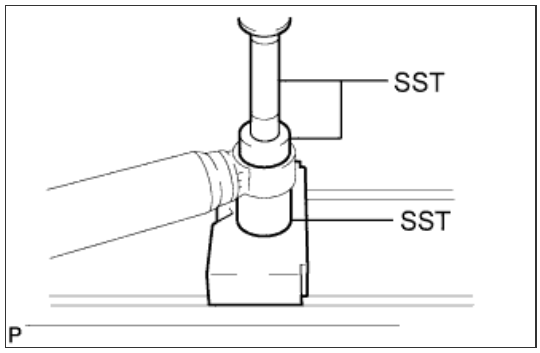


for Preparation Click here

1. REMOVE REAR SHOCK ABSORBER BUSH

a. Using SST and a press, press out the bush.

SST
09710-14013 (09710-00061)
09710-28012 (09710-07031)
09950-70010 (09951-07100)



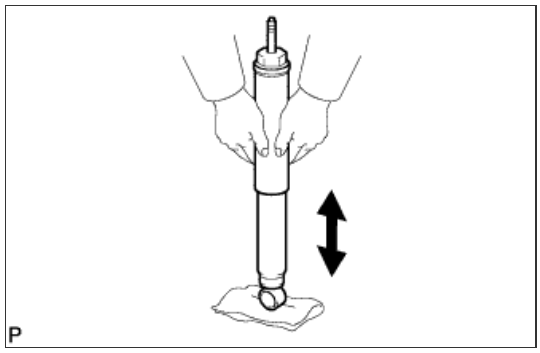
for Preparation Click here

1. INSPECT REAR SHOCK ABSORBER ASSEMBLY LH

a. Compress and extend the shock absorber rod 4 times or more. Check that there is no abnormal resistance or unusual sound during the operation.
If there is any abnormality, replace the shock absorber assembly with a new one.

NOTICE:

When disposing of the shock absorber, see Disposal (Click here).

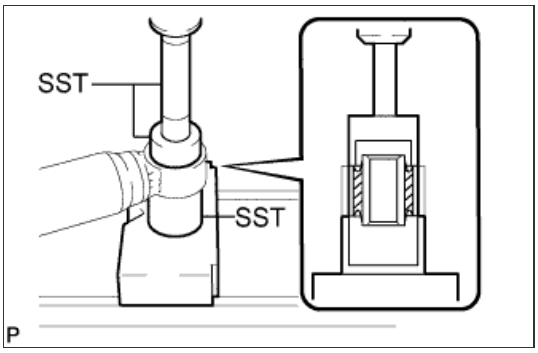


for Preparation Click here

1. INSTALL REAR SHOCK ABSORBER BUSH

a. Using SST and a press, press in a new bush.

SST
09710-14013 (09710-00061)
09710-28012 (09710-07031)
09950-70010 (09951-07100)



for Preparation Click here

HINT:

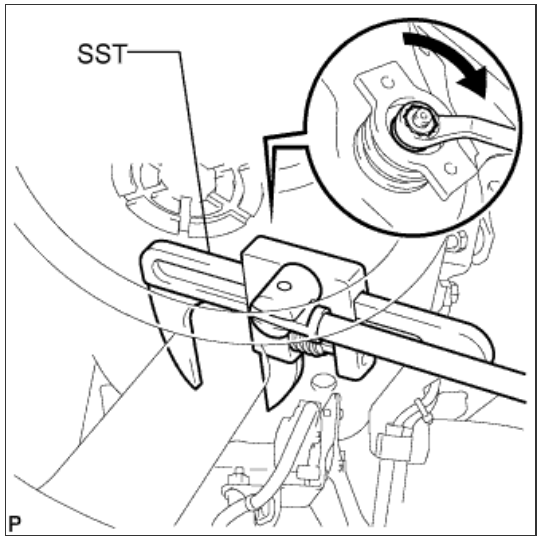
- **Use the same procedures for the RH side and LH side.**
- **The procedures listed below are for the LH side.**
- **A bolt without a torque specification is shown in the standard bolt chart (Click here).**

1. TEMPORARILY INSTALL REAR SHOCK ABSORBER ASSEMBLY LH (w/ Active Height Control)

a. Install the lower bracket to the shock absorber.

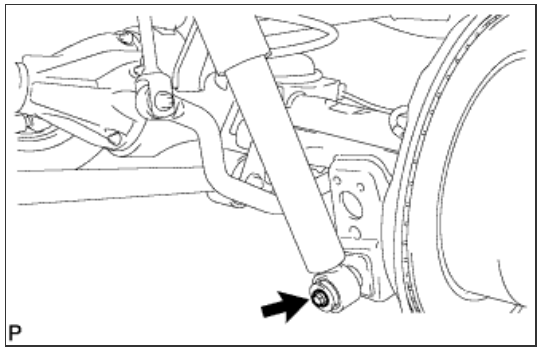
b. Using SST, hold the rear shock absorber in place.

SST
09922-10010



c. Temporarily install the rear shock absorber and upper bracket with the nut.

d. Temporarily install the lower side of the shock absorber with the bolt.



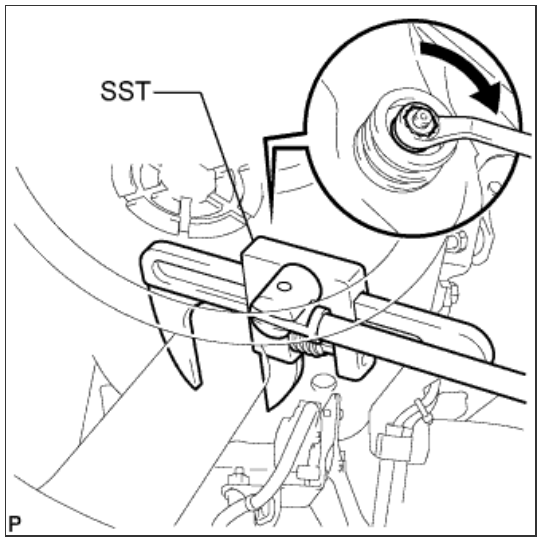
2. TEMPORARILY INSTALL REAR SHOCK ABSORBER ASSEMBLY LH (w/o Active Height Control)

a. Install the lower bracket to the shock absorber.

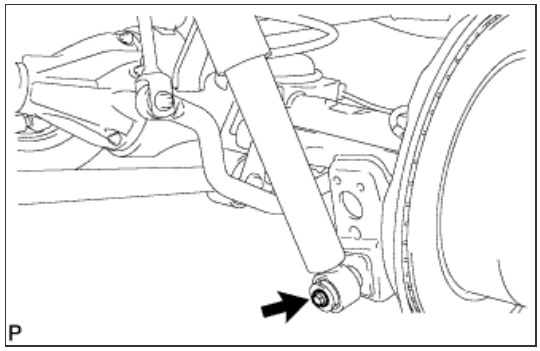
b. Using SST, hold the rear shock absorber in place.

SST
09922-10010

c. Temporarily install the rear shock absorber and upper bracket with the nut.

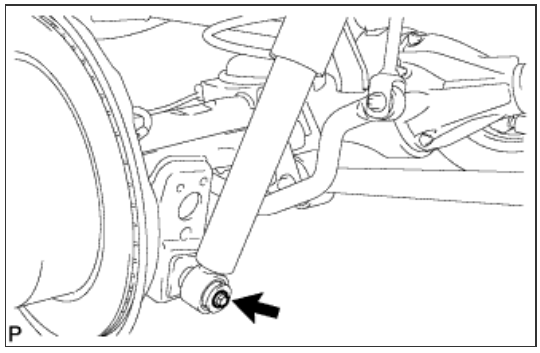


d. Temporarily install the lower side of the shock absorber with the bolt.



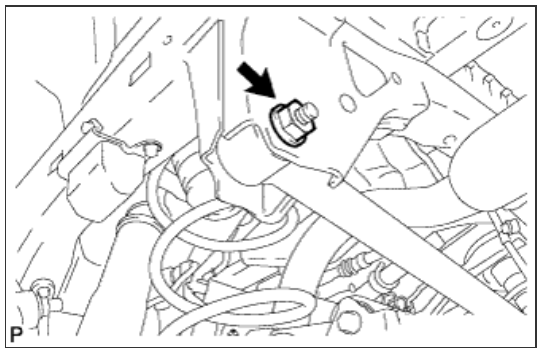
3. TEMPORARILY INSTALL REAR SHOCK ABSORBER ASSEMBLY RH

a. Temporarily install the lower side of the shock absorber with the bolt.



4. TEMPORARILY INSTALL REAR LATERAL CONTROL ROD ASSEMBLY

a. Temporarily install the lateral control rod with the nut and bolt.



5. STABILI ESUSPENSION

a. Install the rear wheels.

Torque:
for aluminum wheel:
131 N m 1336 kgf cm , 97 ft.*lbf }
for steel wheel:
209 N*m{ 2131 kgf*cm , 154 ft.*lbf }

b. Lower the vehicle.

c. Press down on the vehicle several times to stabilize the suspension.

6. TIGHTEN REAR SHOCK ABSORBER ASSEMBLY LH

a. Tighten the bolt and nut.

Torque:
for Nut:
53 N*m{ 540 kgf*cm , 39 ft.*lbf }
for Bolt:
98 N*m{ 999 kgf*cm , 72 ft.*lbf }

NOTICE:

Perform this procedure with all 4 wheels on the ground.

7. TIGHTEN REAR SHOCK ABSORBER ASSEMBLY RH

a. Tighten the bolt and nut.

Torque:
98 N*m{ 999 kgf*cm , 72 ft.*lbf }

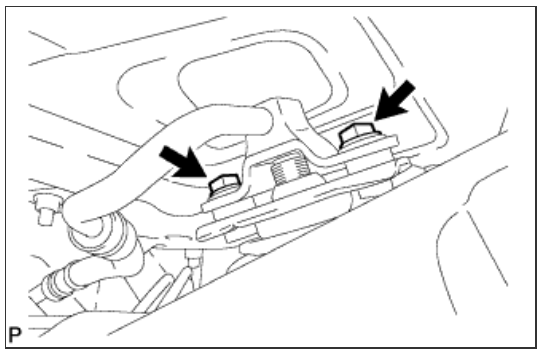
NOTICE:

Perform this procedure with all 4 wheels on the ground.

8. CONNECT NO. 4 SUSPENSION CONTROL PRESSURE HOSE (w/ Active Height Control)

a. Install the pressure hose with the 2 bolts.

Torque:
18 N*m{ 184 kgf*cm , 13 ft.*lbf }



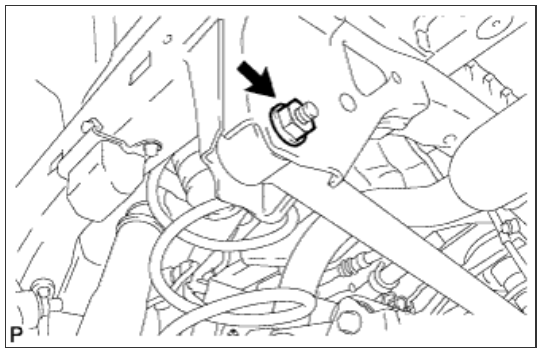
9. TIGHTEN REAR LATERAL CONTROL ROD ASSEMBLY

a. Tighten the nut.

Torque:
150 N*m{ 1530 kgf*cm , 111 ft.*lbf }

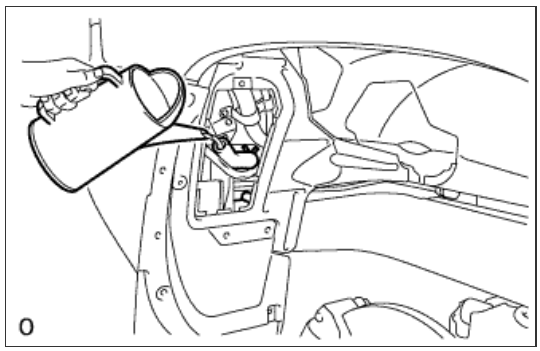
NOTICE:

Perform this procedure with all 4 wheels on the ground.



10. BLEE AIR ROM SUSPENSION FLUID (w/ Active Height Control)

a. With the engine stopped, fill the reservoir tank with fluid.



NOTICE:

When the engine starts, the pump operates and fluid is supplied to each cylinder from the reservoir tank. Therefore, add the necessary amount of fluid so that the reservoir tank does not become empty.

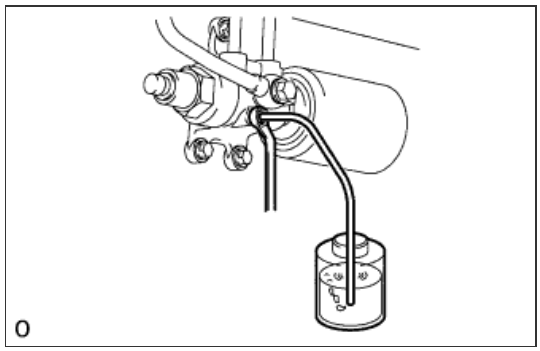
HINT:

At this point, the vehicle height is low because the pressure of the cylinders is low.

b. With the vehicle on a level surface, start the engine and set the vehicle height to NORMAL with the suspension control switch.

c. When the vehicle height becomes NORMAL and the pump stops, stop the engine.

d. Connect a hose to the bleeder plug of the front left side or right side control valve, then loosen the bleeder plug.



CAUTION:

Be careful when loosening the control valve bleeder plug because the front vehicle height drops rapidly.

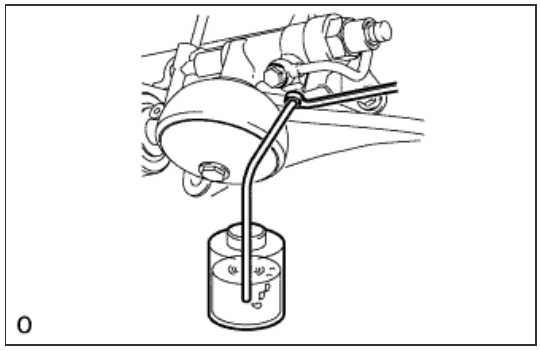
e. After the fluid containing air stops coming out, retighten the bleeder plug.

Torque:
8.3 N*m{ 85 kgf*cm , 73 in.*lbf }

HINT:

If the procedures are performed for the first time on the left side, perform the procedures on the right side for the second time.

f. Connect a hose to the bleeder plug of the rear left side or right side control valve, then loosen the bleeder plug.



CAUTION:

Be careful when loosening the control valve bleeder plug because the rear vehicle height drops rapidly.

g. After the fluid containing air stops coming out, retighten the bleeder plug.

Torque:
8.3 N*m{ 85 kgf*cm , 73 in.*lbf }

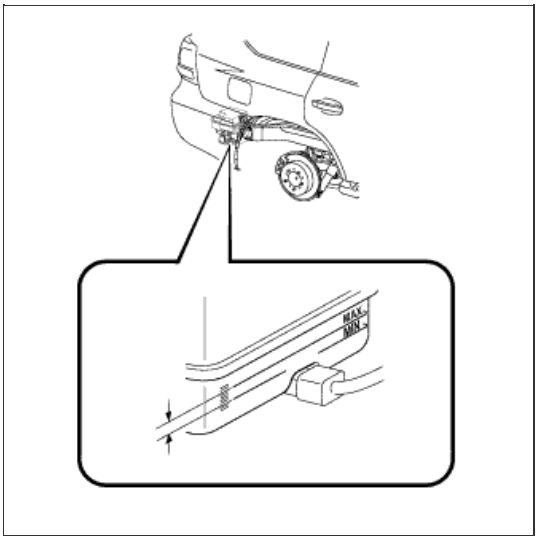
HINT:

If the procedures are performed for the first time on the left side, perform the procedures on the right side for the second time.

h. Repeat the previous 4 procedures until the fluid containing air stop coming out.

11. CHECK ƱI LE EL IN RESER OIR (w/ Active Height Control)

a. With the vehicle empty, after setting the vehicle height to NORMAL from LO, check the indicator to make sure the vehicle height is NORMAL and check that the fluid level in the reservoir tank is within the specified range (MAX, MIN).



HINT:

After changing the vehicle height from LO to NORMAL, do not stop the engine for 25 seconds because the pressure control for the main accumulator is operating. After that, check the fluid level.

12. INSPECT FOR SUSPENSION FLUID LEAK (w/ Active Height Control)

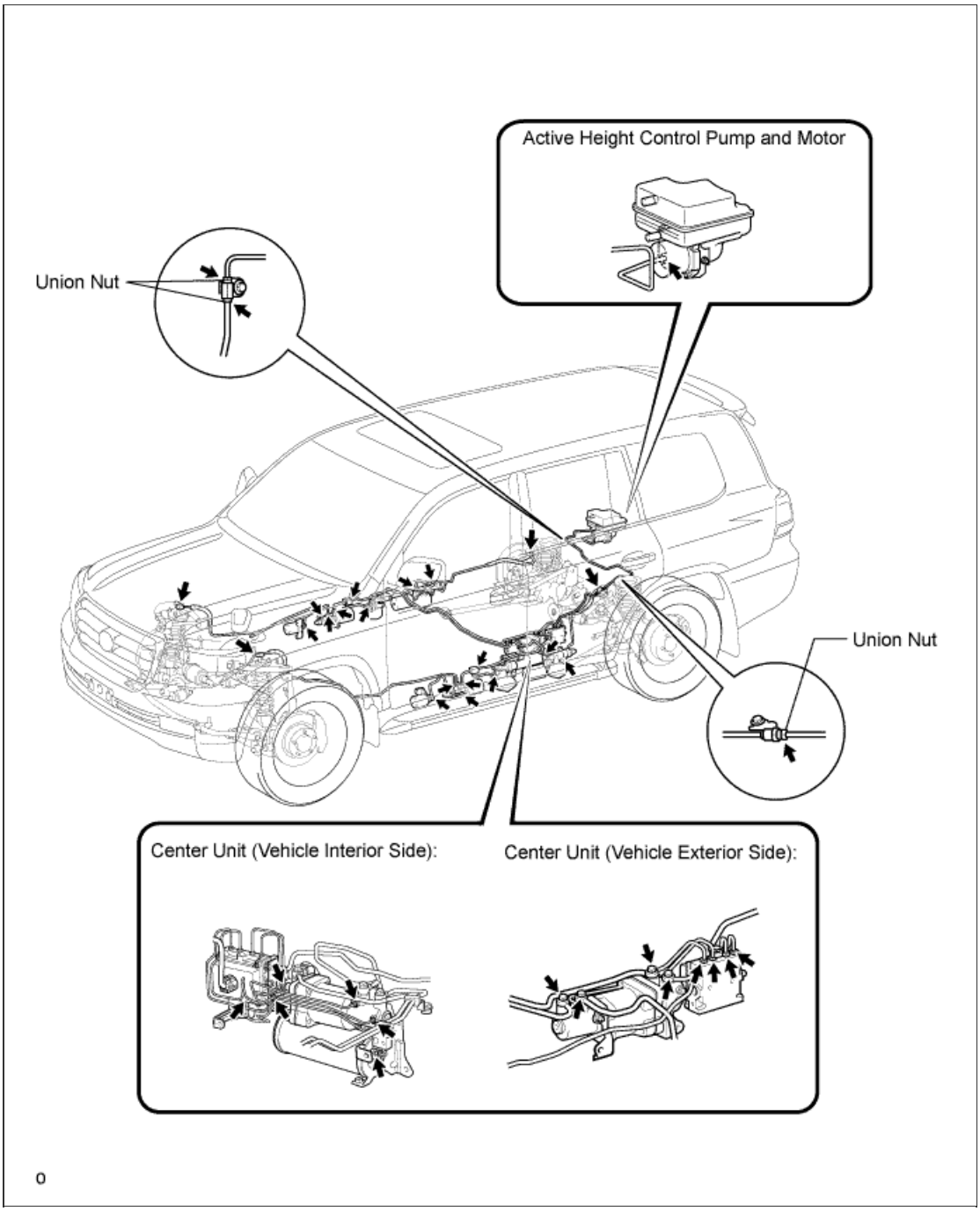
a. Check that the union nuts shown in the illustration are tightened to the specified torque.

Torque:
without union nut wrench:
15 N*m{ 155 kgf*cm , 11 ft.*lbf }
with union nut wrench:
14 N*m{ 143 kgf*cm , 10 ft.*lbf }

HINT:

- **Use a torque wrench with a fulcrum length of 300 mm (11.8 in.).**
- **The torque value for use with a union nut wrench is effective when the union nut wrench is parallel to the torque wrench.**

b. Check for fluid leakage from the parts and connections.



o

HINT:

For union nuts and union bolts not shown in the illustration, refer to the installation procedures for each title.

13. CONNECT NO. 3 PARKING BRAKE CABLE ASSEMBLY

a. Connect the No. 3 parking brake cable with the bolt.

Torque:
13 N*m{ 127 kgf*cm , 9 ft.*lbf }

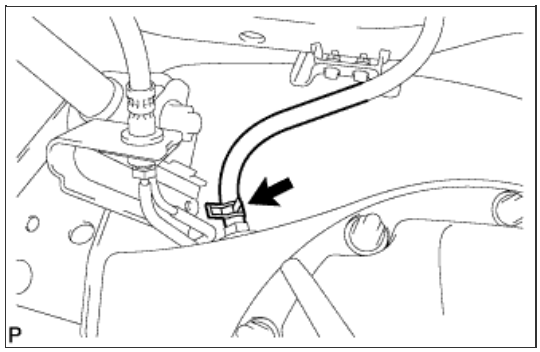
14. CONNECT NO. 2 PARKING BRAKE CABLE ASSEMBLY

a. Connect the No. 2 parking brake cable with the bolt.

Torque:
13 N*m{ 127 kgf*cm , 9 ft.*lbf }

15. CONNECT REAR AXLE BREATHER HOSE SUB ASSEMBLY

a. Connect the breather hose to the rear axle housing.



16. MEASURE VEHICLE HEIGHT (w/ KDSS)

NOTICE:

- **Perform the inspection on a level surface.**
- **Ensure that the wheels are on the ground and facing straight ahead.**
- **Perform the inspection with the vehicle load completely on the suspension.**

HINT:

- **Perform this step with the fuel tank full.**
- **If there are any parts installed to the vehicle which place any unbalanced load on the left or right side of the vehicle, remove them.**

a. Set the tire pressure to the specified value(s) (Click here).

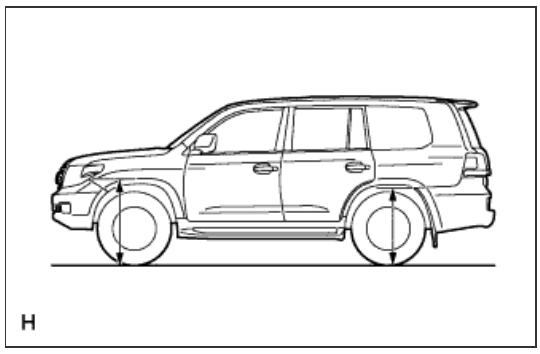
b. Bounce the vehicle to stabilize the suspension.

c. Measure the distance from the ground to the top of the bumper and calculate the difference in the vehicle height between left and right. Perform this procedure for both the front and rear wheels.

Height difference of left and right sides:
15 mm (0.591 in.) or less

HINT:

If not as specified, perform the vehicle tilt calibration.



17. CLOSE STABILIZER CONTROL WITH ACCUMULATOR HOUSING SHUTTER VALVE (w/ KDSS)

NOTICE:

- **Perform the inspection on a level surface.**
- **Ensure that the wheels are on the ground and facing straight ahead.**
- **Perform the inspection with the vehicle load completely on the suspension.**

HINT:

- **Perform this step with the fuel tank full.**
- **If there are any parts installed to the vehicle which place any unbalanced load on the left or right side of the vehicle, remove them.**

a. Using a 5 mm hexagon socket wrench, tighten the lower and upper chamber shutter valves of the stabilizer control with accumulator housing.

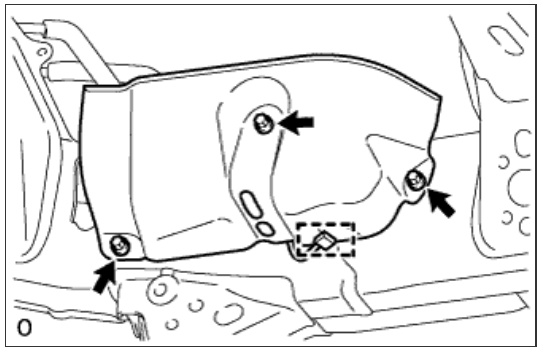
Torque:
14 N*m{ 143 kgf*cm , 10 ft.*lbf }

18. INSTALL STABILIZER CONTROL VALVE PROTECTOR (w/ KDSS)

a. Install the valve protector with the 3 bolts.

Torque:
1 N m 1 kgf cm , 13 ft. lbf

b. Attach the clamp, and connect the connector to the valve protector.



for Preparation Click here

1. DISPOSE O REAR SHOCK ABSORBER ASSEMBLY LH

a. Fully extend the rear shock absorber rod.

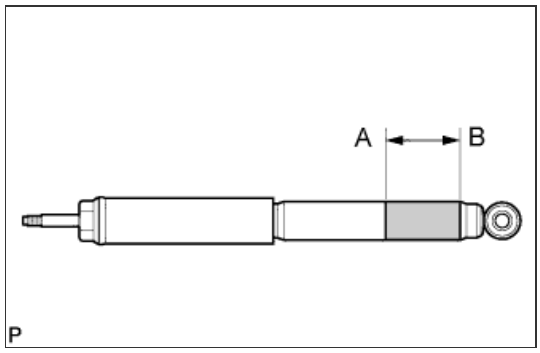
b. Using a drill, make a hole in the cylinder between A and B shown in the illustration to discharge the gas inside.

CAU ION:

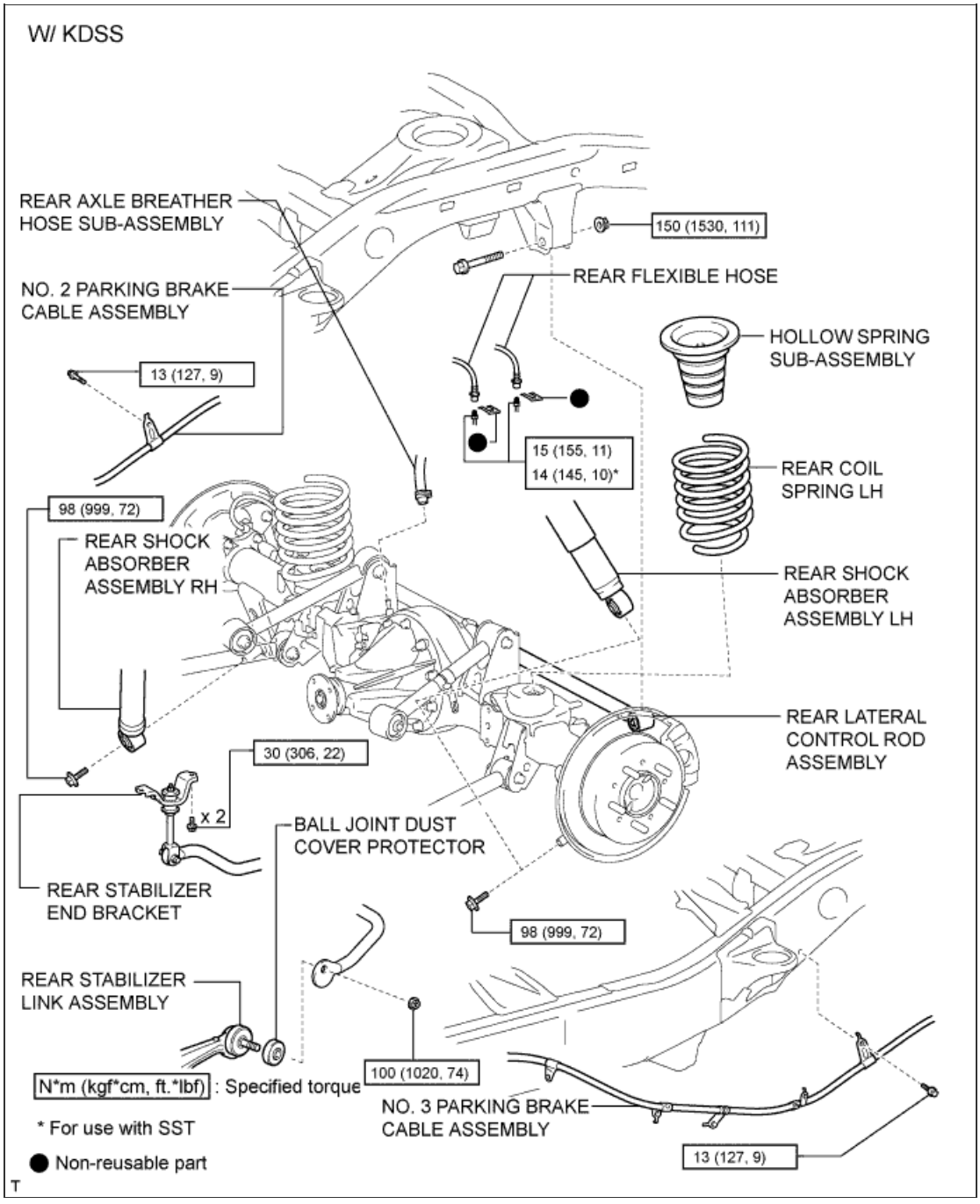
Be careful when drilling because shards of metal may fly about. Always use the proper safety equipment.

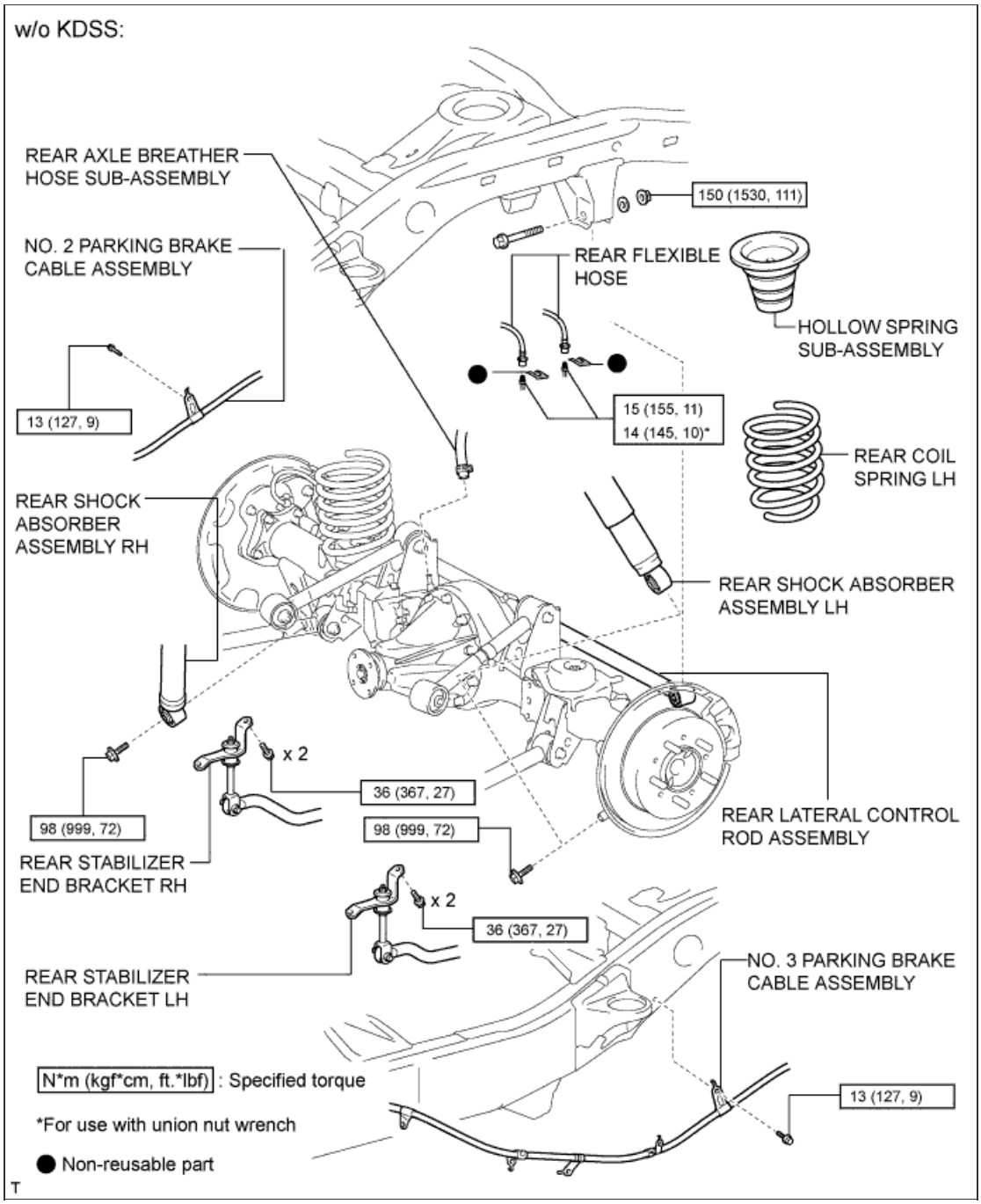
NO ICE:

The gas is colorless, odorless and nonpoisonous.



for Preparation Click here




w/o KDSS:
REAR AXLE BREATHER HOSE SUB-ASSEMBLY
NO. 2 PARKING BRAKE CABLE ASSEMBLY
13 (127, 9)
150 (1530, 111)
REAR FLEXIBLE HOSE
HOLLOW SPRING SUB-ASSEMBLY
15 (155, 11)
14 (145, 10)*
REAR COIL SPRING LH
REAR SHOCK ABSORBER ASSEMBLY RH
REAR SHOCK ABSORBER ASSEMBLY LH
x 2
36 (367, 27)
98 (999, 72)
98 (999, 72)
REAR LATERAL CONTROL ROD ASSEMBLY
REAR STABILIZER END BRACKET RH
x 2
36 (367, 27)
REAR STABILIZER END BRACKET LH
NO. 3 PARKING BRAKE CABLE ASSEMBLY
13 (127, 9)
N*m (kgf*cm, ft.*lbf) : Specified torque
*For use with union nut wrench
● Non-reusable part
T

for Preparation Click here

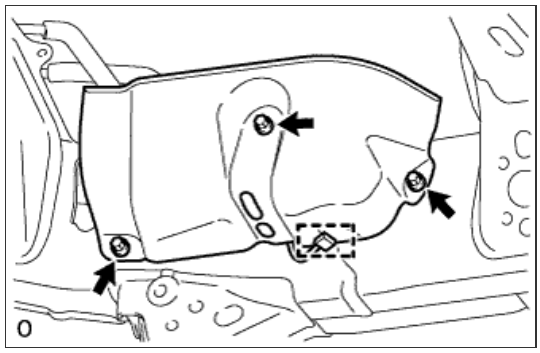
HINT:

- **Use the same procedures for the RH side and LH side.**
- **The procedures listed below are for the LH side.**

1. REMOVE STABILIZER CONTROL VALVE PROTECTOR (w/ KDSS)

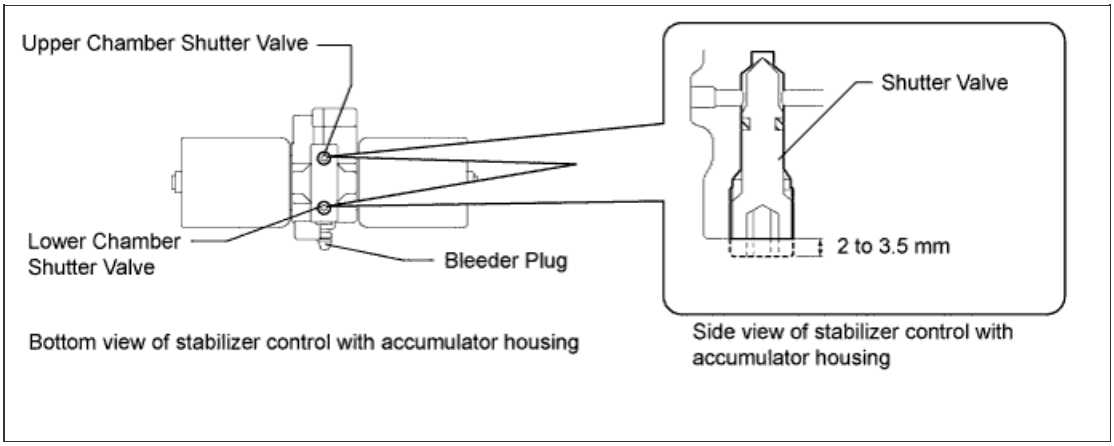
a. Detach the clamp, and disconnect the connector from the protector.

b. Remove the 3 bolts and protector.



2. OPEN STABILIZER CONTROL WITH ACCUMULATOR HOUSING SHUTTER VALVE (w/ KDSS)

a. Using a 5 mm hexagon socket wrench, loosen the lower and upper chamber shutter valves of the stabilizer control with accumulator housing 2.0 to 3.5 turns.



NOTICE:

- **When loosening a shutter valve, make sure that the end protrudes 2 to 3.5 mm (0.0787 to 0.137 in.) from the surface of the block, and do not turn the shutter valve any further.**
- **Do not remove the shutter valves.**

3. REMOVE REAR WHEEL

4. DRAIN BRAKE FLUID

NOTICE:

Wash off brake fluid immediately if it comes in contact with any painted surface.

5. DISCONNECT NO. 3 PARKING BRAKE CABLE ASSEMBLY

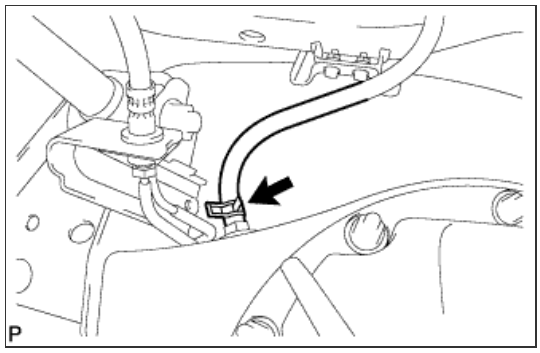
a. Remove the bolt and disconnect the No. 3 parking brake cable.

6. DISCONNECT NO. 2 PARKING BRAKE CABLE ASSEMBLY

a. Remove the bolt and disconnect the No. 2 parking brake cable.

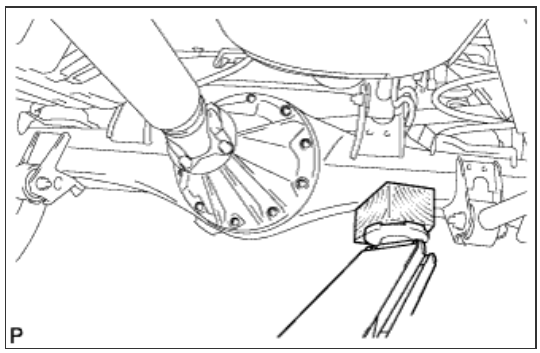
7. DISCONNECT REAR AXLE BREATHER HOSE SUB-ASSEMBLY

a. Disconnect the rear axle breather hose from the rear axle housing assembly.



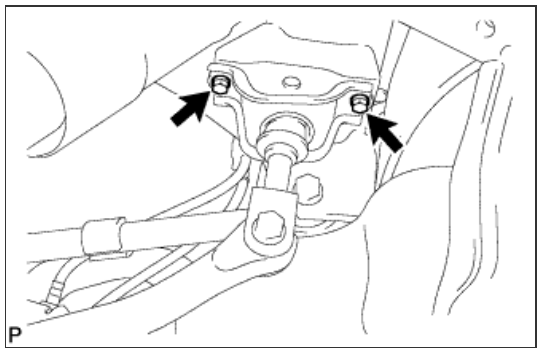
8. SUPPORT REAR AXLE HOUSING ASSEMBLY

a. Support the rear axle housing with a ack using a wooden block to avoid damage.



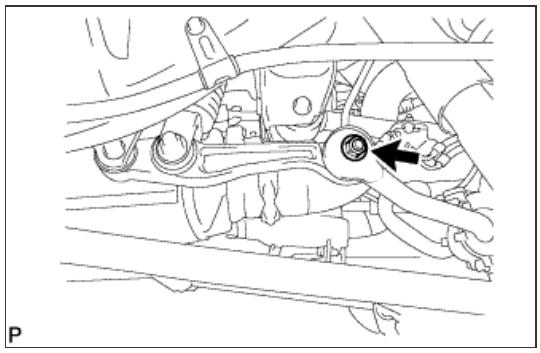
9. DISCONNECT REAR STABILIZER END BRACKET (w/ KDSS)

a. Remove the 2 bolts and disconnect the stabilizer end bracket.



10. DISCONNECT REAR STABILIZER LINK ASSEMBLY (w/ KDSS)

a. Remove the nut and disconnect the stabilizer link from the stabilizer bar.



NOTICE:

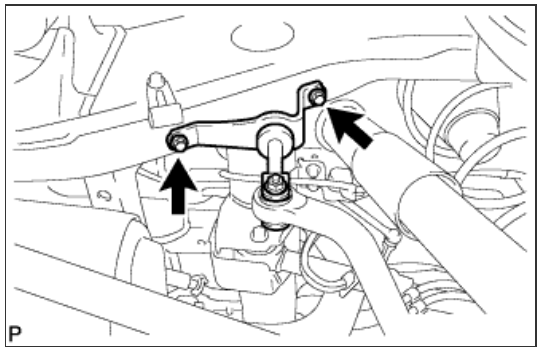
Do not lose the ball oint dust cover protector.

HINT:

If the ball oint turns together with the nut, use a 6 mm hexagon wrench to hold the stud.

11. DISCONNECT REAR STABILIZER END BRACKET LH (w/o KDSS)

a. Remove the 2 bolts and disconnect the stabilizer end bracket.

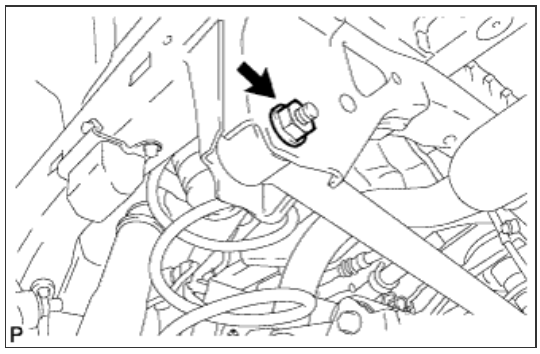


12. DISCONNECT REAR STABILIZER END BRACKET RH (w/o KDSS)

a. Remove the 2 bolts and disconnect the stabilizer end bracket.

13. DISCONNECT REAR LATERAL CONTROL ROD ASSEMBLY

a. Remove the bolt and nut, and disconnect the rear lateral control rod from the frame.

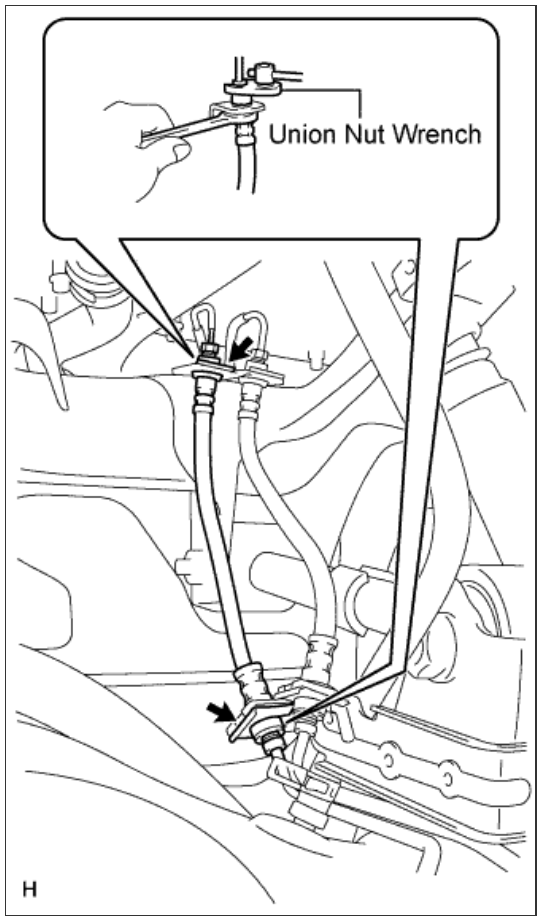


14. DISCONNECT REAR FLEXIBLE HOSE

a. Disconnect each brake tube from the flexible hose with a union nut wrench while holding the flexible hose with a wrench.

b. Remove the 2 clips.

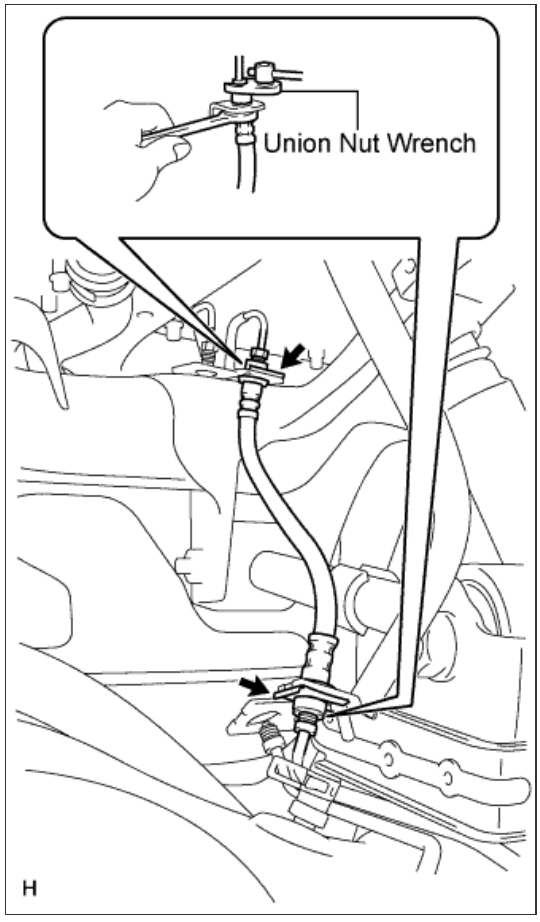
c. Remove the flexible hose.



d. Disconnect each brake tube from the flexible hose with a union nut wrench while holding the flexible hose with a wrench.

e. Remove the 2 clips.

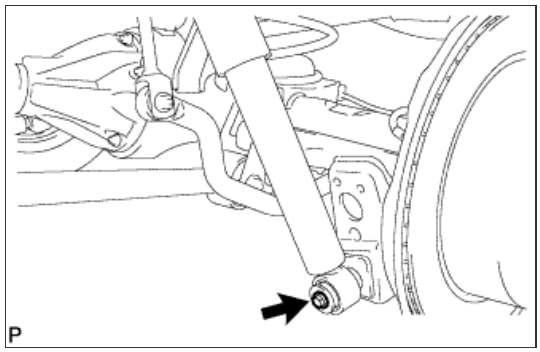
f. Remove the flexible hose.



15. DISCONNECT REAR SHOCK ABSORBER ASSEMBLY LH

a. Remove the bolt on the lower side of the shock absorber.

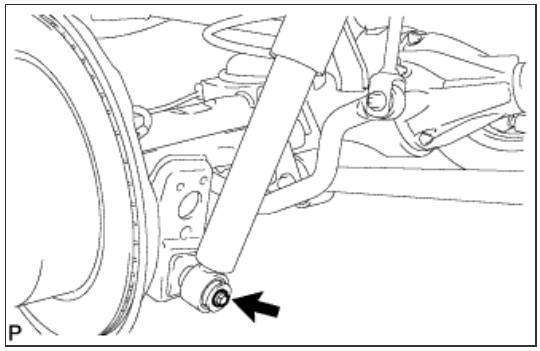
b. Disconnect the shock absorber from the axle housing.



1 . DISCONNECT REAR SHOCK ABSORBER ASSEMBLY RH

a. Remove the bolt on the lower side of the shock absorber.

b. Disconnect the shock absorber from the axle housing.



17. REMOVE REAR COIL SPRING LH

a. While lowering the axle housing, remove the coil spring.

NOTICE:

Be careful not to snap the brake line.

18. REMOVE HOLLOW SPRING SUB-ASSEMBLY

a. Remove the hollow spring from the frame.

for Preparation Click here

HINT:

- **Use the same procedures for the RH side and LH side.**
- **The procedures listed below are for the LH side.**
- **A bolt without a torque specification is shown in the standard bolt chart (Click here).**

1. INSTALL HOLLOW SPRING SUB-ASSEMBLY

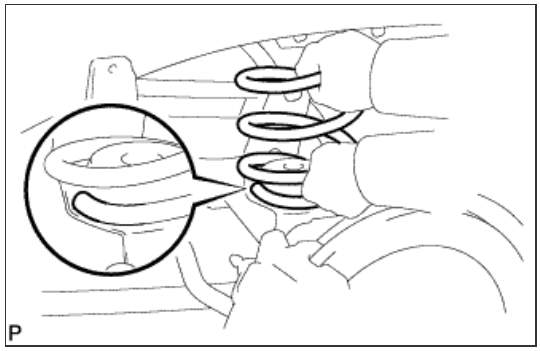
a. Install the hollow spring to the frame.

2. INSTALL REAR COIL SPRING LH

a. Install the coil spring.

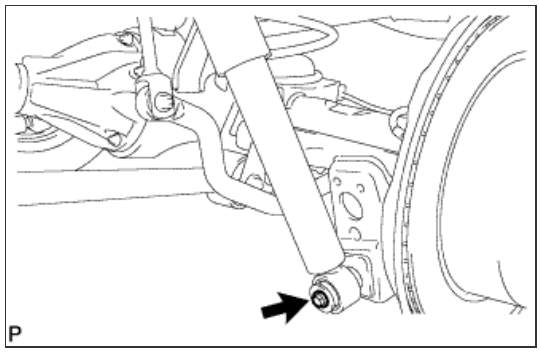
HINT:

Before installing the coil spring, check that the coil spring end is in the correct position. If not, reinstall it.



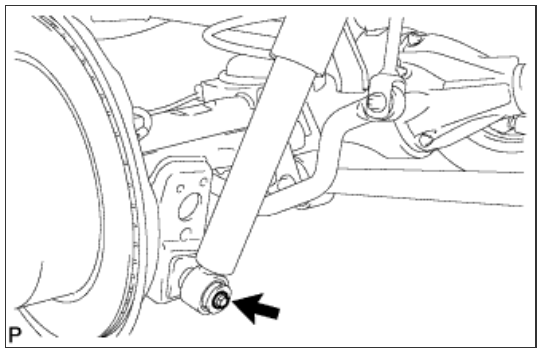
3. TEMPORARILY INSTALL REAR SHOCK ABSORBER ASSEMBLY LH

a. Temporarily install the lower side of the shock absorber with the bolt.



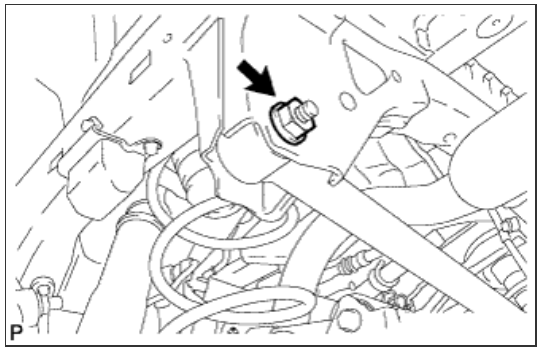
4. TEMPORARILY INSTALL REAR SHOCK ABSORBER ASSEMBLY RH

a. Temporarily install the lower side of the shock absorber with the bolt.



5. TEMPORARILY INSTALL REAR LATERAL CONTROL ROD ASSEMBLY

a. Temporarily install the lateral control rod with the nut and bolt.



6. CONNECT REAR FLEXIBLE HOSE

a. Connect the flexible hose to the connecting point with each brake tube, and then install 2 new clips.

b. Using a union nut wrench, connect each brake tube to the flexible hose while holding the flexible hose with a wrench.

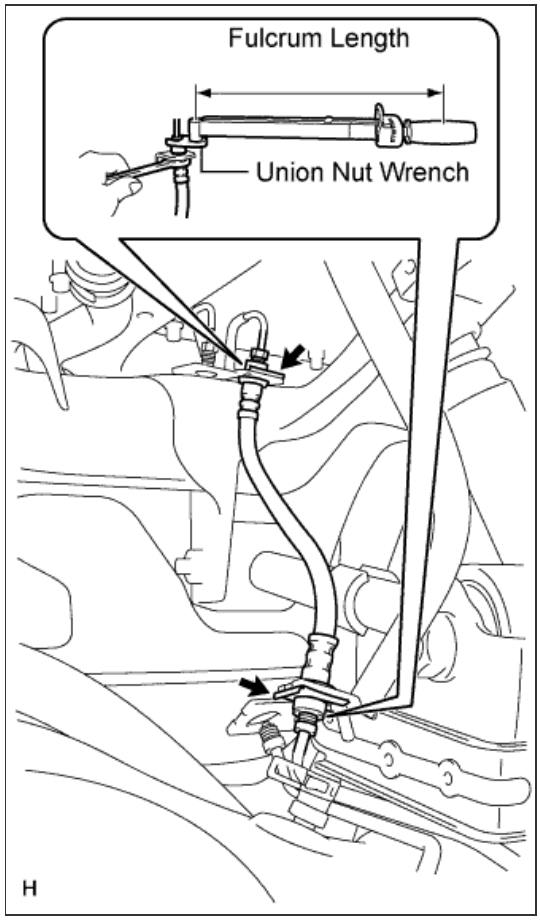
Torque:
without union nut wrench:
15 N*m{ 155 kgf*cm , 11 ft.*lbf }
with union nut wrench:
14 N*m{ 145 kgf*cm , 10 ft.*lbf }

NOTICE:

- **Do not bend or damage the brake tube.**
- **Do not allow any foreign matter such as dirt and dust to enter the brake tube from the connecting point.**

HINT:

- **Use a torque wrench with a fulcrum length of 300 mm (11.8 in.).**
- **The torque value for use with a union nut wrench is effective when the union nut wrench is parallel to the torque wrench.**



c. Connect the flexible hose to the connecting point with each brake tube, and then install 2 new clips.

d. Using a union nut wrench, connect each brake tube to the flexible hose while holding the flexible hose with a wrench.

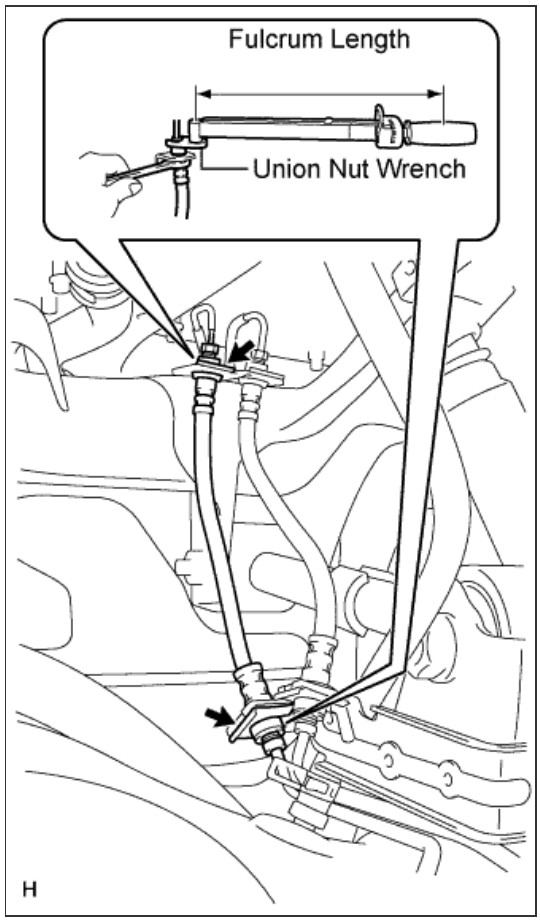
Torque:
without union nut wrench:
15 N*m{ 155 kgf*cm , 11 ft.*lbf }
with union nut wrench:
14 N*m{ 145 kgf*cm , 10 ft.*lbf }

NOTICE:

- **Do not bend or damage the brake tube.**
- **Do not allow any foreign matter such as dirt and dust to enter the brake tube from the connecting point.**

HINT:

- **Use a torque wrench with a fulcrum length of 300 mm (11.8 in.).**
- **The torque value for use with a union nut wrench is effective when the union nut wrench is parallel to the torque wrench.**



7. STABILIZE SUSPENSION

a. Install the rear wheels.

Torque:
for aluminum wheel:
131 N*m{ 1336 kgf*cm , 97 ft.*lbf }
for steel wheel:
209 N*m{ 2131 kgf*cm , 154 ft.*lbf }

b. Lower the vehicle.

c. Press down on the vehicle several times to stabilize the suspension.

8. TIGHTEN REAR SHOCK ABSORBER ASSEMBLY LH

a. Tighten the bolt.

Torque:
98 N*m{ 999 kgf*cm , 72 ft.*lbf }

NOTICE:

Perform this procedure with all 4 wheels on the ground.

9. TIGHTEN REAR SHOCK ABSORBER ASSEMBLY RH

a. Tighten the bolt.

Torque:
98 N*m{ 999 kgf*cm , 72 ft.*lbf }

NOTICE:

Perform this procedure with all 4 wheels on the ground.

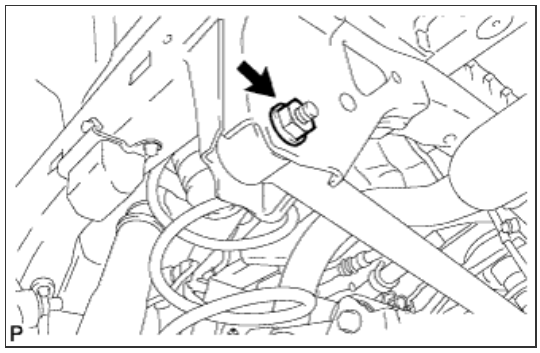
10. TIGHTEN REAR LATERAL CONTROL ROD ASSEMBLY

a. Tighten the nut.

Torque:
150 N*m{ 1530 kgf*cm , 111 ft.*lbf }

NOTICE:

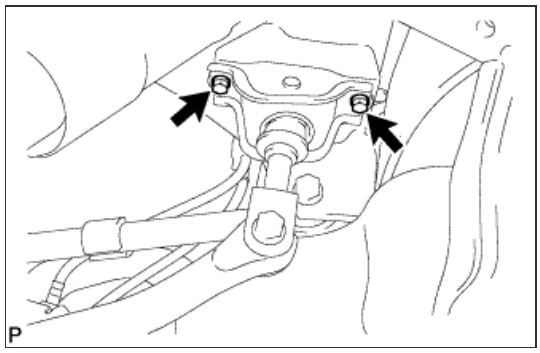
Perform this procedure with all 4 wheels on the ground.



11. INSTALL REAR STABILIZER END BRACKET (w/ KDSS)

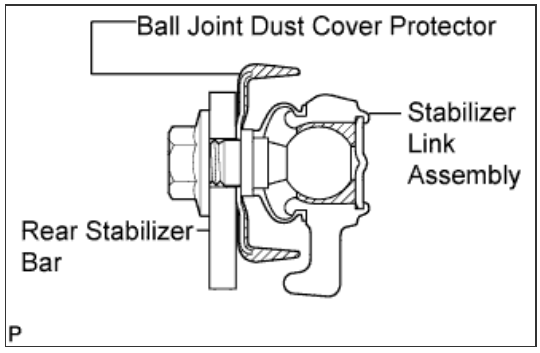
a. Install the stabilizer end bracket with the 2 bolts.

Torque:
30 N*m{ 306 kgf*cm , 22 ft.*lbf }



12. CONNECT REAR STABILIZER LINK ASSEMBLY (w/ KDSS)

a. Install the stabilizer link assembly to the ball joint dust cover protector.

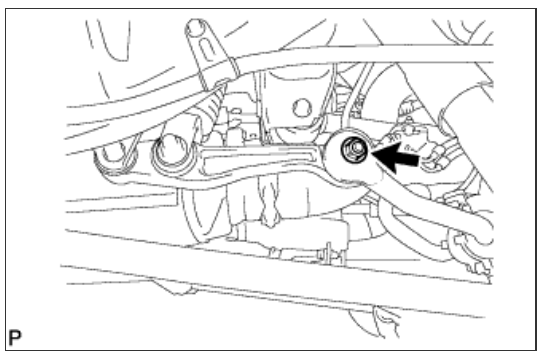


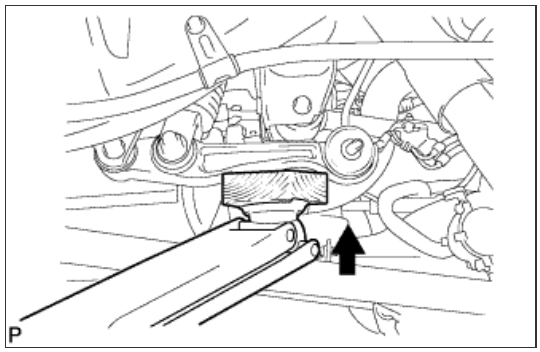
b. Connect the stabilizer link to the stabilizer bar with the nut.

Torque:
100 N*m{ 1020 kgf*cm , 74 ft.*lbf }

HINT:

- **If the ball joint turns together with the nut, use a 6 mm hexagon wrench to hold the stud bolt.**
- **If the rear stabilizer control cylinder extends and it is difficult to temporarily install the stabilizer link to the stabilizer bar, raise the stabilizer control arm with a jack and temporarily install the stabilizer link.**

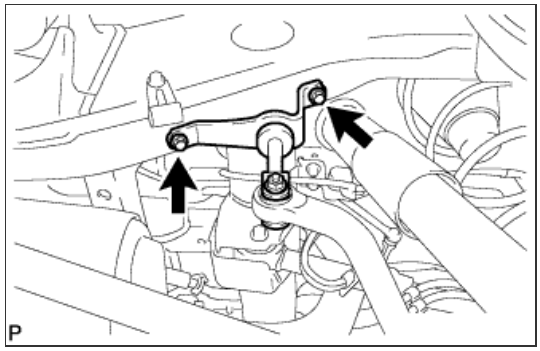




13. INSTALL REAR STABILIZER END BRACKET LH (w/o KDSS)

a. Connect the stabilizer end bracket with the 2 bolts.

Torque:
36 N*m{ 367 kgf*cm , 27 ft.*lbf }



14. INSTALL REAR STABILIZER END BRACKET RH (w/o KDSS)

a. Connect the stabilizer end bracket with the 2 bolts.

Torque:
36 N*m{ 367 kgf*cm , 27 ft.*lbf }

15. CONNECT NO. 3 PARKING BRAKE CABLE ASSEMBLY

a. Connect the No. 3 parking brake cable with the bolt.

Torque:
13 N*m{ 127 kgf*cm , 9 ft.*lbf }

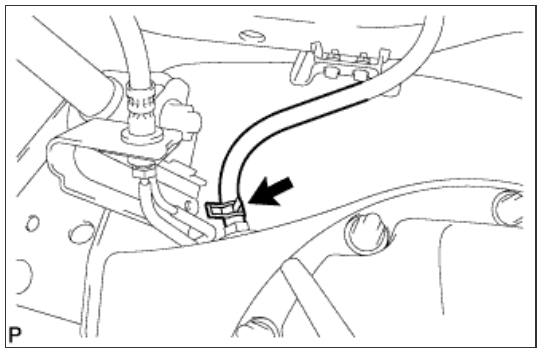
16. CONNECT NO. 2 PARKING BRAKE CABLE ASSEMBLY

a. Connect the No. 2 parking brake cable with the bolt.

Torque:
13 N*m{ 127 kgf*cm , 9 ft.*lbf }

17. CONNECT REAR AXLE BREATHER HOSE SUB-ASSEMBLY

a. Connect the breather hose to the rear axle housing.



18. BLEED BRAKE LINE

a. Turn the ignition switch to ON.

b. Remove the brake master cylinder reservoir filler cap assembly.

c. Add brake fluid until the fluid level is between the MIN and MAX lines of the reservoir.

d. Repeatedly depress the brake pedal and bleed air from the bleeder plug of the front disc brake cylinder RH.

e. Repeat the step above until the air is completely bled, and then tighten the bleeder plug while depressing the brake pedal.

Torque:
11 N*m{ 110 kgf*cm , 8 ft.*lbf }

f. Bleed the air from the bleeder plug of the front disc brake cylinder LH using the same procedure as for the RH side.

g. With the brake pedal depressed, loosen the bleeder plug of the rear disc brake cylinder RH, continue to hold the brake pedal and allow brake fluid to be drained from the bleeder plug while the pump motor operates.

HINT:

- **Air is bled as the pump motor operates while the brake pedal is being depressed.**
- **Be sure to release the brake pedal to stop the motor after approximately 100 seconds of continuous operation.**
- **As brake fluid is continuously drained while the pump operates, it is not necessary to repeatedly depress the brake pedal.**

h. When there is no more air in the brake fluid, tighten the bleeder plug, and then release the brake pedal.

Torque:
11 N*m{ 110 kgf*cm , 8 ft.*lbf }

i. Bleed the air from the bleeder plug of the rear disc brake cylinder LH using the same procedure as for the RH side.

j. Turn the ignition switch off.

k. Inspect for brake fluid leaks.

l. Check and adjust the brake fluid level (Click here).

m. Clear the DTCs (Click here).

19. MEASURE VEHICLE HEIGHT (w/ KDSS)

NOTICE:

- **Perform the inspection on a level surface.**
- **Ensure that the wheels are on the ground and facing straight ahead.**
- **Perform the inspection with the vehicle load completely on the suspension.**

HINT:

- **Perform this step with the fuel tank full.**
- **If there are any parts installed to the vehicle which place any unbalanced load on the left or right side of the vehicle, remove them.**

a. Set the tire pressure to the specified value(s) (Click here).

b. Bounce the vehicle to stabilize the suspension.

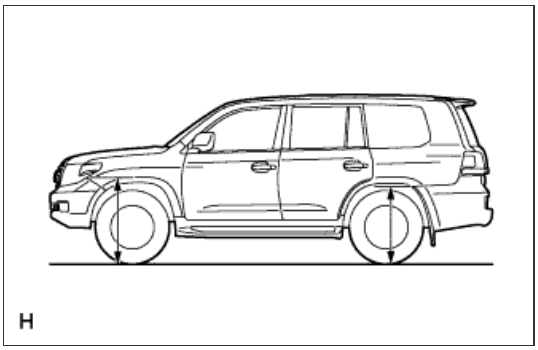
c. Measure the distance from the ground to the top of the bumper and calculate the

difference in the vehicle height between left and right. Perform this procedure for both the front and rear wheels.

Height difference of left and right sides:
15 mm (0.591 in.) or less

HINT:

If not as specified, perform the vehicle tilt calibration.



20. CLOSE STABILIZER CONTROL WITH ACCUMULATOR HOUSING SHUTTER VALVE (w/ KDSS)

NOTICE:

- **Perform the inspection on a level surface.**
- **Ensure that the wheels are on the ground and facing straight ahead.**
- **Perform the inspection with the vehicle load completely on the suspension.**

HINT:

- **Perform this step with the fuel tank full.**
- **If there are any parts installed to the vehicle which place any unbalanced load on the left or right side of the vehicle, remove them.**

a. Using a 5 mm hexagon socket wrench, tighten the lower and upper chamber shutter valves of the stabilizer control with accumulator housing.

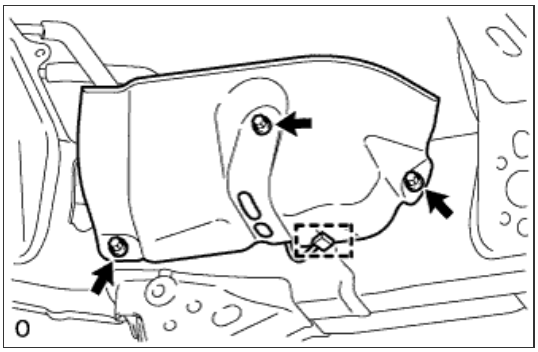
Torque:
14 N*m{ 143 kgf*cm , 10 ft.*lbf }

21. INSTALL STABILIZER CONTROL VALVE PROTECTOR (w/ KDSS)

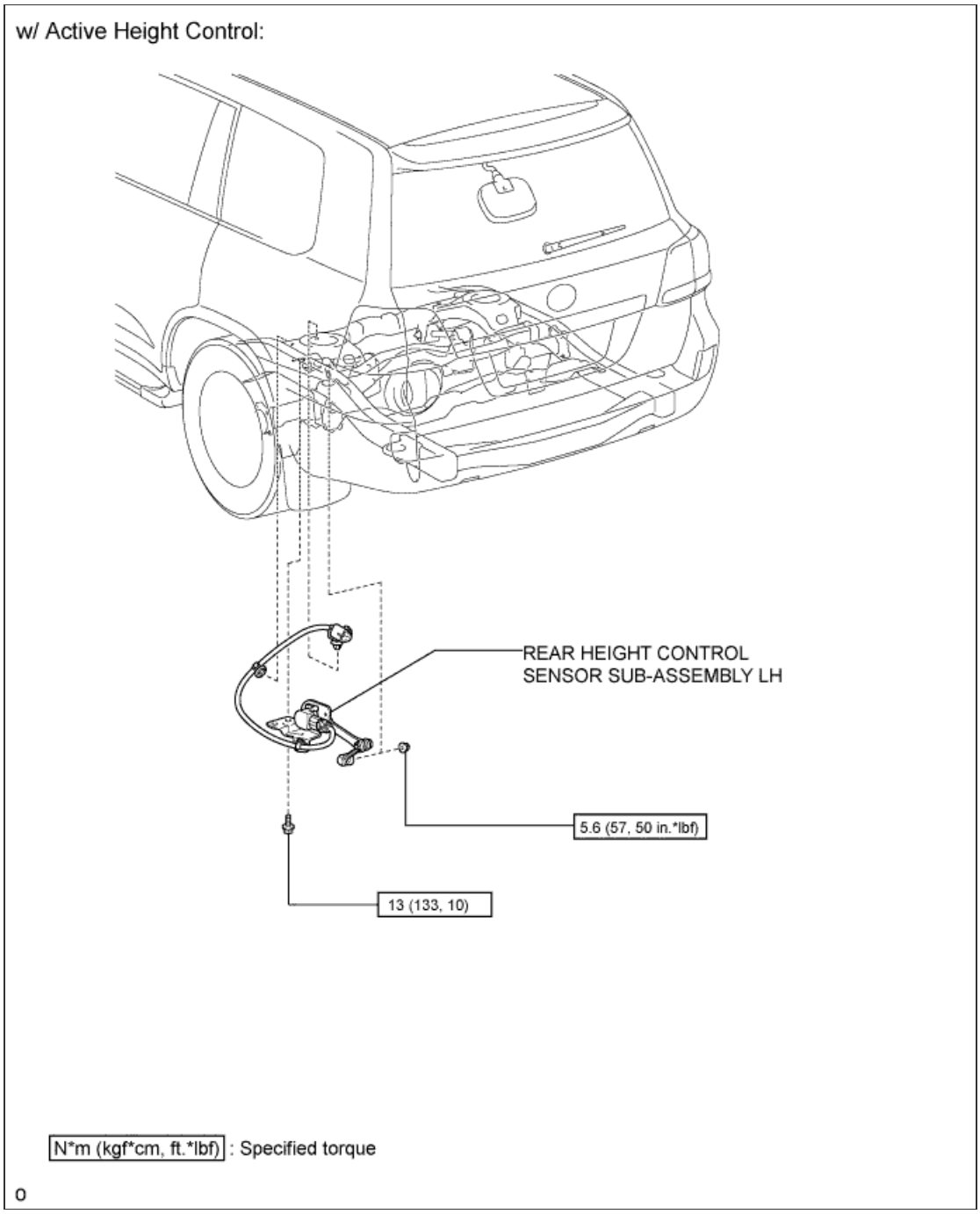
a. Install the valve protector with the 3 bolts.

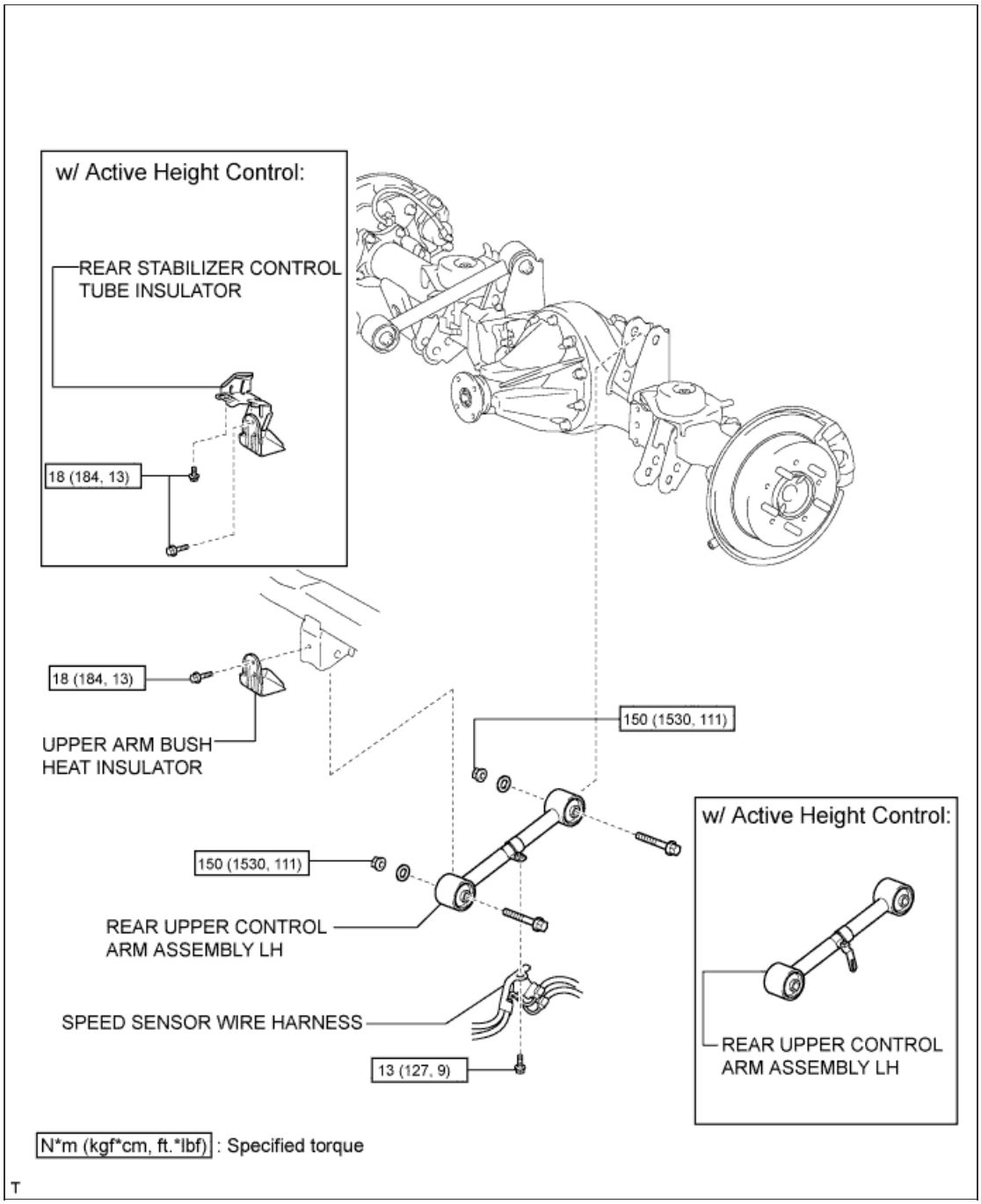
Torque:
18 N*m{ 184 kgf*cm , 13 ft.*lbf }

b. Attach the clamp, and connect the connector to the valve protector.



for Preparation Click here




w/ Active Height Control:
REAR STABILIZER CONTROL TUBE INSULATOR
18 (184, 13)
18 (184, 13)
UPPER ARM BUSH HEAT INSULATOR
150 (1530, 111)
150 (1530, 111)
REAR UPPER CONTROL ARM ASSEMBLY LH
SPEED SENSOR WIRE HARNESS
13 (127, 9)
w/ Active Height Control:
REAR UPPER CONTROL ARM ASSEMBLY LH
N*m (kgf*cm, ft.*lbf) : Specified torque
T

for Preparation Click here

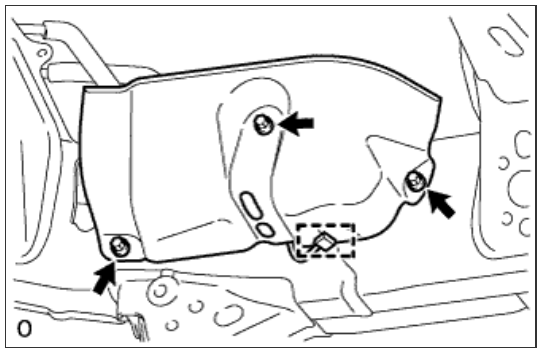
HINT:

- **Use the same procedures for the RH side and LH side.**
- **The procedures listed below are for the LH side.**

1. REMOVE STABILIZER CONTROL VALVE PROTECTOR (w/ KDSS)

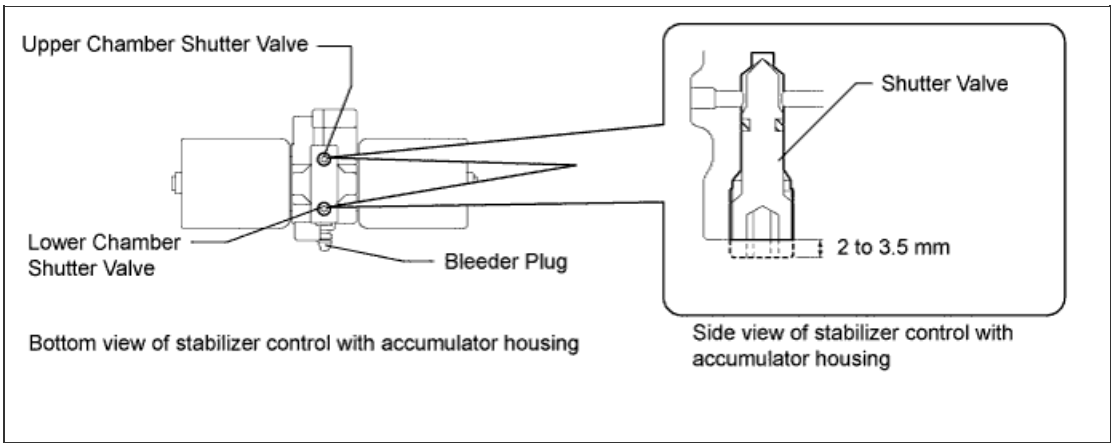
a. Detach the clamp, and disconnect the connector from the protector.

b. Remove the 3 bolts and protector.



2. OPEN STABILIZER CONTROL WITH ACCUMULATOR HOUSING SHUTTER VALVE (w/ KDSS)

a. Using a 5 mm hexagon socket wrench, loosen the lower and upper chamber shutter valves of the stabilizer control with accumulator housing 2.0 to 3.5 turns.



NOTICE:

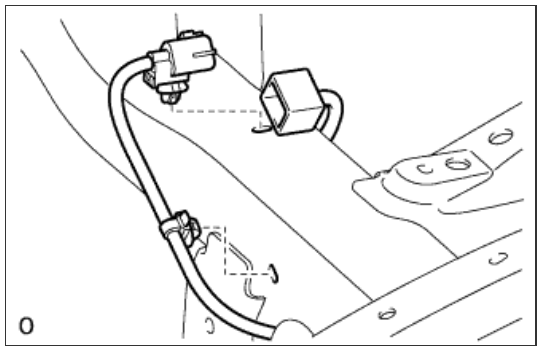
- **When loosening a shutter valve, make sure that the end protrudes 2 to 3.5 mm (0.0787 to 0.137 in.) from the surface of the block, and do not turn the shutter valve any further.**
- **Do not remove the shutter valves.**

3. REMOVE REAR WHEEL

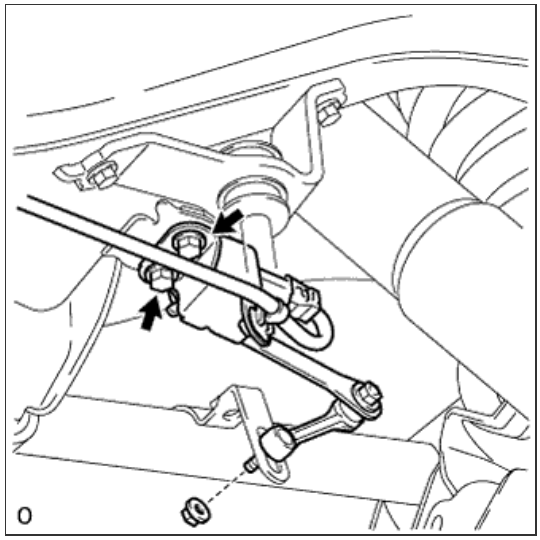
4. DISCONNECT CABLE FROM NEGATIVE BATTERY TERMINAL (w/ Active Height Control)

5. REMOVE REAR HEIGHT CONTROL SENSOR SUB-ASSEMBLY LH (w/ Active Height Control)

a. Disconnect the connector and clamps.

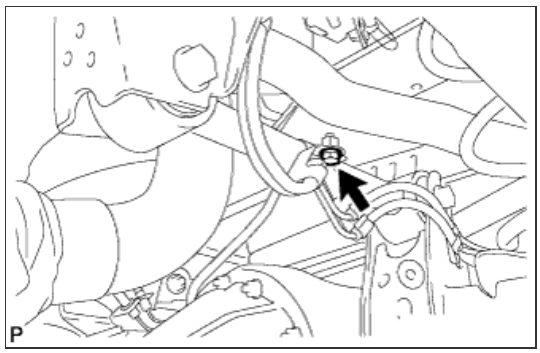


b. Remove the 2 bolts, nut and sensor.



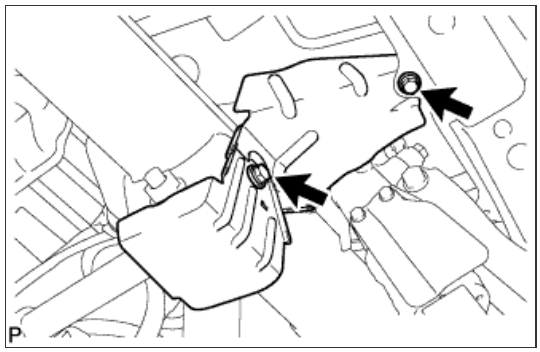
6. DISCONNECT SPEED SENSOR WIRE HARNESS

a. Remove the bolt and disconnect the speed sensor wire harness from the upper control arm.



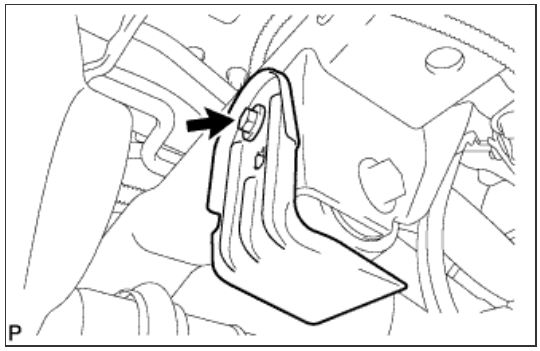
7. REMOVE REAR STABILIZER CONTROL TUBE INSULATOR (w/ KDSS)

a. Remove the 2 bolts and rear stabilizer control tube insulator.



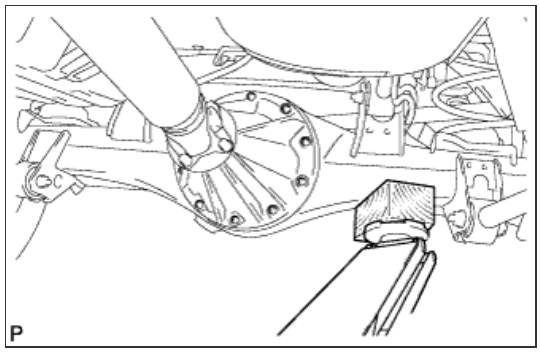
8. REMOVE UPPER ARM BUSH HEAT INSULATOR (w/o KDSS)

a. Remove the bolt and upper arm bush heat insulator.



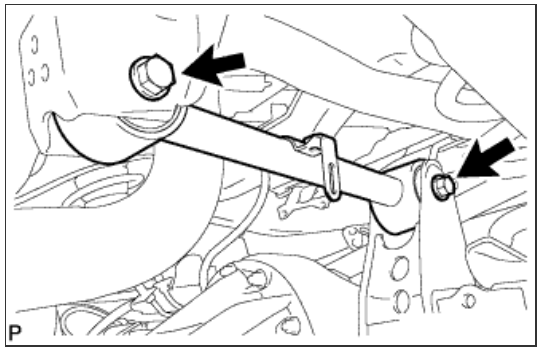
9. SUPPORT REAR AXLE HOUSING ASSEMBLY

a. S pport the rear a le ho sing ith a jac sing a ooden bloc to avoid damage.



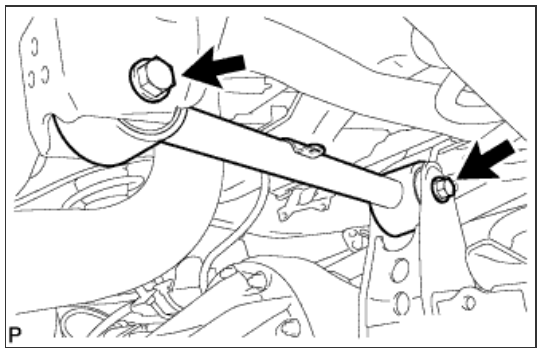
10. REMOVE REAR UPPER CONTROL ARM ASSEMBLY LH (w/ Active Height Control)

a. Remove the 2 nuts, 2 washers, 2 bolts and upper control arm.



11. REMOVE REAR UPPER CONTROL ARM ASSEMBLY LH (w/o Active Height Control)

a. Remove the 2 nuts, 2 washers, 2 bolts and upper control arm.



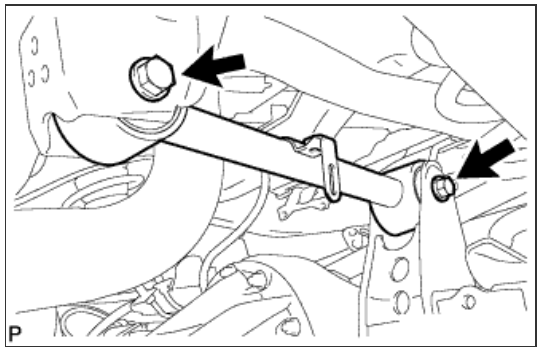
for Preparation Click here

HINT:

- **Use the same procedures for the RH side and LH side.**
- **The procedures listed below are for the LH side.**
- **A bolt without a torque specification is shown in the standard bolt chart (Click here).**

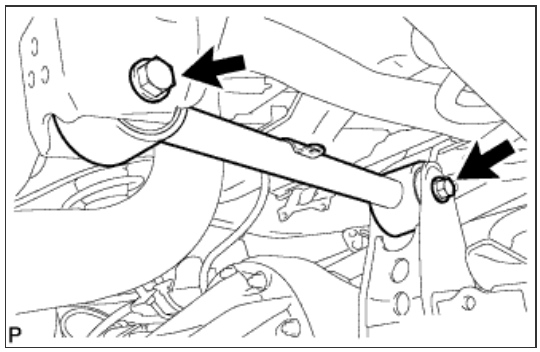
1. TEMPORARILY INSTALL REAR UPPER CONTROL ARM ASSEMBLY LH (w/ Active Height Control)

a. Temporarily install the rear upper control arm and 2 washers with the 2 bolts and 2 nuts.



2. TEMPORARILY INSTALL REAR UPPER CONTROL ARM ASSEMBLY LH (w/o Active Height Control)

a. Temporarily install the rear upper control arm and 2 washers with the 2 bolts and 2 nuts.



3. STABILIZE SUSPENSION

a. Install the rear wheels.

Torque:
for aluminum wheel:
131 N*m{ 1336 kgf*cm , 97 ft.*lbf }
for steel wheel:
209 N*m{ 2131 kgf*cm , 154 ft.*lbf }

b. Lower the vehicle.

c. Press down on the vehicle several times to stabilize the suspension.

4. TIGHTEN REAR UPPER CONTROL ARM ASSEMBLY LH

a. Tighten the 2 nuts.

Torque:

150 N*m{ 1530 kgf*cm , 111 ft.*lbf }

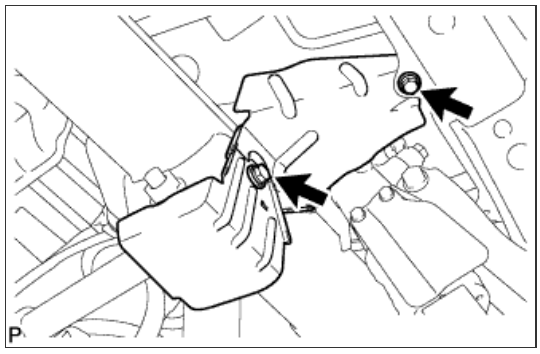
NOTICE:

Perform this procedure with all 4 wheels on the ground.

5. INSTALL REAR STABILIZER CONTROL TUBE INSULATOR (w/ KDSS)

a. Install the rear stabilizer control tube insulator with the 2 bolts.

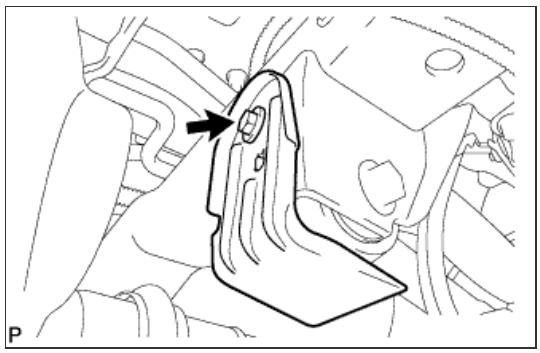
Torque:
18 N*m{ 184 kgf*cm , 13 ft.*lbf }



6. INSTALL UPPER ARM BUSH HEAT INSULATOR (w/o KDSS)

a. Install the upper arm bush heat insulator with the bolt.

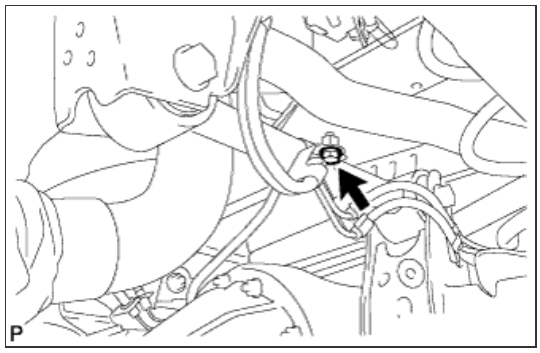
Torque:
18 N*m{ 184 kgf*cm , 13 ft.*lbf }



7. CONNECT SPEED SENSOR WIRE HARNESS

a. Connect the speed sensor wire harness with the bolt.

Torque:
13 N*m{ 127 kgf*cm , 9 ft.*lbf }



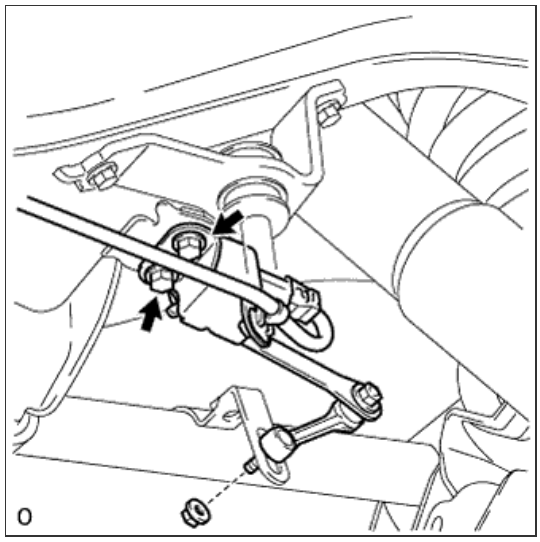
8. INSTALL REAR HEIGHT CONTROL SENSOR SUB-ASSEMBLY LH (w/ Active Height Control)

a. Install the sensor with the 2 bolts and nut.

Torque:
for bolt:

13 N*m{ 127 kgf*cm , 9 ft.*lbf }
for nut:
5.6 N*m{ 57 kgf*cm , 50 in.*lbf }

b. Connect the connector and 2 clamps.



9. CONNECT CABLE TO NEGATIVE BATTERY TERMINAL (w/ Active Height Control)

NOTICE:

When disconnecting the cable, some systems need to be initialized after the cable is reconnected (Click here).

10. PERFORM VEHICLE OFF SET CALIBRATION (w/ Active Height Control)

a. Perform the vehicle off set calibration (Click here).

11. ADJUST REAR HEIGHT CONTROL SENSOR SUB-ASSEMBLY LH (w/ Active Height Control)

NOTICE:

- **Make adjustments from the link that deviates the most from the specified vehicle height value.**
- **When the front and rear are at the same level, make adjustments from the front first.**
- **If adjustment cannot be completed through the vehicle height offset calibration, adjust the sensor link using the following procedure.**

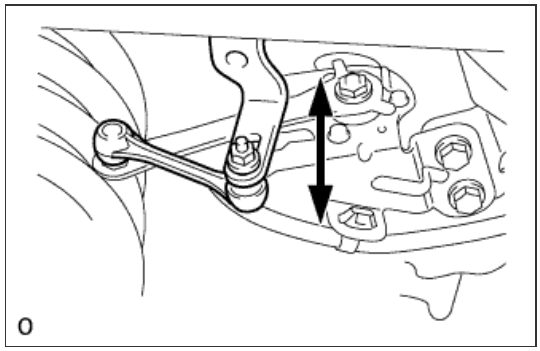
a. Loosen the nut and adjust the link installation position by moving the height control sensor link up or down in the long hole of the bracket.

HINT:

When the link is moved 1 mm (0.0394 in.), the vehicle height changes by approximately 2 mm (0.0787 in.).

b. Tighten the nut of the height control sensor link.

Torque:
5.6 N*m{ 57 kgf*cm , 50 in.*lbf }



12. MEASURE VEHICLE HEIGHT (w/ KDSS)

NOTICE:

- **Perform the inspection on a level surface.**
- **Ensure that the wheels are on the ground and facing straight ahead.**
- **Perform the inspection with the vehicle load completely on the suspension.**

HINT:

- **Perform this step with the fuel tank full.**
- **If there are any parts installed to the vehicle which place any unbalanced load on the left or right side of the vehicle, remove them.**

a. Set the tire pressure to the specified value(s) (Click here).

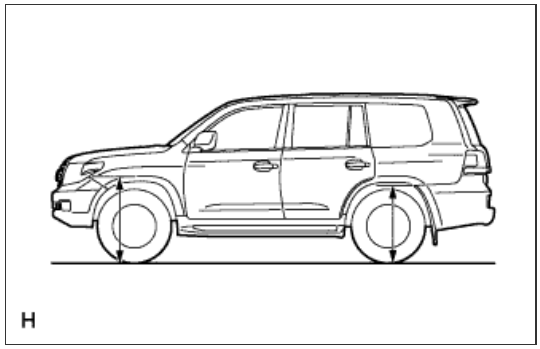
b. Bounce the vehicle to stabilize the suspension.

c. Measure the distance from the ground to the top of the bumper and calculate the difference in the vehicle height between left and right. Perform this procedure for both the front and rear wheels.

Height difference of left and right sides:
15 mm (0.591 in.) or less

HINT:

If not as specified, perform the vehicle tilt calibration.



13. CLOSE STABILIZER CONTROL WITH ACCUMULATOR HOUSING SHUTTER VALVE (w/ KDSS)

NOTICE:

- **Perform the inspection on a level surface.**
- **Ensure that the wheels are on the ground and facing straight ahead.**
- **Perform the inspection with the vehicle load completely on the suspension.**

HINT:

- **Perform this step with the fuel tank full.**
- **If there are any parts installed to the vehicle which place any unbalanced load on the left or right side of the vehicle, remove them.**

a. Using a 5 mm hexagon socket wrench, tighten the lower and upper chamber shutter valves of the stabilizer control with accumulator housing.

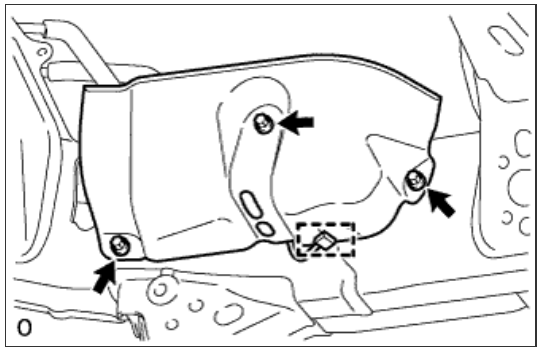
Torque:
14 N*m{ 143 kgf*cm , 10 ft.*lbf }

14. INSTALL STABILIZER CONTROL VALVE PROTECTOR (w/ KDSS)

a. Install the valve protector with the 3 bolts.

Torque:
18 N*m{ 184 kgf*cm , 13 ft.*lbf }

b. Attach the clamp, and connect the connector to the valve protector.

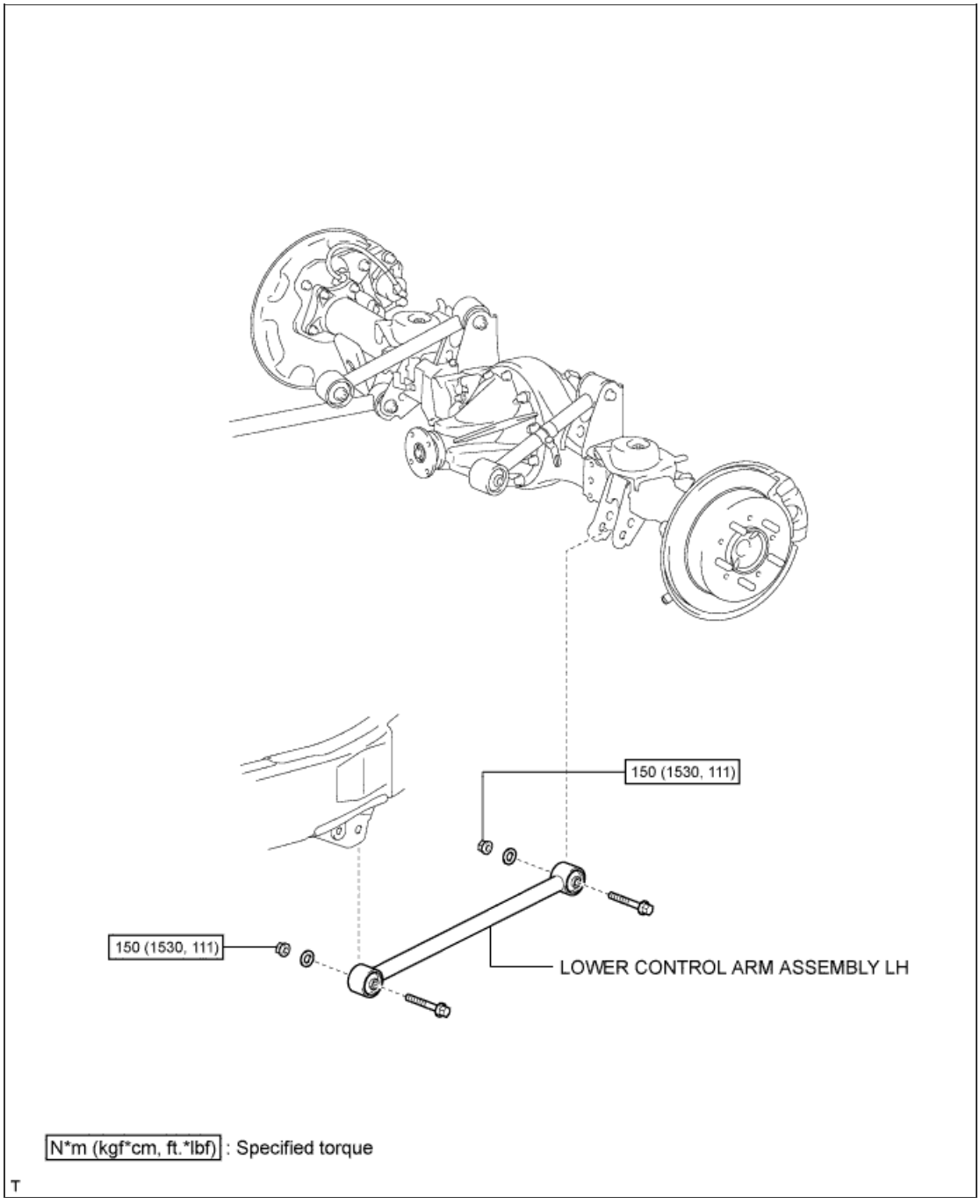


15. ADJUST HEADLIGHT ASSEMBLY (w/ Active Height Control)

a. for Standard:
Adjust the headlight (Click here).

b. for HID:
Adjust the headlight (Click here).

for Preparation Click here



for Preparation Click here

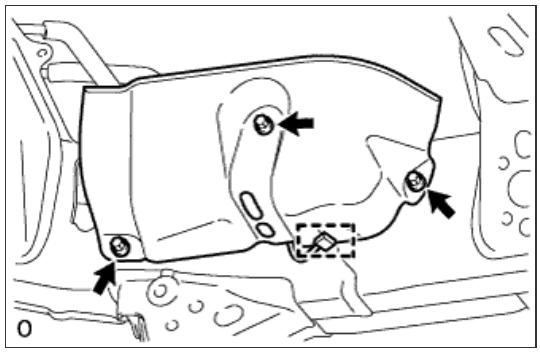
HINT:

- **Use the same procedures for the RH side and LH side.**
- **The procedures listed below are for the LH side.**

1. REMOVE STABILIZER CONTROL VALVE PROTECTOR (w/ KDSS)

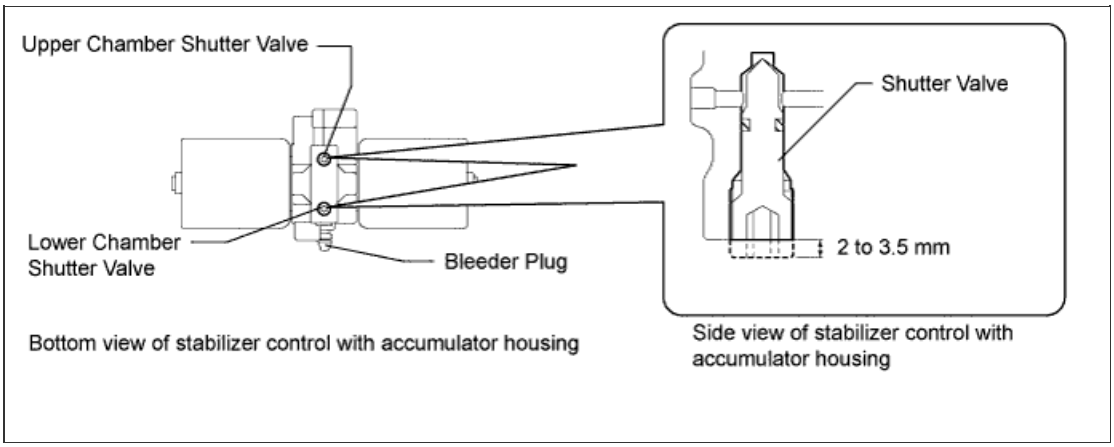
a. Detach the clamp, and disconnect the connector from the protector.

b. Remove the 3 bolts and protector.



2. OPEN STABILIZER CONTROL WITH ACCUMULATOR HOUSING SHUTTER VALVE (w/ KDSS)

a. Using a 5 mm hexagon socket wrench, loosen the lower and upper chamber shutter valves of the stabilizer control with accumulator housing 2.0 to 3.5 turns.



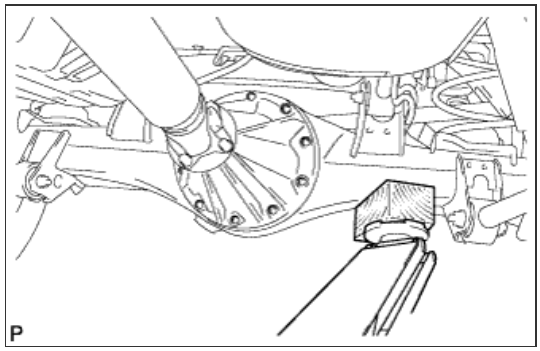
NOTICE:

- **When loosening a shutter valve, make sure that the end protrudes 2 to 3.5 mm (0.0787 to 0.137 in.) from the surface of the block, and do not turn the shutter valve any further.**
- **Do not remove the shutter valves.**

3. REMOVE REAR WHEEL

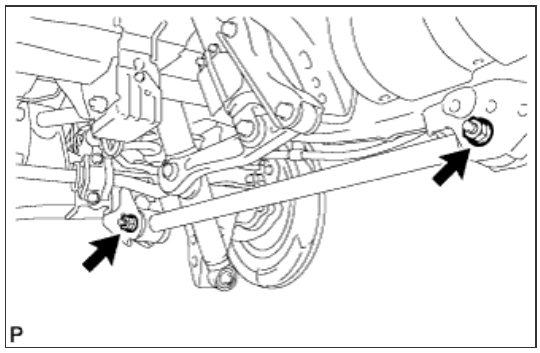
4. SUPPORT REAR AXLE HOUSING ASSEMBLY

a. S pport the rear a le ho sing ith a jac sing a ooden bloc to avoid damage.



5. REMOVE LOWER CONTROL ARM ASSEMBLY LH

a. Remove the 2 nuts, 2 washers, 2 bolts and lower control arm.



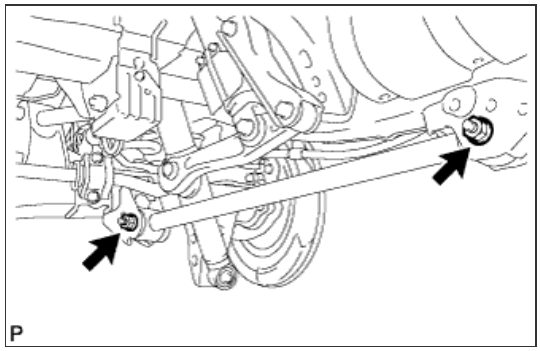
for Preparation Click here

HINT:

- **Use the same procedures for the RH side and LH side.**
- **The procedures listed below are for the LH side.**
- **A bolt without a torque specification is shown in the standard bolt chart (Click here).**

1. TEMPORARILY INSTALL LOWER CONTROL ARM ASSEMBLY LH

a. Temporarily install the lower control arm and 2 washers with the 2 bolts and 2 nuts.



2. STABILIZE SUSPENSION

a. Install the rear wheels.

Torque:
for aluminum wheel:
131 N*m{ 1336 kgf*cm , 97 ft.*lbf }
for steel wheel:
209 N*m{ 2131 kgf*cm , 154 ft.*lbf }

b. Lower the vehicle.

c. Press down on the vehicle several times to stabilize the suspension.

3. TIGHTEN LOWER CONTROL ARM ASSEMBLY LH

a. Tighten the 2 nuts.

Torque:
150 N*m{ 1530 kgf*cm , 111 ft.*lbf }

NOTICE:

Perform this procedure with all 4 wheels on the ground.

4. MEASURE VEHICLE HEIGHT (w/ KDSS)

NOTICE:

- **Perform the inspection on a level surface.**
- **Ensure that the wheels are on the ground and facing straight ahead.**
- **Perform the inspection with the vehicle load completely on the suspension.**

HINT:

- **Perform this step with the fuel tank full.**
- **If there are any parts installed to the vehicle which place any unbalanced load on the left or right side of the vehicle, remove them.**

a. Set the tire pressure to the specified value(s) (Click here).

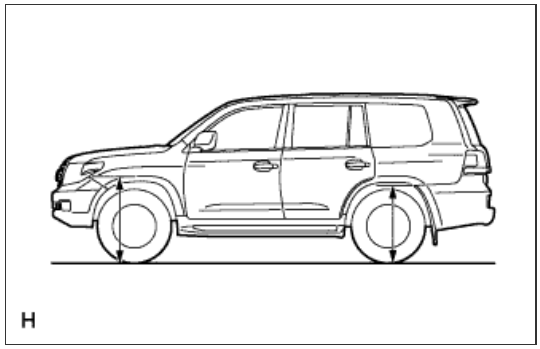
b. Bounce the vehicle to stabilize the suspension.

c. Measure the distance from the ground to the top of the bumper and calculate the difference in the vehicle height between left and right. Perform this procedure for both the front and rear wheels.

Height difference of left and right sides:
15 mm (0.591 in.) or less

HINT:

If not as specified, perform the vehicle tilt calibration.



5. CLOSE STABILIZER CONTROL WITH ACCUMULATOR HOUSING SHUTTER VALVE (w/ KDSS)

NOTICE:

- **Perform the inspection on a level surface.**
- **Ensure that the wheels are on the ground and facing straight ahead.**
- **Perform the inspection with the vehicle load completely on the suspension.**

HINT:

- **Perform this step with the fuel tank full.**
- **If there are any parts installed to the vehicle which place any unbalanced load on the left or right side of the vehicle, remove them.**

a. Using a 5 mm hexagon socket wrench, tighten the lower and upper chamber shutter valves of the stabilizer control with accumulator housing.

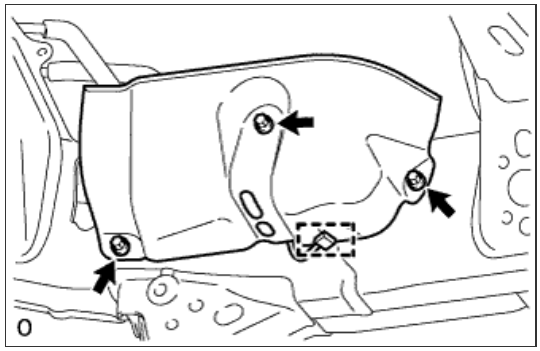
Torque:
14 N*m{ 143 kgf*cm , 10 ft.*lbf }

6. INSTALL STABILIZER CONTROL VALVE PROTECTOR (w/ KDSS)

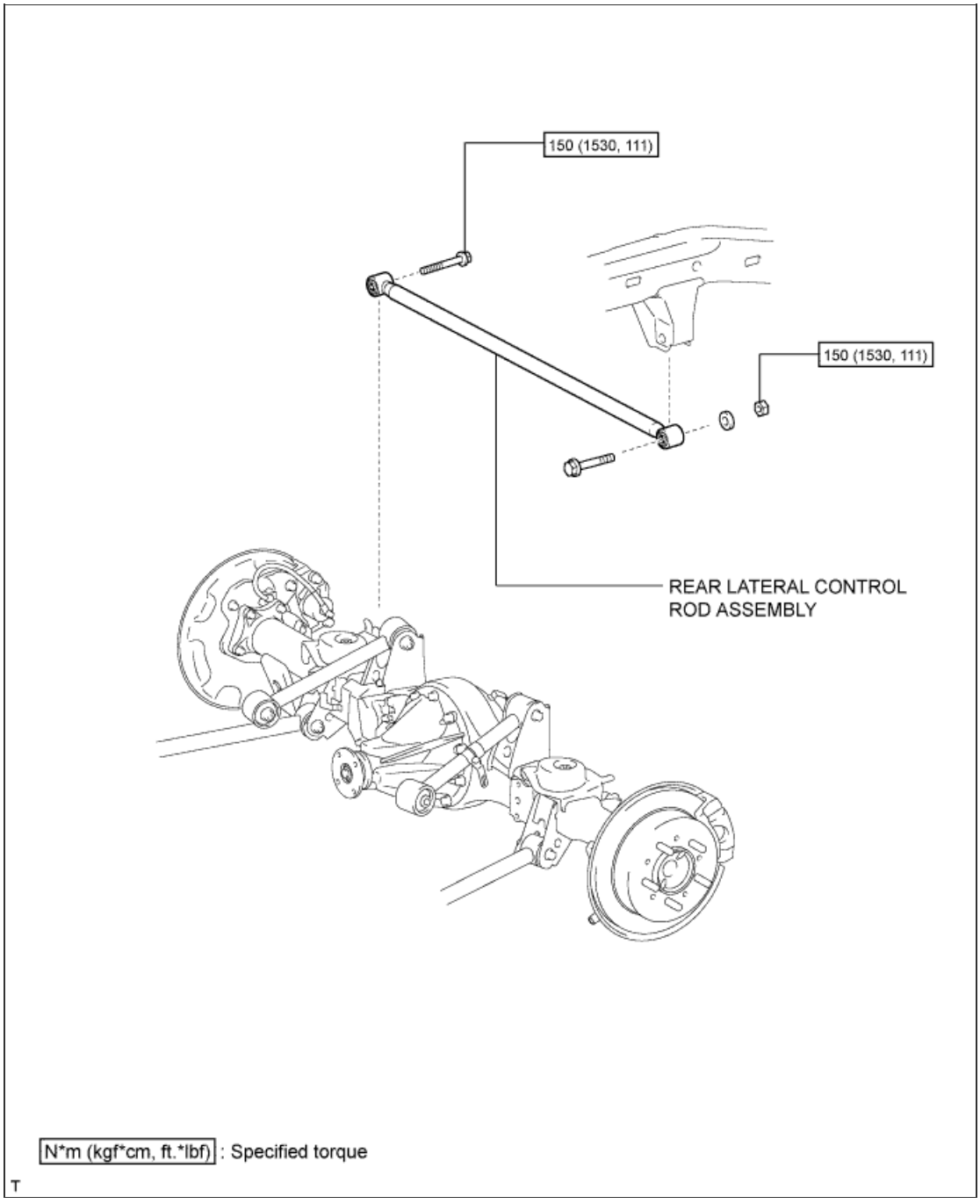
a. Install the valve protector with the 3 bolts.

Torque:
18 N*m{ 184 kgf*cm , 13 ft.*lbf }

b. Attach the clamp, and connect the connector to the valve protector.



for Preparation Click here

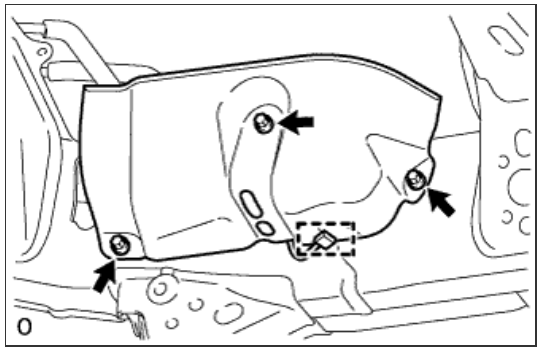


for Preparation Click here

1. REMOVE STABILIZER CONTROL VALVE PROTECTOR (w/ KDSS)

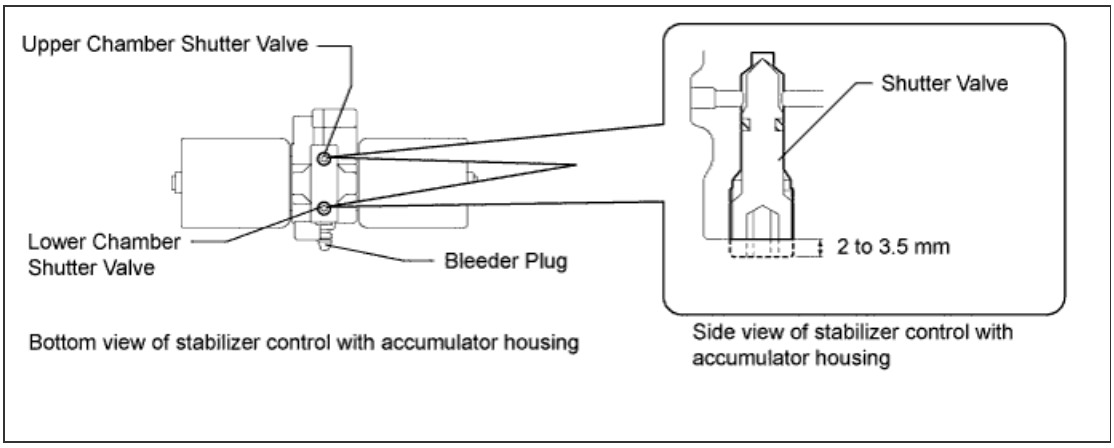
a. Detach the clamp, and disconnect the connector from the protector.

b. Remove the 3 bolts and protector.



2. OPEN STABILIZER CONTROL WITH ACCUMULATOR HOUSING SHUTTER VALVE (w/ KDSS)

a. Using a 5 mm hexagon socket wrench, loosen the lower and upper chamber shutter valves of the stabilizer control with accumulator housing 2.0 to 3.5 turns.

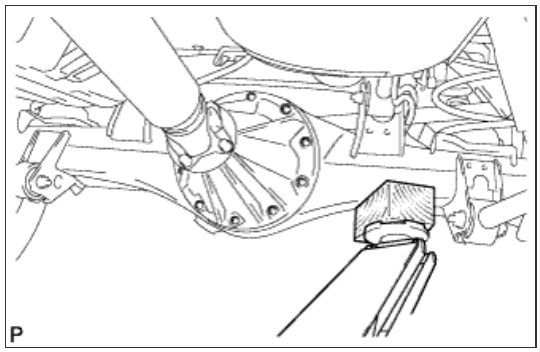


NOTICE:

- **When loosening a shutter valve, make sure that the end protrudes 2 to 3.5 mm (0.0787 to 0.137 in.) from the surface of the block, and do not turn the shutter valve any further.**
- **Do not remove the shutter valves.**

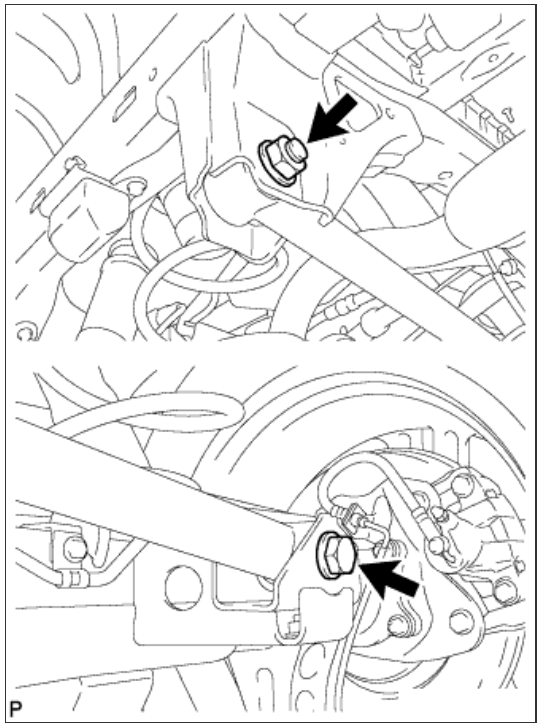
3. SUPPORT REAR AXLE HOUSING ASSEMBLY

a. S pport the rear a le ho sing ith a jac sing a ooden bloc to avoid damage.



4. REMOVE REAR LATERAL CONTROL ROD ASSEMBLY

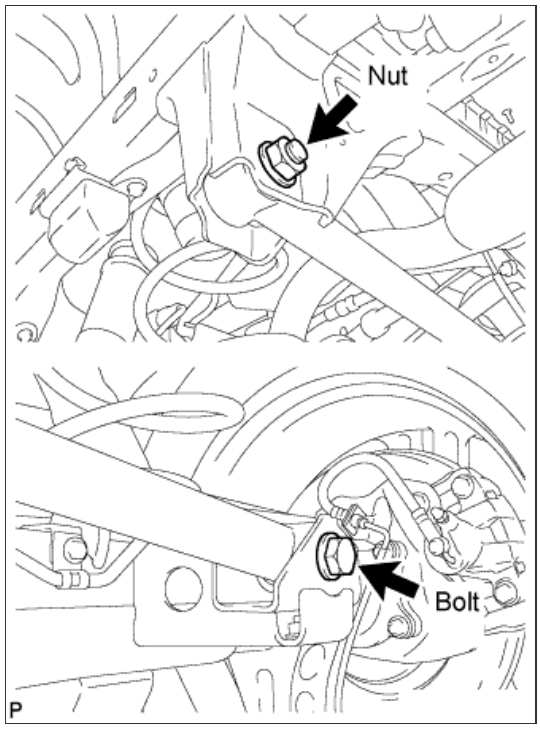
a. Remove the 2 bolts, nut, washer and lateral control rod.



for Preparation Click here

1. TEMPORARILY INSTALL REAR LATERAL CONTROL ROD ASSEMBLY

a. Temporarily install the lateral control rod and washer with the 2 bolts and nut.



2. STABILIZE SUSPENSION

a. Install the rear wheels.

Torque:
for aluminum wheel:
131 N*m{ 1336 kgf*cm , 97 ft.*lbf }
for steel wheel:
209 N*m{ 2131 kgf*cm , 154 ft.*lbf }

b. Lower the vehicle.

c. Press down on the vehicle several times to stabilize the suspension.

3. TIGHTEN REAR LATERAL CONTROL ROD ASSEMBLY

a. Tighten the bolt and nut.

Torque:
150 N*m{ 1530 kgf*cm , 111 ft.*lbf }

NOTICE:

Perform this procedure with all 4 wheels on the ground.

4. MEASURE VEHICLE HEIGHT (w/ KDSS)

NOTICE:

- **Perform the inspection on a level surface.**
- **Ensure that the wheels are on the ground and facing straight ahead.**

- **Perform the inspection with the vehicle load completely on the suspension.**

HINT:

- **Perform this step with the fuel tank full.**
- **If there are any parts installed to the vehicle which place any unbalanced load on the left or right side of the vehicle, remove them.**

a. Set the tire pressure to the specified value(s) (Click here).

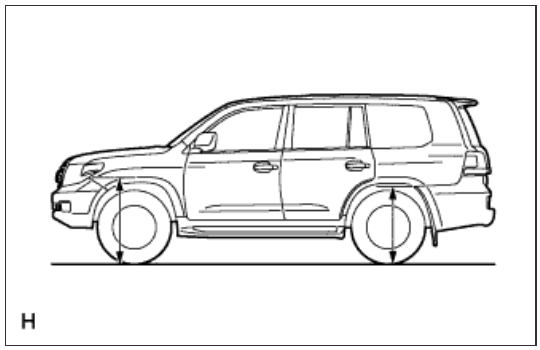
b. Bounce the vehicle to stabilize the suspension.

c. Measure the distance from the ground to the top of the bumper and calculate the difference in the vehicle height between left and right. Perform this procedure for both the front and rear wheels.

Height difference of left and right sides:
15 mm (0.591 in.) or less

HINT:

If not as specified, perform the vehicle tilt calibration.



5. CLOSE STABILIZER CONTROL WITH ACCUMULATOR HOUSING SHUTTER VALVE (w/ KDSS)

NOTICE:

- **Perform the inspection on a level surface.**
- **Ensure that the wheels are on the ground and facing straight ahead.**
- **Perform the inspection with the vehicle load completely on the suspension.**

HINT:

- **Perform this step with the fuel tank full.**
- **If there are any parts installed to the vehicle which place any unbalanced load on the left or right side of the vehicle, remove them.**

a. Using a 5 mm hexagon socket wrench, tighten the lower and upper chamber shutter valves of the stabilizer control with accumulator housing.

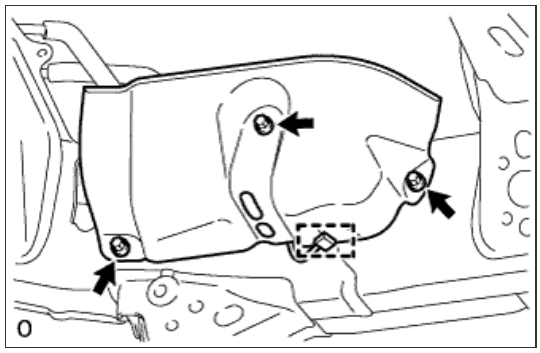
Torque:
14 N*m{ 143 kgf*cm , 10 ft.*lbf }

6. INSTALL STABILIZER CONTROL VALVE PROTECTOR (w/ KDSS)

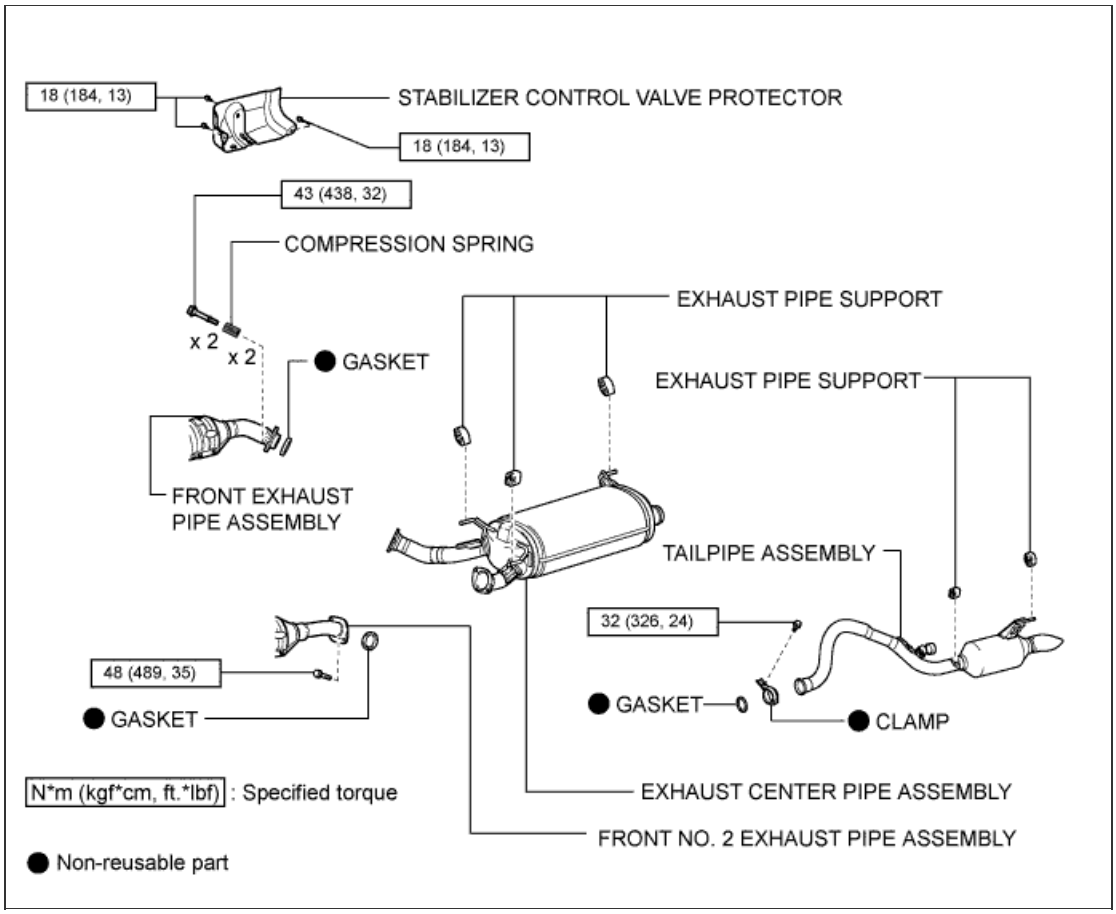
a. Install the valve protector with the 3 bolts.

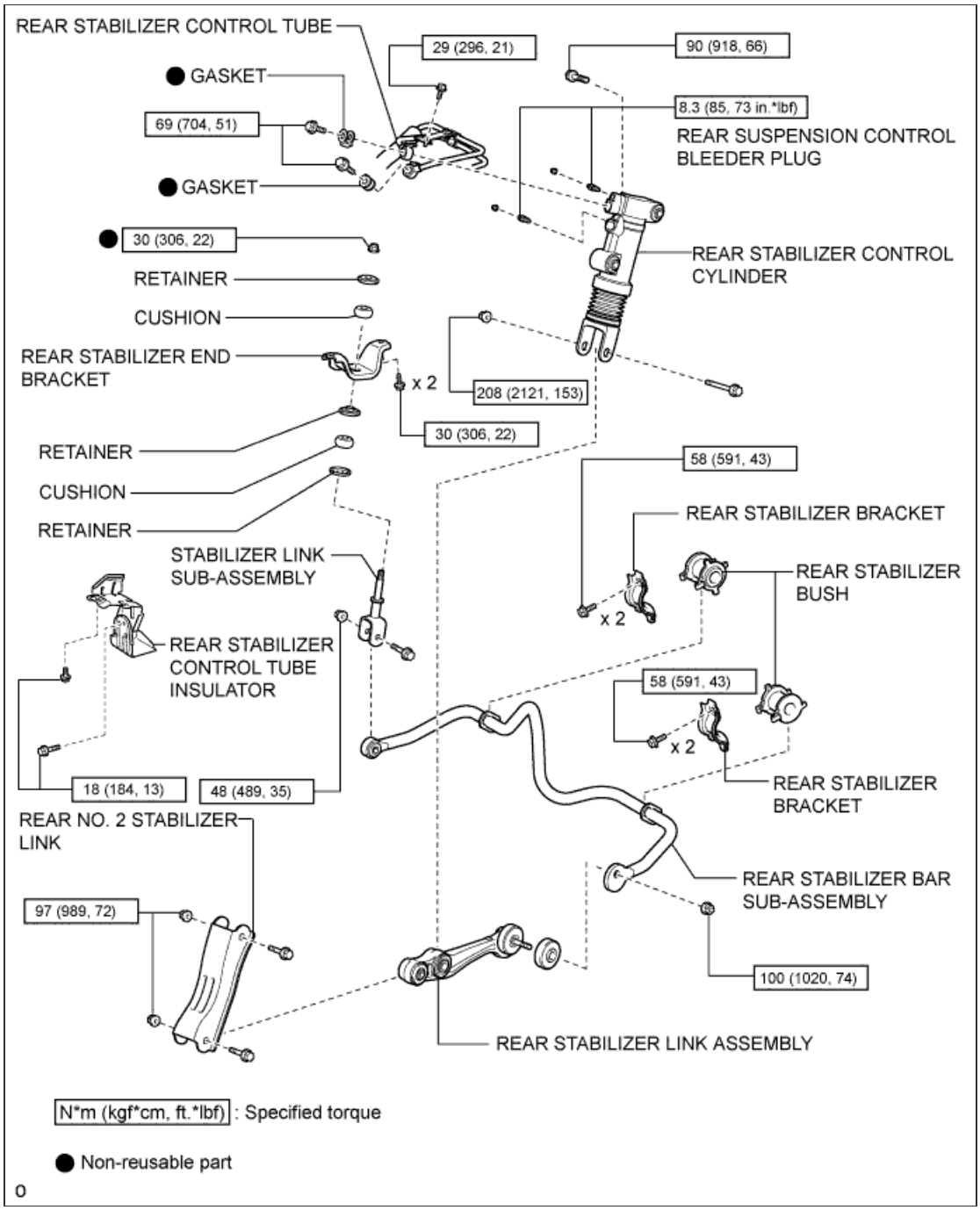
Torque:
18 N*m{ 184 kgf*cm , 13 ft.*lbf }

b. Attach the clamp, and connect the connector to the valve protector.



for Preparation [Click here]



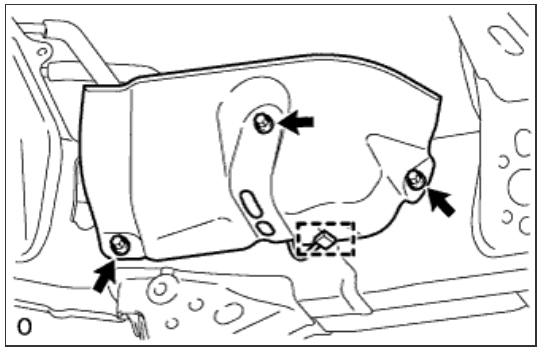

REAR STABILIZER CONTROL TUBE
29 (296, 21)
90 (918, 66)
GASKET
8.3 (85, 73 in.*lbf)
69 (704, 51)
REAR SUSPENSION CONTROL BLEEDER PLUG
GASKET
30 (306, 22)
REAR STABILIZER CONTROL CYLINDER
RETAINER
CUSHION
REAR STABILIZER END BRACKET
x 2
208 (2121, 153)
30 (306, 22)
RETAINER
58 (591, 43)
CUSHION
REAR STABILIZER BRACKET
RETAINER
STABILIZER LINK SUB-ASSEMBLY
REAR STABILIZER BUSH
x 2
REAR STABILIZER CONTROL TUBE INSULATOR
58 (591, 43)
x 2
18 (184, 13)
48 (489, 35)
REAR STABILIZER BRACKET
REAR NO. 2 STABILIZER LINK
REAR STABILIZER BAR SUB-ASSEMBLY
97 (989, 72)
100 (1020, 74)
REAR STABILIZER LINK ASSEMBLY
N*m (kgf*cm, ft.*lbf) : Specified torque
Non-reusable part

for Preparation Click here

1. REMOVE STABILIZER CONTROL VALVE PROTECTOR

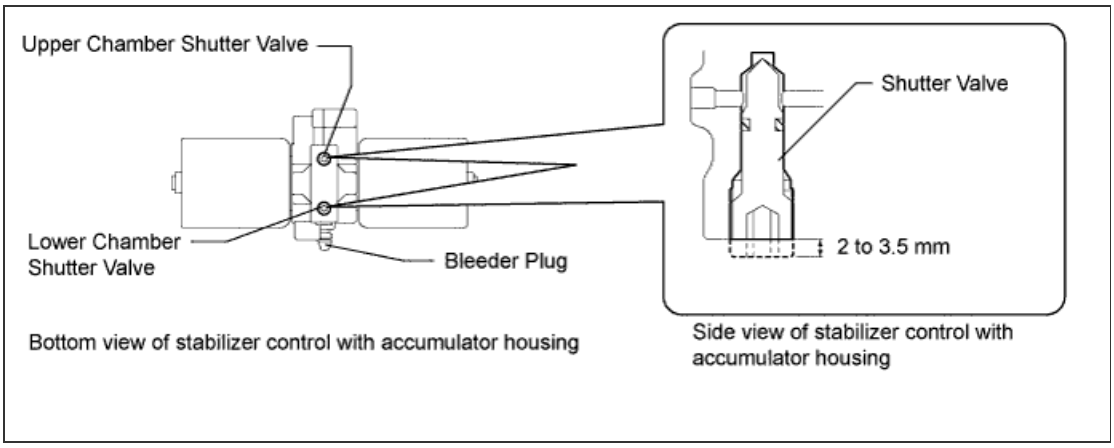
a. Detach the clamp, and disconnect the connector from the protector.

b. Remove the 3 bolts and protector.



2. OPEN STABILIZER CONTROL WITH ACCUMULATOR HOUSING SHUTTER VALVE

a. Using a 5 mm hexagon socket wrench, loosen the lower and upper chamber shutter valves of the stabilizer control with accumulator housing 2.0 to 3.5 turns.



NOTICE:

- **When loosening a shutter valve, make sure that the end protrudes 2 to 3.5 mm (0.0787 to 0.137 in.) from the surface of the block, and do not turn the shutter valve any further.**
- **Do not remove the shutter valves.**

3. REMOVE REAR WHEEL

4. REMOVE TAILPIPE ASSEMBLY

a. for 2UZ-FE:
Remove the tailpipe (Click here).

b. for 1VD-FTV:
Remove the tailpipe (Click here).

5. REMOVE EXHAUST CENTER PIPE ASSEMBLY

a. for 2UZ-FE:
Remove the center exhaust pipe (Click here).

b. for 1VD-FTV:
Remove the center exhaust pipe (Click here).

6. DISCHARGE SUSPENSION FLUID PRESSURE

a. Connect the hose to the bleeder plug for the stabilizer control with accumulator housing and loosen the bleeder plug.

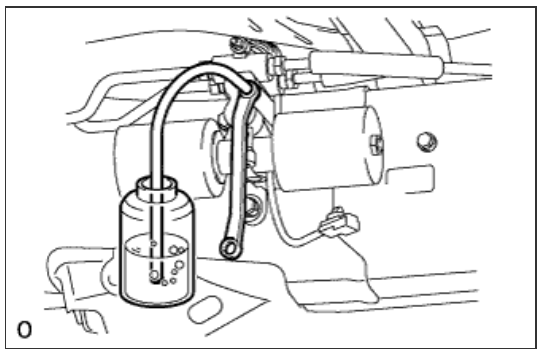
CAUTION:

Be careful as the vehicle height will rapidly decrease when the bleeder plug of the stabilizer control with accumulator housing is loosened.

b. Discharge the suspension fluid from the stabilizer control with accumulator housing.

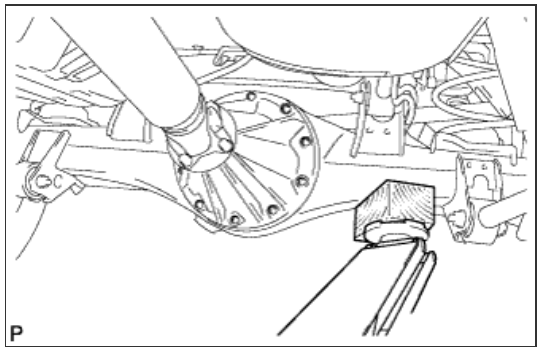
c. After the fluid pressure has dropped and oil has drained out, tighten the bleeder plug and remove the hose.

Torque:
8.3 N*m{ 85 kgf*cm , 73 in.*lbf }



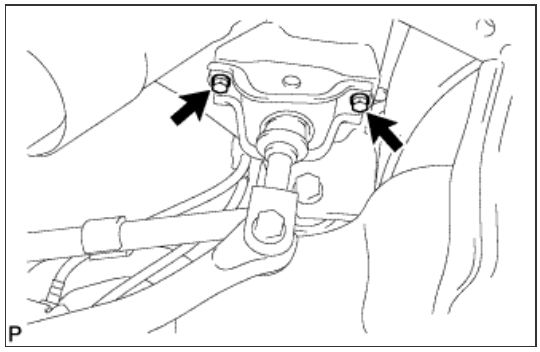
7. SUPPORT REAR AXLE HOUSING ASSEMBLY

a. upprt the rear axle housing with a ack using a wooden block to avoid damage.



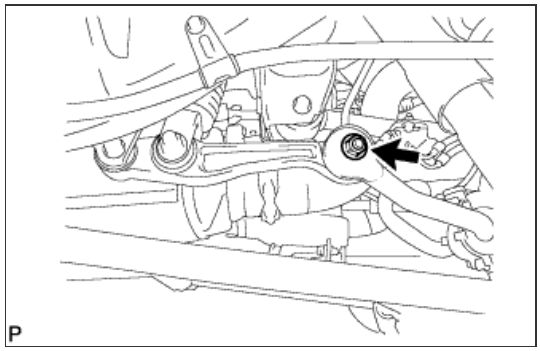
8. REMOVE REAR STABILIZER END BRACKET

a. Remove the 2 bolts and disconnect the stabilizer end bracket.



9. REMOVE REAR STABILIZER BAR SUB-ASSEMBLY

a. Remove the nut and disconnect the stabilizer link from the stabilizer bar.



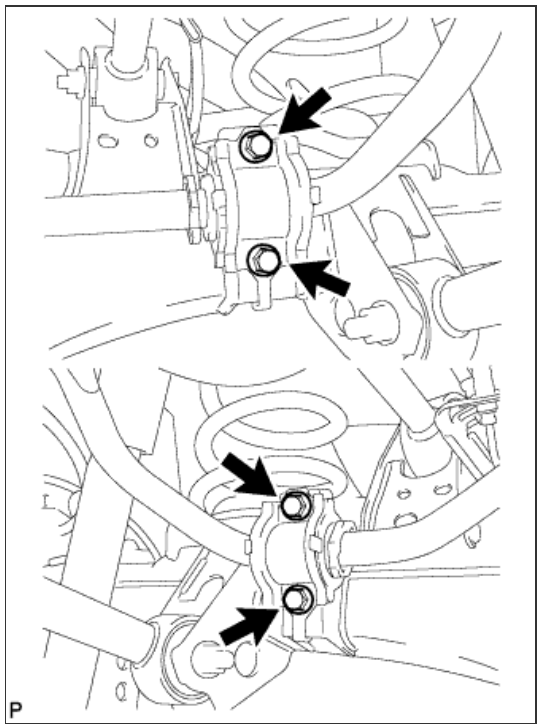
NOTICE:

Do not miss the ball oint dust cover protector.

HINT:

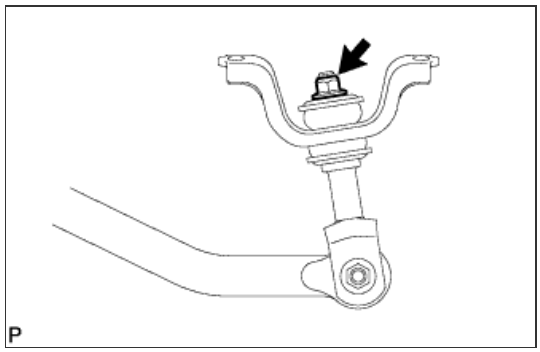
If the ball oint turns together with the nut, use a 6 mm hexagon wrench to hold the stud.

b. Remove the 4 bolts and stabilizer bar with the bushs and brackets.

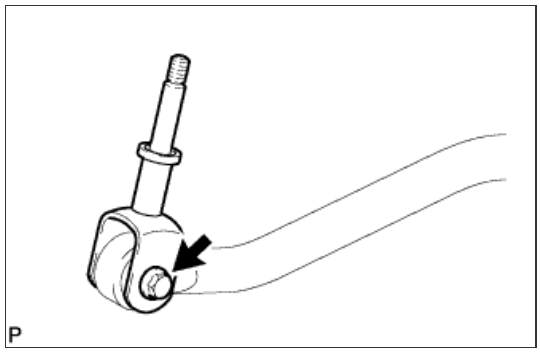


10. REMOVE STABILIZER LINK SUB-ASSEMBLY

a. Remove the nut, 3 retainers and 2 cushions, and disconnect the stabilizer link from the bracket.

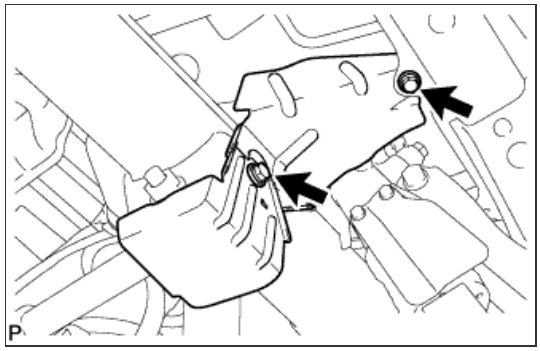


b. Remove the nut, bolt and stabilizer link.



11. REMOVE REAR STABILIZER CONTROL TUBE INSULATOR

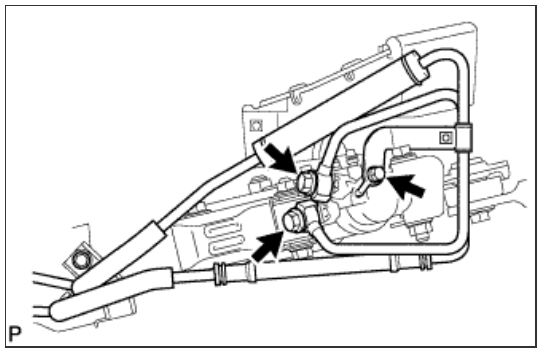
a. Remove the 2 bolts and rear stabilizer control tube insulator.



12. REMOVE REAR STABILIZER CONTROL CYLINDER

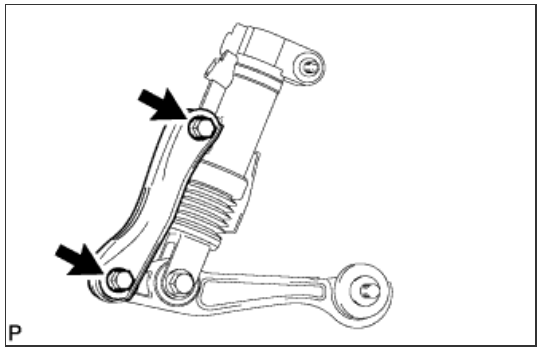
a. Remove the 2 union bolts with the 2 gaskets and bolt, and disconnect the stabilizer control tube.

b. Remove the bolt and stabilizer control cylinder.



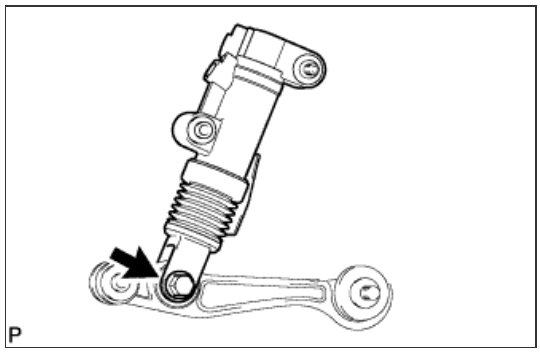
13. REMOVE REAR NO. 2 STABILIZER LINK

a. Remove the 2 bolts, 2 nuts and No. 2 rear stabilizer link.



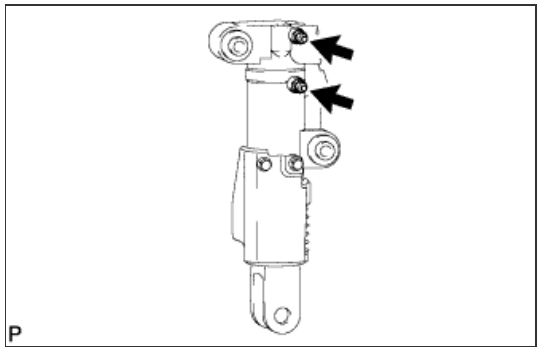
14. REMOVE REAR STABILIZER LINK ASSEMBLY

a. Remove the bolt, nut and rear stabilizer link.



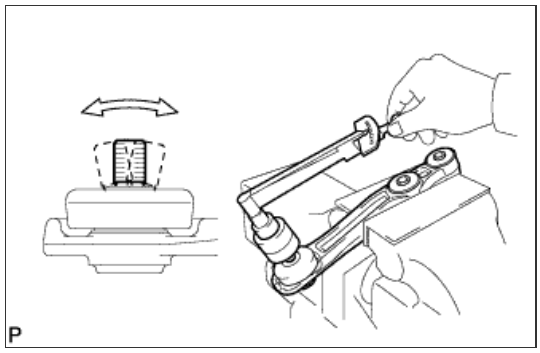
15. REMOVE REAR SUSPENSION CONTROL BLEEDER PLUG

a. Remove the 2 rear suspension control bleeder plugs from the rear stabilizer control cylinder.



for Preparation Click here

1. INSPECT REAR STABILIZER LINK ASSEMBLY



a. Temporarily install the nut, and flip the ball joint stud back and forth 5 times as shown in the illustration.

b. Use a torque wrench to turn the nut continuously at a rate of 2 to 3 seconds per turn. Take the torque reading on the fifth turn.

Standard turning torque:
0.5 to 3.4 N*m (5.1 to 36 kgf*cm, 4.4 to 30 in.*lbf)

If the value is not within the specified range, replace the rear stabilizer link assembly with a new one.

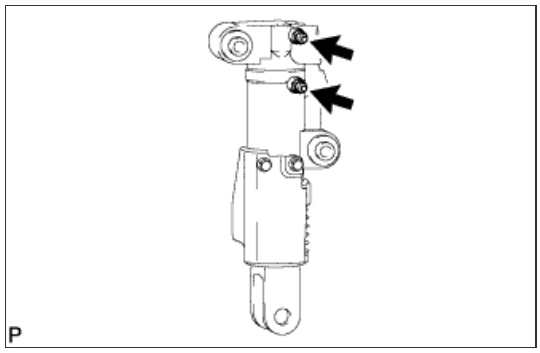
c. Check the dust boot for cracks or grease leakage.

for Preparation Click here

1. INSTALL REAR SUSPENSION CONTROL BLEEDER PLUG

a. Install the 2 suspension control bleeder plugs to the rear stabilizer control cylinder.

Torque:
8.3 N*m{ 85 kgf*cm , 73 in.*lbf }



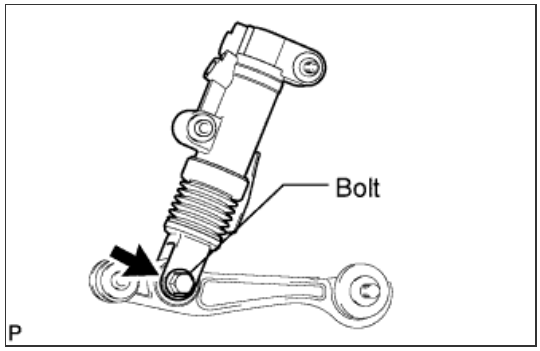
2. INSTALL REAR STABILIZER LINK ASSEMBLY

a. Install the rear stabilizer link with the bolt and nut.

Torque:
208 N*m{ 2121 kgf*cm , 153 ft.*lbf }

NOTICE:

Make sure the bolt is facing the correct direction.



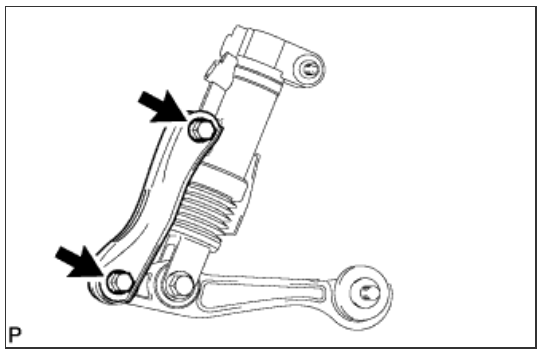
3. INSTALL REAR NO. 2 STABILIZER LINK

a. Install the No. 2 rear stabilizer link with the 2 bolts and 2 nuts.

Torque:
97 N*m{ 989 kgf*cm , 72 ft.*lbf }

NOTICE:

Make sure the bolts are facing the correct direction.



4. TEMPORARILY INSTALL REAR STABILIZER CONTROL CYLINDER

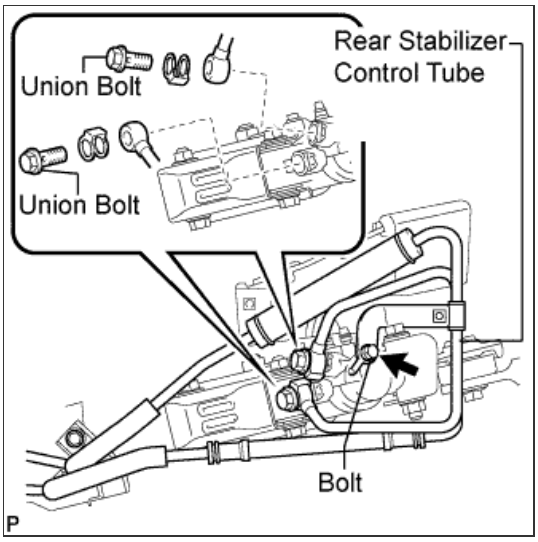
a. Temporarily install the rear stabilizer control cylinder to the frame with the bolt.

b. Install the rear stabilizer control tube and 2 new gaskets to the rear stabilizer control cylinder with the 2 union bolts.

Torque:
69 N*m{ 704 kgf*cm , 51 ft.*lbf }

c. Install the bolt.

Torque:
29 N*m{ 296 kgf*cm , 21 ft.*lbf }



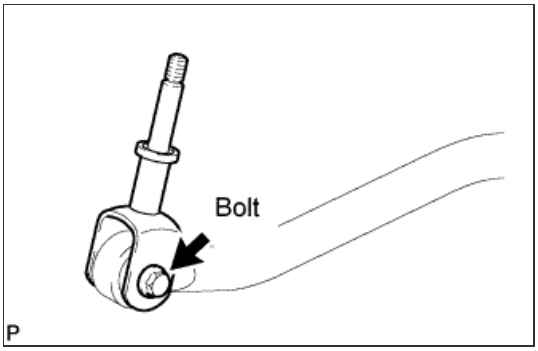
5. INSTALL STABILIZER LINK SUB-ASSEMBLY

a. Install the stabilizer link to the stabilizer bar with the bolt and nut.

Torque:
48 N*m{ 489 kgf*cm , 35 ft.*lbf }

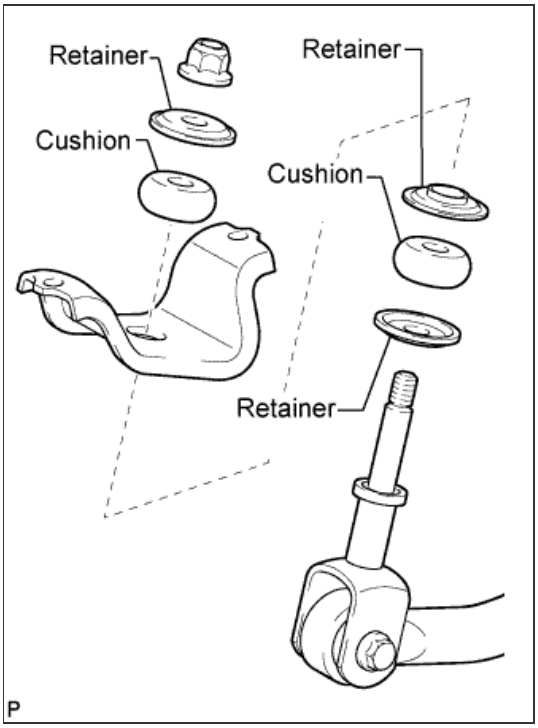
NOTICE:

Make sure the bolt is facing the correct direction.



b. Make sure that all parts are facing as shown in the illustration and install the stabilizer end bracket, retainers and cushions with a new nut.

Torque:
30 N*m{ 306 kgf*cm , 22 ft.*lbf }



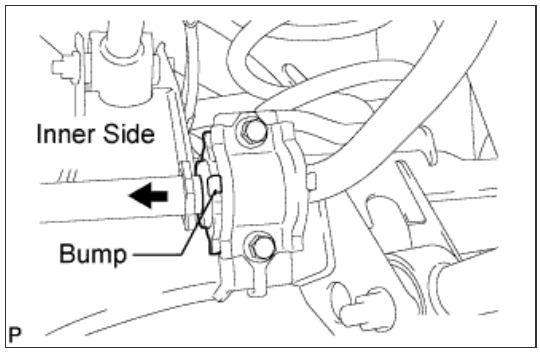
6. INSTALL REAR STABILIZER BAR SUB-ASSEMBLY

a. Install the 2 bushes to the outer side of the bush stoppers on the rear stabilizer

bar as shown in the illustration.

NOTICE:

Install the stabilizer bush so that the bump is on the inner side of the vehicle.

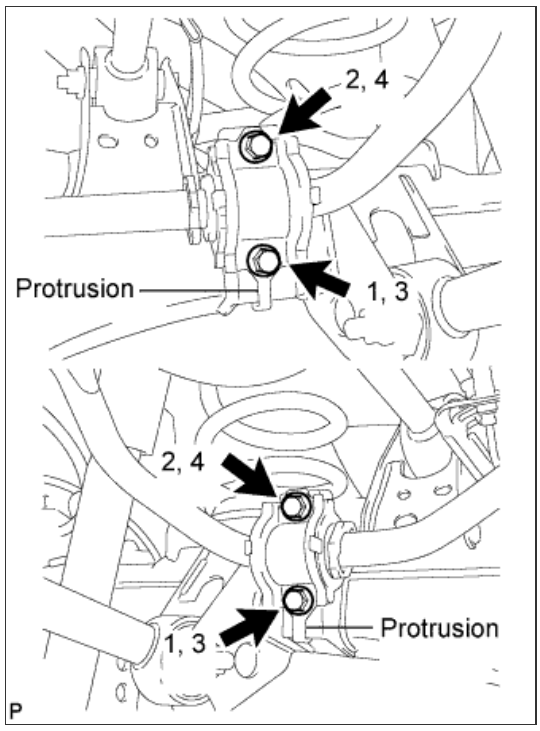


b. Install the 2 stabilizer bar brackets with the 4 bolts.

Torque:
58 N*m{ 591 kgf*cm , 43 ft.*lbf }

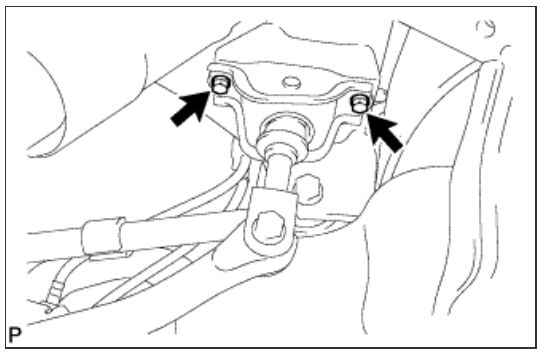
NOTICE:

- **Install the stabilizer bar bracket so that the protrusion is on the lower side.**
- **Tighten the bolts in 4 steps, in the order shown in the illustration.**

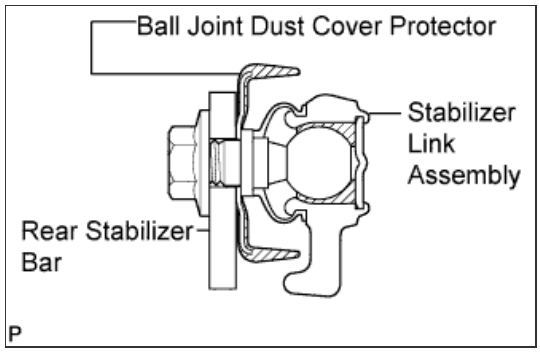


c. Install the stabilizer end bracket with the 2 bolts.

Torque:
30 N*m{ 306 kgf*cm , 22 ft.*lbf }



d. Install the stabilizer link assembly to the ball joint dust cover protector.



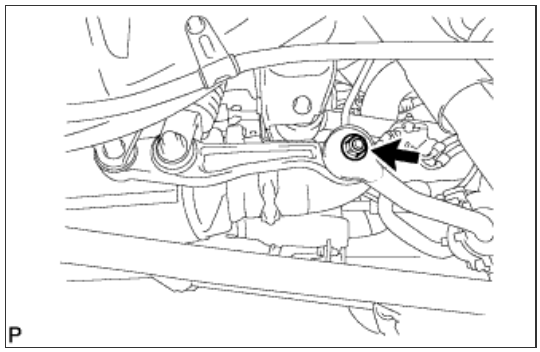
e. Install the stabilizer bar to the stabilizer link with the nut.

Torque:

100 N*m{ 1020 kgf*cm , 74 ft.*lbf }

HINT:

- **If the ball joint turns together with the nut, use a 6 mm hexagon wrench to hold the stud bolt.**
- **If the rear stabilizer control cylinder extends and it is difficult to temporarily install the stabilizer link to the stabilizer bar, raise the stabilizer control arm with a jack and temporarily install the stabilizer link.**



7. BLEED AIR FROM SUSPENSION FLUID

a. Bleed air from the suspension fluid (Click here).

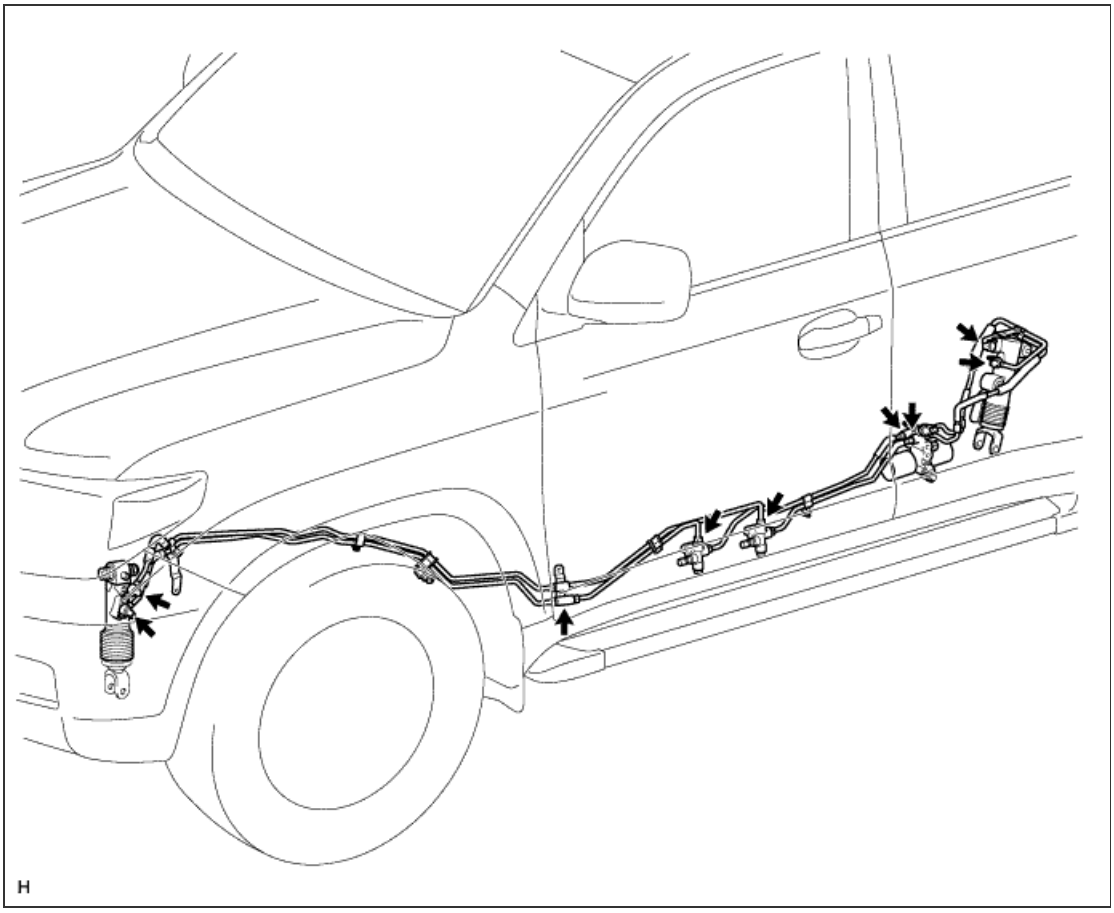
8. INSPECT FOR SUSPENSION FLUID LEAK

CAUTION:

Fluid is pumped into the system at a high pressure of approximately 3 MPa (30.6 kgf/cm ^{2}, 435 psi). If a fluid leak is discovered, immediately release the pressure and repair the fluid leak.

a. Perform a driving test.

b. Check for fluid leakage from the parts and connections.



9. INSTALL EXHAUST CENTER PIPE ASSEMBLY

a. for 2UZ-FE:
Install the center exhaust pipe (Click here).

b. for 1VD-FTV:
Install the center exhaust pipe (Click here).

10. INSTALL TAILPIPE ASSEMBLY

a. for 2UZ-FE:
Install the tailpipe (Click here).

b. for 1VD-FTV:
Install the tailpipe (Click here).

11. STABILIZE SUSPENSION

a. Install the rear wheels.

Torque:
for aluminum wheel:
131 N*m{ 1336 kgf*cm , 97 ft.*lbf }
for steel wheel:
209 N*m{ 2131 kgf*cm , 154 ft.*lbf }

b. Lower the vehicle.

c. Press down on the vehicle several times to stabilize the suspension.

12. TIGHTEN REAR STABILIZER CONTROL CYLINDER

a. Tighten the bolt.

Torque:
90 N*m{ 918 kgf*cm , 66 ft.*lbf }

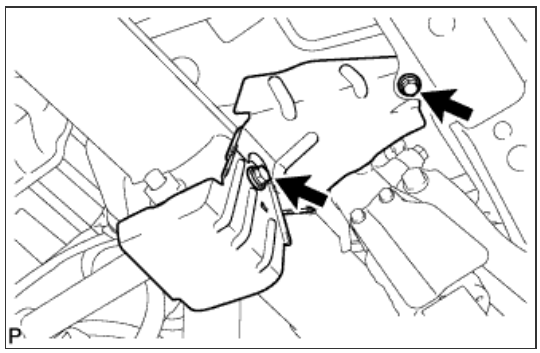
NOTICE:

Perform this procedure with all 4 wheels on the ground.

13. INSTALL REAR STABILIZER CONTROL TUBE INSULATOR

a. Install the rear stabilizer control tube insulator with the 2 bolts.

Torque:
18 N*m{ 184 kgf*cm , 13 ft.*lbf }



14. MEASURE VEHICLE HEIGHT

NOTICE:

- **Perform the inspection on a level surface.**
- **Ensure that the wheels are on the ground and facing straight ahead.**
- **Perform the inspection with the vehicle load completely on the suspension.**

HINT:

- **Perform this step with the fuel tank full.**
- **If there are any parts installed to the vehicle which place any unbalanced load on the left or right side of the vehicle, remove them.**

a. et theite pressure to the specified value(s) (Click here).

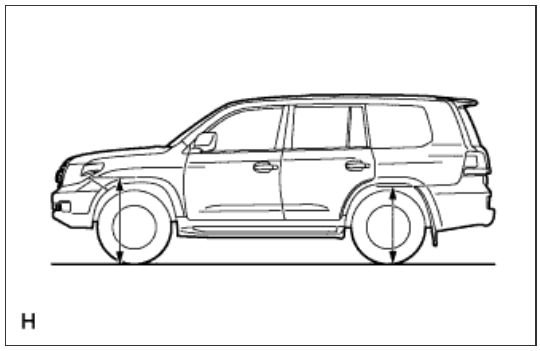
b. Bounce the vehicle to stabilize the suspension.

c. Measure the distance from the ground to the top of the bumper and calculate the difference in the vehicle height between left and right. Perform this procedure for both the front and rear wheels.

Height difference of left and right sides:
15 mm (0.591 in.) or less

HINT:

If not as specified, perform the vehicle tilt calibration.



15. CLOSE STABILIZER CONTROL WITH ACCUMULATOR HOUSING SHUTTER VALVE

NOTICE:

- **Perform the inspection on a level surface.**
- **Ensure that the wheels are on the ground and facing straight ahead.**
- **Perform the inspection with the vehicle load completely on the suspension.**

HINT:

- **Perform this step with the fuel tank full.**
- **If there are any parts installed to the vehicle which place any unbalanced load on the left or right side of the vehicle, remove them.**

a. Using a 5 mm hexagon socket wrench, tighten the lower and upper chamber shutter valves of the stabilizer control with accumulator housing.

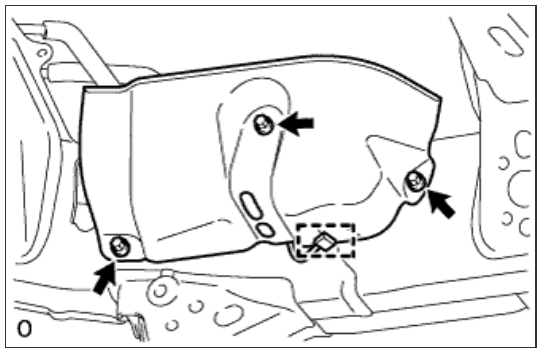
Torque:
14 N*m{ 143 kgf*cm , 10 ft.*lbf }

16. INSTALL STABILIZER CONTROL VALVE PROTECTOR

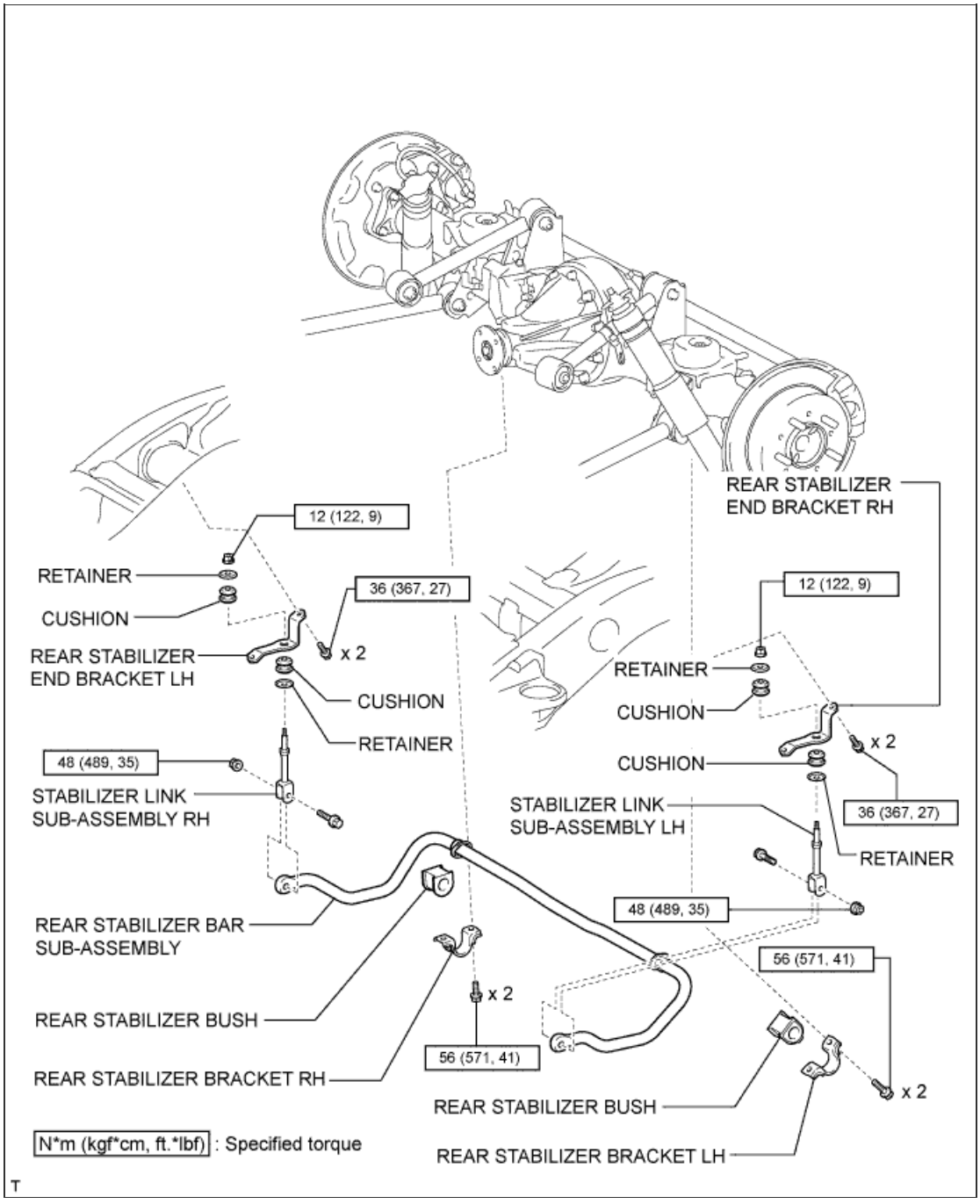
a. Install the valve protector with the 3 bolts.

Torque:
18 N*m{ 184 kgf*cm , 13 ft.*lbf }

b. Attach the clamp, and connect the connector to the valve protector.



for Preparation Click here

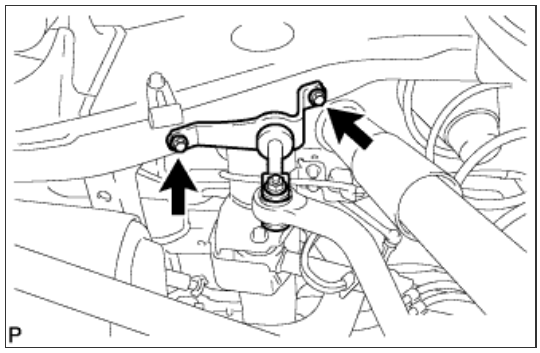


for Preparation Click here

1. REMOVE REAR WHEEL

2. DISCONNECT REAR STABILIZER END BRACKET LH

a. Remove the 2 bolts and disconnect the stabilizer end bracket.



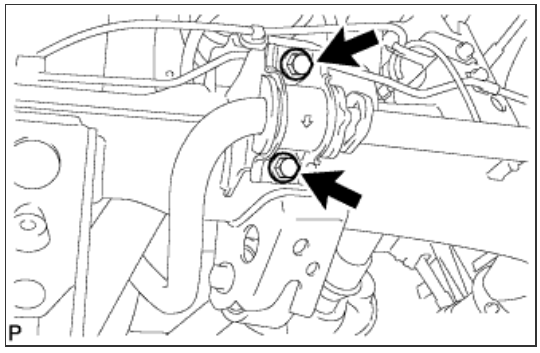
3. DISCONNECT REAR STABILIZER END BRACKET RH

HINT:

Use the same procedures described for the LH side.

4. REMOVE REAR STABILIZER BRACKET LH

a. Remove the 2 bolts and bracket.



5. REMOVE REAR STABILIZER BRACKET RH

HINT:

Use the same procedures described for the LH side.

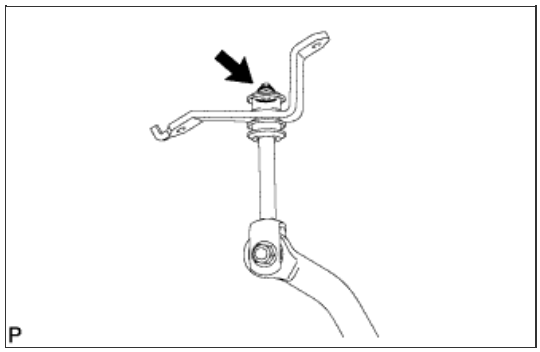
6. REMOVE REAR STABILIZER BAR SUB-ASSEMBLY

a. Remove the rear stabilizer bar from the vehicle.

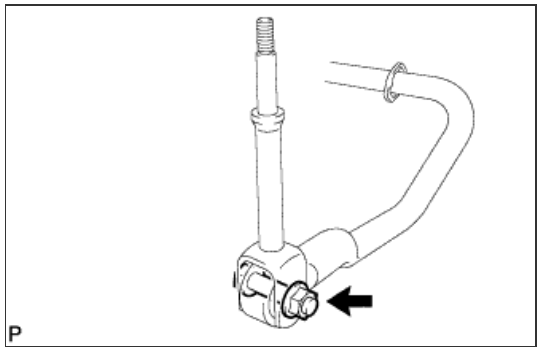
b. Remove the 2 rear stabilizer bushes from the rear stabilizer bar.

7. REMOVE STABILIZER LINK SUB-ASSEMBLY LH

a. Remove the n t, 2 retainers and 2 cushions, and bracket from the stabilizer link.



b. Remove the nut, bolt and stabilizer link.



8. REMOVE STABILIZER LINK SUB-ASSEMBLY RH

HINT:

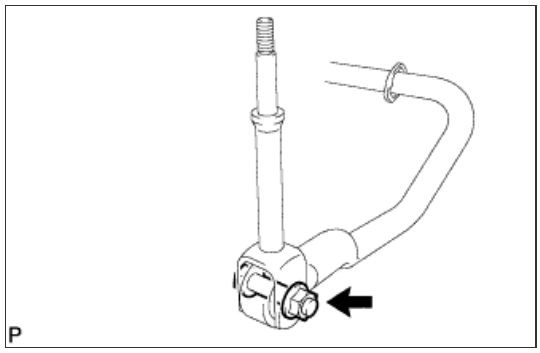
Use the same procedures described for the LH side.

for Preparation Click here

1. INSTALL STABILIZER LINK SUB-ASSEMBLY LH

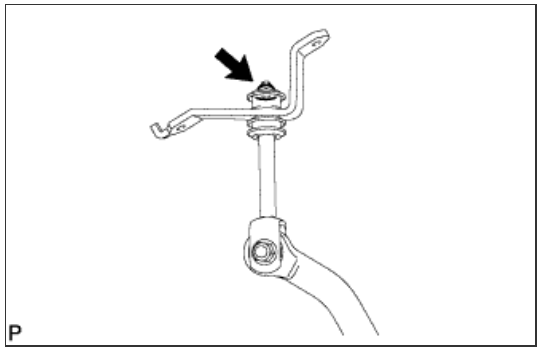
a. Install the stabilizer link to the stabilizer bar with the bolt and nut.

Torque:
48 N*m{ 489 kgf*cm , 35 ft.*lbf }



b. Install the 2 retainers, 2 cushions and bracket with the nut.

Torque:
12 N*m{ 122 kgf*cm , 9 ft.*lbf }



2. INSTALL STABILIZER LINK SUB-ASSEMBLY RH

HINT:

Use the same procedures described for the LH side.

3. INSTALL REAR STABILIZER BAR SUB-ASSEMBLY

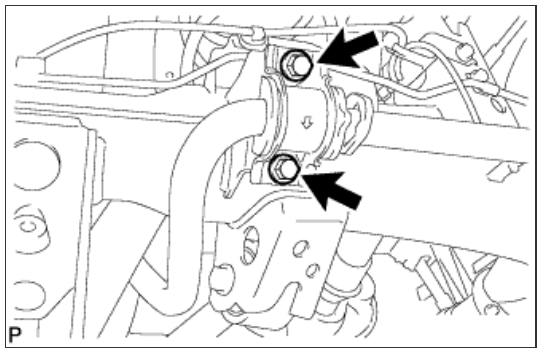
a. Install the 2 rear stabilizer bushes to the rear stabilizer bar.

b. Install the rear stabilizer bar.

4. INSTALL REAR STABILIZER BRACKET LH

a. Install the stabilizer bar bracket with the 2 bolts.

Torque:
56 N*m{ 571 kgf*cm , 41 ft.*lbf }



5. INSTALL REAR STABILIZER BRACKET RH

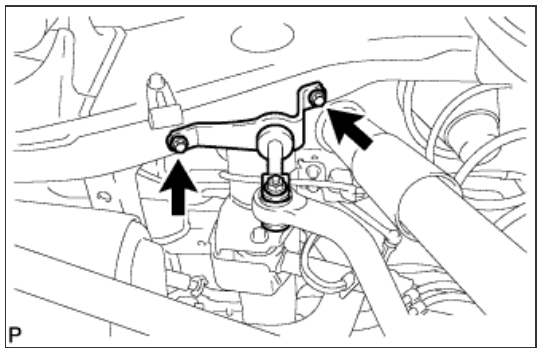
HINT:

se the same pro edures described for the LH side.

6. CONNECT REAR STABILIZER END BRACKET LH

a. Connect the stabilizer end bracket with the 2 bolts.

Torque:
36 N*m{ 367 kgf*cm , 27 ft.*lbf }



7. CONNECT REAR STABILIZER END BRACKET RH

HINT:

Use the same procedures described for the LH side.

8. INSTALL REAR WHEEL

Torque:
for aluminum wheel:
131 N*m{ 1336 kgf*cm , 97 ft.*lbf }
for steel wheel:
209 N*m{ 2131 kgf*cm , 154 ft.*lbf }

for Preparation Click here

1. INSPECT TIRES

a. Check the tires for wear and proper inflation pressure.

Standard Cold Tire Inflation Pressure:

Vehicle Model	Tire Size	Front Pressure	Rear Pressure
GRJ200L-GMMNK	245/75R17	230 kPa (2.3 kgf/cm^2, 33 psi)	230 kPa (2.3 kgf/cm^2, 33 psi)
			260 kPa (2.6 kgf/cm^2, 38 psi) *1
	285/65R17	230 kPa (2.3 kgf/cm^2, 33 psi)	230 kPa (2.3 kgf/cm^2, 33 psi)
GRJ200L-GNMNK	245/75R17	230 kPa (2.3 kgf/cm^2, 33 psi)	230 kPa (2.3 kgf/cm^2, 33 psi)
			260 kPa (2.6 kgf/cm^2, 38 psi) *1
	285/65R17	230 kPa (2.3 kgf/cm^2, 33 psi)	230 kPa (2.3 kgf/cm^2, 33 psi)
GRJ200L-GPMNK	245/75R17	230 kPa (2.3 kgf/cm^2, 33 psi)	230 kPa (2.3 kgf/cm^2, 33 psi)
			260 kPa (2.6 kgf/cm^2, 38 psi) *1
	285/65R17	230 kPa (2.3 kgf/cm^2, 33 psi)	230 kPa (2.3 kgf/cm^2, 33 psi)
GRJ200L-KCMRK	245/75R17	230 kPa (2.3 kgf/cm^2, 33 psi)	230 kPa (2.3 kgf/cm^2, 33 psi)
			260 kPa (2.6 kgf/cm^2, 38 psi) *1
GRJ200L-KDMRK	245/75R17	230 kPa (2.3 kgf/cm^2, 33 psi)	230 kPa (2.3 kgf/cm^2, 33 psi)
			260 kPa (2.6 kgf/cm^2, 38 psi) *1
GRJ200R-GNMNK	245/75R17	230 kPa (2.3 kgf/cm^2, 33 psi)	230 kPa (2.3 kgf/cm^2, 33 psi)
			260 kPa (2.6 kgf/cm^2, 38 psi) *1
	285/65R17	230 kPa (2.3 kgf/cm^2, 33 psi)	230 kPa (2.3 kgf/cm^2, 33 psi)
GRJ200R-KDMRK	245/75R17	230 kPa (2.3 kgf/cm^2, 33 psi)	230 kPa (2.3 kgf/cm^2, 33 psi)
			260 kPa (2.6 kgf/cm^2, 38 psi) *1
UZJ200L-GNAEK	285/65R17	230 kPa (2.3 kgf/cm^2, 33 psi)	230 kPa (2.3 kgf/cm^2, 33 psi)
	285/60R18	230 kPa (2.3 kgf/cm^2, 33 psi)	230 kPa (2.3 kgf/cm^2, 33 psi)
VDJ200L-GMMNZ	245/75R17	230 kPa (2.3 kgf/cm^2, 33 psi)	230 kPa (2.3 kgf/cm^2, 33 psi)
			260 kPa (2.6 kgf/cm^2, 38 psi) *1
	285/65R17	230 kPa (2.3 kgf/cm^2, 33 psi)	230 kPa (2.3 kgf/cm^2, 33 psi)
VDJ200L-GNMNZ	245/75R17	230 kPa (2.3 kgf/cm^2, 33 psi)	230 kPa (2.3 kgf/cm^2, 33 psi)
			260 kPa (2.6 kgf/cm^2, 38 psi) *1
	285/65R17	230 kPa (2.3 kgf/cm^2, 33 psi)	230 kPa (2.3 kgf/cm^2, 33 psi)
VDJ200L-GNTEZ	285/65R17	230 kPa (2.3 kgf/cm^2, 33 psi)	230 kPa (2.3 kgf/cm^2, 33 psi)
	285/60R18	230 kPa (2.3 kgf/cm^2, 33 psi)	230 kPa (2.3 kgf/cm^2, 33 psi)
VDJ200L-GNTNZ	245/75R17	230 kPa (2.3 kgf/cm^2, 33 psi)	230 kPa (2.3 kgf/cm^2, 33 psi)
			260 kPa (2.6 kgf/cm^2, 38 psi) *1
	285/65R17	230 kPa (2.3 kgf/cm^2, 33 psi)	230 kPa (2.3 kgf/cm^2, 33 psi)
	245/75R17	230 kPa (2.3 kgf/cm^2, 33 psi)	230 kPa (2.3 kgf/cm^2, 33 psi)
			260 kPa (2.6 kgf/cm^2, 38 psi)

VDJ200L-GPMNZ			*1
	285/65R17	230 kPa (2.3 kgf/cm^2, 33 psi)	230 kPa (2.3 kgf/cm^2, 33 psi)
VDJ200L-KCMRZ	245/75R17	230 kPa (2.3 kgf/cm^2, 33 psi)	230 kPa (2.3 kgf/cm^2, 33 psi)
			260 kPa (2.6 kgf/cm^2, 38 psi) *1
VDJ200L-KDMRZ	245/75R17	230 kPa (2.3 kgf/cm^2, 33 psi)	230 kPa (2.3 kgf/cm^2, 33 psi)
			260 kPa (2.6 kgf/cm^2, 38 psi) *1
VDJ200R-GMMNZ	245/75R17	230 kPa (2.3 kgf/cm^2, 33 psi)	230 kPa (2.3 kgf/cm^2, 33 psi)
			260 kPa (2.6 kgf/cm^2, 38 psi) *1
	285/65R17	230 kPa (2.3 kgf/cm^2, 33 psi)	230 kPa (2.3 kgf/cm^2, 33 psi)
VDJ200R-GNMNZ	245/75R17	230 kPa (2.3 kgf/cm^2, 33 psi)	230 kPa (2.3 kgf/cm^2, 33 psi)
			260 kPa (2.6 kgf/cm^2, 38 psi) *1
	285/65R17	230 kPa (2.3 kgf/cm^2, 33 psi)	230 kPa (2.3 kgf/cm^2, 33 psi)
VDJ200R-GNTEZ	285/65R17	230 kPa (2.3 kgf/cm^2, 33 psi)	230 kPa (2.3 kgf/cm^2, 33 psi)
	285/60R18	230 kPa (2.3 kgf/cm^2, 33 psi)	230 kPa (2.3 kgf/cm^2, 33 psi)
VDJ200R-GNTNZ	245/75R17	230 kPa (2.3 kgf/cm^2, 33 psi)	230 kPa (2.3 kgf/cm^2, 33 psi)
			260 kPa (2.6 kgf/cm^2, 38 psi) *1
	285/65R17	230 kPa (2.3 kgf/cm^2, 33 psi)	230 kPa (2.3 kgf/cm^2, 33 psi)
VDJ200R-GPMNZ	245/75R17	230 kPa (2.3 kgf/cm^2, 33 psi)	230 kPa (2.3 kgf/cm^2, 33 psi)
			260 kPa (2.6 kgf/cm^2, 38 psi) *1
	285/65R17	230 kPa (2.3 kgf/cm^2, 33 psi)	230 kPa (2.3 kgf/cm^2, 33 psi)
VDJ200R-KCMRZ	245/75R17	230 kPa (2.3 kgf/cm^2, 33 psi)	230 kPa (2.3 kgf/cm^2, 33 psi)
			260 kPa (2.6 kgf/cm^2, 38 psi) *1
VDJ200R-KDMRZ	245/75R17	230 kPa (2.3 kgf/cm^2, 33 psi)	230 kPa (2.3 kgf/cm^2, 33 psi)
			260 kPa (2.6 kgf/cm^2, 38 psi) *1
GRJ200L-GNANKV	245/75R17	230 kPa (2.3 kgf/cm^2, 33 psi)	230 kPa (2.3 kgf/cm^2, 33 psi)
			260 kPa (2.6 kgf/cm^2, 38 psi) *1
	285/65R17	230 kPa (2.3 kgf/cm^2, 33 psi)	230 kPa (2.3 kgf/cm^2, 33 psi)
GRJ200L-GNMNKV	245/75R17	230 kPa (2.3 kgf/cm^2, 33 psi)	230 kPa (2.3 kgf/cm^2, 33 psi)
			260 kPa (2.6 kgf/cm^2, 38 psi) *1
	285/65R17	230 kPa (2.3 kgf/cm^2, 33 psi)	230 kPa (2.3 kgf/cm^2, 33 psi)
GRJ200L-GPANKV	245/75R17	230 kPa (2.3 kgf/cm^2, 33 psi)	230 kPa (2.3 kgf/cm^2, 33 psi)
			260 kPa (2.6 kgf/cm^2, 38 psi) *1
	285/65R17	230 kPa (2.3 kgf/cm^2, 33 psi)	230 kPa (2.3 kgf/cm^2, 33 psi)
GRJ200L-GPMNKV	245/75R17	230 kPa (2.3 kgf/cm^2, 33 psi)	230 kPa (2.3 kgf/cm^2, 33 psi)
			260 kPa (2.6 kgf/cm^2, 38 psi) *1
	285/65R17	230 kPa (2.3 kgf/cm^2, 33 psi)	230 kPa (2.3 kgf/cm^2, 33 psi)
GRJ200L-KDMNKV	245/75R17	230 kPa (2.3 kgf/cm^2, 33 psi)	230 kPa (2.3 kgf/cm^2, 33 psi)
			260 kPa (2.6 kgf/cm^2, 38 psi) *1
	285/65R17	230 kPa (2.3 kgf/cm^2, 33 psi)	230 kPa (2.3 kgf/cm^2, 33 psi)
GRJ200L-KDMRKV	245/75R17	230 kPa (2.3 kgf/cm^2, 33 psi)	230 kPa (2.3 kgf/cm^2, 33 psi)
			260 kPa (2.6 kgf/cm^2, 38 psi) *1

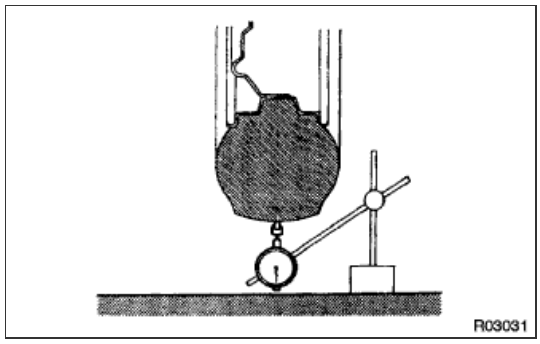
URJ200L-GNTEKV	285/65R17	230 kPa (2.3 kgf/cm^2, 33 psi)	230 kPa (2.3 kgf/cm^2, 33 psi)
	285/60R18	230 kPa (2.3 kgf/cm^2, 33 psi)	230 kPa (2.3 kgf/cm^2, 33 psi)
UZJ200L-GNAEKV	285/65R17	230 kPa (2.3 kgf/cm^2, 33 psi)	230 kPa (2.3 kgf/cm^2, 33 psi)
	285/60R18	230 kPa (2.3 kgf/cm^2, 33 psi)	230 kPa (2.3 kgf/cm^2, 33 psi)
UZJ200L-GNANKV	245/75R17	230 kPa (2.3 kgf/cm^2, 33 psi)	230 kPa (2.3 kgf/cm^2, 33 psi)
			260 kPa (2.6 kgf/cm^2, 38 psi) *1
	285/65R17	230 kPa (2.3 kgf/cm^2, 33 psi)	230 kPa (2.3 kgf/cm^2, 33 psi)
VDJ200L-GNMNZV	245/75R17	230 kPa (2.3 kgf/cm^2, 33 psi)	230 kPa (2.3 kgf/cm^2, 33 psi)
			260 kPa (2.6 kgf/cm^2, 38 psi) *1
	285/65R17	230 kPa (2.3 kgf/cm^2, 33 psi)	230 kPa (2.3 kgf/cm^2, 33 psi)
VDJ200L-GNTNZV	245/75R17	230 kPa (2.3 kgf/cm^2, 33 psi)	230 kPa (2.3 kgf/cm^2, 33 psi)
			260 kPa (2.6 kgf/cm^2, 38 psi) *1
	285/65R17	230 kPa (2.3 kgf/cm^2, 33 psi)	230 kPa (2.3 kgf/cm^2, 33 psi)
VDJ200L-GPMNZV	245/75R17	230 kPa (2.3 kgf/cm^2, 33 psi)	230 kPa (2.3 kgf/cm^2, 33 psi)
			260 kPa (2.6 kgf/cm^2, 38 psi) *1
	285/65R17	230 kPa (2.3 kgf/cm^2, 33 psi)	230 kPa (2.3 kgf/cm^2, 33 psi)
VDJ200L-KDMNZV	245/75R17	230 kPa (2.3 kgf/cm^2, 33 psi)	230 kPa (2.3 kgf/cm^2, 33 psi)
			260 kPa (2.6 kgf/cm^2, 38 psi) *1
	285/65R17	230 kPa (2.3 kgf/cm^2, 33 psi)	230 kPa (2.3 kgf/cm^2, 33 psi)
VDJ200L-KDMRZV	245/75R17	230 kPa (2.3 kgf/cm^2, 33 psi)	230 kPa (2.3 kgf/cm^2, 33 psi)
			260 kPa (2.6 kgf/cm^2, 38 psi) *1
UZJ200R-GNAEKQ	285/65R17	230 kPa (2.3 kgf/cm^2, 33 psi)	230 kPa (2.3 kgf/cm^2, 33 psi)
	285/60R18	230 kPa (2.3 kgf/cm^2, 33 psi)	230 kPa (2.3 kgf/cm^2, 33 psi)
UZJ200R-GNANKQ	285/65R17	230 kPa (2.3 kgf/cm^2, 33 psi)	230 kPa (2.3 kgf/cm^2, 33 psi)
VDJ200R-GNTEZQ	285/65R17	230 kPa (2.3 kgf/cm^2, 33 psi)	230 kPa (2.3 kgf/cm^2, 33 psi)
	285/60R18	230 kPa (2.3 kgf/cm^2, 33 psi)	230 kPa (2.3 kgf/cm^2, 33 psi)
VDJ200R-GNTNZQ	285/65R17	230 kPa (2.3 kgf/cm^2, 33 psi)	230 kPa (2.3 kgf/cm^2, 33 psi)
VDJ200R-KCTRZQ	285/65R17	230 kPa (2.3 kgf/cm^2, 33 psi)	230 kPa (2.3 kgf/cm^2, 33 psi)
UZJ200L-GMAEKW	285/60R18	240 kPa (2.4 kgf/cm^2, 35 psi) 230 kPa (2.3 kgf/cm^2, 33 psi) *2	240 kPa (2.4 kgf/cm^2, 35 psi) 230 kPa (2.3 kgf/cm^2, 33 psi) *2
	285/65R17	240 kPa (2.4 kgf/cm^2, 35 psi) 230 kPa (2.3 kgf/cm^2, 33 psi) *2	240 kPa (2.4 kgf/cm^2, 35 psi) 230 kPa (2.3 kgf/cm^2, 33 psi) *2
	285/50R20	240 kPa (2.4 kgf/cm^2, 35 psi)	240 kPa (2.4 kgf/cm^2, 35 psi)
			260 kPa (2.6 kgf/cm^2, 38 psi) *1
UZJ200L-GNAEKW	285/60R18	240 kPa (2.4 kgf/cm^2, 35 psi) 230 kPa (2.3 kgf/cm^2, 33 psi) *2	240 kPa (2.4 kgf/cm^2, 35 psi) 230 kPa (2.3 kgf/cm^2, 33 psi) *2
	285/65R17	240 kPa (2.4 kgf/cm^2, 35 psi) 230 kPa (2.3 kgf/cm^2, 33 psi) *2	240 kPa (2.4 kgf/cm^2, 35 psi) 230 kPa (2.3 kgf/cm^2, 33 psi) *2
	285/50R20	240 kPa (2.4 kgf/cm^2, 35 psi)	240 kPa (2.4 kgf/cm^2, 35 psi)
			260 kPa (2.6 kgf/cm^2, 38 psi) *1
UZJ200R-GNAEKW	285/60R18	240 kPa (2.4 kgf/cm^2, 35 psi)	240 kPa (2.4 kgf/cm^2, 35 psi)
	285/65R17	240 kPa (2.4 kgf/cm^2, 35 psi)	240 kPa (2.4 kgf/cm^2, 35 psi)
			240 kPa (2.4 kgf/cm^2, 35 psi)

	285/50R20	240 kPa (2.4 kgf/cm^2, 35 psi)	260 kPa (2.6 kgf/cm^2, 38 psi) *1
VDJ200L-GMTEZW	285/60R18	240 kPa (2.4 kgf/cm^2, 35 psi) 230 kPa (2.3 kgf/cm^2, 33 psi) *2	240 kPa (2.4 kgf/cm^2, 35 psi) 230 kPa (2.3 kgf/cm^2, 33 psi) *2
	285/65R17	240 kPa (2.4 kgf/cm^2, 35 psi) 230 kPa (2.3 kgf/cm^2, 33 psi) *2	240 kPa (2.4 kgf/cm^2, 35 psi) 230 kPa (2.3 kgf/cm^2, 33 psi) *2
	285/50R20	240 kPa (2.4 kgf/cm^2, 35 psi)	240 kPa (2.4 kgf/cm^2, 35 psi)
			260 kPa (2.6 kgf/cm^2, 38 psi) *1
VDJ200L-GNTEZW	285/60R18	240 kPa (2.4 kgf/cm^2, 35 psi) 230 kPa (2.3 kgf/cm^2, 33 psi) *2	240 kPa (2.4 kgf/cm^2, 35 psi) 230 kPa (2.3 kgf/cm^2, 33 psi) *2
	285/65R17	240 kPa (2.4 kgf/cm^2, 35 psi) 230 kPa (2.3 kgf/cm^2, 33 psi) *2	240 kPa (2.4 kgf/cm^2, 35 psi) 230 kPa (2.3 kgf/cm^2, 33 psi) *2
	285/50R20	240 kPa (2.4 kgf/cm^2, 35 psi)	240 kPa (2.4 kgf/cm^2, 35 psi)
			260 kPa (2.6 kgf/cm^2, 38 psi) *1
VDJ200R-GNTEZW	285/60R18	240 kPa (2.4 kgf/cm^2, 35 psi)	240 kPa (2.4 kgf/cm^2, 35 psi)
	285/65R17	240 kPa (2.4 kgf/cm^2, 35 psi)	240 kPa (2.4 kgf/cm^2, 35 psi)
	285/50R20	240 kPa (2.4 kgf/cm^2, 35 psi)	240 kPa (2.4 kgf/cm^2, 35 psi)
			260 kPa (2.6 kgf/cm^2, 38 psi) *1
GRJ200L-GNANKC	285/65R17	240 kPa (2.4 kgf/cm^2, 35 psi)	240 kPa (2.4 kgf/cm^2, 35 psi)
UZJ200L-GNAEKC	285/65R17	240 kPa (2.4 kgf/cm^2, 35 psi)	240 kPa (2.4 kgf/cm^2, 35 psi)
UZJ200L-GNANKC	285/65R17	240 kPa (2.4 kgf/cm^2, 35 psi)	240 kPa (2.4 kgf/cm^2, 35 psi)

*1: For driving at 160 km/h (100 mph) or over
*2: For RUSSIA, UKRAINE

b. Using a dial indicator, check the tire runout.

Tire runout:
3.0 mm (0.118 in.) or less

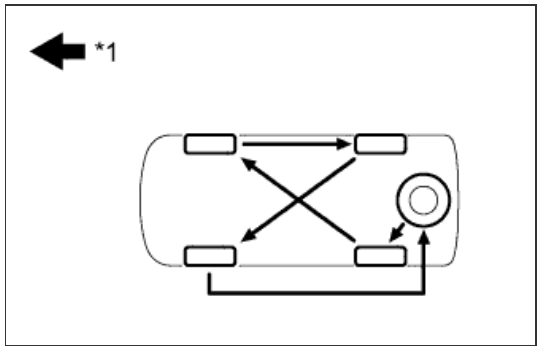


2. ROTATE TIRES

a. Rotate the tires as shown in the illustration.

Text in Illustration

*1	Front of the Vehicle



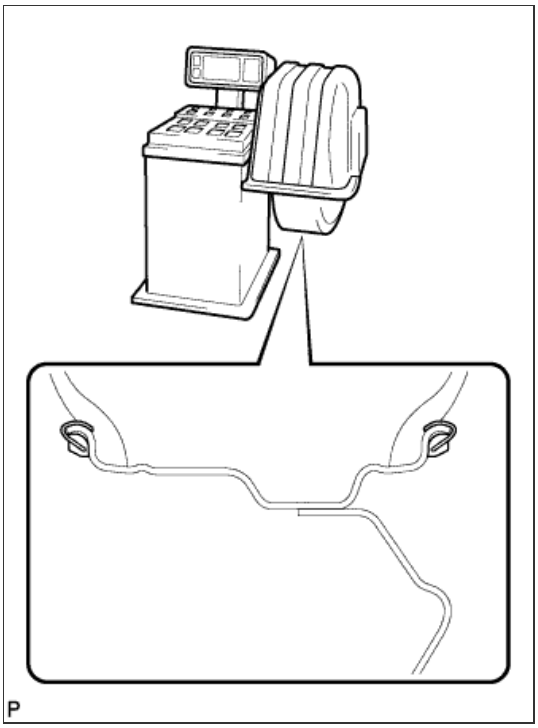
3. INSPECT WHEEL BALANCE

a. for Steel Wheel Type:
Check and adjust the off-the-car balance.

Standard Imbalance After Adjustment:
12 g (0.0265 lb) or less

HINT:

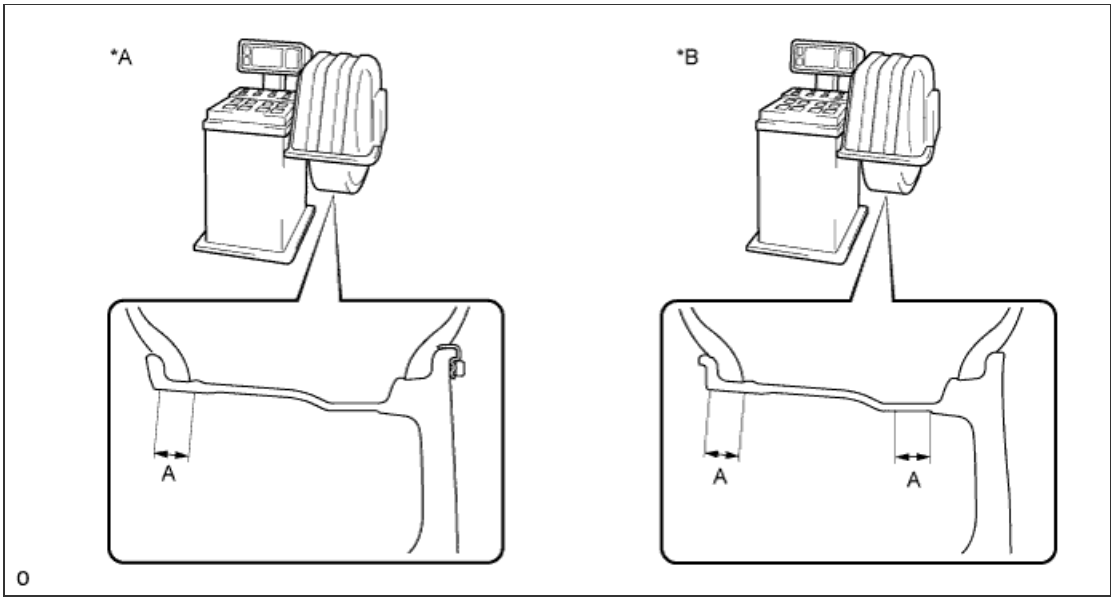
If necessary, check and adjust the on-the-car balance.



b. for Aluminum Wheel Type:
Check and adjust the off-the-car balance.

Standard Imbalance After Adjustment:

Tire Size	Balance Weight
285/65R17	7.5 g (0.0165 lb) or less
285/60R18	7.0 g (0.0154 lb) or less
285/50R20	6.5 g (0.0143 lb) or less



Text in Illustration

*A	for 17 Inch Wheels	*B	for 18 Inch or 20 Inch Wheels

NOTICE:

- Use a cleaning detergent to remove dirt, oil and water from the surface where the balance weight is to be attached.
- Do not touch the adhesive surface of the tape.
- Attach a sticking-type balance weight to the flat surface (A) shown in the illustration.

  Width (A):
  20 mm (0.787 in.)

- Push the balance weight firmly so that it securely adheres to the position.
- Do not reuse the balance weight.

HINT:

- For 17 inch wheels, the outer side balance weight should be installed by clipping it to the rim.
- If necessary, check and adjust the on-the-car balance.

4. INSPECT FRONT AXLE HUB

(Click here)

5. INSPECT REAR AXLE SHAFT

(Click here)