BODY PANEL SEALING AREAS

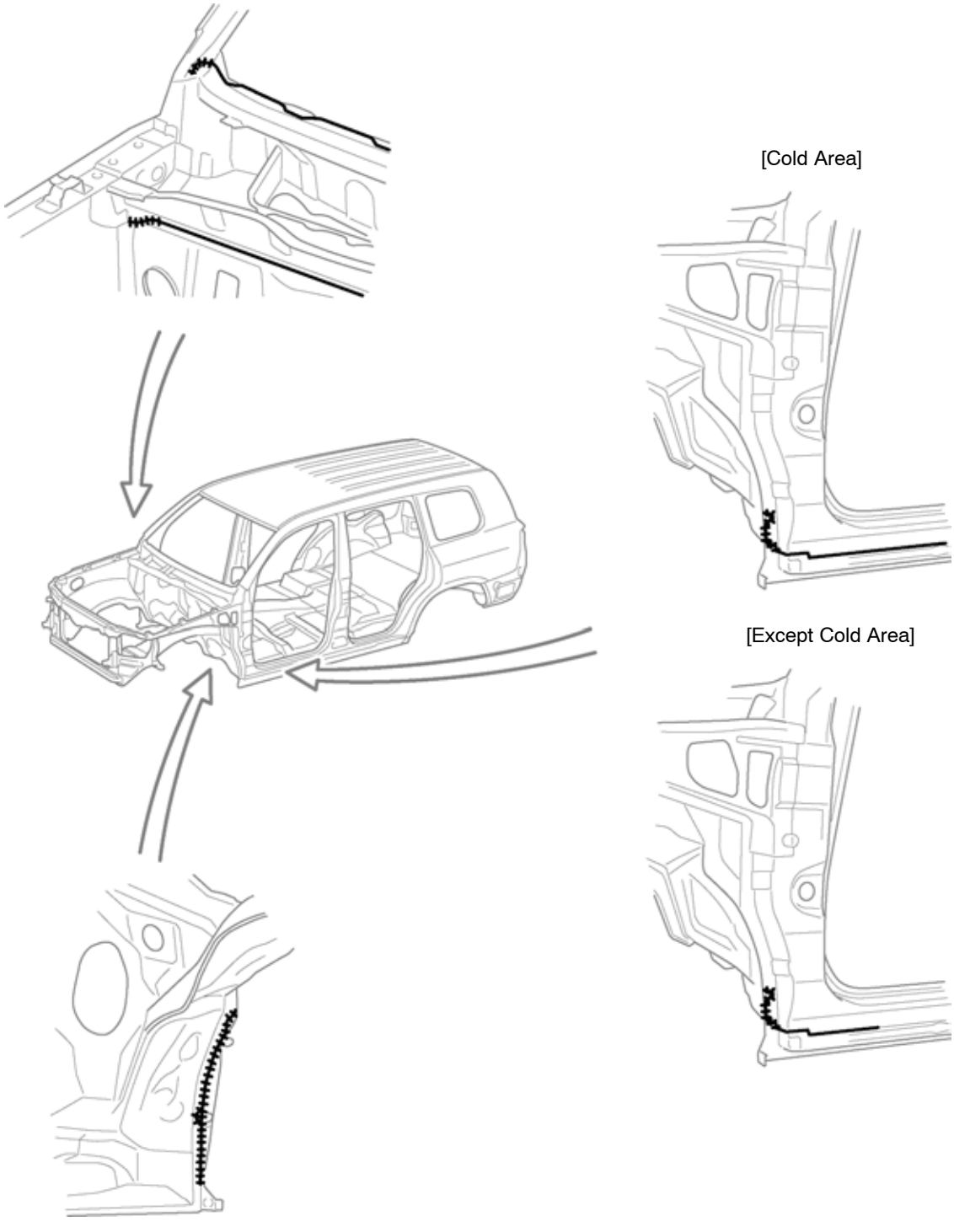
1 Be sure to apply body sealer to the body panel joints and door edges (tip of outer panel folded part), etc., to waterproof and rustproof them.

HINT:

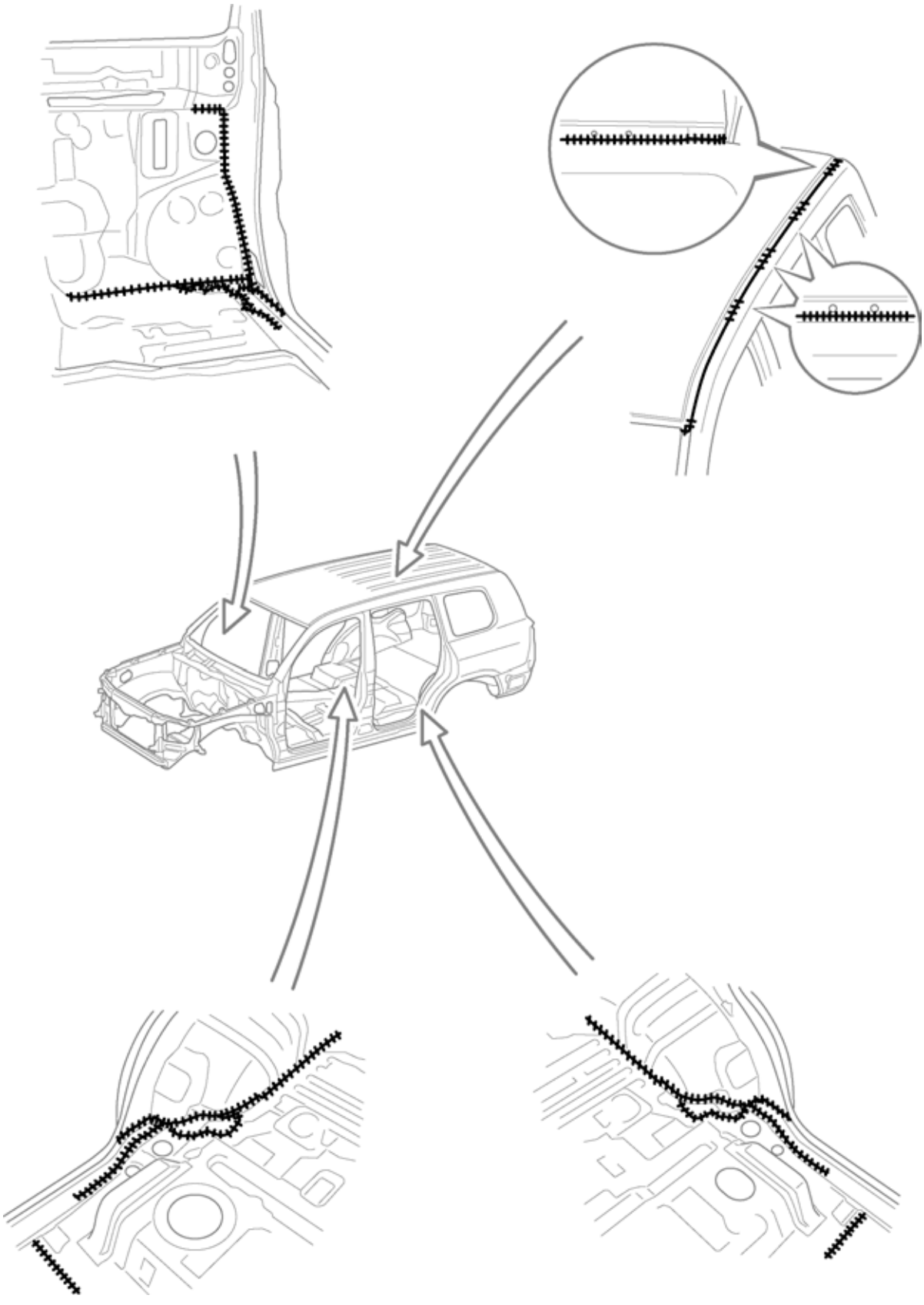
- *Apply degreasing agent to a clean cloth and clean the sealer application areas.*
- *After removing the applied spot sealer from the sealer application areas using thinner or equivalent,rust-proof the areas by applying primer or equivalent. Then apply body sealer.*
- *If sealer is unnecessarily applied to an area, apply degreasing agent to a clean cloth and clean off the sealer immediately.*

++++++++++	Flat Finishing	————	No Flat Finishing

1. ENGINE COMPARTMENT

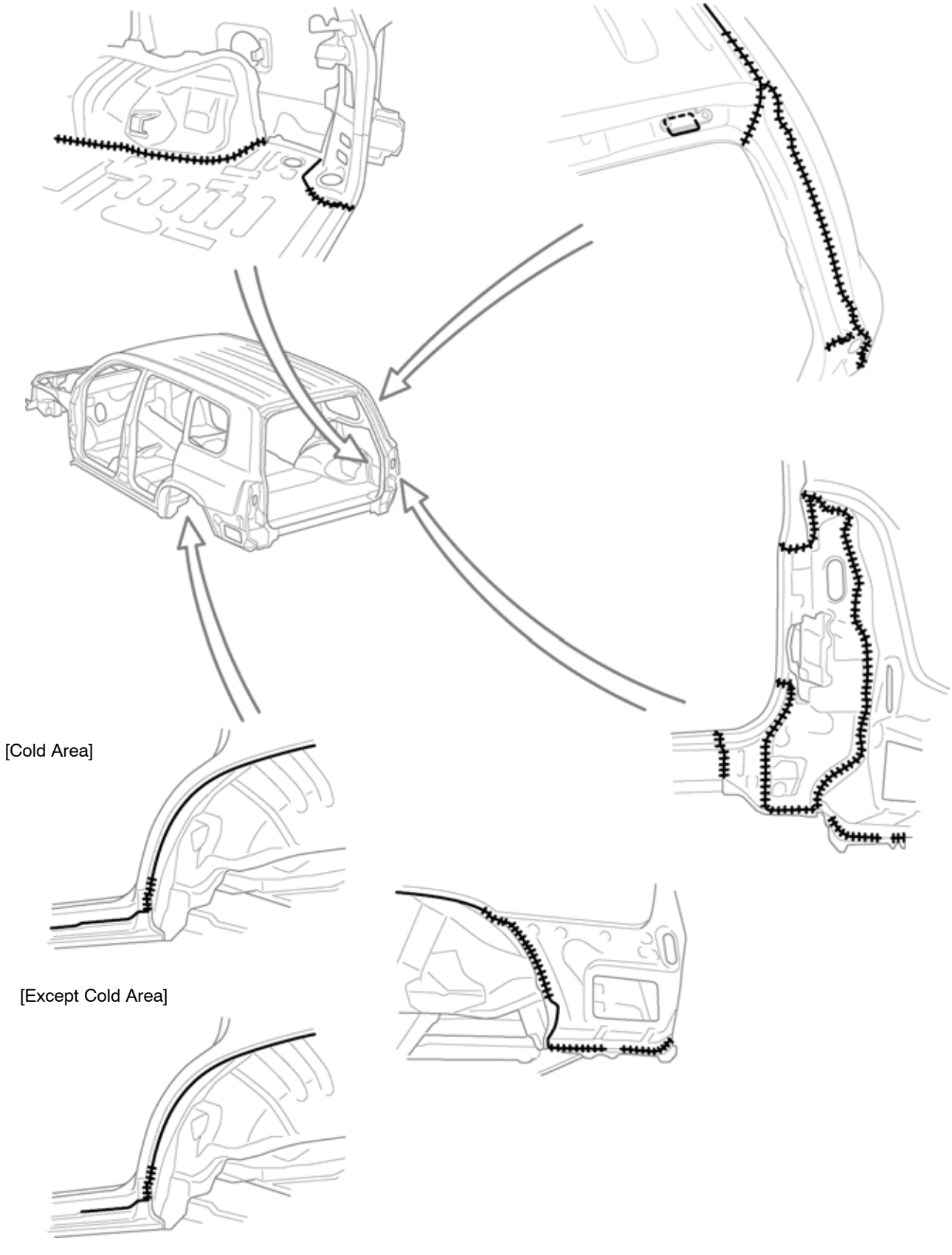


2. INSIDE

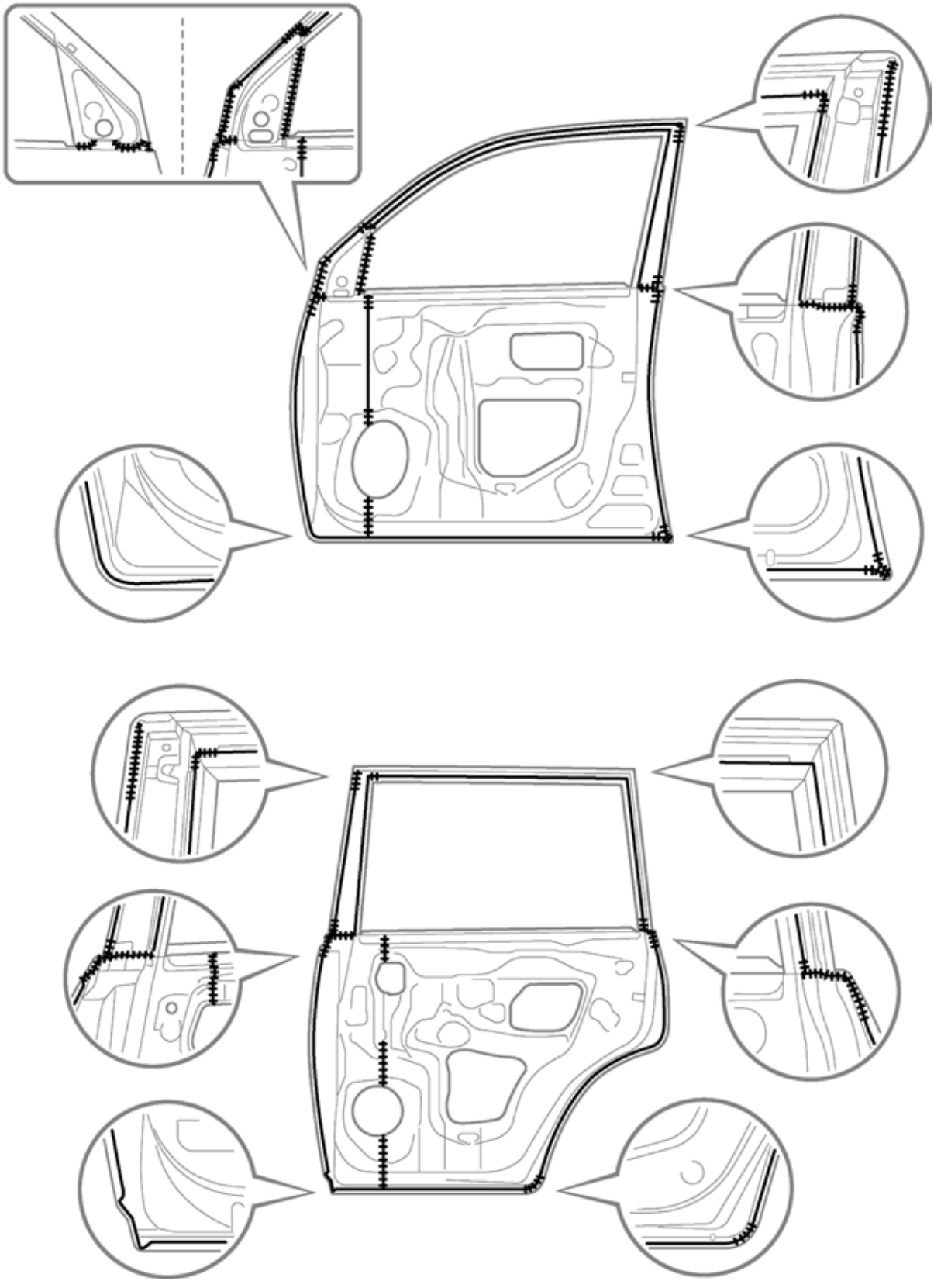


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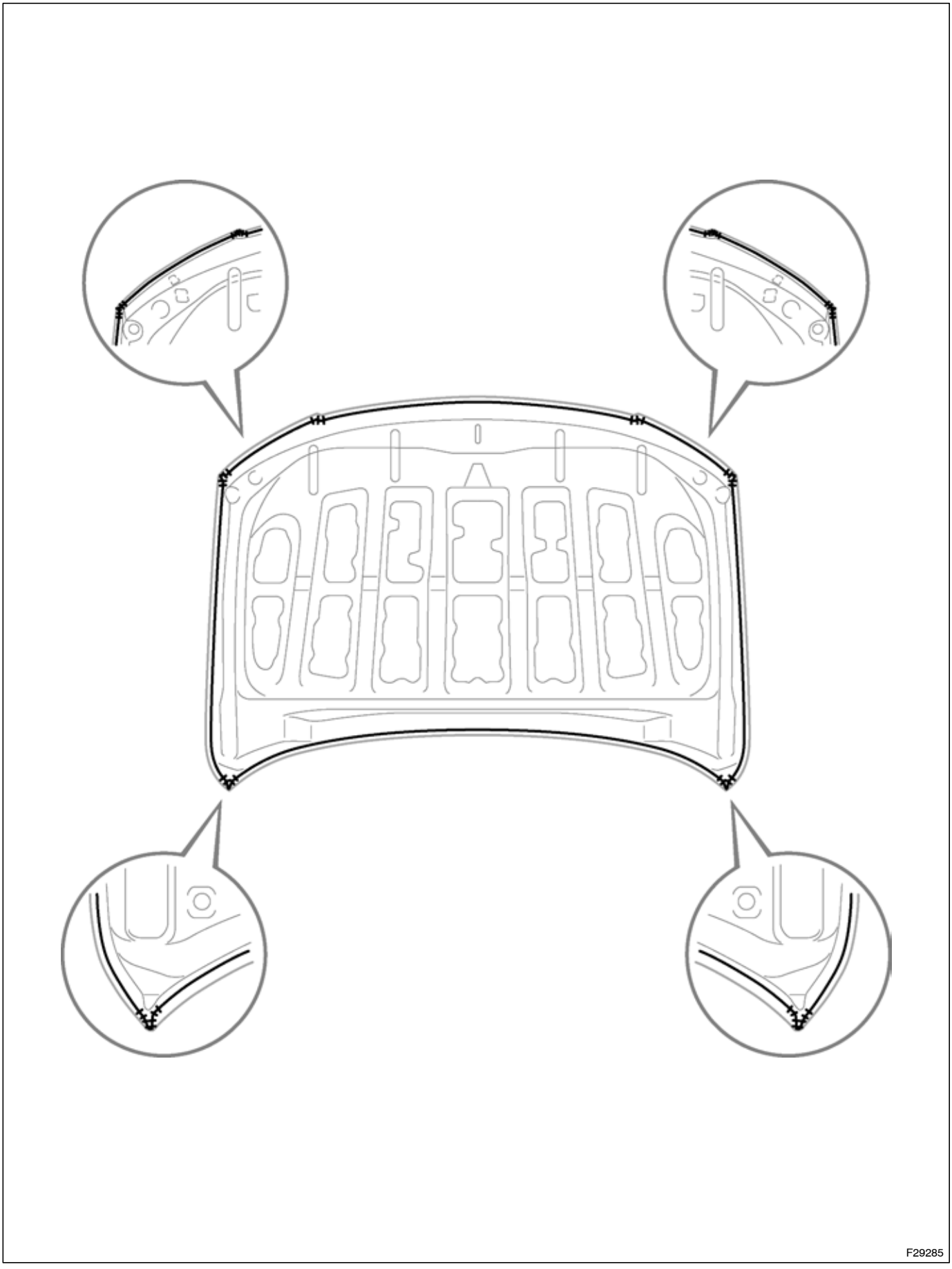
3. OUTSIDE

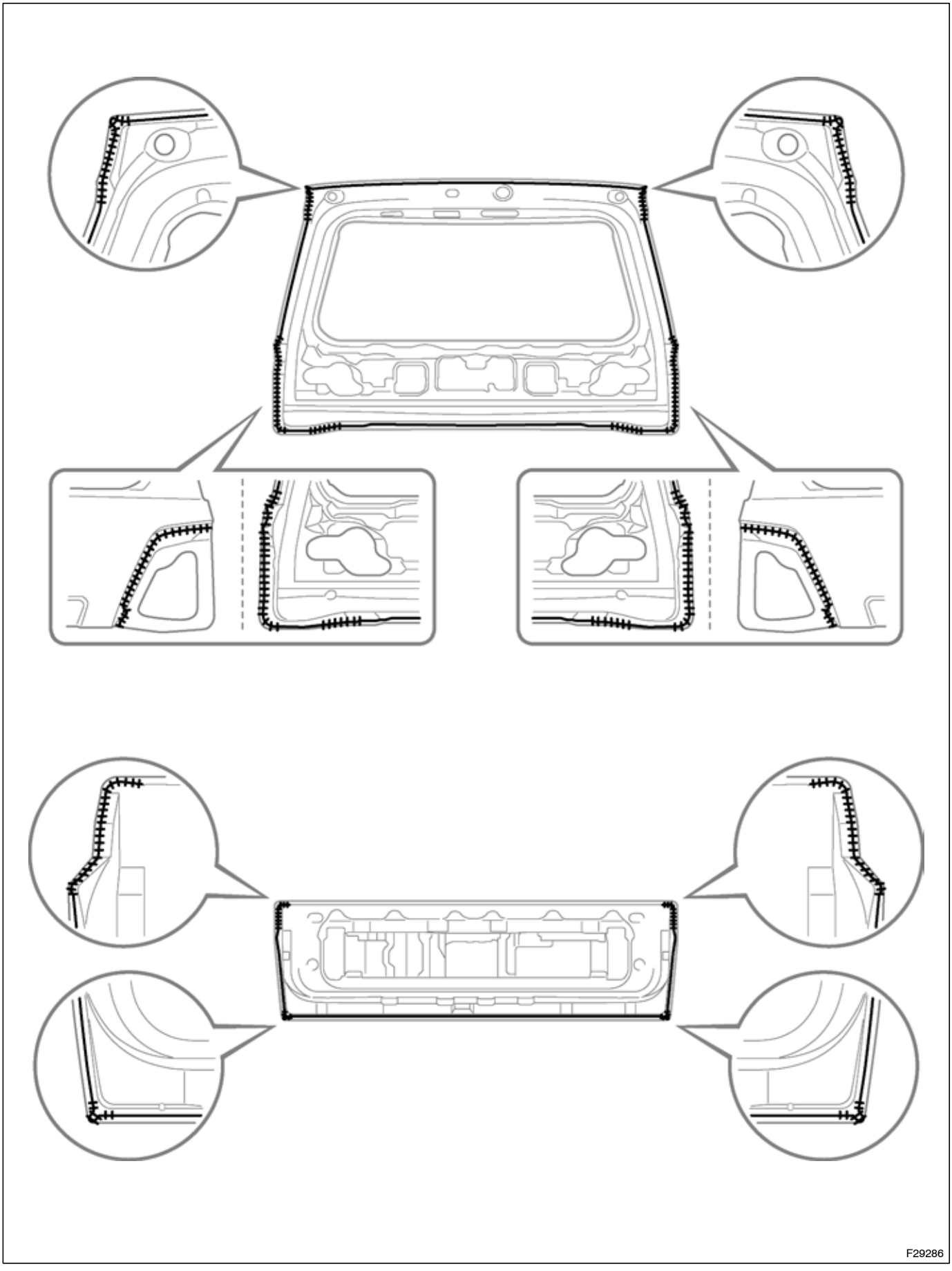


4. DOOR PARTS



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BODY PANEL UNDERCOATING AREAS

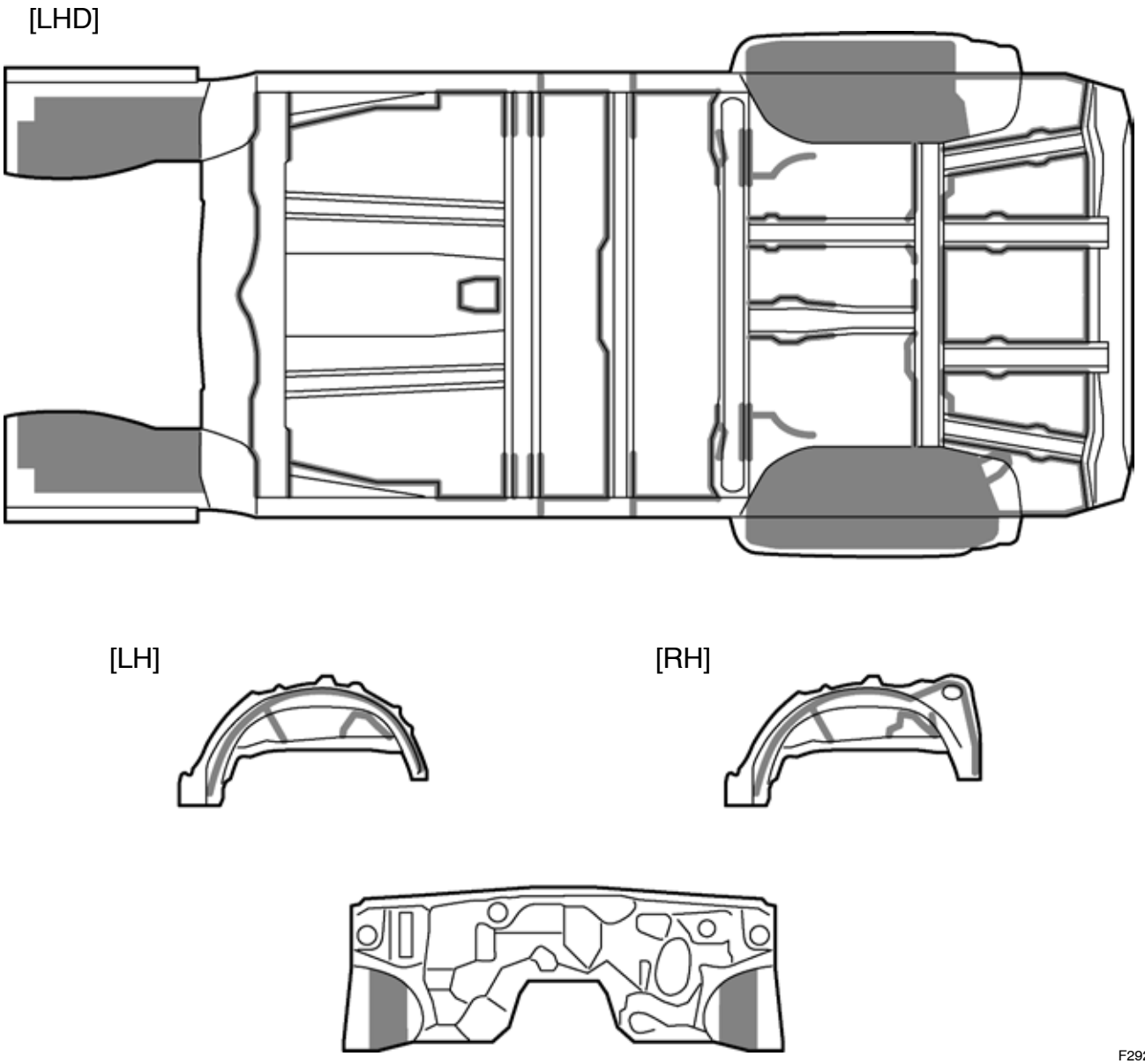
1 Apply PASTAR UWE or PASTAR UC to the chassis, floor underside, sheet metal fitting weld points of the body, and inside of the wheel house to prevent rust and noise, as well as protect the body from gravel.

HINT:

- *Work must be performed while wearing the appropriate protective gear and in a well-ventilated area.*
- *Apply degreasing agent to a clean cloth and clean any dirt and oil from the application areas.*
- *Cover the surrounding areas of the application areas with masking paper to avoid coating unnecessary areas.*
- *Do not coat high temperature areas, such as the tailpipe, or moving parts, such as the driveshaft.*
- *Do not leave any gaps between the panel joints.*
- *Apply sealer to the panel joints in advance.*

HINT:

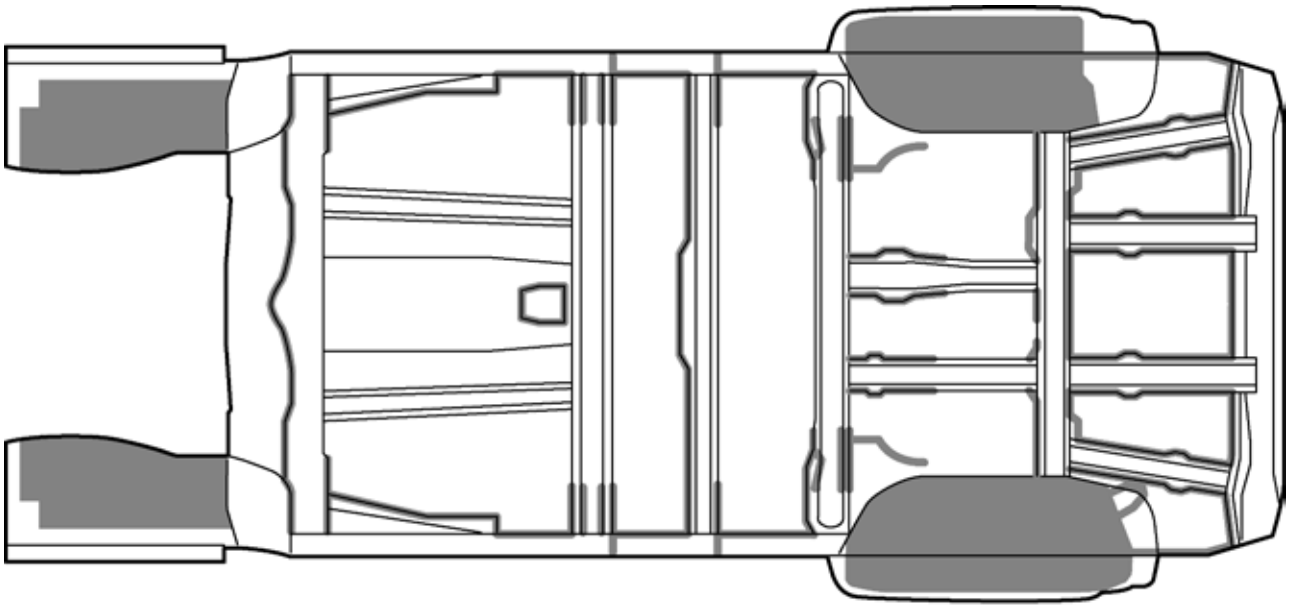
- *Parts coated using the PASTAR UWE should be left until dry to the touch in a 25°C environment for 60 to 75 minutes. Parts coated using PASTAR UC should be left until dry to the touch in a 25°C environment for 15 to 30 minutes.*
- *If using a PASTAR gun, one spray applies a 0.5 mm (0.020 in.) thick coating.*
- *PASTAR UWE: Part number V9240-0025 PASTAR UC: Spray type: Part number V9240-000 Aerosol type: Part number V9240-0021*



REFERENCE

1 The undercoating should be applied according to the specifications for your country while referring to the notes above.

[RHD]

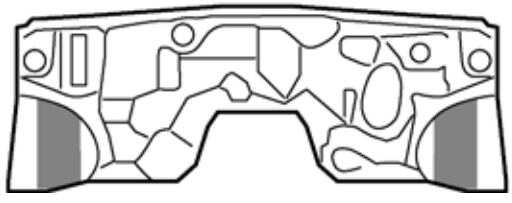


[LH]



[RH]





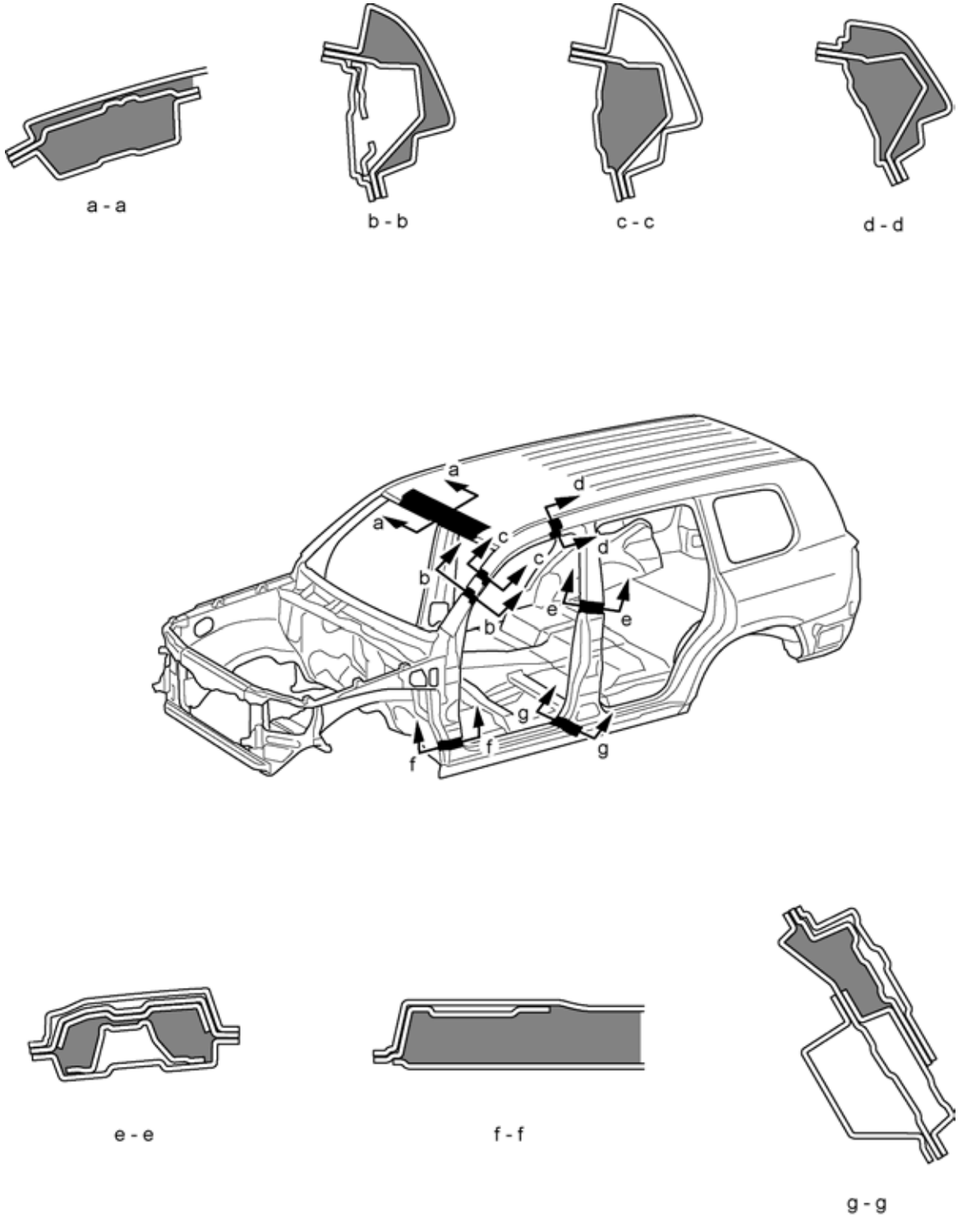
F29288

REFERENCE

1 The undercoating should be applied according to the specifications for your country while referring to the notes above.

FOAMED SEALING MATERIAL APPLICATION AREAS

1 If an increase in temperature or other condition damages the foamed sealing material when repairing or replacing the panel, fill in the insufficient areas with foamed sealing material. The following illustration shows the areas for one side, but the foamed sealing material must be applied equally to both the left and right sides.
HINT:
- *Work must be performed while wearing the appropriate protective gear and in a well-ventilated area.*
- *Apply tape or equivalent to any holes, nuts, etc., near the areas to be filled.*

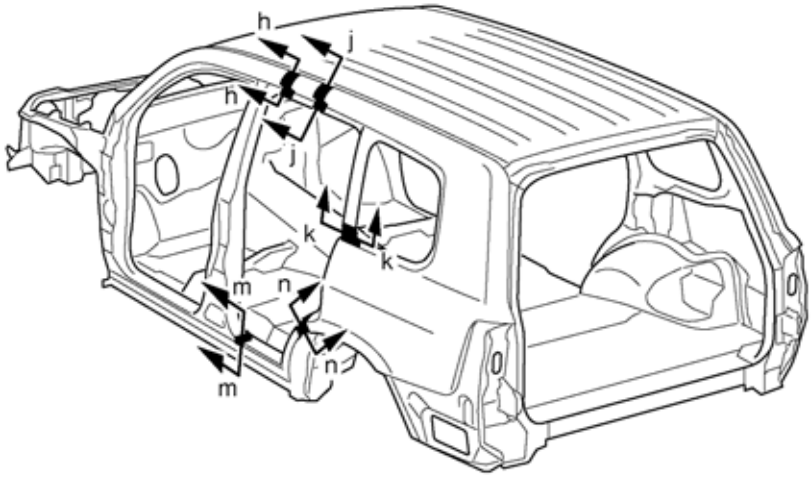




h - h

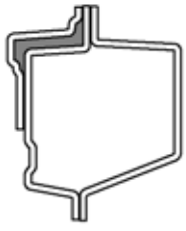


j - j





k - k



m - m

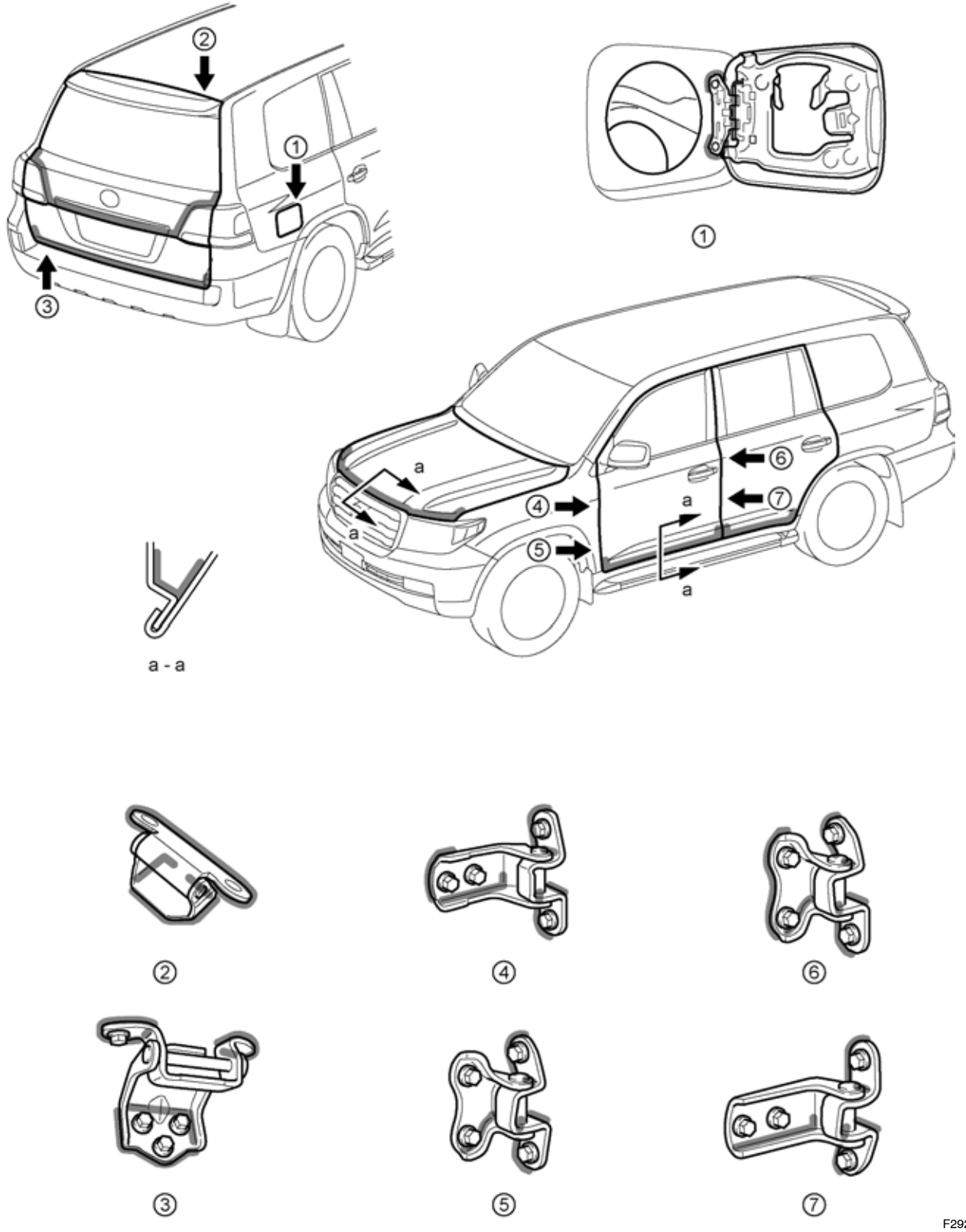


n - n

F29302

BODY PANEL ANTI-RUST AGENT (WAX) APPLICATION AREAS

1 Apply RUSTOP W to the doors and hood edges (tips of outer panel folded parts) and undersides, areas around hinges, etc., to prevent rust. Coat the undersides of the edges using a nozzle and air gun, and coat the areas around the hinges using a brush.
HINT:
If RUSTOP is unnecessarily applied to an area, apply degreasing agent to a clean cloth and clean off the RUSTOP immediately.



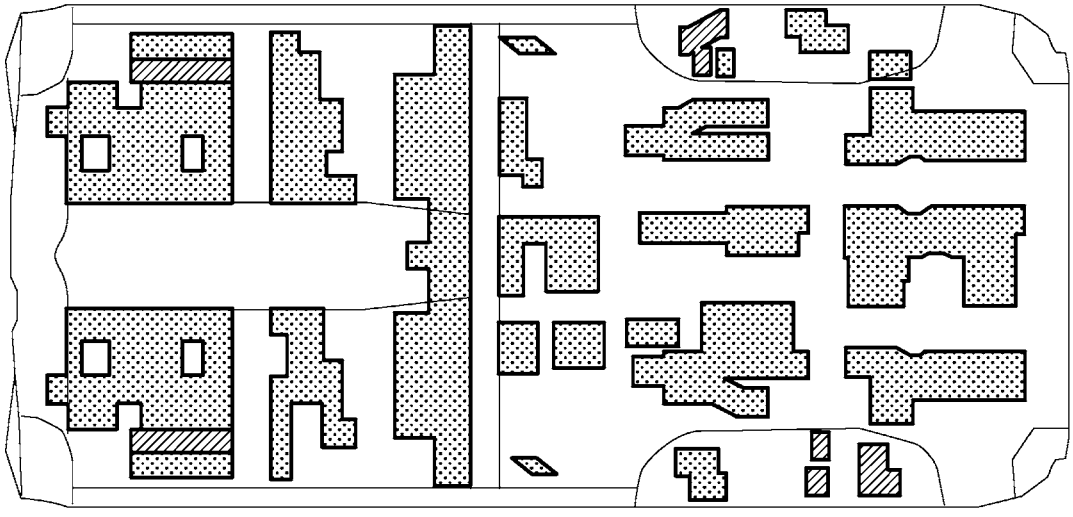
SILENCER SHEET INSTALLATION AREAS

[LHD]

Thickness of Silencer Sheet mm (in.)

• • • 2.0 (0.079)

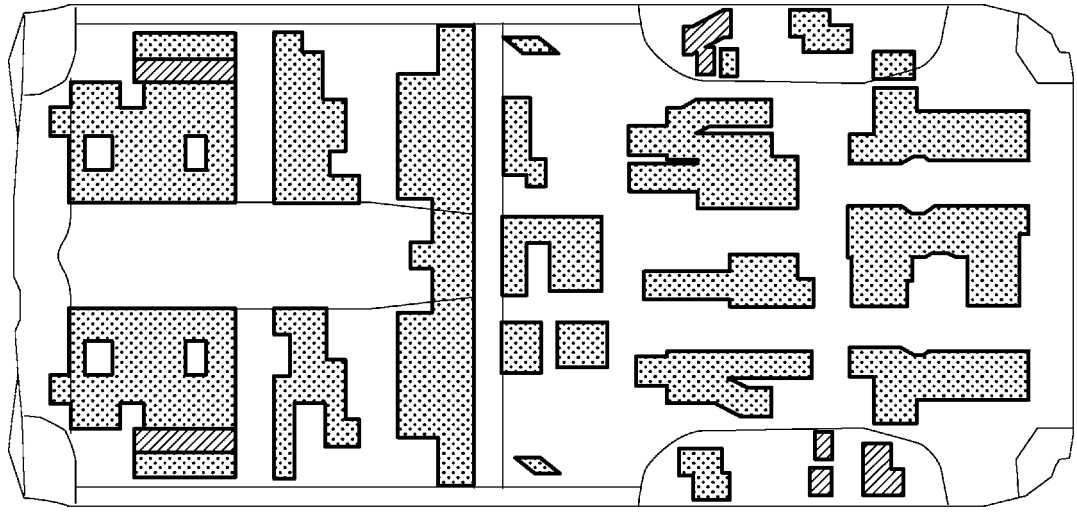
• • • 4.0 (0.157)



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Substitute silencer sheets for the laminate coat application areas.

[RHD]



F29292

Substitute silencer sheets for the laminate coat application areas.

BODY PANEL ANTI-CHIPPING PAINT APPLICATION AREAS

1 To protect the body from damage due to gravel, apply the anti-chipping paint to the rocker panels, wheel arches, and lower parts of the doors.
HINT:
- *Work must be performed while wearing the appropriate protective gear and in a well-ventilated area.*
- *Apply anti-chipping paint to the indicated areas first, before applying the top coat.*
- *If anti-chipping paint is unnecessarily applied to an area, apply degreasing agent to a clean cloth and clean the paint off immediately.*

